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(54) **MOTOR**

6,965,493 B2 * 11/2005 Obara 360/99.08

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* cited by examiner

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(51) **Int. Cl.**

H02K 5/16 (2006.01)

(52) **U.S. Cl.** **310/90; 310/90.5**

(58) **Field of Classification Search** 310/90,
310/90.5

See application file for complete search history.

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(57) **ABSTRACT**

Provided is a motor, which can minimize friction caused during initial operation and smoothly discharge static electricity generated during operation by employing both an air dynamic bearing and a fluid dynamic bearing using oil of predetermined viscosity. Bearing means employed in the motor includes a fluid dynamic bearing generating a fluid dynamic pressure by forming an oil gap between a rotor and a stator such that oil is accommodated in the oil gap, and an air dynamic bearing generating an air dynamic pressure by forming an air gap between the rotor and the stator such that air is introduced into the air gap. Specifically, the fluid dynamic bearing generates a fluid dynamic pressure by forming an oil gap between an axial hole of a sleeve and a shaft such that oil is accommodated in the oil gap, and the air dynamic bearing generates an air dynamic pressure by forming an air gap between an inner circumferential surface of a hub and an outer circumferential surface of the sleeve. Since the motor employs both the fluid dynamic bearing and the air dynamic bearing, dry friction between the rotor and the stator is prevented during operation, thereby improving operating characteristics. Also, since the motor secures a path through which static electricity generated by air friction in a clearance of the air dynamic bearing is discharged, the motor can satisfy requirements of hard disk drives (HDDs) employing the motor.

14 Claims, 6 Drawing Sheets

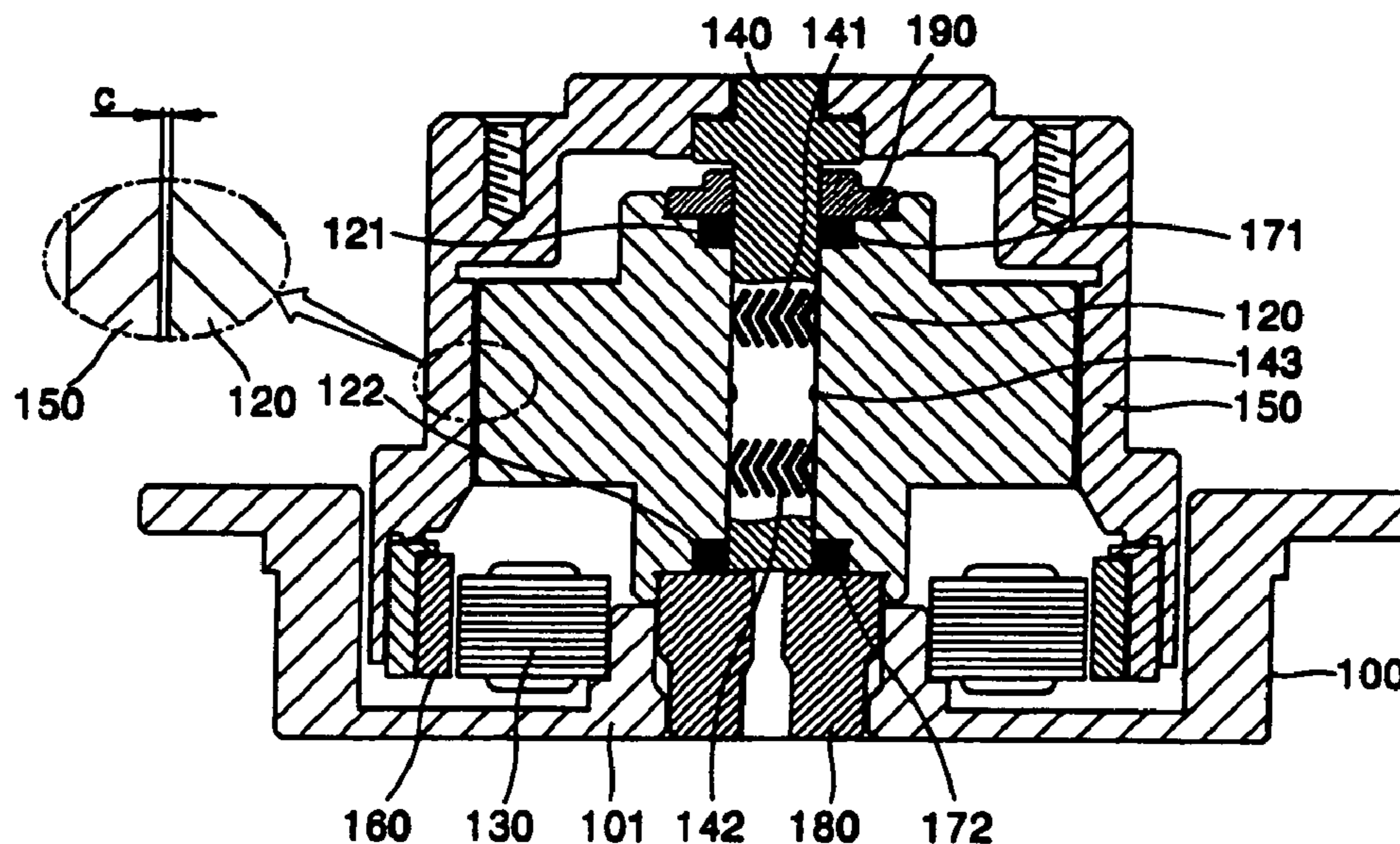
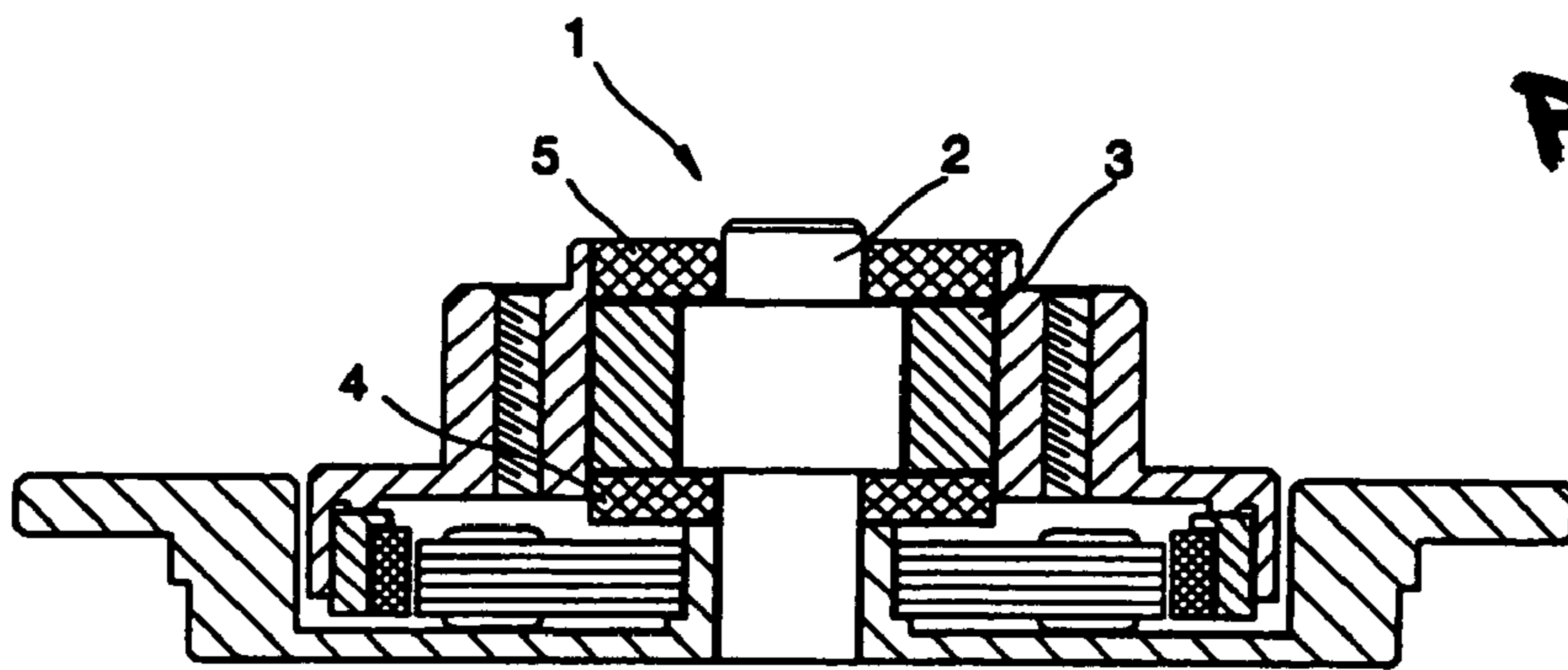


