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Sjostrom

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(54) **SURGICAL INSTRUMENT ASPIRATION VALVE**

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(57) **ABSTRACT**

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(52) **U.S. Cl.** **600/571**; 600/570; 600/567;
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600/570, 567, 566, 565, 564, 562
See application file for complete search history.

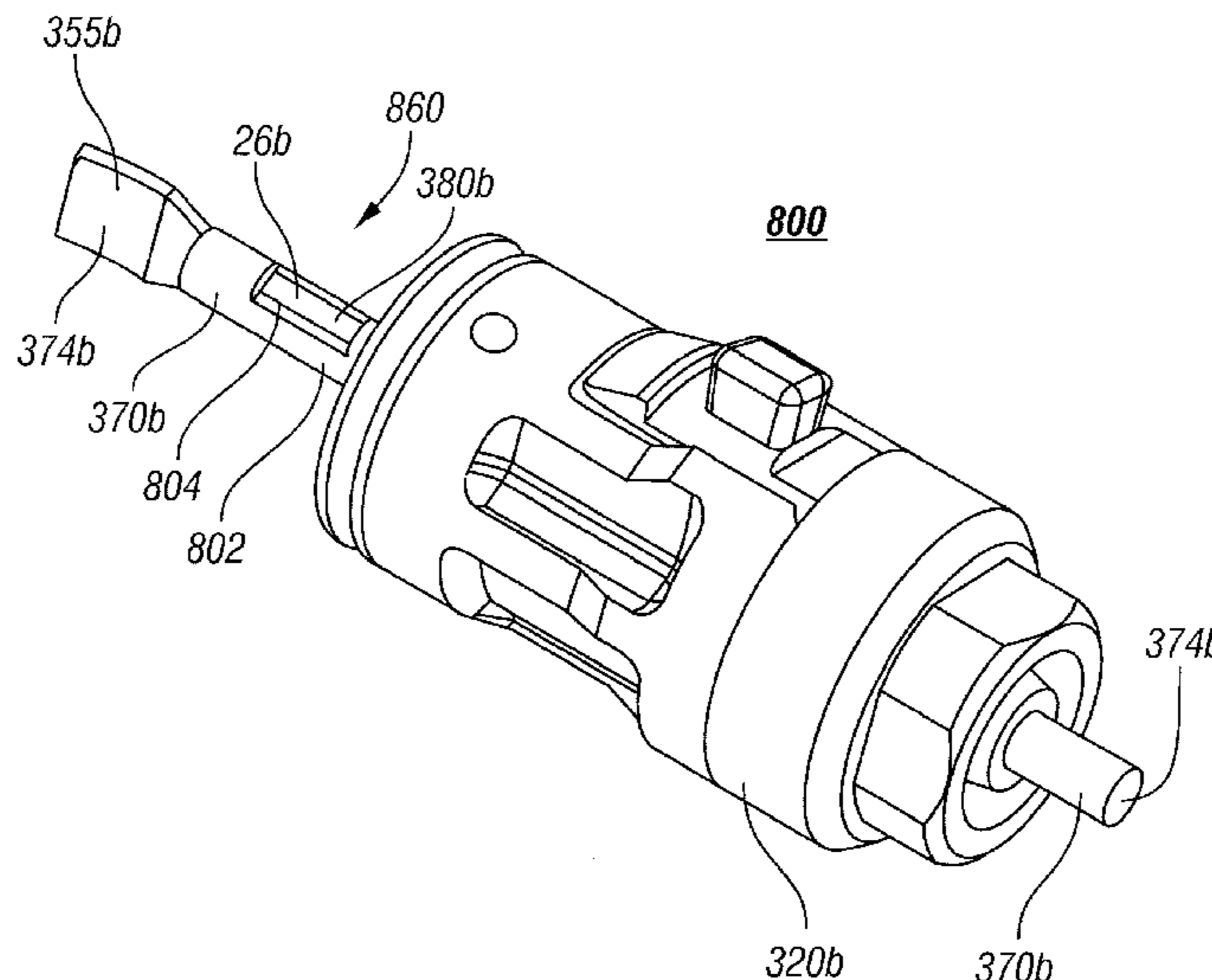
A surgical instrument includes a movable member having a proximal portion, the movable member defining an opening at the proximal portion. The instrument includes a stationary member defining an aperture. The stationary member is arranged relative to the movable member with a close fit between the stationary member and the movable member such that aspiration occurs through the movable member substantially only during a portion of a repetitive motion of the movable member. The instrument includes a surgical handpiece coupled to the movable member and the stationary member to provide suction and motion to the movable member. A method of regulating aspiration through a surgical instrument includes providing a close fit between a moving member having an opening at a proximal portion and a stationary member having an aperture such that aspiration occurs through the moving member substantially only during a portion of a repetitive motion of the movable member. The moving member and the stationary member are coupled to a surgical handpiece to provide suction and motion to the moving member.

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22 Claims, 11 Drawing Sheets



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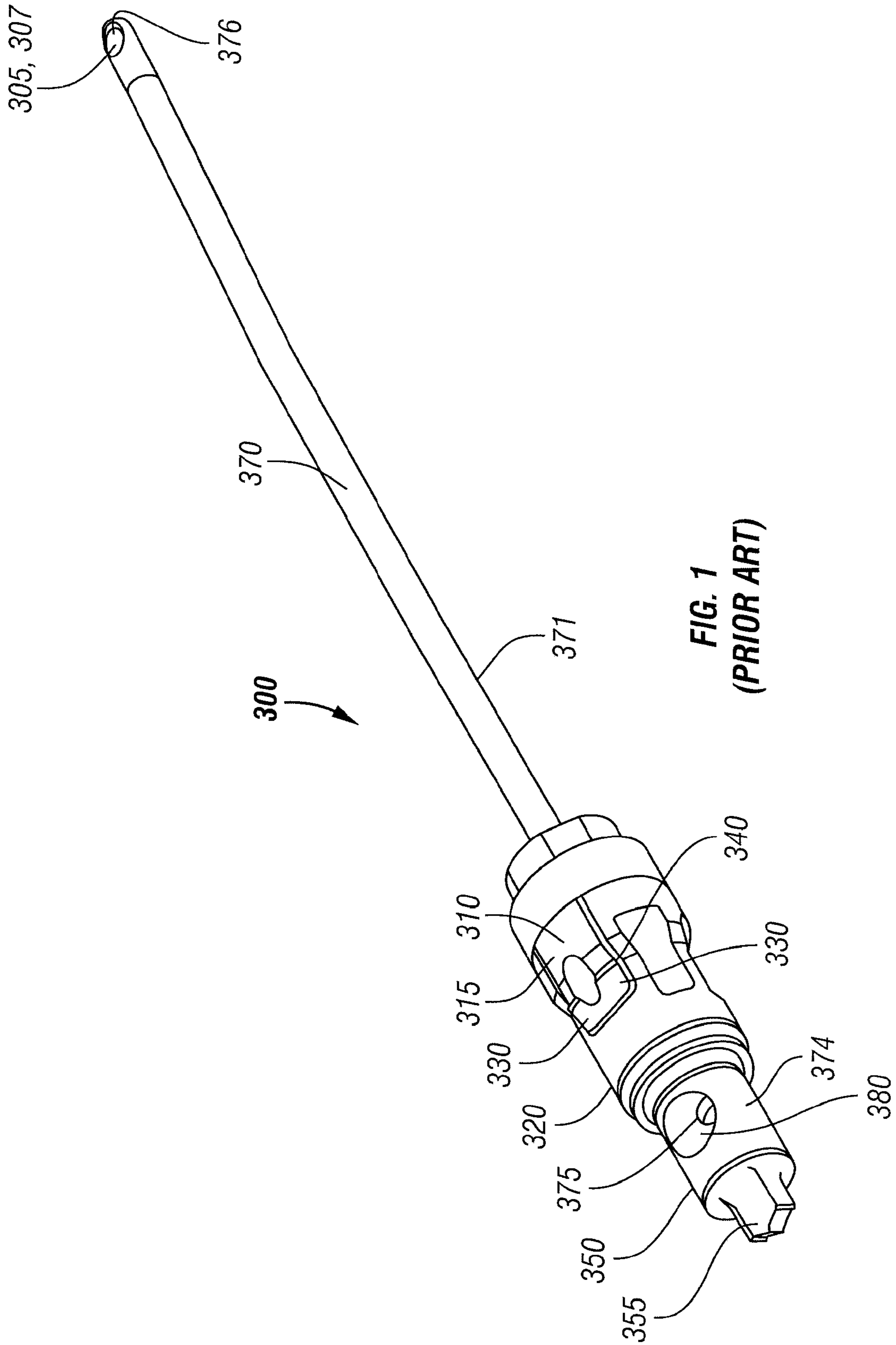
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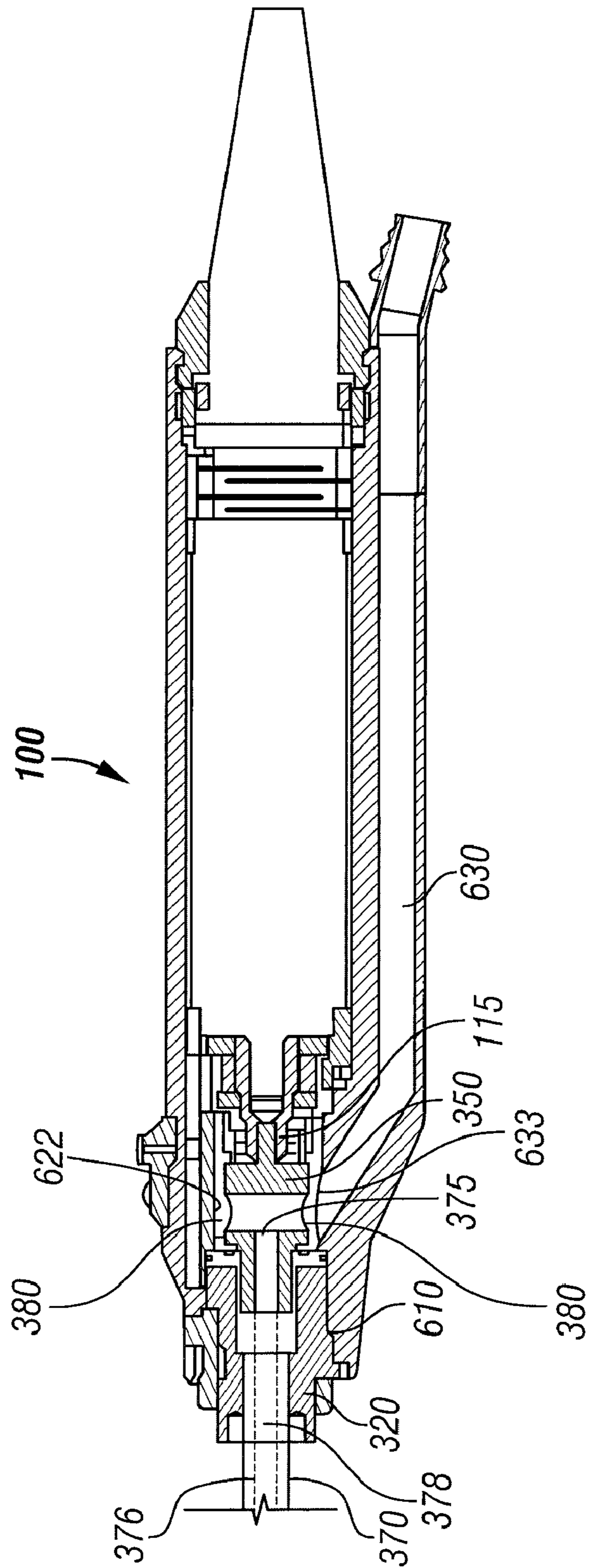


