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- METHOD FOR PRODUCING SUCCINIC ACID (54)**USING A YEAST BELONGING TO THE** GENUS YARROWIA
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ABSTRACT

The present invention provides a method for producing succinic acid using a yeast belonging to the genus Yarrowia, which has been modified to reduce activity of succinate dehydrogenase in said yeast.

7 Claims, 2 Drawing Sheets

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Fig. 1





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METHOD FOR PRODUCING SUCCINIC ACID USING A YEAST BELONGING TO THE GENUS YARROWIA

This application is a Continuation of, and claims priority ⁵ under 35 U.S.C. §120 to, International Application No. PCT/ JP2010/051463, filed Jan. 27, 2010, and claims priority therethrough under 35 U.S.C. §119 to Russian Patent Application No. 2009103058, filed Jan. 30, 2009, the entireties of which are incorporated by reference herein. Also, the Sequence ¹⁰ Listing filed electronically herewith is hereby incorporated by reference (File name: 2011-07-20T_US-421_Seq_List; File size: 33 KB; Date recorded: Jul. 20, 2011).

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determine and demonstrate its capacity for high-level succinate production. Results showed that the aerobic succinate production system using the designed strain HL27659k (pKK313) is more practical than conventional anaerobic succinate production systems. It has a remarkable potential for industrial-scale succinate production and process optimization (Lin H. et al., Biotechnol Bioeng; 90(6):775-9 (2005)). A two-stage culture of NZN111, pflB ldhA double mutant, which loses its ability to ferment glucose anaerobically due to a redox imbalance, was carried out for succinic acid production. It was found that when NZN111 was aerobically cultured on acetate, it regained the ability to ferment glucose with succinic acid as the major product in subsequent anaero- $_{15}$ bic culture. Analyses of key enzyme activities revealed that the activities of isocitrate lyase, malate dehydrogenase, malic enzyme, and phosphoenolpyruvate (PEP) carboxykinase were greatly enhanced while the activities of pyruvate kinase and PEP carboxylase were reduced in the acetate-grown cells. These results indicate the great potential to take advantage of cellular regulation mechanisms for improvement of succinic acid production by a metabolically engineered E. coli strain (Wu H. et al., Appl Environ Microbiol.; 73(24):7837-43 (2007)).Based on the complete genome sequence of a capnophilic succinic acid-producing rumen bacterium, Mannheimia suc*ciniciproducens*, gene knockout studies were carried out to understand its anaerobic fermentative metabolism and consequently to develop a metabolically engineered strain capable of producing succinic acid without by-product formation. Among three different CO₂-fixing metabolic reactions catalyzed by phosphoenolpyruvate (PEP) carboxykinase, PEP carboxylase, and malic enzyme, PEP carboxykinase was the most important for the anaerobic 35 growth of *M. succiniciproducens* and succinic acid production. Oxaloacetate formed by carboxylation of PEP was found to be converted to succinic acid by three sequential reactions catalyzed by malate dehydrogenase, fumarase, and fumarate reductase. Major metabolic pathways leading to by-product formation were successfully removed by disrupting the ldhA, pflB, pta, and ackA genes. The metabolically engineered LPK7 strain was able to produce succinic acid from glucose with little or no formation of acetic, formic, and lactic acids (Lee S. J. et al., Appl Environ Microbiol.; 72(3): 1939-48 (2006)). Growth and succinate versus lactate production from glucose by Anaerobiospirillum succiniciproducens was regulated by the level of available carbon dioxide and the culture pH. The succinate yield and the yield of ATP per mole of glucose were significantly enhanced when grown with excess- CO_2 —HCO₃⁻, which suggests that there is a threshold level of CO_2 for enhanced succinate production in A. succiniciproducens. It was shown that A. succiniciproducens, unlike other succinate-producing anaerobes which also form propionate, can grow rapidly and form high final yields of succinate at pH 6.2 and with excess CO_2 —HCO₃⁻ as a consequence of regulating electron sink metabolism (Samuelov N. S. et al., Appl Environ Microbiol.; 57 (10):3013-9 (1991)). Chemically defined media allow for a variety of metabolic studies that are not possible with undefined media. A defined medium, AM3, was created to expand the experimental opportunities for investigating the fermentative metabolism of succinate-producing Actinobacillus succinogenes. A. suc*cinogenes* growth trends and end product distributions in 65 AM3 and rich medium fermentations were compared. The inability to synthesize alpha-ketoglutarate from glucose indicates that at least two tricarboxylic acid cycle-associated

BACKGROUND OF THE INVENTION

1. Field of Invention

The present invention relates to the microbiological industry, and specifically to a method for producing succinic acid using yeast belonging to the genus *Yarrowia* in which the 20 activity of succinate dehydrogenase is reduced.

2. Description of the Related Art

Yarrowia lipolytica is a unique yeast due to its ability to produce a wide spectrum of organic acids, including tricarboxylic acid cycle intermediates, such as citric and isocitric 25 acids, and to secrete them into the medium. During continuous cultivation of Y. lipolytica N 1, oxygen requirements for growth and citric acid synthesis were found to depend on the iron concentration in the medium. A coupled effect of oxygen and iron concentrations on the functioning of the mitochon- 30 drial electron transport chain in *Y lipolytica* N 1 was established. Based on the results obtained in continuous culture, conditions for citric acid production in a batch culture of Y. lipolytica N 1 have been proposed (Kamzolova S. V. et al, FEMS Yeast Res.; 3 (2):217-22 (2003)). Succinic acid, a member of the C_{4} -dicarboxylic acid family, is widely used in the production of foods, pharmaceuticals, and biodegradable plastics. Traditionally, it is produced via chemical synthesis from petrochemical feedstocks that are nonrenewable, and these chemical processes cause envi- 40 ronment pollution. Therefore, great attention has been paid to the use of effective natural succinic acid producers, such as microorganisms. Most reported efforts to enhance production of the industrially valuable specialty chemical succinate have been done 45 under anaerobic conditions, where *Escherichia coli* undergoes mixed-acid fermentation. An aerobic succinate production system was strategically designed that allows E. coli to produce and accumulate succinate efficiently, and the system provides the first platform for enhancing succinate produc- 50 tion aerobically in E. coli based on the creation of a new aerobic central metabolic network (Lin H. et al., Biotechnol Bioeng; 89(2):148-56 (2005)). Various E. coli mutant strains designed for succinate production under aerobic conditions were characterized in 55 chemostat. The metabolite profiles, enzyme activities, and gene expression profiles were studied to better understand the metabolic network operating in these mutant strains. The most efficient succinate-producing mutant strain HL27659k has the five following mutations: sdhAB, (ackA-pta), poxB, 60 iclR, and ptsG. It was shown that the succinate synthesis pathways engineered in strain HL27659k were highly efficient, yielding succinate as the only major product produced under aerobic conditions (Lin H. et al., Metab Eng.; 7 (5-6): 337-52 (2005)).

Fed-batch reactor experiments were performed for the strain HL27659k(pKK313) under aerobic conditions to

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enzyme activities are absent in *A. succinogenes* (McKinlay J.
B. et al., Appl Environ Microbiol.; 71 (11): 6651-6 (2005)).
A method for producing high amounts of succinic acid under anaerobic conditions using *E. coli* strains, wherein the adhE, 1dhA, iclR, arcA, and/or ack-pta genes are disrupted 5 has been disclosed (US 20060046288 A1).

A method of producing succinic acid from industrial-grade hydrolysates by supplying an organism (*E. coli, Klebsiela, Erwinia, Lactobacillus*) that contains mutations in the genes ptsG, pflB, and ldhA, and allowing the organism to accumulate biomass and metabolize the hydrolysate has been disclosed (US 20030017559 A1).

A fermentation process for producing succinic acid by selecting a bacterial strain that does not produce high yields of succinic acid, disrupting the normal regulation of sugar metabolism of the bacterial strain, and combining the mutant 15 bacterial strain and selected sugar in anaerobic conditions to facilitate production of succinic acid has been described. Also described is a method for changing low-yield succinic acidproducing bacteria to high-yield succinic acid-producing bacteria by selecting a bacterial strain having a phosphotrans-20 ferase system and altering the phosphotransferase system so as to allow the bacterial strain to simultaneously metabolize different sugars (U.S. Pat. No. 6,159,738). Succinate dehydrogenase (SDH) of *Saccharomyces cer*evisiae is composed of four subunits encoded by the SDH1, 25 SDH2, SDH3, and SDH4 genes. It was determined that double disruption of the SDH1 and SDH2, or SDH1b (the SDH1 homologue) genes is required for complete loss of SDH activity and that the SDH1b gene compensates for the function of the SDH1 gene. The strain with disrupted sdh1 sdh1b genes showed an increase in succinate productivity ³⁰ only up to 1.9-fold along with a decrease in malate productivity relative to the wild-type strains under shaking conditions (Kubo Y. et al., J Biosci Bioeng; 90 (6):619-24 (2000)). The pathway leading to accumulation of succinate was examined in liquid culture in the presence of a high concen- 35 tration (15%) of glucose under aerobic and anaerobic conditions using a series of Saccharomyces cerevisiae strains in which various genes that encode the enzymes required in the TCA cycle were disrupted. Results indicate that succinate could be synthesized through two pathways, namely, alpha-40 ketoglutarate oxidation via the TCA cycle and fumarate reduction under anaerobic conditions (Arikawa Y. et al., J Biosci Bioeng; 87 (1):28-36 (1999)). Methods for preparing succinic acid using a microorganism transformed with a recombinant vector containing the 45 gene encoding a malic enzyme B (maeB). fumarate hydratase C (fumC), or formate dehydrogenases D & E (fdhD and fdhE) have been disclosed (US 20070042476 A1, US 20070042477 A1, and US 20080020436 A1, respectively). The set of metabolic modifications responsible for cou- 50 pling succinate production to the growth of the microorganism include disruption of one or more of the following genes (a) adhE, ldhA; (b) adhE, ldhA, acka-pta; (c) pfl, ldhA; (d) pfl, ldhA, adhE; (e) acka-pta, pykF, atpF, sdhA; (f) acka-pta, pykF, ptsG, or (g) acka-pta, pykF, ptsG, adhE, ldhA. (US 55 detail. 20070111294).

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The above aspects were achieved by finding that reducing the activity of succinate dehydrogenase can remarkably enhance production of succinic acid.

