

# United States Patent [19]

Brown et al.

[11] **Des. 246,384**

[45] **\*\* Nov. 15, 1977**

- [54] **PRE-CAST CONCRETE UNIT FOR MANHOLES**
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- [73] Assignee: **Moduloc Concrete Products (London) Ltd.**, Concorde, Canada

[\*\*] Term: **14 Years**

[21] Appl. No.: **712,761**

[22] Filed: **Aug. 9, 1976**

[30] **Foreign Application Priority Data**  
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[51] Int. Cl. .... **D25-02**

[52] U.S. Cl. .... **D25/36**

[58] Field of Search ..... 52/19, 20, 21; 406/25;  
D25/31, 80, 81, 87, 90, 91, 97, 98

[56] **References Cited**

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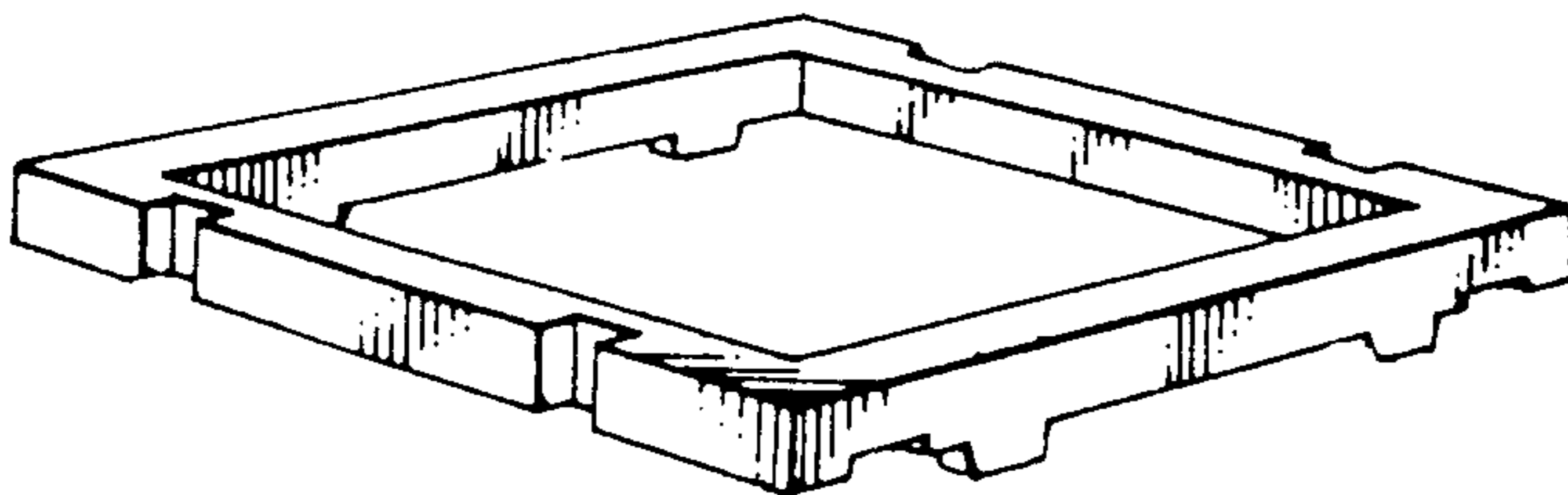
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[57] **CLAIM**

The ornamental design for a pre-cast concrete unit for manholes, as shown and described.

**DESCRIPTION**

FIG. 1 is a top perspective view of the design;  
FIG. 2 is a bottom perspective view thereof.



