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(54) **SELF-HEALING CHIP-TO-CHIP INTERFACE**

(56)

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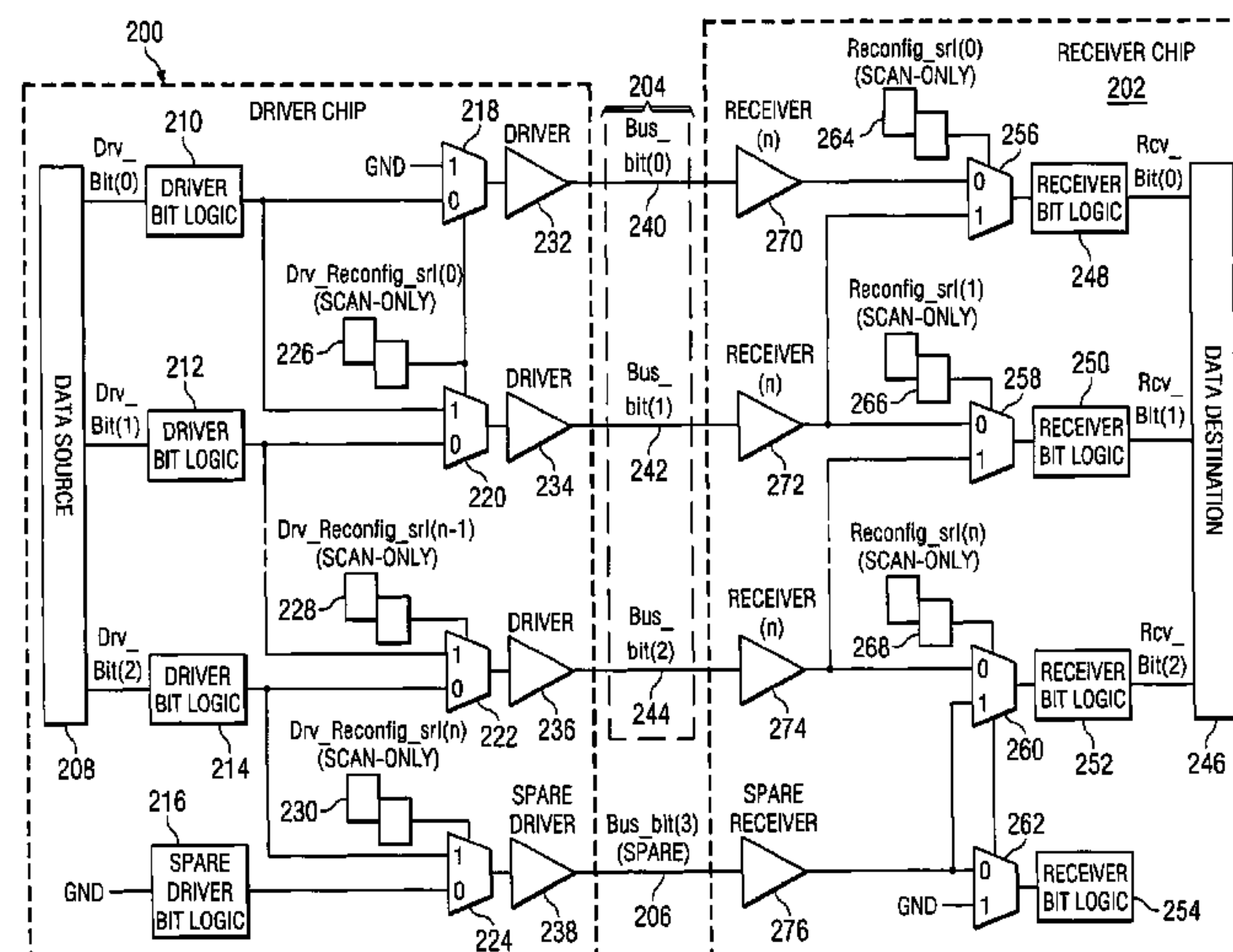
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**ABSTRACT**

A method, apparatus, and computer instructions for managing a set of signal paths for a chip. A defective signal path within the set of signal paths for the chip is detected. Signals are re-routed through the set of signal paths such that the defective signal path is removed from the set of signal paths and sending signals using remaining data signal paths in the set of signal paths and using an extra signal path in response to detecting the defective signal path.

