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(54) **LINEAR VARIABLE DIFFERENTIAL TRANSFORMER WITH DIGITAL ELECTRONICS**

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G01B 7/14 (2006.01)

(52) **U.S. Cl.** **324/207.18; 324/207.24; 340/870.36; 977/863**

(58) **Field of Classification Search** **324/207.18; 340/870.36; 73/866, 105**
See application file for complete search history.

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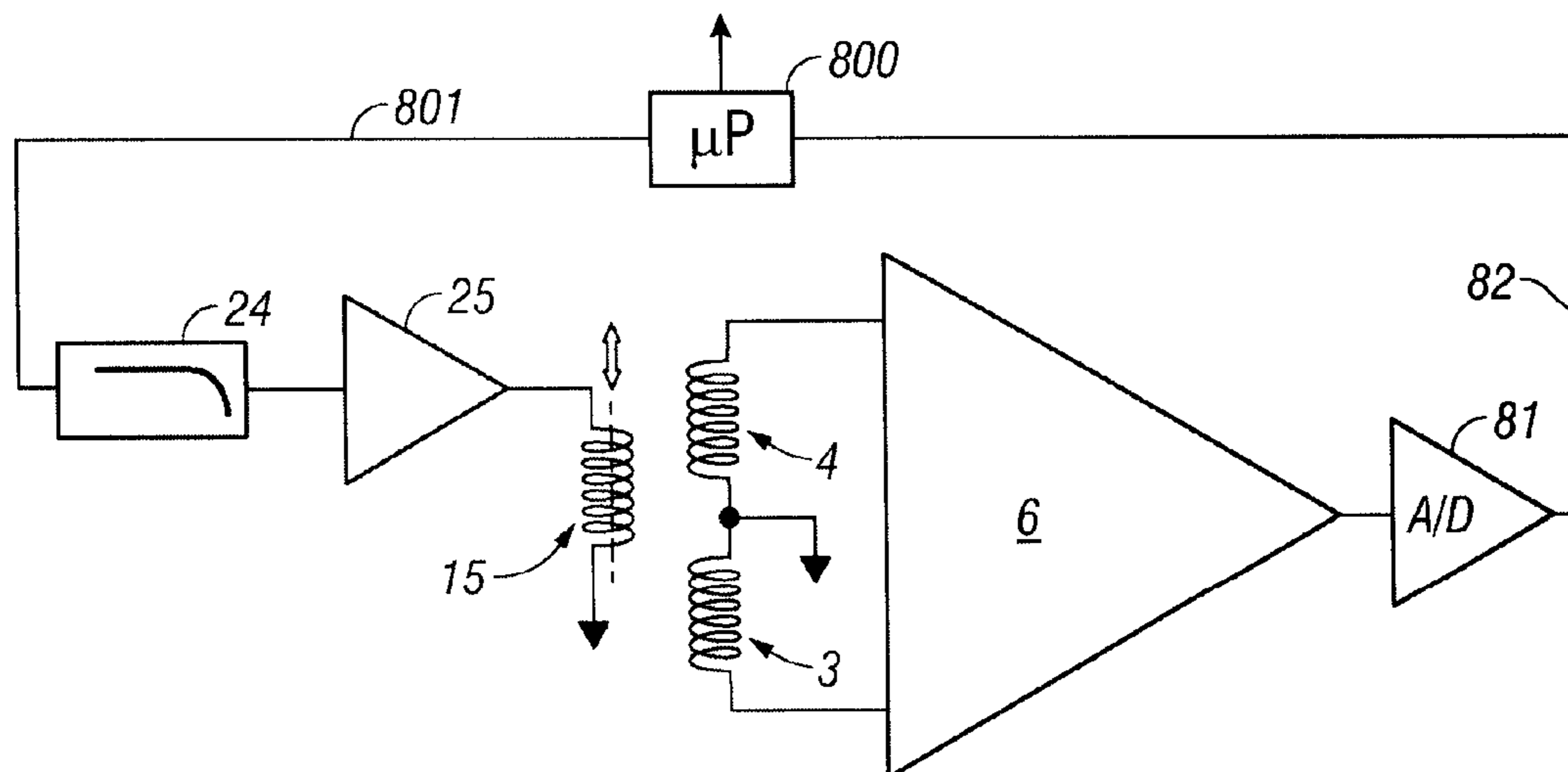
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(57) **ABSTRACT**

Techniques for coupling with devices that convert displacements into differential voltages and improve the sensitivity of such devices. The disclosed system improves the accuracy and resolution of a transducers such as an LVDT by converting certain parts of the circuit to a digital circuit. One embodiment uses a processor, although other digital processing circuitry may also be used.

