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(12) **United States Design Patent** (10) **Patent No.:** **US D1,105,456 S**
Baker et al. (45) **Date of Patent:** **** Dec. 9, 2025**

(54) **SPA SHELL**

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(73) Assignee: **WATKINS MANUFACTURING CORPORATION**

(**) Term: **15 Years**

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(51) **LOC (15) Cl.** **23-02**

(52) **U.S. Cl.**
USPC **D24/204**

(58) **Field of Classification Search**
USPC D24/201–205; D23/315–316; D25/2
(Continued)

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(57) **CLAIM**

The ornamental design for a spa shell as shown and described.

DESCRIPTION

FIG. 1 is a perspective view of a spa shell showing our new design;

FIG. 2 is another perspective view thereof;

FIG. 3 is a top plan view thereof;

FIG. 4 is a cross-sectional view thereof, taken in the direction of line 4-4 of FIG. 3;

FIG. 5 is a cross-sectional view thereof, taken in the direction of line 5-5 of FIG. 3;

FIG. 6 is a cross-sectional view thereof, taken in the direction of line 6-6 of FIG. 3;

FIG. 7 is a cross-sectional view thereof, taken in the direction of line 7-7 of FIG. 3;

FIG. 8 is a cross-sectional view thereof, taken in the direction of line 8-8 of FIG. 3;

FIG. 9 is a cross-sectional view thereof, taken in the direction of line 9-9 of FIG. 3;

FIG. 10 is a cross-sectional view thereof, taken in the direction of line 10-10 of FIG. 3;

FIG. 11 is a cross-sectional view thereof, taken in the direction of line 11-11 of FIG. 3;

FIG. 12 is a cross-sectional view thereof, taken in the direction of line 12-12 of FIG. 3;

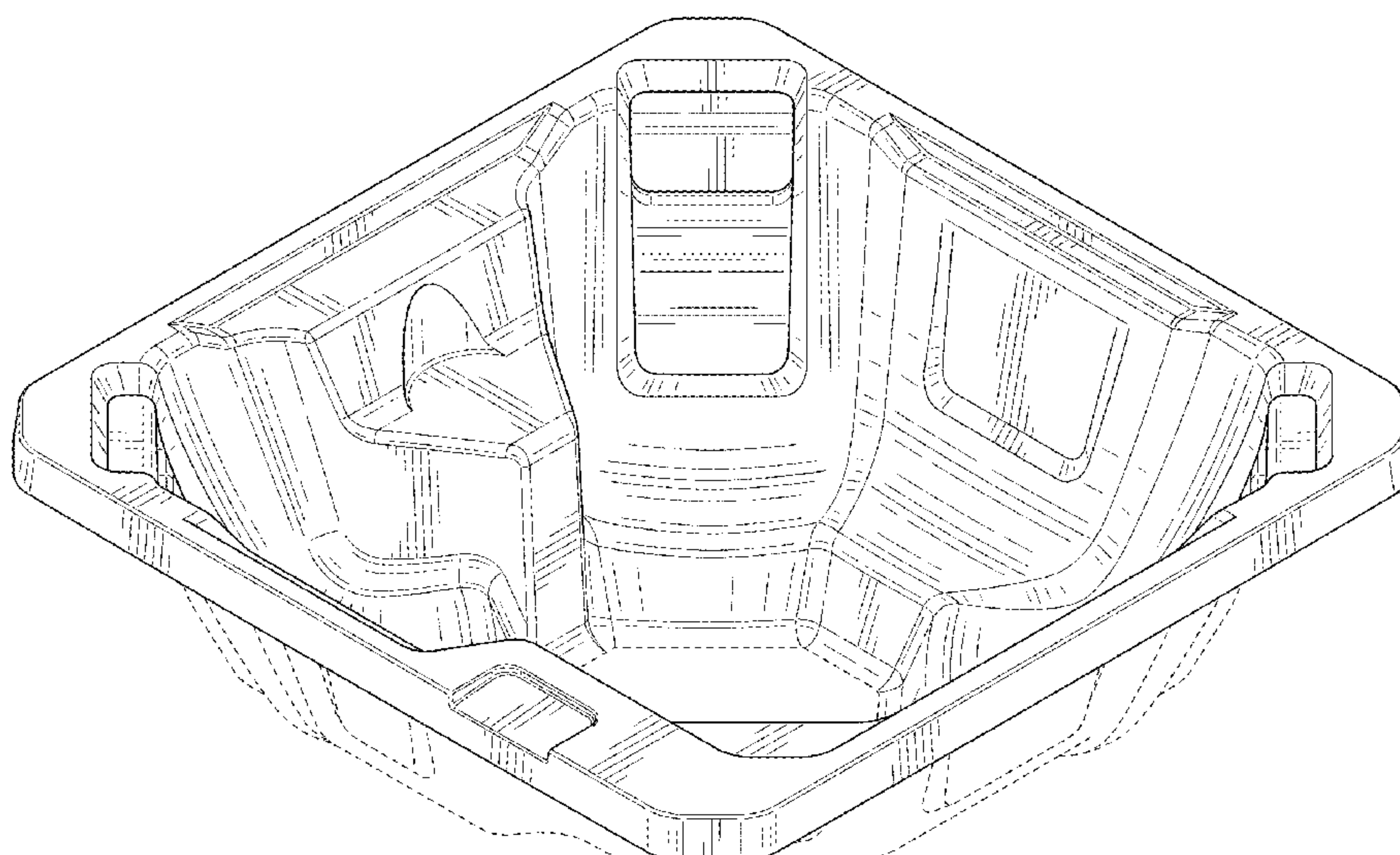
FIG. 13 is a cross-sectional view thereof, taken in the direction of line 13-13 of FIG. 3;

FIG. 14 is a cross-sectional view thereof, taken in the direction of line 14-14 of FIG. 3; and,

FIG. 15 is a cross-sectional view thereof, taken in the direction of line 15-15 of FIG. 3.

The broken lines show portions of the spa shell that form no part of the claimed design.

1 Claim, 9 Drawing Sheets



(58) **Field of Classification Search**
CPC A61H 33/6005; A61H 33/6021; A61H
33/6089; A61H 33/6094; A61H 2035/004;
A61H 35/006; A61H 33/0087; A47K
3/02; A47K 3/062
See application file for complete search history.

