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(54) **AFFIXING STRUCTURE FOR FIXING A WINDOW GLASS TO A CARRIER PLATE, AND A WINDOW REGULATOR USING THE AFFIXING STRUCTURE**

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(58) **Field of Classification Search** ..... **296/146.2, 296/201**

See application file for complete search history.

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(57) **ABSTRACT**

This invention is to provide the affixing structure and the window regulator using the affixing structure, that has simple structure and that can smoothly fix the window glass to the carrier plate. The affixing structure 17 comprises a carrier plate 18 and a glass holder 16. The carrier plate 18 has a base portion 22a for placing the glass holder 16, a guide portion 22b which protrudes from the side edge of the base portion 22a and which has a inclined surface 22e slanted downwardly heading the placement face, and a fixing portion 22c which projects downwardly from other side edge of the base portion 22a. The glass holder 16 has a bottom part 16a to be placed on the base portion 22a, and a fixing part 16b which projects downwardly from the from the side edge and which contacts with a periphery of the fixing portion of the carrier plate. The bottom part 16a of the glass holder 16 meets the top of the inclined surface 22e before the edge of the fixing part 16b meets the base portion 22a while lowering the glass holder 16.

**7 Claims, 6 Drawing Sheets**

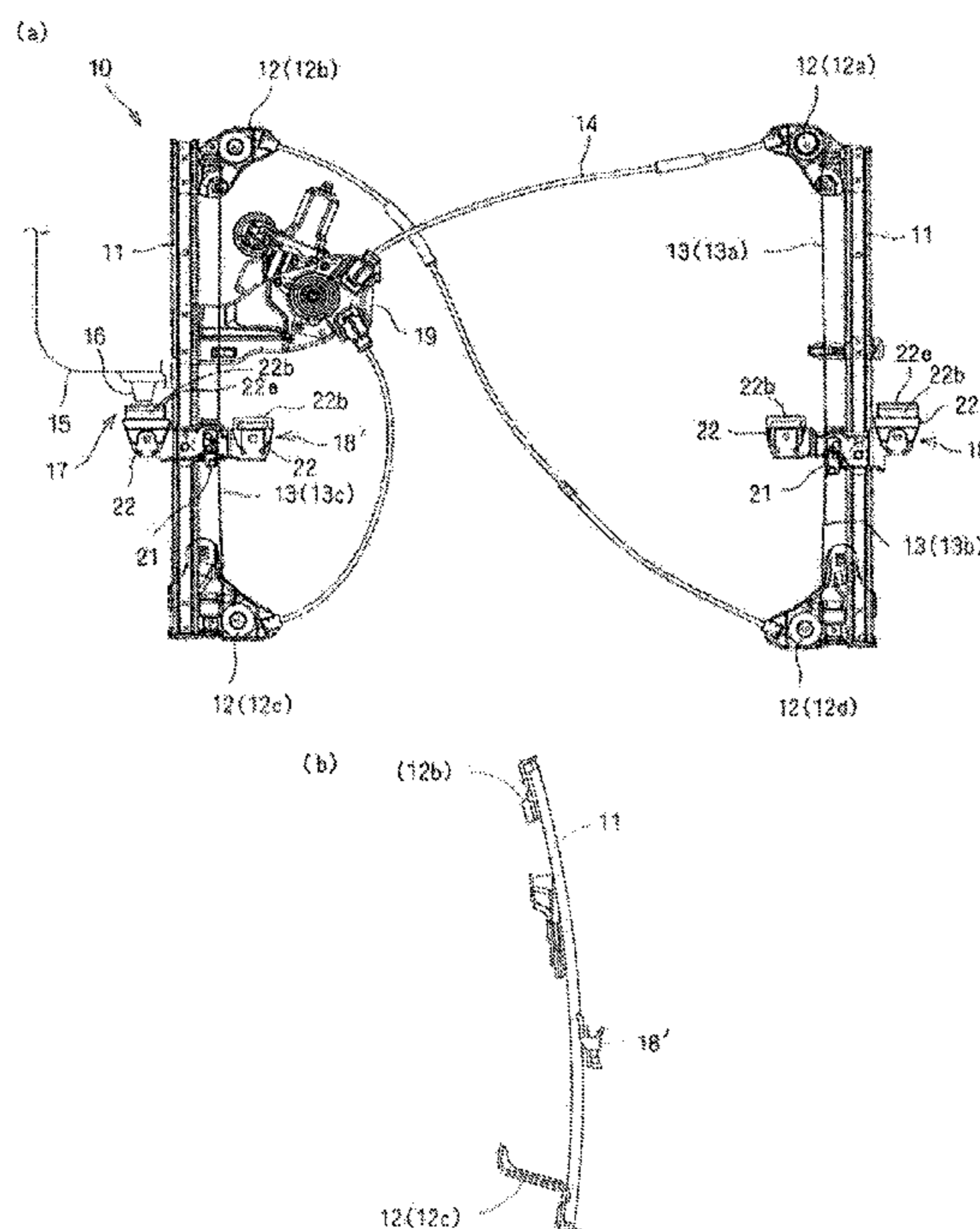


Fig. 1

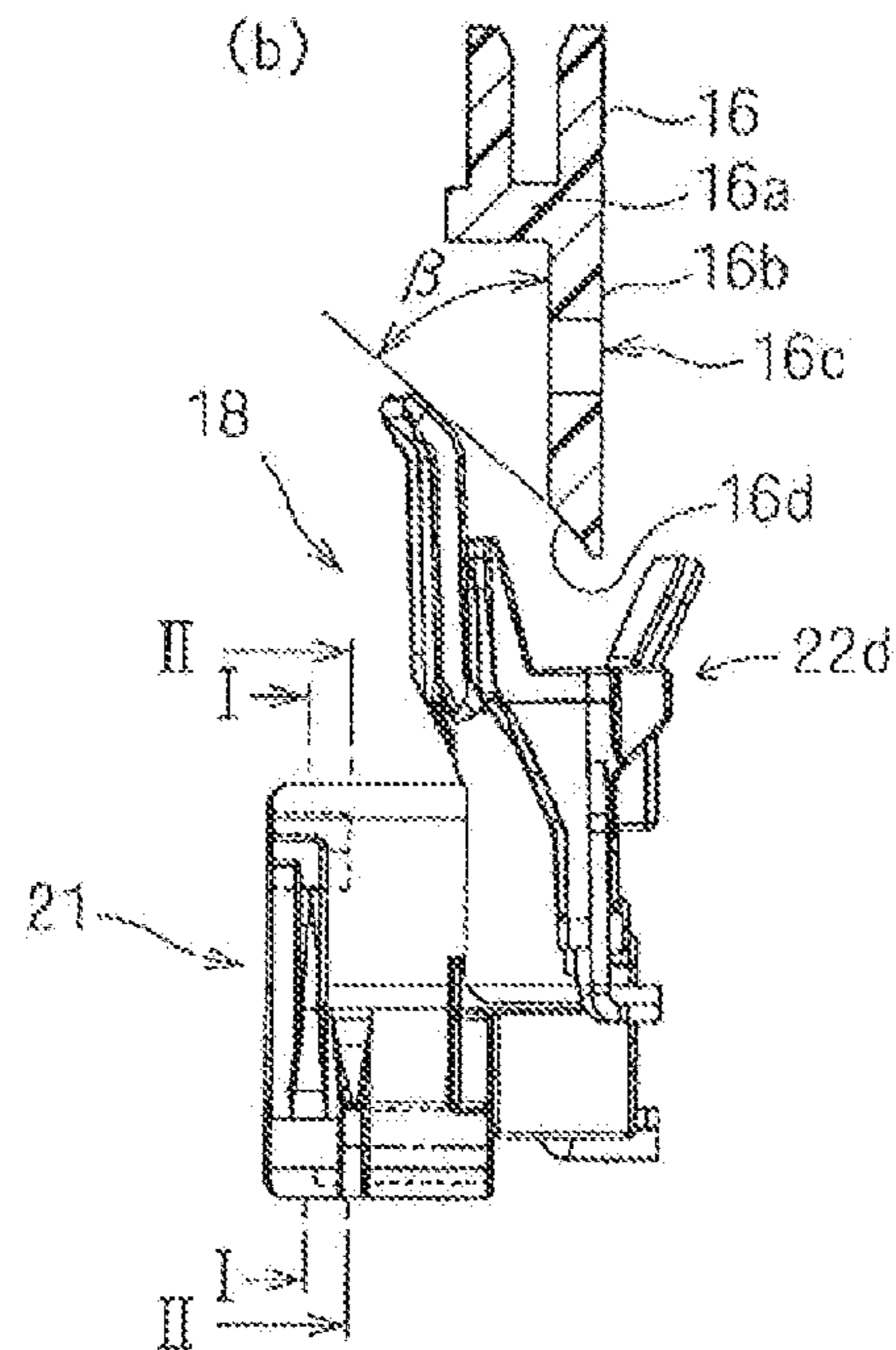
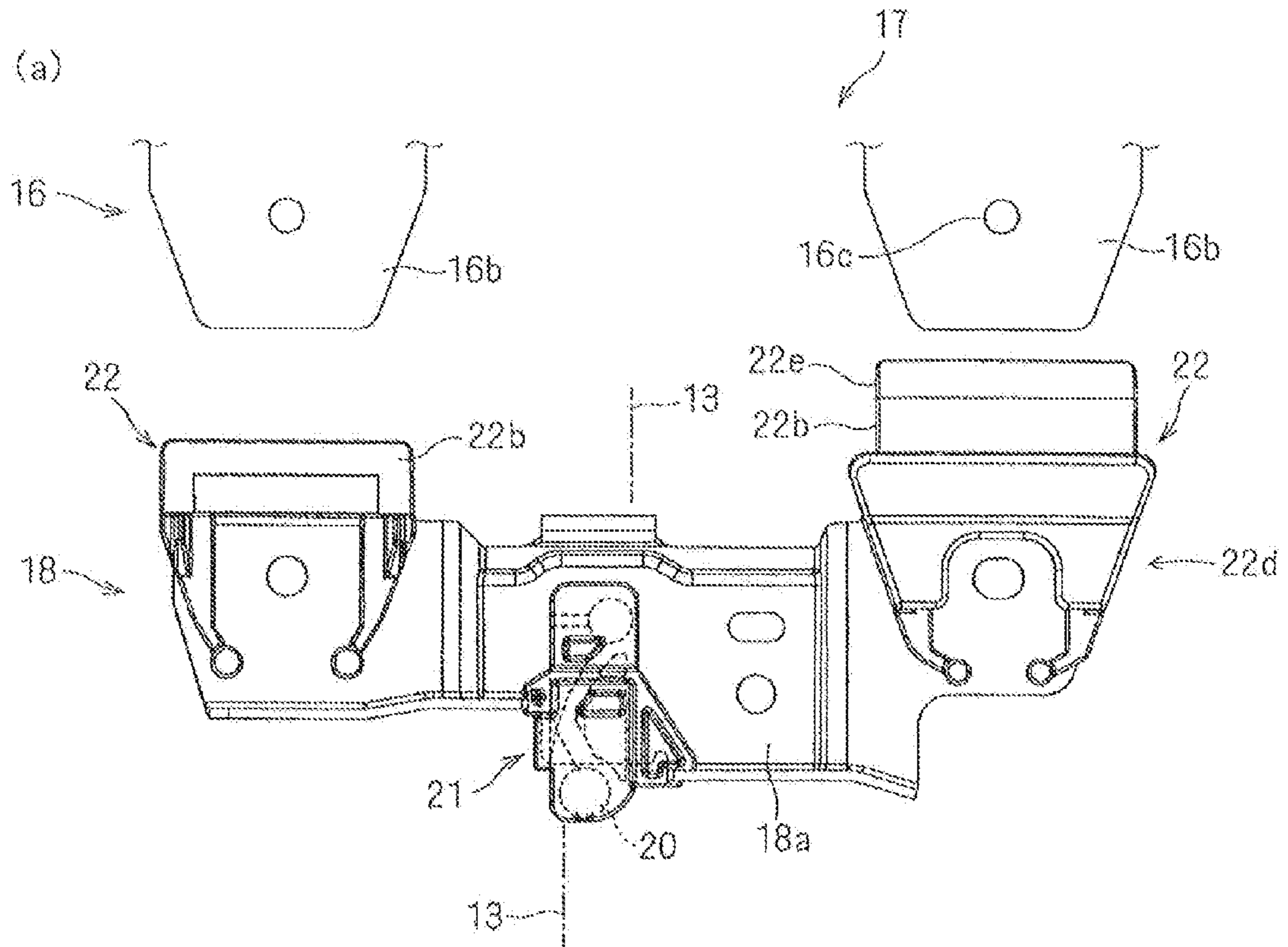


