



US006584685B2

(12) **United States Patent**
Chung et al.

(10) **Patent No.:** **US 6,584,685 B2**
(45) **Date of Patent:** **Jul. 1, 2003**

(54) **SYSTEM AND METHOD FOR PACKAGE
SOCKET WITH EMBEDDED POWER AND
GROUND PLANES**

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(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.

(21) Appl. No.: **10/025,257**

(22) Filed: **Dec. 17, 2001**

(65) **Prior Publication Data**

US 2002/0115313 A1 Aug. 22, 2002

Related U.S. Application Data

(62) Division of application No. 09/751,598, filed on Dec. 29,
2000.

(51) Int. Cl.⁷ **H05K 13/00**

(52) U.S. Cl. **29/854**

(58) Field of Search 29/854, 842, 845,
29/825, 830

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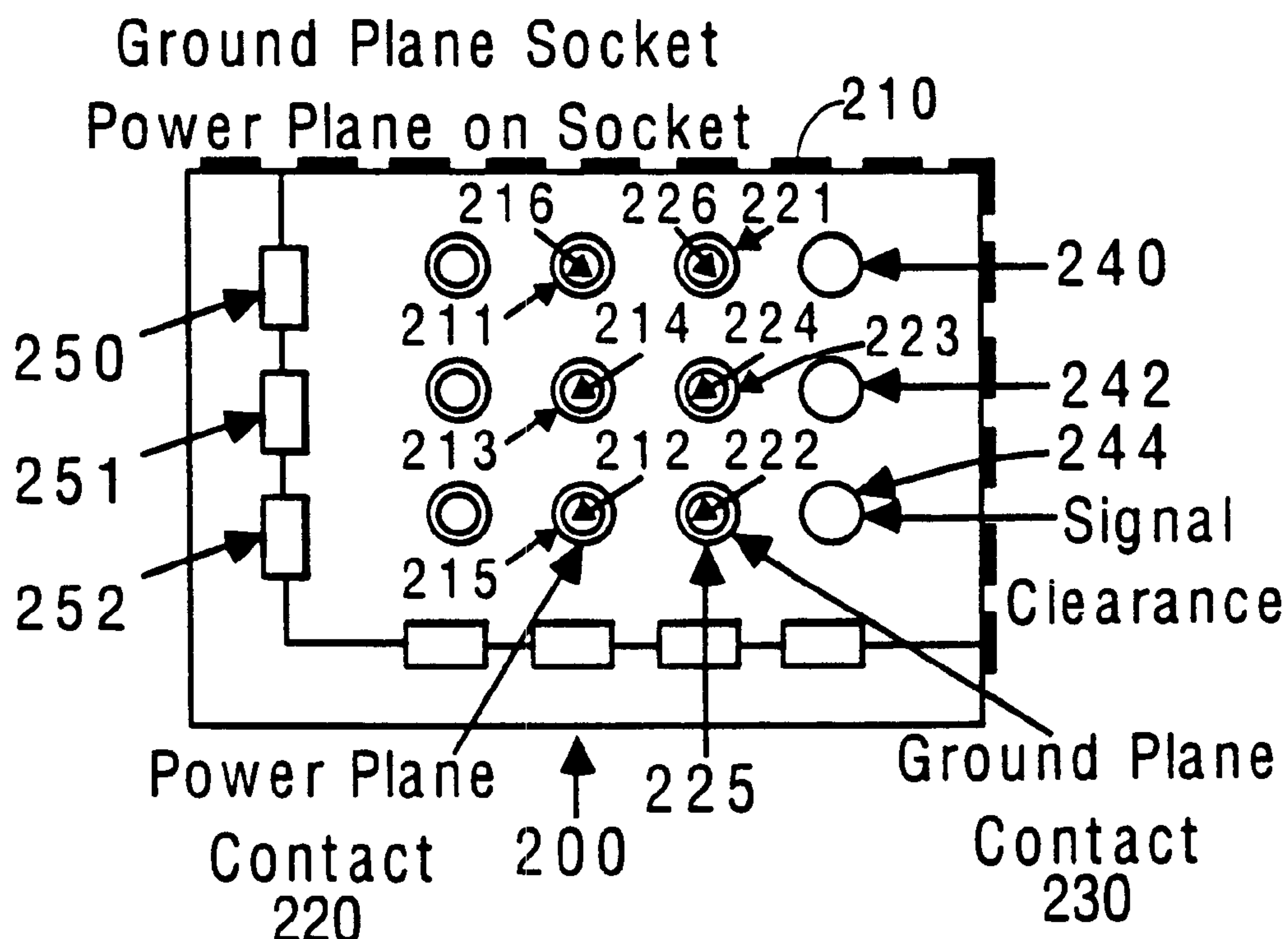
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Zafman LLP

(57) **ABSTRACT**

A system and method for embedding power and ground planes in a pin grid array (PGA) socket is provided. Integrated circuit pins are inserted into multiple insertion holes of varying dimensions in the power and ground planes. When the cover of the socket is slidably moved, power pins touch the power plane and ground pins touch the ground plane. Decoupling capacitors are also affixed to the substrate. Thus, the power delivery performance of the overall central processing unit (CPU) package is improved. Moreover, the power and ground planes enhance the mechanical strength of the socket which reduces warpage.