FIG. 1



Prior Art

FIG. 2

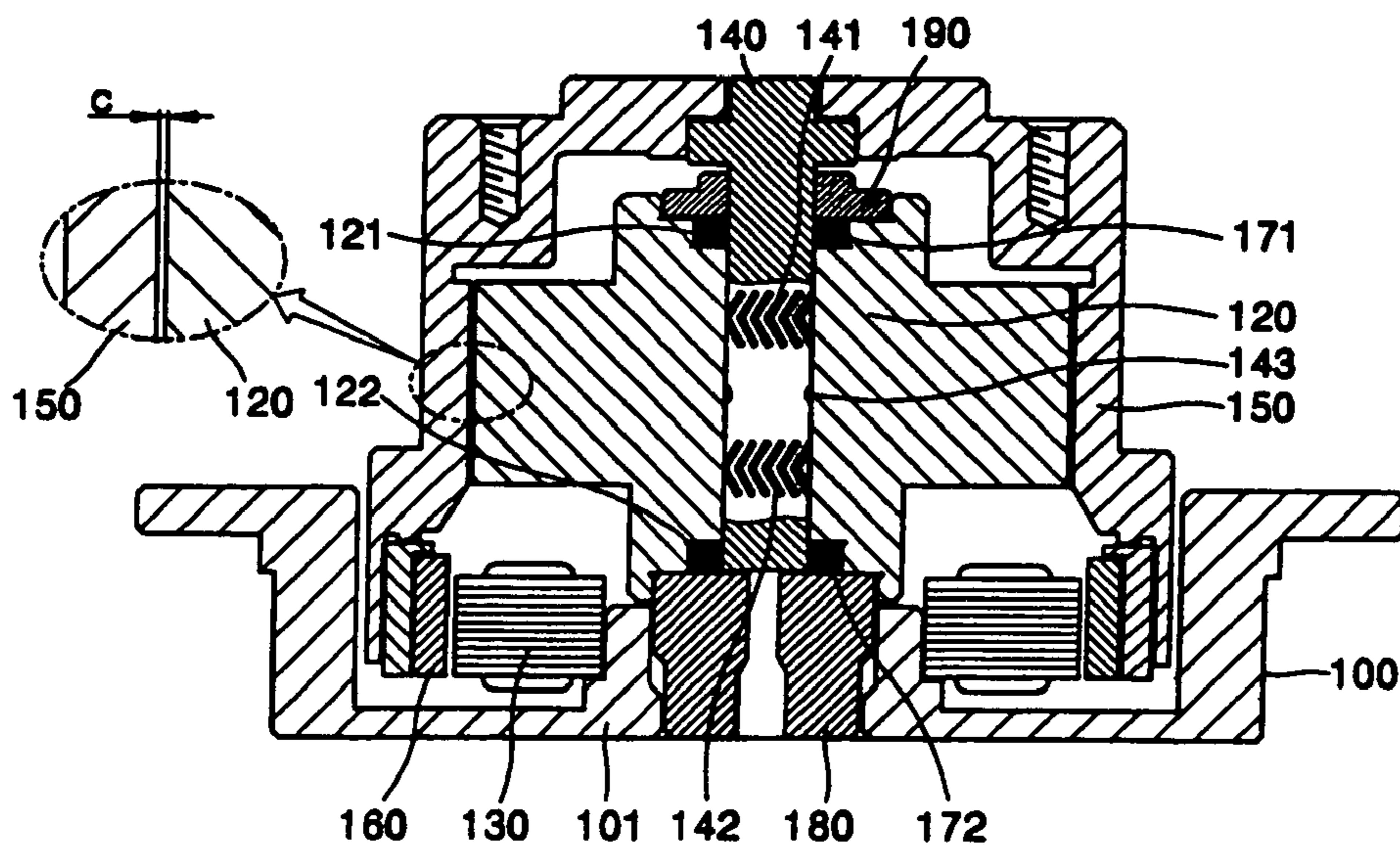


FIG. 3

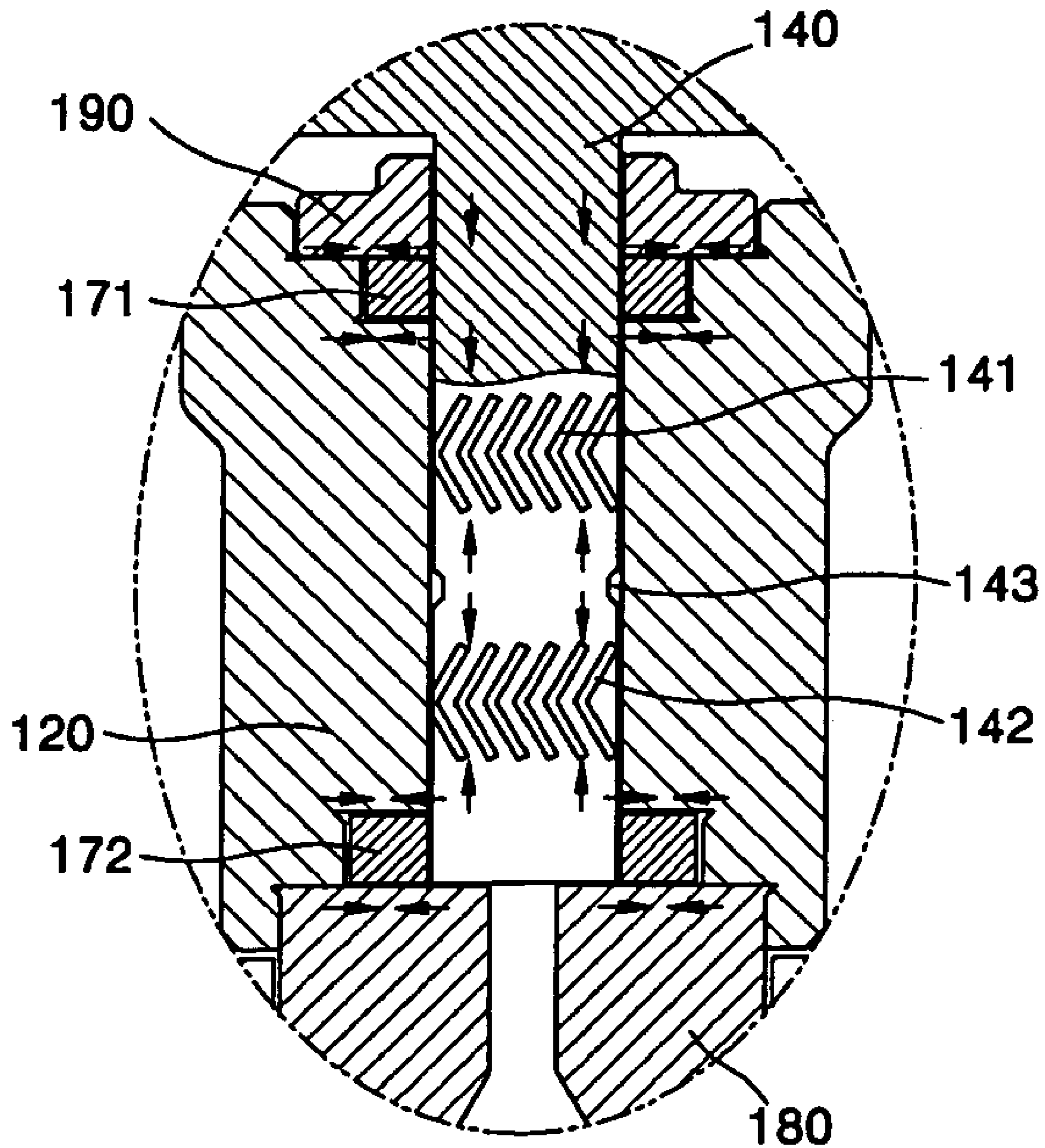


FIG. 4

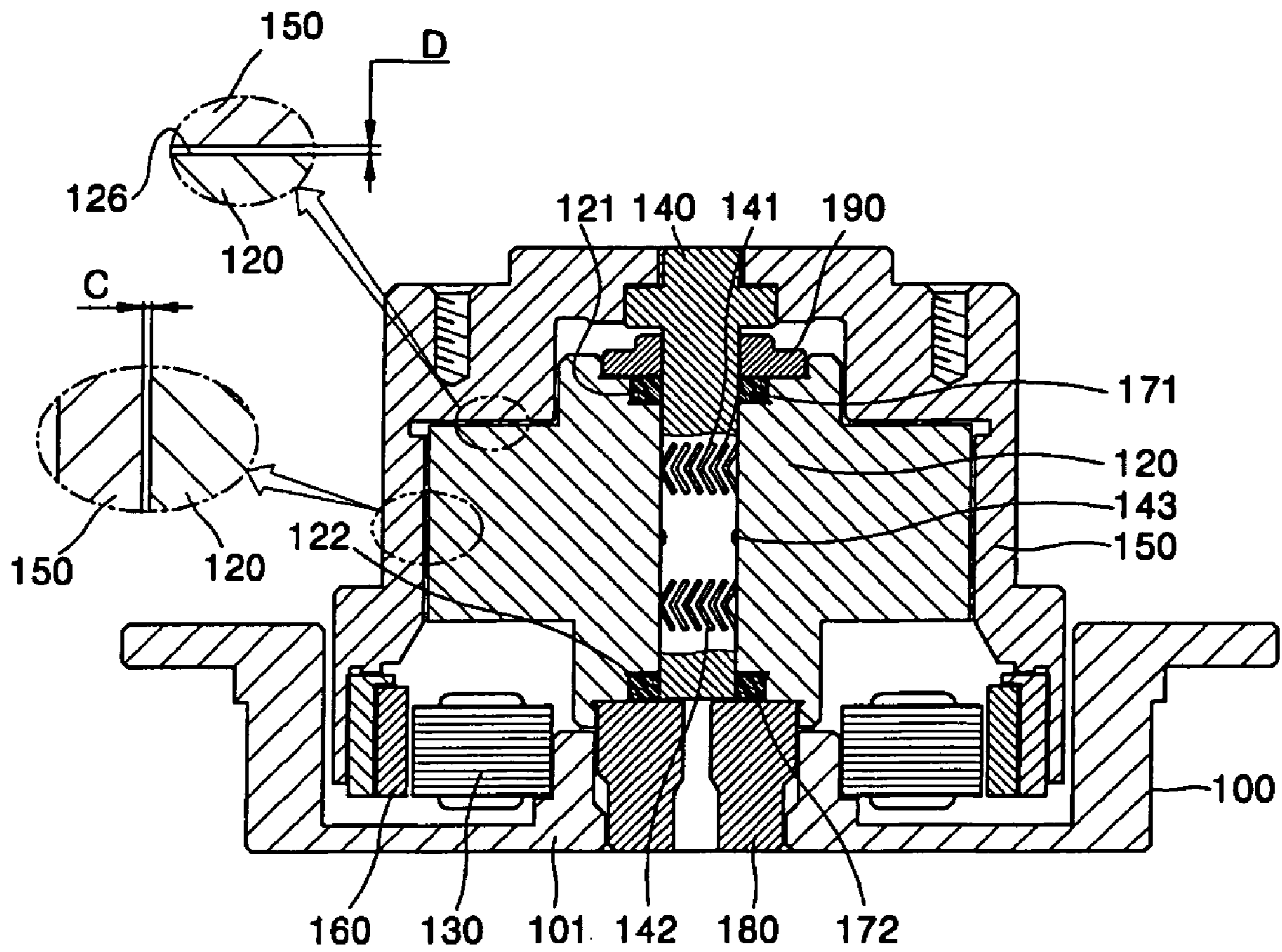


FIG. 5

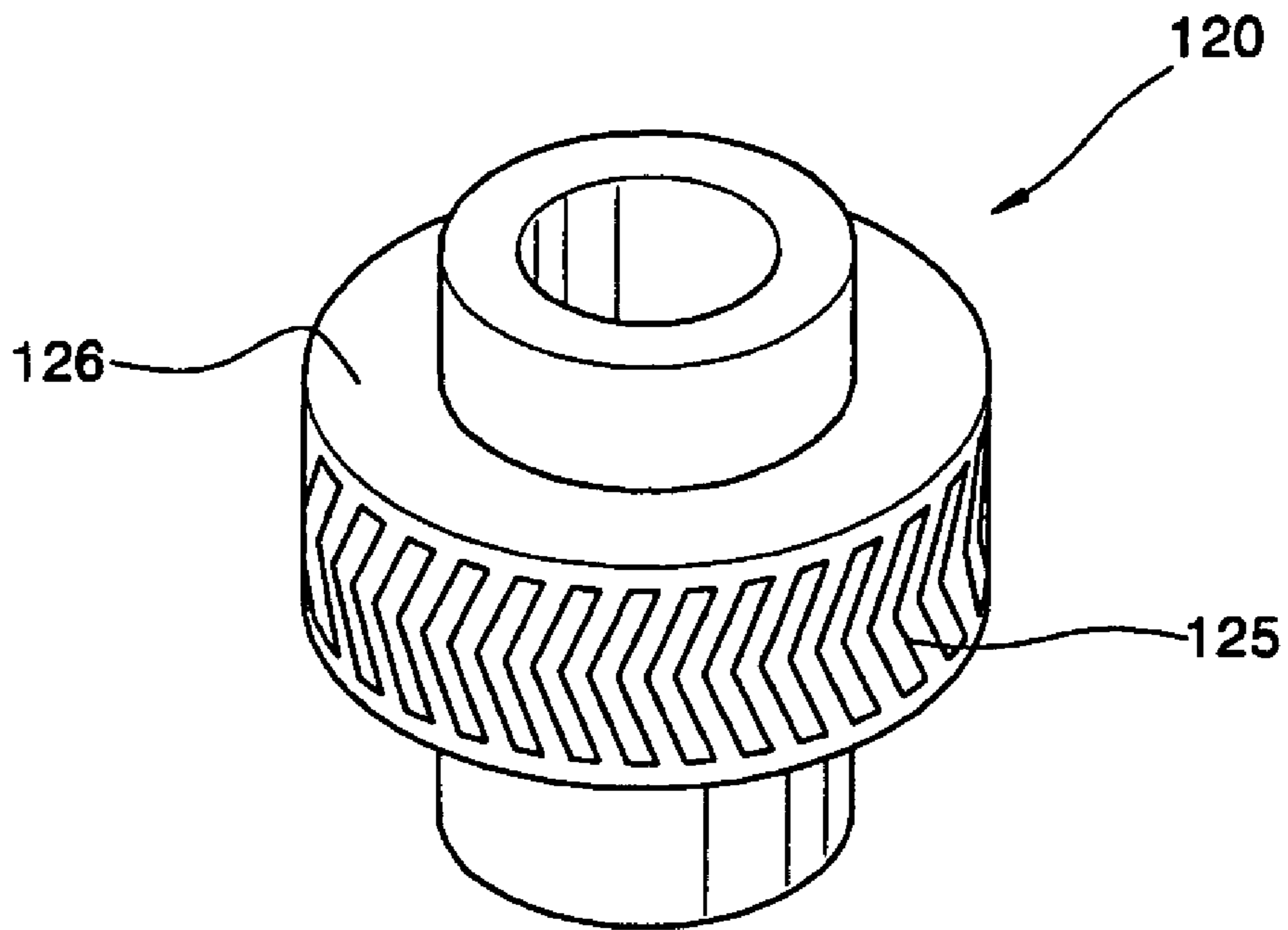


FIG. 6

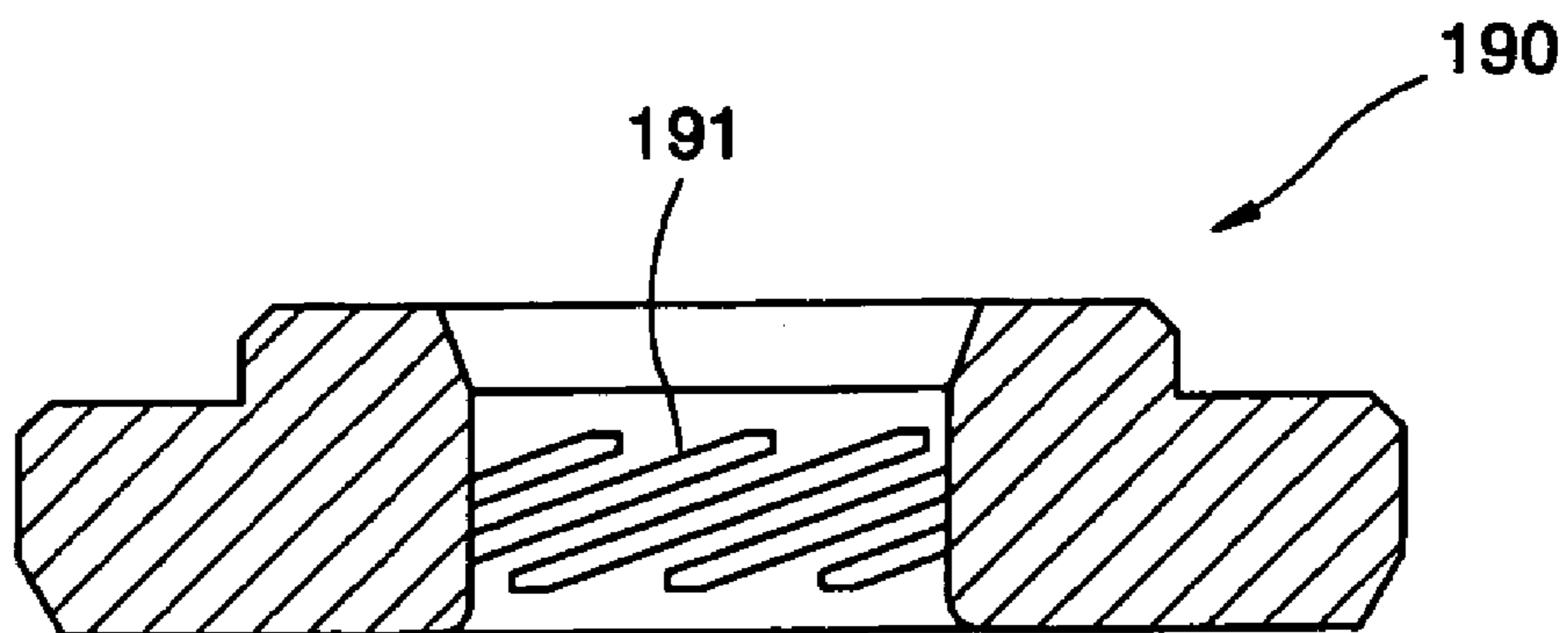


FIG. 7

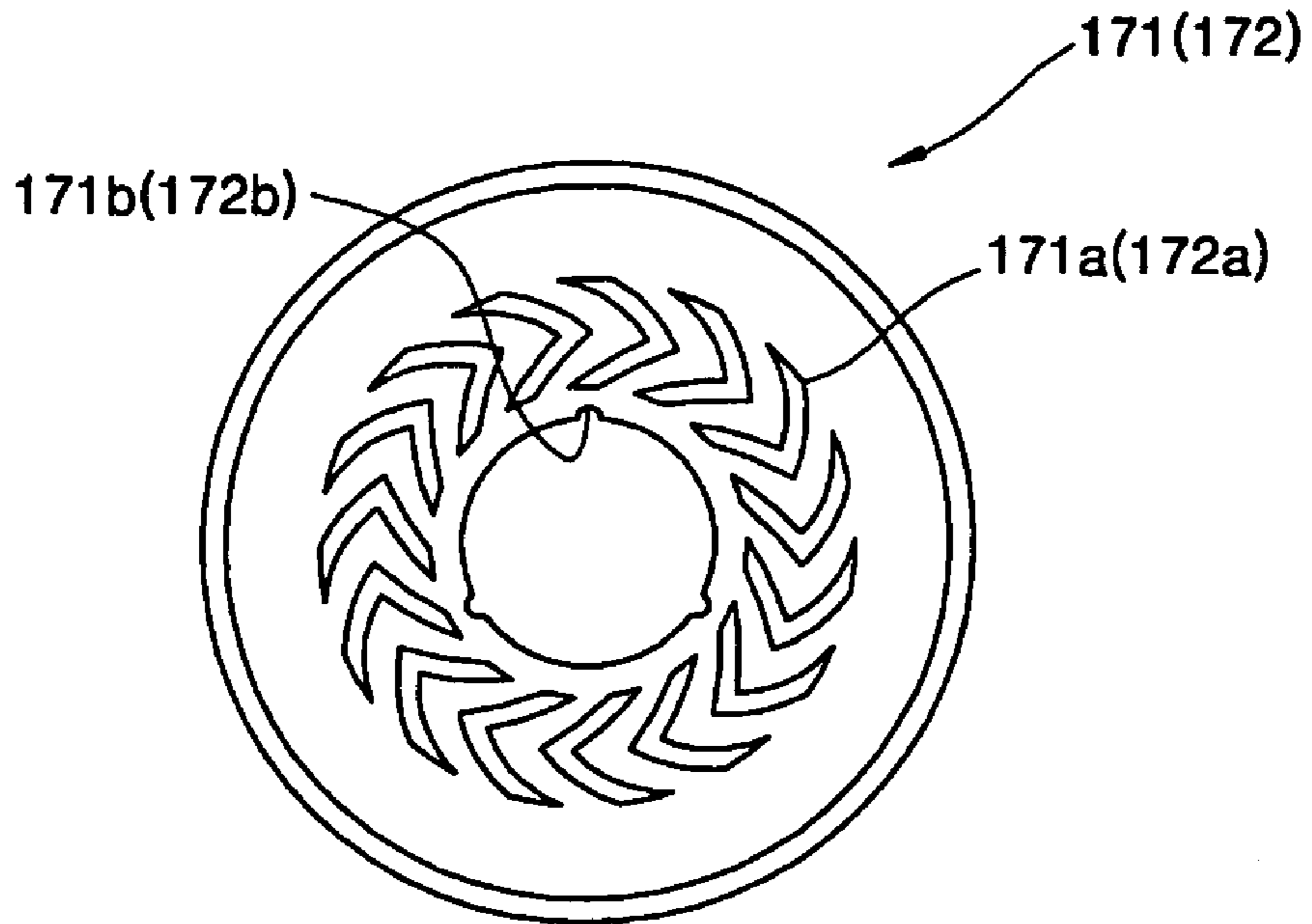


FIG. 8

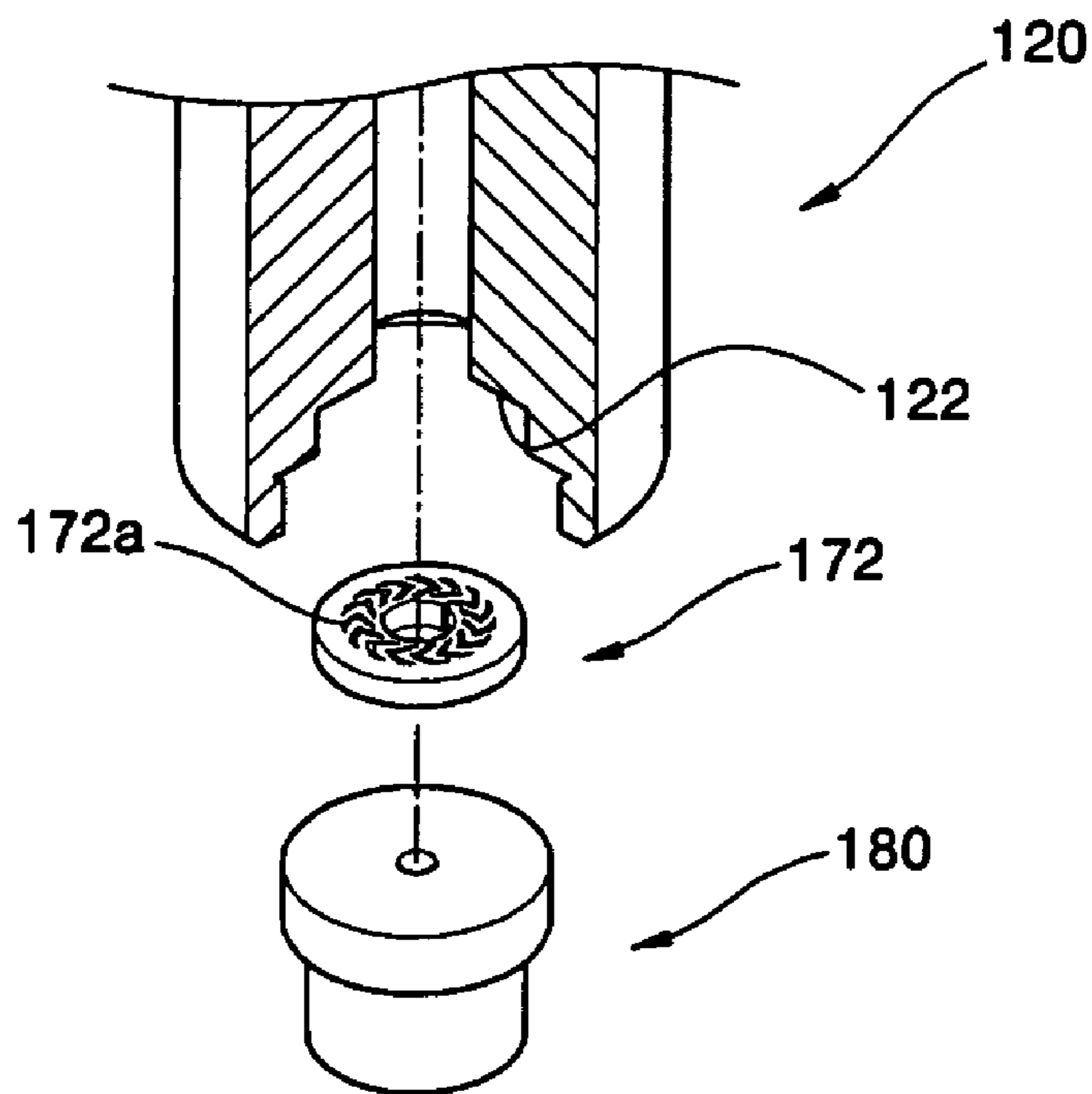


FIG. 9

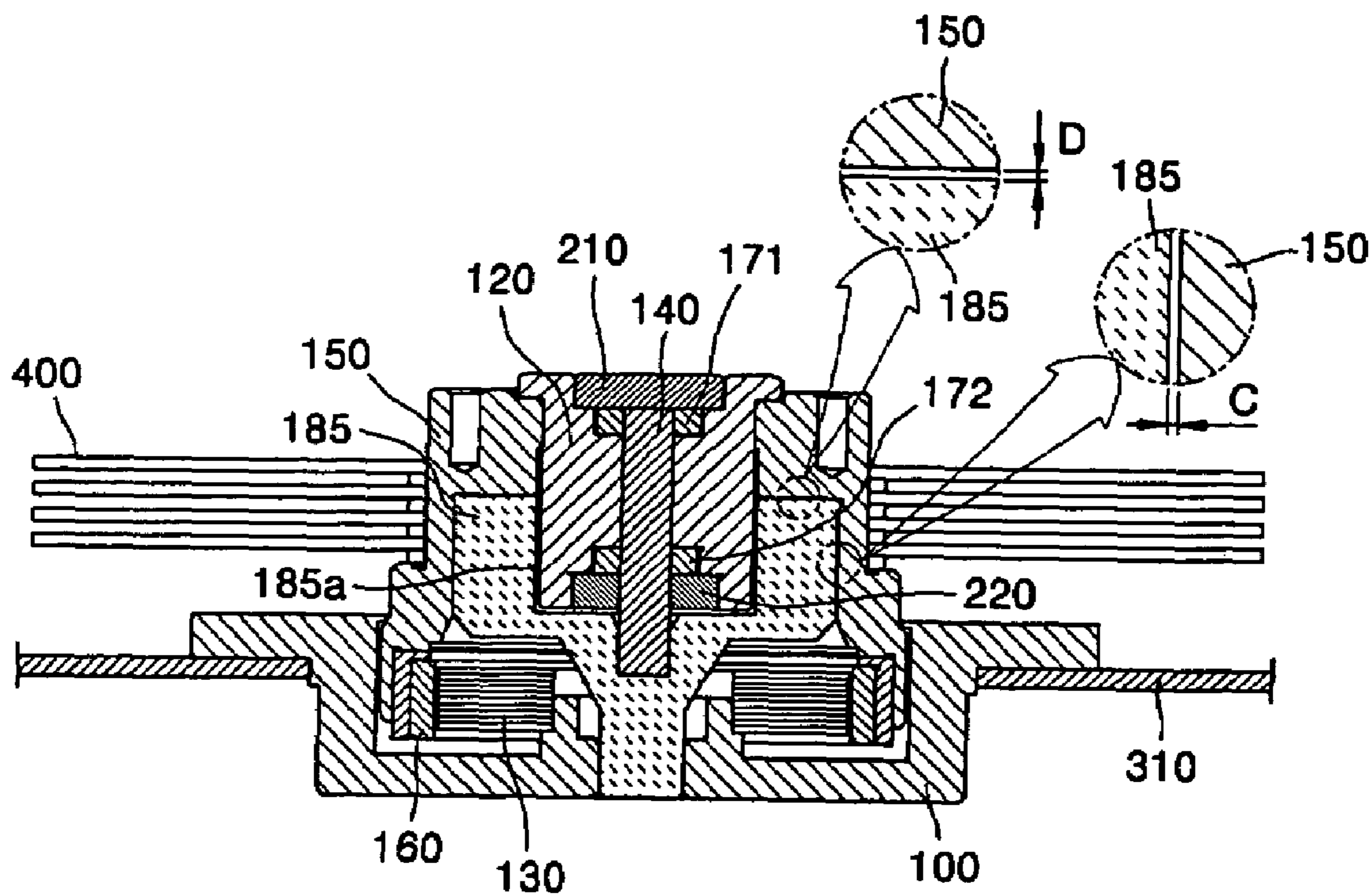
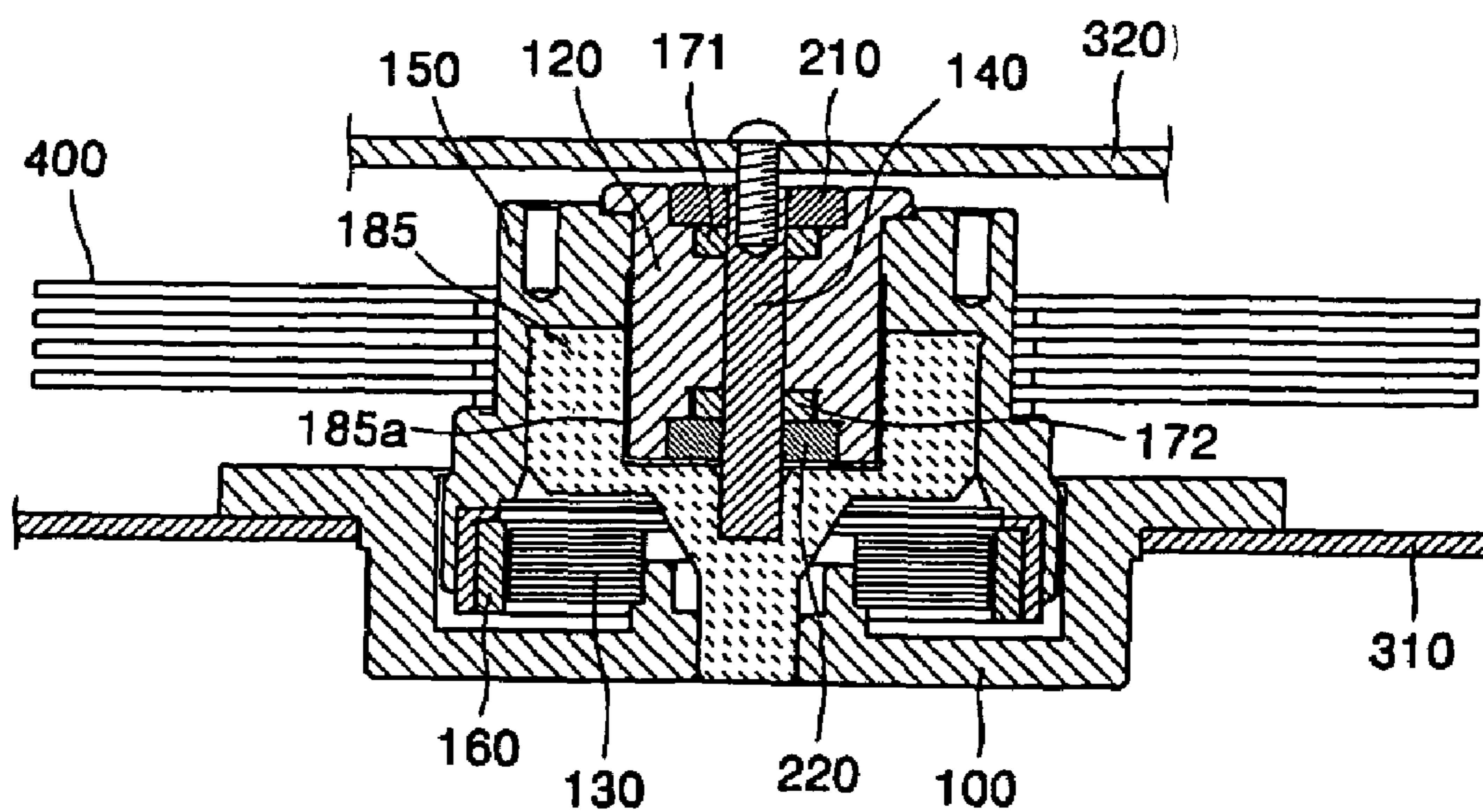


FIG. 10



1

MOTOR

BACKGROUND OF THE INVENTION

This application claims the priority of Korean Patent Application Nos. 2003-78040, filed on Nov. 5, 2003 and 2004-44510, filed on Jun. 16, 2004, in the Korean Intellectual Property Office, the disclosures of which are incorporated herein by reference.

1. Field of the Invention

The present invention relates to a motor, and more particularly, to a motor that can prevent dry friction caused during initial operation and discharge static electricity generated during operation by employing both an air dynamic bearing and a fluid dynamic bearing that uses oil of predetermined viscosity. The present invention also relates to a motor having an improved load support force that can bear the load of a plurality of platters for recording and/or collecting a great amount of information.

2. Description of the Related Art