Fig. 2

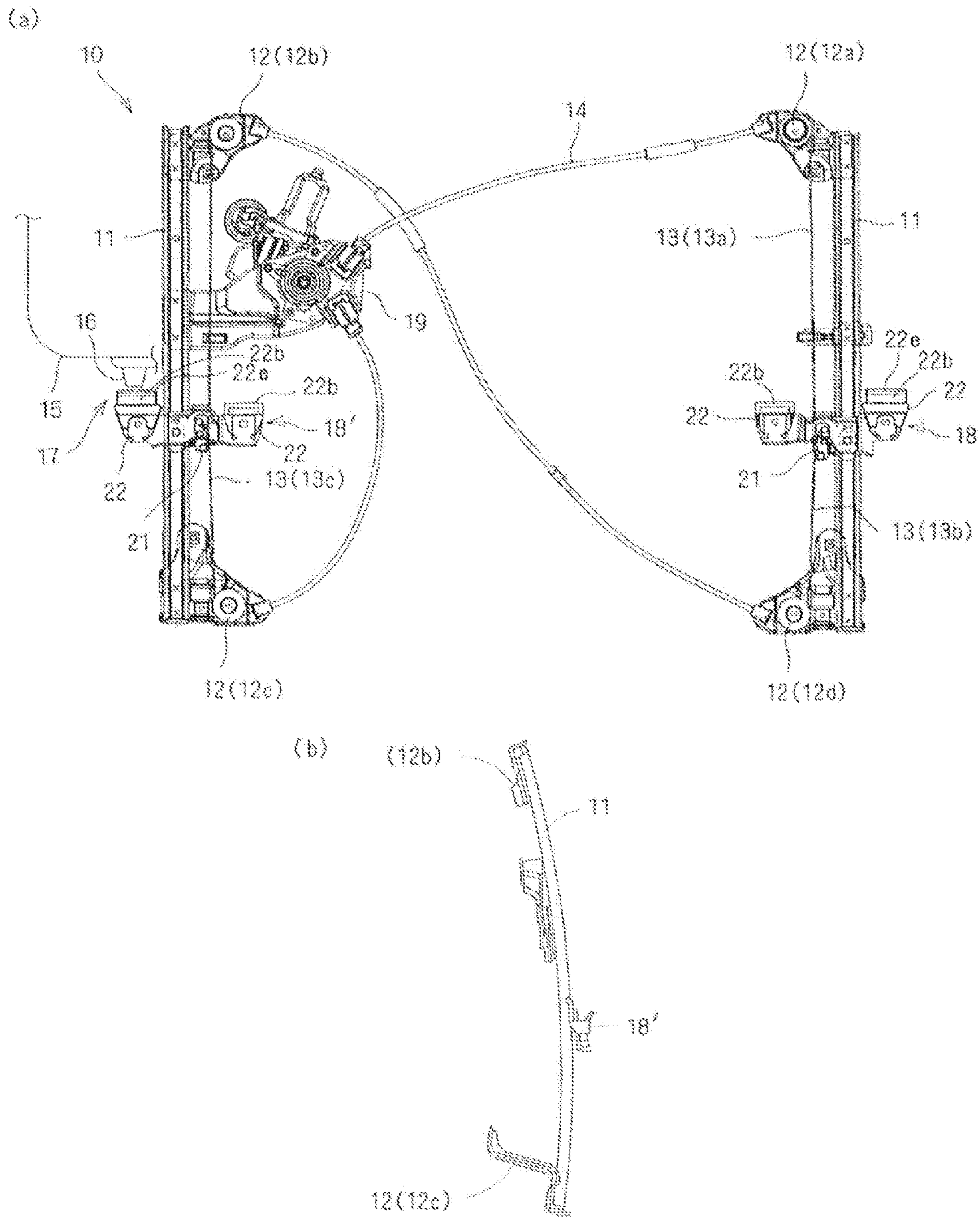




Fig. 3

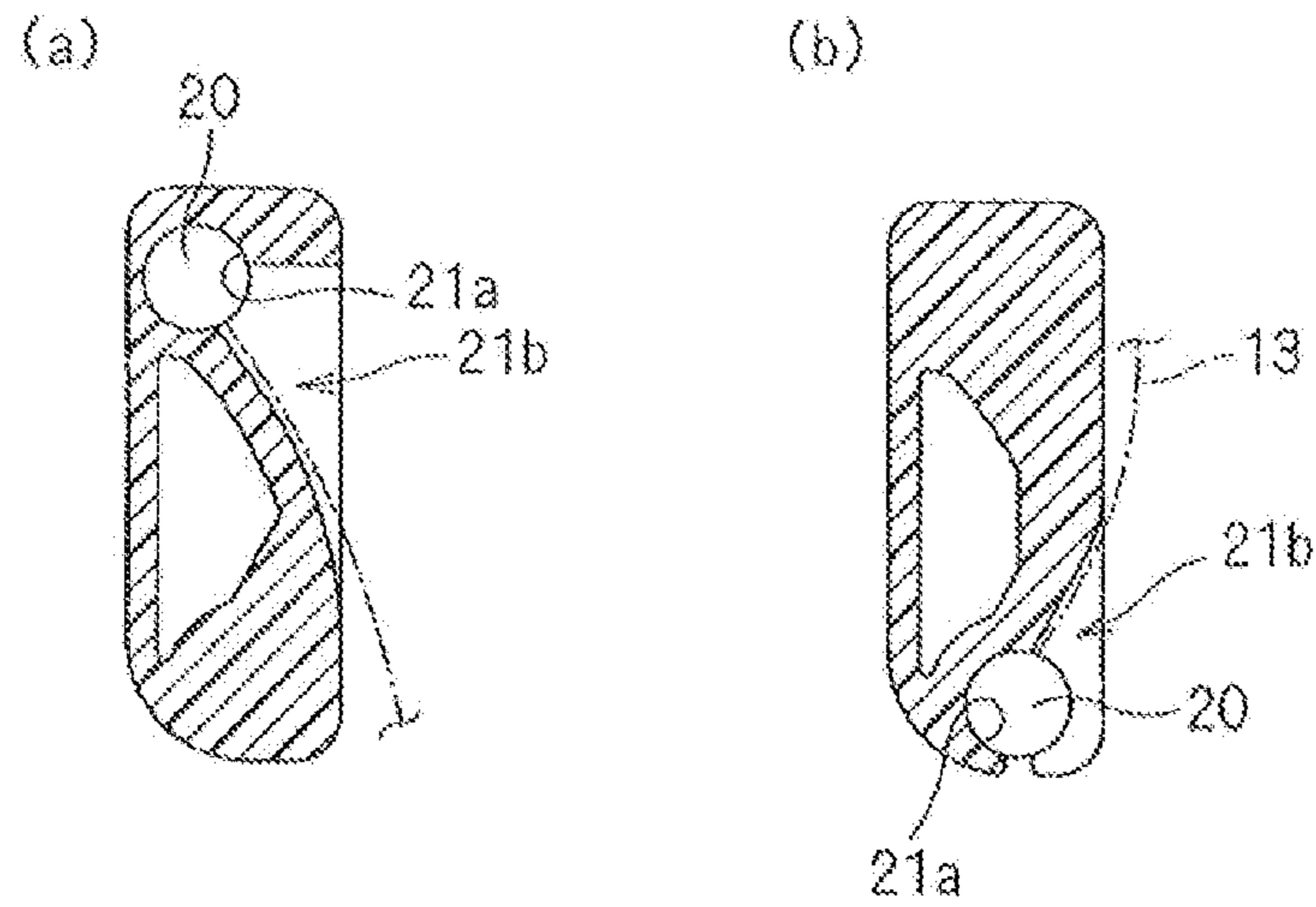


Fig. 4

