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Felker et al.

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- (54) **LOW LIFT GOLF BALL**
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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 519 days.

This patent is subject to a terminal disclaimer.

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Related U.S. Application Data

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(60) Provisional application No. 61/168,134, filed on Apr. 9, 2009.

- (51) **Int. Cl.**
A63B 37/12 (2006.01)
A63B 37/14 (2006.01)

(52) **U.S. Cl.**
USPC **473/384**; 473/378; 473/393

(58) **Field of Classification Search**
None
See application file for complete search history.

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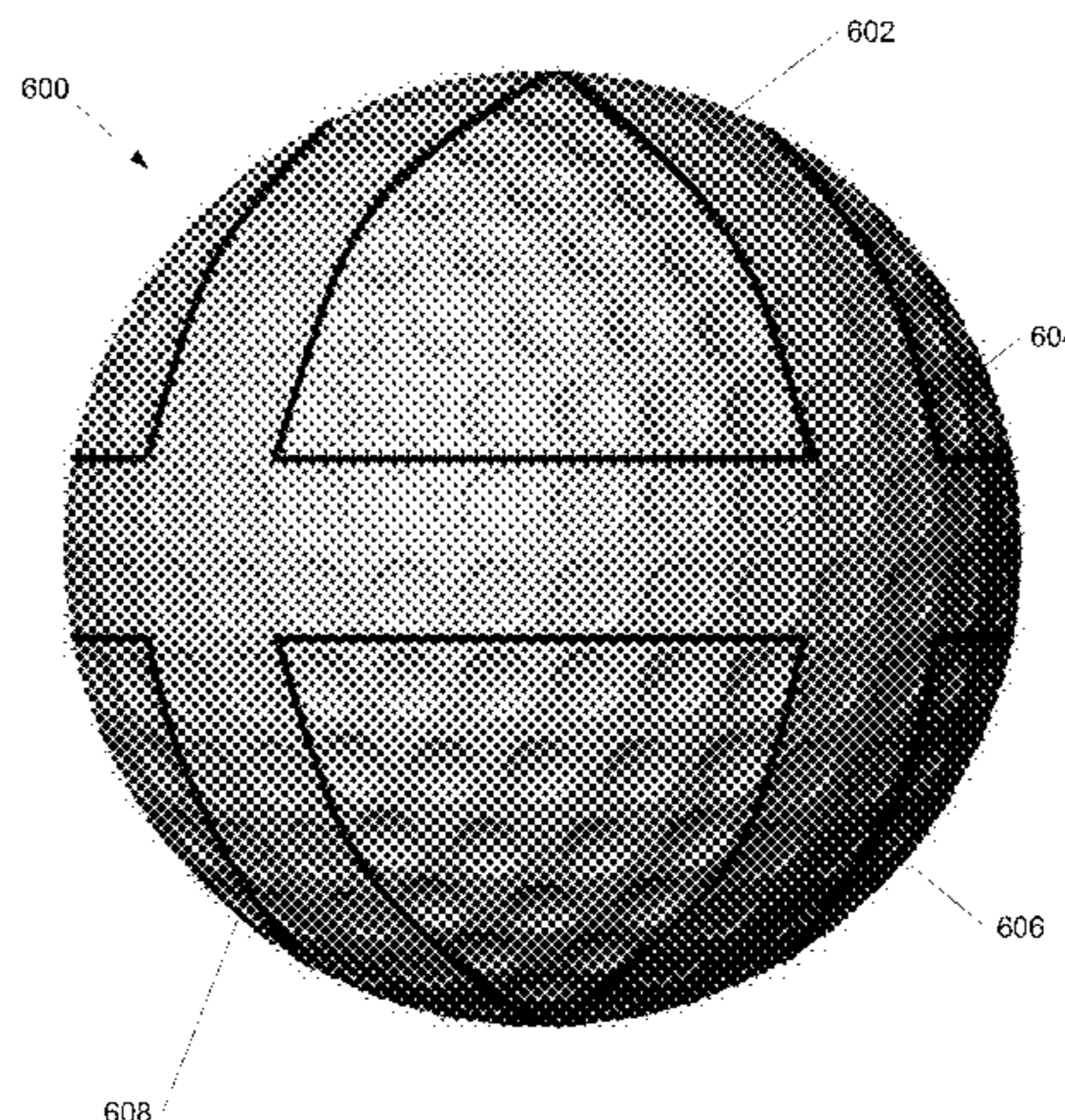
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(57) **ABSTRACT**

A golf ball having a plurality of dimples formed on its outer surface, the outer surface of the golf ball being divided into plural areas comprising at least first areas containing a plurality of first dimples and second areas containing a plurality of second dimples, the areas together forming a spherical polyhedron shape, wherein the first dimples are spherical truncated dimples and the second dimples are spherical dimples, and the second dimples are of larger radius and larger chord depth than the first dimples.

44 Claims, 28 Drawing Sheets



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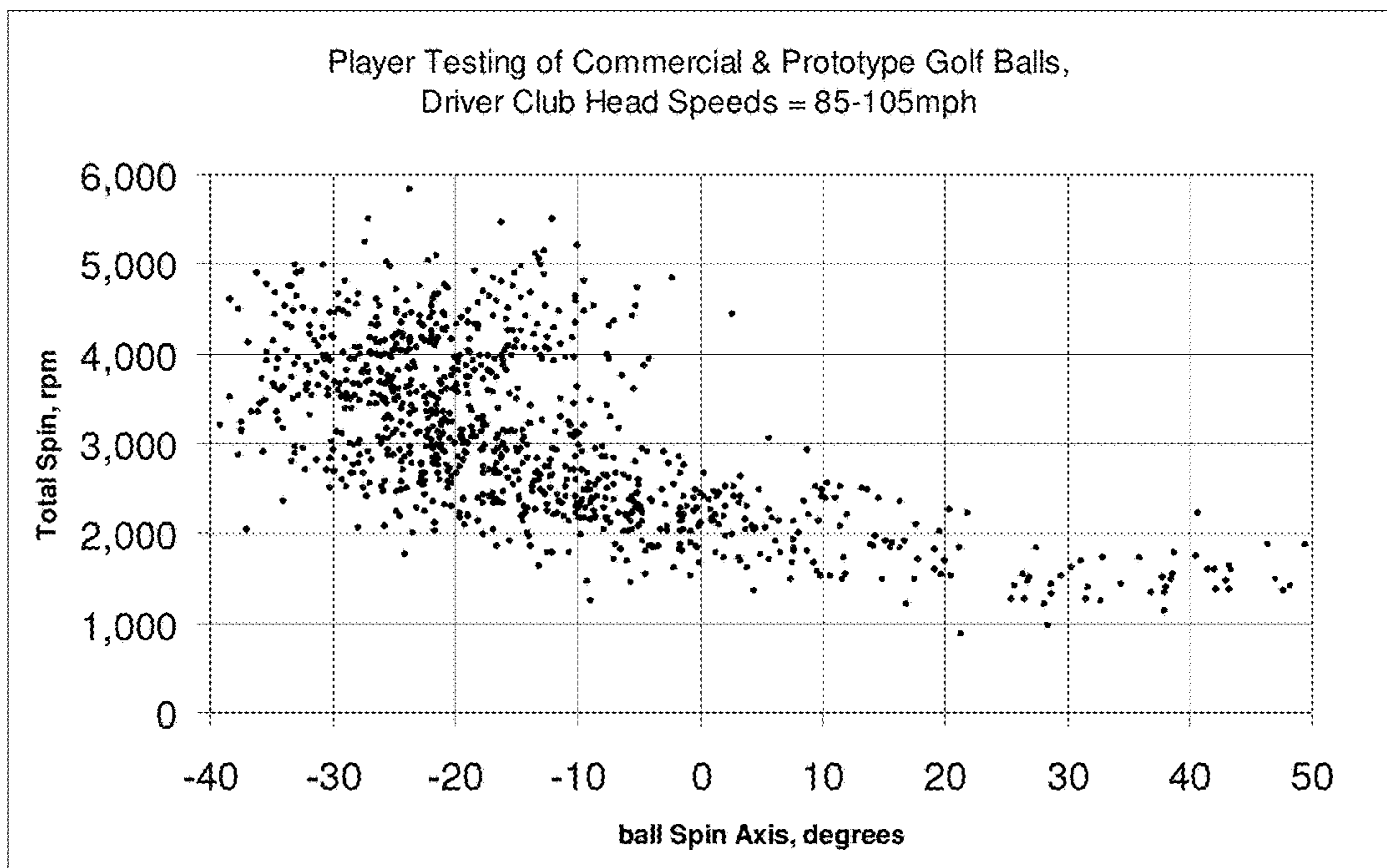


