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**Dinant**

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(54) **LIGHTING OR SIGNALING DEVICE FOR A VEHICLE, WITH A REINFORCED CASING**

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(52) **U.S. Cl.** ..... **362/549; 362/547; 362/373**

(58) **Field of Search** ..... 362/294, 516,  
362/519, 546, 547, 548, 549, 373, 433,  
390, 456

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*Primary Examiner*—Sandra O’Shea

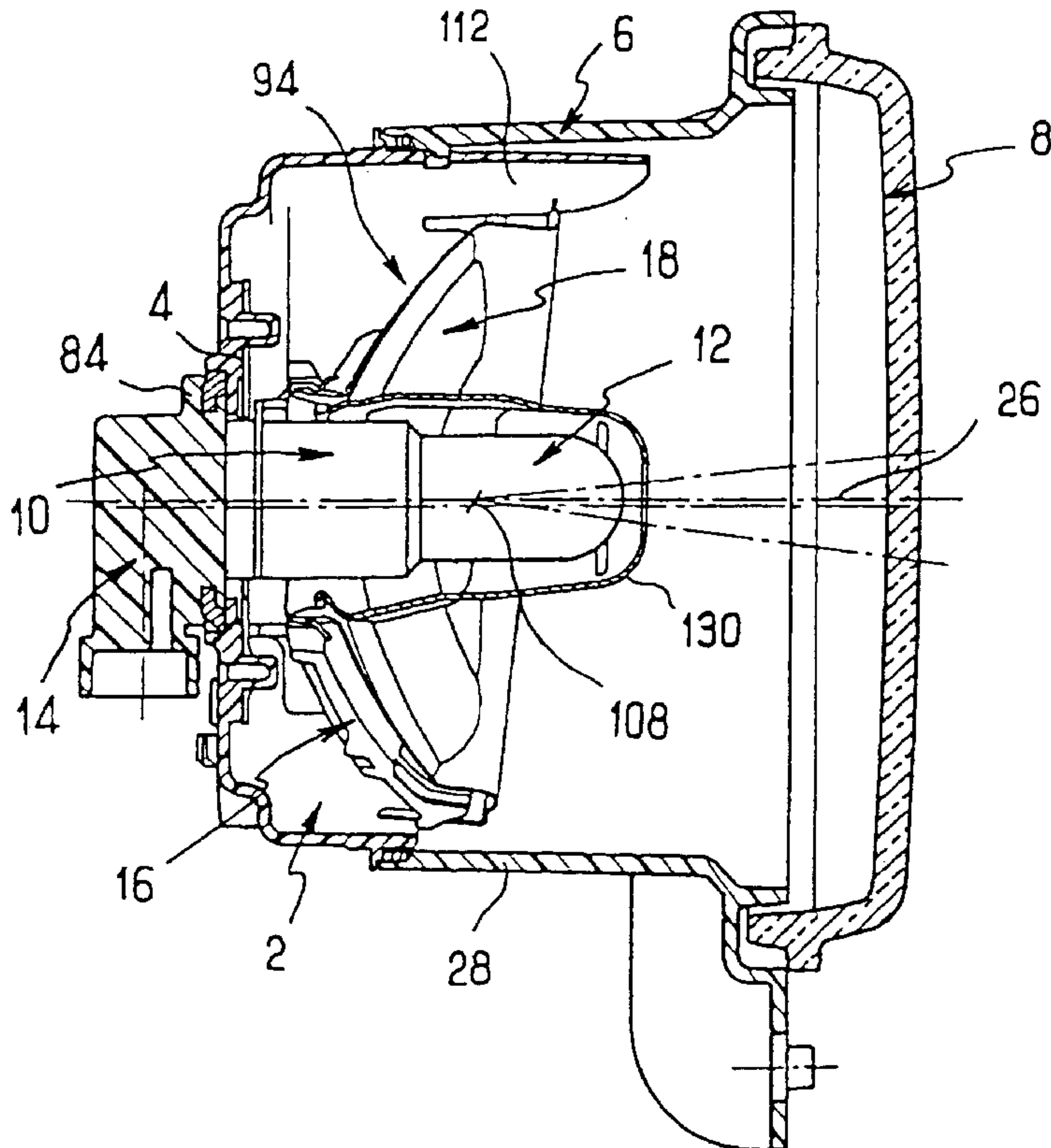
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(57) **ABSTRACT**

A lighting or signaling device for a vehicle comprises a plastic back wall (24) and a lamp holder (10) fixed to the back wall. It further includes a metal plate (4) fixed to the back wall.