Recently, hard disk drives (HDDs) are required to have a high capacity as multimedia is increasingly used. In particular, HDDs for servers in which a great amount of information is exchanged and stored have always been required to have a large capacity.

High capacity HDDs can be realized by increasing the recording density of a platter or the number of platters. Low non-repeatable runout (NRRO) is needed for increasing the recording density of a platter. Developing a fluid dynamic bearing, which is substituted for a conventional ball bearing, has achieved considerable success in reducing NRRO.

When only a fluid dynamic bearing is used, however, the viscosity of oil is reduced due to frictional heat generated in the oil during a high speed rotation, thereby decreasing the load support force of the fluid dynamic bearing and deteriorating the performance of a motor.

Meanwhile, an air dynamic bearing does not change product properties, for example, a load support force, due to frictional heat during a high speed rotation, but causes dry friction during initial operation of the motor, thereby obstructing smooth operation.

FIG. 1 is a cross-sectional view of a conventional motor employing an air dynamic bearing 1. When the motor rotates at high speed while maintaining a narrow clearance of several micrometers between a bearing shaft 2 and a sleeve 3 or between both ends of the sleeve 3 and thrust plates 4 and 5, the air dynamic bearing 1 supports a load by forming an air pressure using air introduced into the clearance.

However, since such air does not function as a path through which static electricity generated in a disk of a HDD moves, the static electricity cannot be outwardly discharged.

SUMMARY OF THE INVENTION

The present invention provides a motor, which can reduce initial dry friction of an air dynamic bearing that rotates a rotating part using an air dynamic pressure generated in a clearance between a fixed part and the rotating part of a motor. The present invention also provides a motor, which can ensure a stable operation by smoothly discharging static electricity generated by air friction in a clearance of an air dynamic bearing.

The present invention also provides a motor having an improved load support force, which can ensure a stable operation even when a high capacity hard disk drive (HDD) is realized by increasing the number of platters that are coupled to and rotate together with a hub.

2

According to an aspect of the present invention, there is provided a motor comprising: a stator; and a rotor rotatably supported on the stator using bearing means, wherein the bearing means comprises: a fluid dynamic bearing generating a fluid dynamic pressure by forming an oil gap between the rotor and the stator such that oil is accommodated in the oil gap; and an air dynamic bearing generating an air dynamic pressure by forming an air gap between the rotor and the stator such that air is introduced into the air gap.

The stator may comprise a housing, a sleeve fixed to a central portion of the housing and having an axial hole formed at a central portion thereof and a core fixed around the central portion of the housing and having a coil wound around it, and the rotor may comprise a shaft rotatably inserted into the axial hole, and a hub coupled to an upper end portion of the shaft and having a downwardly extending portion to an inner surface of which a magnet generating an electromagnetic force due to an interaction with the core is attached, wherein the fluid dynamic bearing generates a fluid dynamic pressure by forming an oil gap between the axial hole of the sleeve and the shaft such that oil is accommodated in the oil gap, and the air dynamic bearing generates an air dynamic pressure by forming an air gap between an inner circumferential surface of the hub and an outer circumferential surface of the sleeve.

The motor may further comprise: circular upper and lower thrust plates respectively fixed to upper and lower portions of the shaft, and receiving grooves formed on an inner portion of the sleeve and accommodating the upper and lower thrust plates to form fluid dynamic bearing surfaces.

