



US009618898B2

(12) **United States Patent**  
**Swantner et al.**

(10) **Patent No.:** **US 9,618,898 B2**  
(45) **Date of Patent:** **Apr. 11, 2017**

(54) **TONER CARTRIDGE**

(71) Applicant: **HEWLETT-PACKARD DEVELOPMENT COMPANY, L.P.**, Houston, TX (US)

(72) Inventors: **Richard L. Swantner**, Rapid City, SD (US); **Robin P. Yergenson**, Eagle, ID (US); **Dean J. Richtsmeier**, Boise, ID (US)

(73) Assignee: **Hewlett-Packard Development Company, L.P.**, Houston, TX (US)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **15/143,468**

(22) Filed: **Apr. 29, 2016**

(65) **Prior Publication Data**

US 2016/0246246 A1 Aug. 25, 2016

**Related U.S. Application Data**

(63) Continuation of application No. 14/234,010, filed as application No. PCT/US2011/048445 on Aug. 19, 2011, now Pat. No. 9,341,981.

(51) **Int. Cl.**  
**G03G 15/08** (2006.01)  
**G03G 21/16** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **G03G 21/1619** (2013.01); **G03G 15/0865** (2013.01); **G03G 21/1609** (2013.01); **G03G 21/1666** (2013.01); **G03G 21/1676** (2013.01)

(58) **Field of Classification Search**  
None  
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

6,621,513 B2 \* 9/2003 Fukushima ..... G03B 27/32 347/246  
7,742,719 B2 6/2010 Williams et al.  
7,761,025 B2 7/2010 Sato  
7,880,757 B2 2/2011 Nakano et al.  
(Continued)

FOREIGN PATENT DOCUMENTS

CN 101104339 1/2008  
CN 101844456 9/2010  
(Continued)

OTHER PUBLICATIONS

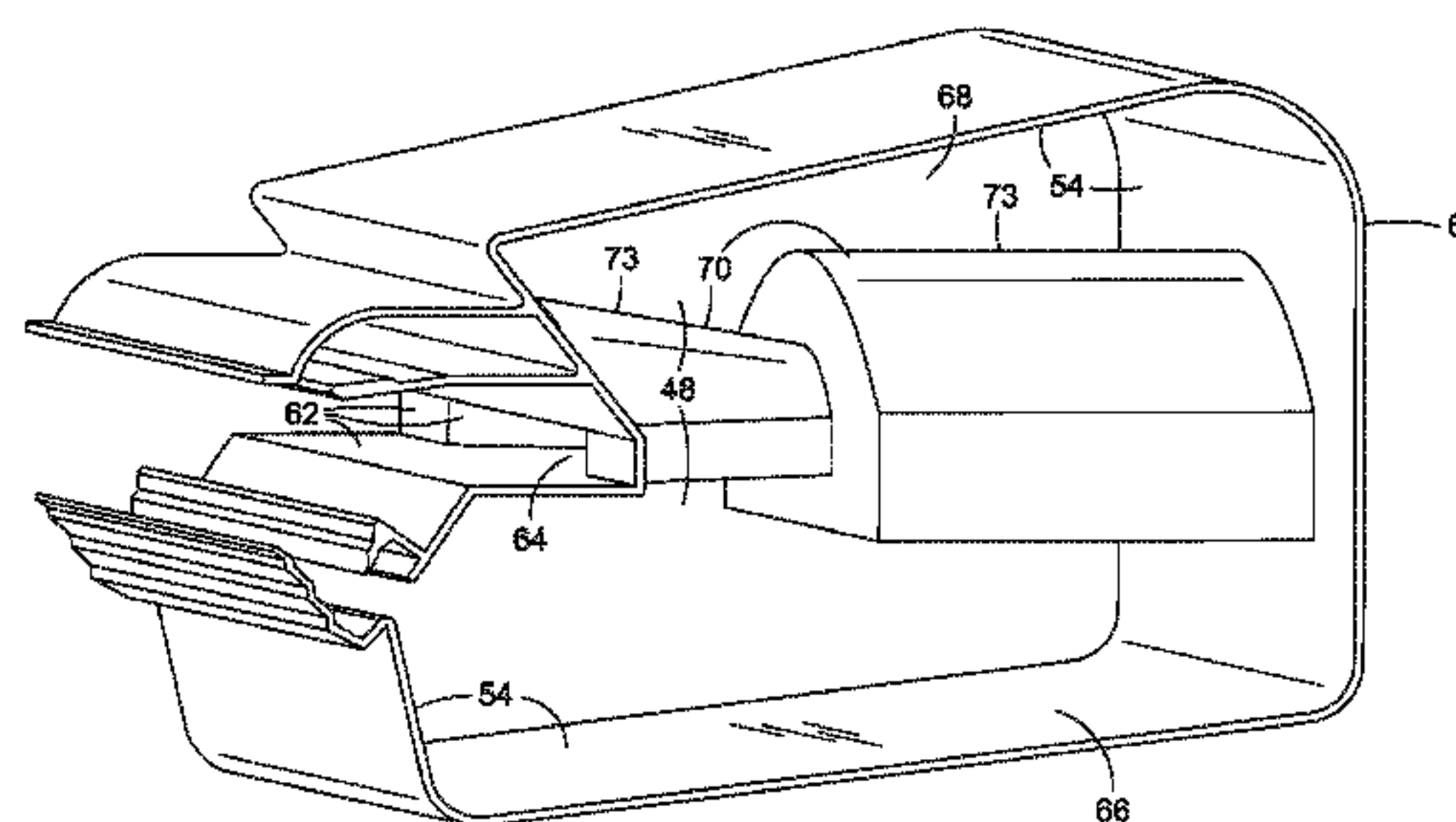
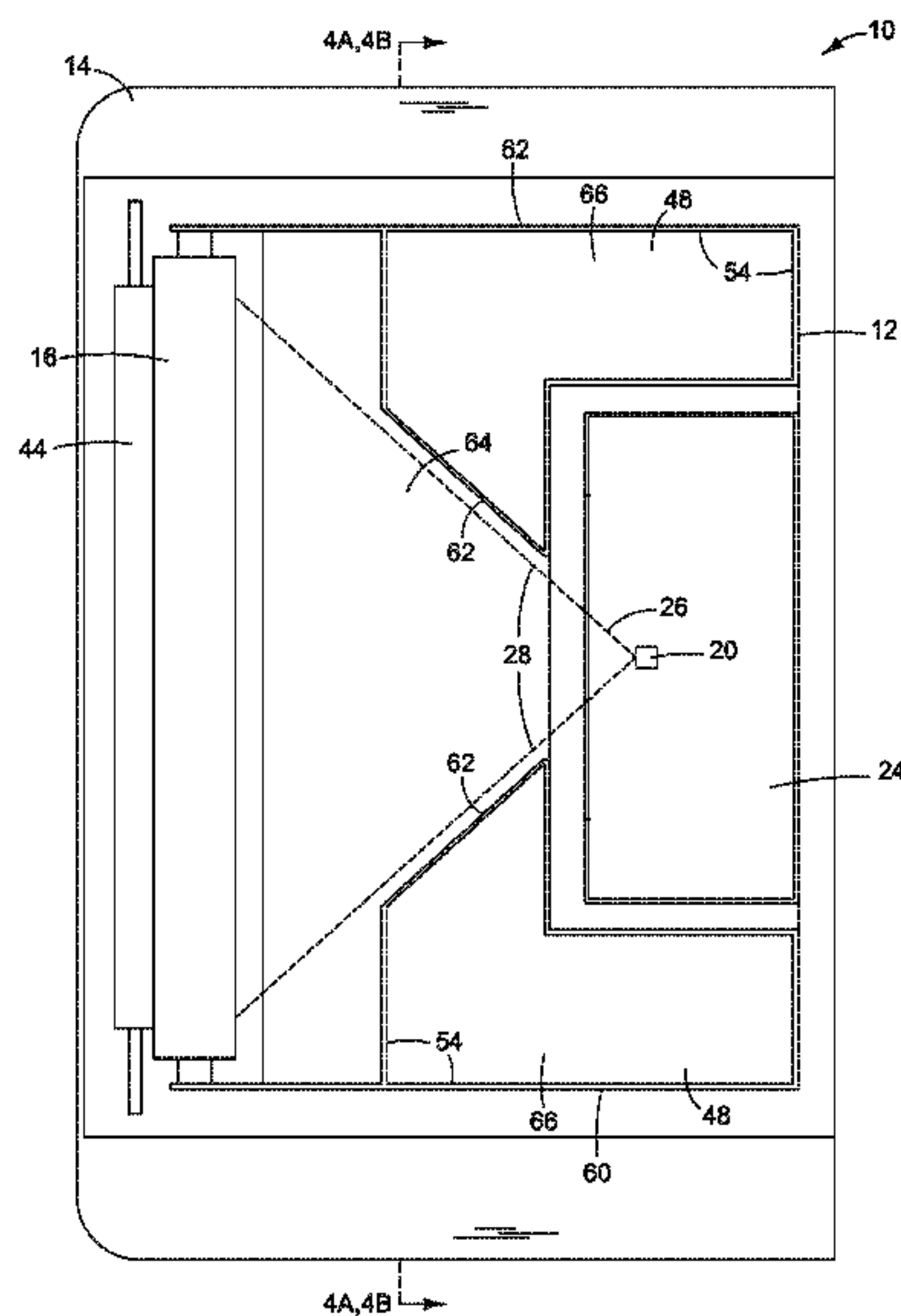
English machine translation of Japanese patent document, Takahashi (JP 2006-301467 A); "Image Forming Apparatus"; by Takahashi, Satoshi; published Nov. 2, 2006.  
(Continued)

*Primary Examiner* — David Gray  
*Assistant Examiner* — Geoffrey T Evans  
(74) *Attorney, Agent, or Firm* — HP Inc. Patent Department

(57) **ABSTRACT**

In one example, a printer includes a printer housing, a photoconductor to apply toner to a print substrate, a developer to apply toner to the photoconductor, a light source to expose parts of the photoconductor to light, and a toner container to supply toner to the developer. The toner container housing is integrated into the printer housing as a load bearing structure or as an exterior feature, and/or the light source is integrated into the toner container as a single sub-assembly within the printer housing.

**13 Claims, 20 Drawing Sheets**



(56)

**References Cited**

U.S. PATENT DOCUMENTS

8,269,810 B2 9/2012 Saiki  
 9,025,997 B2 5/2015 Yokoi  
 2004/0008246 A1\* 1/2004 Shim ..... B41J 29/12  
 347/228  
 2007/0280743 A1 12/2007 Nakajima et al.  
 2008/0056761 A1 3/2008 Kawahara et al.  
 2008/0090164 A1 4/2008 Takeda  
 2008/0138107 A1 6/2008 Mori  
 2008/0152386 A1 6/2008 Sakaguchi et al.  
 2008/0317520 A1 12/2008 Umezawa et al.  
 2009/0324297 A1\* 12/2009 Usui ..... G03G 15/0896  
 399/262  
 2010/0040392 A1 2/2010 Wu et al.  
 2010/0245529 A1 9/2010 Saiki  
 2011/0064469 A1 3/2011 Itabashi  
 2011/0110694 A1 5/2011 Ishikake  
 2014/0153971 A1 6/2014 Swantner et al.  
 2015/0049355 A1 2/2015 Richtsmeier et al.

2015/0050045 A1\* 2/2015 Sato ..... G03G 21/1842  
 399/111  
 2015/0093142 A1 4/2015 Nogami et al.  
 2016/0132012 A1\* 5/2016 Swantner ..... G03G 15/0865  
 399/43

FOREIGN PATENT DOCUMENTS

JP 61156177 7/1986  
 JP 2000199993 7/2000  
 JP 2002099136 4/2002  
 JP 2006088598 4/2006  
 JP 2006301467 11/2006  
 JP 2009222858 10/2009

OTHER PUBLICATIONS

European Search Report, Apr. 24, 2015, European Patent Application No. 11871263.7, Hewlett-Packard Development Company, LP.