9 Claims, 5 Drawing Sheets



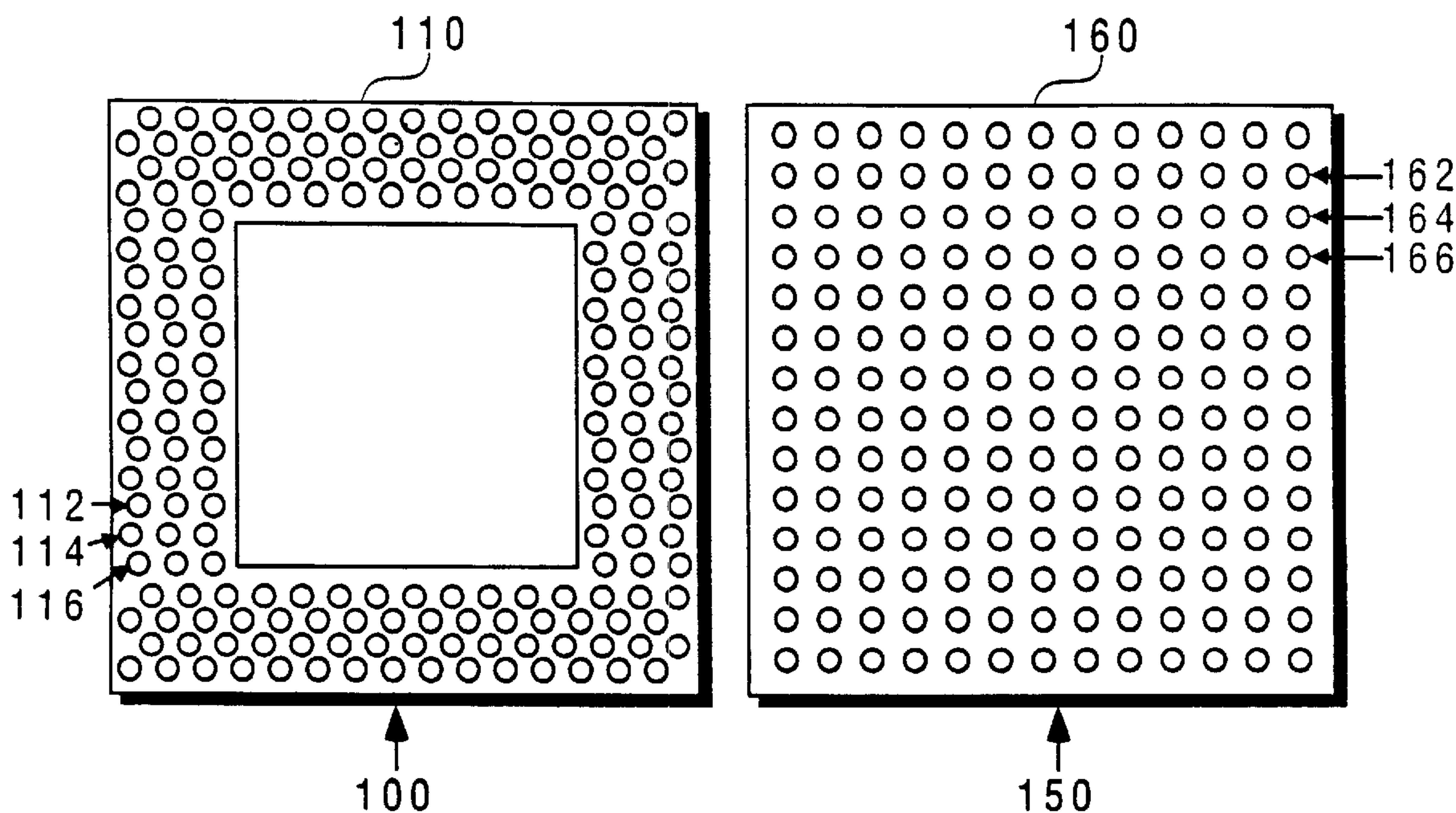


FIG. 1A

FIG. 1B

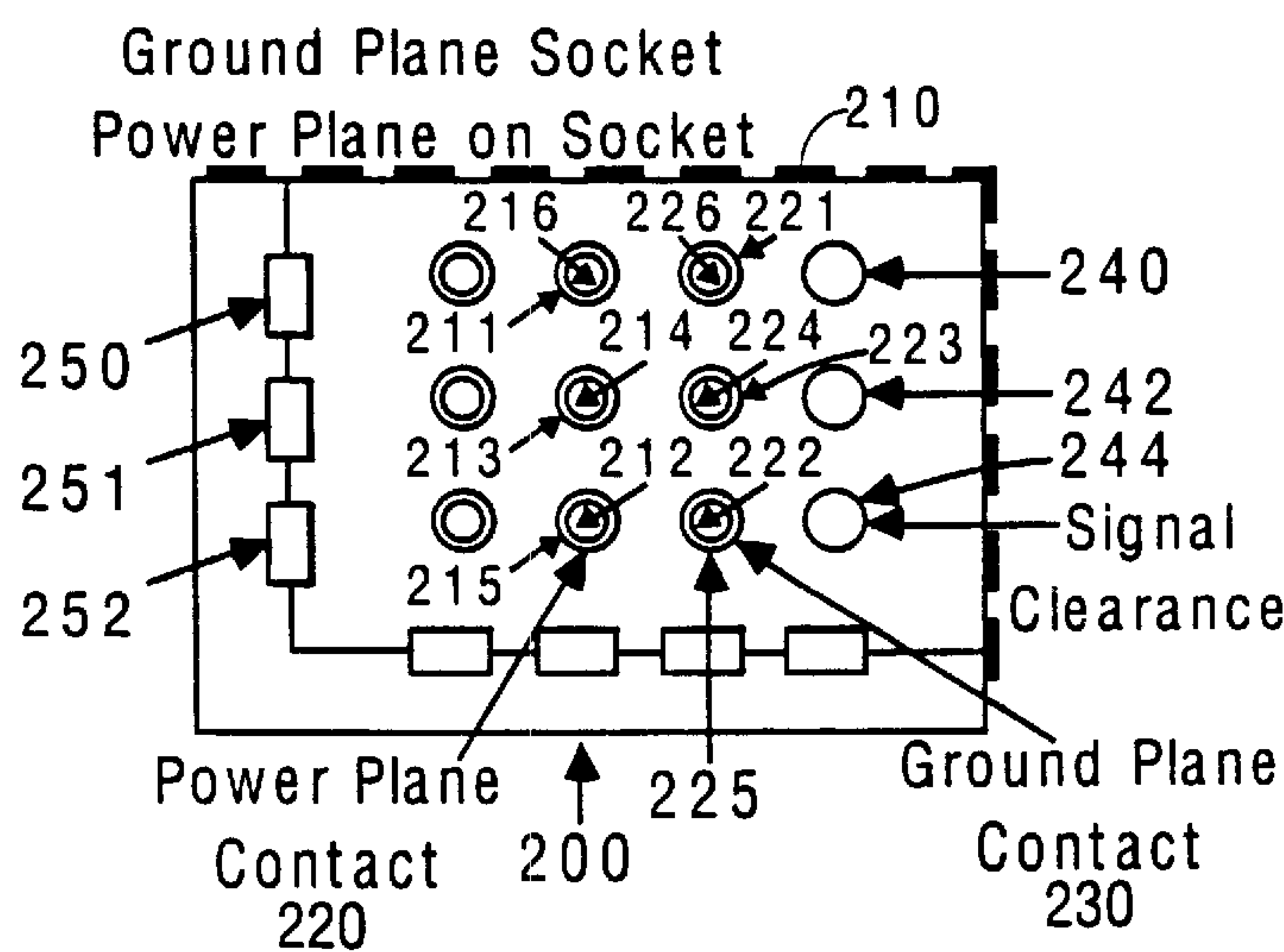


FIG. 2A

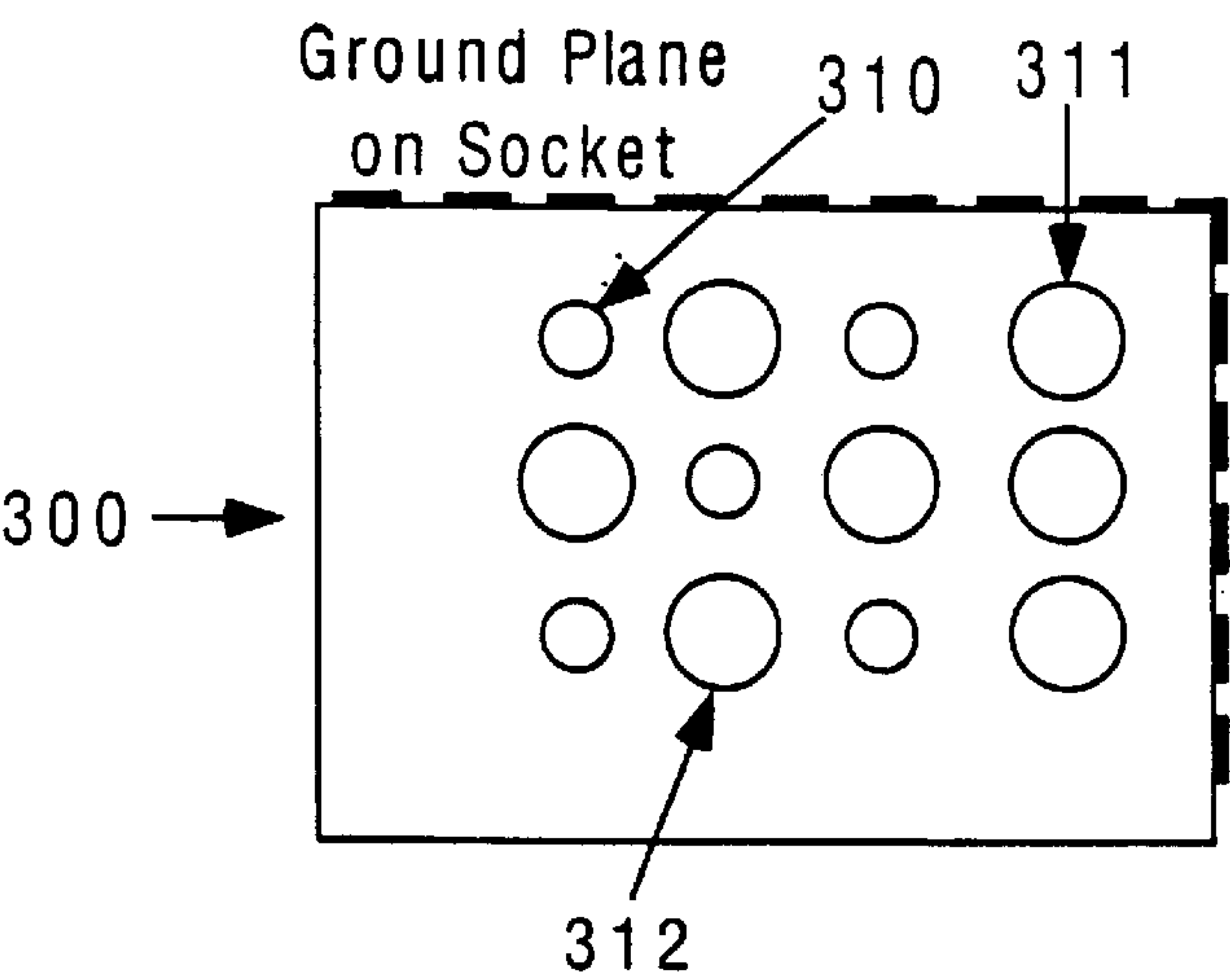


FIG. 3A

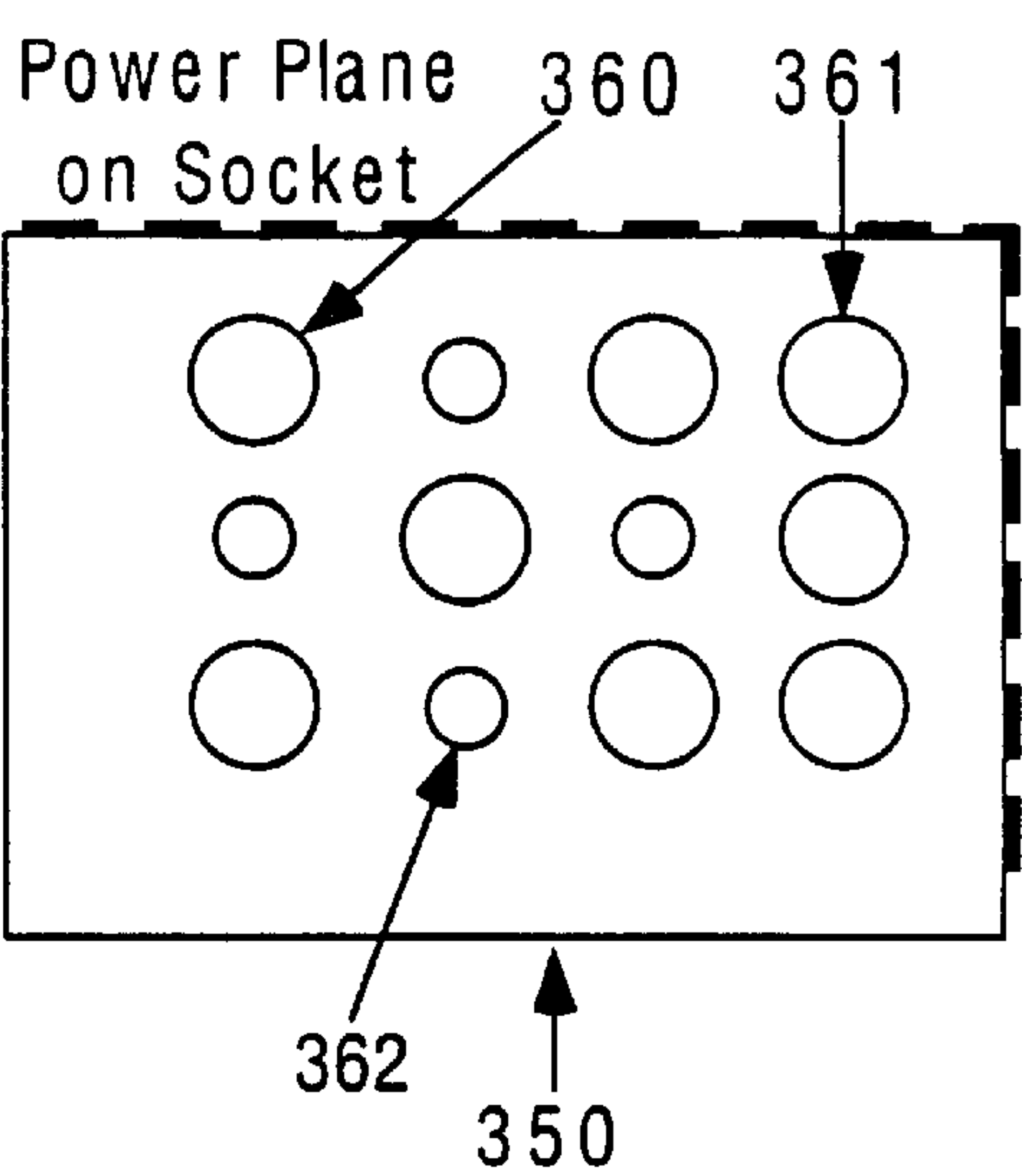


FIG. 3B

