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**Smith**

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(54) **BACKSIDE CONTACT SOLAR CELL WITH FORMED POLYSILICON DOPED REGIONS**

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This patent is subject to a terminal disclaimer.

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**H01L 31/00** (2006.01)

(52) **U.S. Cl.** ..... **136/258**; 136/261; 136/265

(58) **Field of Classification Search** ..... 136/252, 136/258, 261, 265

See application file for complete search history.

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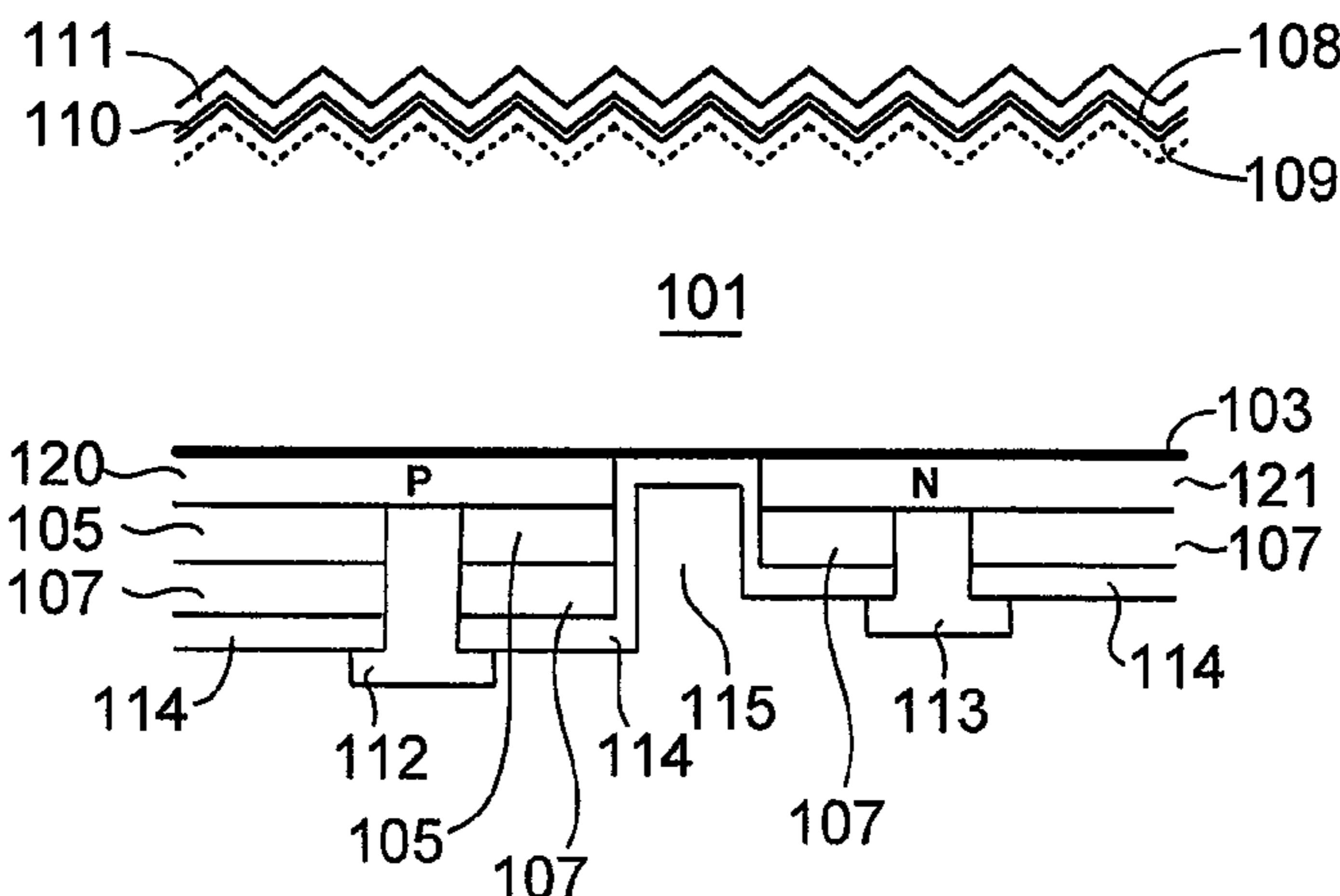
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(57) **ABSTRACT**

A solar cell includes abutting P-type and N-type doped regions in a contiguous portion of a polysilicon layer. The polysilicon layer may be formed on a thin dielectric layer, which is formed on a backside of a solar cell substrate (e.g., silicon wafer). The polysilicon layer has a relatively large average grain size to reduce or eliminate recombination in a space charge region between the P-type and N-type doped regions, thereby increasing efficiency.

**7 Claims, 5 Drawing Sheets**



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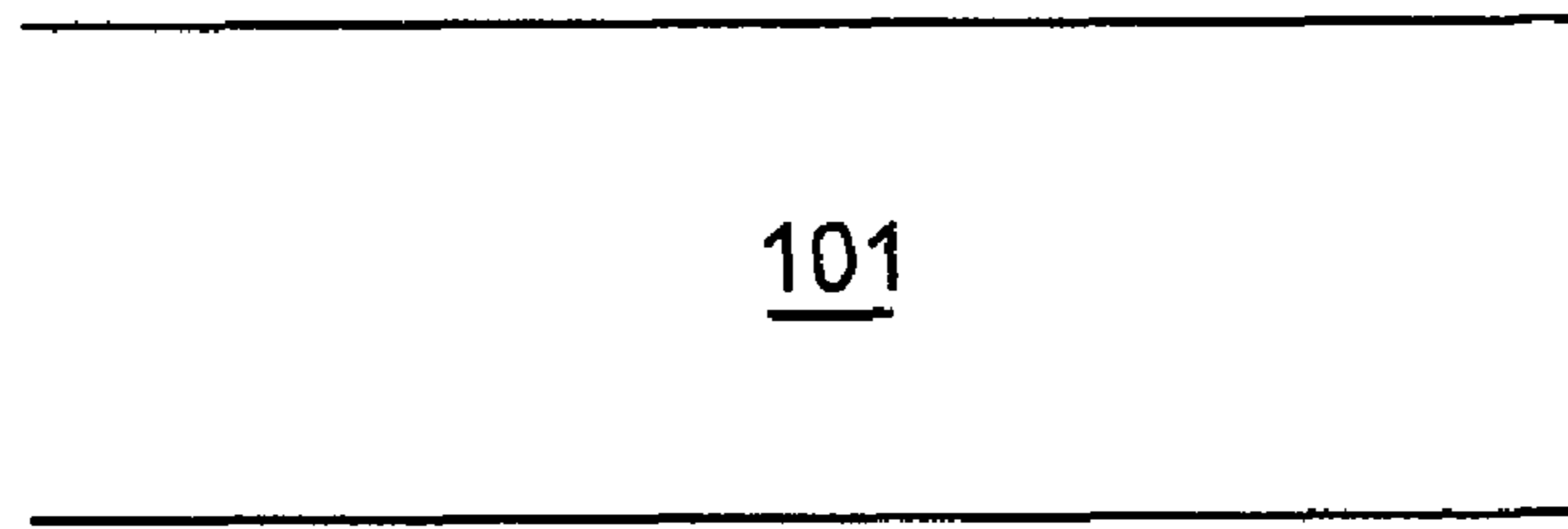