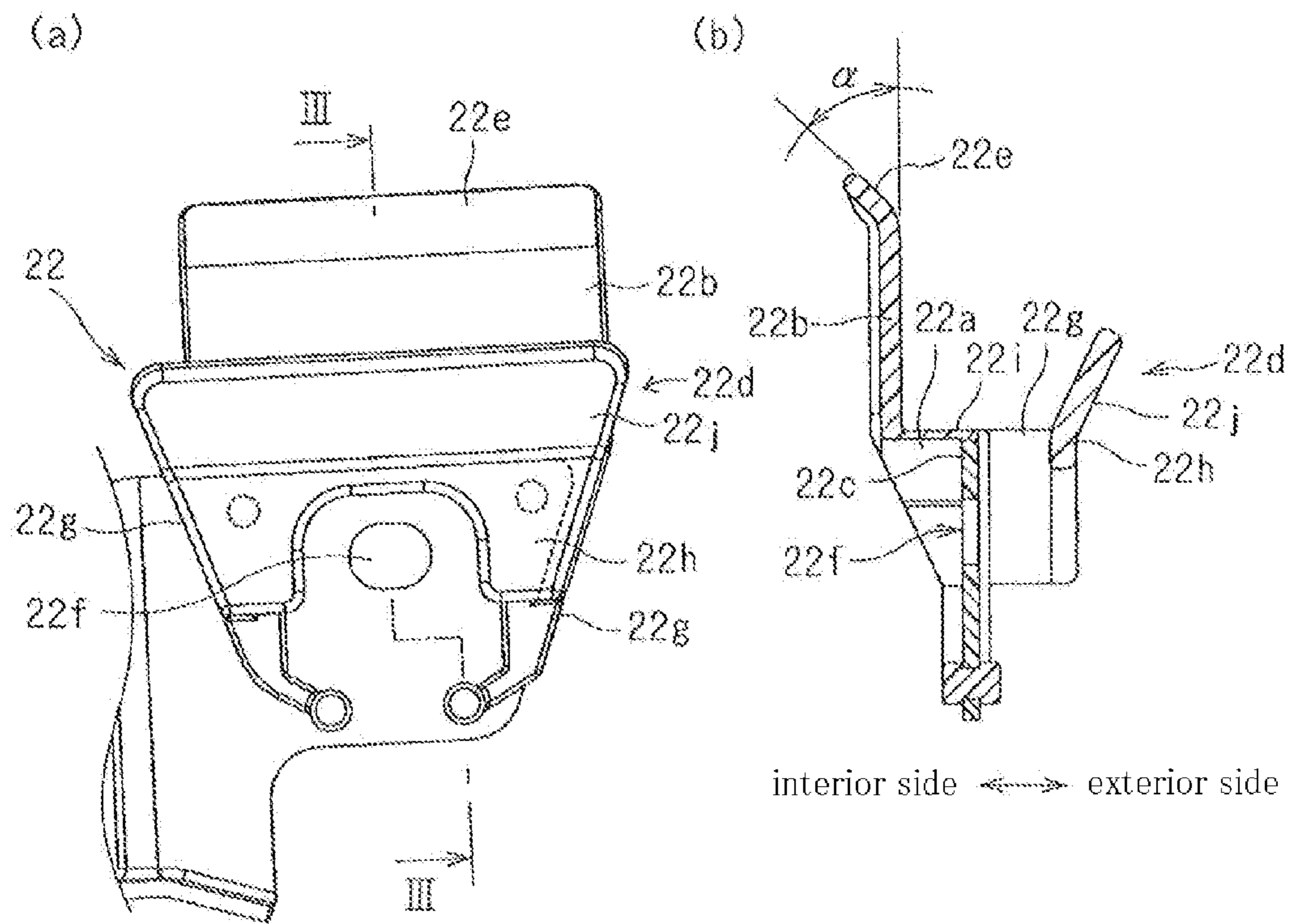


Fig. 5

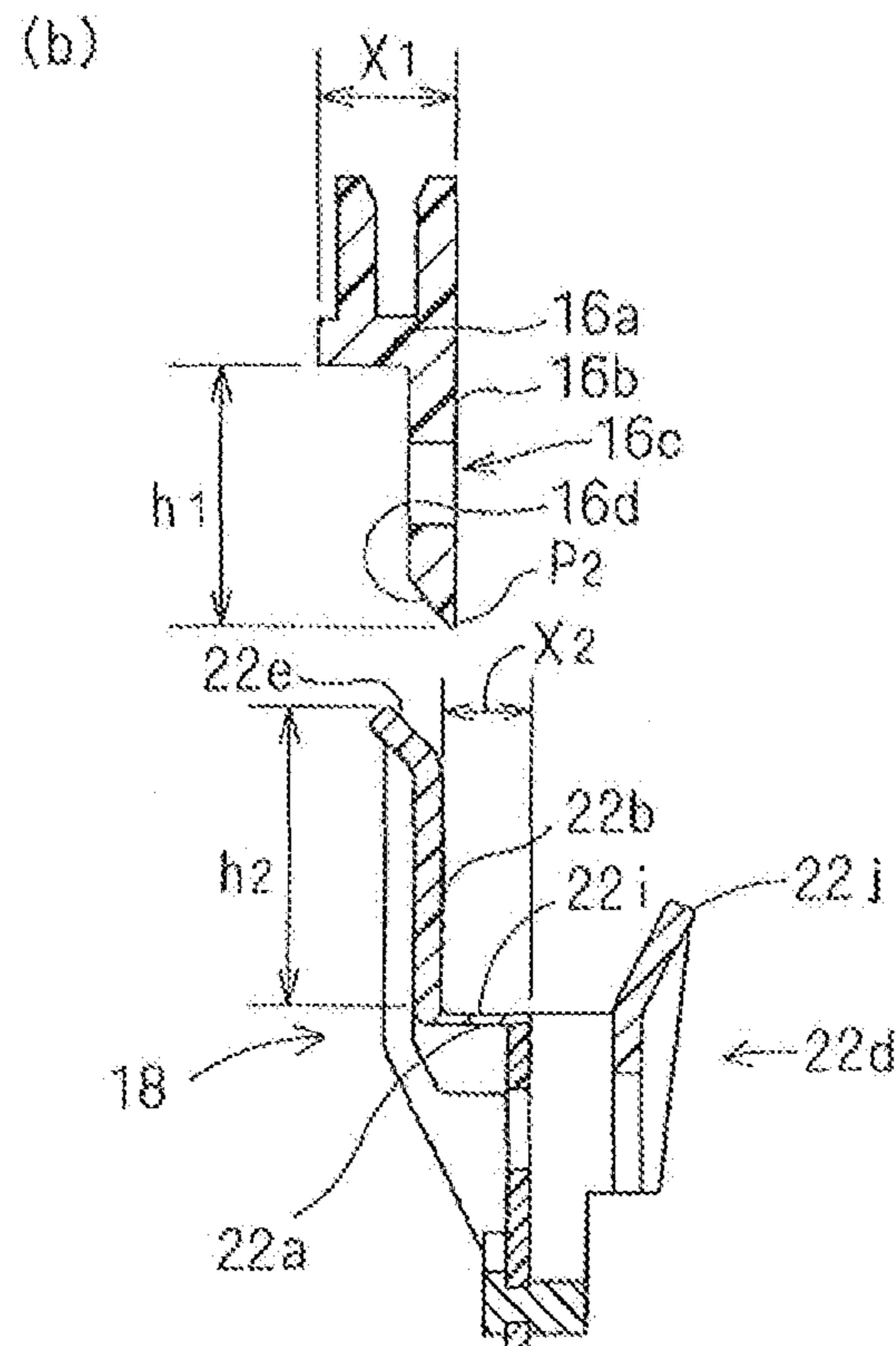
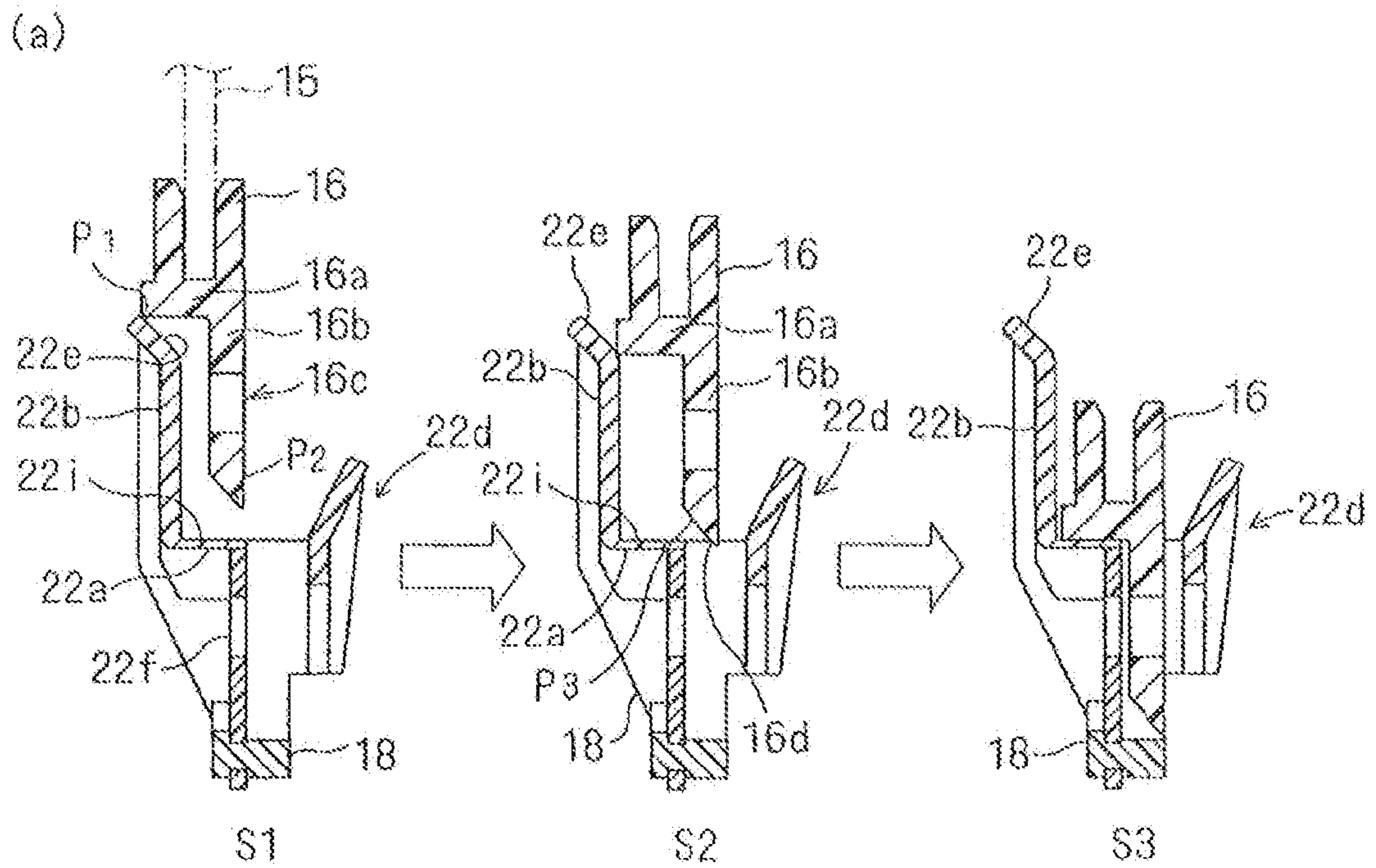