It is an aspect of the present invention to provide a yeast belonging to the genus *Yarrowia*, wherein said yeast produces succinic acid and activity of succinate dehydrogenase is reduced in said yeast.

It is a further aspect of the present invention to provide the yeast as described above, wherein said yeast has been modified to attenuate expression of a gene selected from the group of SDH1 (YALI0D11374g), consisting SDH2 SDH3 (YALI0D23397g), (YALI0E29667g), SDH4 (YALI0A14784g), and combinations thereof. It is a further aspect of the present invention to provide the yeast as described above, wherein said expression of SDH1 (YALI0D11374g) is attenuated by introducing a temperaturesensitive mutation into SDH1 (YALI0D11374g). It is a further aspect of the present invention to provide the yeast as described above, wherein said expression of SDH2 (YALI0D23397g) is attenuated by inactivating SDH2 (YALI0D23397g). It is a further aspect of the present invention to provide the yeast as described above, wherein said yeast is Yarrowia lipolytica. It is a further aspect of the present invention to provide the yeast as described above, wherein said yeast is Yarrowia *lipolytica* VKPM Y-3314. It is a further aspect of the present invention to provide a method for producing succinic acid, which comprises cultivating the yeast as described above in a culture medium and collecting succinic acid from the culture medium. It is a further aspect of the present invention to provide the method as described above, wherein at least a part of said cultivating is performed at below pH4. It is a further aspect of the present invention to provide the method as described above, wherein said culture medium comprises glycerol. It is a further aspect of the present invention to provide a method for producing a succinic acid-containing polymer, comprising the steps of producing succinic acid by the method as described above, and polymerizing succinic acid.

But currently, there have been no reports of reducing the

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows the scheme for construction of a strain having a temperature-sensitive (ts-) mutation in SDH1 gene.
FIG. 2 shows growth curves, pH, and concentration of succinic acid during cultivation of the strain *Y. lipolytica* VKPM Y-3314.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinafter, the present invention will be described in detail.

The term "succinic acid" can be free succinic acid or a salt thereof depending on the pH and ions present. The terms "succinic acid" and "succinate" are used interchangeably herein.

activity of succinate dehydrogenase in a yeast belonging to the genus *Yarrowia* for the purpose of producing succinic acid.

SUMMARY OF THE INVENTION

Aspects of the present invention include enhancing the productivity of succinic acid in a yeast belonging to the genus 65 *Yarrowia*, and providing a method for producing succinic acid.

60 1. Yeast

The yeast in accordance with the presently disclosed subject matter belongs to the genus *Yarrowia*, wherein said yeast produces succinic acid and in which the activity of succinate dehydrogenase is reduced. The phrase is reduced. The phrase "a yeast belonging to the genus *Yarrowia*" means that the yeast is classified into the genus *Yarrowia* according to the classification known to a person skilled in the

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art of microbiology. Examples of a yeast belonging to the genus *Yarrowia* include *Yarrowia lipolytica* (*Y. lipolytica*). The phrase "said yeast produces succinic acid" can mean that the yeast has the ability to produce and excrete succinic acid into a medium, when it is cultured in the medium.

The phrase "said yeast produces succinic acid" can also mean that the yeast has the ability to produce and accumulate succinic acid in an amount larger than a wild-type, nonmodified, or parental strain, and can also mean that the yeast is able to cause accumulation in a medium of an amount not 10 less than 1.0 g/L, not less than 5.0 g/L, or not less than 10.0 g/L, of succinic acid.

The phrase "(said yeast) comprises reduced activity of succinate dehydrogenase" can mean that the yeast is modified so that the succinate dehydrogenase activity in the cell is 15 reduced as compared with an unmodified, wild type, or parental strain. Succinate dehydrogenase (SDH) is a component of complex II of the respiratory chain that catalyses the oxidation of succinate to fumarate in the Krebs cycle and feeds electrons to 20 the ubiquinone pool. The complex, which has been highly conserved throughout evolution, is located in the inner mitochondrial membrane and includes two catalytic and two structural subunits, all encoded by nuclear genes. In Saccha*romyces cerevisiae*, the four genes (SDH1 to SDH4) coding 25 for SDH have been isolated and characterized. The flavoprotein subunit responsible for the oxidation of succinate to fumarate is encoded by two paralogous genes, SDH1 and SDH1b, although only SDH1 is necessary for growth on respiratory carbon sources. SDH2 codes for the iron-protein 30 subunit that contains three different iron-sulfur centers and, together with the protein Sdh1p, constitutes the catalytic core of the SDH complex, which conveys electrons from the covalently attached flavin adenine dinucleotide (FAD) of Sdh1p first to the iron-sulfur centers and then to ubiquinone. 35

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activity of the product as the SDH1/SDH2/SDH3/SDH4 protein(s). The number of changes in the variant protein depends on the position in the three dimensional structure of the protein or the type of amino acid residues. It can be 1 to 30, in another example 1 to 15, and in another example 1 to 5 in SEQ ID No: 2, SEQ ID No: 4, SEQ ID No: 6 and SEQ ID No: 8. These changes in the variants can occur in regions of the protein that are not critical for the function of the protein. This is because some amino acids have high homology to one another so the three dimensional structure or activity is not affected by such a change. Therefore, the protein variant encoded by the SDH1, SDH2, SDH3 and SDH4 genes can be one which has a homology of not less than, for example, 80%, in another example not less than 90%, in another example not less than 95%, and in another example not less than 98%, with respect to the entire amino acid sequence shown in SEQ ID No: 2, SEQ ID No: 4, SEQ ID No: 6 and SEQ ID No: 8, as long as the activity of the SDH1, SDH2, SDH3, or SDH4 protein(s) prior to modification is maintained. Homology between two amino acid sequences can be determined using well-known methods, for example, the computer program BLAST 2.0, which calculates three parameters: score, identity and similarity. The substitution, deletion, insertion or addition of one or several amino acid residues can be conservative mutation(s) so that the activity is maintained. The representative conservative mutation can be a conservative substitution. Examples of conservative substitutions include substitution of Ser or Thr for Ala, substitution of Gln, His or Lys for Arg, substitution of Glu, Gln, Lys, His or Asp for Asn, substitution of Asn, Glu or Gln for Asp, substitution of Ser or Ala for Cys, substitution of Asn, Glu, Lys, His, Asp or Arg for Gln, substitution of Asn, Gln, Lys or Asp for Glu, substitution of Pro for Gly, substitution of Asn, Lys, Gln, Arg or Tyr for His, substitution of Leu, Met, Val or Phe for Ile, substitution of Ile, Met, Val or Phe for Leu, substitution of Asn, Glu, Gln, His or Arg for Lys, substitution of Ile, Leu, Val or Phe for Met, substitution of Trp, Tyr, Met, Ile or Leu for Phe, substitution of Thr or Ala for Ser, substitution of Ser or Ala for Thr, substitution of Phe or Tyr for Trp, substitution of His, Phe or Trp for Tyr, and substitution of Met, Ile or Leu for Val. Moreover, the SDH1, SDH2, SDH3, and SDH4 genes can be variants which hybridize under stringent conditions with the nucleotide sequence complementary to the sequence shown in SEQ ID No: 1, SEQ ID No: 3, SEQ ID No: 5, and SEQ ID No: 7, respectively, or a probe which can be prepared from the nucleotide sequence under stringent conditions, provided that it encodes a functional protein prior to inactivation. "Stringent conditions" include those under which a specific hybrid, for example, a hybrid having homology of not less than 70%, in another example not less than 80%, in another example not less than 90%, in another example not less than 95%, and in another example not less than 98%, is formed and a non-specific hybrid, for example, a hybrid having homology lower than the above, is not formed. For example, stringent conditions are exemplified by washing one time or more, in another example two or three times at a salt concentration of 1×SSC, 0.1% SDS, in another example 0.1×SSC, 0.1% SDS at 60° C. Duration of washing depends on the type of membrane used for blotting and, as a rule, can be what is recommended by the manufacturer. For example, the recommended duration of washing for the HybondTM N+ nylon membrane (Amersham) under stringent conditions is 15 minutes. Washing can be performed 2 to 3 times. The length of the probe can be suitably selected depending on the hybridization conditions, and is usually 100 by to 1 kbp.

SDH3 and SDH4 code for two small hydrophobic peptides, which anchor the complex to the inner mitochondrial membrane (Saliola M. et al., Eukaryot Cell; 3 (3): 589-97 (2004)).

The genome sequence of Y. lipolytica CLIB122 has been analyzed (www.ncbi.nlm.nih.gov/sites/entrez) and ORFs 40 YALIOD11374g, YALIOD23397g, YALIOE29667g and YALI0A14784g were found to be homologous to the S. cerevisiae SDH1, SDH2, SDH3 and SDH4 genes, respectively. These ORFs were named SDH1, SDH2, SDH3 and SDH4, respectively. The nucleotide sequence of the SDH1 gene and 45 the amino acid sequence of SDH1 encoded by the SDH1 gene are shown in SEQ ID NO: 1 and SEQ ID NO: 2, respectively. The nucleotide sequence of the SDH2 gene and the amino acid sequence of SDH2 encoded by the SDH2 gene are shown in SEQ ID NO: 3 and SEQ ID NO: 4, respectively. The 50 nucleotide sequence of the SDH3 gene and the amino acid sequence of SDH3 encoded by the SDH3 gene are shown in SEQ ID NO: 5 and SEQ ID NO: 6, respectively. The nucleotide sequence of the SDH4 gene and the amino acid sequence of SDH4 encoded by the SDH4 gene are shown in 55 SEQ ID NO: 7 and SEQ ID NO: 8, respectively.

