



US009057490B2

(12) **United States Patent**
Sharrah et al.

(10) **Patent No.:** **US 9,057,490 B2**
(45) **Date of Patent:** **Jun. 16, 2015**

(54) **PORTABLE LIGHT HAVING A MOVABLE HEAD AND A USB CHARGING PORT**

USPC 362/183, 191, 199–201, 205, 208, 396
See application file for complete search history.

(71) Applicant: **Streamlight, Inc.**, Eagleville, PA (US)

(56) **References Cited**

(72) Inventors: **Raymond L. Sharrah**, Collegetown, PA (US); **Peter J. Ziegenfuss**, Sellersville, PA (US); **Brian Orme**, Phoenixville, PA (US)

U.S. PATENT DOCUMENTS

D139,628 S 12/1944 Chapman
2,539,974 A 1/1951 Riddell

(73) Assignee: **Streamlight, Inc.**, Eagleville, PA (US)

(Continued)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

FOREIGN PATENT DOCUMENTS

JP 2007-500933 1/2007
JP 3133833 7/2007

(21) Appl. No.: **13/969,972**

(Continued)

(22) Filed: **Aug. 19, 2013**

OTHER PUBLICATIONS

(65) **Prior Publication Data**

US 2013/0335954 A1 Dec. 19, 2013

Armament Systems and Procedures, "Triad USB—Micro USB Rechargeable LED Light", Press Release, Aug. 16, 2012, 2 pages, <http://www.asp-usa.com/press-releases/triad-usb-micro-usb-rechargeable-led-light.html>.

(Continued)

Related U.S. Application Data

(60) Division of application No. 13/195,306, filed on Aug. 1, 2011, now Pat. No. 8,511,847, which is a continuation of application No. 29/367,099, filed on Aug. 3, 2010, now Pat. No. Des. 680,672.

Primary Examiner — Stephen F Husar

(74) *Attorney, Agent, or Firm* — Clement A. Berard, Esq.; Dann, Dorfman, Herrell & Skillman, PC

(60) Provisional application No. 61/447,279, filed on Feb. 28, 2011.

(51) **Int. Cl.**

F21L 4/00 (2006.01)
F21L 4/04 (2006.01)

(Continued)

(57) **ABSTRACT**

A rechargeable portable light may comprise: a generally rectangular light body having a cavity therein; a rechargeable source of electrical power disposed in the cavity of the light body; a light source supported by the light body for producing light; a switch for selectively actuating the light source; a USB compatible connector on the light body electrically coupled for charging the rechargeable source of electrical power. The light source may be movable relative to the light body. The light may also include a clip attached to the light body for attaching the light to a person and/or object.

(52) **U.S. Cl.**

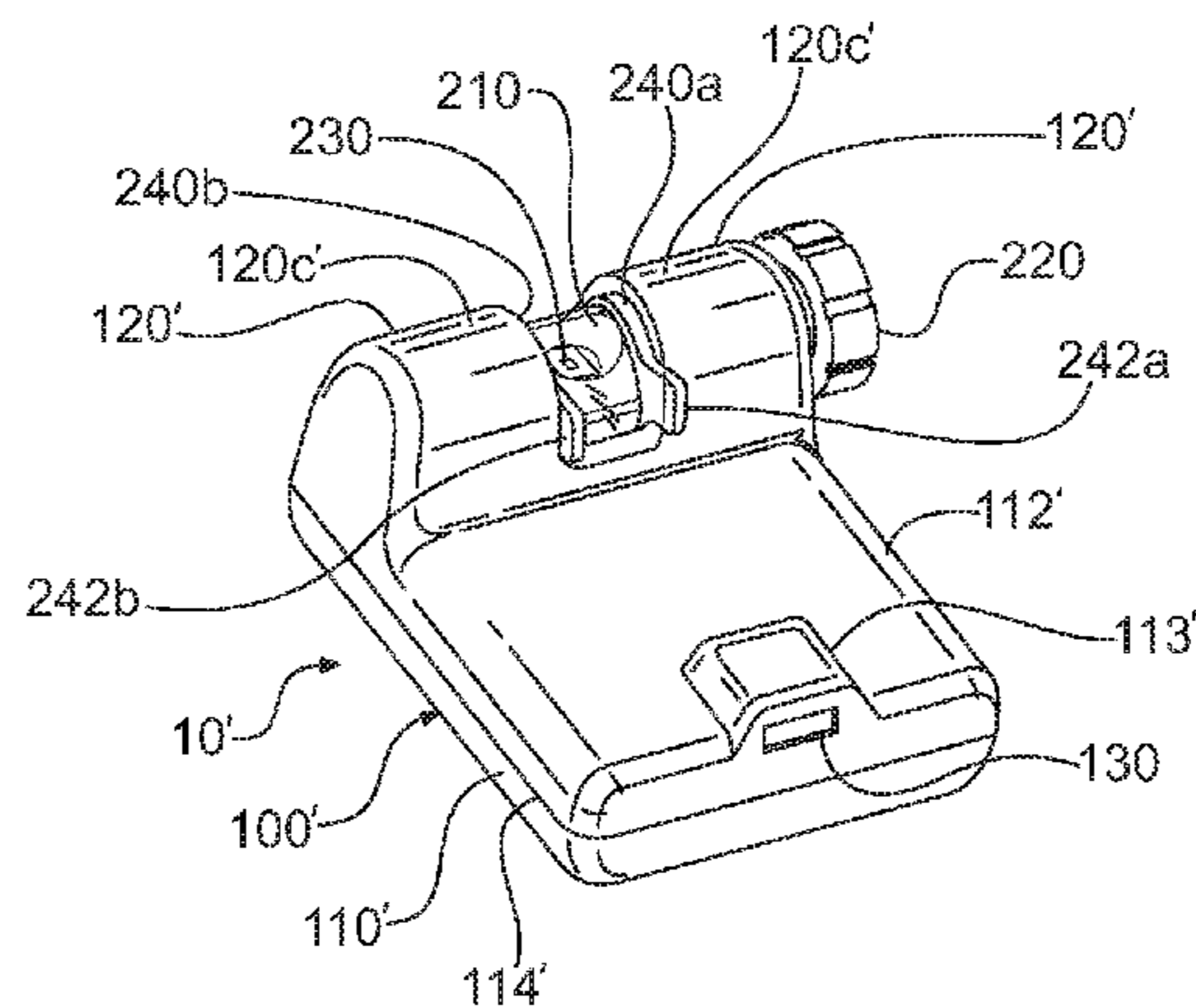
CPC ... **F21L 4/04** (2013.01); **F21L 4/08** (2013.01); **F21V 9/083** (2013.01); **F21V 21/08** (2013.01);

(Continued)

(58) **Field of Classification Search**

CPC F21L 4/04; F21L 4/08; F21V 9/083; F21V 21/08; F21V 21/0808; F21V 21/0832; F21V 21/0885; F21V 29/70; F21Y 2101/02

25 Claims, 7 Drawing Sheets



- (51) **Int. Cl.**
F21L 4/08 (2006.01)
F21V 9/08 (2006.01)
F21V 21/08 (2006.01)
F21V 21/088 (2006.01)
F21Y 101/02 (2006.01)
- (52) **U.S. Cl.**
 CPC *F21V 21/0808* (2013.01); *F21V 21/0832*
 (2013.01); *F21V 21/0885* (2013.01); *F21Y*
2101/02 (2013.01); *F21V 29/70* (2015.01)
- (56) **References Cited**
- | | | |
|------------------|---------|---------------------|
| 2003/0112624 A1 | 6/2003 | Quittner |
| 2005/0041428 A1 | 2/2005 | Zhang |
| 2005/0231941 A1* | 10/2005 | Huang 362/200 |
| 2007/0159809 A1 | 7/2007 | Kim et al. |
| 2007/0159810 A1 | 7/2007 | Kim |
| 2007/0171629 A1 | 7/2007 | Langenwalter |
| 2008/0316736 A1 | 12/2008 | Hunnewell |
| 2009/0290335 A1 | 11/2009 | Levine |
| 2010/0002421 A1 | 1/2010 | Arnold, III |
| 2010/0033960 A1 | 2/2010 | Levine |
| 2010/0046211 A1 | 2/2010 | Spartano |
| 2010/0165609 A1 | 7/2010 | Sohn |
| 2010/0165633 A1 | 7/2010 | Moolman et al. |
| 2010/0301779 A1 | 12/2010 | Spartano et al. |
| 2012/0235593 A1 | 9/2012 | Sharrah et al. |

U.S. PATENT DOCUMENTS

2,612,598 A	9/1952	Berman
2,949,612 A	8/1960	Kafko et al.
RE31,458 E	12/1983	Trattner
D296,827 S	7/1988	Yuen
D306,212 S	2/1990	Holterscheidt
5,050,053 A	9/1991	McDermott
D328,144 S	7/1992	Yuen
D332,839 S	1/1993	Beckner, Jr.
D344,358 S	2/1994	Yuen
D349,776 S	8/1994	Yuen
D413,993 S	9/1999	Yuen
6,022,119 A	2/2000	Booty, Jr.
D425,642 S	5/2000	Zeller
6,142,644 A	11/2000	Leung
D435,679 S	12/2000	Naghi et al.
6,469,619 B1	10/2002	Mayercheck et al.
6,471,064 B2	10/2002	Gordon
6,764,202 B1	7/2004	Herring et al.
6,905,223 B2	6/2005	Halasz
6,953,260 B1	10/2005	Allen
D518,584 S	4/2006	Chan
7,021,783 B2	4/2006	Quittner
7,033,036 B2	4/2006	Pederson
7,048,403 B2	5/2006	Parker et al.
D548,384 S	8/2007	Komar et al.
D549,379 S	8/2007	Sharrah et al.
7,306,348 B2	12/2007	Quittner
7,435,508 B2	10/2008	Lee et al.
7,466,082 B1	12/2008	Snyder et al.
D589,186 S	3/2009	Coushaine et al.
7,497,584 B1	3/2009	Quittner
7,513,662 B2	4/2009	Parker et al.
D595,875 S	7/2009	Irvine
7,581,847 B2	9/2009	Dalton
D611,629 S	3/2010	Sharrah et al.
7,802,909 B2*	9/2010	Baker 362/183
D645,179 S	9/2011	Gulker
D647,229 S	10/2011	Ma
8,066,396 B2	11/2011	Hunt
D650,933 S	12/2011	Cheng
D655,433 S	3/2012	Levine
D667,404 S	9/2012	Akana et al.
8,356,910 B2	1/2013	Messinger et al.
8,511,847 B2	8/2013	Sharrah et al.
2002/0191396 A1	12/2002	Reiff et al.

FOREIGN PATENT DOCUMENTS

JP	2008-269974	11/2008
WO	WO 2004/111530	12/2004
WO	WO 2008/094013	8/2008

OTHER PUBLICATIONS

Light Reviewers, "NexTorch myTorch (18650) Review", Feb. 2011, 21 pages, <http://lightreviewers.com/2011/02/nextorch-18650-review.html>.

SureFire, LLC, "Headlamps", <http://www.surefire.com/headlamps>, ©2010, 3 pages.

Underwater Kinetics, "Vizion eLED—Waterproof LED Headlamp", ©2007, 1 page.

Lab Safety Supply, "Bright Star® WorkSafe® Razor Zone Zero Flashlight", © 2011 GHC Specialty Brands, LLC, www.labsafety.com/bright-star-worksafe-razor-zone-zero-flashlight_24535811, 2 pages.

Global Stores Group Industrial & Safety Division, "Bright Star Razor LED Flashlights", © 2006, www.allsafetysupplies.com/bright-star-razor-LED-flashlights_p_14674, 2 pages.

Bright Star, "Product Data Sheet: Razor 3AA-cell LED Flashlight", date prior to May 5, 2011, 1 pg.

Cat Eye Co., Ltd., "Headlights", <http://www.cateye.com/en/product> . . . , © 2010, 23 pages.

International Searching Authority/US, "International Search Report—Application No. PCT/US2011/046119", Dec. 12, 2011, 2 pages.

USPTO, "Notice of References Cited (PTO-892) U.S. Appl. No. 29/367,099", mail date Dec. 12, 2012, 1 page.

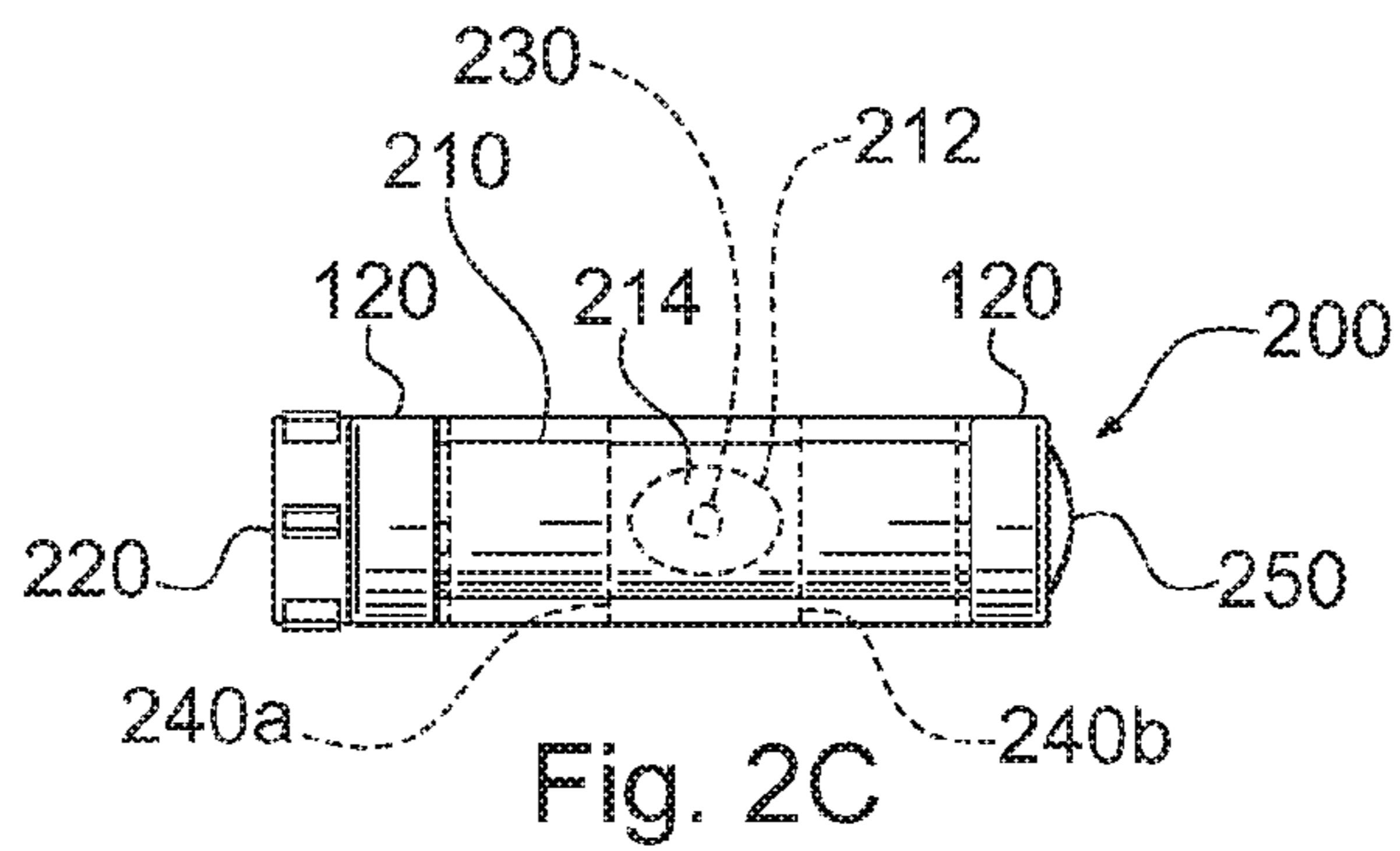
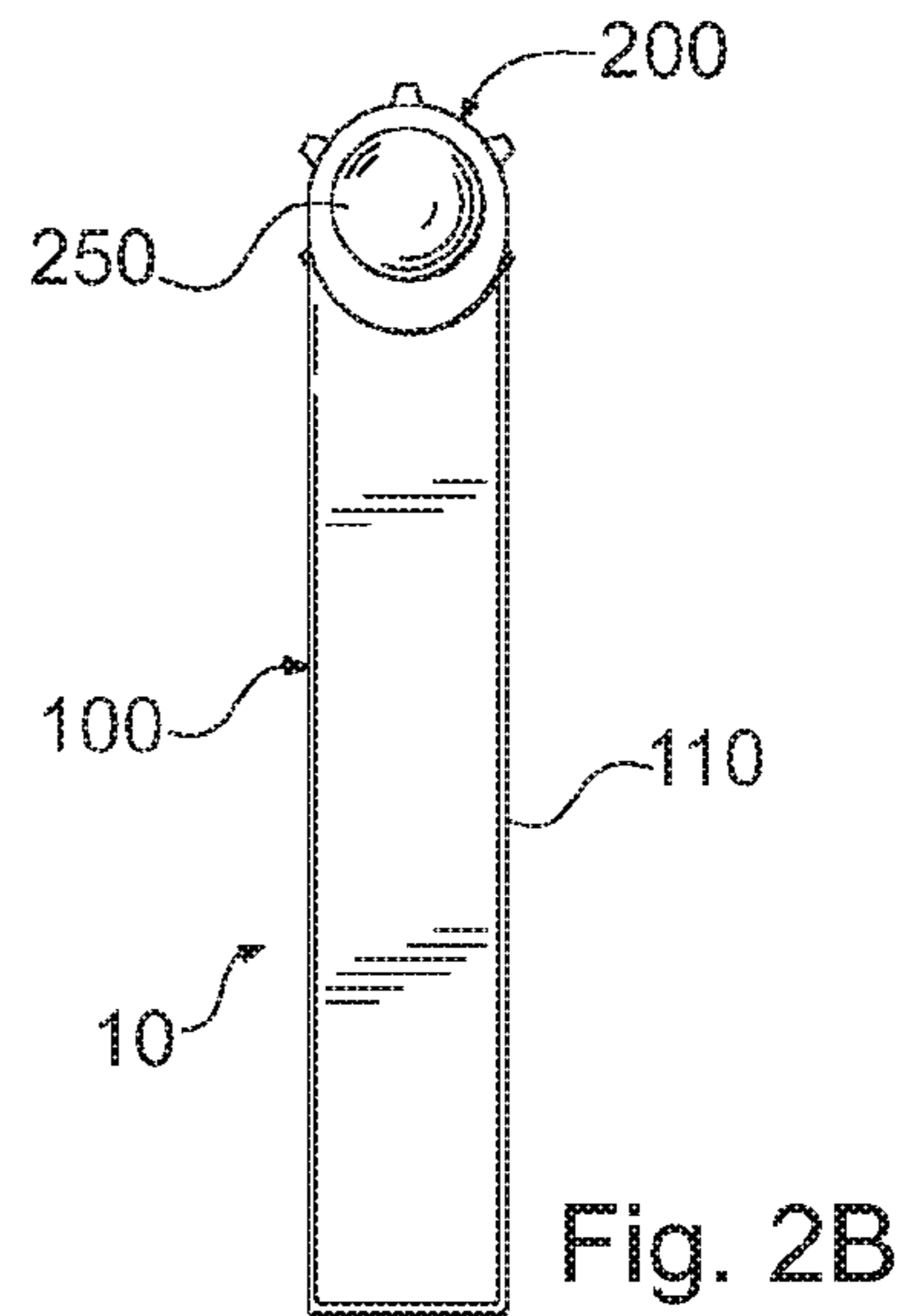
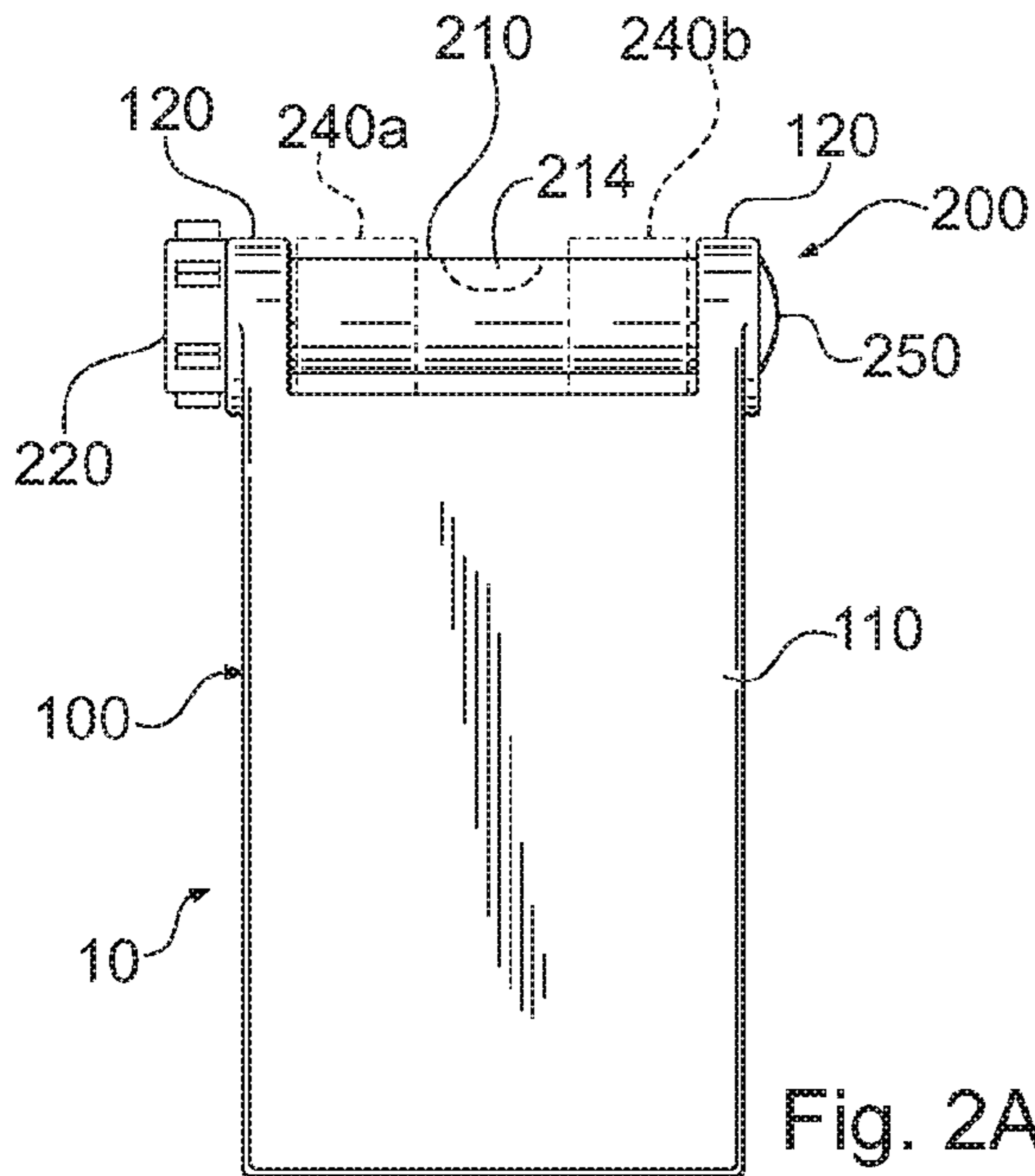
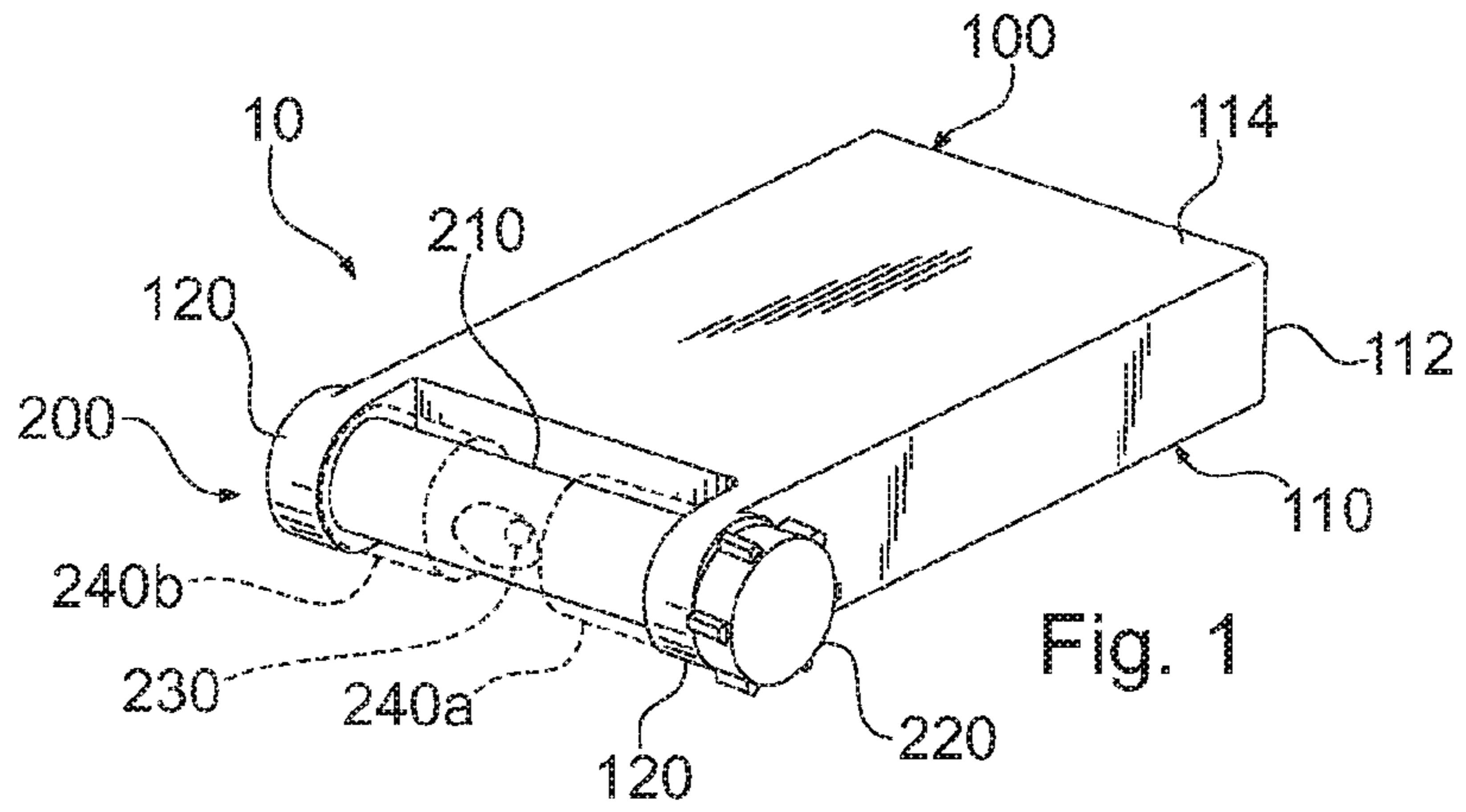
Amazon.com, "ASP Triad USB LED Flashlight 35625", Printed on or about Sep. 9, 2014, 4 pages, <http://www.amazon.com/ASP-Triad-USB-flashlight-35625/dp/B00AQ1RBPK>.

