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(54) **EVACUATION AND FILL VALVE ASSEMBLY AND METHOD FOR USING THE SAME**

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(52) **U.S. Cl.** ..... **60/584**

(58) **Field of Search** ..... 60/584, 453; 137/854, 137/625.48

(56) **References Cited**

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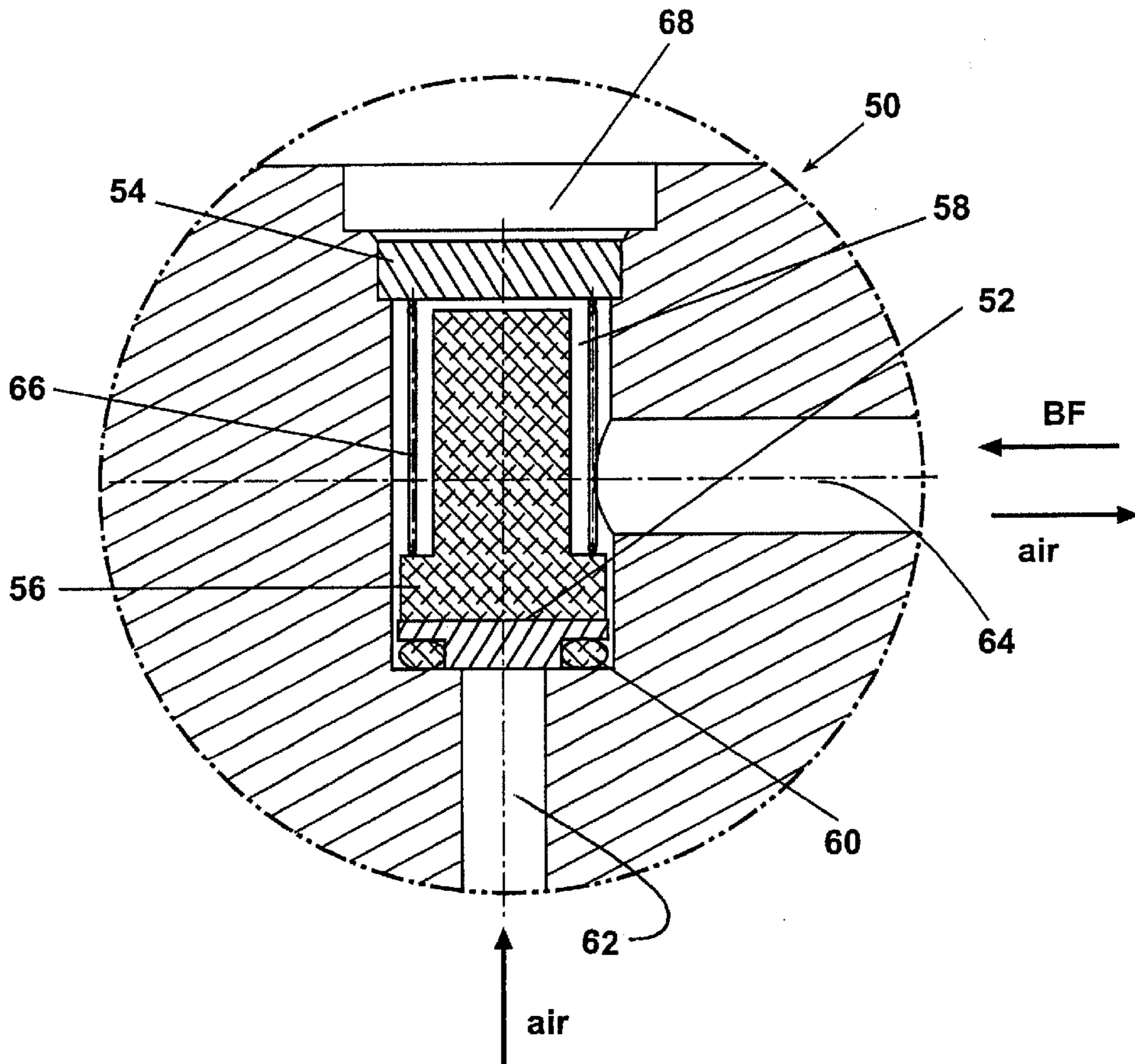
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(57) **ABSTRACT**

A non-powered evacuation and fill valve assembly is provided that is suitable for use in connection with hydraulic brake system. The assembly utilizes a pressure differential and/or the properties of material expansion to provide a tight seal. During evacuation of air from the system, the assembly is in an “open” position to permit air to pass. After the air has been evacuated from the system and the system has been filled with fluid, the valve assembly will assume a “closed” position. Thereafter, a tight seal is provided as long as the system is filled with a requisite amount of fluid.