Since there may be some differences in DNA sequences

between the different strains of the genus *Yarrowia*, the SDH1, SDH2, SDH3 and SDH4 genes to be modified are not limited to the genes shown in SEQ ID No: 1, SEQ ID No: 3, 60 SEQ ID No: 5 and SEQ ID No: 7 but can include genes homologous to SEQ ID No: 1, SEQ ID No: 3, SEQ ID No: 5 and SEQ ID No: 7 which encode a variant protein of the SDH1, SDH2, SDH3, and SDH4 proteins, respectively. The term "variant protein" means a protein which has changes in 65 the sequence, whether they are deletions, insertions, additions, or substitutions of amino acids, but still maintains the

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The succinate dehydrogenase activity in the yeast can be reduced by attenuating expression of one or more of the SDH1, SDH2, SDH3 and SDH4 genes. In order to attenuate expression of the gene, the yeast can be modified so that the cell contains a reduced amount of the protein encoded by the 5 gene as compared with an unmodified yeast, or the cell is unable to synthesize the protein encoded by the gene. Such modification of the yeast can be done by altering an expression regulating sequence of the gene such as the promoter, Shine-Dalgarno (AD) sequence, etc. In addition, expression 10 of the SDH1, SDH2, SDH3, or SDH4 gene can be attenuated by introducing a mutation into the gene on the chromosome so that intracellular activity of the protein encoded by the gene is decreased as compared with that of an unmodified strain. Such a mutation on the gene can be the introduction of 15 well known to one skilled in the art. These methods are insertion of a drug-resistance gene, or the deletion of a part of the gene or the entire gene (Qiu, Z. and Goodman, M. F., J. Biol. Chem., 272, 8611-8617 (1997); Kwon, D. H. et al, J. Antimicrob. Chemother., 46, 793-796 (2000)). The activity of the protein encoded by the gene can also be reduced by 20 replacement of one base or more in the gene to cause an amino acid substitution in the protein (missense mutation), introduction of a stop codon (nonsense mutation), deletion of one or two bases to cause a frame shift. For example, the following methods can be employed to 25 introduce a mutation by gene recombination. A mutant gene encoding a mutant protein having a decreased activity is prepared, and the yeast to be modified can be transformed with a DNA fragment containing the mutant gene, and after the native gene on the chromosome is replaced with the 30 mutant gene by homologous recombination, the resulting strain (having the native gene on the chromosome replaced) with the mutant gene) can be selected. Such site-specific mutation by gene replacement using homologous recombination has already been established. In the Examples 35 described below, a temperature-sensitive mutation was introduced into the SDH1 gene on the chromosome of Y. lipolytica Polf (ATCC MYA-2613). Due to the mutation, the expression of the SDH1 gene is attenuated and the succinate dehydrogenase activity is reduced at a higher temperature (32° C) 40 in the obtained strains, Po1f (SDH1-ts-0134) and Po1f (SDH1-ts-2007). Expression of the SDH1, SDH2, SDH3, or SDH4 gene can also be attenuated by inactivating the gene. The phrase "inactivating gene" can mean that the modified gene encodes a 45 completely inactive protein. It is also possible that the modified DNA region is unable to naturally express the gene due to the deletion of a part of or the entire gene, the shifting of the reading frame of the gene, the introduction of missense/nonsense mutation(s), or the modification of an adjacent region of 50the gene, including sequences controlling gene expression, such as promoter(s), enhancer(s), attenuator(s), ribosomebinding site(s), etc. The above-mentioned gene substitution can be carried out as follows. That is, yeast is transformed with a recombinant 55 DNA containing a mutant gene to cause recombination between the mutant gene and the corresponding chromosomal gene. Then, the marker gene that is inserted into the recombinant DNA based on a characteristic such as auxotrophy of the host makes the manipulation easy. Furthermore, 60 making the above-mentioned recombinant DNA linear, for example, by cleavage with a restriction enzyme and, in addition, removal of a replication control region that functions in yeasts from the recombinant DNA, can efficiently give rise to a strain in which the recombinant DNA is integrated into the 65 chromosome. In the Examples to be described below, the SDH2 gene on the chromosome of *Y. lipolytica* Po1f (ATCC)

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MYA-2613) was inactivated to obtain Po1f(dSDH2), which produces succinic acid and includes reduced activity of succinate dehydrogenase. From among mutants of Polf (dSDH2), Y. lipolytica VKPM Y-3314 was selected for its ability to produce a greater amount of succinic acid.

Expression of the gene can be attenuated or the gene can be inactivated also by insertion of a transposon or an IS factor into the coding region of the gene (U.S. Pat. No. 5,175,107), or by conventional methods, such as a mutagenesis treatment using UV irradiation and nitrosoguanidine (N-methyl-N'-nitro-N-nitrosoguanidine), or methoxylamine.

Methods for the preparation of plasmid DNA, digestion and ligation of DNA, transformation, selection of an oligonucleotide as a primer, and the like can be ordinary methods described, for instance, in Sambrook, J., Fritsch, E. F., and Maniatis, T., "Molecular Cloning A Laboratory Manual, Second Edition", Cold Spring Harbor Laboratory Press (1989). For the transformation of yeasts, those methods conventionally used in the transformation of yeasts, such as a protoplast method, an electroporation method, or the like can be employed.

2. Methods

The methods are described for producing succinic acid which include cultivating the yeast as described herein in a culture medium to produce and excrete succinic acid into the medium, and collecting succinic acid from the medium.

The cultivation, collection, and purification of succinic acid from the medium and the like can be performed in a manner similar to conventional fermentation methods wherein succinic acid is produced using a microorganism.

The medium used for culture can be either a synthetic or natural medium, so long as the medium includes a carbon source, a nitrogen source, minerals and, if necessary, appropriate amounts of nutrients which the yeast requires for

growth. The carbon source can include various carbohydrates such as glucose and sucrose, and various organic acids. Depending on the mode of assimilation of the used microorganism, alcohol, including ethanol and glycerol, can be used. As the nitrogen source, various ammonium salts such as ammonia and ammonium sulfate, other nitrogen compounds such as amines, a natural nitrogen source such as peptone, soybean-hydrolysate, and digested fermentative microorganism can be used. As minerals, potassium monophosphate, magnesium sulfate, sodium chloride, ferrous sulfate, manganese sulfate, calcium chloride, and the like can be used. As vitamins, thiamine, yeast extract, and the like, can be used. The cultivation can be performed under aerobic conditions, such as a shaking culture, and a stirring culture with aeration, at a temperature of 20 to 40° C., and in another example 24 to 32° C. The pH of the culture is usually between 2 and 9, in another example between 3 and 7.5. The pH of the culture can be adjusted with ammonia, calcium carbonate, various bases, and buffers. Alternatively, the cultivation can be performed without pH control and, after pH of the medium is decreased, maintained under an acidic condition where the major accumulation of succinic acid occurs. At least a part of the cultivation can be maintained at below pH4 so that more succinic acid is produced. Usually, a 1 to 7-day cultivation leads to the accumulation of succinic acid in the liquid medium. After cultivation, solids such as cells can be removed from the liquid medium by centrifugation or membrane filtration, and then succinic acid can be collected and purified by ionexchange, concentration, and/or crystallization methods. Furthermore, after the production of succinic acid, a polymerization reaction may be carried out using the obtained succinic acid as a raw material to produce a succinic acid-

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containing polymer. In recent years, while the number of environment-friendly industrial products is on the increase, polymers prepared by using raw materials of a plant origin have been attracting attention. The produced succinic acid produced can then be processed into polymers such as poly-⁵ ester and polyamide. Specific examples of the succinic acidcontaining polymer include a succinic acid polyester obtained through polymerization between a diol such as butanediol or ethylene glycol and succinic acid, and a succinic acid polyamide obtained through polymerization ¹⁰ between a diamine such as hexamethylenediamine and succinic acid. In addition, the succinic acid or a composition containing the succinic acid can be used for food additives,

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and HindIII and then ligated with the plasmid pUC-URA3, which had been previously treated with endonucleases XbaI and HindIII followed by dephosphorylating using alkaline phosphatase CIAP. The obtained plasmid was used for electroporation of the *E. coli* strain XL-1 (Blue). Clones of transformants were selected by plating onto an L-agar plate containing 100 μ g/ml of ampicillin. Plasmid DNA was isolated from the selected clones. The obtained plasmid (7608 bp) contained the *Y. lipolytica* SDH1 gene having a deletion of 195 by and the regulatory regions. The plasmid was named pUC-URA3-dSDH1.

The plasmid pUC-URA3-dSDH1 (0.05 µg) was treated with endonucleases XbaI and XmaJI. The larger of the $_{15}$ obtained DNA fragments was purified in a 1% agarose gel. The 6394 by DNA fragment obtained after treating with ligase T4 was used for electroporation of the E. coli strain XL-1 (Blue). Clones of transformants were selected by plating onto an L-agar plate containing 100 µg/ml of ampicillin. Plasmid DNA was isolated from the selected clones and was tested using restriction analysis. The obtained plasmid (6394) bp) contained most of the ORF of Y. lipolytica SDH1 gene and the terminator. The plasmid was named pURA-ddSDH1. 2. Construction of the Strains Po1f/pURA-ddSDH-ts No. 25 2007 and Po1f/pURA-ddSDH-ts No. 0134. The plasmid pURA-ddSDH1 (15 μ g) was treated in vitro with methoxylamine as described in Kadonaga J. T and Knowles J. R., N.A.R., 13 (5), 1733-45 (1985). DNA from the solution after dialysis was precipitated using ethanol, washed, and used for electroporation of the E. coli strain XL-1 (Blue). Clones of transformants were selected by plating onto an L-agar plate containing 100 µg/ml of ampicillin. 107 transformants were grown overnight in 200 ml LB supplemented with ampicillin (100 µg/ml). Grown cultures were used for isolation of DNA. The obtained mutagenized plasmid pURA-ddSDH1 library was treated with endonuclease Eco911 and used for transformation of Y. lipolytica Polf (ATCC MYA-2613) as described in Current Genetic, 1989, vol 16, pp. 253-260. The Po1f strain can be obtained 40 from American Type Culture Collection. (P.O. Box 1549) Manassas, Va. 20108, United States of America). Clones of transformants were selected by plating onto minimal medium YNB-agar supplemented with glucose (2%), leucine (0.01%)and casamino acids (0.2%). 3000 transformants were grown for 3 days in liquid minimal medium YNB supplemented with glucose (0.1%), leucine (0.01%) and sodium succinate (2%)at 20° C., pH 6.8 with aeration at 1200 rpm. Clones that grew were plated (each clone onto two plates) onto YNB-agar supplemented with leucine (0.01%) and sodium succinate (1%), pH 6.8. Two series of plates were cultivated in parallel for 3 days at 20° C. and 32° C. Clones that grew significantly better at 20° C. as compared to 32° C. were tested by a similar manner to confirm its sensitivity to temperature. As can be seen in FIG. 1, after integration of the plasmid pURA-ddSDH into the chromosome, only the remaining copy of the SDH1 gene can be expressed. The part of this gene copy (downstream of the Eco91I site) is inherent to the inserted plasmid and therefore can contain mutations. Thus, the obtained transformants correspond to a mutant SDH1 gene library. To verify integration of the plasmid pURA-ddSDH into the proper locus on the chromosome, PCR was performed using Taq-polymerase. Locus-specific primers P7 (SEQ ID NO: 15) and P8 (SEQ ID NO: 16) and the entire genomic DNA isolated from selected transformants were used in PCR for the verification. Thus, two transformants were selected for further study: Po1f/pURA-ddSDH-ts No. 0134 and Po1f/ pURA-ddSDH-ts No. 2007 harboring mutations Ser675Phe

pharmaceuticals, cosmetics, and the like.