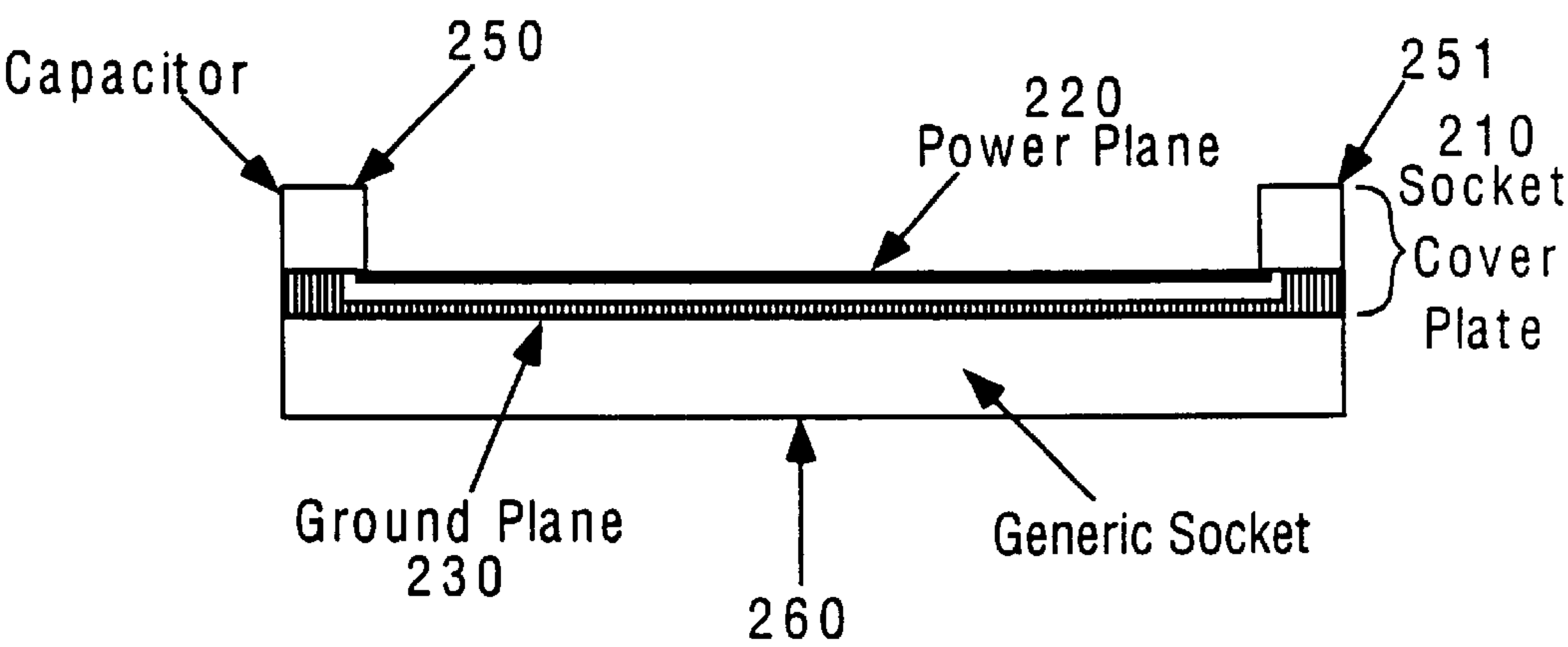


FIG. 2B

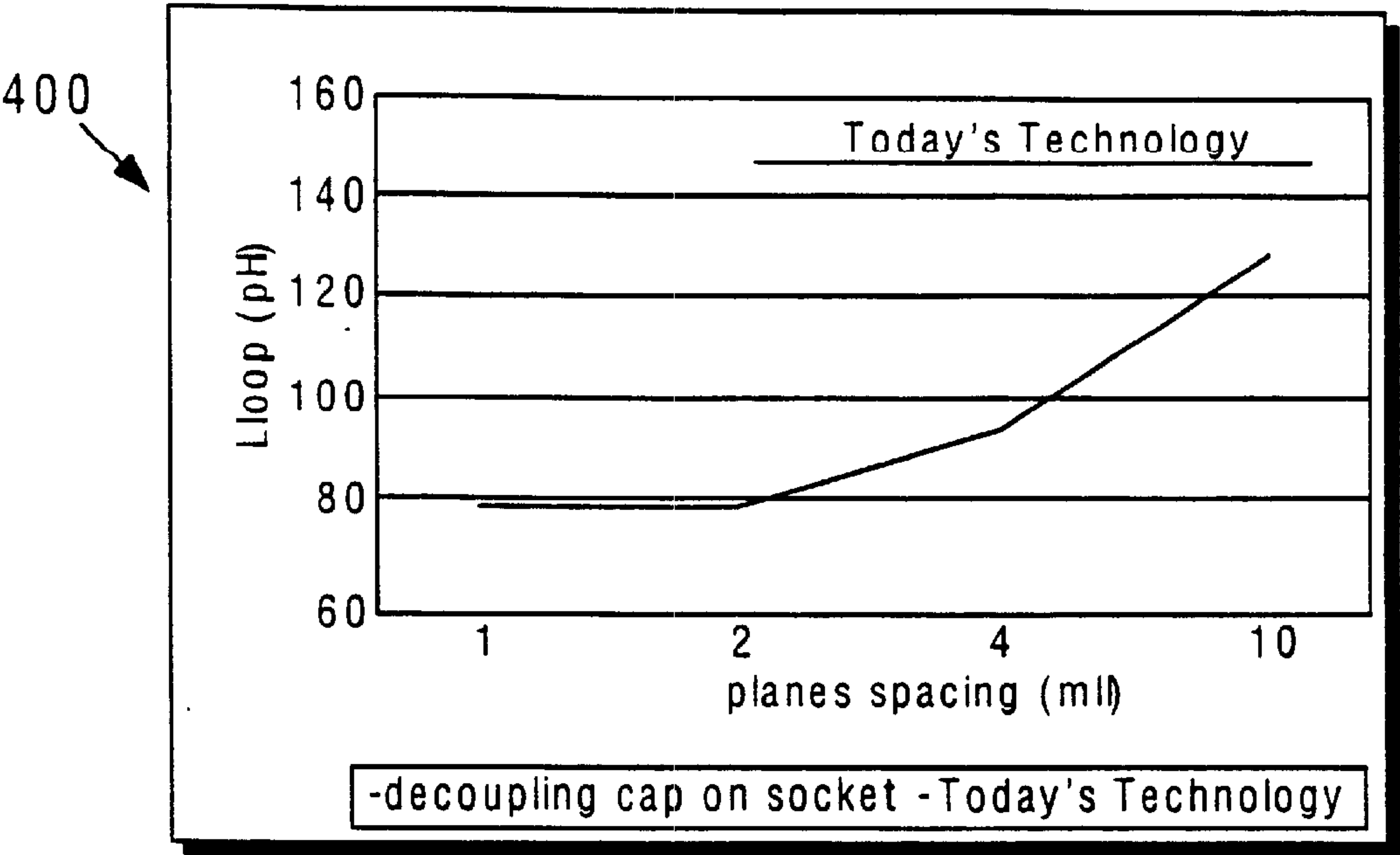


FIG. 4

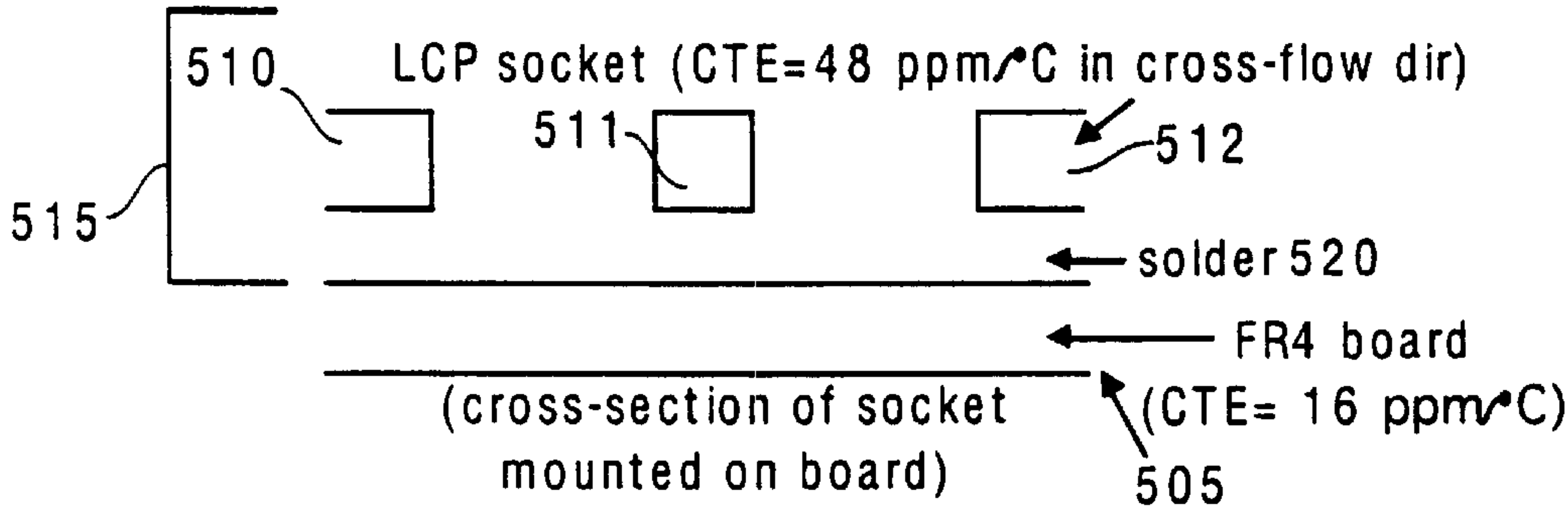


FIG. 5A

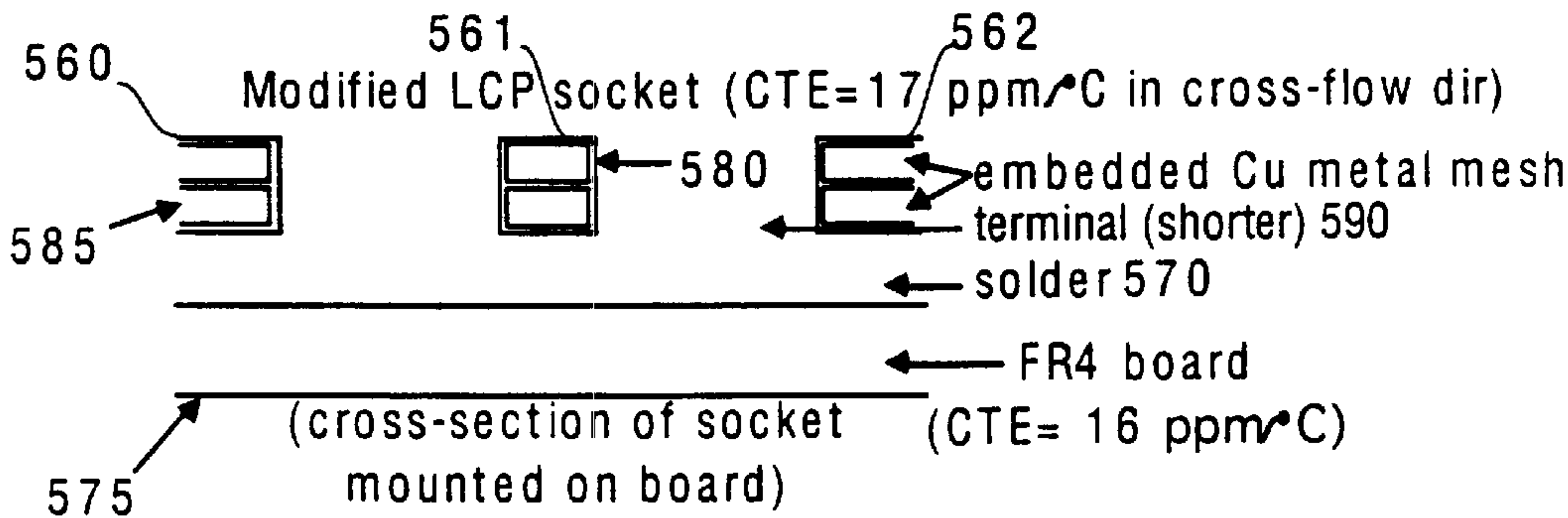


FIG. 5B

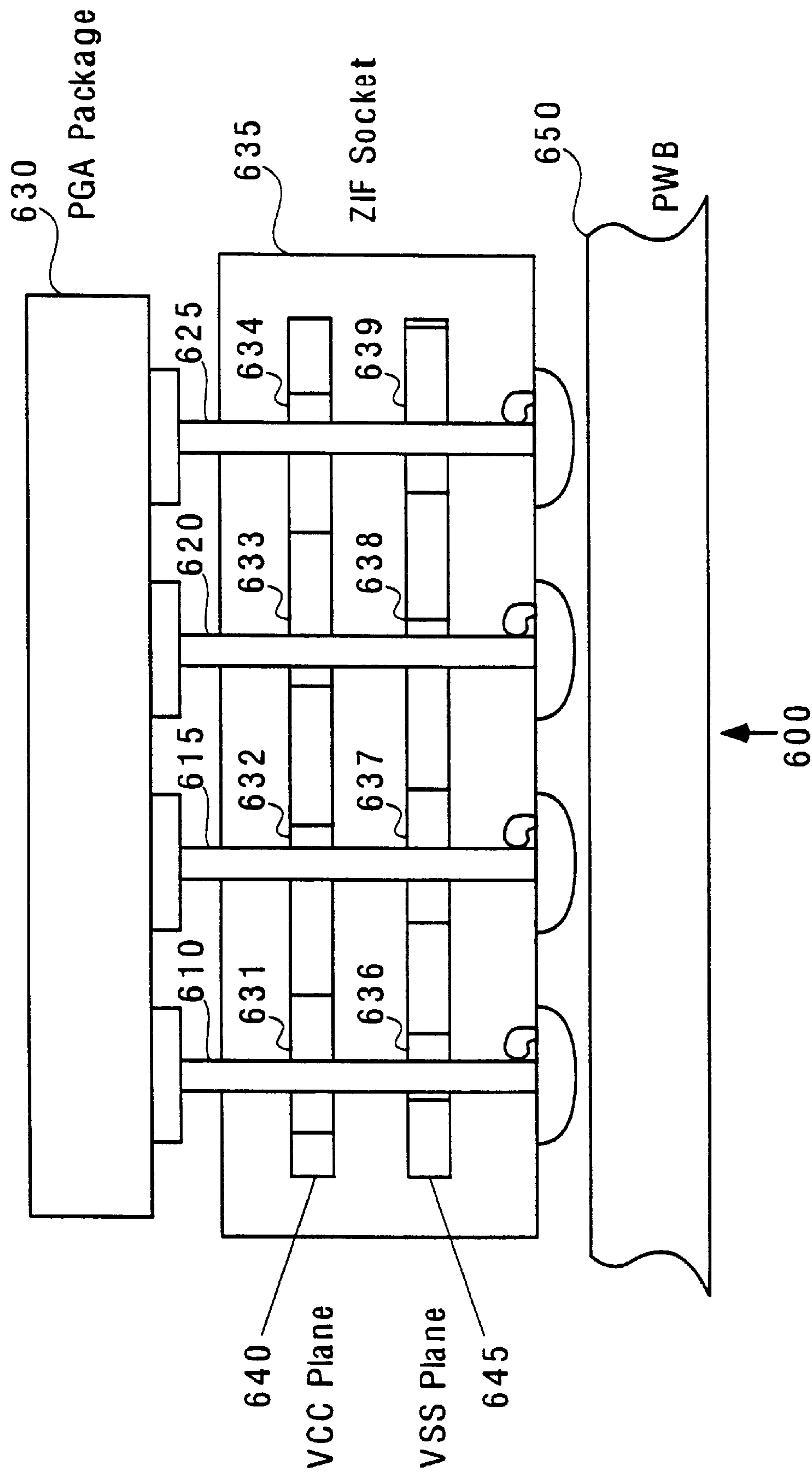


FIG. 6

Material	CTE (ppm/C)	Young's modulus (GPa)	modified socket CTE with two 0.4mm thick metal sheets (ppm/C)	CTE mis-match between mod. socket & FR4 board (base=32 ppm/C)
FR4	16 (in-plane)	15 (in-plane)	N/A	N/A
LCP	48 (x-flow)	13	N/A	N/A
copper	16	128	17	1
stainless steel	9	193	10	6

↑
700

FIG. 7

SYSTEM AND METHOD FOR PACKAGE SOCKET WITH EMBEDDED POWER AND GROUND PLANES

This is a Divisional application of Ser. No. 09/751,598 5
filed Dec. 29, 2000, which is presently pending.

