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(12) **United States Patent**  
**Behm et al.**

(10) **Patent No.:** **US 6,379,742 B1**  
(45) **Date of Patent:** **Apr. 30, 2002**

(54) **LOTTERY TICKET STRUCTURE**

**FOREIGN PATENT DOCUMENTS**

(75) Inventors: **William F. Behm**, Marietta; **Kenneth E. Irwin, Jr.**, Alpharetta; **Mark Tevis**, Cumming, all of GA (US)

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(73) Assignee: **Scientific Games Inc.**, Alpharetta, GA (US)

(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

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(21) Appl. No.: **09/455,564**

(57) **ABSTRACT**

(22) Filed: **Dec. 6, 1999**  
(Under 37 CFR 1.47)

A method for forming a document includes the steps of (1) selecting a marking medium that has a pre-determined machine-readable characteristic, and (2) selecting a document substrate that is compatible with the pre-determined machine-readable characteristic of the selected marking medium. An information symbol is secured to the selected document substrate. A security layer which includes the selected marking medium is also affixed to the document substrate so that the security layer is in at least partial register with the information symbol. The method can further include the step of affixing a blocking layer to the document substrate in at least partial register with the information symbol. The blocking layer can be affixed to the document substrate so that blocking layer is intermediate the information symbol and the security layer or so that the security layer is intermediate the information symbol and the blocking layer. Inks that can be printed with conventional printing methods, such as intaglio printing, screen printing, relief printing, planographic printing, letterpress printing, and flexographic printing, are especially useful as any of the selected marking media. The ink used is chosen for a particular machine-readable characteristic such as dry-state conductance, fluorescence, optical density, reflectance, and scattering. For example, an ink which has a known, measurable conductance in a dry-state can be used to print conductive layers on the document which serve as security layers.

**Related U.S. Application Data**

(63) Continuation-in-part of application No. 08/794,120, filed on Feb. 3, 1997, now Pat. No. 5,997,044, which is a continuation-in-part of application No. 08/263,888, filed on Jun. 22, 1994, now Pat. No. 5,599,046.

(51) **Int. Cl.**<sup>7</sup> ..... **B05D 5/12**

(52) **U.S. Cl.** ..... **427/7; 427/96; 427/261; 427/270; 427/402; 427/419.1**

(58) **Field of Search** ..... **427/7, 261, 270, 427/419.1, 402, 96**

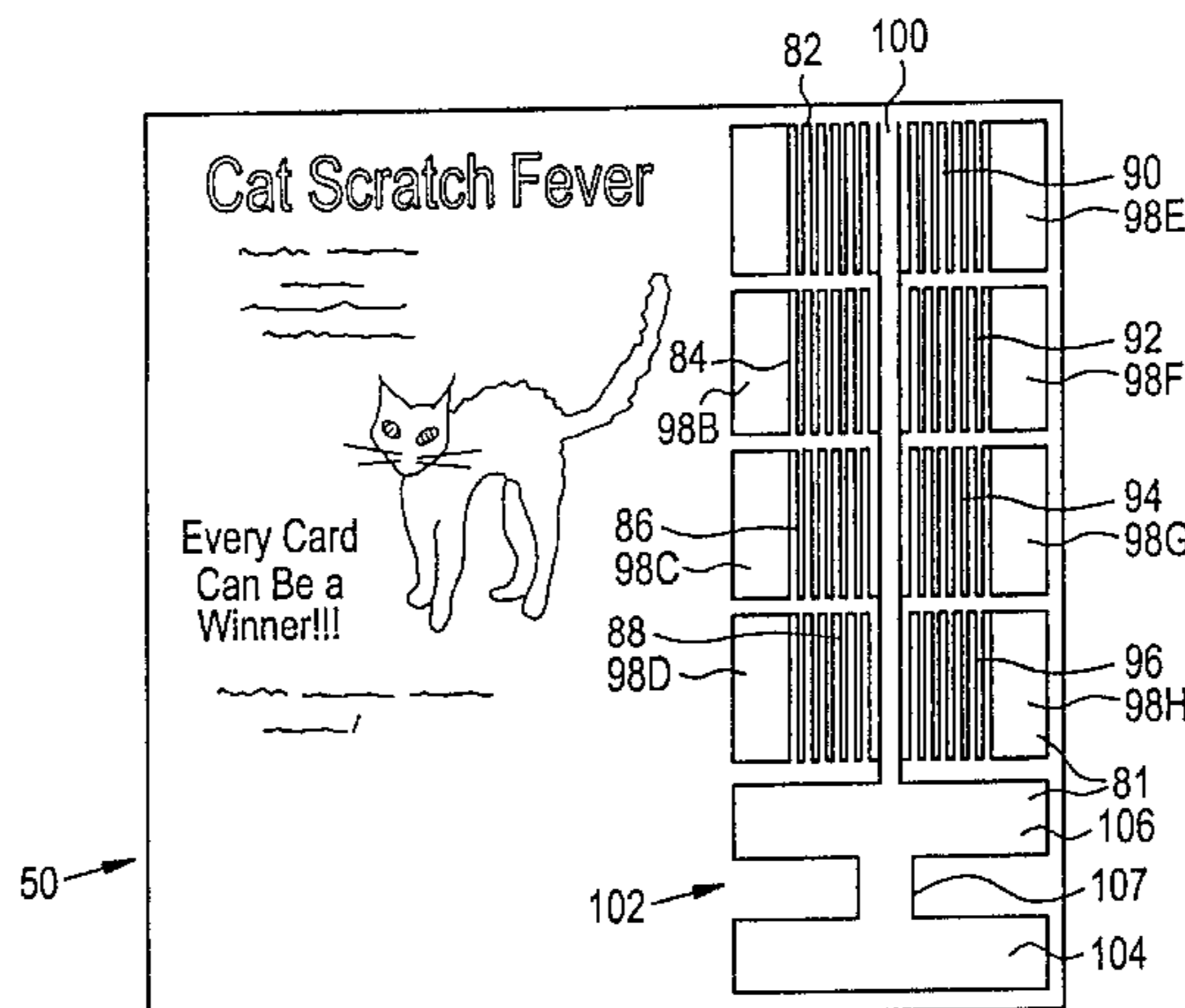
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**65 Claims, 46 Drawing Sheets**



