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(54) **TOP**

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A63H 1/04 (2006.01)
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(52) **U.S. Cl.**

CPC **A63H 1/04** (2013.01); **A63H 1/02**
(2013.01); **A63H 1/26** (2013.01)

(58) **Field of Classification Search**

CPC A63H 1/00; A63H 1/30
See application file for complete search history.

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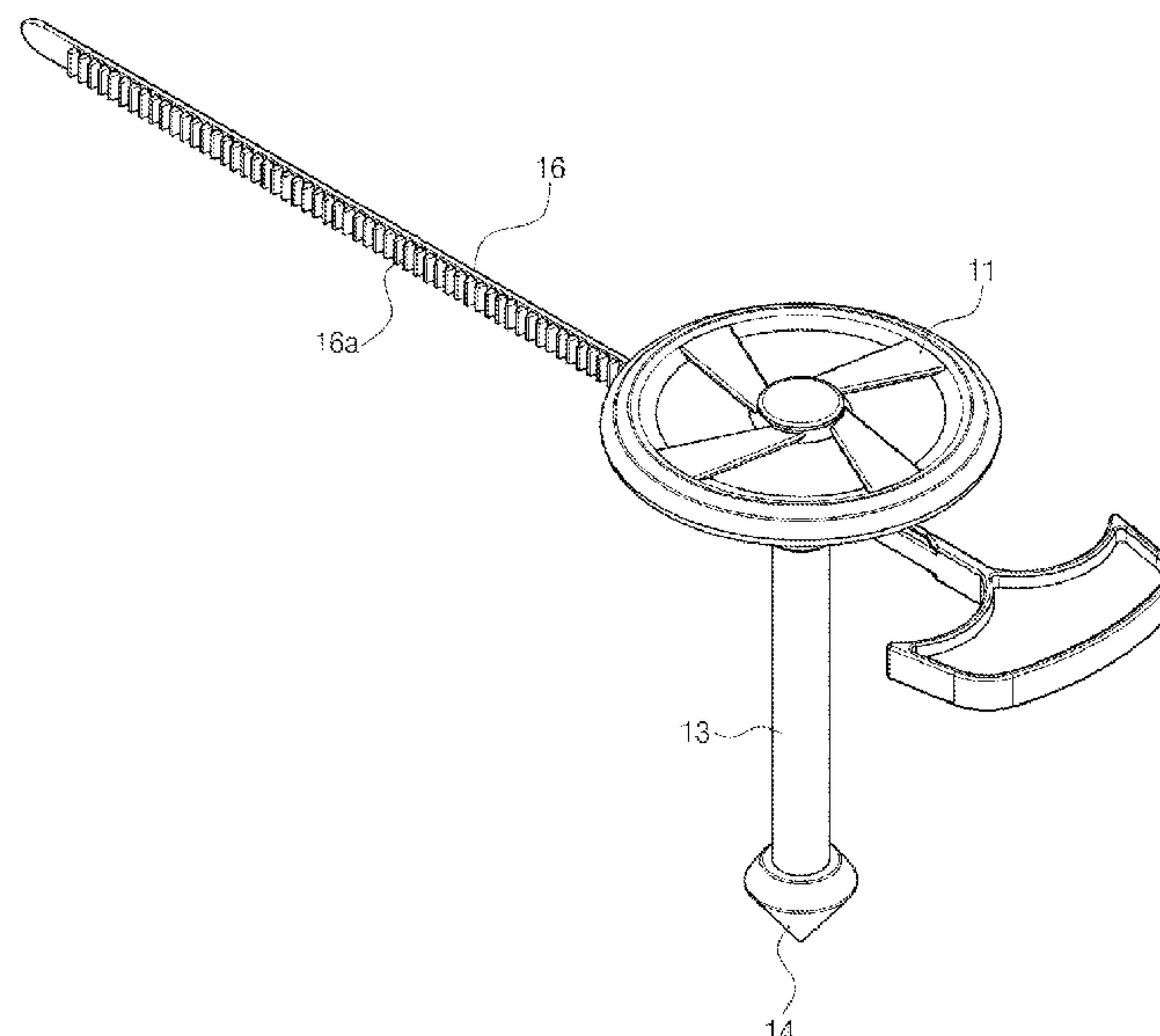
Assistant Examiner — Urszula M Cegielnik

(74) *Attorney, Agent, or Firm* — NSIP Law

(57) **ABSTRACT**

The present invention relates to a top generating a clear collision sound when the top collides with another top so as to make playing with a top more exciting, and having an improved fastening structure for a metal wheel on the top so as to allow the metal wheel to sufficiently vibrate when the top collides.

