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**Kudo**

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(54) **SEMICONDUCTOR DEVICE AND AN INFORMATION MANAGEMENT SYSTEM THEREOF**

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(51) **Int. Cl.**<sup>7</sup> ..... **G06K 7/10**

(52) **U.S. Cl.** ..... **235/462.11; 235/462.01; 235/900**

(58) **Field of Search** ..... 235/462.01, 462.1, 235/462.11, 385, 467, 492, 900, 325

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(57) **ABSTRACT**

Individual two-dimensional barcodes **30**, **91** and **173** are provided for individual chips **31** arrayed on a wafer **50**, individual lead frames **93** to each of which chips **92** are bonded and individual packaged products **171** constituted of resin sealed semiconductor chips based upon chip ID information to enable information management to be implemented separately for individual chips **31**, individual frames **93** and individual chip products **171**. Thus, a higher degree of efficiency and a higher degree of accuracy in the information management for semiconductor devices are achieved in all processes of semiconductor production including the individual manufacturing processes, the physical distribution process, the shipping process and the claim handling process.

**22 Claims, 16 Drawing Sheets**

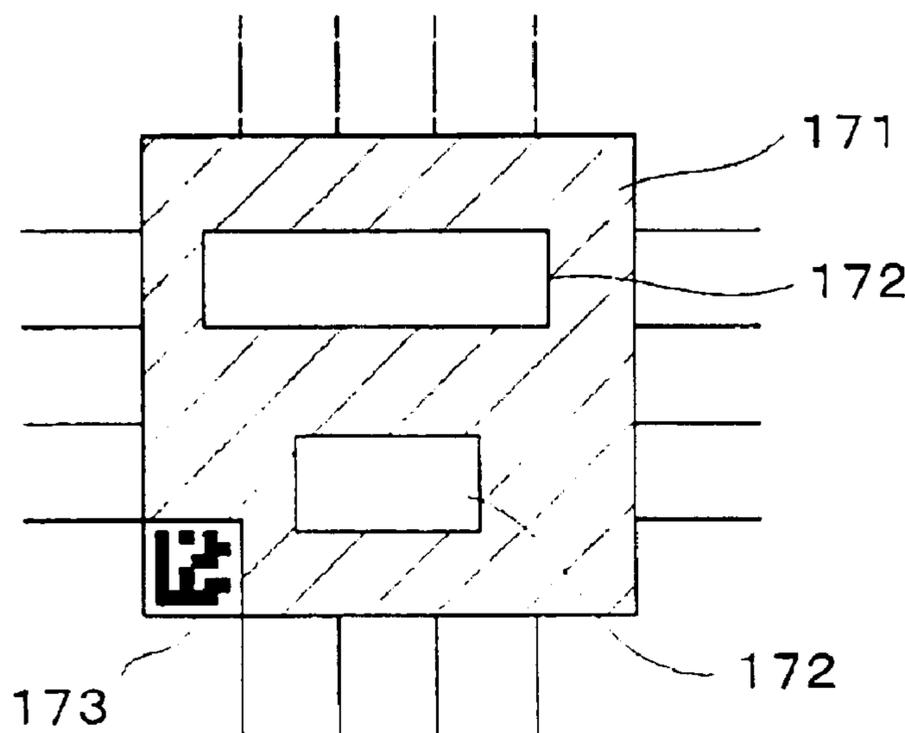


FIG. 1

10

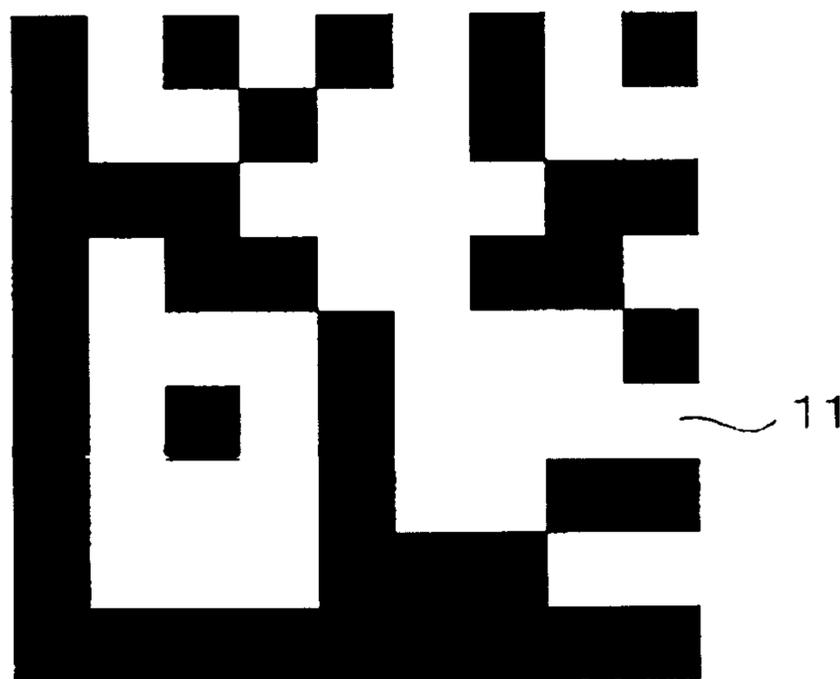


FIG. 2

20



FIG. 3

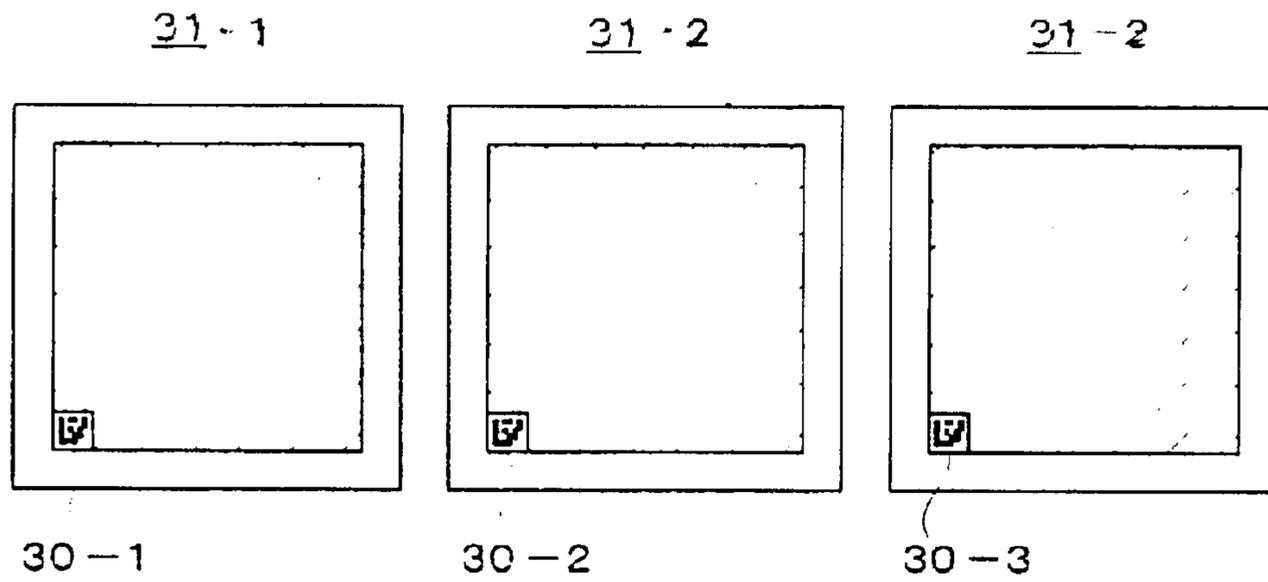


FIG. 4

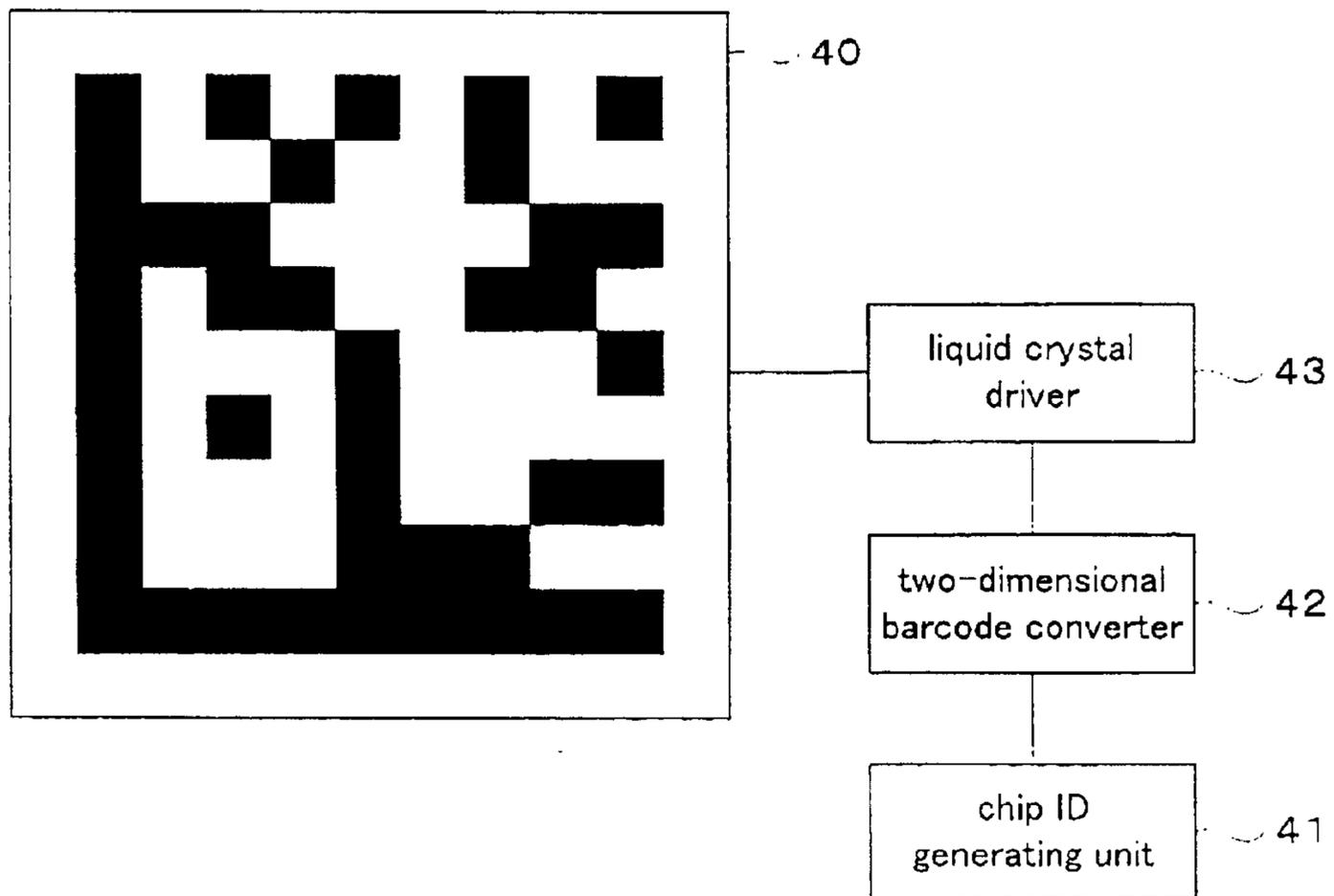


FIG. 5

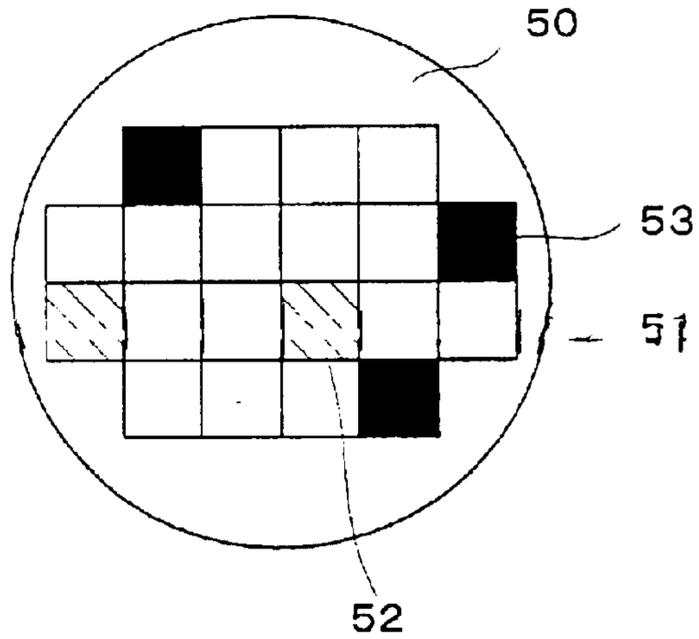


FIG. 6

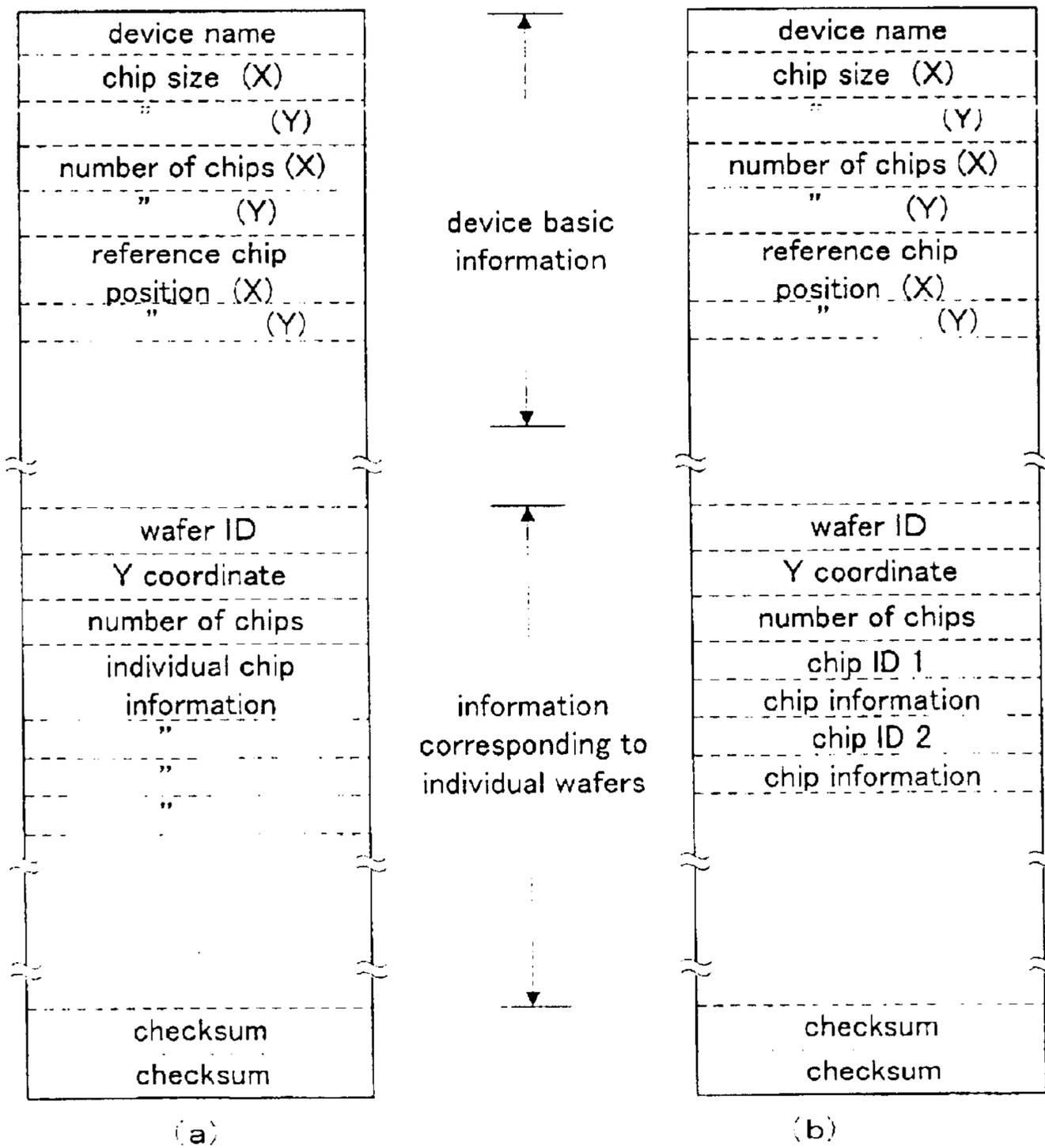


FIG. 7

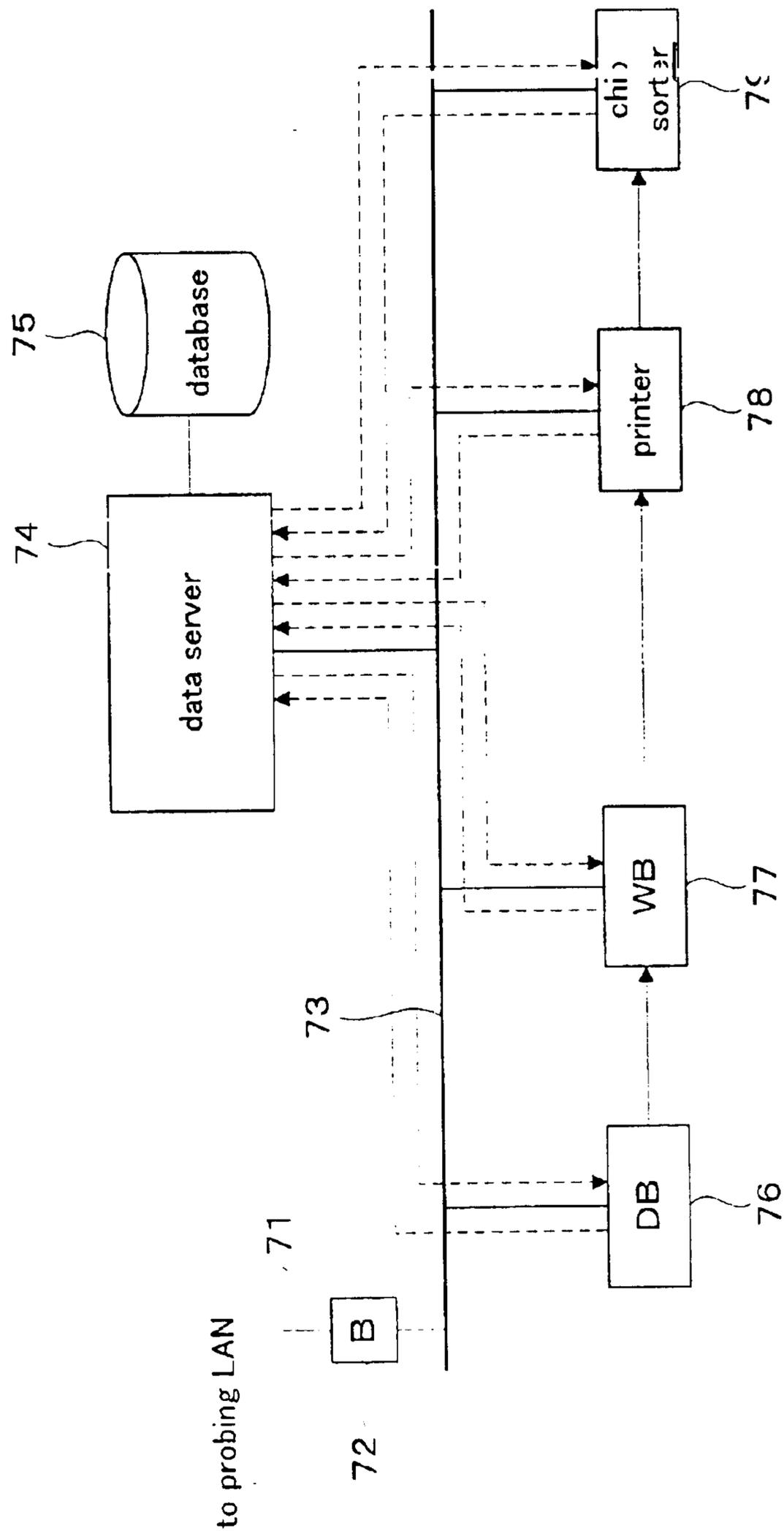


FIG. 8

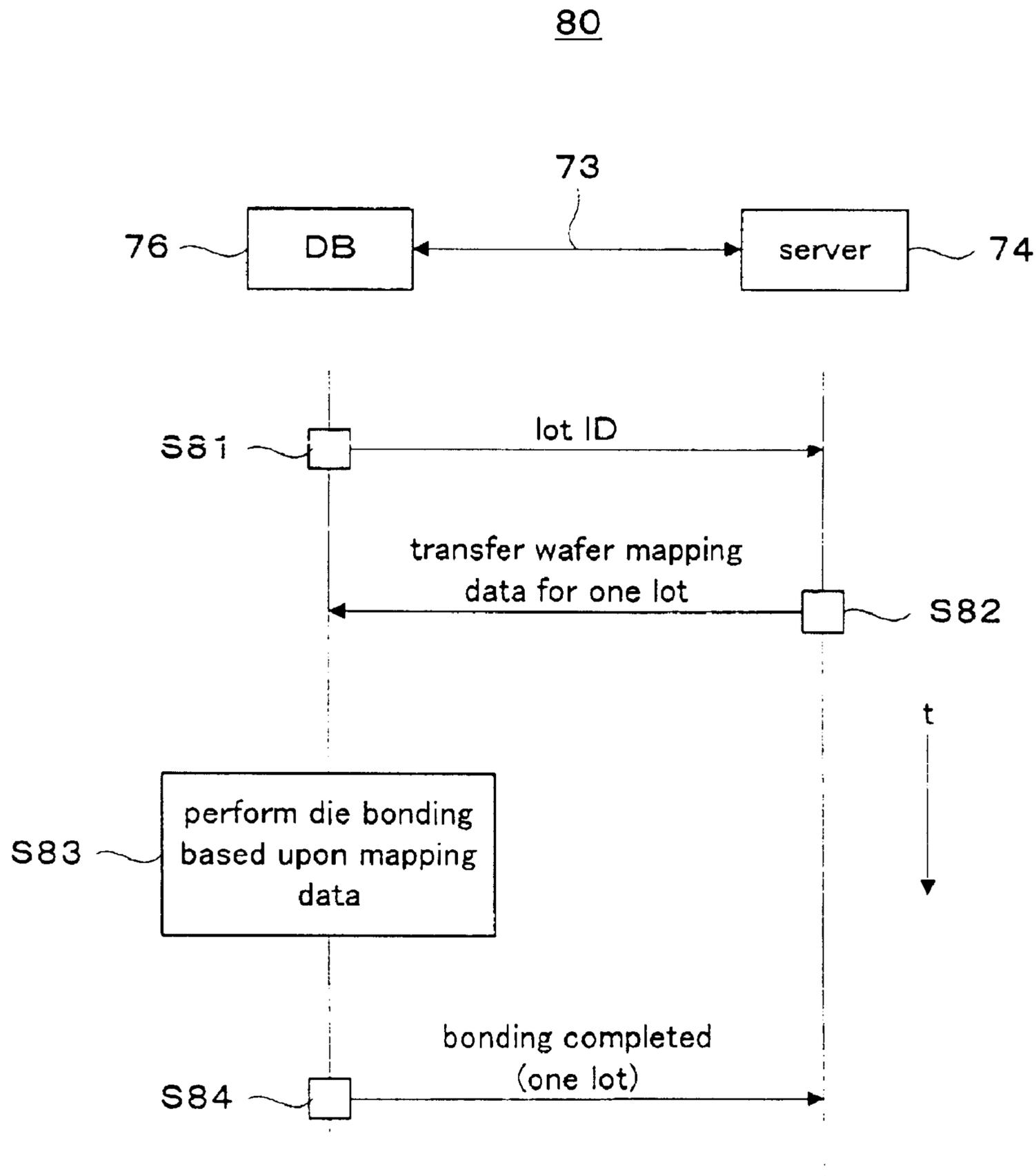


FIG. 9

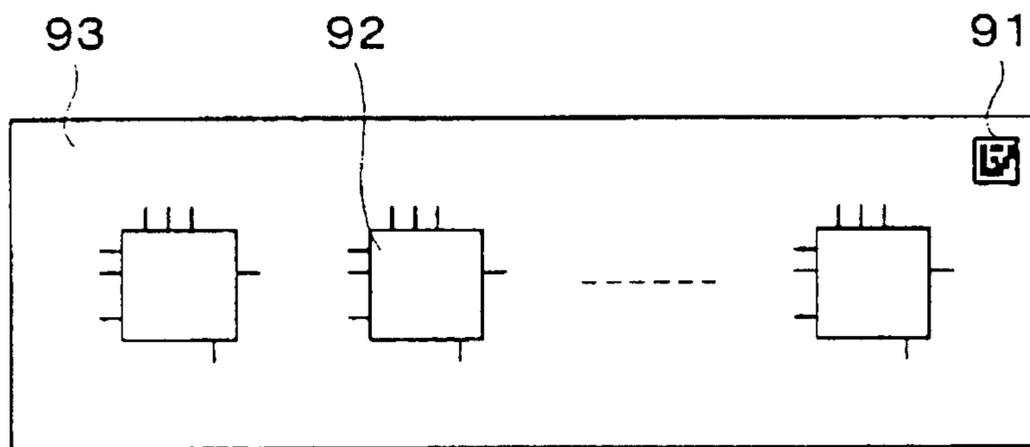


FIG. 11

frame ID
number of chips
chip ID 1
chip ID 2
⋮
chip ID N

FIG. 10

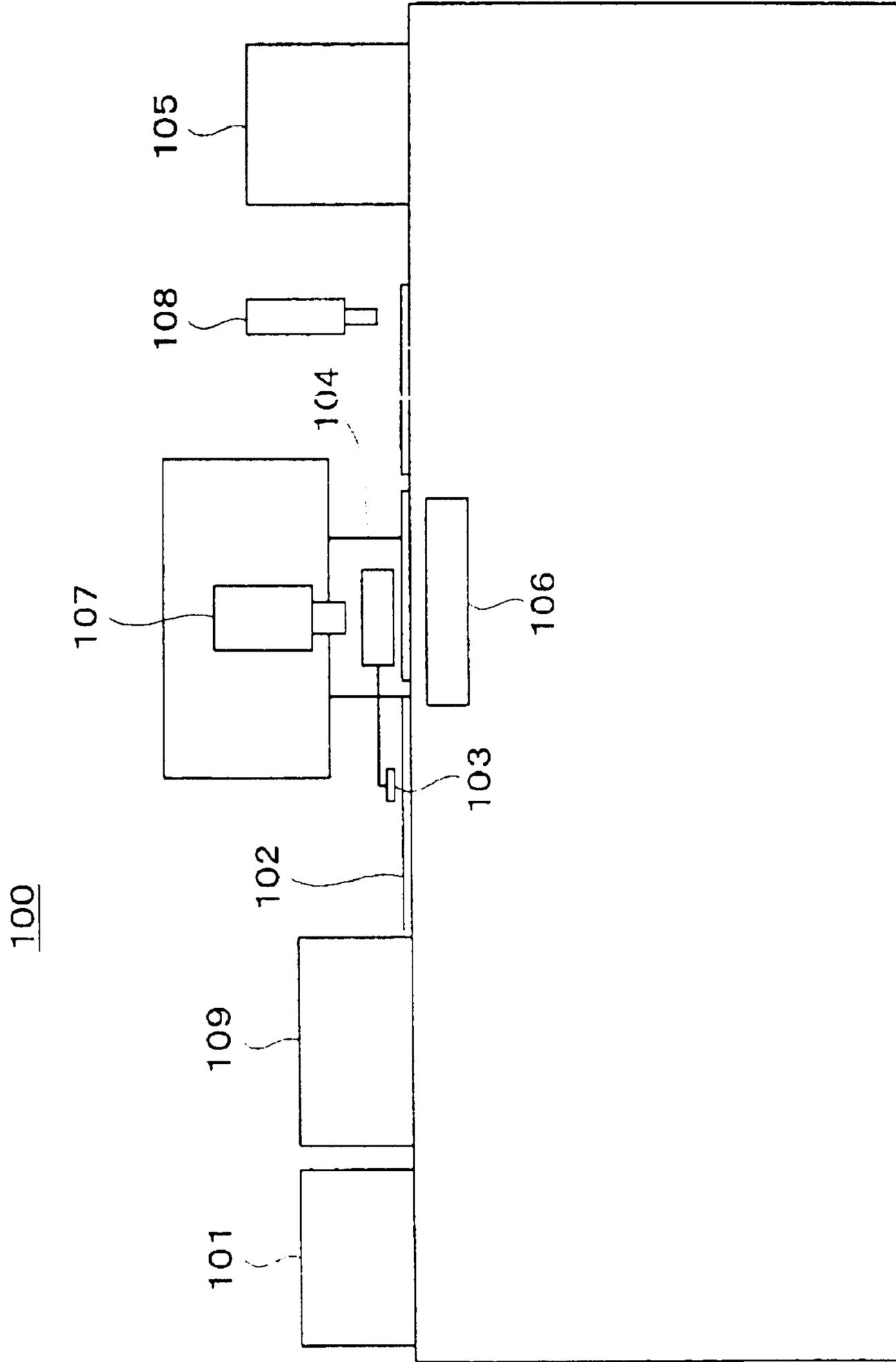


FIG. 12

product code						** ** *
wafer process flow No.						** ** *
probing category code						**
chip ID	** ** *					
process	device type	manufacturing conditions	processing date	processig device	collected data	
die bonding	** ** *	bonding conditions * * *	* * * *	* *	* * *	
wire bonding	** ** *	wiring pattern * * *	* * * *	* *	* * *	
printing	** ** *	printing pattern * * *	* * * *	* *	* * *	

