## United States Patent [19]

## Bastock

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[54]	FOUNDRY	RISER SLEEVE	[56]	References Cited
[75]	Inventor:	Tony William Bastock, Sandbach, England	3,602,292	U.S. PATENT DOCUMENTS  8/1971 Baur
[73]	Assignee:	Foseco International Limited	FO	REIGN PATENT DOCUMENTS
[**]	Term:	14 Years	1,433,938	10/1968 Fed. Rep. of Germany 164/359
[21]	Appl. No.:		Primary Examiner—Alan P. Douglas Attorney, Agent, or Firm—John W. Malley	
[22]	Filed:	Jun. 13, 1977	[57]	CLAIM
[30]	Foreign Application Priority Data		The ornamental design for a foundry riser sleeve, as shown.	
Feb. 3, 1977 [GB] United Kingdom 978749/77			DESCRIPTION	
[51] Int. Cl. D15—09 [52] U.S. Cl. D15/135 [58] Field of Search D15/135, 144, 199; 164/360, 359		FIG. 1 is a perspective view of the foundry riser sleeve of my new design; FIG. 2 is a side elevation view thereof; FIG. 3 is a front elevation view thereof; and FIG. 4 is a bottom plan view thereof.		



