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**Zimmerman**

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(54) **SELF-ANCHORING BEVERAGE CONTAINER WITH DIRECTIONAL RELEASE AND ATTACHMENT CAPABILITY**

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This patent is subject to a terminal disclaimer.

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(51) **Int. Cl.**

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*A47G 23/03* (2006.01)  
*A47G 29/093* (2006.01)  
*A47G 23/02* (2006.01)

(52) **U.S. Cl.** ..... **220/23.89; 220/23.86; 220/630; 220/737; 220/739; 220/770; 248/311.2; 248/346.11; 248/362**

(58) **Field of Classification Search** ..... 220/23.89, 220/483, 710.5, 737, 739-742, 770, 23.86; 248/205.5, 206.2, 205.7-205.9, 309.3, 310, 248/311.2, 346.11, 362  
See application file for complete search history.

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*Primary Examiner* — J. Gregory Pickett

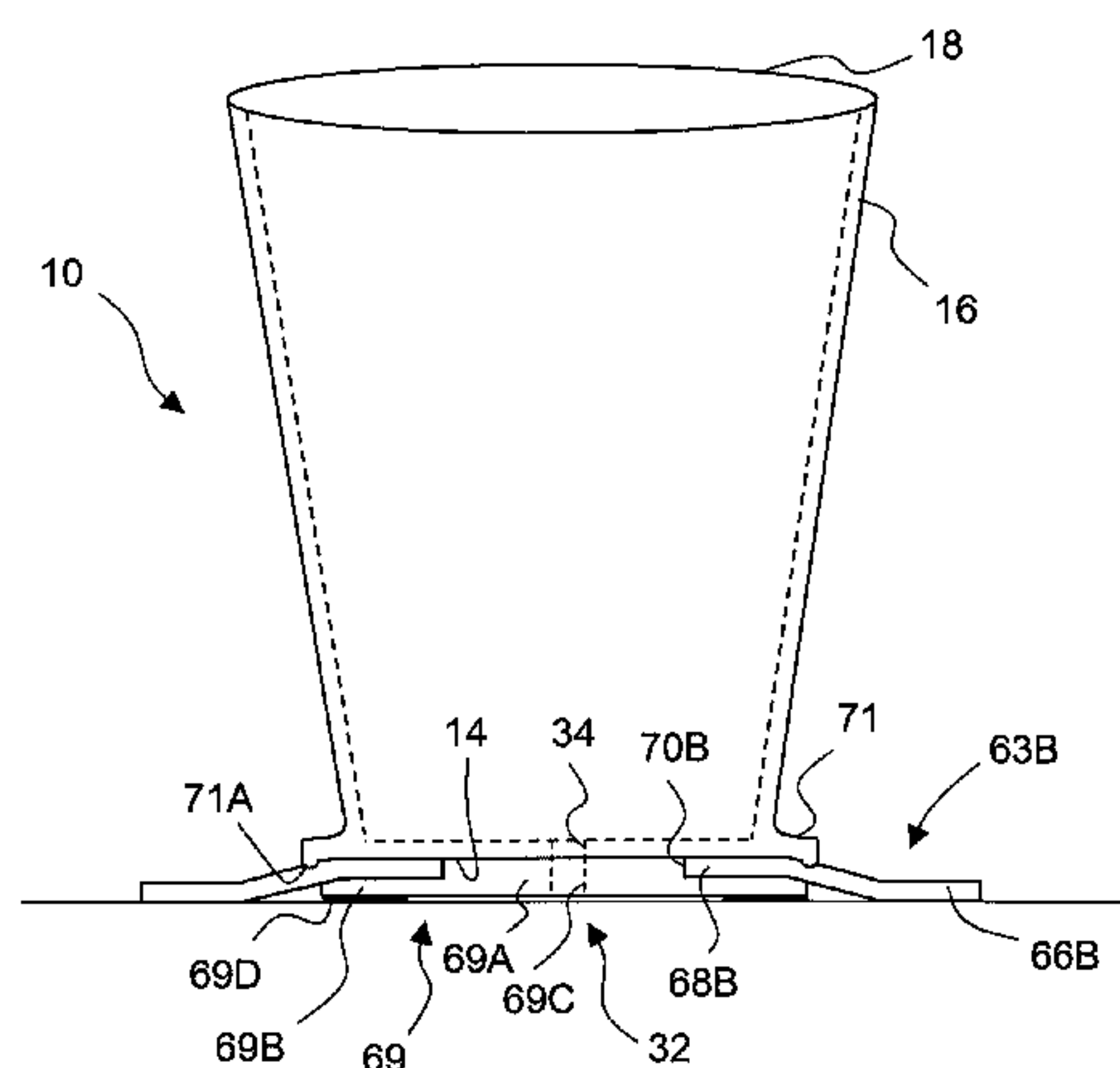
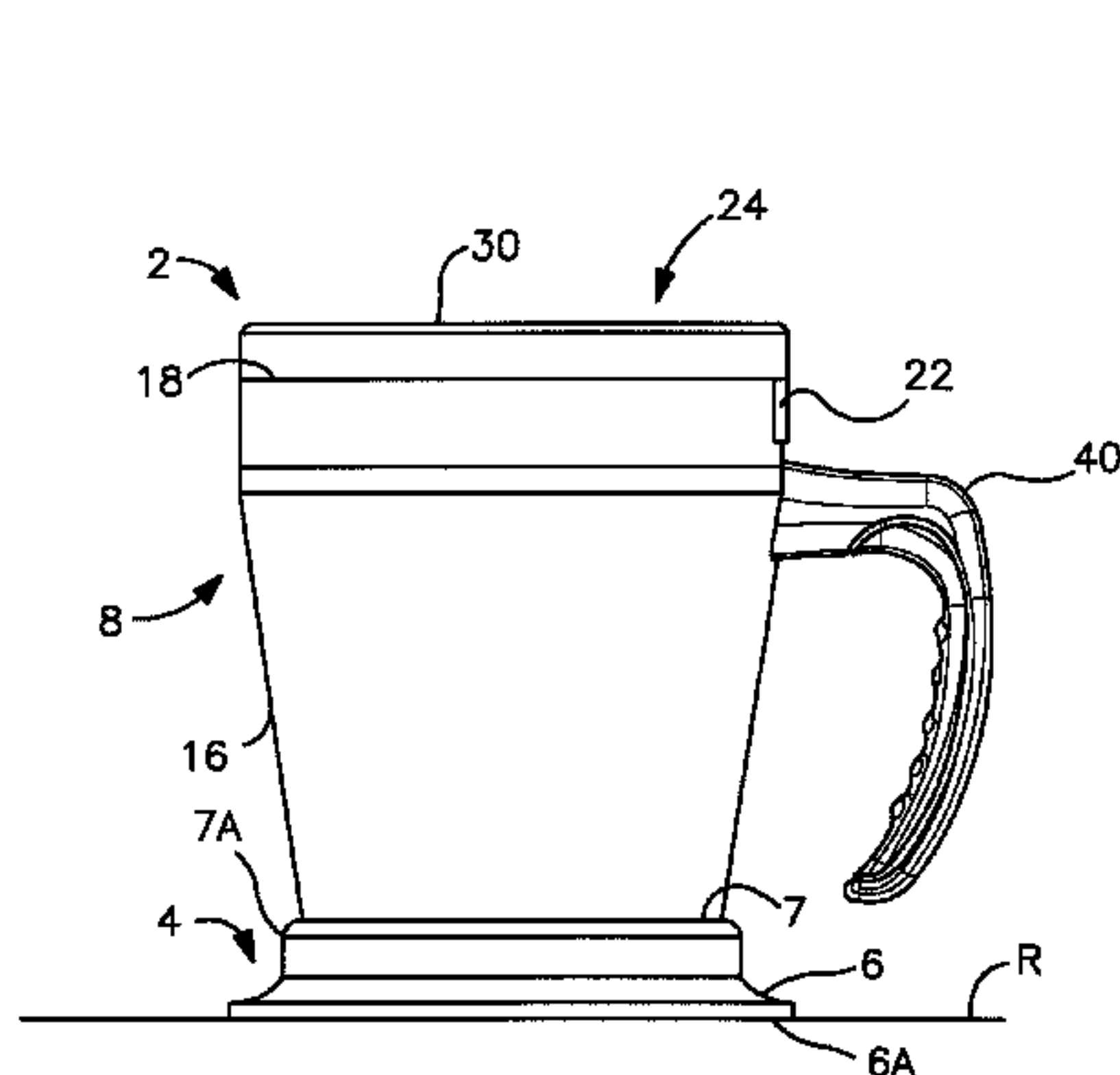
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(57) **ABSTRACT**

A self-anchoring beverage container with directional release and attachment capability has a flexible nonporous base member adapted to seal to a reference surface and create a controlled pressure zone. A receptacle assembly is mounted to the base member and includes a beverage holding chamber. A communication channel in the receptacle assembly extends from the controlled pressure zone to an area of ambient pressure. A pressure control device on the receptacle assembly is adapted to alternately close the communication channel to seal the controlled pressure zone and open the communication channel to vent the controlled pressure zone to ambient pressure. The receptacle assembly further includes a grasping portion arranged to be grasped by a user. The pressure control device is operatively connected to the grasping portion for actuation to the open position when a user grasps the grasping portion during normal lifting of the beverage container from the reference surface.

**21 Claims, 20 Drawing Sheets**



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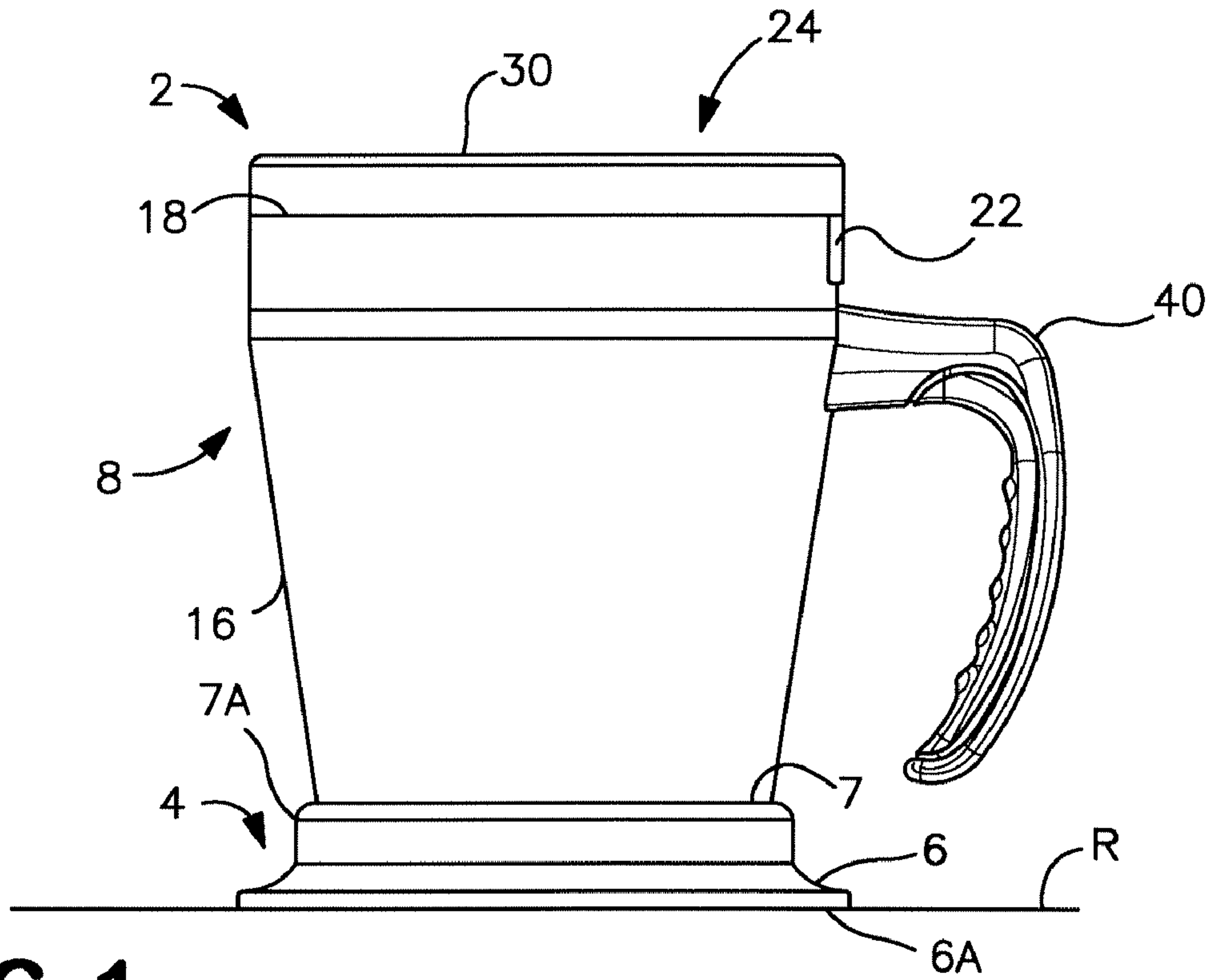


FIG. 1

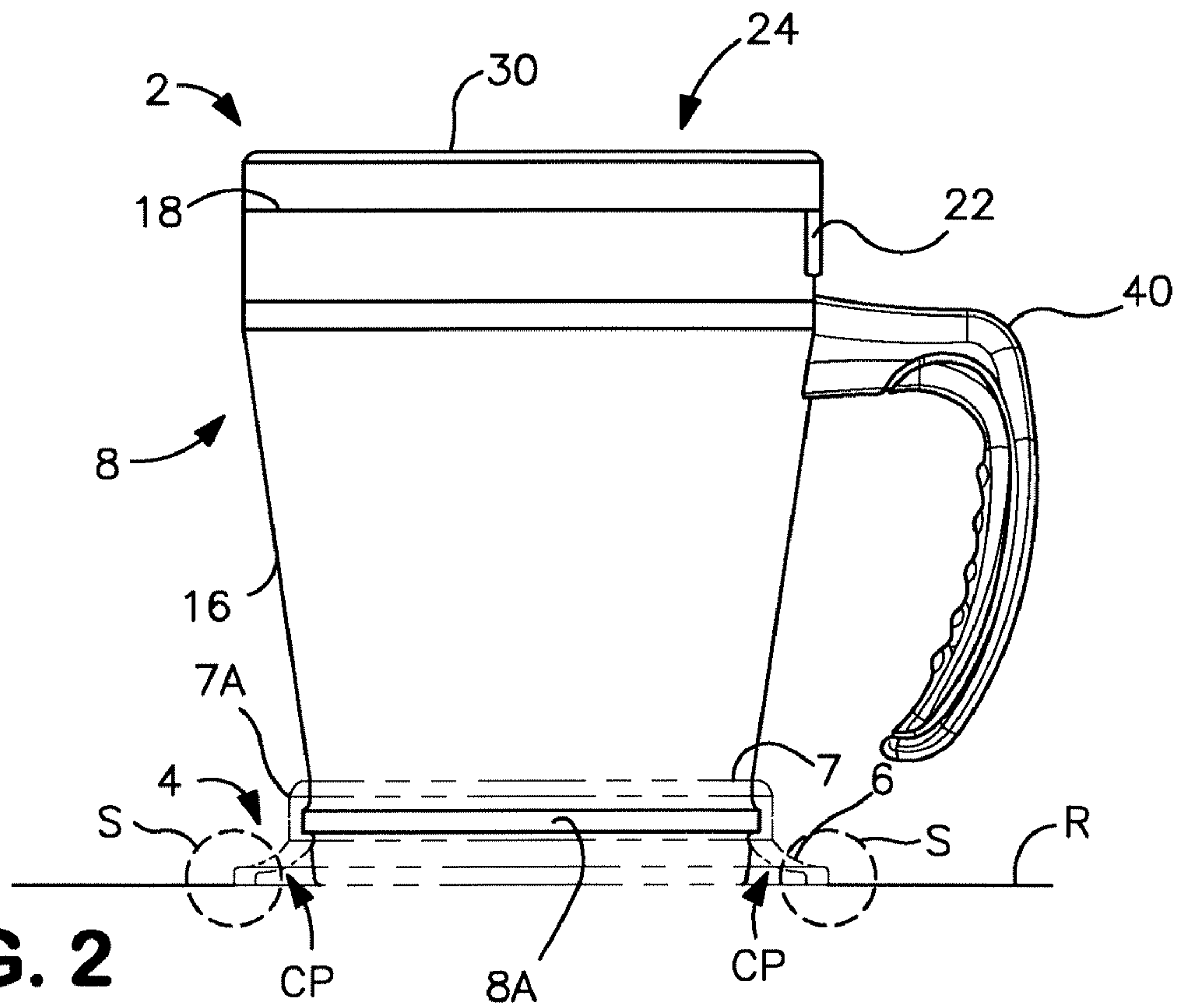
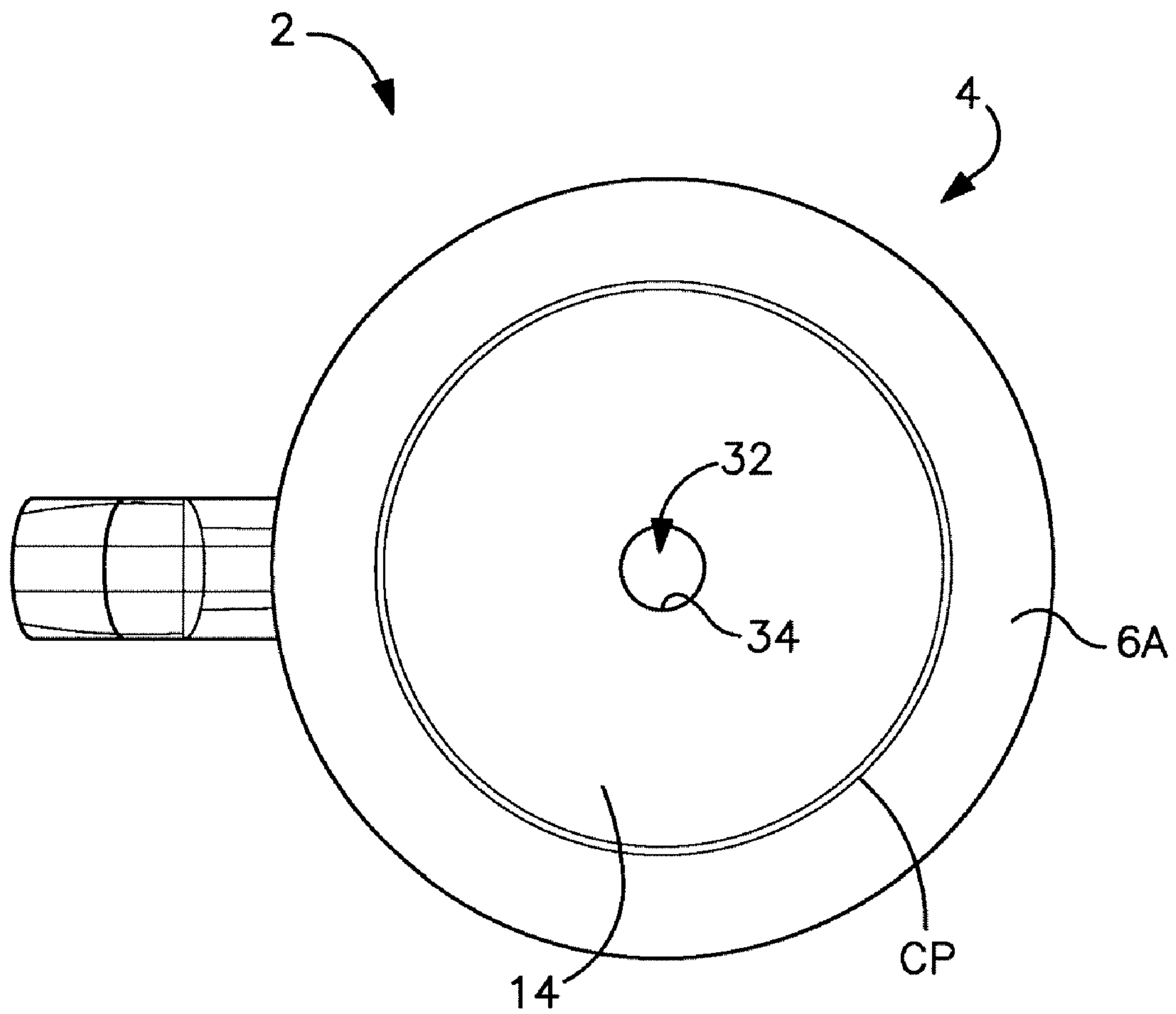
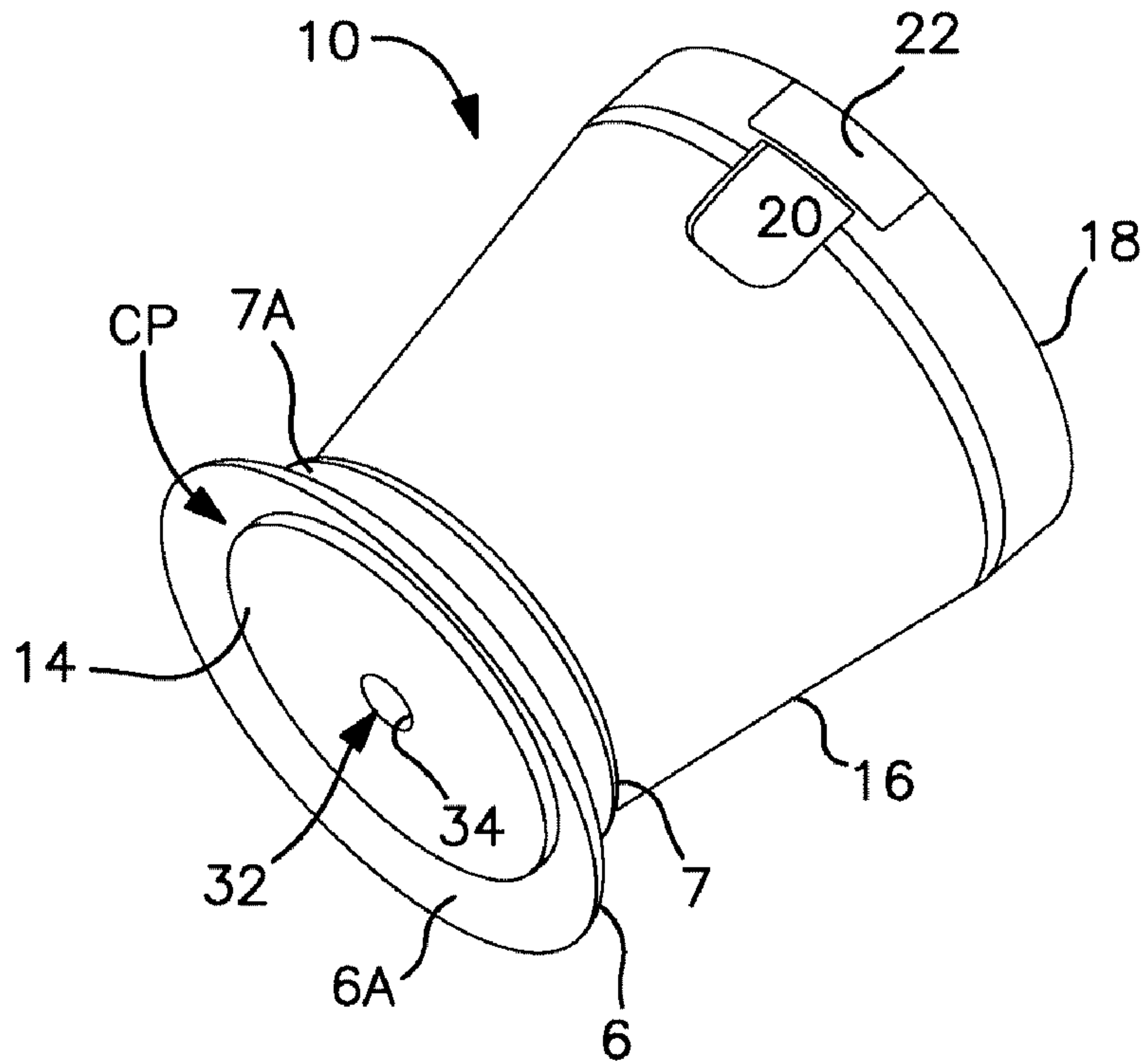