EXAMPLES

The present invention will be more concretely explained below with reference to the following non-limiting Examples.

Example 1

Construction of a Strain Having a Temperature-Sensitive (ts-) Mutation in the SDH1 Gene

1. Construction of the Plasmid pURA-ddSDH1

First, a DNA fragment containing the URA3 gene was obtained using PCR. Primers P1 (SEQ ID NO: 9) and P2 30 (SEQ ID NO: 10) were used in the PCR. The entire genomic DNA of Y. lipolytica W29 (CLIB (Collection de Levures) d'Interet Biotechnologique, 78850 Thiverval Grignon, France (Collection of Yeasts of Biotechnological Interest)) accession number CLIB89) was isolated using the method 35 described by Kaiser et al. (1994 Methods in Yeast Genetics. Cold Spring Harbor, N.Y.: Cold Spring Harbor Laboratory), and was used as the template in the PCR reaction. The Y. lipolytica W29strain can also be obtained from the ATCC (ATCC20460). A 1972 by PCR product was obtained and purified in a 1% agarose gel. The PCR product (0.5 µg) was ligated with pUC19 (0.2 µg), which had been previously treated with Ecl136II endonuclease. The obtained plasmid was used for electroporation of the E. coli strain XL-1 (Blue) (Stratagene, 45 catalog #200228) as described by Sambrook et al. (Molecular Cloning, second edition, Cold Spring Harbor Laboratory, Plainview, N.Y. (1989)). Clones containing target insertion were selected by plating onto an L-agar plate containing 100 μ g/ml of ampicillin and by testing for absence of β -galactosi- 50 dase activity. Plasmid DNA was isolated from selected clones and was tested using restriction analysis. The obtained plasmid (4658 bp) contained the URA3 gene of Y. lipolytica and its regulatory regions. The plasmid was named pUC-URA3.

To obtain a DNA fragment containing the SDH1 gene 55 is having a deletion, two DNA fragments were obtained using 9 PCR. The PCR reaction was performed using the entire 9 genomic DNA of *Y. lipolytica* W29 as the template and primers P3 (SEQ ID NO: 11) and P4 (SEQ ID NO: 12), and P5 16 (SEQ ID NO: 13) and P6 (SEQ ID NO: 14), and DNA fragments of 1223 by and 1768 bp, respectively, were obtained. Pfu polymerase was used in PCR. The obtained PCR products 17 were purified in a 1% agarose gel and then the DNA fragments (0.05 μ g each) were used as the template in PCR using 17 Pfu polymerase and primers P3 and P6. A 2968 by PCR 65 were product was obtained and purified in a 1% agarose gel. The the PCR product (0.5 μ g) was treated with endonucleases Xbal 17

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and Glu483Lys, respectively, in the SDH1 gene. The strains were named Po1f (SDH1-ts-0134) and Po1f (SDH1-ts-2007), respectively.

Example 2

Construction of a Strain with an Inactivated SDH2 Gene

First, three DNA fragments containing the promoter region 10 of the SDH2 gene (1125 bp), the URA3 gene (1229 bp), and the terminator region of the SDH2 gene (1018 bp), were obtained by PCR using Pfu polymerase, the entire genomic DNA of Y. lipolytica W29 (ATCC 20460) and primer sets P9 (SEQ ID NO: 17) and P10 (SEQ ID NO: 18), P11 (SEQ ID 15 NO: 19) and P12 (SEQ ID NO: 20), and P13 (SEQ ID NO: 21) and P14 (SEQ ID NO: 22), respectively. The PCR products were purified in a 1% agarose gel. PCR products containing the promoter region of the SDH2 gene (1125 bp) and the URA3 gene (1229 bp) were used as the template in PCR using 20Pfu polymerase and primers P9 and P12. The PCR product (2333 bp) was purified in a 1% agarose gel. Then, the purified PCR product (2333 bp) and the PCR product containing the terminator region of the SDH2 gene (1018 bp) were used as the template in PCR using Pfu polymerase and primers P9 and 25 P14. The PCR product (3330 bp) was purified in a 1% agarose gel and then 1 µg of the PCR product was used for transformation of Y. lipolytica Polf by a method using lithium acetate. Clones of transformants were selected by plating onto minimal medium YNB-agar supplemented with glycerol 30 (5% v/v), leucine (0.01%), and casamino acids (0.2%). Selected transformants were then tested for the ability to grow in culture medium containing succinate as the sole source of carbon. Insertion into SDH2 locus was verified using PCR. Taq-polymerase, the entire genomic DNA isolated from 35

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higher amount of succinic acid when the cultivation temperature was 32° C. Po1f produced only a small amount of succinic acid at this temperature.

The strains Po1f(dSDH2) and Po1f (10⁵ cell/ml) were each cultivated in 10 ml minimal medium YNB (Himedia) supplemented with glycerol (5% (v/v)), leucine (0.01%), uracyl (0.01%) (for Po1f only), pH=6.8 (adjusted with 50 mM phosphate buffer) in 50 ml test tubes at 30° C. After 3 days of incubation, 2.5% CaCO₃ was added into the medium to adjust the pH. After 7 days of cultivation, the amount of succinic acid, α -ketoglutaric acid, citric acid, pyruvic acid, and acetic acid which had accumulated in the medium, and the concentration of glycerol in the culture broth, were determined by HPLC. The results of the test tube fermentations are shown in Table 1. As follows from Table 1, Po1f (dSDH2) produced a higher amount of succinic acid, as compared with Po1f. The strains Po1f(dSDH2) and Po1f were each cultivated in 50 ml medium YPG (1% yeast extract, 2% peptone, 5% (v/v) glycerol), in 750 ml flasks at 30° C. After 2 days of incubation 2.5% CaCO₃ was added into medium. After 5 days of cultivation, the amount of succinic acid, α -ketoglutaric acid, citric acid, pyruvic acid, and acetic acid which had accumulated in the medium, and the concentration of glycerol in the culture broth, were determined by HPLC. The results of flask fermentations are shown in Table 2. As follows from Table 2, Po1f(dSDH2) produced a larger amount of succinic acid, as compared with Polf.

TABLE 1



selected transformants as the template and locus-specific primers P15 (SEQ ID NO: 23) and P16 (SEQ ID NO: 24) were used in PCR for the verification. One transformant, named Po1f(dSDH2), was selected for further study.

Example 3

Production of Succinic Acid by Y. *lipolytica* Strains Po1f(SDH1-ts-0134), Po1f(SDH1-ts-2007) and Po1f(dSDH2)

To test the effect of attenuating the expression of the genes SDH1 (YALI0D11374g) or SDH2 (YALI0D23397g) on succinate production, the productivity of the strains Po1f(SDH1-ts-0134), Po1f(SDH1-ts-2007), Po1f(dSDH2) and Po1f were 50 compared.

The strains Po1f(SDH1-ts-0134), Po1f(SDH1-ts-2007), and Po1f (the initial titre of cells was 1-5*10⁵ cell/ml) were each cultivated in 5 ml minimal medium YNB (Himedia) supplemented with glycerol (5% (v/v)), uracyl, and leucine 55 (0.01%), pH=6.8 (adjusted with 50 mM phosphate buffer) in 50 ml test tubes at 24° C. After 2 days of incubation 2.5% CaCO₃ was added into the medium to adjust the pH. When the titer of cells reached $(0.8-1)*10^7$, some test tubes were transferred so they were cultivated at 32° C., and others were 60 cultivated at 24° C. After 5 days of cultivation, the amount of succinic acid, α -ketoglutaric acid, citric acid, pyruvic acid, and acetic acid which had accumulated in the medium, and the concentration of glycerol in the culture broth, were determined by HPLC. The results of two independent test tube 65 fermentations are shown in Table 1. As follows from Table 1, Po1f(SDH1-ts-0134) and Po1f(SDH1-ts-2007) produced a

| | | | 8,1 | 8,1 | 011, 81 | 111, 8,1 | 1 21 , 8,1 | 8,1 | |
|----|----------|----|-------|------|---------|----------|-------------------|------|---|
| | Po1f | 32 | 11.51 | 2.61 | 3.00 | 6.28 | 6.32 | 1.55 | - |
| | (SDH1- | 24 | 1.05 | 0.64 | 7.07 | 1.95 | 0.96 | 0.81 | |
| | ts-0134) | | | | | | | | |
| | Po1f | 32 | 17.01 | 1.60 | 2.11 | 3.31 | 9.94 | 0.37 | |
| 40 | (SDH1- | 24 | | 1.06 | 8.87 | 2.14 | 0.83 | 0.40 | |
| | ts-2007) | | | | | | | | |
| | Polf | 32 | 1.24 | 1.14 | 3.24 | 1.99 | 0.78 | | |
| | | 24 | | 0.23 | 1.33 | | 0.85 | 0.19 | |
| | Po1f | 30 | 16.58 | 2.25 | 0.57 | 2.5 | 12.65 | | |
| | (dSDH2) | | | | | | | | |
| 45 | Polf | 30 | 0.6 | 4.15 | 0.8 | 1.5 | | | |
| | | | | | | | | | |

SA—Succinic acid,
KG—α-ketoglutaric acid,
CA—citric acid,
PA—pyruvic acid,
AA—acetic acid

TABLE 2

Organic acid

Exp. SA, KG, CA, PA, AA, cells/ Glycerol

| Strain | No. | g/l | g/l | g/l | g/l | g/l | ml | g/l |
|-----------------|-----|------|-----|------|------|------|--------------------------|------|
| Po1f (dSDH2) | 1 | 24.0 | 0.5 | 6.14 | 2.94 | 12.2 | 1.1 * 10 ⁹ | 1.94 |
| Polf | 1 | | 1.4 | 6.37 | | 1.02 | 1.2 * 10 ⁹ | |

