



US008105057B2

(12) **United States Patent**
Chen et al.

(10) **Patent No.:** **US 8,105,057 B2**
(45) **Date of Patent:** **Jan. 31, 2012**

(54) **FLUID TRANSPORTATION DEVICE HAVING MULTIPLE DOUBLE-CHAMBER ACTUATING STRUCTURES**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 461 days.

(21) Appl. No.: **12/382,950**

(22) Filed: **Mar. 27, 2009**

(65) **Prior Publication Data**

US 2009/0242060 A1 Oct. 1, 2009

(30) **Foreign Application Priority Data**

Mar. 31, 2008 (CN) 2008 1 0090956

(51) **Int. Cl.**
F04B 43/06 (2006.01)
F04B 45/053 (2006.01)

(52) **U.S. Cl.** **417/533; 417/413.1**

(58) **Field of Classification Search** 417/413-413.3,
417/533, 566, 322, 395

See application file for complete search history.

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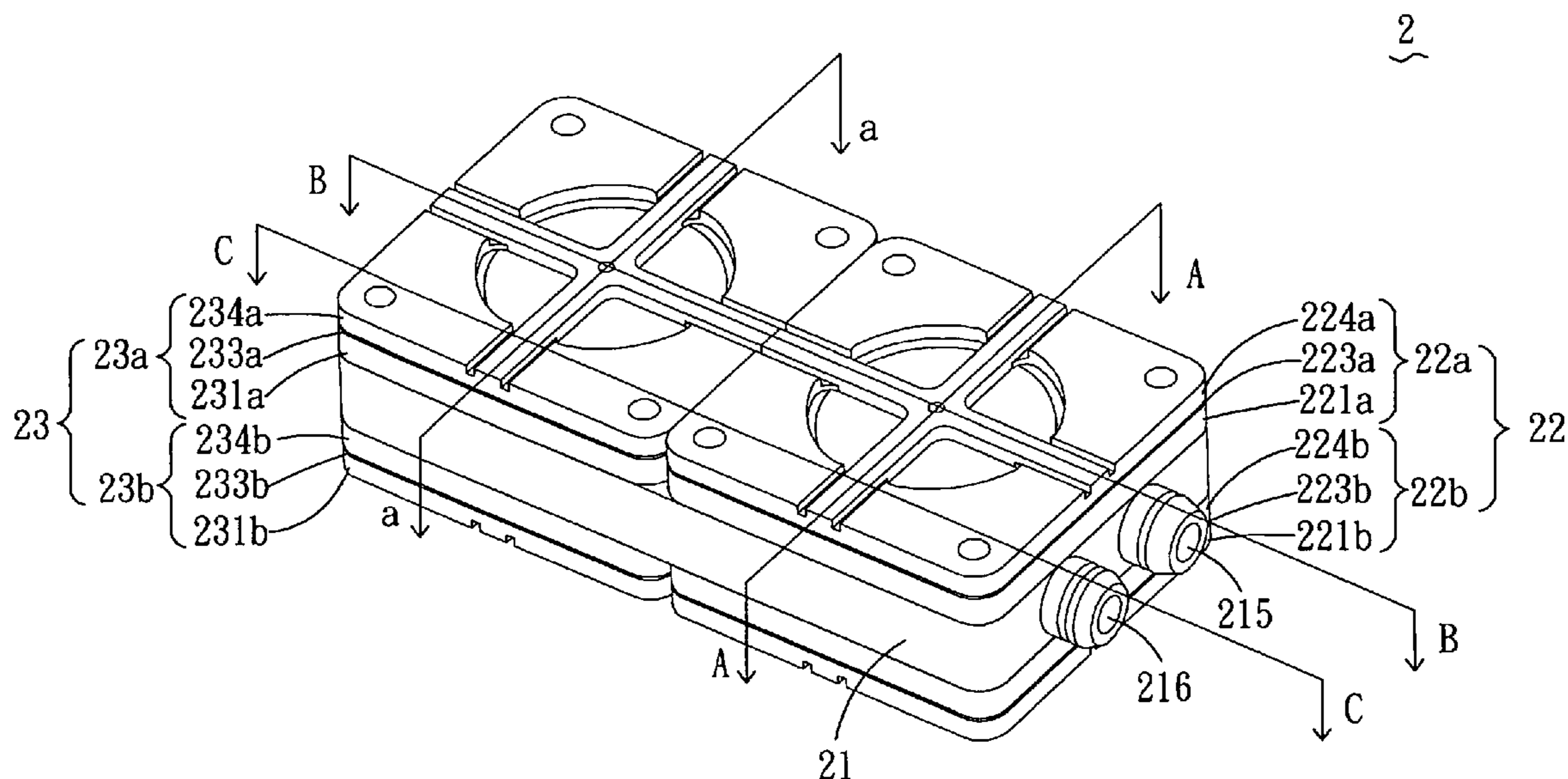
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(57) **ABSTRACT**

A fluid transportation device includes a flow-gathering module and multiple double-chamber actuating structures. The flow-gathering module includes two surfaces opposed to each other, multiple first flow paths and multiple second flow paths running through the two surfaces, an inlet channel arranged between the two surfaces and communicated with the multiple first flow paths, and an outlet channel arranged between the two surfaces and communicated with the multiple second flow paths. The multiple double-chamber actuating structures are arranged on the flow-gathering module side by side. Each double-chamber actuating structure includes a first chamber and a second chamber symmetrically arranged on the two surface of the flow-gathering module. Each of the first chamber and the second chamber includes a valve cap arranged over the flow-gathering module, a valve membrane arranged between the flow-gathering module and the valve cap, and an actuating member having a periphery fixed on the valve cap.

9 Claims, 12 Drawing Sheets



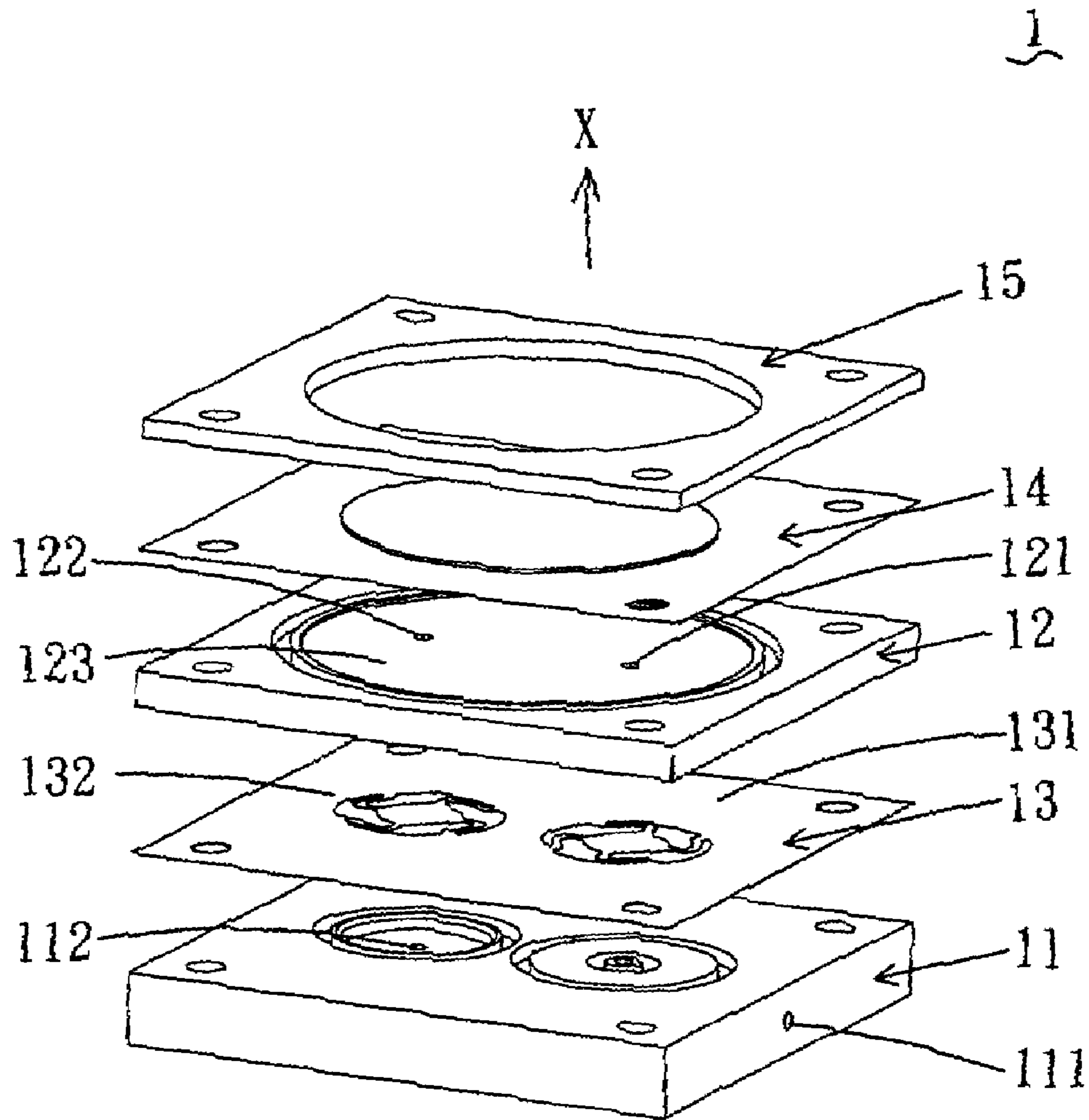


FIG. 1 (PRIOR ART)