**14 Claims, 11 Drawing Sheets**



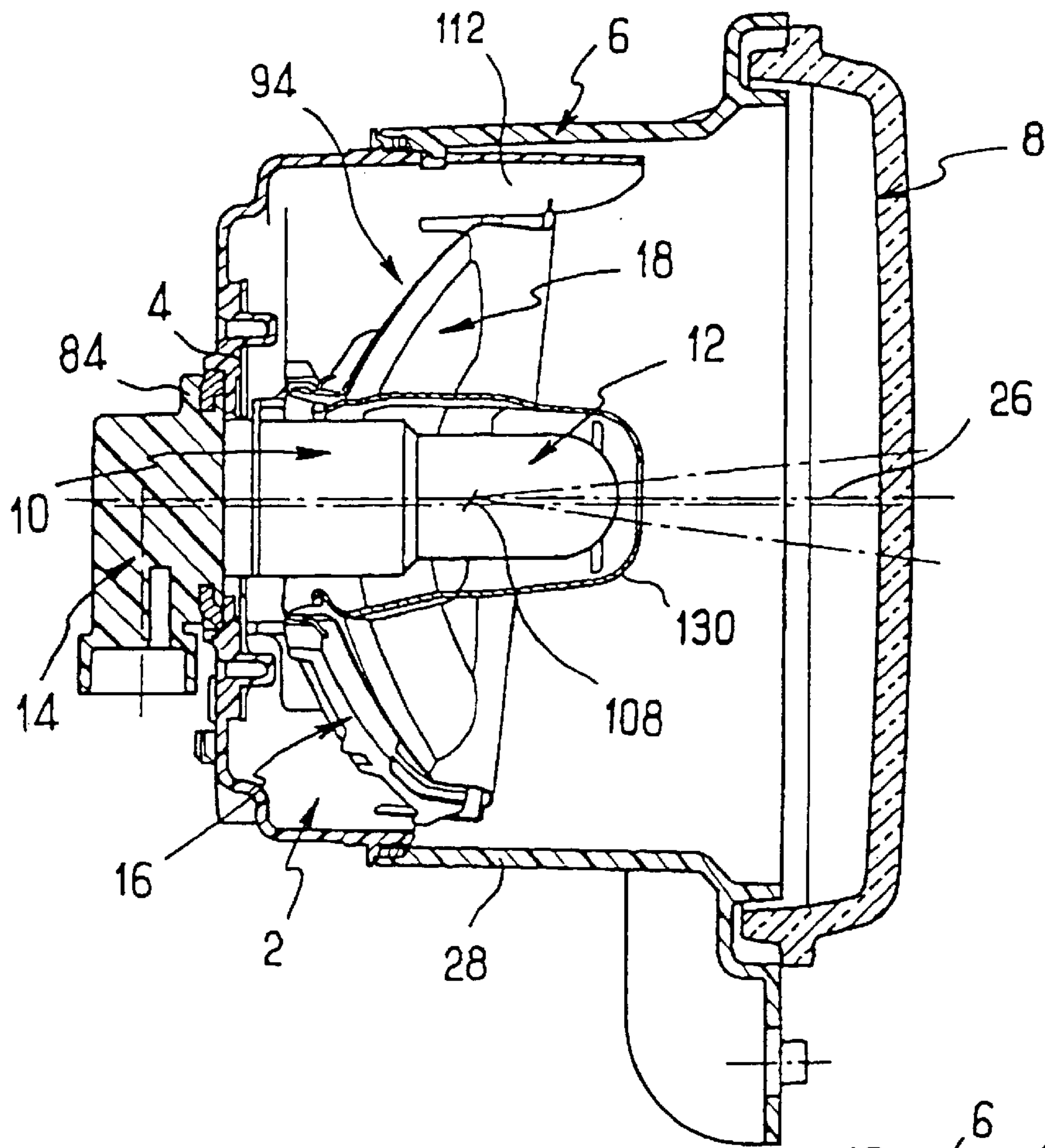


FIG. 1

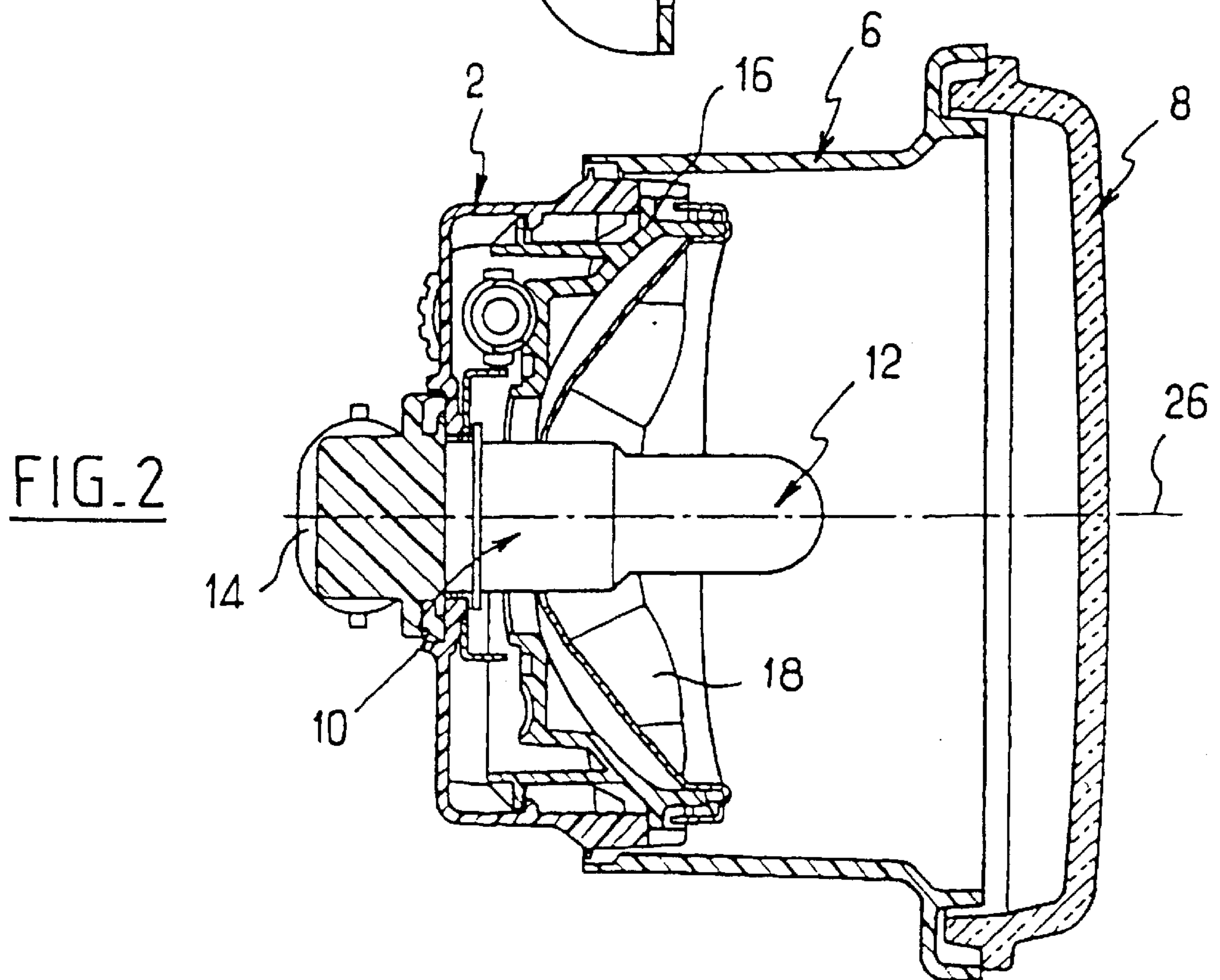


FIG. 2

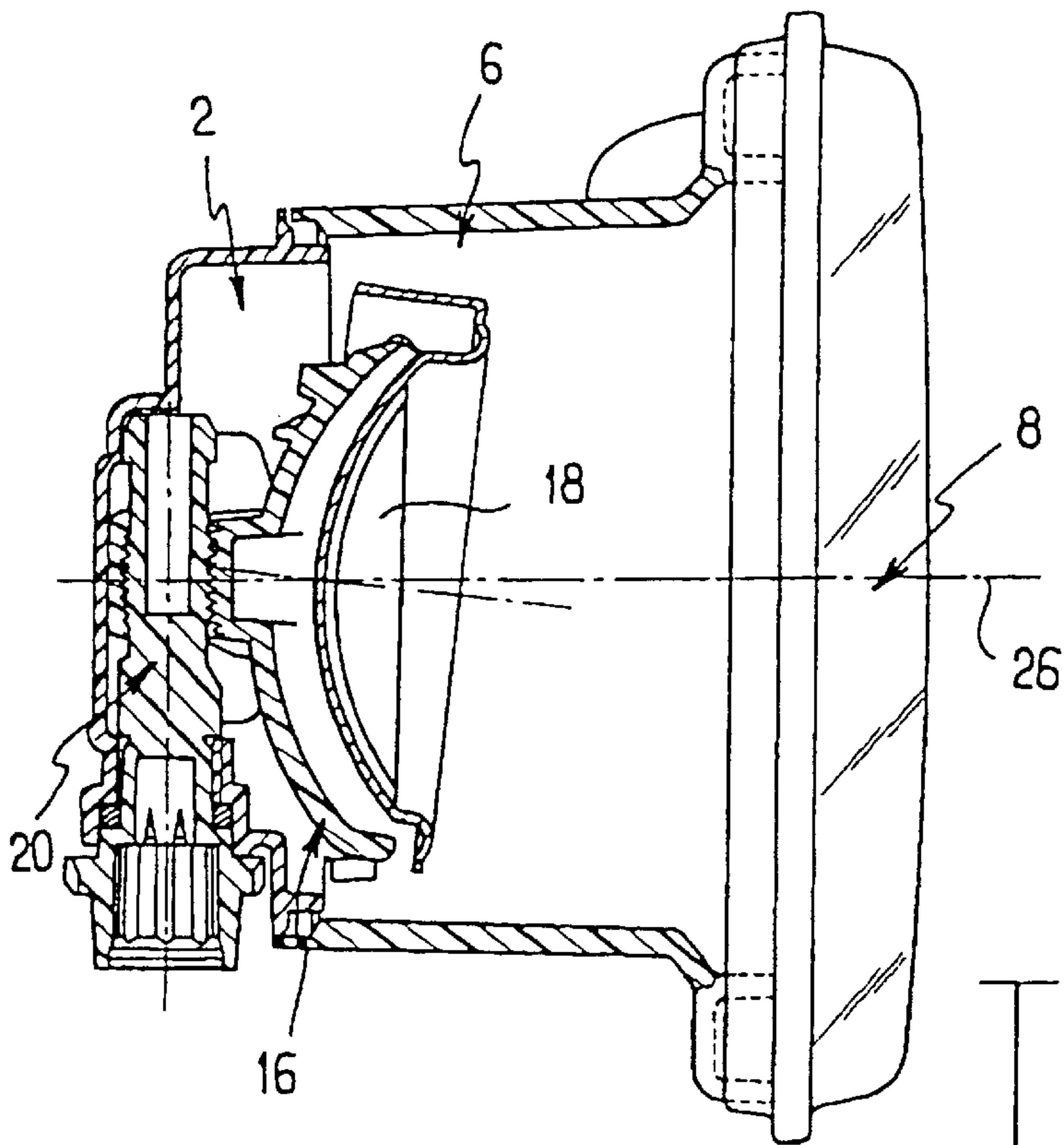


FIG. 3

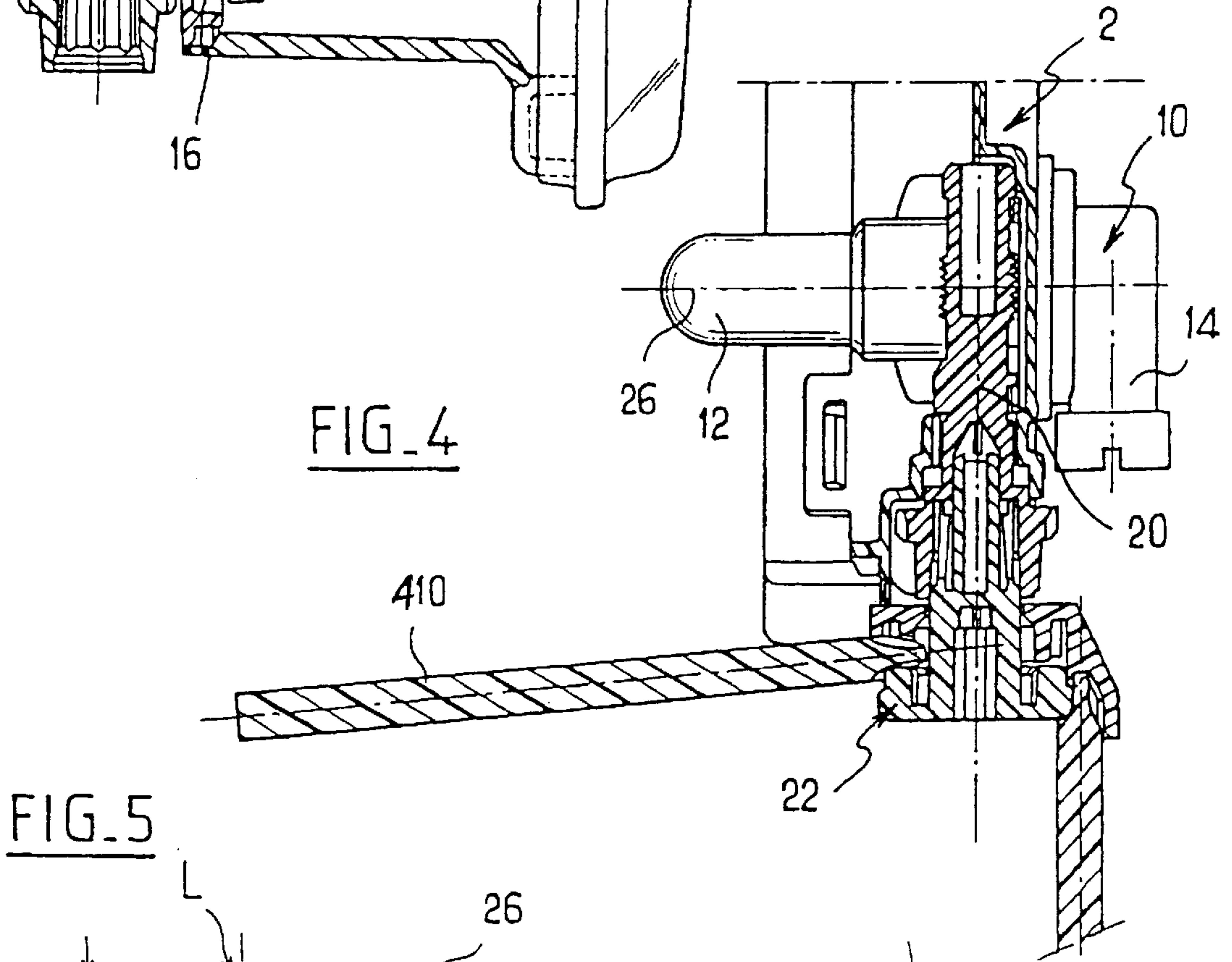
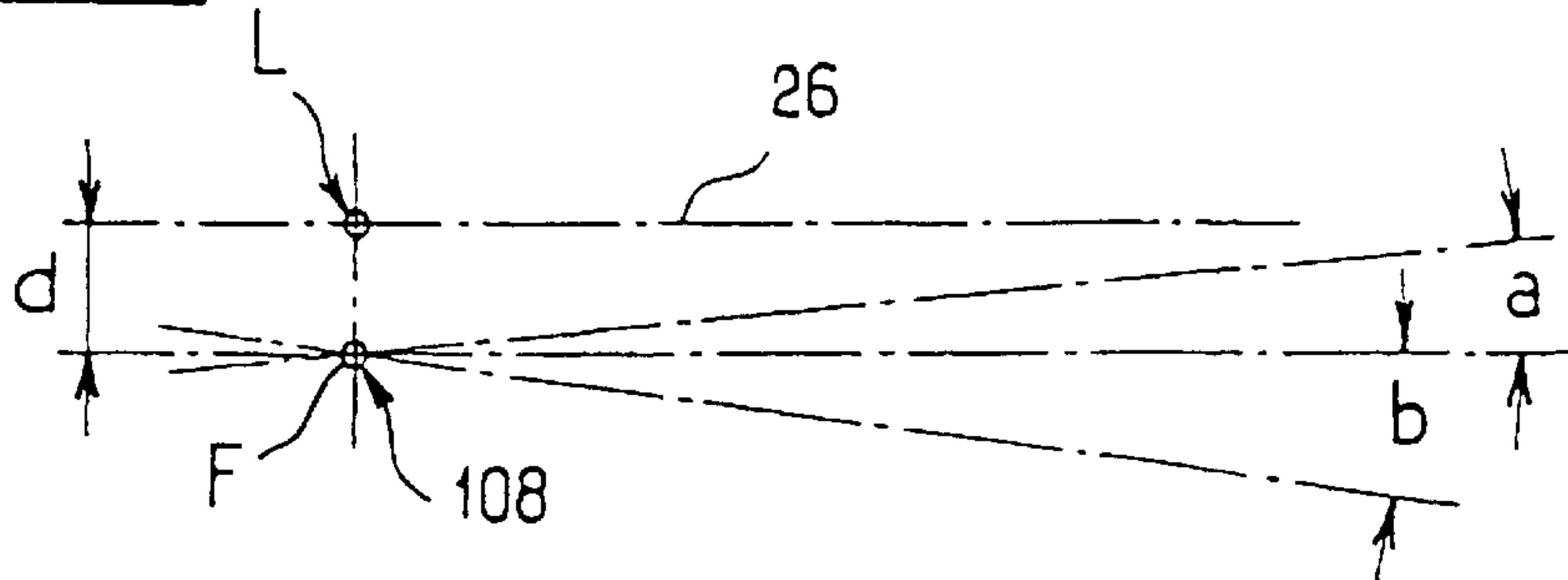