The motor may further comprise a hydrodynamic pressure cover rotatably coupled to the shaft and fixed to an upper end of the inner portion of the sleeve, the hydrodynamic pressure cover forming an oil gap between a top surface of the upper thrust plate and an outer surface of the shaft and having a plurality of inclined grooves formed at regular intervals on an inner portion thereof.

The motor may further comprise fluid passage grooves formed on top and bottom surfaces of each of the upper and lower thrust plates to generate a hydrodynamic pressure by forming oil passages, and oil grooves formed on inner portions of the upper and lower thrust plates to store oil and collect air bubbles between the upper and lower thrust plates and the shaft.

The motor may further comprise: an inwardly extending hollow flange formed at the central portion of the housing and having an outer circumferential surface to which the core is fixed; and a cover block inserted into a hollow space of the flange and supporting a lower end portion of the shaft, the lower thrust plate, and a lower portion of the sleeve.

The motor may further comprise flow grooves formed on at least one of an inner circumferential surface of the sleeve and an outer circumferential surface of the shaft to generate a fluid dynamic pressure by guiding oil and form the fluid dynamic bearing, and air grooves formed on at least one of the inner circumferential surface of the hub and the outer circumferential surface of the sleeve to generate an air dynamic pressure by guiding introduced air and form the air dynamic bearing.

The air dynamic bearing may comprise: a first air dynamic bearing generating an air dynamic pressure in a clearance between the outer circumferential surface of the sleeve and the inner circumferential surface of the hub to support the hub in a radial direction; and a second air

3

dynamic bearing generating an air dynamic pressure in a clearance between an upper plane surface of the sleeve and an inner circumferential surface of the hub corresponding to the upper plane surface to support the hub in a thrust direction.

When a length of a journal fluid dynamic bearing formed between the sleeve and the shaft is L , a clearance of the journal fluid dynamic bearing is F , and a diameter of the journal fluid dynamic bearing is E , a length of a journal air dynamic bearing formed between the outer circumferential surface of the sleeve and the inner circumferential surface of the hub may range from 0.4 to $0.8L$, a clearance of the journal air dynamic bearing may range from 1.3 to $1.5F$, and a diameter of the journal air dynamic bearing may range from 6 to $8E$.

According to another aspect of the present invention, there is provided a motor comprising: a housing fixed to a lower fixed body and having an inner central portion to which a core with a coil wound around it is fixed; a fixed block having one end fixed to a center of the housing and also having other end on which a coupling groove is formed; a shaft disposed at a center of the coupling groove and having a lower end fixed to the fixed block; a sleeve rotatably coupled to the shaft to form a fluid dynamic bearing by forming an oil gap between the sleeve and the shaft, and also rotatably coupled to the coupling groove; a hub having a central portion coupled to the sleeve to rotate together with the sleeve and having a downwardly extending portion to an inner surface of which a magnet generating an electromagnetic force due to an interaction with the core is attached, the hub forming an air gap between the hub and an outer surface of the fixed block and between the hub and a top surface of the fixed block to form an air dynamic pressure; circular first and second thrust plates respectively fixed to upper and lower portions of the shaft and forming fluid dynamic bearing surfaces between the first and second thrust plates and the sleeve; and an upper end cap fixed to an upper end portion of the sleeve and rotatably supported on an upper end of the shaft.

The upper end cap may have an annular shape to be rotatably coupled to the shaft, and the upper end of the shaft is fixed to an upper fixed body.

Accordingly, since the motor employs both the air dynamic bearing and the fluid dynamic bearing, it can prevent dry friction caused during initial operation, and, when being applied to a hard disk drive (HDD), it can outwardly discharge static electricity generated within a disk, thereby ensuring a stable operation.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other features and advantages of the present invention will become more apparent by describing in detail exemplary embodiments thereof with reference to the attached drawings in which:

FIG. 1 is a schematic cross-sectional view of a conventional motor employing an air dynamic bearing;

FIG. 2 is a schematic cross-sectional view of a motor according to an embodiment of the present invention;

FIG. 3 is a schematic cross-sectional view oil flow in a fluid dynamic bearing employed in the motor shown in FIG. 2;

FIG. 4 is a schematic cross-sectional view of a motor according to another embodiment of the present invention;

FIG. 5 is a perspective view of a sleeve employed in the motor according to the present invention;

4

FIG. 6 is a schematic cross-sectional view of a hydrodynamic pressure cover employed in the motor according to the present invention;

FIG. 7 is a plan view of a thrust plate employed in the motor according to the present invention;

FIG. 8 is a schematic view illustrating essential parts of the motor according to the present invention;

FIG. 9 is a schematic cross-sectional view of a shaft fixed-type motor according to still another embodiment of the present invention; and

FIG. 10 is a schematic cross-sectional view of a motor according to yet another embodiment of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

A motor employs both an air dynamic bearing and a fluid dynamic bearing using oil of predetermined viscosity to minimize friction caused during initial operation and smoothly discharge static electricity generated during operation, thereby improving operating characteristics.

The present invention will now be described more fully with reference to the accompanying drawings, in which preferred embodiments of the invention are shown.

Referring to FIG. 2 illustrating a motor according to an embodiment of the present invention, a rotor is rotatably supported on a stator by bearing means.

The bearing means includes a fluid dynamic bearing, which generates a fluid dynamic pressure by forming an oil gap between the rotor and the stator such that oil is accommodated in the oil gap, an air dynamic bearing, which generates an air dynamic pressure by forming an air gap between the rotor and the stator such that air is introduced into the air gap.

The stator is constituted by a housing **100**, a sleeve **120** fixed to a central portion of the housing **100** and having an axial hole formed at a central portion thereof, and a core **130** fixed around the central portion of the housing **100** and having a coil wound around it. The sleeve **120** is fixed to a cover block **180** (describes later), and the cover block **180** is press-fitted into the central portion of the housing **100**.

The rotor is constituted by a shaft **140** rotatably inserted into the axial hole of the sleeve **120**, and a hub **150** fixed to an upper end portion of the shaft **140** and having a downwardly extending portion to an inner surface of which a magnet **160** generating an electromagnetic force due to an interaction with the core **130** is attached.

The fluid dynamic bearing is formed between the axial hole of the sleeve **120** and the shaft **140**, and the air dynamic bearing is formed between an inner circumferential surface of the hub **150** and an outer circumferential surface of the sleeve **120**.

The fluid dynamic bearing and the air dynamic bearing will now be explained in further detail.

As shown in FIGS. 2 and 8, the motor of the present embodiment further includes circular upper and lower thrust plates **171** and **172** respectively fixed to upper and lower portions of the shaft **140**, and receiving grooves **121** and **122** formed on an inner portion of the sleeve **120** to accommodate the upper and lower thrust plates **171** and **172**.

Further, an inwardly extending hollow flange **101** is formed at the central portion of the housing **100** and has an outer circumferential surface to which the core **130** is fixed.

5

The cover block **180** is inserted into a hollow space of the flange **101** to support a lower end portion of the shaft **140**, the lower thrust plate **172**, and a lower end portion of the sleeve **120**.

Flow grooves **141** and **142** are formed on upper and lower portions of an outer circumferential surface of the shaft **140** to generate a fluid dynamic pressure using injected oil. Here, flow grooves may be formed on the inner portion of the sleeve **120** corresponding to the flow grooves **141** and **142** to induce a fluid dynamic pressure.

Referring to FIGS. **2** and **6**, a hydrodynamic pressure cover **190** is disposed on an upper end of the inner portion of the sleeve **120** to increase an inner pressure of a journal portion and prevent oil leakage. The hydrodynamic pressure cover **190** is coupled to an upper end portion of an inner surface of the sleeve **120** to form an oil gap with a top surface of the upper thrust plate **171** and has a plurality of inclined grooves **191** formed at regular intervals on an inner portion thereof.

When the shaft **140** rotates, since oil is guided toward lower end portions of the inclined grooves **191** of the hydrodynamic pressure cover **190** under a predetermined pressure, oil leakage is prevented and an internal pressure is enhanced, thereby generating a stable fluid dynamic pressure.

In the meantime, fluid passage grooves **171a** and **172a** are formed on top and bottom surfaces of each of the upper and lower thrust plates **171** and **172** to generate a hydrodynamic pressure by forming oil passages.

Further, fluid passage grooves may be formed on a bottom surface of the hydrodynamic pressure cover **190** and the sleeve **120** respectively facing the top and bottom surfaces of the upper thrust plate **171** to generate a hydrodynamic pressure by forming oil passages.

Fluid passage grooves may also be formed on the sleeve **120** and a top surface of the cover block **180** respectively facing the top and bottom surfaces of the lower thrust plate **172** to generate a hydrodynamic pressure by forming oil passages.

In the meanwhile, as shown in FIG. **7**, oil grooves **171b** and **172b** are formed on inner portions of the upper and lower thrust plates **171** and **172** to store oil and collect air bubbles between the upper and lower thrust plates **171** and **172** and the shaft **140**. Since the oil grooves **171b** and **172b** are disposed at portions where a pressure is relatively lower than portions where a fluid dynamic pressure is generated during the rotation of the shaft **140**, the oil grooves **171b** and **172b** can smoothly collect generated air bubbles.

