



US009345275B2

(12) **United States Patent**
Albin et al.

(10) **Patent No.:** **US 9,345,275 B2**
(45) **Date of Patent:** **May 24, 2016**

- (54) **LOWER BODY GARMENT WITH ELASTICITY-REDUCING PANEL**
- (75) Inventors: **Shaun Albin**, Lake Oswego, OR (US); **Alexander J. Dedman**, Portland, OR (US); **Daniel B. Peters**, Portland, OR (US)
- (73) Assignee: **NIKE, Inc.**, Beaverton, OR (US)
- (*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 177 days.
- (21) Appl. No.: **13/362,634**

D279,830 S	7/1985	Setzler	
4,625,336 A	12/1986	Derderian	
4,670,913 A	6/1987	Morell et al.	
5,201,074 A	4/1993	Dicker	
5,263,923 A	11/1993	Fujimoto	
5,367,708 A	11/1994	Fujimoto	
6,047,406 A	4/2000	Dicker et al.	
6,186,970 B1	2/2001	Fujii et al.	
6,401,497 B1	6/2002	Nishiyama et al.	
D481,523 S *	11/2003	Hujii et al.	D2/742
6,874,337 B2	4/2005	Uno et al.	
D513,830 S *	1/2006	Ota et al.	D2/731
7,074,204 B2	7/2006	Fujii et al.	
7,229,390 B2	6/2007	Fujii et al.	
7,516,498 B2	4/2009	Torry	
7,526,929 B2	5/2009	Takamoto et al.	
7,631,367 B2	12/2009	Caillibotte et al.	

(Continued)

(22) Filed: **Jan. 31, 2012**

(65) **Prior Publication Data**
US 2012/0210487 A1 Aug. 23, 2012

FOREIGN PATENT DOCUMENTS

CN	1298282	6/2001
CN	1806706	7/2006

(Continued)

Related U.S. Application Data

(60) Provisional application No. 61/444,661, filed on Feb. 18, 2011.

OTHER PUBLICATIONS

International Search Report and Written Opinion in PCT/US2012/025399 dated May 8, 2012.

(51) **Int. Cl.**
A41D 1/08 (2006.01)
A41D 13/00 (2006.01)

(Continued)

(52) **U.S. Cl.**
CPC *A41D 1/08* (2013.01); *A41D 13/0015* (2013.01)

Primary Examiner — Andrew W Collins
(74) *Attorney, Agent, or Firm* — Banner & Witcoff, Ltd.

(58) **Field of Classification Search**
USPC 2/69, 22, 23, 227; 66/177; 482/124; 602/62
See application file for complete search history.

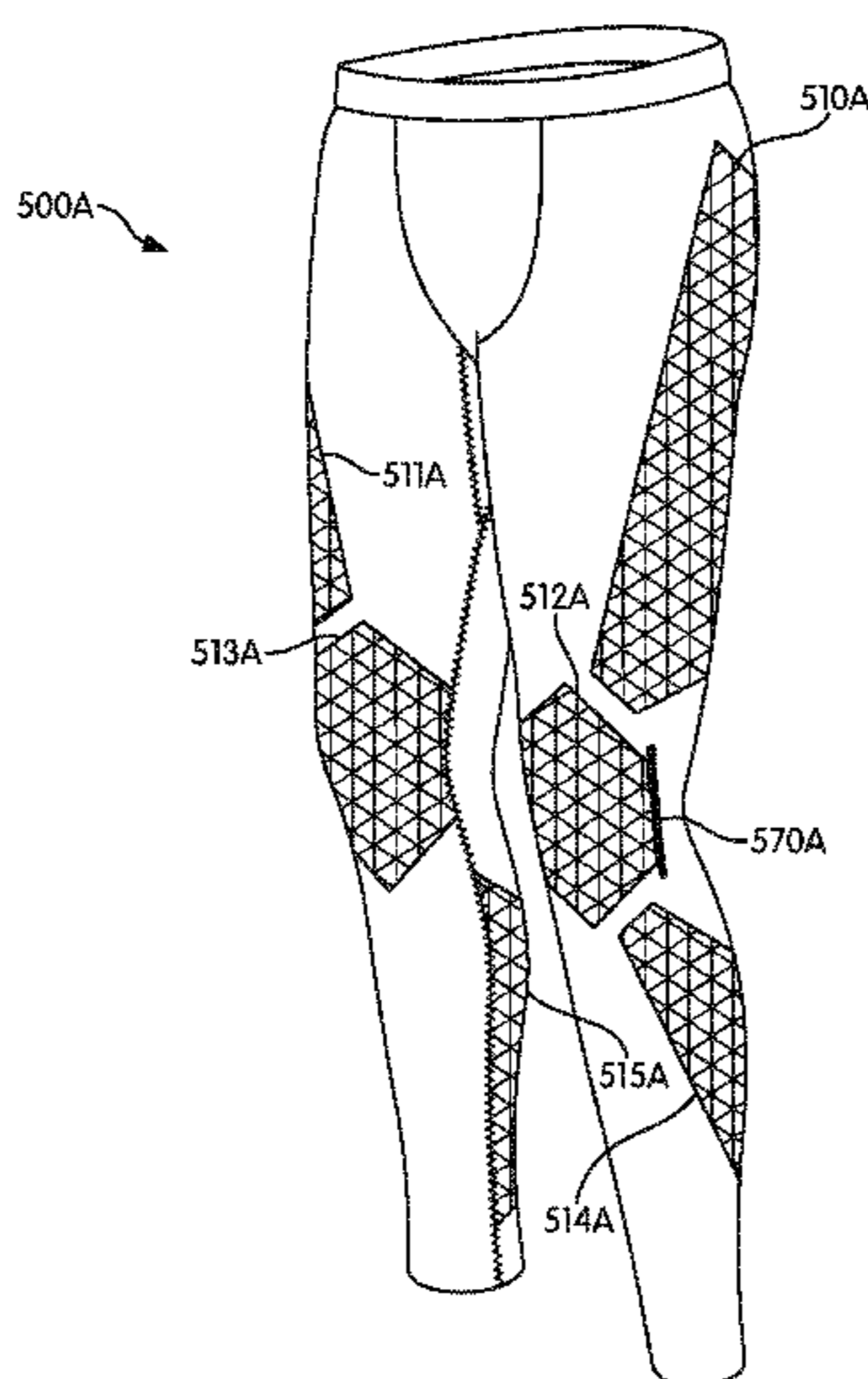
(57) **ABSTRACT**

A garment may be formed from a stretchable material. Various portions of the garment may contain imprinted ink. Elasticity of the garment fabric is reduced in the regions onto which the ink has been printed, thereby providing a support and/or a feeling of support to certain muscles and/or muscle groups.

(56) **References Cited**
U.S. PATENT DOCUMENTS

4,089,064 A	5/1978	Chandler, Jr.
4,216,547 A	8/1980	Picchione

11 Claims, 16 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

7,636,950 B2 * 12/2009 Melhart et al. 2/69
 7,730,552 B2 6/2010 Ota et al.
 7,814,576 B2 10/2010 Nakazawa
 7,861,319 B2 1/2011 Torry
 7,886,367 B2 * 2/2011 Chapuis et al. 2/69
 7,945,970 B2 * 5/2011 Belluye et al. 2/69
 8,296,864 B2 * 10/2012 Torry 2/69
 8,533,864 B1 * 9/2013 Kostrzewski 2/69
 2003/0028952 A1 2/2003 Fujii et al.
 2004/0107479 A1 * 6/2004 Dicker et al. 2/227
 2004/0111781 A1 6/2004 Miyake et al.
 2006/0169004 A1 8/2006 Belluye et al.
 2007/0074328 A1 4/2007 Melhart et al.
 2007/0214541 A1 9/2007 Kawasaki et al.
 2008/0083055 A1 4/2008 Onda
 2008/0295216 A1 12/2008 Nordstrom et al.
 2008/0295230 A1 12/2008 Wright et al.
 2009/0038047 A1 * 2/2009 Di Lorenzo 2/67
 2009/0133181 A1 5/2009 Nordstrom et al.
 2009/0172858 A1 7/2009 Oya et al.
 2010/0011479 A1 * 1/2010 Onoda et al. 2/67
 2010/0043114 A1 2/2010 Caillibotte et al.
 2010/0077527 A1 4/2010 Lee et al.

2010/0107299 A1 5/2010 Ota et al.
 2010/0130903 A1 5/2010 Rock
 2010/0299799 A1 12/2010 Belluye et al.
 2012/0174282 A1 * 7/2012 Newton et al. 2/69

FOREIGN PATENT DOCUMENTS

CN	101056551 A	10/2007
EP	1563748	8/2005
JP	9149959	6/1997
JP	10110306	4/1998
JP	2001214303	8/2001
JP	2002220708	8/2002
JP	2003293203	10/2003
JP	2006219778	8/2006
JP	200723465	2/2007
JP	2009293145	12/2009
WO	2006032096	3/2006
WO	2006069308	6/2006

OTHER PUBLICATIONS

The First Office Action in CN201280019139X dated May 29, 2014, with English translation.

