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(54) VIII FACTORS FOR THE TREATMENT OF TYPE A HEMOPHILIA

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A61K 38/37 (2006.01) *C12Q 1/56* (2006.01)

(52) U.S. Cl.

USPC **514/14.1**; 435/13

(58) Field of Classification Search

None

See application file for complete search history.

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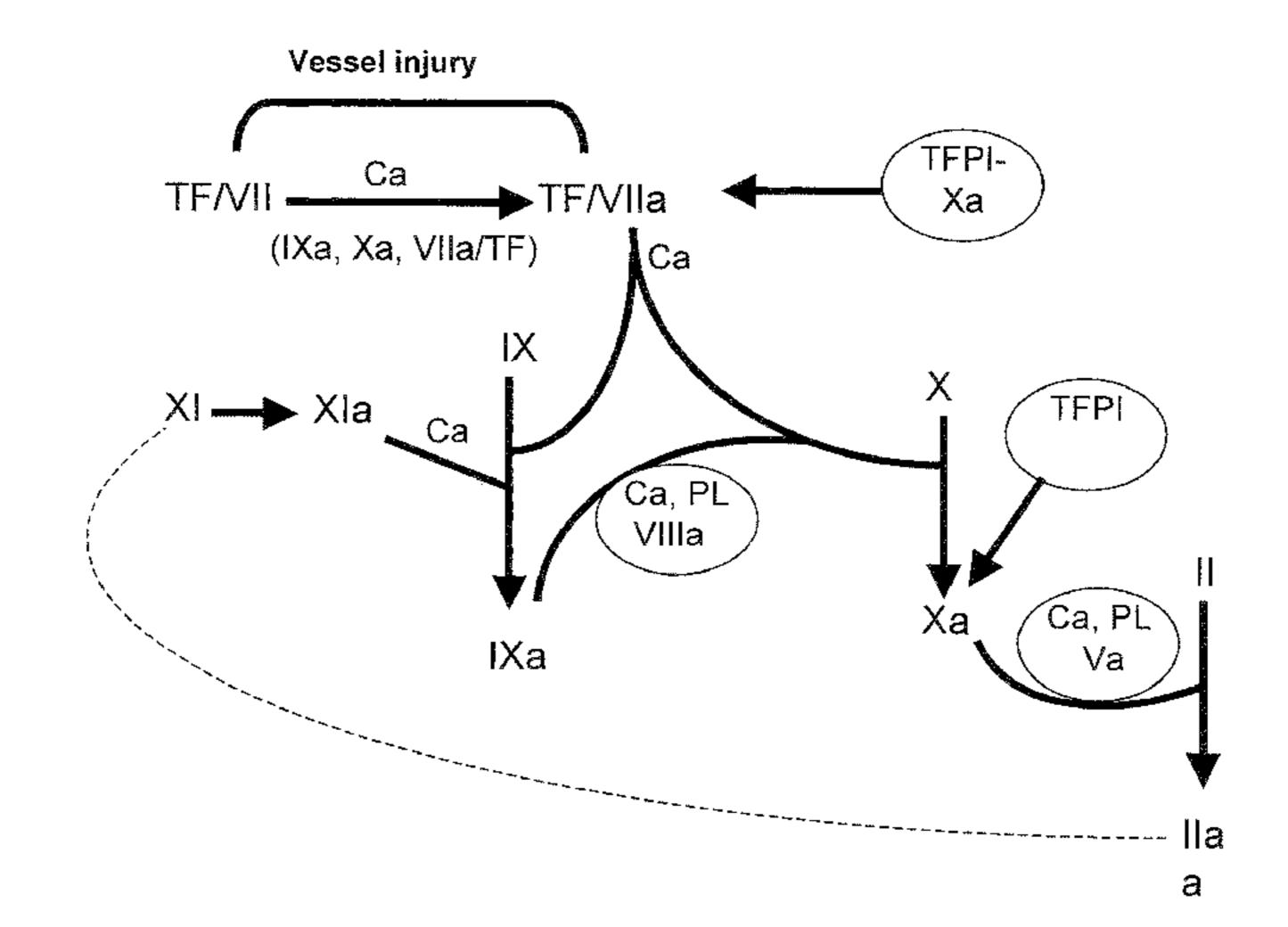
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(57) ABSTRACT

The present invention relates to improved human FVIII variants having at least one substitution in the A2 and/or C2 domain. The present invention also relates to their uses in the treatment of hemophilia A, particularly in patients with inhibitors.

16 Claims, 27 Drawing Sheets



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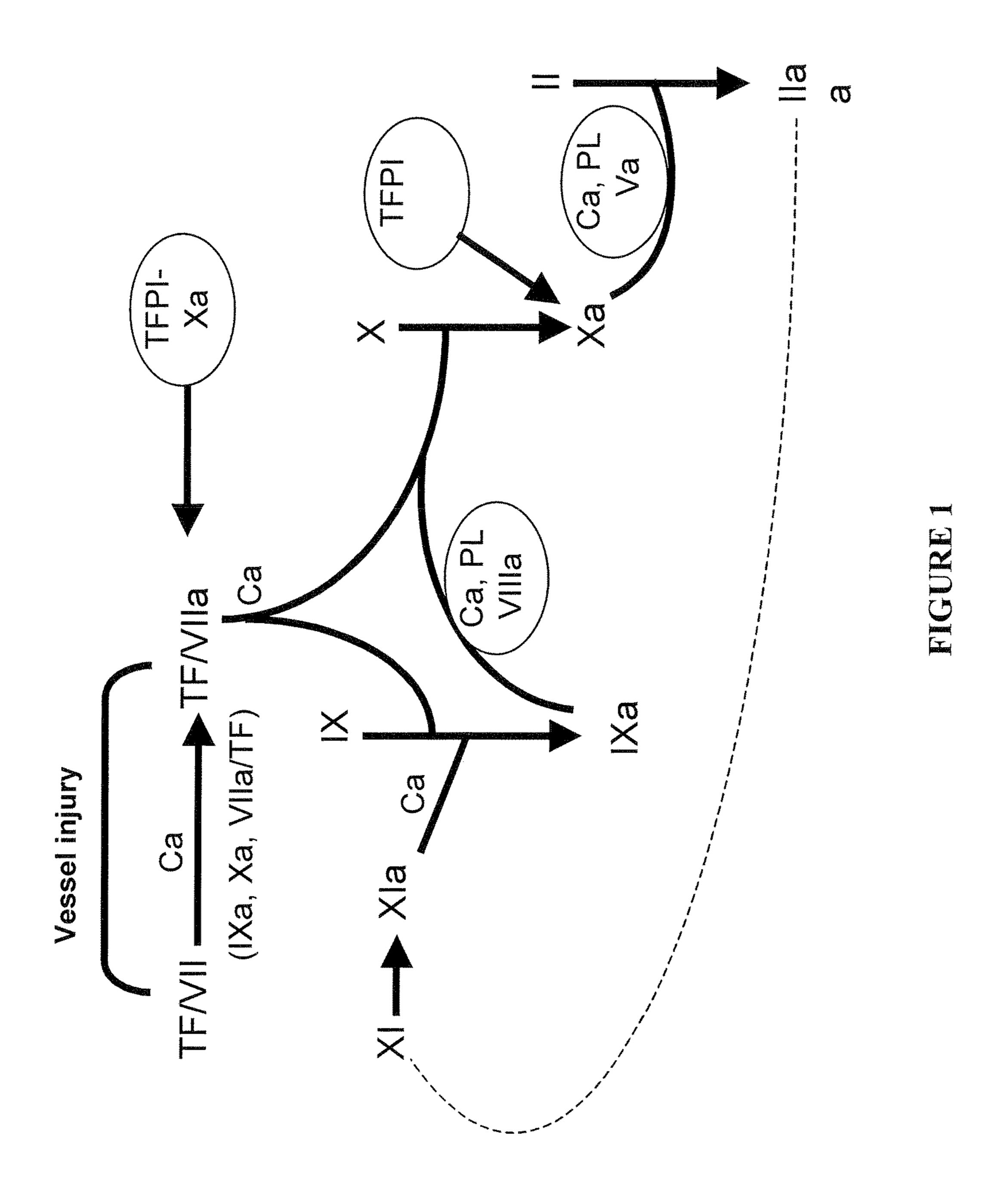
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domain

WT

6

(mimidoum)

Coadulant activity

FIGURE 2/

76

(mim\QOUm)

Cosaulant activity

FIGURE 2B

Functional mapping of A2 domain

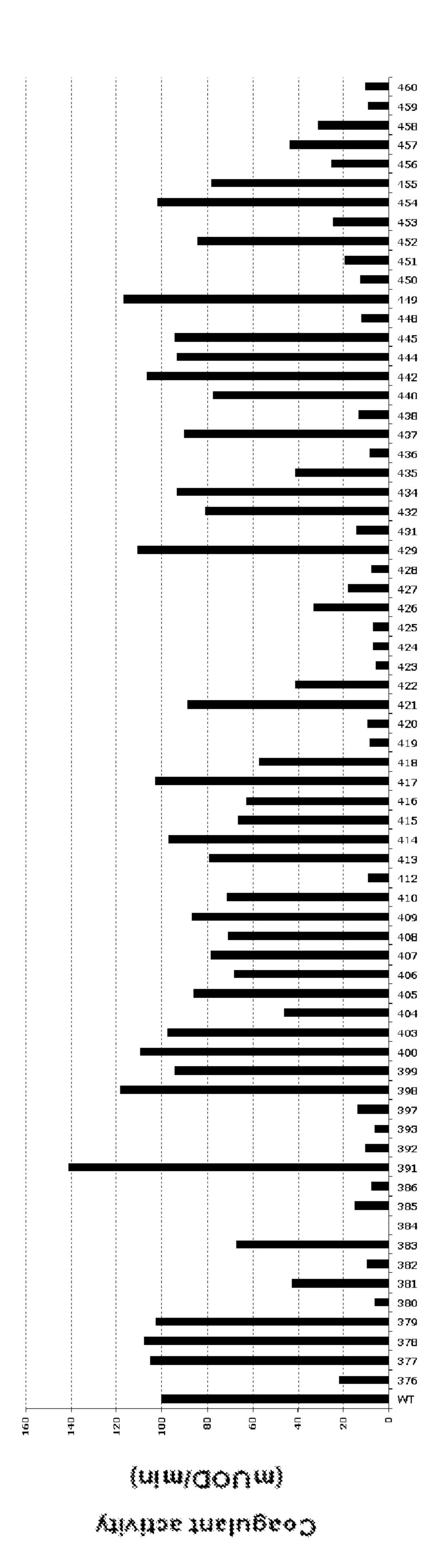


FIGURE 2C

unctional mapping of A2 domai

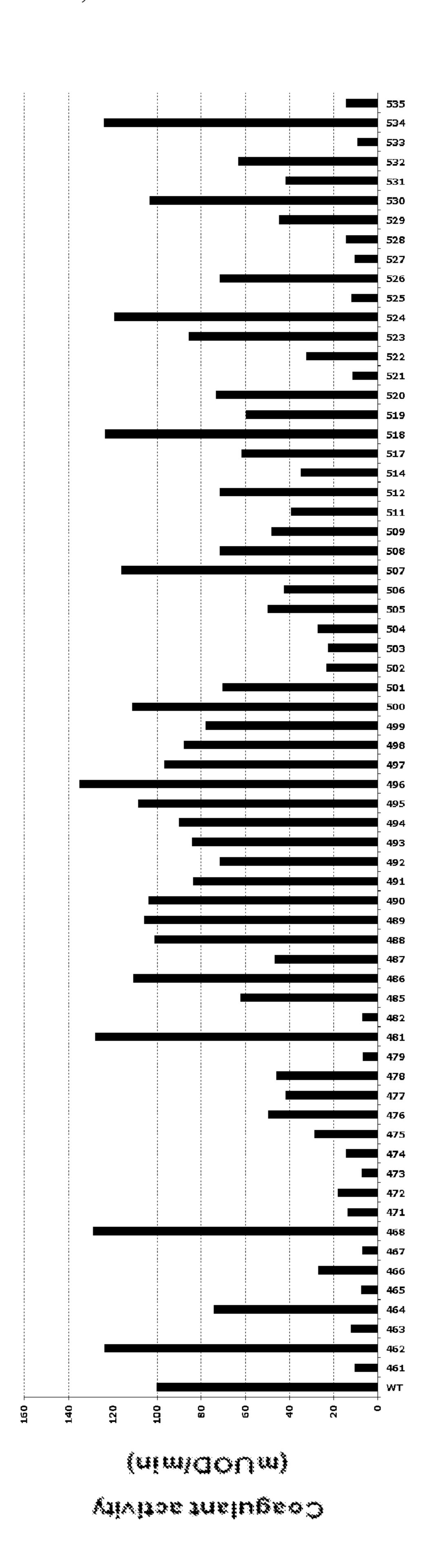


FIGURE 21

=[643

б14 85 5/3 (mim/doum) Coadulant activity

FVIII production in culture medium

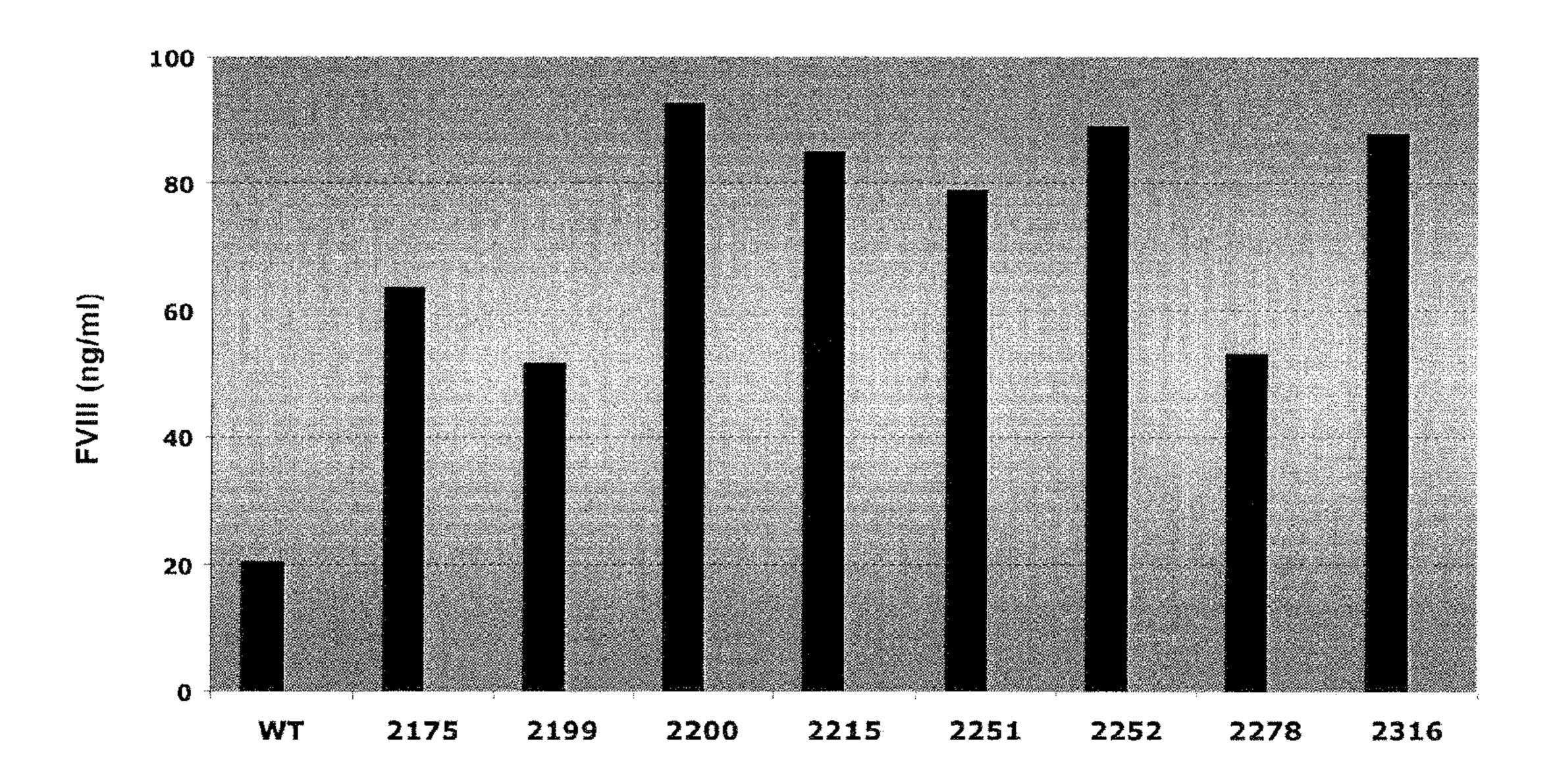
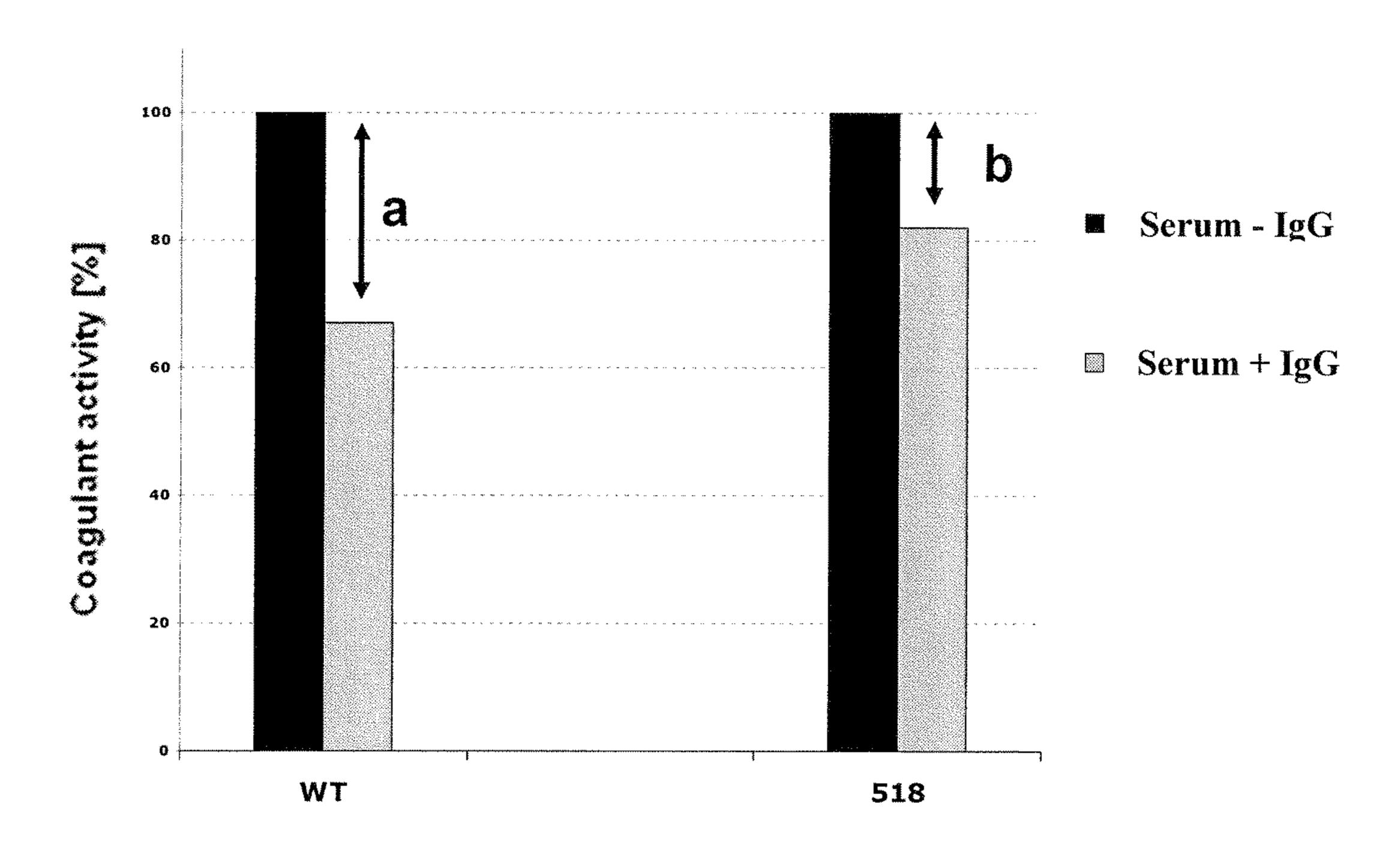


FIGURE 3

C2 mutants	Concentration higher than 10 ng/ml	Specific activity higher than 4 (mUOD/min/ng/ml)
2177	18,40	6,77
2183	11,80	9,57
2186	17,62	5,33
2191	27,27	5,11
2196	28,59	4,24
2204	14,36	5,62
2205	11,39	7,99
2206	14,62	6,36
2213	25,49	7,34
2217	24,75	6,11
2235	13,35	4,27
2258	11,61	5,60
2264	11,23	5,37
2268	11,29	9,24
2269	16,38	5,01

FIGURE 4

Example of abolition to inhibition of mutant 518 on serum of patient TD



a = % residual activity (WT)
 b = % residual activity (mutant)
 % abolition to inhibition = -[(b-a) / a] x 100

FIGURE 5

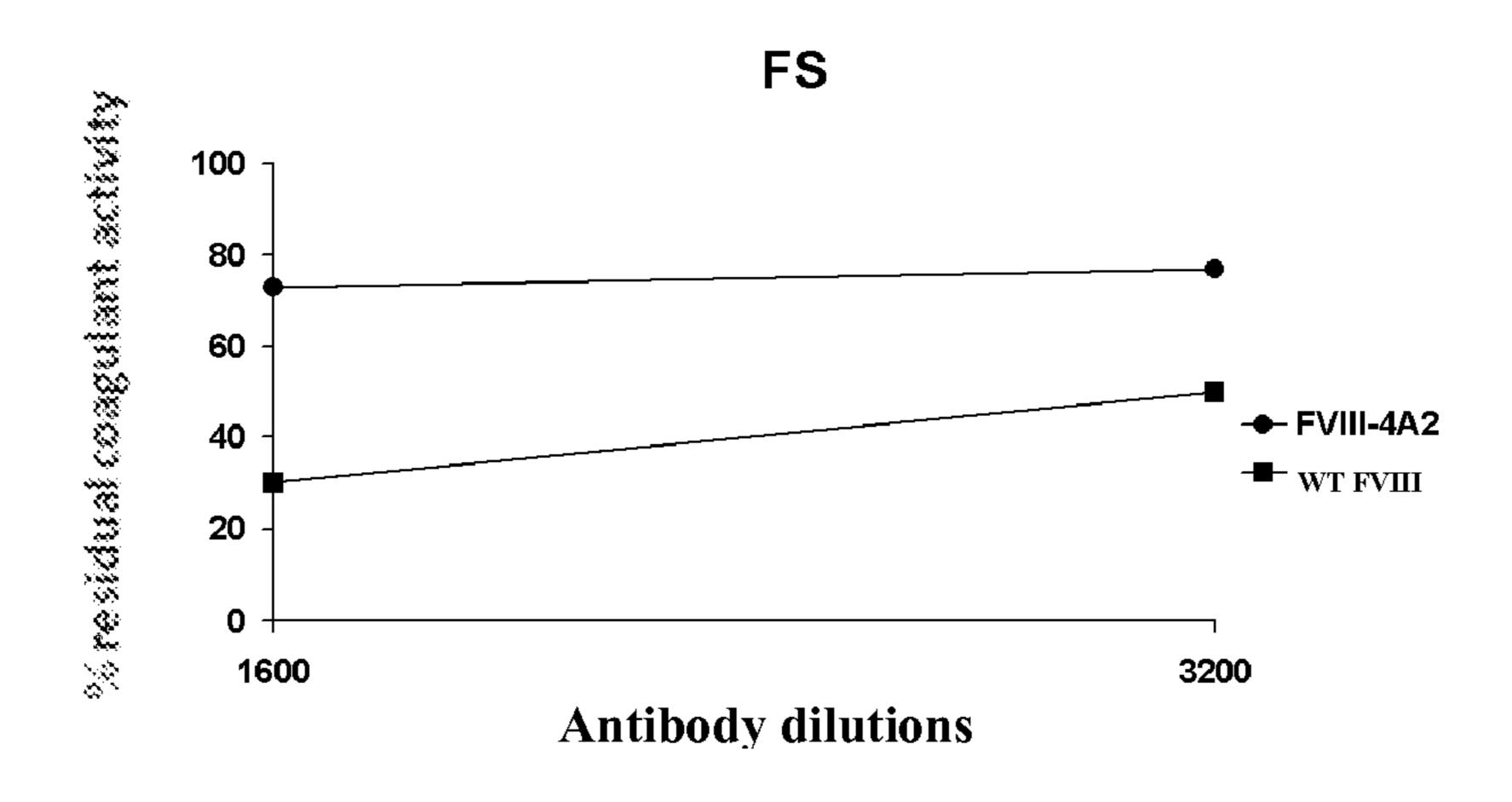
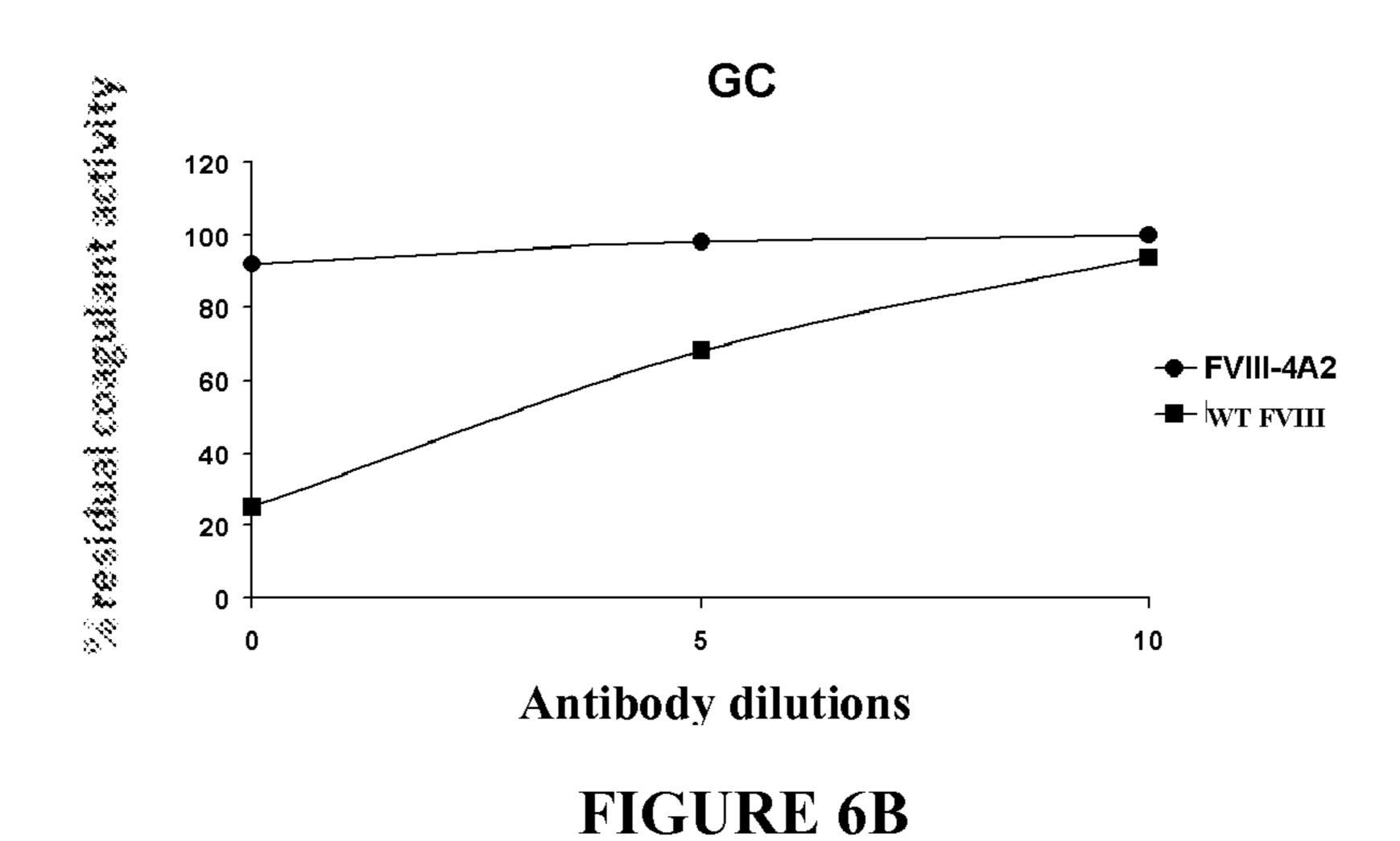
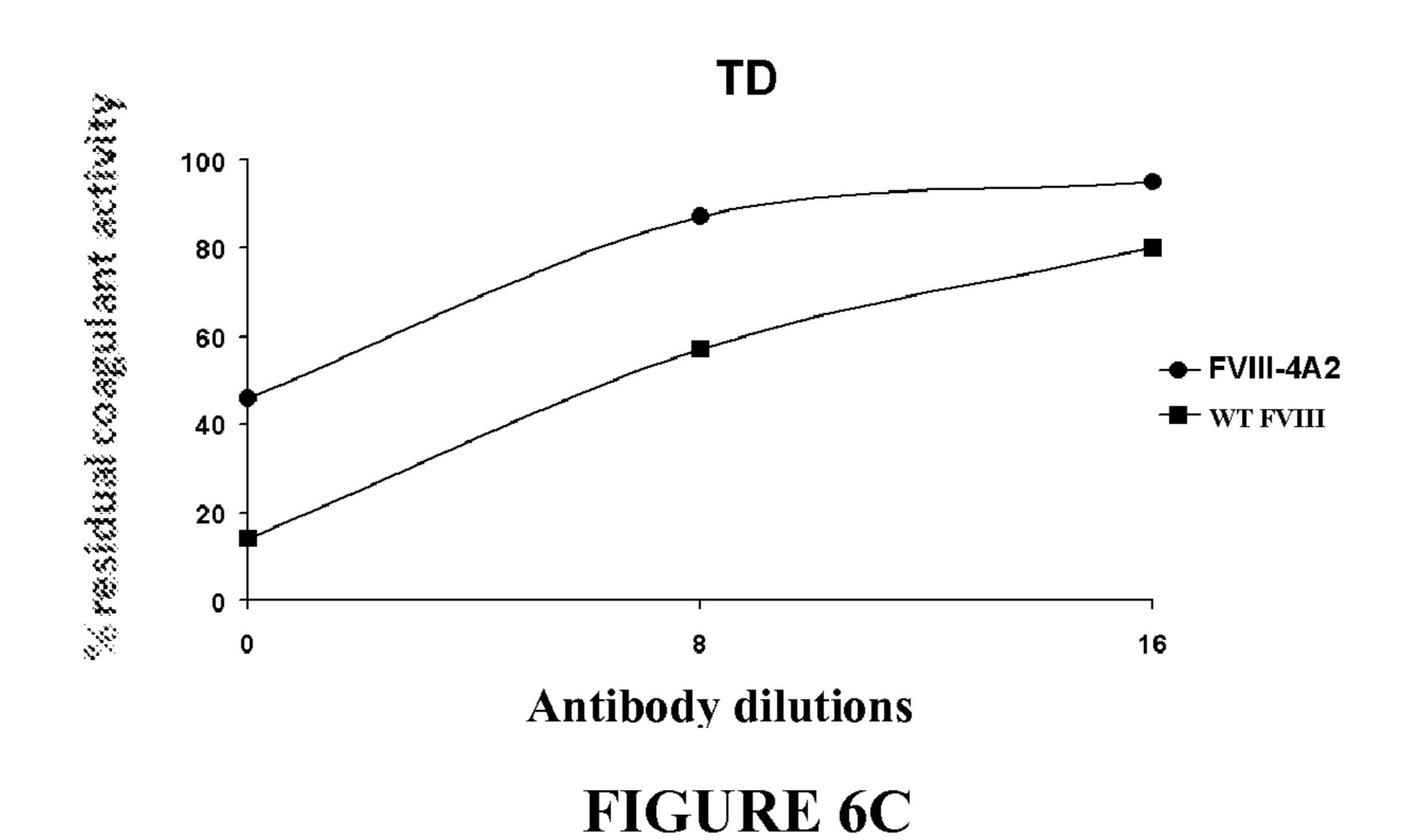