FIG. 4

FIG. 5





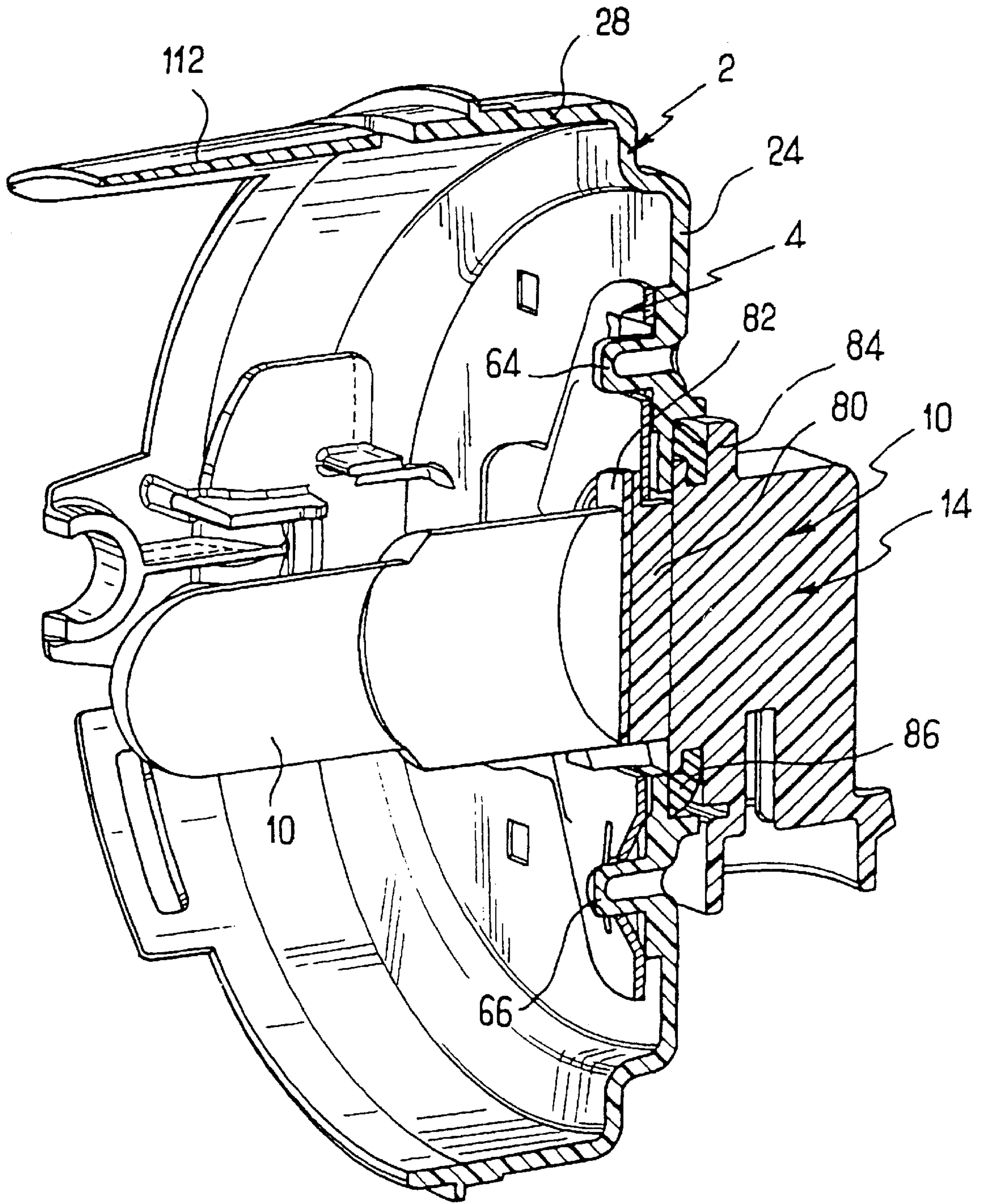


FIG. 6

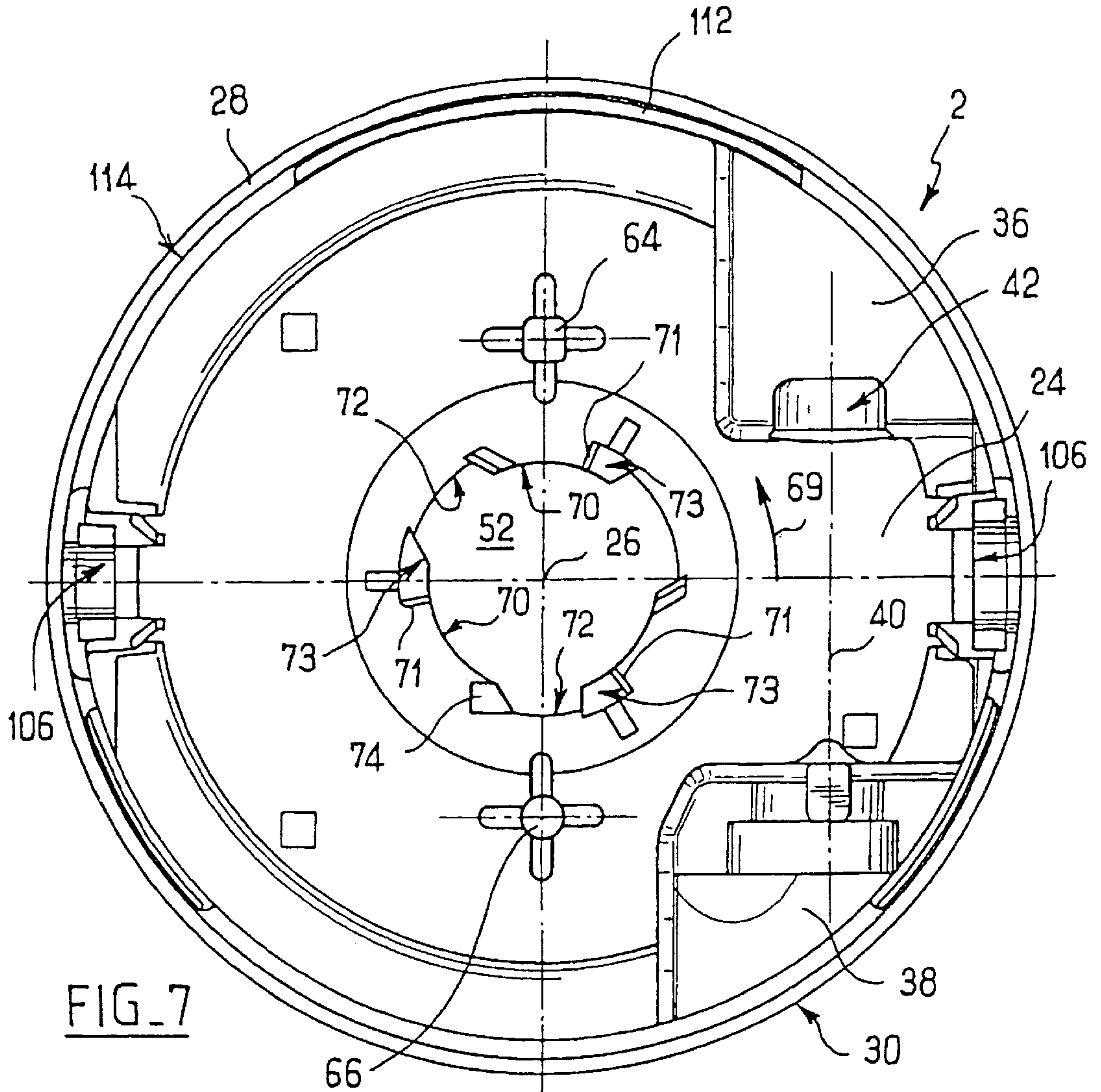


FIG. 7

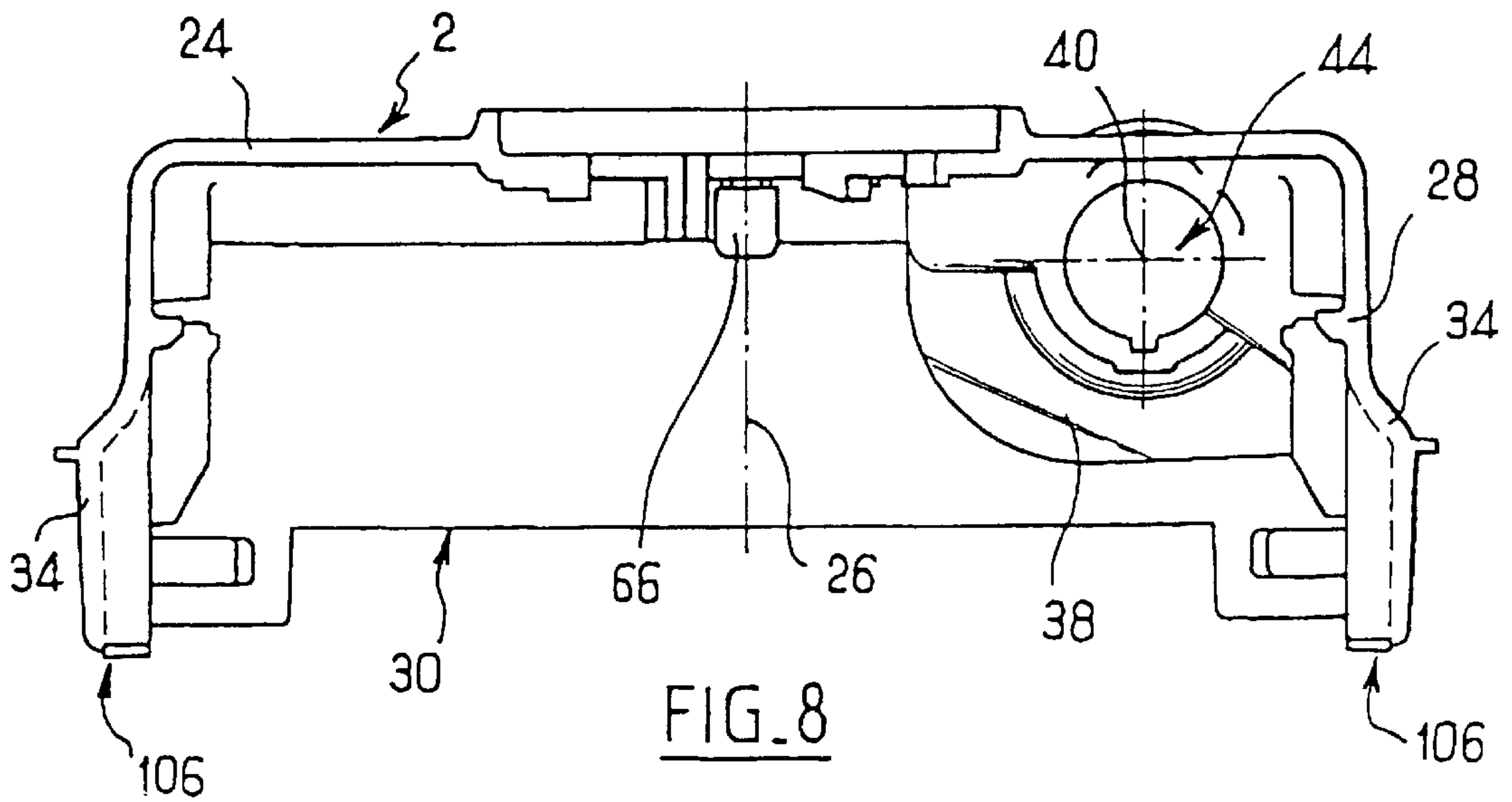


FIG. 8

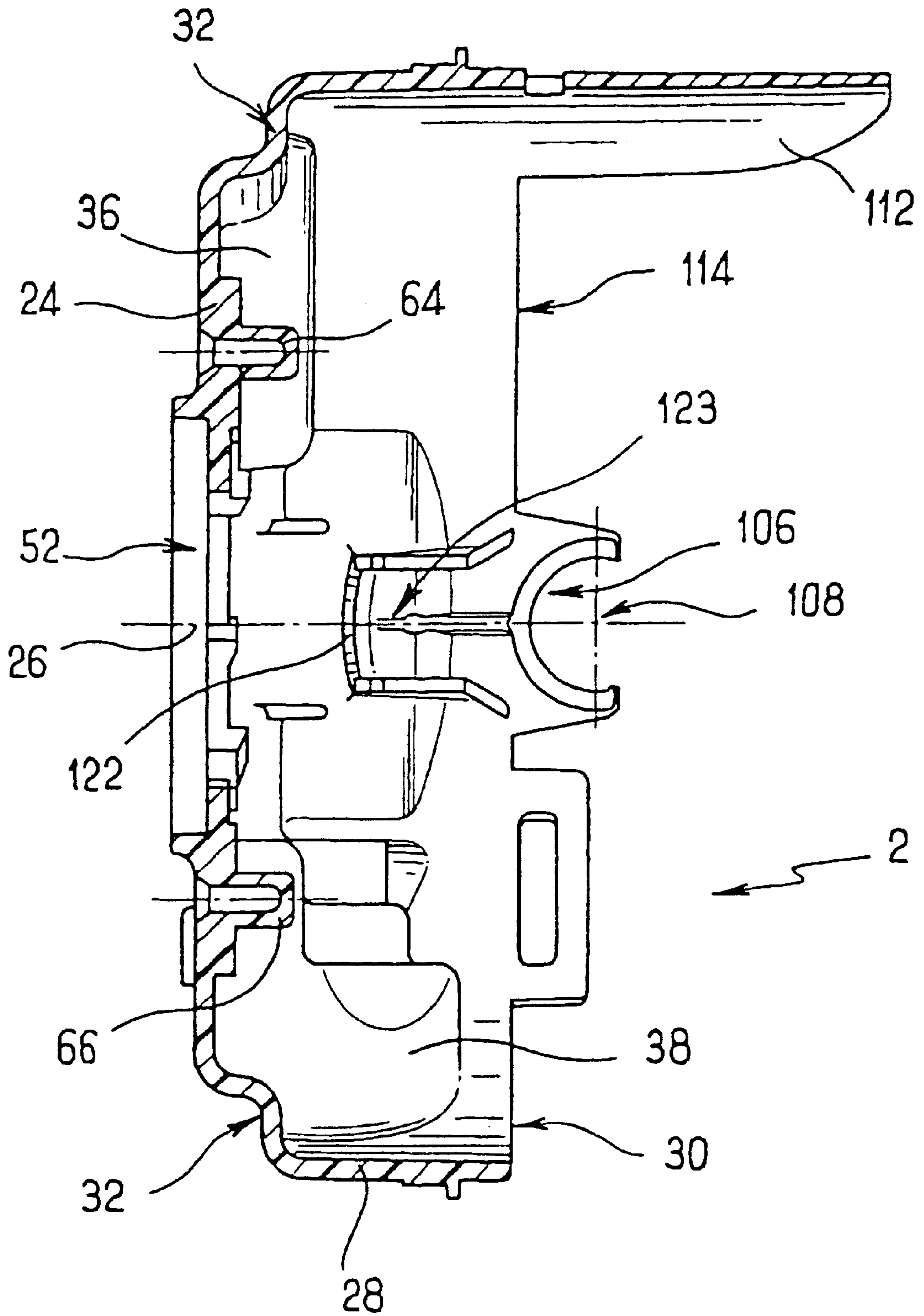


FIG. 9

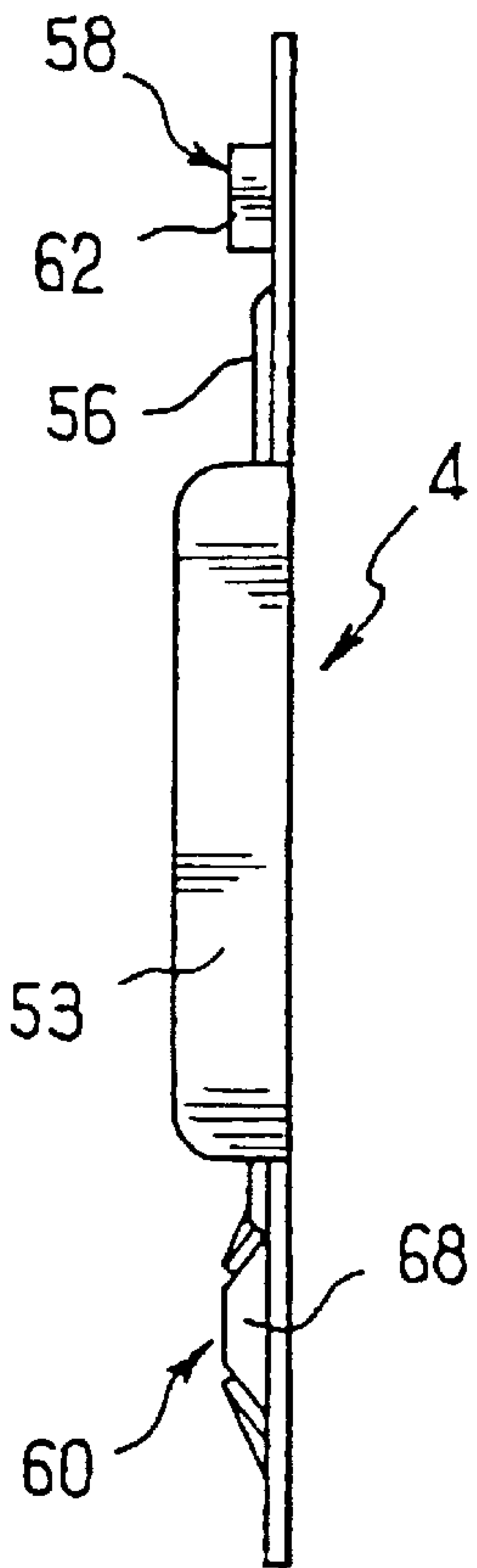
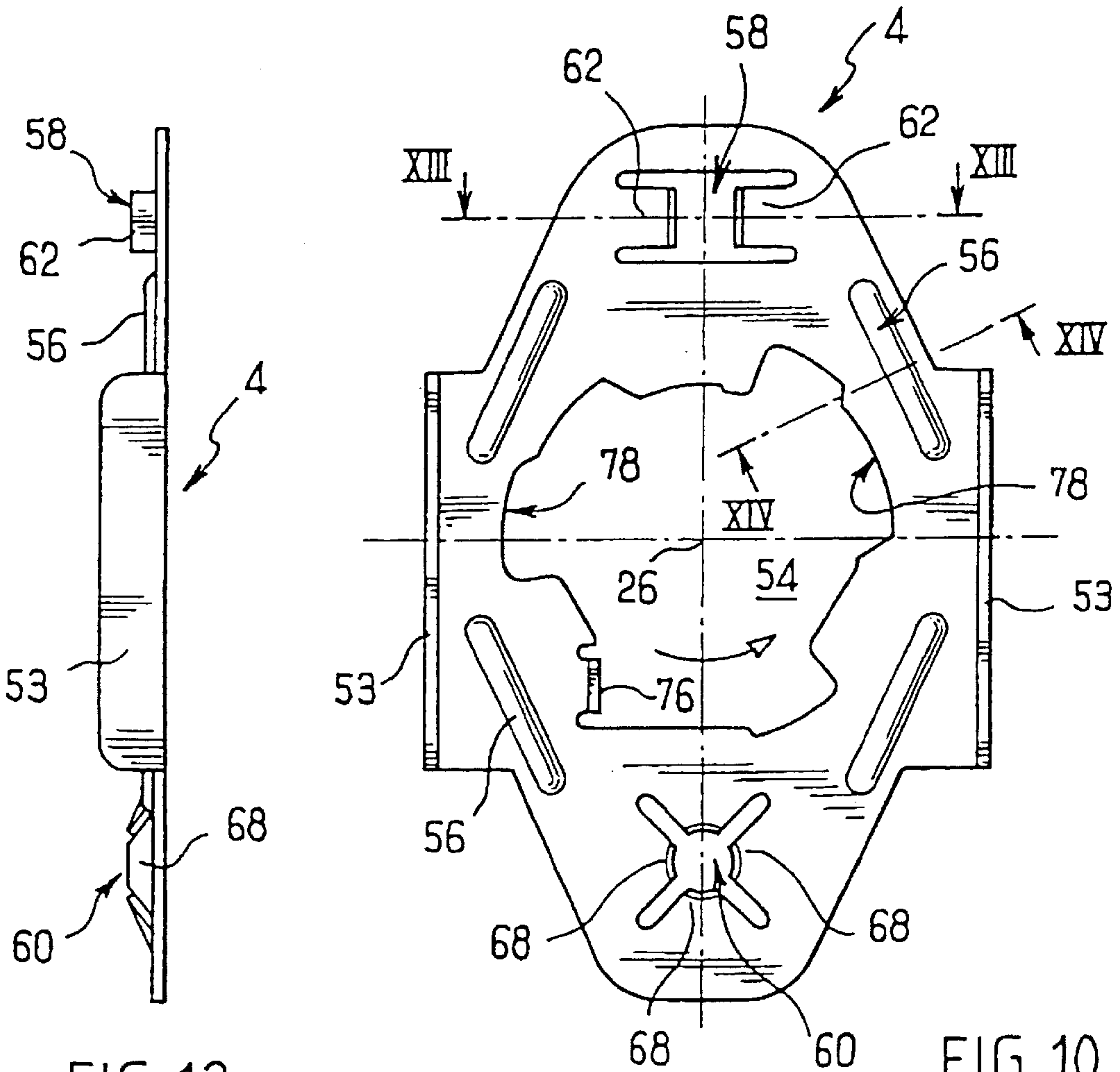
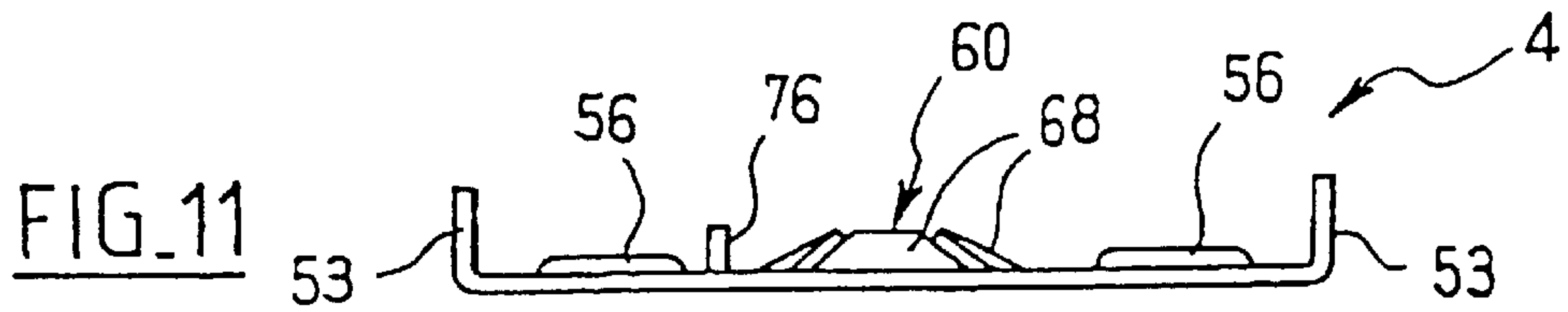