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FIG. 1

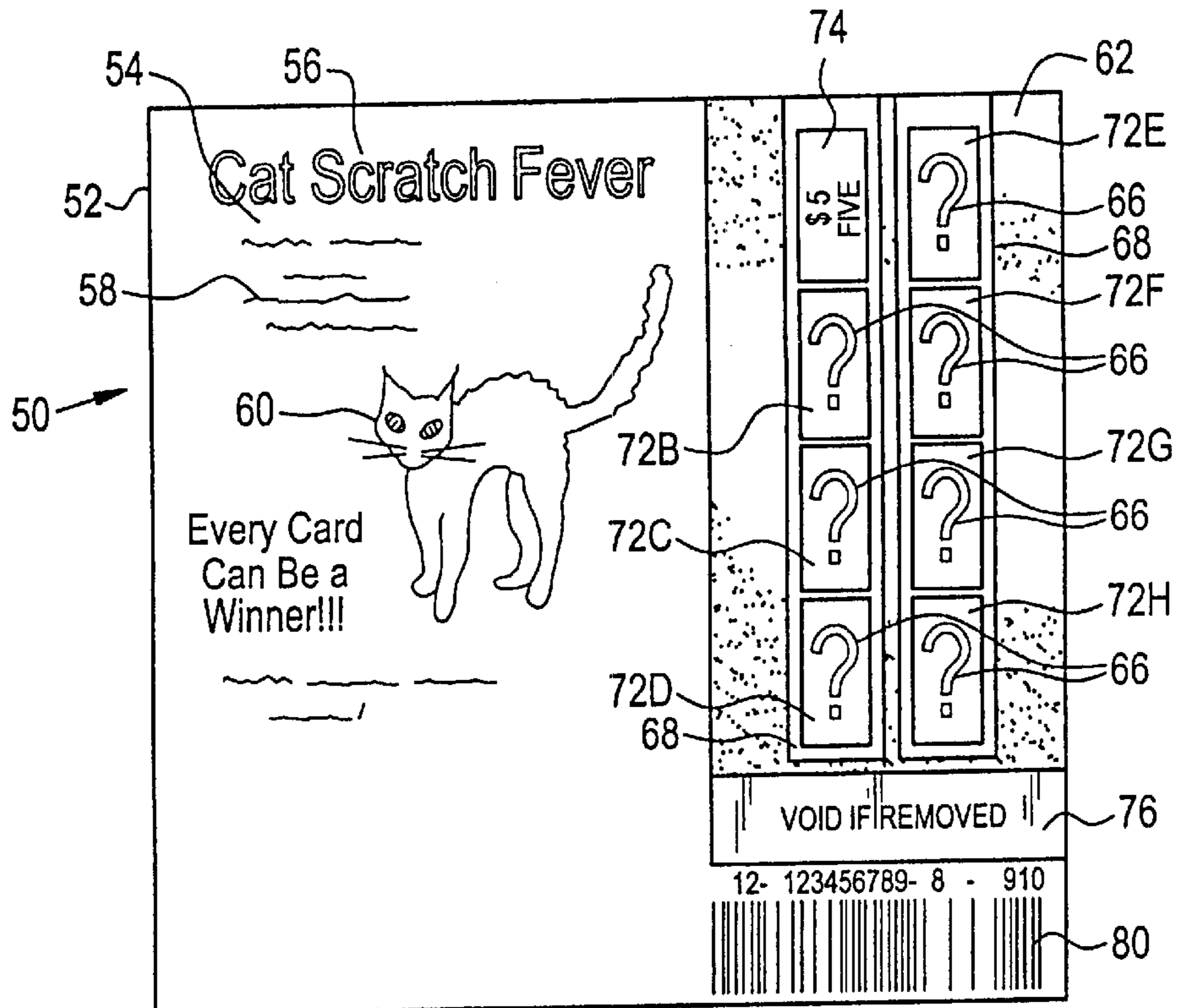


FIG. 2

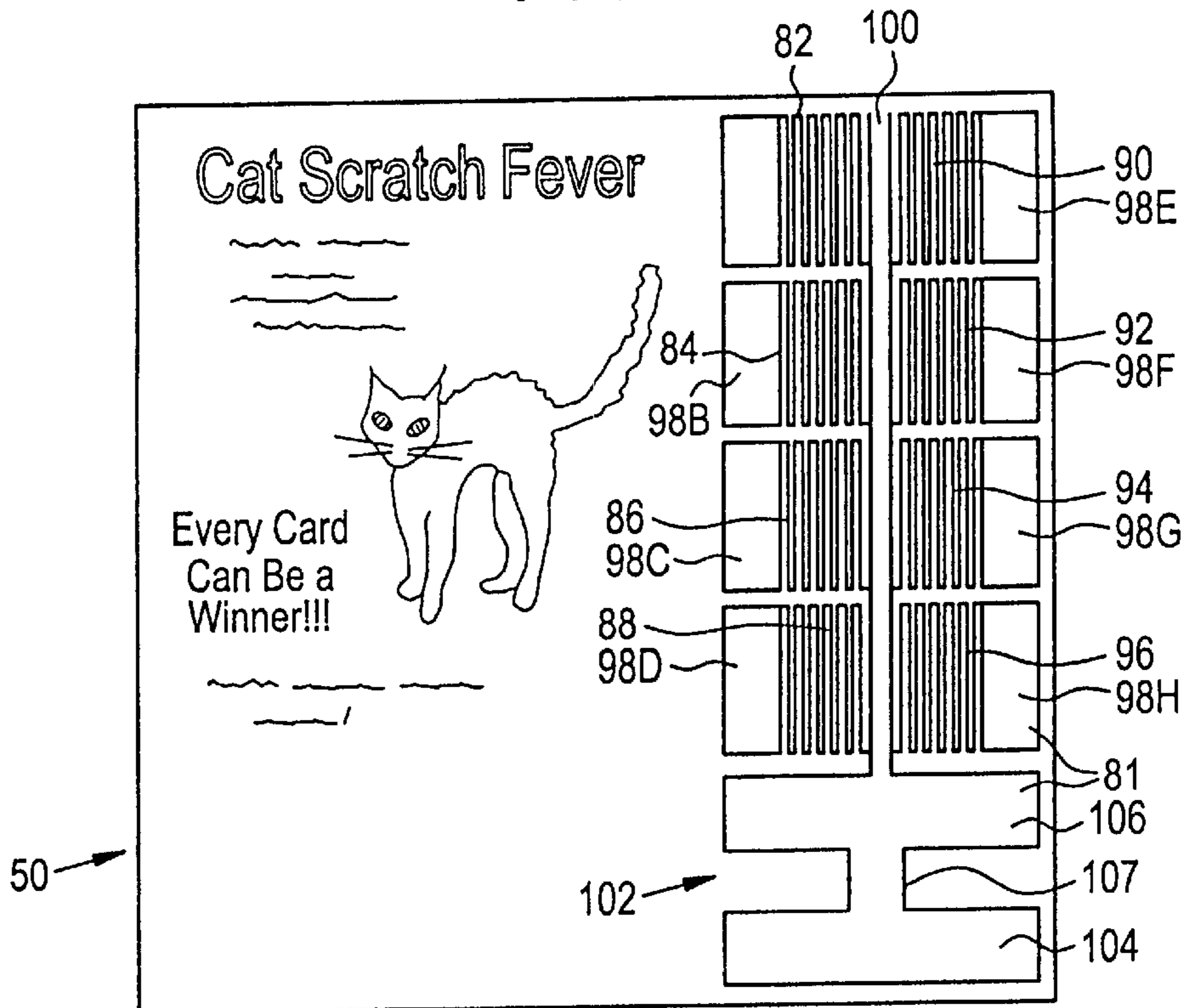


FIG. 3

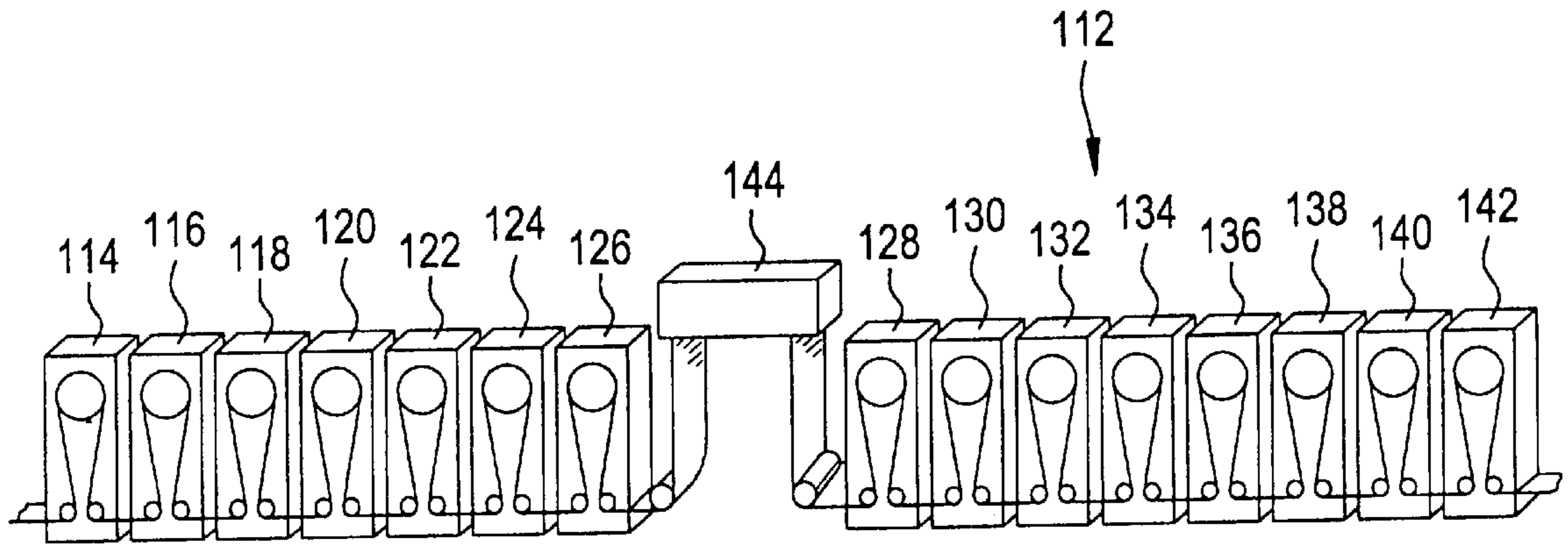


FIG. 4

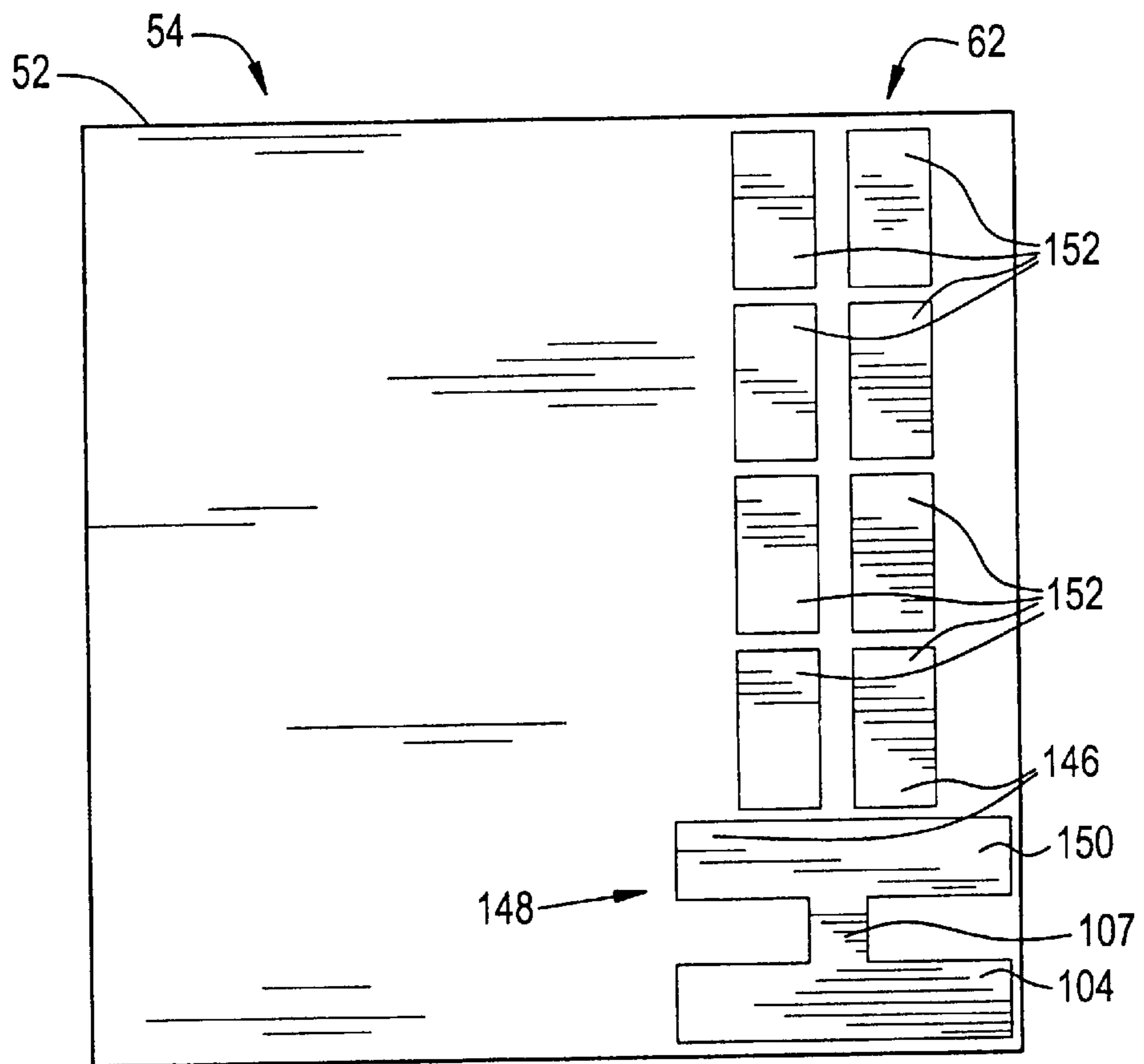


FIG. 5

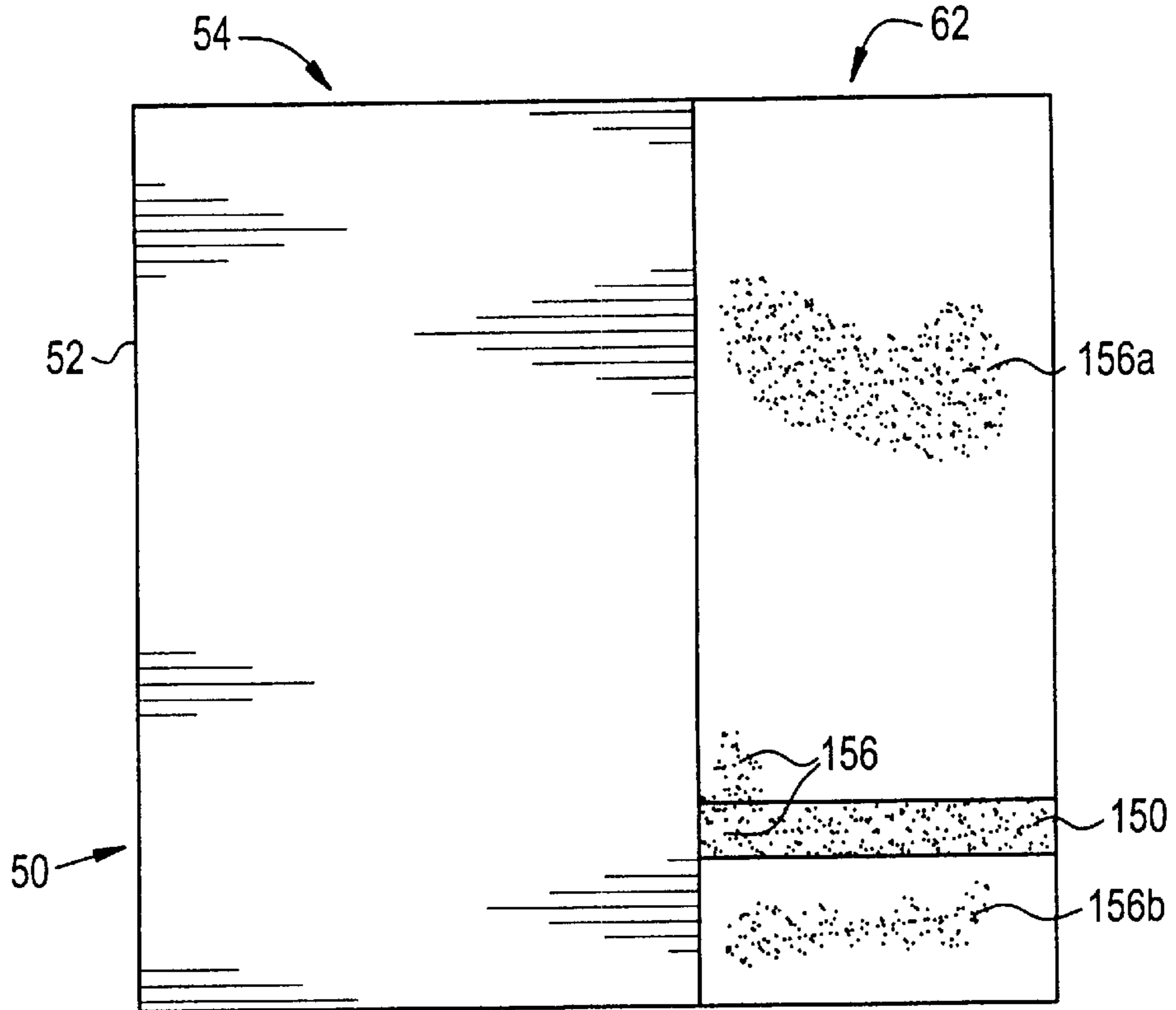


FIG. 6

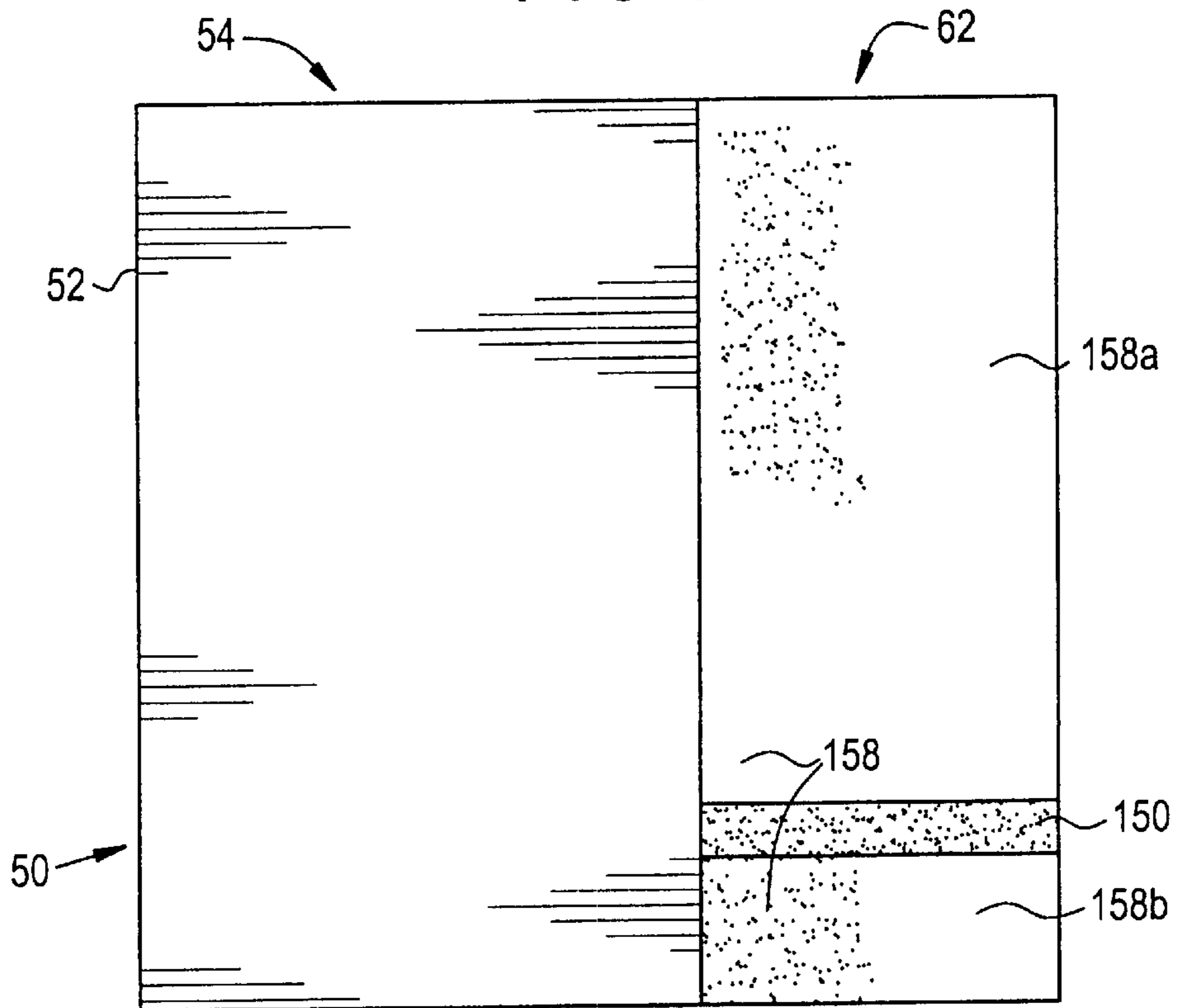


FIG. 7

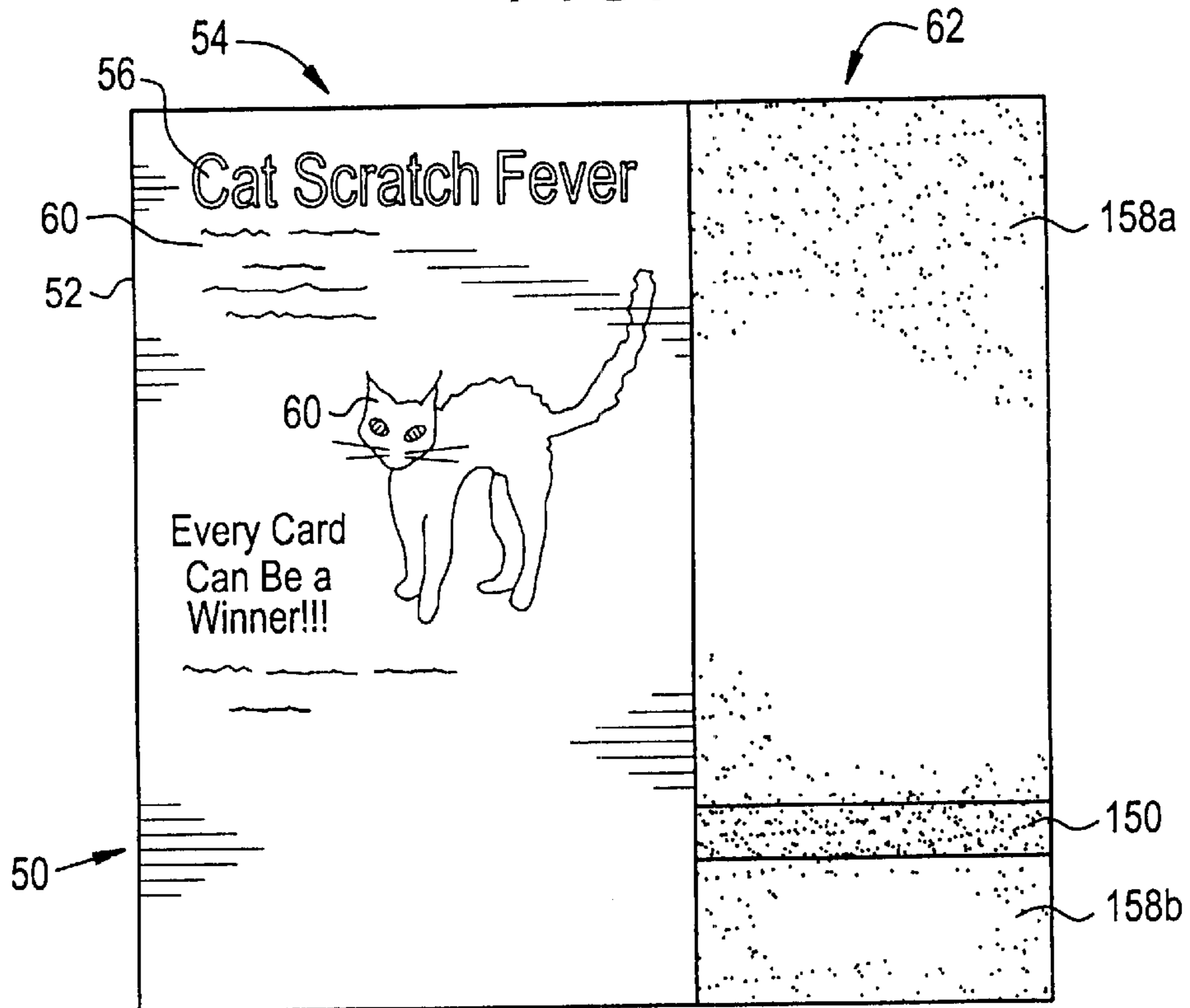


FIG. 8

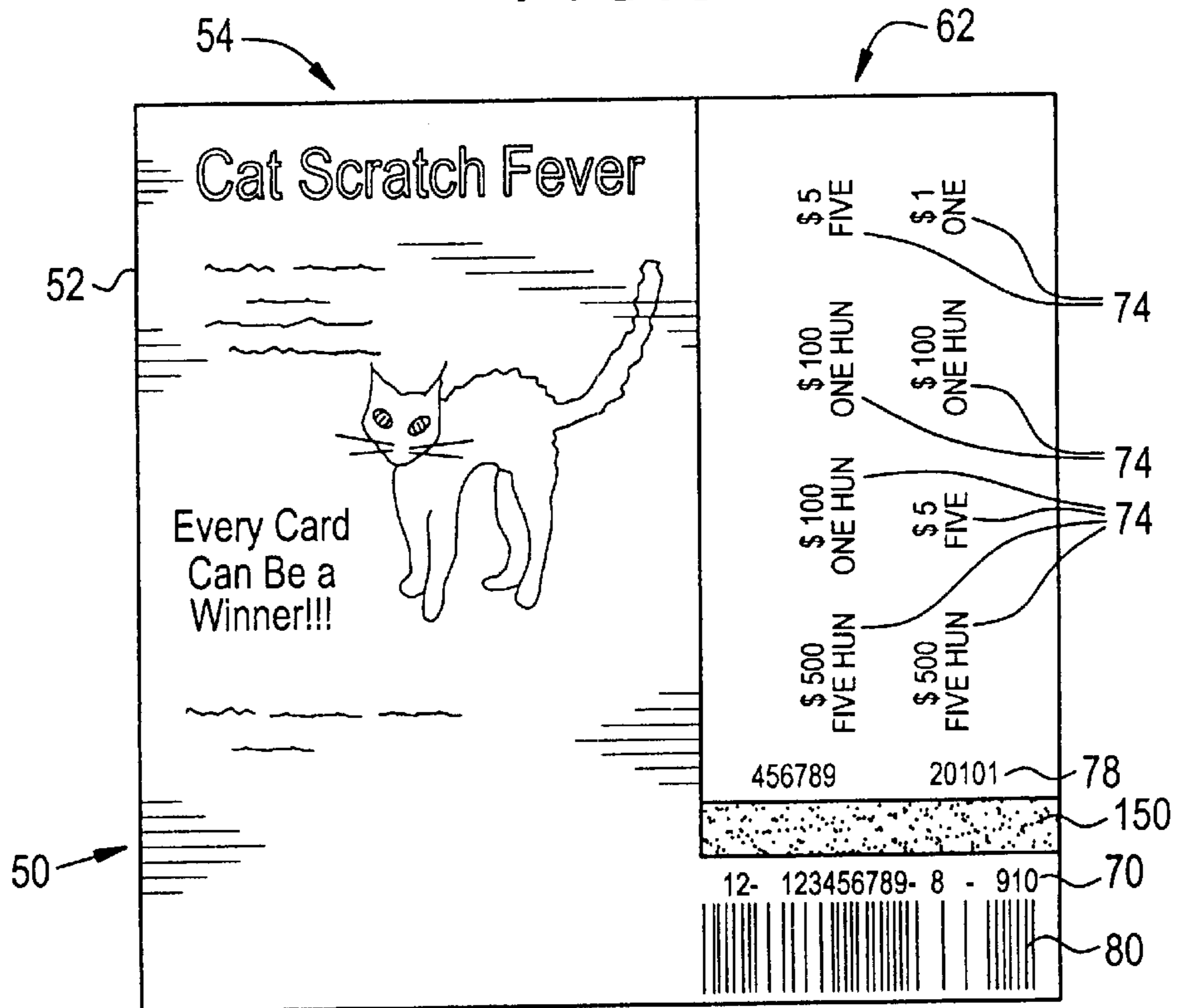


FIG. 9

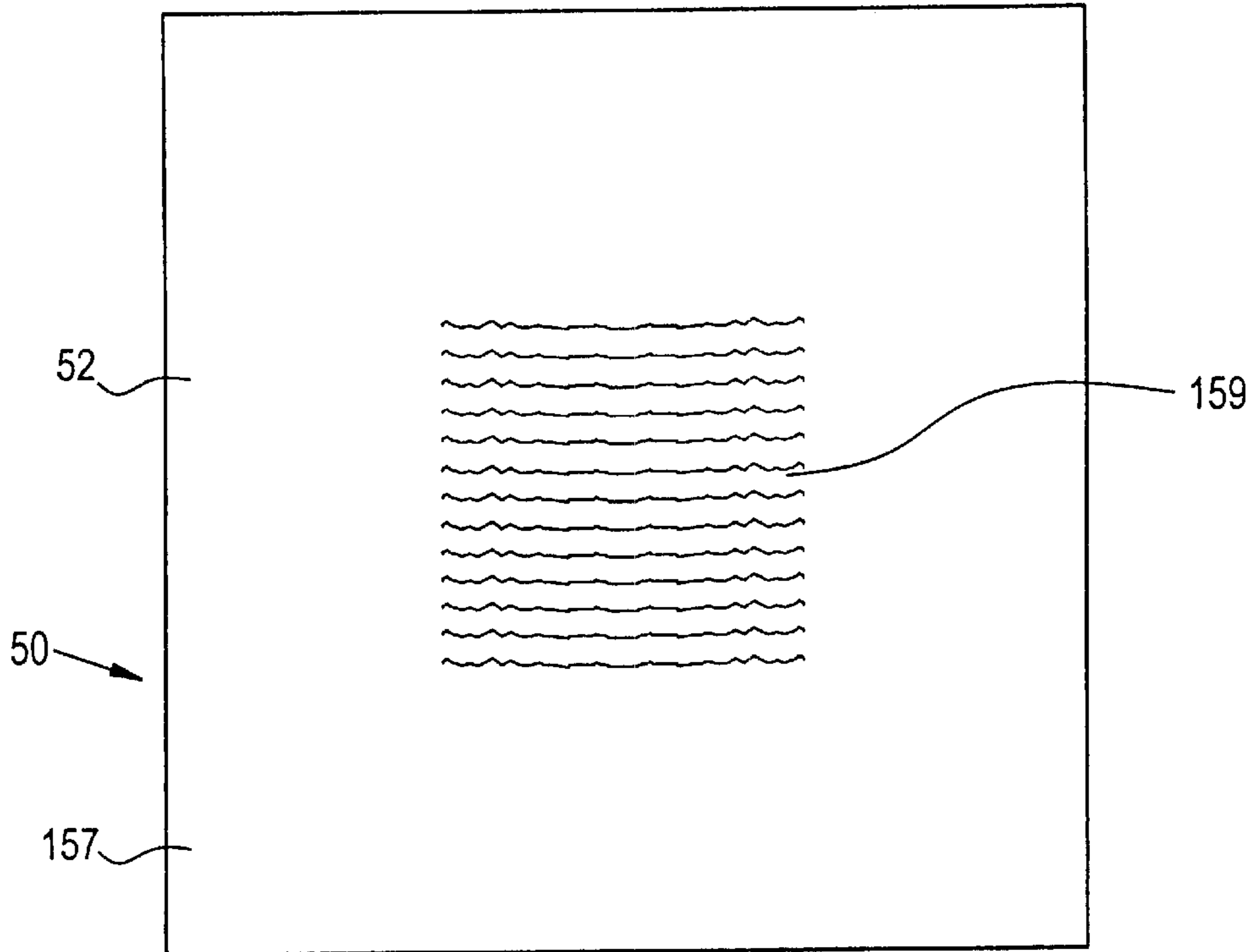


FIG. 10