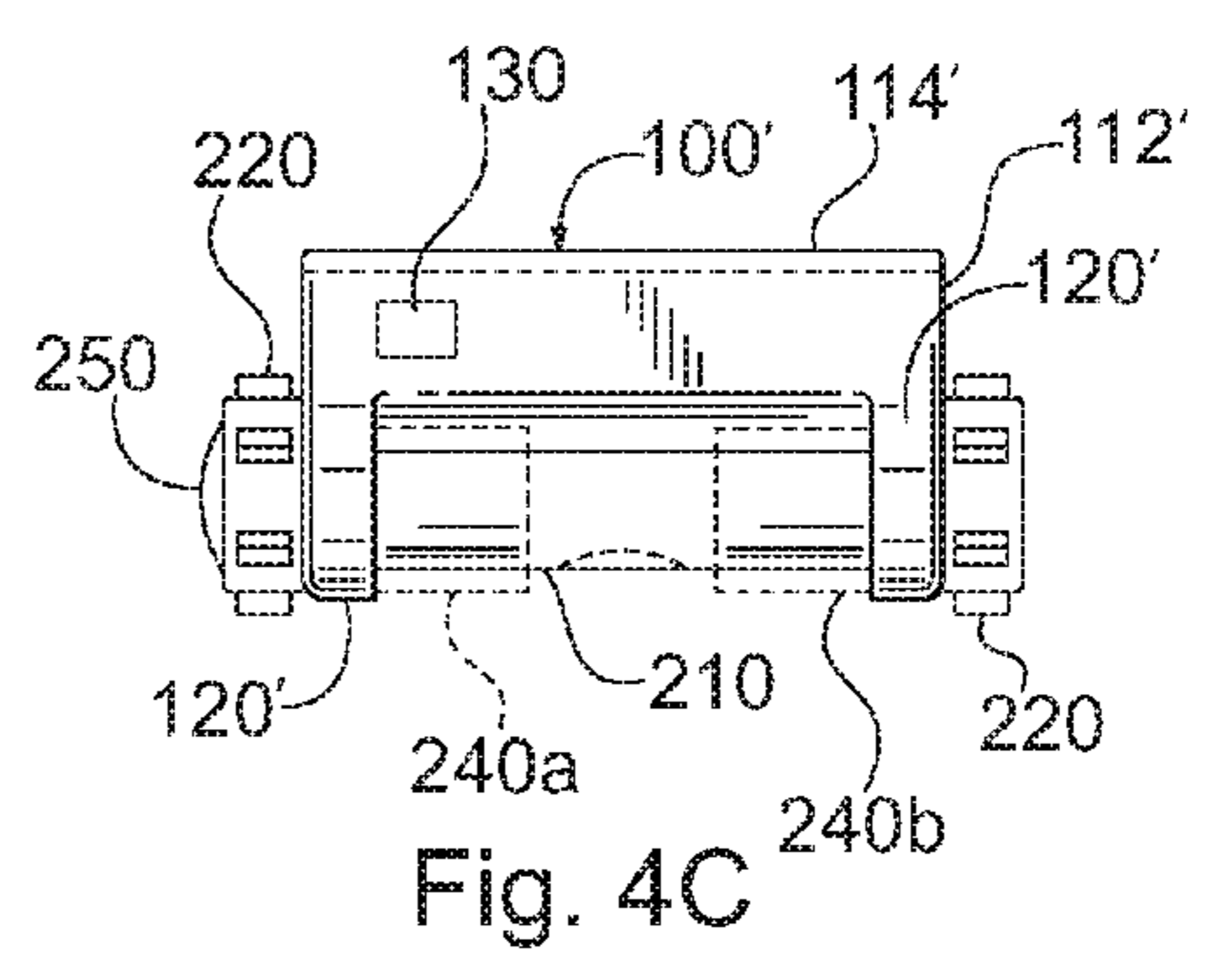
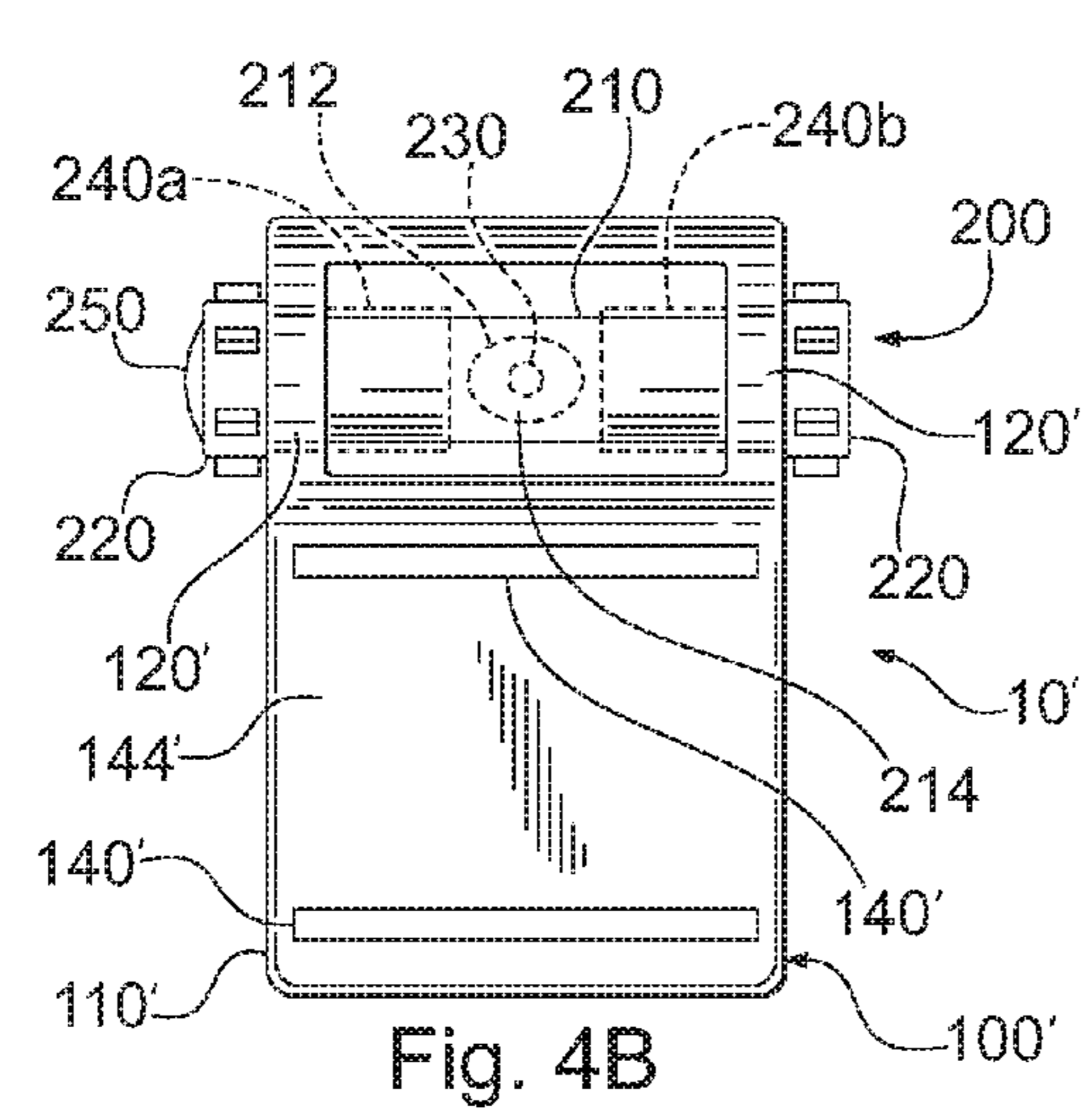
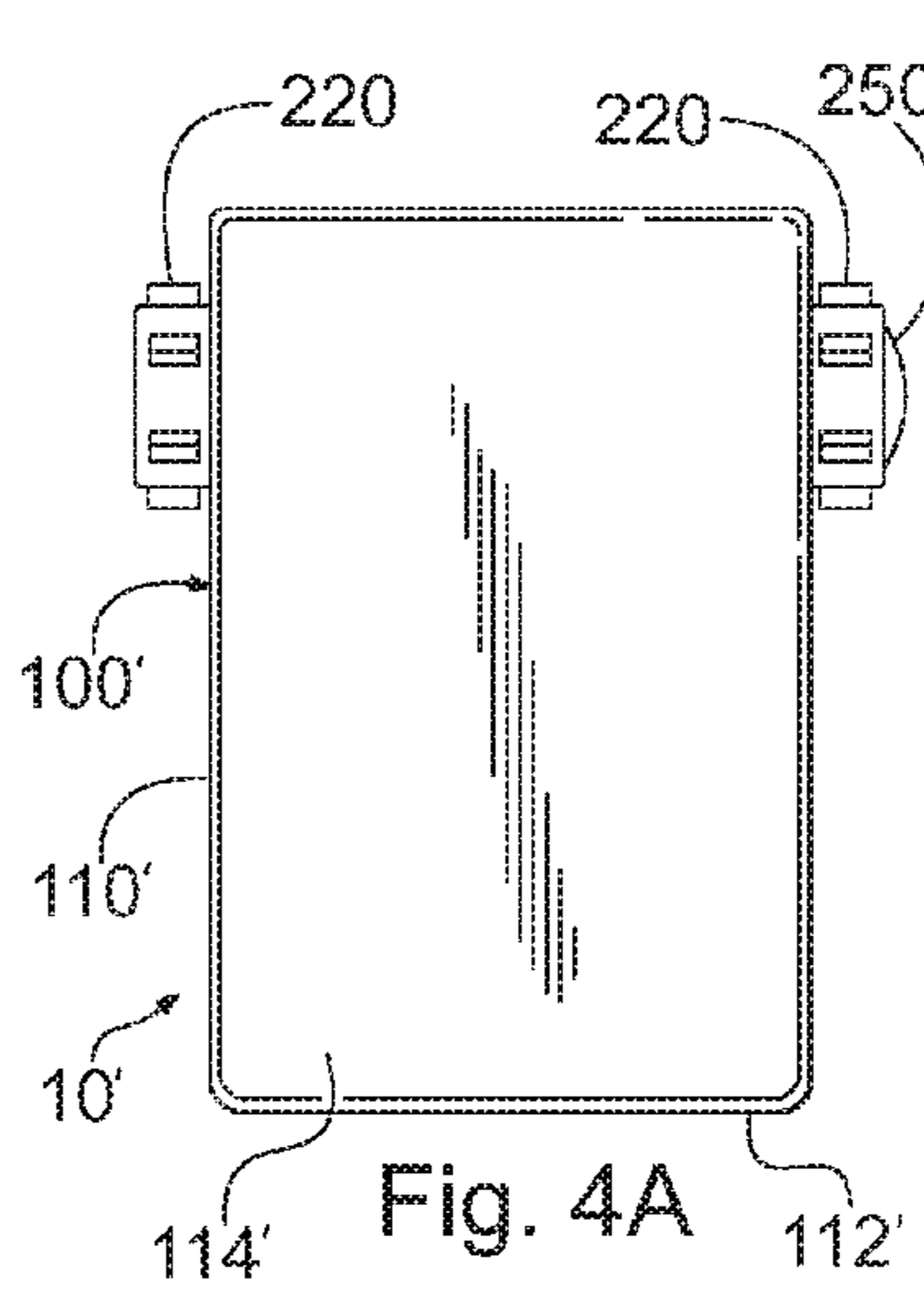
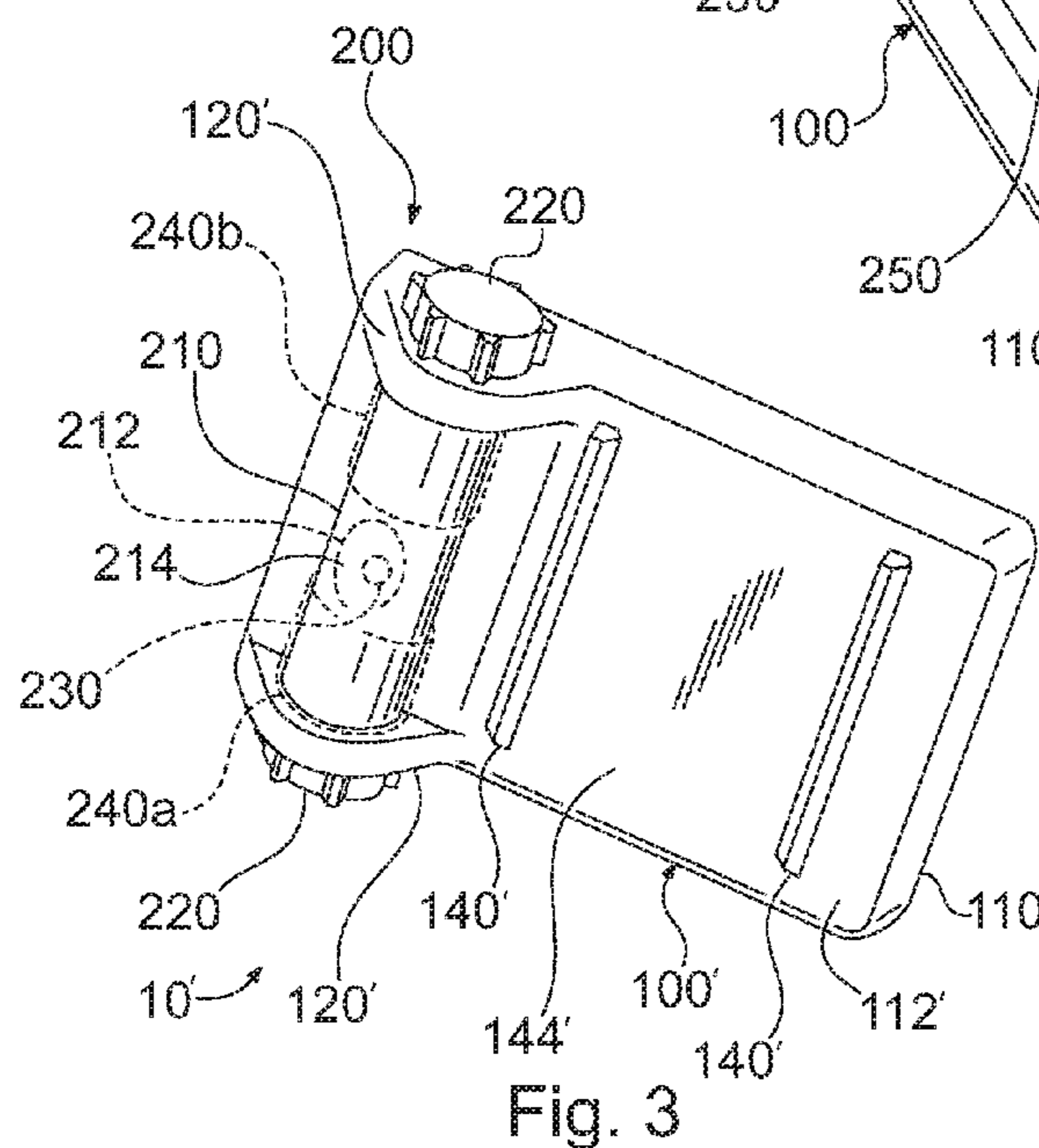
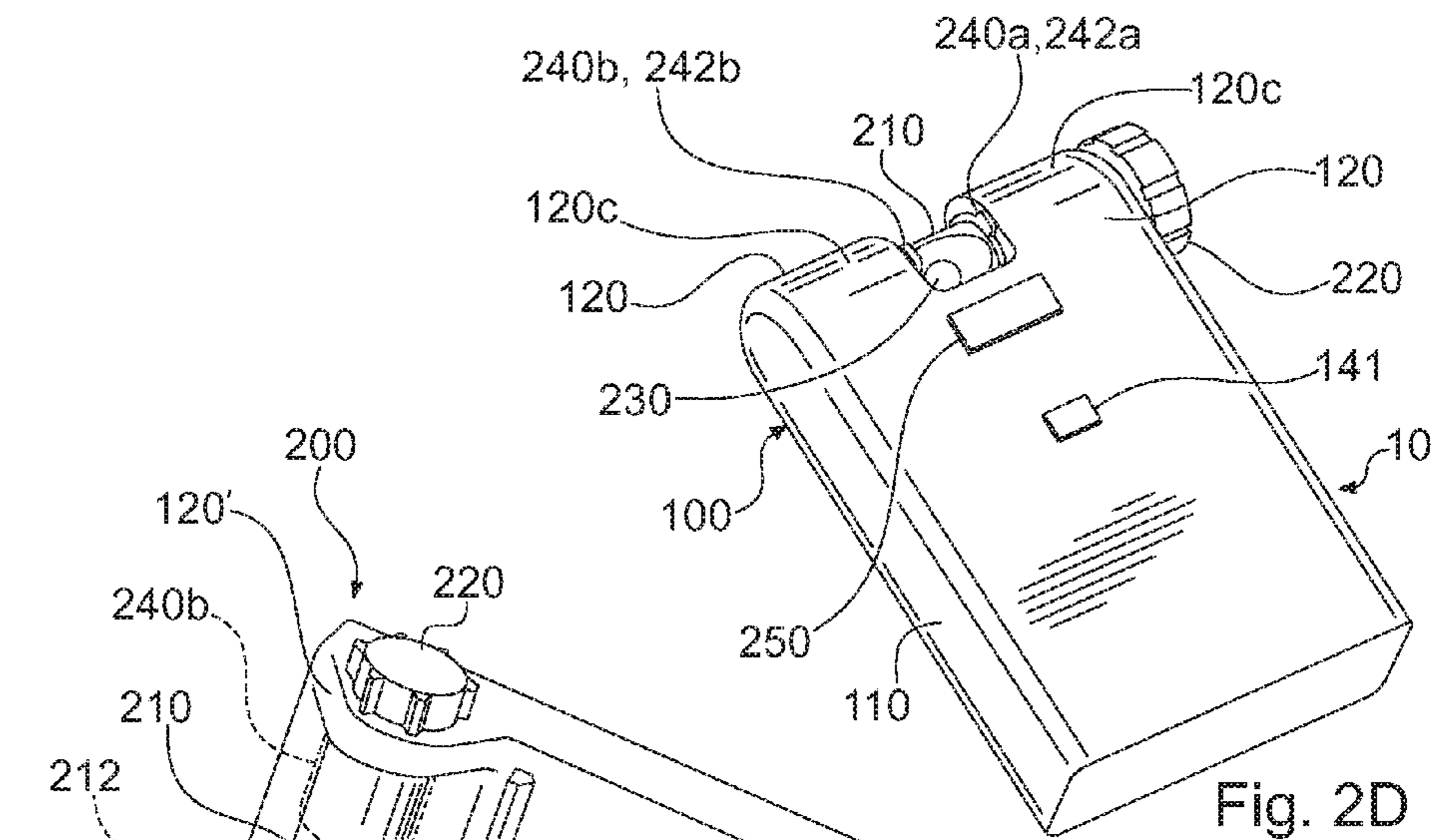
Japanese Patent Office, "Notice of Reasons for Refusal—JP Patent Application No. 2013-523244", Oct. 28, 2014, including English Translation, 6 pages.

