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Nam et al.

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(54) **MAGNETIC MEMORY DEVICE**

(58) **Field of Classification Search** None
See application file for complete search history.

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12, 2010, now Pat. No. 8,129,806.

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(30) **Foreign Application Priority Data**

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(57) **ABSTRACT**

A magnetic memory device includes a magnetic tunnel junction (MTJ) structure and an electrode embedded in a dielectric structure. The MTJ structure includes a free layer. The electrode is formed of silicon-germanium and is electrically connected to the MTJ. The electrode heats the free layer to reduce the coercive force of the free layer to reduce a critical current density.

(51) **Int. Cl.**
H01L 29/82 (2006.01)

(52) **U.S. Cl.** **257/421; 257/E21.665**

6 Claims, 12 Drawing Sheets

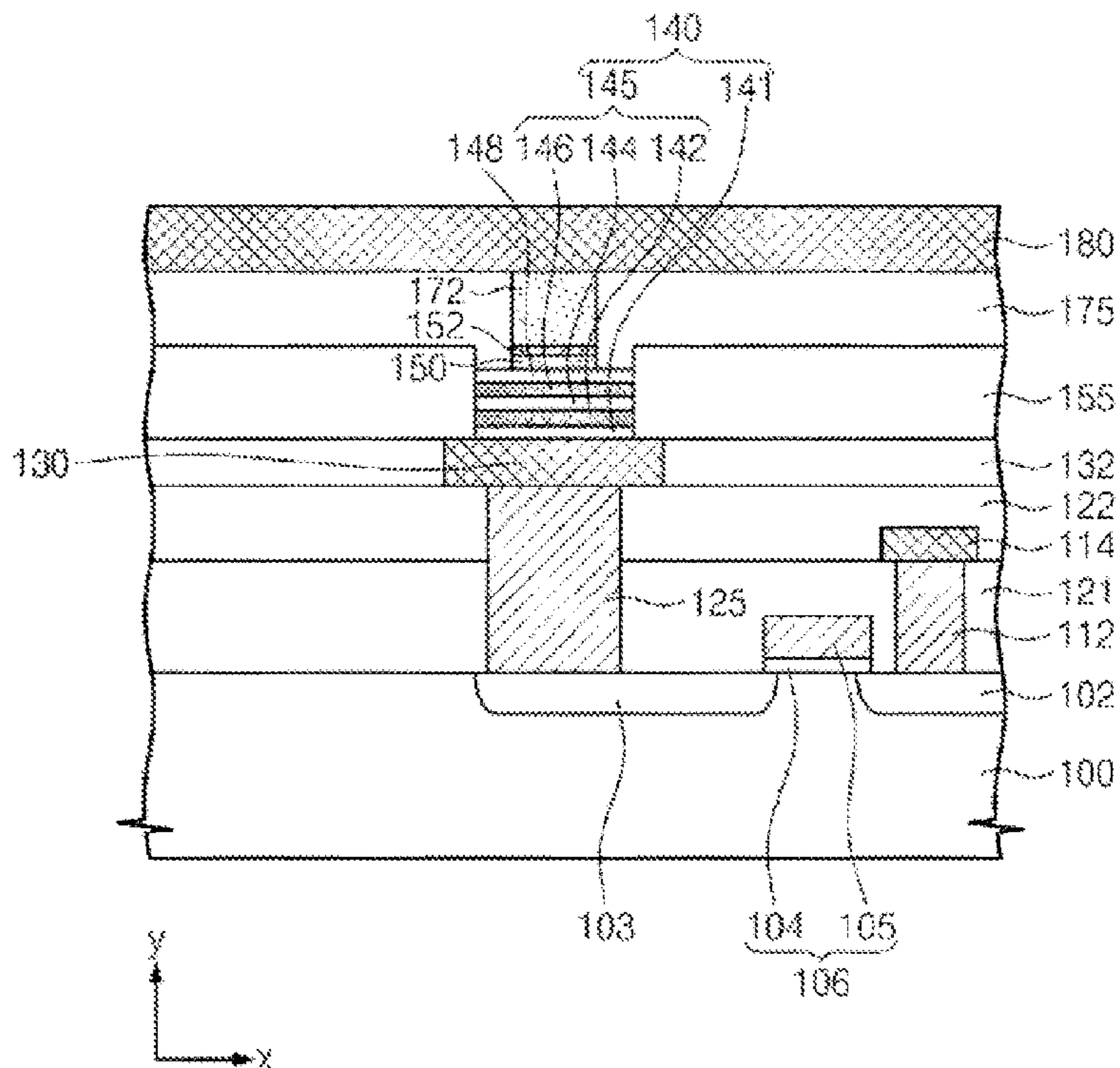


Fig. 1