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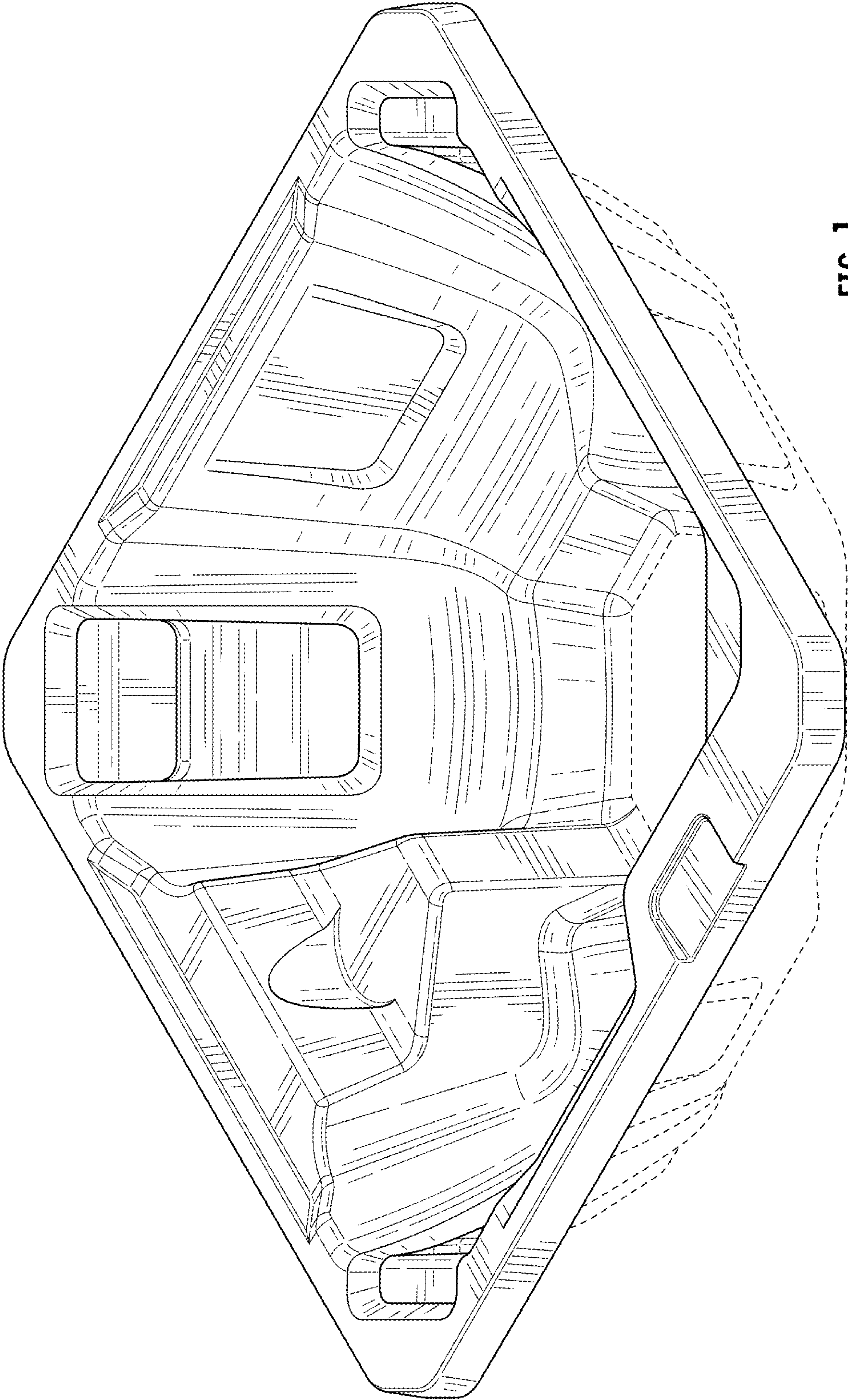