FIG. 12

FIG. 10

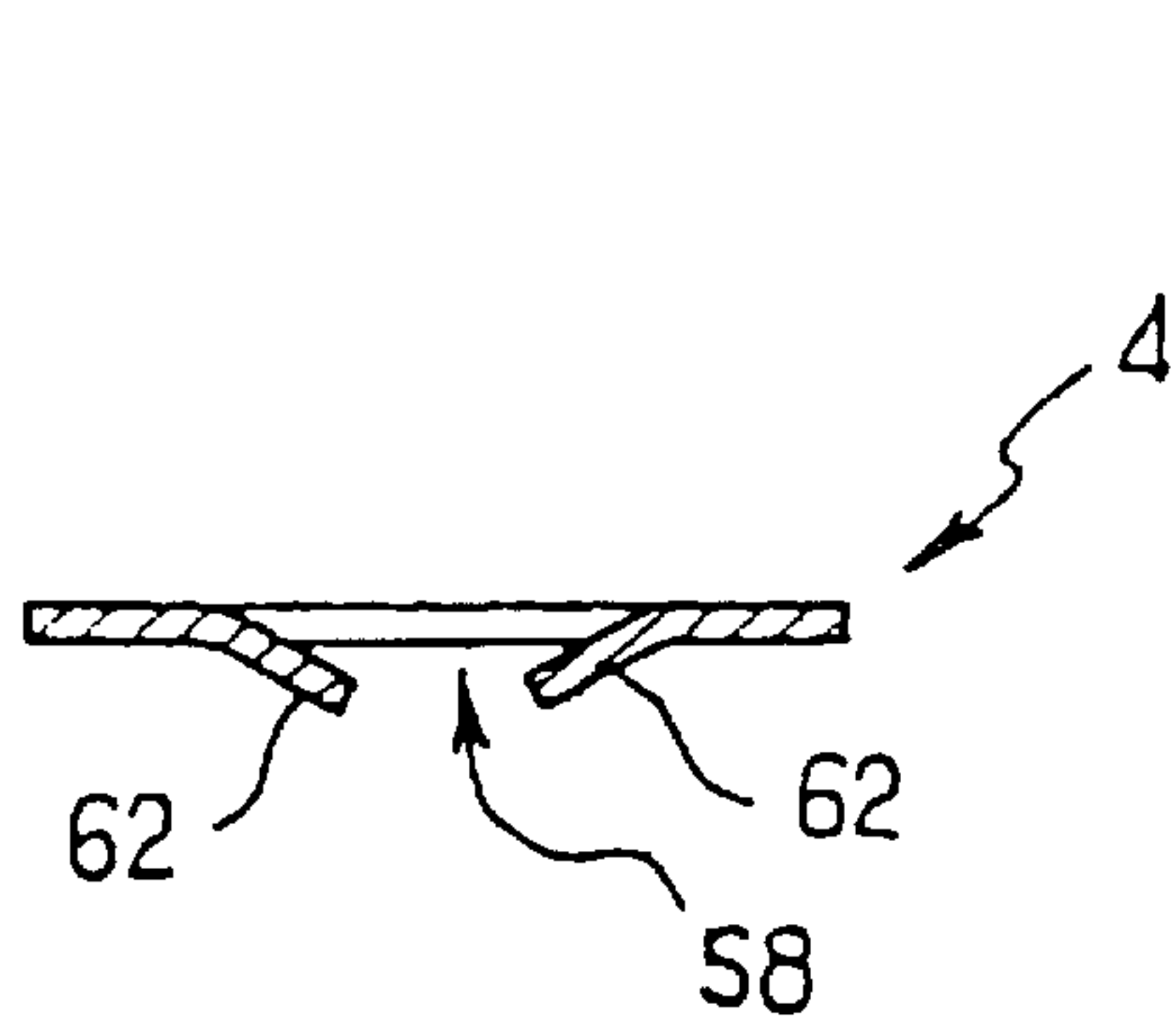


FIG. 13

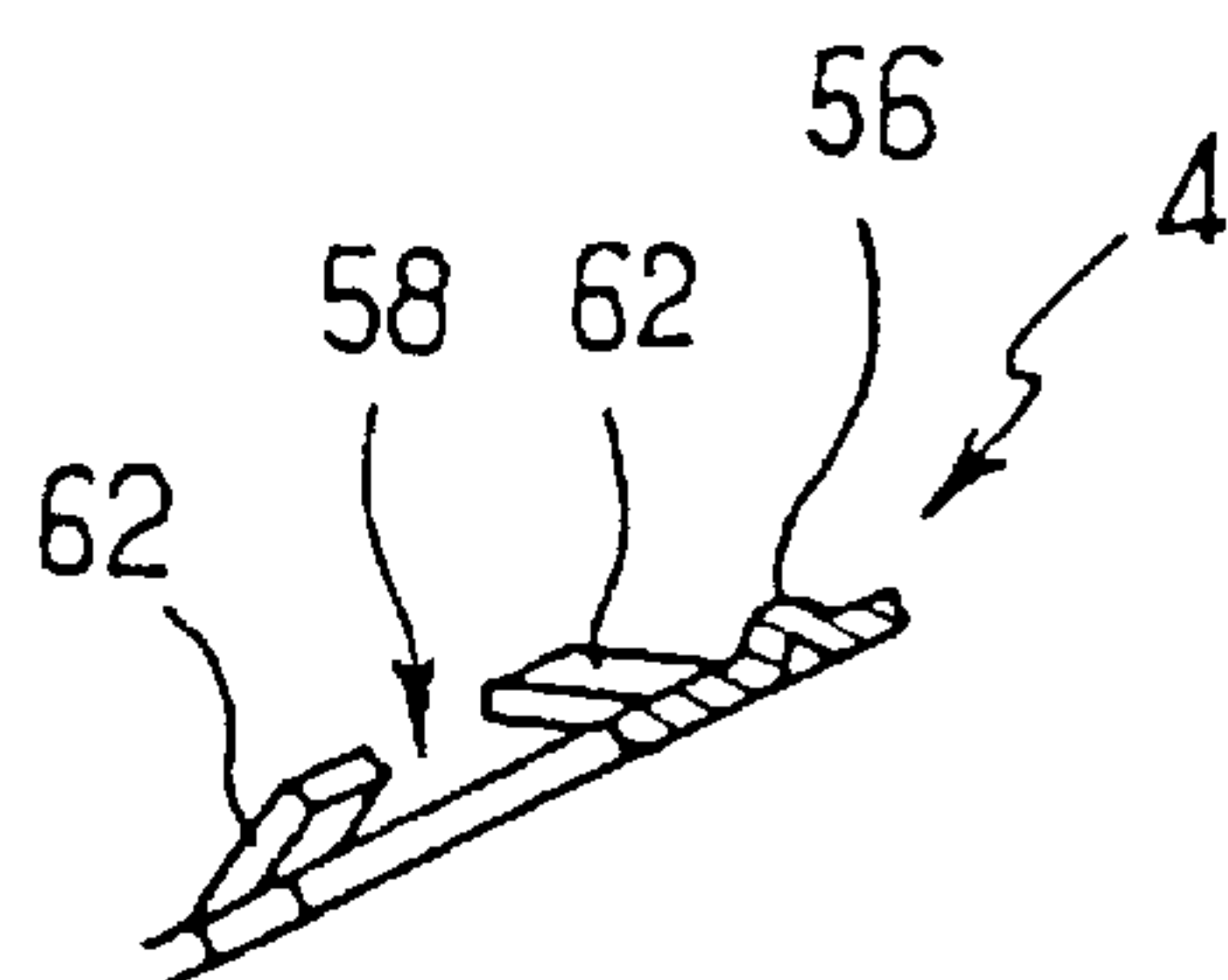


FIG. 14



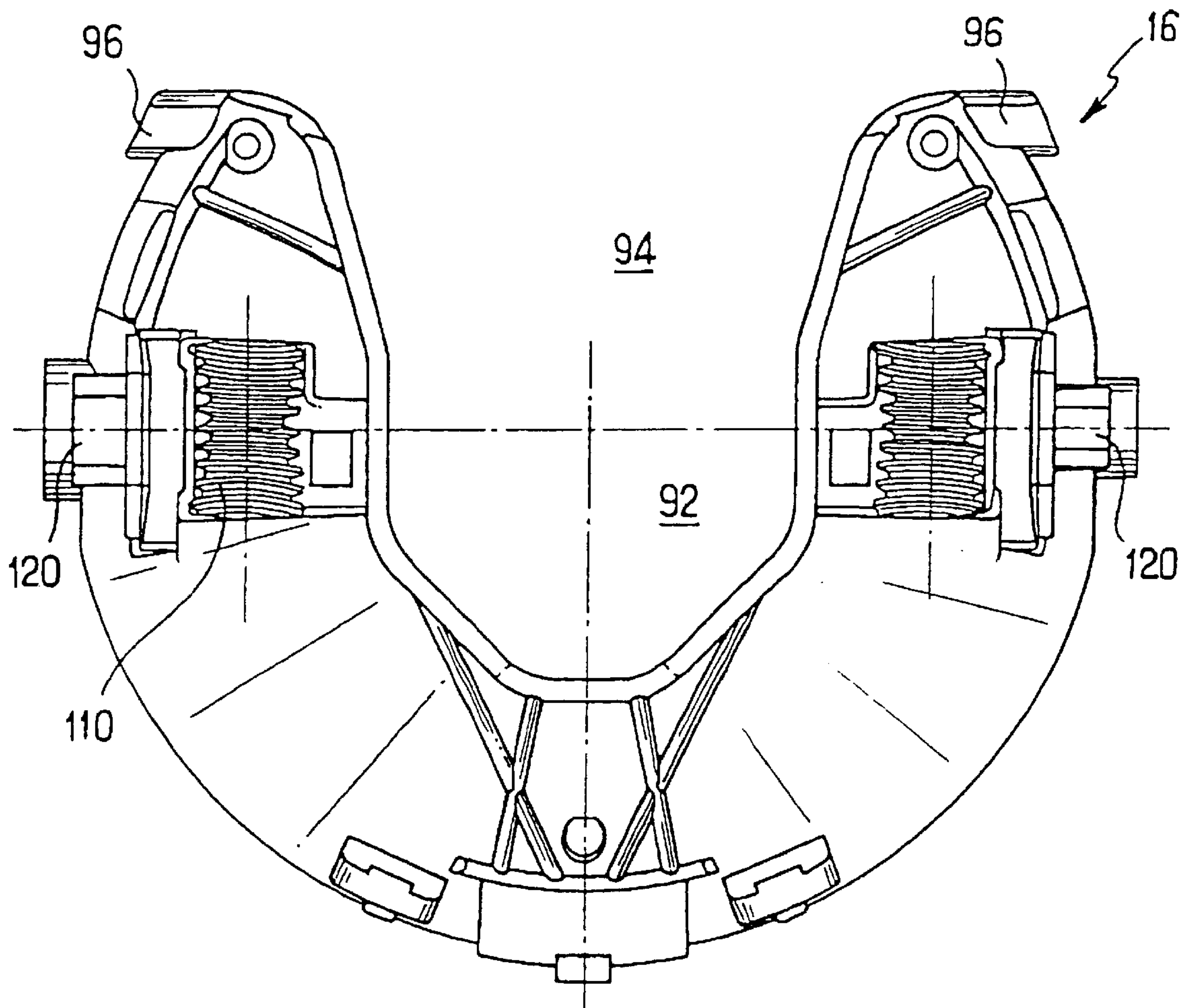


FIG. 15

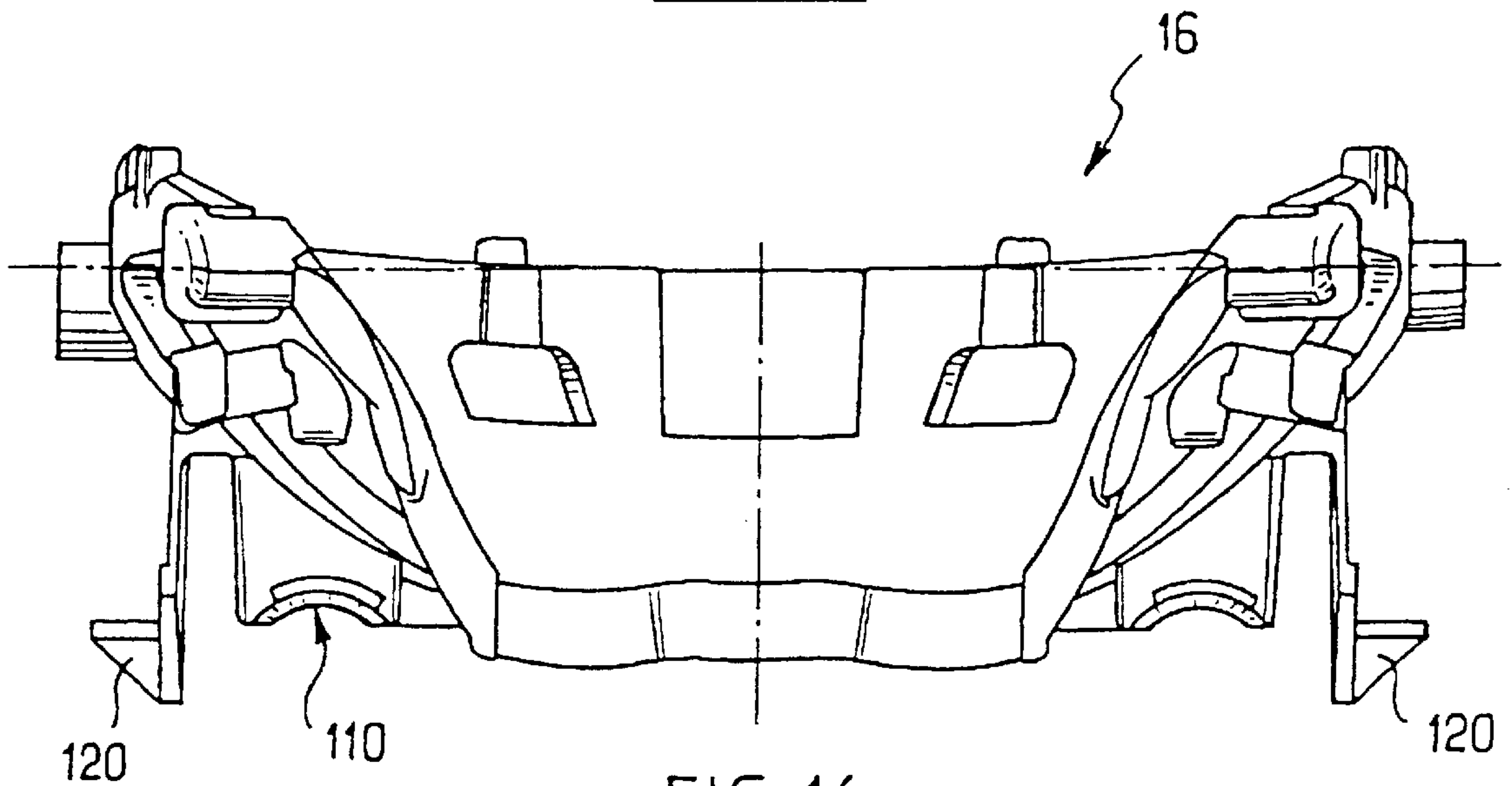


FIG. 16