**26 Claims, 5 Drawing Sheets**





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FIG. 1

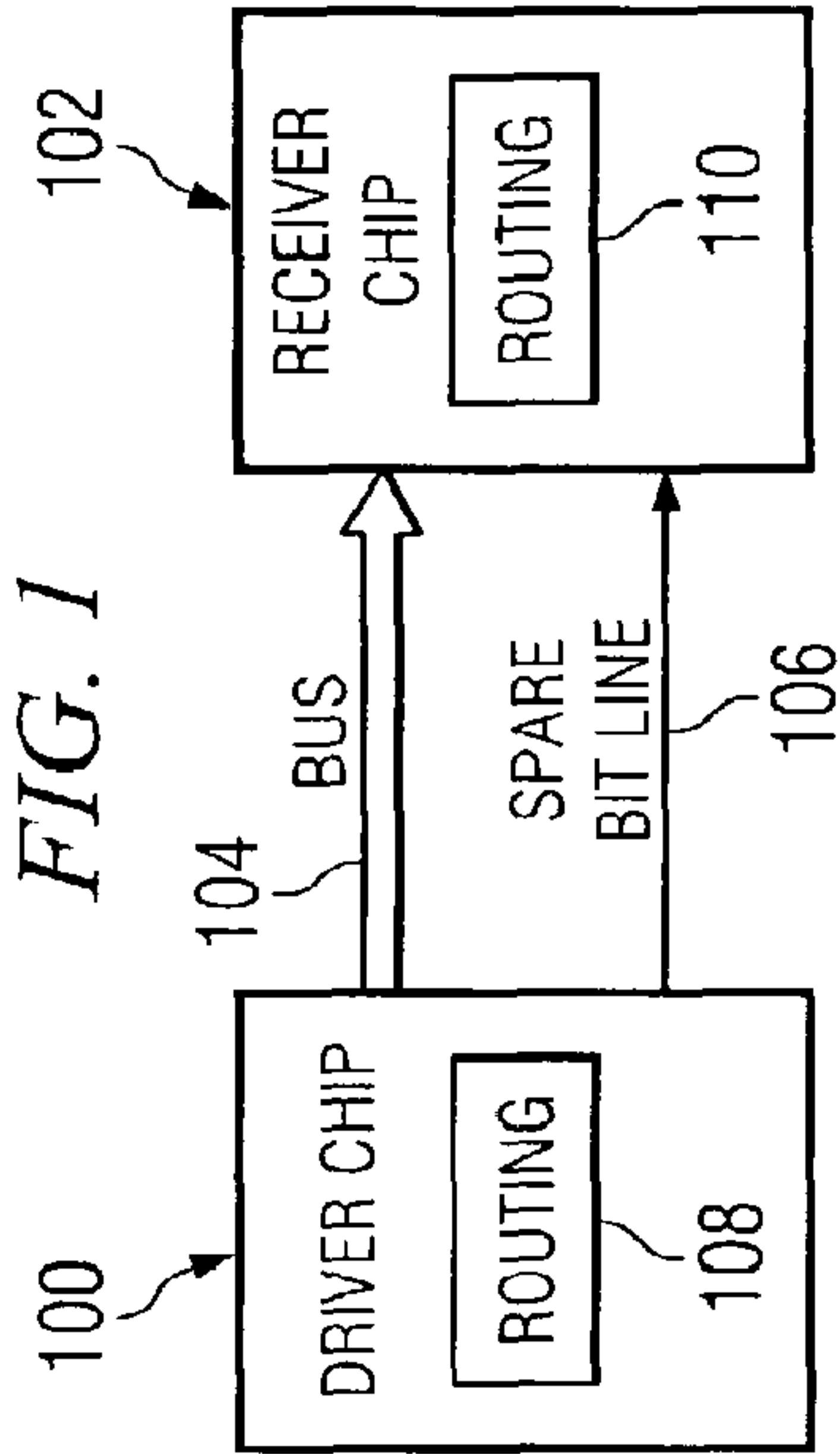
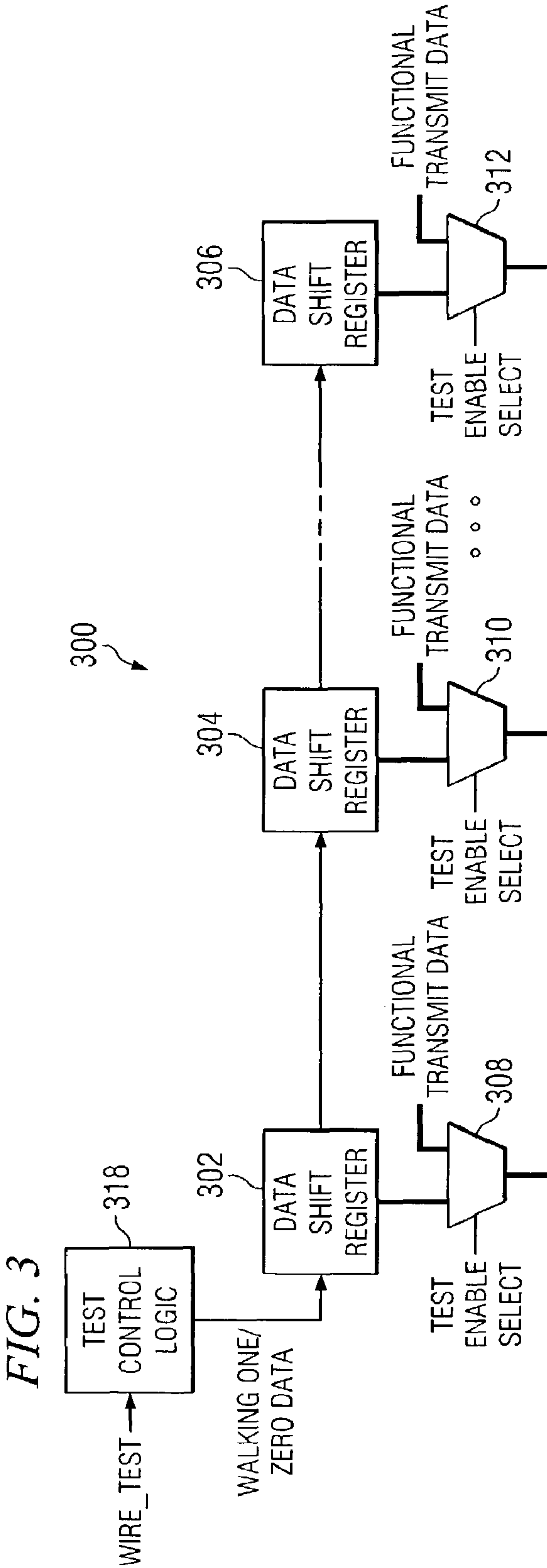
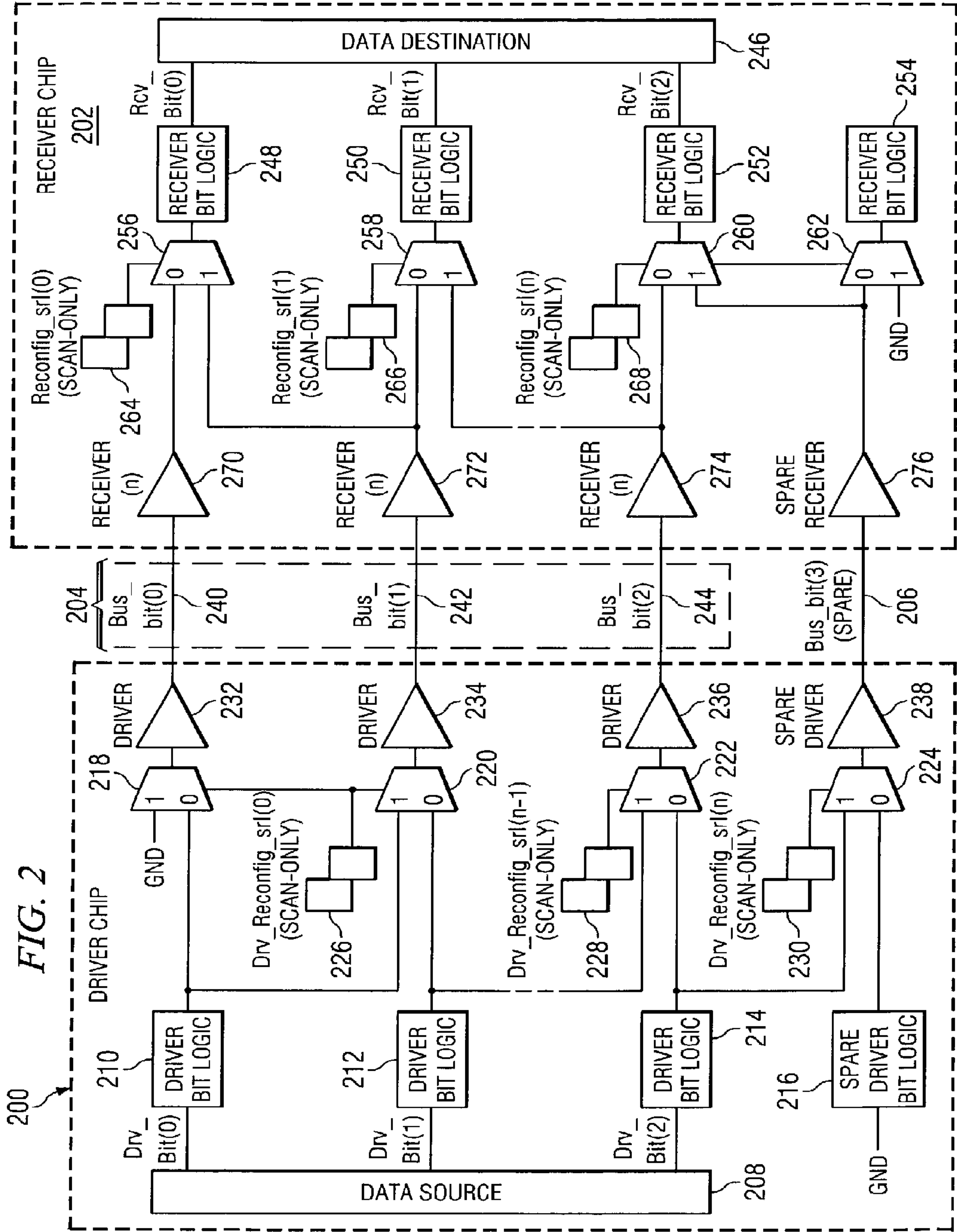