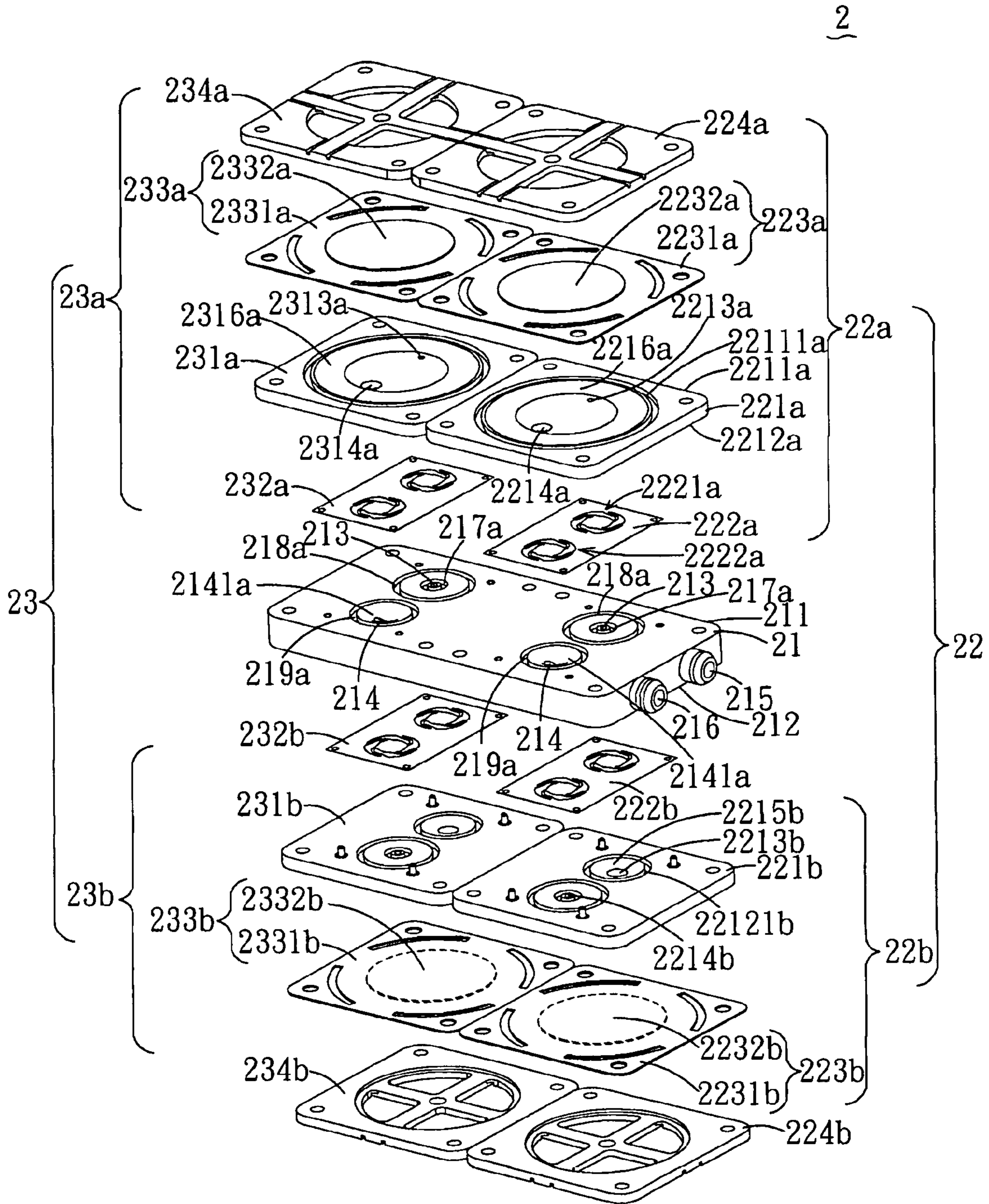


FIG. 2

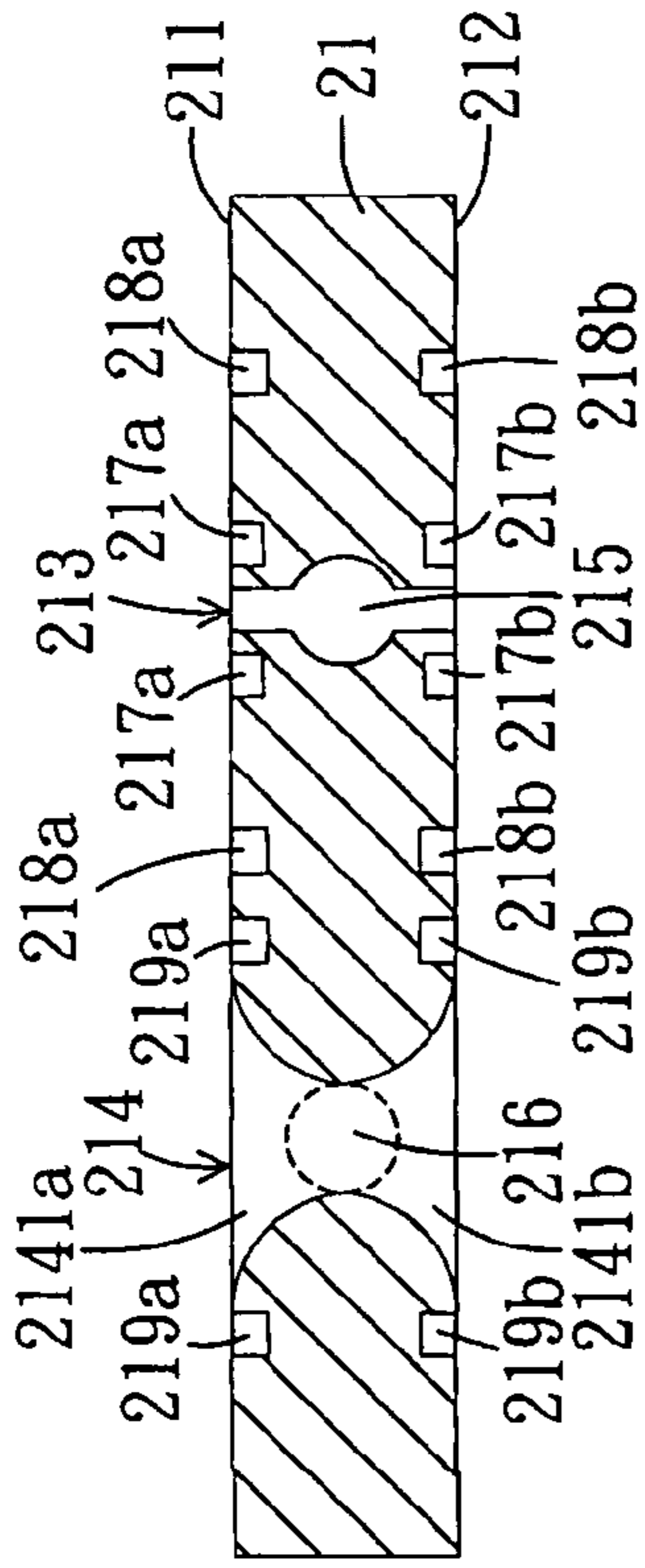


FIG. 3B

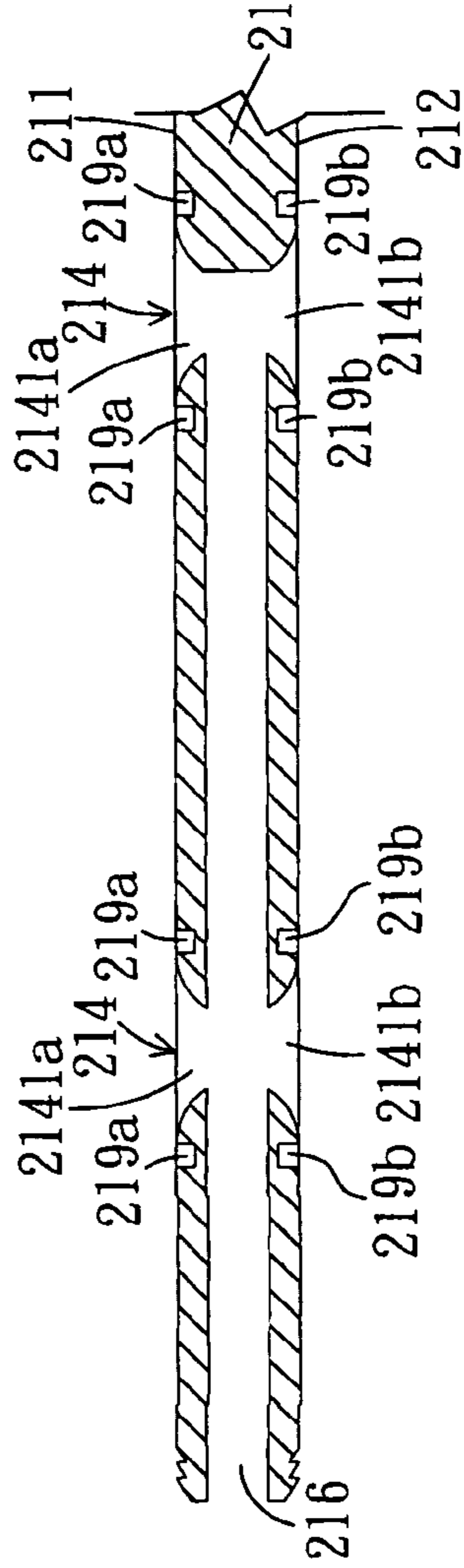


FIG. 3C

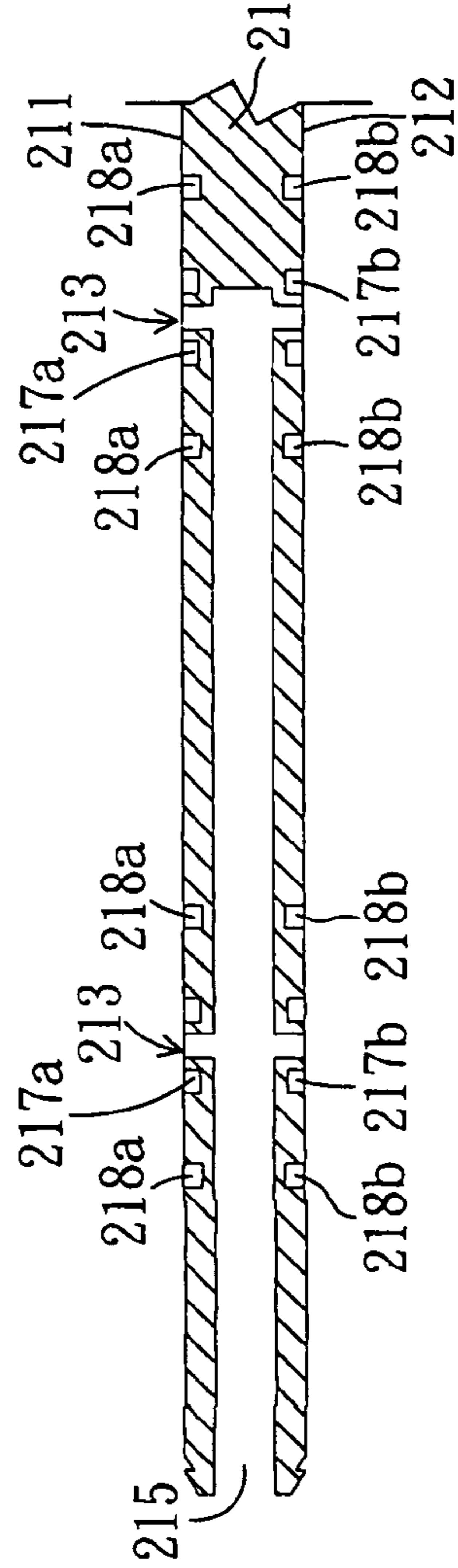


FIG. 3D

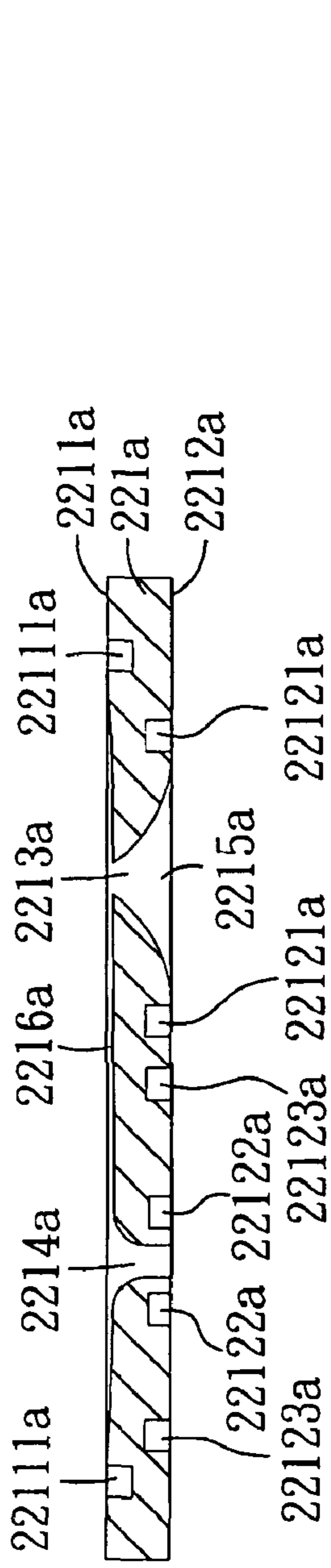


FIG. 4A

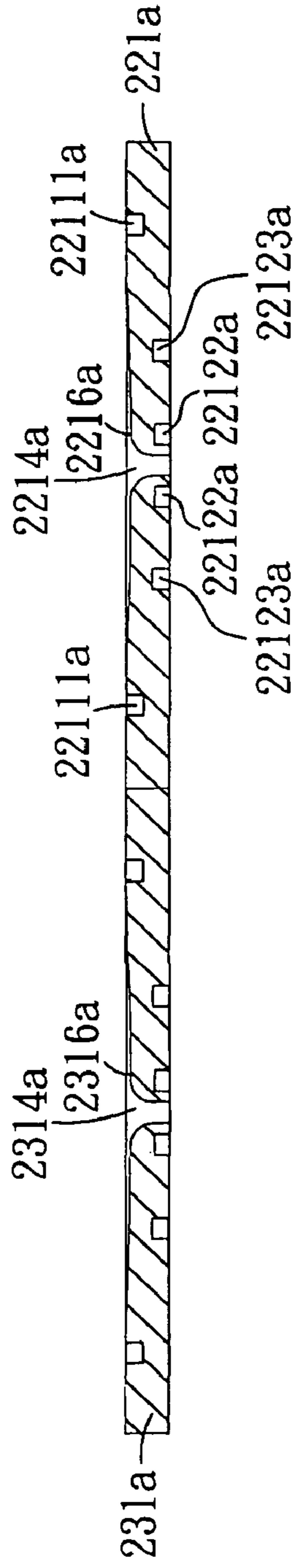


FIG. 4B

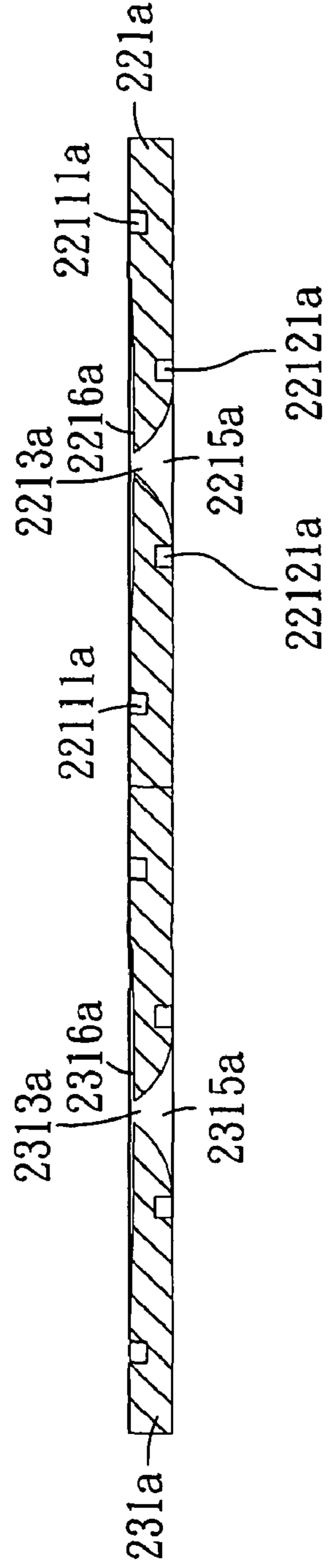


FIG. 4C

222a

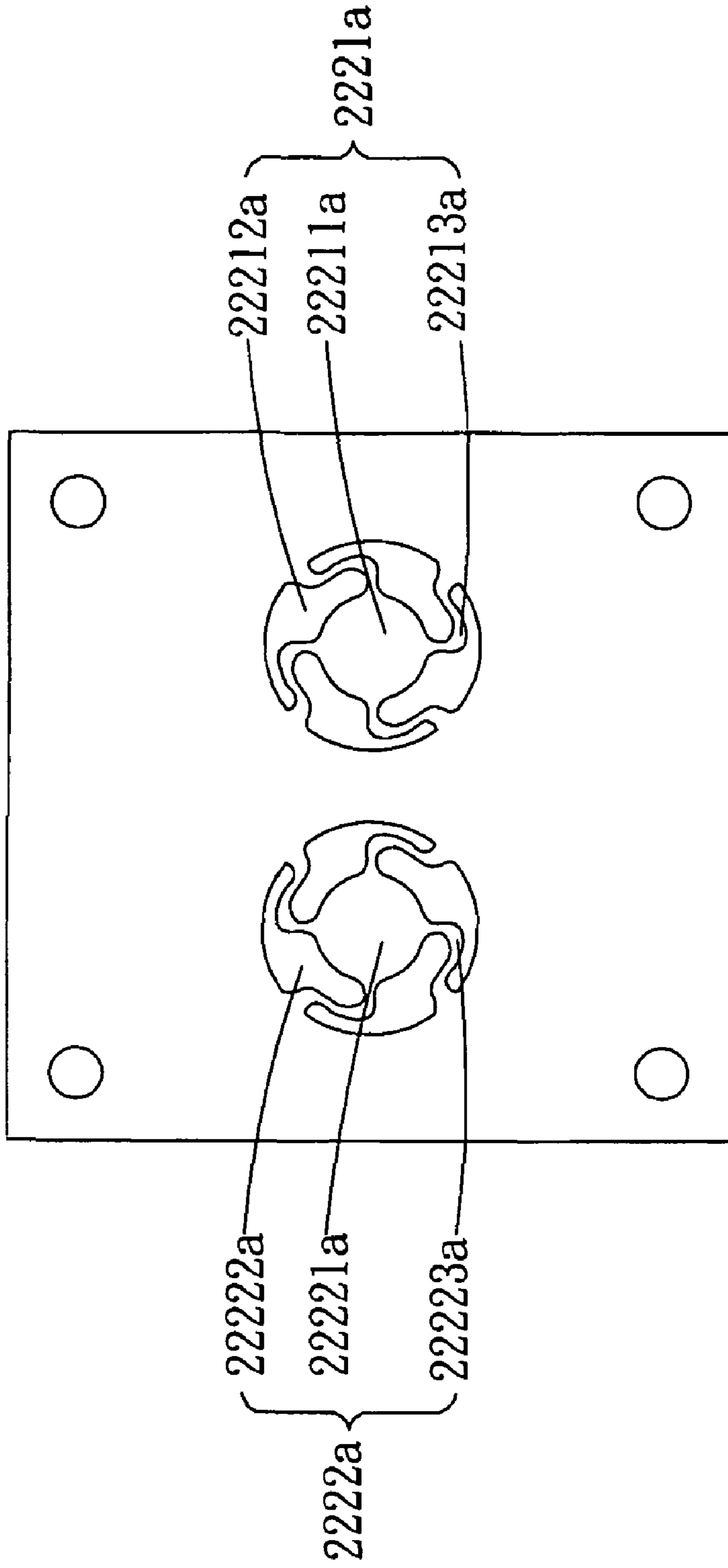


FIG. 5

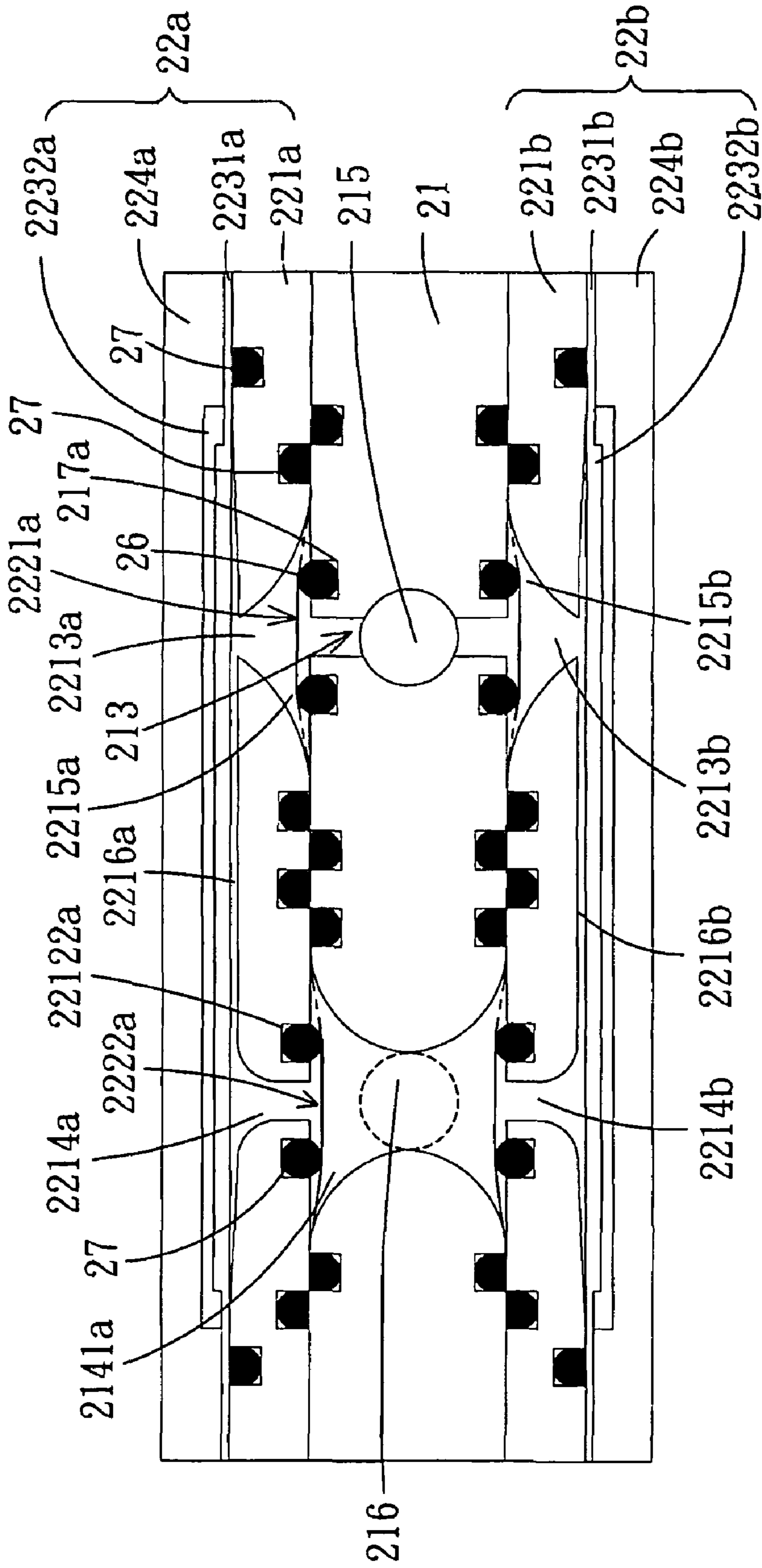


FIG. 6A

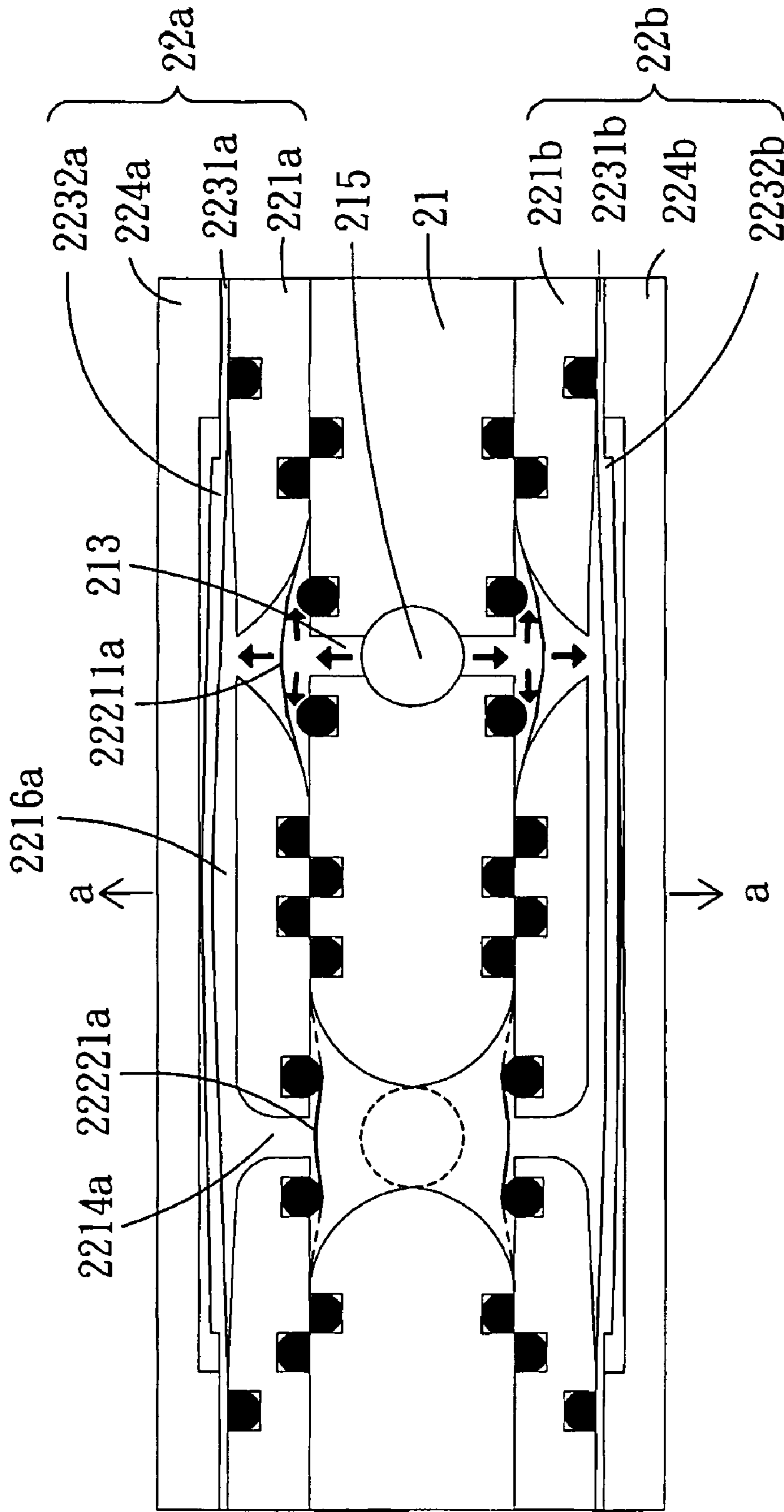


FIG. 6B

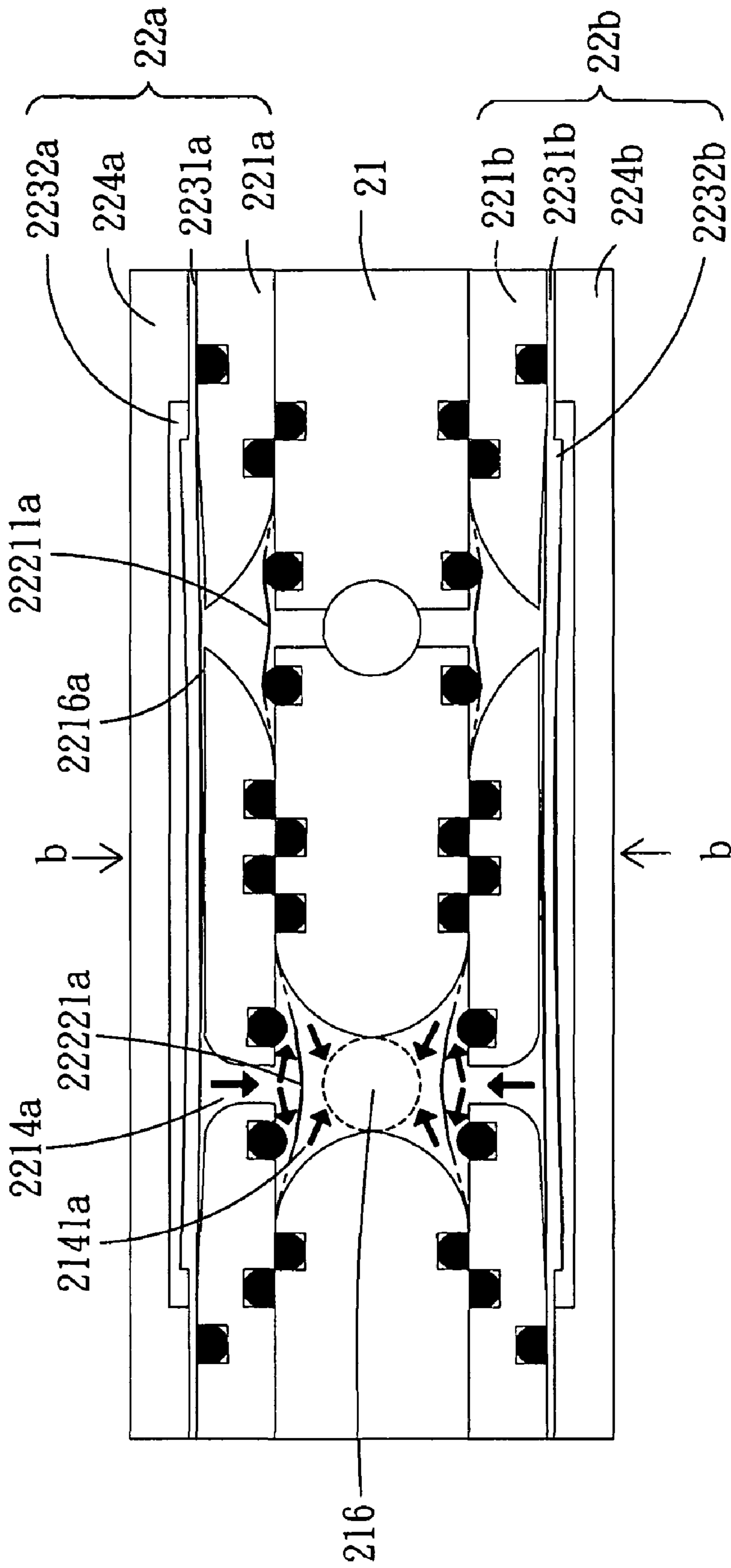


FIG. 6C

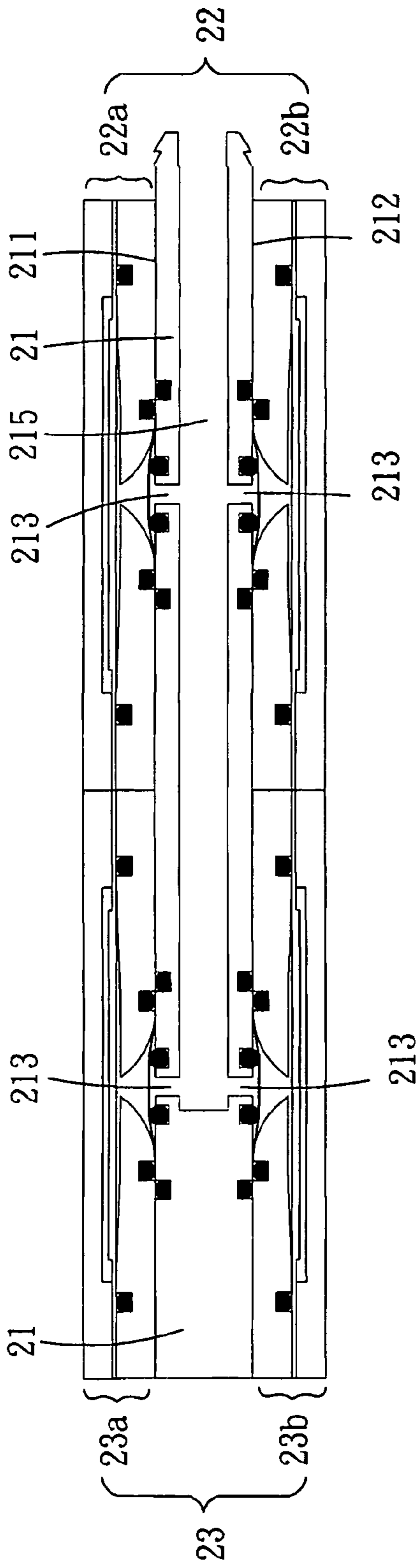


FIG. 7A

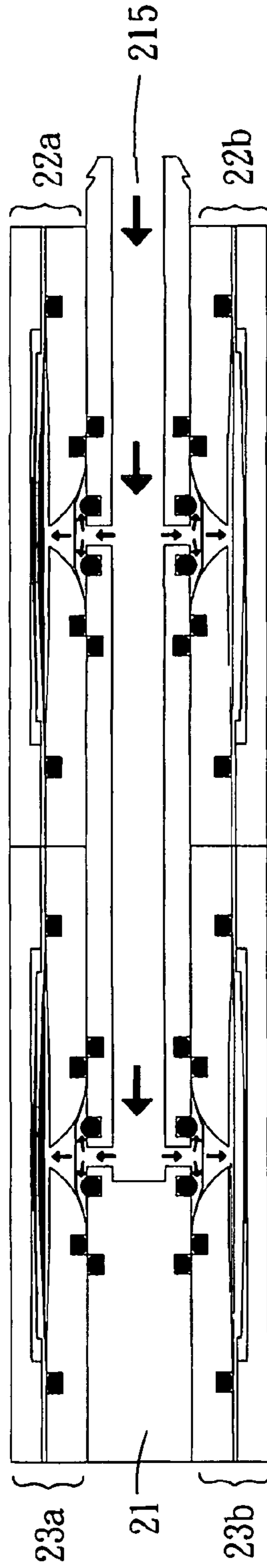


FIG. 7B

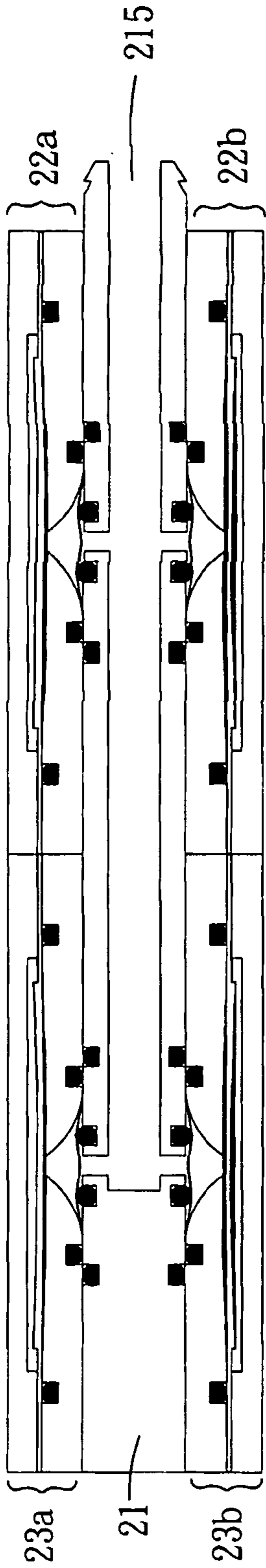


FIG. 7C

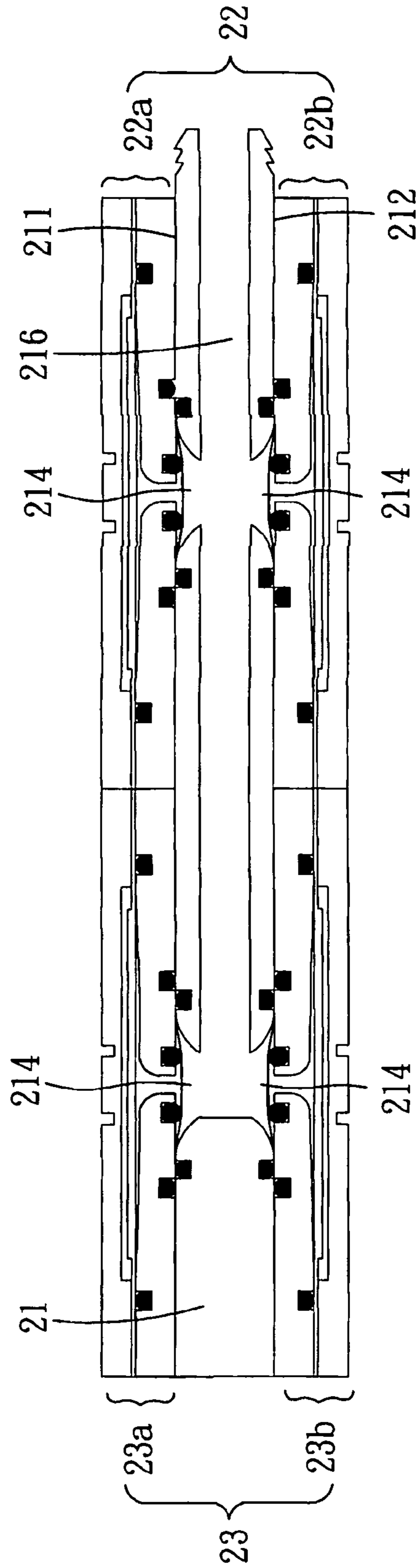


FIG. 8A

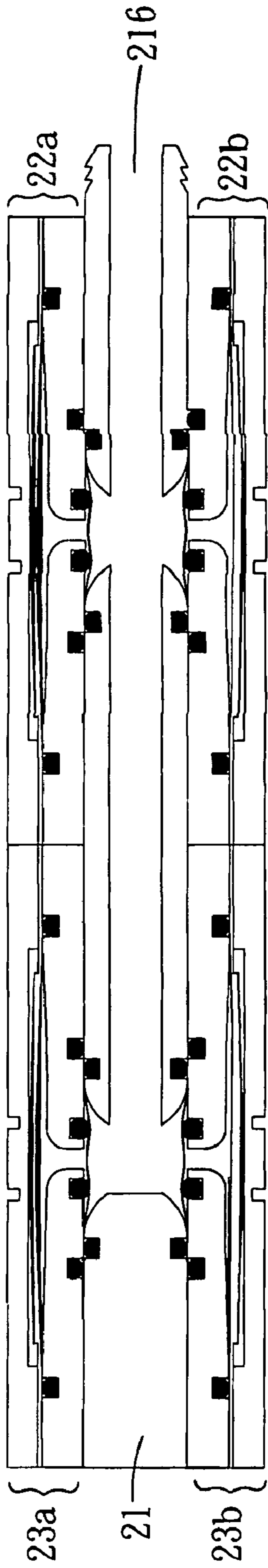


FIG. 8B

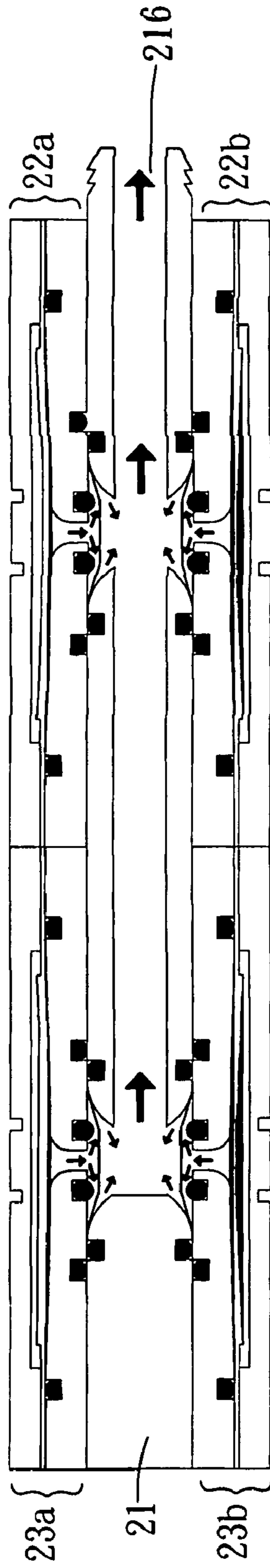


FIG. 8C

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FLUID TRANSPORTATION DEVICE HAVING MULTIPLE DOUBLE-CHAMBER ACTUATING STRUCTURES

FIELD OF THE INVENTION

The present invention relates to a fluid transportation device, and more particularly to a fluid transportation device having multiple double-chamber actuating structures.

BACKGROUND OF THE INVENTION

Nowadays, fluid transportation devices used in many sectors such as pharmaceutical industries, computer techniques, printing industries, energy industries are developed toward miniaturization. The fluid transportation devices used in for example micro pumps, micro atomizers, printheads or industrial printers are very important components. Consequently, it is critical to improve the fluid transportation devices.

FIG. 1 is a schematic view of a conventional micro pump. The conventional micro pump 10 principally comprises a valve seat 11, a valve cap 12, a valve membrane 13, a micro actuator 14 and a cover plate 15. The valve membrane 13 includes an inlet valve structure 131 and an outlet valve structure 132. The valve seat 11 comprises an inlet channel 111 and an outlet channel 112. A pressure cavity 123 is formed between the valve cap 12 and the micro actuator 14. The valve membrane 13 is arranged between the valve seat 11 and the valve cap 12.