FIG. 2
(PRIOR ART)

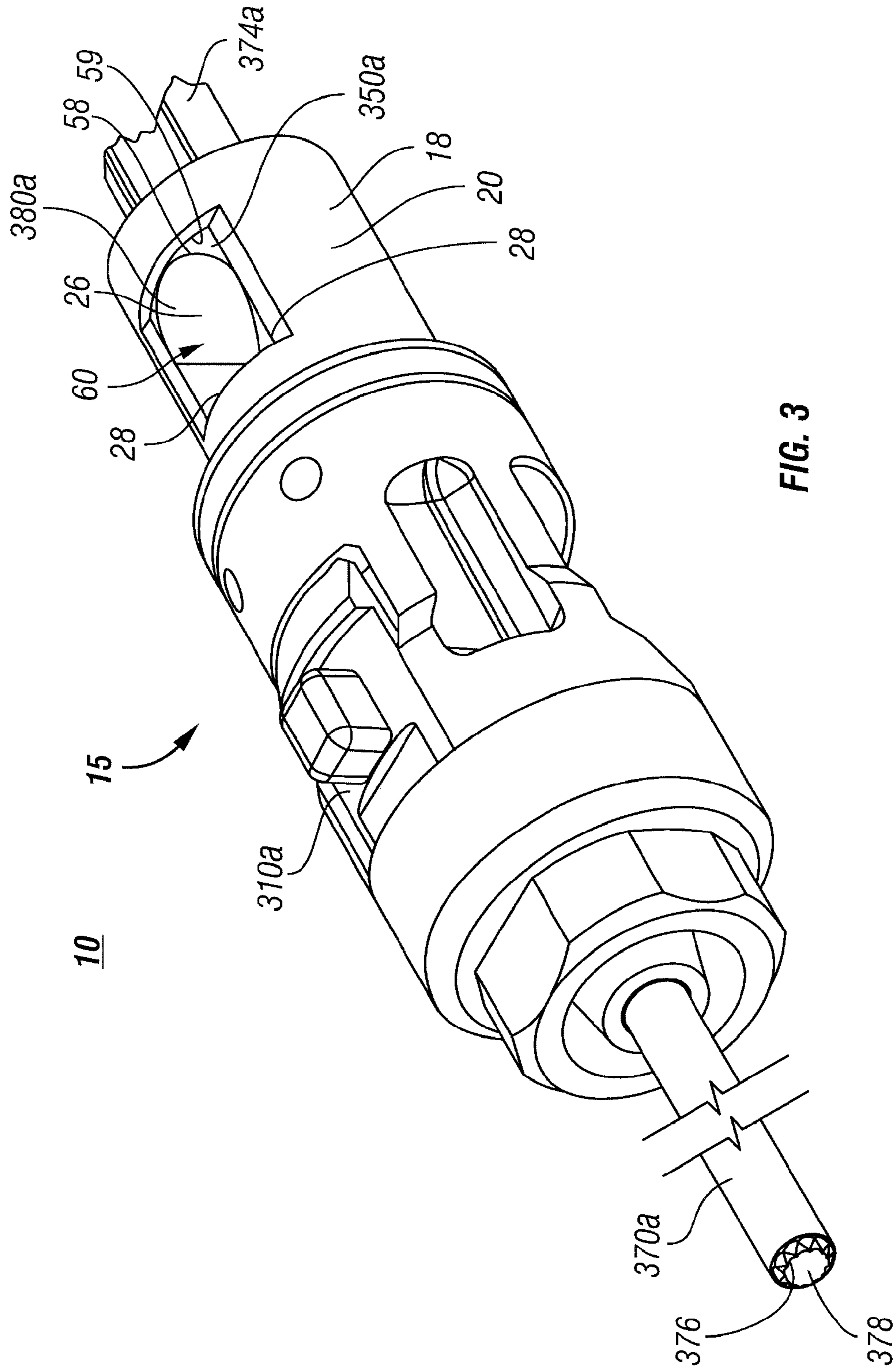
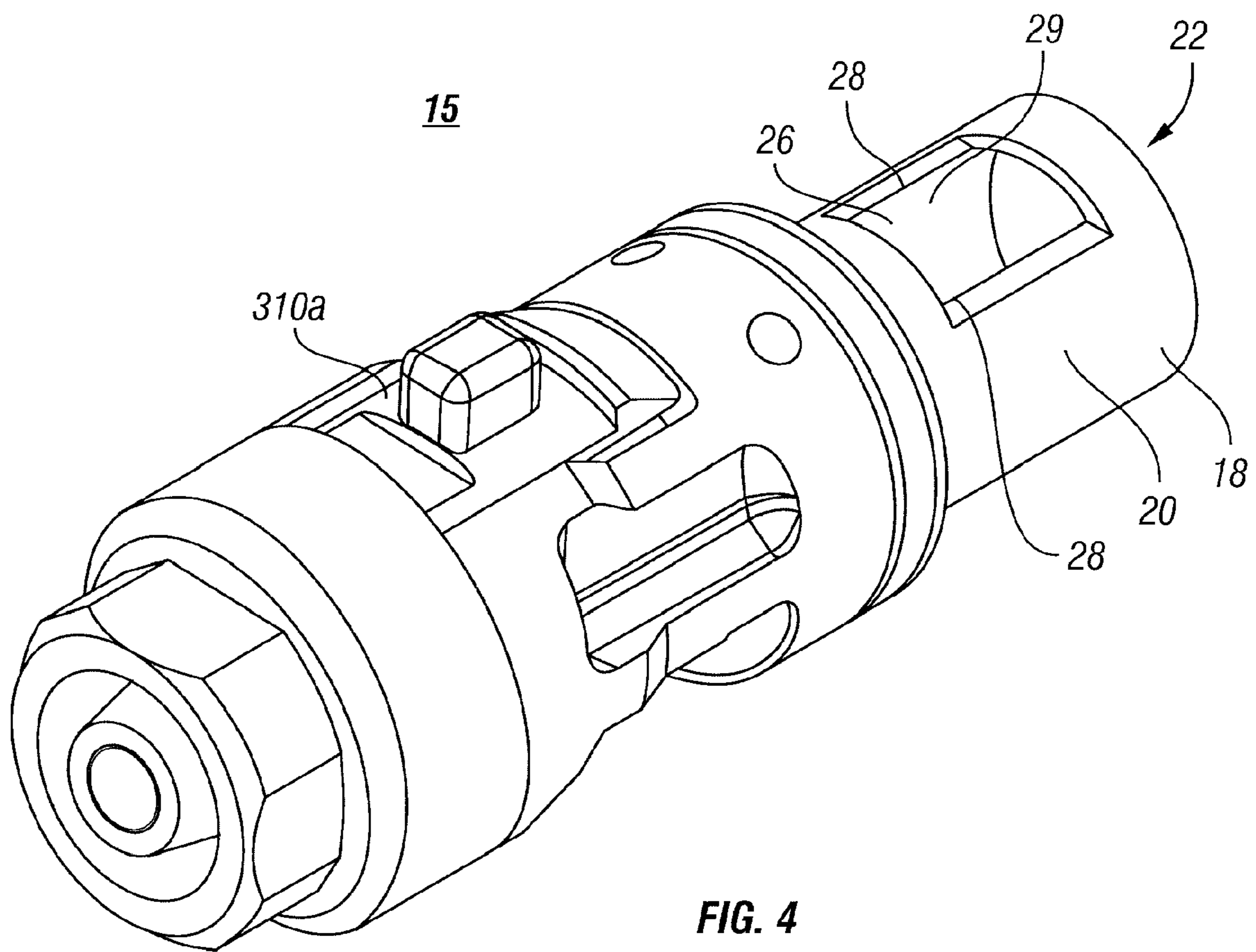


