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(54) **PERCUTANEOUS PERFORATION CLOSURE SYSTEMS, DEVICES, AND METHODS**

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(73) Assignee: **Vivasure Medical Limited**, Galway (IE)

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A61B 50/33 (2016.01)
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CPC **A61B 17/0057** (2013.01); **A61B 50/33** (2016.02); **A61B 2017/00004** (2013.01);
(Continued)

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CPC A61B 17/12022; A61B 17/0057; A61B 2017/00575; A61B 2017/00579;
(Continued)

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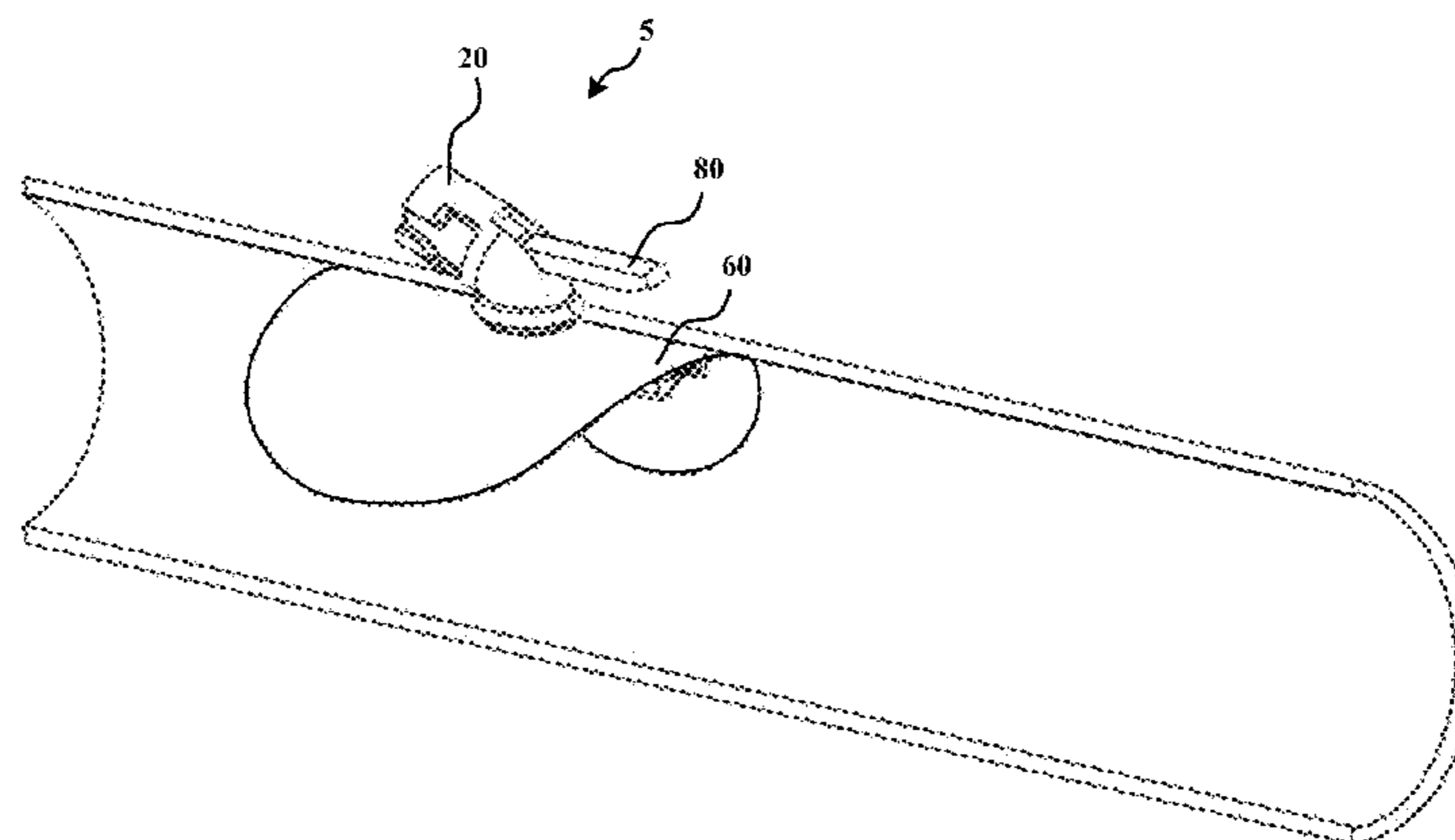
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(57) **ABSTRACT**
A device for sealing an aperture in a tissue includes: an implant configured to seal the aperture when positioned adjacent to the aperture; and a delivery shaft configured to engage the implant to allow the implant to be maneuvered into sealing engagement with a distal surface of the tissue, the delivery shaft comprising a retaining sleeve comprising a locking projection engagable with the locking recess of the implant to secure the implant to the delivery shaft, and a release sleeve axially slideable relative to the retaining sleeve between a first axial position in which the release sleeve is configured to maintain locking engagement between the locking recess and the locking projection, and a second axial position in which the release sleeve permits the locking projection to disengage the locking recess.

34 Claims, 79 Drawing Sheets



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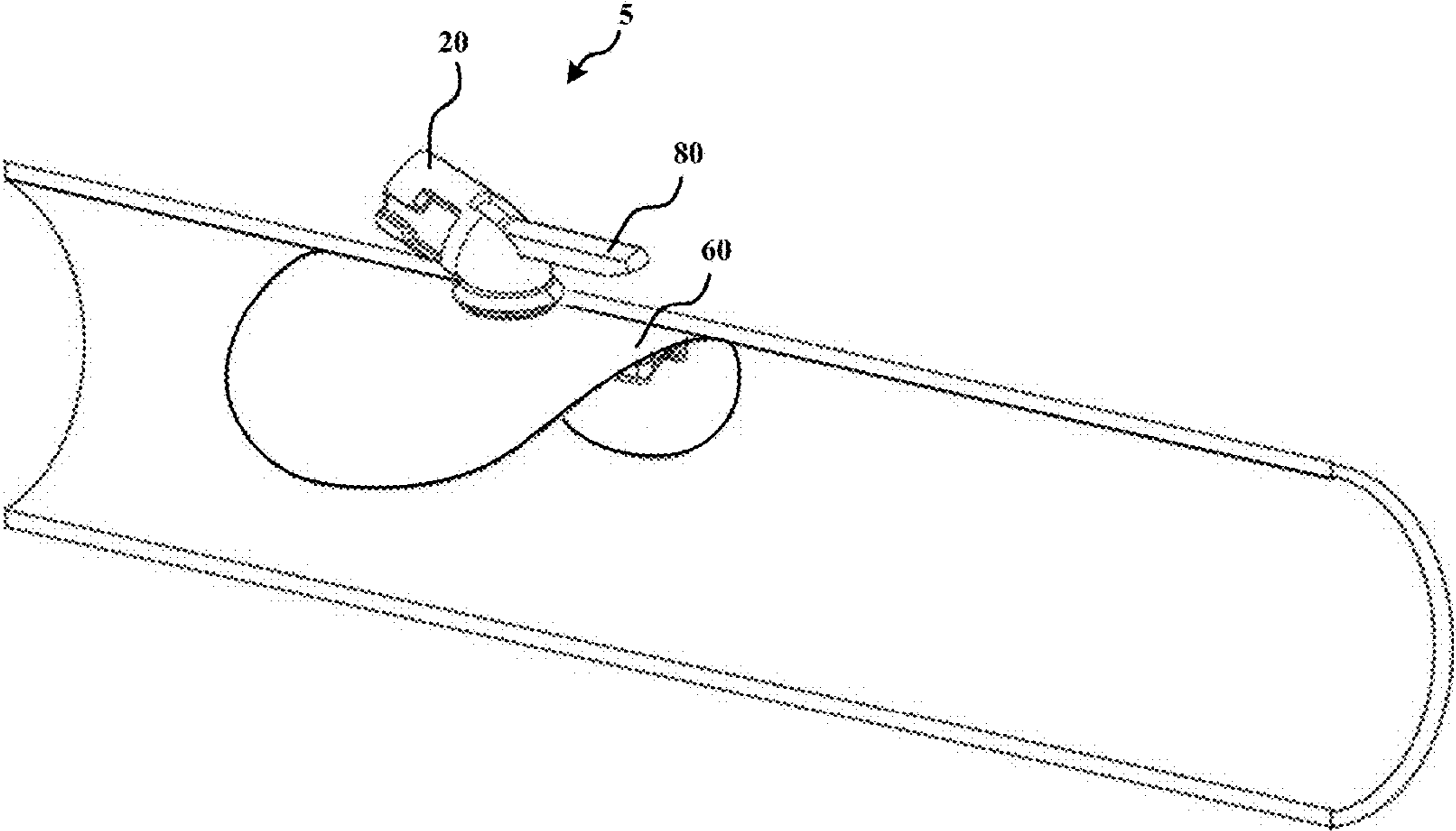