FIG. **3** is a cross-sectional view illustrating oil flow in the direction indicated by arrows during the rotation of the shaft **140**. That is, when the shaft **140** rotates, oil dynamically converges into the flow grooves **141** and **142** of the shaft **140**, such that the flow grooves **141** and **142** have a high pressure, and an axial groove **143** formed between the upper and lower thrust plates **171** and **172**, specifically, between the flow grooves **141** and **142** of the shaft **140**, has a relatively low pressure.

Accordingly, when the shaft **140** rotates, oil moves to a higher pressure point, and generated micro air bubbles move to the upper and lower thrust plates **171** and **172** where a pressure is low to be stored in the oil grooves **171b** and **172b**.

Meanwhile, referring to FIGS. **2** and **5**, the air dynamic bearing is made by a clearance **C** of several micrometers between the outer circumferential surface of the sleeve **120** and the inner circumferential surface of the hub **150**. Herringbone air grooves **125** as formed on the outer circumferential surface of the shaft **140** are formed on the outer

6

circumferential surface of the sleeve **120** or on the inner circumferential surface of the hub **150**.

FIG. **4** is a cross-sectional view of another embodiment of an air dynamic bearing. The air dynamic bearing includes a first air dynamic bearing made by the clearance **C** between the outer circumferential surface of the sleeve **120** and the inner circumferential surface of the hub **150**, and a second air dynamic bearing made by a clearance **D** between an upper plane surface **126** of the sleeve **120** and an inner circumferential surface of the hub **150** corresponding to the upper plane surface **126** of the sleeve **120**.

The first air dynamic bearing supports the hub **150** in a radial direction on the sleeve **120** using a dynamic pressure of air introduced into the clearance **C**. The second air dynamic bearing supports the hub **150** in a thrust direction on the sleeve **120** using a dynamic pressure of air introduced into the clearance **D**. Since other elements are similar to those of the embodiment illustrated in FIG. **2**, a detailed explanation thereof will not be given.

If the core **130** employed in the motors constructed as above is turned on, the rotor constituted by the shaft **140**, the hub **150**, and the magnet **160** rotates relative to the stator constituted by the housing **100**, the sleeve **120**, and the core **130**.

Oil filled between the fixed sleeve **120** and the rotating shaft **140** converges into the flow grooves **141** and **142** to form a high pressure and a fluid dynamic bearing.

A fluid dynamic bearing in a thrust direction is formed between the upper and lower thrust plates **171** and **172** and the sleeve **120**.

The shaft **140** can rotate smoothly by virtue of the fluid dynamic bearing formed on the flow grooves **141** and **142** and the fluid dynamic bearing in the thrust direction.

Furthermore, since oil additionally flows toward the lower end portions of the inclined grooves **191** of the hydrodynamic pressure cover **190** due to the rotation of the shaft **140**, an internal pressure between the sleeve **120** and the shaft **140** increases and oil leakage is prevented.

On the other hand, oil flowing in the oil gap due to the relative rotation of the shaft **140** forms oil passages indicated by arrows as shown in FIG. **3**. That is, a relatively high pressure is generated at the flow grooves **141** and **142** of the shaft **140** to form a fluid dynamic bearing, and a relatively low pressure is generated at the axial groove **143** formed on a central side of the shaft **140** and at the upper and lower thrust plates **171** and **172** respectively positioned on upper and lower sides of the shaft **140** to collect generated micro air bubbles. At this time, the oil grooves **171b** and **172b** of the upper and lower thrust plates **171** and **172** guide the oil and the air bubbles.

In the meantime, during the operation of the motor, the fluid dynamic bearing and the air dynamic bearing operate together. That is, when the hub **150** rotates relative to the fixed sleeve **120**, air introduced into the clearances **C** and **D** forms an air dynamic pressure through the air grooves **125** such that the hub **150** is supported in a radial direction on the sleeve **120**.

Accordingly, during initial operation of the motor, dry friction between the sleeve **120** and the hub **150** that form the air dynamic bearing is prevented due to the fluid dynamic bearing around the shaft **140**, and generated static electricity can be smoothly discharged through the oil used in the fluid dynamic bearing.

On the other side, the air dynamic bearing in the present embodiment has the clearance **C** equal to that of the journal fluid dynamic bearing, and has a diameter 6 to 8 times

greater than that of the fluid dynamic bearing in order to obtain the same characteristics and load support force as the fluid dynamic bearing.

A length of the air dynamic bearing is determined to be within a range where the air dynamic bearing has no interference in the air dynamic bearing clearance C when the shaft 140 is inclined in the fluid dynamic bearing clearance on the basis of given fluid and air dynamic bearing clearances. When the length and tolerance of the air dynamic bearing are set on the basis, the following relations are obtained.

	Journal fluid dynamic bearing	Journal air dynamic bearing
Diameter	E	6~8 E
Clearance (μm)	F	1.3~1.5 F
Length	L	0.4~0.8 L

When the air dynamic bearing and the fluid dynamic bearing are formed under the above conditions, initial dry friction is prevented from occurring in the air dynamic bearing, and the air dynamic bearing has the same operating characteristics and load support force as the fluid dynamic bearing.

The motor described as above may be configured such that the elements of the rotor are exchanged with the elements of the stator. That is, the magnet 160 may be fixed to the housing 100, and the core 130 may be installed on an inner circumferential surface of the hub 150.

FIGS. 9 and 10 are cross-sectional views of motors according to other embodiments of the present invention.

In the motors illustrated in FIGS. 9 and 10, one end or both ends of a shaft are fixed. Accordingly, when a plurality of platters are mounted on a hub and rotate together with the hub, a stable operation can be achieved despite of a high load. Also, since both an air dynamic bearing and a fluid dynamic bearing using oil of predetermined viscosity are employed, friction caused during initial operation is minimized and static electricity generated during operation is smoothly discharged, thereby improving operating characteristics of the motors.

Referring to FIG. 9 illustrating a shaft fixed-type motor according to another embodiment of the present invention, a rotor is rotatably supported on a stator including a shaft 140 by bearing means. The bearing means includes a fluid dynamic bearing, which generates a fluid dynamic pressure by forming an oil gap between the rotor and the stator such that oil is accommodated in the oil gap, and an air dynamic bearing, which generates an air dynamic pressure by forming an air gap between the rotor and the stator such that air is introduced into the air gap.

The stator includes a housing 100 fixed to a lower fixed body 310 and having an inner central portion to which a core 130 with a coil wound around it is fixed, a fixed block 185 having one end fixed to a center of the housing 100 and also having other end on which a coupling groove 185a is formed, the shaft 140 disposed at a center of the coupling groove 185a and having a lower end fixed to the fixed block 185, and circular first and second thrust plates 171 and 172 respectively fixed to upper and lower portions of the shaft 140 and forming fluid dynamic bearing surfaces between the first and second thrust plates 171 and 172 and a sleeve 120 (described later).

The rotor includes the sleeve 120 rotatably coupled to the shaft 140 to form an oil gap and a fluid dynamic bearing

with the shaft 140 and also rotatably coupled to the coupling groove 185a, a hub 150 having a central portion coupled to the sleeve 120 to rotate together with the sleeve 120 and also having a downwardly extending portion to an inner surface of which a magnet 160 generating an electromagnetic force due to an interaction with the core 130 is attached, the hub 150 forming an air gap C between the hub 150 and an outer surface of the fixed block 185 and an air gap D between the hub 150 and a top surface of the fixed block 185 to form an air dynamic bearing for generating an air dynamic pressure, and an upper end cap 210 fixed to an upper end portion of the sleeve 120 and rotatably supported on an upper end of the shaft 140.

Reference numeral 220 denotes a lower end cap fixed to the shaft 140. Flow grooves (not shown) may be formed on an outer circumferential surface of the lower end cap 220 to generate a fluid dynamic pressure between the lower end cap 220 and the sleeve 120.

The fluid dynamic bearing is formed between an axial hole of the sleeve 120 and the shaft 140, and the air dynamic bearings are formed between the outer surface of the fixed block 185 and an inner circumferential surface of the hub 150 and between the top surface of the fixed block 185 and the inner circumferential surface of the hub 150.

The sleeve 120 and the hub 150 are supported in a radial direction due to a dynamic pressure of air introduced into the air gap C, and the sleeve 120 and the hub 150 are supported in a thrust direction due to a dynamic pressure of air introduced into the air gap D.

In the meanwhile, referring to FIG. 10 illustrating a motor according to another embodiment of the present invention, both end portions of the shaft 140 are fixed such that upper and lower end portions of the shaft 140 are respectively fixed to upper and lower fixed bodies 310 and 320. Since other elements of the motor illustrated in FIG. 10 are similar to those of the motor illustrated in FIG. 9, a detailed explanation will not be given.

In the shaft-fixing type motors illustrated in FIGS. 9 and 10, since the shaft 140, which has a smaller diameter, a shorter length, and a less stiffness than other components, is used as a fixed body, and hub 150 on which a plurality of platters 400 are mounted is used as a rotating body, vibration or the like caused by stiffness reduction is prevented. Further, since the shaft 140 is used as the fixed body, stiffness is increased and the plurality of platters 400 can be mounted, making it possible to record a great amount of information.

If the core 130 employed in the motors described with reference to FIGS. 9 and 10 is turned on, the rotor constituted by the hub 150 and the sleeve 120 rotates relative to the stator constituted by the housing 100, the fixed block 185, the core 130, and the shaft 140.