**8 Claims, 6 Drawing Sheets**



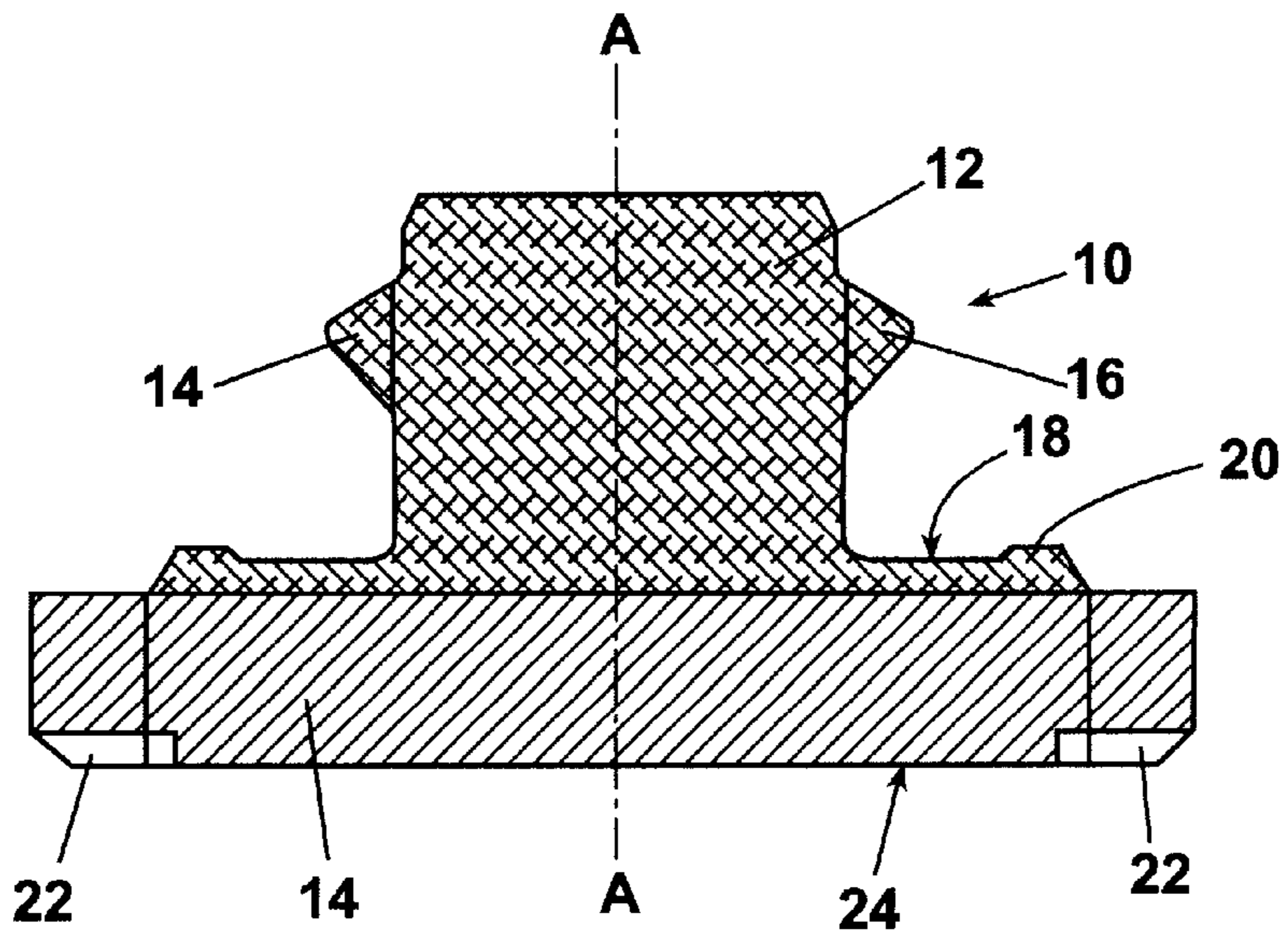


Fig. 1