\* cited by examiner

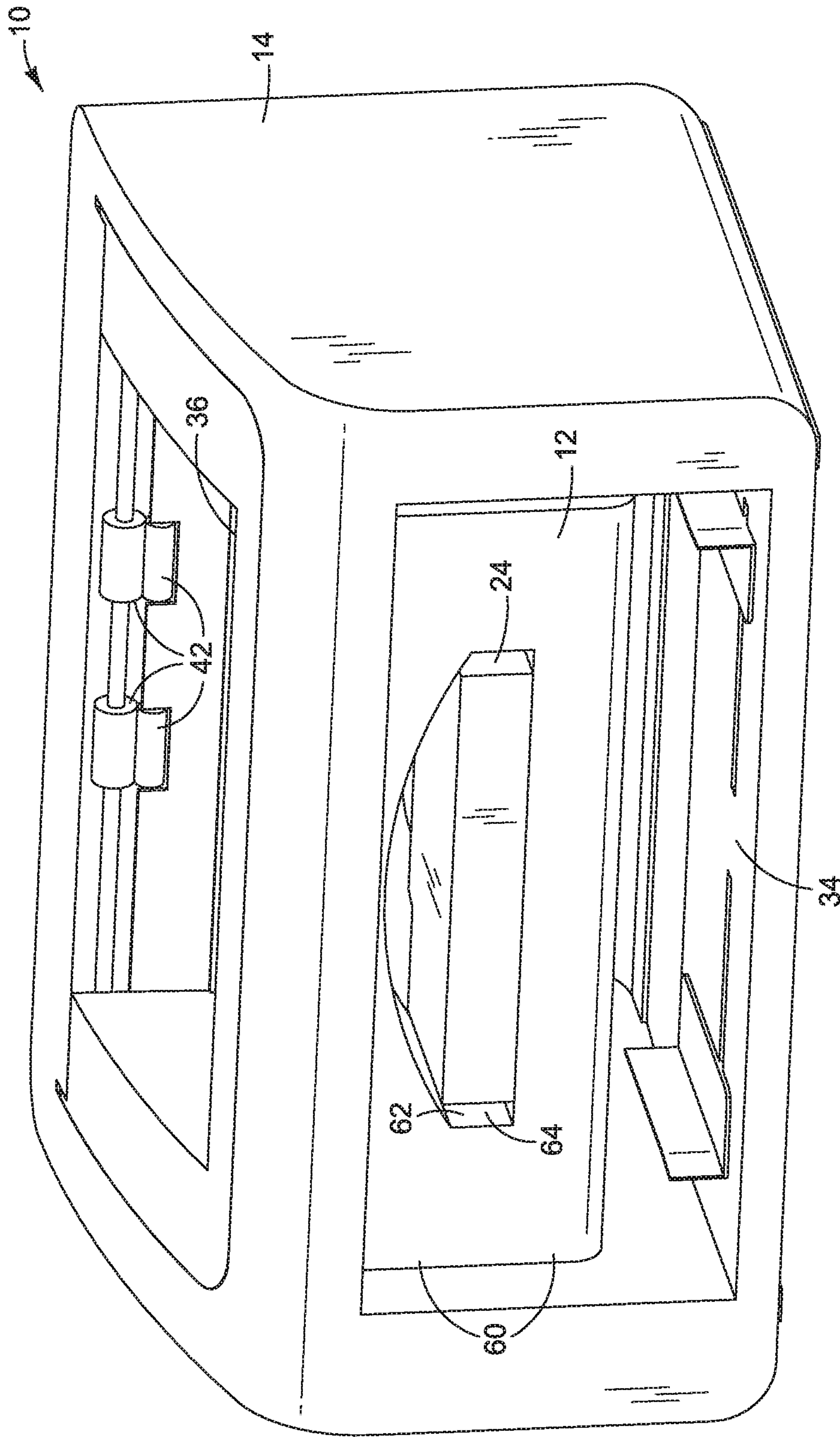


FIG. 1



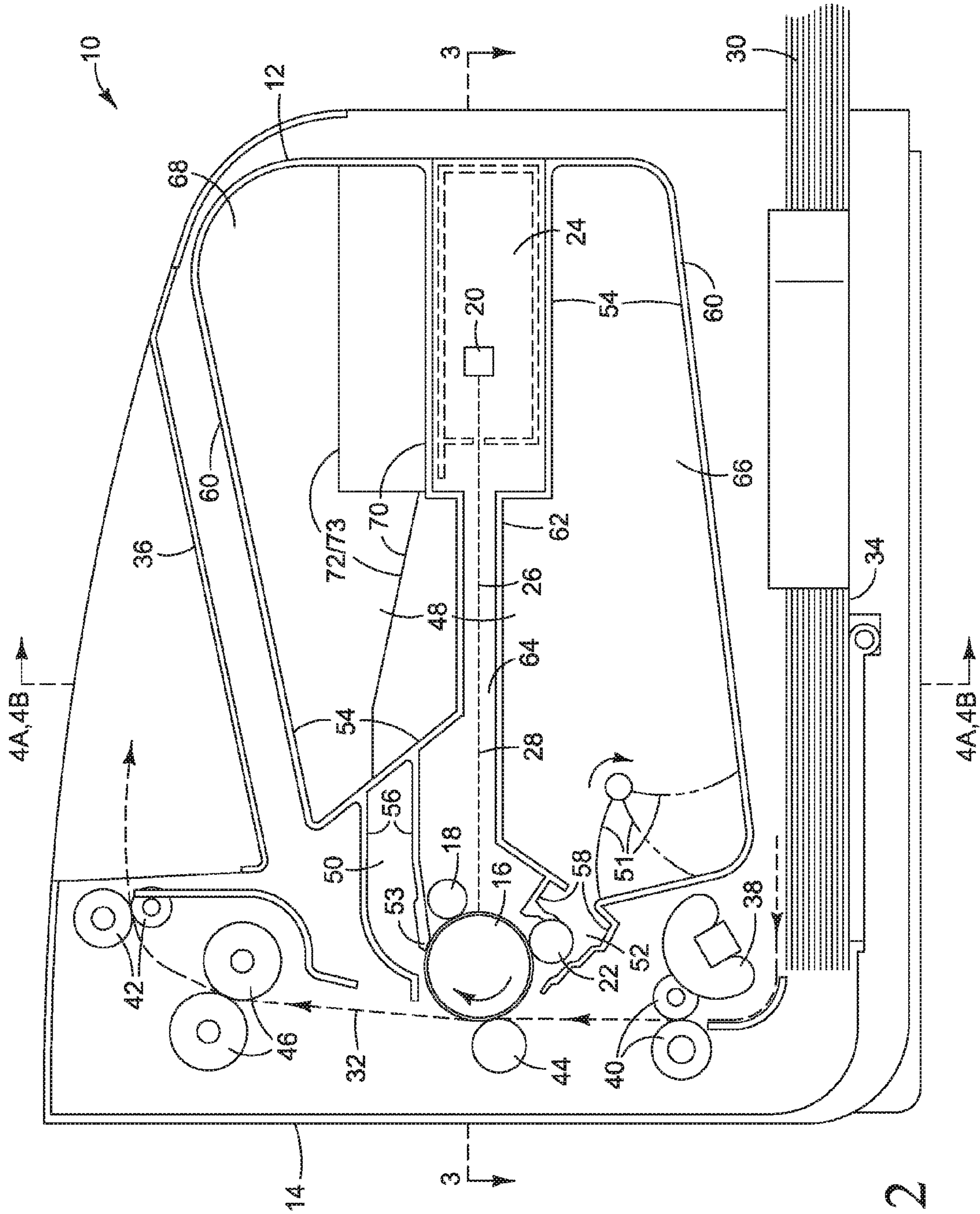


FIG. 2

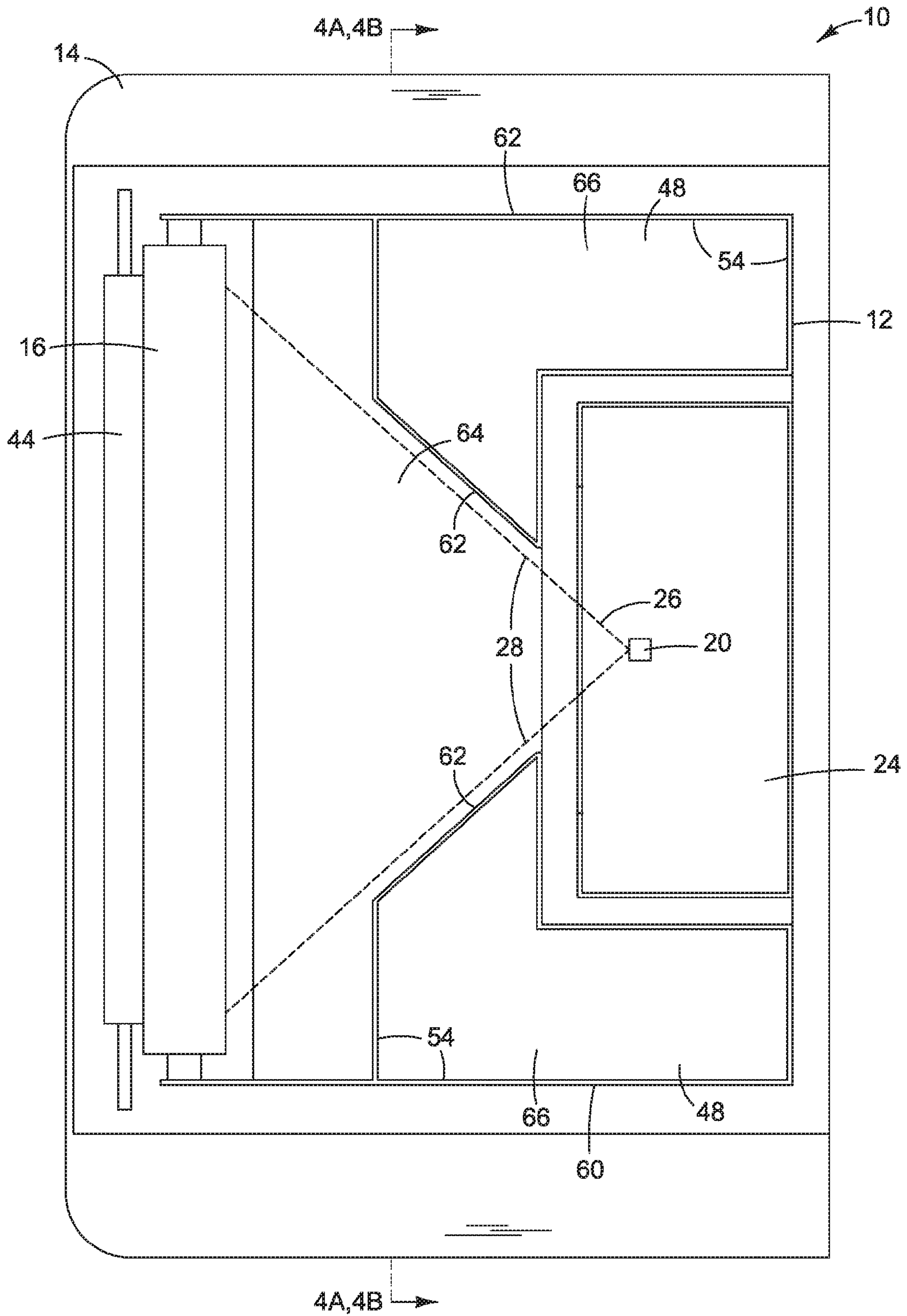


FIG. 3

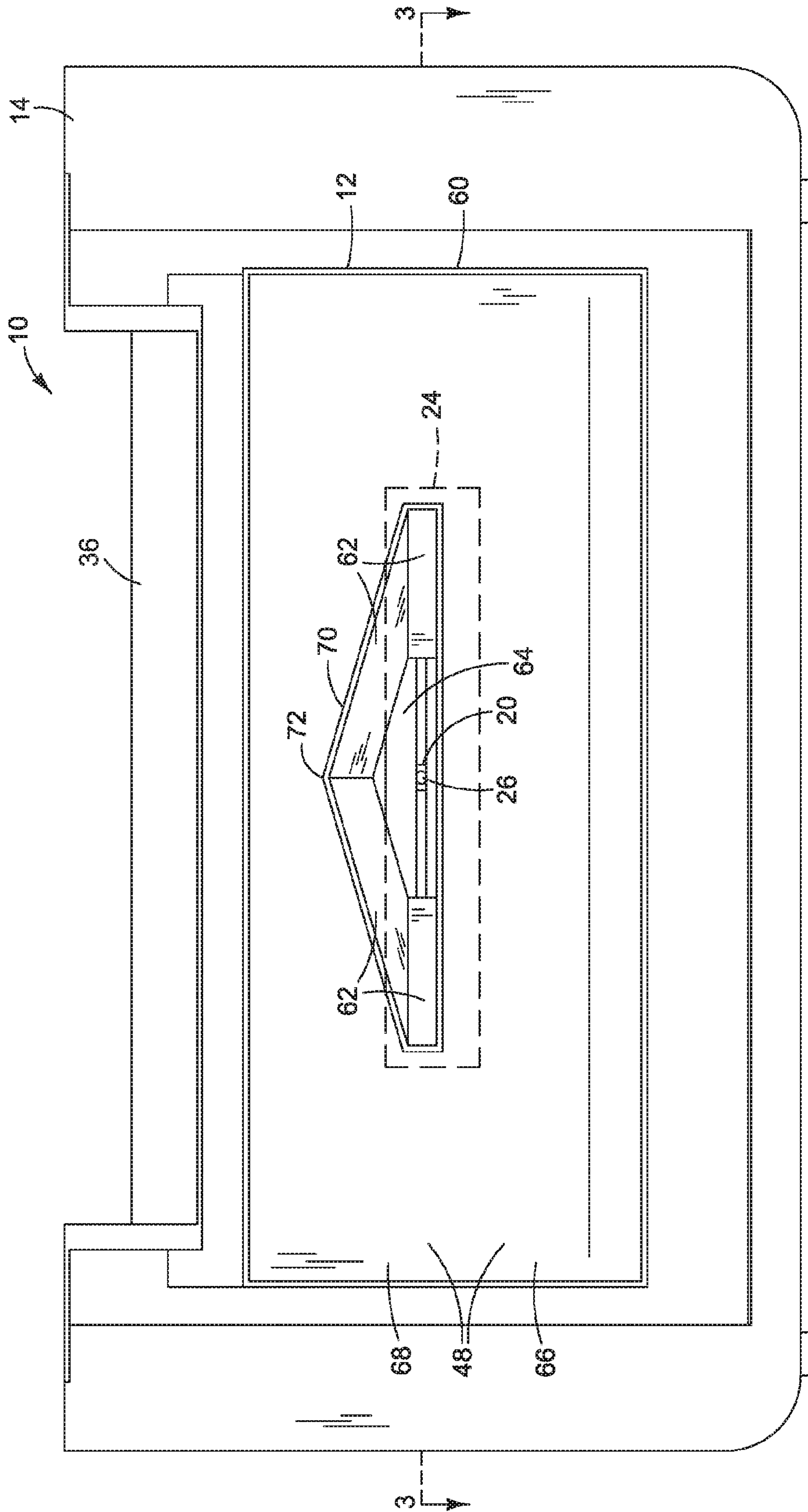


FIG. 4A

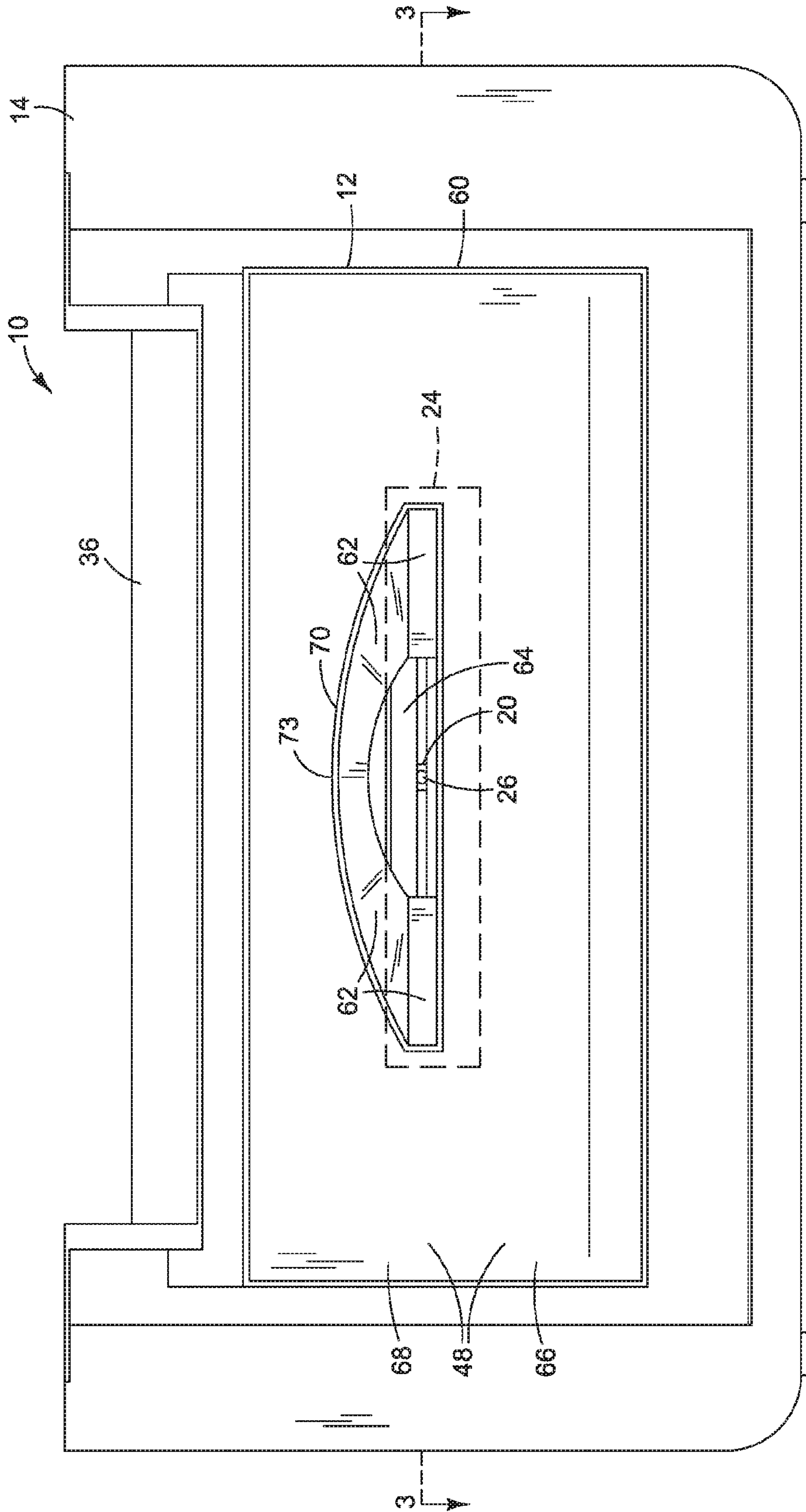


FIG. 4B



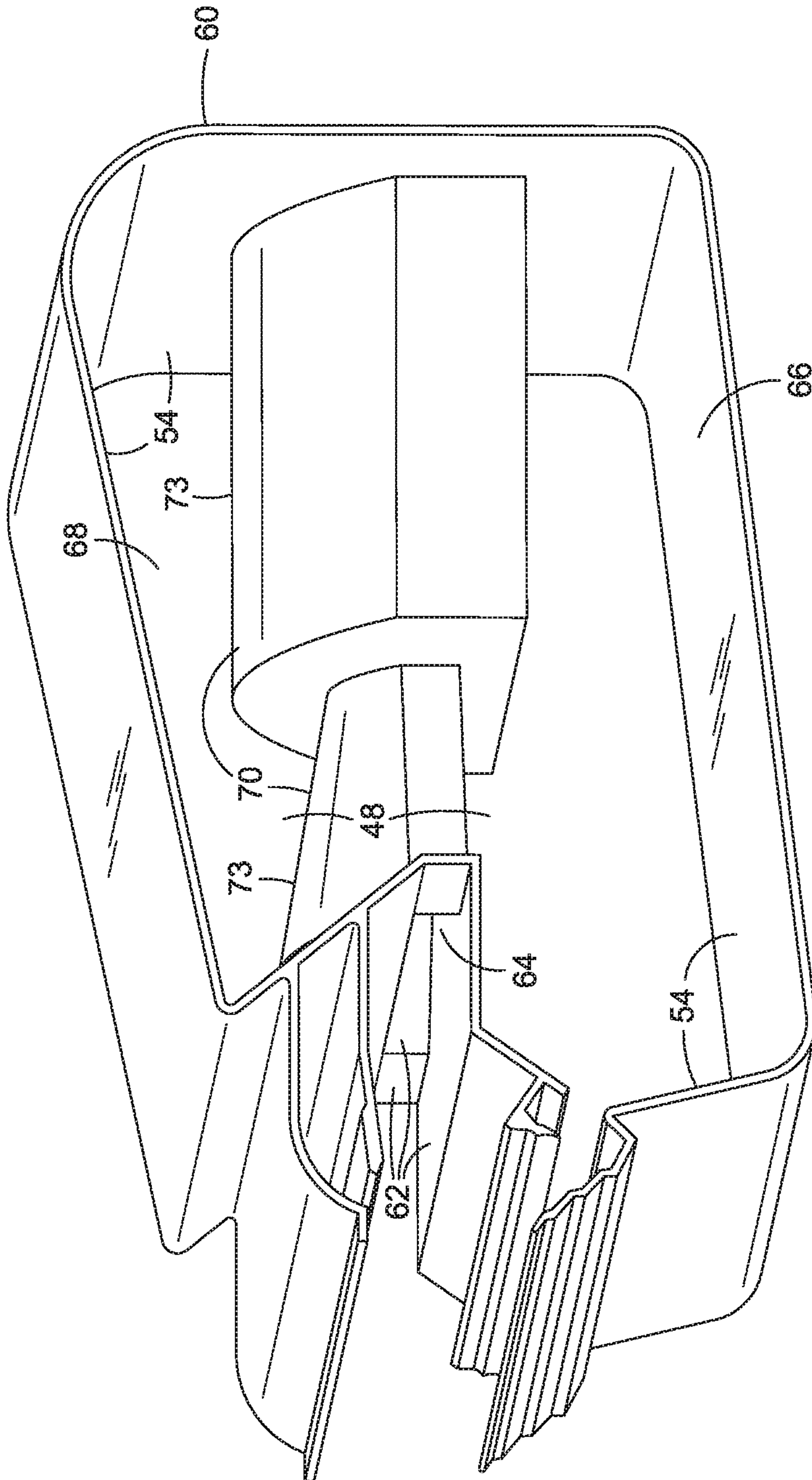


FIG. 5



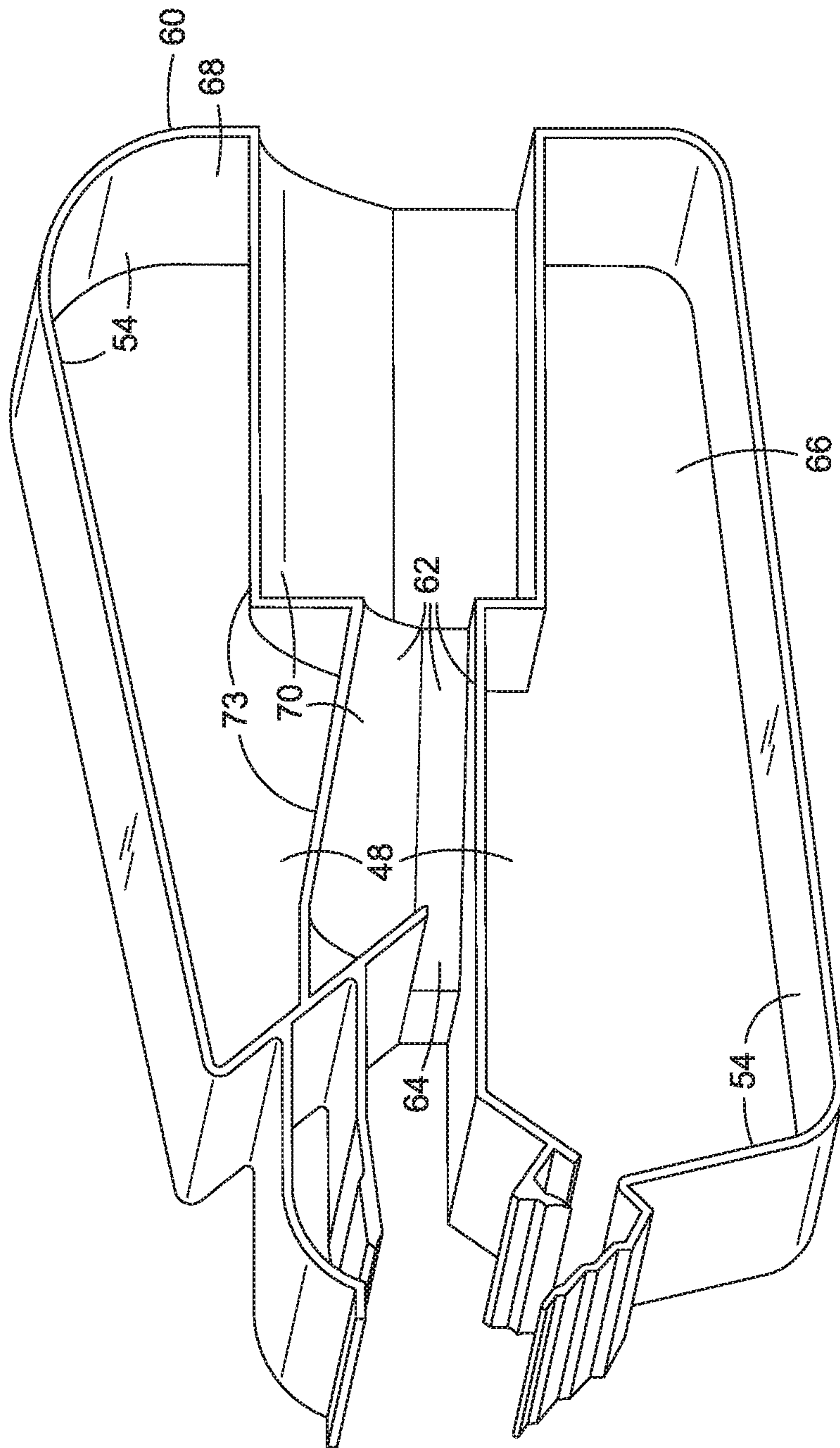


FIG. 6

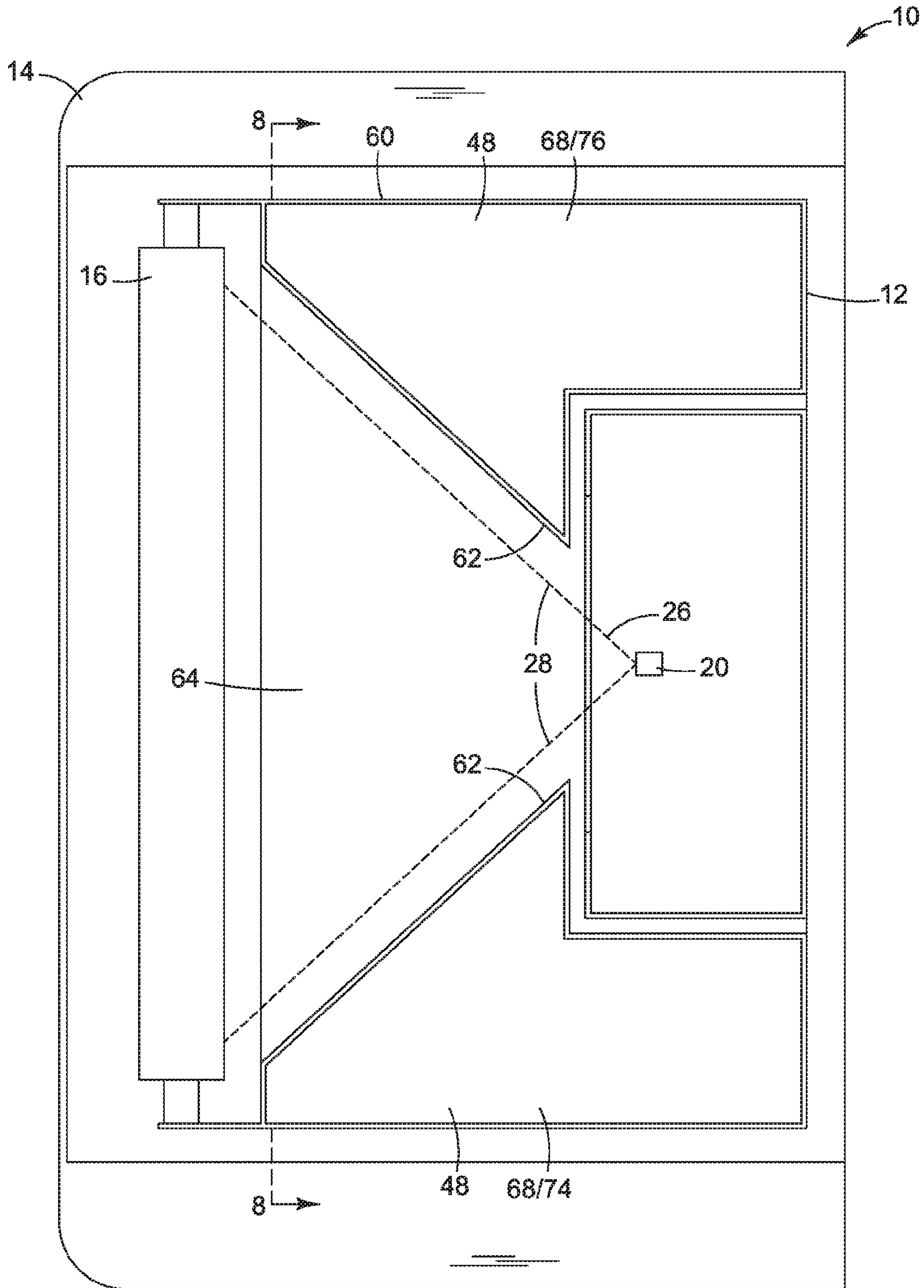


FIG. 7

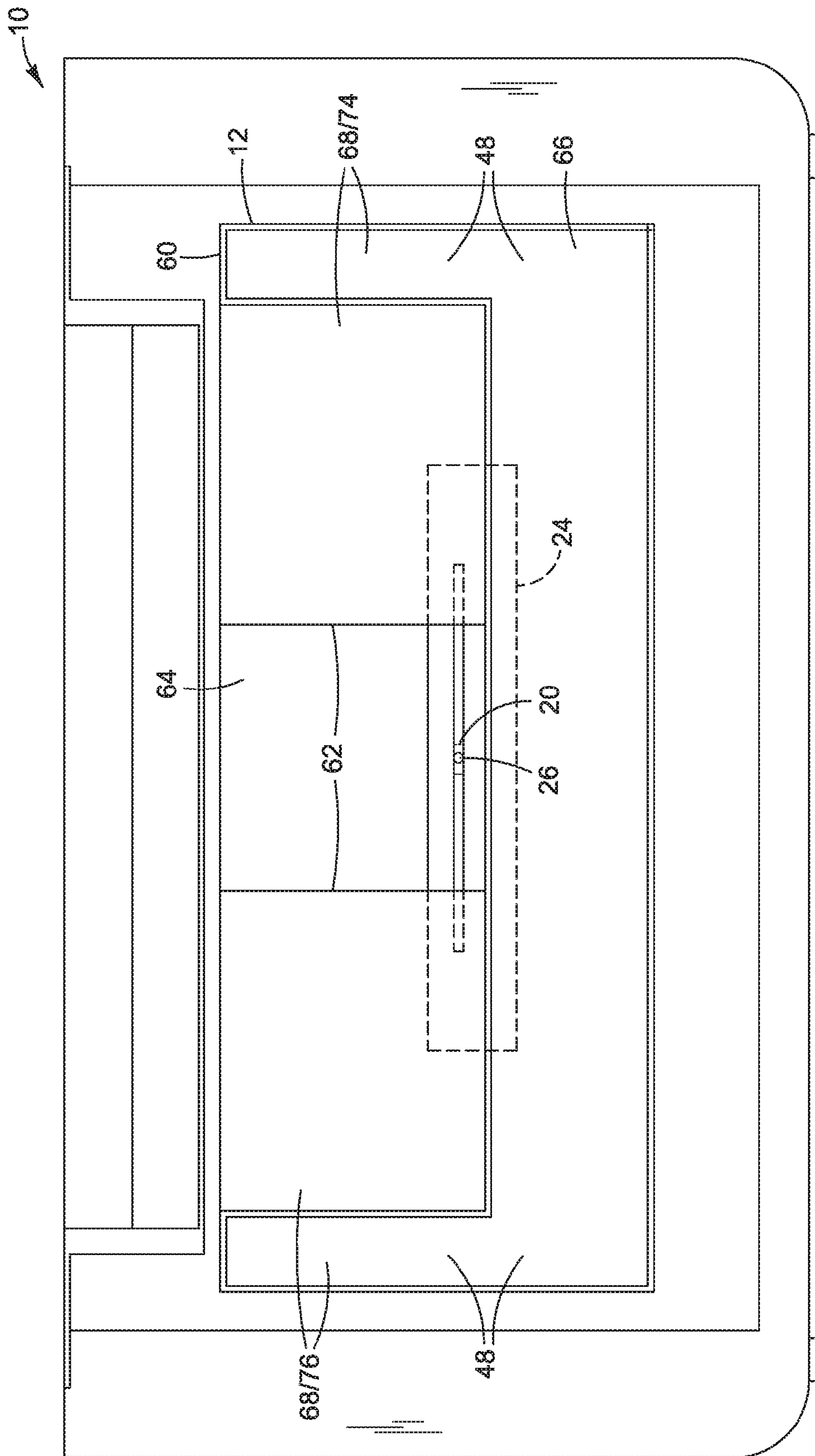


FIG. 8

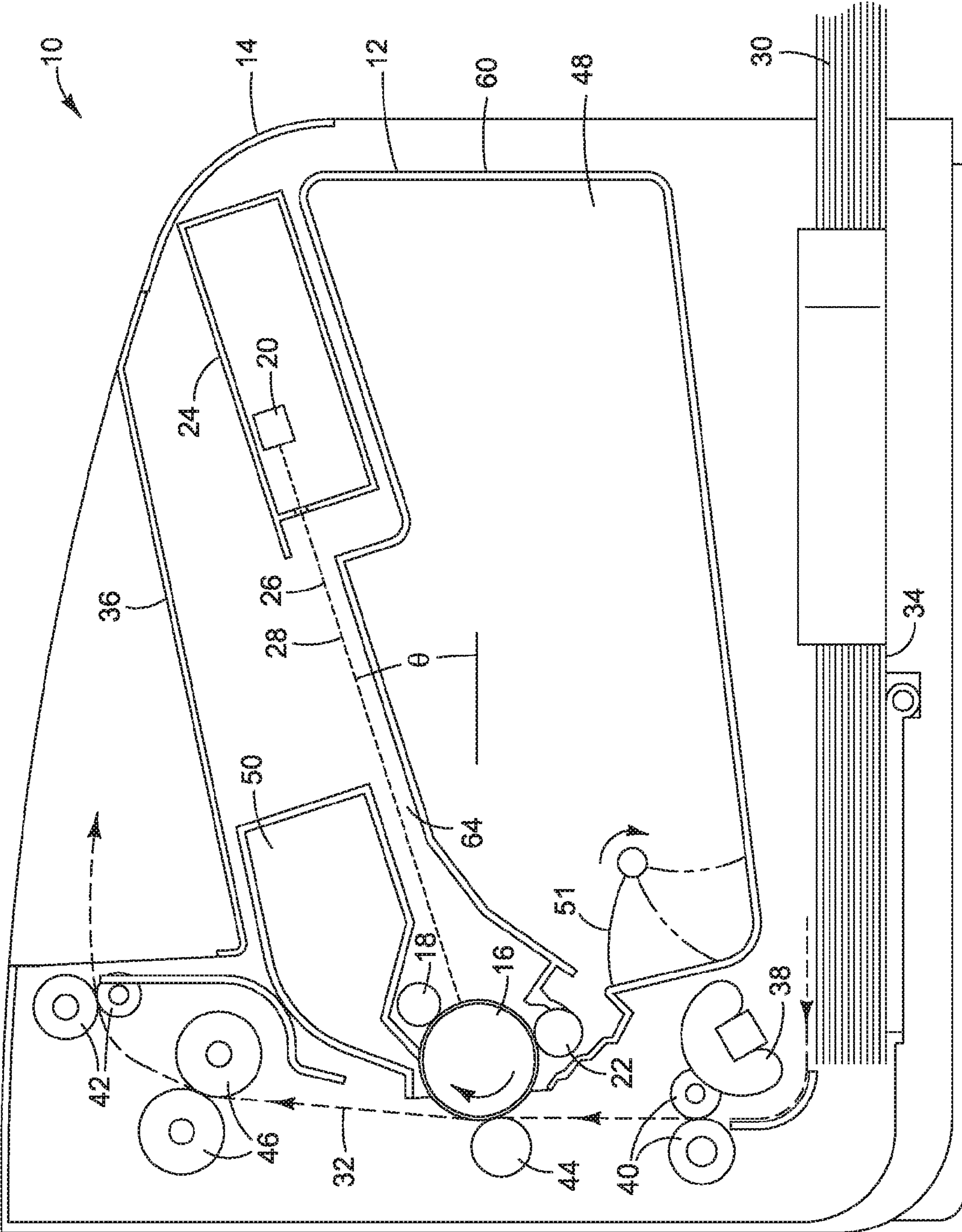


FIG. 9



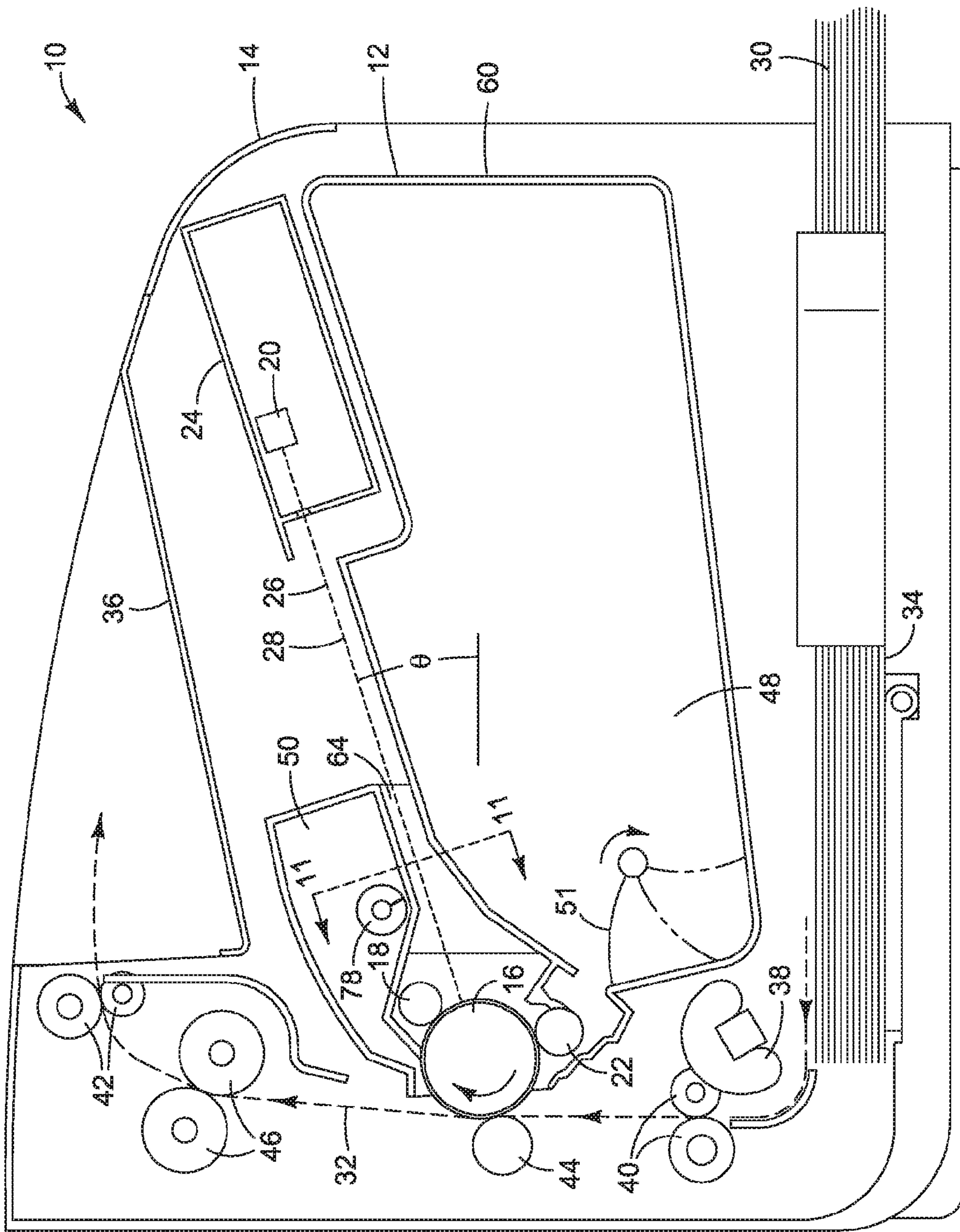


FIG. 10

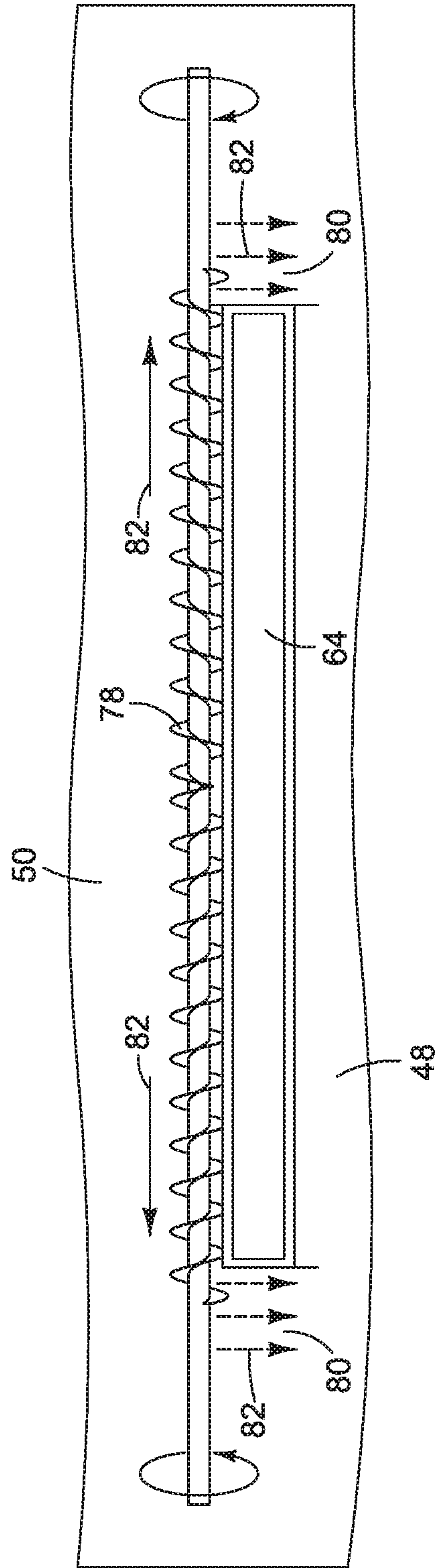


FIG. 11

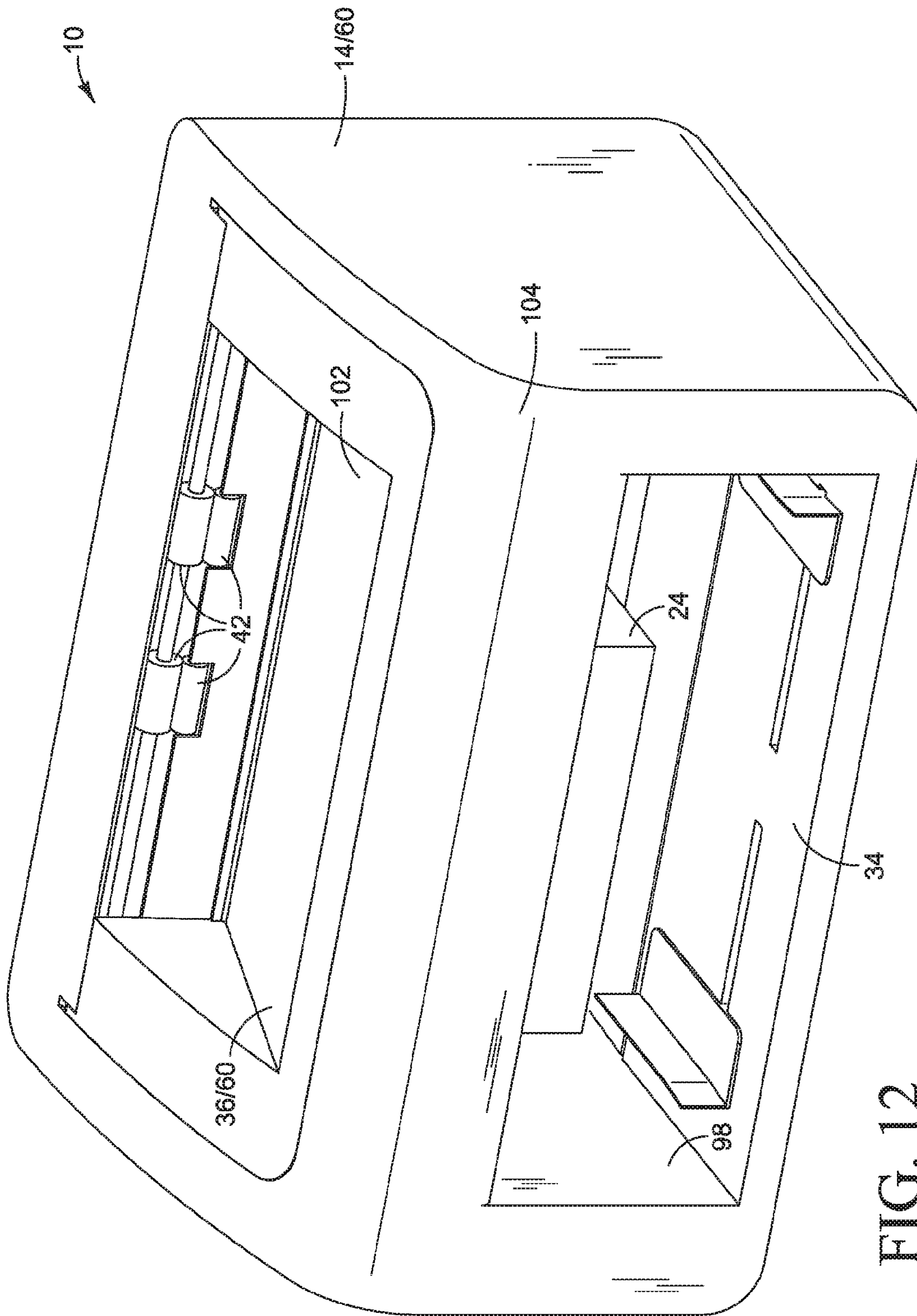


FIG. 12



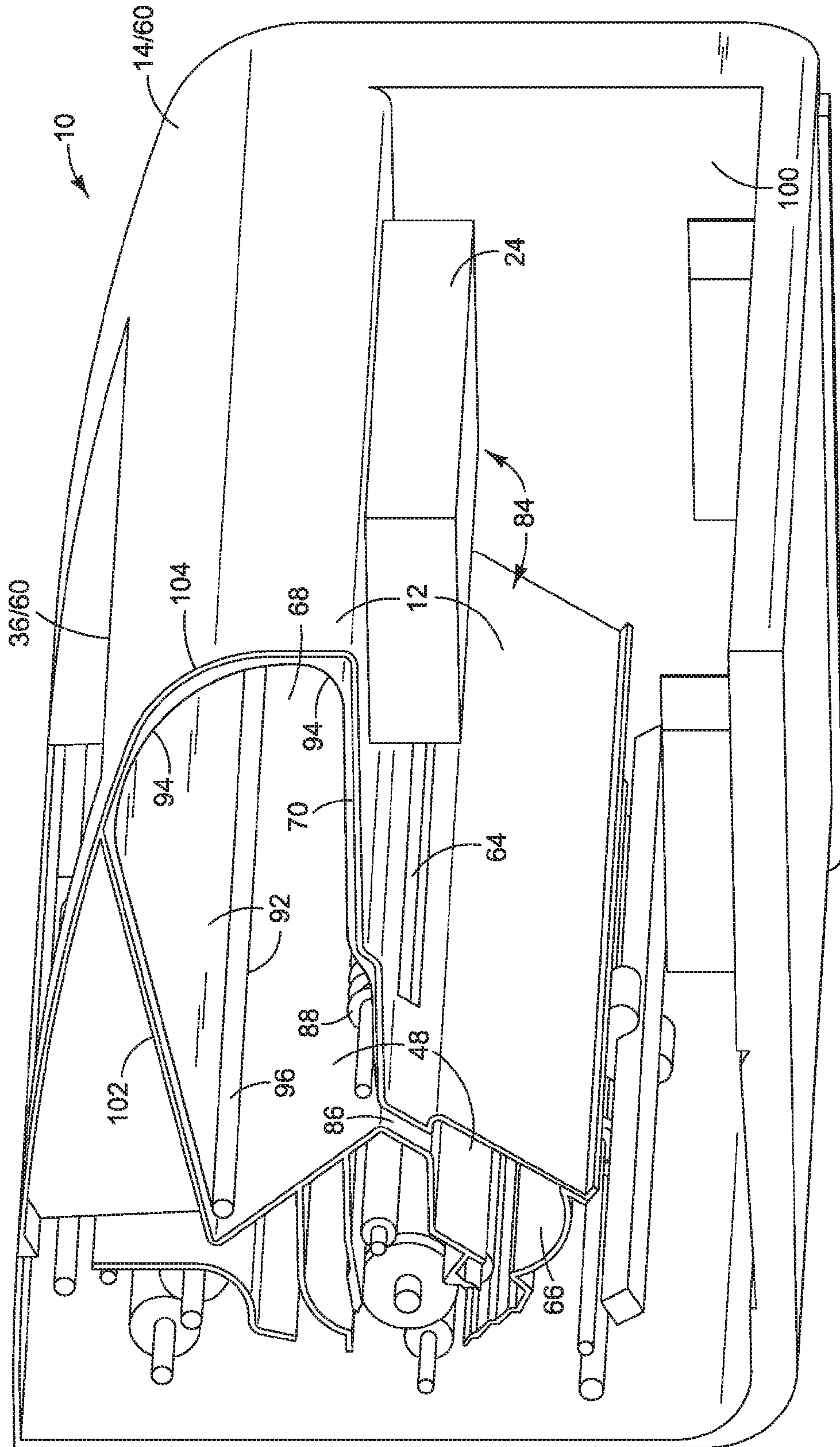


FIG. 13



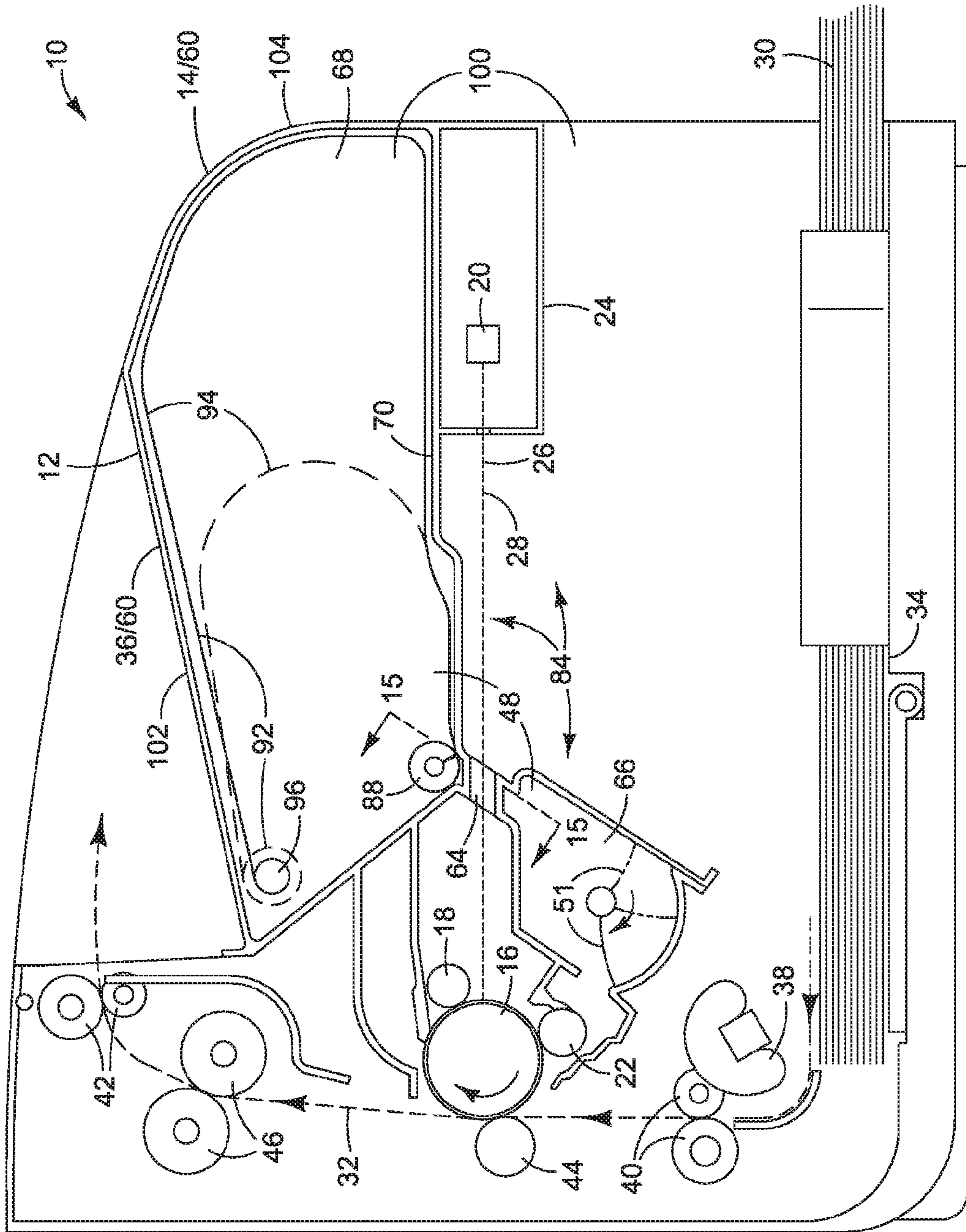


FIG. 14

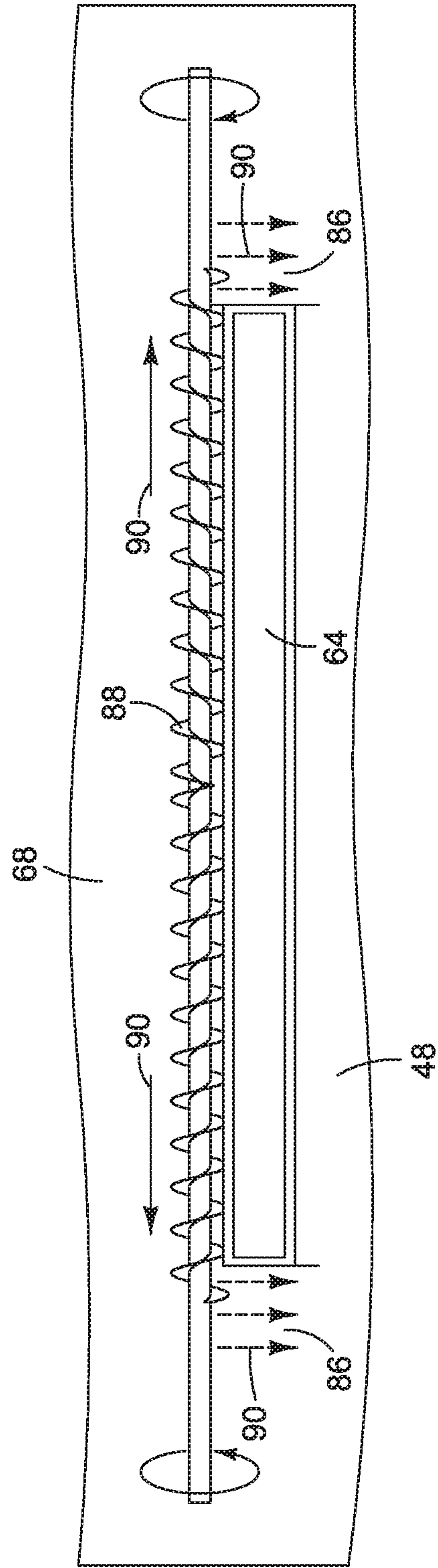


FIG. 15

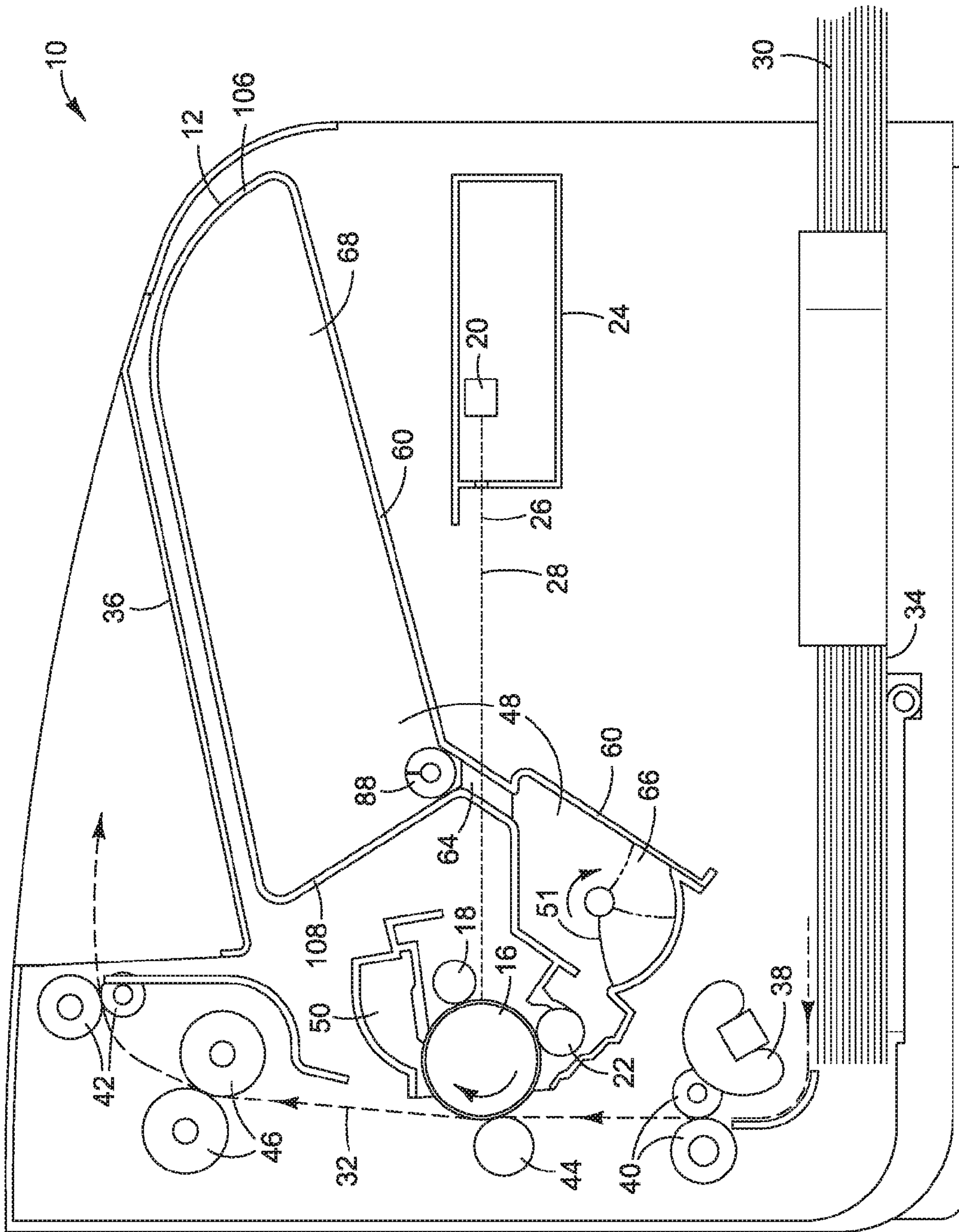


FIG. 16



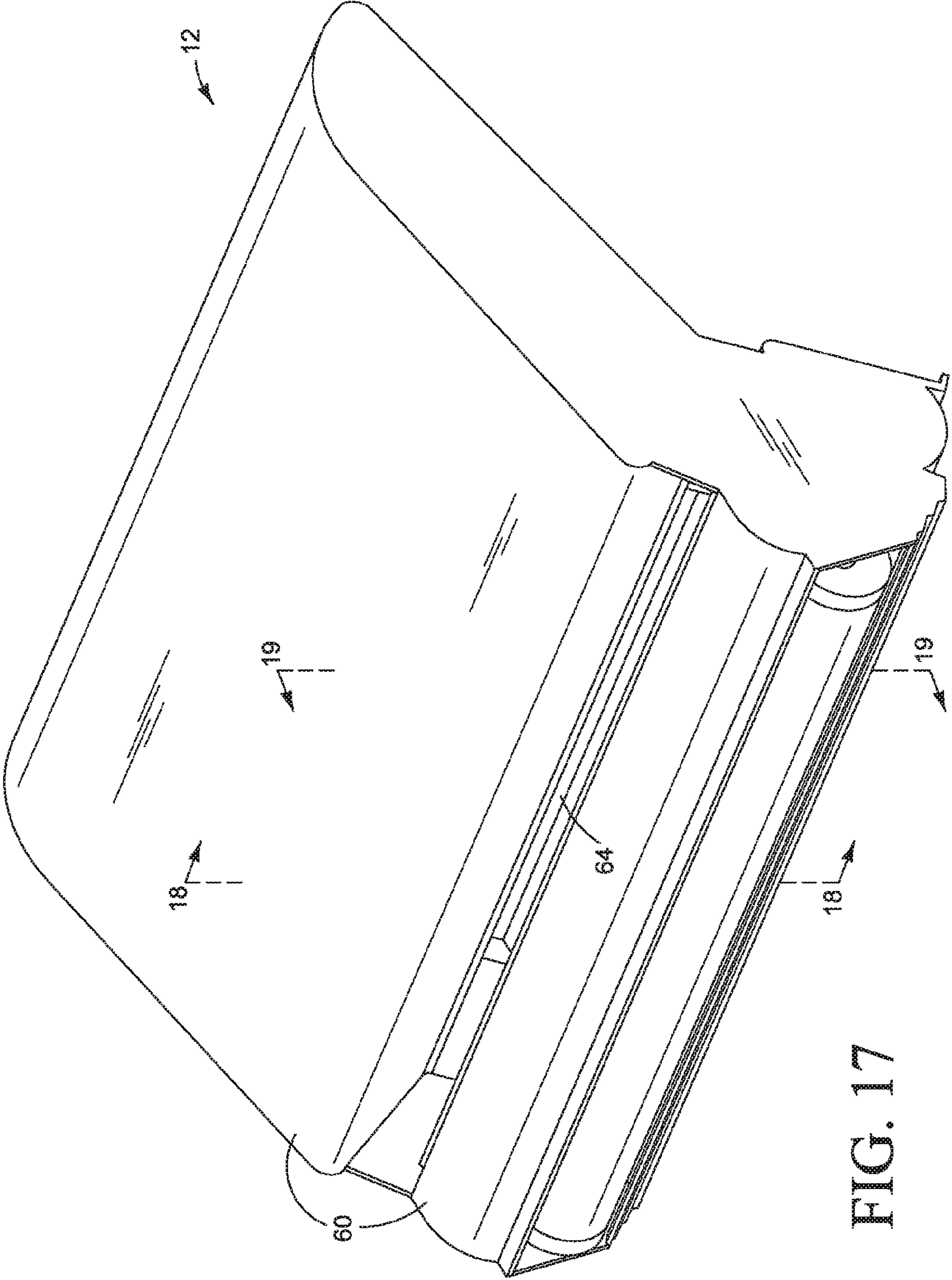


FIG. 17



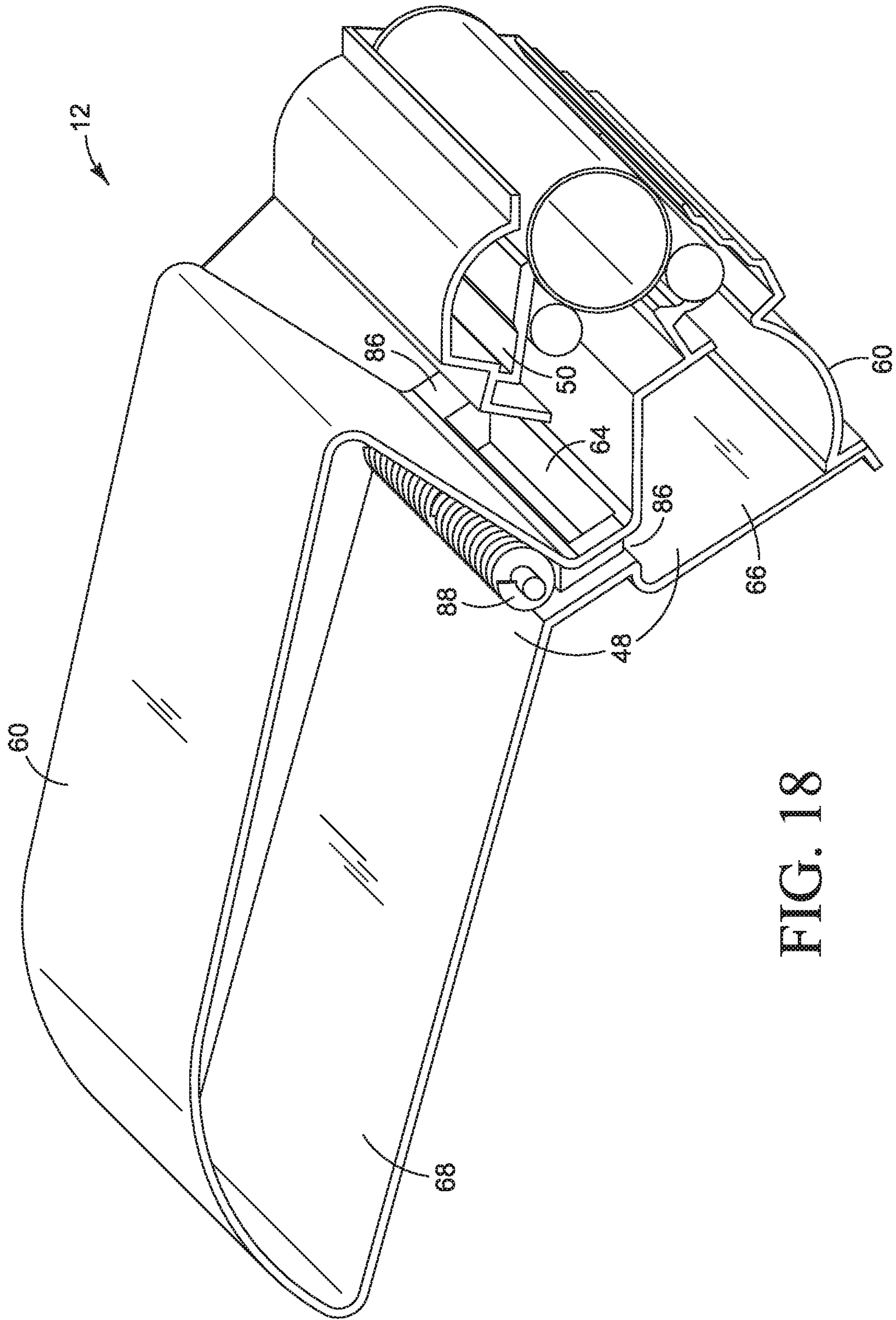


FIG. 18

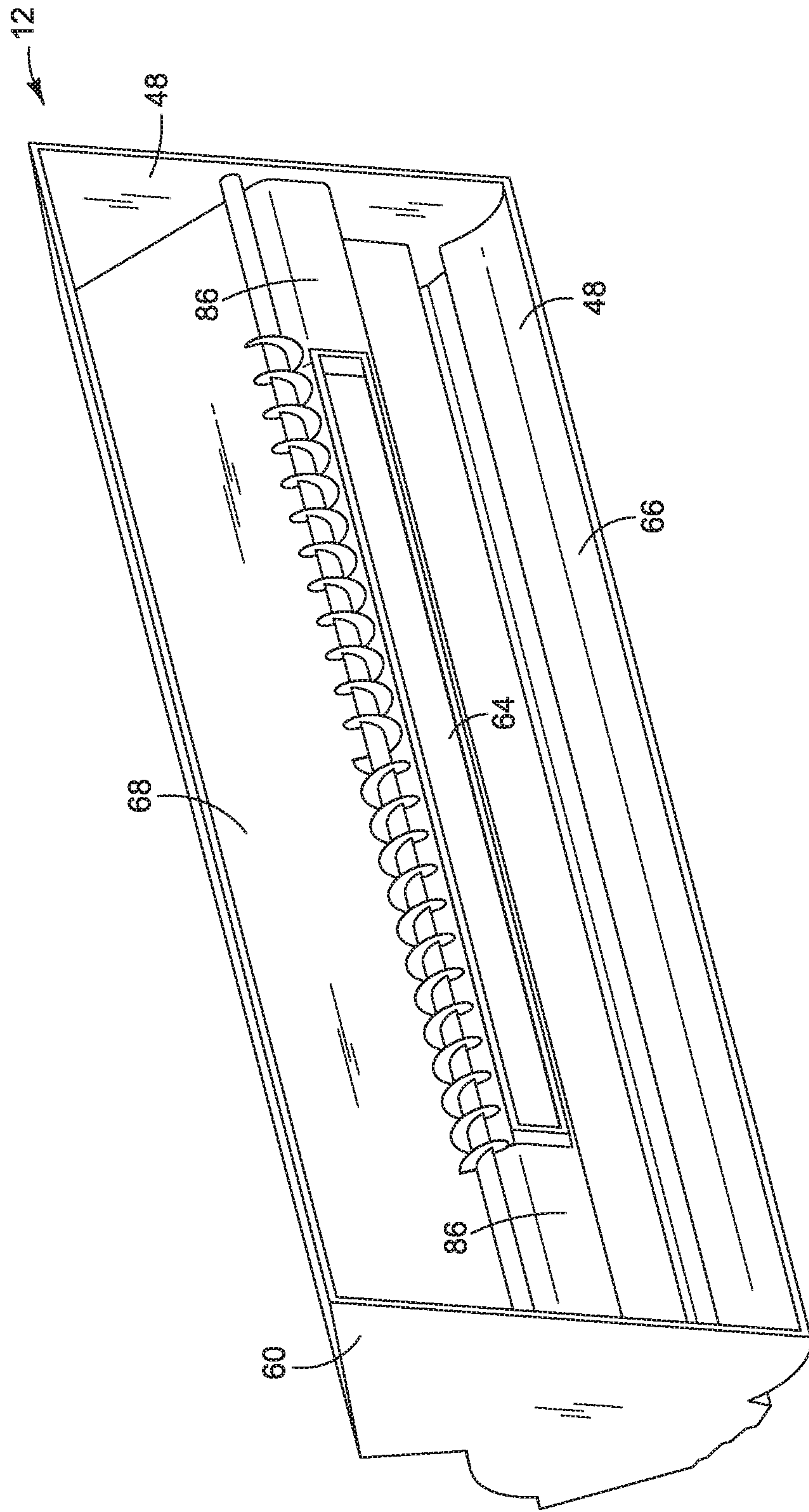


FIG. 19



## 1

## TONER CARTRIDGE

CROSS REFERENCE TO RELATED  
APPLICATIONS

This is a continuation of U.S. national application Ser. No. 14/234,010 filed Jan. 21, 2014, which is itself a 35 U.S.C. 371 national stage filing of international application serial no. PCT/US2011/048445 filed Aug. 19, 2011, both of which applications are incorporated herein by reference in their entirety.