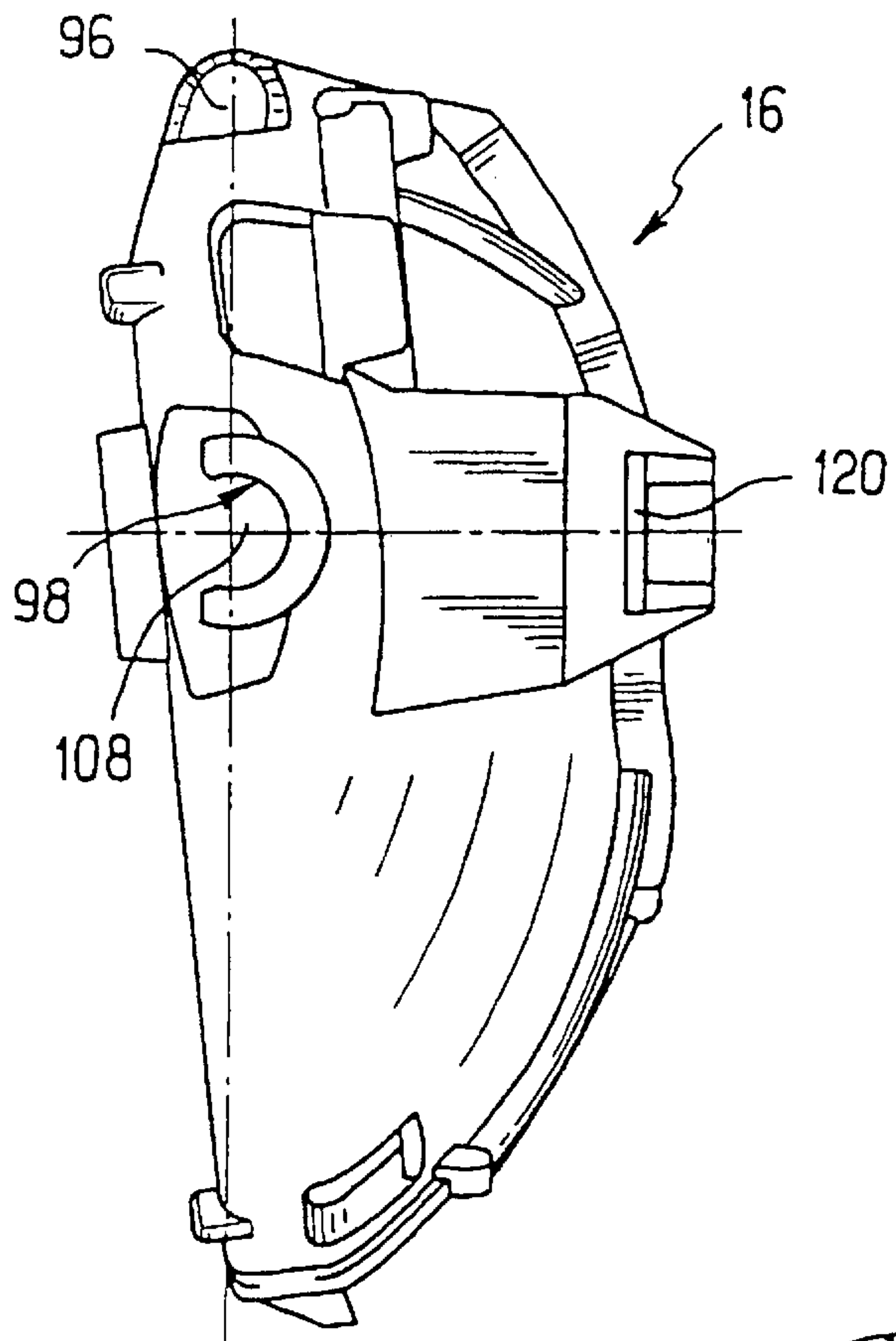


FIG. 17

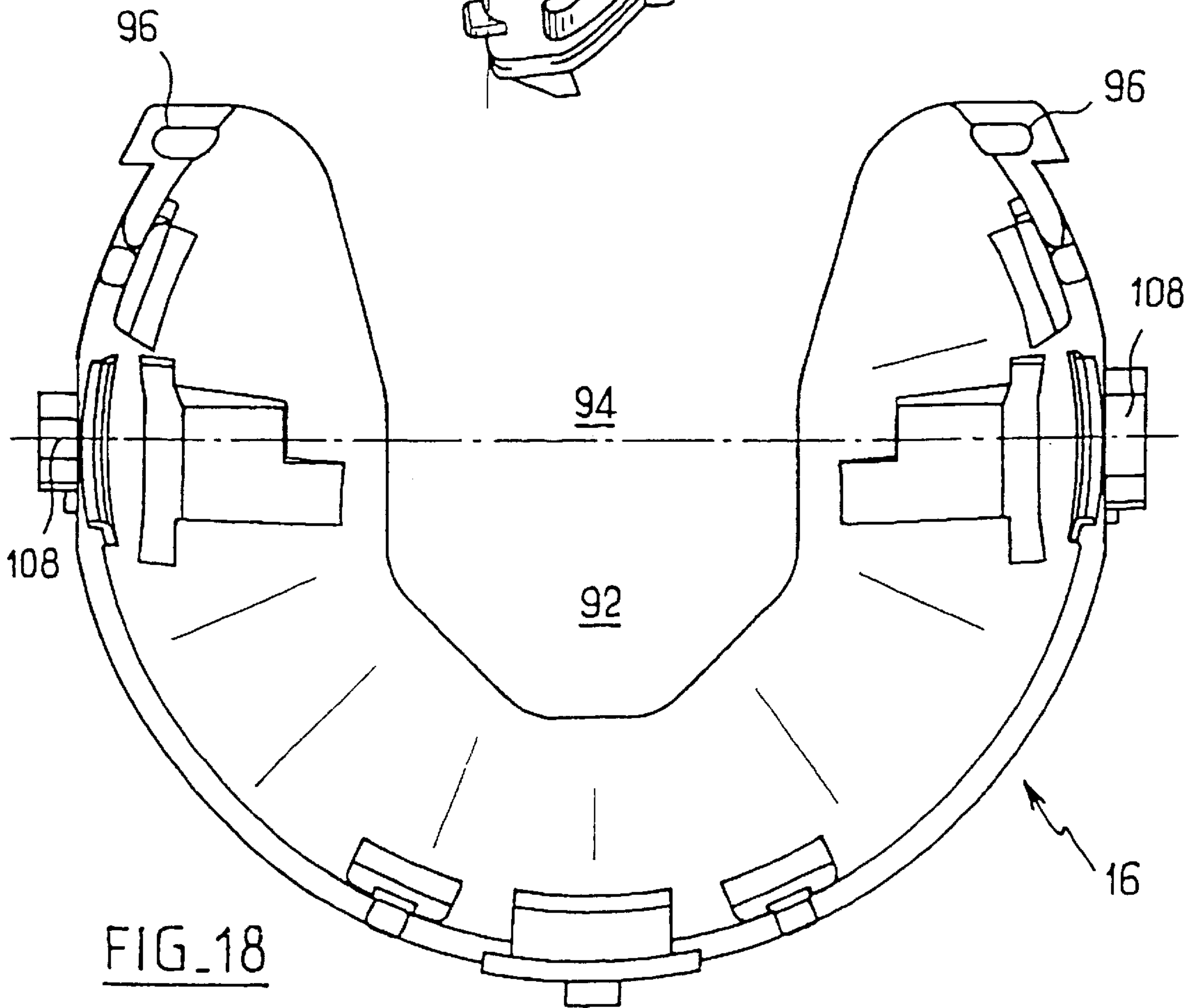


FIG. 18

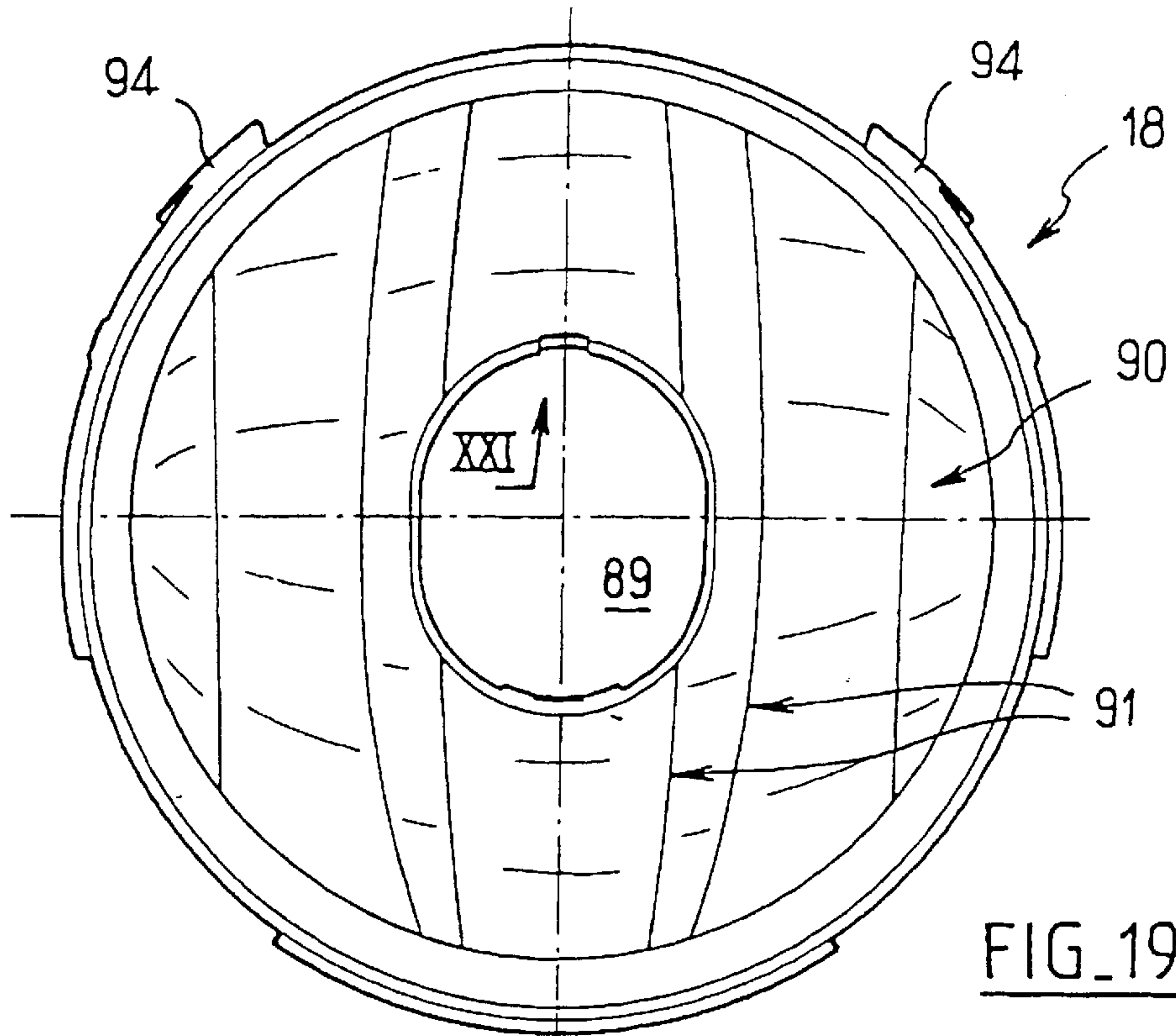


FIG. 19

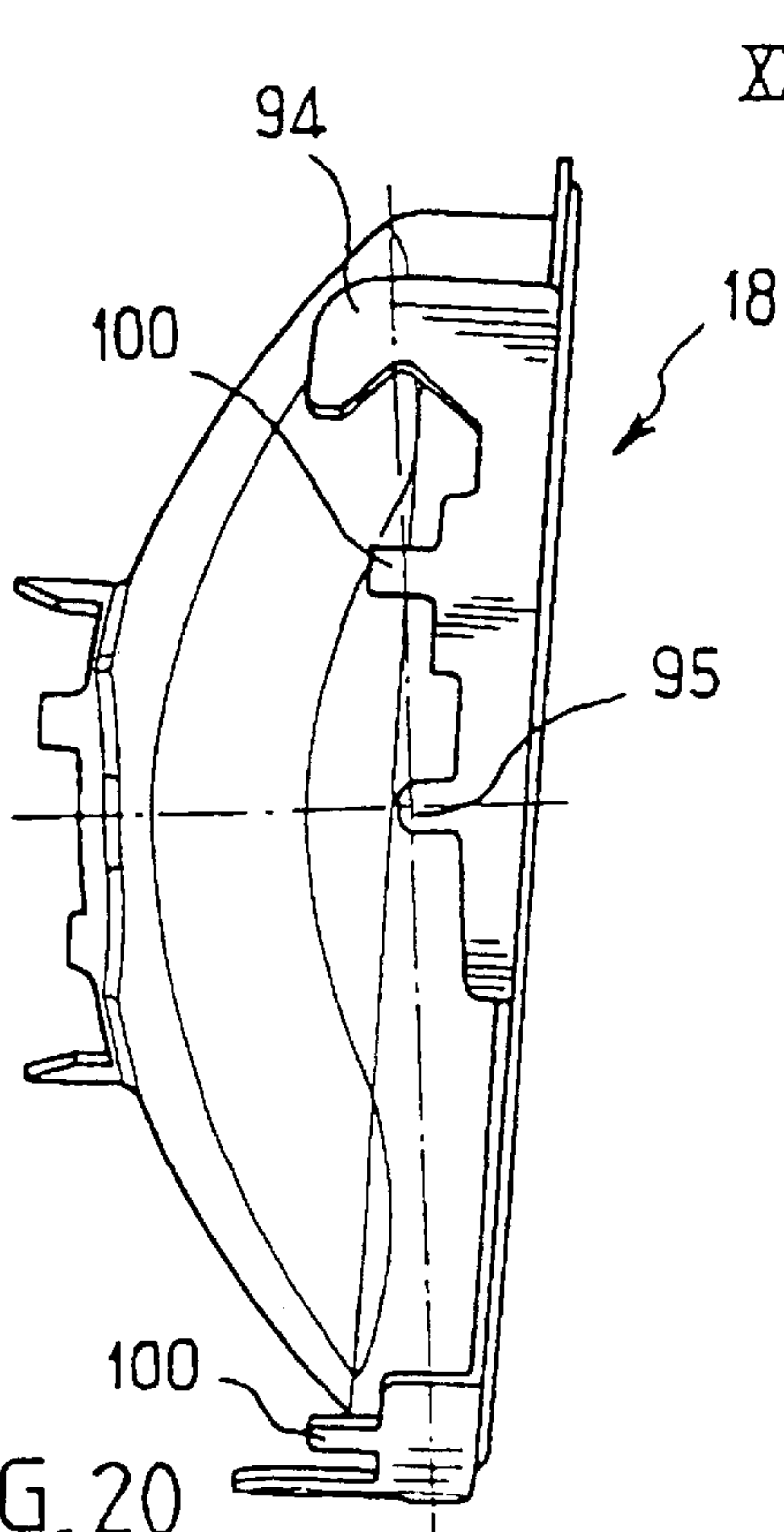


FIG. 20

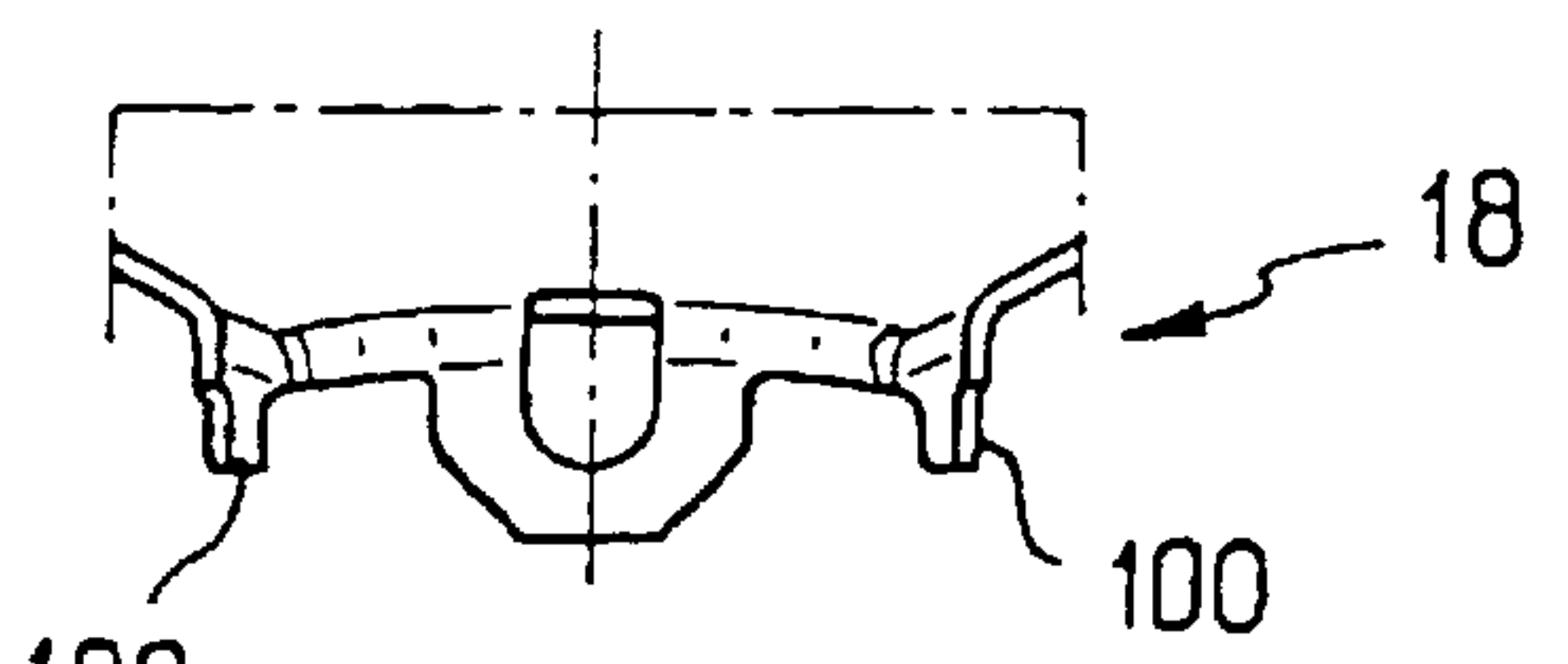