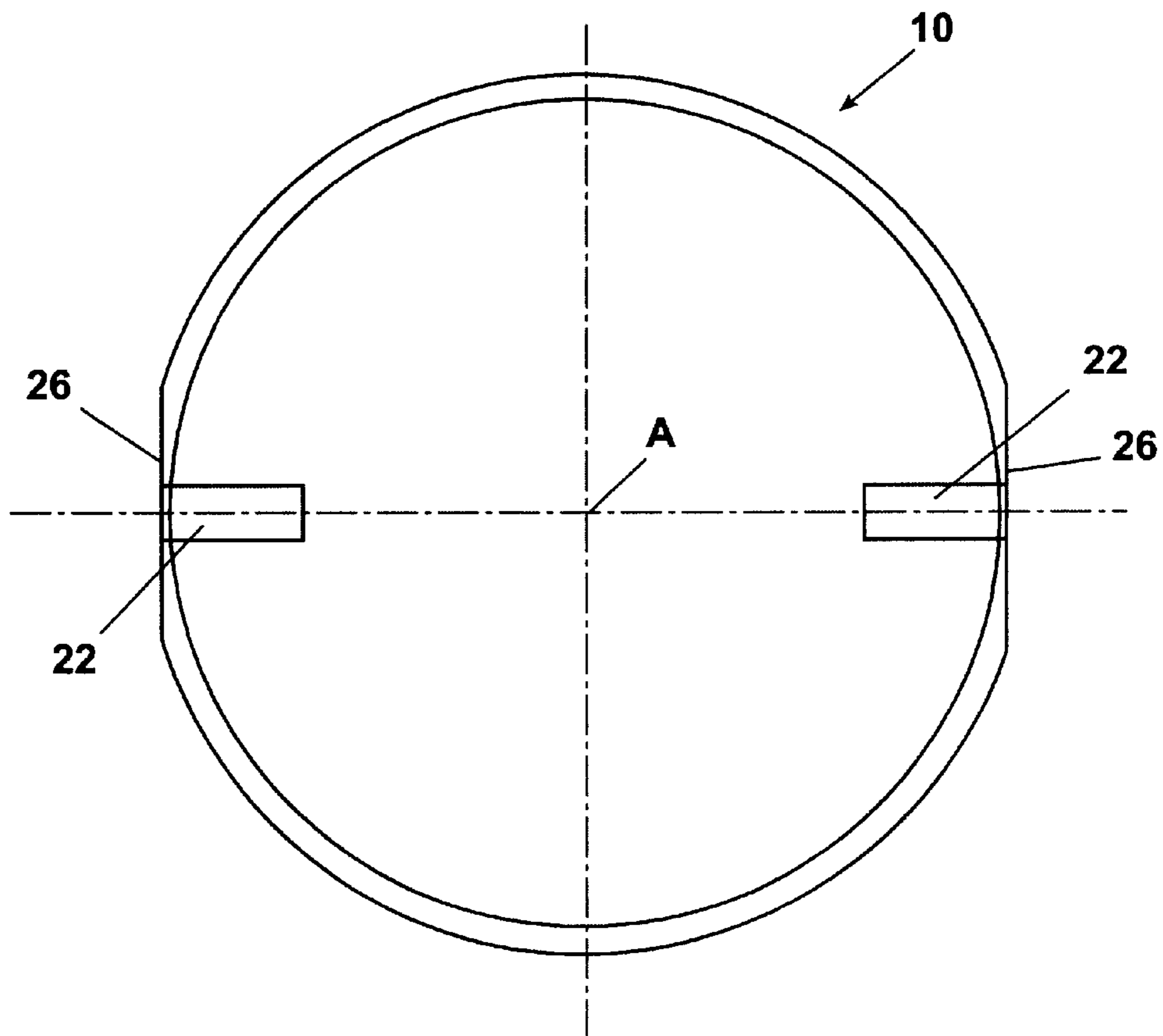


Fig. 1A

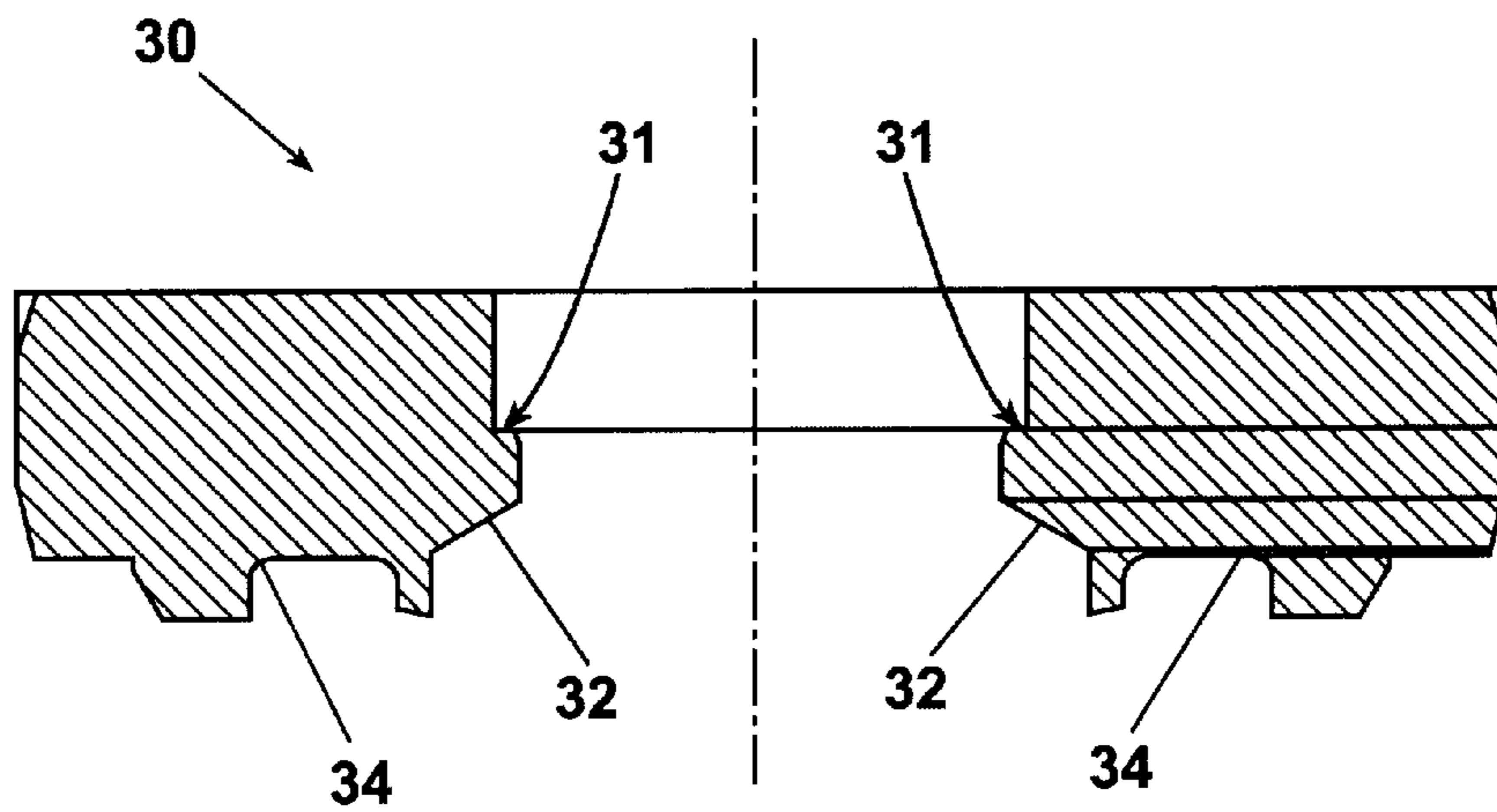


Fig. 2

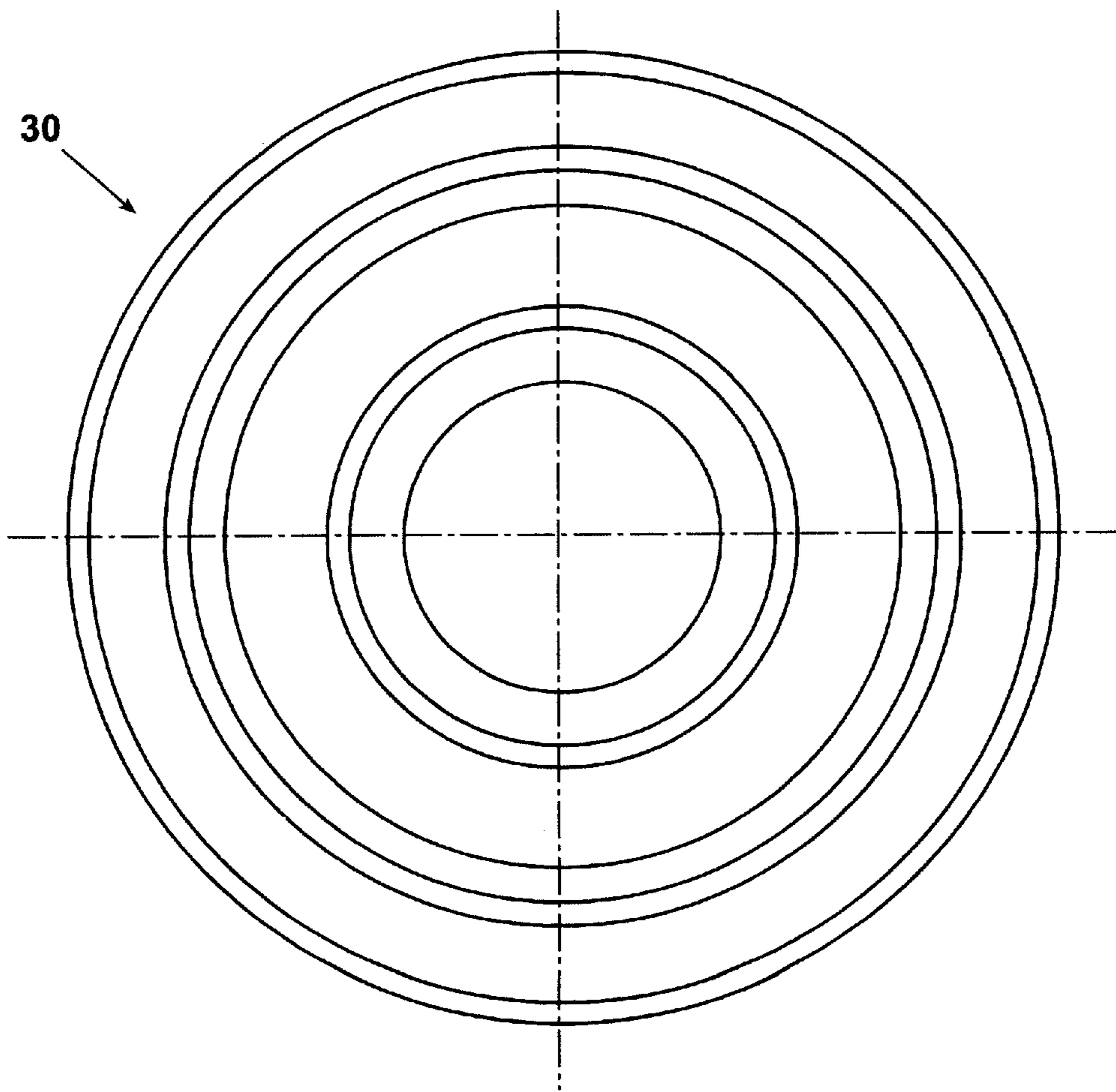