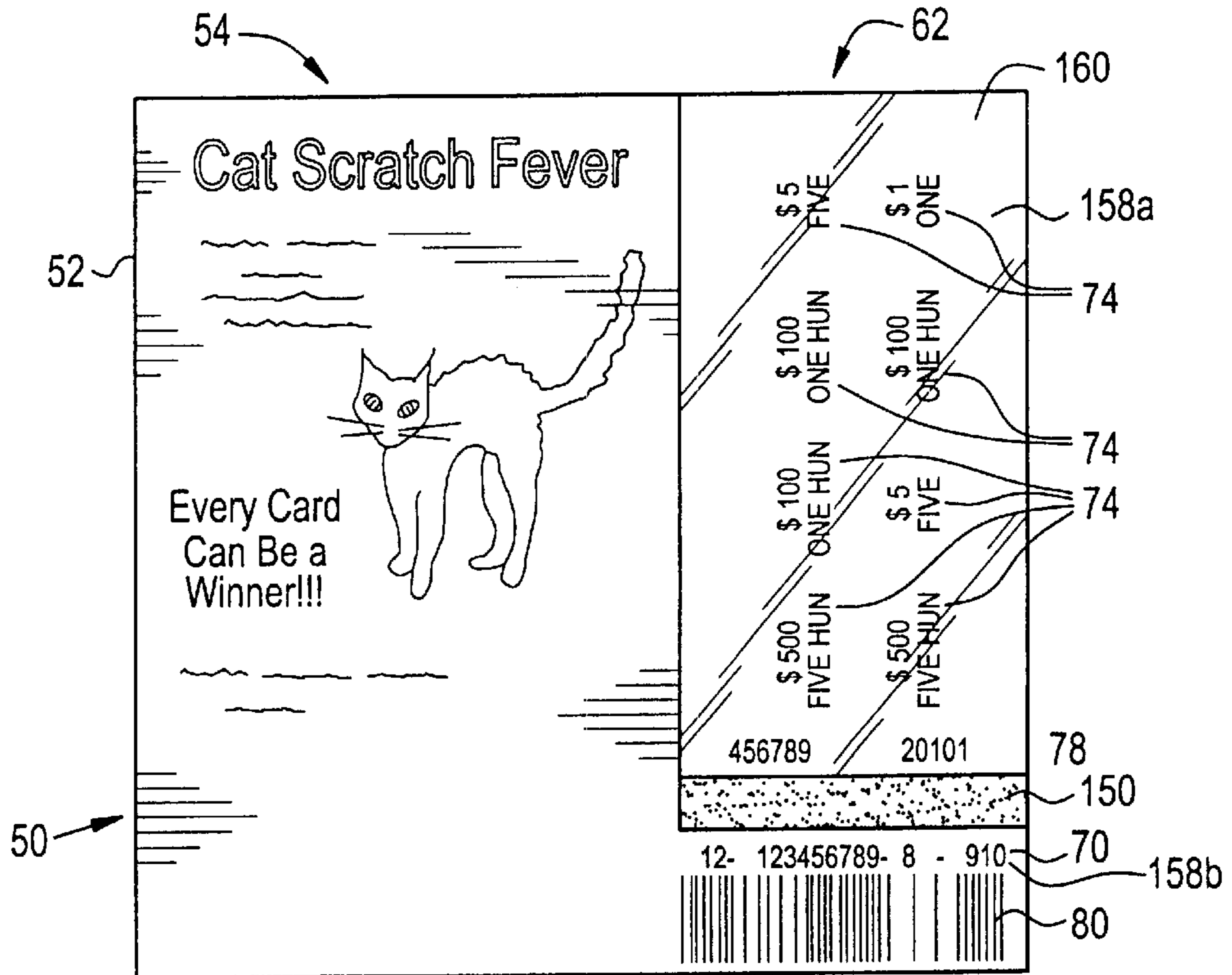


FIG. 11

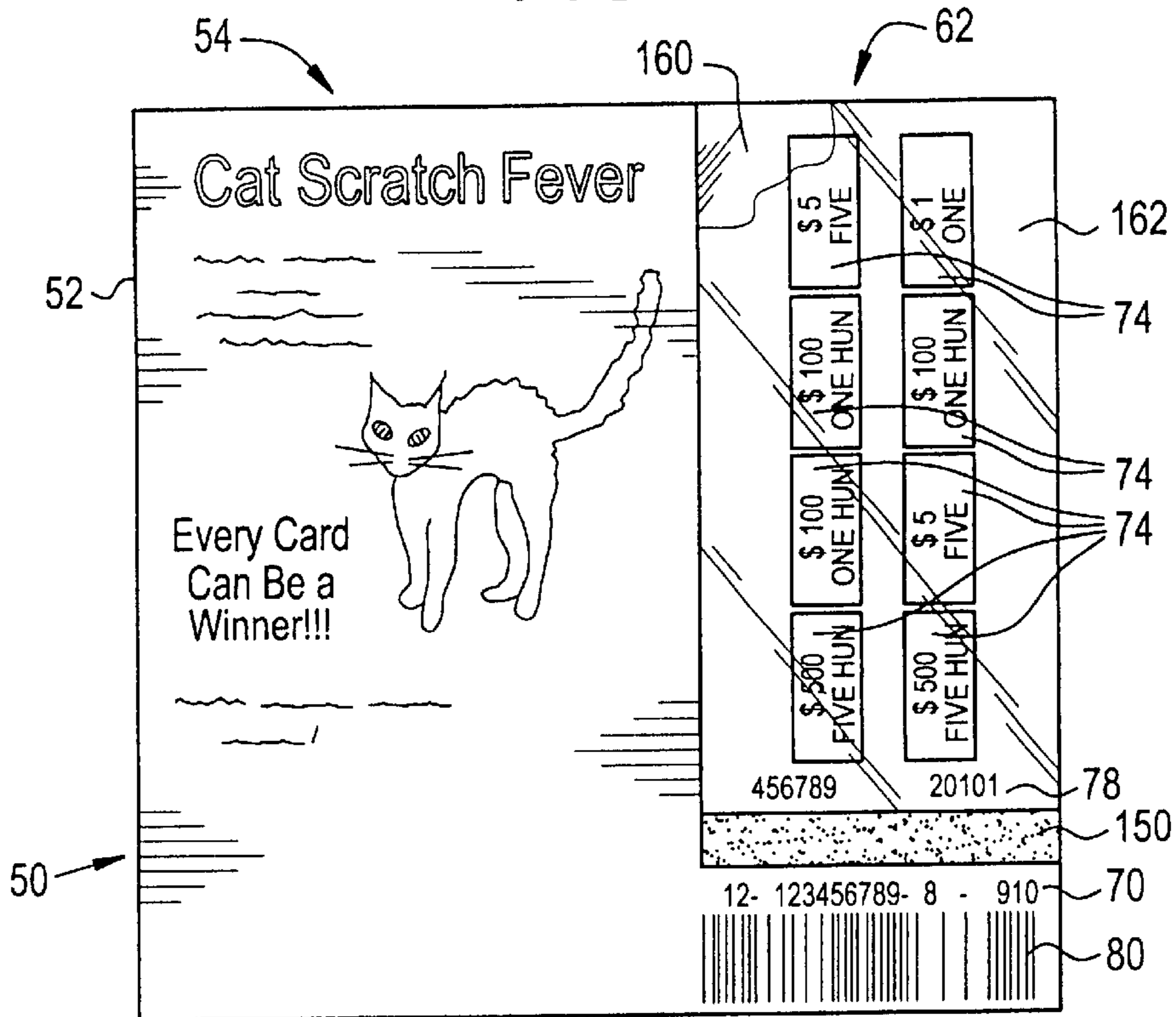


FIG. 12

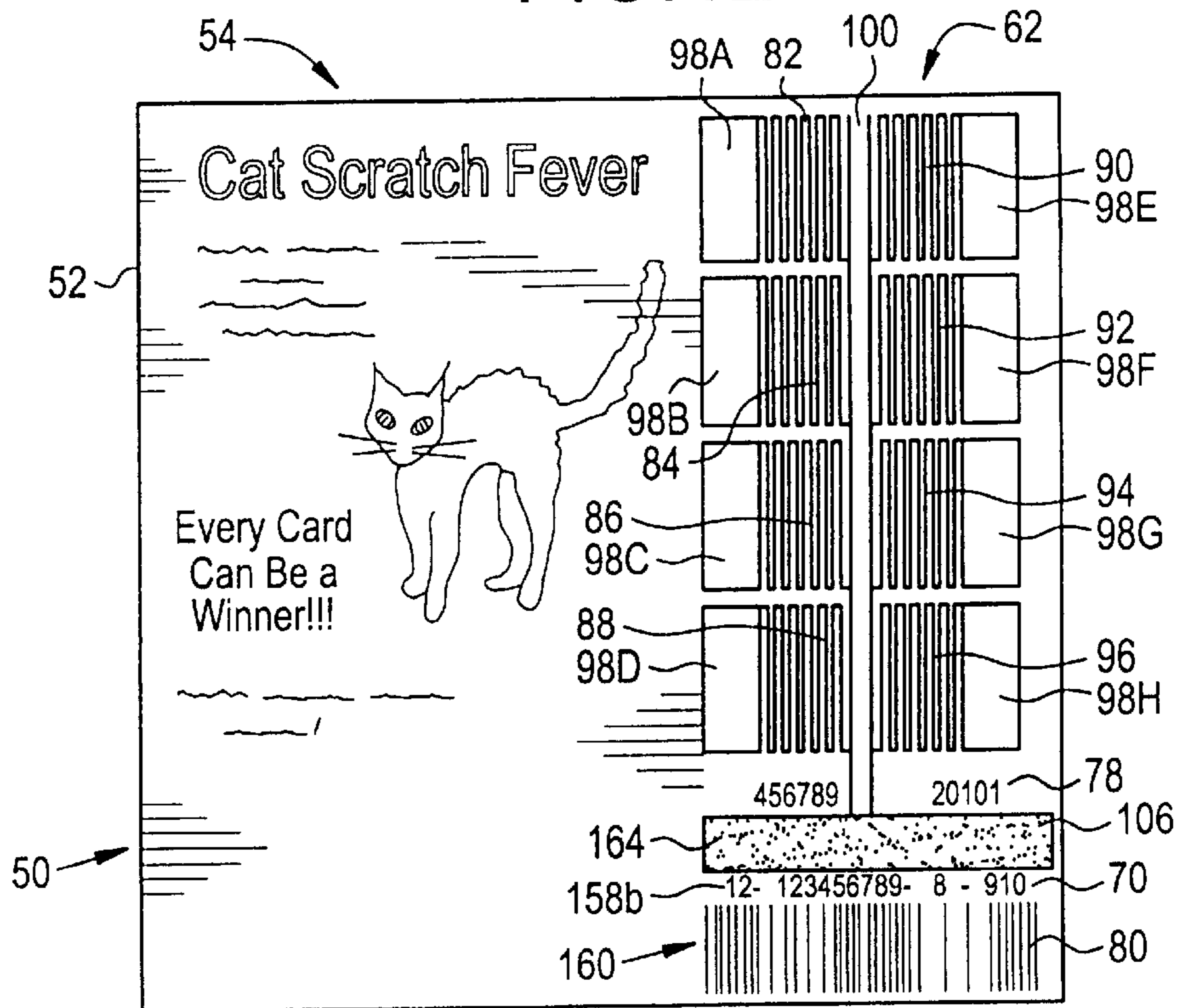




FIG. 13

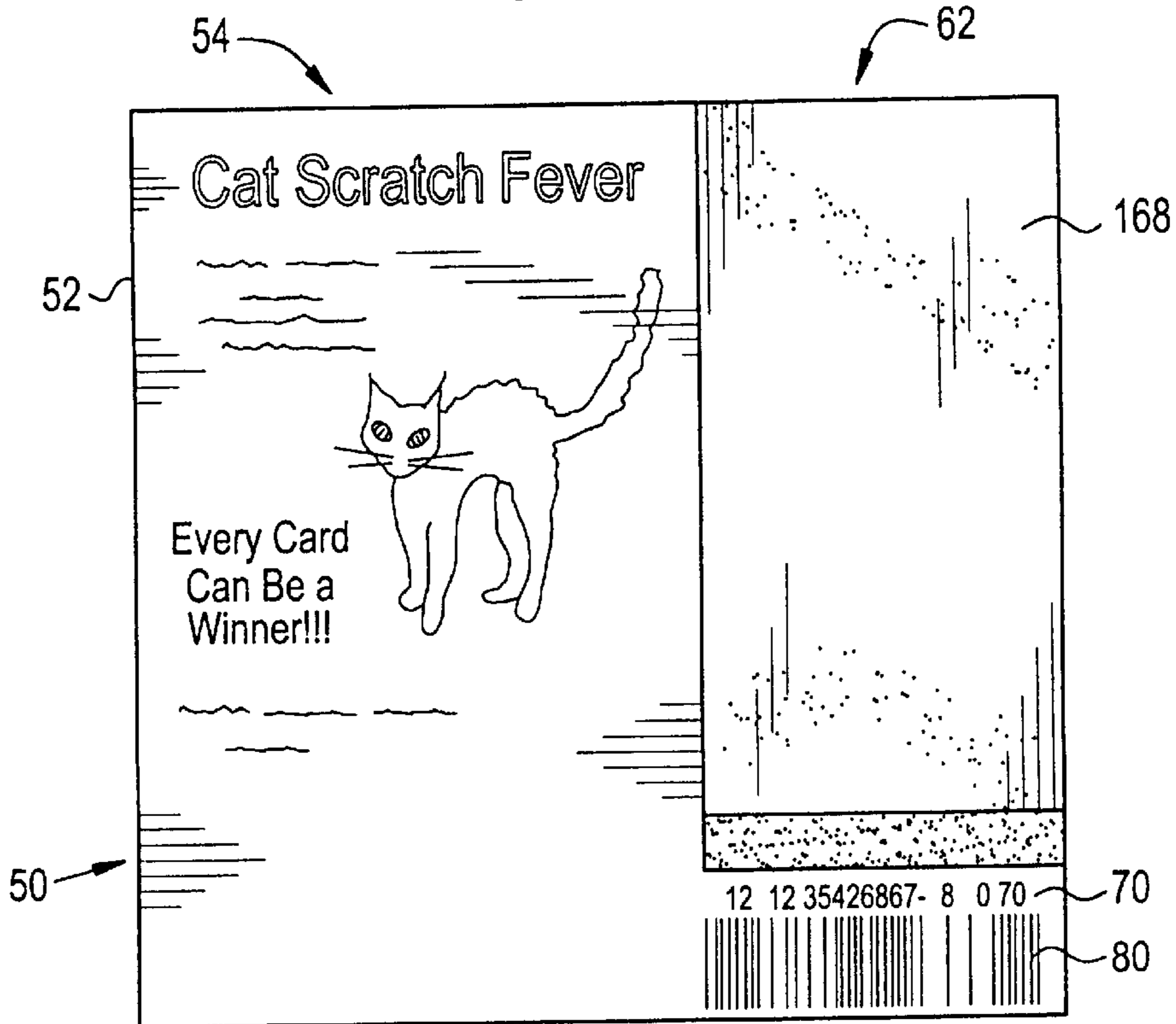


FIG. 14

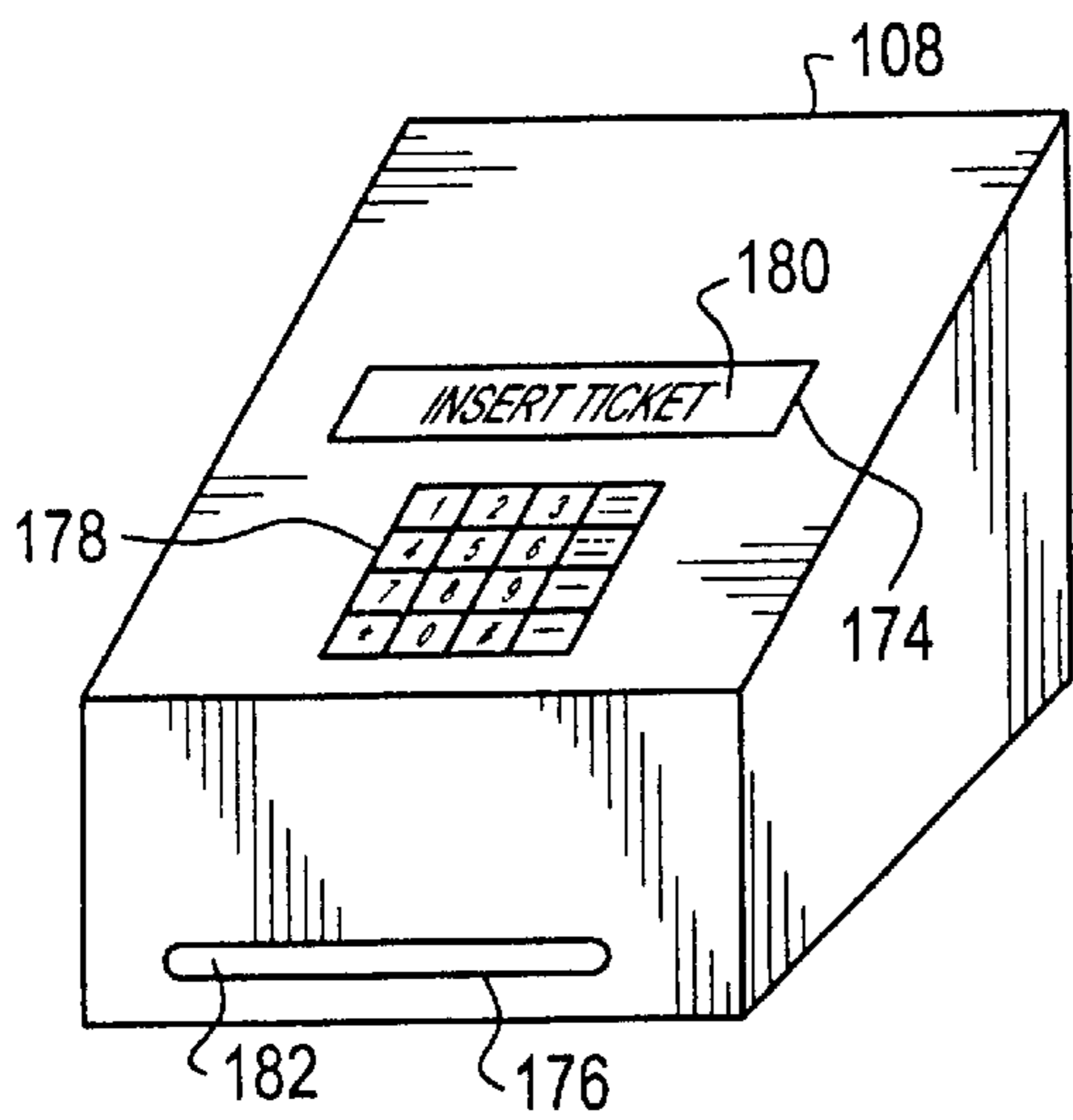


FIG. 15

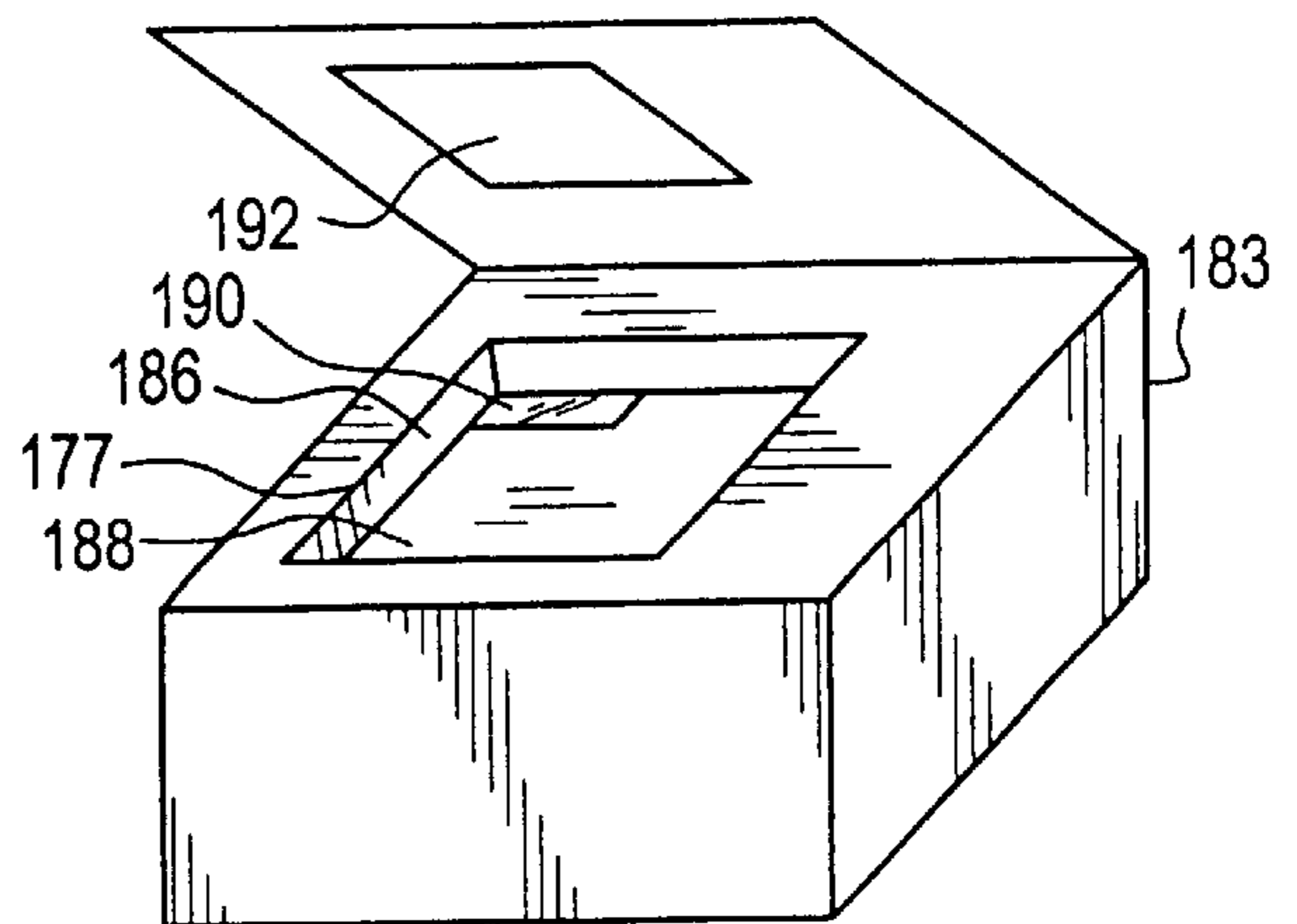


FIG. 16

|   |   |   |                      |
|---|---|---|----------------------|
| 1 | 2 | 3 | MANUAL<br>BAR CODE   |
| 4 | 5 | 6 | VALIDATION<br>NUMBER |
| 7 | 8 | 9 | ENTER                |
| * | 0 | # | CLEAR                |