FIGURE 6A





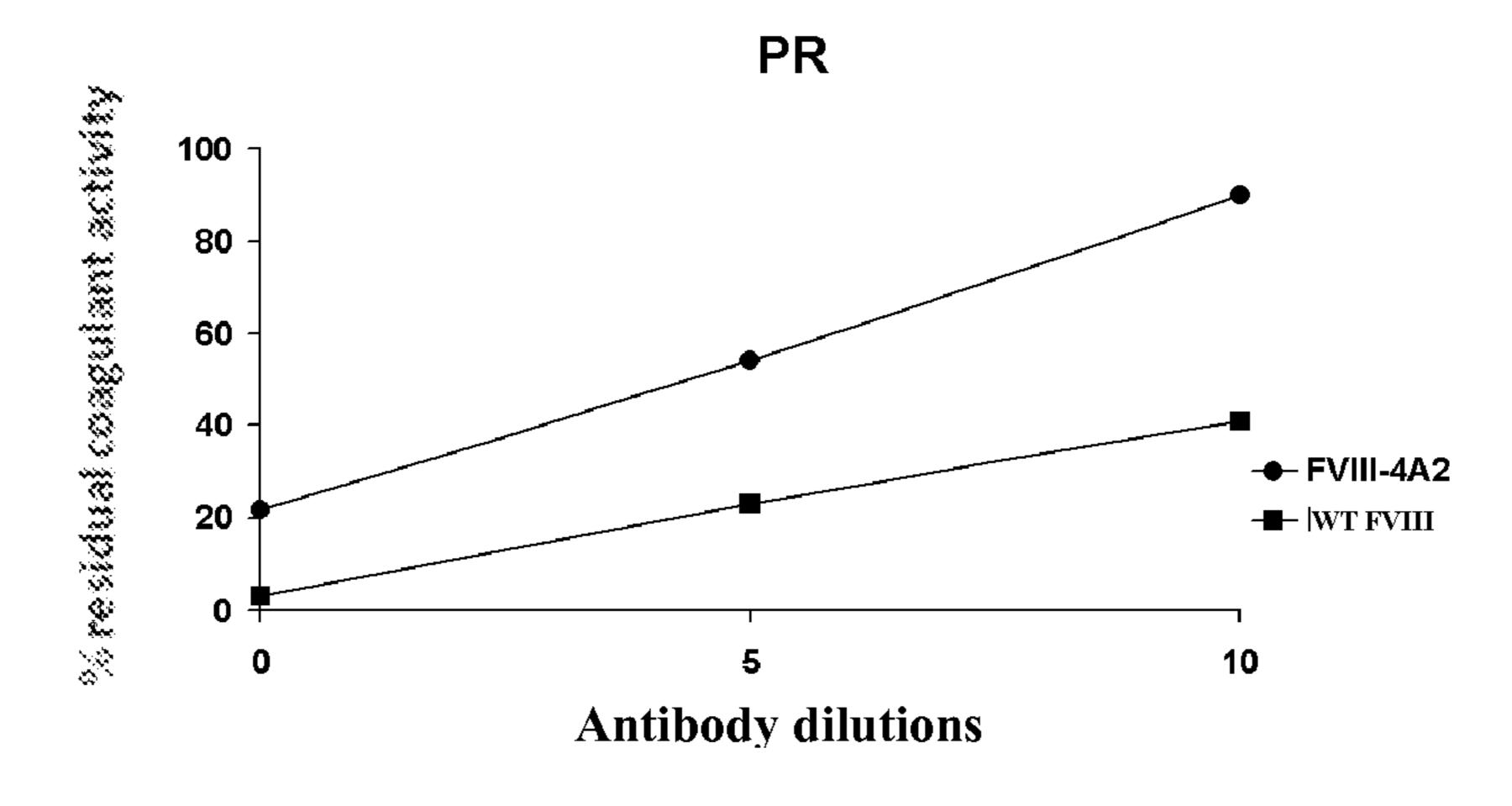


FIGURE 6D

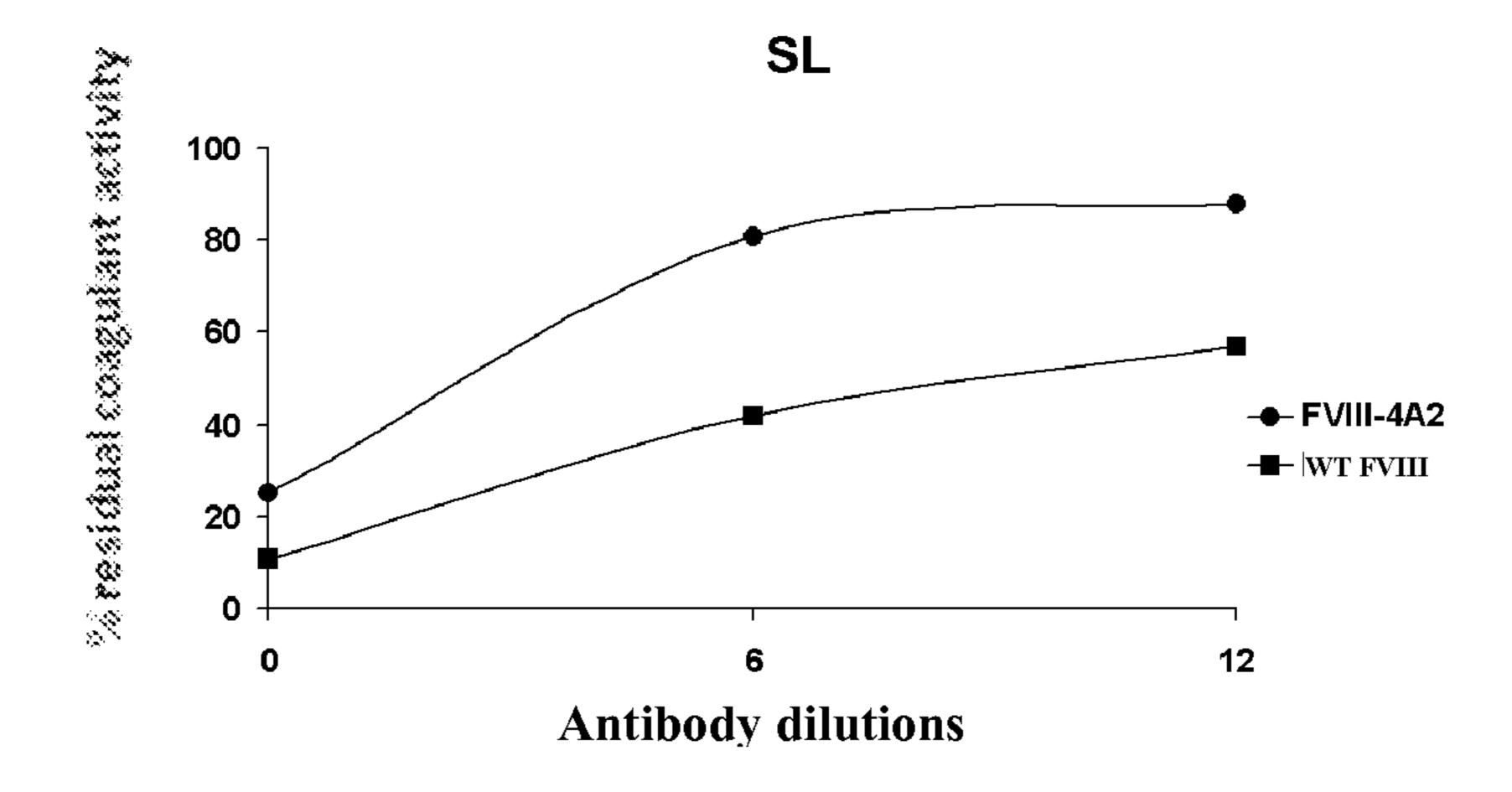


FIGURE 6E

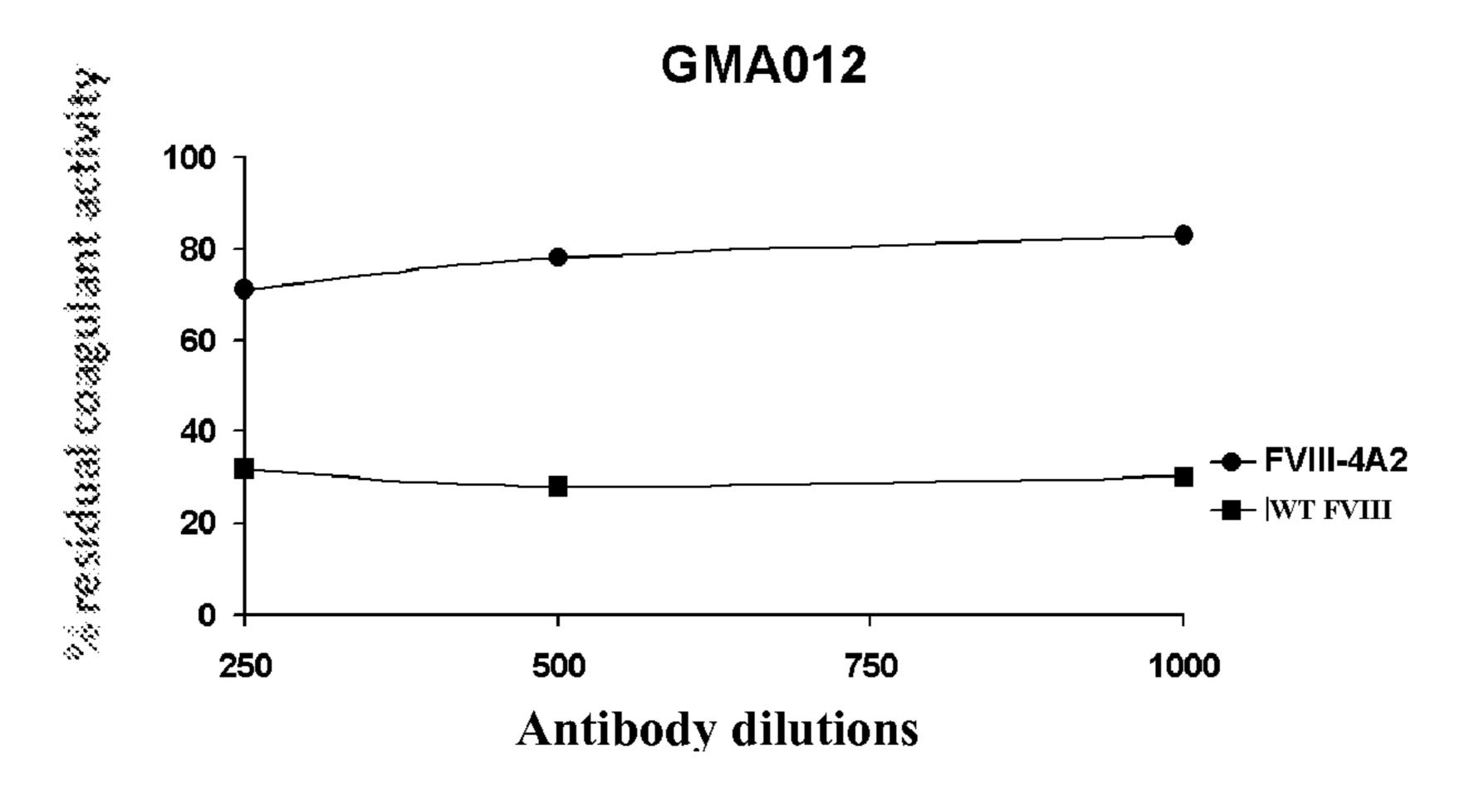


FIGURE 7A

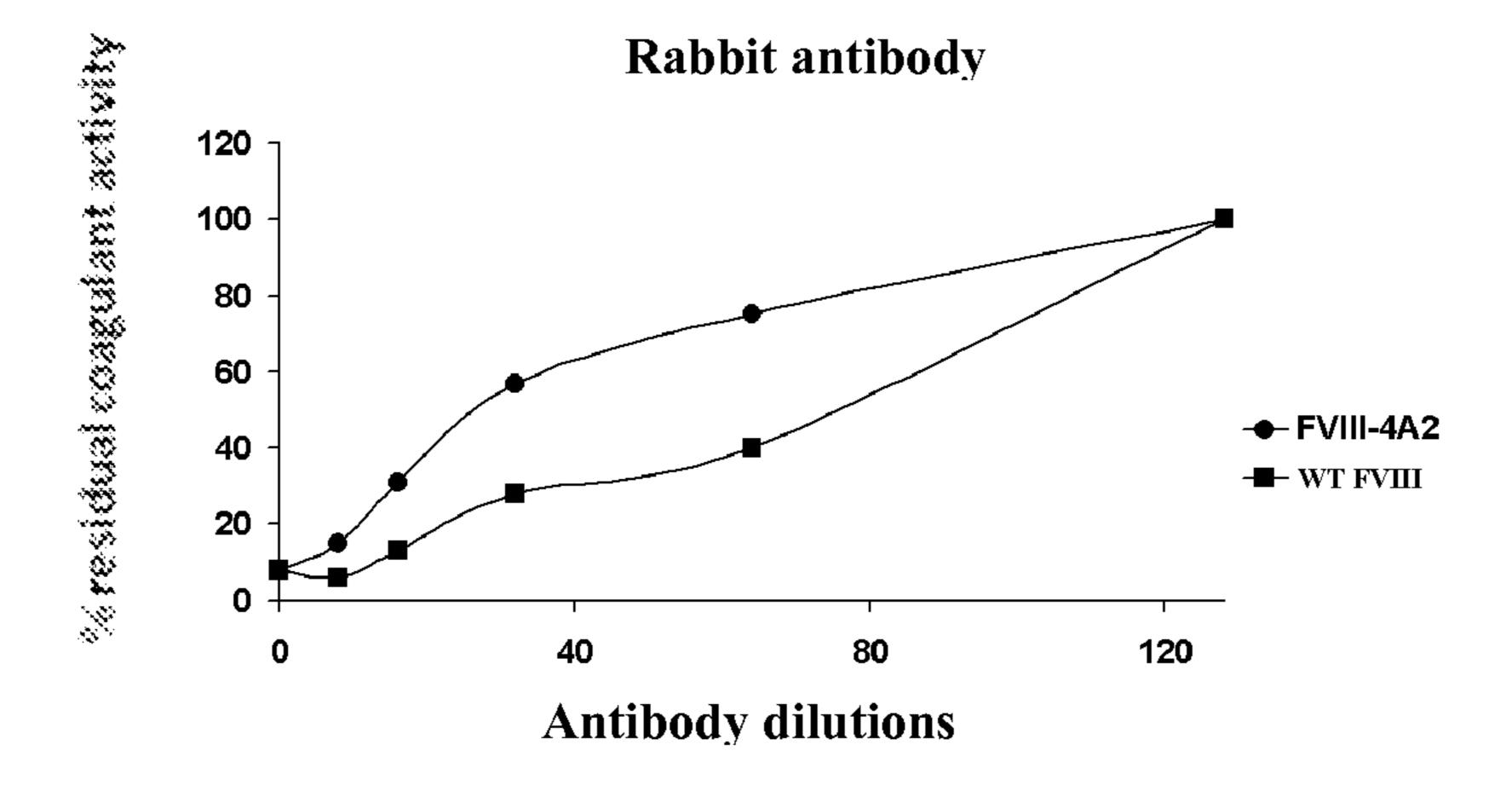


FIGURE 7B

Titration of wild-type FVIII and FVIII-4A2 by GMA-012

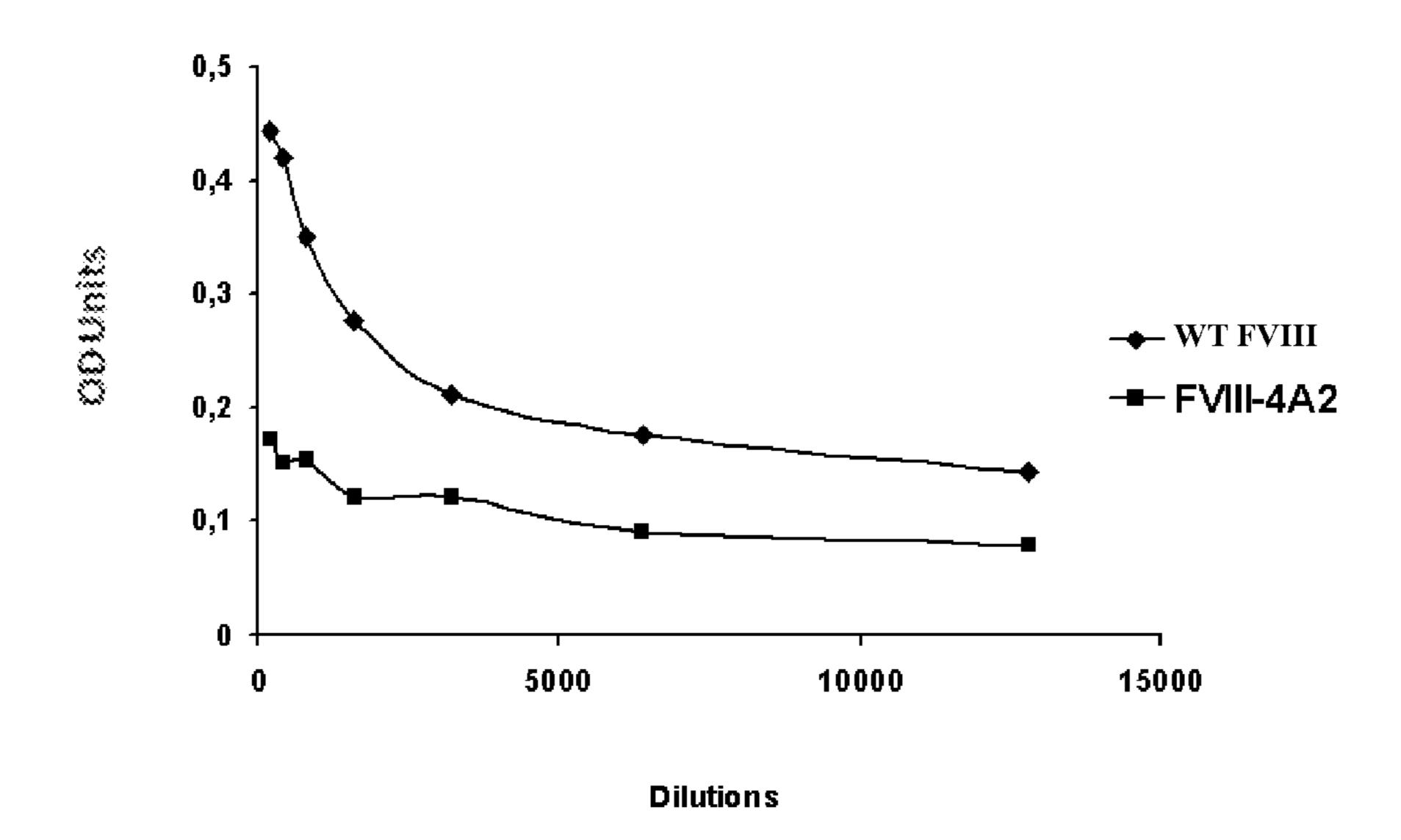


FIGURE 8A

Titration of wild-type FVIII and FVIII-4A2 by ESH4 antibody

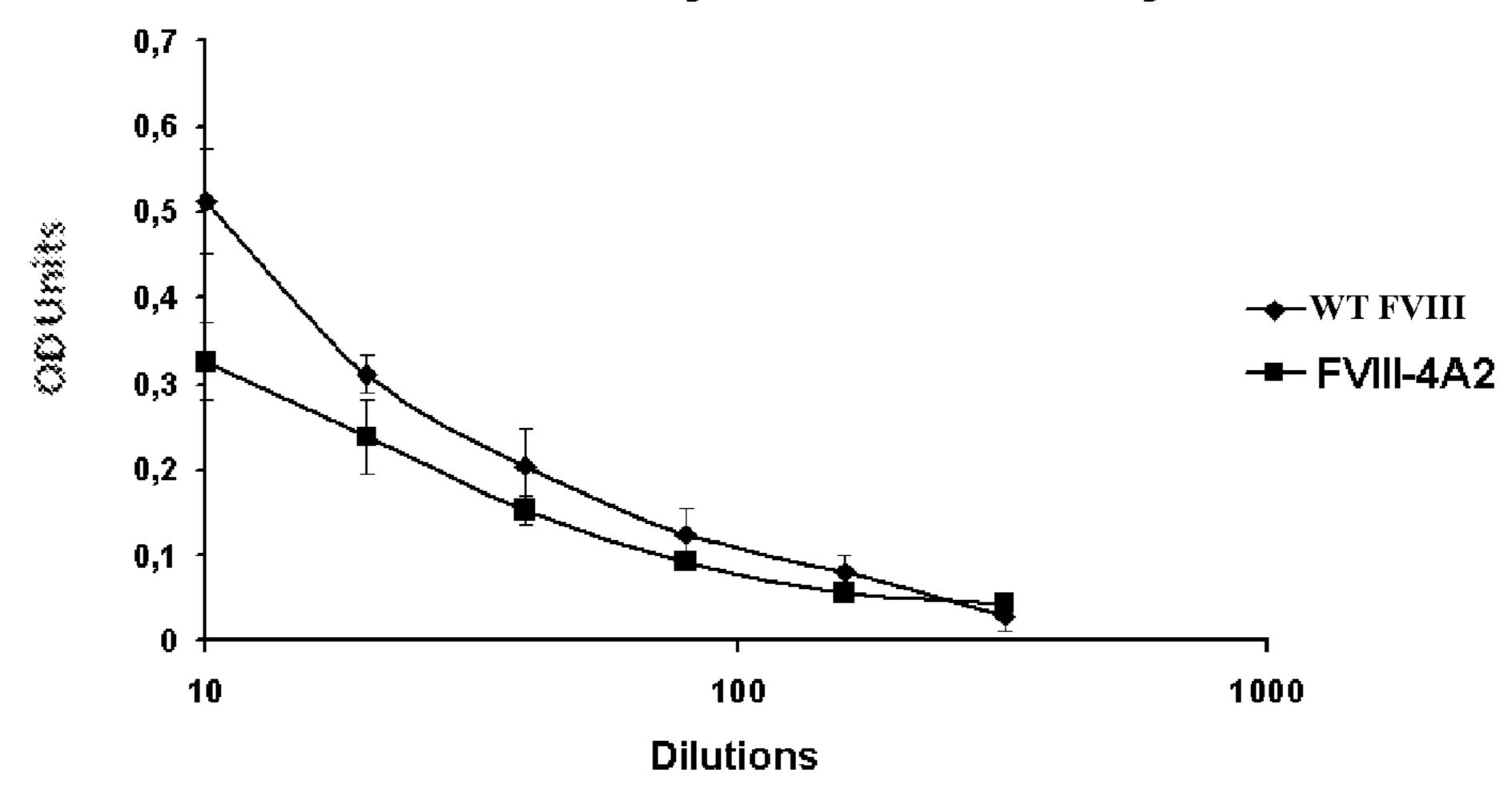


FIGURE 8B

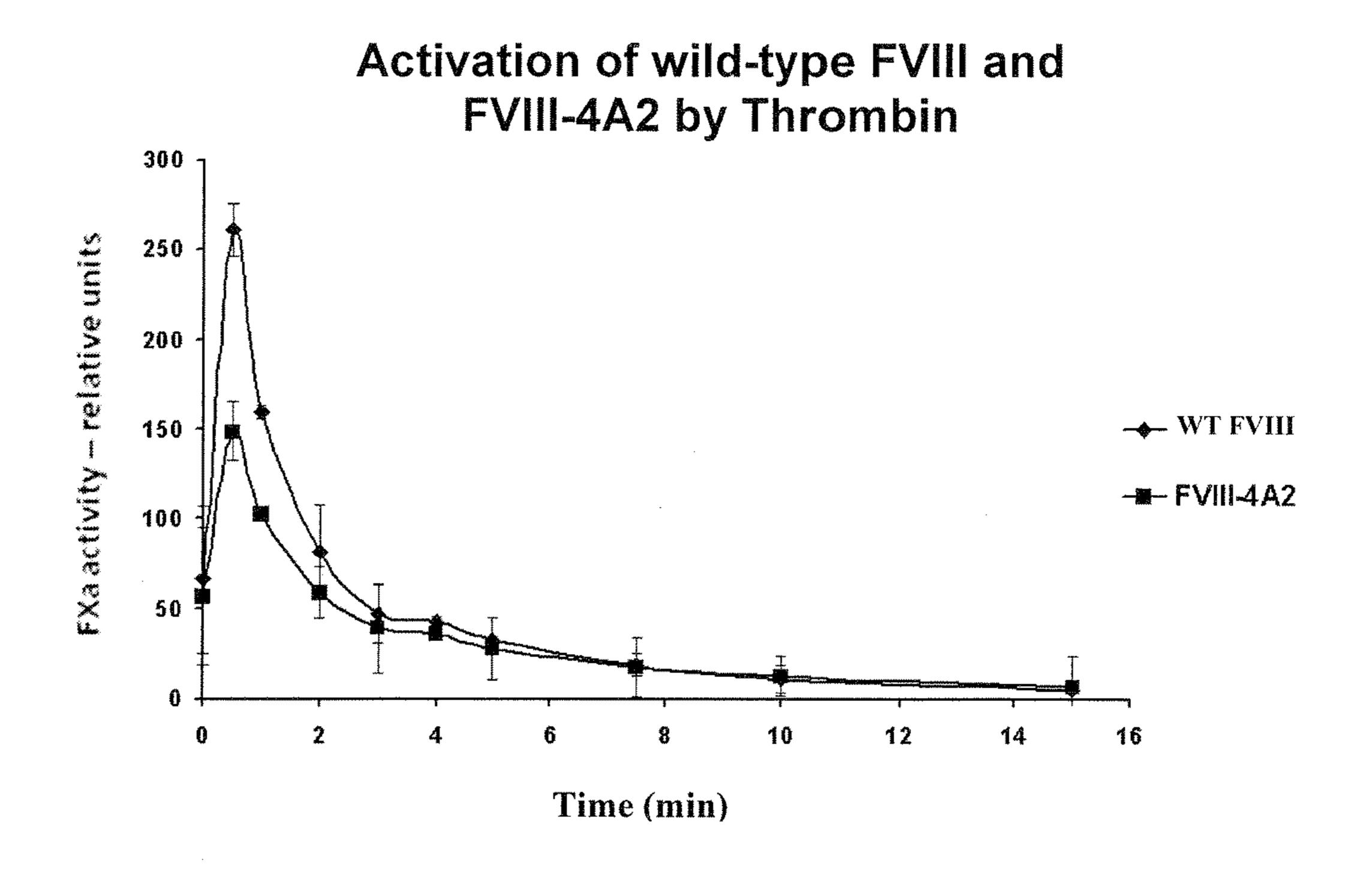


FIGURE 9

Loss of procoagulant activity after activation of wild-type FVIII and FVIII-4A2 by IIa

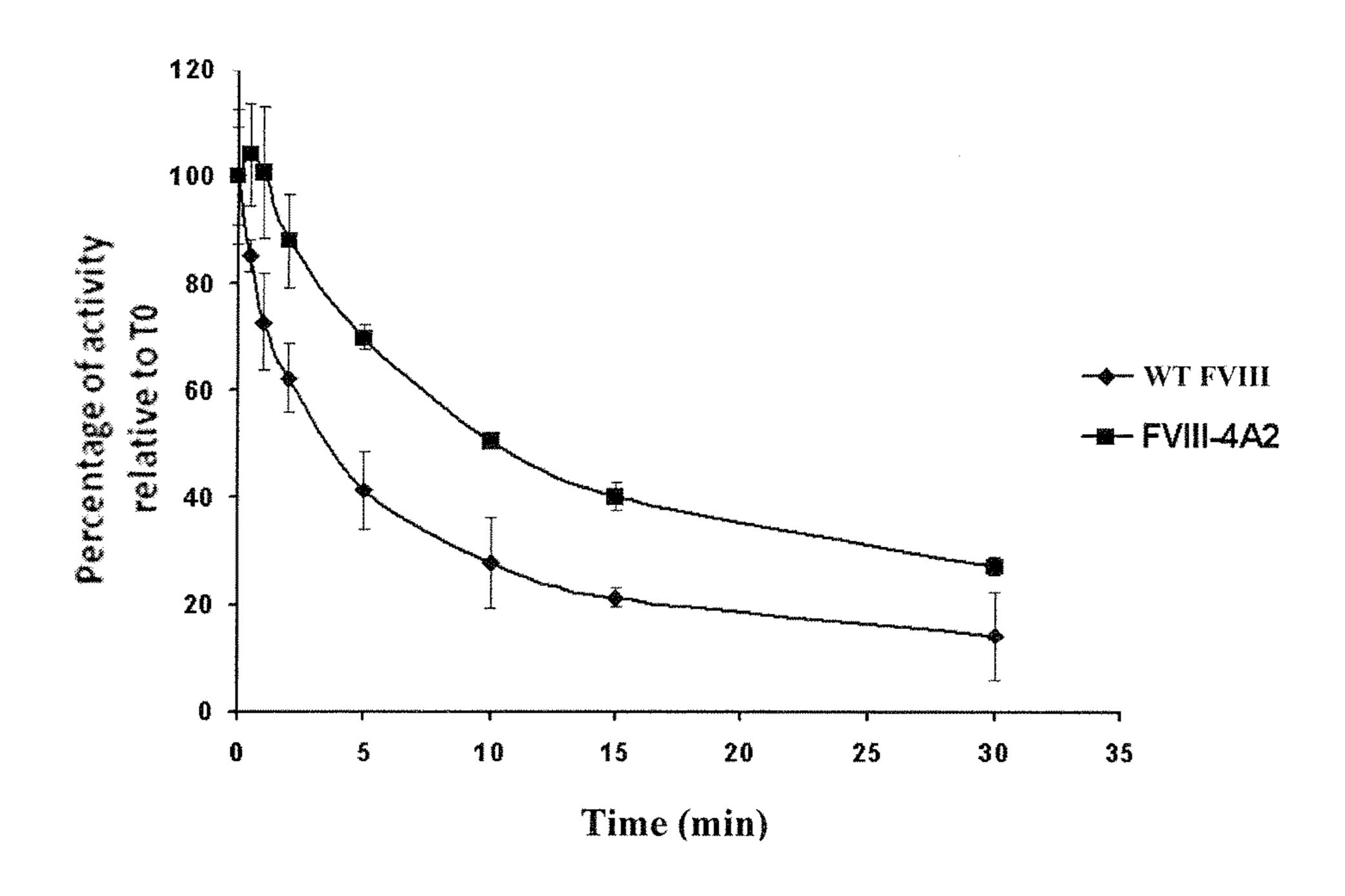
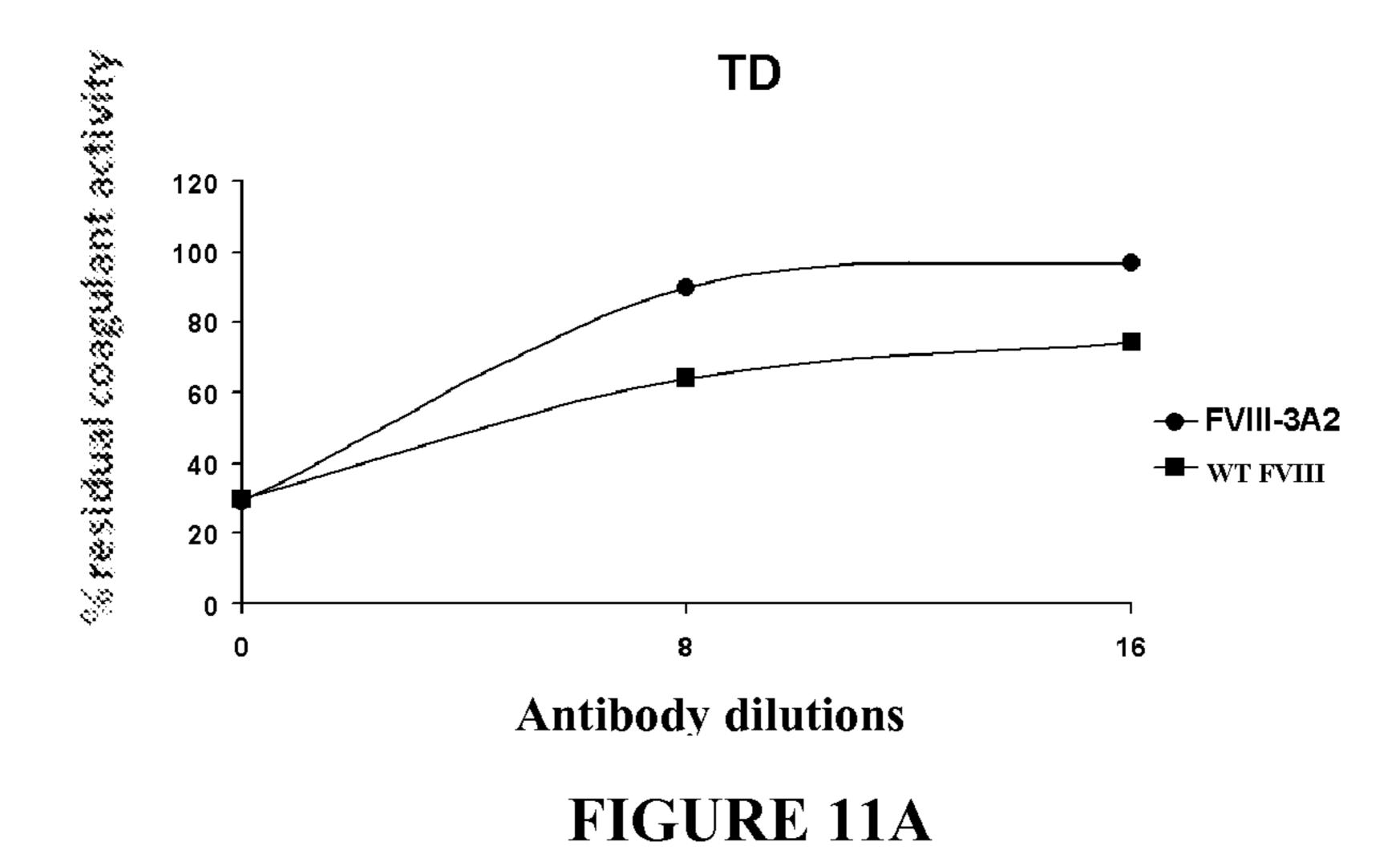