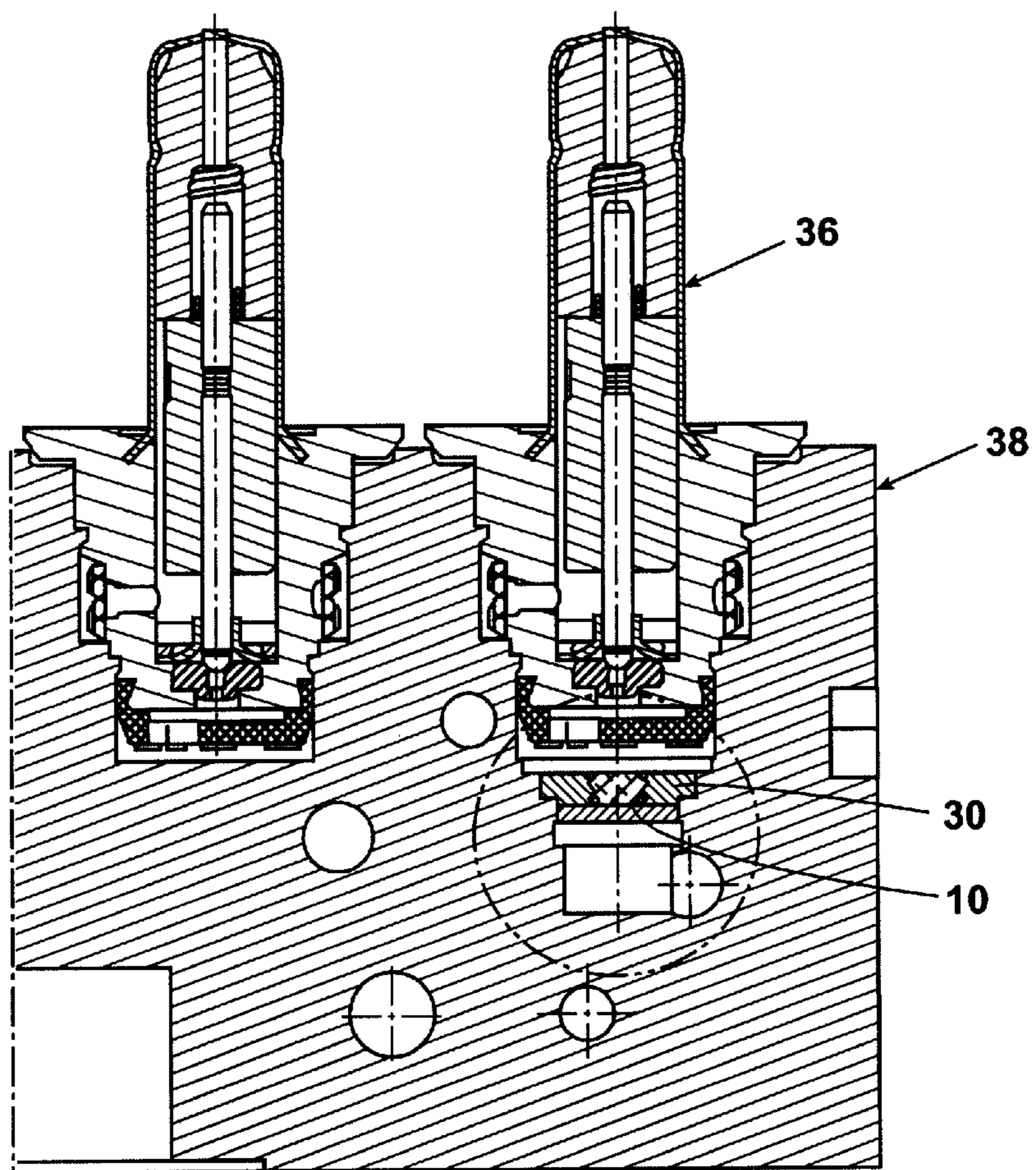
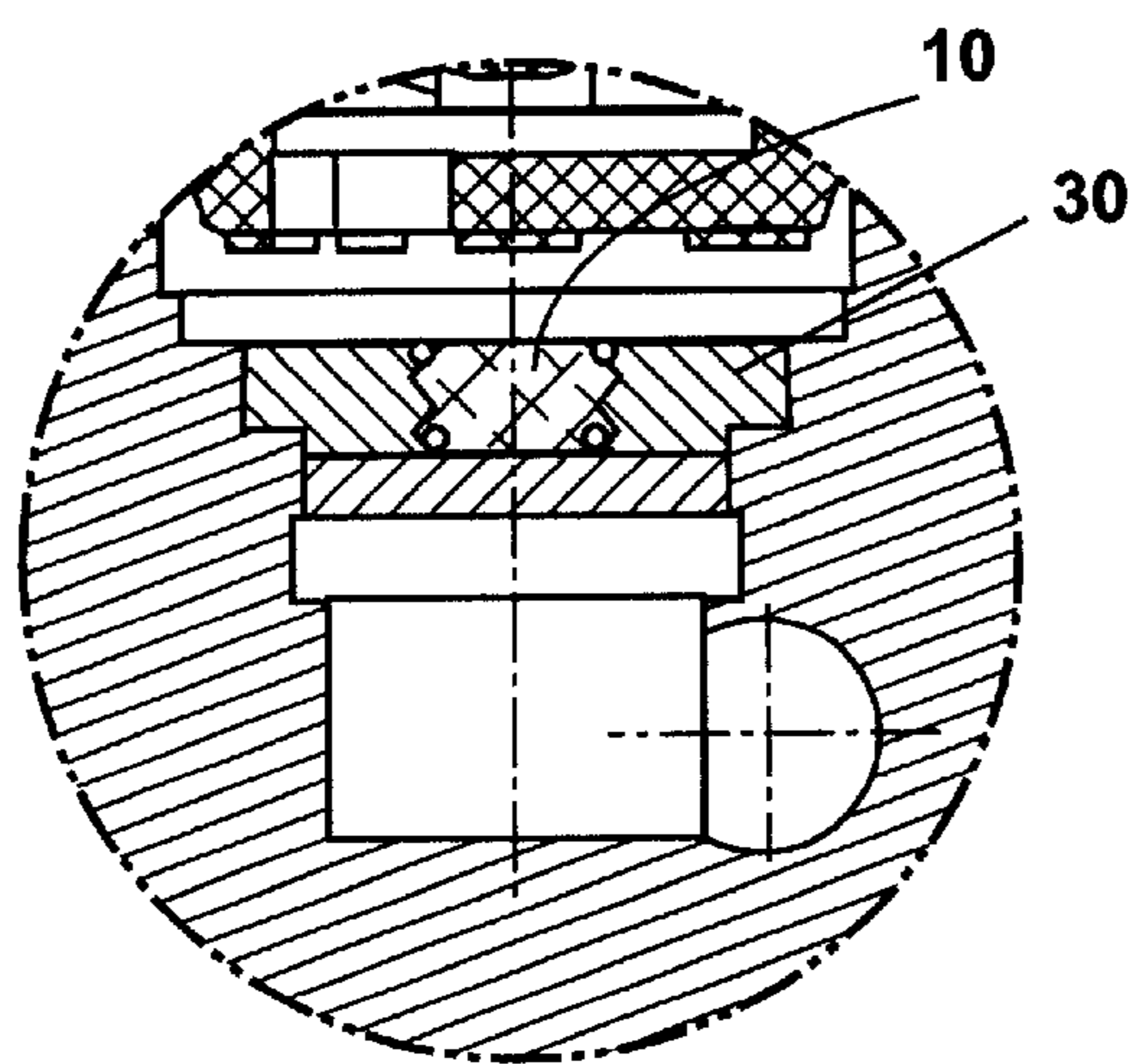