FIG. 2

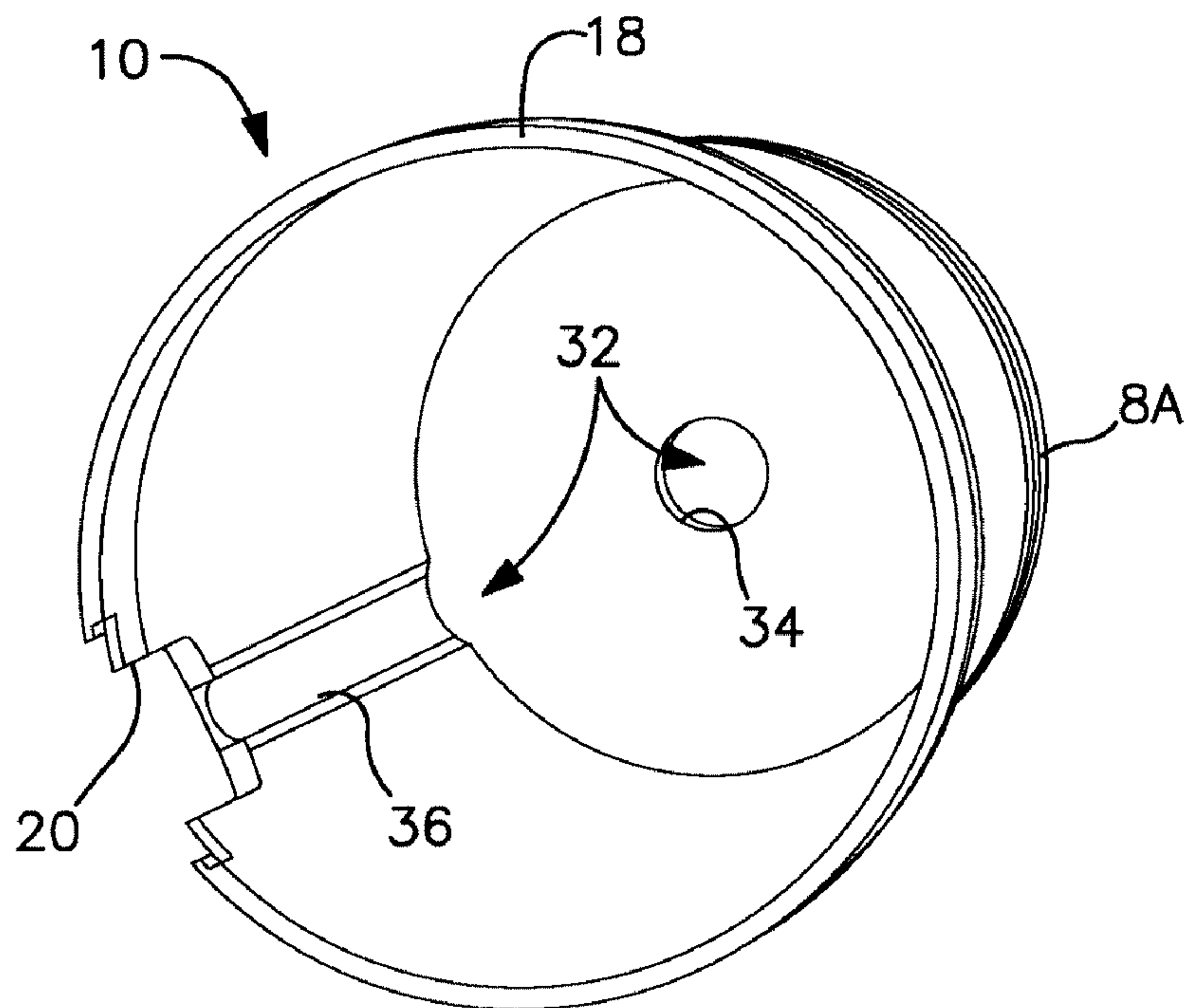




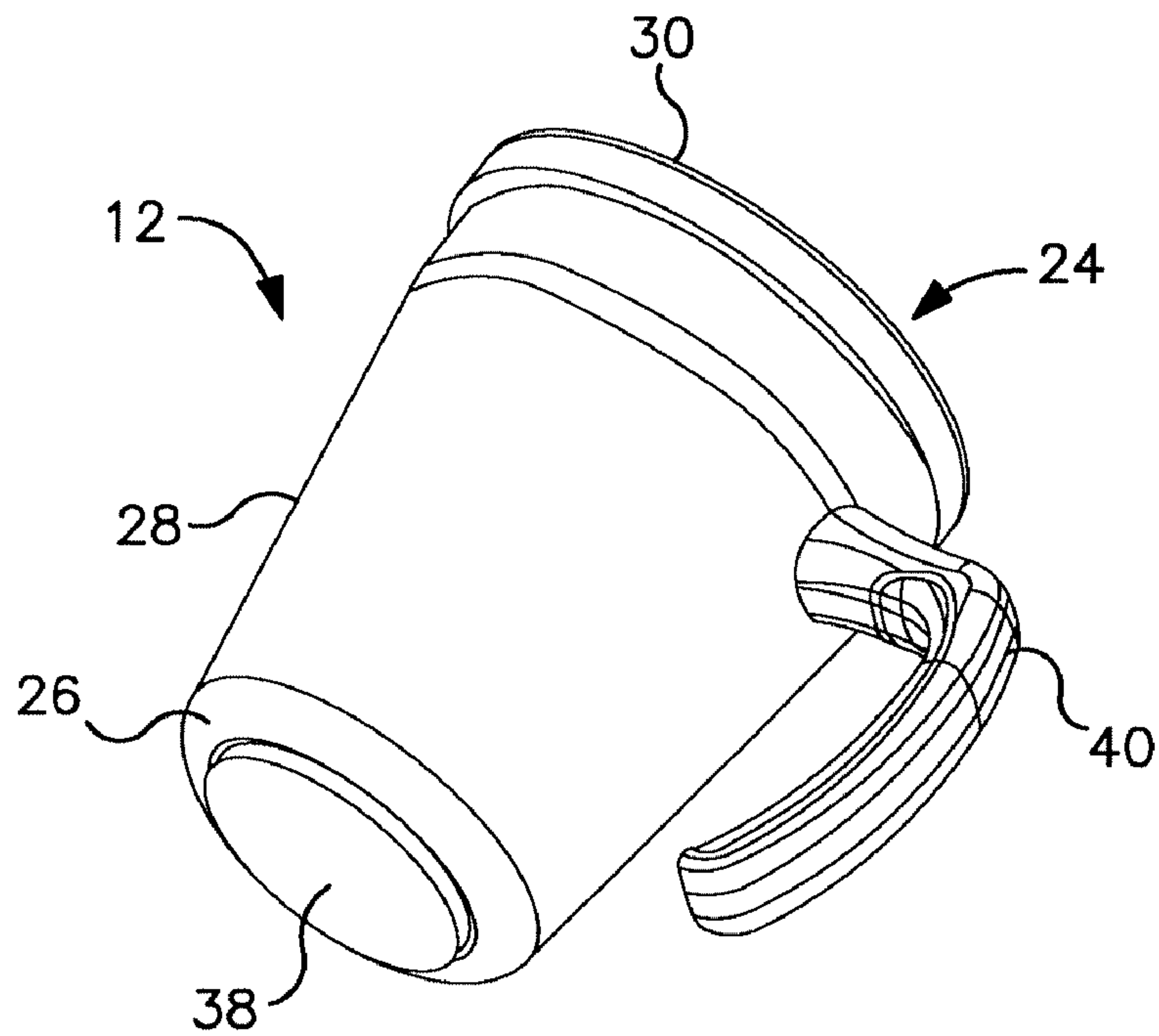
**FIG. 3**



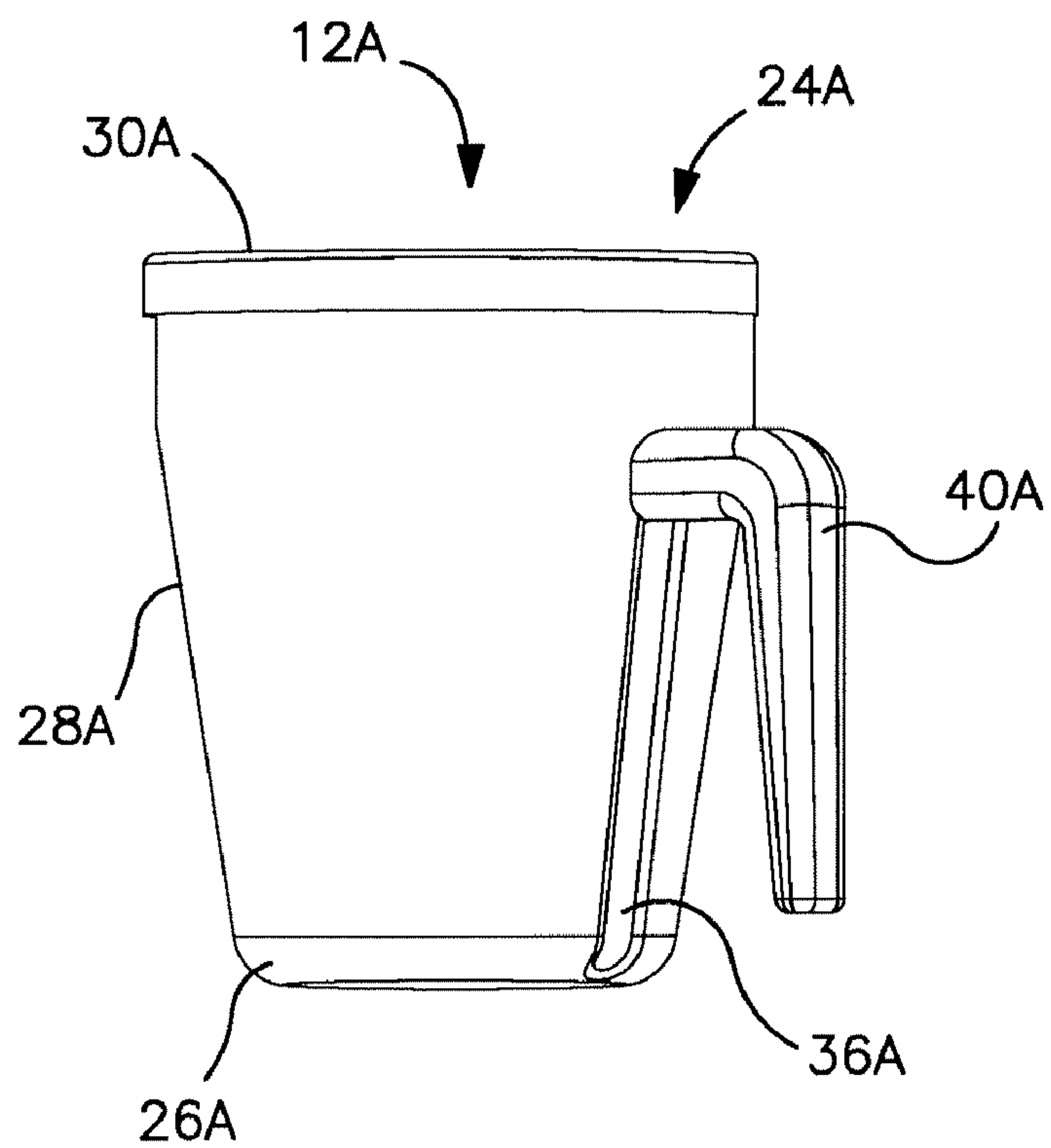
**FIG. 4**



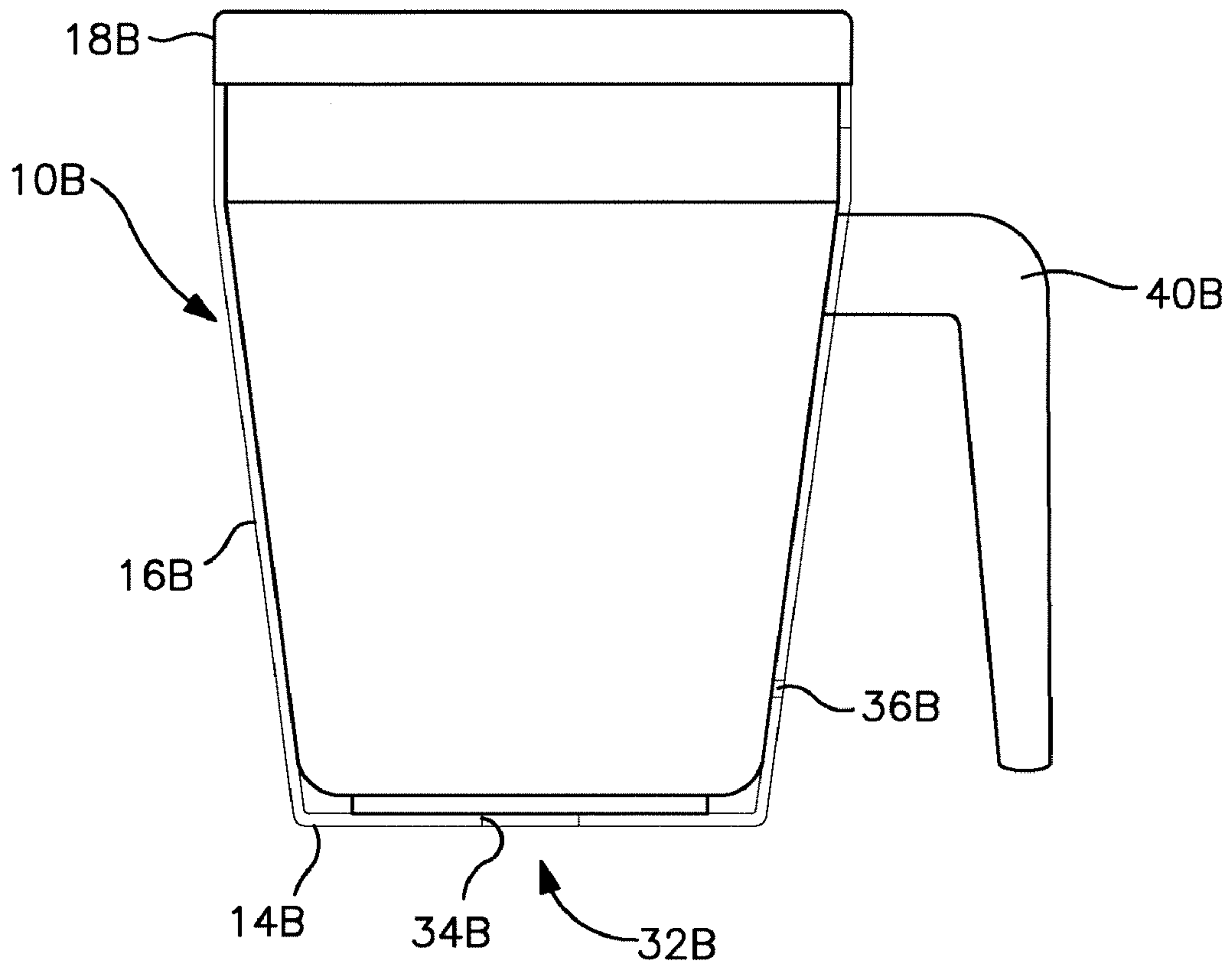
**FIG. 5**



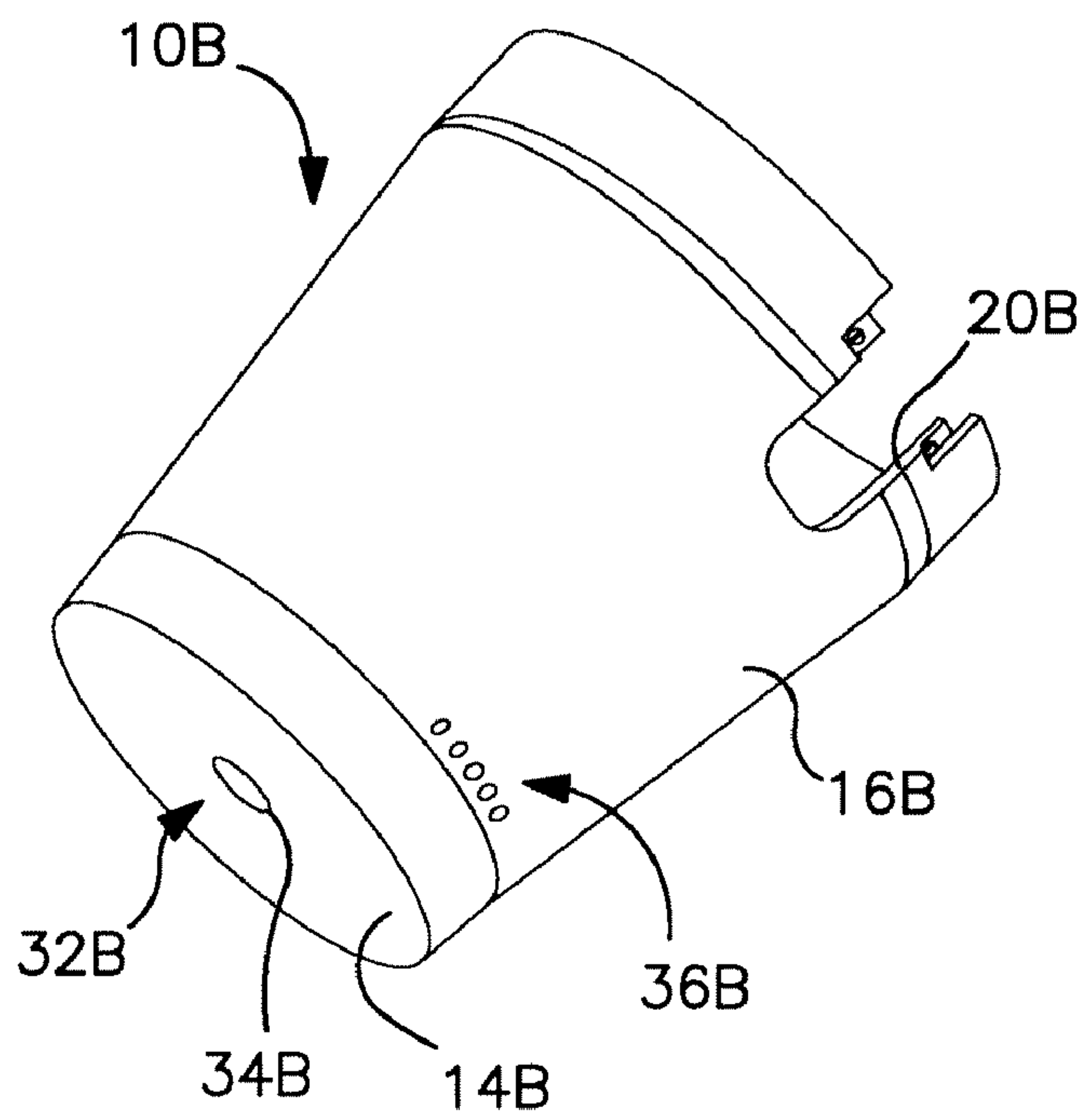
**FIG. 6**



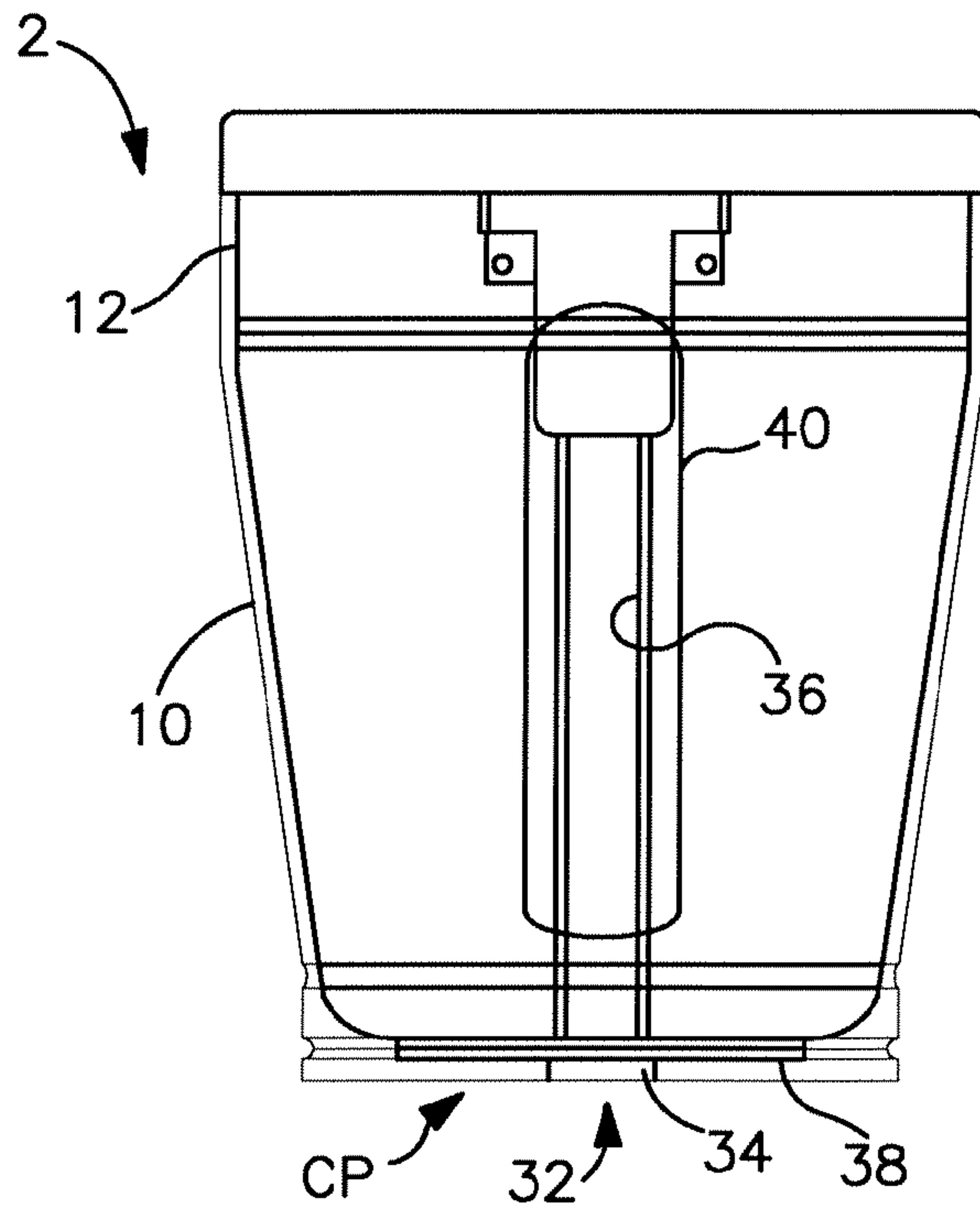