FIG. 3







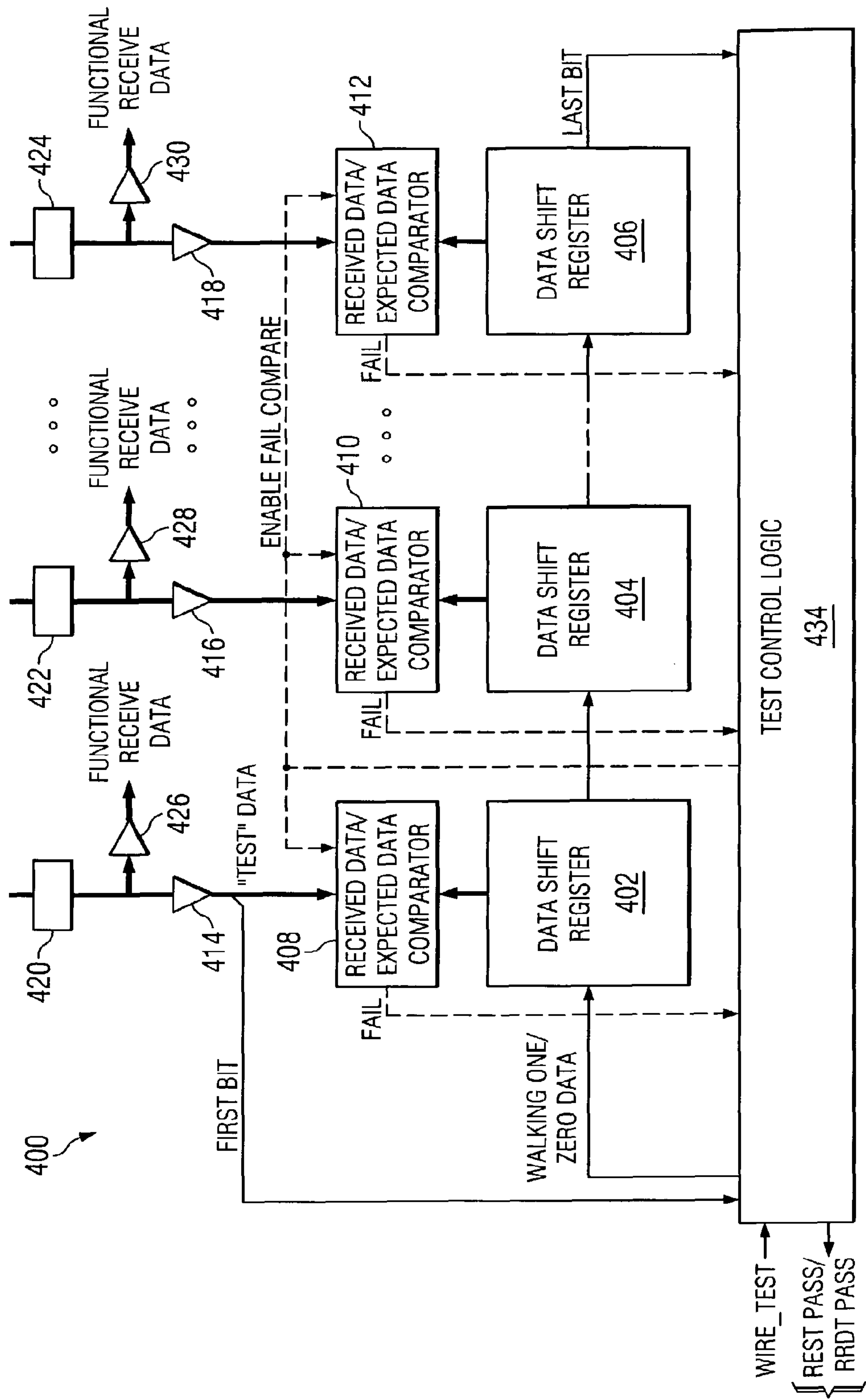
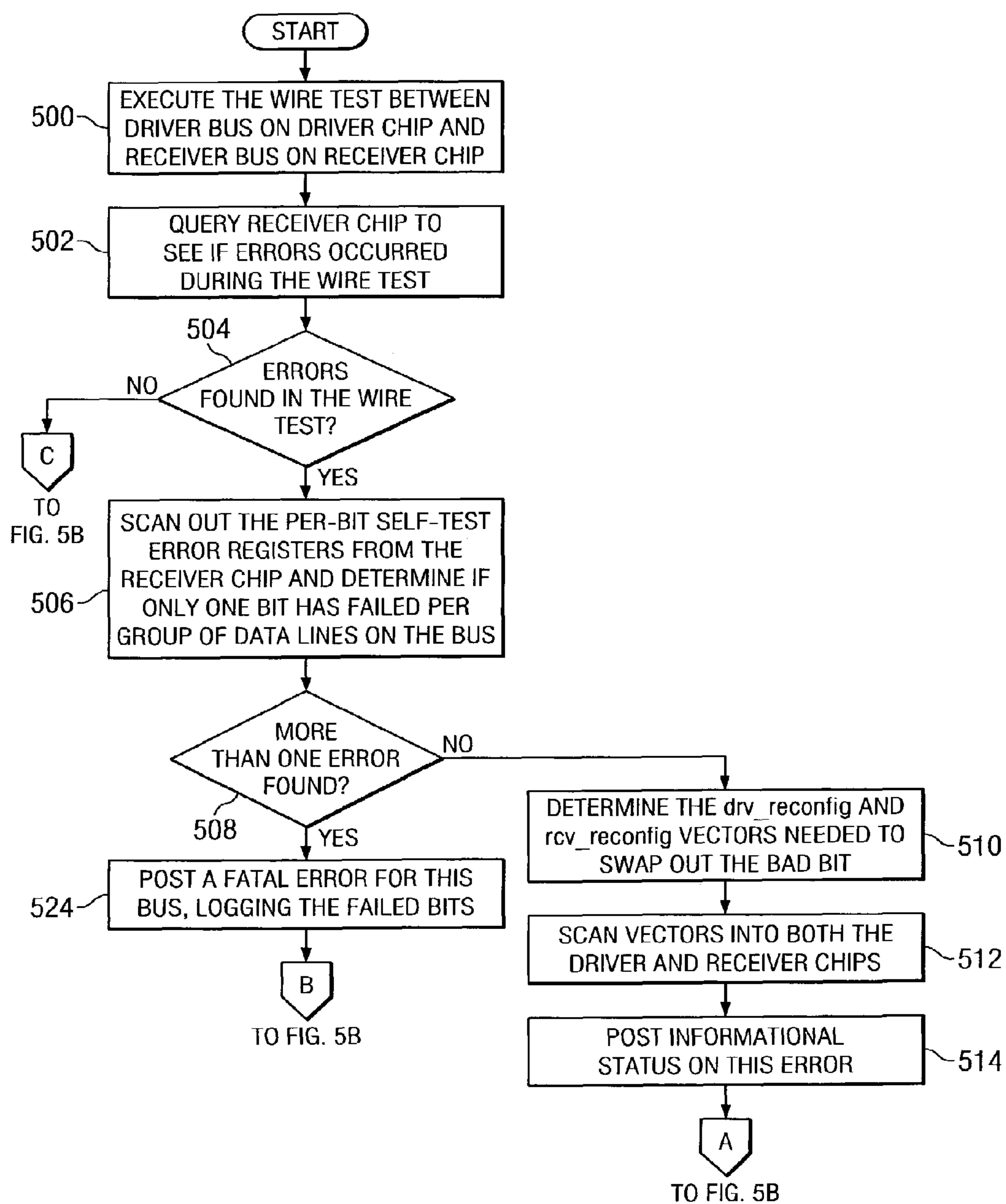