FIG. 3



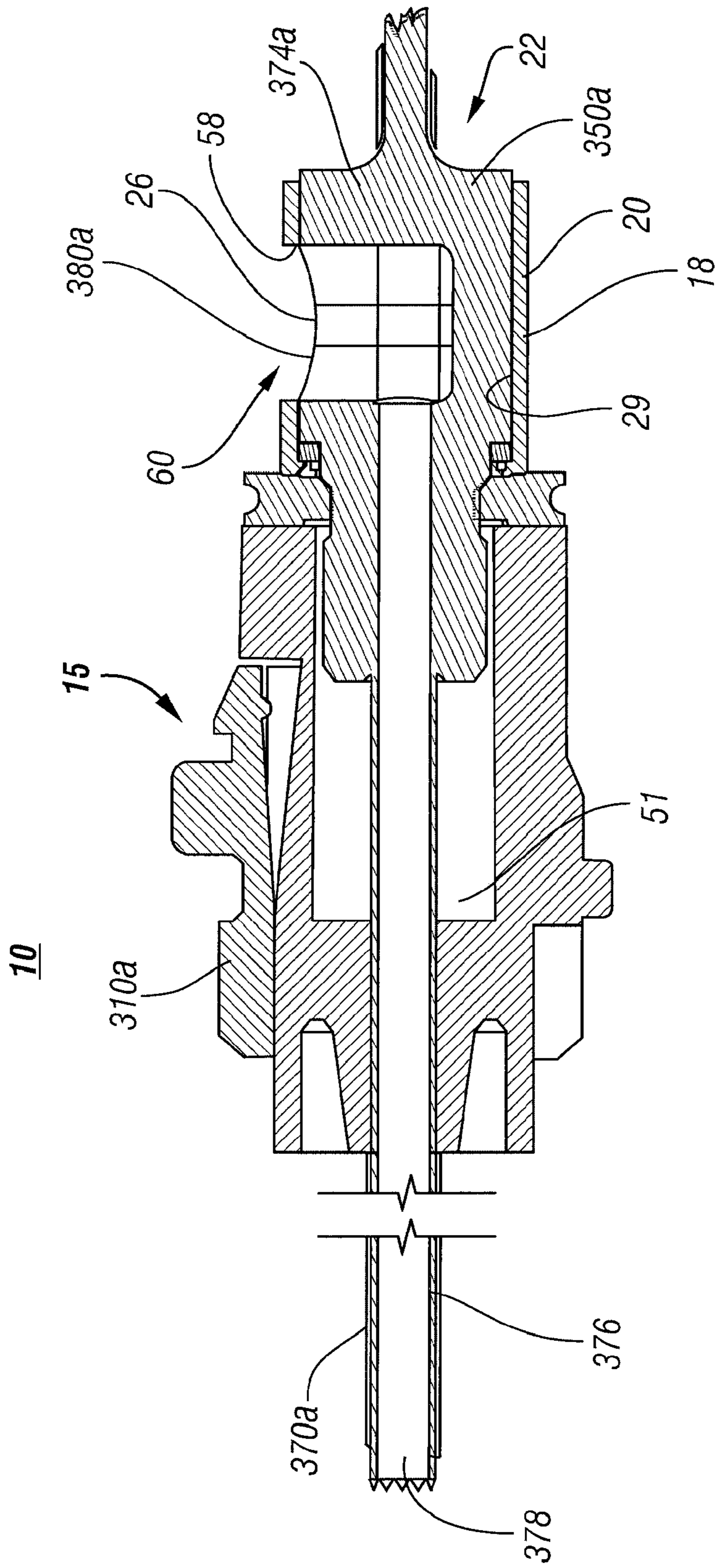


FIG. 5

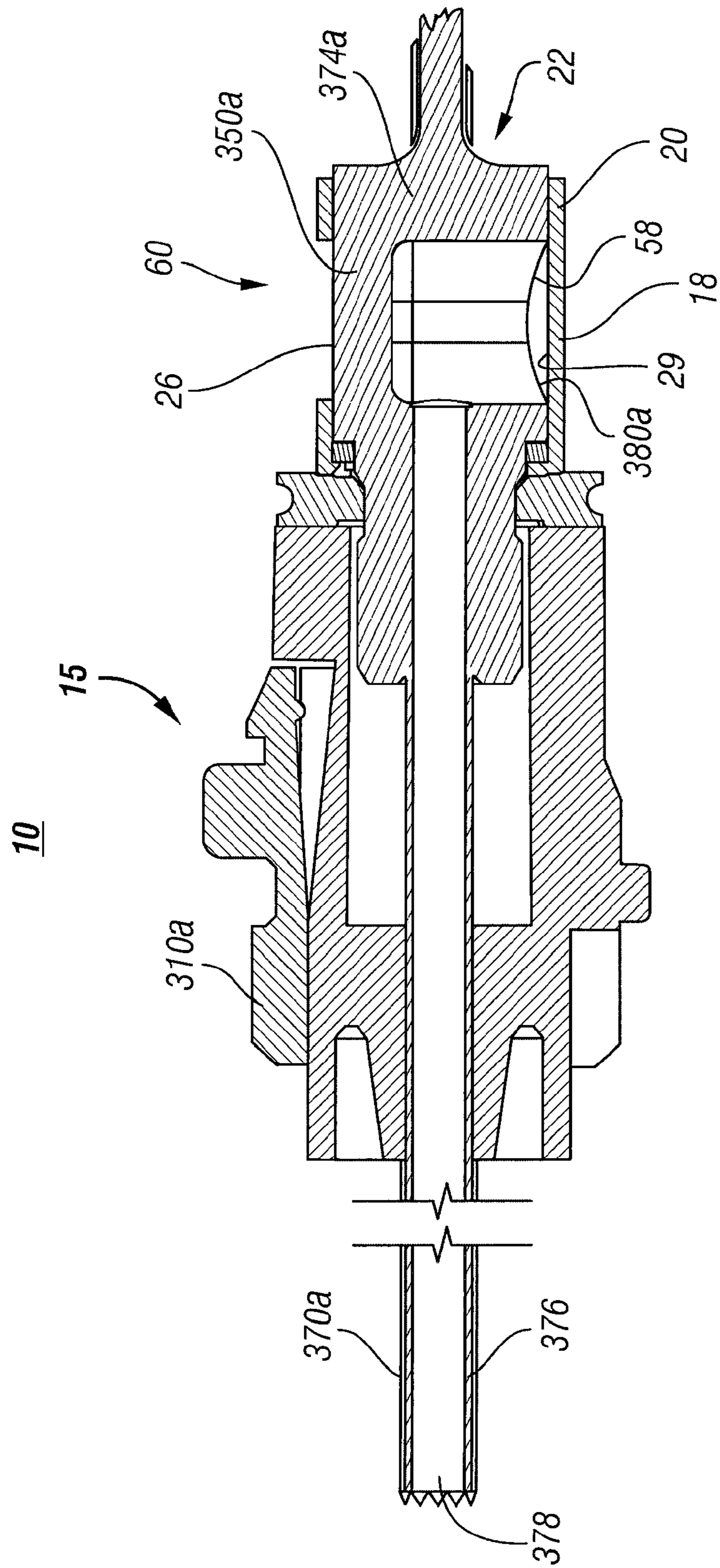


FIG. 6

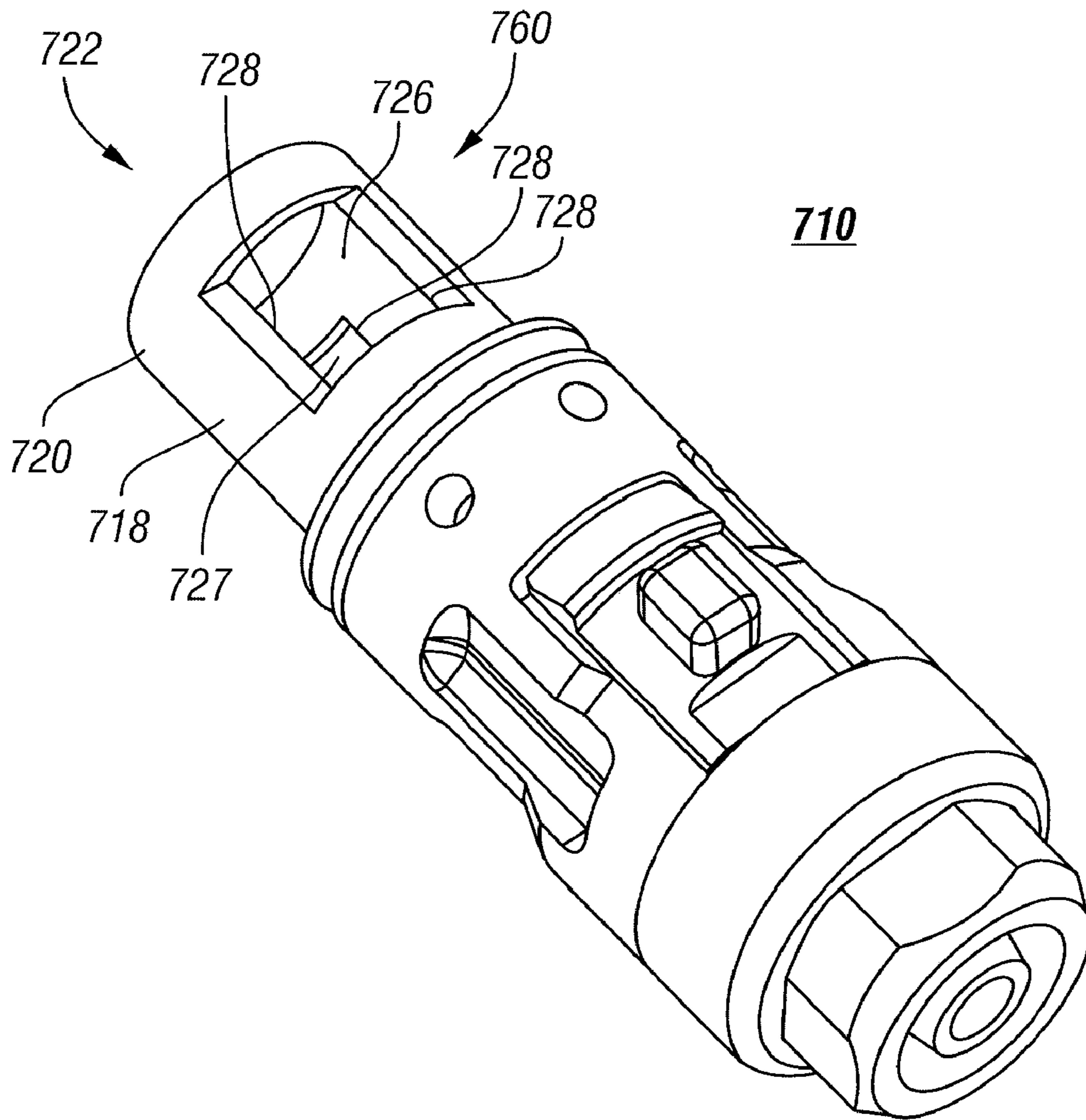


FIG. 7

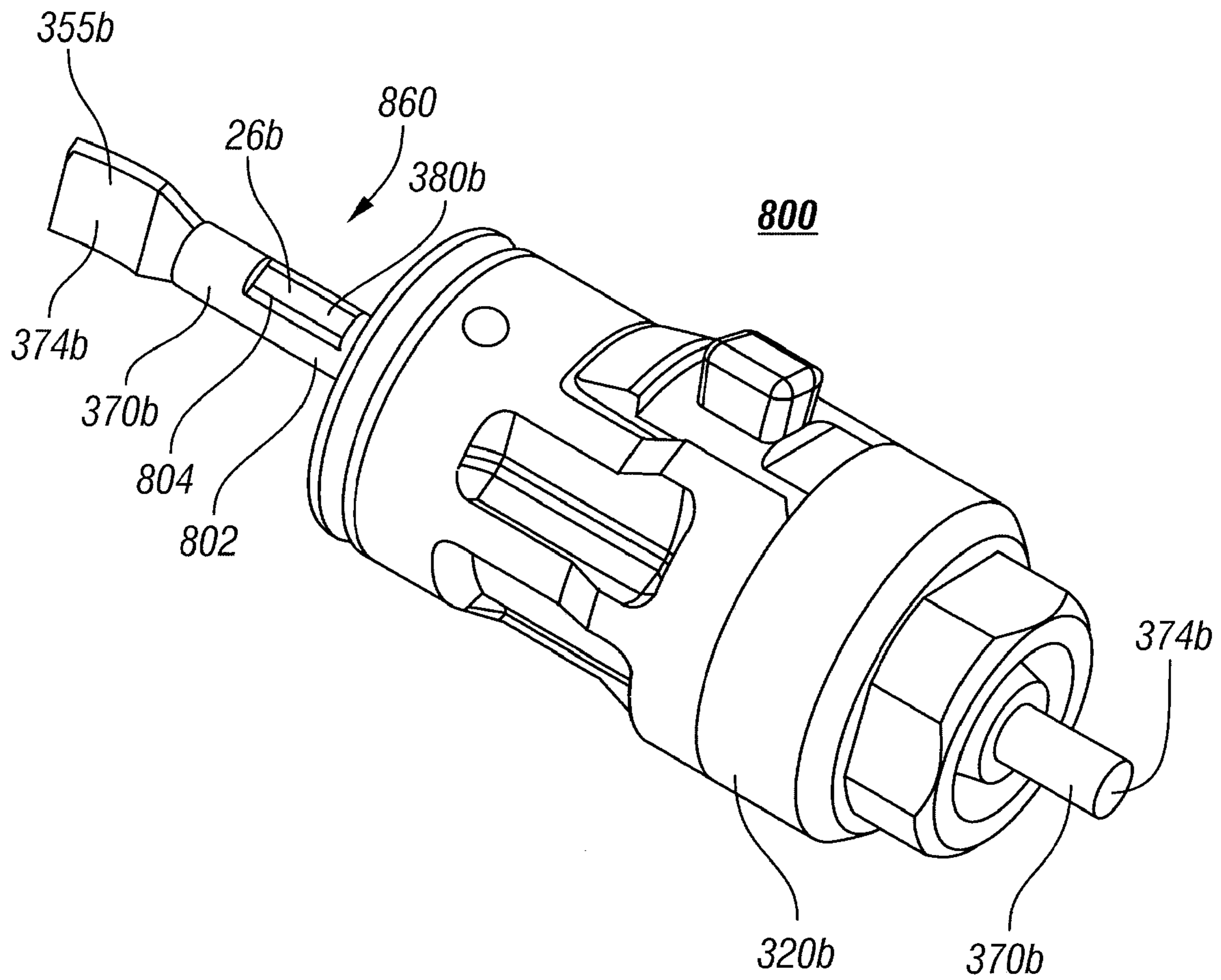


FIG. 8

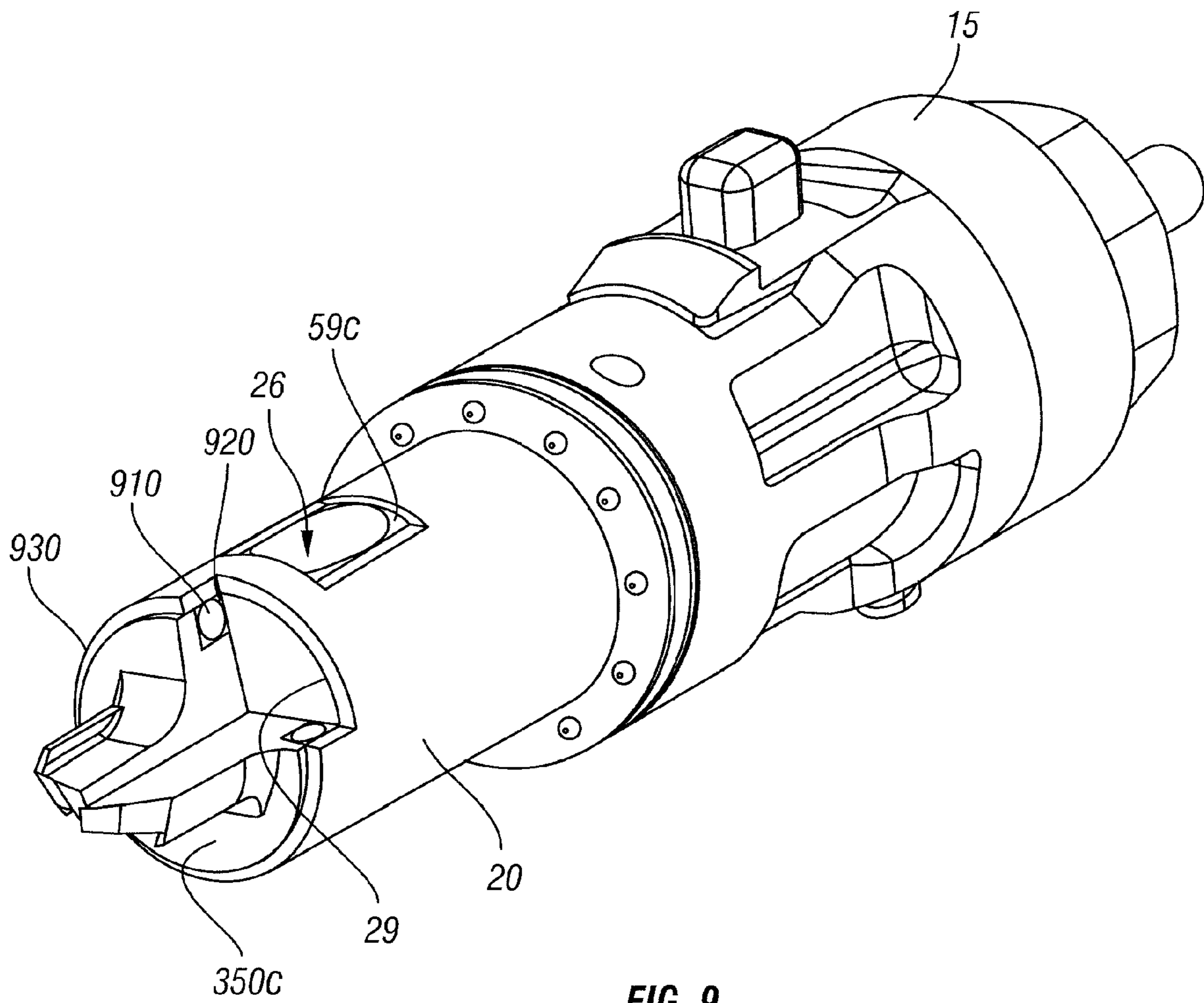


FIG. 9

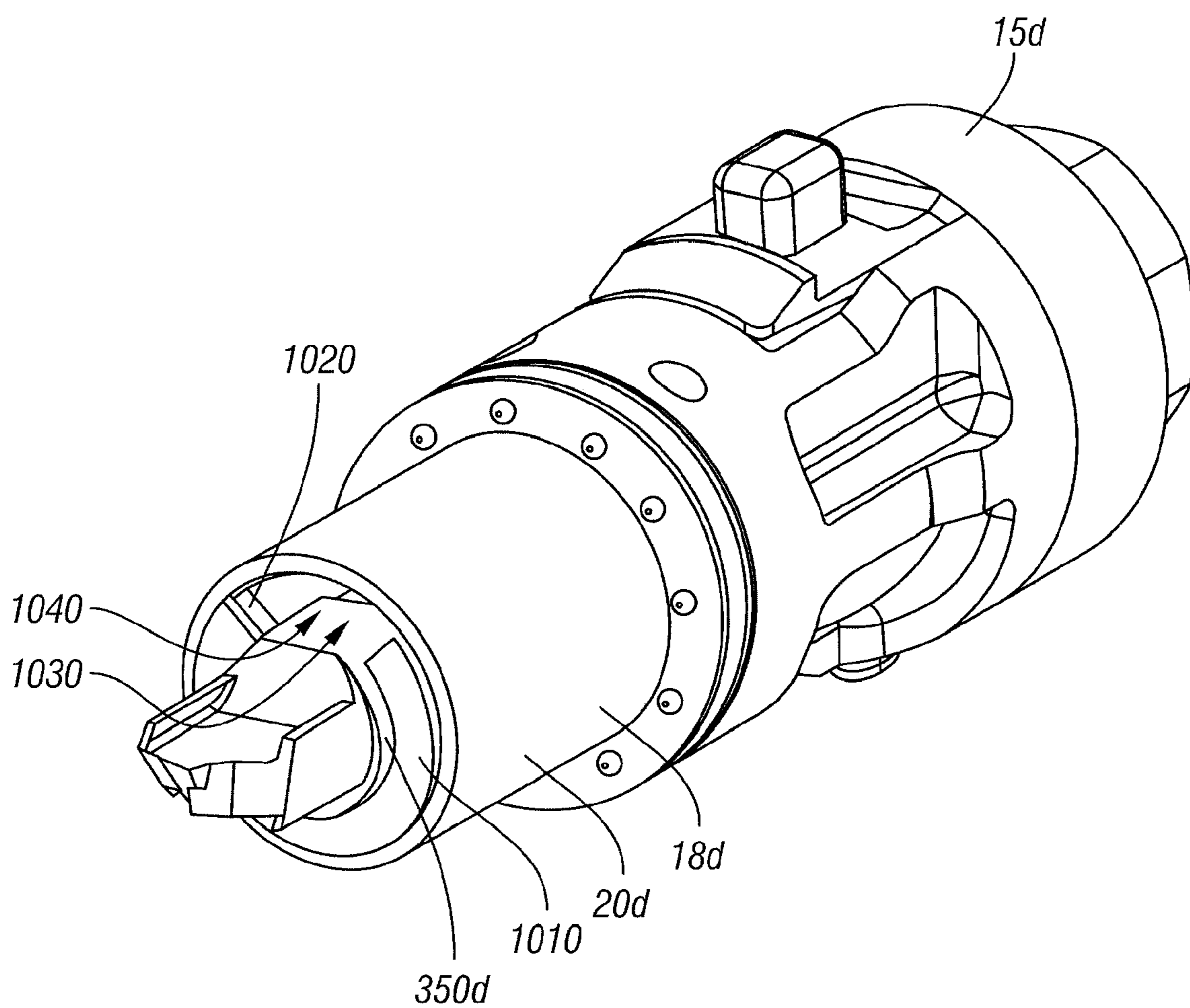


FIG. 10

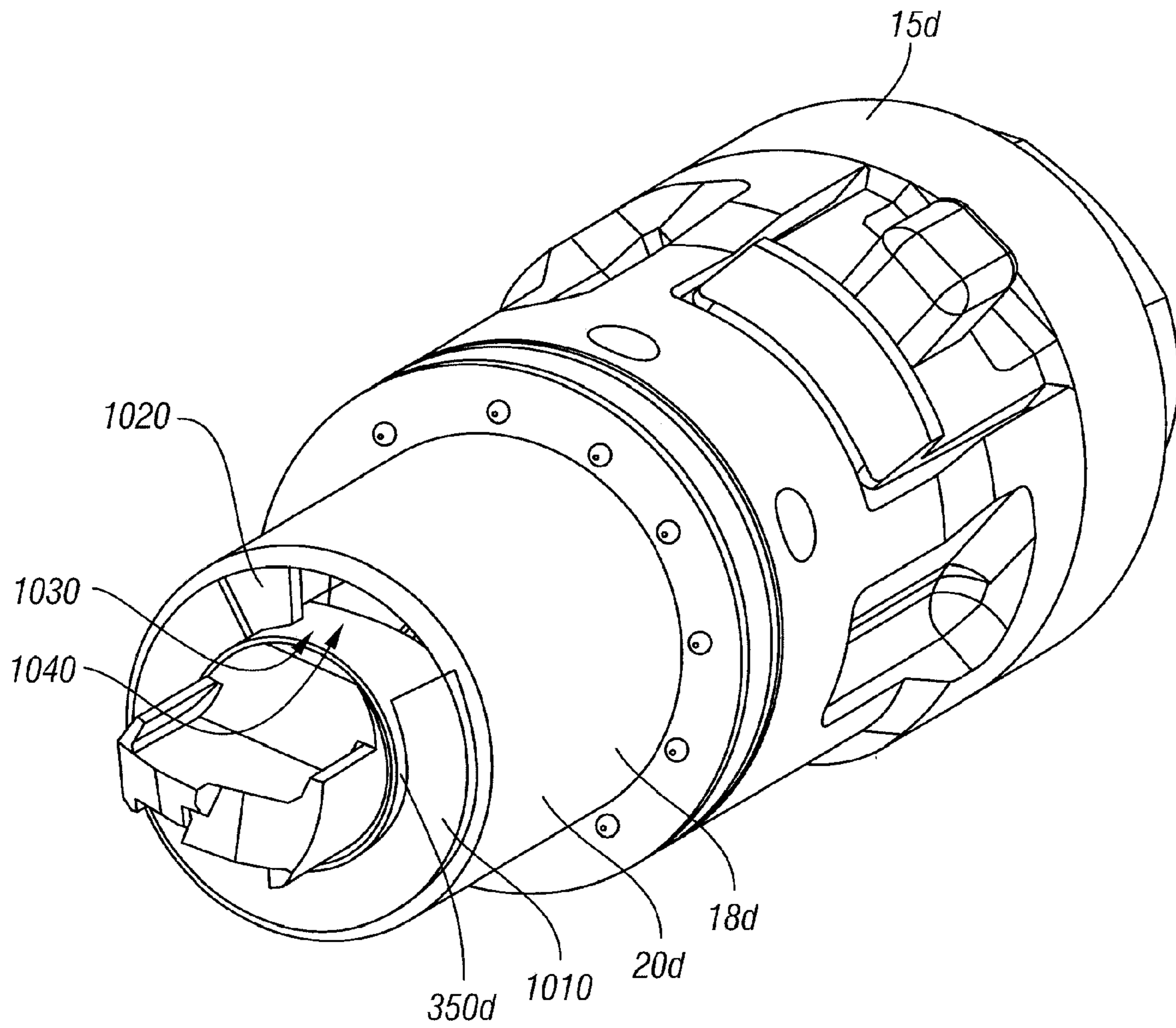


FIG. 11

1**SURGICAL INSTRUMENT ASPIRATION
VALVE**

TECHNICAL FIELD

This disclosure relates to a surgical instrument aspiration valve.

BACKGROUND

Referring to FIGS. 1 and 2, a prior art surgical instrument is shown that is used to resect tissue using a tube-in-tube construction that shears tissue disposed between cutting edges of an outer non-rotating tube 370 and an inner rotating shaft 374 of a rotary cutter 300, as more fully explained in U.S. Pat. No. 5,871,493, which is incorporated herein by reference in its entirety. Outer tube 370 is connected to a hub 320 at a proximal region 371 of outer tube 370, and inner shaft 374 is rotatably received in hub 320 and outer tube 370. Inner shaft 374 includes a tube 376 located within outer tube 370. Tube 376 defines an aspiration lumen 378 and connects to a motor coupling 350 located in a proximal region of shaft 374 and partially received within hub 320. Motor coupling 350 includes an extension 355 coupled to a drive mechanism 115 that rotates shaft 374 relative to hub 320 and outer tube 370. Hub 320 includes a coupling in the form of a resilient latching mechanism 310 for connecting rotary cutter 300 to a handpiece 100, as discussed in U.S. Pat. No. 5,871,493. In particular, mechanism 310 includes a cantilevered resilient arm 315 with ramped latches 330 that engage an annular flange 610 in handpiece 100 to axially secure rotary cutter 300 to handpiece 100 as shown in FIG. 7B of U.S. Pat. No. 5,871,493. Other embodiments of the latching mechanism are also described in U.S. Pat. No. 5,871,493.

Handpiece 100 (FIG. 2) includes an aspiration channel 630 terminating at an aspiration opening 633 for applying suction to aspiration lumen 378 to remove fluid and cut tissue from a surgical site. Aspiration lumen 378 in tube 376 of shaft 374 has a proximal opening 375 that communicates with a through hole 380 in motor coupling 350. Suction is applied through aspiration channel 630 to draw material through a side-facing window 305 in outer tube 370 and a side-facing window 307 in inner tube 376, into lumen 378, and through lumen opening 375 and both ends of hole 380 to aspiration channel 630.