FIG. 1

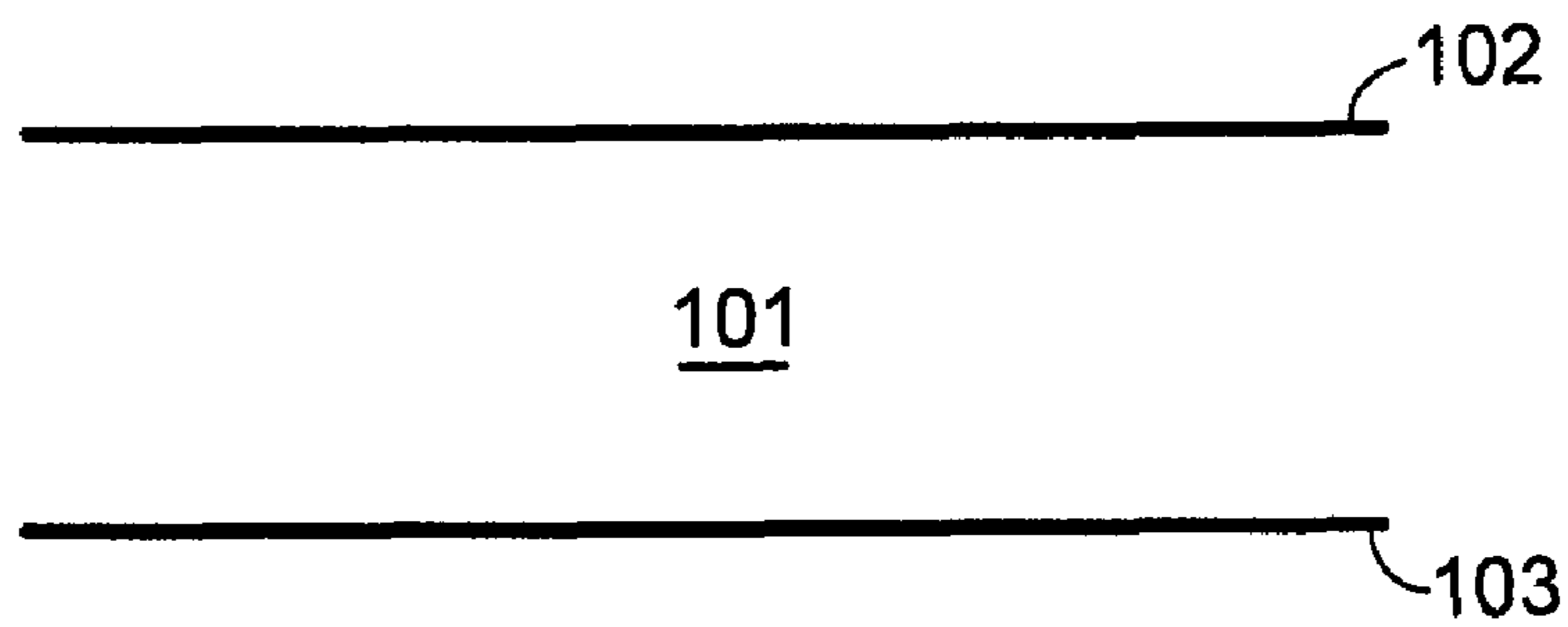


FIG. 2

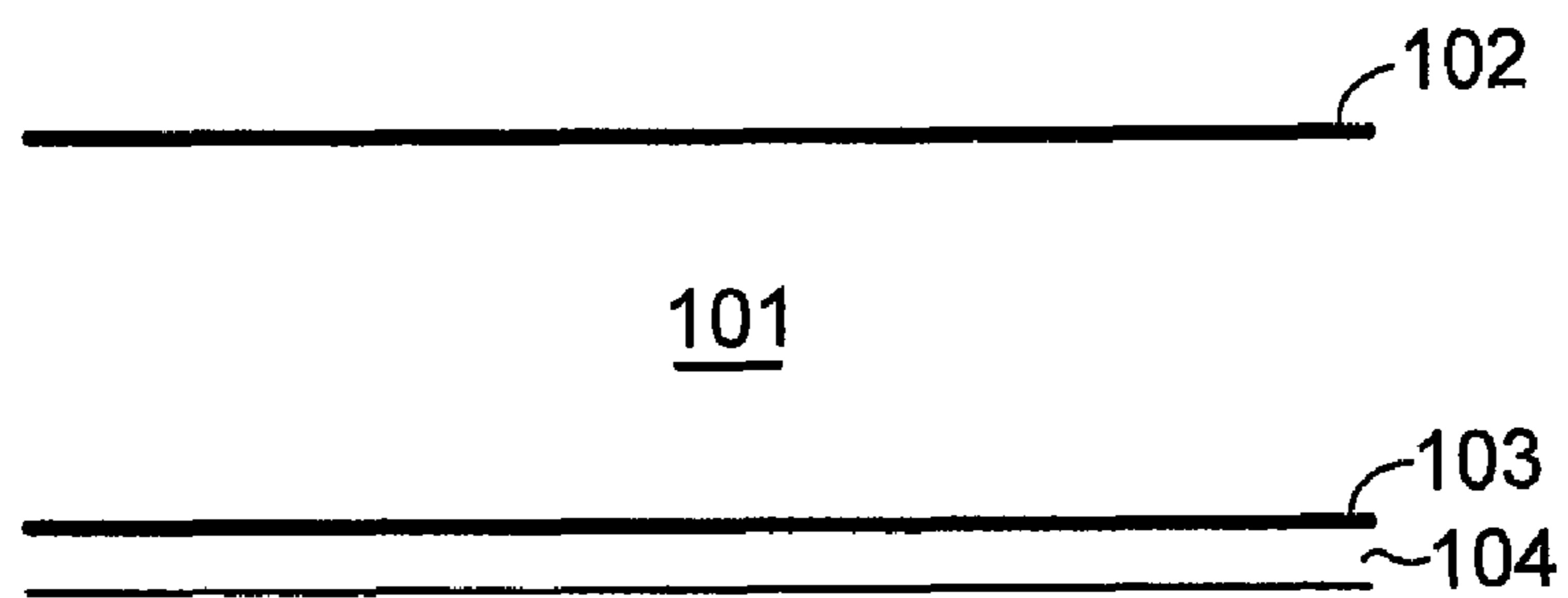


FIG. 3

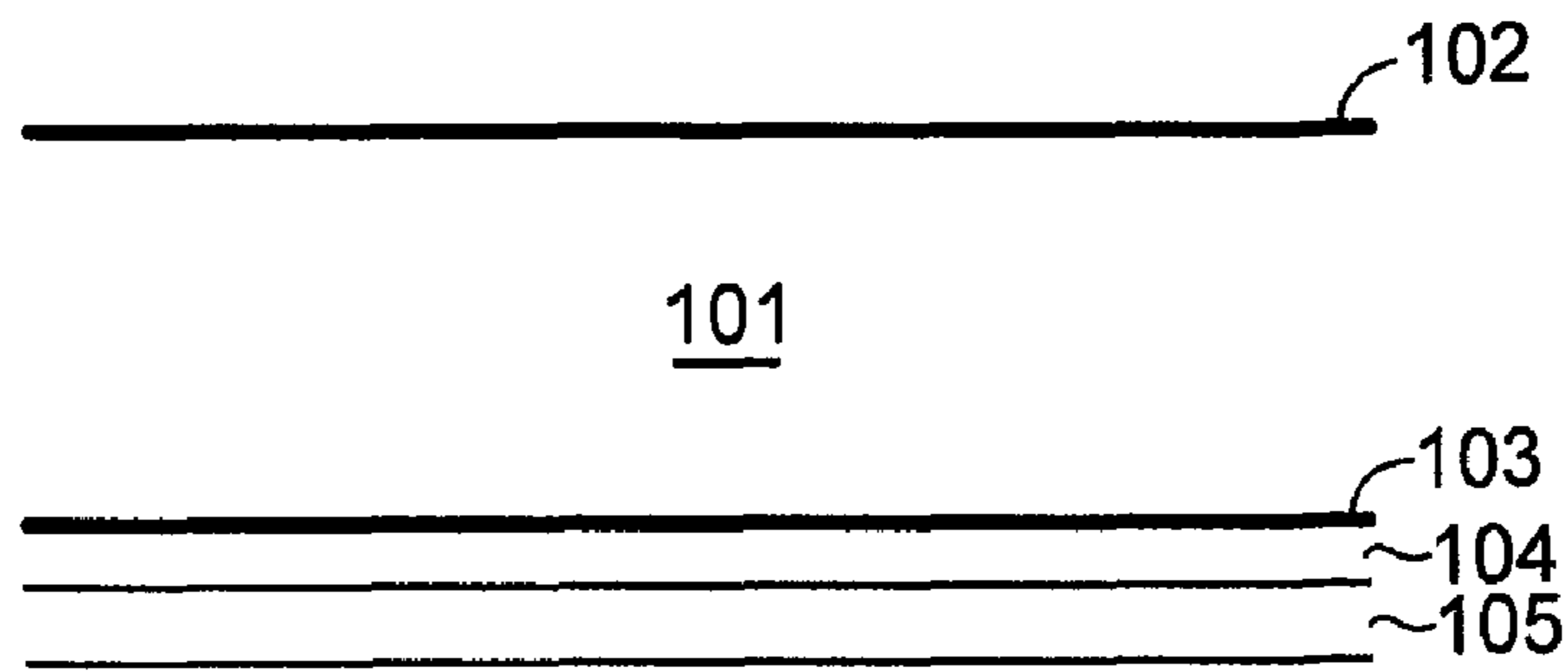


FIG. 4

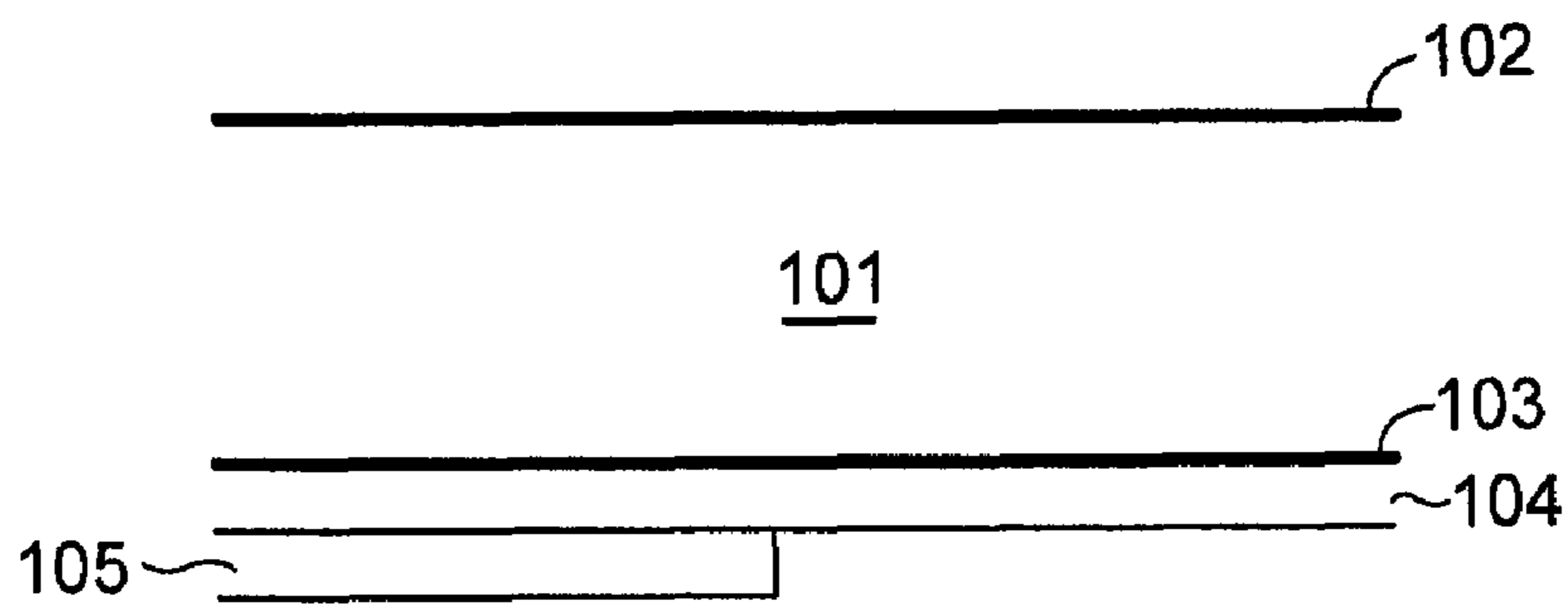


FIG. 5

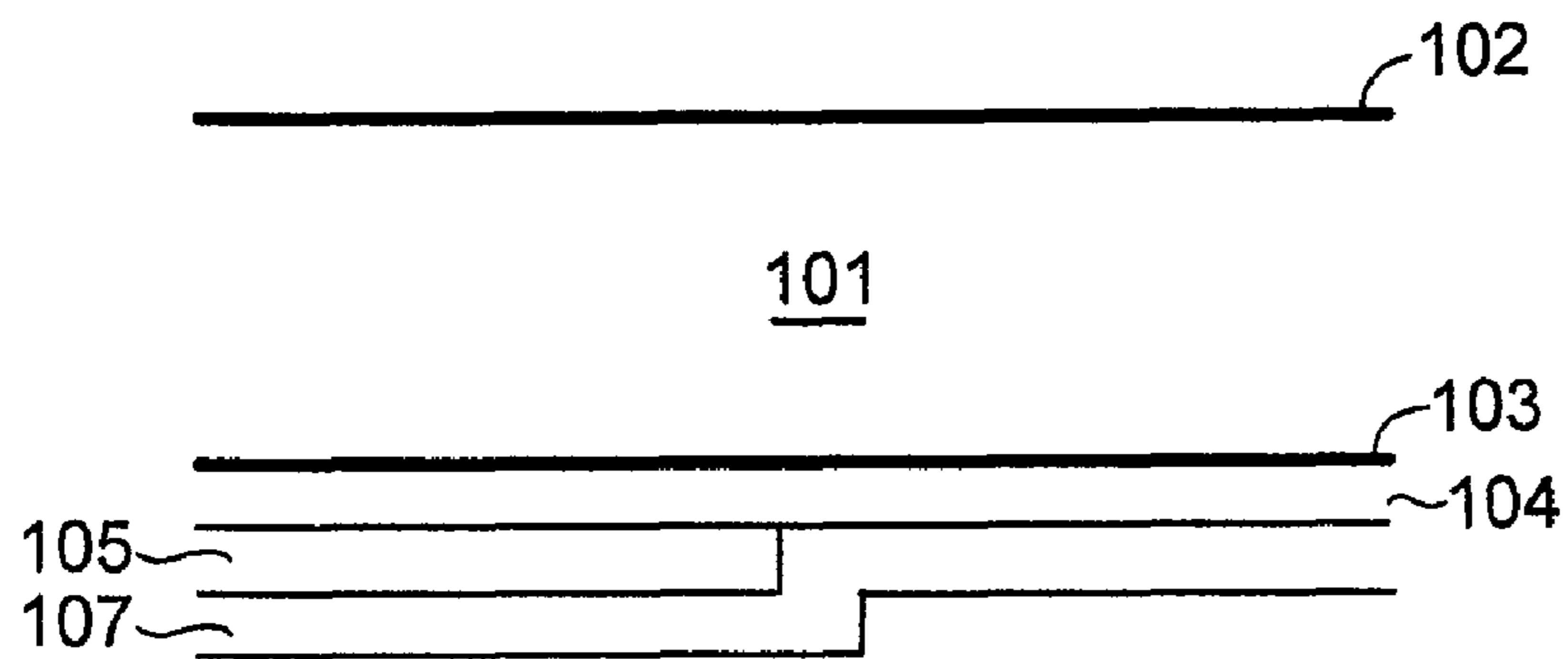


FIG. 6

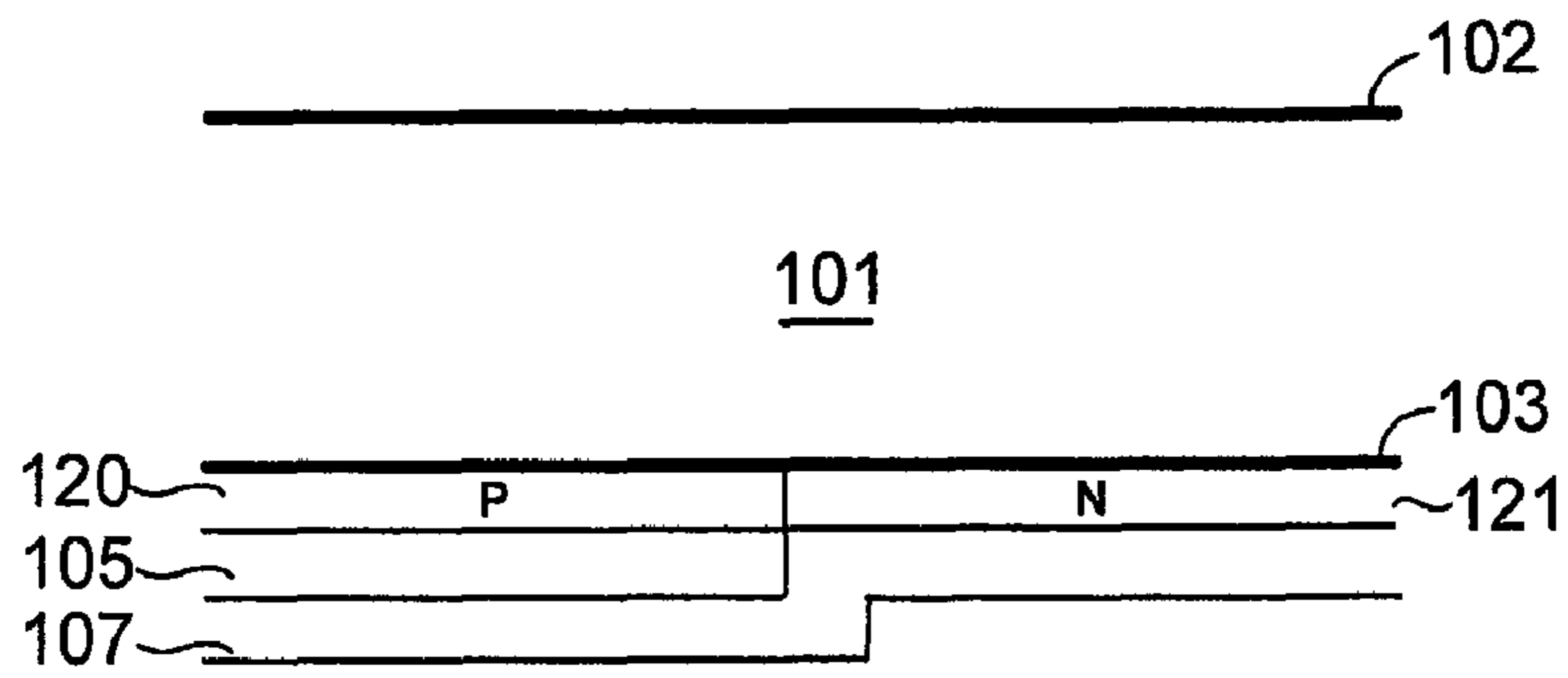


FIG. 7

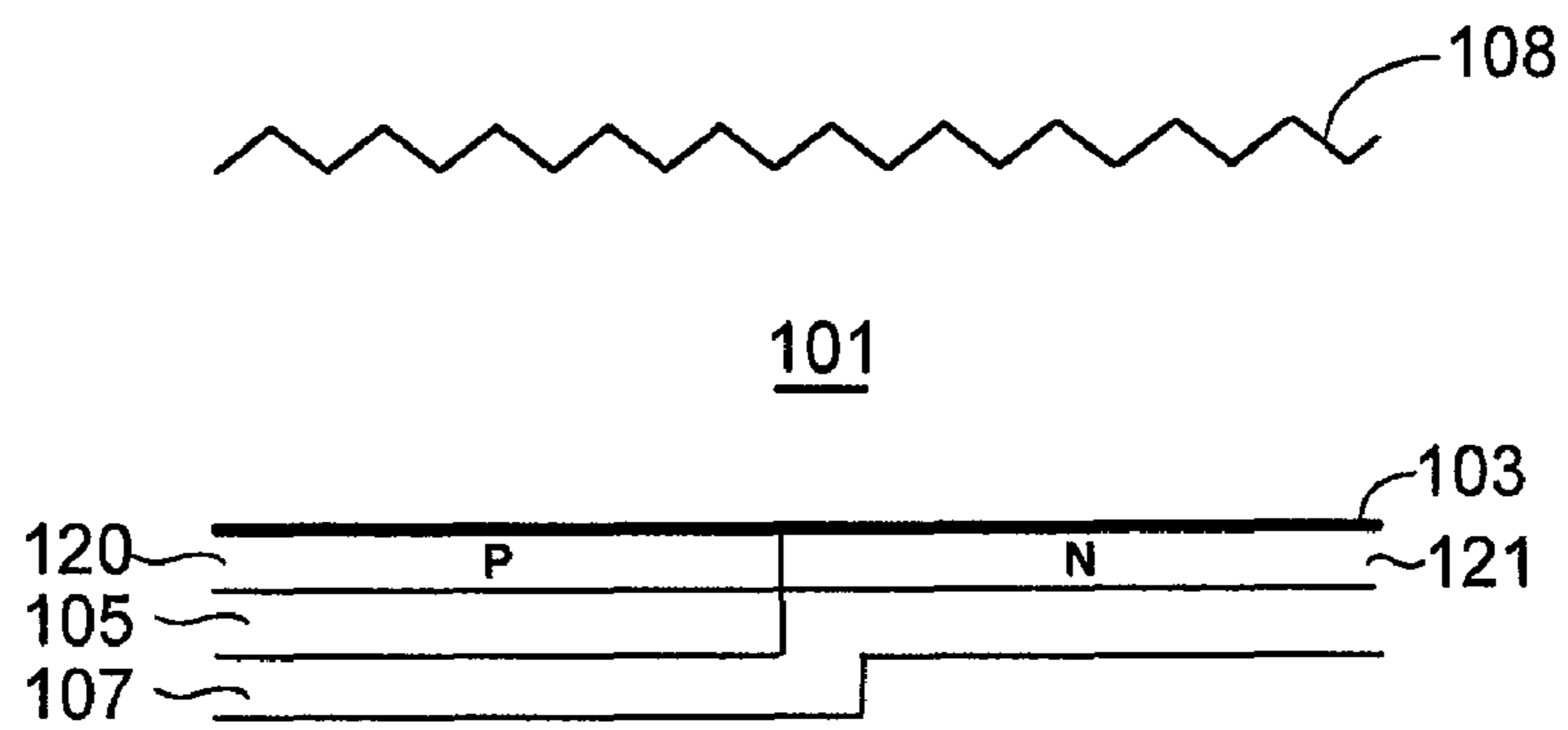


FIG. 8

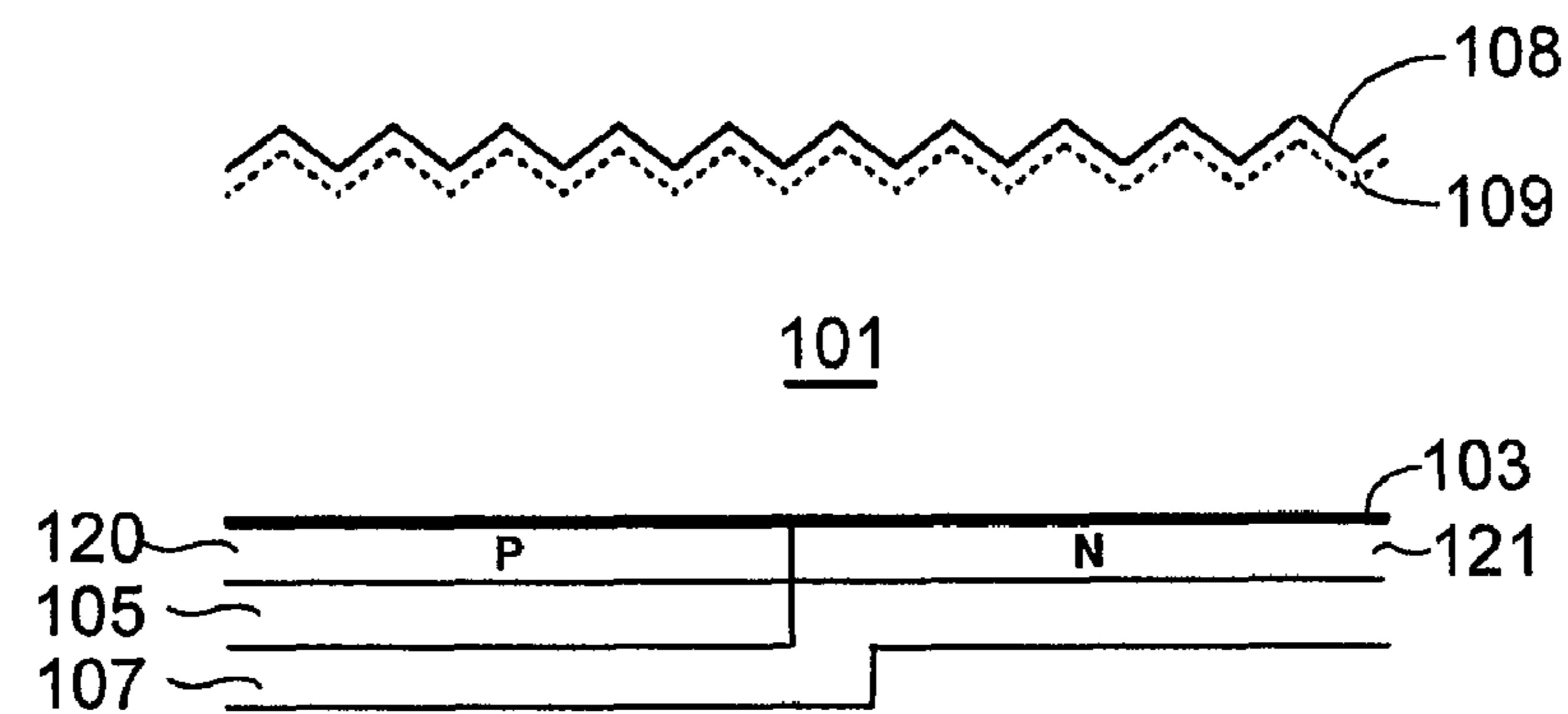


FIG. 9

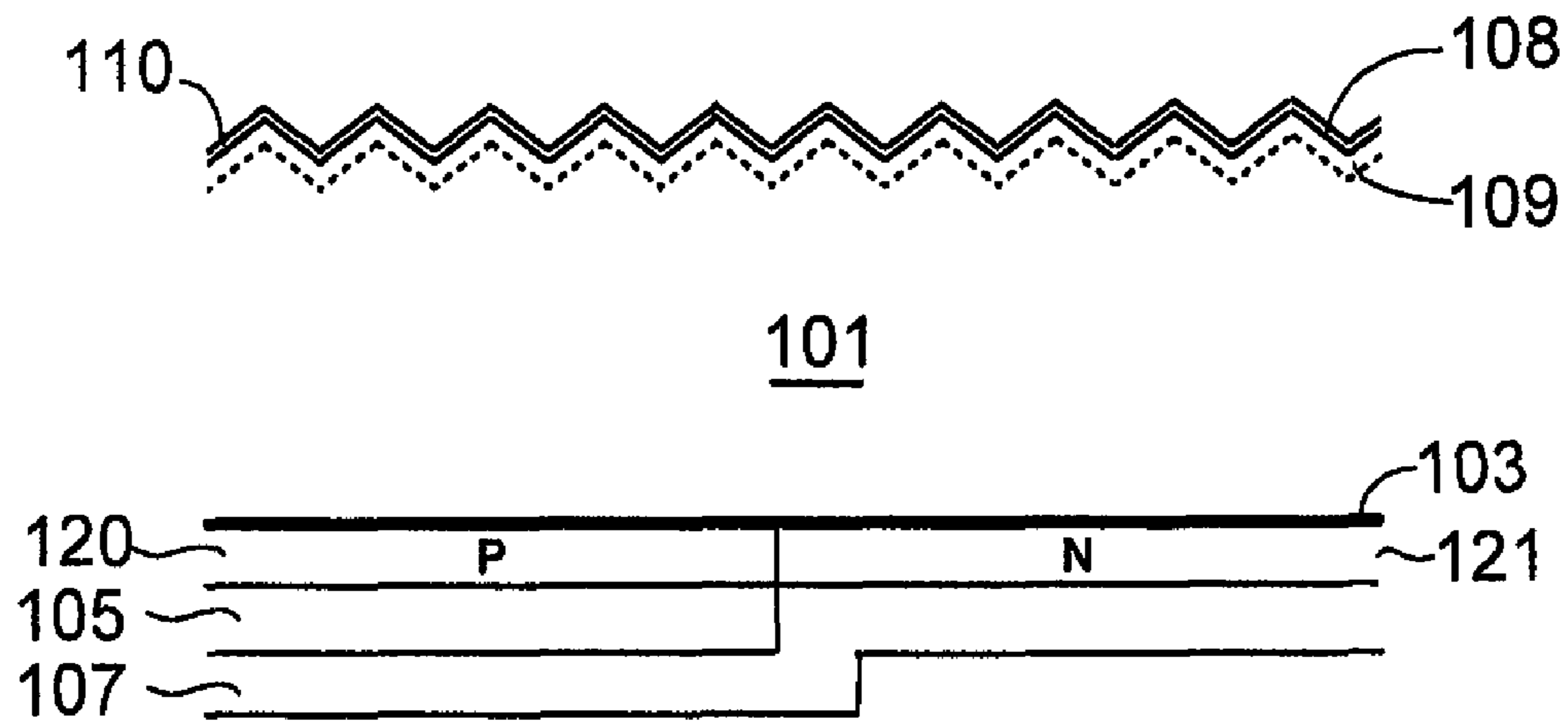


FIG. 10

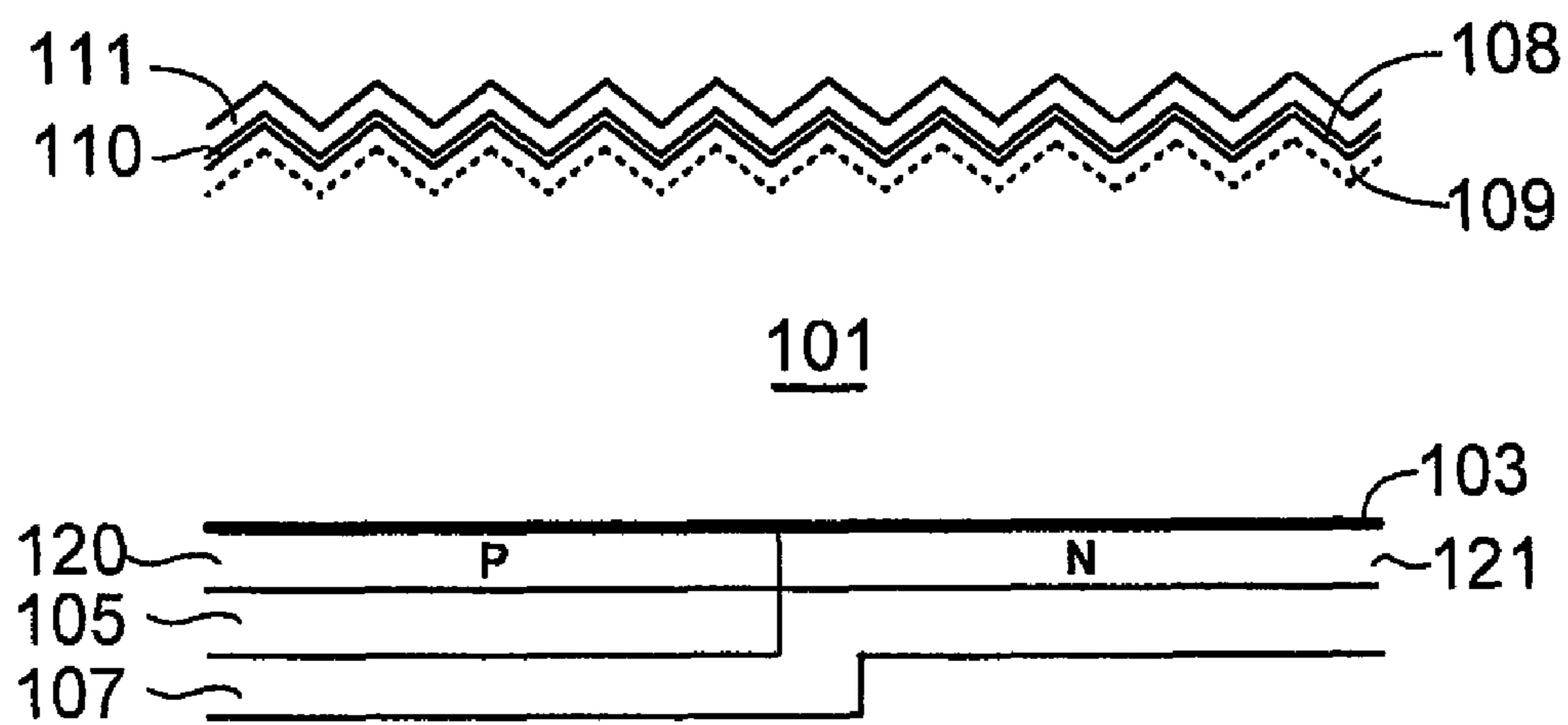


FIG. 11

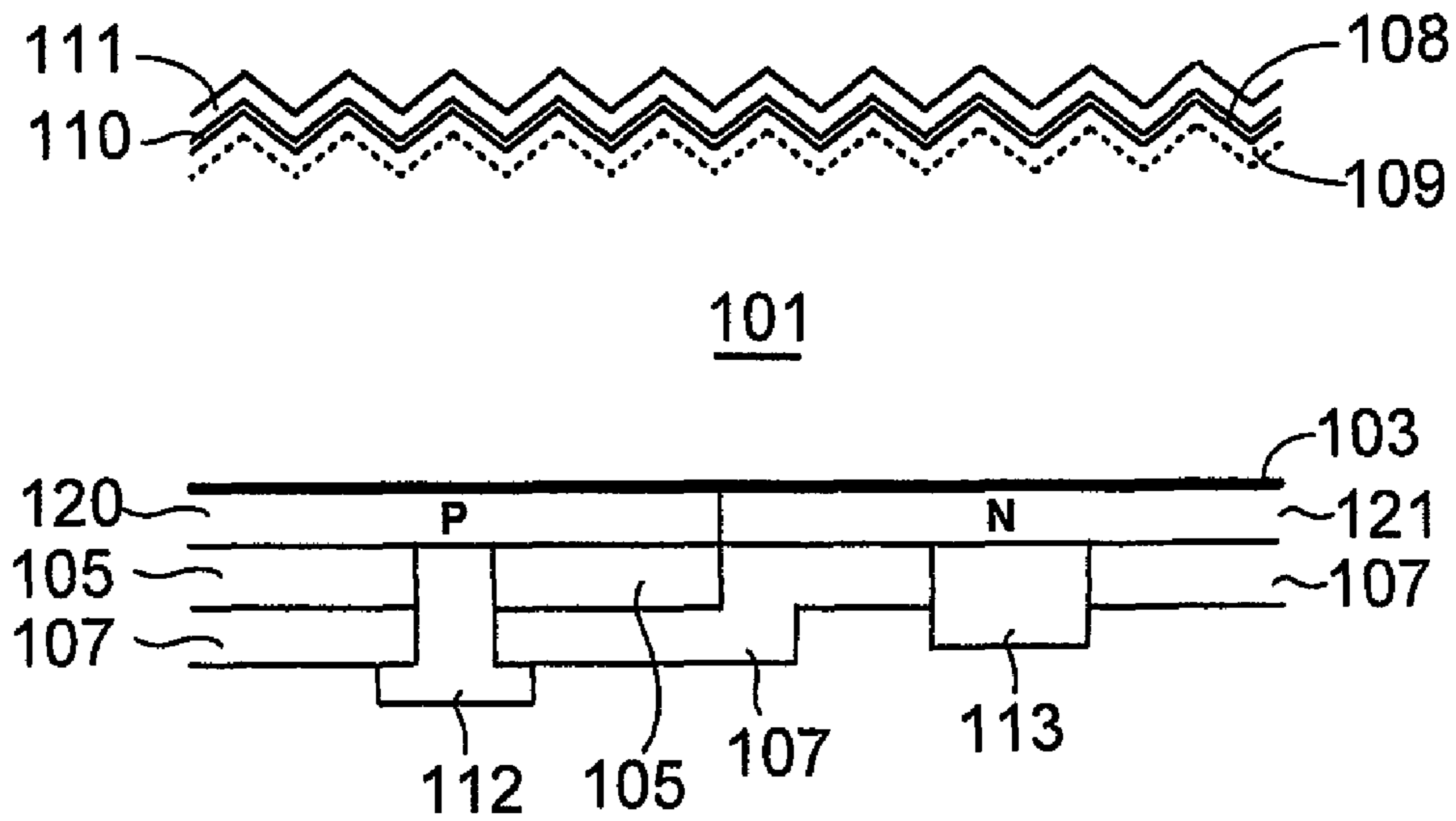


FIG. 12

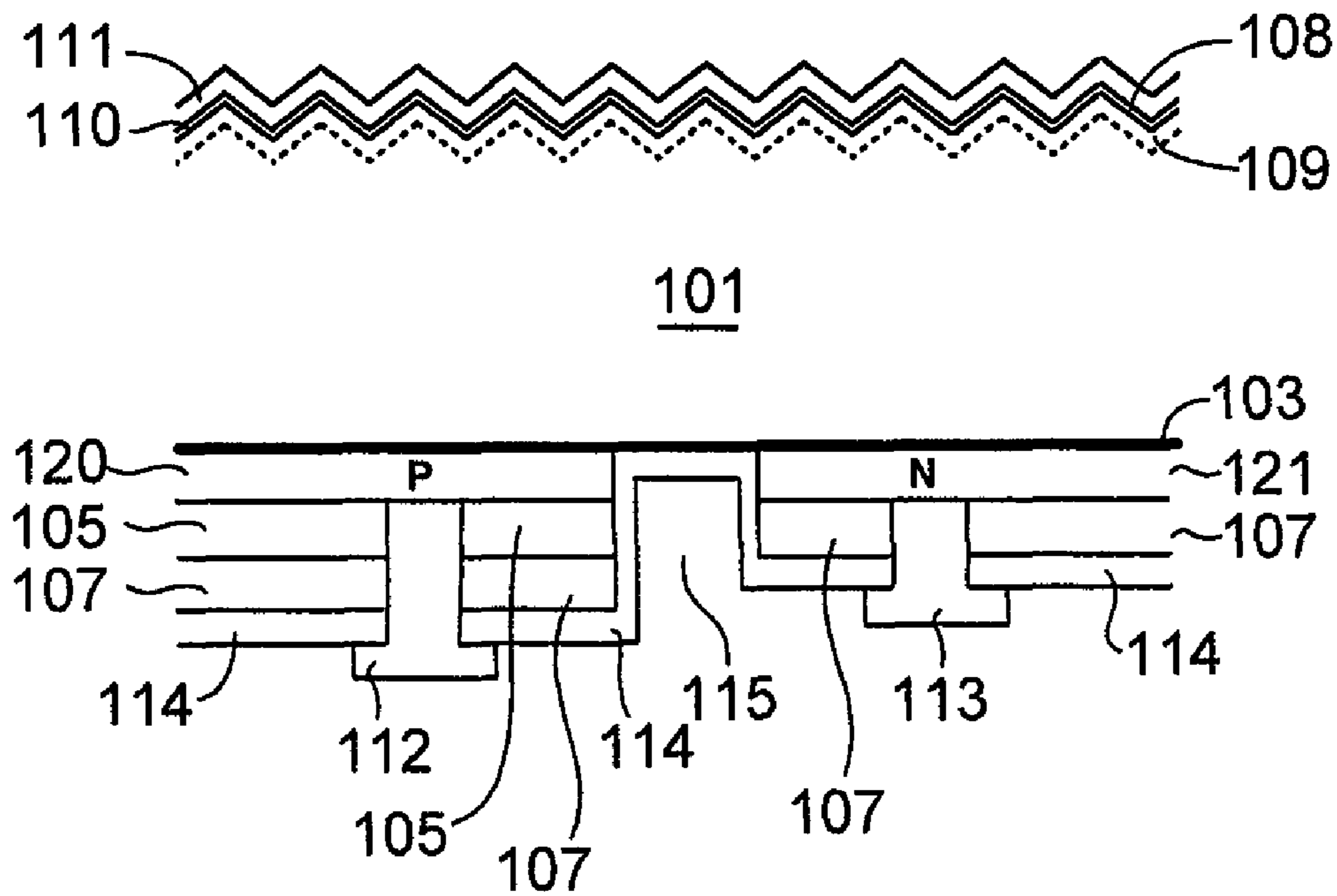


FIG. 13

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## BACKSIDE CONTACT SOLAR CELL WITH FORMED POLYSILICON DOPED REGIONS

### CROSS-REFERENCE TO RELATED APPLICATION

This application claims the benefit of U.S. Provisional Application Ser.No. 61/119,955, filed on Dec. 4, 2008, which is incorporated herein by reference in its entirety.

### STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

The invention described herein was made with Governmental support under contract number DE-FC36-07GO17043 awarded by the United States Department of Energy. The Government may have certain rights in the invention.