## BACKGROUND

The printing process used in many laser printers and other such electrophotographic printers involves applying a uniform surface charge to a photoconductor and then exposing the photoconductor to imaging light that discharges the photoconductor in select areas to define a latent electrostatic image on the photoconductor. The latent image is developed by depositing toner on the surface of the photoconductor. The toner adheres to the imaged areas of the photoconductor to form a developed image that is transferred to paper or another imaging substrate. The toner supply is usually contained in a replaceable cartridge that sometimes also houses the photoconductor and other image development components of the printer.

## DRAWINGS

FIGS. 1 and 2 are perspective and side views, respectively, illustrating one example of a toner container for an electrophotographic printer.

FIG. 3 is a section view taken along the line 3-3 in FIG. 2.

FIGS. 4A and 4B are section views taken along the line 4A/4B-4A/4B in FIG. 2 illustrating two example configurations for the upper chamber in the toner container shown in FIGS. 1 and 2.

FIGS. 5 and 6 are side and section perspective views, respectively, illustrating the housing for the toner container of FIGS. 1-3 in the domed configuration of FIG. 4B.

FIGS. 7 and 8 are plan and front section views, respectively, illustrating another example of a toner container for an electrophotographic printer in which the toner supply chamber includes towers along each side of the imaging light path.

FIG. 9 is a side view illustrating one example of an electrophotographic printer and toner container in which the imaging light path is elevated at an acute angle above horizontal and the toner supply reservoir lies below the imaging light path.