FIG. 17

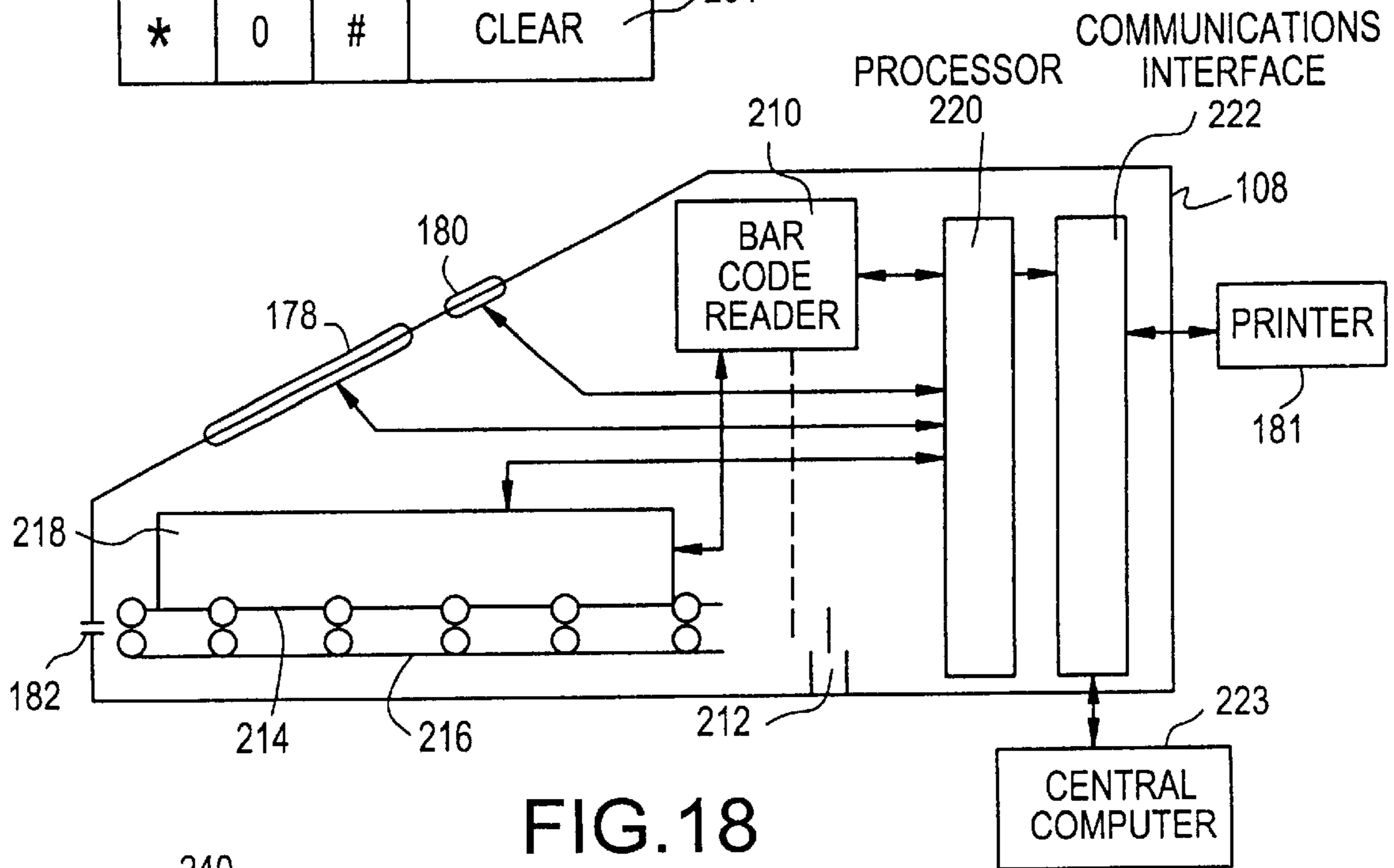


FIG. 18

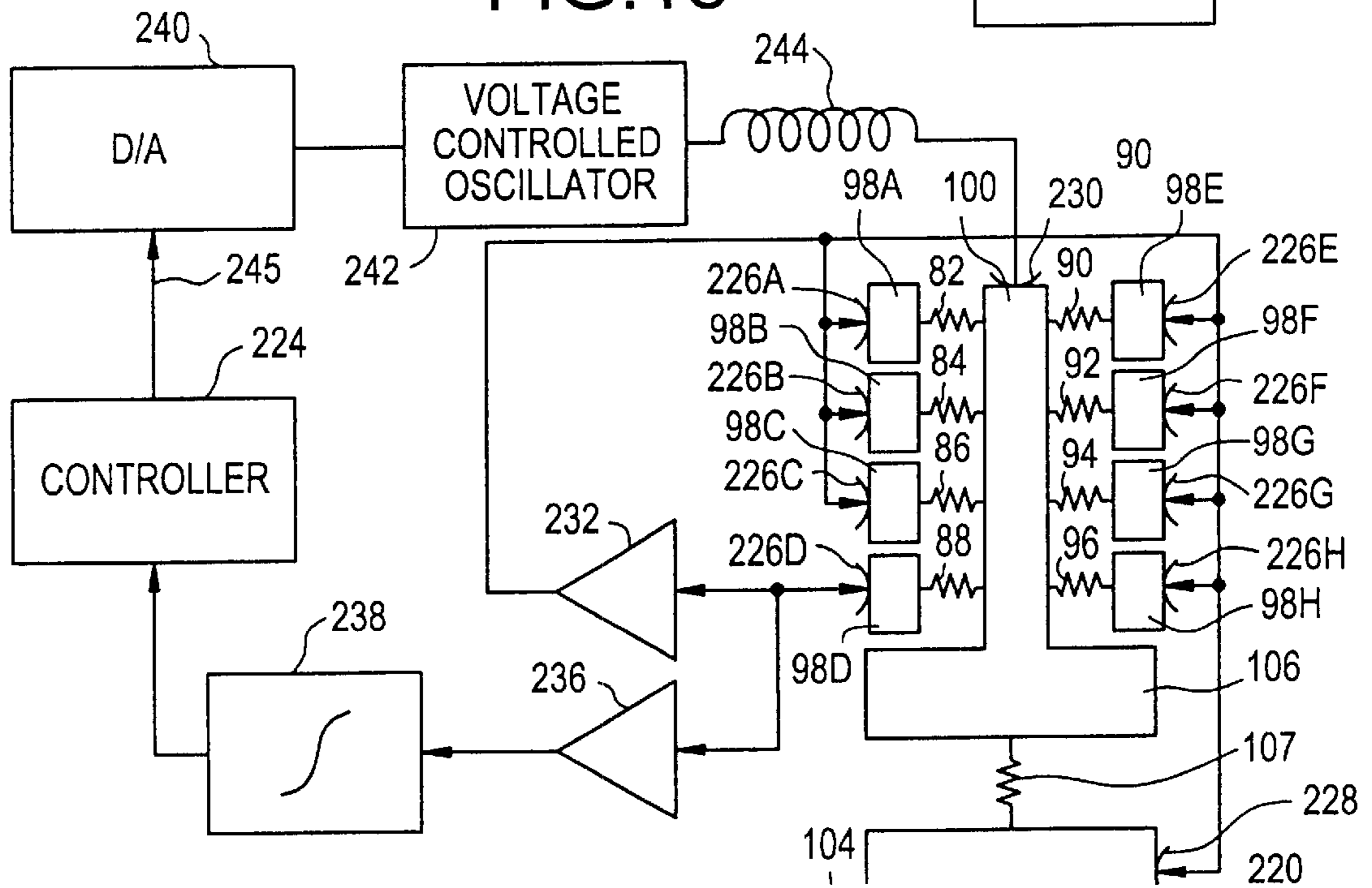


FIG.19

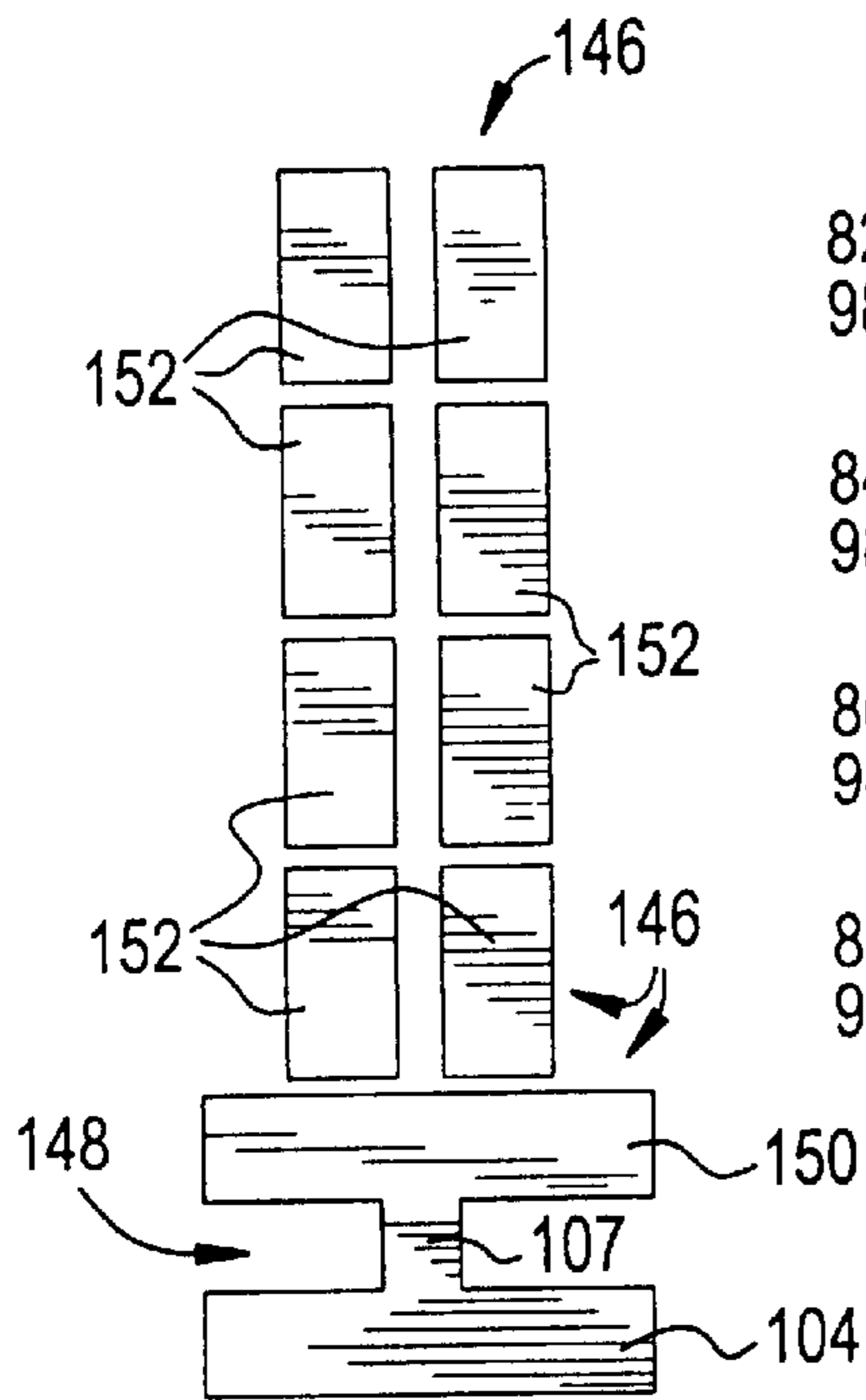


FIG.20

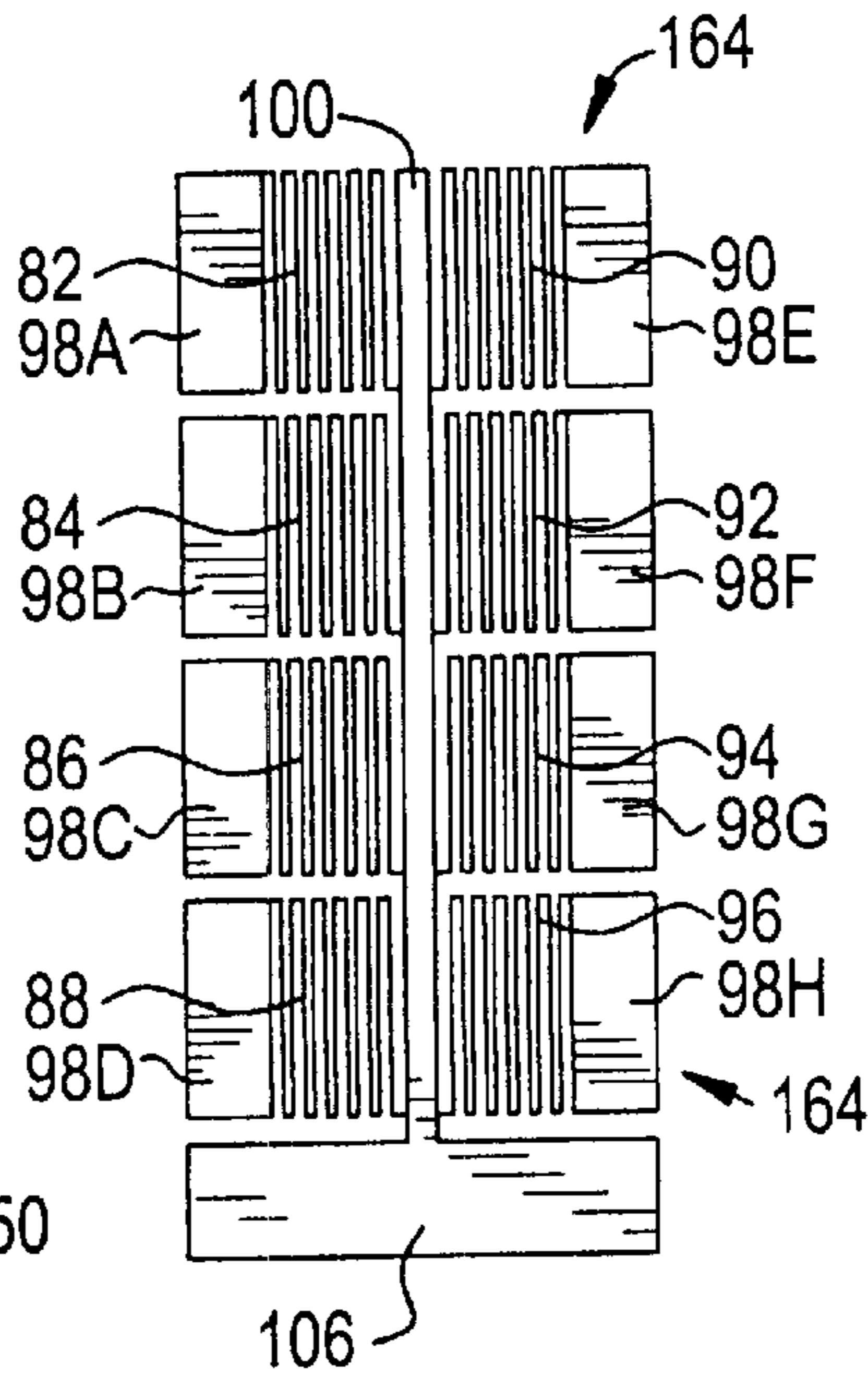


FIG.22

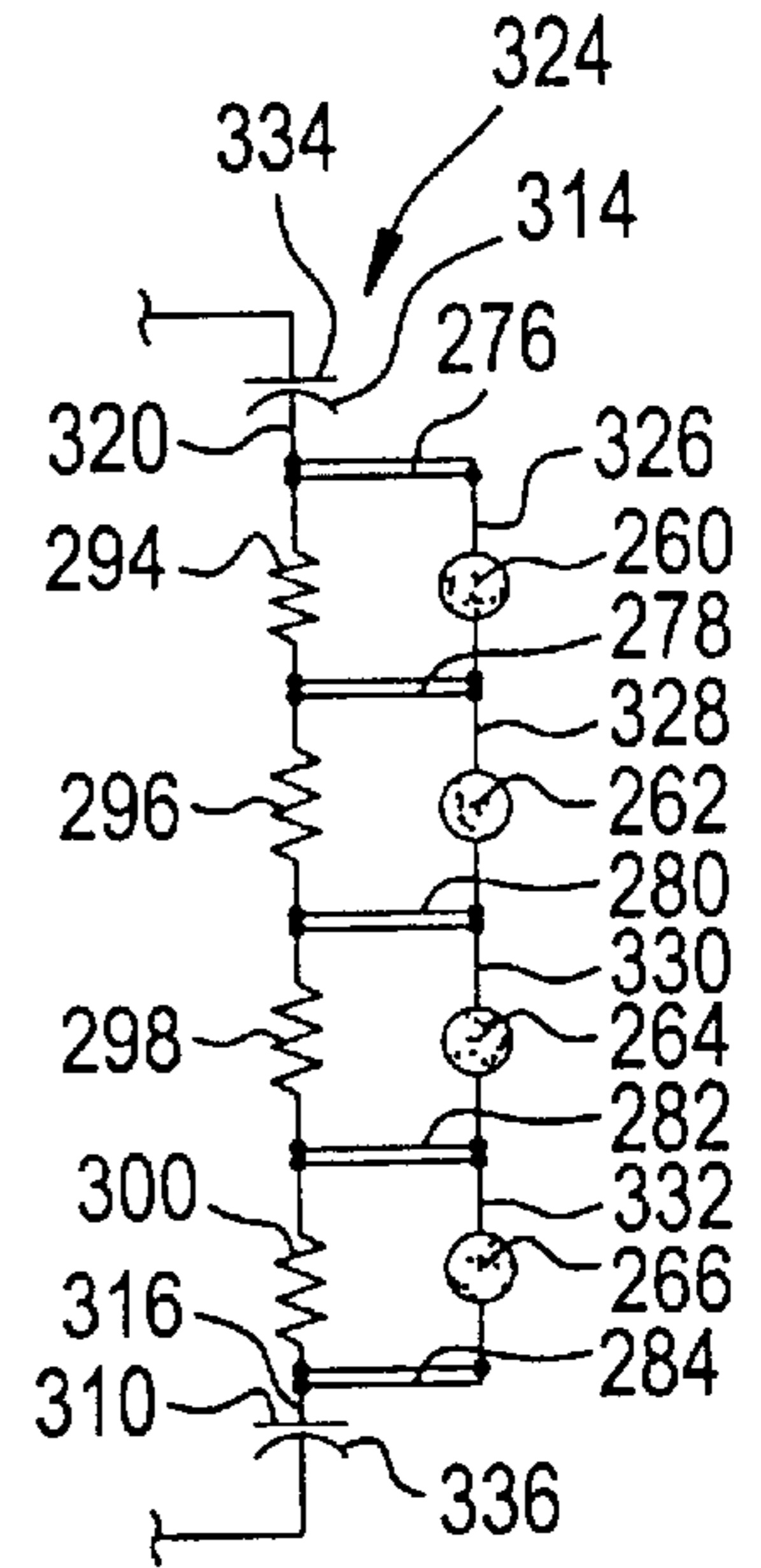


FIG.21

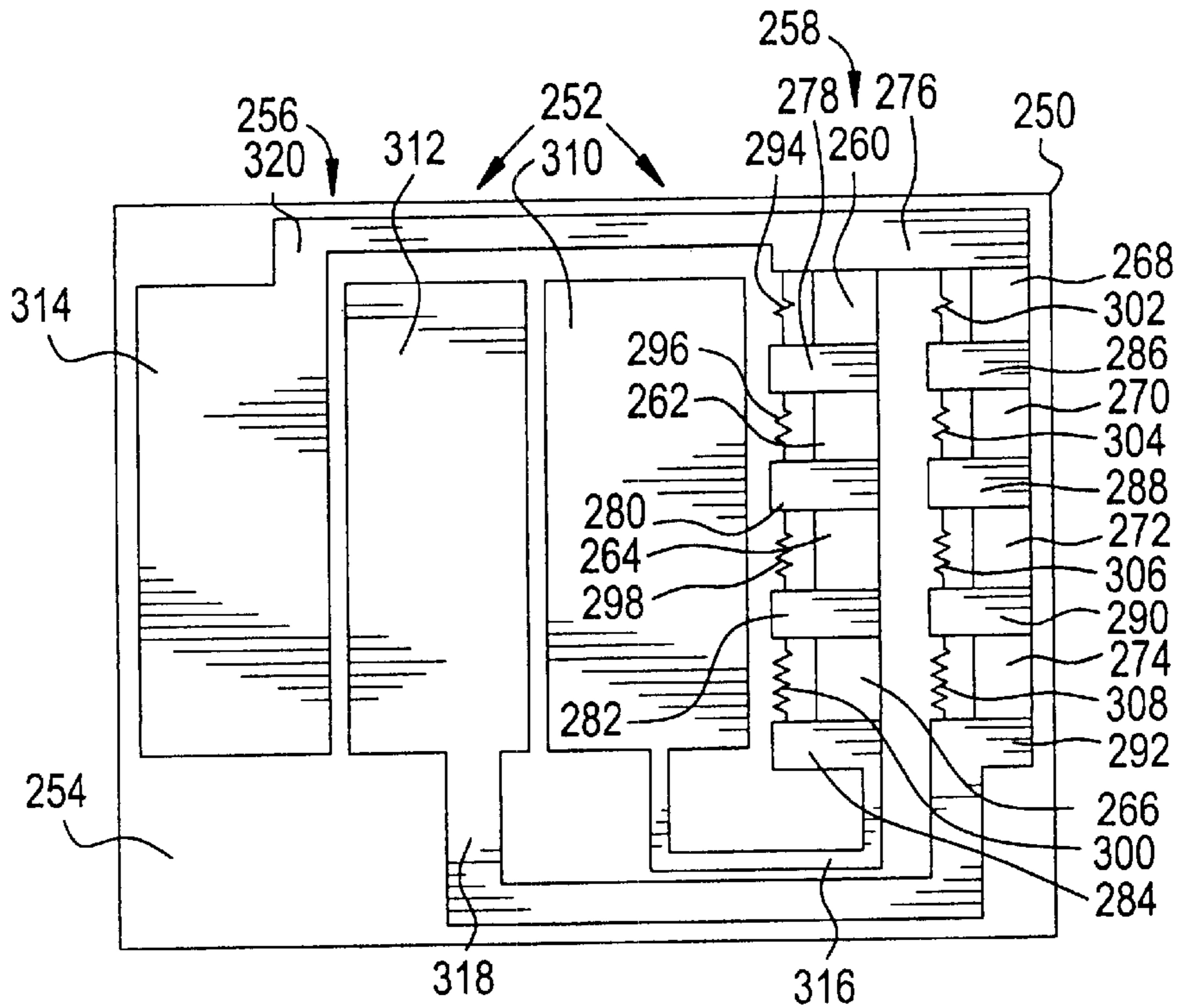


FIG.23

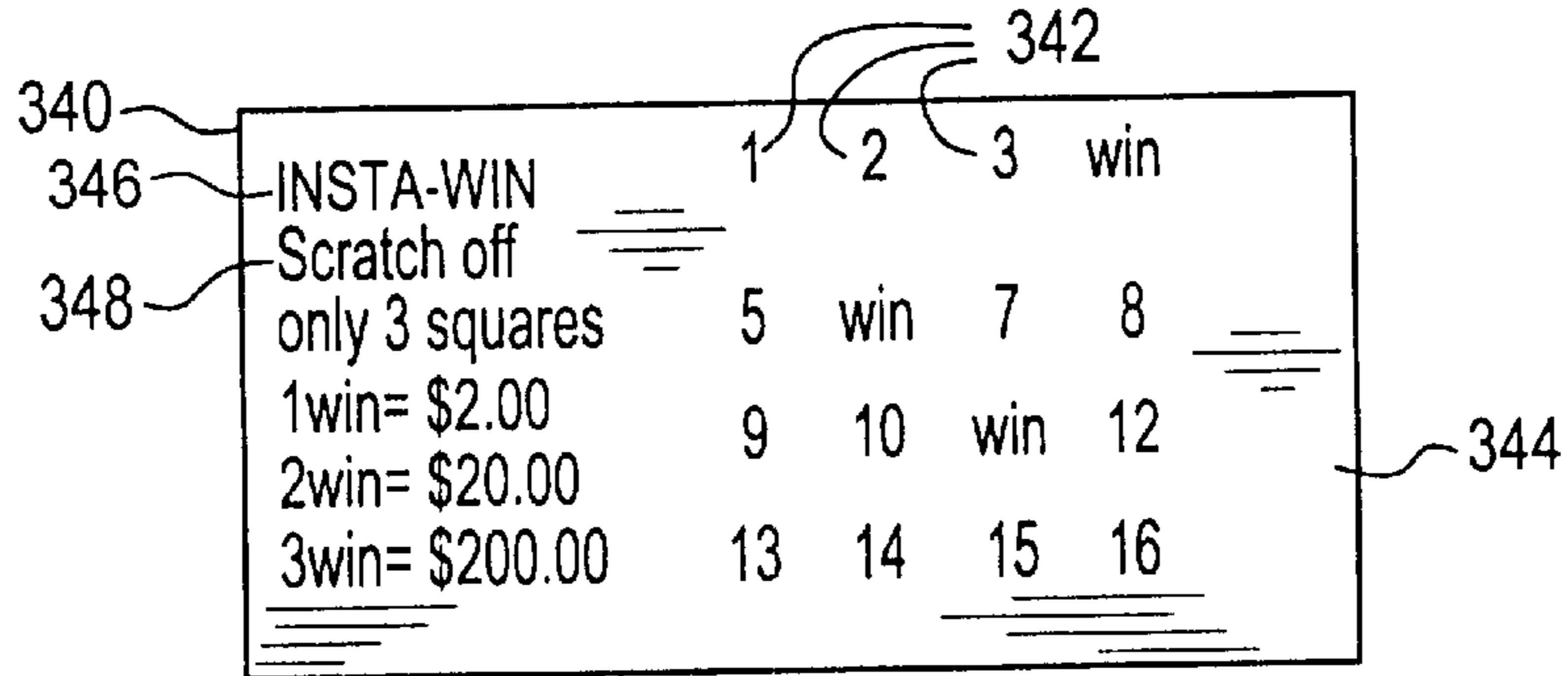


FIG.24

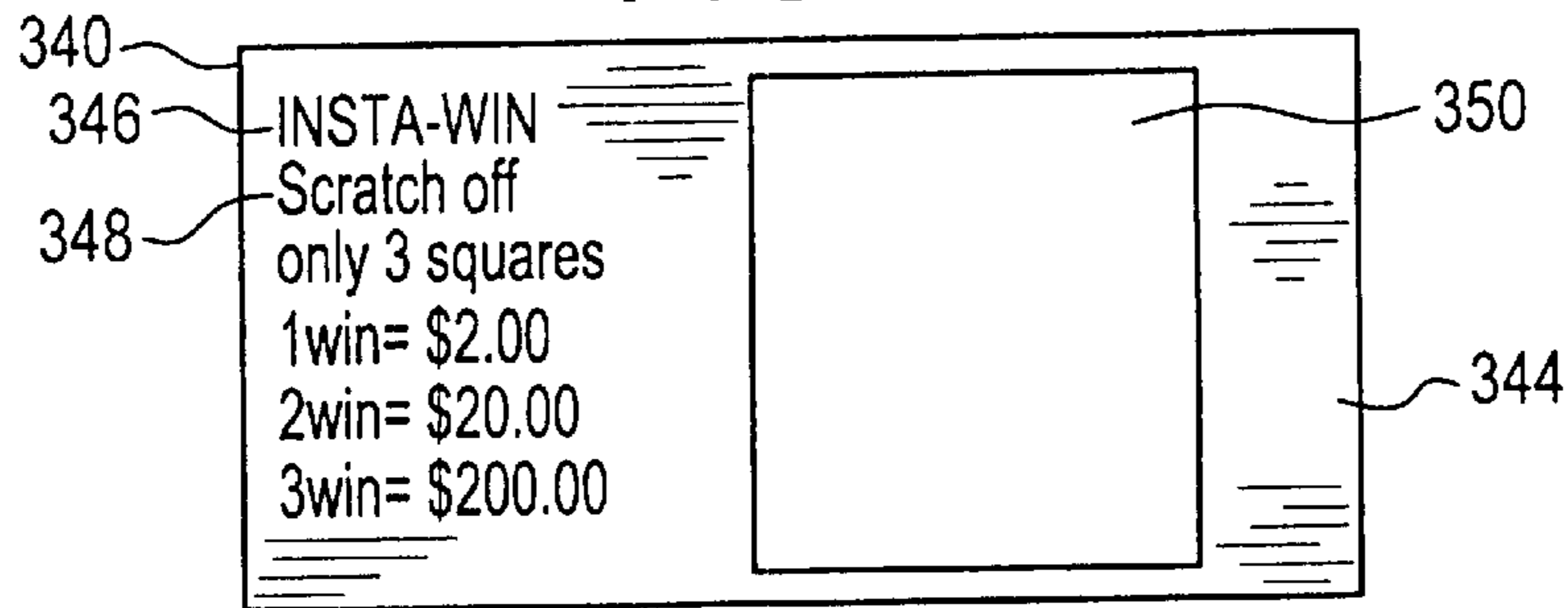


FIG.25

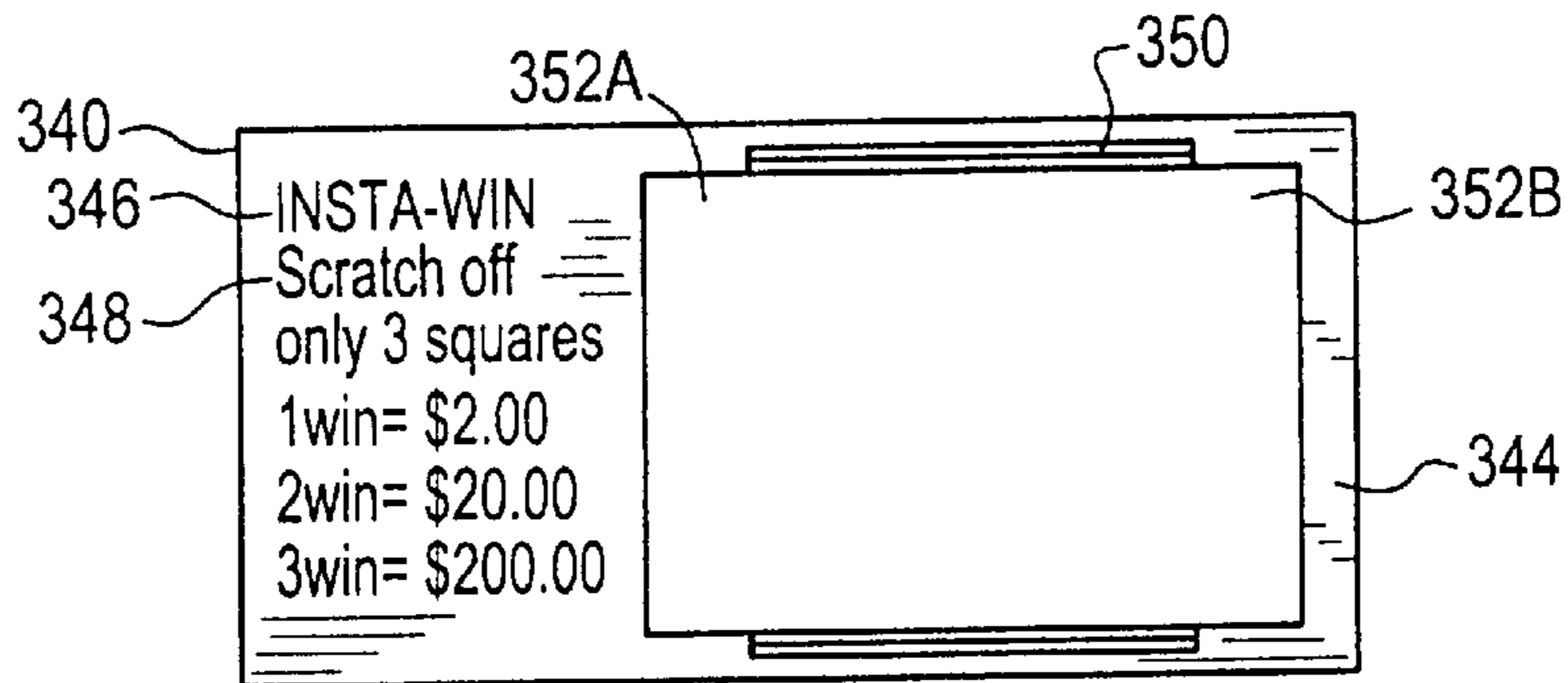


FIG.26

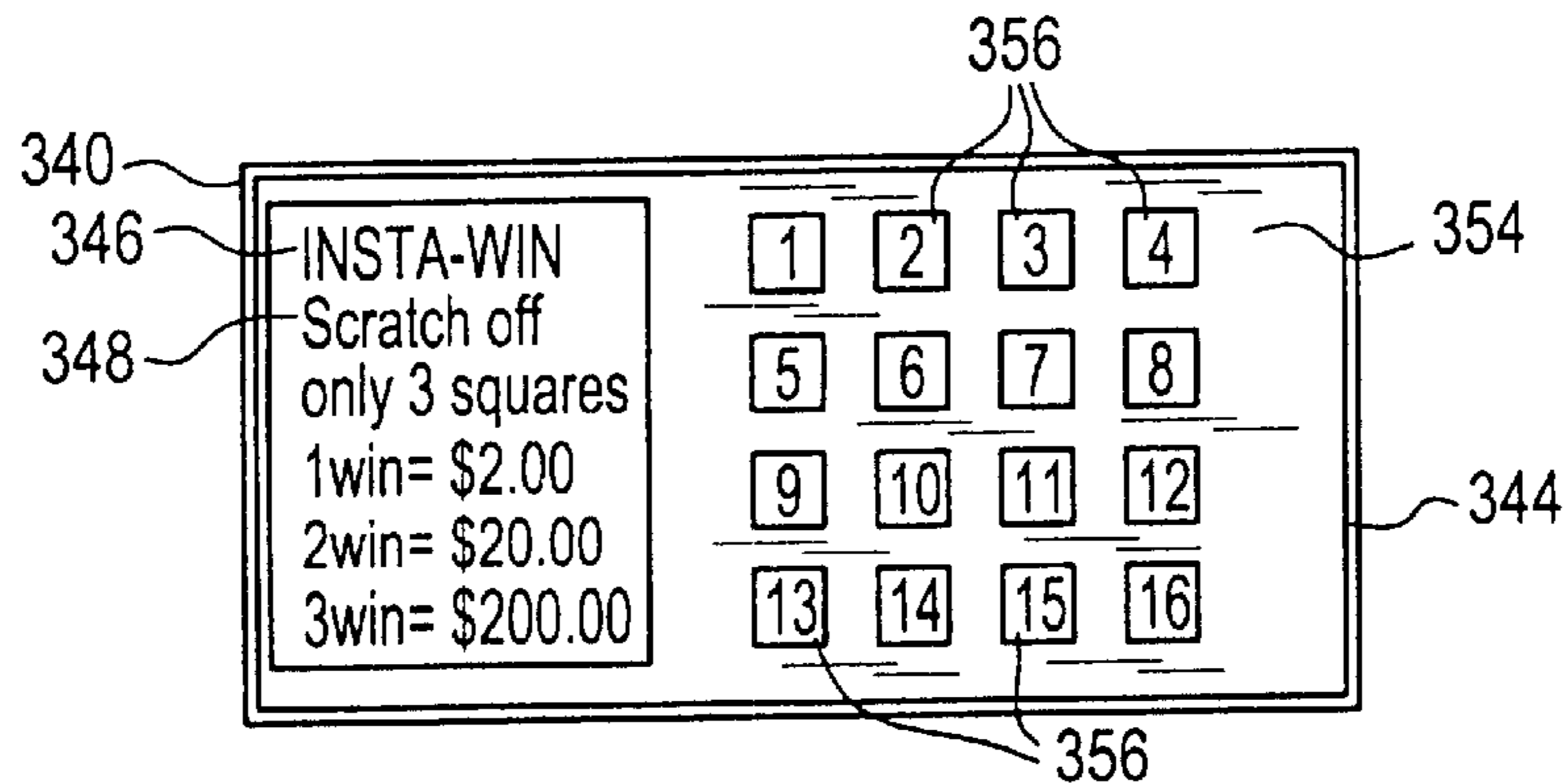


FIG.27

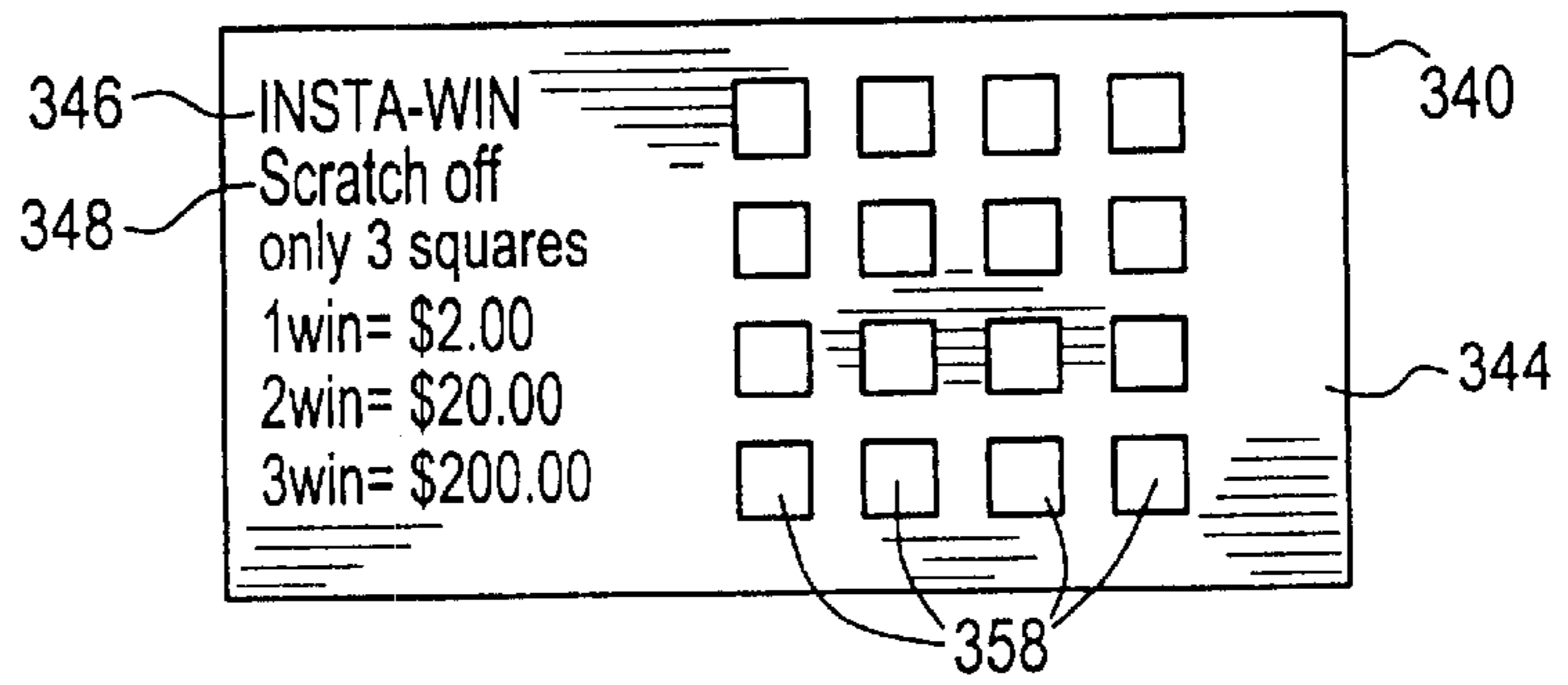


FIG.28

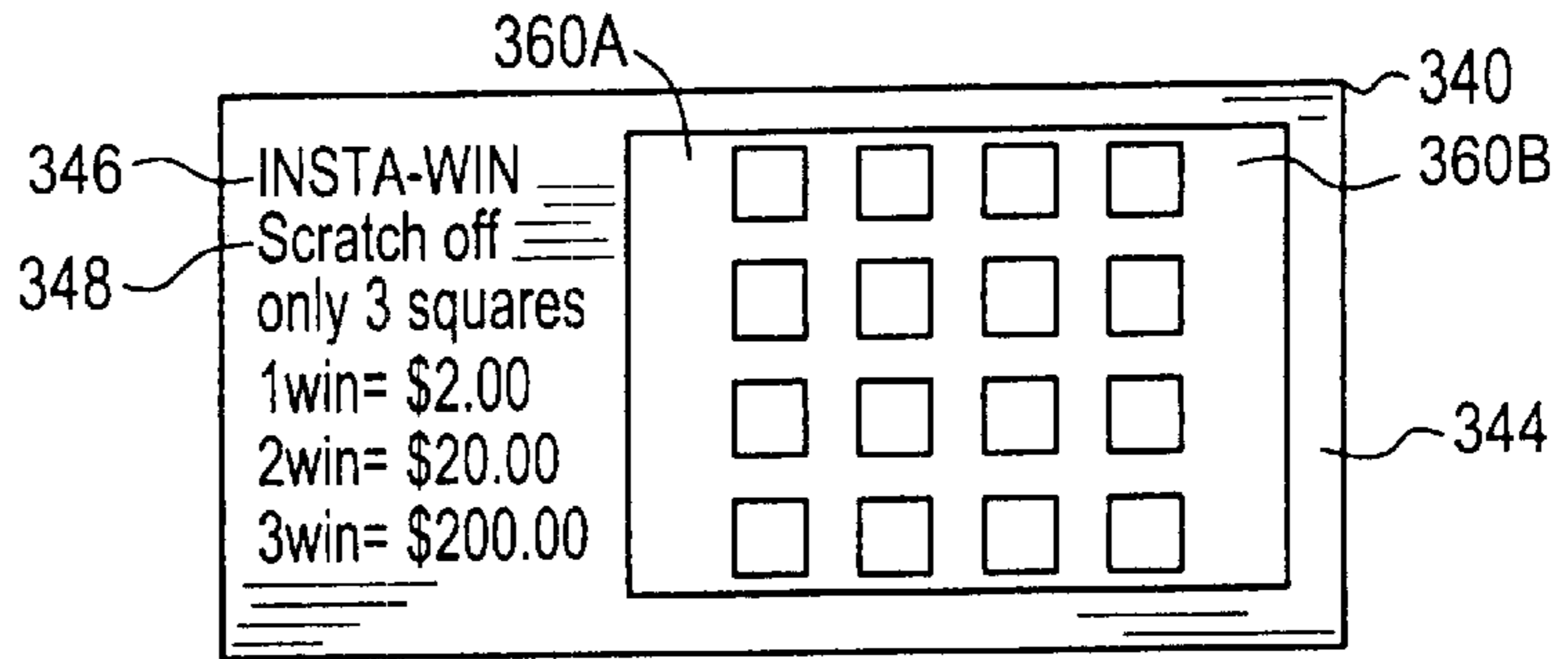


FIG.29

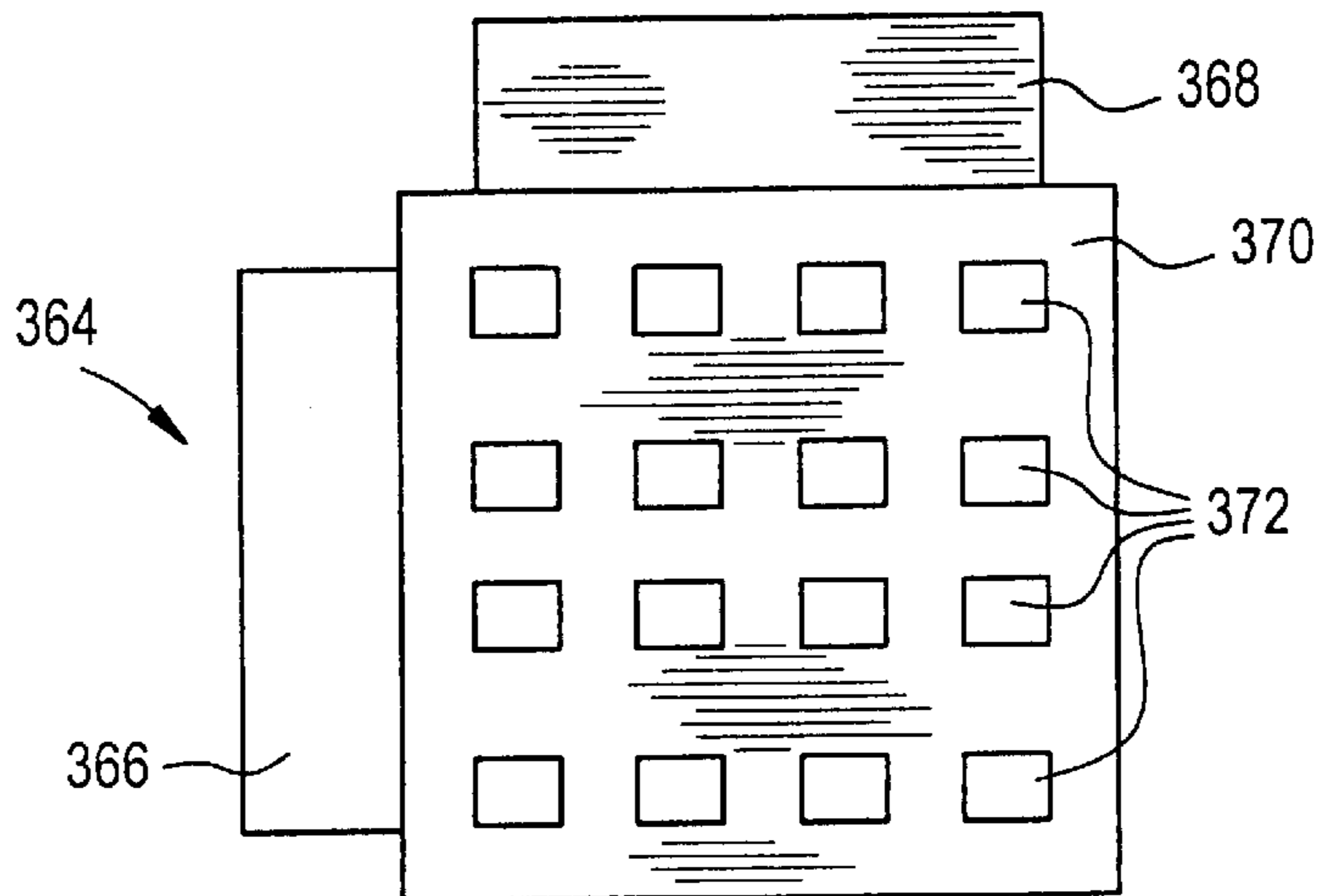


FIG.30

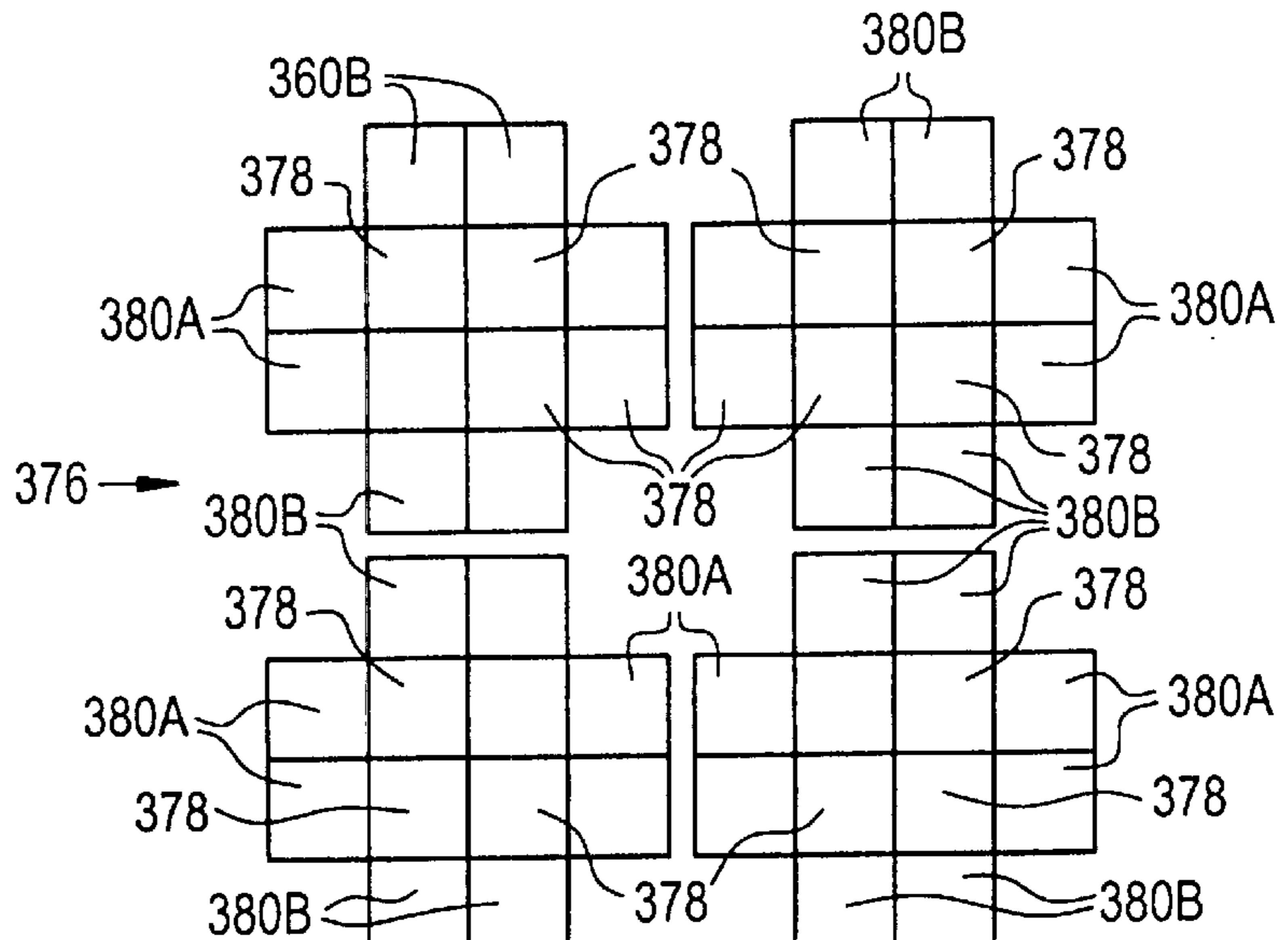


FIG.31

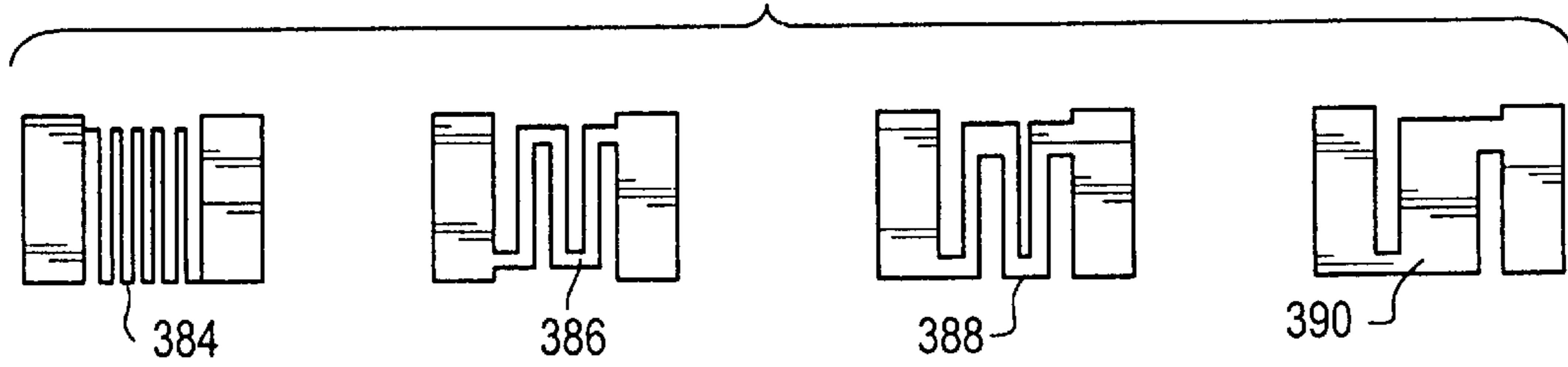


FIG.32

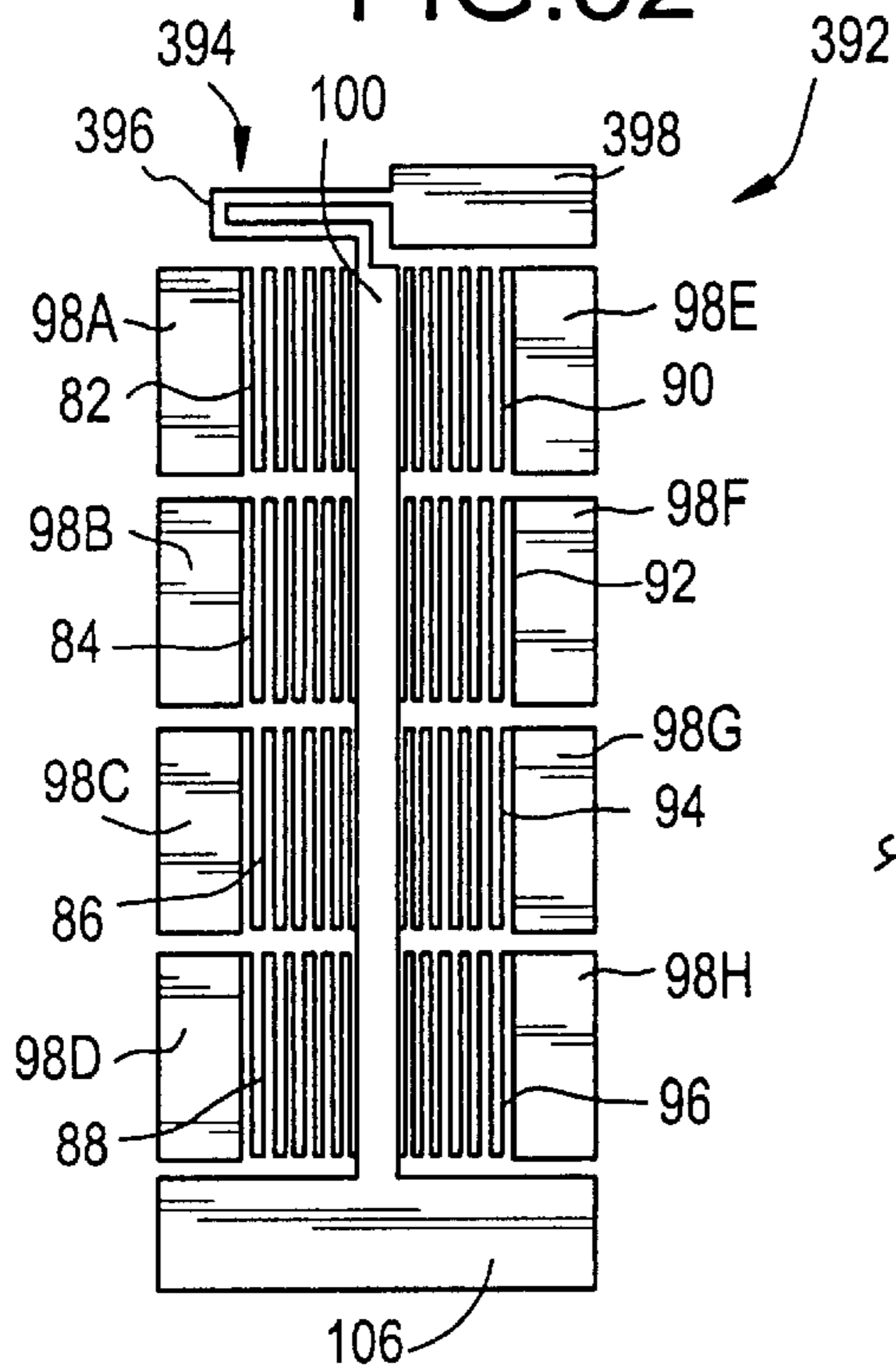


FIG.33

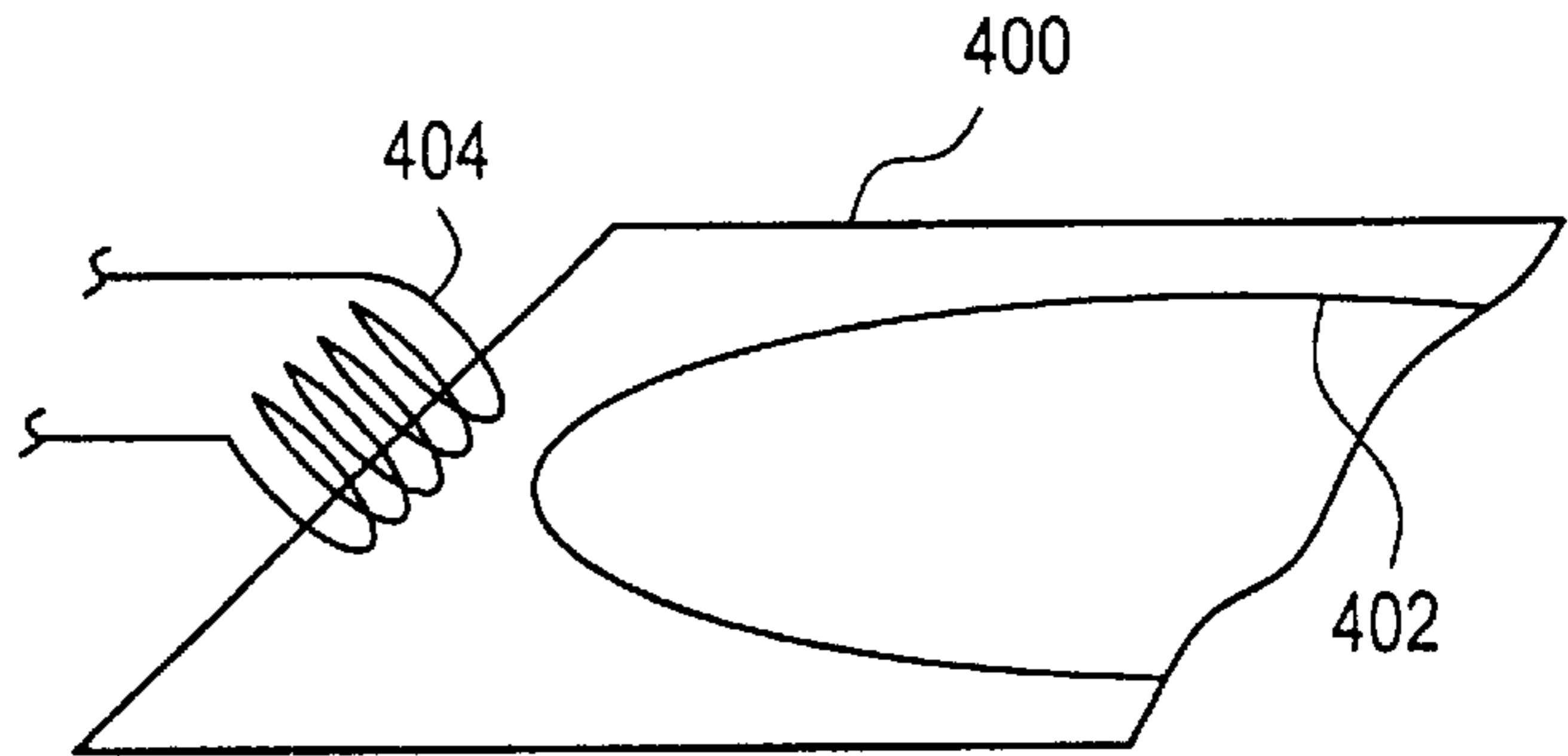


FIG.34

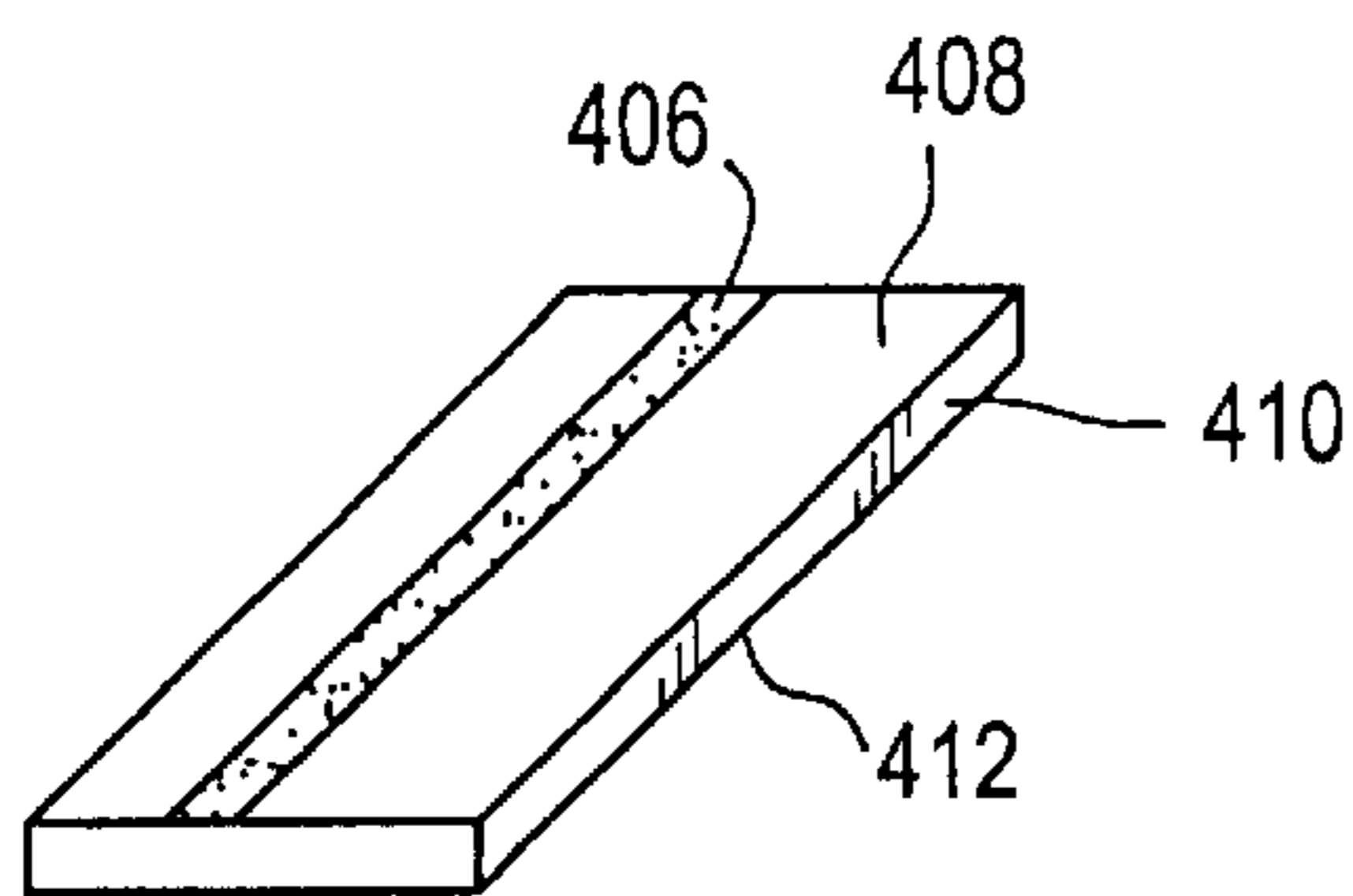


FIG.35

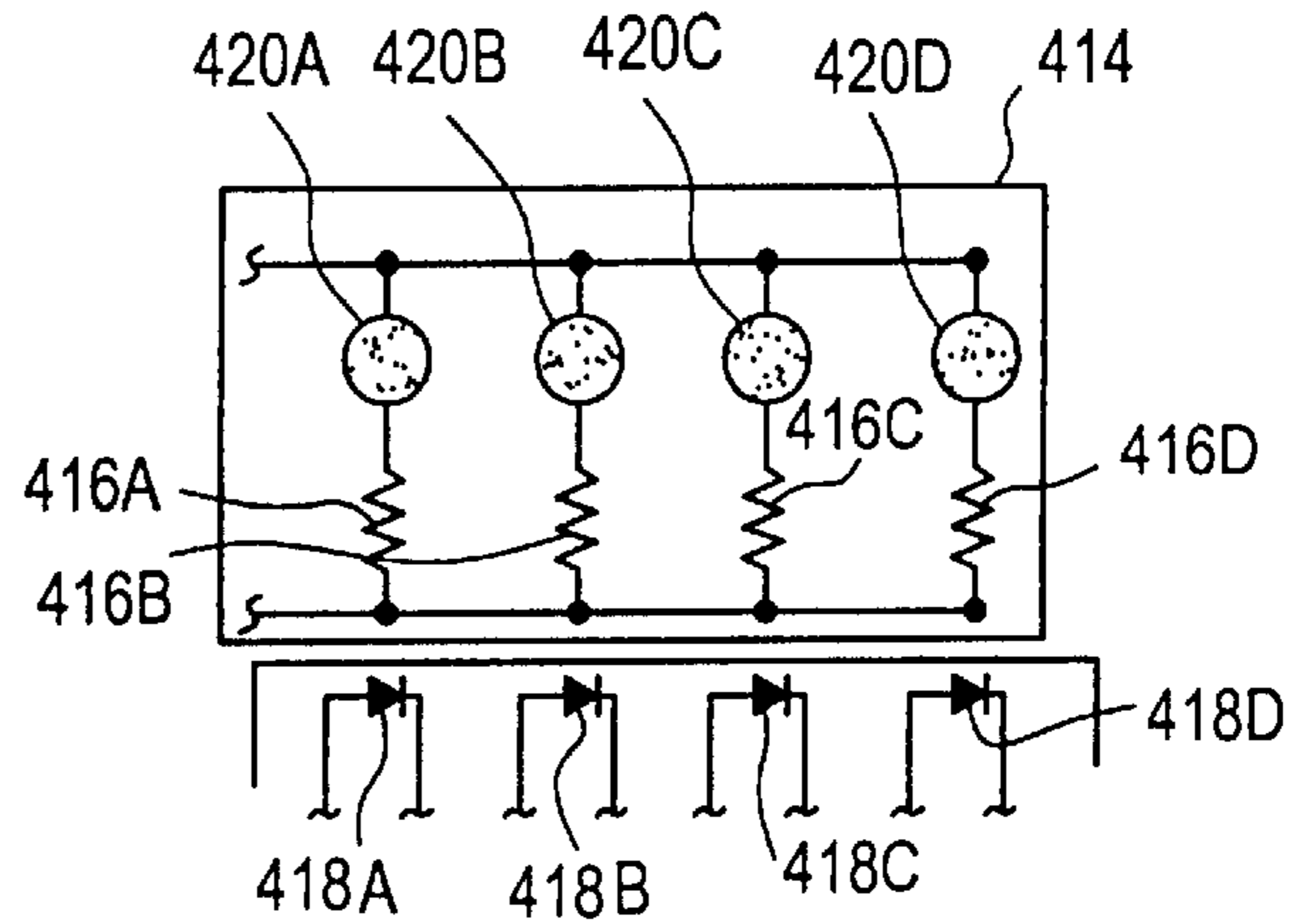


FIG.36

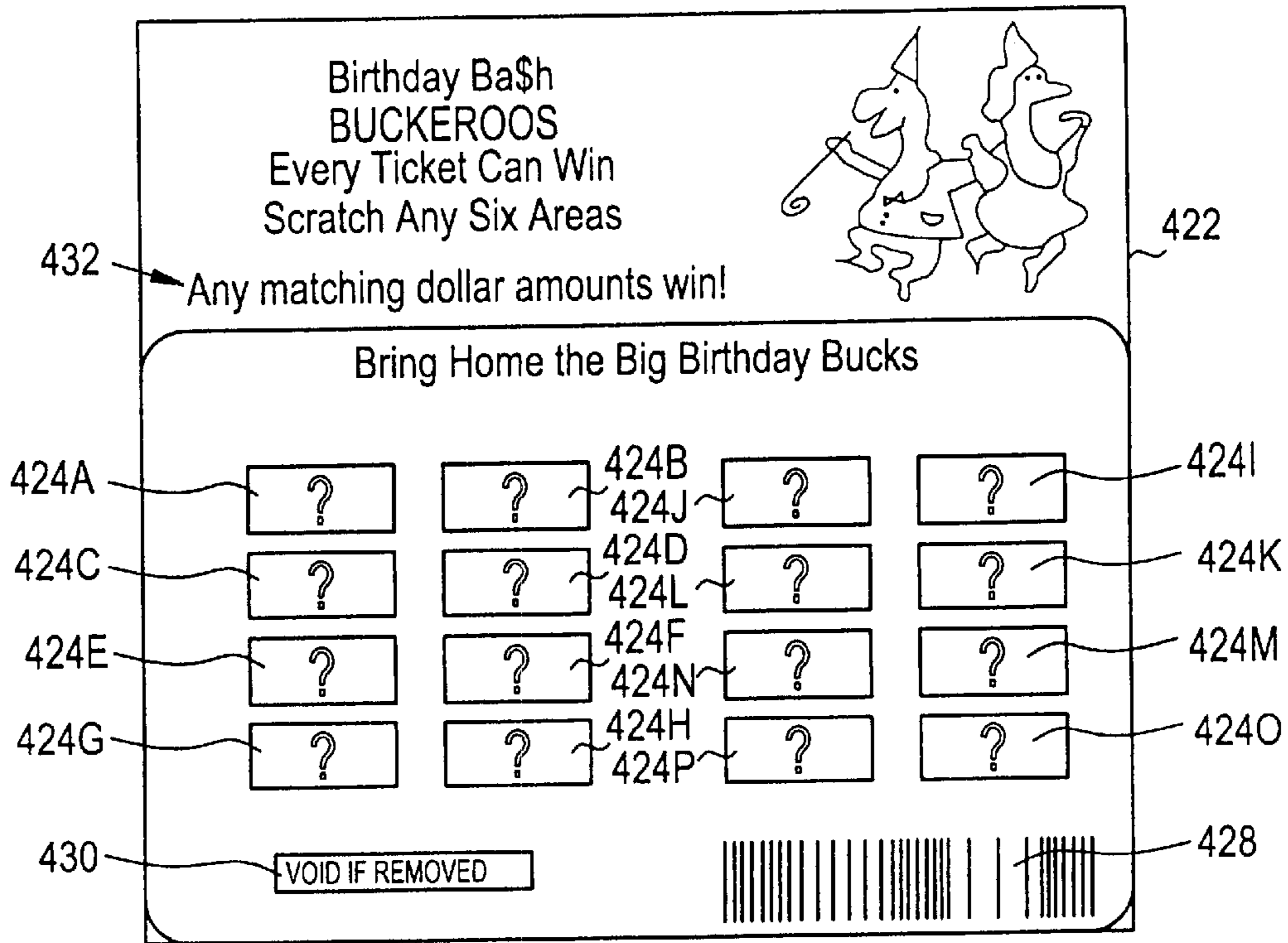


FIG.37

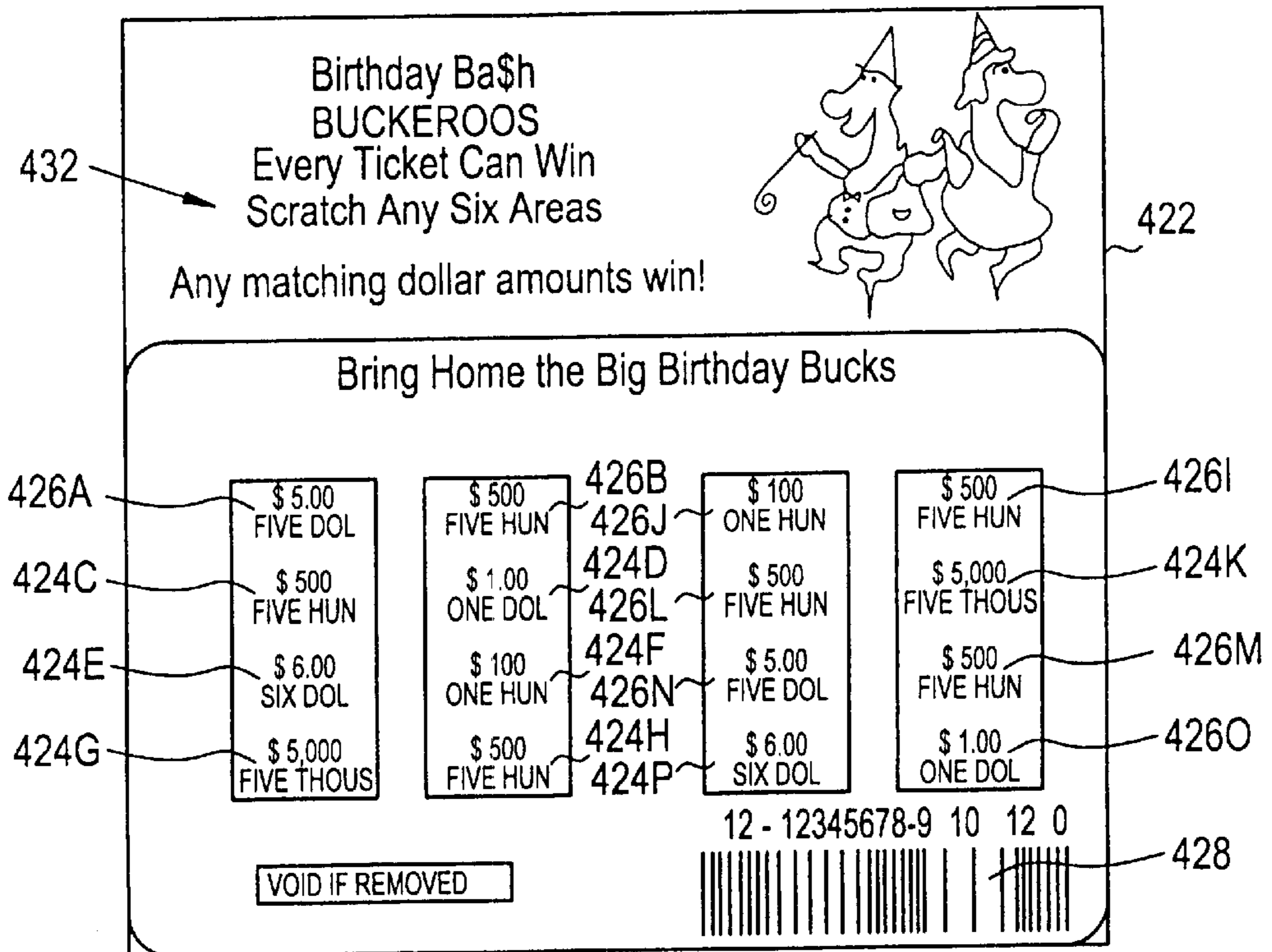


FIG. 38

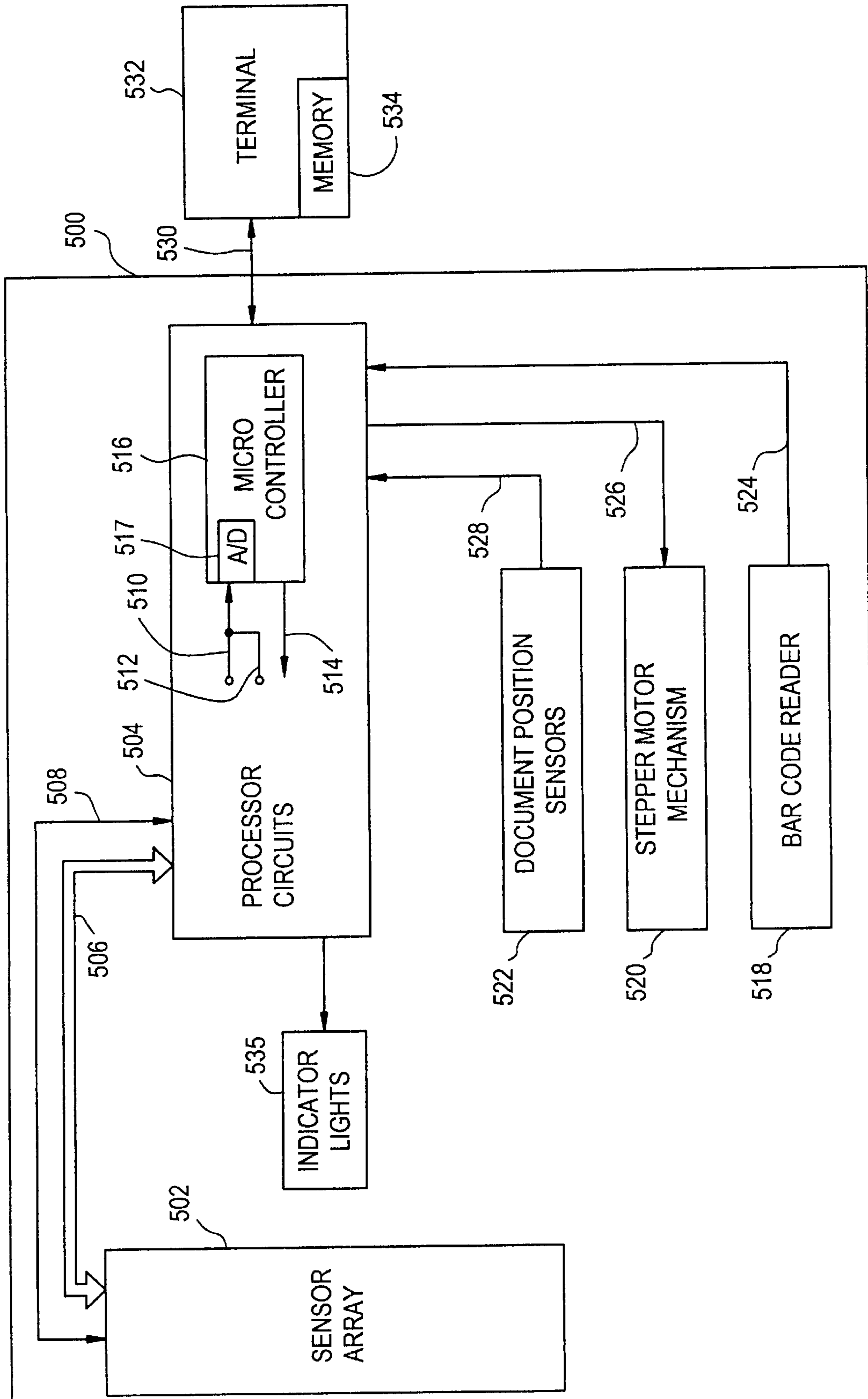




FIG. 39

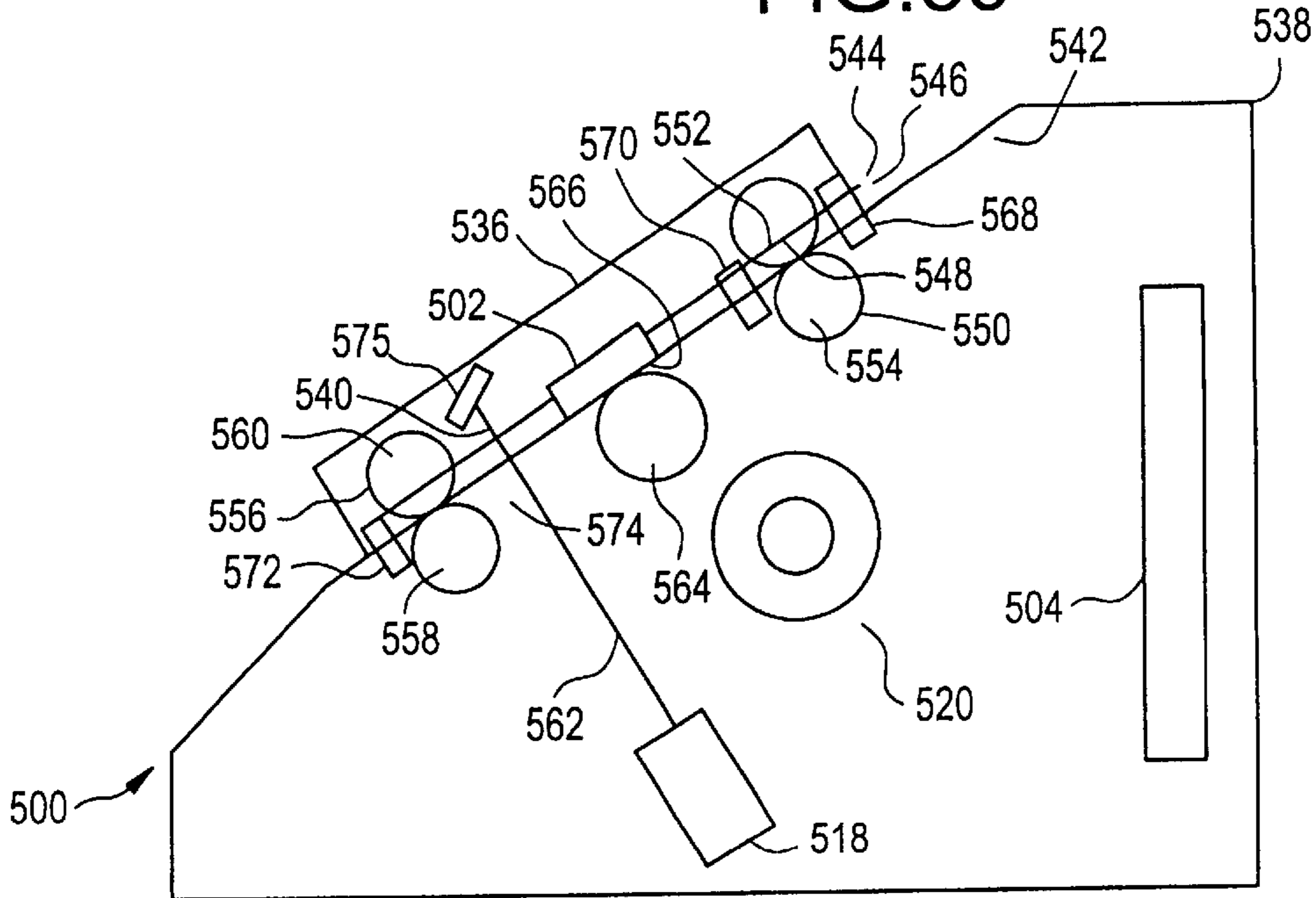


FIG. 40

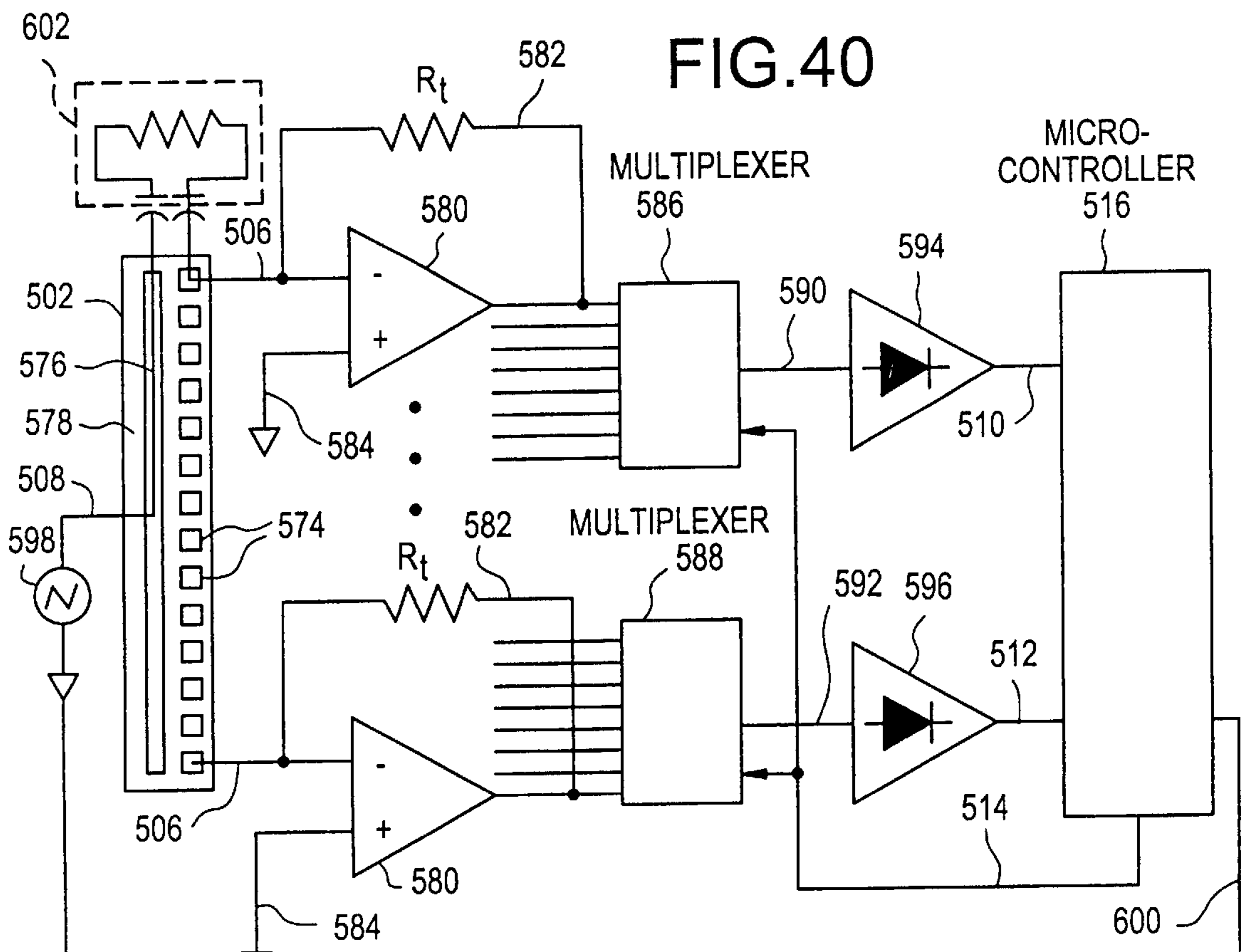


FIG. 41

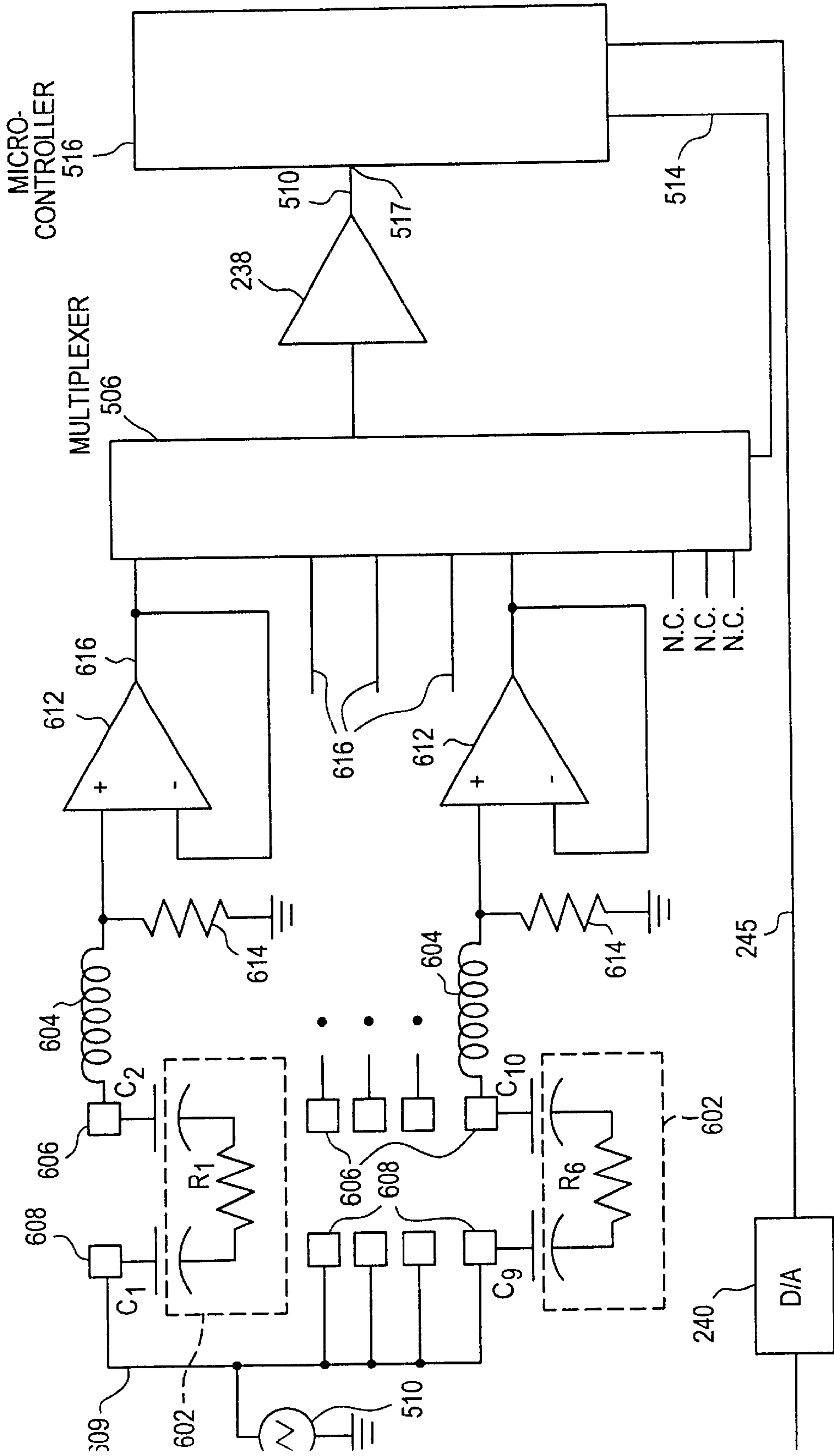


FIG.42