FIGURE 10



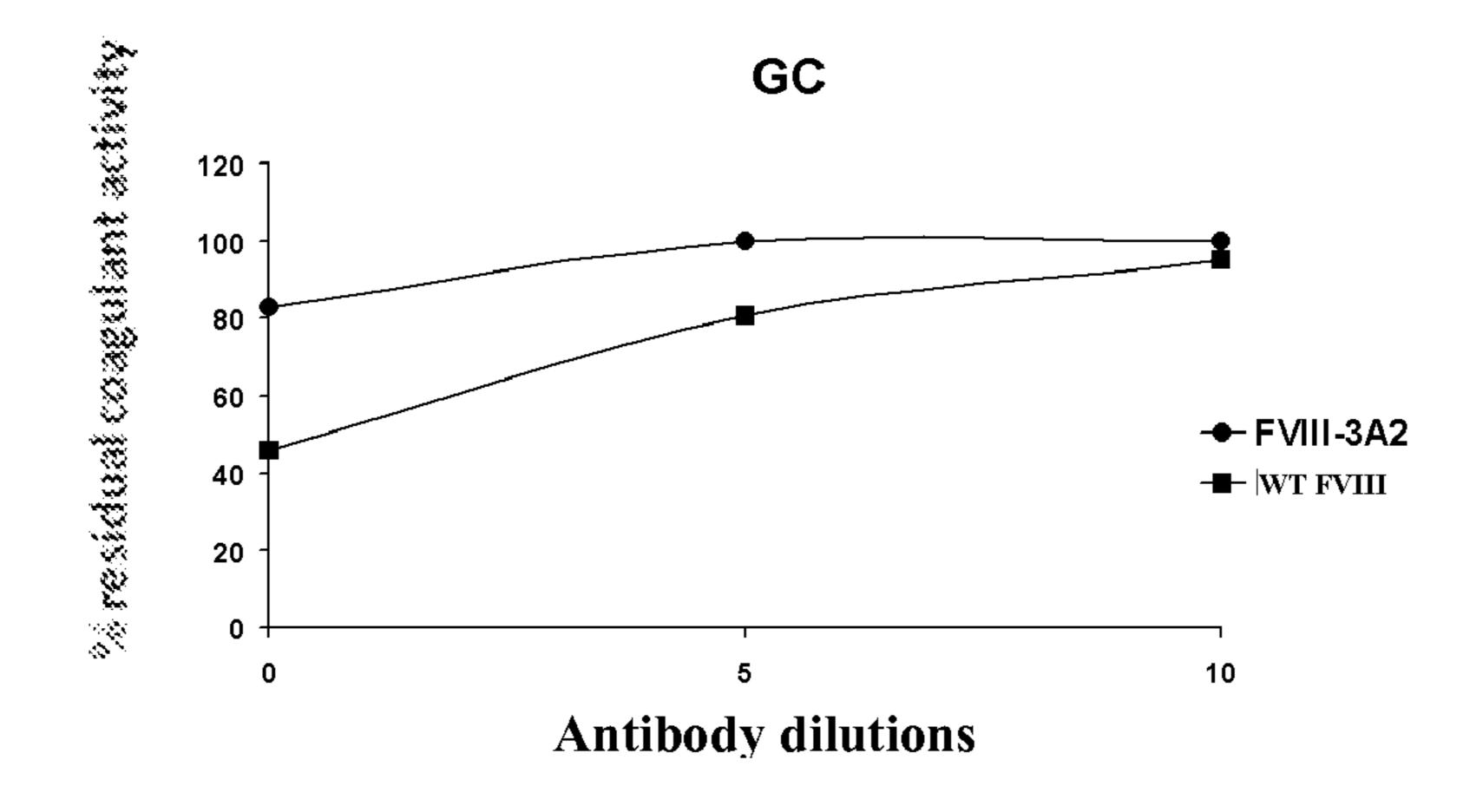


FIGURE 11B

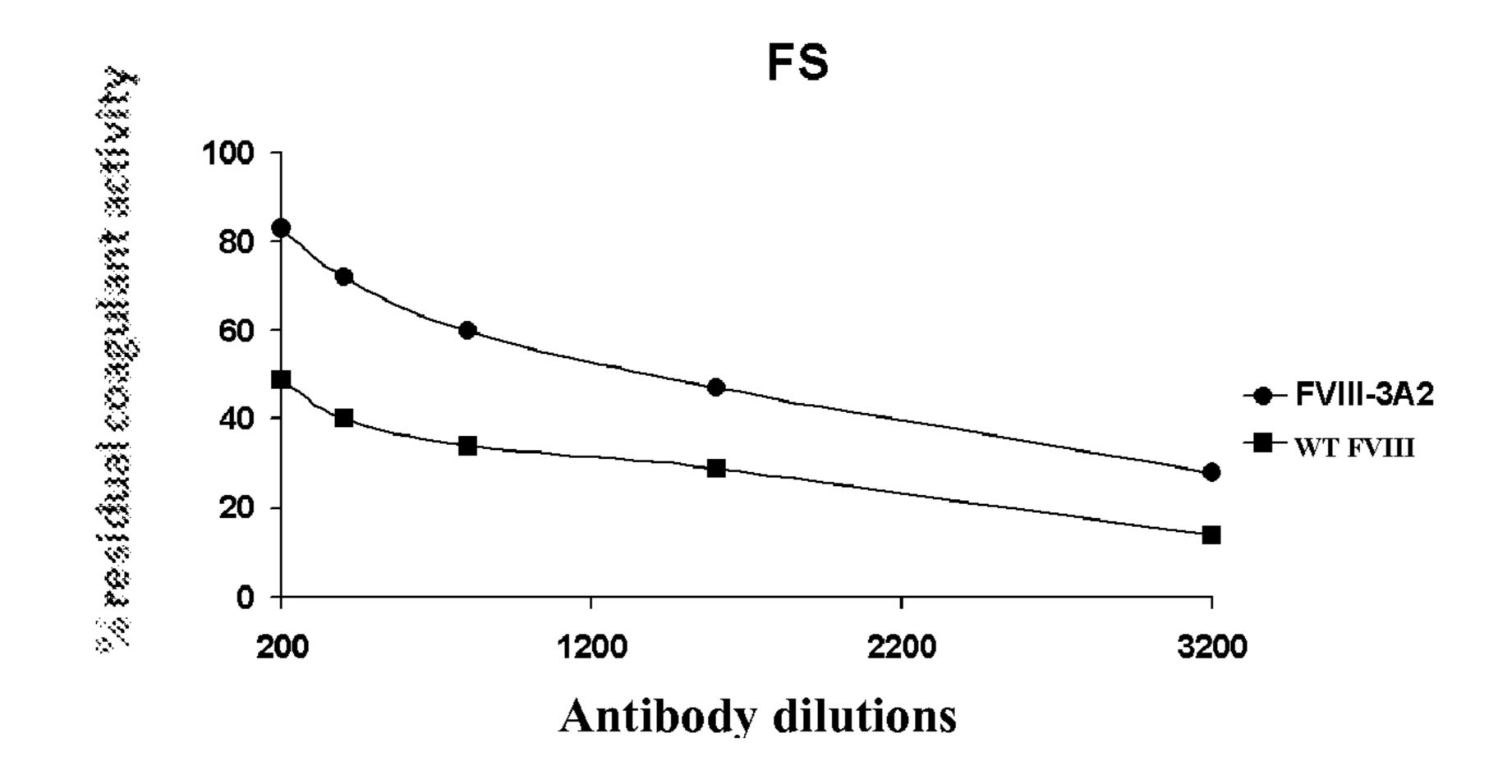


FIGURE 11C

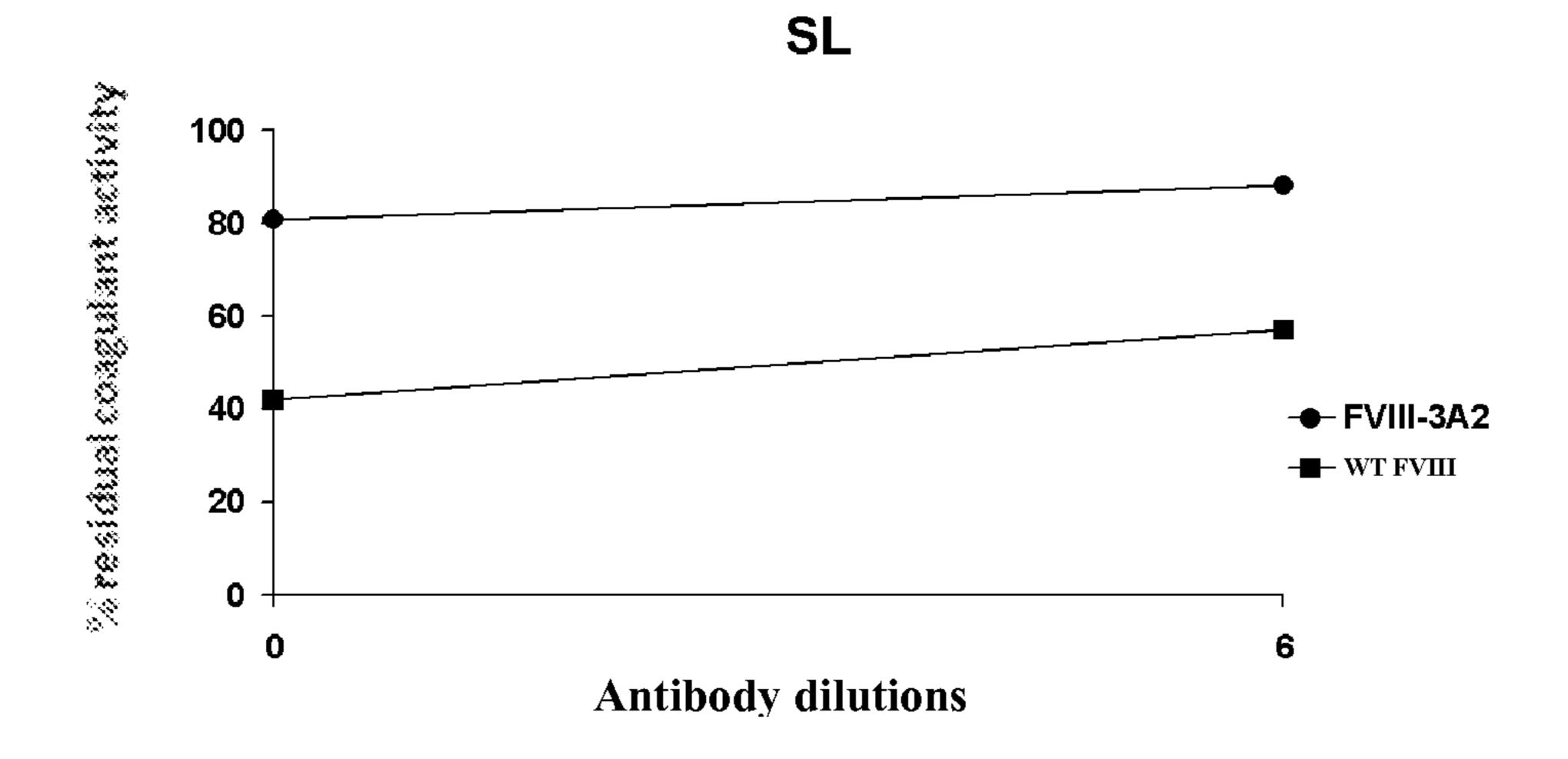


FIGURE 11D

mutant	Activity (mUOD/min)	mutant	Activity (mUOD/min)	mutant	Activity (mUOD/min)	mutant	Activity (mUOD/min)
2175	103,5	2215	215	2269	98	2324	85
2177	125,5	2217	162,5	2270	123,5		
2181	81,6	2221	71,5	2273	126,5	WT	100
2182	85,3	2222	149,5	2274	88		
2183	120,5	2225	85,5	2275	81,5		
2186	80,5	2226	81	2277	151,5		
2189	74,8	2235	72,5	2278	133		
2191	175,6	2239	76	2280	116,5		
2195	86,8	2242	90,5	2281	88,2		
2196	152,5	2244	124,5	2282	75,5		
2197	71	2250	126,5	2284	114		
2199	114,5	2251	131	2289	162		
2200	131,4	2252	136,5	2292	136		
2202	75,3	2253	86,5	2294	113		
2204	92	2256	76	2296	52,8		
2205	78	2258	97,5	2311	137		
2206	105,5	2261	174,5	2312	129,5		
2212	134	2263	126,5	2316	162,5		
2213	141	2264	115	2317	64		
2214	121	2268	116,5	2321	58		

FIGURE 12

mutant	Activity (mUOD/min)	mutant	Activity (mUOD/min)	mutant	Activity (mUOD/min)	mutant	Activity (mUOD/min)
377	110,5	421	128	489	142,5	523	92
378	147,5	429	113	490	121,5	524	131,5
379	114,5	432	100,5	491	100,5	526	73
383	67	434	82	492	113,5	530	109
391	153	437	82	493	78,5	532	63
398	88,5	440	72,5	494	101	534	138,5
399	94,5	442	96	495	131,5	539	91
400	132,5	444	91,5	496	143	540	137,5
403	101,5	445	96	497	121	543	67,2
405	86	449	128,5	498	133	550	114
406	148	452	99	499	78	552	64,2
407	78,5	454	140	500	126	556	85
408	78	455	87	501	125,5	559	145
409	138	462	128,5	507	117,5	562	157
410	71	464	81	508	86	567	115,5
413	104,5	468	178	512	71,5	568	136,5
414	113,5	481	172,5	517	61,5	573	93
415	66,5	485	62	518	152,5	578	83
416	62	486	147	519	60	588	145
417	118	488	148,5	520	80,5	592	165

FIGURE 13

mutant	Activity (mUOD/min)
596	147,5
597	87
600	132
601	99,5
602	157,5
604	146,5
607	106
611	125,5
621	108,5
623	128,5
624	128,5
628	123,5
629	107,5
632	110
633	113
640	146
642	134,5

FIGURE 14

		FS	TD	GC	PR	SL
	400	23	17		-	-
	486	14	24	10	14	-
	493	-	20	28	-	-
Mutants	403	34		10	-	16
	562	10	9	15	-	29
	414	33	9	-	-	-
	437	16	ND	-	-	-

FIGURE 15

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		FS	TD	GC	PR	SL
	518	-	22		-	-
	2280	-	34	12	6	21
	2275	-	-	10	19	24
Mutants	2244	-	38	-	-	25
Iviutants	2212	25	16	-	-	-
	2202	-	18		-	-

FIGURE 16

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		FS	TD	GC	PR	SL
	421	33	9	5	-	-
	494	_	17	28	5	-
	496	-	-	24	15	16
Mutants	2206	21	30	-	-	5
	2226	-	32	3	-	-
	2261	17	-	-	-	5
	2281	-	22	-	3	6
	2282	-	30	-	3	-
	2311	-	35	13	-	-

FIGURE 17

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		FS	TD	GC	PR	SL
	409	31	12	5	-	15
	462	25	12	5	-	28
	507	=	27	5	5	=
Mutanto	629	=	40	-	12	15
Mutants	2312	-	36	-	-	-
	2289	-	30	12	-	13
	2316	-	46	10	-	36
	2294	•	28	36	=	20

FIGURE 18

mutant	Activité	Activité	mutant	Activité	Activité
	muDO/min	Specifique muDO/min/ng/ml		muDOnm muDOnm	Specifique muDO/min/ng/ml
2202	75,3	7,52	400	132,5	13,6
2206	105,5	7,25	403	101,5	7,05
2212	134	6,89	409	138	12,35
2226	81	12,6	414	113,5	14,34
2244	124,5	10,02	421	128	19,21
2261	174,5	55,84	437	82	7,34
2275	81,5	11,54	462	128,5	16,8
2280	116,5	12,12	486	147	16,6
2281	88,2	17,37	493	78,5	18,06
2282	75,5	15,1	494	101	10,1
2289	162	8,67	496	143	15,03
2294	113	10,21	507	117,5	13,6
2311	137	24,4	518	152,5	11,5
2312	129,5	12,12	629	107,5	20,4
2316	162,5	10,67			
562	157	14,37	WT	100	3,2

FIGURE 19

409/462	409/2289	507/2312	2289/629
409/507	409/2316	507/2289	2312/2289
409/629	409/2294	507/2316	2312/2316
462/507	462/2312	507/2294	2312/2294
462/629	462/2289	2312/629	2289/2316
507/629	462/2316	2316/629	2289/2294
409/2312	462/2294	2294/629	2316/2294

FIGURE 20

	TD antibody Abolition to inhibition (%)	GC antibody Abolition to inhibition (%)	SL antibody Abolition to inhibition (%)	PR antibody Abolition to inhibition (%)	Specific activity (mUOD/ng/ml)
409/462	49	93	0	19	19,7
409/507	57	7.1	28	51	9,4
409/629	19	ND	ND	ND	6,14
462/507	57	57	9	49	12,1
462/629	33	93	94	43	7,1
507/629	12	12	0	10	7,04

FIGURE 21

VIII FACTORS FOR THE TREATMENT OF TYPE A HEMOPHILIA

CROSS-REFERENCE TO RELATED APPLICATION

This application is the U.S. national stage application of International Patent Application No. PCT/FR2008/050301, filed Feb. 22, 2008, the disclosure of which is hereby incorporated by reference in its entirety, including all figures, tables and amino acid or nucleic acid sequences.

FIELD OF THE INVENTION

The present invention relates to the field of hemostasis, more specifically to that of hemophilia A. The invention relates to human factor VIII variants and to the uses thereof.

TECHNICAL BACKGROUND

Factor VIII (FVIII) is mainly synthesized by hepatocytes and sinusoidal endothelial cells. The plasma concentration of FVIII is comprised between 0.1 and 0.2 mg/l; the circulating form is inactive and associates with von Willebrand factor 25 (vWF). FVIII plays a key role in the endogenous (so-called intrinsic) pathway of blood coagulation. When a blood vessel is damaged by trauma, bleeding is triggered. In response, the process of hemostasis is initiated, consisting of a complex chain of events leading to the formation of a blood clot which 30 seals the site of injury. Blood coagulation begins when platelets adhere to injured vessel walls. If the injury is severe, the platelet aggregates at the site of injury are insufficient to form a hemostatic plug to staunch the blood flow. Thus coagulation factors intervene whose purpose is to form the fibrin network, 35 generated from soluble fibringen molecules by the action of thrombin. The formation of this network composed of insoluble fibers is crucial to firmly anchor the blood clot. Cascade shall be understood to mean that, sequentially and at each step, a precursor protein is converted to an activated 40 protease which cleaves or acts as cofactor for cleavage of the next precursor protein of the cascade. Thus, FVIII is proteolytically cleaved in FVIIIa by the action of thrombin and factor Xa. In this active procoagulant form (FVIIIa), FVIII strikingly increases the proteolytic efficiency of factor FIXa 45 towards factor FX.

Hemophilia A is a bleeding disorder characterized by a deficiency of activated FVIII due to a mutation in the recessive gene encoding FVIII. In some rare cases, hemophilia A may arise from the spontaneous development of auto-anti-50 bodies directed against FVIII; this is known as acquired hemophilia A.

Hemophilia is manifested as a defect of blood clotting in response to a hemorrhage. Untreated type A hemophiliacs exhibit symptoms such as excessive bleeding after trauma 55 and sometimes even spontaneous hemorrhages, particularly into the articulation joints. Hemophilia A is the most common coagulation disorders and occurs in 1 in 5,000-10,000 male births. Not all hemophiliacs are affected in the same manner or to the same extent. For instance, hemophilia A is considered i) severe when FVIII levels are less than or equal to 1% of "normal" circulating levels; ii) moderate when FVIII levels are within the range of 1 to 5% of "normal"; and iii) mild when FVIII levels are between 5 and 30% of normal. These three types of hemophiliac patients have the severe form, 10% the moderate form and 40% the mild form.

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Many genetic abnormalities have been associated with the gene coding for FVIII. Said gene is located at the tip of the long arm of the X chromosome (locus Xq28). Hemophilia A results from an abnormality in this gene. It is an X-linked recessive disorder: males and females can transmit the disorder but only males are affected. The molecular defects may be gene mutations, deletions or inversions. The majority of patients harboring missense point mutations have mild or moderate disease. Deletions are classified into two types: i) small deletions; ii) large deletions (>1 kb). Most large deletions confer a severe phenotype. With respect to genetic inversions, the intron 22 inversion is the most frequent and is responsible for the majority of cases of severe hemophilia A (45%). Another inversion, the intron 1 one, can cause severe disease while less frequent (3%).

In summary, these mutations result in either a decreased production of functionally normal FVIII molecules, or a quantitatively normal production of functionally defective FVIII molecules.

The FVIII gene codes for a polypeptide chain of 2,351 amino acids (aa) (SEQ ID No. 2) corresponding to a 19 aa signal peptide and a 2332 aa mature protein (330 kDa) (SEQ ID No. 3). The nucleotide sequence of the FVIII precursor is given in SEQ ID No. 1 and the corresponding protein sequence in SEQ ID No. 2. The FVIII precursor consists of a succession of the following seven functional domains: A1, a1, A2, a2, B, a3, A3, C1 and C2, from the N-terminal to the C-terminal (Vehar et al., 1984, Nature, 312:337-342).

FVIII undergoes a first intracellular proteolysis at arginines 1313 and 1648, producing a FVIII heterodimer consisting of: i) an A1-a1-A2-a2-B heavy chain; ii) an a3-A3-C1-C2 light chain. It circulates in plasma as a heterodimer. The interaction between the two chains is ensured among others by the presence of a chelated copper molecule in domains A1 and A3. Immediately after being secreted in plasma, FVIII forms a very high affinity association with von Willebrand factor (vWF) which protects it from proteases. FVIII and vWF form a noncovalent complex in which binding takes place mainly via two regions of FVIII: the N-terminal region and the C-terminal region at 2303-2332 (C2 domain) of the light chain. During coagulation, FVIII is cleaved by thrombin and factor Xa at three sites: i) thrombin cleaves at Arginine 1689 of the light chain and at Arginine 372 and Arginine 740 of the heavy chain; ii) factor XA cleaves FVIII at Arginine 336, Arginine 372 and Arginine 740. Two of these cleavages are common (Arginine 372 and Arginine 740). Cleavages at Arginine 372 and Arginine 1689 are essential for FVIII to participate in the coagulation cascade. These cleavages activate FVIII, also known as FVIIIa ("a" for "active"); in addition to FVIIIa activation, these cleavages result in removal of the 170 kDa B domain and dissociation of FVIIIa from vWF.

The B domain of FVIII, defined by amino acids 741 to 1648, can be totally or partially deleted with no loss of activity of recombinant FVIII (Toole et al., 1986, Proc. Natl. Acad. Sci. USA, 83 (16):5939-5942; Eaton et al., 1986, Biochemistry, 25 (26):8343-8347; Langer et al., 1988, Behring Inst. Mitt, 82:16-25; Meulien et al., 1988, Protein Eng, 2(4):301-6; and U.S. Pat. No. 4,868,112), including for porcine FVIII (U.S. Pat. No. 6,458,563; WO01/68109; U.S. Pat. No. 6,770, 744), which in some cases can be used to replace the human FVIII.

Mutations, most of them point mutations, can be inserted at different sites of FVIII without causing a loss of FVIII proceagulant activity (U.S. Pat. Nos. 5,744,446; 5,859,204; 6,060,447; 6,180,371; 6,228,620; 6,376,463; EP 1561757;

WO02/24723; WO97/49725). EP1502921 and WO2005/111074 describe human FVIIII variants with improved stability.

Other patents (US 2003/0083257; WO2005/040213; and U.S. Pat. No. 6,780,614) may be cited which describe modifications of FVIII cDNA for increasing its production in animal cells. The modifications of the cDNA are disclosed in patents US20021165177; US2002/0182684; EP1048726; EP1283263.

The number of units of FVIII administered is expressed in International Units (IU) with reference to the WHO standard for FVIII. FVIII activity is expressed either as a percentage (relative to normal human plasma) or in International Units (relative to an international standard). One International Unit (IU) of FVIII activity is equivalent to that quantity of FVIII contained in one milliliter of normal human plasma. Plasmatic FVIII assays may be carried out either by a chronometric method or by a chromogenic method.

Hemophilia A (severe and moderate forms) is generally 20 treated by preventive or curative replacement therapy, which is based on repeated injections of the deficient coagulation factor or perfusion thereof. Patients with hemophilia A are treated with different types of plasma-derived or recombinant FVIII: i) recombinant; ii) semipurified plasma products; iii) 25 plasma products purified on conventional or immunoaffinity columns. The first recombinant FVIII concentrates contained albumin as stabilizing agent. These included Kogenate® (Bayer), Helixate® (manufactured by Bayer, distributed by Aventis), and Recombinate® (Baxter). New albumin-free 30 formulations have been developed, such as Kogenate® FS (Bayer), Helixate® FS (Bayer), and ReFacto^{MC} (Wyeth). These nonetheless contain trace amounts of albumin arising from the cell culture medium used during the step of production of these recombinant proteins.

Recombinant human FVIII still needs to be optimized. Indeed, FVIII is relatively unstable in physiologic conditions, has a low activity in blood, is present at very low concentrations (0.1 to 0.2 μ g/ml), and has a half-life of 10 to 12 hours.

In about 30% of severe hemophiliac A patients, replacement therapy causes complications specific to FVIII which lead to failure of the treatments usually used. In fact, after replacement therapy, patients may develop antibodies directed against the exogenous recombinant FVIII. These anti-FVIII antibodies inhibit the procoagulant activity of 45 FVIII, hence the name "inhibitory antibodies" or else "inhibitors". Further FVIII perfusion are rendered ineffective by these antibodies, and result in an increase of inhibitory antibody amount through a phenomenon known as "anamnestic reaction".

Rapidly, patients can no longer be treated with FVIII, in which case the inhibitor "titer" is determined. This titer is expressed in international Bethesda units (BU). One BU of inhibitors corresponds to inactivation of half of the amount of FVIII in 1 ml of normal plasma. A titer is "low" when less than 55 10 BU, and "high" when more than 10 BU.

When the inhibitor titer is relatively low, hemophiliac patients may be given the aforementioned FVIII concentrates such as Kogenate® FS, Helixate® FS, Recombinate®, and ReFacto MC , but this carries a significant risk of inducing a rise 60 in inhibitor titers which must therefore be closely monitored.

One of the ways to control inhibitory antibodies is to induce immune tolerance through administration of large doses of FVIII according to "de Bonn" protocol. In some patients, the inhibitory antibody titer is so high that they 65 cannot be treated with large doses of FVIII for toxicity reasons.

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A second approach known as the "Bonn-Malmo protocol" is based on one hand on ex vivo immunoadsorption of inhibitors immediately followed by reinjection of the blood, and on the other hand on injection of large doses of FVIII combined with immunosuppressive agents. These treatments are extremely costly in terms of recombinant FVIII and have achieved partial success.

Another approach consists in supplying coagulation factors in order to "bypass" the requirement of FVIII in the intrinsic coagulation pathway by using: i) plasma-derived activated prothrombin complex (FEIBA® VH, Factor Eight Inhibitor Bypassing Activity; Baxter) containing Factors II, VII, IX and X; ii) recombinant activated Factor VIIa (rFVIIa; NovoSeven®/Niastase®; NovoNordisk).

Said approaches have clear-cut success, nevertheless counterbalance by the development of side effects associated with this type of therapy (such as additional bleeding or conversely thrombotic events related to the frequency of administration).

It should be noted that circulating FVIII level increases after injection and then gradually declines related to its half-life. FVIII half-life ranges from 8 to 16 hours, with an average of 12 hours, raising the problem of repeated injections.

Another option consists in using a porcine FVIII with the aim to avoid antibodies directed against human FVIII. Patients who developed inhibitors to human FVIII have been successfully treated with semi-purified porcine FVIII (Hyate: C). Yet, this success has only been partial because after several injections of porcine FVIII, anti-porcine FVIII inhibitors have also developed, as mentioned in US2004/0249134. This phenomenon may necessitate to end treatment. Ipsen and Octagen are now co-developing a recombinant porcine FVIII known as OBI-1 in collaboration with Emory University in the USA, as a replacement for Hyate:C (WO2005107776).

Administration of porcine FVIII is therefore not a definitive solution for the treatment of hemophilia A patients with inhibitors.

As it can be seen, today there is no ideal treatment for individuals with hemophilia A, with or without inhibitors. The various problems encountered with commercial FVIII-based treatments associated with the development of these inhibitory antibodies have driven efforts to rapidly design a novel FVIII which has retained procoagulant specific activity and having lost the epitopes recognized by the inhibitory antibodies.

Few studies have addressed the epitope specificities of "inhibitory" antibodies. Some inhibitory antibodies appear to recognize small regions of the FVIII molecule: i) C2 domain in the light chain (2181-2321); ii) A2 domain in the heavy chain (484-509); iii) A3 domain (1694-2019) (Prescott et al., 1997, Blood, 89:3663-3671; Barrow et al., 2000, Blood, 95:557-561).

The 18 kDa C2 domain, between Serine 2173 and Tyrosine 2332, contains the membrane phospholipid binding domain and a part of the vWF binding domain. Inhibitory antibodies directed against the C2 domain mainly block the binding to phospholipids binding required for procoagulant activity but also the interaction with vWF. Mutations at positions Methionine 2199, Phenylalanine 2200, Valine 2223, Lysine 2227, Leucine 2251 and Leucine 2252 illustrate the importance of these amino acids in FVIIII activity and binding to phospholipids and/or to vWF (Pratt et al., 1999, Nature, 402: 439-442).

Anti-A2 antibodies inhibit the function of FVIIIa as cofactor of Factor X (Lollar et al., 1994, J. Clin. Invest. 93:2497-2504). The main A2 epitope has been located between Arginine 484 and Leucine 508 (Healey et al., 1995, J. Biol. Chem., 270:14505-14509).

Antibodies directed against A3 and/or C2 domain prevent stabilization of the interaction between FVIII and vWF and also interfere with binding of the FVIII light chain to activated FIX.

Inhibitors are very heterogeneous from one patient to another and epitope specificity may change over time. Kinetic study of FVIII inhibition have revealed two types of alloantibodies: type I antibodies which completely neutralize exogenous FVIII, and type II antibodies which never totally inhibit FVIII activity. Type II antibodies not completely block 10 the procoagulant activity of FVIII because they are not saturable or display decreasing affinity according to their concentration.

Regions which can be recognized by inhibitory antibodies are cited in patents US2003/147900 and WO00/48635. These 15 exposed and antigenic FVIII regions are between positions 1649-2019, 108-355, 403-725 and 2085-2249.

Moreover, US 2005/0256304 describes the following set of positions in human FVIII, where substitutions are likely to decrease antigenicity: 197, 198, 199, 201, 202, 407, 411, 412, 20419, 515, 517, 613, 617, 636, 637, 638, 639, 823, 1011, 1013, 1208, 1209, 1210, 1254, 1255, 1257, 1262, 1264, 1268, 1119, 1120, 1121, 1122, and 1123.

The antigenicity of human FVIII can be decreased by glycosylation of recognition sites of inhibitors. Said method is disclosed in U.S. Pat. No. 6,759,216 and JP2004141173.

Another option consists in substituting the human FVIII epitopes usually recognized by inhibitors in domains: i) A2 (484-509); ii) A3 (1694-2019), a3 (1649-1687); iii) C2 (2181-2321). This solution is based on the use of a hybrid recombinant protein: a human/porcine FVIII.

The main targets of inhibitory antibodies are located in the A2 and C2 domains of FVIII (Saenko et al., Haemophilia, 2002). In fact, it is generally thought that 90% of inhibitory antibodies are directed against the human A2 and C2 domains 35 (Barrow et al., 2000, Blood, 95:564-569). Moreover, it has been shown that human inhibitors have weak activity against porcine FVIII (Koshihara et al., Blood, 1995).

It is therefore expected that a substitution of human FVIII epitopes by porcine sequences would lead to a hybrid molecule less reactive towards inhibitory antibodies. Thus, the human A2 and C2 domains were replaced by their corresponding porcine domains (Lubin et al., 1994, J. Biol. Chem., 269:8639-8641). However, once again, anti-porcine FVIII antibodies eventually developed during the treatment of 45 patients with inhibitors.

Many patents describe human/animal FVIII hybrids having retained a procoagulant activity. Human/animal hybrid, as used herein, denotes any combination (substitution) of at least one amino acid between a human FVIII sequence and a 50 FVIII sequence of animal origin. Said hybrids have been produced, on the one hand, by substituting regions (functional subunits or structural domains) by the corresponding animal regions. For instance, U.S. Pat. Nos. 5,888,974; 5,663, 060; 5,583,209; EP1359222; U.S. Pat. No. 5,744,446; WO93/55 20093; and WO95/24427 provide hybrid FVIII molecules derived from combinations of heavy and light chains of human and non-human FVIII, and/or derived from combinations of human/porcine FVIII domains.

U.S. Pat. No. 5,744,446 describes human/porcine FVIII 60 variants wherein sequences of the human A2 domain are substituted by the corresponding murine or porcine sequences. The substituted fragments of the A2 domain are: 373-540; 373-508, 445-508, 484-508, 404-508, 489-508 and 484-489.

U.S. Pat. No. 5,364,771 provides a method for purifying FVIII hybrids derived from combinations of light and heavy

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chains from human and non-human FVIII: human FVIII in which the A2 domain is replaced by the porcine A2 domain.

On the other hand, in some patents, said hybrids are formed by point substitutions of one or several amino acids of human FVIII by the corresponding amino acid(s) of animal origin (porcine, canine or murine). For example, US2004/0197875 discloses modifications in codon charges at certain positions of human FVIII. Said positions are defined related to porcine FVIII sequence. EP1454916 describes the introduction of porcine codons into the human cDNA.

Among these patents, studies have been addressed to develop human/porcine FVIII hybrids in the region of the A2 domain. EP1359222 describes a study of the porcine A2 domain sequence, with a view to generating such hybrid. US2003/166536; U.S. Pat. No. 6,376,463; WO00/71141 describe amino acid substitutions in human FVIII at key epitopes in the A2 domain, between positions 484 and 508: 486, 490, 491, 493, 494, 496, 498, 499, 500, 502, 503, 504, 505, 506, 507 for WO00/71141; and 485, 487, 488, 489, 492, 495, 501, 508 for U.S. Pat. No. 5,859,204. In particular, Alanine substitutions were made at positions: Arginine 484, Proline 485, Tyrosine 487, Serine 488, Arginine 489, Proline 492, Valine 495, Phenylalanine 501, and Isoleucine 508. These substitutions conferring decreased antigenicity might be of interest from a therapeutic standpoint.

Likewise, in U.S. Pat. No. 6,180,371, Arginine 484 is substituted by Serine, Proline 485 by Alanine, Arginine 489 by Glycine, Proline 492 by Leucine. With these variants, inhibition of the procoagulant function of FVIII by antibodies was alleviated or disappeared altogether. The therapeutic interest of a double or triple mutant at Arginine 484, Arginine 489 and Phenylalanine 501, where each codon is substituted with an Alanine, is suggested.

There are also patents disclosing FVIII variants in which the substitutions only affect the C2 domain.

US2004/249134; WO03/047507; WO02/24723; U.S. Pat. No. 6,770,744 describe substitutions at positions Methionine 2199, Phenylalanine 2200, Valine 2223, Lysine 2227, Leucine 2251 and Leucine 2252. Said substitutions were introduced into a FVIII lacking the B domain. Amino acids at positions 2215, 2220, 2320, 2195, 2196, 2290 and 2313 were substituted with an Alanine.

With regard to position 2223, Valine is replaced by an Alanine, by comparison between human and porcine FVIII. This mutation is mentioned in Pratt's article "Structure of the C2 domain of human FVIII" (Nature, 1999, 402:439-442) and in U.S. Pat. No. 6,770,744.

Combinations of certain mutated positions such as 2199, 2200, 2223 and 2227 have been described as reducing the antigenicity of FVIII with regard to some anti-C2 domain inhibitory antibodies, all while retaining the coagulant activity of FVIII.

In patents WO99/46274 and US2005/0079584, J. Lollar's group describes a region of potential interest for constituting a less immunogenic FVIII: 2181 to 2243. This region was defined very roughly by an antigenicity study of human/ porcine hybrids. An alignment between human and porcine FVIII of the sequence 2181 to 2243 disclosed 17 differences at the following positions: 2181, 2182, 2195, 2196, 2197, 2199, 2207, 2216, 2222, 2224, 2225, 2226, 2227, 2228, 2234, 2238, 2243. J. Lollar's group speculate that a substitution at these 17 positions by an Alanine, a Methionine, a Serine, a Glycine, or else a Leucine might generate a FVIII protein that can avoid inhibitory antibodies. This hypothesis is not supported by any antigenicity studies of mutants of interest.

Lastly, patents such as U.S. Pat. No. 6,180,371; US2002/182670; US 2003/068785; US2005/079584; WO99/46274;

U.S. Pat. No. 7,012,132; WO2005/046583 provide human/porcine hybrids harboring substitutions in both the A2 and C2 domains of FVIII with the aim of reducing inhibition by inhibitory antibodies that recognize both domains. In particular, WO2005/046583 describes amino acid substitutions in the A2 and C2 domains at positions 484, 489, 492, 2199, 2200, 2251 and 2252. The FVIII which was used lacks the B domain. Only position 484 has an Arginine substituted by an Alanine.

To summarize, while many studies make reference to novel FVIII variants, there is still a need for a novel, less immunogenic FVIII, because there are no modified FVIII variants capable of treating patients with inhibitors currently on the market. Moreover, variants with an improved specific activity or an improved capacity to be secreted are also of major 15 interest to promote the production of recombinant FVIII or to improve the treatment of patients.

SUMMARY OF THE INVENTION

The present invention therefore provides novel improved FVIII variants. Said variants may have lost the epitopes recognized by inhibitory antibodies all while retaining the core of their procoagulant activity, or have an improved specific activity, or else have an improved secretion capacity. Said 25 variants may also have a combination of these features. For example, the invention relates to variants which are less immunogenic and have an improved specific activity and/or an improved secretion capacity. Likewise, the invention relates to variants having an improved specific activity and/or an improved secretion capacity.

A first object of the present invention is an improved human FVIII variant or a biologically active derivative thereof comprising a substitution of at least one amino acid selected from the group consisting of the residues at positions 35 462, 409, 507, 629, 400, 562, 403, 518, 414, 496, 421, 493, 486, and 494 of the A2 domain and the residues at positions 2206, 2212, 2226, 2244, 2261, 2275, 2280, 2281, 2282, 2289, 2294, 2311, 2312, and 2316 of the C2 domain. In a particular embodiment, the human FVIII variant or biologically active 40 derivative thereof consists of a single substitution. In another particular embodiment, the human FVIII variant or biologically active derivative thereof further comprises a substitution of at least one amino acid selected from the group consisting of the residue at position 2202 of the C2 domain and the 45 residue at position 437 of the A2 domain. In a particular embodiment, the human FVIII variant or biologically active derivative thereof comprises the substitution of at least two, three, four, five six, seven, eight, nine, ten, eleven, twelve, thirteen, fourteen or fifteen amino acids, preferably selected 50 from the aforementioned groups. Preferably, the amino acid is substituted by an amino acid selected from an Alanine, a Methionine, a Serine, a Glycine, and a Leucine. More preferably, the amino acid is substituted by an Alanine. Preferably, the biologically active FVIII derivative is a FVIII con- 55 sisting in a partial or whole deletion of the B domain.