**FIG. 7**



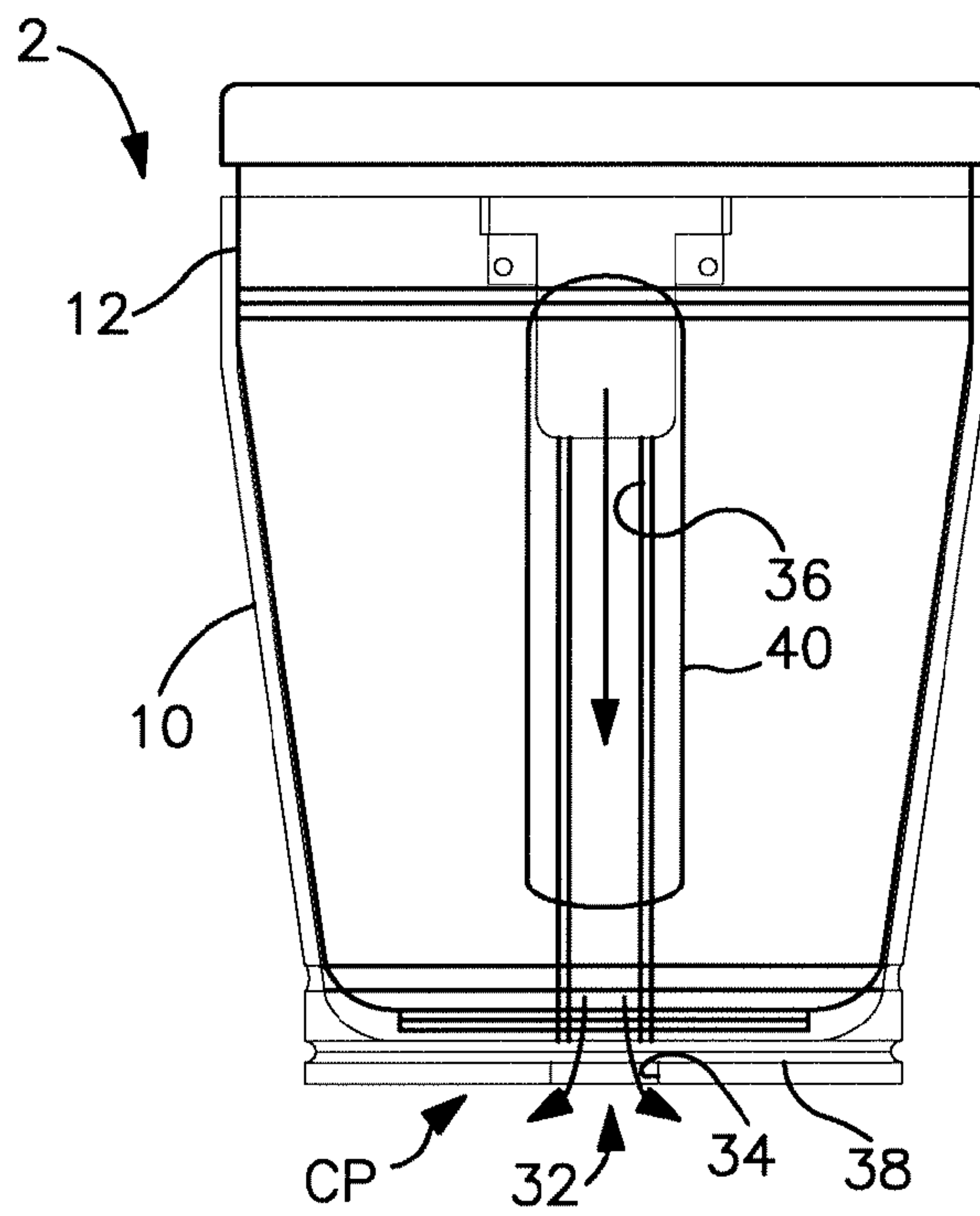
**FIG. 8**



**FIG. 9**



**FIG. 10A**



**FIG. 10B**



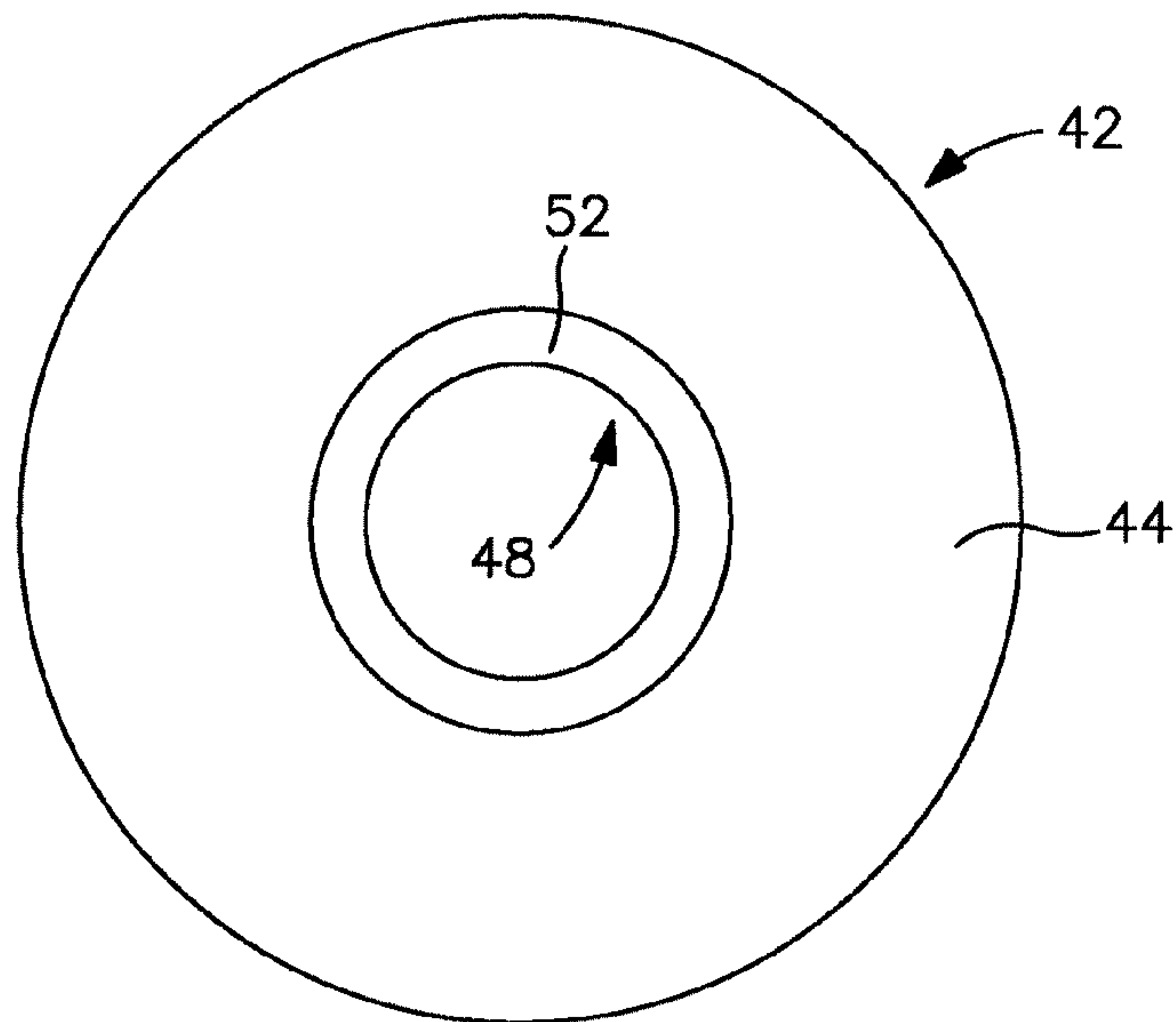


FIG. 11

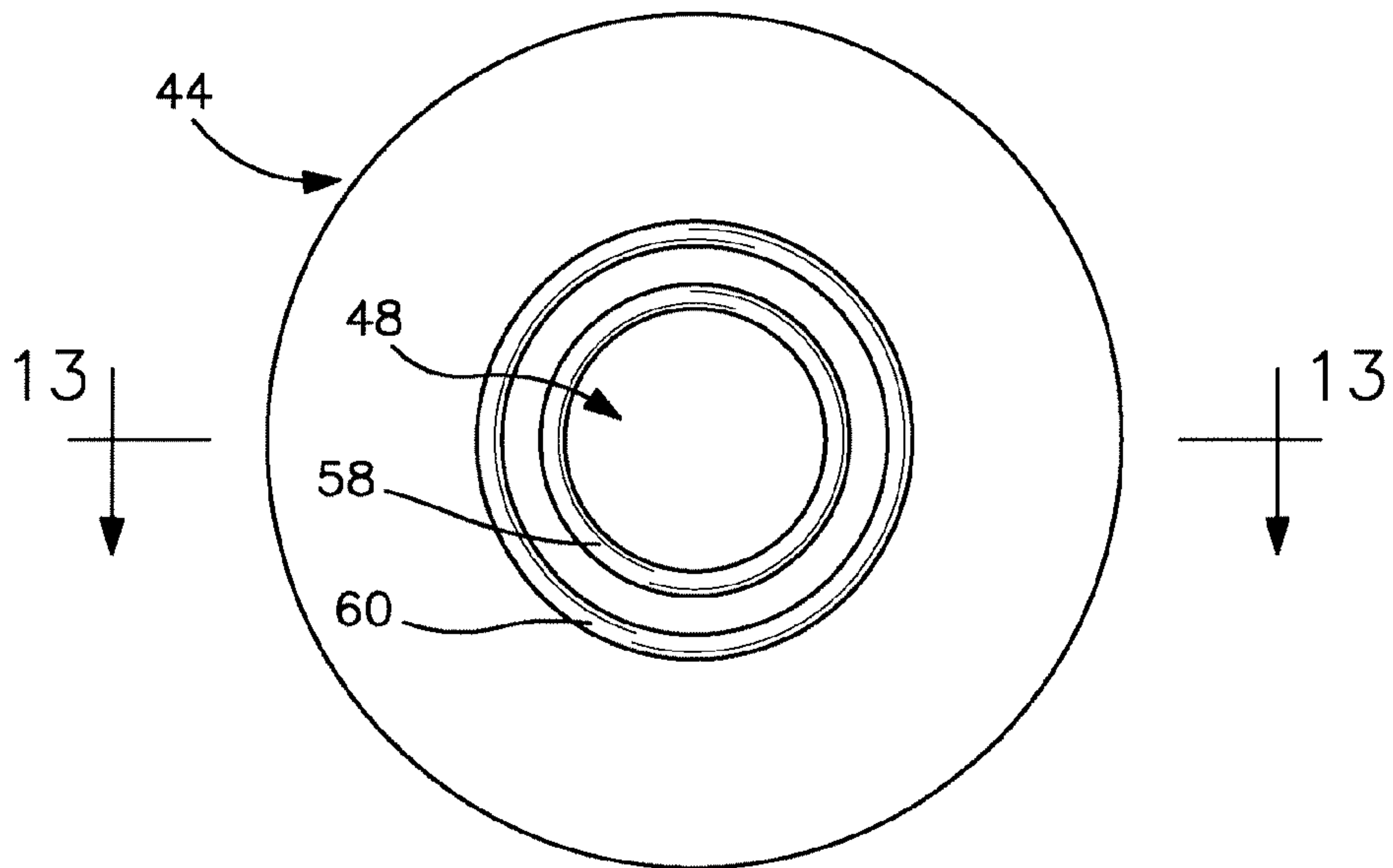


FIG. 12

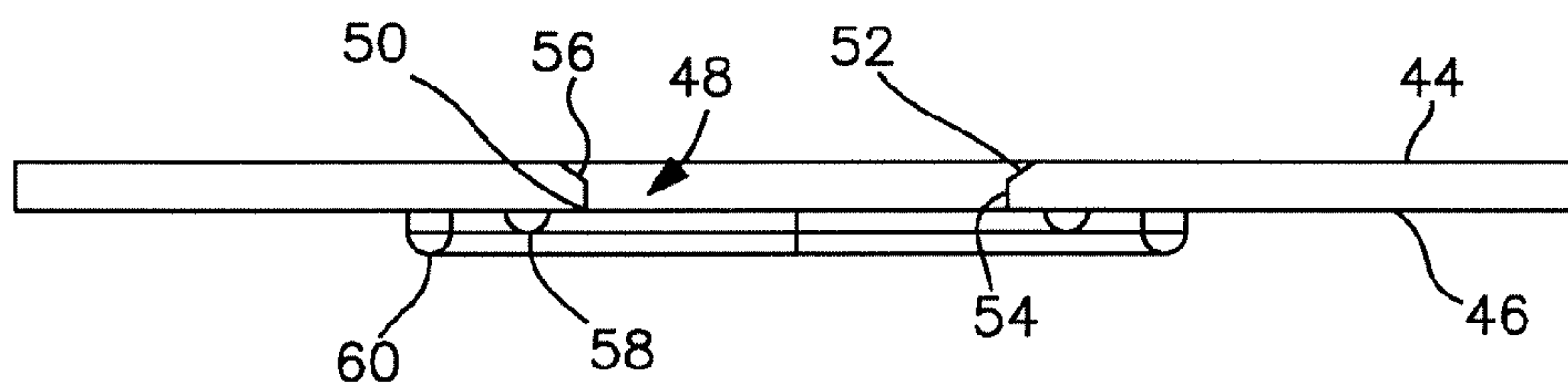
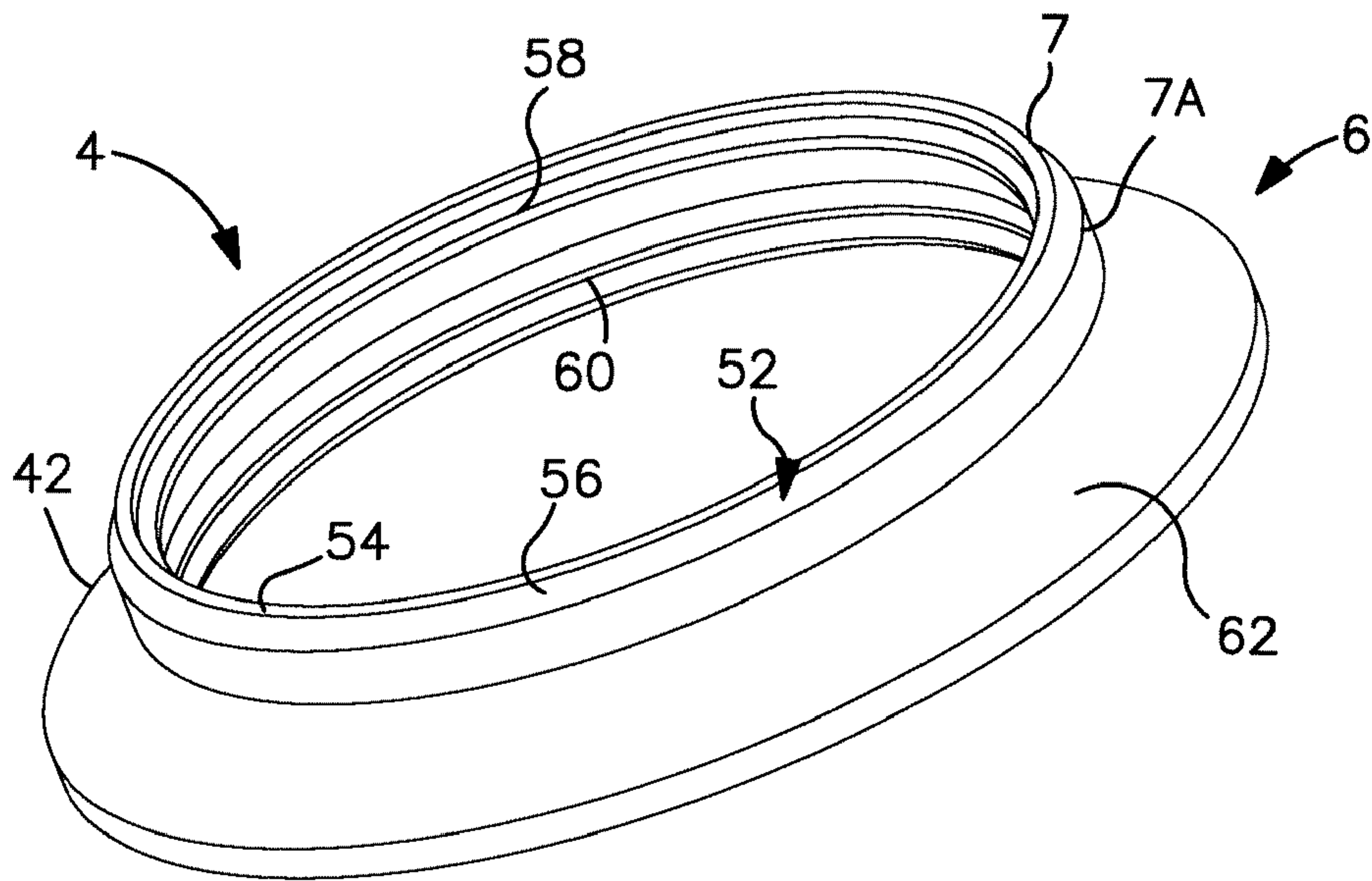
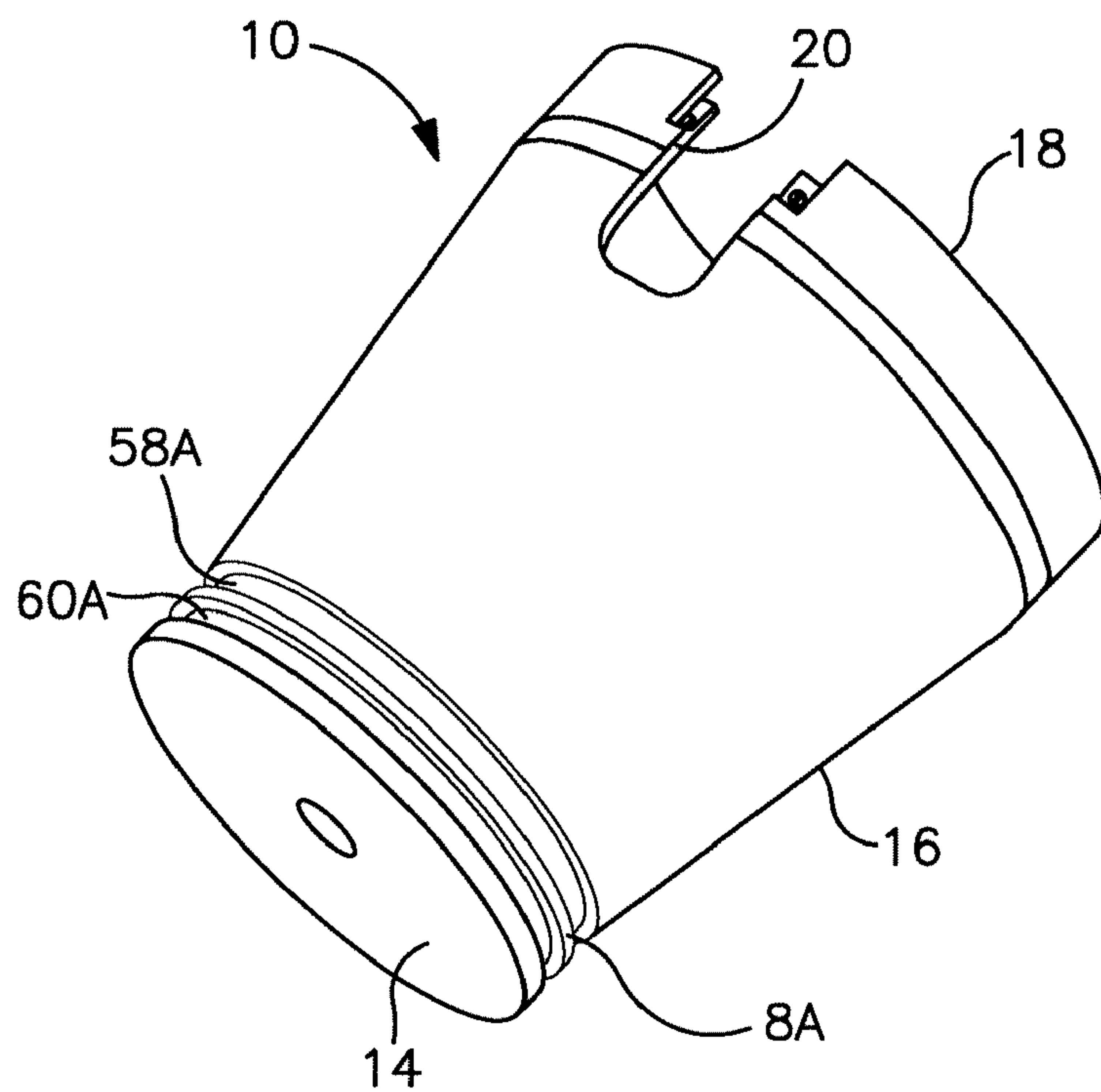