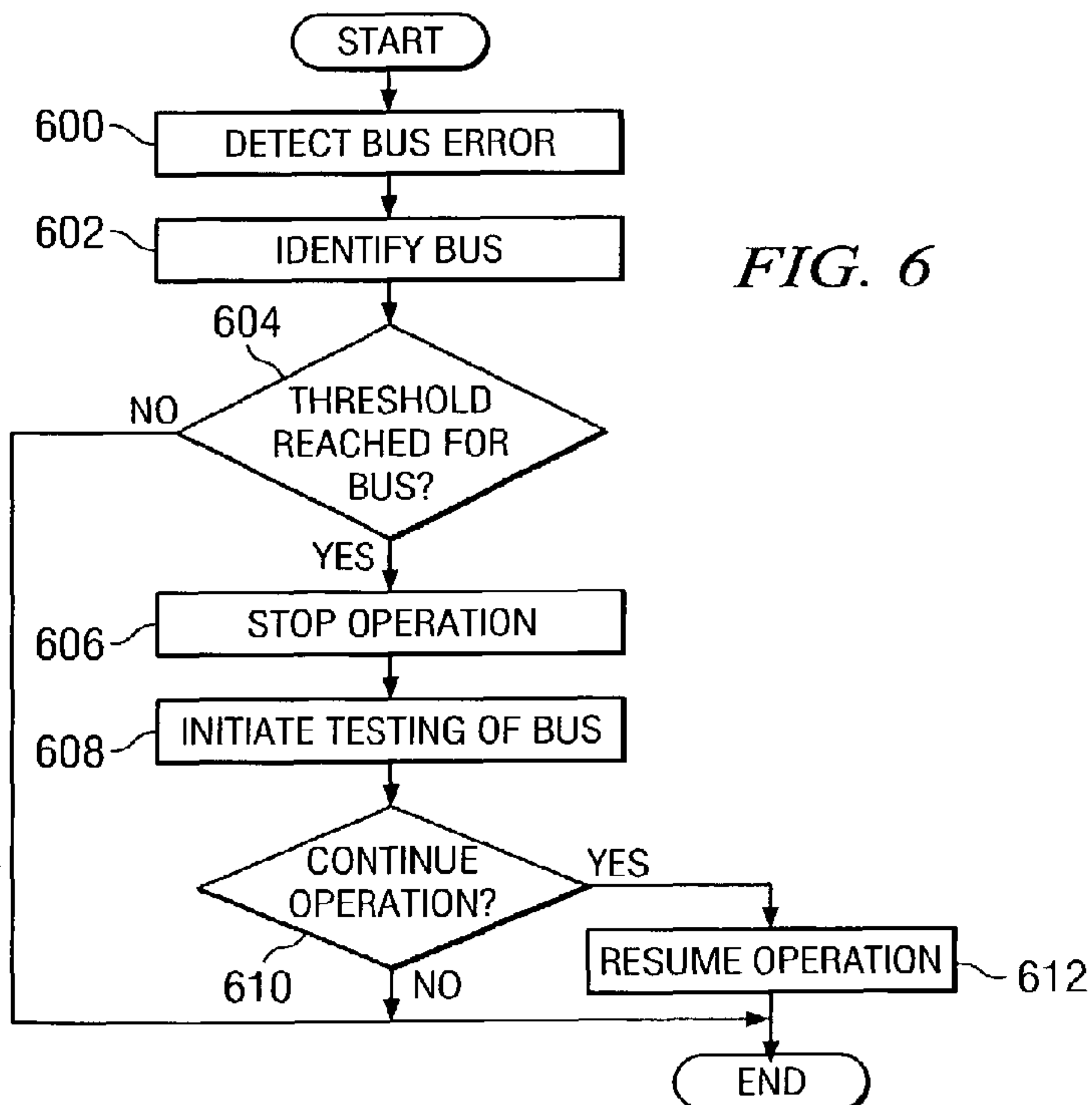
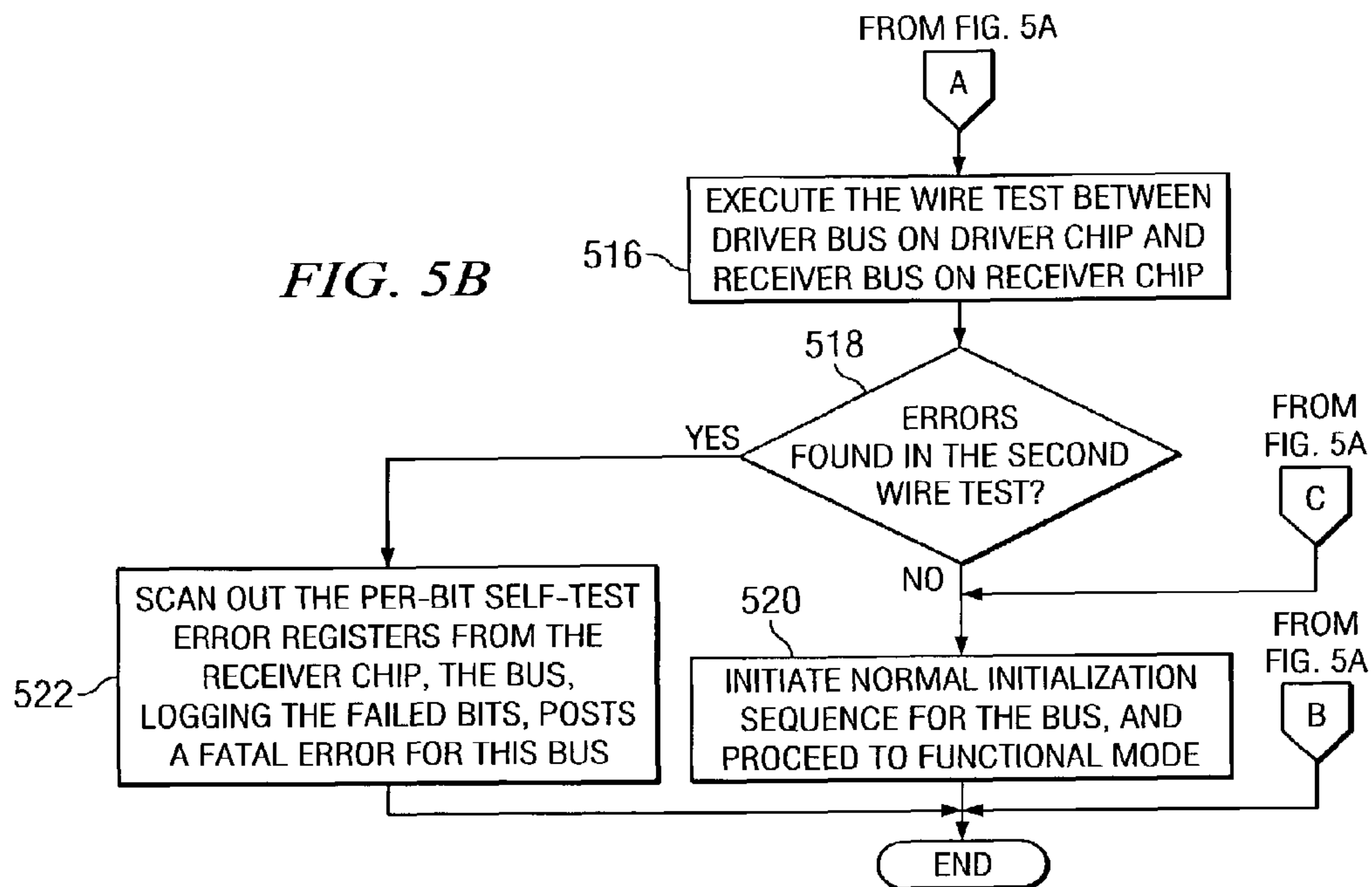


