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Zhang et al.

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(54) **ELECTRICAL CONNECTOR WITH AN INSULATING HOUSING FIRMLY ENGAGED WITH A SHELL AND A SPACER**

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See application file for complete search history.

(71) Applicant: **Drapho Electronics Technology Co., Ltd.**, Kunshan, Jiangsu (CN)

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(72) Inventors: **Ming Zhang**, Jiangsu (CN); **Zhihong Fang**, Jiangsu (CN); **Zhuping Wu**, Jiangsu (CN)

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(73) Assignee: **DRAPHO ELECTRONICS TECHNOLOGY CO., LTD.**, Kunshan, Jiangsu (CN)

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Primary Examiner — Hae Moon Hyeon

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(74) *Attorney, Agent, or Firm* — Locke Lord LLP; Tim Tingkang Xia, Esq.

(30) **Foreign Application Priority Data**

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(57) **ABSTRACT**

(51) **Int. Cl.**

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H01R 13/506 (2006.01)
H01R 13/41 (2006.01)
H01R 12/72 (2011.01)
H01R 13/6581 (2011.01)

An electrical connector includes an insulating housing, a shell retained on the insulating housing, a plurality of terminals retained on the mating portion of the insulating housing, and a spacer engaging with the insulating housing. The insulating housing includes a base portion and a mating portion protruding from the base portion, the base portion has a top wall, a bottom wall, a pair of sidewalls connecting with the top wall and bottom wall, a front wall connecting with the mating portion and a rear wall. The front wall of the base portion has a pair of slanted portions formed on two sides of the mating portion, the rear wall of the base portion has a plurality of barriers for retaining the terminals and a pair of flange portions on two sides of the barriers, each flange portion has a groove on an inner side surface to engage with the spacer.

