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(54) **FABRICATION OF A MICROCANTILEVER
MICROWAVE PROBE**

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G01Q 70/16 (2010.01)

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(58) **Field of Classification Search** 850/33-42, 850/52-61; 73/105; 216/2, 11
See application file for complete search history.

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Primary Examiner — Robert Kim

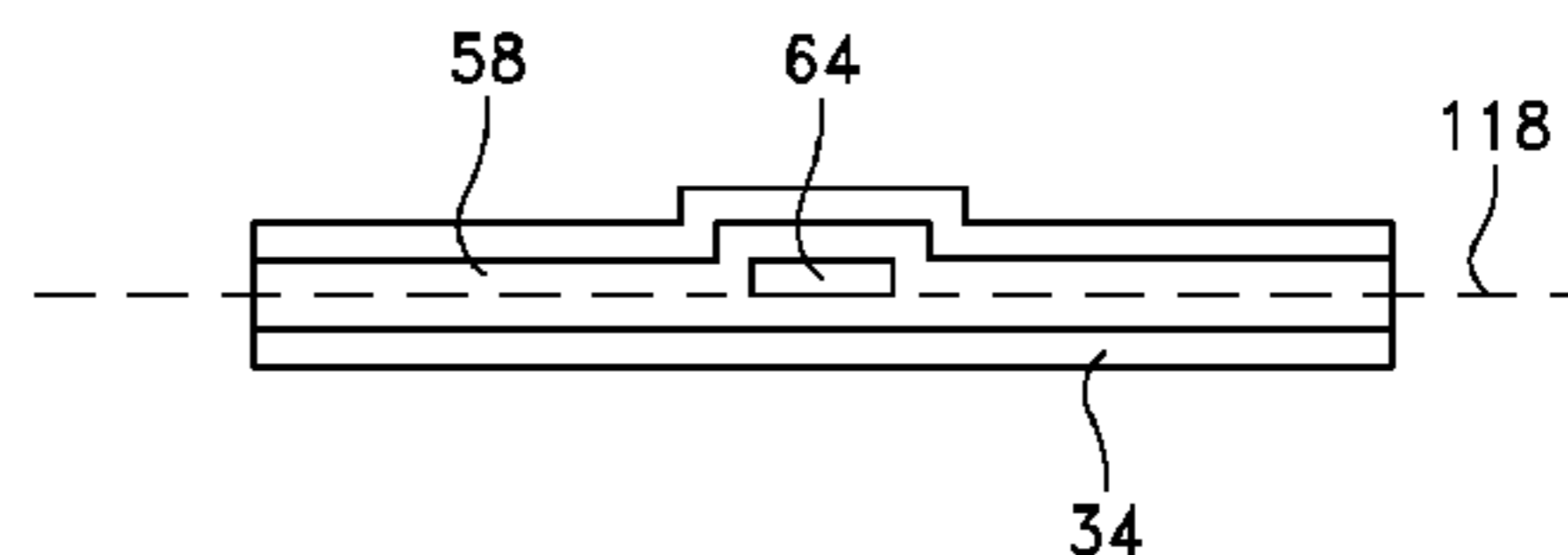
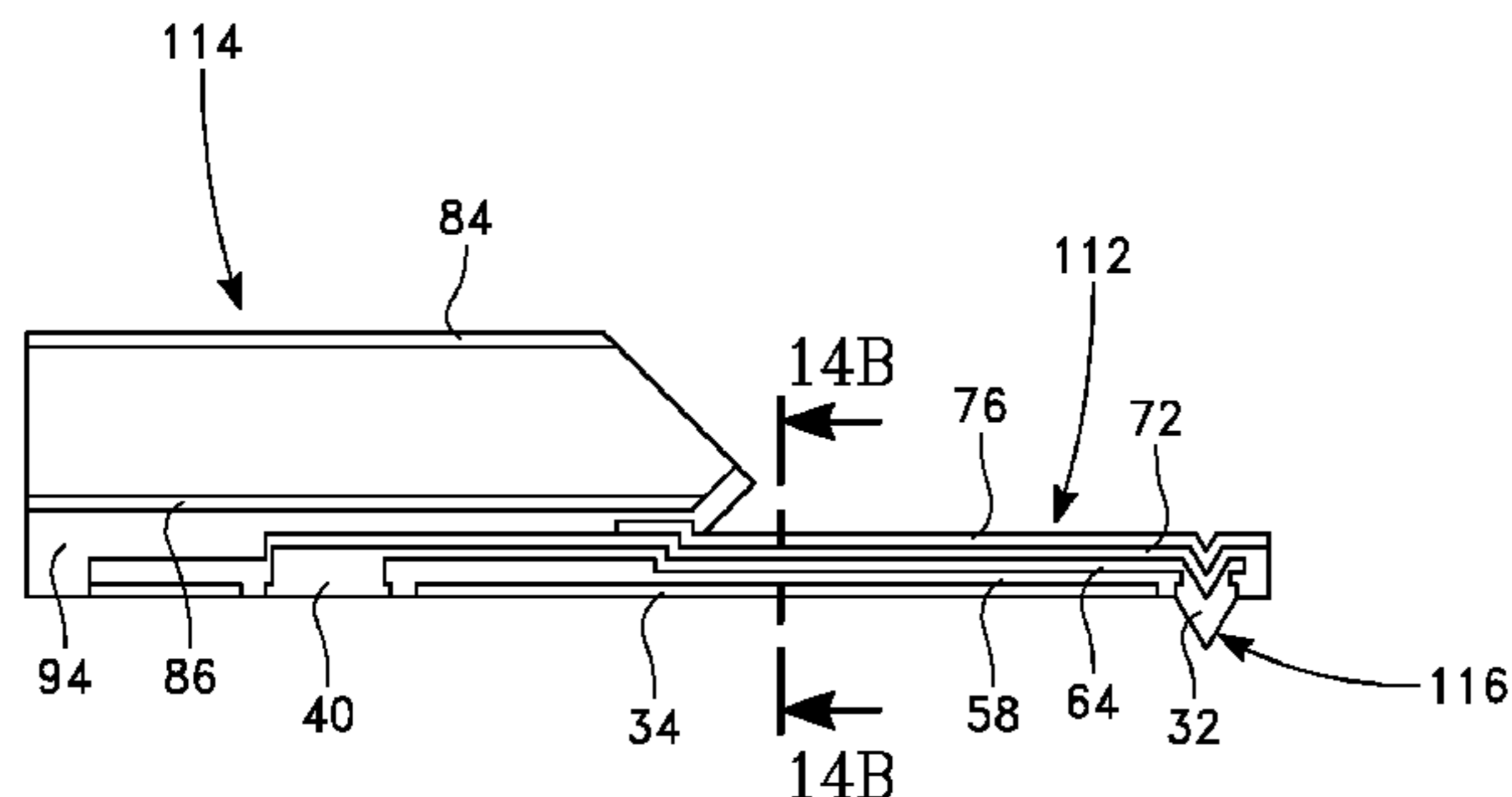
Assistant Examiner — David E Smith

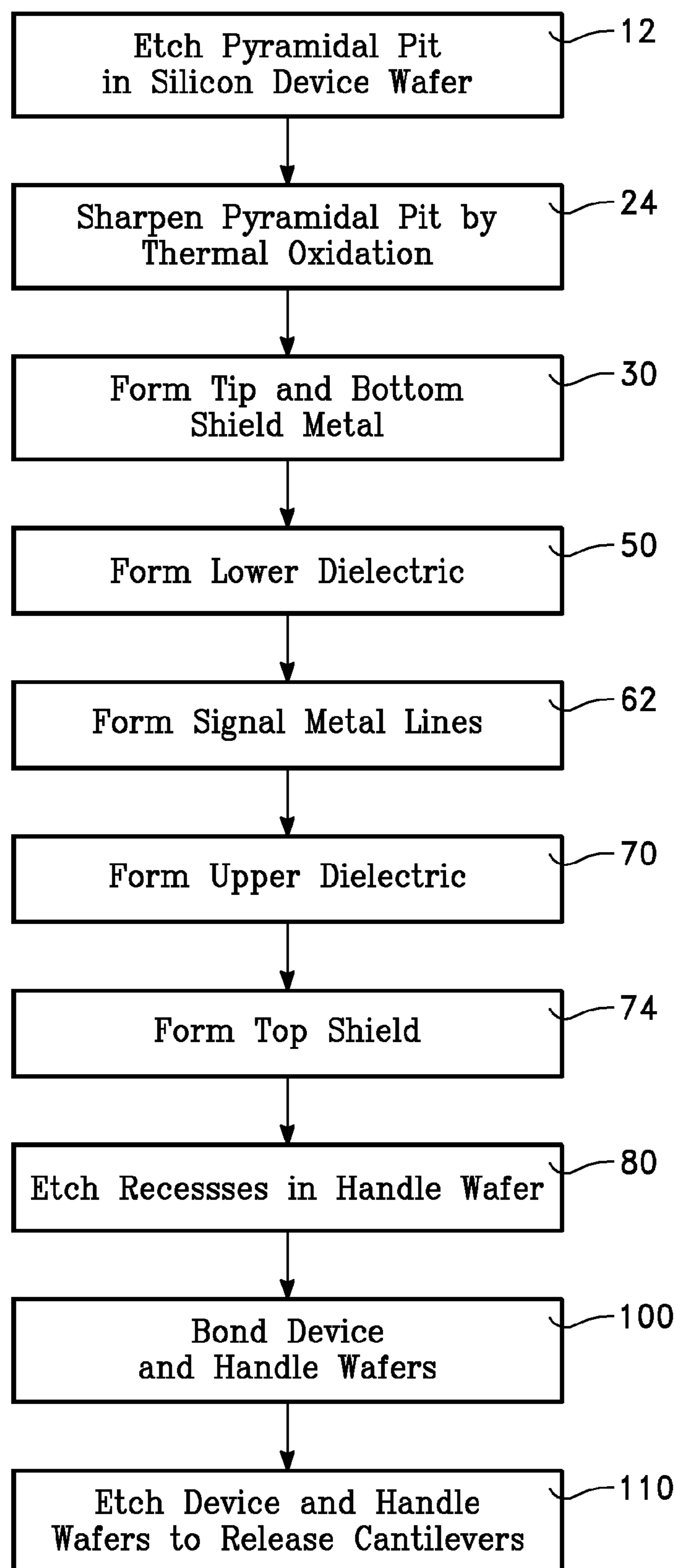
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(57) **ABSTRACT**

A microwave probe having a metal tip on the free end of a microcantilever. In one embodiment, a pyramidal pit is isotropically etched in a device wafer of monocrystalline silicon. Oxidation may sharpen the pit. Deposited metal forms the metal tip in the pit and a bottom shield. Other metal sandwiched between equally thick dielectric layers contact the tip and form a conduction path along the cantilever for the probe and detected signals. Further metal forms a top shield overlying the conduction path and the dielectrically isolated tip and having equal thickness to the bottom shield, thus producing together with the symmetric dielectric layers a balanced structure with reduced thermal bending. The device wafer is bonded to a handle wafer. The handle is formed and remaining silicon of the device wafer is removed to release the cantilever.