When a voltage is applied on both electrodes of the micro actuator 14, an electric field is generated. The electric field causes downward deformation of the micro actuator 14. In a case that the micro actuator 14 is subject to upwardly deformation in the direction X, the volume of the pressure cavity 123 is expanded to result in a suction force. Due to the suction force, the inlet valve structure 131 of the valve membrane 13 is opened and thus the fluid is transported into the pressure cavity 123 through the inlet channel 111 of the valve seat 11, the inlet valve structure 131 of the valve membrane 13 and the inlet valve channel 121 of the valve cap 12. On the other hand, if the micro actuator 14 is subject to downward deformation in a direction opposite to the direction X, the volume of the pressure cavity 123 is shrunk to result in an impulse. The impulse is exerted on the inlet valve structure 131 and the outlet valve structure 132 of the valve membrane 13, so that the outlet valve structure 132 is opened. When the outlet valve structure 132 is opened, the fluid is exhausted from the pressure cavity 123 to the outside of the micro pump 10 through the outlet valve channel 122 of the valve cap 12, the outlet valve structure 132 of the valve membrane 13 and the outlet channel 112 of the valve seat 11. Meanwhile, a fluid transporting cycle is completed.

Although the conventional micro pump 10 is effective for transporting a fluid, there are still some drawbacks. For example, the conventional micro pump 10 has a single actuator, a signal pressure cavity, a single flow path, a single inlet/outlet and a single pair of valve structures. For increasing the flow rate of the micro pump 10, an additional coupling mechanism is required to connect multiple micro pump units, which are stacked. Since the use of the coupling mechanism is very costly and the overall volume of multiple micro pump units is very bulky, the final product fails to meet the miniaturization demand.

For increasing the flow rate and reducing the overall volume, there is a need of providing a fluid transportation device

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having multiple double-chamber actuating structures so as to obviate the drawbacks encountered from the prior art.

SUMMARY OF THE INVENTION

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As previously described, an additional coupling mechanism is required to connect multiple micro pump units and stack the micro pump units in order to increase the flow rate of the conventional micro pump. The use of the coupling mechanism is very costly and the overall volume of multiple micro pump units is very bulky, the final product fails to meet the miniaturization demand. For increasing the flow rate and reducing the overall volume, the present invention provides a fluid transportation device having multiple double-chamber actuating structures.