FIG. 1

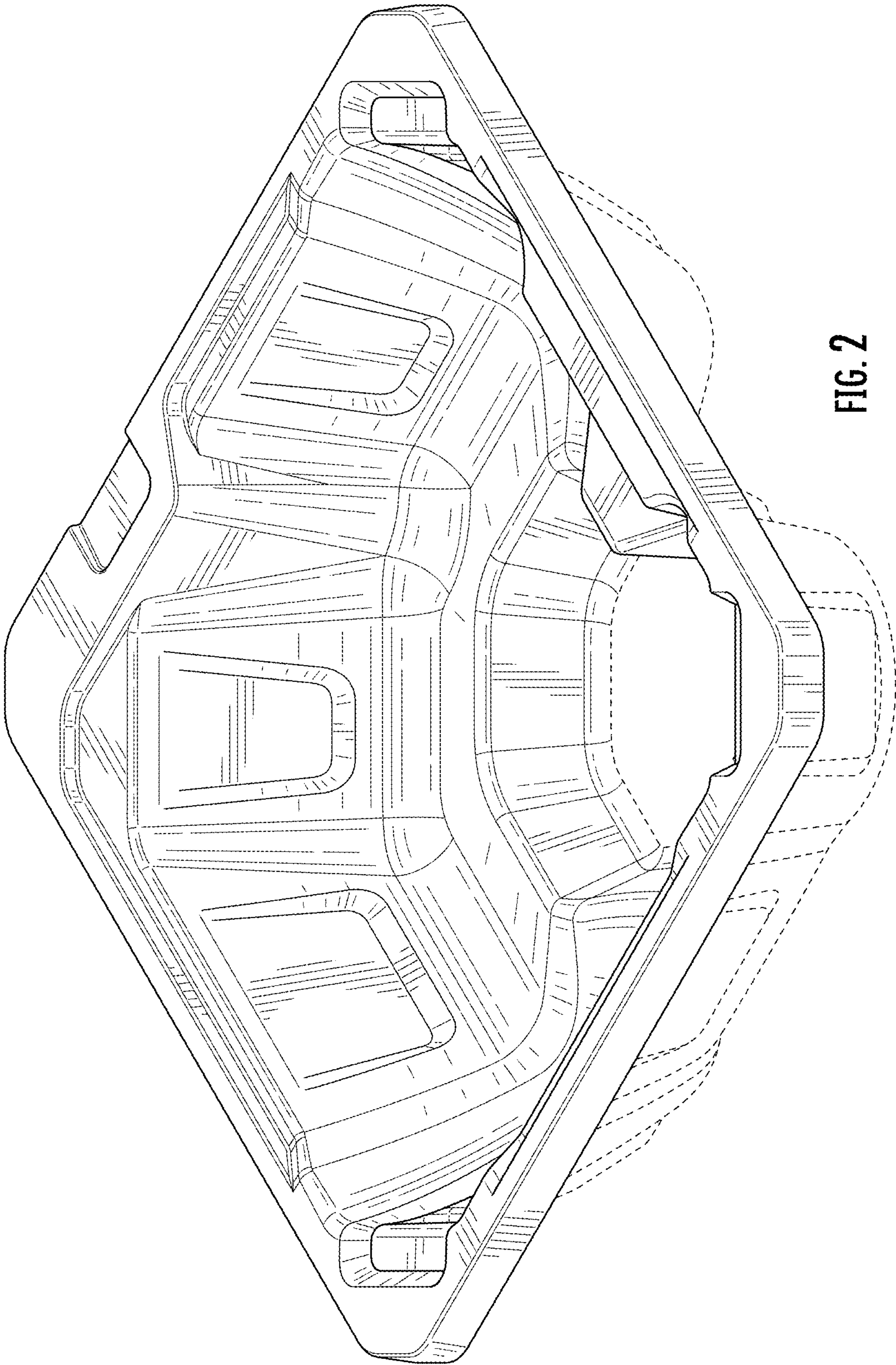
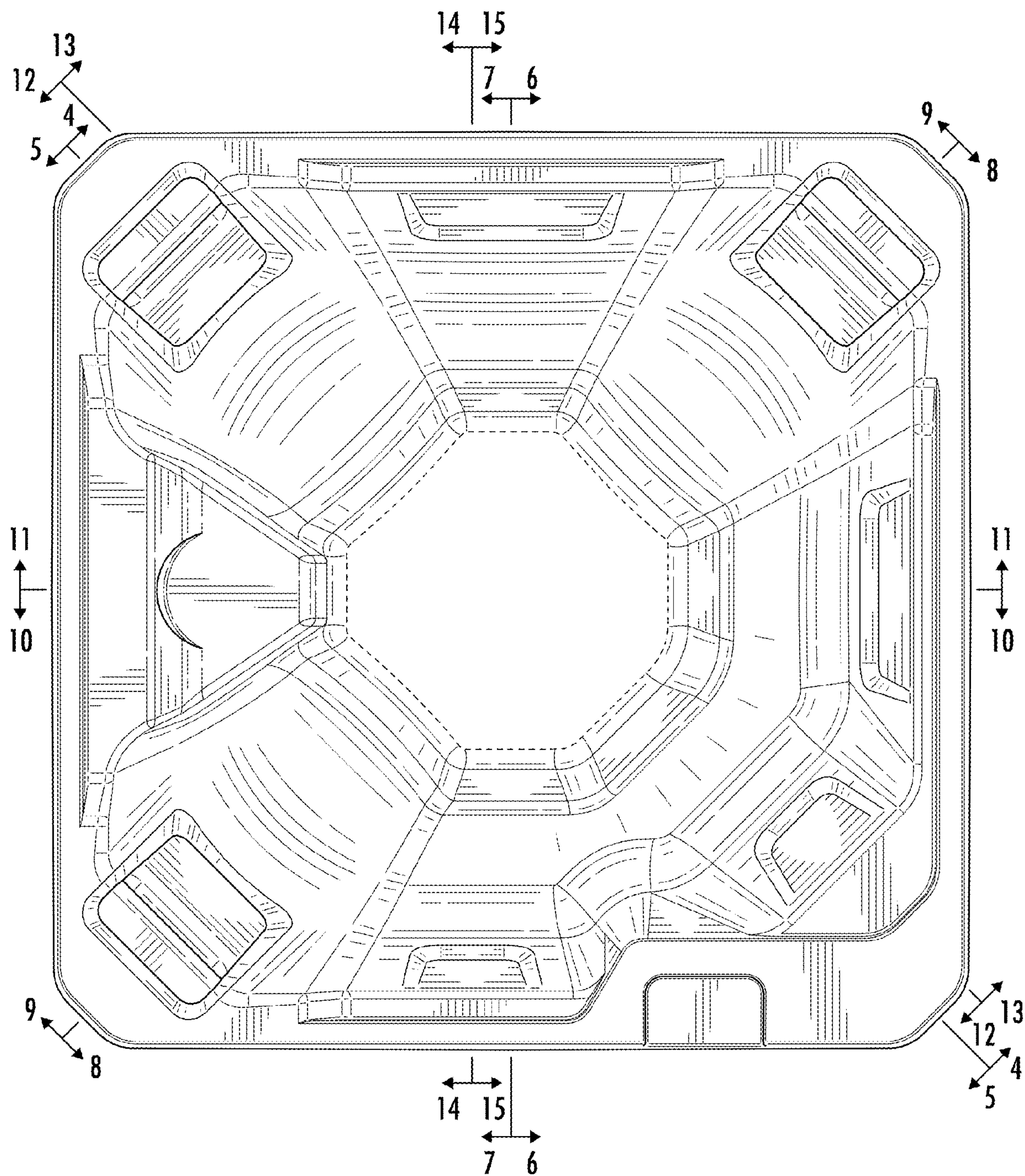