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The present invention relates generally to solar cells, and more particularly but not exclusively to solar cell fabrication processes and structures.

#### 2. Description of the Background Art

Solar cells are well known devices for converting solar radiation to electrical energy. They may be fabricated on a semiconductor wafer using semiconductor processing technology. A solar cell includes P-type and N-type doped regions. Solar radiation impinging on the solar cell creates electrons and holes that migrate to the doped regions, thereby creating voltage differentials between the doped regions. In a backside contact solar cell, both the doped regions and the interdigitated metal contact fingers coupled to them are on the backside of the solar cell. The contact fingers allow an external electrical circuit to be coupled to and be powered by the solar cell.

Efficiency is an important characteristic of a solar cell as it is directly related to the solar cell's capability to generate power. Accordingly, techniques for increasing the efficiency of solar cells are generally desirable. The present invention allows for increased solar cell efficiency by providing processes for fabricating novel solar cell structures.

### SUMMARY

A solar cell includes abutting P-type and N-type doped regions in a contiguous portion of a polysilicon layer. The polysilicon layer may be formed on a thin dielectric layer, which is formed on a backside of a solar cell substrate (e.g., silicon wafer). The polysilicon layer has a relatively large average grain size to reduce or eliminate recombination in a space charge region between the P-type and N-type doped regions, thereby increasing efficiency.

These and other features of the present invention will be readily apparent to persons of ordinary skill in the art upon reading the entirety of this disclosure, which includes the accompanying drawings and claims.

### DESCRIPTION OF THE DRAWINGS

FIGS. 1-12 show sectional views schematically illustrating the fabrication of a solar cell in accordance with an embodiment of the present invention.

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FIG. 13 schematically shows a cross-section of a solar cell in accordance with another embodiment of the present invention.

The use of the same reference label in different drawings indicates the same or like components. The figures are not drawn to scale.

### DETAILED DESCRIPTION

In the present disclosure, numerous specific details are provided, such as examples of materials, process parameters, process steps, and structures, to provide a thorough understanding of embodiments of the invention. Persons of ordinary skill in the art will recognize, however, that the invention can be practiced without one or more of the specific details. In other instances, well-known details are not shown or described to avoid obscuring aspects of the invention.