18 Claims, 9 Drawing Sheets



*FIG. 1*

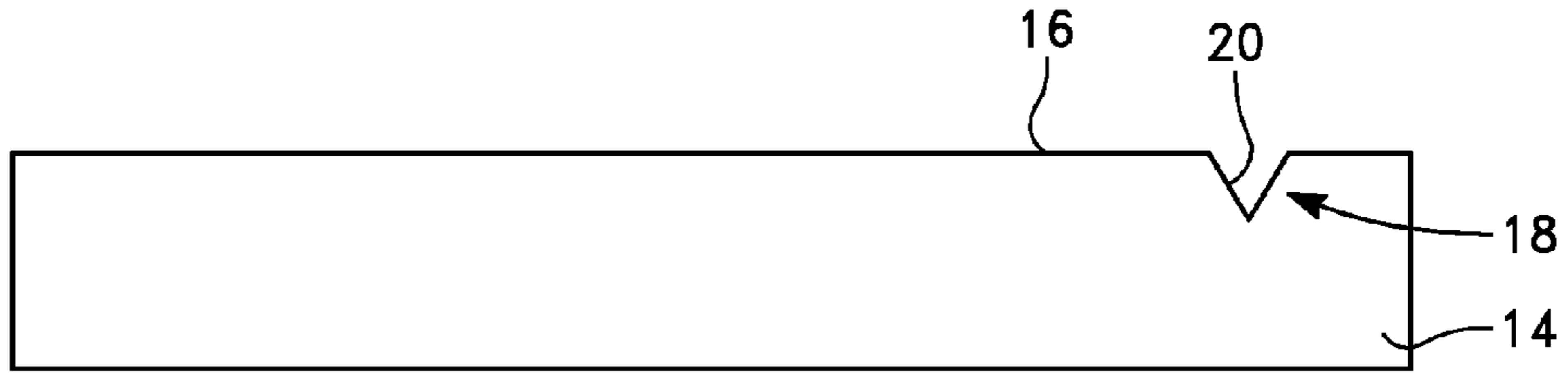


FIG. 2

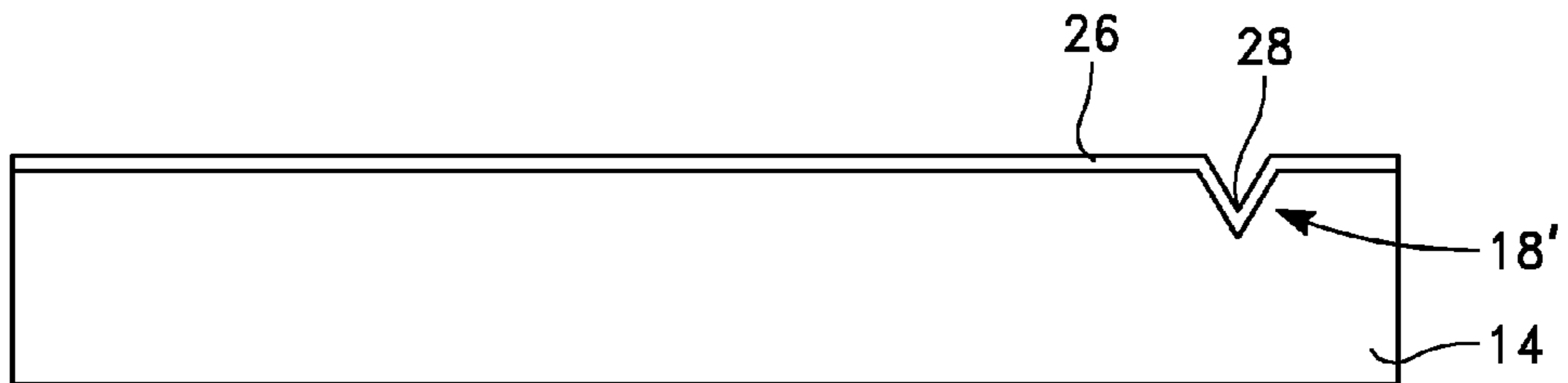


FIG. 3

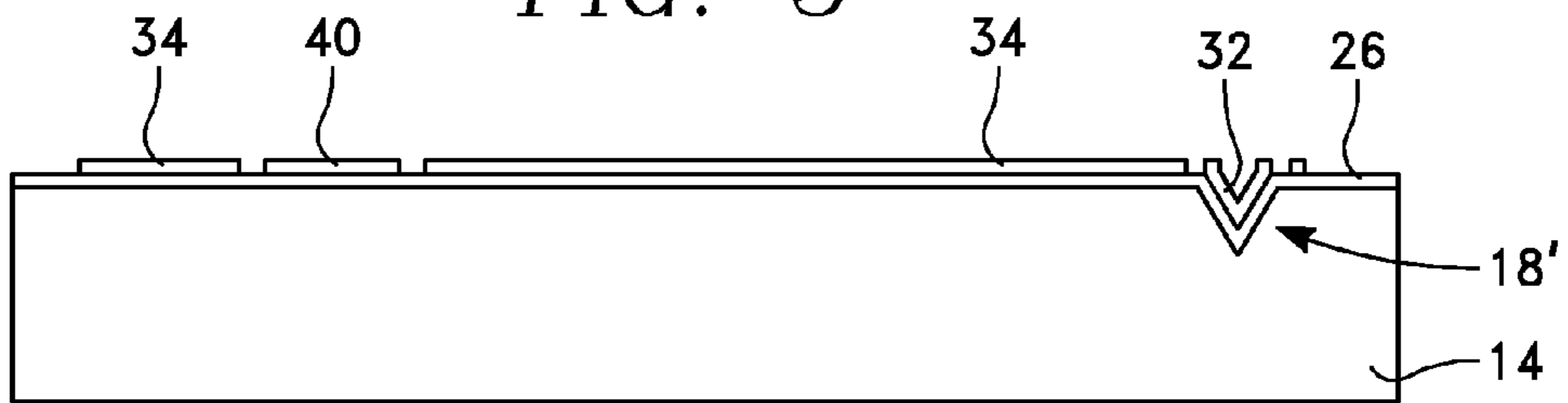


FIG. 4A

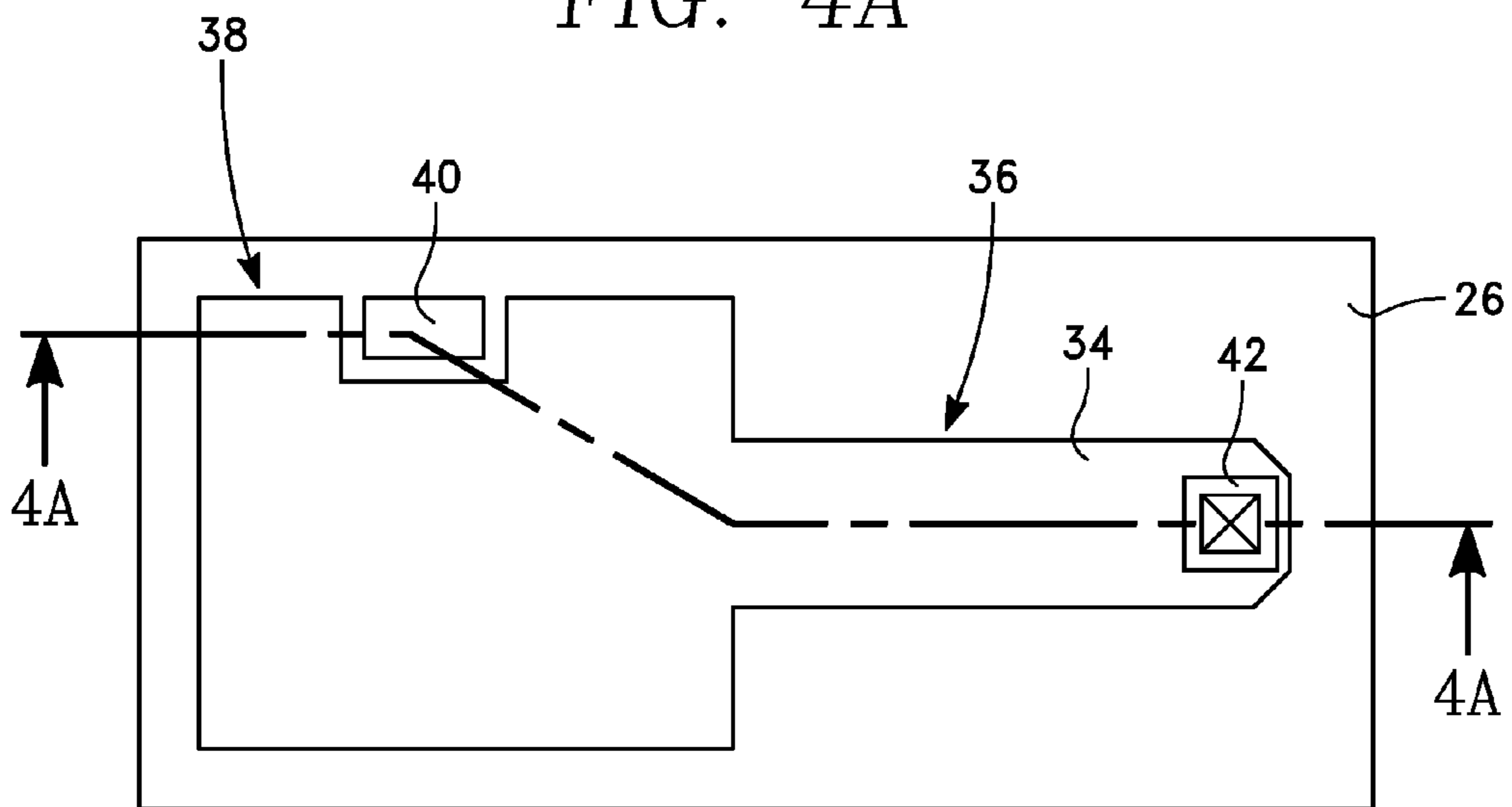