Fig.6

Prior Art

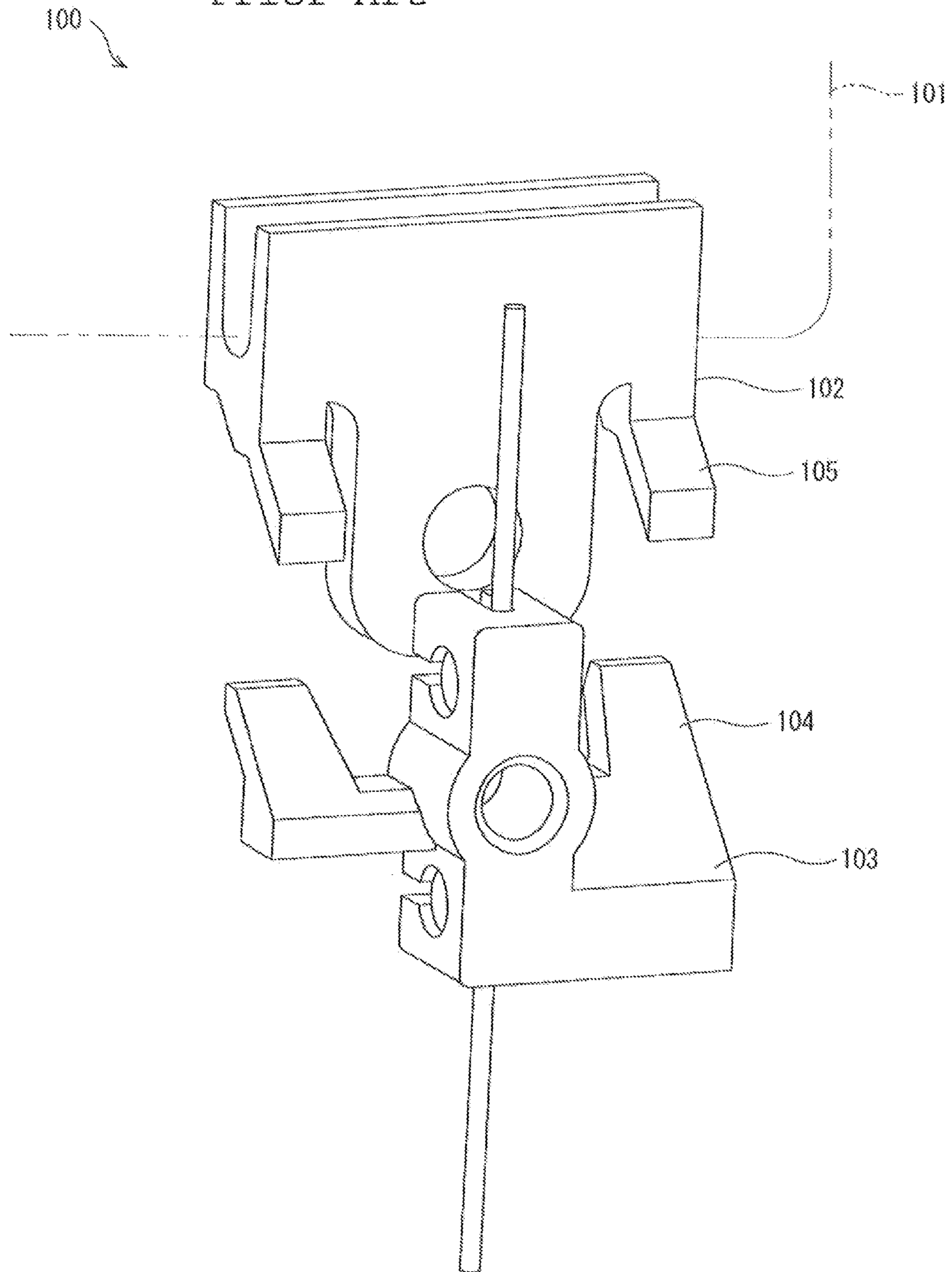
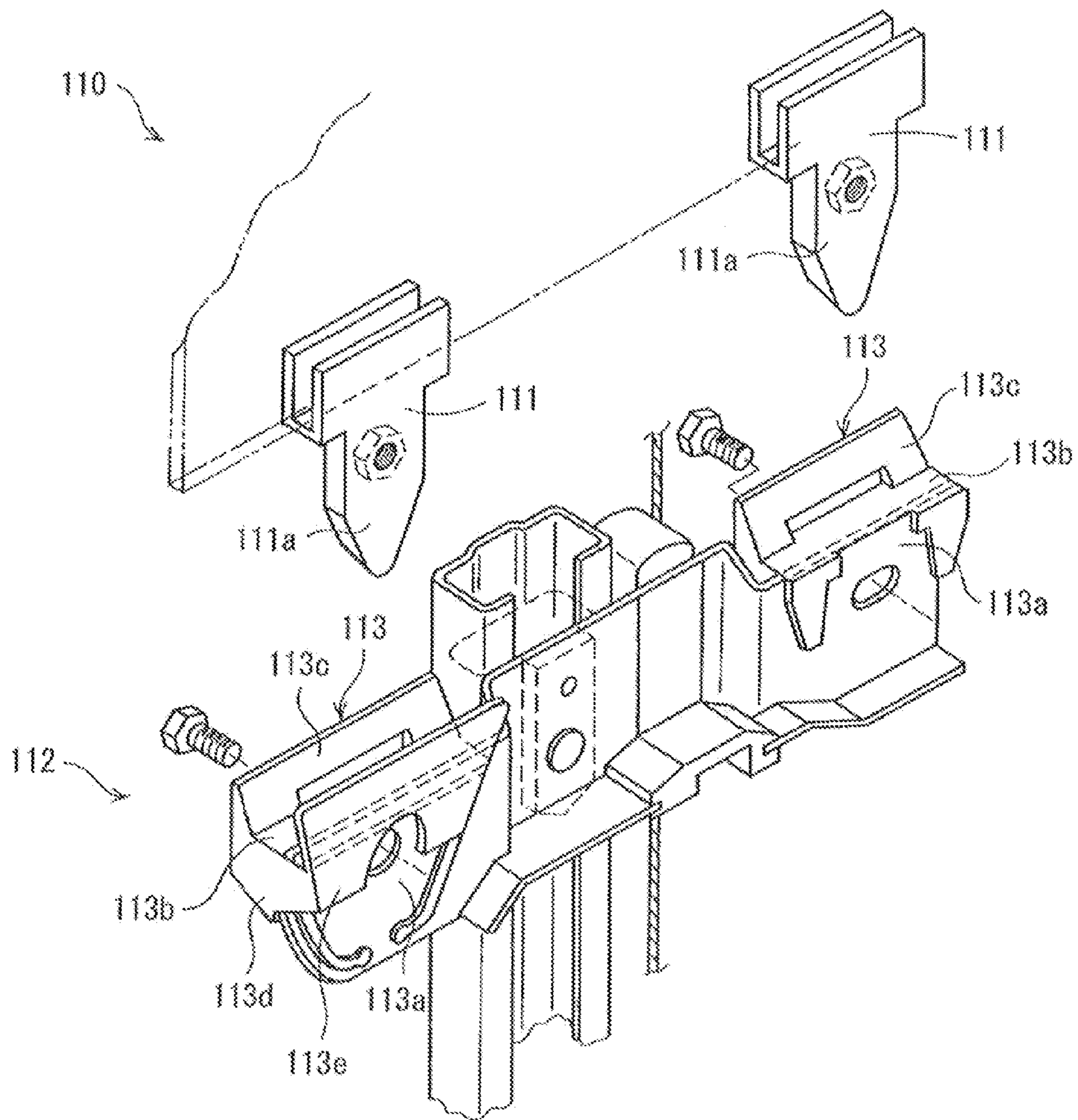