Oil filled between the fixed shaft 140 and the rotating sleeve 120 converges into flow grooves (not shown) to form a high pressure and a fluid dynamic bearing.

A fluid dynamic bearing in a thrust direction is formed between the upper and lower thrust plates 171 and 172 and the sleeve 120.

The shaft 140 can smoothly rotate by virtue of the fluid dynamic bearing formed on the flow grooves (not shown) and the fluid dynamic bearing in the thrust direction.

On the other side, when the motor operates, the fluid dynamic bearing and the air dynamic bearing operate together. That is, when the hub 150 rotates relative to the fixed shaft 140, air introduced into the air gaps C and D forms an air dynamic pressure through air grooves (not shown), such that the hub 150 is supported in a radial direction or a thrust direction on the fixed block 185.

Accordingly, during initial operation of the motor, dry friction between the fixed block **185** and the hub **150** that form the air dynamic bearing is prevented due to the fluid dynamic bearing around the shaft **140**, and generated static electricity can be smoothly discharged due to the oil used in the fluid dynamic bearing.

The flow grooves and the air grooves have a herringbone or spiral shape.

As described above, the motor according to the present invention has the following advantages.

First, since both the fluid dynamic bearing and the air dynamic bearing are employed, dry friction between the rotor and the stator is minimized during the operation of the motor and operating characteristics of the motor is improved. Second, since the static electricity generated due to air friction in the clearance of the air dynamic bearing is smoothly discharged, a stable operation of the motor is achieved.

Third, since the shaft **140**, which has a smaller diameter, a shorter length, and a less stiffness than other components of the motor, is used as the fixed body and the hub **150** on which the plurality of platters **400** are mounted is used as the rotating body, vibration or the like caused by stiffness reduction is prevented. In addition, since the shaft **140** is used as the fixed body, stiffness is enhanced, and thus, the plurality of platters **400** can be mounted, thereby making it possible to record a great amount of information.

While the present invention has been particularly shown and described with reference to exemplary embodiments thereof, it will be understood by those of ordinary skill in the art that various changes in form and details may be made therein without departing from the spirit and scope of the present invention as defined by the following claims.

What is claimed is:

1. A motor comprising:

a stator comprising a housing, a sleeve fixed to a central portion of the housing and having an axial hole formed at a central portion thereof, and a core fixed around the central portion of the housing and having a coil wound around it; and

a rotor rotatably supported on the stator using bearing means, the rotor comprising a shaft rotatably inserted into the axial hole, and a hub coupled to an upper end portion of the shaft and having a downwardly extending portion to an inner surface of which a magnet generating an electromagnetic force due to an interaction with the core is attached, wherein the fluid dynamic bearing generates a fluid dynamic pressure by forming an oil gap between the axial hole of the sleeve and the shaft such that oil is accommodated in the oil gap; wherein the sleeve has flow grooves formed on an inner circumferential surface thereof, and the bearing means comprises:

a fluid dynamic bearing generating a fluid dynamic pressure by forming an oil gap between the rotor and the stator such that oil is accommodated in the oil gap; and

an air dynamic bearing generating an air dynamic pressure by forming an air gap between an inner circumferential surface of the hub and an outer circumferential surface of the sleeve wherein when a length of a journal fluid dynamic bearing formed between the sleeve and the shaft is L, a clearance of the journal fluid dynamic bearing is F, and a diameter of the journal fluid dynamic bearing is E, a length of a journal air dynamic bearing formed between the outer circumferential surface of the sleeve and the inner circumferential surface of the hub

ranges from 0.4 to 0.8L, a clearance of the journal air dynamic bearing ranges from 1.3 to 1.5F, and a diameter of the journal air dynamic bearing ranges from 6 to 8E.

2. The motor of claim **1**, further comprising:

circular upper and lower thrust plates respectively fixed to upper and lower portions of the shaft, and receiving grooves formed on an inner portion of the sleeve and accommodating the upper and lower thrust plates to form fluid dynamic bearing surfaces.

3. The motor of claim **2**, further comprising a hydrodynamic pressure cover rotatably coupled to the shaft and fixed to an upper end of the inner portion of the sleeve, the hydrodynamic pressure cover forming an oil gap between a top surface of the upper thrust plate and a bottom surface of the pressure cover and having a plurality of inclined grooves formed at regular intervals on an inner portion thereof.

4. The motor of claim **3**, further comprising fluid passage grooves formed on top and bottom surfaces of each of the upper and lower thrust plates to generate a hydrodynamic pressure by forming oil passages.

5. The motor of claim **3**, further comprising oil grooves formed on inner portions of the upper and lower thrust plates to store oil and collect air bubbles between the upper and lower thrust plates and the shaft.

6. The motor of claim **2**, further comprising fluid passage grooves formed on top and bottom surfaces of each of the upper and lower thrust plates to generate a hydrodynamic pressure by forming oil passages.

7. The motor of claim **2**, further comprising oil grooves formed on inner portions of the upper and lower thrust plates to store oil and collect air bubbles between the upper and lower thrust plates and the shaft.

8. The motor of claim **2**, further comprising:

an inwardly extending hollow flange formed at the central portion of the housing and having an outer circumferential surface to which the core is fixed; and

a cover block inserted into a hollow space of the flange and supporting a lower end portion of the shaft, the lower thrust plate, and a lower portion of the sleeve.

9. The motor of claim **8**, further comprising flow grooves formed on at least one of an inner circumferential surface of the sleeve and an outer circumferential surface of the shaft to generate a fluid dynamic pressure by guiding oil and form the fluid dynamic bearing.

10. The motor of claim **8**, further comprising air grooves formed on at least one of the inner circumferential surface of the hub and the outer circumferential surface of the sleeve to generate an air dynamic pressure by guiding introduced air and form the air dynamic bearing.

11. The motor of claim **1**, further comprising air grooves formed on at least one of the inner circumferential surface of the hub and the outer circumferential surface of the sleeve to generate an air dynamic pressure by guiding introduced air and form the air dynamic bearing.

12. The motor of claim **1**, wherein the air dynamic bearing comprises:

a first air dynamic bearing generating an air dynamic pressure in a clearance between the outer circumferential surface of the sleeve and the inner circumferential surface of the hub to support the hub in a radial direction; and

a second air dynamic bearing generating an air dynamic pressure in a clearance between an upper plane surface of the sleeve and an inner circumferential surface of the hub corresponding to the upper plane surface to support the hub in a thrust direction.

11

13. A motor comprising:
 a stator; and
 a rotor, including a shaft having flow grooves formed on
 an outer circumferential surface thereof, the rotor rotat-
 ably supported on the stator using bearing means, 5
 wherein the bearing means comprises:
 a fluid dynamic bearing generating a fluid dynamic
 pressure by forming an oil gap between the rotor and
 the stator such that oil is accommodated in the oil
 gap; and 10
 an air dynamic bearing generating an air dynamic
 pressure by forming an air gap between an inner
 circumferential surface of the hub and an outer
 circumferential surface of the sleeve wherein when a
 length of a journal fluid dynamic bearing formed 15
 between the sleeve and the shaft is L, a clearance of
 the journal fluid dynamic bearing is F, and a diameter
 of the journal fluid dynamic bearing is E, a length of
 a journal air dynamic bearing formed between the
 outer circumferential surface of the sleeve and the 20
 inner circumferential surface of the hub ranges from
 0.4 to 0.8L, a clearance of the journal air dynamic
 bearing ranges from 1.3 to 1.5F, and a diameter of the
 journal air dynamic bearing ranges from 6 to 8E.
14. A motor comprising: 25
 a stator comprising a housing, a sleeve fixed to a central
 portion of the housing and having an axial hole formed
 at a central portion thereof, and a core fixed around the
 central portion of the housing and having a coil wound
 around it; and 30
 a rotor rotatably supported on the stator using bearing
 means, the rotor comprising a shaft rotatably inserted
 into the axial hole, and a hub coupled to an upper end

12

- portion of the shaft and having a downwardly extend-
 ing portion to an inner surface of which a magnet
 generating an electromagnetic force due to an interac-
 tion with the core is attached, wherein the fluid
 dynamic bearing generates a fluid dynamic pressure by
 forming an oil gap between the axial hole of the sleeve
 and the shaft such that oil is accommodated in the oil
 gap, wherein the bearing means comprises:
 a fluid dynamic bearing generating a fluid dynamic
 pressure by forming an oil gap between the rotor and
 the stator such that oil is accommodated in the oil
 gap; and
 an air dynamic bearing generating an air dynamic
 pressure by forming an air gap between an inner
 circumferential surface of the hub and an outer
 circumferential surface of the sleeve; and
 wherein flow grooves are formed on at least one of an
 inner circumferential surface of the sleeve and an outer
 circumferential surface of the shaft and an axial groove
 is formed in an outer circumferential surface of the
 shaft and wherein when a length of a journal fluid
 dynamic bearing formed between the sleeve and the
 shaft is L, a clearance of the journal fluid dynamic
 bearing is F, and a diameter of the journal fluid dynamic
 bearing is E, a length of a journal air dynamic bearing
 formed between the outer circumferential surface of the
 sleeve and the inner circumferential surface of the hub
 ranges from 0.4 to 0.8L, a clearance of the journal air
 dynamic bearing ranges from 1.3 to 1.5F, and a diam-
 eter of the journal air dynamic bearing ranges from 6 to
 8E.

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