31 Claims, 21 Drawing Sheets



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FIG. 1

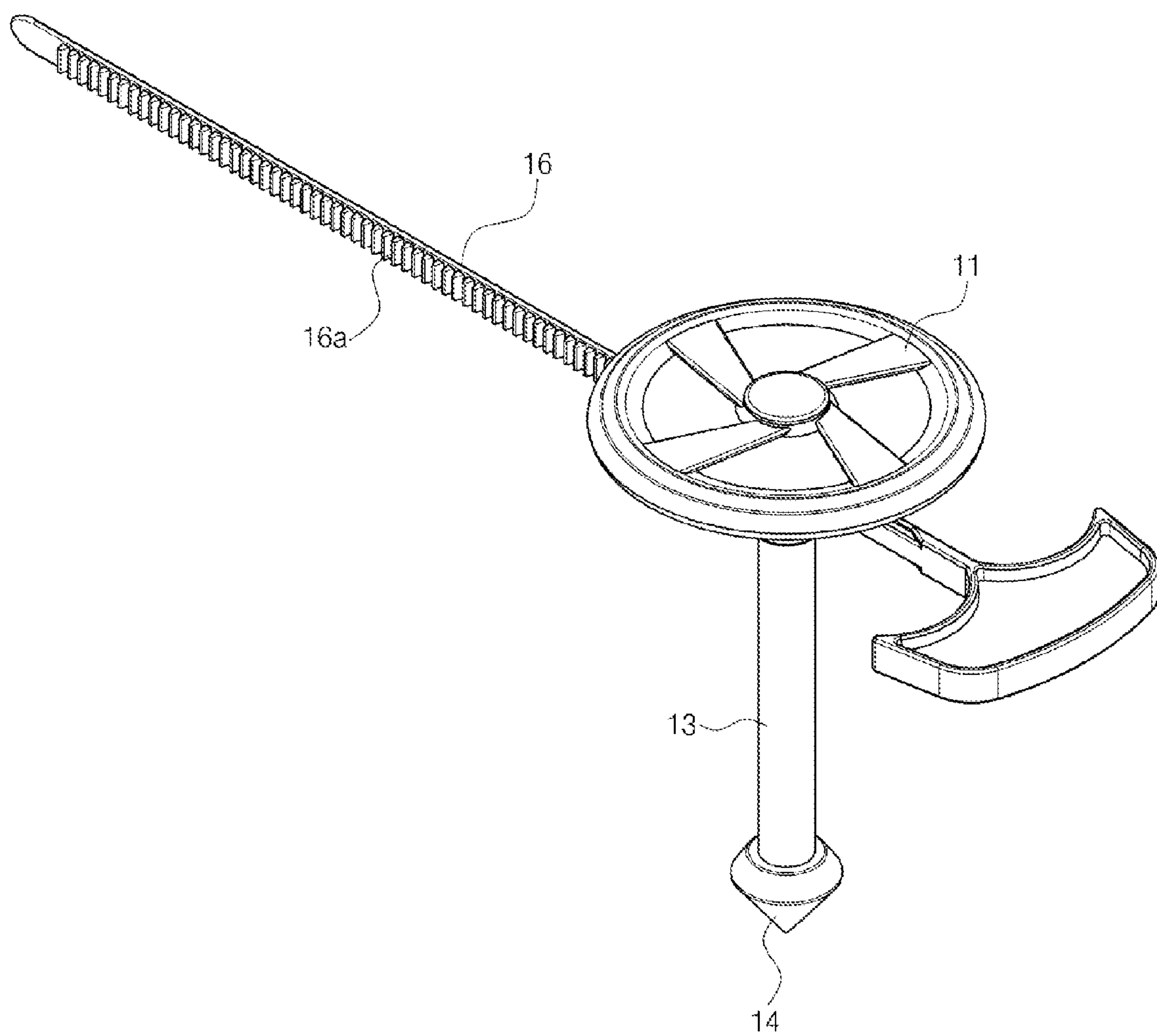


FIG. 2

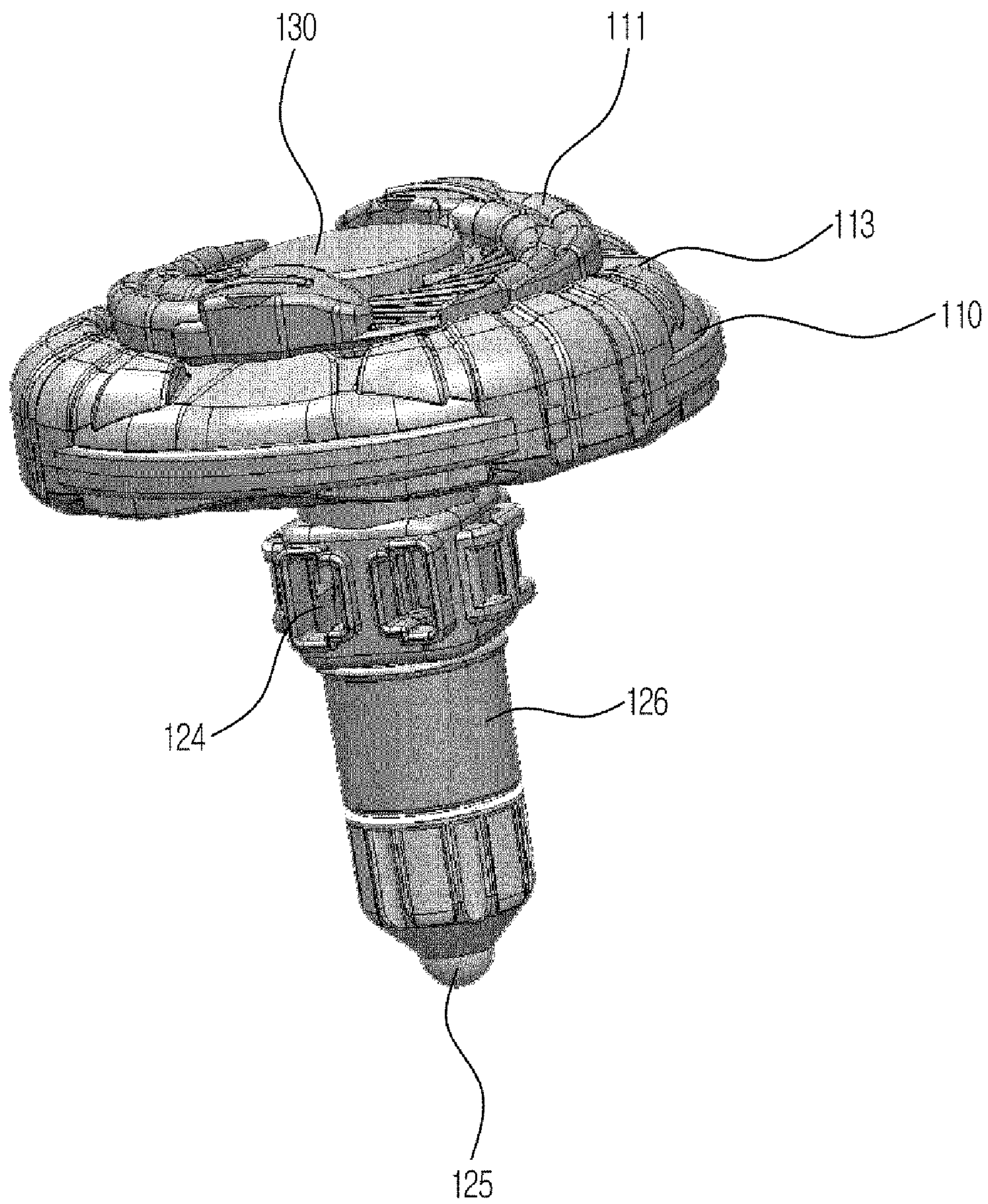


FIG. 3

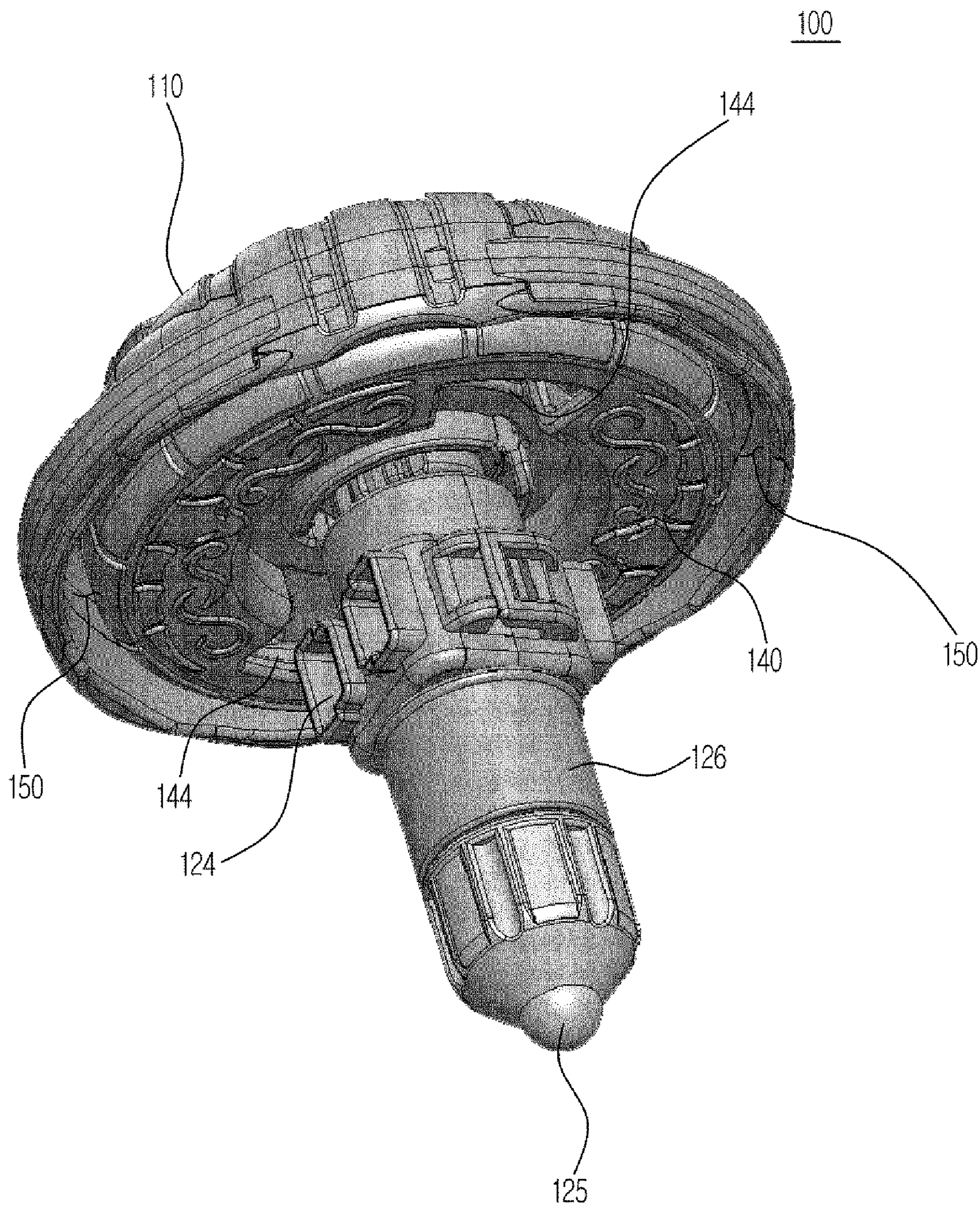


FIG. 4

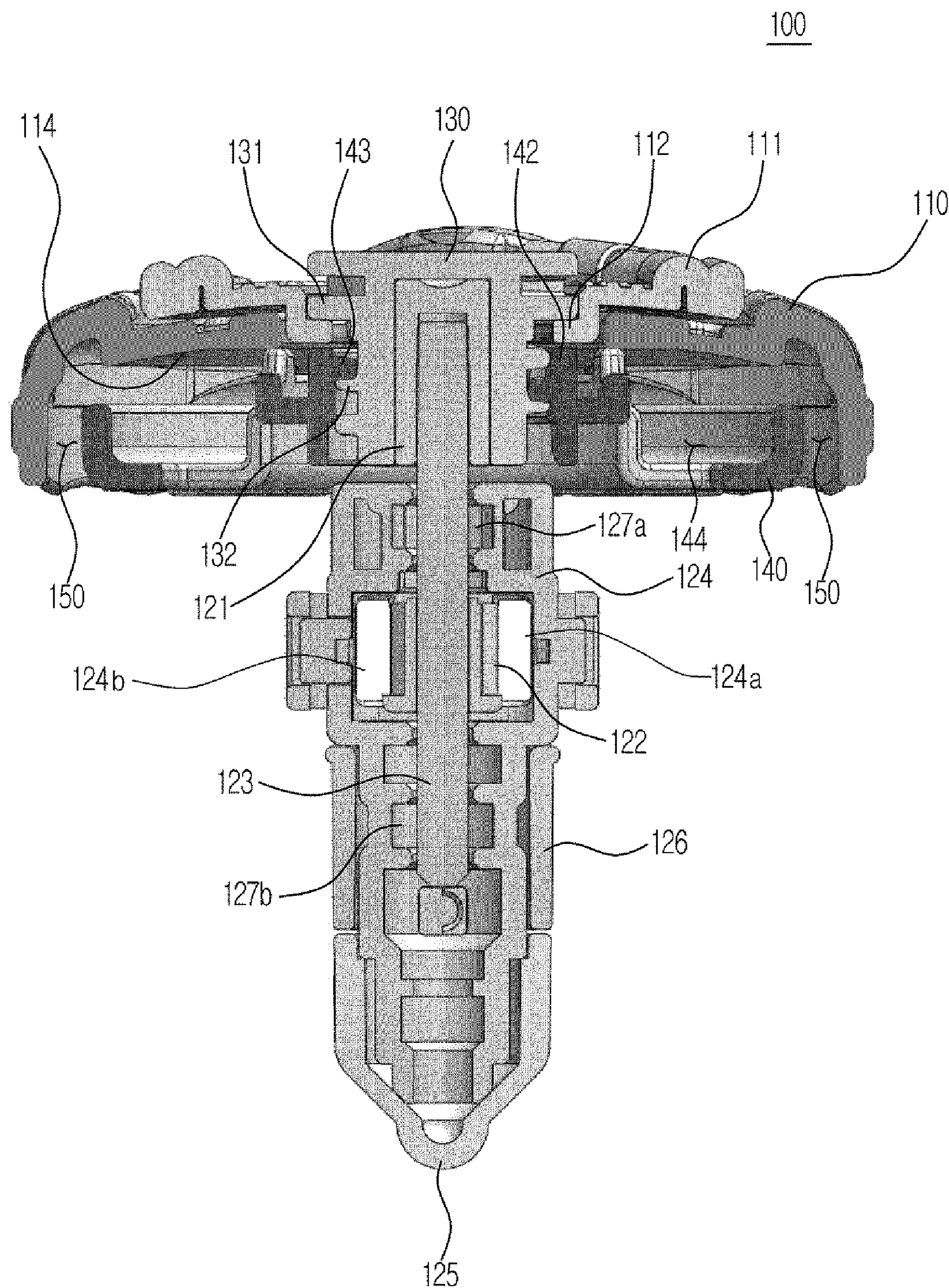


FIG. 5

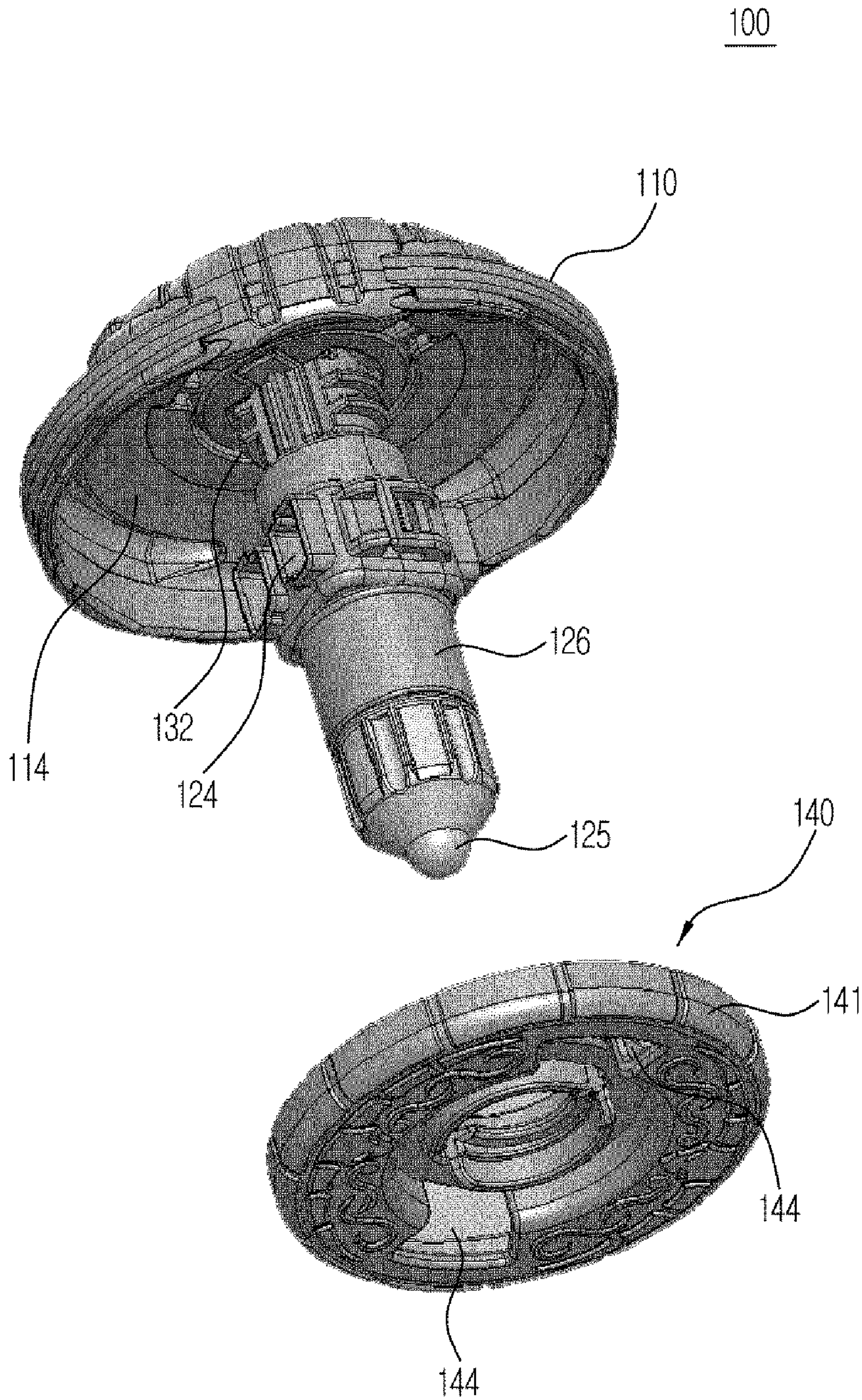


FIG. 6

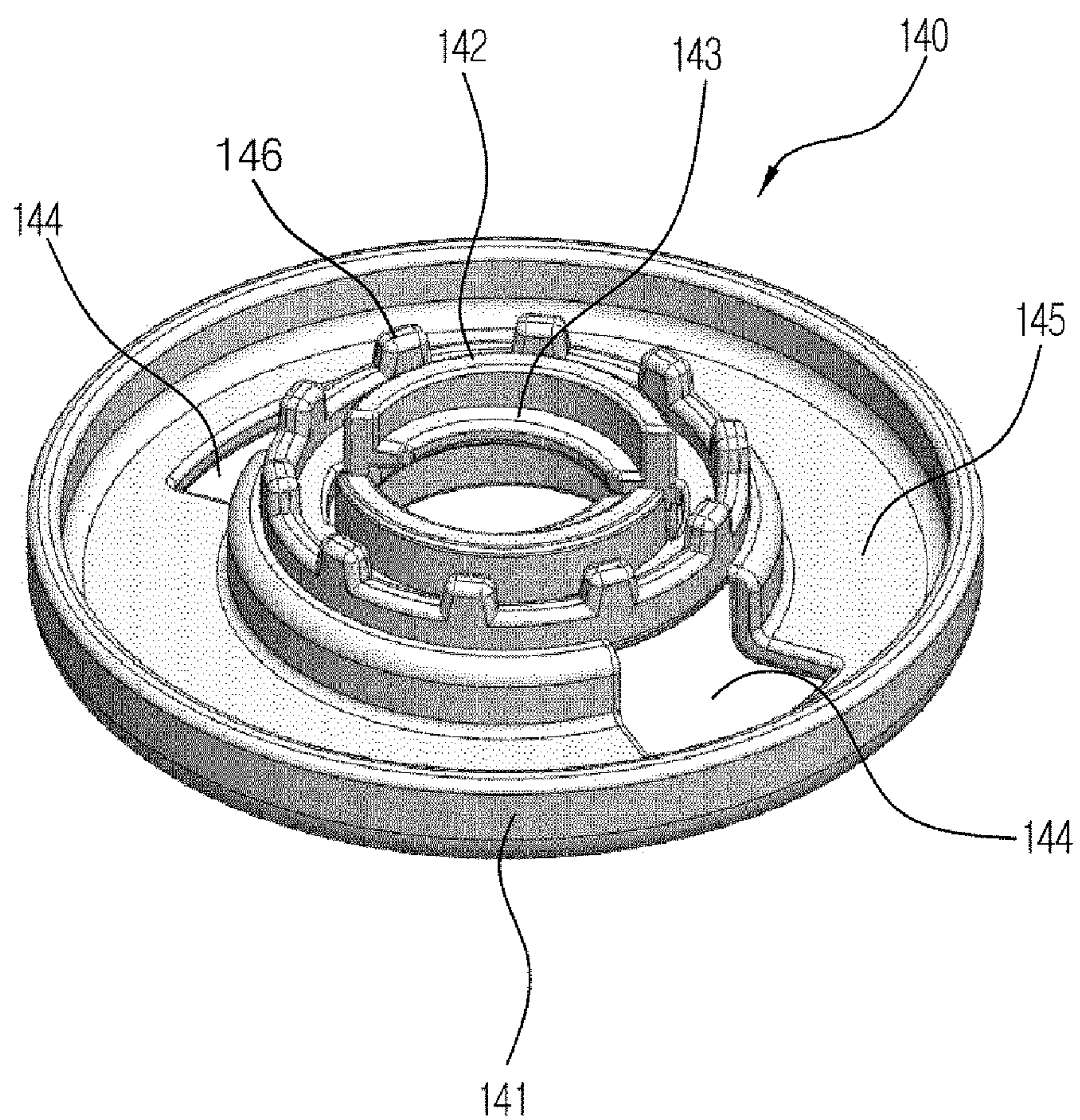


FIG. 7

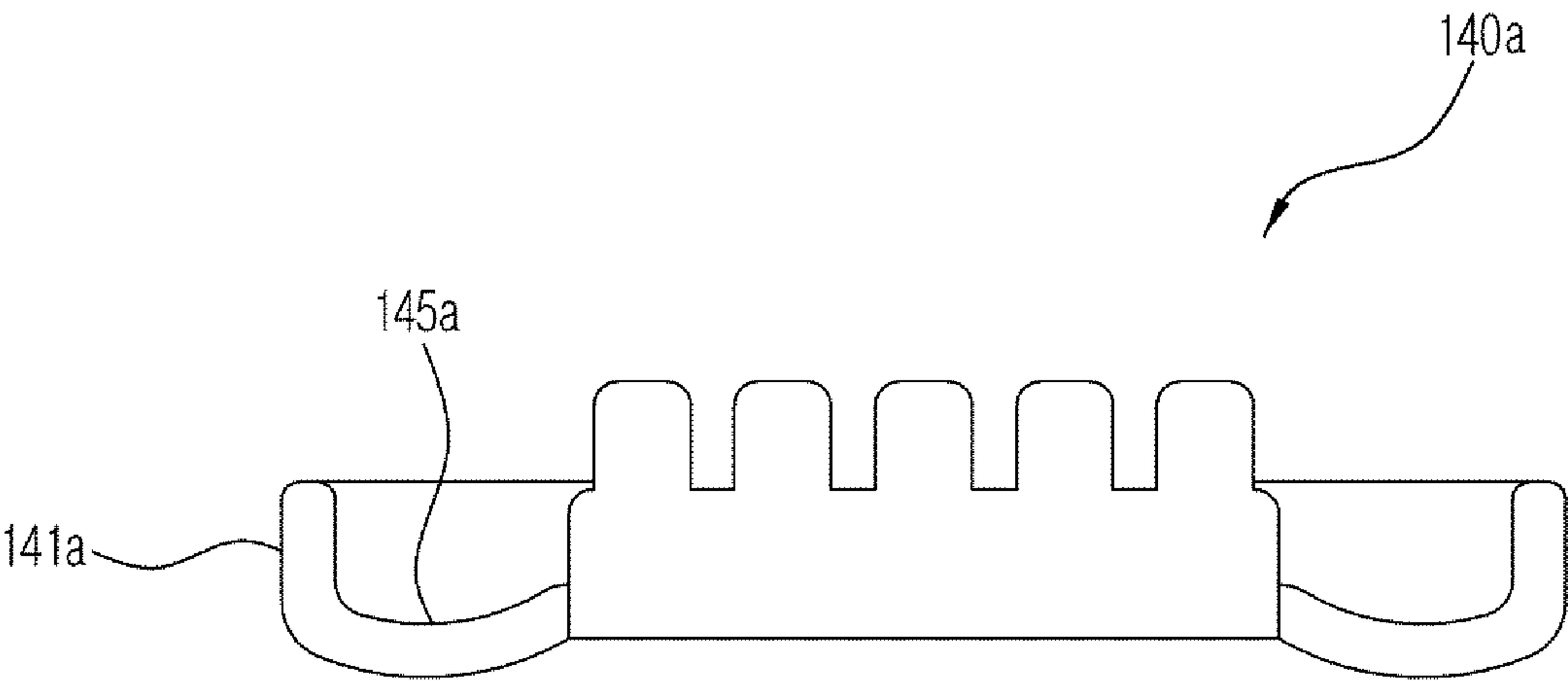


FIG. 8

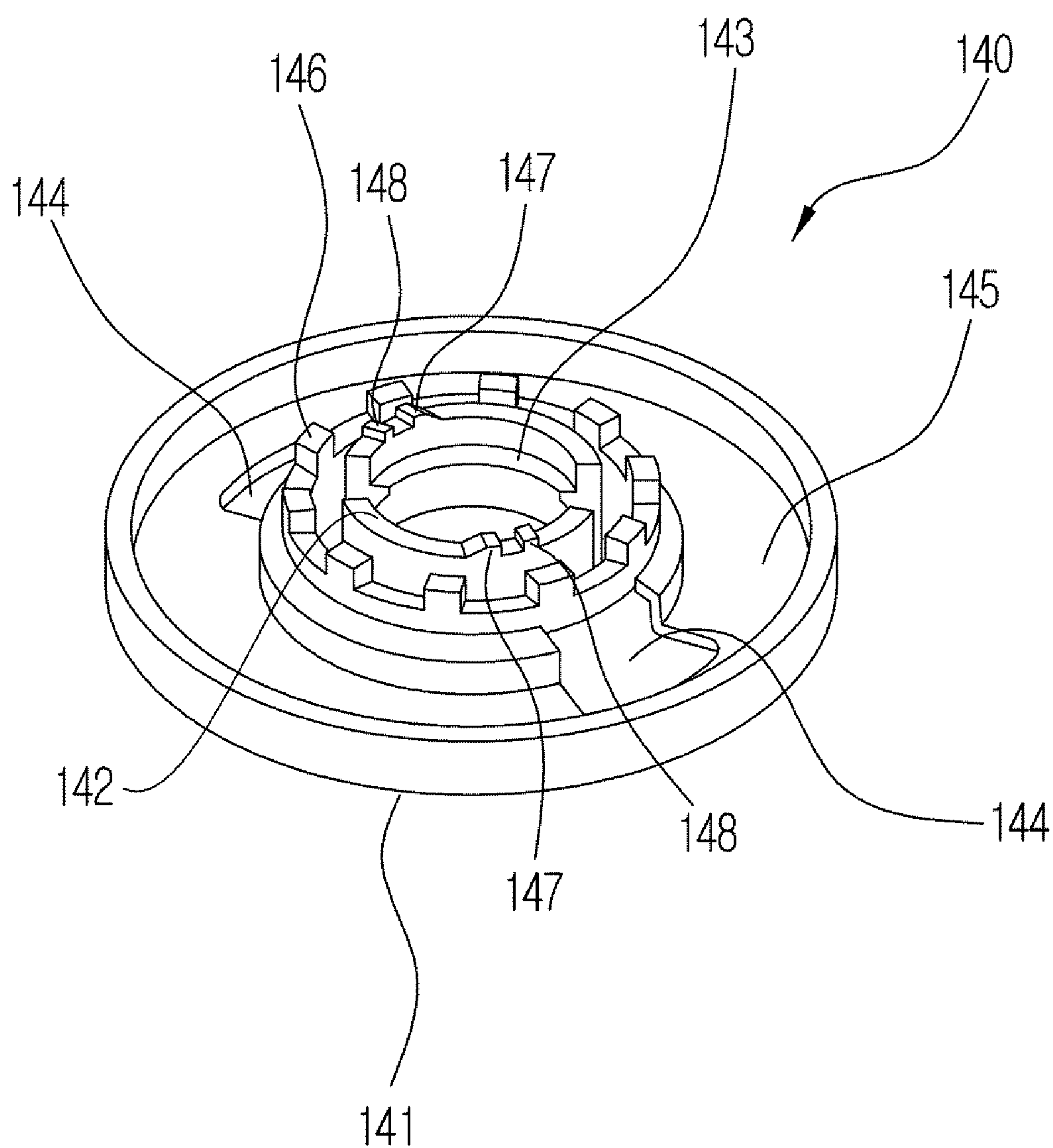


FIG. 9

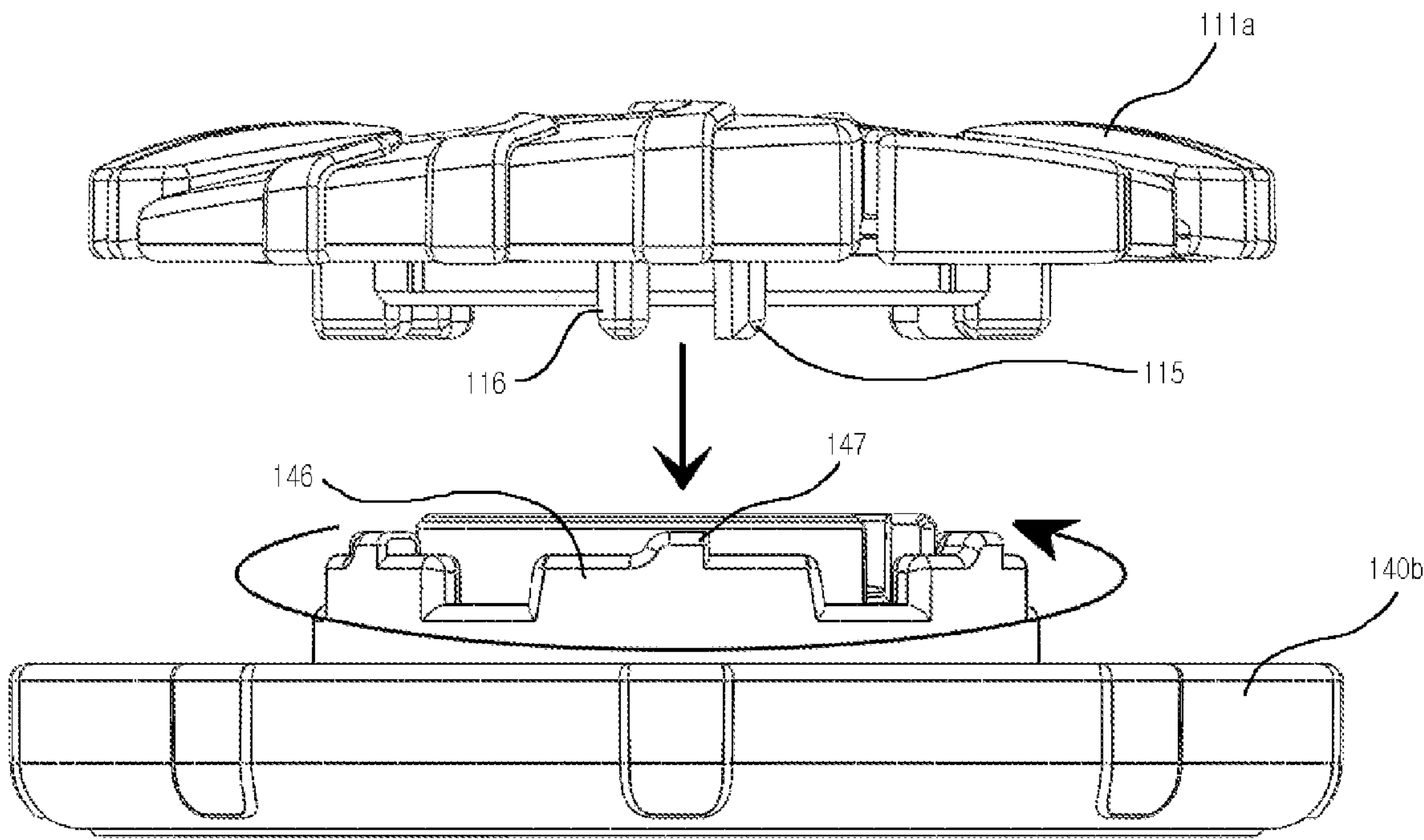


FIG. 10

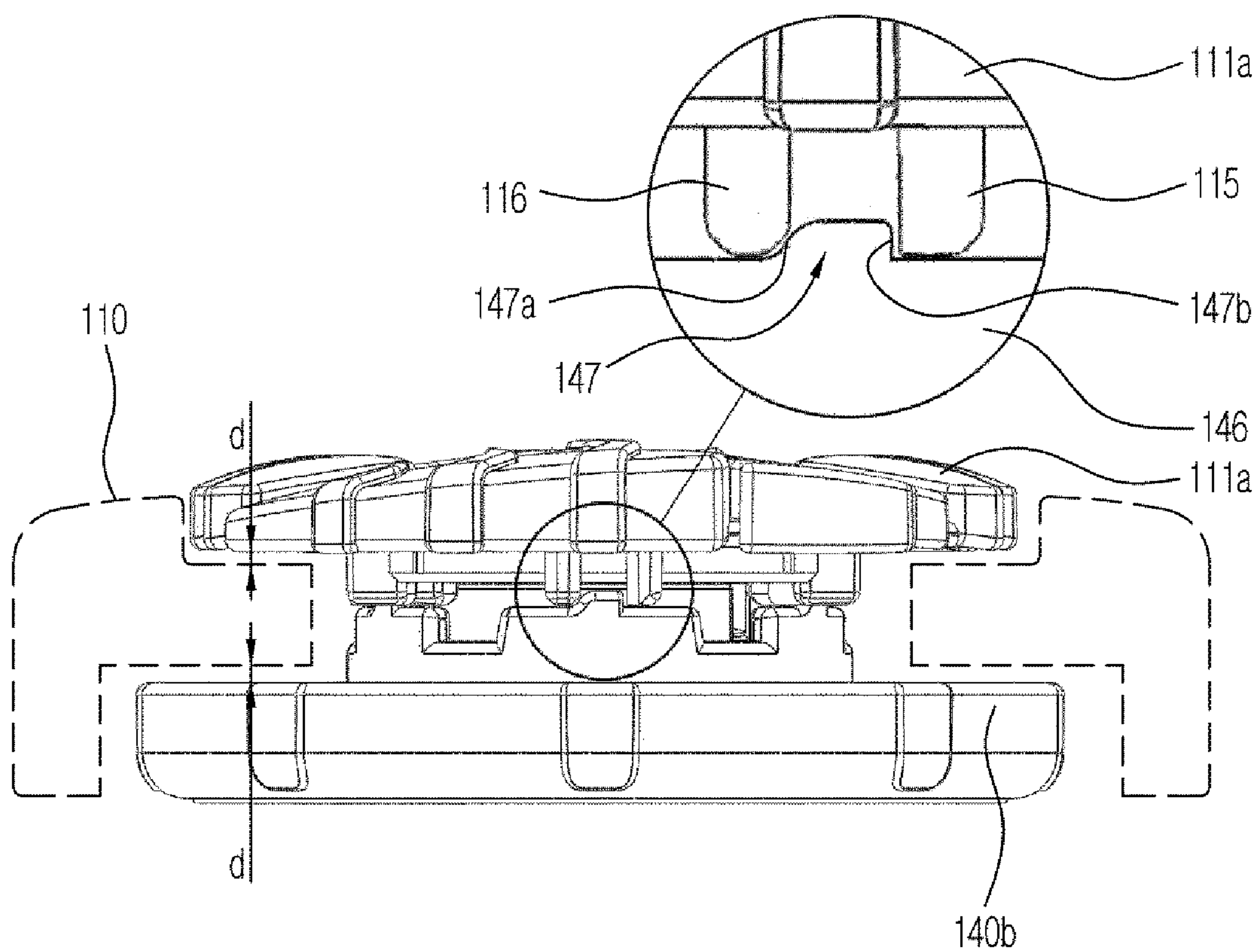


FIG. 11

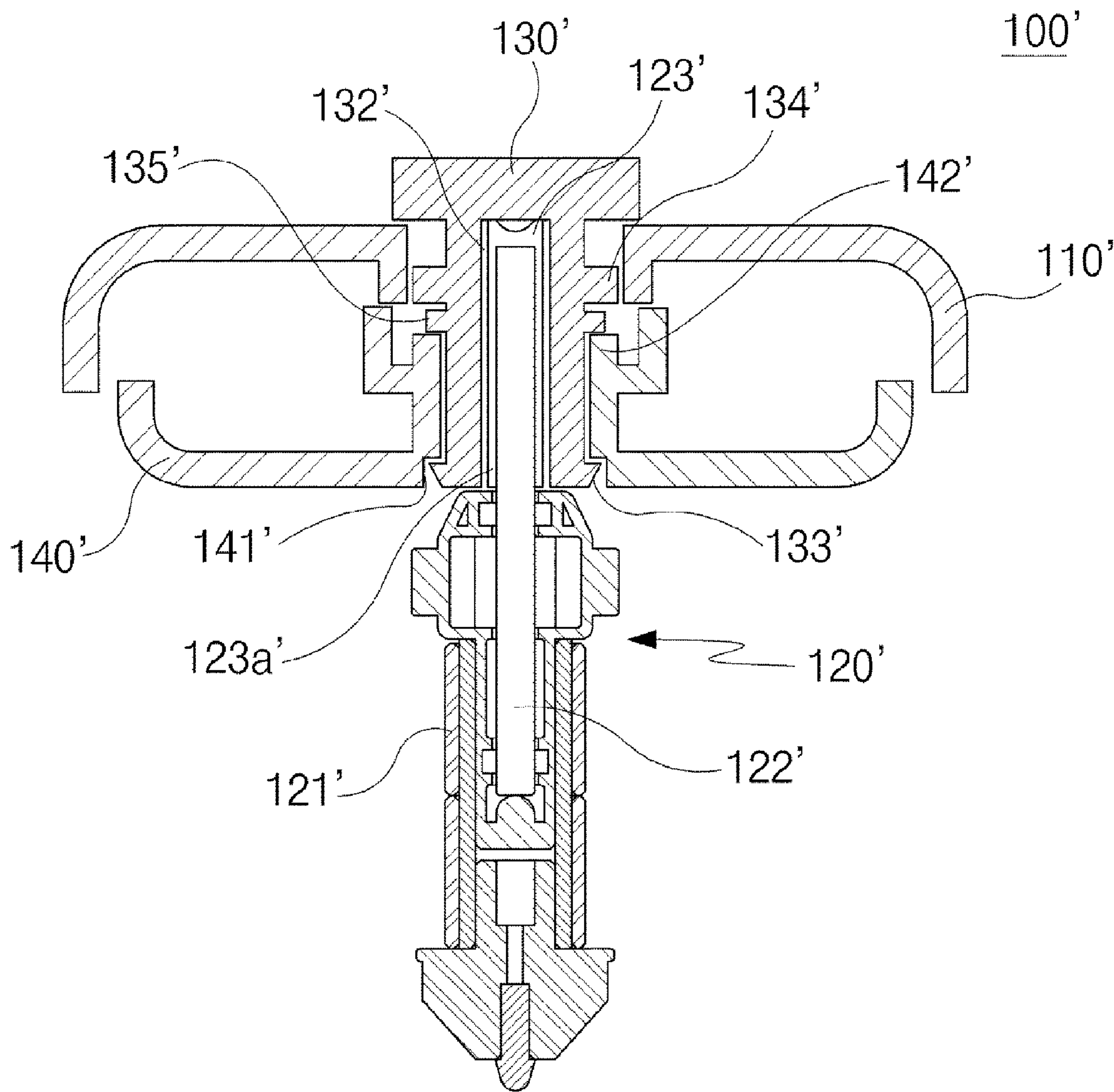


FIG. 12

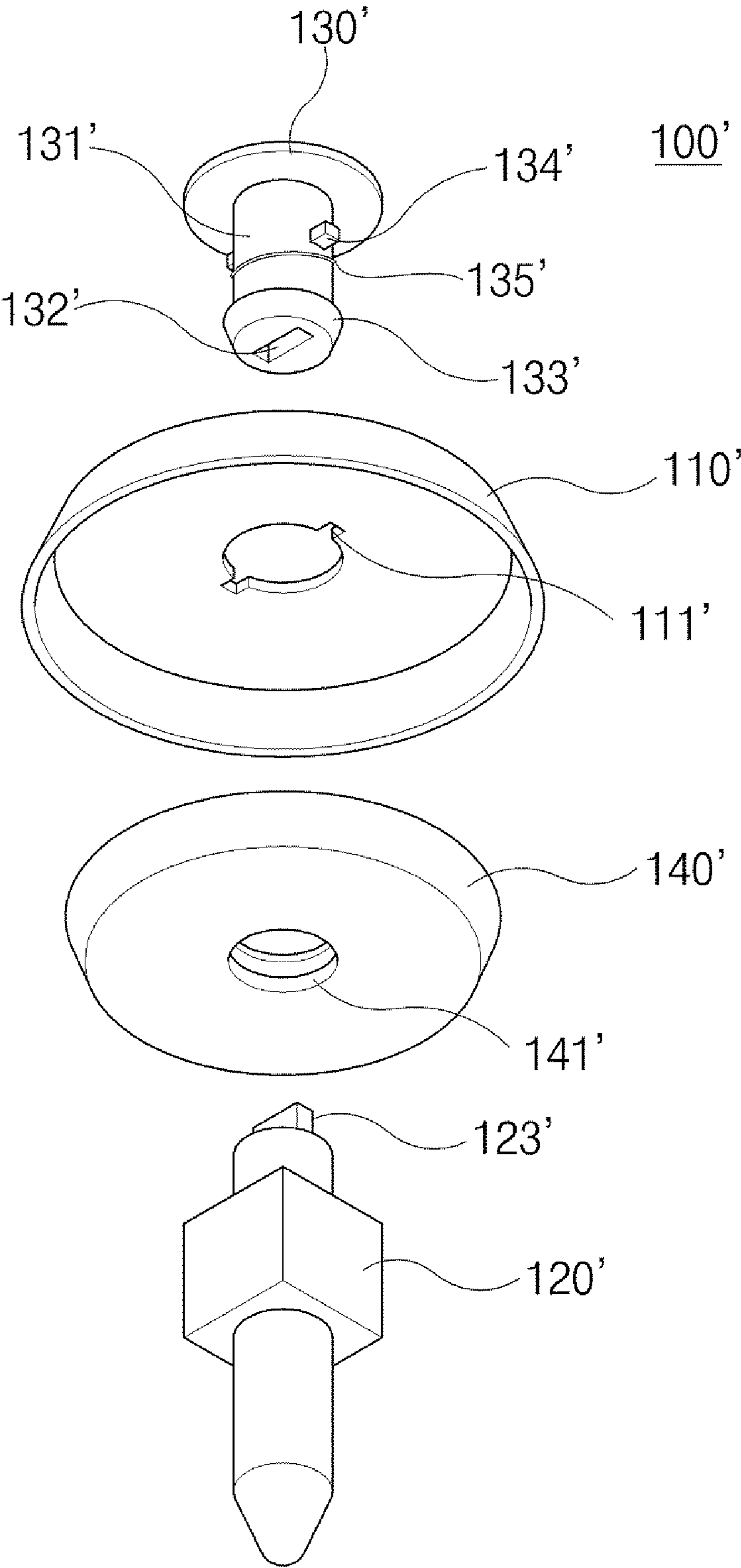


FIG. 13

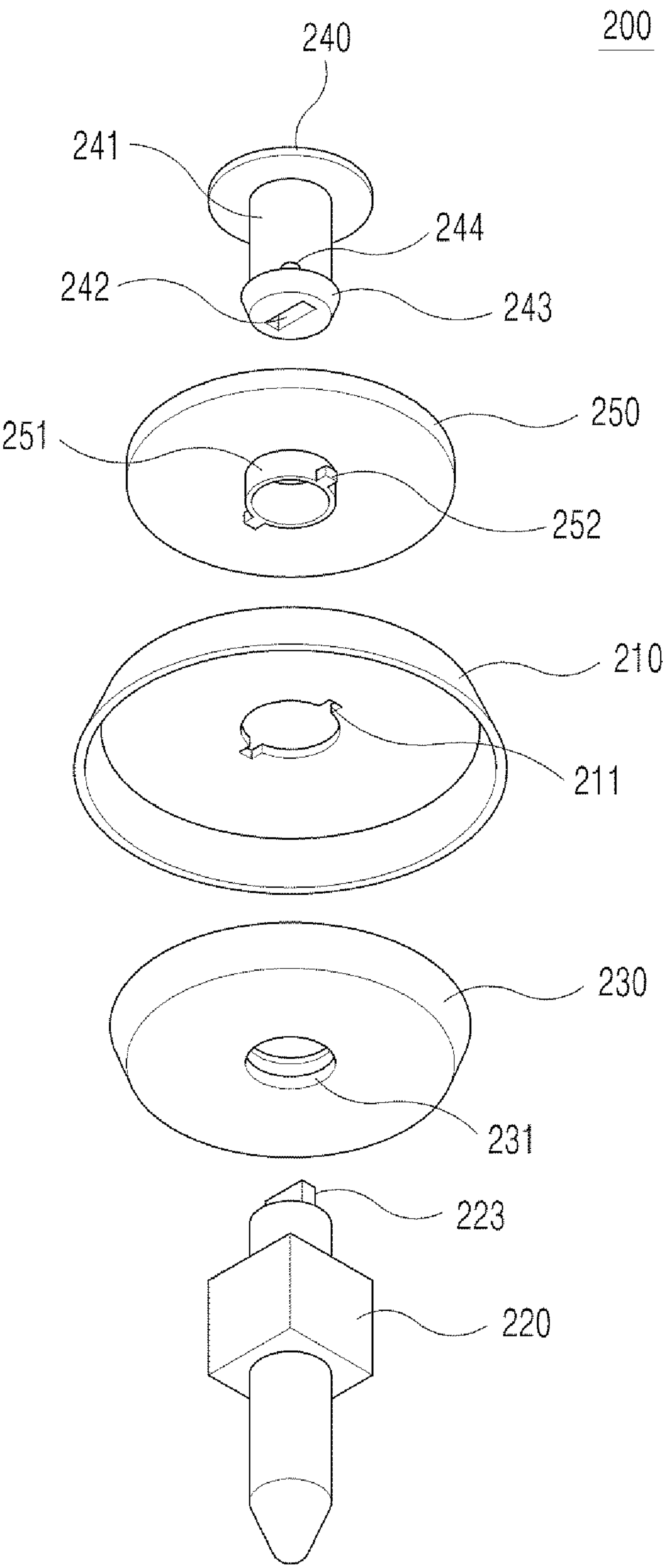


FIG. 14

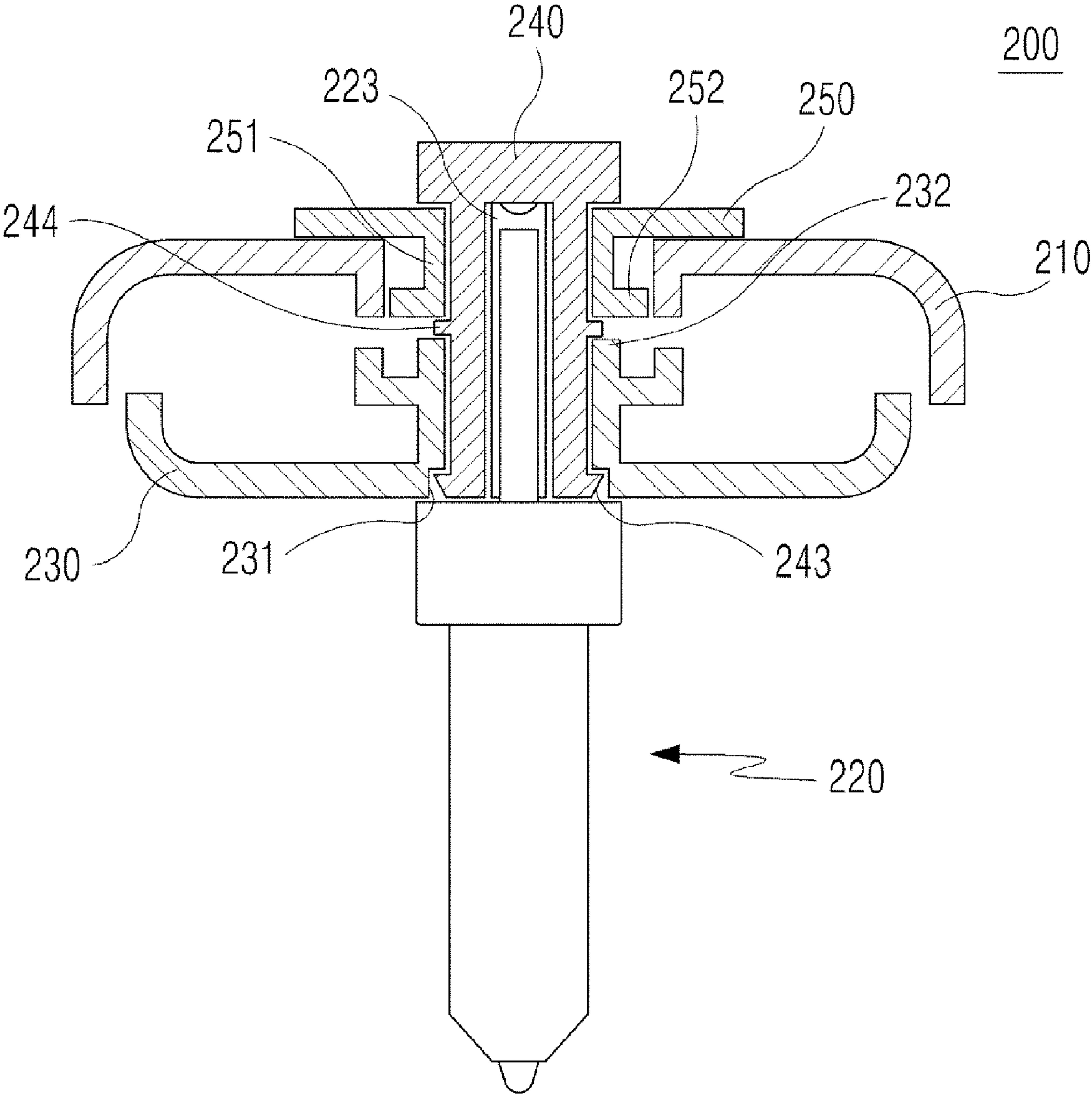


FIG. 15

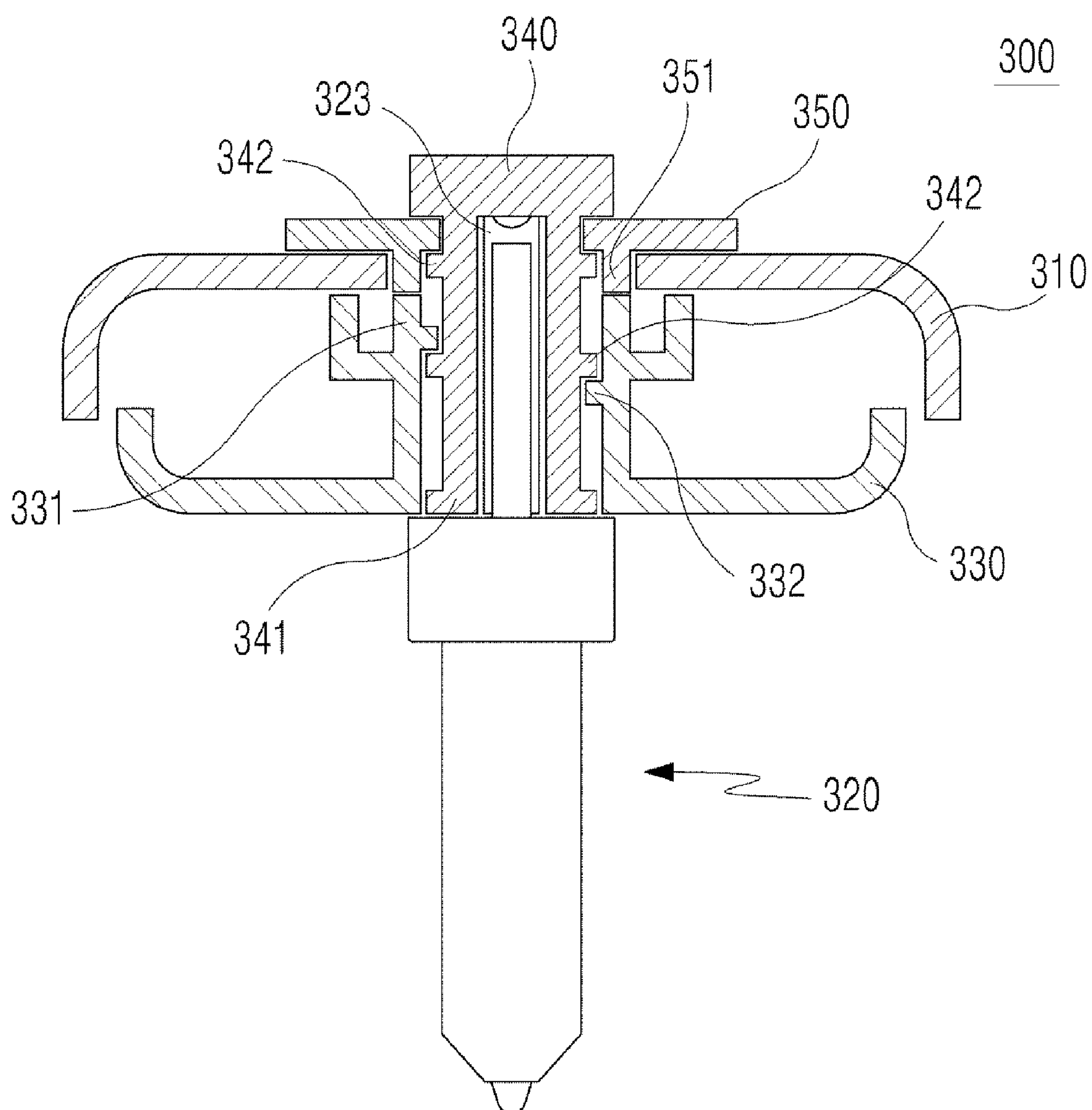