FIG. 13

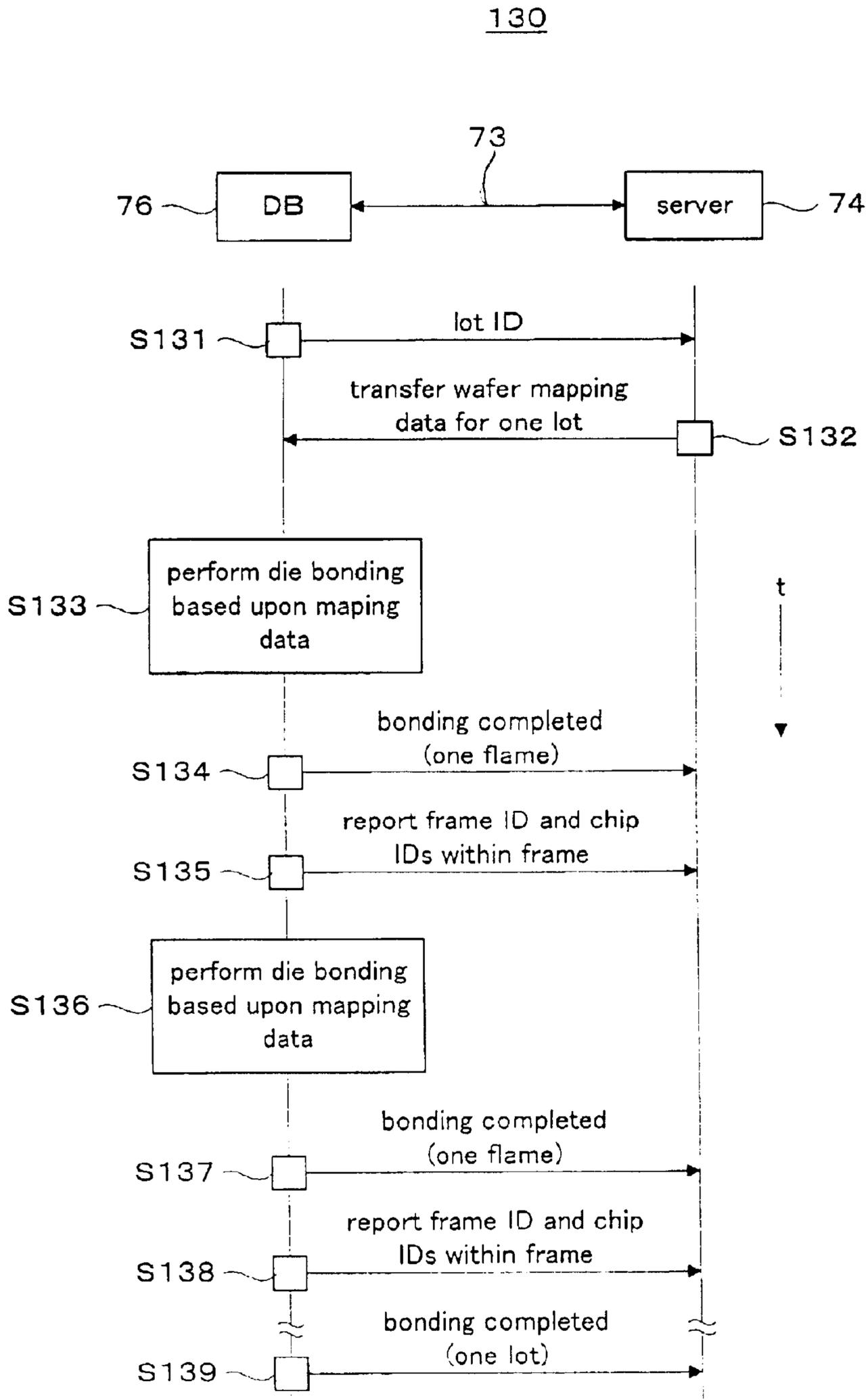


FIG. 14

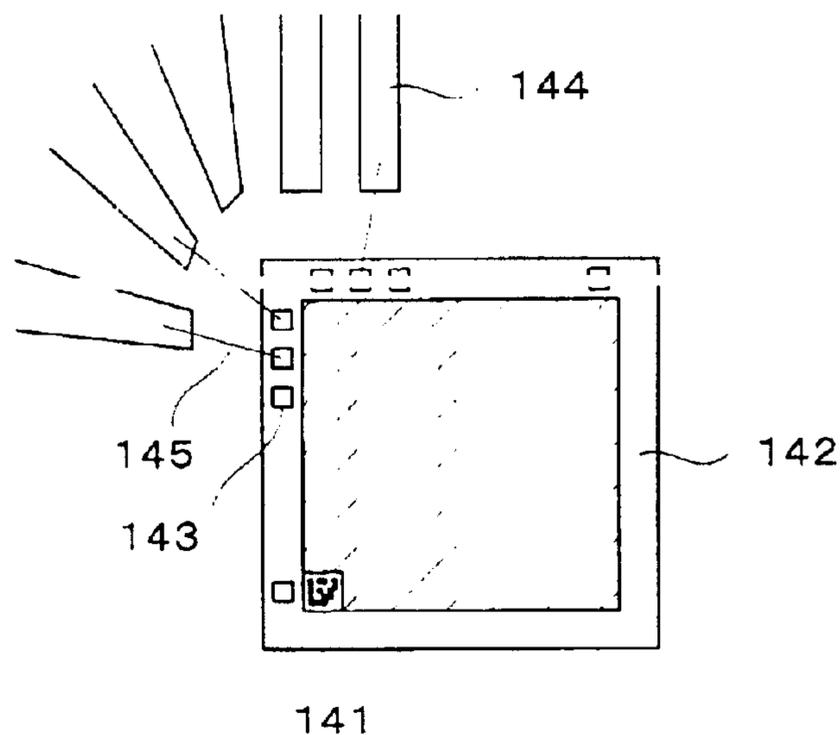


FIG. 15

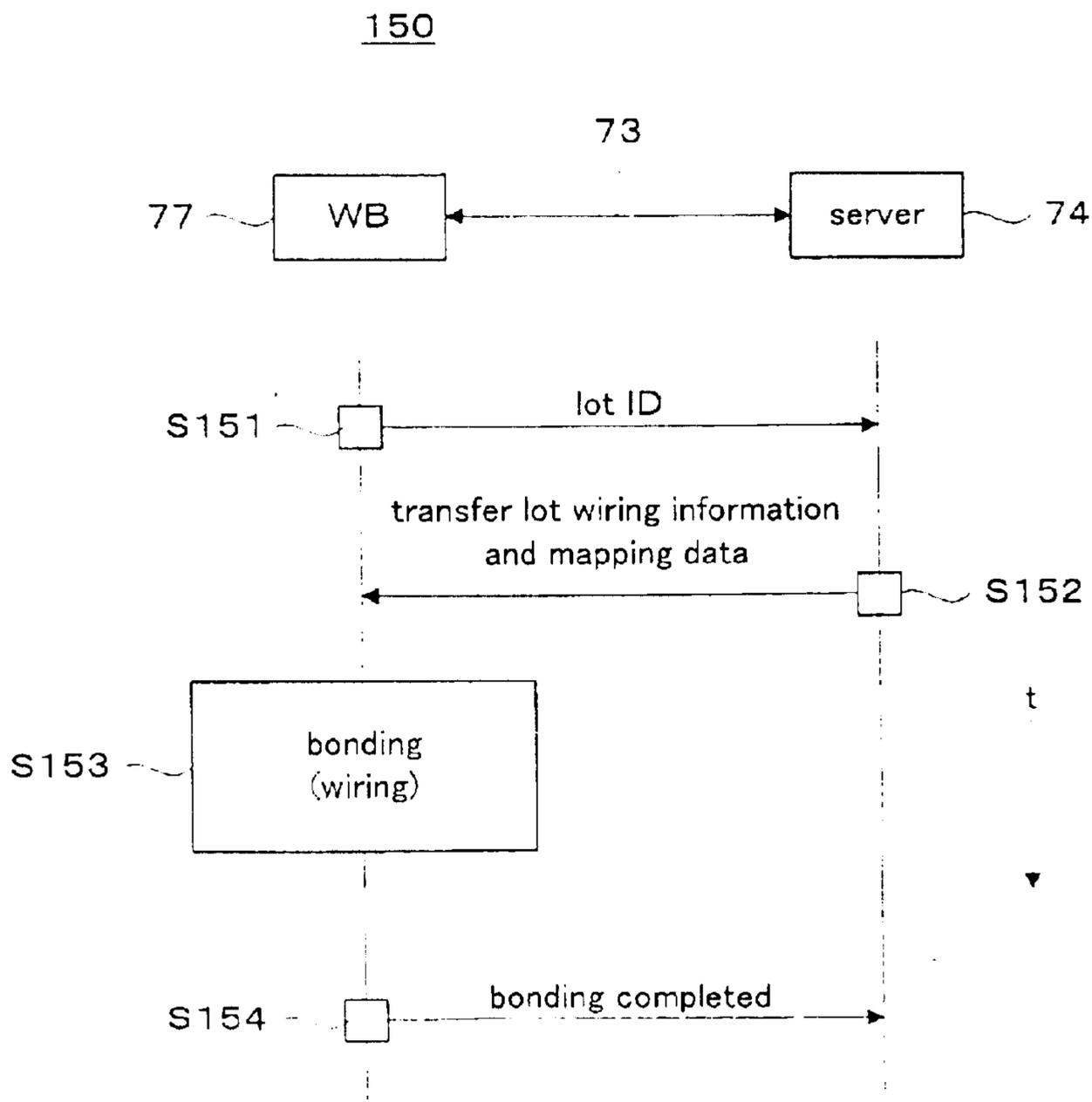


FIG. 16

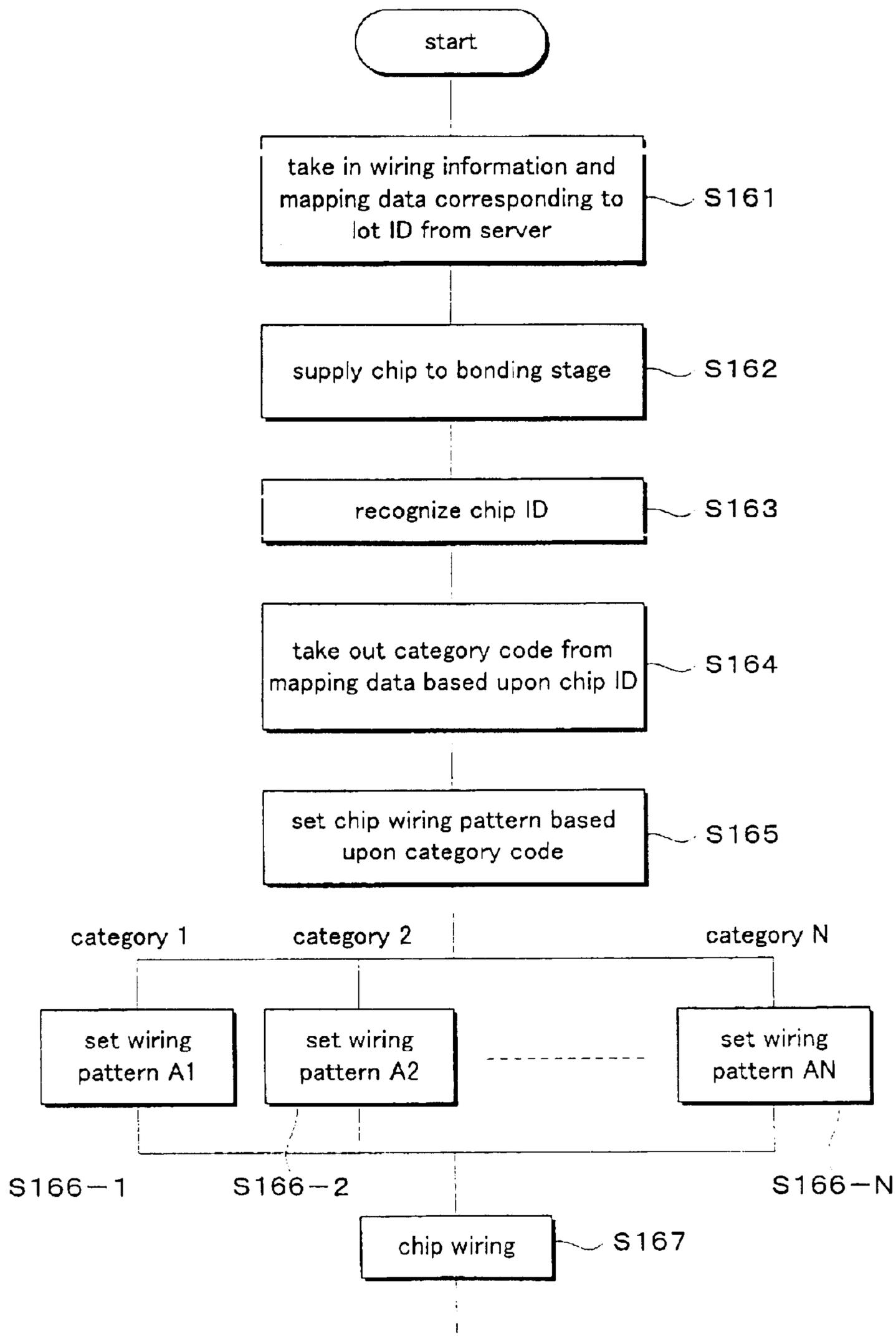


FIG. 17

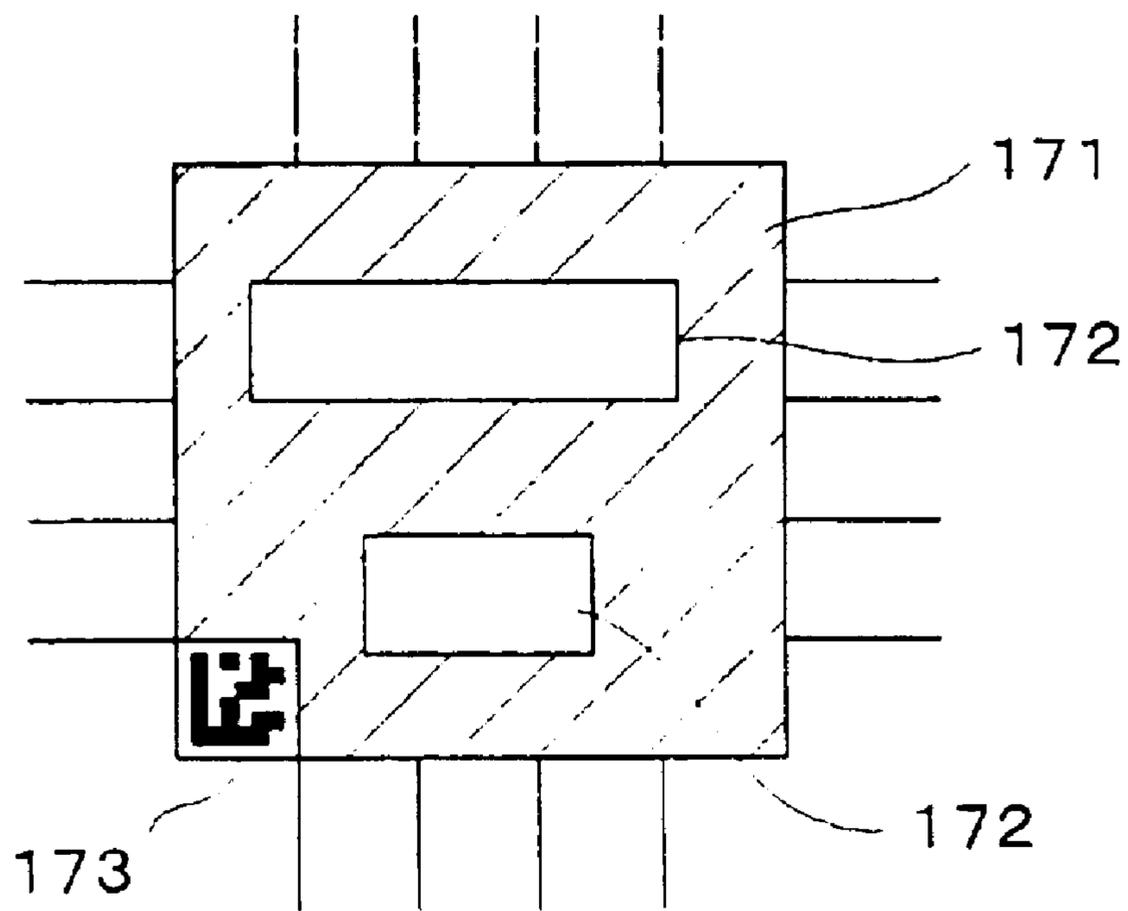


FIG. 18

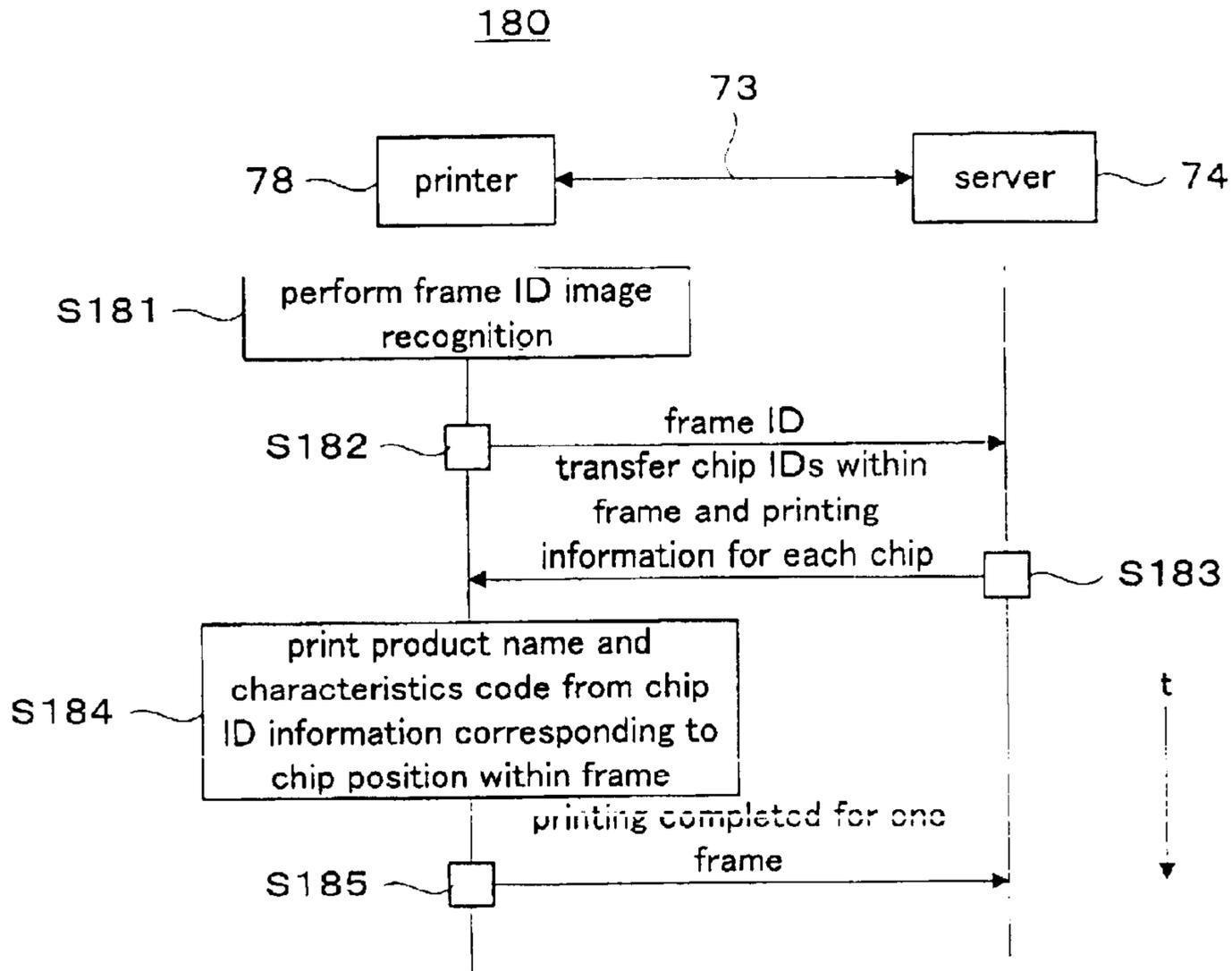


FIG. 19

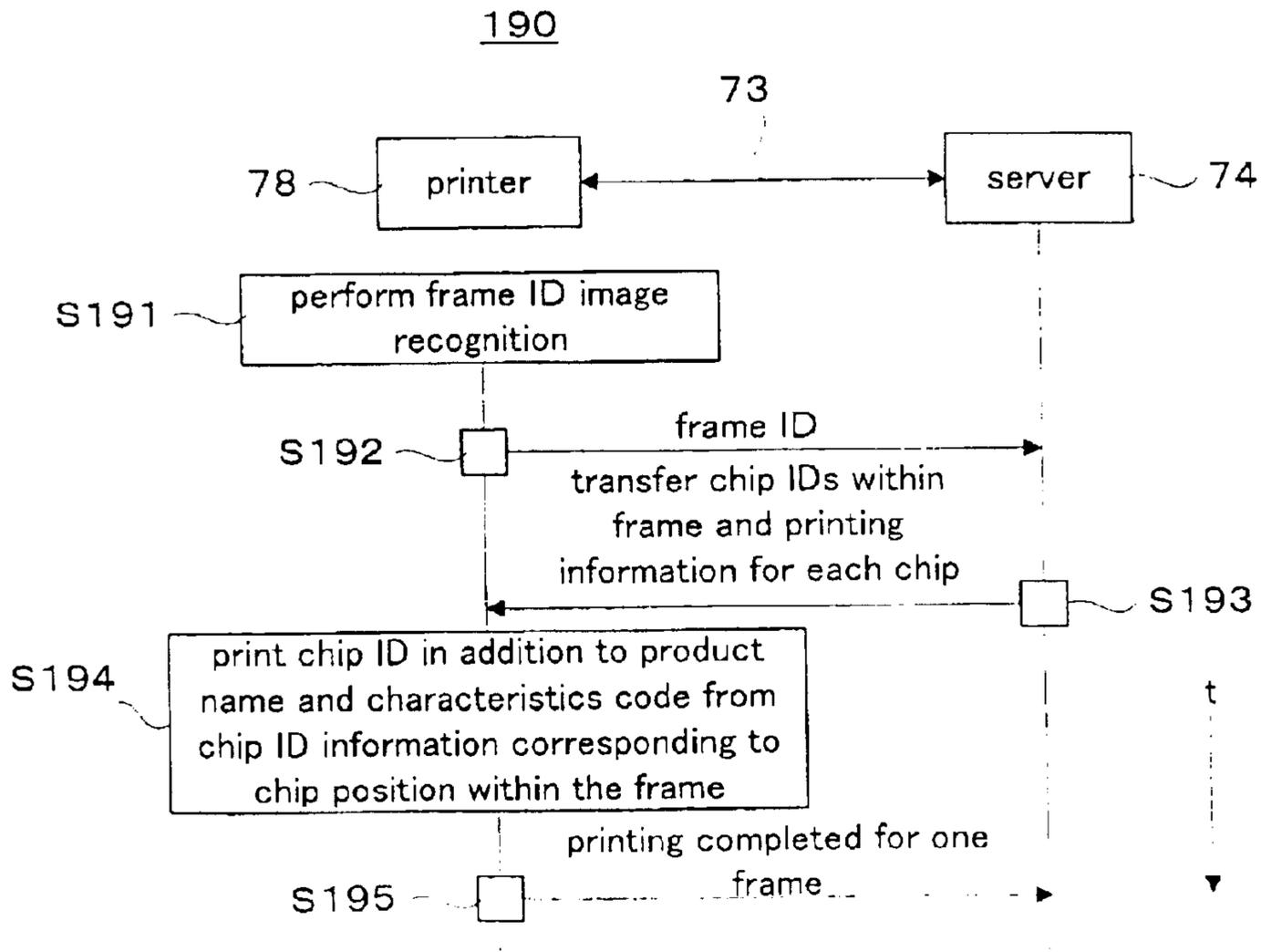


FIG. 20

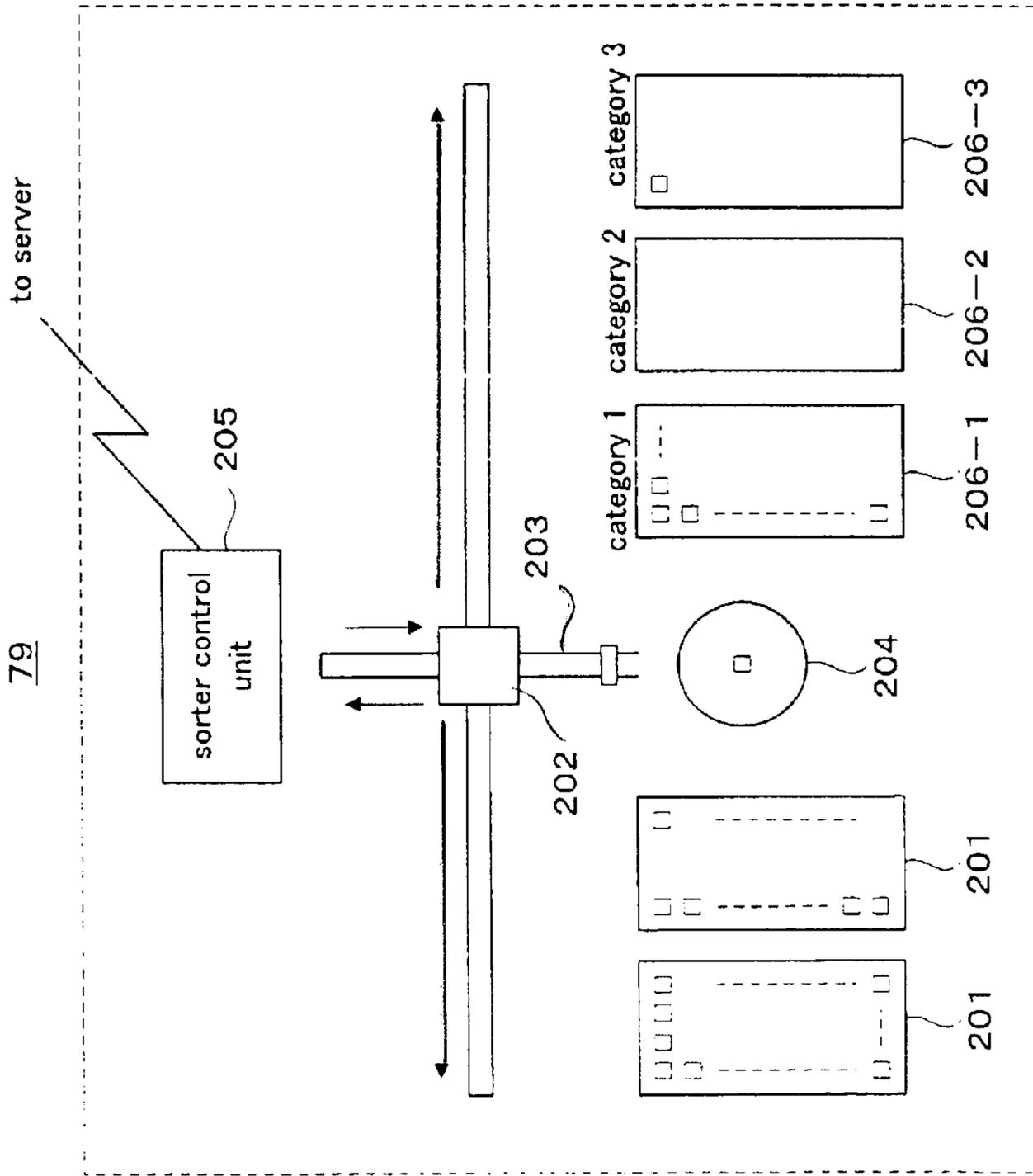


FIG. 21

Chip ID information table

1. wafer process processing history information
2. assembly process processing history information
3. text data  *probing  *chip status

FIG. 22

Chip ID information table

1. wafer process processing history information
2. assembly process processing history information
3. text data  *probing  *chip status
4. shipping information  shipping destination packaging status shipping data
5. post-shipment field claim information  claim history

## SEMICONDUCTOR DEVICE AND AN INFORMATION MANAGEMENT SYSTEM THEREOF

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The present invention relates to a semiconductor device and an information management system for this semiconductor device, and in particular, it relates to a semiconductor device and an information management system therefor that achieve implementation of efficient and accurate information management with regard to the production processes for manufacturing the semiconductor device by utilizing a two-dimensional bar code pattern.

#### 2. Description of the Related Art

A manufacturing method for manufacturing semiconductor devices normally consists of an extremely large number of processes. In a typical manufacturing method for producing semiconductor devices, first, during the wafer processing process, a photolithography step, an etching step, a washing step and the like are performed repeatedly on the surface of the wafer to form the required semiconductor chips. Next, testing for a pass/fail assessment of the individual chips formed on the wafer is performed using a probe apparatus to obtain mapping data, and then it is sent to the wafer assembly process. During the wafer assembly process, first, the wafer is divided into individual dies in a dicing step. Next, good dies are picked up in conformance with the mapping data and are mounted on a lead frame in a