SUMMARY

In the surgical instrument of prior art FIGS. 1 and 2, the through hole 380 in the motor coupling 350 is in communication with the aspiration channel 630 when rotary cutter 300 is inserted into handpiece 100 regardless of the rotational position of through hole 380 due to the clearance between motor coupling 350 and an inner wall 622 of handpiece 100. However, due to the intermittent overlay of outer tube window 305 over inner tube window 307, automatic regulation of aspiration is provided since aspiration occurs through inner tube 376 substantially only when the windows are at least partially aligned. Since aspiration is not continuous, potential problems associated with excess fluid removal from the surgical site are generally not encountered.

Surgical instruments with distal end configurations that differ from the side cutter described above, for example, cutting blades such as open ended burrs and linearly reciprocating cutters, which are always, or almost always, open to the surgical environment, do not automatically regulate aspiration.

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According to one aspect, a surgical instrument hub includes a body having a wall defining a channel for receiving a moving member. The wall defines an aperture configured to change a level of fluid communication with an opening in the moving member as the moving member moves. The body includes a coupling configured to connect the body to a handle.

Embodiments of this aspect may include one or more of the following features.

The aperture is configured to intermittently overlay the opening in the moving member. The aperture is in fluid communication with the channel. The wall defines a second aperture. The coupling includes a resilient member for connecting the hub to the handpiece. At least a portion of the wall surrounding the aperture has a beveled edge.

According to another aspect, a surgical instrument includes a shaft defining an opening in a proximal region of the shaft, and a hub defining an aperture configured to change a level of fluid communication with the opening as the shaft moves.

Embodiments of this aspect may include one or more of the following features.