Fig. 7

Prior Art





**AFFIXING STRUCTURE FOR FIXING A  
WINDOW GLASS TO A CARRIER PLATE,  
AND A WINDOW REGULATOR USING THE  
AFFIXING STRUCTURE**

TECHNICAL FIELD

Present invention relates to an affixing structure for fixing a window glass to a carrier plate. Specifically, this invention relates to the affixing structure which can easily fix the window glass to the carrier plate and a window regulator using this structure.

BACKGROUND OF THE INVENTION

One example of the affixing structure for fixing the window glass to the carrier plate is shown in FIG. 6. This affixing structure **100** comprises the glass holder **102** for supporting the window glass **101** and the carrier plate **103** to be fixed to the glass holder **102**. The carrier plate **103** has the guide portion **104** protruding obliquely upward heading window glass. On the other hand, the glass holder **102** has the insertion part **105** protruding obliquely downward heading the carrier plate. The insertion part **105** is guided along by the guide portion **104** of the carrier plate **103**.

Another example of the affixing structure for fixing the window glass to the carrier plate is shown in FIG. 7. This affixing structure **110** comprises the glass holder **111** to be attached to the bottom end of the window glass and the carrier plate **112** for supporting the glass holder **111**. The glass holder **111** has the leg part **111a** protruding downward. The carrier plate **112** has the holder fixing part **113**, **113** on its both side ends. The holder fixing part **113** has the fixing surface **113a** which meets with the back of the glass holder **111**, the stepped part **113b** formed on the top of the fixing surface **113a**, the back guide **113c** protruding upward from the back end of the stepped part **113b**. Further, one of the holder fixing part **113** (left side of figure) has the side surface **113d** which stands from the left and right side of the fixing surface **113a**, and front surface **113e** which couples the front edge of the side surface **113d**. The inner surface of both side surfaces **113d**, **113d** are tapered so as the width or the opening formed by the inner surface of the side surfaces **113d** is continuously narrow heading downward.

According to this affixing structure **110**, the front and back direction of the leg part **111a** are guided by the front surface **113e** and both back guide **113c** formed left and right, and the left and right direction of the leg part are guided by the side surface **113d**, when the glass holder **111** is brought down or lowered for fixing the glass holder **111** to the holder fixing part **113**. Further, the leg part **111a** may be temporary laid on the stepped part **113b**, **113b** before glass holder **111** is completely fixed to the holder fixing part **113**. Therefore, it is one of this characteristic features that the worker can adjust the position of the window glass during this temporary position before the final fixing.

However, the affixing structure **100** of FIG. 6 has to set the guide portion **104** to the both side of the carrier plate **103** which makes the structure complicated. On the other hand, the affixing structure **110** of FIG. 7 sometimes has handling jam that the ends of the leg part **111a**, **111a** hit the stepped part **113b**, **113b** which interrupt the smooth handling of the glass holder **111** attachment.

[Prior Art]

[Patent literature 1] Published Japanese Patent Application  
2007-278061

[Patent literature 2] Published Japanese Patent Application  
5 2004-68506

SUMMARY OF THE INVENTION

Therefore, this invention is directed to provide the affixing structure and the window regulator using the affixing structure, that has simple structure and that can smoothly fix the window glass to the carrier plate.

The affixing structure of this invention is used for a window regulator which is fixed to a carbody and which reciprocate the window glass by an inner cable. The affixing structure comprises a glass holder to be fixed to a bottom end of the window glass and the carrier plate supporting the glass holder. The carrier plate includes a base portion having a placement face for placing the glass holder, a guide portion which protrudes from one side edge of the placement face and which has a inclined surface formed on a top of the guide portion slanted downwardly heading the placement face, and a fixing portion which projects downwardly from other side edge of the placement face. The glass holder includes a bottom part to be placed on the placement face, a fixing part which projects downwardly from the bottom part and which contacts with a periphery of the fixing portion for fixing. When glass holder is lowered or brought down for placing the glass holder on the carrier plate, the bottom part of the glass holder meets the inclined surface of the guide portion of the carrier plate, and then the bottom part of the glass holder is guided toward the placement face, before a front edge of the fixing part meets the placement face.

The window regulator of this invention includes a cable guide each set on a top and a bottom, an inner cable stretched or installed between the cable guides, a driving unit to drive the inner cable, and the above affixing structure for fixing the window glass to the carrier plate.

According to the affixing structure of this invention, the bottom part and the fixing part of the glass holder are guided by the inclined surface of the guide portion during the lowering of the glass holder for placing the glass holder on the carrier plate. Therefore, the bottom part can be directly set on the placement face without the fixing part to meet the placement face, and the placement procedure can be executed smoothly.

The affixing structure may have the height of the guide portion same with or larger than the height of the fixing part, may have the width of the bottom part same with or larger than the width of the base portion, and may have the horizontal distance which the glass holder is guided by the inclined surface of the guide portion same with or larger than the width of the bottom part, to execute the placement procedure more smoothly.