bonding step. Then, in a wire bonding step, the connection electrodes and the lead-out terminals for the semiconductor chips are connected through wire bonding. After that, in the packaging process, mold forming is performed on the semiconductor chips using a thermosetting resin and specific information is marked on the surface of the package to complete the semiconductor device.

As explained above, an extremely large number of complicated processes must be implemented to complete the semiconductor device, and it is necessary to implement accurate information management in regard to the information on the semiconductor product in the individual processes. In semiconductor manufacturing methods in the prior art, the management of information on the semiconductor devices as they are distributed throughout the processes is relatively easy since the main focus of the manufacturing methods in the prior art is to mass produce semiconductor devices with the same specifications to take advantage of large scale production. In other words, since, in the semiconductor manufacturing methods in the prior art, semiconductor devices processed through the same manufacturing system are distributed through the processes as one lot unit, each lot is normally processed under the same conditions, making information management relatively easy.

However, in recent years, as semiconductor devices have come to be used widely in general consumer products and industrial parts, great market demand for many different types of semiconductor devices produced in small quantities, such as ASIC (application specific integrated circuits) and SOS (system on silicon) has arisen. Quantity-wise, one wafer may sometimes assure a sufficient quantity to produce a plurality of types of such semiconductor devices for specific applications.

At the same time, there are situations in which products can be shipped as long as a portion of the chips are good, as in the case of large capacity memory chips. Thus, it is

necessary to implement information management separately for the individual chips within a given wafer.