FIG. 4B

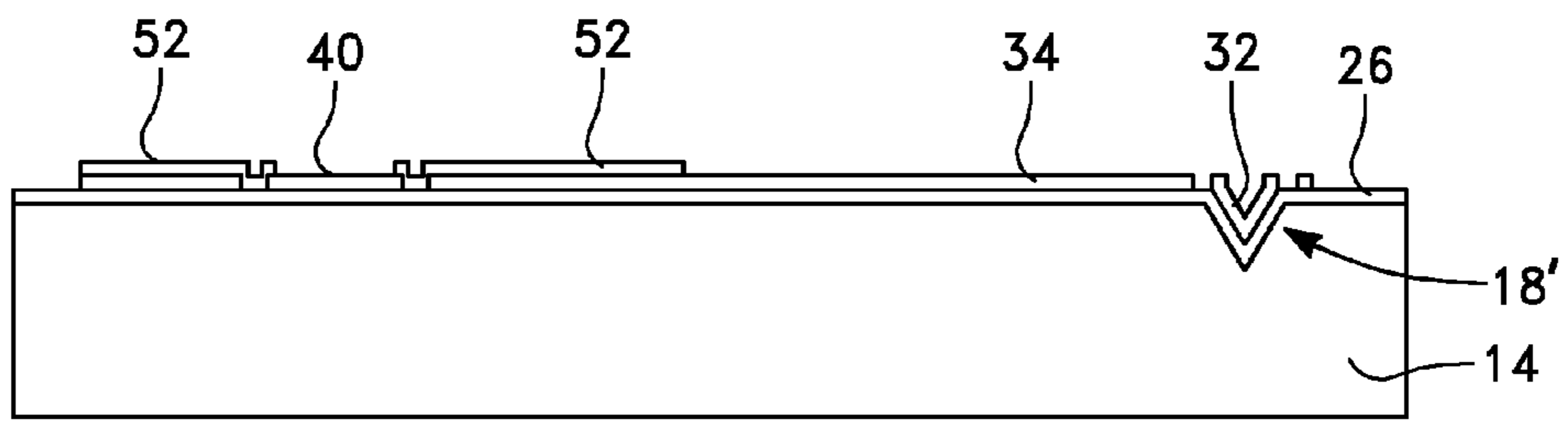


FIG. 5A

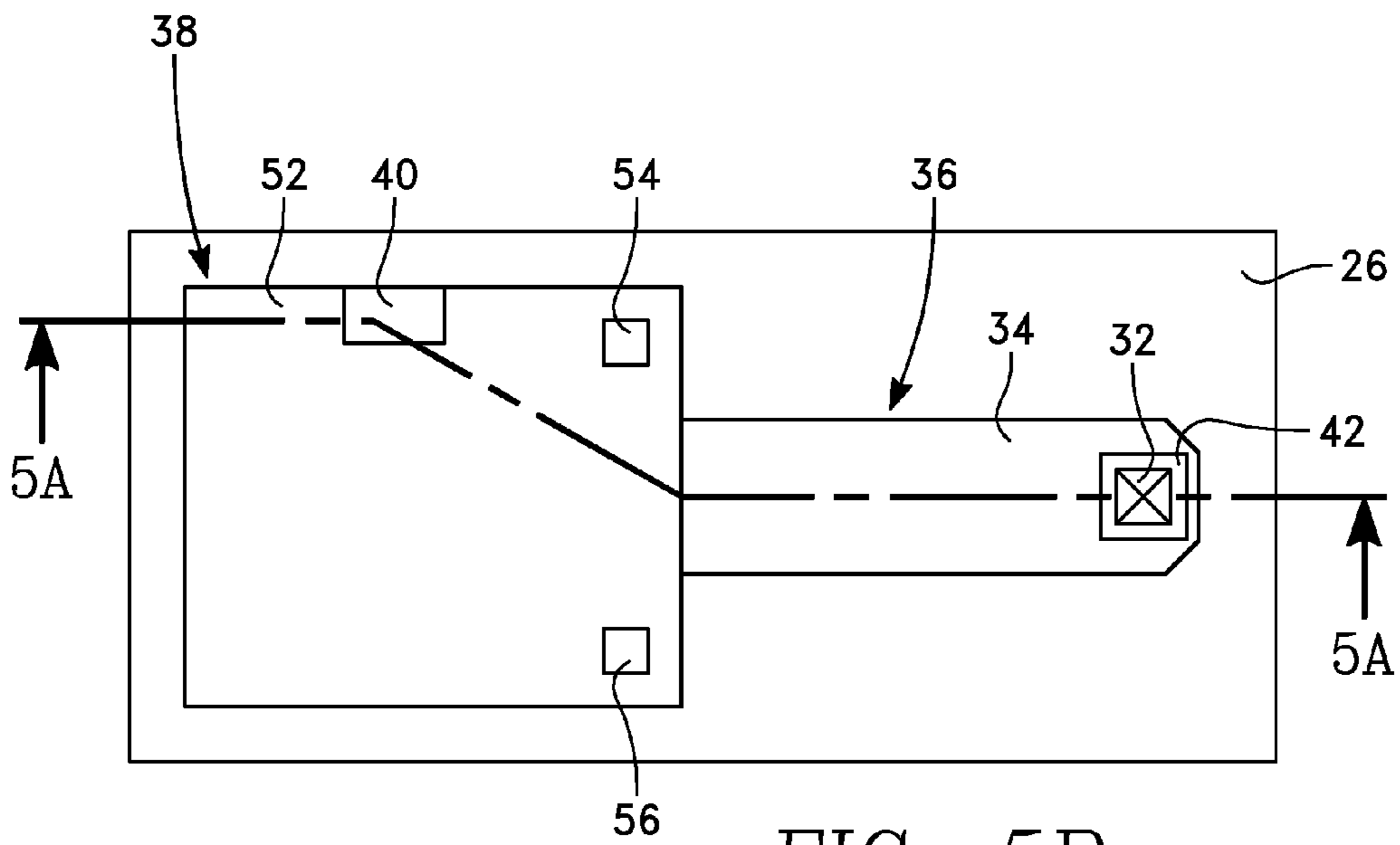


FIG. 5B

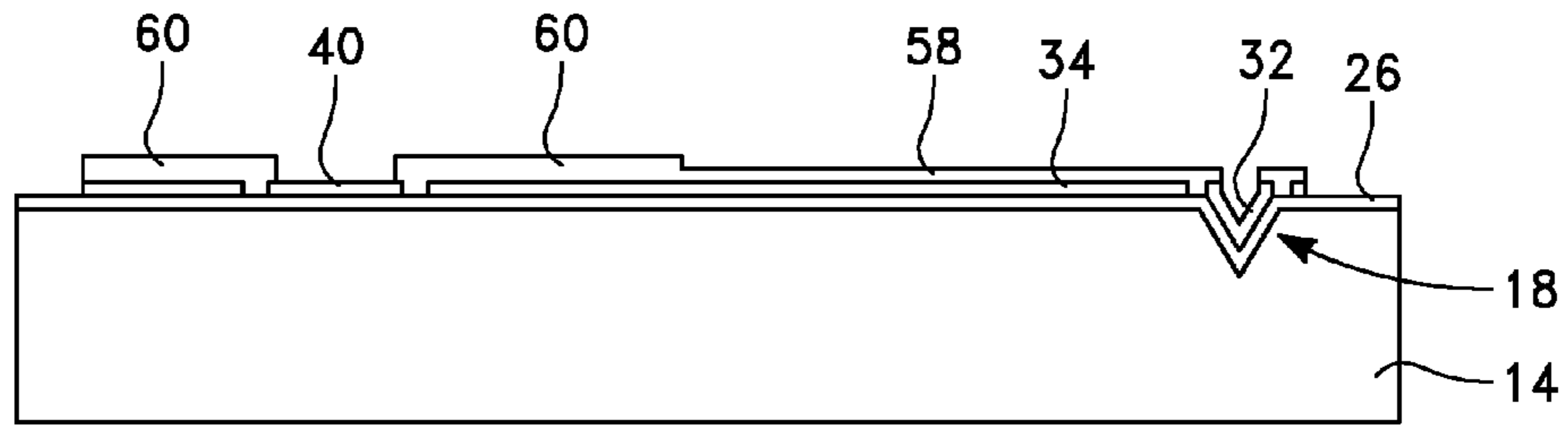


FIG. 6A

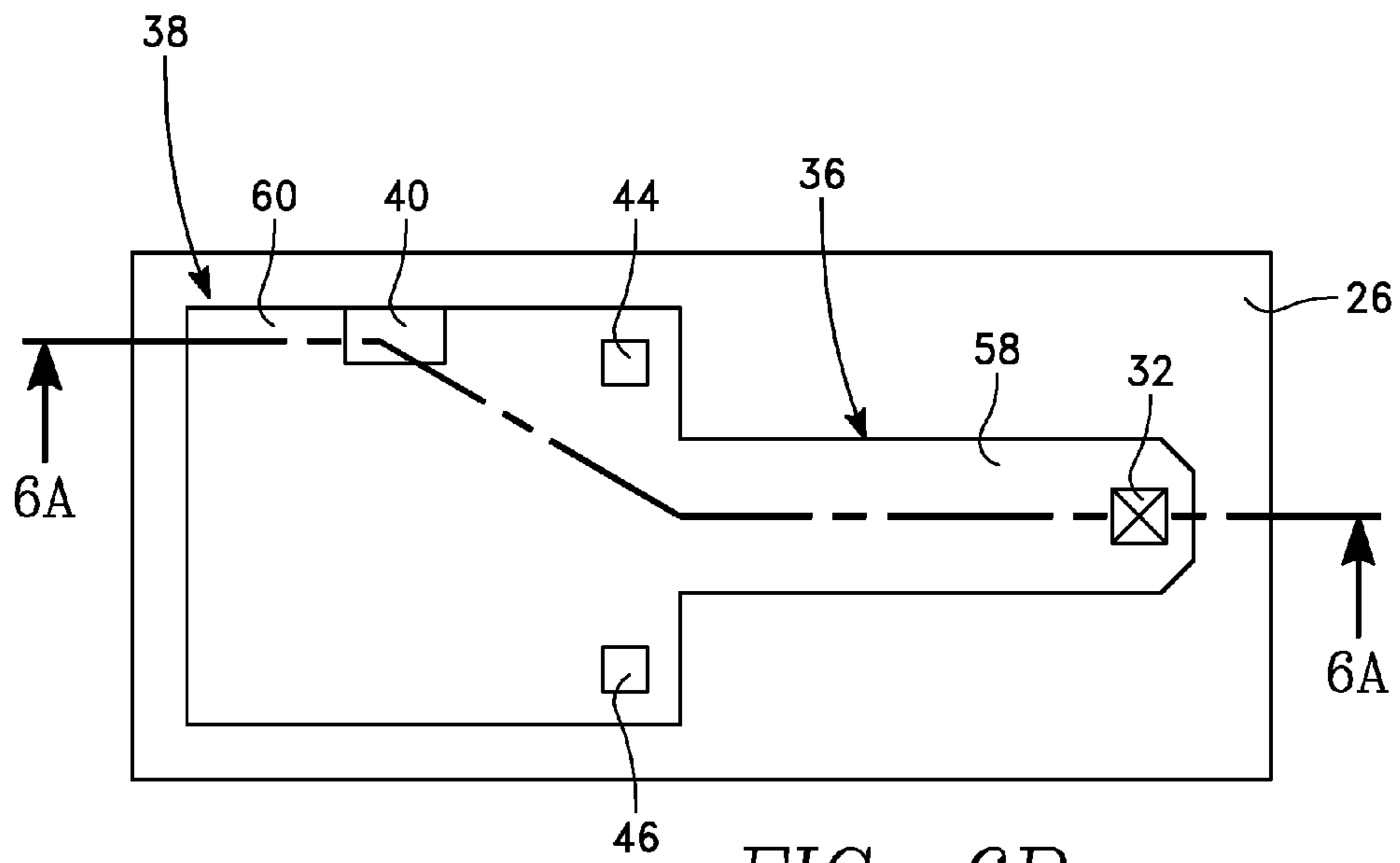