20 Claims, 2 Drawing Sheets



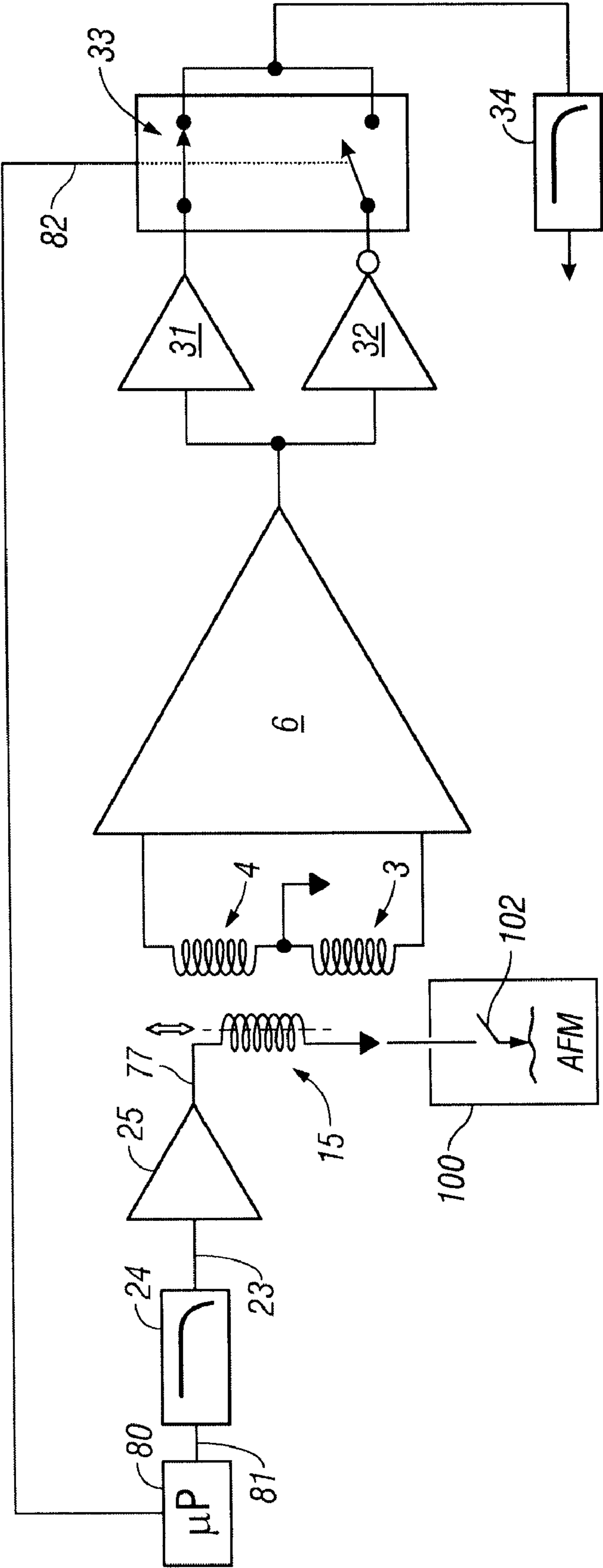


FIG. 1

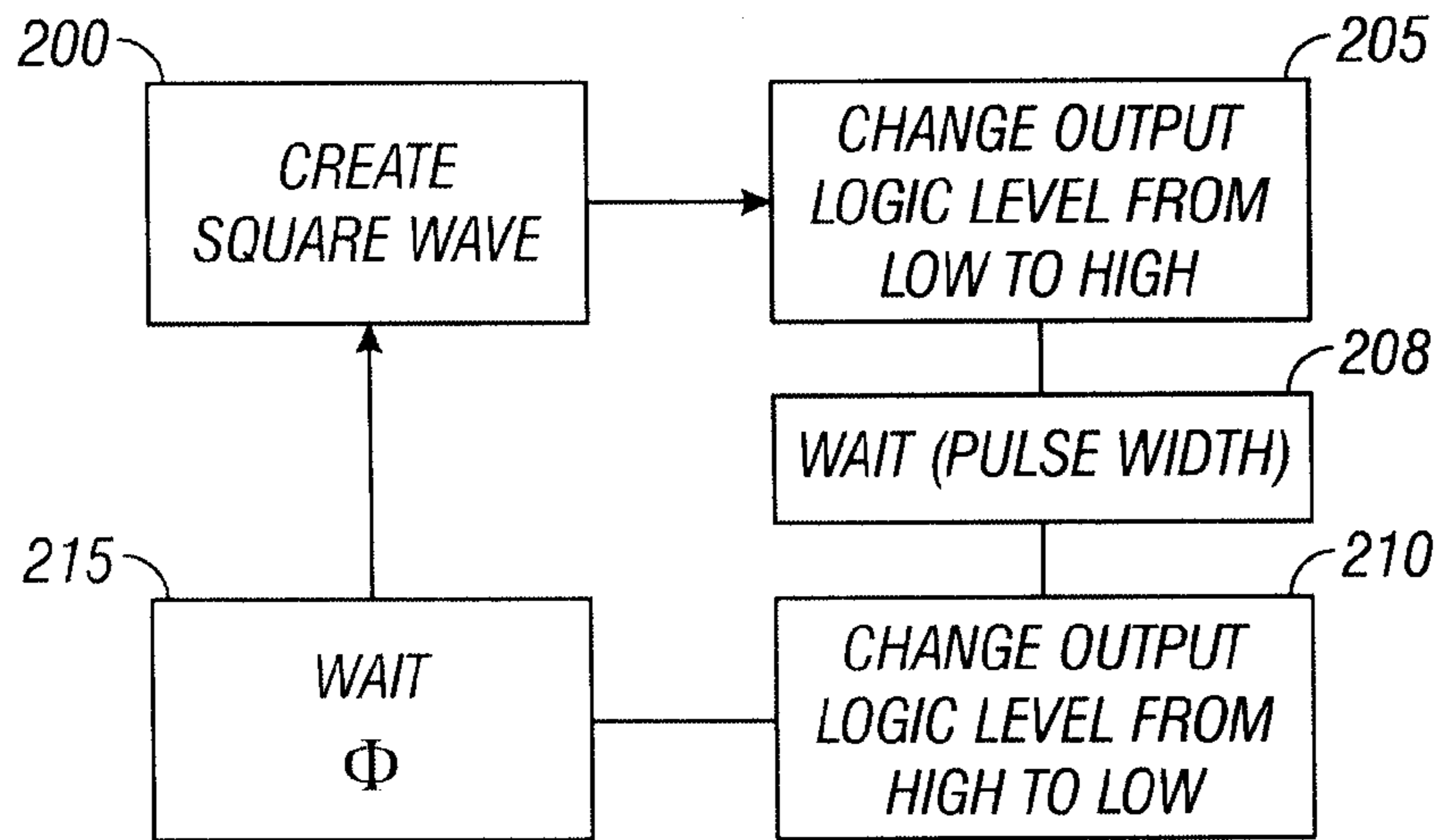


FIG. 2