In a particular embodiment, the variant has decreased antigenicity towards inhibitory antibodies as compared to natural human FVIII and retains a procoagulant activity at least equal to 50% of that of natural human FVIII. In a preferred embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising a substitution of at least one amino acid selected from the group consisting of the residues at positions 462, 409, 507 and 629 of the A2 domain and the residues at positions 2289, 2294, 65 2312, and 2316 of the C2 domain. Said variant can further comprise a substitution of at least one amino acid selected

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from the group consisting of the residue at position 2202 of the C2 domain and the residue at position 437 of the A2 domain. In a more preferred embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 462, 409, 507 and 629 of the A2 domain. In another embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising or consisting of the combination of two substitutions selected from the group consisting of 409+462, 409+507, 462+507, 409+629, 462+629, 507+629. In yet another embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising or consisting of the combination of three substitutions selected from the group consisting of 409+462+ 507, 462+507+629, 409+462+629, 409+507+629. In another particular embodiment, the invention relates to an improved human FVIII variant or biologically active derivative thereof 20 comprising or consisting of the combination of four substitutions at positions 409, 462, 507 and 629.

Furthermore, these mutations which confer abolition to inhibition by inhibitory antibodies may prove to be of great interest in combination with mutations conferring a higher specific activity, allowing compensating an optional relative loss of activity of these less antigenic mutants. In a particular embodiment, the variant has an improved specific activity as compared to that of natural human FVIII. In a preferred embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof further comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 2177, 2183, 2186, 2191, 2196, 2204, 2205, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 of the C2 domain.

Said mutations which confer abolition to inhibition by inhibitory antibodies may also prove to be of great interest in combination with mutations conferring an improved capacity to be secreted, by allowing compensating an optional relative loss of secretion of these less antigenic mutants. In a particular embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof further comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 2175, 2199, 2200, 2215, 2251, 2252 and 2278 of the C2 domain. Massive production of mutants having retained at least 50% of FVIII activity also makes it possible to encompass their use in a context of analyzing additional functions of the protein. In addition to a modulation of its immunogenicity, secretion and specific activity, the following properties of FVIII might be improved by using the herein described mutated molecules: —binding to von Willebrand factor and therefore improved half-life of FVIII or circulating FVIIIa; —improved intrinsic stability of the molecule by stabilization of the A2 domain and therefore an increased efficiency period; —binding to phospholipids derived from blood platelets, cell surfaces or circulating microparticles and therefore improved formation of FXa; —binding to FIXa and FX and therefore improved formation of FXa; —decreased binding of FVIII or FVIIIa to the molecules responsible for its catabolism such as for example low density Lipoprotein Receptorrelated Protein (LRP), Low density Lipoprotein Receptor (LDLR), Very Low Density Lipoprotein Receptor (VLDLR), megaline or any other receptor which might be identified and therefore improved half-life of circulating FVIII; —proteolysis decrease of FVIII or FVIIIa by vascular proteases such as for example activated protein C, FXa, FIXa, and therefore increase efficiency period.

A second object of the present invention relates to a nucleic acid coding for a human FVIII variant or a biologically active derivative thereof according to the invention, an expression cassette comprising said nucleic acid, a vector, preferably an expression vector, comprising said nucleic acid or said expression cassette, and a host cell comprising a nucleic acid, an expression cassette or a vector according to the present invention. Preferably, the vector can be selected from a plasmid and a viral vector. The present invention also relates to the use of a nucleic acid, an expression cassette, an expression vector or a host cell according to the invention for producing

a human FVIII variant or a biologically active derivative

thereof according to the present invention.

A third object of the present invention relates to a pharmaceutical composition comprising a human FVIII variant or a biologically active derivative thereof according to the invention. Thus, the present invention relates to a human FVIII variant or a biologically active derivative thereof according to the invention as medicament. The present invention further 20 relates to a human FVIII variant or a biologically active derivative thereof according to the invention for the treatment of hemophilia A. The treatment can be curative or preventive. In a particular embodiment, the patient to be treated is a patient with inhibitors. In another embodiment, the patient to 25 be treated is a hemophiliac patient before any development of inhibitors. The present invention equally relates to a method for treating hemophilia A comprising administering a human FVIII variant or a biologically active derivative thereof according to the present invention.

A fourth object of the present invention relates to the use of a human FVIII variant or a biologically active derivative thereof according to the invention for preparing a medicament for the treatment of hemophilia A. The treatment can be curative or preventive. In a particular embodiment, the patient of the treated is a patient with inhibitors. In another embodiment, the patient to be treated is a hemophiliac patient before development of any optional inhibitors. The present invention also relates to a method for treating hemophilia A comprising administering a human FVIII variant or a biologically active derivative thereof according to the present invention.

A fifth object of the present invention relates to the use of one or more human FVIII variants or a biologically active derivative thereof according to the present invention for the diagnosis of inhibitor type in a patient with hemophilia A.

BRIEF DESCRIPTION OF FIGURES AND TABLES

FIG. 1: Simplified scheme of the coagulation cascade. Ca: 50 calcium-dependent step. PL: phospholipids of blood platelet membrane. TF: tissue factor. TFPI: tissue factor pathway inhibitor. The role of FVIIIa is to increase the catalytic efficiency of FIXa to activate FX. Assembly of FXa and FVa triggers a significant increase in thrombin formation.

FIG. 2A-2E: Primary screen results: Raw activities of 359 Alanine mutants over the 795 produced=functional mapping of FVIII activity of these 359 positions.

FIG. 3: Production of FVIII in culture medium; 8 mutants displayed a much higher production level than non-mutated 60 FVIII in the same conditions.

FIG. 4: Highest specific activities of 15 mutants compared to non-mutated FVIII in the same conditions.

FIG. **5**: Example of determining abolition of the serum TD to inhibition by FVIII mutant E518A. Abolition to inhibition 65 is expressed as a percentage: [(b-a)/a]×100; where "a" represents residual activity percentage of the WT (serum+IgG/

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serum-IgG) and "b" is the residual activity percentage of the mutant (serum+IgG/serum-IgG).

FIG. **6**A-**6**E: Abolition of FVIII-4A2 versus wild-type FVIII to inhibition by inhibitory antibodies from five patients (TD, GC, PR, SL and FS) measured by Bethesda assay.

Residual activity, determined after incubation with inhibitory antibodies, is divided by remained activity after incubation with a non-immune antibody; the residual activity percentage is thus determined.

FIG. 7A-7B: Determining the inhibition decrease of the FVIII-4A2 mutant by anti-A2 domain antibody (GMA012) and a rabbit polyclonal antibody.

FIG. **8**A-**8**B: Comparative titration on a solid support of FVIII-4A2 versus wild-type FVIII by ELISA using anti-C2 domain antibody (ESH4) and anti-A2 domain antibody (GMA012).

FIG. 9: Comparative determination of FVIII-4A2 and wild-type FVIII activation by thrombin.

FIG. 10: Comparative determination of A2 domain dissociation and resultant loss of activity for FVIII-4A2 and wild-type FVIII after activation by thrombin (IIa).

FIG. 11A-11D: Abolition of FVIII-3A2 versus wild-type FVIII to inhibition by inhibitory antibodies from four patients (TD, GC, SL and FS) measured by Bethesda assay.

FIGS. 12-14: Primary screen results; list of 158 Alanine mutants selected for secondary screening, having retained at least 50% of raw activity relative to non-mutated FVIII activity.

FIGS. **15-18**: Secondary screening: Bethesda assays on 30 mutants displaying modified antigenicity towards sera from five hemophiliac patients with inhibitors. Results are expressed as the abolition to inhibition percentage for each mutant as exemplified in FIG. **5**.

FIG. 19: Comparison of specific activity and raw activity relative to non-mutated FVIII activity for the 30 mutants displaying modified antigenicity towards sera from five hemophiliac patients with inhibitors.

FIG. 20: List of all FVIII double mutants produced from the eight single mutants FVIII409A, FVIII462A, FVIII507A, FVIII629A, FVIII2289A, FVIII2294A, FVIII2312A and FVIII2316A.

FIG. **21**: Chromogenic specific activities and abolition to inhibition percentages towards inhibitory antibodies of six double **A2** mutants from sera of four hemophiliac patients TD, GC, SL and PR.

Description of the invention

The present invention provides a solution to resolve a serious complication that occurs in 30% of hemophilia A patients treated with recombinant FVIII: the development of an immune response induced by the treatment and directed against the exogenous recombinant FVIII. The solution provided consists in generating recombinant human FVIII molecules having decreased antigenicity of the epitopes usually recognized by inhibitory antibodies. The FVIII variants of the invention have lost one or more epitopes usually recognized by said antibodies.

The present invention provides other solutions consisting in generating human FVIII variants having an improved specific activity as compared to natural FVIII.

Lastly, the present invention provides with FVIII variants having a greater capacity to be secreted, which is interesting for the production of recombinant FVIII and in a potential gene therapy.

The different properties conferred by the mutations in these variants may be of major interest in combination. In a non-limiting example, mutations which confer a specific activity improvement of a variant could compensate an

optional relative loss of activity in variants whose mutations confer a abolition to inhibition by inhibitory antibodies and being therefore less antigenic. In another non-limiting example, mutations which confer a higher capacity to be secreted may interesting in combination with mutations conferring an abolition to inhibition by inhibitory antibodies, by allowing, for example, to compensate a optional relative loss of secretion of said less antigenic mutants.

In the present document, the following terminology is used to designate a substitution: **5409**A indicates the substitution 10 of the serine residue at position **409** of SEQ ID No. **3** by an alanine. Substitution refers to the replacement of an amino acid residue by another one selected from the other 19 amino acids or by a non- naturally occuring amino acid. The terms "substitution" and "mutation" are interchangeable. The sign 15 "+" indicates a combination of substitutions.

"Comprise" means that the variant or the fragment thereof has one or more substitutions such as indicated with reference to SEQ ID No. 3, but that the variant or the fragment thereof may have other modifications, particularly substitutions, 20 deletions or insertions.

the chromogenic assay mentioned above. This assay was also performed on the robotic platform of the National Hemophilia Treatment Center (Hospices Civils de Lyon). The chromogenic activity of the 158 selected Alanine mutants was 25 carried out with the Coamatic Factor VIII kit (Chromogenix, Instrumentation Laboratory, Milan, Italy) according to the supplier's instructions. Briefly, culture supernatants (50 μl) were diluted in the dilution buffer provided and preincubated at 37° C. for 4 min. The reaction medium (50 μ 1), preheated 30 at 37° C., was then added for 4 min, after which 50 μl of development medium at 37° C. were added. The formation of product over time was measured immediately on a spectrophotometer at 405 nm after shaking the microtiter plate. Product formation is expressed as mUOD/min. When values were 35 greater than 200 mUOD/min, the assay was repeated using a higher dilution.

FIGS. 12-14 show the activities of the 158 mutants which retained more than 50% of non-mutated FVIII activity. Said 158 mutants were selected for the secondary screening.

Example 4: Secondary screen: Evaluation of loss of antigenicity towards human FVIII inhibitory antibodies

The secondary screen correlates to an assay similar to the Bethesda assay, carried out as described below on the **158** mutants selected following the primary screening; said assay 45 comprises a step of contacting a inhibitory serum (or antibody) with a FVIII molecule to be tested or a reference standard and a step of measuring FVIII coagulant activity by chronometric assay.

Culture supernatants obtained after 48 h of contact with 50 COS cells transfected by different FVIII constructs were used. Said supernatants were produced in complete medium (IMDM, Invitrogen), 10% fetal calf serum, 2 mM L-glutamine, 100 U/ml penicillin, 100 mg/ml streptomycin]. Supernatants were diluted in fresh complete medium to 55 obtain a final chronometric activity comprised in the range of about 10-20% (1 FVIII unit = 100% activity = 200 ng/ml). The culture supernatant diluted or not (140 µl) was added to 150 µl of FVIII-depleted human plasma (Stago, Asnieres, France). An antibody dilution (10 µl) was then added to the mix. These 60 antibodies are IgG fractions purified on protein A- from hemophiliac patients with inhibitors. An IgG fraction from a non-hemophiliac control was similarly obtained. Bethesda inhibitor titers were identical to the inhibitory activity from the plasma. The purification protocol therefore did not affect 65 the inhibitory activity of the antibodies. The antibodies were first diluted in fresh complete medium, the measurement

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being carried out either with a fixed antibody dilution or with serial dilutions. The fixed antibody concentration which was used was that which produced 50% inhibition of a recombinant FVIII standard solution with 12.5% activity. Samples were incubated in a 37° C. water-bath for 1h30. Coagulant activity was then determined on a MDA-II apparatus (BioMérieux, Marcy-l'Etoile) and compared to that of a standard curve established from an identical FVIII stably produced in the CHO cell line. Results are expressed as a percentage which represents the abolition to inhibition of coagulant activity of a given mutant by inhibitory antibodies from a patient's serum. Said percentage was calculated as shown in FIG. 5 for the FVIII mutant E518A. Abolition to inhibition expressed is a percentage $=-[(b-a)/a] \times 100$; where "a" is the percentage residual activity of the WT (serum + IgG serum—IgG) and "b" is the percentage residual activity of the mutant (serum + IgG/serum - IgG).

FIGS. 15-18 show for 30 single mutants the percentages of abolition to inhibition for sera from five hemophiliac patients. Said mutants were selected in the secondary screen of the 158 mutants selected in the primary screen. Several mutants show a high percentage of abolition to inhibition with certain sera, such as mutant 2316 for sera TD and SL, mutant 2294 for serum GC, mutant 403 for serum FS and mutant 2275 for serum PR.

Patients' sera were selected for their high Bethesda titers (greater than 10 BU) and their different inhibitor profiles.

These patients can no longer be treated with FVIII injections and need bypassing agents. Thus, obtaining FVIII Alanine mutants which abolish, even partially, the inhibition of FVIII activity by the inhibitory antibodies of one of these patients, is a major step forward to the future approaches of treating hemophiliac patients with inhibitors. The different data obtained on a large number of mutants as well as the different sera tested will make it possible to create combinations of mutations leading to an improved FVIII which can avoid a majority of inhibitory antibodies while retaining its procoagulant activity.

The reproducibility of FVIII expression level related to transfections was controlled by following the specific activity of wild-type FVIII. Indeed, specific activities calculated from antigen determinations (Stago commercial ELISA kit) were identical for wild-type FVIIIs produced in different transfections. Likewise, antigen concentrations were determined for mutants having retained at least 50% of wild-type FVIII activity and their specific activity was determinate throw. Specific activity corresponds to raw activity measured in the chromogenic assay (mUOD/min) relative to protein concentration (ng/ml) obtained with an ELISA kit (Stago FVIII kit). FIG. 19 shows comparative data of raw and specific activities of 30 mutants selected in the secondary screen.

The eight FVIII Alanine mutants 2175, 2199, 2200, 2215, 2251, 2252, 2278 and 2316 displayed a far above average capacity to be secreted in the COS cell production medium used in the scope of the present invention. FIG. 3 depicts the data obtained for these eight mutants. Raw coagulant activity of these mutants was determined by chromogenic assay. Their concentration was approximately two to four times higher than that of wild-type FVIII. This property is interesting for producing recombinant FVIII and might make it possible to lower production costs of a new generation FVIII. Also, it might be advantageous in a gene therapy for hemophiliac patients. Moreover, these mutations which confer a greater capacity to be secreted may be of major interest in combination with mutations conferring abolition to inhibi-

tion by inhibitory antibodies, by allowing, for example, to compensate an optional relative loss of secretion of said less antigenic mutants.

The 15 mutants 2177, 2183, 2186, 2191, 2196, 2204, 2205, 2206, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 dis-5 played far higher specific activity than wild-type FVIII, while maintaining a high production level, around to that of wildtype FVIII (concentration greater than 10 ng/ml). The specific activities of these 15mutants are given in FIG. 4. Raw coagulant activity of these mutants was determined by chromogenic 10 assay. This property is interesting because it would allow smaller or less frequent doses of FVIII to be injected in patients. Moreover, these mutations which confer a higher with mutations conferring abolition to inhibition by inhibitory antibodies, by allowing to compensate an optional relative loss of activity of said less antigenic mutants.

Example 5: Selection and combination of the best single mutants selected in the secondary screen

Among the 30 single mutants selected in the secondary screen, eight were chosen in order to combine their respective mutations, to obtain a cumulative/additive effect of remarkable properties of each. The selection criteria for these mutants were complex and considered the following parameters:

- at least 25% abolition to inhibition for at least one of the test sera from hemophiliac patients with inhibitors;
- raw coagulant activity at least 100% relative to nonmutated FVIII; and
- reproducibly good level of expression.

The eight selected mutants were mutants 409, 462, 507 and 629 in the A2 domain and mutants 2289, 2294, 2312 and 2316 in the C2 domain. As noted earlier, the selection criterion considered of a high specific activity (coagulant activity relative to expression level), as shown in FIG. 19. This specific activity level had to be constant in the different experiments.

The 28 double mutants resulting from the combination of the eight single mutations 409, 462, 507, 629, 2289, 2294, 40 2312 and 2316 (six A2 double mutants +six C2 double mutants +sixteen A2-C2 double mutants presented in FIG. 20) were constructed by mutagenesis methods known to one skilled in the art. These mutants were transiently expressed in COS-7 mammalian cells as described in Example 2. Their 45 expression level and their activity level were determined as described in the previous examples, respectively by ELISA and chromogenic assay (mUOD/min). These 28 mutants were then assessed for their abolition to inhibition by antibodies from hemophiliac patients. The A2 double mutants displayed a significant abolition to inhibition for one or all of the antibodies from the patients' sera, whereas the combinations containing C2 domain mutations (six C2 double mutants +sixteen A2-C2 double mutants) displayed an insignificant or null abolition to inhibition.

FIG. 21 shows the specific activities of the six A2 double mutants and their percentage of abolition to inhibition by sera from four hemophiliac patients TD, GC, SL and PR calculated as in Example 4. Especially preferred double mutants significantly abolished antibodies from a minimum of three over the four patients. This illustrates the cumulative effect of the four single mutations in the A2 domain. The choice was therefore based on the combination of the four mutations 409, **507**, **462** and **629**. Triple mutants and the quadruple mutant 65 comprising these four mutations 409, 507, 462 and 629 were also constructed.

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Residual activity, determined after incubation with inhibitory antibodies, is divided by remained activity after incubation with a non-immune antibody to give the residual activity percentage.

Table 1: Primary screen results; list of 158 Alanine mutants selected for secondary screening, having retained at least 50% of raw activity relative to non-mutated FVIII activity.

Table 2: Secondary screening: Bethesda assays on 30 mutants displaying modified antigenicity towards sera from five hemophiliac patients with inhibitors. Results are expressed as the abolition to inhibition percentage for each mutant as exemplified in FIG. 5.

Table 3: Comparison of specific activity and raw activity specific activity might be of major interest in combination 15 relative to non-mutated FVIII activity for the 30 mutants displaying modified antigenicity towards sera from five hemophiliac patients with inhibitors.

Table 4: List of all FVIII double mutants produced from the eight single mutants FVIII409A, FVIII462A, FVIII507A, 20 FVIII629A, FVIII2289A, FVIII2294A, FVIII2312A and FVIII2316A.

Table 5: Chromogenic specific activities and abolition to inhibition percentages towards inhibitory antibodies of six double A2 mutants from sera of four hemophiliac patients TD, GC, SL and PR.

DESCRIPTION OF THE INVENTION

The present invention provides a solution to resolve a serious complication that occurs in 30% of hemophilia A patients treated with recombinant FVIII: the development of an immune response induced by the treatment and directed against the exogenous recombinant FVIII. The solution provided consists in generating recombinant human FVIII molecules having decreased antigenicity of the epitopes usually recognized by inhibitory antibodies. The FVIII variants of the invention have lost one or more epitopes usually recognized by said antibodies.

The present invention provides other solutions consisting in generating human FVIII variants having an improved specific activity as compared to natural FVIII.

Lastly, the present invention provides with FVIII variants having a greater capacity to be secreted, which is interesting for the production of recombinant FVIII and in a potential gene therapy.

The different properties conferred by the mutations in these variants may be of major interest in combination. In a non-limiting example, mutations which confer a specific activity improvement of a variant could compensate an optional relative loss of activity in variants whose mutations confer an abolition to inhibition by inhibitory antibodies and being therefore less antigenic. In another non-limiting example, mutations which confer a higher capacity to be secreted may be interesting in combination with mutations 55 conferring an abolition to inhibition by inhibitory antibodies, by allowing, for example, to compensate an optional relative loss of secretion of said less antigenic mutants.

In the present document, the following terminology is used to designate a substitution: S409A indicates the substitution of the serine residue at position 409 of SEQ ID No. 3 by an alanine. Substitution refers to the replacement of an amino acid residue by another one selected from the other 19 amino acids or by a non-naturally occurring amino acid. The terms "substitution" and "mutation" are interchangeable. The sign "+" indicates a combination of substitutions.

"Comprise" means that the variant or the fragment thereof has one or more substitutions such as indicated with reference

to SEQ ID No. 3, but that the variant or the fragment thereof may have other modifications, particularly substitutions, deletions or insertions.

"Consists of" means that the variant or the fragment thereof contains only the substitution(s) indicated with reference to 5 SEQ ID No. 3.

"Variant" refers in particular to a polypeptide which differs from a polypeptide represented by sequence SEQ ID No. 3 by at least 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 or 15 residue(s), preferably by 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 residues. 10

Amino acids of the A2, A3 or C2 domains of FVIII were systematically substituted by an Alanine. The production of these human FVIII mutants was carried out in mammalian cells. The primary screening of these variants was based on their procoagulant activity. The raw activity of each mutant 15 was measured by chromogenic assay and compared with chromogenic assay of non-mutated human FVIII as reference. The activity of the FVIII variants can be determined by any method known to one skilled in the art, preferably according to method described in example 3 herein after. The FVIII 20 variants selected as being the most active in the primary screen were then assessed for a second feature: loss of antigenicity towards sera from hemophiliac patients selected for their capacity to inhibit FVIII activity. Said secondary screening with said antibodies corresponds to a modified Bethesda 25 assay. The antigenicity modification of the FVIII variants can be determined by any method known to one skilled in the art, preferably according to the method described in example 4 below.

Improved variants could be selected. Not only did some of 30 these candidate medicaments retain a coagulant activity, but they also partially avoided inhibition by inhibitory antibodies from the sera of selected hemophiliac patients. These FVIIIs have lost one or more epitopes usually recognized by inhibitory antibodies from patients' sera. Furthermore, the candidate medicaments had a specific coagulant activity higher to that of wild-type FVIII. Another interesting feature is that the candidate medicaments displayed an improved secretion capacity.

In one embodiment, the invention therefore relates to 40 recombinant human FVIII variants having lost at least one of the epitopes usually recognized by anti-FVIII antibodies known as "inhibitors", while retaining a coagulant activity, preferably higher, similar or close to that of non-mutated FVIII.

The present invention describes human FVIII variants comprising at least one substitution of an amino acid by an Alanine or any other amino acid in the C2 and A2 domains.

In particular the invention describes 158 Alanine mutants of human FVIII. "Alanine mutant", as used herein, denotes a 50 mutant comprising the substitution of an amino acid by an Alanine residue. In particular, said mutants have an Alanine substitution at a residue located among the positions 2316, 2177, 2181, 2182, 2183, 2186, 2189, 2191, 2197, 2199, 2200, 2204, 2205, 2206, 2212, 2213, 2214, 2217, 2221, 2225, 2226, 55 2235, 2239, 2242, 2244, 2250, 2251, 2252, 2253, 2256, 2258, 2261, 2263, 2264, 2268, 2269, 2270, 2273, 2274, 2275, 2277, 2278, 2280, 2281, 2282, 2284, 2289, 2292, 2294, 2296, 2311, 2312, 2317, 2321 and 2324 of the C2 domain and the positions 378, 383, 391, 398, 399, 400, 403, 406, 407, 408, 409, 60 410, 413, 414, 415, 416, 417, 421, 429, 432, 440, 442, 444, 445, 449, 452, 454, 455, 462, 464, 468, 481, 486, 490, 491, 493, 494, 496, 497, 498, 499, 500, 507, 512, 517, 518, 519, 520, 523, 524, 526, 530, 532, 534, 539, 540, 543, 550, 552, 601, 602, 604, 607, 611, 621, 624, 628, 629, 632, 633, 640 and 642 of the A2 domain.

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The positions of the residues are indicated with reference to the protein sequence of the 2332 amino-acid human FVIII, as illustrated in SEQ ID No. 3.

The invention relates to a human FVIII variant or a biologically active derivative thereof comprising a substitution of at least one amino acid of the C2 domain selected from the group consisting of the residues at positions 2316, 2177, 2181, 2182, 2183, 2186, 2189, 2191, 2197, 2199, 2200, 2204, 2205, 2206, 2212, 2213, 2214, 2217, 2221, 2225, 2226, 2235, 2239, 2242, 2244, 2250, 2251, 2252, 2253, 2256, 2258, 2261, 2263, 2264, 2268, 2269, 2270, 2273, 2274, 2275, 2277, 2278, 2280, 2281, 2282, 2284, 2289, 2292, 2294, 2296, 2311, 2312, 2317, 2321 and 2324. The variant can further comprise a substitution of at least one residue at position 2175, 2195, 2196, 2202, 2215 and 2222. The residue can be substituted by an amino acid selected from an Alanine, a Methionine, a Serine, a Glycine, and a Leucine, preferably an Alanine. Said amino acids, among the twenty naturally occurring amino acids, are known to decrease the antigenicity of a protein. The substitution or substitutions at these positions, in particular by an Alanine, result in an improved FVIII variant, in particular having lost one or more epitopes recognized by inhibitory antibodies and having retained its procoagulant activity. The present invention also relates to a FVIII light chain comprising a substitution of at least one amino acid of the C2 domain selected from the group consisting of the residues at positions 2316, 2177, 2181, 2182, 2183, 2186, 2189, 2191, 2197, 2199, 2200, 2204, 2205, 2206, 2212, 2213, 2214, 2217, 2221, 2225, 2226, 2235, 2239, 2242, 2244, 2250, 2251, 2252, 2253, 2256, 2258, 2261, 2263, 2264, 2268, 2269, 2270, 2273, 2274, 2275, 2277, 2278, 2280, 2281, 2282, 2284, 2289, 2292, 2294, 2296, 2311, 2312, 2317, 2321 and 2324. This light chain can further comprise a substitution of at least one residue at position 2175, 2195, 2196, 2202, 2215 and 2222.

The invention further relates to a human FVIII variant or a biologically active derivative thereof comprising or containing a substitution of at least one amino acid of the A2 domain, preferably selected from the group consisting of the residues at positions 378, 383, 391, 398, 399, 400, 403, 406, 407, 408, 409, 410, 413, 414, 415, 416, 417, 421, 429, 432, 440, 442, 444, 445, 449, 452, 454, 455, 462, 464, 468, 481, 486, 490, 491, 493, 494, 496, 497, 498, 499, 500, 507, 512, 517, 518, 519, 520, 523, 524, 526, 530, 532, 534, 539, 540, 543, 550, 45 552, 556, 559, 562, 567, 568, 573, 578, 588, 592, 596, 597, 600, 601, 602, 604, 607, 611, 621, 624, 628, 629, 632, 633, 640 and 642. The variant can further comprise a substitution of at least one residue at position 377, 379, 405, 434, 437, 485, 488, 489, 492, 495, 501, 508 and 623. The residue can be substituted by an amino acid selected from an Alanine, a Methionine, a Serine, a Glycine, and a Leucine, preferably an Alanine. The substitution or substitutions at these positions, in particular by an Alanine, result in an improved FVIII variant, in particular having lost one or more epitopes recognized by inhibitory antibodies and having retained its procoagulant activity. The present invention also relates to a FVIII heavy chain, optionally which totally or partially lacks the B domain, comprising a substitution of at least one amino acid of the A2 domain selected from the group consisting of the residues at positions 378, 383, 391, 398, 399, 400, 403, 406, 407, 408, 409, 410, 413, 414, 415, 416, 417, 421, 429, 432, 440, 442, 444, 445, 449, 452, 454, 455, 462, 464, 468, 481, 486, 490, 491, 493, 494, 496, 497, 498, 499, 500, 507, 512, 517, 518, 519, 520, 523, 524, 526, 530, 532, 534, 539, 540, 556, 559, 562, 567, 568, 573, 578, 588, 592, 596, 597, 600, 65, 543, 550, 552, 556, 559, 562, 567, 568, 573, 578, 588, 592, 596, 597, 600, 601, 602, 604, 607, 611, 621, 624, 628, 629, 632, 633, 640 and 642. The variant can further comprise a

substitution of at least one residue at position 377, 379, 405, 434, 437, 485, 488, 489, 492, 495, 501, 508 and 623.

The invention further relates to a human FVIII variant or a biologically active derivative thereof comprising a substitution of at least one amino acid comprising or containing a 5 substitution of at least one amino acid selected from the group consisting of the residues at positions 2316, 2177, 2181, 2182, 2183, 2186, 2189, 2191, 2197, 2199, 2200, 2204, 2205, 2206, 2212, 2213, 2214, 2217, 2221, 2225, 2226, 2235, 2239, 2242, 2244, 2250, 2251, 2252, 2253, 2256, 2258, 2261, 2263, 10 2264, 2268, 2269, 2270, 2273, 2274, 2275, 2277, 2278, 2280, 2281, 2282, 2284, 2289, 2292, 2294, 2296, 2311, 2312, 2317, 2321 and 2324 of the C2 domain and the residues at positions 378, 383, 391, 398, 399, 400, 403, 406, 407, 408, 409, 410, 413, 414, 415, 416, 417, 421, 429, 432, 440, 442, 444, 445, 15 449, 452, 454, 455, 462, 464, 468, 481, 486, 490, 491, 493, 494, 496, 497, 498, 499, 500, 507, 512, 517, 518, 519, 520, 523, 524, 526, 530, 532, 534, 539, 540, 543, 550, 552, 556, 559, 562, 567, 568, 573, 578, 588, 592, 596, 597, 600, 601, 602, 604, 607, 611, 621, 624, 628, 629, 632, 633, 640 and 642 20 of the A2 domain. In a particular embodiment, the human FVIII variant or the biologically active derivative thereof further comprises a substitution of at least one amino acid selected from the group consisting of the residues at positions 2175, 2195, 2196, 2202, 2215 and 2222 of the C2 domain and 25 the residues at positions 377, 379, 405, 434, 437, 485, 488, 489, 492, 495, 501, 508 and 623 of the A2 domain. In a particular embodiment, the human FVIII variant or the biologically active derivative thereof comprises the substitution of at least two, three, four, five, six, seven, eight, nine, ten, 30 eleven, twelve, thirteen, fourteen or fifteen amino acids, preferably selected from the aforementioned groups.

In a preferred embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof having a decreased antigenicity and comprising 35 the substitution of at least one amino acid selected from the group consisting of the residues at positions 2206, 2212, 2226, 2244, 2261, 2275, 2280, 2281, 2282, 2289, 2294, 2311, 2312, and 2316 of the C2 domain and the residues at positions 400, 403, 409, 414, 421, 462, 486, 493, 494, 496, 507, 518, 40 562, and 629 of the A2 domain. In another embodiment, said variant can further comprise a substitution of at least one amino acid selected from the group consisting of the residue at position 2202 of the C2 domain and the residue at position 437 of the A2 domain. The residue can be substituted by an 45 amino acid selected from an Alanine, a Methionine, a Serine, a Glycine, and a Leucine, preferably an Alanine. In a particular embodiment, said human FVIII variant or biologically active derivative thereof has a single substitution. Said single substitution is preferably selected from the group consisting 50 of the substitutions L400A, L400M, L400S, L400G, D403A, D403M, D403S, D403G, D403L, S409A, S409M, S409G, S409L, N414A, N414M, N414S, N414G, N414L, R421A, R421M, R421S, R421G, R421L, L462A, L462M, L462S, L462G, L486A, L486M, L486G, K493M, K493S, K493G, 55 K493L, G494A, G494M, G494L, K496A, K496S, K496G, K496L, E507A, E507M, E507S, E507L, E518A, E518M, E518S, E518G, E518L, R562A, R562M, R562S, R562G, R562L, V629A, V629M, V629S, V629G and V629L in the A2 domain and the substitutions S2206A, S2206G, S2206M, 60 S2206L, L2212A, L2212M, L2212S, L2212G, P2226A, P2226M, P2226S, P2226G, P2226L, T2244A, T2244M, T2244S, T2244G, T2244L, L2261A, L2261M, L2261S, L2261G, F2275A, F2275M, F2275S, F2275G, F2275L, V2280A, V2280M, V2280S, V2280G, V2280L, K2281A, 65 K2281M, K2281S, K2281G, K2281L, V2282A, V2282M, V2282S, V2282G, V2282L, S2289A, S2289M, S2289G,

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S2289L, V2294A, V2294M, V2294S, V2294G, V2294L, Q2311A, Q2311M, Q2311S, Q2311G, Q2311L, S2312A, S2312M, S2312G, S2312L, Q2316A, Q2316M, Q2316S, Q2316G and Q2316L in the C2 domain. In another embodiment, the invention relates to a human FVIII variant or a biologically active derivative thereof comprising at least one substitution selected from the group consisting of the substitutions L400A, L400M, L400S, L400G, D403A, D403M, D403S, D403G, D403L, S409A, S409M, S409G, S409L, N414A, N414M, N414S, N414G, N414L, R421A, R421M, R421S, R421G, R421L, L462A, L462M, L462S, L462G, L486A, L486M, L486G, K493M, K493S, K493G, K493L, G494A, G494M, G494L, K496A, K496S, K496G, K496L E507A, E507M, E507S, E507L, E518A, E518M, E518S, E518G, E518L, R562A, R562M, R562S, R562G, R562L, V629A, V629M, V629S, V629G and V629L in the A2 domain and the substitutions S2206A, S2206G, S2206M, S2206L, L2212A, L2212M, L2212S, L2212G, P2226A, P2226M, P2226S, P2226G, P2226L, T2244A, T2244M, T2244S, T2244G, T2244L, L2261A, L2261M, L2261S, L2261G, F2275A, F2275M, F2275S, F2275G, F2275L, V2280A, V2280M, V2280S, V2280G, V2280L, K2281A, K2281M, K2281S, K2281G, K2281L, V2282A, V2282M, V2282S, V2282G, V2282L, S2289A, S2289M, S2289G, S2289L, V2294A, V2294M, V2294S, V2294G, V2294L, Q2311A, Q2311M, Q2311S, Q2311G, Q2311L, S2312A, S2312M, S2312G, S2312L, Q2316A, Q2316M, Q2316S, Q2316G and Q2316L in the C2 domain. Said FVIII variants have lost one or more epitopes usually recognized by said antibodies and therefore have decreased antigenicity as compared to non-mutated human FVIII. Furthermore, they have retained at least 50%, preferably at least 60 or 75%, of raw activity relative to non-mutated human FVIII.

