

[54] SEAM-FREE CAN

[75] Inventor: William T. Saunders, Weirton, W. Va.

[73] Assignee: National Steel Corporation

[**] Term: 14 Years

[21] Appl. No.: 624,947

[22] Filed: Oct. 22, 1975

[51] Int. Cl. D9-03

[52] U.S. Cl. D9/216

[58] Field of Search 220/66, 70; D9/216, D9/253, 254, 170

[56] References Cited

U.S. PATENT DOCUMENTS

2,025,470	12/1935	Miller	D9/216 X
3,129,730	4/1964	Simon	220/66 X
3,272,383	9/1966	Harvey	D9/216 X
3,690,507	9/1972	Gailus et al.	220/66
3,693,828	9/1972	Kneusel	220/70 X

3,905,507	9/1975	Lyu	220/66
3,979,009	9/1976	Walker	220/66

Primary Examiner—Robert C. Spangler
Attorney, Agent, or Firm—Paul T. O’Neil

[57] CLAIM

The ornamental design for a seam-free can, substantially as shown and described.

DESCRIPTION

FIG. 1 is a perspective view of a seam-free can embodying my new design;
FIG. 2 is a diametric cross-sectional view;
FIG. 3 is a top plan view; and
FIG. 4 is a bottom plan view thereof.
The characteristic feature of my design resides in the appearance and configuration of the seam-free can wherein there is a closed end wall with a recessed, outwardly-convex dome which is spaced from the outer sidewall by a chime having an inner wall with a cylindrical portion which is substantially equally spaced from the cylindrical outer sidewall.