FIG. 16

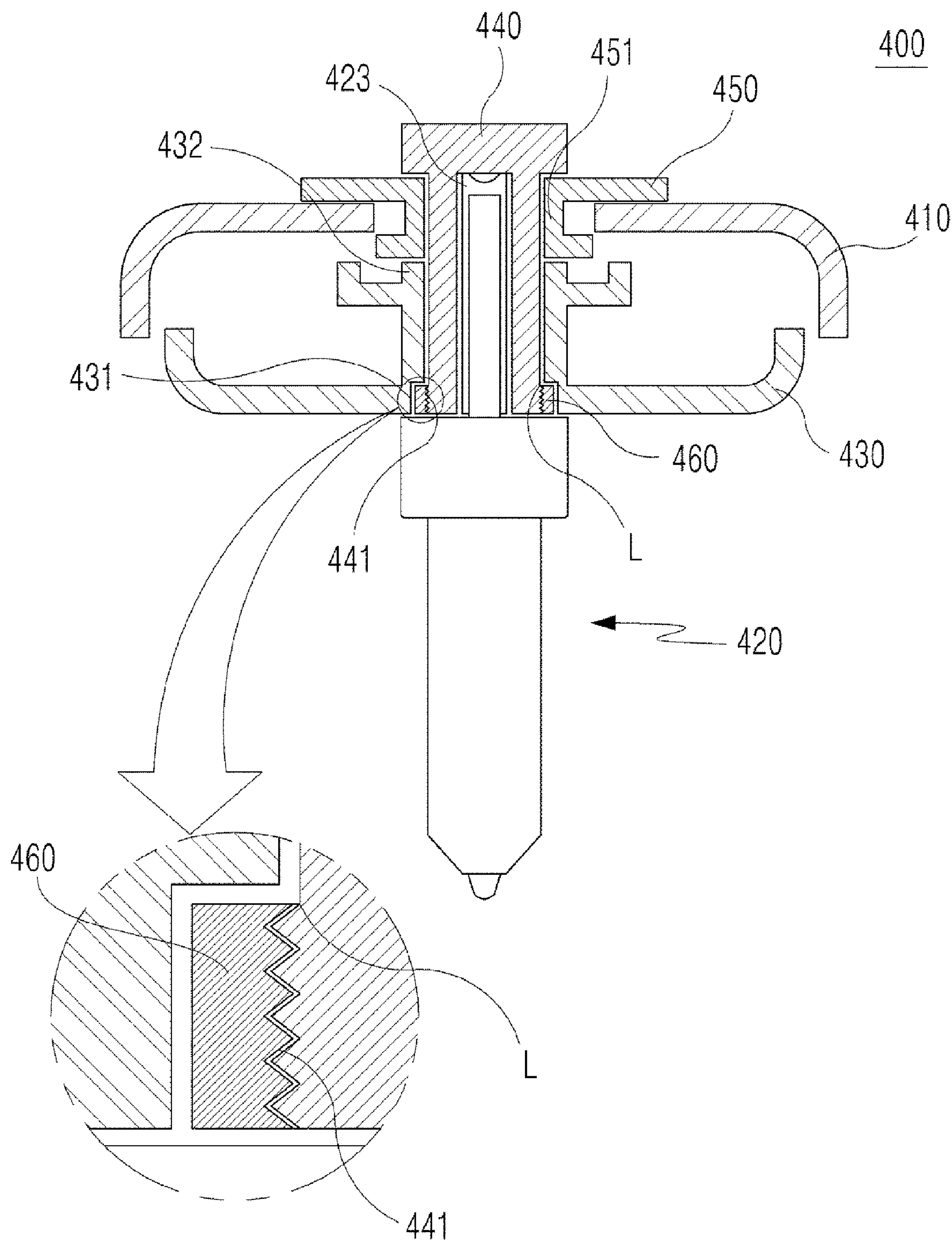


FIG. 17

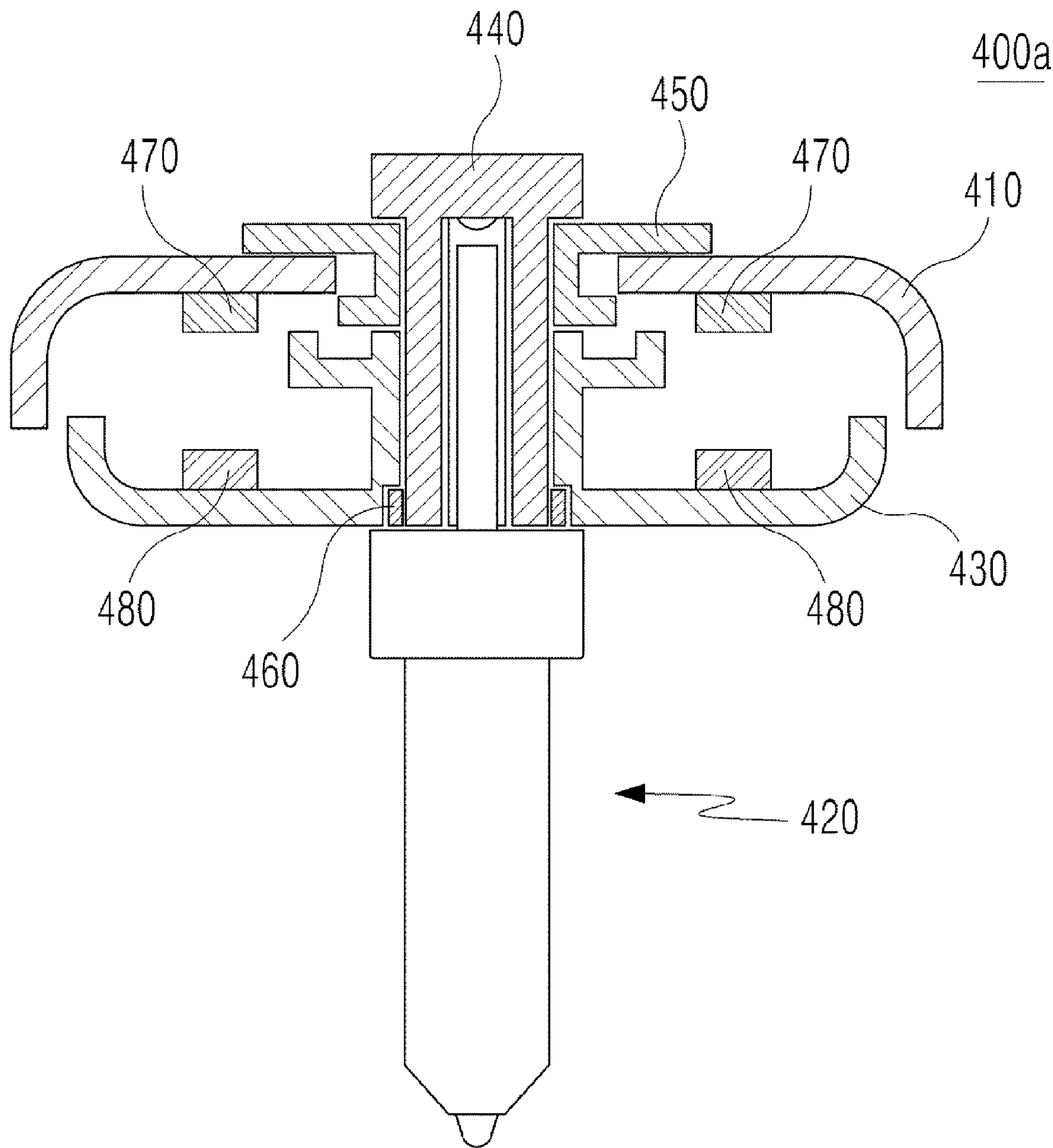


FIG. 18

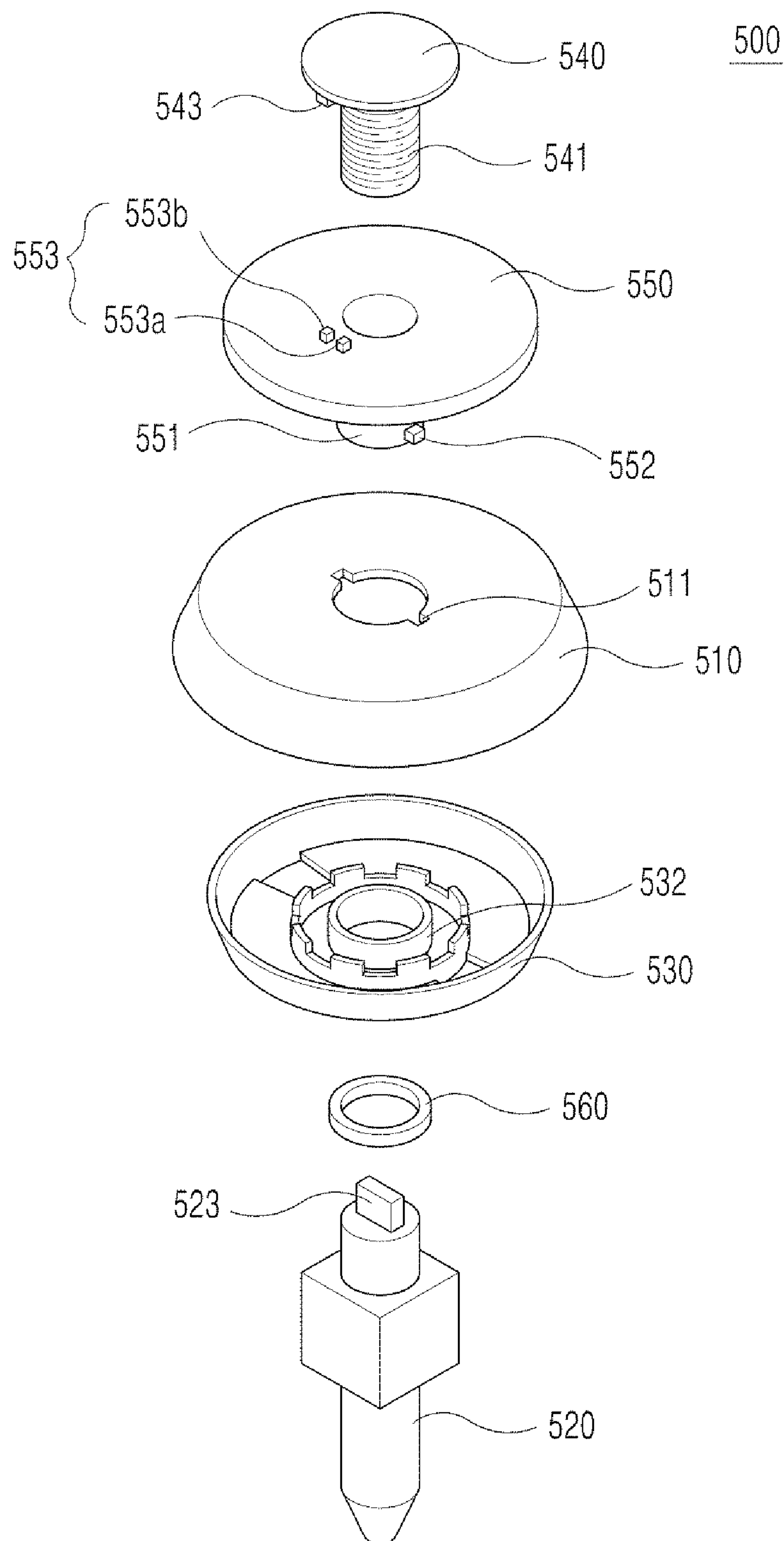


FIG. 19

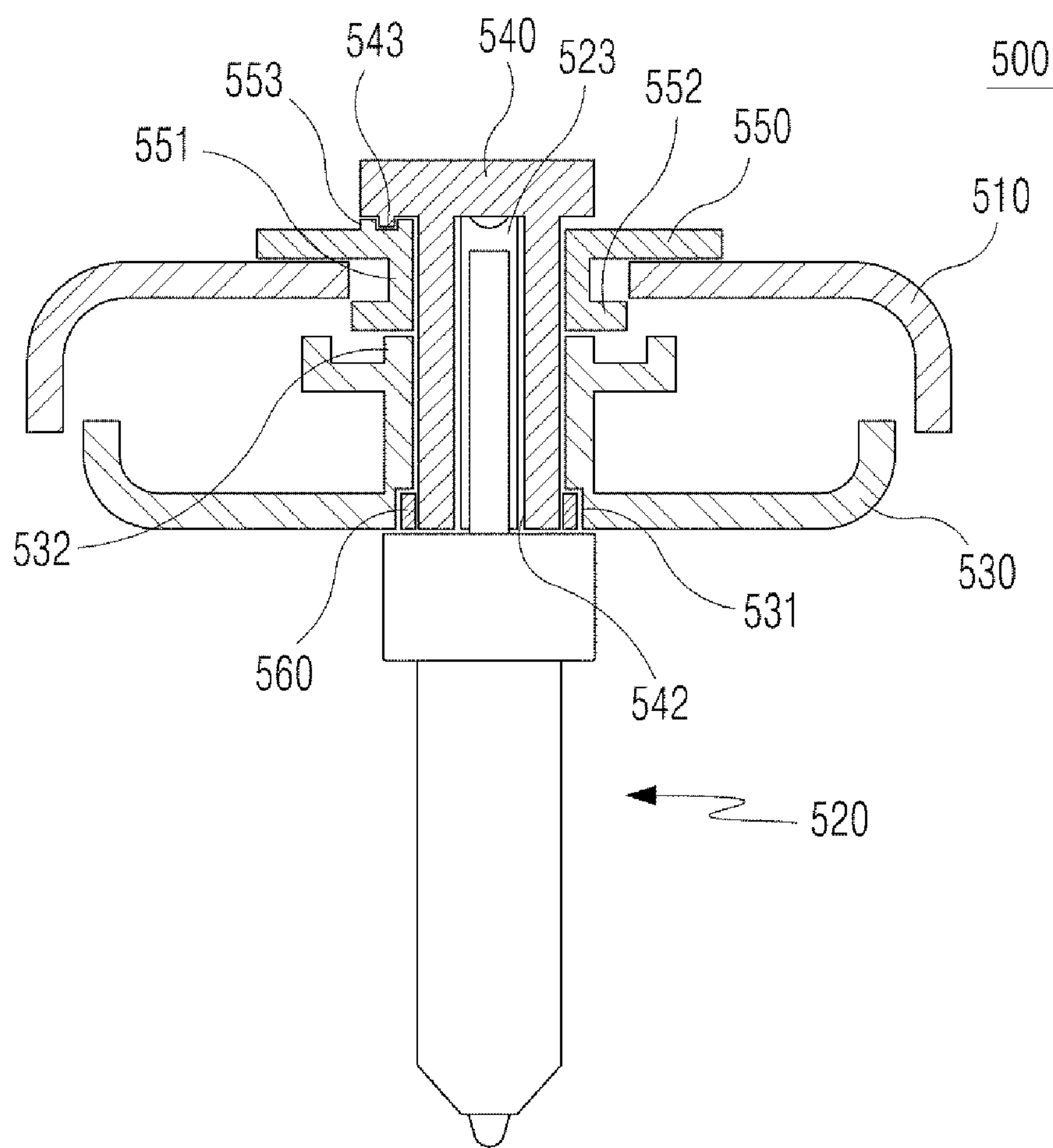


FIG. 20

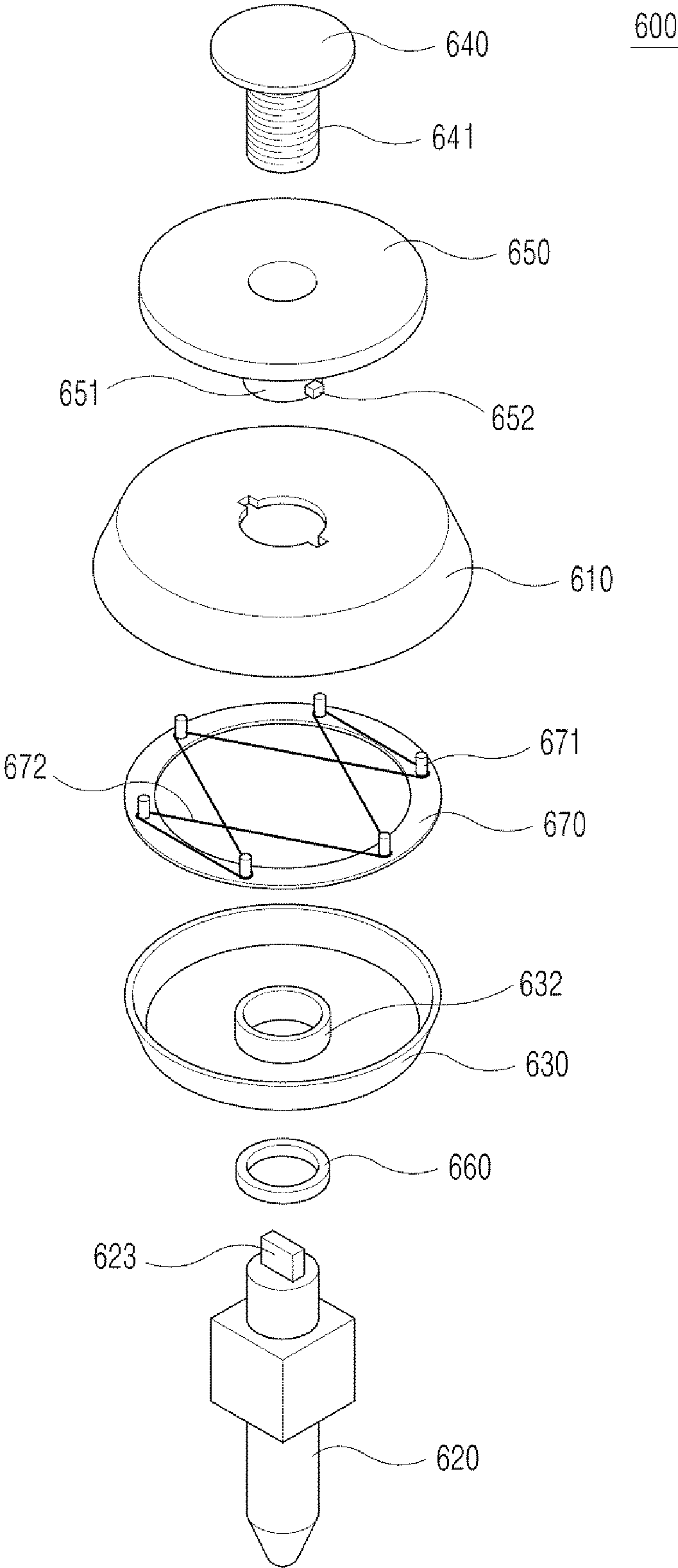
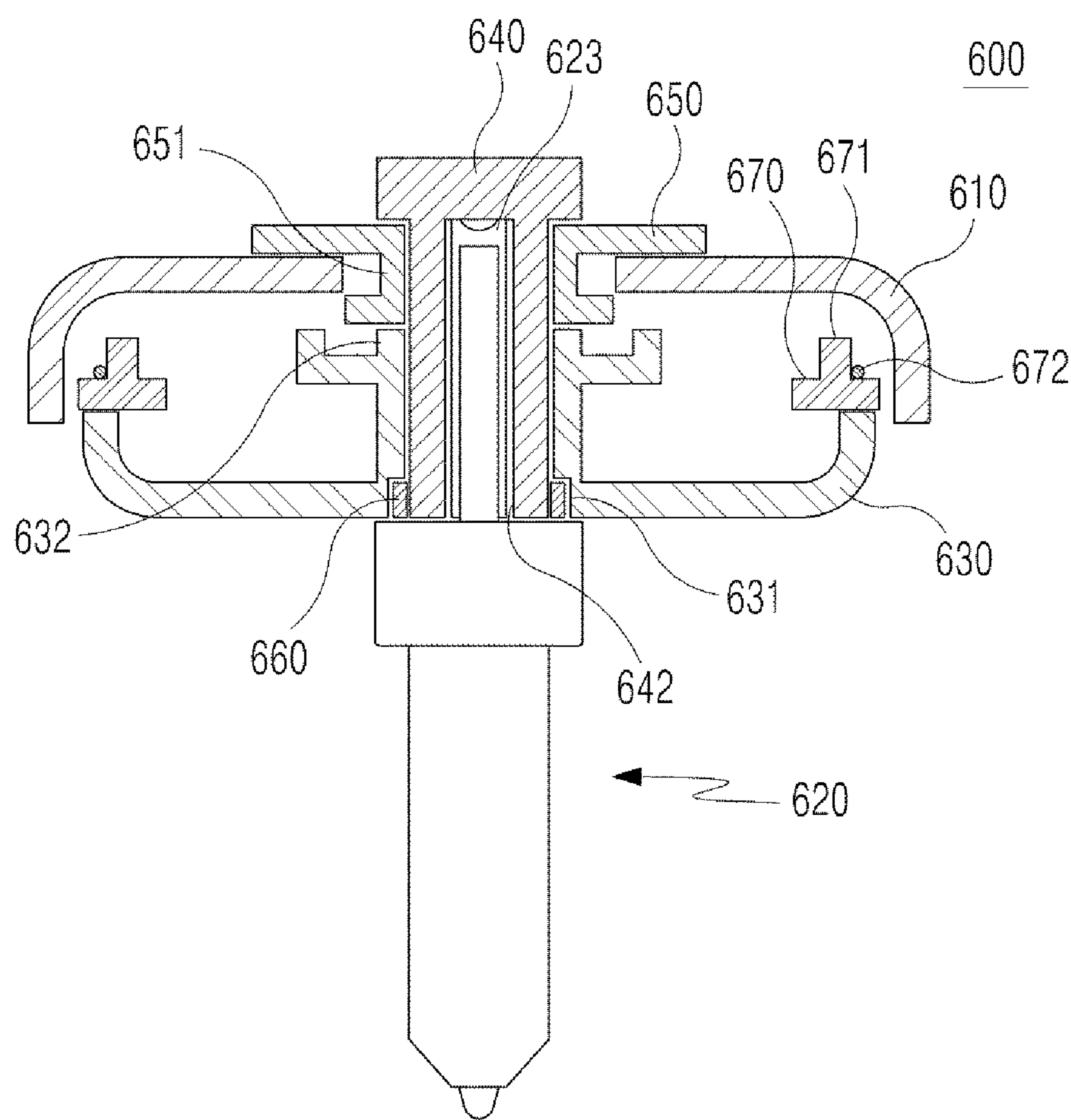


FIG. 21



1 TOP

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a U.S. national stage application of International Application No. PCT/KR2013/003952 filed on May 7, 2013, which claims the benefit of Korean Patent Application Nos. 10-2012-0048635, 10-2012-0157932, and 10-2013-0003094 filed on May 8, 2012, Dec. 31, 2012, and Jan. 10, 2013, in the Korean Intellectual Property Office, the entire disclosures of which are incorporated herein by reference for all purposes.

TECHNICAL FIELD