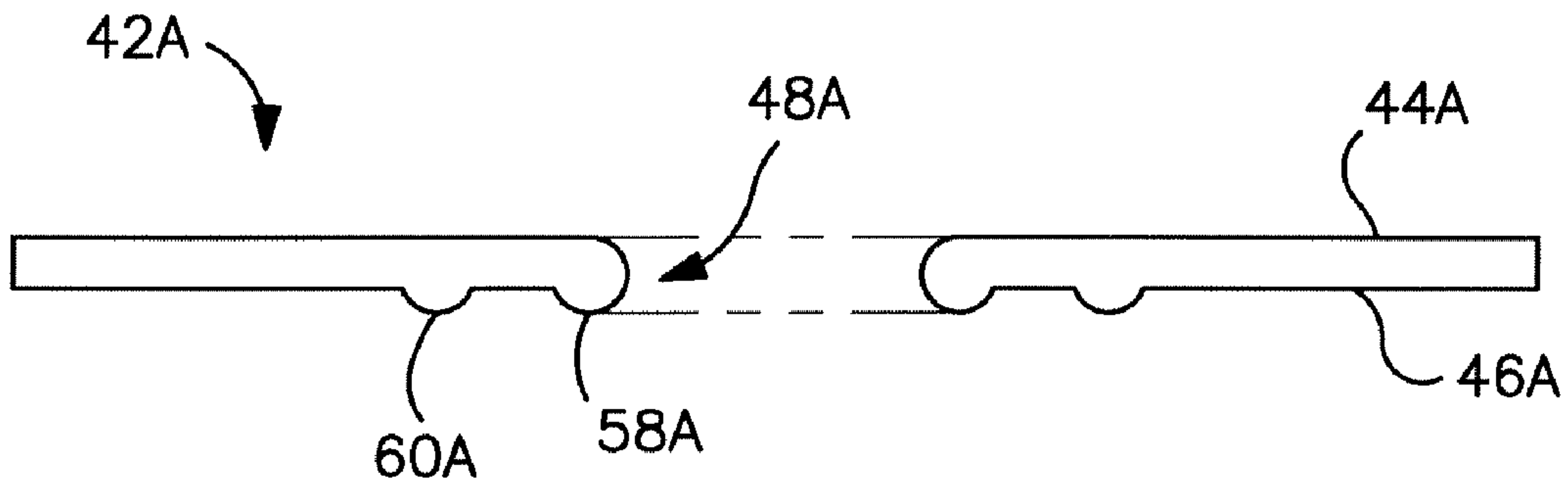
FIG. 13



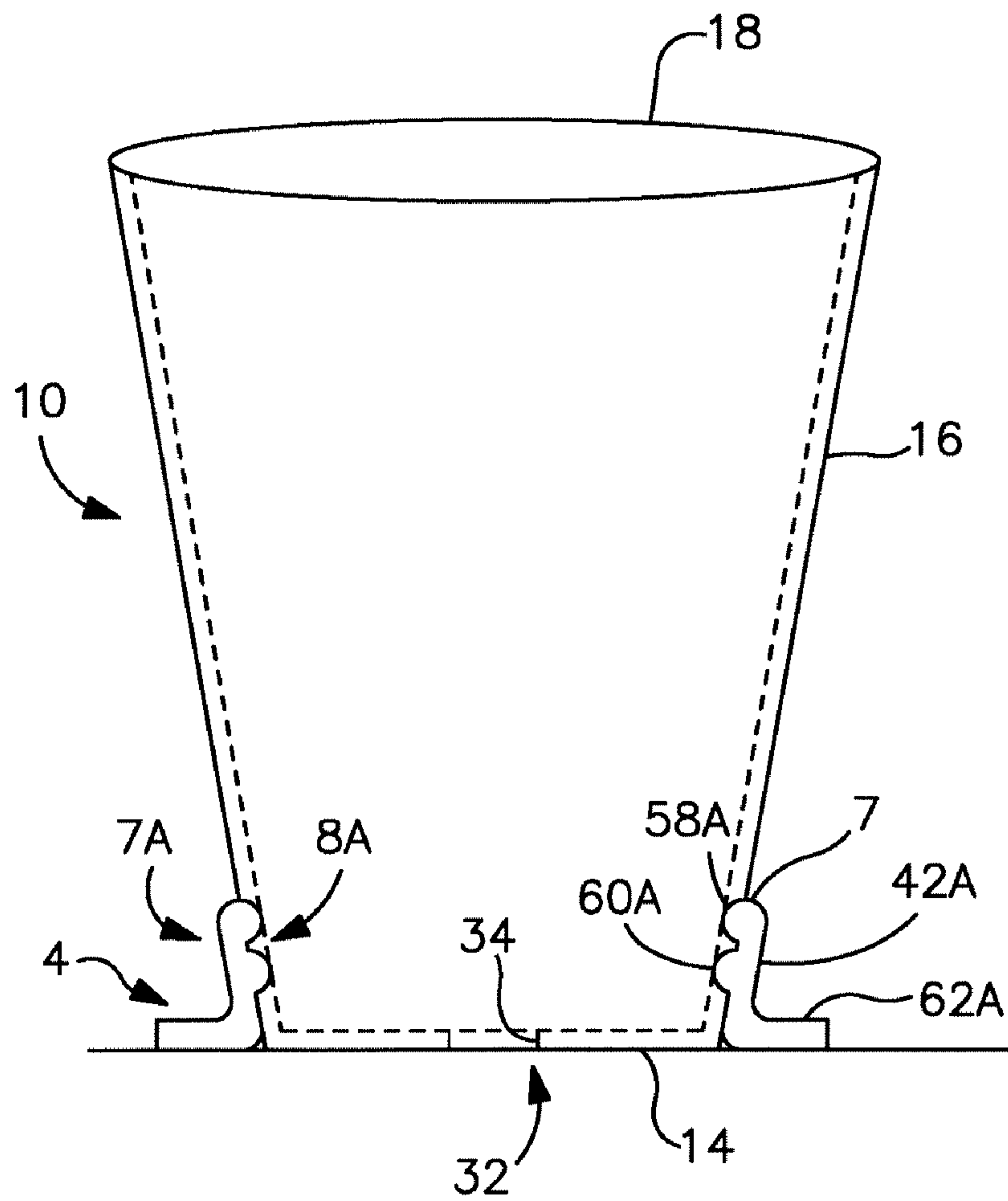
**FIG. 14**



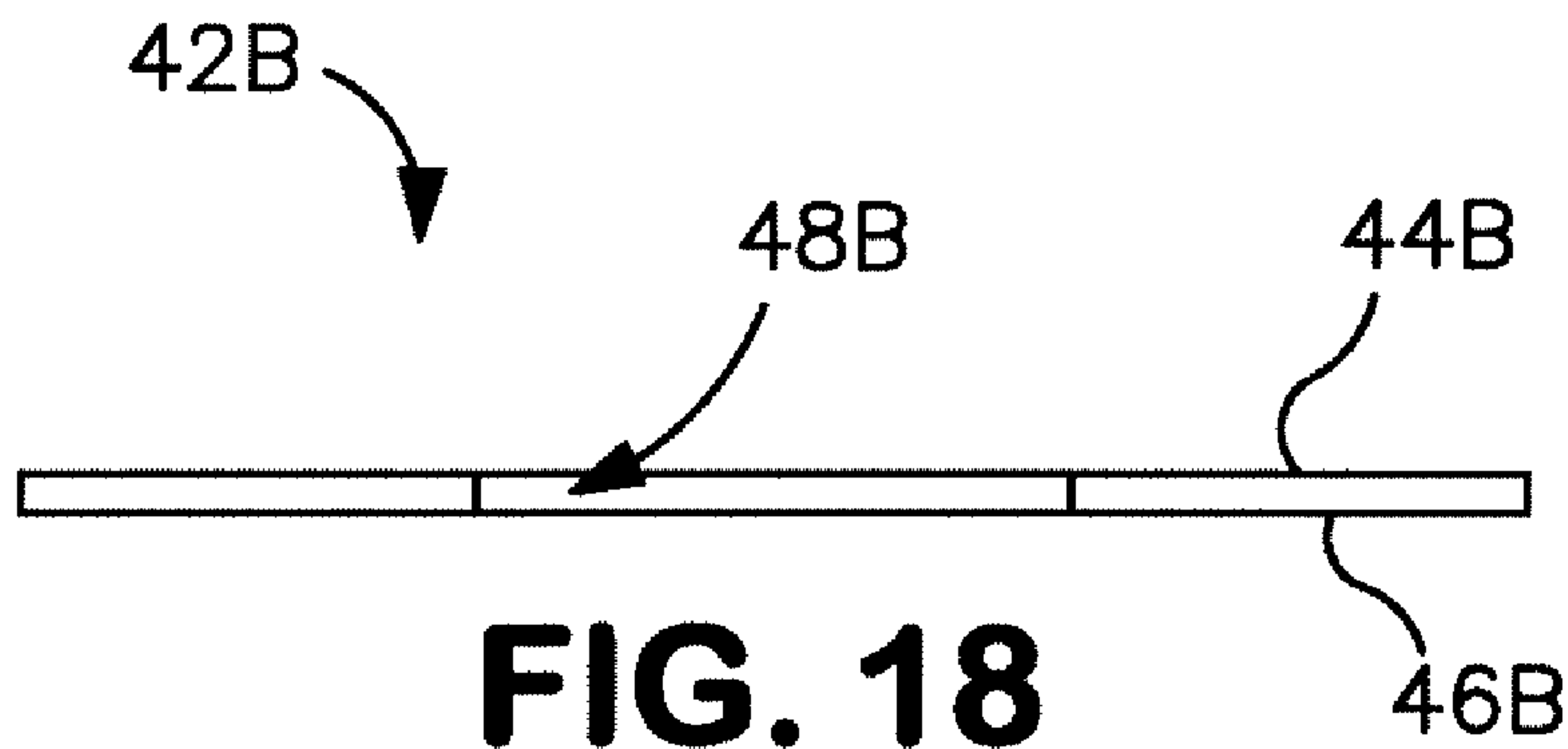
**FIG. 15**



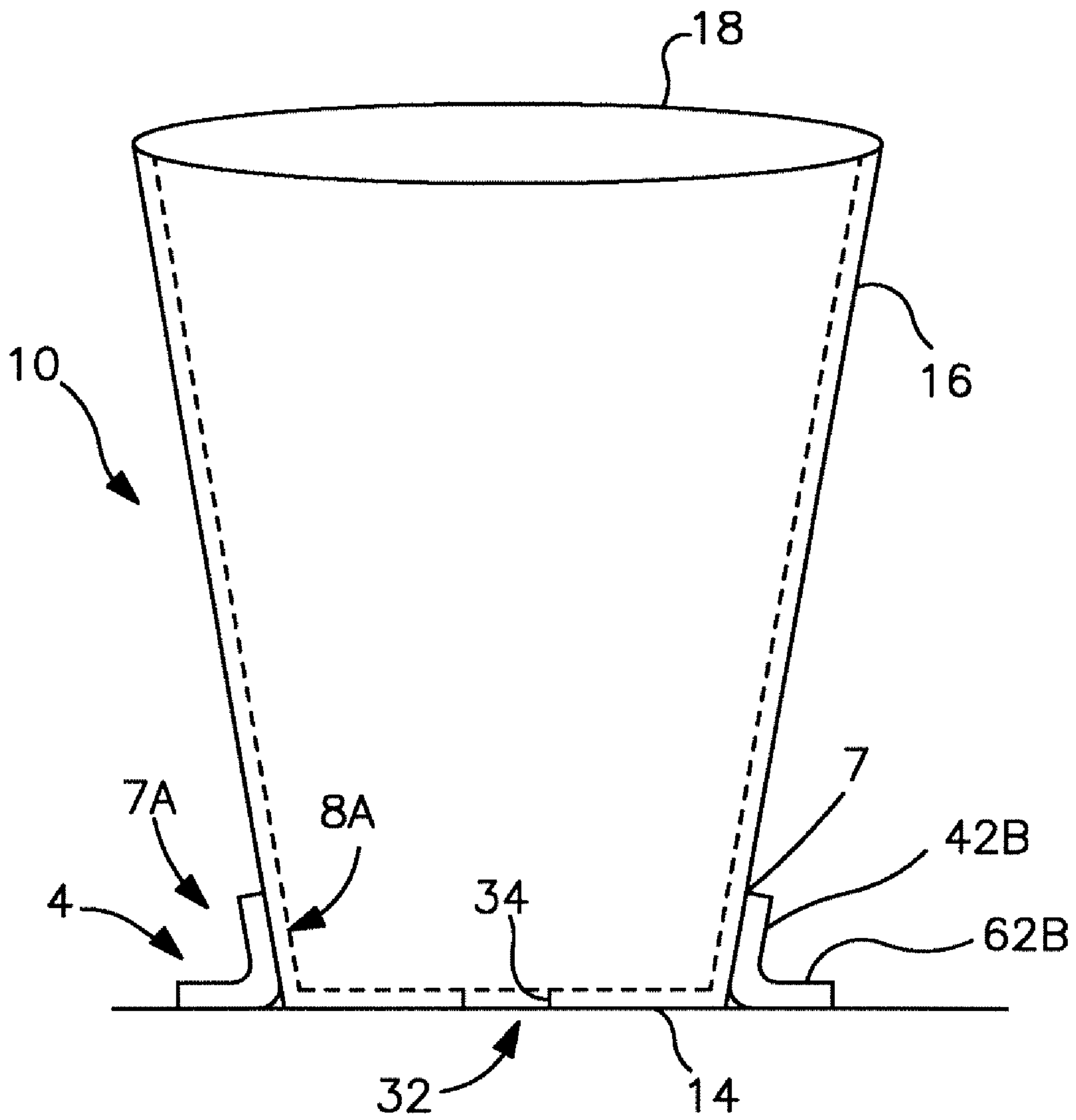
**FIG. 16**



**FIG. 17**

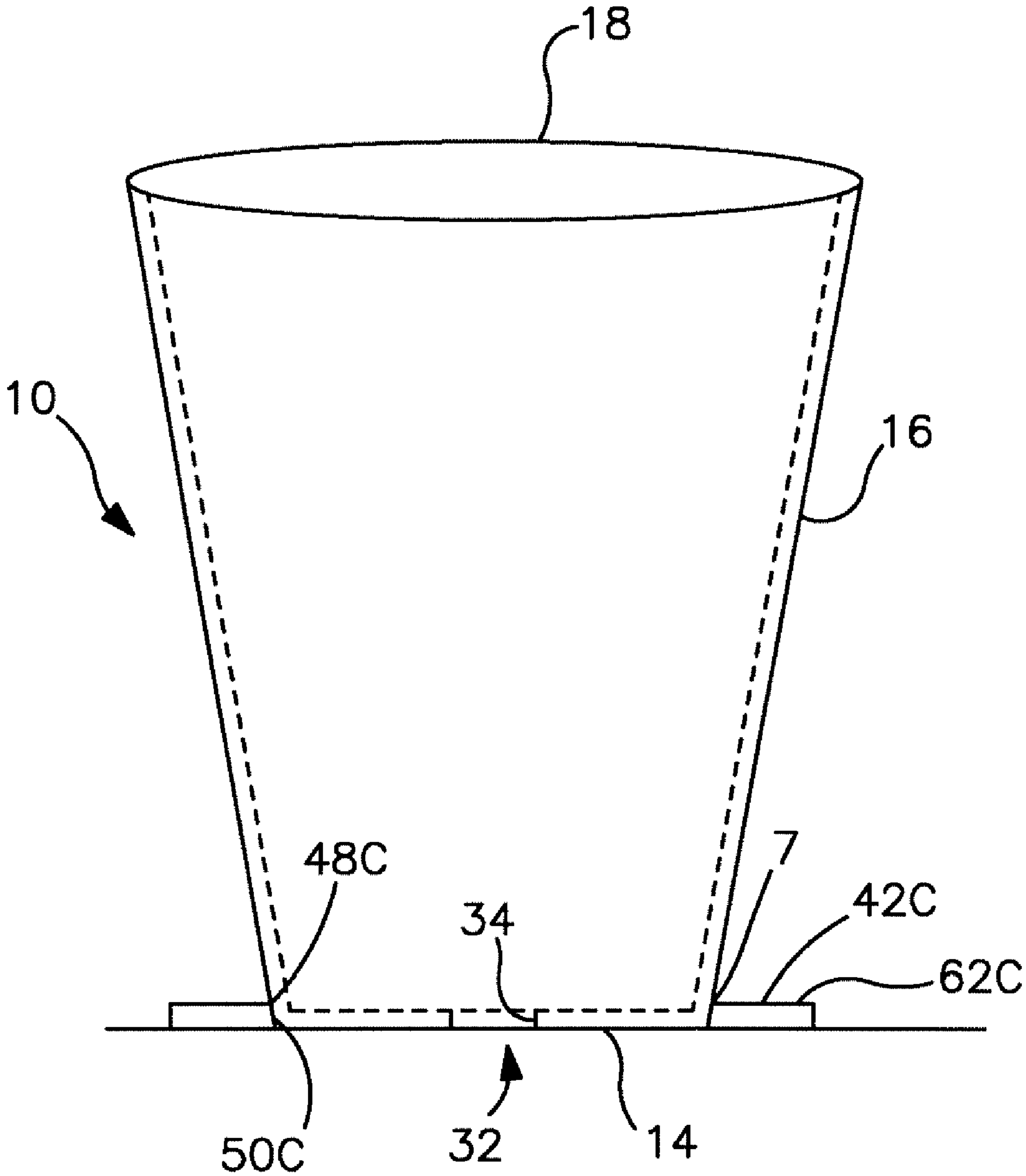


**FIG. 18**

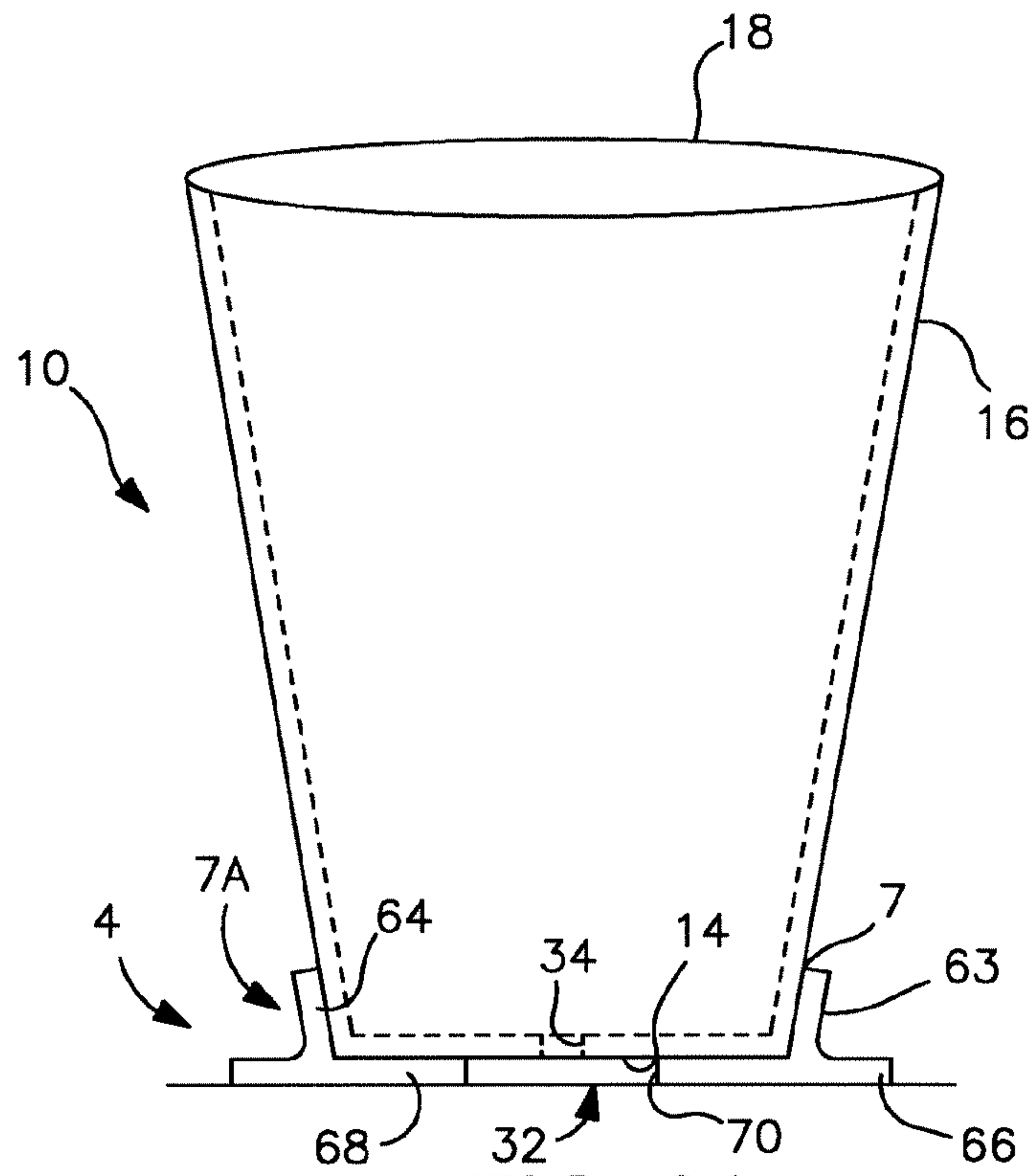