Fig. 2A



**Fig. 3**



**Fig. 3A**

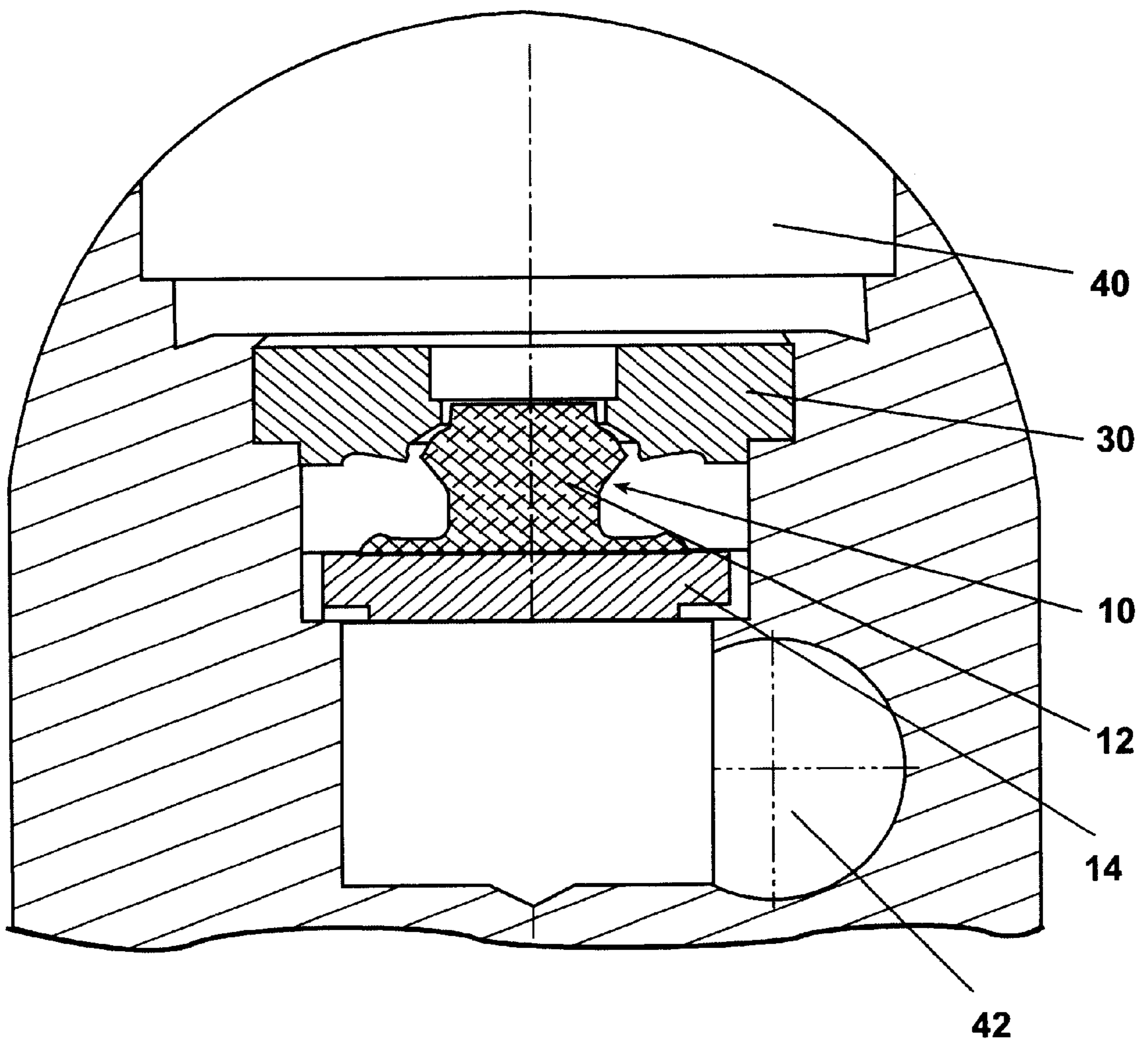
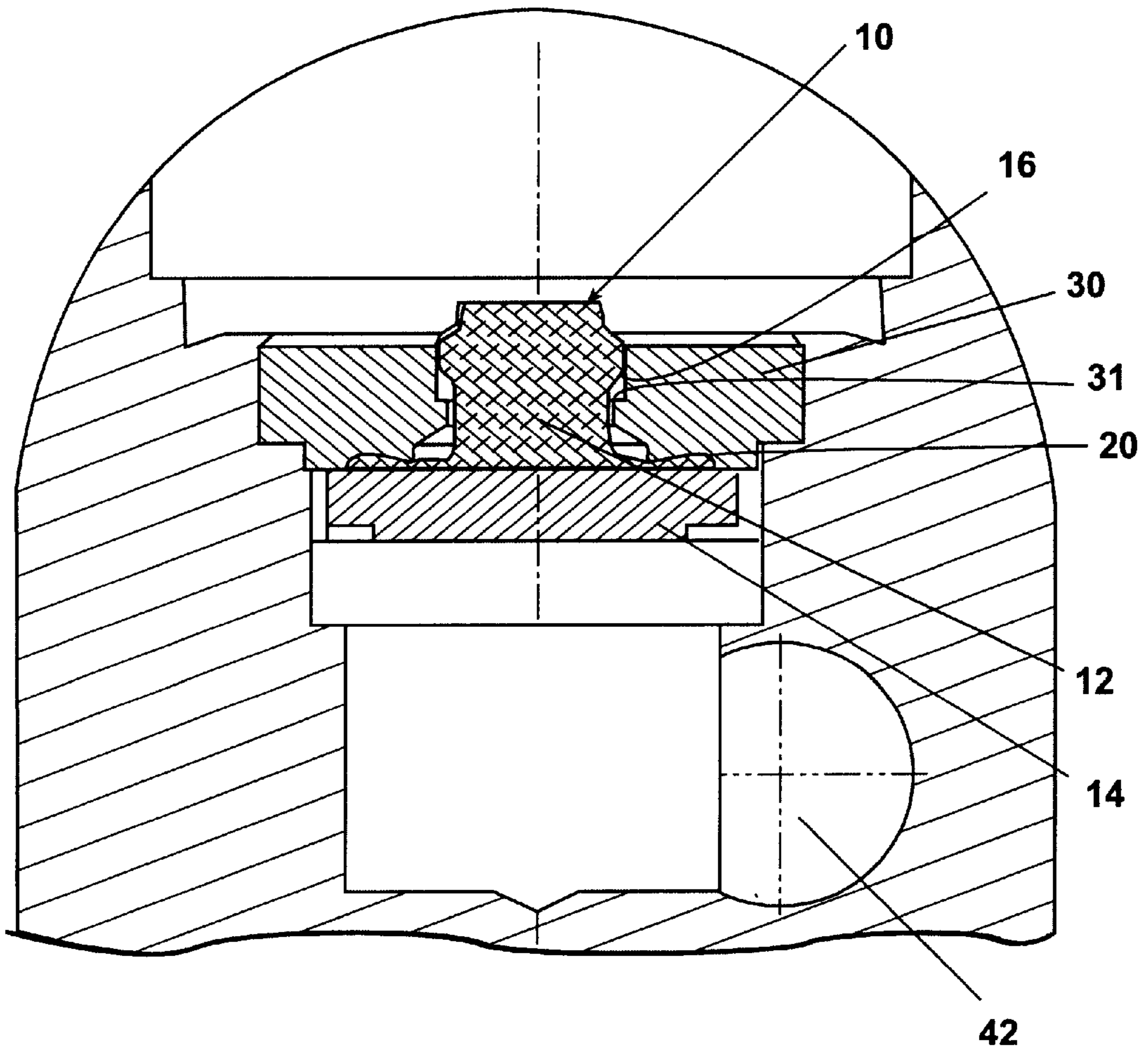