The present invention relates to a top, and more particularly, to a top which generates a clear collision sound when the top collides with another top so as to make playing with a top more exciting, and has an improved fastening structure for a metal wheel on the top so as to allow the metal wheel to sufficiently vibrate when the top collides.

BACKGROUND

A traditional top has a wooden conical body and a metal ball inserted into the bottom end of the conical body or a screw having a semi-circular head coupled thereto.

In case of the wooden top, however, many endeavors are needed for the machining of the body and the insertion of the ball into the body, and further, if external impacts are applied to the wooden top, the wooden top may be easily cracked or broken. Accordingly, there has been recently proposed a synthetic resin top which is made of plastic synthetic resin by means of injection molding to provide the easiness of the manufacturing and the improvement in durability, and further, a top having a metal wheel has been disclosed in Korean Patent Application No. 2009-55462 (entitled "toy top").

On the other hand, top-spinning games include a game wherein a top rapidly returns to a target area of 5 to 10 m and a game wherein tops collide to make the counterpart top fall down.

FIG. 1 is an exploded perspective view showing the structure of a conventional top. As shown in FIG. 1, the conventional top includes a rotary body 11, a rotary shaft fixed to the rotary body 11, a holder 13 disposed on the outside of the rotary shaft, a rotary tip 14 coupled to the holder 13, and a winder 16 having a rack gear 16a formed on one side thereof to provide a rotary force to the rotary body 11.

