

US009700193B2

(12) **United States Patent**
Burdsall et al.

(10) **Patent No.:** **US 9,700,193 B2**
(45) **Date of Patent:** **Jul. 11, 2017**

(54) **TUBULAR HEAD BAND MOUNTED WET MOP**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 260 days.

(21) Appl. No.: **14/688,023**

(22) Filed: **Apr. 16, 2015**

(65) **Prior Publication Data**
US 2016/0106293 A1 Apr. 21, 2016

Related U.S. Application Data

(60) Provisional application No. 62/065,975, filed on Oct. 20, 2014.

(51) **Int. Cl.**
A47L 13/20 (2006.01)
A47L 13/24 (2006.01)
A47L 13/252 (2006.01)

(52) **U.S. Cl.**
CPC *A47L 13/24* (2013.01); *A47L 13/20* (2013.01); *A47L 13/252* (2013.01)

(58) **Field of Classification Search**
USPC 15/228, 229.1–229.9
See application file for complete search history.

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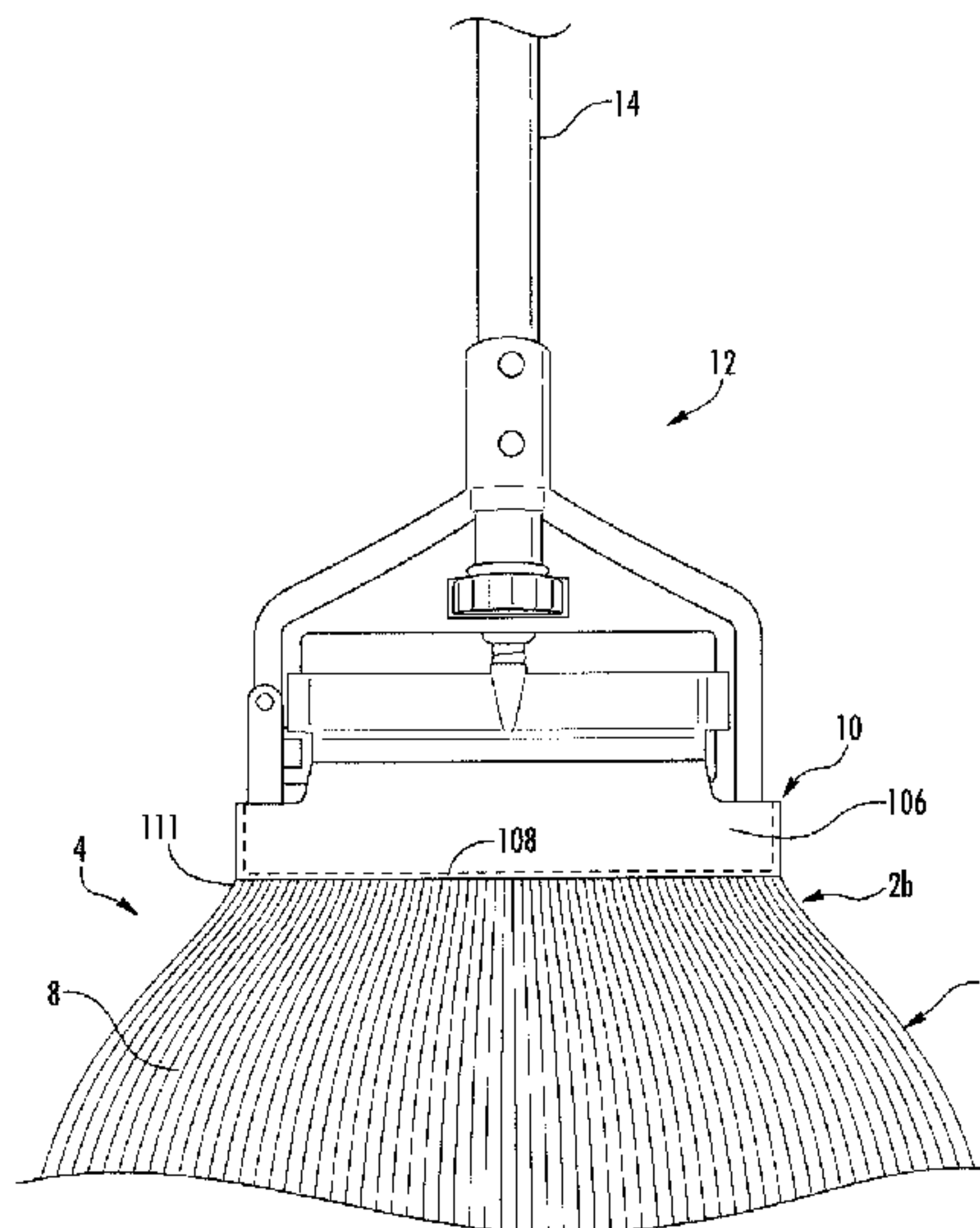
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(57) **ABSTRACT**

A mop has a plurality of strands secured to a head band. The head band comprises a closed loop formed in a first portion having a first width. A second portion of the head band has a second width where the second width is larger than the first width. The second portion is configured to enclose the distal end of a mop frame when the mop is mounted on the mop frame using the closed loop.