FIG. 10 is a side view illustrating one example of an electrophotographic printer and toner container in which the waste toner chamber is connected to the toner supply chamber so that used toner may be moved to the toner supply chamber.

FIG. 11 is a section view taken along the lines 11-11 in FIG. 10.

FIGS. 12 and 13 are perspective views illustrating one example of an electrophotographic printer and toner container in which the imaging light module and the toner container are combined into a single sub-assembly that is integrated into the printer housing.

FIG. 14 is a side view of the printer and toner container shown in FIGS. 12 and 13.

## 2

FIG. 15 is a section view taken along the line 15-15 in FIG. 14.

FIG. 16 is a side view illustrating another example of a toner container for an electrophotographic printer.

FIG. 17 is a perspective view of the toner container in the printer of FIG. 16.

FIGS. 18 and 19 are section views taken along the lines 18-18 and 19-19 in FIG. 17.

The section views have been simplified in some instances to better illustrate certain features, for example by omitting cross-hatching and some background structures. The same part numbers are used to designate the same or similar parts throughout the figures.

## DESCRIPTION

Examples of the present invention were developed to increase the toner supply capacity in some electrophotographic printers without also increasing the size of the printer (or to reduce the size of the printer needed to accommodate an increased toner supply capacity). A larger toner supply reduces the need for the user to purchase replacement toner supply cartridges over the expected useful life of the printer. In some examples, a