According to the conventional top, if the winder 16 pulls by a user's one hand in the state wherein the holder 13 is held by the other hand of the user, the rotary shaft engaged with the rack gear 16a rotates the rotary body 11. Thus, the top collides with another top to make the counterpart top fall down.

The conventional top is machined with wood or synthetic resin, and when the top has many collisions during the top-spinning games, it generates just dull collision sounds, which unfortunately makes the top-spinning games less exciting.

DISCLOSURE

Accordingly, the present invention has been made in view of the above-mentioned problems occurring in the prior art,

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and it is an object of the present invention to provide a top which generates a clear collision sound when the top collides with another top so as to make playing with a top more exciting, and has an improved fastening structure for a metal wheel on the top so as to allow the metal wheel to sufficiently vibrate when the top collides.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is an exploded perspective view showing the structure of a conventional top.

FIG. 2 is a perspective view showing a top according to a first embodiment of the present invention.

FIG. 3 is a bottom perspective view showing the top of FIG. 2.

FIG. 4 is a sectional view showing the structure of the toy of FIG. 2.

FIG. 5 is an exploded perspective view showing the structure of the toy of FIG. 2.

FIG. 6 is a perspective view showing an example of a resonating part of the top of FIG. 2.

FIG. 7 is a sectional view showing another example of the resonating part of the top of FIG. 2.

FIG. 8 is a perspective view showing still another example of the resonating part of the top of FIG. 2.

FIG. 9 is a side view showing the coupling process of the resonating part and a design wheel of FIG. 8.

FIG. 10 is a side view showing the state wherein the resonating part and the design wheel of FIG. 8 have been coupled to each other.

FIG. 11 is an exploded perspective view showing a top according to a second embodiment of the present invention.

FIG. 12 is a sectional view showing the structure of the toy of FIG. 11.

FIG. 13 is an exploded perspective view showing a top according to a third embodiment of the present invention.

FIG. 14 is a sectional view showing the structure of the toy of FIG. 13.

FIG. 15 is a sectional view showing a top according to a fourth embodiment of the present invention.

FIG. 16 is a sectional view showing a top according to a fifth embodiment of the present invention.

FIG. 17 is a sectional view showing a top according to a sixth embodiment of the present invention.

FIG. 18 is an exploded perspective view showing a top according to a seventh embodiment of the present invention.

FIG. 19 is a sectional view showing the structure of the toy of FIG. 18.

FIG. 20 is an exploded perspective view showing a top according to an eighth embodiment of the present invention.

FIG. 21 is a sectional view showing the structure of the toy of FIG. 20.

DETAILED DESCRIPTION OF DRAWINGS

Hereinafter, an explanation on a top according to preferred embodiments of the present invention will be in detail given with reference to the attached drawing.

First Embodiment

FIG. 2 is a perspective view showing a top according to a first embodiment of the present invention, FIG. 3 is a bottom perspective view showing the top of FIG. 2, FIG. 4 is a sectional view showing the structure of the toy of FIG. 2, FIG. 5 is an exploded perspective view showing the

structure of the toy of FIG. 2, and FIG. 6 is a perspective view showing an example of a resonating part of the top of FIG. 2.

As shown in FIGS. 2 to 6, a top 100 according to a first embodiment of the present invention includes a metal wheel 110 generating a clear collision sound therefrom when the top collides with another top, a rotary force generating part 120, a fixing part 130, and a resonating part 140.

The metal wheel 110 has a vibration space formed at the inside thereof to generate a collision sound when the top collides with another top and has a shape of a bell which has a through hole formed at the center thereof and open on the disc-shaped lower portion thereof.

Further, the metal wheel 110 is made of zinc or an alloy containing zinc and otherwise, it is made of brass or an alloy containing brass.

Furthermore, the metal wheel 110 is formed to sufficiently maintain the vibration when the top collides, and a design wheel 111 made of plastic material is mounted on the top portion of the metal wheel 110 so as to improve the outer appearance of the top 100.

The design wheel 111 has a locking projection 112 coupled to the fixing part 130 so as to stably fix the metal wheel 110 thereto, and the design wheel 111 serves as a damper between the metal wheel 110 and the rotary force generating part 120 to sufficiently maintain the resonance (vibration) generated from the metal wheel 110.

Additionally, the metal wheel 110 has at least one collision protrusion 113 formed on the outer peripheral surface thereof and a wheel resonance cavity portion 114 formed at the inside thereof to increase the collision sound having a specific frequency component generated from the metal material constituting the metal wheel 110 through resonance if the collision occurs.

The wheel resonance cavity portion 114 is curvedly formed to allow the collision sound generated by the collision to be resonated at the inside thereof, thus providing sufficient resonance space therein.

The rotary force generating part 120 generates a rotary force to rotate the metal wheel 110 and includes a bush 121, a pinion gear 122, a shaft 123, a gear housing 124, a bottom portion 125, a handle portion 126, and upper and lower bearings 127a and 127b.

The bush 121 is inserted into the fixing part 130 to prevent the shaft 123 from idling when the shaft 123 is coupled to the fixing part 130.

The pinion gear 122 rotates by means of the winder 16 (See FIG. 1) having the rack gear 16a (See FIG. 1) formed on one side surface thereof, thus rotating the shaft 123.

The gear housing 124 has first and second entrances 124a and 124b formed thereon, through which the rack gear 16a of the winder 16 is passed, and the first and second entrances 124a and 124b are open at the different positions from each other, so that the top 100 is rotated selectively in clockwise and counterclockwise directions through the rotary force generating part 120.

The bottom portion 125 has the front end portion rotating while coming into contact with the ground, and the front end portion may have various shapes like cone, sphere and so on.

The handle portion 126 serves to connect the gear housing 124 and the bottom portion 125, and when a rotary force is applied to the top 100, the handle portion 126 is held by a user's hand.

The upper and lower bearings 127a and 127b are coupled to both sides of the shaft 123 to gently rotate the shaft 123.

The fixing part 130 has a shape of a cylinder supporting the metal wheel 110 to allow the metal wheel 110 to be

fixedly brought into close contact with the rotary force generating part 120, and the fixing part 130 has a first flange 131 formed radially on the outer peripheral surface thereof in such a manner as to be engaged with the locking projection 112 of the design wheel 111 so as to allow the design wheel 111 to be fixed to the top end periphery of the metal wheel 110 and a second flange 132 engaged with a fastening portion flange 143 of the resonating part 140 to allow the metal wheel 110 to be coupled to the resonating part 140.

The resonating part 140 is disposed under the metal wheel 110 to allow the collision sound generated from the metal wheel 110 when the top 100 collides to be resonated, thus making the collision sound become louder and outputted for a long period of time. The resonating part 140 includes a body 141, a fastening portion 142, emission holes 144, a resonance cavity portion 145, and a flange 146.

The body 141 has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof, and the rotary force generating part 120 is inserted into the through hole.

The fastening portion 142 protrudes upward by a given length from the through hole of the body 141 and has the fastening portion flange 143 formed on the inner peripheral surface thereof in such a manner as to be coupled to the second flange 132 of the fixing part 130, thus allowing the metal wheel 110 to be coupled to the resonating part 140.

At least one or more emission holes 144 are punched on the resonance cavity portion 145 of the body 141 to emit the collision sound resonated in the resonating part 140 to the outside of the resonating part 140.

The resonance cavity portion 145 is formed on the bottom surface of the body 141 to increase the collision sound having a specific frequency through resonance, which provides a resonance space in which the collision sound of the metal wheel 110 generated when the top 100 bumps against the interior thereof and becomes resonated. The resonance cavity portion 145 has a flat surface, and otherwise, as shown in FIG. 7, a resonating part 140a may be provided to have a concave resonance cavity portion 145a.

That is, the resonating part 140a has the concave resonance cavity portion 145a formed on the bottom surface of a body 141a, which provides a resonance space in which the collision sound effectively bumps against the interior of the resonance cavity portion 145a and is thus resonated.

Referring again to FIGS. 2 to 6, the flange 146 protrudes upward by a given length from the body 141 so as to allow the resonating part 140 to be spaced apart from the underside of the metal wheel 110 by a given distance, thus preventing the metal wheel 110 and the resonating part 140 from being completely brought into close contact with each other to form a sufficient resonance space between the wheel resonance cavity portion 114 and the resonance cavity portion 145.

On the other hand, the outer diameter of the resonating part 140 is smaller than the inner diameter of the metal wheel 110 to form a gap 150 between the metal wheel 110 and the resonating part 140, so that the collision sound generated from the metal wheel 110 is rapidly outputted to the outside of the top 100, and the collision sound resonated between the wheel resonance cavity portion 114 and the resonance cavity portion 145 of the resonating part 140 is sequentially outputted according to the amplitude thereof, thus being continuously outputted.

Accordingly, the top 100 forms the resonance space formed at the inside thereof to generate the clear collision sound when it collides and to keep the generated collision

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sound for a given period of time, thus stimulating the user's acoustic sense to make the playing with the top 100 more exciting.

FIG. 8 is a perspective view showing still another example of the resonating part of the top of FIG. 2, FIG. 9 is a side view showing the coupling process of the resonating part and a design wheel of FIG. 8, and FIG. 10 is a side view showing the state wherein the resonating part and the design wheel of FIG. 8 have been coupled to each other.

As shown in FIGS. 8 to 10, the top 100 according to the first embodiment of the present invention includes the metal wheel 110 generating a clear collision sound when the top collides with another top, a design wheel 111a, the rotary force generating part 120, the fixing part 130, and a resonating part 140b.

The repeated explanation on the metal wheel 110, the rotary force generating part 120, and the fixing part 130 will be avoided, and only the design wheel 111a and the resonating part 140b which are different from those in the top 100 will be described.

The design wheel 111a is mounted on the top portion of the metal wheel 110 so as to improve the outer appearance of the top 100 and is adapted to form a gap d by which the metal wheel 110 is not brought into close contact with the resonating part 140b to allow the metal wheel 110 to sufficiently vibrate when the top 100 collides. The design wheel 111a includes a locking projections 112, first stoppers 115, and second stoppers 116.

The locking projection 112 is engaged with the fixing part 130 to fix the metal wheel 110 to the fixing part 130.

The first stoppers 115 protrude downward by a given length from the underside of the design wheel 111a and are engaged with the resonating part 140b to prevent the design wheel 111a from rotating over a given range.

In the process of coupling the metal wheel 110 to the resonating part 140b, that is, the first stoppers 115 are engaged with the resonating part 140b to prevent the design wheel 111a rotating together with the fixing part 130 and pressurizing the metal wheel 110 from rotating over a given range, so that the design wheel 111a does not rotate anymore for the fixation thereof by means of a user, and thus, the metal wheel 110 is not completely fixed to the space between the design wheel 111a and the resonating part 140b, thus forming the gap d.

The second stoppers 116 are spaced apart from the first stoppers 115 by a given distance and protrude downward by a given length from the underside of the design wheel 111a to prevent the design wheel 111a from rotating in the opposite direction to the rotating direction thereof, thus keeping the design wheel 111a from being loose.

That is, the rotation in the opposite direction to the rotating direction of the design wheel 111a fixed by the first stoppers 115 is prevented by means of the second stoppers 116, so that the design wheel 111a does not rotate anymore, and thus, the metal wheel 110 is not completely fixed to the space between the design wheel 111a and the resonating part 140b, thus forming the gap d.

The resonating part 140b is located under the metal wheel 110 to resonate the collision sound generated from the metal wheel 110 when the top 100 collides, thus making the collision sound become louder and outputted for a long period of time. The resonating part 140b includes a body 141, a fastening portion 142, emission holes 144, a resonance cavity portion 145, flanges 146, and stoppers 147.

The stoppers 147 protrude upward by a given length from the top surfaces of the flanges 146 and are engaged with the design wheel 111a to prevent the design wheel 111a from

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rotating over a given range, and each stopper 147 has an inclined portion 147a formed on one side thereof to have a given inclination so as to allow the first stopper 115 to easily move thereover in the rotating direction thereof and a bent stepped portion 147b formed on the other side thereof to prevent the first stopper 115 from moving thereover in the opposite direction to the rotating direction thereof.

That is, the movement of the first stopper 115 over the inclined portion 147a can be recognized by the user, and the stepped portion 147b serves to prevent the first stopper 115 moving over the inclined portion 147a from moving in the opposite direction to the moved direction.

If the metal wheel 110 is fixedly completely brought into close contact with the resonating part 140b in the process wherein the design wheel 111a rotates by the fixing part 130 to allow the metal wheel 110 to come into close contact with the resonating part 140b, the vibration space of the metal wheel 110 is not sufficiently ensured, thus failing to sufficiently generate the collision sound. Accordingly, the formation of the first stoppers 115 and the second stoppers 116 of the design wheel 111a and the stoppers 147 of the resonating part 140b provides the given gaps d in the space between the design wheel 111a and the resonating part 140b, thus allowing the vibration of the metal wheel 110 to be sufficiently generated.

Second Embodiment

FIG. 11 is an exploded perspective view showing a top according to a second embodiment of the present invention, and FIG. 12 is a sectional view showing the structure of the toy of FIG. 11.

As shown in FIGS. 11 and 12, a top 100' according to the second embodiment of the present invention includes a metal wheel 110', a rotary force generating part 120', a resonating part 140', and a fixing part 130' coupled to the rotary force generating part 120' in such a manner as to form a gap in which the metal wheel 110' vibrates up and down.

The metal wheel 110' is a metal member having a shape of a disc or a bell which is open on the lower portion thereof and curved at the inside thereof, and the metal wheel 110' includes a through hole formed at the center thereof and at least one or more fastening portions 111' formed concaved radially on the inner periphery of the through hole in such a manner as to be symmetrically located around the through hole.

The rotary force generating part 120' is disposed under the metal wheel 110' and coupled to the metal wheel 110' by means of the fixing part 130', thus supporting the metal wheel 110' and at the same time generating a rotary force therefrom to rotate the metal wheel 110'. The rotary force generating part 120' includes a body 121', a rotary shaft 122' rotatably disposed inside the body 121', and a bush 123' disposed on the top end of the rotary shaft 122' to prevent the shaft 122' from idling.

The bush 123' is coupled to the rotary shaft 122' through an insertion groove 123a' and inserted into a coupling groove 132' of the fixing part 130' to transmit the rotary force of the rotary shaft 122' to the metal wheel 110' through the fixing part 130'.

The fixing part 130' is passed through the metal wheel 110' and the resonating part 140' and coupled to the rotary force generating part 120', which serves to fix the metal wheel 110' to the rotary force generating part 120'. The fixing part 130' includes a body 131', the coupling groove 132', a locking projection 133', fastening protrusions 134', and a protrusion 135'.

The body **131'** has a disc-shaped or polygonal flange formed at one side thereof and a cylindrical member formed at the other side thereof, and the length of the body **131'** of the fixing part **130'** is longer than the length of the laminated metal wheel **110'** and the resonating part **140'**, thus allowing the metal wheel **110'** to be movable.

The coupling groove **132'** is formed on the underside of the body **131'** extended to one side of the fixing part **130'**, into which the bush **123'** of the rotary force generating part **120'** is fixedly inserted.

The locking projection **133'** protrudes in a shape of a wedge from the opposite end to one end of the body **131'** having the flange. The locking protrusion **133'** is fitted to the through hole of the metal wheel **110'**, and otherwise, it is passed through the through hole of the metal wheel **110'**, press fitted to the through hole of the resonating part **140'**, and finally coupled to a fastening groove **141'** of the resonating part **140'**, thus allowing the metal wheel **110'** or the metal wheel **110'** and the resonating part **140'** to be mounted between the flange of the body **131'** and the locking projection **133'** of the fixing part **130'** to form a gap between the metal wheel **110'** and the resonating part **140'** in which the metal wheel **110'** is movably coupled to the fixing part **130'** and the resonating part **140'**.

The fastening protrusions **134'** protrude outward radially by a given length from arbitrary positions of the outer peripheral surface of the body **131'** in such a manner as to be engaged with the fastening portions **111'** of the metal wheel **110'** to transmit the rotary force received from the fixing part **130'** to the metal wheel **110'**, thus allowing the fixing part **130'** and the metal wheel **110'** to rotate together.

The protrusion **135'** is formed in a shape of a ring along the outer peripheral surface of the body **131'** and passed through the through hole of the metal wheel **110'** by means of press-fitting to allow the metal wheel **110'** to have the gap between the flange of the fixing part **130'** and the locking projection **133'**.

That is, if only the metal wheel **110'** is fixed, the protrusion **135'** forms the gap between the flange of the fixing part **130'** and the locking projection **133'** to allow the metal wheel **110'** to be movable thereinto, and further, if the resonating part **140'** is mounted under the metal wheel **110'**, the protrusion **135'** forms the gap between the metal wheel **110'** and the resonating part **140'** to allow the metal wheel **110'** to be movable thereinto, while being not completely brought into close contact with the fixing part **130'** and the resonating part **140'**.