16 Claims, 6 Drawing Sheets



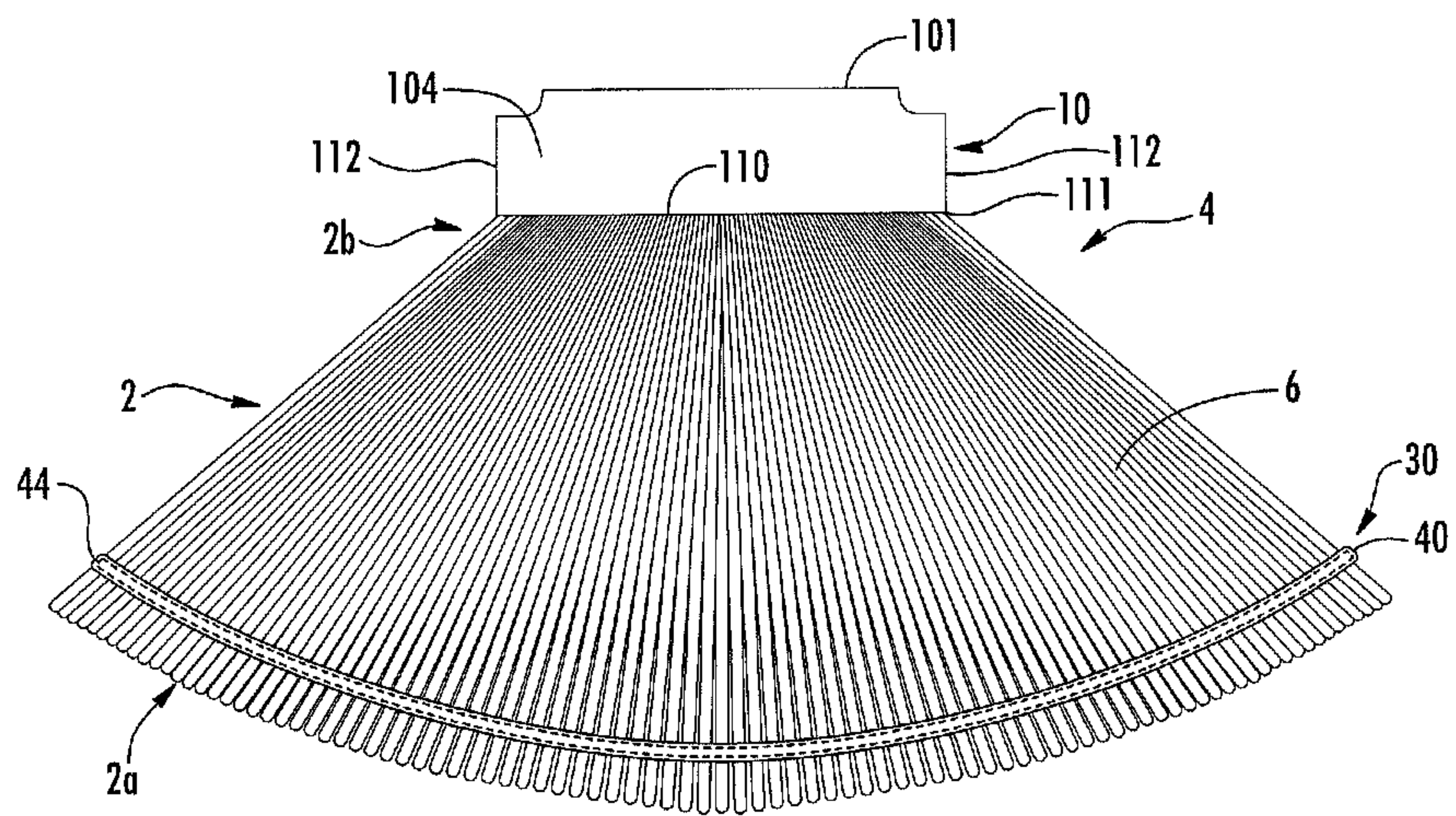


FIG. 1