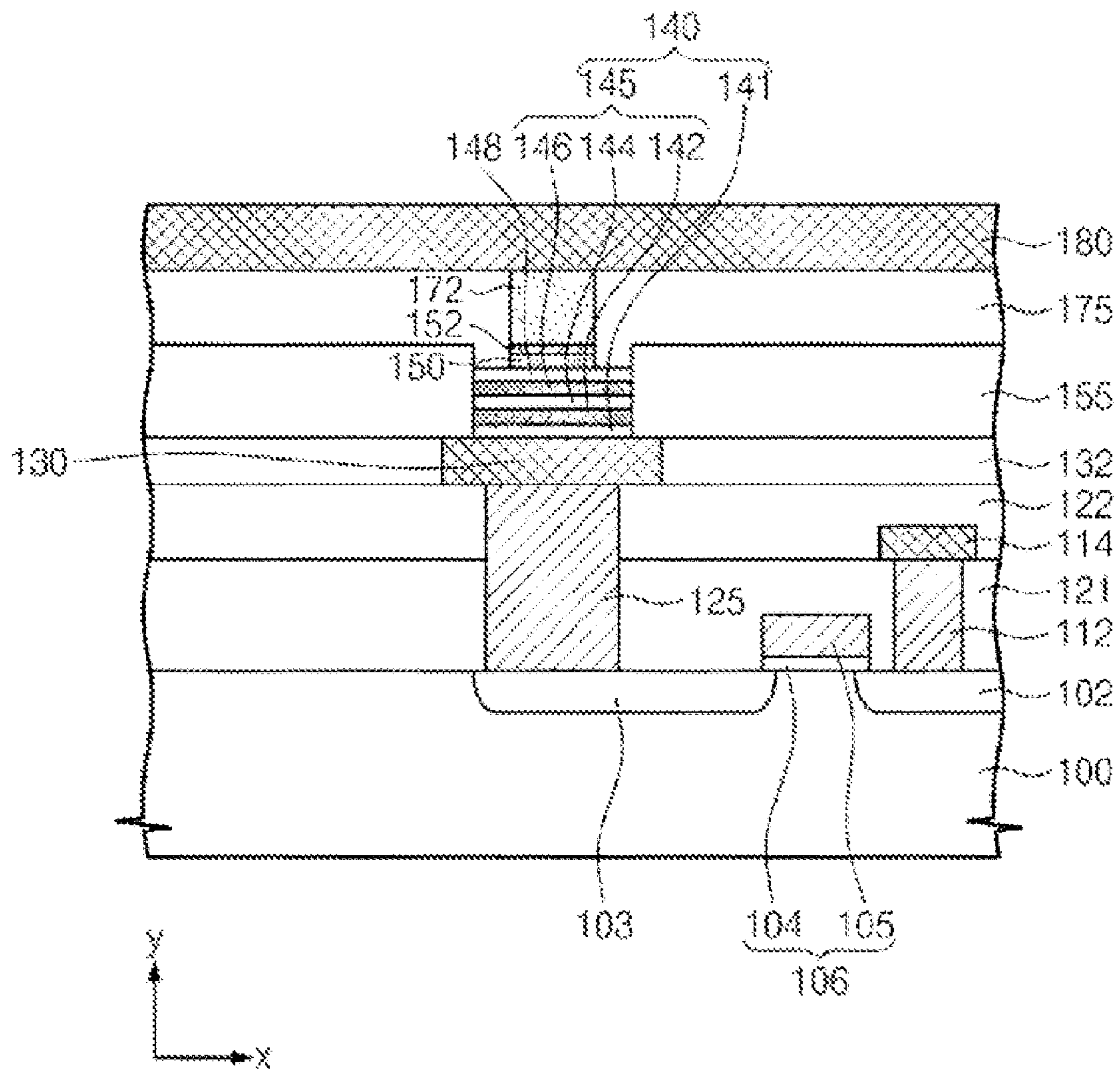


Fig. 2

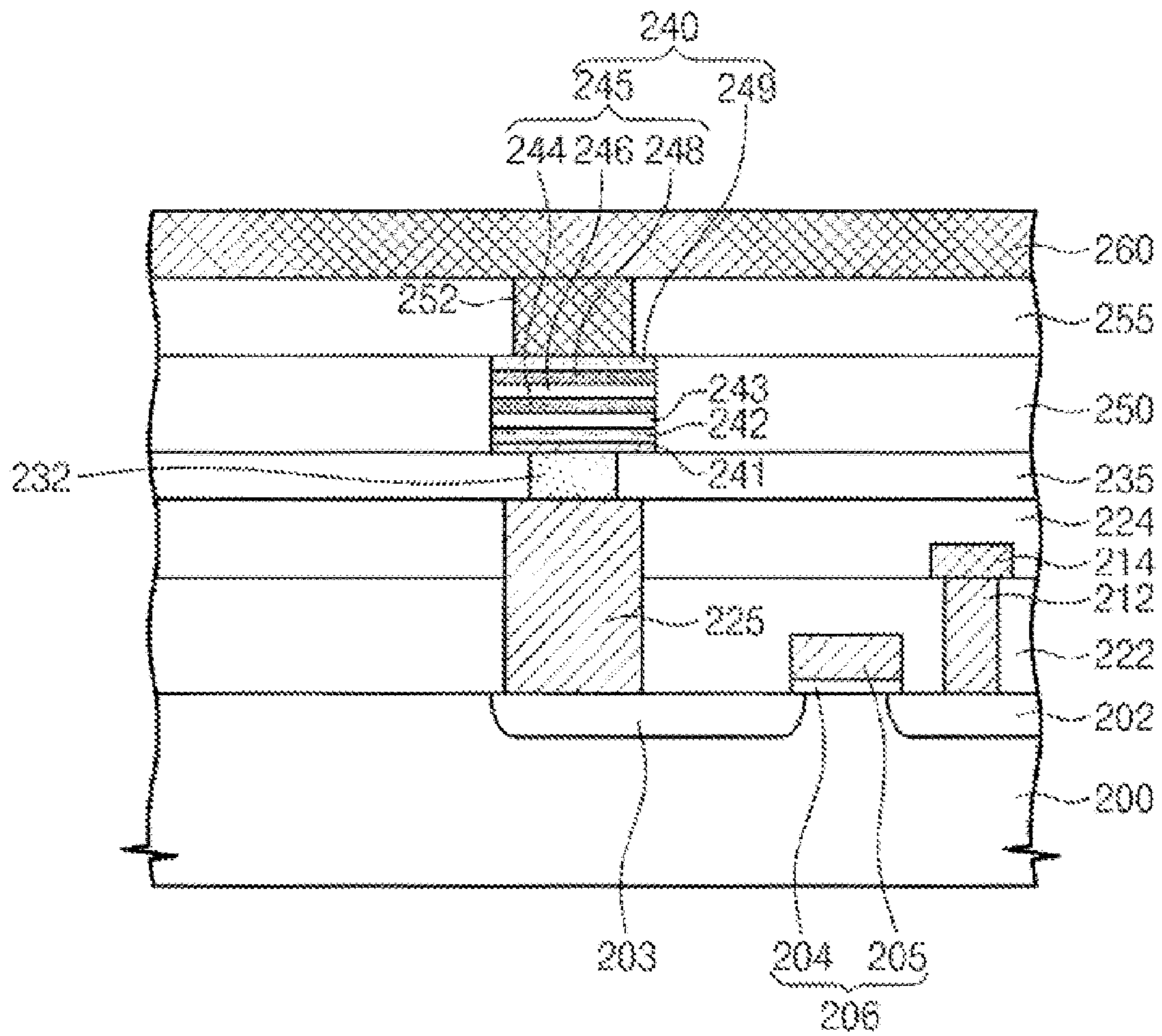


Fig. 3A

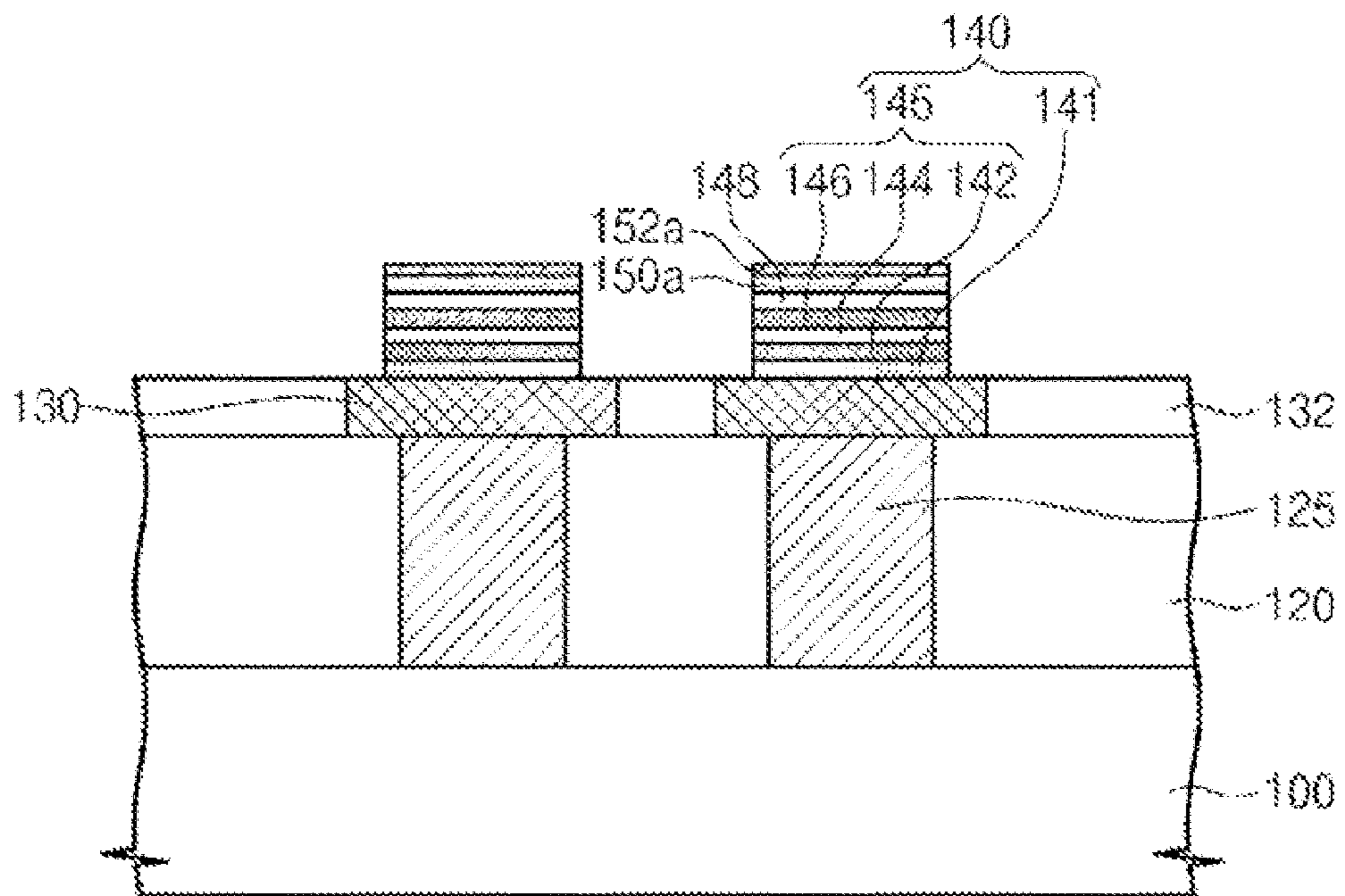


Fig. 3B

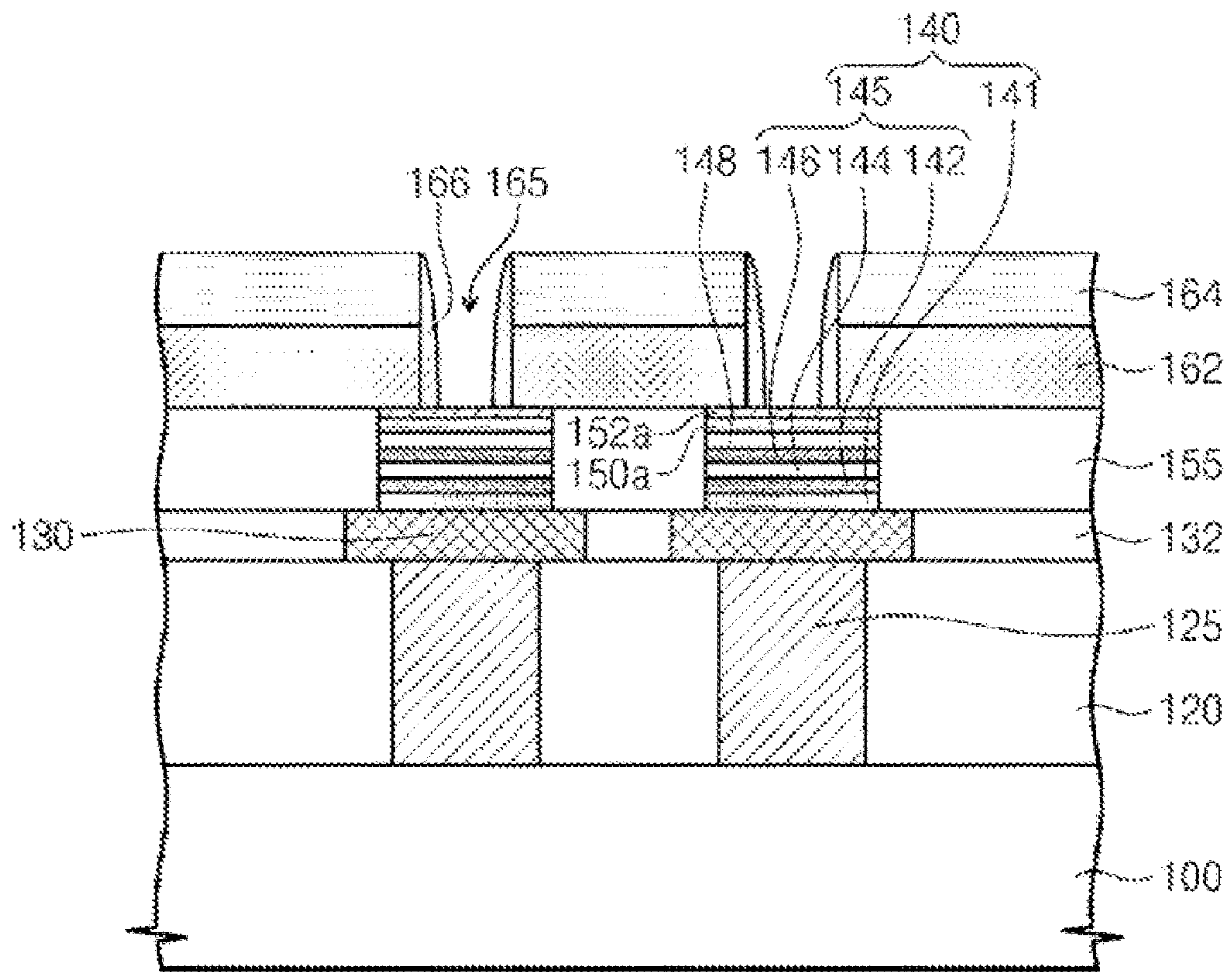


Fig. 3C

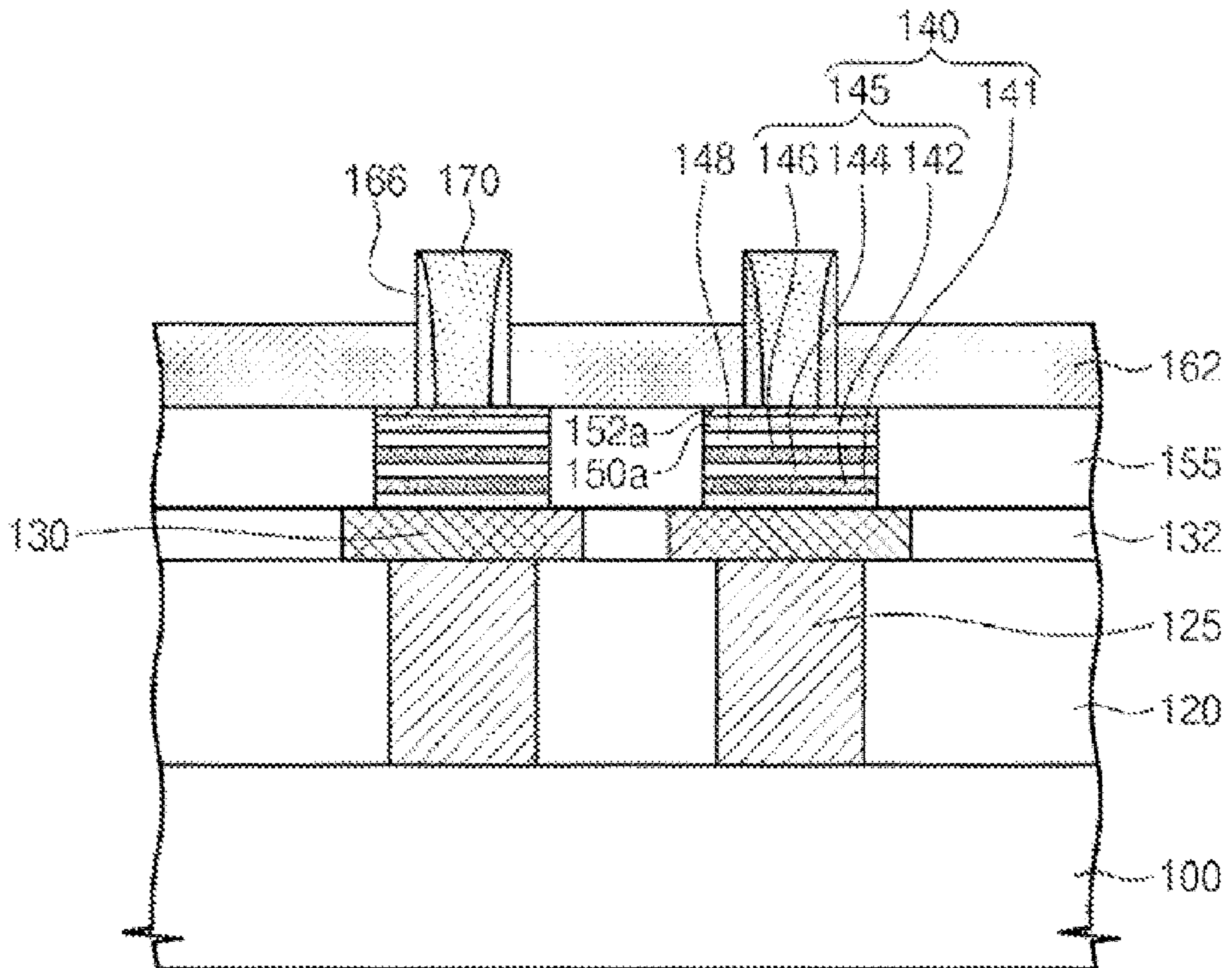


Fig. 3D

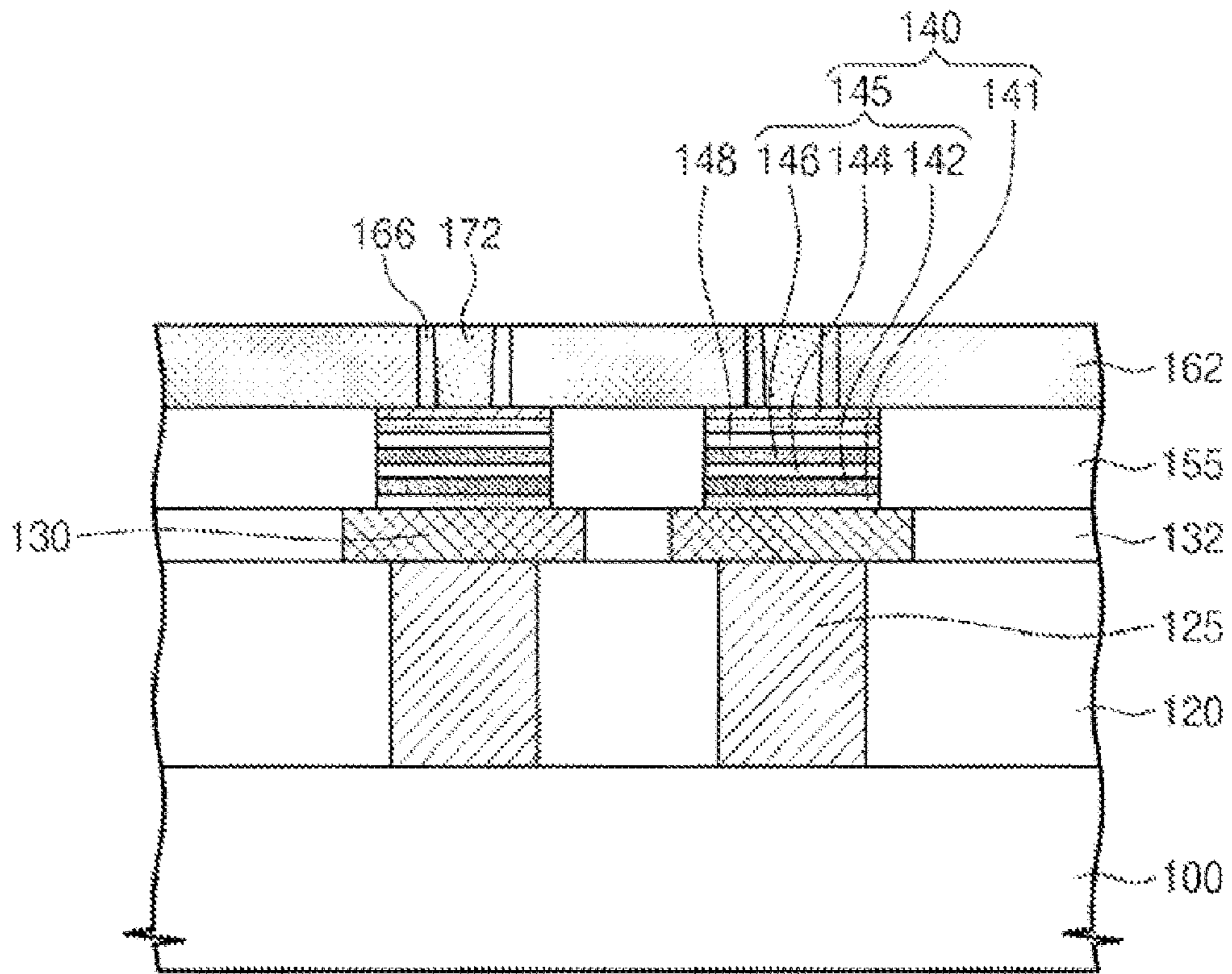


Fig. 3E

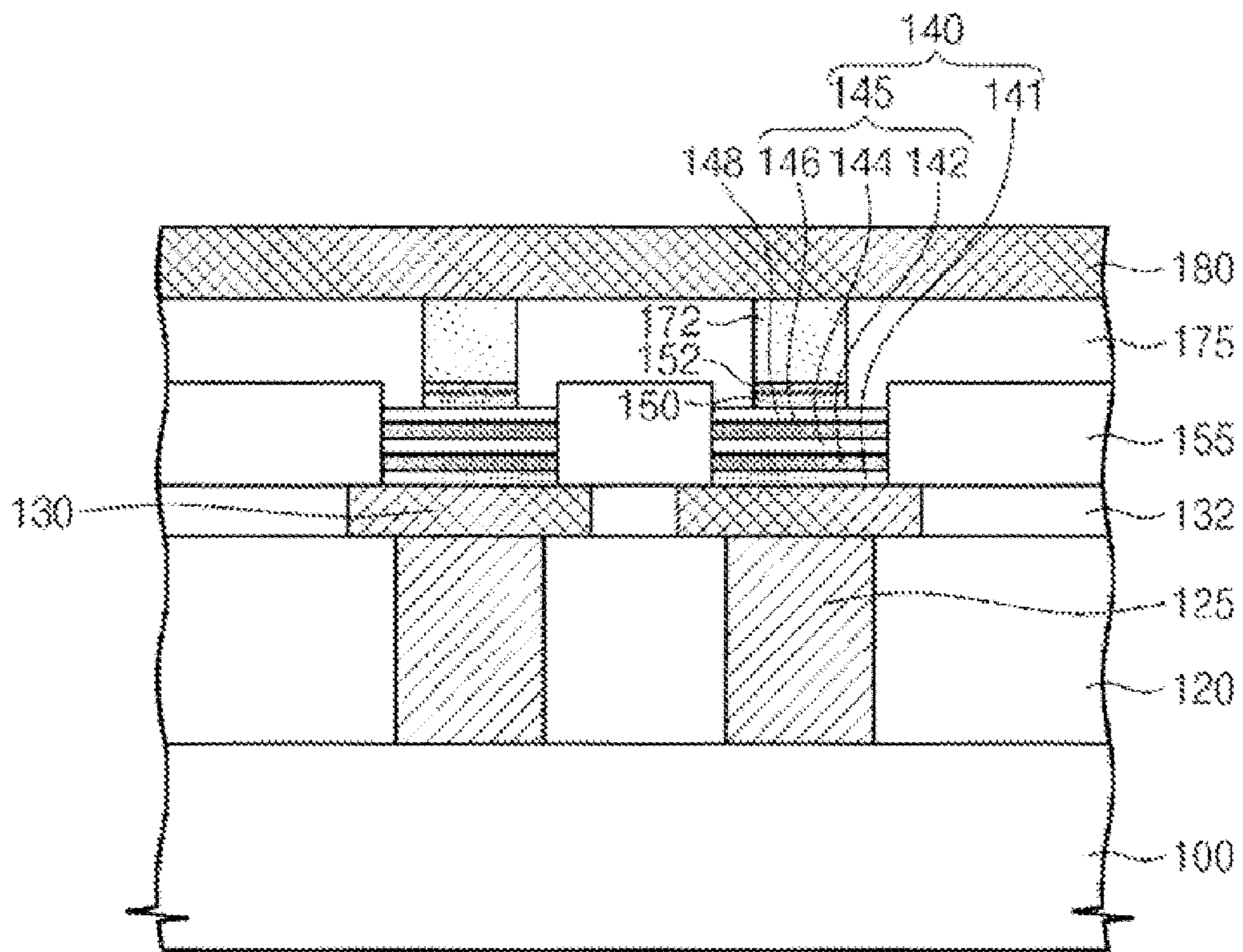