FIG. 4

FIG. 5A







## SELF-HEALING CHIP-TO-CHIP INTERFACE

This application is a continuation of application Ser. No. 12/635,121, filed Dec. 10, 2009, status pending, which in turn is a continuation of Ser. No. 11/948,620, filed Nov. 30, 2007, status allowed, which in turn is a continuation of application Ser. No. 10/339,757, filed Jan. 9, 2003, status issued on Apr. 22, 2008, as U.S. Pat. No. 7,362,697.

## BACKGROUND OF THE INVENTION

## 1. Technical Field

The present invention relates generally to an improved data processing system, and in particular, to a method and apparatus for routing data. Still more particularly, the present invention provides a method and apparatus for routing data between chips across a bus.

## 2. Description of Related Art

As computer systems become increasingly more complex, the number of interconnections between integrated circuits also increases. The number of interconnections between chips, such as microprocessors, memory, and input/output chips is increasing to numbers, such as tens of thousands of interconnections between chips in a computer system. All of these signals sent between different components pass through a chip's package or module, a board, and possibly across a connector to another board and then to another module arriving at a final destination. All of these signal paths are required to be manufactured and remain defect free to avoid the possibility of a system failure.

A service call is required when a defective component is present or a working component fails. The defective or failing component often causes part or all of the computer system to be unavailable.

Further, during testing and manufacturing of components, any components identified with defects, such as a non-functional signal path, are scrapped or discarded. Only components meeting and passing tests are used to build final shippable computer systems. Typically in large, very dense components, thousands of signal paths are present. The yields of usable components are often very low. In many cases, a yield of fifty percent is considered to be very good.

Therefore, it would be advantageous to have an improved method, apparatus, and computer instructions to handle defects or failures in signal paths between different chips.

## SUMMARY OF THE INVENTION

The present invention provides a method, apparatus, and computer instructions for managing a set of signal paths for a chip. A defective signal path within the set of signal paths for the chip is detected. Signals are re-routed through the set of signal paths such that the defective signal path is removed from the set of signal paths and sending signals using remaining data signal paths in the set of signal paths and using an extra signal path in response to detecting the defective signal path.

## BRIEF DESCRIPTION OF THE DRAWINGS

The novel features believed characteristic of the invention are set forth in the appended claims. The invention itself, however, as well as a preferred mode of use, further objectives and advantages thereof, will best be understood by reference to the following detailed description of an illustrative embodiment when read in conjunction with the accompanying drawings, wherein:

FIG. 1 is a diagram illustrating chips with a self-healing interface in accordance with a preferred embodiment of the present invention;

FIG. 2 is a diagram illustrating components used in dynamically routing signal paths in accordance with a preferred embodiment of the present invention;

FIG. 3 is a diagram illustrating testing components in a driver chip in accordance with a preferred embodiment of the present invention;

FIG. 4 is a diagram illustrating testing components in a receiver chip in accordance with a preferred embodiment of the present invention;

FIGS. 5A and 5B are flowcharts of a process used for testing and re-routing signal paths in accordance with a preferred embodiment of the present invention; and

FIG. 6 is a flowchart of a process for detecting bus errors during functional operation and re-routing signal paths on a bus in accordance with a preferred embodiment of the present invention.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

With reference now to the figures, and in particular to FIG. 1, a diagram illustrating chips with a self-healing interface is depicted in accordance with a preferred embodiment of the present invention. In this example, driver chip 100 sends signals to receiver chip 102 over bus 104. A bus is a common pathway or channel providing a connection between devices. Bus 104 provides a path for signals to travel between driver chip 100 and receiver chip 102. Additionally, spare bit line 106 also provides a connection between driver chip 100 and receiver chip 102.

The mechanism of the present invention employs routing 108 and routing 110 to manage or handle a defective signal path or a failure in a signal path within bus 104. These routing mechanisms, routing 108 and routing 110, allow for driver chip 100 and receiver chip 102 to repair themselves to allow signal paths to be dynamically reconfigured. Such a mechanism allows for defects to exist in the bus while still maintaining operation and functionality for the system. The re-routing provided by the present invention is accomplished by including spare bit line 106. A spare bit line or signal path may be added for each chip. The number of spare signal paths employed may vary depending on the particular implementation. For example, a spare signal path may be added for each bus or group of interconnections. More than one spare signal path may be added for a bus or group of interconnections. Further, the spare signal path, such as spare bit line 106, may be normally functional or nonfunctional, but is not required for complete or partial operation.

During a manufacturing test or during functional operation, if any signal path in bus 104 is detected or diagnosed to be defective, signaling is re-routed around the defective signal path by activating or switching into operation spare bit line 106.

For example, an N-bit wide bus on a send chip, such as driver chip 100, is routed to the chip's drivers and sent across any arbitrary interconnect—module, board, connector, or card to a receiver chip. If, however, a defect is detected on bit 5 for example, all of the configuration latches on bits 6 through N are re-routed using a routing mechanism, such as routing 108. In this manner, the signal paths for the bits are re-routed by steering or routing bit 5 to bit 6, bit 6 to bit 7, and bit 7 to bit 8. This routing continues through the signal paths such that the spare signal path, such as spare bit line 106, is included. Similarly on the receive side, such as at receiver



chip **102**, the bits are reconfigured, using a routing mechanism, such as routing **110**, to route around the defective bit **5**.

Normal operation can then take place with the defective signal path being successfully removed. Such a defect could exist on any of the components in the path or on any of the signals on the bus. Further, additional spare signals and steering logic may be added to increase the number of allowed defects. Other variations include, for example, a 72-bit bus that may be steered or narrowed to a 36-bit bus reducing the effective bandwidth of the bus but allowing the customer to remain operational until a service call could be scheduled.

Turning now to FIG. 2, a diagram illustrating components used in dynamically routing signal paths is depicted in accordance with a preferred embodiment of the present invention. In this example, driver chip **200** sends signals to receiver chip **202** across bus **204**. Additionally, spare bit line **206** is used to allow for dynamic reconfiguration of the signal paths in the event a defective signal path is identified.

Driver chip **200** includes data source **208**. Data source **208** contains various logic and integrated circuits for providing functionality. Driver chip **200** also includes driver bit logic **210**, **212**, **214**, and **216**. These logics provide testing functions that are employed to determine whether defects are present in the signal paths on bus **204** and on spare bit line **206**. These components have their inputs connected to data source **208**. The output of these components is connected to multiplexers **218**, **220**, **222**, and **224**. Most of the multiplexers have an input from two different driver bit logic units. Multiplexer **218** has one input connected to ground with a second input connected to driver bit logic **210**. Multiplexer **220** has one input connected to driver bit logic **210** and a second input connected to driver bit logic **212**. Multiplexer **222** has one input connected to driver bit logic **212** and a second input connected to driver bit logic **214**. Multiplexer **224** has one input connected to driver bit logic **214** and a second input connected to driver bit logic **216**.