FIG. 1

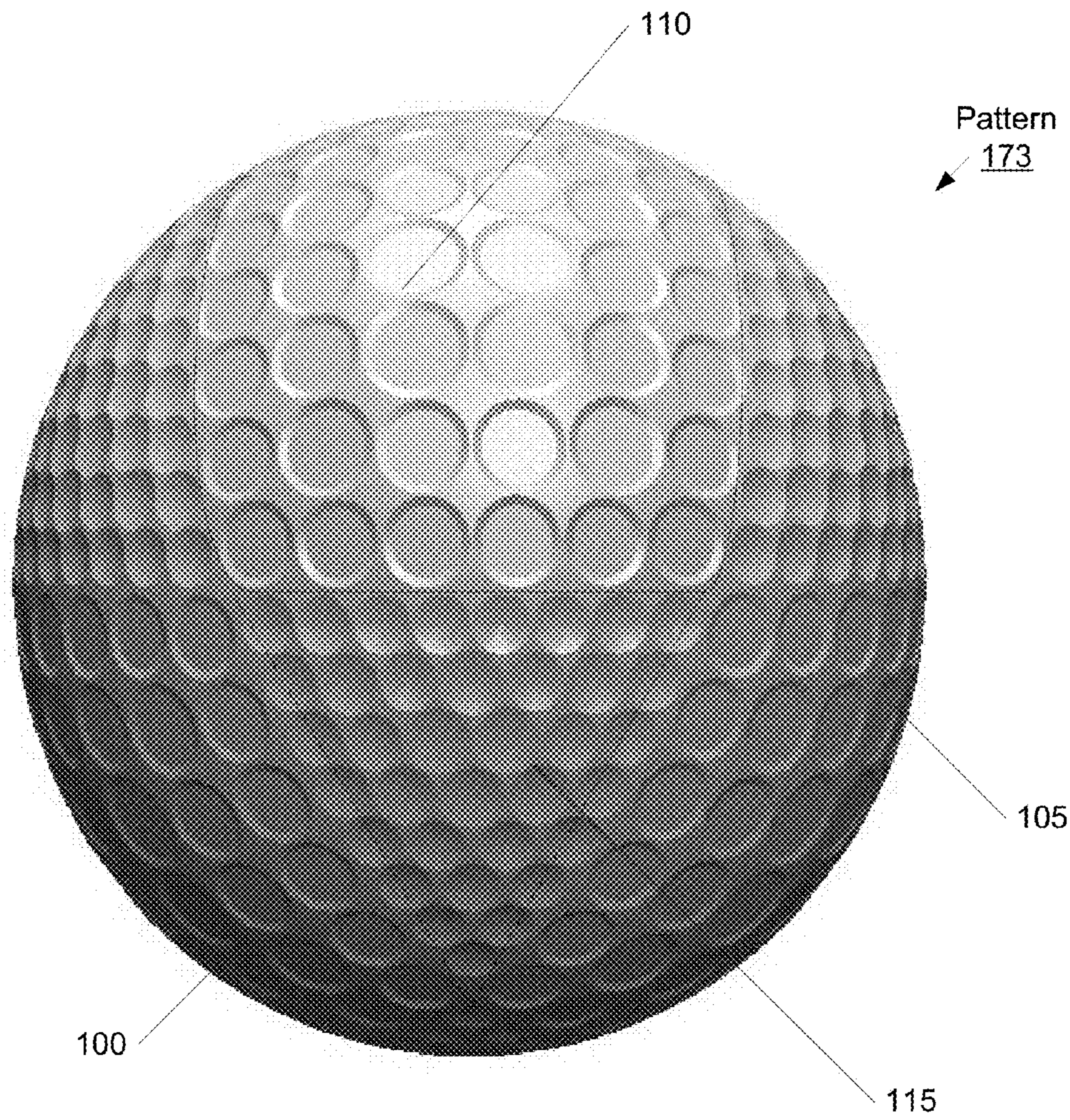


FIG. 2

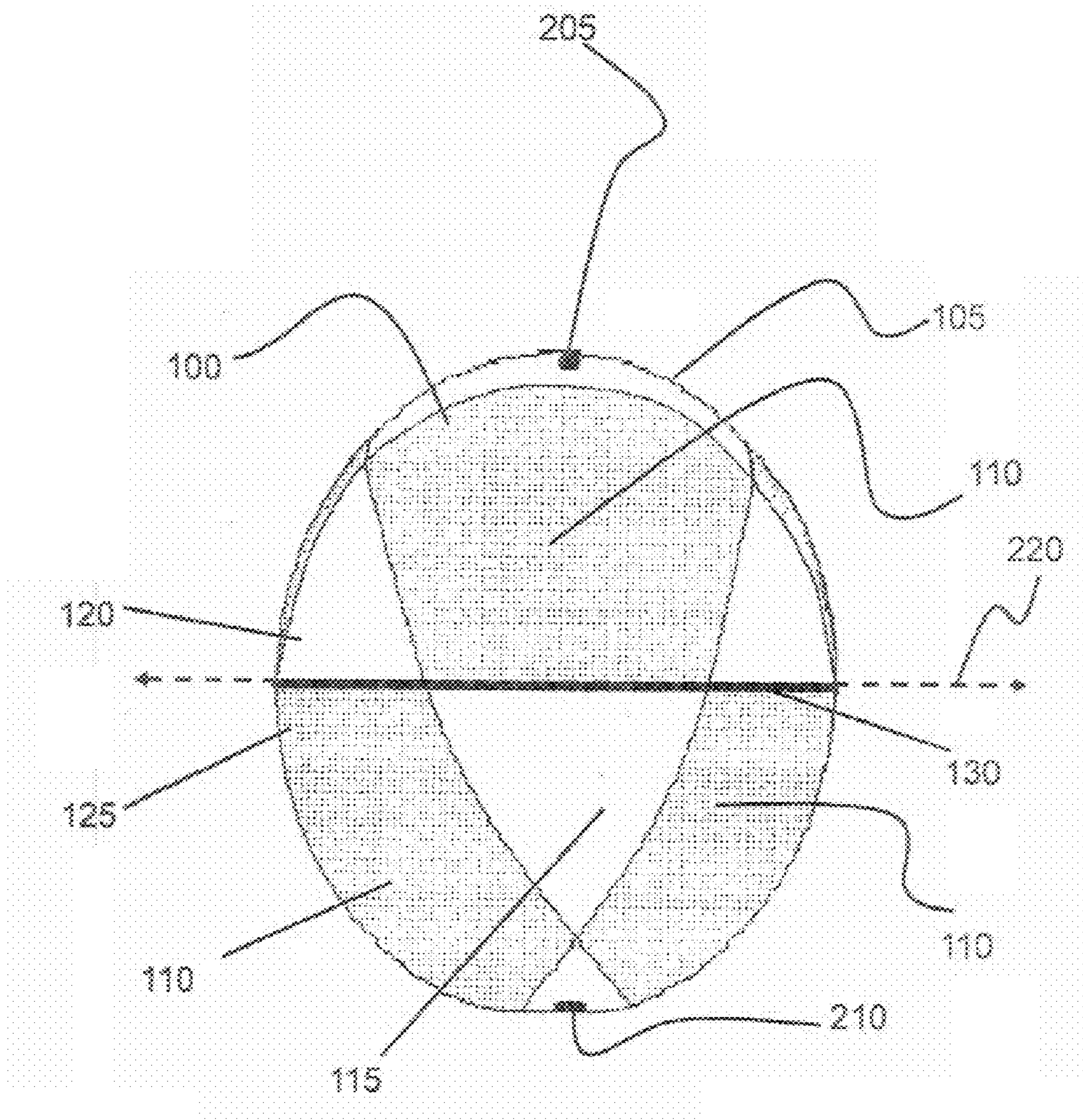


FIG. 3

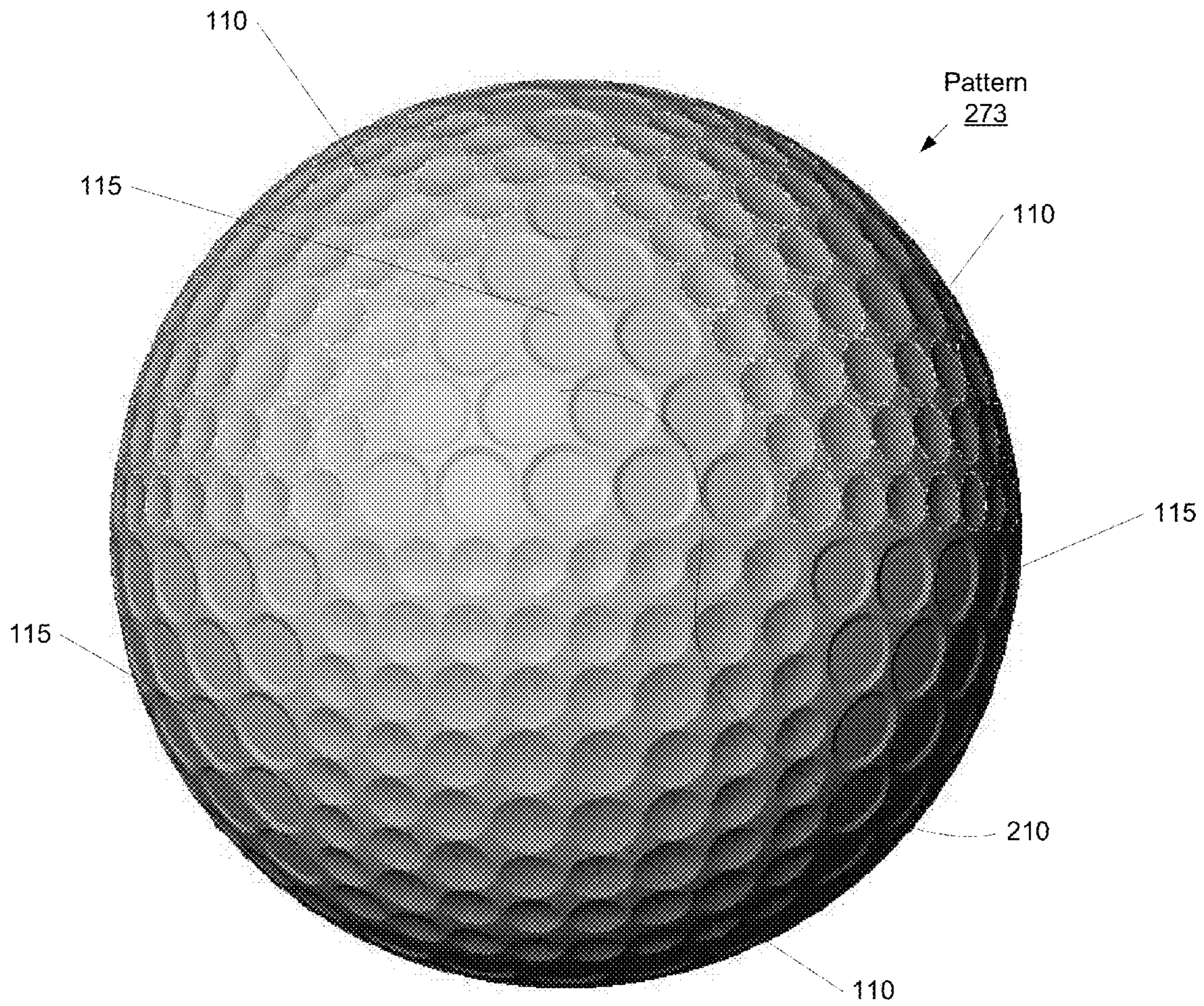


FIG. 4

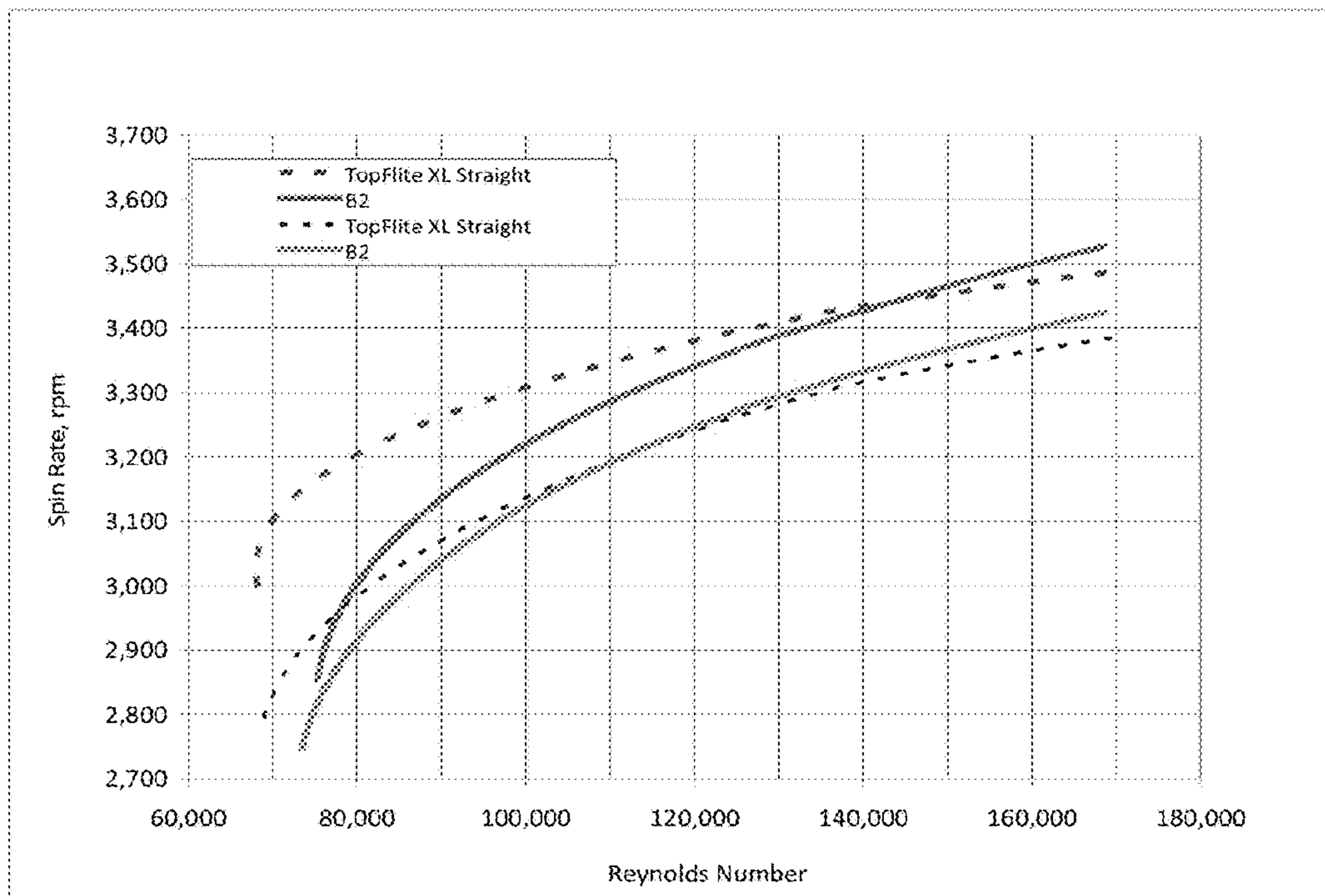


FIG. 5

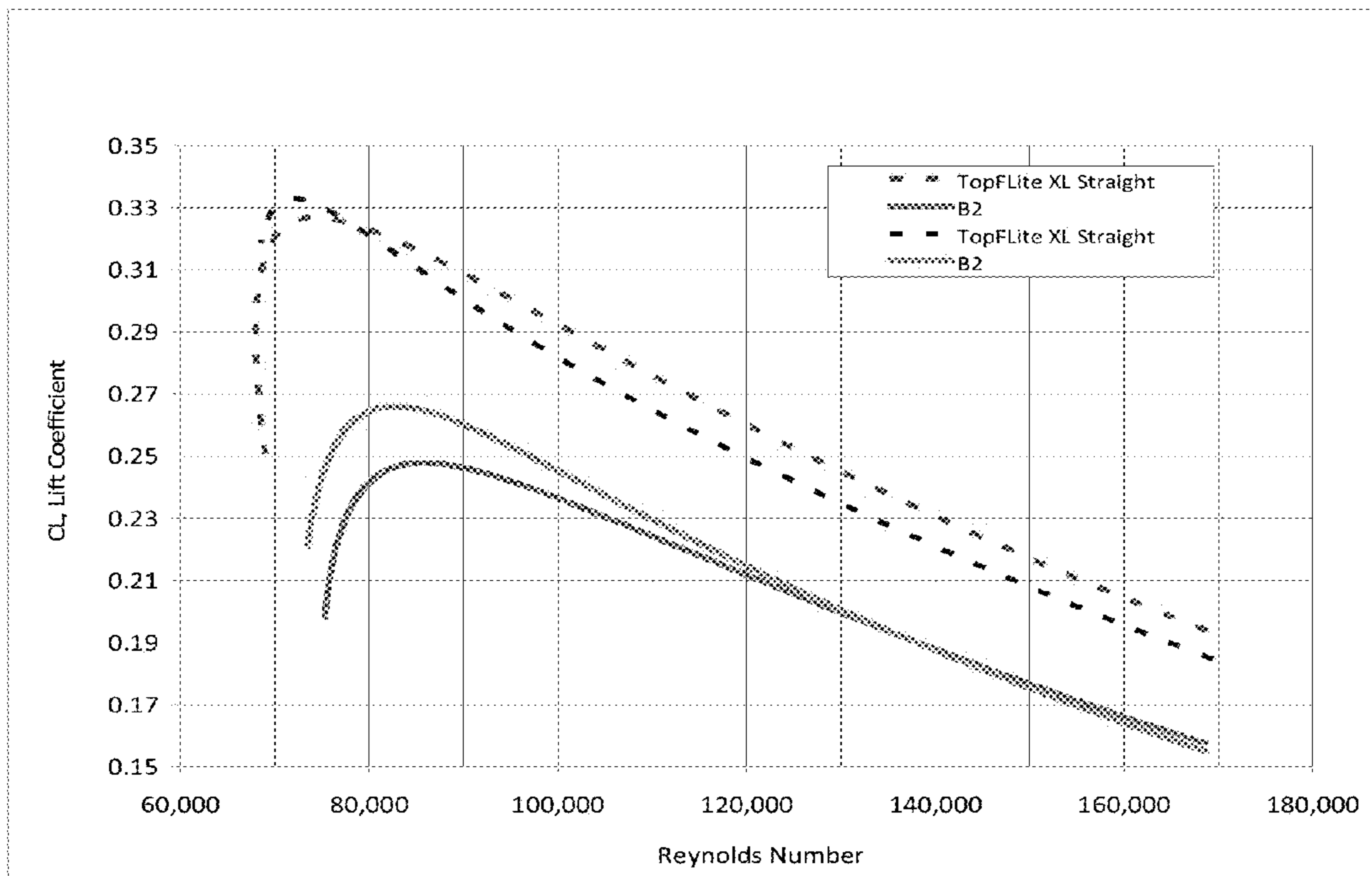


FIG. 6

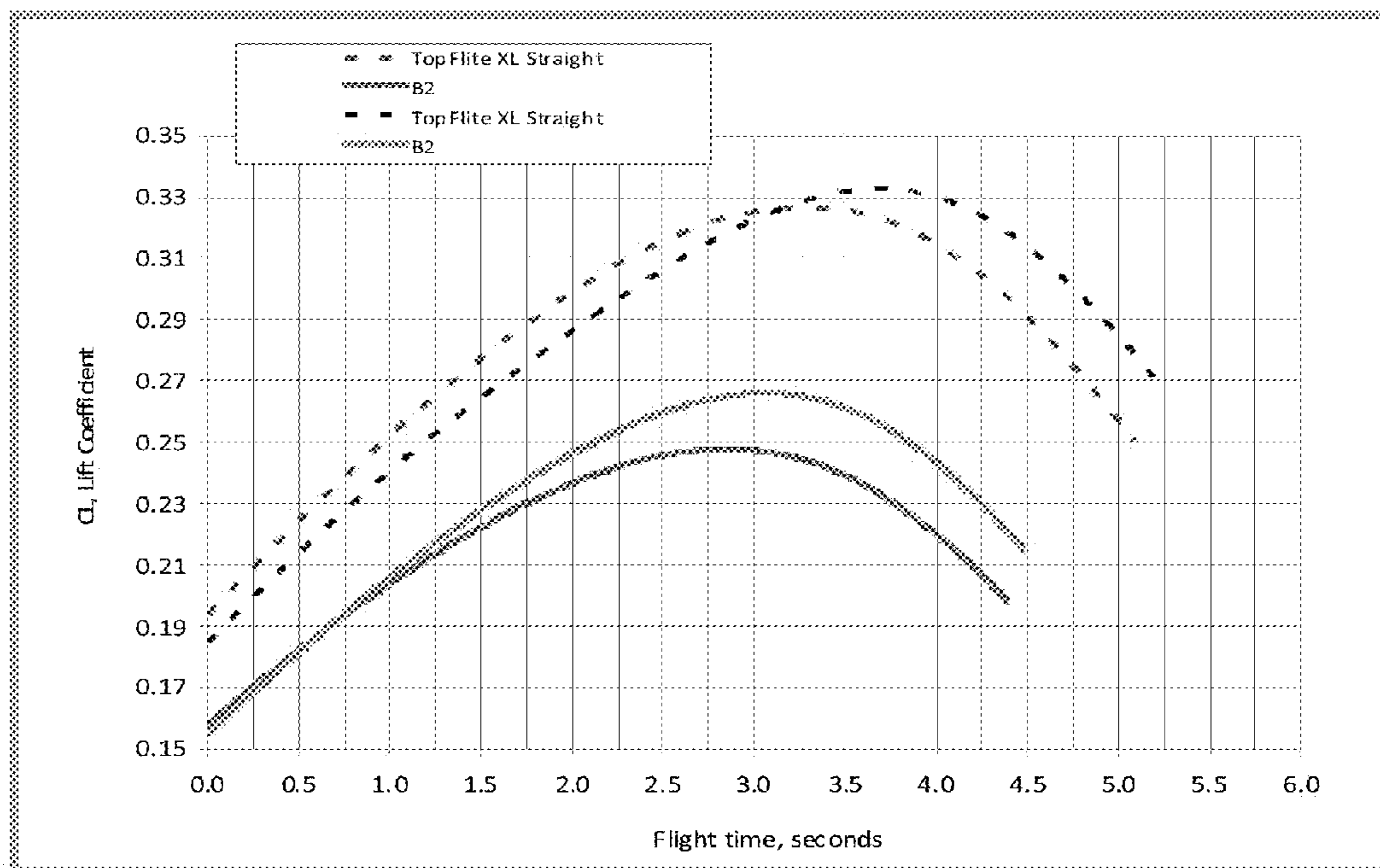


FIG. 7

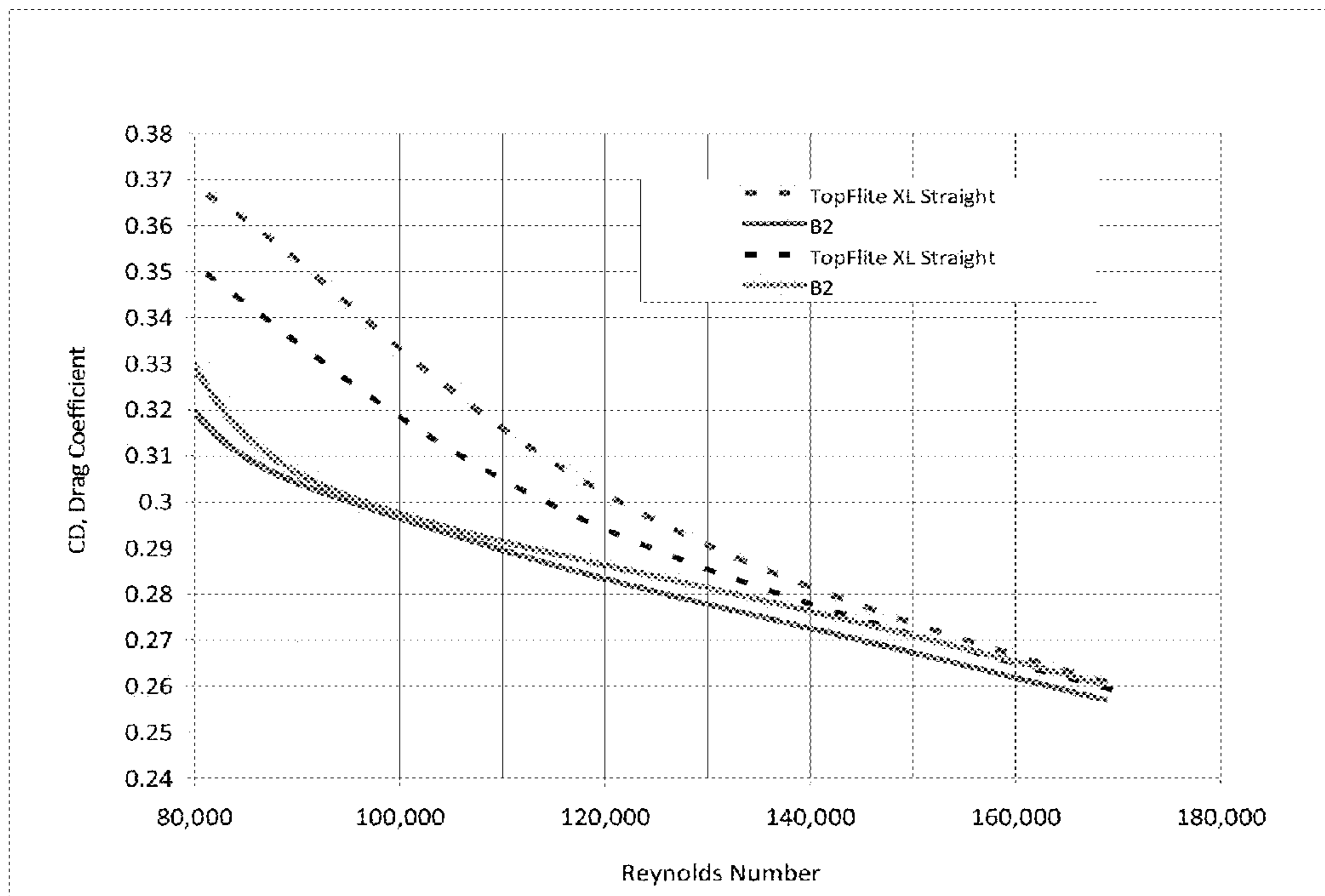


FIG. 8

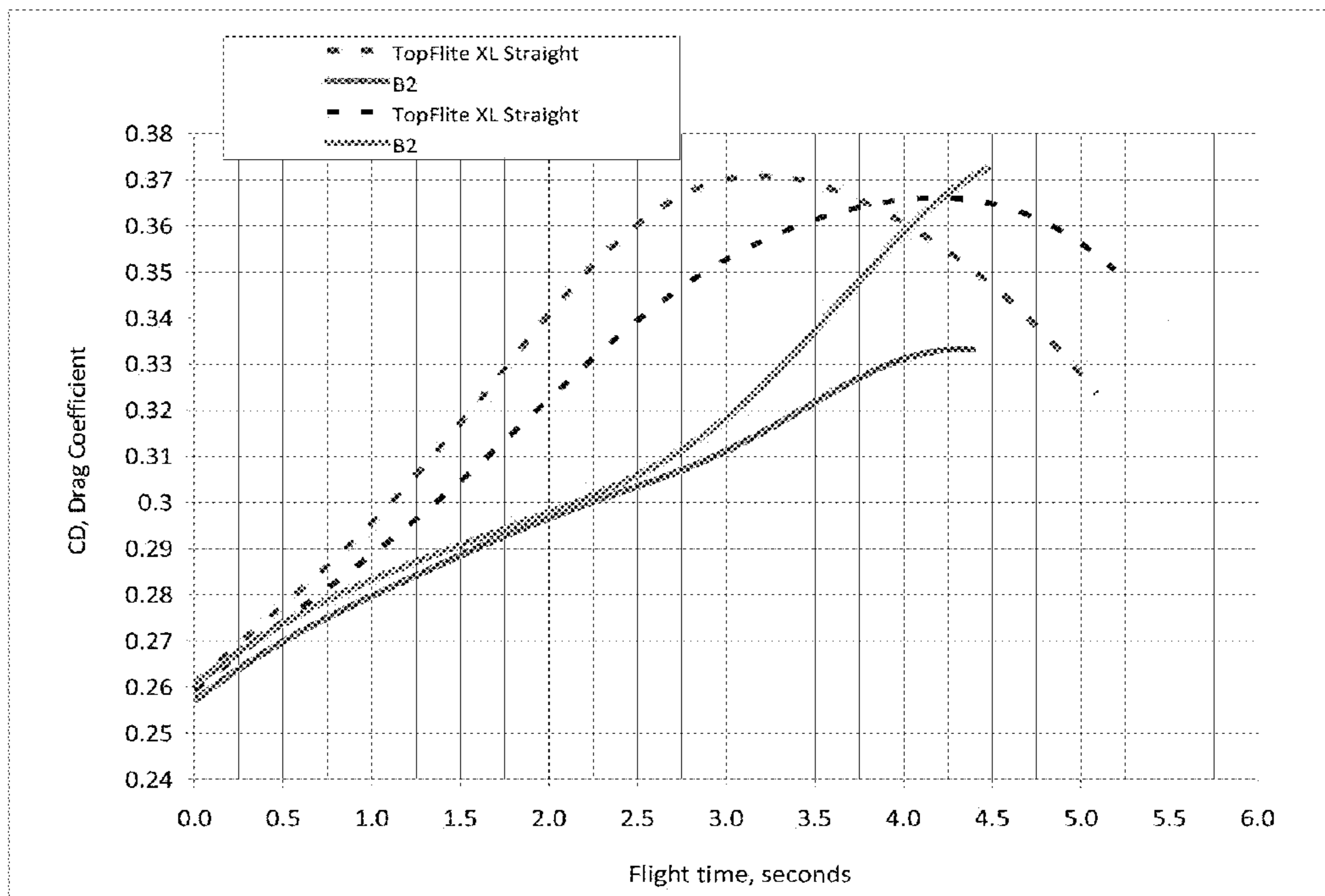


FIG. 9

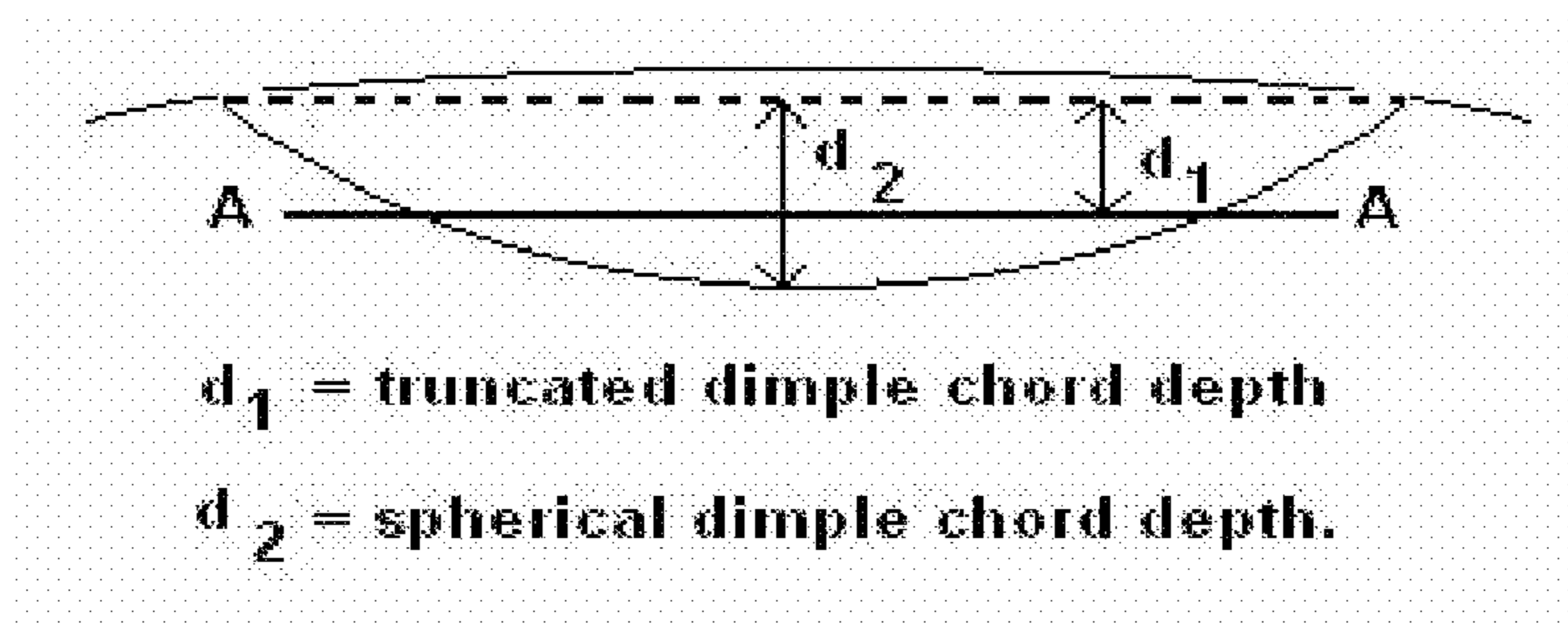


FIG. 10

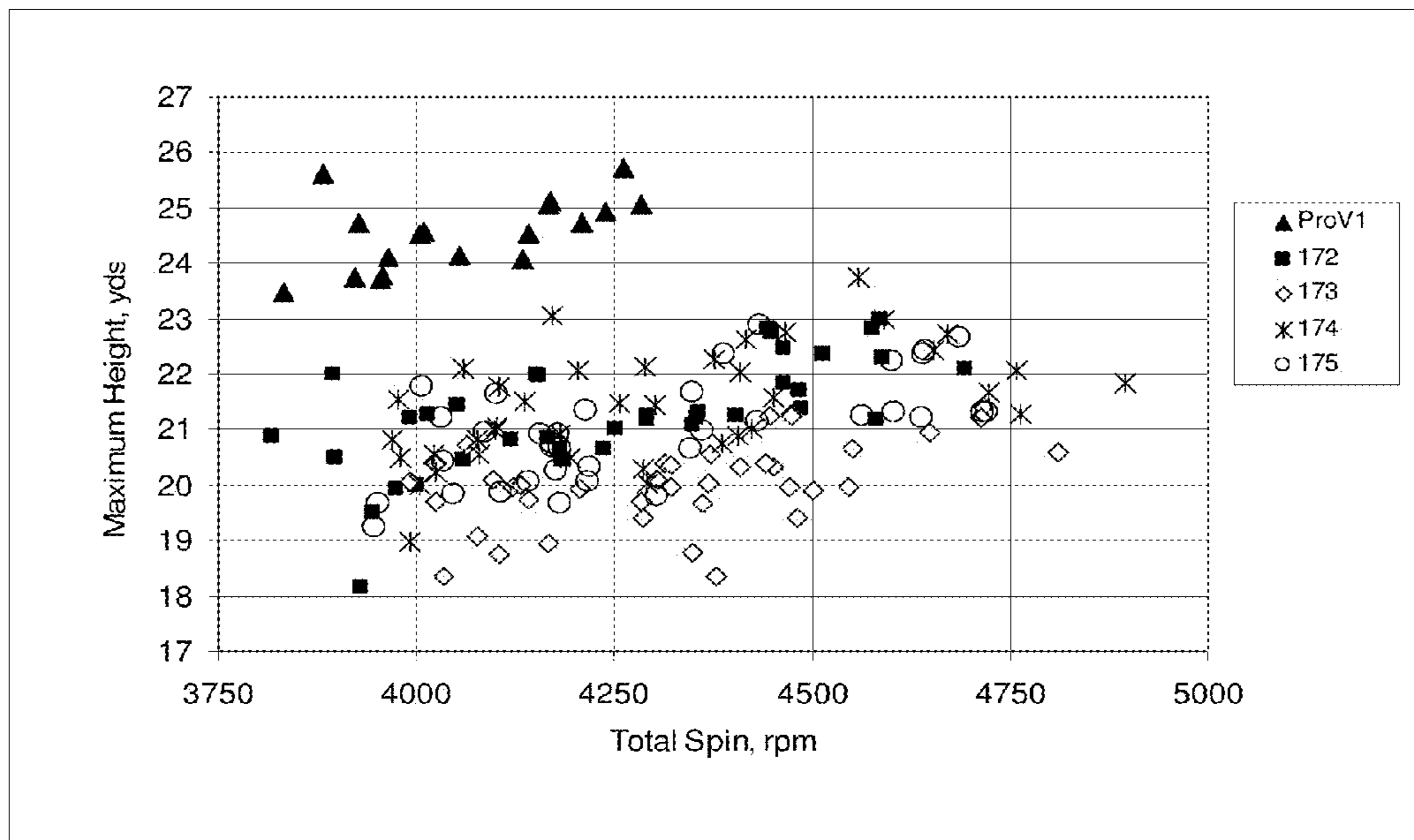


FIG. 11

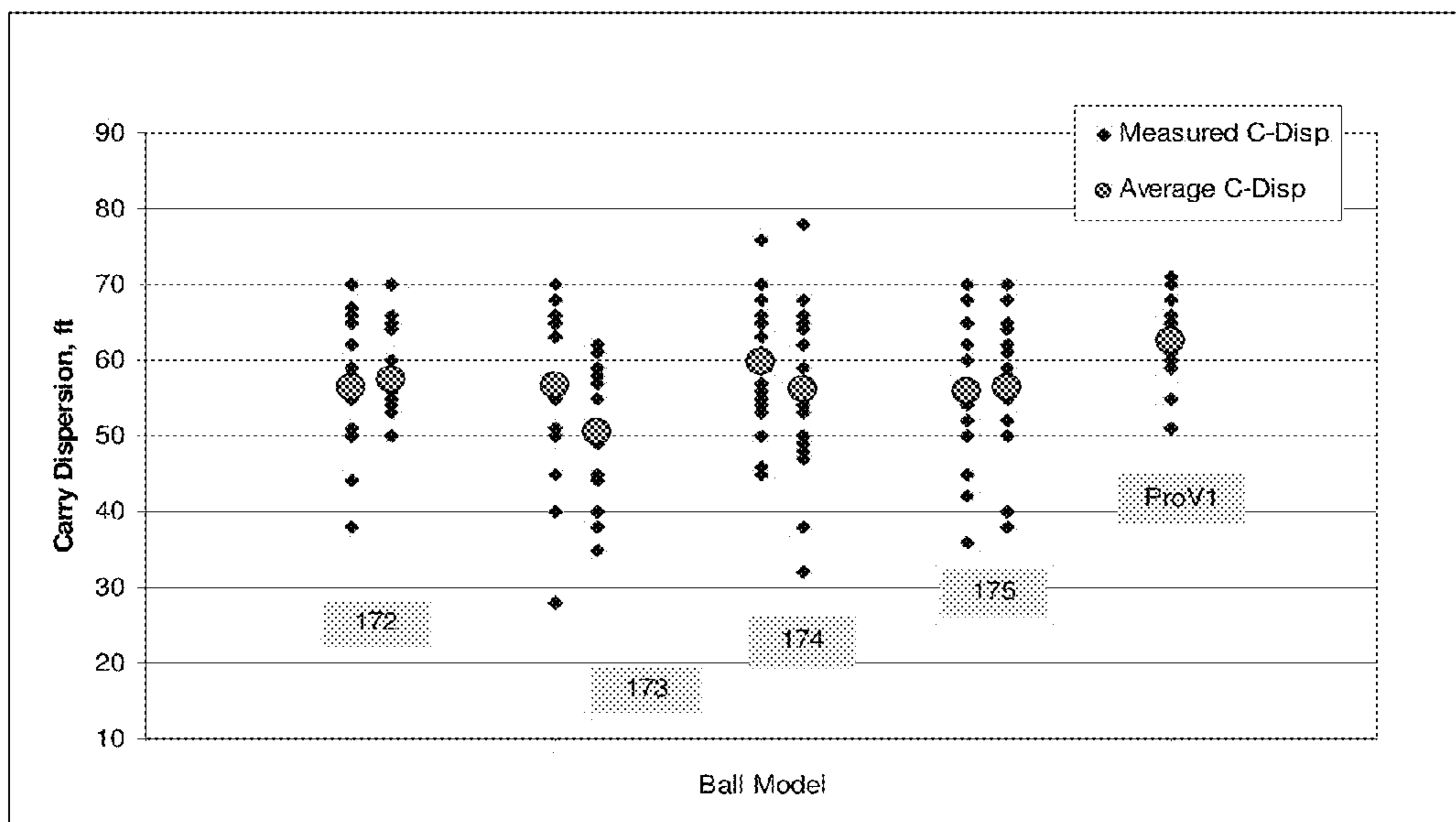


FIG. 12

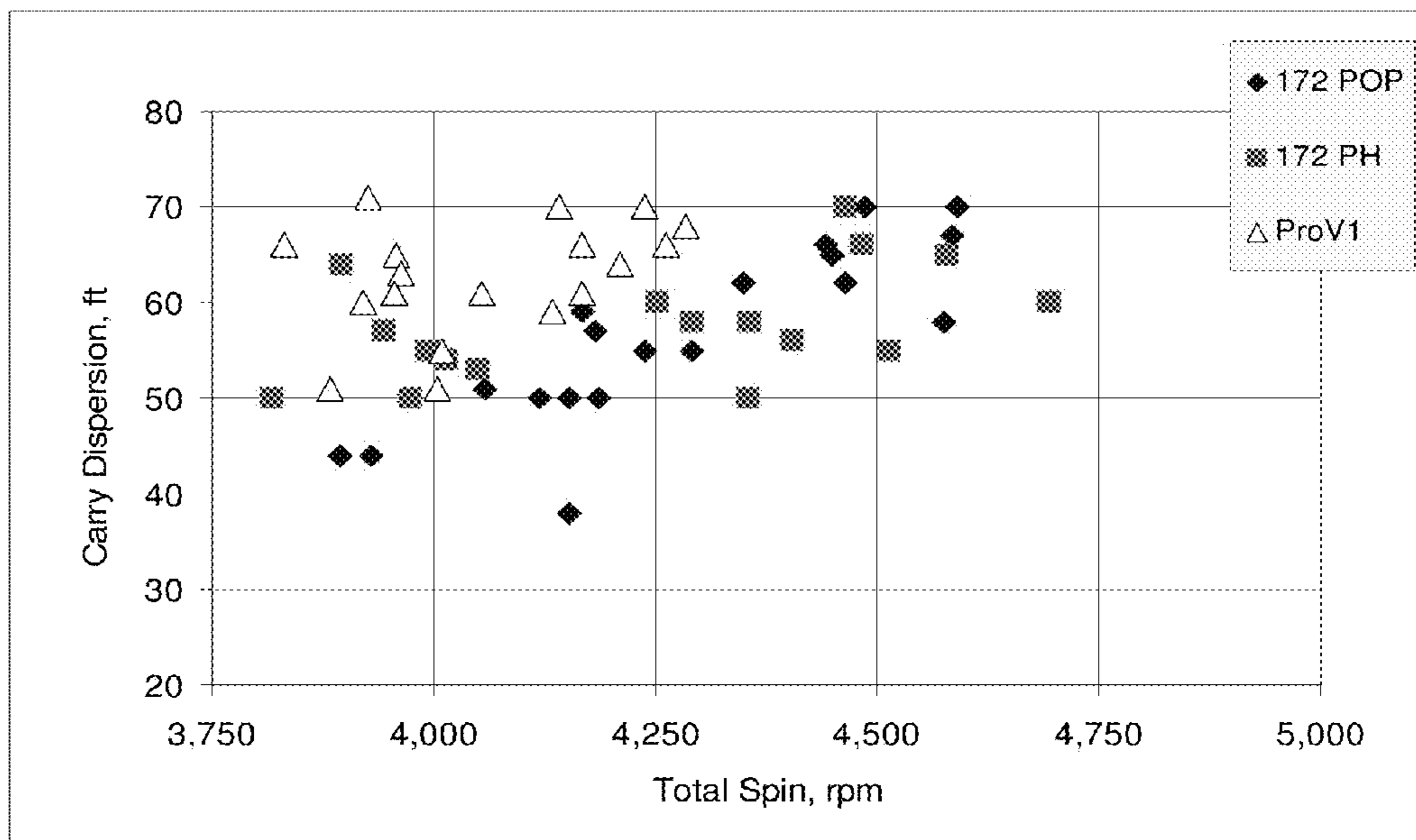


FIG. 13

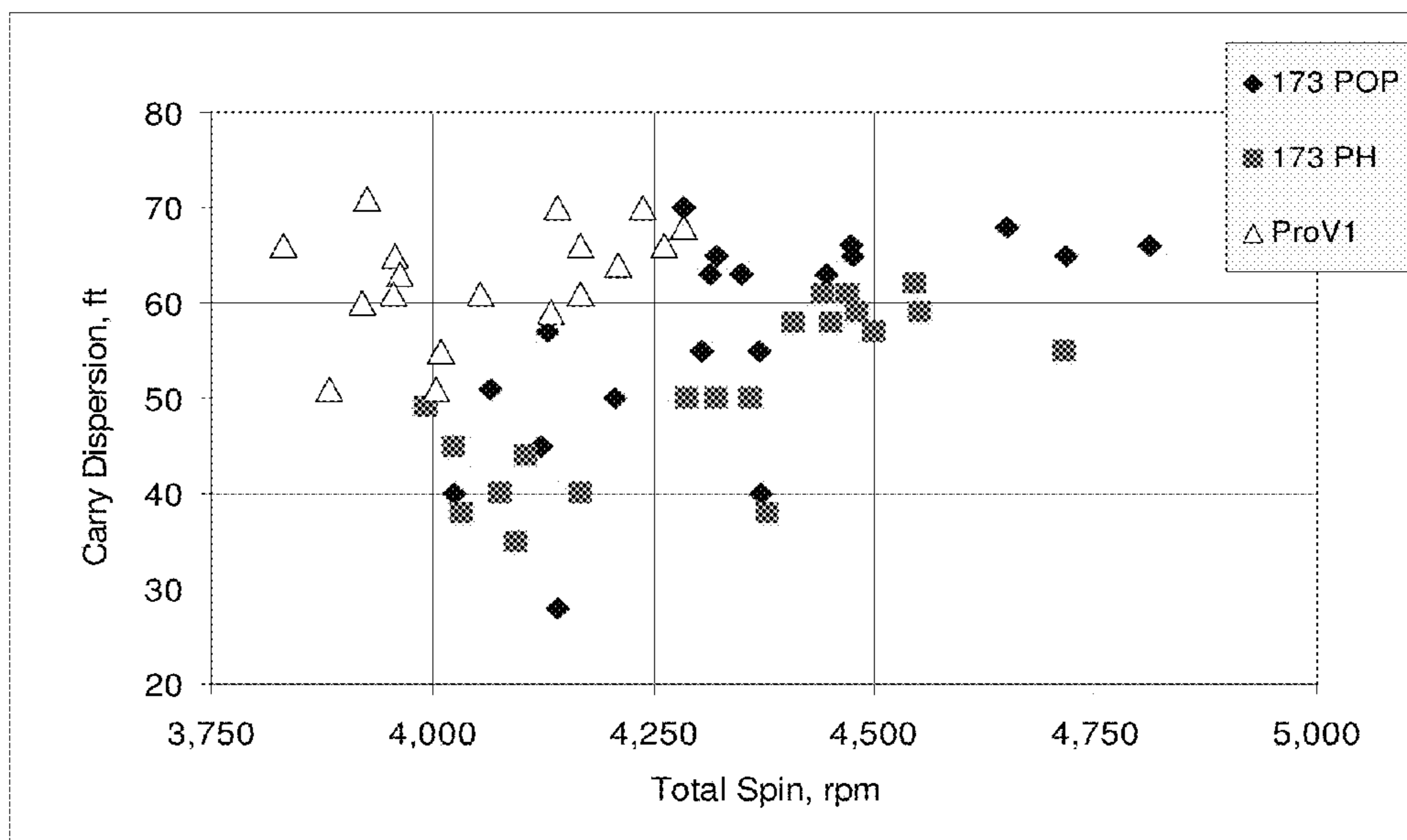