FIG. 1A

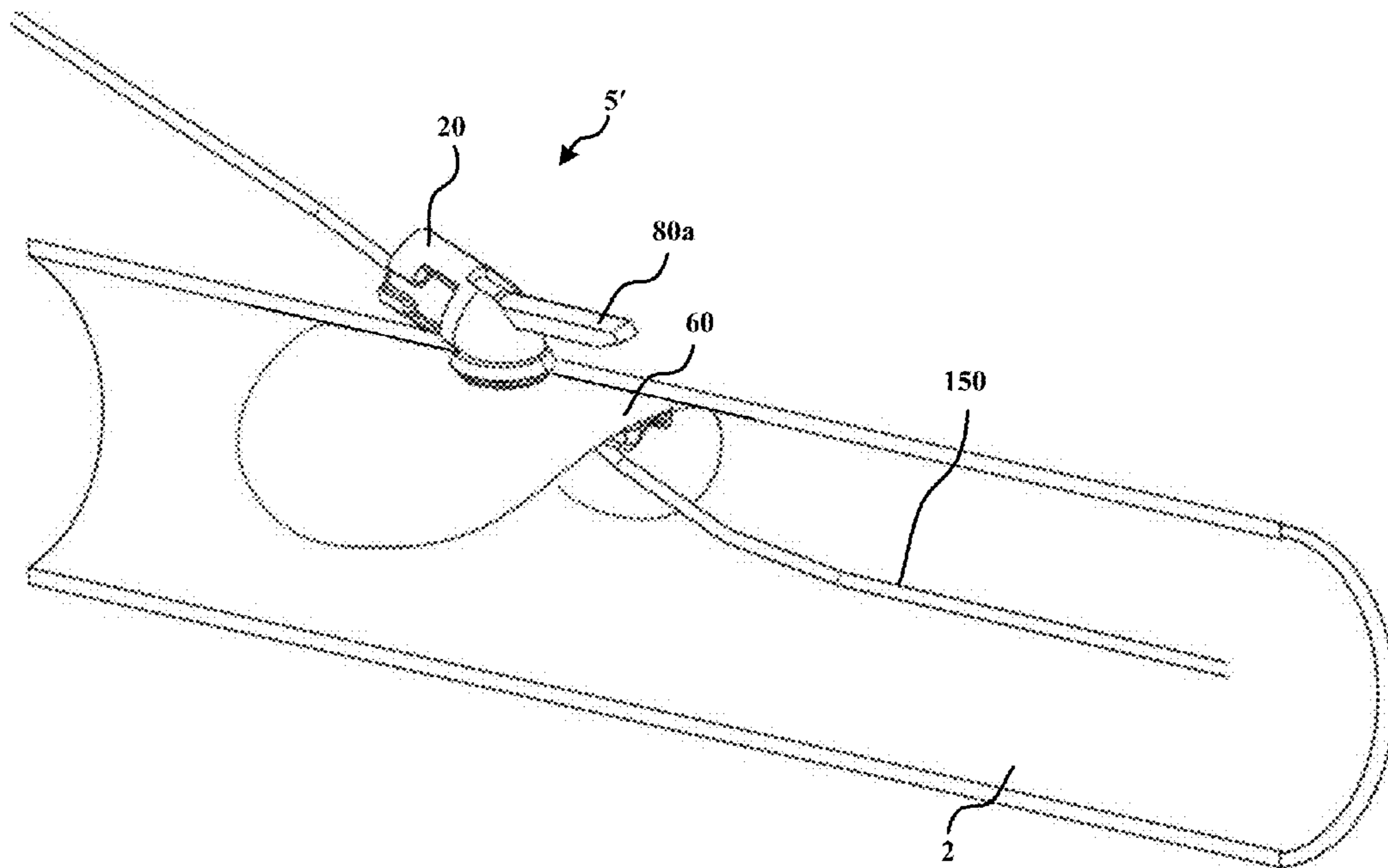


FIG. 1B

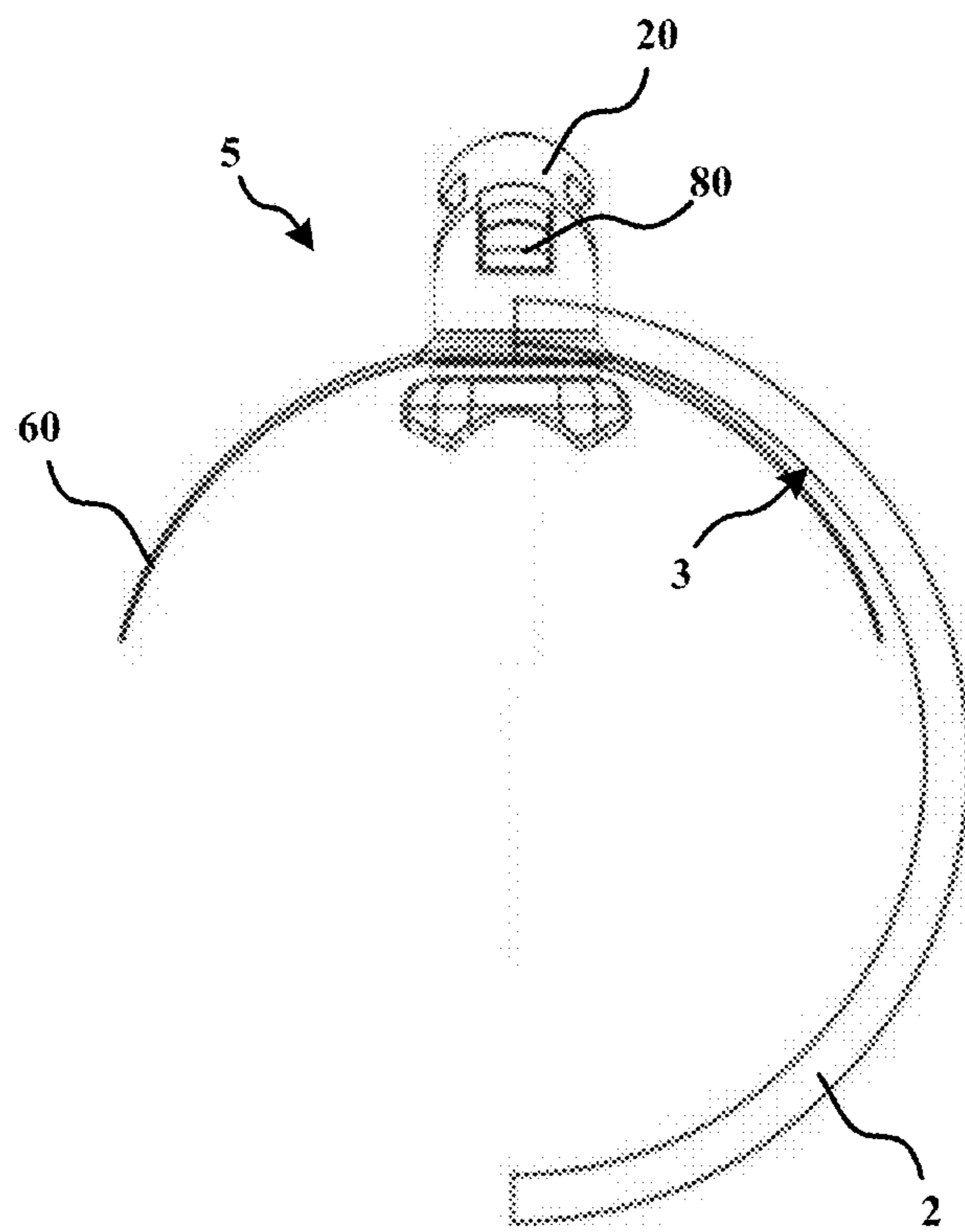


FIG. 1C

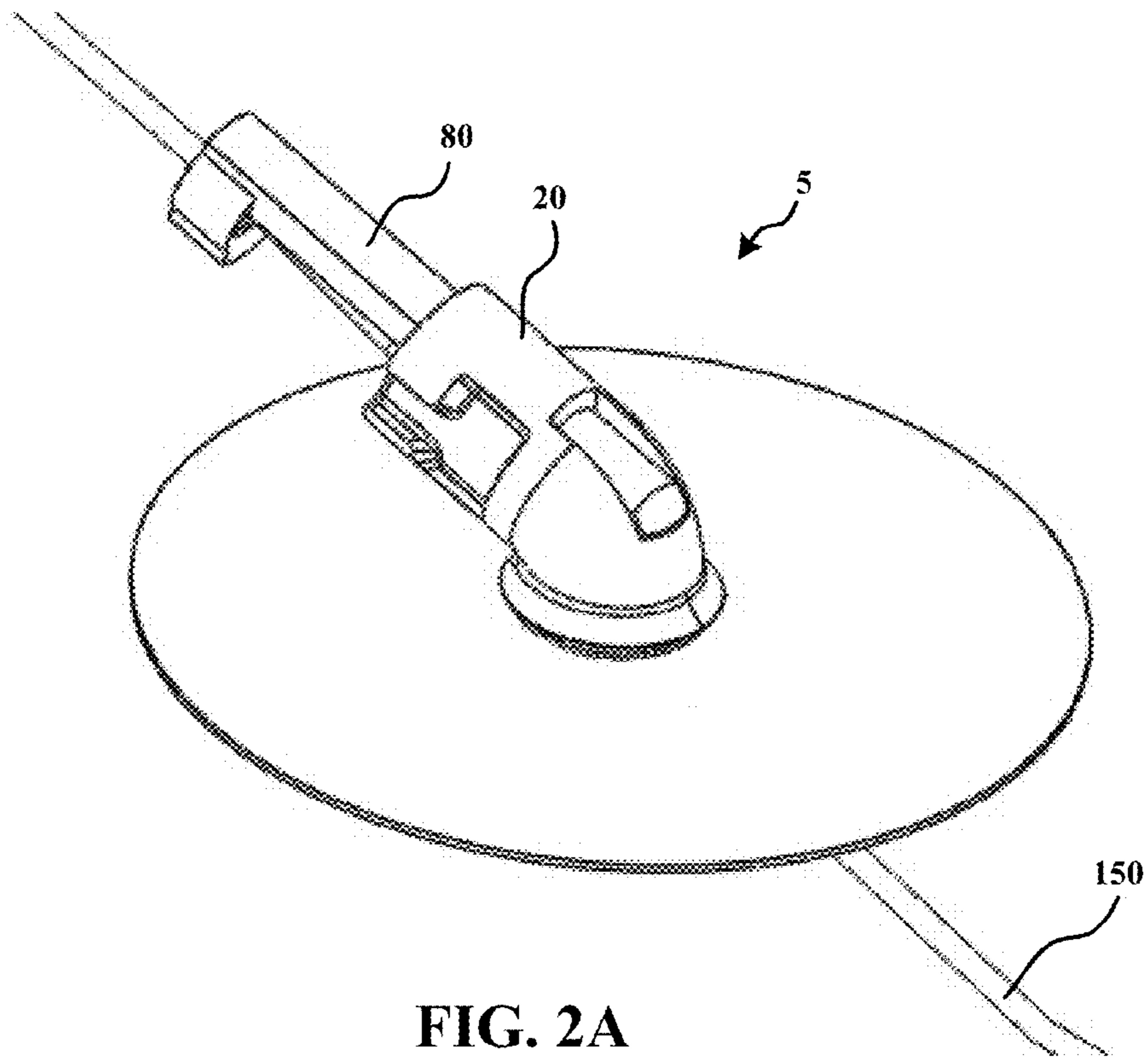


FIG. 2A

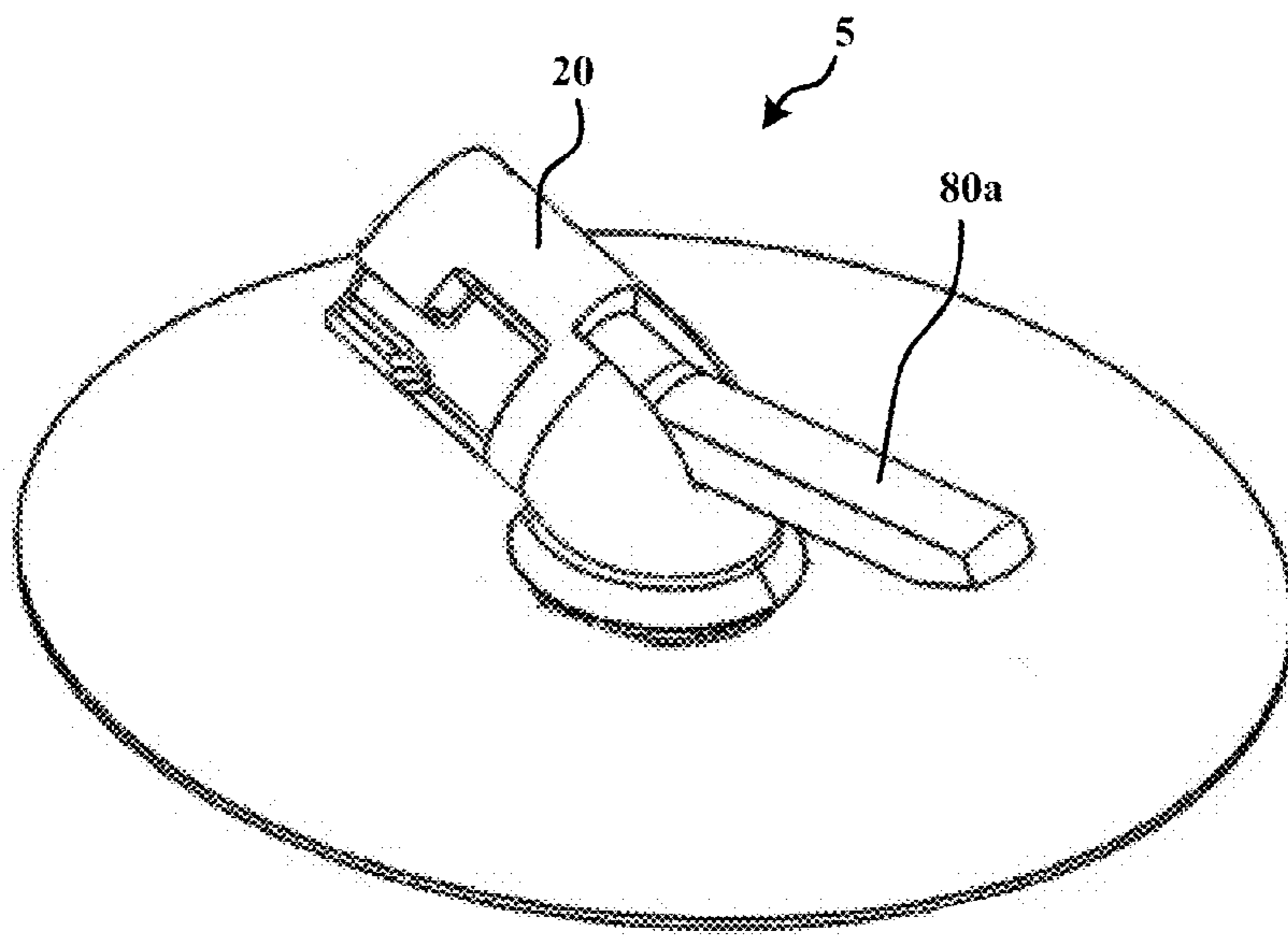


FIG. 2B

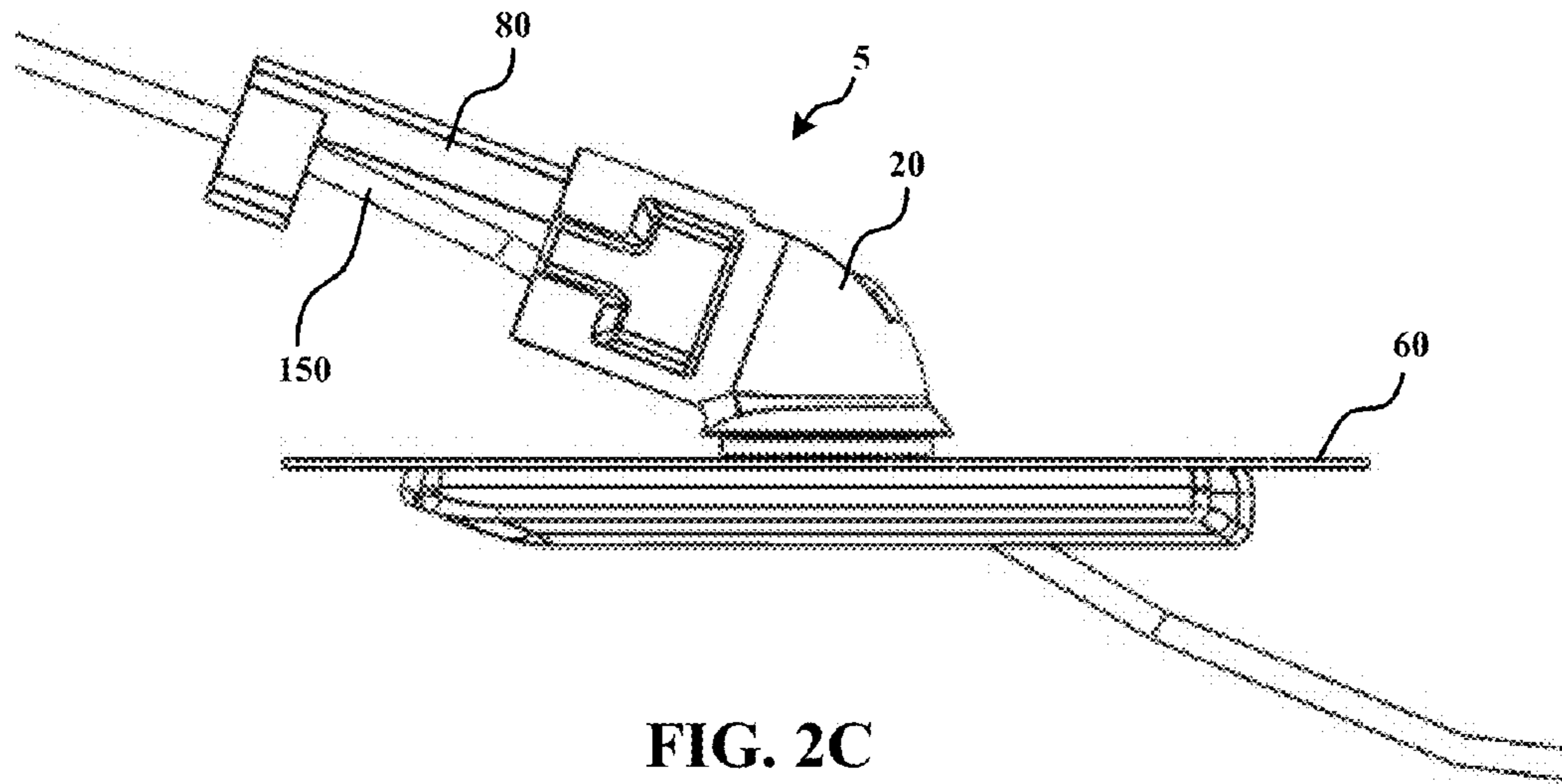


FIG. 2C

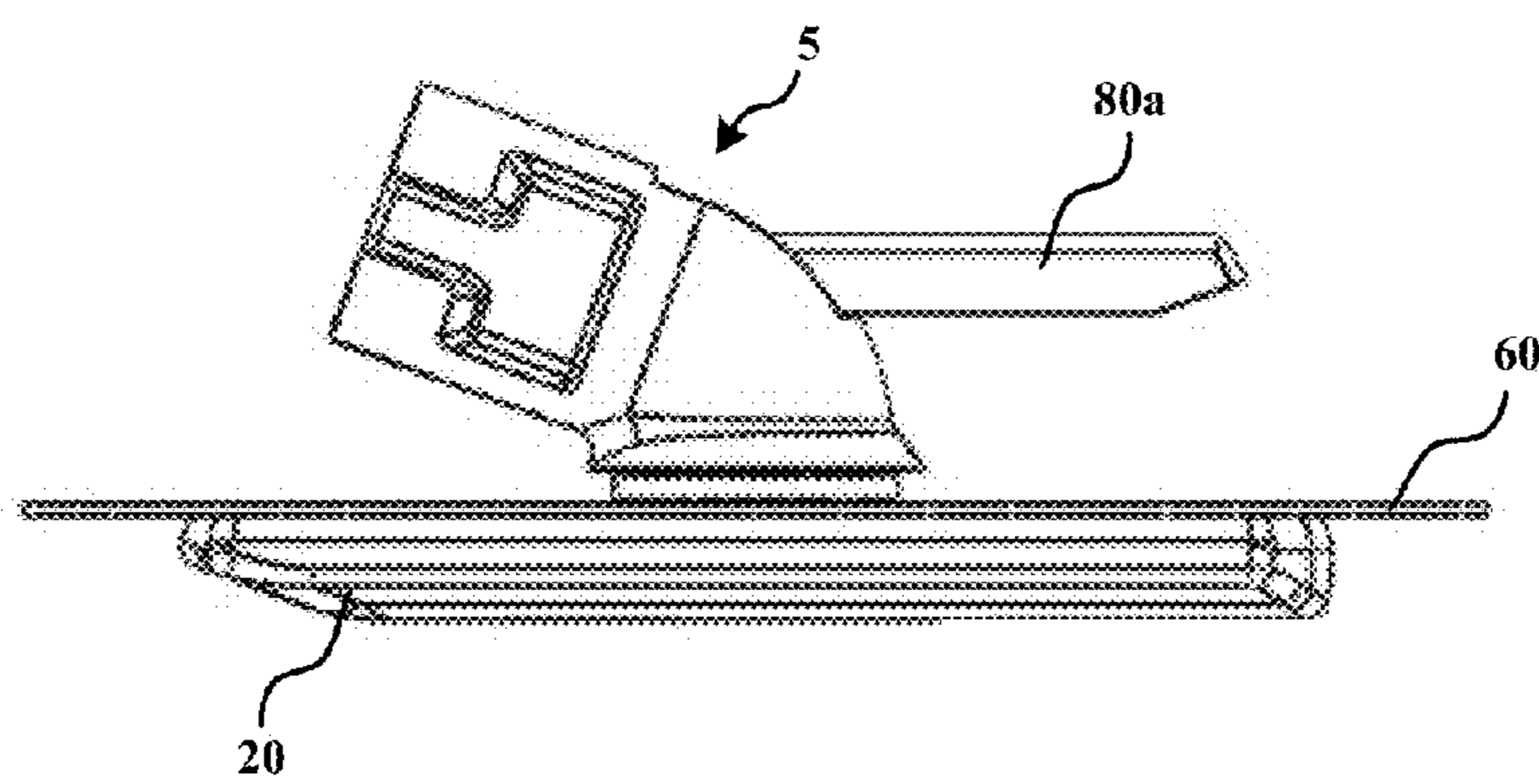


FIG. 2D

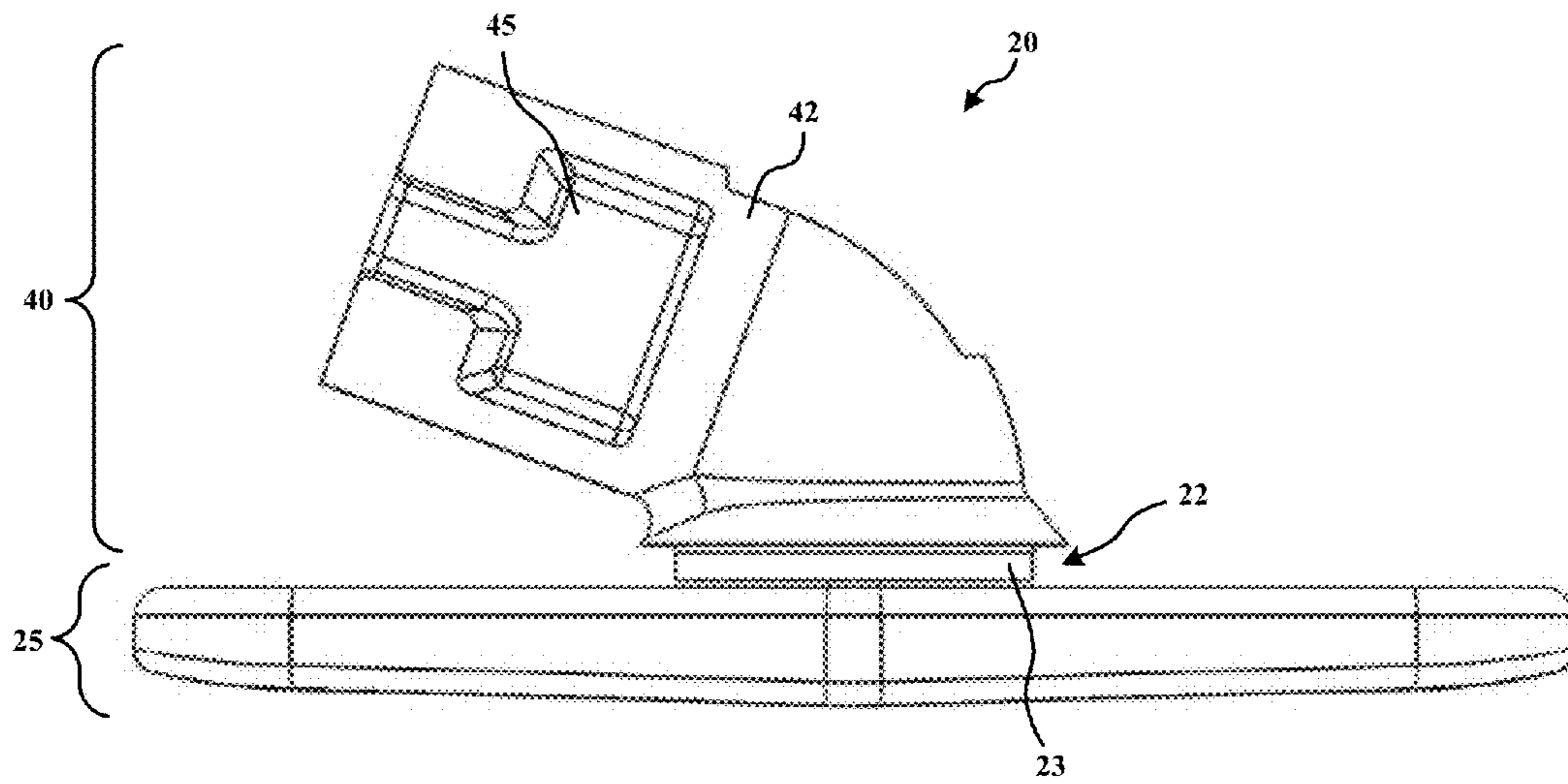


FIG. 3A

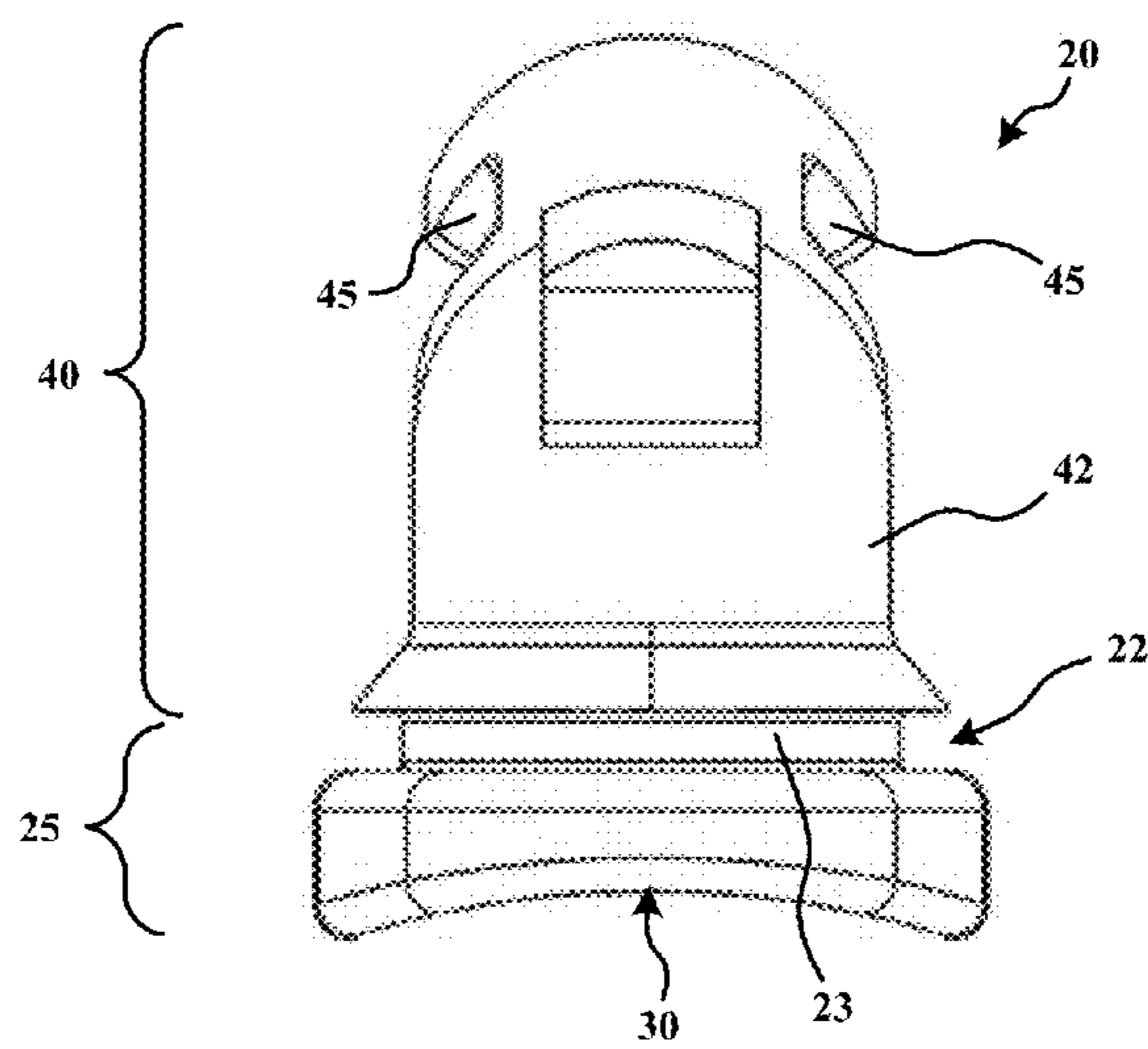


FIG. 3B

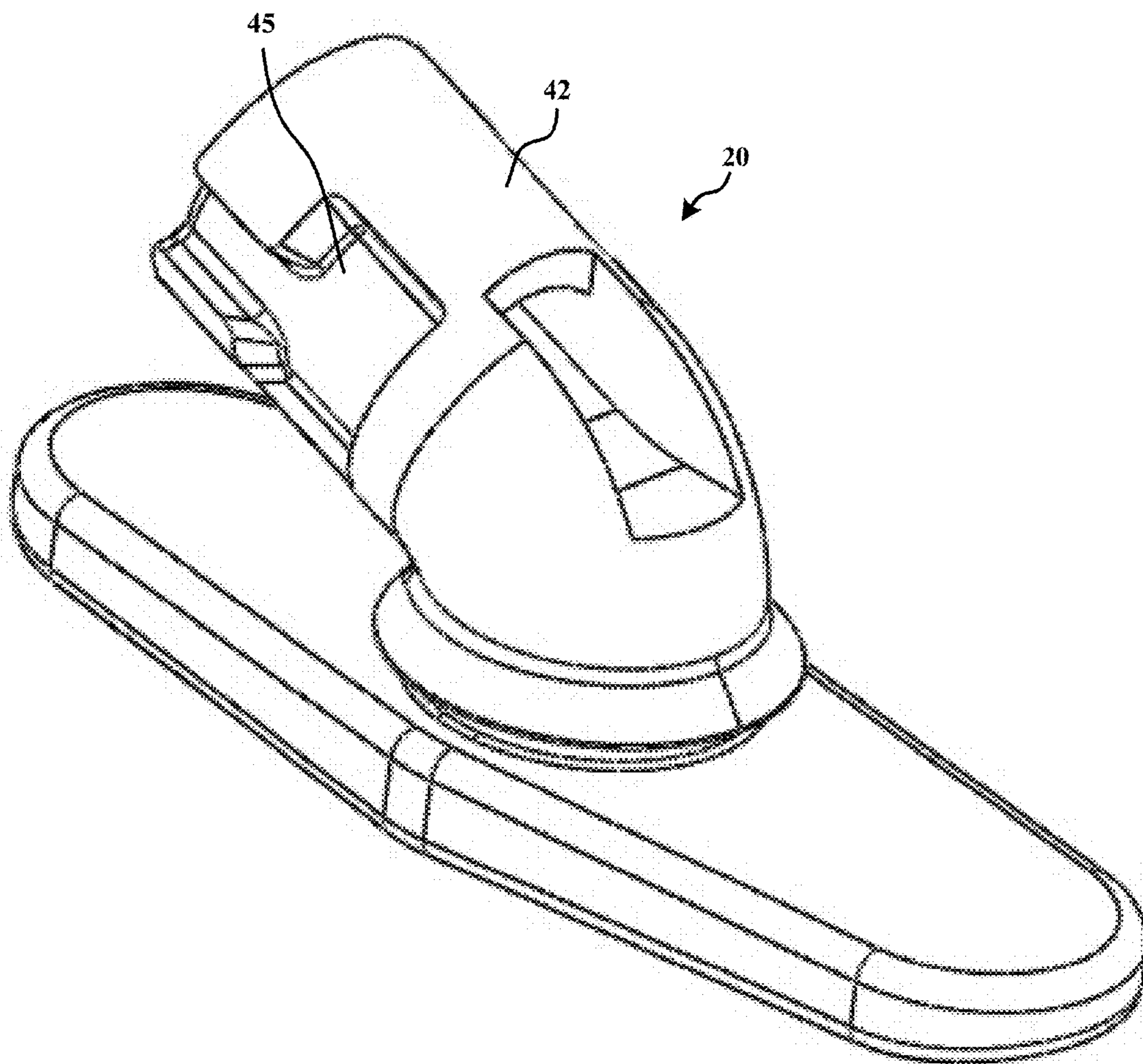


FIG. 3C

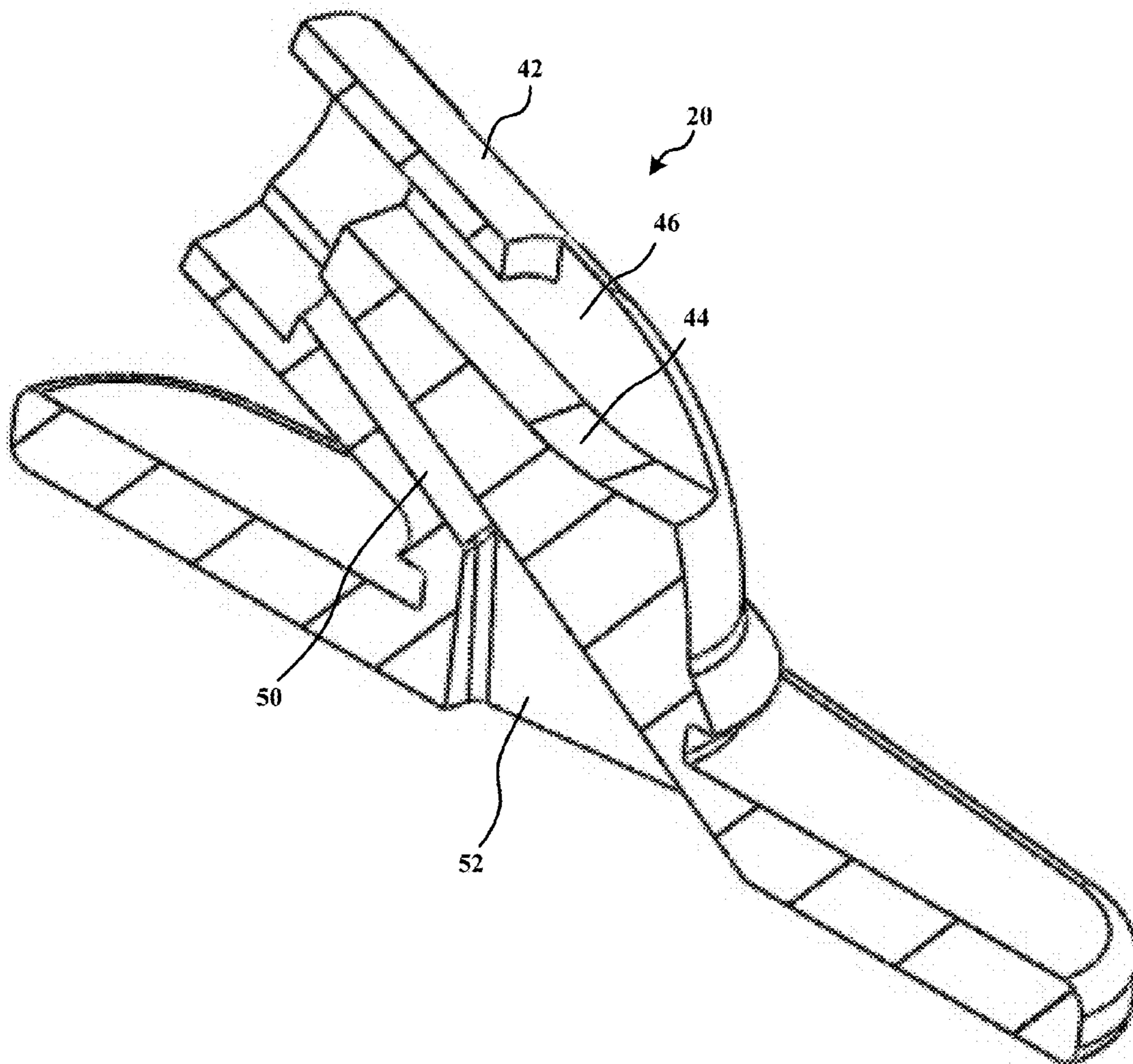


FIG. 3D

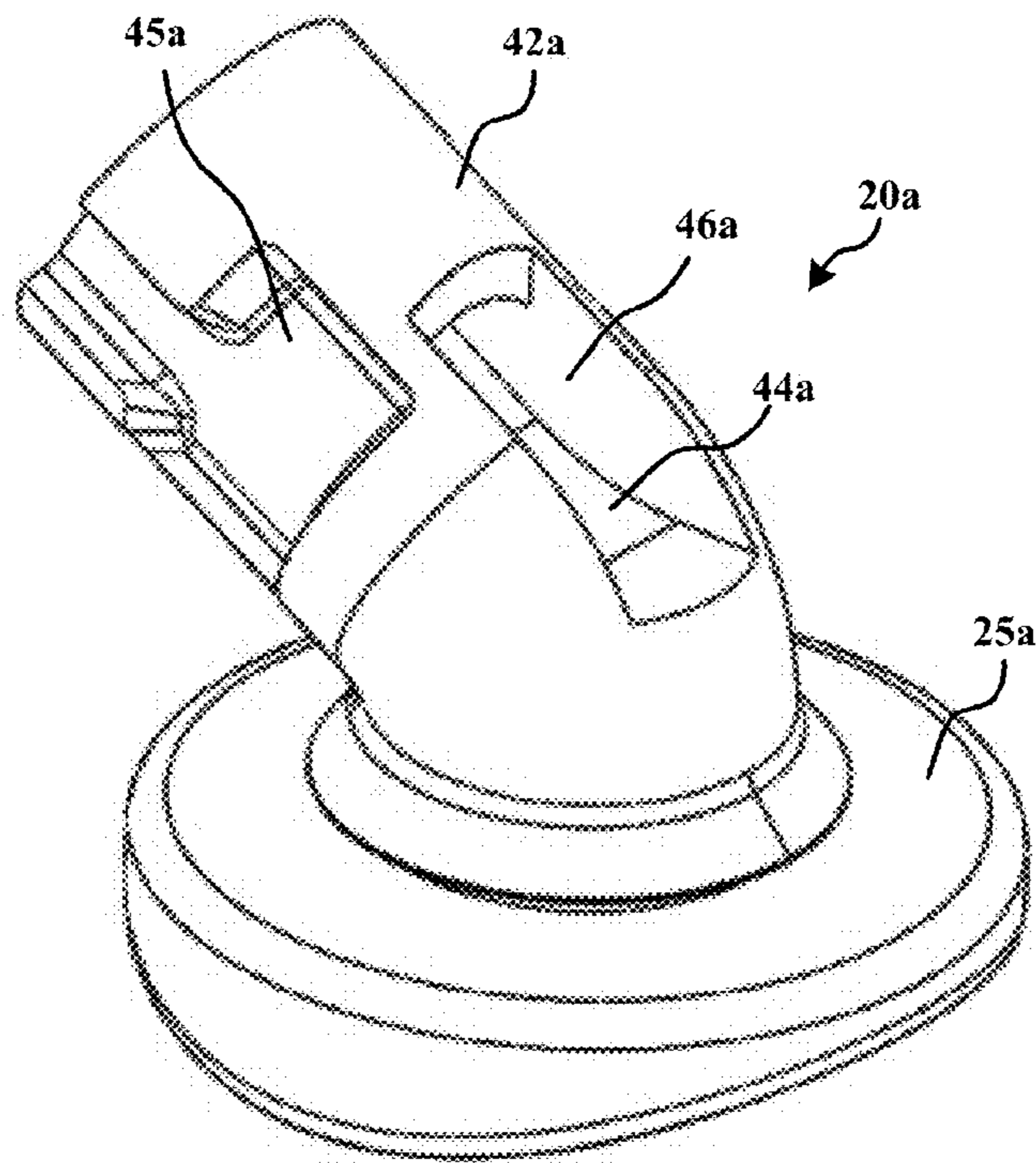


FIG. 4A

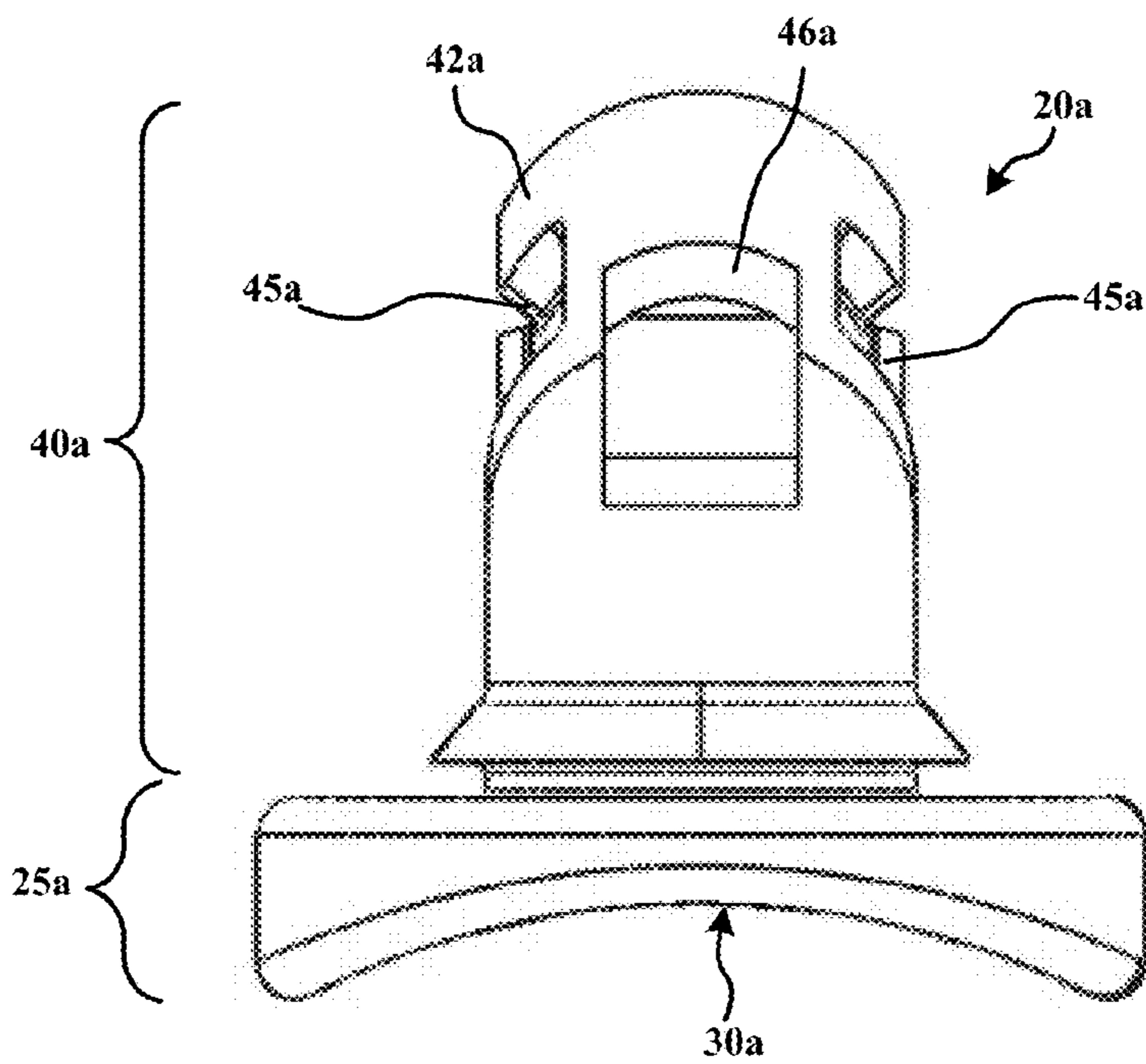


FIG. 4B

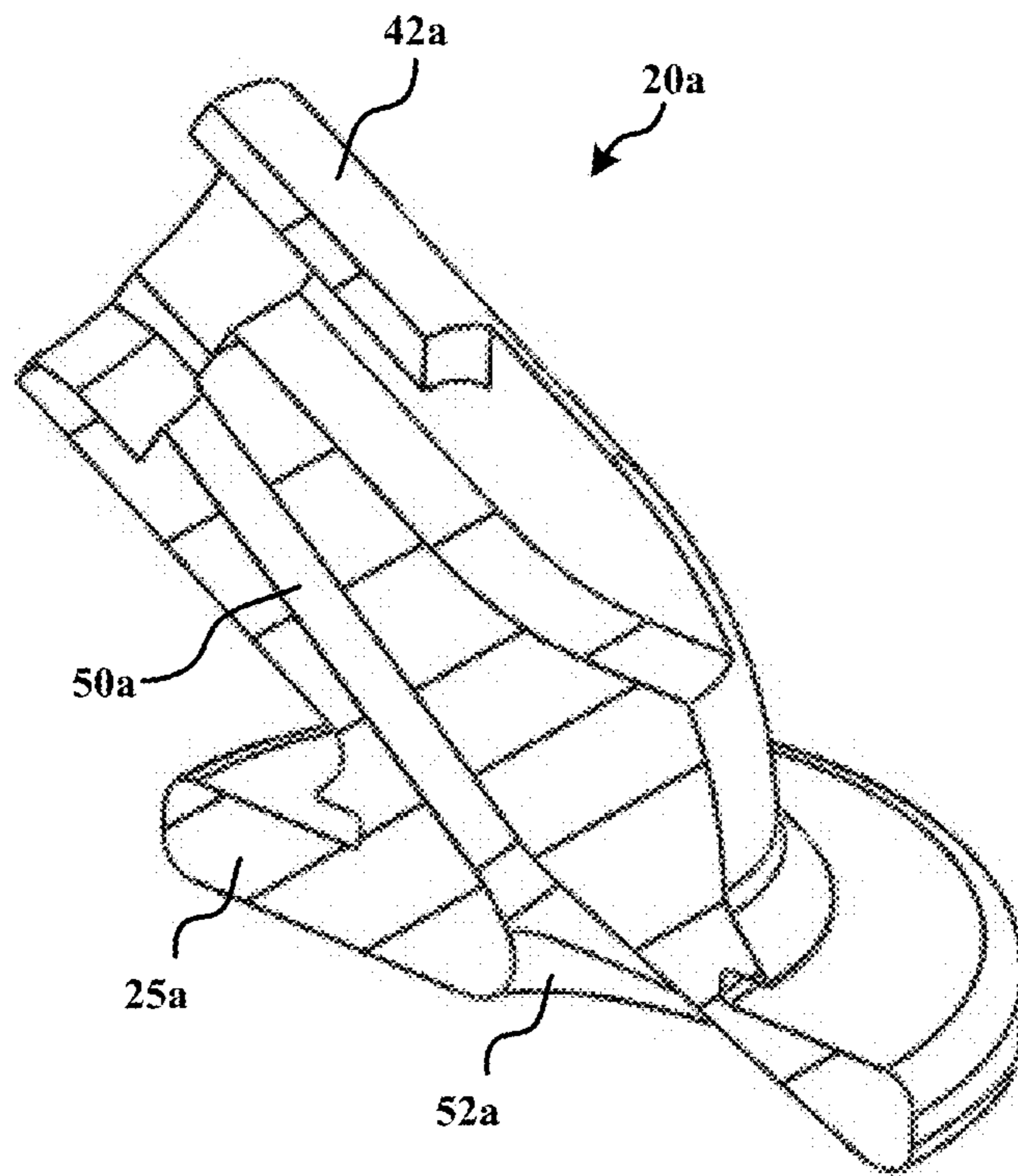


FIG. 4C

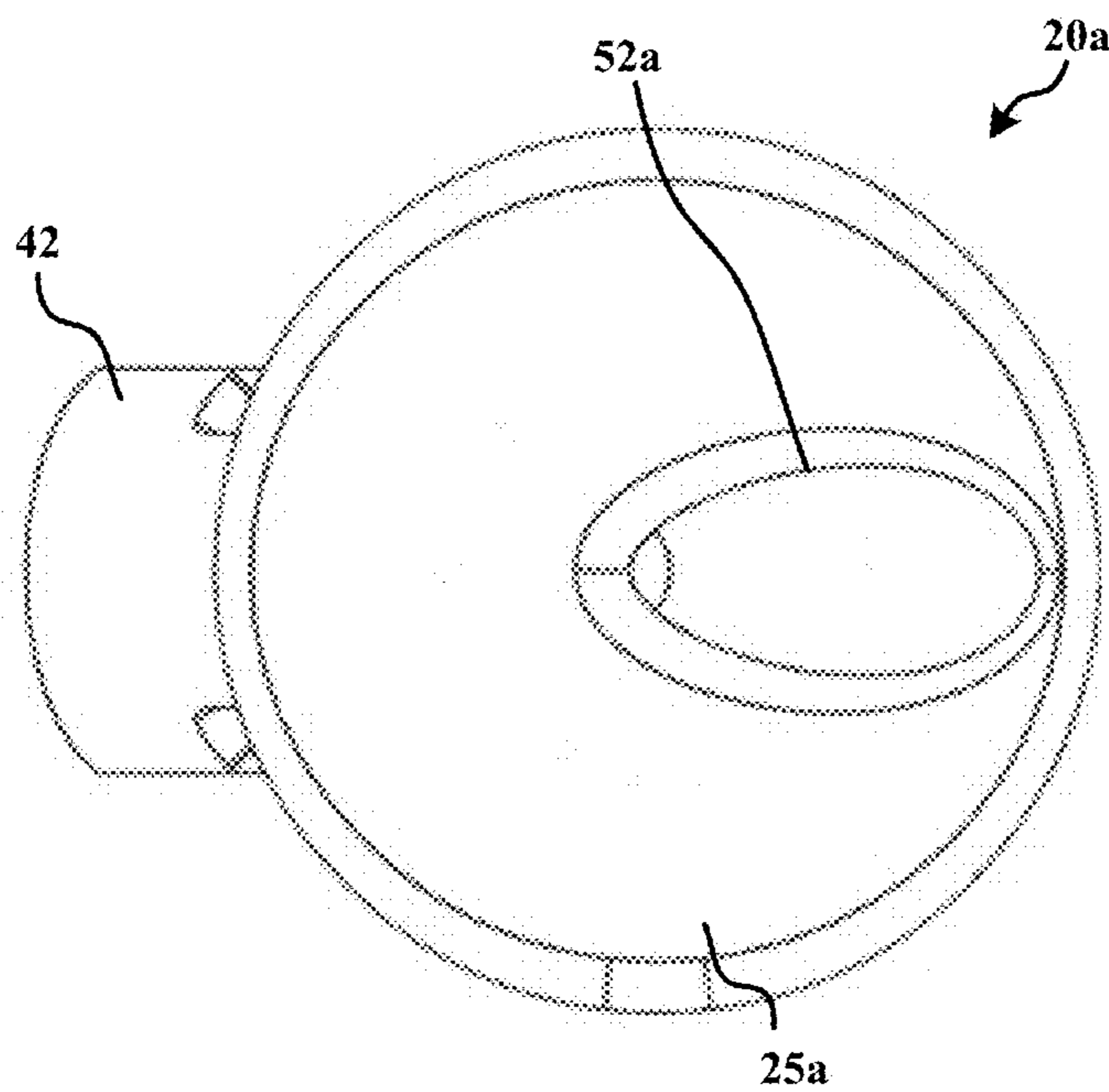


FIG. 4D

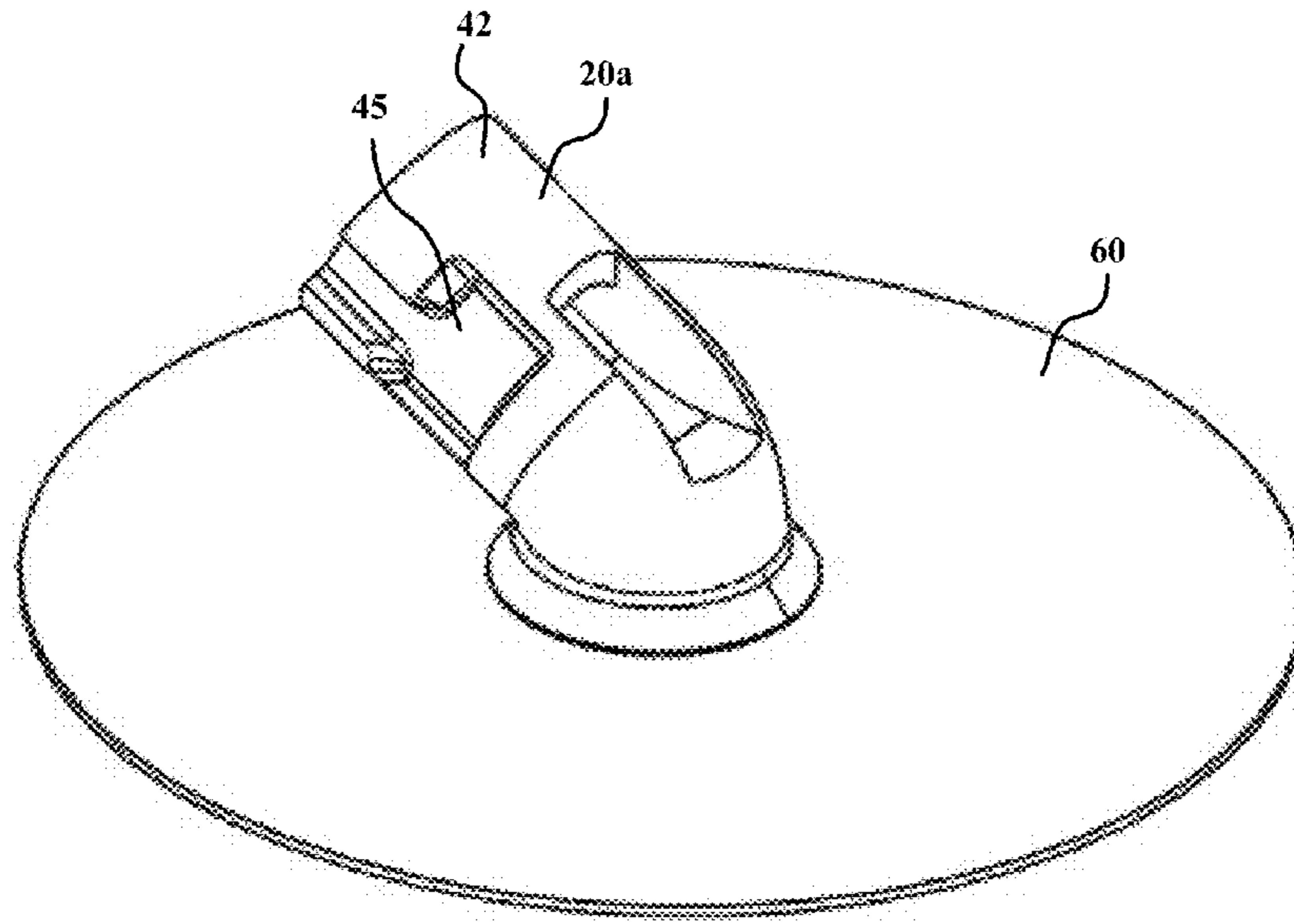


FIG. 4E

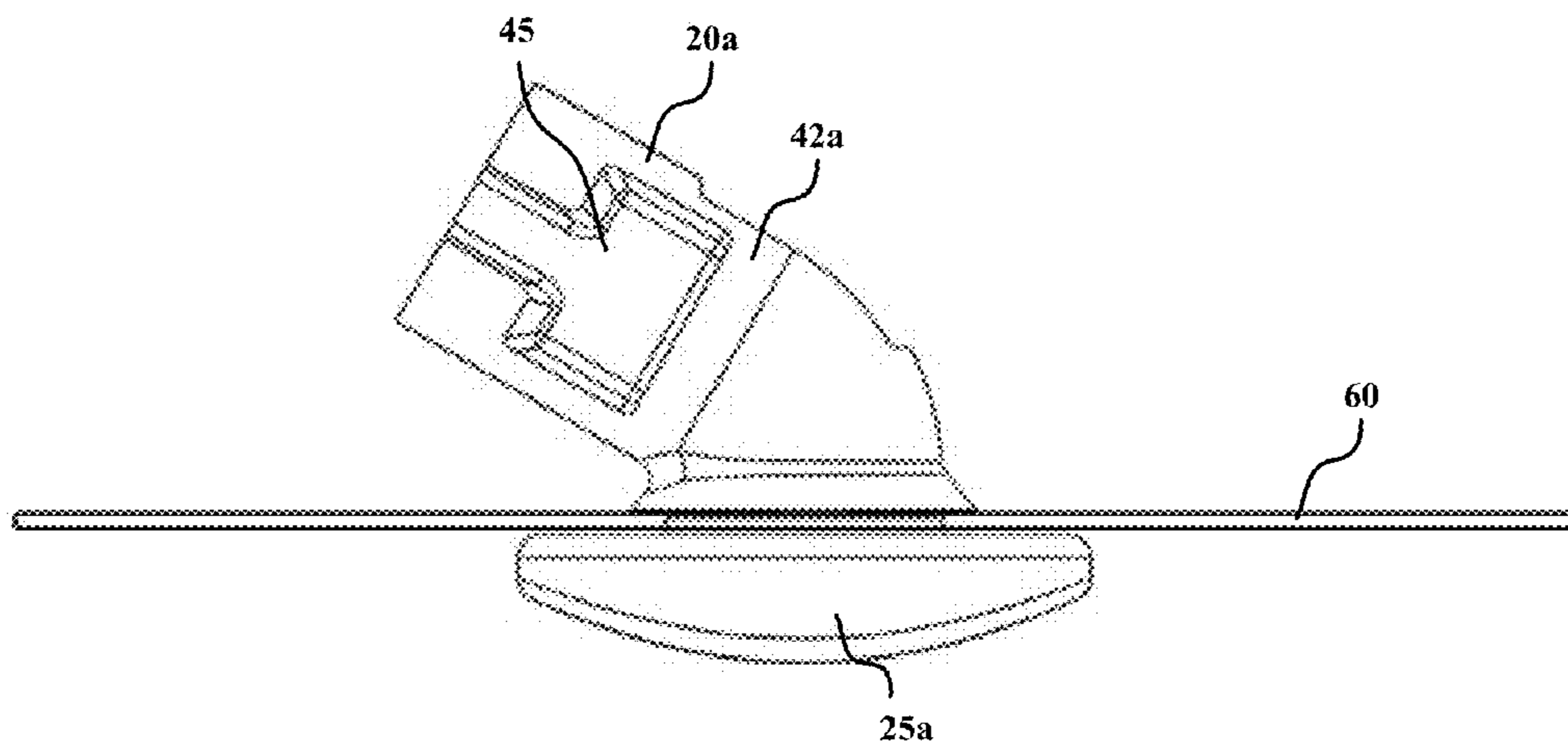


FIG. 4F

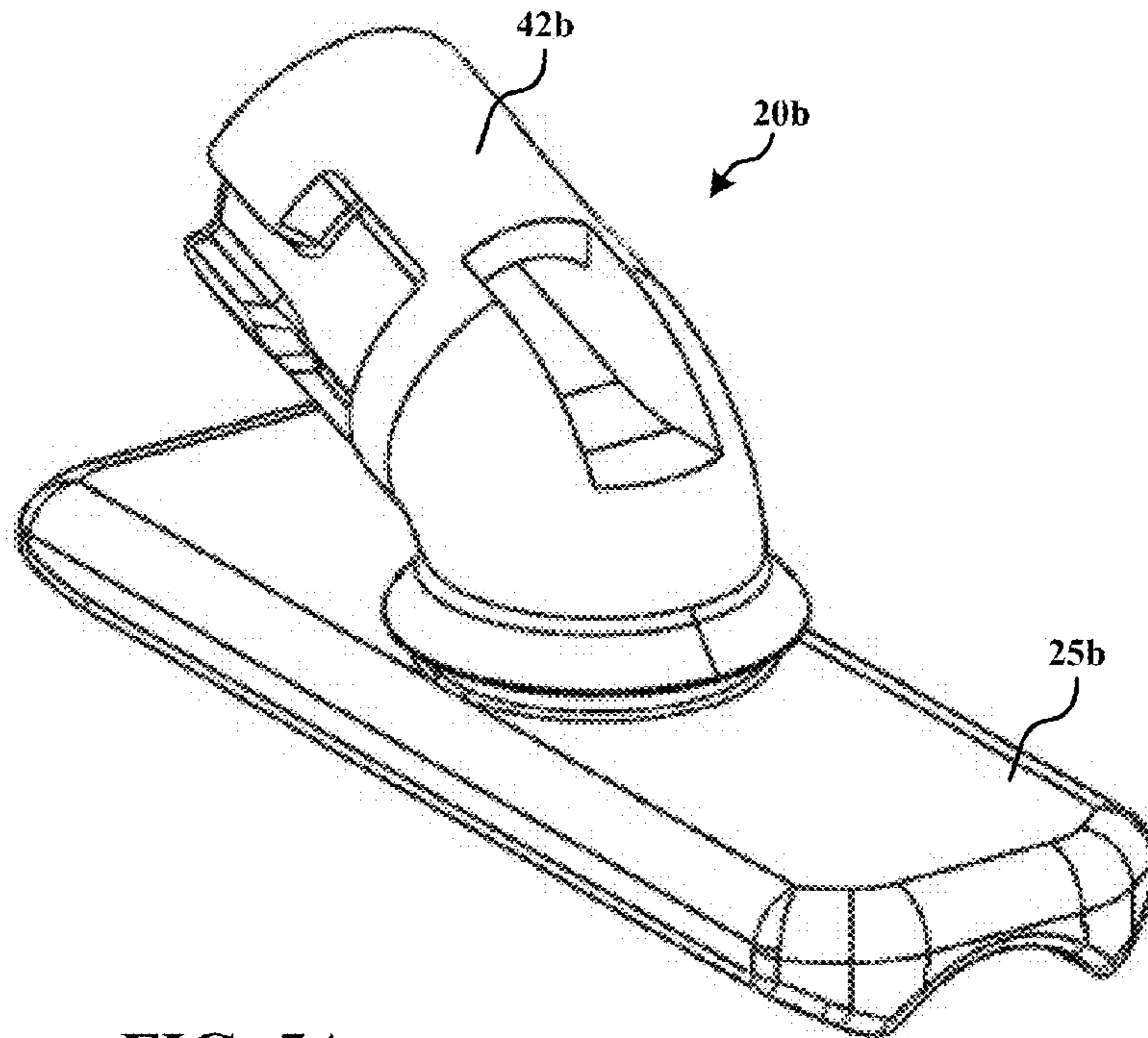


FIG. 5A

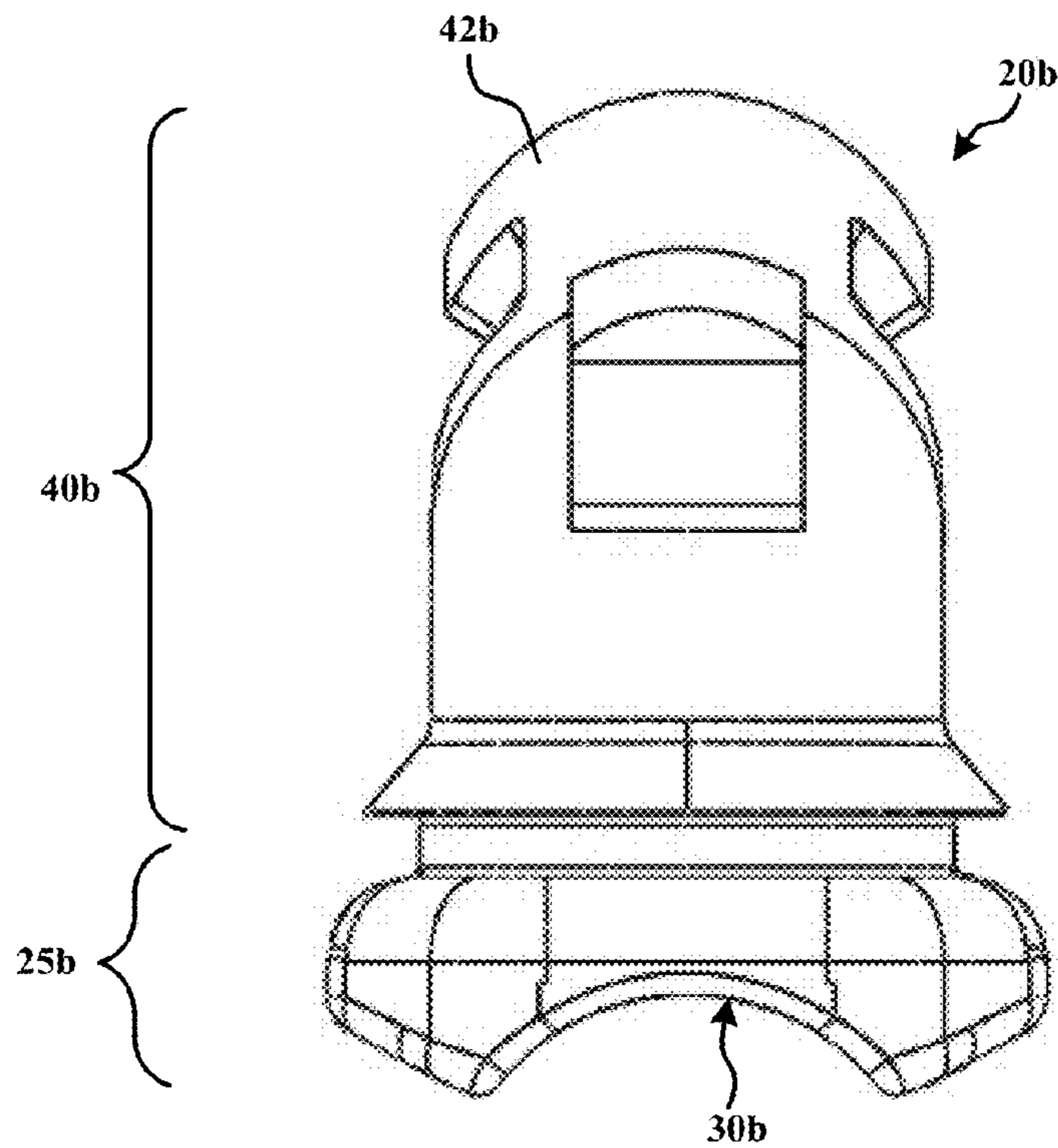


FIG. 5B

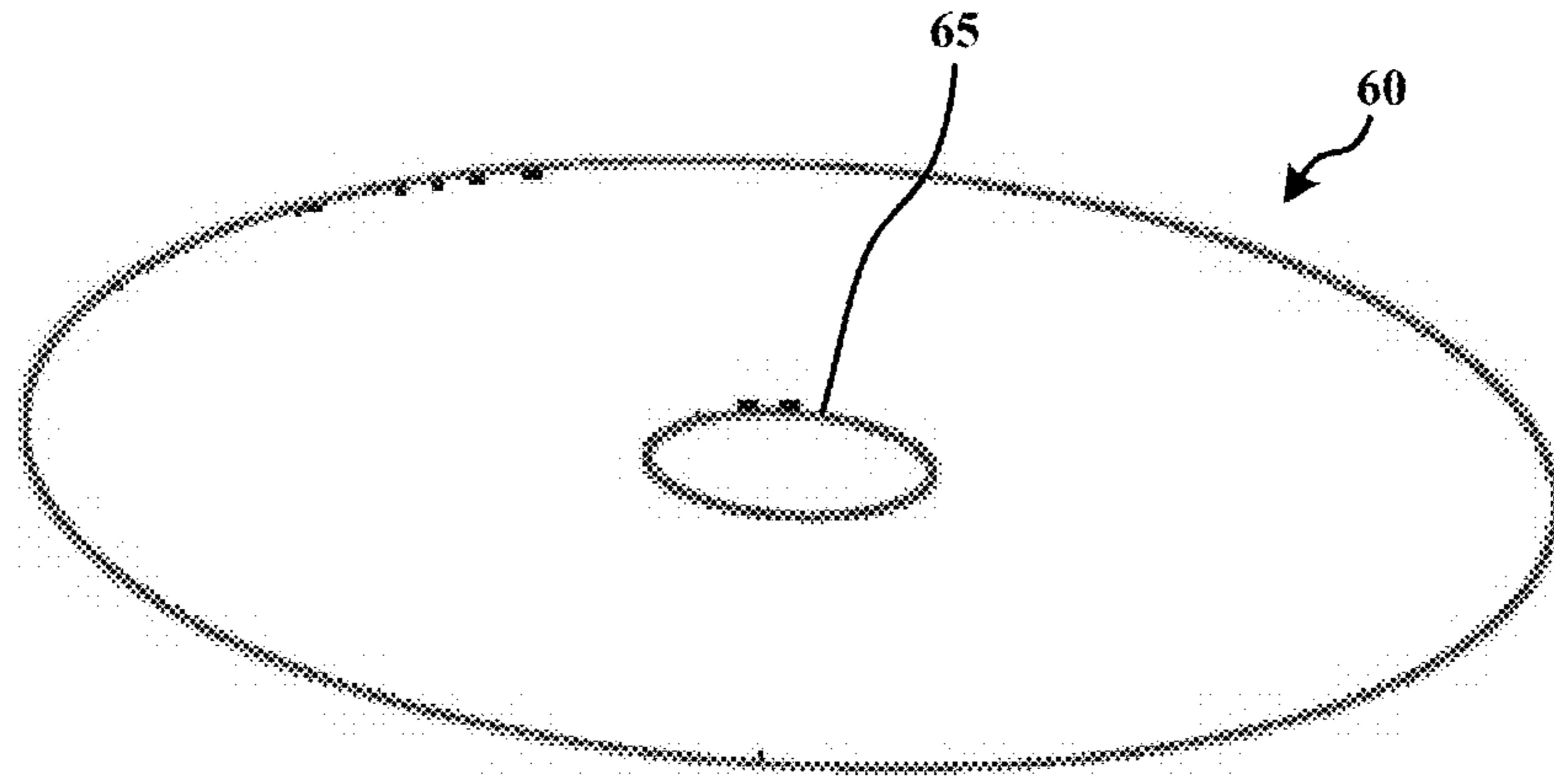


FIG. 6A

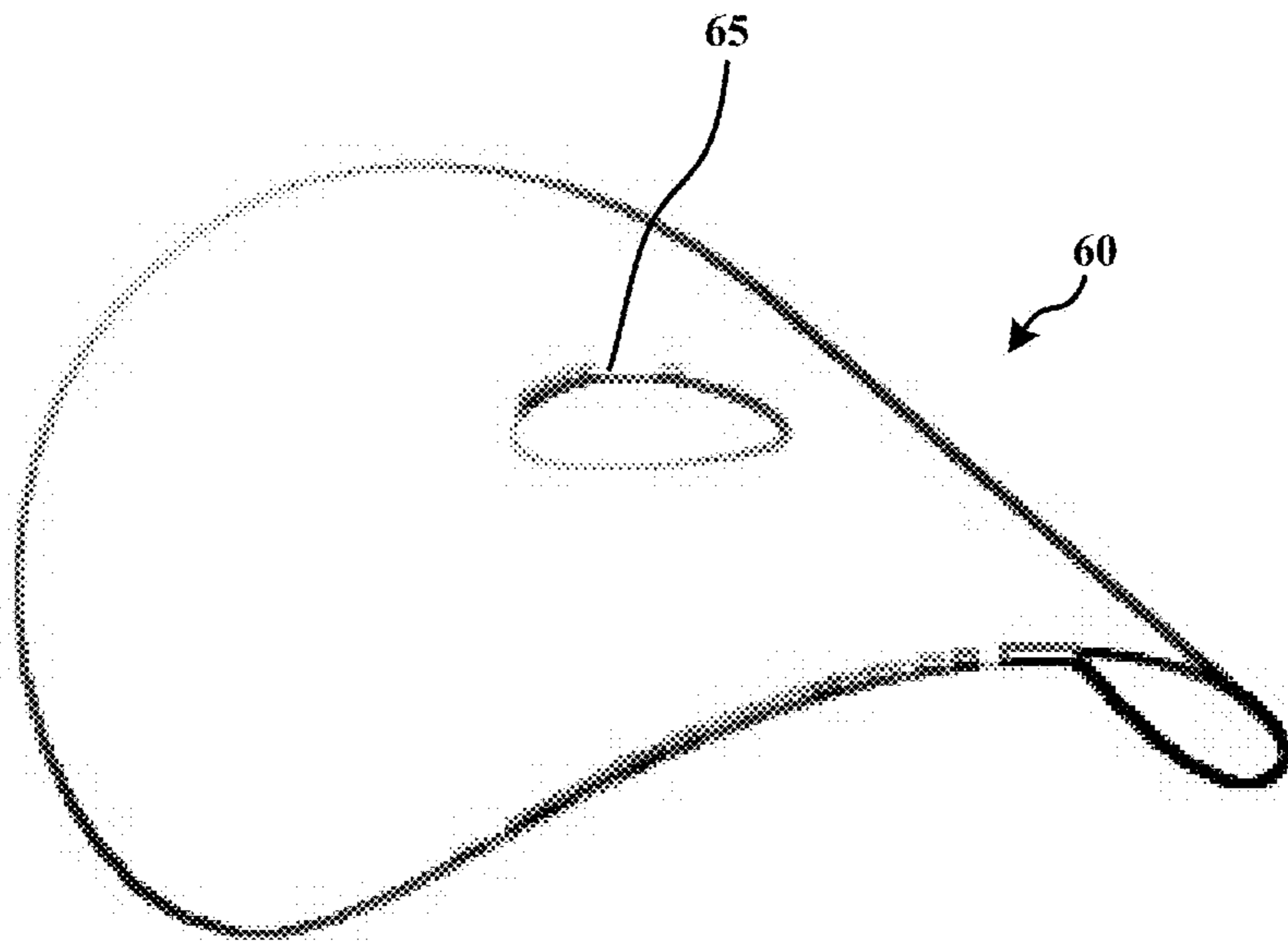


FIG. 6B

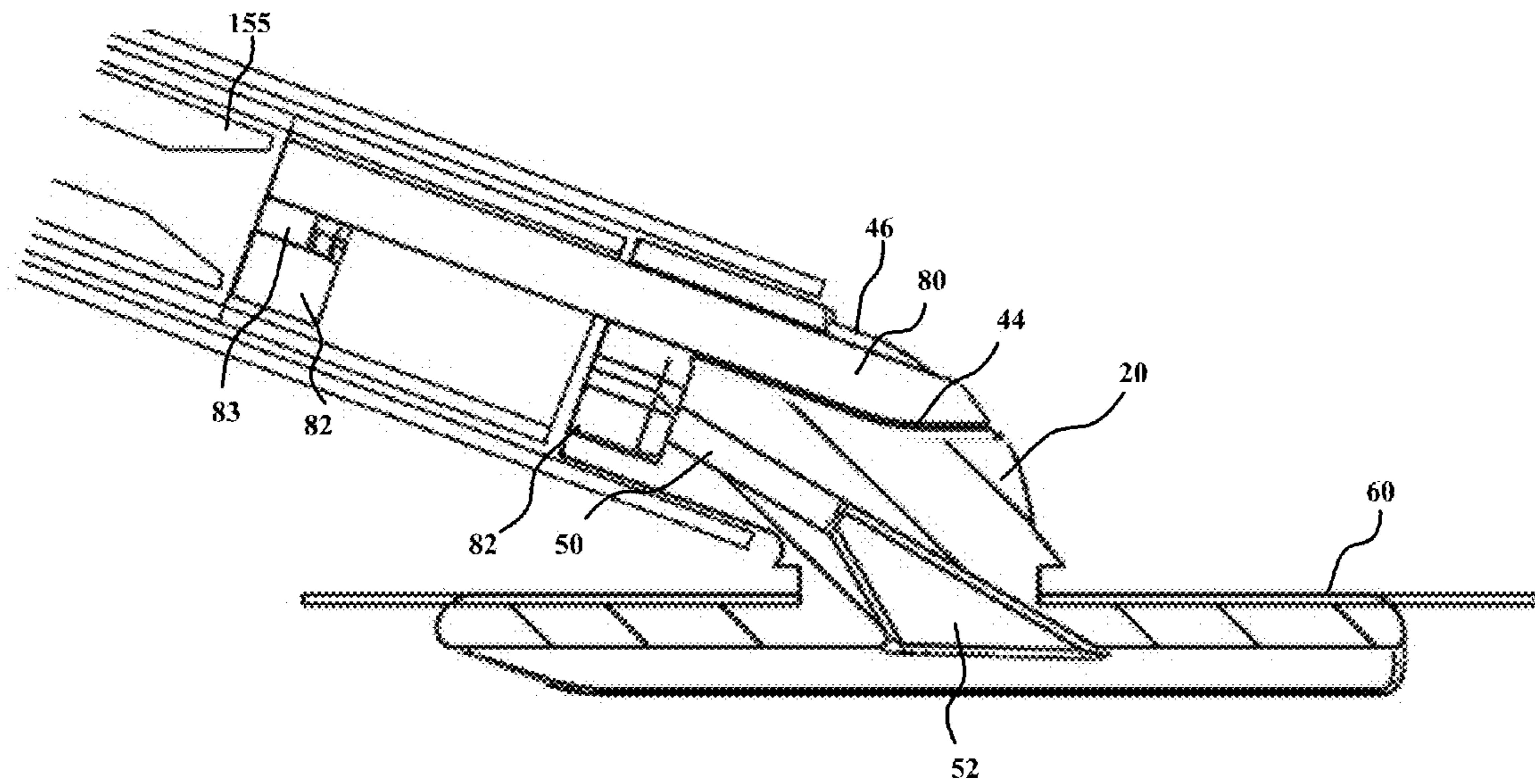


FIG. 7A