FIG. 6B

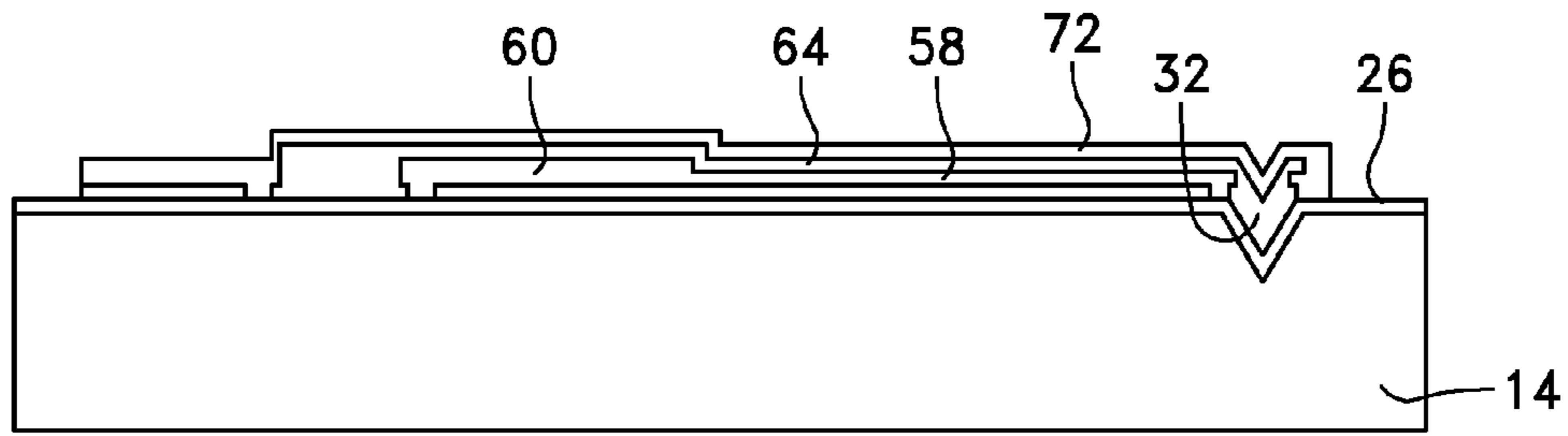


FIG. 8A

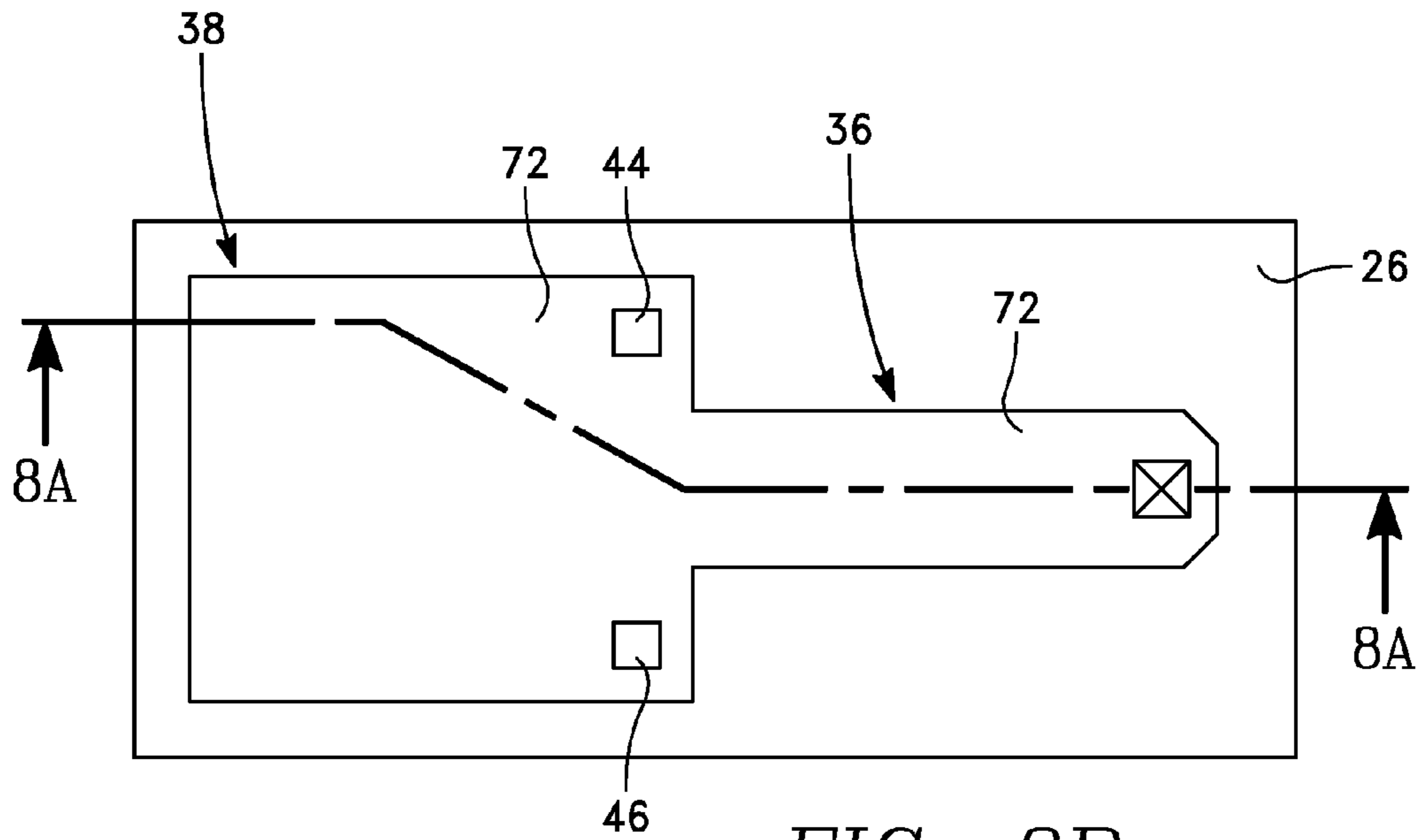


FIG. 8B

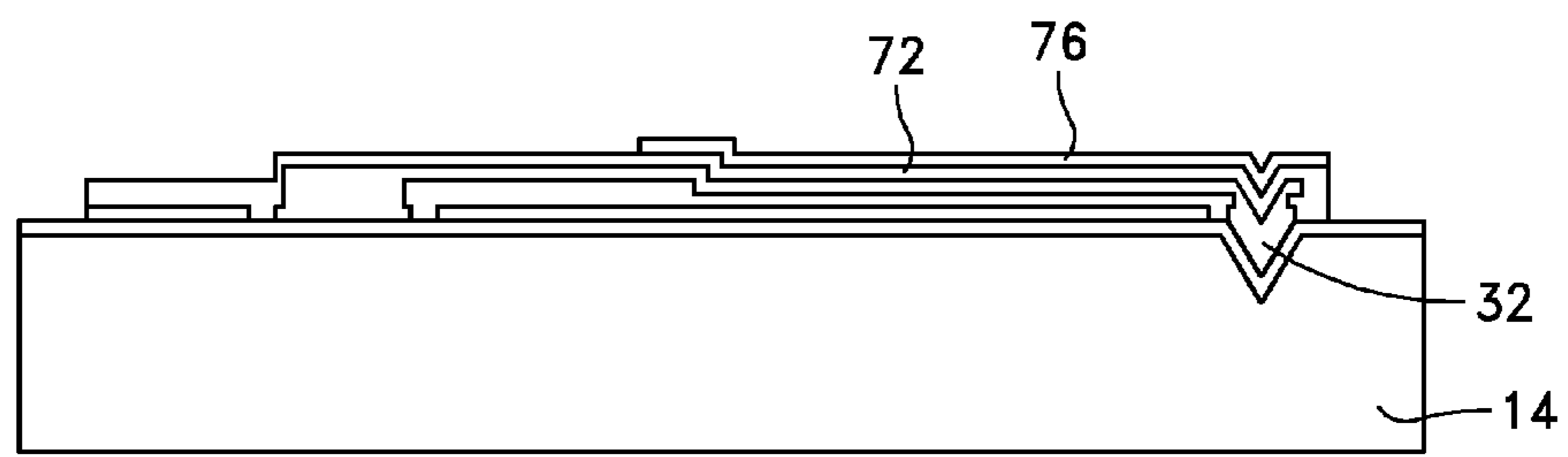


FIG. 9A

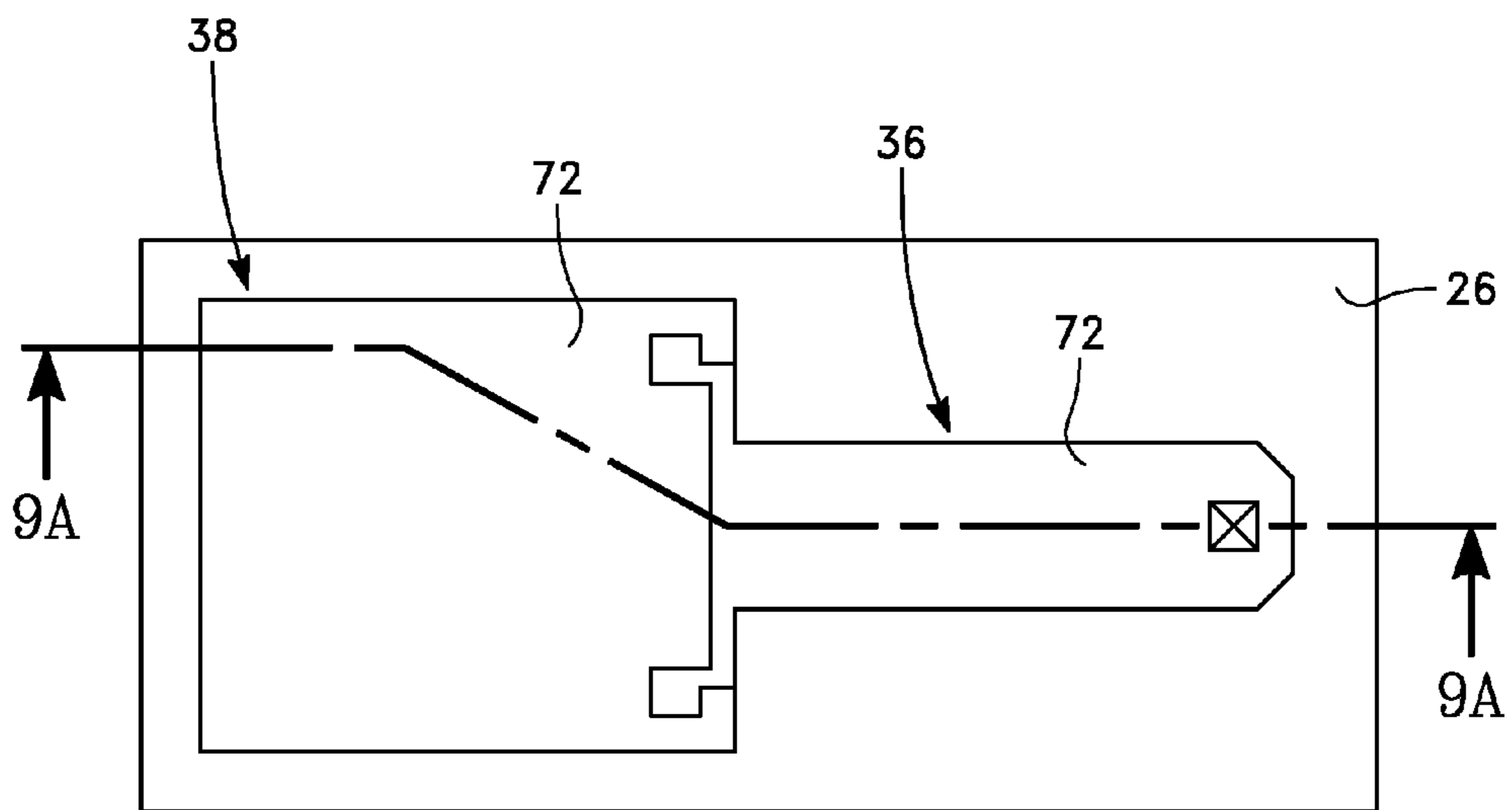
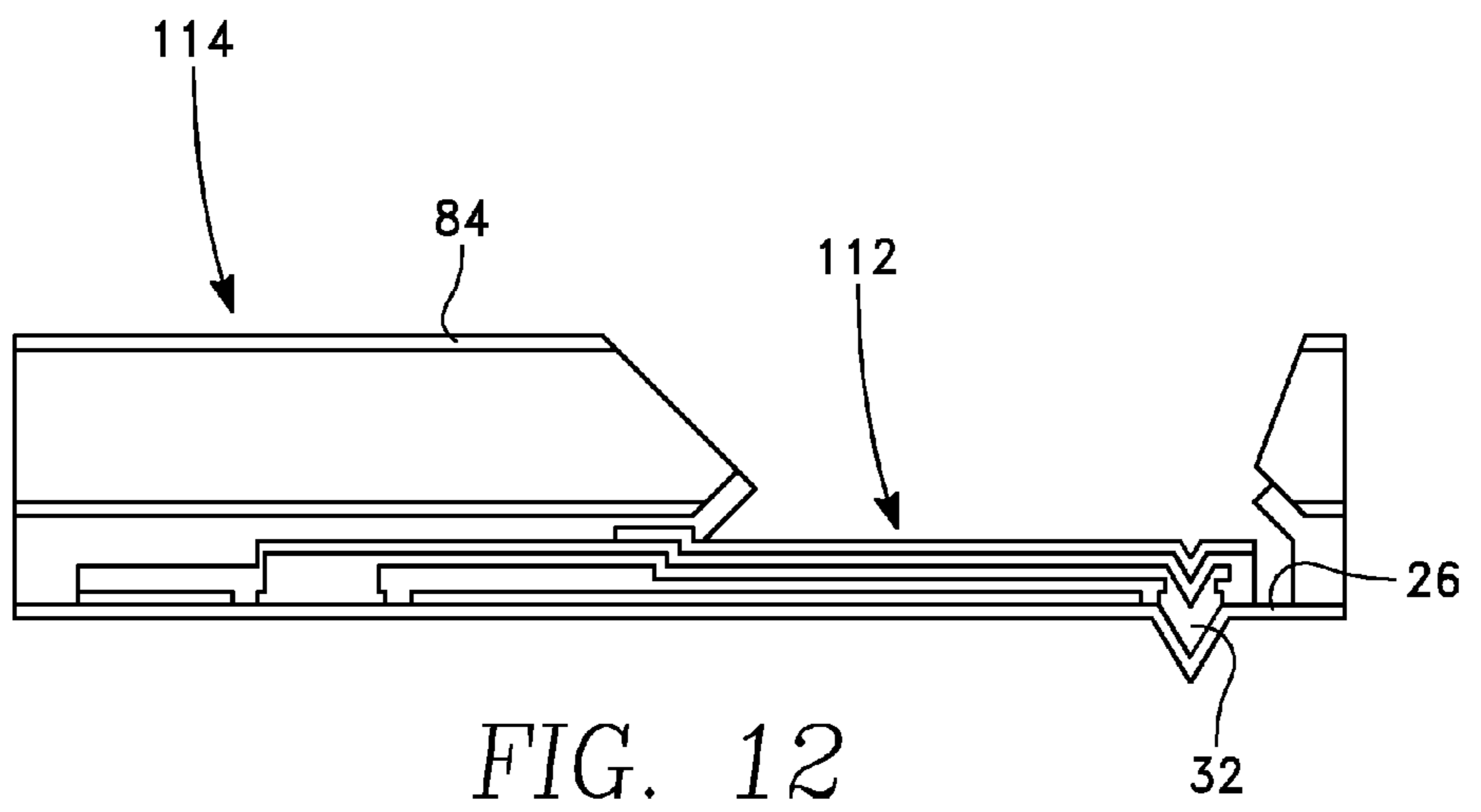