European Patent Office, "Supplementary European Search Report—EP Patent Application No. 11815134.9", Dec. 1, 2014, 8 pages.

W. Ross McLennan et al., "Rechargeable Clip-On Light With Male USB Connector", U.S. Appl. No. 14/135,803, Filed Dec. 20, 2013, 44 pages.

* cited by examiner





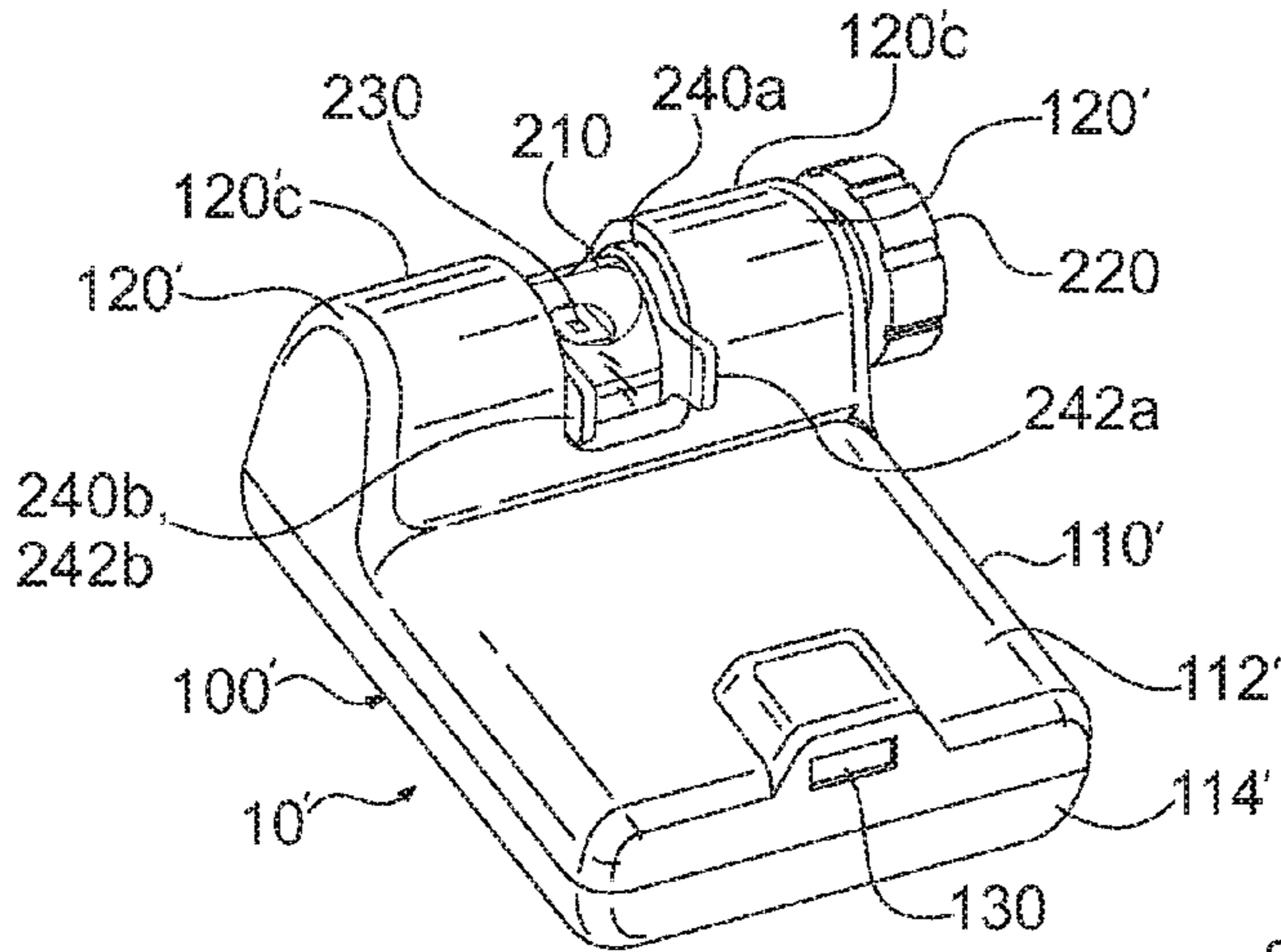


Fig. 4D

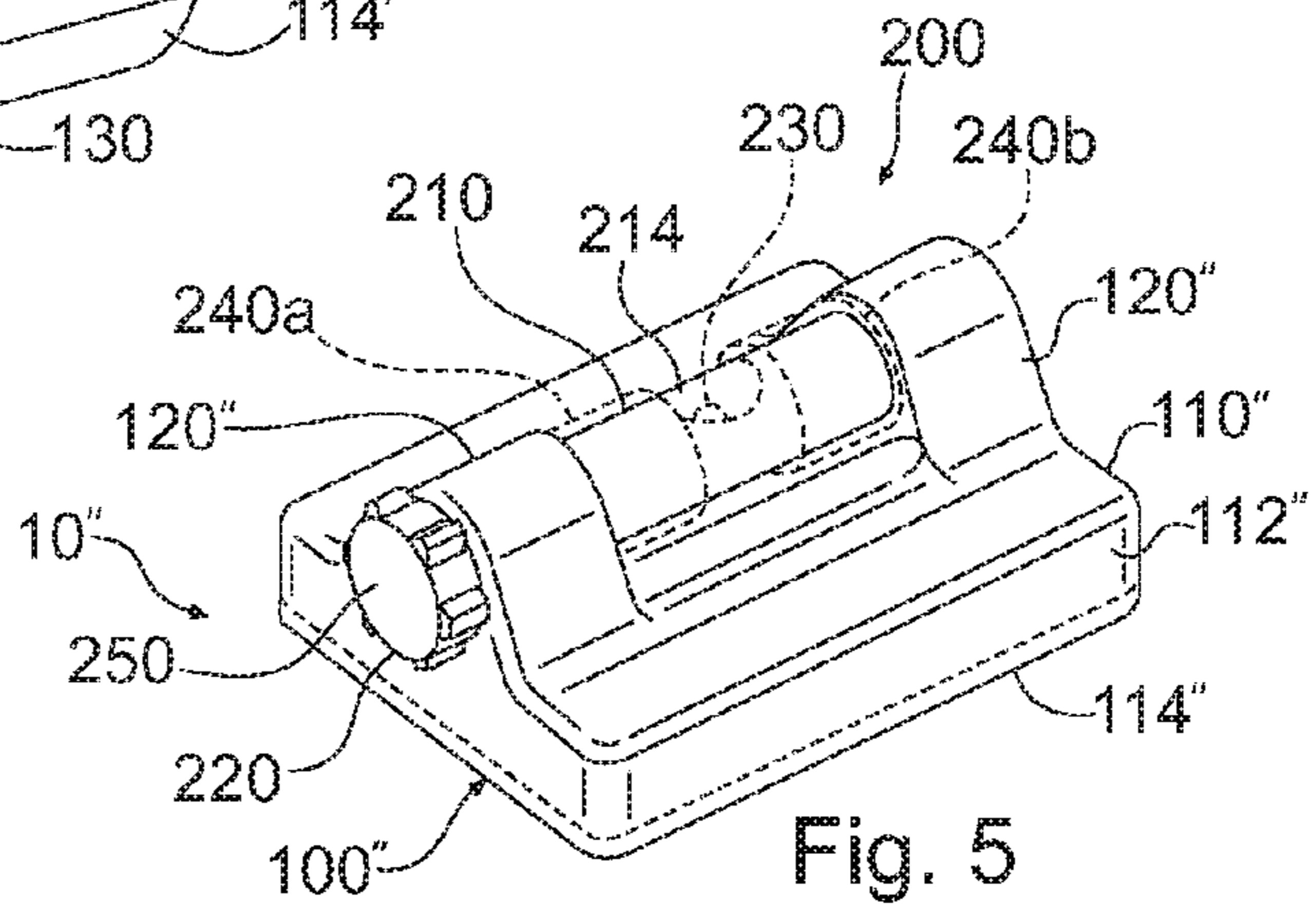


Fig. 5

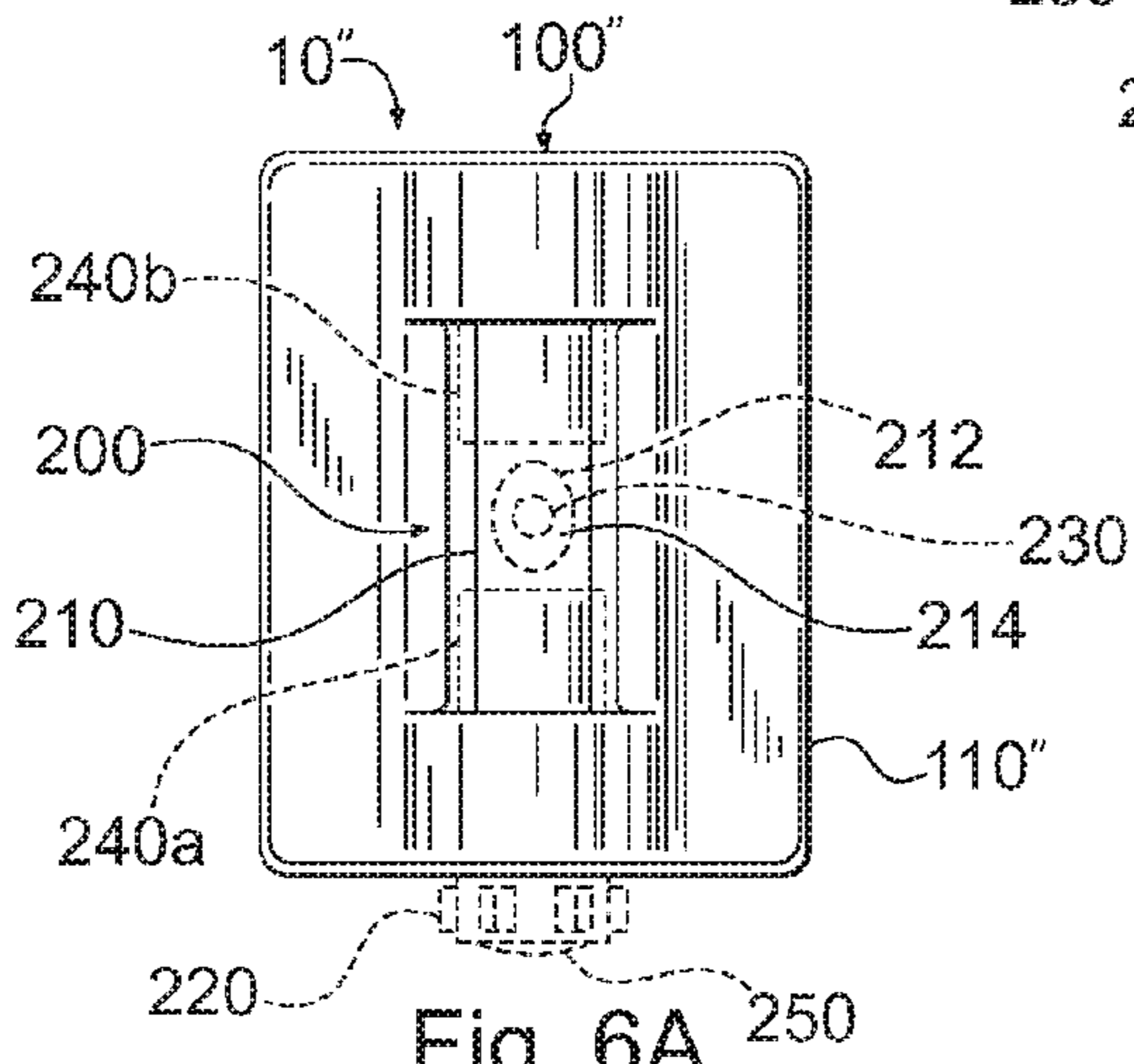


Fig. 6A

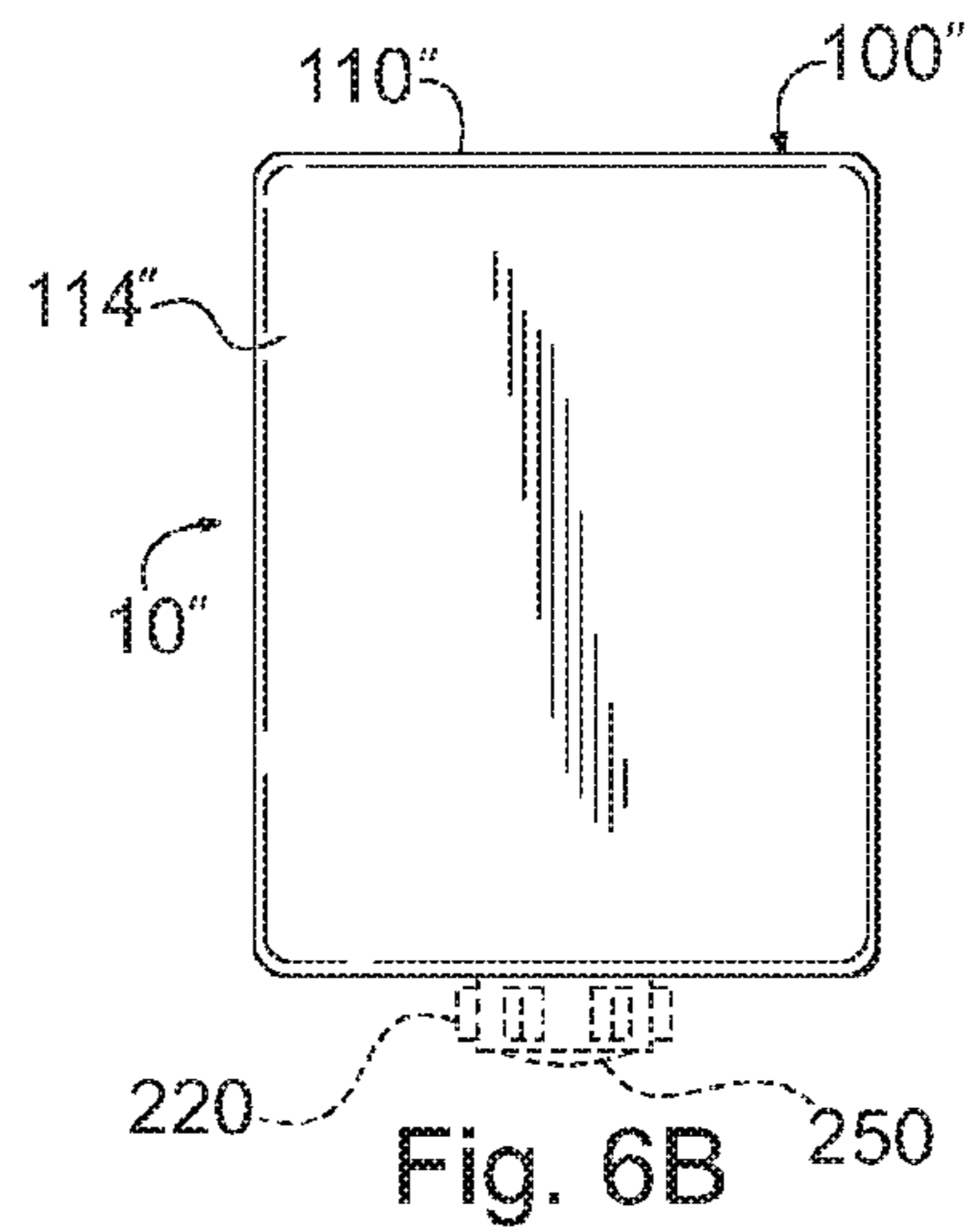


Fig. 6B