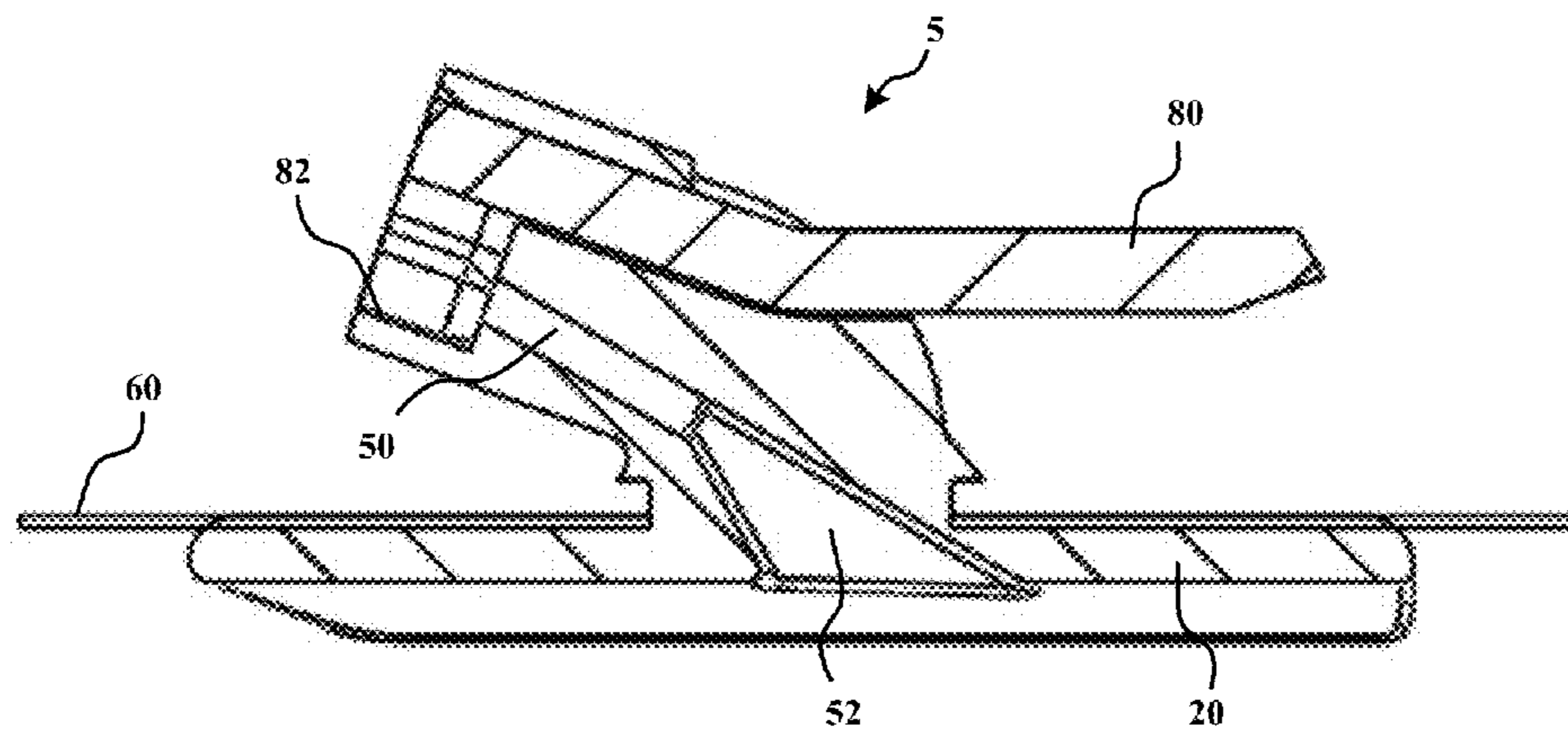


FIG. 7B

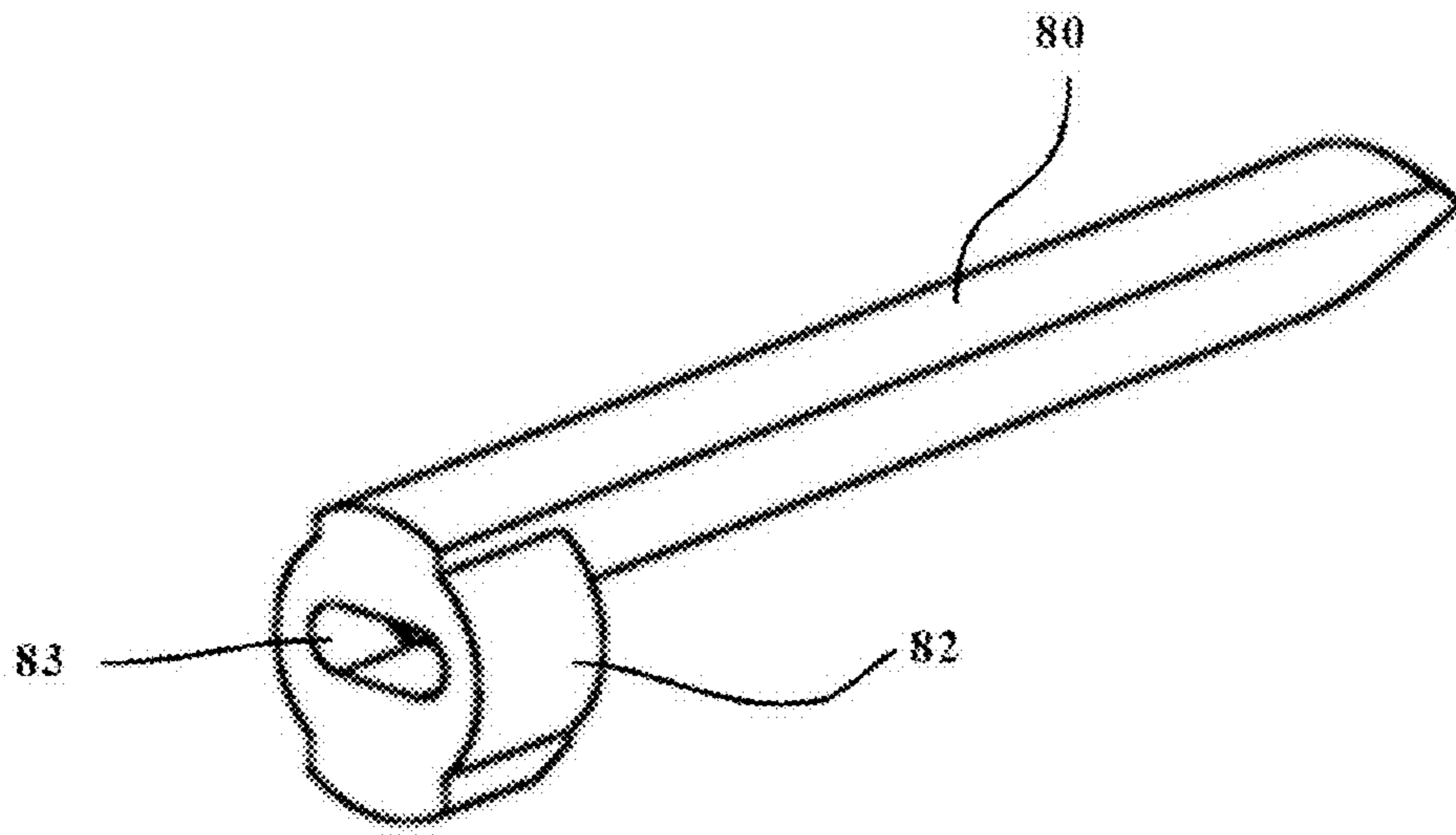


FIG. 7C

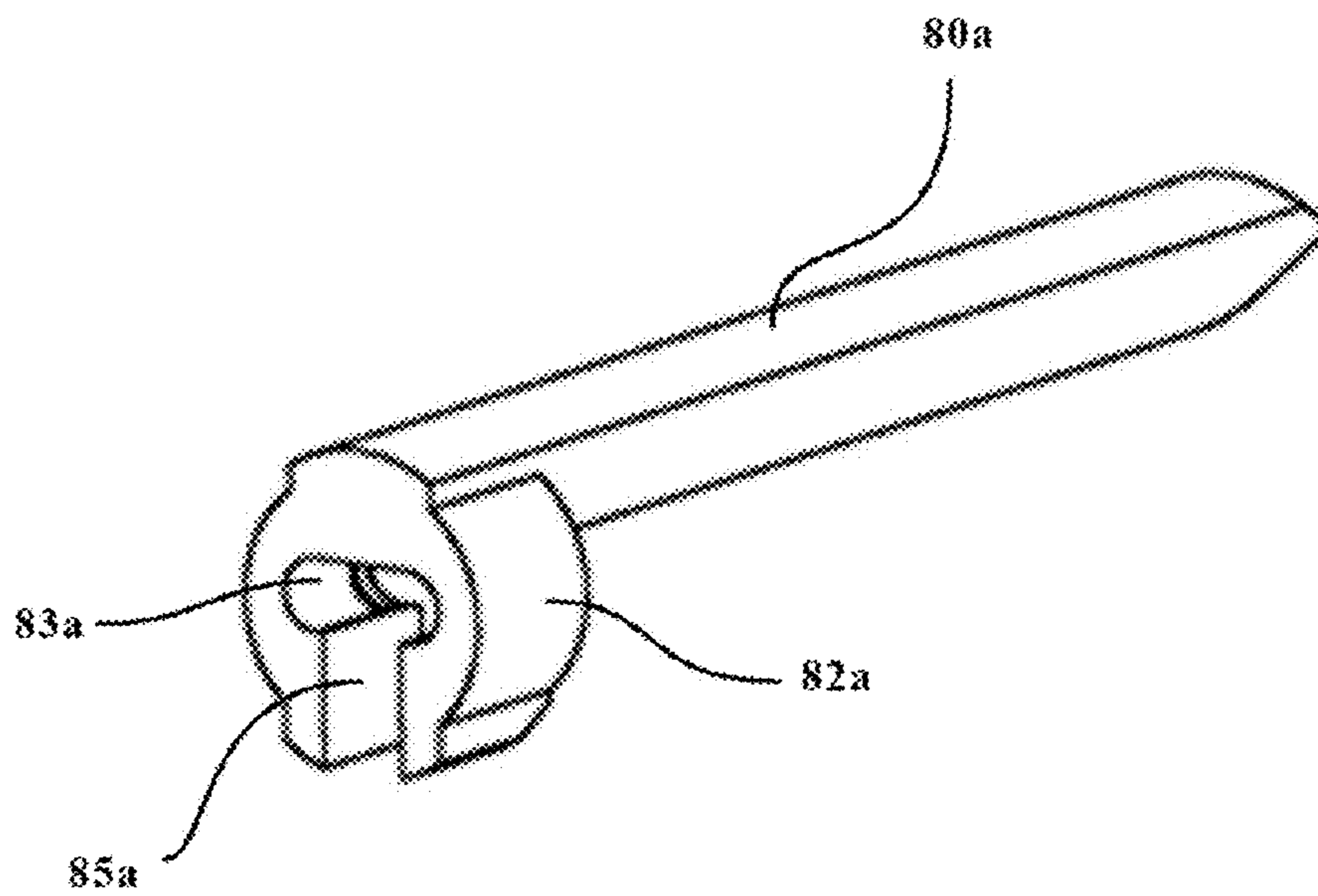


FIG. 7D

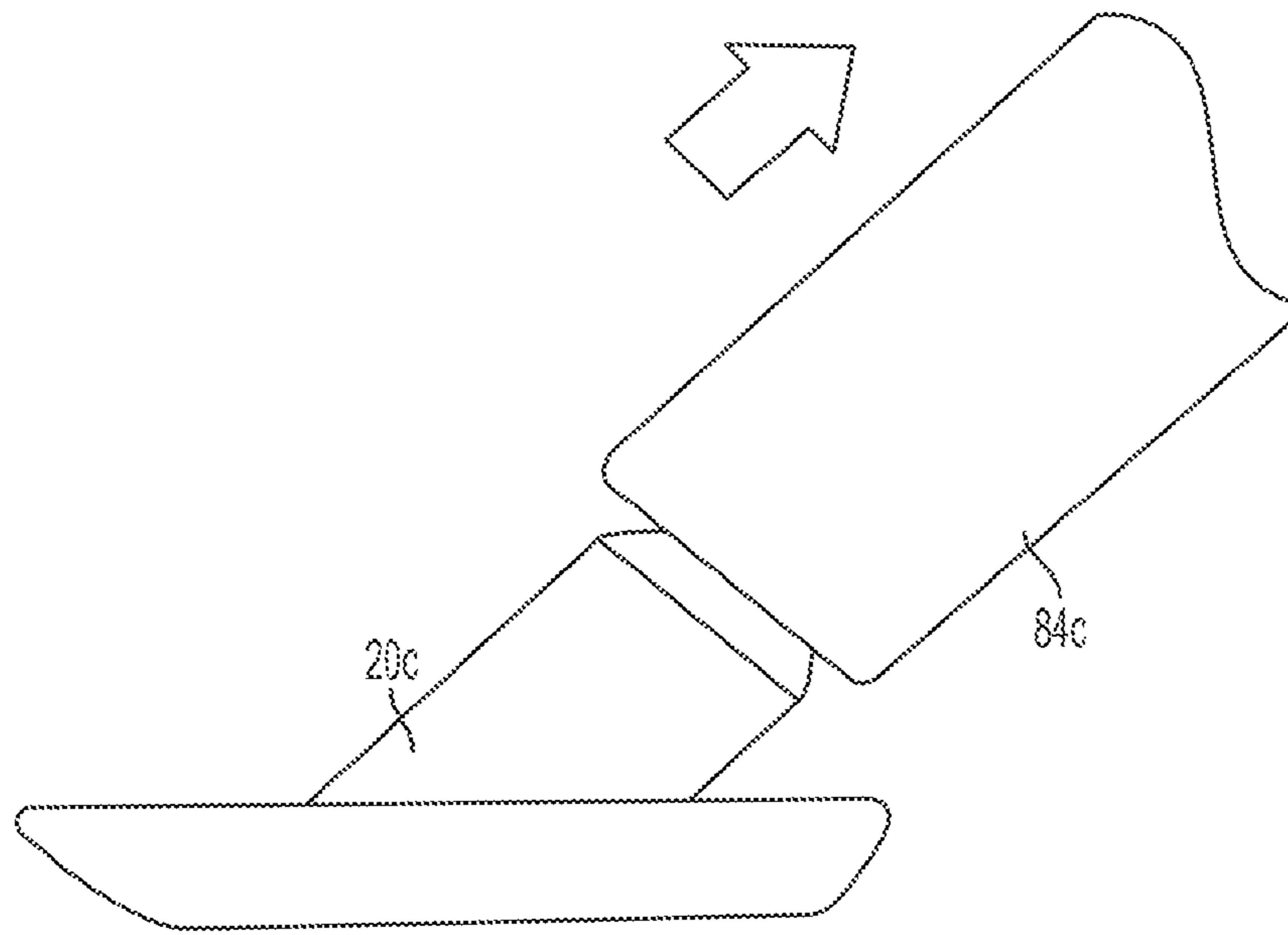


FIG. 8A

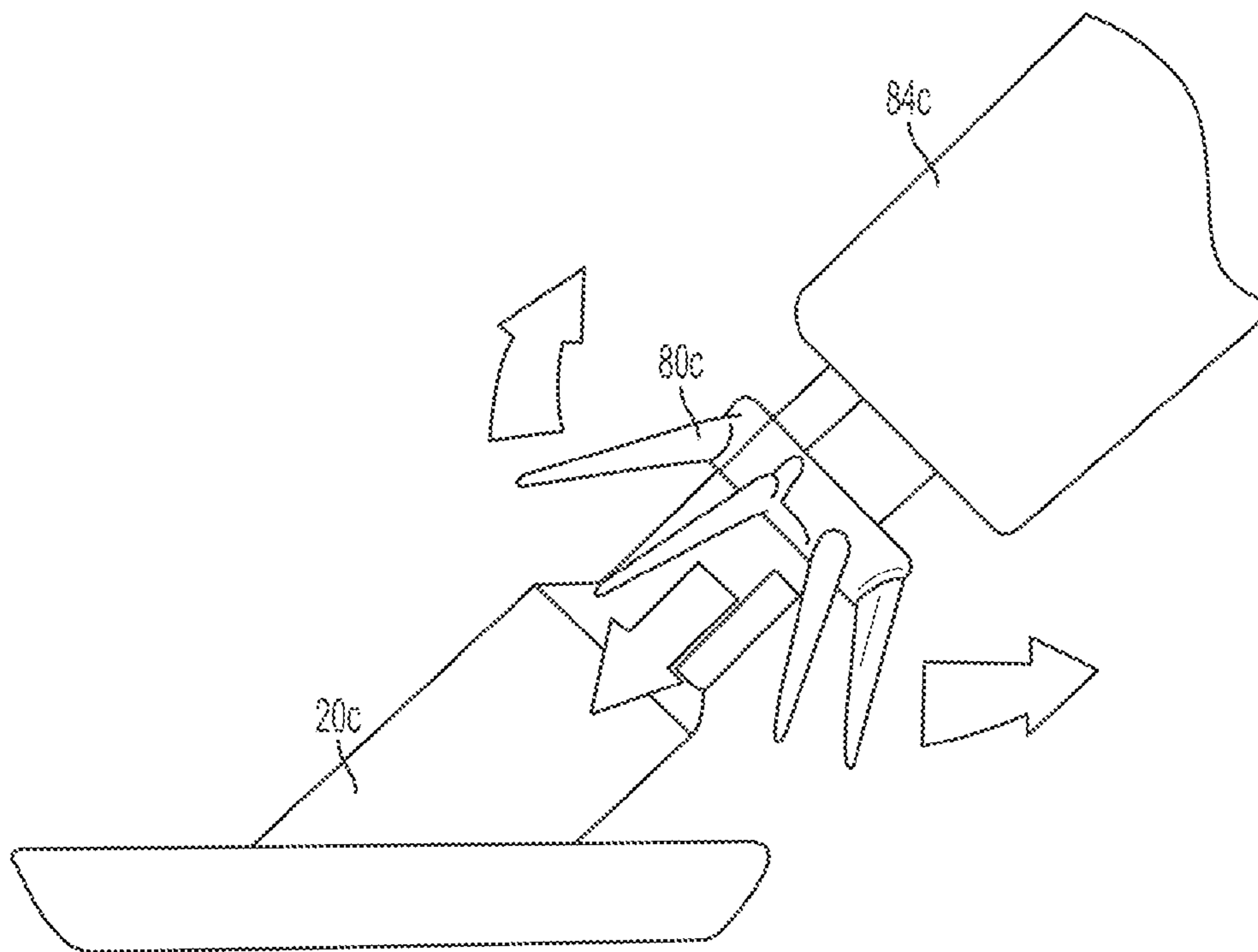


FIG. 8B

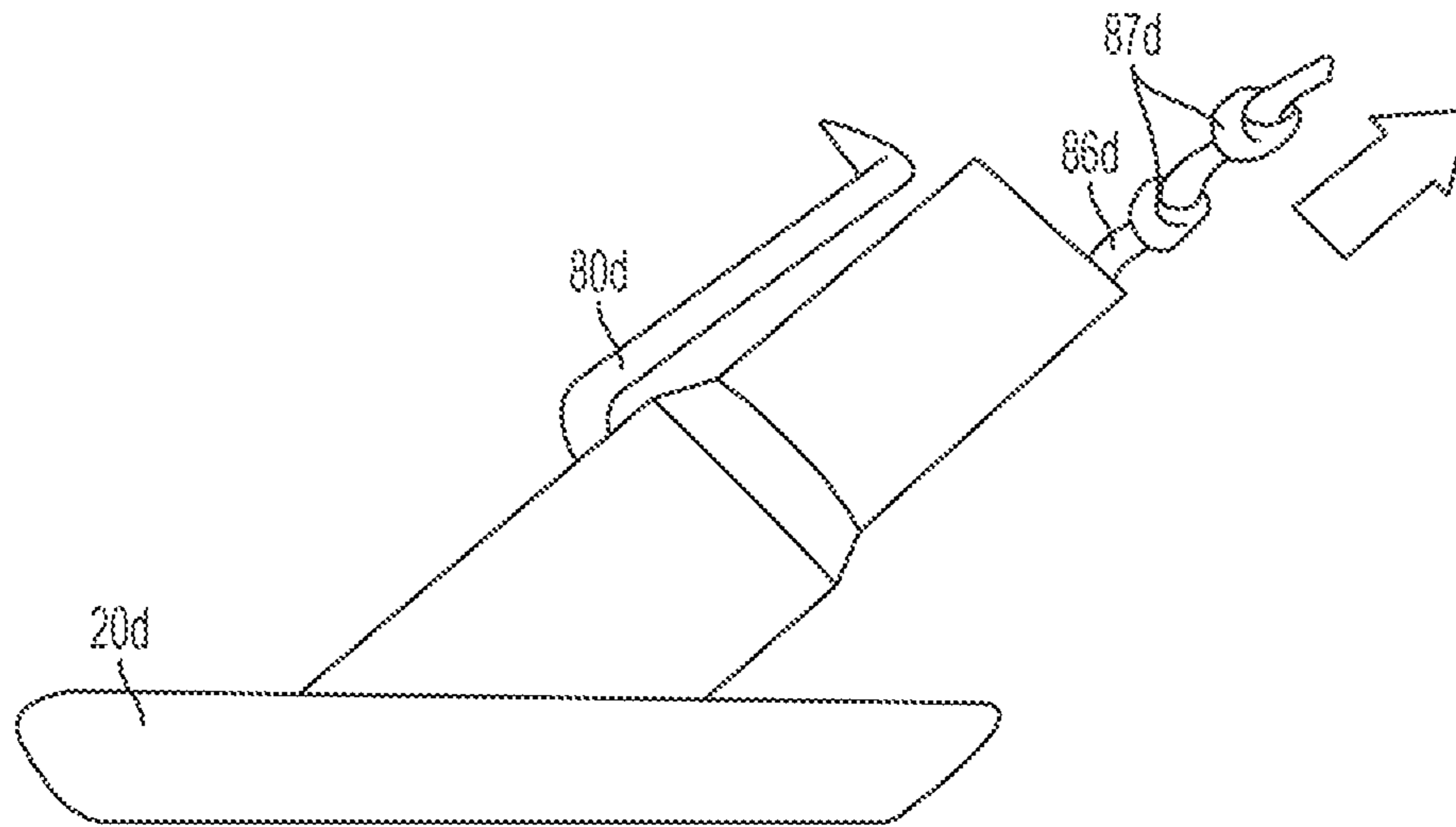


FIG. 9A

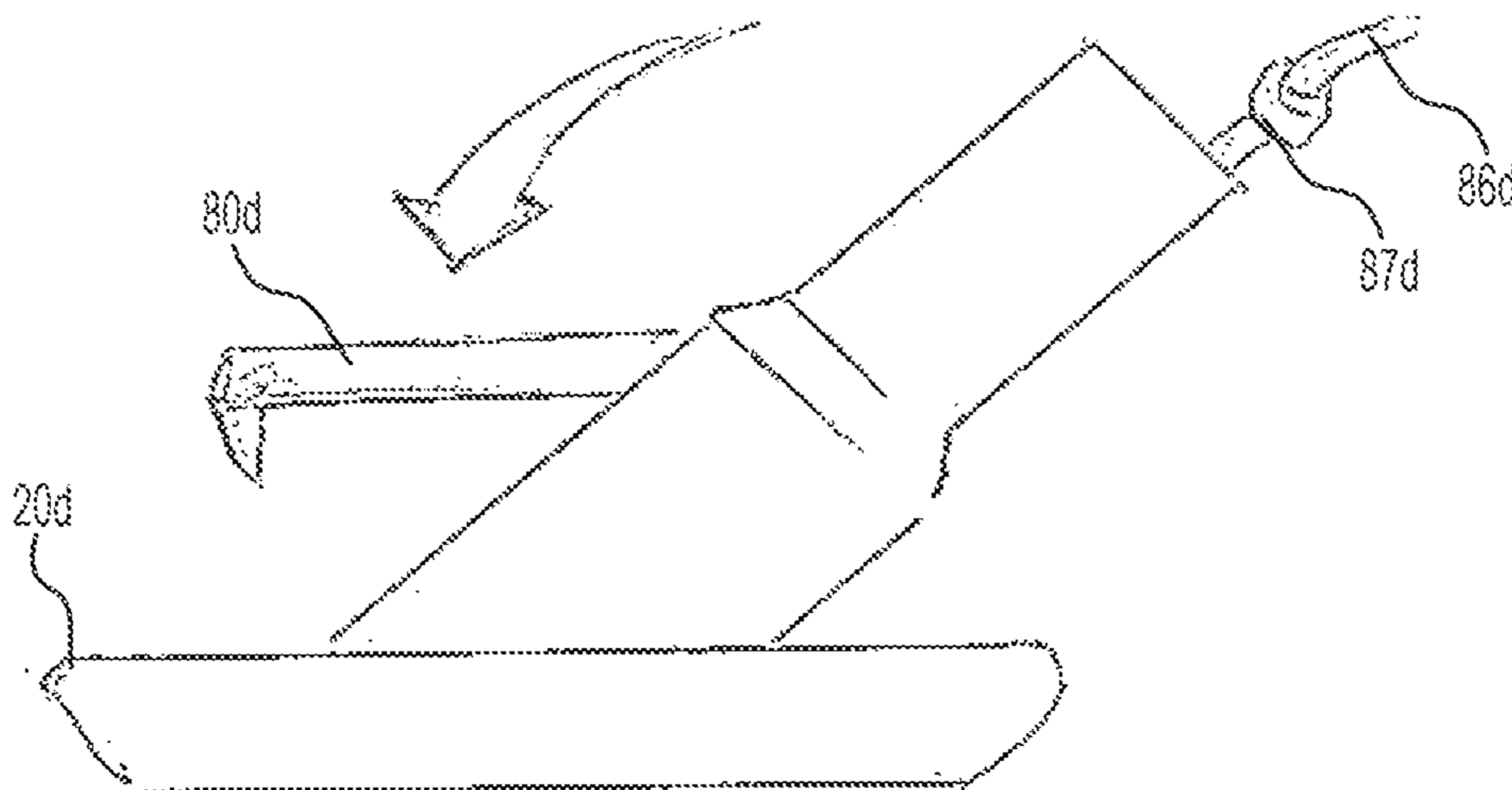


FIG. 9B

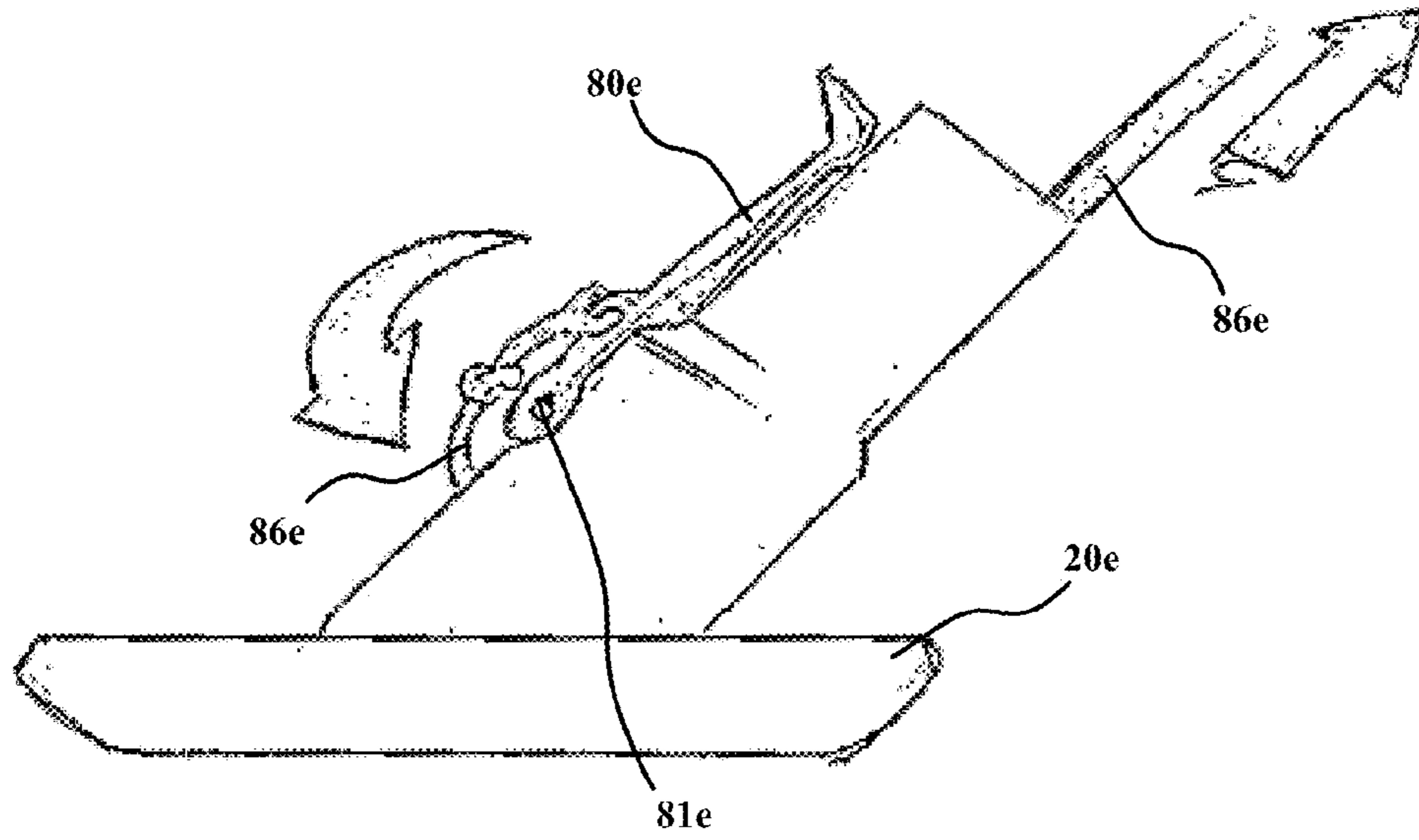


FIG. 10A

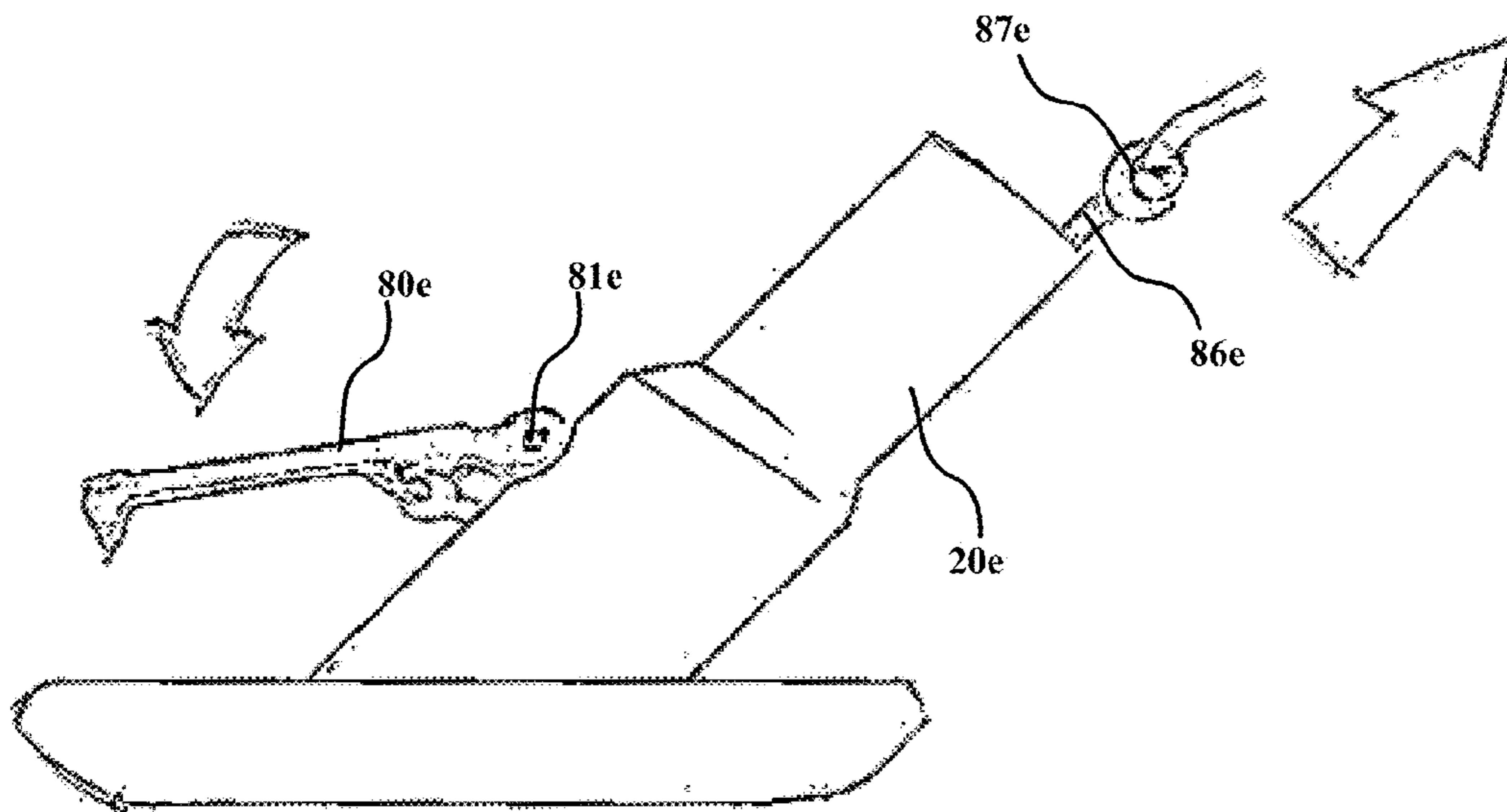


FIG. 10B

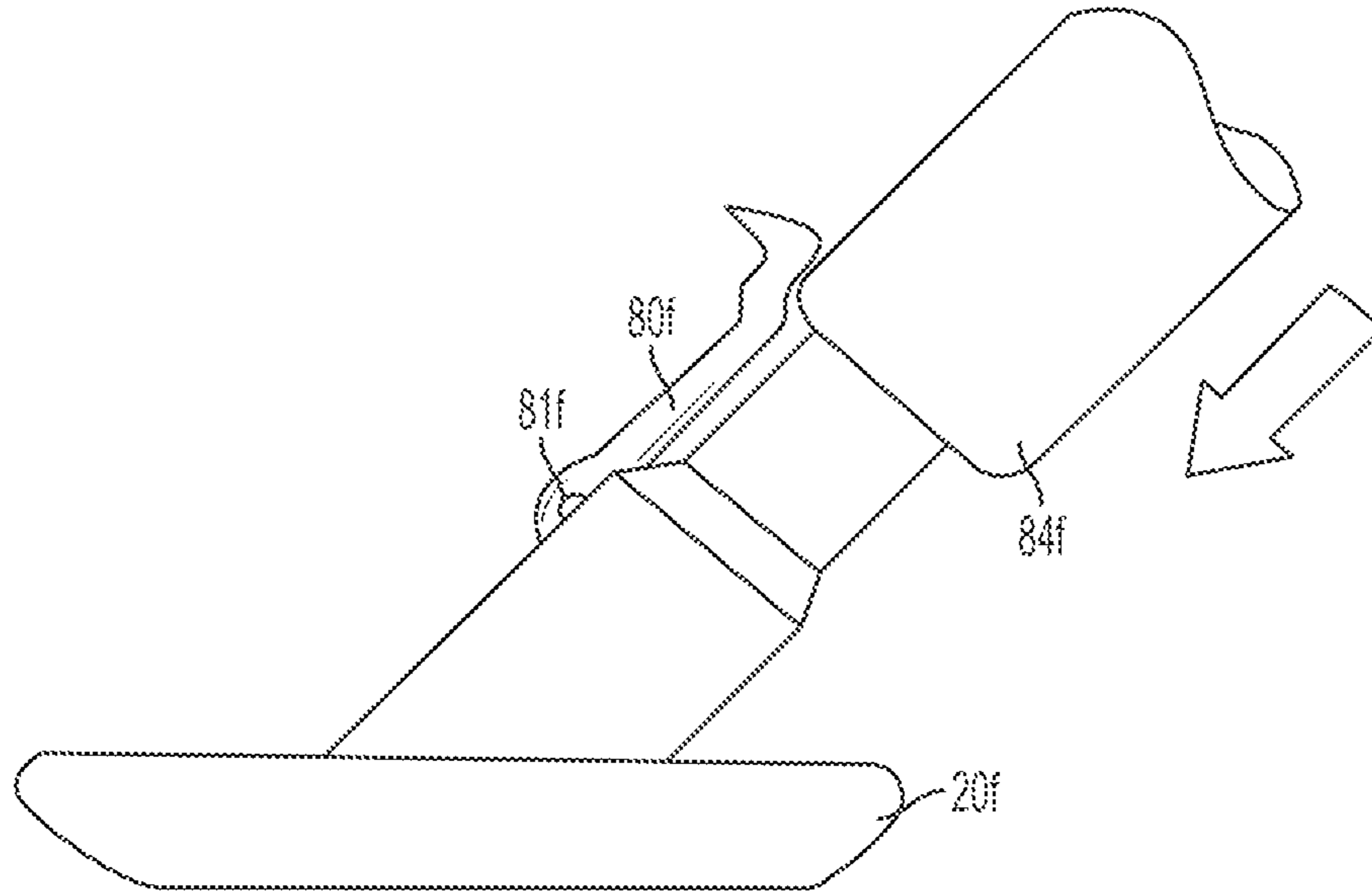


FIG. 11A

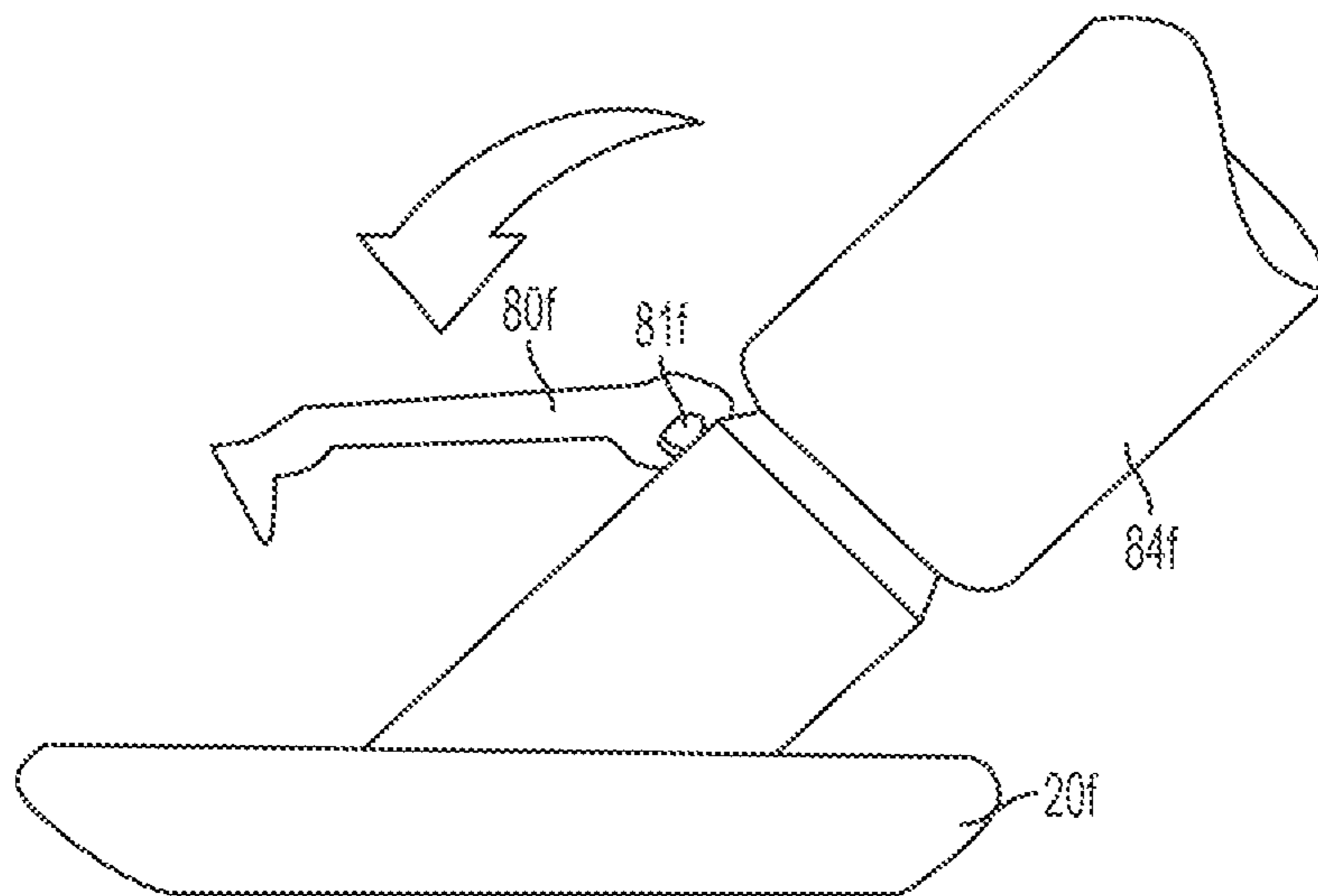


FIG. 11B

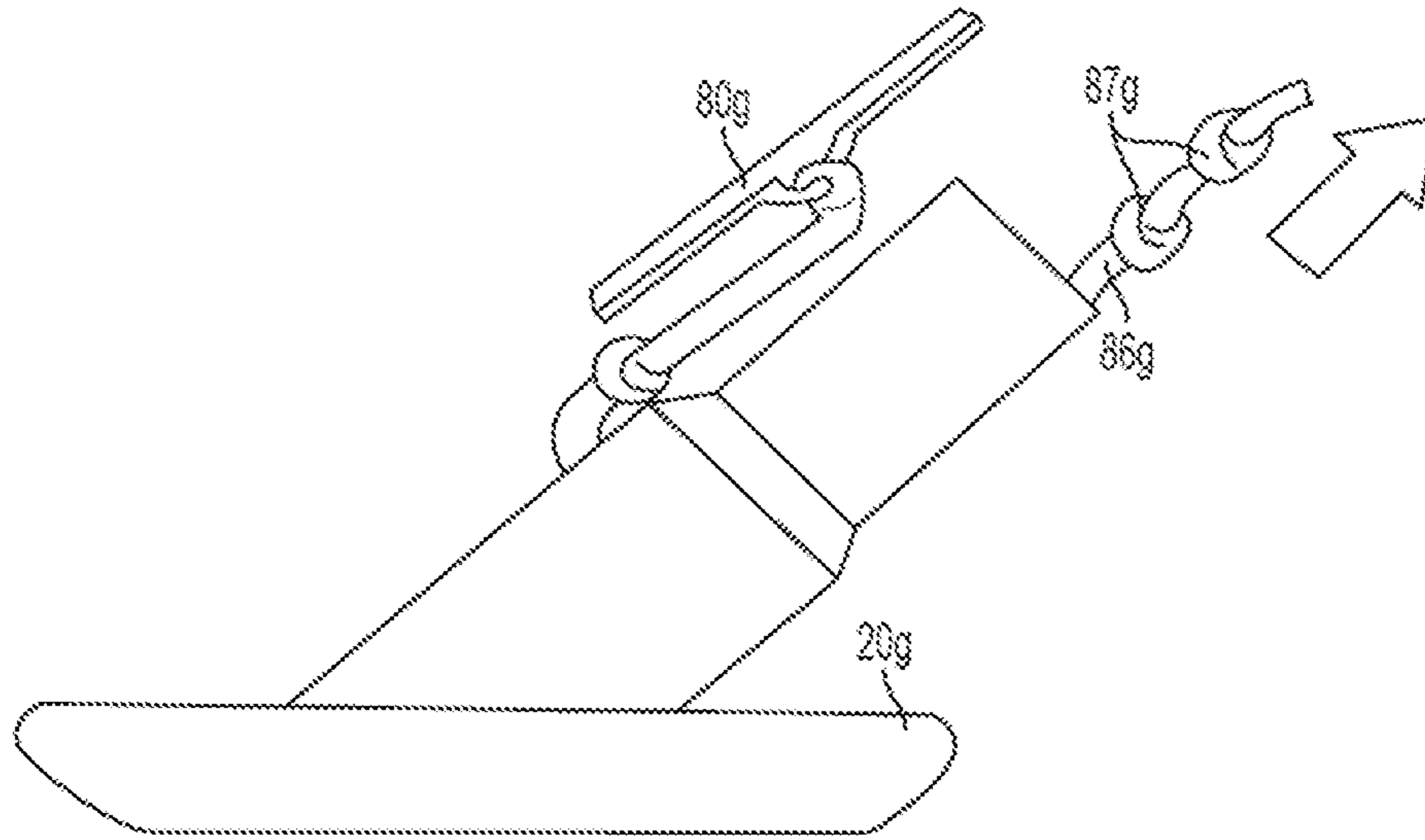


FIG. 12A

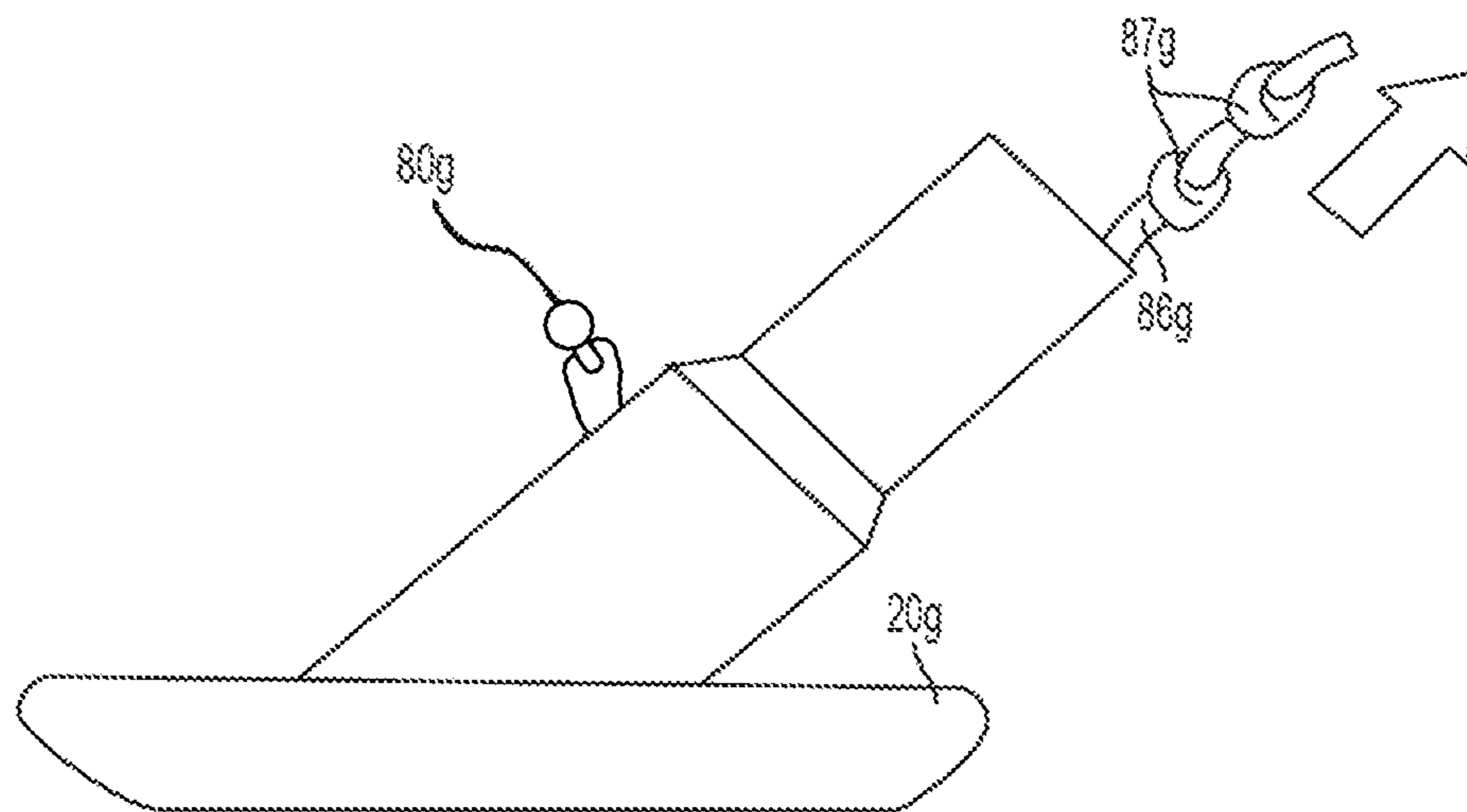


FIG. 12B

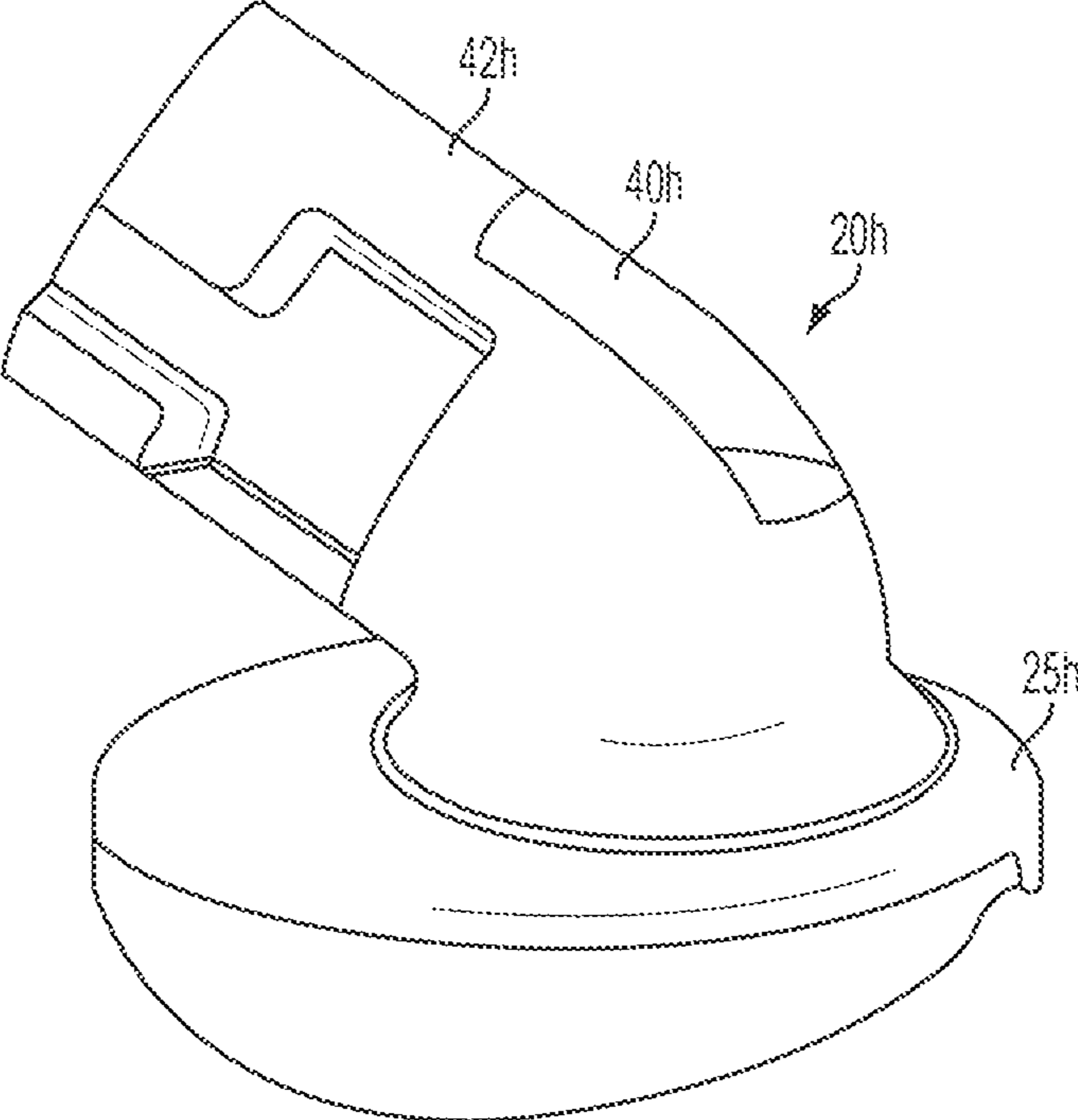


FIG. 13A

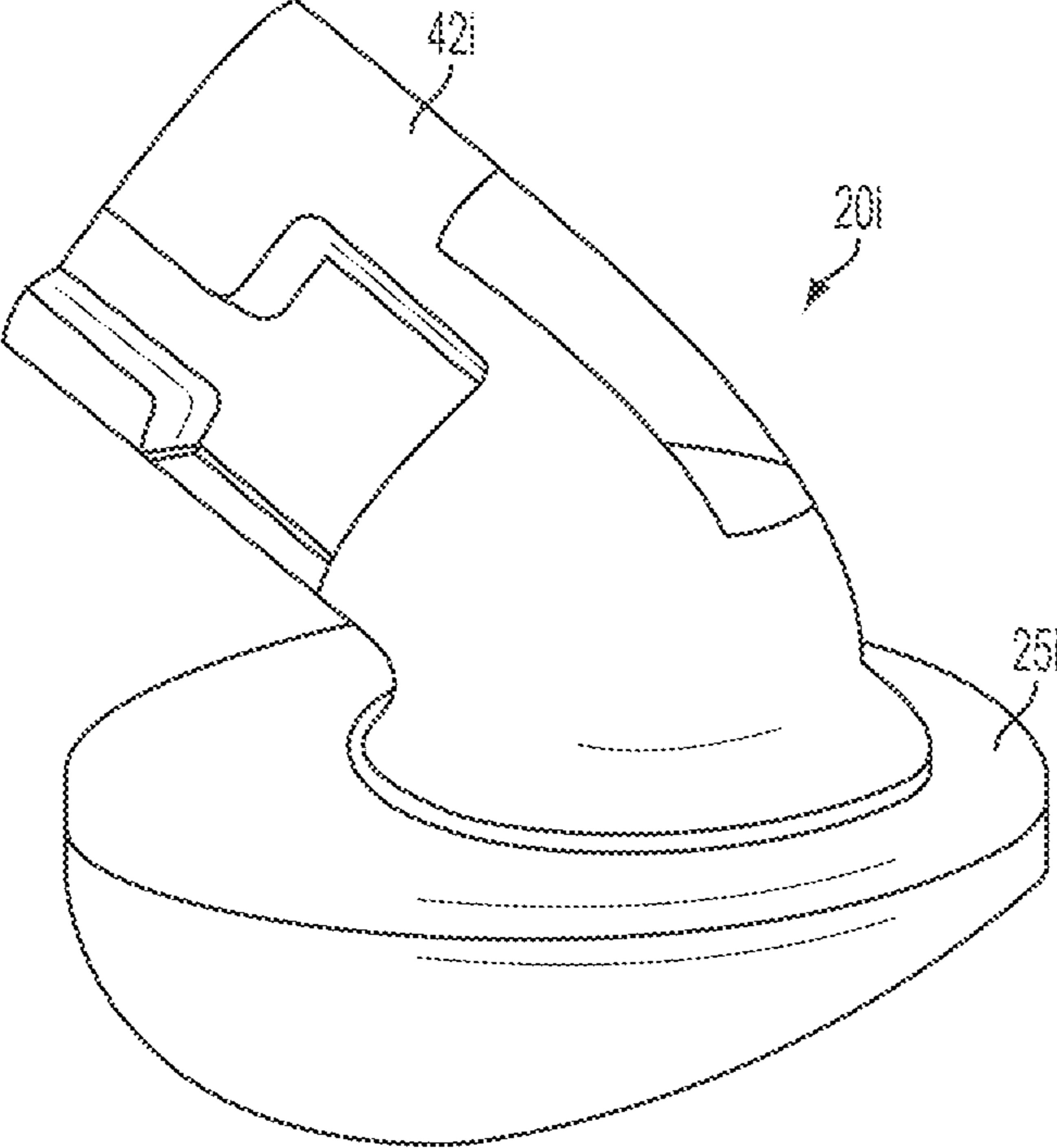


FIG. 13B

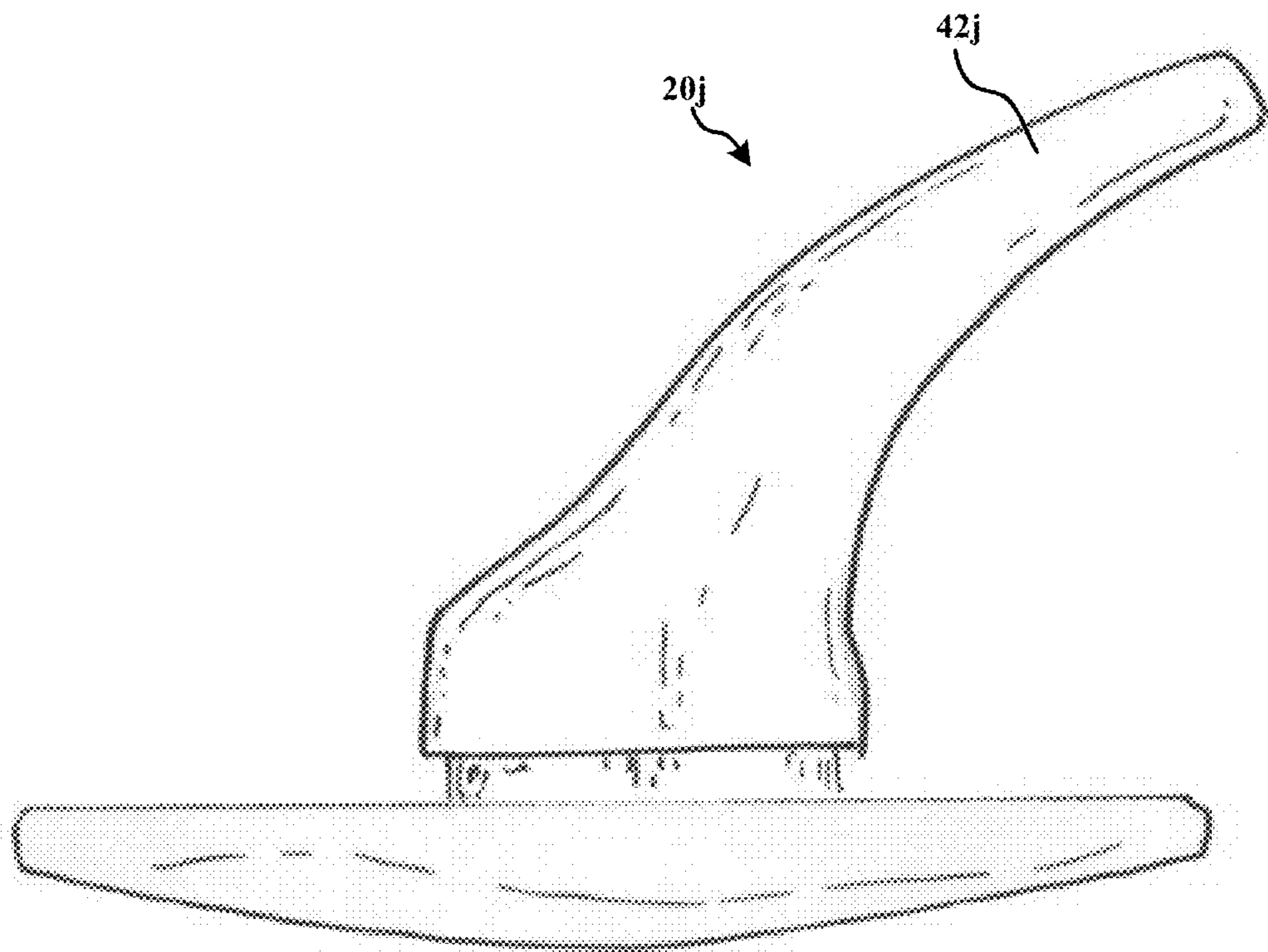


FIG. 14

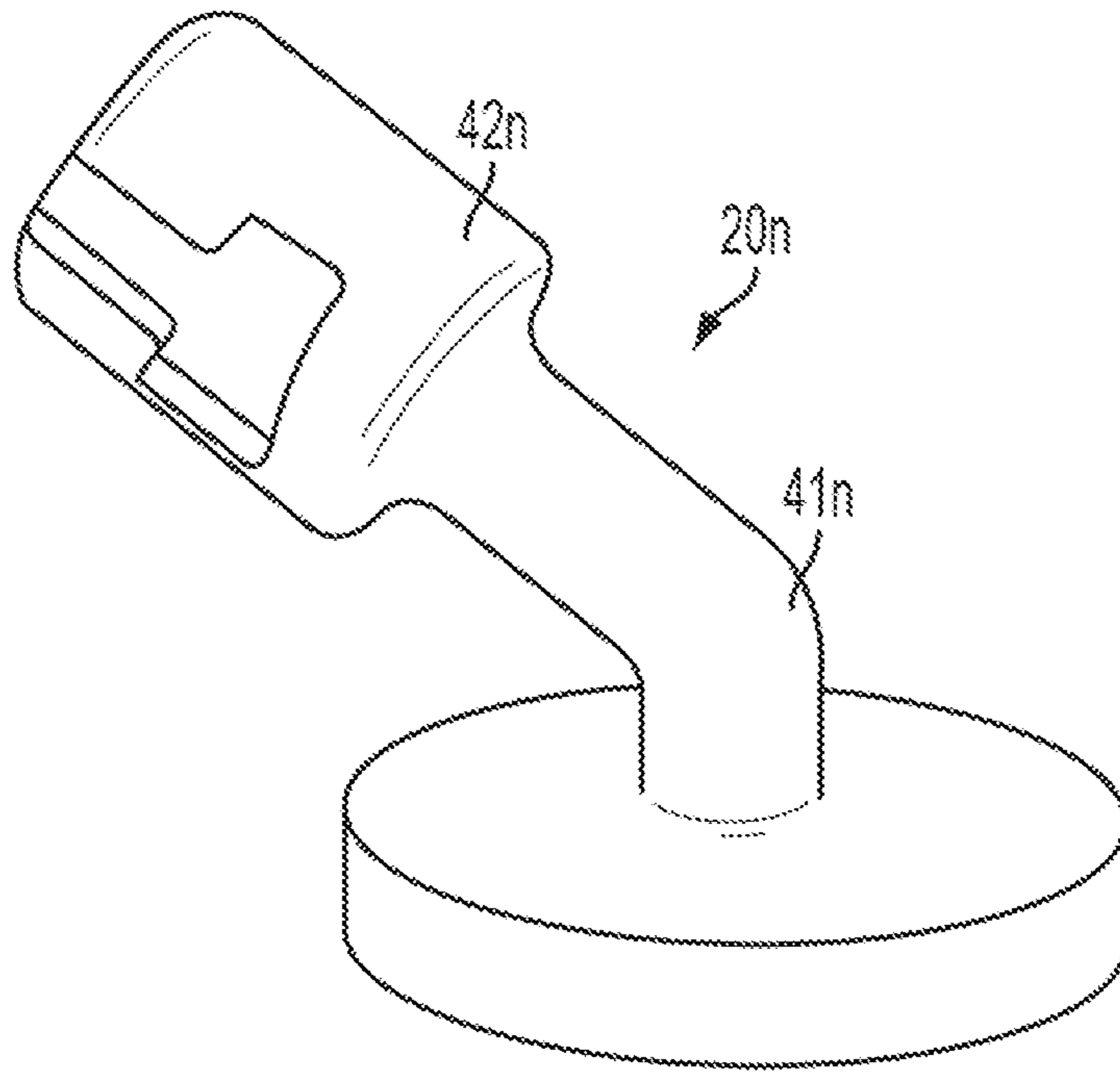


FIG. 15A

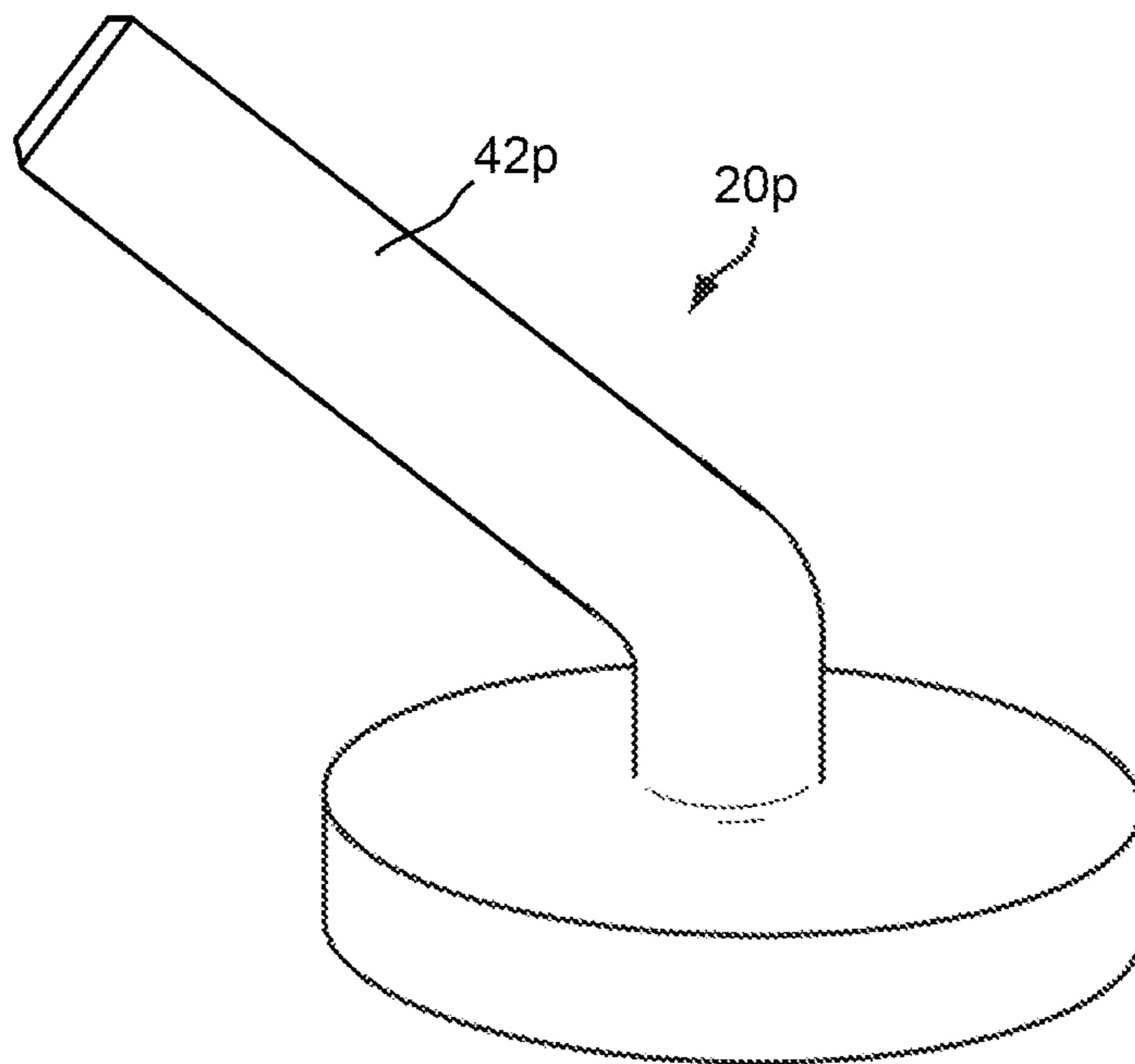


FIG. 15B

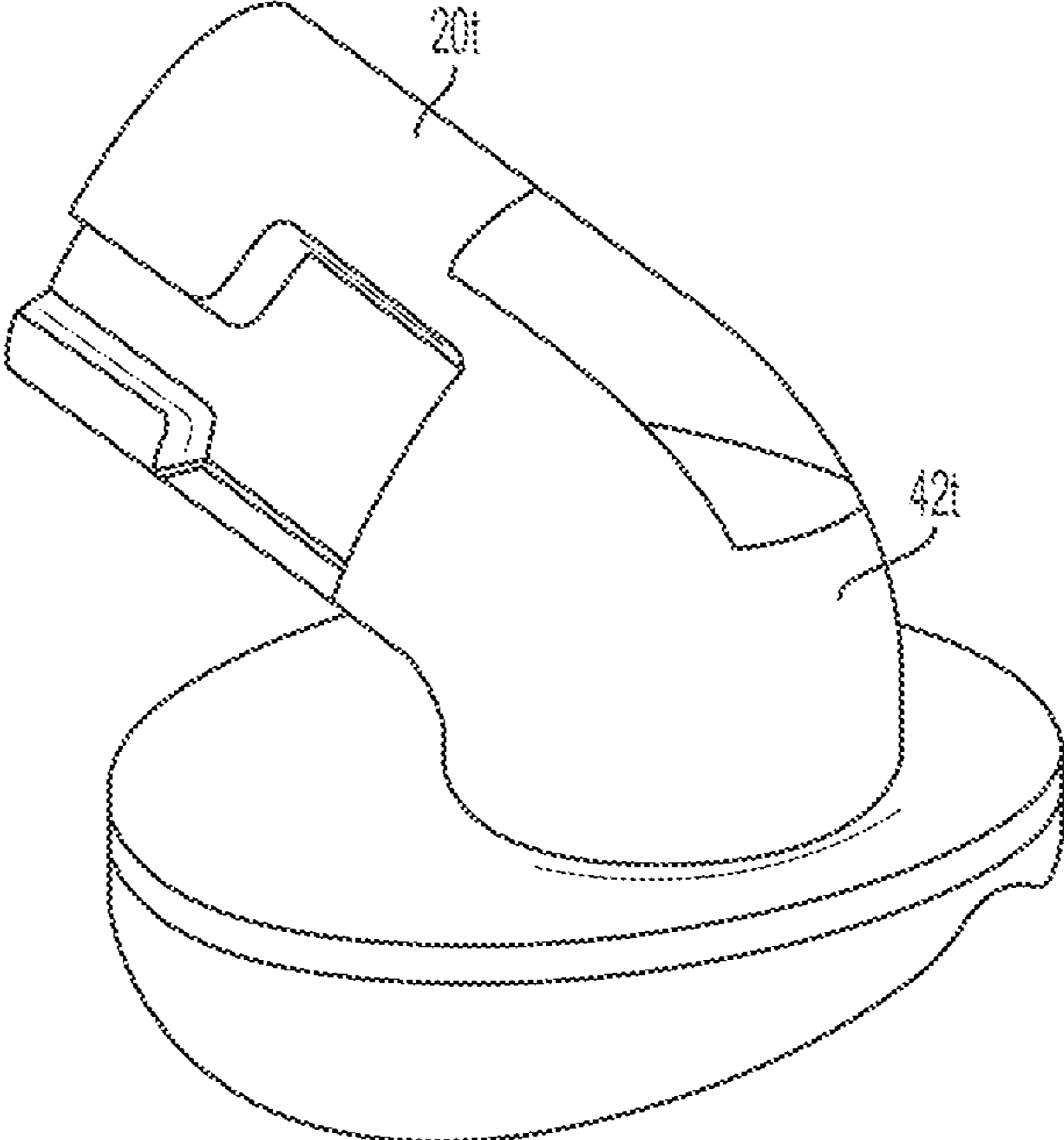


FIG. 16

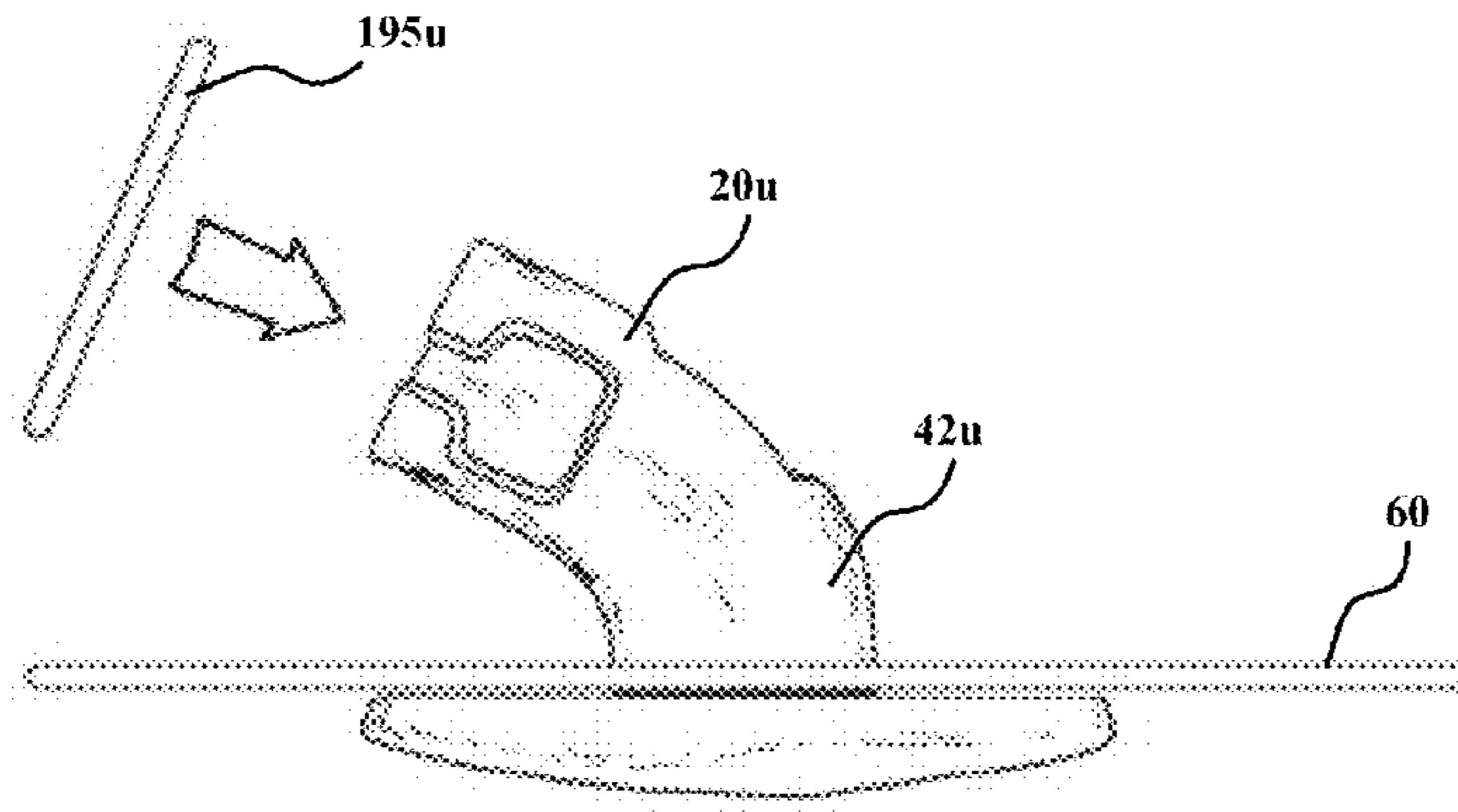


FIG. 17A

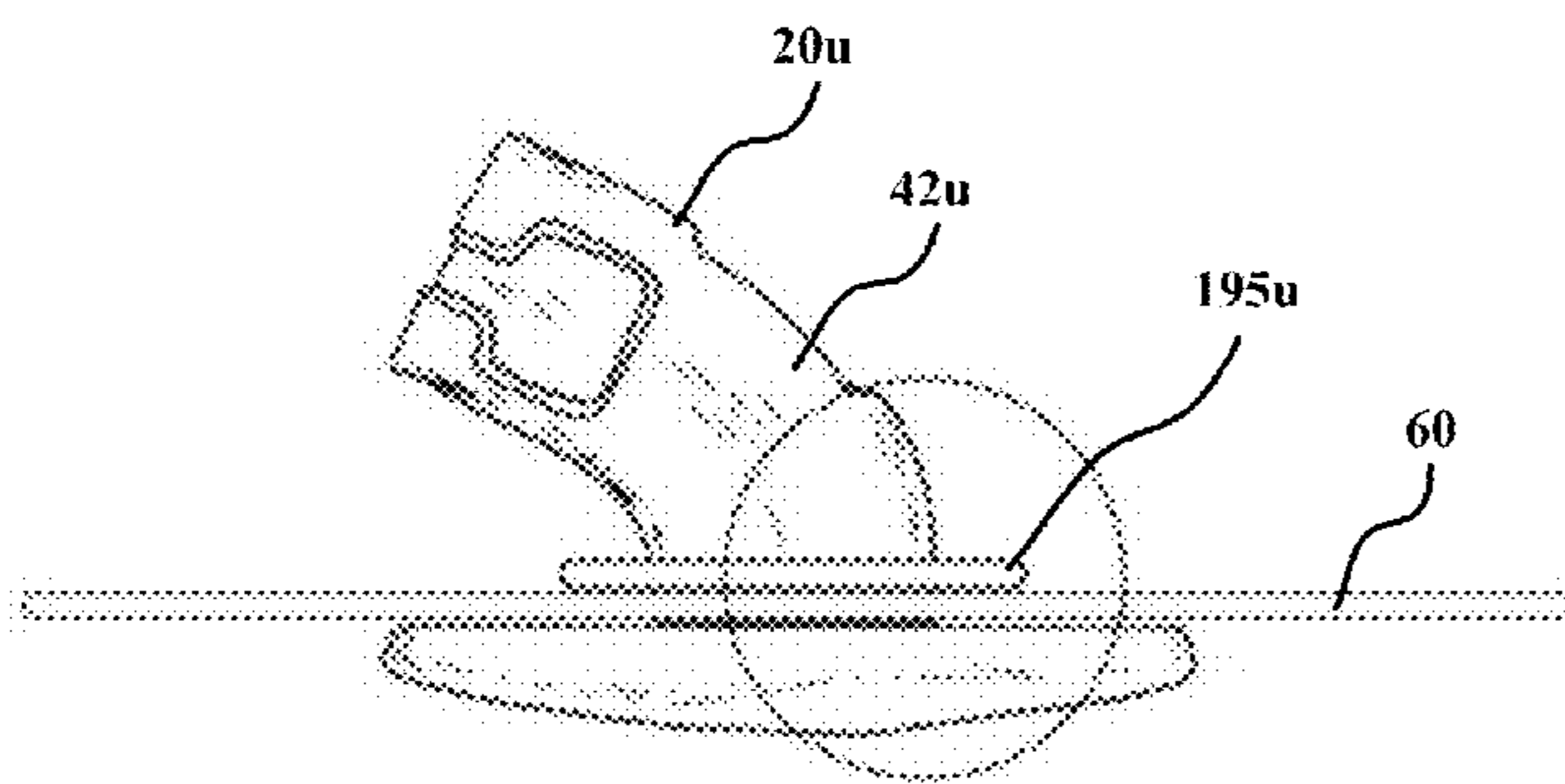


FIG. 17B