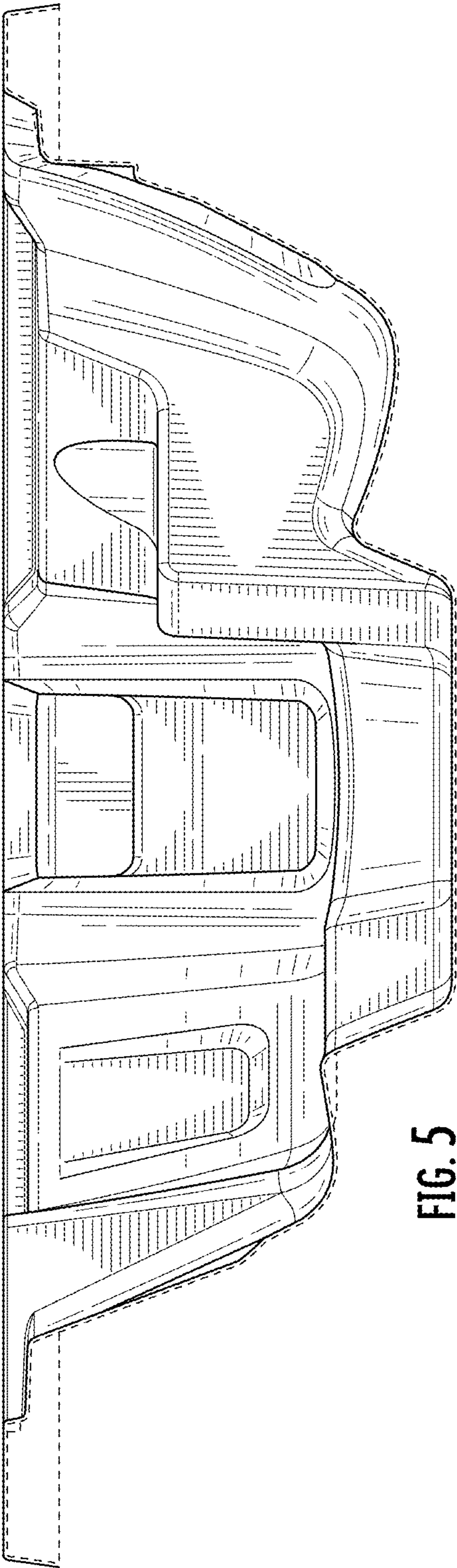
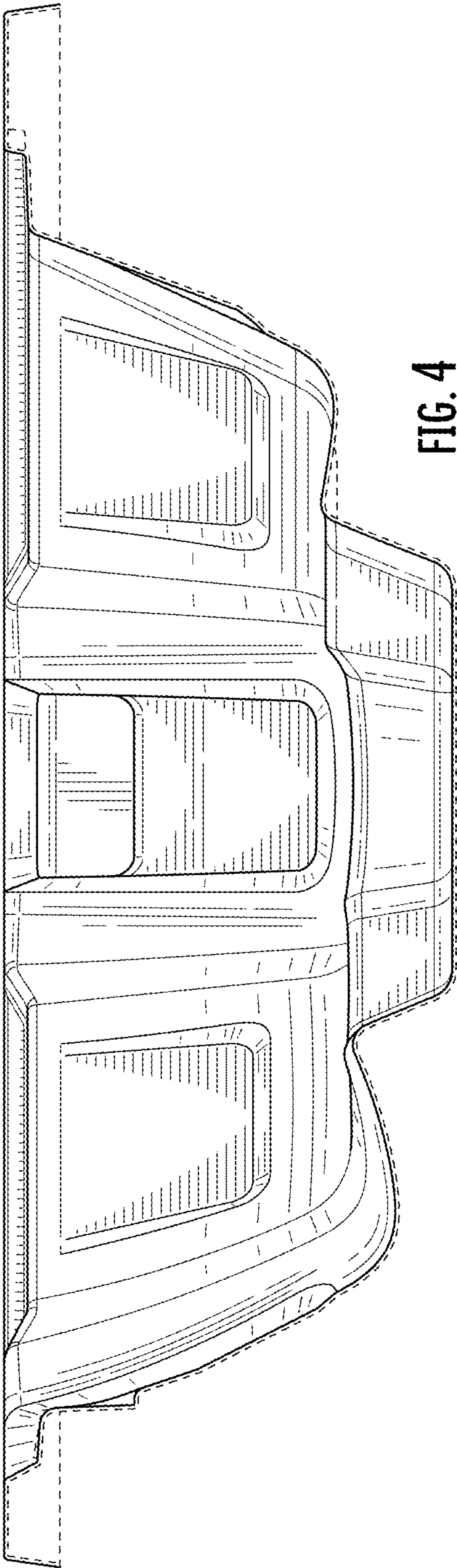