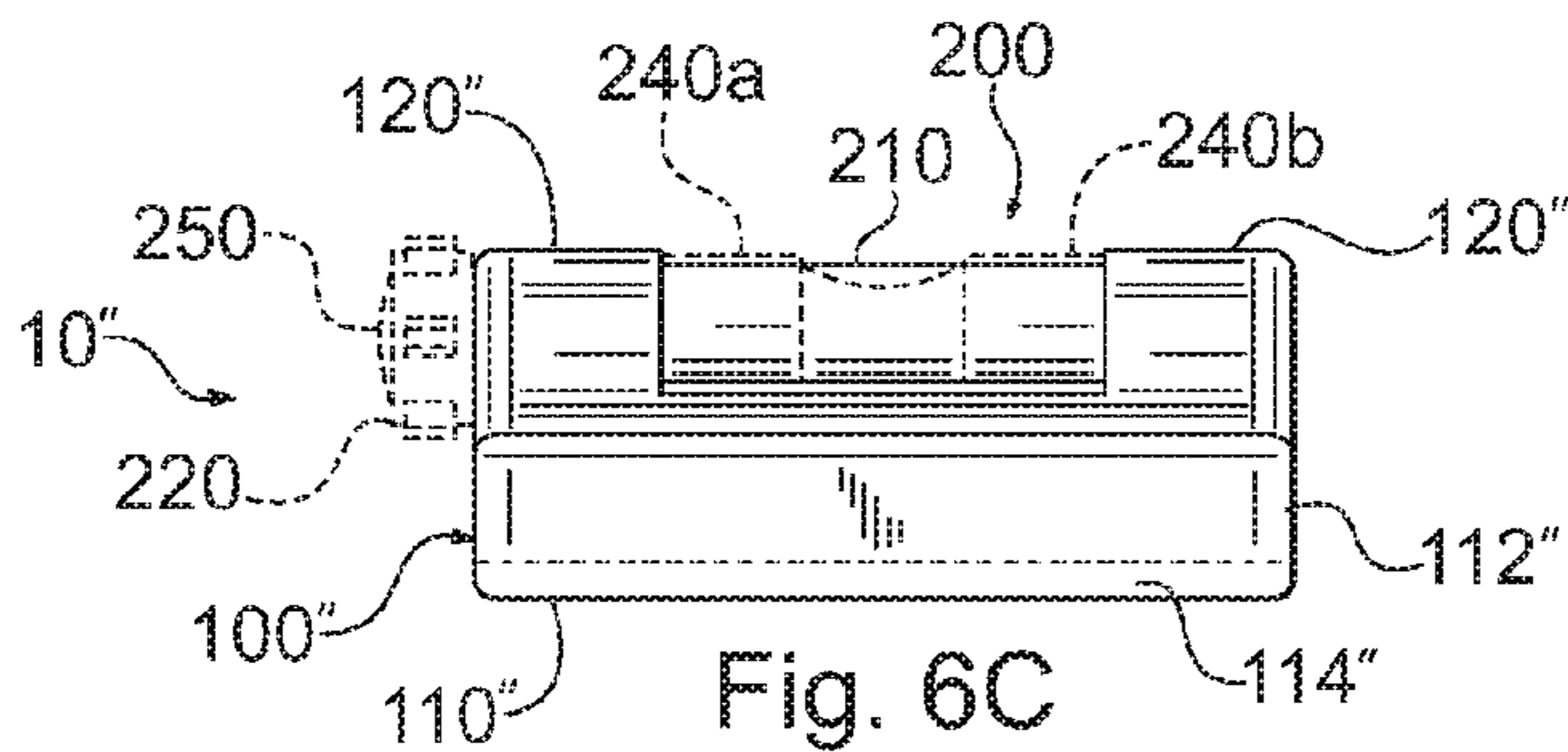


Fig. 6C

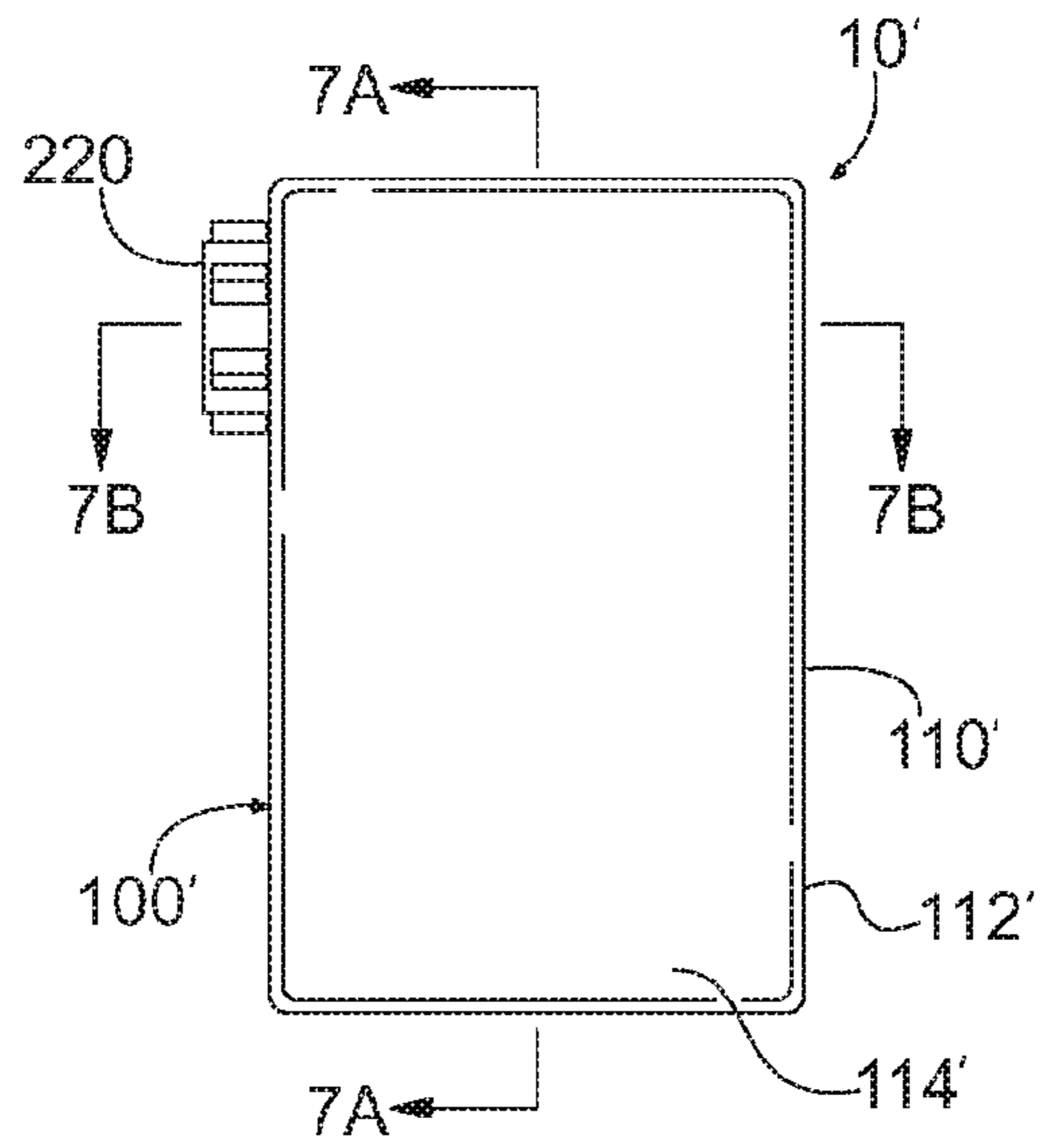


Fig. 7

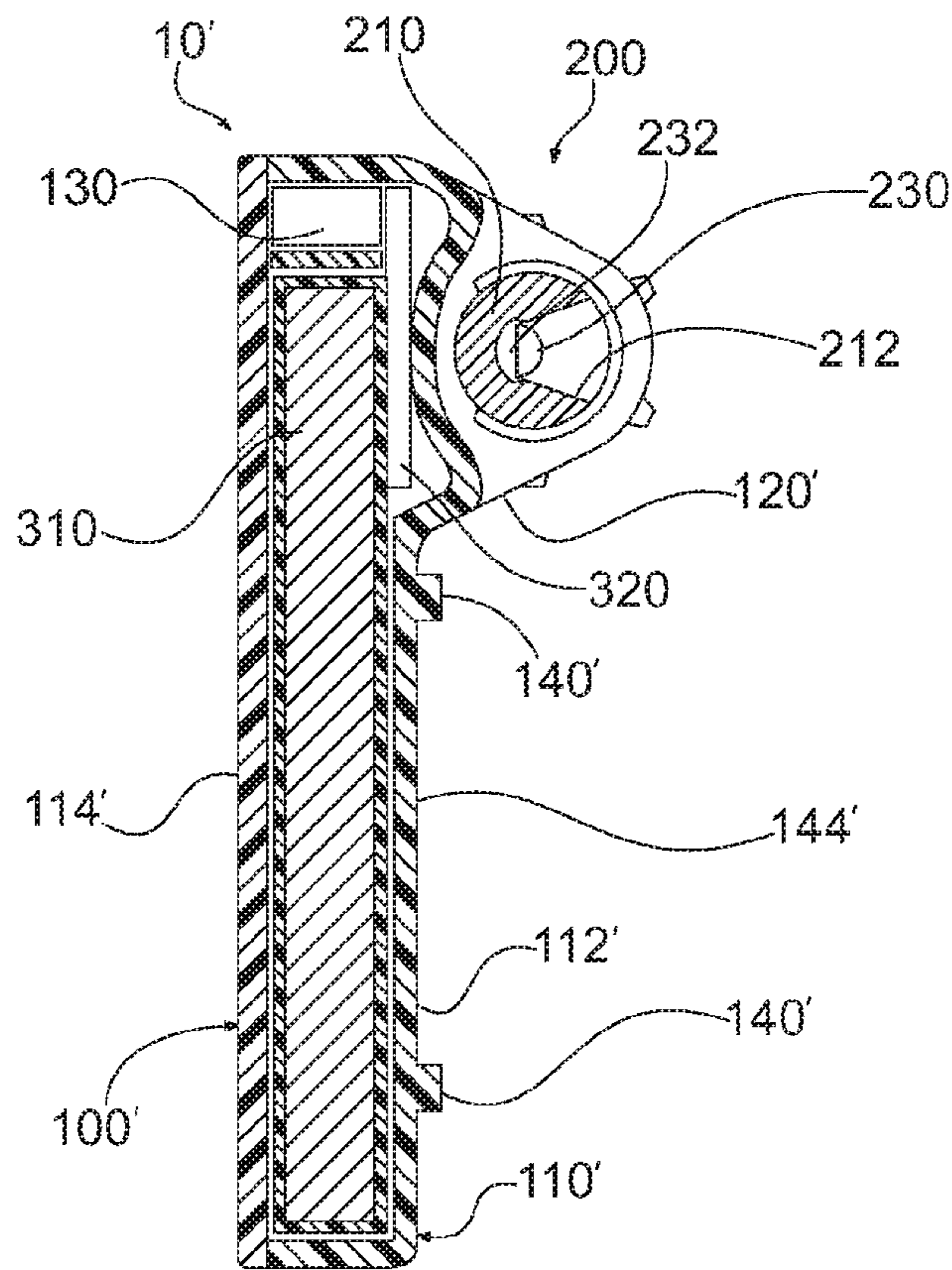
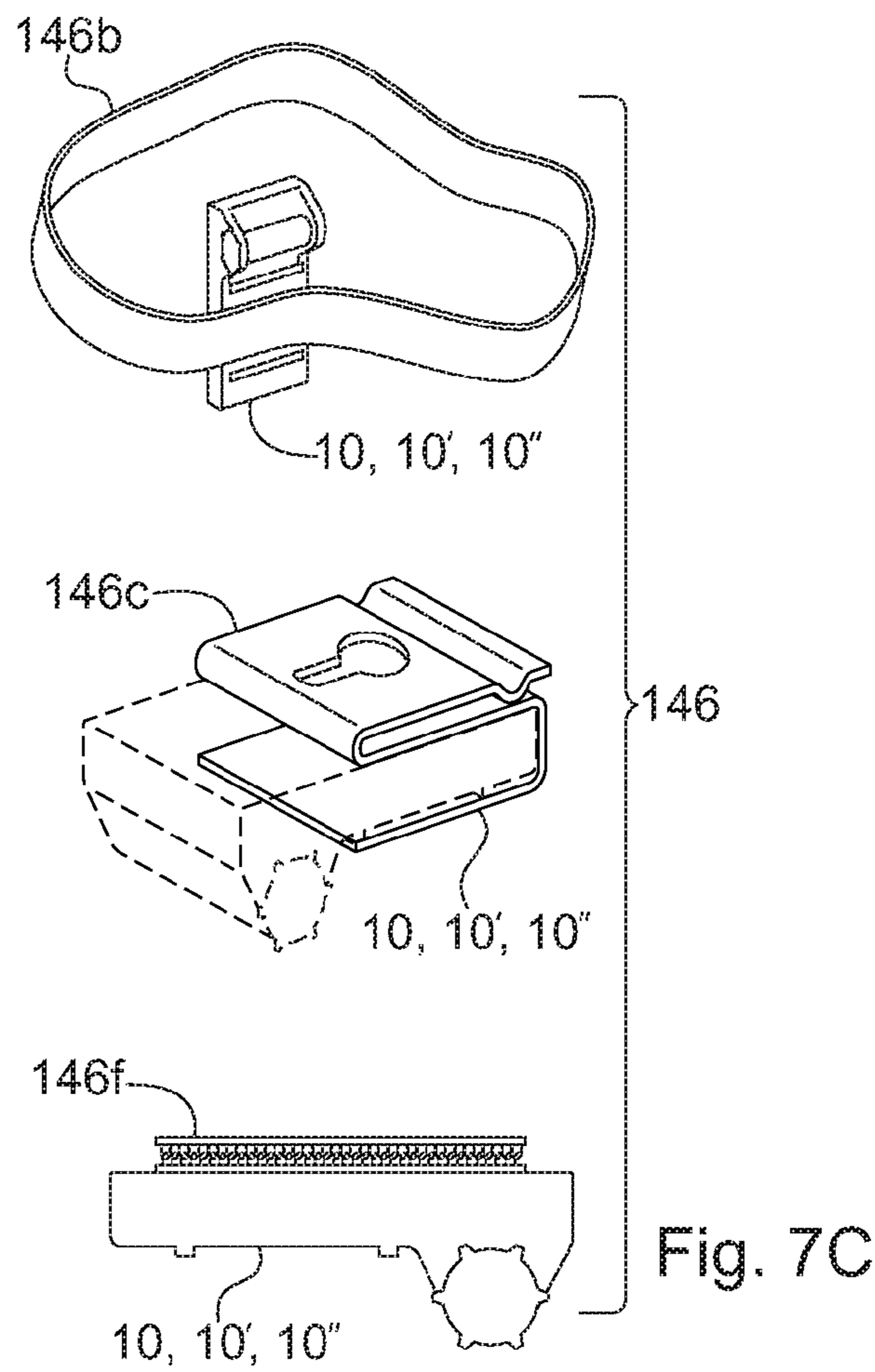
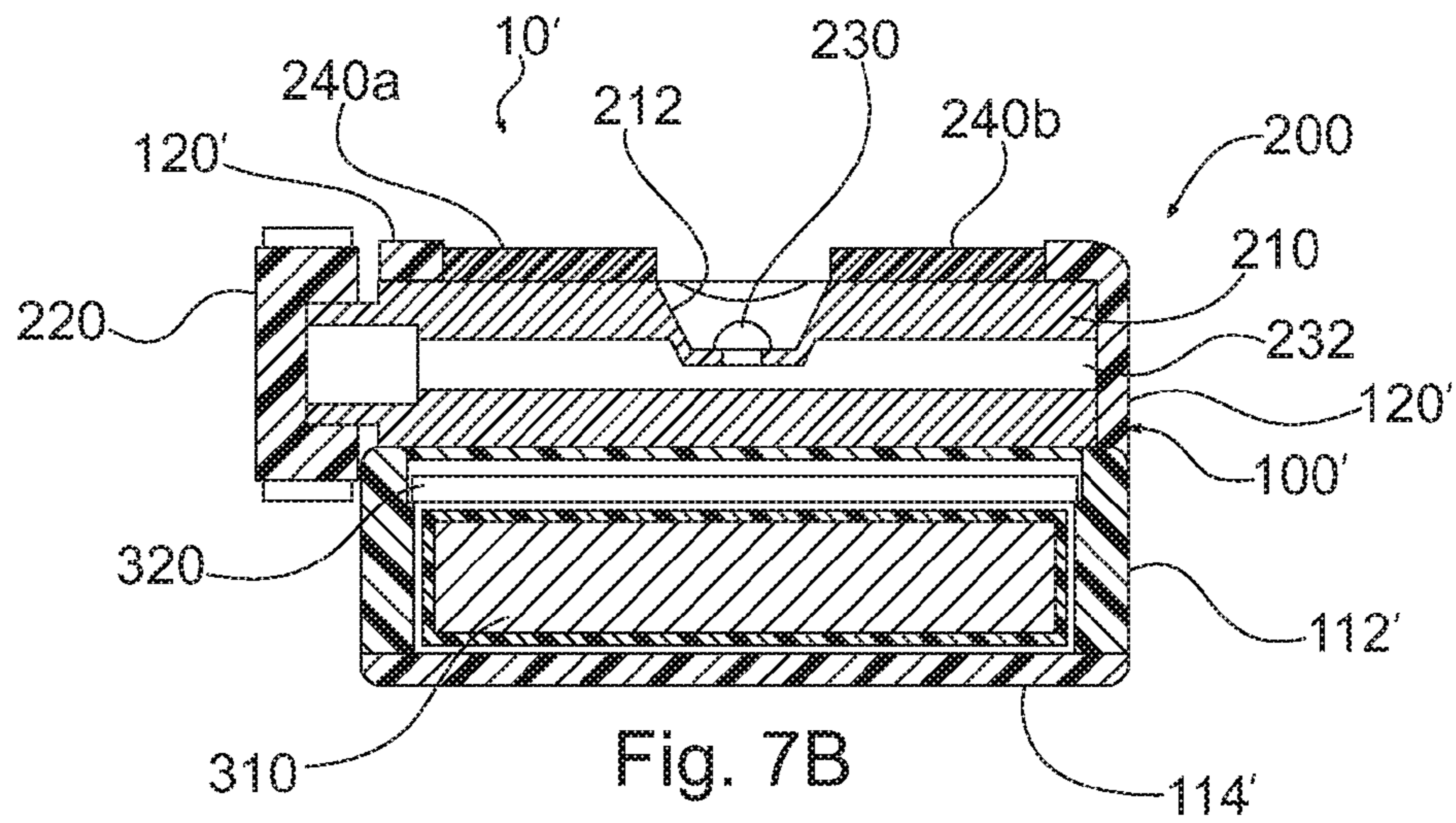
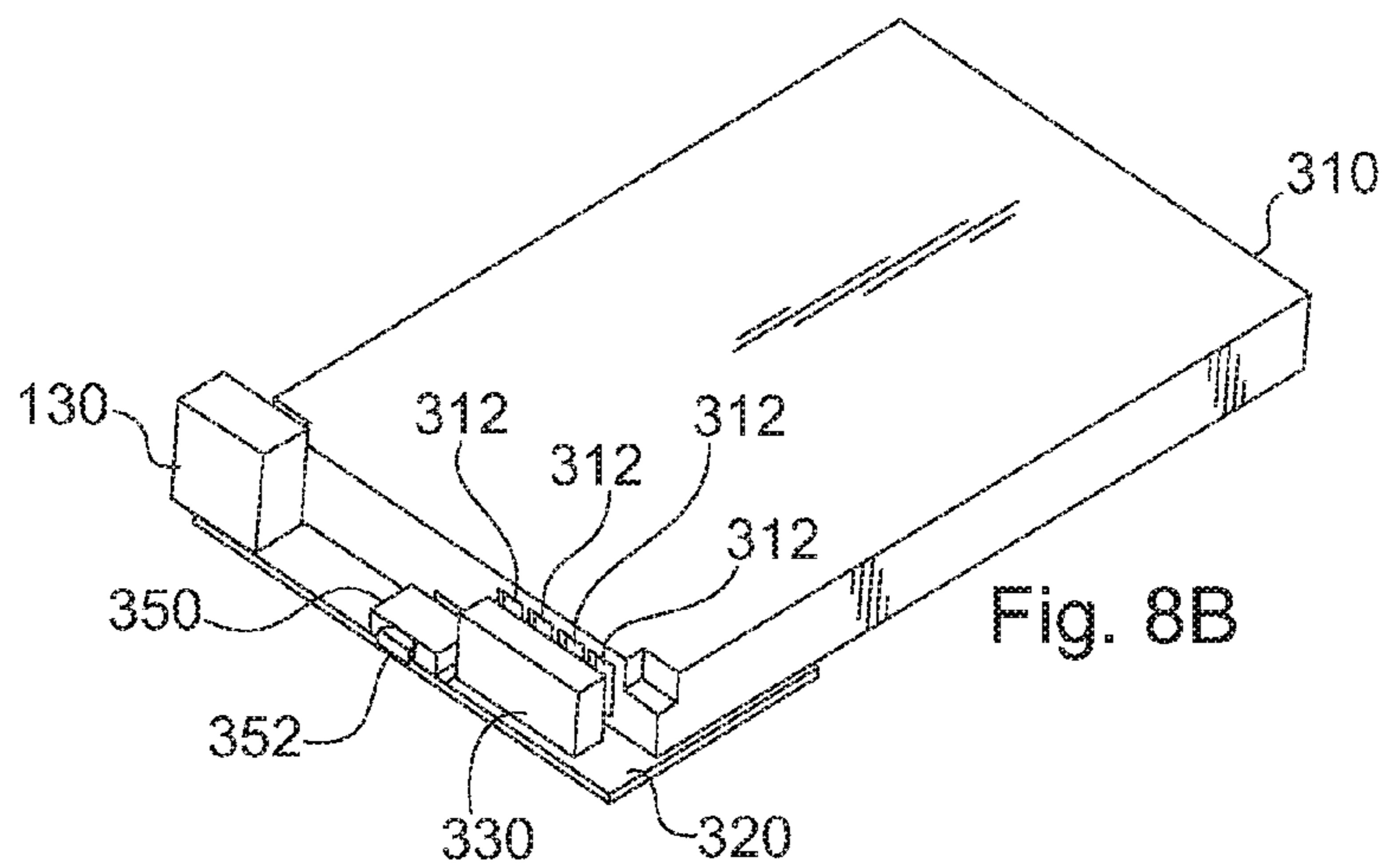
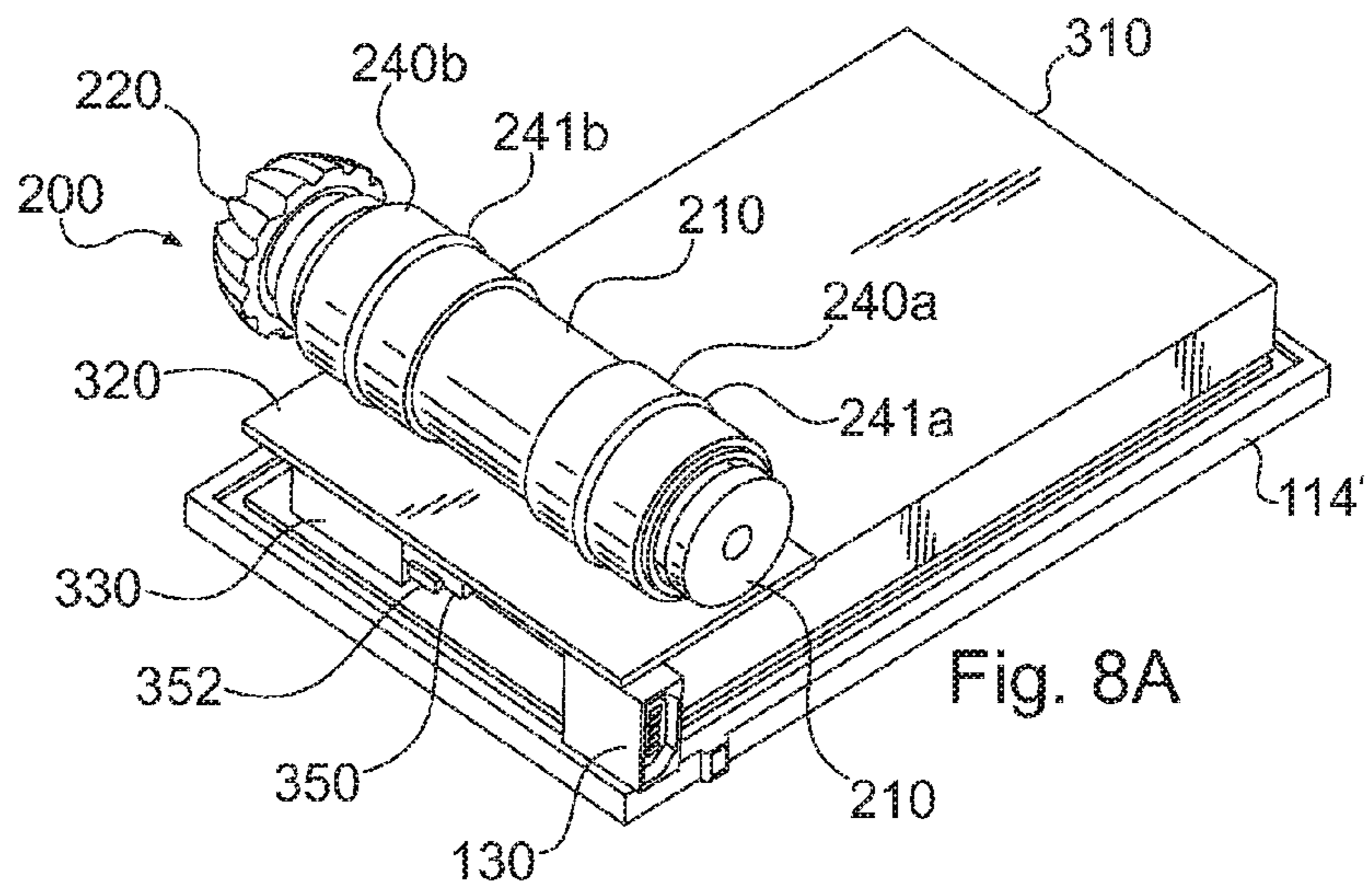
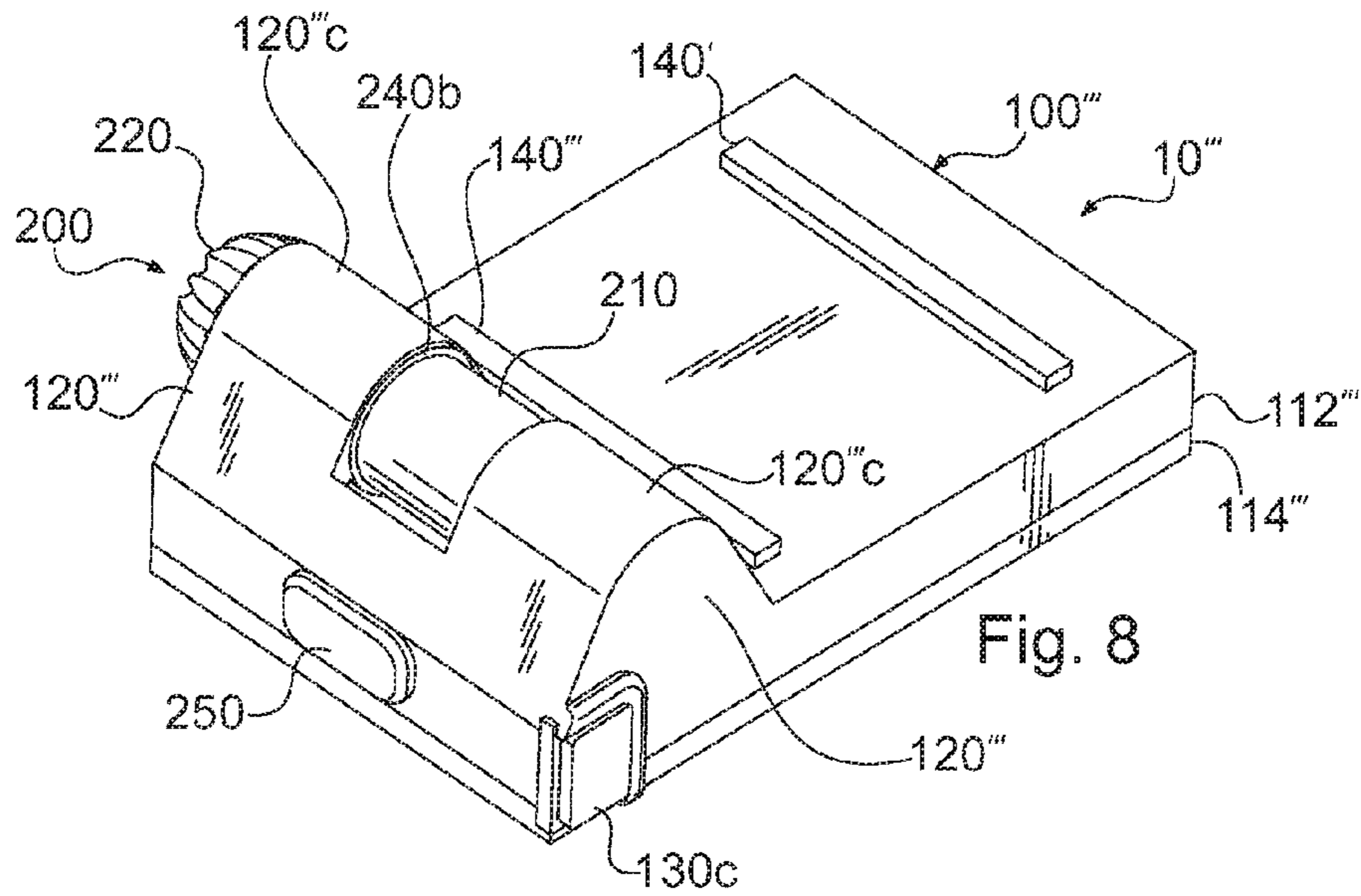
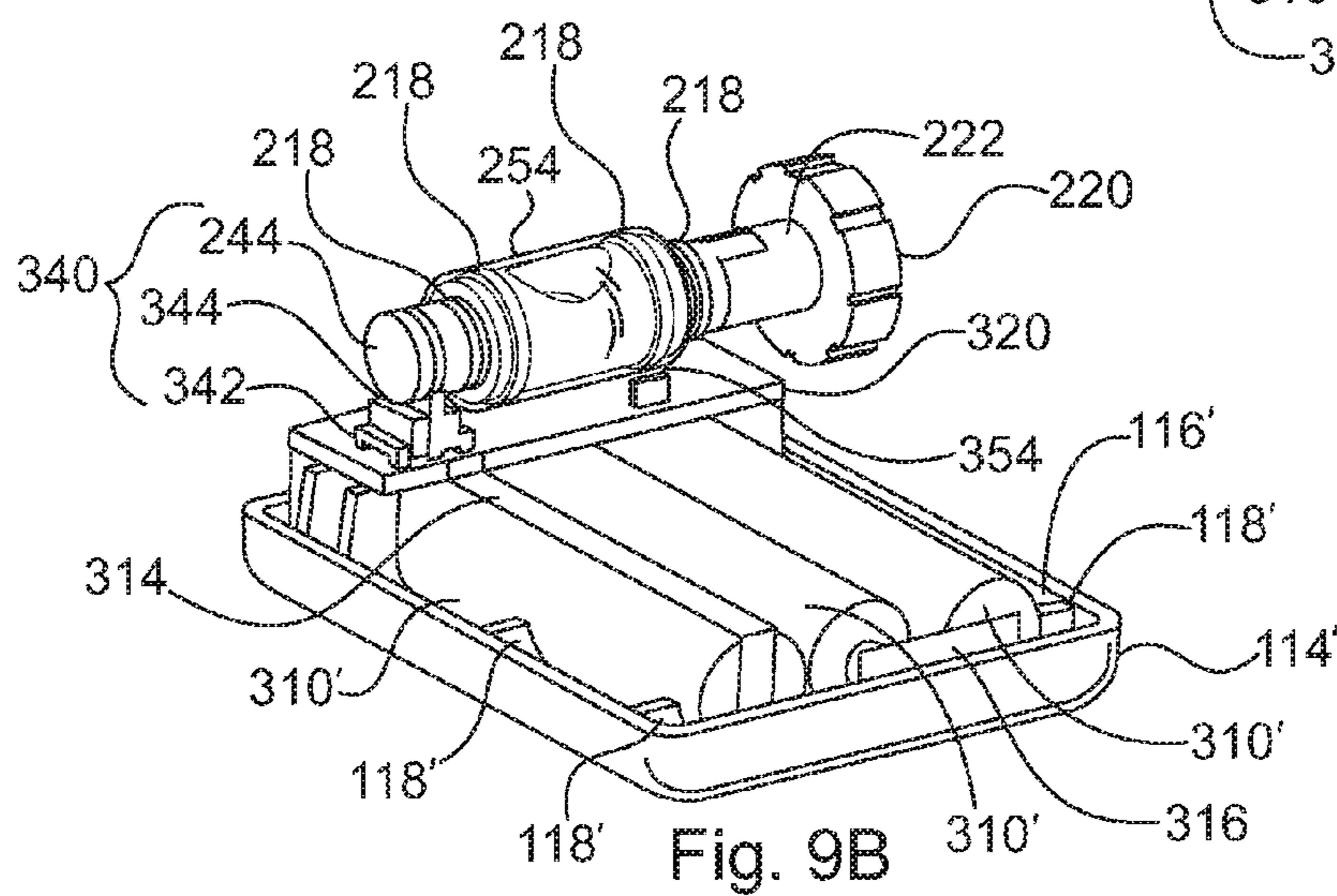
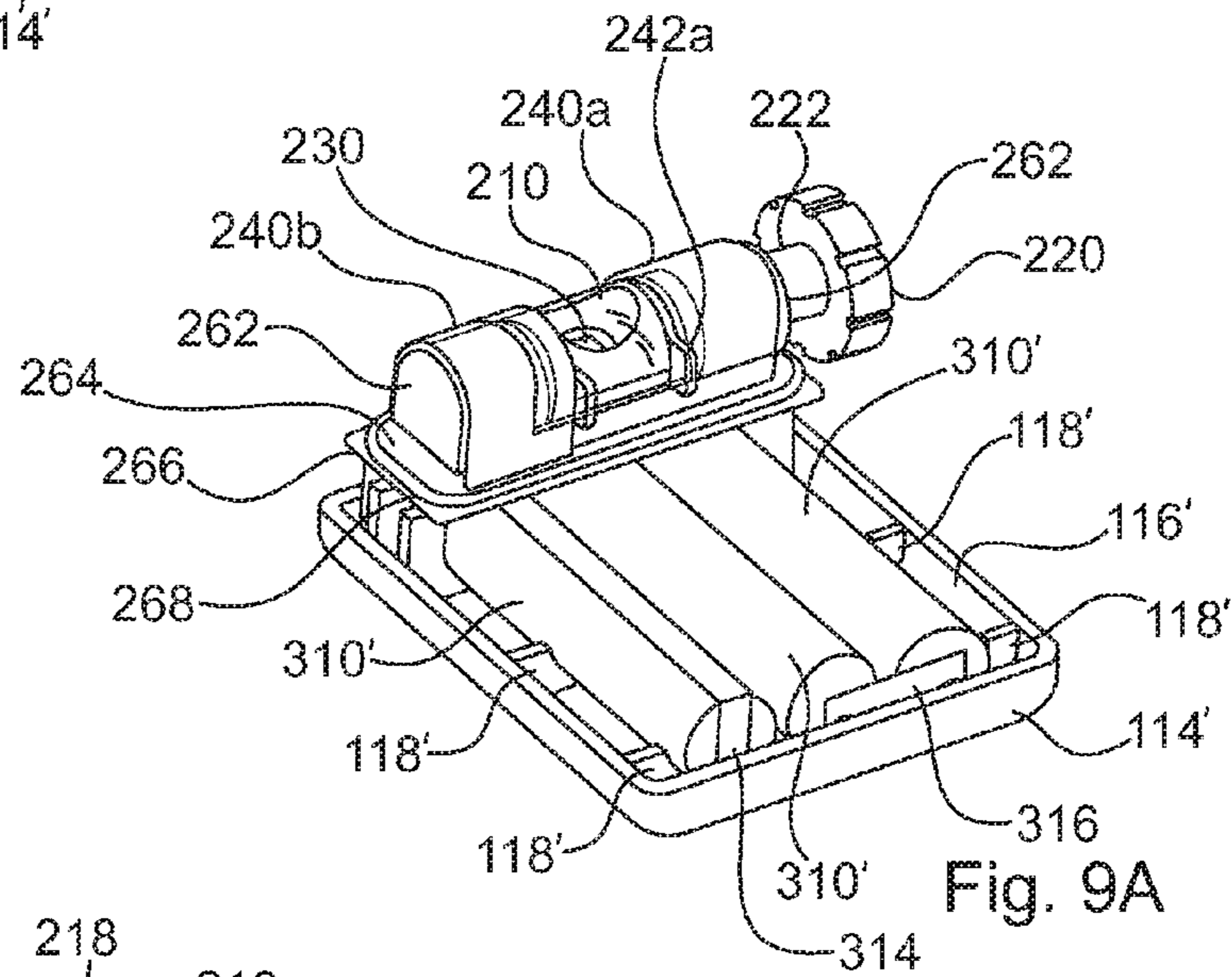
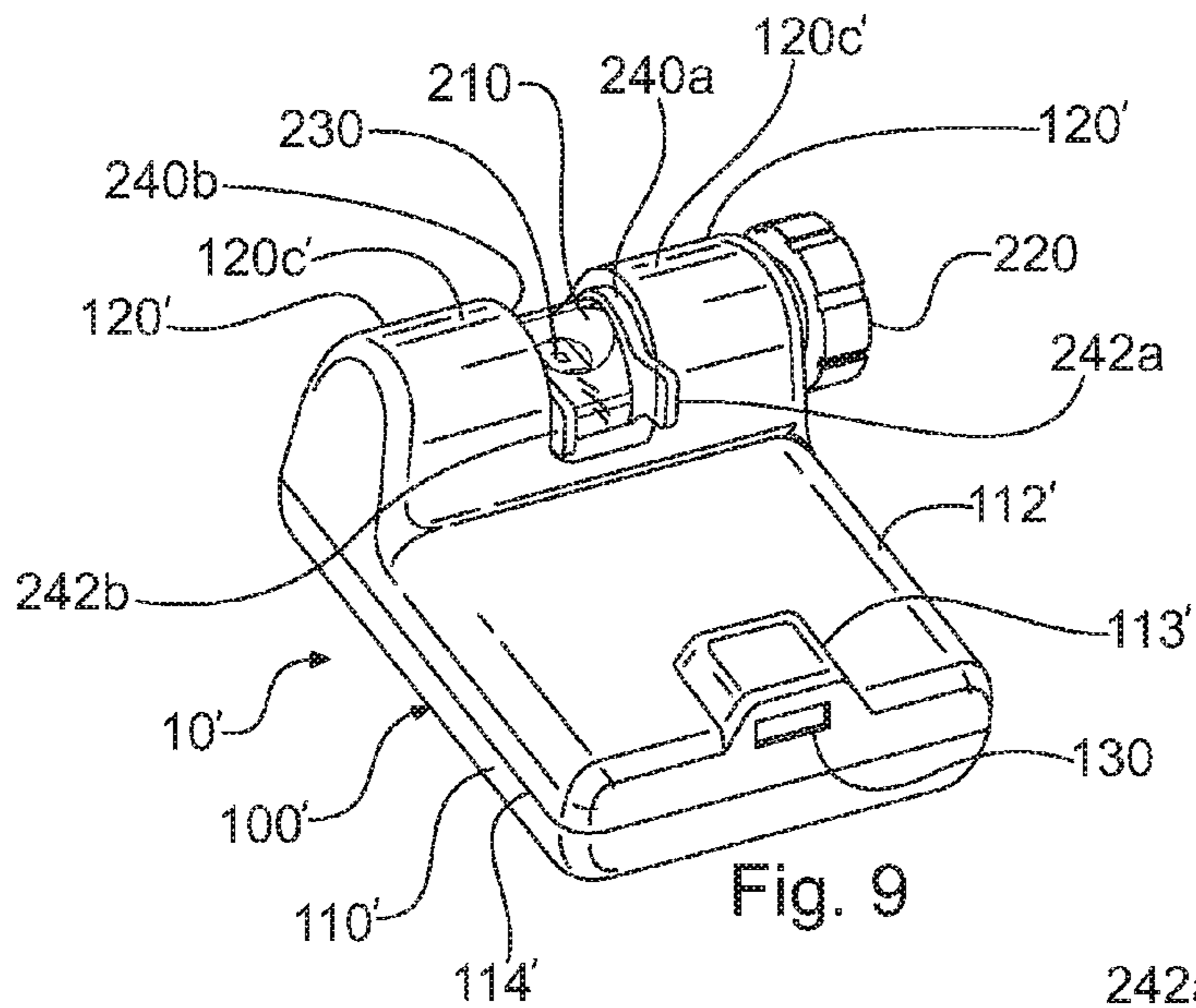


Fig. 7A







**PORTABLE LIGHT HAVING A MOVABLE
HEAD AND A USB CHARGING PORT**

This Application is a division of U.S. patent application Ser. No. 13/195,306 filed Aug. 1, 2011, soon to be issued as U.S. Pat. No. 8,511,847, which is a continuation of: U.S. patent application Ser. No. 29/367,099 filed Aug. 3, 2010 and of U.S. Provisional Patent Application No. 61/447,279 filed Feb. 28, 2011, each of which is hereby incorporated herein by reference in its entirety, and this Application hereby claims the benefit and priority thereof.