Fig. 4



**Fig. 5**

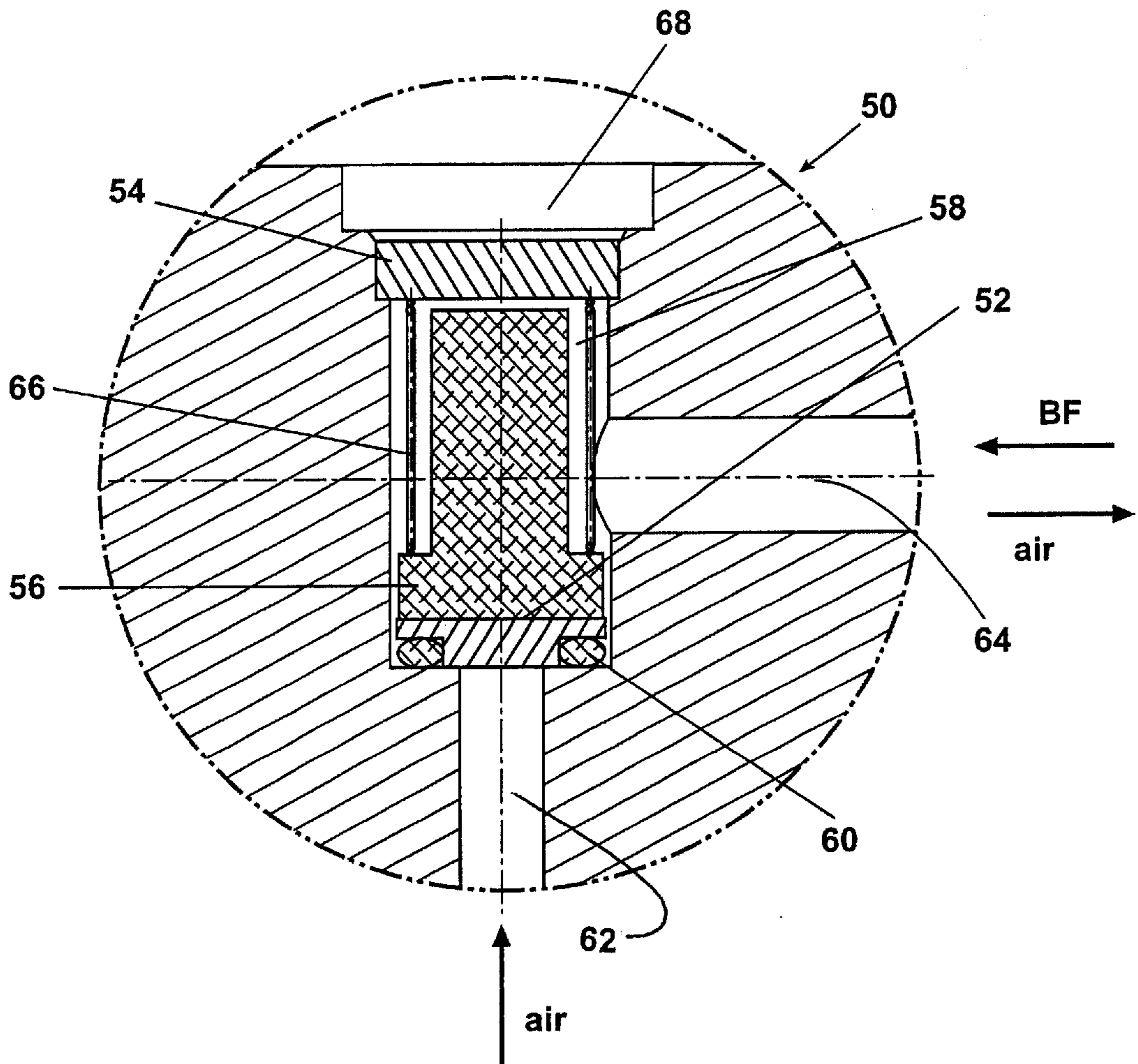


Fig. 6

## EVACUATION AND FILL VALVE ASSEMBLY AND METHOD FOR USING THE SAME

### FIELD OF THE INVENTION

The present invention relates generally to hydraulic brake systems. More particularly the present invention relates to a non-powered evacuation and fill valve assembly and a method for using the same in connection with a hydraulic brake system.