In a still more preferred embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof having a decreased antigenicity and having retained at least 100% of raw activity as compared to nonmutated human FVIII, and comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 409, 462, 507, and 629 of the A2 domain and the residues at positions 2289, 2294, 2312, and 2316 of the C2 domain. In another embodiment, said variant can further comprise a substitution of at least one amino acid selected from the group consisting of the residue at position 2202 of the C2 domain and the residue at position 437 of the A2 domain. The residue can be substituted by an amino acid selected from an Alanine, a Methionine, a Serine, a Glycine, and a Leucine, preferably an Alanine. In a particular embodiment, said human FVIII variant or biologically active derivative thereof has a single substitution. Said substitution is preferably selected from the group consisting of the substitutions S409A, S409M, S409G, S409L, L462A, L462M, L462S, L462G, E507A, E507M, E507S, E507L, V629A, V629M, V629S, V629G, V629L, S2289A, S2289M, S2289G, S2289L, V2294A, V2294M, V2294S, V2294G, V2294L, S2312A, S2312M, S2312G, S2312L, Q2316A, Q2316M, Q2316S, Q2316G and Q2316L. In another embodiment, the invention relates to a human FVIII variant or a biologically active derivative thereof comprising at least one substitution selected from the group consisting of the substitutions S409A, S409M, S409G, S409L, L462A, L462M, L462S, L462G, E507A, E507M, E507S, E507L, V629A, V629M, V629S, V629G, V629L, S2289A, S2289M, S2289G, S2289L, V2294A, V2294M, V2294S, V2294G, V2294L, S2312A, S2312M, S2312G, S2312L, Q2316A, Q2316M, Q2316S, Q2316G and Q2316L.

In a further embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof having a decreased antigenicity and comprising the combination of two substitutions selected from the group consisting of 409+462, 409+507, 462+507, 409+629, 462+5 629 and 507+629, preferably 409+462, 409+507 and 462+ 507. In a particular embodiment, said human FVIII variant or biologically active derivative thereof comprises the combination of two substitutions selected from the group consisting of S409A+L462A, S409A+L462M, S409A+L462S, S409A+ 10 L462G, S409A+E507A, S409A+E507M, S409A+E507S, S409A+E507G, S409A+E507L, S409A+V629A, S409A+ V629M, S409A+V629S, S409A+V629G, S409A+V629L, S409M+L462A, S409M+L462M, S409M+L462S, S409M+ L462G, S409M+E507A, S409M+E507M, S409M+E507S, 15 S409M+E507G, S409M+E507L, S409M+V629A, S409M+ V629M, S409M+V629S, S409M+V629G, S409M+V629L, S409G+L462A, S409G+L462M, S409G+L462S, S409G+ L462G, S409G+E507A, S409G+E507M, S409G+E507S, S409G+E507G, S409G+E507L, S409G+V629A, S409G+ 20 V629M, S409G+V629S, S409G+V629G, S409G+V629L, S409L+L462A, S409L+L462M, S409L+L462S, S409L+ L462G, S409L+E507A, S409L+E507M, S409L+E507S, S409L+E507G, S409L+E507L, S409L+V629A, S409L+ V629M, S409L+V629S, S409L+V629G, S409L+V629L, 25 L462A+E507A, L462A+E507M, L462A+E507S, L462A+ E507G, L462A+E507L, L462A+V629A, L462A+V629M, L462A+V629S, L462A+V629G, L462A+V629L, L462M+ E507A, L462M+E507M, L462M+E507S, L462M+E507G, L462M+V629A, L462M+V629M, 30 L462M+E507L, L462M+V629S, L462M+V629G, L462M+V629L, L462S+ E507A, L462S+E507M, L462S+E507S, L462S+E507G, L462S+E507L, L462S+V629A, L462S+V629M, L462S+ V629S, L462S+V629G, L462S+V629L, L462G+E507A, E507L, L462G+V629A, L462G+V629M, L462G+V629S, L462G+V629G, L462G+V629L, E507A+V629A, E507A+ V629M, E507A+V629S, E507A+V629G, E507A+V629L, E507M+V629A, E507M+V629M, E507M+V629S, E507M+V629G, E507M+V629L, E507S+V629A, E507S+ 40 V629M, E507S+V629S, E507S+V629G, E507S+V629L, E507G+V629A, E507G+V629M, E507G+V629S, E507G+ V629G, E507G+V629L, E507L+V629A, E507L+V629M, E507L+V629S, E507L+V629G and E507L+V629L, preferably in the group consisting of S409A+L462A, S409A+ 45 L462M, S409A+L462S, S409A+L462G, S409A+E507A, S409A+E507M, S409A+E507S, S409A+E507G, S409A+ E507L, S409M+L462A, S409M+L462M, S409M+L462S, S409M+L462G, S409M+E507A, S409M+E507M, S409M+ E507S, S409M+E507G, S409M+E507L, S409G+L462A, 50 S409G+L462M, S409G+L462S, S409G+L462G, S409G+ E507A, S409G+E507M, S409G+E507S, S409G+E507G, S409G+E507L, S409L+L462A, S409L+L462M, S409L+ L462S, S409L+L462G, S409L+E507A, S409L+E507M, S409L+E507S, S409L+E507G, S409L+E507L, L462A+ 55 E507A, L462A+E507M, L462A+E507S, L462A+E507G, L462A+E507L, L462M+E507A, L462M+E507M, L462M+ E507S, L462M+E507G, L462M+E507L, L462S+E507A, L462S+E507M, L462S+E507S, L462S+E507G, L462S+ E507L, L462G+E507A, L462G+E507M, L462G+E507S, 60 L462G+E507G and L462G+E507L.

In yet another embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising the combination of three substitutions selected from the group consisting of 409+462+507, 462+ 65 507+629, 409+462+629, 409+507+629, preferably 409+462+507. In a particular embodiment, said human FVIII

variant or biologically active derivative thereof comprises the combination of three substitutions selected from the group consisting of S409A+L462A+E507A, S409A+L462A+ E507M, S409A+L462A+E507S, S409A+L462A+E507G, S409A+L462A+E507L, S409A+L462M+E507A, S409A+ L462M+E507M, S409A+L462M+E507S, S409A+L462M+ E507G, S409A+L462M+E507L, S409A+L462S+E507A, S409A+L462S+E507M, S409A+L462S+E507S, S409A+ L462S+E507G, S409A+L462S+E507L, S409A+L462G+ E507A, S409A+L462G+E507M, S409A+L462G+E507S, S409A+L462G+E507G, S409A+L462G+E507L, S409M+ L462A+E507A, S409M+L462A+E507M, S409M+L462A+ E507S, S409M+L462A+E507G, S409M+L462A+E507L, S409M+L462M+E507A, S409M+L462M+E507M, S409M+L462M+E507S, S409M+L462M+E507G, S409M+ L462M+E507L, S409M+L462S+E507A, S409M+L462S+ E507M, S409M+L462S+E507S, S409M+L462S+E507G, S409M+L462S+E507L, S409M+L462G+E507A, S409M+ L462G+E507M, S409M+L462G+E507S, S409M+L462G+ E507G, S409M+L462G+E507L, S409G+L462A+E507A, S409G+L462A+E507M, S409G+L462A+E507S, S409G+ L462A+E507G, S409G+L462A+E507L, S409G+L462M+ E507A, S409G+L462M+E507M, S409G+L462M+E507S, S409G+L462M+E507G, S409G+L462M+E507L, S409G+ L462S+E507A, S409G+L462S+E507M, S409G+L462S+ E507S, S409G+L462S+E507G, S409G+L462S+E507L, S409G+L462G+E507A, S409G+L462G+E507M, S409G+ L462G+E507S, S409G+L462G+E507G, S409G+L462G+ E507L, S409L+L462A+E507A, S409L+L462A+E507M, S409L+L462A+E507S, S409L+L462A+E507G, S409L+ L462A+E507L, S409L+L462M+E507A, S409L+L462M+ E507M, S409L+L462M+E507S, S409L+L462M+E507G, S409L+L462M+E507L, S409L+L462S+E507A, S409L+ L462S+E507M, S409L+L462S+E507S, S409L+L462S+ L462G+E507M, L462G+E507S, L462G+E507G, L462G+ 35 E507G, S409L+L462S+E507L, S409L+L462G+E507A, S409L+L462G+E507M, S409L+L462G+E507S, S409L+ L462G+E507G, S409L+L462G+E507L, S409A+L462A+ V629A, S409A+L462A+V629M, S409A+L462A+V629S, S409A+L462A+V629G, S409A+L462A+V629L, S409A+ L462M+V629A, S409A+L462M+V629M, S409A+ L462M+V629S, S409A+L462M+V629G, S409A+L462M+ V629L, S409A+L462S+V629A, S409A+L462S+V629M, S409A+L462S+V629S, S409A+L462S+V629G, S409A+ L462S+V629L, S409A+L462G+V629A, S409A+L462G+ V629M, S409A+L462G+V629S, S409A+L462G+V629G, S409A+L462G+V629L, S409M+L462A+V629A, S409M+ L462A+V629M, S409M+L462A+V629S, S409M+L462A+ V629G, S409M+L462A+V629L, S409M+L462M+V629A, S409M+L462M+V629S, S409M+L462M+V629M, S409M+L462M+V629G, S409M+L462M+V629L, S409M+L462S+V629A, S409M+L462S+V629M, S409M+ L462S+V629S, S409M+L462S+V629G, S409M+L462S+ V629L, S409M+L462G+V629A, S409M+L462G+V629M, S409M+L462G+V629S, S409M+L462G+V629G, S409M+ L462G+V629L, S409G+L462A+V629A, S409G+L462A+ V629M, S409G+L462A+V629S, S409G+L462A+V629G, S409G+L462A+V629L, S409G+L462M+V629A, S409G+ L462M+V629M, S409G+L462M+V629S, S409G+L462M+ V629G, S409G+L462M+V629L, S409G+L462S+V629A, S409G+L462S+V629M, S409G+L462S+V629S, S409G+ L462S+V629G, S409G+L462S+V629L, S409G+L462G+ V629A, S409G+L462G+V629M, S409G+L462G+V629S, S409G+L462G+V629G, S409G+L462G+V629L, S409L+ L462A+V629A, S409L+L462A+V629M, S409L+L462A+ V629S, S409L+L462A+V629G, S409L+L462A+V629L, S409L+L462M+V629A, S409L+L462M+V629M, S409L+

L462M+V629S, S409L+L462M+V629G, S409L+L462M+

V629L, S409L+L462S+V629A, S409L+L462S+V629M, S409L+L462S+V629S, S409L+L462S+V629G, S409L+ L462S+V629L, S409L+L462G+V629A, S409L+L462G+ V629M, S409L+L462G+V629S, S409L+L462G+V629G, S409L+L462G+V629L, S409A+E507A+V629A, S409A+ 5 E507A+V629M, S409A+E507A+V629S, S409A+E507A+ V629G, S409A+E507A+V629L, S409A+E507M+V629A, S409A+E507M+V629M, S409A+E507M+V629S, S409A+ E507M+V629G, S409A+E507M+V629L, S409A+E507S+ V629A, S409A+E507S+V629M, S409A+E507S+V629S, 10 S409A+E507S+V629G, S409A+E507S+V629L, S409A+ E507G+V629A, S409A+E507G+V629M, S409A+E507G+ V629S, S409A+E507G+V629G, S409A+E507G+V629L, S409A+E507L+V629A, S409A+E507L+V629M, S409A+ E507L+V629S, S409A+E507L+V629G, S409A+E507L+ 15 V629L, S409M+E507A+V629A, S409 M+E507A+V629M, S409M+E507A+V629S, S409M+E507A+V629G, S409M+ E507A+V629L, S409M+E507M+V629A, S409M+ S409M+ E507M+V629M, S409M+E507M+V629S, E507M+V629G, S409M+E507M+V629L, S409M+E507S+ 20 V629A, S409M+E507S+V629M, S409M+E507S+V629S, S409M+E507S+V629G, S409M+E507S+V629L, S409M+ E507G+V629A, S409M+E507G+V629M, S409M+E507G+ V629S, S409M+E507G+V629G, S409M+E507G+V629L, S409M+E507L+V629A, S409M+E507L+V629M, S409M+ 25 E507L+V629S, S409M+E507L+V629G, S409M+E507L+ V629L, S409G+E507A+V629A, S409G+E507A+V629M, S409G+E507A+V629S, S409G+E507A+V629G, S409G+ E507A+V629L, S409G+E507M+V629A, S409G+E507M+ V629M, S409G+E507M+V629S, S409G+E507M+V629G, 30 S409G+E507M+V629L, S409G+E507S+V629A, S409G+ E507S+V629M, S409G+E507S+V629S, S409G+E507S+ V629G, S409G+E507S+V629L, S409G+E507G+V629A, S409G+E507G+V629M, S409G+E507G+V629S, S409G+ V629A, S409G+E507L+V629M, S409G+E507L+V629S, S409G+E507L+V629G, S409G+E507L+V629L, S409L+ E507A+V629A, S409L+E507A+V629M, S409L+E507A+ V629S, S409L+E507A+V629G, S409L+E507A+V629L, S409L+E507M+V629A, S409L+E507M+V629M, S409L+ 40 E507M+V629S, S409L+E507M+V629G, S409L+E507M+ V629L, S409L+E507S+V629A, S409L+E507S+V629M, S409L+E507S+V629S, S409L+E507S+V629G, S409L+ E507S+V629L, S409L+E507G+V629A, S409L+E507G+ V629M, S409L+E507G+V629S, S409L+E507G+V629G, 45 S409L+E507G+V629L, S409L+E507L+V629A, S409L+ E507L+V629M, S409L+E507L+V629S, S409L+E507L+ V629G, S409L+E507L+V629L, L462A+E507A+V629A, L462A+E507A+V629M, L462A+E507A+V629S, L462A+ E507A+V629G, L462A+E507A+V629L, L462A+E507M+ 50 V629A, L462A+E507M+V629M, L462A+E507M+V629S, L462A+E507M+V629G, L462A+E507M+V629L, L462A+ E507S+V629A, L462A+E507S+V629M, L462A+E507S+ V629S, L462A+E507S+V629G, L462A+E507S+V629L, L462A+E507G+V629A, L462A+E507G+V629M, L462A+ 55 E507G+V629S, L462A+E507G+V629G, L462A+E507G+ V629L, L462A+E507L+V629A, L462A+E507L+V629M, L462A+E507L+V629S, L462A+E507L+V629G, L462A+ E507L+V629L, L462M+E507A+V629A, L462M+E507A+ V629M, L462M+E507A+V629S, L462M+E507A+V629G, 60 L462M+E507A+V629L, L462M+E507M+V629A, L462M+E507M+V629M, L462M+E507M+V629S, L462M+E507M+V629G, L462M+E507M+V629L, L462M+E507S+V629A, L462M+E507S+V629M, L462M+ E507S+V629S, L462M+E507S+V629G, L462M+E507S+ 65 V629L, L462M+E507G+V629A, L462M+E507G+V629M, L462M+E507G+V629S, L462M+E507G+V629G, L462M+

E507G+V629L, L462M+E507L+V629A, L462M+E507L+ V629M, L462M+E507L+V629S, L462M+E507L+V629G, L462M+E507L+V629L, L462S+E507A+V629A, L462S+ E507A+V629M, L462S+E507A+V629S, L462S+E507A+ V629G, L462S+E507A+V629L, L462S+E507M+V629A, L462S+E507M+V629M, L462S+E507M+V629S, L462S+ E507M+V629G, L462S+E507M+V629L, L462S+E507S+ V629A, L462S+E507S+V629M, L462S+E507S+V629S, L462S+E507S+V629G, L462S+E507S+V629L, L462S+ E507G+V629A, L462S+E507G+V629M, L462S+E507G+ V629S, L462S+E507G+V629G, L462S+E507G+V629L, L462S+E507L+V629A, L462S+E507L+V629M, L462S+ E507L+V629S, L462S+E507L+V629G, L462S+E507L+ V629L, L462G+E507A+V629A, L462G+E507A+V629M, L462G+E507A+V629S, L462G+E507A+V629G, L462G+ E507A+V629L, L462G+E507M+V629A, L462G+E507M+ V629M, L462G+E507M+V629S, L462G+E507M+V629G, L462G+E507M+V629L, L462G+E507S+V629A, L462G+ E507S+V629M, L462G+E507S+V629S, L462G+E507S+ V629G, L462G+E507S+V629L, L462G+E507G+V629A, L462G+E507G+V629M, L462G+E507G+V629S, L462G+ E507G+V629G, L462G+E507G+V629L, L462G+E507L+ V629A, L462G+E507L+V629M, L462G+E507L+V629S, L462G+E507L+V629G and L462G+E507L+V629L, preferably in the group consisting of S409A+L462A+E507A, S409A+L462A+E507M, S409A+L462A+E507S, S409A+ L462A+E507G, S409A+L462A+E507L, S409A+L462M+ E507A, S409A+L462M+E507M, S409A+L462M+E507S, S409A+L462M+E507G, S409A+L462M+E507L, S409A+ L462S+E507A, S409A+L462S+E507M, S409A+L462S+ E507S, S409A+L462S+E507G, S409A+L462S+E507L, S409A+L462G+E507A, S409A+L462G+E507M, S409A+ L462G+E507S, S409A+L462G+E507G, S409A+L462G+ E507L, S409M+L462A+E507A, S409M+L462A+E507M, E507G+V629G, S409G+E507G+V629L, S409G+E507L+ 35 S409M+L462A+E507S, S409M+L462A+E507G, S409M+ L462A+E507L, S409M+L462M+E507A, S409M+L462M+ E507M, S409M+L462M+E507S, S409M+L462M+E507G, S409M+L462M+E507L, S409M+L462S+E507A, S409M+ L462S+E507M, S409M+L462S+E507S, S409M+L462S+ E507G, S409M+L462S+E507L, S409M+L462G+E507A, S409M+L462G+E507M, S409M+L462G+E507S, S409M+ L462G+E507G, S409M+L462G+E507L, S409G+L462A+ E507A, S409G+L462A+E507M, S409G+L462A+E507S, S409G+L462A+E507G, S409G+L462A+E507L, S409G+ L462M+E507A, S409G+L462M+E507M, S409G+L462M+ E507S, S409G+L462M+E507G, S409G+L462M+E507L, S409G+L462S+E507A, S409G+L462S+E507M, S409G+ L462S+E507S, S409G+L462S+E507G, S409G+L462S+ E507L, S409G+L462G+E507A, S409G+L462G+E507M, S409G+L462G+E507S, S409G+L462G+E507G, S409G+ L462G+E507L, S409L+L462A+E507A, S409L+L462A+ E507M, S409L+L462A+E507S, S409L+L462A+E507G, S409L+L462A+E507L, S409L+L462M+E507A, S409L+ L462M+E507M, S409L+L462M+E507S, S409L+L462M+ E507G, S409L+L462M+E507L, S409L+L462S+E507A, S409L+L462S+E507M, S409L+L462S+E507S, S409L+ L462S+E507G, S409L+L462S+E507L, S409L+L462G+ E507A, S409L+L462G+E507M, S409L+L462G+E507S, S409L+L462G+E507G and S409L+L462G+E507L.

> In another particular embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising the combination of four substitutions at positions 409, 462, 507 and 629. In a particular embodiment, said human FVIII variant or biologically active derivative thereof comprises the combination of four substitutions selected from the group consisting of S409A+ L462A+E507A+V629A, S409A+L462A+E507A+V629M,

S409A+L462A+E507A+V629S, S409A+L462A+E507A+ V629G, S409A+L462A+E507A+V629L, S409A+L462A+ E507M+V629A, S409A+L462A+E507M+V629M, S409A+ L462A+E507M+V629S, S409A+L462A+E507M+V629G, S409A+L462A+E507M+V629L, S409A+L462A+E507S+ 5 V629A, S409A+L462A+E507S+V629M, S409A+L462A+ E507S+V629S, S409A+L462A+E507S+V629G, S409A+ L462A+E507S+V629L, S409A+L462A+E507G+V629A, S409A+L462A+E507G+V629M, S409A+L462A+E507G+ V629S, S409A+L462A+E507G+V629G, S409A+L462A+ 10 E507G+V629L, S409A+L462A+E507L+V629A, S409A+ L462A+E507L+V629M, S409A+L462A+E507L+V629S, S409A+L462A+E507L+V629G, S409A+L462A+E507L+ V629L, S409A+L462M+E507A+V629A, S409A+L462M+ E507A+V629M, S409A+L462M+E507A+V629S, S409A+ 15 L462M+E507A+V629G, S409A+L462M+E507A+V629L, S409A+L462M+E507M+V629A, S409A+L462M+ E507M+V629M, S409A+L462M+E507M+V629S, S409A+ L462M+E507M+V629G, S409A+L462M+E507M+V629L, S409A+L462M+E507S+V629A, S409A+L462M+E507S+ 20 V629M, S409A+L462M+E507S+V629S, S409A+L462M+ E507S+V629G, S409A+L462M+E507S+V629L, S409A+ L462M+E507G+V629A, S409A+L462M+E507G+V629M, S409A+L462M+E507G+V629S, S409A+L462M+E507G+ V629G, S409A+L462M+E507G+V629L, S409A+L462M+ 25 E507L+V629A, S409A+L462M+E507L+V629M, S409A+ L462M+E507L+V629S, S409A+L462M+E507L+V629G, S409A+L462M+E507L+V629L, S409A+L462S+E507A+ V629A, S409A+L462S+E507A+V629M, S409A+L462S+ E507A+V629S, S409A+L462S+E507A+V629G, S409A+ 30 L462S+E507A+V629L, S409A+L462S+E507M+V629A, S409A+L462S+E507M+V629M, S409A+L462S+E507M+ V629S, S409A+L462S+E507M+V629G, S409A+L462S+ E507M+V629L, S409A+L462S+E507S+V629A, S409A+ L462S+E507S+V629M, S409A+L462S+E507S+V629S, 35 S409M+L462G+E507A+V629M, S409A+L462S+E507S+V629G, S409A+L462S+E507S+ V629L, S409A+L462S+E507G+V629A, S409A+L462S+ E507G+V629M, S409A+L462S+E507G+V629S, S409A+ L462S+E507G+V629G, S409A+L462S+E507G+V629L, S409A+L462S+E507L+V629A, S409A+L462S+E507L+ 40 V629M, S409A+L462S+E507L+V629S, S409A+L462S+ E507L+V629G, S409A+L462S+E507L+V629L, S409A+ L462G+E507A+V629A, S409A+L462G+E507A+V629M, S409A+L462G+E507A+V629S, S409A+L462G+E507A+ V629G, S409A+L462G+E507A+V629L, S409A+L462G+ 45 E507M+V629A, S409A+L462G+E507M+V629M, S409A+ L462G+E507M+V629S, S409A+L462G+E507M+V629G, S409A+L462G+E507M+V629L, S409A+L462G+E507S+ V629A, S409A+L462G+E507S+V629M, S409A+L462G+ E507S+V629S, S409A+L462G+E507S+V629G, S409A+ 50 L462G+E507S+V629L, S409A+L462G+E507G+V629A, S409A+L462G+E507G+V629M, S409A+L462G+E507G+ V629S, S409A+L462G+E507G+V629G, S409A+L462G+ E507G+V629L, S409A+L462G+E507L+V629A, S409A+ L462G+E507L+V629M, S409A+L462G+E507L+V629S, 55 S409A+L462G+E507L+V629G, S409A+L462G+E507L+ V629L, S409M+L462A+E507A+V629A, S409M+L462A+ E507A+V629M, S409M+L462A+E507A+V629S, S409M+ L462A+E507A+V629G, S409M+L462A+E507A+V629L, S409M+L462A+E507M+V629A, E507M+V629M, S409M+L462A+E507M+V629S, S409M+L462A+E507M+V629G, S409M+L462A+ E507M+V629L, S409M+L462A+E507S+V629A, S409M+ L462A+E507S+V629M, S409M+L462A+E507S+V629S, S409M+L462A+E507S+V629G, S409M+L462A+E507S+ 65 V629L, S409M+L462A+E507G+V629A, S409M+L462A+ E507G+V629M, S409M+L462A+E507G+V629S, S409M+

L462A+E507G+V629G, S409M+L462A+E507G+V629L, S409M+L462A+E507L+V629A, S409M+L462A+E507L+ V629M, S409M+L462A+E507L+V629S, S409M+L462A+ E507L+V629G, S409M+L462A+E507L+V629L, S409M+ L462M+E507A+V629A, S409M+L462M+E507A+ V629M, S409M+L462M+E507A+V629S, S409M+ L462M+E507A+V629G, S409M+L462M+E507A+V629L, S409M+L462M+E507M+V629A, S409M+L462M+ E507M+V629M, S409M+L462M+E507M+V629S, S409M+L462M+E507M+V629G, S409M+L462M+ E507M+V629L, S409M+L462M+E507S+V629A, S409M+ L462M+E507S+V629M, S409M+L462M+E507S+V629S, S409M+L462M+E507S+V629G, S409M+L462M+E507S+ V629L, S409M+L462M+E507G+V629A, S409M+ L462M+E507G+V629M, S409M+L462M+E507G+V629S, S409M+L462M+E507G+V629G, S409M+L462M+ E507G+V629L, S409M+L462M+E507L+V629A, S409M+ L462M+E507L+V629M, S409M+L462M+E507L+V629S, S409M+L462M+E507L+V629G, S409M+L462M+E507L+ V629L, S409M+L462S+E507A+V629A, S409 M+L462S+ E507A+V629M, S409M+L462S+E507A+V629S, S409M+ L462S+E507A+V629G, S409M+L462S+E507A+V629L, S409M+L462S+E507M+V629A, S409M+L462S+E507M+ V629M, S409M+L462S+E507M+V629S, S409M+L462S+ E507M+V629G, S409M+L462S+E507M+V629L, S409M+ L462S+E507S+V629A, S409M+L462S+E507S+V629M, S409M+L462S+E507S+V629S, S409M+L462S+E507S+ V629G, S409M+L462S+E507S+V629L, S409M+L462S+ E507G+V629A, S409M+L462S+E507G+V629M, S409M+ L462S+E507G+V629S, S409M+L462S+E507G+V629G, S409M+L462S+E507G+V629L, S409M+L462S+E507L+ V629A, S409M+L462S+E507L+V629M, S409M+L462S+ E507L+V629S, S409M+L462S+E507L+V629G, S409M+ L462S+E507L+V629L, S409M+L462G+E507A+V629A, S409M+L462G+ E507A+V629S, S409M+L462G+E507A+V629G, S409M+ L462G+E507A+V629L, S409M+L462G+E507M+V629A, S409M+L462G+E507M+V629M, S409M+L462G+ E507M+V629S, S409M+L462G+E507M+V629G, S409M+ L462G+E507M+V629L, S409M+L462G+E507S+V629A, S409M+L462G+E507S+V629M, S409M+L462G+E507S+ V629S, S409M+L462G+E507S+V629G, S409M+L462G+ E507S+V629L, S409M+L462G+E507G+V629A, S409M+ L462G+E507G+V629M, S409M+L462G+E507G+V629S, S409M+L462G+E507G+V629G, S409M+L462G+E507G+ V629L, S409M+L462G+E507L+V629A, S409M+L462G+ E507L+V629M, S409M+L462G+E507L+V629S, S409M+ L462G+E507L+V629G, S409M+L462G+E507L+V629L, S409G+L462A+E507A+V629A, S409G+L462A+E507A+ V629M, S409G+L462A+E507A+V629S, S409G+L462A+ E507A+V629G, S409G+L462A+E507A+V629L, S409G+ L462A+E507M+V629A, S409G+L462A+E507M+V629M, S409G+L462A+E507M+V629S, S409G+L462A+E507M+ V629G, S409G+L462A+E507M+V629L, S409G+L462A+ E507S+V629A, S409G+L462A+E507S+V629M, S409G+ L462A+E507S+V629S, S409G+L462A+E507S+V629G, S409G+L462A+E507S+V629L, S409G+L462A+E507G+ V629A, S409G+L462A+E507G+V629M, S409G+L462A+ E507G+V629S, S409G+L462A+E507G+V629G, S409G+ S409M+L462A+ 60 L462A+E507G+V629L, S409G+L462A+E507L+V629A, S409G+L462A+E507L+V629M, S409G+L462A+E507L+ V629S, S409G+L462A+E507L+V629G, S409G+L462A+ E507L+V629L, S409G+L462M+E507A+V629A, S409G+ L462M+E507A+V629M, S409G+L462M+E507A+V629S, S409G+L462M+E507A+V629G, S409G+L462M+E507A+ V629L, S409G+L462M+E507M+V629A, S409G+L462M+

E507M+V629M, S409G+L462M+E507M+V629S, S409G+

L462M+E507M+V629G, S409G+L462M+E507M+V629L, S409G+L462M+E507S+V629A, S409G+L462M+E507S+ V629M, S409G+L462M+E507S+V629S, S409G+L462M+ E507S+V629G, S409G+L462M+E507S+V629L, S409G+ L462M+E507G+V629A, S409G+L462M+E507G+V629M, 5 S409G+L462M+E507G+V629S, S409G+L462M+E507G+ V629G, S409G+L462M+E507G+V629L, S409G+L462M+ E507L+V629A, S409G+L462M+E507L+V629M, S409G+ L462M+E507L+V629S, S409G+L462M+E507L+V629G, S409G+L462M+E507L+V629L, S409G+L462S+E507A+ 10 V629A, S409G+L462S+E507A+V629M, S409G+L462S+ E507A+V629S, S409G+L462S+E507A+V629G, S409G+ L462S+E507A+V629L, S409G+L462S+E507M+V629A, S409G+L462S+E507M+V629M, S409G+L462S+E507M+ V629S, S409G+L462S+E507M+V629G, S409G+L462S+ 15 E507M+V629L, S409G+L462S+E507S+V629A, S409G+ L462S+E507S+V629M, S409G+L462S+E507S+V629S, S409G+L462S+E507S+V629G, S409G+L462S+E507S+ V629L, S409G+L462S+E507G+V629A, S409G+L462S+ E507G+V629M, S409G+L462S+E507G+V629S, S409G+ 20 L462S+E507G+V629G, S409G+L462S+E507G+V629L, S409G+L462S+E507L+V629A, S409G+L462S+E507L+ V629M, S409G+L462S+E507L+V629S, S409G+L462S+ E507L+V629G, S409G+L462S+E507L+V629L, S409G+ L462G+E507A+V629A, S409G+L462G+E507A+V629M, 25 S409G+L462G+E507A+V629S, S409G+L462G+E507A+ V629G, S409G+L462G+E507A+V629L, S409G+L462G+ E507M+V629A, S409G+L462G+E507M+V629M, S409G+ L462G+E507M+V629S, S409G+L462G+E507M+V629G, S409G+L462G+E507M+V629L, S409G+L462G+E507S+ 30 V629A, S409G+L462G+E507S+V629M, S409G+L462G+ E507S+V629S, S409G+L462G+E507S+V629G, S409G+ L462G+E507S+V629L, S409G+L462G+E507G+V629A, S409G+L462G+E507G+V629M, S409G+L462G+E507G+ V629S, S409G+L462G+E507G+V629G, S409G+L462G+ 35 E507G+V629L, S409G+L462G+E507L+V629A, S409G+ L462G+E507L+V629M, S409G+L462G+E507L+V629S, S409G+L462G+E507L+V629G, S409G+L462G+E507L+ V629L, S409L+L462A+E507A+V629A, S409L+L462A+ E507A+V629M, S409L+L462A+E507A+V629S, S409L+ 40 L462A+E507A+V629G, S409L+L462A+E507A+V629L, S409L+L462A+E507M+V629A, S409L+L462A+E507M+ V629M, S409L+L462A+E507M+V629S, S409L+L462A+ E507M+V629G, S409L+L462A+E507M+V629L, S409L+ L462A+E507S+V629A, S409L+L462A+E507S+V629M, 45 S409L+L462A+E507S+V629S, S409L+L462A+E507S+ V629G, S409L+L462A+E507S+V629L, S409L+L462A+ E507G+V629A, S409L+L462A+E507G+V629M, S409L+ L462A+E507G+V629S, S409L+L462A+E507G+V629G, S409L+L462A+E507G+V629L, S409L+L462A+E507L+ 50 V629A, S409L+L462A+E507L+V629M, S409L+L462A+ E507L+V629S, S409L+L462A+E507L+V629G, S409L+ L462A+E507L+V629L, S409L+L462M+E507A+V629A, S409L+L462M+E507A+V629M, S409L+L462M+E507A+ V629S, S409L+L462M+E507A+V629G, S409L+L462M+ 55 E507A+V629L, S409L+L462M+E507M+V629A, S409L+ L462M+E507M+V629M, S409L+L462M+E507M+V629S, S409L+L462M+E507M+V629G, S409L+L462M+E507M+ V629L, S409L+L462M+E507S+V629A, S409L+L462M+ E507S+V629M, S409L+L462M+E507S+V629S, S409L+ 60 L462M+E507S+V629G, S409L+L462M+E507S+V629L, S409L+L462M+E507G+V629A, S409L+L462M+E507G+ V629M, S409L+L462M+E507G+V629S, S409L+L462M+ E507G+V629G, S409L+L462M+E507G+V629L, S409L+ L462M+E507L+V629A, S409L+L462M+E507L+V629M, 65 relates to an improved human FVIII variant or a biologically S409L+L462M+E507L+V629S, S409L+L462M+E507L+ V629G, S409L+L462M+E507L+V629L, S409L+L462S+

E507A+V629A, S409L+L462S+E507A+V629M, S409L+ L462S+E507A+V629S, S409L+L462S+E507A+V629G, S409L+L462S+E507A+V629L, S409L+L462S+E507M+ V629A, S409L+L462S+E507M+V629M, S409L+L462S+ E507M+V629S, S409L+L462S+E507M+V629G, S409L+ L462S+E507M+V629L, S409L+L462S+E507S+V629A, S409L+L462S+E507S+V629M, S409L+L462S+E507S+ V629S, S409L+L462S+E507S+V629G, S409L+L462S+ E507S+V629L, S409L+L462S+E507G+V629A, S409L+ L462S+E507G+V629M, S409L+L462S+E507G+V629S, S409L+L462S+E507G+V629G, S409L+L462S+E507G+ V629L, S409L+L462S+E507L+V629A, S409L+L462S+ E507L+V629M, S409L+L462S+E507L+V629S, S409L+ L462S+E507L+V629G, S409L+L462S+E507L+V629L, S409L+L462G+E507A+V629A, S409L+L462G+E507A+ V629M, S409L+L462G+E507A+V629S, S409L+L462G+ E507A+V629G, S409L+L462G+E507A+V629L, S409L+ L462G+E507M+V629A, S409L+L462G+E507M+V629M, S409L+L462G+E507M+V629S, S409L+L462G+E507M+ V629G, S409L+L462G+E507M+V629L, S409L+L462G+ E507S+V629A, S409L+L462G+E507S+V629M, S409L+ L462G+E507S+V629S, S409L+L462G+E507S+V629G, S409L+L462G+E507S+V629L, S409L+L462G+E507G+ V629A, S409L+L462G+E507G+V629M, S409L+L462G+ E507G+V629S, S409L+L462G+E507G+V629G, S409L+ L462G+E507G+V629L, S409L+L462G+E507L+V629A, S409L+L462G+E507L+V629M, S409L+L462G+E507L+ V629S, S409L+L462G+E507L+V629G, S409L+L462G+ E507L+V629L.