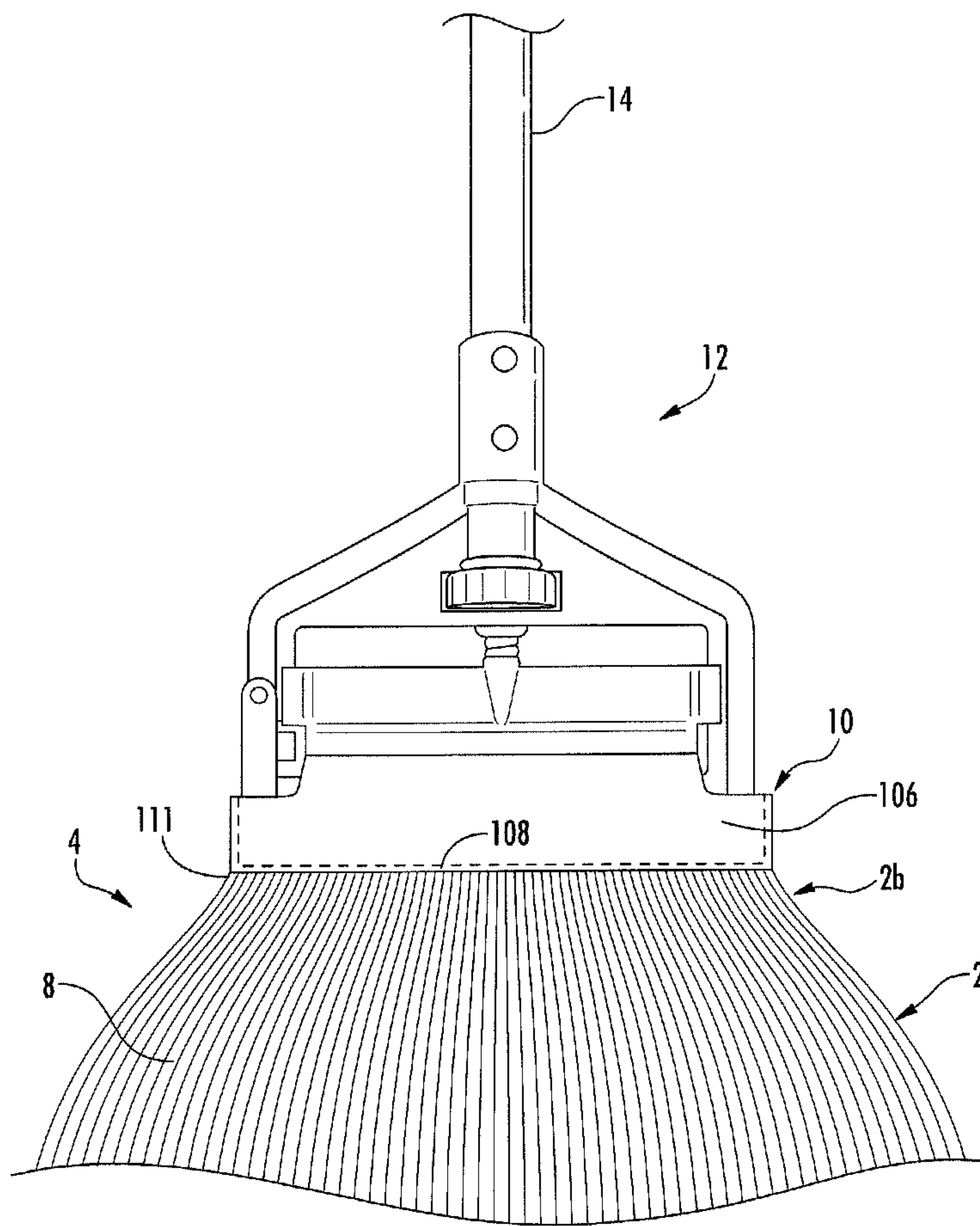
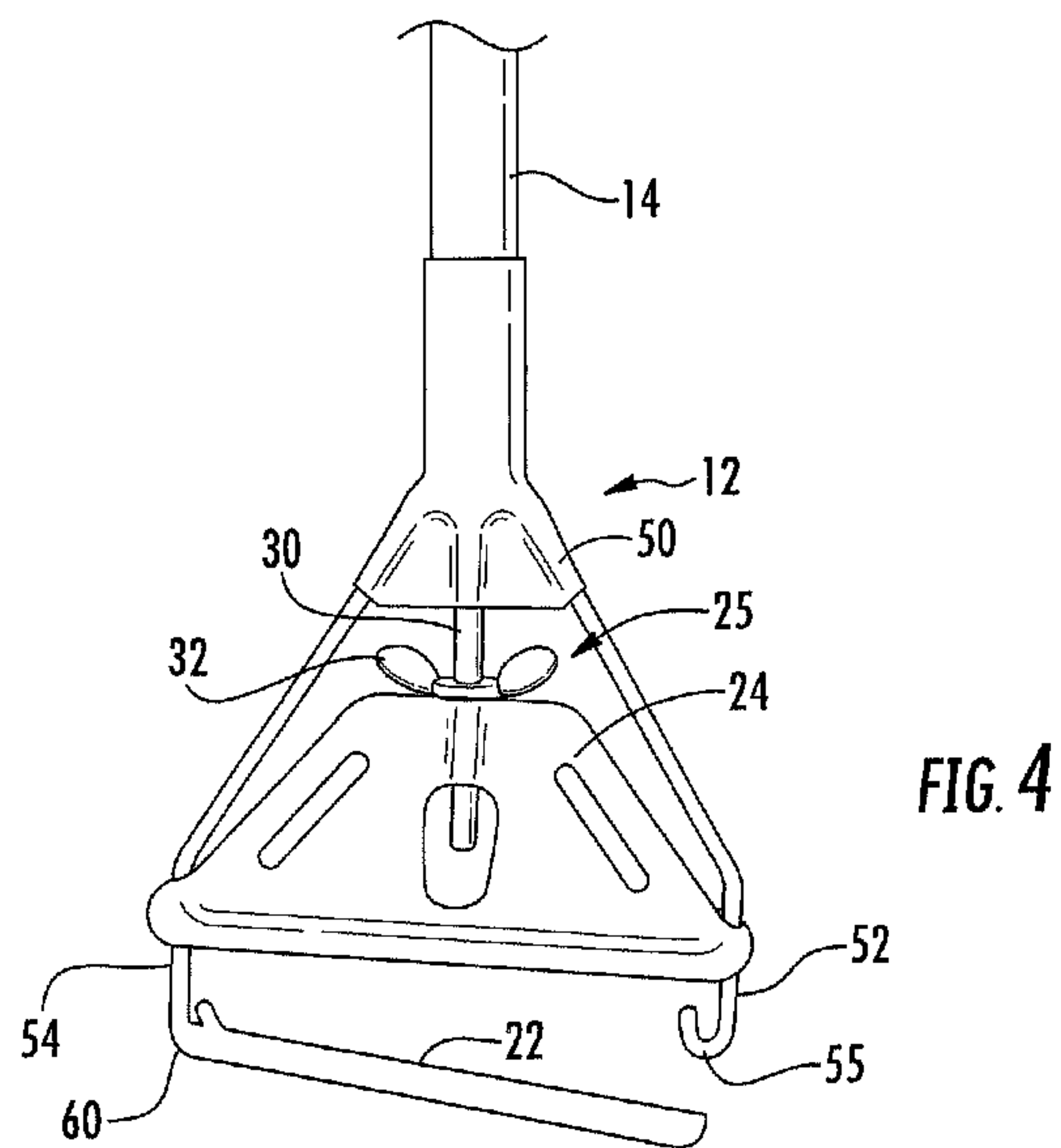