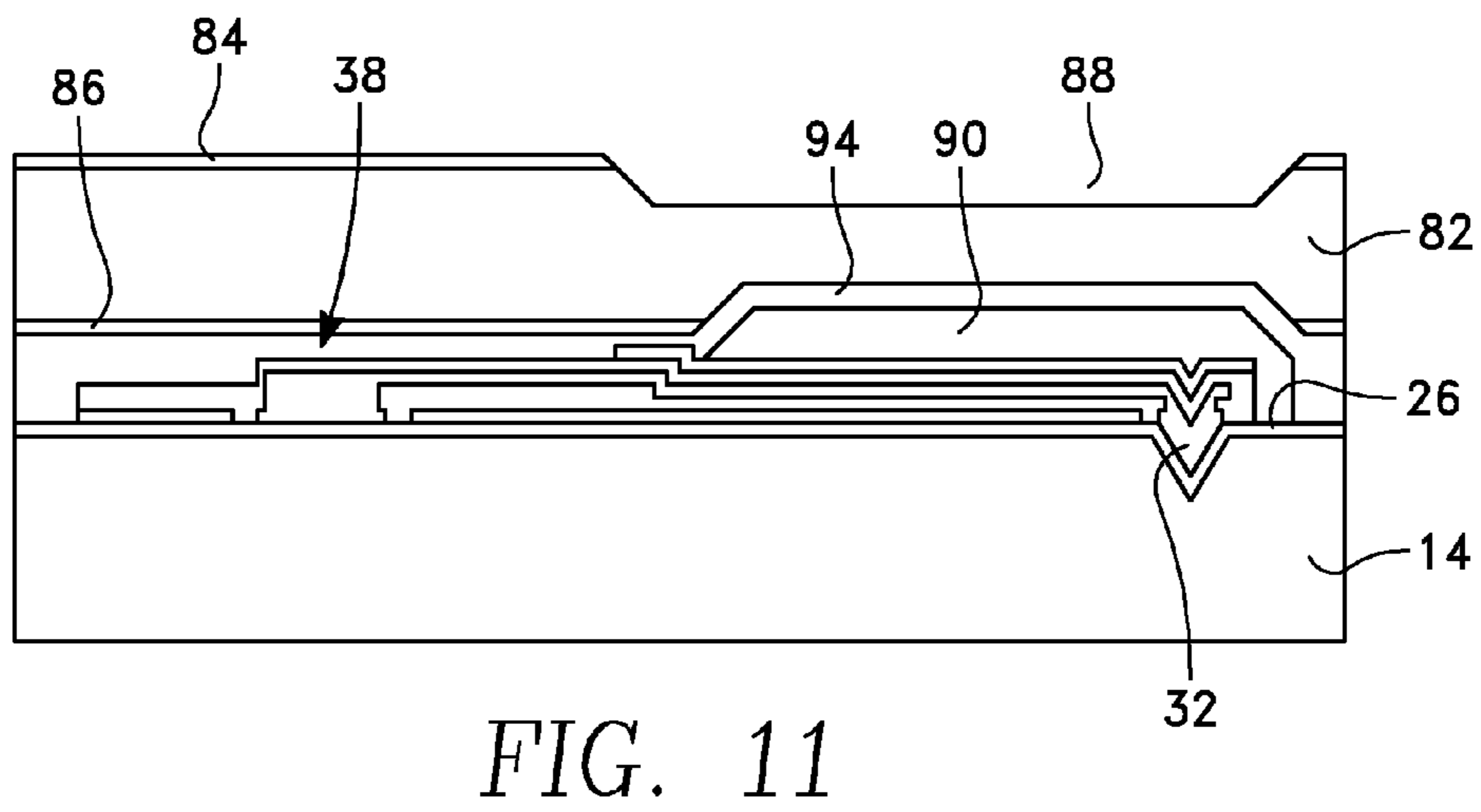
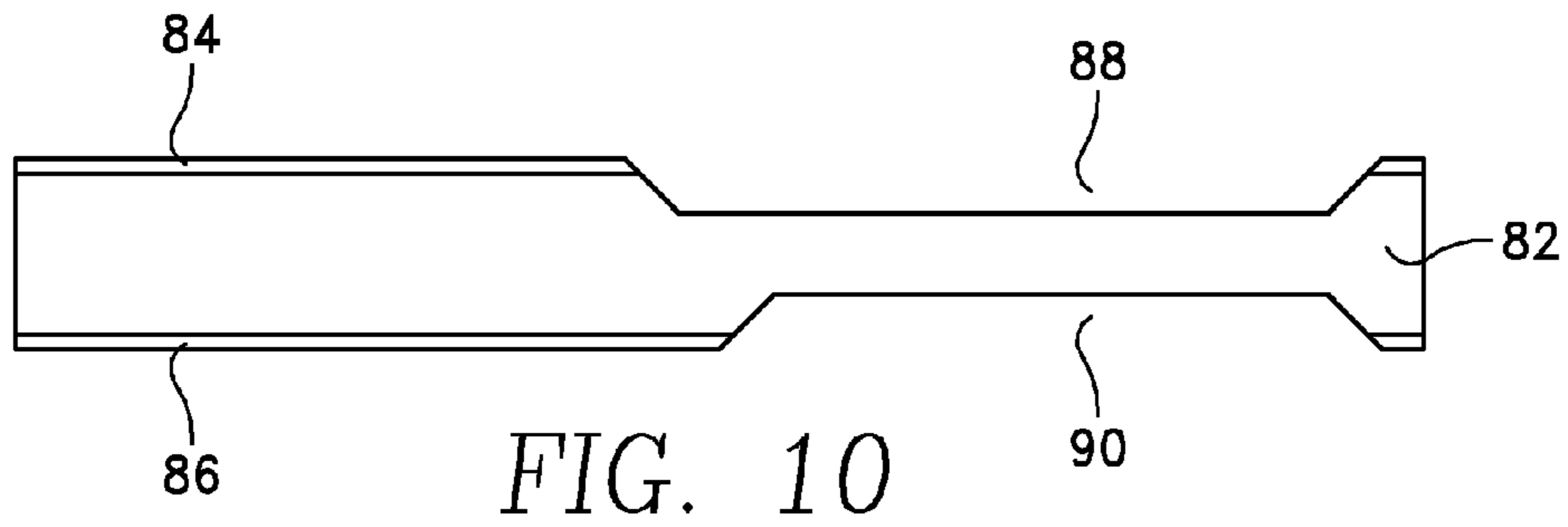
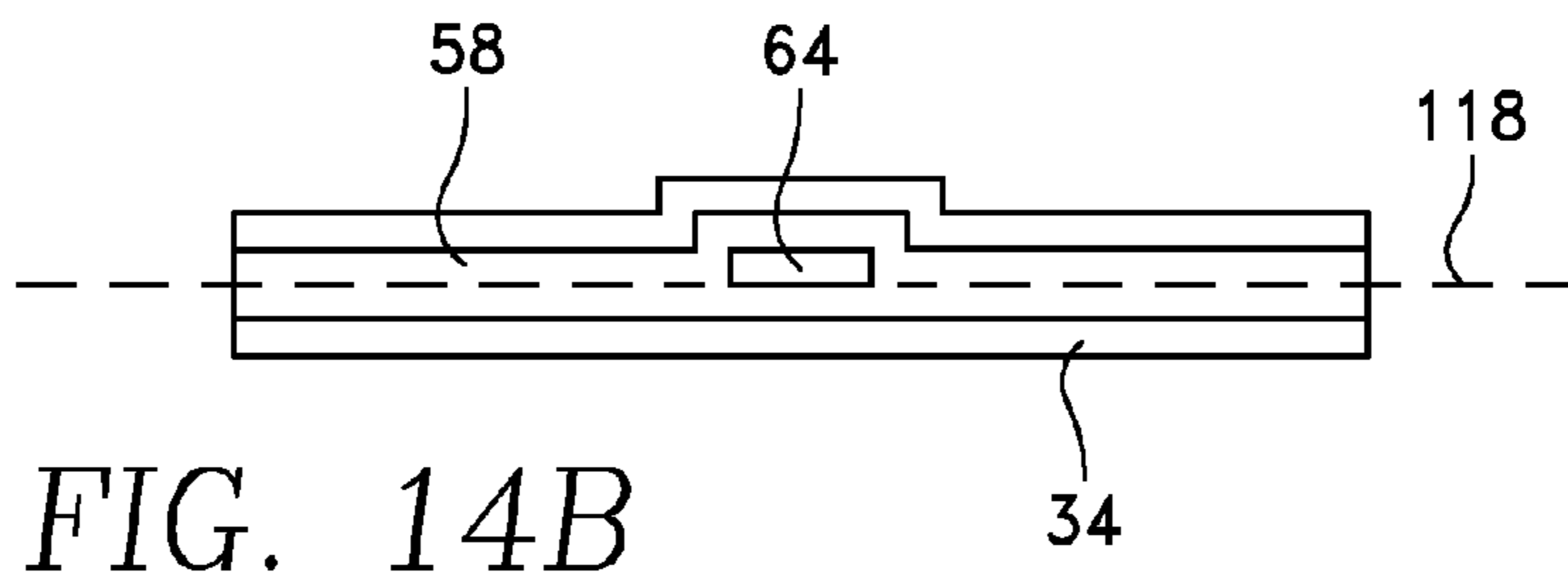
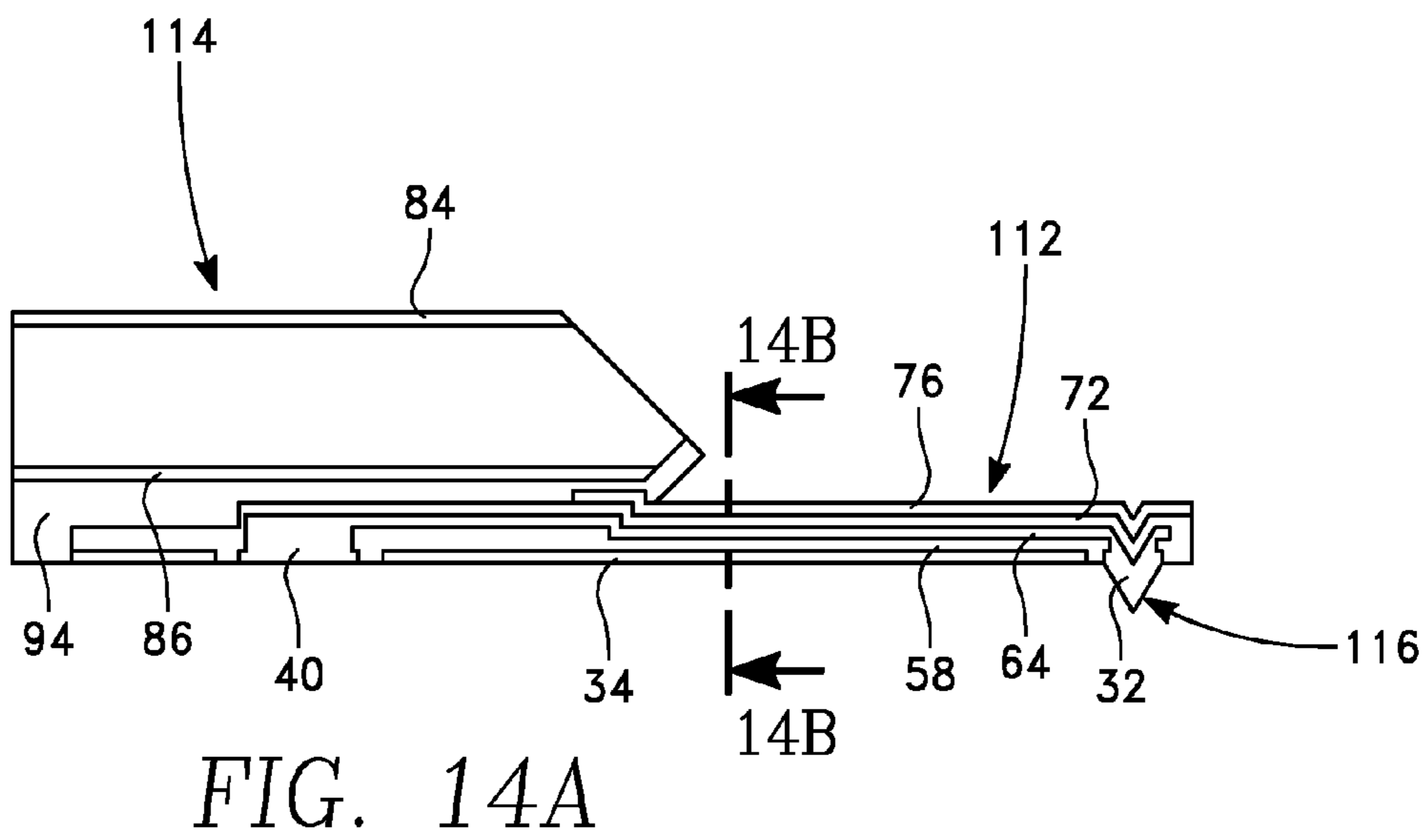
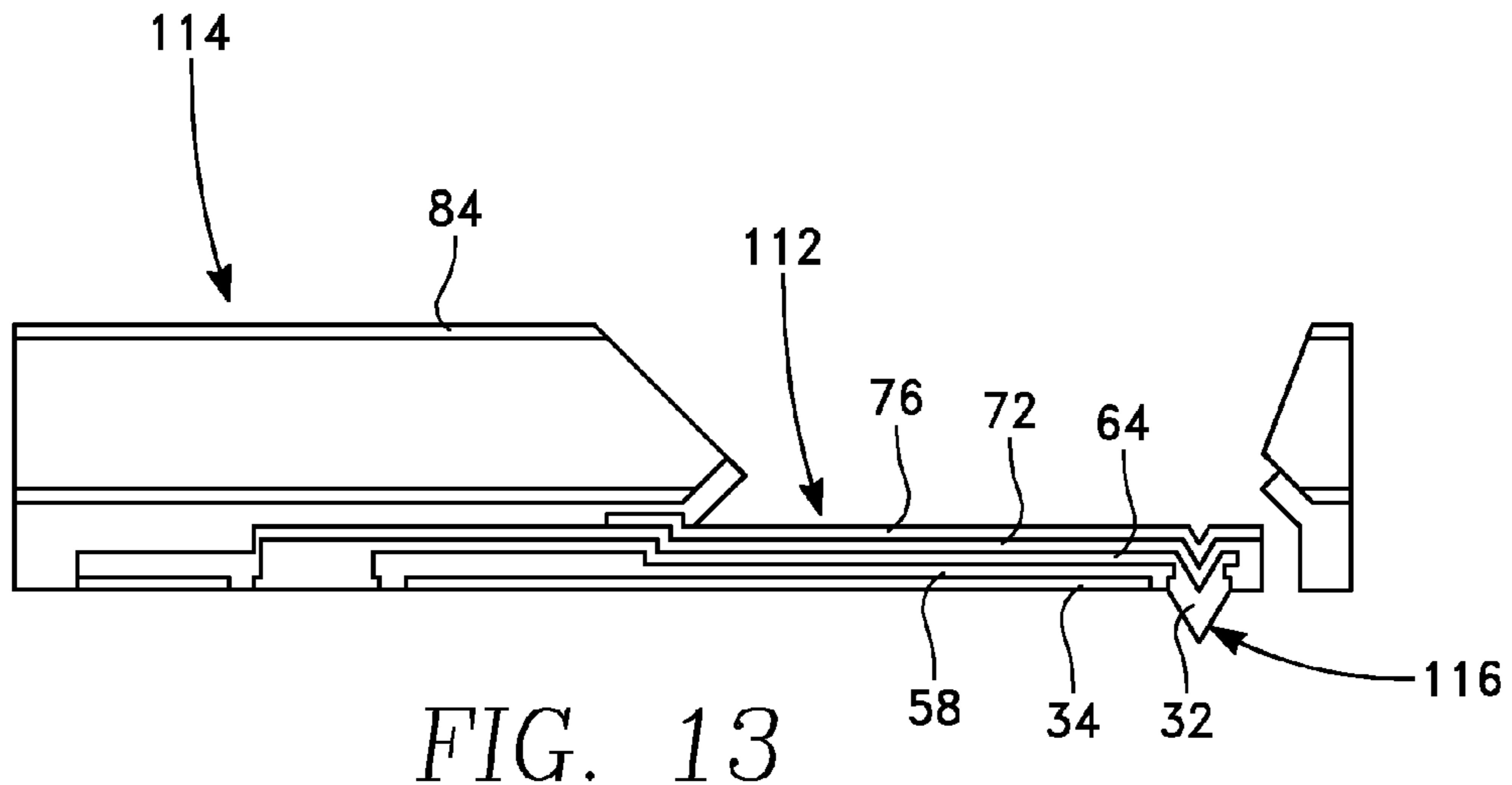