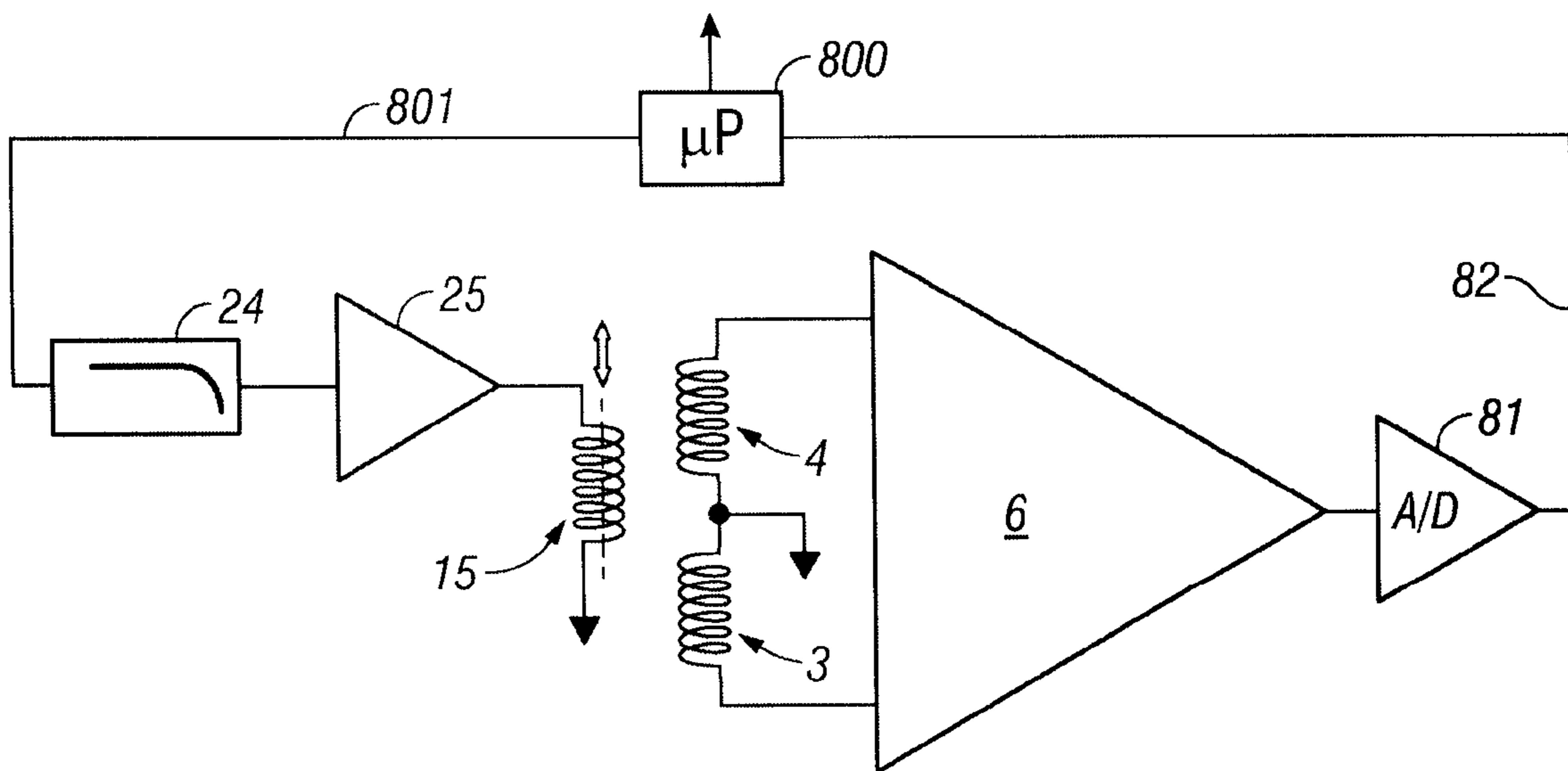


FIG. 3

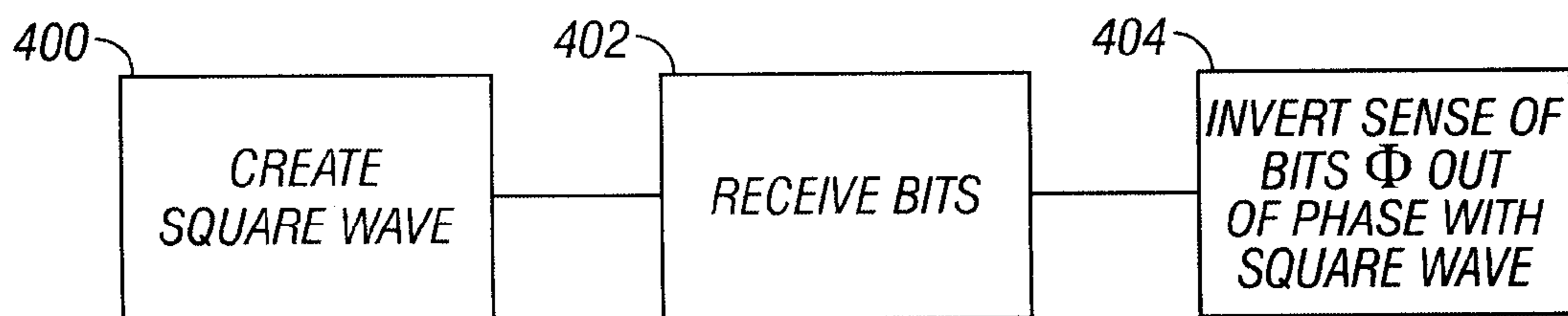


FIG. 4

LINEAR VARIABLE DIFFERENTIAL TRANSFORMER WITH DIGITAL ELECTRONICS

CROSS-REFERENCE TO RELATED APPLICATION

This application claims priority to U.S. Provisional Application Ser. No. 60/383,384, filed on May 24, 2002.