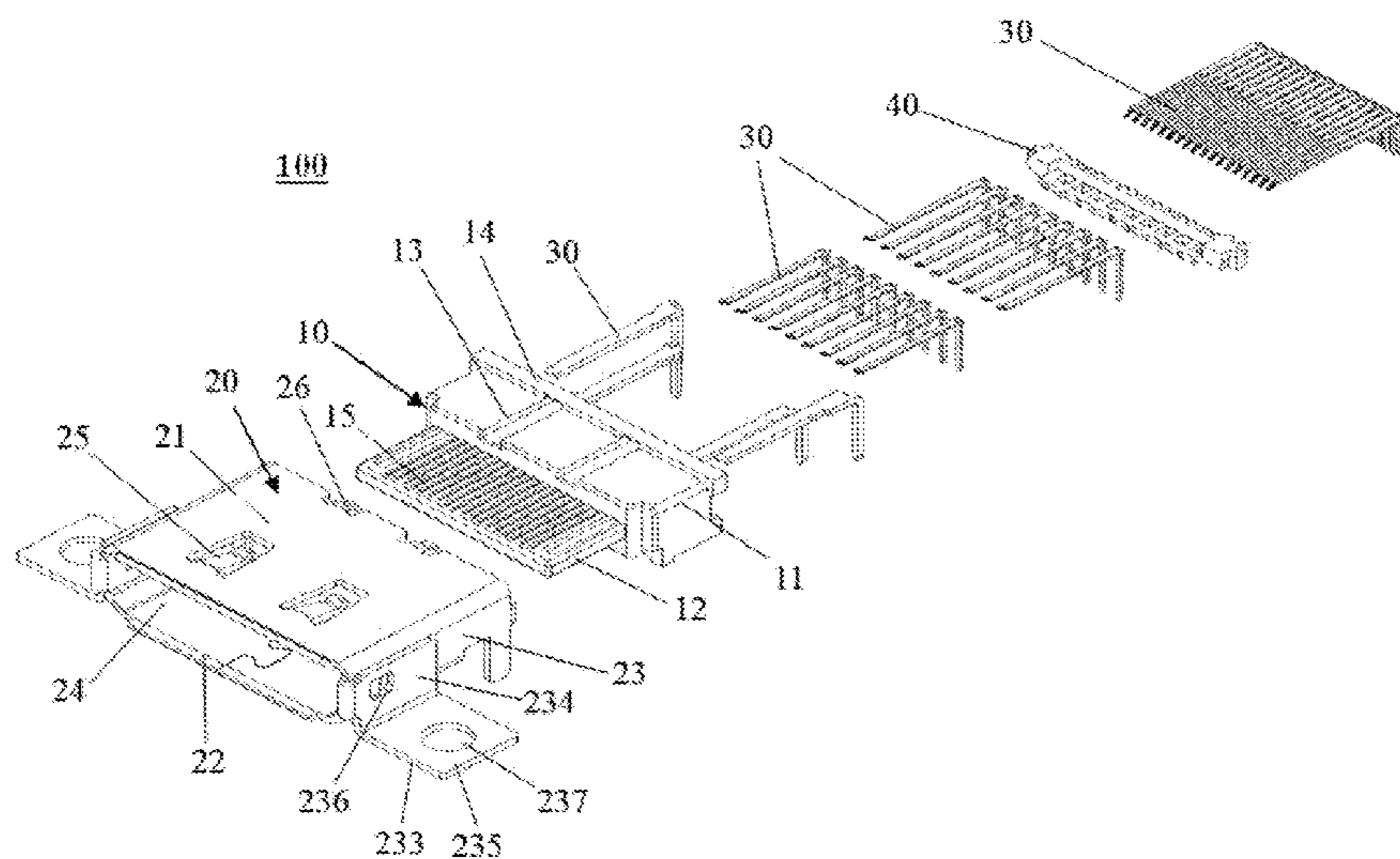
(52) **U.S. Cl.**

CPC **H01R 13/506** (2013.01); **H01R 13/41** (2013.01); **H01R 12/724** (2013.01); **H01R 13/6581** (2013.01)