FIG. 14

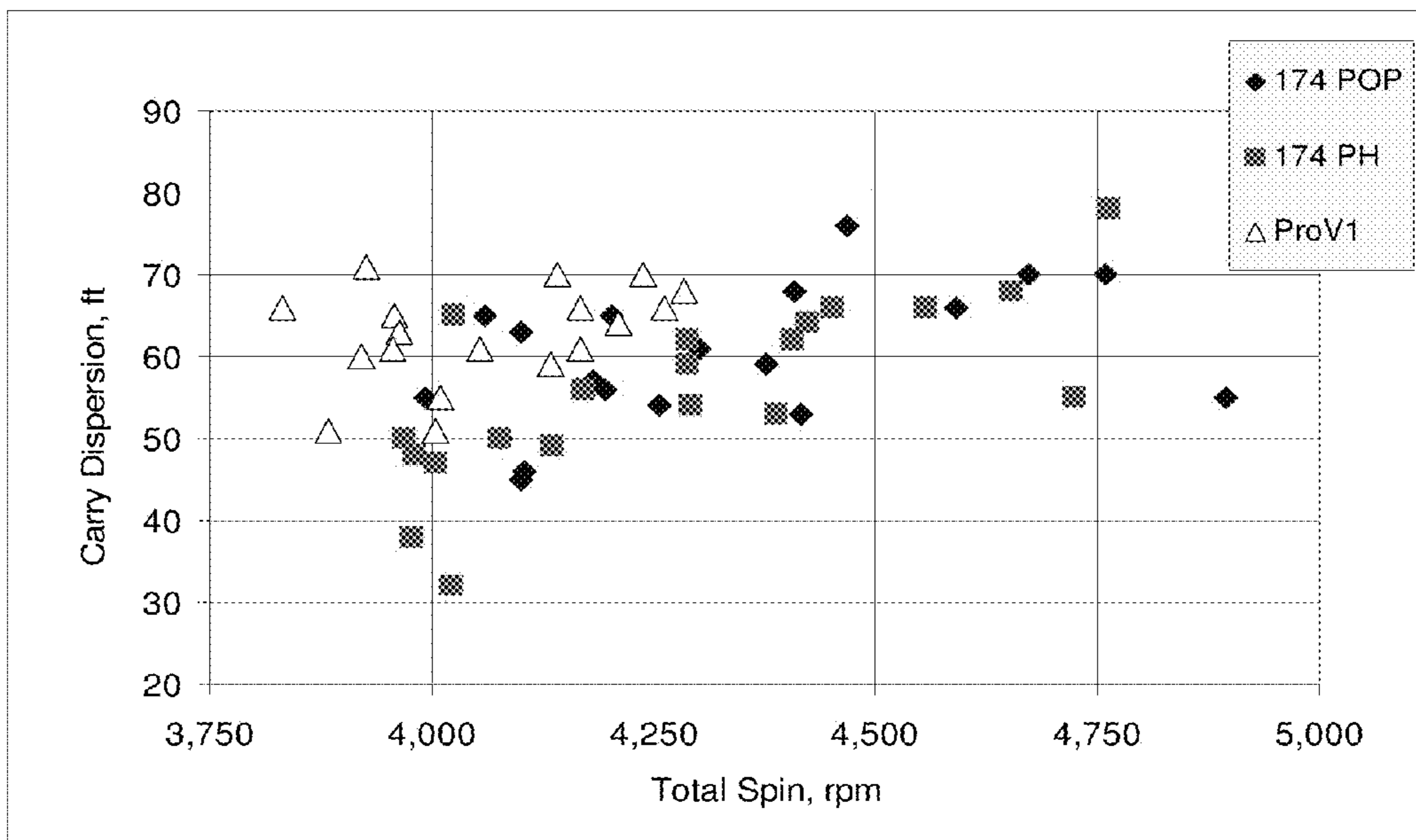


FIG. 15

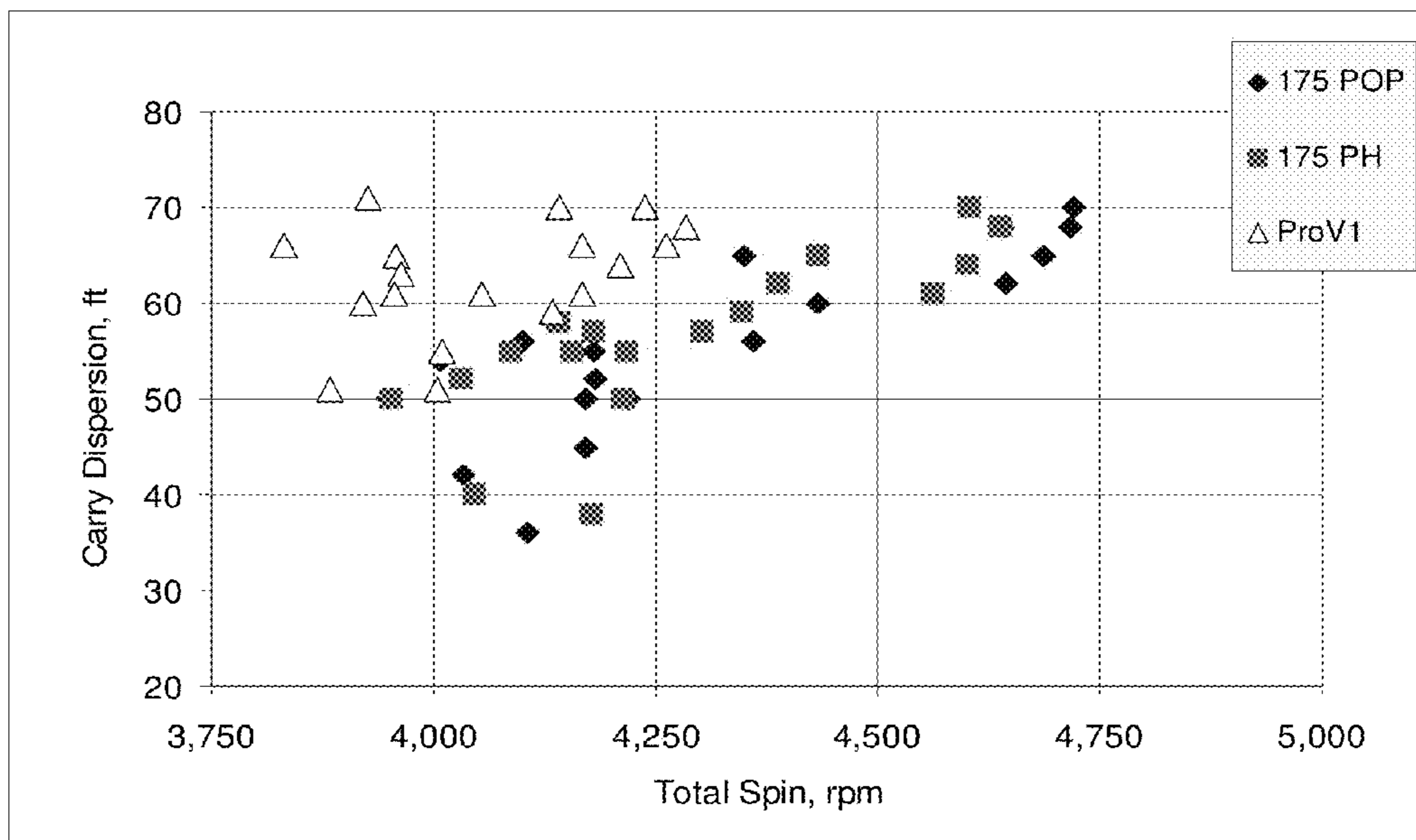


FIG. 16

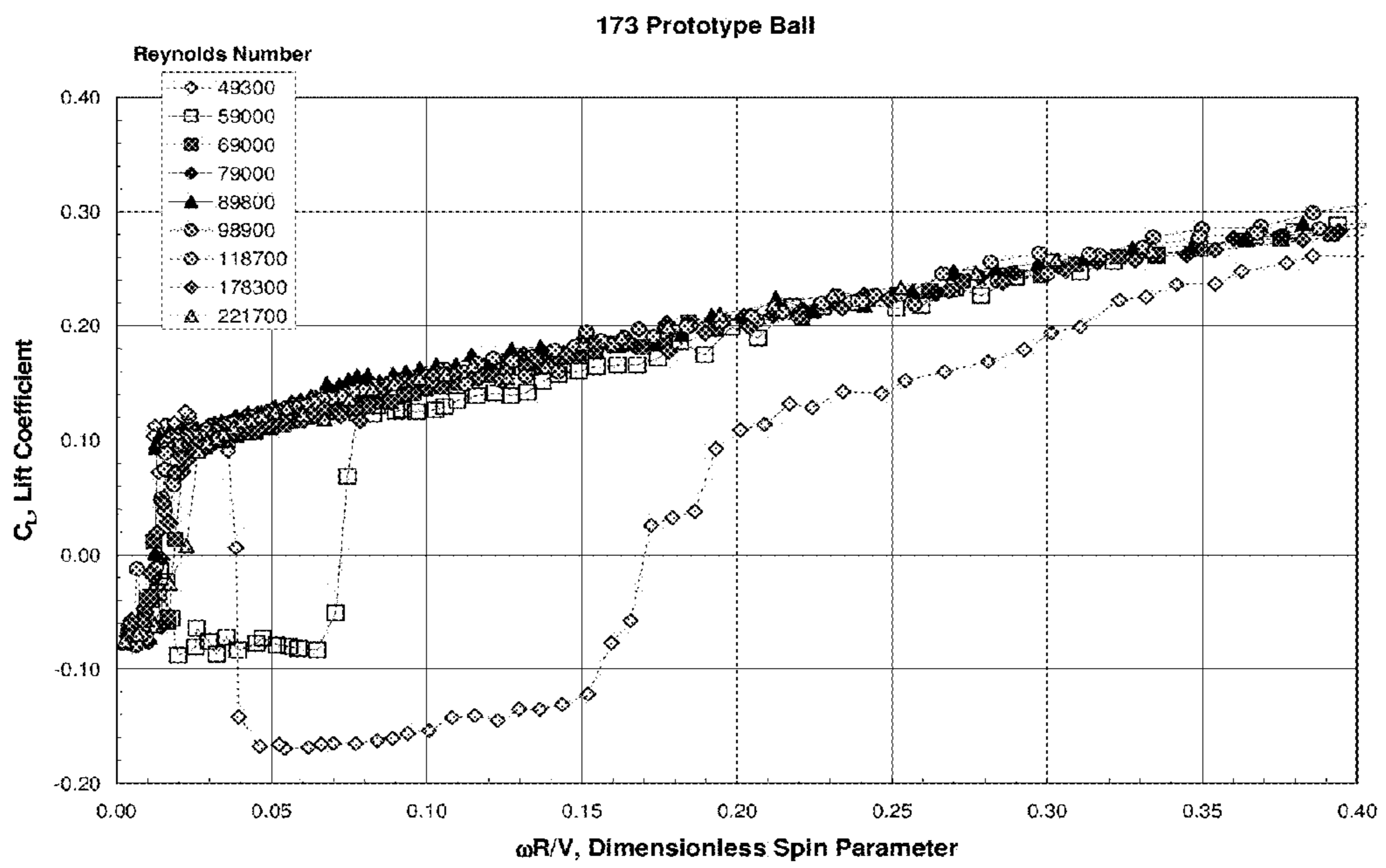


FIG. 17

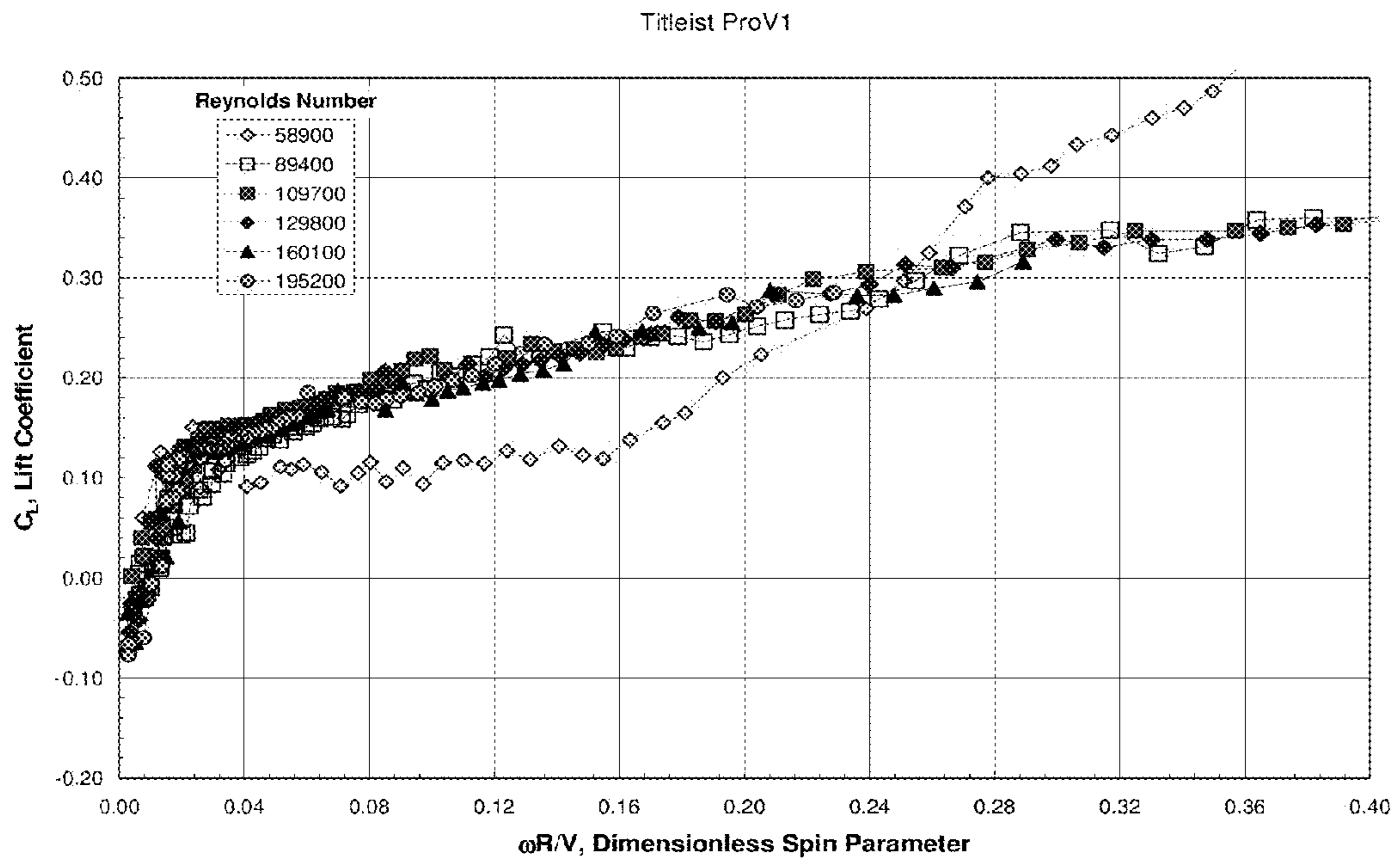


FIG. 18

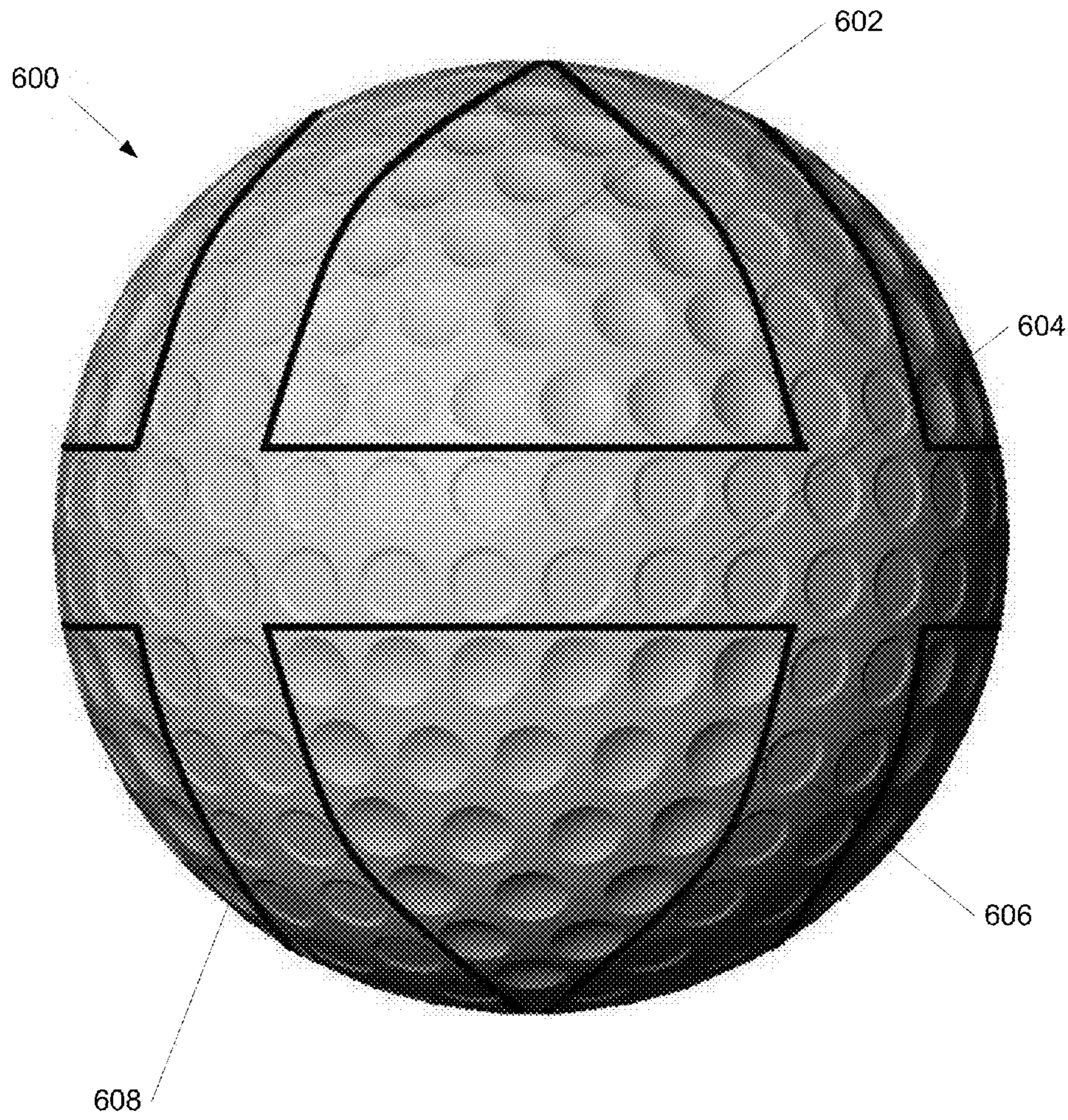


FIG. 19

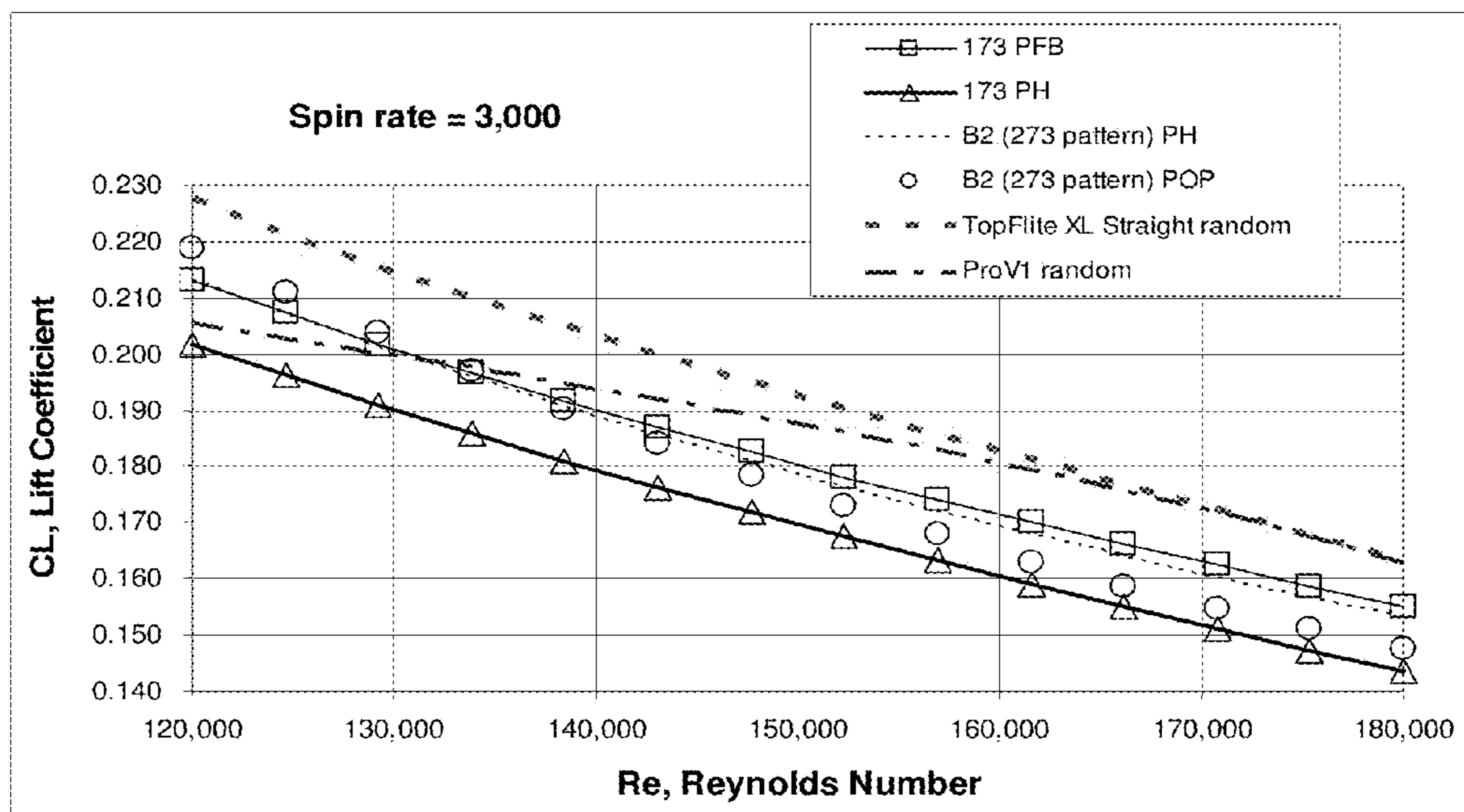


FIG. 20

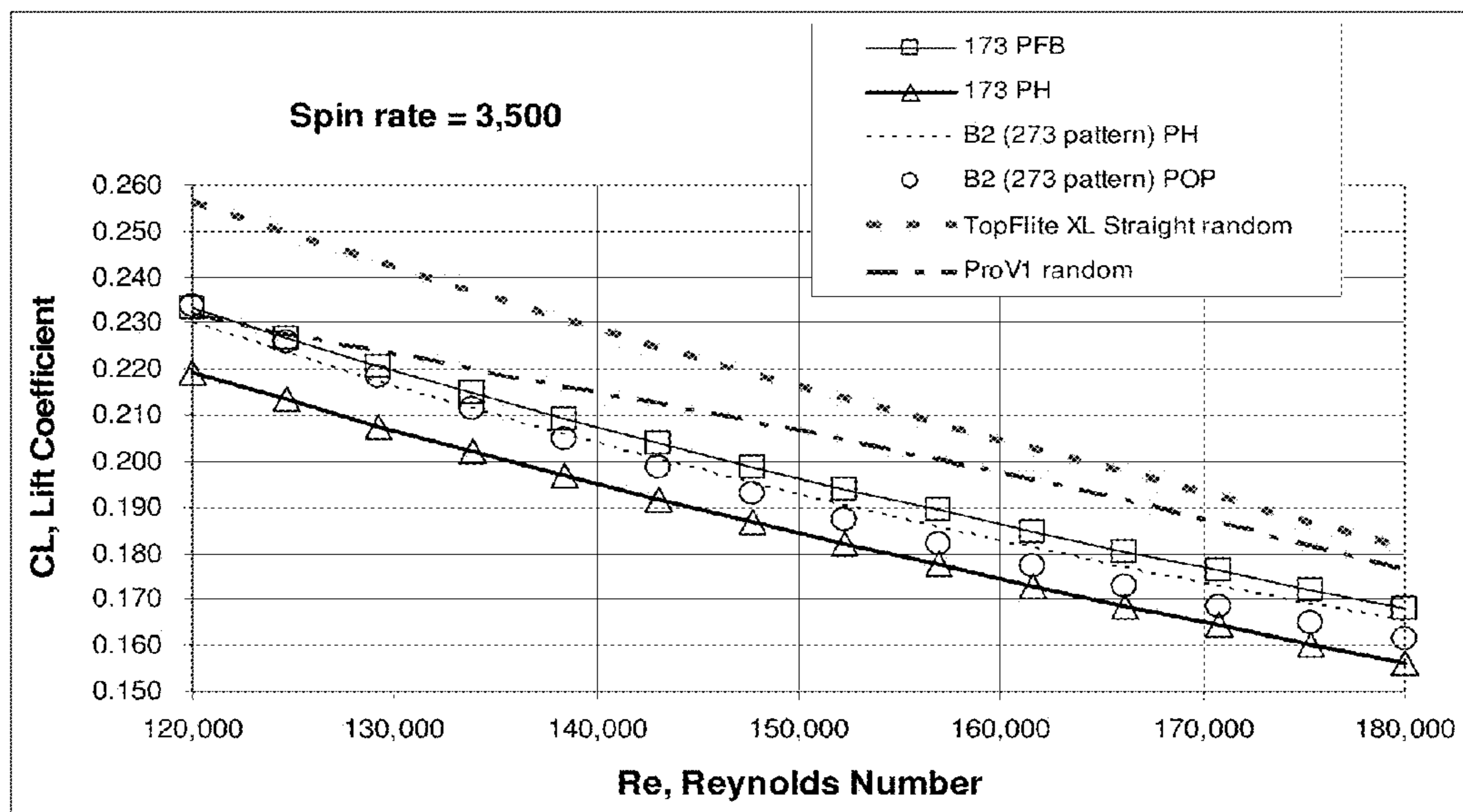


FIG. 21

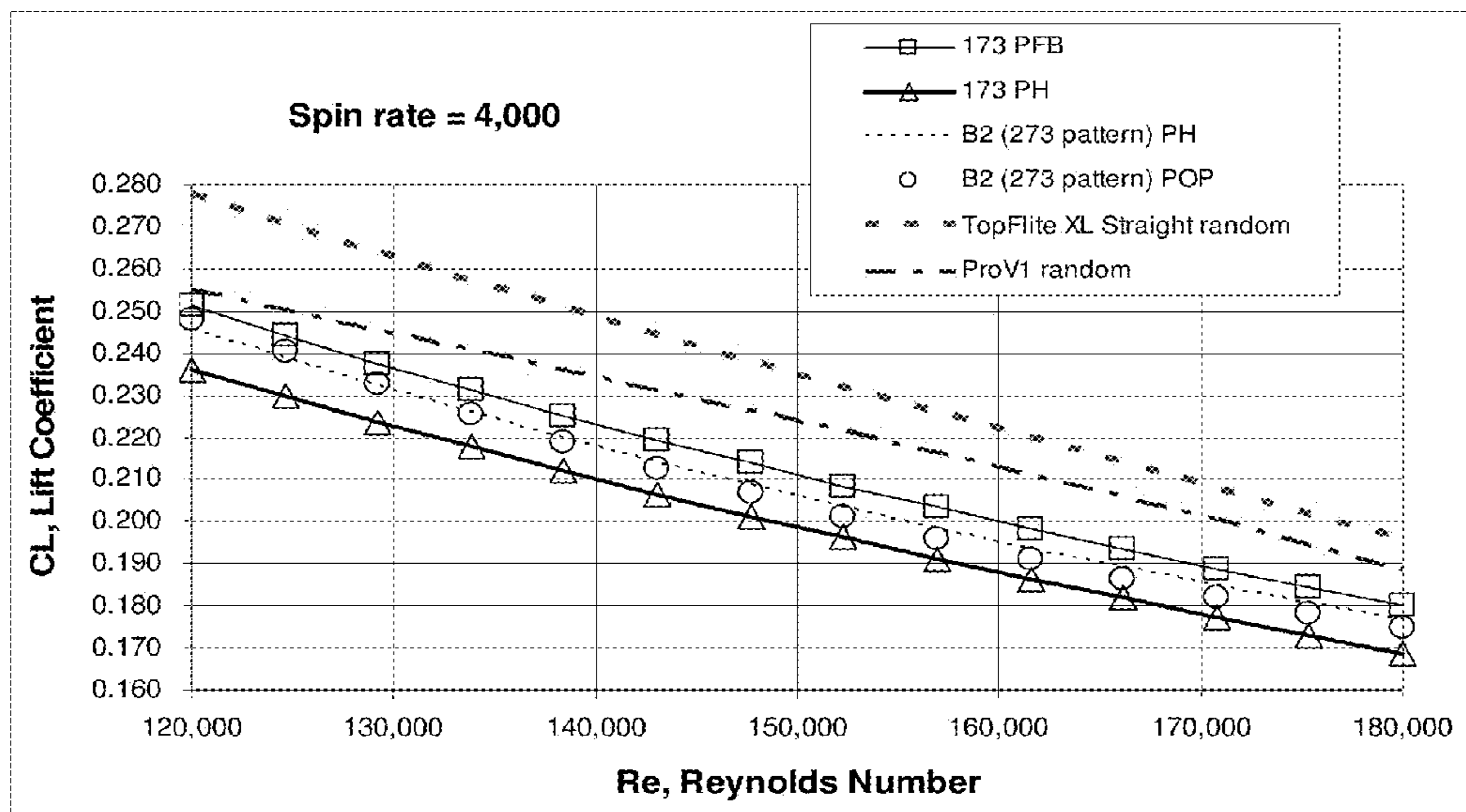


FIG. 22

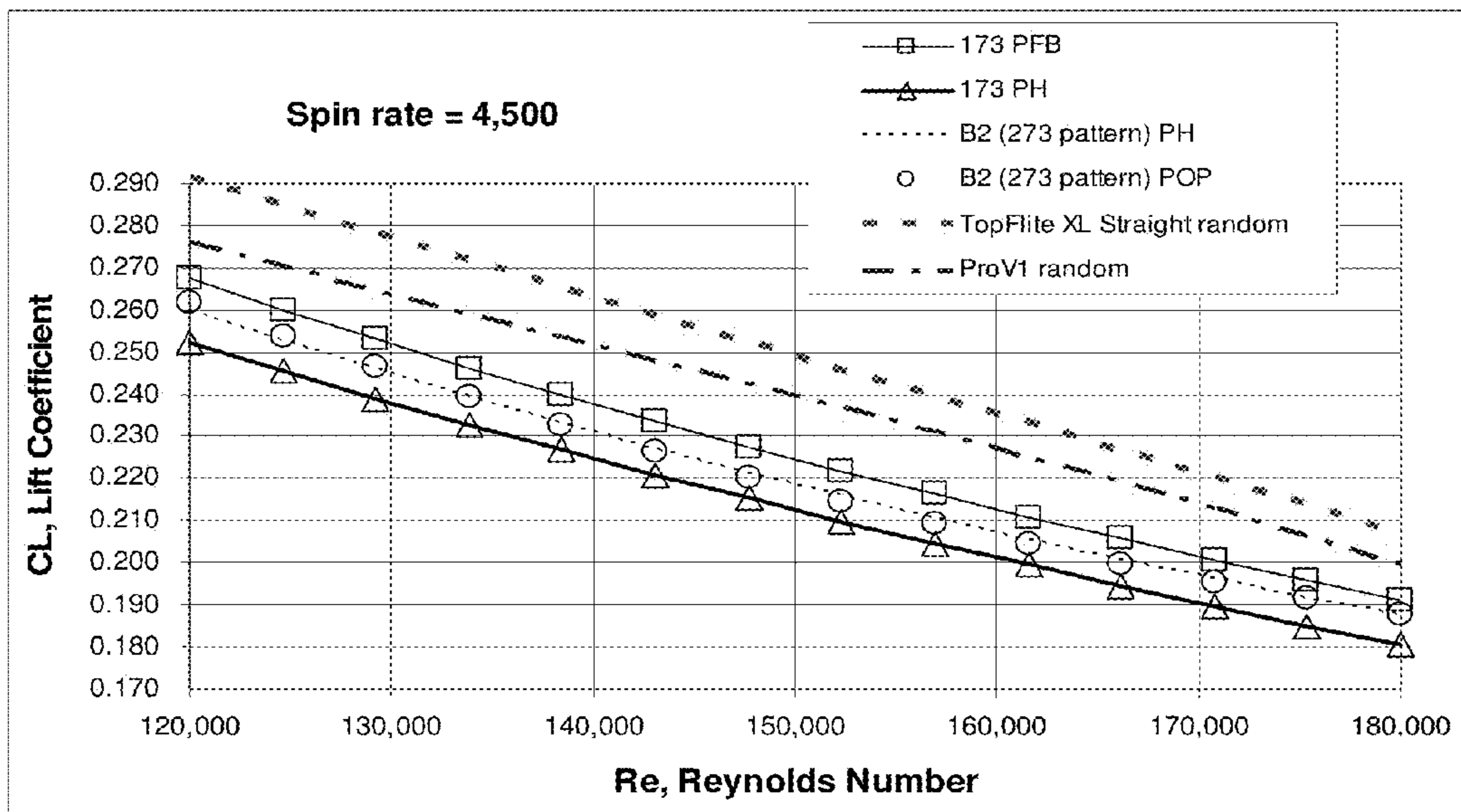


FIG. 23

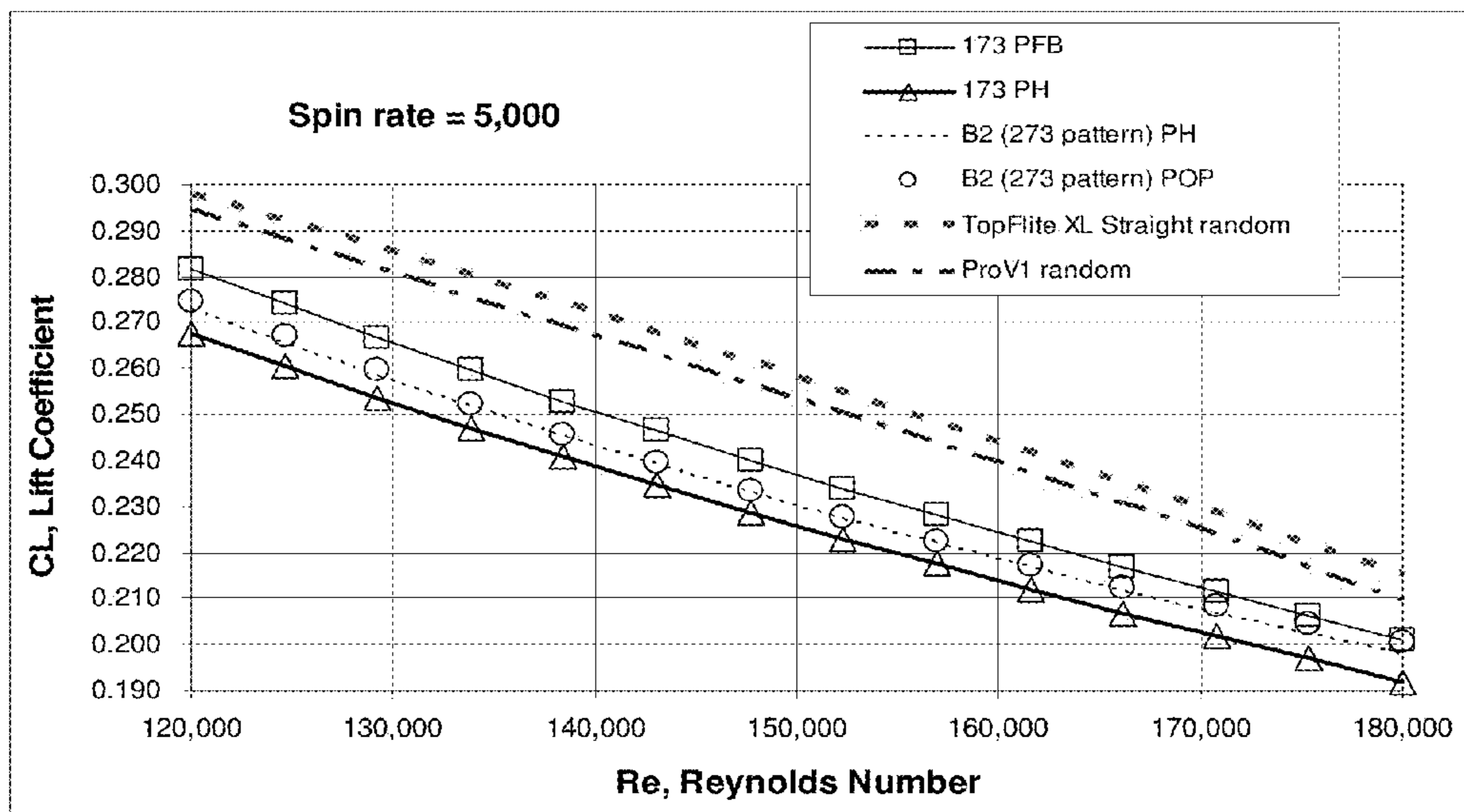


FIG. 24

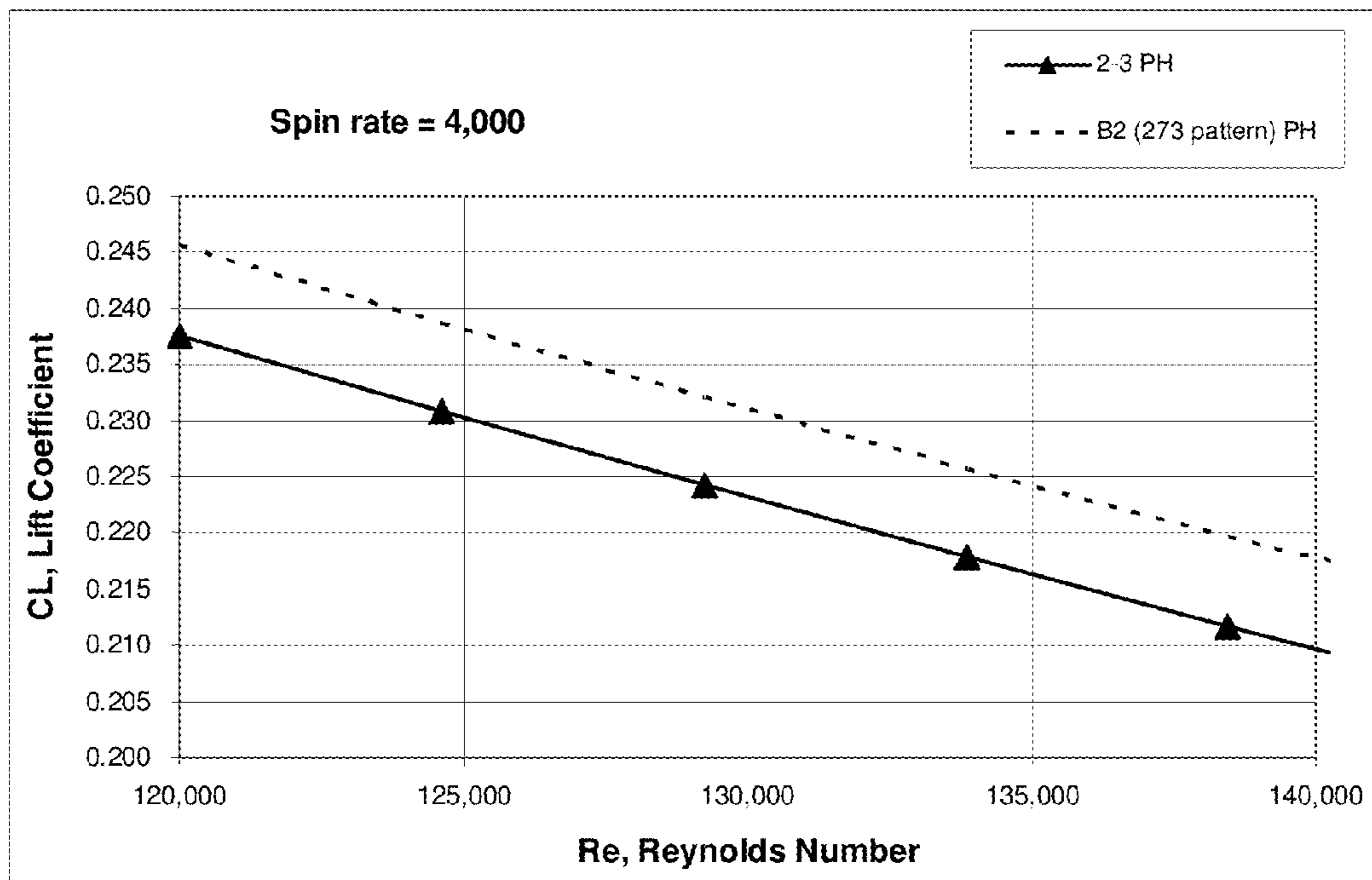


FIG. 25

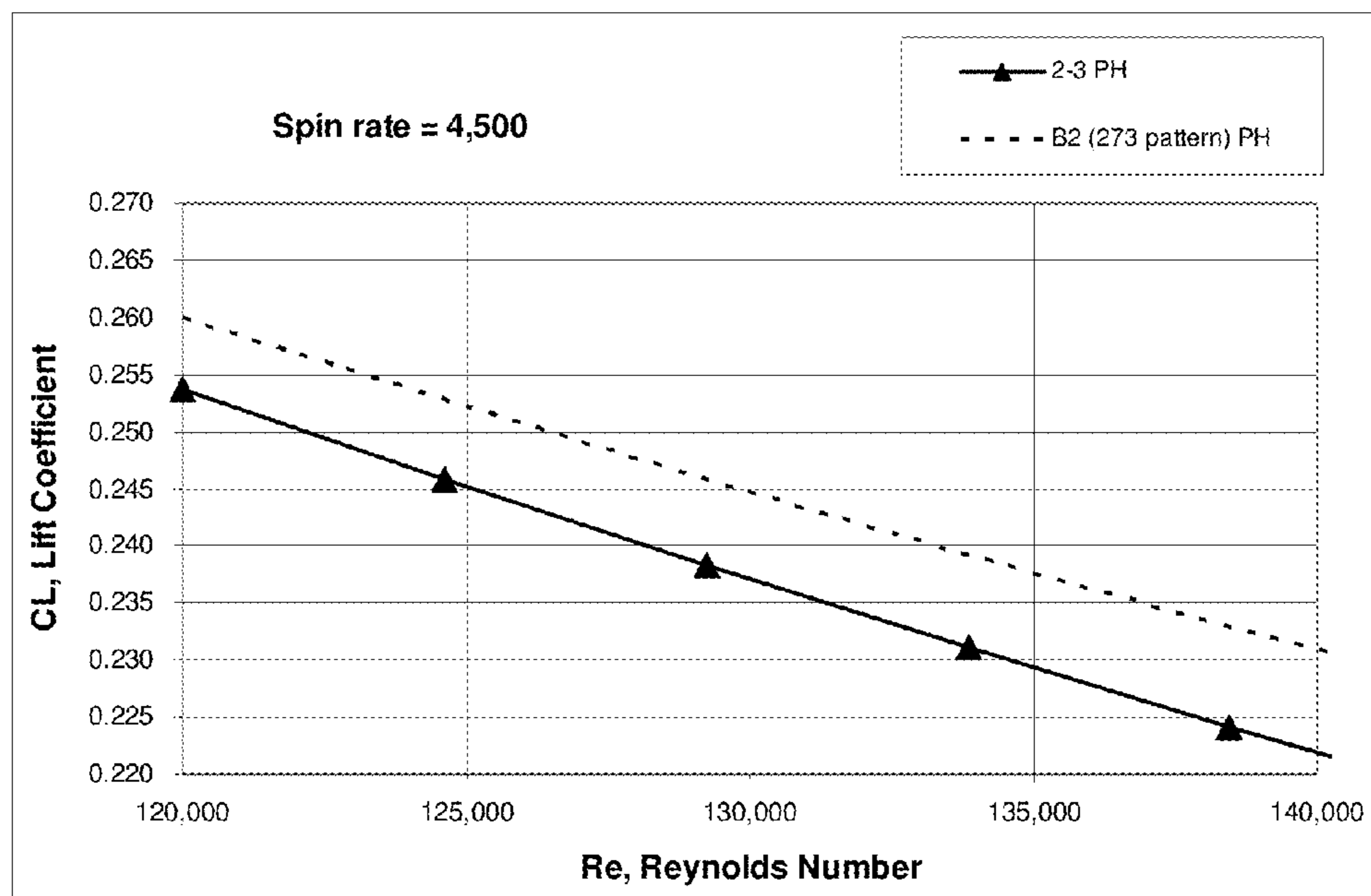


FIG. 26