The present invention relates to a portable light and, in particular, to a rechargeable portable light having a USB charging port. The portable light may also include a movable light head or an attachment device, e.g., a clip, or both.

Portable lights, e.g., flashlights, are typically powered by chemical batteries that have a cylindrical shape, such as AA cells, AAA cells, C cells, D cells, CR123 cells, and the like, irrespective of the chemistry of the cell, be it carbon zinc, alkaline, Ni—Cd, NiMH, or Lithium-ion. As a result, flashlights commonly have a cylindrical shape or another shape to accommodate cylindrical batteries.

Some lighting devices employ a rectangular battery, however, many of these rectangular batteries contain cylindrical shaped cells and so may not efficiently employ the volume thereof. The commonly available 9V nine-volt rectangular alkaline cell is one example which contains six cylindrical cells connected in series.

Some batteries are single-use (non-rechargeable), e.g., carbon zinc and alkaline cells, and some are rechargeable, e.g., Ni—Cd, NiMH and Lithium-ion cells. Lights employing rechargeable batteries require external contacts for connecting to a recharging device and so smaller lights tend to not be rechargeable lights.

Some portable lights must be held or placed on a surface, while others may be attached to an object, e.g. by a clip or strap. Some portable lights have light sources that are movable relative to the body of the light so that the beam of light produced may be directed in a desired direction, however, many if not most of these tend to be larger at least in part due to the hinged joints necessary to provide the movable light source. Few lights can combine both small size and rechargeability. Fewer yet are rechargeable lights that can combine small size and directability of the light beam.

Thus, Applicant believes there may be a need for a rechargeable portable light that could be of small size and rechargeable via a standardized connection.

Accordingly, a rechargeable portable light may comprise: a generally rectangular light body having a cavity therein; a rechargeable source of electrical power disposed in the cavity of the light body; a light head including a light source supported by the light body for producing light; a switch for selectively actuating the light source; a USB compatible connector on the light body electrically coupled for charging the rechargeable source of electrical power; and a clip attached to the light body for attaching the rechargeable portable light to a person and/or object.

According to another aspect, a rechargeable portable light may comprise: a generally rectangular light body having a generally rectangular cavity therein; a generally rectangular rechargeable source of electrical power disposed in the cavity of said light body; a light head supported by said light body including a light source for producing light, wherein the light head is movable relative to the light body for directing light in different directions; a switch for selectively actuating the light source; an electronic circuit board disposed between the rechargeable source of electrical power and a wall of said

light body including an electronic circuit for controlling operation of the light source responsive to the switch; and a USB port on the light body for connecting to a source of charging power, the USB port connecting to the electronic circuit and to the rechargeable source of electrical power for charging the rechargeable source of electrical power.

According to another aspect, a rechargeable portable light may comprise: a generally rectangular light body having a generally rectangular cavity therein; a rechargeable source of electrical power disposed in the cavity of the light body; a light head supported by the light body including a light source for producing light, wherein the light head is movable relative to the light body for directing light in different directions; a switch for selectively actuating the light source; an electronic circuit for controlling operation of the light source responsive to the switch; and a USB compatible connector on the light body electrically coupled for charging the rechargeable source of electrical power.

According to another aspect, a portable light may comprise: a generally rectangular light body having a pair of extensions thereon, the light body having a cavity for receiving a source of electrical power; a generally cylindrical light head rotatably supported adjacent the light body between the extensions thereof, the light head including a light source for producing light; and a switch for selectively actuating the light source.

According to another aspect, a portable light may comprise: a generally rectangular light body having a pair of spaced apart extensions thereon, the light body having a cavity for receiving a battery; a generally cylindrical light head rotatably supported adjacent the light body between the extensions thereof; a light source in the generally cylindrical light head for producing light; a knob for rotating the generally cylindrical light head; the generally cylindrical light head including at least one lens through which light produced by the light source passes; a switch for selectively actuating the light source to produce light; and a generally rectangular battery in the cavity of the generally rectangular light body for selectively providing electrical power to the light source responsive to the switch.

According to yet another aspect, a portable light may comprise: a generally rectangular light body having a pair of opposing spaced apart projections, the light body having a generally rectangular cavity for receiving a source of electrical power therein; a generally cylindrical light head rotatably supported adjacent the light body between the projections thereof, the light head including a light source for producing light; a switch for selectively actuating the light source; a plurality of electrical conductors providing electrical contacts in the generally rectangular cavity of the light body, wherein the electrical contacts are arranged to receive interchangeably a generally rectangular battery or a plurality of cylindrical batteries; and a source of electrical power in the generally rectangular cavity of the light body including interchangeably a generally rectangular battery having terminals for connecting to the electrical contacts and a plurality of cylindrical batteries having terminals for connecting to the electrical contacts.

BRIEF DESCRIPTION OF THE DRAWING

The detailed description of the preferred embodiment(s) will be more easily and better understood when read in conjunction with the FIGURES of the Drawing which include:

FIG. 1 is a perspective view of an example embodiment of a light;

3

FIGS. 2A, 2B and 2C are views of a side, an edge and an end, respectively, and

FIG. 2D is a perspective view, of the example light of FIG. 1;

FIG. 3 is a perspective view of another example embodiment of a light;

FIGS. 4A, 4B and 4C are views of a bottom side, a top side and an end, respectively, and FIG. 4D is a perspective view, of the example light of FIG. 3;

FIG. 5 is a perspective view of yet another example embodiment of a light;

FIGS. 6A, 6B and 6C are views of a top side, a bottom side and an end, respectively, of the example light of FIG. 5;

FIG. 7 is a view of a bottom side of the example light and FIGS. 7A and 7B are cross-sectional views transverse to the light head thereof and longitudinal to the light head thereof, respectively, and FIG. 7C illustrates various attachment devices;

FIG. 8 is a perspective view of an example embodiment of a light similar to the example light of FIG. 3, FIG. 8A is a perspective view of the example light of FIG. 8 with the housing base removed, and FIG. 8B is an inverted perspective view of the example light of FIGS. 8 and 8A with the housing base, housing cover and light head removed; and

FIG. 9 is a perspective view of an example light similar to the example light of FIG. 4, FIG. 9A is a perspective view thereof with the housing removed, and FIG. 9B is a perspective view thereof with the housing and lens elements removed.

In the Drawing, where an element or feature is shown in more than one drawing figure, the same alphanumeric designation may be used to designate such element or feature in each figure, and where a closely related or modified element is shown in a figure, the same alphanumeric designation primed or designated "a" or "b" or the like may be used to designate the modified element or feature. Similarly, similar elements or features may be designated by like alphanumeric designations in different figures of the Drawing and with similar nomenclature in the specification. According to common practice, the various features of the drawing are not to scale, and the dimensions of the various features may be arbitrarily expanded or reduced for clarity, and any value stated in any Figure is given by way of example only.

DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

The portable light described herein is in its preferred embodiment a small, rectangular, rechargeable light that provides a directable light beam. It is suitable for being held in use, or for being placed on a surface or attached to an object, e.g., by providing flexible attachment options, as by clips and fasteners. It may have a replaceable battery or may be permanently sealed and disposable. This portable light is thought to be useful and convenient in many different instances, both professional and casual, including but not limited to law enforcement, military, government, industrial, inspection, recreation, sporting, outdoors, and consumer contexts.

FIG. 1 is a perspective view of an example embodiment of a light 10, and FIGS. 2A, 2B and 2C are views of a side, an edge and an end thereof, respectively, and FIG. 2D is a perspective view thereof. Light 10 includes a generally rectangular light body 100 and a light head 200 thereon, e.g., at an end of light body 100. Light body 100 includes a housing 110 which includes a body housing base 112 and a cover 114 therefor. Interior to light body 100 is a cavity for receiving a battery for providing electrical power to light 10, preferably a

4

battery having a generally rectangular shape, e.g., a battery of the sort utilized with a cell phone or similar portable electronic device, or a battery or batteries that will fit within a generally rectangular battery cavity. Housing 110 has a pair of opposing extensions or projections 120 extending from one end thereof for receiving a generally cylindrical light head 200 therebetween. Preferably, light head 200 is rotatable about its longitudinal axis, e.g., over an angle of about 180° or more or less, and a knob or knobs 220 may be provided for conveniently rotating light head 200.

Light head 200 is generally cylindrical and includes a generally cylindrical member 210 which has a reflector 216, typically a recess 212 of a conical or other suitable shape, therein. A light source 230, preferably a light emitting diode (LED) 230, is located in reflector 216 and is covered by a lens 214 therein. While recess 212 and lens 214 therein are preferably conical, other shapes may be employed as may be desired for shaping the light produced by light source 230. Cylindrical member 210 is preferably of a suitable heat conductive material, e.g., typically aluminum, so as to serve as a heat sink for removing heat produced by light source 230.

Optionally, light head 200 may further include one or more tubular cylindrical lenses 240 or filters 240 that are slidable on cylindrical member 210. Preferably, tubular lenses 240 are substantially shorter than cylindrical member 210 and are at least as long as the diameter of recess 212 at the surface of cylindrical member 210, thereby to be slidable axially to a position for covering lens 214. As a result, the light emitted by light source 230 that passes through lens 214 also passes through a lens 240 when the lens 240 is slid to a position covering lens 214. Preferably, central lens 214 is clear and lens 240 includes two separate slidable tubular lenses 240a and 240b for providing two optically different lenses. Because tubular lens or lenses 240, 240a, 240b are on member 210 and because member 210 is retained between extensions 120 of light body 100, lens or lenses 240, 240a, 240b are captive thereon and so will not be misplaced or lost.

Each slidable tubular lens 240, 240a, 240b is shorter than cylindrical member 210 and has another optical property than does the other slidable tubular lens 240, 240a, 240b, e.g., so as to provide selectable lens conditions. For example, lens 240a may be a lens of one color, e.g., red, and lens 240b may be a lens of a different color, e.g., green, and/or a lens 240a, 240b could polarize or could diffuse light. A combination of a ridge or another projection on one of cylindrical member 210 and lens or lenses 240a, 240b and of a depression or recess on the other of member 210 and lens or lenses 240a, 240b, may engage to retain lens or lenses 240a, 240b in a centered position over lens 214 or in a storage position proximate an end of member 210.

A switch 250 is provided on light body 100 for controlling operation of light 10. Preferably switch 250 is a pushbutton switch that may be activated one or more times, e.g., in a sequence and/or with a particular timing, for selecting different modes of operation of light 10, such as ON, OFF, momentary ON, blinking, flashing, strobing, brightened and/or dimmed, "moonlight", and/or low light level mode or modes.

Where it is desired that light 10 be rechargeable, e.g., that the battery therein be rechargeable, a charging connector 130 may be provided in housing 110. In a preferred embodiment connector 130 is a small connector or port, e.g., a mini-USB connector, for receiving a cable for connecting to a USB port, e.g., a computer USB port, or other source of electrical power from which the battery can be recharged. Suitable USB connectors and USB cables maybe those commonly employed for connecting a digital camera to the USB port of a computer for transferring image files to the computer. Suitable sources

5

of electrical power for recharging light 10 may include a computer USB port, a 12-volt outlet such as is commonly found in vehicles, or with an adapter such as the type ZTE adapter made by Dokocom of China, a 110v-240 volt AC outlet. Connector 130 may be provided with a cap or plug for providing a seal against moisture and debris, e.g., a threaded cap or plug or a snap-in cap or plug or other seal, may be employed. Such plug or cap may optionally be retained with light 10 by a lanyard or other flexible part.

In light 10 of FIG. 2D, the inward ends of each of the opposing spaced apart extensions or projections 120 include curved covers 120c that extend towards the light source LED 230 so as to partly cover lenses 240a and 240b, thereby to protect lenses 240a and 240b and for aesthetics. Otherwise, light 10 is as described. The inward ends of lenses 240a and 240b are exposed beyond the ends of covers 120c and each preferably includes an exposed ridge or tab 242a, 242b that extends radially away from cylindrical light head 200, 210 to facilitate the sliding of lenses 240a and 240b along cylindrical member 210 for lenses 240a and 240b being moved into position covering light source 230. Because lenses 240a and 240b preferably are tubular, or at least include a portion of a tube, and surround cylindrical member 210, they are slidable on cylindrical member 210 and cylindrical member 210 is rotatable within lenses 240a, 240b. Thus, the rotation of cylindrical member 210, e.g., using knob 220, is not restricted by lenses 240a and 240b which simply allow member 210 to rotate therein as may be necessary for member 210 to be rotated to a desired rotational position.

A switch 250 may be provided on the on the front surface of housing 110, or at another convenient location, for controlling operation of light source 230. Alternatively, a raised rectangular switch actuator 250 may be located on the front surface of housing 110 for actuating an electrical switch within light body 100' for selectively controlling operation of light source 230. Raised triangular feature 141 may be provided on the front surface of housing 112 as a guide for attaching a band, clip or other fastening device to light 10.

FIG. 3 is a perspective view of another example embodiment of a light 10', and FIGS. 4A, 4B and 4C are views of a bottom side, a top side and an end thereof, respectively, and FIG. 4D is a perspective view thereof. Light 10' includes a light body 100' and a light head 200 thereon, e.g., on a broad surface of light body 100' near one end thereof. Light body 100' includes a generally rectangular housing 110' which includes a body housing base 112' and a cover 114' therefor. Interior to light body 100' is a generally rectangular cavity for receiving a battery for providing electrical power to light 10', preferably a battery having a generally rectangular shape, e.g., a battery of the sort utilized with a cell phone or similar portable electronic device, or another battery or batteries that fit therein. Housing 110' has a pair of opposing extensions or projections 120' extending from one end of a broad surface of light body 100' for receiving a generally cylindrical light head 200 therebetween. Preferably, light head 200 is rotatable about its longitudinal axis and a knob 220, or optionally knobs 220, may be provided for conveniently rotating light head 200.

Light head 200 is generally cylindrical and includes a generally cylindrical member 210 which has a reflector 216, typically a recess 212 of a conical or other suitable shape, therein or a reflective insert 216 therein. A light source 230, preferably a light emitting diode (LED) 230, is located in reflector 216 and is covered by a lens 214 therein in front of LED 230. Light head 200 is as described herein.

Optionally, light head 200 may further include one or more tubular cylindrical lenses 240 or filters 240, 240a, 240b that

6

are slidable on cylindrical member 210, as described herein. Where it is desired that light 10' be rechargeable, e.g., that the battery therein be rechargeable, a charging connector 130 may be provided in housing 110', with or without an optional cap or plug, all as described herein.

Optionally, light 10' may have one or more features for facilitating the attaching and/or securing of light 10' to an object, e.g., to a person, body part, head wear, clothing, tools, equipment and the like. By way of example, light 10' may have on light body 100' one or more guides 140' for defining a surface 142' or recess 144' into which a band 146b or strap 146b or clip 146c or fastener 146 or other attachment device 146 may be disposed for holding light 10', e.g., to a person's head, hat, helmet or to another object. Guides 140' may be parallel raised ridges 142' as shown or may be another convenient shape. A slip-on or snap-on clip may be provided which has a portion positioned between guides 140' and such clip may be placed on light 10' in several positions, e.g., from the right or left side and/or with the clip at the front or rear of light 10'. Where it is desired to attach light 10' to a hat or helmet, a rubber or other elastic band may be placed around the hat or helmet and light 10' may be placed between the band and the helmet with the band disposed in recess 144' between guides 142'. Where a fastener is used, e.g., a hook and loop fastener such as a VELCRO® material, a piece of either the loop side of the fastener or of the hook side of the fastener is attached, e.g., adhesively, to surface 142' between guides 140'.

In light 10 of FIG. 4D, the inward ends of each of the opposing spaced apart extensions or projections 120' include curved covers 120'c that extend towards the light source LED 230 so as to partly cover lenses 240a and 240b, thereby to protect lenses 240a and 240b and for aesthetics. Otherwise, light 10' is as described. The inward ends of lenses 240a and 240b are exposed beyond the ends of covers 120'c and each preferably includes an exposed ridge or tab 242a, 242b that extends radially away from cylindrical light head 200, 210 to facilitate the sliding of lenses 240a and 240b along cylindrical member 210 for lenses 240a and 240b being moved into position covering light source 230. Because lenses 240a and 240b preferably are tubular, or at least include a portion of a tube, and surround cylindrical member 210, they are slidable on cylindrical member 210 and cylindrical member 210 is rotatable within lenses 240a, 240b. Thus, the rotation of cylindrical member 210, e.g., using knob 220, is not restricted by lenses 240a and 240b which simply allow member 210 to rotate therein as may be necessary for member 210 to be rotated to a desired rotational position.

FIG. 5 is a perspective view of yet another example embodiment of a light 10", and FIGS. 6A, 6B and 6C are views of a top side, a bottom side and an end thereof, respectively. Light 10" includes a light body 100" and a light head 200 thereon, e.g., on a broad surface of light body 100" near one end thereof. Light body 100" includes a generally rectangular housing 110" which includes a body housing base 112" and a cover 114" therefor. Interior to light body 100" is a generally rectangular cavity for receiving a battery for providing electrical power to light 10", preferably a battery having a generally rectangular shape, e.g., a battery of the sort utilized with a cell phone or similar portable electronic device, or another battery or batteries that fit therein. Housing 110" has a pair of opposing extensions or projections 120" extending from one end of a broad surface of light body 100" for receiving a generally cylindrical light head 200 therebetween. Preferably, light head 200 is rotatable about its longitudinal axis and a knob 220 or knobs 220 may be provided for conveniently rotating light head 200.

Light head **200** is generally cylindrical and includes a generally cylindrical member **210** which has a reflector **216**, typically a recess **212** of a conical or other suitable shape, therein, or a reflector **216** in recess **212**. A light source **230**, preferably a light emitting diode (LED) **230**, is located in reflector **216** and is covered by a lens **214** therein which is in front of LED **230**. Light head **200** is as described herein.

Optionally, light head **200** may further include one or more tubular cylindrical lenses **240** or filters **240**, **240a**, **240b** that are slidable on cylindrical member **210**, as described herein. Where it is desired that light **10** be rechargeable, e.g., that the battery therein be rechargeable, a charging connector **130** may be provided in housing **110**", with or without an optional cap or plug, all as described herein.

FIG. **7** is a view of a bottom side of the example light **10'** and FIGS. **7A** and **7B** are cross-sectional views transverse to the light head **200** thereof and longitudinal to the light head **200** thereof, respectively, and FIG. **7C** illustrates various attachment devices **146**. Interior to housing **110'** is an electronic circuit **300** for operating light **10**, **10'**, **10"**. Circuit **300** includes a battery **310** and an electronic circuit board **320** containing electronic circuitry for connecting battery **310** and light source **230** for controllably energizing light source **230** in response to operation of switch **250**. Battery **310** may be of a generally rectangular shape and resides in a generally rectangular cavity in light housing **110**, **110'**, **110"** defined by walls of base **112**, **112'**, **112"** thereof. The terminals of battery **310** reside at the end thereof proximate light head **200** and make electrical connection to contacts of circuit board **320**, typically springy metal contacts that extend from circuit board **320**. USB port connector **130** is disposed in the same end of housing **110**, **110'**, **110"** where it connects to circuit board **320**.

As can be seen of light head **200** in the cross-sectional views, a metal generally cylindrical member **210** has a recess **212** in one cylindrical surface thereof defining a reflector **216** at the bottom end of which is light source **320**, e.g., LED **320**. LED **320** is preferably disposed on a circuit board **232** which resides at a flat bottom of recess **212**. LED circuit board **232** is preferably thermally conductive so as to provide a thermally conductive coupling to cylindrical member **210** which serves as a heat sink for LED **230**. A lens **214** may be disposed in the recess **212** defining reflector **216** in front of, and typically covering, light source **230**. Reflector **216** and/or lens **214** may be shaped so as to provide a light beam of a desired characteristic or shape, e.g., a spot beam or a flood light beam or something in between.

Cylindrical member **210** preferably has a longitudinal bore therein for electrical wires and/or conductors. Electrical connection between circuit board **320** and light source **230** may be made via electrical wires and conductors, and may include one or more slip rings, coaxial rotatable conductors and the like. Where the electrical connection is made, e.g., by wires, light head **200** may be rotatable over less than 360° relative to light body **100**, e.g., about 180°, and where the electrical connection is made, e.g., by slip rings or coaxial rotatable conductors, light head **200** may be rotatable more than 360° relative to light body **100**. Electrical connection between switch **250** and circuit board **320** may be made via electrical wires and conductors, and may include one or more slip rings, coaxial rotatable conductors and the like. In one embodiment, one or more springy metal contacts bear against one or more respective circular contacts on cylindrical member **210** to define one or more slip rings, and the sliding of the springy contact against the contact ring tends to clean the connection.