FIG. 9B





FABRICATION OF A MICROCANTILEVER MICROWAVE PROBE

FIELD OF THE INVENTION

The invention relates generally to microwave microscopy. In particular, the invention relates to the structure and fabrication of a microwave probe and its sharp tip capable of imaging electrical characteristics of a sample on a microscopic scale.

BACKGROUND ART

Atomic force microscopy (AFM) has been extensively used to map the physical topography of samples on a sub-micron or even nanometer scale. In AFM, a nanometer-scale probe tip descends from a free end of a microcantilever. The tip is dragged or tapped along the surface of a sample and the deflection of the cantilever is measured to thereby determine the topography of the surface. Due to the simple structure of the tip, an AFM can measure only topographic properties of the sample, that is, its physical profile. Akamine et al. in seminal U.S. Pat. No. 4,943,719 has disclosed many ways to form an AFM probe.

Microwave impedance microscopy has been developed based on many concepts of AFM in order to measure the electrical properties of sample on similar microscopic scales, as described by Kelly et al. U.S. Pat. No. 6,825,645. Microwave signals generally encompass electrical signals in the frequency range of 100 MHz to 100 GHz but much equipment operates in the range of 1 to 10 GHz. In microwave impedance microscopy, a metal tip is supported on a microcantilever and descends from its free, distal end. Microwave probe signals are impressed on the metal probe tip and microwave electronics measure signals thereby emitted from the sample to determine the microwave impedance of the sample. The impedance may include both real and imaginary parts, e.g., conductivity and dielectric constant, as described by Kelly et al. in U.S. Pat. No. 7,190,175. Improved versions of the microwave probe tip and its cantilever are described by Lai et al. in U.S. patent application publication 2010/0218286.

The design of the microwave probe is inherently more complicated than the relatively simple structure of an AFM probe for a number of reasons. The probe tip should be composed of a metal and the metal tip must be electrically connected to a wire bond pad on or near the fixed, proximal end of the cantilever in order to apply the microwave signal to the probe tip to effect near-field microwave microscopy. Similar to an AFM probe tip, the apex of the probe tip must be sharp to ensure fine spatial resolution. Such sharpness is often achieved by anisotropically etching crystalline silicon in an AFM probe, but metals needed for microwave microscopy cannot be similarly anisotropically etched. An electrically shielded structure is needed to assure that only the probe tip interacts with the sample to thereby suppress noise. The conducting path resistance and the capacitance to ground from the conducting path along the cantilever must both be small enough to obtain strong microwave signals both for the probe signal and for the reflected signal. An AFM probe tip has no similar needs for electrical shielding and low impedance of the conducting path. The cantilever advantageously should be relatively straight to assure that the tip contacts the sample. Also advantageously, the cantilever should not bend with changing temperatures. Such temperature independence enables microwave impedance microscopy to be applied over vast temperature ranges, especially for low temperatures.

Due to these problems and the necessary complexity of a microwave probe structure, the fabrication of microwave probes has proven to be difficult. The most common design of the near-field microwave probe includes an etched metal tip, but metal etching limits the spatial resolution to no less than several micrometers. Another approach fabricates sharper microwave probe tips by a focused-ion beam (FIB). In this method, a silicon nitride microcantilever is fabricated to include shielded metal traces (conduction paths) and a platinum tip is deposited on the cantilever by FIB. Although diameters of FIB tips can be as small as 200 nm, such relatively large tips are too large for many applications in nano science and the characterization of nano materials. Furthermore, the process of fabricating FIB-deposited tips is expensive and time consuming and this type of probe tip cannot be batched fabricated, that is, many tips simultaneously developed on a wafer and thereafter separated for use.

Accordingly, the need has developed for a method to batch fabricate microwave probes with sharp tip apexes, metal shields along the cantilever and adjacent the probe tip, and a structure optimizing resistance and capacitance and a balanced structure for improved mechanical and thermal properties.

SUMMARY OF THE INVENTION

In one aspect of the invention, metal tips with very sharp apices can be achieved by etching a pit in a silicon device substrate with anisotropic etchant such as aqueous KOH. The apex angle may be sharpened by a low-temperature wet thermal oxidation of the anisotropically etched silicon structure. The sharpened pit is coated with metal to enable a very sharp metal tip with a tip apex diameter of less than 50 nm and having a tip apex angle of less than 60° and preferably less than 45° compared to the 70.6° of the etched silicon.

In one exemplary process, the metal tip, metal conduction paths and shields, and insulating dielectric layers may be deposited and patterned on the device substrate. The so developed device substrate is bonded to a handle substrate, the device substrate is removed, and the handle substrate is patterned and etched to form the support for the cantilever.

In another aspect of the invention, a metal shield structure is developed on both sides of the cantilever sandwiching the conducting path together with intermediate dielectric layers to insulate the conducting path. Additionally, the backside metal shield may extend over the back of the metal probe tip with an intervening dielectric. Shielding of the conducting path is enhanced if the two shielding layers are at least two times and preferably four times the width of the conducting path.