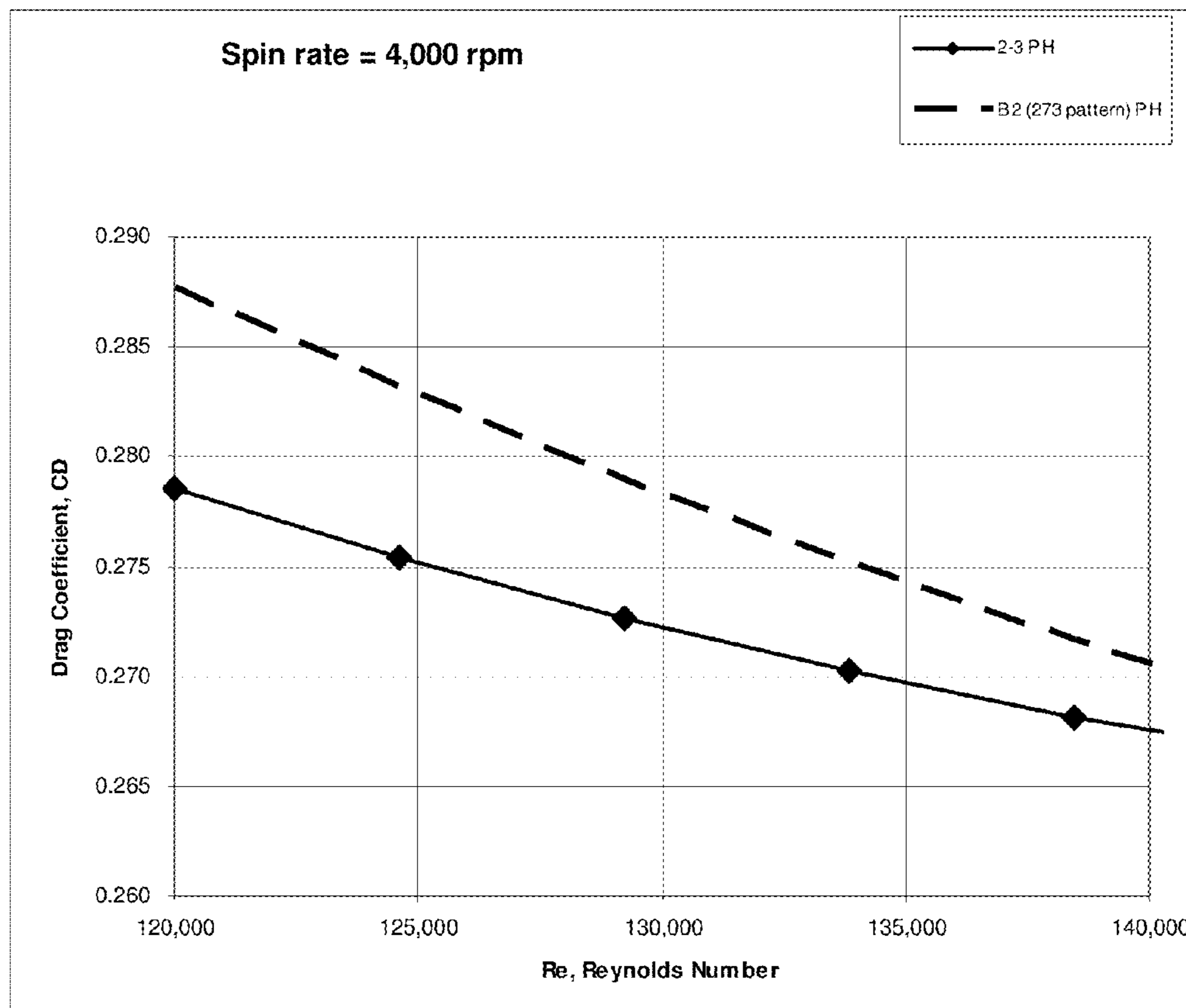


FIG. 27

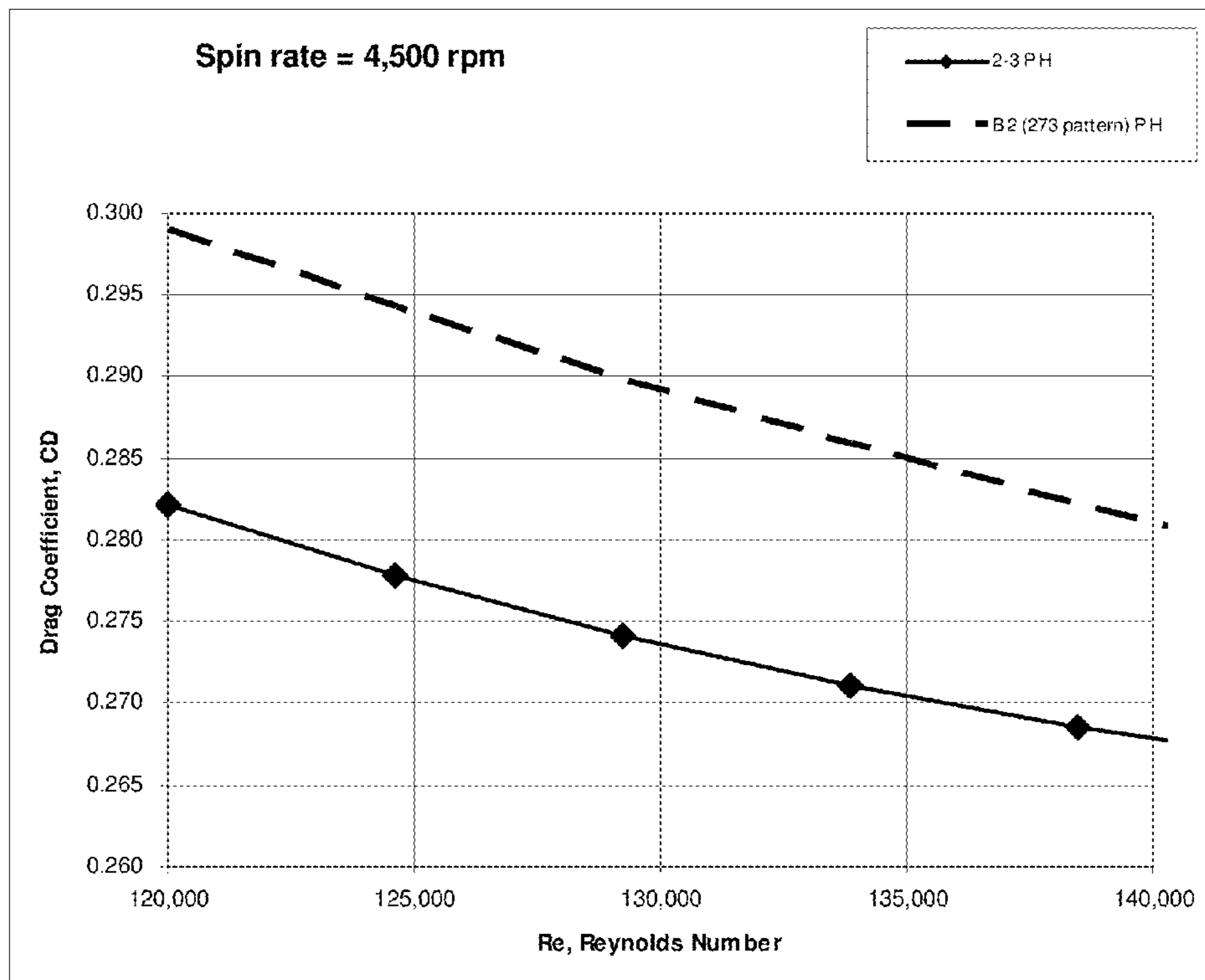


FIG. 28

LOW LIFT GOLF BALL

RELATED APPLICATIONS INFORMATION

This application is a Continuation-In-Part Application of, and claims the benefit under 35 U.S.C. §120 of, copending patent application Ser. No. 12/757,964 filed Apr. 9, 2010 and entitled "A Low Lift Golf Ball," which in turn claims the benefit under §119(e) of U.S. Provisional Application Ser. No. 61/168,134 filed Apr. 9, 2009 and entitled "Golf Ball With Improved Flight Characteristics," all of which are incorporated herein by reference in their entirety as if set forth in full.