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In accordance with an aspect of the present invention, there is provided a fluid transportation device having multiple double-chamber actuating structures for transporting a fluid. The fluid transportation device includes a flow-gathering module and multiple double-chamber actuating structures. The flow-gathering module includes two surfaces opposed to each other, multiple first flow paths and multiple second flow paths running through the two surfaces, an inlet channel arranged between the two surfaces and communicated with the multiple first flow paths, and an outlet channel arranged between the two surfaces and communicated with the multiple second flow paths. The multiple double-chamber actuating structures are arranged on the flow-gathering module side by side. Each double-chamber actuating structure includes a first chamber and a second chamber symmetrically arranged on the two surface of the flow-gathering module. Each of the first chamber and the second chamber includes a valve cap arranged over the flow-gathering module, a valve membrane arranged between the flow-gathering module and the valve cap, and an actuating member having a periphery fixed on the valve cap.

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The above contents of the present invention will become more readily apparent to those ordinarily skilled in the art after reviewing the following detailed description and accompanying drawings, in which:

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic view of a conventional micro pump;

FIG. 2 is a schematic exploded view illustrating a fluid transportation device having multiple double-chamber actuating structures according to an embodiment of the present invention;

FIG. 3A is a schematic assembled view illustrating the fluid transportation device of FIG. 2;

FIG. 3B is a schematic cross-sectional view illustrating the flow-gathering module of the fluid transportation device shown in FIG. 3A and taken along the line A-A or the line a-a;

FIG. 3C is a schematic cross-sectional view illustrating the flow-gathering module of the fluid transportation device shown in FIG. 3A and taken along the line C-C;

FIG. 3D is a schematic cross-sectional view illustrating the flow-gathering module of the fluid transportation device shown in FIG. 3A and taken along the line B-B;