FIG. 21

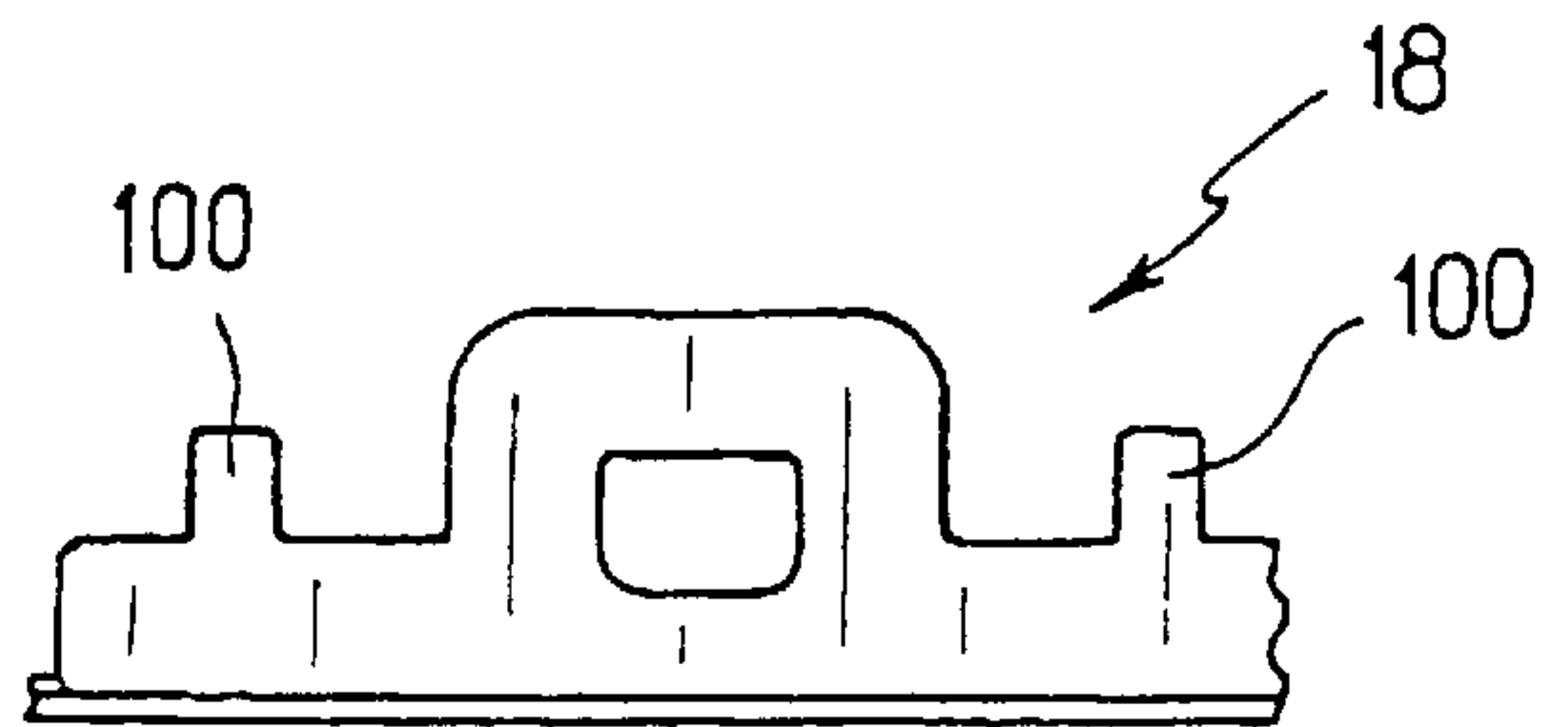
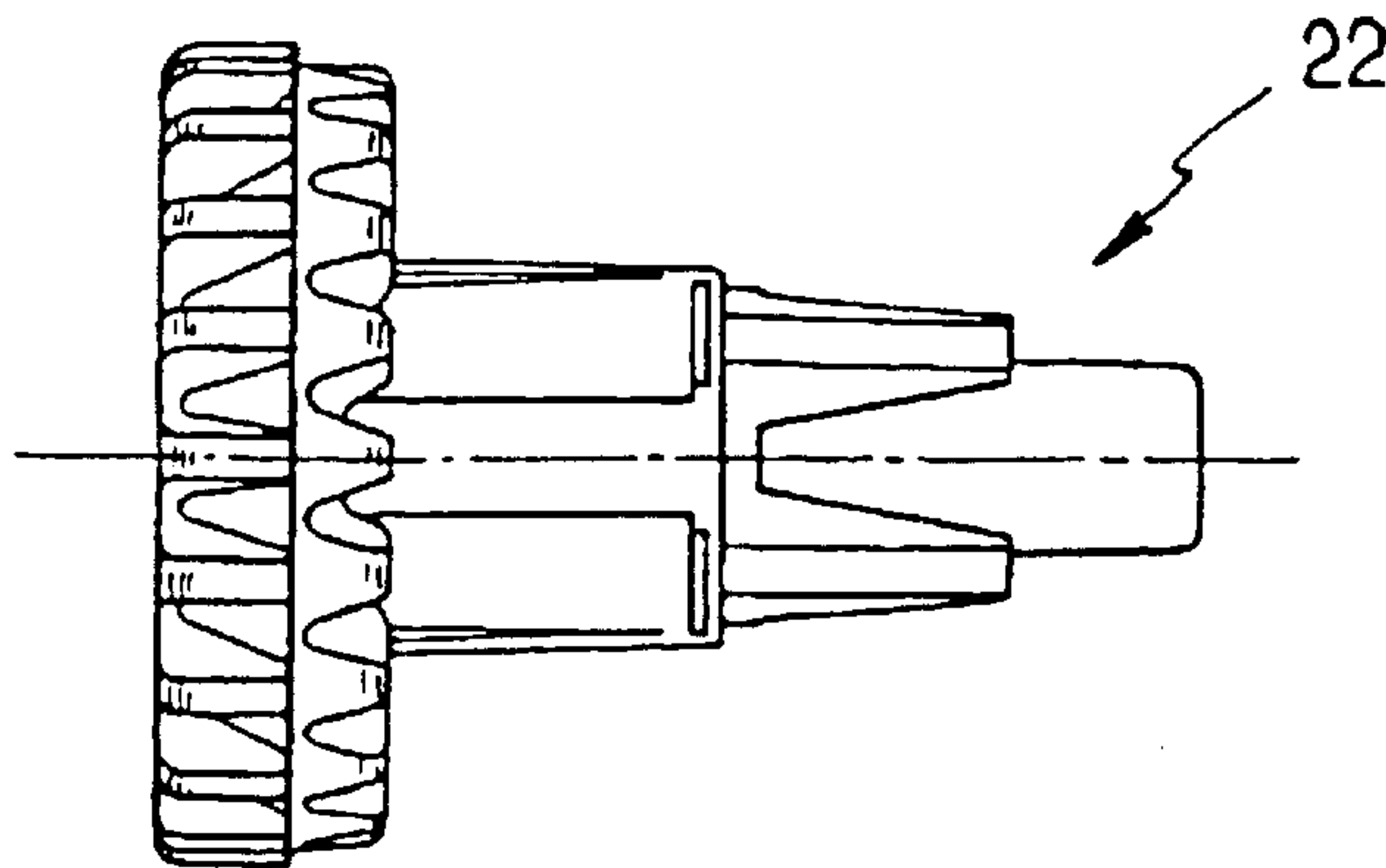
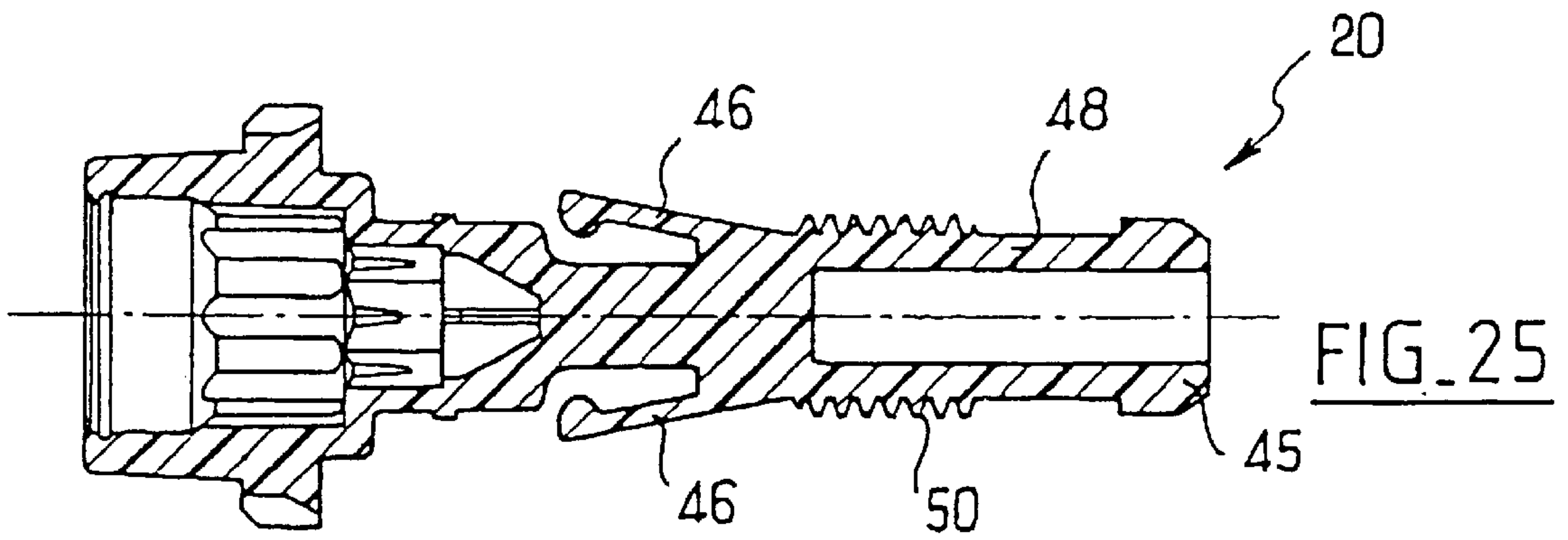
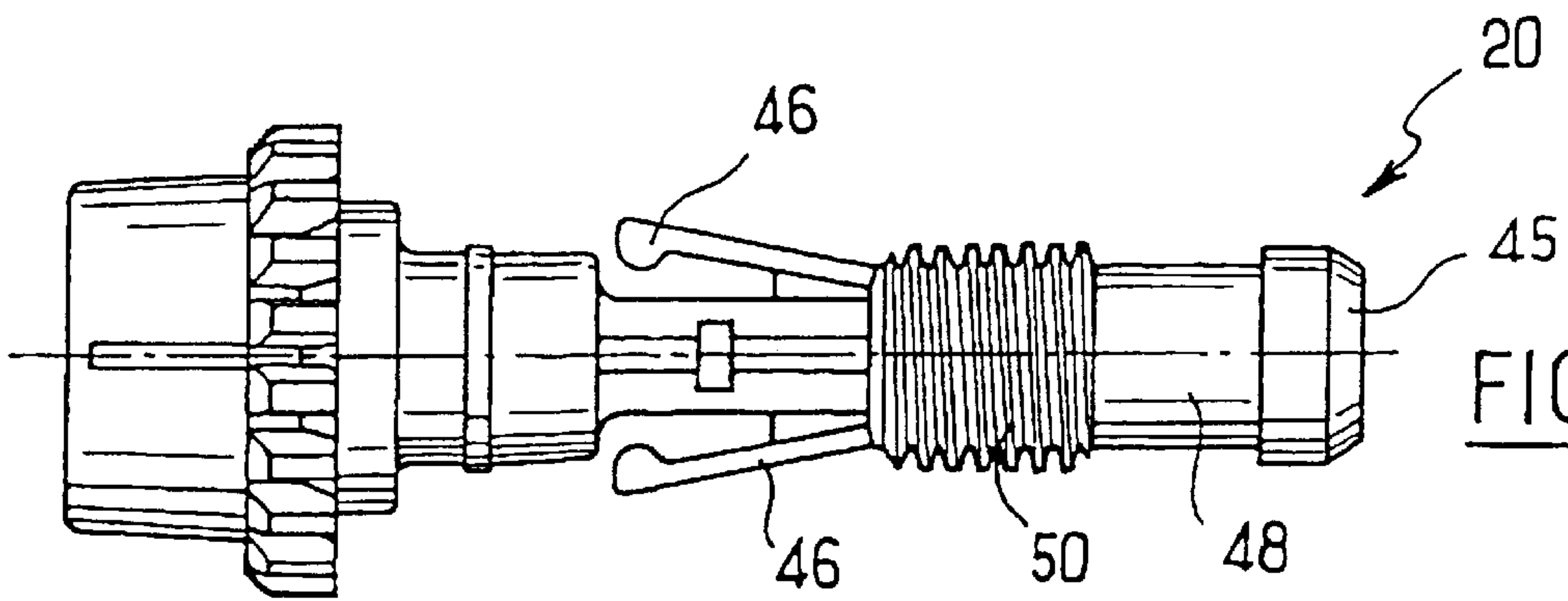
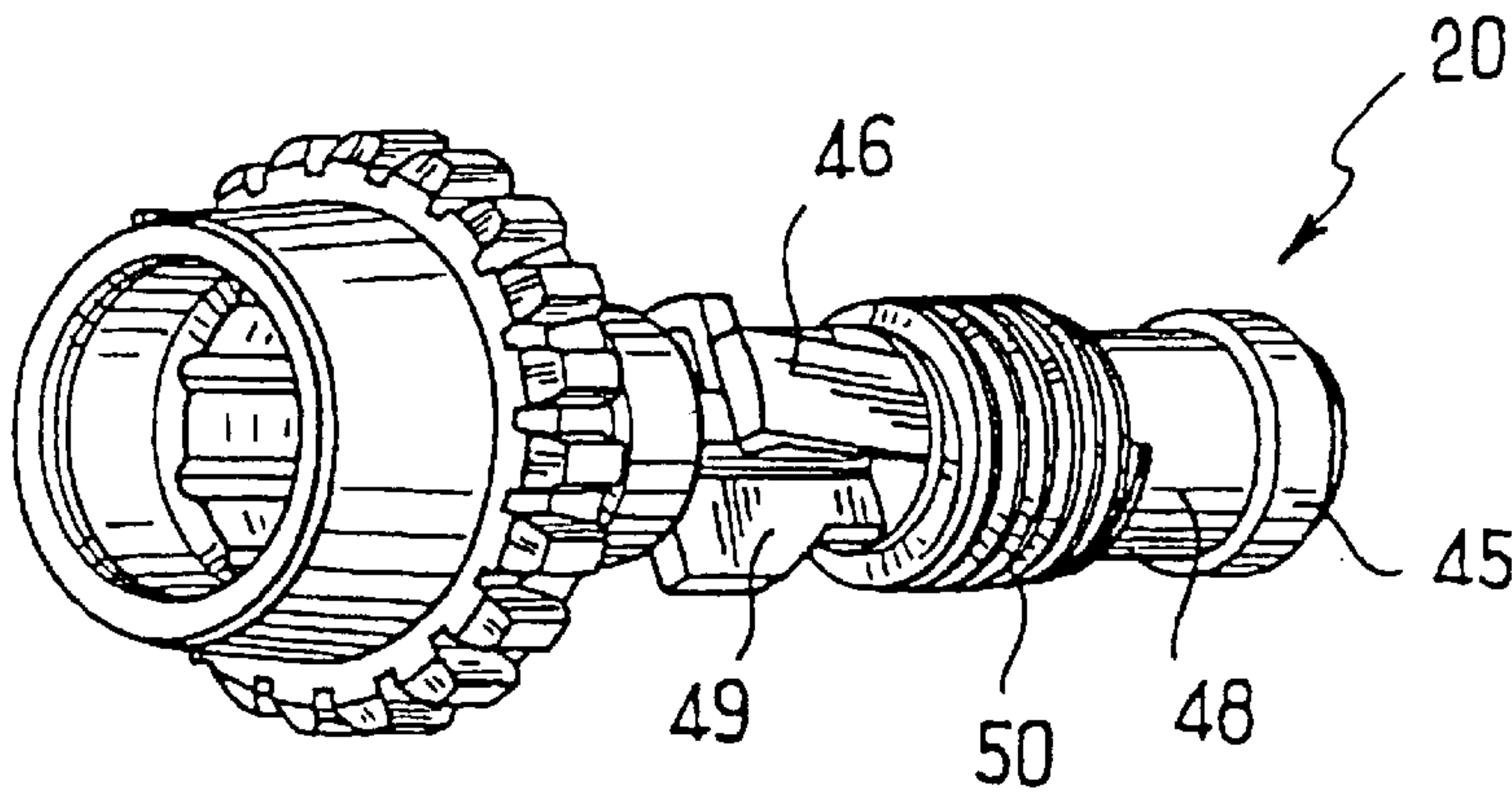