* cited by examiner

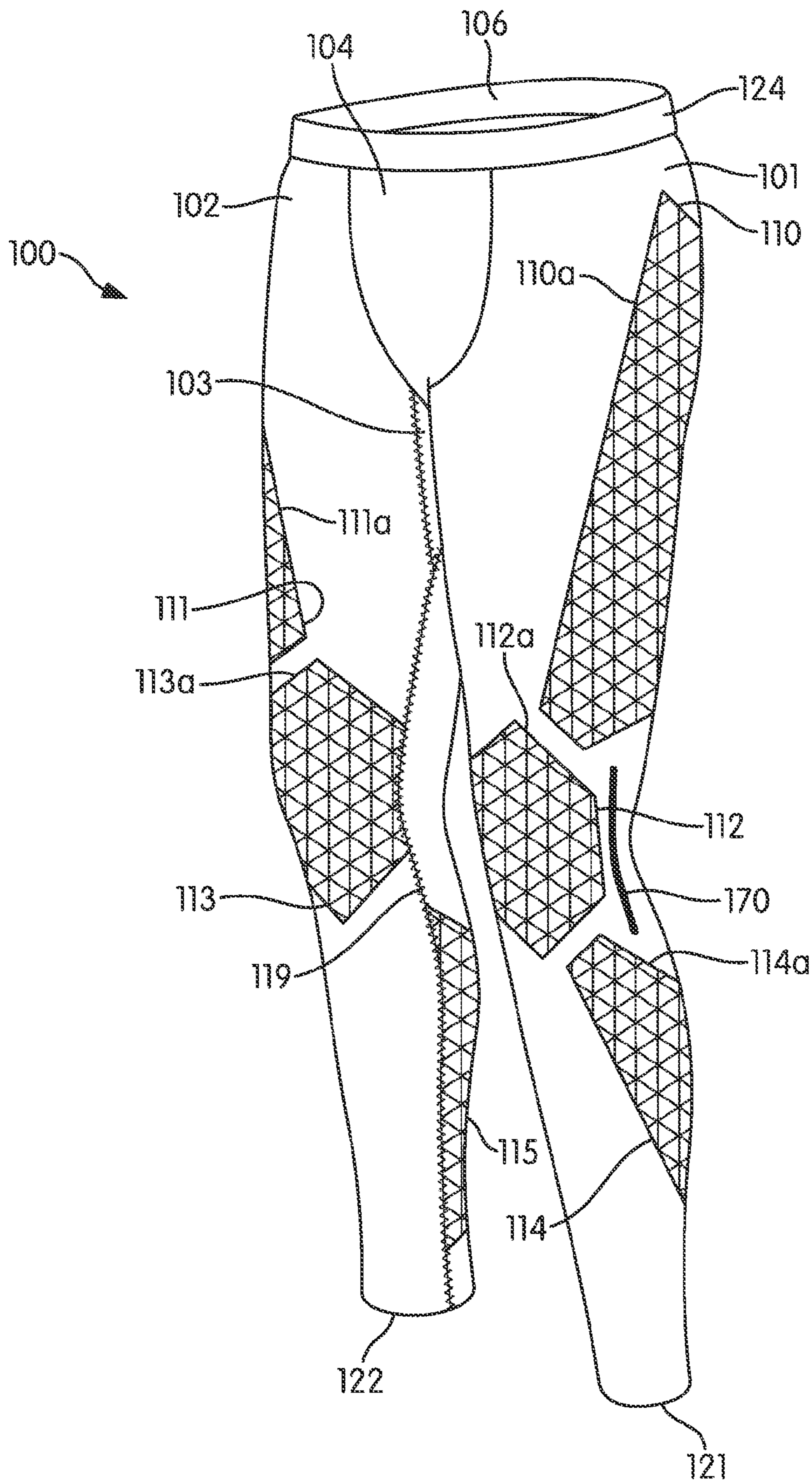


FIG. 1A

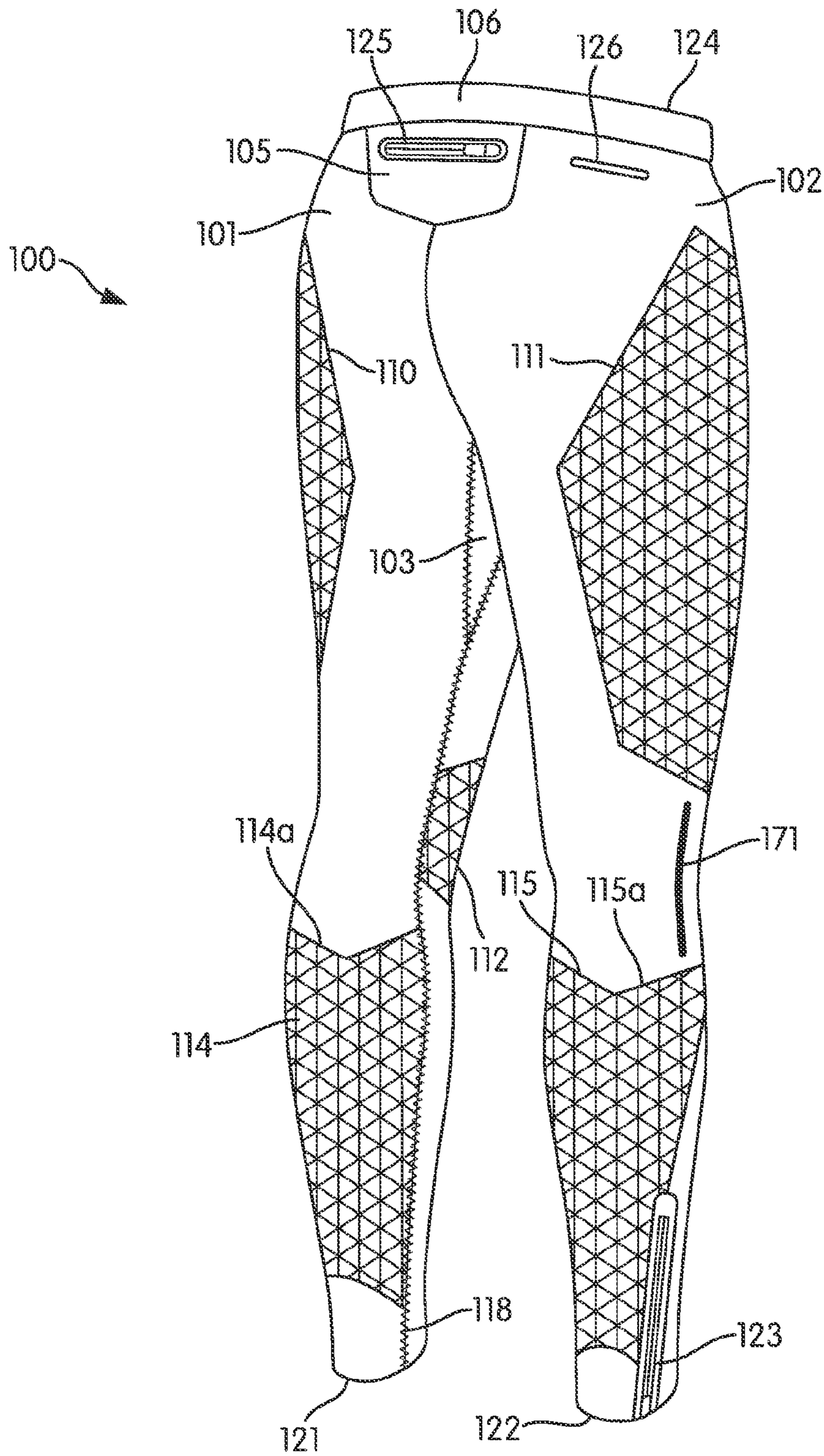


FIG. 1B

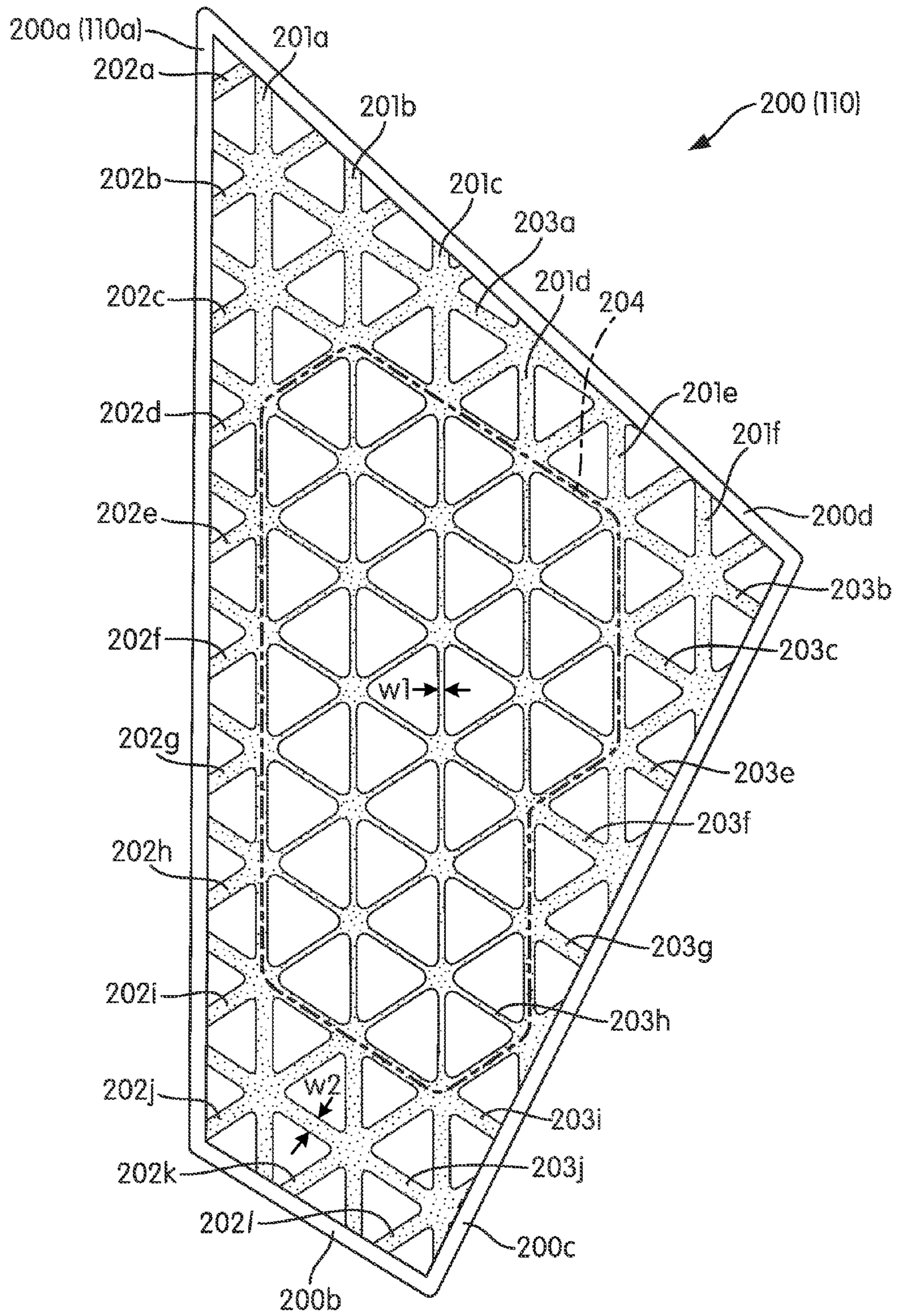


FIG. 2A

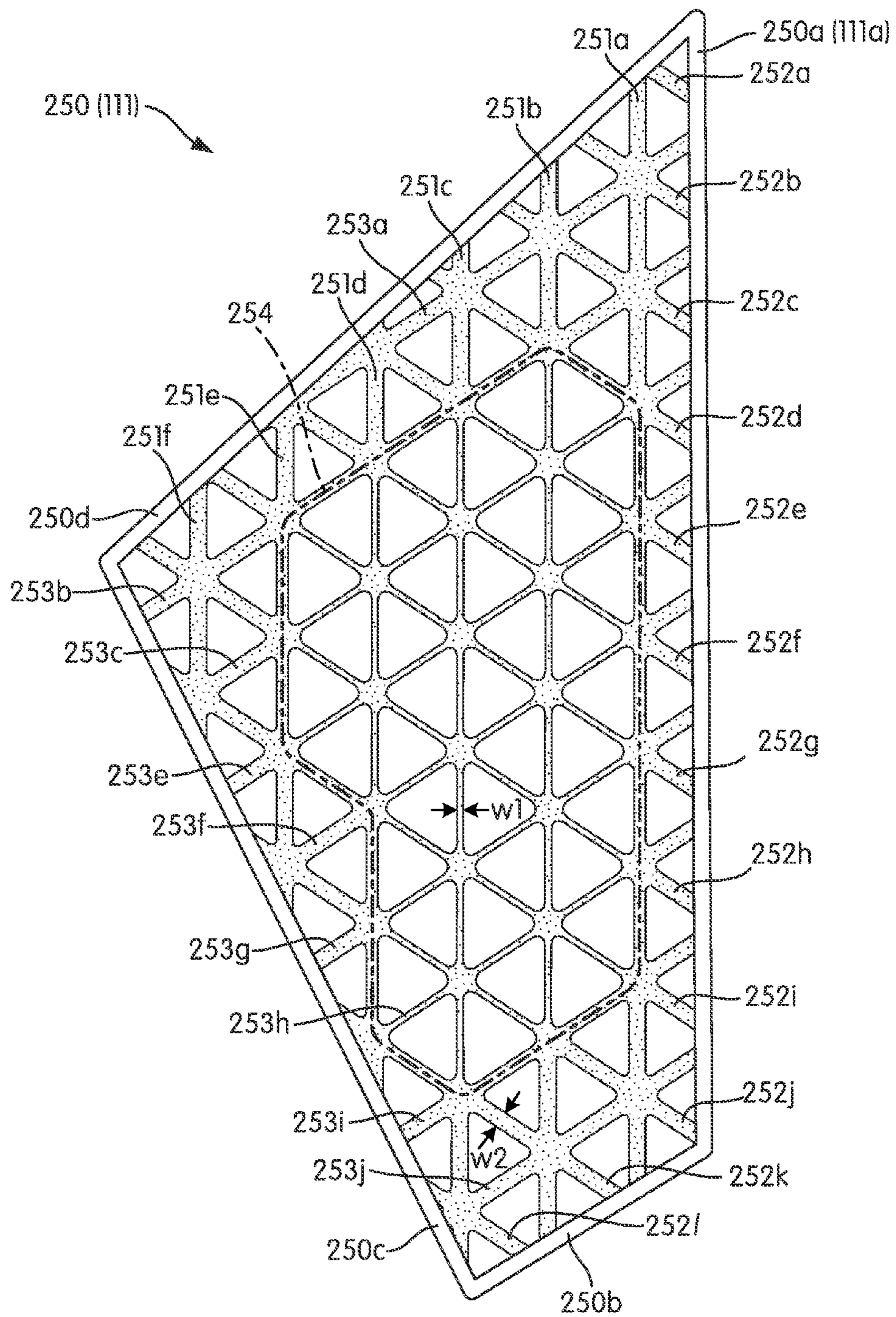


FIG. 2B

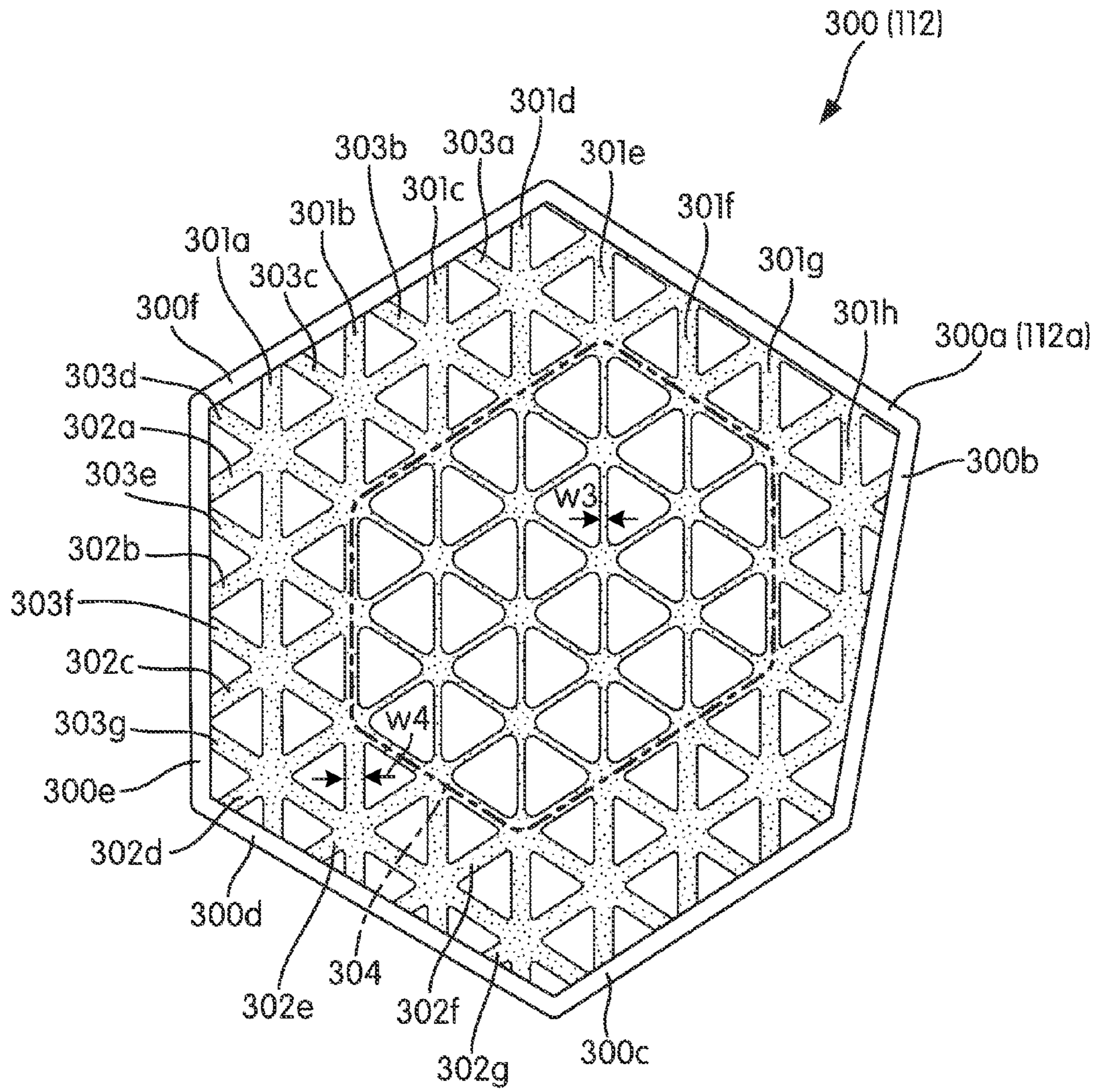


FIG. 3A

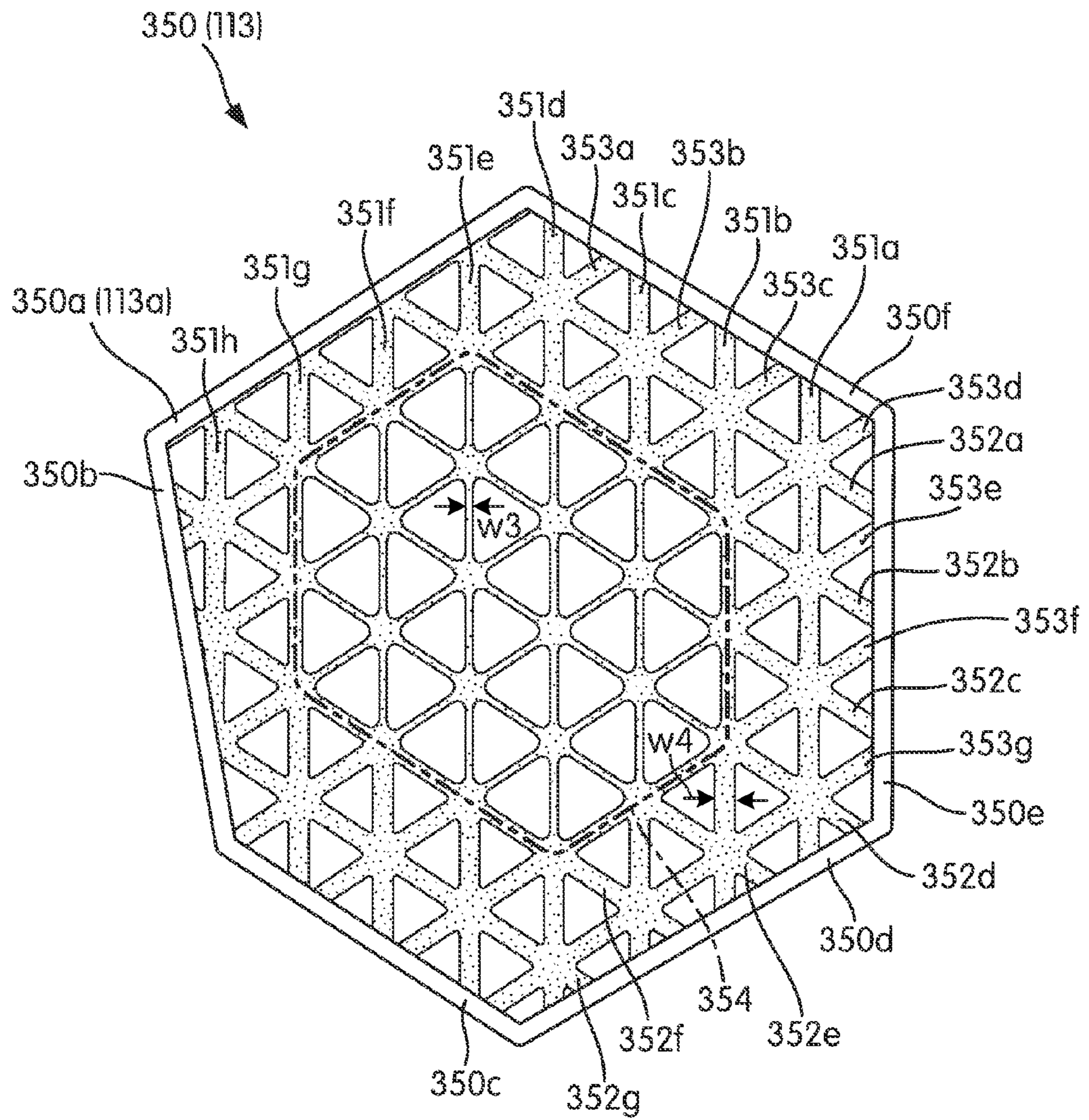


FIG. 3B

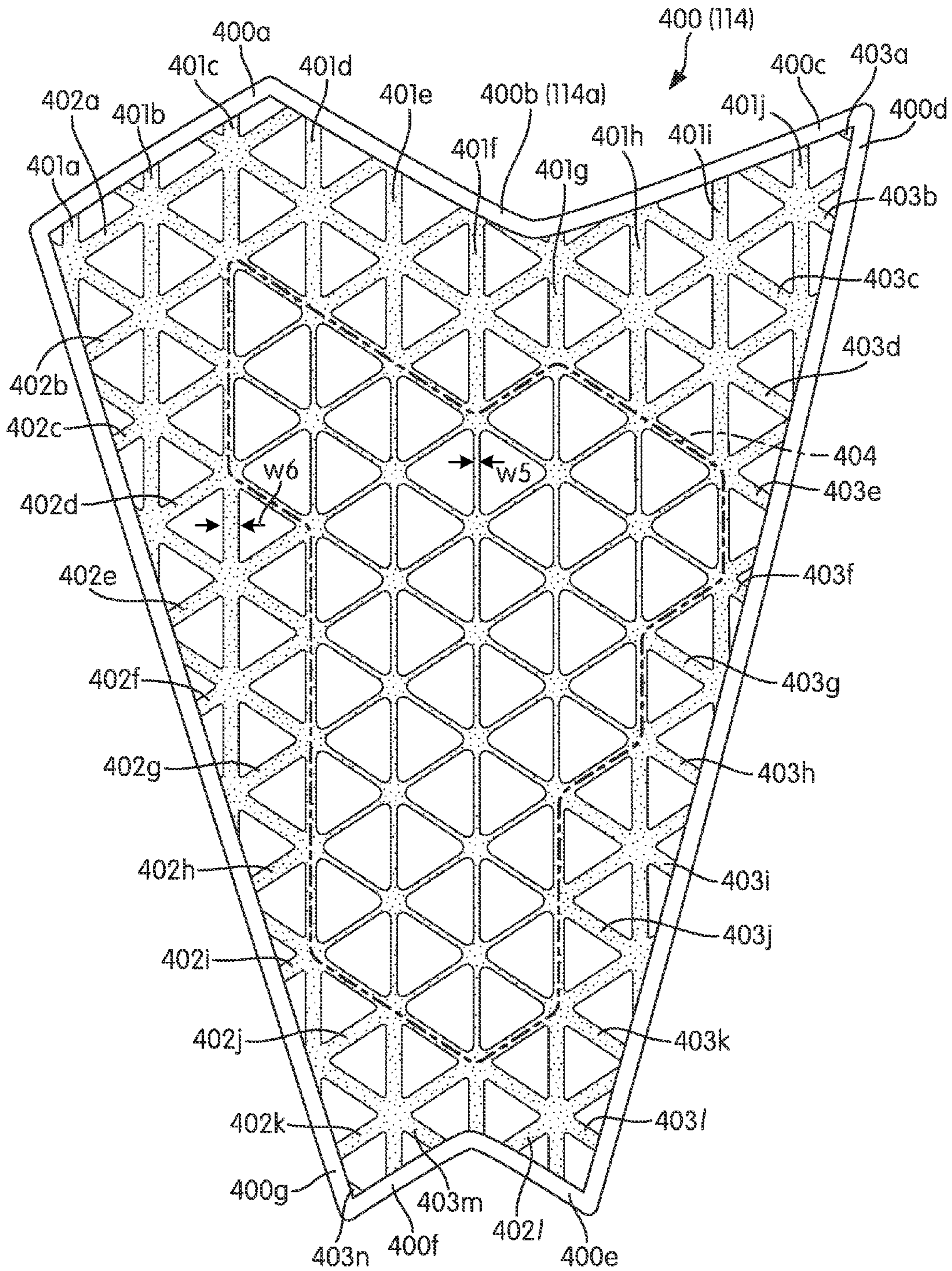


FIG. 4A

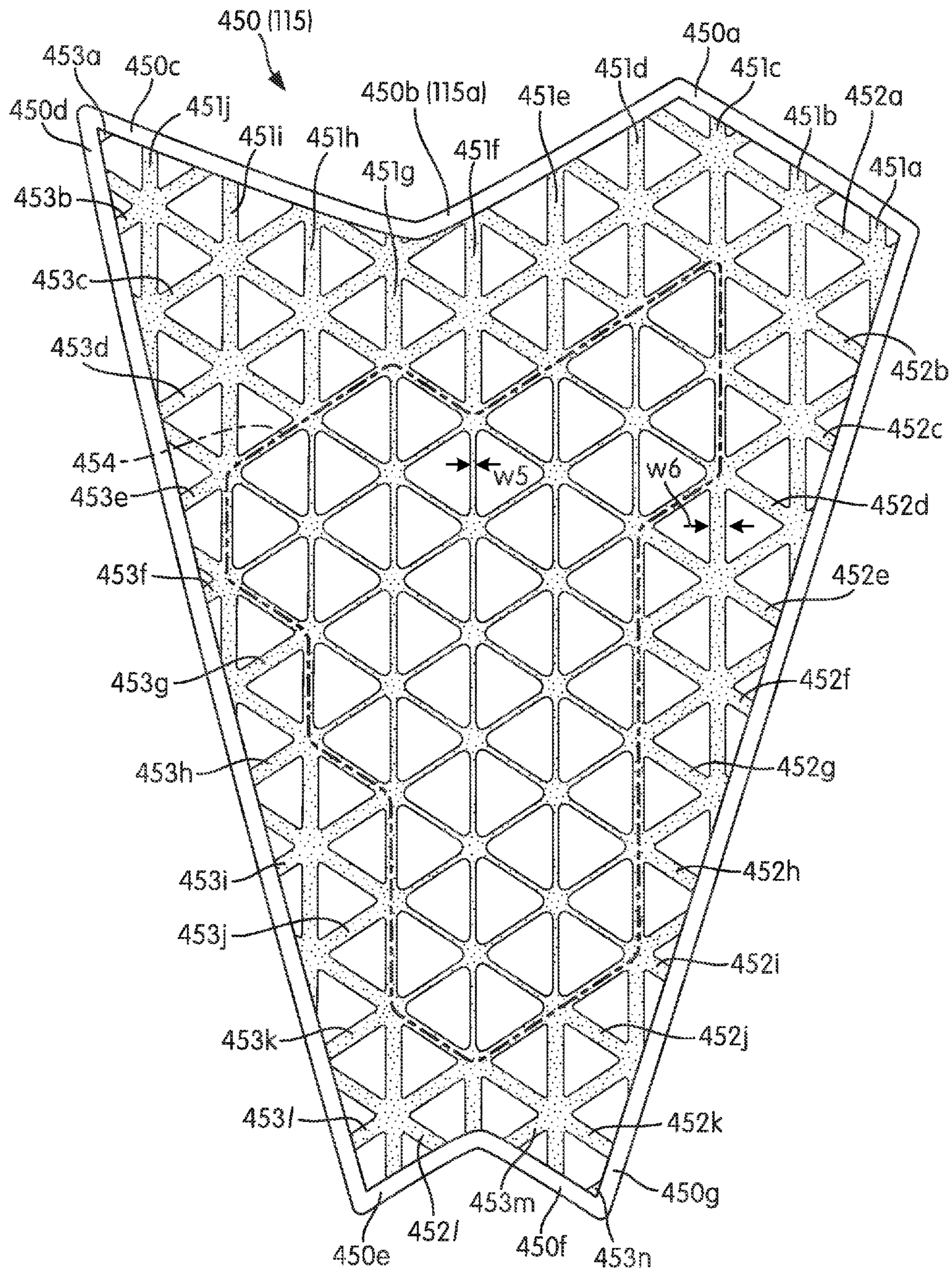


FIG. 4B

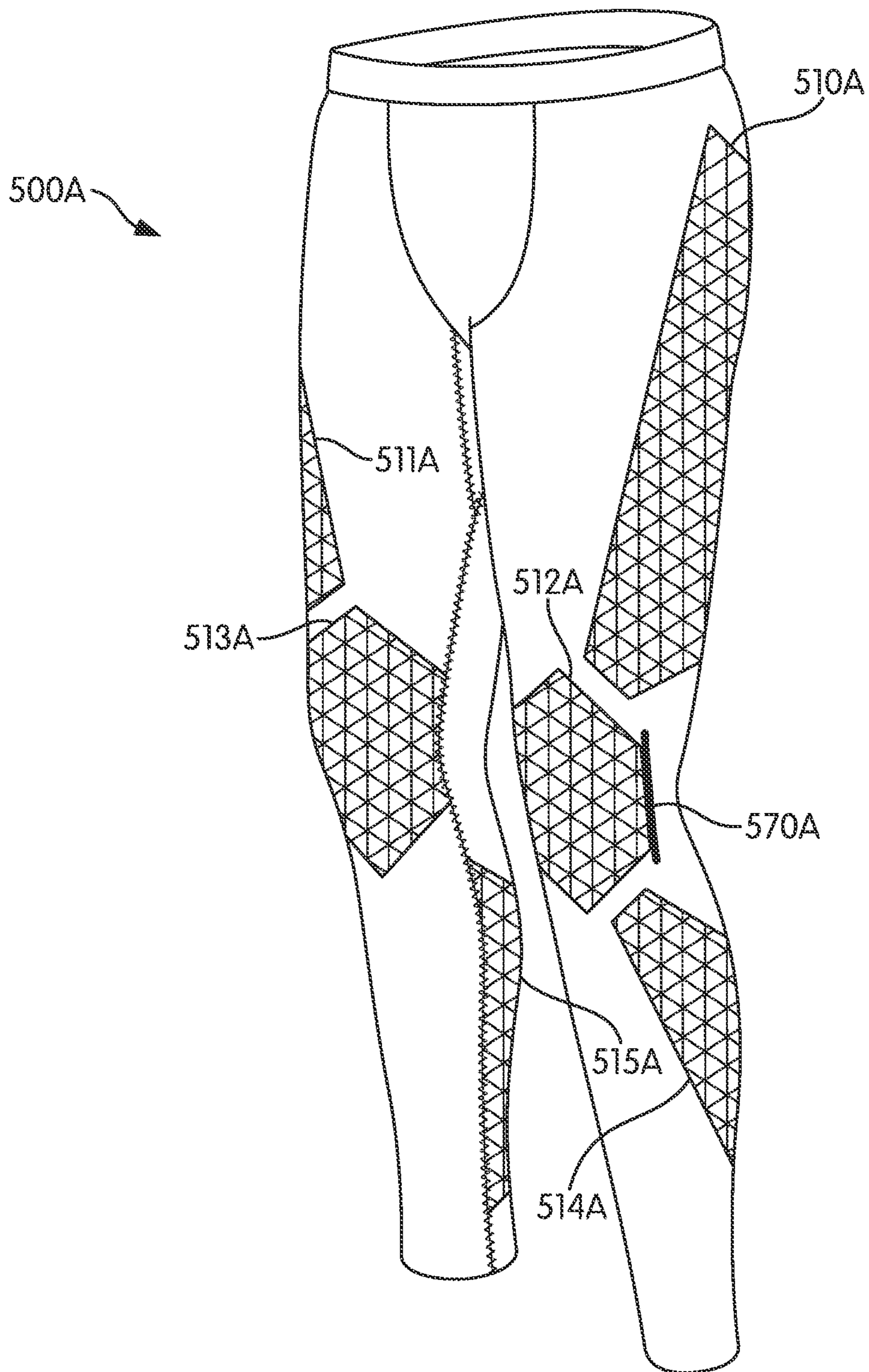


FIG. 5A

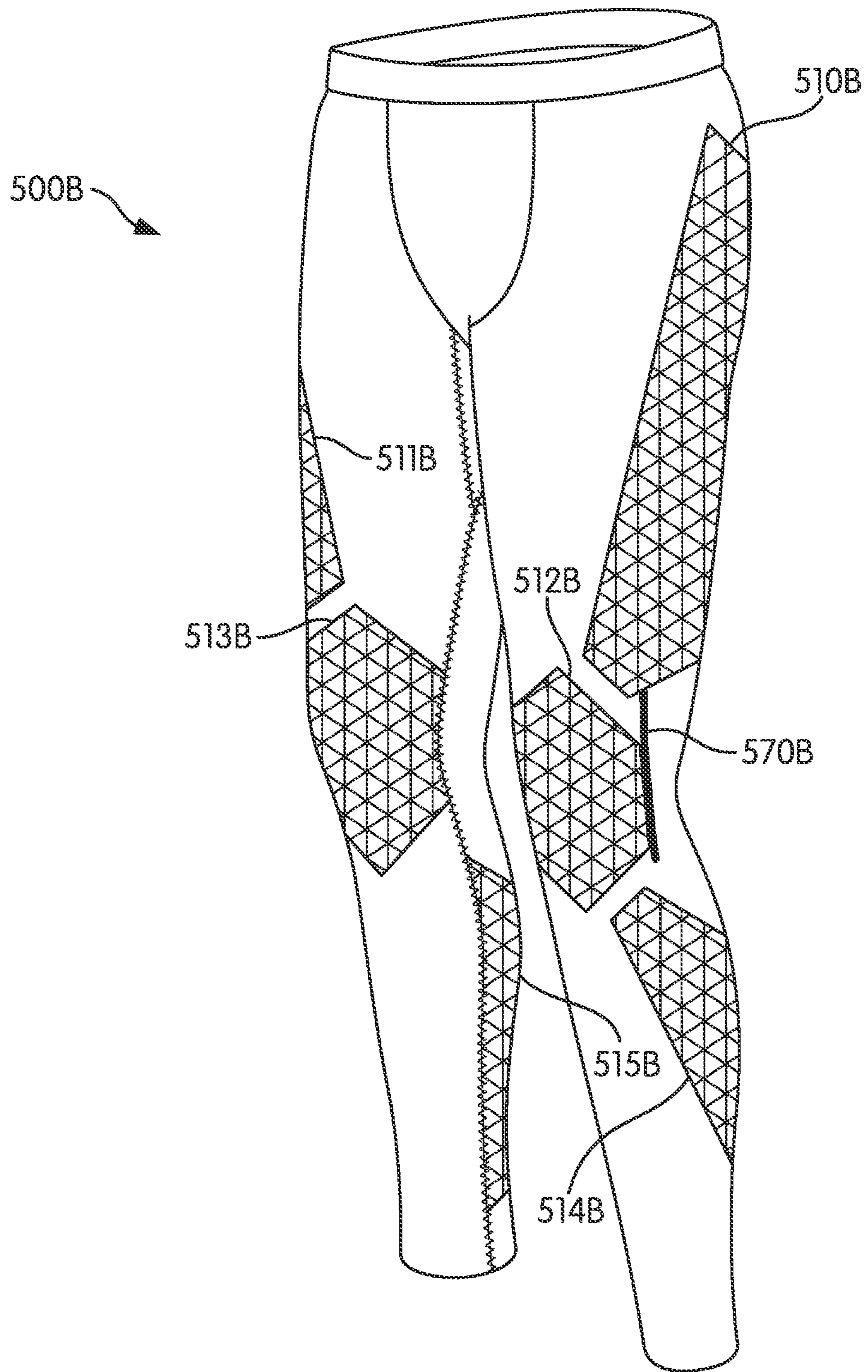


FIG. 5B

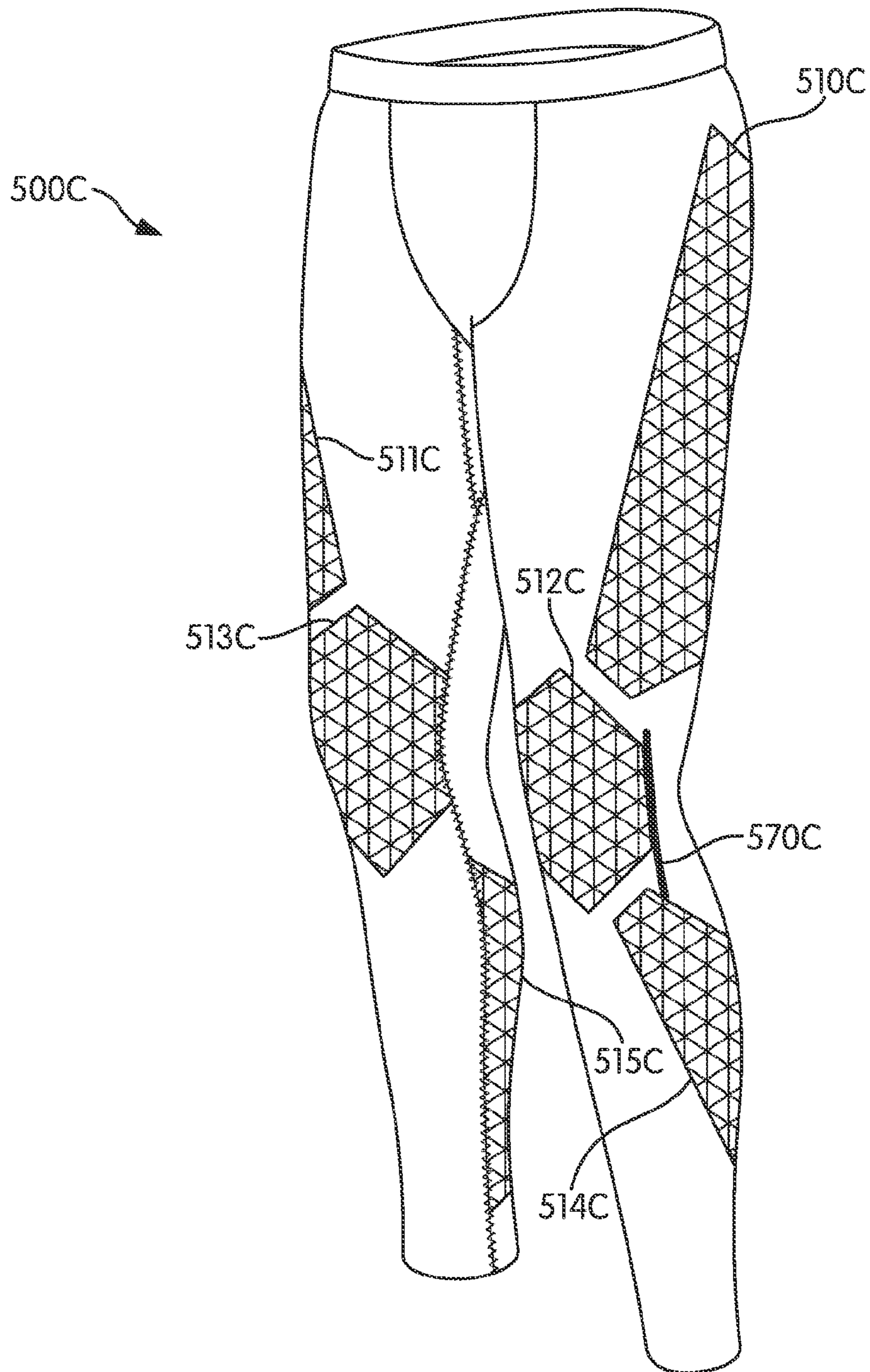


FIG. 5C

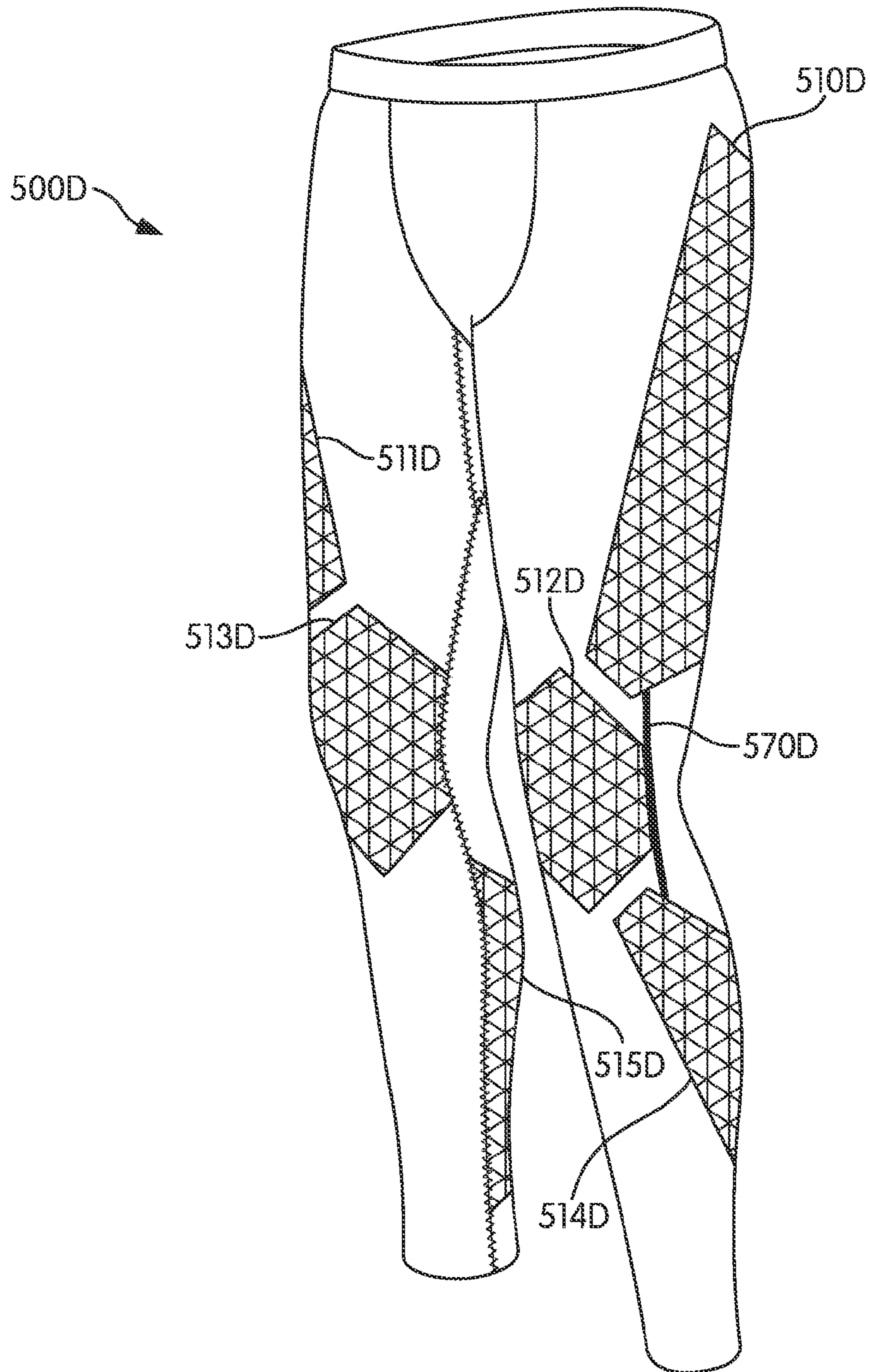


FIG. 5D

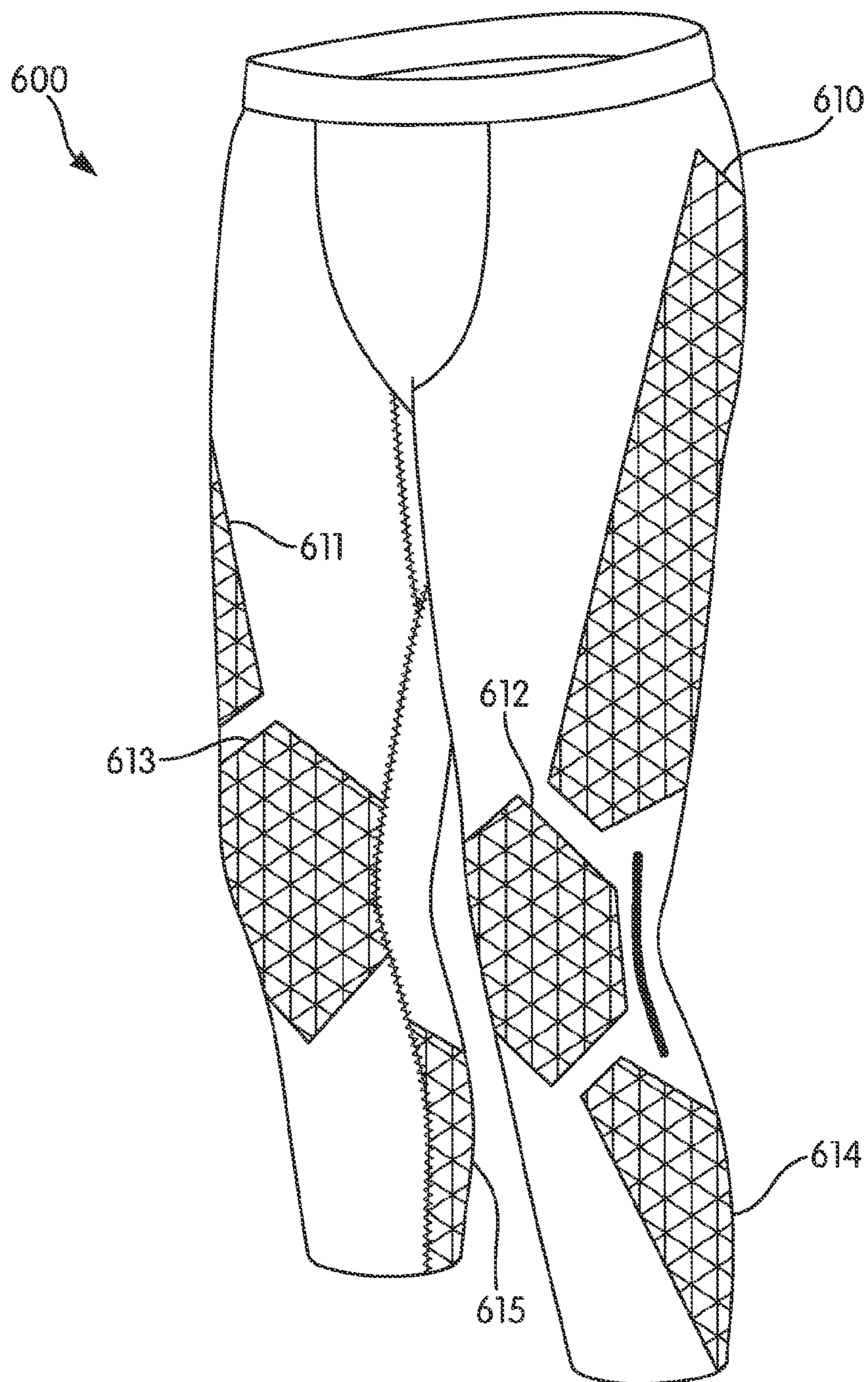


FIG. 6A

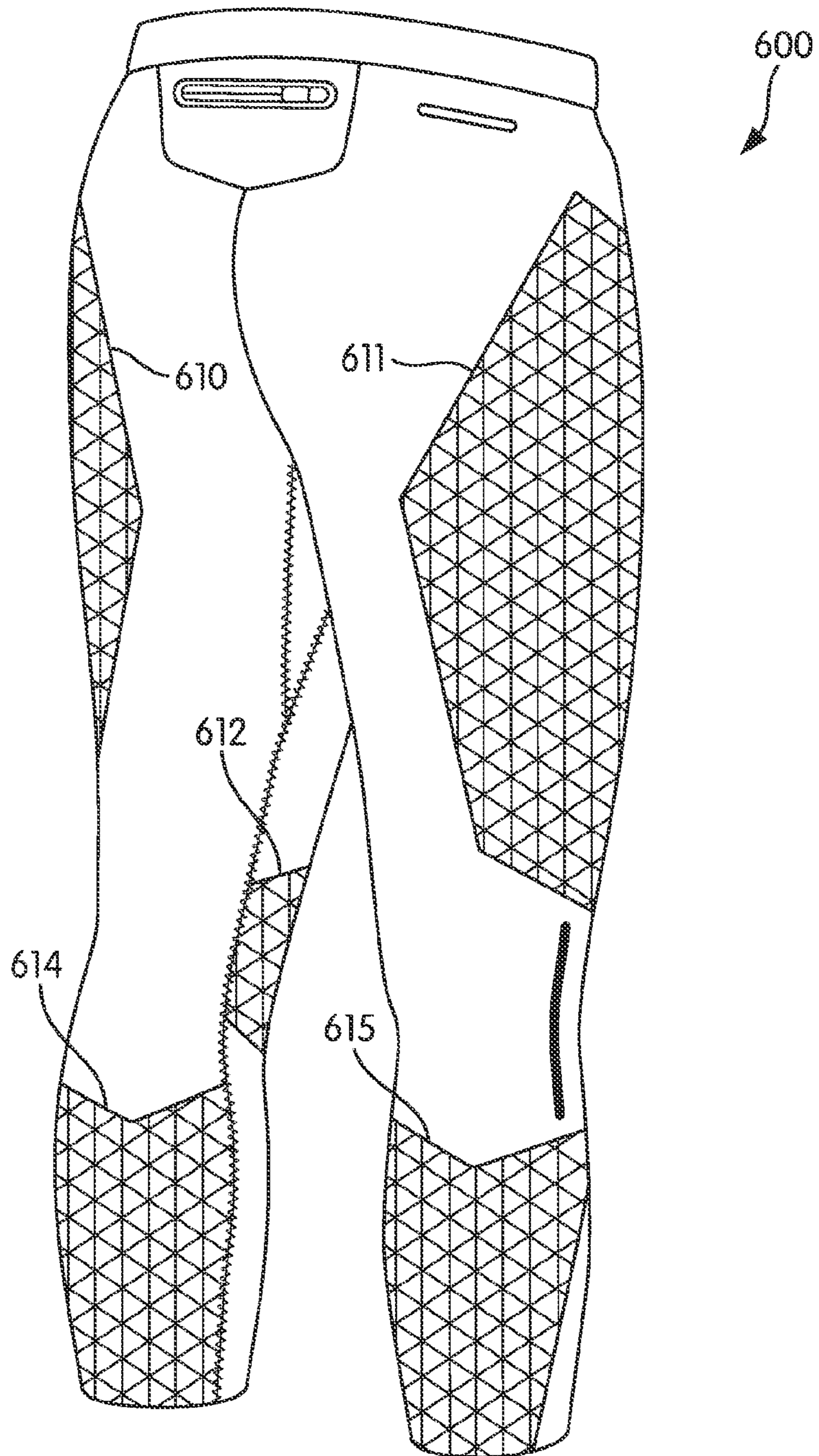


FIG. 6B

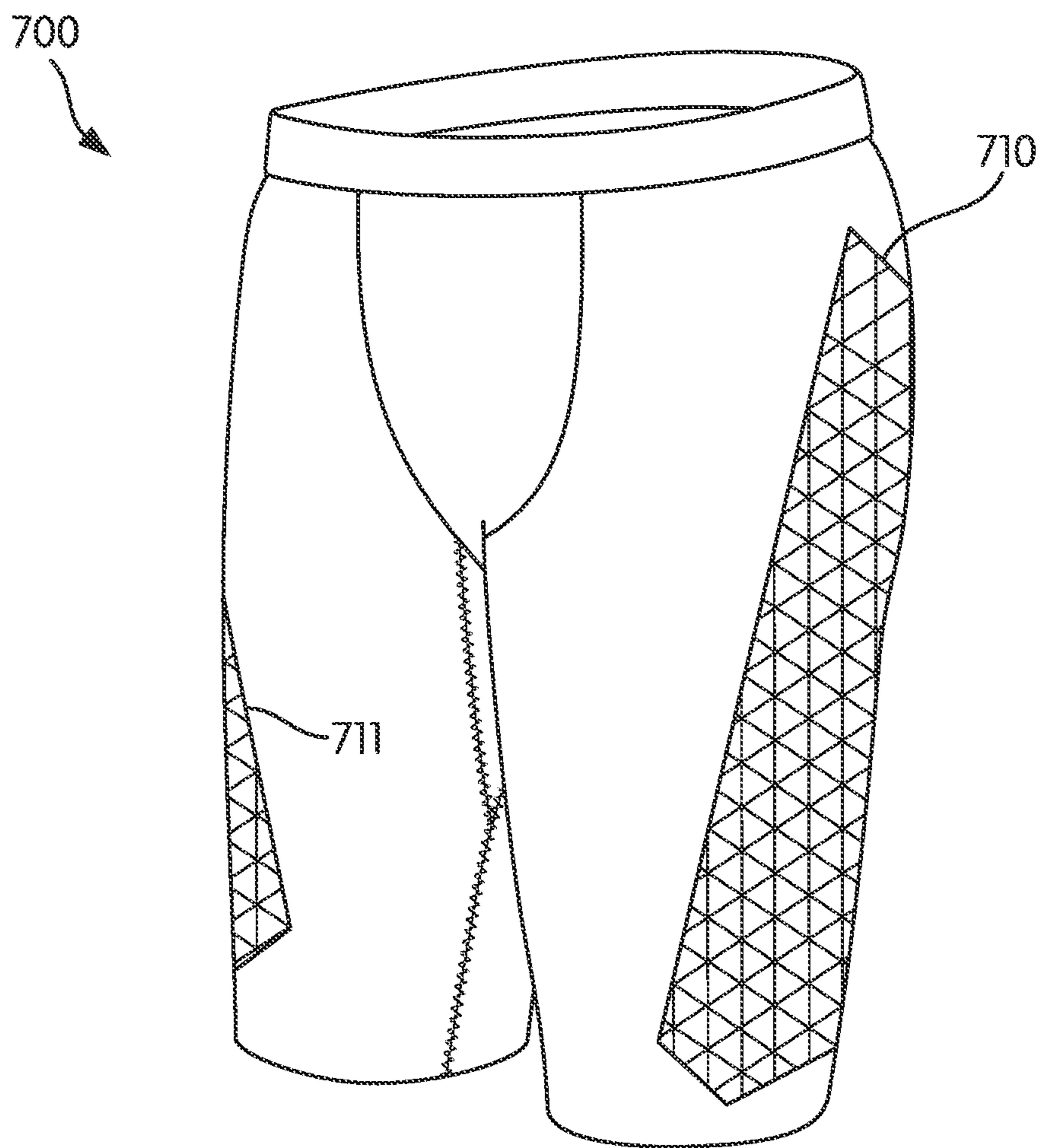


FIG. 7A

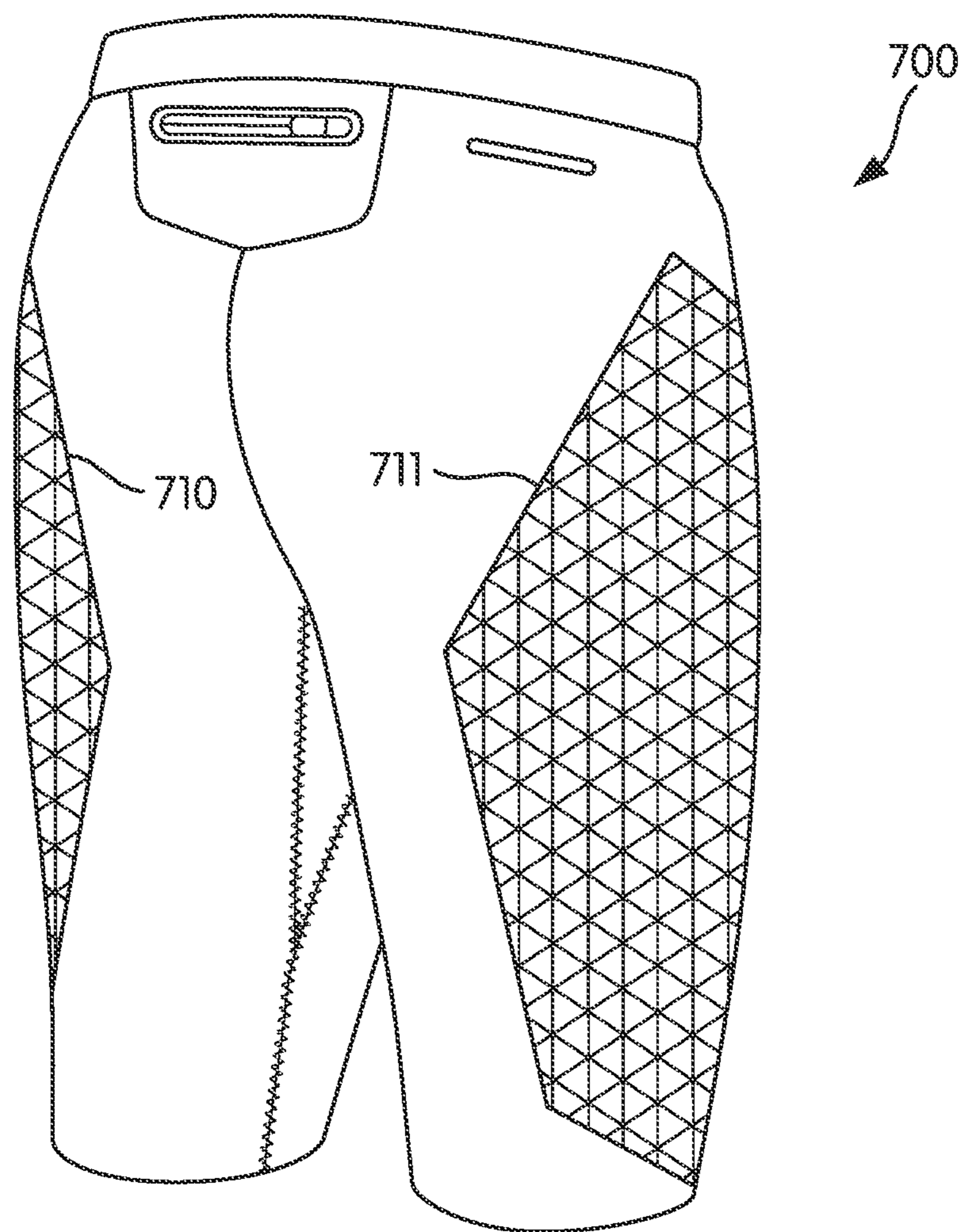


FIG. 7B

1

**LOWER BODY GARMENT WITH
ELASTICITY-REDUCING PANEL****CROSS-REFERENCE TO RELATED
APPLICATIONS**

This application claims priority of U.S. provisional patent application 61/444,661, filed Feb. 18, 2011, and titled "Garment," which application in its entirety is incorporated by reference herein.

BACKGROUND

Running, jogging and other forms of exercise can result in a participant experiencing at least some degree of fatigue. This fatigue can take both physical and mental forms. Physically, a person's muscles can become tired and/or sore. Mentally, some forms of exercise can be tedious, which tedium can be exacerbated if a person is experiencing discomfort. Providing additional support to fatigued muscles can help reduce physical fatigue. Providing a feeling of support to fatigued muscles can help to reduce mental fatigue.