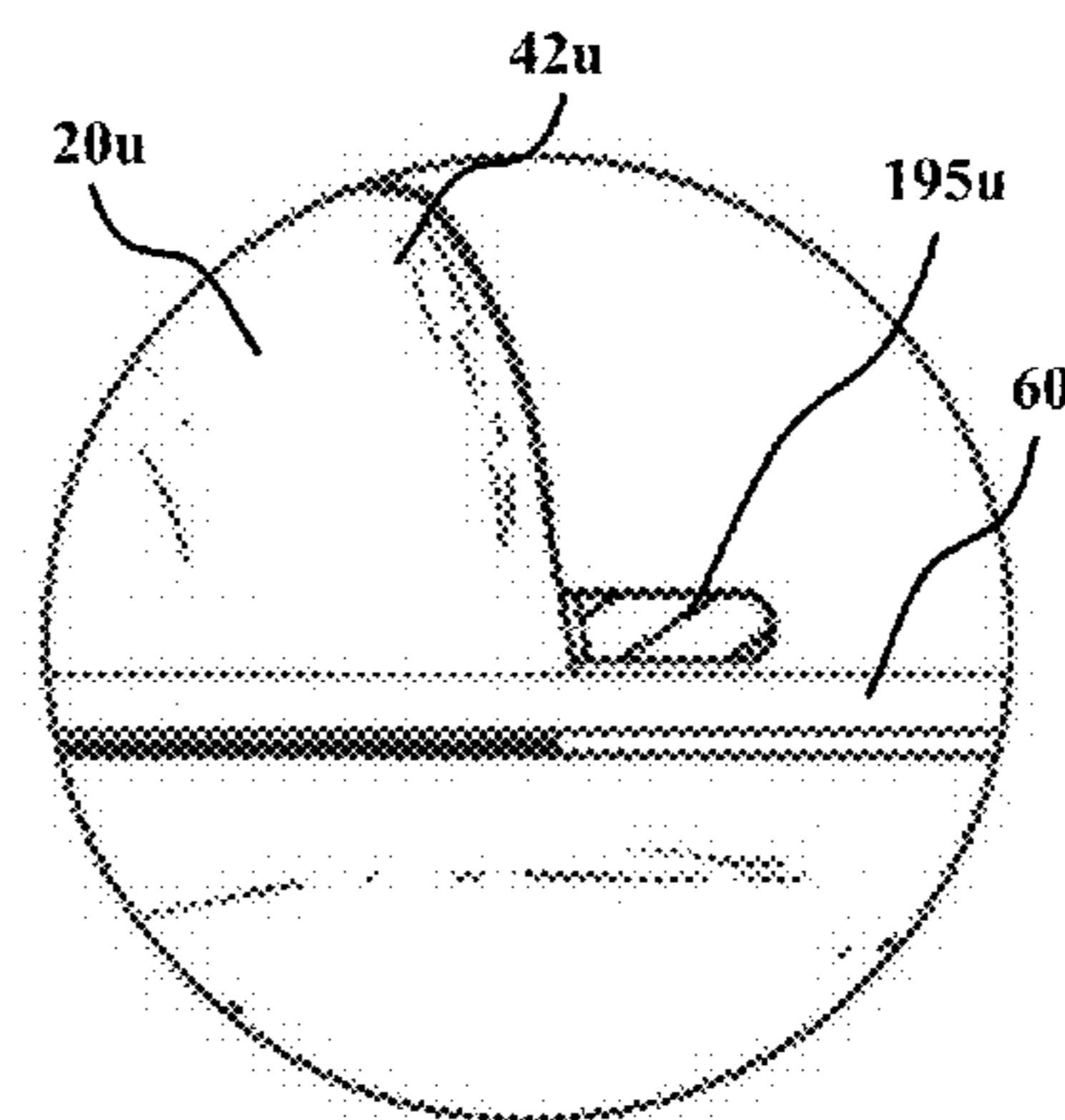


FIG. 17C

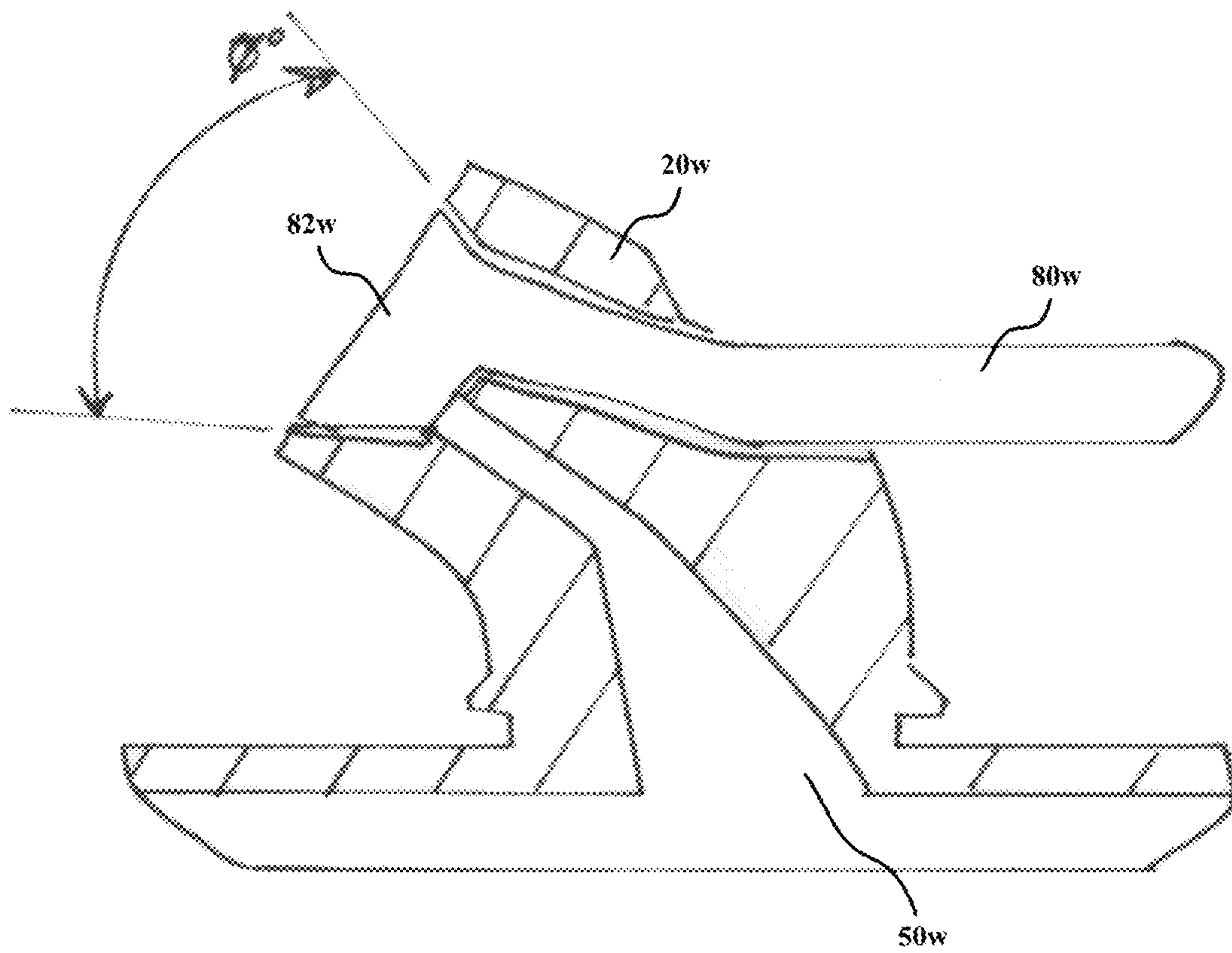


FIG. 18

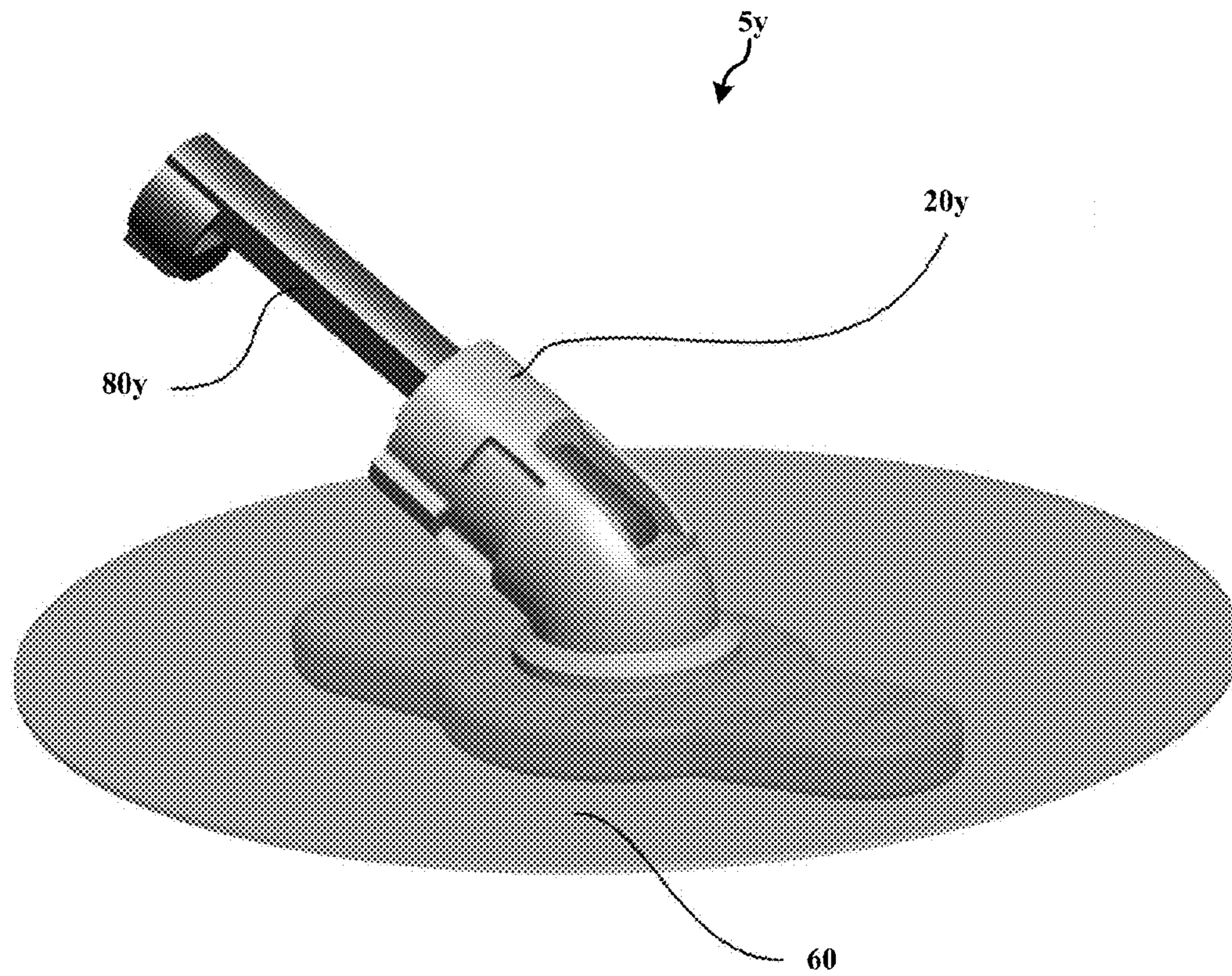


FIG. 19

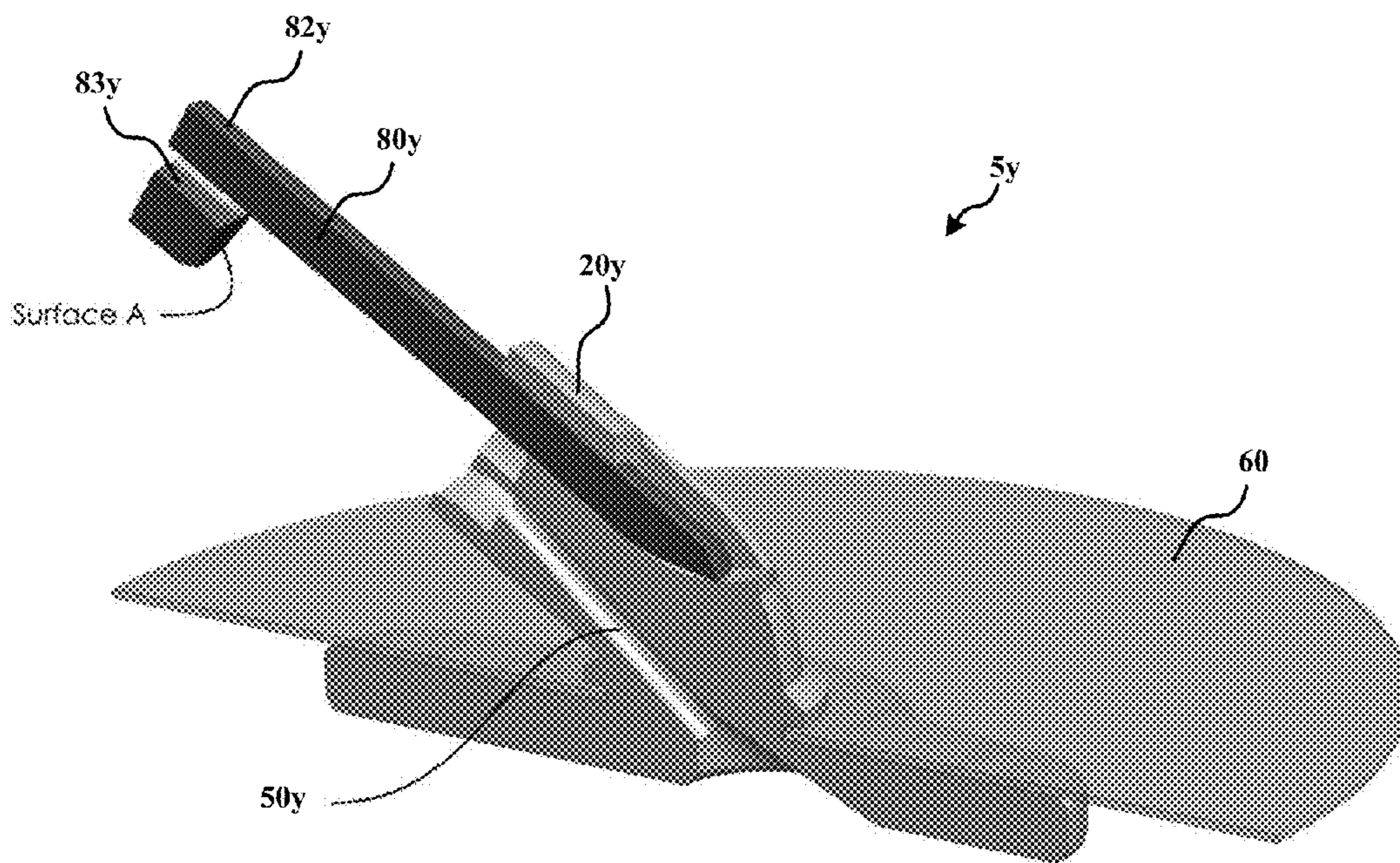


FIG. 20

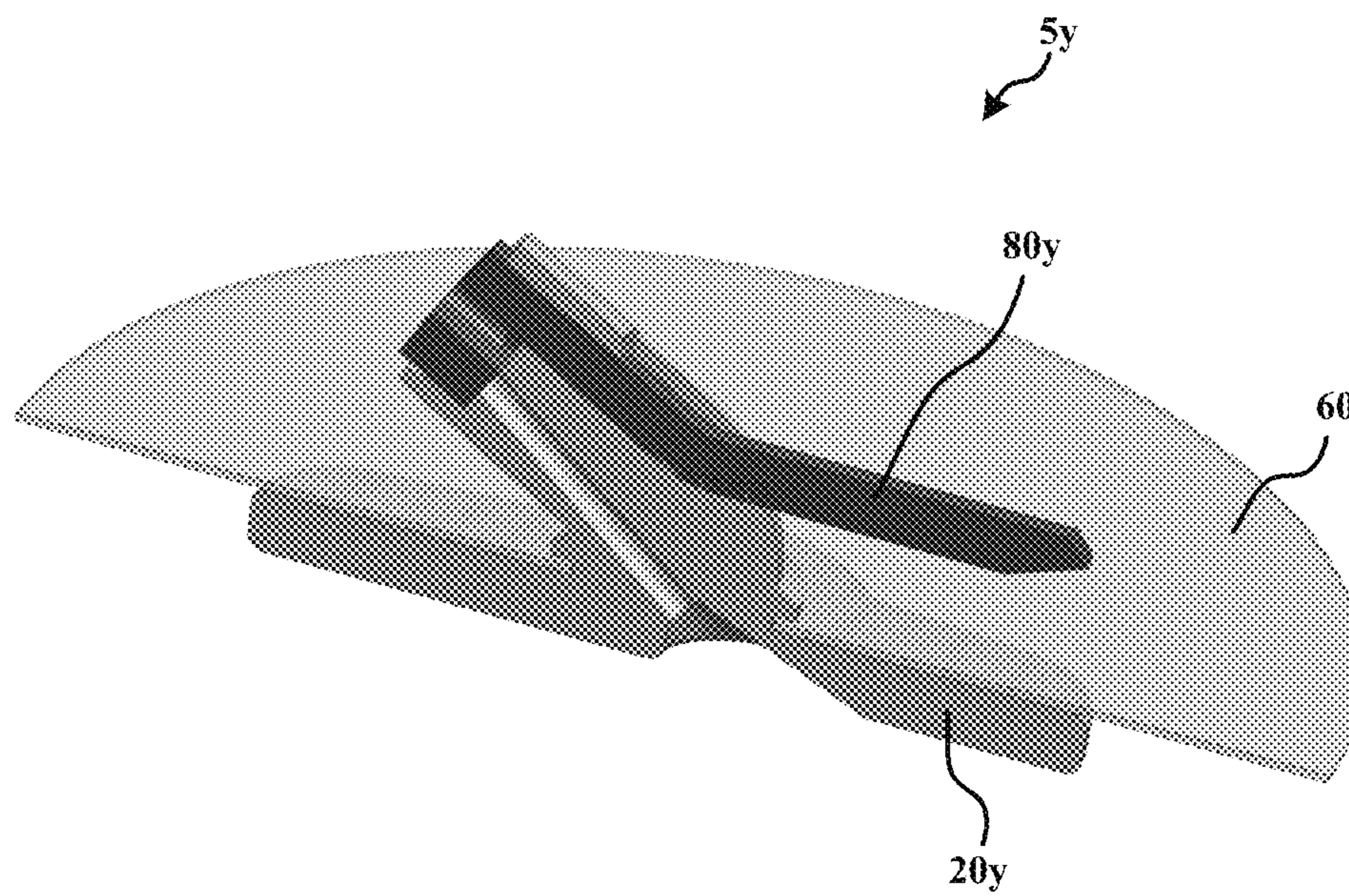


FIG. 21

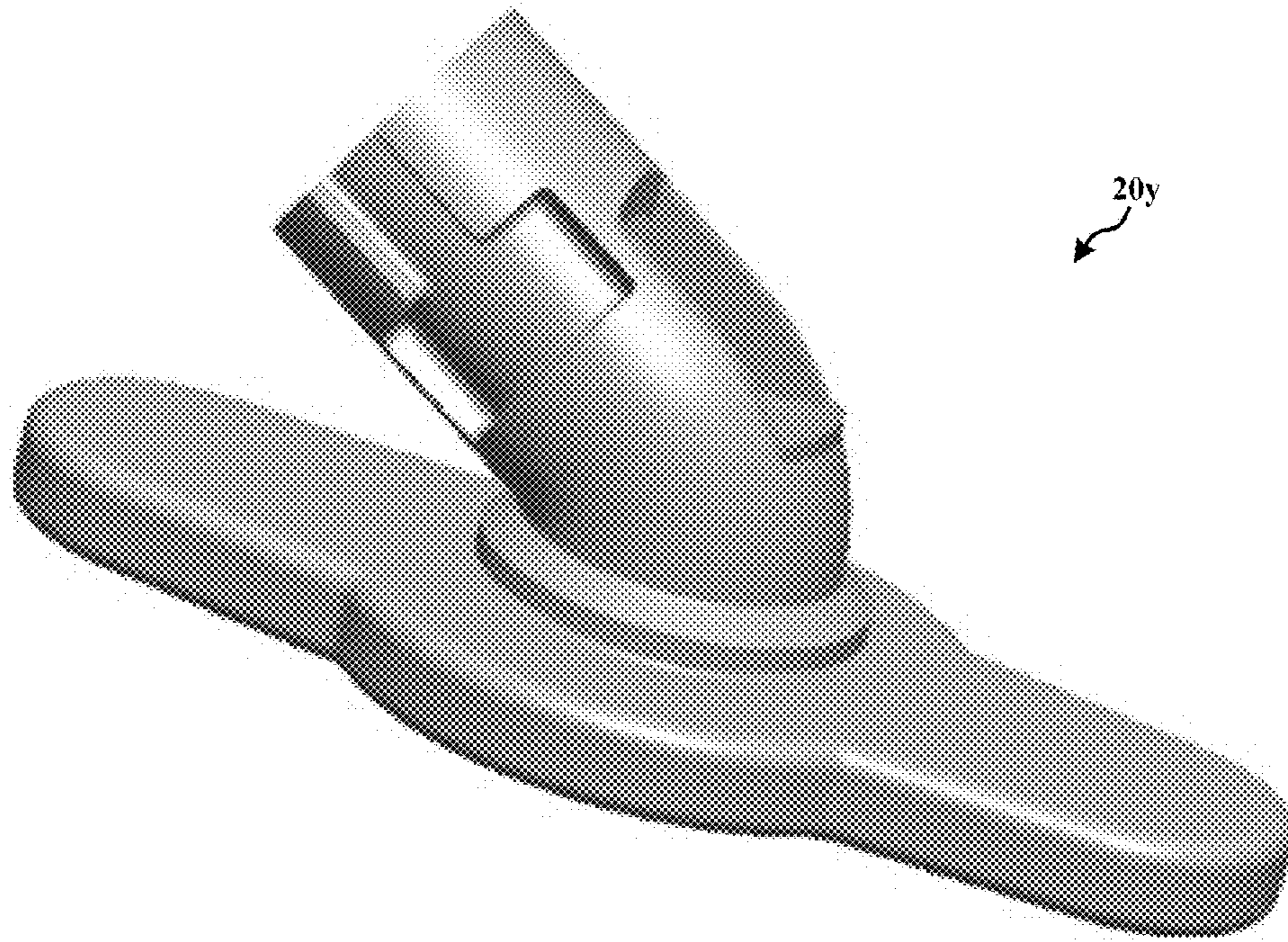


FIG. 22A

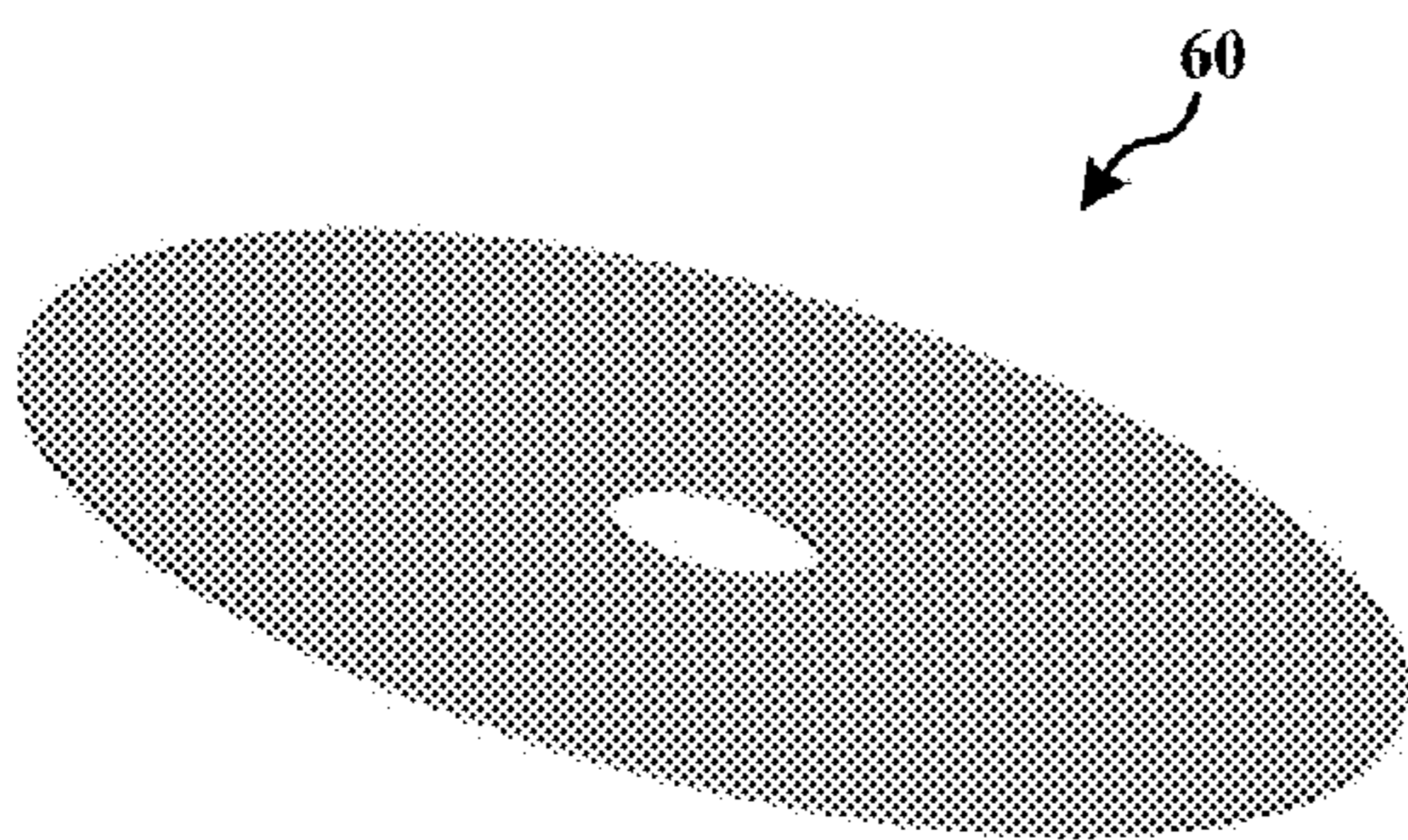


FIG. 22B

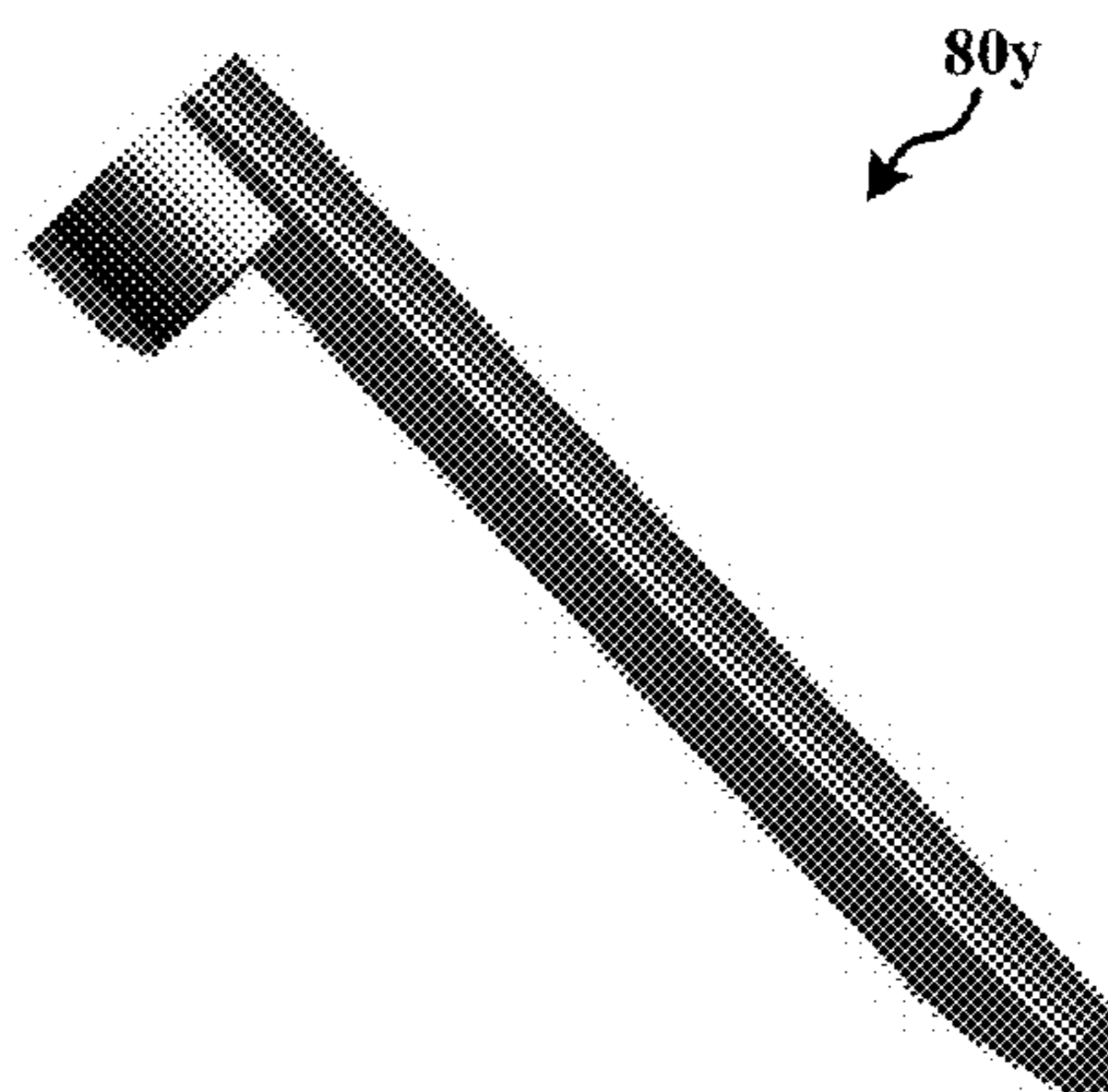


FIG. 22C

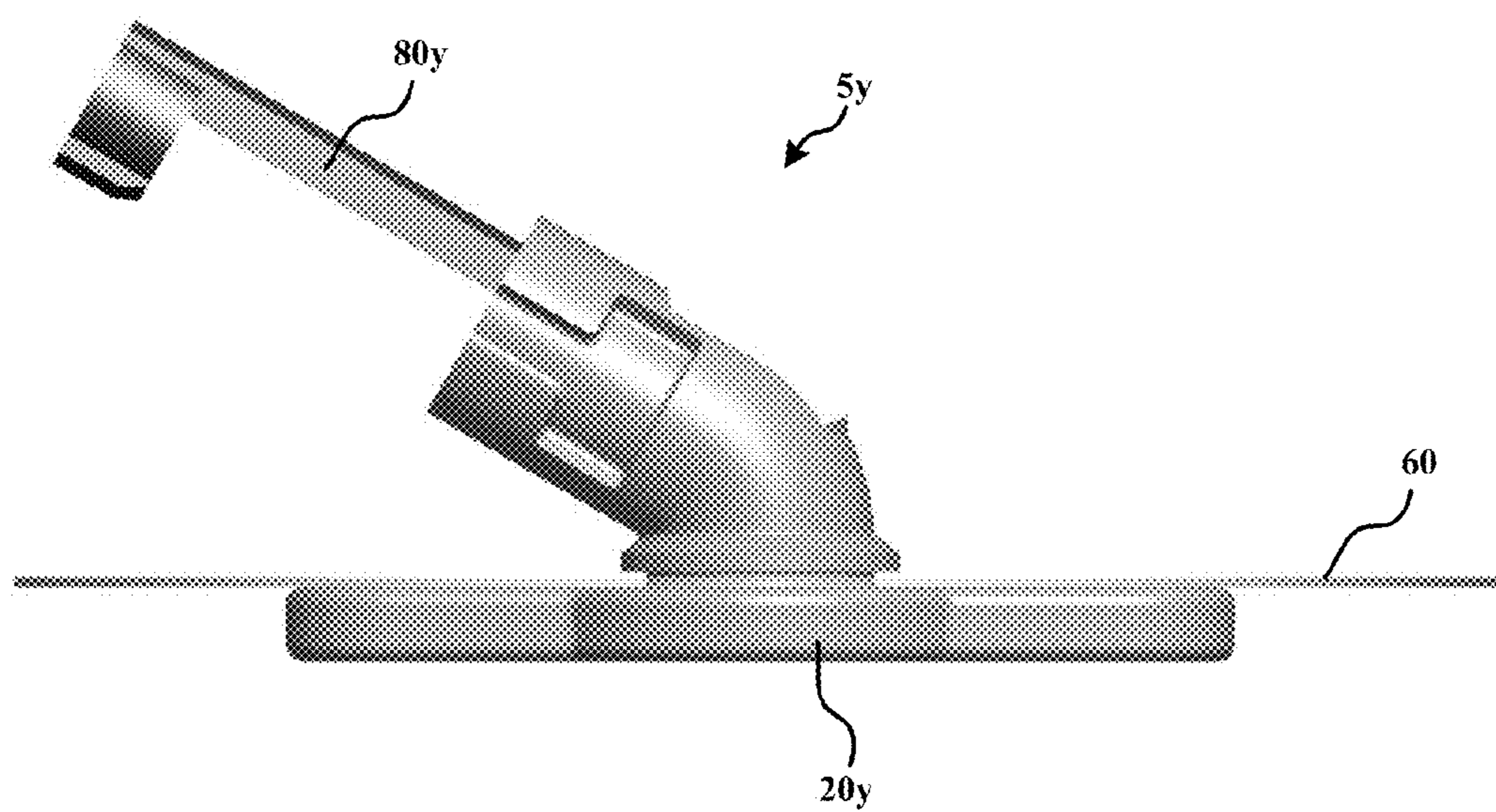


FIG. 23

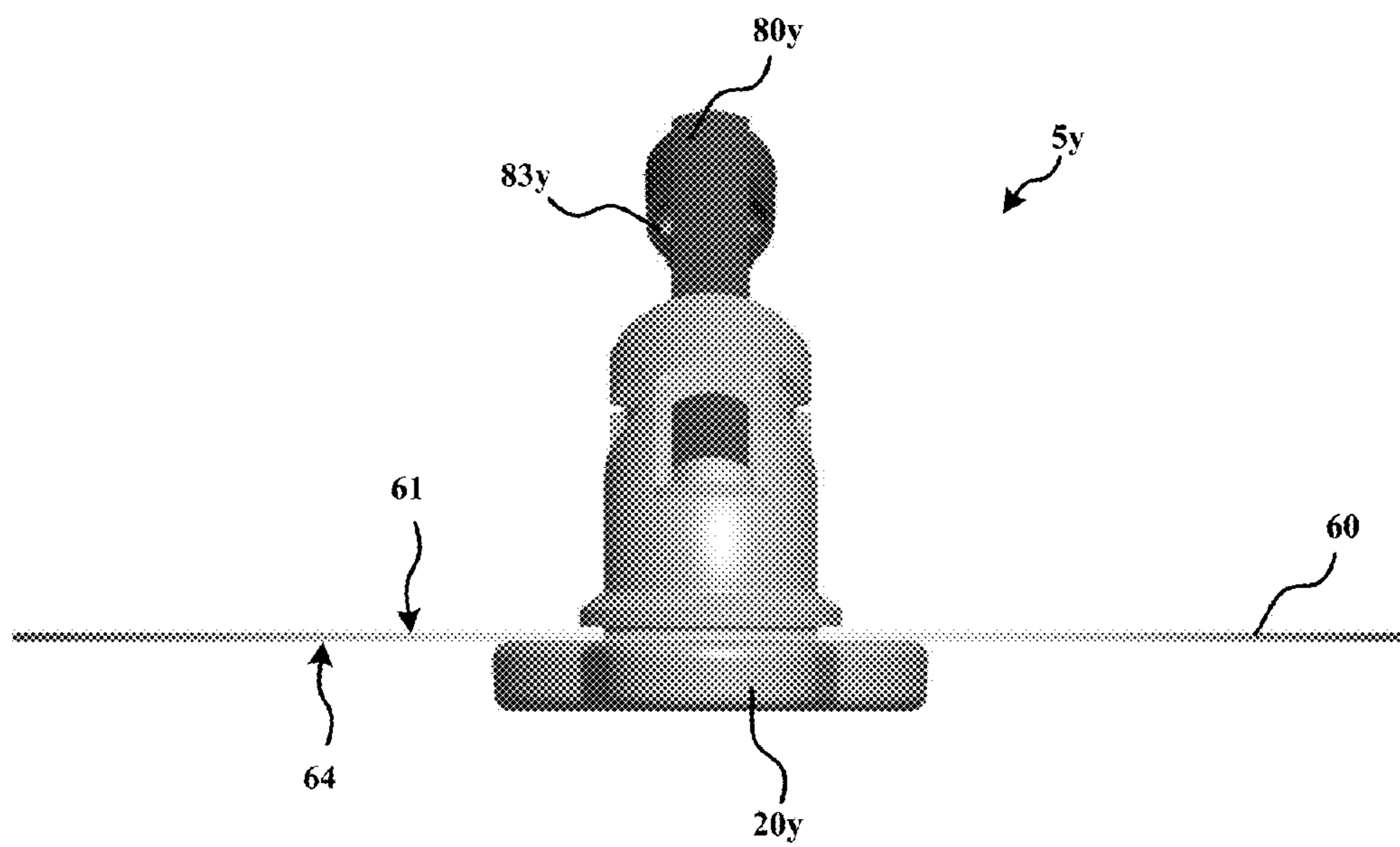


FIG. 24

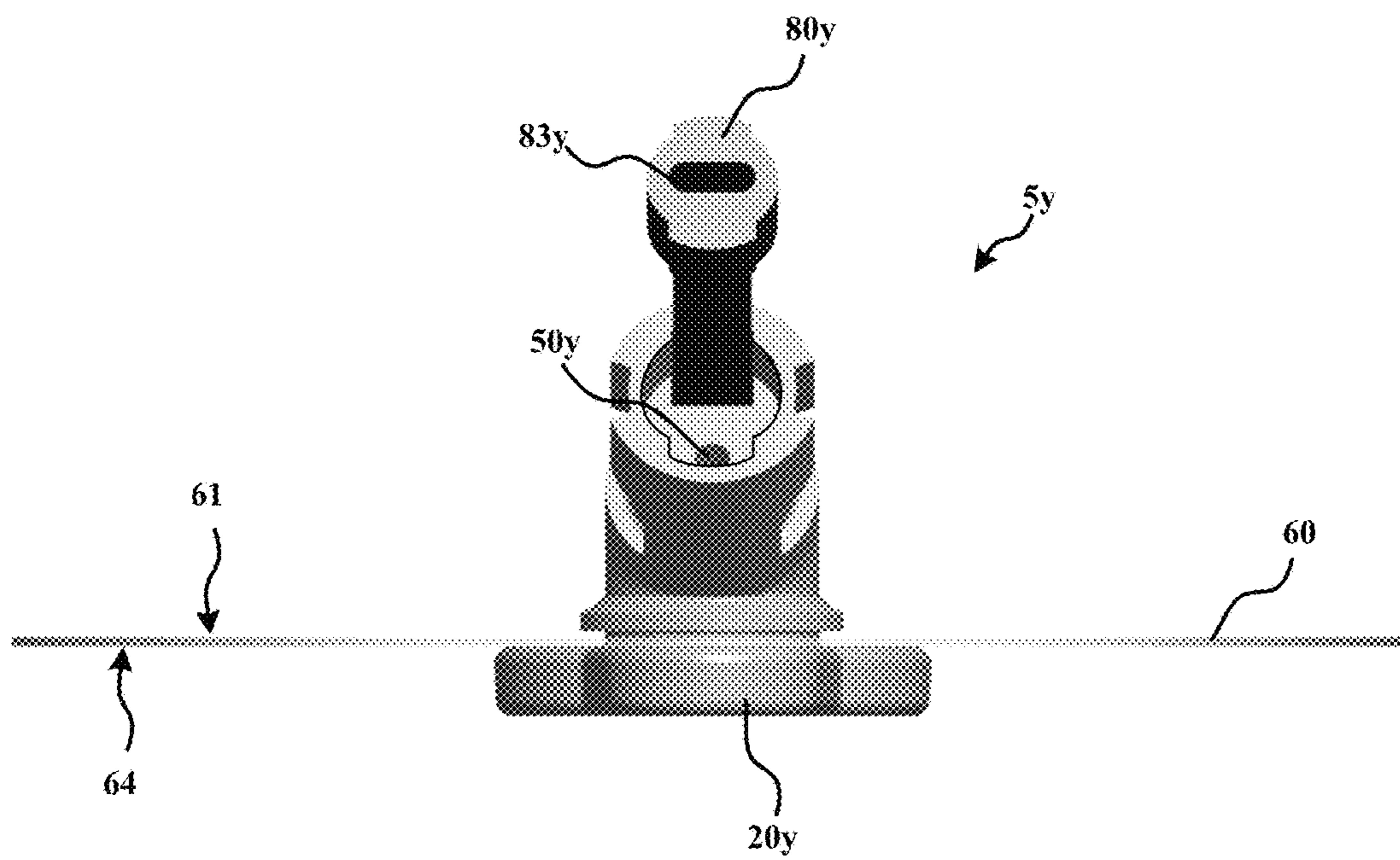


FIG. 25

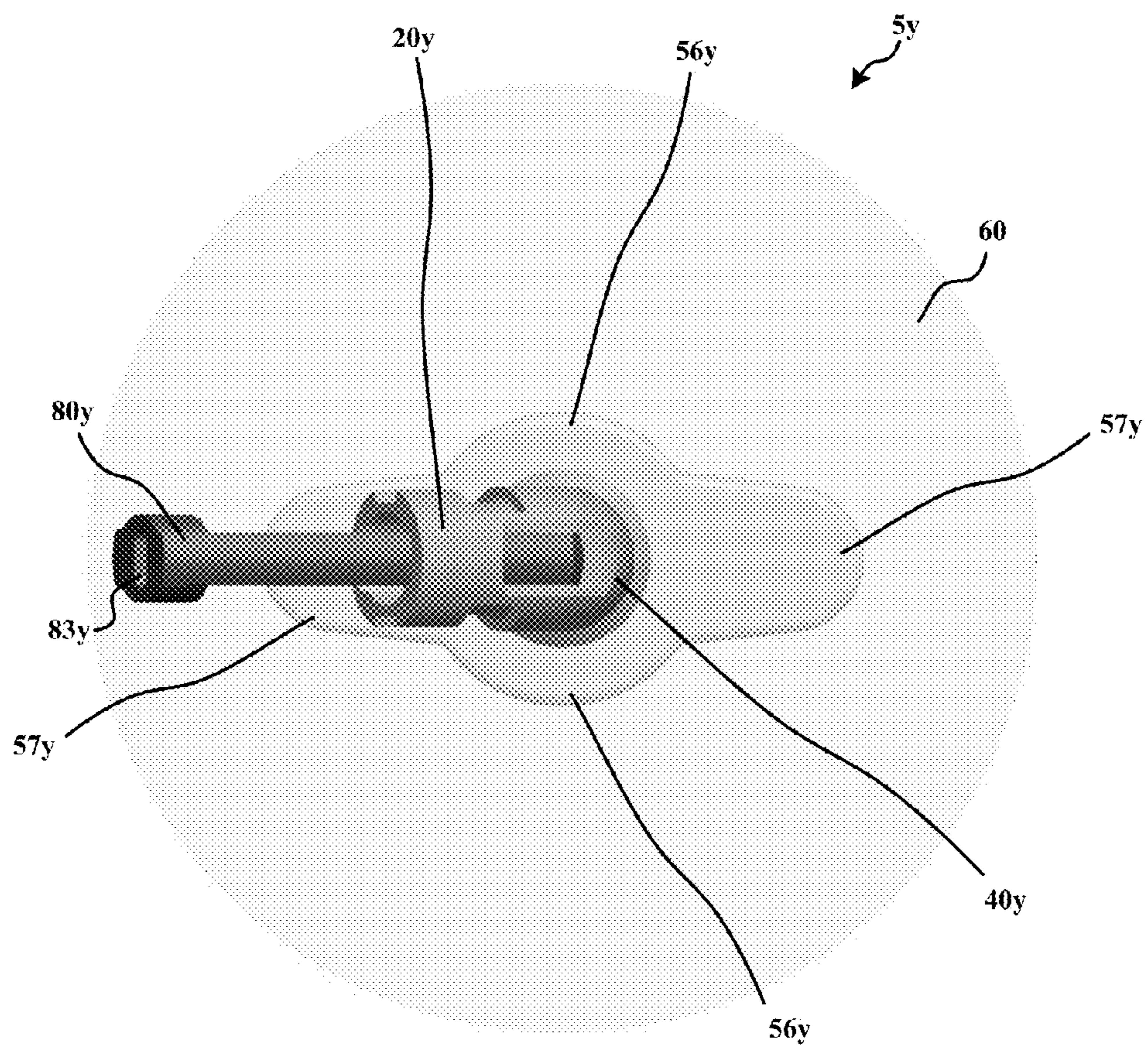


FIG. 26

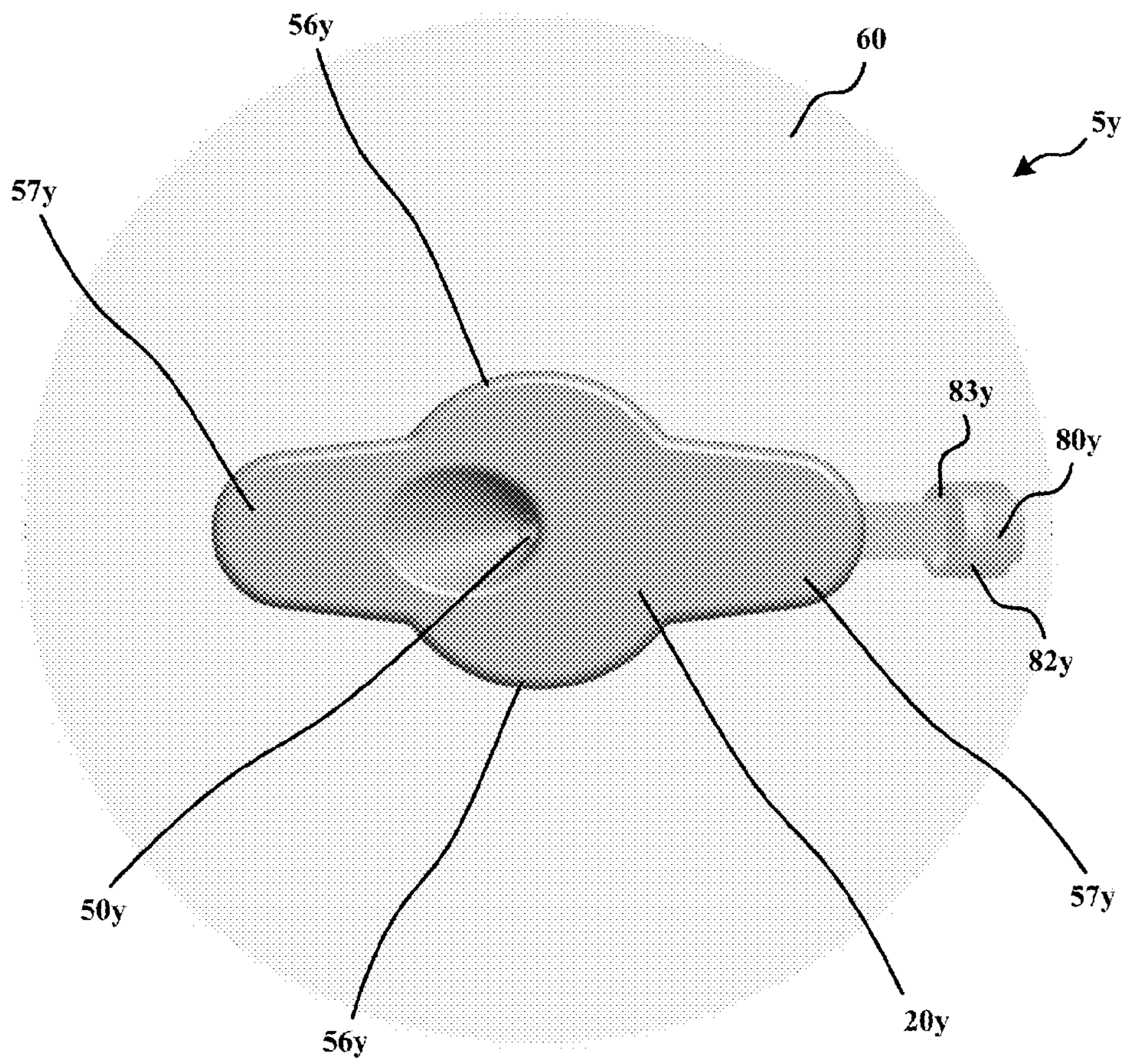


FIG. 27

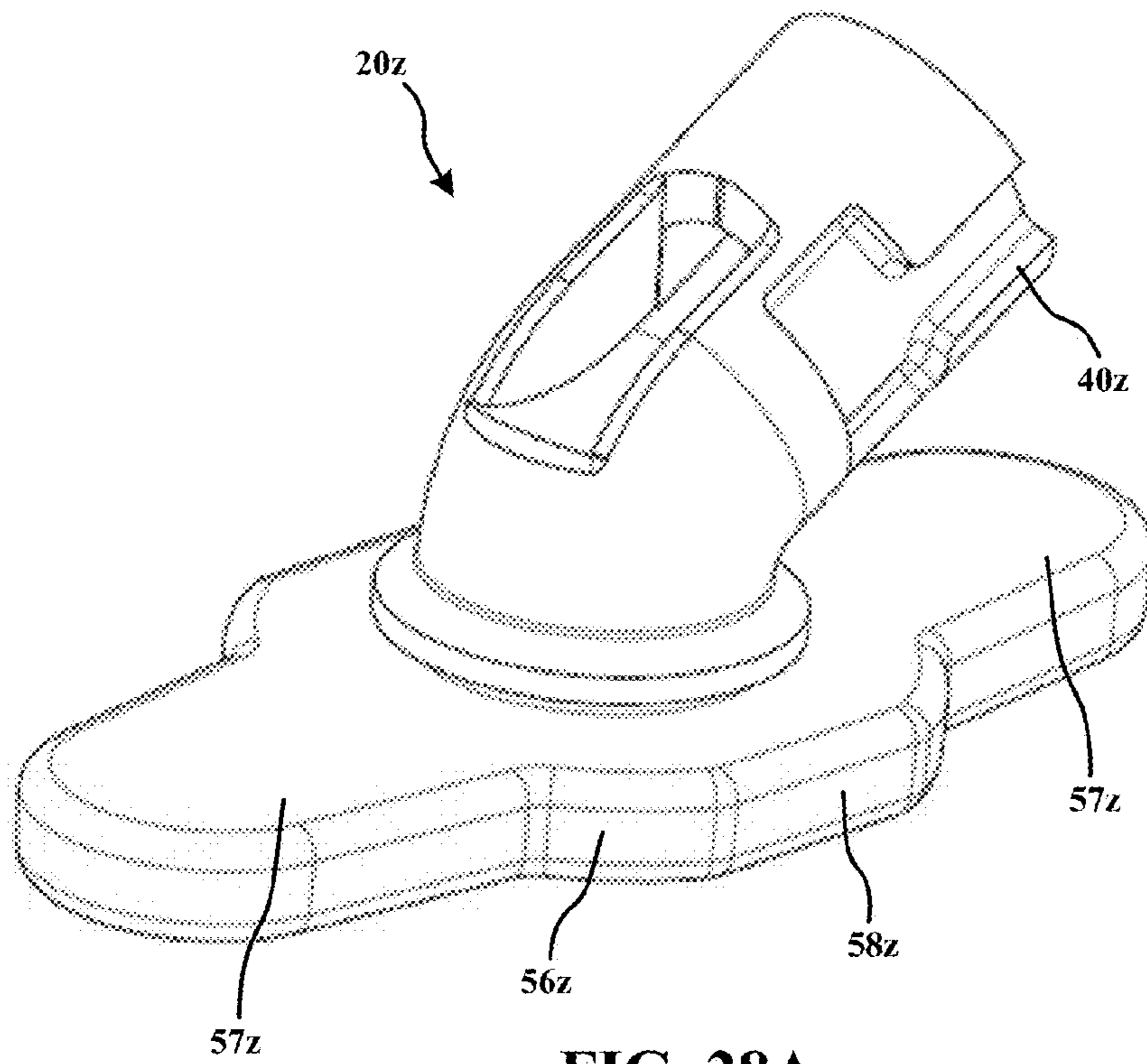


FIG. 28A

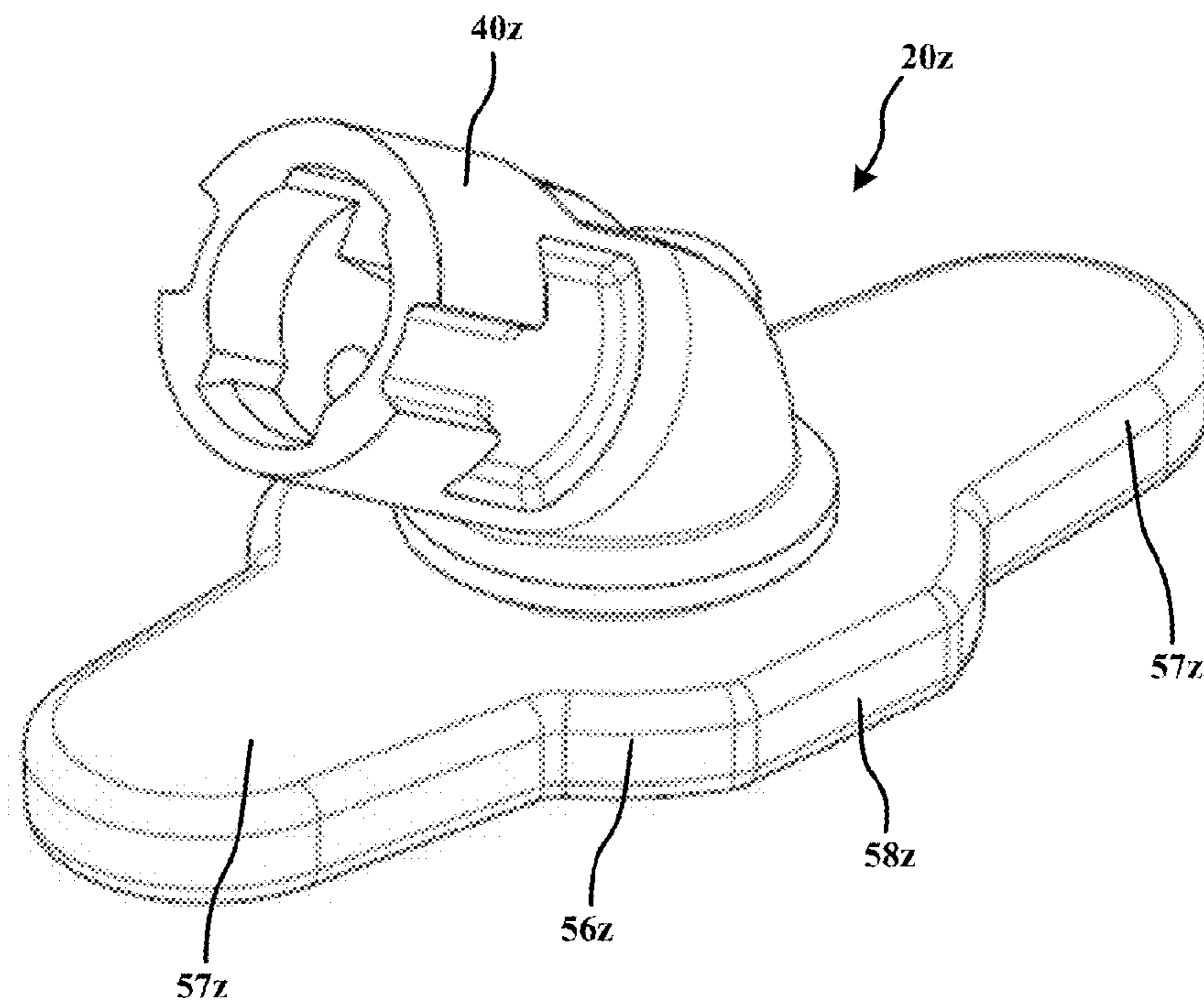


FIG. 28B

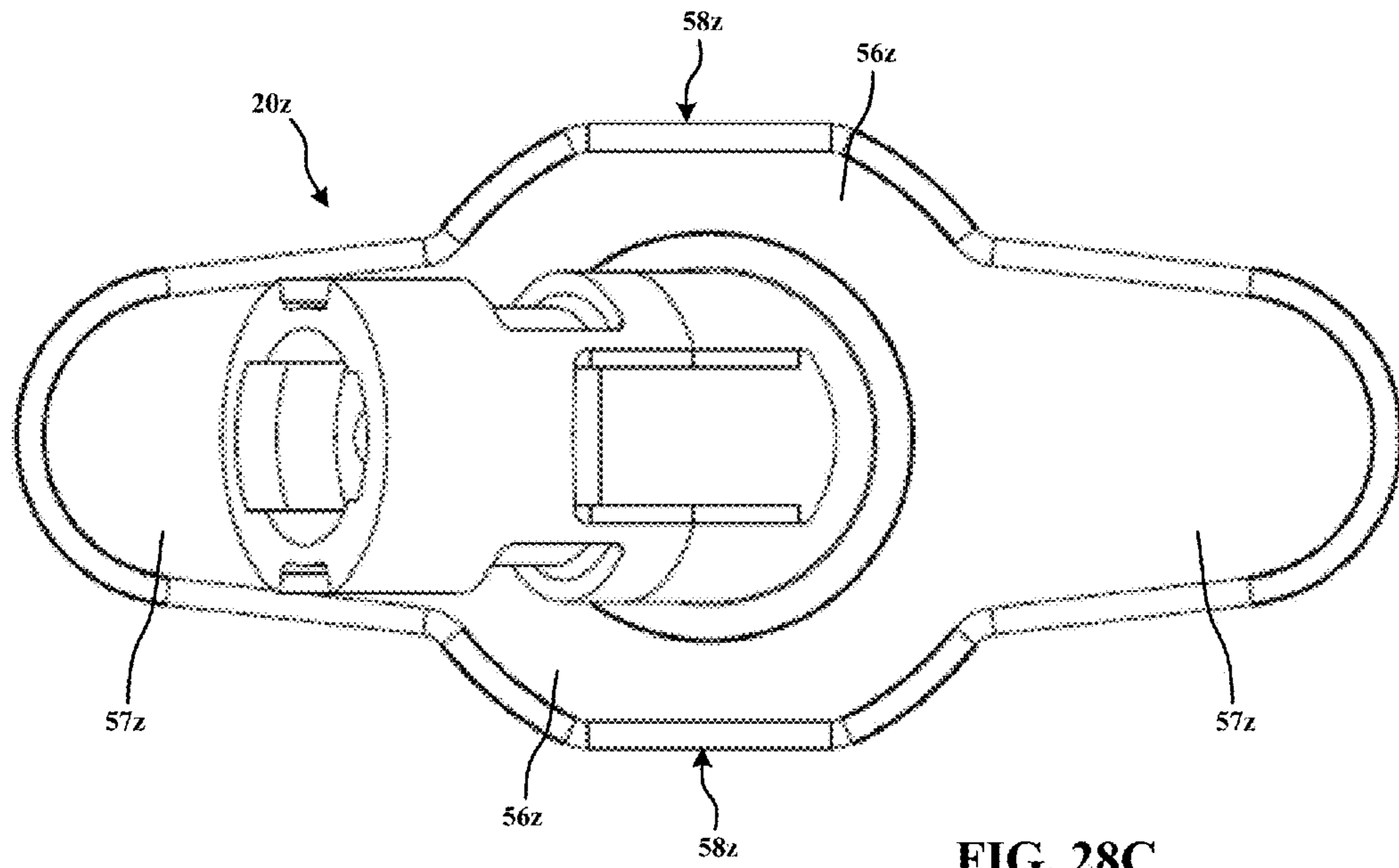


FIG. 28C

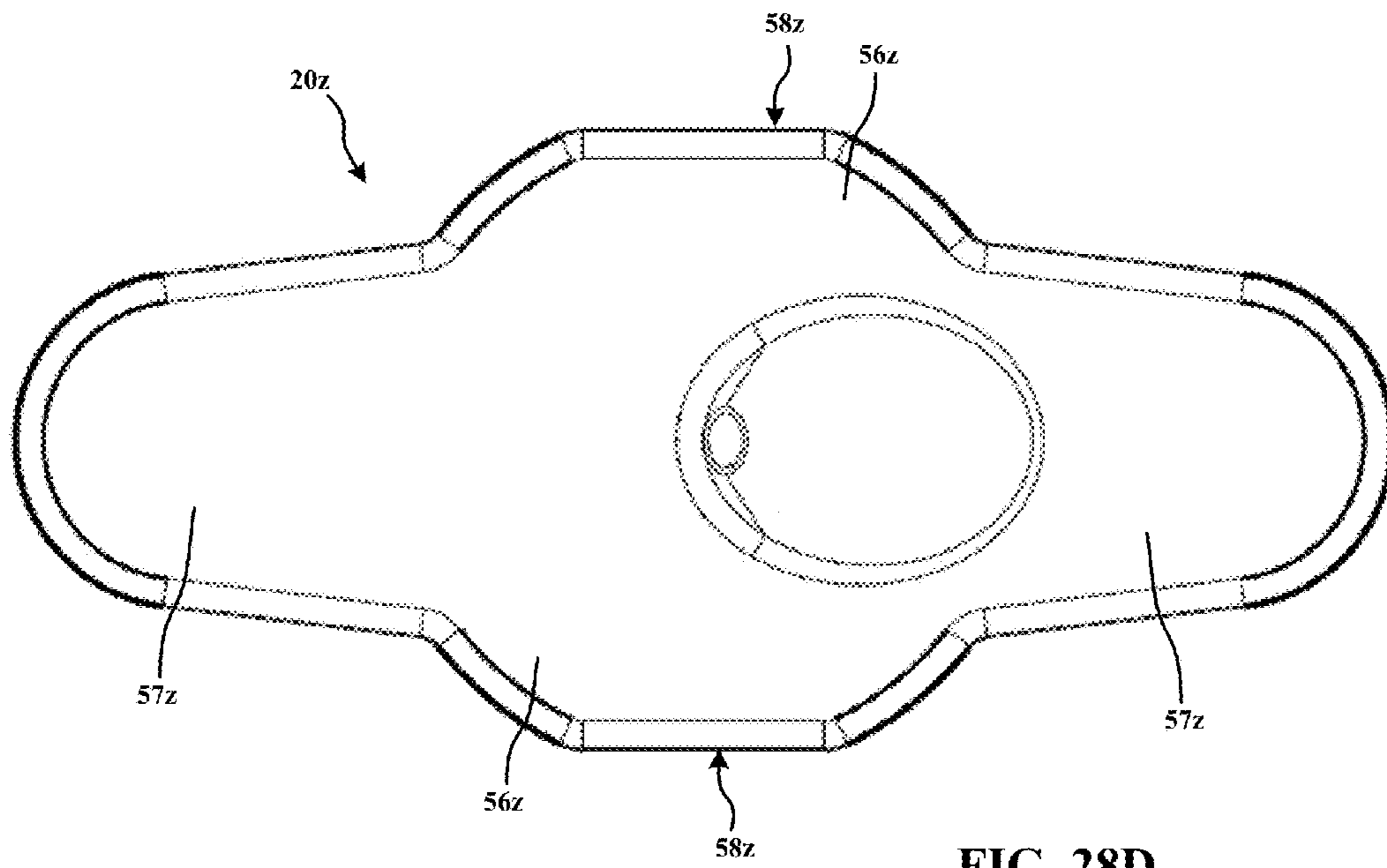


FIG. 28D

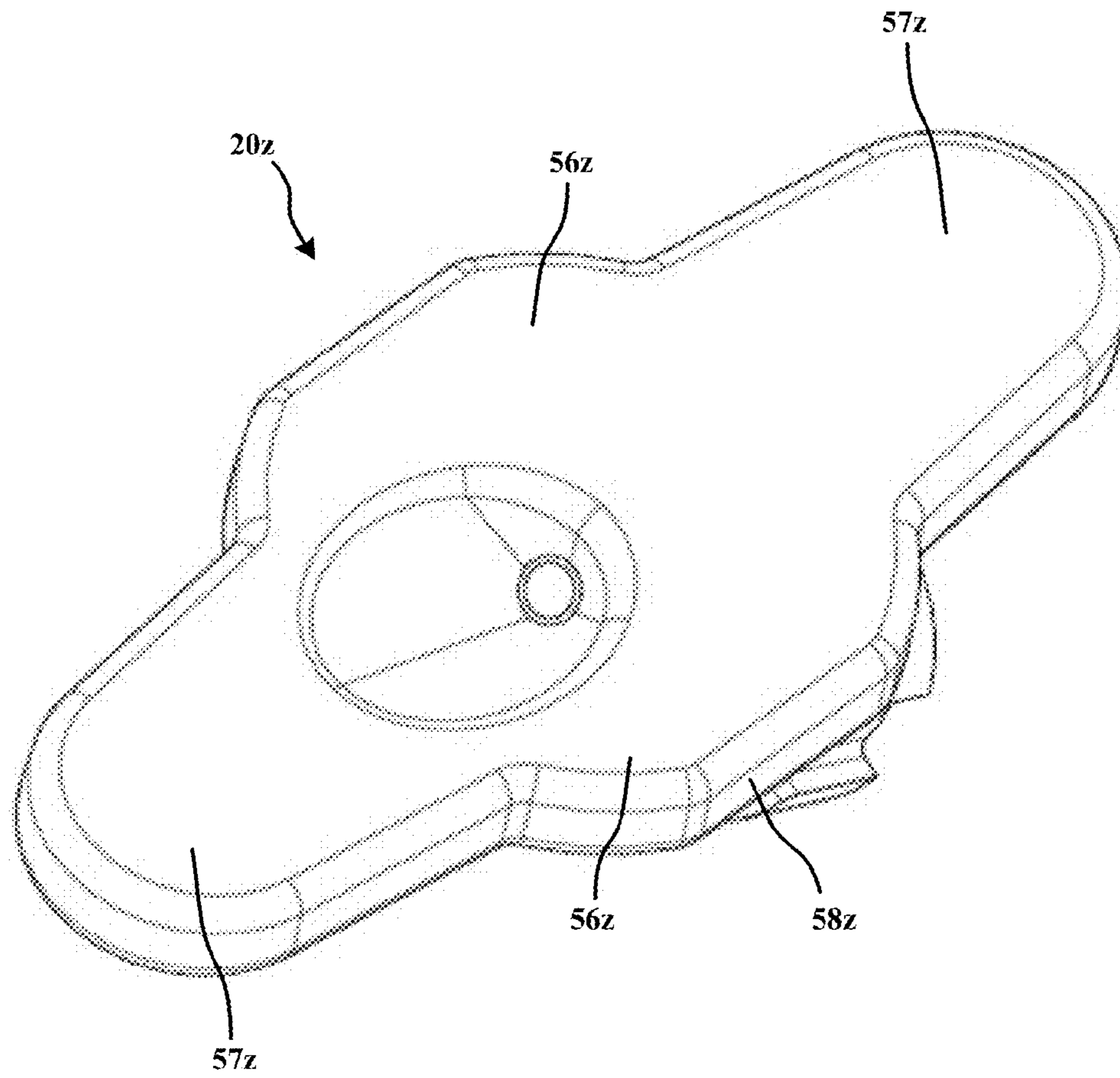


FIG. 28E

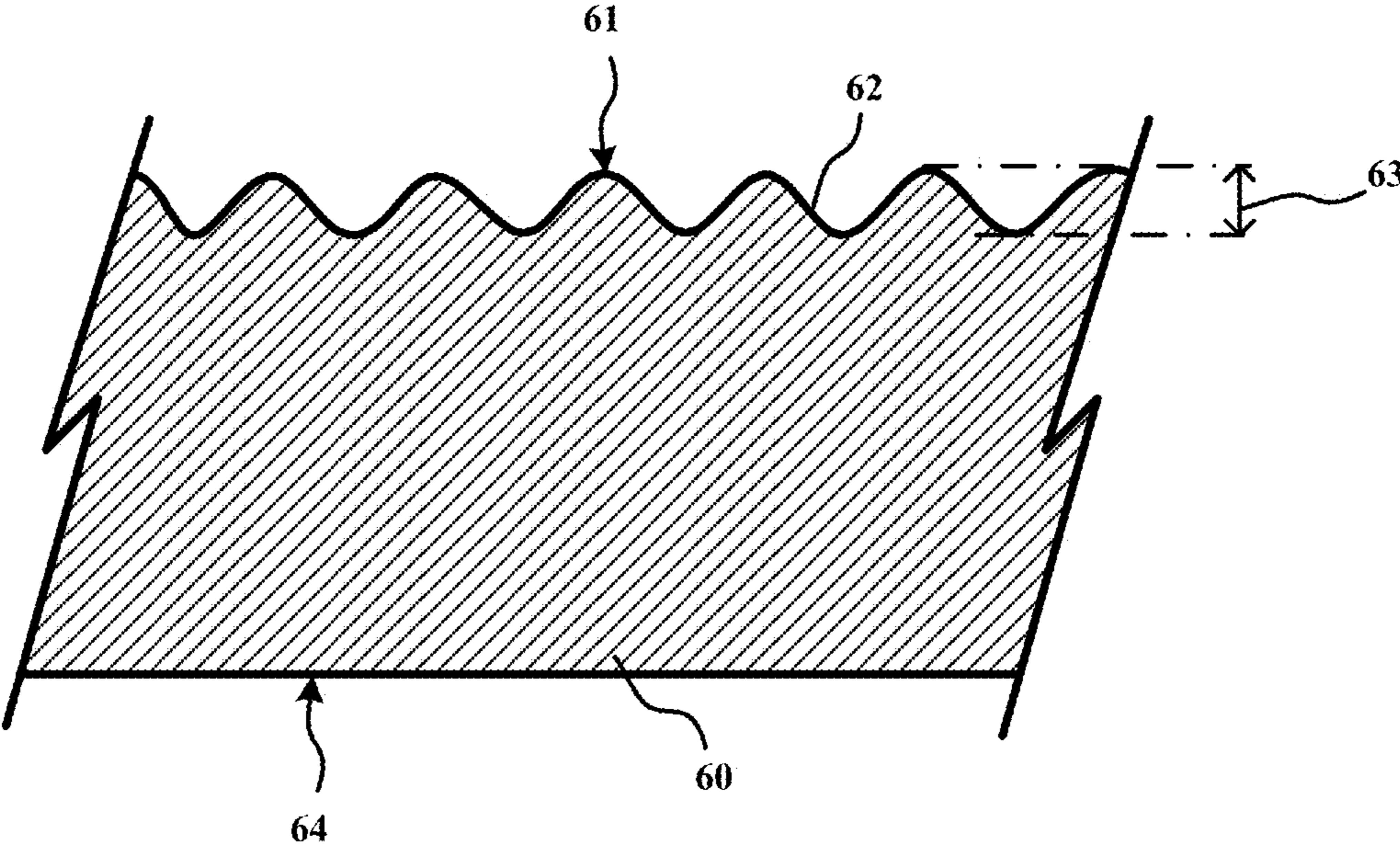


FIG. 29

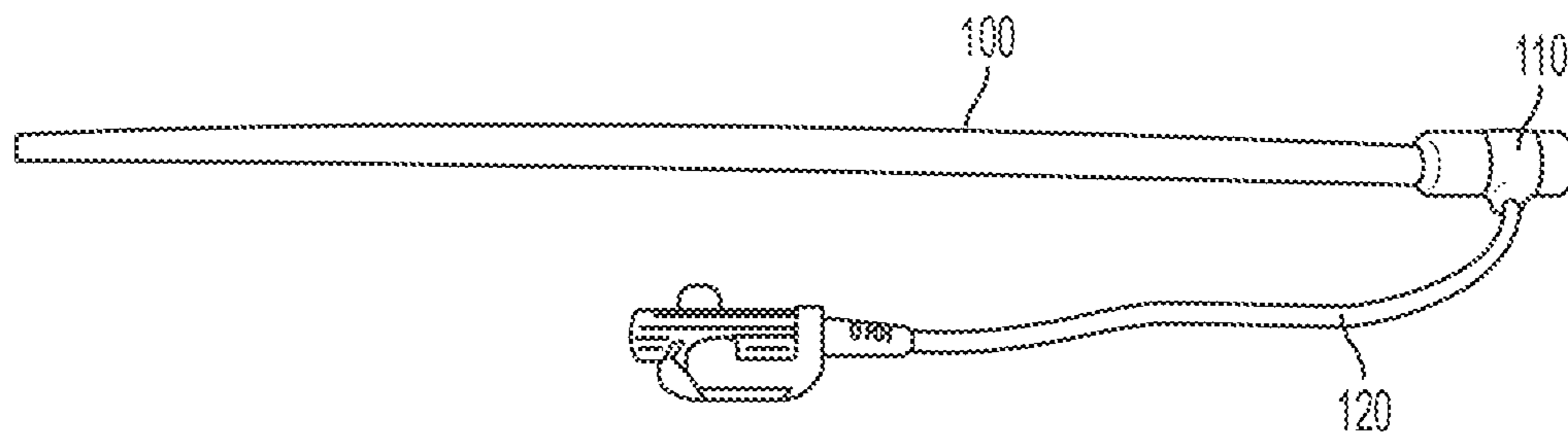


FIG. 30

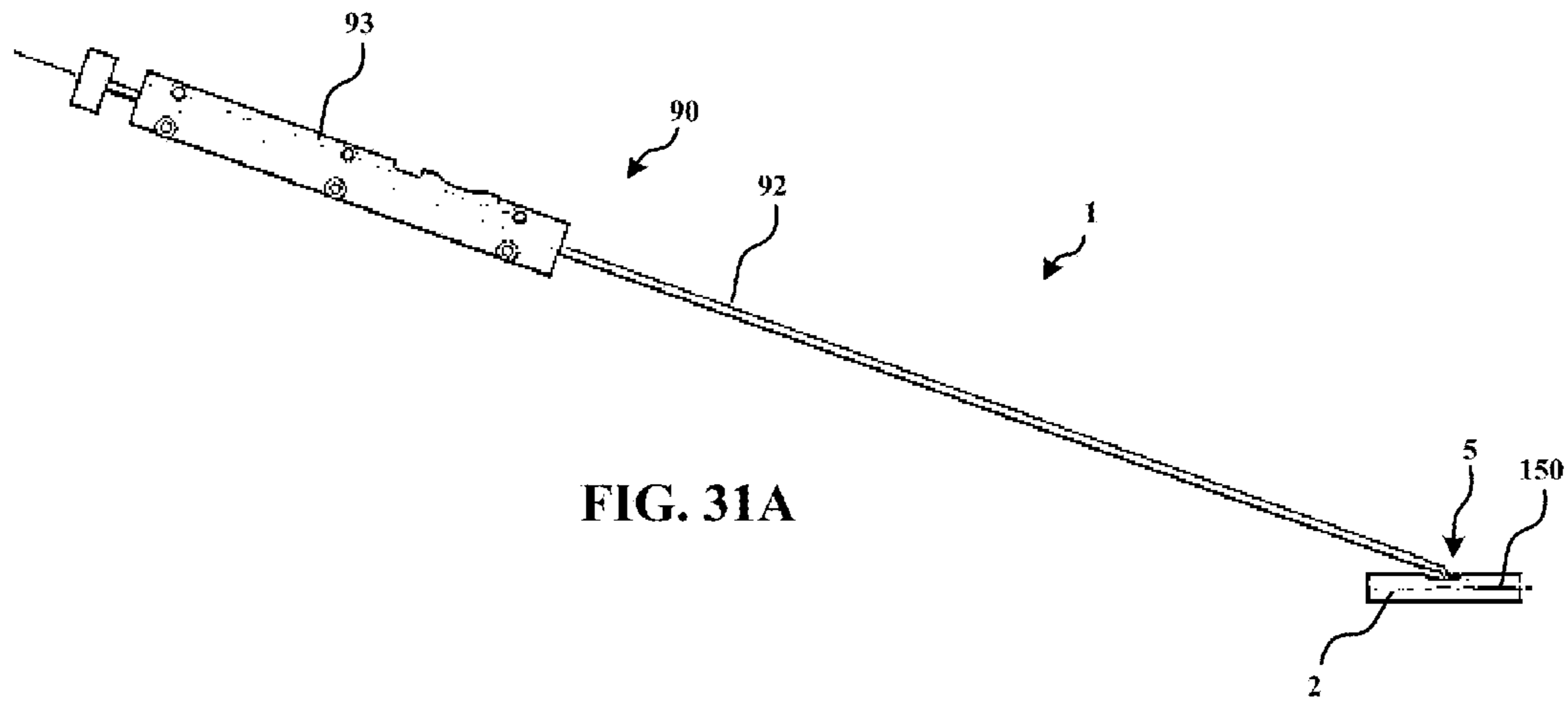


FIG. 31A

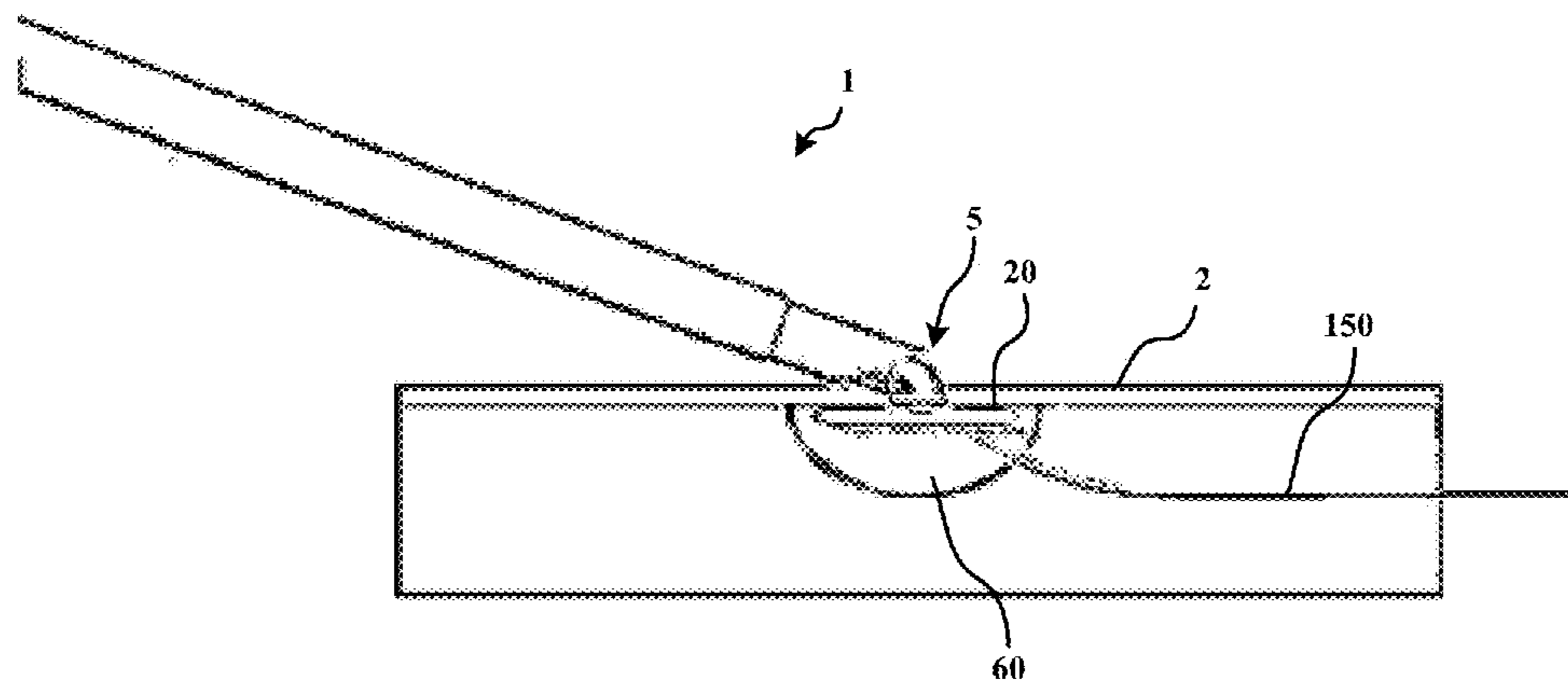