For this purpose, in semiconductor manufacturing methods in the prior art, the physical distribution of semiconductor devices throughout various processes is managed by marking ID information, such as numerals and alphabetical characters, on the surface of semiconductor chips on the wafer or on a semiconductor package that is sealed with resin. However, there is a limit to the quantity of information that can be recorded using alphanumeric characters. Furthermore, it is necessary to perform edge recognition processing when reading alphanumeric characters, which is difficult. There is an added problem with this method, in that it is vulnerable to dirt and scarring.

Alternatively, since a read operation can be performed with ease by employing an optical apparatus, various types of information are recorded by utilizing one-dimensional code patterns in the inter-process physical distribution of semiconductor devices in some semiconductor manufacturing methods. However, there is a limit to the quantity of information that can be recorded in a one-dimensional code pattern per unit area, and since the area occupied by the one-dimensional code pattern must increase for a larger quantity of information to be carried, information management using one-dimensional code patterns will not always be sufficient in a semiconductor devices with only limited space available for recording information are handled.

Furthermore, in the prior art, since it is sometimes difficult to make the various types of ID information provided at a semiconductor package correspond to information related to individual chips sealed in the semiconductor package, there is a concern that information management in a semiconductor manufacturing method for producing many different types of products in small quantities cannot be implemented fully.

### OBJECTS AND SUMMARY OF THE INVENTION

An object of the present invention, which has been completed by addressing the problems discussed above related to information management implemented for semiconductor devices in the inter-process physical distribution in semiconductor manufacturing methods in the prior art, is to provide a new and improved semiconductor device and an information management system, with which information management can be implemented separately for individual chips arrayed on a wafer, individual lead frames to which semiconductor chips are bonded or individual packaged products of semiconductor chips that are sealed in resin.