A symmetric shielding structure along the cantilever including the two shielding layers and the dielectric layers between them and the conducting path achieves a balanced structure so that the cantilever is straight and does not flex with changing temperature.

In another aspect of the invention, the resistance of the conduction path and the path-to-shield capacitance are optimized to strengthen the microwave signal at the probe tip and the reflected microwave signal received by the detection circuitry. Preferably, the characteristic impedance of the transmission line is greater than 3 ohms and more preferably above 5 ohms.

The various aspects of the invention can achieve a fabrication method which is low in cost and high in yield and can produce many probes in a batch process.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a flow diagram of an embodiment of a process for fabricating one embodiment of a microwave probe of the invention.

FIG. 2 is a cross-sectional view of a device wafer in which a pyramidal pit has been anisotropically etched.

FIG. 3 is a cross-sectional view of the device wafer of FIG. 2 after the tip of the pit has been sharpened.

FIG. 4A is a cross-sectional view of the device wafer of FIG. 3 taken along section 4A-4A of FIG. 4B after a first metal layer has been deposited and patterned to form a metal tip, a bottom shield, and a bond pad.

FIG. 4B is a plan view of the device wafer of FIG. 4A.

FIG. 5A is a cross-sectional view of the device wafer of FIGS. 4A and 4B taken along section line 5A-5A of FIG. 5B after a first dielectric layer has been deposited and patterned in the area of the handle.

FIG. 5B is a plan view of the device wafer of FIG. 5A.

FIG. 6A is a cross-sectional view of the device wafer of FIGS. 5A and 5B taken along section line 6A-6A of FIG. 6B after a second dielectric layer has been deposited and patterned in the areas of the cantilever and the handle to form a lower insulating layer.

FIG. 6B is a plan view of the device wafer of FIG. 6A.

FIG. 7A is a cross-sectional view of the device wafer of FIGS. 6A and 6B taken along section line 7A-7A of FIG. 7B after a second metal layer has been deposited and patterned into a tip contact, a transmission path, and a bond pad contact.

FIG. 7B is a plan view of the device wafer of FIG. 7A.

FIG. 8A is a cross-sectional view of the device wafer of FIGS. 7A and 7B taken along section line 8A-8A of FIG. 8B after a third dielectric layer has been deposited and patterned in the cantilever and handle to form an upper insulating layer.

FIG. 8B is a plan view of the device wafer of FIG. 8A.

FIG. 9A is a cross-sectional view of the device wafer of FIGS. 7A and 7B taken along section line 8A-8A of FIG. 9B after a third metal layer has been deposited and patterned to form a top shield.

FIG. 9B is plan view of the device wafer of FIG. 9A.

FIG. 10 is a cross-sectional view of a handle wafer formed with trenches.

FIG. 11 is a cross-sectional view of a probe wafer composed of the device wafer of FIGS. 9A and 9B bonded to the handle wafer of FIG. 10.

FIG. 12 is a cross-sectional view of the probe wafer of FIG. 11 after the cantilever has been partially released and the handle has been formed.

FIG. 13 is a cross-sectional view of the probe wafer of FIG. 12 after the cantilever has been completely released.

FIG. 14A is a longitudinal cross-sectional view of the probe after separation from the probe wafer.

FIG. 14B is an axial cross-sectional view of the probe of FIG. 14A taken along section line 14B-14B.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

A first embodiment of a microwave probe includes a sharp metal tip projecting from a distal, free end of a cantilever. The proximal end of the cantilever is fixed to a support, also called a handle. A conduction path along the cantilever connects the metal tip to microwave electrical elements on the support.

As a means of introduction, in one exemplary process for forming the microwave probe, the metal tip is developed in a crystalline device substrate and the cantilever and its metal and dielectric layers are formed in layers deposited on the

device substrate and then patterned. The so developed device substrate is bonded to a handle substrate. The remnant portion of the device substrate is removed, and the support is patterned in the handle substrate. A more detailed process flow is presented in the flow diagram of FIG. 1.

A first step 12 of this process processes a device wafer 14, as illustrated in the cross-sectional view of FIG. 2, of monocrystalline silicon having a (001) crystallographic orientation for its principal surface 16 and polished on both sides. The wafer is oriented so that its cantilever will extend along the (011) direction. A silicon dioxide layer is thermally grown on the principal surface to a thickness of about 200 nm and an hard etching mask is photolithographically formed in it to have a generally square opening of about 7 microns on a side formed over a pit 18 to be etched into the upper surface 16. It is understood that a large number of probes can be developed in one device wafer 14 by replicating the structure of FIG. 1 and the following structural figures in a one- or two-dimensional array. The thermal oxide hard mask layer is etched with buffered oxide etch (BOE) to form a corresponding aperture in the hard mask. The masked wafer 14 is then anisotropically etched, for example, in a liquid etchant such as potassium hydroxide (KOH), which will etch (001)-oriented silicon but stops when (111)-oriented crystallographic planes of silicon are exposed. As a result, a pyramidally shaped pit 18 is formed as a tip mold to a depth of about 5 microns with four exposed (111)-oriented faces 20 and a relatively sharp apex at its bottom having an apex angle of 70.6° between opposed faces 20.

In step 24 of FIG. 1, the apex is further sharpened by a wet oxidation step at a low temperature, for example, about 950° C. The oxidation, as illustrated in the cross-sectional view of FIG. 3, converts the upper surface 16 of the substrate 14 including the pit 18 to a thin silicon dioxide layer 26, hereafter oxide layer 26, having a thickness of about 1 micron. Because of the compressive stress in the silicon oxide, the thickness of the oxide at the apex corner is less than that at the flat surface, thus producing in a sharpened pit 18' having a much sharper apex 28 than the unsharpened apex angle of 70.6°, for example, less than 60° or even less than 45°. Preliminary measurements of the sharpened apex 28 show an apex angle of no more than about 30°. Such sharpened angles improve the resolution of the microwave probe on a finely featured or uneven surface. The tip sharpening may be applied to other uses of small metal tips, including probes for highly resolved lower-frequency testing, atomic force microscopy, and other types of physical profiling.

In step 30 of FIG. 1, a first metal layer is deposited of a composite of 50 nm of TiW, 400 nm of gold, and another 50 nm of TiW. The metal layer may be formed by pulsed magnetron sputtering but other deposition methods may be used. The first metal layer is patterned to form, as illustrated in the cross-sectional view of FIG. 4A and the plan view of FIG. 4B, a tip metal layer 32 within the pit 18', a bottom shield metal layer 34 including the form of a cantilever area 36 and its support or handle area 38. Since the tip metal layer 32 and bottom shield metal layer 34 are formed by the same deposition and the tip metal layers 32 is not typically patterned within the pit 18', a portion of the tip metal layer 32 horizontally extends in the same plane as the bottom shield metal layer 34. The patterned metal layer also includes a metal bond pad 40 laterally isolated from the bottom shield metal layer 34 in the handle area 38.

Cantilevers typically have preferred dimensions of width in the range of 25 to 100 microns, for example, 50 microns and lengths in a range of 150 to 500 microns, for example, 130 microns. A handle may have exemplary dimensions of 1.6

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mm×3.2 mm, that is, typically more than 1 mm on a side to allow its mechanical connection to larger support structure. The cantilever portion of the bottom shield metal layer **34** also preferably includes an annular portion surrounding the tip metal layer **32** and is separated from it by an annular gap **42** exposing the underlying silicon dioxide layer **26**. As a result, the eventual probe tip is surrounded by an annular grounding plane to reduce noise induced on the tip. Although not illustrated, the tip metal layer **32** may include a tab extending laterally outside of the pit **18'** on the top surface of the oxide layer **26** so that the gap **42** is moved away from the pit **18'**. In particular, a portion of the tab may extend horizontally away from the pit **18'** towards the bottom shield metal layer **34** so that they are formed in the same plane with an isolating gap between them.

In a first sub-step of step **50** of FIG. **1**, a dielectric layer, for example of SiO₂ is deposited, for example, to a thickness of 1 micron by plasma enhanced chemical vapor deposition (PECVD). Its thickness is somewhat freely chosen to provide large capacitive isolation between the signal line and the grounding plane in the handle area **38**. Exemplary thicknesses are 0.5 to 4 microns, for example, 1 micron. The dielectric layer is patterned, as illustrated in the cross-sectional view of FIG. **5A** and plan view of FIG. **5B**, to form a bottom handle dielectric layer **52** covering only the handle area **38** but leaving exposed most of the bonding pad **40** except an annular ridge and also leaving exposed two shield vias (holes) **54**, **56** down through the bottom handle dielectric layer **52** to the bottom shield metal layer **34** in the handle area **38** on opposite sides of the axis of the cantilever area **36**. The patterning at this step leaves exposed the cantilever portion of the bottom shield metal layer **34** and the associated tip metal **32**. The bottom handle dielectric layer **52** is alternatively silicon nitride (SiN_x, 1<x<1.5) or other dielectric material different from silicon dioxide to allow its preferential etching over the underlying silicon dioxide layer **26**.

In a second sub-step of step **50**, a second dielectric layer is deposited, for example, by

PECVD of silicon nitride to a thickness of about 800 nm. The second dielectric layer is patterned to form, as illustrated in the cross-sectional view of FIG. **6A** and plan view of FIG. **6B**, a lower cantilever dielectric layer **58** defining and covering the cantilever portion of the bottom shield metal layer **34** but leaving exposed the tip metal **32** at least within the pit **18'**. However, if a tab is formed in the tip metal **32** outside of the pit **18'**, the dielectric patterning may cover the pit **18'** but leave exposed the tab. The patterning also leaves the lower cantilever dielectric layer **58** overlying the handle area **38** to form a thickened handle dielectric layer **60** but removes it from the bond pad **40** and the two shield vias **44**, **46** through the thickened handle dielectric layer **60**. The lower cantilever dielectric layer **58** is preferably formed of the same material, e.g. silicon nitride, and by the same method as the lower handle dielectric layer **52**. Its thickness is advantageously in the range of about 0.5 to 1.5 microns but needs to be controlled within that range. The thinner dielectric covering in the cantilever allows optimization of the mechanical structure and thermal properties. A thinner dielectric in the cantilever results in a small spring constant and the step near the tip is small, which makes the conducting path **64** connect the tip metal **32** or its tab near the pit **18'**. The dual thicknesses of the lower dielectric layers **58**, **60** introduce an additional deposition and etching step but provides more control in the design to reduce noise without excessive cantilever mass.

In step **62** of FIG. **1**, a second metal layer is deposited and patterned to form, as illustrated in the cross-sectional view of FIG. **7A** and the plan view of FIG. **7B**, a single structure of a

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signal metal layer contacting the tip metal **32** within the pit **18'**, forming an axial conducting path **64** along the cantilever axis in the cantilever area **36**, forming a connecting conducting path in the handle area **38**, and contacting the bond pad **40** through its via in the thickened handle dielectric layer **60**. The axial conducting path **64** is disposed on and symmetrically formed about the central axis of the cantilever area **36**. That is, it is located equally distant from the two opposed lateral edges of the cantilever area **36**, which defines the eventually formed cantilever. The second metal layer is preferably thicker than the first metal layer in order to reduce the resistance of the conducting path **64** but may have the same overall composite composition, for example, 50 nm of TiW, 800 nm of Au, and another 50 nm of TiW. The width of the patterned signal metal layer **64** is decreased to about 8 microns in the cantilever area **36** and 14 microns in the handle area **38** to reduce capacitive coupling but its thickness may be increased to decrease the resistance.

In a variant of this design, multiple parallel conducting paths **64** and associated bond pads may be formed to enable separate electrodes and transmission paths for probe and detection signals. See the cited references to Kelly et al. and Lai et al.