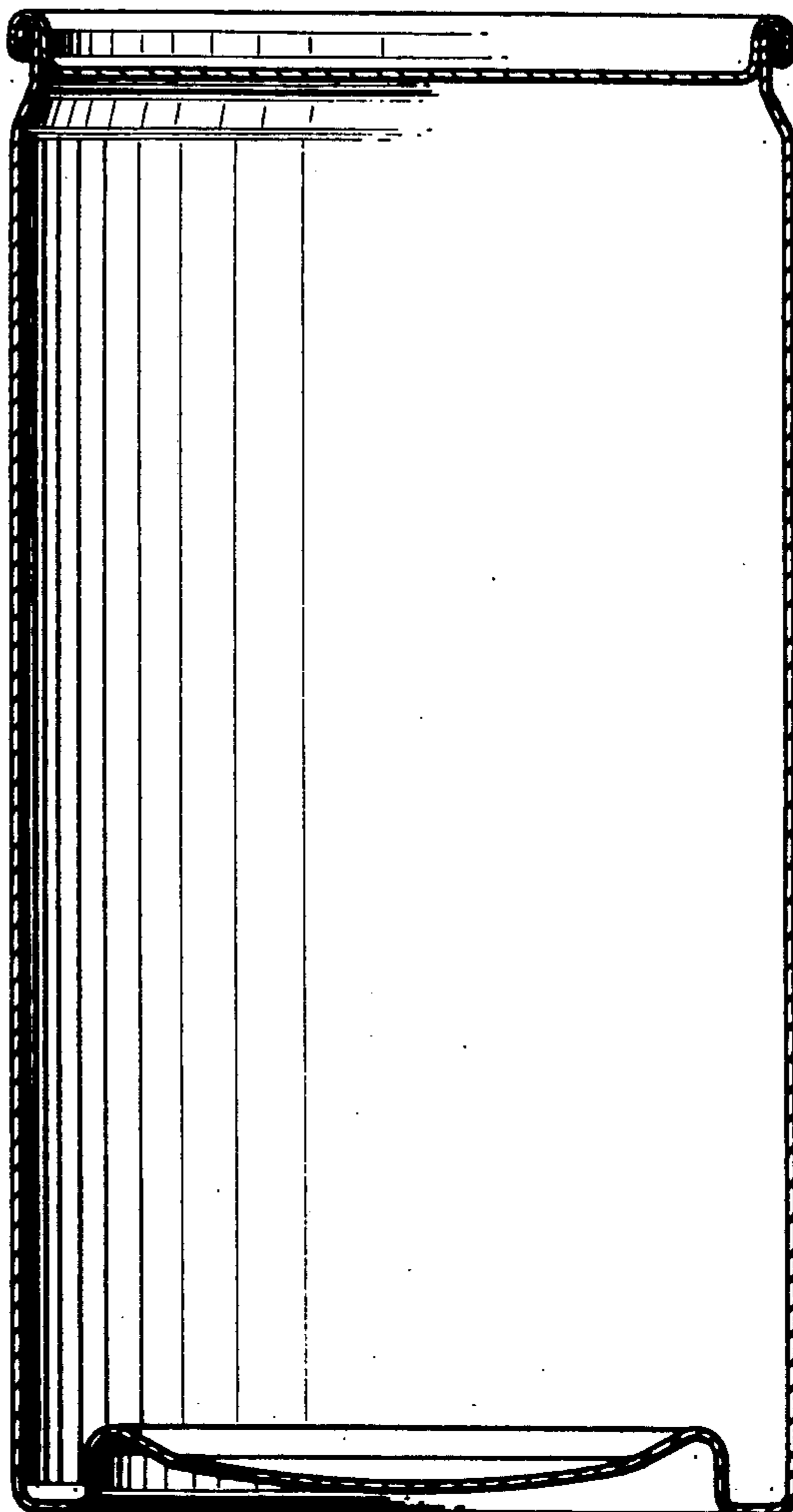


FIG. 1