SA—Succinic acid,
KG—α-ketoglutaric acid,
CA—citric acid,
PA—pyruvic acid,
AA—acetic acid

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TABLE 3-continued

Selection of *Y. lipolytica* Strain VKPM Y-3314

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Example 4

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To improve the growth of the strain Po1f(dSDH2), mutagenesis was performed as follows. The cells of the strain Polf (dSDH2) were grown in YPG medium (see Example 3) until the titer of cells reached 10^9 cells/ml, then cells were harvested using centrifugation, triple washed with physi-¹⁰ ological solution, and resuspended in 50 mMK-phosphate buffer (pH=6.8) so that titer of cells was $1-3*10^8$ cells/ml. 1 ml of this suspension was treated with N-methyl-N'-nitro-Nnitrosoguanidine (40 μ g/ml) for 2 hours at 30° C. Then, the 15 cells were triple washed with physiological solution and plated (titer of cells was 10⁸ or 10⁹ cells/ml) onto YNB medium, containing leucine (0.1 g/l), and glycerol (2%, v/v). The survival value was 2.8%. After 5 days of growing there were some large-size colonies among the colonies having $_{20}$ normal size (1-2 for 10^4). 50 large-size colonies were chosen and replated onto the same medium. All 50 chosen strains and the strains Polf(dSDH2) and Polf as a control were each inoculated in 5 ml of medium YPG to obtain a titer of cells $\sim 5*10^5$ cells/ml. After 7 days of 25 cultivation at 30° C. without the use of buffers and without adding CaCO₃, the amounts of succinic acid, α -ketoglutaric acid, citric acid, pyruvic acid, and acetic acid were determined using HPLC. The results of test tube fermentations are $_{30}$ shown in Table 3. As follows from Table 3, most mutants produced a larger amount of succinic acid, as compared with the strains Polf(dSDH2) and Polf. It was observed that the pH value of the cultivation medium reached 3.2-3.5 after 3-4 days of fermentation. The best succinic acid-producing 35 mutant strain No. 18 was chosen for further study. This strain was deposited in the Russian National Collection of Industrial Microorganisms (Russia, 117545 Moscow, 1 Dorozhny proezd, 1) on Nov. 15, 2007 under accession No. VKPM Y-3314. Then, the deposit was converted to an international 40 deposit under the provisions of the Budapest Treaty on Dec. 23, 2009.

| | | | Organic acid | | |
|-------------|---------|---------|--------------|---------|---------|
| Mutant No. | SA, g/l | PA, g/l | CA, g/l | AA, g/l | KG, g/l |
| 28 | 19.05 | 4.26 | 4.2 | 4.71 | 2.89 |
| 29 | 14.35 | 6.39 | 3.96 | 5.46 | 1.97 |
| 30 | 19.44 | 4.59 | 4.2 | 4.89 | 3.11 |
| 31 | 16.43 | 5.72 | 4.35 | 6.05 | 2.82 |
| 32 | 7.46 | 6.36 | 3.95 | 5.69 | 1.23 |
| 34 | 17.91 | 3.56 | 3.73 | 4.23 | 2.89 |
| 35 | 12.97 | 6.23 | 3.8 | 5.5 | 2.07 |
| 36 | 13.76 | 6.93 | 3.88 | 5.01 | 2.31 |
| 37 | 6.76 | 5.47 | 4.17 | 4.74 | 0.67 |
| 41 | 16.65 | 4.42 | 3.64 | 4.66 | 2.33 |
| 43 | 13.65 | 7.52 | 4.16 | 5.28 | 1.89 |
| 44 | 6.63 | 4.12 | 3.67 | 4.23 | 1.27 |
| 45 | 7.13 | 5.48 | 4.01 | 5.15 | 1.15 |
| 47 | 10.77 | 6.49 | 3.93 | 4.78 | 1.52 |
| 48 | 10.2 | 8.81 | 4.22 | 6.28 | 1.13 |
| Polf(dSDH2) | 3.7 | 0 | 2.5 | 7.24 | 0 |
| Polf | 3.18 | 0 | 4.75 | 0 | 2.66 |

SA—Succinic acid,

KG— α -ketoglutaric acid,

CA-citric acid,

PA-pyruvic acid,

AA—acetic acid

| | | TABL | E 3 | | |
|------------|---------|---------|--------------|---------|---------|
| | | | Organic acid | l | |
| Mutant No. | SA, g/l | PA, g/l | CA, g/l | AA, g/l | KG, g/l |
| 1 | 7.3 | 5.44 | 3.95 | 4.12 | 1.05 |
| 2 | 14.65 | 5.25 | 4.1 | 4.97 | 2.82 |
| 3 | 3.3 | 0 | 2.58 | 5.79 | 0 |
| 4 | 14.59 | 4.69 | 4.06 | 3.28 | 2.44 |
| 5 | 12.37 | 5.96 | 3.5 | 4.79 | 2.37 |
| 6 | 3.18 | 0 | 1.16 | 6.21 | 0 |
| 7 | 15.52 | 6.4 | 3.96 | 4.53 | 2.39 |
| 9 | 15.97 | 4.36 | 3.37 | 4.47 | 3.03 |
| 10 | 13.34 | 5.93 | 3.62 | 4.43 | 2.43 |
| 12 | 10.5 | 6.95 | 3.56 | 4.31 | 1.51 |
| 13 | 7.6 | 6.96 | 3.92 | 5.17 | 1.48 |
| 14 | 3.46 | 0 | 2.4 | 5.63 | 0 |
| 15 | 15.73 | 4.11 | 4.24 | 4.1 | 3.04 |
| 16 | 14.89 | 4.33 | 4.54 | 4.02 | 2.91 |
| 17 | 12.18 | 7.45 | 4.36 | 4.17 | 2.02 |
| 18 | 19.88 | 4.38 | 4.34 | 4.75 | 3.98 |
| 19 | 13.54 | 5.96 | 3.67 | 5.25 | 2.09 |
| 20 | 17.32 | 4.54 | 3.78 | 4.75 | 2.61 |
| 21 | 15.68 | 4.57 | 3.88 | 4.49 | 2.48 |
| 22 | 6.35 | 5.25 | 4.02 | 4.36 | 0.62 |
| 23 | 6.4 | 0 | 3.99 | 5.39 | 1.15 |
| 24 | 18.39 | 3.71 | 3.8 | 4.27 | 2.72 |

TADID'A

Example 5

Production of Succinic Acid by Y. lipolytica Strain VKPM Y-3314

The Y. lipolytica strain VKPM Y-3314 was cultivated in 5 ml of YPG medium containing glycerol (5%, v/v) of different $_{45}$ manufacturers in 50 ml test tubes. The initial titre of cells was ~5*10⁵ cells/ml. The first series of experiments was performed with the addition of CaCO₃ (2.5%) on the 3^{rd} day of cultivation. The second series of experiments was performed $_{50}$ without adding CaCO₃. The pH of the medium, and the concentrations of organic acids and residual glycerol are presented in Table 4 for the first series of experiments and Table 5 for the second series of experiments. As follows from Table 4 and Table 5, the Y. lipolytica strain VKPMY-3314 produced ⁵⁵ succinic acid in the both series of experiments using glycerol of different manufactures.

The *Y. lipolytica* strain VKPM Y-3314 was also cultivated in a 750 ml flask in 50 ml of YPG medium containing glycerol (5%, v/v). The initial titre of cells was $\sim 2.5*10^5$ cells/ml. Every 24 h during fermentation, samples were collected, and the titre of cells, medium pH, and the concentration of succinic acid were measured in the samples. The results are ₆₅ presented in FIG. 2. As follows from FIG. 2, cells of the Y. *lipolytica* strain VKPM Y-3314 produced succinic acid at a low pH, below pH4.

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| TABLE 4 |
|---------|
|---------|

15

| Manufacturer | Days of | | C | Drganic aci | d | | Residual glycerol, | |
|--------------|----------|---------|---------|-------------|---------|---------|-----------------------|--------------|
| of glycerol | ferment. | SA, g/l | KG, g/l | CA, g/l | PA, g/l | AA, g/l | g/l | pН |
| Sigma | 5 7 | 23.53 | 1.21 | 1.07 | 2.66 | 4.44 | 0 0 | 6.12 5.65 |
| Nowit DCA-F | 5 7 | 28.22 | 2.49 | 1.12 | 2.21 | 3.06 | 0 0 | 6 5.63 |
| R glycerine | 5 7 | 26.92 | 1.55 | 1.08 | 1.91 | 3.38 | 0 0 | 6.1 5.62 |
| Glyrex | 5 7 | 25.34 | 1.55 | 1.49 | 2.02 | 3.54 | 4.8 7 0 | 6.15 5.74 |

CA Construit and

| SA—Succinic acid, |
|----------------------------------|
| KG— α -ketoglutaric acid, |
| CA—citric acid, |
| PA—pyruvic acid, |
| AA—acetic acid |

TABLE 5

| Manufacturer | Days of . | | C | Residual glycerol, | | | | |
|--------------|-----------|---------|---------|-----------------------|---------|---------|--------|--------------|
| of glycerol | ferment. | SA, g/l | KG, g/l | CA, g/l | PA, g/l | AA, g/l | g/l | pН |
| Sigma | 5 7 | 20.27 | 2 | 1.15 | 2.72 | 4.04 | 0 0 | 3.75 3.24 |
| Nowit DCA-F | 5 7 | 22.6 | 2.4 | 1.23 | 2.93 | 2.98 | 6.22 | 3.5 3.13 |
| R glycerine | 5 7 | 26.67 | 2.35 | 1.16 | 2.11 | 3.03 | 2.16 | 3.6 3.12 |
| Glyrex | 5 7 | 18.67 | 1.69 | 1.7 | 2.67 | 3.12 | 10.89 | 3.65 3.4 |

SA—Succinic acid,

KG— α -ketoglutaric acid,

CA—citric acid, PA—pyruvic acid, AA—acetic acid

erence to preferred embodiments thereof, it will be apparent to one skilled in the art that various changes can be made, and

While the invention has been described in detail with ref- $_{40}$ equivalents employed, without departing from the scope of the invention. All the cited references herein are incorporated as a part of this application by reference.