new toner supply container is sufficiently enlarged to eliminate the need for the user to replace the original toner container without also increasing the size of the printer. In such examples, the toner container may be configured as a non-removable component that simplifies printer construction, and simplifies user operation by eliminating the need to remove a spent toner cartridge and replace it with a new toner cartridge. Also, as a non-removable component, the toner container may be integrated into the printer structure as a load bearing member and/or as part of the printer exterior, thus replacing conventional discrete load bearing structures and/or exterior features.

Some examples of the new toner container facilitate the implementation of a novel printer use model in which printing capacity may be purchased incrementally, as desired, to help the user control printing costs. In these examples, the same toner container may be used for both fixed page count printers in which only the amount of toner needed to satisfy the fixed page count is supplied with the printer, or for variable page count printers in which the user may purchase access to additional printing capacity using toner originally supplied with the printer.

Examples of a new toner container and new printer configurations will be described with reference to an electrophotographic printer with an imaging light path typical of a scanning laser printer in which enlarging the toner container may be particularly challenging. Examples of the new toner container and the new printer configurations, however, are not limited to scanning laser printers. Examples might also be implemented in LED scan bar and other types of electrophotographic printers. "Printer" as used in this document means any printing device including but not limited to "printers", "copiers", MFPs (multi-function printers), and AiOs (all-in-one printers). The examples shown in the figures and described below illustrate but do not limit the invention, which is defined in the Claims following this Description.

FIGS. 1 and 2 are perspective and elevation views, respectively, illustrating an electrophotographic printer 10 with a toner container 12. Referring to FIGS. 1 and 2, printer 10 includes a housing 14 that forms the exterior of printer 10 and generally supports the operative components of printer 10. Printer "housing" as used in this document includes load



bearing and other supporting structures in the printer as well as the exterior features of the printer. In many electrophotographic printers a uniform surface charge is applied to a photoconductor and then the photoconductor is exposed to imaging light that discharges the photoconductor in select areas to define a latent electrostatic image on the photoconductor. The latent image is developed by depositing toner on the surface of the photoconductor. The toner adheres to the imaged areas of the photoconductor to form a developed image that is transferred to paper or another imaging substrate.

Thus, and referring specifically to FIG. 2, printer 10 includes: a photoconductor roller 16 that has a photoconductive surface on which the latent image is formed and the toner image is developed; a charging roller 18 for applying a uniform surface charge to photoconductor 16; a