FIG. 4A is a schematic cross-sectional view illustrating the valve cap of the first chamber included in the first double-chamber actuating structure of the fluid transportation device shown in FIG. 3A and taken along the line A-A;

FIG. 4B is a schematic cross-sectional view illustrating the valve caps of the first chambers included in the first and

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second double-chamber actuating structures of the fluid transportation device shown in FIG. 3A and taken along the line C-C;

FIG. 4C is a schematic cross-sectional view illustrating the valve caps of the first chambers included in the first and second double-chamber actuating structures of the fluid transportation device shown in FIG. 3A and taken along the line B-B;

FIG. 5 is a schematic cross-sectional view illustrating the valve membrane of the first chamber included in the first double-chamber actuating structure of the fluid transportation device shown in FIG. 2;

FIG. 6A is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 3A and taken along the line A-A, wherein the fluid transportation device is in a non-actuation status;

FIG. 6B is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 6A, in which the volume of the pressure cavity is expanded;

FIG. 6C is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 6A, in which the volume of the pressure cavity is shrunk;

FIG. 7A is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 3A and taken along the line B-B;

FIG. 7B is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 7A, in which the volume of the pressure cavity is expanded;

FIG. 7C is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 7A, in which the volume of the pressure cavity is shrunk;

FIG. 8A is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 3A and taken along the line C-C;

FIG. 8B is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 8A, in which the volume of the pressure cavity is expanded; and

FIG. 8C is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 8A, in which the volume of the pressure cavity is shrunk.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

The present invention will now be described more specifically with reference to the following embodiments. It is to be noted that the following descriptions of preferred embodiments of this invention are presented herein for purpose of illustration and description only. It is not intended to be exhaustive or to be limited to the precise form disclosed.