BACKGROUND

A linear variable differential transformer (LVDT) is a position sensor that can convert mechanical displacements into differential voltages. An LVDT conventionally uses a moving part that is moved within a magnetic field created by another part. An output is produced as the positions of the elements change relative to one another.

One kind of LVDT is described in applicant's co pending application Ser. No. 10/016,475, entitled Improved Linear Variable Differential Transformer For High Position Measurements. However, the present system can be used with any type of transducer which operates differentially, including any LVDT, or any other differential transducer.

The accuracy of the electronics used to process the signal can greatly affect the output value which is received from the LVDT. More precise electronics will improve the resolution and accuracy of the output value.

SUMMARY

The present system teaches a differential transducer, and improved electronics which can be used for excitation and signal conditioning in the differential transducer. In an embodiment, the differential transducer is an LVDT, which is measuring the movement created by an object.

The system described herein may use digital electronics as the excitation and signal conditioning electronics and a transducer of the type disclosed herein.

In a specific embodiment, the transducer is driven by a phase shift circuit which periodically inverts phase, and a switching element, which switches a differential output in synchronism with the changing of the phase. Both the phase shift circuit, and the switching element are formed by a digital processing element, e.g., a processor. In another embodiment, a digital square wave oscillator is formed by a microprocessor which digitally generates primary and reference waveforms for the transducer. This may substantially increase the flexibility and sensitivity of the transducer.

BRIEF DESCRIPTION OF THE DRAWINGS

These and other aspects will now be described in detail with reference to the accompanying drawings, in which:

FIG. 1 shows a first embodiment which produces first and second out of phase square waves using a digital processor, which square waves are used for driving excitation and reading of the waveforms;

FIG. 2 shows a flowchart of operation of the processor of the first embodiment;

FIG. 3 shows a second embodiment in which a digital processor is used to generate a reference wave and to digitally phase shift the output; and

FIG. 4 shows a flowchart of operation of the processor of FIG. 3.

DETAILED DESCRIPTION

FIG. 1 shows an embodiment. A differential transducer, here an LVDT, produces an output signal having a magnitude

related to an amount of movement in a linear direction. The transducer is formed to exploit changes of inductances between a moving primary and two secondaries, changing as a function of position between these. The output of this device is a signal which is proportional to the position of the moving primary coil **15**. This LVDT may be used for converting motion into voltage (or voltage into motion) and as such may be used as a number of different applications. Preferably, however, the transducer is used for high precision applications. For example, this may be used to carry out precision force measurements, for example, in an AFM **100** by measuring the deflection of a flexible cantilever **102** with a sharp tip as it pushes or pulls on a surface. The transducer may be used in making force measurements, again, for example, using a cantilever such as a silicon cantilever. The system may also be used for surface profiling, in which case a sharp tip attached to a moving stylus is pivoted around a jewel. Another application may use the system as part of a profilometer, both as a sensor and otherwise. Yet another application may be as part of an atomic force microscope, such as described in applicant's co-pending application or in U.S. Pat. No. RE34,489. The system may also be used as part of a molecular force probe. This system may be ideal for devices that convert very small mechanical displacements, for example as small as subnanometer level (<1 nm), into these differential voltages. While the embodiment describes a linear variable differential transformer or LVDT, this system may also be used with the capacitive-based sensor. In addition to the applications described above, this system may also be used in molecular force measurements, manipulation technology, lithographic manufacturing, nanometer scale surface profiling, and in many different aspects of nanotechnology.

In the embodiment of FIG. 1, a digitally controlled microprocessor **80** produces a square wave output **81** based on stored instructions, which will control the periodic phase inversion in the transducer. The instructions may be stored in a memory, or may be embedded within the processor itself. The square wave output is filtered by filter **24** in order to produce a sine wave **23**. The filter **24** may be a low pass filter that effectively removes all harmonics of the square wave above the fundamental. Moreover, the filter is optimized for stability with respect to variations in temperature. Hence, the sine wave which is produced may be substantially pure. The sine wave **23** is amplified and/or buffered by current buffer **25** to produce sine wave **77**. The output sine wave **77** is applied to the primary **15** of the transducer.