Fig. 4A

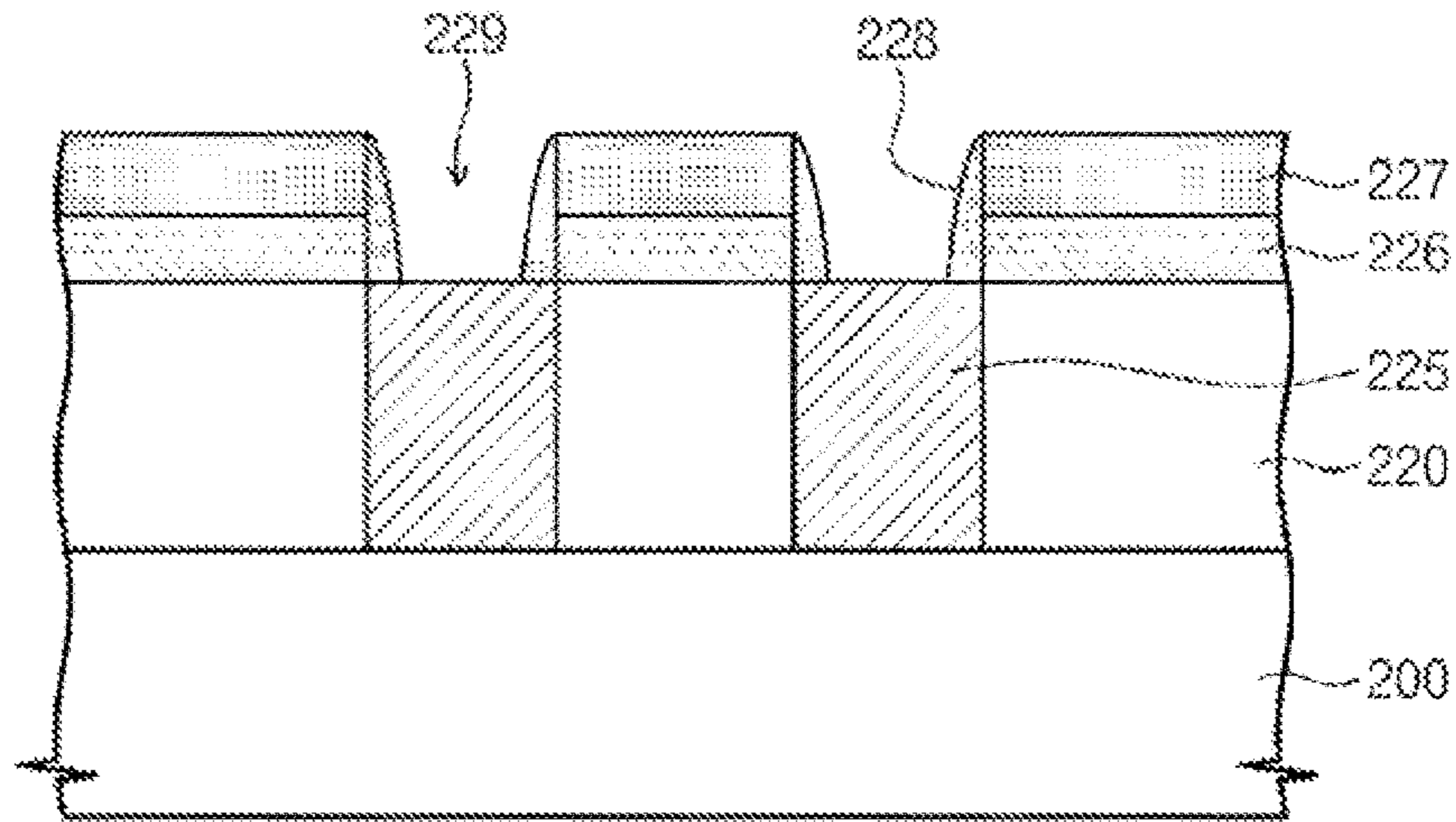


Fig. 4B

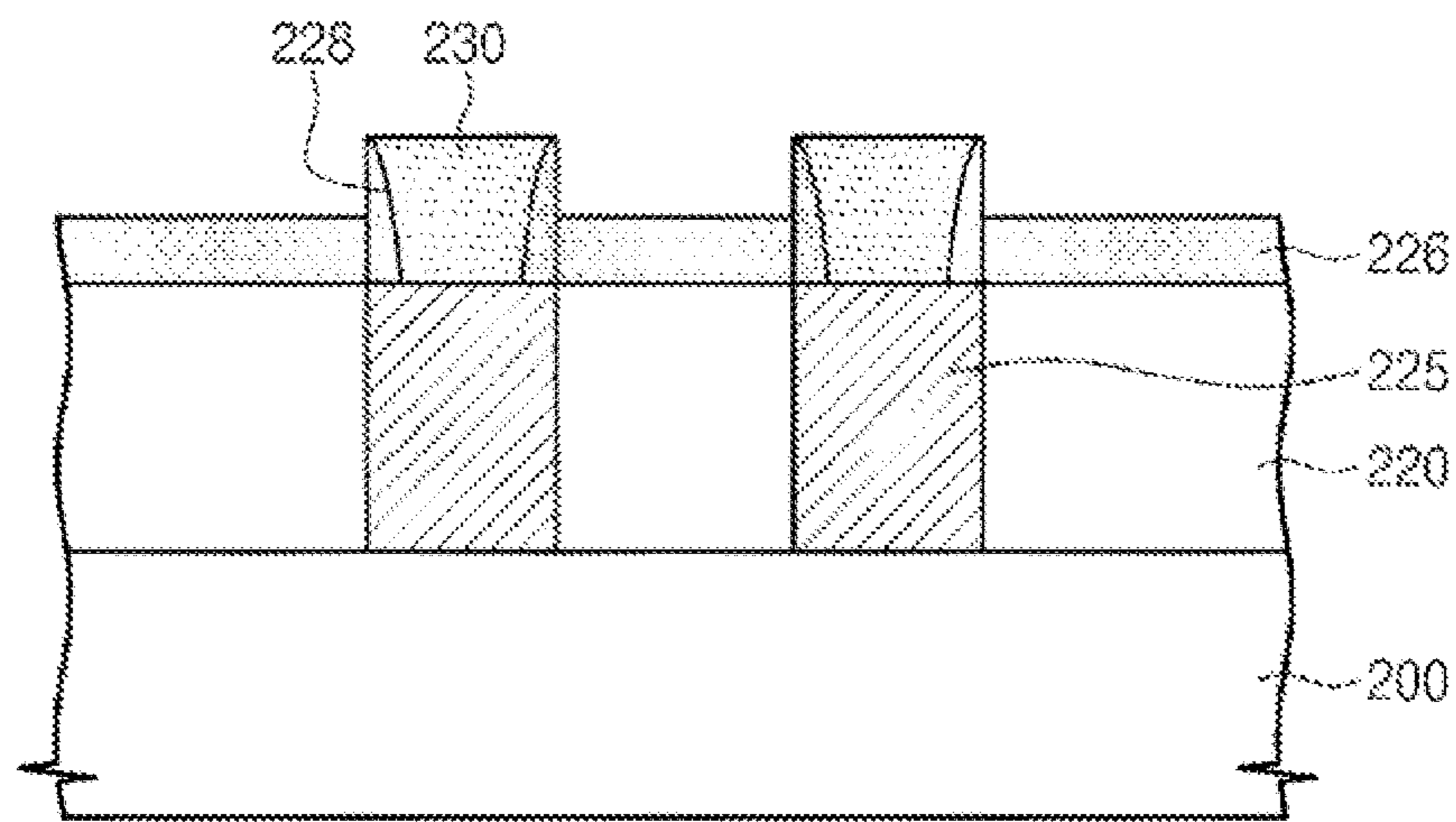


Fig. 4C

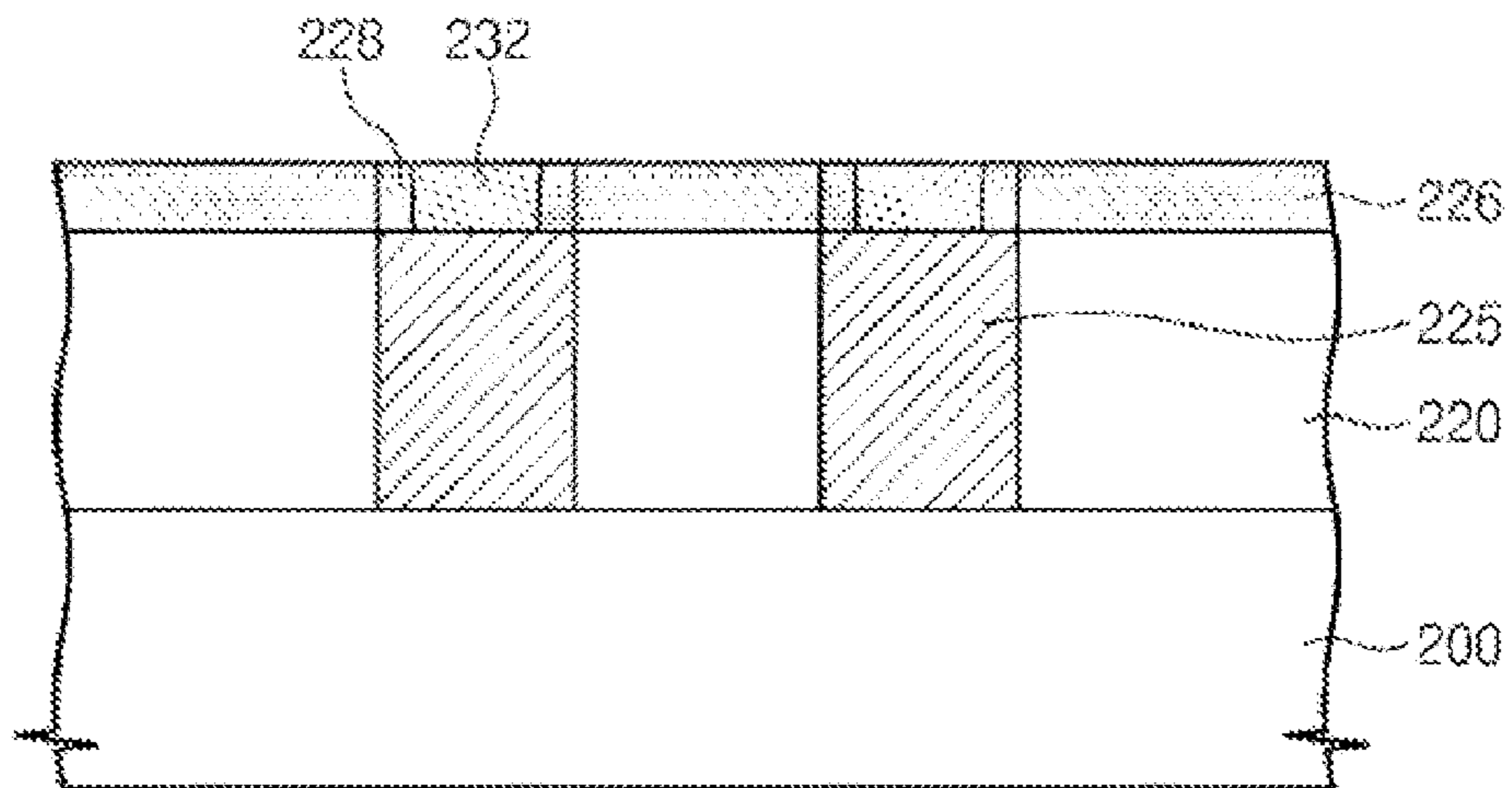


Fig. 4D

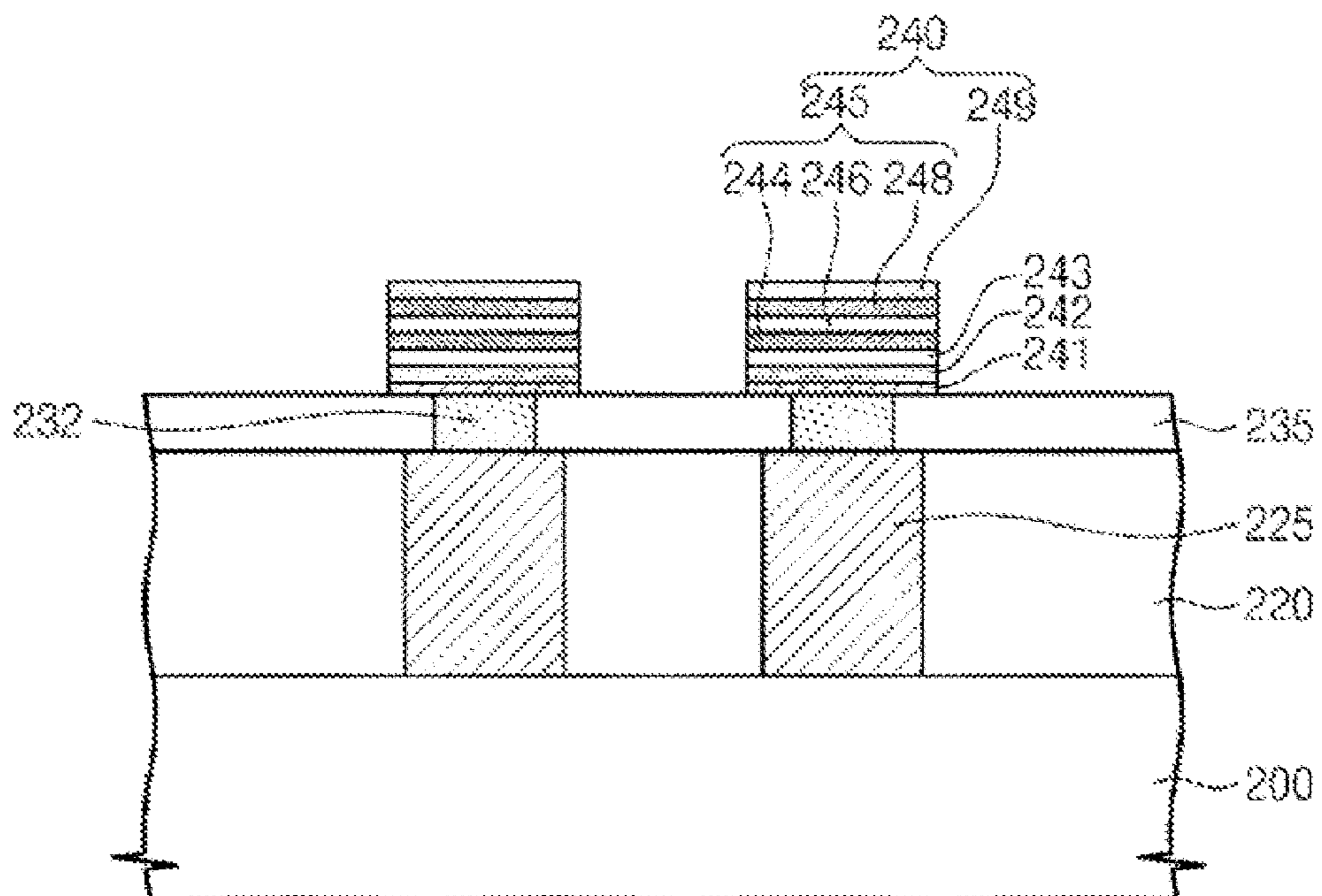


Fig. 4E

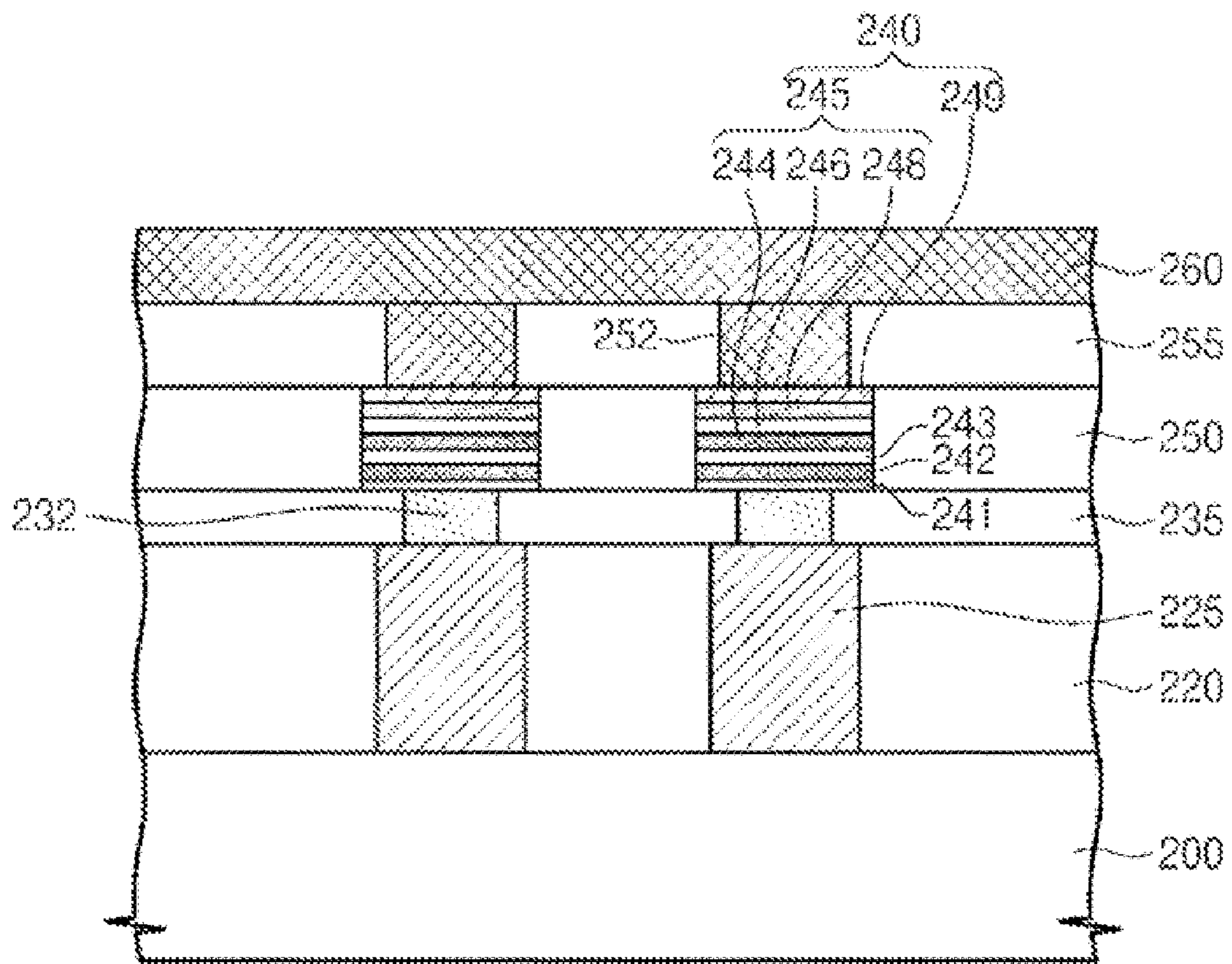


Fig. 5

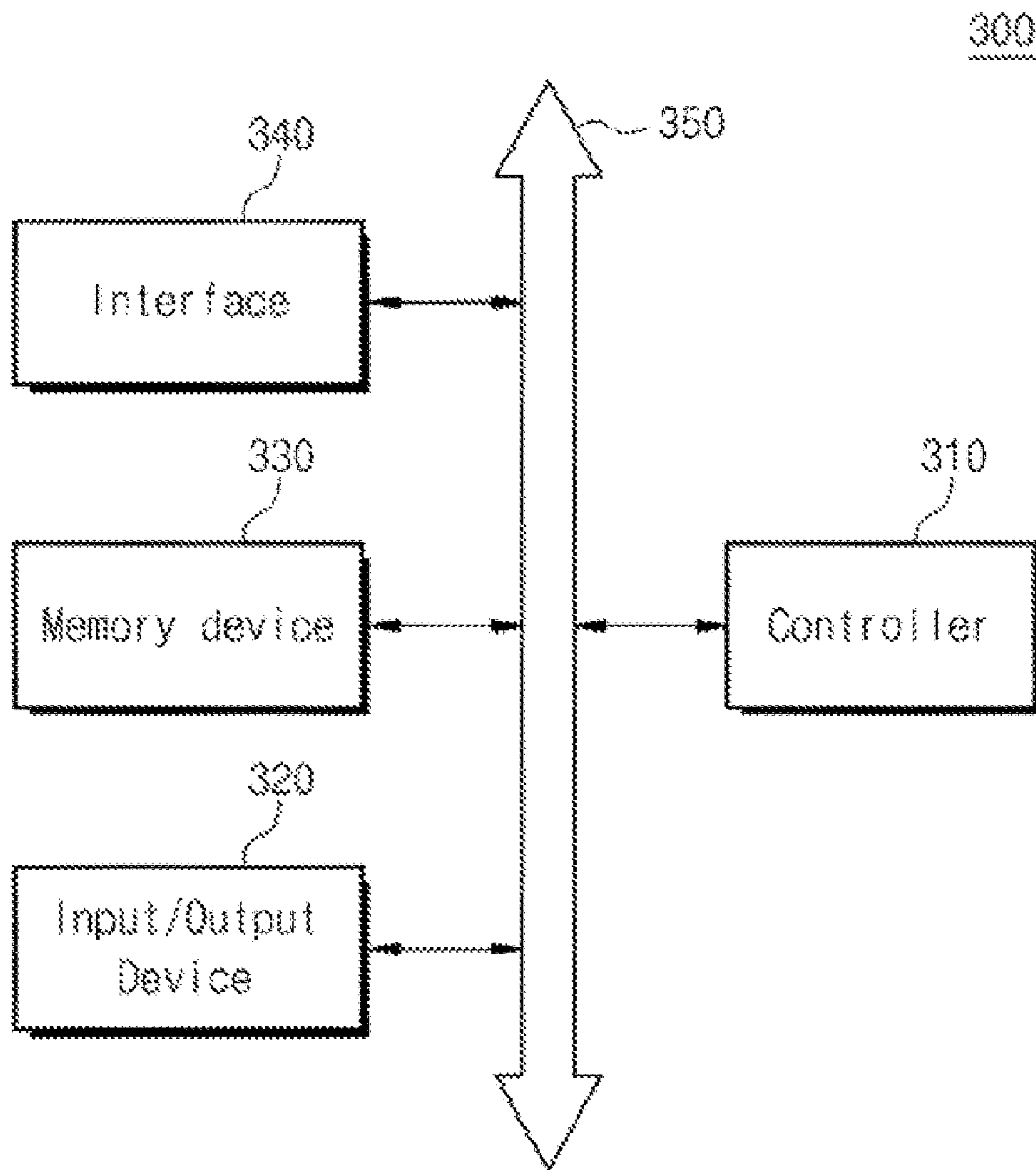
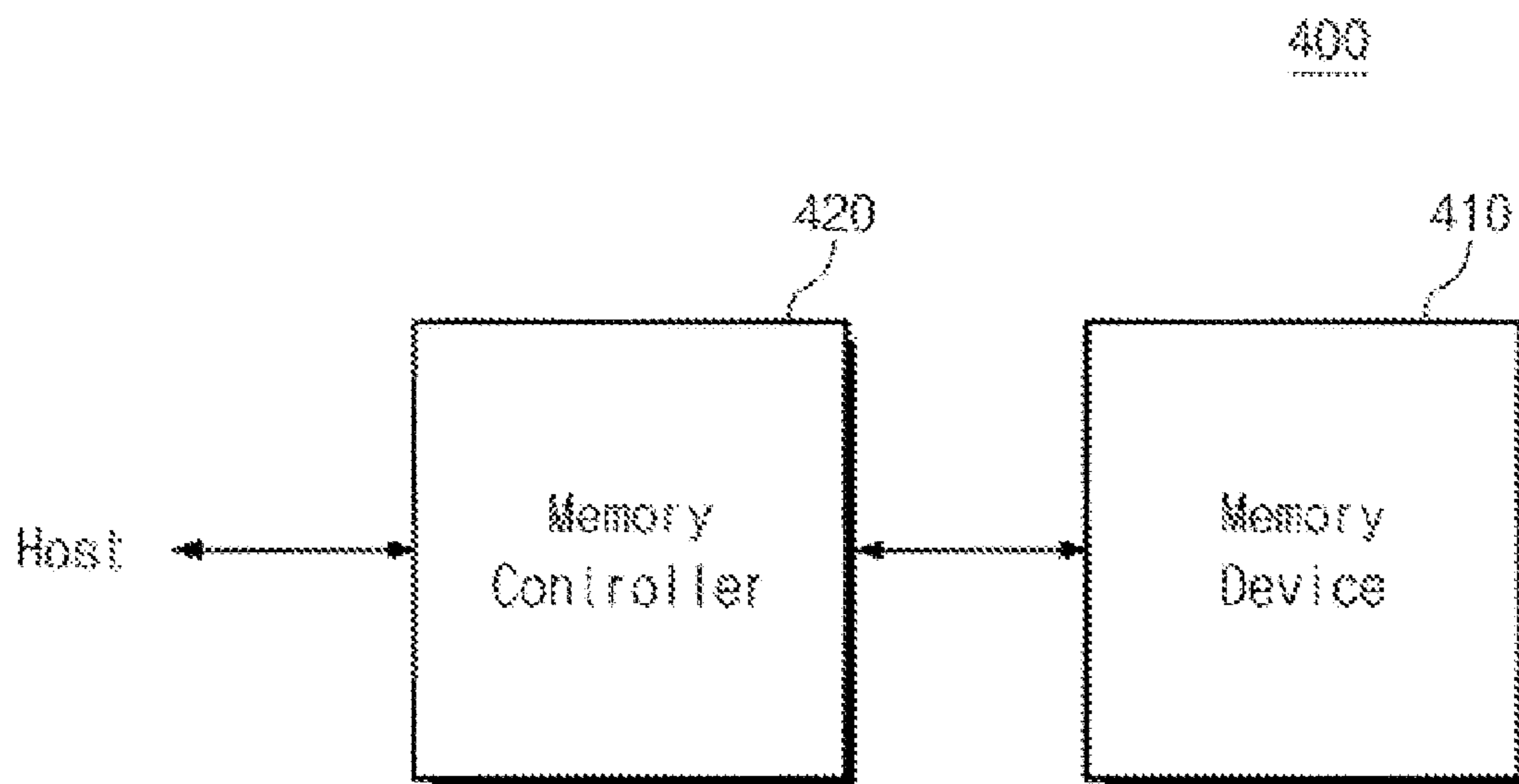