**FIG. 19**

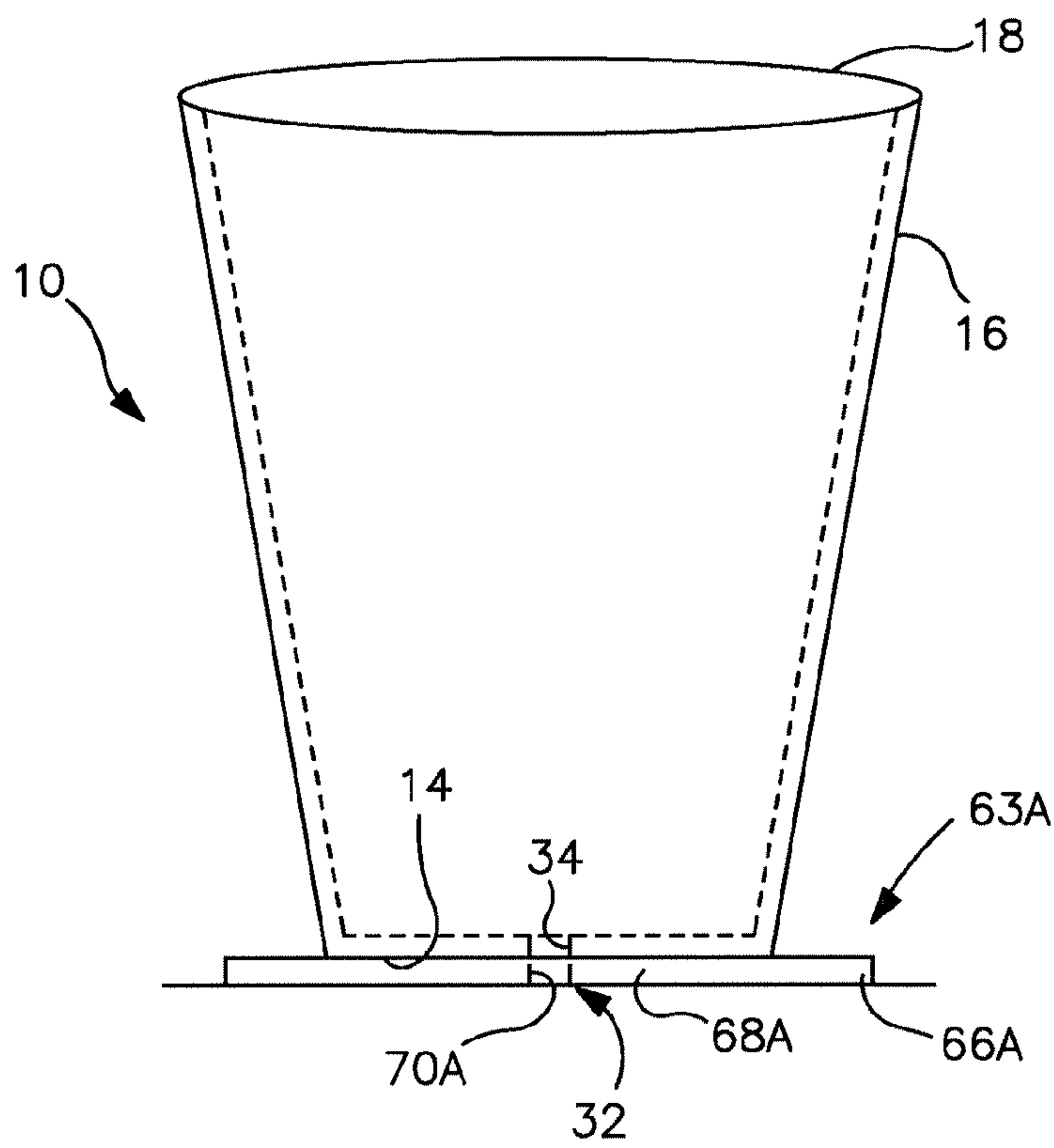




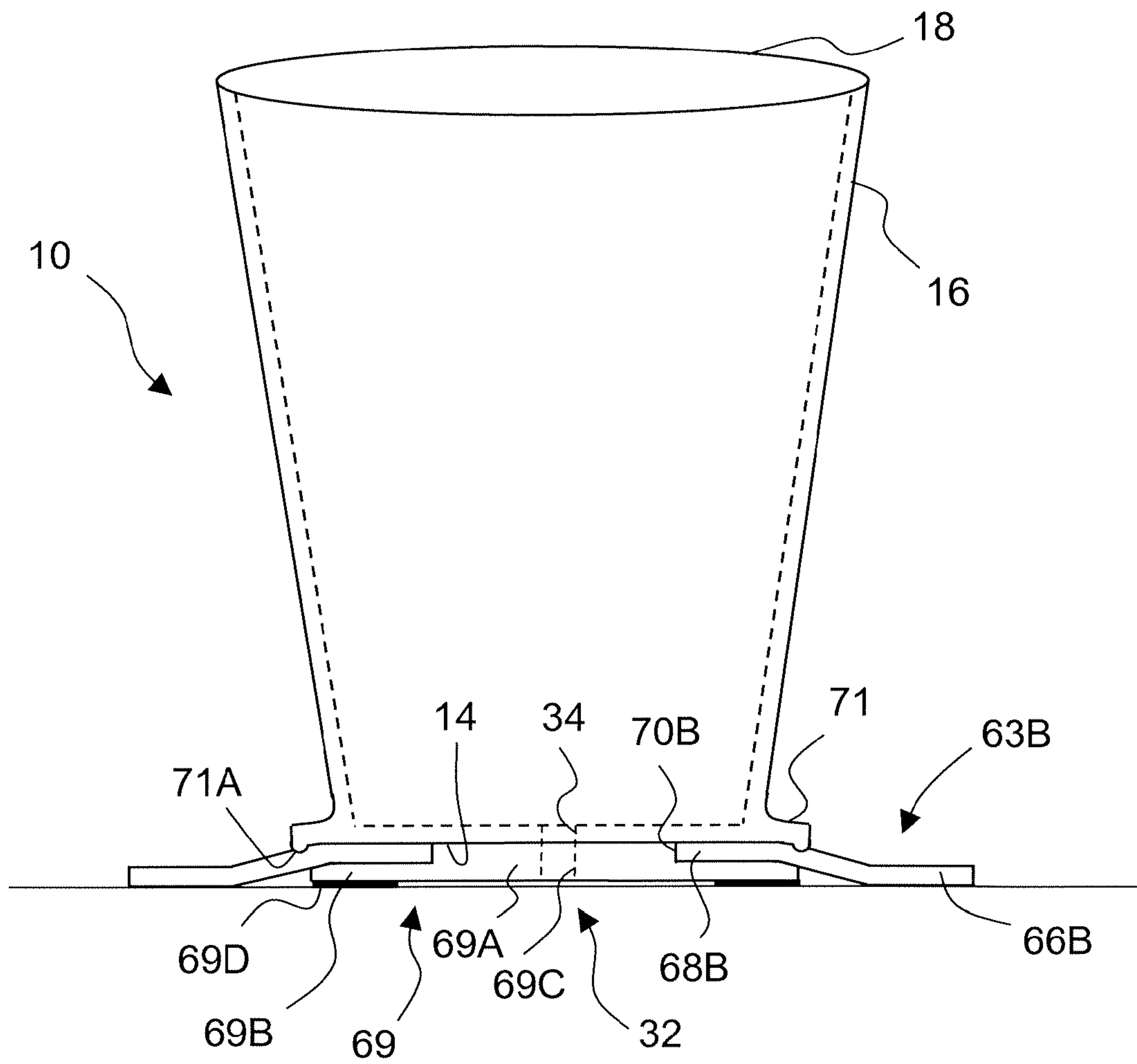
**FIG. 20**



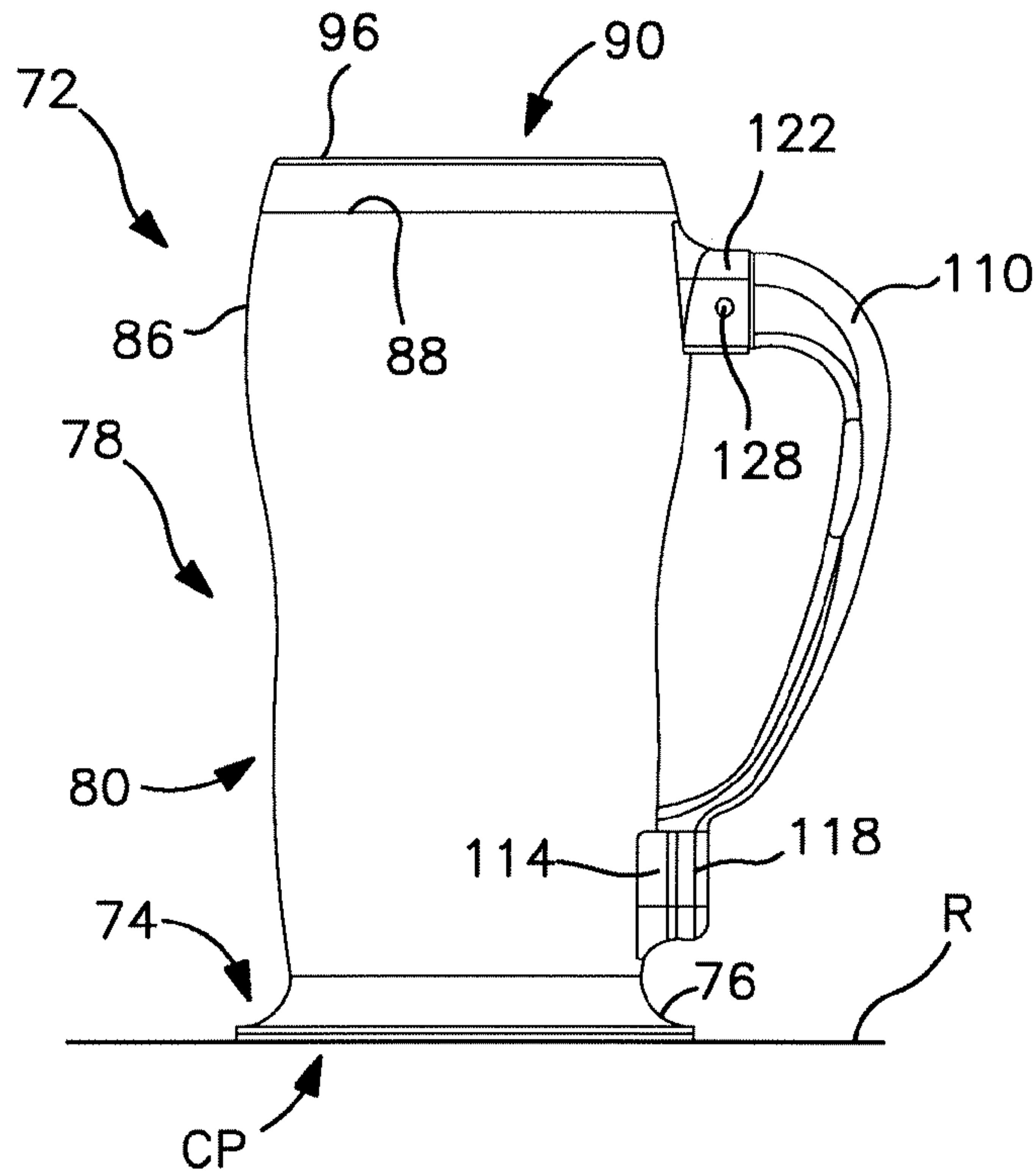
**FIG. 21**



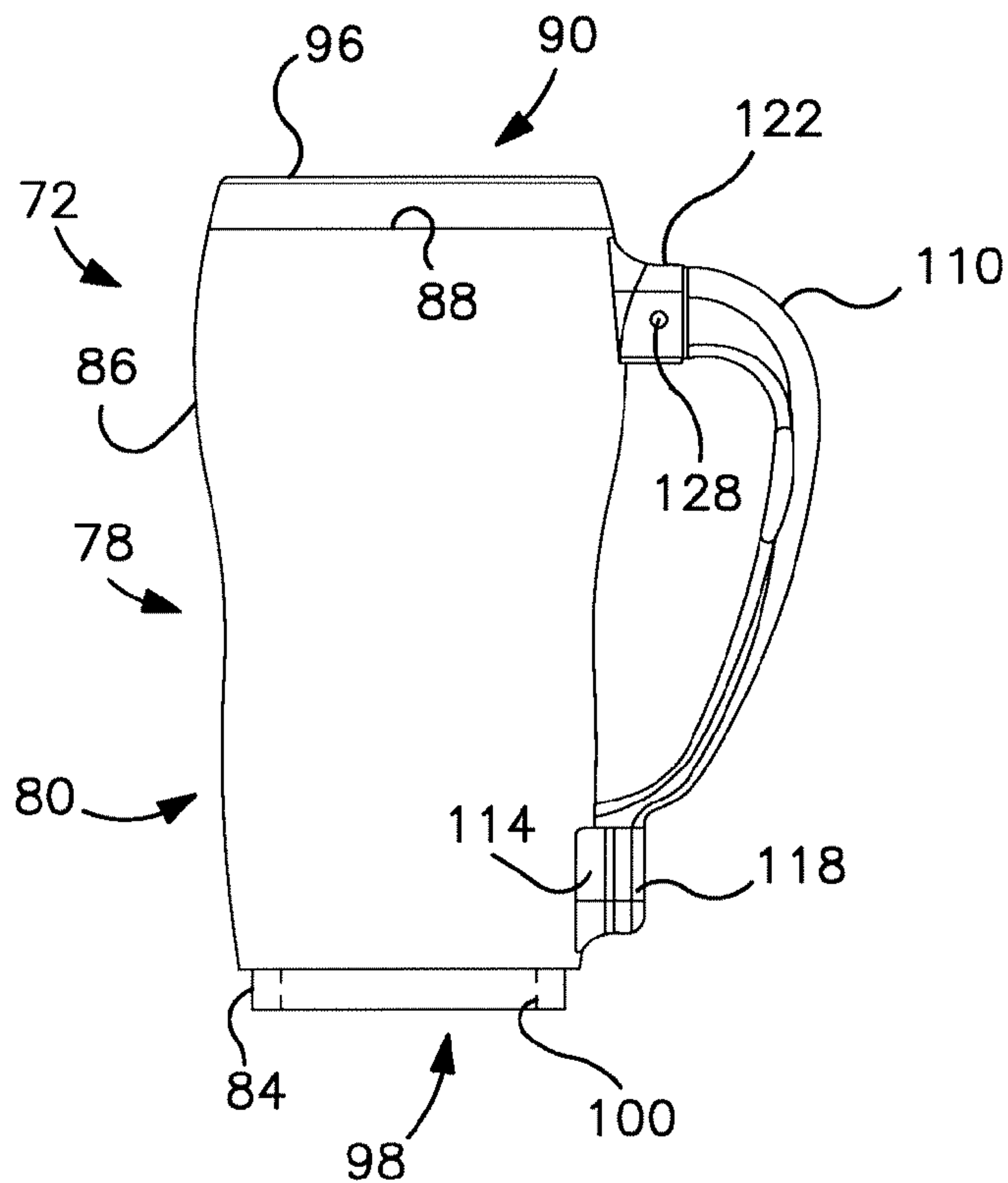
**FIG. 22**



**FIG. 22A**

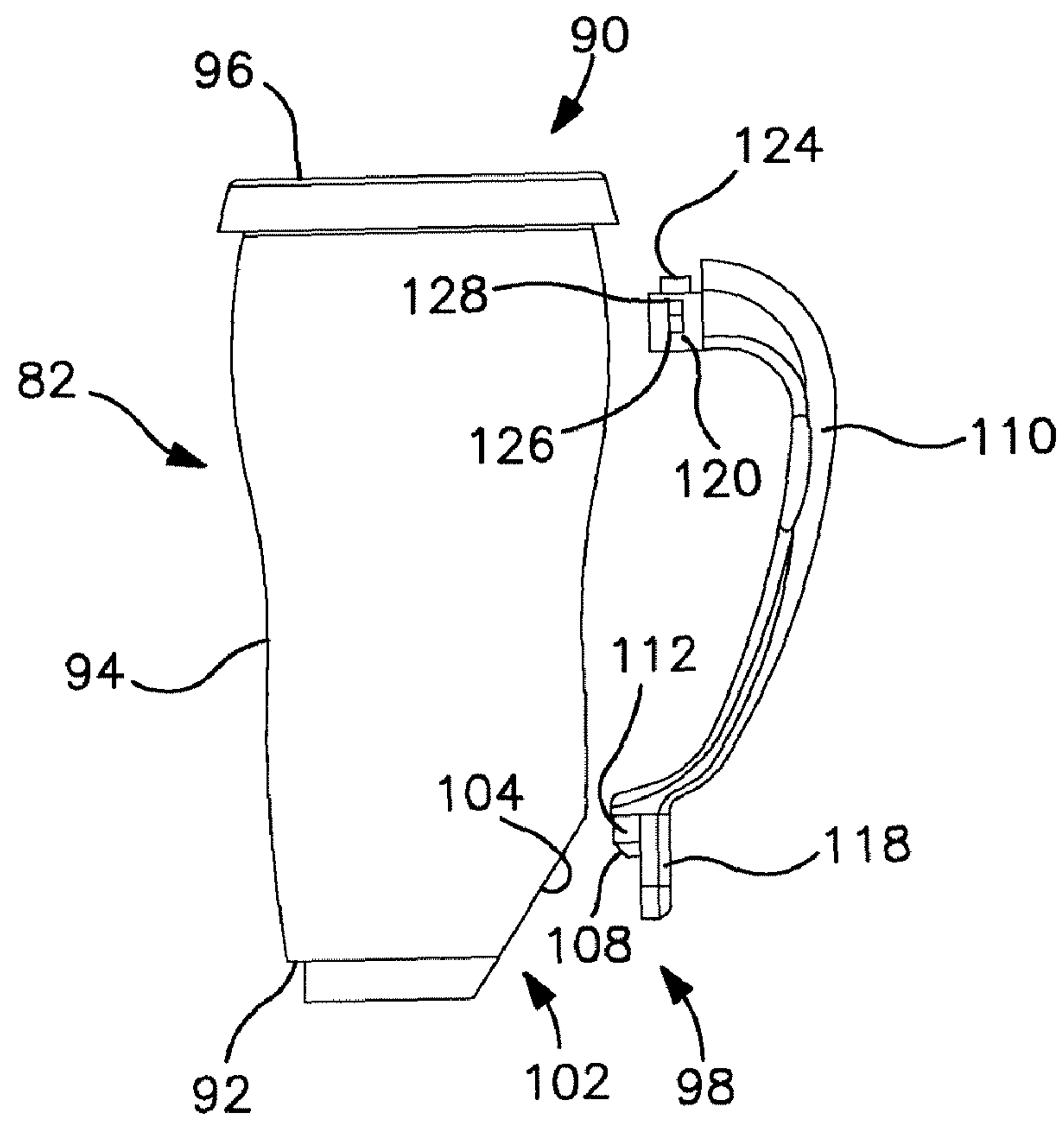
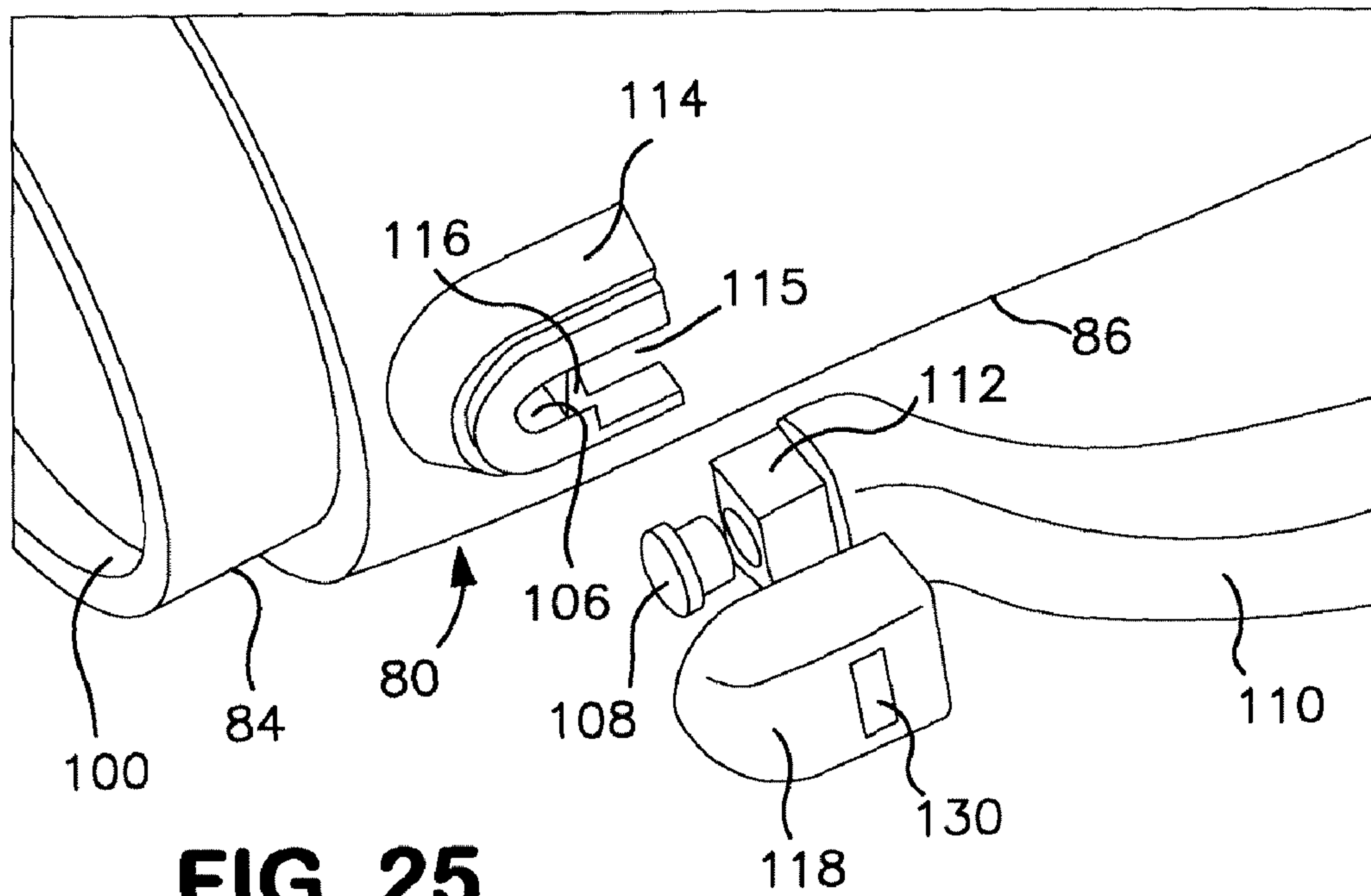