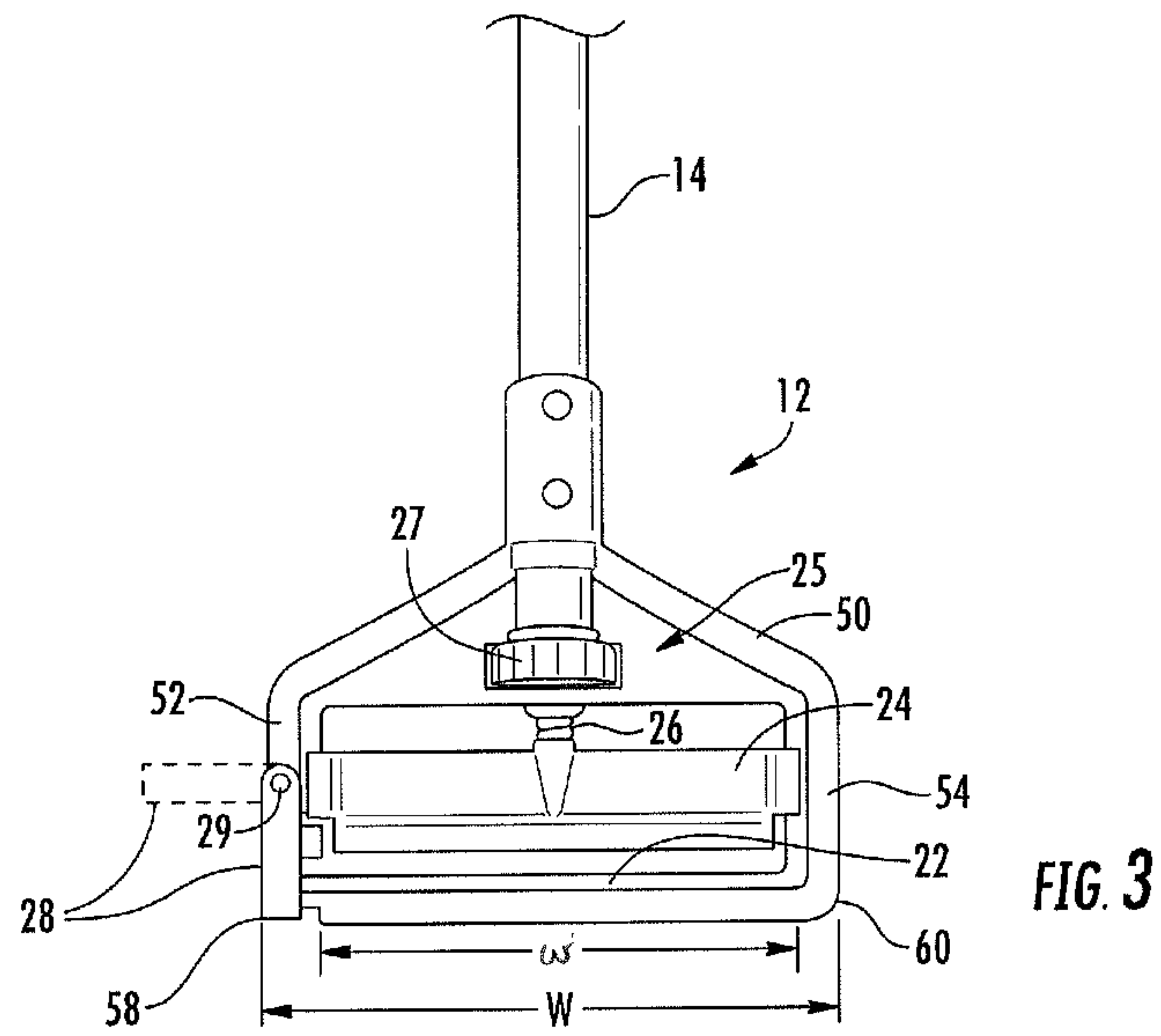
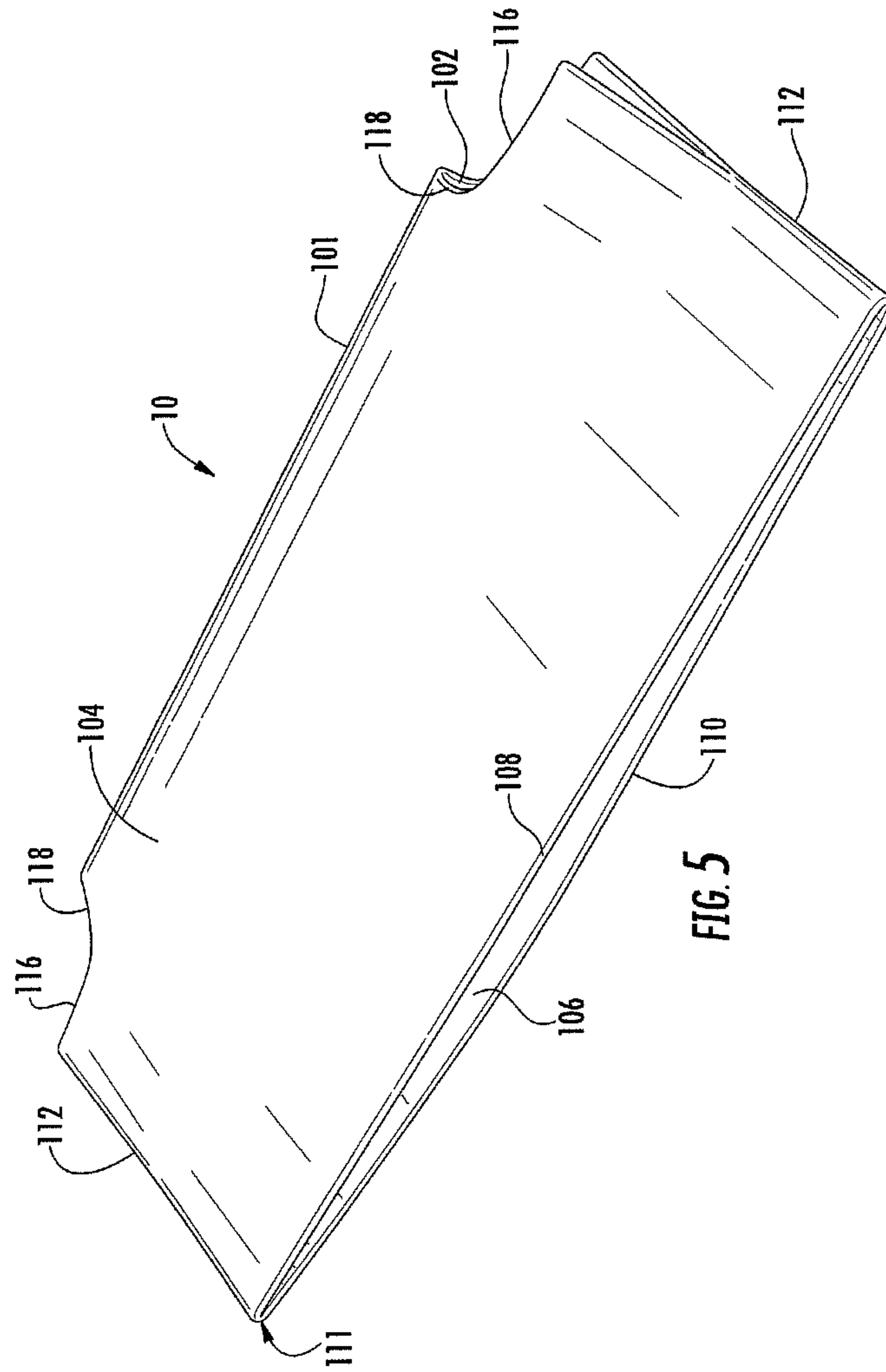