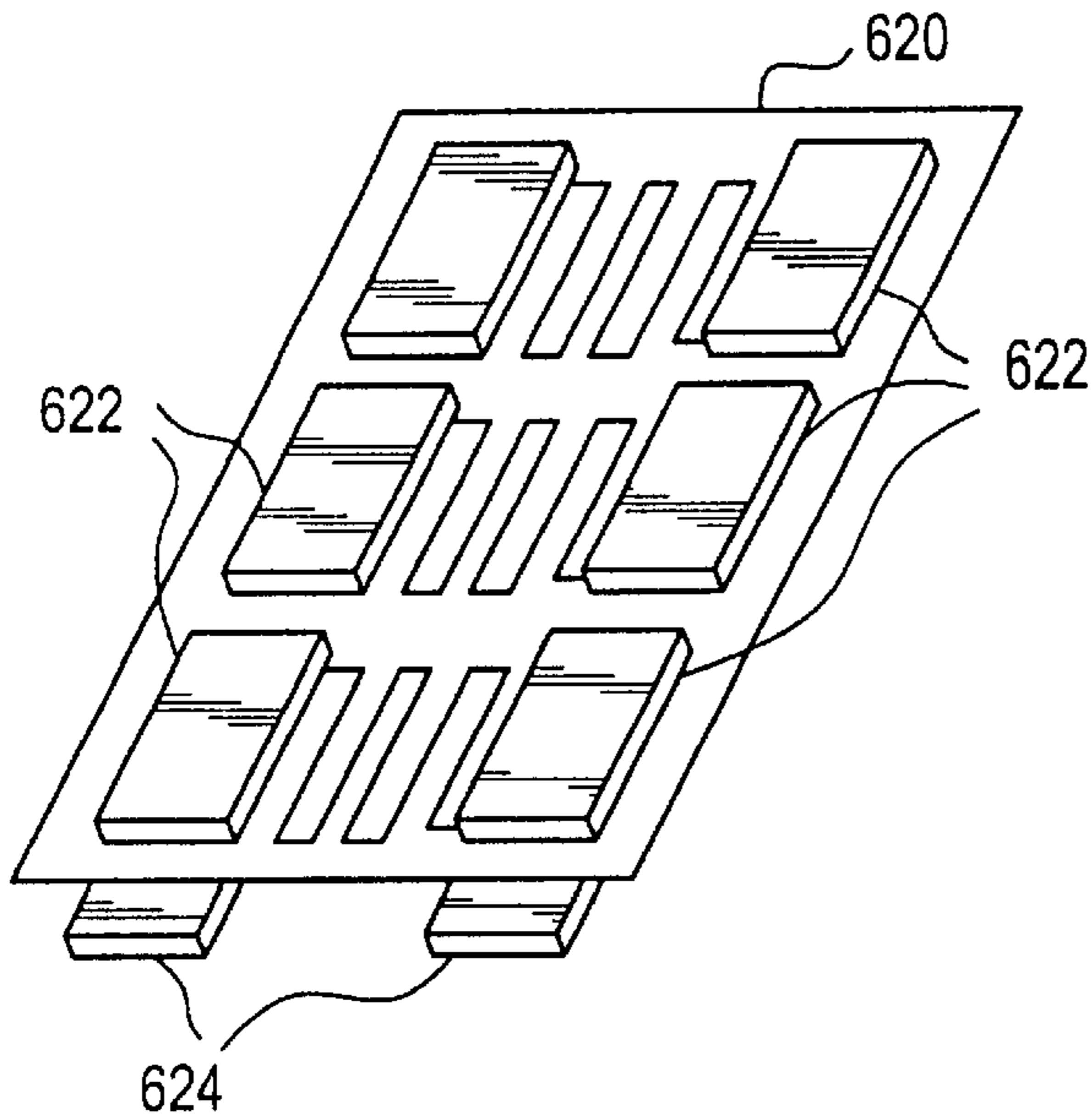


FIG.43

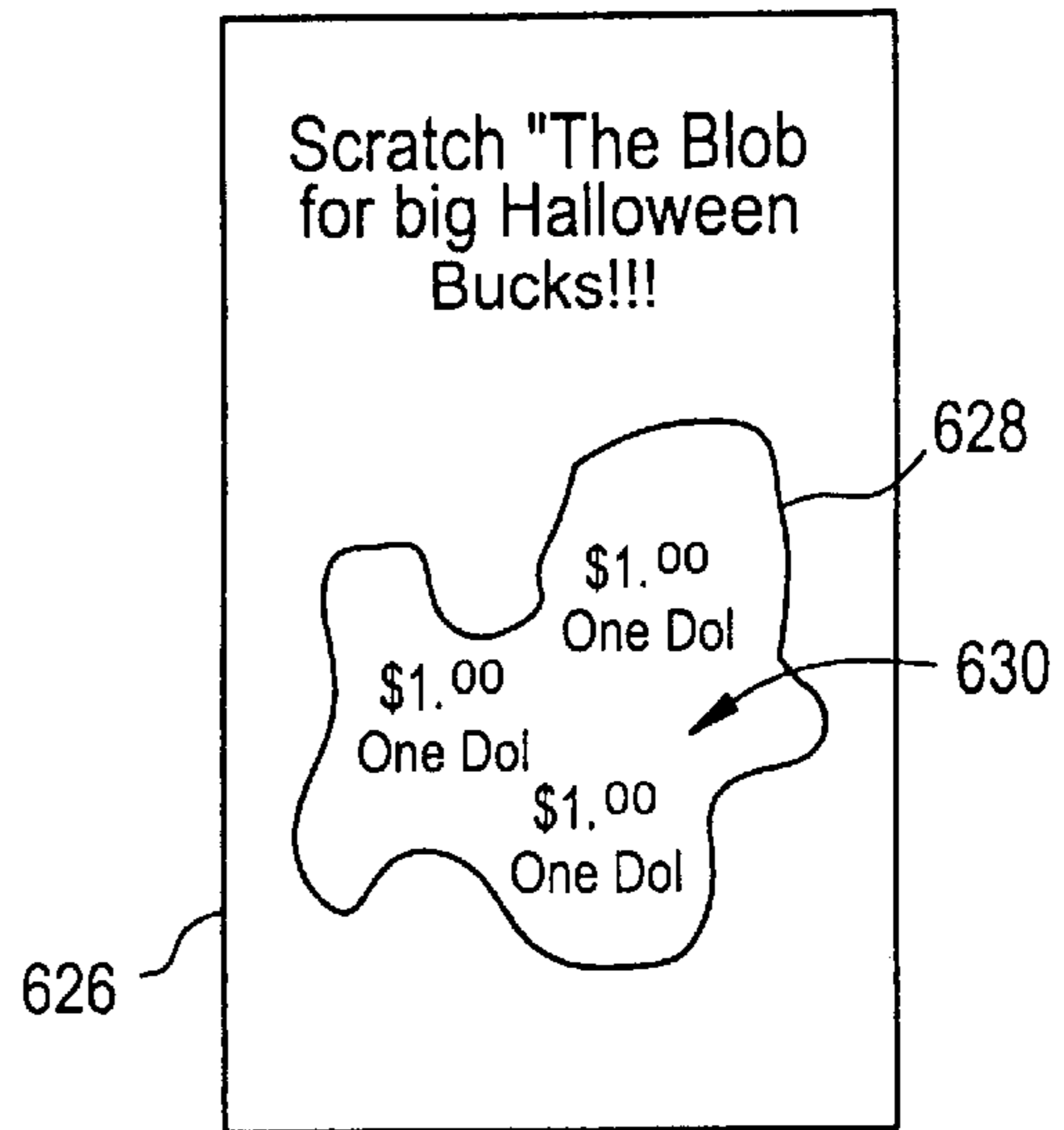


FIG.44

|                  | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 |
|------------------|----|----|----|----|----|----|----|----|----|----|
| FF <sub>16</sub> | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| MEMORY LOCATIONS |    |    |    |    |    |    |    |    |    |    |
|                  | 0  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 0  | 0  |
|                  | 0  | 0  | 1  | 1  | 0  | 1  | 1  | 1  | 0  | 0  |
|                  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  |
|                  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  |
|                  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  |
|                  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  |
|                  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  |
|                  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  |
|                  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 1  | 0  | 0  |
|                  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 0  | 0  | 0  |
|                  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 0  | 0  | 0  |
|                  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                  | 1  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  |
|                  | 1  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 1  |
| 0                | 0  | 1  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  |

FIG.45

|  | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 |
|--|----|----|----|----|----|----|----|----|----|----|
|  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 0  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 0  | 0  |
|  | 0  | 0  | 1  | 1  | 0  | 1  | 1  | 1  | 0  | 0  |
|  | 0  | 0  | 1  | 0  | 1  | 0  | 0  | 1  | 0  | 0  |
|  | 0  | 0  | 0  | 1  | 1  | 0  | 0  | 0  | 0  | 0  |
|  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  |
|  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
|  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
|  | 0  | 1  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 1  | 0  | 0  |
|  | 0  | 0  | 0  | 0  | 1  | 0  | 1  | 0  | 0  | 0  |
|  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 0  | 0  | 0  |
|  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|  | 1  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  |
|  | 1  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 1  |
|  | 1  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  |