The sine wave **77** which is applied to the primary may be a substantially perfect frequency and amplitude and virtually noise free. Any defects may be extremely important since any noise or frequency or amplitude instability in the drive can appear in the demodulated output signal. In the embodiment shown in FIG. 1, the primary moves relative to the secondary, however it should be understood that the primary can be stationary with the secondary instead moving.

The movement of the primary induces an induced current into the secondary **3, 4** which is amplified by the differential amplifier **6** and output. The differential amplifier may be a low noise or differential amplifier which is adapted for coupling to a low impedance input source such as a coil.

The output of the differential amplifier is connected to a buffer amplifier **31** and to an inverting buffer amplifier **32**. An analog switch **33** selects one of the two outputs respectively from the buffer amplifier **31** or **32**. The analog switch is controlled out of phase with the input drive to the primary of the LVDT. In this way, the output signal is selected synchronously with the phase reversal to the primary input.

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The output of buffer amplifier 31 which is fed into the normally closed input of an analog switch 33. The output of inverting buffer amplifier 32 is coupled to the normally open input of the switch 33. The analog switch is controlled by an inversion waveform, which may be a square wave which is also produced by the microprocessor 80. This square wave may be shifted by any desired amount relative to the phase reversal square wave 81, by appropriate programming of the microprocessor 80. Moreover, the arrangement of elements 31 and 32 and 33 may be reversed so long as the two parts of this switch are set such that one is open while the other is closed.

Both the square wave driving the primary 15, and also the square wave driving the analog switch 33, are controlled by the processor. In this way, the system uses a single microprocessor to generate an input phase inversion signal for the differential transducer and also to generate an output phase inversion operation for the same differential transducer. The two square waves can be shifted relative to one another. Either the output square wave 82 driving the analog switch can be shifted relative to the primary square wave 81, or vice versa; all that matters is that the relative phase of the primary drive in the reference are adjustable relative to one another.

An important feature of the present system is based on the inventor's recognition that a microprocessor has the capacity to generate a substantially pure and precisely shifted square wave. The square waves may be otherwise identical other than their phase. This may substantially increase the flexibility in sensitivity of electronics as disclosed. Moreover, this may result in a smaller parts count, since the same processor creates two different waveforms.

In one embodiment, the opening and closing of the two parts of switch 33 may occur 90° out of phase relative to the output signal from the amplifier 6.

The output of the analog switch 33 is fed to a stable low noise low pass filter 34 that produces a signal that is proportional to the position of the moving primary coil 15.

The microprocessor 80 may be any kind of processor including a microcontroller, digital signal processor, reconfigurable logic, or any other type of controllable processing device. The processor 80 may be controlled according to the flowchart of FIG. 2.

At 200, the system operates to create a first square wave. This is done by changing the output logic level from low to high at 205. In this way, the processor produces an output transition forming the first part of the square wave. The processor then waits, during which the duration of the pulse is formed, at 208. The logic level remains high during the waiting. At 210, the end of the square wave is signaled, by changing the output level from high to low. This completes the formation of the first square wave.

A second square wave is created after a phase shift Φ . The system waits for a time Φ at 215, and then proceeds to create another square wave using the same techniques as described above.

A second embodiment is shown in FIG. 3. This embodiment uses a similar basic layout to the system shown in FIG. 1, however operates using a digital phase shift.

The FIG. 3 embodiment uses the processor 800 to create the digitally created square wave, as in the first embodiment. In addition, however, the output of the differential amplifier is coupled to an A/D converter 81. The digitally-converted signal is fed back to the processor 800. The processor operates to digitally invert the output from the differential amplifier according to a phase-shifted version of the digitally created square wave. That is, in this embodiment, the processor 800 carries out the functionality of the analog switch in the first

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embodiment. This may even further decrease the part count. Also, as in the first embodiment, the system uses a single microprocessor to generate an input phase inversion signal for the differential transducer and also to generate an output phase inversion operation for the same differential transducer.

That is, the digital output 82 from the A/D converter is digitally processed by the processor 800. The processor 800 carries out the flowchart shown in FIG. 4.

At 400, the processor creates the square wave 801 which is applied to the low pass filter 24 and used in an analogous way relative to the first embodiment shown in FIG. 1. The processor 800 also receives bits from the A/D converter 81 at 402. The sense of these bits is selectively inverted at 404, in a sense that is Φ degrees out of phase with the square wave that was produced at 400. In this way, the bits are inverted in a specified sense relative to the digitally created square wave. By using a controllable processor, further accuracy in the wave may be produced, and additional advantages may be obtained. For example, the processor may be used for other functions in the circuit.