BACKGROUND

1. Technical Field

The embodiments described herein are related to the field of golf balls and, more particularly, to a spherically symmetrical golf ball having a dimple pattern that generates low-lift in order to control dispersion of the golf ball during flight.

2. Related Art

The flight path of a golf ball is determined by many factors. Several of the factors can be controlled to some extent by the golfer, such as the ball's velocity, launch angle, spin rate, and spin axis. Other factors are controlled by the design of the ball, including the ball's weight, size, materials of construction, and aerodynamic properties.

The aerodynamic force acting on a golf ball during flight can be broken down into three separate force vectors: Lift, Drag, and Gravity. The lift force vector acts in the direction determined by the cross product of the spin vector and the velocity vector. The drag force vector acts in the direction opposite of the velocity vector. More specifically, the aerodynamic properties of a golf ball are characterized by its lift and drag coefficients as a function of the Reynolds Number (Re) and the Dimensionless Spin Parameter (DSP). The Reynolds Number is a dimensionless quantity that quantifies the ratio of the inertial to viscous forces acting on the golf ball as it flies through the air. The Dimensionless Spin Parameter is the ratio of the golf ball's rotational surface speed to its speed through the air.

Since the 1990's, in order to achieve greater distances, a lot of golf ball development has been directed toward developing golf balls that exhibit improved distance through lower drag under conditions that would apply to, e.g., a driver shot immediately after club impact as well as relatively high lift under conditions that would apply to the latter portion of, e.g., a driver shot as the ball is descending towards the ground. A lot of this development was enabled by new measurement devices that could more accurately and efficiently measure golf ball spin, launch angle, and velocity immediately after club impact.

Today the lift and drag coefficients of a golf ball can be measured using several different methods including an Indoor Test Range such as the one at the USGA Test Center in Far Hills, N.J., or an outdoor system such as the Trackman Net System made by Interactive Sports Group in Denmark. The testing, measurements, and reporting of lift and drag coefficients for conventional golf balls has generally focused on the golf ball spin and velocity conditions for a well hit straight driver shot—approximately 3,000 rpm or less and an initial ball velocity that results from a driver club head velocity of approximately 80-100 mph.

For right-handed golfers, particularly higher handicap golfers, a major problem is the tendency to "slice" the ball. The unintended slice shot penalizes the golfer in two ways: 1)

it causes the ball to deviate to the right of the intended flight path and 2) it can reduce the overall shot distance.

A sliced golf ball moves to the right because the ball's spin axis is tilted to the right. The lift force by definition is orthogonal to the spin axis and thus for a sliced golf ball the lift force is pointed to the right.

The spin-axis of a golf ball is the axis about which the ball spins and is usually orthogonal to the direction that the golf ball takes in flight. If a golf ball's spin axis is 0 degrees, i.e., a horizontal spin axis causing pure backspin, the ball will not hook or slice and a higher lift force combined with a 0-degree spin axis will only make the ball fly higher. However, when a ball is hit in such a way as to impart a spin axis that is more than 0 degrees, it hooks, and it slices with a spin axis that is less than 0 degrees. It is the tilt of the spin axis that directs the lift force in the left or right direction, causing the ball to hook or slice. The distance the ball unintentionally flies to the right or left is called Carry Dispersion. A lower flying golf ball, i.e., having a lower lift, is a strong indicator of a ball that will have lower Carry Dispersion.

The amount of lift force directed in the hook or slice direction is equal to: Lift Force*Sine (spin axis angle). The amount of lift force directed towards achieving height is: Lift Force*Cosine (spin axis angle).

A common cause of a sliced shot is the striking of the ball with an open clubface. In this case, the opening of the clubface also increases the effective loft of the club and thus increases the total spin of the ball. With all other factors held constant, a higher ball spin rate will in general produce a higher lift force and this is why a slice shot will often have a higher trajectory than a straight or hook shot.

Table 1 shows the total ball spin rates generated by a golfer with club head speeds ranging from approximately 85-105 mph using a 10.5 degree driver and hitting a variety of prototype golf balls and commercially available golf balls that are considered to be low and normal spin golf balls:

TABLE 1

Spin Axis, degree	Typical Total Spin, rpm	Type Shot
-30	2,500-5,000	Strong Slice
-15	1,700-5,000	Slice
0	1,400-2,800	Straight
+15	1,200-2,500	Hook
+30	1,000-1,800	Strong Hook

If the club path at the point of impact is "outside-in" and the clubface is square to the target, a slice shot will still result, but the total spin rate will be generally lower than a slice shot hit with the open clubface. In general, the total ball spin will increase as the club head velocity increases.

In order to overcome the drawbacks of a slice, some golf ball manufacturers have modified how they construct a golf ball, mostly in ways that tend to lower the ball's spin rate. Some of these modifications include: 1) using a hard cover material on a two-piece golf ball, 2) constructing multi-piece balls with hard boundary layers and relatively soft thin covers in order to lower driver spin rate and preserve high spin rates on short irons, 3) moving more weight towards the outer layers of the golf ball thereby increasing the moment of inertia of the golf ball, and 4) using a cover that is constructed or treated in such a way so as to have a more slippery surface.

Others have tried to overcome the drawbacks of a slice shot by creating golf balls where the weight is distributed inside the ball in such a way as to create a preferred axis of rotation.

Still others have resorted to creating asymmetric dimple patterns in order to affect the flight of the golf ball and reduce the drawbacks of a slice shot. One such example was the Polara™ golf ball with its dimple pattern that was designed with different type dimples in the polar and equatorial regions of the ball.

In reaction to the introduction of the Polara golf ball, which was intentionally manufactured with an asymmetric dimple pattern, the USGA created the “Symmetry Rule”. As a result, all golf balls not conforming to the USGA Symmetry Rule are judged to be non-conforming to the USGA Rules of Golf and are thus not allowed to be used in USGA sanctioned golf competitions.

These golf balls with asymmetric dimples patterns or with manipulated weight distributions may be effective in reducing dispersion caused by a slice shot, but they also have their limitations, most notably the fact that they do not conform with the USGA Rules of Golf and that these balls must be oriented a certain way prior to club impact in order to display their maximum effectiveness.

The method of using a hard cover material or hard boundary layer material or slippery cover will reduce to a small extent the dispersion caused by a slice shot, but often does so at the expense of other desirable properties such as the ball spin rate off of short irons or the higher cost required to produce a multi-piece ball.

SUMMARY

A low lift golf ball is described herein.

According to one aspect, a golf ball having a plurality of dimples formed on its outer surface, the outer surface of the golf ball being divided into plural areas comprising at least first areas containing a plurality of first dimples and second areas containing a plurality of second dimples, the areas together forming a spherical polyhedron shape, wherein the first dimples are spherical truncated dimples and the second dimples are spherical dimples, and the second dimples are of larger radius and larger chord depth than the first dimples.

These and other features, aspects, and embodiments are described below in the section entitled “Detailed Description.”

BRIEF DESCRIPTION OF THE DRAWINGS

Features, aspects, and embodiments are described in conjunction with the attached drawings, in which:

FIG. 1 is a graph of the total spin rate versus the ball spin axis for various commercial and prototype golf balls hit with a driver at club head speed between 85-105 mph;

FIG. 2 is a picture of golf ball with a dimple pattern in accordance with one embodiment;

FIG. 3 is a top-view schematic diagram of a golf ball with a cuboctahedron pattern in accordance with one embodiment and in the poles-forward-backward (PFB) orientation;

FIG. 4 is a schematic diagram showing the triangular polar region of another embodiment of the golf ball with a cuboctahedron pattern of FIG. 3;

FIG. 5 is a graph of the total spin rate and Reynolds number for the TopFlite XL Straight golf ball and a B2 prototype ball, configured in accordance with one embodiment, hit with a driver club using a Golf Labs robot;

FIG. 6 is a graph of the Lift Coefficient versus Reynolds Number for the golf ball shots shown in FIG. 5;

FIG. 7 is a graph of Lift Coefficient versus flight time for the golf ball shots shown in FIG. 5;

FIG. 8 is a graph of the Drag Coefficient versus Reynolds Number for the golf ball shots shown in FIG. 5;

FIGS. 9 is a graph of the Drag Coefficient versus flight time for the golf ball shots shown in FIG. 5;

FIG. 10 is a diagram illustrating the relationship between the chord depth of a truncated and a spherical dimple in accordance with one embodiment;

FIG. 11 is a graph illustrating the max height versus total spin for all of a 172-175 series golf balls, configured in accordance with certain embodiments, and the Pro V1® when hit with a driver imparting a slice on the golf balls;

FIG. 12 is a graph illustrating the carry dispersion for the balls tested and shown in FIG. 11;

FIG. 13 is a graph of the carry dispersion versus initial total spin rate for a golf ball with the 172 dimple pattern and the Pro V1® for the same robot test data shown in FIG. 11;

FIG. 14 is a graph of the carry dispersion versus initial total spin rate for a golf ball with the 173 dimple pattern and the Pro V1® for the same robot test data shown in FIG. 11;

FIG. 15 is a graph of the carry dispersion versus initial total spin rate for a golf ball with the 174 dimple pattern and the Pro V1® for the same robot test data shown in FIG. 11;

FIG. 16 is a graph of the carry dispersion versus initial total spin rate for a golf ball with the 175 dimple pattern and the Pro V1® for the same robot test data shown in FIG. 11;

FIG. 17 is a graph of the wind tunnel testing results showing Lift Coefficient (CL) versus DSP for the 173 golf ball against different Reynolds Numbers;

FIG. 18 is a graph of the wind tunnel test results showing the CL versus DSP for the Pro V1 golf ball against different Reynolds Numbers;

FIG. 19 is picture of a golf ball with a dimple pattern in accordance with another embodiment;

FIG. 20 is a graph of the lift coefficient versus Reynolds Number at 3,000 rpm spin rate for the TopFlite® XL Straight, Pro V1®, 173 dimple pattern and a 273 dimple pattern in accordance with certain embodiments;

FIG. 21 is a graph of the lift coefficient versus Reynolds Number at 3,500 rpm spin rate for the TopFlite® XL Straight, Pro V1®, 173 dimple pattern and 273 dimple pattern;

FIG. 22 is a graph of the lift coefficient versus Reynolds Number at 4,000 rpm spin rate for the TopFlite® XL Straight, Pro V1®, 173 dimple pattern and 273 dimple pattern;

FIG. 23 is a graph of the lift coefficient versus Reynolds Number at 4,500 rpm spin rate for the TopFlite® XL Straight, Pro V1®, 173 dimple pattern and 273 dimple pattern;

FIG. 24 is a graph of the lift coefficient versus Reynolds Number at 5,000 rpm spin rate for the TopFlite® XL Straight, Pro V1®, 173 dimple pattern and 273 dimple pattern;

FIG. 25 is a graph of the lift coefficient versus Reynolds Number at 4000 RPM initial spin rate for the 273 dimple pattern and 2-3 dimple pattern balls of Tables 10 and 11;

FIG. 26 is a graph of the lift coefficient versus Reynolds Number at 4500 RPM initial spin rate for the 273 dimple pattern and 2-3 dimple pattern balls of Tables 10 and 11;

FIG. 27 is a graph of the drag coefficient versus Reynolds Number at 4000 RPM initial spin rate for the 273 dimple pattern and 2-3 dimple pattern balls of Tables 10 and 11; and

FIG. 28 is a graph of the drag coefficient versus Reynolds Number at 4500 RPM initial spin rate for the 273 dimple pattern and 2-3 dimple pattern balls of Tables 10 and 11.

DETAILED DESCRIPTION

The embodiments described herein may be understood more readily by reference to the following detailed description. However, the techniques, systems, and operating struc-

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tures described can be embodied in a wide variety of forms and modes, some of which may be quite different from those in the disclosed embodiments. Consequently, the specific structural and functional details disclosed herein are merely representative. It must be noted that, as used in the specification and the appended claims, the singular forms “a”, “an”, and “the” include plural referents unless the context clearly indicates otherwise.

The embodiments described below are directed to the design of a golf ball that achieves low lift right after impact when the velocity and spin are relatively high. In particular, the embodiments described below achieve relatively low lift even when the spin rate is high, such as that imparted when a golfer slices the golf ball, e.g., 3500 rpm or higher. In the embodiments described below, the lift coefficient after impact can be as low as about 0.18 or less, and even less than 0.15 under such circumstances. In addition, the lift can be significantly lower than conventional golf balls at the end of flight, i.e., when the speed and spin are lower. For example, the lift coefficient can be less than 0.20 when the ball is nearing the end of flight.

As noted above, conventional golf balls have been designed for low initial drag and high lift toward the end of flight in order to increase distance. For example, U.S. Pat. No. 6,224,499 to Ogg teaches and claims a lift coefficient greater than 0.18 at a Reynolds number (Re) of 70,000 and a spin of 2000 rpm, and a drag coefficient less than 0.232 at a Re of 180,000 and a spin of 3000 rpm. One of skill in the art will understand that a Re of 70,000 and spin of 2000 rpm are industry standard parameters for describing the end of flight. Similarly, one of skill in the art will understand that a Re of greater than about 160,000, e.g., about 180,000, and a spin of 3000 rpm are industry standard parameters for describing the beginning of flight for a straight shot with only back spin.

The lift (CL) and drag coefficients (CD) vary by golf ball design and are generally a function of the velocity and spin rate of the golf ball. For a spherically symmetrical golf ball the lift and drag coefficients are for the most part independent of the golf ball orientation. The maximum height a golf ball achieves during flight is directly related to the lift force generated by the spinning golf ball while the direction that the golf ball takes, specifically how straight a golf ball flies, is related to several factors, some of which include spin rate and spin axis orientation of the golf ball in relation to the golf ball's direction of flight. Further, the spin rate and spin axis are important in specifying the direction and magnitude of the lift force vector.

The lift force vector is a major factor in controlling the golf ball flight path in the x, y, and z directions. Additionally, the total lift force a golf ball generates during flight depends on several factors, including spin rate, velocity of the ball relative to the surrounding air and the surface characteristics of the golf ball.

For a straight shot, the spin axis is orthogonal to the direction the ball is traveling and the ball rotates with perfect backspin. In this situation, the spin axis is 0 degrees. But if the ball is not struck perfectly, then the spin axis will be either positive (hook) or negative (slice). FIG. 1 is a graph illustrating the total spin rate versus the spin axis for various commercial and prototype golf balls hit with a driver at club head speed between 85-105 mph. As can be seen, when the spin axis is negative, indicating a slice, the spin rate of the ball increases. Similarly, when the spin axis is positive, the spin rate decreases initially but then remains essentially constant with increasing spin axis.

The increased spin imparted when the ball is sliced, increases the lift coefficient (CL). This increases the lift force

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in a direction that is orthogonal to the spin axis. In other words, when the ball is sliced, the resulting increased spin produces an increased lift force that acts to “pull” the ball to the right. The more negative the spin axis, the greater the portion of the lift force acting to the right, and the greater the slice.

Thus, in order to reduce this slice effect, the ball must be designed to generate a relatively lower lift force at the greater spin rates generated when the ball is sliced.

Referring to FIG. 2, there is shown golf ball 100, which provides a visual description of one embodiment of a dimple pattern that achieves such low initial lift at high spin rates. FIG. 2 is a computer generated picture of dimple pattern 173. As shown in FIG. 2, golf ball 100 has an outer surface 105, which has a plurality of dissimilar dimple types arranged in a cuboctahedron configuration. In the example of FIG. 2, golf ball 100 has larger truncated dimples within square region 110 and smaller spherical dimples within triangular region 115 on the outer surface 105. The example of FIG. 2 and other embodiments are described in more detail below; however, as will be explained, in operation, dimple patterns configured in accordance with the embodiments described herein disturb the airflow in such a way as to provide a golf ball that exhibits low lift at the spin rates commonly seen with a slice shot as described above.

As can be seen, regions 110 and 115 stand out on the surface of ball 100 unlike conventional golf balls. This is because the dimples in each region are configured such that they have high visual contrast. This is achieved for example by including visually contrasting dimples in each area. For example, in one embodiment, flat, truncated dimples are included in region 110 while deeper, round or spherical dimples are included in region 115. Additionally, the radius of the dimples can also be different adding to the contrast.

But this contrast in dimples does not just produce a visually contrasting appearance; it also contributes to each region having a different aerodynamic effect. Thereby, disturbing air flow in such a manner as to produce low lift as described herein.

While conventional golf balls are often designed to achieve maximum distance by having low drag at high speed and high lift at low speed, when conventional golf balls are tested, including those claimed to be “straighter,” it can be seen that these balls had quite significant increases in lift coefficients (CL) at the spin rates normally associated with slice shots. Whereas balls configured in accordance with the embodiments described herein exhibit lower lift coefficients at the higher spin rates and thus do not slice as much.

A ball configured in accordance with the embodiments described herein and referred to as the B2 Prototype, which is a 2-piece Surlyn-covered golf ball with a polybutadiene rubber based core and dimple pattern “273”, and the TopFlite® XL Straight ball were hit with a Golf Labs robot using the same setup conditions so that the initial spin rates were about 3,400-3,500 rpm at a Reynolds Number of about 170,000. The spin rate and Re conditions near the end of the trajectory were about 2,900 to 3,200 rpm at a Reynolds Number of about 80,000. The spin rates and ball trajectories were obtained using a 3-radar unit Trackman Net System. FIG. 5 illustrates the full trajectory spin rate versus Reynolds Number for the shots and balls described above.

The B2 prototype ball had dimple pattern design 273, shown in FIG. 4. Dimple pattern design 273 is based on a cuboctahedron layout and has a total of 504 dimples. This is the inverse of pattern 173 since it has larger truncated dimples within triangular regions 115 and smaller spherical dimples within square regions or areas 110 on the outer surface of the

ball. A spherical truncated dimple is a dimple which has a spherical side wall and a flat inner end, as seen in the triangular regions of FIG. 4. The dimple patterns 173 and 273, and alternatives, are described in more detail below with reference to Tables 5 to 11.

FIG. 6 illustrates the CL versus Re for the same shots shown in FIG. 5; TopFlite® XL Straight and the B2 prototype golf ball which was configured in accordance with the systems and methods described herein. As can be seen, the B2 ball has a lower CL over the range of Re from about 75,000 to 170,000. Specifically, the CL for the B2 prototype never exceeds 0.27, whereas the CL for the TopFlite® XL Straight gets well above 0.27. Further, at a Re of about 165,000, the CL for the B2 prototype is about 0.16, whereas it is about 0.19 or above for the TopFlite® XL Straight.

FIGS. 5 and 6 together illustrate that the B2 ball with dimple pattern 273 exhibits significantly less lift force at spin rates that are associated with slices. As a result, the B2 prototype will be much straighter, i.e., will exhibit a much lower carry dispersion. For example, a ball configured in accordance with the embodiments described herein can have a CL of less than about 0.22 at a spin rate of 3,200-3,500 rpm and over a range of Re from about 120,000 to 180,000. For example, in certain embodiments, the CL can be less than 0.18 at 3500 rpm for Re values above about 155,000.

This is illustrated in the graphs of FIGS. 20-24, which show the lift coefficient versus Reynolds Number at spin rates of 3,000 rpm, 3,500 rpm, 4,000 rpm, 4,500 rpm and 5,000 rpm, respectively, for the TopFlite® XL Straight, Pro V1®, 173 dimple pattern, and 273 dimple pattern. To obtain the regression data shown in FIGS. 23-28, a Trackman Net System consisting of 3 radar units was used to track the trajectory of a golf ball that was struck by a Golf Labs robot equipped with various golf clubs. The robot was setup to hit a straight shot with various combinations of initial spin and velocity. A wind gauge was used to measure the wind speed at approximately 20 ft elevation near the robot location. The Trackman Net System measured trajectory data (x, y, z location vs. time) were then used to calculate the lift coefficients (CL) and drag coefficients (CD) as a function of measured time-dependent quantities including Reynolds Number, Ball Spin Rate, and Dimensionless Spin Parameter. Each golf ball model or design was tested under a range of velocity and spin conditions that included 3,000-5,000 rpm spin rate and 120,000-180,000 Reynolds Number. It will be understood that the Reynolds Number range of 150,000-180,000 covers the initial ball velocities typical for most recreational golfers, who have club head speeds of 85-100 mph. A 5-term multivariable regression model was then created from the data for each ball designed in accordance with the embodiments described herein for the lift and drag coefficients as a function of Reynolds Number (Re) and Dimensionless Spin Parameter (W), i.e., as a function of Re, W, Re², W², ReW, etc. Typically the predicted CD and CL values within the measured Re and W space (interpolation) were in close agreement with the measured CD and CL values. Correlation coefficients of >96% were typical.

Under typical slice conditions, with spin rates of 3,500 rpm or greater, the 173 and 273 dimple patterns exhibit lower lift coefficients than the other golf balls. Lower lift coefficients translate into lower trajectory for straight shots and less dispersion for slice shots. Balls with dimple patterns 173 and 273 have approximately 10% lower lift coefficients than the other golf balls under Re and spin conditions characteristics of slice shots. Robot tests show the lower lift coefficients result in at least 10% less dispersion for slice shots.

For example, referring again to FIG. 6, it can be seen that while the TopFlite® XL Straight is supposed to be a straighter ball, the data in the graph of FIG. 6 illustrates that the B2 prototype ball should in fact be much straighter based on its lower lift coefficient. The high CL for the TopFlite® XL Straight means that the TopFlite® XL Straight ball will create a larger lift force. When the spin axis is negative, this larger lift force will cause the TopFlite® XL Straight to go farther right increasing the dispersion for the TopFlite® XL Straight. This is illustrated in Table 2:

TABLE 2

Ball	Dispersion, ft	Distance, yds
TopFlite® XL Straight	95.4	217.4
Ball 173	78.1	204.4

FIG. 7 shows that for the robot test shots shown in FIG. 5 the B2 ball has a lower CL throughout the flight time as compared to other conventional golf balls, such as the TopFlite® XL Straight. This lower CL throughout the flight of the ball translates in to a lower lift force exerted throughout the flight of the ball and thus a lower dispersion for a slice shot.

As noted above, conventional golf ball design attempts to increase distance, by decreasing drag immediately after impact. FIG. 8 shows the drag coefficient (CD) versus Re for the B2 and TopFlite® XL Straight shots shown in FIG. 5. As can be seen, the CD for the B2 ball is about the same as that for the TopFlite® XL Straight at higher Re. Again, these higher Re numbers would occur near impact. At lower Re, the CD for the B2 ball is significantly less than that of the TopFlite® XL Straight.

In FIG. 9 it can be seen that the CD curve for the B2 ball throughout the flight time actually has a negative inflection in the middle. Thus, the drag for the B2 ball will be less in the middle of the ball's flight as compared to the TopFlite XL Straight. It should also be noted that while the B2 does not carry quite as far as the TopFlite XL Straight, testing reveals that it actually roles farther and therefore the overall distance is comparable under many conditions. This makes sense of course because the lower CL for the B2 ball means that the B2 ball generates less lift and therefore does not fly as high, something that is also verified in testing. Because the B2 ball does not fly as high, it impacts the ground at a shallower angle, which results in increased role.

Returning to FIGS. 2-4, the outer surface 105 of golf ball 100 can include dimple patterns of Archimedean solids or Platonic solids by subdividing the outer surface 105 into patterns based on a truncated tetrahedron, truncated cube, truncated octahedron, truncated dodecahedron, truncated icosahedron, icosidodecahedron, rhombicuboctahedron, rhombicosidodecahedron, rhombitruncated cuboctahedron, rhombitruncated icosidodecahedron, snub cube, snub dodecahedron, cube, dodecahedron, icosahedrons, octahedron, tetrahedron, where each has at least two types of subdivided regions (A and B) and each type of region has its own dimple pattern and types of dimples that are different than those in the other type region or regions.

Furthermore, the different regions and dimple patterns within each region are arranged such that the golf ball 100 is spherically symmetrical as defined by the United States Golf Association ("USGA") Symmetry Rules. It should be appreciated that golf ball 100 may be formed in any conventional manner such as, in one non-limiting example, to include two pieces having an inner core and an outer cover. In other

non-limiting examples, the golf ball **100** may be formed of three, four or more pieces.

Tables 3 and 4 below list some examples of possible spherical polyhedron shapes which may be used for golf ball **100**,

including the cuboctahedron shape illustrated in FIGS. 2-4. The size and arrangement of dimples in different regions in the other examples in Tables 3 and 4 can be similar or identical to that of FIG. 2 or 4.

TABLE 3

13 Archimedean Solids and 5 Platonic solids - relative surface areas for the polygonal patches							
Name of Archimedean solid	# of Region A	Region A shape	% surface area for all of the Region A's	# of Region B	Region B shape	% surface area for all of the Region B's	# of Region C
truncated icosidodecahedron	30	triangles	17%	20	Hexagons	30%	12
Rhombicosidodecahedron	20	triangles	15%	30	squares	51%	12
snub dodecahedron	80	triangles	63%	12	Pentagons	37%	
truncated icosahedron	12	pentagons	28%	20	Hexagons	72%	
truncated cuboctahedron	12	squares	19%	8	Hexagons	34%	6
Rhombicuboctahedron	8	triangles	16%	18	squares	84%	
snub cube	32	triangles	70%	6	squares	30%	
Icosadodecahedron	20	triangles	30%	12	Pentagons	70%	
truncated dodecahedron	20	triangles	9%	12	Decagons	91%	
truncated octahedron	6	squares	22%	8	Hexagons	78%	
Cuboctahedron	8	triangles	37%	6	squares	63%	
truncated cube	8	triangles	11%	6	Octagons	89%	
truncated tetrahedron	4	triangles	14%	4	Hexagons	86%	

Name of Archimedean solid	Region C shape	% surface area for all of the Region C's	Total number of Regions	% surface area per single A Region	% surface area per single B Region	% surface area per single C Region
truncated icosidodecahedron	decagons	53%	62	0.6%	1.5%	4.4%
Rhombicosidodecahedron	pentagons	35%	62	0.7%	1.7%	2.9%
snub dodecahedron			92	0.8%	3.1%	
truncated icosahedron			32	2.4%	3.6%	
truncated cuboctahedron	octagons	47%	26	1.6%	4.2%	7.8%
Rhombicuboctahedron			26	2.0%	4.7%	
snub cube			38	2.2%	5.0%	
Icosadodecahedron			32	1.5%	5.9%	
truncated dodecahedron			32	0.4%	7.6%	
truncated octahedron			14	3.7%	9.7%	
Cuboctahedron			14	4.6%	10.6%	

TABLE 3-continued

13 Archimedean Solids and 5 Platonic solids - relative surface areas for the polygonal patches			
truncated cube	14	1.3%	14.9%
truncated tetrahedron	8	3.6%	21.4%

TABLE 4

Name of Platonic Solid	# of Regions	Shape of Regions	Surface area per Region	
Tetrahedral Sphere	4	triangle	100%	25%
Octahedral Sphere	8	triangle	100%	13%
Hexahedral Sphere	6	squares	100%	17%
Icosahedral Sphere	20	triangles	100%	5%
Dodecahedral Sphere	12	pentagons	100%	8%

FIG. 3 is a top-view schematic diagram of a golf ball with a cuboctahedron pattern illustrating a golf ball, which may be ball 100 of FIG. 2 or ball 273 of FIG. 4, in the poles-forward-backward (PFB) orientation with the equator 130 (also called seam) oriented in a vertical plane 220 that points to the right/left and up/down, with pole 205 pointing straight forward and orthogonal to equator 130, and pole 210 pointing straight backward, i.e., approximately located at the point of club impact. In this view, the tee upon which the golf ball 100 would be resting would be located in the center of the golf ball 100 directly below the golf ball 100 (which is out of view in this figure). In addition, outer surface 105 of golf ball 100 has two types of regions of dissimilar dimple types arranged in a cuboctahedron configuration. In the cuboctahedral dimple pattern 173, outer surface 105 has larger dimples arranged in a plurality of three square regions 110 while smaller dimples are arranged in the plurality of four triangular regions 115 in the front hemisphere 120 and back hemisphere 125 respectively for a total of six square regions and eight triangular regions arranged on the outer surface 105 of the golf ball 100. In the inverse cuboctahedral dimple pattern 273, outer surface 105 has larger dimples arranged in the eight triangular regions and smaller dimples arranged in the total of six square regions. In either case, the golf ball 100 contains 504 dimples. In golf ball 173, each of the triangular regions and the square regions containing thirty-six dimples. In golf ball 273, each triangular region contains fifteen dimples while each square region contains sixty four dimples. Further, the top hemisphere 120 and the bottom hemisphere 125 of golf ball 100 are identical and are rotated 60 degrees from each other so that on the equator 130 (also called seam) of the golf ball 100, each square region 110 of the front hemisphere 120 borders each triangular region 115 of the back hemisphere 125. Also shown in FIG. 4, the back pole 210 and front pole (not shown) pass through the triangular region 115 on the outer surface 105 of golf ball 100.