FIG.46

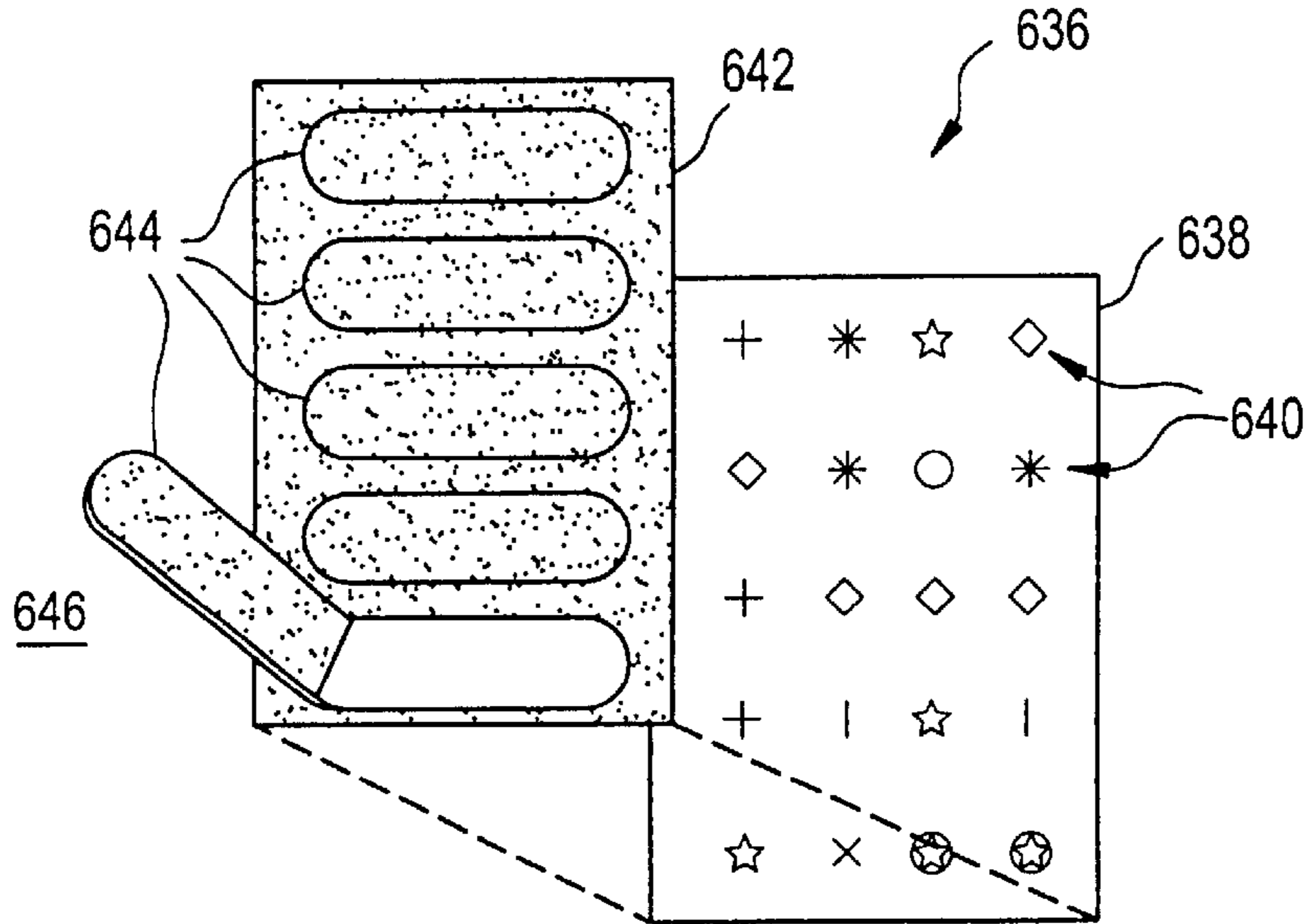


FIG.47

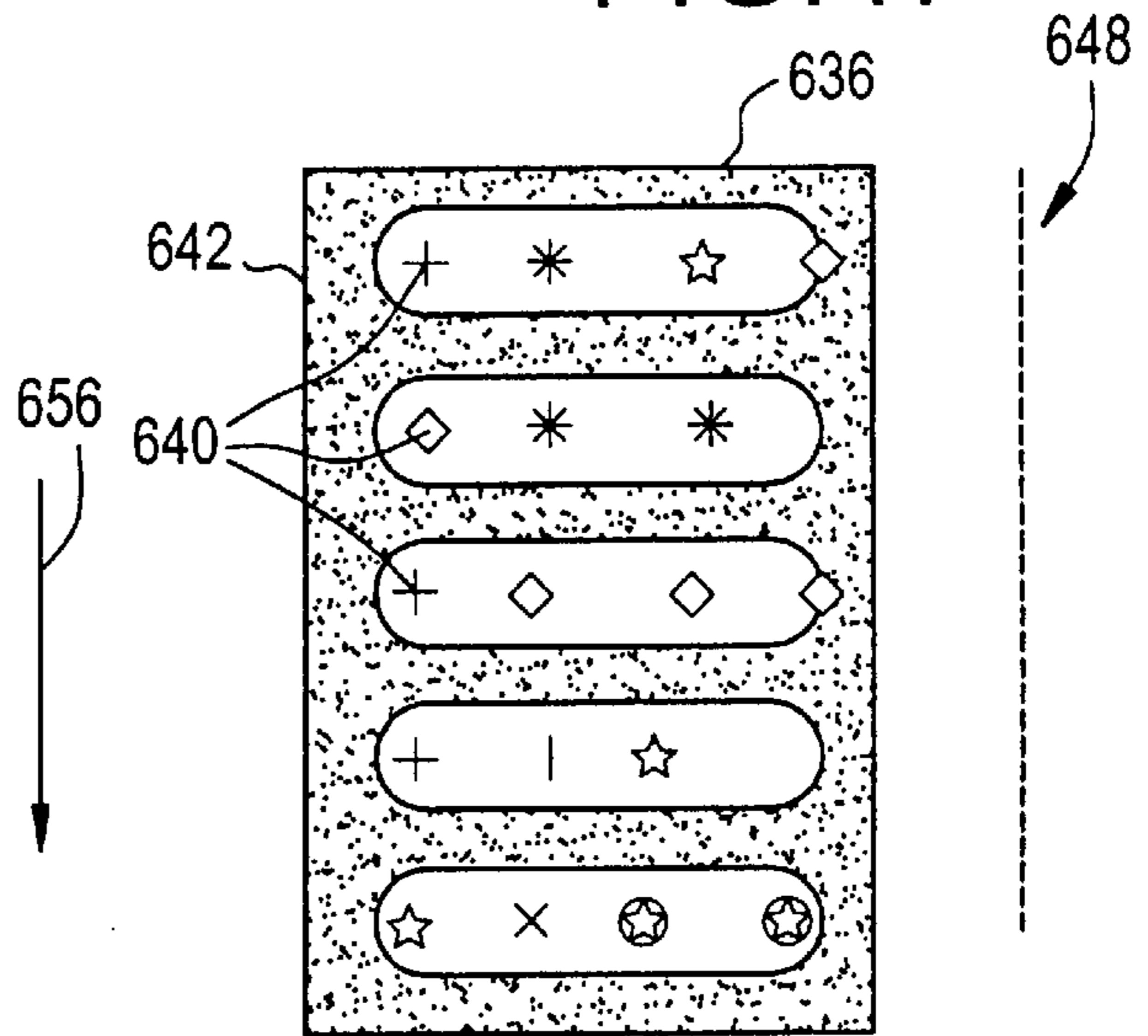


FIG.48

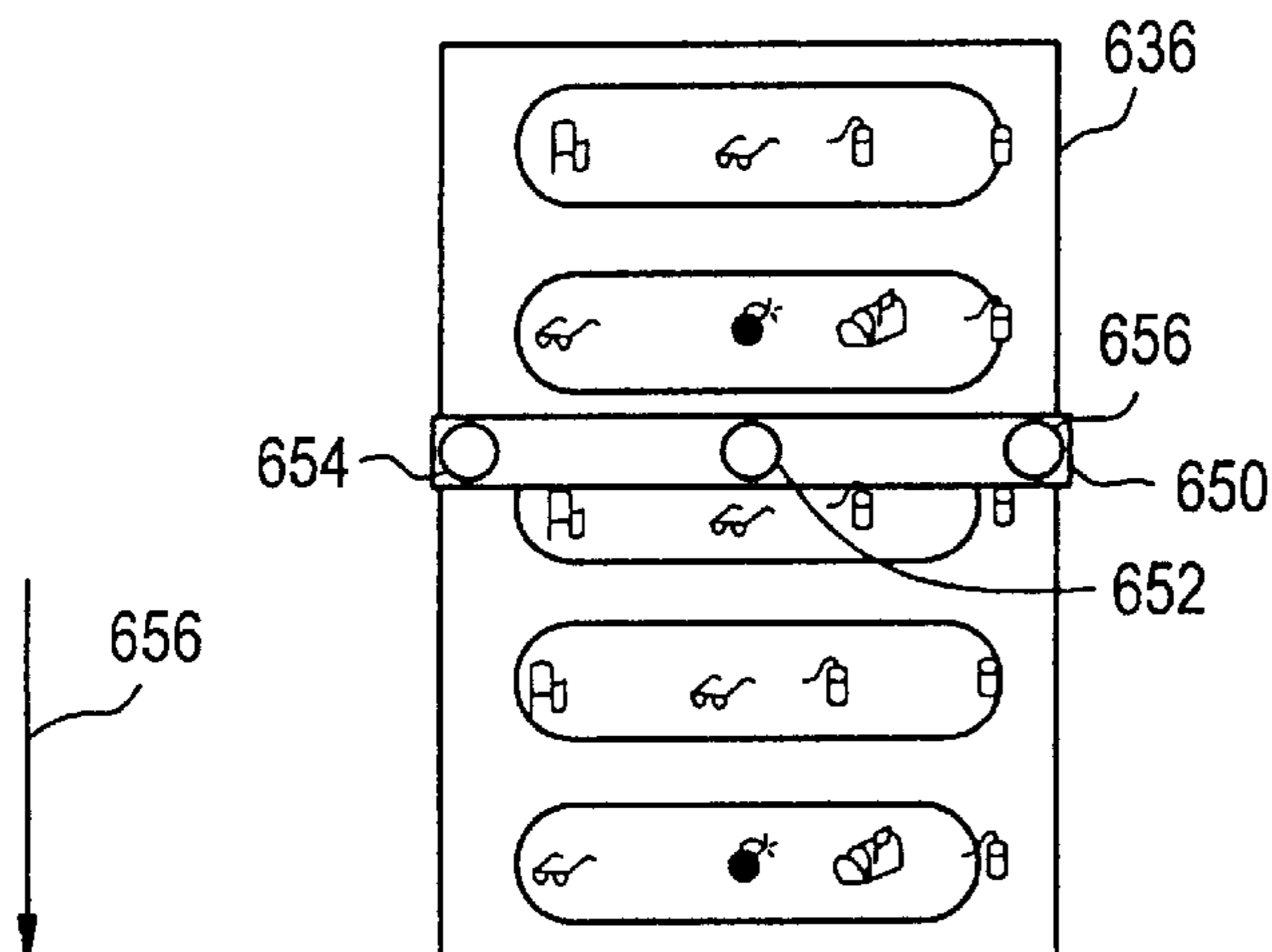


FIG. 49

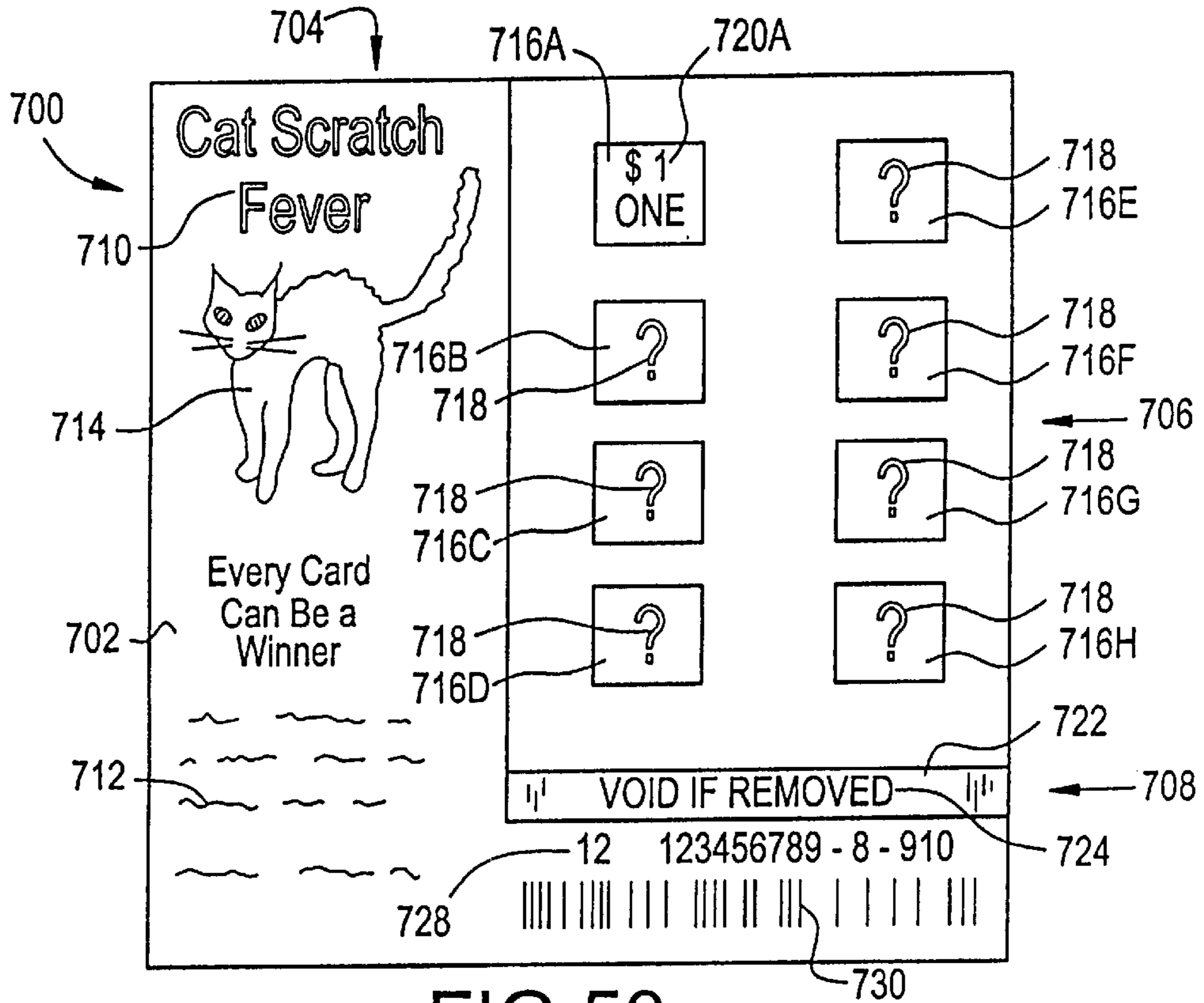


FIG. 50

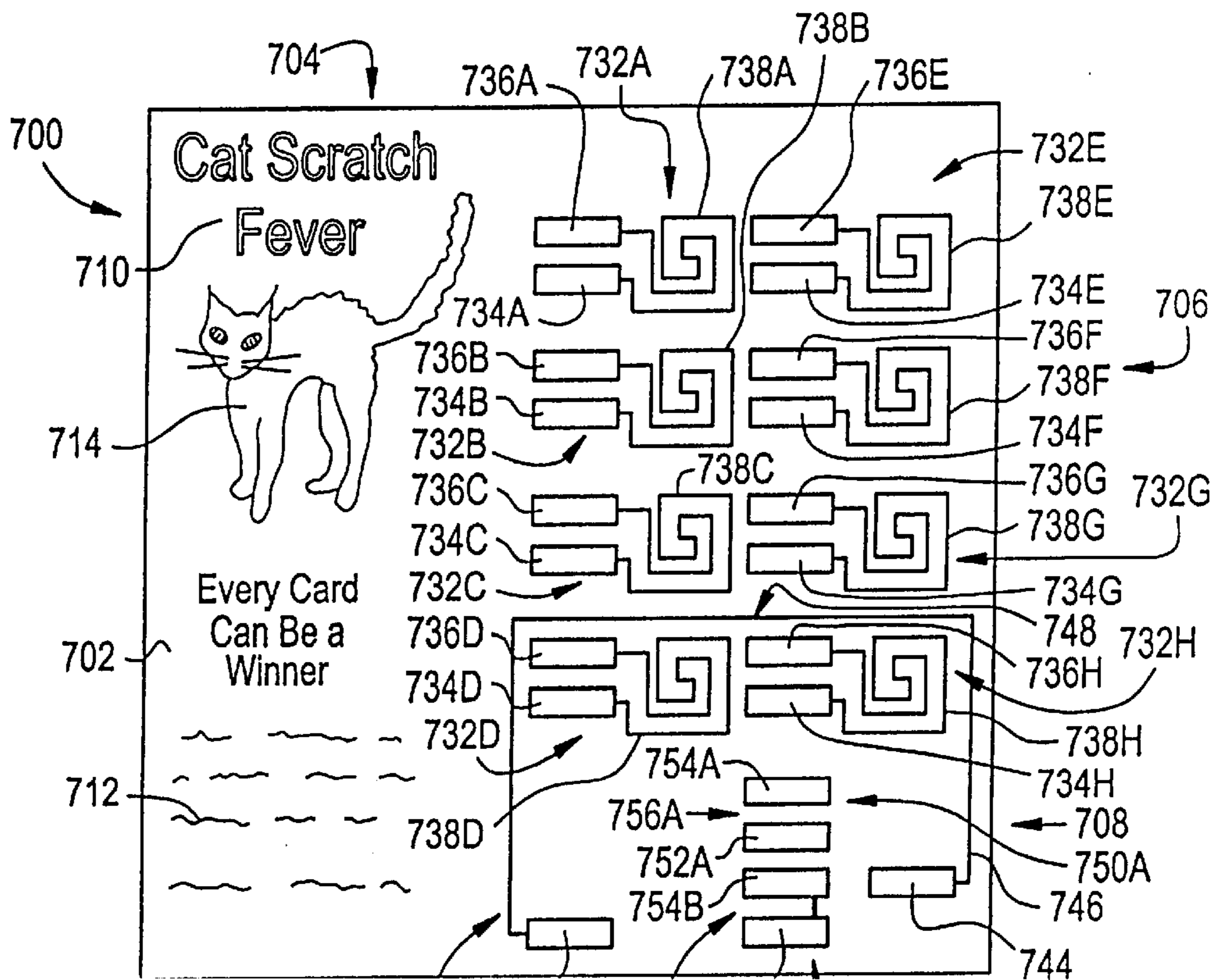


FIG.51

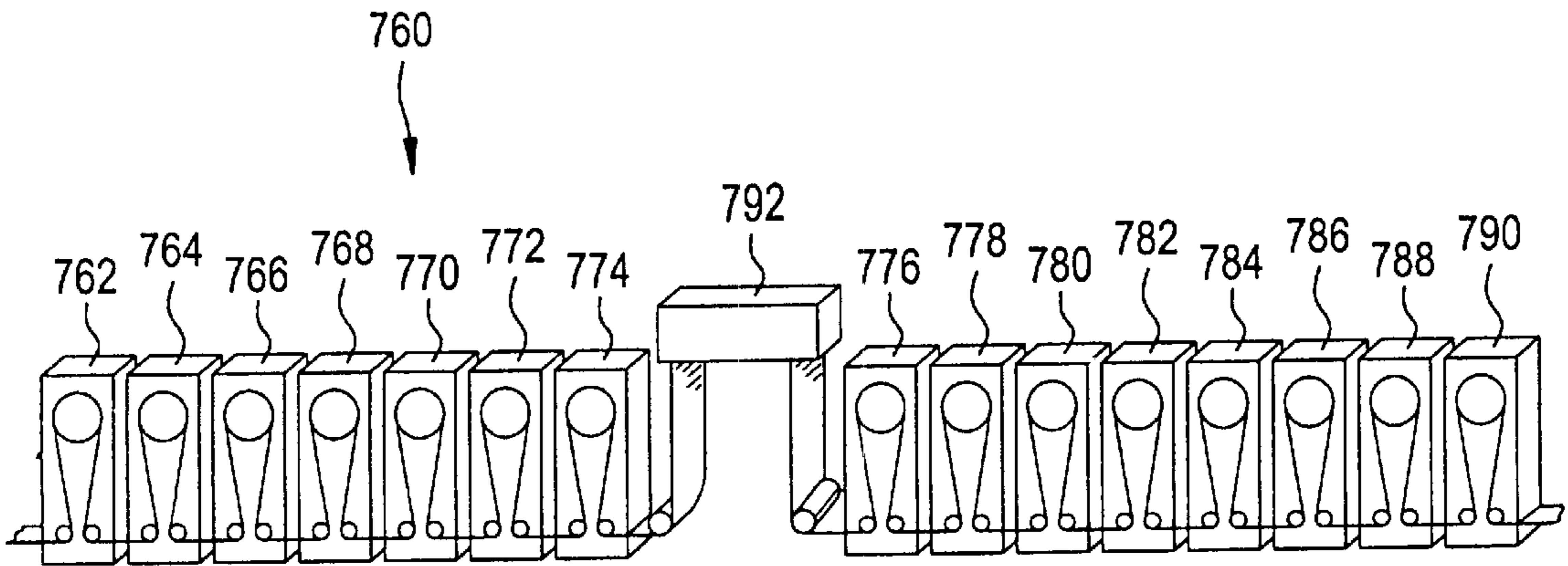


FIG.52

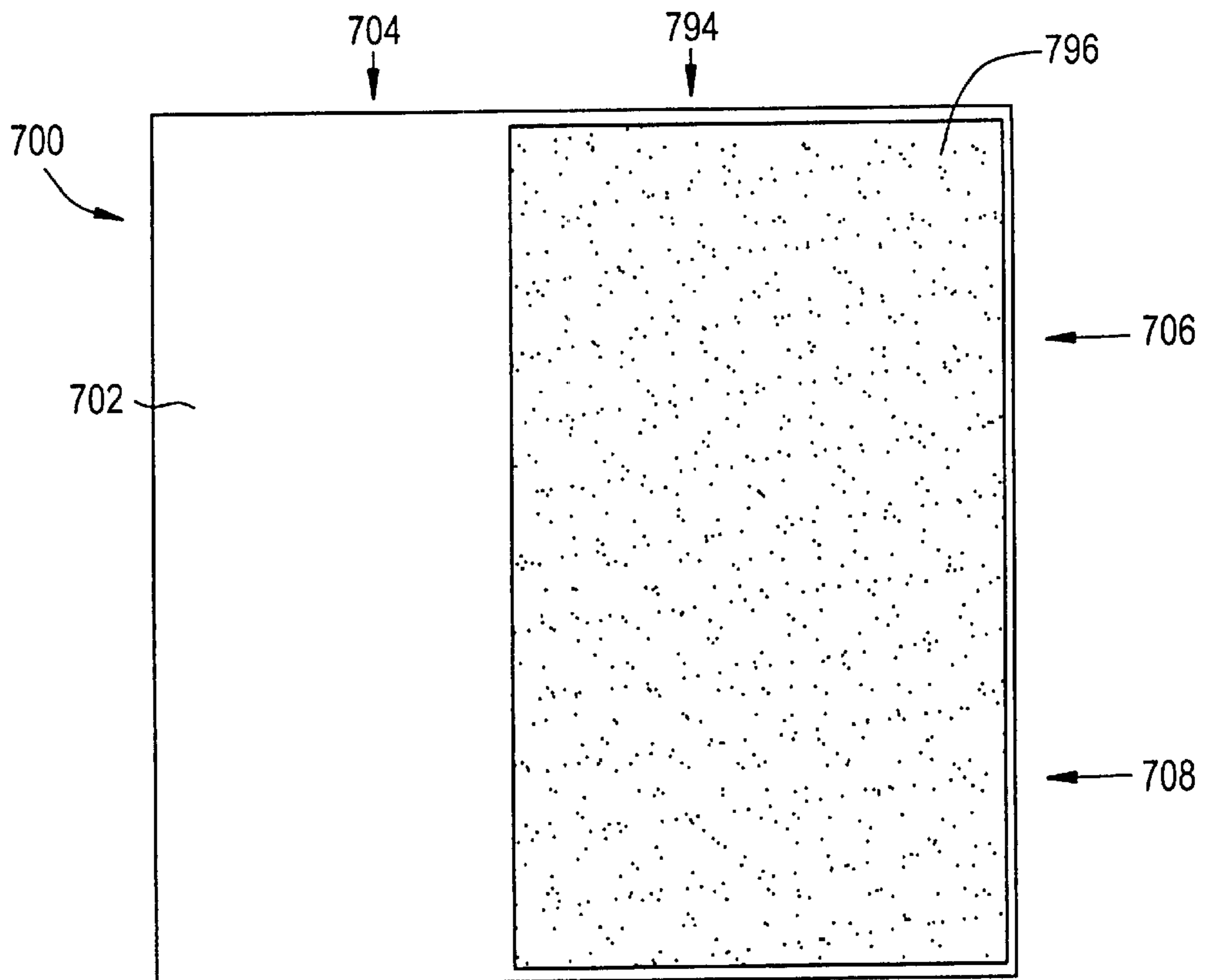


FIG. 53

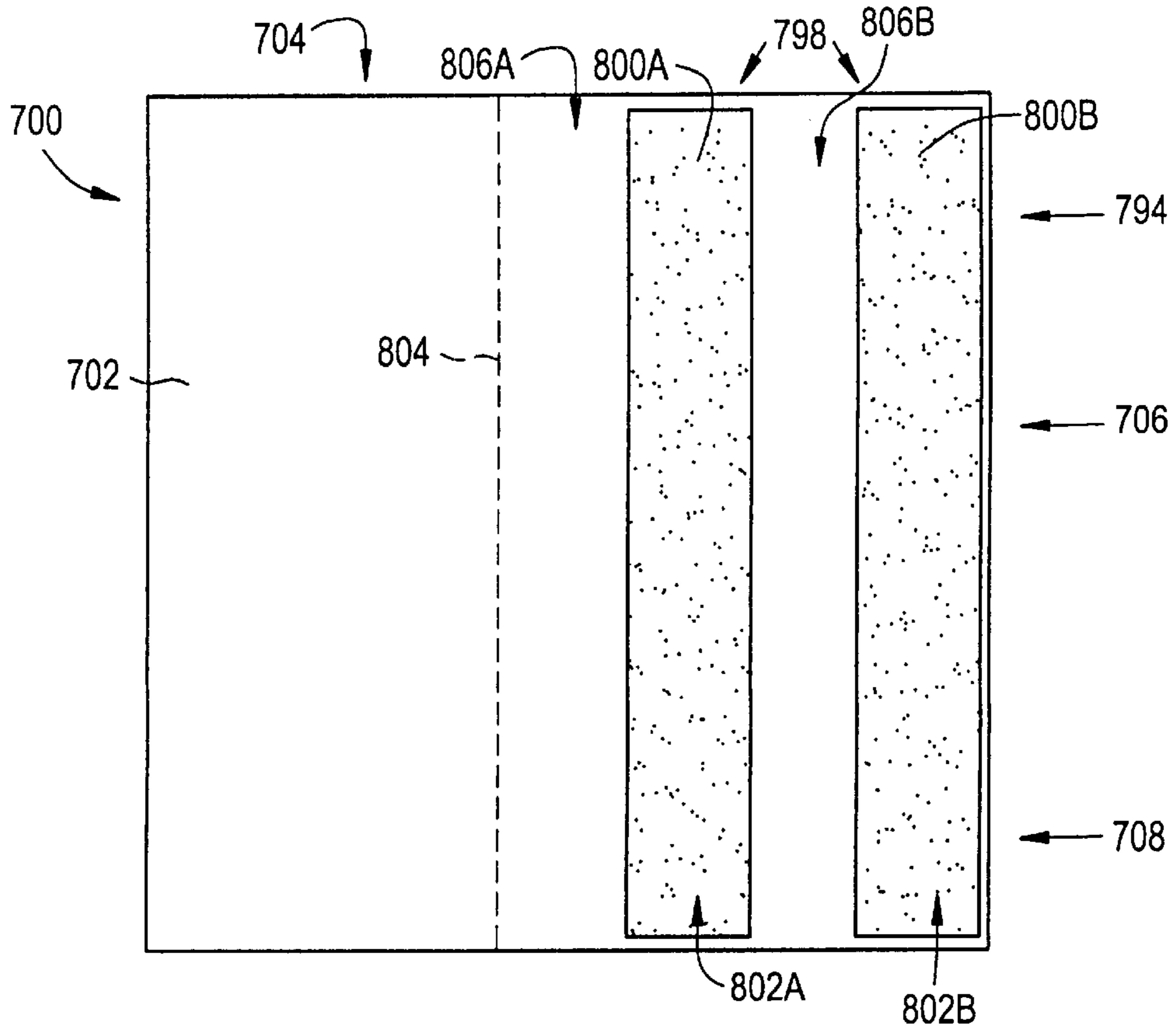


FIG. 54

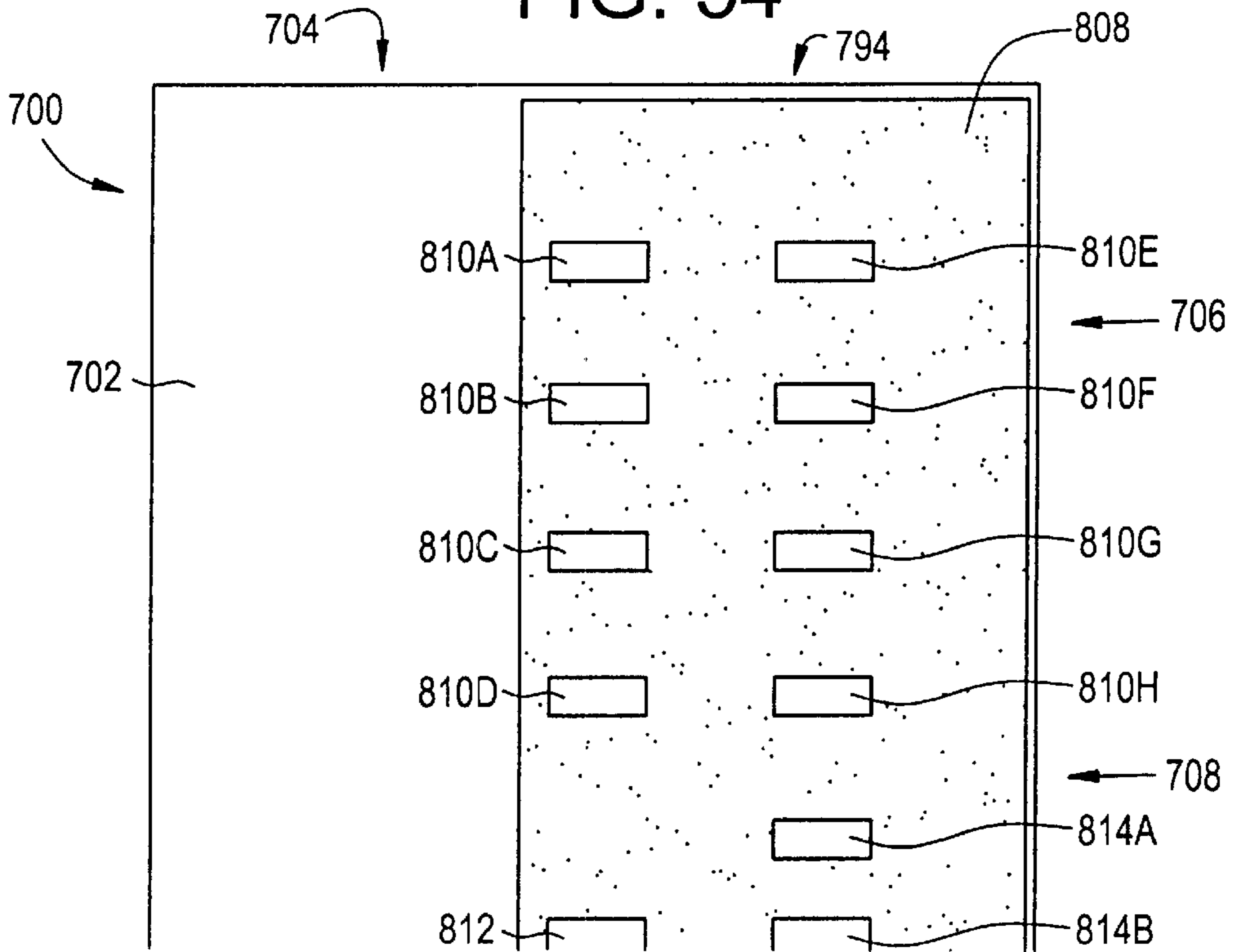






FIG.57

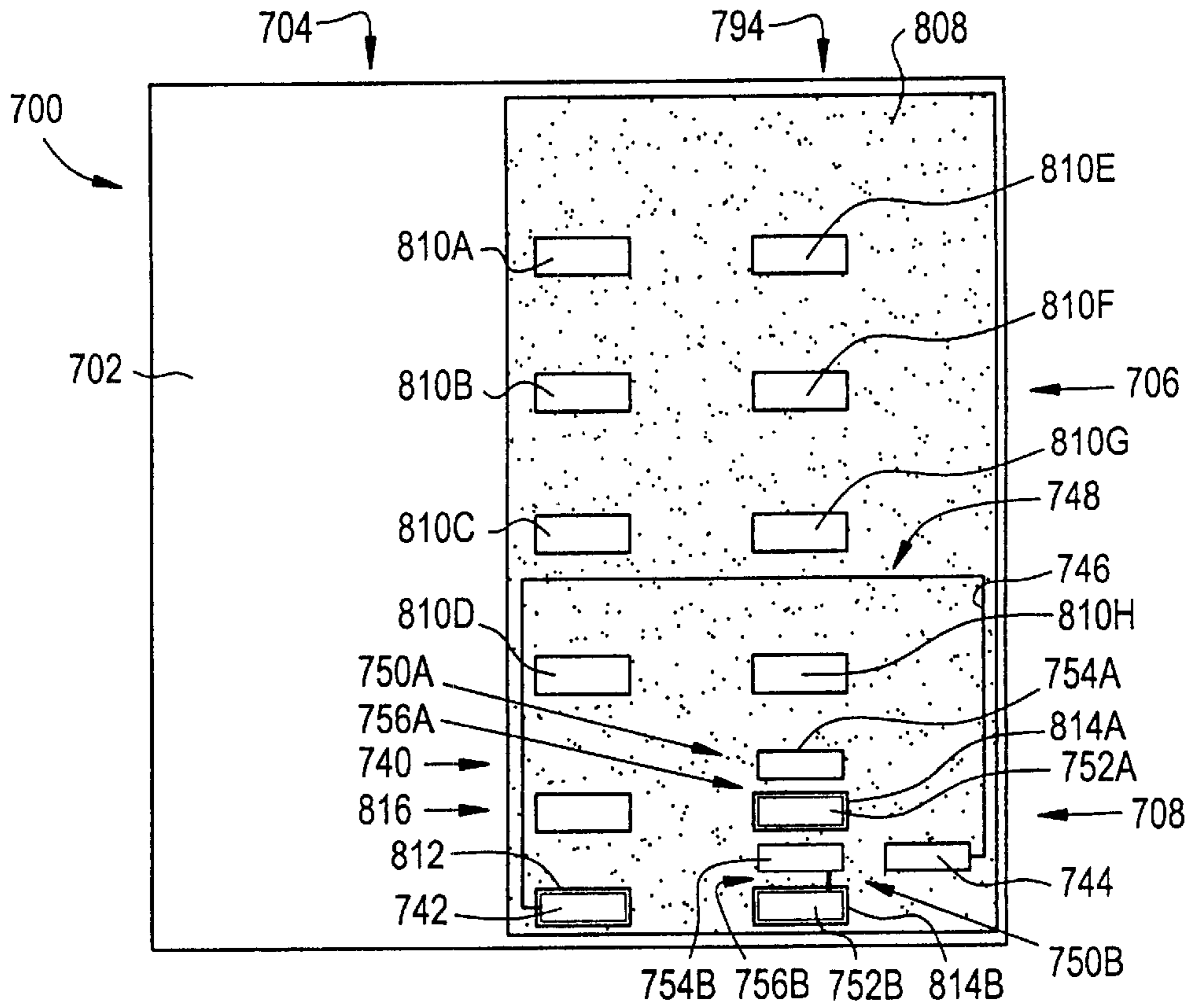


FIG.58

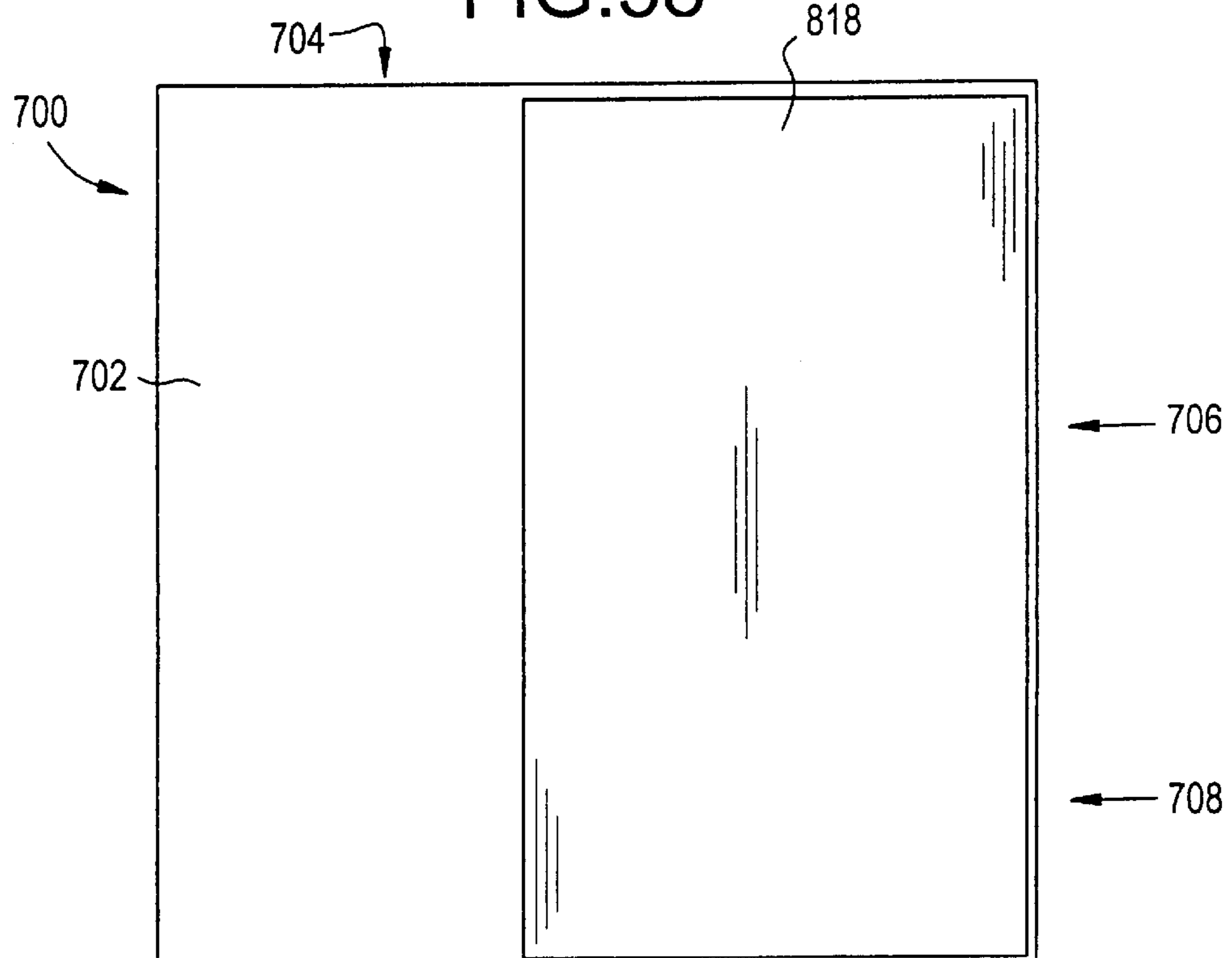