FIG. 2





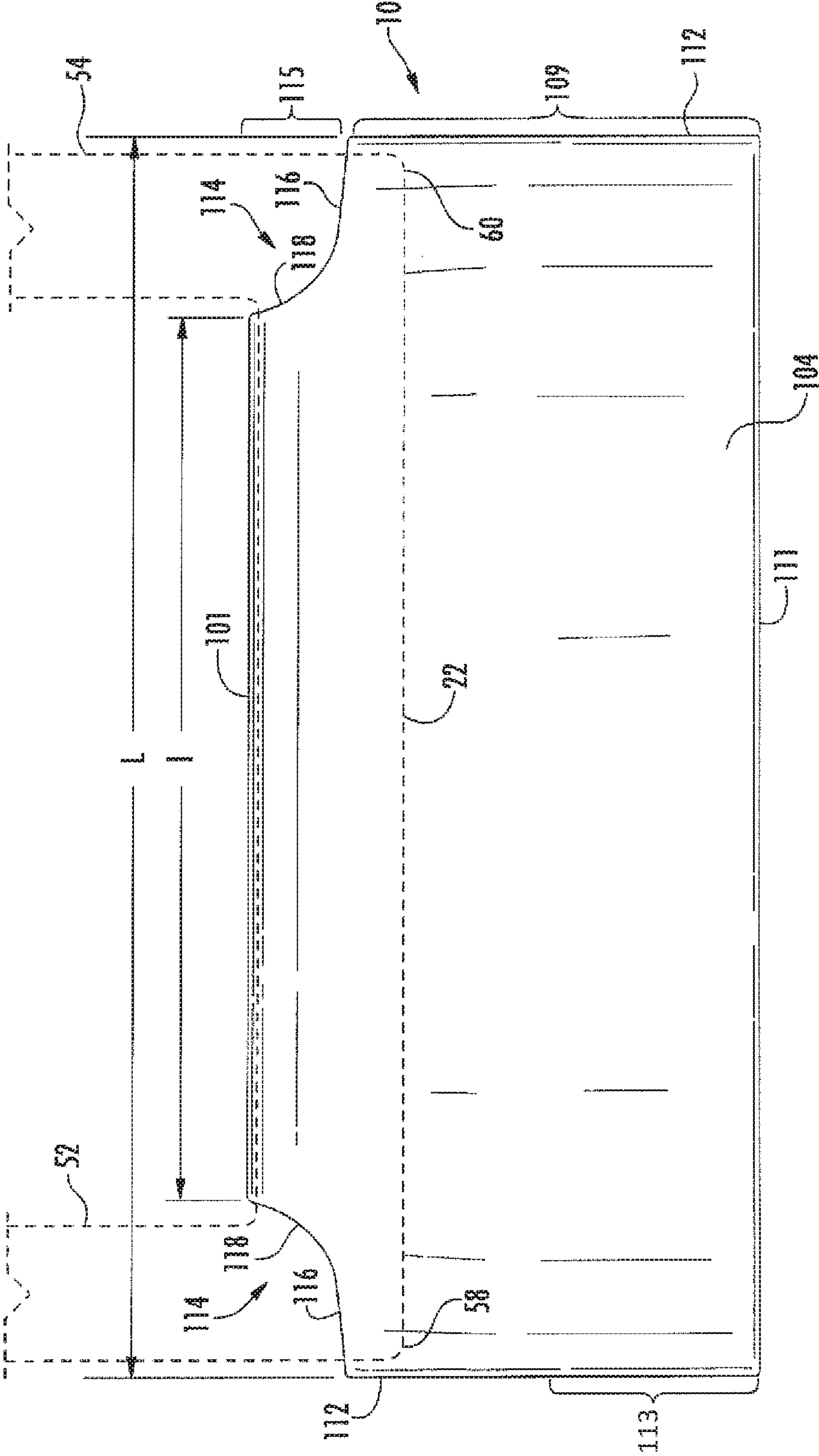


FIG. 6

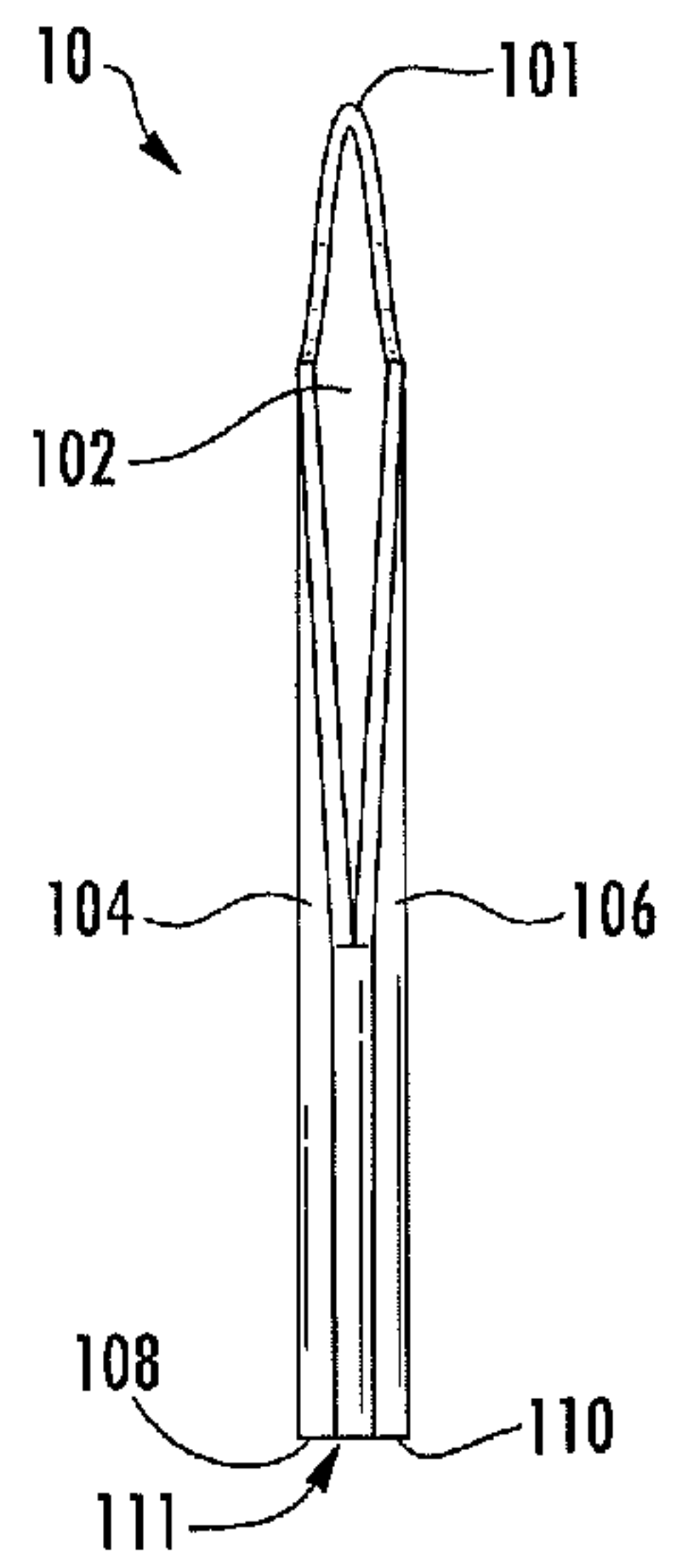


FIG. 7

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TUBULAR HEAD BAND MOUNTED WET MOP

This application claims benefit of priority under 35 U.S.C. §119(e) to the filing date of U.S. Provisional Application No. 62/065,975, as filed on Oct. 20, 2014, which is incorporated herein by reference in its entirety.

BACKGROUND

The invention relates to mops and more particularly to wet mops such as the type of mop having a plurality of strands of material composed of material such as cotton, microfiber, polyester, rayon, nylon, synthetics, blends of such materials or other materials. The strands of material typically extend from a head band where the head band may be releasably supported on a mop handle frame. The mop may be manipulated such that the mop strands contact and spread over a floor or other surface being cleaned and are pushed and/or pulled to clean the floor or other surface.

SUMMARY OF THE INVENTION

In some embodiments, a mop comprises a plurality of strands secured to a head band. The head band comprises a closed loop and a first portion of a first width and a second portion of a second width where the second width is larger than the first width.

The plurality of strands may be attached to the second portion. The loop may be formed in the first portion. A single piece of material may be folded over itself to form the loop. The loop may be configured to receive a clamping arm of a mop handle frame. The second portion may be configured to receive a distal end of a mop handle frame. The head band may comprise a front side wall and a back side wall that extend from a top end of the head band to form the loop. A first lateral side edge and a second lateral side edge may extend from a bottom end of the head band to define the second portion, the front side wall and the back side wall being attached to one another for a length of the first lateral side edge and the second lateral side edge. The second portion may extend between the first lateral side edge and the second lateral side edge.

In some embodiments, a mop and mop handle frame comprise a mop handle frame having a clamping arm and a first support member extending from one end of the clamping arm and a second support member extending from a second end of the clamping arm. A mop comprises a plurality of strands secured to a head band. The head band comprises a closed loop that receives the clamping arm, and a portion that receives and surrounds the clamping arm, a first portion of the first support member and a second portion of the second support member.

The head band may comprise a front side wall and a back side wall that extend from a top end of the head band to form the loop. A first lateral side edge and a second lateral side edge may extend from a bottom end of the head band to define the portion where the front side wall and the back side wall are attached to one another for a length of the first lateral side edge and the second lateral side edge. The loop may have a first width and the portion may have a second width where the second width is larger than the first width. The plurality of strands may be mounted to the portion.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plan view of an embodiment of a mop of the invention.