FIELD OF THE INVENTION

The present invention relates generally to electrical connectors and, more particularly, to a system and method for 10
attaching a pin grid array (PGA) socket with embedded power and ground planes to a printed circuit board.

BACKGROUND

As microprocessor frequencies continue to increase, the 15
assembly of the microelectronic package is taking on greater importance, particularly in the area of power delivery performance and the I/O (signal) performance of the system.

A typical central processing unit (CPU) package includes an integrated circuit (IC) (i.e., a silicon chip) mounted to a 20
substrate with an epoxy-based material. The substrate, in turn, is usually mounted to a large printed circuit board known as a motherboard using a socket or similar type of electrical connector. For instance, certain high-performance computer systems use a pin grid array (PGA) socket. The substrate connects to the PGA socket through metal pins making multiple contacts in a matrix arrangement. The PGA socket and sockets of various other configurations provide versatility to computer systems by allowing integral components, such as microprocessors, to be readily removed for upgrades or repairs. In addition, the PGA socket allows computer manufacturers to decide which version of micro-processor to utilize at the last moment before shipping the product. 25

Nevertheless, one of the biggest setbacks for socket performance in the overall power delivery network, especially for CPU applications, is the high inductance and resistance of socket pins. The conventional method for improving power delivery performance is by placing decoupling capacitors on the top of the substrate surrounding the IC and by connecting them to internal power and ground distribution planes within the substrate. This method was adequate when IC's were smaller, ran at lower frequencies, and didn't require much power. However, with modern IC's the space from the edge of the IC to the center of the IC introduces noteworthy distributed inductance and resistance which makes external decoupling less effective. 30

Therefore, it would be advantageous to provide decoupling capacitors in other areas of the CPU package (i.e., the bottom side), thus minimizing the problem of inductance in modern high-speed, high-performance CPU packages. 35

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention is illustrated by way of example, and not limitation, in the figures of the accompanying drawings in which like reference numerals refer to similar elements and which: 40

FIG. 1A is a top view of a conventional PGA socket depopulated in the center region. 45

FIG. 1B is a top view of a conventional fully populated PGA socket. 50

FIG. 2A is a top view of embedded power and ground planes in a PGA socket according to one embodiment of the present invention. 55

FIG. 2B is a cross-sectional view of embedded power and ground planes in the PGA socket illustrated in FIG. 2A. 60

FIG. 3A is a top view of a portion of a ground plane to be embedded in a PGA socket according to one embodiment of the present invention.

FIG. 3B is a top view of a portion of a power plane to be embedded in a PGA socket according to one embodiment of the present invention.

FIG. 4 is a graph showing the reduction in loop inductance for power delivery using a PGA socket with embedded power and ground planes according to one embodiment of the present invention. 10

FIG. 5A is a cross-sectional view of a conventional PGA socket mounted to a motherboard.

FIG. 5B is a cross-sectional view of embedded power and ground planes in a PGA socket mounted to a motherboard according to one embodiment of the present invention. 15

FIG. 6 is an exploded cross-sectional view of a microelectronic package substrate affixed to a motherboard with a PGA socket including embedded power and ground planes.

FIG. 7 is a chart of a CTE mismatch calculation between a PGA socket with embedded power and ground planes and a motherboard according to one embodiment of the present invention. 20

DETAILED DESCRIPTION

Throughout the following description specific details are set forth in order to provide a more thorough understanding of the invention. However, the invention may be practiced without these particulars. In other instances, well known elements have not been shown or described in detail to avoid unnecessarily obscuring the present invention. Accordingly, the specification and drawings are to be regarded in an illustrative rather than a restrictive sense. 25

The current design concept for a typical pin grid array (PGA) socket involves first creating a plastic mold and then inserting individual pin contacts into the plastic mold. Each pin in the socket can be assigned to any functionality depending on its application (i.e., power, ground, or signal). However, in high-speed applications, the inductance and resistance of socket pins create power delivery performance problems to the silicon chip in the overall central processing unit (CPU) package. 30

A new socket design with the ability to add decoupling capacitors on the socket would improve power delivery performance in the overall CPU package. Because inductance is proportional to the space between power and ground planes, in employing a conventional socket the space between power and ground in the CPU package and the conductive planes in the motherboard, represents the inductive path for power delivery. However, by using a socket with embedded power and ground planes, the space between the power and ground planes in the CPU package to the motherboard is reduced (i.e., with the conductive planes in the socket being an intermediate layer between the conductive planes in the substrate and the motherboard). Moreover, by allowing the embedded power and ground planes in the socket to contact the inserted power and ground pins, the resistance of the entire power supply is also reduced. 35

Another advantage of the present scheme is that an increase in the mechanical strength (i.e., internal reinforcement) of the socket reduces warpage. It also reduces the coefficient of thermal expansion (CTE) mismatch between the socket and the motherboard. As a result, the terminal height compliance is relaxed which will result in higher socket pin electrical performance. 40

Referring now to FIG. 1A there is shown a top view of a conventional PGA socket **100**. The PGA socket **100** com- 65

prises a base that supports multiple contacts (not shown in this view) and a cover **110** comprised of a plastic mold with multiple insertion holes **112**, **114**, **116**, etc., which are generally spaced on 0.1-inch interstitial centers (of course, other pitches are used in the industry including a 0.05 mm pitch). The base is mounted to a motherboard (not shown in this view) to establish an electrical connection with circuits on the motherboard. Pins of an integrated circuit (IC) (not shown in this view) can be forcibly inserted into the insertion holes **112**, **114**, **116**, etc., of the cover **110**. Because the pins of the IC may be damaged as a result of the insertion force, zero insertion force (ZIF) PGA sockets have been created to lower the insertion force necessary to establish an electrical interface between the contacts and the pins. Therefore, the cover **110** of the PGA socket **100** (as is typical in most ZIF PGA sockets) is slidably attached to the base so that the cover is movable over the lateral surface of the base. In this manner, the pins inserted into the insertion holes **112**, **114**, **116**, etc., can be moved to form an electrical interface with the contacts.

Referring now to FIG. **1B** there is shown a top view of a conventional uPGA socket **150**. The uPGA socket **150** is configured in the same manner as the PGA socket **100** of FIG. **1A** described above. However, multiple insertion holes **162**, **164**, **166**, etc., on the cover **160** of the socket **150** are arranged in rows to and columns for receiving the pins of the IC (not shown in this view).