FIG. 31B

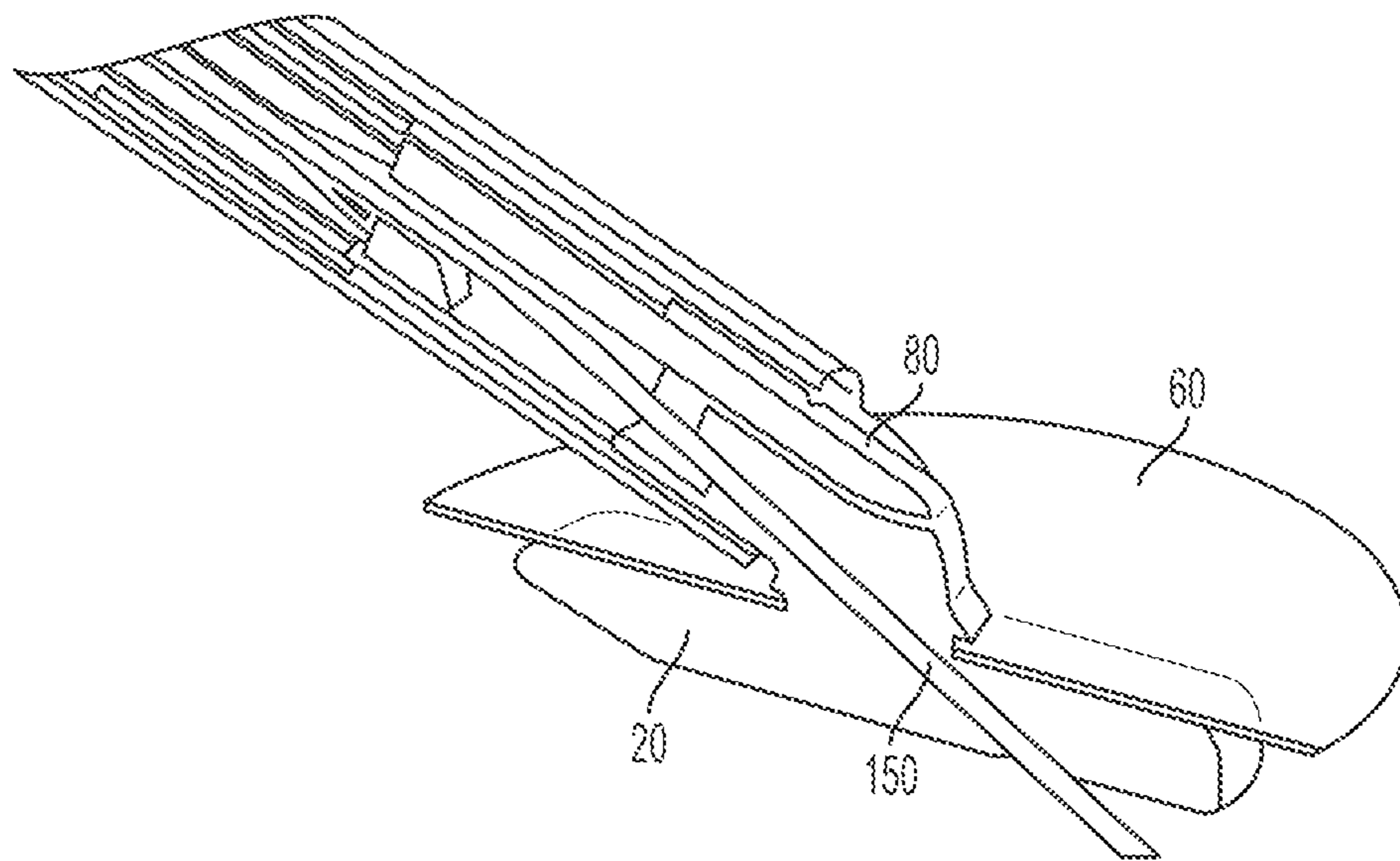


FIG. 32

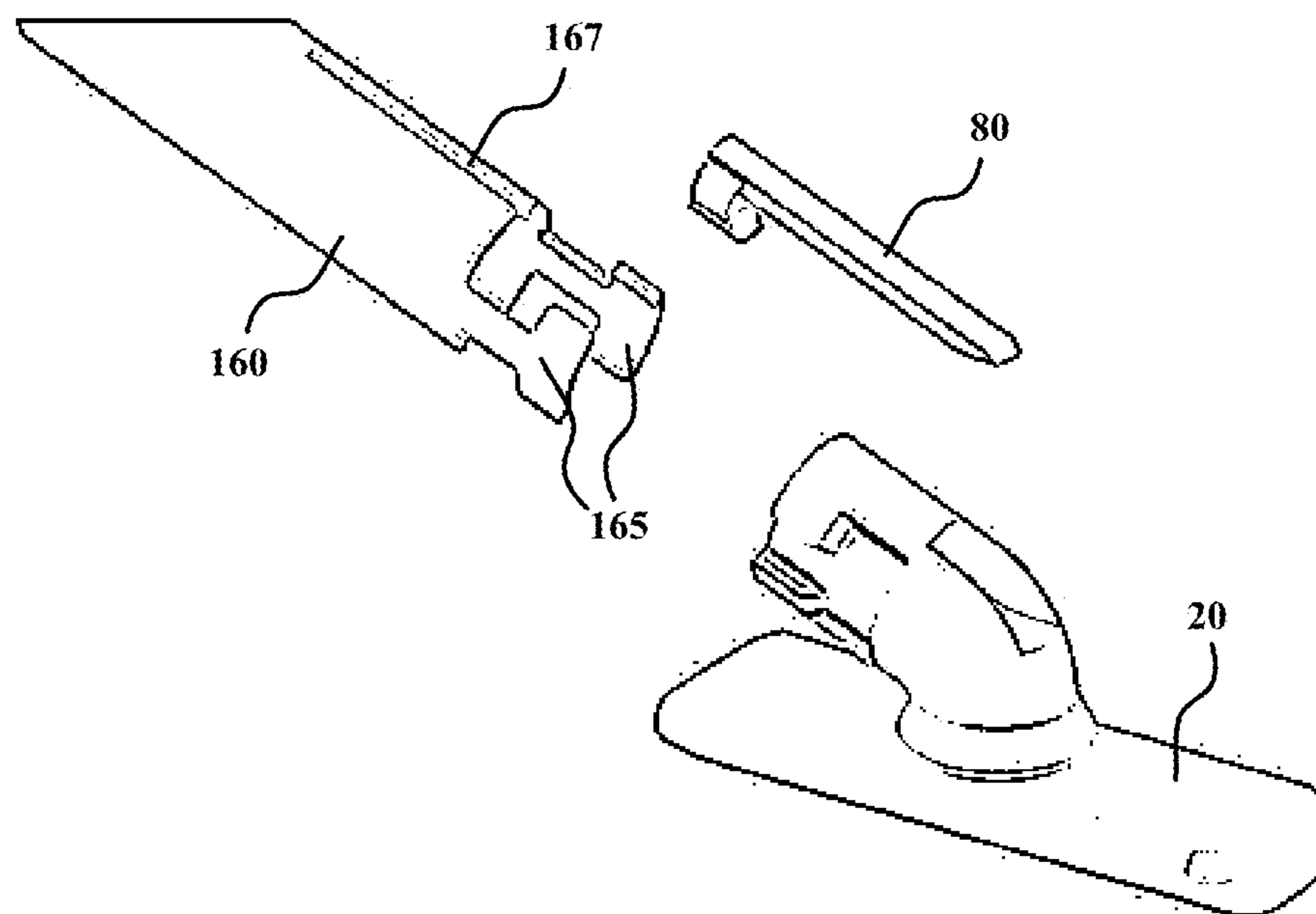


FIG. 33A

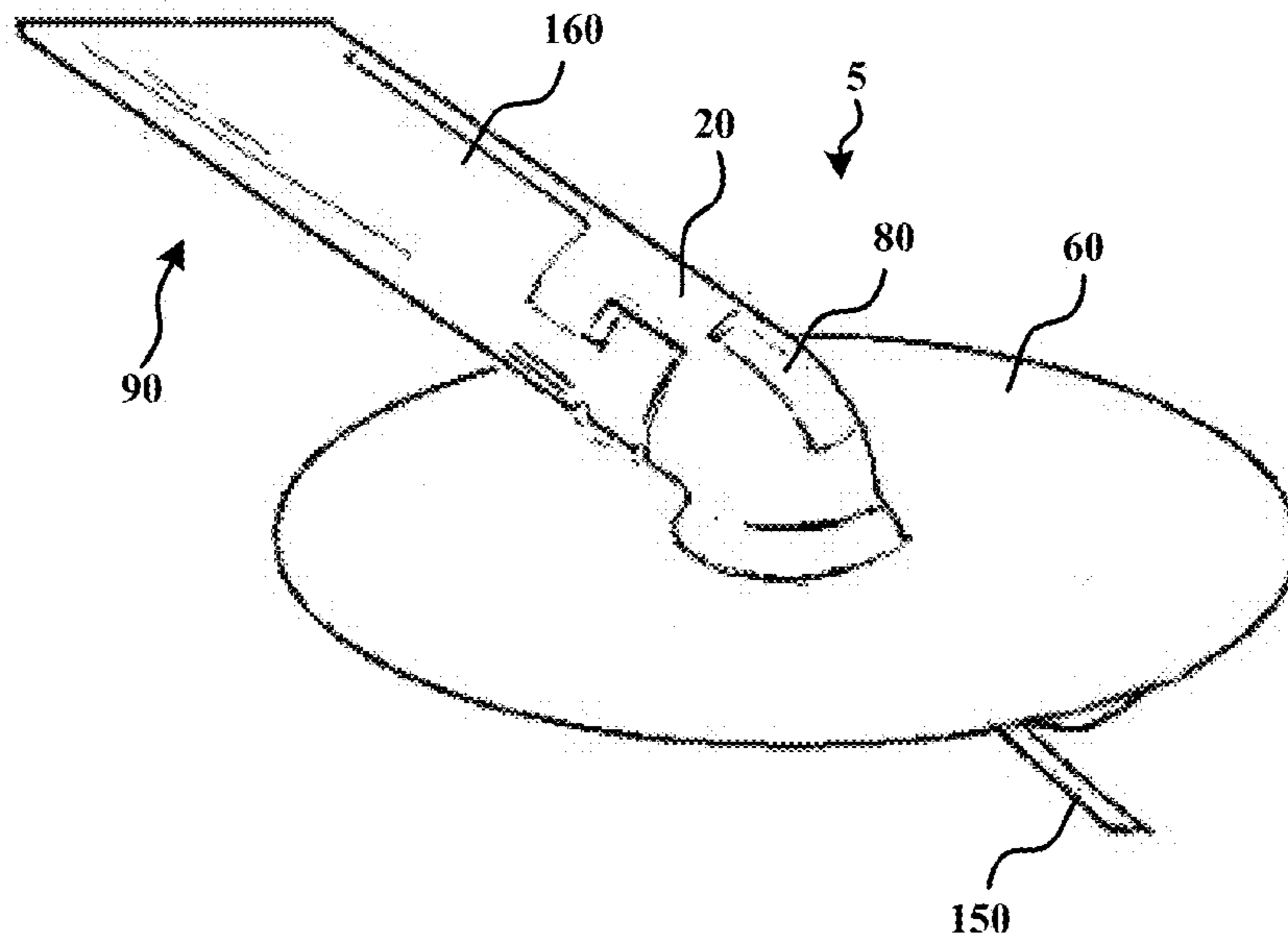


FIG. 33B

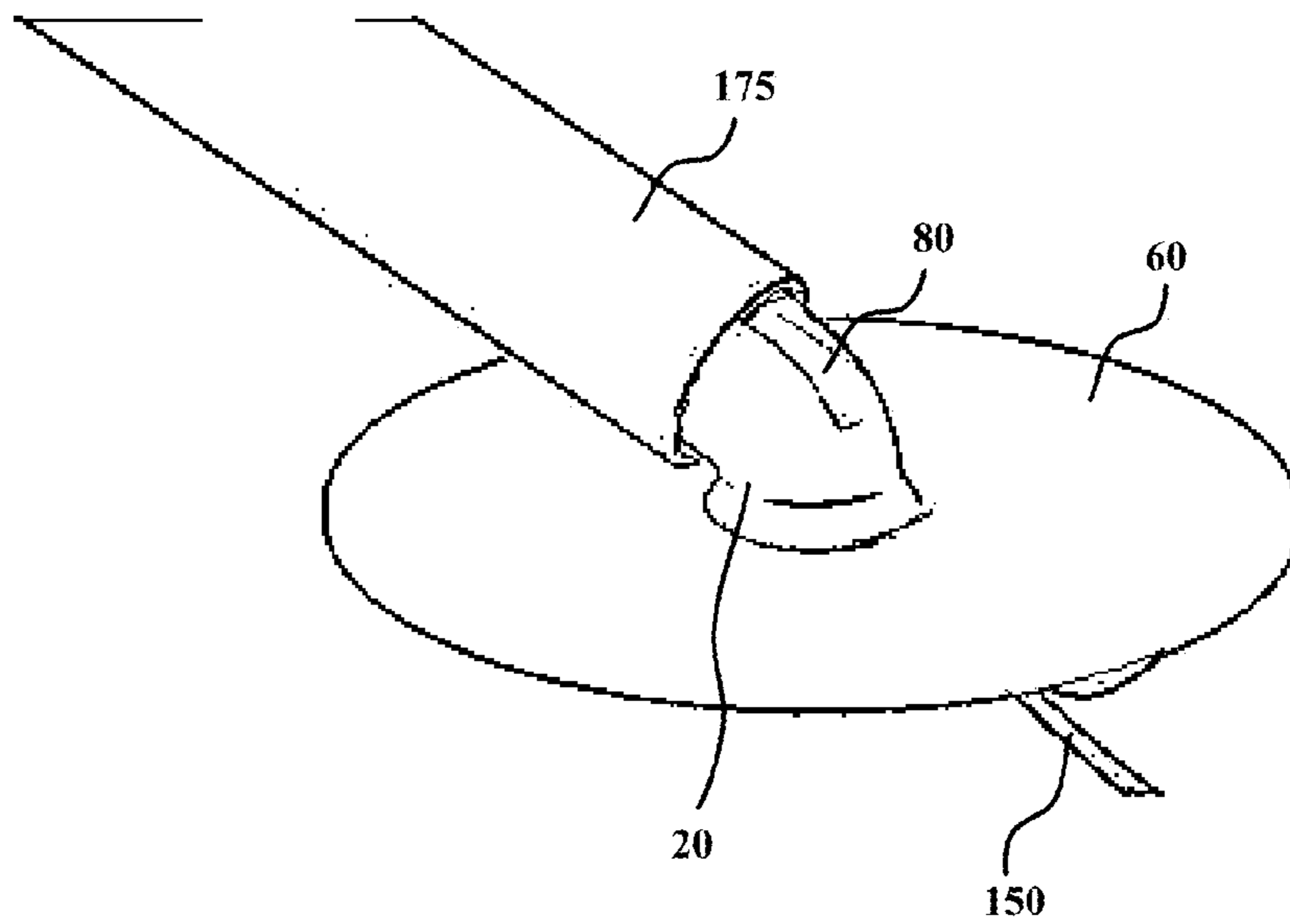


FIG. 33C

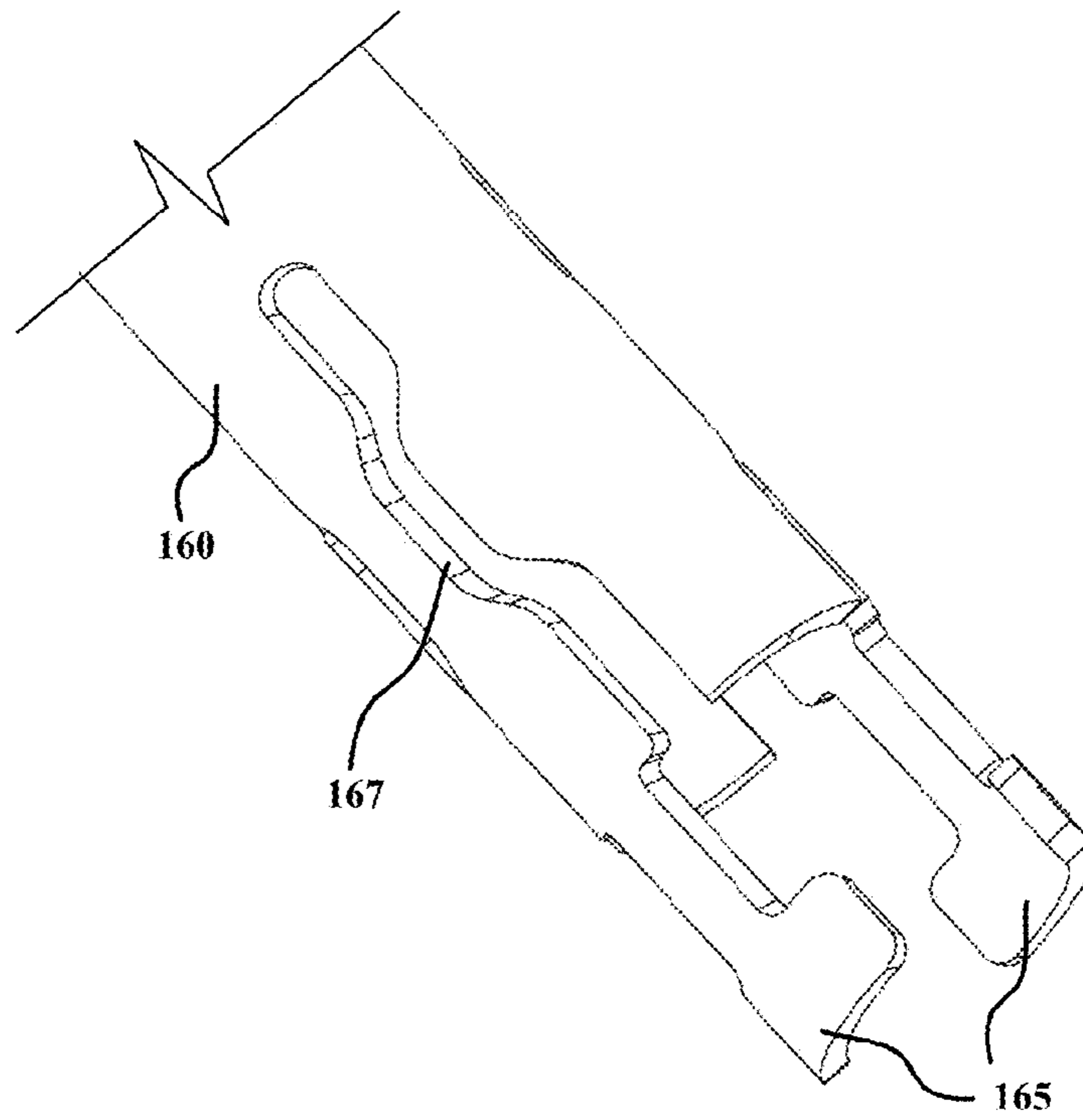


FIG. 34A

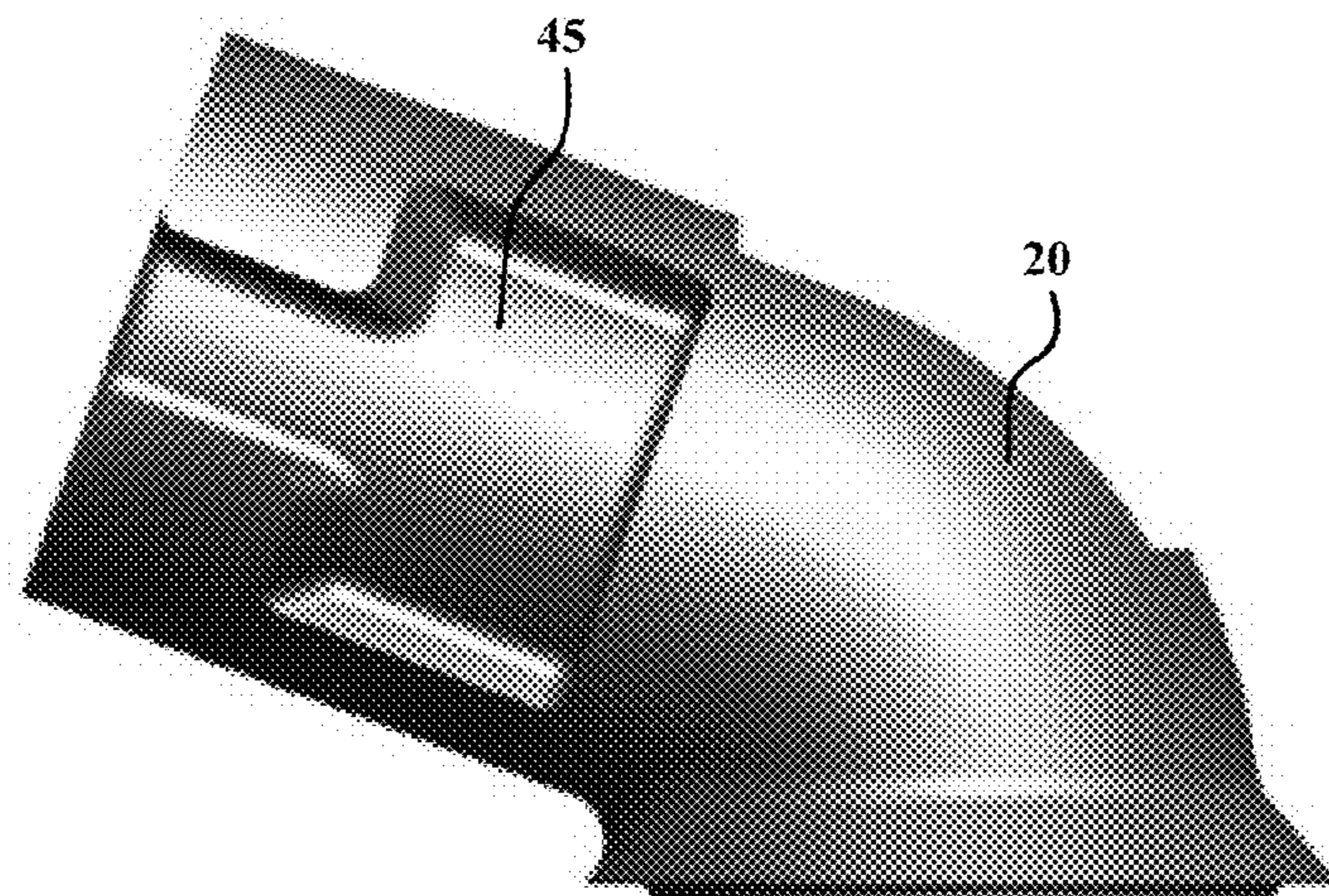


FIG. 34B

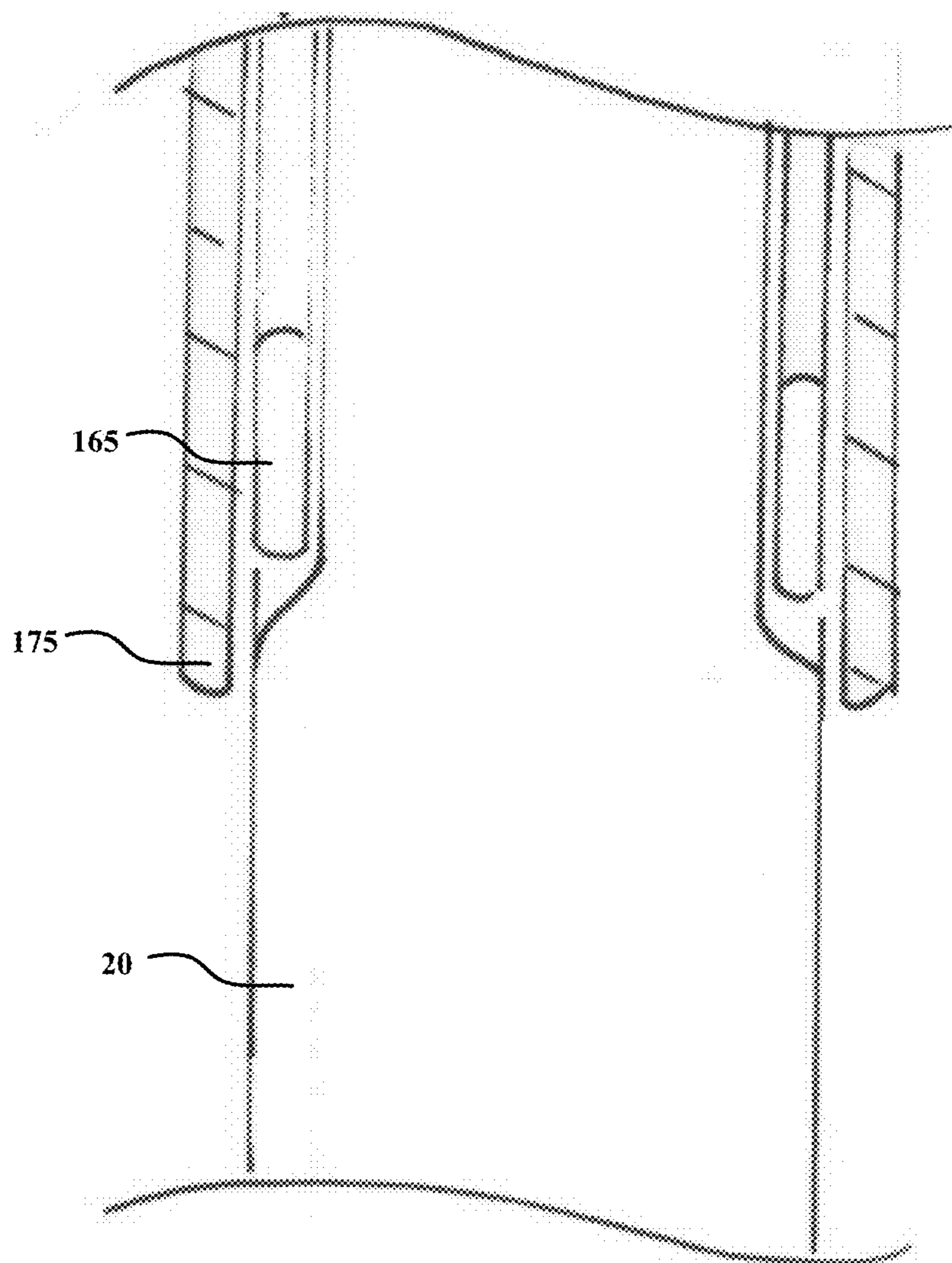


FIG. 34C

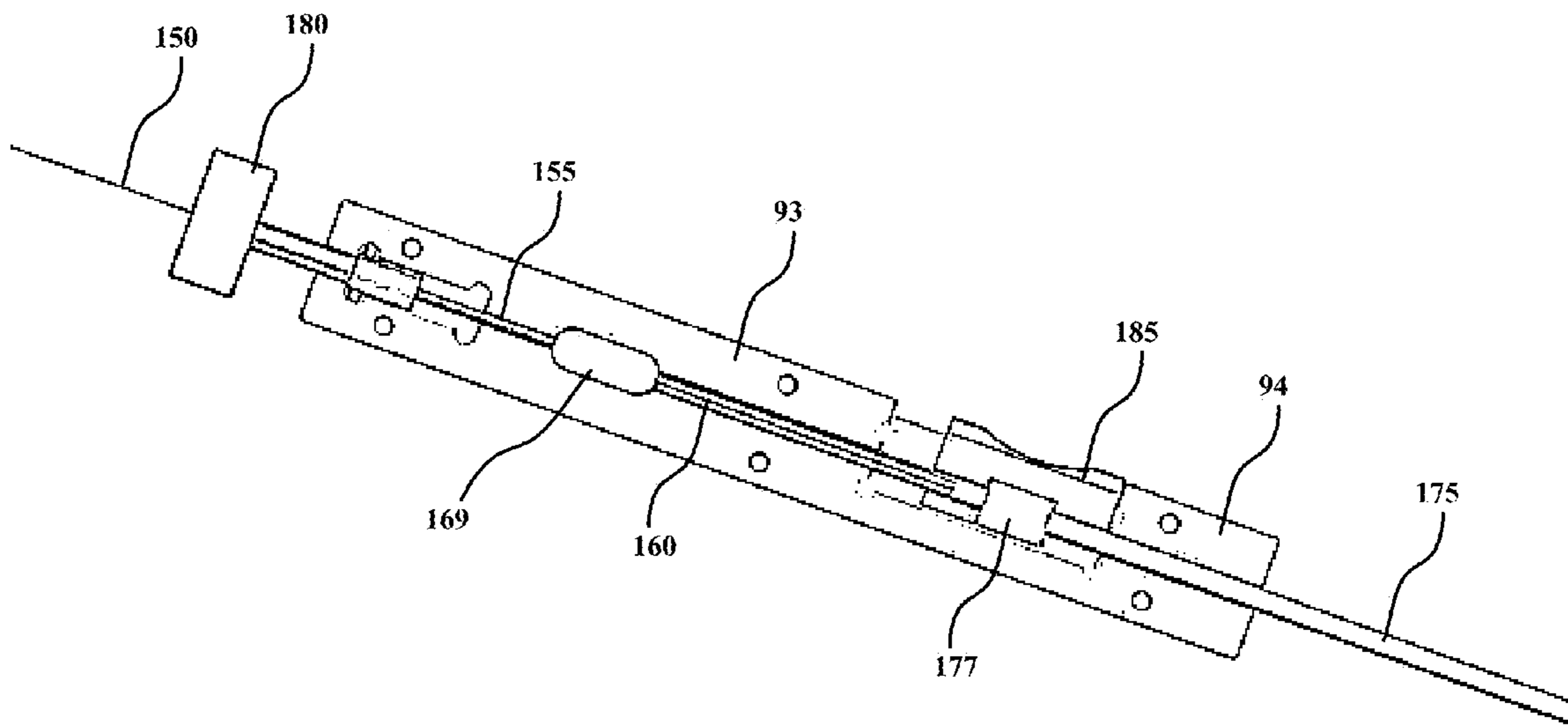


FIG. 35

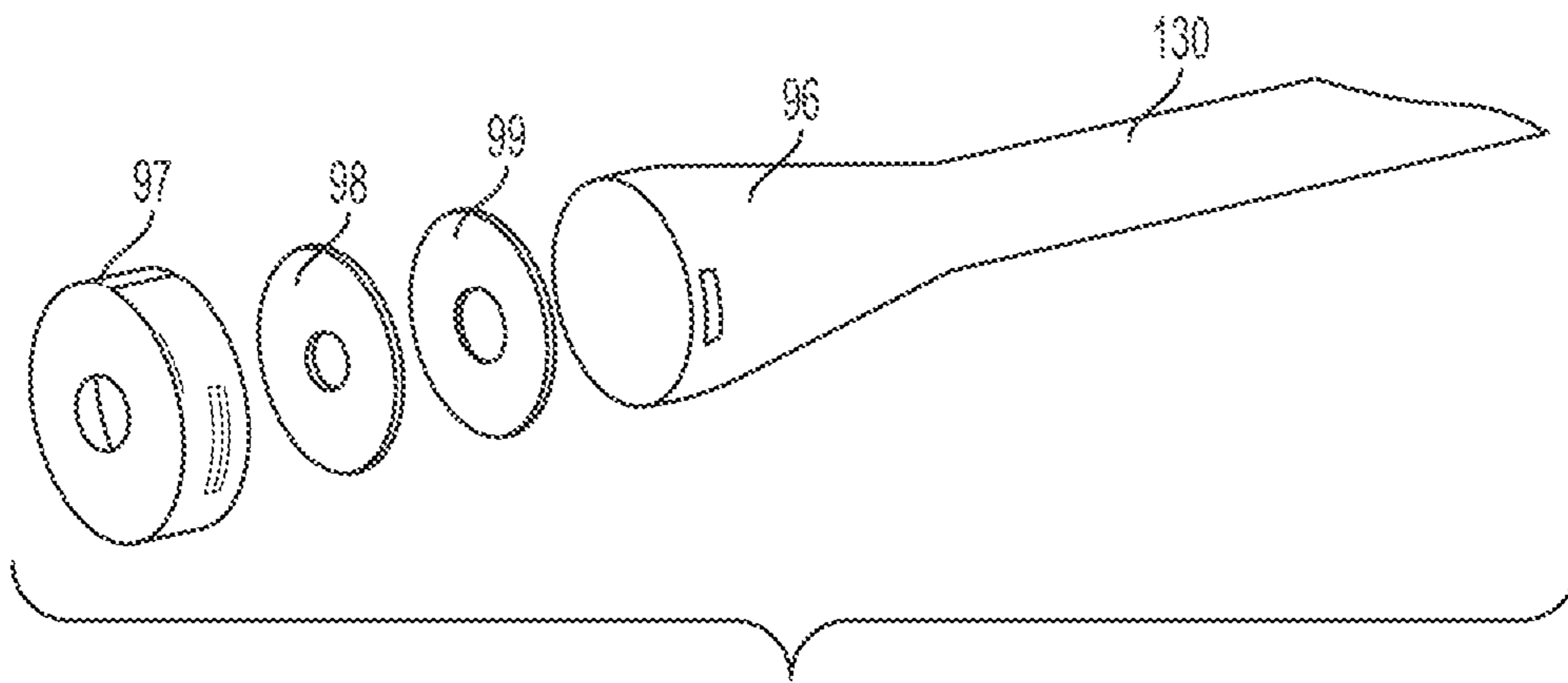


FIG. 36

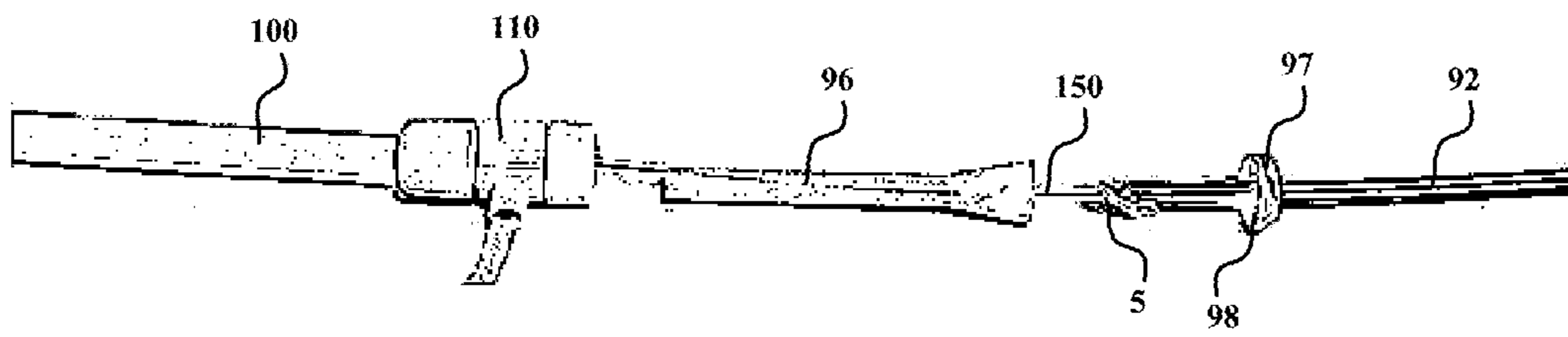


FIG. 37

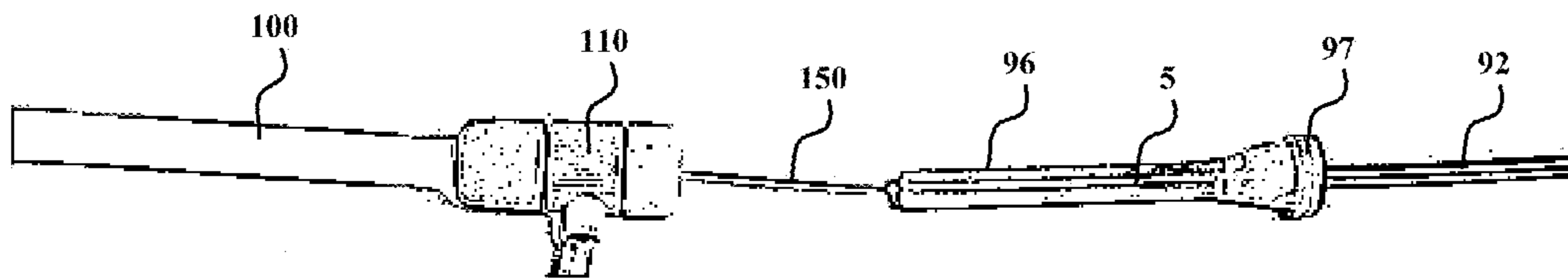


FIG. 38

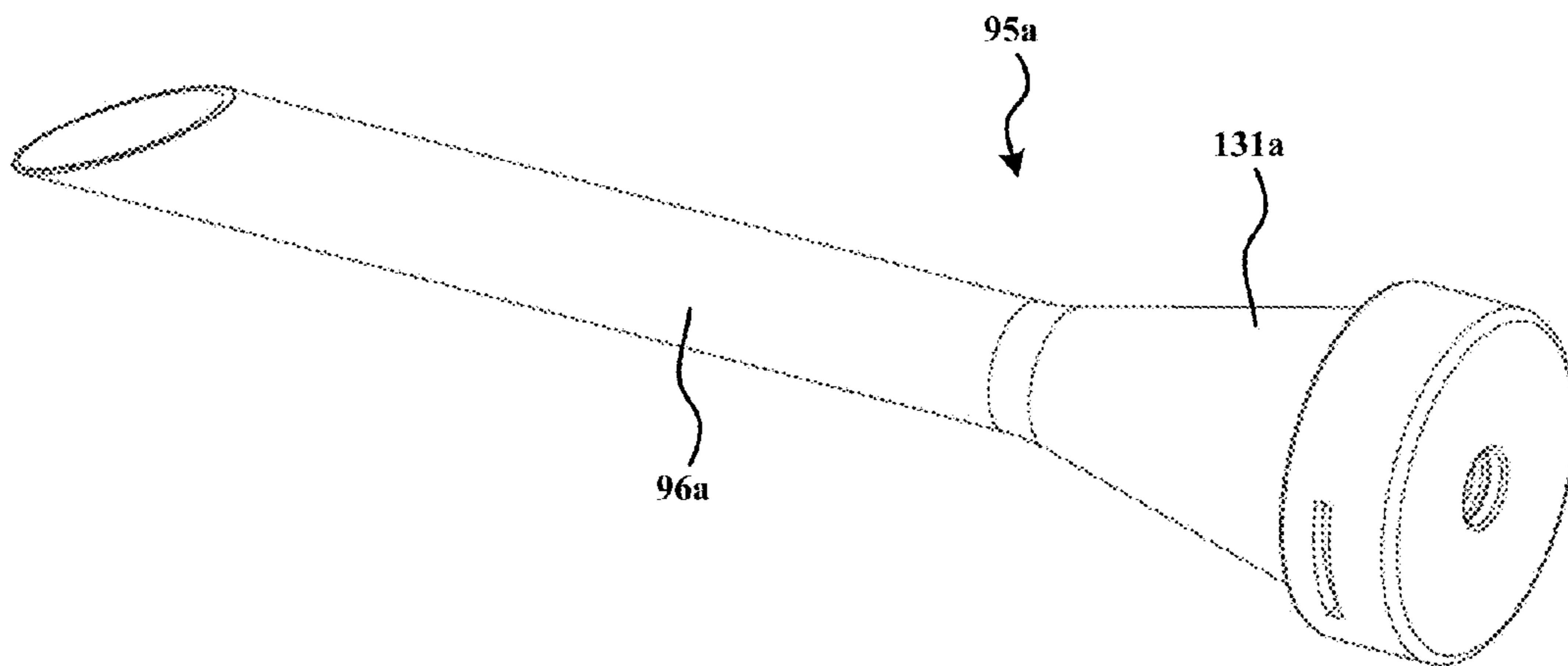


FIG. 39A

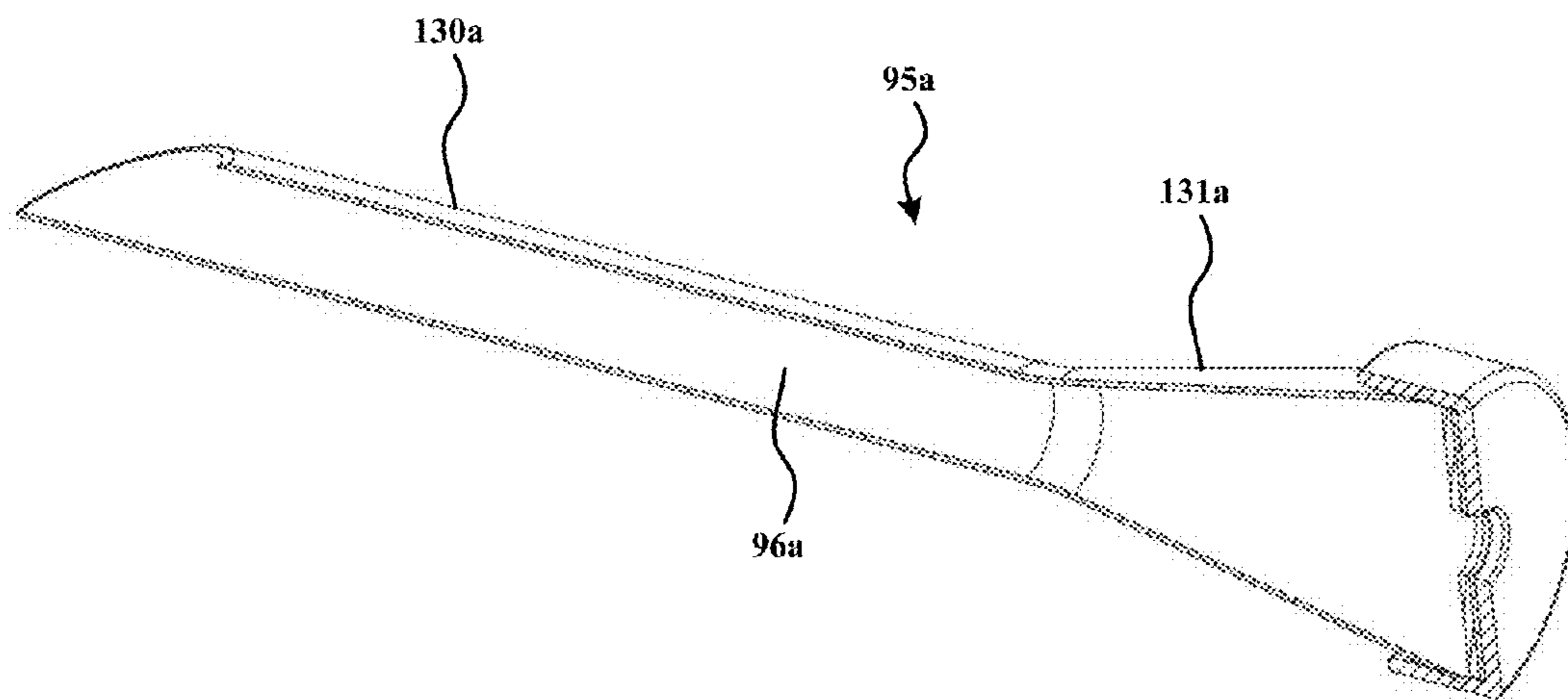


FIG. 39B

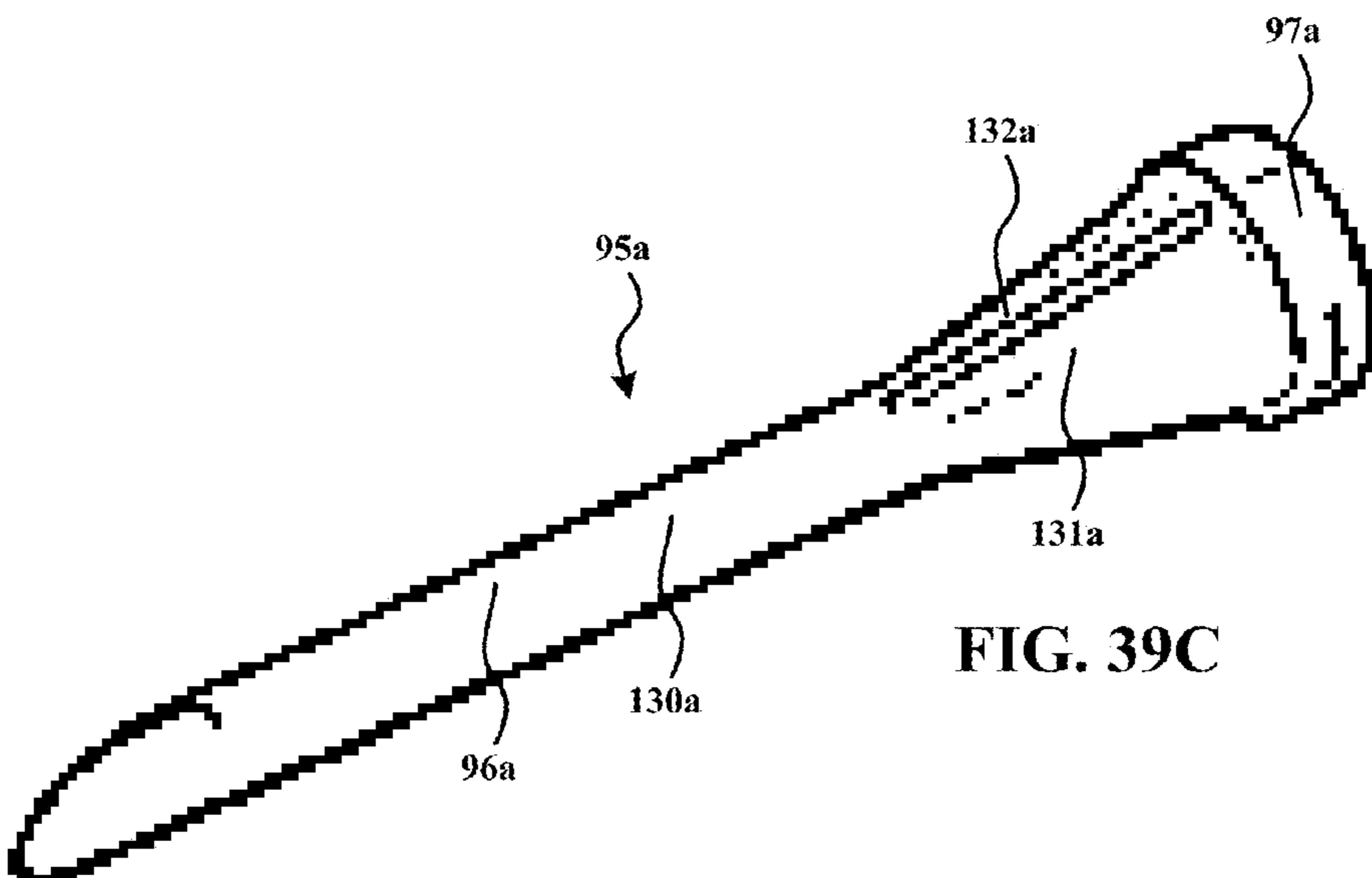


FIG. 39C

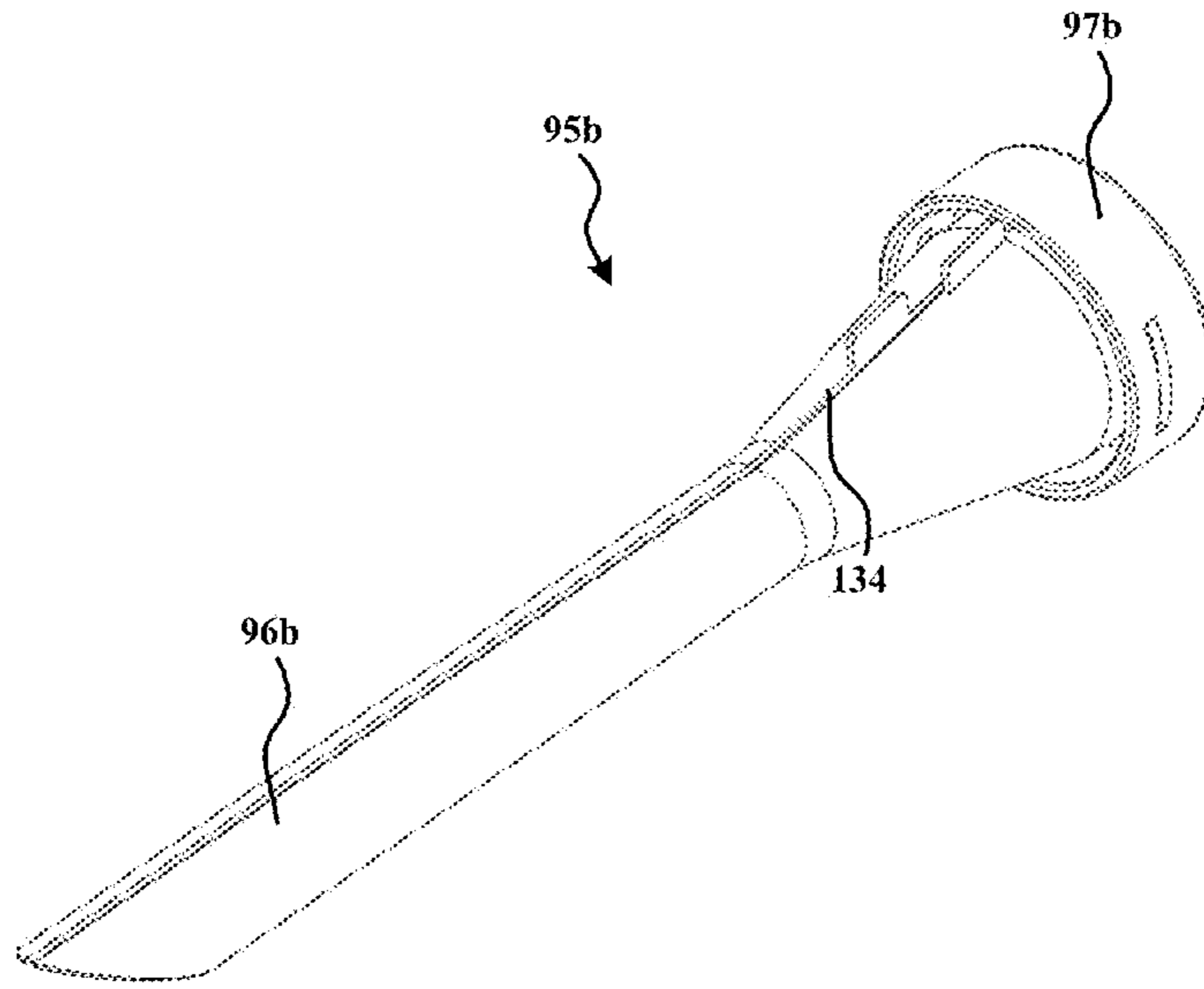


FIG. 40A

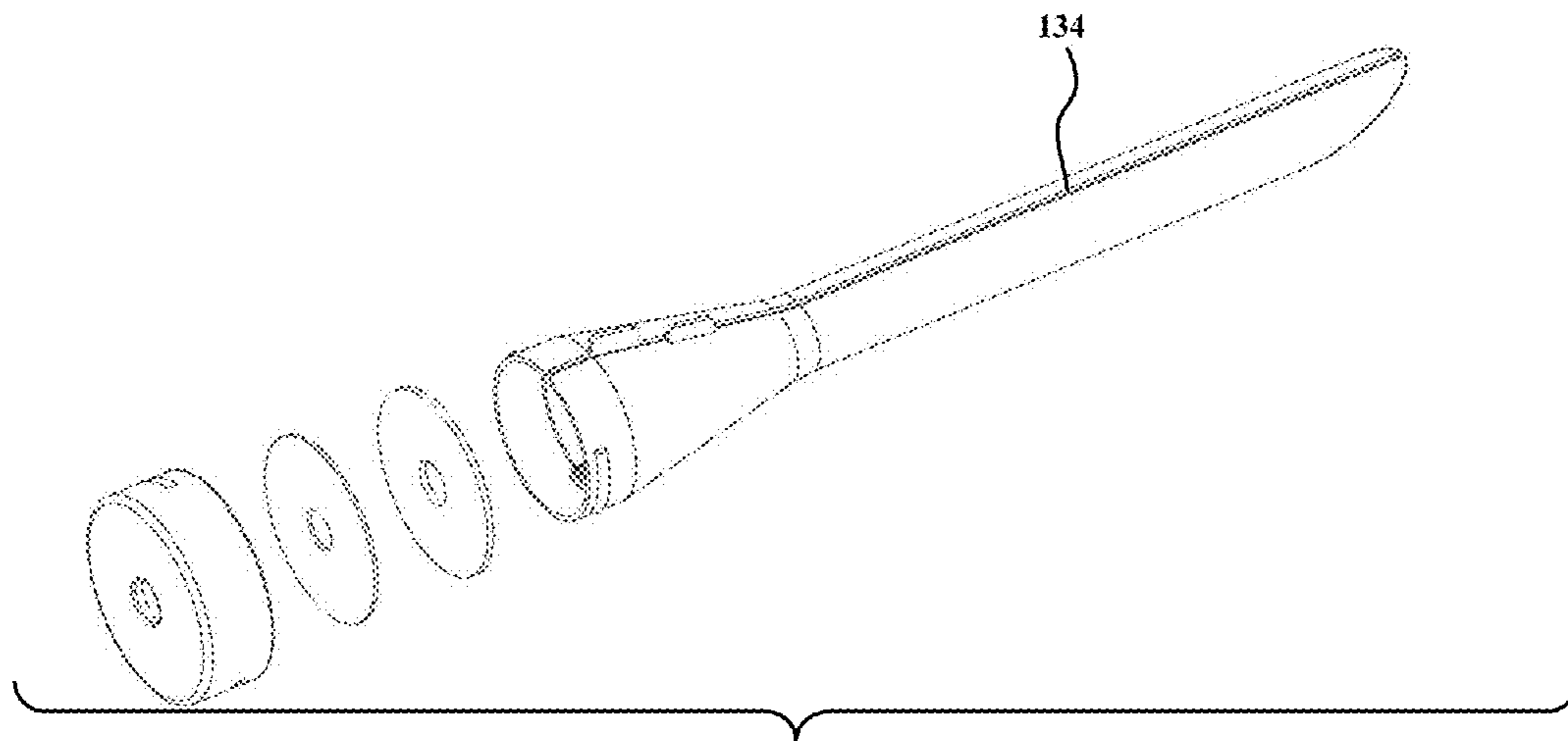


FIG. 40B

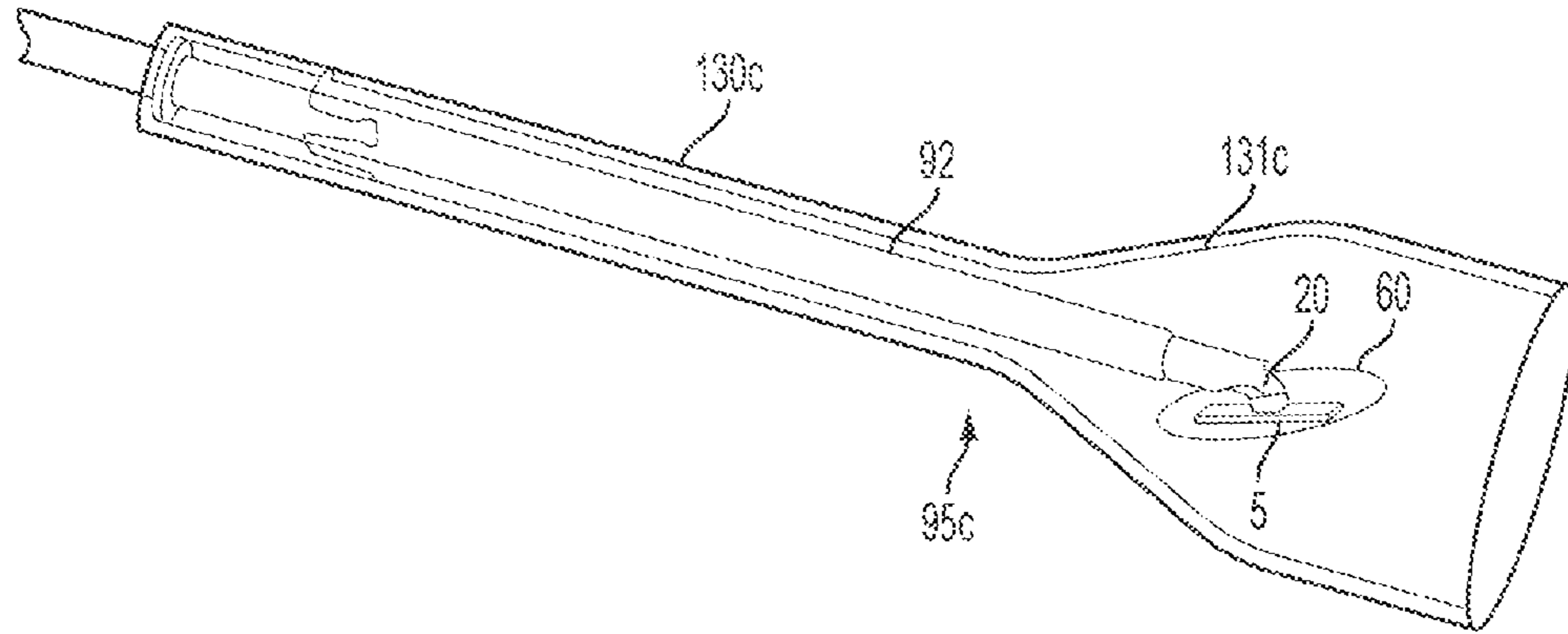


FIG. 41A

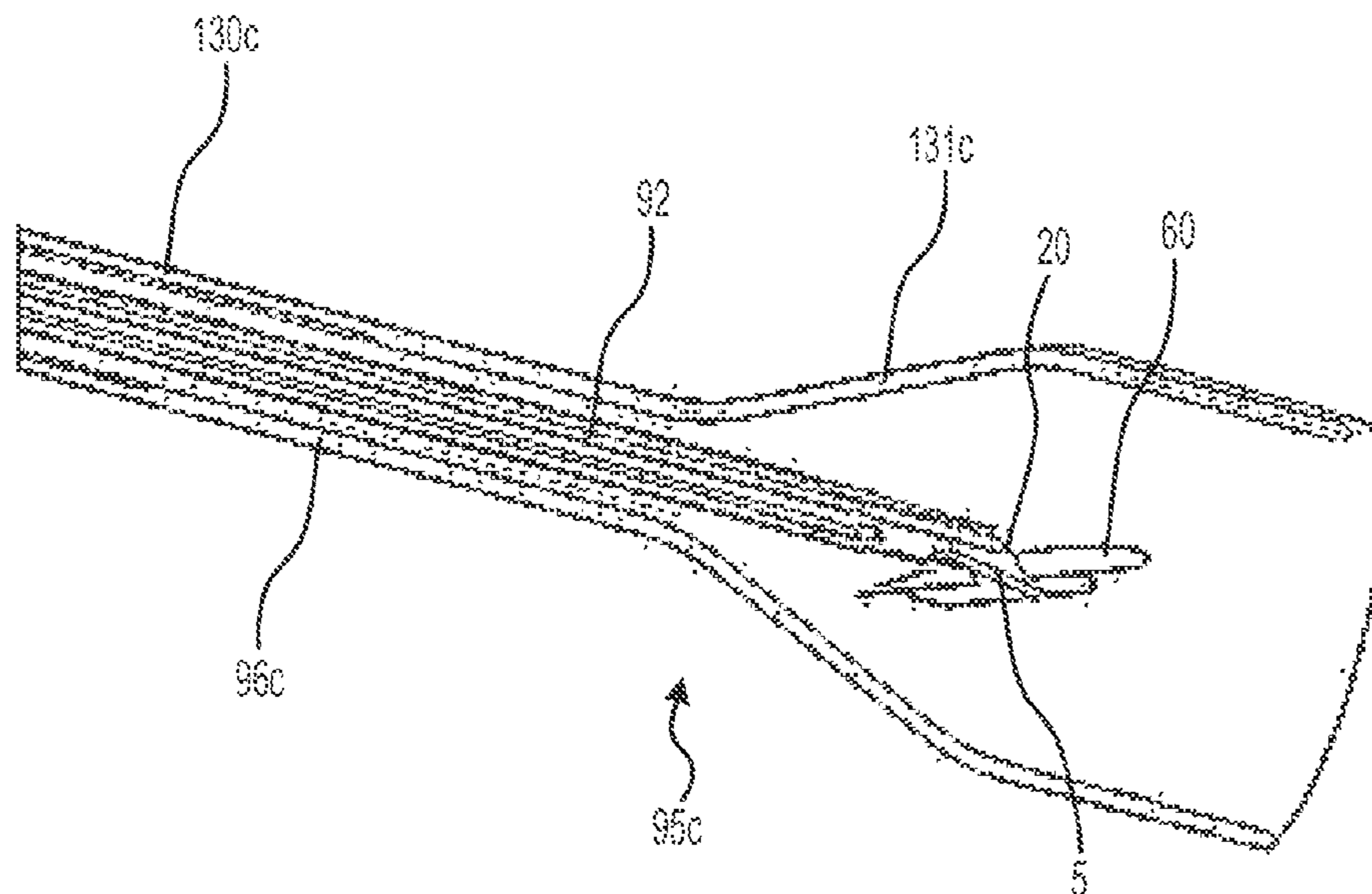


FIG. 41B

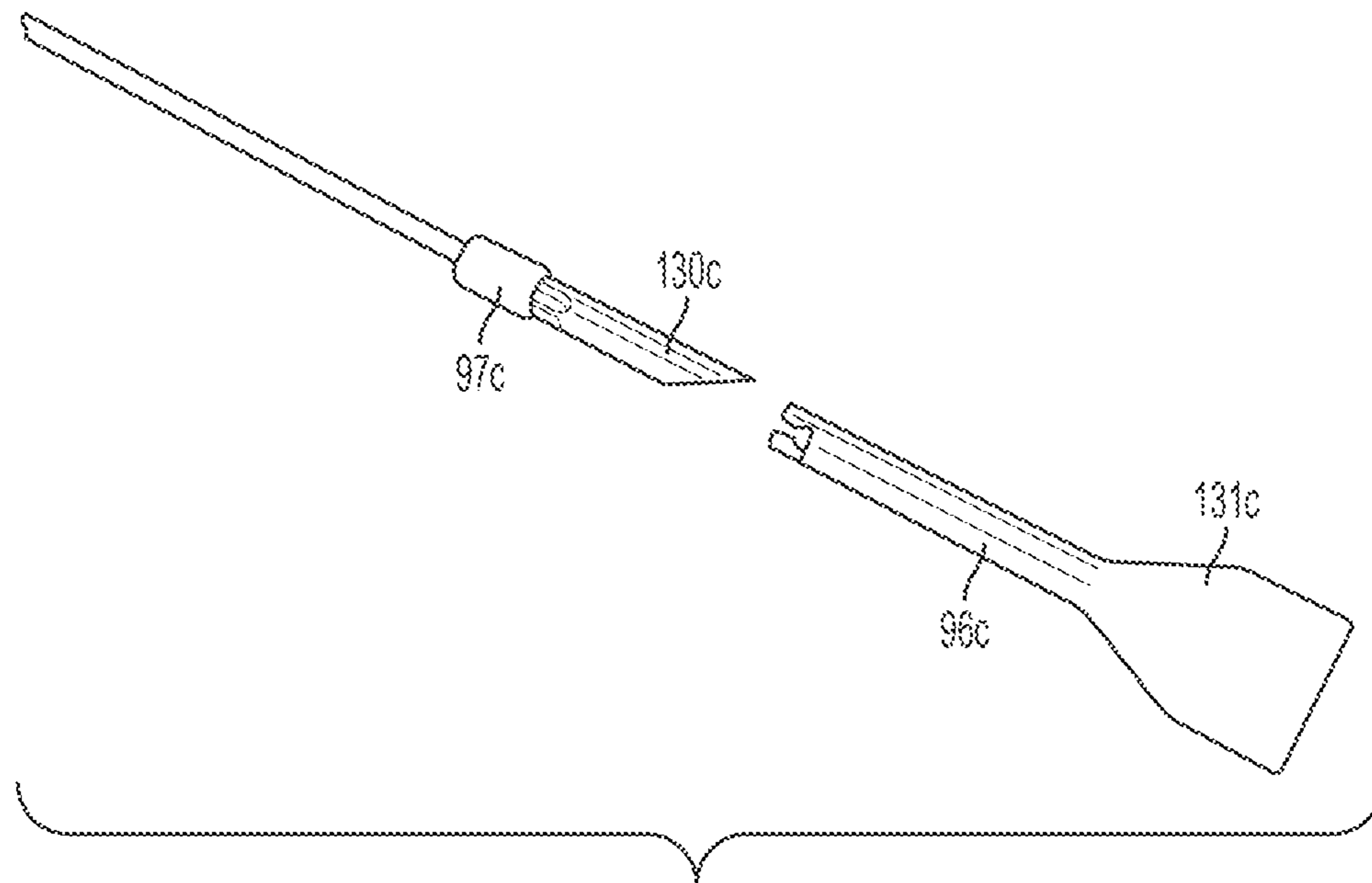


FIG. 42A

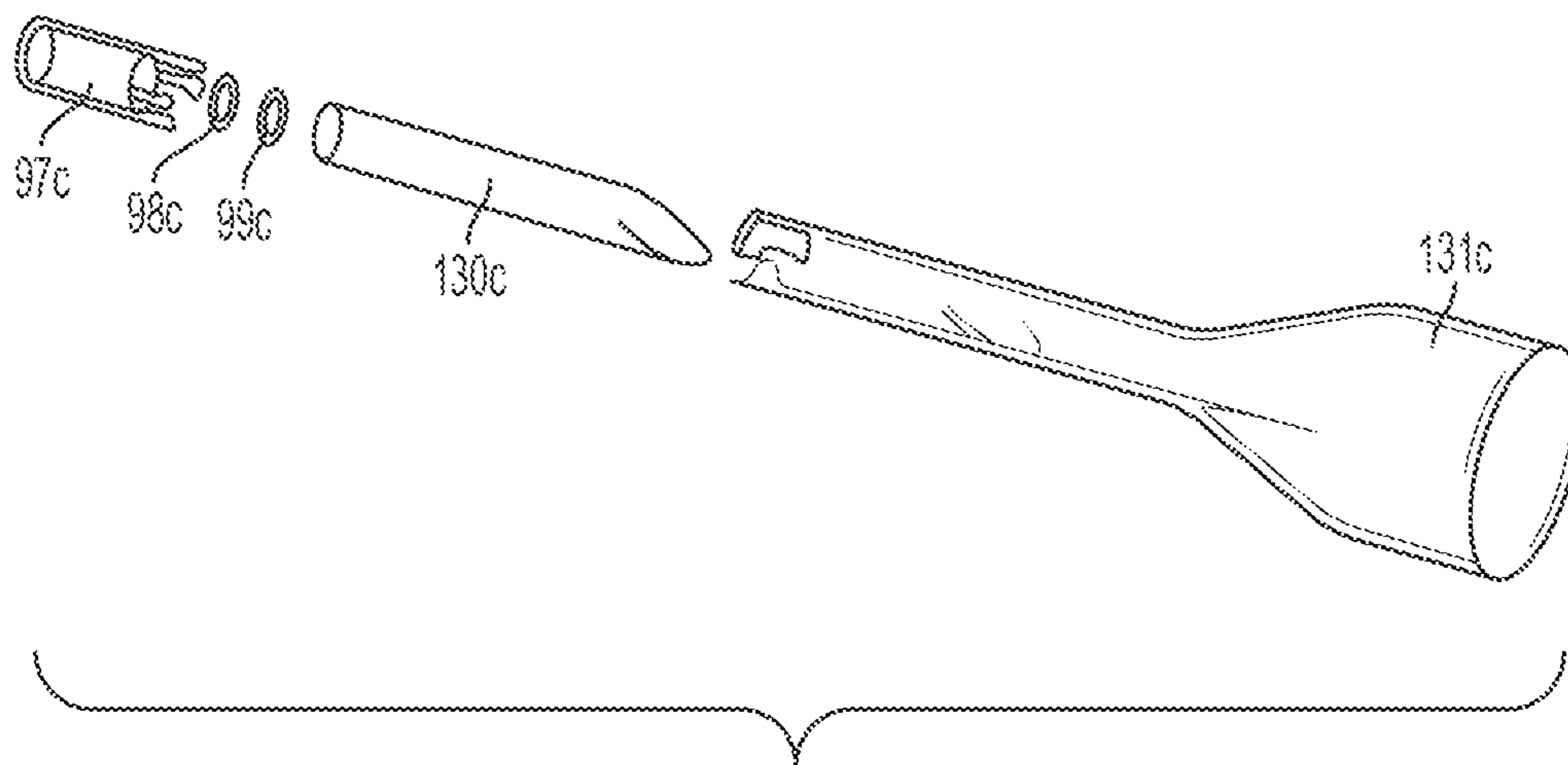


FIG. 42B

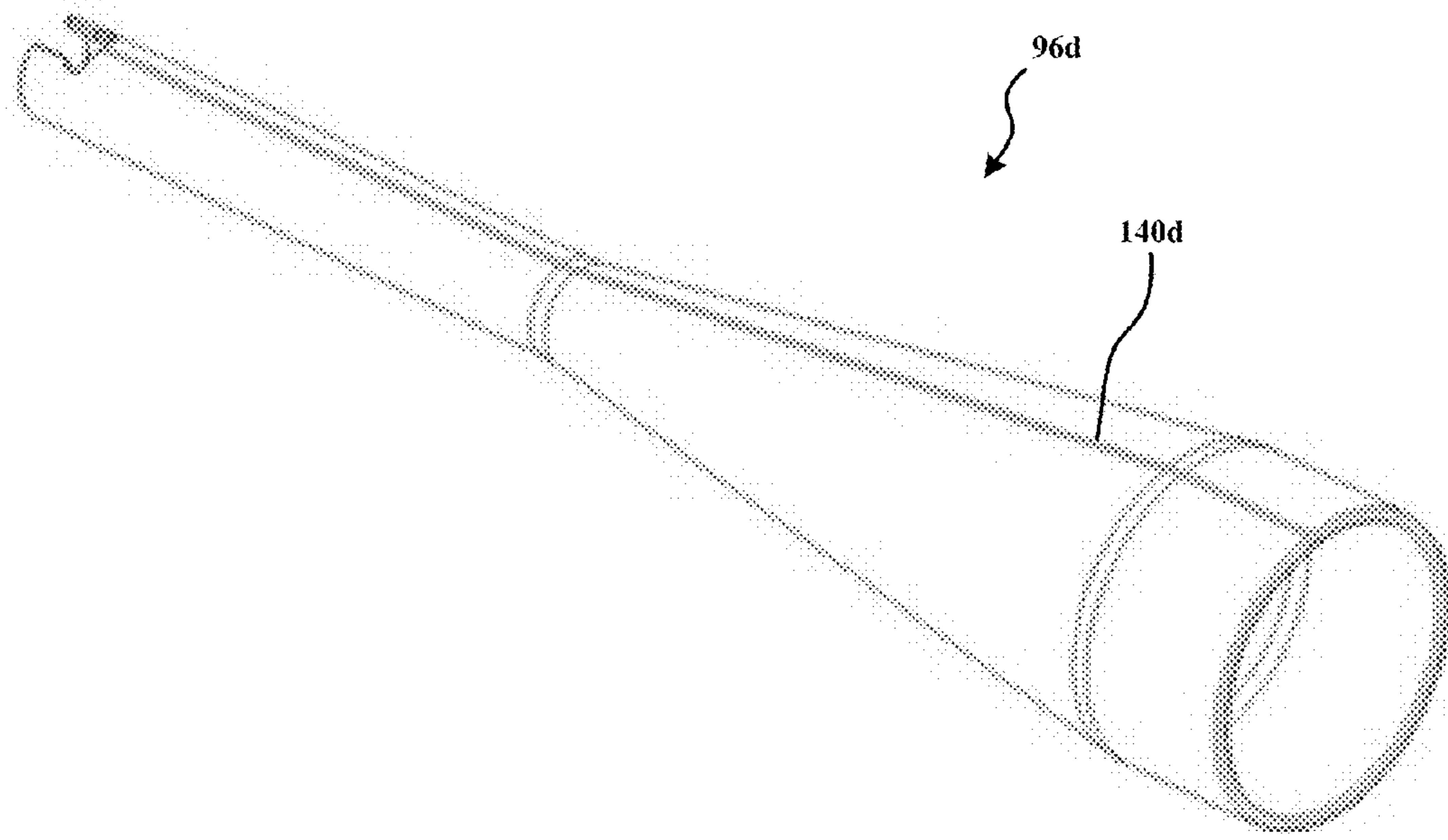