SUMMARY

This Summary is provided to introduce a selection of concepts in a simplified form that are further described below in the Detailed Description. This Summary is not intended to identify key features or essential features of the invention.

In at least some embodiments, a garment may be formed from a stretchable material. Various portions of the garment may contain imprinted ink. Elasticity of the garment fabric is reduced in the regions onto which the ink has been printed, thereby providing support and/or a feeling of support to certain muscles and/or muscle groups. In some embodiments, the garment can be a garment intended for wear by a runner or jogger.

In some embodiments, a garment can include at least one stretchable fabric element and a first elasticity-reducing panel. The garment may be configured for wear by an individual, and the first elasticity-reducing panel may comprise a first pattern imprinted onto a first portion of the at least one stretchable fabric element. The first pattern may comprises lines. Portions of lines in an interior region of the first pattern may have a thickness less than a thickness of line portions in peripheral regions of the first pattern.

In some embodiments, a garment may comprise a stretch fabric lower body garment and a plurality of elasticity-reducing panels. At least a portion of the elasticity-reducing panels may be located in thigh regions of the garment. Each of the panels may comprise a pattern of ink lines imprinted onto the stretch fabric. Each of the panels may expose a substantial portion of the stretch fabric within the boundaries of the imprinted pattern.

Additional embodiments are described below.

BRIEF DESCRIPTION OF THE DRAWINGS

Some embodiments are illustrated by way of example, and not by way of limitation, in the figures of the accompanying drawings and in which like reference numerals refer to similar elements.

FIGS. 1A and 1B are front and rear views, respectively, of a garment according to some embodiments.

FIG. 2A shows a print pattern for a left thigh panel of the garment of FIGS. 1A and 1B.

2

FIG. 2B shows a print pattern for a right thigh panel of the garment of FIGS. 1A and 1B.

FIG. 3A shows a print pattern for a left knee panel of the garment of FIGS. 1A and 1B.

5 FIG. 3B shows a print pattern for a right knee panel of the garment of FIGS. 1A and 1B.

FIG. 4A shows a print pattern for a left calf panel of the garment of FIGS. 1A and 1B.

10 FIG. 4B shows a print pattern for a right calf panel of the garment of FIGS. 1A and 1B.

FIGS. 5A through 5D are front views of garments, similar to the garment of FIGS. 1A and 1B, according to additional embodiments.

15 FIGS. 6A and 6B are front and rear views, respectively, of a garment according to another embodiment.