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FIG. 2 is a plan view of the opposite side of the mop of FIG. 1 mounted on a mop handle frame.

FIGS. 3 and 4 are exemplary embodiments of mop handle frames on which the mop of the invention may be used.

FIG. 5 is a perspective view of an embodiment of a head band used in the mop of the invention.

FIG. 6 is a front view of the head band of FIG. 5 mounted on a mop handle frame.

FIG. 7 is a side view of the head band of FIG. 5.

DETAILED DESCRIPTION OF EMBODIMENTS OF THE INVENTION

Referring for example to FIGS. 1 and 2 the mop 4 of the invention comprises a plurality of strands 2 that form a two-sided mop where both the top side 6 and the bottom side 8 of the mop may be used as cleaning surfaces. The strands 2 are typically formed as elongated loops or cut strands made of relatively flexible, water absorbent material. Any suitable material may be used to form the strands 2. The material of the strands may be composed of a variety of structures and/or materials including, but not limited to, yarns, woven or non-woven textiles, felted materials, extruded materials, microfibers and/or other structures, and/or materials including, but not limited to, cotton, microfiber, polyester, rayon, nylon, synthetics, blends of such materials or other materials. The first, proximate ends 2b of the strands 2 are gathered in and secured to a head band 10. The head band 10 may comprise a relatively non-absorbent fabric material made of, for example, a PVC coated mesh, or other similar material. The strands 2 typically extend from the head band 10 where the head band 10 may be releasably supported on a mop handle frame 12 such that motion may be imparted to the mop 4 by the elongated mop handle 14 such that the second, distal ends 2a of the strands 2 spread over the floor or other surface being cleaned.

The proximal ends 2b of strands 2 are gathered in the head band 10 where the distal ends 2a of the strands spread to a width that is significantly wider than the width of the head band 10. The greater the spread of the distal ends 2a of the strands of the mop, the larger the area of the floor or other surface that may be covered by the mop during each mop stroke. Thus, maintaining the spread of the strands during use of the mop improves the efficacy of the mop during use. A tail band structure 30 may be provided between the head band 10 and the distal ends 2a of the strands 2 typically nearer to the free, distal ends 2a to secure the strands 2 together to maintain the spread of the strands during use. The tail band structure 30 may comprise at least one strip of material 40 such as an extruded, felted or woven textile or fabric. The strip of fabric is positioned generally transversely to the longitudinal axis of the strands 2 and is connected to the strands, such as by stitching 44.