In a further preferred embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof having an improved specific activity and comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 2177, 2183, 2186, 2191, 2204, 2205, 2206, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 of the C2 domain. Said variant can further comprise the substitution of the amino acid at position 2196 of the C2 domain. Moreover, said mutations which confer a higher specific activity may prove to be of great interest in combination with mutations conferring abolition to inhibition by inhibitory antibodies, by allowing, for example, to compensate an optional relative loss of activity of said less antigenic mutants. Thus, in a particular embodiment, the invention relates to an improved human FVIII variant or a biologically active derivative thereof comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 400, 403, 409, 414, 421, 462, 486, 493, 494, 496, 507, 518, 562, and 629 of the A2 domain and the residues at positions 2206, 2212, 2226, 2244, 2261, 2275, 2280, 2281, 2282, 2289, 2294, 2311, 2312, and 2316 of the C2 domain, and further comprising a substitution of at least one amino acid selected from the group consisting of the residues at positions 2177, 2183, 2186, 2191, 2204, 2205, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 of the C2 domain. Preferably, said variant comprises the substitution of at least one amino acid selected from the group consisting of the residues at positions 409, 462, 507 and 629 of the A2 domain and the residues at positions 2289, 2294, 2312 and 2316 of the C2 domain, and further comprises a substitution of at least one amino acid selected from the group consisting of the residues at positions 2177, 2183, 2186, 2191, 2204, 2205, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 of C2 the domain.

In an additional preferred embodiment, the invention active derivative thereof having an improved capacity to be secreted and comprising the substitution of at least one amino

acid selected from the group consisting of the residues at positions 2199, 2200, 2215, 2251, 2252, 2278, and 2316 of the C2 domain. Said variant can further comprise the substitution of the amino acid at position 2175 of the C2 domain. Furthermore, said mutations which confer higher capacity to 5 be secreted may prove to be of great interest in combination with mutations conferring abolition to inhibition by inhibitory antibodies, by allowing, for example, to compensate an optional relative loss of secretion of said less antigenic mutants. Thus, in a particular embodiment, the invention 10 relates to an improved human FVIII variant or a biologically active derivative thereof comprising the substitution of at least one amino acid selected from the group consisting of the residues at positions 400, 403, 409, 414, 421, 462, 486, 493, 494, 496, 507, 518, 562, and 629 of the A2 domain and the 15 residues at positions 2206, 2212, 2226, 2244, 2261, 2275, 2280, 2281, 2282, 2289, 2294, 2311, 2312, and 2316 of the C2 domain, and further comprising a substitution of at least one amino acid selected from the group consisting of the residues at positions 2175, 2199, 2200, 2215, 2251, 2252 and 20 2278 of the C2 domain. In a preferred manner, said variant comprises the substitution of at least one amino acid selected from the group consisting of the residues at positions 409, 462, 507 and 629 of the A2 domain and the residues at positions 2289, 2294, 2312 and 2316 of the C2 domain, and 25 further comprises a substitution of at least one amino acid selected from the group consisting of the residues at positions 2175, 2199, 2200, 2215, 2251, 2252 and 2278 of the C2 domain.

The broad production of mutants having retained at least 50% of FVIII activity also makes it possible to encompass their use in the context of analyzing additional functions of the protein. In addition to a modulation of its immunogenicity, secretion and specific activity, the following FVIII properties might be improved by using the mutants molecules 35 described: —binding to von Willebrand factor and therefore improved half-life of FVIII or circulating FVIIIa; —improved intrinsic stability of the molecule by stabilization of the A2 domain and therefore increase of its efficiency period;

—binding to phospholipids derived from blood platelets, cell surfaces or circulating microparticles and therefore improved generation of FXa; —binding to FIXa and FX and therefore improved formation of FXa; —decreased binding of FVIII or FVIIIa to the molecules responsible of its catabolism such as for example low density Lipoprotein Receptor-related Protein (LRP), Low Density Lipoprotein Receptor (LDLR), Very Low Density Lipoprotein Receptor (VLDLR), megaline or any other receptor which might be identified and therefore improvement of the circulating FVIII half-life of; —decreased proteolysis of FVIII or FVIIIa by vascular proteases such as for example activated protein C, FXa, FIXa, and therefore increased of its efficiency period.

Preferably, the biologically active FVIII derivative is a FVIII consisting in a whole or partial deletion of the B domain. The human FVIII variant of the present invention is 55 not a hybrid FVIII. It does not contain a substitution of the A2 or C2 domain or of a segment of at least 15 consecutive amino acids thereof by a FVIII domain of another species. In particular, segments of the A2 domain 373-540, 373-508, 445-508, 484-508, 404-508, 489-508 and/or 484-489 are not substituted by those of another species. In a particular embodiment, the polypeptide sequence of the variant differs from that of human FVIII such as described in SEQ ID No. 3 by 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 or 15 substitutions, preferably by 1, 2, 3, 4, 5, 6, 7 or 8 substitutions, without 65 including an optional deletion or truncation. In a particular embodiment, the variant comprises a single substitution. In

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another particular embodiment, the variant comprises a combination of 1 to 8 substitutions selected from a group according to the present invention.

"Inhibitory antibodies" or "inhibitors" refers to any antibody which recognizes or binds to FVIII and inhibits the biological activity thereof, in particular the procoagulant activity thereof. In particular, said antibodies can preferably recognize i) the C2 domain of the light chain (2181-2321); ii) the A2 domain of the heavy chain (484-509); or iii) the A3 domain (1694-2019). Examples of commercially available inhibitory antibodies comprise ESH-8 (strong inhibitor; recognized the region 2248/2285; 6300 BU/mg; anti-C2; America Diagnostica), GMA-8015 (anti-A2; Green Mountain), anti-C2 ESH-4 antibody (strong inhibitor; region 2303/2332; America Diagnostica), anti-C2 Bo2C11 antibody (Jacquemin et al., 1998, Blood, 92(2):496-506).

"Patients with inhibitors" are patients who have FVIII inhibitory antibodies in their serum. The recognition profile of said antibodies differs from a patient to another. An improved FVIII according to the present invention is a FVIII which at least partially avoids one or more types of inhibitory antibodies

antibodies. "Biologically active derivative of FVIII" refers to any protein or peptide derived from human FVIII which retains a procoagulant activity of FVIII. For example, such biologically active FVIII derivative may be a FVIII whose B domain (741-1648) has been partially or totally deleted (Toole et al., 1986, Proc. Natl. Acad. Sci. USA, 83 (16):5939-5942; Pittman, 1993, Blood, 81:2925-2935; Eaton et al., 1986, Biochemistry, 25 (26):8343-8347; Langer et al., 1988, Behring Inst. Mitt, 82:16-25; Meulien et al., 1988, Protein Eng, 2(4): 301-6; and U.S. Pat. No. 4,868,112). Moreover, this term also refers to FVIII mutants with a stabilized A2 domain (WO 97/40145), FVIII mutants allowing a higher expression (Swaroop et al., 1997, JBC, 272:24121-24124), FVIII mutants having decreased antigenicity (Lollar, 1999, Thromb. Haemost. 82:505-508), a FVIII reconstituted from separately expressed light and heavy chains (Oh et al., 1999, Exp. Mol. Med. 31:95-100), FVIII mutants displaying decreased binding to FVIII catabolic associated receptors such as HSPG (heparan sulfate proteoglycans) and LRP (low density lipoprotein receptor related protein) (Ananyeva et al., 2001, TCM, 11:251-257), FVIII mutants displaying an improved specific activity (US2004/0249134). Also considered are FVIII variants in which FVIII segments are replaced by the corresponding segments of factor V (Marquette et al., 1995, JBC, 270:10297-10303, Oertel et al., 1996, Thromb. Haemost., 75:36-44). Moreover, said term refers to any FVIII comprising one or more substitutions, deletions or insertions. For example, it comprises the variants described in the introduction of the present application, in particular those comprising point mutations. In particular, it comprises a FVIII less susceptible to cleavage by APC (activated protein C) comprising mutations of Arginines 336 and 562 and in the region comprised between the positions 2001-2020, as described in application WO 2006/027111. It further comprises a stabilized FVIII mutant in which one or more Cysteines have been introduced so as to create one or more disulfide bonds, for example between the A2 and A3 domains (WO02103024; Gale et Pellequer, 2003, J Thromb Haemost, 1(9):1966-71). Patents JP2005112855 and RU2244556/ RU2253475 respectively provide biologically stable and albumin-free compositions, allowing the stabilization of FVIII alone or in association with vWF. This term also refers to any FVIII having been modified by conjugation of a functional group, for example PEGylation, glycosylation (for

example US2005009148, US2003077752, etc.). Furthermore, the variant can comprise peptide bonds modified in order to resist to hydrolysis.

In particular, the variant has a decreased antigenicity towards inhibitory antibodies as compared to natural human 5 FVIII and retains a procoagulant activity at least equal to 50% that of natural human FVIII. For example, one suitable assay is the one or two-stage clotting assay described in Rizza et al. (Rizza et al., 1982, Coagulation assay of Factor VIIIa and FIXa in Bloom ed. The Hemophilias. NY Churchchill Livingston 1992). In a preferred embodiment, the variant retains a procoagulant activity equal to that of natural human FVIII. In a more preferred embodiment, the variant has a procoagulant activity higher than that of natural human FVIII.

The procoagulant activity of FVIII is determined by any 15 method known to one skilled in the art. Preferably, said procoagulant activity is determined by chronometric assay or by chromogenic assay. Even more preferably, FVIII activity is determined by chronometric assay, for example as described by Von Clauss (A. Acta Haematologica, 1957, 17:237) or by 20 chronometric assay such as described by Rosen (Scand. J. Haematol. 1984, 33 (Suppl 40):139-145).

The present invention relates to a nucleic acid coding for a human FVIII variant according to the invention. The present invention also relates to an expression cassette of a nucleic 25 acid according to the invention. It further relates to a vector comprising a nucleic acid or an expression cassette according to the invention. The vector can be selected from a plasmid and a viral vector.

The nucleic acid can be DNA (cDNA or gDNA), RNA, or 30 a mixture of the two. It can be in single stranded form or in duplex form or a mixture of the two. It can comprise modified nucleotides, comprising for example a modified bond, a modified purine or pyrimidine base, or a modified sugar. It can be prepared by any method known to one skilled in the art, 35 including chemical synthesis, recombination, mutagenesis etc.

The expression cassette comprises all elements required for expression of the human FVIII variant according to the invention, in particular the elements required for transcription 40 and translation in the host cell. The host cell can be prokaryotic or eukaryotic. In particular, the expression cassette comprises a promoter and a terminator, optionally an enhancer. The promoter can be prokaryotic or eukaryotic. Examples of preferred prokaryotic promoters include: LacI, LacZ, pLacT, 45 ptac, pARA, pBAD, the RNA polymerase promoters of bacteriophage T3 or T7, the polyhedrin promoter, the PR or PL promoter of lambda phage. Examples of preferred eukaryotic promoters include: CMV early promoter, HSV thymidine kinase promoter, SV40 early or late promoter, mouse metal- 50 lothionein-L promoter, and the LTR regions of some retroviruses. In general, to select a suitable promoter, one skilled in the art may advantageously consult Sambrook et al. work (1989) or techniques described by Fuller et al. (1996; Immunology in Current Protocols in Molecular Biology).

The present invention relates to a vector containing a nucleic acid or an expression cassette coding for a human FVIII variant according to the invention. The vector is preferably an expression vector, that is to say, it comprises the elements required for the expression of the variant in the host cell. The host cell can be a prokaryote, for example *E. coli*, or a eukaryote. The eukaryote can be a lower eukaryote such as a yeast (for example, *S. cerevisiae*) or fungus (for example from the genus *Aspergillus*) or a higher eukaryote such as an insect, mammalian or plant cell. The cell can be a mammalian cell, for example COS, CHO (U.S. Pat. Nos. 4,889,803; 5,047,335). In a particular embodiment, the cell is non-hu-

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man and non-embryonic. The vector can be a plasmid, phage, phagemid, cosmid, virus, YAC, BAC, pTi plasmid from Agrobacterium, etc. The vector can preferably comprise one or more elements selected from the group consisting of a replication origin, a multiple cloning site and a selection gene. In a preferred embodiment, the vector is a plasmid. Examples of prokaryotic vectors include, but are not limited to, the following: pQE70, pQE60, pQE-9 (Qiagen), pbs, pD10, phagescript, psiX174, pbluescript SK, pbsks, pNH8A, pNH16A, pNH18A, pNH46A (Stratagene); ptrc99a, pKK223-3, pKK233-3, pDR540, pBR322, and pRIT5 (Pharmacia), pET (Novagen). Examples of eukaryotic vectors include, but are not limited to, the following: pWLNEO, pSV2CAT, pPICZ, pcDNA3.1 (+) Hyg (Invitrogen), pOG44, pXT1, pSG (Stratagene); pSVK3, pBPV, pCI-neo (Stratagene), pMSG, pSVL (Pharmacia); and pQE-30 (QLAexpress). Examples of viral vectors include, but are not limited to, adenoviruses, AAV, HSV, lentiviruses, etc. Preferably the expression vector is a plasmid or a viral vector.

The coding sequence for FVIII according to the present invention can comprise or not comprise the signal peptide. In the case where coding sequence does not comprise signal peptide, a methionine can optionally be added at the N-terminal end. Alternatively, a heterologous signal peptide can be introduced. Said heterologous signal peptide can be derived from a prokaryote such as E. coli or from a eukaryote, in particular from a mammalian, insect or yeast cell. Moreover, the nucleotide sequence can also comprise intron segments, particularly heterologous introns. Said intron segments can enable improved expression of the FVIII variant. Such constructs are described in application WO 2005/040213. For example, the nucleotide sequence can comprise modified sequence SEQ ID No. 5 so as to code for the FVIII variant comprising the substitution or substitutions according to the present invention.

The present invention relates to the use of a nucleic acid, an expression cassette or a vector according to the invention in order to transform or transfect a cell. The invention relates to a host cell comprising a nucleic acid, an expression cassette or a vector coding for a human FVIII variant and the use thereof to produce a recombinant human FVIII variant according to the invention. In a particular embodiment, the cell is nonhuman and non-embryonic. The invention also relates to a method for producing a recombinant human FVIII variant according to the invention comprising transforming or transfecting a cell by a nucleic acid, an expression cassette or a vector according to the invention; culturing the transformed/ transfected cell; and collecting the human FVIII variant produced by the cell. In an alternative embodiment, the method for producing a recombinant human FVIII variant according to the invention comprises providing a cell comprising a nucleic acid, an expression cassette or a vector according to the invention; culturing the transfected/transformed cell; and collecting the human FVIII variant produced by the cell. In 55 particular, the cell can be transformed/transfected in a transient or stable manner by the nucleic acid coding for the variant. Said nucleic acid can be contained in the cell in an episome form of or in chromosomal form. Method for producing recombinant proteins are well known to one skilled in the art. For example, one can mention the specific method described in WO0170968 for a production in an immortalized human cell line, WO2005/123928 for production in a plant, US2005/229261 for production in the milk of a transgenic animal, etc.

The present invention relates to pharmaceutical compositions comprising human FVIII variants according to the invention, and to the use of said FVIII variants for preparing

a medicament for the treatment of hemophilia A. Preferably, the hemophilia A is severe and moderate. Said treatment can be curative or preventive. In a particular embodiment, the treated patients are patients with inhibitors.

Thus, the FVIII variants according to the invention can be used in two major categories of hemophiliac patients: those who have developed FVIII inhibitory antibodies, thanks to their capacity to avoid said inhibitory antibodies, and those who have not yet developed such inhibitors, thanks to their lower risk of inducing the development of inhibitory antibodies as compared to the molecules currently used. Said FVIII variants will be usable by all patients with hemophilia A.

The present invention therefore relates to a pharmaceutical composition comprising a FVIII variant according to the invention. The pharmaceutical composition can further comprise compounds for stabilizing the mutant FVIII, for example serum albumin, vWF (von Willebrand factor) or a fragment thereof comprising the FVIII binding site, vitamin K-dependent coagulation factors, and polysaccharides such 20 as sucrose. The present invention can also relate to a pharmaceutical composition comprising a nucleic acid coding for a FVIII mutant according to the invention, a vector or a host cell according to the invention. Such composition might be useful in the context of a gene therapy. The pharmaceutical composition can further comprise a pharmaceutically acceptable excipient or carrier. Such excipients and carriers are well known to one skilled in the art [Remington's Pharmaceutical] Sciences, 18th edition, A. R. Gennaro, Ed., Mack Publishing Company (1990); Pharmaceutical Formulation Development 30 of Peptides and Proteins, S. Frokjaer and L. Hovgaard, Eds., Taylor & Francis (2000); and Handbook of Pharmaceutical Excipients, 3rd edition, A. Kibbe, Ed., Pharmaceutical Press (2000)] and comprise physiological saline solutions and phosphate buffers. The FVIII variant according to the invention can also be formulated in a pharmaceutical composition with phospholipids or equivalents, for example in the form of liposomes, nanoparticles, etc. (WO2004/071420; WO2004/ 091723). The pharmaceutical composition can further comprise one or more other active ingredients.

The present invention also relates to a FVIII variant according to the invention as medicament. It further relates to a nucleic acid coding for a FVIII mutant, an expression cassette, a vector or a host cell according to the invention, as medicament.

The human FVIII variants of the invention can be used as replacement therapy in case of severe and moderate hemophilia A. The possibility of a continuously use with a lower risk of developing inhibitory antibodies is a major advantage over the different existing recombinant human or hybrid 50 FVIIIs.

Said improved human FVIII variants are preferably intended for treating patients who have already developed inhibitors, but also for preventive treatment.

In addition, systematic administration of said FVIII might 55 be encompass for a prophylactic treatment in any patient with hemophilia A. One might therefore imagine decreasing the risks of bleeding, for example during surgical procedures, or else preventing the development of inhibitors. The administration of said FVIII might also be considered in the case of an 60 emergency treatment, for example during an accidental, pathological hemorrhage or caused by a surgical procedure.

The pharmaceutical compositions of the invention are suitable for oral, sublingual, subcutaneous, intramuscular, intravenous, topical, local, intratracheal, intranasal, transdermal, 65 rectal, intraocular, intra-auricular administration, said active ingredient being able to be administered as a unit dose. Pref-

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erably, the pharmaceutical compositions are suitable for intravenous, subcutaneous or intramuscular administration.

The dosages of the treatment can differ according to the severity of FVIII deficiency. Usually, the dosage is adjusted for frequency, period and units related to the severity and length of the bleeding episodes of the considered patient. FVIII is dosed so as to arrest bleeding, for example with standard clotting assays. An efficient dose of FVIII variant according to the invention can comprise, but is not limited to, between about 5 to 50 units per kg of body weight, preferably between 10 to 50, even more preferably between 20 to 40. The dosing frequency can be for example every 8 to 24 hours. The treatment duration can be for example from 1 to 10 days, or until bleeding stops. [See for example: Roberts, H. R., and M. 15 R. Jones, "Hemophilia and Related Conditions—Congenital Deficiencies of Prothrombin (Factor II, Factor V, and Factors VII to XII), "Ch. 153, 1453-1474,1460, in Hematology, Williams, W. J. et al., ed. (1990)].

The treatment can be in the form of a single intravenous injection or periodic or continuous administration over an extended period of time, as necessary. The treatment can also be administered by the subcutaneous or oral route with liposomes in one or more doses at different time intervals.

The present invention relates to the use of a human FVIII variant or a biologically active derivative thereof according to the invention for preparing a medicament for the treatment of coagulation disorders, in particular hemophilia A. The treatment can be curative or preventive. In a particular embodiment, the patient to be treated is a patient with inhibitors. The present invention also relates to a method for treating hemophilia A comprising administering a human FVIII variant or a biologically active derivative thereof according to the invention.

The present invention further relates to the use of a nucleic acid coding for a FVIII variant according to the invention for preparing a medicament for the treatment of coagulation disorders, in particular hemophilia A.

The FVIII variant of the invention can also be combined with another active compound. For example, the present invention also relates to the use of a FVIII variant according to the invention in combination with factor IXa for treating coagulation disorders, and in particular hemophilia A or B. Said combination is described in WO2004/103397.

The present invention further relates to the use of one or more human FVIII variants or a biologically active derivative thereof according to the invention for the diagnosis of inhibitor type in a patient with hemophilia A. In particular, the presence of inhibitory antibodies is assayed in serum samples or biological fluids (lymph, urine, etc.). Detection of inhibitory antibodies can be carried out by ELISA, immunodetection by electrophoretic blotting, radioimmunoassay, and FVIII activity assays (for example, clotting assay).

In fact, inventors have identified in wild-type human FVIII the positions specifically recognized by the inhibitors. Said positions can be used individually, combined within a same domain, or combined between the A2 and C2 domains, so as to reveal the type(s) of inhibitory antibodies present in a hemophiliac. In fact, the need to diagnose inhibitory antibodies is crucial. The titration of said inhibitors is a prerequisite prior to any replacement therapy. The inventors therefore propose to use of the present findings to diagnose inhibitory antibodies. A Bethesda assay (assay of inhibitor titer) in a hemophiliac patient can be carried out before and after passage on ELISA where the capture antigen corresponds to the FVIII variants of the present invention taken separately or combined. The inhibitor titer will significantly decrease for the control carried out with wild-type FVIII. The variant or

variants combination for which the inhibitor titer remains unchanged is used as treatment for the hemophiliac patient with inhibitors. This diagnosis therefore renders possible to control and target the delivery of the human FVIII variant according to the invention.

Thus, the present invention relates to a method for treatment comprising:

a recognition test of inhibitory antibodies contained in a serum sample of patient on one or more FVIII variants according to the invention;

selection of the FVIII mutant or mutants which are not recognized by said inhibitory antibodies; and

administration of one or more FVIII mutants selected from b).

In a preferred manner, the recognition test between the patient's sample and the FVIII variant(s) according to the invention is carried out by a Bethesda assay. As a control, a recognition test is preferably carried out on wild-type FVIII.

The present invention relates to a diagnostic kit comprising one or more FVIII variants according to the invention.

The present invention also relates to the use of one or more human FVIII variants or a biologically active derivative thereof according to the invention for preparing a medicament for the treatment of hemophilia A in patients with inhibitors whose serum does not contain antibodies recognizing 25 said human FVIII variant(s) or a biologically active derivative thereof.

All references cited herein are included by reference in the present application. Other features and advantages of the invention will become apparent in the following examples which are provided for purposes of illustration and not by way of limitation.

EXAMPLES

Example 1

Molecular Biology

FVIII complementary DNA containing two truncated 40 introns of factor IX at position 1 and 13 (5012 bp) (SEQ ID No. 4) was cloned between the NotI and Xho1 restriction sites in a vector (pcDNA3.1 GS, Invitrogen) allowing expression of the protein in mammalian cells. The pcDNA/FVIII construct corresponded to a 10,439 bp plasmid. This gene comprises the five functional domains A1, A2, A3, C1 and C2 essential for FVIII activity. As it has previously been shown that the B domain does not play any predominant role in the procoagulant function of FVIII, the inventors chose to produce FVIII with a deletion of this domain. The regions coding for the A1 and A2 domains each contain an intron. Insertion of these two intron regions among the coding exons significantly improves the expression of human FVIII. The protein sequence encoded by this gene is given in SEQ ID No. 5.

The mutagenesis strategy consisted in systematically generating all the single Alanine mutants in the targeted domains of FVIII, i.e., A2, A3 and C2. Said mutants were generated by the Massive Mutagenesis® method described in US2004/0048268.

As mentioned earlier, it has been shown that domains A2, 60 C2 and A3 are the preferential targets of FVIII recognition by inhibitory antibodies. Each amino acid in these functional domains was substituted by an Alanine, apart from the intron segment of the A2 domain. A series of 795 oligonucleotides (32-mers) was designed and produced so as to introduce an 65 Alanine mutation at positions i) 376 to 719 [A2]; ii) 2173 to 2325 [C2]; iii) 1691 to 2025 [A3]. The numbering system for

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the mutations of human FVIII used in the invention is that defined by Wood et al. (Nature, 1984, 312:330-337). After site-directed mutagenesis, the inventors performed two successive sequencings to check that each mutant of the library contained the Alanine mutation at the considered position. This collection of Alanine mutants in the C2, A2 and A3 domains of FVIII is the first comprehensive site-directed mutants library ever carried out for this molecule.

Example 2

Expression of Human FVIII Alanine Mutants in COS-7 Mammalian Cells

FVIII is usually expressed in mammalian cells (Toole et al., 1984, Nature, 312:342-347; Gitschier et al., 1984, Nature, 312:326-330; Wood et al., 1984, Nature, 312:330-337; Vehar et al., 1984, Nature, 312:337-342; WO8704187; WO 8808035; WO8803558; U.S. Pat. No. 4,757,006).

In order to transfect COS-7 cells with the native or mutated pcDNA/FVIII constructs, said cells were trypsinized when they reached 90% confluence. The COS-7 cells were reseeded at a 1/4 ratio (that is, in order to obtain approximately 25% confluence once they adhered to the surface). Transient transfection of COS-7 cells was carried out in 90 mm culture plates (6 ml per well) when cells reached 70-80% confluence. Transfection was carried out with approximately 6 µg DNA for a volume of 18 µl FuGENE-6 (Roche, Meylan, France).

Prior to transfection, FuGENE-6 was diluted in serum-free IMDM medium and incubated at room temperature for 5 min. The FuGENE-6/DNA mixture was left at room temperature for 15 min then deposited dropwise on the cells in complete medium. A first supernatant containing FVIII was collected
 24 h after transfection; 6 ml of fresh medium were then placed on the cells. The culture supernatant was collected 48 h later (6 ml), aliquoted and stored at -20° C. pending the clotting assay (chromogenic). The mean level of expression of wild-type FVIII was estimated by ELISA (Stago commercial ELISA kit) and was comprised between 20 and 60 ng/ml.

All cell culture reagents were from Invitrogen. COS-7 cells (African green monkey SV40 transformed kidney cells) were grown in standard culture conditions (37° C. in a humid 5% CO₂ atmosphere) using Iscove's Modified Dulbecco's Medium (IMDM). IMDM was supplemented with an L-glutamine analog (glutamax), decomplemented fetal calf serum (10% final concentration) and antibiotics (penicillin 40 U/ml and streptomycin 0.1 mg/ml).

Example 3

Primary Screen: Functional Analysis of Human FVIII Alanine Mutants

The primary screen correlates to raw coagulant activity determination (FIG. 1) obtained in a same volume of COS-7 cell culture supernatant. Two different assays of clotting activity determination were used in the primary screen, the chronometric assay and the chromogenic assay.

Chronometric activity was measured following incubation of a dilution of the FVIII molecules to be tested in imidazole buffer in the presence of FVIII-deficient plasma (Stago). Clotting was initiated by addition of calcium and the time to clot formation was determined on a MDA-II apparatus (BioMérieux, Marcy-l'Etoile). The coagulant activity of the 795 Alanine mutants was measured by chronometric assay on a robotic platform of the National Hemophilia Treatment

Center (Hospices Civils de Lyon). The chronometric activity of all the Alanine mutants was compared to the activity of a wild-type FVIII used as internal standard for each transfection. Results of these determinations of raw activity relative to that of non-mutated FVIII distinguished two categories of 5 mutants: I) mutants having retained at least 50% of wild-type FVIII activity; ii) mutants having less than 50% of wild-type FVIII activity. FIG. 2 shows the coagulant activity of 359 over 795 Alanine mutants analyzed. These data represent a functional mapping of each of these FVIII residues for coagulant activity; a coagulant activity suppressed by an Alanine mutation indicates that the considered residue is essential for FVIII coagulant activity.

158 mutants having retained more than 50% of raw nonmutated FVIII activity were selected by this chronometric 15 assay for secondary screen. Their activities were first confirmed by the second clotting assay, the chromogenic assay mentioned above. This assay was also performed on the robotic platform of the National Hemophilia Treatment Center (Hospices Civils de Lyon). The chromogenic activity of 20 the 158 selected Alanine mutants was carried out with the Coamatic Factor VIII kit (Chromogenix, Instrumentation Laboratory, Milan, Italy) according to the supplier's instructions. Briefly, culture supernatants (50 µl) were diluted in the dilution buffer provided and preincubated at 37° C. for 4 min. 25 The reaction medium (50 µl), preheated at 37° C., was then added for 4 min, after which 50 µl of development medium at 37° C. were added. The formation of product over time was measured immediately on a spectrophotometer at 405 nm after shaking the microtiter plate. Product formation is 30 expressed as mUOD/min. When values were greater than 200 mUOD/min, the assay was repeated using a higher dilution.

Table 1 shows the activities of the 158 mutants which retained more than 50% of non-mutated FVIII activity. Said 158 mutants were selected for the secondary screening.

Example 4

Secondary Screen: Evaluation of Loss of Antigenicity Towards Human FVIII Inhibitory Antibodies

The secondary screen correlates to an assay similar to the Bethesda assay, carried out as described below on the 158 mutants selected following the primary screening; said assay 45 comprises a step of contacting a inhibitory serum (or antibody) with a FVIII molecule to be tested or a reference standard and a step of measuring FVIII coagulant activity by chronometric assay.

Culture supernatants obtained after 48 h of contact with 50 COS cells transfected by different FVIII constructs were used. Said supernatants were produced in complete medium (IMDM, Invitrogen), 10% fetal calf serum, 2 mM L-glutamine, 100 U/ml penicillin, 100 mg/ml streptomycin]. Supernatants were diluted in fresh complete medium to 55 obtain a final chronometric activity comprised in the range of about 10-20% (1 FVIII unit=100% activity=200 ng/ml). The culture supernatant diluted or not (140 µl) was added to 150 µl of FVIII-depleted human plasma (Stago, Asnières, France). An antibody dilution ($10 \mu l$) was then added to the mix. These 60 antibodies are IgG fractions purified on protein A—from hemophiliac patients with inhibitors. An IgG fraction from a non-hemophiliac control was similarly obtained. Bethesda inhibitor titers were identical to the inhibitory activity from the plasma. The purification protocol therefore did not affect 65 the inhibitory activity of the antibodies. The antibodies were first diluted in fresh complete medium, the measurement

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being carried out either with a fixed antibody dilution or with serial dilutions. The fixed antibody concentration which was used was that which produced 50% inhibition of a recombinant FVIII standard solution with 12.5% activity. Samples were incubated in a 37° C. water-bath for 1 h 30. Coagulant activity was then determined on a MDA-II apparatus (BioMérieux, Marcy-l'Etoile) and compared to that of a standard curve established from an identical FVIII stably produced in the CHO cell line. Results are expressed as a percentage which represents the abolition to inhibition of coagulant activity of a given mutant by inhibitory antibodies from a patient's serum. Said percentage was calculated as shown in FIG. 5 for the FVIII mutant E518A. Abolition to inhibition expressed is a percentage= $-[(b-a)/a]\times100$; where "a" is the percentage residual activity of the WT (serum+IgG/ serum-IgG) and "b" is the percentage residual activity of the mutant (serum+IgG/serum-IgG).

Table 2 shows for 30 single mutants the percentages of abolition to inhibition for sera from five hemophiliac patients. Said mutants were selected in the secondary screen of the 158 mutants selected in the primary screen. Several mutants show a high percentage of abolition to inhibition with certain sera, such as mutant 2316 for sera TD and SL, mutant 2294 for serum GC, mutant 403 for serum FS and mutant 2275 for serum PR.

Patients' sera were selected for their high Bethesda titers (greater than 10 BU) and their different inhibitor profiles.

These patients can no longer be treated with FVIII injections and need bypassing agents. Thus, obtaining FVIII Alanine mutants which abolish, even partially, the inhibition of FVIII activity by the inhibitory antibodies of one of these patients, is a major step forward to the future approaches of treating hemophiliac patients with inhibitors. The different data obtained on a large number of mutants as well as the different sera tested will make it possible to create combinations of mutations leading to an improved FVIII which can avoid a majority of inhibitory antibodies while retaining its procoagulant activity.

The reproducibility of FVIII expression level related to transfections was controlled by following the specific activity of wild-type FVIII. Indeed, specific activities calculated from antigen determinations (Stago commercial ELISA kit) were identical for wild-type FVIIIs produced in different transfections. Likewise, antigen concentrations were determined for mutants having retained at least 50% of wild-type FVIII activity and their specific activity was determinate throw. Specific activity corresponds to raw activity measured in the chromogenic assay (mUOD/min) relative to protein concentration (ng/ml) obtained with an ELISA kit (Stago FVIII kit). Table 3 shows comparative data of raw and specific activities of 30 mutants selected in the secondary screen.

The eight FVIII Alanine mutants 2175, 2199, 2200, 2215, 2251, 2252, 2278 and 2316 displayed a far above average capacity to be secreted in the COS cell production medium used in the scope of the present invention. FIG. 3 depicts the data obtained for these eight mutants. Raw coagulant activity of these mutants was determined by chromogenic assay. Their concentration was approximately two to four times higher than that of wild-type FVIII. This property is interesting for producing recombinant FVIII and might make it possible to lower production costs of a new generation FVIII. Also, it might be advantageous in a gene therapy for hemophiliac patients. Moreover, these mutations which confer a greater capacity to be secreted may be of major interest in combination with mutations conferring abolition to inhibi-

tion by inhibitory antibodies, by allowing, for example, to compensate an optional relative loss of secretion of said less antigenic mutants.

The 15 mutants 2177, 2183, 2186, 2191, 2196, 2204, 2205, 2206, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 displayed far higher specific activity than wild-type FVIII, while maintaining a high production level, around to that of wild-type FVIII (concentration greater than 10 ng/ml). The specific activities of these 15 mutants are given in FIG. 4. Raw coagulant activity of these mutants was determined by chromogenic assay. This property is interesting because it would allow smaller or less frequent doses of FVIII to be injected in patients. Moreover, these mutations which confer a higher specific activity might be of major interest in combination with mutations conferring abolition to inhibition by inhibitory antibodies, by allowing to compensate an optional relative loss of activity of said less antigenic mutants.

Example 5

Selection and Combination of the Best Single Mutants Selected in the Secondary Screen

Among the 30 single mutants selected in the secondary screen, eight were chosen in order to combine their respective mutations, to obtain a cumulative/additive effect of remarkable properties of each. The selection criteria for these mutants were complex and considered the following parameters:

at least 25% abolition to inhibition for at least one of the test sera from hemophiliac patients with inhibitors;

raw coagulant activity at least 100% relative to non-mutated FVIII; and

reproducibly good level of expression.

The eight selected mutants were mutants 409, 462, 507 and 629 in the A2 domain and mutants 2289, 2294, 2312 and 2316 in the C2 domain. As noted earlier, the selection criterion considered of a high specific activity (coagulant activity relative to expression level), as shown in Table 3. This specific activity level had to be constant in the different experiments.