7 Claims, 3 Drawing Sheets

(58) **Field of Classification Search**

CPC . H01R 23/7073; H01R 23/02; H01R 23/6873



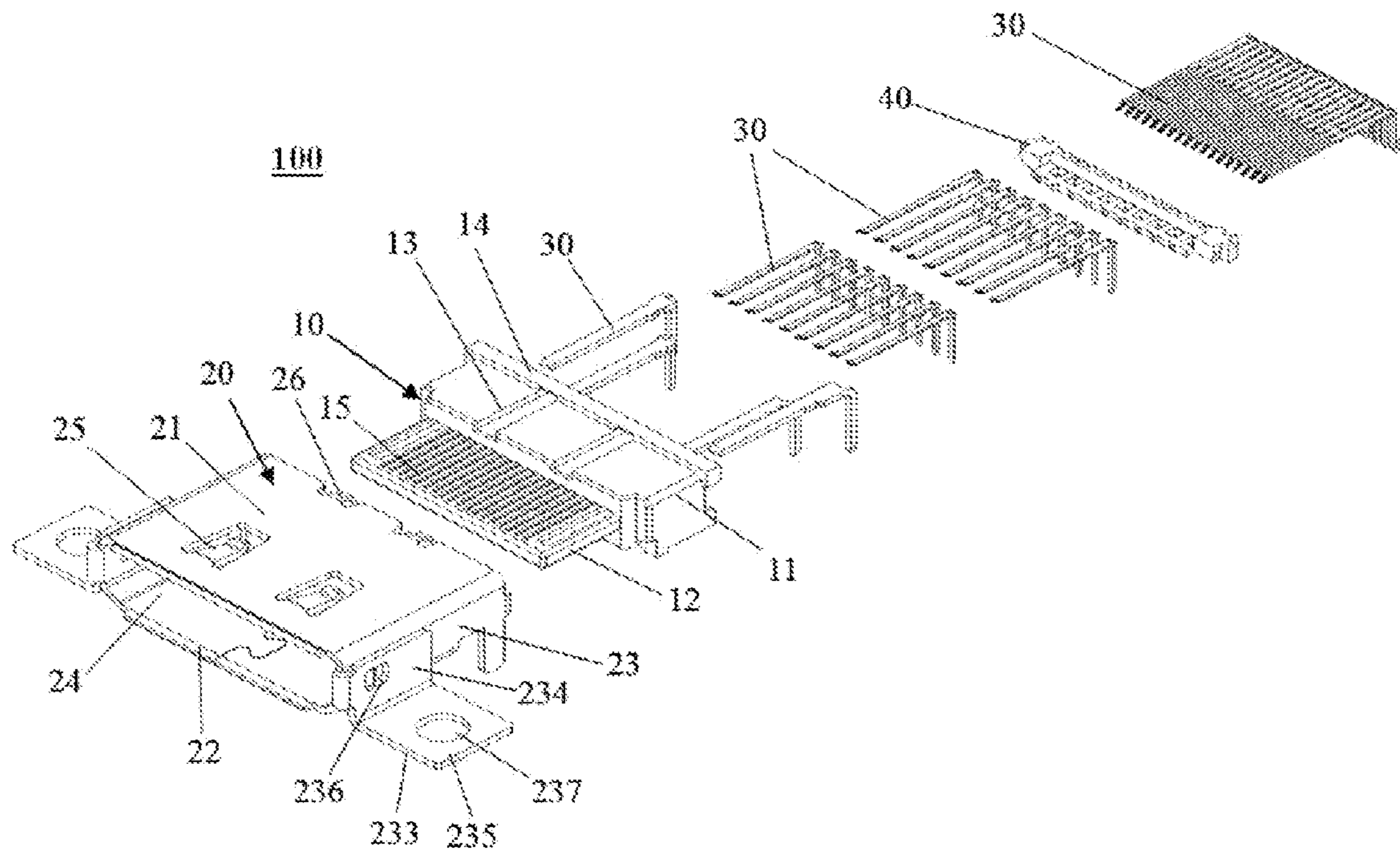


FIG. 1

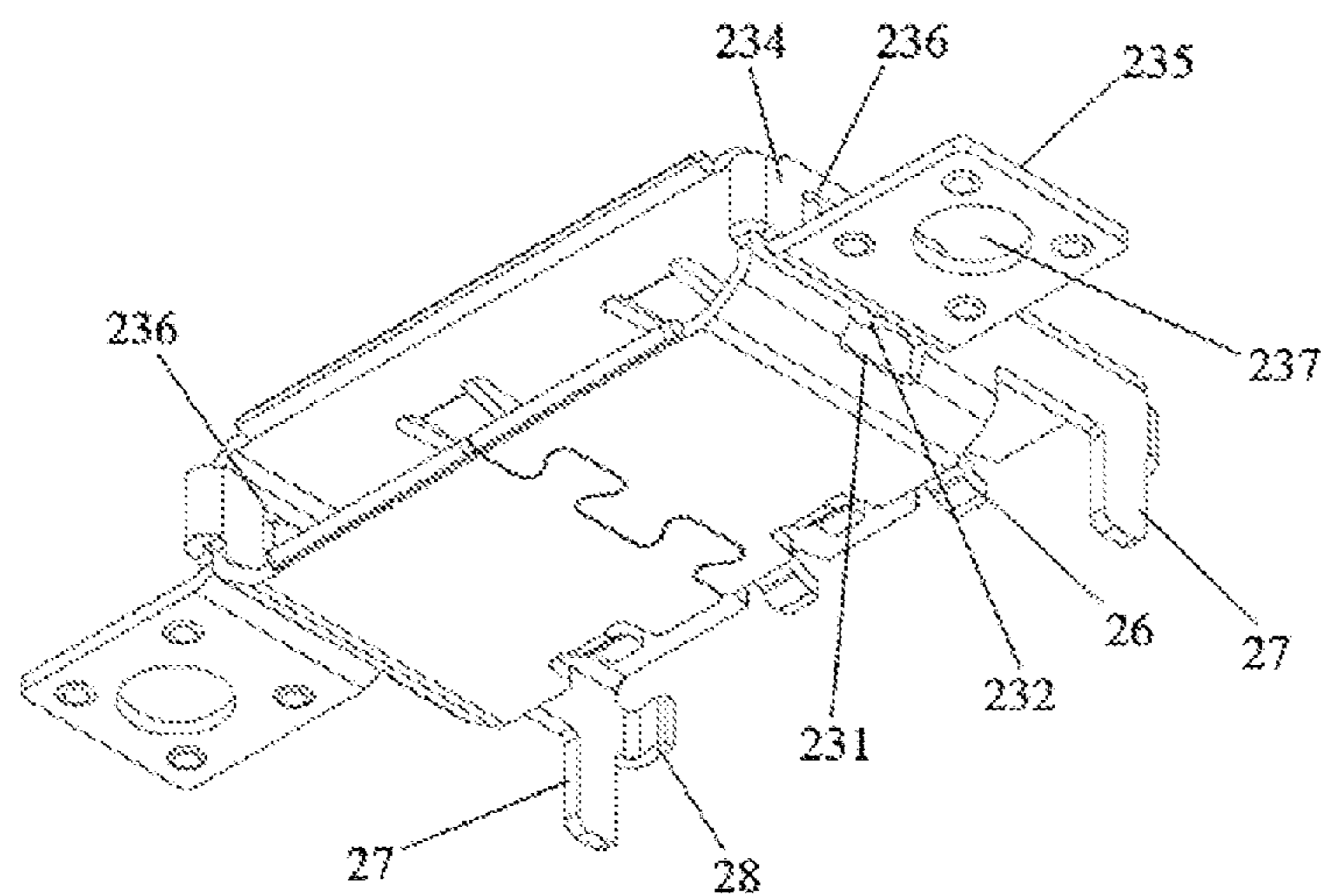


FIG. 2

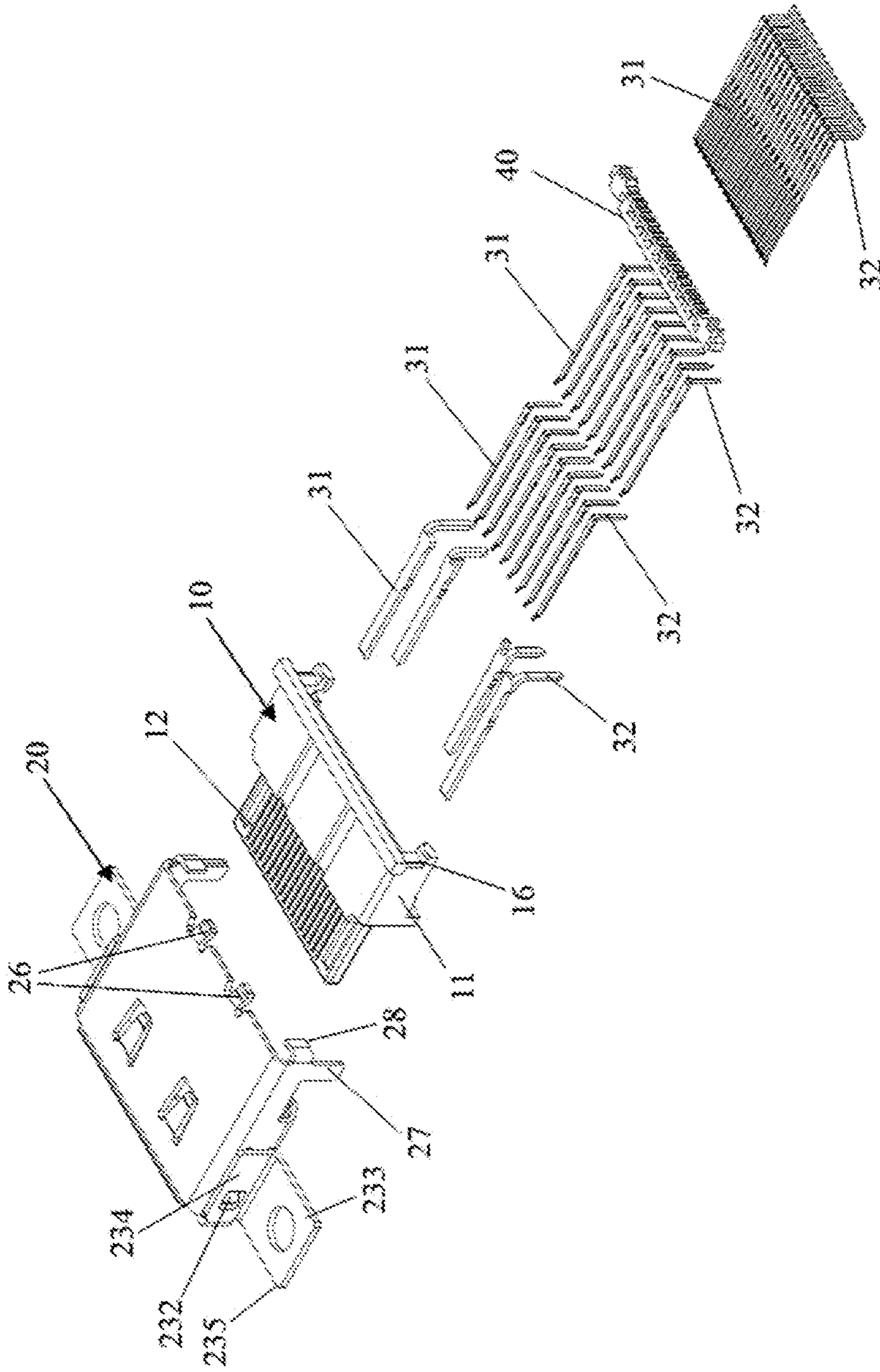


FIG. 3

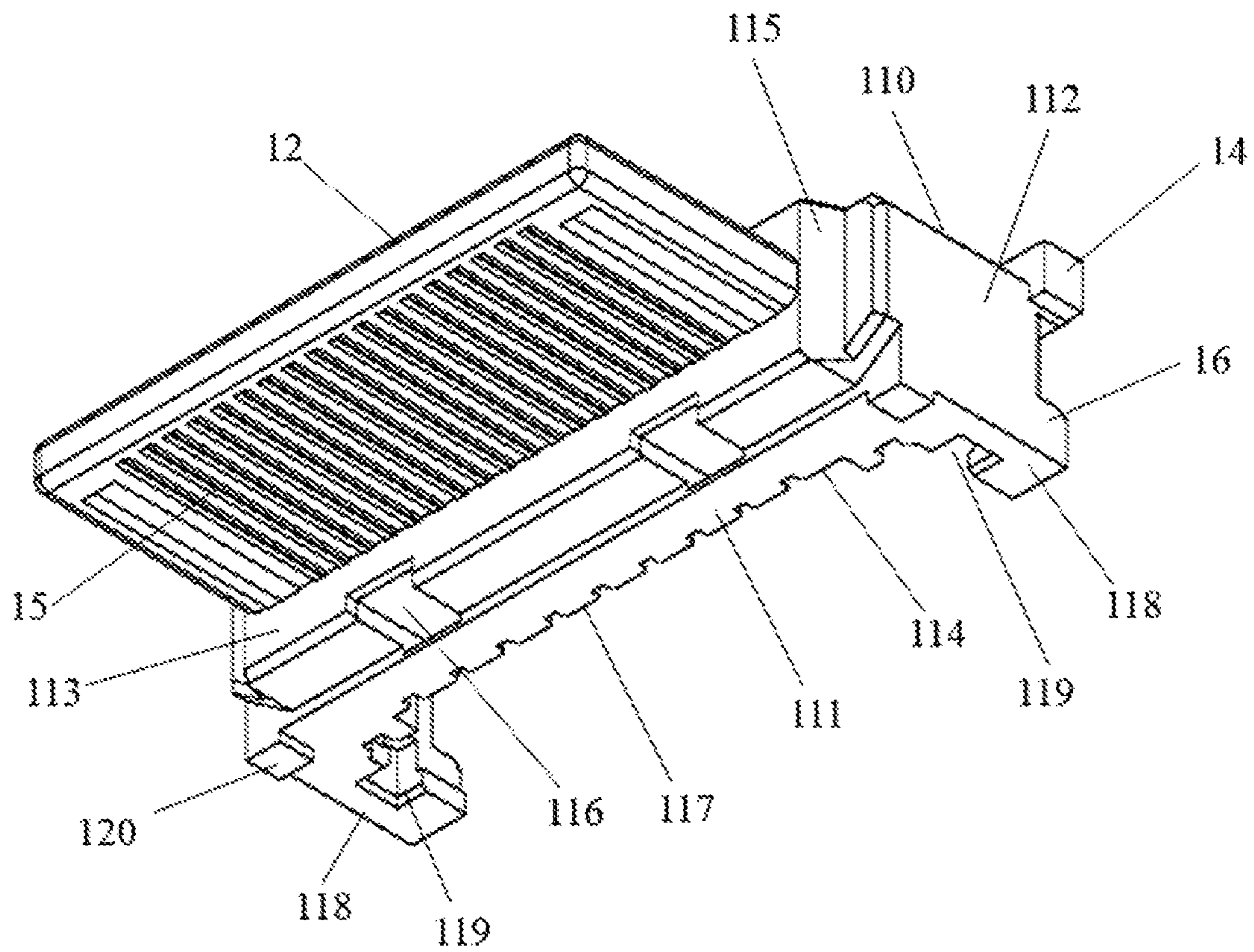


FIG. 4

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ELECTRICAL CONNECTOR WITH AN INSULATING HOUSING FIRMLY ENGAGED WITH A SHELL AND A SPACER

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority under 35 U.S.C. §119 to People's Republic of China Patent Application 201320596510.0 entitled "An electrical connector" filed Sep. 26, 2013.

FIELD OF THE INVENTION

The present invention relates generally to electrical connection, and more particularly to electrical connectors.

BACKGROUND

An electrical connector is a component with high precision and used for electrically mating with a coupled electrical connector so that the electrical signal