FIG. 2





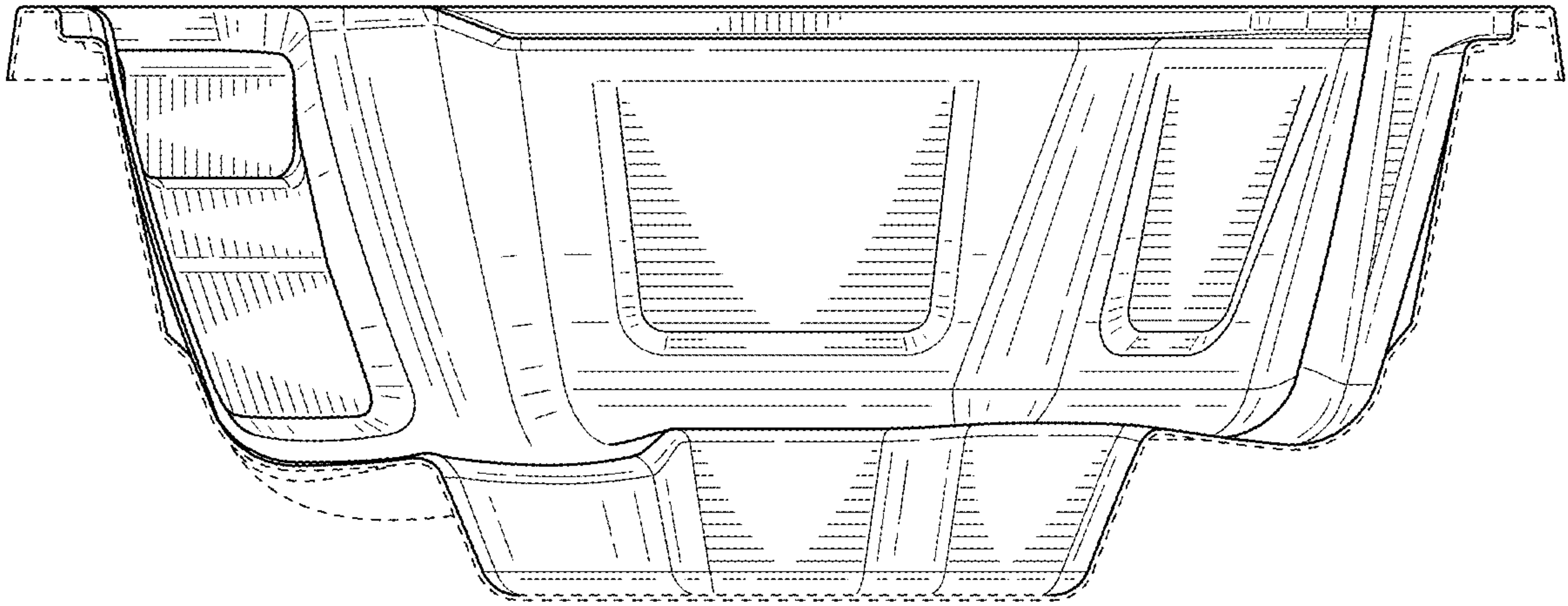


FIG. 6

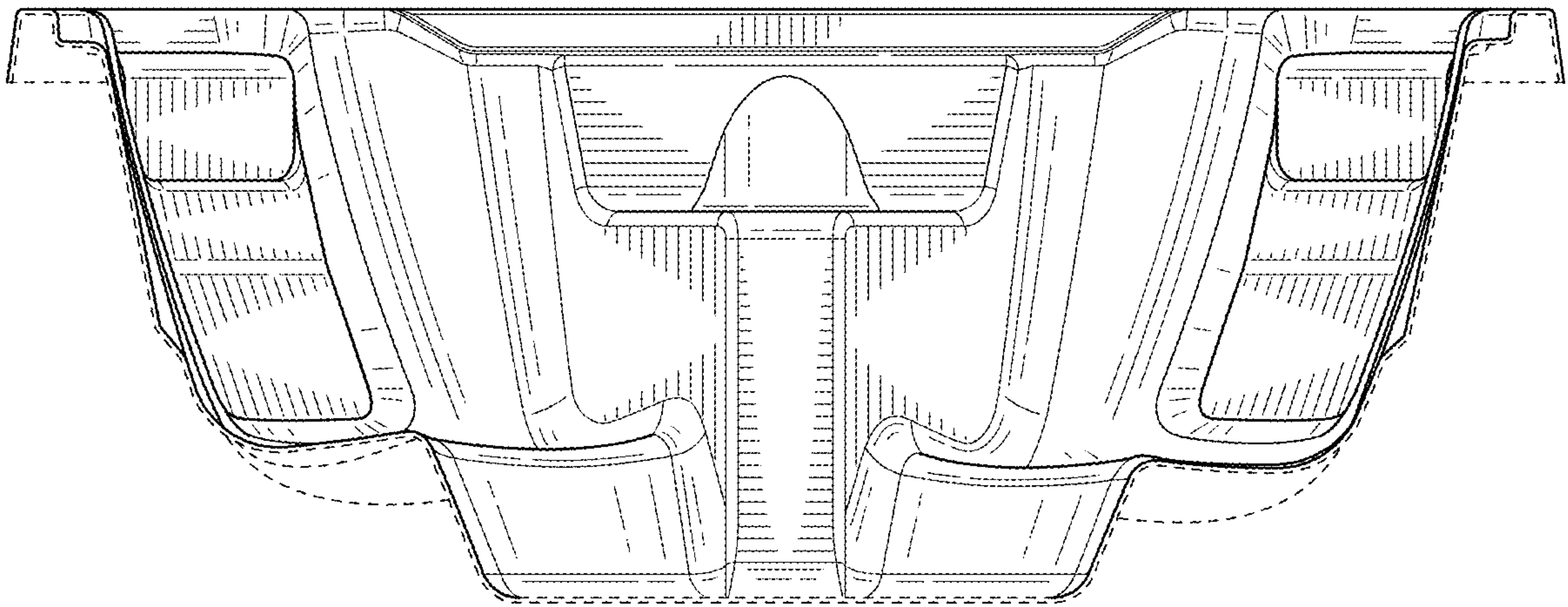


FIG. 7