Cylindrical member **210** is rotatably mounted in body extensions or projections **120**, **120'**, **120"** which in effect

provide bearings, e.g., sleeve bearings, at opposing ends of member **210**. Member **210** may be rotated by turning a knob **220** which may be provided at one or both ends of member **210**, for directing the light produced by light source **230** over a range of angles of about 180° relative to light body **100**, **100'**, **100"**. Cylindrical member **210** may be permitted to freely rotate in the bearings of extensions or projections **120**, **120'**, **120"** or may be restrained by friction, by detents, by stops or by another restraining feature. Knob **220** may have a recess in the rear surface thereof that presses onto a complementary axial extension of cylindrical member **210**, and may be secured thereon by friction, complementary raised and recessed features, adhesive, or other suitable means.

FIG. **7C** illustrates various attachment devices **146** that attach to light body **100**, **100'**, **100"** of light **10**, **10'**, **10"** for attaching light **10**, **10'**, **10"** to a person, clothing or an object. Example strap or band **146b** typically comprises a loop of elastic material, e.g., of a rubber or stretchy plastic, sized to encircle an object to which light **10**, **10'**, **10"** is to be attached, e.g., a hat, helmet and/or head, or a loop of relatively non-elastic material, e.g., a woven strip, having a buckle or other length adjustment device for adjusting the length of a loop formed thereby to be sized to encircle an object to which light **10**, **10'**, **10"** is to be attached, e.g., a hat, helmet and/or head.

Example clip **146c** typically comprises a folded structure of a relatively stiff material, e.g., a steel or other metal, wherein one folded portion is sized and spaced apart to clip onto light body **100**, **100'**, **100"** bearing against its top and bottom broad surfaces, and another folded portion is sized and relatively closely spaced to clip onto a belt, clothing or other object. The latter portion may have a keyhole or other shaped opening therein for attaching to a headed post or other attaching structure. An example of such structure is described in U.S. Pat. No. 7,581,847 issued Sep. 1, 2009, entitled "CLIP-ON, CLIP OFF MOUNTING DEVICE, AS FOR A PORTABLE LIGHT;" which is hereby incorporated herein by reference in its entirety.

Example fastener **146** includes a separable fastener **146f**, such as a hook and loop or similar fastener **146f**, e.g., a VELCRO® fastener, one side of which may be attached, e.g., by adhesive, to light body **100**, **100'**, **100"** and the other side of which may be attached, e.g., by adhesive, sewing or other suitable means, to a person or object to which light **10**, **10'**, **10"** is to be removably attached.

FIG. **8** is a perspective view of an example embodiment of a light **10'''** similar to the example light **10'** of FIG. **3**. Light **10'''** includes a generally rectangular light body **100'''** and a light head **200** including a cylindrical member **210** supported at its ends by extensions or projections **120'''** of body housing **110'''** which comprises housing base **112'''** from which extensions or projections **120'''** extend and housing cover **114'''**. Light head **200** is as described.

Light head **200** may include slidable lenses or filters **240a**, **240b** as above, however, in light **10'''** lenses or filters **240a** and/or **240b** may be covered by an optional cover **120'''c** that attaches to the outer ends of extensions or projections **120'''**. Light body **100'''** may have ridges **140'''** or similar features for locating a band **146b** or clip **146c** or other member or attachment device **146** for attaching light **10'''** to a person or object.

Light **10'''** includes a switch actuator **250**, e.g., a flexible member, on an end of body **100'''** that when pressed actuates an electrical switch internal to body **100'''**. Switch actuator **250** may be of a rubber, plastic or other material that allows actuator **250** to flex for transmitting pressing force applied to it to the internal electrical switch. USB connector **130** at the near corner preferably has a cover **130c** for resisting the entry of moisture, water, dirt and other unwanted matter into hous-

ing **110'''** and may be held captive by a thin loop or lanyard so that it is tethered to light body **100'''**. Cover **130c** may be of a rubber, plastic or other material that provides the desired flexibility and sealing of the opening to connector **130**.

FIG. **8A** is a perspective view of the example light **10'** of FIG. **8** with the housing base **112'** removed; and FIG. **8B** is an inverted perspective view thereof with the housing base **112'**, housing cover **114'** and light head **200** removed, thereby to reveal the internal arrangement of light **10'**. Light head **200** is seen to include a cylindrical member **210** having a recess therein in which is disposed a light source **230**, e.g., an LED **230**, for which member **210** provides a heat sink. A knob **220** on one end of cylindrical member **210** provides a convenient feature for rotating cylindrical member **210** about its longitudinal axis. One or two optional tubular lenses or filters **240a**, **240b** are slidable on cylindrical member **210** and may be slid to a central location along member **210** so that the light produced by light source **230** passes therethrough. Optionally, lenses/filters **240a**, **240b** may have ridges or other features **241a**, **241b** thereon for facilitating the sliding of lenses/filters **240a**, **240b**, respectively.

The largest element internal to light body **100'''** is battery **310** which may be a rectangularly shaped cell **310**, e.g., a cell of the sort commonly utilized by cellular telephones, smart phones and similar small handheld electronic devices, that is retained in housing base **112'''** by cover **114'''**. Battery **310** typically has two or more terminals **312** on a narrow end thereof for delivering electrical power, and for receiving electrical power if battery **310** is a rechargeable battery.

Battery **310** resides between housing cover **114'''** and electronic circuit board **320** which supports the electronic circuitry that controls light **10'''**. A connector **330** mounted on circuit board **320** may be employed for connecting to the terminals of battery **310** for receiving electrical power therefrom and for applying electrical power thereto for charging battery **310**. A connector **130**, e.g., a USB or mini-USB connector **130**, mounted on circuit board **320** may be employed for receiving electrical power from an external source for charging battery **310**.

An electrical switch **350** mounted on circuit board **320** may have an actuator **352** on an outward facing side thereof so as to be positioned behind (underneath) switch actuator **250** of light body **100'''**, whereby pressing on switch actuator **250** causes switch actuator **250** to press against actuator **352** of electrical switch **350** for causing switch **350** to control light source **230** via control circuitry on circuit board **320**. The switch actuator **250** may be a flexible cover or boot, e.g., of a rubber, rubbery or flexible plastic material, that is co-molded with a part of housing **110'''**, e.g., housing base **110'''** or housing cover **110'''**, or may be a cover or boot that is fastened in a hole therein. In general, switch actuator **250** may be in any convenient location of the light body **100**, **100'**, **100''**, **100'''**, and more than one switch actuator **250** may be provided with an electrical switch **350** appropriately located interior thereto.

Electronic circuit **300** may be any electronic circuit that provides the desired functionality of light **10**, **10'**, **10''**, **10'''**. Examples of suitable electronic circuits that may be employed may be found, for example, in U.S. Pat. No. 7,883,243 entitled "LED FLASHLIGHT AND HEAT SINK ARRANGEMENT," in U.S. Pat. No. 7,674,003 entitled "FLASHLIGHT HAVING PLURAL SWITCHES AND A CONTROLLER," in U.S. Pat. No. 7,466,082 entitled "ELECTRONIC CIRCUIT REDUCING AND BOOSTING VOLTAGE FOR CONTROLLING LED CURRENT," and/or in U.S. patent application Ser. No. 13/050,498 entitled "LIGHT HAVING A COMPARTMENT ACCOMMODATING BATTERIES OF DIFFERENT SIZES, SHAPES AND/

OR TYPES," filed Mar. 17, 2011, now U.S. Patent Publication No. 2012/0236551, each of which is hereby incorporated herein by reference in its entirety for any and all purposes.

FIG. **9** is a perspective view of an example light **10'** similar to the example light **10'** of FIG. **4**, FIG. **9A** is a perspective view thereof with the housing part **112'** removed, and FIG. **9B** is a perspective view thereof with the housing part **112'** and lens **240** elements removed. Externally, light **10'** differs from the light of FIG. **4** in that the inward ends of each of the opposing spaced apart extensions or projections **120'** include curved covers **120'c** that extend towards the light source LED **230** so as to partly cover lenses **240a** and **240b**, e.g., thereby to protect lenses **240a** and **240b** and for aesthetics. Otherwise, light **10'** is as described. The inward ends of lenses **240a** and **240b** are exposed beyond the ends of covers **120'c** and each preferably includes a respective exposed ridge or tab **242a**, **242b** that extends radially away from cylindrical light head **200**, **210** to facilitate the sliding of lenses **240a** and **240b** moved into position covering light source **230**. Because lenses **240a** and **240b** preferably are tubular, or at least include a portion of a tube, and surround cylindrical member **210**, they are slidable on cylindrical member **210** and cylindrical member **210** is rotatable within lenses **240a**, **240b**. Thus, the rotation of cylindrical member **210**, e.g., using knob **220**, is not restricted by lenses **240a** and **240b** which simply allow member **210** to rotate therein as may be necessary for member **210** to be rotated to a desired rotational position.

Where light **10'** may utilize a source of electrical power that is rechargeable, light body **100'** may have a raised portion **113'**, e.g., on housing portion **112'** or at another suitable location, for enclosing a battery charging connector **130**, e.g., a mini USB connector or other suitable electrical connector. Connector **130** connects externally to a source of electrical power for charging a battery **310**, **310'** internal to light body **100'** and connects internally to electronic circuit **300** for charging a rechargeable battery **310**, **310'** in light body **100'** and/or for powering light **10'** when light **10'** is connected to an external source of electrical power via connector **130**.

Interior to light body **100'** of light **10'** is support member **260** which includes a generally rectangular base **264** having semi-cylindrical receptacles **262** at opposing ends thereof. Receptacles **262** have an external shape generally conforming with the shape of lenses **240a**, **240b** which are slidable thereon and have an interior shape that provides at least a part of a cylindrical surface adjacent which the cylindrical ends of cylindrical member **210** may rotate. The support receptacle **262** at the end of cylindrical member **210** whereat knob **220** is located typically has an opening through the generally circular end thereof through which the shaft **222** of knob **220** is disposed to engage the end of cylindrical member **220**. Support **260** preferably positions cylindrical member **210** and optional lenses **240a**, **240b** in desired positions in extensions or projections **120'** and in light housing part **112'** when light housing part **112'** is mated with light housing part **114'** to define light body housing **110'**.

The base **264** of support member **260** is disposed adjacent circuit board **320** and may be of similar shape and size thereto. Circuit board **320** may support a support block **342** which includes one or more metal contacts **344** that respectively contact one or more circular contact rings **244** of cylindrical member **210**, which together define one or more slip rings **340** providing one or more electrical connections across the rotatable joint between cylindrical member **210** and circuit board **320** and the remainder of electrical circuit **300** of light **10'**. Circuit board **320** may also support one or more additional metal contacts **354** that bear against respective contact rings

11

254 of cylindrical member 210 to define one or more additional slip rings 350 providing respective electrical connections across the rotatable joint between cylindrical member 210 and circuit board 320 and the remainder of electrical circuit 300 of light 10'.

Light body 100' housing 110' includes housing parts 112', 114' that define an generally rectangular interior cavity 116' for receiving a source of electrical power 310. The source of electrical power may include, e.g., a generally rectangular battery 310 as described or may include, e.g., one or more cylindrical batteries 310' as a particular light 10, 10', 10", 10''' may utilize, or may accept both batteries of both shapes and sizes. Housing part 114' and/or housing part 112' may have one or more locating features 118' that extend into cavity 116' for positioning battery 310 and/or batteries 310' therein. Locating features 118' may have, e.g., a curved edge against which batteries 310' are adjacent for being positioned in cavity 116' and may have other edges for positioning a generally rectangular battery 310, or may have both where cavity 116' is configured to receiver both a generally rectangular battery 20 single use battery or a nickel-cadmium, nickel-metal-hydride or lithium-ion or other rechargeable battery which are available from many commercial sources, as well as various manufacturers and suppliers of cellular telephones, smart phones, MP3 players, and other mobile electronic devices, and/or from suppliers of batteries therefor. Electronic circuit 300 may be as described, switch 250, 350 may be an ON/OFF switch, e.g., a momentary contacting switch or a "clicker" type latching ON/OFF switch, and may have a momentary ON position, and circuit board 310 may be of FR4 or other suitable material. Connector 130 may be a USB or a mini-USB connector of the sort commonly utilized in cellular telephones, smart phones, MP3 players, digital cameras and other mobile electronic devices, and connector 330 may be a battery connector of the sort commonly utilized in cellular telephones, smart phones, MP3 players, digital cameras and other mobile electronic devices.

Light body 100' may include various features of any one or more of lights 10, 10", 10''' as described, e.g., a switch or switch actuator 250, a charging connector 130, guides 140', and the like, as may be convenient or desirable for a particular light. Optionally, cylindrical member 210 may have one or more grooves in which reside respective O-rings 218 for providing a seal with respect to support member 260, and support member 260 may include an O-ring 268 around the periphery of base 264 thereof for providing a seal with respect to housing part 112'.

In one typical example embodiment of a light 10, 10', 10", 10''', light body 100, 100', 100'', 100''' is about 1.6 by 2.5 inches (about 4.1 by 6.4 cm) and about 0.38 inch (about 1 cm) thick, and optional guides 140 thereon are about 1.0 inch (about 2.5 cm) apart. Cylindrical member 210 thereof may have a diameter of about 0.5 inch (about 1.3 cm) and an exposed length of about 1.25 inches (about 3.2 cm), and the cone angle of recess 212 or of reflector 216 may be about 90°, but may be a larger or smaller angle. Slidable lenses 240, 240a, 240b have respective lengths of about 0.4 inches (about 1.0 cm), and may have an optional external circumferential ridge for assisting their being slid along member 210. The axis of rotatable member 210 is about 0.28 inches (about 7 mm) above the surface of housing 100, 100', 100'', 100''' so that rotatable member 210 and optional lens or lenses 240, 240a, 240b are adjacent to light body 100, 100', 100'', 100''', e.g., are spaced away by about 0.20-0.50 inch (about 0.5-1.3 mm). Where light 10, 10', 10", 10''' utilizes cylindrical batteries, e.g., AAA size or AA size nickel-metal hydride (Ni-MH) batteries 310', light body 100, 100', 100'', 100''' may be slightly thicker and/or larger to accommodate the diameter and/or length of those batteries, however, the cavity 116 within such light body 100, 100', 100'', 100''' may be configured to receive a rectangular battery 310 interchangeably with plural cylindrical batteries 310' or an assembly thereof.

In a typical embodiment of light 10, 10', 10", 10''', light housing 110, 110', 110'', 110''' including housing base 112, 112', 112'', 112''' and cover 114, 114', 114'', 114''' may be a plastic, e.g. a nylon, ABS, polycarbonate (PC), or a blend thereof, e.g., a PC/ABS blend, and lens 240, 240a, 240b may

12

be polycarbonate, PMMA acrylic, or other suitable plastic or glass, and member 210 may be aluminum, brass, copper, or other suitable thermally conductive material. Member 210 may have a recess 212, e.g., a conical recess 212, typically having a cone angle of about 90° with a flat bottom for receiving LED circuit board 232 and LED 230, or a reflector 216 shaped to provide a desired beam shape may be disposed in the recess 212 or may be defined by recess 212 of cylindrical member 210. Housing 110, 110', 110'', 110''' may be closed by attaching cover 114, 114', 114'', 114''' permanently to housing 112, 112', 112'', 112''', as by ultrasonic, chemical or heat welding or by adhesive, or by attaching cover 114, 114', 114'', 114''' removably to housing 112, 112', 112'', 112''' as by a snap on engagement or by removable fasteners or the like.

Typically, battery 310, 310' could be a rechargeable battery such as a prismatic rectangular lithium-ion battery which is available from many commercial sources or could be one or more cylindrical batteries such as an alkaline, lithium or other single use battery or a nickel-cadmium, nickel-metal-hydride or lithium-ion or other rechargeable battery which are available from many commercial sources, as well as various manufacturers and suppliers of cellular telephones, smart phones, MP3 players, and other mobile electronic devices, and/or from suppliers of batteries therefor. Electronic circuit 300 may be as described, switch 250, 350 may be an ON/OFF switch, e.g., a momentary contacting switch or a "clicker" type latching ON/OFF switch, and may have a momentary ON position, and circuit board 310 may be of FR4 or other suitable material. Connector 130 may be a USB or a mini-USB connector of the sort commonly utilized in cellular telephones, smart phones, MP3 players, digital cameras and other mobile electronic devices, and connector 330 may be a battery connector of the sort commonly utilized in cellular telephones, smart phones, MP3 players, digital cameras and other mobile electronic devices.

A portable light 10, 10', 10", 10''' may comprise: a generally rectangular light body 100, 100', 100'', 100''' having a pair of opposing spaced apart extensions 120, 120', 120'', 120''' thereon, the light body 100, 100', 100'', 100''' having a generally rectangular cavity for receiving a source of electrical power 310 therein; a generally cylindrical light head 200 rotatably supported adjacent the light body 100, 100', 100'', 100''' between the extensions 120, 120', 120'', 120''' thereof, the light head 200 including a light source 230 for producing light; and a switch 250 for selectively actuating the light source 230. The generally cylindrical light head 200 may be located: adjacent an end of the light body 100, 100', 100'', 100'''; or adjacent a broad surface of the light body 100, 100', 100'', 100'''; or adjacent a broad surface of the light body 100, 100', 100'', 100''' near an end of the light body 100, 100', 100'', 100'''. In the portable light 10, 10', 10", 10''', the generally cylindrical light head 200 may be rotatable about its axis; or the generally cylindrical light head 200 may include a knob 220 at an end thereof for rotating the generally cylindrical light head 200 about its axis; or the generally cylindrical light head 200 may be rotatable about its axis and may include a knob 220 at an end thereof for rotating the generally cylindrical light head 200 about its axis. The cylindrical light head 200 may be rotatable less than 360° or may be rotatable more than 360°. The generally cylindrical light head 200 may include at least one circular electrical contact 244 and the light body 100, 100', 100'', 100''' may include at least one fixed electrical contact 344 adjacent the circular electrical contact 244 of the generally cylindrical light head 200 for providing at least one electrical slip ring 340 connection therebetween. The generally cylindrical light head 200 may include a cylindrical

member 210 and a curved lens 240, 240a, 240b slidable along the cylindrical member 210. The curved lens 240, 240a, 240b may include one or more slidable curved lenses 240, 240a, 240b, each slidable curved lens 240, 240a, 240b being shorter than the cylindrical member 210 and having a different optical property than another slidable curved lens 240, 240a, 240b. The curved lens 240, 240a, 240b may be captive adjacent the cylindrical member 210; or may include one or more color filters, a polarizing filter, and/or a diffusing filter; or may include one or more color filters, a polarizing filter, and/or a diffusing filter and be captive adjacent the cylindrical member 210. The generally cylindrical light head 200 may include a cylindrical member 210 having a recess 212 therein and the light source 230 may include a light emitting diode 230 in the recess 212 of the cylindrical member 210. The portable light 10, 10', 10", 10''' may further comprise a lens 214 in the recess 212 of the cylindrical member 210 covering the light emitting diode 230. The portable light 10, 10', 10", 10''' may further comprise: a reflector 216 in the recess 212 of the cylindrical member 210 in front of the light emitting diode 230; or a lens 214 in the recess 212 of the cylindrical member 210 in front of the light emitting diode 230; or a reflector 216 and a lens 214 in the recess 212 of the cylindrical member 210 in front of the light emitting diode 230. The generally cylindrical light head 200 may include a cylindrical member 210 comprising a thermally conductive metal or a thermally conductive non-metal. The switch 250 may be actuated: at an end of the generally cylindrical light head 200; or at a knob 220 at an end of the generally cylindrical light head 200; or at an end of the generally cylindrical light head 200 having a knob 220 thereat; or at an end of the generally cylindrical light head 200 opposite an end thereof having a knob 220; or on the generally rectangular light body 100, 100', 100", 100'''; or on an edge of the generally rectangular light body 100, 100', 100", 100'''; or any two of the foregoing. The switch 250, 350 may include an electrical switch 350 disposed on an electronic circuit board 320 in the light body 100, 100', 100", 100''' and actuable by a switch actuator 250 on the light body 100, 100', 100", 100'. The source of electrical power 310, 310' may include: a generally rectangular source of electrical power 310 in the generally rectangular cavity 116 of the generally rectangular light body 100, 100', 100", 100'''; or a source of electrical power including plural cylindrical sources of electrical power 310' side by side in the generally rectangular cavity 116, 116' of the generally rectangular light body 100, 100', 100", 100'''; or a generally rectangular source of electrical power 310 and plural cylindrical sources of electrical power 310' interchangeable in the generally rectangular cavity 116, 116' of the generally rectangular light body 100, 100', 100", 100'''. In the portable light 10, 10', 10", 10''', a battery 310 may be a rechargeable rectangular battery 310 in the cavity of the light body 100, 100', 100", 100''', and the portable light 10, 10', 10", 10''' may further include: a charging connector 130 on the light body 100, 100', 100", 100''' electrically coupled to a battery 310 therein for charging the battery 310 therein; or a USB compatible charging connector 130 on the light body 100, 100', 100", 100''' electrically coupled to a battery 310 therein for charging the battery 310 therein. The portable light 10, 10', 10", 10''' may further comprise an electronic circuit board 320 including an electronic circuit for controlling operation of the light source 230 responsive to the switch 250. The electronic circuit board 320 may include: a connector 330 for making electrical connection to a source of electrical power 310 when a source of electrical power 310 is in the light body 100, 100', 100", 100'''; or a connector 130 for making electrical connection to an external electrical power source for charging the generally rectangular source of electrical

power 310 when the generally rectangular source of electrical power 310 is in the cavity of the light body 100, 100', 100", 100'''; or a first connector 330 for making electrical connection to a source of electrical power when a source of electrical power 310 is in the light body 100, 100', 100", 100''' and a second connector 130 for making electrical connection to an external electrical power source for charging the generally rectangular source of electrical power 310 when the generally rectangular source of electrical power 310 is in the cavity of the light body 100, 100', 100", 100'''. The tubular lens 240, 240a, 240b: may be captive on cylindrical member 210; or may include one or more color filters, a polarizing filter, and/or a diffusing filter; or may include one or more color filters, a polarizing filter, and/or a diffusing filter and be captive on cylindrical member 210. The generally cylindrical light head 200 may include a cylindrical member 210 comprising a thermally conductive metal or a thermally conductive non-metal. The switch 250 may be an electrical switch 350 disposed on an electronic circuit board 320 in light body 100, 100', 100", 100''' and may be actuated by a switch actuator 250 on body 100, 100', 100", 100'''. The electronic circuit board 320 may be disposed adjacent a source of electrical power 310 when the source of electrical power 310 is disposed in the cavity of light body 100, 100', 100", 100'''. The light body 100, 100', 100", 100''' may have a feature 140, 140' for receiving an attachment device 146 thereon, and the portable light 10, 10', 10", 10''' may further comprise an attachment device 146 for attaching the portable light 10, 10', 10", 10''' to a person and/or object. The attachment device 146 may comprise: a band 146b, a strap 146b, a clip 146b, a slip-on clip 146c, a snap-on clip 146c, a hook and loop fastener 146f, or a fastener 146.