Accordingly, a golf ball 100 designed in accordance with the embodiments described herein will have at least two different regions A and B comprising different dimple patterns and types. Depending on the embodiment, each region A and B, and C where applicable, can have a single type of dimple, or multiple types of dimples. For example, region A can have large dimples, while region B has small dimples, or vice versa; region A can have spherical dimples, while region B has truncated dimples, or vice versa; region A can have various sized spherical dimples, while region B has various sized truncated dimples, or vice versa, or some combination or

variation of the above. Some specific example embodiments are described in more detail below.

It will be understood that there is a wide variety of types and construction of dimples, including non-circular dimples, such as those described in U.S. Pat. No. 6,409,615, hexagonal dimples, dimples formed of a tubular lattice structure, such as those described in U.S. Pat. No. 6,290,615, as well as more conventional dimple types. It will also be understood that any of these types of dimples can be used in conjunction with the embodiments described herein. As such, the term "dimple" as used in this description and the claims that follow is intended to refer to and include any type of dimple or dimple construction, unless otherwise specifically indicated.

It should also be understood that a golf ball designed in accordance with the embodiments described herein can be configured such that the average volume per dimple in one region, e.g., region A, is greater than the average volume per dimple in another regions, e.g., region B. Also, the unit volume in one region, e.g., region A, can be greater, e.g., 5% greater, 15% greater, etc., than the average unit volume in another region, e.g., region B. The unit volume can be defined as the volume of the dimples in one region divided by the surface area of the region. Also, the regions do not have to be perfect geometric shapes. For example, the triangle areas can incorporate, and therefore extend into, a small number of dimples from the adjacent square region, or vice versa. Thus, an edge of the triangle region can extend out in a tab like fashion into the adjacent square region. This could happen on one or more than one edge of one or more than one region. In this way, the areas can be said to be derived based on certain geometric shapes, i.e., the underlying shape is still a triangle or square, but with some irregularities at the edges. Accordingly, in the specification and claims that follow when a region is said to be, e.g., a triangle region, this should also be understood to cover a region that is of a shape derived from a triangle.

But first, FIG. 10 is a diagram illustrating the relationship between the chord depth of a truncated and a spherical dimple. The golf ball having a preferred diameter of about 1.68 inches contains 504 dimples to form the cuboctahedral pattern, which was shown in FIGS. 2-4. As an example of just one type of dimple, FIG. 12 shows truncated dimple 400 compared to a spherical dimple having a generally spherical chord depth of 0.012 inches and a radius of 0.075 inches. The truncated dimple 400 may be formed by cutting a spherical indent with a flat inner end, i.e. corresponding to spherical dimple 400 cut along plane A-A to make the dimple 400 more shallow with a flat inner end, and having a truncated chord depth smaller than the corresponding spherical chord depth of 0.012 inches.

The dimples can be aligned along geodesic lines with six dimples on each edge of the square regions, such as square region 110, and eight dimples on each edge of the triangular region 115. The dimples can be arranged according to the

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three-dimensional Cartesian coordinate system with the X-Y plane being the equator of the ball and the Z direction passing through the pole of the golf ball 100. The angle Φ is the circumferential angle while the angle θ is the co-latitude with 0 degrees at the pole and 90 degrees at the equator. The dimples in the North hemisphere can be offset by 60 degrees from the South hemisphere with the dimple pattern repeating every 120 degrees. Golf ball 100, in the example of FIG. 2, has a total of nine dimple types, with four of the dimple types in each of the triangular regions and five of the dimple types in each of the square regions. As shown in Table 5 below, the various dimple depths and profiles are given for various implementations of golf ball 100, indicated as prototype codes 173-175. The actual location of each dimple on the surface of the ball for dimple patterns 172-175 is given in Tables 6-9. Tables 10 and 11 provide the various dimple depths and profiles for dimple pattern 273 of FIG. 4 and an alternative dimple pattern 2-3, respectively, as well as the location of each dimple on the ball for each of these dimple patterns. Dimple pattern 2-3 is similar to dimple pattern 273 but has dimples of slightly larger chord depth than the ball with dimple pattern 273, as shown in Table 11.

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TABLE 6

(Dimple Pattern 172)		
#	Dimple # Type Radius SCD TCD Phi	1 spherical 0.05 0.0075 n/a Theta
1	0	28.81007
2	0	41.7187
3	5.308533	47.46948
4	9.848338	23.49139
5	17.85912	86.27884
6	22.3436	79.84939
7	24.72264	86.27886
8	95.27736	86.27886
9	97.6564	79.84939
10	102.1409	86.27884
11	110.1517	23.49139
12	114.6915	47.46948
13	120	28.81007
14	120	41.7187

TABLE 5

Dimple ID#	1	2	3	4	5	6	7	8	9
Ball 175									
Type Dimple Region	Triangle	Triangle	Triangle	Triangle	Square	Square	Square	Square	Square
Type Dimple	spherical	spherical	spherical	spherical	truncated	truncated	truncated	truncated	truncated
Dimple Radius, in	0.05	0.0525	0.055	0.0575	0.075	0.0775	0.0825	0.0875	0.095
Spherical Chord Depth, in	0.008	0.008	0.008	0.008	0.012	0.0122	0.0128	0.0133	0.014
Truncated Chord Depth, in	n/a	n/a	n/a	n/a	0.0035	0.0035	0.0035	0.0035	0.0035
# of dimples in region	9	18	6	3	12	8	8	4	4
Ball 174									
Type Dimple Region	Triangle	Triangle	Triangle	Triangle	Square	Square	Square	Square	Square
Type Dimple	truncated	truncated	truncated	truncated	spherical	spherical	spherical	spherical	spherical
Dimple Radius, in	0.05	0.0525	0.055	0.0575	0.075	0.0775	0.0825	0.0875	0.095
Spherical Chord Depth, in	0.0087	0.0091	0.0094	0.0098	0.008	0.008	0.008	0.008	0.008
Truncated Chord Depth, in	0.0035	0.0035	0.0035	0.0035	n/a	n/a	n/a	n/a	n/a
# of dimples in region	9	18	6	3	12	8	8	4	4
Ball 173									
Type Dimple Region	Triangle	Triangle	Triangle	Triangle	Square	Square	Square	Square	Square
Type Dimple	spherical	spherical	spherical	spherical	truncated	truncated	truncated	truncated	truncated
Dimple Radius, in	0.05	0.0525	0.055	0.0575	0.075	0.0775	0.0825	0.0875	0.095
Spherical Chord Depth, in	0.0075	0.0075	0.0075	0.0075	0.012	0.0122	0.0128	0.0133	0.014
Truncated Chord Depth, in	n/a	n/a	n/a	n/a	0.005	0.005	0.005	0.005	0.005
# of dimples in region	9	18	6	3	12	8	8	4	4
Ball 172									
Type Dimple Region	Triangle	Triangle	Triangle	Triangle	Square	Square	Square	Square	Square
Type Dimple	spherical	spherical	spherical	spherical	spherical	spherical	spherical	spherical	spherical
Dimple Radius, in	0.05	0.0525	0.055	0.0575	0.075	0.0775	0.0825	0.0875	0.095
Spherical Chord Depth, in	0.0075	0.0075	0.0075	0.0075	0.005	0.005	0.005	0.005	0.005
Truncated Chord Depth, in	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
# of dimples in region	9	18	6	3	12	8	8	4	4

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TABLE 6-continued

(Dimple Pattern 172)		
#	Dimple #	2
	Type	spherical
	Radius	0.0525
	SCD	0.0075
	TCD	n/a
	Phi	Theta
15	125.3085	47.46948
16	129.8483	23.49139
17	137.8591	86.27884
18	142.3436	79.84939
19	144.7226	86.27886
20	215.2774	86.27886
21	217.6564	79.84939
22	222.1409	86.27884
23	230.1517	23.49139
24	234.6915	47.46948
25	240	28.81007
26	240	41.7187
27	245.3085	47.46948
28	249.8483	23.49139
29	257.8591	86.27884
30	262.3436	79.84939
31	264.7226	86.27886
32	335.2774	86.27886
33	337.6564	79.84939
34	342.1409	86.27884
35	350.1517	23.49139
36	354.6915	47.46948
1	3.606874	86.10963
2	4.773603	59.66486
3	7.485123	79.72027
4	9.566953	53.68971
5	10.81146	86.10963
6	12.08533	72.79786
7	13.37932	60.13101
8	16.66723	66.70139
9	19.58024	73.34845
10	20.76038	11.6909
11	24.53367	18.8166
12	46.81607	15.97349
13	73.18393	15.97349
14	95.46633	18.8166
15	99.23962	11.6909
16	100.4198	73.34845
17	103.3328	66.70139
18	106.6207	60.13101
19	107.9147	72.79786
20	109.1885	86.10963
21	110.433	53.68971
22	112.5149	79.72027
23	115.2264	59.66486
24	116.3931	86.10963
25	123.6069	86.10963
26	124.7736	59.66486
27	127.4851	79.72027
28	129.567	53.68971
29	130.8115	86.10963
30	132.0853	72.79786
31	133.3793	60.13101
32	136.6672	66.70139
33	139.5802	73.34845
34	140.7604	11.6909
35	144.5337	18.8166
36	166.8161	15.97349
37	193.1839	15.97349
38	215.4663	18.8166
39	219.2396	11.6909
40	220.4198	73.34845
41	223.3328	66.70139
42	226.6207	60.13101
43	227.9147	72.79786
44	229.1885	86.10963
45	230.433	53.68971
46	232.5149	79.72027
47	235.2264	59.66486
48	236.3931	86.10963

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TABLE 6-continued

(Dimple Pattern 172)		
#	Dimple #	3
	Type	spherical
	Radius	0.055
	SCD	0.0075
	TCD	n/a
	Phi	Theta
49	243.6069	85.10963
50	244.7736	59.66486
51	247.4851	79.72027
52	249.567	53.68971
53	250.8115	86.10963
54	252.0853	72.79786
55	253.3793	60.13101
56	256.6672	66.70139
57	259.5802	73.34845
58	260.7604	11.6909
59	264.5337	18.8166
60	286.8161	15.97349
61	313.1839	15.97349
62	335.4663	18.8166
63	339.2396	11.6909
64	340.4198	73.34845
65	343.3328	66.70139
66	346.6207	60.13101
67	347.9147	72.79786
68	349.1885	86.10963
69	350.433	53.68971
70	352.5149	79.72027
71	355.2264	59.66486
72	356.3931	86.10963
1	0	17.13539
2	0	79.62325
3	0	53.39339
4	8.604739	66.19316
5	15.03312	79.65081
6	60	9.094473
7	104.9669	79.65081
8	111.3953	66.19316
9	120	17.13539
10	120	53.39339
11	120	79.62325
12	128.6047	66.19316
13	135.0331	79.65081
14	180	9.094473
15	224.9669	79.65081
16	231.3953	66.19316
17	240	17.13539
18	240	53.39339
19	240	79.62325
20	248.6047	66.19316
21	255.0331	79.65081
22	300	9.094473
23	344.9669	79.65081
24	351.3953	66.19316
1	0	4.637001
2	0	65.89178
3	4.200798	72.89446
4	115.7992	72.89446
5	120	4.637001
6	120	65.89178
7	124.2008	72.89446
8	235.7992	72.89446
9	240	4.637001
10	240	65.89178
11	244.2008	72.89446
12	355.7992	72.89446

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TABLE 6-continued

(Dimple Pattern 172)			
#	Dimple #	5	
	Type	spherical	
	Radius	0.075	5
	SCD	0.005	
	TCD	n/a	
	Phi	Theta	
1	11.39176	35.80355	
2	17.86771	45.18952	
3	26.35389	29.36327	
4	30.46014	74.86406	
5	33.84232	84.58637	
6	44.16317	84.58634	
7	75.83683	84.58634	
8	86.15768	84.58637	15
9	89.53986	74.86406	
10	93.64611	29.36327	
11	102.1323	45.18952	
12	108.6082	35.80355	
13	131.3918	35.80355	
14	137.3677	45.18952	20
15	146.3539	29.36327	
16	150.4601	74.86406	
17	153.8423	84.58637	
18	164.1632	84.58634	
19	195.8368	84.58634	
20	206.1577	84.58637	25
21	209.5399	74.86406	
22	213.6461	29.36327	
23	222.1323	45.18952	
24	228.6082	35.80355	
25	251.3918	35.80355	
26	257.8677	45.18952	30
27	266.3539	29.36327	
28	270.4601	74.86406	
29	273.8423	84.58637	
30	284.1632	84.58634	
31	315.8368	84.58634	
32	326.1577	84.58637	
33	329.5399	74.86406	35
34	333.6461	29.36327	
35	342.1323	45.18952	
36	348.6082	35.80355	
#	Dimple #	6	
	Type	spherical	
	Radius	0.0775	40
	SCD	0.005	
	TCD	n/a	
	Phi	Theta	
1	22.97427	54.90551	
2	27.03771	64.89835	
3	47.66575	25.59568	
4	54.6796	84.41703	
5	65.3204	84.41703	
6	72.33425	25.59568	
7	92.96229	64.89835	
8	97.02573	54.90551	
9	142.9743	54.90551	
10	147.0377	64.89835	
11	167.6657	25.59568	
12	174.6796	84.41703	
13	185.3204	84.41703	
14	192.3343	25.59568	
15	212.9623	64.89835	
16	217.0257	54.90551	
17	262.9743	54.90551	
18	267.0377	64.89835	
19	287.6657	25.59568	
20	294.6796	84.41703	
21	305.3204	84.41703	
22	312.3343	25.59568	
23	332.9623	64.89835	
24	337.0257	54.90551	65

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TABLE 6-continued

(Dimple Pattern 172)			
#	Dimple #	7	
	Type	spherical	
	Radius	0.0825	
	SCD	0.005	
	TCD	n/a	
	Phi	Theta	
1	35.91413	51.35559	
2	38.90934	62.34835	
3	50.48062	36.43373	
4	54.12044	73.49879	
5	65.87956	73.49879	
6	69.51938	36.43373	
7	31.09066	62.34835	
8	84.08587	51.35559	
9	155.9141	51.35559	
10	158.9093	62.34835	
11	170.4806	36.43373	
12	174.1204	73.49879	
13	185.8796	73.49879	
14	189.5194	36.43373	
15	201.0907	62.34835	
16	204.0859	51.35559	
17	275.9141	51.35559	
18	278.9093	62.34835	
19	290.4806	36.43373	
20	294.1204	73.49879	
21	305.8796	73.49879	
22	309.5194	36.43373	
23	321.0907	62.34835	
24	324.0859	51.35559	
#	Dimple #	8	
	Type	spherical	
	Radius	0.0875	
	SCD	0.005	
	TCD	n/a	
	Phi	Theta	
1	32.46033	39.96433	
2	41.97126	73.6516	
3	78.02874	73.6516	
4	87.53967	39.96433	
5	152.4603	39.96433	
6	161.9713	73.6516	
7	198.0287	73.6516	
8	207.5397	39.96433	
9	272.4603	39.96433	
10	281.9713	73.6516	
11	318.0287	73.6516	
12	327.5397	39.96433	
#	Dimple #	9	
	Type	spherical	
	Radius	0.095	
	SCD	0.005	
	TCD	n/a	
	Phi	Theta	
1	51.33861	48.53996	
2	52.61871	61.45814	
3	67.38129	61.45814	
4	68.66139	48.53996	
5	171.3386	48.53996	
6	172.6187	61.45814	
7	187.3813	61.45814	
8	188.6614	48.53996	
9	291.3386	48.53996	
10	292.6187	61.45814	
11	307.3813	61.45814	
12	308.6614	48.53996	

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TABLE 7

(Dimple Pattern 173)			
#	Dimple #	1	
	Type	spherical	5
	Radius	0.05	
	SCD	0.0075	
	TCD	n/a	
	Phi	Theta	
1	0	28.81007	10
2	0	41.7187	
3	5.30853345	47.46948	
4	9.848337904	23.49139	
5	17.85912075	86.27884	
6	22.34360082	79.84939	
7	24.72264341	86.27886	
8	95.27735659	86.27886	15
9	97.65639918	79.84939	
10	102.1408793	86.27884	
11	110.1516621	23.49139	
12	114.6914665	47.46948	
13	120	28.81007	
14	120	41.7187	20
15	125.3085335	47.46948	
16	129.8483379	23.49139	
17	137.8591207	86.27884	
18	142.3436008	79.84939	
19	144.7226434	86.27886	
20	215.2773566	86.27886	25
21	217.6563992	79.84939	
22	222.1408793	86.27884	
23	230.1516621	23.49139	
24	234.6914665	47.46948	
25	240	28.81007	
26	240	41.7187	30
27	245.3085335	47.46948	
28	249.8483379	23.49139	
29	257.8591207	86.27884	
30	262.3436008	79.84939	
31	264.7226434	86.27886	
32	335.2773566	86.27886	35
33	337.6563992	79.84939	
34	342.1408793	86.27884	
35	350.1516621	23.49139	
36	354.6914665	47.46948	

#	Dimple #	2	
	Type	spherical	40
	Radius	0.0525	
	SCD	0.0075	
	TCD	n/a	
	Phi	Theta	
1	3.606873831	86.10963	45
2	4.773603104	59.66486	
3	7.485123369	79.72027	
4	9.566952638	53.68971	
5	10.81146128	86.10963	
6	12.08533241	72.79786	
7	13.37931975	60.13101	50
8	16.66723032	66.70139	
9	19.58024114	73.34845	
10	20.78038062	11.6909	
11	24.53367306	18.8166	
12	46.81607116	15.97349	
13	73.18392884	15.97349	55
14	95.46632694	18.8166	
15	99.23961938	11.6909	
16	100.4197589	73.34845	
17	103.3327697	66.70139	
18	106.6206802	60.13101	
19	107.9146676	72.79786	
20	109.1885387	86.10963	60
21	110.4330474	53.68971	
22	112.5148766	79.72027	
23	115.2263969	59.66486	
24	116.3931262	86.10963	
25	123.6068738	86.10963	
26	124.7736031	59.66486	65
27	127.4851234	79.72027	

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TABLE 7-continued

(Dimple Pattern 173)		
#	Dimple #	
	Type	spherical
	Radius	0.055
	SCD	0.0075
	TCD	n/a
	Phi	Theta
28	129.5669526	53.68971
29	130.8114613	86.10963
30	132.0853324	72.79786
31	133.3793198	60.13101
32	136.6672303	66.70139
33	139.5802411	73.34845
34	140.7603806	11.6909
35	144.5336731	18.8166
36	166.8160712	15.97349
37	193.1839288	15.97349
38	215.4663269	18.8166
39	219.2396194	11.6909
40	220.4197589	73.34845
41	223.3327697	66.70139
42	226.6206802	60.13101
43	227.9146676	72.79786
44	229.1885387	86.10963
45	230.4330474	53.68971
46	232.5148766	79.72027
47	235.2263969	59.66486
48	236.3931262	86.10963
49	243.6068738	86.10963
50	244.7736031	59.66486
51	247.4851234	79.72027
52	249.5669526	53.68971
53	250.8114613	86.10963
54	252.0853324	72.79786
55	253.3793198	60.13101
56	256.6672303	66.70139
57	259.5802411	73.34845
58	260.7603806	11.6909
59	264.5336731	18.8166
60	286.8160712	15.97349
61	313.1839268	15.97349
62	335.4663269	18.8166
63	339.2396194	11.6909
64	340.4197589	73.34845
65	343.3327697	66.70139
66	346.6206802	60.13101
67	347.9148676	72.79786
68	349.1885387	86.10963
69	350.4330474	53.68971
70	352.5148766	79.72027
71	355.2263969	59.66486
72	356.3931262	86.10963

#	Dimple #	3
	Type	spherical
	Radius	0.055
	SCD	0.0075
	TCD	n/a
	Phi	Theta
1	0	17.13539
2	0	79.62325
3	0	53.39339
4	8.604738835	66.19316
5	15.03312161	79.65081
6	60	9.094473
7	104.9668784	79.65081
8	111.3952612	66.19316
9	120	17.13539
10	120	53.39339
11	120	79.62325
12	128.6047388	66.19316
13	135.0331216	79.65081
14	180	9.094473
15	224.9668784	79.65081
16	231.3952612	66.19316
17	240	17.13539
18	240	53.39339
19	240	79.62325
20	248.6047388	66.19316
21	255.0331216	79.65081
22	300	9.094473
23	344.9668784	79.65081
24	351.3952612	66.19316

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TABLE 7-continued

(Dimple Pattern 173)			
#	Dimple #	Type	Radius
	4	spherical	0.0575
		SCD	0.0075
		TCD	n/a
		Phi	Theta
1	0	4.637001	5
2	0	65.89178	10
3	4.200798314	72.89446	15
4	115.7992017	72.89446	20
5	120	4.637001	25
6	120	65.89178	30
7	124.2007983	72.89446	35
8	235.7902017	72.89446	40
9	240	4.637001	45
10	240	65.89178	50
11	244.2007983	72.89446	55
12	355.7992017	72.89446	60
#	Dimple #	Type	Radius
	5	truncated	0.075
		SCD	0.0119
		TCD	0.005
		Phi	Theta
1	11.39176224	35.80355	20
2	17.86771474	45.18952	25
3	26.35389345	29.36327	30
4	30.46014274	74.86406	35
5	33.84232422	84.58637	40
6	44.16316958	84.53634	45
7	75.83683042	84.53634	50
8	86.15767578	84.58637	55
9	89.53985728	74.86406	60
10	93.64610655	29.36327	65
11	102.1322853	45.18952	70
12	108.6082378	35.80355	75
13	131.3917622	35.80355	80
14	137.8677147	45.18952	85
15	146.3538935	29.36327	90
16	150.4601427	74.86406	95
17	153.8423242	84.58637	100
18	164.1631596	84.58634	105
19	195.8368304	84.58634	110
20	206.1576756	84.58637	115
21	209.5398573	74.86406	120
22	213.6461065	29.36327	125
23	222.1322853	45.18952	130
24	228.6082378	35.80355	135
25	251.3917622	35.80355	140
26	257.8677147	45.18952	145
27	266.3538935	29.36327	150
28	270.4601427	74.86406	155
29	273.8423242	84.58637	160
30	284.1631696	84.58634	165
31	315.8368304	84.58634	170
32	326.1576758	84.58637	175
33	329.5398573	74.86406	180
34	333.6461065	29.36327	185
35	342.1322853	45.18952	190
36	348.5082378	35.80355	195
#	Dimple #	Type	Radius
	6	truncated	0.0775
		SCD	0.0122
		TCD	0.005
		Phi	Theta
1	22.97426943	54.90551	55
2	27.03771469	64.89835	60
3	47.6657487	25.59568	65
4	54.67960187	84.41703	70
5	65.32039813	84.41703	75
6	72.3342513	25.59568	80
7	92.96228531	64.89835	85

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TABLE 7-continued

(Dimple Pattern 173)			
#	Dimple #	Type	Radius
	8	97.02573057	54.90551
	9	142.9742694	54.90551
	10	147.0377147	64.89835
	11	167.6657487	25.59568
	12	174.6796019	84.41703
	13	185.3203981	84.41703
	14	192.3342513	25.59568
	15	212.9622853	64.89835
	16	217.0257306	54.90551
	17	262.9742694	54.90551
	18	267.0377147	64.89835
	19	287.6657487	25.59568
	20	294.6796019	84.41703
	21	305.3203981	84.41703
	22	312.3342513	25.59568
	23	332.9622853	64.89835
	24	337.0257306	54.90551
#	Dimple #	Type	Radius
	7	truncated	0.0825
		SCD	0.0128
		TCD	0.005
		Phi	Theta
1	35.91413117	51.35559	20
2	38.90934195	62.34835	25
3	50.48062345	36.43373	30
4	54.12044072	73.49879	35
5	65.87955928	73.49879	40
6	69.51937655	36.43373	45
7	81.09065805	62.34835	50
8	84.08586883	51.35559	55
9	155.9141312	51.35559	60
10	158.909342	62.34835	65
11	170.4806234	36.43373	70
12	174.1204407	73.49879	75
13	185.8795593	73.49879	80
14	189.5193765	36.43373	85
15	201.090658	62.34835	90
16	204.0858688	51.35559	95
17	275.9141312	51.35559	100
18	278.909342	62.34835	105
19	290.4806234	36.43373	110
20	294.1204407	73.49879	115
21	305.8795593	73.49879	120
22	309.5193765	36.43373	125
23	321.090658	62.34835	130
24	324.0858688	51.35559	135
#	Dimple #	Type	Radius
	8	truncated	0.0875
		SCD	0.0133
		TCD	0.005
		Phi	Theta
1	32.46032855	39.96433	55
2	41.97126436	73.6516	60
3	78.02873564	73.6516	65
4	87.53967145	39.96433	70
5	152.4603285	39.96433	75
6	161.9712644	73.6516	80
7	198.0287356	73.6516	85
8	207.5396715	39.96433	90
9	272.4603285	39.96433	95
10	281.9712644	73.6516	100
11	318.0287356	73.6516	105
12	327.5396715	39.96433	110

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TABLE 7-continued

(Dimple Pattern 173)		
#	Dimple #	9
	Type	truncated
	Radius	0.095
	SCD	0.014
	TCD	0.005
	Phi	Theta
1	51.33861068	48.53996
2	52.61871427	61.45814
3	67.38128573	61.45814
4	68.66138932	48.53996
5	171.3386107	48.53996
6	172.6187143	61.45814
7	187.3812857	61.45814
8	188.6513893	48.53996
9	291.3386107	48.53996
10	292.6187143	61.45814
11	307.3812857	61.45814
12	308.6513893	48.53996