The guide portion and the fixing portion may be formed on both left and right side of a cable latching portion of the carrier plate, and the fixing part may be formed on the glass holder corresponding to the guide portion and the fixing portion. Therefore, the carrier plate will not circle around the meeting point, when or after the fixing portion meets the fixing part in result to the natural descendent of the guide portion by weight of window glass. Resultantly, the temporary position is stable and the whole assembling procedure can be efficiently executed.



According to the window regulator of this invention, since it includes the affixing structure of window glass and the carrier plate, the assured support of the window glass can be obtained.

#### BRIEF DESCRIPTION OF THE DRAWING

FIG. 1a is a front view of the affixing structure of this invention, FIG. 1b is a side view of the FIG. 1a with the glass holder showed in cross-section.

FIG. 2a, 2b is a front view and side view showing the embodiment of the window regulator of this invention.

FIG. 3a is I-I line sectional view of FIG. 1b, FIG. 3b is II-II line sectional view of FIG. 1b.

FIG. 4a is partially enlarged view of the installation part of the carrier plate, FIG. 4b is III-III line sectional view.

FIG. 5a is schematic view of window glass being fixed to the carrier plate by the affixing structure of this invention, FIG. 5b is another schematic view of window glass being fixed to the carrier plate.

FIG. 6 is inclined view of prior art.

FIG. 7 is inclined view of prior art.

#### DETAIL DESCRIPTION OF THE INVENTION

FIG. 2a, 2b shows the window regulator which includes the affixing structure of the present invention. The window regulator of FIG. 2a comprises, the guide rail 11, 11 set on left and right as a pair; the cable guide 12 set on the top and bottom of the each guide rail; the inner cable 13 stretched between the cable guide set on the left, right, top, and bottom in the shape of 8; the outer casing 14 to guide the inner cable 13; the carrier plate 18, 18' which is coupled to the inner cable 13 between top and bottom of the cable guide 12 and which support the window glass 15; the drive unit 19 to drive the inner cable 13. The bottom end of the window glass 15 is equipped with glass holder 16. The guide rail 11, 11 and the window glass 15 of this window regulator are curved, in which the middle of the guide rail and the window glass are protruded to the outside of the car. The affixing structure 17 of this invention is used in the glass holder 16 and the carrier plate 18, 18' for coupling each other.

In the embodiment of FIG. 2a, four cable guides 12 and a pair of carrier plates 18, 18' of left and right are used, but it may be constructed with one carrier plate 18 which ascend and descend between pair of cable guides 12 of top and bottom. Further, it may not use the outer casing 14, and stretch the inner cable 13 approximately in liner between the cable guides 12. Moreover, in the case where the guide rail 11 is not used, the window glass 15 may be guided by the grass run (not shown) formed on the door of the carbody corresponding to the position of both side of the window glass 15.

The inner cable 13 is made by twisting plural of metal wires. On one end of the inner cable where the carrier plate is fixed, the cable end 20 (see FIG. 3) having thin cylindrical shape is coupled. The cable end 20 is formed on the end of the inner cable 13 by pouring the metal into the dye with the end of the inner cable or by swaging.

The glass holder 16 has the channel having shape of U in cross section for nipping the bottom end of the window glass 15. The bottom part 16a which is a part of the U-shaped channel bottom is a portion which will be placed on the carrier plate 18. The fixing part 16b for fixing the glass holder 16 to the carrier plate 18 is protruding downwardly from the bottom end of the glass holder 16. The fixing hole 16c is formed on the fixing part 16b to be fixed to the carrier plate 18 by screw and bolt.

The carrier plate 18 includes main body 18a having plate shape, and the cable latching portion 21 having block shape protruding from the center and back of the main body 18a. The end rock part 21a for fixing the cable end of ascending inner cable and the end rock part 21a for fixing the cable end of the descending inner cable are formed in the cable latching portion 21 (see FIG. 3a, 3b). The end rock part 21a is communicated with the outside through the slit 21b formed on the side surface of the block shaped cable latching portion 21, and the inner cable 13 is being passed through the slit 21b to be fixed.

The adopting part 22 is formed on the both end of the main body 18a to guide the glass holder 16 which is brought down from upper side and to eventually fix the glass holder 16 (see FIG. 4a, 4b). The adopting part 22 includes the base portion 22a having a placement face 22i for placing the glass holder 16, the guide portion 22b which protrude upward from the side edge of the car interior side of the base portion 22a, the fixing portion 22c protruding downward from the other side edge.

The placement face 22i is formed horizontally for loading the glass holder 16 and supporting the weight of the window glass 15. The guide portion 22b is extended upward in a vertical direction from side edge of car interior side of the base portion, where the inner surface guide the fixing part 16a of the glass holder 16 (which will be mentioned later) and lead the glass holder 16 to the predetermined fixing position. The guide portion 22b is formed in the adopting part 22 formed on the left and right of the carrier plate 18. However, the guide portion 22b may be formed only in either side of the adopting part 22.

As shown in FIG. 2, the guide portion 22b formed right side of the carrier plate 18, 18' is the guide portion of this invention, and it has inclined surface 22e on the top (see also FIG. 4b). The inclined surface 22e is slanted downwardly from window glass 15 side (car interior side) to placement face 22i side. It guides the glass holder 16 descending from upside to the placement face 22i side (car exterior side). The angle  $\alpha$  of the inclined surface 22e against the vertical line is formed in 30 to 80 degree, preferably in 35 to 45 degree.

On the bottom end of the fixing part 16b of the glass holder 16, slope 16d is formed in the angle corresponding to the inclined surface 22e of the carrier plate (see FIG. 1). The angle of the slope 16d is formed in 30 to 80 degree, preferably in 35 to 45 degree (see angle  $\beta$  of FIG. 1b).

As shown in FIG. 4, the penetrating hole 22f is formed on the fixing portion 22c for fixing the fixing part 16b of the glass holder 16. Especially, the adopting part 22 which has the inclined surface 22e is integrally formed with the fixing portion 22c. Further, it has storage portion 22d having cross-section shape of [C] and it has cylindrical configuration as a whole. The storage portion 22d has pair of side wall 22g protruding vertically from fixing portion 22c, the parallel portion 22h which joints the end of the side wall 22g and which is generally parallel to the fixing portion 22c, and the guide component 22j extending obliquely upward from the top of the parallel portion 22h. The area of cylindrical opening which is formed by the parallel portion 22h, the guide component 22j and the side wall 22g, is formed so as to spread heading upward. That is to say, the front and back surface of the fixing part 16b of the glass holder 16 is guided or supported by the fixing portion 22c and the parallel portion 22h, and the left and right surface is guided or supported by the side wall 22g, 22g. Therefore, the fixing part 16b of the glass holder 16 can be inserted into the opening of the storage portion 22d. Because, the storage portion 22d is formed on the upper side of the penetrating hole 22f of the fixing portion



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22c, the bottom part of the fixing part 16c protrude from the bottom of the storage part 22d, when the fixing part 16b is inserted into the storage portion 22d. The glass holder 16 and the carrier plate 18 is fixed by penetrating the fastener member such as bolt to the fixing hole 16c protruding from the storage portion 22d.

As shown in FIG. 5b, the mark 'X1' is the width of the window glass attached to the glass holder 16, and the mark h1 is the height of the fixing part 16b from the bottom part 16a. Further, the mark 'X2' is the width of the base portion 22a of the carrier plate 18 measured in parallel to the width direction of the window glass. The mark 'h2' is the height from the placement face 22i of the base portion 22a to the top of the inclined surface 22e. The width (X1) of the bottom part 16a of the glass holder 16 is set to be same with or larger than the width (X2) of the base portion 22a of the carrier plate. The height (h2) from the base portion 22a of carrier plate to the top of the inclined surface 22e is set to be same with or larger than the height of the fixing part 16b of the glass holder 16. By determining the dimension, the corner part P1 of the bottom part 16a meets the inclined surface 22e and avoid the contact of the bottom P2 of the fixing part 16b with the placing surface 22i when the glass holder 16 is lowered for placing on the carrier plate 18.