FIG. 22



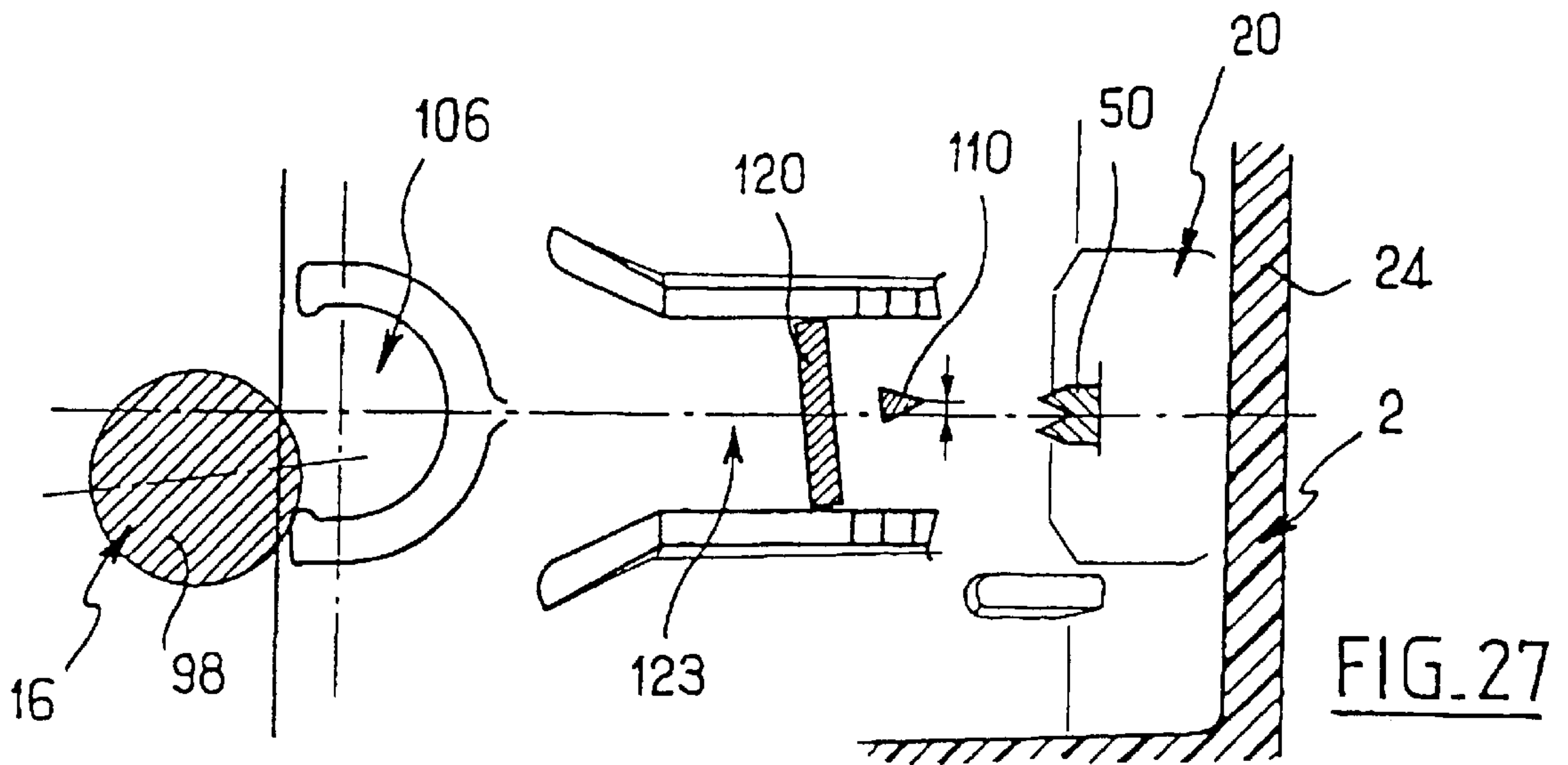


FIG. 27

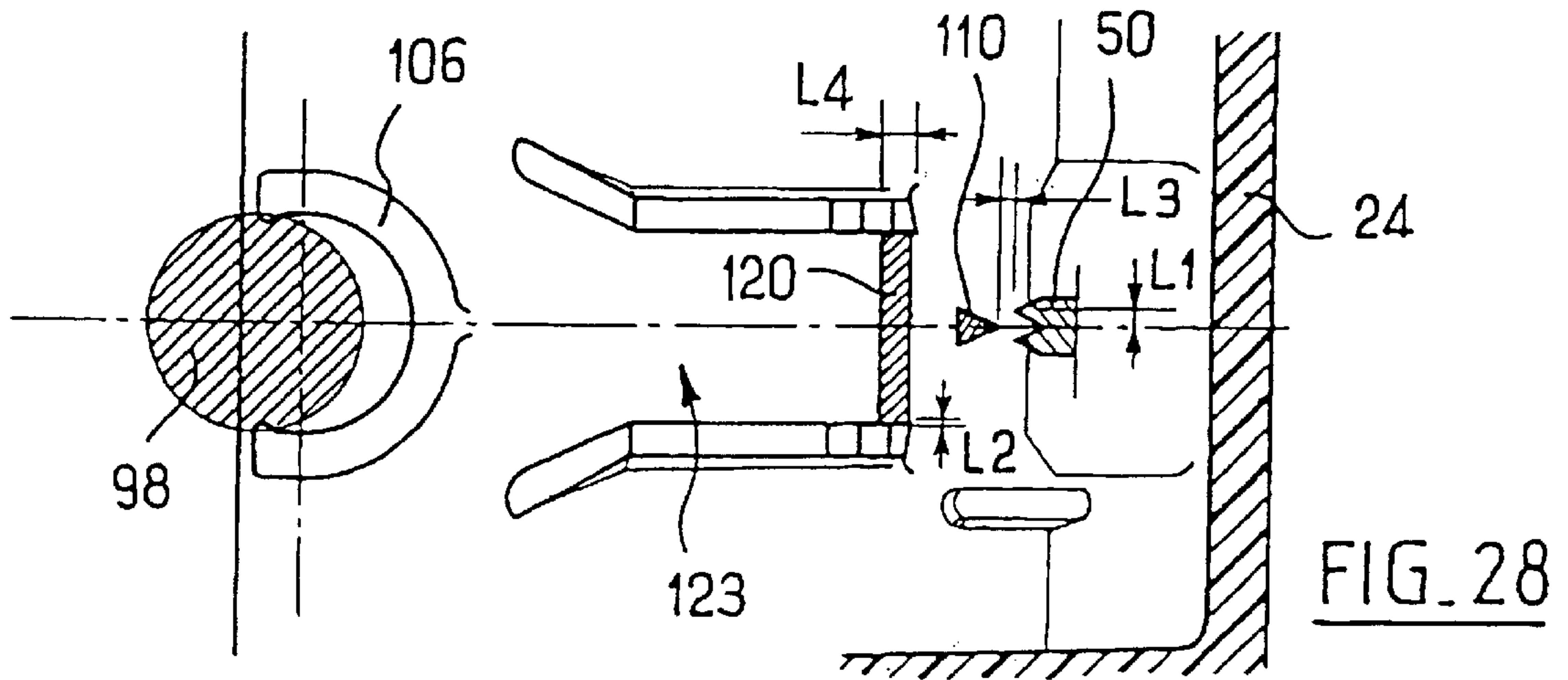


FIG. 28

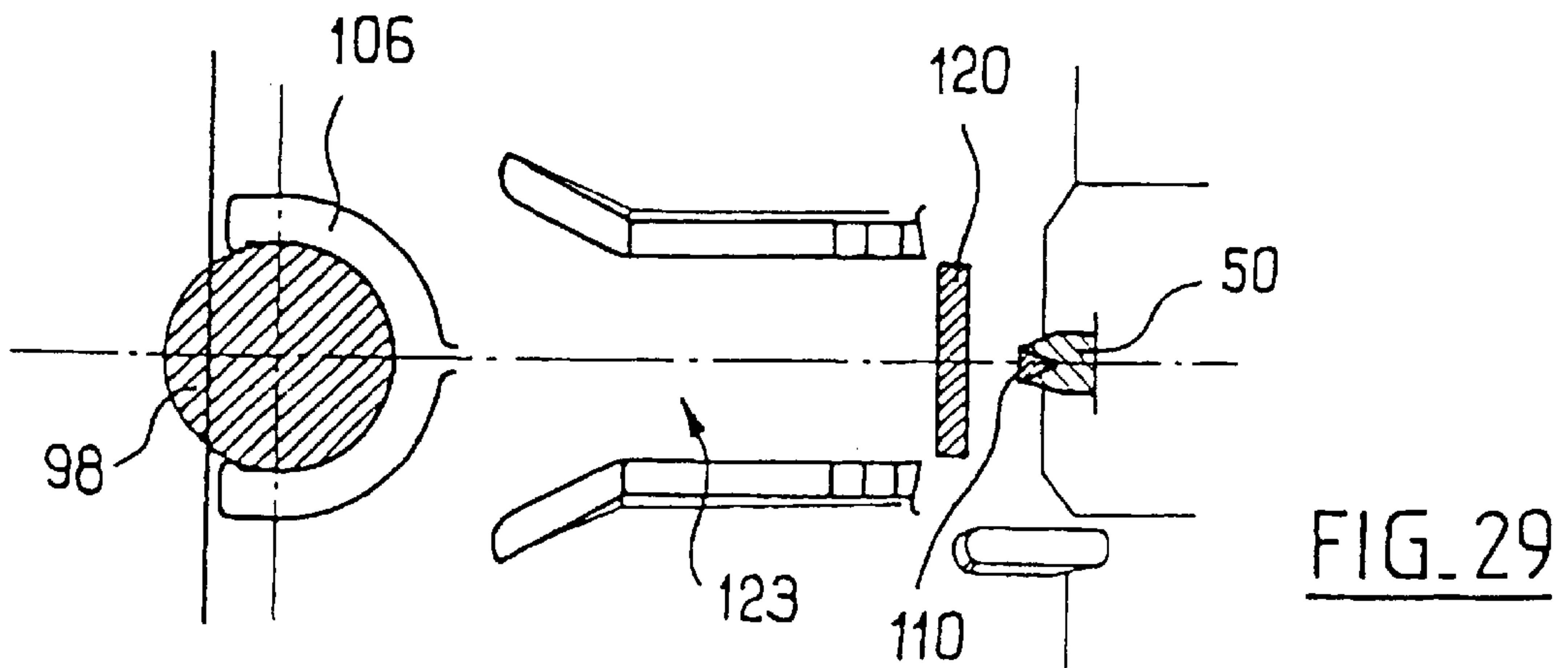


FIG. 29



## LIGHTING OR SIGNALING DEVICE FOR A VEHICLE, WITH A REINFORCED CASING

### FIELD OF THE INVENTION

The invention relates to a lighting or signaling device for a vehicle.

### BACKGROUND OF THE INVENTION

A headlight for a vehicle is known, comprising a casing made of plastic and a lamp holder fixed to the back wall of the casing. Producing the casing from plastic makes the device inexpensive to manufacture. On the other hand, certain problems may be encountered: under the heat given off by the lamp, deformation or softening of the back wall may occur, which may lead to an alteration in the positioning of the lamp with respect to the reflector, such that the beam no longer appropriately fulfils its function.

### DISCUSSION OF THE INVENTION

An object of the invention is to propose a lighting or signaling device with a plastic back wall making it possible to circumvent the drawbacks relating to the heat given off by the lamp.

With a view to achieving this object, a lighting or signaling device for a vehicle is proposed, according to the invention, comprising a plastic back wall and a lamp holder fixed to the back wall, the device further including a metal plate fixed to the back wall extending from one side of the back wall turned towards the lamp, the lamp holder being supported on the metal plate along an axial direction of the lamp and including at least one metal element in contact with the metal plate.

Thus, the metal plate reinforces and stiffens the back wall. The mechanical resistance of the wall, even under the effect of the heat, is thus increased. Moreover, the metal plate receives some of the heat from the back wall, or, what is more, even receives the heat from the lamp directly, and dissipates it into the air surrounding the plate (by forming a radiator) which keeps the back wall at a relatively low temperature. Thus reinforced, and heated less, the back wall is less deformed. Hence the positioning of the lamp with respect to the reflector is preserved, so that the correct beam is obtained.

The metal plate forms a thermal screen between the lamp and the back wall. The radiation received by the back wall is thus reduced, so that its temperature remains only slightly elevated. The metal plate also defines the position of the lamp. Having regard to the rigidity of the metal plate, this positioning is particularly accurate. The heat from the lamp holder is thus transmitted to the plate. This further contributes to reducing the temperature of the back wall.

Advantageously, the metal plate features at least one fold.

This fold reinforces the rigidity of the metal plate.

Advantageously, the metal plate features at least one edge region extending at a distance from all the other pieces of the device.

This region, forming a radiator, makes it possible to cool the metal plate better.

Advantageously, the device includes limit-stop means for countering the rotation of the metal plate with respect to the back wall in at least one direction.

Advantageously, either one of the wall and the metal plate includes at least one relief and the other of the wall and the metal plate features at least one orifice for retaining the relief.

Advantageously, the device includes two reliefs and two orifices, at least one of the reliefs being able to penetrate into a single one of the orifices.

Thus an indexing means is obtained for fitting the metal plate onto the back wall in the correct position.

Advantageously, the or each orifice is defined by at least one flexible prong.

This prong makes it possible to increase the tolerances allowing suitable retention of the relief in the orifice.

Advantageously, the device includes bayonet-type means for fixing the lamp holder to the plate.

Advantageously, the device is configured in such a way that the bayonet fittings come to bear on the metal plate along an axial direction of the lamp.

Advantageously, the device features ramps able to be traveled by the bayonet fittings while the lamp holder is rotated in order to bring the bayonet fittings to bear on the metal plate.

Assembly is thus facilitated. Moreover, the absence of ramps associated with the other direction of rotation forms an indexing means for the correct fitting of the lamp holder onto the device.

Advantageously, the device includes a casing, glazing, an intermediate piece linking the glazing to the casing and a screen extending forwards from an upper region of the casing towards the glazing.

Thus, the screen receives the rising hot air. A fraction of the heat is thus picked up by the screen and not by the intermediate piece. Thus the risk of deforming the latter is reduced. As for the screen, it can be deformed to a large extent without impairing the operation of the device.

Advantageously, the device includes a reflector mounted so as to be moveable with respect to the casing, the lamp being fixed rigidly to the casing.

Advantageously, the device includes a casing comprising the back wall, a reflector and a cradle linking the reflector to the casing and featuring an aperture in the upper part.

Thus, the aperture corresponds to the region of the cradle which otherwise would be most exposed to the heat. Moreover, the aperture allows a certain amount of dilation of the cradle. The thermal behavior of the cradle is thus enhanced, which promotes correct positioning of the reflector with respect to the lamp. Moreover, this aperture reduces the volume of the cradle and gives it an overall size allowing certain kinematics for fitting the cradle with respect to the reflector, such as assembly by pivoting, for example, which otherwise would be prohibited. Moreover, this aperture achieves an indexing effect for the correct fitting of the cradle into the device. Finally, it gives rise to a reduction in material. Thus results in a saving in weight and in cost, which is all the more important since high-grade plastics, which have good heat resistance but are often expensive, are usually used for this type of piece.

Advantageously, what is involved is a headlight.

Advantageously, what is involved is a fog lamp.

Other characteristics and advantages of the invention will emerge further from the following description of a preferred embodiment and of variants which are given by way of non-limiting examples.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a sectional view along a vertical axial plane of a headlight according to the invention;

FIG. 2 is a sectional view of the headlight of FIG. 1 along a horizontal axial plane;



FIG. 3 is a sectional view of the headlight of FIG. 1 along a vertical plane passing through the screw for adjusting the inclination of the reflector;

FIG. 4 is a view similar to FIG. 3 showing the actuating of the adjusting screw;

FIG. 5 is a geometric diagram illustrating the angular excursion of the reflector;

FIG. 6 is a sectional view in simplified perspective of the headlight of FIG. 1;

FIGS. 7 and 8 are a front view and a view in axial section along a horizontal plane of the casing of the headlight of FIG. 1;

FIG. 9 is a view in axial section along a vertical plane of the casing of FIG. 7;

FIGS. 10, 11 and 12 are a front view, a view from below and a view from the left, of the sheet metal plate of the headlight of FIG. 1;

FIGS. 13 and 14 are local views of the sheet metal plate along the planes XIII—XIII and XIV—XIV of FIG. 10;

FIGS. 15 and 16 are rear and top views of the cradle of the headlight of FIG. 1;

FIGS. 17 and 18 are left and front views of the cradle of FIG. 15;

FIGS. 19 and 20 are front and left views of the reflector of the headlight of FIG. 1;

FIG. 21 is a view of the reflector along the arrow XXI of FIG. 19;

FIG. 22 is a view of the reflector along the arrow XXII of FIG. 19;

FIGS. 23, 24 and 25 are views in perspective, from the side and in axial section of the adjusting screw of the headlight of FIG. 1;

FIG. 26 is a side view of the adjusting knob associated with the screw; and

FIGS. 27, 28 and 29 show three stages of the kinematics for assembling the cradle onto the casing.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE INVENTION

Referring to FIGS. 1 to 3, the embodiment of the invention here is a fog lamp. It includes a rear casing 2, a sheet metal plate 4 fixed to the casing, an intermediate piece 6 fixed to the casing, front glazing 8 fixed to the intermediate piece 6. The headlight includes a lamp holder 10 fixed to the casing and to the sheet metal plate, a lamp 12 and a connector 14 which are fixed to the lamp holder. It includes a cradle 16 fixed to the casing and a reflector 18 fixed to the cradle. The headlight further includes an adjusting screw 20 and an adjusting knob 22 fixed to the screw as illustrated especially in FIG. 4.

These elements will now be described more precisely.

Referring to FIGS. 7 to 9, the casing 2 includes, in essence, a generally flat back wall 24 perpendicular to a horizontal axis 26 of the lamp and a cylindrical side wall 28 extending forwards from the back wall. The side wall 28 features a circular front edge 30 lying within a plane perpendicular to the axis 26. As can be seen in FIG. 9, the casing features shoulders 32 at certain places on the junction between the back wall 24 and the side wall 28. Moreover, the side wall 28 is flared at certain places 34, as illustrated in FIG. 8.