Another object of the present invention is to provide a new and improved semiconductor device and an information management system therefor that achieve efficient and accurate inter-process physical distribution in a semiconductor manufacturing processes by recording various types of information in the limited, minute space available on the semiconductor device.

Yet another object of the present invention is to provide a new and improved semiconductor device and an information management system therefor that achieve a higher degree of efficiency and accuracy in the inter-process physical distribution in semiconductor manufacturing processes by making information on individual chips arrayed on a wafer, information on individual lead frames to which semiconductor chips are bonded and information on individual packaged products of semiconductor chips that are sealed in resin correspond to one another.

Yet another object of the present invention is to provide a new and improved semiconductor device and an information management system therefor with which ID information provided on individual chips, individual lead frames and individual packaged chip products can be obtained by employing a relatively inexpensive industrial optical apparatus and highly reliable information can be obtained even when dirt and scarring are present.

Yet another object of the present invention is to provide a new and improved semiconductor device and an information management system therefor with which it is possible to provide improved user service with respect to maintenance work on shipped products by making various types of additional information available, such as production process history information and information on claims made in the field after shipment that can be correlated with the registered product ID information.

In order to achieve the objects stated above, in a first aspect of the present invention, a semiconductor device is provided that is characterized in that a two-dimensional barcode pattern for information management is projected and exposed as chip ID information on each of the chips arrayed on the wafer surface. It is to be noted that since chip ID information is provided in the two-dimensional barcode pattern, it becomes possible to make use of chip information that is inherent to each chip.

Since the quantity of information that can be recorded per unit area of a two-dimensional code pattern is very large and recognition utilizing an optical apparatus can be implemented with ease, marking can be made on each of the chips arrayed on the wafer surface, which has not been possible in the prior art, so the information management can be easily implemented for chips on an individual basis.

In addition, as a method for marking a two-dimensional barcode pattern on each chip, projection and exposure may be implemented by employing a liquid crystal mask capable of changing transmitted patterns for different exposures to provide different chip ID information for each wafer using the same mask.

In order to achieve the objects described above, in a second aspect of the present invention, a semiconductor device is provided that is characterized in that marking is implemented with two-dimensional code patterns for information management as framed ID information on lead frames to which semiconductor chips are bonded. It is to be noted that in the frame ID information in the two-dimensional code pattern, chip positional information indicating the position of chips within the frame and the chip ID information may be included.

With this structure, the identification of chip-loaded lead frames which, in the prior art, cannot be visually distinguished from one another, is facilitated and, at the same time, individual chips bonded inside a frame can be distinguished from one another by reading out the frame ID information employing an appropriate optical apparatus.

In order to achieve the objects described above, in a third aspect of the present invention, a semiconductor device that is characterized in that marking for information management is implemented with a two-dimensional code pattern as product ID information on the outer surface of a package of resin-scaled semiconductor chips. It is to be noted that in the product ID information recorded in the two-dimensional code, additional information and chip ID information corresponding to each of the resin-scaled chips can be included. With this structure, even in a state in which chips cannot be visually checked after molding, information management can be implemented for each chip.

In a fourth aspect of the present invention, an information management system for semiconductor devices that manages information regarding individual semiconductor devices separately is provided. This information management system comprises chip ID information, a read device that reads the chip ID information and a management unit that registers the chip ID information thus read and manages the individual semiconductor manufacturing processes based upon the registered chip ID information. In addition, by managing the chip ID information and the mapping data obtained through probing in correspondence to each other, the occurrence of erroneous pickup operation during die bonding can be reduced.

In a fifth aspect of the present invention, an information management system for semiconductor devices that manages information regarding individual semiconductor devices separately is provided. This information management system comprises frame ID information, a read device that reads the frame ID information thus read, and manages the individual semiconductor manufacturing processes based upon the registered frame ID information.

In a sixth aspect of the present invention, an information management system for semiconductor devices that manages information regarding individual semiconductor devices separately is provided. This information management system comprises product ID information, a read device that reads the product ID information and a management unit that registers the product ID information thus read, and manages the product shipment process based upon the registered product ID information.

As explained above, by using the chip ID information, the frame ID information and the product ID information that are coded through two-dimensional code patterns in the inter-process physical distribution during the semiconductor manufacturing processes, detailed management can be implemented for individual chips, thereby making it possible to establish a semiconductor manufacturing facility that is capable of supporting production of many different types of products in small quantities with a high degree of flexibility.

It is to be noted that relating the manufacturing process history information on individual chips to the registered product ID information or by relating the information on claims made in the field after product shipment to the registered product ID information, it is possible to pinpoint the cause of any trouble occurring during the semiconductor manufacturing processes to individual chips, and it becomes possible to offer more detailed maintenance service after shipment.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The above and other features of the invention and the concomitant advantages will be better understood and appreciated by persons skilled in the field to which the invention pertains in view of the following description given in conjunction with the accompanying drawings which illustrate preferred embodiments.

In the drawings:

FIG. 1 illustrates a schematic structure of an embodiment of a two-dimensional code pattern that may be adopted in the present invention;

FIG. 2 illustrates a schematic structure of a one-dimensional barcode in the prior art;

FIG. 3 illustrates an embodiment of a two-dimensional code pattern formed on a semiconductor chip according to the present invention;

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FIG. 4 illustrates an embodiment of the liquid crystal mask employed to project and expose a two-dimensional code pattern on a semiconductor chip according to the present invention;

FIG. 5 illustrates an array of chips of varying qualities formed on a wafer;

FIG. 6 presents examples of the mapping data tables stored in the data server, with FIG. 6 (a) presenting an example of a mapping data table in the prior art and FIG. 6 (b) presenting an example of the mapping data table according to the present invention;

FIG. 7 is a system block diagram illustrating the schematic structure of an assembly process information management system that may adopt the present invention;

FIG. 8 is a flowchart illustrating the information referencing/acquisition sequence implemented at the die bonder at the assembly process information management system shown in FIG. 7;

FIG. 9 illustrates an embodiment of a two-dimensional barcode pattern provided on a lead frame to which specific chips are bonded according to the present invention;

FIG. 10 is a block diagram illustrating the schematic structure of a die bonder that is capable of adding a two-dimensional code pattern to a lead time during the bonding step according to the present invention;

FIG. 11 illustrates an example of the chip information table prepared in regard to lead frames according to the present invention;

FIG. 12 illustrates an example of the information table storing information related to the assembly process conditions, which is prepared in the assembly process information management system according to the present invention;

FIG. 13 is a flowchart illustrating another example of the information referencing/acquisition sequence implemented at the die bonder in the assembly process information management system shown in FIG. 7;

FIG. 14 illustrates wiring bonding pads of chips with leads using a wire bonder;

FIG. 15 is a flowchart illustrating an example of the information referencing/acquisition sequence implemented at the wire bonder in the assembly process information management system shown in FIG. 7;

FIG. 16 is a flowchart illustrating the step in which the wire bonding processing is implemented while performing chip ID information recognition, when the present invention is adopted in the bonding step;

FIG. 17 illustrates a state in which character information and a two-dimensional code pattern are printed at the package;

FIG. 18 is a flowchart illustrating an example of the information referencing/acquisition sequence implemented at the printer in the assembly process information management system shown in FIG. 7;

FIG. 19 is a flowchart illustrating another example of the information referencing/acquisition sequence implemented at the printer in the assembly process information management system shown in FIG. 7;

FIG. 20 is a block diagram illustrating a schematic structure of a chip sorter which may adopt the present invention;

FIG. 21 illustrates an example of the information table in which processing history on each chip is stored according to the present invention; and

FIG. 22 illustrates an example of the information table constituted by adding shipment information and claim information to the information table shown in FIG. 21.

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## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The following is a detailed explanation of preferred embodiments of the semiconductor device and the information management system therefor according to the present invention in reference to the attached drawings.

First, in FIG. 1, an example of a two-dimensional code pattern and in particular a two-dimensional barcode pattern which may be employed in an embodiment of the present invention is shown. As shown in the figure, a two-dimensional barcode code pattern **10** is a two-dimensional pattern in which specific information can be recorded by coloring the squares **11** of a grid in black or white to form blocks that extends two-dimensionally in conformance to predetermined rules. It is to be noted that while the encoding rules for coloring the grid black and white in the two-dimensional pattern may be the same as those in the prior art, new encoding rules may be created instead. A detailed explanation of the actual method for coloring the grid black and white is omitted since it does not bear direct relevance to the contents of the present invention. However, since data error detection can be encoded as part of the encoding rules, and in that case, errors when reading two-dimensional barcode patterns recorded at individual chips, individual frames and individual resin-sealed semiconductor chips can be reduced, as detailed later.

Now, a one-dimensional barcode pattern which is used as a pattern in which various types of information can be recorded in the prior art is explained, in comparison to the two-dimensional barcode pattern adopted in the present invention.

FIG. 2 shows an example of a typical one-dimensional barcode pattern. In the figure, a one-dimensional barcode pattern is constituted of black and white parallel bars **21** having varying widths and a character string **23** constituted of characters in a typeface that can be identified through optical character recognition. However, there is a limit to the quantity of information that can be recorded per unit area of this one-dimensional barcode pattern **20**, and since the area occupied by the one-dimensional barcode pattern must increase as the quantity of information that is to be recorded in the one-dimensional barcode pattern increases, a one-dimensional barcode pattern cannot always be used as-is for information management in the semiconductor manufacturing processes in which semiconductor devices with limited available information storage space must be handled.

In contrast, the inventor of the present invention has observed that the two-dimensional barcode pattern adopted in the present invention provides the following superior features compared to the character information patterns and one-dimensional barcode patterns in the prior art.

(1) The quantity of information that can be recorded per unit area is far greater compared to what is possible in a one-dimensional barcode pattern, and since the size of the pattern can be set freely, it is suited to applications in which the available space for the pattern is limited.

(2) The pattern can be formed by employing a simple method, and it is possible to adopt various prior art technologies depending upon where the pattern is to be formed.

(3) Patterns can be identified through optical recognition with ease, and the patterns are not vulnerable to dirt, scars and the like. In addition, they assure a high degree of freedom in regard to the direction of read. Thus, the cost required in relation to the information read device can be minimized.

(4) A code for data error detection can be included in the pattern, and consequently, erroneous pattern reads can be minimized.

The inventor of the present invention has conducted focused research into the features of the two-dimensional code patterns described above, which has cumulated in the completion of the present invention, which achieves efficient and accurate information management in the inter-process physical distribution in the semiconductor manufacturing processes by utilizing two-dimensional code patterns at various stages in the semiconductor manufacturing processes.

The following is a detailed explanation of embodiments in which two-dimensional codes e.g., barcodes, according to the invention are used at various stages in the semiconductor manufacturing processes.

#### 1. Embodiment Adopted in the Wafer Process

In this embodiment in the wafer process two dimensional code patterns **30** as chip ID information, i.e., two-dimensional code patterns **30-1**, **30-2** and **30-3**, are recorded at specific positions (lower left positions in the figure, for instance) of individual chips **31-1**, **31-2**, and **31-3** respectively formed in each wafer, as shown in FIG. 3. The chip ID information may be recorded during the photolithography step for wiring that is implemented near the end of the wafer process, for instance, by projecting and exposing the two-dimensional code pattern corresponding to the chip ID information at the specific position of each chip during projection and exposure.

FIG. 4 shows an embodiment of the liquid crystal mask that is employed to project and expose the chip ID information on each chip. This liquid crystal mask **40** is capable of changing the liquid crystal arrangement of the individual grid squares to render a light-transmitting/light-blocking pattern corresponding to the two-dimensional code pattern on the mask surface. In a chip ID generating unit **41**, chip ID information such as the product name, the lot ID and the chip positional coordinates for each chip is obtained. In a two-dimensional code conversion unit **42**, the chip ID information transmitted from the chip ID generating unit **41** is converted to a two-dimensional code pattern. A liquid crystal driver **43** changes the light transmitting/light blocking pattern in the individual grids formed by the liquid crystal mask **40** as appropriate, and the light transmitting/light blocking pattern which is converted to a two-dimensional code pattern at the two-dimensional code conversion Unit **42** is rendered on the liquid crystal mask **40** by the liquid crystal driver **43**.

Then, by using this liquid crystal mask **40**, exposure is performed at a specific position on each chip with a projection exposure apparatus (not shown) to develop a two-dimensional code pattern inherent to each chip. After this, by implementing the photolithography step and the etching step as in normal processing, a two-dimensional code pattern inherent to each chip is formed. It is to be noted that while an example in which different two-dimensional code patterns are provided for the individual chips is presented above, it does without saying that a single two-dimensional code pattern can be formed for all the chips.