Fig. 6



1

MAGNETIC MEMORY DEVICE

CROSS-REFERENCE TO RELATED
APPLICATIONS

This U.S. non-provisional patent application claims priority from, and is a divisional of, U.S. application Ser. No. 12/686,145, filed on Jan. 12, 2010 now U.S. Pat. No. 8,129,806, which in turn claims priority under 35 U.S.C. §119 from Korean Patent Application No. 10-2009-0005190, filed on Jan. 21, 2009, the entire contents of which are herein incorporated by reference in their entirety.

BACKGROUND

The present disclosure is directed to semiconductor memory devices, and more particularly, to magnetic memory devices.

In general, a magnetic random access memory (MRAM), which is a nonvolatile memory device, stores data by using a magnetoresistance effect in which the resistance of an electrical conductor varies according to a peripheral magnetic field. The MRAM may include a plurality of MRAM cells including a magnetic tunnel junction (MTJ).

An MTJ may be configured to include a sandwich-type multi-layer thin film in which electrons can tunnel through a very thin dielectric layer disposed between two ferromagnetic thin layers when an external electrical signal is applied thereto. One of the two ferromagnetic thin layers is called a free layer, and the other is called a pinned layer.

When the magnetization directions in the free layer and the pinned layer are arranged in parallel to each other, a tunneling current flowing through the MTJ becomes maximized. That is, a tunneling resistance is minimized. On the other hand, when the magnetization directions in the free layer and the pinned layer are arranged in anti-parallel to each other, a tunneling current flowing through the MTJ becomes minimized. That is, a tunneling resistance is maximized.

A typical memory uses an electric charge to store data, whereas the MRAM uses a magnetic charge to store data. That is, digital data are represented by differing polarities of the ferromagnetic layers, in which a '0' is represented by a low-resistance state where the magnetization directions of the two magnetic layers are parallel to each other and a '1' is represented by a high-resistance state where the magnetization directions of the two magnetic layers are anti-parallel to each other. Data may be written to memory cells by passing a current through a pair of perpendicular wires above and below the cell, which creates an induced magnetic field at the junction, which is picked up by the free, writable layer. However, as a cell is scaled down in size, the induced field will overlap adjacent cells over a small area, leading to potential false writes, a phenomenon known as write disturbance.

Recently, MRAM devices suitable for a spin injection mechanism have been proposed to overcome write disturbance and low integration density.

However, a write current density must be higher than a critical current density to switch a selected MRAM cell by using the spin injection mechanism. This increases the power consumption of an MRAM, which otherwise would restrict the increased integration density of the MRAMs.

SUMMARY

Embodiments of the inventive concept provide magnetic memory devices with a reduced write current.

2

Embodiments of the inventive concept provide magnetic memory devices including: a MTJ structure including a free layer on a semiconductor substrate; and an electrode formed of silicon-germanium on the semiconductor substrate, wherein the electrode heats the free layer to reduce the coercive force of the free layer for data storage.

In some embodiments, the germanium content of the silicon-germanium may be about 10% to about 57%. The silicon-germanium may have a polycrystalline structure.

In other embodiments, the electrode may be an top electrode disposed on the MTJ structure.

In further embodiments, the top electrode may contact the free layer directly.

In still further embodiments, the MTJ structure may further include a pin layer disposed on the semiconductor substrate and a tunnel insulating layer disposed between the pin layer and the free layer, wherein the top electrode may have the same horizontal area as the free layer and have a smaller horizontal area than the pin layer and the tunnel insulating layer.

In still further embodiments, the magnetic memory devices may further include a capping layer disposed between the electrode and the free layer and having conductivity.

In still further embodiments, the magnetic memory devices may further include a transistor supplying a current for switching the magnetization direction of the free layer.

In still further embodiments, wherein the electrode may be a bottom electrode disposed between the semiconductor substrate and the MTJ structure.

In still further embodiments, the bottom electrode may have a smaller horizontal area than the free layer.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a sectional view of a magnetic memory device according to an exemplary embodiment of the invention.

FIG. 2 is a sectional view of a magnetic memory device according to another exemplary embodiment of the invention.

FIGS. 3A to 3E are sectional views illustrating a method for fabricating a magnetic memory device according to an exemplary embodiment of the invention.

FIGS. 4A to 4E are sectional views illustrating a method for fabricating a magnetic memory device according to another exemplary embodiment of the invention.

FIG. 5 is a block diagram of an electronic system including a magnetic memory device according to exemplary embodiments of the invention.

FIG. 6 is a block diagram of a memory card including a magnetic memory device according to exemplary embodiments of the invention.

DETAILED DESCRIPTION OF EXEMPLARY
EMBODIMENTS

Exemplary embodiments of the invention will be described below in more detail with reference to the accompanying drawings. Embodiments of the invention concept may, however, be embodied in different forms and should not be construed as limited to the embodiments set forth herein. In the drawings, like reference numerals refer to like elements throughout.

FIG. 1 is a sectional view of a magnetic memory device according to an exemplary embodiment of the invention.

Referring to FIG. 1, a gate pattern 106 is disposed on a semiconductor substrate 100. The gate pattern 106 may include a gate insulating layer 104 on the semiconductor substrate 100 and a gate electrode 105 on the gate insulating

layer **104**. A source electrode **102** and a drain electrode **103** are disposed in the semiconductor substrate **100** adjacent to the gate pattern **106**. The source electrode **102**, the drain electrode **103**, and the gate pattern **106** constitute a transistor. The transistor may serve as a switching unit of the magnetic memory device. A spin transfer torque (STT) magnetic memory device may use a transistor as a switching unit because it can supply a current to a magnetic tunnel junction (MTJ) structure in both directions.

A first dielectric interlayer **121** is disposed to cover the gate pattern **106**. A metal contact **112** connected to the source electrode **102** may be disposed in the first dielectric interlayer **121**. A metal interconnection **114** connected to the metal contact **112** may be disposed on the first dielectric interlayer **121**. A second dielectric interlayer **122** is disposed to cover the metal interconnection **114**. A bottom electrode contact **125** connected electrically to the drain electrode **103** is disposed in the first and second dielectric interlayers **121** and **122**. A third dielectric interlayer **132** is disposed over the second dielectric interlayer **122**. A bottom electrode **130** connected electrically to the bottom electrode contact **125** is disposed in the third dielectric interlayer **132**.

A fourth dielectric interlayer **155** is disposed on the third dielectric interlayer **132**. An MTJ structure connected electrically to the bottom electrode **130** is disposed in the fourth dielectric interlayer **155**. The MTJ structure may include a pin layer **140** on the bottom electrode **130**, a tunnel insulating layer **148** on the pin layer **140**, and a free layer **150** on the tunnel insulating layer **148**. The pin layer **140** may include a pinning layer **141** and a pinned layer **145**. For example, the pinning layer **141** may be a platinum-manganese (PtMn) layer.

The magnetization direction of the pinned layer **145** is fixed by the pinning layer **141**. The pinned layer **145** may be a synthetic anti-ferromagnetic layer including a lower ferromagnetic layer **142**, an anti-ferromagnetic coupling spacer **144**, and an upper ferromagnetic layer **146**. The lower ferromagnetic layer **142** may include cobalt-iron (CoFe), and the upper ferromagnetic layer **146** may include cobalt-iron-boron (CoFeB).

The tunnel insulating layer **148** may include magnesium oxide (MgO). The free layer **150** may include cobalt-iron-boron (CoFeB). The magnetization direction of the free layer **150** may be switched by a switching current supplied through the transistor.

A conductive capping layer **152** may be disposed on the free layer **150**. The capping layer **152** may serve to protect the free layer **150** and facilitate a spin transfer that will be described below. A fifth dielectric interlayer **175** is disposed on the fourth dielectric interlayer **155**. A top electrode **172** is disposed in the fifth dielectric interlayer **175**. That is, the top electrode **172** is disposed to penetrate the fifth dielectric interlayer **175**. The top electrode **172** may be formed of silicon-germanium (Si—Ge). The upper layer **175** may contact the free layer **150** directly without the capping layer **152** interposed therebetween. A bit line **180** connected electrically to the top electrode **172** is disposed on the fifth dielectric interlayer **175**.

According to an exemplary embodiment of the invention, the top electrode **172** is formed of silicon-germanium (Si—Ge). The resistance of the silicon-germanium (Si—Ge) may be controlled according to the concentration of Ge. The germanium content of the silicon-germanium (Si—Ge) may be from about 10% to about 57%, and may be about 10% to about 20%. For data storage, the top electrode **172** heats the free layer **150** to reduce the coercive force of the free layer **150**. The silicon-germanium may have a conductive poly-

crystalline structure. Dopants may be implanted into the silicon-germanium to increase the conductivity of the silicon-germanium.

The top electrode **172** may have the same horizontal area as the free layer **150** and have a smaller horizontal area than the tunnel insulating layer **148** and the pin layer **140**. When the top electrode **172** has a smaller horizontal area than the tunnel insulating layer **148** and the pin layer **140**, the resistance of the top electrode **172** increases, thus making it possible to heat the free layer **150** sufficiently to reduce its coercive force. When the top electrode **172** has the same horizontal area as the free layer **150**, the heat generated at the interface between the top electrode **172** and the free layer **150** can easily heat the entire free layer **150**. Accordingly, it is possible to increase the heating efficiency of a selected cell in a spin transfer torque magnetic random access memory (STT-MRAM) (i.e., a magnetic memory device using a spin injection mechanism).