Referring now to FIG. **2A** there is shown a top view of embedded power and ground planes in a PGA socket **200** in accordance with one embodiment of the present invention. As in a conventional PGA socket, the PGA socket **200** of the present invention comprises a base that supports multiple contacts (not shown in this view) and a cover **210** slidably attached to the base. The base and the cover **210** are preferably made of a plastic mold or plastic-like material, such as liquid crystal polymer (LCP) or other suitable materials. The cover **210** has multiple insertion holes **212**, **214**, **216**, etc. The base contains corresponding multiple insertion holes, housing spring elements, each of which has a tail portion that extends through corresponding multiple insertion holes in a motherboard (not shown in this view) and are soldered to the motherboard circuitry. The PGA socket **200** may also include further conventional ZIF socket components including a camshaft (not shown in this view) located inside a raised portion of the cover **210**. A rotating lever causes the camshaft to act on the base, displacing the cover **210** with respect to the base, which is secured to the motherboard via the tail portions.

In a departure from a conventional ZIF PGA socket, the PGA socket **200** of the present scheme includes an additional design step of placing embedded power and ground planes in the plastic mold or plastic-like material when it forms. Although in the embodiment illustrated by FIG. **2A** a single power plane **220** and a single ground plane **230** are shown, it should be appreciated that multiple power and ground planes may be embedded in the plastic mold of the PGA socket **200**. Multiple insertion holes **212**, **214**, **216**, etc., in the power plane **220** and corresponding multiple insertion holes **211**, **213**, **215**, etc., in the ground plane **230** are of varying dimensions depending on the application of IC pins (i.e., power, ground, or signal) the multiple insertion holes **211**, **212**, **213**, etc., will be accommodating.

For example, power pins may be inserted through the multiple insertion holes **212**, **214**, **216**, etc., in the power plane **220** and the multiple insertion holes **211**, **213**, **215**, etc., in the ground plane **230** (these holes overlap). However, the multiple insertion holes **212**, **214**, **216**, etc., in the power

plane **220** are smaller than the multiple insertion holes **211**, **213**, **215**, etc., in the ground plane **230**. Therefore, when the cover **210** of the PGA socket **200** is slidably moved (i.e., displaced approximately 1 mm with respect to the base) the power pins make contact with the power plane **220** but not with the ground plane **230**. Similarly, ground pins may be inserted through multiple insertion holes **222**, **224**, **226**, etc., in the power plane **220** and multiple insertion holes **221**, **223**, **225**, etc., in the ground plane **230** where the multiple insertion holes **221**, **223**, **225**, etc., in the ground plane **230** are smaller than those in the power plane **220**. When the cover **210** of the socket is slidably moved the ground pins make contact with the ground plane **230** but not with the power plane **220**. Multiple insertion holes **240**, **242**, **244**, etc., for signal IC pins are also included in the PGA socket **200**. The multiple insertion holes **240**, **242**, **244**, etc., for the signal IC pins may be of varying dimensions, but preferably of a size large enough such that when the cover **210** of the PGA socket **200** is slidably moved, the signal IC pins do not make contact with the edges of the multiple insertion holes **240**, **242**, **244**, etc.

It should be appreciated that various other contact designs between the IC pins and the embedded power plane **220** and ground plane **230** may be accommodated, depending on the amount of contact force required and the amount of insertion allowed for the PGA socket **200**. Moreover, the thickness of the power plane **220** and ground plane **230** is not critical (>0.5 mm) but the space between the power plane **220** and ground plane **230** needs to be considerably less than 5 mm's for decoupling capacitors **250**, **251**, **252**, etc., on the PGA socket **200** to be effective in most applications.

Referring now to FIG. **2B** there is shown a cross-sectional view of the embedded power and ground planes in the PGA socket **200** of FIG. **2A**. In this view, the base **260** of the PGA socket **200** is shown with the cover **210** slidably attached to the base **260**. The ground plane **230** is the next layer up from the base **260** and the power plane **220** is at the top of the cover **210**. Two of the decoupling capacitors **250** and **251** are also shown.

Referring now to FIG. **3A** there is shown a top view of a ground plane to be embedded in a PGA socket **300** according to one embodiment of the present invention. The ground plane **300** is fabricated from a conductive metal mesh material such as copper (Cu) or stainless steel. Multiple insertion holes **310**, **311**, **312**, etc., of varying dimensions, are created in the ground plane **300** which is then embedded in the plastic mold of the PGA socket **300** in a manner as is described herein.

Referring now to FIG. **3B** there is shown a top view of a power plane to be embedded in a PGA socket **350** according to one embodiment of the present invention. The power plane **350** is fabricated from the same conductive metal mesh material as is described in FIG. **3A**. Multiple insertion holes **360**, **361**, **362**, etc., of varying dimensions, correspond to the multiple insertion holes **310**, **311**, **312** in the ground plane **300** in FIG. **3A**. As is described above, the multiple insertion holes **360**, **361**, **362**, etc., in the power plane **350** overlap with the multiple insertion holes **310**, **311**, **312**, etc., in the ground plane **300**, with power pins (not shown in this view) inserted in the smaller insertion holes **362**, etc., in the power plane **350** (which overlap with larger insertion holes **312**, etc., in the ground plane **300**) and ground pins (not shown in this view) inserted into smaller insertion holes **310**, etc., in the ground plane **300** (which overlap with larger insertion holes **360**, etc., in the power plane **350**).

Referring now to FIG. **4** there is shown a graph showing the reduction in loop inductance for power delivery using a

PGA socket with embedded power and ground planes **400** according to one embodiment of the present invention. The introduction of the metal mesh described above effectively functions as vertical ground planes for the PGA socket. The ground walls created by the ground mesh help to provide a more effective current return path for signals, thus lowering the inductance (L) of the PGA socket (by as much as 15% in some instances). For example, utilizing the PGA socket design with decoupling capacitors on the socket, loop inductance was reduced to 127 pH for 10 mm spacing between power and ground planes. Smaller spacing between planes reduced the loop inductance even more.

In addition, the ground walls help to control Zo of the PGA socket through a consistent ground spacing between signals. For a typical application, the Zo target is between 28Ω-60 Ω while in a conventional PGA socket the Zo value is 80Ω-100Ω. With the new design, because of the reduction in Self L and the increase in Self C, Zo reduces approximately by half, giving results in the range of 40Ω-50Ω. The ground walls also help to reduce crosstalk (i.e., "xtalk") among signals and EMI radiation. Xtalk is significantly reduced through the reduction in capacitive mutual coupling as well as inductance mutual coupling. For capacitive coupling, the various cases modeled showed that the Cmutual reduced from 0.2 pF to 0.9 fF (which is practically zero). The effect is similar for power delivery, because there is higher coupling between power and ground pins through the ground walls.

Referring now to FIG. 5A there is shown a cross-sectional view of a conventional PGA socket mounted to a motherboard in accordance with one embodiment of the present invention. IC signal pins **510**, **511**, and **512** are inserted into multiple insertion holes (not shown in this view) and are soldered **520** to the motherboard **505** in a manner well known in the art of microelectronic fabrication. In this instance, the motherboard **505** is an FR4 motherboard and the PGA socket **515** is comprised of LCP. The typical coefficient of thermal expansion (CTE) mismatch between the PGA socket **515** and the FR4 motherboard **505** is 32 ppm/° C. (with the CTE of the PGA socket **515** being 48 ppm/° C. and the CTE of the FR4 motherboard **505** being 16 ppm/° C.). The difference in CTE between the PGA socket **515** and the motherboard **505** can overstress, and subsequently crack, the solder connection **520** between the PGA socket **515** and the motherboard **505**.