As has been explained, in this embodiment, it is possible to add chip ID information for distinguishing the individual chips in a wafer from one another while taking up an extremely small area on the individual chips of the wafer, and thus, individual chips on a wafer surface can be distinguished from one another, which is not possible in the prior art. In addition, by forming two-dimensional code patterns on chips during the wiring step in the wafer process, chip ID

information can be recorded for each chip without having to allocate special space for accommodating the two-dimensional code pattern. Furthermore, by utilizing the liquid crystal mask **40** shown in FIG. 4, chip ID information that is different for each chip can be recorded using one mask.

#### 2. Embodiment Adopted in the Wafer Assembly Process

Next, an embodiment in which the chip ID information recorded for each chip as described above is utilized in the wafer assembly process of a semiconductor manufacturing method is explained.

Normally, in a semiconductor manufacturing method, pass/fail testing is performed on each chip using a probe apparatus after the chips are formed on each wafer during the wafer process. FIG. 5 shows an example of arrangement of good chips **51** (white squares in FIG. 5), partially good chips **52** (shaded squares in FIG. 5) and defective chips **53** (black squares in FIG. 5) on a wafer **50** inspected in a probing step. The results of the probing test are managed as mapping data, as shown in FIG. 6 (a). It is to be noted that among the partially good chips **52**, there are chips that can be shipped after modification is made in wiring and the like and, as detailed later, in this embodiment, the information management can be implemented individually for each chip, such that partially good chips **52** can be improved into shippable state with ease, thereby achieving an improvement in the product yield.

FIG. 7 shows a schematic structure of an assembly process information management system **70** which utilizes mapping data including chip ID information inherent to each chip and various types of information tables that are to be detailed later.

As shown in the FIG. 7, the information obtained during the probing step is sent to an assembly process LAN **73** from a probing LAN **71** via a bridge **72**, and is then stored within a database **75** in a data server **74**. The assembly process LAN **73** is connected with semiconductor manufacturing devices that execute the individual assembly steps, such as a die bonder (DB) **76** that picks up chips that have been die cut and mounts them at a lead frame, a wire bonder (WB) **77** that connects electrodes on the chips with lead out terminals through wire bonding, a printer **78** that performs marking on the surface of a package which has been packaged with a thermosetting resin and a chip sorter **79** that sorts chips based upon the information printed on the package.

The following is a detailed explanation of application examples of ID information management according to the present invention, implemented at individual semiconductor manufacturing devices in the chip assembly process.

#### (A) Embodiment Adopted in the Die Bonder

First, the information management that is implemented at the die bonder (DB) **76** based upon chip ID information corresponding to each chip is explained.

In the mapping data fetch sequence **80** shown in FIG. 8, first, the data server **74** is referenced from the die bonder (DB) **76** side for the lot ID of the lot that is to undergo the bonding step (S81). Then, the data server **74** takes out the wafer mapping data (see FIG. 6(b)) related to the referenced lot from the database **75** and transfers them to the die bonder (DB) **76** (S82). At the die bonder (DB) **76**, die bonding processing is performed based upon the mapping data thus received (S83). During this die bonding processing, since, in this embodiment, the chip ID information for each chip is made to correspond to the mapping data, as shown in FIG. 6(b), the two-dimensional barcode for each chip can be directly recognized through image recognition when each chip is to be picked up at the die bonder (DB) **76** so that each

chip can be referenced with the mapping data. As a result, incidence of erroneous pickup during die bonding can be further reduced. Then, when the bonding processing is completed, an end signal is sent to the server 74 and stored in the database 75 (S84) before the operation proceeds to the next step.

As has been explained, at the die bonder (DB) 76, the chip ID information corresponding to individual chips is directly recognized by using an appropriate optical apparatus during the processing to be referenced against the mapping data by utilizing the chip ID information provided for each chip, unlike in a device in the prior art which only uses the positional information, i.e., the coordinates on the wafer surface. Thus, the rate of occurrence of erroneously picked up chips during die bonding can be reduced.

While an explanation has been given on the utilization of two-dimensional barcode patterns with chip ID information recorded, which are directly marked on the individual chips, frame ID information may be recorded on each frame 93 by providing a two-dimensional barcode pattern 91 on each frame 93 to which individual chips 92 are bonded.

FIG. 10 shows an embodiment of a die bonder which is employed to perform marking of frame ID information on each frame. To describe a schematic structure of the die bonder 100 in the figure, in a wafer ring storage magazine 101, chips are stored in wafer rings 102 before bonding processing, and from the wafer ring storage magazine 101, the required wafer ring 102 is taken out by a delivery arm (not shown) and moved onto a processing stage. A bonding arm 103 removes a chip to be bonded from the wafer ring 102 and places it onto a bonding head unit 104. A lead frame stored in a lead frame storage magazine 105 is supplied by a lead frame supply device 106 to the bonding head unit 104, and the chip is bonded to a specific position on the lead frame. It is to be noted that reference number 107 indicates an image recognition apparatus employed for recognizing the position of the chip to be bonded onto the lead frame and for recognizing the chip ID information provided at the individual chips. When the bonding processing is completed in this manner, the lead frame is moved onto a marking unit where a two-dimensional barcode pattern with frame ID information is printed at a specific position by a frame ID information printing laser device 108, and then it is taken by a delivery arm (not shown) to be stored in the lead frame storage magazine 105. In addition, it is returned into the wafer ring storage magazine 109.

As has been explained, with the two-dimensional barcode pattern 91 inherent to each frame 93 provided by employing the die bonder 100 shown in FIG. 10, lead frames mounted with chips which, in the prior art cannot be visually distinguished from one another by looking at the individual frames, can be identified.

Next, an example in which frame ID information is utilized in the chip assembly process information management system shown in FIG. 7 is explained. It is to be noted that FIG. 11 presents an example of the lead frame chip information table that is stored and managed in the database 75 of the data server 74 and, as shown in the figure, in the lead frame chip information table, frame ID information, the number of chips, chip ID information corresponding to individual chips and the like are recorded, and managed in relation to the two-dimensional barcode patterns on frames and two-dimensional barcode patterns on the individual chips.

In addition, FIG. 12 presents an example of the manufacturing condition information table related to the manufacturing conditions of the individual chips, which is man-

aged at the data server 74. As shown in the figure, in the manufacturing condition information table, types of devices used, the manufacturing conditions, the dates of processing, the processing devices, accumulated data and the like related to individual assembly steps are recorded in addition to the basic data such as individual chip IDs, the product codes, the flow numbers in the wafer process and the probing category codes, and these data are managed in relation to the two-dimensional barcode patterns on the frames and the two-dimensional barcode patterns on the individual chips.

As has been explained, with the frame ID information and the chip ID information managed in relation to the two-dimensional barcode patterns on the frames and the two-dimensional barcode patterns on individual chips, when referencing is performed by a given manufacturing device in regard to the chip ID information corresponding to the chips bonded to a given frame based upon the frame ID information, the data server 74 searches the information table storing the information related to the frame, and based upon the data recorded in the information table, the data server 74 can respond by returning with the chip ID information corresponding to the chips bonded to the frame, thereby achieving efficient physical distribution management throughout semiconductor device manufacturing processes.

Next, in reference to the sequence 130 shown in FIG. 13, yet another example of the information referencing/acquisition processing implemented between the die bonder 76 and the data server 74 is explained.

First, the die bonder (DB) 76 references the data server 74 for the lot ID of the lot that is to undergo the bonding processing (S131). In response, the server 74 takes out the wafer mapping data related to the referenced lot from the database 75 and transfers them to the die bonder (DB) 76 (S132). At the die bonder (DB) 76, the die bonding processing is implemented based upon the received mapping data (S133). During this processing, since the chip ID information on individual chips is made to correspond to the mapping data in the embodiment, when individual chips are picked up by the die bonder (DB) 76, the two-dimensional barcode on each chip can be directly recognized to image recognition so that referencing with the mapping data can be implemented for each chip, which reduces the occurrence of erroneously picked up chips during die bonding.

Then, when the bonding processing for one frame is completed (S134), the die bonder (DB) 76 returns the frame ID information corresponding to the frame on which the processing has been completed and the chip ID information corresponding to the chips that have been bonded to the frame to the data server 74 to update the information tables shown in FIGS. 11 and 12 within the database 75 (S135). Next, the die bonder (DB) 76 implements the bonding processing for the next frame based upon the mapping data (S136), and when the bonding processing on that frame is completed (S137), it returns the frame ID information corresponding to the frame on which the processing has been completed and the chip ID information corresponding to the chips bonded to the frame to the data server 74 to update the information tables within the database 75 (S138). After this, a similar procedure is repeated, and when the bonding processing on the lot information which has been provided by the data server 74 is completed, the completion thereof is reported to the data server 74 (S139), before proceeding to the next step.

As has been explained, since the information related to individual chips recorded in the information tables in the data server 74 is managed in relation to two-dimensional

code patterns recorded at individual chips and two-dimensional code patterns recorded at individual frames in this embodiment, a higher degree of efficiency is achieved in subsequent inter-process physical distribution and a higher degree of accuracy in information management is achieved. For instance, if, in a manufacturing device employed in a subsequent process, the frame ID information can be recognized by employing an appropriate image recognition device, the chip ID information corresponding to the chips bonded to the frame and the manufacturing conditions for individual chips can be obtained from the information tables stored in the data server **74**, thereby making it possible to perform accurate processing required for the individual chips.

#### (B) Embodiment Adopted in the Wire Bonder

Next, as a specific example of utilization of the information described above, an embodiment in which the information table stored in the data server **74** and two-dimensional barcodes recorded at individual chips and individual frames are used during the wire bonding step is explained.

FIG. **14** outlines the wiring implemented between the chips and the leads during a wire bonding step, and in the wire bonding step in this embodiment, the information referencing/acquisition processing sequence **150** illustrated in FIG. **15** is implemented to place wirings **145** between bonding pads **143** positions in the peripheral area of a chip **142** provided with a two-dimensional barcode **141** and leads **144**, as shown in the figure.

Next, in reference to FIGS. **15** and **16**, the information referencing/acquisition processing sequence **150** performed during the wire bonding step is explained. First, the data server **74** is referenced by the wire bonder (WB) **77** for the lot ID of the lot to be processed (S**151**). In response to this referencing, the data server **74** takes out the wiring information on the lot and the mapping data corresponding to the lot from the information table stored in the database **75** and sends them back to the wire bonder (WB) **77** (S**152**). It is to be noted that in the wiring information corresponding to the lot, the wiring patterns and the category data corresponding to the individual chips are included.

Then, the wire bonder (WB) **77** performs bonding (wiring) processing based upon the received information, and the following is an explanation of the bonding processing performed in this embodiment given in reference to FIG. **16**. First, the wire bonder (WB) **77** takes in the product type wiring information and the mapping data based upon the lot ID from the data server **74** (S**161**), and supplies the relevant chip to the bonding stage (S**162**). The wire bonder (WB) **77** recognizes the ID information on the frame and the chips by employing an appropriate image recognition apparatus (S**163**). Then, based on the ID information thus recognized, the corresponding category code is obtained from the mapping data (S**164**), and in correspondence to the category type, the appropriate wiring pattern is set at the control unit (not shown) inside the bonder (S**165**, S**166-1**, S**166-2**, . . . , S**166-N**).

While the good chips **51**, the partially good chips **52** and the defective chips **53** are present within the wafer **50**, as shown in FIG. **5**, among the partially good chips **52**, there are products that will become shippable with their wiring patterns modified in a redundancy circuit. In that case, in this embodiment, by setting an optimal wiring category based upon the chip ID information individually recognized in correspondence to each chip, those partially good chips **52** can be made into shippable products to improve the yield.

Then, using the wiring coordinates corresponding to the wiring pattern set for each chip, the bonding pad **143** and the

lead **144** in each chip **142** are wired (S**167**). When the specific bonding processing is completed, the wire bonder (WB) **77** reports the completion to the server **74**, as shown in FIG. **15** (S**154**) before the operation proceeds to the next step.

As has been explained, in this embodiment, the ID information corresponding to the individual chips is directly recognized by employing an appropriate image recognition apparatus during wire bonding so that the wire bonding processing can be implemented by modifying the wiring pattern in correspondence to the wiring pattern set for each chip type and the category code set for each chip during probing. As a result, even when wiring patterns are different for individual chips prepared from the same wafer, it is possible to perform bonding processing without having to modify the procedure which is the case in devices in the prior art, thereby achieving a higher degree of efficiency and a higher speed in processing.

#### (C) Embodiments Adopted in a Printer

Next, embodiments in which the chip ID information and the frame ID information according to the present invention are utilized at the printer **78** in the assembly process information management system shown in FIG. **7** are explained. In this case, too, a higher degree of efficiency in the processing can be achieved, by utilizing the lead frame chip information table (FIG. **11**) and the manufacturing condition information table (FIG. **12**) stored in the data server **74** in relation to the individual sets of ID information.