FIGS. 7A and 7B are front and rear views, respectively, of a garment according to an additional embodiment.

DETAILED DESCRIPTION

20 In at least some embodiments, a garment can comprise a stretchable fabric and be configured for wear as a lower body garment. As but one example, such a lower body garment could be intended for wear by a runner or jogger. One or more regions of the garment can include areas in which the elasticity of the garment fabric has been reduced. In particular, those regions can include imprinted patterns. In those regions, the elasticity of fabric portions having an applied pattern is reduced. This reduction of elasticity in selected portions of the garment fabric provides support and/or a feeling of support to certain muscles and/or muscle groups.

25 FIG. 1A is a front view of a garment 100 according to some embodiments. FIG. 1B is a rear view of garment 100. Garment 100, as indicated above, is configured for wear as a lower body garment and intended for use by a runner or jogger. In particular, garment 100 is a pair of "tights" configured for relatively tightly-fitting wear by a runner or jogger. As used herein, "configured for wear" refers to a garment being generally ready for wear by a person for whom the garment is properly sized. "Configured for wear" can contemplate some amount of adjustment or additional configuration such as opening or closing fasteners (zippers, VEL-CRO, snaps, etc.).

30 Garment 100 can be formed from various fabrics. Examples of fabrics that can be used include spandex and other stretchable synthetic materials. In some embodiments, the fabric is a blend of cotton, polyester and spandex fibers that includes hollow polyester fibers that wick moisture. Examples of such fabrics include fabrics sold under the name DRI-FIT by NIKE, Inc. of Beaverton, Oreg. Such fabrics move perspiration from the skin to the garment surface where the perspiration can evaporate quickly so as to help keep a wearer dry and comfortable. The spandex fibers within the material stretch to provide a comfortable, personalized fit.

35 Individual elements of garment 100 can be cut from larger sheets of stretchable fabric, and those elements can be assembled into garment 100 using any of various standard assembly techniques. As but one example, a first stretchable fabric element 101 can be used to form a left leg of garment 100. A second stretchable fabric element 102 can be used to form a right leg of garment 100. Another stretchable fabric element 103 can be used to form a crotch gusset of garment 100. An additional stretchable fabric element 104 can be used to form a stomach panel of garment 100. Stretchable fabric element 105 can be used to form a rear panel/pocket of garment 100, with stretchable fabric element 106 used to form a waistband of garment 100. Elements 101-106 can be stitched

or otherwise joined along adjoining boundaries in a customary manner. In other embodiments, more or fewer fabric elements could be used to create garment **100**.