The resonating part **140'** is disposed between the metal wheel **110'** and the rotary force generating part **120'** to allow the collision sound generated from the metal wheel **110'** when the top **100'** collides to be resonated and outputted. The resonating part **140'** has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof and the fastening groove **141'** formed on the lower end periphery of the through hole, and the rotary force generating part **120'** is inserted into the through hole.

Third Embodiment

FIG. **13** is an exploded perspective view showing a top according to a third embodiment of the present invention, and FIG. **14** is a sectional view showing the structure of the top of FIG. **13**.

As shown in FIGS. **13** and **14**, a top **200** according to the third embodiment of the present invention includes a metal wheel **210** having a through hole formed at the center thereof, a rotary force generating part **220** disposed under

the metal wheel **210** to support and rotate the metal wheel **210**, a fixing part **240** passed through the metal wheel **210** and coupled to the rotary force generating part **220** to fix the metal wheel **210** to the rotary force generating part **220**, and a design wheel **250** disposed on the top portion of the metal wheel **210** to improve the outer appearance of the top **200**.

The metal wheel **210** is a metal member having a shape of a disc or a bell which is open on the lower portion thereof and curved at the inside thereof, and the metal wheel **210** includes a through hole formed at the center thereof and at least one or more fastening portions **211** formed concaved radially on the inner periphery of the through hole in such a manner as to be symmetrically located around the through hole.

The rotary force generating part **220** is disposed under the metal wheel **210** and coupled to the metal wheel **210**, a resonating part **230** and the design wheel **250** by means of the fixing part **230**, thus supporting the metal wheel **210**, the resonating part **230** and the design wheel **250** thereagainst.

The resonating part **230** is disposed between the metal wheel **210** and the rotary force generating part **220** to allow the collision sound generated from the metal wheel **210** when the top **200** collides to be resonated and outputted. The resonating part **230** has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof, a fastening groove **231** formed on the lower end periphery of the through hole, and a fastening protrusion **232** extended by a given length from the top end periphery of the through hole.

The fixing part **240** is passed through the metal wheel **210**, the resonating part **230** and the design wheel **250** and coupled to the rotary force generating part **220**, which serves to fix the metal wheel **210** to the rotary force generating part **220**. The fixing part **240** includes a body **241**, a coupling groove **242**, a locking projection **243**, and protrusions **244**.

The body **241** has a disc-shaped or polygonal flange formed on one side thereof and a cylindrical member formed on the other side thereof, and the length of the body **241** of the fixing part **240** is longer than the length of the metal wheel **210**, the resonating part **230** and the design wheel **250** laminated to each other, thus allowing the metal wheel **210** to be movable.

The coupling groove **242** is formed on the underside of the body **241** extended to one side of the fixing part **240**, into which a bush **223** of the rotary force generating part **220** is fixedly inserted.

The locking projection **243** protrudes in a shape of a wedge from the opposite end to one end of the body **241** having the flange to allow the design wheel **250** and the metal wheel **210** or the design wheel **250**, the metal wheel **210** and the resonating part **230** to be mounted between the flange of the body **241** and the locking projection **243**.

That is, the locking projection **243** is fitted to the through hole of the metal wheel **210** to allow the design wheel **250** and the metal wheel **210** to be mounted between the flange of the body **241** and the locking projection **243**, and otherwise, the locking projection **243** is passed through the design wheel **250** and the metal wheel **210** and fitted to the fastening groove **231** of the resonating part **230** to allow the design wheel **250**, the metal wheel **210** and the resonating part **230** to be coupled and mounted between the flange of the body **241** and the locking projection **243**.

The protrusions **244** protrude outward by a given length radially from arbitrary positions of the outer peripheral surface of the body **241** and are press-fitted to the through hole of the design wheel **250** to form a gap between the design wheel **250** and the locking protrusion **243**. Further, if

the resonating part **230** is mounted under the metal wheel **210**, the protrusions **244** form the gap between the fastening protrusion **232** of the resonating part **230** and the design wheel **250** to allow the metal wheel **210** to move thereinto, while being not completely brought into close contact with the resonating part **230** and the design wheel **250**, so that if the top **200** collides, the metal wheel **210** is movable to allow the vibration generated therefrom to be sufficiently maintained.

The design wheel **250** has an insertion portion **251** protruding downward by a given length from the through hole punched on the center thereof in such a manner as to be inserted into the through hole of the metal wheel **210** and fastening protrusions **252** protruding outward by a given length radially from the outer peripheral surface of the insertion portion **251** in such a manner as to be engaged with the fastening portions **211** of the metal wheel **210**.

Accordingly, the fixing part **240** is configured to fix the design wheel **250**, the metal wheel **210** and the resonating part **230** thereto in the state wherein they are not completely brought into close contact with each other, so that if collision occurs on the metal wheel **210**, the metal wheel **210** can be moved in up and down directions of the fixing part **240**, thus allowing the vibration of the metal wheel **210** to be sufficiently maintained.

Fourth Embodiment

FIG. **15** is a sectional view showing a top according to a fourth embodiment of the present invention.

As shown in FIG. **15**, a top **300** according to the fourth embodiment of the present invention includes a metal wheel **310** having a through hole formed at the center thereof, a rotary force generating part **320** disposed under the metal wheel **310** to support and rotate the metal wheel **310**, a fixing part **340** passed through the metal wheel **310** and coupled to the rotary force generating part **320** to fix the metal wheel **310** to the rotary force generating part **320**, and a design wheel **350** disposed on the top portion of the metal wheel **310** to improve the outer appearance of the top **300**.

The metal wheel **310** is a metal member having a shape of a disc or a bell which is open on the lower portion thereof and curved at the inside thereof, and the metal wheel **210** includes a through hole formed at the center thereof and at least one or more fastening portions formed concaved radially on the inner periphery of the through hole in such a manner as to be symmetrically located around the through hole.

The rotary force generating part **320** is disposed under the metal wheel **310** and coupled to the metal wheel **310**, a resonating part **330** and the design wheel **350** by means of the fixing part **340**, thus supporting the metal wheel **310**, the resonating part **330** and the design wheel **350** thereagainst.

The resonating part **330** is disposed between the metal wheel **310** and the rotary force generating part **320** to allow the collision sound generated from the metal wheel **310** when the top **300** collides to be resonated and outputted. The resonating part **330** has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof, into which the rotary force generating part **320** is inserted.

Further, the resonating part **330** has a cup-shaped body which is open on the top portion thereof and has a through hole formed at the center thereof, a protrusion **331** protruding upward by a given length from the through hole thereof,

and a fastening protrusion **332** formed on the inner periphery of the protrusion **331** in such a manner as to be engaged with the fixing part **340**.

The fixing part **340** is passed through the design wheel **350**, the metal wheel **310** and the resonating part **330** sequentially and coupled to the rotary force generating part **320**. The fixing part **340** is coupled to the design wheel **350** and the resonating part **330** to allow the metal wheel **310** to be movable between the resonating part **330** and the design wheel **350**. The fixing part **340** has a cylindrical body having a disc-shaped or polygonal flange formed on one side thereof and a coupling groove **341** formed on the other side thereof to insert a bush **323** of the rotary force generating part **320** thereinto. Further, the fixing part **340** has fastening protrusions **342** formed on the outer peripheral surface thereof in such a manner as to be engaged correspondingly with the resonating part **330** and the design wheel **350**.

The design wheel **350** is disposed on the top portion of the metal wheel **310** to improve the outer appearance of the top **300** and has a through hole formed on the center thereof and a protrusion **351** protruding downward by a given length from the through hole thereof, so that even if the protrusion **351** comes into close contact with the resonating part **330**, the resonating part **330** and the design wheel **350** are spaced apart from each other.

That is, the length formed by the contact between the protrusion **331** of the resonating part **330** and the protrusion **351** of the design wheel **350** is longer than the thickness of the metal wheel **310**, so that even if the design wheel **350** and the resonating part **330** come into close contact with each other by means of the pressurization of the fixing part **340**, the space in which the metal wheel **310** can be moved is provided.

Accordingly, even though the design wheel **350** and the resonating part **330** are completely brought into close contact with each other by means of the fixing part **340**, the space in which the metal wheel **310** can be moved is ensured by means of the gap formed by the protrusion **331** of the resonating part **330** and the protrusion **351** of the design wheel **350**, so that if collision occurs on the metal wheel **310**, the metal wheel **310** can be moved in up and down directions, thus allowing the vibration of the metal wheel **310** to be sufficiently maintained.

Fifth Embodiment

FIG. **16** is a sectional view showing a top according to a fifth embodiment of the present invention.

As shown in FIG. **16**, a top **400** according to the fifth embodiment of the present invention includes a metal wheel **410** having a through hole formed at the center thereof, a rotary force generating part **420** disposed under the metal wheel **410** to support and rotate the metal wheel **410**, a fixing part **440** passed through the metal wheel **410** and coupled to the rotary force generating part **420** to allow the metal wheel **410** to be supported by a resonating part **430** and a design wheel **450**, the design wheel **450** disposed on the top portion of the metal wheel **410** to improve the outer appearance of the top **400**, and a nut **460**.

The metal wheel **410** is a metal member having a shape of a disc or a bell which is open on the lower portion thereof and curved at the inside thereof, and the metal wheel **210** includes a through hole formed at the center thereof and at least one or more fastening portions formed concaved radially on the inner periphery of the through hole in such a manner as to be symmetrically located around the through hole.

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The rotary force generating part **420** is disposed under the metal wheel **410** and coupled to the metal wheel **410**, the resonating part **430** and the design wheel **450** by means of the fixing part **440**, thus supporting the metal wheel **410**, the resonating part **430** and the design wheel **450** thereagainst.

The resonating part **430** is disposed between the metal wheel **410** and the rotary force generating part **420** to allow the collision sound generated from the metal wheel **410** when the top **400** collides to be resonated and outputted. The resonating part **430** has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof, into which the rotary force generating part **420** is inserted, and a nut accommodating groove **431** formed on the inner periphery of the through hole thereof, into which the nut **460** is accommodated.

Further, the resonating part **430** has a cup-shaped body which is open on the top portion thereof and has a through hole formed at the center thereof and a protrusion **432** protruding upward by a given length from the through hole thereof to maintain a given distance from the design wheel **450**.

The fixing part **440** is passed through the design wheel **450**, the metal wheel **410** and the resonating part **430** sequentially and coupled to the rotary force generating part **420**. The fixing part **440** is screw-coupled to the nut **460** to allow the metal wheel **410** to be movable between the resonating part **430** and the design wheel **450**. The fixing part **440** has a cylindrical body having a disc-shaped or polygonal flange formed on one side thereof and a coupling groove formed on the other side thereof to insert a bush **423** of the rotary force generating part **420** thereinto. Further, the fixing part **440** has a screw thread **441** formed on a portion L of the lower outer peripheral surface of the body thereof in such a manner as to be engaged with the nut **460**.

The screw thread **441** is formed only on the portion L of the lower end periphery of the fixing part **440** to allow the coupling between the resonating part **430** and the design wheel **450** through the movement of the nut **460** to be restricted, thus preventing the metal wheel **410** from being brought into close contact with the resonating part **430** and the design wheel **450** to permit the metal wheel **410** to be movable when the metal wheel **410** collides.

The design wheel **450** is disposed on the top portion of the metal wheel **410** to improve the outer appearance of the top **400** and has a through hole formed on the center thereof and a protrusion **451** protruding downward by a given length from the through hole thereof, so that even if the protrusion **451** comes into close contact with the resonating part **430**, the resonating part **430** and the design wheel **450** are spaced apart from each other.

The nut **460** is engaged with the screw thread **441** formed on the lower end portion of the fixing part **440** to allow the metal wheel **410**, the resonating part **430** and the design wheel **450** to be located eccentrically on the fixing part **440**.

Accordingly, the coupling between the screw thread **441** formed on the lower end portion of the fixing part **440** and the nut **460** prevents the metal wheel **410** from being brought into close contact with the resonating part **430** and the design wheel **450**, so that if collision occurs on the metal wheel **410**, the metal wheel **410** can be moved in up and down directions, thus allowing the vibration of the metal wheel **410** to be sufficiently maintained.

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Sixth Embodiment

FIG. 17 is a sectional view showing a top according to a sixth embodiment of the present invention.

As shown in FIG. 17, a top **400a** according to the sixth embodiment of the present invention includes a metal wheel **410** having a through hole formed at the center thereof, a rotary force generating part **420** disposed under the metal wheel **410** to support and rotate the metal wheel **410**, a fixing part **440** passed through the metal wheel **410** and coupled to the rotary force generating part **420** to allow the metal wheel **410** to be supported by a resonating part **430** and a design wheel **350**, the design wheel **350** disposed on the top portion of the metal wheel **410** to improve the outer appearance of the top **400a**, a nut **460**, first magnets **470** and second magnets **480**.

Under the configuration of the top **400a** according to the sixth embodiment of the present invention, an explanation on the same components as those in the top **400** according to the fifth embodiment of the present invention will be avoided, and different components from those in the top **400** will be described.

At least one or more first magnets **470** are disposed on the inner surface of the metal wheel **410** and generate repulsive forces from the second magnets **480** to allow the metal wheel **410** to be movable.

Further, at least one or more second magnets **480** are disposed on the inner surface of the resonating part **430** to face the first magnets **470** and generate repulsive forces of the magnetic field to allow the metal wheel **410** to be movable.

That is, the repulsive forces between the metal wheel **410** and the resonating part **430** are generated to prevent the metal wheel **410** disposed movably from being surface-contacted with the resonating part **430** by means of the self weight of the metal wheel **410**.

Accordingly, the coupling between the screw thread **441** formed on the lower end portion of the fixing part **440** and the nut **460** prevents the metal wheel **410** from being brought into close contact with the resonating part **430** and the design wheel **450**, and if collision occurs on the metal wheel **410**, further, the repulsive forces of the first magnets **470** and the second magnets **480** prevent the metal wheel **410** from being surface-contacted with the resonating part **430**, thus allowing the vibration of the metal wheel **410** to be sufficiently maintained.

Seventh Embodiment

FIG. 18 is an exploded perspective view showing a top according to a seventh embodiment of the present invention, and FIG. 19 is a sectional view showing the structure of the toy of FIG. 18.

As shown in FIGS. 18 and 19, a top **500** according to the seventh embodiment of the present invention includes a metal wheel **510** having a through hole formed at the center thereof, a rotary force generating part **520** disposed under the metal wheel **510** to support and rotate the metal wheel **510**, a fixing part **540** passed through the metal wheel **510** and coupled to the rotary force generating part **520** to allow the metal wheel **510** to be supported by a resonating part **530** and a design wheel **550**, the design wheel **550** disposed on the metal wheel **510** to improve the outer appearance of the top **500**, and a nut **560**.

The metal wheel **510** is a metal member having a shape of a disc or a bell which is open on the lower portion thereof and curved at the inside thereof, and the metal wheel **210** includes a through hole formed at the center thereof and at least one or more fastening portions **511** formed concaved

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radially on the inner periphery of the through hole in such a manner as to be symmetrically located around the through hole.

The rotary force generating part **520** is disposed under the metal wheel **510** and coupled to the metal wheel **510**, the resonating part **530** and the design wheel **550** by means of the fixing part **540**, thus supporting the metal wheel **510**, the resonating part **530** and the design wheel **550** thereagainst.

The resonating part **530** is disposed between the metal wheel **510** and the rotary force generating part **520** to allow the collision sound generated from the metal wheel **510** when the top **500** collides to be resonated and outputted. The resonating part **530** has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof, into which the rotary force generating part **520** is inserted, and a nut accommodating groove **531** formed on the lower end periphery of the through hole thereof, into which the nut **560** is accommodated.

Further, the resonating part **530** has a cup-shaped body which is open on the top portion thereof and has a through hole formed at the center thereof and a protrusion **532** protruding upward by a given length from the through hole thereof to maintain a given distance from the design wheel **550**.

The fixing part **540** is passed through the design wheel **550**, the metal wheel **510** and the resonating part **530** sequentially and coupled to the rotary force generating part **520**. Next, the fixing part **540** is screw-coupled to the nut **560** to allow the metal wheel **510** to be movable between the resonating part **530** and the design wheel **550**. The fixing part **540** has a cylindrical body **541** having a screw thread formed on the outer peripheral surface thereof, and the cylindrical body **541** has a disc-shaped or polygonal flange formed on one side thereof and a coupling groove **542** formed on the other side thereof to insert a bush **523** of the rotary force generating part **520** thereinto. Further, the fixing part **440** has at least one more stoppers **543** formed on the underside of the flange thereof.

The stoppers **543** are engaged with stoppers **553** of the design wheel **550** to prevent the fixing part **540** from rotating over a given range, and further, the fixing part **540** is coupled to the nut **560** to prevent the metal wheel **510**, the resonating part **530** and the design wheel **550** from being completely brought into close contact with each other.

That is, the stoppers **543** serve to restrict the coupling position between the fixing part **540** and the nut **560** to maintain somewhat loose coupling state among the metal wheel **510**, the resonating part **530** and the design wheel **550**.