In solar cells with P-type and N-type doped regions in the substrate, the P-type and N-type doped regions may be formed with separate or abutting perimeters. The inventor discovered, however, that this is not true with polysilicon doped regions because recombination in the space charge region where the polysilicon doped regions touch is very high due to the lifetime of charge carriers in the polysilicon being very low. That is, the inventor discovered that touching polysilicon doped regions can adversely affect efficiency. One way of eliminating or reducing this loss mechanism is to physically separate polysilicon P-Type and N-type doped regions with a trench as described in U.S. Provisional Application No. 61/060,921, entitled "Trench Process and Structure for Backside Contact Solar Cells with Polysilicon Diffusion Regions," filed by the inventor on Jun. 12, 2008. Another way, which does not necessarily involve forming a trench between the doped regions, is disclosed herein. As will be more apparent below, embodiments of the present invention may also be used in conjunction with a trench depending on the application.

FIGS. 1-12 show sectional views schematically illustrating the fabrication of a solar cell in accordance with an embodiment of the present invention. FIGS. 1-12 show sequential processing of a wafer to a solar cell. It is to be understood, however, that some of the process steps may be performed out of sequence or not at all depending on implementation.

A substrate **101** is prepared for processing into a solar cell by undergoing a damage etch step (FIG. 1). The substrate **101** comprises an N-type silicon wafer in this example, and is typically received with damaged surfaces due to the sawing process used by the wafer vendor to slice the substrate **101** from its ingot. The substrate **101** may be about 100 to 200 microns thick as received from the wafer vendor. In one embodiment, the damage etch step involves removal of about 10 to 20  $\mu\text{m}$  from each side of the substrate **101** using a wet etch process comprising potassium hydroxide. The damage etch step may also include cleaning of the substrate **101** to remove metal contamination.

Thin dielectric layers **102** and **103** are formed on the front and back surfaces, respectively, of the substrate **101** (FIG. 2). The thin dielectric layers may comprise silicon dioxide thermally grown to a thickness less than or equal to 40 Angstroms (e.g., between 5 to 40 Angstroms, preferably 20 Angstroms) on the surfaces of the substrate **101**. The front surface of the substrate **101** and materials formed thereon are referred to as being on the front side of the solar cell because they face the sun to receive solar radiation during normal operation. Similarly, the back surface of the substrate **101** and materials formed thereon are referred to as being on the backside of the solar cell, which is opposite the front side.



A polysilicon layer **104** is formed on the thin dielectric layer **103** on the backside of the solar cell (FIG. 3). The polysilicon layer **104**, which is undoped at this stage of fabrication, may be formed to a thickness of about 1000 to 2000 Angstroms by LPCVD.

A doped silicon dioxide layer **105** is formed on the polysilicon layer **104** (FIG. 4). The doped silicon dioxide layer **105** serves as a dopant source for a subsequently formed doped region in the polysilicon layer **104**, which is a P-type doped region **120** in this example (see FIG. 7). The doped silicon dioxide layer **105** may thus be doped with a P-type dopant, such as boron. In one embodiment, the doped silicon dioxide layer **105** comprises BSG (boron-silicate-glass) formed to a thickness of about 1000 Angstroms by atmospheric pressure chemical vapor deposition (APCVD).