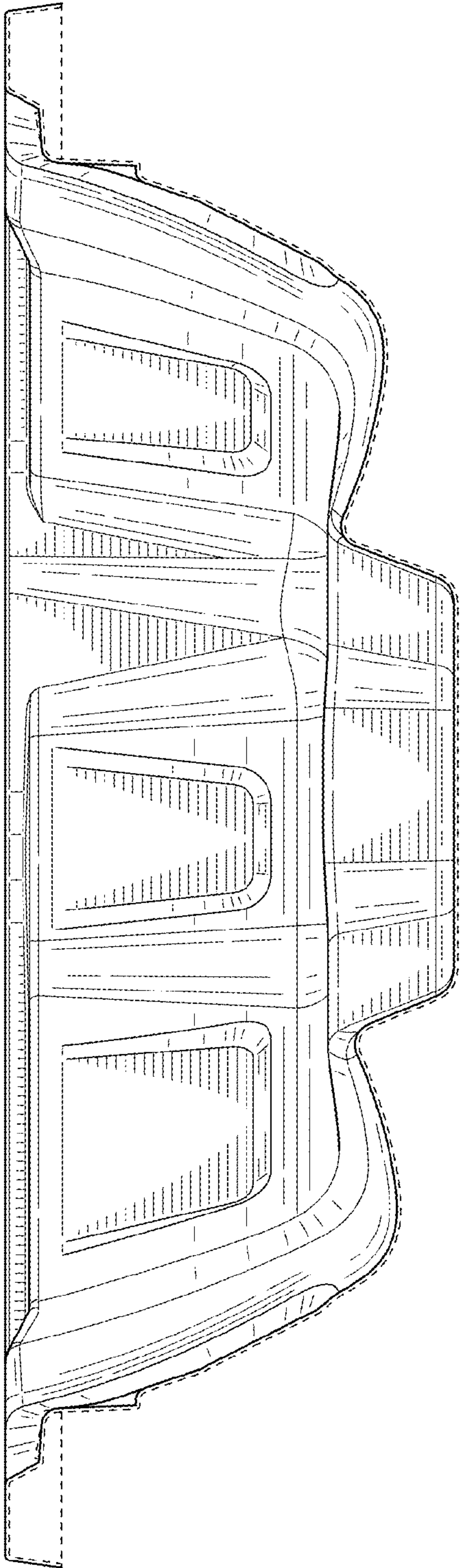


FIG. 8

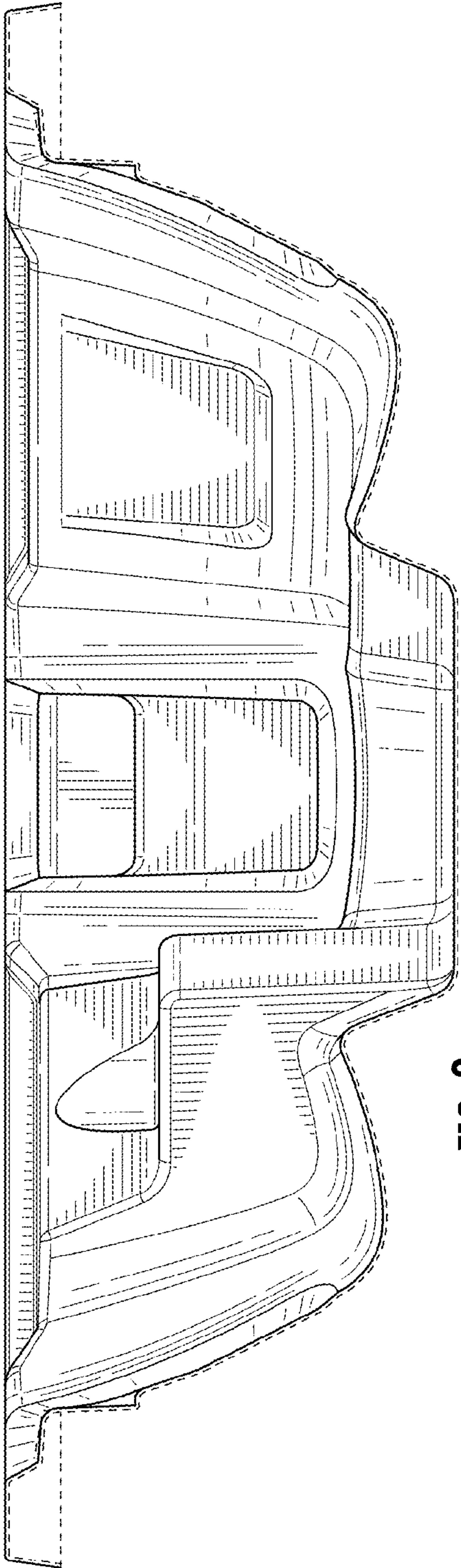


FIG. 9

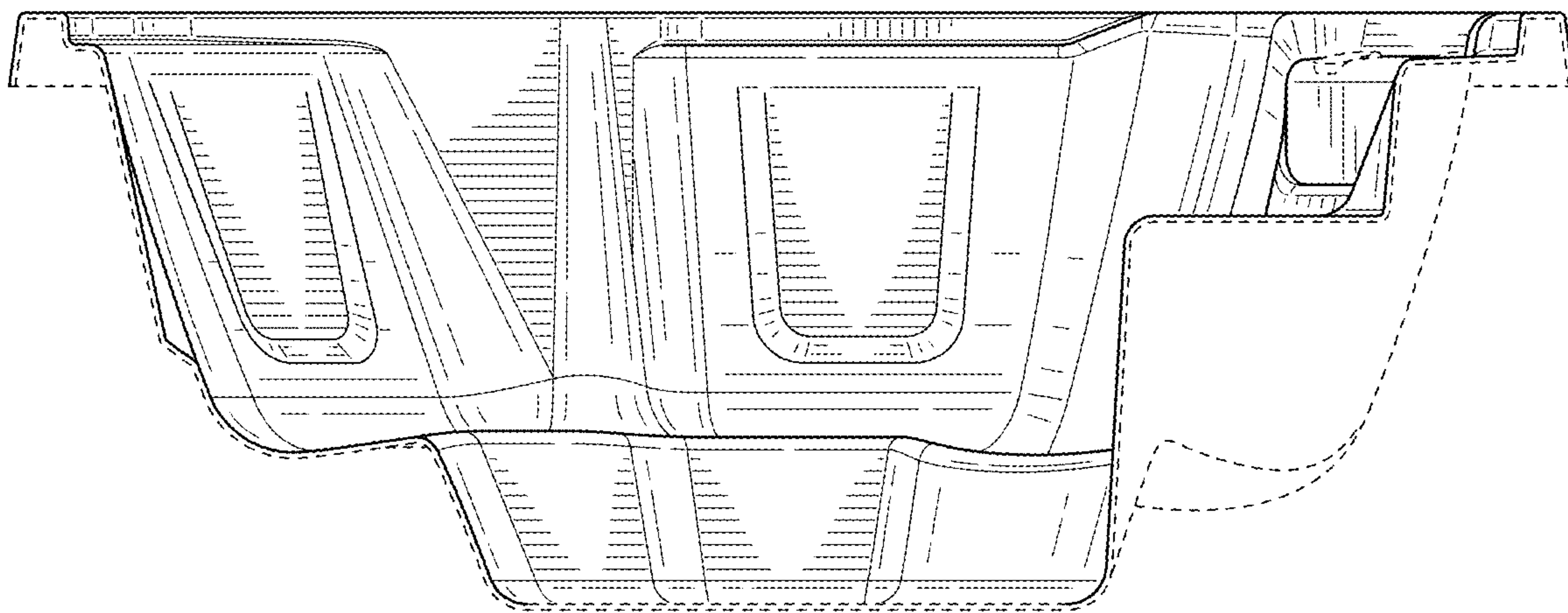