The fluid transportation device of the present invention includes a flow-gathering module and multiple double-chamber actuating structures. The multiple double-chamber actuating structures are symmetrically stacked on the flow-gathering module. The fluid transportation device of the present invention is capable of increasing flow rate and head without largely increasing the overall volume thereof. That is, the fluid transportation device of the present invention is feasible to the applications requiring high flow rate and high head.

FIG. 2 is a schematic exploded view illustrating a fluid transportation device having multiple double-chamber actuating structures according to an embodiment of the present invention. The fluid transportation device 2 of the present invention comprises a flow-gathering module 21 and multiple double-chamber actuating structures. For clarification and brevity, only two double-chamber actuating structures are shown in the drawings. That is, the fluid transportation device

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2 has a first double-chamber actuating structure 22 and a second double-chamber actuating structure 23. The first double-chamber actuating structure 22 and the second double-chamber actuating structure 23 are substantially identical. The number of the double-chamber actuating structures included in the fluid transportation device 2 of the present invention may be varied according to the practical requirements.

Each double-chamber actuating structure of the fluid transportation device 2 has two chambers at the upper side and the lower side, respectively. The double-chamber actuating structures are arranged on the flow-gathering module 21 side by side. FIG. 3A is a schematic assembled view illustrating the fluid transportation device of FIG. 2. Please refer to FIG. 2 and FIG. 3A. The first double-chamber actuating structure 22 includes a first chamber 22a and a second chamber 22b, which are respectively arranged on the first surface 211 and the second surface 212 of the flow-gathering module 21. The first chamber 22a has a valve cap 221a, a valve membrane 222a, an actuating member 223a and a cover plate 224a. The second chamber 22b has a valve cap 221b, a valve membrane 222b, an actuating member 223b and a cover plate 224b. The first chamber 22a and the second chamber 22b are mirror-symmetrical with respect to the flow-gathering module 21.

The second double-chamber actuating structure 23 includes a first chamber 23a and a second chamber 23b, which are respectively arranged on the first surface 211 and the second surface 212 of the flow-gathering module 21. The first chamber 23a has a valve cap 231a, a valve membrane 232a, an actuating member 233a and a cover plate 234a. The second chamber 23b has a valve cap 231b, a valve membrane 232b, an actuating member 233b and a cover plate 234b. The first chamber 23a and the second chamber 23b are mirror-symmetrical with respect to the flow-gathering module 21.

In this embodiment, the first double-chamber actuating structure 22 and the second double-chamber actuating structure 23 are arranged on the flow-gathering module 21 side by side. That is, the first chamber 22a of the first double-chamber actuating structure 22 and the first chamber 23a of the second double-chamber actuating structure 23 are arranged on the first surface 211 of the flow-gathering module 21 side by side. In addition, the second chamber 22b of the first double-chamber actuating structure 22 and the second chamber 23b of the second double-chamber actuating structure 23 are arranged on the second surface 212 of the flow-gathering module 21 side by side.

FIG. 3B is a schematic cross-sectional view illustrating the flow-gathering module of the fluid transportation device shown in FIG. 3A and taken along the line A-A or the line a-a. FIG. 3C is a schematic cross-sectional view illustrating the flow-gathering module of the fluid transportation device shown in FIG. 3A and taken along the line C-C. FIG. 3D is a schematic cross-sectional view illustrating the flow-gathering module of the fluid transportation device shown in FIG. 3A and taken along the line B-B. Please refer to FIG. 2, FIG. 3A, FIG. 3B, FIG. 3C, and FIG. 3D. The flow-gathering module 21 is substantially rectangular bar having the first surface 211 and the second surface 212, which are opposed to each other. The flow-gathering module 21 has multiple first flow paths, multiple second flow paths, an inlet channel 215 and an outlet channel 216. As shown in FIGS. 3B, 3C and 3D, the multiple first flow paths are multiple inlet branch flow paths 213 that vertically run through the first surface 211 and the second surface 212. The multiple second flow paths are multiple outlet confluent flow paths 214 that vertically run through the first surface 211 and the second surface 212. In other words, the openings of respective inlet branch flow

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paths **213** at the first surface **211** and the second surface **212** are coaxial. Similarly, the openings of respective outlet confluent flow paths **214** are coaxial. The inlet branch flow paths **213** and the outlet confluent flow paths **214** are independent from each other (see FIG. 3). The first surface **211** and the second surface **212** are communicated with each other through the inlet branch flow paths **213** and the outlet confluent flow paths **214**.

Please refer to FIG. 3C and FIG. 3D again. The inlet channel **215** and the outlet channel **216** are pipelines between the first surface **211** and the second surface **212**. The external flow is introduced into the fluid transportation device **2** through the inlet channel **215**. The internal flow is ejected out of the fluid transportation device **2** through the outlet channel **216**. The inlet channel **215** is communicated with the inlet branch flow paths **213** (see FIG. 3D). The outlet channel **216** is communicated with the outlet confluent flow paths **214** (see FIG. 3C). After the fluid transportation device is assembled, the inlet branch flow paths **213** are communicated with the surrounding environment through the inlet channel **215**, and the outlet confluent flow paths **214** are communicated with the surrounding environment through the outlet channel **216**.

Please refer to FIG. 3B and FIG. 3C again. The outlet confluent flow paths **214** that are close to the first surface **211** are outwardly expanded, so that a second buffer zone (i.e. the outlet buffer cavity **2141a**) is collectively defined by the valve membrane **222a** and **232a** that are on the first surface **211**. The outlet confluent flow paths **214** that are close to the second surface **212** are outwardly expanded, so that another outlet buffer cavity **2141b** is collectively defined by the valve membrane **222b** and **232b**. As such, the fluid introduced into the first chambers **22a**, **23a** and the second chambers **22b**, **23b** can be temporarily stored in the outlet buffer cavities **2141a** and **2141b**, then smoothly flows into the outlet confluent flow paths **214**, and finally ejected out of the fluid transportation device **2** through the outlet channel **216**.

Moreover, several recess structures are formed in the first surface **211** and the second surface **212**. The recess structures **217a**, **218a**, **217b** and **218b** are arranged in the outer peripheries of the inlet branch flow paths **213** and annularly surround the inlet branch flow paths **213**. The recess structures **219a** and **219b** are arranged in the outer peripheries of the outlet confluent flow paths **214** and annularly surround the outlet confluent flow paths **214**. The recess structures **217a**, **218a**, **219a**, **217b**, **218b** and **219b** are used for accommodating corresponding sealing rings **26** (as shown in FIG. 6A).

In this embodiment, the flow-gathering module **21** is made of thermoplastic material. The sealing rings **26** are circular rings made of chemical-resistant and soft material. For example, the sealing rings **26** are rubbery rings that are methanol-resistant or acetic acid-resistant but not limited to the materials listed above.

Please refer to FIG. 2 again. The valve membrane **222a**, the valve cap **221a**, the actuating member **223a** and the cover plate **224a** of the first chamber **22a** of the first double-chamber actuating structure **22** are stacked on the first surface **211** of the flow-gathering module **21**. Likewise, the valve membrane **232a**, the valve cap **231a**, the actuating member **233a** and the cover plate **234a** of the first chamber **23a** of the second double-chamber actuating structure **23** are stacked on the first surface **211** of the flow-gathering module **21**. The valve membrane **222a** is arranged between the first surface **211** of the flow-gathering module **21** and the valve cap **221a**, and aligned with the flow-gathering module **21** and the valve cap **221a**. Likewise, the valve membrane **232a** is arranged between the first surface **211** of the flow-gathering module **21** and the valve cap **231a**, and aligned with the flow-gathering

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module **21** and the valve cap **231a**. The actuating member **223a** is disposed above the valve cap **221a**, and comprises a vibration film **2231a** and an actuator **2232a**. Likewise, the actuating member **233a** is disposed above the valve cap **231a**, and comprises a vibration film **2331a** and an actuator **2332a**. When a voltage is applied on the actuating member **223a** or **233a**, the actuating member **223a** or **233a** is subject to vibration so as to actuate the fluid transportation device **2**. The cover plate **224a** and **234a** are respectively disposed over the actuating members **223a** and **233a** for sealing the first chambers **22a** and **23a**. After the valve membrane **222a**, the valve cap **221a**, the actuating member **223a** and the cover plate **224a** are sequentially stacked from bottom to top and fixed on the first surface **211** of the flow-gathering module **21** by a fastening element (not shown), the first chamber **22a** of the first double-chamber actuating structure **22** is defined. Likewise, after the valve membrane **232a**, the valve cap **231a**, the actuating member **233a** and the cover plate **234a** of the first chamber **23a** are sequentially stacked from bottom to top and fixed on the first surface **211** of the flow-gathering module **21** by a fastening element (not shown), the first chamber **23a** of the second double-chamber actuating structure **23** is defined. As previously, the second chamber **22b** of the first double-chamber actuating structure **22** is disposed on the second surface **212** of the flow-gathering module **21**, wherein the first chamber **22a** and the second chamber **22b** are mirror-symmetrical with respect to the flow-gathering module **21**. The second chamber **23b** of the second double-chamber actuating structure **23** is disposed on the second surface **212** of the flow-gathering module **21**, wherein the first chamber **23a** and the second chamber **23b** are mirror-symmetrical with respect to the flow-gathering module **21** (see FIGS. 2 and 6A). For clearly describing the fluid transportation device **2**, only the first chamber **22a** of the first double-chamber actuating structure **22** is illustrated in more details as follows.