Hereinafter, a description will be given of a data storage method for a magnetic memory device according to an exemplary embodiment of the invention.

Referring back to FIG. 1, a word line signal is applied to the gate electrode **105** of the transistor, and a bit line write signal is simultaneously applied to the bit line **180**. The word line signal may be a voltage pulse signal that has a word line voltage higher than the threshold voltage of the transistor for a predetermined time. Thus, the transistor connected to the word line is turned on during the application of the word line voltage. Also, the bit line write signal may be a current pulse signal that applies a current to the bit line **180** during the application of the word line signal. Accordingly, a write current flows through the MTJ structure and the transistor connected in series thereto.

The write current may be a positive write current (+I_w) flowing from the free layer **150** to the pin layer **140**, or a negative write current (−I_w) flowing from the pin layer **140** to the free layer **150**. In an exemplary embodiment of the invention, in the MTJ structure, the positive write current flows in a negative Y-axis direction and the negative write current flows in a positive Y-axis direction, as illustrated in FIG. 1. In other words, electrons flow in the positive Y-axis direction during the flow of the positive write current, and electrons flow in the negative Y-axis direction during the flow of the negative write current.

When the metal interconnection **114** is grounded in a program (or write) operation, the positive write current may be generated by applying a positive program voltage to the bit line **180**. Likewise, when the metal interconnection **114** is grounded in a program (or write) operation, the negative write current may be generated by applying a negative program voltage to the bit line **180**.

When the positive write current flows through the MTJ structure, most of the electrons passing the pin layer **140** have a spin exhibiting the same magnetization direction as the fixed magnetic polarizations in the pin layer **140**. For example, when the majority magnetic polarizations in the pin layer **140** have an up-spin, most of the electrons passing the pin layer **140** have an up-spin. In particular, when the pin layer **140** is a synthetic anti-ferromagnetic layer as described above, most of the electrons have a spin exhibiting the same magnetization direction as the upper ferromagnetic layer **146** of the synthetic anti-ferromagnetic layer.

The up-spin electrons pass the tunnel insulating layer **148** and reach the free layer **150**. The number of the up-spin electrons reaching the free layer **150** is proportional to the current density of the positive write current. Thus, when the current density of the positive write current increases, the free layer **150** may have most magnetic polarizations parallel to

the fixed magnetic polarizations in the pin layer **140**, regardless of the initial magnetization direction. This is caused by the up-spin electrons being injected into the free layer **150**. Consequently, when the current density of the positive write current is higher than a critical current density, the MTJ structure may be switched to have the minimum resistance value. When the positive write current is supplied, the top electrode **172** heats the free layer **150** to reduce the coercive force of the free layer **150**, thus reducing the critical current density. Accordingly, the positive write current is reduced, the power consumption of the magnetic memory device can be minimized, and the transistor can be scaled down in size.

On the other hand, when the negative write current flows through the MTJ structure, electrons are injected into the free layer **150** from the top electrode **172**.

The electrons include up-spin electrons and down-spin electrons. When most of the fixed magnetic polarizations in the pin layer **140** have an up-spin, only the up-spin electrons injected into the free layer **150** pass the tunnel insulating layer **148** and reach the pin layer **140** and the down-spin electrons injected into the free layer **150** are accumulated in the free layer **150**. The number of the up-spin electrons and the down-spin electrons injected into the free layer **150** is proportional to the current density of the negative write current. Thus, when the current density of the negative write current increases, the free layer **150** may have majority magnetic polarizations anti-parallel to the magnetization direction of the pin layer **140**, due to the down-spin electrons accumulated in the free layer **150**, regardless of the initial magnetization direction. Consequently, when the current density of the negative write current is higher than a critical current density, the MTJ structure may be switched to have the maximum resistance value. When the negative write current is supplied, the top electrode **172** heats the free layer **150** to reduce the coercive force of the free layer **150**. Accordingly, the critical current density is reduced and the power consumption of a magnetic memory device according to an embodiment of the invention can be minimized.

FIG. 2 is a sectional view of a magnetic memory device according to another exemplary embodiment of the invention.

Referring to FIG. 2, a gate pattern **206** is disposed on a semiconductor substrate **200**. The gate pattern **206** may include a gate insulating layer **204** on the semiconductor substrate **200** and a gate electrode **205** on the gate insulating layer **204**. A source electrode **202** and a drain electrode **203** are disposed in the semiconductor substrate **200** adjacent to the gate pattern **206**. The source electrode **202**, the drain electrode **203**, and the gate pattern **206** constitute a transistor. The transistor may serve as a switching unit of the magnetic memory device. A spin transfer torque (STT) magnetic memory device may use a transistor as a switching unit because it can supply a current to a magnetic tunnel junction (MTJ) structure in both directions.

A first dielectric interlayer **222** is disposed to cover the gate pattern **206**. A metal contact **212** connected to the source electrode **202** may be disposed in the first dielectric interlayer **222**. A metal interconnection **214** connected to the metal contact **212** may be disposed on the first dielectric interlayer **222**. A second dielectric interlayer **224** is disposed to cover the metal interconnection **214**. A bottom electrode contact **225** connected electrically to the drain electrode **203** is disposed in the first and second dielectric interlayers **222** and **224**. A third dielectric interlayer **235** is disposed on the second dielectric interlayer **224**.

A bottom electrode **232** connected electrically to the bottom electrode contact **225** is disposed in the third dielectric interlayer **235**. That is, the bottom electrode **232** is disposed to

penetrate the third dielectric interlayer **235**. The bottom electrode **232** is formed of silicon-germanium (Si—Ge). The resistance of the bottom electrode **232** may be controlled according to the concentration of Ge. The germanium content of the silicon-germanium (Si—Ge) may be about 10% to about 57%, and may be about 10% to about 20%. For data storage, the bottom electrode **232** heats a free layer **242**, which will be described below, to reduce the coercive force of the free layer **242**. The silicon-germanium may have a conductive polycrystalline structure.

A fourth dielectric interlayer **250** is disposed on the third dielectric interlayer **235**. A MTJ structure connected electrically to the bottom electrode **232** is disposed in the fourth dielectric interlayer **250**. The MTJ structure may include a free layer **242** on the bottom electrode **232**, a tunnel insulating layer **243** on the free layer **242**, and a pin layer **240** on the tunnel insulating layer **243**. The pin layer **240** may include a pinned layer **245** and a pinning layer **249** on the pinned layer **245**. For example, the pinning layer **249** may be a platinum-manganese (PtMn) layer.

The magnetization direction of the pinned layer **245** is fixed by the pinning layer **249**. The pinning layer **249** may be a synthetic anti-ferromagnetic layer including a lower ferromagnetic layer **244**, an anti-ferromagnetic coupling spacer **246**, and an upper ferromagnetic layer **248**. The lower ferromagnetic layer **244** may include cobalt-iron-boron (CoFeB), and the upper ferromagnetic layer **248** may include cobalt-iron (CoFe).

The tunnel insulating layer **243** may include magnesium oxide (MgO). The free layer **242** may include cobalt-iron-boron (CoFeB). The magnetization direction of the free layer **242** may be switched by a switching current supplied through the transistor.

A conductive capping layer **241** may be disposed between the free layer **242** and the bottom electrode **232**. The capping layer **241** may serve to facilitate a spin transfer. A fifth dielectric interlayer **255** is disposed on the fourth dielectric interlayer **250**. A top electrode **252** connected to the MTJ structure is disposed in the fifth dielectric interlayer **255**. A bit line **260** connected electrically to the top electrode **252** is disposed on the fifth dielectric interlayer **255**.

The bottom electrode **232** may have a smaller horizontal area than the free layer **242**. The resistance of the bottom electrode **232** can be increased by reducing the horizontal area of the bottom electrode **232**. Accordingly, the heat generated by the bottom electrode **232** heats the free layer **242** to reduce the coercive force of the free layer **242**, thereby reducing a critical current density necessary to switch the free layer **242**. A magnetic memory device according to the exemplary embodiment of FIG. 2 can operate in the same way as a magnetic memory device according to the exemplary embodiment of FIG. 1.

FIGS. 3A to 3E are sectional views illustrating a method for fabricating a magnetic memory device according to an exemplary embodiment of the invention.

Referring to FIG. 3A, a first dielectric interlayer **120** is formed on a semiconductor substrate **100**. The first dielectric interlayer **120** may include the dielectric interlayers **121** and **122** illustrated in FIG. 1. The semiconductor substrate **100** may include a switching unit (e.g., a transistor). A bottom electrode contact **125** connected electrically to the switching unit is formed in the first dielectric interlayer **120**. A second dielectric interlayer **132** is formed on the bottom electrode contact **125**. A bottom electrode **130** connected electrically to the bottom electrode contact **125** is formed in the second dielectric interlayer **132**.

A pin layer **140** connected electrically to the bottom electrode **130**, a tunnel insulating layer **148**, and a preliminary free layer **150a** are sequentially stacked on the second dielectric interlayer **132**. The pin layer **140** may include a pinning layer **141** and a pinned layer **145**. For example, the pinning layer **141** may be formed of platinum-manganese (PtMn).

The pinned layer **145** may be a synthetic anti-ferromagnetic layer including a lower ferromagnetic layer **142**, an anti-ferromagnetic coupling spacer **144**, and an upper ferromagnetic layer **146**. The lower ferromagnetic layer **142** may be formed of cobalt-iron (CoFe), and the upper ferromagnetic layer **146** may be formed of cobalt-iron-boron (CoFeB). The tunnel insulating layer **148** may be formed of magnesium oxide (MgO). The preliminary free layer **150a** may be formed of cobalt-iron-boron (CoFeB). A preliminary conductive capping layer **152a** may be formed on the preliminary free layer **150a**. The preliminary capping layer **152a** may be formed of tantalum.

Referring to FIG. 3B, a third dielectric interlayer **155** is formed to cover the pin layer **140**, the tunnel insulating layer **148**, the preliminary free layer **150a** and the preliminary capping layer **152a** and expose the top surface of the preliminary capping layer **152a**. A first sacrificial layer **162** is formed to cover the preliminary capping layer **152a**. The first sacrificial layer **162** may be formed of silicon oxynitride (SiON). A second sacrificial layer **164** is formed on the first sacrificial layer **162**. The second sacrificial layer **164** may be formed of a plasma enhanced oxide (PEOX) layer. A contact hole **165** is formed in the first and second sacrificial layers **162** and **164** to expose the preliminary capping layer **152a**. A spacer **166** is formed at the sidewalls of the contact hole **165**. The spacer **166** may be formed of silicon nitride. During the forming of the contact hole **165** and the spacer **166**, the preliminary capping layer **152a** can substantially prevent etching damage to the preliminary free layer **150a**.