The aperture is configured to intermittently overlay the opening as the shaft moves. The hub has a wall defining a channel for receiving the shaft. The hub includes a coupling configured to connect the hub to a handle. The shaft defines a lumen in fluid communication with the opening. The shaft includes a distal opening in fluid communication with the shaft lumen. The surgical instrument includes an outer tube surrounding the shaft and connected to the hub, and a handle connected to the hub.

According to another aspect, a method includes suctioning fluid through a lumen of a surgical instrument, and automatically, intermittently, substantially closing off an opening in fluid communication with the lumen at a proximal region of the lumen to limit fluid aspiration.

Embodiments of this aspect may include one or more of the following features.

The opening is in a shaft of the surgical instrument, and automatically, intermittently, substantially closing off the opening includes moving the shaft relative to a hub of the surgical instrument such that an aperture in the hub is intermittently out of alignment with the opening. Moving the shaft includes, e.g., rotating the shaft, reciprocating the shaft, or oscillating the shaft. The shaft defines a second opening and rotating the shaft causes the aperture to be intermittently out of alignment with the second opening.

According to another aspect, a method of regulating aspiration through a surgical instrument includes providing a close fit between a moving member having an opening at a proximal portion and a stationary member having an aperture such that aspiration occurs through the moving member substantially only during a portion of a repetitive motion of the movable member. The moving member and the stationary member are coupled to a surgical handpiece to provide suction and motion to the moving member. Embodiments of this aspect may include one or more of the following features. During the portion of the repetitive motion of the movable member the aperture at least partially overlays the opening.