Unlike previously known lower body garments, garment **100** includes a plurality elasticity reducing panels **110** through **115**. In particular, garment **100** includes a printed left thigh panel **110**, a printed right thigh panel **111**, a printed left knee panel **112**, a printed right knee panel **113**, a printed left calf panel **114** and a printed right calf panel **115**. Each of panels **110** through **115** comprises a pattern that has been screen printed onto the fabric of garment **100** with a conventional silicone-based, non-PVC ink. The patterns of panels **110**, **112** and **114** have been screen printed onto element **101**, and the patterns of panels **111**, **113** and **115** have been screen printed onto element **102**, prior to assembly of elements **101** and **102** into garment **100**.

After curing, the ink within patterns **110** through **115** reduces elasticity in the portions of the garment **100** fabric to which that cured ink is bonded. When garment **100** is worn, this reduced elasticity may help to provide support to and/or a feeling of support in the wearer muscle(s) underlying patterns **110** through **115**.

The inside (medial) edges of left knee panel **112** and/or of left calf panel **114** may extend to or over left inseam **118** (FIG. 1B). Similarly, inside (medial) edges of right knee panel **113** and/or of right calf panel **115** may extend to or over right inseam **119** (FIG. 1A).

Garment **100** may include gripper elastic (not shown) in the ankle openings **121** and **122**. Bonded zippers can also be included on the outside near the ankle openings. Although only bonded zipper **123** in the right rear is shown (FIG. 1B), a similar bonded zipper is present in a corresponding location on the left rear side. Garment **100** may further include a no-sew waistband **124** to reduce chafing and increase comfort. A reflective bonded zippered pocket **125** on the center back and a bonded drop-in pocket **126** on the back right hip provide secure storage for small items and remain visible in low light conditions. Garment **100** may include minimal seaming to reduce irritation from chafing. Additional reflective elements can be included at the waist and elsewhere on garment **100**. Seams **170** and **171** can be included on lateral sides of knee panels **112** and **113**, respectively, and can be stitched or otherwise bonded in place.

FIG. 2A shows a pattern **200** used to create left thigh panel **110**. In particular, pattern **200** is a pattern of ink that is screen imprinted onto fabric element **101**, when element **101** is in a flattened condition, so as to create panel **110**. So as to indicate the correspondence between pattern **200** and panel **110**, reference number **110** is shown parenthetically after reference number **200** in FIG. 2A. A similar convention will be followed for individual components of panel **110** and pattern **200**, as well as in connection with patterns (and corresponding panels) discussed in connection with FIGS. 2B through 4B.

Pattern **200** has four sides **200a** through **200d**. The longest side **200a** corresponds to edge **110a** of panel **110**. The correspondence of sides **200b** through **200d** to the other edges of panel **110** can be deduced from the shapes of pattern **200** and panel **110**.

Pattern **200** includes multiple intersecting lines within sides **200a** through **200d**. These lines form a mesh that extends throughout the space within the boundaries of sides **200a** through **200d**, while still exposing a substantial amount of interstitial space between the lines. That interstitial space will correspond to a substantial amount of exposed fabric in a corresponding panel.

In the orientation shown in FIG. 2A, the lines of pattern **200** include six vertical lines **201a** through **201f**, twelve inclining lines **202a** through **202l**, and nine declining lines **203a** through **203j**. Within an interior region **204**, various line segments have thicknesses that are substantially reduced relative to thicknesses of line segments in peripheral regions of pattern **200** outside of region **204**. For example, a segment of line **201c** between the intersection of lines **201c**, **202g** and **203e** and the intersection of lines **201c**, **202h** and **203f** has a width w_1 . A segment of **203j** between the intersection of lines **203j**, **201a** and **202j** and the intersection of lines **203j**, **201b** and **202k** has a width w_2 that is more than twice that of w_1 .

As used herein (including the claims) when discussing patterns and corresponding elasticity reducing panels, "line" includes curves as well straight lines. In pattern **200**, as well as in patterns described in connection with FIGS. 2B through 4B, the pattern lines are predominantly straight. In other embodiments, however, lines within a pattern or corresponding panel could be curved.

In some embodiments, and as is also seen in FIG. 2A, intersections of lines within a region of reduced line width can be broadened. Stated differently, additional ink can be added in the space where two narrowed line segments meet. This increased ink between adjacent lines at intersections and can reduce the risk of pattern separation at those intersections of narrowed segments once the ink has cured.

FIG. 2B shows a pattern **250** of ink that is screen imprinted onto fabric element **102**, when element **102** is in a flattened condition, so as to create right thigh panel **111**. Pattern **250** is a mirror image of pattern **200** and has four sides **250a** through **200d**. The longest side **250a** corresponds to edge **111a** of panel **111**. The correspondence of sides **250b** through **250d** to the other edges of panel **111** can be deduced from the shapes of pattern **250** and panel **111**. In the orientation of pattern **250** depicted in FIG. 2B, the lines of pattern **250** include six vertical lines **251a** through **251f**, twelve declining lines **252a** through **252l**, and nine inclining lines **253a** through **253j**. Inside an interior region **254**, portions of various lines have thicknesses that are substantially reduced relative to thicknesses of line portions in peripheral regions of pattern **250** outside of region **254**. For example, the segment between the intersection of lines **251c**, **252k** and **253i** and the intersection of lines **251b**, **252k** and **253j** has a width w_2 that is at least twice the width w_1 of the segment between intersection of lines **251c**, **252h** and **253f** and the intersection of lines **251c**, **252i** and **253g**.

FIG. 3A shows a pattern **300** used to create left knee panel **112**. In particular, pattern **300** is a pattern of ink that is screen imprinted onto fabric element **101**, when element **101** is in a flattened condition, so as to create panel **112**. Pattern **300** has six sides **300a** through **300f**. Side **300a** corresponds to edge **112a** of panel **112**. The correspondence of sides **300b** through **300f** to the other edges of panel **112** can be deduced from the shapes of pattern **300** and panel **112**.

Pattern **300** includes multiple intersecting lines within sides **300a** through **300f**. These lines form a mesh that extends throughout the space within the boundaries of sides **300a** through **300f**, while still exposing a substantial amount of interstitial space between the lines. In the orientation depicted in FIG. 3A, the pattern **300** lines include eight vertical lines **301a** through **301h**, seven inclining lines **302a** through **302g**, and seven declining lines **303a** through **303g**. Within an interior region **304**, various line segments have thicknesses that are substantially reduced relative to thicknesses of line segments in peripheral regions of pattern **300** outside of region **304**. For example, a segment of line **301e** between the intersection of lines **301e**, **302c** and **303b** and the intersection of

5

lines **301e**, **302d** and **303c** has a width **w3**. A segment of line **301b** between the intersection of lines **301b**, **302d** and **303f** and the intersection of lines **301b**, **302e** and **303g** has a width **w4** that is more than twice that of **w3**. Width **w3** can (but need not) be the same as width **w1** and width **w4** can (but need not) be the same as width **w2**. Similar to pattern **200** of FIG. 2A, intersections within interior region **304** can be broadened.

FIG. 3B shows a pattern **350** of ink that is screen imprinted onto fabric element **102**, when element **102** is in a flattened condition, so as to create right knee panel **113**. Pattern **350** is a mirror image of pattern **300** and has six sides **350a** through **350f**. Side **350a** corresponds to edge **113a** of panel **113**. The correspondence of sides **350b** through **350f** to the other edges of panel **113** can be deduced from the shapes of pattern **350** and panel **113**. In the orientation of pattern **350** shown in FIG. 3B, the lines of pattern **350** include six vertical lines **351a** through **351f**, seven declining lines **352a** through **352g**, and seven inclining lines **353a** through **353g**. Inside an interior region **354**, portions of various lines have thicknesses that are substantially reduced relative to thicknesses of line portions in peripheral regions of pattern **350** outside of region **354**. For example, the segment between the intersection of lines **351b**, **352d** and **353f** and the intersection of lines **351b**, **352e** and **353g** has a width **w4** that is at least twice the width **w3** of the segment between intersection of lines **351e**, **352c** and **353b** and the intersection of lines **351e**, **352d** and **353c**.

FIG. 4A shows a pattern **400** used to create left calf panel **114**. In particular, pattern **400** is a pattern of ink that is screen imprinted onto fabric element **101**, when element **101** is in a flattened condition, so as to create panel **114**. Pattern **400** has seven sides **400a** through **400g**. Side **400b** corresponds to edge **114a** of panel **112**. The correspondence of sides **400a** and **400c** through **400g** to the other edges of panel **114** can be deduced from the shapes of pattern **400** and panel **114**.

Pattern **400** includes multiple intersecting lines within sides **400a** through **400g**. These lines form a mesh that extends throughout the space within the boundaries of sides **400a** through **400g**, while still exposing a substantial amount of interstitial space between the lines. In the orientation depicted in FIG. 4A, the pattern **400** lines include ten vertical lines **401a** through **401j**, twelve inclining lines **402a** through **402l**, and fourteen declining lines **403a** through **403n**. Within an interior region **404**, various line segments have thicknesses that are substantially reduced relative to thicknesses of line segments in peripheral regions of pattern **400** outside of region **404**. For example, a segment of line **401f** between the intersection of lines **401f**, **402e** and **403f** and the intersection of lines **401f**, **402f** and **403g** has a width **w5**. Width **w5** may be the same or different than **w1** and/or **w3**. A segment of line **401c** between the intersection of lines **401c**, **402d** and **403h** and the intersection of lines **401c**, **402e** and **403i** has a width **w6** that is more than twice that of **w5**. Width **w6** may be the same or different than **w2** and/or **w4**. Similar to pattern **200** of FIG. 2A and pattern **300** of FIG. 3A, intersections within interior region **404** can be broadened.

FIG. 4B shows a pattern **450** of ink that is screen imprinted onto fabric element **102**, when element **102** is in a flattened condition, so as to create right calf panel **115**. Pattern **450** is a mirror image of pattern **400** and has seven sides **450a** through **450g**. Side **450b** corresponds to edge **115a** of panel **115**. The correspondence of sides **450a** and **450c** through **450g** to the other edges of panel **115** can be deduced from the shapes of pattern **450** and panel **115**. In the orientation of pattern **450** shown in FIG. 4B, the lines of pattern **450** include ten vertical lines **451a** through **451j**, twelve declining lines **452a** through **452l**, and fourteen inclining lines **453a** through **453n**. Inside an interior region **454**, portions of various lines have thick-

6

nesses that are substantially reduced relative to thicknesses of line portions in peripheral regions of pattern **450** outside of region **454**. For example, the segment between the intersection of lines **451c**, **452d** and **453h** and the intersection of lines **451c**, **452e** and **453i** has a width **w6** that is at least twice the width **w5** of the segment between intersection of lines **451f**, **452e** and **453f** and the intersection of lines **451f**, **452f** and **453g**.

In each of patterns **200**, **250**, **300**, **350**, **400** and **450**, and as described above, the thicknesses of pattern lines in the interior regions (i.e., within regions **204**, **254**, **304**, **354**, **404**, **454**) is significantly less than the thicknesses of pattern lines in regions closer to the pattern periphery. As a result, each of panels **110**, **111**, **112**, **113**, **114** and **115** includes a region (corresponding to one of regions **204**, **254**, **304**, **354**, **404**, **454**) in which lines are thinner than in the periphery of the panel. This thin line/thick line combination may help to increase the support and/or feeling of support afforded by the panels.

In each of patterns **200**, **250**, **300**, **350**, **400** and **450**, the lines are arranged so as to create equilateral triangles. In other embodiments, other patterns may be used, and other patterns may utilize other shapes and/or combinations of shapes. For example, a panel may comprise a pattern of overlapping circles and/or ovals, with the circles/ovals in an inner region of the pattern having thinner lines than the circles/ovals in regions of the pattern closer to the pattern periphery. Lines within a pattern need not be evenly distributed, e.g., some lines can be more closely spaced than others. The outer shape of a pattern can be varied from that of patterns **200**, **250**, **300**, **350**, **400** and **450**.