SEQUENCE LISTING

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aca gtc tat ccc cac aac aca ccc tct gat acc aca acc act ata tac 96 Thr Val Tyr Pro His Asn Thr Pro Ser Asp Thr Thr Thr Thr Ile Tyr

> 25 30 20

agt cac tgc gga cca ctc tgc agt aaa tca tcc aga caa cta ttc tct 144Ser His Cys Gly Pro Leu Cys Ser Lys Ser Ser Arg Gln Leu Phe Ser 35 40 45

-continued

| | | | | - | | aac Asn 55 | | | | | | | - | - | - | 192 | |
|---|---|---|---|---|---|------------------|---|---|---|---|---|-----|---|---|---|-----|--|
| | | | | | | aac Asn | | - | - | | - | - | | | | 240 | |
| | - | - | - | | - | tct Ser | - | - | | | | | - | | | 288 | |
| • | - | • | | • | | ggc Gly | | • | | • | | 0 0 | 0 | | | 336 | |

| | | | | _ | | _ | _ | gtc Val | _ | | | | _ | _ | | 384 |
|---|---|---|---|---|---|---|---|-------------------|---|---|---|---|---|---|---|-----|
| | | | | | | | | ctc Leu | | | | | | | | 432 |
| | | | | | | | | atc Ile | | | | | | | | 480 |
| | | | — | _ | | _ | | ggt Gly | | | — | — | | | | 528 |
| - | | | - | | | - | | cac His 185 | - | | - | | - | - | | 576 |
| | - | | | | - | - | - | gcc Ala | | | | - | | - | | 624 |
| - | | _ | | | | | - | gaa Glu | | | | - | | | | 672 |
| - | | - | | | - | | | cag Gln | - | _ | | | | | | 720 |
| _ | - | | | _ | | | _ | gcc Ala | | - | | _ | - | - | - | 768 |
| | | | | | | | | cac His 265 | | | | | | | | 816 |
| - | | | | | | | | gag Glu | | | - | - | - | - | | 864 |
| - | | - | | - | - | - | | gtc Val | - | - | | | - | | - | 912 |
| | | - | | - | | - | - | cac His | - | | - | - | - | | | 960 |

ggt tac gga cga gcc tac ttc tcc tgt acc tct gcc cac acc tgt act Gly Tyr Gly Arg Ala Tyr Phe Ser Cys Thr Ser Ala His Thr Cys Thr

ggt gac ggt atg gcc atg gtc acc cga gcc ggc ctt ccc ctc cag gat Gly Asp Gly Met Ala Met Val Thr Arg Ala Gly Leu Pro Leu Gln Asp

ctg gag ttt gtc cag ttc cac cct acc ggt atc tat ggc tcc ggc tgt Leu Glu Phe Val Gln Phe His Pro Thr Gly Ile Tyr Gly Ser Gly Cys

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| _ | att Ile 370 | _ | | | | - | | | | - | | | - | 1152 |
|---|-------------------|---|---|---|---|---|---|------|---|---|---|---|---|------|
| | ggt Gly | | — | _ | _ | | _ | _ | _ | _ | _ | _ | — | 1200 |
| - | tcc Ser | - | - | - | | | - | - | - | | | - | | 1248 |
| | cga Arg | | | | | - | | | | | | | | 1296 |

| | | | 420 | | | | | 425 | | | | | 430 | | | |
|------------|---|---|-----|-----|-----|-------------------|-----|-----|---|-----|-----|-----|-----|---|---|------|
| | - | | - | | | ctc Leu | | | - | | | | | | | 1344 |
| | - | - | | | - | ggt Gly 455 | - | - | - | | - | | | | | 1392 |
| - | | | | - | | tac Tyr | | - | | | | | - | - | | 1440 |
| | | | | | | cag Gln | | | | | | | | | | 1488 |
| | | | | | | ggt Gly | | | | | | | | | | 1536 |
| - | | - | | | - | aac Asn | | - | | - | - | - | - | _ | | 1584 |
| cga Arg | _ | _ | _ | | — | atc Ile 535 | | | | | | | | — | | 1632 |
| | | | - | | - | gac Asp | | | | | | | - | | | 1680 |
| — | _ | _ | _ | | _ | gac Asp | | | _ | | | _ | | | — | 1728 |
| - | - | - | Gln | Arg | Thr | atg Met | Gln | Met | - | Val | Ser | Val | | - | | 1776 |
| - | | | | | - | ggt Gly | - | - | | | | - | - | - | - | 1824 |
| ctc Leu | | - | - | - | | gtc Val 615 | | - | - | | - | | | | | 1872 |
| - | | | | | | gag Glu | - | - | | - | | | - | - | - | 1920 |

cag acc gcc tac tct gcc gtc gcc cga aag gag tct cga ggt gcc cat Gln Thr Ala Tyr Ser Ala Val Ala Arg Lys Glu Ser Arg Gly Ala His

gcc cga gag gat tac ccc gac cga gac gat gtc aac tgg atg aag cat Ala Arg Glu Asp Tyr Pro Asp Arg Asp Asp Val Asn Trp Met Lys His

acc ctc tcc tgg cag gat aag ccc ggt gac gag atc aag ctc ggc tac Thr Leu Ser Trp Gln Asp Lys Pro Gly Asp Glu Ile Lys Leu Gly Tyr

21

22

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| cga gcc gtc cag atg cac acc ctc gat gag tct gag tgt cct acc gtc Arg Ala Val Gln Met His Thr Leu Asp Glu Ser Glu Cys Pro Thr Val 690 695 700 | 2112 |
|---|------|
| cct ccc gcc aag cga gtc tac taa Pro Pro Ala Lys Arg Val Tyr 705 710 | 2136 |
| <210> SEQ ID NO 2 <211> LENGTH: 711 <212> TYPE: PRT <213> ORGANISM: Yarrowia lipolytica | |

<400> SEQUENCE: 2

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|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| Thr | Val | Tyr | Pro 20 | His | Asn | Thr | Pro | Ser 25 | Asp | Thr | Thr | Thr | Thr 30 | Ile | Tyr |
| Ser | His | Суз 35 | Gly | Pro | Leu | Суз | Ser 40 | Lys | Ser | Ser | Arg | Gln 45 | Leu | Phe | Ser |
| Thr | Tyr 50 | Arg | Asn | Thr | Gln | Asn 55 | Thr | Ser | Pro | Pro | His 60 | Asn | Ala | Суз | Arg |
| Lys 65 | Pro | His | Asn | Thr | Thr 70 | Asn | Thr | Glu | Met | Leu 75 | Arg | Ala | Ile | Lys | Asn 80 |
| Pro | Arg | Ala | Val | Leu 85 | Lys | Ser | Arg | His | Phe 90 | Ser | Thr | Ser | Pro | Val 95 | Val |
| Ala | Lys | Val | Phe 100 | Ala | Asn | Gly | Pro | Val 105 | Lys | Ala | Gln | Glu | Ala 110 | Pro | Ser |
| His | Val | Ala 115 | Ser | Lys | Tyr | Ala | Val 120 | Val | Asp | His | Glu | Tyr 125 | Asp | Суз | Val |
| Val | Val 130 | Gly | Ala | Gly | Gly | Ala 135 | Gly | Leu | Arg | Ala | Ala 140 | Phe | Gly | Leu | Ala |
| Glu 145 | Ala | Gly | Phe | Asn | Thr 150 | Ala | Cys | Ile | Ser | Lys 155 | Leu | Phe | Pro | Thr | Arg 160 |
| Ser | His | Thr | Val | Ala 165 | Ala | Gln | Gly | Gly | Ile 170 | Asn | Ala | Ala | Leu | Gly 175 | Asn |
| Met | His | Pro | Asp 180 | Asn | Trp | Lys | Trp | His 185 | Met | Tyr | Asp | Thr | Val 190 | Lys | Gly |
| Ser | Asp | Trp 195 | Leu | Gly | Asp | Gln | Asp 200 | Ala | Ile | His | Tyr | Met 205 | Thr | Lys | Glu |
| Ala | Pro 210 | Lys | Ser | Ile | Ile | Glu 215 | Leu | Glu | His | Tyr | Gly 220 | Val | Pro | Phe | Ser |
| Arg 225 | Asn | Asp | Glu | Gly | Arg 230 | Ile | Tyr | Gln | Arg | Ala 235 | Phe | Gly | Gly | Gln | Ser 240 |
| Lys | Asp | Tyr | Gly | Lys 245 | Gly | Gly | Gln | Ala | Tyr 250 | Arg | Thr | Суз | Ala | Val 255 | Ala |
| Asp | Arg | Thr | Gly 260 | His | Ala | Met | Leu | His 265 | Ser | Leu | Tyr | Gly | Gln 270 | Ser | Leu |
| Arg | His | Asn 275 | Thr | His | Phe | Phe | Ile 280 | Glu | Tyr | Phe | Ala | Met 285 | Asp | Leu | Leu |

| | | 275 | | | | | 280 | | | | | 285 | | | |
|------------|------------|-----|-----|------------|------------|------------|-----|-----|------------|------------|------------|-----|-----|------------|------------|
| Met | Glu 290 | Asp | Gly | Ala | Суз | Val 295 | Gly | Val | Val | Ala | Tyr 300 | Asn | Gln | Glu | Asp |
| Gly 305 | Thr | Leu | His | Arg | Phe 310 | Arg | Ala | His | Lys | Thr 315 | Val | Leu | Ala | Thr | Gly 320 |
| Gly | Tyr | Gly | Arg | Ala 325 | Tyr | Phe | Ser | Cys | Thr 330 | Ser | Ala | His | Thr | Cys 335 | Thr |
| Gly | Asp | Gly | Met | Ala | Met | Val | Thr | Arg | Ala | Gly | Leu | Pro | Leu | Gln | Asp |

| | | | | | | 23 | | | | | | | | | | | 24 | • | | |
|------------|------------|------------|-----|------------|------------|------------|------------|-----|------------|------------|------------|------------|-----|------------|------------|--|----|---|--|--|
| | | | | | | | | | | | _ | con | tin | ued | | | | | | |
| | | | 340 | | | | | 345 | | | | | 350 | | | | | | | |
| Leu | Glu | Phe 355 | Val | Gln | Phe | His | Pro 360 | Thr | Gly | Ile | Tyr | Gly 365 | Ser | Gly | Сув | | | | | |
| Leu | Ile 370 | Thr | Glu | Gly | Ser | Arg 375 | Gly | Glu | Gly | Gly | Tyr 380 | Leu | Leu | Asn | Lys | | | | | |
| Asn 385 | Gly | Glu | Arg | Phe | Met 390 | Glu | Arg | Tyr | Ala | Pro 395 | Thr | Ala | Lys | Asp | Leu 400 | | | | | |
| Ala | Ser | Arg | Asp | Val 405 | Val | Ser | Arg | Ser | Met 410 | Thr | Leu | Glu | Ile | Arg 415 | Glu | | | | | |