TABLE 8

(Dimple Pattern 174)		
#	Dimple #	1
	Type	truncated
	Radius	0.05
	SCD	0.0087
	TCD	0.0035
	Phi	Theta
1	0	28.81007
2	0	41.7187
3	5.308533	47.46948
4	9.848338	23.49139
5	17.85912	86.27884
6	22.3436	79.84939
7	24.72264	86.27886
8	95.27736	86.27886
9	97.6564	79.84939
10	102.1409	86.27884
11	110.1517	23.49139
12	114.6915	47.46948
13	120	28.81007
14	120	41.7187
15	125.3085	47.46948
16	129.8483	23.49139
17	137.8591	86.27884
18	142.3436	79.84939
19	144.7226	86.27886
20	215.2774	86.27886
21	217.6564	79.84939
22	222.1409	86.27884
23	230.1517	23.49139
24	234.6915	47.46948
25	240	23.81007
26	240	41.7187
27	245.3085	47.46948
28	249.8483	23.49139
29	257.8591	86.27884
30	262.3436	79.84939
31	264.7226	86.27886
32	335.2774	86.27886
33	337.6564	79.84939
34	342.1409	86.27884
35	350.1517	23.49139
36	354.6915	47.46948

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TABLE 8-continued

(Dimple Pattern 174)		
#	Dimple #	2
	Type	truncated
	Radius	0.0525
	SCD	0.0091
	TCD	0.0035
	Phi	Theta
1	3.606874	86.10963
2	4.773603	59.66486
3	7.485123	79.72027
4	9.566953	53.68971
5	10.81146	86.10963
6	12.08533	72.79786
7	13.37932	60.13101
8	16.66723	66.70139
9	19.58024	73.34845
10	20.76038	11.6909
11	24.53367	18.8166
12	46.81607	15.97349
13	73.18393	15.97349
14	95.46633	18.8166
15	99.23962	11.6909
16	100.4198	73.34845
17	103.3328	66.70139
18	106.6207	60.13101
19	107.9147	72.79786
20	109.1885	86.10963
21	110.433	53.68971
22	112.5149	79.72027
23	115.2264	59.66486
24	116.3931	86.10963
25	123.6069	86.10963
26	124.7736	59.66486
27	127.4851	79.72027
28	129.567	53.68971
29	130.8115	86.10963
30	132.0853	72.79786
31	133.3793	60.13101
32	136.6672	66.70139
33	139.5802	73.34845
34	140.7604	11.6909
35	144.5337	18.8166
36	166.8161	15.97349
37	193.1839	15.97349
38	215.4663	18.8166
39	219.2396	11.6909
40	220.4198	73.34845
41	223.3328	66.70139
42	226.6207	60.13101
43	227.9147	72.79786
44	229.1885	86.10963
45	230.433	53.68971
46	232.5149	79.72027
47	235.2264	59.66486
48	236.3931	86.10963
49	243.6069	86.10963
50	244.7736	59.66486
51	247.4851	79.72027
52	249.567	53.68971
53	250.8115	86.10963
54	252.0853	72.79786
55	253.3793	60.13101
56	256.6672	66.70139
57	259.5802	73.34845
58	260.7604	11.6909
59	264.5337	18.8166
60	286.8161	15.97349
61	313.1839	15.97349
62	335.4663	18.8166
63	339.2396	11.6909
64	340.4198	73.34845
65	343.3328	66.70139
66	346.6207	60.13101
67	347.9147	72.79786

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TABLE 8-continued

(Dimple Pattern 174)			
#	Dimple #	Type	
68	349.1885	86.10963	
69	350.433	53.68971	5
70	352.5149	79.72027	
71	355.2264	59.66486	
72	356.3931	86.10963	
	Dimple #	3	
	Type	truncated	10
	Radius	0.055	
	SCD	0.0094	
	TCD	0.0035	
	Phi	Theta	
1	0	17.13539	
2	0	79.62325	15
3	0	53.39339	
4	8.604739	66.19316	
5	15.03312	79.65081	
6	60	9.094473	
7	104.9669	79.65081	
8	111.3953	66.19316	20
9	120	17.13539	
10	120	53.39339	
11	120	79.62325	
12	128.6047	66.19316	
13	135.0331	79.65081	
14	180	9.094473	25
15	224.9669	79.65081	
16	231.3953	66.19316	
17	240	17.13539	
18	240	53.39339	
19	240	79.62325	
20	248.6047	66.19316	30
21	255.0331	79.65081	
22	300	9.094473	
23	344.9669	79.65081	
24	351.3953	66.19316	
	Dimple #	4	35
	Type	truncated	
	Radius	0.0575	
	SCD	0.0098	
	TCD	0.0035	
	Phi	Theta	
1	0	4.637001	40
2	0	65.89178	
3	4.200798	72.89446	
4	115.7992	72.89446	
5	120	4.637001	
6	120	65.89178	
7	124.2008	72.89446	45
8	235.7992	72.89446	
9	240	4.637001	
10	240	65.89178	
11	244.2008	72.89446	
12	355.7992	72.89446	
	Dimple #	5	50
	Type	spherical	
	Radius	0.075	
	SCD	0.008	
	TCD	n/a	
	Phi	Theta	
1	11.39176	35.80355	55
2	17.86771	45.18952	
3	26.35389	29.36327	
4	30.46014	74.86406	
5	33.84232	84.58637	
6	44.16317	84.58634	60
7	75.83683	84.58634	
8	86.15768	84.58637	
9	89.53986	74.86406	
10	93.64611	29.36327	
11	102.1323	45.18952	
12	108.6082	35.80355	65
13	131.3918	35.80355	

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TABLE 8-continued

(Dimple Pattern 174)			
#	Dimple #	Type	
14	137.8677	45.18952	
15	146.3539	29.36327	
16	150.4601	74.86406	
17	153.8423	84.58637	
18	164.1632	84.58634	
19	195.8368	84.58634	
20	206.1577	84.58637	
21	209.5399	74.86406	
22	213.6461	29.36327	
23	222.1323	45.18952	
24	228.6082	35.80355	
25	251.3918	35.80355	
26	257.3677	45.18952	
27	266.3539	29.36327	
28	270.4601	74.86406	
29	273.8423	84.58637	
30	284.1632	84.58634	
31	315.8368	84.58634	
32	326.1577	84.58637	
33	329.5399	74.86406	
34	333.6461	29.36327	
35	342.1323	45.18952	
36	348.6082	35.80355	
	Dimple #	6	
	Type	spherical	
	Radius	0.0775	
	SCD	0.008	
	TCD	n/a	
	Phi	Theta	
1	22.97427	54.90551	
2	27.03771	64.89835	
3	47.66575	25.59568	
4	54.6796	84.41703	
5	65.3204	84.41703	
6	72.33425	25.59568	
7	92.96229	64.89835	
8	97.02573	54.90551	
9	142.9743	54.90551	
10	147.0377	64.89835	
11	167.6657	25.59568	
12	174.6796	84.41703	
13	185.3204	84.41703	
14	192.3343	25.59568	
15	212.9623	64.89835	
16	217.0257	54.90551	
17	262.9743	54.90551	
18	267.0377	64.89835	
19	287.6657	25.59568	
20	294.6796	84.41703	
21	305.3204	84.41703	
22	312.3343	25.59568	
23	332.9623	64.89835	
24	337.0257	54.90551	
	Dimple #	7	
	Type	spherical	
	Radius	0.0825	
	SCD	0.008	
	TCD	n/a	
	Phi	Theta	
1	35.91413	51.35559	
2	38.90934	62.34835	
3	50.48062	36.43373	
4	54.12044	73.49879	
5	65.87956	73.49879	
6	69.51938	36.43373	
7	31.09066	62.34835	
8	84.08587	51.35559	
9	155.9141	51.35559	
10	158.9093	62.34835	
11	170.4806	36.43373	
12	174.1204	73.49879	
13	185.8796	73.49879	
14	189.5194	36.43373	
15	201.0907	62.34835	

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TABLE 8-continued

(Dimple Pattern 174)		
#	Phi	Theta
16	204.0859	51.35559
17	275.9141	51.35559
18	278.9093	62.34835
19	290.4806	36.43373
20	294.1204	73.49879
21	305.8796	73.49879
22	309.5194	36.43373
23	321.0907	62.34835
24	324.0859	51.35559
	Dimple #	8
	Type	spherical
	Radius	0.0875
	SCD	0.008
	TCD	n/a
	Phi	Theta
1	32.46033	39.96433
2	41.97126	73.6516
3	78.02874	73.6516
4	37.53967	39.96433
5	152.4603	39.96433
6	161.9713	73.6516
7	198.0287	73.6516
8	207.5397	39.96433
9	272.4603	39.96433
10	281.9713	73.6516
11	318.0287	73.6516
12	327.5397	39.96433
	Dimple #	9
	Type	spherical
	Radius	0.095
	SCD	0.008
	TCD	n/a
	Phi	Theta
1	51.33861	48.53996
2	52.61871	61.45814
3	67.38129	61.45814
4	68.66139	48.53996
5	171.3386	48.53996
6	172.6187	61.45814
7	187.3813	61.45814
8	188.6614	48.53996
9	291.3386	48.53996
10	292.6187	61.45814
11	307.3813	61.45814
12	308.6614	48.53996

TABLE 9

(Dimple Pattern 175)		
#	Phi	Theta
1	0	28.81007
2	0	41.7187
3	5.308533	47.46948
4	9.848338	23.49139
5	17.85912	86.27884
6	22.3436	79.34939
7	24.72264	86.27886
8	95.27736	86.27886
9	97.6564	79.84939
10	102.1409	86.27884
11	110.1517	23.49139
12	114.6915	47.46948
13	120	28.81007
14	120	41.7187

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TABLE 9-continued

(Dimple Pattern 175)		
#	Phi	Theta
15	125.3085	47.46948
16	129.8483	23.49139
17	137.8591	86.27884
18	142.3436	79.84939
19	144.7226	86.27886
20	215.2774	86.27886
21	217.6564	79.84939
22	222.1409	86.27884
23	230.1517	23.49139
24	234.6915	47.46948
25	240	23.81007
26	240	41.7187
27	245.3085	47.46948
28	249.8483	23.49139
29	257.8591	86.27884
30	262.3436	79.84939
31	264.7226	86.27886
32	335.2774	86.27886
33	337.6564	79.84939
34	342.1409	86.27884
35	350.1517	23.49139
36	354.6915	47.46948
	Dimple #	2
	Type	spherical
	Radius	0.0525
	SCD	0.008
	TCD	n/a
	Phi	Theta
1	3.606874	86.10963
2	4.773603	59.66486
3	7.485123	79.72027
4	9.566953	53.68971
5	10.81146	86.10963
6	12.08533	72.79786
7	13.37932	60.13101
8	16.66723	66.70139
9	19.58024	73.34845
10	20.76038	11.6909
11	24.53367	18.8166
12	46.81607	15.97349
13	73.18393	15.97349
14	95.46633	18.8166
15	99.23962	11.6909
16	100.4198	73.34845
17	103.3328	66.70139
18	106.6207	60.13101
19	107.9147	72.79786
20	109.1885	86.10963
21	110.433	53.68971
22	112.5149	79.72027
23	115.2264	59.66486
24	116.3931	86.10963
25	123.6069	86.10963
26	124.7736	59.66486
27	127.4851	79.72027
28	129.567	53.68971
29	130.8115	86.10963
30	132.0853	72.79786
31	133.3793	60.13101
32	136.6672	66.70139
33	139.5802	73.34845
34	140.7604	11.6909
35	144.5337	18.8166
36	166.8161	15.97349
37	193.1839	15.97349
38	215.4663	18.8166
39	219.2396	11.6909
40	220.4198	73.34845
41	223.3323	66.70139
42	226.6207	60.13101
43	227.9147	72.79786
44	229.1885	86.10963
45	230.433	53.68971
46	232.5149	79.72027
47	235.2264	59.66486
48	236.3931	86.10963

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TABLE 9-continued

(Dimple Pattern 175)		
49	243.6069	86.10963
50	244.7736	59.66486
51	247.4851	79.72027
52	249.567	53.68971
53	250.8115	86.10963
54	252.0853	72.79786
55	253.3793	60.13101
56	256.6672	66.70139
57	259.5802	73.34845
58	260.7604	11.6909
59	264.5337	18.8166
60	286.8161	15.97349
61	313.1839	15.97349
62	335.4663	18.8166
63	339.2396	11.6909
64	340.4198	73.34845
65	343.3328	66.70139
66	346.6207	60.13101
67	347.9147	72.79786
68	349.1885	86.10963
69	350.433	53.68971
70	352.5149	79.72027
71	355.2264	59.66486
72	356.3931	86.10963

#	Dimple #	Type	Radius	SCD	TCD	Phi	3	Theta
							spherical	
							0.055	
							0.008	
							n/a	
							Theta	

1	0	17.13539
2	0	79.62325
3	0	53.39339
4	8.604739	66.19316
5	15.03312	79.65081
6	60	9.094473
7	104.9669	79.65081
8	111.3953	66.19316
9	120	17.13539
10	120	53.39339
11	120	79.62325
12	128.6047	66.19316
13	135.0331	79.65081
14	180	9.094473
15	224.9669	79.65081
16	231.3953	66.19316
17	240	17.13539
18	240	53.39339
19	240	79.62325
20	248.6047	66.19316
21	255.0331	79.65081
22	300	9.094473
23	344.9669	79.65081
24	351.3953	66.19316

#	Dimple #	Type	Radius	SCD	TCD	Phi	4	Theta
							spherical	
							0.0575	
							0.008	
							n/a	
							Theta	

1	0	4.637001
2	0	65.89178
3	4.200798	72.89446
4	115.7992	72.89446
5	120	4.637001
6	120	65.89178
7	124.2008	72.89446
8	235.7992	72.89446
9	240	4.637001
10	240	65.89178
11	244.2008	72.89446
12	355.7992	72.89446

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TABLE 9-continued

(Dimple Pattern 175)		
	Dimple #	5
	Type	truncated
	Radius	0.075
	SCD	0.012
	TCD	0.0035
	Phi	Theta

	#		
5			
10	1	11.39176	35.80355
	2	17.86771	45.18952
	3	26.35389	29.36327
	4	30.46014	74.86406
	5	33.84232	84.58637
	6	44.16317	84.58634
15	7	75.83683	84.58634
	8	86.15768	84.58637
	9	89.53986	74.86406
	10	93.64611	29.36327
	11	102.1323	45.18952
	12	108.6082	35.80355
	13	131.3918	35.80355
20	14	137.3677	45.18952
	15	146.3539	29.36327
	16	150.4601	74.86406
	17	153.8423	84.58637
	18	164.1632	84.58634
	19	195.8368	84.58634
25	20	206.1577	84.58637
	21	209.5399	74.86406
	22	213.6461	29.36327
	23	222.1323	45.18952
	24	228.6082	35.80355
	25	251.3918	35.80355
30	26	257.8677	45.18952
	27	266.3539	29.36327
	28	270.4601	74.86406
	29	273.8423	84.58637
	30	284.1632	84.58634
	31	315.8368	84.58634
35	32	326.1577	84.58637
	33	329.5399	74.86406
	34	333.6461	29.36327
	35	342.1323	45.18952
	36	348.6082	35.80355

#	Dimple #	Type	Radius	SCD	TCD	Phi	6	Theta
							truncated	
							0.0775	
							0.0122	
							0.0035	
							Theta	

40								
45	1	22.97427	54.90551					
	2	27.03771	64.89835					
	3	47.66575	25.59568					
	4	54.6796	84.41703					
	5	65.3204	84.41703					
	6	72.33425	25.59568					
50	7	92.96229	64.89835					
	8	97.02573	54.90551					
	9	142.9743	54.90551					
	10	147.0377	64.89835					
	11	167.6657	25.59568					
55	12	174.6796	84.41703					
	13	185.3204	84.41703					
	14	192.3343	25.59568					
	15	212.9623	64.89835					
	16	217.0257	54.90551					
	17	262.9743	54.90551					
60	18	267.0377	64.89835					
	19	287.6657	25.59568					
	20	294.6796	84.41703					
	21	305.3204	84.41703					
	22	312.3343	25.59563					
	23	332.9623	64.89835					
65	24	337.0257	54.90551					

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TABLE 9-continued

(Dimple Pattern 175)			
#	Dimple #	7	
	Type	truncated	
	Radius	0.0825	5
	SCD	0.0128	
	TCD	0.0035	
	Phi	Theta	
1	35.91413	51.35559	10
2	38.90934	62.34835	
3	50.48062	36.43373	
4	54.12044	73.49879	
5	65.87956	73.49879	
6	69.51938	36.43373	
7	81.09066	62.34835	15
8	84.08587	51.35559	
9	155.9141	51.35559	
10	158.9093	62.34835	
11	170.4806	36.43373	
12	174.1204	73.49879	
13	185.8796	73.49879	20
14	189.5194	36.43373	
15	201.0907	62.34835	
16	204.0859	51.35559	
17	275.9141	51.35559	
18	278.9093	62.34835	25
19	290.4806	36.43373	
20	294.1204	73.49879	
21	305.8796	73.49879	
22	309.5194	36.43373	
23	321.0907	62.34835	
24	324.0859	51.35559	30

#	Dimple #	8	
	Type	truncated	
	Radius	0.0875	35
	SCD	0.0133	
	TCD	0.0035	
	Phi	Theta	
1	32.46033	39.96433	40
2	41.97126	73.6516	
3	78.02874	73.6516	
4	87.53967	39.96433	
5	152.4603	39.96433	
6	161.9713	73.6516	
7	198.0287	73.6516	
8	207.5397	39.96433	
9	272.4603	39.96433	
10	281.9713	73.6516	45
11	318.0287	73.6516	
12	327.5397	39.96433	

#	Dimple #	9	
	Type	truncated	
	Radius	0.095	50
	SCD	0.014	
	TCD	0.0035	
	Phi	Theta	
1	51.33861	48.53996	55
2	52.61871	61.45814	
3	67.38129	61.45814	
4	68.66139	48.53996	
5	171.3386	48.53996	
6	172.6187	61.45814	
7	187.3813	61.45814	60
8	188.6614	48.53996	
9	291.3386	48.53996	
10	292.6187	61.45814	
11	307.3813	61.45814	
12	308.6614	48.53996	65

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TABLE 10

(Dimple Pattern 273)			
#	Dimple #	1	
	Type	truncated	
	Radius	0.0750	10
	SCD	0.0132	
	TCD	0.0050	
	Phi	Theta	
1	0	25.85946	
2	120	25.85946	
3	240	25.85946	
4	22.29791	84.58636	
5	1.15E-13	44.66932	
6	337.7021	84.58636	
7	142.2979	84.58636	
8	120	44.66932	15
9	457.7021	84.58636	
10	262.2979	84.58636	
11	240	44.66932	
12	577.7021	84.58636	

#	Dimple #	2	
	Type	truncated	
	Radius	0.0800	20
	SCD	0.0138	
	TCD	0.0050	
	Phi	Theta	
1	19.46456	17.6616	25
2	100.5354	17.6616	
3	139.4646	17.6616	
4	220.5354	17.6616	
5	259.4646	17.6616	
6	340.5354	17.6616	30
7	18.02112	74.614	
8	7.175662	54.03317	
9	352.8243	54.03317	
10	341.9789	74.614	
11	348.5695	84.24771	
12	11.43052	84.24771	35
13	138.0211	74.614	
14	127.1757	54.03317	
15	472.8243	54.03317	
16	461.9789	74.614	
17	468.5695	84.24771	
18	131.4305	84.24771	40
19	258.0211	74.614	
20	247.1757	54.03317	
21	592.8243	54.03317	
22	581.9789	74.614	
23	588.5695	84.24771	
24	251.4305	84.24771	45

#	Dimple #	3	
	Type	truncated	
	Radius	0.0825	50
	SCD	0.0141	
	TCD	0.0050	
	Phi	Theta	
1	0	6.707467	55
2	60	13.5496	
3	120	6.707467	
4	180	13.5496	
5	240	6.707467	
6	300	13.5496	
7	6.04096	73.97888	
8	13.01903	64.24653	
9	2.41E-14	63.82131	
10	346.981	64.24653	
11	353.959	73.97888	
12	360	84.07838	60
13	126.041	73.97888	
14	133.019	64.24653	
15	120	63.82131	
16	466.981	64.24653	
17	473.959	73.97888	
18	480	84.07838	65
19	246.041	73.97888	

TABLE 10-continued

(Dimple Pattern 273)		
#	Dimple #	Type
20	253.019	64.24653
21	240	63.82131
22	586.981	64.24653
23	593.959	73.97888
24	600	84.07838
	Dimple #	4
	Type	spherical
	Radius	0.0550
	SCD	0.0075
	TCD	—
	Phi	Theta
1	89.81848	78.25196
2	92.38721	71.10446
3	95.11429	63.96444
4	105.6986	42.86305
5	101.558	49.81178
6	98.11364	56.8624
7	100.3784	30.02626
8	86.62335	26.05789
9	69.339	23.82453
10	19.62155	30.03626
11	33.37665	26.05789
12	50.601	23.82453
13	14.30135	42.86305
14	18.44204	49.81178
15	21.38636	56.8624
16	30.18152	78.25196
17	27.61279	71.10446
18	24.88571	63.96444
19	41.03508	85.94042
20	48.61817	85.94042
21	56.20813	85.94042
22	78.96492	85.94042
23	71.38183	85.94042
24	63.79187	85.94042
25	209.8185	78.25196
26	212.3872	71.10446
27	215.1143	63.96444
28	225.6986	42.86305
29	221.558	49.81178
30	218.1136	56.8624
31	220.3784	30.02626
32	206.6234	26.05789
33	189.399	23.82453
34	139.6216	30.02626
35	153.3765	26.05789
36	170.601	23.82453
37	134.3014	42.86305
38	138.442	49.81178
39	141.8864	56.8624
40	150.1815	78.25196
41	147.6128	71.10446
42	144.8857	63.96444
43	161.0351	85.94042
44	168.6182	85.94042
45	176.2081	85.94042
46	198.9649	85.94042
47	191.3818	85.94042
48	183.7919	85.94042
49	329.8185	78.25196
50	332.3872	71.10446
51	335.1143	63.96444
52	345.6986	42.86305
53	341.558	49.81178
54	338.1136	56.8624
55	340.3784	30.02626
56	326.6234	26.05789
57	309.399	23.82453
58	259.6216	30.02626
59	273.3766	26.05789
60	290.601	23.82453
61	254.3014	42.86305
62	258.442	49.81178
63	261.8864	56.8624
64	270.1815	78.25196
65	267.6128	71.10446

TABLE 10-continued

(Dimple Pattern 273)		
#	Dimple #	Type
66	264.8857	63.96444
67	281.0351	85.94042
68	288.6182	85.94042
69	296.2081	85.94042
70	318.9649	85.94042
71	311.3818	85.94042
72	303.7919	85.94042
	Dimple #	5
	Type	spherical
	Radius	0.0575
	SCD	0.0075
	TCD	—
	Phi	Theta
1	83.35856	69.4858
2	85.57977	61.65549
3	91.04137	46.06539
4	88.0815	53.82973
5	81.86535	34.37733
6	67.54444	32.56834
7	38.13465	34.37733
8	52.45556	32.56834
9	28.95863	46.06539
10	31.9185	53.82973
11	36.64144	69.4858
12	34.42023	61.65549
13	47.55421	77.35324
14	55.84303	77.16119
15	72.44579	77.35324
16	64.15697	77.16119
17	203.3586	69.4858
18	205.5798	61.65549
19	211.0414	46.06539
20	208.0815	53.82973
21	201.8653	34.37733
22	187.5444	32.56834
23	158.1347	34.37733
24	172.4556	32.56834
25	148.9586	46.06539
26	151.9185	53.82973
27	156.6414	69.4858
28	154.4202	61.65549
29	167.5542	77.35324
30	175.843	77.16119
31	192.4458	77.35324
32	184.157	77.16119
33	323.3586	69.4858
34	325.5798	61.65549
35	331.0414	46.06539
36	328.0815	53.82973
37	321.8653	34.37733
38	307.5444	32.56834
39	278.1347	34.37733
40	292.4556	32.56834
41	268.9586	46.06539
42	271.9185	53.82973
43	276.6414	69.4858
44	274.4202	61.65549
45	287.5542	77.35324
46	295.843	77.16119
47	312.4458	77.35324
48	304.157	77.16119
	Dimple #	6
	Type	spherical
	Radius	0.0600
	SCD	0.0075
	TCD	—
	Phi	Theta
1	86.88247	85.60198
2	110.7202	35.62098
3	9.279821	35.62098
4	33.11753	85.60198

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TABLE 10-continued

(Dimple Pattern 273)		
#	Phi	Theta
5	206.8825	85.60198
6	230.7202	35.62098
7	129.2798	35.62098
8	153.1175	85.60198
9	326.8825	85.60198
10	350.7202	35.62098
11	249.2798	35.62098
12	273.1175	85.60198
	Dimple #	7
	Type	spherical
	Radius	0.0625
	SCD	0.0075
	TCD	—
#	Phi	Theta
1	80.92949	77.43144
2	76.22245	60.1768
3	77.98598	51.7127
4	94.40845	38.09724
5	66.573	40.85577
6	53.427	40.85577
7	25.59155	38.09724
8	42.01402	51.7127
9	43.77755	60.1768
10	39.07051	77.43144
11	55.39527	68.86469
12	64.60473	68.86469
13	200.9295	77.43144
14	196.2224	60.1768
15	197.986	51.7127
16	214.4085	38.09724
17	186.573	40.85577
18	173.427	40.85577
19	145.5915	38.09724
20	162.014	51.7127
21	163.7776	60.1768
22	159.0705	77.43144
23	175.3953	68.86469
24	184.6047	68.86469
25	320.9295	77.43144
26	316.2224	60.1768
27	317.986	51.7127
28	334.4085	38.09724
29	306.573	40.85577
30	293.427	40.85577
31	265.5915	38.09724
32	282.014	51.7127
33	283.7776	60.1768
34	279.0705	77.43144
35	295.3953	68.86469
36	304.6047	68.86469
	Dimple #	8
	Type	spherical
	Radius	0.0675
	SCD	0.0075
	TCD	—
#	Phi	Theta
1	74.18416	68.92141
2	79.64177	42.85974
3	40.35823	42.85974
4	45.81584	68.92141
5	194.1842	68.92141
6	199.6418	42.85974
7	160.3582	42.85974
8	165.8158	68.92141
9	314.1842	68.92141
10	319.6418	42.85974
11	280.3582	42.85974
12	285.8158	68.92141

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TABLE 10-continued

(Dimple Pattern 273)		
#	Phi	Theta
5		
10		
15		
20		
25		
30		
35		
40		
45		
50		
55		
60		
65		
	Dimple #	9
	Type	spherical
	Radius	0.0700
	SCD	0.0075
	TCD	—
#	Phi	Theta
1	65.60484	59.710409
2	66.31567	50.052318
3	53.68433	50.052318
4	54.39516	59.710409
5	185.6048	59.710409
6	186.3157	50.052318
7	173.6843	50.052318
8	174.3952	59.710409
9	305.6048	59.710409
10	306.3157	50.052318
11	293.6843	50.052318
12	294.3952	59.710409
TABLE 11		
(Dimple Pattern 2-3)		
#	Phi	Theta
	Dimple #	1
	Type	spherical
	Radius	0.0550
	SCD	0.0080
	TCD	—
#	Phi	Theta
1	89.818	78.252
2	92.387	71.104
3	95.114	63.964
4	105.699	42.863
5	101.558	49.812
6	98.114	56.862
7	100.378	30.026
8	86.623	26.058
9	69.399	23.825
10	19.622	30.026
11	33.377	26.858
12	50.601	23.825
13	14.301	42.863
14	18.442	49.812
15	21.886	56.862
16	30.182	78.252
17	27.613	71.104
18	24.886	63.964
19	41.035	85.940
20	48.618	85.940
21	56.208	85.940
22	78.965	85.940
23	71.382	85.940
24	63.792	85.940
25	209.818	78.252
26	212.387	71.104
27	215.114	63.964
28	225.699	42.863
29	221.558	49.812
30	218.114	56.862
31	220.378	30.026
32	206.623	26.058
33	189.399	23.825
34	139.622	30.026
35	153.377	26.058
36	170.601	23.825
37	134.301	42.863
38	138.442	49.812
39	141.886	56.862
40	150.182	78.252
41	147.613	71.104
42	144.886	63.964
43	161.035	85.940
44	168.618	85.940