As a first example, the information referencing/acquisition sequence **180** implemented when printing specific information on the package surface of each of the semiconductor devices **171** that are constituted by packaging the semiconductor chips with resin, as shown in FIG. **17**, is explained in reference to FIG. **18**. First, the printer **78** recognizes the frame ID information that has been printed at an end of each lead frame by a laser device or the like employing an appropriate image recognition apparatus (S**181**). Next, the data server **74** is referenced by the printer **78** for with the lead frame ID information thus recognized (S**182**). In response to the referencing, the data server **74** takes out the required information such as the positional information and the ID information in regard to the chips bonded within the lead frame, the printing patterns used on the individual chips, the printed product names and the additional information on the chips, from the information tables stored within the database **75**, and transfers the information to the printer **78** (S**183**). The printer **78** forms a printed pattern each constituted of printed characters **172** (see FIG. **17**) indicating the product name, the characteristics code and the like based upon the information thus acquired, and performs printing on the outer surface of the molded package by employing, for instance, a laser device (S**184**). Then, when printing is completed for one frame, the completion is reported to the server **74** (S**185**) before the operation shifts to the next step.

As has been explained, in the embodiment illustrated in FIG. **18**, since the product names determined for individual chips and the printing of additional information determined in correspondence to the characteristics of the individual chips can be obtained by reading the ID information added to the frame and referencing the data server **74** for information, printing can be performed separately for the individual chips even in a state in which the chips inside cannot be visually checked after molding.

It is to be noted that while in the embodiment illustrated in FIG. **18**, specific printing characters are printed based upon the frame ID information and the chip ID information,

the present invention is not limited to this example, and the two-dimensional barcode pattern itself, which constitutes the chip ID information corresponding to individual chips, may be printed as printing information. Such an embodiment is now explained in reference to the sequence 190 5 illustrated in FIG. 19.

First, as in the previous embodiment, the printer 78 recognizes the frame ID information that has been printed at an end of each lead frame by laser device or the like employing an appropriate image recognition apparatus 10 (S191). Next, the data server 74 is referenced by the printer 78 for the lead frame ID information thus recognized (S192). In response to the referencing, the data server 74 takes out the required information such as the positional information and the ID information in regard to the chips bonded within 15 the lead frame, the printing patterns used on the individual chips, the printed product names and the additional information on the chips, from the information tables stored within the database 75, and transfers the information to the printer 78 (S193). The printer 78 forms a printing pattern 20 including the chip ID information 173 in addition to the character information 172 indicating the product name, the characteristics code and the like, as shown in FIG. 19, and performs printing on the outer surface of the molded package by employing, for instance, a laser device (S194). Then, when printing is completed for one frame, the completion is reported to the server 74 (S195) before the operation shifts to the next step.

As has been explained, in the embodiment illustrated in FIG. 19, since the chip ID information as well as the normal printing information is printed on the package surface, the operator can implement information management for each chip by recognizing the chip ID information using a specific image recognition apparatus and referencing the server 74 for information. In addition, since it is possible to utilize the individual sets of chip ID information as key information in the field, an improvement in the quality of services such as maintenance can be achieved.

#### (D) Embodiment Adopted in the Chip Sorter

FIG. 20 illustrates a schematic structure of the chip sorter 40 79 that is employed to sort many different types of products produced simultaneously. As shown in the figure, in the chip sorter 79, unsorted chips that are stored in chip storage trays 201 are picked up and remounted at an image recognition unit 204 by a chip remounting head 203 that is caused to 45 make left and right movements freely by a chip moving unit 202. Then, a sorter control unit 205 recognizes the printed information printed on the chip at the image recognition unit 204, and references the server 74 for the lot ID of the chip thus recognized. In response to the referencing, the server 74 50 obtains the required information from the information tables and transfers the information to the sorter control unit 205. The sorter control unit 205 performs sorting using the ID information that has been transferred, and selects the relevant storage tray 206-1, 206-2 and 206-3, to sort each chip into one of the selected storage trays 206-1, 206-2 and 206-3.

As has been explained, in the embodiment illustrated in FIG. 20, even when different types of chips within a single frame are manufactured, sorting can be achieved with a 60 given type of chip automatically gathered by recognizing the printed information on the individual chips and referencing the information tables stored in the server 74. It is to be noted that while only the character information printed on the package of each chip may be recognized at the chip sorter to be referenced with the chip ID information stored in the information table, it goes without saying that if the

chip ID information is also printed on the package of each chip, sorting can be performed by recognizing a characteristic value of each chip and the like stored in the ID information. In the latter case, since individual chips can be sorted in conformance to the characteristic classifications even with products bearing the same printed information, the sorting operation can be performed very efficiently even when detailed classification is required in correspondence to the access time for products bearing the same product name, as in the case of memory chips.

#### 3. Other Embodiments

While an explanation has been given on application examples in which two-dimensional codes according to the present invention are adopted in the assembly process, the present invention is not limited to these examples, and by managing information tables including the processing history in relation to the chip ID information inherent to individual chips, a higher degree of efficiency can be achieved in the final processes such as the testing process and the physical distribution process implemented after assembly, and even in maintenance work performed after product shipment.

FIG. 21 shows an example of the information table in which the processing history of each chip is stored to be utilized during the above-mentioned processes or in maintenance work as described above. As shown in the figure, the chip ID information table includes the processing history information corresponding to the wafer process, the processing history information corresponding to the assembly process and the test data acquired during probing and a chip status inspection.

By using this chip ID information table, necessary information can be searched for each chip from the information table that is stored in the database 75 of the data server 74 using the chip ID information as key information. While it is necessary in the prior art to conduct process investigation in units of individual lots if a problem is discovered during a given step in semiconductor production, the range for investigation can be restricted to units of individual chips in this embodiment, thereby achieving a higher efficiency in processing.

FIG. 22 shows an example in which the information table in FIG. 21 is further expanded. In the chip ID information table in the figure, shipping information such as the shipping destination, the packaging form and the date of shipment and post-shipment field claim information such as claim history are provided in addition to the contents of the information table shown in FIG. 21. Shipping information and claim information can be added as necessary to the chip history information table shown in FIG. 22 for updating by utilizing the chip ID information as key information as appropriate in this manner.

By utilizing such a product quality information table, if a claim is made by the user in regard to the quality of delivered semiconductor devices, the processing history during the individual semiconductor manufacturing processes can be referenced, chip ID information corresponding to chips with the same claim can be searched and common factors in the chip group can be analyzed. As a result, the range of investigating for defective chip analysis can be narrowed down, which is not possible in the prior art, and this is expected to greatly contribute to improving the quality of the semiconductor devices and to quality assurance for the users.

While the semiconductor device and its information management system in the present invention has been particularly shown and described with respect to preferred embodi-

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ments thereof by referring to the attached drawings, the present invention is not limited to these examples and it will be understood by those skilled in the art that various changes in form and detail may be made therein without departing from the spirit, scope and teaching of the invention.

As has been explained, according to the present invention, an inherent two-dimensional barcode pattern is provided for each of the chips arrayed on a wafer, each lead frame to which chips are bonded or each packaged product of resin-sealed semiconductor chips based upon chip ID information, to enable information management to be implemented separately for individual chips, individual frames and individual resin sealed product chips. Thus, a higher degree of efficiency and accuracy in information management for semiconductor devices throughout the processes of semiconductor production such as the individual manufacturing processes, the physical distribution process, the shipping process and the claim handling process, are achieved.

The entire disclosure of Japanese Patent Application No. 9-187535 filed on Jun. 27, 1997 including specification, claims, drawings and summary is incorporated herein by reference in its entirety.

What is claimed is:

1. A semiconductor device having at least one semiconductor chip manufactured from a wafer, said semiconductor chip having a two-dimensional code pattern for information management provided directly on a surface of said at least one semiconductor chip by projection and exposure with the pattern representing chip ID information, and said two-dimensional code pattern is comprised of a plurality of square blocks arranged in a matrix in a predetermined two-dimensional region.

2. A semiconductor device according to claim 1, wherein: said chip ID information includes chip information inherent to each chip.

3. A semiconductor device according to claim 1, wherein: said chip ID information is projected and exposed using a liquid crystal mask that is capable of changing a light transmitting pattern for each exposure.

4. A semiconductor device according to claim 1, wherein said two-dimensional code pattern is formed on said semiconductor chip by photolithography.

5. A semiconductor device manufactured using a lead frame, the lead frame having a two-dimensional code pattern for information management provided on said lead frame to which semiconductor chips are bonded, the pattern being directly applied to a peripheral surface of the lead frame and representing frame ID information, and said two-dimensional code pattern is comprised of a plurality of square blocks arranged in a grid in a predetermined two-dimensional region.

6. A semiconductor device according to claim 5, wherein: said frame ID information is made to correspond to chip ID information provided as a two-dimensional barcode pattern for information management for each chip.

7. A semiconductor device according to claim 5, wherein: said frame ID information includes chip positional information corresponding to chips within said frame.

8. A semiconductor device having at least one semiconductor chip sealed by resin, and having a two-dimensional code pattern for information management provided directly on an outer surface of said resin and representing product ID information, and said two-dimensional code pattern is comprised of a plurality of square blocks arranged in a matrix in a predetermined two-dimensional region.

9. A semiconductor device according to claim 8, wherein: said product ID information corresponds to chip ID information provided as a two-dimensional barcode pattern for information management for each chip.

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10. A semiconductor device according to claim 8, wherein:

said product ID information corresponds to frame ID information provided as a two-dimensional barcode pattern for information management on a lead frame to which semiconductor chips are bonded.

11. A semiconductor device according to claim 8, wherein:

said product ID information includes additional information corresponding to individual chips that are resin-sealed.

12. A semiconductor device according to claim 8, wherein the blocks of two-dimensional code are formed by laser printing directly on the outer surface of the resin.

13. An information management system for semiconductor devices having at least one semiconductor chip that implements management of information related to said semiconductor devices separately for individual semiconductor devices comprising:

a read device that reads chip ID information, said chip ID information is provided directly on a surface of said semiconductor chip by projection and exposure as a two-dimensional barcode pattern for information management for each chip, said two-dimensional barcode pattern is comprised of a plurality of square blocks arranged in a matrix in a predetermined two-dimensional region; and

a management unit that registers said chip ID information thus read and manages individual semiconductor manufacturing processes based upon said chip ID information thus registered.

14. An information management system for semiconductor devices according to claim 13, wherein:

said chip ID information is made to correspond to mapping data obtained during a probing process.

15. An information management system for semiconductor devices according to claim 13, wherein:

said chip ID information is projected and exposed using a liquid crystal mask that is capable of changing a light transmitting pattern for each exposure.

16. An information management system for semiconductor devices having semiconductor chip sealed by resin, which system implements management of information related to said semiconductor devices separated for individual semiconductor devices comprising:

a read device that reads product ID information, said product ID information is provided as a two-dimensional code pattern for information management directly on an outer surface of said resin, said two dimensional code pattern is comprised of a plurality of square blocks arranged in a matrix in a predetermined two-dimensional region; and

a management unit that registers said product ID information and manages a product shipping process based upon said product ID information that registered.

17. An information management system for semiconductor devices according to claim 16, wherein: said product ID information corresponds to chip ID information provided as a two-dimensional barcode pattern for information management for each chip.

18. A semiconductor device according to claim 16, wherein: said product ID information corresponds to frame ID information provided as a two-dimensional barcode pattern for information management on a lead frame to which semiconductor chips are bonded.

19. An information management system for semiconductor devices according to claim 16, wherein:

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said product ID information that is registered corresponds to manufacturing process history information corresponding to each chip.

**20.** An information management system for semiconductor devices according to claim **16**, wherein:

said product ID information that is registered corresponds to claim information regarding claims made in the field after product shipment.

**21.** An information management system for semiconductor device manufactured using a lead frame, which system implements management of information related to said semiconductor devices separated for individual semiconductor devices comprising:

a read device that reads frame ID information, said frame ID information is provided directly on a peripheral surface of said lead frame as a two-dimensional code

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pattern for information management, said two-dimensional code pattern is comprised of a plurality of square blocks arranged in a matrix in a predetermined two-dimensional region; and

a management unit that registers said frame ID information thus read and manages individual semiconductor manufacturing processes based upon said frame ID information that registered.

**22.** An information management system for semiconductor devices according to claim **21**, wherein:

said frame ID information corresponds to chip ID information provided as a two-dimensional barcode pattern for information management for each chip.

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