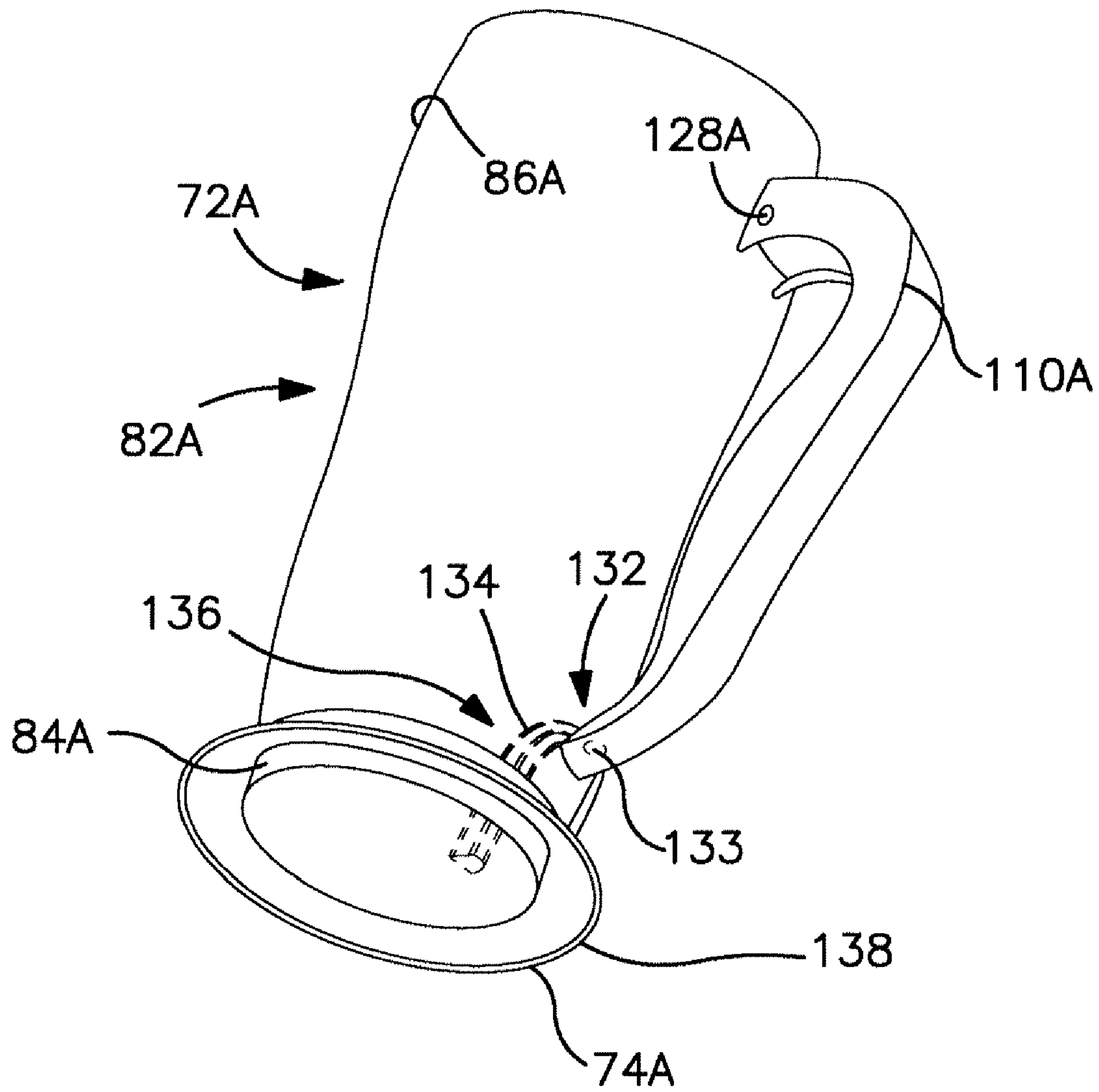
**FIG. 23**



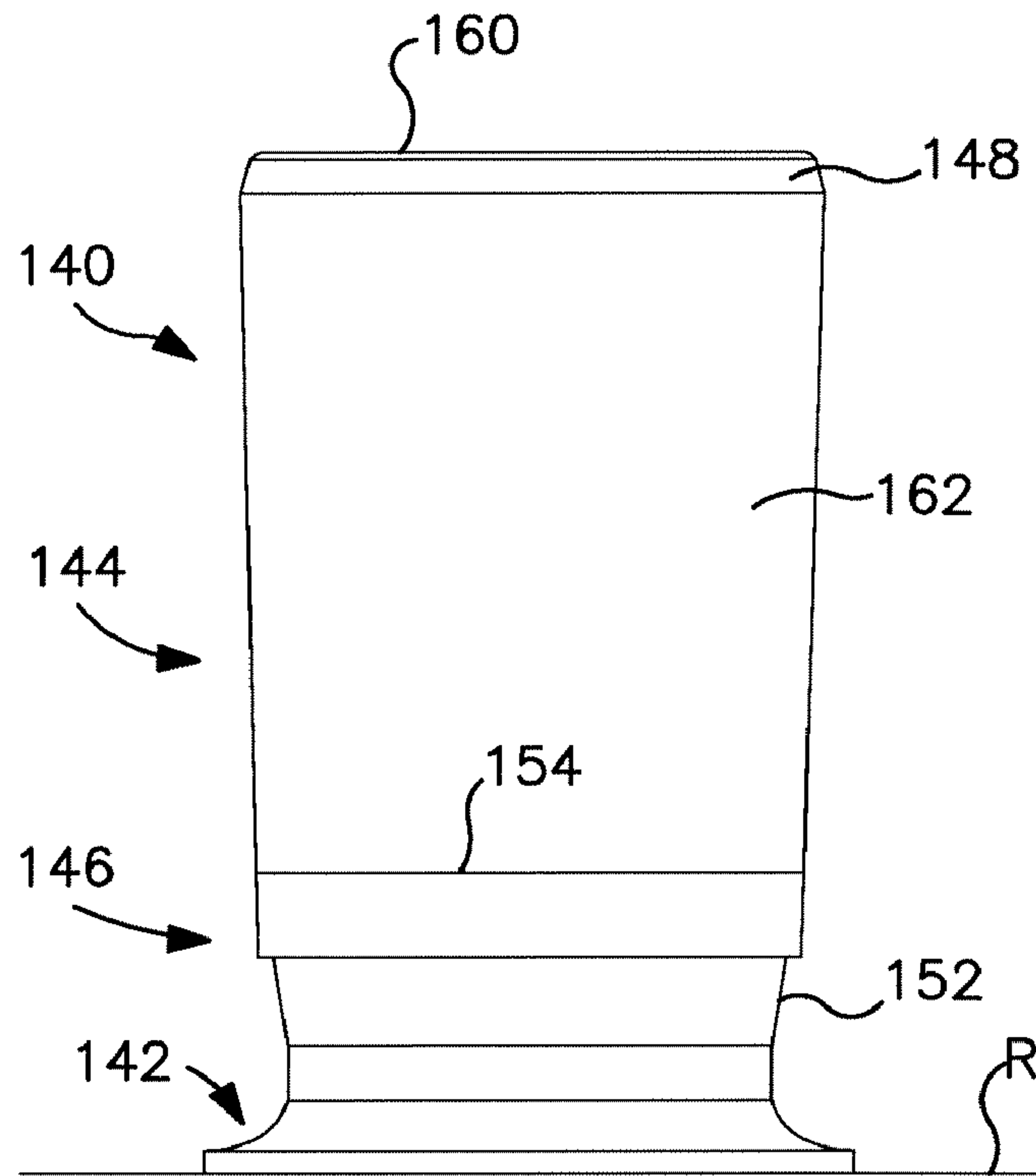
**FIG. 24**



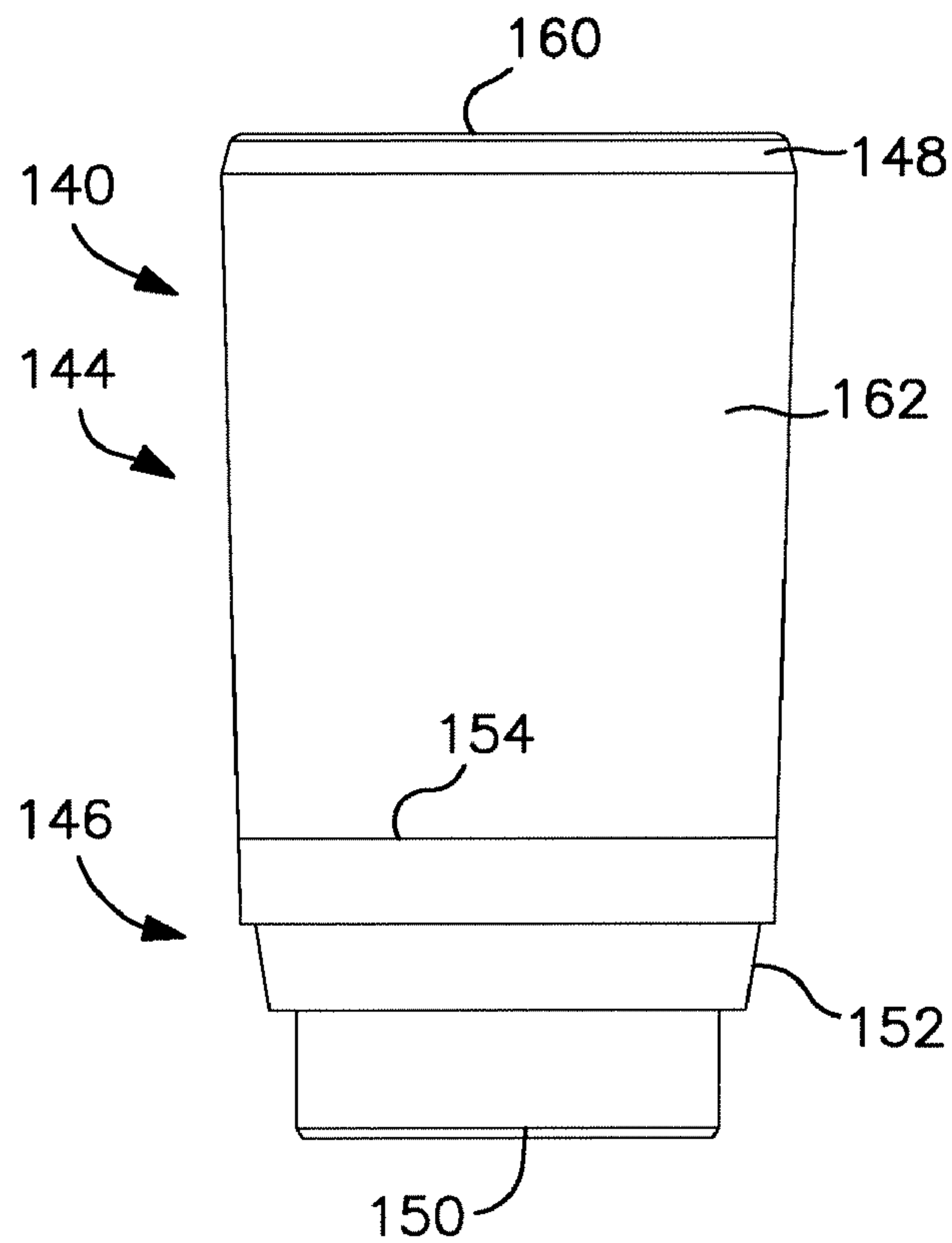




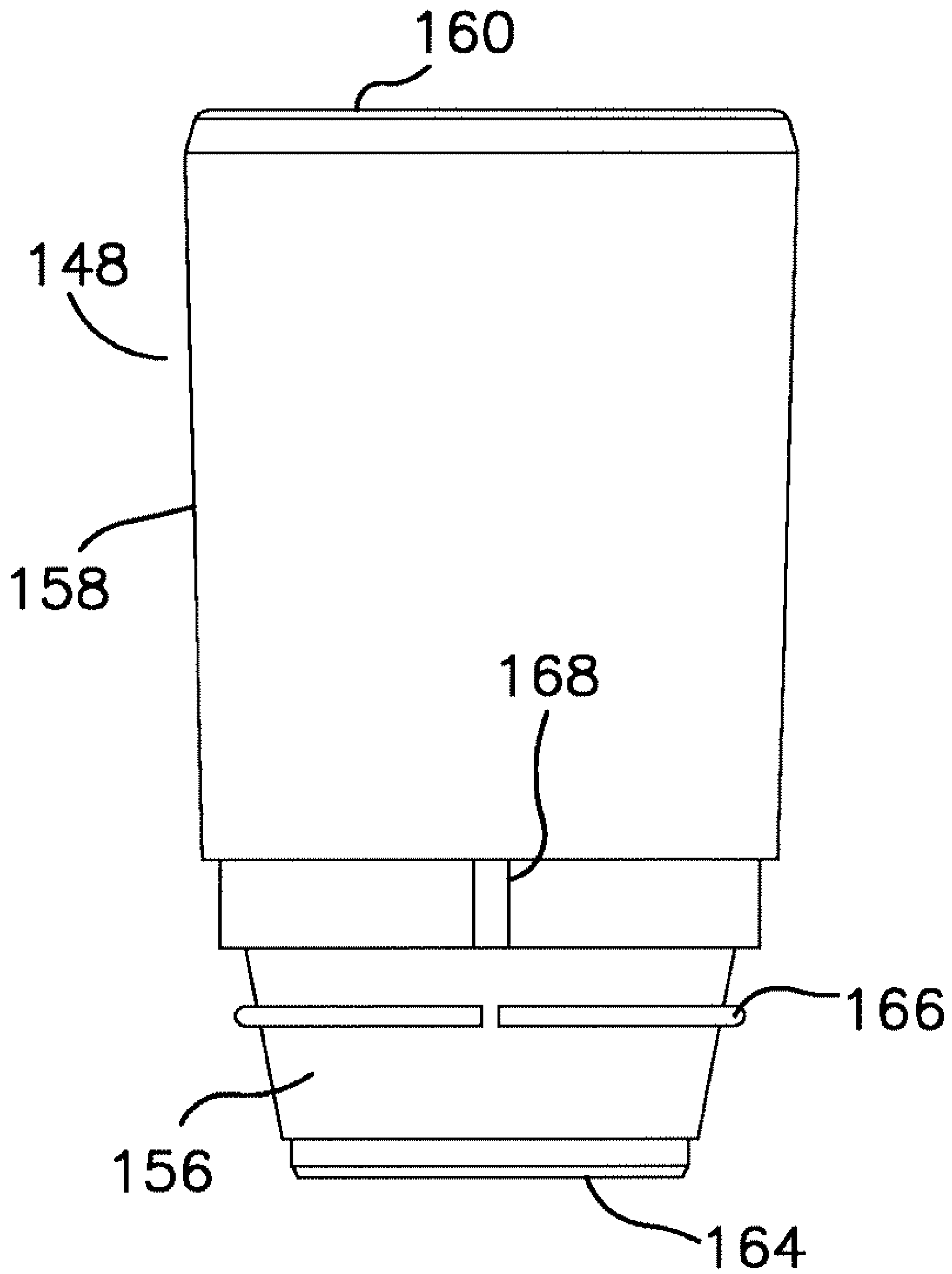
**FIG. 27**



**FIG. 28**

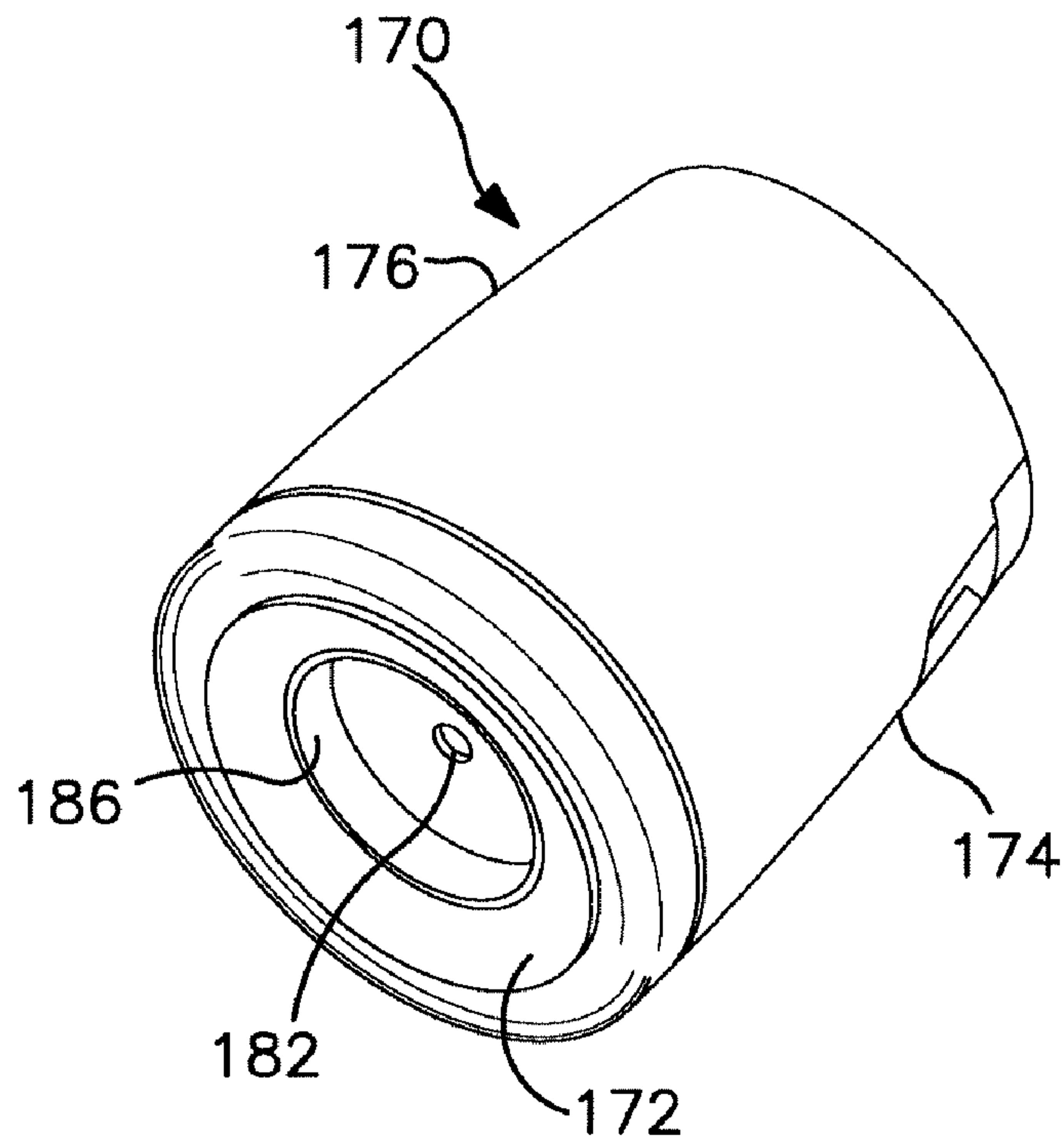


**FIG. 29**

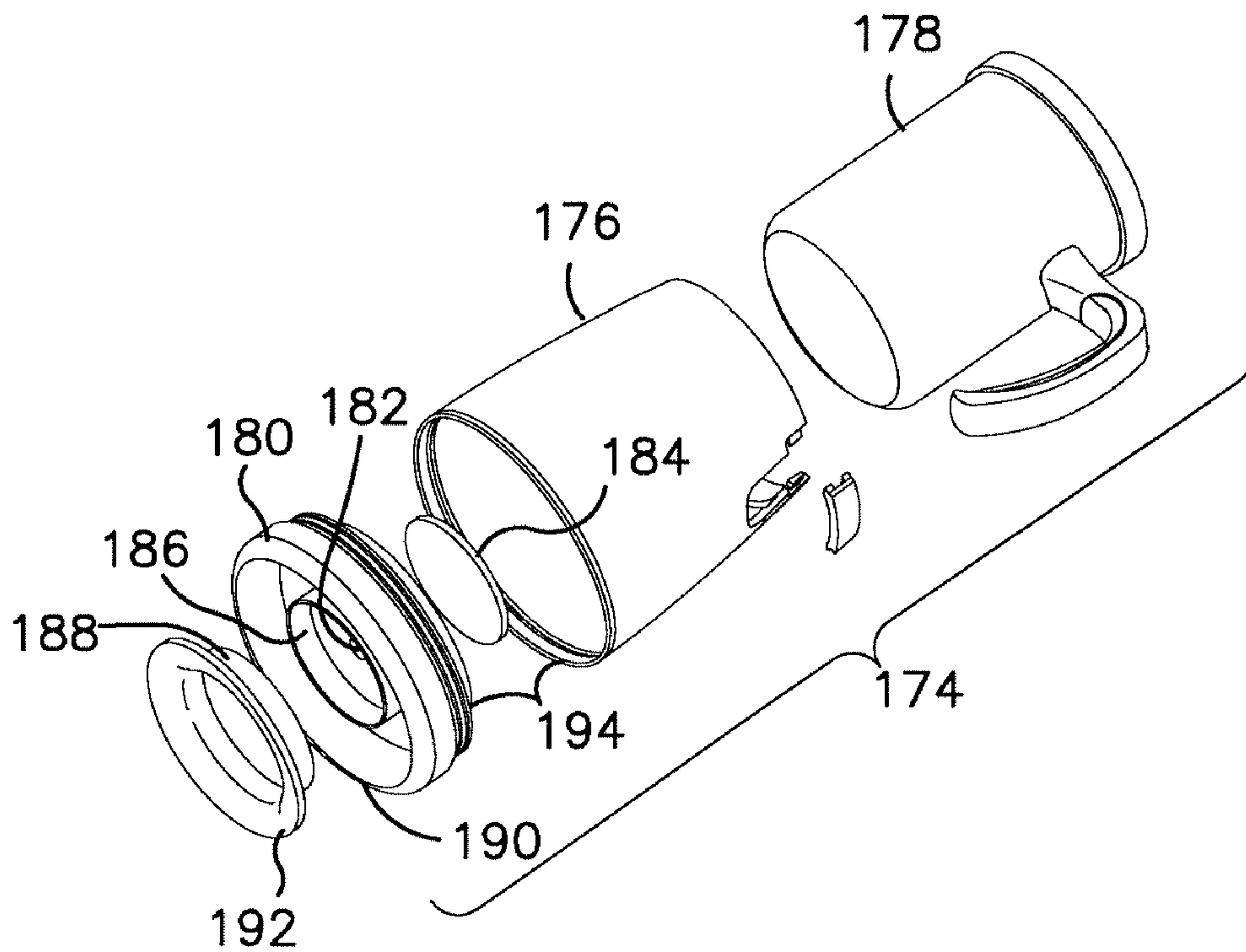


**FIG. 30**

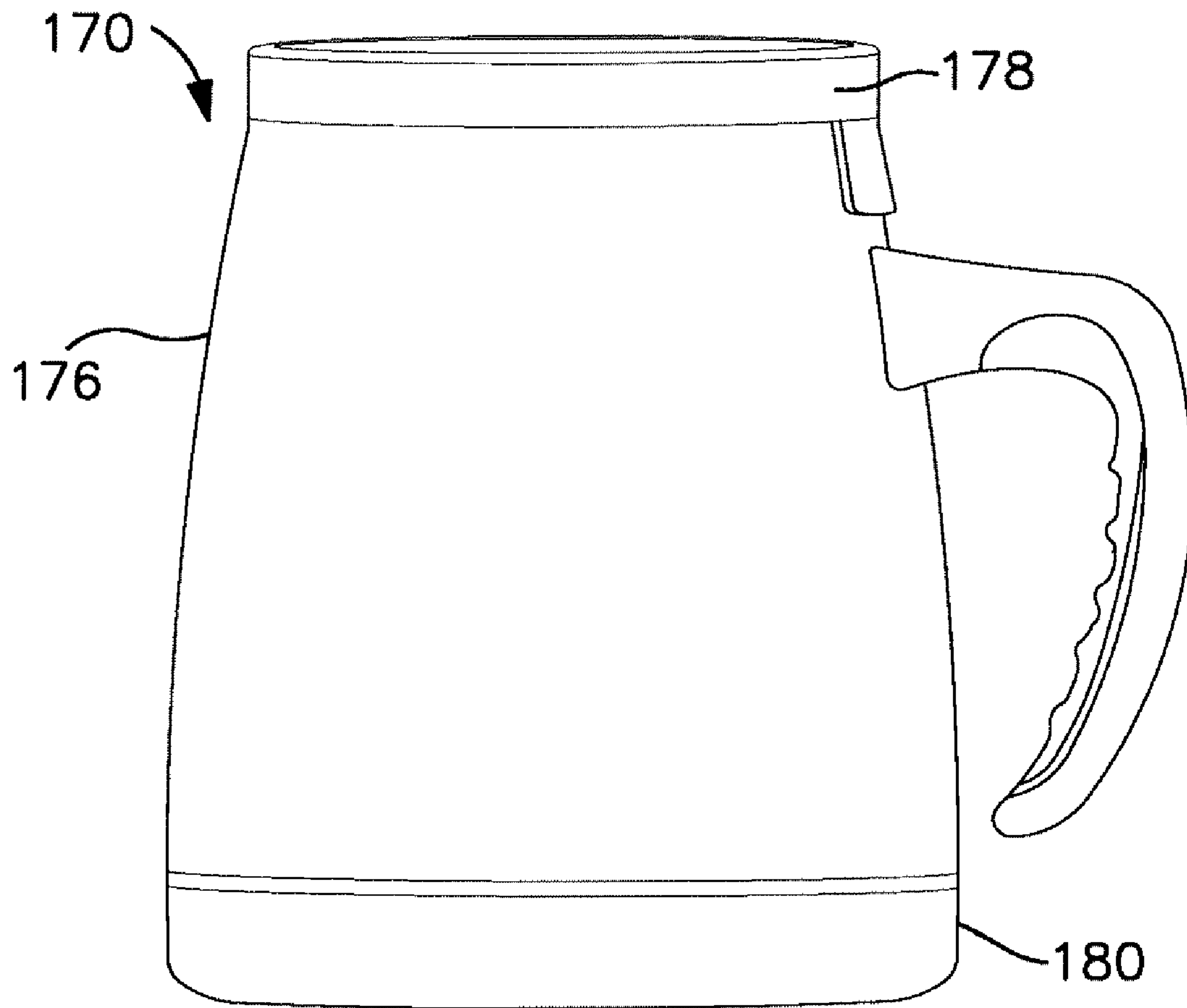




**FIG. 31**



**FIG. 32**



**FIG. 33**



**SELF-ANCHORING BEVERAGE CONTAINER  
WITH DIRECTIONAL RELEASE AND  
ATTACHMENT CAPABILITY**

This application is the national stage under 35 U.S.C. 371 of International Application No. PCT/US2008/075592, filed on Sep. 8, 2008, which is a continuation-in-part under 35 U.S.C. 365(c) of U.S. application Ser. No. 11/859,751, filed on Sep. 22, 2007.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to beverage containers for holding liquid or semi-liquid contents. More particularly, the invention concerns the prevention of beverage container tipping and consequent content spillage.

2. Description of the Prior Art

By way of background, beverage containers such as glasses, mugs, cans, bottles and the like are prone to tipping and consequent content spillage due to the fact that such containers are typically tall in comparison to their supporting bottom portion. This creates a high center of gravity that renders the containers unstable when exposed to side loads, such as those that may be imparted by inadvertently knocking the container with a hand or arm, or when the container is subject to acceleration forces (lateral, vertical or in any other direction) within the confines of a moving land vehicle, aircraft or watercraft. Glasses and mugs are especially prone to major content loss in the event of tipping due to their relatively large open tops. Although this problem can be addressed with a removable cover that allows the contents of the mug or glass to be consumed through a hole or slot, as in the conventional "travel mug," such covers do not prevent spillage when the mug or glass is tipped over on its side. Moreover, the force of the tip-over can jar the cover loose, causing the contents to spill out.

It is also known to utilize a suction device to secure a beverage container to a surface and thereby stabilize the container against tipping. Such devices, however, either require the user to affirmatively place the beverage container into contact with the suction device, apply a positive downward force to secure the suction device to the surface, or perform an unlocking action to release the suction device from the surface or the container from the suction device.

It is to improvements in the foregoing field that the present invention is directed. In particular, what is needed is an improved beverage container that resists tipping and consequent beverage spillage. Preferably, this result can be achieved in a manner that does not require a user to perform any step or operation apart from normal manipulation of the container. The user should not be required to learn any new mode of container operation and the anti-tipping feature should preferably operate in "stealth mode" such that the user is not even aware that such feature is present when the container is used in normal fashion.

SUMMARY OF THE INVENTION

The foregoing problems are solved and an advance in the art is obtained by a self-anchoring beverage container with directional release and attachment capability. In one aspect, the beverage container includes a flexible nonporous base member having a lower surface that is configured to engage an external reference surface and form a substantially airtight seal therewith that defines the periphery of a controlled pressure zone between the base member and the reference surface. A receptacle assembly is mounted to the base member.

The receptacle assembly includes a beverage holding chamber having a closed bottom, a sidewall portion, and a top. A communication channel in the receptacle assembly extends from the controlled pressure zone to an area of ambient air pressure. A pressure control device on the receptacle assembly has a closed position that closes the communication channel to seal the controlled pressure zone and an open position that opens the communication channel to vent the controlled pressure zone to ambient pressure. The receptacle assembly further includes a grasping portion that is arranged to be grasped by a user during normal lifting of the beverage container from the reference surface. The pressure control device is operatively connected to the grasping portion for actuation to the open position when a user grasps the grasping portion during normal lifting of the beverage container from the reference surface. The beverage container is thus self-biased to remain affixed to the reference surface when the communication channel is closed due to the controlled pressure zone generating a partial vacuum when an attempt is made to move the beverage container without actuating the pressure control device. On the other hand, the self-biasing will be released surreptitiously and the beverage container will lift away from the reference surface without discernable resistance when the pressure control device is actuated to vent the controlled pressure zone due to the user grasping the grasping portion during normal lifting of the beverage container.

In another aspect, a self-anchoring beverage container includes a flexible nonporous seal member having a central opening that is flexed to form a lip and a skirt portion that extends outwardly from the lip. An outer cup is mounted to the seal member. The outer cup has an outer cup bottom, and outer cup sidewall portion that engages the seal member lip, and an outer cup open top. The seal member skirt has a lower surface that is configured to engage an external reference surface and form a substantially airtight seal therewith that defines a periphery of a controlled pressure zone between the seal member skirt and the reference surface. An inner cup is slideably disposed in the outer cup. The inner cup includes an inner cup bottom, a seal on a lower surface of the inner cup bottom, an inner cup sidewall portion, and an inner cup open top. A communication port in the outer cup bottom provides a communication channel extending from the controlled pressure zone. The inner cup has a lowered position wherein the seal on the inner cup bottom closes the communication channel to seal the controlled pressure zone, and a raised position wherein the seal on the inner cup bottom opens the communication channel to vent the controlled pressure zone to ambient pressure. The inner cup includes a grasping portion that is arranged to be grasped by a user during normal lifting of the beverage container from the reference surface. The inner cup is adapted to slide upwardly relative to the outer cup to the raised position to open the communication channel when a user grasps the grasping portion during normal lifting of the beverage container from the reference surface. The beverage container will thus tend to remain affixed to the reference surface when the communication channel is closed due to the controlled pressure zone generating a partial vacuum when an attempt is made to move the beverage container without raising the inner cup. The beverage container will lift away from the reference surface without discernable resistance when the inner cup is raised to vent the controlled pressure zone to ambient pressure due to a user manipulating the grasping portion during normal lifting of the beverage container.

In a further aspect, a method is provided for consuming a beverage from a beverage container with minimal risk of spillage due container tipping. The method includes selecting



a self-anchoring beverage container with directional release and attachment capability, effortlessly stabilizing the beverage container against tipping by simply placing the beverage container on the reference surface, and effortlessly releasing the beverage container by simply performing normal lifting of the beverage container using the beverage container's grasping portion.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other features and advantages of the invention will be apparent from the following more particular description of various exemplary embodiments, as illustrated in the accompanying Drawings, in which:

FIG. 1 is a side elevation view of an exemplary self-anchoring beverage container with directional release and attachment capability;

FIG. 2 is a side elevation view of the beverage container of FIG. 1 with a base member thereof being shown in phantom line representation;

FIG. 3 is a bottom view of the beverage container of FIG. 1;

FIG. 4 is a perspective view showing the exterior of an exemplary outer cup of the beverage container of FIG. 1;

FIG. 5 is a perspective view showing the interior of the outer cup of FIG. 4;

FIG. 6 is a perspective view showing an exemplary inner cup of the beverage container of FIG. 1;

FIG. 7 is a perspective view of another exemplary inner cup showing an optional vent channel formed therein;

FIG. 8 is a side elevational view showing another exemplary self-anchoring beverage container with directional release and attachment capability in which an outer cup is shown in phantom line representation to receive an inner cup and wherein the outer cup is formed with optional vent apertures;

FIG. 9 is a perspective view showing the outer cup of FIG. 8;

FIG. 10A is side elevation view showing a phantom line representation of the outer cup of FIGS. 4-5 with the inner cup of FIG. 6 in a lowered position;

FIG. 10B is side elevation view showing a phantom line representation of the outer cup of FIGS. 4-5 with the inner cup of FIG. 6 in a raised position;

FIG. 11 is a plan view of an exemplary seal member in its unmounted configuration;

FIG. 12 is a bottom view of the seal member of FIG. 11 in its unmounted configuration;

FIG. 13 is a cross-sectional centerline view taken along line 13-13 in FIG. 12;

FIG. 14 is a perspective view of the seal member of FIG. 11 in its mounted configuration;

FIG. 15 is a perspective view of the outer cup of FIGS. 4-5 prior to receiving the seal member configured as shown in FIG. 14;

FIG. 16 is a cross-sectional centerline view of another exemplary seal member in its unmounted configuration;

FIG. 17 is a cross-sectional centerline view of the seal member of FIG. 16 mounted on an exemplary beverage container outer cup;

FIG. 18 is a cross-sectional centerline view of another exemplary seal member in its unmounted configuration;

FIG. 19 is a cross-sectional centerline view of the seal member of FIG. 19 mounted on an exemplary beverage container outer cup;

FIG. 20 is a cross-sectional centerline view of another exemplary seal member mounted on an exemplary beverage container outer cup;

FIG. 21 is a cross-sectional centerline view of another exemplary seal member mounted on an exemplary beverage container outer cup;

FIG. 22 is a cross-sectional centerline view of another exemplary seal member mounted on an exemplary beverage container outer cup;

FIG. 22A is a cross-sectional centerline view of another exemplary seal member mounted on an exemplary beverage container outer cup;

FIG. 23 is a side elevational view showing another exemplary self-anchoring beverage container with directional release and attachment capability;

FIG. 24 is a side elevational view of the beverage container of FIG. 23 following removal of a base member thereof;

FIG. 25 is a detailed partial perspective view of the beverage container of FIG. 23 showing a pressure control valve incorporated in a handle thereof;

FIG. 26 is an exploded view showing an inner cup and a handle of the beverage container of FIG. 23;

FIG. 27 is a perspective view showing another exemplary self-anchoring beverage container with directional release and attachment capability;

FIG. 28 is a side elevational view showing another exemplary self-anchoring beverage container with directional release and attachment capability;

FIG. 29 is a side elevational view showing the beverage container of FIG. 28 following removal of a base member thereof;

FIG. 30 is a side elevational view showing the beverage container of FIG. 28 following removal of an outer cup thereof;

FIG. 31 is a perspective view showing another exemplary self-anchoring beverage container with directional release and attachment capability;

FIG. 32 is an exploded perspective view of the beverage container of FIG. 31; and

FIG. 33 is a side elevational view of the beverage container of FIG. 31.

#### DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

##### Introduction

A self-anchoring beverage container with directional release and attachment capability as disclosed herein allows a person to partake of a beverage or other consumable in a completely normal fashion, but the container has the ability to self-anchor whenever it is placed on a reference surface, such as a table. The person using the beverage container will be completely unaware that the self-anchoring capability has been activated unless and until the beverage container experiences a force that would normally tip it over, and the user observes that the container remains upright in its normal position. The beverage container will remain self-anchored to the reference surface for as long as the user does not attempt to lift up the beverage container in a normal manner. This may be referred to as the static mode. Advantageously, the self-anchoring feature will disengage by "stealth" action as soon as the container is lifted in a normal manner. This may be referred to as the active mode. Again, the person using the beverage container will in most cases be unaware that the self-anchoring capability was ever activated or that the user is causing it to be deactivated. The beverage container will lift



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effortlessly from the table or other reference surface as it transitions from the static mode to the active mode and deactivation of the self-anchoring feature will be completely surreptitious and unobvious to the user. The beverage container thus provides an apparatus that if left undisturbed in the static mode is permanently biased to remain attached to a reference surface, thus preventing side load or vertical load detachments that would otherwise result in inadvertent tipping or knocking over. At the same time, the beverage container affords the user a natural single-motion use by creating a bias so that when the user lifts the apparatus up and off the reference surface, he or she does so devoid of any resistance or opposition other than the weight of the device itself.

Unlike a suction cup, which is designed to operate in a completely static environment where the intent of the user is to anchor an object so that it remains in place until the user wishes to remove it, the disclosed beverage container is adapted to be operated in a static/dynamic environment where the natural and intended use is to have the anchored container move freely in certain vector motions and remain anchored in others, so that the net result is a directionally biased attachment. In addition, although a suction cup is designed to work in any orientation, the disclosed beverage container is best used if oriented in such a way that the gravity vector is not opposing the placement of the apparatus.

The foregoing may be achieved by constructing the beverage container in two parts, namely, an upper portion that defines a mug, cup, drinking glass, bottle, carafe, bowl, bucket or other vessel made of relatively rigid material (hereinafter referred to as "rigid upper portion"), and a lower portion that is made from a flexible nonporous material (hereinafter referred to as "flexible lower portion") that works in unison with the rigid upper portion to releasably engage a reference surface. The bottom of the rigid upper portion may (if desired) be designed to transfix through the flexible lower portion flexible nonporous material so that the rigid upper portion has influence on both the environment within the flexible lower portion and above it, allowing two pressure zones to be formed. In particular, an ambient pressure zone exists above and outside of the flexible lower portion and a controlled pressure zone whose pressure tends to be lower than ambient pressure in the static mode is formed inside the flexible lower portion, i.e., between the flexible lower portion and the reference surface. In an alternative configuration, the bottom of the rigid upper portion does not need to transfix through the flexible lower portion nonporous material and instead the flexible lower portion may simply mount to the bottom of the rigid upper portion. For example, this would be the case if the flexible lower portion is configured as a traditional suction cup.

A communication channel in the rigid upper portion (and possibly in the flexible lower portion as well (e.g., if it is configured like a suction cup)) acts as a pathway between the two pressure zones (controlled and ambient). There are many options as to how the communication channel can be logistically designed into the unit. For example the communication channel may be as simple as an aperture, hole, window or other communication port located on the bottom of the rigid upper portion, to a channel that originates on the bottom of the rigid upper portion and tunnels to the side where a valve is located. Although the communication channel will often be located within the footprint of the rigid upper portion, there is nothing to prevent the channel from occupying a space separate and apart from the rigid upper portion.

A communication channel in the upper portion (and possibly in the lower portion as well (e.g., if it is configured like a suction cup)) acts as a pathway between the two pressure

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zones (controlled and ambient). There are many options as to how the communication channel can be logistically designed into the unit. For example the communication channel may be as simple as an aperture, hole, window or other communication port located on the bottom of the upper portion, to a channel that originates on the bottom of the upper portion and tunnels to the side where a valve is located. Although the communication channel will often be located within the footprint of the upper portion, there is nothing to prevent the channel from occupying a space separate and apart from the upper portion.

Advantageously, opening of the communication channel to effectuate transition from the static mode to the active mode is controlled by a user grasping the beverage container as part of normal lifting thereof, e.g., by grasping a handle (if present) or by grasping the beverage container at an upper side portion thereof, as one would normally pick up a cup or drinking glass. There is no need to pick up the edge of a suction cup or other suction member as is required in prior art devices. Various pressure control means may be provided for opening and closing the communication channel, most preferably a flexible nonporous blanket seal cover. Other pressure control means include but are not limited to a slider that slides up and down, a plug, stopper, or through the action of pushing or pulling out a cover door or by any other means that act to open and/or close a passageway between the controlled pressure and ambient pressure zones. This offers many advantages not only in terms of the functional benefit of allowing the design to work intuitively for the user, for example by pulling on the handle as the unit is being lifted, but also from a manufacturing perspective in that there are many options for designing and manufacturing the communication channels where tooling and production requirements dictate placement. It should also be noted that although one technique is to use mechanical means to manipulate the communication channel, alternate methods, such as electrically aided movements, could also be used.

Functionally, a person may use the beverage container like just as they would any other similar apparatus. However, the disclosed beverage container differs in that when the user places the unit on a nonporous surface any trapped air under the flexible lower portion that is attached to the rigid upper portion will be displaced, creating a partial vacuum in the controlled pressure zone that secures the container to the surface. Unlike a traditional suction cup where air must be pushed out the sides of the suction cup by way of an affirmative intentional action by the user, the disclosed beverage container does not require such user-intended action. Instead, it vents the controlled pressure zone through the communication channel, which can be configured to remain open until the flexible lower portion is partially flattened onto the reference surface by the weight of the rigid upper portion, at which point the user may terminate the active mode and initiate the static mode by the simple expedient of releasing the beverage container in normal fashion. Because the flexible lower and rigid upper portions are attached to each other, the anchored beverage container will be anchored to the reference surface in the static mode and resist tipping over and spilling. When the user wants to lift the apparatus he/she can simply lift the beverage container in a natural and instinctive upward movement. This opens the communication channel between the ambient pressure zone situated above and outside the flexible lower portion and the lower pressure area that exists in the controlled pressure zone below the upper portion that is created by the flexible lower portion. The results is in an almost instantaneous and complete equalization of pressure so that no residual suction remains, thereby allowing the user to lift



the apparatus with no opposition (other than its weight). The net result is an integrated system that both engages and disengages during the normal course of use so that the beverage container operates in an intuitive and stealth-like manner. There is no need to twist, lift or otherwise directly manipulate the lower portion flexible lower portion. This results in a more stable and reliable method for removal and equalization of pressure than is provided by apparatus requiring the user to affirmatively release a suction, as by peeling up an edge of a suction cup. In addition, the user can lower the apparatus down and reaffix it in a predictable and reliable manner.

#### Exemplary Embodiments

Turning now to the drawing figures, wherein like reference numerals represent like elements in all of the several views, FIGS. 1-3 illustrate one possible embodiment of a self-anchoring beverage container 2 with directional release and attachment capability. The beverage container 2 is configured, by way of example only, as a mug for drinking hot beverages such as coffee, tea or the like. Other types of beverage containers, such as cups, drinking glasses, bottles, carafes, bowls, buckets and the like may also be implemented. Such containers represent vessels that may be used for holding a variety of liquids, solids or combinations thereof.

The beverage container 2 includes a flexible nonporous base member 4 having a lower peripheral skirt 6 whose lower surface 6A is configured to engage an external reference surface R, such as a table, and form a substantially airtight seal S therewith that defines the periphery of a controlled pressure zone CP between the beverage container 2 and the reference surface R. The base member 4 can be made from silicone rubber, neoprene foam rubber or any other suitable material capable of forming a seal. Neoprene foams that are advantageous include those in which at least one side of the foam layer has an air impervious skin that provides a nonporous characteristic. If the air impervious skin is only on one side of the foam layer, this side will be used to provide the seal-forming lower surface 6A that engages the reference surface R. In general, the base member 4 may have any desired degree of flexibility, according to design preferences, and any suitable configuration. Exemplary configurations are described in more detail below in connection with FIGS. 11-21.

The base member 4 includes a central aperture 7 that allows the base member to be mounted to a receptacle assembly 8. For stability, the bottom of the receptacle assembly 8 will preferably be able to rest on the reference surface R when the base member 4 is affixed to the reference surface. However, this is not a requirement in all cases and the bottom of the receptacle assembly 8 could be suspended above the reference surface R if so desired. Note that allowing the receptacle assembly 8 to rest on the reference surface R does not affect the controlled pressure zone CP. For added stability, the controlled pressure zone CP preferably extends outside of the foot print of a lower sidewall portion of the receptacle assembly 8. As can be seen in FIG. 2, even when the receptacle assembly 8 sits on the reference surface R, there will still be an air pocket located between a lower outside edge of the receptacle assembly 8 and an uppermost portion of the base member's peripheral skirt 6. Moreover, if an attempt is made to lift the beverage container 2 while the base member 4 is affixed to the reference surface R, the flexibility of the base member will allow it to stretch so that the receptacle assembly 8 will be slightly raised from the reference surface. This will form an air gap directly underneath the bottom of the receptacle assembly that becomes part of the controlled pressure

zone CP. As described in more detail below, this added volume will decrease the pressure within the controlled pressure zone CP, causing the suction force that holds the beverage container 2 to proportionately increase in accordance with Boyle's law.

The mounting between the base member 4 and the receptacle assembly 8 may be permanent, or it may be temporary so that the base member 4 can be removed for cleaning or replacement. If a permanent mounting arrangement is used, the base member 4 may be connected to the receptacle assembly's central aperture 7 by way of glue, fasteners, clamps or other suitable means that will insure a permanent and secure attachment. If a temporary mounting arrangement is desired, the base member's central aperture 7 can be sized so that it needs to be stretched in order to receive the receptacle assembly 8, thereby providing a snug fit that will not loosen during normal use of the beverage container or when tipping forces are applied thereto. Although the temporary mounting arrangement allows the base member 4 to be detached from the receptacle assembly 8 for cleaning and the like, these components preferably work in unison during operation of the beverage container 2, and need not be interchangeable with other generic components (although they could be if so desired). As described in more detail below in connection with FIGS. 11-20, one way that a tight yet detachable mounting arrangement can be provided is to flip up the portion of the base member 4 that proximately surrounds the aperture 7 in order to form a lip 7A whose inner surface seals to a matching outer surface portion 8A (FIG. 2) of the receptacle assembly 8. As shown in FIG. 2, the surface portion 8A may be channeled to receive corresponding ribs formed on the inner surface of the lip 7A.

As respectively shown in FIGS. 4-5 and 6, the receptacle assembly 8 may be constructed as a two-part assembly that includes an outer cup 10 and an inner cup 12 slideably disposed within the interior of the outer cup. These components can be made from a durable rigid plastic or other suitable material that is relatively non-flexible, including but not limited to glass, ceramic, and metal. Combinations of the foregoing materials may also be used. The outer cup 10 can be configured as a carrier having a bottom 14, a sidewall portion 16 and an open top 18. The sidewall portion 16 is formed with a slot 20 that extends to the top 18. A stop member 22 can be attached during fabrication of the receptacle assembly 8 via ultrasonic welding or other suitable attachment means so as to bridge the upper portion of the slot 20 at the top 18. The stop member 22 provides a coupling that retains the inner cup 12 and limits its slideable movement relative to the outer cup 10, preferably to not more than approximately 1 cm. Other forms of coupling could also be used.

The inner cup 12 can be configured as a vessel that comprises a beverage holding chamber 24 having a closed bottom 26, a sidewall portion 28, and an open (or partially open) top 30. The outer cup 10 is sized so that the outer cup sidewall 16 snugly engages the inner cup sidewall 28 in order to minimize rocking of the inner cup relative to the outer cup. Alternatively, an air gap could be maintained between the outer cup 10 and the inner cup 12 to help insulate a beverage within the inner cup. This will also allow the outer cup 10 to act as a coaster that prevents condensation from dripping onto the supporting reference surface R. The top 18 of the outer cup 10 extends above the inner cup 12 when the outer cup is in its lowest position. The amount of the outer cup 10 that is exposed above the inner cup 12 is a matter of design choice. In the present embodiment, the outer cup 10 is sized to substantially overlap the inner cup 12. However, as described in more detail below in connection with an alternative embodi-



ment, the outer cup **10** could be substantially shorter so as to cover, for example, less than half of the inner cup sidewall portion **28**. It will be appreciated that the outer cup **10** and the inner cup **12** may be of any desired height, width and cross-sectional shape. For example, these components could be tall and narrow, short and wide, and of circular, oval, square or other cross-sectional configuration.

As best shown in FIGS. **3-5**, a communication channel **32** extends from the controlled pressure zone CP, which is on the lower side of the outer cup bottom **14**, to an area of ambient air pressure that is represented by the environment outside of the controlled pressure zone CP. The communication channel **32** may be provided by a central communication port **34** and an optional side wall vent channel **36** formed in the outer cup **10**. Alternatively, as shown in FIG. **7**, a modified inner cup **12A** may be provided that is similar to the inner cup **12** but is formed with an optional sidewall vent channel **36A**. A still further alternative may be provided by a modified outer cup **10B** as shown in FIGS. **8** and **9**. The modified outer cup **10B** is similar to the outer cup **10** but is formed with one or more optional vent apertures **36B** on the outer cup sidewall **16B**.

As shown in FIG. **6**, a pressure control device can be implemented by way of a blanket seal **38** made from neoprene or other suitable seal material that mounts to the bottom **26** of the inner cup **12**. The seal **38** is adapted to sealably close the communication port **34** in the outer cup **10**. It should be at least as large as the communication port **34** and is preferably substantially larger in order provide a more forgiving seal that does not require precise alignment with the communication port in order to function. For example, if the communication port **34** is one-half inch in diameter, the seal **38** should have a diameter of at least slightly more than one-half inch if it is to function as a blanket seal and not a plug seal. In FIG. **6**, the seal **38** covers the entire flat portion of the inner cup bottom **26**, a diameter of about one inch, and is therefore twice as large as a one-half inch communication port **34**. The seal **38** can be attached to the bottom **26** of the inner cup **12** in any suitable fashion, such as by using an adhesive. Preferably, a substantial portion of the seal **38**, or at least the portion thereof that covers the communication port **34**, will be attached. This will prevent any localized distortion and pulling away of the seal **38** from the inner cup bottom **26** when a user lifts the inner cup **12** and creates a suction force on the seal due to the lower pressure in the controlled pressure zone CP.

Because the seal **38** is mounted to the inner cup **12**, and the inner cup is slideably disposed within the outer cup **10**, the pressure control device will have a closed static mode position that closes the communication channel **32** and seals the controlled pressure zone CP, and an open active mode position that opens the communication channel to vent the controlled pressure zone to ambient pressure. The closed and opened positions of the pressure control device are respectively shown in FIGS. **10A** and **10B**. The downwardly extending arrows show the equalizing air flow that occurs within the communication channel **32** when the pressure control device is opened due to upward displacement of the inner cup **12** relative to the outer cup **10**. The arrows point downward because the equalizing air flow is from the higher pressure ambient atmosphere outside the controlled pressure zone CP to the lower pressure area within the controlled pressure zone.

As shown in FIGS. **1-2**, **6** and **10A-10B**, a grasping portion on the receptacle assembly **8** can be implemented by way of a handle **40** on the inner cup **12**. Alternatively, if desired, the portion of the inner cup **12** that extends above the top **18** of the outer cup **10** (i.e., the region adjacent to the inner cup top **30**), could also serve as a grasping portion of the receptacle assembly **8**. In this way, the handle **40** could be dispensed with and

the beverage container **2** could be configured as a glass. In either case, the grasping portion is arranged to be grasped by a user during normal lifting of the beverage container **2** from the reference surface R. Due to the attachment of the seal **38** to the inner cup **12**, the pressure control device is operatively connected to the grasping portion for actuation to the open position when a user grasps the grasping portion (which is also part of the inner cup) during normal lifting of the beverage container **2** from the reference surface R. This normal lifting will raise the inner cup **12** from its lowered position shown in FIG. **10A** to its raised position shown in FIG. **10B**, causing the seal **38** to separate from the communication port **34**, thereby opening the communication channel **32** and venting the controlled pressure zone (via the sidewall vent channel **36** if present) to atmosphere.

So long as the reference surface R is not substantially vertical or at an angle that is greater than 90 degrees (e.g. it is not a wall, window or ceiling), gravitational force will tend to maintain the inner cup **12** in its lowered position when the beverage container **2** is resting on the reference surface in the static mode. The pressure control device will be closed due to the seal **38** covering the communication port **34** of the communication channel **32**, and the controlled pressure zone CP will be closed. In this way, the beverage container **2** will be self-biased to remain affixed to the reference surface R when the communication channel **32** is closed. This affixation to the reference surface R is due to the controlled pressure zone generating a partial vacuum when an attempt is made to move the beverage container **2** without actuating the pressure control device. In particular, any attempted lifting, tipping or twisting of the beverage container **2** with the pressure control device in the closed position will tend to increase the volume of the controlled pressure zone CP due to distortion of the flexible base member **4**. As the volume of the controlled pressure zone CP increases, the air pressure therein drops in reciprocal fashion according to Boyle's law, thereby increasing both the sealing force that affixes the beverage container **2** to the reference surface R and the sealing force of the seal **38** on the communication port **34**. On the other hand, the self-biasing of the beverage container **2** will be released surreptitiously and the beverage container will lift away from the reference surface R without discernable resistance when the pressure control device is actuated in the active mode to vent the controlled pressure zone CP due to the user manipulating the grasping portion during normal lifting of the beverage container. From the user's perspective, there will be no apparent anchoring force on the beverage container **2** and it will feel as if the base member **4** and the controlled pressure zone CP were not present. The inner cup **12** can be easily raised and doing so immediately separates the seal **38** from the communication port. By the time the inner cup **12** reaches its raised position shown in FIG. **10B**, the communication channel **32** will have been fully opened to vent the controlled pressure zone CP, thereby eliminating the affixing effect on the beverage container **2** and allowing the user to continue raising the inner cup **12**, and with it the remainder of the beverage container **2**.

When lowering the beverage container **2**, the base member **4** and the outer cup **10** will contact the reference surface R while the inner cup **12** is still in the raised position shown in FIG. **10B**. The communication channel **32** will still be fully open and will remain open until the inner cup **12** is fully lowered to its FIG. **10A** position. Before the inner cup **12** begins to move from the raised position of FIG. **10B** to the lowered position of FIG. **10A**, the base member **4**, which is now in contact with the reference surface R, will partially collapse under the weight of the receptacle assembly **8** until



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the outer portion of the base member peripheral skirt 6 is substantially flat. Advantageously, the open communication channel 32 will serve as a vent for air as it is evacuated from the controlled pressure zone CP during the partial collapse of the base member 4. Only when the inner cup 12 has reached its fully lowered position as shown in FIG. 10A will the communication port 34 be covered by the blanket seal 38 and the communication channel 32 closed. This contributes to the stealth operation of the beverage container 2 because no downward force is required to expel air out the sides of the peripheral skirt 6, as would be required in order to seal a traditional suction cup.

As a consequence of anticipating that the beverage container 2 will be exclusively used in an environment that works in concert with the downward influence of gravity (insofar as a fluid contained in the upper portion would certainly flow out at any angle of substantially ninety degrees or greater from a horizontal plane) there is the opportunity to use the unique blanket type seal 38 as a communication port gate keeper and a means for opening and closing communication between the controlled pressure zone CP and the ambient pressure zone located above and outside of the base member 4. This unique design is effective in achieving the stealth and intuitive active mode operation of the beverage container 2 in that the blanket seal provides a very simple means for segregating or controlling air flow communication between the two pressure zones (controlled and ambient) without relying on friction or any other oppositional means during the seal's operation. The user can operate this communication gate keeper between pressure zones devoid of the need to overcome any frictional opposition, as would be present using any plug or cap, thus insuring a smooth and easier operation. In addition, using a blanket seal insures that the communication port 34 will remain immune from environmental interference such as moisture, temperature change and simple wear and tear that could influence the fit and operation between the communication port and a plug or cap seal that operates on the theory of maintaining a specific tolerance or clearance between two parts. In its preferred implementation, the blanket seal 38 simply overwhelms the open communication port 34 by virtue of the seal being larger than the cross-sectional size of the communication port and by the inherent flexible quality of the material of the blanket being able to form and adjust over the port.

The net result is a more consistent and invisible method of communication between the controlled and ambient pressure zones. In addition, because the blanket seal 38 does not need to be the same size as the communication port 34, and in fact is likely to be significantly larger than the open port, the seal compensates for any differential tolerances that might exist between any moving parts. For example, should there be an play between the sidewall portions of the inner cup 10 and the outer cup 12 that results in misalignment between the seal 38 and the communication port 34, the controlled pressure zone CP will still be sealed because the seal is large enough to blanket the entire port. Thus, in addition to the stealth benefits of the blanket seal 38, it can also compensate for the orientation of the reference surface R and any differences that might occur in how the operator places the unit down in the static mode. Even if the reference surface R is angled at a thirty degree angle (or more) the blanket seal 38 will still have no problem covering the communication port 38 when required and the seal will be consistent and compensating. This may not be the case in situations where there is a need to "thread the needle," such as in a cap or seal where it is imperative and anticipated that the two mating parts come together exactly the same way and in the same place every time in order to

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work, and where even a slight variation in mating positions would result in something less than a perfect seal.

The base member 4 can be constructed in accordance with a number of different designs. For example, as shown in FIGS. 11-13, the base member 4 can be implemented as a nonporous seal member 42 having a disk shape or other suitable configuration made from a generally planar material sheet. The seal member 42 has an upper surface 44 and a lower surface 46 (FIG. 13). Again, the seal member 42 may be formed from a variety of flexible nonporous materials, including neoprene foam, so long as at least the lower surface 46 is nonporous. A central opening 48 extends through the seal member 42 from the upper surface 44 to the lower surface 46. The central opening 48 has a sidewall 50. A chamfer 52 on the upper surface 44 extends outwardly from a lower portion 54 of the central opening 48 such that the central opening sidewall 50 includes a tapered surface 56 defined by the chamfer.

As shown in FIGS. 12 and 13, one or more ribs 58 and 60 may be formed on the lower surface 46 proximate to the central opening 48. If desired, the inner rib 58 can be shorter in height than the outer rib 60. Although the ribs 58 and 60 are each shown as being circular, continuous and of constant height, they could also be non-circular, non-continuous and of varying height.