### BACKGROUND OF THE INVENTION

Air within a hydraulic brake system will be compressed as the pressure within the system increases. This action reduces the amount of force that can be transmitted by the fluid. Therefore, it is important to keep all air out of the hydraulic system.

In vehicles, when an anti-lock brake system (ABS) unit is installed, air is evacuated from the hydraulic circuit before the unit is pre-filled with brake fluid. During the evacuation and fill process, solenoid valves for each brake circuit must be actuated. To effectuate the activation of the solenoid valves, a number of conventional designs require the connection of an electrical supply to the unit. However, this connection results in increased cycle time and cost in the vehicle assembly line.

Other conventional designs incorporate a spring-biased, normally closed, rubber check valve in which a very low spring force is applied to allow the valve to open during evacuation. However, during normal braking operations involving a sudden pedal release, the spring force is often not sufficient to keep the valve in the closed position. This situation can permit air to enter through the accumulator seals and result in a "soft" pedal, which can lead to eventual brake failure.

### SUMMARY OF THE INVENTION

The present invention recognizes the disadvantages and limitations commonly associated with conventional hydraulic brake systems. Moreover, the present invention essentially utilizes a pressure differential or plug expansion to provide a "latching" or "locking" effect in connection with a non-powered evacuation and fill valve assembly. In the context of the present invention, the term "non-powered" means without the use of an external electric connection.

In one embodiment of the present invention, the evacuation and fill valve assembly is comprised of a valve and valve plate that connects low pressure and high pressure lines in each brake circuit. The assembly evacuates the air out of every part of the hydraulic cylinder unit and is typically switched on only once during the evacuation and pre-filling process (to evacuate air). Thereafter, the assembly typically remains in the closed position.

During the evacuation of air from the system, the aforementioned assembly stays open to allow air to be evacuated from the low pressure line. During fill or during subsequent testing and thereafter, the assembly remains closed to break the connection between low pressure and high pressure lines. Because the present invention makes use of a hydraulic pressure differential, there is no need for an electrical connection to actuate the solenoid valves. Further, the present invention eliminates the problem of designs that use a spring-biased rubber check valve by keeping the valve closed and secured during normal braking operations.

In another embodiment of the present invention, the evacuation and fill valve assembly is comprised of a plug

that is formed of a material that expands in communication with brake fluid. After the filling process, the plug takes in and/or "absorbs" brake fluid, and expands. The expanded plug establishes a permanent connection between a valve body and the valve plug. This "latched" or "locked" condition exists as long as there is a sufficient amount of brake fluid in the system to expand the plug. As in the case of the previously mentioned, embodiment, no electrical connection is required.

In accordance with an embodiment of the present invention, a non-powered evacuation and fill valve assembly is provided that is suitable for use in connection with hydraulic brake system having a low pressure circuit, a higher pressure circuit, and a master cylinder. The assembly is comprised of a molded rubber valve including a retaining seal and a sealing area; a steel insert; and a valve plate that may include a retaining portion. During evacuation of air from the system, said rubber valve is in an open position relative to the valve plate to permit air in the low pressure circuit to flow through the evacuation and fill valve to the master cylinder. After evacuation of air from the system, a pressure differential is created on both sides of the evacuation and fill valve and it will move to a closed position relative to the valve plate and thereafter provide a tight seal as long as the system is filled with fluid.

In accordance with another embodiment of the present invention, a non-powered evacuation and fill valve assembly is provided that is comprised of a plug and a valve body. The plug is formed from a material, such as a plastic or rubber, which expands in communication with brake fluid. Preferably, the plug includes a rubber seal that, when in position, prevents air from entering the system.

### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be more readily understandable from consideration of the accompanying drawings, wherein:

FIG. 1 is a section view of an embodiment of a valve provided in accordance with an aspect of the present invention.

FIG. 1A is a bottom plan view of the valve shown in FIG. 1.

FIG. 2 is a section view of an embodiment of a valve plate provided in accordance with an aspect of the present invention.

FIG. 2A is a bottom plan view of the valve plate shown in FIG. 2.

FIG. 3 is a section view that illustrates an evacuation and fill valve assembly shown in FIG. 3.

FIG. 4 is a section view showing a preferred evacuation and fill valve assembly in the open position.

FIG. 5 is a section view showing a preferred evacuation and fill valve assembly in the closed position.

FIG. 6 is a section view of another preferred embodiment of an evacuation and fill valve assembly.

### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

The present invention will be described in detail with reference to drawing FIGS. 1-6, which form a part of this disclosure.

Referring first to FIG. 1, a sectional view of an embodiment of a valve 10 provided in accordance with an aspect of the present invention is shown. The valve 10 includes a central axis A and is preferably comprised of an upper portion 12 and a lower insert 14.



The upper portion **12** preferably has a generally cylindrical shape and is formed of rubber. However, other materials that serve a resilient sealing function in an automotive fluid environment may also be used to construct the upper portion **12**. In a preferred embodiment of the present invention, the valve **10** includes: (a) an retaining seal **16** that extends radially outward from central axis **A**; (b) a lower rim **18** positioned below the retaining seal **16** that extends radially outward from the central axis **A**; and (c) a lower annular protrusion **20** that extends in a generally upward direction from the lower rim **18**.

The lower insert **14** preferably is formed from a metal, such as steel, however other conventional materials may be used. In a preferred embodiment, the insert **14** includes at least one notch **22**, and preferably two generally, rectangular-shaped notches **22** positioned at opposed edges of the lower surface **24** of the insert **14**. FIG. **1A** is a bottom view of the preferred embodiment of the valve **10** illustrated in FIG. **1**. As better illustrated in FIG. **1A**, the lower insert **14** is generally circular and preferably also includes one or more flattened edge portions **26**.

FIG. **2** depicts a preferred embodiment of a valve plate **30** constructed in accordance with the present invention. The valve plate **30** has a generally annular shape and includes a retaining portion **31**. The retaining portion **31** preferably is an annular stepped portion. The plate **30** is preferably comprised of a metal, such as steel. It is important to note that the plate **30** can also be formed from other conventional materials provided that such materials are suited for the intended environment, i.e., a hydraulic brake fluid environment.