can be transmitted therebetween, thus, electrical connectors are widely used in electrical fields such as a computer which contains kinds of connectors like USB connector, D-Sub connector, RJ-45 connector etc.

Traditionally, an electrical connector normally includes an insulating housing and a plurality of terminals retained in the insulating housing. In order to improve the quality of signal transmission, said electrical connector may further includes a metal shell which covers on said insulating housing to realize EMI Shielding. Moreover, in order to assemble to electrical connector onto a PCB (printed circuit board) precisely without movement of terminal soldering tail, the insulating housing normally includes a spacer located behind the insulating housing for retaining the soldering tails of the terminals. As a carrier, the insulating housing retains the terminals and the metal shell firmly and also engages with the spacer. As the insulating housing is made of plastic materials and having a small size, the engagement between the insulating housing and the metal shell or spacer requires enough retaining force to ensure the stability of the connection if mating frequently, however, the insulating housing of a conventional electrical connector lacks of effective and simple structures to retain the metal shell and the spacer firmly.

Thus, it is necessary to provide a new type electrical connector to solve the problems mentioned above.

SUMMARY OF THE INVENTION

Accordingly, an object of the present invention is to provide an electrical connector with a new type of insulating housing which can firmly engage with the shell and the spacer and meet the requirements of frequent mating.

In order to achieve the object set forth, an electrical connector in accordance with the present invention comprises an insulating housing including a base portion and a mating portion protruding from said base portion, said base portion including a top wall, a bottom wall, a pair of sidewalls connecting with said top wall and bottom wall, a front wall connecting with said mating portion and a rear wall; a shell retained on said insulating housing; a spacer engaging with said rear wall of the insulating housing; a plurality of terminals retained on said mating portion of said insulating housing; wherein said front wall of the base portion has a pair of slanted portions formed on two sides of said mating portion, said rear wall of the base portion has a plurality of barriers for

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retaining said terminals and a pair of flange portions on two sides of said barriers, each flange portion has a groove on an inner side surface to engage with said spacer.

Other objects, advantages and novel features of the invention will become more apparent from the following detailed description when taken in conjunction with the accompanying drawings.