As shown in FIGS. 14 and 15, in order to utilize the seal member 42 as the base member 4 of the beverage container 2, the portion thereof that is proximate to the central opening 48, and which includes the ribs 58 and 60, is stretched and flipped upwardly while the seal member 42 is being mounted on the surface portion 8A of the outer cup 10. This flipping operation causes the previously discussed aperture 7 and lip 7A to be formed. Alternatively, instead of starting with the disk-shaped seal member 42, the seal shape shown in FIG. 14 could be achieved by molding or otherwise pre-forming a seal material, such as silicone rubber, into the final desired shape. The inner surface of the lip 7A, which is defined by the lower surface 46 of the seal member 42, is capable of sealing to the outer cup 10 in the same way that the lower surface 6A of the base member 4 seals to the reference surface R to create the controlled pressure zone CP. Any force tending to pull the lip 7A away from the outer cup 10 will tend to create a low pressure zone between the outer cup and the lip inner surface that produces a suction force. Correct registration of these components will be assured by virtue of the ribs 58 and 60 respectively engaging corresponding channels 58A and 60A formed in the outer cup's surface portion 8A. In this position, the inner rib 58 also forms a ring seal that seals to the upper channel 58A of the outer cup 10 and the outer rib 60 forms a secondary seal that seals to the outer cup's lower channel 60A. A tertiary seal will be formed between the seal member 42 and the outer cup 10 in the region between the inner and outer ribs 58 and 60. It will also be seen in FIG. 14 that the tapered surface 56 defined by the chamfer 52 at the seal member's central opening 48 will face generally outwardly away from the outer cup 10, providing a streamlined appearance. The lower portion 54 of the central opening 48 will face upwardly. The foregoing deformation of the seal member 42 will also result in the formation of a peripheral skirt 62 that extends radially outwardly from the lip 7A. This provides the peripheral skirt 6 of FIG. 1. The portion of the seal member lower surface 46 that resides in the region of the skirt 62 will provide the seal-forming lower surface 6A of the base member 4, as described above in connection with FIGS. 1-3.

Turning now to FIG. 16, a modified version 42A of the seal member 42 is shown. In this seal member version, the innermost rib 58A is situated at the central opening 48A, such that the central opening sidewall 50A is continuously curved.



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FIG. 17 illustrates the seal member 42A after it has been mounted on the outer cup 10 (shown diagrammatically) to form the base member 4. The aperture 7 and the lip 7A are formed and mounted to the surface portion 8A of the outer cup 10. A skirt 62A is also formed and provides the peripheral skirt 6 and the seal-forming lower surface 6A of FIG. 1.

Turning now to FIGS. 18 and 19, a further modified version 42B of the seal member 42 is shown. In this version, the chamfer and the ribs are eliminated such that the seal member 42B comprises nothing more than a flexible nonporous washer having an upper surface 44B, a lower surface 46B and a central opening 48B of substantially uniform cross-section. Washers of this type made from rubber have been used for plumbing and other applications for probably one hundred years or more, yet can be used to form the base member 4 if the washer is thin and flexible enough to flip up and form the aperture 7 and the lip 7A that engage the surface portion 8A of the outer cup 10, which is shown diagrammatically in FIG. 20. If the washer outside diameter is large enough relative to the diameter of the central opening 48B, a skirt 62B will be formed that provides the peripheral seal 6 and the seal-forming lower surface 6. Neoprene or other flexible nonporous materials may also be used to form the seal member 42B.

FIG. 20 shows a further modified seal member 42C that can also be formed from a conventional rubber washer (or a washer made of other flexible nonporous material), but the seal member's central opening aperture 48C is shaped and sized to substantially match the shape and size of the outer cup sidewall 16, to which is it attached. In this way, the central aperture 7 for mounting the seal member 42C to the outer cup 10 does not need to be flipped up to form the lip 7A shown in previous seal member embodiments. Nor is it the bottom surface of the seal member 42C that provides the central aperture 7. Instead, it is the sidewall 50C of the central opening 48C that engages the outer cup sidewall 16. This attachment is secured using an adhesive or other suitable means to prevent the seal member 42C from becoming dislodged. The portion of the seal member 42C that extends radially outwardly from the central aperture 7 forms a peripheral skirt 62C.

Turning now to FIG. 21, a further exemplary seal member 63 is shown that is not formed from a generally planar material sheet but is instead pre-formed substantially into its final mounting configuration. Thus, the seal member 63 is fabricated with a pre-formed lip structure 64 that defines the aperture 7 and the lip 7A of the base member 4. A skirt structure 66 is also formed that extends radially outwardly from the lip structure 64. An inner portion 68 is likewise formed on the seal member 63. The inner portion 68 covers at least a portion of the bottom 14 of the outer cup 10 (which is shown diagrammatically in FIG. 21). A central aperture 70 is provided in the inner portion 68 that lines up with the outer cup's communication port 34 and provides part of the communication channel 32. Although the central aperture 70 is shown in FIG. 21 as being larger than the communication port 34, it could be the same size or even smaller than the communication port.

FIG. 22 shows a modified version 63A of the seal member 63 of FIG. 21 in which the lip structure 64 is eliminated. Instead, the seal member 63A has an inner portion 68A that is attached via an adhesive or other means to the bottom 14 of the outer cup 10 (which is shown diagrammatically in FIG. 22). A central aperture 70A is provided in the seal member inner portion 68A that lines up with the outer cup's communication port 34 and provides part of the communication channel 32. A peripheral skirt 66A extends radially outwardly from the inner portion 68A. The seal member 63A could be

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provided by a conventional rubber washer (or a washer made of other flexible nonporous material) similar to that shown in FIG. 19, except that the central aperture 70A can be smaller because the seal member attaches to the bottom 14 of the outer cup 10, not its sidewall 16.

FIG. 22A shows a modified version 63B of the seal member 63 of FIG. 21 in which the lip structure 64 is again eliminated. Instead, the seal member 63B has an inner portion 68B that is attached to the bottom 14 of the outer cup 10 (which is shown diagrammatically in FIG. 22A) by way of a seal retainer 69. The seal retainer 69 includes a central hub portion 69A that mounts the seal member 63B, which has a correspondingly sized central aperture 70B. The seal retainer hub portion 69A is used for attaching the seal retainer 69 to the outer cup 10. Any suitable attachment arrangement may be used (e.g., adhesive, fasteners, etc.). A removable coupling arrangement will allow the seal retainer 69 to be removed so that the seal member 63B can be cleaned or replaced, if desired. The seal retainer 69 further includes an outer ring portion that provides a lower seal-shaping plate 69B. The lower plate 69B sandwiches the seal member 63B against the bottom of the outer cup 10. The outer cup 10 may be formed with an opposing upper seal-shaping plate 71 that engages the upper side of the seal member 63B.

Together, the plate members 69B and 71 provide a seal shaping system for controlling the shape of the seal member 63B. The lower plate 69B stabilizes the seal member 63B against forces that might cause it to curl downwardly. The upper plate 71 stabilizes the seal member 63B against forces that might cause it to curl upwardly. A slight camber may be imparted to the seal member 63B by making the outer diameter of the upper plate 71 somewhat larger than the outer diameter of the lower plate 69B, and by forming the underside of the upper plate's outer diameter with a small bead or other downward protuberance 71A. This camber causes the seal member 63B to curve slightly downwardly to form a small concavity beneath its lower surface.

A central aperture 69C is provided in the seal retainer hub portion 69A. The central aperture 69C lines up with the outer cup's communication port 34 and thus provides part of the communication channel 32. A peripheral skirt 66B extends radially outwardly from the inner portion 68B of the seal member 63B. The seal member 63B could be provided by a conventional rubber washer (or a washer made of other flexible nonporous material) similar to that shown in FIG. 19, except that the central aperture 70B is sized to receive the seal retainer hub portion 69A. An optional anti-skid member 69D may be formed on the bottom of the seal retainer 69. The anti-skid member 69D may be ring-shaped or implemented in any other suitable configuration. It may also be implemented using plural anti-skid elements. The anti-skid member 69D may be formed from any suitable non-slip material, such as silicone rubber, neoprene, etc. It can be formed on the seal retainer 69A using an over-molding process or attached thereto using any other suitable technique. The anti-skid member 69D prevents lateral sliding of the outer cup 10 when the latter is sealed against a surface by the seal member 63B. The sealing force provided by the seal member 63B develops a friction force between the anti-skid member 69D and the surface, thereby preventing the outer cup 10 from sliding on the surface. It will be appreciated that the anti-skid member 69D may also be used with other disclosed embodiments wherein the outer cup would otherwise contact the surface supporting the beverage container.

Turning now to FIGS. 23-26, another exemplary embodiment 72 of a self-anchoring beverage container with direc-



tional release and attachment capability is shown. Like the beverage container **2** described above, the beverage container **72** is configured as a mug for drinking hot beverages such as coffee, tea or the like, but it will be appreciated that other types of beverage containers could also be implemented. Unlike, the beverage container **2**, there is no need for an inner cup to slideably move relative to an outer cup. Indeed, there is no need for an inner cup at all unless such is desired for insulation purposes.

The beverage container **72** includes a flexible nonporous base member **74** having a skirt **76** that seals to a reference surface **R** to form a controlled pressure zone **CP**. The base member **74** that can be selected from any of the seal member designs discussed above in connection with FIGS. **11-22**. The beverage container **72** also includes a receptacle assembly **78** that comprises an outer cup **80** and an optional inner cup **82** (FIG. **26**), but these components are not slideably engaged as in the beverage container **2**. Instead, the inner cup **82** may be fixedly mounted within the outer cup **80**. Moreover, the inner cup **82** may be fused to the outer cup **80** or it may be eliminated entirely to provide a single-cup receptacle assembly. The outer cup **80** can be configured with a bottom **84**, a sidewall portion **86** and an open top **88**. The inner cup **82**, if present, can be configured as a vessel that comprises a beverage holding chamber **90** having a closed bottom **92**, a sidewall portion **94**, and an open (or partially open) top **96**. The top **96** of the inner cup **82** may extend above the inner cup **80**, but this not essential.

A communication channel **98** extends from the controlled pressure zone **CP**, which is on the lower side of the outer cup bottom **84**, to an area of ambient air pressure that is represented by the environment outside of the outer cup **80**. The communication channel **98** may be provided by a large aperture **100** in the outer cup bottom **84** that is sized to snugly receive the bottom **92** of the inner cup **82**. An air flow cavity **102** is defined in the receptacle assembly **78** by an angled surface **104** extending from the bottom **92** to the sidewall portion **94** of the inner cup **82**. This cavity **102** forms part of the communication channel **98**. The communication channel **98** additionally includes a communication port **106** (FIG. **25**) that is formed in the outer cup sidewall portion **96** to vent the cavity **102**. If the beverage container **72** is constructed without the inner cup **82**, the communication channel **98** can be formed by a wall (not shown) spaced from the outer cup bottom **82**. This wall may be angled in the same manner as the angled surface **104** shown in FIG. **26**, or it may be substantially parallel to the lower edge of the outer cup bottom **84**, so long as the wall is high enough to expose the communication port **106**. Alternatively, the communication channel can be provided by a tube or other conduit (similar to that shown in FIG. **27**) extending from the communication port **106** to the outer cup bottom **84**.

As shown in FIG. **25**, a pressure control device can be implemented by way of a plug seal **108** made from rubber or other suitable seal material that mounts to the bottom of a handle **110** that is slideably mounted to the outer cup **80**, and which provides a grasping portion of the beverage container **72**. The seal **108** is adapted to sealably close the communication port **106** in the outer cup **80**. It can be formed as a plug that mounts to a lower flange **112** at the bottom of the handle **110**. A lower boss **114** proximate to the lower end of the outer cup sidewall portion **86** defines a channel **115** that slideably receives the handle flange **112**. The boss **114** also defines a seal seat **116** at the base of the channel **115** that is configured to receive the head of the seal **108** and which has an opening therein to the communication port **106**. A cap **118** is adapted to mount to the boss **114** and is used to close the communi-

cation port **106**, the channel **115** and the seal seat **116**, and to capture the seal **108** and the lower flange **112**.

The upper end of the handle **110** is slidably mounted to the outer cup **80**. In particular, as shown in FIG. **26**, an upper flange **120** at the top of the handle **110** mounts to an upper boss **122** (FIGS. **23-24**) proximate to the upper end of the outer cup sidewall portion **86**. The upper flange **120** includes a guide post **124** that is received within a corresponding guide slot (not shown) in the upper boss **122**. The handle's upper flange **120** further includes a vertical slot **126** that receives a pin **128** extending through the upper boss **122**. The pin **128** retains the upper end of the handle **110** while allowing it to slide up and down relative to the outer cup **80**.

Because the seal **108** is mounted to the handle **110**, and the handle is slideably disposed on the outer cup **80**, the pressure control device provided by the seal **108** (which is part of the handle) will have a closed position that closes the communication channel **98** and seals the controlled pressure zone **CP**, and an open position that opens the communication channel to vent the controlled pressure zone to ambient pressure. As can be seen in FIG. **25**, a vent slot **130** can be formed in the cap **118** to receive airflow from the ambient environment. Thus, it will be seen that the beverage container **72** is self anchoring and has a directional release and attachment capability that is activated by normal lifting of the beverage container from the reference surface **R**. As part of this normal lifting, the handle **110** (serving as the receptacle assembly grasping portion) will be grasped and lifted. This grasping and lifting will raise the handle **110** from a lowered position wherein the seal **108** closes the communication port **106** to a raised position wherein the seal is separated from the communication port, thereby opening the communication channel **98** and venting the controlled pressure zone **CP** to atmosphere.

Turning now to FIG. **27**, a modification **72A** of the beverage container **72** is shown. The beverage container **72A** is similar to the beverage container **72**. However, in the beverage container **72A**, the handle **110A** does not slide and instead pivots about a pivot pin **128A**. This actuates a plunger assembly **132** at the lower end of the handle **110A**. The plunger assembly includes a plug seal (not shown) that seals a communication port **133** formed proximate to a lower end of the outer cup sidewall portion **86A**. The communication port **133** terminates a communication channel that may be similar to the communication channel **98** of FIGS. **23-26**. Alternatively, a modified communication channel **134** may be provided that includes a passageway **136** (such as a tube or conduit) to an aperture **138** in the outer cup bottom **84A**. Again, in this configuration, it is entirely possible to form the beverage container **72A** without an inner cup. The plunger assembly **132** may be designed to operate by pivoting the lower end of the handle **110A** either away from or toward the communication port **133**, depending on design preferences. In one configuration, the beverage container **72A** and the handle **110A** would be ergonomically designed so that when a person lifted the handle to pick up the beverage container, the handle would pivot in a direction that causes the bottom of the handle to move away from the outer cup sidewall **86A**. In that case, the plunger assembly **132** would be designed to open the communication port **133** in response to such outward movement. In another configuration, the beverage container **72A** and the handle **110A** would be ergonomically designed so that when a person lifted the handle to pick up the beverage container, the handle would pivot in a direction that causes the bottom of the handle to move into the outer cup sidewall **86A**. The plunger assembly **132** would then be designed to open the communication port **133** in response to such inward movement.



Turning now to FIGS. 28-30, another exemplary embodiment 140 of a self-anchoring beverage container with directional release and attachment capability is shown. The beverage container 140 is similar to the previously described beverage container 2 in that there is a base member 142 and a receptacle assembly 144 having slideably engaged outer and inner cups 146 and 148. However, as shown in FIG. 29, the outer cup 146 is much shorter than the inner cup 148. This can be seen by the location of the outer cup bottom 150, sidewall portion 152 and top 154. As shown in FIG. 30, the inner cup 148 is much taller, as can be seen by the location of its closed bottom 156, sidewall portion 158 and an open (or partially open) top 160. It will be seen that the inner cup 148 does not require a handle due to the fact that so much of the inner cup extends above the outer cup 146. The upper portion 162 of the inner cup 148 that would normally be grasped by a user in order to lift a glass provides a grasping portion of the receptacle assembly 144. A blanket seal 164 on the inner cup's bottom 156 is adapted to seal a communication port (not shown) in the bottom of the outer cup 146 that forms part of a communication channel for venting the controlled pressure zone CP provided by the base member 142. A coupling is provided to limit slideable movement of the inner cup 148 relative to the outer cup 146. This coupling may include a ridge 166 that is formed proximate to the inner cup's bottom 156. The ridge 166 engages corresponding structure (not shown) situated on the inside of the outer cup sidewall portion 152. To prevent rocking of the inner cup 148 relative to the outer cup 146, one or more guides 168 may be formed on the inner cup sidewall portion 158 that engage corresponding structures (not shown) on the inside of the outer cup sidewall portion 152. For example, the guides 168 could be implemented as vertical ridges and the corresponding structure on the outer cup sidewall portion 152 could be implemented as matching slots. The operation of the beverage container 140 is otherwise similar to that of the beverage container 2, and its description will not be repeated here.

Turning now to FIGS. 31-33, another exemplary embodiment 170 of a self-anchoring beverage container with directional release and attachment capability is shown. The beverage container 170 is similar to the previously described beverage container 2 in that there is a base member 172 and a receptacle assembly 174 having slideably engaged outer and inner cups 176 and 178. The bottom 180 of the outer cup 176 is formed with a central communication port 182 that provides a communication channel. The inner cup 178 includes a blanket seal 184 that is designed to seal the communication port 182 when the beverage container 170 is in the static mode resting on a reference surface (not shown). The outer cup bottom 180 is also designed to cover the base member 172 so that it is not visible when the beverage container 170 is in the static mode. This further contributes to stealth operation because the beverage container 170 looks like an ordinary container, as can be seen in FIG. 33. In order to hide the base member 172, the outer cup bottom 180 is formed with a central flange 186 that mounts the base member 172. In particular, a central aperture 188 on the base member 172 can be removably or permanently mounted to the central flange 186. Any suitable mounting arrangements may be used, including any of the arrangements shown for the seal members of FIGS. 11-22, with suitable modifications being made to the configuration of the central flange 186 as necessary. A large annular cavity 190 in the outer cup bottom 180 surrounds the central flange 186 and provides a space for receiving the base member's peripheral skirt 192. It will also be seen in FIG. 32 that the outer cup bottom 180 could be formed as a separate piece that mounts to the remainder of the outer cup 176, as by a threaded attachment configuration 194.

Accordingly, a self-anchoring beverage container with directional release and attachment capability has been disclosed. The beverage container allows beverages and other consumables to be ingested with minimal risk of spillage due to container tipping. During use, the beverage container may be effortlessly stabilized against tipping by simply placing the beverage container on a reference surface. The beverage container may then be effortlessly released by simply performing normal lifting of the beverage container using the beverage container's grasping portion. Although exemplary embodiments have been shown and described, it should be apparent that many variations and alternative embodiments could be implemented in accordance with the teachings herein. It is understood, therefore, that the invention is not to be in any way limited except in accordance with the spirit of the appended claims and their equivalents.

What is claimed is:

1. A self-anchoring beverage container with directional release and attachment capability, comprising:
  - a flexible nonporous base member;
  - said base member having a lower surface that is configured to engage an external reference surface and form a substantially airtight peripheral seal therewith that defines a controlled pressure zone, said controlled pressure zone being a region located between said base member and said reference surface that is surrounded by said peripheral seal;
  - a receptacle assembly mounted to said base member;
  - said receptacle assembly comprising a beverage holding chamber having a closed bottom, a sidewall portion, and a top;
  - said receptacle assembly having a lower end portion configured to contact said external reference surface within said controlled pressure zone when said base member forms said substantially airtight seal with said reference surface;
  - said receptacle assembly further comprising a communication channel arranged to provide air communication between said controlled pressure zone and an area of ambient air pressure;
  - said receptacle assembly further comprising a pressure control device, said pressure control device having a closed position wherein said pressure control device blocks and closes said communication channel to seal said controlled pressure zone and an open position wherein said pressure control device separates from and opens said communication channel to vent said controlled pressure zone to ambient pressure;
  - said receptacle assembly further comprising a grasping portion that is arranged to be grasped by a user during normal lifting of said beverage container from said reference surface;
  - said pressure control device and said grasping portion being part of a common rigid structure so that said grasping portion cannot move without causing simultaneous movement of said pressure control device, said rigid structure producing simultaneous actuation of said pressure control device from said closed position to open said communication channel when a user grasps said grasping portion and initiates said normal lifting of said beverage container from said reference surface;
  - whereby said beverage container is self-biased to remain affixed to said reference surface when said communication channel is closed due to said controlled pressure zone generating a partial vacuum when an attempt is made to move said beverage container without actuating said pressure control device; and
  - whereby said self-biasing will be released surreptitiously and said beverage container will lift away from said reference surface without discernible resistance when



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said pressure control device is actuated to vent said controlled pressure zone due to a user grasping said grasping portion during normal lifting of said beverage container.

2. The beverage container of claim 1, wherein said base member is configured to engage only a bottom portion of said receptacle assembly.

3. The beverage container of claim 1, wherein there is only a single base member that is sized such that said controlled pressure zone extends outside of a foot print of a lower side-wall portion of said receptacle assembly.

4. The beverage container of claim 1, wherein said grasping portion comprises a handle portion of said receptacle assembly.

5. The self-anchoring beverage container of claim 1, further including a shaping system for controlling a shape of said base member.

6. The self-anchoring beverage container of claim 1, further including an anti-skid member on a bottom of said receptacle assembly, said anti-skid member being positioned to engage said reference surface when said base member forms said substantially airtight seal with said reference surface.

7. The beverage container of claim 1, wherein said beverage holding chamber is provided by an inner cup member that is slideably mounted on an outer cup member of said receptacle assembly.

8. The beverage container of claim 7, wherein said inner cup member is slideably received within an interior of said outer cup member.

9. The beverage container of claim 7, wherein said inner cup member comprises said grasping portion, said pressure control device and said rigid structure.

10. The beverage container of claim 9, wherein said pressure control device comprises a pressure control seal on said inner cup member that is arranged to engage a communication port in said outer cup member that comprises part of said communication channel.

11. The beverage container of claim 10, wherein said pressure control seal is a blanket seal comprising a flexible nonporous material that is larger than said communication port.

12. A self-anchoring beverage container with directional release and attachment capability, comprising:

sealing means for forming a substantially airtight peripheral seal with an external reference surface and defining a controlled pressure zone, said controlled pressure zone being a region located between said container and said reference surface that is surrounded by said peripheral seal;

receptacle means for holding a beverage, said receptacle means being mounted to said sealing means;

said receptacle means having a lower end portion configured to contact said external reference surface within said controlled pressure zone when said base member forms said substantially airtight seal with said reference surface;

said receptacle means comprising air communication means for providing air communication between said controlled pressure zone and an area of ambient air pressure;

said receptacle means further comprising pressure control means for selectively closing said communication means to seal said controlled pressure zone and opening said communication means for vent said controlled pressure zone to ambient pressure;

said receptacle means further comprising a grasping portion that is arranged to be grasped by a user during normal lifting of said beverage container from said reference surface;

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said pressure control means and said grasping portion being part of a common rigid structure so that said grasping portion cannot move without causing simultaneous movement of said pressure control means, said rigid structure producing simultaneous actuation of said pressure control means to open said communication means when a user grasps said grasping portion and initiates said normal lifting of said beverage container from said reference surface;

whereby said beverage container is self-biased to remain affixed to said reference surface when said communication means is closed due to said controlled pressure zone generating a partial vacuum when an attempt is made to move said beverage container without actuating said pressure control means; and

whereby said self-biasing will be released surreptitiously and said beverage container will lift away from said reference surface without discernible resistance when said pressure control means is actuated to vent said controlled pressure zone due to a user grasping said grasping portion during normal lifting of said beverage container.

13. The self-anchoring beverage container of claim 12, further including an anti-skid member on a bottom of said receptacle means, said anti-skid member being positioned to engage said reference surface when said sealing means forms said substantially airtight seal with said reference surface.

14. The self-anchoring beverage container of claim 12, wherein said receptacle means comprises air gap insulating means for insulating a beverage.

15. The self-anchoring beverage container of claim 12, further including a seal shaping system for controlling a shape of said sealing means.

16. The self-anchoring beverage container of claim 15, wherein said sealing means comprises a flexible nonporous seal member mounted to a bottom of said receptacle means, and wherein said seal shaping system comprises a pair of upper and lower plates sandwiching said seal member.

17. The self-anchoring beverage container of claim 16, wherein said lower plate comprises part of a seal retainer that mounts said seal member to said receptacle means and provides said lower end portion of said receptacle means that contacts said reference surface.

18. The self-anchoring beverage container of claim 16, wherein said upper plate comprises part of said receptacle means and includes a protuberance that imparts a camber to said seal member by causing said seal member to curve downwardly to form a concavity.

19. The self-anchoring beverage container of claim 5, wherein said base member comprises a flexible nonporous seal member mounted to a bottom of said receptacle assembly, and wherein said shaping system comprises a pair of upper and lower plates sandwiching said seal member.

20. The self-anchoring beverage container of claim 19, wherein said lower plate comprises part of a seal retainer that mounts said seal member to said receptacle assembly and provides said lower end portion of said receptacle assembly that contacts said reference surface.

21. The self-anchoring beverage container of claim 19, wherein said upper plate comprises part of said receptacle assembly and includes a protuberance that imparts a camber to said seal member by causing said seal member to curve downwardly to form a concavity.