In step **70** of FIG. **1**, a third dielectric layer is deposited, for example of silicon nitride of the same composition and thickness as the second dielectric layer. The third dielectric layer is patterned, as illustrated in the cross-sectional view of FIG. **8A** and the plan view of FIG. **8B**, to form an upper dielectric layer **72** covering all the cantilever area **36** and handle area **38** except the shield via holes **44**, **46**. Advantageously, the upper dielectric layer **72** is formed of the same material to the same thickness and width as the lower cantilever dielectric layer **58** to provide a balanced mechanical structure although variations of less than ±10% in the thickness and width may be acceptable.

In step **74** of FIG. **1**, a third composite metal layer is deposited of the composition and thickness as the first composite metal layer. It is patterned, as illustrated in the cross-sectional view of FIG. **9A** and the plan view of FIG. **9B**, to form an upper shield metal layer **76** acting as a shield above the upper dielectric layer **72** over the cantilever area **36** including its metal tip and a connecting path in the handle area **38** to shield contacts it forms in the shield vias **44**, **46**. The shield contacts through the shield vias **44**, **46** to the bottom shield metal **34** thus allow upper and lower grounded shields for the microwave signals on the cantilever. The symmetry of the upper and lower metal shields also contribute to a balanced structure but their thicknesses and widths may be somewhat different, for example, ±10%.

In this design, the one or more metal layers forming the metal tip are overlaid by the upper dielectric layer **72** and the upper shield metal layer **76**. Thereby, the upper grounding plane extends over and around the tip and thus shields it from extraneous noise.

The sensitivity of the microwave probe is increased by the relatively high characteristic impedance of the conduction path **64** in its cantilever area **36** between its two grounding shield metal layers **34**, **76**. The presented design is believed to have a characteristic impedance of greater than 3 ohms and preferably greater than 5 ohms. The high characteristic impedance is achieved by relatively thick dielectric layers **58**, **72** but not thick enough to unduly stiffen the cantilever, by low dielectric constant in the dielectric layers **58**, **72**, and by a relatively narrow conduction path **64**.

In step **80** of FIG. **1**, a handle wafer **82**, illustrated in the cross-sectional view of FIG. **10**, is prepared. Advantageously, the handle wafer **82** similarly to the device wafer **14** is a

monocrystalline silicon wafer of (001) orientation that has been polished on both sides. Using processes similar to those used in the preparation of the device wafer **14**, the handle wafer **82** is thermally oxidized to form silicon oxide hard mask layers **84**, **86** on its two principal surfaces. The hard mask layers **84**, **86** are photolithographically defined to have mask apertures overlying respectively an upper trench **88** and a lower trench **90** to be formed by anisotropic etching with KOH or the like through the mask apertures to depths of about 40 microns. The lower trench **90** is of sufficient length in the horizontal direction of the illustration width to accommodate below it the cantilever of the probe and its depth assures that the handle wafer will not stick to the cantilever. The upper trench **88** is somewhat longer than the inner trench **90** to bring the back of the handle away from the support end of the cantilever. The preparation of the handle wafer **82** imposes few requirements and presents few difficulties so that many variations are easily contemplated including use of a handle substrate other than crystalline silicon.

For batch processing, an array of the trenches **88**, **90** are formed in the handle wafer **82** similarly to the array of probes formed in the device wafer **14**. Additionally, a frame structure and separation structure may be formed in the handle wafer **82** to allow multiple completely fabricated probes to be supported in the frame structure of the handle wafer but to be individually separated from it, as described by Lutter in U.S. Pat. No. 6,780,767.

In step **100** of FIG. **1**, as illustrated in the cross-sectional view of FIG. **11**, a layer **94** of bisbenzocyclobutene (BCB) is deposited on the lower side of handle wafer **82** of FIG. **10** and left unpatterned. The handle wafer **82** placed against the device wafer **14** of FIGS. **9A** and **9B** with the BCB layer **94** between them and with the inner trench **90** of the handle wafer **82** forming a void over the cantilever area **36** but with a support portion of the handle wafer **82** being closely set to the handle area of the device wafer **14**. The assembly is then heated at 250° C. for 1 hour in ambient pressure of 1900 mba to cure the BCB to bond together the handle wafer **82** and the device wafer **14**. Other bonding materials are available and other bonding processes may be used including non-adhesive bonding.

In step **110** of FIG. **1**, as illustrated in the cross-sectional view of FIG. **12**, the bonded wafers **14**, **82** of FIG. **11** are anisotropically etched, for example, in a wet etchant such as tetramethyl ammonium hydroxide (TMAH), which completely removes the silicon portions of the device wafer **14** to free a cantilever **112** from below except for the oxide layer **26** and to form the lower part of a handle **114** for the cantilever **112**. The etching, masked by the hard mask layer **84**, extends the upper trench **88** until it breaks through an area of the handle wafer **82** including the BCB layer **94** to reach the trench **90** to thereby to mostly free the cantilever **112** from above and to form the upper part of the handle **114** for the cantilever **112**. The removal of the silicon of the handle wafer **14** on the cantilever **112** allows the cantilever **112** and its tip to be observed during scanning to optically detect its flexure.

In a further part of this step, the top of the cantilever **112** is protected by spray coated, unpatterned photoresist and a BOE etching step removes the oxide layer **26** on the bottom of the cantilever **112**, thus completely releasing the cantilever **112**, as illustrated in the cross-sectional view of FIG. **13**, and exposing its sharp metal probe tip **116**.

A resultant probe illustrated in the cross-sectional view of FIG. **14A** includes the handle **114**, which may be connected to a frame holding many such probes, and a cantilever **112** supported by the handle **114** at its fixed or proximal end and

including at its free or distal end the metal tip **16**. External wiring applied to the bond pad **40** underneath the handle **114** electrically connects through the conducting path **72** to the metal tip **16**. In this embodiment, the conducting path **72** and its metal tip **116** act as both a source of probing microwave radiation and as the receiver for microwave radiation effectively emitted from the sample. A directional coupler in the external circuitry separates the source and sample signals. Other external wiring applied to the bottom shield metal **34** underneath the handle **114** electrically connects to both the bottom and upper shield metals **34**, **76**. This external circuitry is typically a grounding circuit to electrically shield the conducting path **72** along the cantilever **112**. As shown in the axial cross-sectional view of FIG. **14B**, the cantilever **112** has a symmetric balanced structure. The conducting path **72** is equally spaced from the bottom shield metal **34** and from the overlying portion of the upper shield metal **76**. The conducting path is symmetrically disposed about the central axis of the cantilever **112**. To within $\pm 10\%$ the widths and thicknesses of the bottom and top shield metals **34**, **76** are respectively equal, and similarly the widths and thicknesses of the lower and upper dielectric layers **58**, **72** are respectively equal to within $\pm 10\%$ to produce a balanced structure for the cantilever **112** that is symmetric about a symmetry plane **118** passing through the conducting path **64** or along its bottom. The symmetry plane **118** may be considered to be perturbed around the conducting path **64** but the vertical balancing is retained. As a result, the cantilever is much less susceptible to thermal bending and thereby can be used for testing at both high and low temperatures. The structure is also symmetric about a vertical plane passing through the longitudinal axis of the cantilever. The widths of the bottom and top shield metals **34**, **76** are at least twice and preferably at least four times greater than the width of the conduction path **72** so as effectively shield the conduction path **72** from external noise.

The invention thus provides a microwave microprobe that is easily manufacturable in batch quantities but is subject to reduced signal loss and thermal bending.

The invention claimed is:

1. A method for fabricating a cantilever probe, comprising the steps of:

forming in a first substrate a cantilever structure extending from a handle area and comprising

- a metal tip depending from a first end of the cantilever structure and having a tip metal layer formed from a deposited metal layer deposited at least partially within a pit in the first substrate,
- a first metal layer extending along the cantilever structure and formed from the deposited metal layer, wherein the deposited metal layer is pattern etched to separate the tip metal layer from the first metal layer,
- a first dielectric layer formed on the first metal layer and extending along the cantilever structure, and
- a second metal layer formed on the first dielectric layer, extending along the cantilever structure, and electrically connected to the metal tip and to a bonding pad in the handle area; and

releasing the cantilever structure from the first substrate.

2. The method of claim **1**, wherein the cantilever structure prior to the releasing step further comprises:

- a second dielectric layer formed on the second metal layer; and
- a third metal layer formed on the second dielectric layer.

3. The method of claim **1**, wherein thicknesses of the first and second dielectric layers are substantially the same along the cantilever structure.

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4. The method of claim 1, further comprising:
prior to the releasing step, bonding the first substrate to a
second substrate; and
then completing forming a handle structure in the second
substrate for supporting the cantilever structure. 5
5. The method of claim 1, wherein the metal tip has an apex
angle of less than 60°.
6. A method of fabricating an electrical probe, comprising
the steps of:
anisotropically etching a pyramidal pit in a crystalline sub- 10
strate;
depositing a first metal layer and patterning it to form (1) a
metal tip and (2) a first metal shield line extending along
an axis of a cantilever area and separated from the metal
tip; 15
depositing a first dielectric layer and patterning it to cover
the first metal shield line to a first dielectric thickness;
depositing a second metal layer and patterning it to contact
the metal tip and to form a conduction path overlying the
first dielectric layer and the first metal shield line and 20
extending along the axis in the cantilever area;
depositing a second dielectric layer to a second dielectric
thickness and patterning it to overlie the metal tip and the
conduction path;
depositing a third metal layer and patterning it to form a 25
second metal shield line overlying the metal tip and the
conduction path;
bonding the first substrate to a second substrate;
releasing from the first substrate a cantilever structure
including the tip and at least portions of the conduction
path, of the first and second metal shield lines, and of the 30
first and second dielectric layers; and
forming a handle in the second substrate to support a fixed
end of the cantilever structure when it is released from
the first substrate.
7. The method of claim 6, wherein thicknesses of the first 35
and second dielectric thicknesses are equal to within $\pm 10\%$.
8. The method of claim 7, wherein the first and second
metal shield lines have equal thicknesses to within $\pm 10\%$ and
have widths in a region of the cantilever structure of at least
twice a width of the conduction path. 40
9. The method of claim 6, wherein the conduction path is
formed equally distant from lateral axially extending edges of
the cantilever structure.

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10. The method of claim 6:
wherein the first and second dielectric layers are patterned
to overlie a handle area of the first substrate correspond-
ing to the handle in the bonded second substrate and to
have a first via overlying the handle area and extending
through the first and second dielectric layers;
wherein the first metal layer is patterned to have a bond pad
underlying the first via; and
wherein the third metal layer extends through the first via to
contact the bond pad.
11. The method of claim 10:
wherein the first and second dielectric layers are patterned
to have at least one second via extending through the first
and second dielectric layers and overlying the first metal
shield line in the handle area; and
wherein the third metal layer extends through the at least
one second via to contact the first metal shield line.
12. The method of claim 6, wherein the tip is formed in a tip
pit resultant from the pyramidal pit.
13. The method of claim 6, wherein the bonding step is
performed after the five depositing steps.
14. The method of claim 6, further comprising a step prior
to the bonding step of forming a recess in a principal surface
of the second substrate and wherein the bonding step causes
the recess of the second substrate to overlie and face the
cantilever structure.
15. The method of claim 6, wherein the forming of the
handle is completed after the bonding step.
16. The method of claim 13, wherein the first dielectric
layer is patterned to overlie only a handle area of the first
substrate corresponding to the handle in the bonded second
substrate and further comprising prior to the step of deposit-
ing the second metal layer of depositing a third dielectric
layer and patterning it to overlie the patterned first dielectric
layer in the handle area and to overlie the cantilever area.
17. The method of claim 12, further comprising, prior to
depositing the first metal layer, oxidizing silicon in the pyra-
midal pit to form the tip pit, wherein an apex of the tip pit is
sharper than an apex of the pyramidal pit.
18. The method of claim 17, wherein an apex angle of the
metal tip is less than 60°.

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