The select or control input of these multiplexers is connected to configuration latches **226**, **228**, and **230**. The output of multiplexers **218**, **220**, **222**, and **224** is connected to drivers **232**, **234**, **236**, and **238**. These drivers are connected to bit lines **240**, **242**, and **244** in bus **204** with driver **238** being connected to spare bit line **206**. In these examples, the multiplexers are 2:1 multiplexers. These multiplexers are added to provide a routing function, such as that in routing **108** in FIG. 1. The select inputs in these multiplexers are used to control or select the input into these components.

These multiplexers are programmable through configuration latches **226**, **228**, and **230** in these examples. In these examples, the configuration latches are illustrated as scan only latches. In normal operation and in the absence of any defects, the bus is N bits wide and all the configuration latches are set to zero.

If one of the configuration latches is set to one, such a signal changes the routing in the signal paths across bus **204**.

In receiver chip **202**, data destination **246** contains logic and integrated circuits for providing functions to operate and process signals received across bus **204**. Receiver chip **202** also includes receiver bit logic **248**, **250**, **252**, and **254**. These components are used in testing for defects in signal paths across bus **204** and spare bit line **206**. The input to these components is connected to multiplexers **256**, **258**, **260**, and **262**. As with the multiplexers in driver chip **200**, the inputs selected by these multiplexers are controlled through latches, such as configuration latches **264**, **266**, and **268**. The inputs to multiplexers **256**, **258**, **260**, and **262** are connected to receivers **270**, **272**, **274**, and **276**.

More specifically, multiplexer **256** has one input connected to receiver **270** and a second input connected to receiver **272**. Multiplexer **258** has one input connected to receiver **272** and a second input connected to receiver **274**. Multiplexer **260** has one input connected to receiver **274** and a second input connected to receiver **276**. Finally, multiplexer **262** has one input connected to receiver **276** and a second input connected to ground.

In these examples, four bit lines are illustrated in the bus for purposes of describing the present invention. Such an illustration is not meant as a limitation to the number of lines that may be provided for signal paths in bus **204**. Of course, any number of bit lines may be employed depending on the particular implementation. Further, a single spare bit line is illustrated. Additional spare bit lines may be used depending on the particular design or desired configuration.

The configuration latches and multiplexers illustrated in driver chip **200** form the components for a routing mechanism, such as routing **108** in FIG. 1. Similarly, the configuration latches and multiplexers in receiver chip **202** form the components for a routing mechanism, such as routing **110** in FIG. 1.

In these examples, the routing function is illustrated as taking the form of multiplexers controlled by configuration latches. This mechanism is shown as being located between the driver bit logic and the drivers. The location of the mechanism within a chip may change depending on the location in which the critical timing is located. The actual location of this mechanism within the chip will depend on particular design parameters for a specific chip.

With reference now to FIG. 3, a diagram illustrating testing components in a driver chip is depicted in accordance with a preferred embodiment of the present invention. Testing system **300** is employed to detect defective or failed signal lines in a bus, such as bus **204** in FIG. 2. In this example, testing system **300** includes data shift register units **302**, **304**, and **306**, which form a shift register for testing system **300**. Testing system **300** also includes multiplexers **308**, **310**, and **312**. These components are included in the driver bit logic units illustrated in FIG. 2. For example, data shift register unit **302** and multiplexer **308** form a driver bit logic unit, such as driver bit logic **210** in FIG. 2. The output of multiplexers **308**, **310**, and **312** is connected to multiplexers or other types of re-routing logic used to dynamically re-route signal paths. Multiplexers **308**, **310**, and **312** serve to allow the functional transmission of data, such as that from a data source, while also allowing for data, such as a test pattern, to be transmitted. The test pattern is generated by test control logic **318** in these examples.

Initially, data shift register units **302**, **304**, and **306**, which form a shift register, are cleared to zero through reset or scanning. In this example, a wire test, commonly used for testing components, may be initiated. In a wire test, every wire or signal path is driven to a logic level zero with all of the receivers expecting a logic level zero. Then, a single signal wire or signal path is changed to a logic level one. The receiver corresponding to the driver is the only receiver expecting a logic level one. This one is then "walked" to the next signal wire in the sequence. With this test, only one wire or signal path in the system is at a logic level one at any time, while all other wires or signal paths are at a logic zero. This test enhances an ability to identify or catch "subtle" opens or shorts between lines. During such a test, a "walking one" is shifted onto the first data shift register, data shift register unit **302** by test control logic **318**. This walking one may then be shifted to the next shift register unit until all of the signal paths have been tested. In a similar fashion, a "walking zero" may



## 5

be employed. The one or zero signal is propagated onto the bus in response to the assertion of a signal, "WIRE\_TEST", being applied to test control logic 318. This walking pattern is shifted every 16-bit time on the bus to allow a slow checking of bus signals. This walking one is then sent to data shift register unit 304 by data shift register unit 302. The walking one may later be sent to data shift register unit 306.

Turning now to FIG. 4, a diagram illustrating testing components in a receiver ship is depicted in accordance with a preferred embodiment of the present invention. Testing system 400 is located in a receiver chip, such as receiver chip 202 in FIG. 2.

In this example, testing system 400 includes data shift register units 402, 404, and 406, which form a shift register. This testing system also includes received data/expected data comparators 408, 410, and 412. Data is received in these comparators from the data shift registers as well as from receivers 414, 416, and 418. The input of these receivers is connected to scan latches 420, 422, and 424. The output of these scan latches also is connected to receivers 426, 428, and 430. These receivers provide a path to a data destination for data signals. Scan latches 420, 422, and 424 are connected to multiplexers or other routing units used to dynamically reconfigure signal paths.

In this example, the scan latches, receivers, comparators, and data shift registers are components located in receiver bit logic units, such as those illustrated in FIG. 2. For example, scan latch 420, receiver 426, receiver 414, received data/expected data comparator 408, and data shift register unit 402 are components found in a single receiver bit logic unit, such as receiver bit logic 252 in FIG. 2. A test using these data shift registers may be initiated by test control logic 434. The test control logic may be located off the chip and provide signals to the chip on which these data shift registers are located.

Initially, these data shift registers are reset to zero through reset/scanning. Wire testing as well as random data tests may be performed using these components. In a similar fashion, a walking one or zero may be shifted into the data shift registers for comparison with signals received from the transmitting chip, such as signals generated by test system 300 in FIG. 3. In a similar fashion, data may be shifted into these shift registers for comparison.

In this manner, the testing systems illustrated in FIGS. 3 and 4 allow for the identification of defective or failed signal paths in a bus. Further, these specific examples are intended as illustrations of one implementation in which testing may be implemented. Of course, other types of testing systems or components may be employed depending on the particular design. Based on these signals, dynamic re-routing of signal paths may be initiated.

With reference now to FIGS. 5A and 5B, flowcharts of a process used for testing and re-routing signal paths are depicted in accordance with a preferred embodiment of the present invention. The process illustrated in FIGS. 5A and 5B may be implemented in a routing mechanism, such as routing 108 and routing 110 in FIG. 1. The steps illustrated in these figures may be implemented as instructions executed by a processor on the chip or in hardware. These routing functions also could be implemented in a specific routing chip separate from the chips providing the functions. The particular location of the routing function will depend on where the critical timing for the signal paths is located.