A portable light 10, 10', 10", 10''' may comprise: a generally rectangular light body 100, 100', 100", 100''' having a pair of opposing spaced apart extensions 120, 120', 120", 120''' thereon, the light body 100, 100', 100", 100''' having a cavity for receiving a generally rectangular battery 310 therein; a generally cylindrical light head 200 rotatably supported adjacent the light body 100, 100', 100", 100' between the extensions 120, 120', 120", 120''' thereof; a light source 230 in the generally cylindrical light head 200 for producing light; a knob 220 for rotating the generally cylindrical light head 200; the generally cylindrical light head 200 including at least one lens 214, 240, 240a, 240b through which light produced by the light source 230 passes; a switch 250 for selectively actuating the light source 230 to produce light; and a generally rectangular battery 310 in the cavity of the generally rectangular light body 100, 100', 100", 100''' for selectively providing electrical power to the light source 230 responsive to the switch 250. The generally cylindrical light head 200 may be located: adjacent an end of light body 100, 100', 100", 100'''; or adjacent a broad surface of light body 100, 100', 100", 100'''; or adjacent a broad surface of light body near an end of light body 100, 100', 100", 100'''. The cylindrical light head 200 may be rotatable more than 360° wherein: generally cylindrical light head 210 includes at least one circular electrical contact 244; and light body 100, 100', 100", 100''' includes at least one fixed electrical contact 344 adjacent the circular electrical contact 244 of generally cylindrical light head 200 for providing at least one electrical slip ring 340 connection therebetween. The generally cylindrical light head 200 may include a cylindrical member 210 and a curved lens 240, 240a, 240b slidable along cylindrical member 210 and captive adjacent thereto. The curved lens 240, 240a, 240b may include one or more slidable curved lenses 240, 240a, 240b, each slidable curved lens 240, 240a, 240b being shorter than cylindrical member 210 and having a different optical

property than another slidable curved lens **240**, **240a**, **240b**. The curved lens **240**, **240a**, **240b** may include one or more color filters, a polarizing filter, and/or a diffusing filter. The source of electrical power **310**, **310'** may include a rechargeable battery **310**, **310'**, and portable light **10**, **10'**, **10"**, **10'''** may further include: a charging connector **130** on light body **100**, **100'**, **100"**, **100'''** electrically coupled to the rechargeable battery **310**, **310'** for charging the rechargeable battery; or a USB compatible charging connector **130** on light body **100**, **100'**, **100"**, **100'''** electrically coupled to the rechargeable battery **310**, **310'** for charging the rechargeable battery. Switch **250** may comprise a switch actuator **250** on generally rectangular light body **100**, **100'**, **100"**, **100'''** and an electrical switch **350** on an electronic circuit board **320** in light body **100**, **100'**, **100"**, **100'''** and actuatable by switch actuator **250**. Light body **100**, **100'**, **100"**, **100'''** may have a feature **140**, **140'** for receiving an attachment device **146** thereon, portable light **10**, **10'**, **10"**, **10'''** further comprising an attachment device **146** for attaching portable light **100**, **100'**, **100"**, **100'''** to a person and/or to an object.

A portable light **10**, **10'**, **10"**, **10'''** may comprise: a generally rectangular light body **100**, **100'**, **100"**, **100'''** having a pair of opposing spaced apart projections thereon, light body **100**, **100'**, **100"**, **100'''** having a generally rectangular cavity for receiving a source of electrical power therein; a generally cylindrical light head **200** rotatably supported adjacent light body **100**, **100'**, **100"**, **100'''** between the projections **120**, **120'**, **120"**, **120'''** thereof, light head **200** including a light source **230** for producing light; a switch **250** for selectively actuating light source **230**; a plurality of electrical conductors providing electrical contacts in the generally rectangular cavity of light body **100**, **100'**, **100"**, **100'''**, wherein the electrical contacts are arranged to receive interchangeably a generally rectangular battery **310** or a plurality of cylindrical batteries **310**; and a source of electrical power **310**, **310'** in the generally rectangular cavity of light body **100**, **100'**, **100"**, **100'''** including interchangeably a generally rectangular battery **310** having terminals for connecting to the electrical contacts and a plurality of cylindrical batteries **310'** having terminals for connecting to the electrical contacts. The generally cylindrical light head **200** may be located: adjacent an end of light body **100**, **100'**, **100"**, **100'''**; or adjacent a broad surface of light body **100**, **100'**, **100"**, **100'''**; or adjacent a broad surface of light body near an end of light body **100**, **100'**, **100"**, **100'''**. The cylindrical light head **200** may be rotatable more than 360° wherein: generally cylindrical light head **210** includes at least one circular electrical contact **244**; and light body **100**, **100'**, **100"**, **100'''** includes at least one fixed electrical contact **344** adjacent the circular electrical contact **244** of generally cylindrical light head **200** for providing at least one electrical slip ring **340** connection therebetween. The generally cylindrical light head **200** may include a cylindrical member **210** and a curved lens **240**, **240a**, **240b** slidable along cylindrical member **210** and captive adjacent thereto. The curved lens **240**, **240a**, **240b** may include one or more slidable curved lenses **240**, **240a**, **240b**, each slidable curved lens **240**, **240a**, **240b** being shorter than cylindrical member **210** and having a different optical property than another slidable curved lens **240**, **240a**, **240b**. The curved lens **240**, **240a**, **240b** may include one or more color filters, a polarizing filter, and/or a diffusing filter. The source of electrical power **310**, **310'** may include a rechargeable battery **310**, **310'**, and portable light **10**, **10'**, **10"**, **10'''** may further include: a charging connector **130** on light body **100**, **100'**, **100"**, **100'''** electrically coupled to the rechargeable battery **310**, **310'** for charging the rechargeable battery; or a USB compatible charging connector **130** on light body **100**, **100'**, **100"**, **100'''** electrically

coupled to the rechargeable battery **310**, **310'** for charging the rechargeable battery. Switch **250** may comprise a switch actuator **250** on generally rectangular light body **100**, **100'**, **100"**, **100'''** and an electrical switch **350** on an electronic circuit board **320** in light body **100**, **100'**, **100"**, **100'''** and actuatable by switch actuator **250**. Light body **100**, **100'**, **100"**, **100'''** may have a feature **140**, **140'** for receiving an attachment device **146** thereon, portable light **10**, **10'**, **10"**, **10'''** further comprising an attachment device **146** for attaching portable light **100**, **100'**, **100"**, **100'''** to a person and/or to an object.

As used herein, the term "about" means that dimensions, sizes, formulations, parameters, shapes and other quantities and characteristics are not and need not be exact, but may be approximate and/or larger or smaller, as desired, reflecting tolerances, conversion factors, rounding off, measurement error and the like, and other factors known to those of skill in the art. In general, a dimension, size, formulation, parameter, shape or other quantity or characteristic is "about" or "approximate" whether or not expressly stated to be such. It is noted that embodiments of very different sizes, shapes and dimensions may employ the described arrangements.

Although terms such as "up," "down," "left," "right," "front," "rear," "side," "top," "bottom," "forward," "backward," "under" and/or "over," and the like may be used herein as a convenience in describing one or more embodiments and/or uses of the present arrangement, the articles described may be positioned in any desired orientation and/or may be utilized in any desired position and/or orientation. Such terms of position and/or orientation should be understood as being for convenience only, and not as limiting of the invention as claimed.

Further, what is stated as being "optimum" or "deemed optimum" may or may not be a true optimum condition, but is the condition deemed to be desirable or acceptably "optimum" by virtue of its being selected by the designer and/or in accordance with the decision rules and/or criteria defined by the applicable controlling function, e.g., the placing of a rectangular battery **310** in the like sized rectangular battery cavity of the rectangular housing **100**, **100'**, **100"**, **100'''** leads to at least a near optimum utilization of the volume of housing **100**, **100'**, **100"**, **100'''** particularly when a thin planar electronic circuit board **320** with low profile electronic components thereon is disposed adjacent battery **310** as shown.

The term battery is used herein to refer to an electrochemical device comprising one or more electro-chemical cells and/or fuel cells, and so a battery may include a single cell or plural cells, whether as individual units or as a packaged unit. A battery is one example of a type of an electrical power source suitable for a portable device.

While the present invention has been described in terms of the foregoing example embodiments, variations within the scope and spirit of the present invention as defined by the claims following will be apparent to those skilled in the art. For example, light head **200** may be positioned at any location of light body **100**, **100'**, **100"**, **100'''** as may be desired, and various features such as connector **130** or switch actuator **250** may be necessary or convenient for cooperating with electronic circuitry internal to light **10**, **10'**, **10"**, **10'''**.

Switch actuator **250** may be in any convenient location of light **10**, **10'**, **10"**, **10'''**, e.g., on a knob **220** thereof, at an end of cylindrical member distal knob **220**, or on any convenient surface of light body **100**, **100'**, **100"**, **100'''** thereof, as may be convenient for controlling an electronic circuit **300** disposed internal to light **10**, **10'**, **10"**, **10'''**. One alternative location for a switch or actuator **250** could be on the larger broad surface

17

of light body **100**, **100'**, **100"**, **100'''** which would be considered the "top" when light body **100**, **100'**, **100"**, **100'''** is placed upon a horizontal surface.

Lenses **240**, **240a**, **240b** are adjacent to cylindrical member **210** and slide along that member **210**, so as to be slidable to a position in front of lens **214** and LED **230** to filter the light emanating therefrom. Lenses **240**, **240a**, **240b** may be tubular (e.g., cylindrical) and surround cylindrical member **210**, or may be a portion of a cylinder or tube, e.g., a semi-cylinder or a U-shape, so as to be movable in front of the portion of cylindrical member **210** that is exposed, e.g., visible externally to light **10**, **10'**, **10"**, **10'''**. Lenses **240**, **240a**, **240b** may have a rib, groove, ridge or tab **242**, **242a**, **242b** or other feature against which a user's finger or fingernail or a tool may be placed to assist in sliding lenses **240**, **240a**, **240b** from one position to another along cylindrical member **210**.

Optional guides **140'** may be parallel raised features as illustrated or may be of another shape and/or size, e.g., raised posts or recessed depressions. Guides **140'** may be located on any one or more surfaces of any of lights **10**, **10'**, **10"**, **10'''**, e.g., on either a front or rear broader surface or on a narrower end or side surface, as may be convenient or desirable, e.g., for receiving a band **146b**, strap **146b**, clip **146c**, slip-on clip **146c**, snap-on clip **146c**, hook and loop fastener **146f**, or another fastener **146** or attachment device **146**.

Where light **10**, **10'**, **10"**, **10'''** is configured to receive a rectangular battery **310** and cylindrical batteries **310'** interchangeably, cavity **116**, **116'** of light body **100**, **100'**, **100"**, **100'''** may include various fixed and/or resilient projections **118'** that define respective space configurations within cavity **116** to receive whichever battery a user may place therein. In such instance, cavity **116**, **116'** may also include electrical contacts **330** for making connection to the terminals **312** of the battery and/or batteries **310**, **310'** intended to be received therein.

Each of the U.S. Provisional Applications, U.S. Patent Applications, and/or U.S. Patents identified herein are hereby incorporated herein by reference in their entirety, for any purpose and for all purposes irrespective of how it may be referred to herein.

Finally, numerical values stated are typical or example values, are not limiting values, and do not preclude substantially larger and/or substantially smaller values. Values in any given embodiment may be substantially larger and/or may be substantially smaller than the example or typical values stated.

What is claimed is:

1. A rechargeable portable light comprising:

a generally rectangular light body having a generally rectangular cavity therein;

a generally rectangular rechargeable source of electrical power disposed in the cavity of said light body;

a light head supported by said light body, said light head including a light source for producing light, wherein said light head is movable relative to said light body for directing light in different directions;

a switch for selectively actuating said light source;

an electronic circuit board disposed between said rechargeable source of electrical power and a wall of said light body, said circuit board including an electronic circuit for controlling operation of said light source responsive to said switch; and

a USB port on said light body for connecting to a source of charging power, said USB port connecting to said electronic circuit and to said rechargeable source of electrical power for charging said rechargeable source of electrical power.

18

2. The rechargeable portable light of claim **1** further comprising an attachment device for attaching said rechargeable portable light to a person and/or object.

3. The rechargeable portable light of claim **2** wherein said attachment device comprises: a band, a strap, a clip, a slip-on clip, a snap-on clip, a hook and loop fastener, or a fastener.

4. The rechargeable portable light of claim **1** further comprising:

a clip attached to said light body for attaching said rechargeable portable light to a person and/or object; or
a clip attached to said light body for attaching said rechargeable portable light to a person and/or object, said clip having a keyhole shaped opening therein.

5. The rechargeable portable light of claim **1** wherein said light head is located:

adjacent an end of said light body; or
adjacent a broad surface of said light body; or
adjacent a broad surface of said light body near an end of said light body.

6. The rechargeable portable light of claim **1** wherein said switch includes:

an electrical switch interior said light body that is actuated by a switch actuator on said light body; or
an electrical switch disposed on the electronic circuit board in said light body that is actuated by a switch actuator on said light body; or
an electrical switch disposed on the electronic circuit board interior said light body that is actuated by a switch actuator on said light body.

7. The rechargeable portable light of claim **1** wherein said rechargeable source of electrical power includes:

a rechargeable battery; or
a rechargeable lithium battery.

8. The rechargeable portable light of claim **1** wherein said light head includes:

a generally cylindrical light head rotatably supported adjacent the one surface of said light body between a pair of opposing spaced apart extensions thereof, wherein each opposing end of said generally cylindrical light head is rotatably supported by one of the spaced apart extensions of said light body, whereby said light head is rotatable relative to said light body for directing light in different directions.

9. A rechargeable portable light comprising:

a generally rectangular light body having a generally rectangular cavity therein;

a rechargeable source of electrical power disposed in the cavity of said light body;

a light head supported by said light body, said light head including a light source for producing light, wherein said light head is movable relative to said light body for directing light in different directions;

a switch for selectively actuating said light source;

an electronic circuit for controlling operation of said light source responsive to said switch; and

a USB compatible connector on said light body electrically coupled for charging said rechargeable source of electrical power.

10. The rechargeable portable light of claim **9** further comprising an attachment device for attaching said rechargeable portable light to a person and/or object.

11. The rechargeable portable light of claim **10** wherein said attachment device comprises: a band, a strap, a clip, a slip-on clip, a snap-on clip, a hook and loop fastener, or a fastener.

12. The rechargeable portable light of claim **9** further comprising:

19

a clip attached to said light body for attaching said rechargeable portable light to a person and/or object; or a clip attached to said light body for attaching said rechargeable portable light to a person and/or object, said clip having a keyhole shaped opening therein.

13. The rechargeable portable light of claim 9 wherein said light head is located:

adjacent an end of said light body; or
adjacent a broad surface of said light body; or
adjacent a broad surface of said light body near an end of said light body.

14. The rechargeable portable light of claim 9 wherein said switch includes:

an electrical switch interior said light body that is actuated by a switch actuator on said light body; or
an electrical switch of the electronic circuit that is actuated by a switch actuator on said light body.

15. The rechargeable portable light of claim 9 wherein said rechargeable source of electrical power includes:

a rechargeable battery; or
a rechargeable lithium battery.

16. The rechargeable portable light of claim 9 wherein said light head includes:

a generally cylindrical light head rotatably supported adjacent the one surface of said light body between a pair of opposing spaced apart extensions thereof, wherein each opposing end of said generally cylindrical light head is rotatably supported by one of the spaced apart extensions of said light body, whereby said light head is rotatable relative to said light body for directing light in different directions.

17. The rechargeable portable light of claim 9 wherein said rechargeable source of electrical power includes:

a generally rectangular rechargeable battery in the generally rectangular cavity of said generally rectangular light body; or

plural cylindrical rechargeable batteries side by side in the generally rectangular cavity of said generally rectangular light body; or

a generally rectangular rechargeable battery and plural cylindrical rechargeable batteries interchangeable in the generally rectangular cavity of said generally rectangular light body.

18. A rechargeable portable light comprising:

a light body having a cavity therein;

a rechargeable source of electrical power disposed in the cavity of said light body;

a light head moveable relative to said light body including a light source supported by said light body for producing light;

a switch for selectively actuating said light source;

a USB compatible connector on said light body electrically coupled for charging said rechargeable source of electrical power; and

20

a clip attached to said light body for attaching said rechargeable portable light to a person and/or object.

19. The rechargeable portable light of claim 18 wherein said clip has a keyhole shaped opening therein.

20. The rechargeable portable light of claim 18 wherein said light head is located:

adjacent an end of said light body; or
adjacent a broad surface of said light body; or
adjacent a broad surface of said light body near an end of said light body.

21. The rechargeable portable light of claim 18 wherein said switch includes an electrical switch interior said light body that is actuated by a switch actuator on said light body.

22. The rechargeable portable light of claim 18 further comprising an electronic circuit interior said light body connected to said light source and to said USB connector, said electronic circuit including:

an electrical switch that is actuated by a switch actuator on said light body for providing said switch; and
an electrical connection between said USB compatible connector and said rechargeable source of electrical power for providing charging power received at the USB compatible connector thereto.

23. The rechargeable portable light of claim 18 wherein said rechargeable source of electrical power includes:

a rechargeable battery; or
a rechargeable lithium battery.

24. The rechargeable portable light of claim 18 wherein said light head includes:

a generally cylindrical light head rotatably supported adjacent the one surface of said light body between a pair of opposing spaced apart extensions thereof, wherein each opposing end of said generally cylindrical light head is rotatably supported by one of the spaced apart extensions of said light body, whereby said light head is rotatable relative to said light body for directing light in different directions.

25. The rechargeable portable light of claim 18 wherein said light body is generally rectangular and has a generally rectangular cavity, and wherein said rechargeable source of electrical power includes:

a generally rectangular rechargeable battery in the generally rectangular cavity of said generally rectangular light body; or

plural cylindrical rechargeable batteries side by side in the generally rectangular cavity of said generally rectangular light body; or

a generally rectangular rechargeable battery and plural cylindrical rechargeable batteries interchangeable in the generally rectangular cavity of said generally rectangular light body.

* * * * *