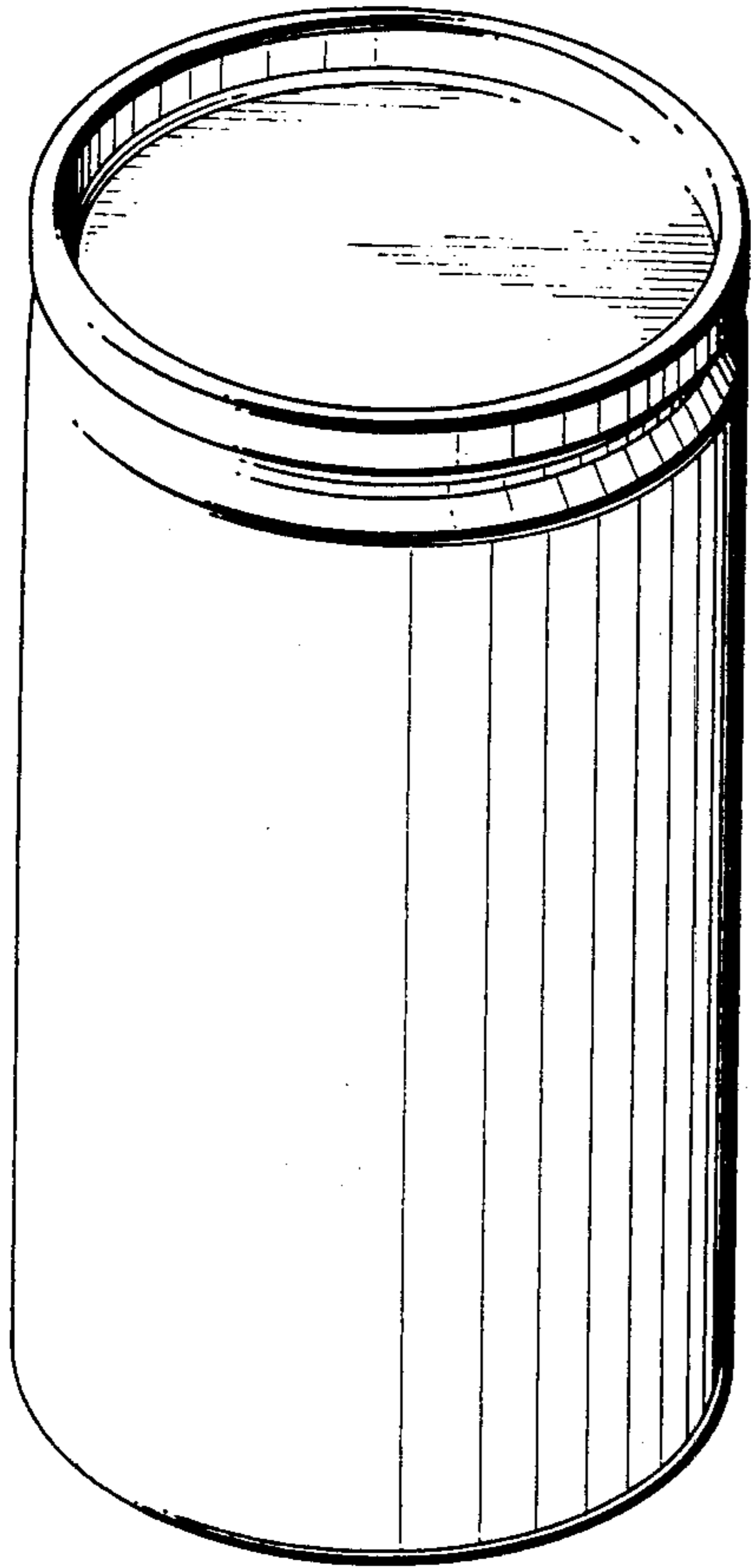


FIG. 2

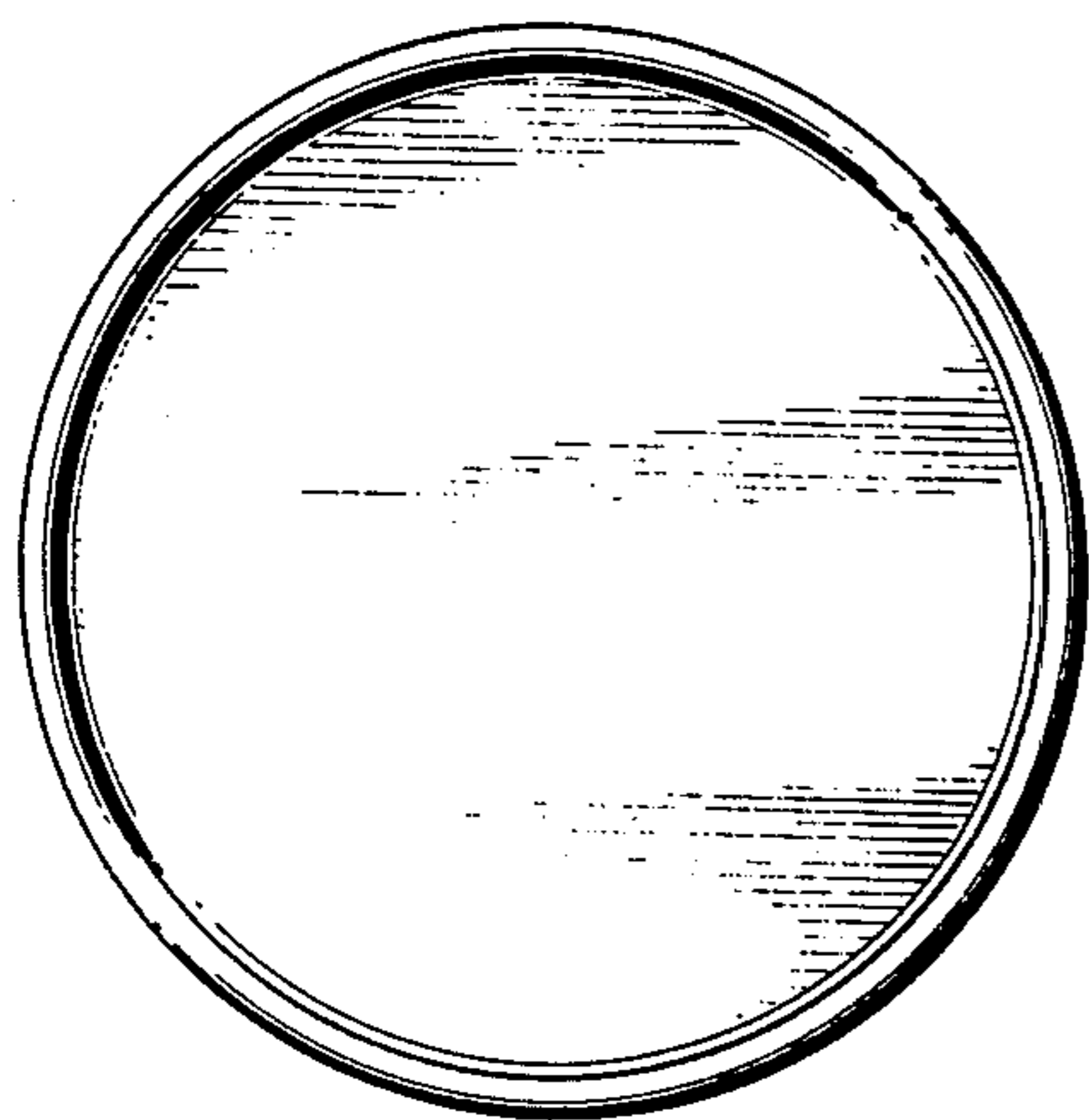