Referring to FIGS. 3 and 4 different embodiments of a mop handle frame 12 are shown where like reference numerals are used to indicate similar components in each of the embodiments. The mop handle frame 12 comprises a clamping arm 22 or other similar structure that is inserted into the closed loop 102 of head band 10 to secure the mop 4 to the mop handle frame 12. The mop handle frame 12 may comprise a locking mechanism, such as a movable jaw 24, to lock the mop 4 to the clamping arm 22. The jaw 24 may be moved towards and away from the clamping arm 22 by a jaw actuator 25. In the embodiment of FIG. 3 the jaw actuator 25 comprises a movable screw 26 that is connected to jaw 24. The screw 26 may be moved linearly by a mating threaded control member 27 that is rotatably supported in

support **50** to move the jaw **24** toward and away from the clamping arm **22**. In the embodiment of FIG. **4** the jaw actuator **25** comprises a stationary screw **30** that is mounted on support **50** such that a mating nut **32** may be rotated and moved along the length of the screw to move the jaw **24** towards the clamping arm **22**. Movement of the nut away from the clamping arm **22** releases the mop **4**. The movable jaw **24** is tightened against the head band **10** to clamp the head band in position between the movable jaw **24** and the clamping arm **22**. Embodiments of a mop and mop handle frame are shown and described in U.S. Pat. No. 8,585,154, titled "Tubular Headband Mounted Wet Mop", issued to Williams et al. on Nov. 19, 2013 which is incorporated by reference herein in its entirety; U.S. patent application Ser. No. 13/850,983, titled "Tubular Headband Mounted Wet Mop", filed Mar. 26, 2013 which is incorporated by reference herein in its entirety; and U.S. patent application Ser. No. 14/053,424, titled "Tubular Headband Mounted Wet Mop", filed Oct. 14, 2013 which is incorporated by reference herein in its entirety.

The support **50** may be releasably or fixedly attached to the elongated handle **14**. The support **50** comprises a pair of generally parallel support members **52** and **54** that define tracks for slidably supporting the movable clamping jaw **24**. Extending from the end of one of the support members **54** is the clamping arm **22** that is inserted into the closed loop of the mop **4**. A space is created in the other support member **52** that is large enough for the clamping arm to be inserted into the closed loop of the head band **10** and the head band to be slid over the arm **22**. In the embodiment of FIG. **3** the support member **52** comprises a retaining member **28** that may be used to close the space. The retaining member **28** may rotate about pivot **29** between the closed solid line position and the open dashed line position. The mop head may be inserted over the clamping arm **22** when the retaining member **28** is in the open position. The retaining member **28** is then rotated to the closed position to complete the engagement of the support member **52** with the end of clamping arm **22**. In this embodiment the retaining member **28** may be considered to be a part of support member **52** where the retaining member forms part of the supporting structure between one end of the clamping arm and the mop handle frame. In the embodiment of FIG. **4** the frame **12** is flexed to bring the clamping arm **22** into engagement with the end of support member **52** such that hook **55** may engage a hole formed on clamping arm **22**. The support members **52** and **54** and the clamping arm **22** define a generally rectangular support structure for supporting the head band **10** of the mop **4** where the clamping arm **22** joins support members **52** and **54** at corners **58** and **60**. As shown in FIGS. **3** and **4** different arrangements, materials and configurations of the mop handle frame **12** may be used with the mop of the invention.

The strands **2** are supported in the head band **10** where the head band **10** or the head band **10** and the proximal ends **2b** of the strands **2** overlap themselves to create a closed, generally tubular loop or cavity **102** in the head band **10** for receiving the clamping arm **22**. A filler material, in addition to the proximal ends **2b** of the strands **2**, may also be provided inside of the head band **10** to support the head band over its length and width. Referring to FIG. **3** in conventional mops the head band is a generally rectangular member that has a width *w* selected to be approximately the same as the internal distance between the support members **52** and **54** such that the head band and the proximal ends of the strands have a width that is narrower than the width *W* of the frame between the outside of the support members **52** and

54. As a result, the distal ends of the support members **52** and **54**, the ends of clamping arm **22** and the corners **58** and **60** between the clamping arm **22** and the support members **52** and **54** are exposed during use of the mop. The inventors of the present mop have discovered that these exposed areas of the present mop may adversely affect use of the mop. In some uses of the mop, the exposed corners of the frame may contact the floor or other surface being cleaned. The contact of the distal end of the mop handle frame **12** with the floor is undesirable because it may scratch or mar the surface and makes movement of the mop strands **2** over the floor more difficult.

To avoid these problems the head band **10** of the invention has been developed. In describing the head band of the invention, relative terms such as "below" and "above" or "upper" and "lower" or "horizontal" and "vertical" or "top" and "bottom" or "front" and "back" may be used herein to describe a relationship of one element, layer or region to another element, layer or region as illustrated in the figures. It will be understood that these terms are intended to describe the relative relationship between the elements as illustrated and that the mop may encompass different orientations during use or otherwise in addition to the orientation depicted in, and described with reference to, the figures.

Referring to FIGS. **1**, **2** and **5-7**, the head band **10** may be formed by folding the material of the head band over itself such that the folded head band forms a closed loop **102** at the top end **101** thereof that creates an internal passage for receiving the clamping arm **22**. While in one embodiment a single piece of material is folded over itself to create the loop **102**, the head band may be made of more than one piece secured together to create the loop. The head band comprises a front side wall **104** and a back side wall **106** that extend from the top end **101** of the head band. The front side wall **104** and the back side wall **106** terminate in spaced bottom edges **108**, **110**, respectively, that define the bottom end **111** of the head band **10**. The bottom end **111** is disposed at the opposite end of the head band from the loop **102**. The front side wall **104** and back side wall **106** receive the proximal ends **2b** of the strands **2** therebetween such that the strands extend from the bottom end **111** of the head band. The side walls **104** and **106** of the head band **10** are secured to the proximal ends **2b** of the strands and/or to one another such that the strands **2** are trapped between the side walls **104** and **106** and are attached to the head band **10**. The head band **10** may be sewn or otherwise secured to the strands **2**.

The lateral side edges **112** of the head band **10** extend from the bottom end **111** of the head band substantially perpendicularly thereto to define a first wider bottom portion **109** of the head band having a width *L*. The lateral side edges of the front side wall **104** and the back side wall **106** may be joined together, such as by stitching, between the bottom end **111** of the head band and the bottom end of the loop **102**. The lateral side edges of the front side wall **104** and the back side wall **106** are connected together for a first length **113** from the bottom end **111** such that the side edges **112** of the first portion **109** of the head band form a part of the open loop **102** extend.