FIG. 43A

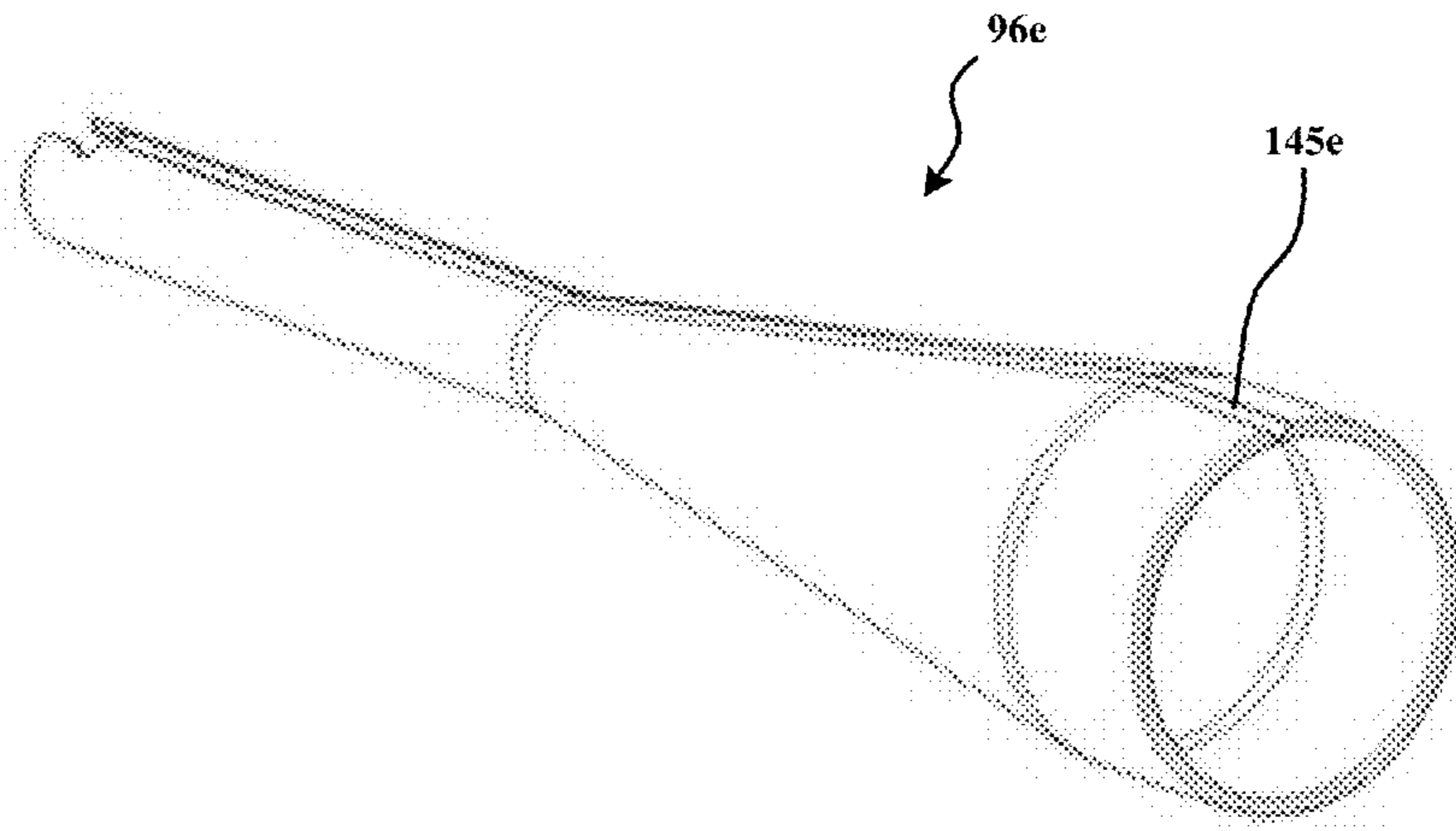


FIG. 43B

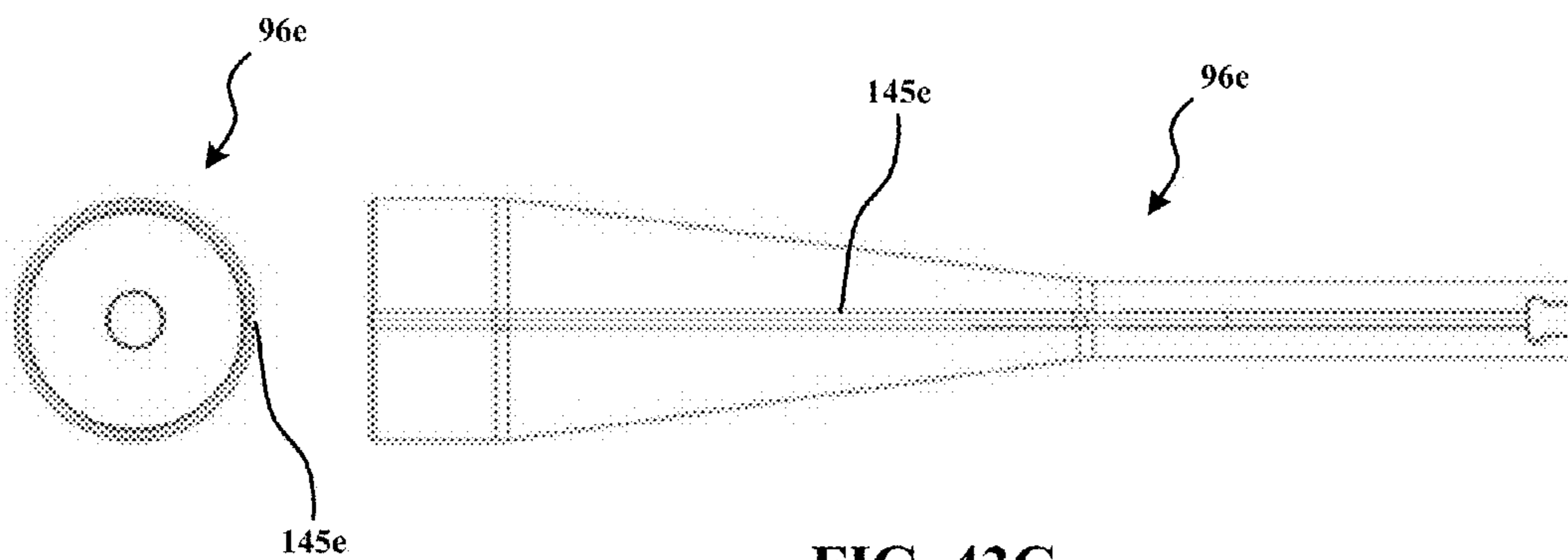


FIG. 43D

FIG. 43C

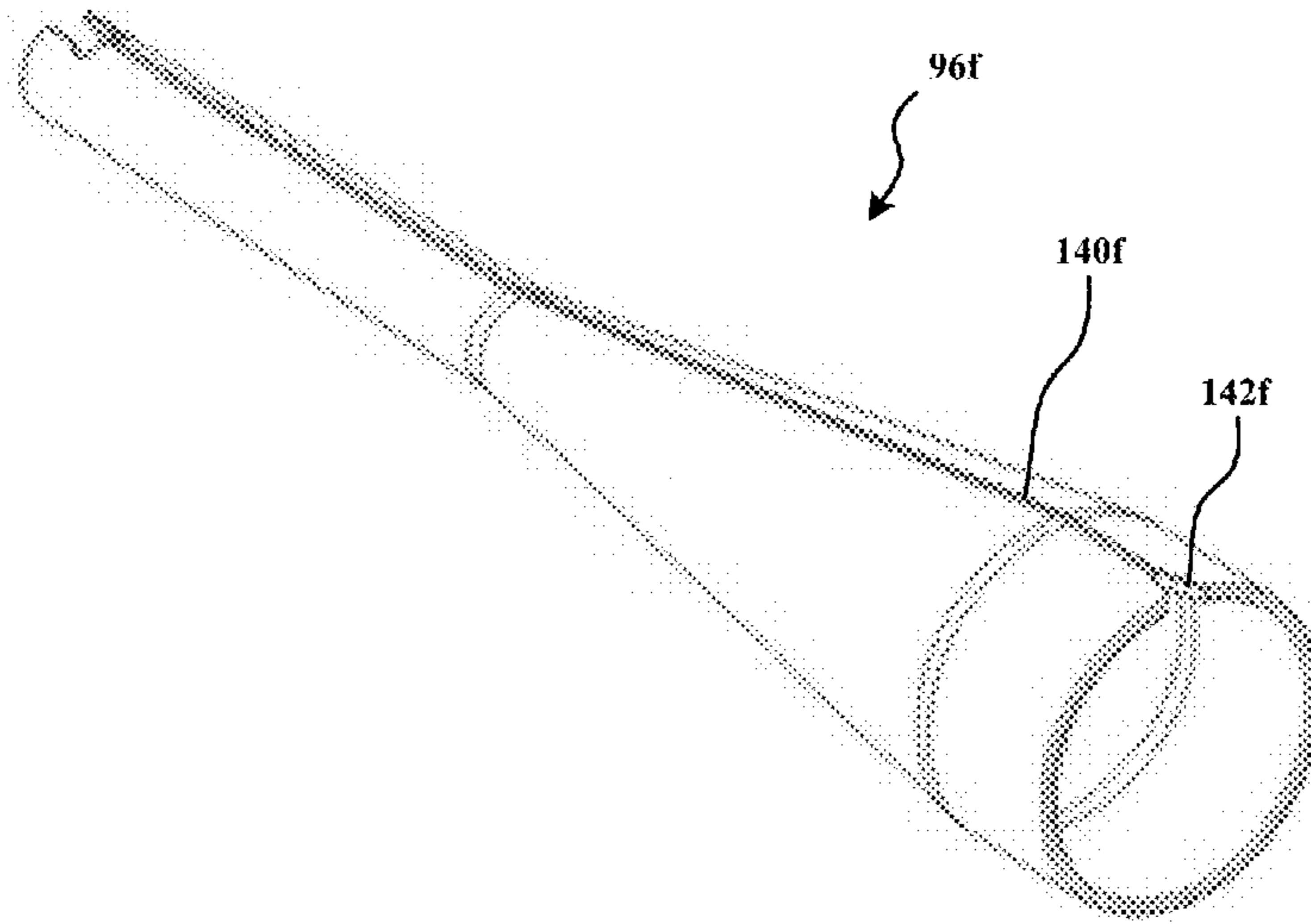


FIG. 43E

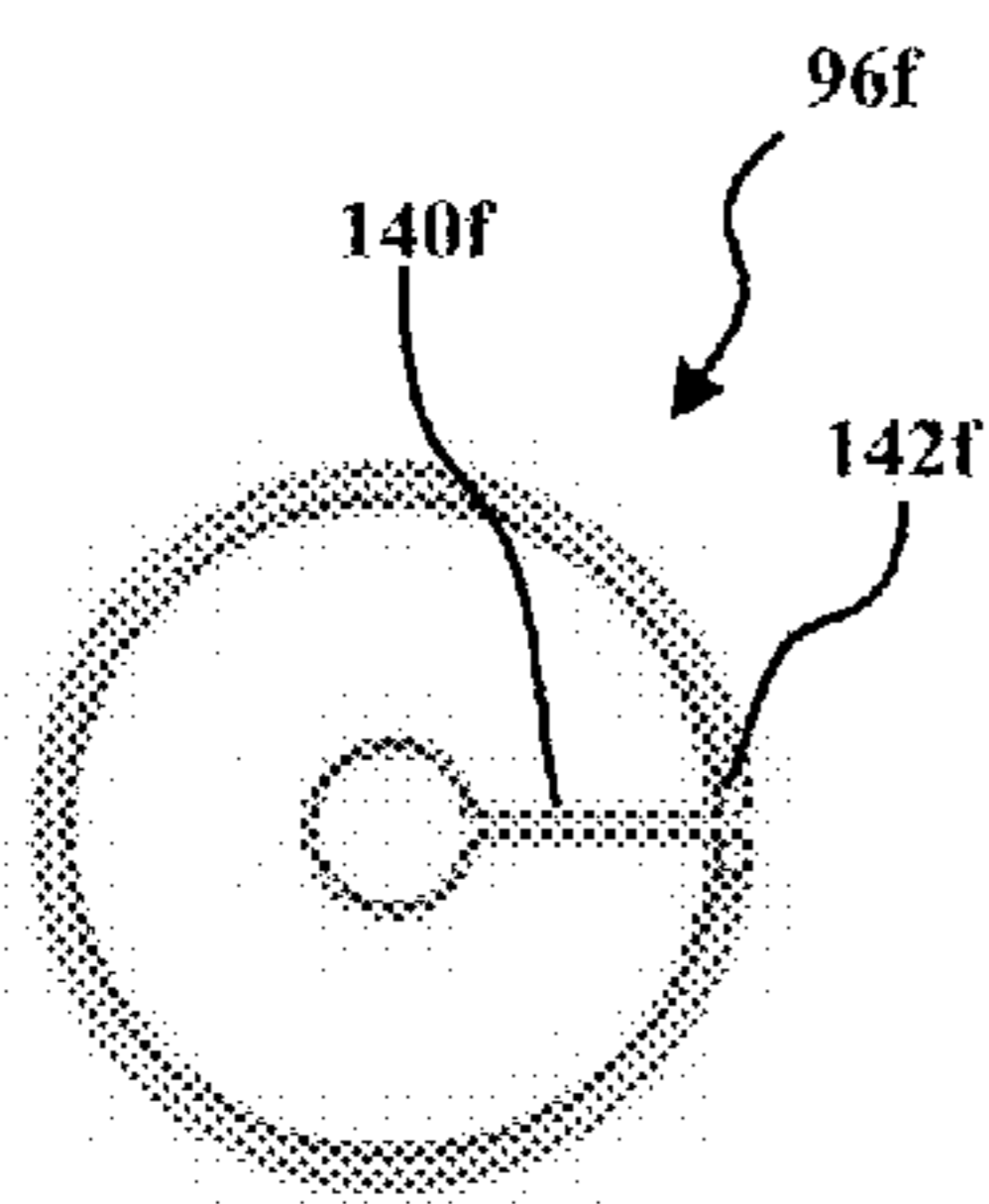


FIG. 43G

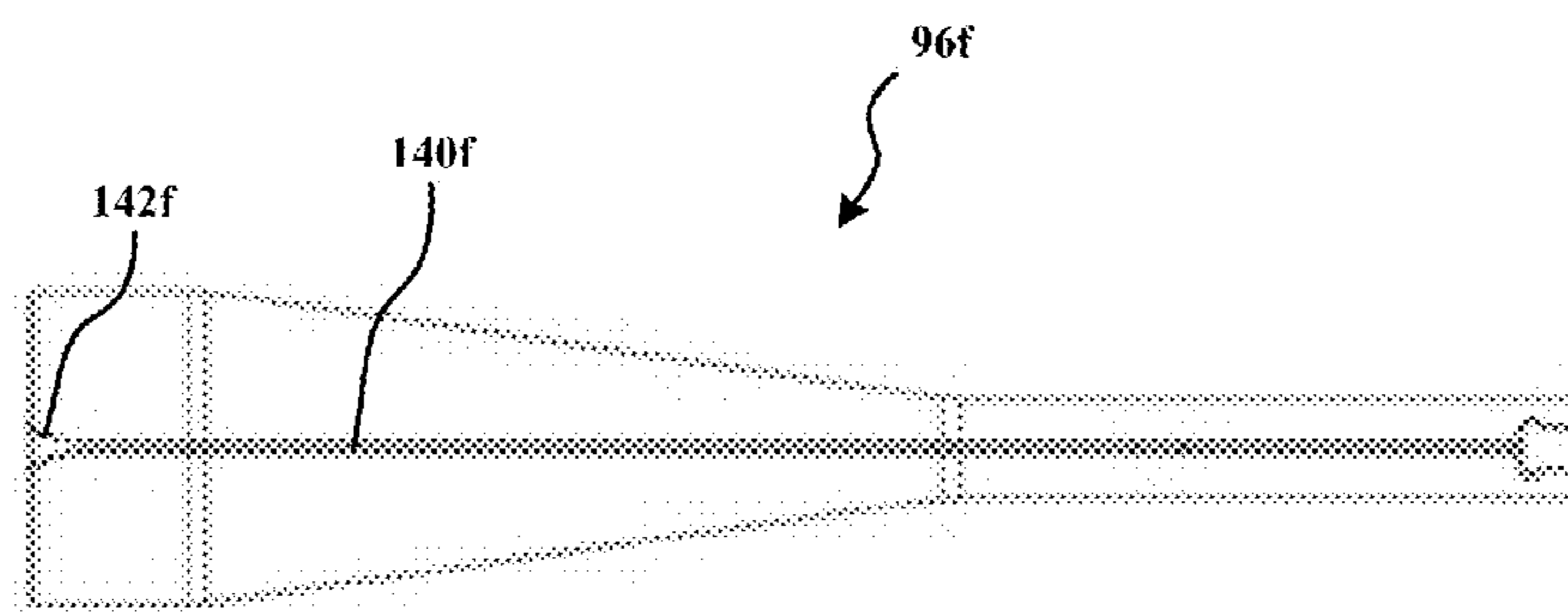


FIG. 43F

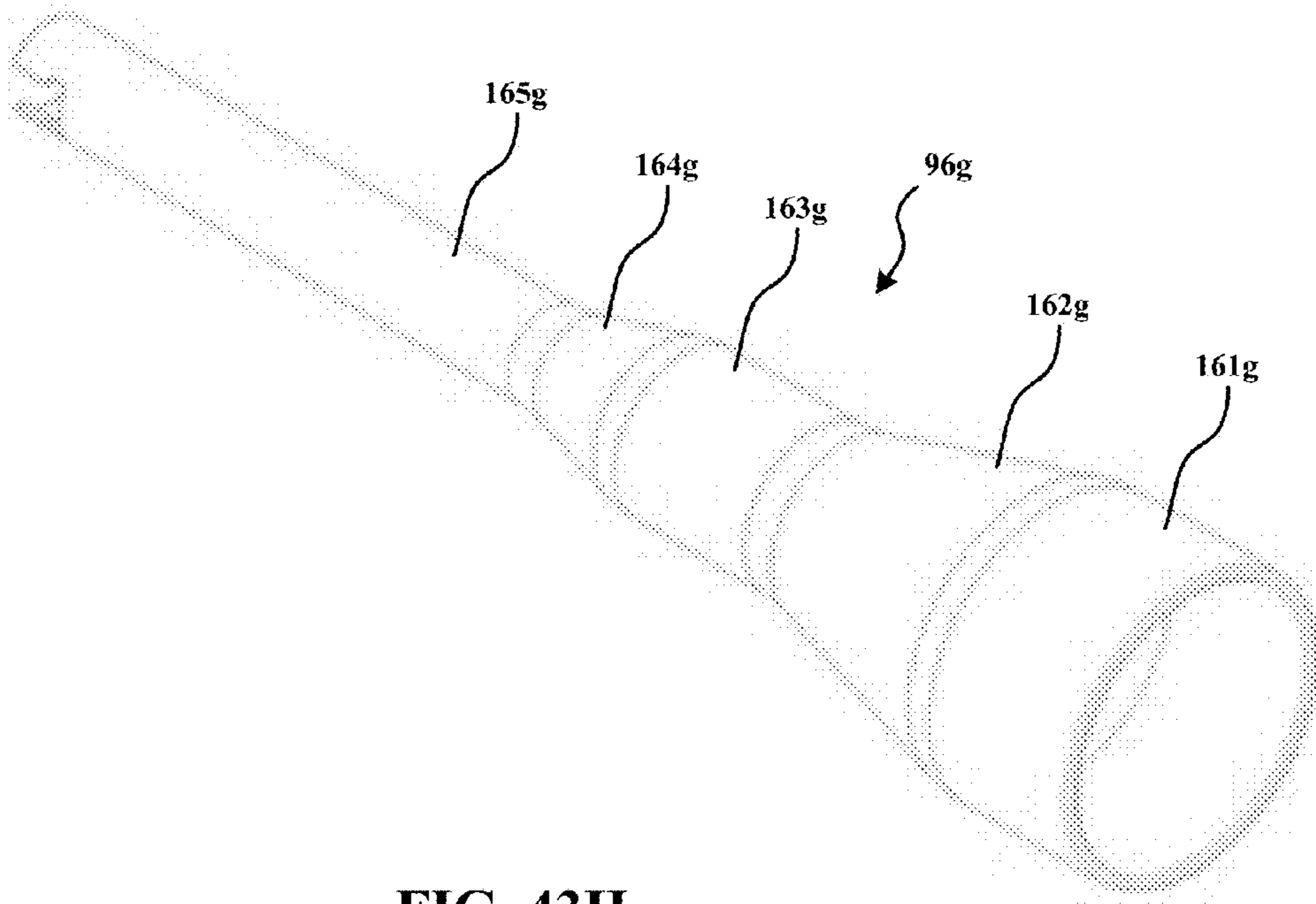


FIG. 43H

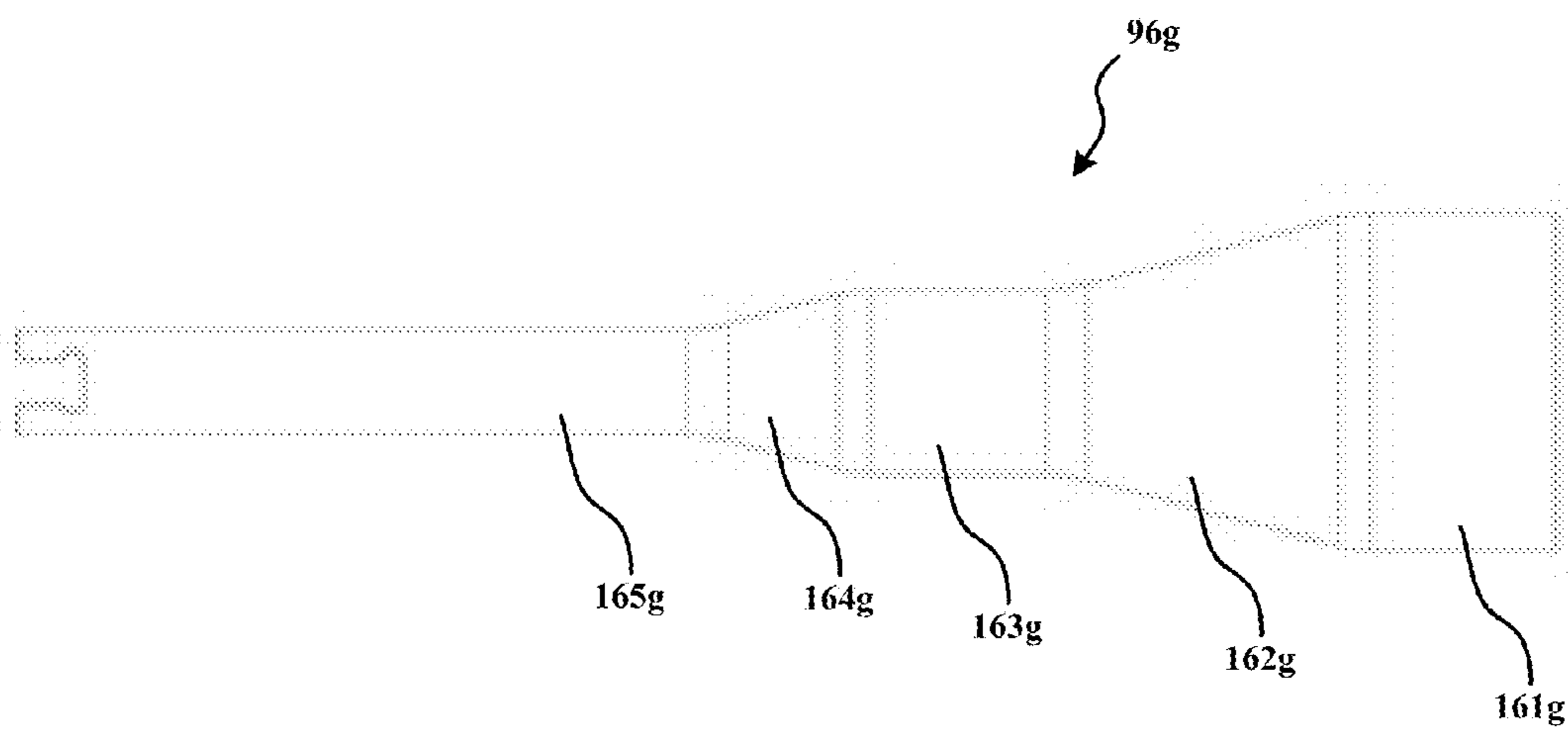


FIG. 43I

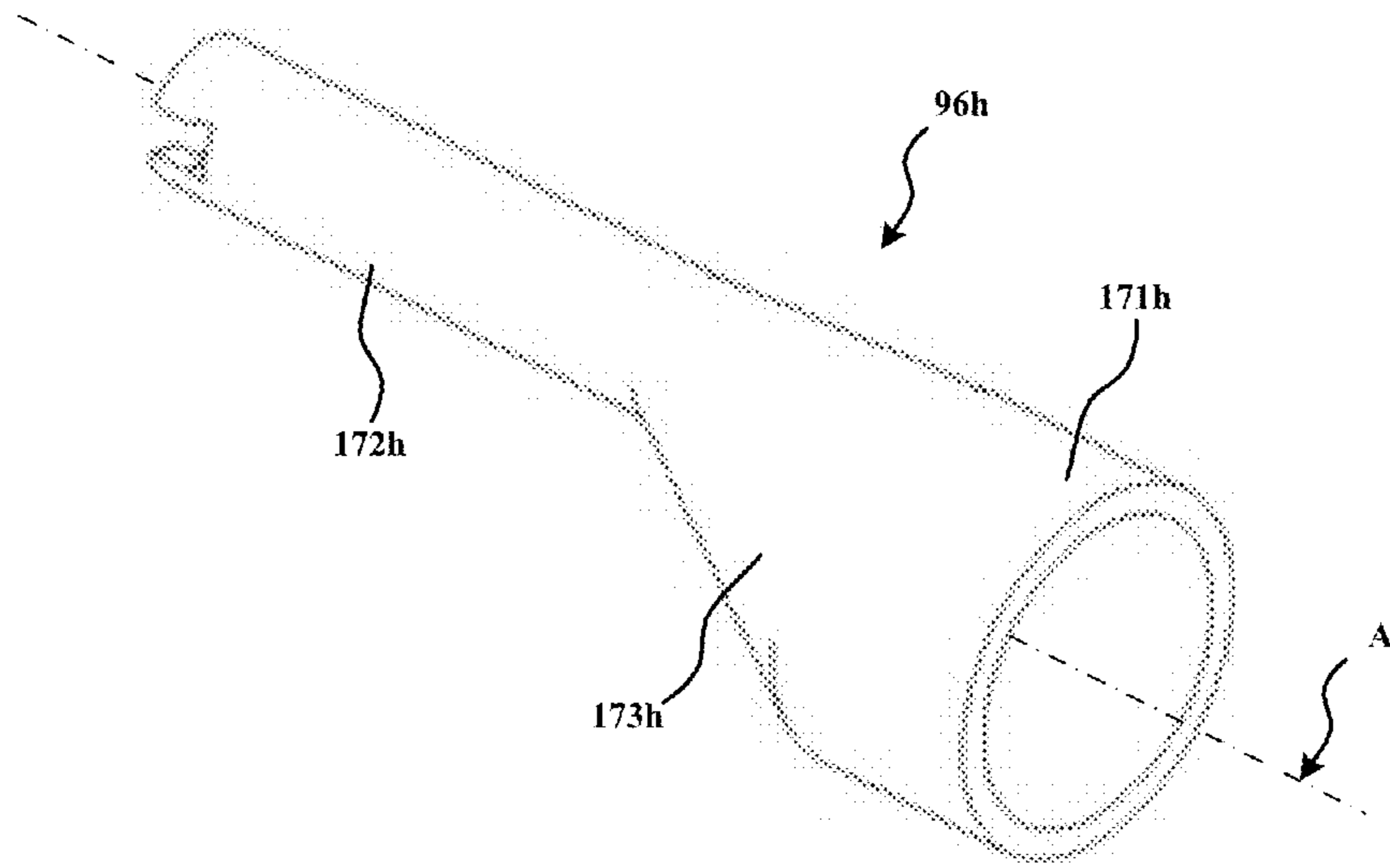


FIG. 43J

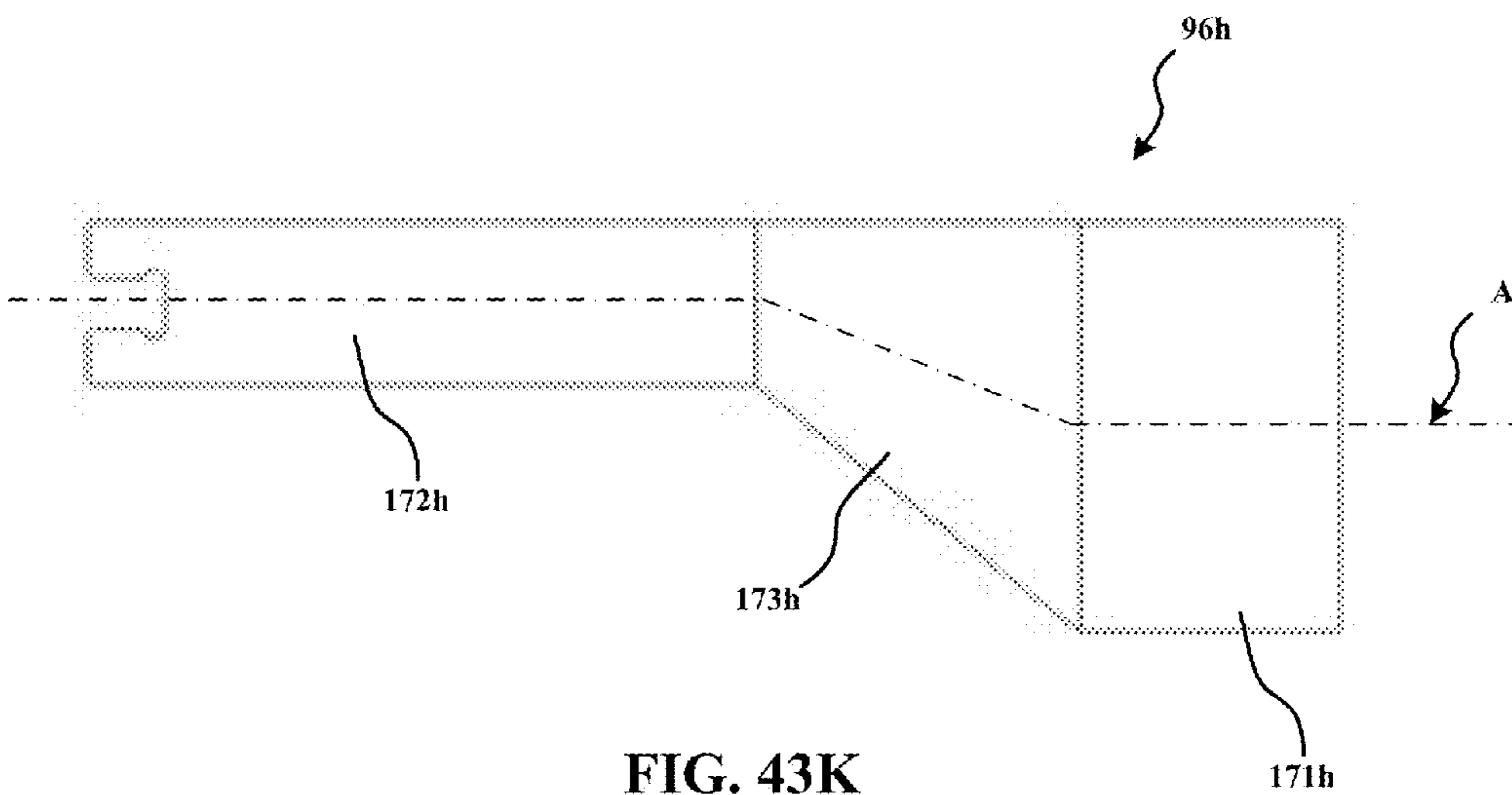


FIG. 43K

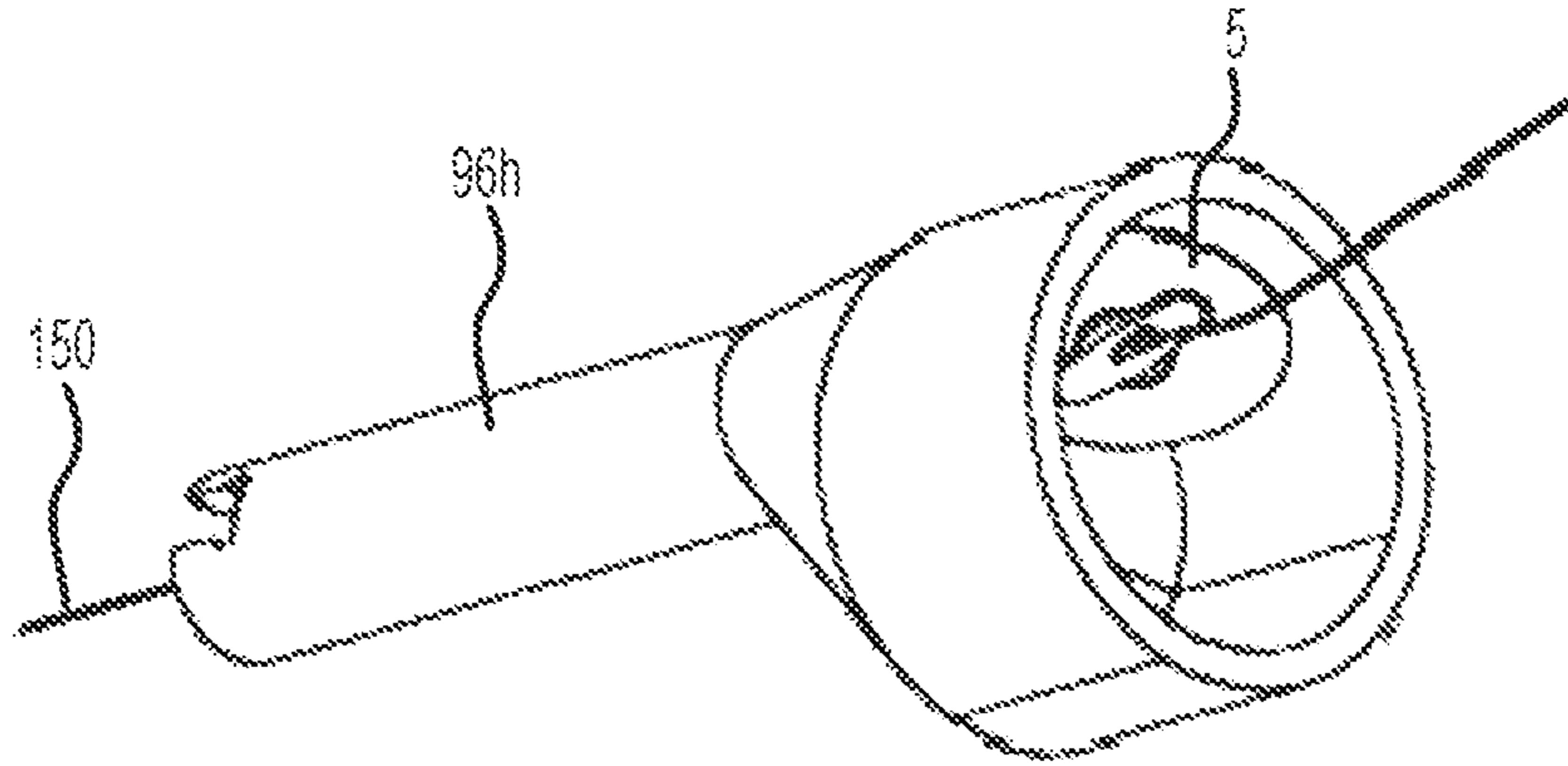


FIG. 43L

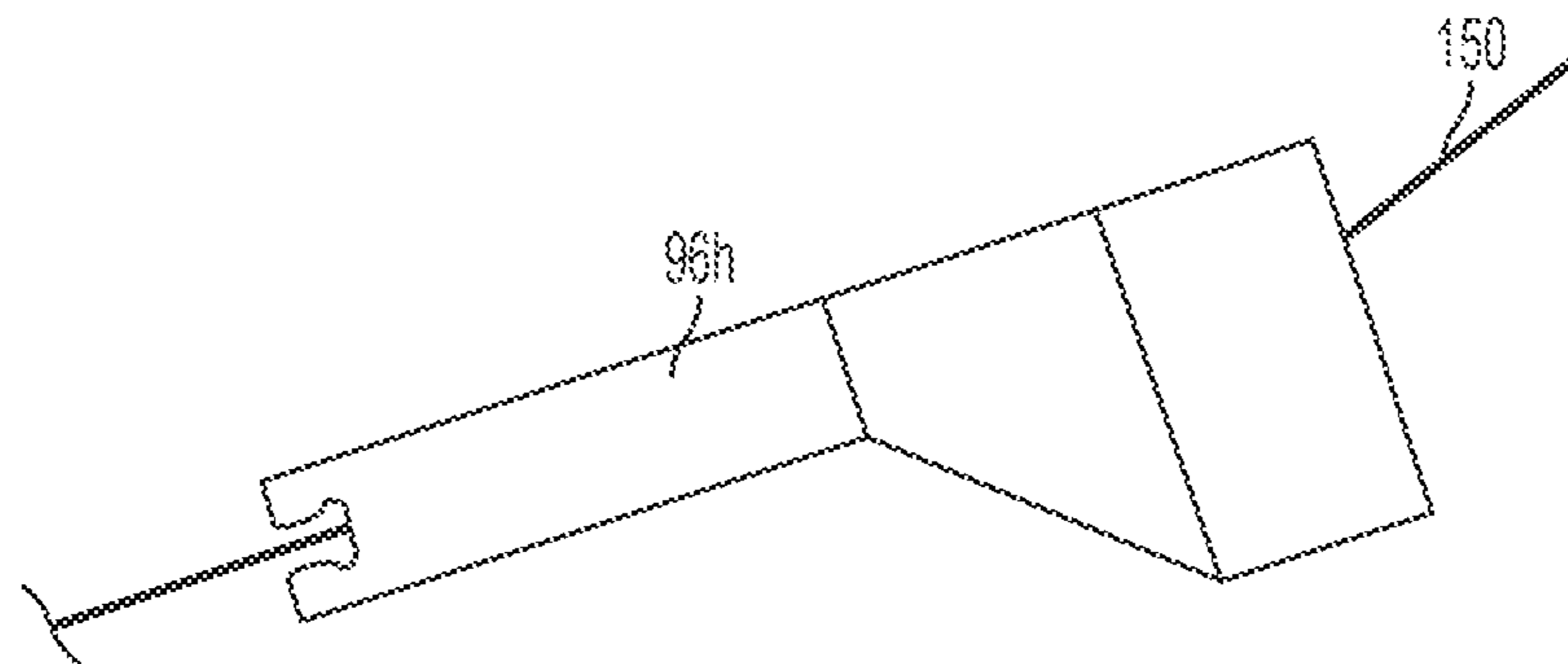


FIG. 43M

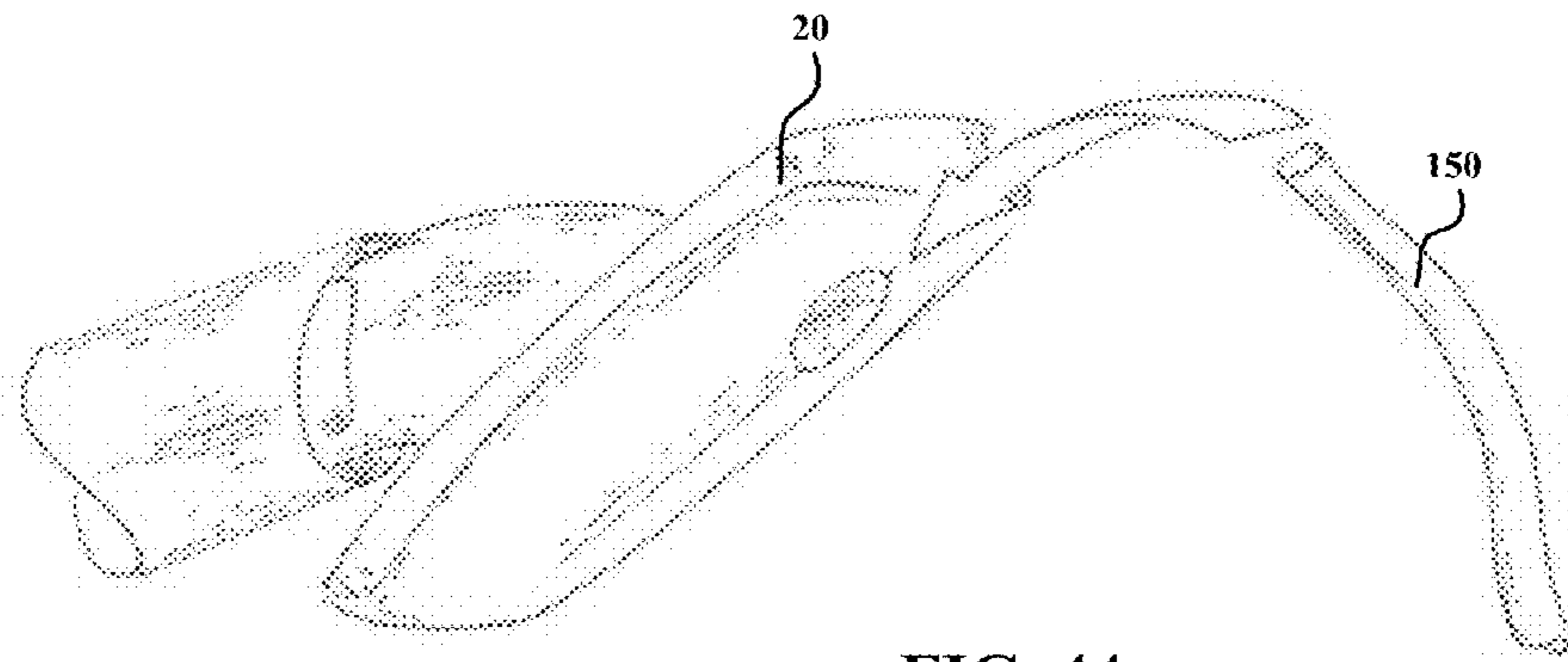


FIG. 44

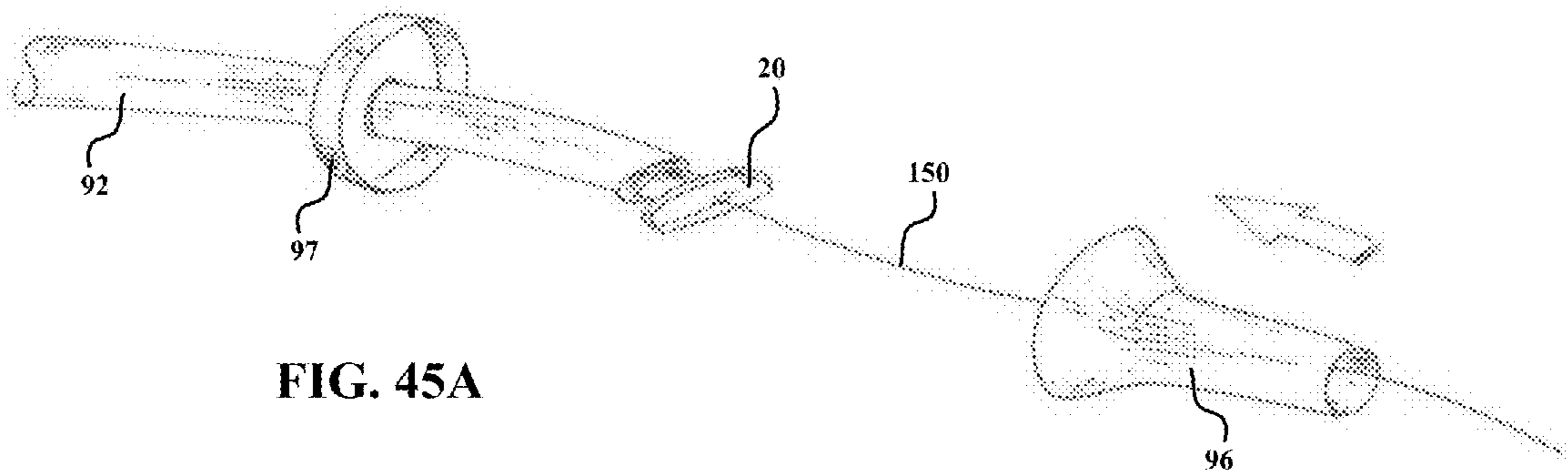


FIG. 45A

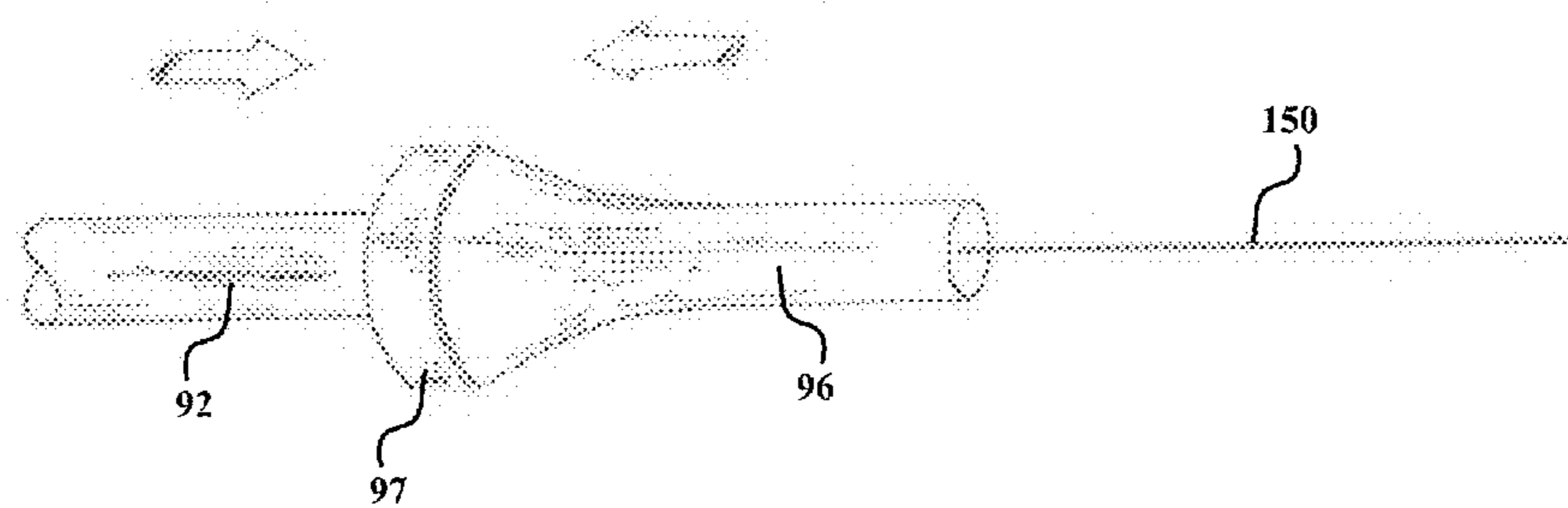


FIG. 45B

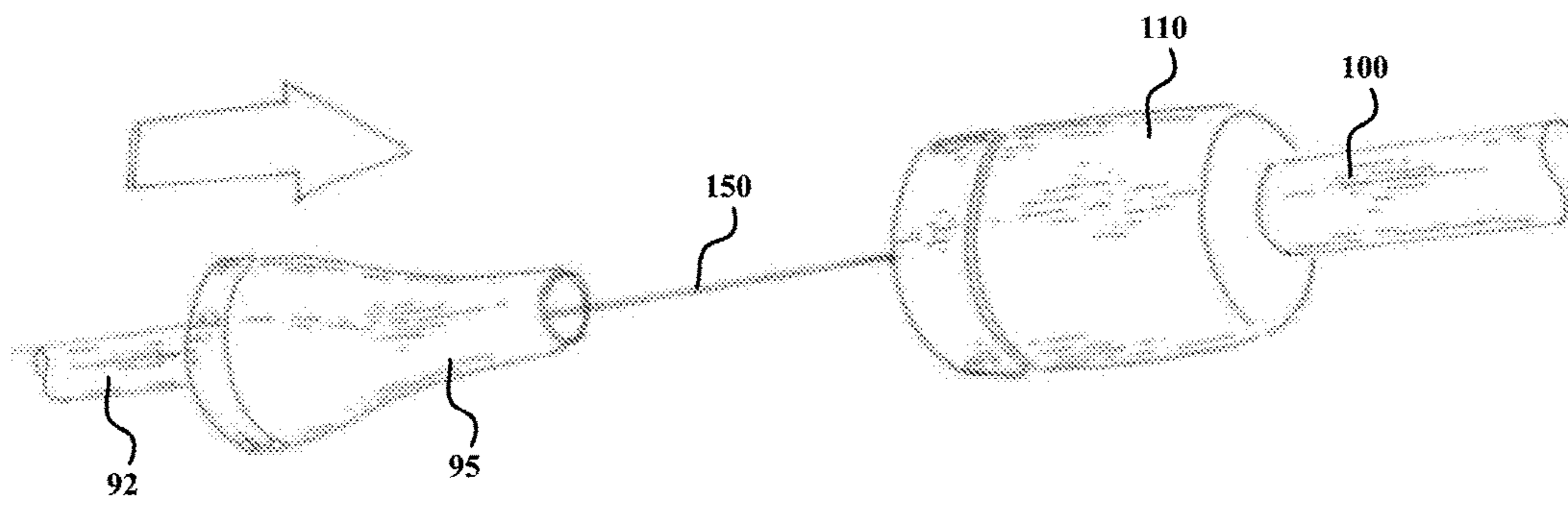


FIG. 46A

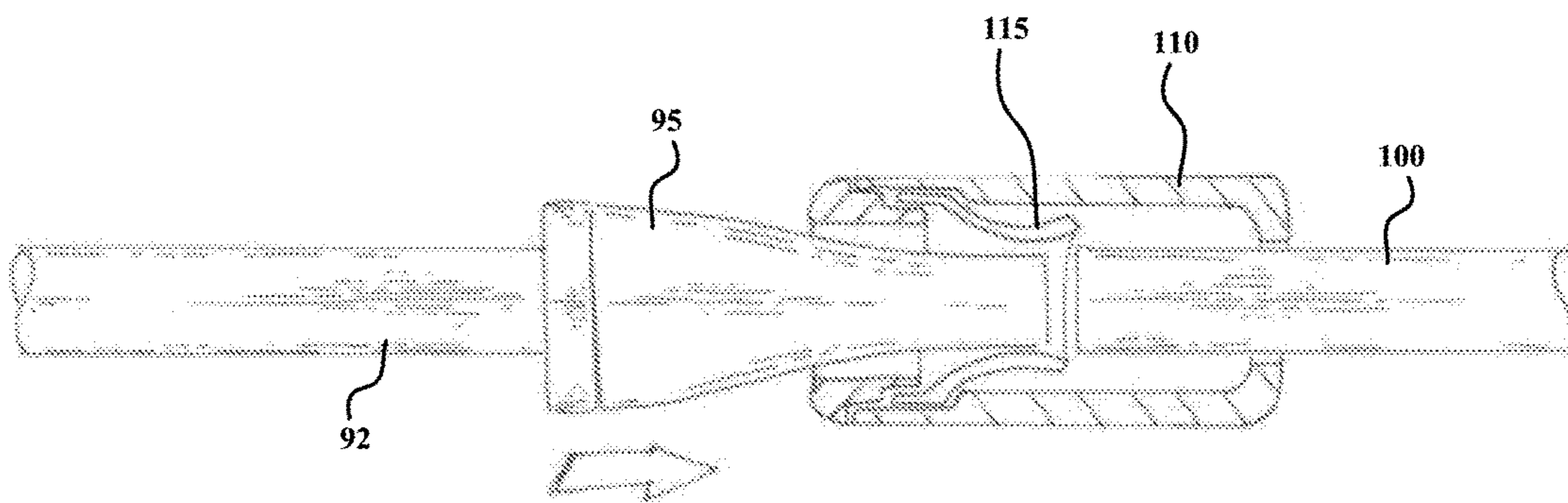


FIG. 46B

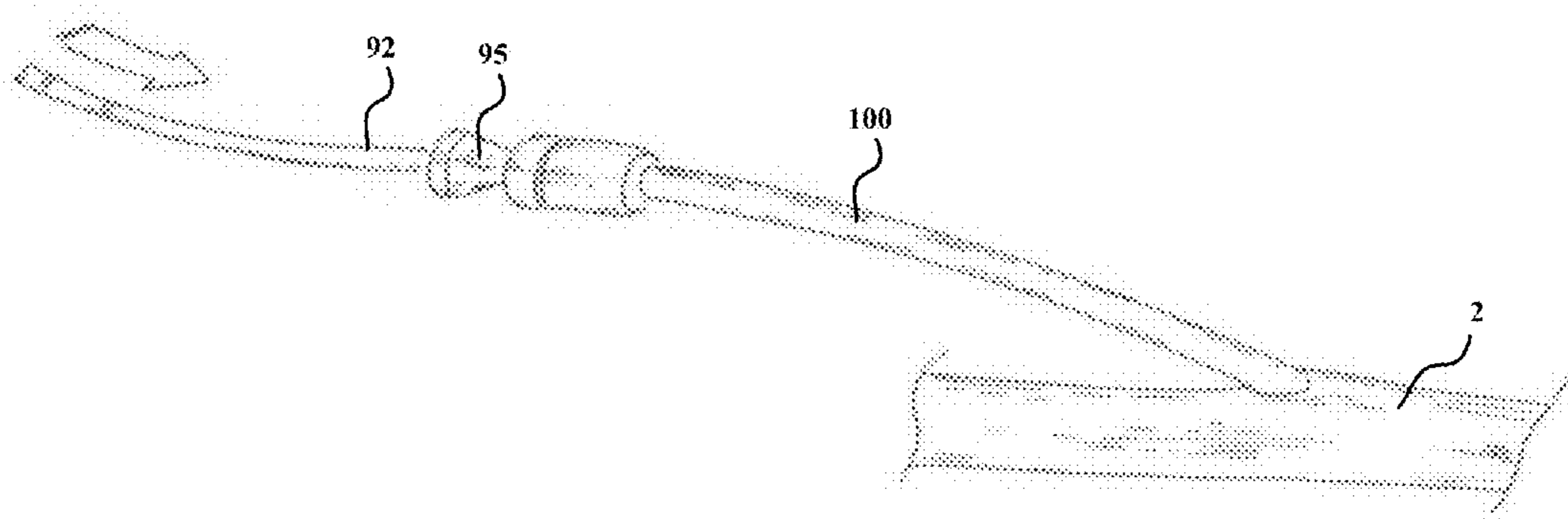


FIG. 47A

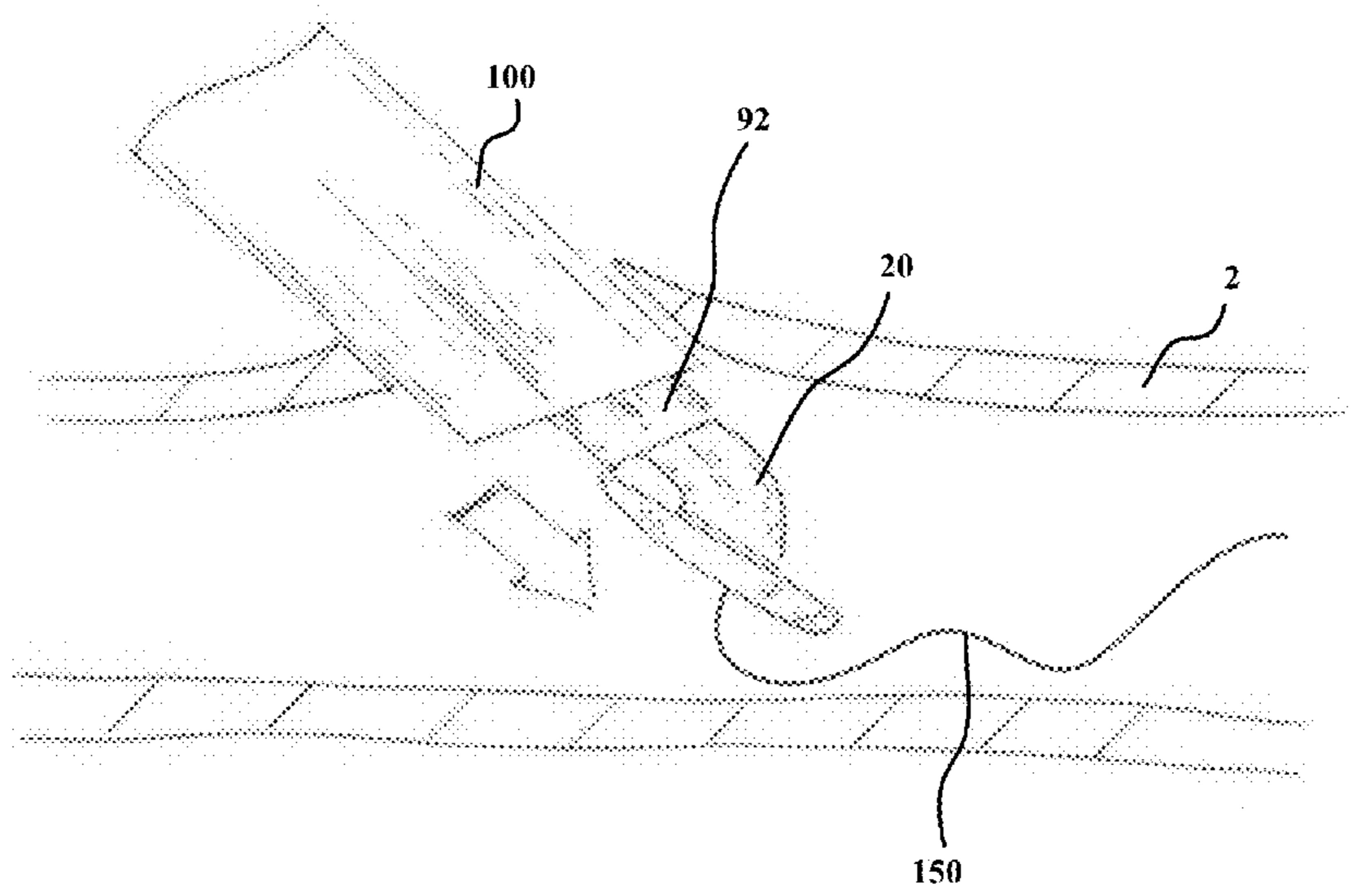


FIG. 47B

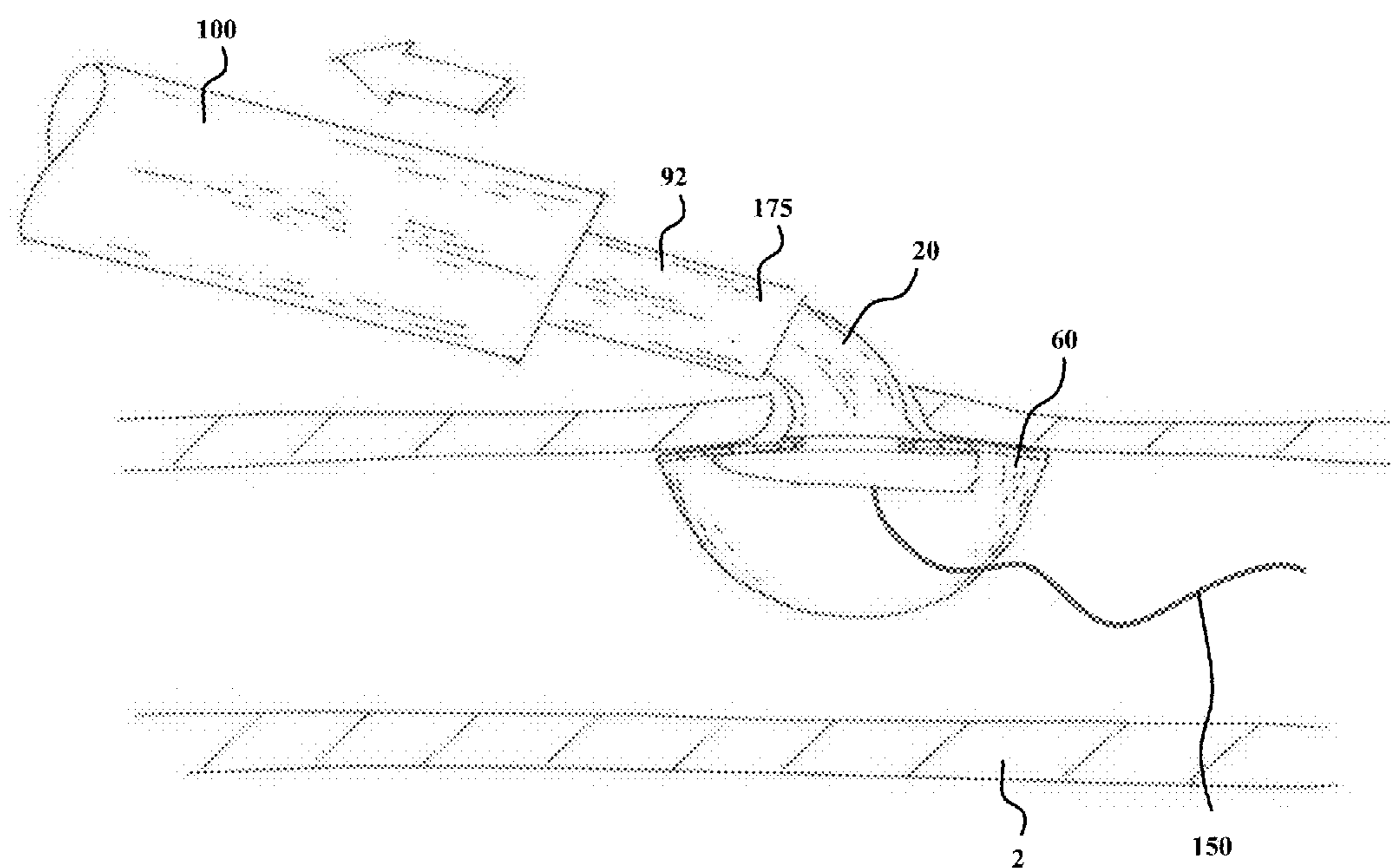
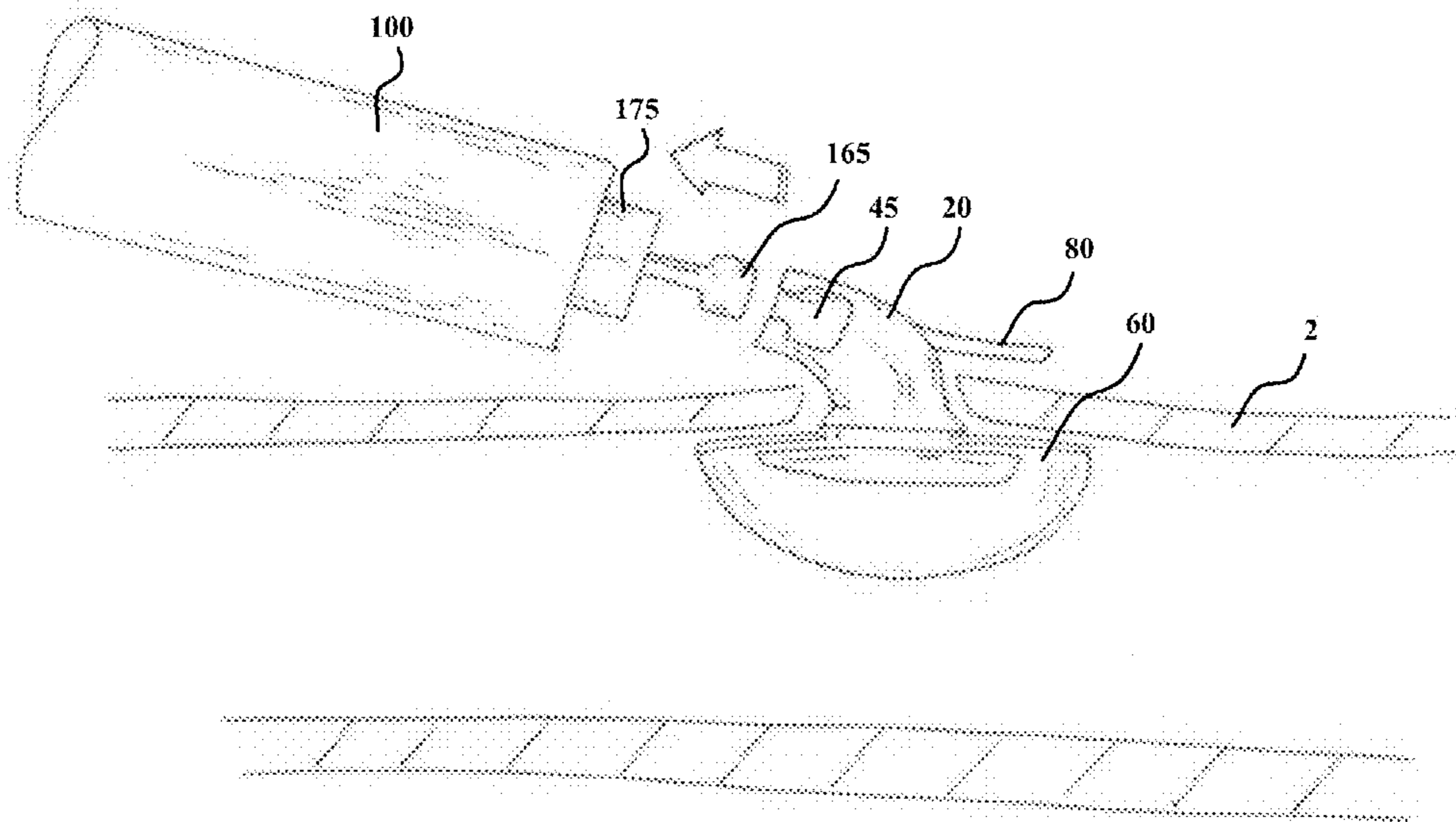
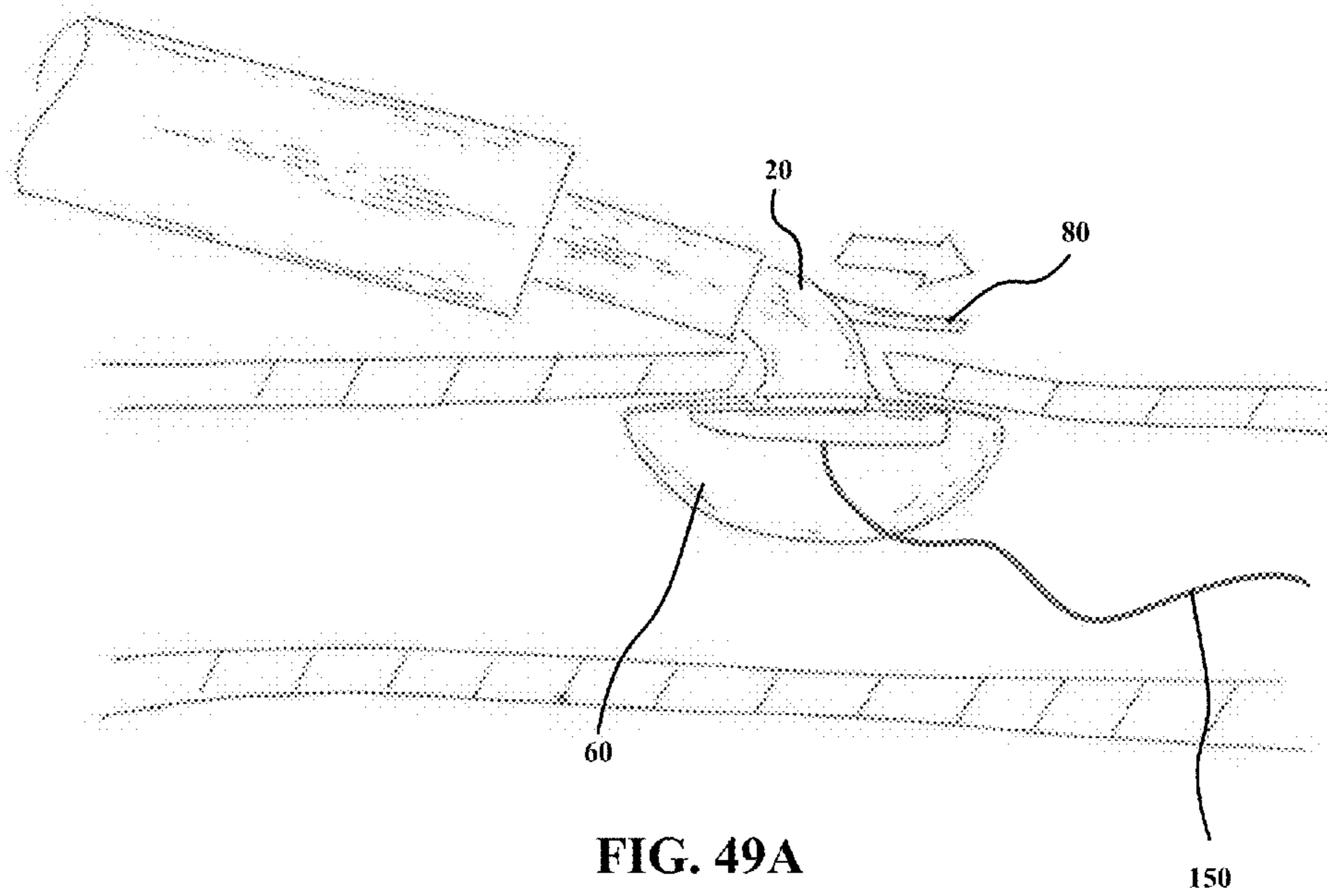