The carrier plate 18 and the glass holder 16 are each made of synthetic resin. For example, PBT (polybutylene terephthalate) or PET (polyethelene terephthalate) is preferable. Especially, synthetic resin having slide behavior, such as POM (polyoxymethylene) is preferable. Further, both can be made by bending the metal plate.

Next, the mechanism to fix the window glass 15 to the carrier plate 18 is explained using FIG. 5a. The window glass 15 in the figure is shifted to car interior side against the carrier plate 18 and the fixing part 16b of the glass holder 16 is located above the placement face 22i (condition S1). The corner part P1 of the bottom part 16a of the glass holder contact with the inclined surface 22e and drifted to the car exterior side following the inclined surface 22e. Therefore, the glass holder 16 can move to placement face smoothly (condition S2). And the bottom part 16a can be placed or set on the placement face 22i of the base part 22a (condition S3).

Even when the glass holder 16 is further shifted to the car interior side compared to FIG. 5b of the condition, for example even when the bottom end P2 of the fixing part 16b of the glass holder 16 is located above the inclined surface 22e of the carrier plate, the bottom end P2 will be shifted to the car exterior side following the inclined surface 22e. As a result the glass holder 16 can be drifted smoothly.

The explanation of the window regulator which uses the affixing structure of 17 shown in FIG. 2 is explained from here. The window regulator has four cable guides 12 provided in about square or rectangle. The cable guides 12 are constructed with the first pulley 12a, the second pulley 12b located on the left side of the first pulley, the third pulley (or the slide guide) 12c located below the second pulley 12b, and the forth pulley 12d located below the first pulley 12a. The first pulley 12a and the second pulley 12b are fixed on the top of the guide rails 11, 11, and the guide rail is fixed to the carbody.

The first carrier plate 18 and the second carrier plate 18' are located between the first pulley 12a and the forth pulley 12d and between the second pulley 12b and the third pulley 12c respectively. Therefore, the first carrier plate 18 and the second carrier plate 18' are guide by the guide rail 11, 11. The carrier plate 18, 18' support the bottom of the window glass 15 in the affixing structure 17.

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The inner cable 13 is constructed by the first inner cable 13a, the second inner cable 13b, and the third inner cable 13c.

The first inner cable 13a is stretched from the cable latching portion 21 of the first carrier plate 18 to the drive unit 19. The first inner cable 12a extends upwardly from the carrier plate 18 to the first pulley 12a, which turn the direction in obliquely downward, to the drive unit.

The second inner cable 13b is stretched from the cable latching portion 21 of the first carrier plate 18 to the second carrier plate 18. The second inner cable 13b extends downwardly from the carrier plate 18 to the forth pulley 12d, which turn the direction in obliquely upward, and to the second pulley 12b, which turn the direction downward, and to the second carrier plate 18'.

The third inner cable 13c is stretched from the cable latching portion 21 of the second carrier plate 18' to the drive unit 19. The third inner cable 13c extends downwardly from the carrier plate 18' to the third pulley 12c, which turn the direction in obliquely upward, to the drive unit 19.

The end of the first and third inner cable 13a, 13c which is not fixed to the carrier plate is fixed to the drum (not shown) of the drive unit 19. The drive unit 19 carries the carrier plate 18, 18' upward and downward by pulling one of the inner cable 13a, 13b and sending the other.

The window regulator of FIG. 2a has total of four guide portion 22b on the left and right carrier plate 18, 18', each equipped with the pair set in left and right. The two endmost in the left side and the right side of the four guide portion 22b is the guide portion of present invention, which has inclined surface 22e, 22e on the top. However, the inclined surface 22e may be formed on the inner side guide portion 22b of the carrier plate 18, 18' in order to equip the character of the present invention. Further, the inclined surface 22e may be formed in both guide portions 22b, 22b of the carrier plate 18, 18'. In this case, it is effective to use in the window regulator which supports the window glass 15 with one guide rail and one carrier plate.

The invention claimed is:

1. An affixing structure for fixing a window glass to a carrier plate for a window regulator which is fixed to a carbody and which reciprocates the window glass by an inner cable, comprising;

a glass holder to be fixed to a bottom end of the window glass, and

the carrier plate supporting the glass holder, wherein,

the carrier plate has a base portion having a placement face for placing the glass holder, a guide portion which protrudes from one side edge of the placement face and which has a inclined surface formed on a top of the guide portion slanted downwardly heading the placement face, and a fixing portion which projects downwardly from other side edge of the placement face,

the glass holder has a bottom part to be placed on the placement face, a fixing part which projects downwardly from the bottom part and which contacts with a periphery of the fixing portion for fixing, and

when the glass holder is lowered for placing the glass holder on the carrier plate, the bottom part of the glass holder meets the inclined surface of the guide portion of the carrier plate, and then the bottom part of the glass holder is guided toward the placement face, before a front edge of the fixing part meets the placement face.

2. The affixing structure according to claim 1, wherein, a height of the guide portion is same with or larger than a height of the fixing, part,



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a width of the bottom part is same with or larger than a width of the base portion,  
 a horizontal distance which the glass holder is moved by the inclined surface of the guide portion is same with or larger than the width of the bottom part. 5

3. The affixing structure according to claim 1, wherein the guide portion and the fixing portion are formed on both left side and right side of a cable anchoring portions of the carrier plate,  
 the fixing part is formed on the glass holder corresponding 10 to the guide portion and the fixing portion.

4. A window regulator comprising,  
 a cable guide each set on a top and a bottom,  
 an inner cable stretched between the cable guides,  
 a driving unit to drive the inner cable, and 15  
 the affixing structure of claim 1 for fixing the window glass to the carrier plate.

5. An affixing structure for fixing a window glass to a carrier plate for a window regulator which is fixed to a car- 20 body and which reciprocates the window glass by an inner cable, comprising;  
 a glass holder to be fixed to a bottom end of the window glass,  
 the carrier plate supporting the glass holder,  
 wherein, 25  
 the carrier plate has a base portion having a placement face for placing the glass holder, a guide portion which protrudes from one side edge of the placement face and which has a inclined surface formed on a top of the guide

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portion slanted downwardly heading the placement face, and a fixing portion which projects downwardly from other side edge of the placement face,  
 the glass holder has a bottom part to be placed on the placement face, a fixing part which projects downwardly from the bottom part and which contacts with a periphery of the fixing portion for fixing, and  
 wherein,  
 a height of the guide portion is same with or larger than a height of the fixing part,  
 a width of the bottom part is same with or larger than a width of the base portion,  
 a horizontal distance which the glass holder is guided by the inclined surface of the guide portion is same with or larger than the width of the bottom part.

6. A window regulator comprising,  
 a cable guide each set on a top and a bottom,  
 an inner cable stretched between the cable guides,  
 a driving unit to drive the inner cable, and  
 the affixing structure of claim 2 for fixing the window glass to the carrier plate.

7. A window regulator comprising,  
 a cable guide each set on a top and a bottom,  
 an inner cable stretched between the cable guides,  
 a driving unit to drive the inner cable, and  
 the affixing structure of claim 3 for fixing the window glass to the carrier plate.

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