The doped silicon dioxide layer **105** is patterned to remain over an area of the polysilicon layer **104** where the P-type doped region **120** is to be formed (FIG. 5).

A doped silicon dioxide layer **107** is formed on the doped silicon dioxide **105** and the polysilicon layer **104** (FIG. 6). The doped silicon dioxide **107** serves as a dopant source for a subsequently formed doped region in the polysilicon layer **104**, which is an N-type doped region **121** in this example (see FIG. 7). The doped silicon dioxide **107** may thus be doped with an N-type dopant, such as phosphorus. In one embodiment, the doped silicon dioxide **107** comprises PSG (phosphosilicate glass) formed to a thickness of about 2000 Angstroms by APCVD.

A thermal drive-in step diffuses dopants from the doped silicon dioxide layer **105** and doped silicon dioxide layer **107** to the underlying polysilicon layer **104** to form the abutting P-type doped region **120** and the N-type doped region **121**, respectively, in a contiguous portion of the polysilicon layer **104** (FIG. 7). The polysilicon layer **104** has been relabeled as P-type doped region **120** and N-type doped region **121** to reflect the doped state of the polysilicon layer **104** at this stage of the process. As can be appreciated, a typical solar cell has several doped regions but only two are shown here for clarity of illustration.

The P-type doped region **120** and the N-type doped region **121** serve as formed diffusion regions on the backside of the solar cell. The P-type doped region **120** and the N-type doped region **121** are in a contiguous portion of the polysilicon layer **104** and physically abut.

In one embodiment, the thermal drive-in step is performed such that the polysilicon layer **104** is recrystallized to have a larger grain size, preferably an average grain size of at least 1 micron, more preferably at least 5 micron, and most preferably at least 10 micron. The larger grain size of the polysilicon layer **104** increases minority carrier lifetime in the polysilicon layer **104**, thereby decreasing recombination in the space charge region and improving efficiency.

The thermal drive-in step is also preferably performed such that the resulting P-type doped region **120** and N-type doped region **121** are heavily doped. The preferred drive conditions give a heavily doped, e.g., greater than  $1e^{20}cm^{-3}$ , polysilicon layer **104** that is uniform throughout the thickness of the film and has very little doping under the polysilicon, e.g., equal to or less than  $1e^{18}cm^{-3}$ .

The polysilicon layer **104** may be heavily doped and recrystallized to have larger grain size by vertical localized heating of the polysilicon layer **104** without substantially increasing surface recombination on the thin dielectric layer **103**. This vertical localized (as opposed to blanket) heating may be performed by, for example, using excimer laser annealing. An excimer laser annealing tool, such as those available from Coherent, Inc., may be used to scan the surface

of the doped silicon dioxide layer **107** of FIG. 6. The excimer laser annealing process drives dopants from the dopant sources to the polysilicon layer **104**, thereby forming the doped regions **120** and **121**.

The front side surface of the substrate **101** is randomly textured to form a textured surface **108** (FIG. 8). In one embodiment, the front side surface of the substrate **101** is textured with random pyramids using a wet etch process comprising potassium hydroxide and isopropyl alcohol. The textured surface **108** helps increase solar radiation collection.

The front side surface of the substrate **101** is doped to form an N-type doped region **109** on the front side of the solar cell (FIG. 9). The N-type doped region **109** may be formed by introduction of an N-type dopant, such as phosphorus, in a diffusion furnace during a diffusion step.

A passivating oxide **110** is formed on the textured surface **108** (FIG. 10). The passivating oxide **110** may comprise silicon dioxide thermally grown to a thickness of about 10 to 250 Angstroms on the textured front side surface of the substrate **101**.

An anti-reflection coating **111** is formed on the textured surface **108** (FIG. 11). The anti-reflection coating **111** may comprise silicon nitride layer formed to a thickness of about 450 Angstroms by PECVD, for example.

The fabrication of the solar cell is completed by forming metal contacts **112** and **113** (FIG. 12). In this example, the metal contact **112** electrically connects to the P-type doped region **120** through the layers **107** and **105**, while the metal contact **113** electrically connects to the N-type doped region **121** through the layer **107**. The metal contacts **112** and **113** allow an external electrical circuit to be coupled to and be powered by the solar cell.

The metal contacts **112** and **113** may comprise single or multi-layer metal contacts. For example, each of the metal contacts **112** and **113** may comprise a stack of materials comprising aluminum formed on a silicon dioxide layer (e.g., layer **105** or **107**) towards a doped region (e.g., doped region **120** or **121**), a diffusion barrier comprising titanium-tungsten formed on the aluminum, and a seed layer comprising copper formed on the diffusion barrier. Interdigitated metal fingers may be formed to electrically connect to the metal contact by electroplating copper on the copper seed layer, for example. Aluminum in the metal contacts **112** and **113** advantageously form an infrared reflector with underlying silicon dioxide, increasing efficiency.

Compared to a solar cell with a trench separating the doped regions, embodiments of the present invention advantageously have fewer process steps. More specifically, embodiments of the present invention do not necessarily require fabrication of a trench that separates doped regions. This while preserving the reverse bias breakdown electrical characteristics of solar cells having trench-separated doped regions. Embodiments of the present invention also potentially allow for lower reverse bias breakdown voltage.

As can be appreciated from the foregoing, embodiments of the present invention may also be used in conjunction with trench-separation. This may be done in applications where it is not feasible to recrystallize the grains of the polysilicon layer **104** large enough to prevent or minimize recombination in the space charge region between doped regions. This alternative embodiment is discussed with reference to FIG. 13.

FIG. 13 schematically shows a cross-section of a solar cell in accordance with another embodiment of the present invention. In the example of FIG. 13, the solar cell includes a trench **115** physically separating the P-type doped region **120** from the N-type doped region **121**.

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A dielectric in the form of a silicon nitride layer **114** is formed in the trench **115**. In the example of FIG. **13**, the silicon nitride layer **114** is also formed over the layer **107**. The silicon nitride layer **114** preferably has a relatively large positive fixed charge density to place the silicon surface under the trench **115** in accumulation and to provide good surface passivation. The positive fixed charge density on the silicon nitride layer **114** may naturally occur as part of a PECVD process. For example, the silicon nitride layer **114** may be formed to a thickness of about 400 Angstroms by PECVD. The silicon nitride **114** preferably has a planar (e.g., as deposited) surface. The trench **115** and the silicon nitride layer **114** may be formed after the excimer laser annealing step that thermally drives in dopants to the silicon dioxide layer **104**, as previously discussed with reference to FIG. **7**.

Improved solar cell fabrication processes and structures have been disclosed. While specific embodiments of the present invention have been provided, it is to be understood that these embodiments are for illustration purposes and not limiting. Many additional embodiments will be apparent to persons of ordinary skill in the art reading this disclosure.

What is claimed is:

1. A solar cell comprising:  
a silicon substrate;

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a dielectric formed over a backside of the silicon substrate, the backside being opposite a front side that faces the sun during normal operation; and

a polysilicon layer formed over the dielectric, the polysilicon layer having a P-type doped region and an N-type doped region formed in a contiguous portion of the polysilicon layer, the polysilicon layer having an average grain size of at least 1 micron at an interface between the P-type doped region and the N-type doped region.

2. The solar cell of claim **1** wherein the dielectric comprises silicon dioxide.

3. The solar cell of claim **1** wherein the dielectric comprises silicon dioxide formed to a thickness less than 40 Angstroms.

4. The solar cell of claim **1** further comprising:

metal contacts electrically coupling the P-type doped region and the N-type doped region to an external electrical circuit powered by the solar cell.

5. The solar cell of claim **1** wherein the silicon substrate comprises an N-type silicon wafer.

6. The solar cell of claim **1** wherein the silicon substrate has a textured front side surface.

7. The solar cell of claim **1** further comprising an anti-reflective coating over the front side of the silicon substrate.

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