FIG. 4A is a schematic cross-sectional view illustrating the valve cap of the first chamber included in the first double-chamber actuating structure of the fluid transportation device shown in FIG. 3A and taken along the line A-A. FIG. 4B is a schematic cross-sectional view illustrating the valve caps of the first chambers included in the first and second double-chamber actuating structures of the fluid transportation device shown in FIG. 3A and taken along the line C-C. FIG. 4C is a schematic cross-sectional view illustrating the valve caps of the first chambers included in the first and second double-chamber actuating structures of the fluid transportation device shown in FIG. 3A and taken along the line B-B. Please refer to FIGS. 4A, 4B, 4C, 2 and 3A. As shown in FIG. 2, the valve cap **221a** of the first chamber **22a** of the first double-chamber actuating structure **22** is disposed on the first surface **211** of the flow-gathering module **21**. The valve cap **221a** has an upper surface **2211a** and a lower surface **2212a**. The lower surface **2212a** faces the first surface **211** of the flow-gathering module **21**. The valve membrane **222a** is sandwiched between the lower surface **2212a** of the valve cap **221a** and the first surface **211** of the flow-gathering module **21**. The valve cap **221a** further comprises a first valve channel and a second valve channel that run through the upper surface **2211a** and the lower surface **2212a**. In this embodiment, the first valve channel is an inlet valve channel **2213a**, and the second valve channel is an outlet valve channel **2214a** (see FIGS. 2 and 4B). The inlet valve channel **2213a** is aligned with an inlet branch flow path **213**. The outlet valve channel **2214a** is aligned with the outlet buffer cavity **2141a** (see FIGS. 2 and 6). The inlet valve channel **2213a** of the valve cap **221a** that is close to the lower surface **2212a** is outwardly expanded, so that a first buffer zone is collectively defined by

the valve cap **221a** and the valve membrane **222a**. In this embodiment, the first buffer zone is an inlet buffer cavity **2215a**, which is concavely formed in the lower surface **2212a** of the valve cap **221a** and corresponding to the inlet valve channel **2213a**. The inlet buffer cavity **2215a** is communi-

5 cated with the inlet valve channel **2213a** (see FIGS. **6A** and **4C**).
Please refer to FIGS. **2** and **6A** again. The upper surface **2211a** of the valve cap **221a** is partially depressed, so that a pressure cavity **2216a** is collectively defined by the concave
10 portion of the upper surface **2211a** and the actuating member **223a**. The pressure cavity **2216a** is communicated with the inlet buffer cavity **2215a** through the inlet valve channel **2213a** (see FIG. **4C**). The pressure cavity **2216a** is also com-
15 municated with the outlet buffer cavity **2141a** (see FIG. **4B**). Moreover, several recess structures are formed in the valve cap **221a**. The recess structures **22121a**, **22122a** and **22123a** are formed in the lower surface **2212a** of the valve cap **221a**. The recess structure **22121a** annularly surrounds the inlet valve channel **2213a**. The recess structures **22122a** and
20 **22123a** annularly surround the outlet buffer cavity **2141a**. The recess structure **22111a** is formed in the upper surface **2211a** of the valve cap **221a**. The recess structure **22111a** annularly surrounds the pressure cavity **2216a**. The recess structures **22121a**, **22122a**, **22123a** and **22111a** are used for
25 accommodating corresponding sealing rings **27** (see FIG. **6A**). In this embodiment, the valve cap **221a** is made of thermoplastic material. In addition, the valve cap **221a** and the flow-gathering module **21** are made of the same material. The sealing rings **27** and the sealing rings **26** are made of the
30 same material, and are not redundantly described herein.

FIG. **5** is a schematic cross-sectional view illustrating the valve membrane of the first chamber included in the first double-chamber actuating structure of the fluid transportation device shown in FIG. **2**. Please refer to FIGS. **2**, **5** and **6A**. The
35 valve membrane **222a** is produced by a conventional machining process, a photolithography and etching process, a laser machining process, an electroforming process or an electric discharge machining process. The valve membrane **222a** is a sheet-like membrane with substantially uniform thickness and comprises several hollow-types valve switches (e.g. first and second valve switches). In this embodiment, the first valve switch is an inlet valve structure **2221a** and the second valve switch is an outlet valve structure **2222a**. The inlet valve structure **2221a** is aligned with the inlet branch flow path **213** of the flow-gathering module **21**, the inlet valve channel **2213a** of the valve cap **221a** and the inlet buffer cavity **2215a**. The outlet valve structure **2222a** is aligned with the outlet confluent flow path **214** of the flow-gathering module **21**, the outlet buffer cavity **2141a** and the outlet valve channel **2214a** of the valve cap **221a** (see FIG. **6A**).
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Please refer to FIG. **5**. The inlet valve structure **2221a** includes an inlet valve slice **22211a** and several perforations **22212a** formed in the periphery of the inlet valve slice **22211a**. In addition, the inlet valve structure **2221a** has sev-
45 eral extension parts **22213a** between the inlet valve slice **22211a** and the perforations **22212a**. Similarly, the outlet valve structure **2222a** comprises an outlet valve slice **22221a**, several perforations **22222a** and several extension parts **22223a**. The configurations and the operation principles of the outlet valve slice **22221a**, the perforations **22222a** and the extension parts **22223a** included in the outlet valve structure **2222a** are similar to corresponding components of the inlet valve structure **2221a**, and are not redundantly described herein. In this embodiment, the valve membrane **222a** is a
60 flexible sheet-like membrane with substantially uniform thickness. The valve membrane **222a** is made of excellent

chemical-resistant organic polymeric material or metallic material, which includes but is not limited to polyimide (PI), aluminum, nickel, stainless steel, copper, copper alloy or nickel alloy.

As previously described, the valve membrane **222a** is a flexible sheet-like membrane, and the valve membrane **222a** is arranged between the first surface **21** of the flow-gathering module **21** and the valve cap **221a**. If the volume of the pressure cavity **2216a** is expanded to result in suction, the
5 suction will cause the inlet valve structure **2221a** and the outlet valve structure **2222a** to shift toward the pressure cavity **2216a**. Since the inlet valve channel **2213a** and the outlet valve channel **2214a** have distinguishable structure at the lower surface **2212a** of the valve cap **221a** (see FIGS. **4A** and
10 **6A**), a negative pressure difference in the pressure cavity **2216a** only causes the inlet valve structure **2221a** of the valve membrane **222a** to shift toward the valve cap **221a** (see FIGS. **6B** and **7B**). At this moment, the outlet valve structure **2222a** is attached on the lower surface **2212a** of the valve cap **221a** (see FIGS. **6B** and **8B**), and thus the fluid can only be trans-
15 ported from the flow-gathering module **21** to the valve cap **221a** through the perforations **22212a** of inlet valve structure **2221a** (along the direction indicated as an arrow, see FIGS. **6B** and **7B**), and then transmitted to the pressure cavity **2216a** through the inlet buffer cavity **2215a** and the inlet valve channel **2213a**. Under this circumstance, the outlet valve structure **2222a** is closed, so that the fluid is not returned back.
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Similarly, since the inlet branch flow paths **213** and the outlet confluent flow paths **214** have distinguishable structure at the first surface **211** of the flow-gathering module **21** (see FIGS. **2** and **3B**), a positive pressure difference in the pressure cavity **2216a** causes downward force of the valve membrane **222a**. In response to the downward force of the valve mem-
25 brane **222a**, the outlet valve structure **2222a** is shifted toward the flow-gathering module **21**. At this moment, the inlet valve structure **2221a** is attached on the first surface **211** of the flow-gathering module **21** to seal the inlet branch flow paths **213** of the flow-gathering module **21**, and thus the inlet valve structure **2221a** is closed (see FIGS. **6C** and **7C**). In other words, the fluid can only be transported from the pressure cavity **2216a** to the outlet valve channel **2214a** of the flow-gathering module **21** through the perforations **22222a** of the outlet valve structure **2222a** (see FIGS. **6C** and **8C**). Under this circumstance, the inlet valve structure **2221a** is quickly opened or closed in response to the positive or negative pres-
30 sure difference in the pressure cavity **2216a**, so that the outlet valve structure **2222a** is correspondingly opened or closed to control transportation of the fluid and preventing the fluid from being returned back.

Please refer to FIG. **2** again. In the first chamber **22a** of the first double-chamber actuating structure **22**, the actuating member **223a** includes a vibration film **2231a** and an actuator **2232a**. The actuating member **223a** has a periphery fixed on the valve cap **221a**, so that the pressure cavity **2216a** is collectively defined by the valve cap **221a** and the actuating member **223a** (see FIG. **6A**). The vibration film **2231a** of the actuating member **223a** is a single-layered metallic structure. For example, the vibration film **2231a** is made of stainless steel or copper, but not limited to the materials listed above. In some embodiments, the vibration film **2231a** is a two-layered structure, which includes a metallic layer and a biochemical-resistant polymeric sheet attached on the metallic layer. The actuator **2232a** is attached on the vibration film **2231a**. The actuator **2232a** is a piezoelectric plate made of highly piezo-
35 electric material such as lead zirconate titanate (PZT). The cover plate **224a** is disposed on the actuator **2232a**. The valve membrane **222a**, the valve cap **221a** and the actuating mem-

ber 223a are clamped between the cover plate 224a and the first surface 211 of the flow-gathering module 21, thereby assembling the first chamber 22a of the first double-chamber actuating structure 22 of the fluid transportation device 2 as shown in FIG. 3A.

Please refer to FIGS. 2, 3A and 6A. FIG. 6A is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. 3A and taken along the line A-A, wherein the fluid transportation device is in a non-actuation status. The cross-sectional view and the operations of the fluid transportation device taken along the line a-a are similar to those shown in FIG. 6A, and are not redundantly described herein. For brevity, only the fluid transportation device taken along the line A-A is illustrated as follows. After the first chamber 22a of the first double-chamber actuating structure 22 is mounted on the first surface 211 of the flow-gathering module 21, the inlet branch flow path 213 of the flow-gathering module 21 is aligned with the inlet valve structure 2221a of the valve membrane 222a and the inlet buffer cavity 2215a and the inlet valve channel 2213a of the valve cap 221a. At the same time, the outlet confluent flow path 214 of the flow-gathering module 21 is aligned with the outlet buffer cavity 2141a, the outlet valve structure 2222a of the valve membrane 222a and the outlet valve channel 2214a of the valve cap 221a.

As previously described, the recess structure 217a is formed in the first surface 211 of the flow-gathering module 21 and annularly surrounds the inlet branch flow path 213. Since the thickness of the sealing ring 26 accommodated in the recess structure 217a is greater than the depth of the recess structure 217a, the sealing ring 26 is partially protruded out of the recess structure 217a to form a convex structure. Under this circumstance, the inlet valve slice 22211a of the inlet valve structure 2221a of the valve membrane 222a is raised. The convex structure is sustained against the valve membrane 222a to provide a pre-force on the inlet valve structure 2221a. The pre-force results in a stronger sealing effect to prevent the fluid from being returned back. In addition, due to the convex structure, a gap is formed between the inlet valve structure 22211a and the first surface 211 of the flow-gathering module 21. The gap is helpful for opening the inlet valve structure 2221a during the fluid enters the gap. Similarly, after the sealing ring 27 is accommodated in the recess structure 22122a that is formed in the lower surface 2212a of the valve cap 221a and annularly surrounds the outlet buffer cavity 2141a, the sealing ring 27 is partially protruded out of the recess structure 22122a to form a convex structure. As such, the outlet valve structure 2222a of the valve membrane 222a is downwardly raised with respect to the valve cap 221a, and a gap is formed between the outlet valve slice 22221a and the lower surface 2212a of the valve cap 221a. The convex structures of the outlet valve structure 2222a and the inlet valve structure 2221a are arranged on opposite sides of the valve membrane 222a. The functions of the convex structure of the outlet valve structure 2222a are similar to that of the inlet valve structure 2221a, and are not redundantly described herein. As mentioned above, the convex structures are defined by the recess structures (217a, 22122a) and corresponding sealing rings (26, 27). Alternatively, the convex structures may be directly formed on the flow-gathering module 21 and the valve cap 221a by a semiconducting fabricating method such as a photolithography and etching process, an electroplating process or an electroforming process. Alternatively, the convex structures may be integrally formed with the flow-gathering module 21 and the valve cap 221a by ejecting thermoplastic material. The remainder of the valve membrane 222a is attached between the valve cap 221a and the

flow-gathering module 21. The sealing rings 26 and 27 received in the recess structures 218a, 219a, 22121a, 22123a and 22111a may facilitate close contact between the valve membrane 222a, the valve cap 221a and the flow-gathering module 21, thereby avoiding fluid leakage.