FIG. 5A is a front view of a garment **500A** according to another embodiment. Garment **500A** is also configured for wear as a lower body garment and intended for use by a runner or jogger. Garment **500A** is substantially the same as garment **100**, is fabricated from the same type of fabric, and includes elasticity reducing panels **510A** through **515A** that are respectively identical to panels **110** through **115**. Unlike garment **100**, garment **500A** includes a lateral outer seam **570A** that extends along the lateral edge of printed left knee panel **512A**. A similar lateral outer seam on the right side extends along the lateral edge of printed right knee panel **513A**. Seam **570A** and the corresponding lateral outer seam on the right side, which seams may be sewn and/or otherwise bonded to the fabric of garment **500A**, may help to increase the support and/or feeling of support provided by panels **512A** and **513A**.

FIG. 5B is a front view of a garment **500B** according to an additional embodiment. Garment **500B** is substantially identical to garment **100**, is fabricated from the same type of fabric, and includes elasticity reducing panels **510B** through **515B** that are respectively identical to panels **110** through **115**. Garment **500B** includes a lateral outer seam **570B** that extends along the lateral edge of printed left knee panel **512B**. Unlike seam **570A**, seam **570B** joins left knee panel **512B** to the lower part of left thigh panel **511B**. A similar lateral outer seam on the right side extends along the lateral edge of printed right knee panel **513B** and joins right knee panel **513B** to right thigh panel **511B**. Seam **570B** and the corresponding lateral outer seam on the right side of garment **500B**, which seams may be sewn and/or otherwise bonded to the fabric of garment **500B**, may help to increase the support and/or feeling of support provided by panels **512B** and **513B** and/or by panels **510B** and **511B**.

FIG. 5C is a front view of a garment **500C** according to a further embodiment. Garment **500C** is substantially identical to garment **100**, is fabricated from the same type of fabric, and includes elasticity reducing panels **510C** through **515C** that

are respectively identical to panels 110 through 115. Garment 500C includes a lateral outer seam 570C that extends along the lateral edge of printed left knee panel 512C. Unlike seams 570A and 570B, seam 570C joins left knee panel 512C to left calf panel 514C. A similar lateral outer seam on the right side extends along the lateral edge of printed right knee panel 513C and joins right knee panel 513C to right calf panel 515C. Seam 570C and the corresponding lateral outer seam on the right side of garment 500C, which seams may be sewn and/or otherwise bonded to the fabric of garment 500C, may help to increase the support and/or feeling of support provided by panels 512C and 513C and/or by panels 514C and 515C.

FIG. 5D is a front view of a garment 500D according to another embodiment. Garment 500D is substantially identical to garment 100, is fabricated from the same type of fabric, and includes elasticity reducing panels 510D through 515D that are respectively identical to panels 110 through 115. Garment 500D includes a lateral outer seam 570D that extends along the lateral edge of printed left knee panel 512D. Unlike seams 570A, 570B and 570C, seam 570D joins left knee panel 512D to the lower part of left thigh panel 510D and to left calf panel 514D. A similar lateral outer seam on the right side of garment 500D extends along the lateral edge of printed right knee panel 513D and joins right knee panel 513D to right thigh panel 511D and to right calf panel 515D. Seam 570D and the corresponding lateral outer seam on the right side of garment 500D, which seams may be sewn and/or otherwise bonded to the fabric of garment 500D, may help to increase the support and/or feeling of support provided by panels 512D and 513D, and/or by panels 510D and 511D, and/or by panels 514D and 515D.

FIGS. 6A and 6B show front and rear views, respectively of a garment 600 according to a further embodiment. Garment 600 is a "Capri" version of garment 100. In particular, garment 600 is also configured for wear as a lower body garment and intended for use by a runner or jogger. Garment 600 is fabricated from the same type of fabric as garment 100. Garment 600 includes elasticity reducing left thigh panel 610 and right thigh panel 611 that are respectively identical to panels 110 and 111 of garment 100. Garment 600 similarly includes elasticity reducing left knee panel 612 and elasticity reducing right knee panel 613 that are respectively identical to panels 112 and 113 of garment 100.

Garment 600 differs from garment 100 based on the length of the legs. Specifically, the lengths of the legs of garment 600 are shorter. As a result, elasticity reducing left calf panel 614 of garment 600 is a truncated version of elasticity reducing right calf panel 114 of garment 100. Similarly, elasticity reducing right calf panel 615 of garment 600 is a truncated version of elasticity reducing right calf panel 115 of garment 100. Additional embodiments include "Capri" versions incorporating seams such as, e.g., seams 570A, 570B, 570C or 570D.

FIGS. 7A and 7B show front and rear views, respectively of a garment 700 according to another embodiment. Garment 700 is a shorts version of garment 100. In particular, garment 700 is also configured for wear as a lower body garment and intended for use by a runner or jogger. Garment 700 is fabricated from the same type of fabric as garment 100. Garment 700 includes elasticity reducing left thigh panel 710 and right thigh panel 711 that are respectively identical to panels 110 and 111 of garment 100. Garment 700 is similar to garment 100 and other embodiments described thus far, except that the legs of garment 700 terminate above the knees. Accordingly, there are no knee or calf panels. Seams similar to, e.g., seam

570B and a corresponding right side seam could be added and connected to the bottoms of thigh panels 710 and 711.

Although various embodiments are described in connection with garments intended for wear by runners or joggers, other embodiments include garments intended for wear during other activities. Moreover, the invention is not limited to lower body garments, and may include garments that are also (or exclusively) configured for upper body wear. The invention is not limited to the shape, pattern or placement of elasticity reducing panels described. Other embodiments include garments in which elasticity reducing panels have different patterns, shapes and/or locations. A garment need not include an elasticity reducing thigh panel. For example, a lower body garment according to some embodiments may only include elasticity reducing panels in the knee and/or calf regions.

The foregoing description of embodiments has been presented for purposes of illustration and description. The foregoing description is not intended to be exhaustive or to limit embodiments of the present invention to the precise form disclosed, and modifications and variations are possible in light of the above teachings or may be acquired from practice of various embodiments. The embodiments discussed herein were chosen and described in order to explain the principles and the nature of various embodiments and their practical application to enable one skilled in the art to utilize the present invention in various embodiments and with various modifications as are suited to the particular use contemplated. Any and all combinations, subcombinations and permutations of features from above-described embodiments are the within the scope of the invention. With regard to claims directed to an apparatus, an article of manufacture or some other physical component or combination of components, a reference in the claim to a potential or intended wearer or a user of a component does not require actual wearing or using of the component or the presence of the wearer or user as part of the claimed component or component combination.

The invention claimed is:

1. A garment, comprising: at least one stretchable fabric element, wherein the garment is a lower body garment configured for wear by an individual and comprises right and left legs;

a first elasticity-reducing panel comprising a first pattern imprinted onto a first portion of the at least one stretchable fabric element in a lateral thigh region of the right leg and extending from a right front thigh region to a right rear thigh region, wherein

the first pattern comprises a plurality of intersecting first pattern lines forming a mesh completely bounded by first pattern edges and is confined to above-knee portions of the right leg, portions of the first pattern lines in peripheral regions having thicknesses that are at least twice as great as thicknesses of the portions of the first pattern lines in an interior region, and

the first pattern is completely surrounded by, and an entire length of an outermost portion of each of the first pattern edges is directly adjacent to, a second portion of the at least one stretchable fabric element lacking an elasticity reducing panel; and

a second elasticity-reducing panel comprising a second pattern imprinted onto a third portion of the at least one stretchable fabric element in a lateral thigh region of the left leg and extending from a left front thigh region to a left rear thigh region, wherein

the second pattern comprises a plurality of intersecting second pattern lines forming a mesh completely bounded by second pattern edges and is confined to above-knee portions of the left leg, portions of the sec-

9

ond pattern lines in peripheral regions having thicknesses that are at least twice as great as thicknesses of the portions of the second pattern lines in an interior region, and
the second pattern is completely surrounded by, and an entire length of an outermost portion of each of the second pattern edges is directly adjacent to, a fourth portion of the at least one stretchable fabric element lacking an elasticity reducing panel;
further comprising:
third and fourth elasticity-reducing panels, wherein the third elasticity-reducing panel comprises a third pattern imprinted onto a knee region of the right leg, the fourth elasticity-reducing panel comprises a fourth pattern imprinted onto a knee region of the left leg, the third pattern comprises third pattern lines, portions of the third pattern lines in an interior region of the third pattern have thicknesses less than thicknesses of portions of the third pattern lines in peripheral regions of the third pattern,
and the fourth pattern is a mirror image of the third pattern; and
a first lateral outer seam extending along a lateral outer edge of the third elasticity-reducing panel; and
a second lateral outer seam extending along a lateral outer edge of the fourth elasticity-reducing panel.
2. The garment of claim 1, further comprising fifth and sixth elasticity-reducing panels, wherein
the fifth elasticity-reducing panel comprises a fifth pattern imprinted onto a calf region of the right leg, the fifth pattern not extending above the knee region of the right leg,
the sixth elasticity-reducing panel comprises a sixth pattern imprinted onto a calf region of the left leg, the sixth pattern not extending above the knee region of the left leg,
the fifth pattern comprises fifth pattern lines, portions of the fifth pattern lines in an interior region of the fifth pattern have thicknesses less than thicknesses of portions of the fifth pattern lines in peripheral regions of the fifth pattern, and
the sixth pattern is a mirror image of the fifth pattern.
3. The garment of claim 2, further comprising:
a first lateral outer seam extending along a lateral outer edge of the third elasticity-reducing panel and connecting the third elasticity-reducing panel to the fifth elasticity-reducing panel; and
a second lateral outer seam extending along a lateral outer edge of the fourth elasticity-reducing panel and connecting the fourth elasticity-reducing panel to the sixth elasticity-reducing panel.
4. A garment, comprising:
a stretch fabric lower body garment, the lower body garment comprising a plurality of elasticity-reducing panels, and wherein
the elasticity-reducing panels include first and second elasticity-reducing panels respectively located in right lateral thigh and left lateral thigh regions of the garment and completely surrounded by stretch fabric portions lacking elasticity reducing panels, the first elasticity-reducing panel extending from a right front thigh region to a right rear thigh region and the second elasticity-reducing panel extending from a left front thigh region to a left rear thigh region,
each of the panels comprises a plurality of edges defining boundaries of the panel and a plurality of intersecting cross-panel ink lines imprinted onto the stretch fabric to

10

form a mesh, each cross-panel ink line of the plurality extending across the panel within a region defined by the boundaries,
in each panel of the plurality, portions of the cross-panel ink lines adjacent to the boundaries of the panel have thicknesses at least twice as great as thicknesses of portions of the cross-panel ink lines between cross-panel ink line intersections in an interior portion of the panel, and
each of the panels exposes a substantial portion of the stretch fabric within the boundaries of the panel; and
wherein at least a portion of the elasticity-reducing panels are located in knee regions of the garment; and
further comprising: a first lateral outer seam extending along a lateral outer edge of an elasticity-reducing panel located in a right knee region; and a second lateral outer seam extending along a lateral outer edge of an elasticity-reducing panel located in a left knee region.
5. The garment of claim 4, wherein at least a portion of the elasticity-reducing panels are located in calf regions of the garment.
6. The garment of claim 5, further comprising:
a first lateral outer seam extending along a lateral outer edge of an elasticity-reducing panel located in a right knee region and connecting the elasticity-reducing panel located in the right knee region to an elasticity-reducing panel located in a right calf region; and
a second lateral outer seam extending along a lateral outer edge of an elasticity-reducing panel located in a left knee region and connecting the elasticity-reducing panel located in the left knee region to an elasticity-reducing panel located in a left calf region.
7. The garment of claim 1, wherein
the third pattern lines extend across and are confined within boundaries of the third pattern.
8. The garment of claim 2, wherein
the third pattern lines extend across and are confined within boundaries of the third pattern, and
the fifth pattern lines extend across and are confined within boundaries of the fifth pattern.
9. The garment of claim 4, wherein
the first elasticity-reducing panel does not circumscribe the right leg and does not extend below a knee region of the right leg, and
the second elasticity-reducing panel does not circumscribe the left leg and does not extend below a knee region of the left leg.
10. The garment of claim 5, wherein
the first elasticity-reducing panel does not circumscribe the right leg and does not extend below a knee region of the right leg,
the second elasticity-reducing panel does not circumscribe the left leg and does not extend below a knee region of the left leg,
the at least a portion of the elasticity-reducing panels located in calf regions comprises a right calf panel on the right leg and a left calf panel on the left leg,
the right calf panel does not circumscribe the right leg and does not extend above the knee region of the right leg, and
the left calf panel does not circumscribe the left leg and does not extend above the knee region of the left leg.
11. The garment of claim 1, wherein
the at least one stretchable fabric element comprises multiple stretchable fabric elements joined along adjoining fabric element boundaries to form the lower leg garment, and

the first elasticity-reducing panel comprises a first pattern
imprinted onto a single one of the stretchable fabric
elements.

* * * * *