According to another aspect, a surgical instrument includes a movable member having a proximal portion, and the movable member defines an opening at the proximal portion. The instrument includes a stationary member defining an aperture. The stationary member is arranged relative to the movable member with a close fit between the stationary member and the movable member such that aspiration occurs through the movable member substantially only during a portion of a repetitive motion of the movable member. The instrument

includes a surgical handpiece coupled to the movable member and the stationary member to provide suction and motion to the movable member.

Embodiments of this aspect may include one or more of the following features.

The stationary member is arranged relative to the movable member such that the aperture intermittently overlays the opening during the portion of the repetitive motion of the movable member. The stationary member includes a hub defining the aperture, and the hub includes a coupling configured to connect to the surgical handpiece.

The surgical instrument with, for example, the close fit between the moving member and the stationary member in the region where suction is applied to the members addresses the problem of excess fluid usage. The reduction in fluid usage is achieved without reducing a diameter of the surgical instrument, which can cause clogging. The surgical instrument is particularly applicable for use in environments where it is not practical to increase the fluid volume at the surgical site to compensate for fluid removal, such as transcervical intrauterine fibroid resection, and where excess fluid removal could cause collapse of the surgical environment, such as intra-articular closed surgery, such as of the knee.

The details of one or more embodiments are set forth in the accompanying drawings and the description below. Other features will be apparent from the description and drawings, and from the claims.

DESCRIPTION OF DRAWINGS

FIG. 1 is a perspective view of a prior art rotary cutter.

FIG. 2 is a cross-sectional view of a hub of the prior art rotary cutter of FIG. 1 coupled to a handpiece.

FIG. 3 is a perspective view of a surgical cutter including a hub according to the invention.

FIG. 4 is a perspective view of the hub of FIG. 3.

FIG. 5 is a longitudinal cross-sectional view of the surgical cutter of FIG. 3 shown with an opening in the hub overlaying an opening in a shaft of the surgical cutter.

FIG. 6 is a longitudinal cross-sectional view of the surgical cutter of FIG. 3 shown the shaft rotated relative to FIG. 5.