The top end **101** of the head band that forms the loop **102**, has a width **1** that is smaller than the width *L* of the bottom end **111** of the head band. In one embodiment the top end **101** of the head band **10** has a width **1** that is approximately the same as, slightly larger than or slightly smaller than the width *w* between the support members **52** and **54** provided that the top end **101** of the head band may fit between the support members **52** and **54**. Because the head band **10** may be made of somewhat flexible material it is possible that the

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head band may be slightly wider than the width *w* provided that the head band may be slightly compressed between the support members **52** and **54**. The bottom end **111** of the head band **10** has a width *L* that is approximately the same size as or slightly greater than the width *W* that corresponds to the external width of the distal end of the mop handle frame. With this construction, the top end **101** of the head band **10** fits over the clamping bar **22** between the support members **52** and **54** while the distal end of the mop handle frame **12** fits into the wider bottom portion **109** of the head band **10** such that the distal end of the mop handle frame is not exposed in the area where the mop **4** contacts the floor. This arrangement also allows the proximal ends **2b** of the strands **2** to be slightly wider than with a conventional head band such that the mop strands may cover more surface area of the surface being cleaned.

Between the top ends of the lateral side edges **112** and the top end **101** of the head band **10** a pair of transition areas **114** are formed where the width of the head band narrows from the relatively wider width *L* of the bottom portion **109** to the relatively narrower width *1* of the top end **101**. Each of the transition areas **114** comprise a first edge **116** that extends substantially inwardly from the lateral edges **112** of the head band and a second edge **118** that extends between the first edge **116** and the top end **101** of the head band to define a second narrower top portion **115** of the head band having a width *1*.

Considering the head band **10** in three dimensions an interior space is created that extends between the top end **101** and bottom end **111** that extends for substantially the width of the head band. The interior space comprises a first bottom internal space or pocket in the bottom portion **109** that has a width *L* that is defined by the front side **104**, back side **106**, bottom end **111**, and lateral side edges **112**. This interior space of the wider portion **109** retains and encloses the full length of the clamping arm **22**, the ends of the support members **52** and **54** adjacent to the clamping arm **22** and the corners **58** and **60** formed between these members. The interior space comprises a second top internal space or pocket in the top portion **115** that has a width *1* that is defined by the top end **101**, front side **104**, back side **106**, and transition areas **114**. The second space is configured to retain the clamping arm **22** when the clamping arm **22** is inserted into loop **102** and the top end **101** of the head band **10** extends over the clamping arm **22**. The second space partially encloses the length of the clamping arm **22** between the support members **52** and **54**. The top internal space and the bottom internal space together form the internal space of the head band. When the head band is mounted on the mop handle frame **12**, the clamping arm **22** may be positioned in both the internal space of top portion **115** and the internal space of bottom portion **109**. The internal space of bottom portion **109** surrounds a portion of the clamping arm **22** and the distal ends of support members **52** and **54** and the corners **58** and **60**. The bottom portion **109** creates an envelope that receives and surrounds the distal end of the mop handle frame **12** including the distal portions of support members **52** and **54**, the corners **58** and **60** and a portion of the clamping bar **22** such that these members are located internally of the head band during use of the mop.

Various embodiments of the invention have been described and illustrated. However, the description and illustrations are by way of example only. Other embodiments and implementations are possible within the scope of the invention and will be apparent to those of ordinary skill in the art. Therefore, the invention is not limited to the specific details of the representative embodiments, and illus-

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trated examples in this description. Accordingly, the invention is not to be restricted except as necessitated by the accompanying claims and their equivalents.

The invention claimed is:

1. A mop comprising:

a plurality of strands secured to a head band, the head band comprising a closed loop and a first portion of a first width and a second portion of a second width where the second width is larger than the first width, wherein the head band comprises a front side wall and a back side wall that extend from a top end of the head band to form the loop, and

wherein a first lateral side edge and a second lateral side edge extend from a bottom end of the head band to define the second portion, the front side wall and the back side wall being attached to one another for a length of the first lateral side edge and the second lateral side edge.

2. The mop of claim 1 wherein the plurality of strands are attached to the second portion.

3. The mop of claim 1 wherein the loop is formed in the first portion.

4. The mop of claim 1 wherein a single piece of material is folded over itself to form the loop.

5. The mop of claim 1 wherein the loop is configured to receive a clamping arm of a mop handle frame.

6. The mop of claim 1 wherein the second portion is configured to receive a distal end of a mop handle frame.

7. The mop of claim 1 wherein the second portion extends between the first lateral side edge and the second lateral side edge.

8. A mop and mop handle frame comprising:

a mop handle frame comprising a clamping arm having a first end and a second end and a first support member extending from the first end and a second support member extending from the second end; and

a mop comprising a plurality of strands secured to a head band, the head band comprising a closed loop that receives the clamping arm, and a portion that receives and surrounds the clamping arm, a first portion of the first support member and a second portion of the second support member,

wherein the head band comprises a front side wall and a back side wall that extend from a top end of the head band to form the loop, and

wherein a first lateral side edge and a second lateral side edge extend from a bottom end of the head band to define the portion, the front side wall and the back side wall being attached to one another for a length of the first lateral side edge and the second lateral side edge, the portion extending between the first lateral side edge and the second lateral side edge.

9. The mop of claim 8 wherein the loop has a first width and the portion has a second width where the second width is larger than the first width.

10. The mop of claim 8 wherein the plurality of strands are mounted to the portion.

11. The mop of claim 8 wherein a single piece of material is folded over itself to form the loop.

12. A mop comprising:

a head band comprising a closed loop of a first width and a portion defining an internal space of a second width where the second width is wider than the first width; and

a plurality of strands extending from the portion,

wherein the head band comprises a front side wall and a back side wall that extend from a top end of the head band to form the loop, and

wherein a first lateral side edge and a second lateral side edge extend from a bottom end of the head band to 5
define the portion, the front side wall and the back side wall being attached to one another for a length of the first lateral side edge and the second lateral side edge, the portion extending between the first lateral side edge and the second lateral side edge. 10

13. The mop of claim **12** wherein the plurality of strands are attached to the portion by stitching.

14. The mop of claim **12** wherein a single piece of material is folded over itself to form the loop.

15. The mop of claim **12** wherein the loop is configured 15
to receive a clamping arm of a mop handle frame.

16. The mop of claim **12** wherein the internal space is configured to receive a lower end of a mop handle frame.

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