The 28 double mutants resulting from the combination of the eight single mutations 409, 462, 507, 629, 2289, 2294, 2312 and 2316 (six A2 double mutants+six C2 double 45 mutants+sixteen A2-C2 double mutants presented in Table 4) were constructed by mutagenesis methods known to one skilled in the art. These mutants were transiently expressed in COS-7 mammalian cells as described in Example 2. Their expression level and their activity level were determined as 50 described in the previous examples, respectively by ELISA and chromogenic assay (mUOD/min). These 28 mutants were then assessed for their abolition to inhibition by antibodies from hemophiliac patients. The A2 double mutants displayed a significant abolition to inhibition for one or all of 55 the antibodies from the patients' sera, whereas the combinations containing C2 domain mutations (six C2 double mutants+sixteen A2-C2 double mutants) displayed an insignificant or null abolition to inhibition.

Table 5 shows the specific activities of the six A2 double 60 mutants and their percentage of abolition to inhibition by sera from four hemophiliac patients TD, GC, SL and PR calculated as in Example 4. Especially preferred double mutants significantly abolished antibodies from a minimum of three over the four patients. This illustrates the cumulative effect of 65 the four single mutations in the A2 domain. The choice was therefore based on the combination of the four mutations 409,

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507, 462 and 629. Triple mutants and the quadruple mutant comprising these four mutations 409, 507, 462 and 629 were also constructed.

Example 6

Construction and Characterization of a Quadruple Mutant (FVIII-4A2)

The quadruple mutant derived from the combination of the four selected A2 mutations 409, 462, 507, 629 was constructed by a classical mutagenesis method known to one skilled in the art. The quadruple mutant was produced in a CHO cell line obtained as described in Example 9. This mutant was also characterized for its abolition to inhibition by antibodies from five hemophiliac patients FS, TD, GC, PR and SL. Residual activity determined after incubation with an inhibitory antibody is divided by residual activity remaining after incubation with a non-immune antibody. The percentage of residual activity was thus determined and is presented in the graphs of FIG. 6. These graphs illustrate the residual activity of FVIII-4A2 after contact with different dilutions of antibodies from the different patients with inhibitors. It clearly appears that the FVIII-4A2 mutant retained a much higher chronometric activity after incubation with the inhibitory antibodies. Accordingly, the increases in residual activity for the highest inhibitory antibodies concentrations ranged from 230 to 450%, said percentage of residual activity depending on both the source of the inhibitory antibody and 30 the concentration used.

To determine whether direct binding of the antibodies to FVIII-4A2 was modified, three additional antibodies were used instead of the patients' sera according to the same protocol as above: an anti-A2 domain antibody (GMA012, 35 Green Mountain Antibodies), an anti-C2 domain antibody (ESH4, American Diagnostica) and a rabbit polyclonal antibody, purified from the same protocol used for the patients' antibodies. The results of these controls are shown in FIG. 7 for the two anti-A2 domain antibodies, the rabbit polyclonal antibody and GMA012. Clearly, the mutations in the A2 domain of FVIII-4A2 allowed FVIII-4A2 to avoid the anti-A2 domain antibody, GMA012 and the rabbit polyclonal antibody (shown). On the other hand, no significant differences in inhibition of FVIII-4A2 versus wild-type FVIII were seen for ESH4 (data not shown). These findings correlate the abolition to inhibition data, showing on one hand that introduction of mutations in the A2 domain allow to avoid patients' antibodies and on the other hand that the C2 domain of FVIII-4A2 is undamaged since recognition is similar to that of wild-type FVIII. This latter point is important for FVIII-4A2 activity because it is the C2 domain which is responsible for interactions with von Willebrand factor and with the cofactors required for full FVIII activity (calcium and phospholipid binding).

Example 7

Characterization of the FVIII 4A2 Mutant

a) ELISA

FVIII-4A2 was produced in the same CHO cell line as wild-type FVIII according to the protocol described in Example 9. It was purified by the same protocol (also described in Example 9) and was therefore compared to FVIII in functional analyses. FVIII-4A2 concentrations were determined with an ELISA kit (see protocol below). Additional controls were performed using a panel of monoclonal anti-

bodies to check that the introduced mutations did not alter the quantification of mutant FVIII with this kit. Thereby, it was shown that similar concentrations of wild-type FVIII and FVIII-4A2 were identically recognized by antibody ESH-4 directed against the light chain C2 domain. In agreement with 5 the abolition to inhibition data, there was a large decrease in recognition of FVIII-4A2 by the GMA012 antibody in comparison with wild-type FVIII. These data are presented in

The protocol of the ELISA assays for these experiments is 10 described below:

FIG. **8**.

Reagent was diluted at least five-fold in 50 mM CAPS pH 9.0 and incubated overnight at 4° C. to coat the interest product on the support of the ELISA plate (Nunc Maxisorb). Wells were then washed twice with TBS-T buffer (50 mM 15 Tris-HCl pH 8.0, 100 mM NaCl, 5 mM MgCl₂, 0.01% Tween 20, 0.05% BSA), then blocked for 1 h with TBS-3% BSA (50 mM Tris-HCl pH 8.0, 100 mM NaCl, 5 mM MgCl₂, 0.01% Tween-20, 3% BSA). Reagent binding with the one coated on the plate was then diluted in TBS-3% BSA, incubated at room 20 temperature for 1 h 30, then washed three times in TBS-T. Primary and secondary antibodies conjugated to horse radish peroxidase (HRP) were diluted in TBS-3% and respectively added for 1 h 30 at room temperature. Secondary antibodies were diluted 2000-fold. Between two antibody incubations, 25 plates were washed three times with TBS-T, then washed again before addition of the substrate, a mixture of OPD/urea (Sigma). The enzymatic reaction was stopped by adding 2.5M H₂SO₄. Optical density was read at 490 nm.

b) Measurement of Specific Activity

Specific activity of the FVIII-4A2 mutant was determined by dividing chromogenic activity by concentration. These specific activities were compared with those of the wild-type. The chromogenic activity of wild-type FVIII was about 15±1 ODU/min·µg and that of FVIII-4A2 was about 27±1 ODU/ 35 min·µg, that is, a higher activity.

c) Activation by Thrombin

Wild-type FVIII and FVIII-4A2 (0.125 U or 25 ng) were diluted in 40 mM HEPES buffer, 100 mM NaCl, 5 mM CaCl₂ containing 10 µM of an 80:20 mixture of Phosphatidylcholi- 40 ne:Phosphatidylserine and 0.1 mg/ml BSA, then incubated at 37° C. for 5 min. Thrombin (0.05 U) was added and its action determined at different time. At each time, an aliquot was removed and incubated with a mixture of hirudin (0.5 U), factor IXa (50 nM) and factor X (200 nM) diluted in the same 45 buffer, in order to generate FXa. The FXa substrate pNAPEP-25 was immediately added and formation of the chromogenic product was measured at 405 nm. The initial rate was determined and the amount of FXa formed per minute was calculated.

Wild-type FVIII and FVIII-4A2 displayed an identical thrombin response profile, with a rapid increase in FVIII activity, reaching the peak at 1-2 min after addition of thrombin, followed by a rapid decrease of said activity with a half-life of approximately 2-3 min. The results shown in FIG. 9 indicate that FVIII-4A2 is identically recognized by thrombin as wild-type FVIII with a relative decrease of activity which might be caused by one of the four mutations.

d) Dissociation of the A2 Domain

described above for 1 min. Hirudin was then added and FVIIIa was left at 37° C. for different time periods. Aliquots were removed at said time and incubated with a mixture of phospholipids, FIXa and FX. FXa was allowed to form for 5 min, then Stop buffer was added (Iris 50 mM pH 8.8, 475 mM 65 NaCl, 9 mM EDTA). The amount of FXa formed was determined as above.

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FVIIIa was incubated for different times before determining its residual activity. The loss of activity over time corresponds to dissociation of the A2 domain. The loss of activity profile of wild-type FVIII and FVIII-4A2 was similar but the respective kinetics differed. Indeed, wild-type FVIII had a half-life of 3 min while that of FVIII-4A2 was 11 min. This increased stability may explain the higher specific activity observed in the chromogenic assay. In this test, FVIIIa was incubated for 4 min before adding the substrate. Wild-type FVIII thus lost its activity faster than FVIII-4A2 during this test. The results are shown in FIG. 10.

Example 8

Construction and Characterization of FVIII-3A2 Mutants

Four triple FVIII-3A2 mutants were constructed: FVIII-3A2 (409-462-507), FVIII-3A2 (462-507-629), FVIII-3A2 (409-462-629), FVIII-3A2 (409-507-629).

FVIII-3A2 (409-462-507) Specific Activity Determination The specific activity of the FVIII-3A2 mutant (409-462-507) was determined by dividing chromogenic or chromogenic activity by concentration. These specific activities were compared with that of wild-type FVIII. The chromogenic activity of FVIII-3A2 (409-462-507) was 98% of the chromogenic activity of wild-type FVIII. These results indicate that the absence of mutation at position 629 in FVIII-3A2 yielded a higher coagulant activity than for FVIII-4A2.

FVIII-3A2 (409-462-507) Abolition to Inhibition

This mutant was also analyzed for its abolition to inhibition by antibodies from the four hemophiliac patients FS, TD, GC and SL. Residual activity determined after incubation with an inhibitory antibody was divided by the activity remaining after incubation with a non-immune antibody. The percentage of residual activity was thus determined and is presented in FIG. 11 curves. These curves illustrate the residual activity of FVIII-3A2 (409-462-507) after contact with different dilutions of antibodies from the different patients with inhibitors. It clearly appears that the use of the FVIII-3A2 mutant (409-462-507) enable to retain a much higher chronometric activity after incubation with inhibitory antibodies. The combination of mutations 409-462-507 therefore yields a greater abolition to inhibition resulting in an increase in residual activity. This percentage of residual activity depends on both the source of inhibitory antibody and the concentration used.

Example 9

Production of a CHO Cell Line Expressing FVIII-4A2 and Purification/ Production of FVIII

Production of the CHO Cell Line

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A CHO cell line (ECACC 85050302) expressing FVIII was generated as described in Plantier et al. (Thrombosis and Haemostasis 2001; 86 p. 596). Briefly, cells were maintained at 37° C. in a humid 5% CO₂ atmosphere. Cells were grown in IMDM medium supplemented with 10% fetal calf serum and 1% penicillin-streptomycin. Cells (7×10⁶) were Wild-type FVIII and FVIII-4A2 were activated as 60 trypsinized and resuspended in PBS, then subjected to electroporation in presence of a cDNA of interest (7 µg). Cells were then reseeded in the presence of geneticin (0.6 mg/ml). Individual clones were selected, subcultured and amplified. Cells' ability to synthesize FVIII was determined by measuring the chromogenic activity of the culture medium. The best producer clones were amplified and grown in triple flasks. Production took place over 5 days during which cells were

incubated in complete medium during the day, washed three times, then incubated overnight in IMDM medium containing 1% BSA instead of serum. The BSA-containing medium was collected, centrifuged at 2500 rpm for 10 min at 4° C. and stored at -30° C. Cells were put back into complete medium 5 during the day.

Purification and Production of FVIII Mutants (FVIII-3A2 and FVIII-4A2)

The purification protocol was based on the technique described by Jenkins et al. (Blood, 2004). The culture 10 medium was thawed and 40% (m/V) (NH₄)₂SO₄ was added. The medium was shaken overnight at 4° C., then centrifuged at 14,000 rpm for 30 min at 4° C. The pellet was resuspended 1 in 10 by volume in 20 mM MES pH 6.0, 100 mM NaCl, 5

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mM CaCl₂, 0.01% Tween-20 buffer and dialyzed overnight against a similar buffer but containing 200 mM NaCl. Dialysate was centrifuged at 13,000 rpm for 10 min at room temperature, then loaded at 2 ml/min on a FLPC Sepharose FF column. The column was previously equilibrated with the same buffer. FVIII was eluted in a 0.2 to 1 M NaCl gradient. Fractions containing the highest chromogenic activity were pooled and dialyzed against 50 mM HEPES pH 7.4, 100 mM NaCl, 5 mM NaCl and 0.01% Tween-20 buffer. Dialysate was aliquoted and stored at -80° C. The quality of the protein was assessed after migration on SDS-PAGE 10% acrylamide by silver nitrate staining and by immunoblot. FVIII concentration was determined by the Asserachrom FVIII:Ag kit (Stago, Asnieres, France).

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Leu Ile Glu Asn Ser Pro Ser Val Trp Gln Asn Ile Leu Glu Ser 1040 gac act gag ttt aaa aaa gtg aca cct ttg att cat gac aga atg 3378 Asp Thr Glu Phe Lys Lys Val Thr Pro Leu Ile His Asp Arg Met 1055 ctt atg gac aaa aat gct aca gct ttg agg cta aat cat atg tca 3423 Leu Met Asp Lys Asn Ala Thr Ala Leu Arg Leu Asn His Met Ser 1070 aat aaa act act tca tca aaa aac atg gaa atg gtc caa cag aaa 3468	Asn S		_			n Arç	g L	_		is I	le Ā	.sp					3288		
Thr Glu Phe Lys Lys Val Thr Pro Leu Ile His Asp Arg Met 1055 1060 1065 ctt atg gac aaa aat gct aca gct ttg agg cta aat cat atg tca 3423 Leu Met Asp Lys Asn Ala Thr Ala Leu Arg Leu Asn His Met Ser 1070 1075 1080 aat aaa act act tca tca aaa aac atg gaa atg gtc caa cag aaa 3468	Leu :				_	r Pro	S (_	•		ln A	.sn			_	_	3333		
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		_		_	_	Ser				caa Gln 1455		_			4548
					_				_	gag Glu 1470	_			_	4593
	_		_			Leu			_	gcc Ala 1485				_	4638
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										cca Pro 1515					4728
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_	Val		_		_	Lys	_	_		cag Gln 1755	_			_	5448
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	Met	_			_		_	_		cgt Arg 1800					5583
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_	Pro	_				_	_			gaa Glu 1830					5673
						His	_	_		act Thr 1845		_			5718
_	Cys		_		_				_	gtt Val 1860	_	_	_		5763
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	Thr	_			_	His		_		gtg Val 1890	Thr	_	_	_	5853
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Ile Le	1 Phe 595	Ser	Val	Phe	Asp	Glu 600	Asn	Arg	Ser	Trp	Tyr 605	Leu	Thr	Glu
Asn Ile		Arg	Phe	Leu	Pro 615	Asn	Pro	Ala	Gly	Val 620	Gln	Leu	Glu	Asp
Pro Glu 625	ı Phe	Gln	Ala	Ser 630	Asn	Ile	Met	His	Ser 635	Ile	Asn	Gly	Tyr	Val 640
Phe Asy) Ser	Leu	Gln 645	Leu	Ser	Val	Сув	Leu 650	His	Glu	Val	Ala	Tyr 655	Trp
Tyr Ile	: Leu	Ser 660	Ile	Gly	Ala	Gln	Thr 665	Asp	Phe	Leu	Ser	Val 670	Phe	Phe
Ser Gly	7 Tyr 675	Thr	Phe	Lys	His	Lys 680	Met	Val	Tyr	Glu	Asp 685	Thr	Leu	Thr
Leu Phe		Phe	Ser	Gly	Glu 695	Thr	Val	Phe	Met	Ser 700	Met	Glu	Asn	Pro
Gly Leu 705	ı Trp	Ile	Leu	Gly 710	Cys	His	Asn	Ser	Asp 715	Phe	Arg	Asn	Arg	Gly 720
Met Thi	: Ala	Leu	Leu 725	Lys	Val	Ser	Ser	Cys 730	Asp	Lys	Asn	Thr	Gly 735	Asp
Tyr Ty	: Glu	Asp 740	Ser	Tyr	Glu	Asp	Ile 745	Ser	Ala	Tyr	Leu	Leu 750	Ser	Lys
Asn Asr	755				_	760					765	_		
Ser Thi)		-		775					780				_
Ile Glu 785	_		_	790	_				795					800
Ile Glr	ı Asn	Val	Ser 805	Ser	Ser	Asp	Leu	Leu 810	Met	Leu	Leu	Arg	Gln 815	Ser
Pro Thi	: Pro	His	Gly	Leu	Ser	Leu	Ser	Asp	Leu	Gln	Glu	Ala	Lys	Tyr

												CO11	LC 11.	iaca	•
			820					825					830)	
Glu	Thr	Phe 835	Ser	Asp	Asp	Pro	Ser 840	Pro	Gly	Ala	Ile	Asp 845		. Asn	Asn
Ser	Leu 850	Ser	Glu	Met	Thr	His 855	Phe	Arg	Pro	Gln	Leu 860	His	His	s Ser	Gly
Asp 865	Met	Val	Phe		Pro 870	Glu	Ser	Gly	Leu	Gln 875	Leu	Arg	Leu	ı Asn	Glu 880
Lys	Leu	Gly	Thr	Thr 885	Ala	Ala	Thr	Glu	Leu 890	Lys	Lys	Leu	Asp	9 Phe	Lys
Val	Ser	Ser	Thr 900	Ser	Asn	Asn	Leu	Ile 905	Ser	Thr	Ile	Pro	Ser 910	_	Asn
Leu	Ala	Ala 915	Gly	Thr	Asp	Asn	Thr 920	Ser	Ser	Leu	Gly	Pro 925		Ser	Met
Pro	Val 930	His	Tyr	Asp	Ser	Gln 935	Leu	Asp	Thr	Thr	Leu 940		Gly	/ Lys	Lys
Ser 945	Ser	Pro	Leu		Glu 950	Ser	Gly	Gly	Pro	Leu 955	Ser	Leu	Ser	Glu	. Glu 960
Asn	Asn	Asp	Ser	Lys 965	Leu	Leu	Glu	Ser	Gly 970	Leu	Met	Asn	. Ser	Gln 975	Glu
Ser	Ser	Trp	Gly 980	Lys	Asn	Val	Ser	Ser 985	Thr	Glu	Ser	Gly	990		Phe
Lys	Gly	Lys 995	Arg	Ala	His	Gly	Pro 100		a Lei	u Le	u Th	_	ទ <i>F</i> 05	Asp A	sn Ala
Leu	Phe 1010	_	: Val	. Ser	Ile	Ser 101		eu Le	eu Ly	ys T		sn 020	Lys	Thr	Ser
Asn	Asn 1025		Ala	Thr	Asn	103		ys Tl	nr H	is I		sp 035	Gly	Pro	Ser
Leu	Leu 1040		e Glu	. Asn	Ser	Pro 104		er Va	al T	rp G		sn 050	Ile	Leu	Glu
Ser	Asp 1055		Glu	. Phe	Lys	Lys 106		al Tl	nr P:	ro L		le 065	His	Asp	Arg
Met	Leu 1070		Asp	Lys	Asn	107		hr A	la L	eu A:	_	eu 080	Asn	His	Met
Ser	Asn 1085	_	Thr	Thr	Ser	Ser 109	_	ys A	sn Me	et G		et 095	Val	Gln	Gln
Lys	Lys 1100		Gly	Pro	Ile	Pro 110		ro A	sp Ai	la G		sn 110	Pro	Asp	Met
Ser	Phe 1115		: Гуз	Met	Leu	Phe 112		eu P:	ro G	lu S		la 125	Arg	Trp	Ile
Gln	Arg 1130		His	Gly	. Lys	Asr 113		er L	eu Aa	sn S		ly 140	Gln	Gly	Pro
Ser	Pro 1145	-	Gln	Leu	. Val	. Ser 115		eu G	ly P	ro G		ys 155	Ser	Val	Glu
Gly	Gln 1160		. Phe				_	ys A:	-	_		al 170	Val	Gly	Lys
Gly	Glu 1175		Thr	Lys	Asp	Val 118		ly L	eu Ly	ys G		et 185	Val	Phe	Pro
Ser	Ser 1190	_	J Asn	Leu	. Phe	Leu 119		hr A	sn L	eu A	_	sn 200	Leu	His	Glu
Asn	Asn 1205		His	Asn	Gln	121	_	ys L	ys I	le G		lu 215	Glu	Ile	Glu
Lys	Lys 1220		Thr	Leu	. Ile	Glr 122		lu A	sn Va	al V		eu 230	Pro	Gln	Ile

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COILCIILLEG

His	Thr	Val	Thr	Glv	Thr	Lvs	Asn	Phe	Met	Lvs	Asn	Leu	Phe	Len
1110	1235	vai		O _T y	****	1240	11011	1110	1100	Lyb	1245	Lea	1110	Lea
Leu	Ser 1250	Thr	Arg	Gln	Asn	Val 1255	Glu	Gly	Ser	Tyr	Asp 1260	Gly	Ala	Tyr
Ala	Pro 1265	Val	Leu	Gln	Asp	Phe 1270	Arg	Ser	Leu	Asn	Asp 1275	Ser	Thr	Asn
Arg	Thr 1280	Lys	Lys	His	Thr	Ala 1285	His	Phe	Ser	Lys	Lys 1290	Gly	Glu	Glu
Glu	Asn 1295	Leu	Glu	Gly	Leu	Gly 1300	Asn	Gln	Thr	Lys	Gln 1305	Ile	Val	Glu
Lys	Tyr 1310	Ala	Cys	Thr	Thr	Arg 1315	Ile	Ser	Pro	Asn	Thr 1320	Ser	Gln	Gln
Asn	Phe 1325	Val	Thr	Gln	Arg	Ser 1330	Lys	Arg	Ala	Leu	Lys 1335	Gln	Phe	Arg
Leu	Pro 1340	Leu	Glu	Glu	Thr	Glu 1345	Leu	Glu	Lys	Arg	Ile 1350	Ile	Val	Asp
Asp	Thr 1355	Ser	Thr	Gln	Trp	Ser 1360	Lys	Asn	Met	Lys	His 1365	Leu	Thr	Pro
Ser	Thr 1370	Leu	Thr	Gln	Ile	Asp 1375	_	Asn	Glu	Lys	Glu 1380	Lys	Gly	Ala
Ile	Thr 1385	Gln	Ser	Pro	Leu	Ser 1390	Asp	Cys	Leu	Thr	Arg 1395	Ser	His	Ser
Ile	Pro 1400	Gln	Ala	Asn	Arg	Ser 1405	Pro	Leu	Pro	Ile	Ala 1410	Lys	Val	Ser
Ser	Phe 1415	Pro	Ser	Ile	Arg	Pro 1420	Ile	Tyr	Leu	Thr	Arg 1425	Val	Leu	Phe
	1430					1435					Tyr 1440	_	_	_
Asp	Ser 1445	Gly	Val	Gln	Glu	Ser 1450	Ser	His	Phe	Leu	Gln 1455	Gly	Ala	Lys
Lys	Asn 1460	Asn	Leu	Ser	Leu	Ala 1465	Ile	Leu	Thr	Leu	Glu 1470	Met	Thr	Gly
Asp	Gln 1475	Arg	Glu	Val	Gly	Ser 1480	Leu	Gly	Thr	Ser	Ala 1485	Thr	Asn	Ser
Val	Thr 1490	Tyr	Lys	Lys	Val	Glu 1495	Asn	Thr	Val	Leu	Pro 1500	Lys	Pro	Asp
Leu	Pro 1505	-	Thr	Ser	Gly	Lys 1510	Val	Glu	Leu	Leu	Pro 1515	Lys	Val	His
	1520		_	_		1525					Ser 1530		_	
Pro	Gly 1535	His	Leu	Asp	Leu	Val 1540	Glu	Gly	Ser	Leu	Leu 1545	Gln	Gly	Thr
Glu	Gly 1550	Ala	Ile	Lys	Trp	Asn 1555		Ala	Asn	Arg	Pro 1560	Gly	Lys	Val
Pro	Phe 1565	Leu	Arg	Val	Ala	Thr 1570	Glu	Ser	Ser	Ala	Lys 1575	Thr	Pro	Ser
Lys	Leu 1580	Leu	Asp	Pro	Leu	Ala 1585	Trp	Asp	Asn	His	Tyr 1590	Gly	Thr	Gln
Ile	Pro 1595	Lys	Glu	Glu	Trp	Lys 1600	Ser	Gln	Glu	Lys	Ser 1605	Pro	Glu	Lys
Thr	Ala 1610	Phe	Lys	Lys	Lys	Asp 1615	Thr	Ile	Leu	Ser	Leu 1620	Asn	Ala	Cys
Glu	Ser 1625	Asn	His	Ala	Ile	Ala 1630	Ala	Ile	Asn	Glu	Gly 1635	Gln	Asn	Lys

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											-001	IL II	ruec	l .
Pro	Glu 1640	Ile	Glu	Val	Thr	Trp 1645	Ala	Lys	Gln	Gly	Arg 1650	Thr	Glu	Arg
Leu	Cys 1655	Ser	Gln	Asn	Pro	Pro 1660	Val	Leu	Lys	Arg	His 1665	Gln	Arg	Glu
Ile	Thr 1670	Arg	Thr	Thr	Leu	Gln 1675	Ser	Asp	Gln	Glu	Glu 1680	Ile	Asp	Tyr
Asp	Asp 1685	Thr	Ile	Ser	Val	Glu 1690	Met	Lys	Lys	Glu	Asp 1695	Phe	Asp	Ile
Tyr	Asp 1700	Glu	Asp	Glu	Asn	Gln 1705		Pro	Arg	Ser	Phe 1710	Gln	Lys	Lys
Thr	Arg 1715	His	Tyr	Phe	Ile	Ala 1720	Ala	Val	Glu	Arg	Leu 1725	Trp	Asp	Tyr
Gly	Met 1730	Ser	Ser	Ser	Pro	His 1735	Val	Leu	Arg	Asn	Arg 1740	Ala	Gln	Ser
Gly	Ser 1745		Pro	Gln	Phe	Lys 1750	_	Val	Val	Phe	Gln 1755	Glu	Phe	Thr
Asp	Gly 1760	Ser	Phe	Thr	Gln	Pro 1765	Leu	Tyr	Arg	Gly	Glu 1770	Leu	Asn	Glu
His	Leu 1775	Gly	Leu	Leu	Gly	Pro 1780	Tyr	Ile	Arg	Ala	Glu 1785	Val	Glu	Asp
Asn	Ile 1790	Met	Val	Thr	Phe	Arg 1795	Asn	Gln	Ala	Ser	Arg 1800	Pro	Tyr	Ser
Phe	Tyr 1805	Ser	Ser	Leu	Ile	Ser 1810	Tyr	Glu	Glu	Asp	Gln 1815	Arg	Gln	Gly
Ala	Glu 1820	Pro	Arg	Lys	Asn	Phe 1825	Val	Lys	Pro	Asn	Glu 1830	Thr	Lys	Thr
Tyr	Phe 1835	Trp	Lys	Val	Gln	His 1840	His	Met	Ala	Pro	Thr 1845	Lys	Asp	Glu
Phe	Asp 1850	Cys	Lys	Ala	Trp	Ala 1855		Phe	Ser	Asp	Val 1860	Asp	Leu	Glu
Lys	Asp 1865	Val	His	Ser	Gly	Leu 1870	Ile	Gly	Pro	Leu	Leu 1875	Val	Cys	His
Thr	Asn 1880	Thr	Leu	Asn	Pro	Ala 1885	His	Gly	Arg	Gln	Val 1890	Thr	Val	Gln
Glu	Phe 1895	Ala	Leu	Phe	Phe	Thr 1900	Ile	Phe	Asp	Glu	Thr 1905	Lys	Ser	Trp
Tyr	Phe 1910	Thr	Glu	Asn	Met	Glu 1915	Arg	Asn	Сув	Arg	Ala 1920	Pro	Сув	Asn
Ile	Gln 1925	Met	Glu	Asp	Pro	Thr 1930	Phe	Lys	Glu	Asn	Tyr 1935	Arg	Phe	His
Ala	Ile 1940	Asn	Gly	Tyr	Ile	Met 1945	Asp	Thr	Leu	Pro	Gly 1950	Leu	Val	Met
Ala	Gln 1955	Asp	Gln	Arg	Ile	Arg 1960	Trp	Tyr	Leu	Leu	Ser 1965	Met	Gly	Ser
Asn	Glu 1970	Asn	Ile	His	Ser	Ile 1975	His	Phe	Ser	Gly	His 1980	Val	Phe	Thr
	1985	_	_			1990	-				Tyr 1995			_
	2000					2005					Ser 2010	-		_
Ile	Trp 2015	_	Val	Glu	Cys	Leu 2020	Ile	Gly	Glu	His	Leu 2025	His	Ala	Gly
Met	Ser	Thr	Leu	Phe	Leu	Val	Tyr	Ser	Asn	ГÀЗ	CÀa	Gln	Thr	Pro

	-continued 2030 2035 2040													
	2030					2035					2040			
Leu	Gly 2045	Met	Ala	Ser	Gly	His 2050	Ile	Arg	Asp	Phe	Gln 2055	Ile	Thr	Ala
Ser	Gly 2060	Gln	Tyr	Gly	Gln	Trp 2065	Ala	Pro	Lys	Leu	Ala 2070	Arg	Leu	His
Tyr	Ser 2075	Gly	Ser	Ile	Asn	Ala 2080	Trp	Ser	Thr	Lys	Glu 2085	Pro	Phe	Ser
Trp	Ile 2090	Lys	Val	Asp	Leu	Leu 2095	Ala	Pro	Met	Ile	Ile 2100	His	Gly	Ile
Lys	Thr 2105	Gln	Gly	Ala	_	Gln 2110	Lys	Phe	Ser	Ser	Leu 2115	Tyr	Ile	Ser
Gln	Phe 2120	Ile	Ile	Met	Tyr	Ser 2125	Leu	Asp	Gly	ГÀЗ	Lys 2130	Trp	Gln	Thr
Tyr	Arg 2135	_	Asn	Ser		Gly 2140	Thr	Leu	Met	Val	Phe 2145	Phe	Gly	Asn
Val	Asp 2150	Ser	Ser	Gly	Ile	Lys 2155	His	Asn	Ile	Phe	Asn 2160	Pro	Pro	Ile
Ile	Ala 2165	Arg	Tyr	Ile	Arg	Leu 2170	His	Pro	Thr	His	Tyr 2175	Ser	Ile	Arg
Ser	Thr 2180	Leu	Arg	Met	Glu	Leu 2185	Met	Gly	Сув	Asp	Leu 2190	Asn	Ser	Сув
Ser	Met 2195	Pro	Leu	Gly	Met	Glu 2200	Ser	Lys	Ala	Ile	Ser 2205	Asp	Ala	Gln
Ile	Thr 2210	Ala	Ser	Ser	Tyr	Phe 2215	Thr	Asn	Met	Phe	Ala 2220	Thr	Trp	Ser
Pro	Ser 2225	Lys	Ala	Arg	Leu	His 2230	Leu	Gln	Gly	Arg	Ser 2235	Asn	Ala	Trp
Arg	Pro 2240	Gln	Val	Asn	Asn	Pro 2245	-	Glu	Trp	Leu	Gln 2250	Val	Asp	Phe
Gln	Lys 2255	Thr	Met	Lys	Val	Thr 2260	Gly	Val	Thr	Thr	Gln 2265	Gly	Val	Lys
Ser	Leu 2270	Leu	Thr	Ser	Met	Tyr 2275	Val	Lys	Glu	Phe	Leu 2280	Ile	Ser	Ser
Ser	Gln 2285	Asp	Gly	His	Gln	Trp 2290	Thr	Leu	Phe	Phe	Gln 2295	Asn	Gly	Lys
Val	Lув 2300	Val	Phe	Gln	Gly	Asn 2305	Gln	Asp	Ser	Phe	Thr 2310	Pro	Val	Val
Asn	Ser 2315	Leu	Asp	Pro	Pro	Leu 2320	Leu	Thr	Arg	Tyr	Leu 2325	Arg	Ile	His
Pro	Gln 2330	Ser	Trp	Val	His	Gln 2335	Ile	Ala	Leu	Arg	Met 2340	Glu	Val	Leu
Gly	Cys 2345	Glu	Ala	Gln	Asp	Leu 2350	Tyr							
<212 <212	0 > SE(L > LEI 2 > TYI 3 > OR(NGTH PE: 1	: 233 PRT	32	sap:	iens								
< 400)> SE	QUEN	CE: 3	3										
Ala 1	Thr A	Arg A	_	Tyr :	Tyr I	Leu G	ly Al	La Va		lu Le	eu Sei	r Trj	e Ası 15	o Tyr
Met	Gln s	Ser A	Asp 1	Leu (Gly (Glu Le	eu Pi	0 Va	al As	sp Ai	la Arq	g Phe	e Pro	o Pro

Arg Val Pro Lys Ser Phe Pro Phe Asn Thr Ser Val Val Tyr Lys Lys

		-continued	
35	40	45	

											_	COII	C III	uea	
		35					40					45			
Thr	Leu 50	Phe	Val	Glu	Phe	Thr 55	Asp	His	Leu	Phe	Asn 60	Ile	Ala	Lys	Pro
Arg 65	Pro	Pro	Trp	Met	Gly 70	Leu	Leu	Gly	Pro	Thr 75	Ile	Gln	Ala	Glu	Val 80
Tyr	Asp	Thr	Val	Val 85	Ile	Thr	Leu	Lys	Asn 90	Met	Ala	Ser	His	Pro 95	Val
Ser	Leu	His	Ala 100	Val	Gly	Val	Ser	Tyr 105	Trp	Lys	Ala	Ser	Glu 110	Gly	Ala
Glu	Tyr	Asp 115	Asp	Gln	Thr	Ser	Gln 120	Arg	Glu	Lys	Glu	Asp 125	Asp	Lys	Val
Phe	Pro 130	Gly	Gly	Ser	His	Thr 135	Tyr	Val	Trp	Gln	Val 140	Leu	Lys	Glu	Asn
Gly 145	Pro	Met	Ala	Ser	Asp 150	Pro	Leu	Cys	Leu	Thr 155	Tyr	Ser	Tyr	Leu	Ser 160
His	Val	Asp	Leu	Val 165	Lys	Asp	Leu	Asn	Ser 170	Gly	Leu	Ile	Gly	Ala 175	Leu
Leu	Val	Cys	Arg 180	Glu	Gly	Ser	Leu	Ala 185	Lys	Glu	Lys	Thr	Gln 190	Thr	Leu
His	Lys	Phe 195	Ile	Leu	Leu	Phe	Ala 200	Val	Phe	Asp	Glu	Gly 205	Lys	Ser	Trp
His	Ser 210	Glu	Thr	Lys	Asn	Ser 215	Leu	Met	Gln	Asp	Arg 220	Asp	Ala	Ala	Ser
225	_		_		230					235	_	_		Asn	240
			_	245		_	-		250	-			-	Trp 255	
			260					265					270	Leu	
_		275					280					285		Glu -	
	290					295					300		_	Leu	_
305					310					315				Gly	320
		-		325		_		-	330					Leu 335	_
	_		340					345	_		_		350	Thr	_
		355	_			_	360	_				365		Ser	
	370					375					380			Val	
385					390					395				Val	400
				405					410					Gly 415	
	_		420		_	_	_	425					430	Tyr	
_		435		-		_	440					445		Gly	
Leu	Gly 450	Pro	Leu	Leu	Tyr	Gly 455	Glu	Val	Gly	Asp	Thr 460	Leu	Leu	Ile	Ile

		-continuea
Phe Lys Asn Gln Ala	Ser Arg Pro Tyr Asn	Ile Tyr Pro His Gly Ile
465	470	475 480