FIG. 7 is a perspective view of an alternative embodiment of a hub.

FIG. 8 is a perspective view of an alternative embodiment of a cutter.

FIG. 9 is a perspective view of an embodiment with a seal, the view including a cut-away showing the seal.

FIG. 10 is a perspective view of an embodiment with two flanges, showing complete overlay.

FIG. 11 is a perspective view of an embodiment with two flanges, showing partial overlay.

DETAILED DESCRIPTION

Referring to FIGS. 3 and 4, a rotary cutter 10, for example, an open ended burr cutter, includes an outer tube 370a and an inner shaft 374a, as described above with respect to FIG. 1 except for the different type of distal cutter. Outer tube 370a is coupled to a hub 15 having a resilient latching mechanism 310a, as described above with respect to latching mechanism 310, for connecting cutter 10 to handpiece 100. Hub 15 is substantially as described above with reference to hub 320, with the addition of a proximally extending body 18 having a wall 20 defining a longitudinal channel 22 and an aperture 26 extending through wall 20 and in fluid communication with channel 22.

Aperture 26 is positioned over a motor coupling 350a of shaft 374a in the region of a side hole 380a of motor coupling 350a such that, as shaft 374a rotates relative to hub 15, aperture 26 intermittently overlays side hole 380a to form an aspiration valve 60. Side hole 380a extends only partially through motor coupling 350a, as opposed to through hole 380 of FIG. 1. Aperture 26 is defined in part by side edges 28 of wall 20. Side edges 28 are beveled to cut tissue in the event that tissue becomes lodged in aperture 26. An edge 58 that defines side hole 380a in motor coupling 350a is sharp so as to cooperate with side edges 28 in shearing tissue. Edge 58 need not be sharp at locations on edge 58 that do not cut tissue.

Referring to FIG. 5, during a portion of the rotation of shaft 374a, aperture 26 overlays side hole 380a such that part or all of side hole 380a is exposed through aperture 26, permitting the application of suction to inner tube lumen 378. FIG. 6 shows shaft 374a rotated 180 degrees relative to FIG. 5, such that aperture 26 does not overlay side hole 380a. Body 18 surrounds motor coupling 350a such that when aperture 26 does not overlay side hole 380a, side hole 380a is essentially blocked by an interior surface 29 of wall 20 limiting the application of suction to inner tube lumen 378. In particular embodiments, the clearance between an exterior surface 59 of motor coupling 350a and interior surface 29 of wall 20 falls within a range of approximately 0.001 inches to approximately 0.010 inches, preferably approximately 0.001 inches to approximately 0.005 inches, and most preferably approximately 0.001 inches to approximately 0.002 inches to provide a close fit between motor coupling 350a and wall 20 such that aspiration valve 60 is formed that limits the application of suction to, and thus the removal of fluid through, tube 376.

Other embodiments may use a larger or smaller clearance depending on a variety of factors. One such factor is whether the surgical instrument is side-loaded, such as, for example, side opening rotary cutter 300 of FIG. 1, which can experience lateral displacement of a motor coupling and can require greater clearance to maintain low friction. Other factors include, for example, (i) aspiration fluid rate, with a higher fluid rate possibly allowing a greater clearance and greater leakage and still providing sufficient restriction of aspiration, and (ii) the diameter of the tubes being used, for embodiments using tubes, with larger diameters possibly providing a greater fluid rate and therefore tolerating a greater clearance. Excessive clearance can contribute to clogging and annular leakage around exterior surface 59. To minimize annular leakage, a seal can be provided and can be particularly useful with large clearances.

Thus, aperture 26 and side hole 380a form aspiration valve 60 for automatically regulating the application of suction through cutter 10. The operation of valve 60 restricts aspiration through cutter 10 without, for example, decreasing the diameter of inner tube 376 or requiring an operator to manually open and close a valve. The intermittent application of suction restricts aspiration through cutter 10 while shaft 374a rotates. Aspiration can also be restricted when shaft 374a is stationary by stopping rotation of shaft 374a when shaft 374a is positioned with side hole 380a out of alignment with aperture 26. Such a stopping mechanism is described in U.S. Pat. No. 5,602,449, hereby incorporated by reference in its entirety.

Other embodiments are within the scope of the following claims.

For example, referring to FIG. 7, a hub 710 includes a proximally extending body 718 having a wall 720 defining a longitudinal channel 722 and first and second apertures 726, 727 extending through wall 720 and in fluid communication with channel 722. Apertures 726 and 727 are defined in part

by beveled edges **728** for cutting tissue. Suction is applied to inner tube lumen **378** when either of openings **726** or **727** overlays side hole **380a** in motor coupling **350a**, thus providing increased aspiration as compared to hub **15**. Thus, openings **726** and **727**, along with side hole **380a**, form an aspiration valve **760** for automatically regulating suction.

In other embodiments, structure other than a hub is used to restrict aspiration. For example, referring to FIG. **8**, a rotary cutter **800** includes a stationary outer tube **370b** having a proximal portion **802** that defines an aperture **26b**. Cutter **800** also includes a rotating inner shaft **374b** having a proximal portion **804** that defines a side hole **380b**. Shaft **374b** has a proximal extension **355b** for cooperating with a drive mechanism such as, for example, drive mechanism **115**. Cutter **800** further includes a hub **320b** through which tube **370b** and shaft **374b** extend. Stationary outer tube **370b** is fixedly attached to hub **320b**, for example, by using glue, using epoxy, welding, or overmolding, and hub **320b** connects to a handpiece such as, for example, handpiece **100**. Hub **320b** is substantially similar to hub **320** of FIG. **1**. Proximal portion **802** of tube **370b** operates in a manner similar to body **20** of hub **15** of FIG. **3**, with aperture **26b** and side hole **380b** forming an aspiration valve **860** for automatically regulating the application of suction through cutter **800**.

Aspiration valve **860** has a smaller diameter than, for example, aspiration valves **60** or **760**. Because of the smaller diameter, less power is required in order to cut tissue that may become lodged in valve **860** as valve **860** closes. Because of the smaller diameter, there is also less surface area available for contact between tube **370b** and shaft **374b** in the vicinity of valve **860** than, for example, between wall **20** and motor coupling **350a** of shaft **374a** in the vicinity of valve **60**, and the reduced surface area produces a reduced amount of friction which requires less power to overcome. The reduced friction also can mitigate some of the effects of lateral displacement in side-loaded embodiments, as discussed earlier. To further mitigate the effects of lateral displacement in a side-loaded embodiment, aperture **26b** and side hole **380b** can be moved distally toward a point (see, e.g., a connection point **51** in FIG. **5**) where tube **370b** is attached to hub **320b**.

Another embodiment that uses structure other than a hub to restrict aspiration is achieved by reducing the clearance between motor coupling **350** and inner wall **622** of FIGS. **1** and **2**. By reducing the clearance, for example, as described above with respect to the clearance between exterior surface **59** of motor coupling **350a** and interior surface **29** of wall **20**, an aspiration valve is formed by aspiration opening **633** and through hole **380** for automatically regulating the application of suction.

Referring to FIG. **9**, a motor coupling **350c** includes a seal **910**, for example, an O-ring. Seal **910** is positioned in a cavity **920** in motor coupling **350c**, which is otherwise similar to motor coupling **350a**. Seal **910** provides a sealing function between motor coupling **350c** and hub **15**. Specifically, seal **910** provides a sealing function between interior surface **29** of wall **20** and exterior surface **59c** of motor coupling **350c**. When a vacuum source is coupled to motor coupling **350c**, the source generally applies suction to a proximal end **930** of wall **20** as well as to the intended aspiration path through opening **26**. Seal **910** restricts annular leakage from proximal end **930** between wall **20** and motor coupling **350c**, thus reducing fluid aspiration. Other embodiments can use a seal in additional or alternative locations, depending on the particular application, to restrict leakage.

Referring to FIGS. **10** and **11**, a motor coupling **350d** includes a partially circular coupling flange **1010** that cooperates with a partially circular body flange **1020** of a body **18d**

of a hub **15d** to regulate aspiration. Coupling flange **1010** and body flange **1020** are positioned longitudinally adjacent to one another. Coupling flange **1010** defines a coupling opening **1030**, and body flange **1020** defines a body opening, or aperture, **1040**. Coupling flange **1010** rotates with motor coupling **350d** such that as motor coupling **350d** rotates, coupling opening **1030** intermittently overlays, and is in fluid communication with, stationary body opening **1040** to provide a path for aspiration. FIG. **10** shows coupling opening **1030** completely overlaying body opening **1040**, whereas FIG. **11** shows coupling opening **1030** only partially overlaying body opening **1040**. Motor coupling **350d** includes a side hole (not shown), such as side hole **380a** (FIG. **3**), that is aligned longitudinally with coupling opening **1030**. Other embodiments can have the side hole moved with respect to coupling opening **1030**. Flanges **1010** and **1020** can form a liquid-tight seal, or can allow some leakage. Even if leakage occurs, however, the intermittent overlaying of openings **1030** and **1040** provides increased fluid communication between openings **1030** and **1040** when openings **1030** and **1040** are aligned.