DESCRIPTION OF THE DRAWINGS

FIG. 1 is an exploded, perspective view of an electrical connector of the present invention.

FIG. 2 is a perspective view of a shell of an electrical connector of the present invention.

FIG. 3 is another exploded, perspective view of an electrical connector of the present invention.

FIG. 4 is a perspective view of an insulating housing of an electrical connector of the present invention.

DETAILED DESCRIPTION

Reference will now be made in detail to the preferred embodiment of the present invention.

As referring to FIG. 1 to FIG. 4, the present invention provides an electrical connector **100**. The electrical connector **100** includes an insulating housing **10**, a shell **20** retained on said insulating housing **10**, and a plurality of terminals **30** received in said insulating housing **10**, and a spacer **40** for retaining said terminals **30**. Said electrical connector **100** is used for mating with a coupled electrical connector (not shown) along a mating direction to realize signal transmission.

Said insulating housing **10** includes a base portion **11** and a mating portion **12** protruding from said base portion **11**. Said base portion **11** has a pair of engaging slots **13** which are parallel to each other and a protruding portion **14** formed on an end of said engaging slots **13**, moreover, the end of said engaging slot **13** further extends into said protruding portion **14**. Said mating portion **12** is plate-like with a top surface and bottom surface each of which defines a plurality of passageways **15** for receiving said terminals **30**, said passageway **15** extends parallel to said engaging slot **13**. As shown in FIG. 4, said base portion **11** has a top wall **110**, a bottom wall **111**, a pair of sidewalls **112** connecting with said top wall **110** and bottom wall **111**, a front wall **113** connecting with said mating portion **12**, and a rear wall **114** engaging with said spacer **40**. Said engaging slots **13** are formed on said top wall **110**, the protruding portion **14** extends perpendicular to the engaging slots **13** and protrudes upwardly from said top wall **110** to get closer to a backside of the base portion **11**. Said front wall **113** has a pair of slanted portions **115** which are formed on two sides of said mating portion **12** for conveniently mating with a coupled electrical connector. Furthermore, said bottom wall **111** of the base portion **11** defines a pair of inserting slots **116** for retaining with said shell **20** firmly. Said rear wall **114** has a plurality of barriers **117** for retaining said terminals **30** and a pair of flange portions **118** on two sides of said barriers **117** to retain said spacer **40** firmly. Said two flange portion **118** defines a pair of grooves **119** on an inner side surface for engaging with said spacer **40**. Said bottom wall **111** further has a pair of locking posts **120** engaging with said shell **20**.

Said shell **20** is made of metal which are formed by stamping process and then bended into a unitary body. Said shell **20** has a top plate **21**, a bottom plate **22** parallel to said top plate **21**, and a pair of side plates **23** connecting with said top plate **21** and the bottom plate **22**, said top plate **21**, bottom plate **22**, side plates **23** together define a receiving room **24** for receiv-

ing a coupled electrical connector. Said top plate **21** has a pair of elastic tabs **25** protruding into said receiving room **24** and a pair of locking tabs **26** formed on a backside of said elastic tabs **25**. Said elastic tabs **25** are used to connect with a shell member of said couple electrical connector to form a ground circuit, and said two elastic tabs **25** are correspond to said two engaging slots **13** respectively and located on an upper side of said engaging slots **13**. Said locking tabs **26** extend from a rear edge of said top plate **21** for inserting into said protruding portion **14** along said engaging slots **13** so that the shell **20** can be firmly retained on the insulating housing **10**. Each side plate **23** has a hole **231**, a bending tab **232** inside the hole **231**, and a retaining portion **233** outside the hole **231**, said retaining portion **233** is bended and extends backwardly from a front edge of the side plate **23**, moreover, said retaining portion **233** includes a vertical portion **234** and a horizontal portion **235** which is bended and extending from a bottom of said vertical portion **234**. Said vertical portion **234** is parallel to an outer surface of said side plate **23** and includes an opening **236** correspond to said hole **231** in order to receive the bending tab **232**. Said horizontal portion **235** is rectangular and has a circular retaining aperture **237**, in a preferred embodiment of the present invention, said retaining aperture **237** engages with a fixation component such as a screw bolt so that the retaining portion **233** can be mounted onto a PCB.