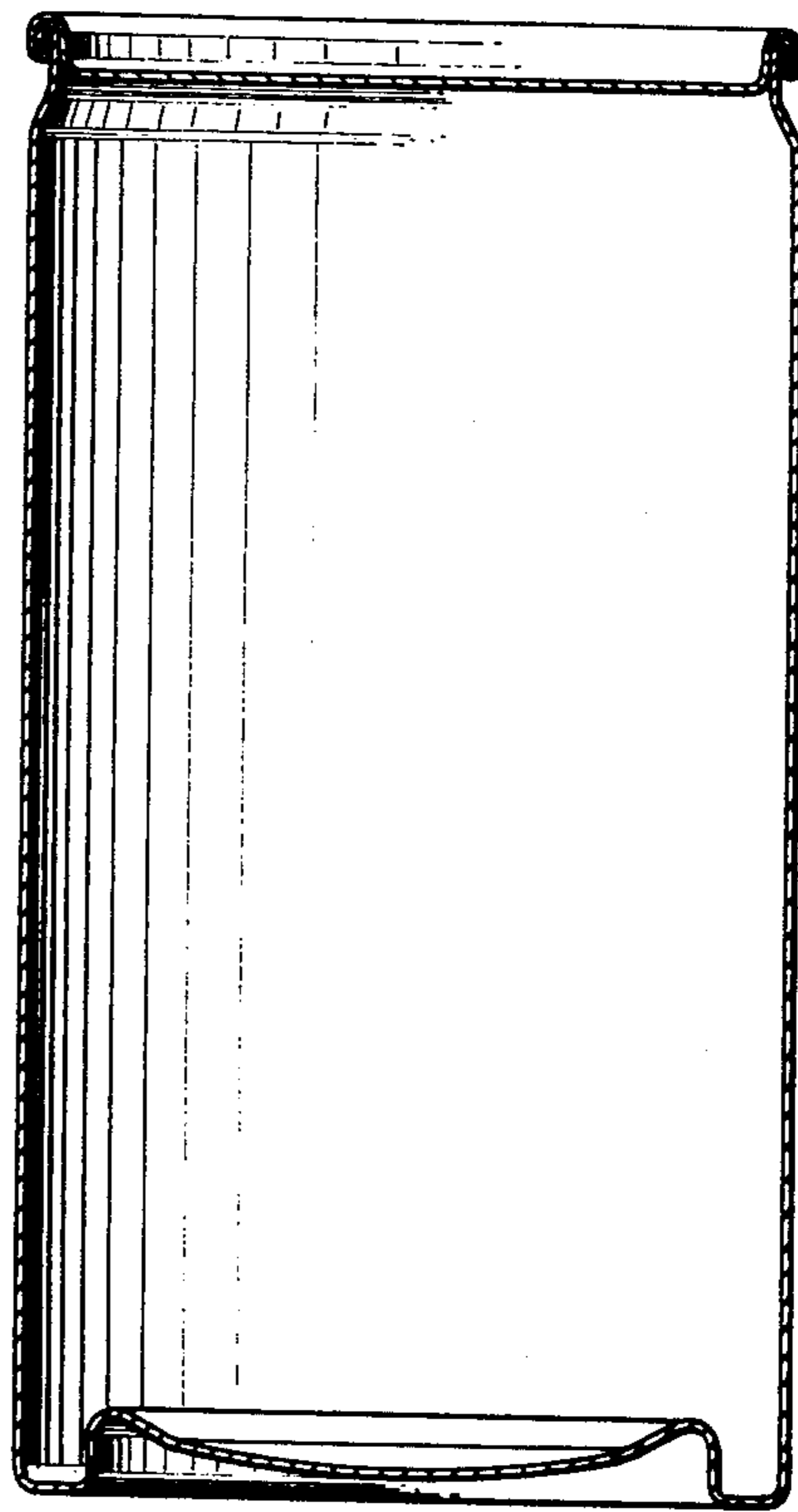