Another embodiment provides a stationary member that can be repositioned with respect to a hub. For example, one such embodiment is formed by modifying hub **15** of FIG. **3** so that body **18** can be moved with respect to the rest of the hub. The movable body can be, for example, rotated around a longitudinal axis of the hub. The movable body can be locked in a particular rotational position by, for example, using a system of detents, and the actual rotational position can be indicated by, for example, using a set of markings, such as an index, on the movable body and/or the hub. Such rotational motion allows an aperture, similar to aperture **26** of FIG. **3**, to be, for example, positioned at different rotational positions to adjust alignment with aspiration channel **630**. Adjusting the alignment of the aperture can include reducing alignment with the aspiration channel so as to restrict aspiration, or increasing alignment so as to increase aspiration. One embodiment uses a hub that can connect to a handpiece in more than one position, and the movable body allows the aperture in the movable body to be aligned with an aspiration channel of the handpiece regardless of which position the hub is in with respect to the handpiece.

The operation of an aspiration valve, such as, for example, valves **60**, **760**, and **860**, has been described above in which an opening in the movable member and an aperture in the stationary member are configured such that the aperture and the opening are in fluid communication during a portion of the repetitive motion of the movable member. Fluid communication can be achieved, as in valves **60**, **760**, and **860**, by overlaying the aperture and the opening. Overlaying can be achieved, as in rotary valves **60**, **760**, and **860**, by virtue of a rotating motion of the movable member which intermittently brings the aperture and the opening into alignment such that the aperture intermittently overlays the opening. The rotating motions can be in a single rotational direction or can oscillate back and forth in different rotational directions. Further, the movable member of the valve can undergo other types of motions to restrict aspiration, such as, for example, a back-and-forth linear motion along a longitudinal axis of the surgical instrument, referred to as a reciprocating motion. Additionally or alternatively, the valve can be formed without the use of a stationary member by, for example, using an opening in a first movable member and an aperture in a second movable member. Valves **60**, **760**, **860** can be used to restrict or regulate suction of various types of instruments, including, for example, instruments that use a rotating motion or a reciprocating motion.

Embodiments can be used with side-cutting devices that already provide some aspiration regulation, as described above. Such embodiments can provide additional regulation of aspiration that can be of particular value, for example, in limiting aspiration when the side-cutting device's surgical windows (for example, windows **305** and **307** in FIG. **1**) are open. The surgical windows can be open and the limited aspiration can be valuable while the movable window is, for example, either moving (for example, while window **307** in FIG. **1** is rotating) at a slow speed, or stopped. The location and timing of the valve, in relation to the surgical windows, can be varied depending on the application. Further, the openings of the valve can be, for example, smaller than the surgical windows and can provide additional cutting of aspirated tissue.

The embodiments described, and other embodiments, can regulate aspiration by, for example, operating such that the relative position of two openings is adjusted as a member moves to change the level, i.e., increase or reduce, of fluid communication between the openings, and thus the level of aspiration. An opening can be intermittently substantially closed off, and aspiration can occur substantially only during a portion of a repetitive motion. Some leakage will generally occur even when the openings are completely out of alignment due to the clearance between a movable member and a stationary member of a valve, and due to leakage between the movable member and the stationary member at their proximal ends, to which suction from aspiration channel **630** is also applied.

A number of embodiments have been described. Nevertheless, it will be understood that various modifications can be made. For example, the body of the hub can define a different number of apertures having any of various sizes and shapes, and the motor coupling can define a different number of openings, side holes or otherwise, having any of various sizes and shapes to vary the amount of applied suction. The aperture(s) in the body of the hub and/or the opening(s) in the motor coupling can be surrounded by a different number of sharpened edges or no sharp edges at all. The motor coupling can be coupled to various types of surgical instruments, such as, for example, a rotary burr, a reciprocating cutter, or a drill. The surgical instruments can operate using a variety of different motions, including, for example, rotation in a single direction, oscillation (rotation in alternating directions), reciprocation (longitudinal movement), or a combination of these motions. Latching mechanism **310a** can employ any of the embodiments described in U.S. Pat. No. 5,871,493.

What is claimed is:

1. A surgical instrument comprising:

a hub;

a movable member extending through the hub, the movable member including a proximal portion proximal the hub and a portion distal the hub, the distal portion configured and arranged to contact tissue, the movable member defining only one opening through a sidewall of the movable member and along a length of the movable member at the proximal portion and a separate opening at the distal portion, the only one opening at the proximal portion extending only partially through the proximal portion of the movable member;

a stationary member extending through the hub and defining an aperture along a length of the stationary member proximal the hub, the stationary member being arranged relative to the movable member with a close fit between the stationary member and the movable member, the aperture overlaying the opening at the proximal portion to define an aspiration valve configured to control aspi-

ration such that aspiration occurs through the movable member substantially only during a portion of a repetitive motion of the movable member; and

a surgical handpiece comprising a drive mechanism coupled to the movable member to provide motion to the movable member, and comprising an aspiration channel coupled to the stationary member to provide suction through the opening at the proximal portion and the aperture, such that the aspiration occurs through the opening at the proximal portion of the movable member.

2. The surgical instrument of claim **1** wherein the stationary member is arranged relative to the movable member such that the aperture intermittently overlays the opening at the proximal portion during the portion of the repetitive motion of the movable member.

3. The surgical instrument of claim **1** wherein the stationary member includes a hub defining the aperture, the hub including a coupling configured to connect to the surgical handpiece.

4. The surgical instrument of claim **1** wherein the stationary member comprises an outer tube having a proximal portion defining the aperture.

5. The surgical instrument of claim **4** wherein the outer tube rotatably receives the movable member.

6. The surgical instrument of claim **4** wherein the outer tube is fixedly attached to the hub.

7. The surgical instrument of claim **1** wherein the movable member defines a lumen in fluid communication with the opening at the proximal portion.

8. The surgical instrument of claim **7** wherein the distal opening is in fluid communication with the lumen.

9. The surgical instrument of claim **1** wherein the movable member further comprises a proximal extension for cooperating with the surgical handpiece to provide motion to the movable member.

10. The surgical instrument of claim **1** wherein the movable member rotates relative to the stationary member.

11. The surgical instrument of claim **1** wherein the movable member reciprocates relative to the stationary member.

12. The surgical instrument of claim **1** wherein the movable member oscillates relative to the stationary member.

13. The surgical instrument of claim **1** wherein the close fit is between about 0.001 inches to about 0.010 inches.

14. The surgical instrument of claim **13** wherein the close fit is between about 0.001 inches to about 0.002 inches.

15. The surgical instrument of claim **1** wherein the distal portion includes a cutting instrument.

16. A surgical instrument comprising:

a hub;

a movable member extending through the hub, the movable member including a proximal portion proximal the hub and a portion distal the hub, the distal portion configured and arranged to contact tissue, the movable member defining only one opening through a sidewall of the movable member and along a length of the movable member at the proximal portion and a separate opening at the distal portion, the only one opening at the proximal portion extending only partially through the proximal portion of the movable member; and

a stationary member extending through the hub and defining an aperture along a length of the stationary member proximal the hub, the stationary member being arranged relative to the movable member with a close fit between the stationary member and the movable member, wherein the aperture overlays the proximal opening to define an aspiration valve configured to control aspira-

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tion substantially only during a portion of a repetitive motion of the movable member.

17. The surgical instrument of claim 16 wherein the close fit is between about 0.001 inches to about 0.010 inches.

18. The surgical instrument of claim 17 wherein the close fit is between about 0.001 inches to about 0.002 inches.

19. The surgical instrument of claim 16 wherein the distal portion includes a cutting instrument.

20. A surgical instrument comprising:

a hub;

a movable member extending through the hub, the movable member including a portion proximal the hub and a portion distal the hub, the distal portion configured and arranged to cut tissue and the proximal portion defining only one opening through a sidewall of the movable member along a length of the movable member that extends only partially through the proximal portion of the movable member;

a stationary member extending through the hub and defining an aperture along a length of the stationary member

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proximal the hub, the stationary member being arranged relative to the movable member with a close fit between the stationary member and the movable member, wherein the aperture and the opening at the proximal portion define an aspiration valve configured to control aspiration substantially only during a portion of a repetitive motion of the movable member.

21. The surgical instrument of claim 20 further comprising: a surgical handpiece comprising a drive mechanism coupled to the movable member to provide motion to the movable member and an aspiration channel coupled to the stationary member to provide suction through the opening at the proximal portion and the aperture.

22. The surgical instrument of claim 20 wherein the stationary member is arranged relative to the movable member such that the aperture intermittently overlays the opening at the proximal portion during the portion of the repetitive motion of the movable member.

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