Referring to FIG. 3C, a preliminary top electrode **170** is formed to fill the contact hole **165**. The preliminary top electrode **170** may be formed of silicon-germanium (Si—Ge). The silicon-germanium (Si—Ge) has a good gap-fill capability, and can thus fill the contact hole **165** without generating a seam therein. The forming of the preliminary top electrode **170** may include forming a silicon-germanium layer covering the second sacrificial layer **164** and filling the contact hole **165**, and planarizing the silicon-germanium layer to expose the second sacrificial layer **164**. The silicon-germanium layer and the PEOX layer **164** have good etch selectivity, thus facilitating detecting an endpoint of a planarization process (e.g., a chemical mechanical polishing (CMP) process). After the preliminary top electrode **170** is formed, the second sacrificial layer **164** is removed. The second sacrificial layer **164** may be removed through a wet etch process. The preliminary top electrode **170** has a good etch selectivity with respect to the second sacrificial layer **164** because it is formed of silicon-germanium. The preliminary top electrode **170** may be protruded by removing the second sacrificial layer **164**.

Referring to FIG. 3D, the protruded preliminary top electrode **170** is planarized to form a top electrode **172**. The top electrode **172** is formed through two planarization processes, thereby making it possible to improve the uniformity of the top electrode **172**. That is, it is possible to minimize dishing by erosion that may be generated in a planarization process (e.g., a CMP process). In the planarization process for the top electrode **172**, the first sacrificial layer **162** can serve as an etch stopper because it has a good etch selectivity with respect to the top electrode **172**.

Referring to FIG. 3E, the first sacrificial layer **162** and the spacer **166** are removed. The first sacrificial layer **162** and the

spacer **166** can minimize the etching of the top electrode **172** because they have a good etch selectivity with respect to the top electrode **172**. Using the top electrode **172** as an etch mask, the preliminary capping layer **152a** and the preliminary free layer **150a** are etched to a capping layer **152** and a free layer **150**. Through the etching process, the horizontal area of the free layer **150** may be substantially identical to the horizontal area of the top electrode **172**. Accordingly, the heat generated by the top electrode **172** may affect the entire region of the free layer **150**.

A fourth dielectric interlayer **175** is formed to cover the third dielectric interlayer **155** and expose the top surface of the top electrode **172**. A bit line **180** connected electrically to the top electrode **172** may be formed on the fourth dielectric interlayer **175**.

FIGS. 4A to 4E are sectional views illustrating a method for fabricating a magnetic memory device according to another exemplary embodiment of the invention.

Referring to FIG. 4A, a first dielectric interlayer **220** is formed on a semiconductor substrate **200**. The semiconductor substrate **200** may include a switching unit (e.g., a transistor) (not shown). A bottom electrode contact **225** connected electrically to the switching unit is formed in the first dielectric interlayer **220**. A first sacrificial layer **226** is formed on the first dielectric interlayer **220**. The first sacrificial layer **226** may be formed of silicon oxynitride (SiON). A second sacrificial layer **227** is formed on the second sacrificial layer **226**. The second sacrificial layer **227** may be formed of a PEOX layer.

A contact hole **229** is formed in the first and second sacrificial layers **226** and **227** to expose the bottom electrode contact **225**. A spacer **228** is formed at the sidewalls of the contact hole **228**. The spacer **228** may be formed of silicon nitride.

Referring to FIG. 4B, a preliminary bottom electrode **230** is formed to fill the contact hole **229**. The preliminary bottom electrode **230** may be formed of silicon-germanium (Si—Ge). The silicon-germanium (Si—Ge) has a good gap-fill capability, and can thus fill the contact hole **229** without generating a seam therein. The forming of the preliminary bottom electrode **230** may include forming a silicon-germanium layer covering the second sacrificial layer **227** and filling the contact hole **229**, and planarizing the silicon-germanium layer to expose the second sacrificial layer **227**. The silicon-germanium layer and the PEOX layer have a good etch selectivity, thus facilitating the detection of an endpoint of a planarization process (e.g., a chemical mechanical polishing (CMP) process). After the preliminary bottom electrode **230** is formed, the second sacrificial layer **227** is removed. The second sacrificial layer **227** may be removed through a wet etch process. The preliminary bottom electrode **230** has a good etch selectivity with respect to the second sacrificial layer **227** because it is formed of silicon-germanium. The preliminary bottom electrode **230** may be protruded by removing the second sacrificial layer **227**.

Referring to FIG. 4C, the protruded preliminary bottom electrode **230** is planarized to form a bottom electrode **232**. The bottom electrode **232** is formed through two planarization processes, thereby making it possible to improve the uniformity of the bottom electrode **232**. That is, it is possible to minimize dishing by erosion that may be generated in a planarization process (e.g., a CMP process). In the planarization process for the bottom electrode **232**, the first sacrificial layer **226** can serve as an etch stopper because it has a good etch selectivity with respect to the bottom electrode **232**.

Referring to FIG. 4D, the first sacrificial layer **226** and the spacer **228** are removed. The first sacrificial layer **226** and the

spacer **228** can minimize the etching of the bottom electrode **232** because they have a good etch selectivity with respect to the bottom electrode **232**. A second dielectric interlayer **235** is formed on the first dielectric interlayer **220**. The second dielectric interlayer **235** exposes the top surface of the bottom electrode **232**.

A MTJ structure connected electrically to the bottom electrode **232** is formed on the second dielectric interlayer **235**. The bottom electrode **232** may have a smaller horizontal area than the MTJ structure. The bottom electrode **232** can have a width smaller than the width of a pattern capable of being formed through a photolithography process, because it is formed using the spacer **228**. The MTJ structure is formed by stacking a free layer **242**, a tunnel insulating layer **243**, and a pin layer **240** on the bottom electrode **232**. The pin layer **240** may include a pinning layer **249** and a pinned layer **245**. For example, the pinning layer **249** may be formed of platinum-manganese (PtMn).

The pinned layer **245** may be formed of a synthetic anti-ferromagnetic layer including a lower ferromagnetic layer **244**, an anti-ferromagnetic coupling spacer **246**, and an upper ferromagnetic layer **248**. The lower ferromagnetic layer **244** may be formed of cobalt-iron-boron (CoFeB), and the upper ferromagnetic layer **248** may be formed of cobalt-iron (CoFe). The tunnel insulating layer **243** may be formed of magnesium oxide (MgO). The free layer **242** may be formed of cobalt-iron-boron (CoFeB). A conductive capping layer **241** may be formed on the free layer **242** and the bottom electrode **232**. The capping layer **241** may be formed of tantalum.

Referring to FIG. 4E, a third dielectric interlayer **250** is formed on the second dielectric interlayer **235** to expose the top surface of the MTJ structure, that is, the top surface of the pinning layer **249**. A fourth dielectric interlayer **255** is formed on the third dielectric interlayer **250** to cover the MTJ structure. A top electrode **252** connected electrically to the MTJ structure is formed on the fourth dielectric interlayer **255**. A bit line **260** connected electrically to the top electrode **252** is formed on the fourth dielectric interlayer **255**.

FIG. 5 is a block diagram of an electronic system including a magnetic memory device according to exemplary embodiments of the invention.

Referring to FIG. 5, an electronic system **300** may include a controller **310**, an input/output device **320**, and a memory device **330**. The controller **310**, the input/output device **320**, and the memory device **330** may be coupled through a bus **350**. The bus **350** corresponds to a path for transferring data and/or operation signals. The controller **310** may include at least one microprocessor, a digital signal processor, a microcontroller, and at least one of logic devices capable of performing the same functions as the above units. The input/output device **320** may include at least one of a keypad, a keyboard, and a display device. The memory device **330** is used to store data. The memory device **330** may store data and/or commands executed by the controller **310**. The memory device **330** may include the magnetic memory device according to an aforesaid embodiment of the invention. The electronic system **300** may further include an interface **340** for transmitting/receiving data to/from a communication network. The interface **340** may be a wired or wireless type. For example, the interface **340** may include an antenna or a wired/wireless transceiver.

The electronic system **300** may be configured to include a mobile system, a personal computer, an industrial computer, or a system performing various functions. Examples of the mobile system include personal digital assistants (PDAs), portable computers, web tablets, mobile phones, wireless

phones, laptop computers, memory cards, digital music systems, data transmitting/receiving systems. If the electronic system **300** is wireless communication equipment, it may be used in communication interface protocol for a 3G communication system such as CDMA, GSM, NADC, E-TDMA, WCDMA, and CDMA2000.

FIG. 6 is a block diagram of a memory card including a magnetic memory device according to exemplary embodiments of the invention.

Referring to FIG. 6, a memory card **400** includes a memory device **410** and a memory controller **420**. The memory device **410** may store data. The memory device **410** may be a non-volatile memory device that can retain stored data even when power supply is interrupted. The memory device **410** may include the magnetic memory device according to an aforesaid embodiment of the invention. The memory controller **420** may read/store data from/in the memory device **410** in response to the read/write request of a host.

As described above, according to an exemplary embodiment of the invention, a magnetic memory device includes an electrode formed of silicon-germanium. The electrode is used to heat a free layer of a MTJ structure, thereby reducing the coercive force of the free layer. That is, the electrode is used as a heating unit, thereby reducing a write current or a critical current. Accordingly, power consumption of a magnetic memory device according to an embodiment can be reduced and the integration density of the device can be increased.

The above-disclosed subject matter is to be considered illustrative and not restrictive, and the appended claims are intended to cover all such modifications, enhancements, and other embodiments, which fall within the true spirit and scope of the invention. Thus, to the maximum extent allowed by law, the scope of the invention is to be determined by the broadest permissible interpretation of the following claims and their equivalents, and shall not be restricted or limited by the foregoing detailed description.

What is claimed is:

1. A magnetic memory device comprising:

a magnetic tunnel junction (MTJ) structure including a free layer embedded in a multilayered dielectric structure, a pin layer, and a tunnel insulating layer disposed between the pin layer and the free layer;

a transistor embedded in a semiconductor substrate underlying said multilayered dielectric structure, said transistor adapted to supply a current for switching a magnetization direction of the free layer;

a silicon-germanium electrode embedded in said multilayered dielectric structure connected to said MTJ structure that is a top electrode connecting said MTJ structure to a bit line, wherein said electrode is adapted to heating said free layer to reduce a coercive force of the free layer; and a bottom electrode connecting said MTJ structure to said transistor,

wherein the top electrode has the same horizontal area as the free layer and has a smaller horizontal area than the pin layer and the tunnel insulating layer.

2. The magnetic memory device of claim 1, wherein the germanium content of the silicon-germanium is about 10% to about 20%.

3. The magnetic memory device of claim 1, further comprising a conductive capping layer between the electrode and the free layer.

4. A magnetic memory device comprising:

a magnetic tunnel junction (MTJ) structure including a free layer embedded in a multilayered dielectric structure, a pin layer, and a tunnel insulating layer disposed between the pin layer and the free layer;

11

a transistor embedded in a semiconductor substrate underlying said multilayered dielectric structure, said transistor adapted to supply a current for switching a magnetization direction of the free layer;

a silicon-germanium electrode embedded in said multilayered dielectric structure connected to said MTJ structure that is a bottom electrode connecting said MTJ structure to said transistor, wherein said electrode is adapted to heating said free layer to reduce a coercive force of the free layer; and

a top electrode connecting said MTJ structure to a bit line,

12

wherein the bottom electrode has a smaller horizontal area than the free layer.

5 **5.** The magnetic memory device of claim **4**, wherein the germanium content of the silicon-germanium is about 10% to about 20%.

6. The magnetic memory device of claim **4**, further comprising a conductive capping layer between the electrode and the free layer.

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