laser or other suitable light source 20 for exposing photoconductor 16 to imaging light for discharging photoconductor 16 in the desired pattern; and a developer roller 22 for applying toner to photoconductor 16. Although the photoconductive element 16, the charging device 18, and the developer unit 22 are shown as rollers, other suitable mechanisms or configurations for each element may be used. The configuration of printer 10 in FIG. 2, therefore, illustrates just one example configuration for these operative elements of an electrophotographic printer. Also, although the configuration of printer 10 in FIG. 2 represents a monochrome printer, this and other examples of a new toner container 12 may be implemented in a color printer.

In the example shown in FIGS. 1 and 2, light source 20 is housed in a module 24 that may also house, for example, a lens, a mirror, circuitry, and/or other components needed to accurately project a beam of light 26 along a horizontal light path 28 onto photoconductor 16.

Referring again specifically to FIG. 2, a sheet of paper or other print substrate is picked from a stack 30 and fed along a substrate path 32 from an input tray 34 to an output tray 36. Each substrate sheet is picked from stack 30 and fed along path 32 using, for example, a pick roller 38, feed rollers 40 and output rollers 42. Toner is applied to each sheet as it passes between photoconductor 16 and a transfer roller 44. For a dry toner electrophotographic printing process, the toner is affixed to the sheet as it passes through a nip between fusing rollers 46 which apply heat and pressure simultaneously to the print substrate.