Cly Ara Cly Val Cly Cln Hig Cly Agn Hig Tla Dha Lau Cln Lau Sar

| Gly | Arg | Gly | Val 420 | Gly | Gln | His | Gly | Asp 425 | His | Ile | Phe | Leu | Gln 430 | Leu | Ser | |
|------------|------------|------------|------------|------------|------------|------------|------------|------------|-----|------------|------------|------------|------------|------------|------------|--|
| His | Leu | Pro 435 | Ala | Ser | Val | Leu | His 440 | Glu | Arg | Leu | Pro | Gly 445 | Ile | Ser | Glu | |
| Thr | Ala 450 | Ala | Ile | Phe | Ala | Gly 455 | Val | Asp | Val | Thr | Lys 460 | Glu | Pro | Ile | Pro | |
| Val 465 | Leu | Pro | Thr | Val | His 470 | Tyr | Asn | Met | Gly | Gly 475 | Ile | Pro | Thr | Arg | Tyr 480 | |
| Thr | Gly | Glu | Val | Leu 485 | | | - | | | - | | Asp | - | Val 495 | Val | |
| Glu | Gly | Leu | Phe 500 | Ala | Суз | Gly | Glu | Ala 505 | Ala | Суз | Val | Ser | Val 510 | His | Gly | |
| Ala | Asn | Arg 515 | Leu | Gly | Ala | Asn | Ser 520 | Leu | Leu | Asp | Leu | Val 525 | Val | Phe | Gly | |
| Arg | Ala 530 | Val | Ala | His | Arg | Ile 535 | Thr | Glu | Thr | Leu | Thr 540 | Pro | Gly | Ala | Pro | |
| Leu 545 | Pro | Pro | Val | Ser | Ala 550 | Asp | Ile | Gly | Tyr | Glu 555 | Ser | Ile | Ala | Asn | Leu 560 | |

New Irre Met New New Nie New Clrr Dwe Ierr Cew The Nie The New

| Aal |) Lys | Met | Arg | Asn 565 | Ala | Asp | Gly | Pro | Leu 570 | Ser | Thr | Ala | Thr | Ile 575 | Arg |
|-----|--------------|------------|------------|------------|------------|------------|------------|------------|------------|-----|------------|------------|------------|------------|------------|
| Asl |) Lys | Met | Gln 580 | Arg | Thr | Met | Gln | Met 585 | Asp | Val | Ser | Val | Phe 590 | Arg | Thr |
| Glr | ı Glu | Ser 595 | Leu | Glu | Asp | Gly | Val 600 | Arg | Gly | Ile | Thr | Ala 605 | Val | Asp | Arg |
| Leu | ı Ile 610 | Asp | Gln | Val | Gly | Val 615 | Thr | Asp | Arg | Ser | Met 620 | Ile | Trp | Asn | Thr |
| _ |) Leu 5 | Thr | Glu | Thr | Leu 630 | | | | Asn | | Leu | Thr | Суз | Ala | Met 640 |
| Glr | ı Thr | Ala | Tyr | Ser 645 | Ala | Val | Ala | Arg | Lys 650 | Glu | Ser | Arg | Gly | Ala 655 | His |
| Alá | a Arg | Glu | Asp 660 | Tyr | Pro | Asp | Arg | Asp 665 | Asp | Val | Asn | Trp | Met 670 | Lys | His |
| Th | : Leu | Ser 675 | Trp | Gln | Asp | Lys | Pro 680 | Gly | Asp | Glu | Ile | Lys 685 | Leu | Gly | Tyr |
| Arç | g Ala 690 | Val | Gln | Met | His | Thr 695 | Leu | Asp | Glu | Ser | Glu 700 | Суз | Pro | Thr | Val |

Pro Pro Ala Lys Arg Val Tyr 710 705

<210> SEQ ID NO 3

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<212> TYPE: DNA

<213> ORGANISM: Yarrowia lipolytica

<220> FEATURE:

<221> NAME/KEY: CDS

<222> LOCATION: (1)..(807)

25

26

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<400> SEQUENCE: 3

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| c gct e Ala | - | | - | - | | - | | - | | - | | - | 96 | 5 |
| c cga D Arg | | - | - | | | | - | | | | - | | 144 | 1 |

| | _ | _ | | | | _ | | | | - | _ | _ | | cag Gln | — | 192 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|------------------|---|-----|
| | | _ | | _ | _ | | | | _ | | _ | | | cag Gln | _ | 240 |
| | _ | | _ | _ | | | | | | | | _ | | ggc Gly 95 | | 288 |
| - | - | - | | | | | - | | | | - | - | - | tgc Cys | - | 336 |
| | | | - | | - | - | | | - | | | | - | cct Pro | | 384 |
| - | | - | - | - | - | | - | | - | - | | - | | tac Tyr | - | 432 |
| | | - | | | | | | - | - | - | - | | - | cct Pro | - | 480 |

Asp Gly Lys Glu Asn Leu Gln Ser Ile Ala Asp Arg Arg Lys Leu Asp 170 165 175 ggt ctc tac gag tgc att ctg tgc gcc tgc tgc tcc acc tcg tgc cct Gly Leu Tyr Glu Cys Ile Leu Cys Ala Cys Cys Ser Thr Ser Cys Pro 185 190 180 tog tac tgg tgg aac cag cag gag tac ctg ggc ccc gct gtc ctc atg Ser Tyr Trp Trp Asn Gln Gln Glu Tyr Leu Gly Pro Ala Val Leu Met 195 205 200 cag gcc tac cga tgg atg att gac tct cga gac gag gcc acc gcc aag Gln Ala Tyr Arg Trp Met Ile Asp Ser Arg Asp Glu Ala Thr Ala Lys 210 215 220 cga cag cag atg ctc gag aac tcc atg tct ctg tac cga tgc cac acc Arg Gln Gln Met Leu Glu Asn Ser Met Ser Leu Tyr Arg Cys His Thr 225 230 235 240 att atg aac tgc gcc cga acc tgc ccc aag ggt ctc aac ccc ggt ctg Ile Met Asn Cys Ala Arg Thr Cys Pro Lys Gly Leu Asn Pro Gly Leu 245 250 255 gee ate gee aag ate aag ega tee atg get tte gtt taa Ala Ile Ala Lys Ile Lys Arg Ser Met Ala Phe Val

gac ggt aag gag aac ctg cag tcc att gct gac cga cga aag ctc gac

807

528

576

624

672

720

768

260 265

<210> SEQ ID NO 4 <211> LENGTH: 268 <212> TYPE: PRT <213> ORGANISM: Yarrowia lipolytica

<400> SEQUENCE: 4

Met Phe Ala Leu Arg Ala Ser Arg Asn Val Leu Lys Ser Arg Pro Val 10 15 1 5

27

28

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| Phe | Ala | Arg | Gly 20 | Leu | Ala | Ser | Thr | Ala 25 | Glu | Ala | Pro | Lys | Val 30 | Pro | Ala |
|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| Pro | Arg | Ile 35 | Lys | Lys | Phe | Gly | Ile 40 | Tyr | Arg | Trp | Asn | Pro 45 | Asp | Thr | Pro |
| Glu | Lys 50 | Lys | Pro | Glu | Leu | Lys 55 | Glu | Tyr | Glu | Val | Asp 60 | Leu | Ser | Gln | Cys |
| Gly 65 | Pro | Met | Val | Leu | Asp 70 | Ala | Leu | Ile | Lys | Ile 75 | Lys | Asn | Glu | Gln | Asp 80 |
| Pro | Thr | Leu | Thr | Phe 85 | Arg | Arg | Ser | Cys | Arg 90 | Glu | Gly | Ile | Cys | Gly 95 | Ser |
| Cys | Ala | Met | Asn 100 | Ile | Glu | Gly | Arg | Asn 105 | Thr | Leu | Ala | Суз | Leu 110 | Cys | Arg |
| Ile | Asn | Pro 115 | Asp | Ile | Ala | Lys | Glu 120 | Glu | Lys | Ile | Tyr | Pro 125 | Leu | Pro | His |
| Met | Phe 130 | Val | Val | Arg | Asp | Leu 135 | Val | Pro | Asp | Leu | Thr 140 | Gln | Phe | Tyr | Lys |
| Gln 145 | Tyr | Lys | Ser | Ile | Glu 150 | Pro | Tyr | Leu | Gln | Arg 155 | Asp | Glu | Val | Pro | Ala 160 |
| Asp | Gly | Lys | Glu | Asn 165 | Leu | Gln | Ser | Ile | Ala 170 | Asp | Arg | Arg | Lys | Leu 175 | Asp |
| Gly | Leu | Tyr | Glu 180 | Суз | Ile | Leu | Cys | Ala 185 | Cys | Cys | Ser | Thr | Ser 190 | Cys | Pro |
| Ser | Tyr | Trp 195 | Trp | Asn | Gln | Gln | Glu 200 | Tyr | Leu | Gly | Pro | Ala 205 | Val | Leu | Met |
| Gln | Ala 210 | Tyr | Arg | Trp | Met | Ile 215 | Asp | Ser | Arg | Asp | Glu 220 | Ala | Thr | Ala | Lys |
| Arg 225 | Gln | Gln | Met | Leu | Glu 230 | Asn | Ser | Met | Ser | Leu 235 | Tyr | Arg | Cys | His | Thr 240 |
| Ile | Met | Asn | Cys | Ala 245 | Arg | Thr | Cys | Pro | Lys 250 | Gly | Leu | Asn | Pro | Gly 255 | Leu |
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260 265

<210> SEQ ID NO 5

<211> LENGTH: 510

<212> TYPE: DNA

<213> ORGANISM: Yarrowia lipolytica

<220> FEATURE:

<221> NAME/KEY: CDS

<222> LOCATION: (1)..(510)