Although only a few embodiments have been disclosed in detail above, other modifications are possible. For example, while the embodiment extensively discloses use with an LVDT, this system may be used in other similar transducers which use periodic phase inversion. Also, other digital processing elements may be used. All such modifications are intended to be encompassed within the following claims, in which:

What is claimed is:

1. A system comprising:

a transducer which operates based on periodic phase inversion;

a programmable processor, which operates according to a stored program, said stored program causing said processor to produce a first waveform based on stored instructions, wherein said first waveform is a square wave produced by a first instruction to produce a rising edge of the square wave, and a second instruction to produce a falling edge of the square wave, and further comprising a low pass filter which filters all but a fundamental frequency of said square wave to produce a substantially pure sine wave that is based on said stored instructions, and using said sine wave to drive said transducer, wherein the stored program said processor to create and output a selectively inverting signal that is selectively inverted relative to an output of said transducer at a timing that is synchronized to an operation of said transducer and phase shifted relative to said operation of said transducer.

2. A system as in claim 1, further comprising an A/D converter, wherein the output of the transducer is a digital output generated by the A/D converter which converts an output of the transducer into the digital output.

3. A system as in claim 1, wherein said transducer is a linear variable differential transformer.

4. A system as in claim 3, further comprising a cantilever element, coupled to said linear variable differential transformer, such that said linear variable differential transformer is moved by movements of said cantilever.

5. A system as in claim 1, wherein said transducer is a transducer which exploits change of inductances between a primary and two secondaries of a transformer.

6. A system as in claim 5, wherein said transducer is a transducer producing outputs indicative of movements which are less than 1 nm.

7. A system as in claim 1, wherein said stored program causes said processor to create said inverting signal based on

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waiting after at least one portion of said first waveform, to create and output from the processor a phase-shifted version of said output of said transducer.

8. A method, comprising:

producing a drive signal for a differential transducer using a digitally controllable processor, wherein said producing said drive signal comprises producing a square wave using said processor to execute a first instruction to produce a rising edge, and a second instruction to produce a falling edge, and then low pass filtering all but a fundamental frequency of said square wave to produce a substantially pure sine wave based on said first and second instructions; and also using said digitally controllable processor to invert an output of the differential transducer at a timing that is synchronized and phase shifted relative to said drive signal after the output of the transducer is received by the processor, and wherein said using said digitally controllable processor to invert the output of the differential transducer comprises using the processor to execute instructions which causes waiting a time amount that is based on said phase shift, to create a selectively inverted output signal.

9. A method as in claim **8**, wherein said using said digitally controllable processor to invert said output of the differential transducer comprises executing instructions in said digitally controllable processor to produce the output signal having a specified phase relationship with said drive signal.

10. A method as in claim **9**, wherein said specified phase relationship is substantially 90° out of phase.

11. A method as in claim **8**, wherein said using said digitally controllable processor to invert said output of the differential transducer comprises digitally inverting specified portions of the output of the transducer.

12. A method as in claim **11**, wherein the output of the transducer is received by the processor, and the output of the

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transducer is a digital output created by analog to digital converting an output of the transducer by way of an A/D converter.

13. A method as in claim **8**, wherein said using the digitally controllable processor to invert the output comprises creating a specified phase relationship with said drive signal.

14. A method as in claim **8**, further comprising using said differential transducer to convert motion into voltage.

15. A method as in claim **14** wherein said motion can be resolved to a resolution of at least 1 nm.

16. A method as in claim **14**, wherein said motion is motion of a cantilever which measures characteristics of a surface.

17. A method as in claim **14**, wherein said motion is part of an atomic force microscope.

18. A method, comprising:

using a single processor to generate an input drive signal for a differential transducer, and also using the same single processor to digitally invert and output an output signal of the same differential transducer at a timing that is synchronized by instructions in said single processor relative to said input drive signal, and is phase shifted relative to said input drive signal, based on stored instructions being executed on said processor.

19. A method as in claim **18**, wherein said using the same single processor to digitally invert and output an output signal of the same differential transducer comprises selectively inverting the output signal of the transducer based upon the drive signal.

20. A method as in claim **18**, wherein the digital inversion performed by the processor is based upon waiting after at least a one portion of the first waveform, to output from the processor a phase-shafted version of said output of said transducer.

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