Please refer to FIG. 6A again. The valve cap 221b, the valve membrane 222b, the actuating member 223b and the cover plate 224b of the second chamber 22b of the first double-chamber actuating structure 22 are disposed on the second surface 212 of the flow-gathering module 21. The first chamber 22a and the second chamber 22b are mirror-symmetrical with respect to the flow-gathering module 21. The configurations and functions of the second chamber 22b are identical to those of the first chamber 22a. The configurations and functions of the first chamber 23a and the second chamber 23b of the second double-chamber actuating structure 23 are identical to those of the first chamber 22a and the second chamber 22b of the first double-chamber actuating structure 22. For brevity, the fluid transportation process is illustrated by referring to the first chamber 22a of the first double-chamber actuating structure 22. It is of course that the second chamber 22b and the first chamber 22a of the first double-chamber actuating structure 22 and the second chamber 23b and the first chamber 23a of the second double-chamber actuating structure 23 are synchronously actuated to transport the fluid.

FIG. 6B is a schematic cross-sectional view illustrating the fluid transportation device of the present invention, in which the volume of the pressure cavity shown in FIG. 6A is expanded. Take the first chamber 22a for example. When a voltage is applied on the actuator 2232a, the actuating member 223a is deformed in the direction "a" and thus the volume of the pressure cavity 2216a is expanded to result in a negative pressure difference and a suction. Due to the negative pressure difference and the suction, the inlet valve structure 2221a and the outlet valve structure 2222a of the valve membrane 222a are uplifted. Since the inlet valve structure is aligned with the inlet buffer cavity 2215a, the inlet valve slice 22211a is quickly opened in response to the pre-force provided by the recess structure 217a and the sealing ring 26 (see FIGS. 6B and 7B). As such, a great amount of fluid is introduced into the inlet channel 215 of the flow-gathering module 21 and then branched by the inlet branch flow paths 213. As such, the fluid is transported into the first chamber 22a, and then transported to the pressure cavity 2216a through the perforations 22212a of the inlet valve structure 2221a of the valve membrane 222a and the inlet buffer cavity 2215a and inlet valve channel 2213a of the valve cap 221a. At this moment, the pulling force exerted on the outlet valve structure 2222a of the valve membrane 222a and the pulling force exerted on the inlet valve structure 2221a are in the same direction. In addition, the outlet valve structure 2222a close to the lower surface 2212a of the valve cap 221a and the inlet valve structure 2221a close to the lower surface 2212a of the valve cap 221a have different structures. The sealing ring 27 accommodated in the recess structure 22122a provides a pre-sealing effect. The pulling force exerted on the outlet valve structure 2222a of the valve membrane 222a causes the outlet valve slice 22221a to seal the outlet valve channel 2214a, and thus the fluid will not be returned back (see FIGS. 6B and 8B).

In a case that the direction of the electric field applied on the actuator 2232a is changed such that the actuator 242 is subject to deformation in the direction "b" (see FIG. 6C), the actuating member 223a is deformed toward the flow-gathering module 21 to compress the pressure cavity 2216a. As such, the volume of the pressure cavity 2216a is shrunk to result in a positive pressure difference from the surrounding

environment. In response to the positive pressure difference, an impulse is applied on the fluid within the pressure cavity **2216a**. Due to the impulse, a great amount of fluid is instantly exhausted out of the pressure cavity **2216a** through the outlet valve channel **2214a**. At the same time, the impulse generated from the positive pressure difference of the pressure cavity **2216a** and in the direction toward the flow-gathering module **21** is also exerted on the inlet valve structure **2221a** and the outlet valve structure **2222a** of the valve membrane **222a**. As such, a pre-force will quickly open the outlet valve slice **22221a** of the outlet valve structure **2222a**. When the outlet valve slice **22221a** is opened, the fluid in the pressure cavity **2216a** is transported to the outlet buffer cavity **2141a** and the outlet confluent flow paths **214** through the outlet valve channel **2214a** of the valve cap **221a** and the perforations **22222a** of the outlet valve structure **2222a** of the valve membrane **222a** (see FIGS. **6C** and **8C**), and then exhausted out of the fluid transportation device through the outlet channel **216**. Meanwhile, a fluid transporting cycle is completed.

On the other hand, the inlet branch flow path **213** close to the first surface **211** of the flow-gathering module **21** and the outlet confluent flow path **214** close to the first surface **211** of the flow-gathering module **21** have different structures. In addition, the sealing ring **26** provides a pre-sealing effect. As such, when the impulse in the direction toward the flow-gathering module **21** is exerted on the inlet valve structure **2221a**, the inlet valve structure **2221a** is pressed down to its closed position by the inlet valve slice **22211a**, and thus the inlet branch flow path **213** is sealed (see FIGS. **6C** and **7C**). At this moment, no fluid is allowed to flow through the inlet valve structure **2221a** and thus the fluid will not be returned back.

In a case that the actuator **2232a** is subject to upward deformation due to a voltage applied thereon, the volume of the pressure cavity **2216a** is expanded. As such, the fluid is transported from the inlet buffer cavity **2215a** into the pressure cavity **2216a** through the inlet valve channel **2213a**. In a case that the actuating member **223a** is subject to downward deformation, the volume of the pressure cavity **2216a** is shrunk and thus the fluid is exhausted out of the pressure cavity **2216a**. That is, by changing the direction of the electric field applied on the actuating member **223a** is changed, the actuating member **223a** is moved in a reciprocating manner, so that the fluid transportation device **2** is capable of pumping and releasing the fluid and achieving the purpose of transporting the fluid.

Please refer to FIGS. **7A~7C** and FIGS. **8A~8C**. FIG. **7A** is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. **3A** and taken along the line B-B. FIG. **8A** is a schematic cross-sectional view illustrating the fluid transportation device shown in FIG. **3A** and taken along the line C-C. As shown in FIG. **7A**, the inlet channel **215** is a pipeline between the first surface **211** and the second surface **212** of the flow-gathering module **21**. The external flow is introduced into the fluid transportation device **2** through the inlet channel **215**. The inlet channel **215** is communicated with the multiple inlet branch flow paths **213**, so that the fluid is transported through the inlet branch flow paths **213** to the first chamber **22a** and the second chamber **22b** of the first double-chamber actuating structure **22** and the first chamber **23a** and the second chamber **23b** of the second double-chamber actuating structure **23**. As shown in FIG. **8A**, the outlet channel **216** is a pipeline between the first surface **211** and the second surface **212** of the flow-gathering module **21**. The internal flow is ejected out of the fluid transportation device **2** through the outlet channel **216**. The outlet channel **216** is communicated with the multiple outlet confluent flow

paths **214**, so that the fluid from the first chamber **22a** and the second chamber **22b** of the first double-chamber actuating structure **22** and the first chamber **23a** and the second chamber **23b** of the second double-chamber actuating structure **23** is exhausted out of the fluid transportation device **2** through the outlet channel **216**.

Please refer to FIGS. **7B** and **8B**. As shown in FIG. **7B**, when the fluid is introduced into the inlet channel **215**, a portion of fluid is firstly transported to the first chamber **22a** and the second chamber **22b** of the first double-chamber actuating structure **22** through a first inlet branch flow path **213**, and then transported to the first chamber **23a** and the second chamber **23b** of the second double-chamber actuating structure **23** through a second inlet branch flow path **213**. If the fluid transportation device **2** has three or more double-chamber actuating structures, the rest may be deduced by analogy.

When the actuators includes in the first chamber **22a** and the second chamber **22b** of the first double-chamber actuating structure **22** and the first chamber **23a** and the second chamber **23b** of the second double-chamber actuating structure **23** are vibrated at the same frequency, all actuating members are externally raised. As such, all inlet valve structures are opened and the fluid is pumped into the chambers (see FIG. **7B**). At the same time, all outlet valve structures are more tightly closed (see FIG. **8B**), and thus the fluid will not be returned back.

Please refer to FIGS. **7C** and **8C**. When the actuators includes in the first chamber **22a** and the second chamber **22b** of the first double-chamber actuating structure **22** and the first chamber **23a** and the second chamber **23b** of the second double-chamber actuating structure **23** are vibrated at the same frequency, all actuating members are internally concaved to compress the pressure cavity to result in a positive pressure difference. As such, all outlet valve structures are opened and the fluid to discharge the fluid (see FIG. **8C**). At the same time, all inlet valve structures are more tightly closed (see FIG. **7C**), and thus the fluid will not be returned back. The detail operations have been described in FIG. **6**, and are not redundantly described herein.

From the above description, the fluid transportation device of the present invention includes a flow-gathering module and multiple double-chamber actuating structures. The multiple double-chamber actuating structures are symmetrically stacked on the flow-gathering module. For assembling the fluid transportation device, two sets of valve membranes, valve caps and actuating members are respectively stacked on the first and second surfaces of the flow-gathering module, thereby forming a double-chamber actuating structure with two mirror-symmetrical chambers. Next, multiple double-chamber actuating structures are successively arranged on the fluid transportation device in a side-by-side manner. As a consequence, the double-chamber actuating structures are horizontally expanded. In comparison with the conventional micro pump with multiple single-chamber structures, the fluid transportation device of the present invention has increased flow rate and head. In addition, the fluid transportation device of the present invention has reduced overall volume, thereby meeting the miniaturization demand.

While the invention has been described in terms of what is presently considered to be the most practical and preferred embodiments, it is to be understood that the invention needs not be limited to the disclosed embodiment. On the contrary, it is intended to cover various modifications and similar arrangements included within the spirit and scope of the

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appended claims which are to be accorded with the broadest interpretation so as to encompass all such modifications and similar structures.

What is claimed is:

1. A fluid transportation device having multiple double-chamber actuating structures for transporting a fluid, said fluid transportation device comprising:

a flow-gathering module comprising two surfaces opposed to each other, multiple first flow paths and multiple second flow paths running through said two surfaces, an inlet channel arranged between said two surfaces and communicated with said multiple first flow paths, and an outlet channel arranged between said two surfaces and communicated with said multiple second flow paths; and

multiple double-chamber actuating structures arranged on said flow-gathering module side by side, wherein each double-chamber actuating structure includes a first chamber and a second chamber arranged symmetrically opposite one another on said two surfaces of said flow-gathering module, and each of said first chamber and said second chamber includes a valve cap arranged over said flow-gathering module and having a first valve channel and a second valve channel, a valve membrane arranged between said flow-gathering module and said valve cap, and an actuating member having a periphery fixed on said valve cap.

2. The fluid transportation device having multiple double-chamber actuating structures according to claim 1 wherein said valve membrane includes a first valve structure and a second valve structure corresponding to said first flow path and said second flow path, respectively.

3. The fluid transportation device having multiple double-chamber actuating structures according to claim 2 wherein a

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first buffer zone is arranged between said valve membrane and said valve cap, and a second buffer zone is arranged between said valve membrane and said flow-gathering module.

4. The fluid transportation device having multiple double-chamber actuating structures according to claim 3 wherein said first valve structures, said first buffer zones and said first valve channels of said first chamber and said second chamber are aligned with said first flow path of said flow-gathering module, and said second buffer zones, said second valve structures and said second valve channels of said first chamber and said second chamber are aligned with said second flow path of said flow-gathering module.

5. The fluid transportation device having multiple double-chamber actuating structures according to claim 1 wherein said actuating member and said valve cap collectively define a pressure cavity.

6. The fluid transportation device having multiple double-chamber actuating structures according to claim 1 wherein said fluid includes a gas and a liquid.

7. The fluid transportation device having multiple double-chamber actuating structures according to claim 1 wherein said actuating member includes an actuator and a vibration film.

8. The fluid transportation device having multiple double-chamber actuating structures according to claim 1 wherein said first flow paths are inlet branch flow paths, and said second flow paths are outlet confluent flow paths.

9. The fluid transportation device having multiple double-chamber actuating structures according to claim 1 wherein said actuating members included in said first chambers and said second chambers of said multiple double-chamber actuating structures are vibrated at the same frequency.

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