<400> SEQUENCE: 5

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96 cag ggt cct ctt gcc gcc tac cga tgc ctc cag acc cag acc acc acc Gln Gly Pro Leu Ala Ala Tyr Arg Cys Leu Gln Thr Gln Thr Thr Thr 20 25 30

144

cct gcc gag gct ctg gac atc ctt aac aag cag cga gcc ctt cga ccc Pro Ala Glu Ala Leu Asp Ile Leu Asn Lys Gln Arg Ala Leu Arg Pro 35 40 45

192 acc tcc ccc cat ctc gac atc tac cag ccc cag ctg acc tgg tac ctt Thr Ser Pro His Leu Asp Ile Tyr Gln Pro Gln Leu Thr Trp Tyr Leu 50 55 60

240 tet ggt etg cae ega gte ace ggt gte get etc ggt ggt get etc tae Ser Gly Leu His Arg Val Thr Gly Val Ala Leu Gly Gly Ala Leu Tyr 65 70 75 80

29

30

| | | | | | | | | | | | _ | con | tin | ued | | | |
|--------------|----------------|----------------------------------|--------------|-------------------|-------|-------|-----------|-----------|-----------|-----|-----|-----------|-----------|-----------|-----|-----|--|
| - | - | - | - | gct Ala 85 | | - | - | | | - | | | | | | 288 | |
| - | | | | ctt Leu | - | | | | - | - | - | | - | - | - | 336 | |
| - | | | - | aag Lys | - | | - | - | | | | | | | - | 384 | |
| | | | - | cga Arg | | | | | - | | | - | | - | | 432 | |
| - | - | | - | tac Tyr | - | | | | | - | | | | | - | 480 | |
| - | | - | - | gtt Val 165 | | - | | | taa | | | | | | | 510 | |
| <211 <212 | L> LH 2> TY | EQ II ENGTH ZPE : RGANI | H: 10 PRT | | rowia | a lip | polyt | cica | | | | | | | | | |
| <400 |)> SI | EQUEI | ICE : | 6 | | | | | | | | | | | | | |
| Cys 1 | Thr | Ser | Trp | Asn 5 | Asn | Thr | Asn | Pro | Val 10 | Ala | Arg | Pro | Ser | Leu 15 | Arg | | |
| Gln | Gly | Pro | Leu 20 | Ala | Ala | Tyr | Arg | Cys 25 | Leu | Gln | Thr | Gln | Thr 30 | Thr | Thr | | |
| Pro | Ala | Glu 35 | Ala | Leu | Asp | Ile | Leu 40 | Asn | Lys | Gln | Arg | Ala 45 | Leu | Arg | Pro | | |

The Con Dro Ilia Iou Nan Ilo Tur Cle Dro Cle Iou The Tre Tre Iou

| Thr | Ser 50 | Pro | His | Leu | Asp | Ile 55 | Tyr | Gln | Pro | Gln | Leu 60 | Thr | Trp | Tyr | Leu |
|------------|------------|-----|------------|------------|------------|------------|-----|------------|-----------|------------|------------|-----|------------|-----------|------------|
| Ser 65 | Gly | Leu | His | Arg | Val 70 | Thr | Gly | Val | Ala | Leu 75 | Gly | Gly | Ala | Leu | Tyr 80 |
| Ala | Leu | Leu | Суз | Ala 85 | Tyr | Ala | Ala | Gly | Pro 90 | Ala | Leu | Gly | Ile | His 95 | Ile |
| Asp | Ser | Thr | Thr 100 | Leu | Ala | His | Thr | Phe 105 | Ala | Ala | Val | Pro | Leu 110 | Val | Ala |
| Lys | | | | _ | Ala | | | | | | | | Phe | His | Ala |
| Phe | Asn 130 | Gly | Val | Arg | His | Leu 135 | Val | Trp | Asp | Phe | Thr 140 | Lys | Glu | Leu | Thr |
| Val 145 | Lys | Gly | Val | Tyr | Arg 150 | Thr | Gly | Tyr | Thr | Val 155 | Leu | Gly | Leu | Ser | Val 160 |
| Leu | Ser | Ala | Ala | Val 165 | Leu | Ala | Phe | Ile | | | | | | | |

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<212> TYPE: DNA <213> ORGANISM: Yarrowia lipolytica <220> FEATURE: <221> NAME/KEY: CDS <222> LOCATION: (1)..(414)

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48

31

32

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| | - | | | - | | - | - | - | | - | | | - | aac Asn | | 96 | |
|--|--|---|--|--|--|--|--|--|--|---------------------------------------|---------------------------------------|---------------------------------------|---|---|---------------------------------------|-----|--|
| | - | | | | | | | | | - | | | - | gtc Val | | 144 | |
| | | | - | | | - | | | - | | | | | tcc Ser | | 192 | |
| - | - | - | - | | | | - | | | - | | - | | cag Gln | | 240 | |
| | | | | - | | | - | | | | - | - | - | tac Tyr 95 | | 288 | |
| | | | | | - | - | | - | - | | | | | gtg Val | - | 336 | |
| | Leu | Tyr | Gly | Leu | | Lys | Leu | Glu | Thr | Glu | Asp | - | | ctc Leu | | 384 | |
| aaa | | | - | - | atc Ile | | | - | taa | | | | | | | 414 | |
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| Gly <210 <211 <213 | 130)> SE L> LE 2> TY 3> OF | EQ II ENGTH ZPE : | H: 13 PRT [SM: | 37 Yarı | rowia | | polyt | cica | | | | | | | | | |
| Gly <210 <211 <213 <400 | 130)> SE L> LE 2> TY 3> OF)> SE | EQ II ENGTH CPE : RGANI | H: 13 PRT ISM: NCE: | 37 Yarı 8 | | a liŗ | · - | | Ile 10 | Pro | Gln | Pro | Pro | Gly 15 | Gly | | |
| Gly <210 <211 <212 <213 <400 Met 1 | 130)> SE L> LE 2> TY 3> OF)> SE Arg | EQ II ENGTH CPE : RGANJ EQUEN Asn | H: 13 PRT SM: NCE: His | 37 Yarı 8 Lys 5 | Met | a lir Phe | Gly | Thr | 10 | | | | | - | - | | |
| Gly <210 <211 <212 <213 <400 Met 1 Ile | 130)> SE L> LE 2> TY 3> OF 0> SE Arg Val | EQ II ENGTH CPE : RGANJ EQUEN Asn Gly | H: 13 PRT SM: NCE: His Thr 20 | 37 Yarı 8 Lys 5 Val | Met Asn | a lip Phe Asp | Gly Ala | Thr Ala 25 | 10 Pro | Val | Pro | Pro | Ala 30 | 15 | Pro | | |
| Gly <210 <211 <212 <213 <400 Met 1 Ile Thr | 130)> SE L> LE 2> TY 3> OF Arg Val Lys | EQ II ENGTH CPE : RGANJ EQUEN Asn Gly Gly 35 | H: 13 PRT SM: NCE: His Thr 20 Ser | 37 Yarı 8 Lys 5 Val Tyr | Met Asn His | a lir Phe Asp Trp | Gly Ala Thr 40 | Thr Ala 25 Phe | 10 Pro Glu | Val Arg | Pro Ile | Pro Leu 45 | Ala 30 Val | 15 Asn | - Pro Gly | | |
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| Gly <210 <211 <212 <213 <400 Met 1 Ile Thr Leu Val 65 Gly | 130)> SE > LE 2> TY 3> OF D> SE Arg Val Leu 50 Leu Phe | EQ II ENGTH PE: CGANI EQUEN Asn Gly Gly 35 Pro Asp Glu | His NCE: His Ser Met Ala Ser | Yarı Yarı 8 Lys 5 Val Tyr Thr Thr Cys 85 | Met Asn His Val Leu 70 Ile | a lin Phe Asp Trp Leu 55 Gly Thr | Gly Ala Thr 40 Pro Ala Asp | Thr Ala 25 Phe Phe Thr | 10 Pro Glu Ala Leu Ile 90 | Val Arg Thr Leu 75 Pro | Pro Ile Gly 60 Ile Lys | Pro Leu 45 Ser His Arg | Ala 30 Val Ser Val | 15 Asn Val Ser Gln Tyr | Pro Gly Pro Leu 80 Gly | | |
| Gly <210 <211 <212 <213 <400 Met 1 1 Ile Thr Leu Val 65 Gly Ser | 130)> SE > LE > TY > OF > SE Arg Val Leu So Leu Phe Ile | EQ II ENGTH (PE: CGAN) EQUEN Asn Gly Gly 35 Pro Asp Glu His | His ACE: ACE: Thr 20 Ser Met Ala Ser Ala | Yarı 8 Lys 5 Val Tyr Thr Thr Thr Thr | Met Asn His Val Leu 70 Ile | a lig Phe Asp Trp Leu 55 Gly Thr Met | Gly Ala Thr 40 Pro Ala Asp | Thr Ala 25 Phe Phe Thr Tyr Leu 105 | 10 Pro Glu Ala Leu Jle 90 Leu | Val Arg Thr Leu 75 Pro | Pro Ile Gly 60 Ile Lys | Pro Leu 45 Ser His Arg | Ala 30 Val Ile Ser Val Thr 110 | 15 Asn Val Ser Gln Tyr 95 | Pro Gly Leu 80 Gly Val | | |

<210> SEQ ID NO 9 <211> LENGTH: 25 <212> TYPE: DNA <213> ORGANISM: Artificial sequence <220> FEATURE: <223> OTHER INFORMATION: primer P1

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17

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35

36

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18

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38

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21

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The invention claimed is:

1. A yeast belonging to the genus *Yarrowia*, wherein said yeast produces succinic acid and has been genetically modified to attenuate expression of SDH1 (YALI0D11374g) by introducing a temperature-sensitive mutation into SDH1 (YALI0D11374g).

2. The yeast according to claim **1**, wherein said yeast is *Yarrowia lipolytica*.

3. The yeast according to claim **1**, wherein said yeast is *Yarrowia lipolytica* VKPM Y-3314.

4. A method for producing succinic acid, which comprises $_{30}$ cultivating the yeast according to claim 1 in a culture medium and collecting succinic acid from the culture medium.

5. The method according to claim **4**, wherein at least a part of said cultivating is performed at below pH4.

6. The method according to claim 4, wherein said culture medium comprises glycerol.

7. A method for producing a succinic acid-containing polymer, comprising the steps of producing succinic acid by the method according to claim 4, and polymerizing said succinic acid.

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