FIG. 48



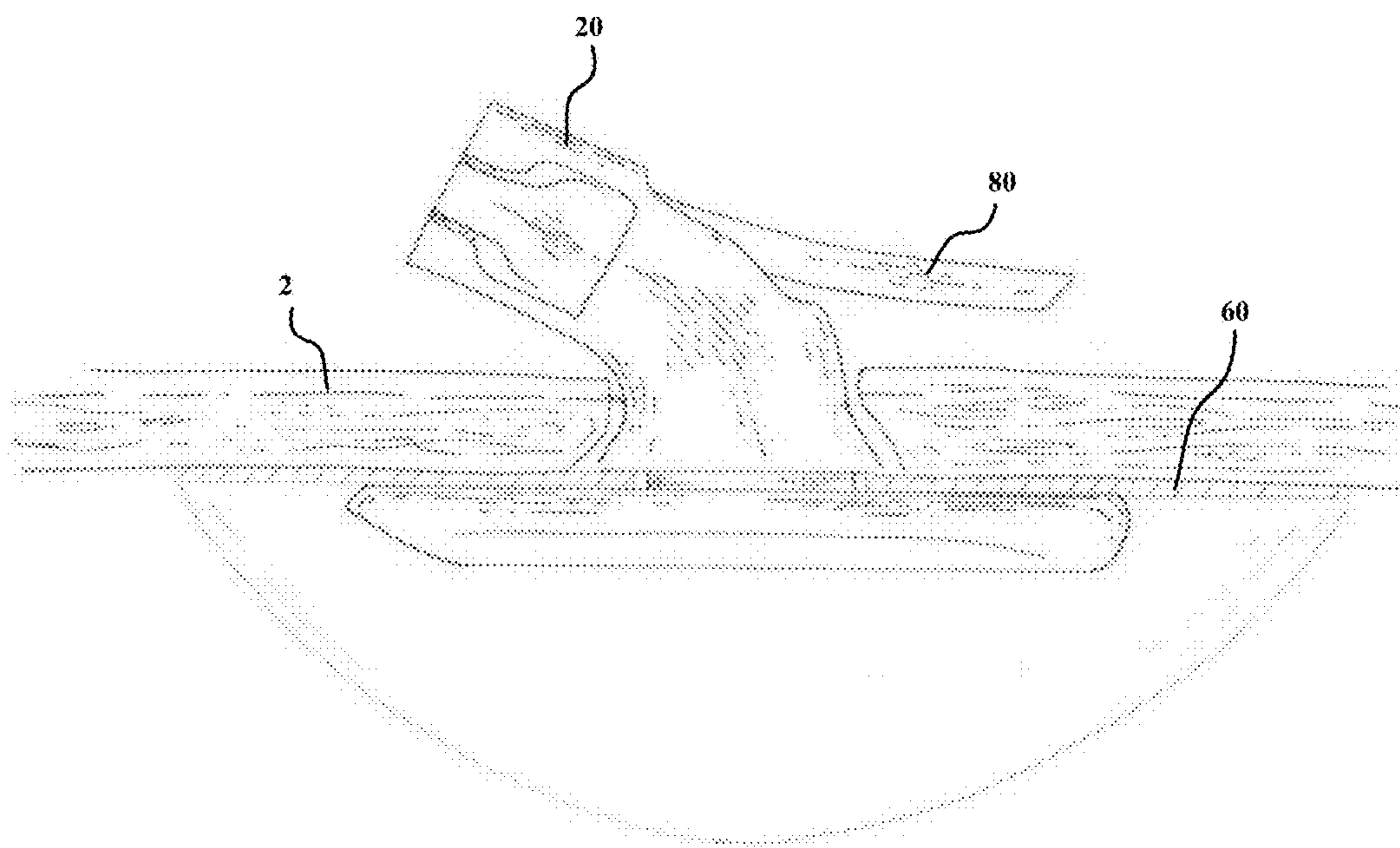


FIG. 50

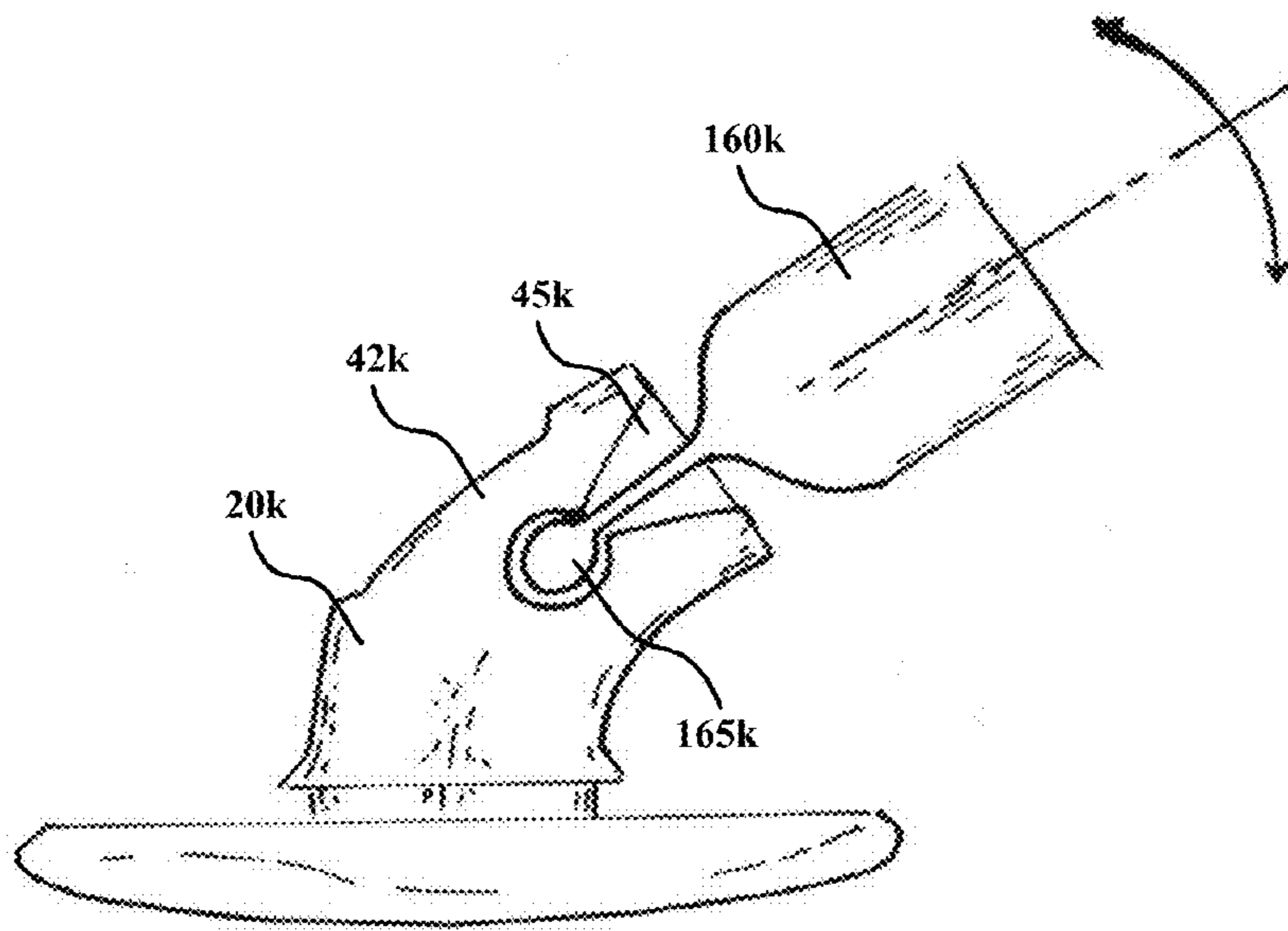


FIG. 51A

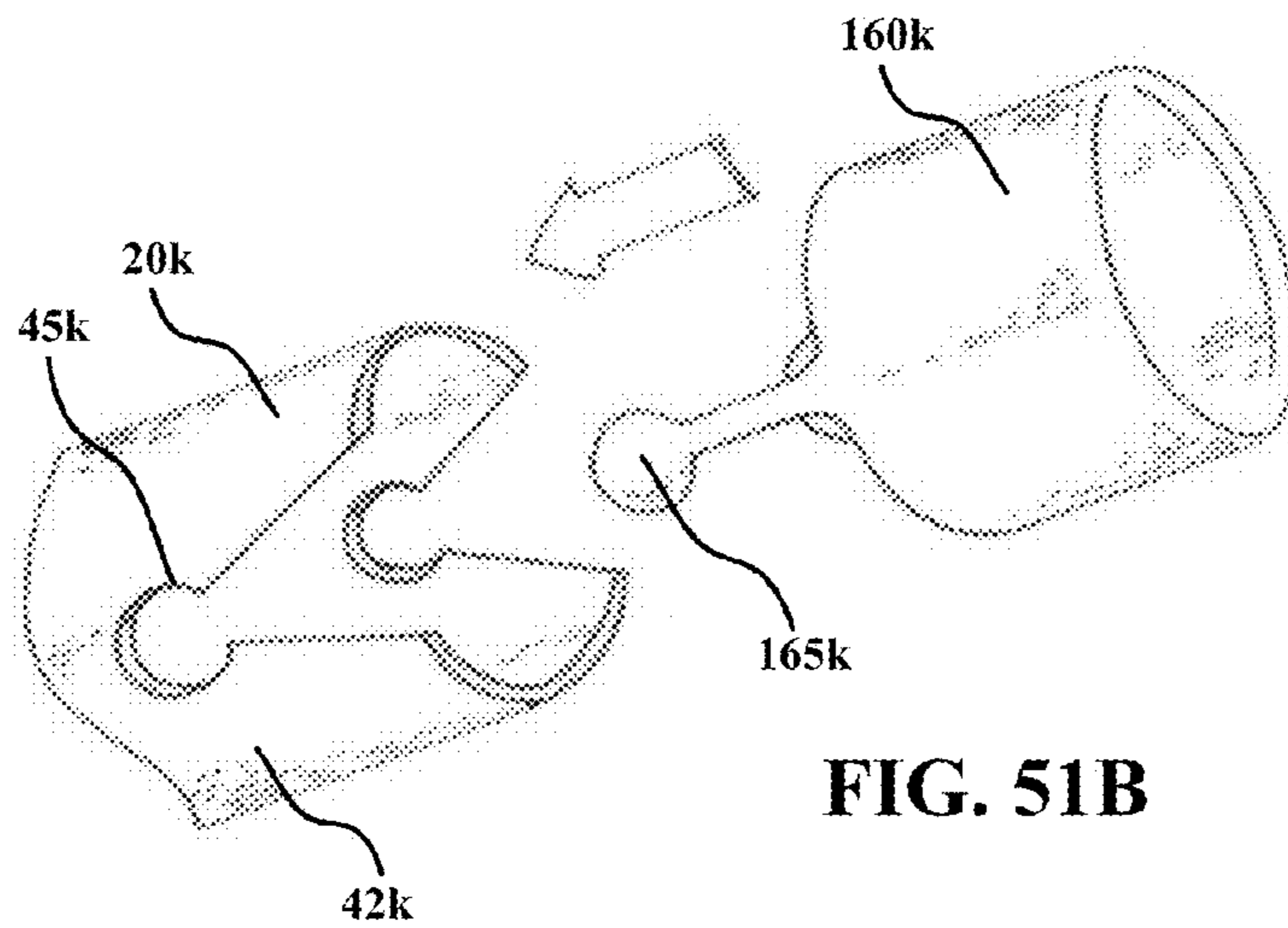


FIG. 51B

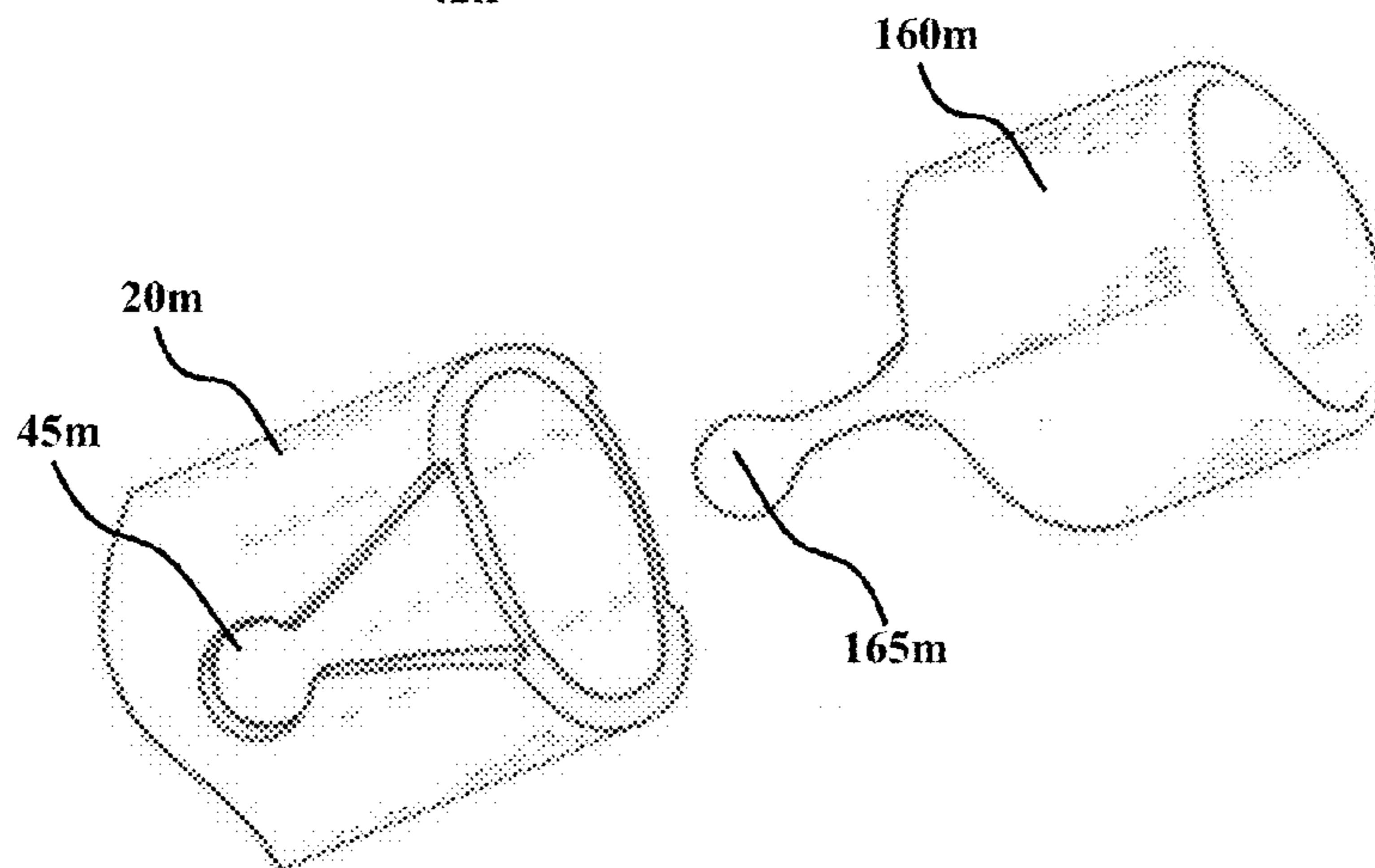


FIG. 51C

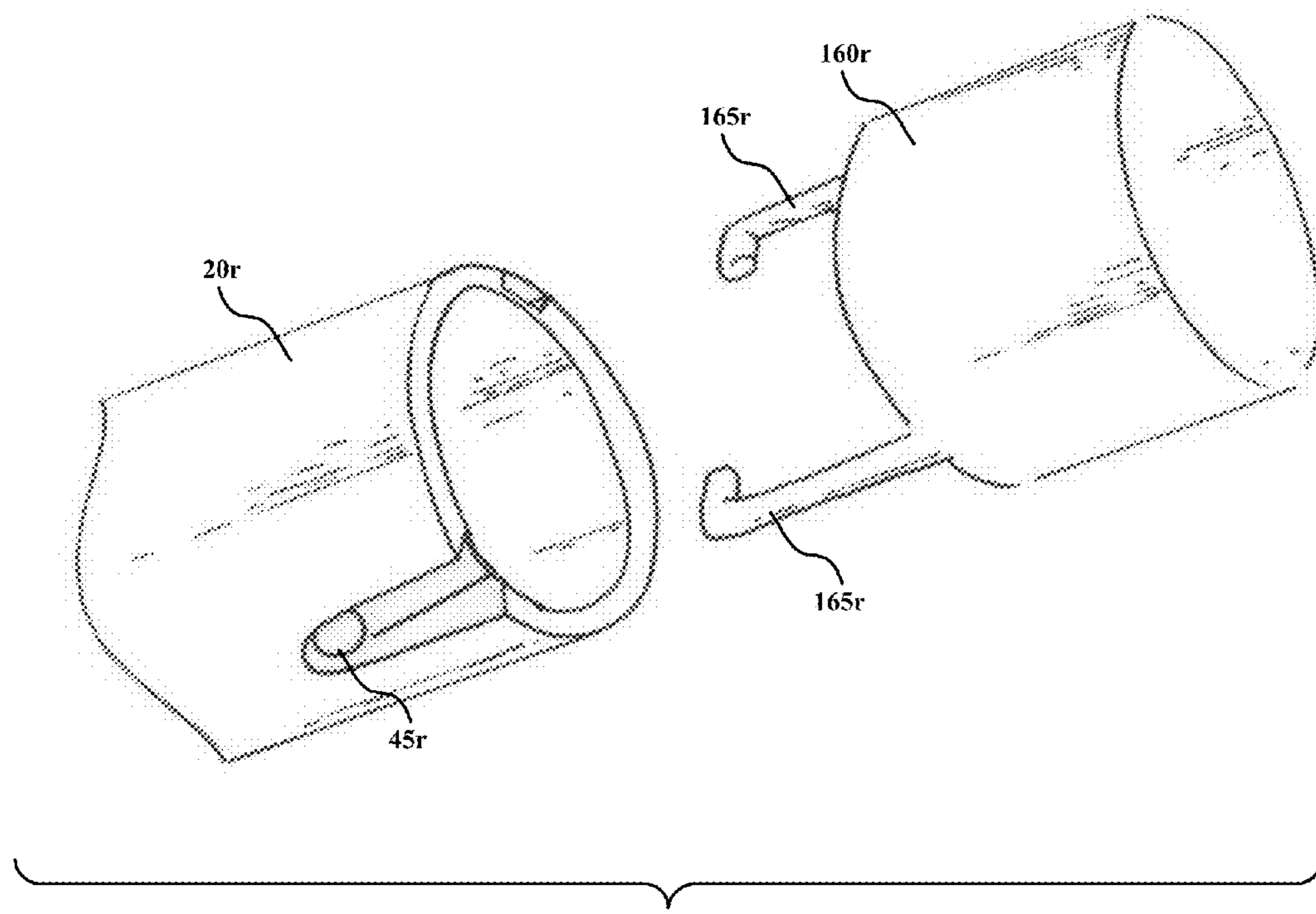


FIG. 51D

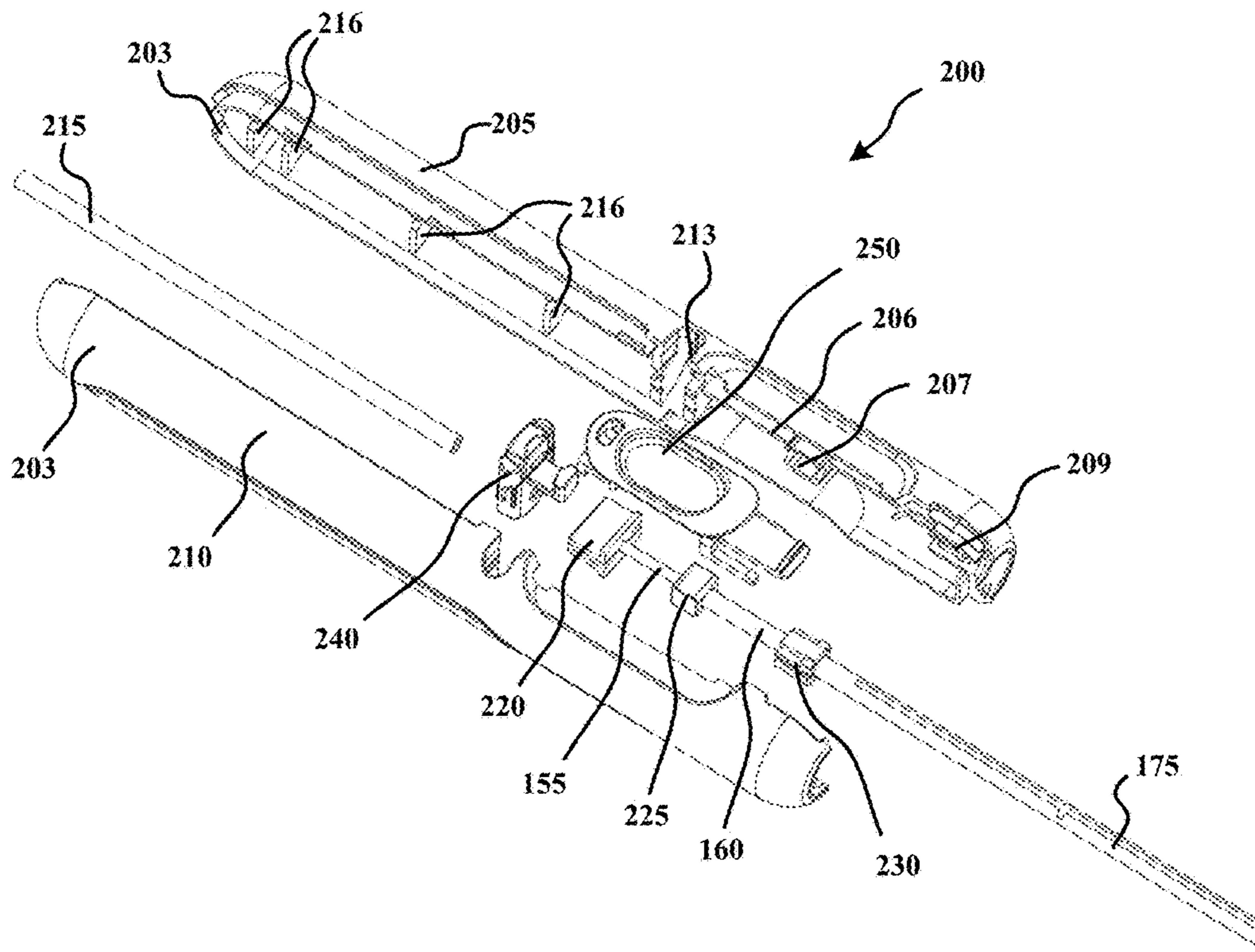


FIG. 52

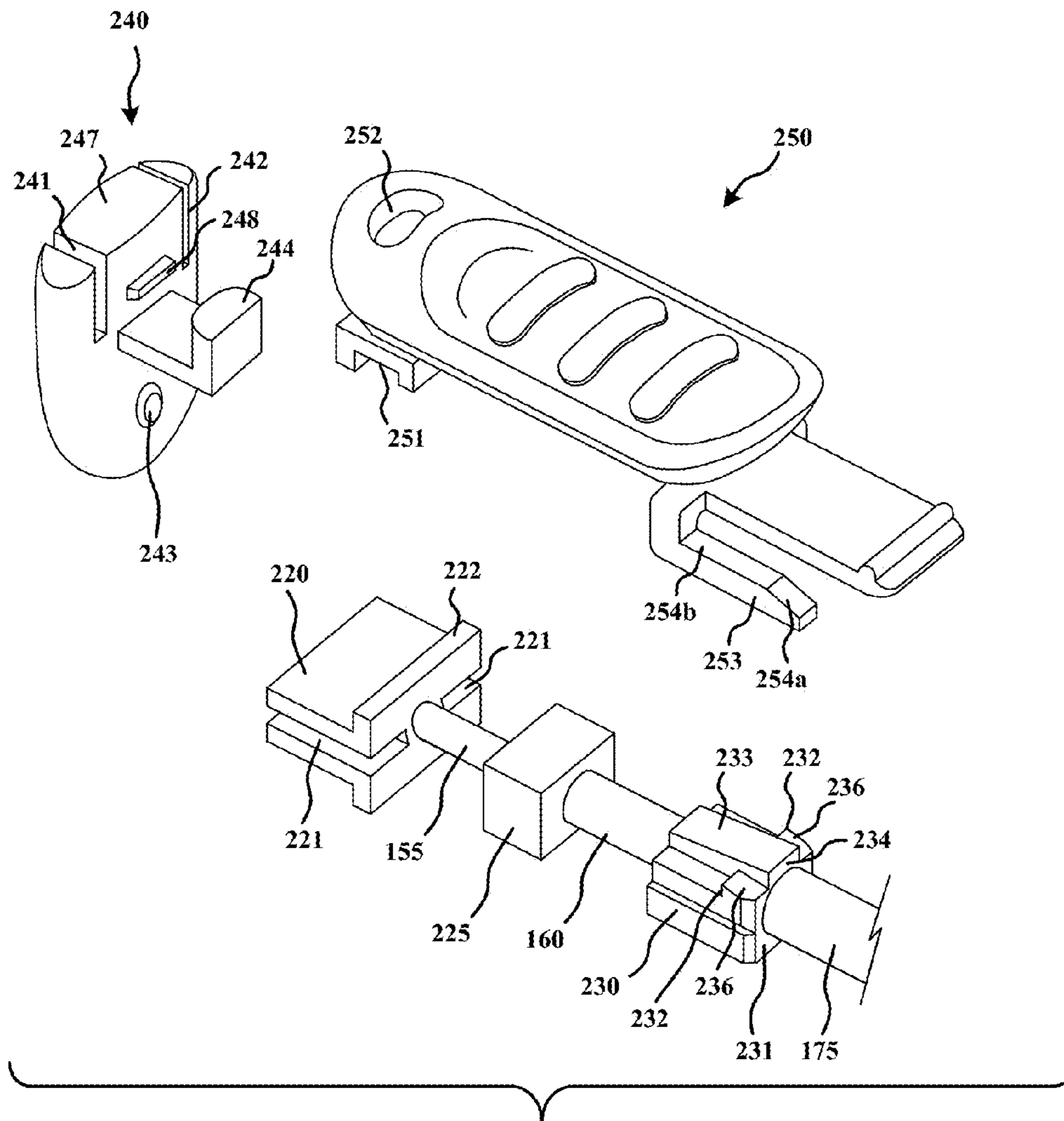


FIG. 53

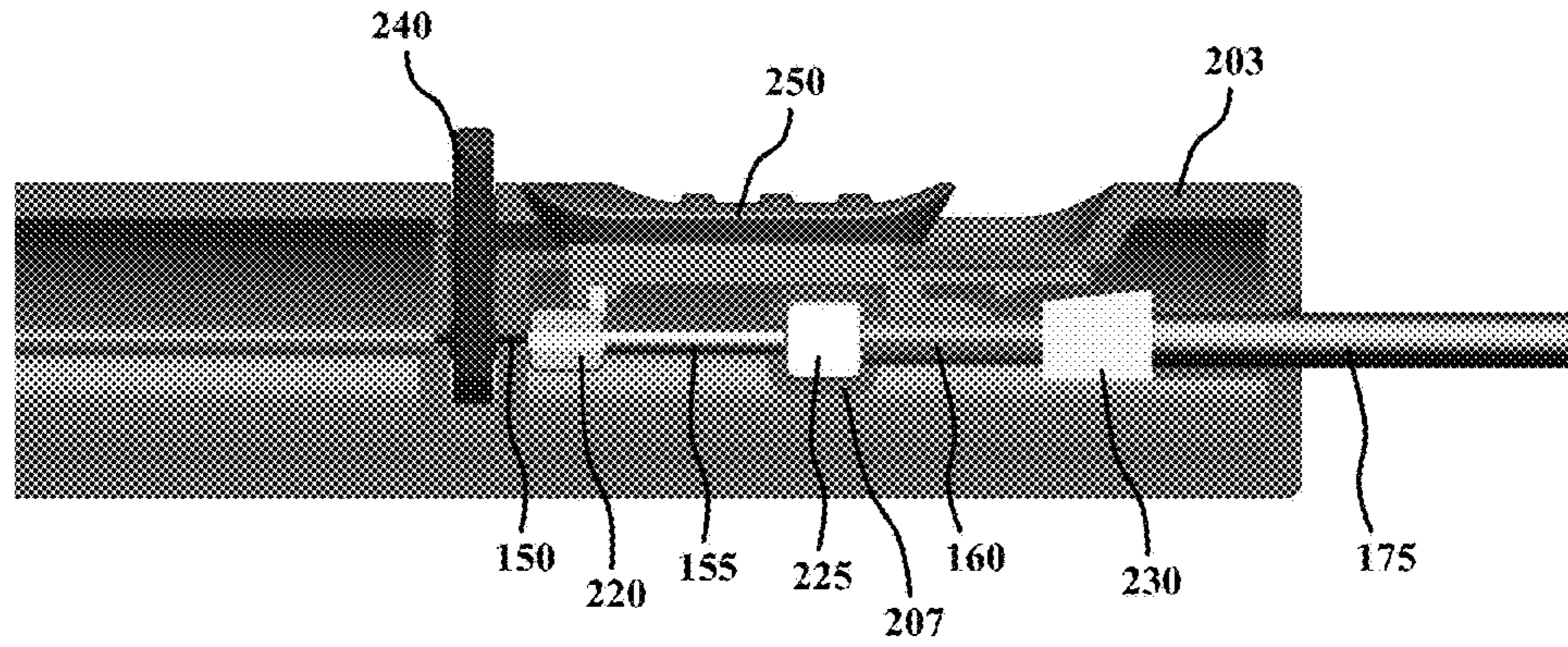


FIG. 54A

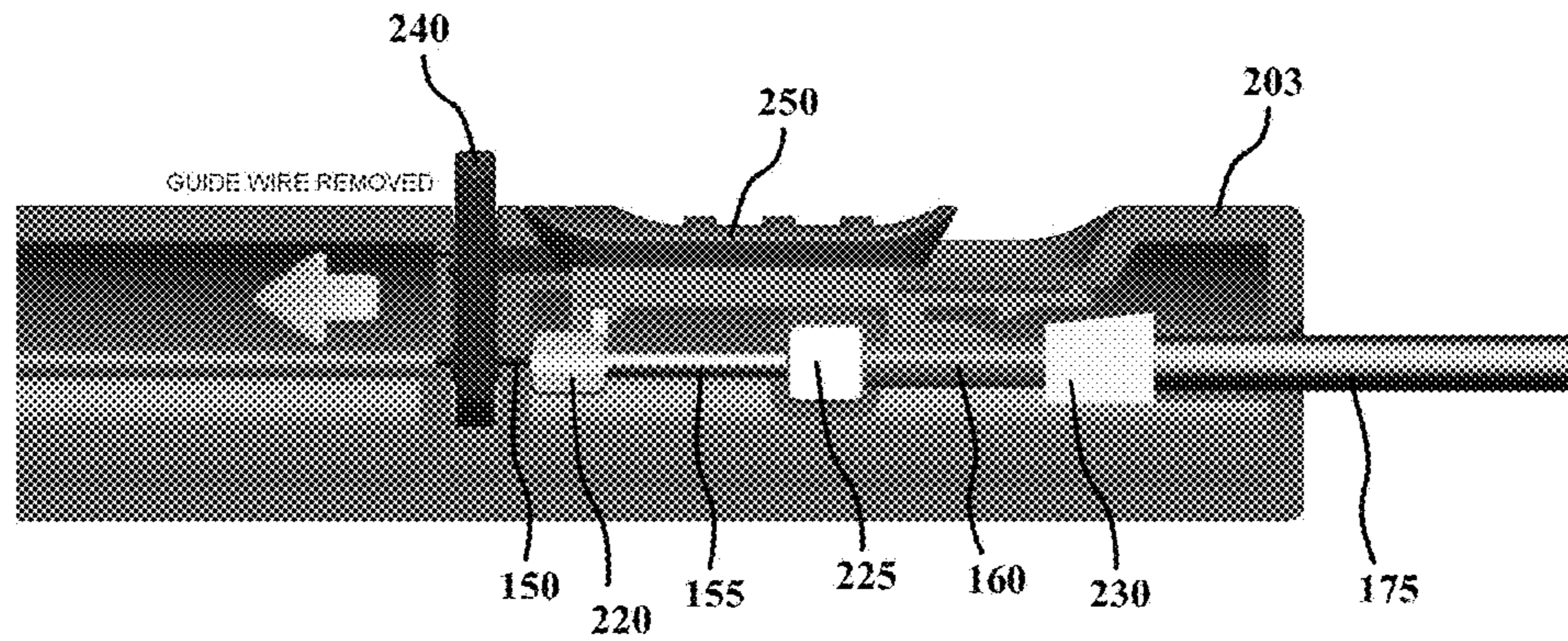


FIG. 54B

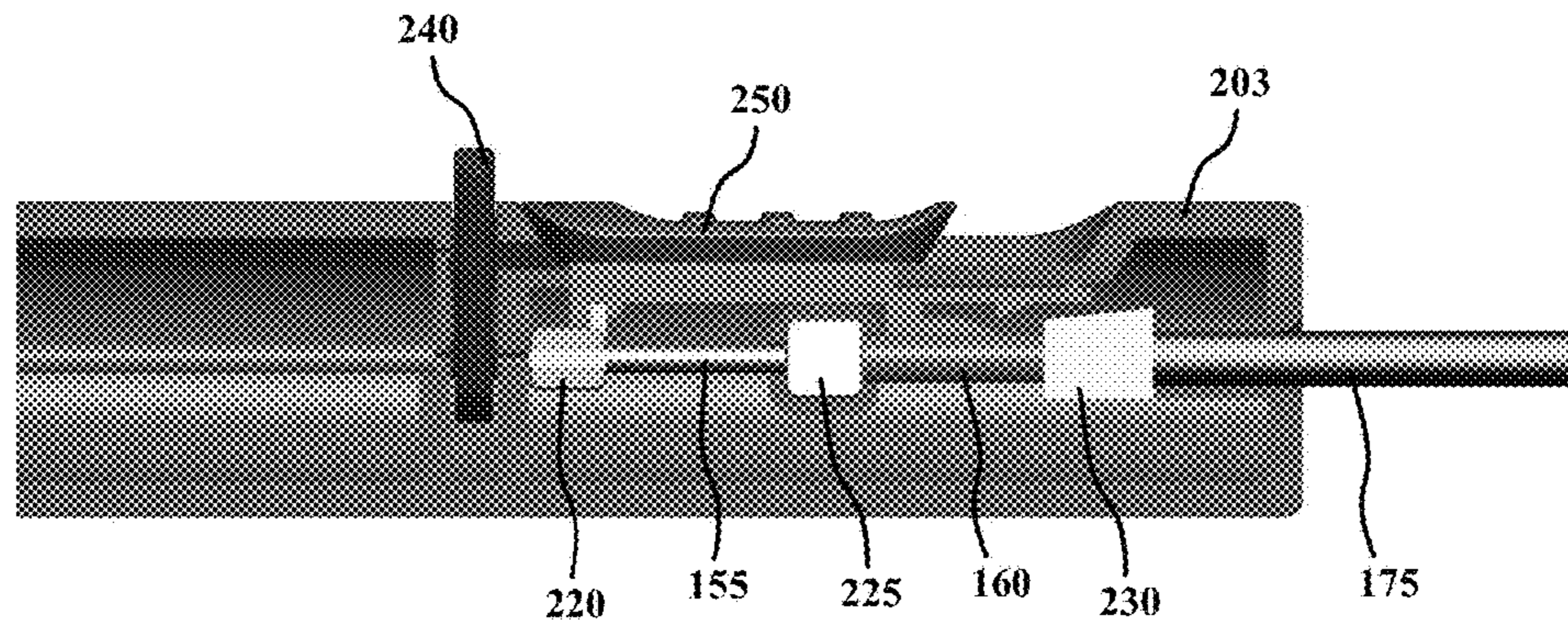


FIG. 54C

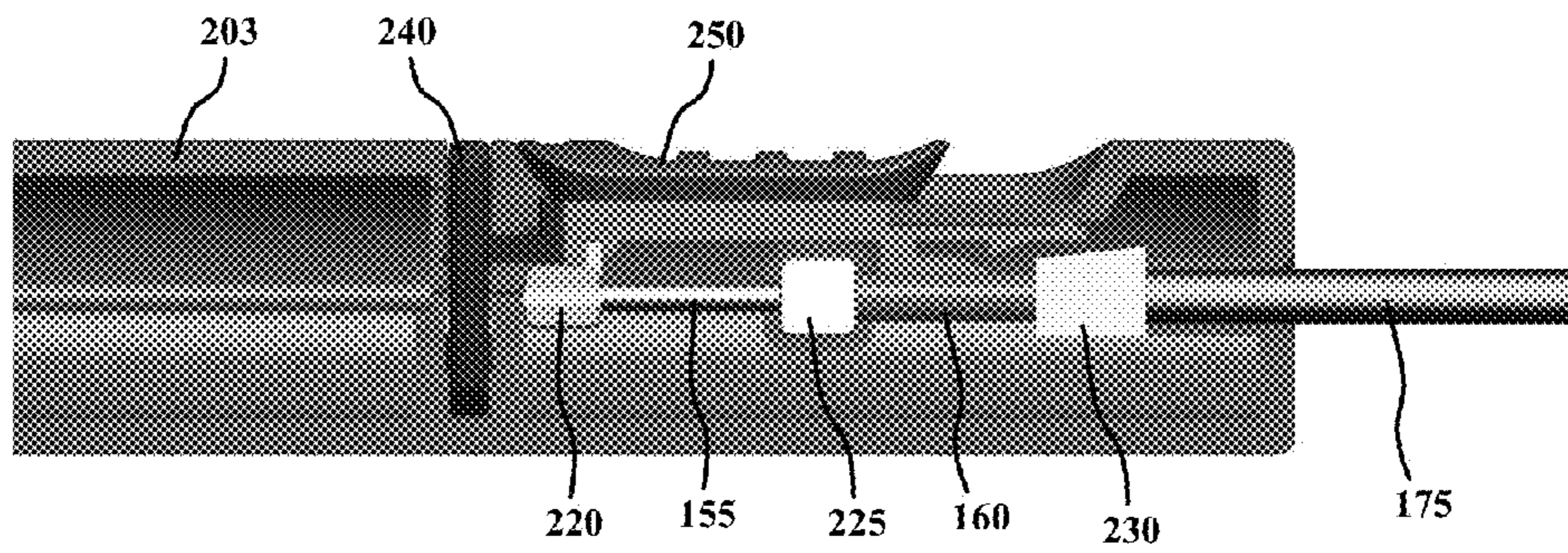


FIG. 54D

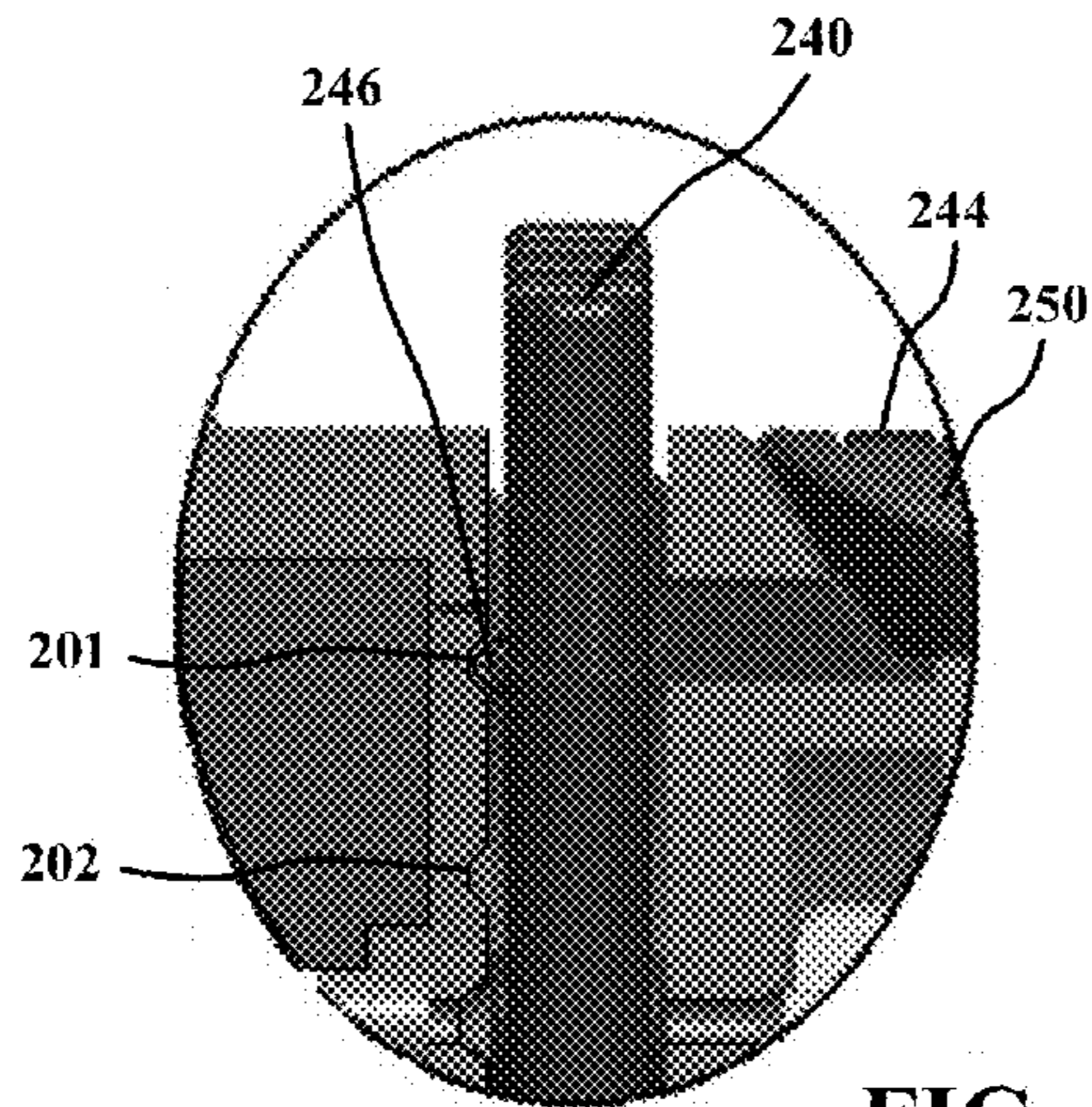


FIG. 54E

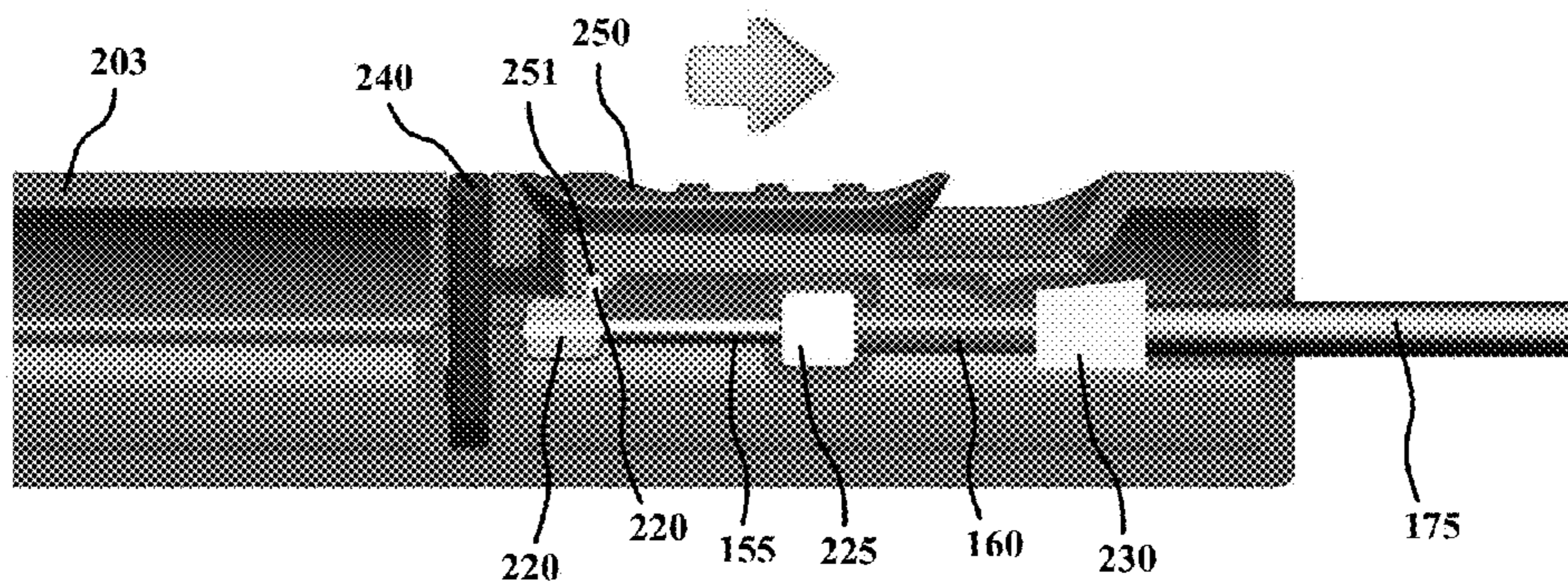


FIG. 54F

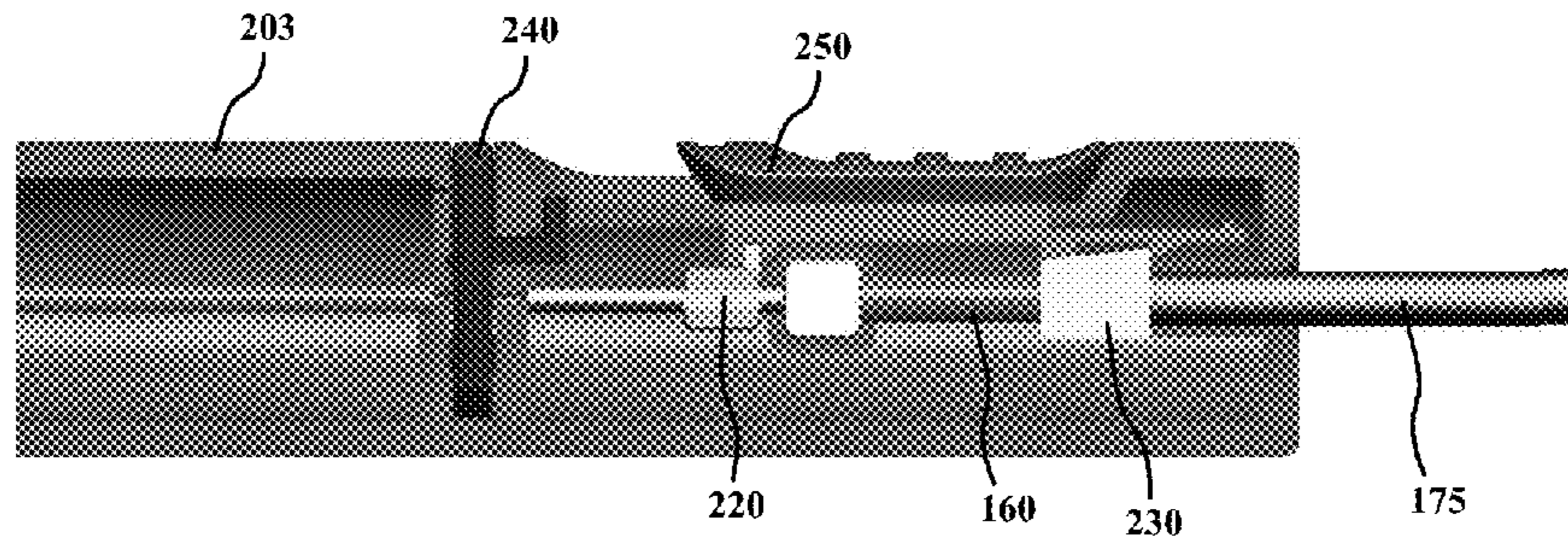


FIG. 55A

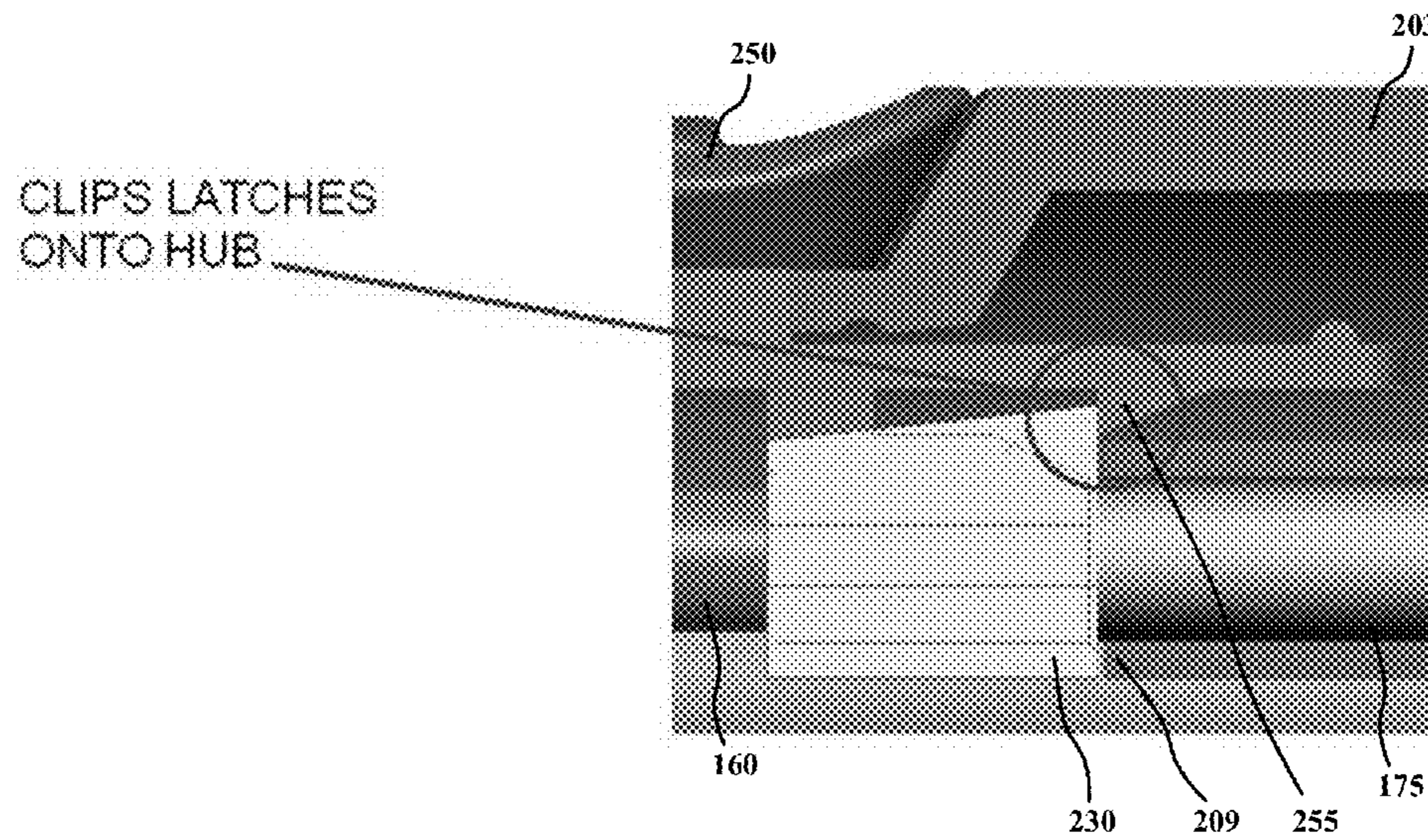


FIG. 55B

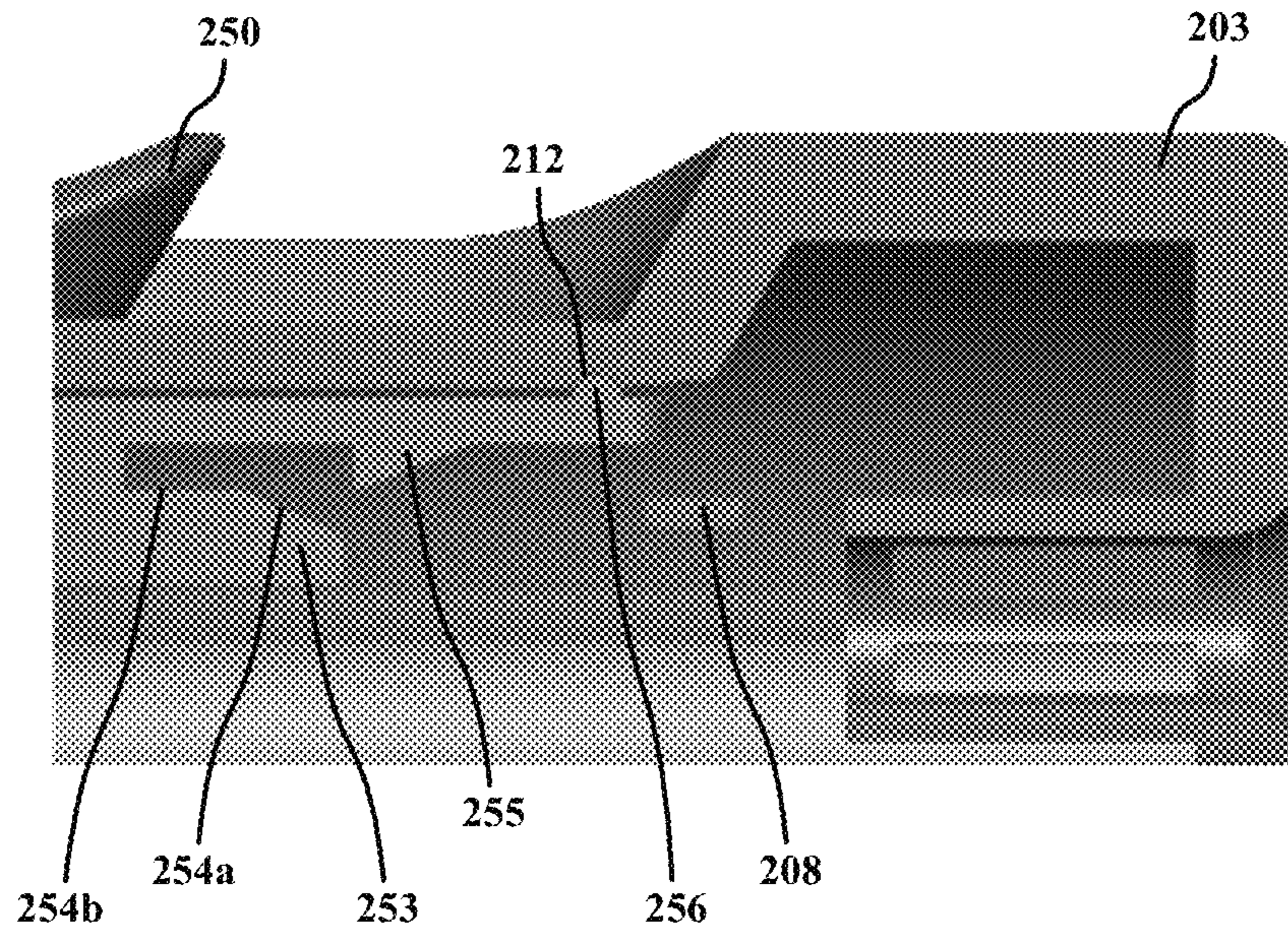


FIG. 56A

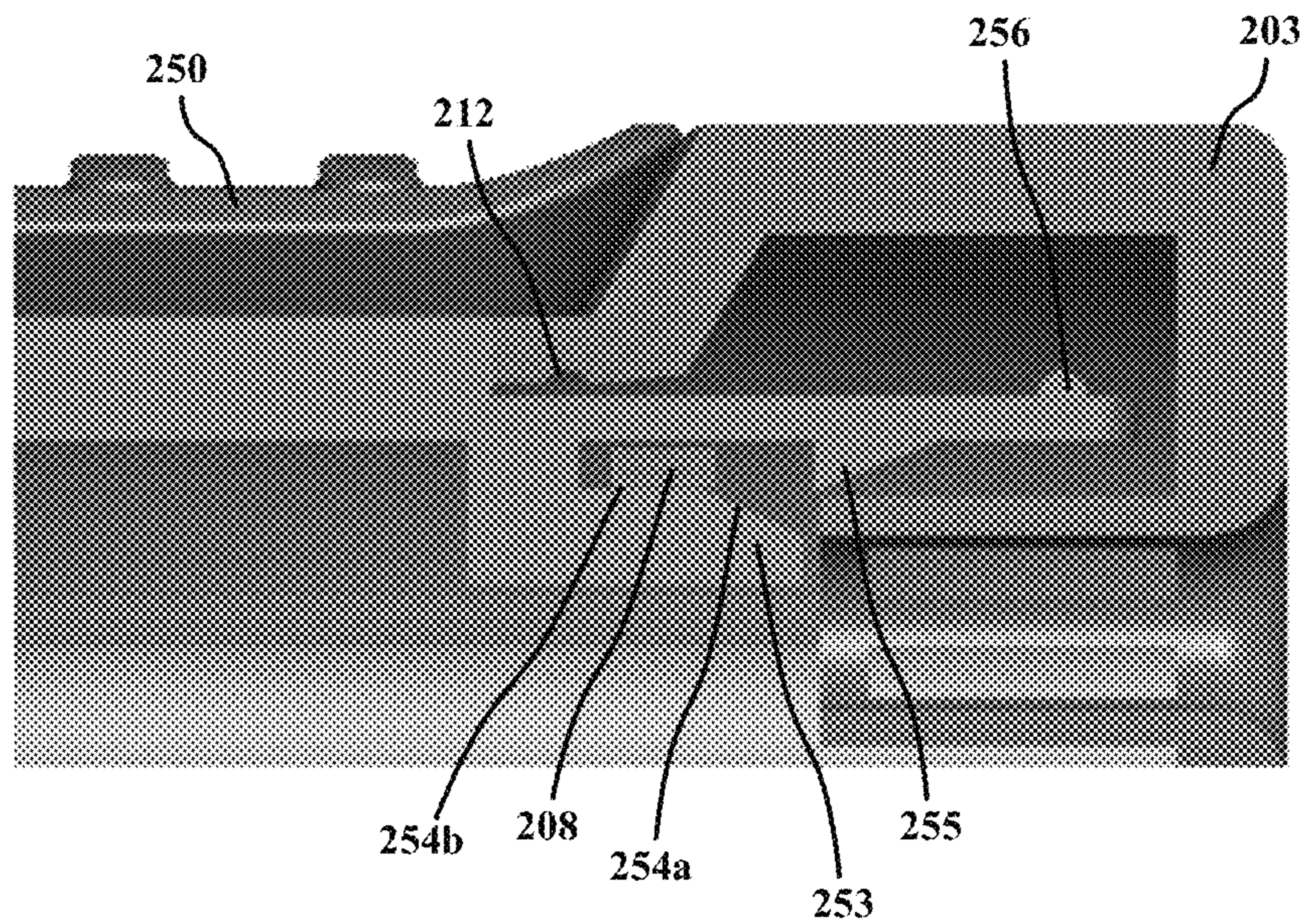


FIG. 56B

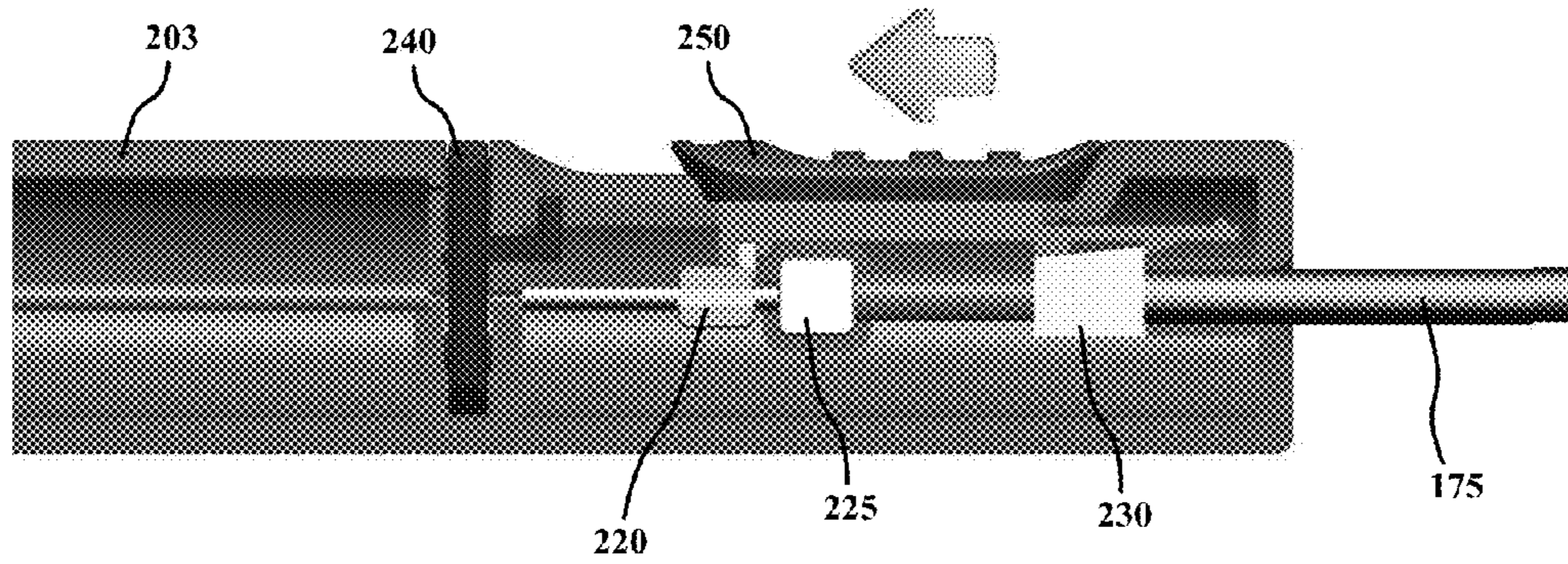


FIG. 57A

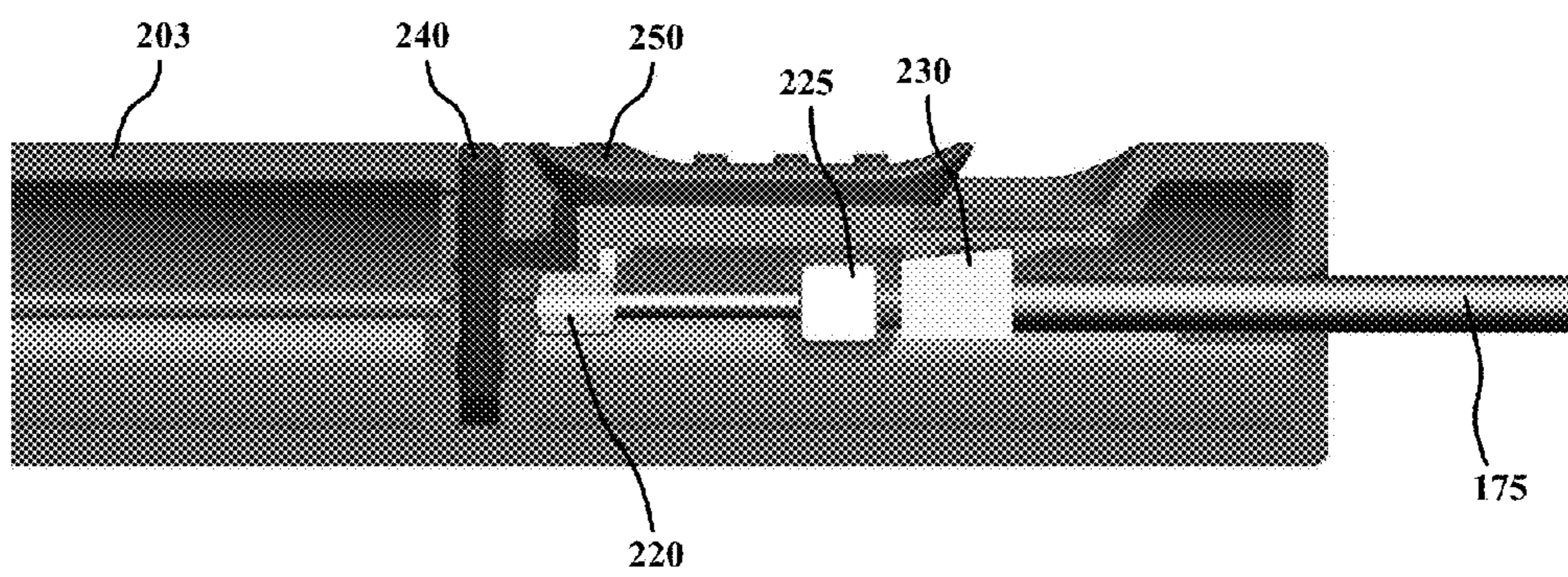


FIG. 57B

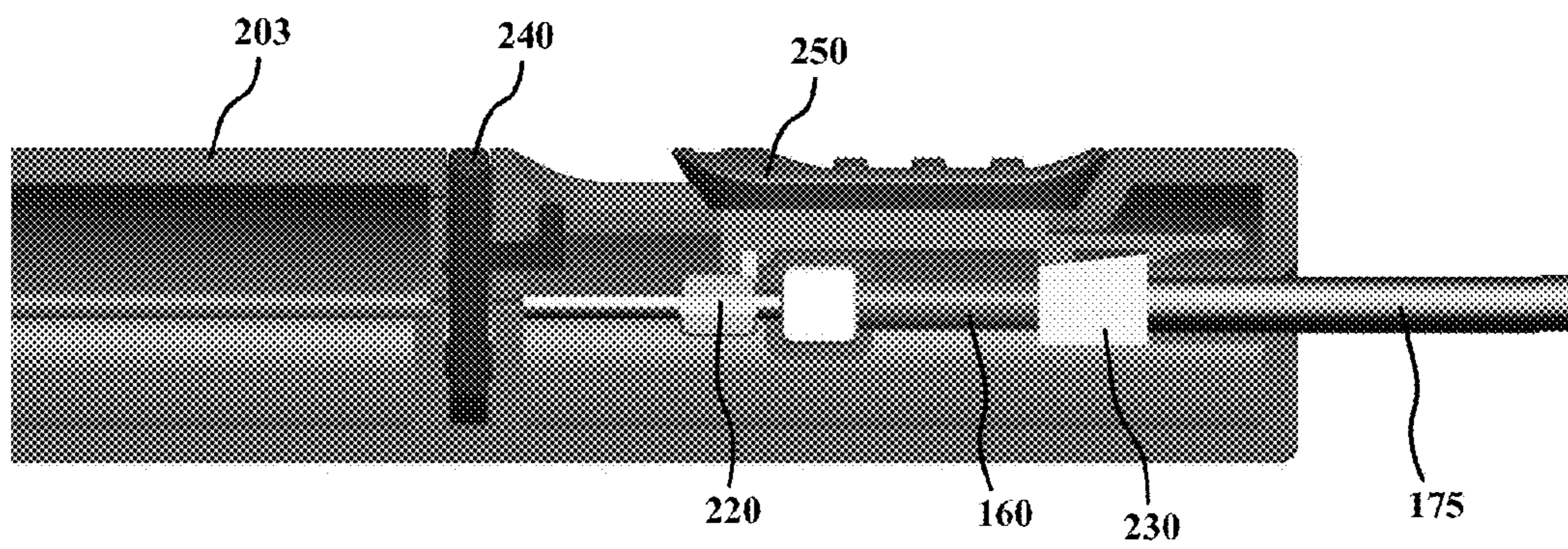


FIG. 57C

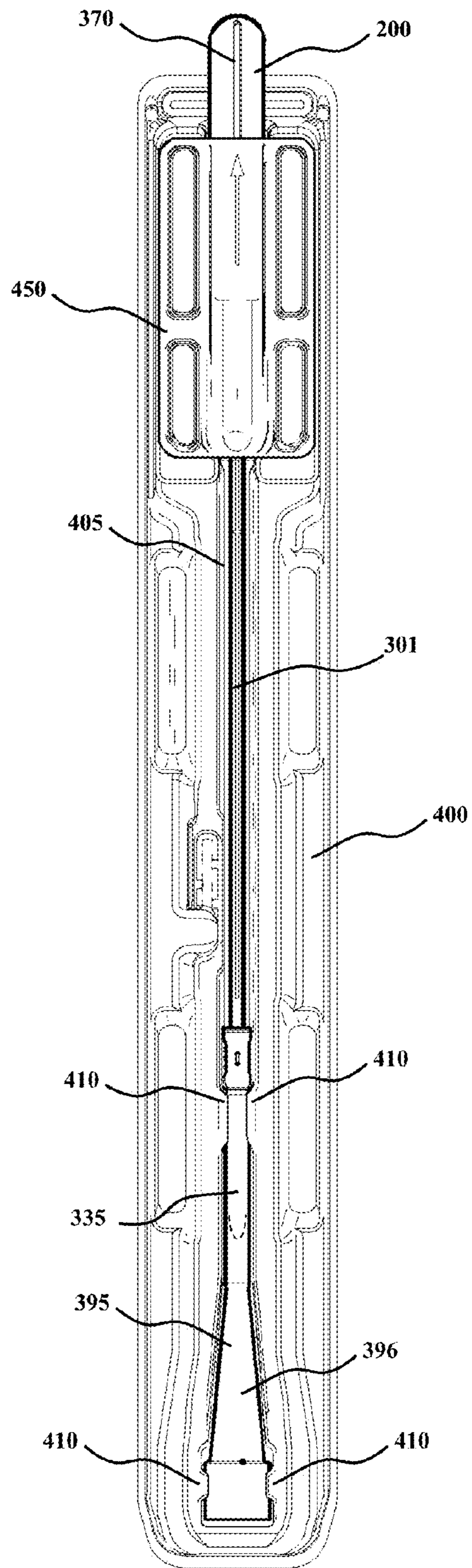
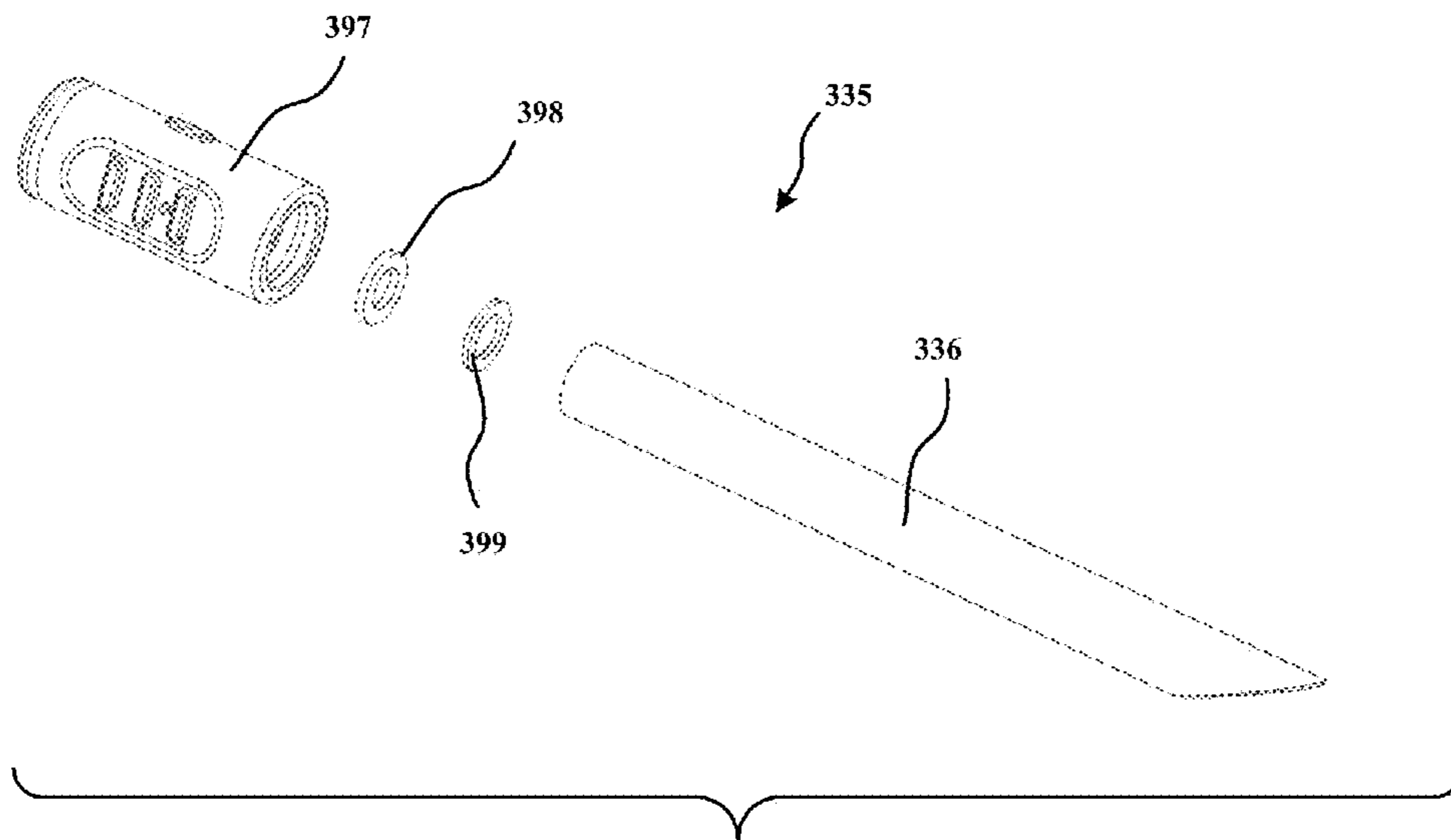
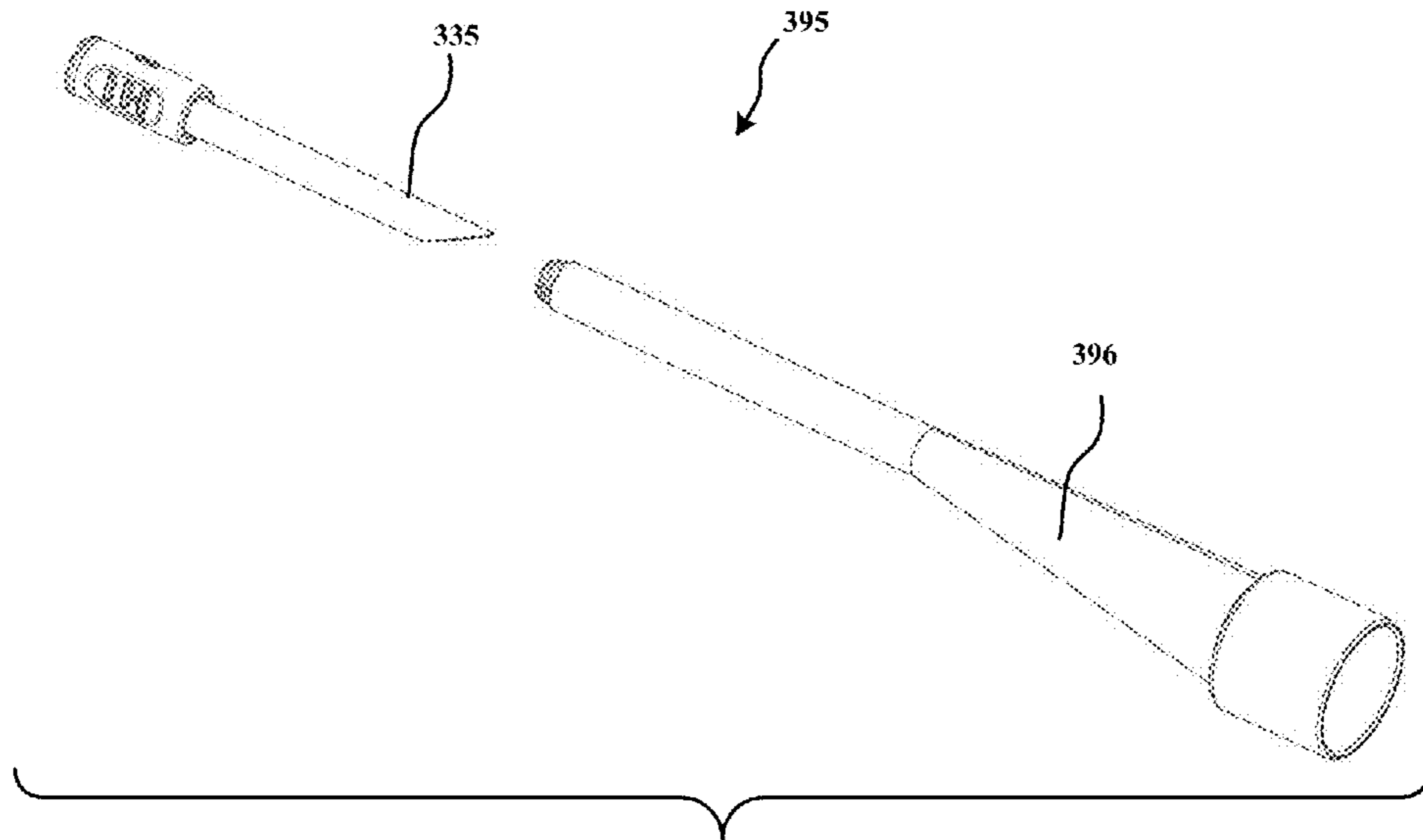


FIG. 58



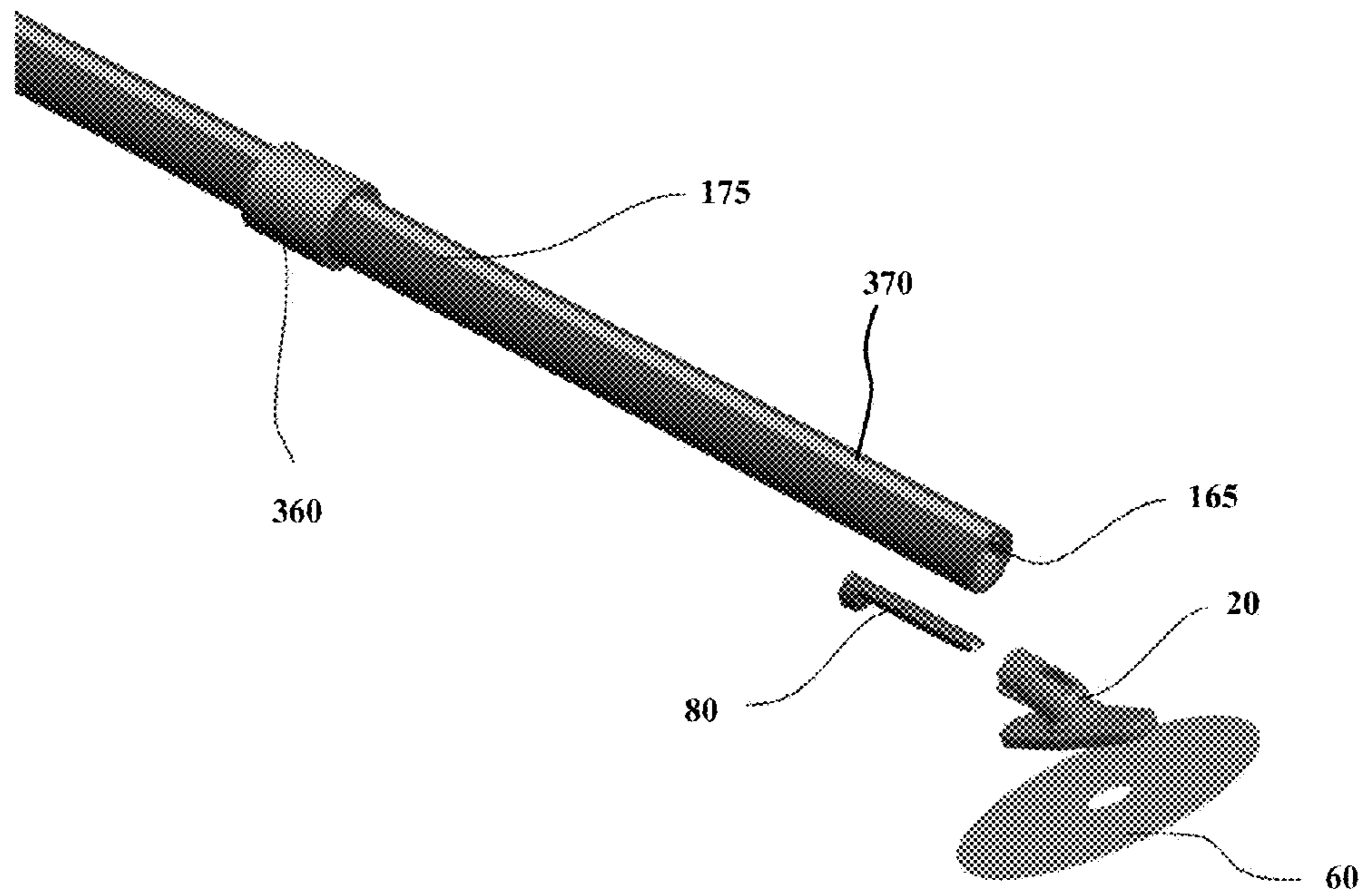


FIG. 61

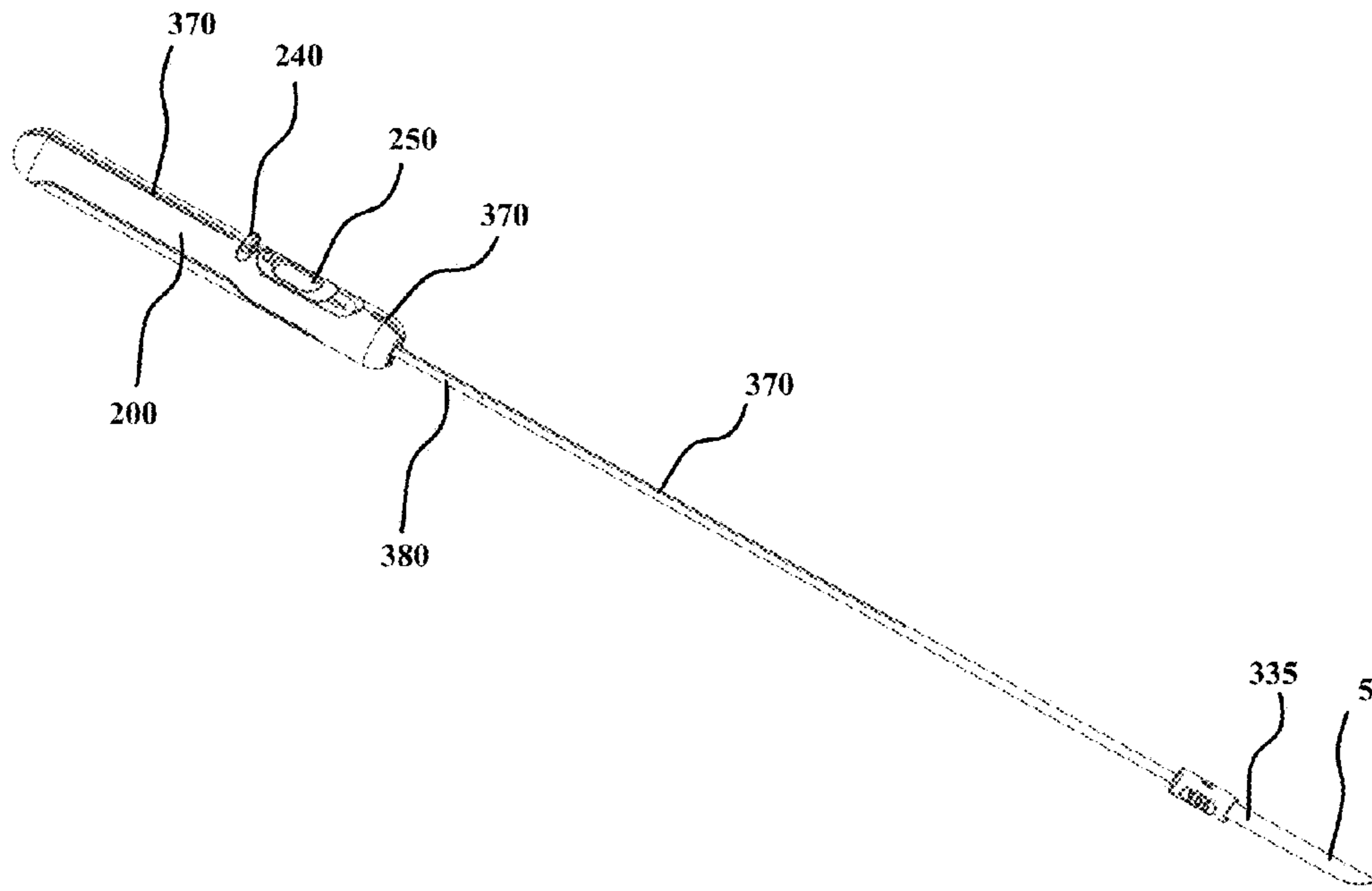


FIG. 62

PERCUTANEOUS PERFORATION CLOSURE SYSTEMS, DEVICES, AND METHODS

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Patent Application Ser. No. 61/605,093, filed Feb. 29, 2012, the entire content of which is hereby incorporated by reference, and U.S. Provisional Patent Application Ser. No. 61/716,345, filed Oct. 19, 2012, the entire content of which is hereby incorporated by reference.

Further, each of the following is incorporated herein in its entirety by reference: U.S. patent application Ser. No. 13/781,625, filed Feb. 28, 2013; U.S. patent application Ser. No. 13/781,628, filed Feb. 28, 2013; and PCT Application No. PCT/US13/28451, filed Feb. 28, 2013.

TECHNICAL FIELD

The present invention relates generally to closure systems, devices, and methods for use in surgical procedures.

BACKGROUND

Minimally invasive procedures are continually increasing in number and variation in part because such techniques offer an immediate advantage over more traditional, yet highly invasive surgeries. Endoscopic surgery, for example, uses one or more scopes inserted through small incisions for diagnosing and treating disease. In particular, endovascular surgery gives access to many regions of the body, such as the heart, through major blood vessels. Typically, the technique involves introducing a surgical instrument percutaneously into a blood vessel, such as, for example, the femoral artery. The currently emerging percutaneous endovascular procedures include aortic valve replacement, mitral valve repair, abdominal and thoracic aneurysm repair and tricuspid valve replacement. Other procedures requiring access to the femoral artery include coronary, carotid and cerebral angiographic procedures.

Other examples of a minimally invasive procedure include NOTES (Natural Orifice Transluminal Endoscopic Surgery) based surgery, e.g. transgastric, transvesical, and transcolonic approaches.

A key feature of these minimally invasive surgical procedures is the forming of a temporary pathway, usually an incision or dilated perforation, to the surgical site. For example, in the emerging percutaneous endovascular procedures, an access site (e.g. incision, puncture hole, or perforation) ranging from approximately 10 to 30 French units is formed as a temporary pathway to access the target site. Various instruments, such as procedural sheaths, guidewires and catheters, are inserted through the access site, as well as specialized medical instruments, such as, balloon catheters and stents.

Currently, these large (10 to 30 French (F)) puncture holes (or perforations) or access sites are routinely created after surgical cut down to the blood vessel and post procedure are closed via cut-down surgical repair. This method is very invasive and fraught with complications. Accordingly, the rapid development of percutaneous endovascular surgery, of which interventional radiology and cardiology are a major component, has led to the need for instrumentation to minimize the risk of complications associated with closing the access site after a procedure.

SUMMARY

In accordance with example embodiments, a device for sealing an aperture in a tissue includes: (a) an implant configured to seal the aperture when positioned adjacent to the aperture; and (b) a delivery shaft configured to engage the implant to allow the implant to be maneuvered into sealing engagement with a distal surface of the tissue, the delivery shaft comprising: (i) a retaining sleeve comprising a locking projection engagable with the locking recess of the implant to secure the implant to the delivery shaft, and (ii) a release sleeve axially slideable relative to the retaining sleeve between a first axial position in which the release sleeve is configured to maintain locking engagement between the locking recess of the implant and the locking projection of the retaining sleeve, and a second axial position in which the release sleeve permits the locking projection of the retaining sleeve to disengage the locking recess of the implant.

The release sleeve may include an interlocking projection configured to engage an interlocking recess of the implant when the release sleeve is in the first axial position and to disengage the interlocking recess when the release sleeve is moved from the first axial position to the second axial position.

The interlocking projection may be one of plurality of interlocking projections configured to engage a respective plurality of interlocking recesses of the implant.

The projection may be biased toward a flared position such that movement of the release sleeve from the first axial position to the second axial position causes the interlocking projection to flare away from and out of engagement with the interlocking recess of the implant.

The device may further include: a handle coupled to the delivery shaft; and an actuator moveable between a first position and second position relative to the handle, wherein the device is configured such that (a) movement of the actuator from the first position to the second position causes a change in the position of two components of the implant relative to each other and (b) movement of the actuator from the second position to the first position causes the delivery shaft to release the implant.

The implant may be formed of a polymer adapted to remain shelf stable and functional for sealing after terminal sterilization.

The polymer may be adapted to remain shelf stable and functional for sealing after terminal sterilization using at least one of (a) ethylene oxide, (b) electron-beam, (c) gamma irradiation, and (d) nitrous oxide.

The polymer may be biodegradable.

The polymer may comprise Polydioxanone, Poly-L-lactide, Poly-D-lactide, Poly-DL-lactide, Polyglycolide, ϵ -Caprolactone, Polyethylene glycol, or combinations of these.

The polymer may comprise polydioxanone.

The device may be configured to seal a perforation in a hollow vessel.

The implant may include an intraluminal portion configured to form a seal with the perforation by contacting an intraluminal surface of the hollow vessel.

The implant may include an extra-luminal portion configured to extend outside the hollow vessel, the delivery shaft being configured to engage the implant via the extra-luminal portion.

The implant may include a flexible wing extending outwardly from a base portion.

The device may be configured to be guided over a guidewire.

The implant may be formed at least in part of a material having an inherent viscosity in a range from 0.5 to 7.0 dl/g.

The implant may include a flexible wing having a diameter greater than a diameter of the aperture in the tissue.

The implant may include a distal foot portion, a flexible wing, and a recessed surface disposed in the distal foot portion and into which the flexible wing is positioned and crimped to provide an effective fluid seal between the foot portion and the flexible wing.

The crimping may be achieved using at least one of (a) mechanical, (b) chemical, and (c) thermal methods.

The implant may include: a flexible wing; and a foot including a distal portion configured to be disposed distally of the flexible wing when the implant is positioned to seal the aperture and a proximal neck configured to extend away from the aperture and proximally away from the aperture.

The distal portion of the foot may have a length this is greater than a diameter of the aperture.

The proximal neck may be flexible relative to the distal portion of the foot.

The proximal neck may extend distally along an axis relative to an upper surface of the distal portion of the foot at an angle that is within the range from 10° to 70°.

The distal portion of the foot may be configured to reinforce the flexible wing to facilitate sealing of the aperture.

The implant may include a base portion and a pin moveable relative to the base portion between a first position and a second position, wherein the pin in the second position is configured to extend outwardly from the base to provide a safety against the base being fully pushed or pulled distally through the aperture to be sealed.

The implant may include a guide channel configured to receive a guide wire.

The pin may be configured to block the guide channel when the pin is in the second position.

The pin may be configured to leave the guide channel open when the pin is the second position.

The base may include a cavity configured to allow sealing of the guide channel via coagulation after removal of a guidewire from the guide channel.

The device may further include: a loading funnel configured to fold the implant into an elongated folded configuration to permit the wing to pass through a procedural sheath when the delivery shaft maneuvers the implant into a location of the aperture to be sealed.

The loading funnel may include: a tapered portion configured to progressively fold the implant into the folded configuration when the implant is maneuvered through the tapered portion in a proximal direction; and a narrowed portion configured to receive the implant with the flexible wing in the folded configuration when the implant is maneuvered further in the proximal direction and proximally beyond the tapered portion.

The tapered portion may include a frustoconical conical portion and the narrowed portion comprises a cylindrical portion.

The frustoconical portion and the cylindrical portion may be non-concentric.

The narrowed portion may include a cannula configured to receive the implant with the wing in the folded configuration and that can be detached from the remainder of the loading funnel.

The device may further include a packaging having a proximal and a distal end, wherein: the delivery shaft, the implant, and the loading funnel are disposed in the packag-

ing such that the delivery shaft extends distally through the narrowed portion of the funnel and into the tapered portion, where the delivery shaft is coupled to the implant; and the loading funnel is held in the packaging such that proximal movement of the delivery shaft relative to the package causes, sequentially, (a) proximal movement of the implant through the tapered portion to progressively fold the implant into the folded configuration, (b) proximal movement of the implant into the cannula, and (c) separation of the cannula, with the implant disposed therein, from the remainder of the loading funnel.

The implant may be held in the tapered portion by the delivery shaft a location.

The device may further include a handle coupled to the delivery shaft.

The cannula may be configured to access multiple forms of introducer sheaths.

In accordance with example embodiments, a method of using the device includes: loading the implant in to the cannula at the time of a surgery in which the implant is used; and inserting the cannula into a proximal access of a procedural sheath in order to introduce the implant in the folded configuration into the procedural sheath.

The method may further include feeding a proximal end of the guidewire through the implant and the delivery shaft prior to inserting the cannula into the proximal access of the procedural sheath, such that the distal end of the guidewire extends through the aperture to be closed by the implant.

In accordance with example embodiments, a device includes: a sealing member configured to seal the aperture when positioned adjacent to the aperture; and a delivery device releasably coupleable to the sealing member such that the delivery device is configured to position the sealing member adjacent to the aperture, wherein the sealing member comprises a passageway configured to receive a guidewire to guide the sealing member to the aperture, the sealing member configured to seal the passageway after complete removal of the guidewire from the passageway.

The sealing member may include a base portion and a moveable member that is moveable between a first position and a second position relative to the base portion.

The sealing member may be configured such that movement of the moveable member from the first position to the second position causes occlusion of the passageway in order to seal the passageway after removal of the guidewire from the passageway.

The delivery device may be configured to move the moveable member from the first position to the second position.

In one aspect of example embodiments of the invention, an implantable device for sealing a surgical perforation is provided. In accordance with example embodiments, this device is polymer-based. For example, the device may be formed of a biodegradable polymer. The resulting biodegradable polymer may be biocompatible and bioresorbable with the ability to degrade when implanted in-vivo.

A biodegradable polymer can have crystalline and amorphous regions and are therefore, in general, semi-crystalline in nature. Degradation of a biodegradable polymer such as initiates in the amorphous regions, with the crystalline regions also degrading but at a slower rate relative to the amorphous regions. Without wishing to be tied to a theory, degradation of a polymer such as Polydioxanone (PDO) occurs along the polymer back bone by hydrolysis of the ester bonds. This non-specific ester bond scission occurs randomly along the polymer chain with water penetration initially cutting the chemical bonds and converting the long

polymer chains into natural monomeric acids found in the body, such as lactic acid. Such monomeric acids are then phagocytized by the enzymatic action of special types of mononuclear and multinuclear white blood cells. The polymer is thus degraded into non-toxic, low molecular weight residues that are capable of being eliminated from the body by normal metabolic pathways, e.g. via exhalation and/or excretion. Such a pathway thereby enables reference to the breakdown of such polymers in-vivo through terminology such as absorbable, bioabsorbable, degradation, biodegradation, resorption, bioresorption, etc.

In another aspect, the biodegradable polymer may be shelf stable even after terminal sterilization, e.g. using ethylene oxide, gamma irradiation, e-beam irradiation, nitrous oxide, etc. for in vivo use. In accordance with example embodiments, the biodegradable polymer is designed to withstand terminal sterilization, such as ethylene oxide sterilization, and still maintain long-term shelf life stability and product functionality. Terminal sterilization, such as by ethylene oxide, can have a dramatic effect on the structural stability of polymers as they are either degraded into low molecular weight species or cross linked into complex polymeric systems, which can negatively alter the post-sterilization polymer properties. Accordingly, in order to provide a post sterilization, shelf-stable, biocompatible polymeric implant; the polymer, in accordance with example embodiments of the present invention, is able to survive the terminal sterilization procedure and still maintain functionality.

It has been found that post-sterilization stability is achievable by using polymers with an inherent viscosity [IV] (which is a method of evaluating the relative molecular weight of the polymeric system) that is of a sufficient starting range to endure a drop in IV post-sterilization and still meet the required implant design requirements. Without wishing to be tied to a theory, it is believed that polymers are susceptible to degrade into lower molecular weight species during terminal sterilization, thereby affecting the inherent viscosity of the implant during storage. By starting with a polymer system with an IV value in its upper range pre-sterilization, it is possible to have a sterile system, post-sterilization with an IV lower than that of the starting system but that is designed to meet the required shelf-life stability. This IV value is typically in the range of 0.5-7.0 dl/g.

Additionally, in accordance with example embodiments, the use of a specific and defined atmosphere for storage of the implant pre- and post-sterilization further adds to increasing the post-sterilization shelf-life stability of the polymer in question. One such method is the use of a controlled atmosphere, specifically one where excessive moisture is reduced via a vacuum or low moisture containing dried gases such as nitrogen, argon, etc. Furthermore, the use of packaging materials with a low moisture vapor transmission rate, for example orientated polypropylene (OPP), Polyethylene terephthalate (PET), Linear low-density polyethylene (LLDPE), polyethylene (PE), foil-based packaging materials (e.g. aluminium), or combinations thereof, in combination with a low moisture environment can further aid in enhancing the stability of the polymeric material post-sterilization.

Further features and aspects of example embodiments of the present invention are described in more detail below with reference to the appended Figures.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1A shows a perspective view of a closure device with an alternative extra-luminal pin and situated on a guidewire extending into an artery, the artery shown in cross-section.

FIG. 1B shows a perspective view of the closure device of FIG. 1A with an alternative extra-luminal pin and situated on a guidewire extending into the artery of FIG. 1A, the artery shown in cross-section.

FIG. 1C shows a front view of the closure device of FIG. 1A engaging the artery, the artery shown in cross-section.

FIG. 2A shows a perspective view of the closure device of FIG. 1A when not engaged with the artery, disposed on a guidewire, and with an extra-luminal pin in a retracted position.

FIG. 2B shows a perspective view of the closure device of FIG. 2A when not engaged with the artery, and with the extra-luminal pin in a deployed position.

FIG. 2C shows a right side view of the closure device shown in FIG. 2A.

FIG. 2D shows a right side view of the closure device shown in FIG. 2B.

FIG. 3A shows a right side view of a foot core of the closure device shown in FIG. 1A.

FIG. 3B shows a front view of the foot core shown in FIG. 3A.

FIG. 3C shows a perspective view of the foot core shown in FIG. 3A.

FIG. 3D shows a cross-sectional perspective view of the foot core shown in FIG. 3A.

FIG. 4A shows a perspective view of another foot core.

FIG. 4B shows a front view of the foot core shown in FIG. 4A.

FIG. 4C shows a cross-sectional perspective view of the foot core shown in FIG. 4A.

FIG. 4D shows a bottom view of the foot core shown in FIG. 4A.

FIG. 4E shows a perspective view of the foot core shown in FIG. 4A and a wing element.

FIG. 4F shows a right side view of the foot core and wing element shown in FIG. 4E.

FIG. 5A shows a perspective view of another foot core.

FIG. 5B shows a front view of the foot core of FIG. 5A.

FIG. 6A shows a wing element of the device of FIG. 1A in a flat state.

FIG. 6B shows the wing element of FIG. 6A in a folded or curved state.

FIG. 7A shows a cross-sectional right side view of a closure system incorporating the closure device shown in FIG. 1A.

FIG. 7B shows a cross-sectional right side view of the closure device shown in FIG. 7A in a released state.

FIG. 7C shows a perspective view of the extra-luminal pin element.

FIG. 7D shows a perspective view of another extra-luminal pin element.

FIG. 8A shows a left side view of another closure system.

FIG. 8B shows a left side view of the closure system of FIG. 8B after deployment of an extra-luminal pin arrangement.

FIG. 9A shows a left side view of another closure system.

FIG. 9B shows a left side view of the closure system of FIG. 9A after deployment of an extra-luminal pin.

FIG. 10A shows a left side view of another closure system.

FIG. 10B shows a left side view of the closure system of FIG. 9A after deployment of an extra-luminal pin.

FIG. 11A shows a left side view of another closure system.

FIG. 11B shows a left side view of the closure system of FIG. 11A after deployment of an extra-luminal pin.

FIG. 12A shows a left side view of another closure system.

FIG. 12B shows a left side view of the closure system of FIG. 12A after deployment of an extra-luminal pin.

FIG. 13A shows another foot core.

FIG. 13B shows another foot core.

FIG. 14 shows another foot core.

FIG. 15A shows a foot core having a flexible neck.

FIG. 15B shows another foot core having a flexible neck.

FIG. 16 shows a foot core that does not include a wing-receiving recess.

FIG. 17A shows an implant that utilizes a wing-retention collar.

FIG. 17B shows the implant of FIG. 17B with the collar mounted.

FIG. 17C is an enlarged partial view of the implant of FIG. 17B.

FIG. 18 is a sectional side view of a foot core and an intra-luminal pin.

FIG. 19 shows an implant.

FIG. 20 is a perspective view of a cross-sectioned implant of FIG. 19.

FIG. 21 is a perspective view of a cross-sectioned implant of FIG. 19 with an extra-luminal pin in a deployed position.

FIG. 22A shows a foot core of the implant of FIG. 19.

FIG. 22B shows a flexible wing of the implant of FIG. 19.

FIG. 22C shows an extra-luminal pin of the implant of FIG. 19.

FIG. 23 is a side view of the implant of FIG. 19.

FIG. 24 is a front view of the implant of FIG. 19.

FIG. 25 is a back view of the implant of FIG. 19.

FIG. 26 is a top view of the implant of FIG. 19.

FIG. 27 is a bottom view of the implant of FIG. 19.

FIG. 28A shows a front perspective view of a foot core.

FIG. 28B shows a rear perspective view of the foot core of FIG. 28A.

FIG. 28C shows a top view of the foot core of FIG. 28A.

FIG. 28D shows a bottom view of the foot core of FIG. 28A.

FIG. 28E shows a perspective view of the bottom of the foot core of FIG. 28A.

FIG. 29 is a partial sectional view the flexible wing of the implant of FIG. 19.

FIG. 30 shows a side view of a procedural sheath.

FIG. 31A shows a right side view of a delivery system for implanting the closure device of FIG. 1A.

FIG. 31B is an enlarged view of section A of FIG. 31A.

FIG. 32 is a cross-sectional perspective view of the closure device attached to a distal tip of the delivery system of FIG. 31A.

FIG. 33A is an exploded perspective view showing a retaining sleeve, foot core, and extra-luminal pin of the system of FIG. 31A.

FIG. 33B shows a perspective view of the components shown in FIG. 33A in an assembled state with a wing and guidewire.

FIG. 33C shows the assembly of FIG. 33B together with a release sleeve.

FIG. 34A shows a perspective view of the retaining sleeve of the system of FIG. 31A

FIG. 34B shows a partial side view of the foot core of the closure device of FIG. 1A, corresponding to the extra-luminal section of the foot core.

FIG. 34C shows a cross-sectional side view of an interlocking connection between the retaining sleeve, foot core, and release sleeve of the system of FIG. 31A.

FIG. 35 shows a side view of interior components of the handle of the delivery system of FIG. 31A.

FIG. 36 shows a perspective view of a loading funnel.

FIG. 37 shows the funnel of FIG. 36, the closure device of FIG. 1A, and a shaft of the delivery system of FIG. 31A.

FIG. 38 shows the components shown in FIG. 37 with the closure device disposed within the funnel.

FIG. 39A shows a perspective view of another loading funnel.

FIG. 39B shows a cross-sectional perspective view of the loading funnel of FIG. 39A.

FIG. 39C shows a perspective view of the loading funnel of FIG. 39A.

FIG. 40A shows a perspective view of another loading funnel.

FIG. 40B shows an exploded view of the loading funnel of FIG. 40A.

FIG. 41A shows a perspective view of another loading funnel.

FIG. 41B shows a cross-sectional partial perspective view of the loading funnel of FIG. 41A.

FIG. 42A shows an exploded perspective view of the loading funnel of FIG. 41A.

FIG. 42B shows a further exploded perspective view of the loading funnel of FIG. 41A.

FIG. 43A shows a perspective view of a split funnel body.

FIG. 43B shows a perspective view of a splittable funnel body with a notched wall.

FIG. 43C shows a side view of the funnel body of FIG. 43B.

FIG. 43D shows a rear view of the funnel body of FIG. 43B.

FIG. 43E shows a perspective view of a splittable funnel body with a notched wall and lead-in notch.

FIG. 43F shows a side view of the funnel body of FIG. 43E.

FIG. 43G shows a rear view of the funnel body of FIG. 43E.

FIG. 43H shows a perspective view of a staged funnel body.

FIG. 43I shows a side view of the staged funnel body of FIG. 43H.

FIG. 43J shows a perspective view of an offset funnel body.

FIG. 43K shows a side view of the offset funnel body of FIG. 43J.

FIG. 43L shows a perspective view of the offset funnel body of FIG. 43J showing the relative position of an implant prior to loading along a guidewire

FIG. 43M shows a side view of the arrangement of FIG. 43L.

FIG. 44 shows a guidewire being back-loaded to the foot core of the closure device of FIG. 1A.

FIG. 45A shows insertion of the closure device of FIG. 1A being inserted into a loading funnel.

FIG. 45B shows a cap and seal snapped to a funnel body of the loading funnel of FIG. 45A.

FIG. 46A shows a perspective view of the loading funnel of FIG. 45B, containing the closure device of FIG. 1A being inserted into a hub of the procedural sheath of FIG. 30.

FIG. 46B shows a cross-sectional side view of the loading funnel of FIG. 45B, containing the closure device of FIG. 1A, inserted into the hub of the procedural sheath of FIG. 30.

FIG. 47A shows advancement of the delivery system of FIG. 31A and the closure device of FIG. 1A down the procedural sheath of FIG. 30.

FIG. 47B shows advancement of the closure device of FIG. 1A and the distal portion of the delivery system of FIG. 31A into an arterial lumen.

FIG. 48 shows the procedural sheath of FIG. 30 being withdrawn from the artery, with the artery shown in sectional side view.

FIG. 49A shows the arrangement of FIG. 48 with deployment of the extra-luminal pin of the closure device.

FIG. 49B shows the arrangement of FIG. 49A with the closure device released from the delivery system.

FIG. 50 shows the arrangement of FIG. 49B after withdrawal of the procedural sheath and delivery system from the tissue tract.

FIG. 51A shows a rotatable interlocking arrangement.

FIG. 51B shows the interlocking arrangement of FIG. 51A in a disengaged state.

FIG. 51C shows another interlocking arrangement in a disengaged state.

FIG. 51D shows another interlocking arrangement in a disengaged state.

FIG. 52 shows an exploded view of a handle portion of a delivery system for implanting a closure device.

FIG. 53 shows components of the handle portion of the delivery system of FIG. 52.

FIG. 54A shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 in an initial state with a guidewire in place.

FIG. 54B shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 with the guidewire being removed.

FIG. 54C shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 after removal of the guidewire.

FIG. 54D shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 after removal of the guidewire and depression of a lock member.

FIG. 54E shows an enlarged partial cross-sectional view of a lock member of the handle portion of the delivery system of FIG. 52 with the lock portion in a locked position.

FIG. 54F shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 at the onset of distal actuation of a thumb slider.

FIG. 55A shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 with the thumb slider moved to a distal position.

FIG. 55B shows an enlarged partial cross-sectional view of the handle portion of the delivery system of FIG. 52 with the thumb slider moved to the distal position.

FIG. 56a shows an enlarged partial cross-sectional view of the handle portion of the delivery system of FIG. 52 with the thumb slider in a proximal position.

FIG. 56B shows an enlarged partial cross-sectional view of the handle portion of the delivery system of FIG. 52 with the thumb slider moved to the distal position.