FIG. 3 is a section view taken along the line 3-3 in FIG. 2. FIGS. 4A and 4B are section views taken along the line 4A/4B-4A/4B in FIG. 2 illustrating two example configurations for part of container 12. FIGS. 5 and 6 are side and section perspective views, respectively, illustrating the housing for toner container 12 in the domed configuration of FIG. 4B. Referring now to FIGS. 2-6, toner container 12 includes a toner supply reservoir 48 for holding fresh toner, a waste reservoir 50 for holding used toner, and a hopper 52 from which fresh toner is supplied directly to developer roller 22. A rotating paddle 51 in reservoir 48 sweeps fresh toner from supply reservoir 48 into hopper 52. (The rotation of paddle 51 is indicated by a direction arrow and dotted lines in FIG. 2.) A cleaning blade 53 scrapes residual toner off the rotating photoconductor 16 into waste toner reservoir 50. Reservoirs 48, 50 and hopper 52 are defined by respective interior regions 54, 56, and 58 of a container housing 60. An exterior region 62 of housing 60 defines an opening 64 surrounding light path 28 that allows imaging light beam 26 to pass unobstructed to photoconductor 16.

Toner supply reservoir 48 may be characterized as having interconnected lower and upper chambers 66 and 68. Lower

chamber 66 lies below lighting module 24 and imaging light path 28 and extends longitudinally from hopper 52 near photoconductor 16 at the rear of printer 10 forward to near the front of printer 10. Thus, lower chamber 66 extends longitudinally a distance greater than the length of light path 28. (The length of light path 28 is defined by the distance along a straight line radially out from photoconductor 16 to light source 20.)

As best seen in FIG. 3, lower chamber 66 and upper chamber 68 extend laterally a width substantially equal to or greater than the axial length of photoconductor 16. "Substantially" as used in this document for describing the width of toner supply reservoir 48 or the width of one of the chambers in toner supply reservoir 48 means the width of imaging light that can be projected on to photoconductor 16. Lower chamber 66, therefore, is configured to occupy substantially the full volume of available space below light path 28 and lighting module 24, and toner supply reservoir 48, including both chambers 66 and 68, is configured to occupy substantially the full volume of available space around light path 28.

As best seen in FIG. 3, imaging light beam 26 is scanned or otherwise projected across substantially the full axial length of photoconductor 16 to form a wedge shaped light path 28. A similarly wedge shaped opening 64 in container 12 helps maximize the capacity of reservoir 48. In the configurations shown in FIGS. 4A and 4B, the floor 70 of upper chamber 68 (which is the ceiling of opening 64) is shaped to allow toner in upper chamber 68 to flow passively (under the influence of gravity) into lower chamber 66. In the configuration of FIG. 4A, upper chamber floor 70 forms a peak 72 to urge toner down along floor 70 toward lower chamber 66. In the configuration shown in FIG. 4B, upper chamber floor 70 forms a dome 73 to urge toner down along floor 70 toward lower chamber 66.

Referring again to FIG. 2, in this example for container 12, the imaging system components may be housed together as part of a removable cartridge in which photoconductor 16, charging roller 18 and developer roller 22 are permanently affixed to container housing 60 at the rear of the cartridge. Imaging light module 24 is housed at the front of the cartridge in a pocket surround by reservoir 48. Light module 24 may itself be a removable component detachable from container housing 60, or light module 24 may be permanently affixed to container housing 60. Other configurations are possible. For one example, container 12 may be separate from the imaging system components to function solely as a toner supply reservoir, either as a removable cartridge or as a non-removable supply container.

For less expensive, lower volume printers 10, an enlarged toner supply reservoir 48 such as that shown in FIGS. 1-6 can have sufficient capacity to store enough toner to print a minimum number of pages that corresponds to a predetermined expected useful life of the printer. "Predetermined" in this context means a determination of expected useful life made before the printer is put into service, for example by the manufacturer as part of the specifications for the printer. In one example for an inexpensive laser printer designed for personal and small business use, the predetermined expected useful life of the printer may be about 30,000 printed pages. The configuration of toner container 12 and supply reservoir 48 shown in FIGS. 1-6 used in such a printer could easily store enough toner to print 30,000 pages, thus supplying toner for printing throughout the predetermined expected useful life of the printer.

FIGS. 7 and 8 are plan and elevation views, respectively, illustrating another example of a toner container 12 in which



toner supply reservoir **48** includes towers **74**, **76** along each side of light path **28**. Thus, in this example, reservoir upper chamber **68**, defined by towers **74** and **76**, does not extend over light path **28**. Although the tower configuration of FIGS. **7** and **8** may provide less storage capacity than the configuration shown in FIGS. **1-3**, it has the advantage of a more simple design that allows toner to move from upper chamber **68** into lower chamber **66**.

FIG. **9** is an elevation view illustrating an electrophotographic printer **10** and toner container **12** in which imaging light path **28** is elevated and toner supply reservoir **48** lies below imaging light path **28**. Referring to FIG. **9**, imaging light module **24** is positioned high in printer housing **14** to elevate light path **28** at an acute angle  $\theta$  above horizontal. This configuration creates additional space for storing toner below imaging path **28** and below light module **24**. Accordingly, an enlarged toner supply may be housed in a single chamber toner supply reservoir **48** that lies entirely below imaging light path **28**.

Less expensive laser printers currently leave about 10% of the toner as waste. Therefore, it may be desirable in some configurations for an enlarged toner container **12** to also increase the size of waste toner reservoir **50**, as shown in FIG. **9**. Alternatively, as shown in the example of FIGS. **8** and **9**, an auger or other suitable transport mechanism **78** may be used to return waste toner to supply reservoir **48** as used toner accumulates in a smaller waste reservoir **50**, and as the supply of fresh toner in reservoir **48** dwindles.

Referring to FIGS. **10** and **11**, waste reservoir **50** is connected to supply reservoir **48** through channels **80** (FIG. **9**) along both sides of an opening **64** that surrounds imaging light path **28**. As best seen in FIG. **11**, an auger **78** with opposing screw threads may be used to move waste toner simultaneously outboard to both channels **80**, as indicated by direction/flow arrows **82**. Waste toner channeled to supply reservoir **48** may be allowed to mix with the remaining fresh toner or a membrane (not shown) in supply reservoir **48** may be used to keep waste toner separate from the fresh toner.

FIGS. **12-15** illustrate an electrophotographic printer **10** and toner container **12** in which imaging light module **24** and toner container **12** are combined into a single sub-assembly **84** that is integrated into printer housing **14**. (One side of printer housing **14** is removed in FIG. **13** to show the interior of toner container **12**.) In some examples, a new enlarged toner container **12** makes it possible to eliminate the need for a replaceable toner cartridge, which, in turn, allows toner container **12** to be integrated as a permanent feature into the structure and/or exterior of printer **10**.

Referring to FIGS. **12-15**, toner supply reservoir **48** includes a smaller lower chamber **66** connected to a larger upper chamber **68** through channels **86** along both sides of an opening **64** that surrounds imaging light path **28**. In this example for container **12**, lower chamber **66** and the rearward part of container housing **60** mounting photoconductor **16**, charging roller **18**, and developer roller **22** use the same configuration as a conventional toner supply cartridge. This configuration for container **12** facilitates the adaptation of the new container for use in existing printer housings. An auger or other suitable transport mechanism **88** moves toner in upper chamber **68** to channels **86** where it can drop into lower chamber **66**. As best seen in the section view of FIG. **15**, an auger **88** with opposing screw threads may be used to move toner simultaneously to both channels **86**, as indicated by direction/flow arrows **90**.

In the example shown in FIGS. **12-15**, the floor **70** of upper chamber **68** is substantially horizontal to help maxi-

mize storage capacity. Eventually, as the supply of toner in upper chamber **68** is depleted, the remaining toner will no longer flow to auger **88** at the urging of gravity alone. Hence, a collapsible liner or other suitable transport mechanism **92** is used to move the toner in upper chamber **68** to auger **88** where it can be channeled to lower chamber **66**. Collapsible liner **92** is formed from a flexible sheet **94** lining chamber **68** and a winding roller **96**. One end of sheet **94** is affixed to chamber floor **70** near auger **88** and the other end is affixed to roller **96**. Sheet **94** is rolled onto roller **96** as the supply of toner in chamber **68** is depleted to shorten sheet **94** and shrink the volume of upper chamber **68**, moving the remaining toner toward auger **88**. A collapsing liner **92** is indicated by the dashed lines for sheet **94** in FIG. **14**.

Imaging light module **24** is fastened to container housing **60** or otherwise integrated into container **12** to form a single sub-assembly **84**. Container sub-assembly **84** is fastened to or otherwise integrated into printer housing **14** as a load bearing structure and/or as an exterior feature. In the example shown in FIGS. **12-14**, container housing **60** (as part of sub-assembly **84**) extends between (and includes) printer housing sidewalls **98**, **100** across the front and interior portions of printer housing **14** to provide lateral structural support for printer **10**. Sidewalls **98**, **100**, therefore, form part of printer housing **14** and part of container housing **60**, and help define toner supply reservoir **48**. Also, in this example the exterior top and forward portions **102**, **104** of container housing **60** form the output tray **36** and the upper front exterior of printer housing **14**, respectively.

FIG. **16** is an elevation view illustrating another example of a new toner container **12** for an electrophotographic printer **10**. FIG. **17** is a perspective view of toner container **12** from the printer of FIG. **16**. FIGS. **18** and **19** are section views taken along the lines **18-18** and **19-19** in FIG. **17**. The configuration of container **12** shown in FIGS. **16-19**, is similar to the configuration of FIGS. **12-15** except that a sloped floor **70** in upper reservoir chamber **68** allows toner to move passively (under the influence of gravity) down to auger **88**. The sloped floor decreases supply capacity but simplifies the design by eliminating the need for a collapsible liner or other such active transport mechanism to help move the toner to auger **88**.

As noted at the beginning of this Description, the examples shown in the figures and described above illustrate but do not limit the invention. Other examples, embodiments and implementations are possible. Therefore, the foregoing description should not be construed to limit the scope of the invention, which is defined in the following claims.

What is claimed is:

**1.** A toner cartridge for a printer, comprising a housing that includes:

interior regions defining an upper chamber to hold fresh toner and a lower chamber to hold fresh toner; and  
an exterior region defining a wedge shaped opening between the upper chamber and the lower chamber, the wedge shaped opening expanding laterally in a direction parallel to an axial length of a photoconductor when the cartridge is installed in a printer from a narrower part at a front of the housing to a broader part at a rear of the housing, to allow imaging light to pass between the chambers from a light source to the photoconductor when the cartridge is installed in the printer.

**2.** The toner cartridge of claim **1**, where the upper chamber and the lower chamber extend laterally a width substantially equal to or greater than the axial length of the photoconductor.



7

3. The toner cartridge of claim 2, comprising a developer roller supported by the housing near a rear of the lower chamber and a hopper at the rear of the lower chamber to supply toner to the developer roller.

4. The toner cartridge of claim 3, comprising a paddle in the rear of the lower chamber to sweep toner from the lower to the hopper.

5. The toner cartridge of claim 1, where:

an interior region of the housing defines a channel on each side of the opening through which toner may flow from the upper chamber to the lower chamber; and the interior region of the housing defining the upper chamber includes a floor over the opening that slopes down toward the channel at each side of the opening.

6. The toner cartridge of claim 1, where an interior region of the housing is shaped to allow toner to flow over the opening from the upper chamber to the lower chamber passively, under the influence of gravity.

7. The toner cartridge of claim 1, where the interior region of the housing defining the upper chamber includes a floor that forms a peak over the opening to urge toner down along the floor toward the lower chamber.

8. The toner cartridge of claim 1, comprising a third chamber to hold used toner.

9. A toner cartridge for a printer, comprising:

a housing;  
a photoconductor supported in the housing;  
a developer roller supported in the housing adjacent to the photoconductor; and

8

a toner supply reservoir in the housing to supply toner to the developer roller, the toner supply reservoir surrounding an imaging light path through the housing to the photoconductor with a floor over the light path that slopes away from a higher part toward a lower part at each side of the reservoir.

10. The toner cartridge of claim 9, where:

an interior of the housing defines the supply reservoir; and an exterior of the housing includes a wedge shaped opening through which imaging light may pass along the light path to the photoconductor, the wedge shaped opening expanding laterally in a direction parallel to an axial length of the photoconductor from a narrower part at a front of the housing to a broader part at a rear of the housing.

11. The toner cartridge of claim 10, where:

the toner supply reservoir includes an upper chamber located above the imaging light path through the housing and a lower chamber connected to the upper chamber and located below the imaging light path through the housing; and the floor comprises a wedge shaped floor of the upper chamber over the opening.

12. The toner cartridge of claim 11, where the photoconductor and the developer roller are mounted in the housing in the same configuration as a conventional toner cartridge.

13. The toner cartridge of claim 12, where the housing is adapted for use in an existing printer housing.

\* \* \* \* \*