FIG. 10

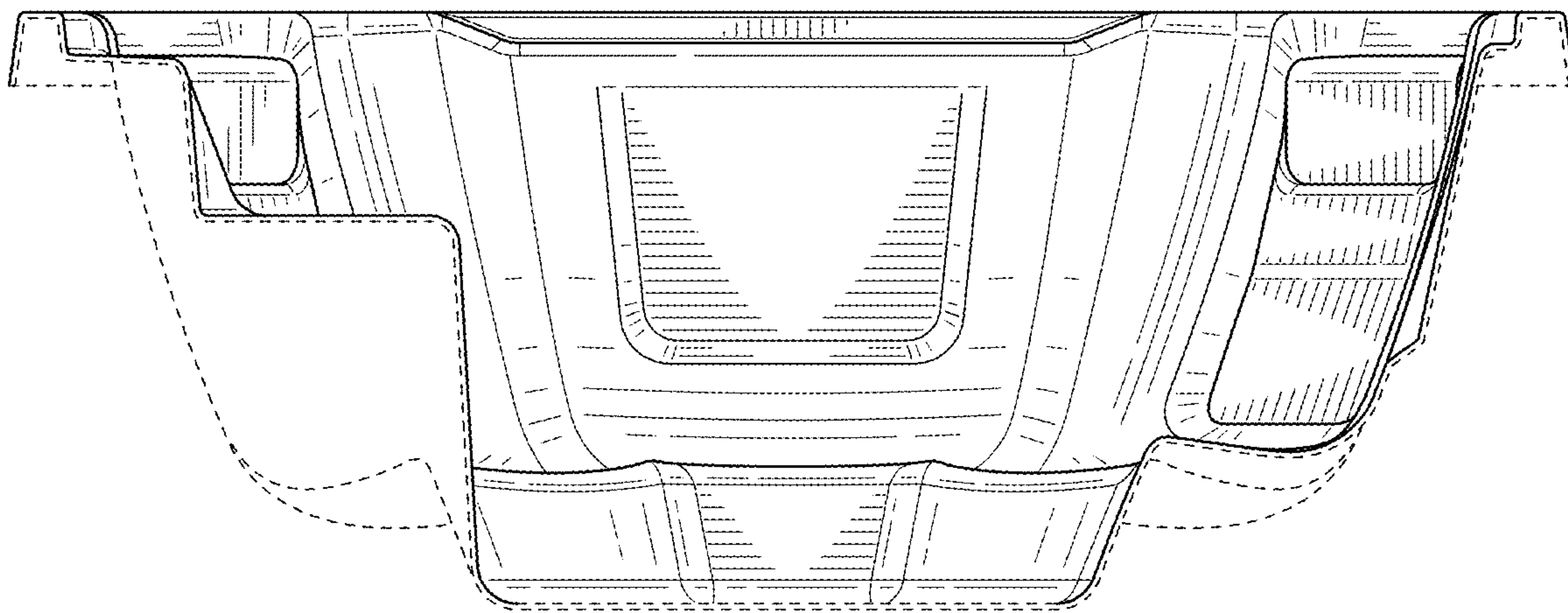


FIG. 11

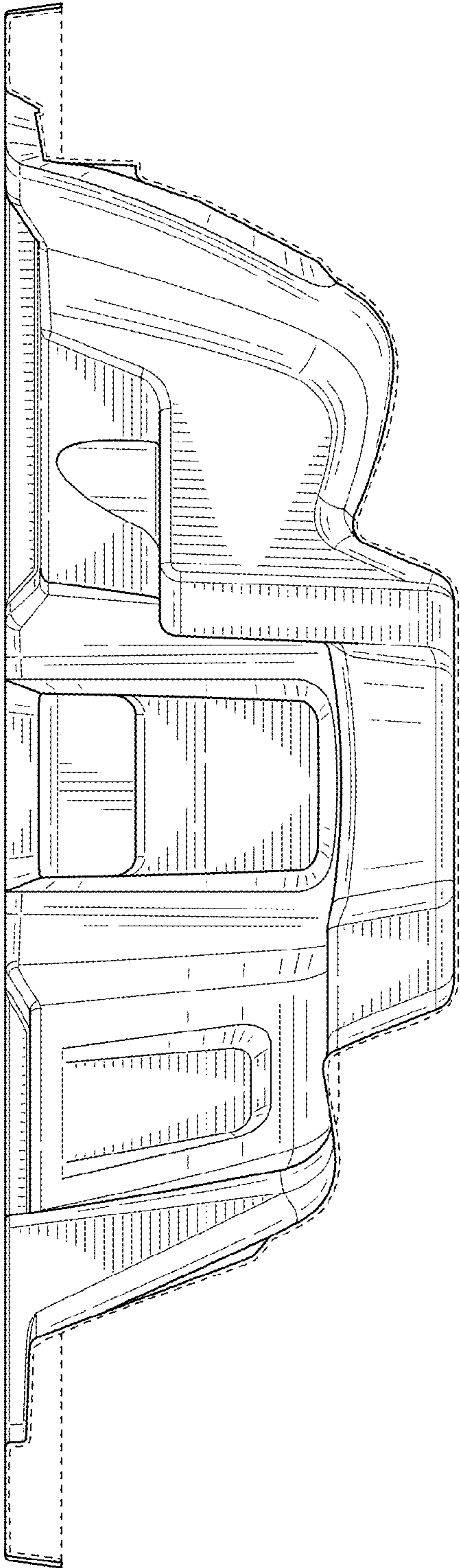


FIG. 12

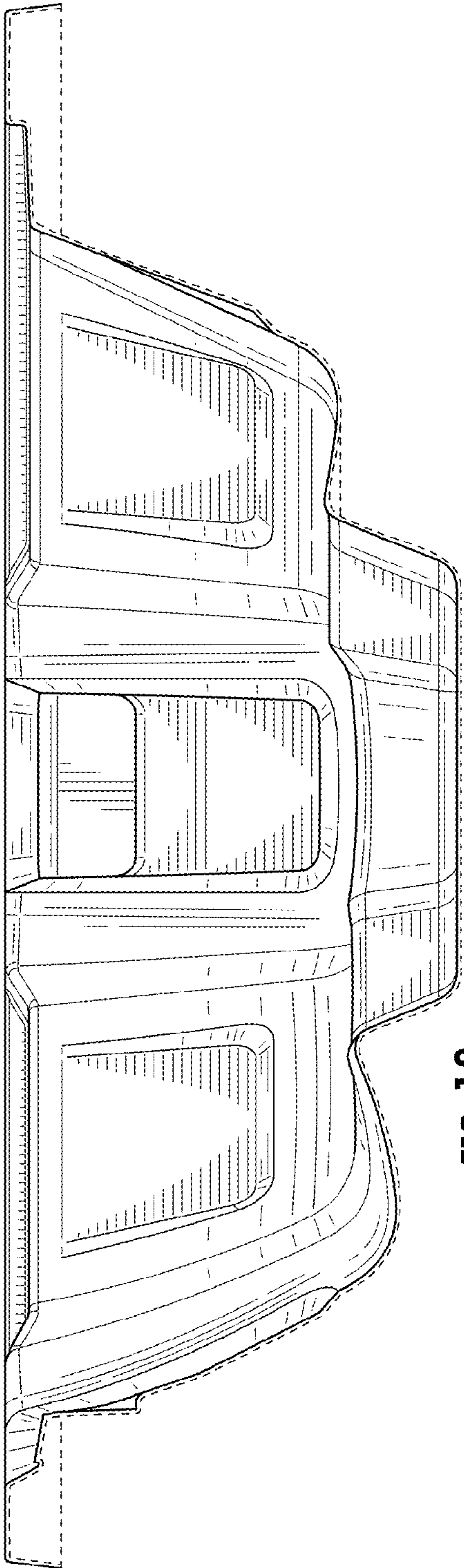