A preferred embodiment of the valve plate **30** includes first annular recess **32** and a second annular recess **34**. When the valve **10** and plate **30** are brought into sealing communication, the first annular recess **32** is designed to communicate with the retaining seal **14**, and the second annular recess **34** is designed to communicate with the second annular recess **34**. FIG. **2A** generally depicts a bottom plan view of the plate **30** shown in FIG. **2**.

FIG. **3** is a section view that illustrates a valve **10** and plate **30** assembly shown in the context of a larger assembly that includes an outlet valve **36** and an ABS housing **38**. FIG. **3A** is an enlarged view of the evacuation and fill assembly shown in FIG. **3**.

As shown in FIG. **4**, a valve **10** and valve plate **30** are provided in connection with a normally closed (NC) valve bore **40** of each brake circuit. The master cylinder connection is identified generally by the number **42**. Preferably, the upper portion **12** is a rubber part that is molded onto a stamped steel insert **14** with two notches **22** and flats **26**. The valve plate **30** is secured in the ABS/TCS unit housing **38**.

During evacuation, vacuum is applied at the master cylinder and is effectuated through the master cylinder connection **42**. During this action, valve **10** is moved into an open position as shown in FIG. **4**. Air in the low pressure circuit above the valve **10** and valve plate **30** assembly is permitted to flow through the valve **10** to the master cylinder connection **42**. This creates a vacuum in the low pressure circuit without actuating the outlet valve **36** which is normally closed. During fill, hydraulic pressure is applied at the master cylinder and communicated through the master cylinder connection **42**. The valve **10** may or may not move upwardly to a closed position depending on the fill pressure applied. During subsequent ABS tests (e.g., roll tests), the pressure differential created on the two sides of the valve will move it upward to the closed position to seal the valve

**10** against the valve plate **30** as shown in FIG. **5**. In the closed position, the retaining seal **16** rests above the retaining portion **31** of the valve plate **30**, thereby retaining or "locking" the valve **10** in the closed position.

Once such a "closed" position is established, the valve **10** will normally remain in that position. For instance, during normal braking operation, a small vacuum is created in the master cylinder and may be communicated through the master cylinder connection **42** if the pedal is released very quickly. However, the valve **10** typically will not move from a "closed" to an open position by such a vacuum since the retaining seal **16** will be secured and retained above the retaining portion **31** of the valve plate **30**, thereby prohibiting the undesired passage of air past the valve **10** to the master cylinder connection **42**.

In another preferred embodiment of the present invention, rather than utilizing a pressure differential on different sides of a valve, as disclosed above, the non-powered evacuation, filling and sealing of the assembly is accomplished utilizing the expansive properties associated with a brake fluid-absorbing material. FIG. **6** illustrates a cross sectional view of a preferred example of such an embodiment. As shown therein, the evacuation and fill assembly **50** may be comprised of valve body **52**, valve plug **54**, plug **56**, plug receiving portion **58**, a rubber sealing **60**, a first passage **62**, and a second passage **64**. The assembly **50** may optionally include one or more springs **66**, if desired. The rubber sealing is somewhat optional, but is used to ensure a good seal of valve body **52**. A bore **68** is shown positioned above the valve plug **54**. The plug **54** can be used to seal the bore **68**.

Preferably, plug **56** is comprised of a material that expands in or when exposed to brake fluid (BF), such as a rubber or a plastic. First passage **62** permits air to enter into the plug receiving portion **58**. Second passage **64** permits brake fluid (BF) to enter the receiving portion **58** and air to evacuate the receiving portion **58**.

After the receiving portion is filled with brake fluid, the plug **56** absorbs such fluid and expands. The expansion of the plug **56** establishes a generally permanent connection between the valve body **52** and the valve plug **54** as long as there is a sufficient volume of brake fluid in the system. Because the valve does not open or close thereafter, it cannot leak due to contamination of the brake fluid.

Although certain preferred embodiments of the present invention have been described, the invention is not limited to the illustrations described and shown herein, which are deemed to be merely illustrative of the best modes of carrying out the invention. A person of ordinary skill in the art will realize that certain modifications will come within the teachings of this invention and that such modifications are within its spirit and the scope as defined by the claims.

What is claimed is:

1. An evacuation and fill valve assembly suitable for use in connection with a hydraulic brake system including a master cylinder connection, said assembly comprising:

at least one passageway including an opening; and

a valve designed to seal the opening of said passageway; wherein during evacuation of air from the system, said valve is in an open position relative to said passageway to permit air to flow past said valve to a master cylinder connection,

and further wherein, after evacuation of air from the system and filling of the system with a given volume of brake fluid, said valve is moved to a closed position relative to said passageway, thereby providing a seal

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between said valve and said passageway provided said given volume of fluid is present in the system,

wherein the valve is moved to a closed position relative to said passageway by a force selected from the group consisting of: a pressure differential on opposite sur-  
faces of said valve and the expansion of a portion of  
said valve initiated by exposure to fluid within the  
system.

2. An evacuation and fill valve assembly suitable for use  
in connection with hydraulic brake system, said assembly  
comprising:

a plug formed from a material that expands in brake fluid;  
and

a valve body including a plug receiving portion to receive  
the plug, said valve body further including at least two  
passages in communication with said plug receiving  
portion,

wherein after the filling of the system with fluid, the plug  
expands and establishes a seal between the valve body  
and the valve plug, thereby prohibiting the passage of  
air.

3. An assembly as recited in claim 2, wherein the plug is  
comprised of plastic.

4. An assembly as recited in claim 2, wherein the plug is  
comprised of rubber.

5. An assembly as recited in claim 2, wherein the plug  
includes a rubber seal.

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6. An assembly as recited in claim 2, wherein the assem-  
bly includes a spring.

7. An assembly as recited in claim 2, wherein at least one  
of said passages communicates brake fluid into communi-  
cation with the assembly.

8. A non-powered method suitable for evacuating the air  
in a hydraulic brake system including a master cylinder  
connection, including the steps of:

providing at least one passageway including an opening;  
and

providing a valve designed to seal the opening of said  
passageway;

causing said valve to remain in an open position relative  
to said passageway so as to permit air being evacuated  
from the system to flow past said valve to the master  
cylinder connection; and

causing said valve to remain in a closed position relative  
to said passageway provided a given volume of fluid is  
present in the system,

wherein a pressure differential on opposite sides of said  
valve caused the valve to remain in the closed position  
relative to said passageway,

wherein the expansion of a portion of said valve causes  
said valve to remain in the closed position relative to  
said passageway.

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