The process begins by executing a wire test between the driver bus on the driver chip and the receiver bus on the receiver chip (step 500). This test may be implemented using components, such as those illustrated in FIGS. 3 and 4 above. The receiver chip is queried to see if errors occurred during

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the wire test (step 502). A determination is made as to whether errors are found in the wire test (step 504). If errors are found in the wire test, the per-bit self-test error registers are scanned out from the receiver chip and a determination is made as to whether only one bit has failed per group of data lines on the bus (step 506). The grouping of data lines to a spare bit line may change depending on different implementations. Further, more than one spare bit line may be associated with a group of data lines.

Next, a determination is made as to whether more than one error is found (step 508). If more than one error is not found, the drv\_reconfig and rcv\_reconfig vectors needed to swap out the bad bit are determined (step 510). In step 510, the contents of the reconfiguration latches are identified. The vectors are basically the contents of the reconfiguration latches.

The vectors are scanned into both the driver and the receiver chips (step 512). The scanning of vectors into the chips is employed to re-route the signal paths to exclude the failed or defective signal path and include the spare signal path provided by a spare bit line. Informational status is posted on this error (step 514). After each self-test, a self-test pass or a self-test fail signal is passed to the control logic, such as test control logic 434 in FIG. 4. If a self-test fail is reported, the test control logic may scan/read out the contents of the error latches from the receiver. This information may be placed into reconfiguration latch data and loaded into the configuration latches in both the driver chip and the receiver chip to reconfigure the signal paths. The wire test is executed between the driver on the driver chip and the receiver bus on the receiver chip (step 516).

A determination is made as to whether additional errors are found in a second wire test (step 518). If additional errors are not found in the second wire test, a normal initialization sequence is initiated for the bus and the chip is placed into a functional mode (step 520) with the process terminating thereafter.

Returning again to step 518, if additional errors are found in the second wire test, the per-bit self-registers are scanned out from the receiver chip, the bus, the failed bits are logged, a fatal error is posted for this bus (step 522) and the process terminates thereafter. With reference again to step 508, if more than one error is found, a fatal error is posted for this bus, the failed bits are logged (step 524) and the process terminates thereafter. Turning again to step 504, if no errors are found in wire test, the process proceeds to step 520 as described above.

The testing and reconfiguration of the bus described in FIG. 5 may occur during different times, such as during manufacturing tests, during normal power on of a system, or at any time when normal bus error detection indicates a failure or failures on the bus. This normal bus error detection may include, for example, parity checking or error detection/correction coding.

Additionally, the mechanism of the present invention may be implemented within a computer system in which monitoring is performed for errors. Turning now to FIG. 6, a flowchart of a process for detecting bus errors during functional operation and re-routing the signal paths on a bus is depicted in accordance with a preferred embodiment of the present invention. The process illustrated in FIG. 6 may be implemented in a data processing system, such as, for example, a personal computer, a workstation, or a server computer. The detection performed by the process in FIG. 6 may occur during functional operation of the bus to allow repairs or reconfiguration of a failing bus. This testing may use standard error detection methods, such as error detection/correction coding (ECC).



The process begins by detecting a bus error (step 600). The bus on which the error occurred is identified (step 602). A determination is made as to whether a threshold error level has been reached for the bus (step 604). When a threshold error level is detected on the particular bus, operation or data transfers on the bus are halted (step 606). In this step, the computer enters a diagnostic mode. In this mode, testing of the bus is initiated (step 608). The testing executed in step 608 employs the steps described with respect to FIGS. 5A and 5B above.

A determination is then made as to whether operation of the computer system may continue (step 610). This step employs information returned by the testing performed on the bus to determine whether defective or failed signal paths are present and whether these defects or failures are correctable. If operation can be continued, the operation of the system resumes (step 612) with the process terminating thereafter. Otherwise, the process terminates without resuming operation of the computer system. Returning again to step 604, if the threshold for the bus has not been reached, the process terminates.

The detection of a bus error in step 600 may be implemented using a double-bit error detect/single-bit error scheme in addition to other well-known error detection schemes. With this type of error detection, a single-bit error in a bus can be detected and corrected without causing a system data integrity error, while two bits failing will indicate an error. Two failing bits result in an inability to correct the error, thus causing a system data integrity error. If, during operation, a bus experiences multiple single-bit errors, the bus may indicate a "hard" failure, such as, for example, a wire has "opened up". If the "threshold" number of these single-bit/correctable errors has been reached on the bus, the normal bus operation can be stopped, and the bus may be tested for these "hard" fails via the previously described wire test mechanism, and the hard failure "healed" by the reconfiguration mechanism described above. Thus, if during operation, a potential hard fail is detected, (via multiple single-bit errors), that hard failure can be corrected via the self-healing bus mechanism before any potentially uncorrectable error (soft or hard) caused by two bits failing (an "uncorrectable ECC error") occurs on the bus.

In the detection of the bus error in step 600, it also is possible, by analyzing the "syndrome" bits in the ECC mechanism, to identify the failing bit on the bus. As described above, step 600 may be implemented using well-known ECC algorithms. If multiple cases of failure of the same bit occur as detected by the threshold mechanism inferred in step 604, this situation may indicate a bus signal which, due to noise or interference or some other mechanism, is "error-prone", a so-called "soft error". If this soft error occurs repeatedly on the same bit, the process described in steps 510 and 512 of FIG. 5, may be employed without performing the wire test described in steps 501 and 502 to reconfigure the bus to swap out the signal line identified by the ECC mechanism.

Thus both hard errors, detected by wire test, or soft errors, detected by error detection/correction coding techniques) can be used to detect faulty signals, and the invention used to reconfigure around these failures employed.

Although ECC encoding techniques have been described as example implementations for detecting errors, any error detection method may be employed to detect hard or soft errors. Once such an error is detected and isolated to a single failing data path, the mechanism of the present invention may be used to reconfigure the bus to eliminate the faulty data path and use the spare data path.

Thus, the present invention provides an improved method, apparatus, and computer instructions for a self-healing chip-

to-chip interface. The mechanism provides this interface through dynamic reconfiguration of signal paths between chips. When a defective or failed signal path is identified, the signals are re-routed to exclude the use of that signal path and include a spare signal path. The extent of re-routing that may occur depends on the number of spare signal paths provided on the chip. In addition, in some cases reduced bandwidth may be employed by reconfiguring the signal paths to send less data bits. In this manner, continued functionality or limited functionality may be provided until a chip or component can be replaced. Further, if a spare signal path is used in place of a defective one, the yield of components may increase because such a component may be considered a good or passing component, rather than a defective one.

It is important to note that while the present invention has been described in the context of a fully functioning data processing system, those of ordinary skill in the art will appreciate that the processes of the present invention are capable of being distributed in the form of a computer readable medium of instructions and a variety of forms and that the present invention applies equally regardless of the particular type of signal bearing media actually used to carry out the distribution. Examples of computer readable media include recordable-type media, such as a floppy disk, a hard disk drive, a RAM, CD-ROMs, DVD-ROMs, and transmission-type media, such as digital and analog communications links, wired or wireless communications links using transmission forms, such as, for example, radio frequency and light wave transmissions. The computer readable media may take the form of coded formats that are decoded for actual use in a particular data processing system.

The description of the present invention has been presented for purposes of illustration and description, and is not intended to be exhaustive or limited to the invention in the form disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art. The embodiment was chosen and described in order to best explain the principles of the invention, the practical application, and to enable others of ordinary skill in the art to understand the invention for various embodiments with various modifications as are suited to the particular use contemplated.