Additionally, in order to strengthen the connection between said shell **20** and the PCB, said shell **20** in present invention further includes a pair of locking legs **27** which engages with the PCB by Through-Hole soldering technology. Said locking leg **27** extends downwardly from a bottom edge of said side plate **23**. A bending leg **28** is formed on one side of said locking leg **27** and extending inwardly to lock with a backside of the base portion **11**. Said base portion **11** of the insulating housing **10** has a pair of step portions **16** engaging with said bending legs **28**, which improves the retaining force between the shell **20** and the insulating housing **10**.

Said terminal **30** is L-shaped and has a horizontal arm **31** and a vertical arm **32**. Said vertical arm **32** is vertically bended from an end of said horizontal arm **31** in order to engage with said spacer **40**, which can prevent the vertical arms **32** from moving away during the process of soldering on the PCB.

To sum up, the electrical connector **100** of the present invention provides an insulating housing **10** with modified structures which can engage with the shell **20** firmly by using inserting slots **116**, locking posts **120** and step portions **116**. Meanwhile, the insulating housing **10** also can engage with the spacer **40** firmly by using the structures of flange portions **118** and grooves **119**, which ensures a stable connection with enough retaining force between the insulating housing **10**, the shell **20** and the spacer **40** even under a condition of frequent mating. Moreover, by using the slanted portions **115**, the electrical connector may match with a coupled electrical connector smoothly.

The preceding description of the disclosed embodiments is provided to enable any person skilled in the art to make or use the present invention. Various modifications to these embodiments will be readily apparent to those skilled in the art, and the generic principles defined herein may be applied to other

embodiments without departing from the spirit or scope of the invention. Thus, the present invention is not intended to be limited to the embodiments shown herein but is to be accorded the widest scope consistent with the following claims and the principles and novel features disclosed herein.

What is claimed is:

1. An electrical connector, comprising:

an insulating housing including a base portion and a mating portion protruding from said base portion, said base portion including a top wall, a bottom wall, a pair of sidewalls connecting with said top wall and bottom wall, a front wall connecting with said mating portion and a rear wall;

a shell retained on said insulating housing;

a spacer engaging with said rear wall of the insulating housing;

a plurality of terminals retained on said mating portion of said insulating housing;

wherein said front wall of the base portion has a pair of slanted portions formed on two sides of said mating portion, said rear wall of the base portion has a plurality of barriers for retaining said terminals and a pair of flange portions on two sides of said barriers, each flange portion has a groove on an inner side surface to engage with said spacer;

wherein said bottom wall of the base portion defines a pair of inserting slots for retaining said shell, said rear wall of the base portion has a pair of step portions engaging with said shell; and

wherein said base portion has a pair of engaging slots formed on said top wall and a protruding portion formed on an end of said engaging slots, said engaging slots extend into said protruding portion.

2. The electrical connector according to claim 1, wherein said protruding portion extends perpendicular to the engaging slots and protrudes upwardly from said top wall, said protruding portion is formed on a rear side edge of said top wall.

3. The electrical connector according to claim 2, wherein said shell has a top plate which includes a pair of elastic tabs and a pair of locking tabs formed on a backside of said elastic tabs, said locking tabs engage into said protruding portion along said engaging slots.

4. The electrical connector according to claim 3, wherein said shell has a side plate and a retaining portion bended backwardly from a front edge of the side plate, said retaining portion has a vertical portion and a horizontal portion bended from a bottom edge of said vertical portion, said vertical portion is parallel to an outer surface of said side plate and includes an opening.

5. The electrical connector according to claim 4, wherein said side plate of the shell has a hole corresponding to said opening of the side plate and a bending tab inside the hole.

6. The electrical connector according to claim 5, wherein said shell has a pair of bending legs retained on said step portions of the insulating housing.

7. The electrical connector according to claim 6, wherein said bottom wall further has a pair of locking posts.

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