TABLE 11-continued

(Dimple Pattern 2-3)		
45	176.208	85.940
46	198.965	85.940
47	191.382	85.940
48	183.792	85.940
49	329.818	78.252
50	332.387	71.104
51	335.114	63.964
52	345.699	42.863
53	341.558	49.812
54	338.114	56.862
55	340.378	30.026
56	326.623	26.058
57	309.399	23.825
58	259.622	30.026
59	273.377	26.058
60	290.601	23.825
61	254.301	42.863
62	258.442	49.812
63	261.886	56.862
64	270.182	78.252
65	267.613	71.104
66	264.886	63.964
67	281.035	85.940
68	288.618	85.940
69	296.208	85.940
70	318.965	85.940
71	311.382	85.940
72	303.792	85.940

#	Dimple #	2
	Type	spherical
	Radius	0.0575
	SCD	0.0080
	TCD	—
	Phi	Theta
1	83.359	69.486
2	85.580	61.655
3	91.041	46.065
4	88.081	53.830
5	81.865	34.377
6	67.544	32.568
7	38.135	34.377
8	52.456	32.568
9	28.959	46.065
10	31.919	53.830
11	36.641	69.486
12	34.420	61.655
13	47.554	77.353
14	55.843	77.161
15	72.446	77.363
16	64.157	77.161
17	203.359	69.486
18	205.580	61.655
19	211.041	46.065
20	208.081	53.830
21	201.865	34.377
22	187.544	32.568
23	158.135	34.377
24	172.456	32.568
25	148.959	46.065
26	151.919	53.830
27	156.641	69.486
28	154.420	61.655
29	167.554	77.353
30	175.843	77.161
31	192.446	77.353
32	184.157	77.161
33	323.359	69.486
34	325.580	61.655
35	331.041	46.065
36	328.081	53.830
37	321.865	34.377
38	307.544	32.568
39	278.135	34.377
40	292.456	32.568
41	268.959	46.065
42	271.919	53.830

TABLE 11-continued

(Dimple Pattern 2-3)		
43	276.641	69.486
44	274.420	61.655
45	287.554	77.353
46	295.843	77.161
47	312.446	77.353
48	304.157	77.161
10	Dimple #	3
	Type	spherical
	Radius	0.0600
	SCD	0.0080
	TCD	—
15	#	Phi
		Theta
1	86.882	85.602
2	110.720	35.621
3	9.280	35.621
4	33.118	85.602
5	205.882	85.602
6	230.720	35.621
7	129.280	35.621
8	153.118	85.602
9	326.682	85.602
10	350.720	35.621
11	249.280	35.621
12	273.118	85.602

#	Dimple #	4
	Type	spherical
	Radius	0.0625
	SCD	0.0080
	TCD	—
	Phi	Theta
1	80.929	77.431
2	76.222	60.177
3	77.986	51.713
4	94.408	38.097
5	66.573	40.856
6	53.427	40.856
7	25.592	38.097
8	42.014	51.713
9	43.778	60.177
10	39.071	77.431
11	55.395	68.865
12	64.605	68.865
13	200.929	77.431
14	196.222	60.177
15	197.986	51.713
16	214.408	38.097
17	186.573	40.856
18	173.427	40.856
19	145.592	38.097
20	162.014	51.713
21	163.778	60.177
22	159.071	77.431
23	175.395	68.865
24	184.605	68.865
25	320.929	77.431
26	316.222	60.177
27	317.986	51.713
28	334.408	38.097
29	306.573	40.856
30	293.427	40.856
31	265.592	38.097
32	282.014	51.713
33	233.778	60.177
34	279.071	77.431
35	295.395	68.865
36	304.605	68.865

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TABLE 11-continued

(Dimple Pattern 2-3)		
Dimple #	5	
Type	spherical	
Radius	0.0675	
SCD	0.0080	
TCD	—	
#	Phi	Theta
1	74.184	68.921
2	79.642	42.860
3	40.358	42.860
4	45.816	68.921
5	194.184	68.921
6	199.642	42.860
7	160.358	42.860
8	165.816	68.921
9	314.184	68.921
10	319.842	42.860
11	280.358	42.860
12	285.816	68.921
(Dimple Pattern 2-3)		
Dimple #	6	
Type	spherical	
Radius	0.0700	
SCD	0.0080	
TCD	—	
#	Phi	Theta
1	65.605	59.710
2	66.316	50.052
3	53.684	50.052
4	54.395	59.710
5	185.605	59.710
6	186.316	50.052
7	173.684	50.052
8	174.395	59.710
9	305.605	59.710
10	306.316	50.052
11	293.684	50.052
12	294.395	59.710
(Dimple Pattern 2-3)		
Dimple #	7	
Type	truncated	
Radius	0.0750	
SCD	0.0132	
TCD	0.0055	
#	Phi	Theta
1	0.000	25.859
2	120.000	25.859
3	240.000	25.859
4	22.298	84.586
5	0.000	44.669
6	337.702	84.586
7	142.298	84.586
8	120.000	44.669
9	457.702	84.586
10	262.298	84.586
11	240.000	44.669
12	577.702	84.586
(Dimple Pattern 2-3)		
Dimple #	8	
Type	truncated	
Radius	0.0800	
SCD	0.0138	
TCD	0.0055	
#	Phi	Theta
1	19.465	17.662
2	100.535	17.662
3	139.465	17.662
4	220.535	17.662
5	259.465	17.662
6	340.535	17.662
7	18.021	74.614
8	7.176	54.033
9	352.824	54.033
10	341.979	74.614
11	348.569	84.248

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TABLE 11-continued

(Dimple Pattern 2-3)		
Dimple #	11.431	84.248
Type	138.021	74.614
Radius	127.176	54.033
SCD	472.824	54.033
TCD	461.979	74.614
#	Phi	Theta
12	11.431	84.248
13	138.021	74.614
14	127.176	54.033
15	472.824	54.033
16	461.979	74.614
17	468.569	84.248
18	131.431	84.248
19	258.021	74.614
20	247.176	54.033
21	592.824	54.033
22	581.979	74.614
23	588.569	84.248
24	251.431	84.248
(Dimple Pattern 2-3)		
Dimple #	9	
Type	truncated	
Radius	0.0825	
SCD	0.0141	
TCD	0.0055	
#	Phi	Theta
1	0.000	6.707
2	60.000	13.550
3	120.000	6.707
4	180.000	13.550
5	240.000	6.707
6	300.000	13.550
7	6.041	73.979
8	13.019	54.247
9	0.000	63.821
10	346.981	64.247
11	353.959	73.979
12	360.000	84.078
13	126.041	73.979
14	133.019	64.247
15	120.000	63.821
16	466.981	64.247
17	473.959	73.979
18	480.000	84.078
19	246.041	73.979
20	253.019	64.247
21	240.000	63.821
22	586.981	64.247
23	593.959	73.979
24	600.000	84.078

The geometric and dimple patterns 172-175, 273 and 2-3 described above have been shown to reduce dispersion. Moreover, the geometric and dimple patterns can be selected to achieve lower dispersion based on other ball design parameters as well. For example, for the case of a golf ball that is constructed in such a way as to generate relatively low driver spin, a cuboctahedral dimple pattern with the dimple profiles of the 172-175 series golf balls, shown in Table 5, or the 273 and 2-3 series golf balls shown in Tables 10 and 11, provides for a spherically symmetrical golf ball having less dispersion than other golf balls with similar driver spin rates. This translates into a ball that slices less when struck in such a way that the ball's spin axis corresponds to that of a slice shot. To achieve lower driver spin, a ball can be constructed from e.g., a cover made from an ionomer resin utilizing high-performance ethylene copolymers containing acid groups partially neutralized by using metal salts such as zinc, sodium and others and having a rubber-based core, such as constructed from, for example, a hard DupontTM Surlyn[®] covered two-piece ball with a polybutadiene rubber-based core such as the TopFlite XL Straight or a three-piece ball construction with a soft thin cover, e.g., less than about 0.04 inches, with a relatively high flexural modulus mantle layer and with a polybutadiene rubber-based core such as the Titleist Pro V1[®].

Similarly, when certain dimple pattern and dimple profiles describe above are used on a ball constructed to generate

relatively high driver spin, a spherically symmetrical golf ball that has the short iron control of a higher spinning golf ball and when imparted with a relatively high driver spin causes the golf ball to have a trajectory similar to that of a driver shot trajectory for most lower spinning golf balls and yet will have the control around the green more like a higher spinning golf ball is produced. To achieve higher driver spin, a ball can be constructed from e.g., a soft Dupont™ Surlyn® covered two-piece ball with a hard polybutadiene rubber-based core or a relatively hard Dupont™ Surlyn® covered two-piece ball with a plastic core made of 30-100% DuPont™ HPF 2000®, or a three-piece ball construction with a soft thicker core, e.g., greater than about 0.04 inches, with a relatively stiff mantle layer and with a polybutadiene rubber-based core.

It should be appreciated that the dimple patterns and dimple profiles used for 172-175, 273, and 2-3 series golf balls causes these golf balls to generate a lower lift force under various conditions of flight, and reduces the slice dispersion.

Golf balls dimple patterns 172-175 were subjected to several tests under industry standard laboratory conditions to demonstrate the better performance that the dimple configurations described herein obtain over competing golf balls. In these tests, the flight characteristics and distance performance for golf balls with the 173-175 dimple patterns were conducted and compared with a Titleist Pro V1® made by Acushnet. Also, each of the golf balls with the 172-175 patterns were tested in the Poles-Forward-Backward (PFB) and Pole Horizontal (PH) orientations. The Pro V1® being a USGA conforming ball and thus known to be spherically symmetrical was tested in no particular orientation (random orientation). Golf balls with the 172-175 patterns were all made from basically the same materials and had a standard polybutadiene-based rubber core having 90-105 compression with 45-55 Shore D hardness. The cover was a Surlyn™ blend (38% 9150, 38% 8150, 24% 6320) with a 58-62 Shore D hardness, with an overall ball compression of approximately 110-115.

The tests were conducted with a "Golf Laboratories" robot and hit with the same Taylor Made® driver at varying club head speeds. The Taylor Made® driver had a 10.5° r7 425 club head with a lie angle of 54 degrees and a REAX 65 'R' shaft. The golf balls were hit in a random-block order, approximately 18-20 shots for each type ball-orientation combination. Further, the balls were tested under conditions to simulate a 20-25 degree slice, e.g., a negative spin axis of 20-25 degrees.

The testing revealed that the 172-175 dimple patterns produced a ball speed of about 125 miles per hour, while the Pro V1® produced a ball speed of between 127 and 128 miles per hour.

The data for each ball with patterns 172-175 also indicates that velocity is independent of orientation of the golf balls on the tee.

The testing also indicated that the 172-175 patterns had a total spin of between 4200 rpm and 4400 rpm, whereas the Pro V1® had a total spin of about 4000 rpm. Thus, the core/cover combination used for balls with the 172-175 patterns produced a slower velocity and higher spinning ball.

Keeping everything else constant, an increase in a ball's spin rate causes an increase in its lift. Increased lift caused by higher spin would be expected to translate into higher trajectory and greater dispersion than would be expected, e.g., at 200-500 rpm less total spin; however, the testing indicates that the 172-175 patterns have lower maximum trajectory heights than expected. Specifically, the testing revealed that

the 172-175 series of balls achieve a max height of about 21 yards, while the Pro V1® is closer to 25 yards.

The data for each of golf balls with the 172-175 patterns indicated that total spin and max height was independent of orientation, which further indicates that the 172-175 series golf balls were spherically symmetrical.

Despite the higher spin rate of a golf ball with, e.g., pattern 173, it had a significantly lower maximum trajectory height (max height) than the Pro V1®. Of course, higher velocity will result in a higher ball flight. Thus, one would expect the Pro V1® to achieve a higher max height, since it had a higher velocity. If a core/cover combination had been used for the 172-175 series of golf balls that produced velocities in the range of that achieved by the Pro V1®, then one would expect a higher max height. But the fact that the max height was so low for the 172-175 series of golf balls despite the higher total spin suggests that the 172-175 Vballs would still not achieve as high a max height as the Pro V1® even if the initial velocities for the 172-175 series of golf balls were 2-3 mph higher.

FIG. 11 is a graph of the maximum trajectory height (Max Height) versus initial total spin rate for all of the 172-175 series golf balls and the Pro V1®. These balls were when hit with Golf Labs robot using a 10.5 degree Taylor Made r7 425 driver with a club head speed of approximately 90 mph imparting an approximately 20 degree spin axis slice. As can be seen, the 172-175 series of golf balls had max heights of between 18-24 yards over a range of initial total spin rates of between about 3700 rpm and 4100 rpm, while the Pro V1® had a max height of between about 23.5 and 26 yards over the same range.

The maximum trajectory height data correlates directly with the CL produced by each golf ball. These results indicate that the Pro V1® golf ball generated more lift than any of the 172-175 series balls. Further, some of balls with the 172-175 patterns climb more slowly to the maximum trajectory height during flight, indicating they have a slightly lower lift exerted over a longer time period. In operation, a golf ball with the 173 pattern exhibits lower maximum trajectory height than the leading comparison golf balls for the same spin, as the dimple profile of the dimples in the square and triangular regions of the cuboctahedral pattern on the surface of the golf ball cause the air layer to be manipulated differently during flight of the golf ball.

Despite having higher spin rates, the 172-175 series golf balls have Carry Dispersions that are on average less than that of the Pro V1® golf ball. The data in FIGS. 12-16 clearly shows that the 172-175 series golf balls have Carry Dispersions that are on average less than that of the Pro V1® golf ball. It should be noted that the 172-175 series of balls are spherically symmetrical and conform to the USGA Rules of Golf.

FIG. 12 is a graph illustrating the carry dispersion for the balls tested and shown in FIG. 11. As can be seen, the average carry dispersion for the 172-175 balls is between 50-60 ft, whereas it is over 60 feet for the Pro V1®.

FIG. 13-16 are graphs of the Carry Dispersion versus Total Spin rate for the 172-175 golf balls versus the Pro V1®. The graphs illustrate that for each of the balls with the 172-175 patterns and for a given spin rate, the balls with the 172-175 patterns have a lower Carry Dispersion than the Pro V1®. For example, for a given spin rate, a ball with the 173 pattern appears to have 10-12 ft lower carry dispersion than the Pro V1® golf ball. In fact, a 173 golf ball had the lowest dispersion performance on average of the 172-175 series of golf balls.

The overall performance of the 173 golf ball as compared to the Pro V1® golf ball is illustrated in FIGS. 17 and 18. The data in these figures shows that the 173 golf ball has lower lift than the Pro V1® golf ball over the same range of Dimensionless Spin Parameter (DSP) and Reynolds Numbers.

FIG. 17 is a graph of the wind tunnel testing results showing of the Lift Coefficient (CL) versus DSP for the 173 golf ball against different Reynolds Numbers. The DSP values are in the range of 0.0 to 0.4. The wind tunnel testing was performed using a spindle of $\frac{1}{16}$ inch in diameter.

FIG. 18 is a graph of the wind tunnel test results showing the CL versus DSP for the Pro V1 golf ball against different Reynolds Numbers.

In operation and as illustrated in FIGS. 17 and 18, for a DSP of 0.20 and a Re of greater than about 60,000, the CL for the 173 golf ball is approximately 0.19-0.21, whereas for the Pro V1® golf ball under the same DSP and Re conditions, the CL is about 0.25-0.27. On a percentage basis, the 173 golf ball is generating about 20-25% less lift than the Pro V1® golf ball. Also, as the Reynolds Number drops down to the 60,000 range, the difference in CL is pronounced—the Pro V1® golf ball lift remains positive while the 173 golf ball becomes negative. Over the entire range of DSP and Reynolds Numbers, the 173 golf ball has a lower lift coefficient at a given DSP and Reynolds pair than does the Pro V1® golf ball. Furthermore, the DSP for the 173 golf ball has to rise from 0.2 to more than 0.3 before CL is equal to that of CL for the Pro V1® golf ball. Therefore, the 173 golf ball performs better than the Pro V1® golf ball in terms of lift-induced dispersion (non-zero spin axis).

Therefore, it should be appreciated that the cuboctahedron dimple pattern on the 173 golf ball with large truncated dimples in the square sections and small spherical dimples in the triangular sections exhibits low lift for normal driver spin and velocity conditions. The lower lift of the 173 golf ball translates directly into lower dispersion and, thus, more accuracy for slice shots.

“Premium category” golf balls like the Pro V1® golf ball often use a three-piece construction to reduce the spin rate for driver shots so that the ball has a longer distance yet still has good spin from the short irons. The 173 dimple pattern can cause the golf ball to exhibit relatively low lift even at relatively high spin conditions. Using the low-lift dimple pattern of the 173 golf ball on a higher spinning two-piece ball results in a two-piece ball that performs nearly as well on short iron shots as the “premium category” golf balls currently being used.

The 173 golf ball’s better distance-spin performance has important implications for ball design in that a ball with a higher spin off the driver will not sacrifice as much distance loss using a low-lift dimple pattern like that of the 173 golf ball. Thus the 173 dimple pattern or ones with similar low-lift can be used on higher spinning and less expensive two-piece golf balls that have higher spin off a PW but also have higher spin off a driver. A two-piece golf ball construction in general uses less expensive materials, is less expensive, and easier to manufacture. The same idea of using the 173 dimple pattern on a higher spinning golf ball can also be applied to a higher spinning one-piece golf ball.

Golf balls like the MC Lady and Maxfli Noodle use a soft core (approximately 50-70 PGA compression) and a soft cover (approximately 48-60 Shore D) to achieve a golf ball with fairly good driver distance and reasonable spin off the short irons. Placing a low-lift dimple pattern on these balls allows the core hardness to be raised while still keeping the cover hardness relatively low. A ball with this design has increased velocity, increased driver spin rate, and is easier to

manufacture; the low-lift dimple pattern lessens several of the negative effects of the higher spin rate.

The 172-175 dimple patterns provide the advantage of a higher spin two-piece construction ball as well as being spherically symmetrical. Accordingly, the 172-175 series of golf balls perform essentially the same regardless of orientation.

In an alternate embodiment, a non-Conforming Distance Ball having a thermoplastic core and using the low-lift dimple pattern, e.g., the 173 pattern, can be provided. In this alternate embodiment golf ball, a core, e.g., made with DuPont™ Surlyn® HPF 2000 is used in a two- or multi-piece golf ball. The HPF 2000 gives a core with a very high COR and this directly translates into a very fast initial ball velocity—higher than allowed by the USGA regulations.

In yet another embodiment, as shown in FIG. 19, golf ball 600 is provided having a spherically symmetrical low-lift pattern that has two types of regions with distinctly different dimples. As one non-limiting example of the dimple pattern used for golf ball 600, the surface of golf ball 600 is arranged in an octahedron pattern having eight symmetrical triangular shaped regions 602, which contain substantially the same types of dimples. The eight regions 602 are created by encircling golf ball 600 with three orthogonal great circles 604, 606 and 608 and the eight regions 602 are bordered by the intersecting great circles 604, 606 and 608. If dimples were placed on each side of the orthogonal great circles 604, 606 and 608, these “great circle dimples” would then define one type of dimple region two dimples wide and the other type region would be defined by the areas between the great circle dimples. Therefore, the dimple pattern in the octahedron design would have two distinct dimple areas created by placing one type of dimple in the great circle regions 604, 606 and 608 and a second type dimple in the eight regions 602 defined by the area between the great circles 604, 606 and 608.

As can be seen in FIG. 19, the dimples in the region defined by circles 604, 606, and 608 can be truncated dimples, while the dimples in the triangular regions 602 can be spherical dimples. In other embodiments, the dimple type can be reversed. Further, the radius of the dimples in the two regions can be substantially similar or can vary relative to each other.

FIGS. 25 and 26 are graphs which were generated for balls 273 and 2-3 in a similar manner to the graphs illustrated in FIGS. 20 to 24 for some known balls and the 173 and 273 balls. FIGS. 25 and 26 show the lift coefficient versus Reynolds Number at initial spin rates of 4,000 rpm and 4,500 rpm, respectively, for the 273 and 2-3 dimple pattern. FIGS. 27 and 28 are graphs illustrating the drag coefficient versus Reynolds number at initial spin rates of 4000 rpm and 4500 rpm, respectively, for the 273 and 2-3 dimple pattern. FIGS. 25 to 28 compare the lift and drag performance of the 273 and 2-3 dimple patterns over a range of 120,000 to 140,000 Re and for 4000 and 4500 rpm. This illustrates that balls with dimple pattern 2-3 perform better than balls with dimple pattern 273. Balls with dimple pattern 2-3 were found to have the lowest lift and drag of all the ball designs which were tested.

While certain embodiments have been described above, it will be understood that the embodiments described are by way of example only. Accordingly, the systems and methods described herein should not be limited based on the described embodiments. Rather, the systems and methods described herein should only be limited in light of the claims that follow when taken in conjunction with the above description and accompanying drawings.

What is claimed is:

1. A golf ball having a plurality of dimples formed on its outer surface, the outer surface of the golf ball being divided into plural areas comprising at least first areas containing a plurality of first dimples and second areas containing a plu-
5 rality of second dimples, the areas together forming a spherical polyhedron shape, wherein the first dimples are spherical truncated dimples and the second dimples are spherical dimples, and the second dimples are of larger radius and larger chord depth than the first dimples.

2. The golf ball of claim 1, wherein each truncated dimple has a flat inner end.

3. The golf ball of claim 1, wherein each spherical dimple has a part-spherical surface contour and each truncated
15 dimple is part spherical with a flat inner end.

4. The golf ball of claim 1, wherein the first and second areas are of the same shape.

5. The golf ball of claim 4, wherein the shape of the areas is selected from the group consisting of triangles, squares, and
20 pentagons.

6. The golf ball of claim 1, wherein the first and second areas are of different shapes.

7. The golf ball of claim 6, wherein the shapes comprise two different shapes selected from the group consisting of triangles, squares, pentagons, hexagons, octagons, and deca-
25 gons.

8. The golf ball of claim 7, wherein the first areas are triangles and the second areas are squares.

9. The golf ball of claim 8, wherein the areas together form
30 a substantially cuboctahedral shape.

10. The golf ball of claim 1, further comprising a third area containing a plurality of third dimples.

11. The golf ball of claim 10, wherein the first, second and
35 third areas are of three different shapes.

12. The golf ball of claim 11, wherein the shapes comprise three different shapes selected from the group consisting of triangles, squares, pentagons, hexagons, octagons and deca-
40 gons.

13. The golf ball of claim 1, wherein each first area contains
40 at dimples of at least two different sizes.

14. The golf ball of claim 13, wherein the first dimples are of four different sizes.

15. The golf ball of claim 14, wherein the first dimples
45 comprise dimples of four different radii and the same chord depth.

16. The golf ball of claim 15, wherein the radius of each first dimple is in the range from about 0.05 to about 0.06
inches.

17. The golf ball of claim 14, wherein the first dimples
50 comprise a plurality of first size dimples having a first radius, a plurality of second size dimples having a second radius larger than the first radius, a plurality of third size dimples having a third radius greater than the second radius, and a plurality of fourth size dimples having a fourth radius larger
55 than the third radius.

18. The golf ball of claim 17, wherein the first size dimples have a radius of about 0.05 inches, the second size dimples have a radius of about 0.0525 inches, the third size dimples have a radius of about 0.055 inches, and the fourth size
60 dimples have a radius of about 0.0575 inches.

19. The golf ball of claim 17, wherein each first area con-
tains 36 dimples.

20. The golf ball of claim 19, wherein each first area con-
65 tains nine dimples of the first size, eighteen dimples of the second size, six dimples of the third size, and three dimples of the fourth size.

21. The golf ball of claim 13, wherein each second area contains dimples of at least two different sizes.

22. The golf ball of claim 15, wherein the second dimples
comprise dimples of five different sizes.

23. The golf ball of claim 22, wherein the second dimples
5 comprise a plurality of first size dimples having a first radius, a plurality of second size dimples having a second radius larger than the first radius, a plurality of third size dimples having a third radius greater than the second radius, a plurality
10 of fourth size dimples having a fourth radius larger than the third radius, and a plurality of fifth size dimples having a fifth radius larger than the fourth radius.

24. The golf ball of claim 23, wherein the second dimples
15 range in radius from about 0.075 inches to about 0.095 inches.

25. The golf ball of claim 24, wherein each first size dimple has a radius of about 0.075 inches, each second size dimple has a radius of about 0.0775 inches, each third size dimple has a radius of about 0.0825 inches, each fourth size dimple has a
20 radius of about 0.0875 inches, and each fifth size dimple has a radius of about 0.095 inches.

26. The golf ball of claim 23, wherein all the second dimples have the same chord depth.

27. The golf ball of claim 23, wherein there are at least four
25 dimples in each size in each second area.

28. The golf ball of claim 27, wherein each second area contains 36 dimples.

29. The golf ball of claim 28, wherein each second area contains twelve second dimples of the first size, eight second
30 dimples of the second size, eight second dimples of the third size, four second dimples of the fourth size, and four second dimples of the fifth size.

30. The golf ball of claim 1, wherein the dimple radius in the first areas is in the range from about 0.05 to 0.06 inches
35 and the truncated chord depth in the first areas is approximately about 0.0035 inches.

31. The golf ball of claim 30, wherein the dimple radius in the second areas is in the range from about 0.075 to about
40 0.095 inches and the spherical chord depth in the second areas is approximately 0.008 inches.

32. The golf ball of claim 31, wherein the first areas are triangular and the second areas are square.

33. The golf ball of claim 1, wherein the chord depth of the
45 second dimples is more than half the truncated chord depth of the first dimples.

34. The golf ball of claim 9, wherein the ball has an equator and opposite first and second poles, a first hemisphere and a second hemisphere, and the first and second hemispheres
50 have identical surface dimple patterns.

35. The golf ball of claim 34, wherein the second hemi-
sphere is rotated through sixty degrees relative to the first hemisphere and each square area in the first hemisphere bor-
55 ders each triangular area of the second hemisphere.

36. The golf ball of claim 34, wherein each pole passes through a triangular area.

37. The golf ball of claim 1, wherein the first dimples being of different dimensions from the second dimples such that the
60 first and second areas are visually contrasting.

38. The golf ball of claim 1, wherein the first and second areas produce different aerodynamic effects.

39. The golf ball of claim 1, wherein some of the dimples are formed from a lattice structure.

40. The golf ball of claim 1, wherein the average volume
65 per dimple is greater in one of the groups of areas relative to the other.

41. The golf ball of claim 1, wherein the unit volume in one area is greater than in the other area, and wherein unit volume is defined as the volume of the dimples in the area divided by the surface area in that area.

42. The golf ball of claim 1, wherein the unit volume in one area is at least 5% greater than in the other area, and wherein unit volume is defined as the volume of the dimples in the area divided by the surface area in that area. 5

43. The golf ball of claim 1, wherein the unit volume in one area is at least 15% greater than in the other area, and wherein unit volume is defined as the volume of the dimples in the area divided by the surface area in that area. 10

44. The golf ball of claim 1, wherein the first group of areas is formed by adding a portion of the second group of areas to the first group of areas or vice versa. 15

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