What is claimed is:

1. A method for managing a set of adjacent signal paths, which are in a sequence, for a device, the method comprising:
  - detecting a defective signal path within the set of signal paths for the device, wherein the defective signal path is at a particular location in the sequence;
  - responsive to detecting the defective signal path, re-routing signals through the set of signal paths, wherein the defective signal path is removed from the set of signal paths and the signals are transmitted using the extra signal paths that remain in the set of signal paths;
  - wherein a signal that was intended to be transmitted using the defective signal path is re-routed to, and transmitted using, an adjacent one of the set of signal paths that is next in the sequence immediately after the particular location;
  - wherein a signal that was intended to be transmitted using one of the set of signal paths that is last in the sequence is re-routed to, and transmitted using, the extra signal path;
  - wherein the device is a driver chip that includes a plurality of drivers, and further wherein each one of the plurality of drivers drives one of the set of signal paths that connects to one of a plurality of receivers included in a receiver chip, and further including:



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driving, by the plurality of drivers, all of the set of signal paths to a first logic level simultaneously;  
 after driving all of the set of the set of signal paths to the first logic level: driving, by a first one of the plurality of drivers, a first one of the set of signal paths to a second logic level while all remaining ones of set of signal paths remain at the first logic level;  
 determining whether a first one of the plurality of receivers that is connected to the first one of the set of signal paths receives the second logic level;  
 in response to determining that the first one of the plurality of receivers does not receive the second logic level, determining that the first one of the signal paths is defective; and  
 in response to determining that the first one of the plurality of receivers does receive the second logic level: driving, by a next one of the plurality of drivers, a next one of the set of signal paths in the sequence to a second logic level while all remaining ones of set of signal paths remain at the first logic level.

2. The method of claim 1, wherein responsive to detecting the defective signal path, transmitting particular signals using ones of the set of signal paths in the sequence that are before the particular location without re-routing the particular signals.

3. The method of claim 1, wherein the device is a data source and further comprising:  
 generating a test pattern at the data source;  
 sending the test pattern to a data destination using the set of signal paths;  
 comparing a received pattern with expected data at a data destination to form a comparison; and  
 determining whether any of the set of signal paths are defective using the comparison.

4. The method of claim 1, wherein the signals are re-routed using a source set of multiplexers and a source set of latches, and further wherein the source set of multiplexers are programmed using values that are loaded into the sources set of latches, and still further wherein the values indicate whether one of the signals will be re-routed to an adjacent one of the set of signal paths.

5. The method of claim 4, wherein the set of signal paths are coupled to a second device, and wherein the second device includes a destination set of multiplexers and a destination set of latches, and further wherein the destination set of multiplexers are programmed using the values that are loaded into the destination set of latches; and still further wherein the values that are loaded into the source set of latches and the values that are loaded into the destination set of latches are the same.

6. The method of claim 1, further comprising:  
 testing the device using a wire test to determine if any of the set of signal paths are defective.

7. The method of claim 1, further comprising:  
 testing the set of signal paths during manufacturing of the device to determine if any of the set of signal paths are defective.

8. The method of claim 1, wherein the detecting and re-routing steps are performed dynamically during functional operation of the device.

9. The method of claim 1, wherein the defective signal path is detected using an error detection code algorithm.

10. The method of claim 9, wherein the error detection code algorithm is an error correction code (ECC) algorithm.

11. The method of claim 1, wherein the defective signal path is defective as a result of an occurrence of a soft error.

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12. The method of claim 1, further comprising reconfiguring the set of adjacent signal paths by removing at least one signal path from the set of adjacent signal paths.

13. The method of claim 1, wherein the defective signal path is defective due to noise.

14. A device for managing a set of adjacent signal paths, which are in a sequence, comprising:  
 a plurality of routing mechanisms coupled to the set of signal paths, wherein one of the set of signal paths is a defective signal path, and wherein the defective signal path is at a particular location in the sequence;  
 a plurality of configuration components, which are included in the plurality of routing mechanisms, re-routing signals through the set of signal paths, wherein the defective signal path is removed from the set of signal paths and the signals are transmitted using the extra signal path and signal paths that remain in the set of signal paths;  
 wherein a signal that was intended to be transmitted using the defective signal path is re-routed to, and transmitted using, an adjacent one of the set of signal paths that is next in the sequence immediately after the particular location;  
 wherein a signal that was intended to be transmitted using one of the set of signal paths that is last in the sequence is re-routed to, and transmitted using, the extra signal path;  
 wherein the device is a driver chip that includes a plurality of drivers, and further wherein each one of the plurality of drivers drives one of the set of signal paths that connects to one of a plurality of receivers included in a receiver chip, and further including:  
 the plurality of drivers driving all of the set of signal paths to a first logic level simultaneously;  
 after driving all of the set of the set of signal paths to the first logic level: a first one of the plurality of drivers driving a first one of the set of signal paths to a second logic level while all remaining ones of set of signal paths remain at the first logic level;  
 wherein the first one of the set of signal paths is determined to be defective when the first one of the plurality of receivers does not receive the second logic level; and  
 wherein when the first one of the plurality of receivers does receive the second logic level: a next one of the plurality of drivers driving a next one of the set of signal paths in the sequence to a second logic level while all remaining ones of set of signal paths remain at the first logic level.

15. The device of claim 14, wherein the plurality of routing mechanisms transmitting particular signals that were intended to be transmitted using ones of the set of signal paths in the sequence that are before the particular location and wherein the particular signals are not re-routed.

16. The device of claim 14, wherein the device is a data source and further comprising:  
 the data source generating a test pattern;  
 the set of signal paths sending the test pattern to a data destination;  
 a plurality of receiver routing mechanisms comparing a received pattern with expected data at a data destination to form a comparison; and  
 the plurality of receiver routing mechanisms determining whether any of the signal paths are defective using the comparison.

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17. The device of claim 14, wherein the signals are re-routed using a source set of multiplexers and a source set of latches, and further wherein the source set of multiplexers are programmed using values that are loaded into the sources set of latches, and still further wherein the values indicate 5 whether one of the signals will be re-routed to an adjacent one of the set of signal paths.

18. The device of claim 17, further comprising:

a second device receiving the set of signal paths, wherein the second device includes a destination set of multi- 10 plexers and a destination set of latches, and further wherein the destination set of multiplexers are programmed using the values that are loaded into the destination set of latches; and still further wherein the values that are loaded into the source set of latches and the 15 values that are loaded into the destination set of latches are the same.

19. The device of claim 14, further comprising:

test control logic for testing the device using a wire test to determine if any of the set of signal paths are defective.

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20. The device of claim 14, further comprising:

test control logic for testing the set of signal paths during manufacturing of the device to determine if any of the set of signal paths are defective.

21. The device of claim 14, wherein the re-routing is performed dynamically during functional operation of the device.

22. The device of claim 14, wherein the defective signal path is detected using an error detection code algorithm.

23. The device of claim 22, wherein the error detection code algorithm is an error correction code (ECC) algorithm.

24. The device of claim 14, wherein the defective signal path is defective as a result of an occurrence of a soft error.

25. The device of claim 14, further comprising the set of adjacent signal paths being reconfigured by removing at least one signal path from the set of adjacent signal paths. 15

26. The device of claim 14, wherein said defective signal path is defective due to noise.

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