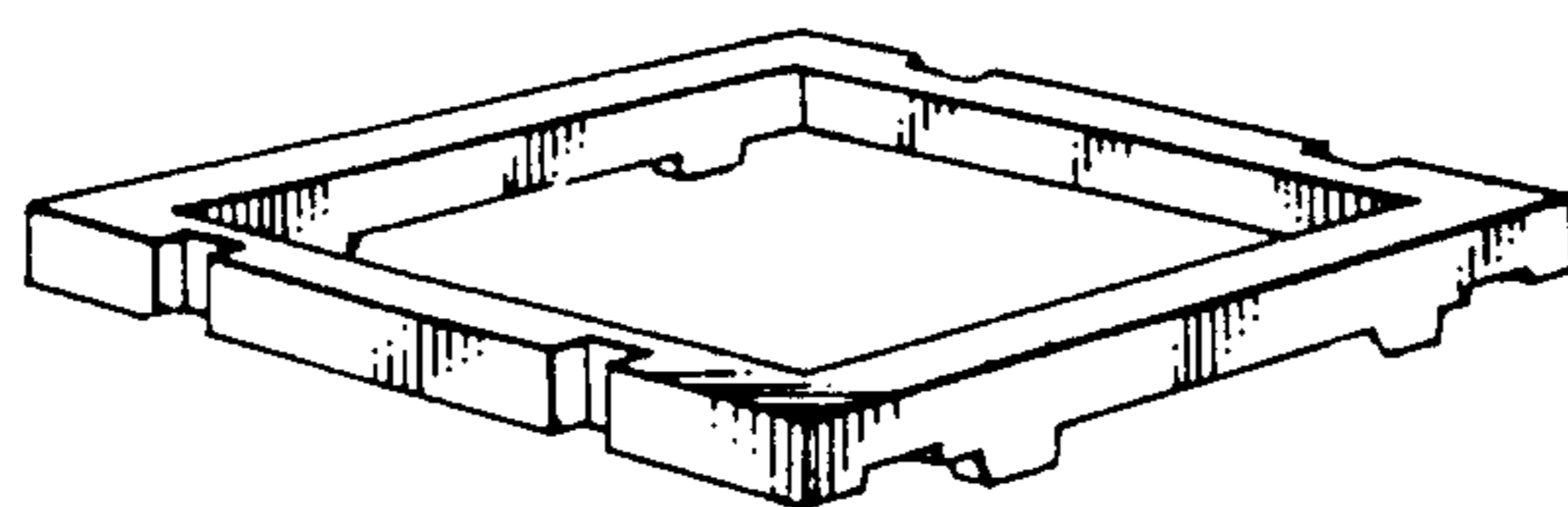


FIG. 1

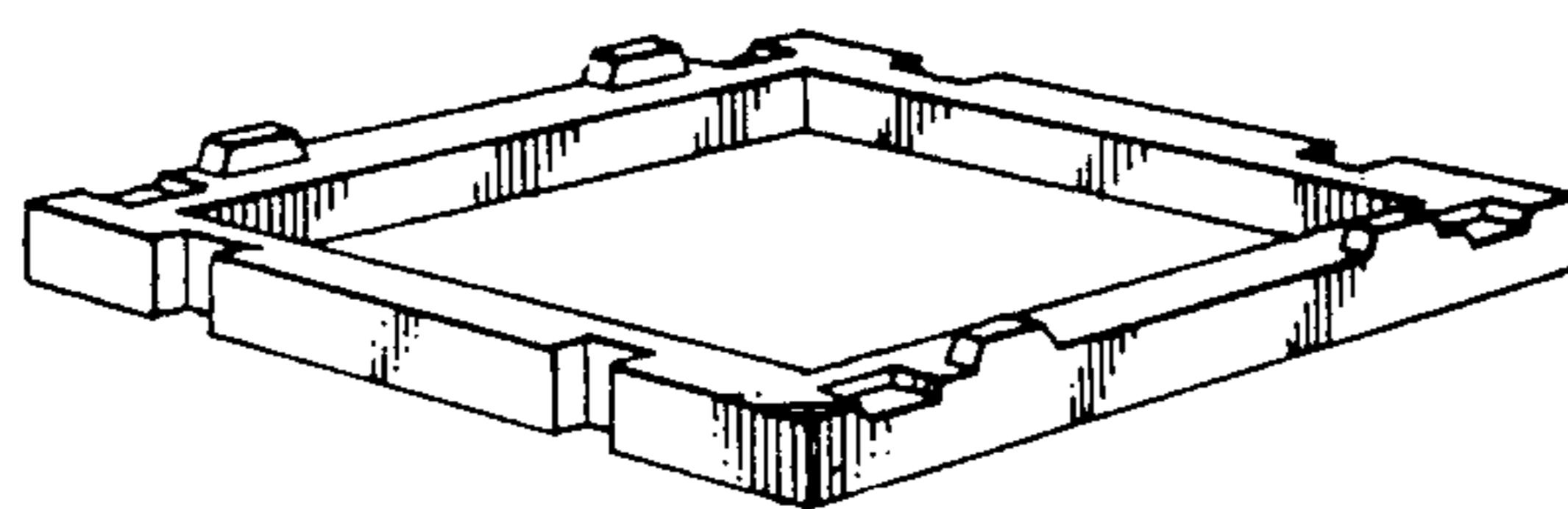


FIG. 2