FIG. 5B is a cross-sectional view of embedded power and ground planes in a PGA socket mounted to a motherboard according to one embodiment of the present invention. As in the example illustrated by FIG. 5A above, IC signal pins **560**, **561**, and **562** are inserted into multiple insertion holes (not shown in this view) and are soldered **570** to the motherboard **575** (which, in this example, is an FR4 motherboard **575**) in a manner well known in the art of microelectronic fabrication. Unlike the PGA socket of FIG. 5A, however, an embedded power plane **580** and an embedded ground plane **585** are added to the original LCP socket body as it is being formed. The power plane **580** and the ground plane **585** are fabricated from a metal mesh (e.g., Cu).

The metal mesh reduces the effective thermal expansion of the PGA socket in the LCP cross-flow direction which greatly improves the temperature cycle reliability of the PGA socket **590**. The embedded metal mesh can reduce the CTE mismatch between the PGA socket **590** and the motherboard **575** to 1 ppm/° C. (which represents a 97% reduction in the typical CTE mismatch between a PGA socket and an FR4 motherboard).

This reduction in the CTE mismatch is particularly helpful for the process of temperature cycling, where PGA

socket terminals are usually designed taller (and hence more compliant) to absorb the relative movement between the PGA socket and the motherboard without overstressing the solder connection between the socket and the motherboard.

Thus, one benefit of the PGA socket **590** of the present scheme is the ability to use shorter, lower-inductance socket terminals because the CTE mismatch is greatly reduced. Another benefit of the embedded metal mesh is that warpage is reduced because the metal mesh is much stiffer than the LCP and can withstand the LCP residual stresses without warping. Small socket warpage allows large array sockets (up to 10,000 connections, potentially) to be surface mounted to standard FR4 motherboards.

Referring now to FIG. 6 there is shown an exploded cross-sectional view of a microelectronic package substrate affixed to a motherboard with a PGA socket including embedded power and ground planes **600** according to one embodiment of the present invention. IC signal pins **610**, **615**, **620**, and **625** protruding from a microelectronic package substrate **630** are inserted into multiple insertion holes in the PGA socket **635**. Multiple insertion holes **631**, **632**, **633**, and **634** in the power plane **640** overlap multiple insertion holes **636**, **637**, **638**, and **639** in the ground plane **645**. Pins **610** and **620** are ground pins and thus make contact with the ground plane **645** when the PGA socket **635** is mounted to the motherboard **650** in a manner previously described herein. Pins **615** and **625** are power pins and thus make contact with the power plane **640** when the PGA socket **635** is mounted to the motherboard **650**. The pins **610**, **615**, **620**, and **625** are soldered to the motherboard **650** in a manner well known in the art of microelectronic fabrication.

Referring now to FIG. 7 there is shown a chart of a CTE mismatch calculation between a PGA socket with embedded power and ground planes and a motherboard **700** according to one embodiment of the present invention. The CTE of the PGA socket with embedded power and ground planes is determined according to the following equation:

Where:

a=CTE

β=(x-section area of LCP socket)/(x-section area of metal mesh)=0.38 for two 0.4 mm thick sheets in 1.1 mm thick socket.

E=Young's Modulus or elastic stiffness of material

$$a_{SOCKET}^{MODIFIED} = a_{LCP} \left[1 - \frac{\left(1 - \frac{a_{MESH}}{a_{LCP}} \right)}{\left(1 + \beta \left(\frac{E_{LCP}}{E_{MESH}} \right) \right)} \right] =$$

17 ppm/° C for two 0.4 mm thick copper mesh sheets.

As the graph **700** indicates, there is a 1 ppm/° C. CTE mismatch between the PGA socket with embedded power and ground planes and the FR4 motherboard when the planes are fabricated from Cu and a 6 ppm/° C. CTE mismatch when the planes are fabricated from stainless steel. This is a significant improvement, as discussed above, over the typical 32 ppm/° C. CTE mismatch between a conventional PGA socket and an FR4 motherboard.

Thus, a system and method for a package socket with embedded power and ground planes has been described. Although the foregoing description and accompanying figures discuss and illustrate specific embodiments, it should be appreciated that the present invention is to be measured only in terms of the claims that follow.

What is claimed:

1. A method of fabricating an integrated circuit socket, the method comprising:

providing a base including a plurality of insertion holes; providing a cover including a plurality of insertion holes corresponding to the insertion holes in the base, the cover slidably attached to the base;

embedding a plurality of power and ground planes in the socket, the power and ground planes fabricated from conductive metal mesh material; and

affixing decoupling capacitors to the socket.

2. The method of claim 1 wherein embedding the plurality of power and ground planes in the socket further comprises providing a plurality of insertion holes of varying dimensions in the power and ground planes corresponding to the plurality of insertion holes in the base and the cover.

3. The method of claim 2 further comprising inserting integrated circuit power and ground pins into the plurality of insertion holes in the power and ground planes, the power pins inserted into insertion holes in the power plane that are smaller than corresponding insertion holes in the ground plane and the ground pins inserted into insertion holes in the ground plane that are smaller than corresponding insertion holes in the power plane.

4. The method of claim 3 further comprising affixing the base to a motherboard.

5. The method of claim 4 further comprising sliding the cover of the socket such that the power pins make contact with the power plane but not with the ground plane, ground pins make contact with the ground plane but not with the power plane, and signal pins avoid contact with both the power and ground planes.

6. A method for fabricating a pin grid array (PGA) socket for affixing an integrated circuit to a motherboard, the method comprising:

providing a base;

providing a cover including a plurality of insertion holes corresponding to a plurality of insertion holes in the base, the cover slidably attached to the base;

embedding a power and ground plane in the socket, the power and ground plane fabricated from conductive metal mesh material;

inserting integrated circuit pins into a plurality of insertion holes of varying dimensions in the power and ground planes, the plurality of insertion holes in the power and ground planes corresponding to the insertion holes in the cover and the base;

sliding the cover of the socket such that power pins touch the power plane and ground pins touch the ground plane; and

affixing decoupling capacitors to the socket.

7. The method of claim 6 wherein inserting integrated circuit pins into the plurality of insertion holes in the power and ground planes comprises inserting power pins into insertion holes in the power plane that are smaller than corresponding insertion holes in the ground plane and inserting ground pins into insertion holes in the ground plane that are smaller than corresponding insertion holes in the power plane.

8. The method of claim 6 wherein inserting integrated circuit pins into the plurality of insertion holes in the power and ground planes further comprises inserting signal pins into one or more of the insertion holes in the power and ground planes.

9. The method of claim 6 wherein providing the base further comprises soldering the base to the motherboard.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,584,685 B2
DATED : July 1, 2003
INVENTOR(S) : Chung et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 1,

Line 44, delete "modem", insert -- modern --.

Signed and Sealed this

Thirtieth Day of September, 2003

A handwritten signature in black ink, appearing to read "James E. Rogan", with a long horizontal flourish extending from the bottom of the signature.

JAMES E. ROGAN
Director of the United States Patent and Trademark Office