Referring especially to FIG. 7, at the junction between the back wall 24 and the side wall 28, the casing 2 features two

straight upper 36 and lower 38 swellings situated respectively in the first and fourth quadrants in front view. These swellings have the general shape of a right-angled isosceles triangle in front view in FIG. 7. They define projecting portions within the headlight. The two swellings 36, 38 feature two orifices facing one another, with a common axis 40 perpendicular to the axis 26, not intersecting it, and vertical. The orifice 42 of the upper swelling 36 is open downwards, blind upwards but open towards the front, while the orifice 44 of the lower swelling is open upwards and downwards but closed laterally.

The orifices 42, 44 are suitable for receiving the adjusting screw 20 illustrated in FIGS. 23 to 25. This screw is engaged by its upper end 45 into the lower orifice 44, then as far as into the upper orifice 42. Elastic tabs 46 are linked by their front end to the body 48 of the screw and extend, at rest, stretching away rearwards from the body of the screw. The tabs 46 bend on passing through the orifice 44 then resume their initial position after the screw arrives in its operating position. The clipping tabs thus prevent the screw being withdrawn downwards. The screw is in axial abutment upwards against the bottom of the upper blind orifice 42. The screw is guided in rotation about its axis in the two orifices. Between them, the body of the screw features a threaded portion 50 making it possible to actuate the reflector, as will be described later on. This positioning of the screw guarantees the correct angular position of the thread and thus precise cooperation with the cradle.

The screw features an indexing tab 49 extending radially in projection on only one side of the shank and obliging the screw to be mounted in the correct position on the casing, failing which the screw cannot be accommodated on the casing since the tab abuts against the casing.

The back wall 24 of the casing features a central aperture 52 intended to be occupied by the lamp holder 10.

Referring to FIG. 10, the plate 4 has a generally flat, essentially lozenge-shaped form, the major axis of which is vertical. The plate is centered on the axis 26 of the lamp. The plate features two straight-line lateral vertical edges 53 folded forwards and perpendicular to the plane of the plate, extending forwards by about 3 mm. The sheet metal plate 4 features a central aperture 54 of substantially the same shape and the same dimensions as that 52 of the back wall of the casing and coming into coincidence with it. The sheet metal plate 4 is fixed to the back wall 24 opposite the front face. The sheet metal plate is interposed axially between the back wall 24, on the one hand, and the cradle 16 and the reflector 18, on the other hand. The sheet metal plate features stiffening ribs 56, here four in number, in relief on the front face of the sheet metal plate. These ribs are parallel to the respective inclined sides of the lozenge.

The sheet metal plate features two upper 58 and lower 60 orifices intended to interact with fingers extending forwards in projection from the back wall 24 of the casing. The upper orifice 58 has a reclining "H" shape. It is formed by a rectangular cut-out into which two rectangular prongs 62 extend horizontally, towards one another. These two prongs are slightly inclined forwards, as is shown in FIG. 13. The finger 64 of the casing associated with this orifice has a profiled shape with a square section in a plane perpendicular to the axis 26. It is dimensioned such that, when the sheet metal plate 4 is pressed into position against the back wall 24, the finger 64 penetrates into the orifice 58 between the prongs 62, the lateral faces of the finger rubbing against the prongs or even deflecting them forwards. In contrast, having regard to the forward inclination of the prongs, the friction



forces of the prongs on the finger, countering its withdrawal, are much higher than those encountered during its advance. The finger is therefore trapped in the orifice, countering it being withdrawn.

The interaction between the lower orifice **60** and the associated finger **66** is based on the same principle. The finger **66** is of circular cross section. The orifice **60** is cross-shaped, and is defined by four triangular prongs **68** the opposite edges of which form the cross. The tip of the prongs is rounded and concave so as to follow the curvature of the finger. The prongs **68** are again inclined forwards as illustrated in FIG. 11. Here again, the prongs allow the finger **66** to be inserted into the orifice forwards but essentially prevent it being withdrawn. The two pairs of fingers and of orifices provide for the rigid fixing of the sheet metal plate **4** to the back wall **24**. The square section of the upper finger **64** is larger than that of the lower finger **66**, so that the upper finger **64** cannot be inserted into the lower orifice **60** without abnormal force being used. Moreover, the inclination of the prongs prohibits the sheet metal plate being fixed to the back wall in a position such that the prongs would be inclined rearwards. Thus indexing means are constituted, which oblige the sheet metal plate to be mounted on the casing in the intended unique position.

Referring to FIG. 7, the orifice **52** of the casing features, in essence, three segments in a circular arc **70** of the same radius, alternating with three segments in a circular arc **72** of the same radius which is larger than that of the radii **70**. All the segments are centered on the axis **26**.

The six segments are distributed into three pairs of adjacent segments for clarity of the explanations which follow. Each pair includes an arc of large radius **72** followed by an arc of small radius **70** by reference to the anti-clockwise direction **69**. At the junction between the two segments of each pair, the casing includes a relief **71** extending forwards in projection from the front face of the back wall. This relief **71** features a front helical ramp **73** with axis **26** going away from the back wall in step with the rotation in the direction **69**. The back wall further includes a relief **74** extending to the edge of the orifice **52** between two reliefs **72**.

The sheet metal plate **4**, close to its orifice **54**, features a folded edge **76** coming into abutment against the relief **74** counter to the rotation of the plate **4** with respect to the back wall in the direction **69**. The circular arcs **78**, of large radius, of the sheet metal plate, corresponding to those **72** of the back wall, are longer than the latter so as not to mask the ramps **73**, seen from the front.

Referring to FIG. 6, the lamp holder **10** includes a body **80** having a generally axisymmetric shape, and three prongs **82** only one of which, the upper one, is illustrated, extending in radial projection from the periphery of the body. The body **80** includes a double rear collar **84** equipped with a gasket for sealing and taking up play **86**.

It is assumed that the lamp holder **10** is carrying the lamp **86** and that the casing **2** is carrying the sheet metal plate **4**. In order to fix the lamp holder to the casing, the lamp holder is inserted from the rear into the orifice **52** of the back wall and of the plate until the gasket **86** comes into axial abutment forwards on the rear face of the back wall, the collar **84** itself being in axial abutment against the rear of the gasket. In the course of this movement, the prongs **82** necessarily pass through the opposite orifice of the large-radius circular arcs since they extend radially over too great a length to be able to penetrate opposite the small-radius circular arcs. Moreover, by reason of the presence of the

relief **74**, one of the locations for the prongs to pass through is smaller than the others. Given that the prongs **82** have dimensions corresponding substantially to those of the through location, it follows that the lamp holder cannot penetrate into the orifice except in a single angular position around the axis **26** with respect to the casing. Thus, here again an indexing effect is obtained. Once the gasket is in abutment against the back wall, the prongs are located directly opposite the ramps **73**. The lamp holder is then pivoted with respect to the casing about the axis **26** in the direction **69**. The prongs **82** then follow the ramps **73** so as to manage to push the lamp holder forwards. The prongs finally leave the ramps so as to come into axial abutment on the sheet metal plate **4** in the region of the small-radius circular arcs. One of the prongs **82** comes into rotational abutment against the relief **76** of the sheet metal plate, which blocks the rotation of the lamp holder and defines its final position. Thus, the lamp holder is fixed rigidly to the sheet metal plate **4** and to the casing **2** in a position which is very precisely defined by virtue especially of the rotational guidance of the body **80** of the lamp holder against the small-radius circular arcs.

Referring to FIG. 19, the reflector has a generally concave shape and features an aperture **89** at its center. Its inner reflecting face **90** exhibits different regions formed by geometrically different paraboloids separated from one another by recessed edges **91**.

Referring to FIGS. 15 to 18, the cradle **16** has a shape generally similar to that of the reflector, essentially in concave-hemispherical shape. It also features a central orifice **92** but this one is extended upwards by a notch **94** linking the central orifice **92** to the peripheral edge of the cradle in such a way that the latter is generally "U" shaped seen from the back or the front. The "U" is essentially solid, apart from the notch **94** and the orifice **92**.

The reflector **18** is fixed rigidly to the cradle **16** in coaxial position. The means of fixing comprise two lateral upper hooks **94** for positioning the reflector, oriented downwards and bearing on two reliefs **96** of the cradle which are contiguous with the notch **94**. They also comprise two left and right tabs **95** for positioning the reflector which are accommodated rearwards in two corresponding housings **98** of the cradle. The two tabs **95** differ from one another, as do the housings **98**, in such a way that the reflector can only be fixed in one position with respect to the cradle. They further include four tabs **100** of the reflector, which are crimped by being folded radially inwards into the cradle, and finally a lower clipping tab **102** of the reflector to be clipped onto a lower stud **104** of the cradle. These various means ensure robust and precise fixing of the reflector to the cradle.

In order to fix the cradle to the reflector, the reliefs **96** of the cradle are engaged under and in the hooks **94** of the reflector, the cradle being inclined with respect to the reflector. Then the cradle is folded back towards the reflector, their lower parts being brought together in order to remove the inclination, the tabs **95** penetrating into the housings **98** of the cradle and the tab **102** clipping onto the stud **104** of the reflector. This fixing is already rigid. In order to reinforce it, the tabs **100** of the reflector are folded into the cradle. The fixing is thus particularly robust. Assembly with prior rotational movement is made possible by the space left free by the notch **94**.

The casing includes two cylindrical housings **106** able to accommodate the reliefs **98** of the cradle which have a corresponding shape for guidance of the cradle in rotation with respect to the casing about a horizontal axis **108**



perpendicular to that **26** of the lamp but extending under that axis. The cradle includes two studs **120** extending rearwards and able to come into engagement by clipping with two reliefs **122** of the inner face of the side wall of the casing, in such a way that the cradle, pushed axially into the casing rearwards, is retained by clipping. The reliefs **122** have a curved shape with a center of curvature directed forwards, as illustrated in FIG. **9**, so as to allow the cradle **16** to be rotated with respect to the casing **2** despite this fixing. The two reliefs **98** are different from one another, as are the housings **106** for an indexing effect obliging the cradle to be mounted on the casing in the intended unique position, namely notch **94** upwards.

In their approach towards the relief **122**, the studs **120** are guided by a groove **123** of the casing featuring one extremity flared towards the front.

The cradle, on its rear face, features a threaded indentation **110** of generally cylindrical hollow shape configured in such a way that this indentation comes into engagement with the thread **50** of the adjusting screw **20** when the cradle is in position. When the adjusting screw is made to turn about its axis, for example by means of the knob **22** which extends it at the lower part, the reflector **16** is therefore caused to pivot upwards or downwards about the axis **108**. The threads of the screw **20** and of the cradle **16** are configured with sufficient clearance for the rotation of the cradle over a small angle not to interrupt the engagement of the threads. Moreover, the indentation **110** of the cradle has a slightly convex profile in vertical section passing through the axis of the thread.

The kinematics for assembling the cradle onto the casing are illustrated in FIGS. **27** to **29**.

When the cradle is brought closer to the casing, the studs **120** are guided in the grooves **123** before the reliefs **98** are received into the housings **106** (FIG. **27**). When the reliefs **98** arrive in the housings **106**, the studs are still in the grooves (FIG. **28**). At that instant, the axis of the cradle is already positioned suitably with respect to that of the casing. Moreover, the vertical clearance **L2** between the stud and the groove is less than the vertical clearance between the threads **110** and **50**. Moreover, the horizontal distance **L3** between the crests of the thread **100** and the crest of the thread **50** is less than the distance **L4** remaining for the stud to travel to leave the groove.

When the reliefs are received into the housings **106** as in FIG. **29**, the threads **50** and **110** are in mutual engagement but the studs **120** have left the grooves, allowing the cradle to pivot with respect to the casing by control from the screw. It is seen that this arrangement assures that the cradle arrives on the casing in the appropriate position.

FIG. **5** illustrates the movement of the cradle **16** with respect to the casing **2**. The cradle may be inclined here from the horizontal by an angle  $a$  of  $5.5^\circ$  upwards and by an angle  $b$  of  $7.5^\circ$  downwards so as to correct the angle of the beam of the headlight by reference to the actual attitude of the vehicle. The focus  $F$  of the reflector **18** is situated on the axis of pivoting **108** vertically in line with the axis **26** of the lamp and of the casing. The vertical distance  $d$  separating them is very much reduced, for example  $0.7$  mm.  $L$  designates the center of the filament in FIG. **5**. The lower generatrix of the horizontal cylindrical filament extending from front to back has its center substantially at the focus  $F$ .

Referring to FIG. **4**, the knob **22** features a circular tothing oriented upwards allowing it to be meshed with an elongate toothed element **410** such as a cross-head screwdriver for actuation of the adjusting screw **20** and adjustment

of the attitude, for example manually or automatically, from the dashboard. The actuating by means of the screwdriver can be performed horizontally, from the front or the side, for example, or vertically from below as illustrated in FIG. **4**.

Referring to FIGS. **6** to **9**, the casing includes a screen or visor **112** of cylindrical shape, with axis **26**, made integrally with the side wall **28** of the molded casing. The upper and lower faces of the screen are in the extension of the outer and inner faces of the side wall of the casing. The screen extends in projection from the front edge **30** forwards, towards the glazing **8**. The screen **112** extends over an angular sector about the axis **26** less than  $90^\circ$  and here equal to  $66^\circ$ .

The intermediate piece **6** features a cylindrical skirt with axis **26** fixed by its rear edge to the outside of the side wall **28** of the casing and carrying the glazing by its front edge.

Referring to FIG. **1**, the screen **112** is interposed radially between the lamp **12**, under the screen, and the intermediate piece **6** on the screen. The screen extends further forwards than the lamp. The screen protects the intermediate piece as regards the air heated by the lamp which rises into the internal enclosure of the headlight.

The sheet metal plate **4** will, for example, be of zinc-plated steel.

The glazing **8** could be of annealed glass.

The intermediate piece **6**, the casing **2**, the cradle **16**, the adjusting screw **20** and the knob **22** could be of PBT (polybutylene terephthalate), a plastic which has good heat resistance.

The lamp is, for example, a lamp of Philips/Osram/GE make, of type H 11.

The reflector **18** here is of aluminum/steel alloy plate.

A shade **130** could be provided on the lamp **12**, made of a material with the "ALUZI" trademark.

The gasket **86** is of silicone.

Needless to say, many modifications could be applied to the invention without departing from the scope thereof.

Provision could be made for the screen **112** to be a piece which is attached, for example to the casing **2** or the intermediate piece **6**.

The device could be a signaling lamp.

What is claimed is:

1. Lighting or signaling device for a vehicle comprising a casing including a plastic back wall and a lamp holder fixed to the plastic back wall, and further comprising a metal plate fixed to the plastic back wall extending from one side of the plastic back wall turned towards the lamp, the lamp holder being supported on the metal plate along a light emitting direction of the lamp, including at least one metal element in contact with the metal plate, and a reflector mounted so as to be moveable with respect to the casing, the lamp being fixed rigidly to the casing.

2. Device according to claim 1, wherein the metal plate features at least one fold.

3. Device according to claim 1, wherein the metal plate features at least one edge region extending at a distance from the metal plate.

4. Device according to claim 1, further comprising limit-stop means for countering the rotation of the metal plate with respect to the back wall in at least one direction.

5. Device according to claim 1, wherein one of the plastic back wall and the metal plate includes at least one relief and the plastic back wall or the metal plate features at least one orifice for retaining the relief.

6. Device according to claim 5, comprising two reliefs and two orifices, at least one of the reliefs being able to penetrate into a single one of the orifices.



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- 7. Device according to claim 5, wherein the or each orifice is defined by at least one flexible prong.
- 8. Device according to claim 1, including bayonet-type means for fixing the lamp holder to the metal plate.
- 9. Device according to claim 8, configured in such a way 5 that the bayonet-type means come to bear on the metal plate along an axial direction of the lamp.
- 10. Device according to claim 8 comprising ramps able to be traveled by the bayonet-type means while the lamp holder is rotated in order to bring the bayonet-type means to bear 10 on the metal plate.

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- 11. Device according to claim 1, including a casing, a glazing, an intermediate piece linking the glazing to the casing, and a screen extending forwards from an upper region of the casing towards the glazing.
- 12. Device according to claim 1, including a casing comprising the back wall, a reflector and a cradle linking the reflector to the casing and featuring an aperture in the upper part.
- 13. Device according to claim 1, comprising a headlight.
- 14. Device according to claim 1, comprising a fog lamp.

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