FIG. 3

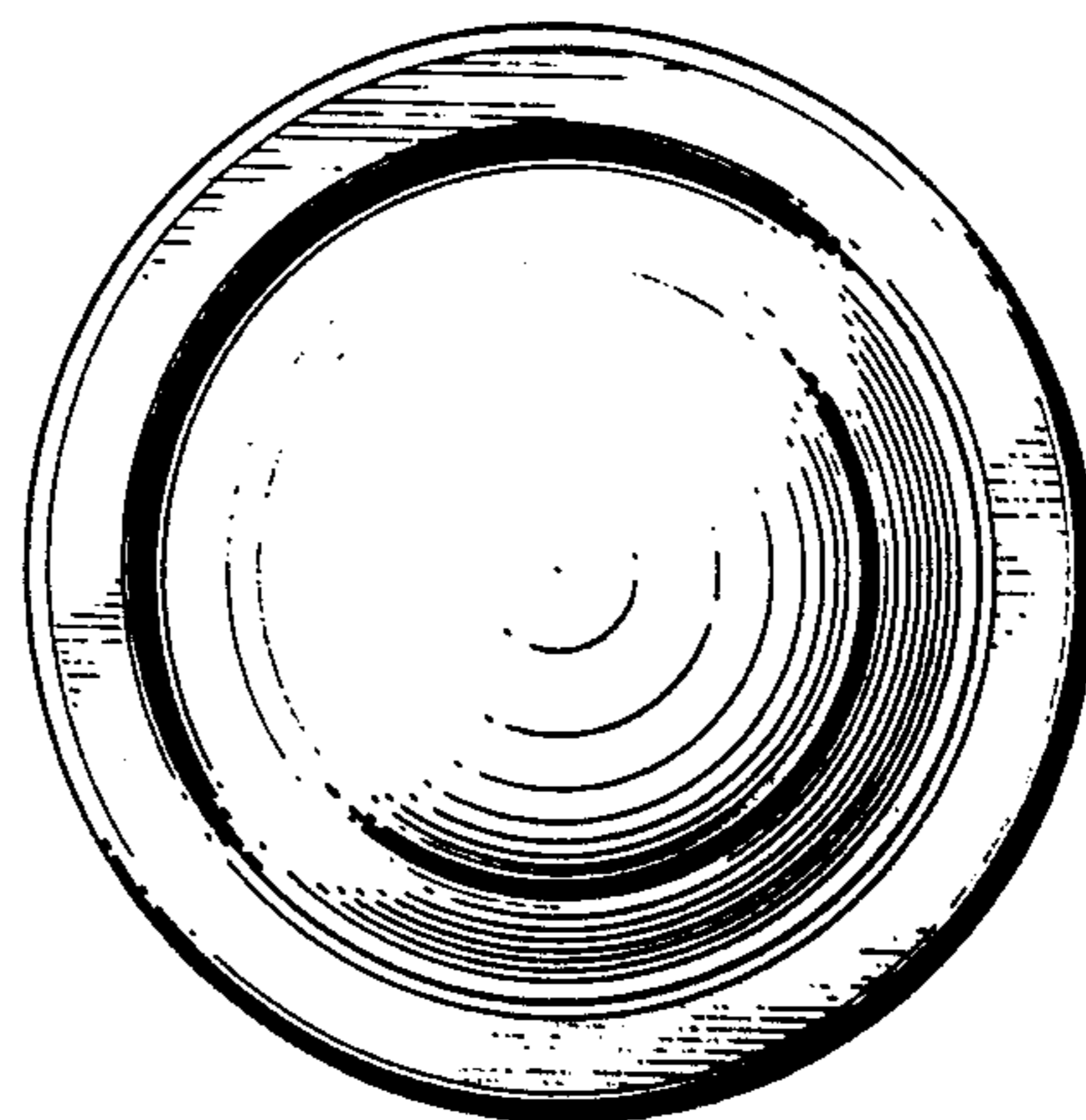


FIG. 4