FIG. 57A shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 at the onset of proximal actuation of the thumb slider.

FIG. 57B shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 with the thumb slider returned to the proximal position after both distal actuation and subsequent proximal actuation.

FIG. 57C shows a cross-sectional view of the handle portion of the delivery system of FIG. 52 with the thumb slider moved to distal position a second time.

FIG. 58 shows a packaged surgical closure device product.

FIGS. 59 and 60 show a loading funnel of the product of FIG. 58.

FIG. 61 shows an exploded view of components of a delivery system and a closure device.

FIG. 62 shows components of a device after removal from a packaging tray of FIG. 58.

DETAILED DESCRIPTION

Various example embodiments are described in detail herein. These embodiments generally share certain features in common. Accordingly, the various embodiments each share common features, except to the extent indicated otherwise. As such, for the sake of conciseness, the description of the common features is not repeated in connection with the description of each described embodiment. Further, features that are the same or analogous among the various embodiments are, in connection with some embodiments, given like reference numbers, but followed by a letter associated with the particular embodiment. For example, if an embodiment has an element 7, the corresponding or analogous element in further embodiments would be designated 7a, 7b, 7c, and so on. For convenience, the description of these features is not repeated in connection with each embodiment; rather, it should be understood that the description of these features in connection with other embodiment(s) applies unless indicated otherwise.

As described herein, example embodiments of the present invention provide surgical closure systems, devices, and methods. As such, provided systems, devices, and methods are useful for closing a perforation (i.e., a hole, puncture, tear, rip, or cut, etc.) in any hollow vessel associated with a mammalian surgical procedure. One of ordinary skill in the art will appreciate that the systems, devices, and methods are useful for closing a perforation in any lumen of a mammal, including, for example, the gastrointestinal tract (e.g. the stomach, intestines, colon, etc.), heart, peritoneal cavity, esophagus, vagina, rectum, trachea, bronchi, or a blood vessel.

Although certain figures and embodiments relate to use of systems and devices for closure of a perforation associated with vascular surgery, one of ordinary skill in the art will appreciate that components of a provided device are not size dependent (i.e., are scalable) and are therefore useful for closure of any perforation in a lumen of a mammal.

Some embodiments of the present invention are directed to a closure system, device, and method of percutaneous closure of an arteriotomy following an endovascular/intra-arterial procedures.

One of ordinary skill in the art will recognize that many mammalian lumina are comprised of one or more friable tissues. Thus, a common difficulty associated with surgical closure of a perforation in such lumina is that suture material, used in typical closure systems, tends to cause tears in the friable tissue. Such tearing of the luminal tissue impedes healing and causes scarring. Indeed, such tearing of the friable tissues of the internal lumina of blood vessels can lead to scarring, dislodgment of tissue particles, blockage, or even eventual death of the patient. In view of the fragile nature of luminal tissues, an aspect of example embodiments of the present invention is to provide systems, devices, and methods that allow a seal to be formed closure of a tissue perforation in a reliable manner with minimal trauma to the luminal tissue, for example, by providing a sutureless seal.

With regards to the arterial wall morphology, in the context of example embodiments directed to closing arterial perforations, the fibrous adventitial layer of an artery (i.e.,

the outer layer) is relatively tough, whilst the intimal and endothelial layers are friable. Because of the morphology of the arterial wall, an arteriotomy may be circumferential in nature and perpendicular to the longitudinal axis of the artery.

Closure Device

Referring to FIG. 1A, a percutaneous Vascular Closure Device (VCD) **5** is configured to provide relatively large vascular closures. An example of an intended application of this device **5** is the percutaneous closure of 12-30 F arteriotomies following endovascular/intraarterial procedures. In clinical practice, commonly targeted arteries may include, for example, the common femoral artery, the subclavian artery, axillary artery, ascending aorta, brachial artery, and other vessels used for endovascular access. At the conclusion of the interventional procedure, the implant or device **5** is percutaneously delivered into the artery **2** via a procedural sheath **100** (illustrated, e.g. in FIG. 30) over a guidewire **150**.

The device **5'** shown in FIG. 1B, differs from the device **5** only in that the device **5'** employs an extra-luminal pin **80a** that differs from an extra-luminal pin **80** of the device **5**. In particular, referring to FIGS. 7C and 7D, the extra-luminal pin **80a** has a slot **85a** to facilitate the pin **80a** being moved into its distal or deployed position, as described in further detail herein, while the guidewire **150** remains in situ, whereas the extra-luminal pin **80** is configured to prevent full distal extension of the extra-luminal pin **80** when the guidewire **150** remains in situ. Aside from this difference, as well as the presence of the guidewire in certain views, the devices **5** and **5'** should be considered identical. Moreover, for the sake of conciseness, the description of the device **5** is considered interchangeable with the device **5'**, except to the extent indicated otherwise.

FIGS. 1A to 1C illustrate final closure dynamics of the device **5**, **5'** in situ in a sectioned artery **2**, with FIG. 1A showing the device **5** after removal of the guidewire **150**. The implant device **5**, **5'** includes a body or foot core **20**, a flexible wing **60**, and the extra-luminal pin **80**, **80a**.

All implant device components (e.g., the foot core **20**, the flexible wing **60**, and the extra-luminal pin **80**, **80a** in the illustrated examples of FIGS. 1A to 1C) are manufactured from synthetic absorbable materials, although other suitable non-synthetic and/or non-absorbable materials may be used instead of, or in addition to, these synthetic absorbable materials. The flexible wing **60**, the foot core **20**, and the extra-luminal pin **80**, **80a** may each be manufactured from any suitable material, e.g. Polydioxanone (PDO), Poly-L-lactide (PLLA), Poly-D-lactide (PDLA), blend of D-lactide and L-lactide, i.e. poly-DL-lactide (PDLA), Polyglycolide (PGA), blend of Poly-L-lactide and Polyglycolide (PLGA), ϵ -Caprolactone, Poly (ethylene glycol) (PEG), magnesium alloy, 3-hydroxypropionic acid, Polyanhydrides, poly(saccharide) materials or combinations of these. It should be appreciated, however, that any one or more of the components of the implant device **5**, **5'** may be formed of any suitable material. Moreover, some or all of the components of the device **5** may be made of the same or different materials relative to each other. The flexible wing may be manufactured as a thin sheet, it may also be made of a woven material, e.g. using electrospinning, weaving and knitting processes.

FIGS. 1A to 1C represent each of these components in situ. The arteriotomy seal is achieved in large part by the hydraulic haemodynamic pressure, which acts on the flex-

ible wing **60** to force the flexible wing **60** against the luminal surface and conform to the luminal topography to seal around the arteriotomy.

FIGS. 2A to 2D show the assembled implant **5** showing three components-foot core **20**, flexible wing **60**, and extra-luminal pin **80**. Although the example illustrated in FIGS. 2A to 2D consists of three pieces, it should be appreciated that more or few pieces may be provided. For example, the flexible wing **60** may be integrally formed with the foot **20** as a single, monolithic piece.

As illustrated in FIGS. 2A and 2C, a guidewire **150** extends through the implant **5**. FIGS. 2B and 2D show the implant **5** after proximal retraction of the guidewire **150** and subsequent extension, or deployment, of the extra-arterial pin **80** to its distal, or deployed, position relative to the foot core **20**.

FIGS. 2A and 2C show the implant **5** with the extra-luminal pin **80** in a retracted or undeployed state, and FIGS. 2B and 2D show the extra-luminal pin **80** in a distally extended or deployed state.

The implant **5** is inserted into the artery **2** through a procedural sheath **100** illustrated in FIG. 30 and over the guidewire **150**, which extends through the sheath **100** and into the intra-arterial space.

Referring, for example, to FIGS. 3A to 3D, the foot core **20** includes both an intra-luminal section **25** which is configured to be maintained in the interior of the artery **2**, or other tissue structure, when the implant **5** is in situ, and an extra-luminal section **40** which passes through the arteriotomy across the arterial wall when the implant **5** is in situ. The intra-luminal section **25** and the extra-luminal section **40** are separated at a recess **22**, which is configured to receive the wing **60** such that a cylindrical recessed surface **23** is maintained inside a circular central cut-out or aperture **65** in the wing **60**. The aperture **65** is illustrated, for example, in FIGS. 6A and 6B.

It is noted that since some illustrated examples are provided in the context of an arteriotomy, the terms "intra-luminal" and "extra-luminal" may be referred to as "intra-arterial" and "extra-arterial" in the context of the illustrated embodiments, it being understood that the arteriotomy-closure application is non-limiting and the closure of any suitable tissue aperture may be performed by example embodiments of the present invention.

The extra-luminal section **40** of the foot core **20** is provided in the form of a neck **42** which extends from the intra-luminal section **25** at an angle, e.g. selected from a range from 10° to 70°, and has five primary functions:

1. Secure the flexible wing **60** within the recessed section **22**. This recessed section **22** also provides an effective seal between the flexible wing **60** and foot core **20**. In the example illustrated, e.g. in FIGS. 1A to 1C, the flexible wing **60** is free to rotate within this recess **22**. It should be understood, however, that the engagement of the wing **60** in the recess **22** may be provided such that the wing **60** is not rotatable within the recess **22**.

2. Secures and allows release of the entire implant to a delivery system via interlock recesses **45** in the neck **42**. This functionality is described in further detail elsewhere herein.

3. Houses the extra-luminal pin **80** and secures it when deployed to its final position.

4. Houses a guidewire channel or conduit **50**. The guidewire channel **50** is illustrated, e.g. in FIG. 3D.

5. The 10°-70° incline on the neck in combination with the extra-luminal pin **80**, or **80a**, also provides, e.g. for safety purposes, protection against the implant being pushed

off the luminal surface by application of extracorporeal pressure above the implantation site or due to patient movements.

The intra-luminal section **25** of the foot core **20** has a primary function to provide a rigid scaffold to support the flexible wing **60**. The underside of the intra-luminal section **25** may be concave in cross-section to reduce its profile within the artery **2** and has a hollow entry portion or port **52** of the guidewire channel **50** adjacent the neck **42**, shown in the sectioned foot core **20** of FIG. 3D.

FIGS. 4A to 4F show another foot core **20a**. This configuration has a circular intra-luminal portion **25a** in plan view and a concave surface **30a** which is concave in cross-sectional profile within the artery **2**.

It should be appreciated that many variations of the intra-luminal portion may be provided, only a limited number of which are shown herein. For example, FIGS. 5A to 5B show another foot core **20b** having an intra-luminal portion **25b** that is generally rectangular in plan view and includes a concave bottom surface.

The flexible wing **60**, FIGS. 6A and 6B, is a thin disc sized to be larger than the arteriotomy diameter (arteriotomy diameter is equivalent to the outer diameter of the delivery/procedural sheath **100**). The central hole **65** and disc portion are circular in shape, in plan view. It should be understood, however, that other geometries may be provided for the hole and/or the disk portion of the wing **60**. The central hole **65** is sized to accept recessed cylindrical surface **23** within the foot core **20**'s flexible-wing retention recess **22** shown, e.g. in FIGS. 3A and 3B, and is free to rotate relative to the foot core **20** about the concentric axis of the recessed cylindrical surface **23**.

FIG. 6A shows the flexible wing **60** in its flat and relaxed state, and FIG. 6B shows the flexible wing **60** in its curved state, which corresponds to the final configuration within the artery **2**. The curvature of the wing **60** shown in FIG. 6B corresponds to the curvature of the interior of the artery to which the wing **60** conforms in its final implanted state. When implanted, the wing **60** is pressed against the artery interior wall by hemodynamic hydraulic pressure exerted by the blood in the artery **2**. Although the wing **60** is flat, or planar, in its relaxed state, it should be appreciated that the wing **60** may be curved or have any other suitable geometry in its relaxed state.

Referring, e.g. to FIGS. 1A to 1C, the flexible wing **60** is positioned within the artery **2** against the luminal surface **3** adjacent the arteriotomy and held in this position with the aid of the hemodynamic hydraulic pressure it acts as the primary seal around the arteriotomy to control bleeding. Referring to FIG. 1C, the wing **60** is illustrated slightly pulled away from the luminal surface **3** only to facilitate illustration.

In addition to elastically deforming to conform to the luminal surface **3** of the artery **2**, the flexible wing **60** also elastically deforms to fit within the procedural sheath **100** for delivery into the artery **2**. This is achieved by rolling the wing **60** into a cylinder-like configuration. Once within the artery **2**, and beyond the procedural sheath **100**, the flexible wing **60** intrinsically recovers towards its flat state to allow the hemodynamic hydraulic pressure in the artery **2** to conform the wing **60** to the shape of the arterial luminal and surface topography **3**. In this regard, the elasticity of the wing **60** allows the wing **60** deform locally at differing areas of the luminal surface **3** of the artery **2**. This allows the wing **60** to conform to local irregularities along the surface **3** to ensure that the arteriotomy is adequately sealed despite such irregularities.

The flexibility of the wing **60** is not just important in a lateral configuration to facilitate collapse during delivery, but it is also important to flex in a longitudinal plane. Flexibility in both lateral and longitudinal planes is important to ensure an effective seal around the arteriotomy of arteries in differing disease states with different surface topographies and varying anatomical configurations. Longitudinal flex is facilitated by the configurations shown, e.g. in FIGS. 2A-5D, by the flexible wing **60** and the foot core **20** being separate and distinct parts that are non-fixedly mated together. For example, since the wing **60** is not fixed to the foot **20**, it is able to separate from the upper surface of the relatively rigid intra-luminal portion **25** of the foot core **20** at regions where the topography of the arterial surface **3** deviates or is disposed at a greater distance from the upper surface of the intra-luminal portion **25** than at adjacent regions of the surface **3**.

Although the wing **60** has a circular outer periphery, it should be understood that the wing **60** may be provided with any suitable geometry. Further, although the wing **60** has a uniform thickness, it should be understood that the wing **60** may be provided with a thickness that varies at different regions of the wing **60**. For example, the wing **60** could have a thickness in its central region that is greater than a thickness toward the circumferential periphery of the wing **60**.

FIGS. 7A and 7B shows an assembled implant **5** in cross section. FIG. 7A shows the implant **5** in a state where the guidewire **150** would be in situ, as illustrated, e.g. in FIG. 32, or subsequent to removal of the guidewire **150**. FIG. 7B shows the deployed implant **5**.

The extra-luminal pin **80** is a safety feature of the closure system to prevent the implant being pushed off the luminal surface by application of extracorporeal pressure above the implantation site or due to patient movements. The extra-luminal pin **80** in the illustrated example does not generally contribute to or form part of the sealing function of the implant **5**. The implant **5** will seal the arteriotomy in the absence of the extra-luminal pin **80** in accordance with some example embodiments. The extra-luminal pin **80** is deflected parallel to the artery **2** wall as it is advanced, as illustrated, e.g. in FIG. 7B. This deformation of the extra-luminal pin **80** helps secure it in its post deployment position. The pin **80** is also maintained in this position via a press fit between the proximal portion **82** of the pin and the proximal recess **47** of the foot core **20** into which the proximal portion **82** is pressed.

Depending on implant design and requirements, the extra-luminal pin **80** may also be used to occlude the guidewire hole within the foot core **20** when deployed, e.g. in a configuration such as illustrated in FIGS. 7A and 7B, the pin **80** being illustrated in isolation in FIG. 7C. When deployed, as illustrated, e.g. in FIG. 7B, an enlarged proximal portion **82** of the extra-luminal pin **80** blocks the guidewire channel **50**. In its proximal or retracted position, the pin **80** allows the guidewire **150** to pass through channel **83** in the enlarged proximal portion **82**. When the pin **80** is moved into its distal or deployed position, the channel **83** does not align with the channel **50** in the foot core **20**, thereby blocking the channel **50**. In the proximal or retracted position, the guidewire is able to pass through both channels **50** and **83** since the channels **50** and **83** are sufficiently axially spaced apart.

It should be understood, however, that any other suitable mechanism may be provided for closing the guidewire channel **50**. For example, again referring to FIGS. 7A and 7B, the formation of coagulated blood in the conically shaped entry portion **52** of the guidewire channel **50**. The

coagulated blood would then be pressed and locked into the narrowing conical geometry of the entry portion **52** by the hydraulic pressure exerted by the blood in the artery **2**. To facilitate coagulation of the blood in the entry portion **52**, the guidewire **150** may be left in place for, e.g. several minutes (e.g. 4 to 5 minutes). The presence of the guidewire may, during this period, induce sufficient clotting of the blood to form the closure in the entry portion **52**. Then, upon retraction of the guidewire **150**, the coagulated blood would compress and collapse to fill the void left by the removal of the guidewire **150**.

Although the illustrated entry portion **52** of the guidewire channel **50** is conical, it should be appreciated that any suitable geometry may be provided. Referring to FIG. 7D, an alternative extra-luminal pin **80a** is shown with an additional slot **85a** to facilitate the pin **80a** being moved into its distal or extended position whilst the guidewire **150** remains in place.

Some alternative embodiments to the extra-luminal pin **80** shown, e.g. in FIG. 7C, are shown in FIGS. **8A** to **12B**.

Referring to FIGS. **8A** and **8B**, provided are a series of protrusions **80c** that, in the radially extended position of FIG. **8B**, engage the extra-arterial subcuticular tissue to prevent the implant from being pushed forward. The protrusions **80c** are exposed and allowed to spring into their radially extended position by proximal retraction of an outer shaft sleeve **84c** configured to radially constrain and cover the protrusions **80c** when the outer shaft sleeve **84c** is in the distal position illustrated in FIG. **8A**.

FIGS. **9A** and **9B** show an extra-luminal pin **80d** attached to a suture **86d**, which when pulled proximally, flips the pin forward to engage the extra-arterial subcuticular tissue to prevent the implant being inadvertently pushed forward. The suture **86d** may include a series of knots **87d** to lock and hold the pin **80d** in any desired angle between the position shown in FIG. **9A** and the position shown in FIG. **9B**, depending on, e.g. tissue thickness and/or resistance. The suture **86d**, or any other suture described herein, may be formed of any suitable material. For example, any of the sutures described herein may be formed, in whole or in part, of a bio-absorbable material.

FIGS. **10A** and **10B** show an arrangement similar to that shown in FIGS. **9A** and **9B**. In this arrangement, the extra-luminal pin **80e** is attached to a suture **86e**; however the pin **80e** has a pivot attachment or joint **81e** to connect to the foot core **20e**. By pulling the suture **86e**, the pin flips forward, via rotation about the pivot attachment **81e**, to engage the extra-arterial subcuticular tissue of the artery **2** to prevent the implant from being pushed forward. The suture **86e** may include a series of knots **87e** to lock and hold the pin **80e** in any desired angle between the position shown in FIG. **10A** and the position shown in FIG. **10B**, depending on, e.g. tissue thickness and/or resistance.

FIGS. **11A** and **11B** show an arrangement that is similar to that of FIGS. **10A** and **10B**, but without a suture. The pin **80f** has a pivot joint or attachment **81f** to the foot core **20f** activated by movement of an outer shaft sleeve **84f** to engage the extra-arterial subcuticular tissue of the artery **2** to prevent the implant from being inadvertently pushed forward. The sleeve **84f** may engage an angled surface of the pin **80f** to begin rotation of the pin **80f** about the pivot attachment **81f**. The pin may be moved to the position shown in FIG. **11B** by any suitable mechanism. For example, the pin **80f** may be spring biased toward the position shown in FIG. **11B**, with the sleeve **84f**, disengaging a latch, detent, or other mechanism that maintains the pin **80f** in the position shown in FIG. **11A**.

FIGS. **12A** and **12B** show an extra-luminal T-bar **80g** attached to the end of a suture **86g**, which when pulled proximally, engages the T-Bar **80g** with the extra-arterial subcuticular tissue to prevent the implant from being inadvertently pushed forward. The suture **86g** may include a series of knots **87g** to lock and hold the pin **80g** in any desired angle or position between the position shown in FIG. **12A** and the position shown in FIG. **12B**, depending on, e.g. tissue thickness and/or resistance.

FIGS. **13A** to **18** show variations on the configuration of the foot core.

The foot core **20h** of FIG. **13A** has the intra-luminal portion **25h** off-set proximally, toward the rear of the neck section **42h**. The intra-luminal portion **25h** is circular in shape but the extra-luminal portion **40h** meets the intra-luminal portion **25h** at a location that is non-concentric to the circular cross-section of the intra-luminal portion **25h**. An advantage to this bias is that during delivery of the implant, specifically, as the delivery device is withdrawn from the artery to position the implant against the arteriotomy, the biased intra-luminal portion **25h** offers more security or overlap between the intra-luminal portion **25h** of the foot core **20h** and the distal wound edge of the arteriotomy to prevent inadvertent pull-out from the artery.

The foot core **20i** of FIG. **13B** is similar to the foot core **20h** of FIG. **13A**, but with a larger angle between the intra-luminal section **25i** and the neck **42i** of the implant. The larger angle has the advantage of further encouraging the heel of the intra-arterial implant to remain within the artery **2** during withdrawal of the delivery device **60** and positioning the implant against the lumen adjacent to the arteriotomy to prevent inadvertent pull-out from the artery **2**. This assumes a constant withdrawal angle of the delivery device (described in additional detail herein) of 60 degrees. However, a larger angle increases the tolerance on the withdrawal angle and still ensures the implant hooks or otherwise engages the rear wall of the arteriotomy. The increase in angle between the neck **42i** and intra-luminal foot section **25i** may be limited by what will reasonably fit through a loading funnel, which is described in further detail elsewhere herein.

To increase the flexibility of use, for example, another variation is to make the neck flexible. For example, FIG. **14** shows a foot core **20j** with a flexible neck **42j**. The neck **42j** of the implant transitions from a round cross-section at its distal section to an elliptical cross-section at its proximal end. This allows the neck **42j** to flex during its insertion through the loading-funnel.

Further variations to that shown in FIG. **14** is to articulate the implant relative to a delivery device as shown in FIGS. **51A** to **51C**. These configurations allow articulation between the delivery device and the implant. Securement of the implant to the delivery device is achieved by securing paddles or interlock projections **165k**, **165m** of retaining tubes **160k**, **160m** of a delivery device in place in corresponding interlock recesses **45k**, **45m** and preventing them from moving in a lateral direction by providing an external sleeve, such as, e.g. a release sleeve such as release sleeve **175** described in further detail herein.

The configuration of FIGS. **51A** and **51B** differs from that of FIG. **51C** in that the interlock recesses **45k** of FIGS. **51A** and **51B** extend laterally entirely through the wall of the neck **42k**, whereas the recess **45m** of FIG. **51C** does not.

Further variations to impart flexibility to the implant neck is shown in FIGS. **15A** and **15B**. Here, the flexibility is imparted via a reduced cross section in at least a portion of the neck **42n**, **42p**. The configuration of FIG. **15A** differs

from that of FIG. 15B in that FIG. 15A has a reduced cross-sectional geometry in only a portion its extra-luminal portion, whereas the configuration of FIG. 15B has a constant narrow cross sectional geometry along its extra-luminal portion.

FIG. 51D shows a variation on the attachment of the implant to the delivery device. In particular, the interlock projections 165r of the retaining sleeve 160r have hooked portions that extend laterally inwardly to engage recesses 45r.

FIG. 16 shows a further embodiment of the foot core. This configuration differs in that the foot core 20t has no retaining feature to secure the flexible-wing to the foot core 20t. That is, the foot core 20t does not have a recess or any other particular mechanism configured to retain the wing 60 on the foot core 20t. In this example, the flexible wing 60 may be secured by an interference fit between the foot core's neck 42t and the central opening 65 within the flexible wing 60. This may facilitate the assembly of the flexible wing 60 onto the foot core 20t.

Referring to FIGS. 17A to 17C, a further variation of this concept is to assemble the flexible wing 60 onto the neck 42u of the foot-core 20u and then secure the wing 60 in place by the addition of a through pin or the further assembly of a collar 195u with an interference fit between the collar 195u and foot core's neck 42u. The collar 195u may further be secured by one or more projections configured to engage with corresponding one or more recesses in neck section 42u.

FIG. 18 provides another extra-luminal pin 80w. In this example, an additional feature to secure the extra-luminal pin 80w within the foot core 20w is to incorporate a taper lock when the enlarged proximal or rear portion 82w of the extra-luminal pin 80w engages with the foot core 20w.

The conical taper lock between the extra-luminal pin 80w and the foot core 20w relies, in this example, on the foot core taper being at a lesser angle than the taper on the mating surfaces of the extra-luminal pin 80w. This taper-lock not only enhances the lock between the two components 80w, 20w once positioned relative to each other, but also improves the potential fluid seal between the two components with respect to sealing the guidewire channel 50w.

Referring to FIGS. 19 to 27, a further closure device or implant 5y includes all of the features of the other closure devices, e.g. closure device 5, except to the extent indicated otherwise.

The closure device 5y includes a foot core 20y having a profile that is "hybrid" in that it shares geometric features with both a round foot core, such as, e.g. the foot core 20a shown in FIG. 4A, and an elongated foot core, such as, e.g. the elongated foot core 20 shown in FIG. 3C. Referring for example, to FIG. 27, the hybrid foot core 20y has rounded portions 56y and projecting portions 57y.

The rounded portions 56y extend around the portion of the foot core 20y that extends through the flexible wing 60 to provide increased lateral surface area of the foot core 20y, adjacent the opening in the wing 60 and the arteriotomy to be sealed. This region of increased lateral surface area provides for a greater sealing between, e.g. the foot core 20y and the wing 60.

The projecting portions 57y give the intra-luminal portion of the hybrid foot core 20y an elongated shape. This elongated shape further limits the ability of the foot core from being inadvertently pulled back through the arteriotomy when the operator is setting the closure device 5y in into its implanted position.

Thus, the hybrid foot core 20y may provide the sealing advantages of a wide or rounded foot core as well as the setting benefits of an elongated foot core.

The geometry of the hybrid foot core 20y provides support to the artery in both a longitudinal direction and transverse direction. Although the foot core 20k has a circular central region, it should be understood that any suitable widened geometry, e.g. oval, square, rectangular and/or polygonal, with rounded and/or sharp corners. This central region provides a flaring out of the profile of the intra-luminal portion of the foot core 20k in the region where the neck of the foot core 20k passes through the flexible wing 60.

In a manner analogous to that of the device 5 illustrated, e.g. in FIGS. 7A and 7B, the pin 80y may be used to occlude the guidewire hole within the foot core 20y when deployed, e.g. in a configuration such as illustrated in FIG. 21. When deployed, as illustrated, e.g. in FIG. 21, an enlarged proximal portion 82y of the extra-luminal pin 80y blocks the guidewire port or channel 50y. In its proximal or retracted position, the pin 80y allows the guidewire to pass through channel 83y in the enlarged proximal portion 82y. When the pin 80y is moved into its distal or extended position, the channel 83y does not align with the channel 50y in the foot core 20y, thereby blocking the channel 50y. In the proximal or retracted position, the guidewire is able to pass through both channels 50y and 83y since the channels 50y and 83y are sufficiently axially spaced apart.

Referring, for example, to FIG. 25, the channel 83y in the pin 80y is elongated to allow for increased freedom of movement of the guidewire within the channel 83y.

FIGS. 28A to 28B show a front perspective view of a foot core 20z that differs from the foot core 20y in that the lateral portions 56z are partially flattened to provide a reduced width. This flattening or facing results in two flat surfaces 58z. By reducing the width of the foot core 20z relative to the foot core 20y, greater clearance is provided between the foot core 20z and the loading funnel 396 or loading cannula 335 described in further detail herein. This allows a larger diameter or thicker flexible wing 60 to be loaded by facilitating more clearance and hence, a larger amount of the flexible wing 60 to overlap within the loading funnel and loading cannula thereby reducing the potential for premature and unfavorable interaction between the footcore and overlapping flexible wing.

Nevertheless, the foot core 20z may provide similar benefits to the rounded portions 56y due to the lateral projection of the portions 56z relative to the width of the lateral portions 56z relative to the width of the projecting portions 57z. As with the foot core 20y, this increased width is provided at a location adjacent the location where the extra-luminal portion 40z extends through the aperture in the flexible wing 60.

Thus, the foot core 20z reduces the width of the lateral projections, but only to an extent that does not substantially affect the sealing between, e.g. the foot core 20z and the wing 60.

As with the foot core 20y, the foot core 20z may provide the sealing advantages of a widened or rounded foot core as well as the setting benefits of an elongated foot core.

Referring to FIG. 29, which is not drawn to scale, the wing 60 includes an anterior surface 61, which contacts the luminal surface of the artery when implanted, and a posterior surface 64, which faces the lumen of the artery and the blood flow when implanted.

The anterior surface 61 and/or the posterior surface 64 is provided with an altered wettability, i.e., a change in surface

energy from the native, e.g. smooth, surface finish. This change in wettability may be provided in the form of electrical charge, surface texture, protein attachment, mechanical scraping, chemical etching, laser etching and/or other etching, shot blasting (using various shot media), plasma discharge, manufacturing process that encourage functional end groups at the surface, and/or any other suitable form. This change in surface energy encourages cell (or thrombocyte) attachment or adhesion directly or via protein attachment, extracellular matrix and/or adhesion molecule to the luminal surface of the flexible-wing or, conversely, discourage cell or protein attachment. In the illustrated example, the wettability of the anterior surface **61** is increased in order to encourage attachment or adhesion. Cellular attachment or platelet aggregation on the luminal surface **61** of the flexible wing **60** aids and expedites sealing as well as anchoring the intra-arterial implant. This change in surface energy also encourages the adhesion, via a change to the surface tension of the modified material, to the surrounding soft tissue.

Referring to example embodiment of FIG. **29**, the anterior surface **61** of the wing **60** is roughened, e.g. abraded, to create grooves or channels **62** having a depth **63** on the order of, for example, 1-100 μm . In some examples, the depth may be on the order of 7-10 μm . It should be understood, however, that the depth **63** may fall within a substantially larger, smaller, and/or different range. The area of abrasion may be continuous or provided in a patterned arrangement. These channels or grooves **62** facilitate cell attachment (e.g. leukocytes, erythrocytes and particularly thrombocytes) and aggregation. As indicated above, this aggregation of cell promotes thrombogenesis which also forms an attachment to the luminal wall of the artery above the wing **60**. This cellular attachment to both the artery wall and anterior surface of the wing **60** may act as a secondary seal. The cellular attachment to the surface **61** of the wing **60** may occur, for example within seconds of the wing **60** being implanted.

The posterior surface **64** is relatively flat in the illustrated example. It should be understood, however, that the posterior surface **64** may be provided with a texture in some example embodiments. Further the posterior surface **64** may be provided with any other mechanism of altered wettability, either increased or decreased, as may be suitable.

Delivery System for Delivering the Closure Device

The closure device **5** is designed to be delivered into the artery **2**, or other suitable location, via the procedural sheath **100** used in the interventional procedure over a guidewire **150** in the illustrated examples. Hence, the delivery sequence may start with the sheath **100** and guidewire **150** in situ within the vessel **2**. The procedural sheath **100** of the illustrated example includes a hub **110** containing a valve and typically a side arm **120**, as illustrated, e.g. in FIG. **30**. In particular, FIG. **30**, shows an 18 F introducer sheath **100** having hub **110** with valves and side-arm **120**.

The side arm **120** may be used, for example, to inject contrast to confirm the position of the sheath **100** relative to the arteriotomy or pressured saline to prevent the sheath **100** from back filling with blood. The valve assembly within the hub **110** is provided to allow the introduction of devices of varying diameters into the sheath **100** and prevents blood loss through the rear of the sheath **100**. The guidewire **150**, which extends through the longitudinal lumen of the sheath **100**, is provided as a safety feature which allows percutaneous re-access to the arterial lumen as a contingency if needed.

Referring to FIGS. **31A** and **31B**, a delivery system **1** includes a delivery device **90**. The delivery device **90** has a handle **93** at its proximal end and a flexible shaft **92**, which attaches to the implant **5** at the distal end. FIGS. **31A** and **31B** show the implant attached at distal end of the delivery device and within artery **2**.

The shaft **92** includes three flexible concentric slidable tubes **155**, **160**, **175**. The inner tube (pusher-tube **155**, illustrated in FIG. **7A**) is configured to push the extra-luminal pin **80** from its proximal delivery position, as shown, e.g. in FIG. **2A**, to its distal post deployment position, as shown, e.g. in FIG. **2B**. The pusher-tube **155** has an internal diameter sized to accept the guidewire **150**. The middle tube (retaining-sleeve **160**) and outer tube (release-sleeve **175**) in combination retain and release the implant which is attached to the distal end of the delivery system as shown in FIGS. **33A** to **33C**.

Referring to FIG. **35**, the handle **93** is attached to the proximal end of the shaft **92** and is used to control the relative position of the implant **5**, push the extra-luminal pin **80** and release the implant **5**. As shown in FIG. **35**, the handle **93** has its right-hand-side external cover removed from the mated left-hand-side cover **94** to expose the internal components of the handle **93**.

Handle components: With reference to FIG. **35**, the thumb button **180** activates the push-tube **155** to push forward the extra-luminal pin **80**. The retaining-sleeve anchor **169** anchors the retaining-sleeve **160** to the handle **93** in a fixed position. The release-sleeve hub **177** connects the release sleeve **175** to a slide switch **185**, which when slid proximally or backwards pulls the release sleeve **177** backwards or proximally relative to the retaining sleeve **160** to release the implant **5**.

FIG. **52** shows another handle **200** configured to be mated to the shaft **92** in manner analogous to the handle **93**. The handle **200** includes: a first housing portion **205**, a second housing portion **210**, a guidewire extension tube **215**, a pusher tube hub **220**, a retaining sleeve hub **225**, a release sleeve hub **230**, a lock member **240**, and a thumb slider **250**.

The thumb slider **250** is configured to move along a linear guideway formed by housing **203**, which includes the first and second housing portions **205** and **210**. In particular, the thumb slider **250** is configured to move, due to, e.g. manual actuation by the thumb of a human operator, between a first position and a second position. The first position is shown, for example, in FIGS. **54A** to **54F**, and the second position is shown, for example, in FIGS. **55A** to **55C**.

The guidewire **150** runs through the pusher tube **155** and through the handle, including through the guidewire extension tube **215** and out the proximal or rear end of the handle **200**. The guidewire extension tube **215** is supported by support ribs **216** of the housing **203**.

The handle **200** is configured such that movement of the thumb slider **250** from the first position to the second position causes the extra-luminal pin **80** of the implant **5** to move from its proximal delivery position as shown, e.g. in FIG. **2A** to its distal post deployment position as shown, e.g. in FIG. **2B**.

The lock member **240** is configured to prevent the deployment of the extra-luminal pin **80** prior to removal of the guidewire **150** from the delivery device. The lock member **240** is configured to be pressed transversely into the housing **203** from a first position illustrated, for example, in FIG. **54B**, to a depressed second position illustrated, for example, in FIG. **54D** when the user wishes to unlock the thumb slider **250**.

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Referring to FIG. 53, the lock member 240 includes a projection 248 that is received in a corresponding recess 213, illustrated in FIG. 52, of the housing 203. When the projection 248 is received in the recess 213, the lock member 240 is prevented from being depressed. In order to depress the lock member 240, the projection 248 must be moved out of engagement with the recess 213. This mechanism prevents, or at least reduces the likelihood of, inadvertent depression of the lock member 240 prior to insertion of the guidewire—for example, when the device is removed from its packaging, which is described in additional detail below.

In order for the operator to move the projection 248 out of engagement with the recess 213, the user applies a proximally directed force to the lock member 240. The lock member 240 includes a pair of slots 241 and 242 that allow a portion 247 between the slots 241 to be bend or flex with respect to the remainder of the lock member 240 when the operator applies the proximally directed force. Since the projection 248 is disposed on the portion 247, this bending of the portion 247 causes the projection 248 to move out of engagement with the recess 213, thereby allowing the lock member 240 to be depressed.

When the lock member 240 is in the non-depressed first position, a locking tab 244 extends into a space in the thumb slider 250 adjacent a locking surface 252, such that the interface between the locking tab 244 of the lock member 240 and the locking surface of the thumb slider 250 forms a positive stop to prevent the thumb slider 250 from moving axially away from the lock member 240. Since the lock member 250 is constrained to the housing 203 in a fixed axial position, the positive stop between the lock member 240 and the thumb slider 250 prevents the thumb slider 250 from being slid forward to its distal position, thus preventing the corresponding actuation of the extra-luminal pin 80 into its deployed position.

In order to unlock the thumb slider 250 to allow deployment of the extra-luminal pin 80, the user depresses the lock member 240 to move the lock member from its first position to its depressed second position, illustrated, for example, in FIG. 54E. In the depressed position, the locking tab 244 moves out of engagement with the thumb slider 250, such that the locking surface 252 of the thumb slider 250 does not contact the locking tab 244 of the lock member 240 as the thumb slider 250 is pressed and moved forward or distally to thereby deploy the extra-luminal pin 80.

To prevent the lock member 240 from being depressed prior to removal of the guidewire 150, the lock member 240 is provided with a through hole 243 through which the guidewire 150 passes during positioning of the implant 5. When the guidewire 150 extends through the through hole 243, as illustrated in FIGS. 54A and 54B, the lock member 240 is prevented from being depressed, since the guidewire 150 engages the through hole 243 to block the lock member 240 from moving laterally with respect to the guidewire and into the depressed position.

Although the lock member 240 is provided with a through hole in the illustrated example, it should be understood that any suitable geometry, e.g. a slot, notch, and/or flat surface, may be provided to engage the guidewire 150 and thereby block movement of the lock member 240.

FIG. 54B shows the guidewire 150 being removed from the device in the direction of the arrow superimposed on the housing 203, until the guidewire 150 is fully withdrawn as illustrated in FIG. 54C. After the guidewire 150 is withdrawn, the guidewire 150 no longer extends through the

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through hole 243, as illustrated, e.g. in FIG. 54C. Thus, the lock member 240 is no longer prevented from being depressed.

Referring to FIG. 54E, the lock member 240 includes a projection 246 that engages a first recess 201 when the lock member 240 is in the first position and that engages a second recess 202 when the lock member 240 is in the depressed second position. This engagement allows the lock member 240 to be retained in the respective first and second positions, but allows movement upon application of a force sufficient to overcome the engagement. Thus, the projection 246 and the recesses 201 and 202 function as detent mechanisms.

After the lock member 240 is depressed to disengage the lock member 244 from the thumb slider 250, as illustrated, e.g. in FIG. 54D, the user may slide the thumb slider 250 distally, in the direction illustrated by the arrow in FIG. 54F, until the slider reaches its distal second position, as illustrated, for example, in FIG. 55A.

This distal movement of the thumb slider 250 results in deployment of the extra-luminal pin 80. As with the handle 93, the handle 200 achieves the actuation of the extra-luminal pin 80 from its delivery position to its deployed position by distally pushing the pusher tube 155. In particular, the proximal end of the pusher tube 155 is attached to the pusher tube hub 220, which is in turn coupled to the thumb slider 250. Thus, as the thumb slider 250 moves distally or forward, the pusher tube hub 220 is also moved distally or forward, thereby also moving the pusher tube 155 forward to push the extra-luminal pin 80 from its proximal position to its extended deployed position.

Referring to FIGS. 52 and 53, the pusher tube hub 220 includes grooves 221 that receive respective corresponding linear guide ribs or projections 206 in the housing 203 to function as a linear slide. One of the guide ribs 206 is illustrated as part of the first housing portion 205, the second housing portion 210 being essentially identical, but mirrored, with respect to the first housing portion 205. The pusher tube hub 220 also includes a projection 222 that is received in a corresponding recess or groove 251 of the thumb slider 250 to constrain the projection 222 and thereby transfer proximal and distal motion of the thumb slider 250 to the pusher tube hub 220.

As the thumb slider 250 and the pusher tube are pushed distally relative to the housing 203, the retaining sleeve 160 and the release sleeve 175 remain stationary with relative to the housing. Thus, the pusher tube 155 is pushed relative to the retaining sleeve 160 and the release sleeve 175, and therefore also relative to the implant 5 supported by the retaining sleeve 160 and the release sleeve 175.

The retaining sleeve 160 is maintained in its stationary position relative to the housing 203 by being mounted in a retainer hub compartment 207 of the housing 203, as illustrated, for example, in FIGS. 52 and 54A. In the illustrated example, the retaining sleeve is maintained in a stationary position relative to the housing 203 during all stages of operation of the surgical system. It should be understood however, that the retaining sleeve may be configured to move relative to the housing during one or more stages of operation of the system.

The release sleeve 175 is maintained in its stationary position relative to the housing 203 during the forward movement of the thumb slider 250 by distal and proximal stops of the housing 203 that engage the release sleeve hub 230 to constrain distal and proximal movement, respectively. The distal stop is formed by a projection or wall 209 of the housing 203, as illustrated, e.g. in FIG. 55B, while the

proximal stop is formed by a hub lock **208** of the housing **203**, as illustrated, e.g. in FIGS. **56A** and **56B**.

Referring to FIG. **53**, a front face **231** of the release sleeve hub **230** contacts the distal stop and projections **232** contact the proximal stop. In the illustrated example, two projections **232** engage a pair of respective hub locks **208**; however, it should be understood that any number of projections **232**, including a single projection **232** may be provided to engage any number of hub locks **208**, including a single hub lock **208**.

After deployment of the intra-luminal pin **80**, the next procedural step is to release the implant **5** from the delivery device. In order to do so in the illustrated example, the user needs to move the release sleeve **175** proximally relative to the retaining sleeve **160**. The mechanism for releasing the implant **5** upon the relative motion between the release sleeve **175** and the retaining sleeve **160** is described in further detail elsewhere in the present description.

In order to move the release sleeve **175** proximally relative to the retaining sleeve **160**, which remains stationary relative to the housing **203**, (a) the proximal lock, which is the hub lock **208** in the illustrated example, must be disengaged from the release sleeve hub and (b) the thumb slider **250** engages the release sleeve hub **230** such that proximal movement of thumb slider **250** relative to the housing **203** causes corresponding movement of the release sleeve hub **230**, and therefore also the release sleeve **175**, relative to the housing **203** and the retaining sleeve **160**.

Referring to FIGS. **53**, **56A**, and **56B**, the thumb slider **250** includes a pair of cam sliders **253** that engage the respective hub locks **208** as the thumb slider **250** approaches its distal second position. In particular, the distal advancement of the ramped or sloped surfaces **254a** of the cam sliders **253** causes the hub locks **208** to move laterally and clear of the projections **232** of the release sleeve hub **230**. Continued distal advancement of the thumb slider **250** causes the hub locks **208** to slide along flat surfaces **254b** of the respective cam sliders **253** to maintain the hub locks **208** in their disengaged positions.

The hub locks **208** may be configured as cantilevered projections from the housing **203** that flex in the lateral direction in the manner of a leaf spring, while maintaining sufficient rigidity in the axial direction to resist proximal movement of the release sleeve hub **230** when engaged therewith. Moreover, any other suitable proximal locking mechanism may be provided.

After the hub locks **208** are moved out of alignment with the projections **232** of the release sleeve hub **230**, a clip member **255**, which slides over a ramped or sloped surface **233** of the release sleeve hub **230**, latches with the release sleeve hub **230** by engaging with distally facing latch surface **234** of the release sleeve hub **230**.

After latching of the thumb slider **250** to the release sleeve hub **230**, the operator moves the thumb slider **250** proximally to a proximal third position in the direction of the arrow shown in FIG. **57A**, to retract the release sleeve hub **230** and the release sleeve **175** to the position shown in FIG. **57B**. Although in the illustrated example, the proximal third position of the thumb slider corresponds to the proximal first position of the thumb slider, it should be understood that the first and third positions may be different.

The cam surfaces **254a** and **254b** are of sufficient length in the illustrated example to maintain the disengaged position of the hub locks **208** until the proximally directed faces of the projections **232** of the release sleeve hub **230** have proximally cleared the distally facing stop surfaces of the hub locks **208**.

When the device is in the state illustrated in FIG. **57B**, the implant **5** is released from the end of the delivery device via the proximal movement of the release sleeve **175** relative to the retaining sleeve **60**.

The thumb slider **250** further includes a projection **256** that engages a corresponding recess **212** in the housing **203** when the thumb slider **250** is in the proximal position. This engagement allows the lock member **240** to be retained in the respective first and second positions, but allows movement upon application of a force sufficient to overcome the engagement. Thus, the projection **256** and the recess **212** function as a detent mechanism.

Prior to withdrawal of the distal end of the delivery device, the thumb slider **250** may be again moved distally, to a fourth position, as illustrated in FIG. **57C**. Moving the thumb slider **250** to the distal fourth position causes the release sleeve **175** to move distally with respect to the retaining sleeve **160**, which causes the distal end of the release sleeve **175** to at least partially cover the interlocking projections **165** of the retaining sleeve **160**, which are illustrated, for example, in FIG. **33A**. Re-covering or re-sheating these projections **165** may be advantageous to reduce the risk of trauma to the surrounding tissue as the delivery device is withdrawn from the percutaneous tissue tract.

Although in the illustrated example, the distal fourth position of the thumb slider corresponds to the distal second position of the thumb slider, it should be understood that the first and third positions may be different.

To facilitate passage of the release sleeve hub **230** distally past the hub locks **208**, the release sleeve hub **230** may be provided with ramped or sloped chamfer surfaces **236**, which are illustrated in FIG. **53**. These surfaces **236**, which slope downwardly as they extend distally along the release sleeve hub **230**, engage the hub locks **208** as the release sleeve hub **230** is moved distally in order to move raise the hub locks **208** to prevent the hub locks **208** from axially blocking the projections **232** of the release sleeve hub **230**.

The shaft **92** is designed to push the implant **5** down the procedural sheath **100** into the artery **2** and allow control of the implant's relative position by the user from the handle **93**.

Implant retention and release: Referring, e.g. to FIGS. **33A** to **33C**, to secure the implant **5** on the distal tip of the delivery device **90**, two profiled interlock projections **165** which extend from the retaining sleeve **160** engage into the implant's matching interlock recesses **45** in the neck **42** of the foot core **20**. To ensure the profiled projections **165** remain engaged with the foot core **20**, a release-sleeve **175** is positioned in a distal or forward location, as illustrated in FIG. **33C**, to prevent the projections **165** from moving laterally outwardly.

To release the implant **5** from the distal tip of the delivery device **90**, the release-sleeve **175** is slid back to expose the interlock projections **165** on the retaining-sleeve **160**. The tip of the retaining-sleeve **160** is split longitudinally, via longitudinal splits or notches **167**, to allow lateral movement of the interlocking projections **165**, and the rear shoulders of interlocking recesses **45** on the foot core **20** may be ramped, as illustrated, e.g. in FIGS. **34A** to **34B**, to facilitate release of the implant **5** by pulling the delivery device **90** away from the implant **5**. It should be understood, however, that any suitable geometry may be provided, e.g. a perpendicular edge, under-cut, etc, to mate with appropriate geometries of the interlocking projections **165**.

Further, mating surfaces of the interlock projections **165** and the interlocking recesses **45** may be provided with one

or more radial protrusions that engage with one or more corresponding radial recesses. For example, an interlocking projection **165** may include a plurality of radial protrusions that engage a corresponding plurality of radial recesses of a mated interlocking recess **45**, or the interlocking recess **45** could be provided with the radial protrusions that mate with corresponding radial recesses of the interlocking projection **165**. Further, the interlocking recess **45** could have at least one recess and at least one protrusion, the at least one recess and the at least one protrusion respectively mating with corresponding at least one protrusion and at least one recess of the interlocking recess **45**. These various surface recess/protrusion configurations may provide a high level of securement (e.g. in the axial direction) between the interlocking projections **165** and the interlocking recesses **45**. Moreover, these various surface recess/protrusion configurations may be provided alone or in combination with other interlocking mechanisms between the interlocking projections **165** and the interlocking recesses **45**.

Although the interlocking projections **165** extend straight along the length of the retaining sleeve **160**, it should be appreciated that the projections **165** may be flared outwardly, such that retraction of the release sleeve **175** allows the interlock projections **165** to spring outwardly away from their interlocking engagement with the interlock recesses **45**.

Referring to FIG. **36**, the loading funnel **95** is used to compress the flexible wing **60** of the implant into a cylindrical shape to allow it to fit within the procedural sheath **100** for delivery. The loading funnel **95** is also used to insert the compressed implant and delivery system into the procedural sheath **100** through the sheath's valve, as shown in FIG. **30**. The loading funnel **95**, in accordance with some exemplary embodiments, is used immediately prior to delivery to avoid storage of the flexible wing **60** in the compressed state and potentially taking a memory set shape in the compressed form.

The loading funnel in the illustrated example includes four components namely, the funnel or funnel body **96**, cap **97**, seal **98**, and seal-retainer **99** shown in FIG. **36**. It should be understood however that the loading funnel may have more or fewer components.

The cap **97** and seal **98** are pre-loaded on the shaft **92** of the delivery device **90** proximal to the implant **5**. The funnel **96** is advanced over the implant **5**, large opening end first, to compress the wing **60** into a cylindrical shape as the tapered section of the funnel **96** is advanced over the implant **5**. The funnel **96** is advanced until the implant **5** is resident in the cylindrical section **130** of the funnel **96**. FIG. **37** shows the relative positions of the funnel body **96**, cap **97**, and seal **98** to the implant **5** and shaft **92** of the delivery device **90** during advancement of the funnel **96** relative to the implant **5**.

Once the implant **5** is disposed in the cylindrical section **130** of the funnel **96**, the cap **97** is now attached to the funnel **96**, which forms a seal with the delivery device's shaft **92**.

FIG. **38** shows the relative position of the implant **5** within the funnel **96** after being loaded therein.

Loading funnel configurations: The loading funnel **95** in a very simple form may be a tapered funnel. However, to encourage the flexible wing **60** to fold when loaded into the funnel body **96**, an alternative option is to provide a funnel body **96a** that includes a protrusion **132a** along the tapered section **131a** which extends into the cylindrical section **130a**, as shown in FIGS. **39A** to **39C**. With this option, the loading funnel **95a** is positioned relative to the flexible wing **60** to encourage one side of the wing **60** to be lifted above the opposite leaflet of the wing **60** during insertion.

Referring to FIGS. **40A** and **40B**, a third option is to have a splittable funnel **96b** for removal from the shaft **92** of the delivery device **90** once the implant **5** is delivered through the procedural sheath hub **110** and valve. Once the implant **5** is within the procedural sheath **100**, the funnel **95b** may be withdrawn from the sheath valve, its cap **97b** then removed, and the funnel body or section **96b** may then be opened, via separation of two subparts connected at split line **134** to remove the funnel body **96b** from the shaft **92** of the delivery device **90**.

The above-described loading funnel concepts require the cap **97**, **97a**, **97b** to be pre-loaded onto the shaft **92** of the device **1** proximal to the implant **5** and the funnel **96**, **96a**, **96b** to be advanced over the implant **5** and shaft **92**. Referring to FIGS. **41A** and **41B**, a fourth concept is to have the funnel **95c** pre-loaded onto the shaft **92**, proximal to the implant **5**, and advance the funnel **95c** distally over the implant **5** to compress the flexible wing **60** into the cylindrical section **130c** and into the cannula section **135c** of the loading funnel **95c**. The tapered section **131c** and cylindrical section **130c** of the funnel body **96c** is completely removable from the cannula **135c**, as illustrated in FIG. **42A**. The loading cannula **130a** is cylindrical in shape and is used to insert the implant **5** and device **90** through the procedural sheath valve and into the procedural sheath **100** for delivery into the artery **2**. The delivery cannula **130**, **130a** and **135c** may be chamfered at its distal end to assist in penetrating the valve at the rear of the procedural sheath **100**. As illustrated in FIG. **42A** the funnel body **96c** has been removed after loading the implant **5** into loading cannula **135c**.

FIG. **42B** shows the components of the loading funnel **95c**, including loading cannula **135c**, detachable funnel **96c**, end cap **97c**, seal **98c**, and seal retainer **99c**. The loading cannula **135c** and detachable funnel **96c** form the funnel body **95c** in this example. The proximal end of the delivery cannula **135c** is adapted to form a seal around the shaft **92** of the device **90** but allow the shaft **92** to axially slide relative to the cannula **135c**. This configuration of loading funnel **95c** also has the advantage of protecting the implant **5** during storage and handling of the device **90**.

FIGS. **43A** to **43M** show alternative funnel bodies **96d**, **96e**, **96f**, **96g**, and **96h**. These funnel bodies **96d**, **96e**, **96f**, **96g**, and **96h** may be used in connection with, for example, the preloaded loading funnel **95c** shown in FIG. **41A**, in place of funnel body **96c**, or in place of any of the other funnel bodies recited herein.

Referring to FIG. **43A**, the detachable funnel section or body **96d** includes a longitudinal split **140d** to facilitate removal of the funnel section from the guidewire **150**. This split **140d** may be a discontinuation of the component to provide a gap, or allow a gap to be formed (e.g. via flexing of the funnel body **96d**) for the guidewire **150** to pass there through during removal. This split may also be formed by physical removal of a strip of material from the funnel wall, for example as a peelable strip.

Referring to FIGS. **43B** to **43D**, the funnel body **96e** includes a weakened or notched section **145e** that allows the funnel wall, in this example, to have a continuous integral internal surface which can easily be split along the weakened or notched section **145e**. In the illustrated example, the weakened section is provided as a longitudinally extending groove or channel that weakens the structure of the funnel wall. The weakened or notched section **145e** may be split, for example, by manual exertion of force by an operator.

The open split arrangement of FIG. **43A** and the weakened wall arrangement of FIGS. **43B** to **43D** may, in some examples, be notched at the beginning of the splits or

pre-split weakened portions to allow ease of locating the guidewire into the split, e.g. to facilitate relative movement of the guidewire from the inner lumen of the funnel body to the exterior of the funnel body via the split.

For example, referring to FIGS. 43E TO 43G, a split funnel body 96f, which includes features analogous to the split funnel body 140d of FIG. 43A, further includes a notch 142f, which is continuous with the split 140f.

It should be appreciated that a split or splittable funnel body concept is applicable to any funnel arrangement in the context of the present invention. Further, although the splits or split lines of the illustrated examples are coplanar with the longitudinal axes of the respective funnel bodies, it should be appreciated that the split or split line may be non-coplanar and/or have an irregular path.

Moreover, although the illustrated examples include a single split or split line, it should be appreciated that multiple splits or split lines or any combination of splits and split lines may be provided. Further, a respective split line may be split at one or more locations along the length of the split line and weakened so as to be splittable at one or more other locations along the split.

Other mechanisms for removing the funnel body may include, for example, cutting or tearing the funnel body, e.g. with a cutting tool, in the presence or absence of predetermined split lines such as the split lines described above.

FIG. 43H shows a perspective view of a staged funnel body 96h that may be used in connection with, e.g. any of the funnel arrangements described herein. As shown, the staged funnel body 96h includes two distinct tapered or funnel-shaped portions 162g and 164g separated axially by a constant-diameter (in this example, cylindrical) portion 163g. Sections 161g and 130g are at opposed axial ends of the funnel body 96h and are, in this example, cylindrical. The staged funnel body 96 provides a progressive folding of the implant in two distinct sections.

FIGS. 43J to 43M show an offset funnel body 96h, which may be used in connection with, e.g. any of the loading funnel arrangements described herein. In this arrangement, the overall central axis A of the funnel body 96h is nonlinear, such that the central axis along the enlarged introduction portion 171h is offset with regard to central axis along the narrowed cylindrical portion 172h, with a transition provided along tapered or funnel-shaped portion 173h. In this embodiment, the off-set funnel body 96h biases the shaft of the delivery device and hence the flexible-wing to the side of the funnel as illustrated. It may be advantageous for the funnel body 96h to be at a particular orientation relative to the implant 5 during loading.

Although the tapered geometry of the various funnel bodies described herein may in some examples be illustrated as being conical or of a constant taper angle, it should be understood that curved and/or irregular tapers may be provided in addition, or as an alternative, to the illustrated funnel bodies.

FIGS. 44 to 50 show a delivery sequence in accordance with exemplary embodiments of the present invention.

The delivery of the implant 5 starts with the procedural sheath 100 and guidewire 150 percutaneously positioned in situ.

The delivery sequence depends on which variant of loading funnel is used. For example, if any of the loading funnel shown in FIGS. 36 to 40B are used, then the first step may be to load the loading funnel onto the guidewire 150. If, for example, the loading funnel shown in FIGS. 41A to 42B is used then this step may be omitted. For simplicity the

following sequence describes an exemplary delivery method using the loading funnel 95 shown in FIGS. 36 to 38.

Step 1: Back load the guidewire 150 into the foot core 20 and the shaft 92 and handle 93 of the device 90. This step is generally illustrated in FIG. 44.

Step 2: Insert the implant 5 into the funnel 96 to compress the flexible wing 60, and place the cap 97 and seal 98 (as well as retainer 99) onto the rear of loading funnel 96. This step is generally illustrated in FIGS. 45A and 45B.

Step 3: Insert the loading funnel 95 (and the other components of the device 90), which houses the implant 5, into the hub 110 and valve 115 at the rear of the procedural sheath 100. This step is generally illustrated in FIGS. 46A and 46B.

Step 4: As illustrated in FIGS. 47A and 47B, the delivery device 90 and implant 5 are advanced down the procedural sheath 100 into the artery 2 to deliver the implant 5 into the arterial lumen (just distal to the procedural sheath tip) of the artery 2. Alternatively, the implant may be delivered into the arterial lumen by being advanced down the procedural sheath 100 into the artery 2 to deliver the implant 5 just proximal to the procedural sheath tip, then holding the delivery device 90 stationary (once the implant is positioned at the sheath tip) and withdrawing the sheath 100 over the delivery device 90 the required amount to expose the implant 5. This avoids pushing the exposed implant 5 upstream within the artery 2.

Step 5: Withdraw the procedural sheath 100 from the artery 2 and position the implant 5 in juxtaposition to the arteriotomy. The implant 5 is now controlling the bleeding from the arteriotomy. This step is generally illustrated in FIG. 48.

Step 6: Once confirmed that the implant 5 is correctly positioned and effecting a seal, the guidewire 150 is withdrawn, the extra-luminal pin 80 is deployed, and the implant is released. This step is generally illustrated in FIGS. 49A and 49B.

Step 7: Withdraw the procedural sheath 100 and delivery device 90 from the tissue tract to leave the implant (foot core 20, flexible wing 60, and extra-luminal pin 80) implanted to complete the delivery of the implant 5 and sealing of the arteriotomy. This step is generally illustrated in FIG. 50.

The above delivery sequence steps outline a method of implant deployment, there are many possible variants on this sequence to suit clinical requirements or preferences. For example, it may be advantageous to leave the guidewire 150 in situ through the implant after implant release, to maintain arterial percutaneous access, and remove the guidewire 150 when judged clinically appropriate. In this regard, it is noted that, as indicated above, in some embodiments, e.g. the version having extra-luminal pin 80a, the guide wire may remain in place even after deployment of the pin.

Referring to FIGS. 59 and 60, the loading funnel/cannula assembly 395 includes a loading cannula 335 and an offset loading funnel 396 analogous to the loading funnel 96h shown, for example, in FIG. 43J. Referring to the exploded view of FIG. 60, the cannula 335 includes a cannula tube 336, a cannula cap 397, a cannula seal 398, and a cannula seal retainer 399 that function in a manner analogous to other like components described herein, e.g. the components of the assembly illustrated, e.g. in FIG. 42B.

Closure Product and Packing

FIG. 58 shows a packaged product 300, that includes a surgical device 301 packaged in a protective tray 400. The surgical device 301 includes the same features of the other analogous example devices described herein, except to the extent indicated otherwise.

The surgical device **301** includes, inter alia, the handle **200** as described in additional detail herein, and a loading funnel/cannula assembly **395**, which is analogous to other loading funnel/cannula arrangements described herein.

As illustrated in FIG. **58**, the surgical device **301** is held in a recess **405** shaped to closely match the geometry of the surgical device **301** by tabs or projections **410**.

The product **300** is configured such that the device **301** is removable from the tray **400** by proximally pulling the device **301** from the tray **400**. In this example, the offset loading funnel **396** is retained in the tray as the remainder of the device **301** is withdrawn proximally from the tray.

To remove the device from the tray, the operator grips handle **200** protruding from the proximal end of the tray **400**, e.g. between the thumb and fingers. While holding the tray **400** in the opposite hand or supporting the tray on a suitable surface for stability, the user may withdraw the device **301** proximally in a straight smooth continuous motion until the device **301** is completely free of the tray. Since the funnel **396** is retained in the tray **400** as the remainder of the device **301** is withdrawn, the implant **2** held by the device **301** moves proximally along the loading funnel/cannula assembly **395** such that the flexible wing of the implant **5** is folded by the funnel as the implant progresses toward the loading cannula **335**. Upon further pulling the device **301**, the implant **5** moves into the tube **336** of cannula **335**, which maintains the folded configuration of the implant **5** until the implant **5** is deployed along the guidewire as described in further detail herein with regard to other examples.

Upon further retraction of the device **301**, a positive stop engages between the loading cannula **335** and the shaft of the device **301**, such that the cannula **335** is pulled away from and breaks free of the loading funnel **396**. Upon further retraction of the device **301**, the device **301** is freed from the tray, with the loading funnel **396** retained in the tray.

Referring to FIG. **61**, the positive stop that engages between the cannula **335** and the shaft of the device **300** is formed between a loading cannula retaining ring **360** and the cap **397** of the cannula **335**.

The device **300** includes an alignment mark **175** that extends longitudinally along the device **300** to provide a visual indication that the device **301** is properly rotated with respect to the tray **400** and the offset loading funnel **396** to ensure that the wing of the implant **5** is properly folded by the funnel **396**. Geometric engagement of the device **301** with the tray **400** also facilitates this alignment. The alignment of the offset funnel **396** is facilitated by the geometry of the tray **400**, the recess **405** of which is shaped to match the offset of the funnel **396** to thereby resist rotation of the funnel **396**.

The tray **400** also includes a cover **450** that prevents inadvertent actuation of the lock member **240**, thumb slider **250** or any other operable mechanism of the handle **300** while the device **301** is in the tray **400**.

The tray **400** may provide a specific and defined atmosphere for storage of the implant pre- and post-sterilization, which may further add to increasing the post-sterilization shelf-life stability of the polymer from which the exemplary implant **5** is formed. One such mechanism is the use of a controlled atmosphere, specifically one where excessive moisture is reduced by means of use of a vacuum or low moisture containing dried gases such as nitrogen, argon, etc. Furthermore, the use of packaging materials with a low moisture vapor transmission rate, for example orientated polypropylene (OPP), Polyethylene terephthalate (PET), Linear low-density polyethylene (LLDPE), polyethylene (PE), foil-based packaging materials (e.g. aluminium), or

combinations thereof, in combination with a low moisture environment can further aid in enhancing the stability of the polymeric material post-sterilization.

FIG. **62** shows the components of the device **301** once removed from the tray **400**, with the implant **5** being folded and loaded into the loading cannula **335**. The device **301** further includes an insertion mark **380** that provides the operator with a visual indication of how deep to insert the device **301** into the procedural sheath **100**.

Although some example embodiments have been described herein in the context of vascular closure applications, it should be understood that the various mechanisms and concepts described herein are not limited to vascular applications and are applicable to any suitable applications that require closure of an aperture in a tissue.

Although the present invention has been described with reference to particular examples and exemplary embodiments, it should be understood that the foregoing description is in no manner limiting. Moreover, the features described herein may be used in any combination.

What is claimed is:

1. A device for sealing an aperture in a tissue, the device comprising:

a. an implant configured to seal the aperture when positioned adjacent to the aperture

(i) a foot including a distal portion configured to be disposed distally beyond a distal surface of the tissue when the device is in a sealing position, and a proximal portion having a longitudinal axis and configured to extend proximally through the aperture and proximally beyond a proximal surface of the tissue when the device is in the sealing position;

(ii) a thin flexible wing having at least one surface and a longitudinal plane, the flexible wing positionable against the distal surface of the tissue adjacent the aperture such that the flexible wing is disposed between the anterior distal portion of the foot and the distal surface of the tissue when the device is in the sealing position, wherein the at least one surface has a wettability that is increased from a base state of a material from which the flexible wing is formed; and

(iii) an elongated retention member comprising a first portion and a second portion supported and housed by the proximal portion of the foot, the retention member slideably moveable with respect to the proximal portion of the foot from a first position to a second position

wherein the retention member, when in the first position, is substantially straight with the first portion and the second portion aligned and extended substantially parallel to the longitudinal axis of the proximal portion of the foot, and

wherein the retention member, when in the second position, is curved with the first portion substantially parallel to the longitudinal axis of the proximal portion of the foot and the second portion substantially parallel to the longitudinal plane of the flexible wing and positioned against the proximal surface of the tissue adjacent the aperture;

b. a delivery shaft configured to engage the implant to allow the implant to be maneuvered into sealing engagement with a distal surface of the tissue, the delivery shaft comprising:

(i) a retaining sleeve comprising a locking projection engagable with a locking recess of the implant to secure the implant to the delivery shaft, and

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(ii) a release sleeve axially slideable relative to the retaining sleeve between a first axial position in which the release sleeve is configured to maintain locking engagement between the locking recess of the implant and the locking projection of the retaining sleeve, and a second axial position in which the release sleeve permits the locking projection of the retaining sleeve to disengage the locking recess of the implant.

2. The device according to claim 1, wherein the retaining sleeve comprises an interlocking projection configured to engage an interlocking recess of the implant when the release sleeve is in the first axial position and to disengage the interlocking recess when the release sleeve is moved from the first axial position to the second axial position.

3. The device according to claim 2, wherein the interlocking projection is one of a plurality of interlocking projections configured to engage a respective plurality of interlocking recesses of the implant.

4. The device according to claim 2, wherein the interlocking projection is biased toward a flared position such that movement of the release sleeve from the first axial position to the second axial position causes the interlocking projection to flare away from and out of engagement with the interlocking recess of the implant.

5. The device according to claim 1, wherein the device is configured such that

- (a) movement of an actuator from the first position to the second position causes a change in the position of two components of the implant relative to each other and
- (b) movement of the actuator from the second position to the first position causes the delivery shaft to release the implant.

6. The device according to claim 1, wherein the implant is formed of a polymer that remains shelf stable and functional for sealing after terminal sterilization.

7. The implant according to claim 6, wherein the polymer remains shelf stable and functional for sealing after terminal sterilization using at least one of (a) ethylene oxide, (b) electron-beam, (c) gamma irradiation, and (d) nitrous oxide.

8. The device according to claim 6, wherein the polymer is biodegradable.

9. The device according to claim 8, wherein the polymer comprises Polydioxanone, Poly-L-lactide, Poly-D-lactide, Poly-DL-lactide, Polyglycolide, ϵ -Caprolactone, Polyethylene glycol, or combinations of these.

10. The device according to claim 8, wherein the polymer comprises polydioxanone.

11. The device according to claim 1, wherein the device is configured to seal a perforation in a hollow vessel.

12. The device according to claim 11, wherein the implant includes an intraluminal portion configured to form a seal with the perforation by contacting an intraluminal surface of the hollow vessel.

13. The device according to claim 12, wherein the implant includes an extra-luminal portion configured to extend outside the hollow vessel, the delivery shaft being configured to engage the implant via the extra-luminal portion.

14. The device according to claim 1, wherein the implant is formed at least in part of a material having an inherent viscosity in a range from 0.5 to 7.0 dl/g.

15. The device according to claim 1, wherein a diameter of the flexible wing is greater than a diameter of the aperture in the tissue.

16. The device according to claim 1, wherein the implant comprises a distal foot portion and a recessed surface disposed in the distal foot portion and into which the flexible

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wing is positioned and crimped to provide an effective fluid seal between the distal foot portion and the flexible wing.

17. The device according to claim 16, wherein the crimping is achieved using at least one of (a) mechanical, (b) chemical, and (c) thermal methods.

18. The device according to claim 1, wherein the distal portion of the foot has a length that is greater than a diameter of the aperture.

19. The device according to claim 1, wherein the distal portion of the foot is configured to reinforce the flexible wing to facilitate sealing of the aperture.

20. The device according to claim 1, wherein the implant includes a guide channel configured to receive a guide wire.

21. The device according to claim 20, wherein the retention member is configured to block the guide channel when the retention member is in the second position.

22. The device according to claim 20, wherein the retention member is configured to leave the guide channel open when the retention member is in the second position.

23. The device according to claim 22, wherein the foot includes a cavity configured to allow sealing of the guide channel via coagulation after removal of a guidewire from the guide channel.

24. The device according to claim 23, further comprising: a loading funnel configured to fold the implant into an elongated folded configuration to permit the wing to pass through a procedural sheath when the delivery shaft maneuvers the implant into a location of the aperture to be sealed.

25. The device according to claim 24, wherein the tapered portion comprises a frustoconical portion and the narrowed portion comprises a cylindrical portion.

26. The device according to claim 25, wherein the frustoconical portion and the cylindrical portion are non-concentric.

27. The device according to claim 24, wherein the loading funnel includes:

a tapered portion configured to progressively fold the implant into the folded configuration when the implant is maneuvered through the tapered portion in a proximal direction; and

a narrowed portion configured to receive the implant with the flexible wing in the folded configuration when the implant is maneuvered further in the proximal direction and proximally beyond the tapered portion.

28. The device according to claim 27, wherein the narrowed portion comprises a cannula configured to receive the implant with the wing in the folded configuration and that can be detached from the remainder of the loading funnel.

29. The device according to claim 27, further comprising: a packaging having a proximal and a distal end,

wherein the delivery shaft, the implant, and the loading funnel are disposed in the packaging such that the delivery shaft extends distally through the narrowed portion of the funnel and into the tapered portion, where the delivery shaft is coupled to the implant, and the loading funnel is held in the packaging such that proximal movement of the delivery shaft relative to the package causes, sequentially, (a) proximal movement of the implant through the tapered portion to progressively fold the implant into the folded configuration, (b) proximal movement of the implant into the cannula, and (c) separation of the cannula, with the implant disposed therein, from the remainder of the loading funnel.

30. The device according to claim 29, wherein the implant is held in the tapered portion by the delivery shaft.

31. The device according to claim 29, further comprising a handle coupled to the delivery shaft, the handle being disposed in the packaging.

32. The device according to claim 29, wherein the cannula is configured to access multiple forms of introducer sheaths. 5

33. A method of using the device according to claim 27, comprising:

loading the implant into the cannula at the time of a surgery in which the implant is used; and

inserting the cannula into a proximal access of a procedural sheath in order to introduce the implant in the folded configuration into the procedural sheath. 10

34. The method of claim 33, further comprising feeding a proximal end of the guidewire through the implant and the delivery shaft prior to inserting the cannula into the proximal access of the procedural sheath, such that a distal end of the guidewire extends through the aperture to be closed by the implant. 15

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UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

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INVENTOR(S) : Peter Grant et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Claims

Column 30, Line 26 (Claim 1, Line 5): Please insert --, the implant comprising:-- after “adjacent to the aperture”.

Column 31, Line 46 (Claim 9, Line 4): Please delete “of these” and insert --thereof-- therefor.

Column 32, Line 30 (Claim 25, Line 1): Please delete “24” and insert --27-- therefor.

Signed and Sealed this
Fifteenth Day of August, 2017



Joseph Matal
*Performing the Functions and Duties of the
Under Secretary of Commerce for Intellectual Property and
Director of the United States Patent and Trademark Office*