FIG. 13

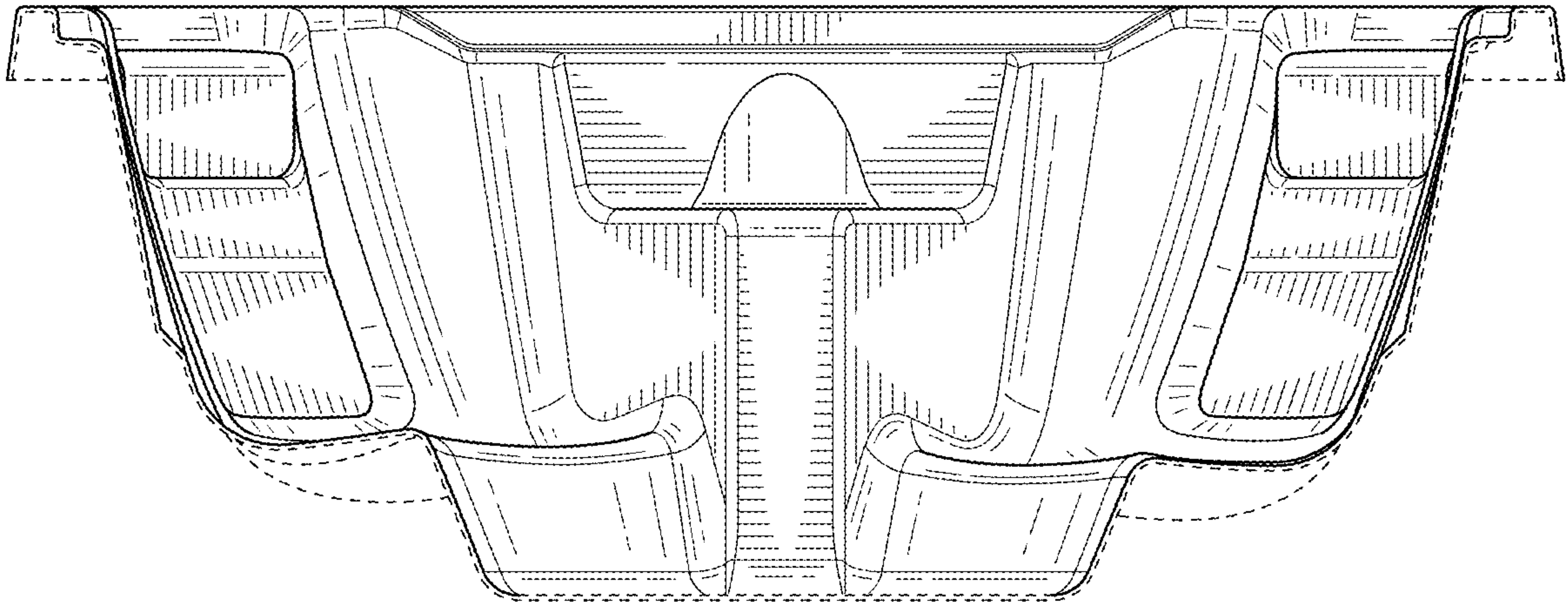


FIG. 14

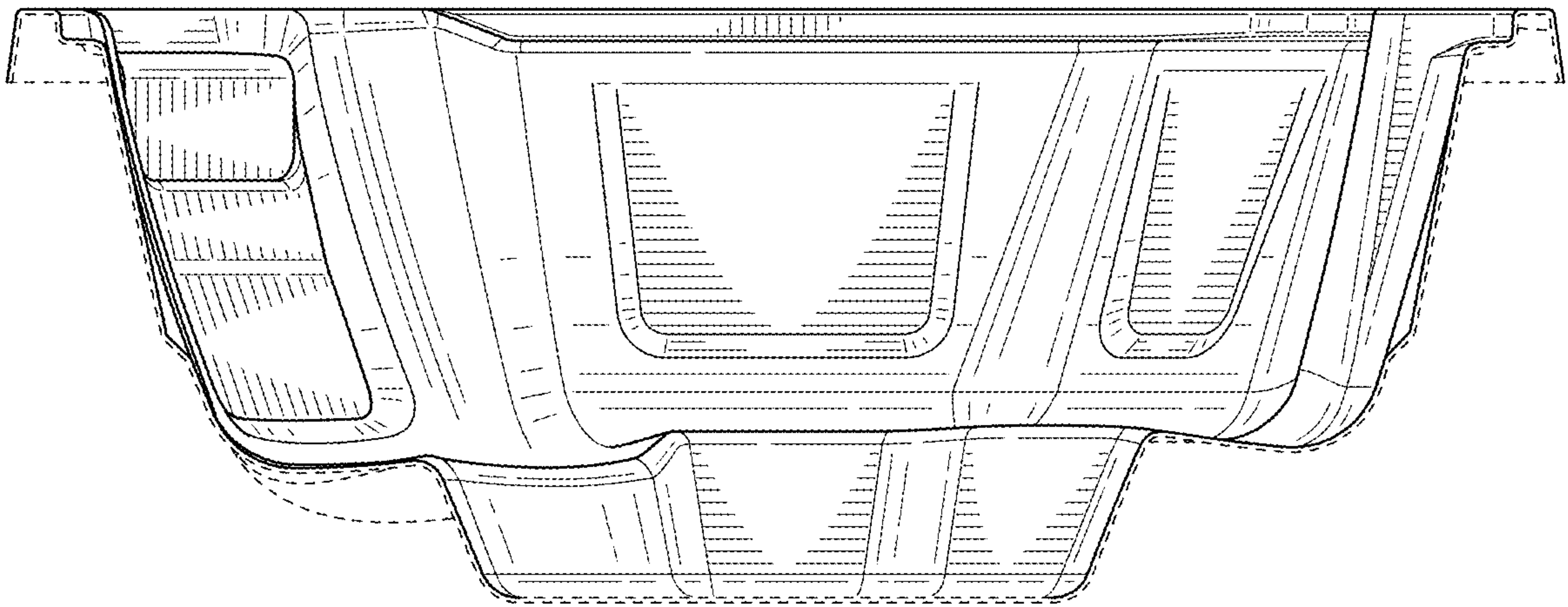


FIG. 15