According to the present invention, one stopper **543** is formed, but two or more stoppers **543** may be formed.

The design wheel **550** is disposed on the top portion of the metal wheel **510** to improve the outer appearance of the top **500** and has an insertion portion **551** protruding downward by a given length from the through hole punched on the center thereof to maintain a given distance between the resonating part **530** and the design wheel **550** even if the insertion portion **551** comes into close contact with the resonating part **530**, fastening protrusions **252** protruding outward by a given length radially from the outer peripheral surface of the insertion portion **551** in such a manner as to be engaged with the fastening portions **511** of the metal wheel **510**, and the stoppers **553** formed on the top surface thereof in such a manner as to be engaged with the stopper **543** of the fixing part **540**.

The stoppers **553** of the design wheel **550** are engaged with the stopper **543** of the fixing part **540** to prevent the

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fixing part **540** from rotating over a given range and are formed of a pair of first and second stoppers **553a** and **553b**.

The first stopper **553a** protrudes upward by a given length from the top surface of the design wheel **550** in such a manner as to be engaged with the stopper **543** of the fixing part **540** to prevent the fixing part **540** from rotating over a given range.

The second stopper **553b** is spaced apart from the first stopper **553a** and protrudes upward by a given length from the top surface of the design wheel **550** to prevent the stopper **543** of the fixing part **540** engaged with the first stopper **553a** from being rotated in the opposite direction to the rotating direction of the fixing part **540**, thus keeping the fixing part **540** from being loose.

That is, the rotation in the opposite direction to the rotating direction of the fixing part **540** engaged with the first stopper **553a** is prevented by means of the second stopper **553b**, so that the fixing part **540** does not rotate anymore, and thus, the metal wheel **110** is not completely fixed to the design wheel **111a** and the resonating part **140b**, thus forming the gap therebetween.

According to the present invention, one pair of stoppers **553** having the first and second stoppers **553a** and **553b** is formed, but of course, a plurality of pairs of stoppers may be formed.

The nut **560** is engaged with the screw thread formed on the outer peripheral surface of the fixing part **540** to allow the metal wheel **510**, the resonating part **530** and the design wheel **550** to be located eccentrically around the fixing part **540**.

Accordingly, the coupling position between the fixing part **540** and the nut **560** is restricted by means of the stopper **543** of the fixing part **540** and the stoppers **553** of the design wheel **550** to maintain somewhat loose coupling state among the metal wheel **510**, the resonating part **530** and the design wheel **550**, so that if collision occurs on the metal wheel **510**, the metal wheel **510** can be moved in up and down directions, thus allowing the vibration of the metal wheel **510** to be sufficiently maintained.

Eighth Embodiment

FIG. **20** is an exploded perspective view showing a top according to an eighth embodiment of the present invention, and FIG. **21** is a sectional view showing the structure of the toy of FIG. **20**.

As shown in FIGS. **20** and **21**, a top **600** according to the eighth embodiment of the present invention includes a metal wheel **610** having a through hole formed at the center thereof, a rotary force generating part **620** disposed under the metal wheel **610** to support and rotate the metal wheel **610**, a fixing part **640** passed through the metal wheel **610** and coupled to the rotary force generating part **620** to allow the metal wheel **610** to be supported by a resonating part **630** and a design wheel **650**, the design wheel **650** disposed on the top portion of the metal wheel **610** to improve the outer appearance of the top **600**, a nut **660** coupled to the fixing part **640**, and a vibration amplifying part **670**.

The metal wheel **610** is a metal member having a shape of a disc or a bell which is open on the lower portion thereof and curved at the inside thereof, and the metal wheel **210** includes a through hole formed at the center thereof and at least one or more fastening portions formed concaved radially on the inner periphery of the through hole in such a manner as to be symmetrically located around the through hole.

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The rotary force generating part 620 is disposed under the metal wheel 610 and coupled to the metal wheel 610, the resonating part 630 and the design wheel 650 by means of the fixing part 640, thus supporting the metal wheel 610, the resonating part 630 and the design wheel 650 thereagainst.

The resonating part 630 is disposed between the metal wheel 610 and the rotary force generating part 620 to allow the collision sound generated from the metal wheel 610 when the top 600 collides to be resonated and outputted. The resonating part 630 has a shape of a cup which is open on the top surface thereof and has a through hole formed at the center thereof, into which the rotary force generating part 620 is inserted, and a nut accommodating groove 631 formed on the lower end periphery of the through hole thereof, into which the nut 660 is accommodated.

Further, the resonating part 630 has a cup-shaped body which is open on the top portion thereof and has a through hole formed at the center thereof and a protrusion 632 protruding upward by a given length from the through hole thereof to maintain a given distance from the design wheel 650.

The fixing part 640 is passed through the design wheel 650, the metal wheel 610 and the resonating part 630 sequentially and coupled to the rotary force generating part 620. Next, the fixing part 640 is screw-coupled to the nut 660 to allow the metal wheel 610 to be movable between the resonating part 630 and the design wheel 650. The fixing part 640 has a cylindrical body 641 having a screw thread formed on the outer peripheral surface thereof, and the cylindrical body 641 has a disc-shaped or polygonal flange formed on one side thereof and a coupling groove 642 formed on the other side thereof to insert a bush 623 of the rotary force generating part 620 thereinto.

The design wheel 650 is disposed on the top portion of the metal wheel 610 to improve the outer appearance of the top 600 and has an insertion portion 651 protruding downward by a given length from the through hole punched on the center thereof to maintain a given distance between the resonating part 630 and the design wheel 650 even if the insertion portion 651 comes into close contact with the resonating part 630, and fastening protrusions 652 protruding outward by a given length radially from the outer peripheral surface of the insertion portion 651 in such a manner as to be engaged with the fastening portions of the metal wheel 610.

The nut 660 is engaged with the screw thread formed on the outer peripheral surface of the fixing part 640 to allow the metal wheel 610, the resonating part 630 and the design wheel 650 to be located eccentrically around the fixing part 640.

The vibration amplifying part 670 is disposed between the metal wheel 610 and the resonating part 630 to allow the metal wheel 610 and the resonating part 630 to be spaced apart from each other by a given distance and vibrates in response to the vibration generated from the metal wheel 610 upon the collision to increase the resonance of the collision sound. The vibration amplifying part 670 includes a plurality of supporters 671 and a string 672.

The supporters 671 protrude from a ring-shaped body of the vibration amplifying part 670 to support the string 672 thereagainst.

The string 672 is supportedly disposed by the supporters 671 and vibrates in response to the vibration of the collision sound, thus allowing the vibration of the collision sound to be maintained for a long period of time between the metal wheel 610 and the resonating part 630.

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Accordingly, the formation of the vibration amplifying part 670 prevents the metal wheel 610 and the resonating part 630 from coming into close contact with each other, and the vibration of the metal wheel 610 is transmitted to the string 672 of the vibration amplifying part 670 by means of wind to cause the string 672 to vibrate, so that if collision occurs on the metal wheel 610, the metal wheel 610 can be moved in up and down directions and at the same time the vibration of the metal wheel 610 is maintained through the string 672, thus allowing the vibration of the metal wheel 610 to be sufficiently maintained.

While the present invention has been described with reference to the particular illustrative embodiments, it is not to be restricted by the embodiments but only by the appended claims. It is to be appreciated that those skilled in the art can change or modify the embodiments without departing from the scope and spirit of the present invention.

While the present invention with reference to the accompanying drawings is described with reference to the particular illustrative embodiments, further, the component's width, length, thickness, etc. are exaggerated for the clearness and convenience of the description. The above-mentioned terms are defined in consideration of the functions in the present invention, which may be varied in accordance with a user or operator's intention or practice, and accordingly, the definitions of the terms should be based on the contents of the specification.

The invention claimed is:

1. A top comprising:

a metal wheel;

a rotary force generating part configured to generate a rotary force to rotate the metal wheel;

a fixing part fixing the metal wheel to the rotary force generating part;

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part;

a bush disposed inside the fixing part; and

a shaft rotatably disposed inside the metal wheel, wherein the bush is configured to prevent the shaft from idling, in response to the shaft being coupled to the fixing part.

2. The top according to claim 1, further comprising a design wheel mounted on the top of the metal wheel, the design wheel being fixedly engaged with the fixing part.

3. The top according to claim 2, wherein the design wheel comprises:

a locking projection engaged with the fixing part to fix the metal wheel to the fixing part; and

first stoppers protruding downward from the underside of the metal wheel to engage with a resonating part to prevent the design wheel from rotating over a given range, while allowing the metal wheel to have a gap between the design wheel and the resonating part, without being completely fixed to the design wheel and the resonating part.

4. The top according to claim 3, wherein the design wheel further comprises second stoppers spaced apart from the first stoppers and protruding downward from the underside of the design wheel to prevent the design wheel from rotating in a direction.

5. The top according to claim 1, wherein the metal wheel comprises a wheel resonance cavity formed inside the metal wheel and configured to amplify a collision sound having a specific frequency component generated in response to a collision of the metal wheel.

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6. The top according to claim 5, wherein the metal wheel comprises a bell shape that is open on a disc-shaped lower of the metal wheel.

7. The top according to claim 5, wherein the metal wheel comprises at least one collision protrusion formed on the outer peripheral surface of the metal wheel.

8. The top according to claim 5, wherein the metal wheel is made of zinc or an alloy containing zinc.

9. The top according to claim 5, wherein the metal wheel is made of brass or an alloy containing brass.

10. The top according to claim 2, further comprising a resonating part disposed under the metal wheel to allow the collision sound generated from the metal wheel, in response to the top colliding and resonating.

11. The top according to claim 10, wherein an outer diameter of the resonating part is smaller than an inner diameter of the metal wheel to form a gap between the metal wheel and the resonating part.

12. The top according to claim 10, wherein the resonating part comprises:

a body comprising a cup shape which is open on a top surface of the body and has a through hole formed at a center of the body;

a fastening protruding upward from the through hole of the body to couple to the fixing part;

a resonance cavity formed on the bottom surface of the body to amplify the collision sound through resonance; and

flanges protruding upward from the body so as to allow the resonating part to be spaced apart from the underside of the metal wheel.

13. The top according to claim 12, wherein the resonating part further comprises one or more emission holes punched on the body to emit the collision sound resonated in the resonating part to the outside.

14. The top according to claim 12, wherein the resonance cavity comprises a flat shape or a concaved shape.

15. The top according to claim 12, wherein the resonating part further comprises one or more stoppers protruding upward from the top surfaces of the flanges to engage with the design wheel to prevent the design wheel engaged with the resonating part from rotating over a range.

16. A top comprising:

a metal wheel comprising one or more fastening formed on an inner periphery of a through hole formed at the center of the metal wheel;

a rotary force generating part disposed under the metal wheel to support and rotate the metal wheel;

a fixing part passed through the metal wheel and coupled to the rotary force generating part to allow the metal wheel to be fixed to the rotary force generating part; and

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part, wherein the fixing part comprises:

a body comprising a flange formed on a top side of the body;

a coupling groove formed on the underside of the body to insert a portion of the rotary force generating part into the coupling groove;

a locking projection protruding in a shape of a wedge from the underside of the body to allow the metal wheel to be located on the body;

fastening protrusions protruding outward radially from the outer peripheral surface of the body to engage with the fastening of the metal wheel; and

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a protrusion formed along the outer peripheral surface of the body to form a gap between the metal wheel and the locking projection.

17. The top according to claim 16, further comprising a resonating part disposed under the metal wheel and fixed to the body of the fixing part to allow the collision sound generated from the metal wheel, in response to the metal wheel colliding and resonating.

18. A top comprising:

a metal wheel comprising a through hole formed at the center of the metal wheel;

a rotary force generating part disposed under the metal wheel to support and rotate the metal wheel;

a fixing part passed through the metal wheel and coupled to the rotary force generating part to allow the metal wheel to be fixed to the rotary force generating part;

a design wheel disposed on the top of the metal wheel to improve the outer appearance of the top; and

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part, wherein the fixing part comprises:

a body having a flange formed on a top side of the body;

a coupling groove formed on an underside of the body to insert a portion of the rotary force generating part into the body;

a locking projection protruding in a shape of a wedge from the underside of the body to allow the metal wheel and the design wheel to be located on the body; and

a protrusion formed along the outer peripheral surface of the body to form a gap between the design wheel and the locking projection.

19. The top according to claim 18, further comprising a resonating part disposed under the metal wheel to be fixed to the body of the fixing part to allow a collision sound generated from the metal wheel, in response to the metal wheel colliding and resonating.

20. A top comprising:

a metal wheel comprising a through hole formed at the center of the metal wheel;

a rotary force generating part disposed under the metal wheel to support and to rotate the metal wheel;

a resonating part disposed under the metal wheel to allow a collision sound to be generated from the metal wheel, in response to the metal wheel colliding and resonating;

a design wheel disposed on the top of the metal wheel;

a fixing part passed through the metal wheel and coupled to the rotary force generating part to pressurize the resonating part and the design wheel, so that the resonating part and the design wheel are brought into close contact with each other, while having a gap between the resonating part and the design wheel to allow the metal wheel to be moved between the resonating part and the design wheel; and

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part.

21. The top according to claim 20, wherein the resonating part comprises:

a cup-shaped body which is open on the top of the cup-shaped body and having a through hole formed at the center of the cup-shaped body; and

a protrusion protruding upward from the through hole of the body.

22. The top according to claim 20, wherein the design wheel comprises a protrusion protruding downward from a

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through hole formed on a center of the design wheel to maintain a given distance from the resonating part.

23. A top comprising:

a metal wheel comprising a through hole formed at a center the metal wheel;

a rotary force generating part disposed under the metal wheel to support and to rotate the metal wheel;

a resonating part disposed under the metal wheel to allow a collision sound to be generated from the metal wheel, in response to the metal wheel colliding and resonating;

a design wheel disposed on the top of the metal wheel;

a fixing part passed through the metal wheel, coupled to the rotary force generating part, and having a screw thread formed on an outer peripheral surface of the fixing part to allow the metal wheel to be movable between the resonating part and the design wheel;

a nut engaged with the screw thread formed on the fixing part to allow the metal wheel, the resonating part and the design wheel to be located around the fixing part; and

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part.

24. The top according to claim **23**, wherein the screw thread of the fixing part is formed up to a portion of a lower end periphery of the fixing part to allow the coupling between the resonating part and the design wheel through the movement of the nut being restricted to prevent the metal wheel from being brought into contact with the resonating part and the design wheel.

25. The top according to claim **23**, further comprising: one or more first magnets disposed on the inner surface of the metal wheel; and

one or more second magnets disposed on the inner surface of the resonating part to face the first magnets.

26. A top comprising:

a metal wheel comprising a through hole formed at the center of the metal wheel;

one or more fastening formed on an inner periphery of the through hole;

a rotary force generating part disposed under the metal wheel to support and rotate the metal wheel;

a resonating part disposed under the metal wheel to allow a collision sound generated from the metal wheel, in response to the metal wheel colliding and resonating;

a design wheel disposed on the top of the metal wheel and comprising one or more stoppers formed on the top surface of the design wheel;

a fixing part passed through the metal wheel to be coupled to the rotary force generating part and comprising one

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or more stoppers engaged with the stoppers of the design wheel to prevent the fixing part from rotating over a given range to prevent the metal wheel, the resonating part and the design wheel from being brought into contact with each other;

a nut engaged with the fixing part to allow the metal wheel, the resonating part and the design wheel to be located around the fixing part; and

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part.

27. A top comprising:

a metal wheel comprising a through hole formed at the center of the metal wheel;

a rotary force generating part disposed under the metal wheel to support and to rotate the metal wheel;

a resonating part disposed under the metal wheel to allow a collision sound to be generated from the metal wheel, in response to the metal wheel colliding and resonating;

a design wheel disposed on the top of the metal wheel;

a fixing part passed through the metal wheel to be coupled to the rotary force generating part and comprising a screw thread formed on the outer peripheral surface of the fixing part to allow the metal wheel to be movable between the resonating part and the design wheel;

a nut engaged with the screw thread formed on the fixing part to allow the metal wheel, the resonating part, and the design wheel to be located around the fixing part;

a vibration amplifying part adapted to allow the metal wheel and the resonating part to be spaced apart from each other and to vibrate in response to a vibration generated from the metal wheel upon the colliding to amplify the resonance of the collision sound; and

a winder comprising a handle and an elongated rack gear, wherein the elongated rack gear is configured to engage with a pinion gear of the rotary force generating part.

28. The top according to claim **27**, wherein the vibration amplifying part comprises a plurality of supporters adapted to support a string, wherein the string is supportedly disposed by the supporters to vibrate.

29. The top of claim **26**, further comprising a gear housing, the gear housing comprising a first entrance and a second entrance, wherein the first entrance and the second entrance are configured to receive the elongated rack gear.

30. The top of claim **26**, further comprising a first bearing and a second bearing, wherein the first bearing and the second bearing are coupled to the shaft.

31. The top of claim **28**, wherein the rotary force generating part comprises a conical bottom.

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