485 490 495

Thr Asp Val Arg Pro Leu Tyr Ser Arg Arg Leu Pro Lys Gly Val Lys

His Leu Lys Asp Phe Pro Ile Leu Pro Gly Glu Ile Phe Lys Tyr Lys 500 510

Trp Thr Val Thr Val Glu Asp Gly Pro Thr Lys Ser Asp Pro Arg Cys 515

Leu Thr Arg Tyr Tyr Ser Ser Phe Val Asn Met Glu Arg Asp Leu Ala 530 540

Ser Gly Leu Ile Gly Pro Leu Leu Ile Cys Tyr Lys Glu Ser Val Asp 545 550 560

Gln Arg Gly Asn Gln Ile Met Ser Asp Lys Arg Asn Val Ile Leu Phe 565 570

Ser Val Phe Asp Glu Asn Arg Ser Trp Tyr Leu Thr Glu Asn Ile Gln 580

Arg Phe Leu Pro Asn Pro Ala Gly Val Gln Leu Glu Asp Pro Glu Phe 595 600

Gln Ala Ser Asn Ile Met His Ser Ile Asn Gly Tyr Val Phe Asp Ser 610 620

Leu Gln Leu Ser Val Cys Leu His Glu Val Ala Tyr Trp Tyr Ile Leu 625 630 635

Ser Ile Gly Ala Gln Thr Asp Phe Leu Ser Val Phe Phe Ser Gly Tyr 645 650 655

Thr Phe Lys His Lys Met Val Tyr Glu Asp Thr Leu Thr Leu Phe Pro 660 670

Phe Ser Gly Glu Thr Val Phe Met Ser Met Glu Asn Pro Gly Leu Trp 675 680 685

Ile Leu Gly Cys His Asn Ser Asp Phe Arg Asn Arg Gly Met Thr Ala 690 700

Leu Leu Lys Val Ser Ser Cys Asp Lys Asn Thr Gly Asp Tyr Tyr Glu
705 710 715

Asp Ser Tyr Glu Asp Ile Ser Ala Tyr Leu Leu Ser Lys Asn Asn Ala 725 730 735

Ile Glu Pro Arg Ser Phe Ser Gln Asn Ser Arg His Pro Ser Thr Arg 740 745 750

Gln Lys Gln Phe Asn Ala Thr Thr Ile Pro Glu Asn Asp Ile Glu Lys 755 760

Thr Asp Pro Trp Phe Ala His Arg Thr Pro Met Pro Lys Ile Gln Asn 770 780

Val Ser Ser Ser Asp Leu Leu Met Leu Leu Arg Gln Ser Pro Thr Pro 785 790 795

His Gly Leu Ser Leu Ser Asp Leu Gln Glu Ala Lys Tyr Glu Thr Phe 805 810

Ser Asp Asp Pro Ser Pro Gly Ala Ile Asp Ser Asn Asn Ser Leu Ser 820 825

Glu Met Thr His Phe Arg Pro Gln Leu His His Ser Gly Asp Met Val 835 840 845

Phe Thr Pro Glu Ser Gly Leu Gln Leu Arg Leu Asn Glu Lys Leu Gly 850

Thr Thr Ala Ala Thr Glu Leu Lys Lys Leu Asp Phe Lys Val Ser Ser 875 880

Thr Ser Asn Asn Leu Ile Ser Thr Ile Pro Ser Asp Asn Leu Ala Ala 895

												- C	on	tin	ued	
Gly	Thr	Asp	Asn 900	Thr	Ser	Ser	Leu	Gly 905	Pro) Pr	O S	er 1	Met	Pro		His
Tyr	Asp	Ser 915		Leu	Asp		Thr 920		Phe	e Gl	у Ь	•	Lуs 925	Ser		Pro
Leu	Thr 930		Ser	Gly	_			Ser	Leu	ı Se		lu (Glu	Asn	n Asn	ı Asp
Ser 945	Lys	Leu	Leu		Ser 950	Gly	Leu	Met	Asn	Se 95		ln (Glu	Ser	Ser	Trp 960
Gly	Lys	Asn	Val	Ser 965	Ser	Thr	Glu	Ser	Gly 970		g L	eu :	Phe	Lуs	975	Lys
Arg	Ala	His	Gly 980	Pro	Ala	Leu	Leu	Thr 985	Lys	s As	p A	sn .	Ala	Leu 990		. Lys
Val	Ser	Ile 995	Ser	Leu	Leu	-	Thr 1000		п Ьу	s T	hr :	Ser		n <i>P</i> 05	Asn S	er Ala
Thr	Asn 1010	_	j Lys	Thr	His	: Ile 101		sp G	ly F	ro	Ser	Le:		Leu	Ile	Glu
Asn	Ser 1025) Ser	· Val	Trp	Gln 103		sn I	le L	eu	Glu	Se:		Asp	Thr	Glu
Phe	Lys 1040	_	. Val	Thr	Pro	Leu 104		le H	is A	ap	Arg	Me ³		Leu	Met	Asp
Lys	Asn 1055		t Thr	Ala	ı Leu	Arg 106		eu A:	sn H	lis	Met	Se:		Asn	Lys	Thr
Thr	Ser 1070		. Lys	. Asn	Met	Glu 107		et Va	al G	ln	Gln	Lу 10		Lys	Glu	Gly
Pro	Ile 1085) Pro	Asp) Ala	Gln 109		sn Pi	ro A	ap	Met	Se:		Phe	Phe	Lys
Met	Leu 1100		e Leu	ı Pro	Glu	Ser 110		la A:	rg T	'rp	Ile	Gl:		Arg	Thr	His
Gly	Lys 1115		n Ser	Leu	ı Asn	Ser 112		ly G	ln G	ly	Pro	Se:		Pro	Lys	Gln
Leu	Val 1130		: Leu	ı Gly	Pro	Glu 113	_	ys S	er V	al	Glu	Gl;	-	Gln	Asn	Phe
Leu	Ser 1145		ı Lys	. Asn	ı Lys	Val 115		al Va	al G	ly	Lys	Gl; 11	-	Glu	Phe	Thr
Lys	Asp 1160		. Gly	Leu	ı Lys	Glu 116		et Va	al F	he	Pro	Se:		Ser	Arg	Asn
Leu	Phe 1175		ı Thr	Asn	Leu	118		sn Le	∋u H	lis	Glu	As:		Asn	Thr	His
Asn	Gln 1190		ı Lys	. Lys	: Ile	Gln 119		lu G	lu I	le	Glu	Lу 12		Lys	Glu	Thr
Leu	Ile 1205		ı Glu	ı Asn	ı Val	Val 121		eu P:	ro G	ln	Ile	Hi 12		Thr	Val	Thr
Gly	Thr 1220	_	s Asn	. Phe	Met	Lys 122		sn L	eu F	he	Leu	Le ²		Ser	Thr	Arg
Gln	Asn 1235		. Glu	ı Gly	ser Ser	Tyr 124		sp G	ly A	la	Tyr	Al. 12		Pro	Val	Leu
Gln	Asp 1250		e Arg	ßer	Leu	Asn 125		sp Se	∍r T	'hr	Asn	Are	_	Thr	Lys	Lys
His	Thr 1265		a His	. Phe	e Ser	Lys 127	_	ys G	ly G	lu	Glu	Gl ¹		Asn	Leu	Glu
Gly	Leu 1280		7 Asn	ı Gln	Thr	Lys 128		ln I	le V	al.	Glu	Lу 12		Tyr	Ala	Cys
Thr	Thr	Arg	, Ile	e Ser	Pro	Asn	ı Tl	nr S	er G	ln	Gln	As	n	Phe	Val	Thr

											- COI	ntir	ıued	i
	1295					1300					1305			
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Leu	Gln 610	Leu	Ser	Val	Cys	Leu 615	His	Glu	Val	Ala	Tyr 620	Trp	Tyr	Ile	Leu
Ser 625	Ile	Gly	Ala	Gln	Thr 630	Asp	Phe	Leu	Ser	Val 635	Phe	Phe	Ser	Gly	Tyr 640
Thr	Phe	Lys	His	Lys 645	Met	Val	Tyr	Glu	Asp 650	Thr	Leu	Thr	Leu	Phe 655	Pro
Phe	Ser	Gly	Glu 660	Thr	Val	Phe	Met	Ser 665	Met	Glu	Asn	Pro	Gly 670	Leu	Trp
Ile	Leu	Gly 675	Cys	His	Asn	Ser	Asp 680	Phe	Arg	Asn	Arg	Gly 685	Met	Thr	Ala
Leu	Leu 690	Lys	Val	Ser	Ser	Cys 695	Asp	Lys	Asn	Thr	Gly 700	Asp	Tyr	Tyr	Glu
Asp 705	Ser	Tyr	Glu	Asp	Ile 710	Ser	Ala	Tyr	Leu	Leu 715	Ser	Lys	Asn	Asn	Ala 720
Ile	Glu	Pro	Arg	Arg 725	Arg	Arg	Arg	Glu	Ile 730	Thr	Arg	Thr	Thr	Leu 735	Gln
Ser	Asp	Gln	Glu 740	Glu	Ile	Asp	Tyr	Asp 745	Asp	Thr	Ile	Ser	Val 750	Glu	Met
Lys	Lys	Glu 755	Asp	Phe	Asp	Ile	Tyr 760	Asp	Glu	Asp	Glu	Asn 765	Gln	Ser	Pro
Arg	Ser 770	Phe	Gln	Lys	Lys	Thr 775	Arg	His	Tyr	Phe	Ile 780	Ala	Ala	Val	Glu
Arg 785	Leu	Trp	Asp	Tyr	Gly 790	Met	Ser	Ser	Ser	Pro 795	His	Val	Leu	Arg	Asn 800
Arg	Ala	Gln	Ser	Gly 805	Ser	Val	Pro	Gln	Phe 810	Lys	Lys	Val	Val	Phe 815	Gln
Glu	Phe	Thr	Asp 820	Gly	Ser	Phe	Thr	Gln 825	Pro	Leu	Tyr	Arg	Gly 830	Glu	Leu
Asn	Glu	His 835	Leu	Gly	Leu	Leu	Gly 840	Pro	Tyr	Ile	Arg	Ala 845	Glu	Val	Glu
Asp	Asn 850	Ile	Met	Val	Thr	Phe 855	Arg	Asn	Gln	Ala	Ser 860	Arg	Pro	Tyr	Ser
Phe	Tyr	Ser	Ser	Leu	Ile	Ser	Tyr	Glu	Glu	Asp	Gln	Arg	Gln	Gly	Ala

						91											
													- CC	nt	in	ued	l
865					870						875	5					880
Glu	Pro	Arg	Lys	Asn 885	Phe	Val	Lys	. Pi		Asn 890	Glu	ı Ti	nr Ly	7S	Thr	Туг 895	Phe
Trp	Lys	Val	Gln 900	His	His	Met	Ala	90		hr	Lys	s As	sp Gl		Phe 910	_) Cys
Lys	Ala	Trp 915	Ala	Tyr	Phe	Ser	Asp 920		al <i>P</i>	\ap	Leu	ı Gl	lu Ly 92		Asp	Val	His
Ser	Gly 930	Leu	Ile	Gly	Pro	Leu 935	Leu	ı Va	al C	'ys	His		nr As 10	n	Thr	Leu	ı Asn
Pro 945	Ala	His	Gly	Arg	Gln 950	Val	Thr	. Va	al G	Sln	Glu 959		ne Al	.a	Leu	. Phe	Phe 960
Thr	Ile	Phe	Asp	Glu 965	Thr	Lys	Ser	Tı	_	'yr 970	Phe	∋ Tł	nr Gl	.u	Asn	Met 975	Glu
Arg	Asn	Cys	Arg 980	Ala	Pro	Cys	Asn	1 I] 98		Sln	Met	: G]	lu As	_	Pro 990		? Phe
Lys	Glu	Asn 995	Tyr	Arg	Phe	His	Ala 100		Ίe	Asr	n GI	ly 1		le .00		let A	Asp Thi
Leu	Pro 1010	-	/ Let	ı Val	. Met	: Ala 101		Sln	Asp) G]	ln A	Arg	Ile 1020		rg	Trp	Tyr
Leu	Leu 1025		. Met	: Gly	7 Sei	103		lu	Asr	ı Il	Le I	lis	Ser 1035		le	His	Phe
Ser	Gly 1040		g Val	L Ph∈	• Thi		l A 15	arg	Lys	s Ly	/s (3lu	Glu 1050		yr	Lys	Met
Ala	Leu 1055		Asr	ı Lev	ι Туі	106		Sly	Val	. Pł	ne (3lu	Thr 1065		al	Glu	Met
Leu	Pro 1070		с Гуз	s Ala	ı Gl∑		e T 75	rp	Arg	j Va	al (Glu	Сув 1080		eu	Ile	Gly
Glu	His 1085		ı His	s Ala	ı Gl∑	7 Met 109		er	Thr	: Le	eu I	Phe	Leu 1095		al	Tyr	Ser
Asn	Lys 1100	_	s Glr	n Thr	Pro	Let 110		Sly	Met	: A]	La S	Ser	Gly 1110		is	Ile	Arg
Asp	Phe 1115		ı Ile	e Thr	Ala	a Sei 112		Sly	Glr	ту	r(31y	Gln 1125		rp	Ala	Pro
Lys	Leu 1130		a Arç	g Leu	ı His	3 Ty:		er	Gly	7 S€	er I	Ile	Asn 1140		la	Trp	Ser
Thr	Lys 1145		ı Pro) Phe	e Sei	r Trg 115	•	le	Lys	s Va	al Z	Asp	Leu 1155		eu	Ala	Pro
Met	Ile 1160		e His	s Gly	7 Il∈	е Lys 116		hr	Glr	ı Gl	Ly A	Ala	Arg 1170		ln	Lys	Phe
Ser	Ser 1175		а Туг	: Ile	e Sei	Glr 118		he	Il∈	• I]	Le N	1et	Tyr 1185		er	Leu	Asp
Gly	Lys 1190	_	s Trp	Glr	ı Thı	Ty:		Arg	Gly	/ As	en S	Ser	Thr 1200		ly	Thr	Leu
Met	Val 1205		e Phe	e Gly	/ Asr	n Val 121		ap	Ser	:S∈	er (3ly	Ile 1215		уs	His	Asn
Ile	Phe 1220		n Pro) Pro) Ile	e Ile 122		Ala	Arg	ј Ту	r I	Ile	Arg 1230		eu	His	Pro
Thr	His 1235	_	s Sei	: Ile	e Arg	g Sei 124		hr	Leu	ı Ar	g N	1et	Glu 1245		eu	Met	Gly
Cys	Asp 1250		ı Asr	n Ser	с Суя	S Sei 125		let	Pro) L∈	eu (3ly	Met 1260		lu	Ser	Lys
Ala	Ile 1265		a Asp	Ala	ı Glr	1 Ile 127		hr	Ala	ı Se	er S	Ser	Tyr 1275		he	Thr	Asn

-continued

Met	Phe 1280	Ala	Thr	Trp	Ser	Pro 1285	Ser	Lys	Ala	Arg	Leu 1290	His	Leu	Gln
Gly	Arg 1295	Ser	Asn	Ala	Trp	Arg 1300	Pro	Gln	Val	Asn	Asn 1305	Pro	Lys	Glu
Trp	Leu 1310		Val	Asp	Phe	Gln 1315	Lys	Thr	Met	Lys	Val 1320	Thr	Gly	Val
Thr	Thr 1325	Gln	Gly	Val	Lys	Ser 1330	Leu	Leu	Thr	Ser	Met 1335	Tyr	Val	Lys
Glu	Phe 1340		Ile	Ser	Ser	Ser 1345	Gln	Asp	Gly	His	Gln 1350	Trp	Thr	Leu
Phe	Phe 1355	Gln	Asn	Gly	Lys	Val 1360	Lys	Val	Phe	Gln	Gly 1365	Asn	Gln	Asp
Ser	Phe 1370	Thr	Pro	Val	Val	Asn 1375	Ser	Leu	Asp	Pro	Pro 1380	Leu	Leu	Thr
Arg	Tyr 1385	Leu	Arg	Ile	His	Pro 1390	Gln	Ser	Trp	Val	His 1395	Gln	Ile	Ala
Leu	Arg 1400	Met	Glu	Val	Leu	Gly 1405	Сув	Glu	Ala	Gln	Asp 1410	Leu	Tyr	

The invention claimed is:

- 1. An isolated human coagulation factor VIII (FVIII) variant comprising a substitution of the amino acid at position 462 of SEQ ID NO: 3, wherein said variant has decreased antigenicity towards inhibitory antibodies as compared to natural human FVIII, retains procoagulant activity and, optionally, totally or partially lacks the domain B, and wherein the polypeptide sequence of the variant differs from SEQ ID NO: 3 by 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 or 15 substitutions, without including the optional total or partial deletion 35 of the domain B.
- 2. The isolated human coagulation FVIII variant according to claim 1, wherein said variant comprises a single amino acid substitution.
- 3. The isolated human coagulation FVIII variant according to claim 1, wherein said variant further comprises a substitution of at least one amino acid selected from the group consisting of the amino acids at position 2202 and 437 of SEQ ID NO: 3.
- 4. The isolated human coagulation FVIII variant according to claim 1, wherein said variant contains a combination of two substitutions selected from the group consisting of the amino acids at positions 409+462, 462+507 and, 462+629 of SEQ ID NO: 3.
- **5**. The isolated human coagulation FVIII variant according to claim **1**, wherein said variant contains a combination of three substitutions selected from the group consisting of the amino acids at positions 409+462+507, 462+507+629, and 409+462+629 of SEQ ID NO: 3.
- 6. The isolated human coagulation FVIII variant according to claim 1, wherein said variant contains a combination of four substitutions of the amino acids at positions 409, 462, 507 and 629 of SEQ ID NO: 3.
- 7. The isolated human coagulation FVIII variant according to claim 1, wherein said variant further comprises a substitution of at least one amino acid selected from the group consisting of the amino acids at positions 2177, 2183, 2186, 2191, 2196, 2204, 2205, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 of SEQ ID NO: 3.
- 8. The isolated human coagulation FVIII variant according 65 to claim 1, wherein said variant further comprises a substitu-

- tion of at least one amino acid selected from the group consisting of the amino acids at positions 2175, 2199, 2200, 2215, 2251, 2252 and 2278 of SEQ ID NO: 3.
- 9. The isolated human coagulation FVIII variant according to claim 1, wherein the amino acid is substituted by an amino acid selected from an Alanine, a Methionine, a Serine, or a Glycine.
- 10. The isolated human coagulation FVIII variant according to claim 9, wherein the substituted amino acid is an Alanine.
- 11. The isolated human coagulation FVIII variant according to claim 1, said human coagulation FVIII variant comprising a substitution of the amino acid at position 462 of SEQ ID NO: 3 and said substitution of 1 to 15 amino acids at a position in SEQ ID NO: 3 is selected from the group consisting of 400, 403, 409, 414, 421, 437, 486, 493, 494, 496, 507, 518, 562, 629, 2175, 2177, 2183, 2186, 2191, 2196, 2199, 2200, 2202, 2204, 2205, 2206, 2212, 2213, 2215, 2217, 2226, 2235, 2244, 2251, 2252, 2258, 2261, 2264, 2268, 2269, 2275, 2278, 2280, 2281, 2282, 2289, 2294, 2311, 2312 and 2316, wherein said variant has decreased antigenicity towards inhibitory antibodies as compared to natural human FVIII, retains procoagulant activity and, optionally, totally or partially lacks the domain B.
- 12. A pharmaceutical composition comprising the isolated human coagulation FVIII variant according to claim 1 and a pharmaceutically acceptable carrier or excipient.
- 13. A method for treating hemophilia A in a patient, comprising administering the isolated human coagulation FVIII variant according to claim 1 to said patient.
- 14. The method according to claim 13, wherein the patient to be treated is a hemophiliac patient with inhibitors.
- 15. The method according to claim 13, wherein the patient to be treated is a hemophiliac patient before the development of inhibitors.
- 16. A method for determining an inhibitor type in a patient with hemophilia A comprising performing a recognition test of inhibitory antibodies contained in a serum sample from the patient on one or more isolated human coagulation FVIII variants according to claim 1.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE

CERTIFICATE OF CORRECTION

PATENT NO. : 8,623,824 B2

APPLICATION NO. : 12/528379

DATED : January 7, 2014

INVENTOR(S) : Didier Saboulard et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Specification

Column 3,

Line 2, "FVIIII variants" should read --FVIII variants--.

Line 8, "US20021165177;" should read --US2002/165177;--.

Column 4,

Line 60, "FVIIII activity" should read --FVIII activity--.

Column 5,

Line 10, "antibodies not" should read --antibodies do not--.

Column 6,

Line 61, "group speculate" should read --group speculates--.

Column 7,

Line 49, "five six," should read --five, six,--.

Column 10,

Line 5, "(TD, GC, PR, SL and FS)" should read --(TD (Figure 6C), GC (Figure 6B), PR (Figure 6D), SL (Figure 6E) and FS (Figure 6A))--.

Lines 11-12, "(GMA012) and a rabbit polyclonal antibody." should read --(GMA012,

Figure 7A) and a rabbit polyclonal antibody (Figure 7B).--.

Lines 15-16, "(ESH4) and anti-A2 domain antibody (GMA012)." should read

--(ESH4, Figure 8B) and anti-A2 domain antibody (GMA012, Figure 8A).--.

Lines 24-25, "(TD, GC, SL and FS measured by Bethesda assay.

FIGS. 12-14: Primary screen results; list of 158 Alanine"

should read

Signed and Sealed this Fifteenth Day of September, 2015

Michelle K. Lee

Michelle K. Lee

Director of the United States Patent and Trademark Office

CERTIFICATE OF CORRECTION (continued)

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--(TD (Figure 11A), GC (Figure 11B), SL (Figure 11D) and FS (Figure 11C)) measured by Bethesda assay.

Residual activity, determined after incubation with inhibitory antibodies, is divided by remained activity after incubation with a non-immune antibody to give the residual activity percentage.

FIGS. 12-14: Primary screen results; list of 158 Alanine--.

Column 10, Line 42 through Column 14, Line 47,

"FIG. 21: Chromogenic specific activities and abolition to inhibition percentages towards inhibitory antibodies of six double A2 mutants from sera of four hemophiliac patients TD, GC, SL and PR.

Description of the invention

The present invention provides a solution to resolve a serious complication that occurs in 30% of hemophilia A patients treated with recombinant FVIII: the development of an immune response induced by the treatment and directed against the exogenous recombinant FVIII. The solution provided consists in generating recombinant human FVIII molecules having decreased antigenicity of the epitopes usually recognized by inhibitory antibodies. The FVIII variants of the invention have lost one or more epitopes usually recognized by said antibodies.

The present invention provides other solutions consisting in generating human FVIII variants having an improved specific activity as compared to natural FVIII.

Lastly, the present invention provides with FVIII variants having a greater capacity to be secreted, which is interesting for the production of recombinant FVIII and in a potential gene therapy.

The different properties conferred by the mutations in these variants may be of major interest in combination. In a non-limiting example, mutations which confer a specific activity improvement of a variant could compensate an optional relative loss of activity in variants whose mutations confer a abolition to inhibition by inhibitory antibodies and being therefore less antigenic. In another non-limiting example, mutations which confer a higher capacity to be secreted may interesting in combination with mutations conferring an abolition to inhibition by inhibitory antibodies, by allowing, for example, to compensate a optional relative loss of secretion of said less antigenic mutants.

In the present document, the following terminology is used to designate a substitution: **5409A** indicates the substitution of the serine residue at position **409** of SEQ ID No. 3 by an alanine. Substitution refers to the replacement of an amino acid residue by another one selected from the other 19 amino acids or by a non-naturally occurring amino acid. The terms "substitution" and "mutation" are interchangeable. The sign "+" indicates a combination of substitutions.

"Comprise" means that the variant or the fragment thereof has one or more substitutions such as indicated with reference to SEQ ID No. 3, but that the variant or the fragment thereof may have other modifications, particularly substitutions, deletions or insertions.

the chromogenic assay mentioned above. This assay was also performed on the robotic platform of the National Hemophilia Treatment Center (Hospices Civils de Lyon). The chromogenic activity of the **158** selected Alanine mutants was carried out with the Coamatic Factor VIII kit (Chromogenix, Instrumentation Laboratory, Milan, Italy) according to the supplier's instructions. Briefly, culture supernatants (50 μ l) were diluted in the dilution buffer provided and preincubated at 37° C. for 4 min. The reaction medium (50 μ l), preheated at 37° C., was then added for 4 min, after which 50 μ l of development medium at 37° C. were added. The formation of product over time was Column 10, Line 42 through Column 14, Line 47 cont'd.

CERTIFICATE OF CORRECTION (continued)

U.S. Pat. No. 8,623,824 B2

measured immediately on a spectrophotometer at 405 nm after shaking the microtiter plate. Product formation is expressed as mUOD/min. When values were greater than 200 mUOD/min, the assay was repeated using a higher dilution.

FIGS. 12-14 show the activities of the 158 mutants which retained more than 50% of non-mutated FVIII activity. Said 158 mutants were selected for the secondary screening.

Example 4: Secondary screen: Evaluation of loss of antigenicity towards human FVIII inhibitory antibodies

The secondary screen correlates to an assay similar to the Bethesda assay, carried out as described below on the **158** mutants selected following the primary screening; said assay comprises a step of contacting a inhibitory serum (or antibody) with a FVIII molecule to be tested or a reference standard and a step of measuring FVIII coagulant activity by chronometric assay.

Culture supernatants obtained after **48** h of contact with COS cells transfected by different FVIII constructs were used. Said supernatants were produced in complete medium [(IMDM, Invitrogen), 10% fetal calf serum, 2 mM L-glutamine, 100 U/ml penicillin, 100 mg/ml streptomycin]. Supernatants were diluted in fresh complete medium to obtain a final chronometric activity comprised in the range of about 10-20% (1 FVIII unit = 100% activity = 200 ng/ml). The culture supernatant diluted or not (140 μ 1) was added to 150 μ l of FVIII-depleted human plasma (Stago, Asnieres, France). An antibody dilution (10 μ l) was then added to the mix. These antibodies are IgG fractions purified on protein A- from hemophiliac patients with inhibitors. An IgG fraction from a non-hemophiliac control was similarly obtained.

Bethesda inhibitor titers were identical to the inhibitory activity from the plasma. The purification protocol therefore did not affect the inhibitory activity of the antibodies. The antibodies were first diluted in fresh complete medium, the measurement being carried out either with a fixed antibody dilution or with serial dilutions. The fixed antibody concentration which was used was that which produced 50% inhibition of a recombinant FVIII standard solution with 12.5% activity. Samples were incubated in a 37° C. water-bath for 1h30. Coagulant activity was then determined on a MDA-II apparatus (BioMérieux, Marcy-l'Etoile) and compared to that of a standard curve established from an identical FVIII stably produced in the CHO cell line. Results are expressed as a percentage which represents the abolition to inhibition of coagulant activity of a given mutant by inhibitory antibodies from a patient's serum. Said percentage was calculated as shown in Figure 5 for the FVIII mutant E518A. Abolition to inhibition expressed is a percentage =-[(b-a)/a] × 100; where "a" is the percentage residual activity of the WT (serum + IgG / IgG) serum—IgG) and "b" is the percentage residual activity of the mutant (serum + IgG / IgG).

FIGS. **15-18** show for 30 single mutants the percentages of abolition to inhibition for sera from five hemophiliac patients. Said mutants were selected in the secondary screen of the 158 mutants selected in the primary screen. Several mutants show a high percentage of abolition to inhibition with certain sera, such as mutant **2316** for sera TD and SL, mutant **2294** for serum GC, mutant **403** for serum FS and mutant **2275** for serum PR.

Patients' sera were selected for their high Bethesda titers (greater than 10 BU) and their different inhibitor profiles. These patients can no longer be treated with FVIII injections and need bypassing agents. Thus, obtaining FVIII Alanine mutants which abolish, even partially, the inhibition of FVIII activity by the inhibitory antibodies of one of these patients, is a major step forward to the future approaches of treating hemophiliac patients with inhibitors. The different data obtained on a large number of mutants as well as the different sera tested will make it possible to create Column 10, Line 42 through Column 14, Line 47 cont'd.

CERTIFICATE OF CORRECTION (continued) U.S. Pat. No. 8,623,824 B2

combinations of mutations leading to an improved FVIII which can avoid a majority of inhibitory antibodies while retaining its procoagulant activity.

The reproducibility of FVIII expression level related to transfections was controlled by following the specific activity of wild-type FVIII. Indeed, specific activities calculated from antigen determinations (Stago commercial ELISA kit) were identical for wild-type FVIIIs produced in different transfections. Likewise, antigen concentrations were determined for mutants having retained at least 50% of wild-type FVIII activity and their specific activity was determinate throw. Specific activity corresponds to raw activity measured in the chromogenic assay (mUOD/min) relative to protein concentration (ng/ml) obtained with an ELISA kit (Stago FVIII kit). Figure 19 shows comparative data of raw and specific activities of 30 mutants selected in the secondary screen.

The eight FVIII Alanine mutants 2175, 2199, 2200, 2215, 2251, 2252, 2278 and 2316 displayed a far above average capacity to be secreted in the COS cell production medium used in the scope of the present invention. FIG. 3 depicts the data obtained for these eight mutants. Raw coagulant activity of these mutants was determined by chromogenic assay. Their concentration was approximately two to four times higher than that of wild-type FVIII. This property is interesting for producing recombinant FVIII and might make it possible to lower production costs of a new generation FVIII. Also, it might be advantageous in a gene therapy for hemophiliac patients. Moreover, these mutations which confer a greater capacity to be secreted may be of major interest in combination with mutations conferring abolition to inhibition by inhibitory antibodies, by allowing, for example, to compensate an optional relative loss of secretion of said less antigenic mutants.

The 15 mutants 2177, 2183, 2186, 2191, 2196, 2204, 2205, 2206, 2213, 2217, 2235, 2258, 2264, 2268 and 2269 displayed far higher specific activity than wild-type FVIII, while maintaining a high production level, around to that of wild-type FVIII (concentration greater than 10 ng/ml). The specific activities of these 15mutants are given in FIG. 4. Raw coagulant activity of these mutants was determined by chromogenic assay. This property is interesting because it would allow smaller or less frequent doses of FVIII to be injected in patients. Moreover, these mutations which confer a higher specific activity might be of major interest in combination with mutations conferring abolition to inhibition by inhibitory antibodies, by allowing to compensate an optional relative loss of activity of said less antigenic mutants.

Example 5: Selection and combination of the best single mutants selected in the secondary screen

Among the 30 single mutants selected in the secondary screen, eight were chosen in order to combine their respective mutations, to obtain a cumulative/additive effect of remarkable properties of each. The selection criteria for these mutants were complex and considered the following parameters:

- at least 25% abolition to inhibition for at least one of the test sera from hemophiliac patients with inhibitors;
 - raw coagulant activity at least 100% relative to non-mutated FVIII; and
 - reproducibly good level of expression.

The eight selected mutants were mutants 409, 462, 507 and 629 in the A2 domain and mutants 2289, 2294, 2312 and 2316 in the C2 domain. As noted earlier, the selection criterion considered of a high specific activity (coagulant activity relative to expression level), as shown in FIG. 19. This specific activity level had to be constant in the different experiments.

The 28 double mutants resulting from the combination of the eight single mutations 409, 462, 507, 629, 2289, 2294, 2312 and 2316 (six A2 double mutants +six C2 double mutants +sixteen A2-C2 Column 10, Line 42 through Column 14, Line 47 cont'd.

double mutants presented in FIG. **20**) were constructed by mutagenesis methods known to one skilled in the art. These mutants were transiently expressed in COS-7 mammalian cells as described in Example 2. Their expression level and their activity level were determined as described in the previous examples, respectively by ELISA and chromogenic assay (mUOD/min). These 28 mutants were then assessed for their abolition to inhibition by antibodies from hemophiliac patients. The A2 double mutants displayed a significant abolition to inhibition for one or all of the antibodies from the patients' sera, whereas the combinations containing C2 domain mutations (six C2 double mutants +sixteen A2-C2 double mutants) displayed an insignificant or null abolition to inhibition.

FIG. 21 shows the specific activities of the six A2 double mutants and their percentage of abolition to inhibition by sera from four hemophiliac patients TD, GC, SL and PR calculated as in Example 4. Especially preferred double mutants significantly abolished antibodies from a minimum of three over the four patients. This illustrates the cumulative effect of the four single mutations in the A2 domain. The choice was therefore based on the combination of the four mutations 409, 507, 462 and 629. Triple mutants and the quadruple mutant comprising these four mutations 409, 507, 462 and 629 were also constructed.

Residual activity, determined after incubation with inhibitory antibodies, is divided by remained activity after incubation with a non-immune antibody to give the residual activity percentage.

- Table 1: Primary screen results; list of 158 Alanine mutants selected for secondary screening, having retained at least 50% of raw activity relative to non-mutated FVIII activity.
- Table 2: Secondary screening: Bethesda assays on 30 mutants displaying modified antigenicity towards sera from five hemophiliac patients with inhibitors. Results are expressed as the abolition to inhibition percentage for each mutant as exemplified in FIG. 5.
- Table 3: Comparison of specific activity and raw activity relative to non-mutated FVIII activity for the 30 mutants displaying modified antigenicity towards sera from five hemophiliac patients with inhibitors.
- Table 4: List of all FVIII double mutants produced from the eight single mutants FVIII409A, FVIII462A, FVIII507A, FVIII629A, FVIII2289A, FVIII2294A, FVIII2312A and FVIII2316A.
- Table 5: Chromogenic specific activities and abolition to inhibition percentages towards inhibitory antibodies of six double A2 mutants from sera of four hemophiliac patients TD, GC, SL and PR.

DESCRIPTION OF THE INVENTION"

should read

--FIG. 21: Chromogenic specific activities and abolition to inhibition percentages towards inhibitory antibodies of six double A2 mutants from sera of four hemophiliac patients TD, GC, SL and PR.

DESCRIPTION OF THE INVENTION--.

Column 27,

Line 44, "responsible of its" should read -- responsible for its--.

Column 28,

CERTIFICATE OF CORRECTION (continued)

U.S. Pat. No. 8,623,824 B2

Line 20, "from a patient" should read -- from one patient--.

Column 31,

Line 48, "of a continuously use" should read --of a continuous use--.

Lines 55-56, "might be encompass for a" should read --might encompass a--.

Column 32,

Line 61, "propose to use of the" should read --propose to use the--.

Lines 66-67, "decrease for the control" should read --decrease the control--.

Column 33,

Line 55, "consisted in" should read --consisted of--.

Column 35,

Line 33, "Table 1 shows" should read -- Figures 12-14 show--.

Column 36,

Line 19, "Table 2 shows" should read -- Figures 15-18 show--.

Line 52, "Table 3 shows" should read -- Figure 19 shows--.

Column 37,

Line 41, "shown in Table 3." should read --shown in Figure 19.--.

Line 46, "in Table 4)" should read --in Figure 20)--.

Line 60, "Table 5 shows" should read -- Figure 21 shows--.

Column 39,

Line 35, "about 27 ± 1 " should read --about 27 ± 11 --.

Line 65, "added (Iris" should read --added (Tris--.