FIG.59

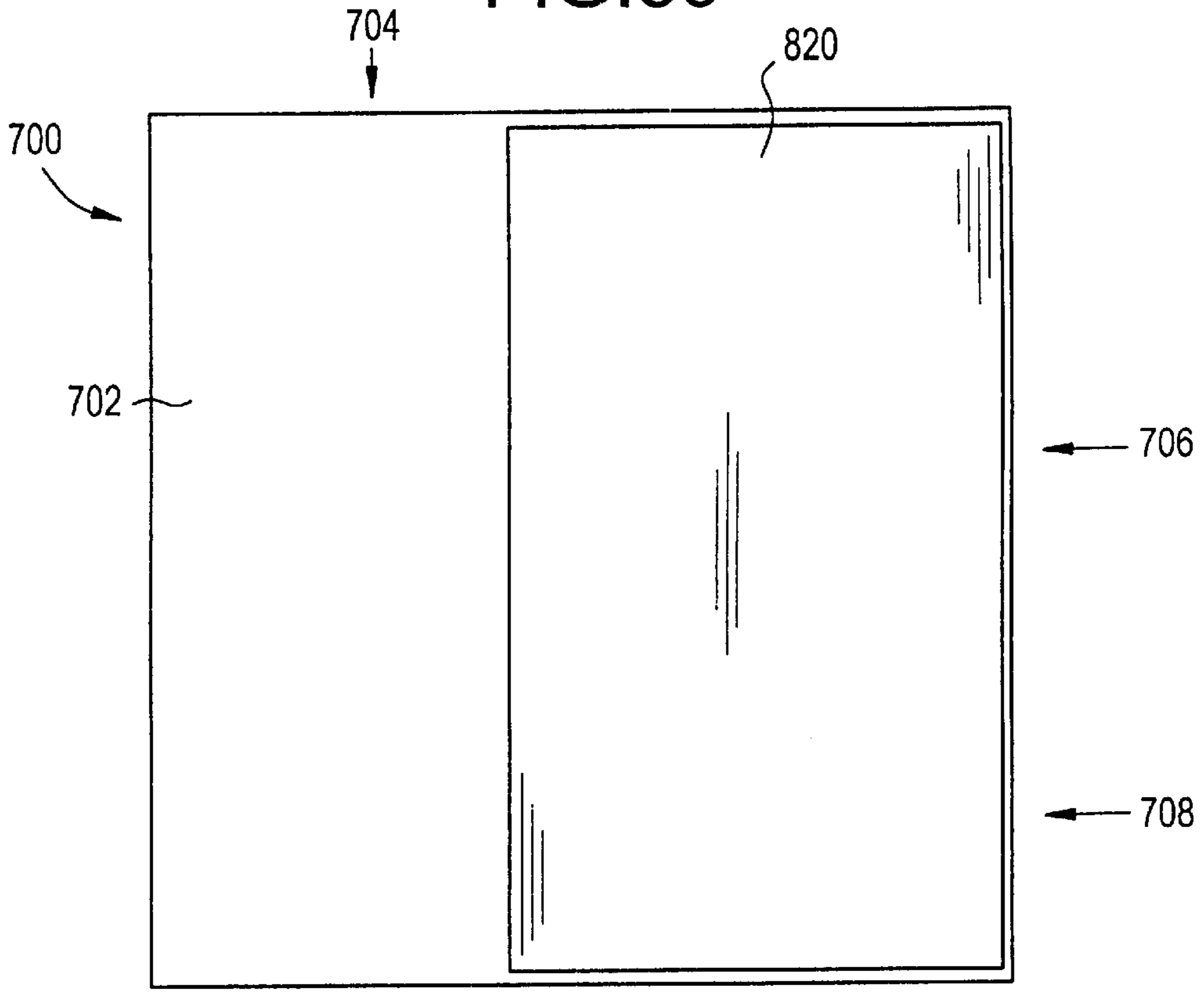


FIG.60

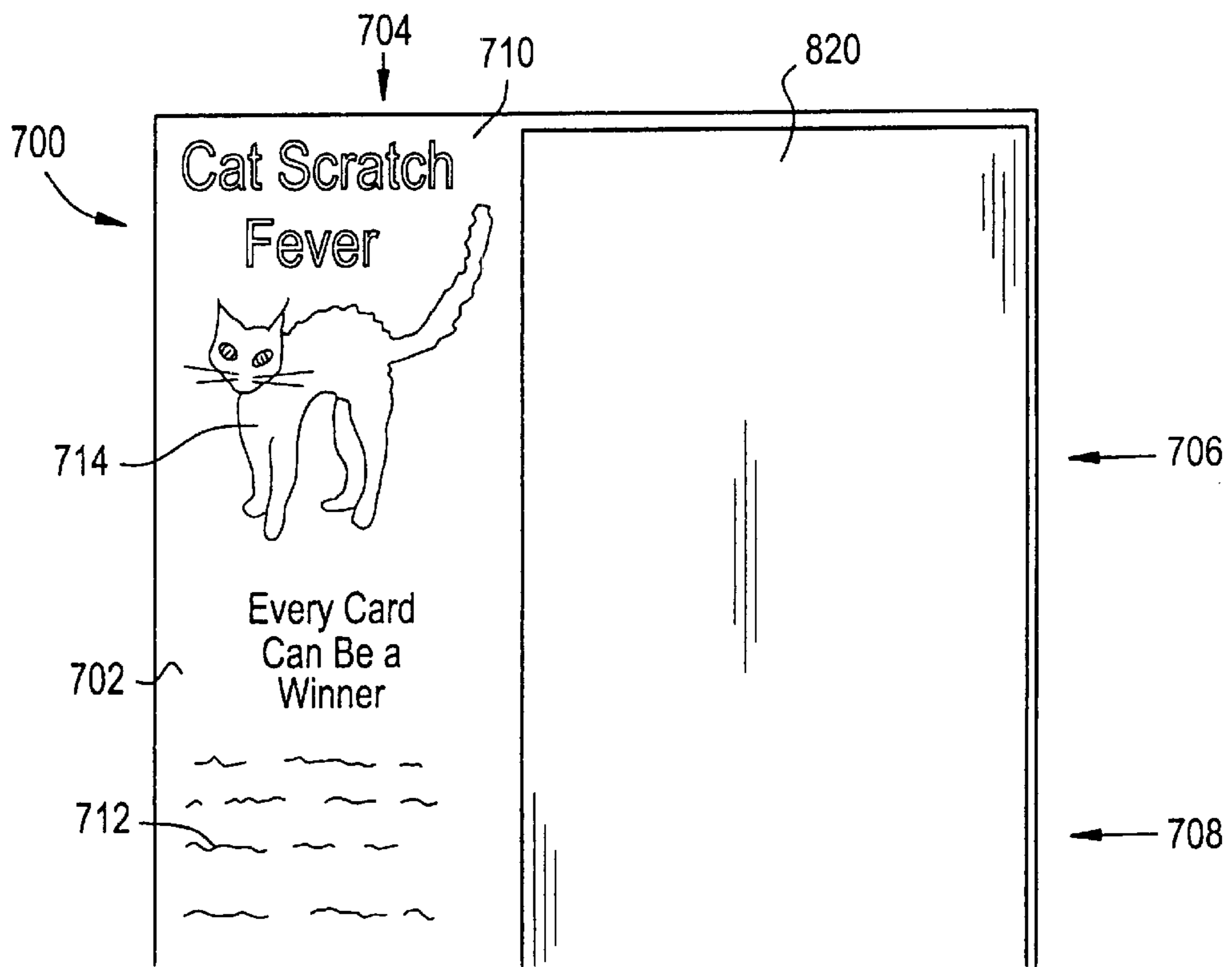


FIG. 61

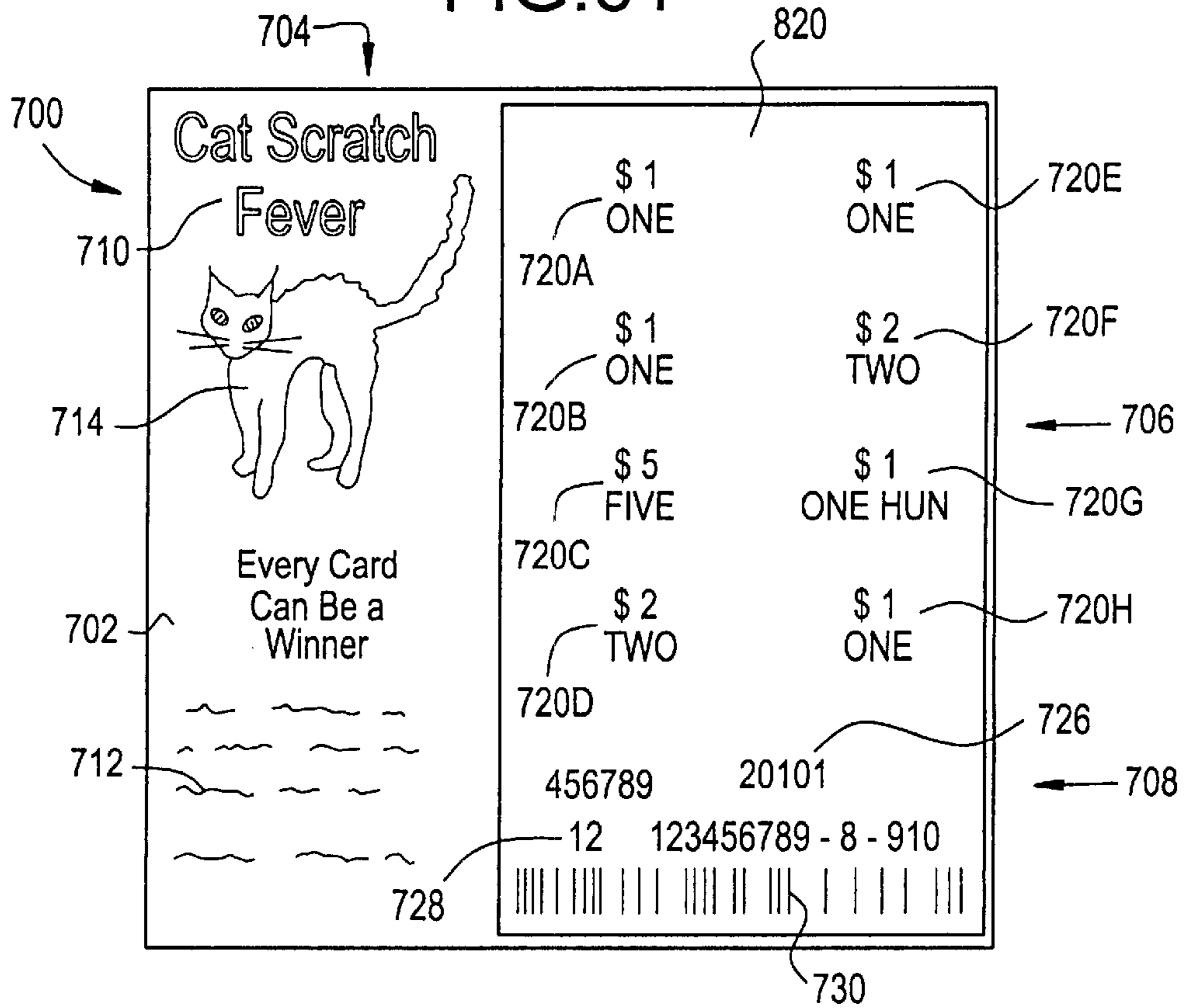


FIG. 62

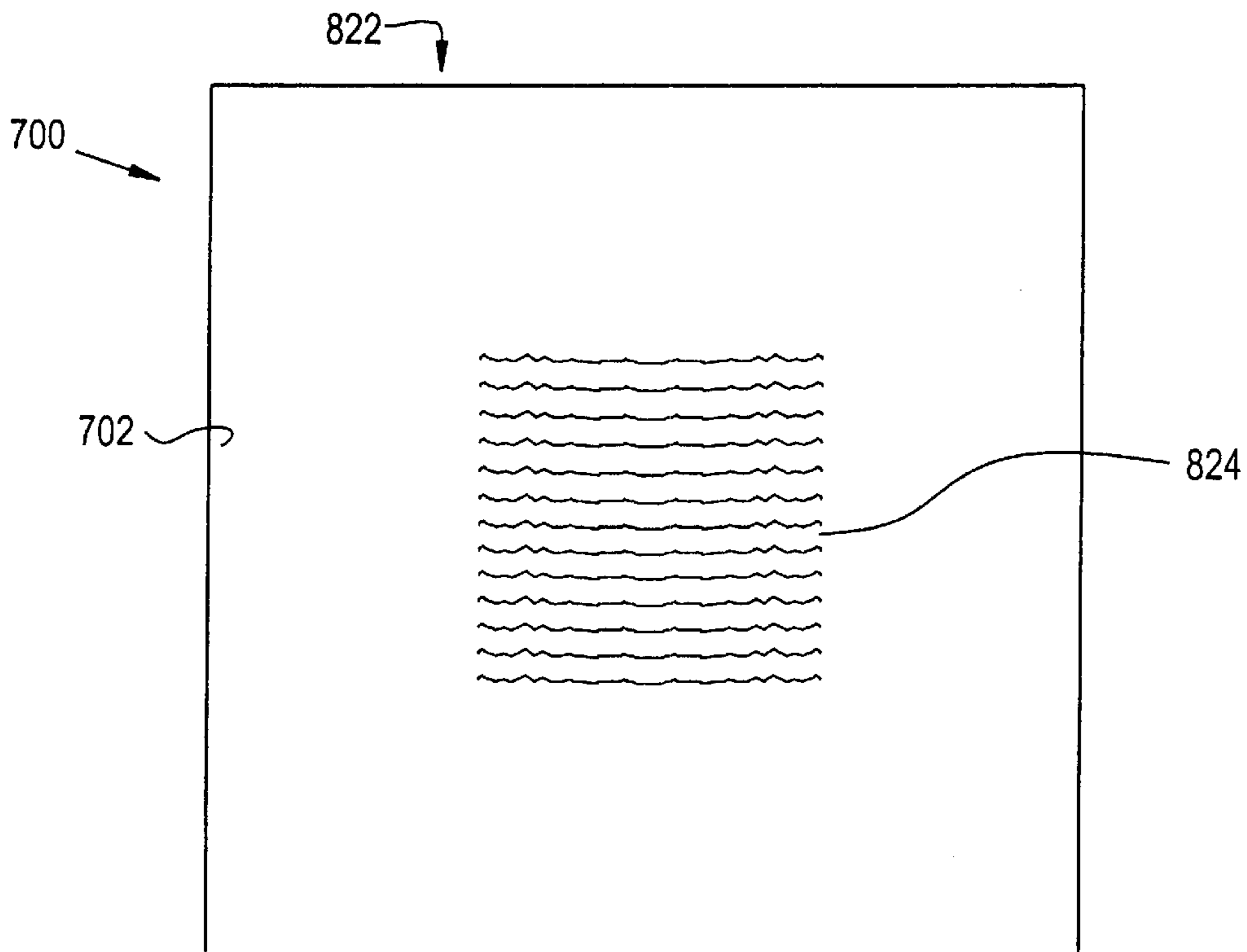


FIG. 63

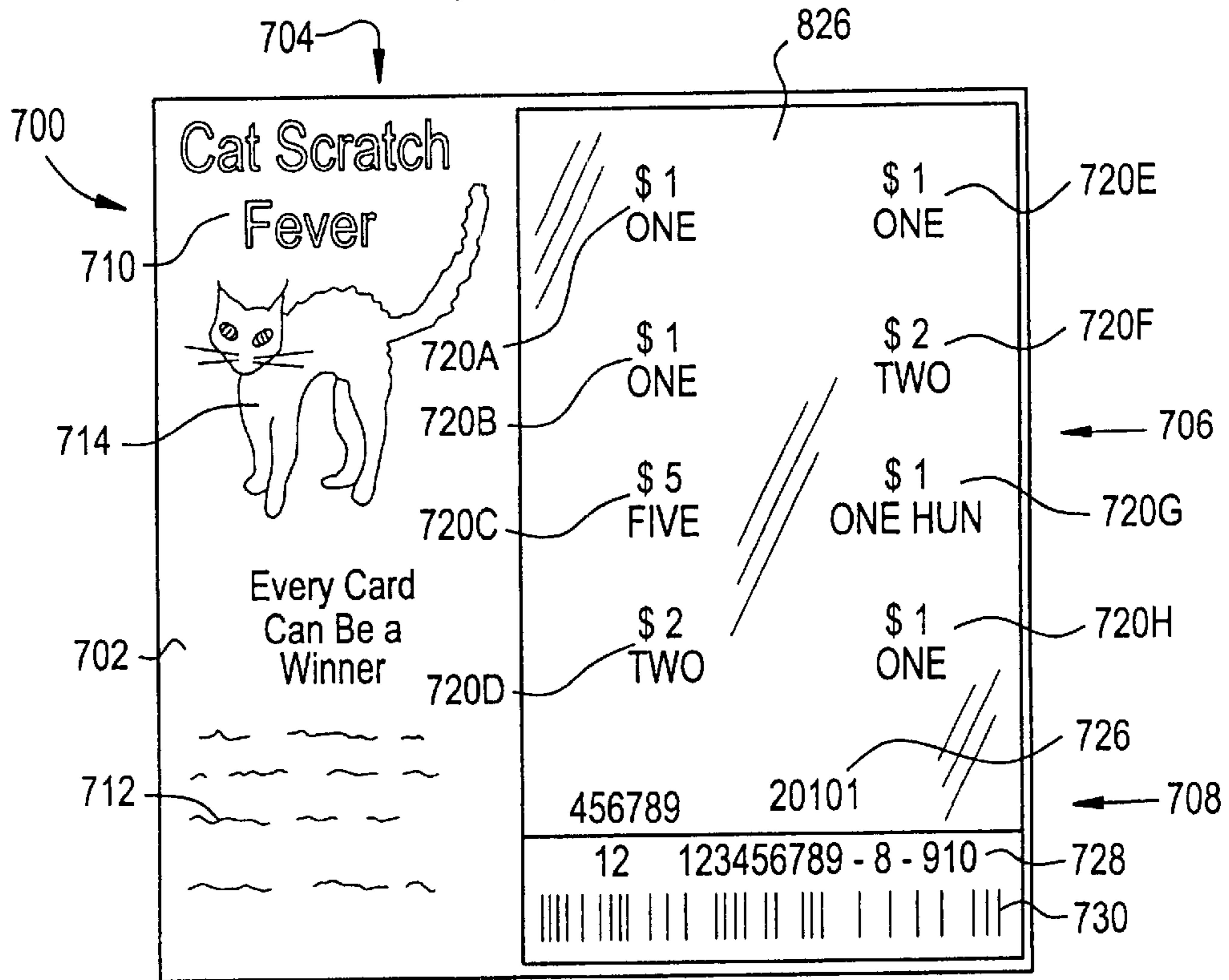


FIG. 64

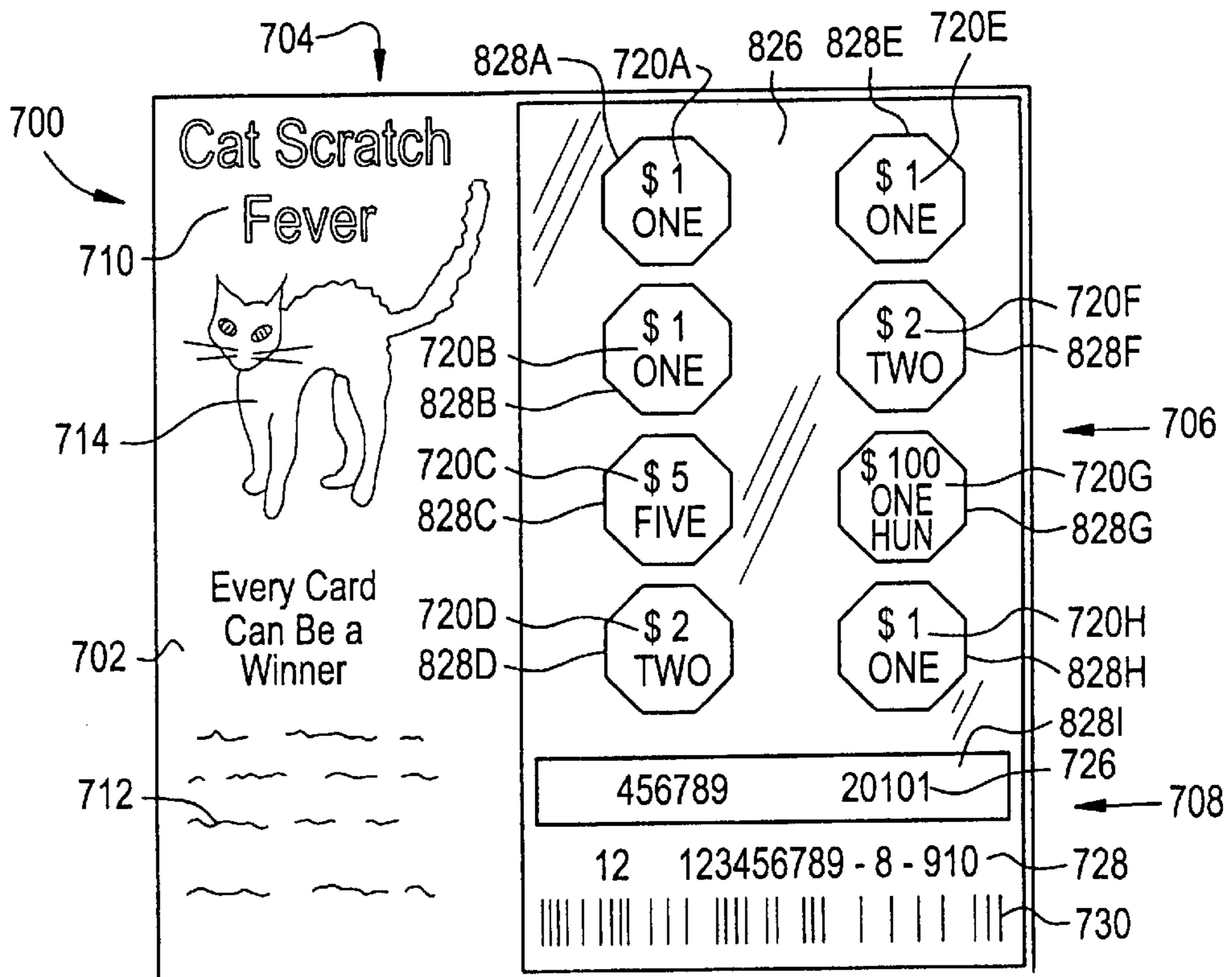


FIG. 65

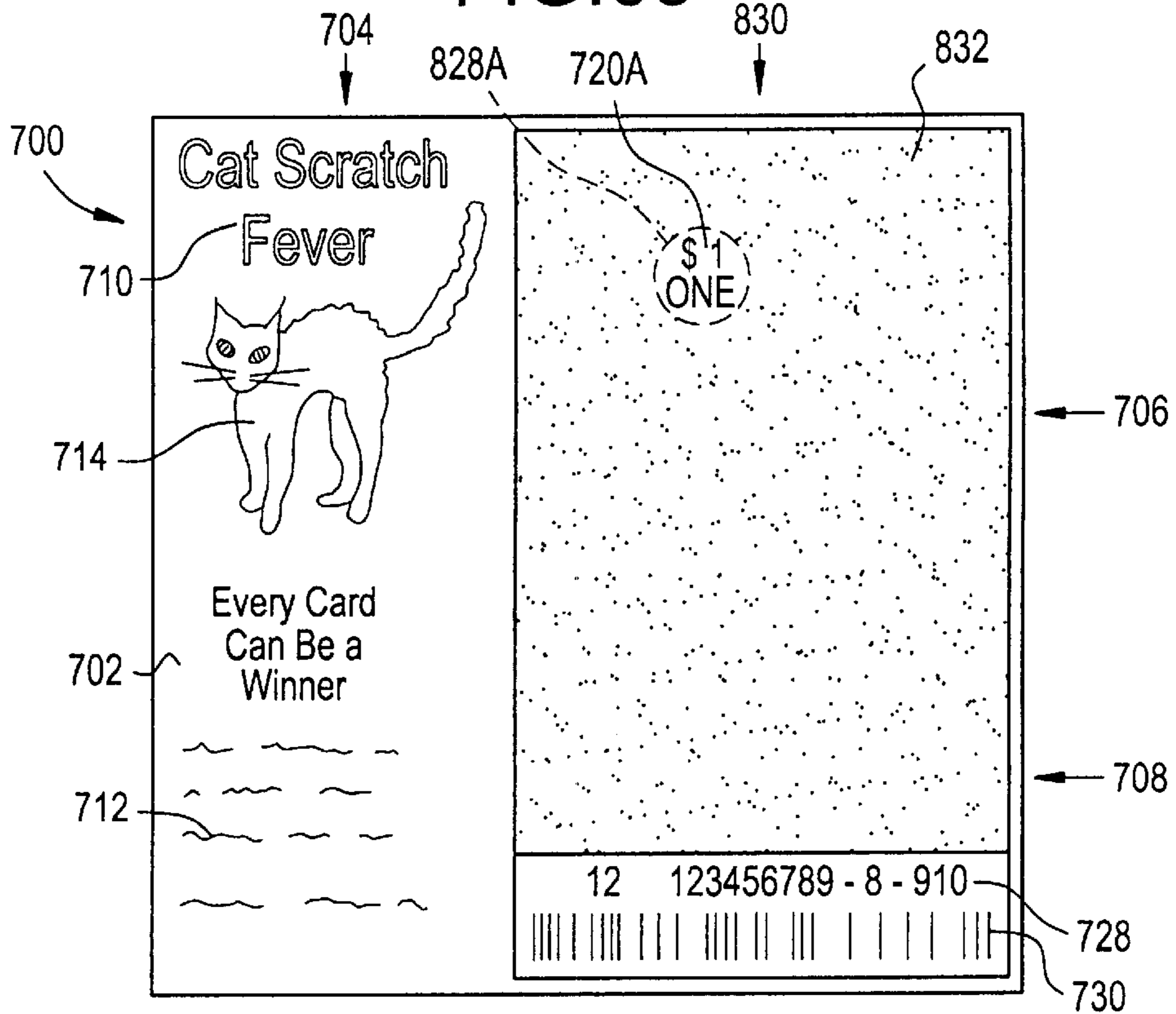


FIG. 66

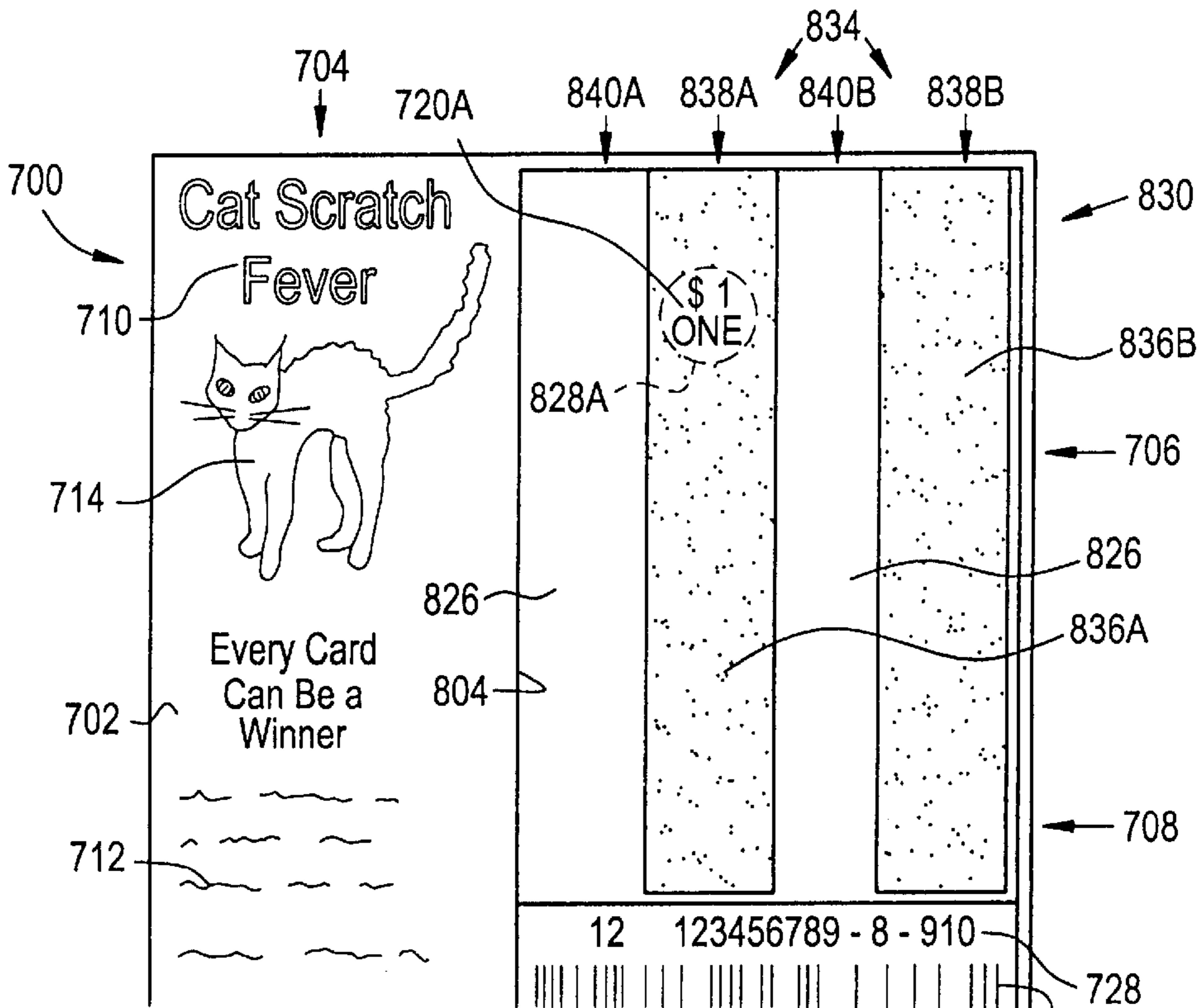


FIG.67

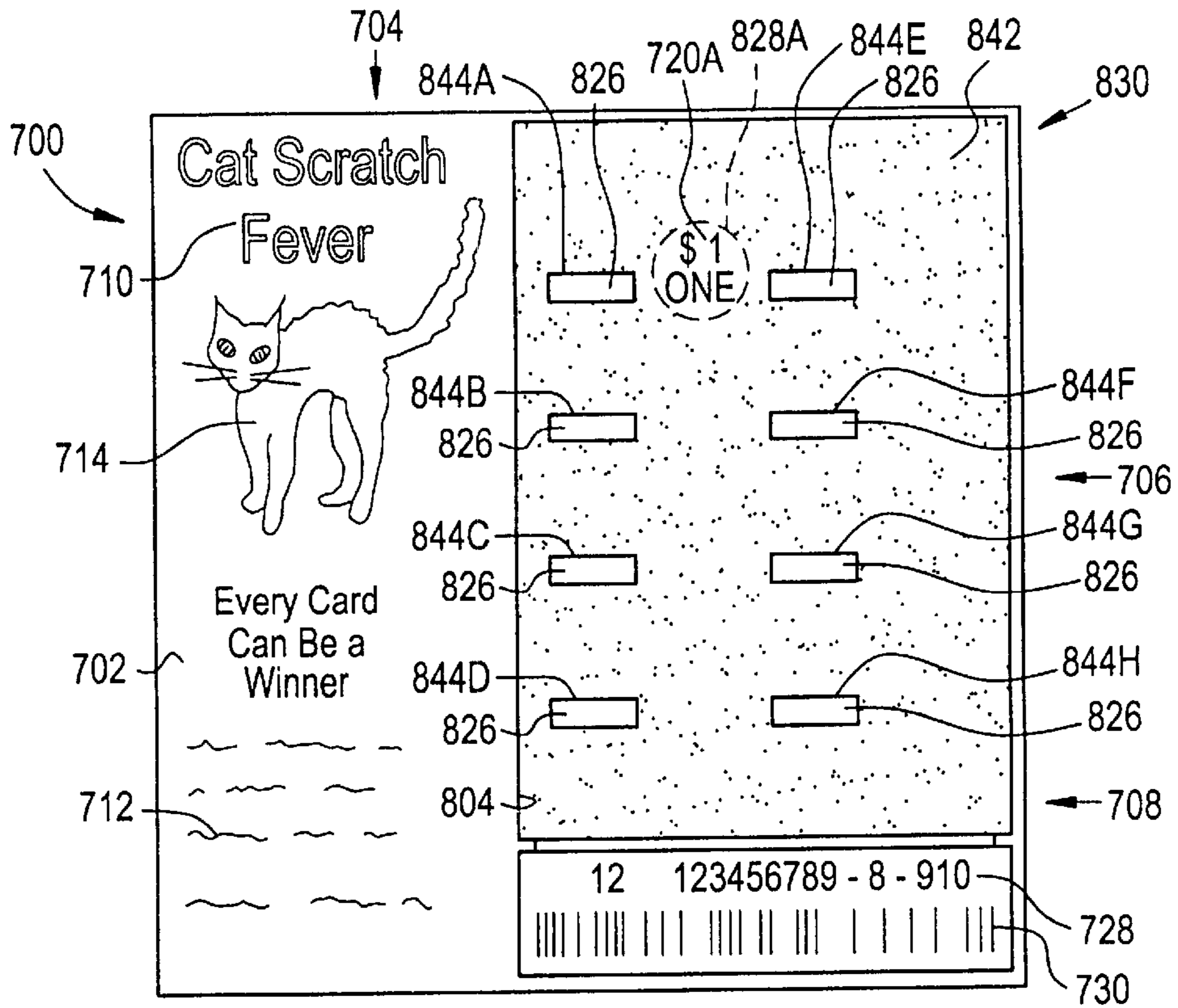


FIG.68

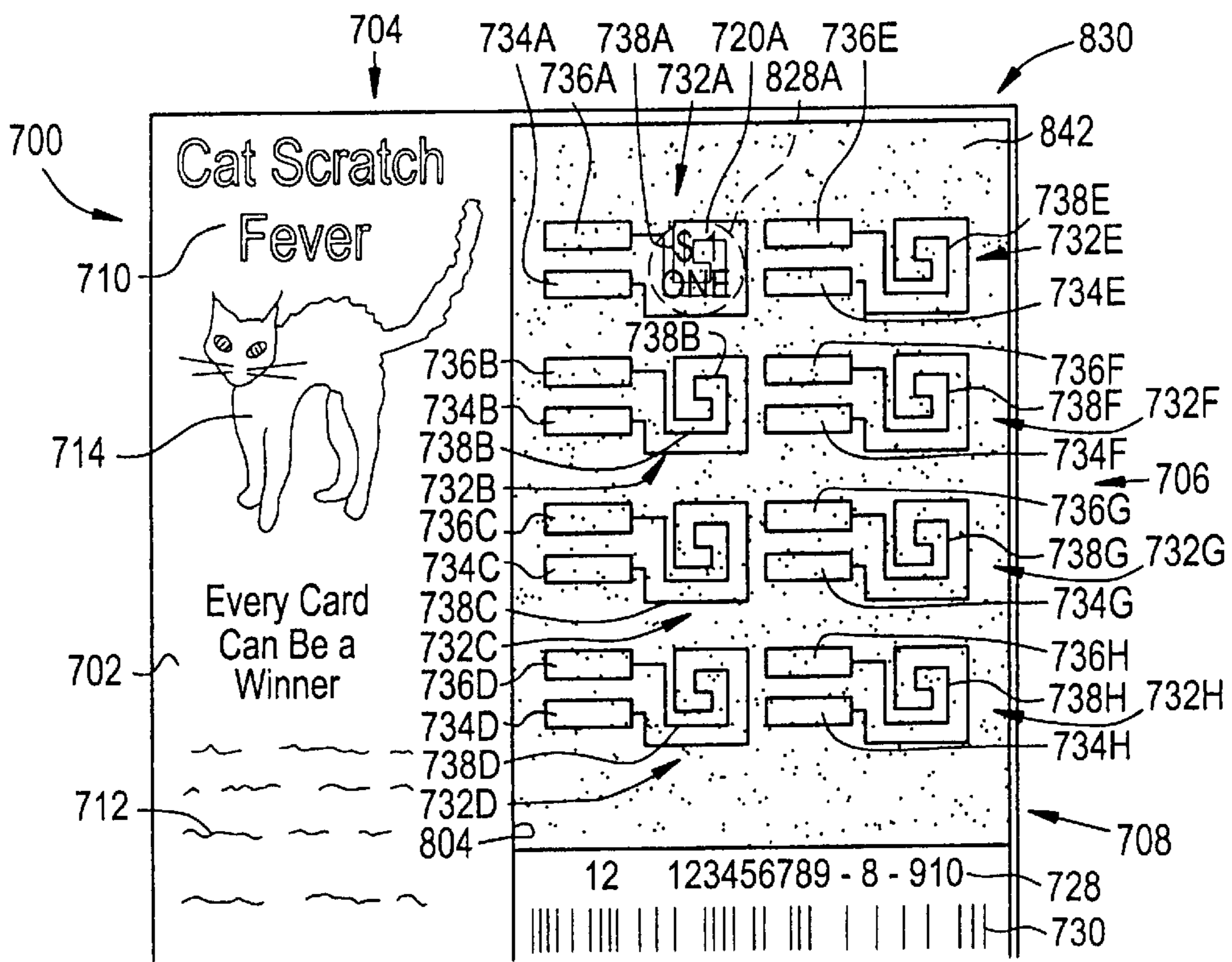


FIG. 69

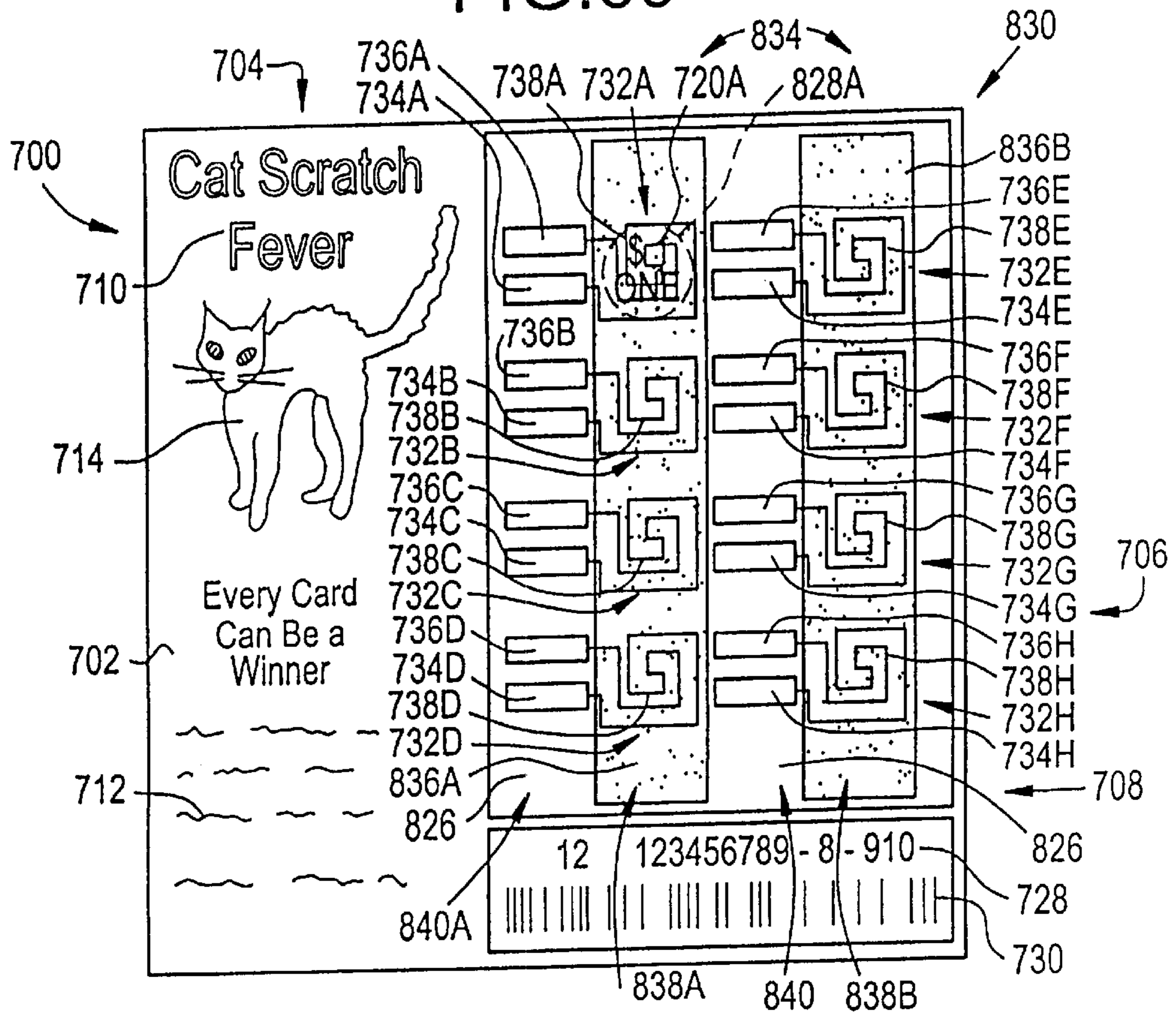


FIG. 70

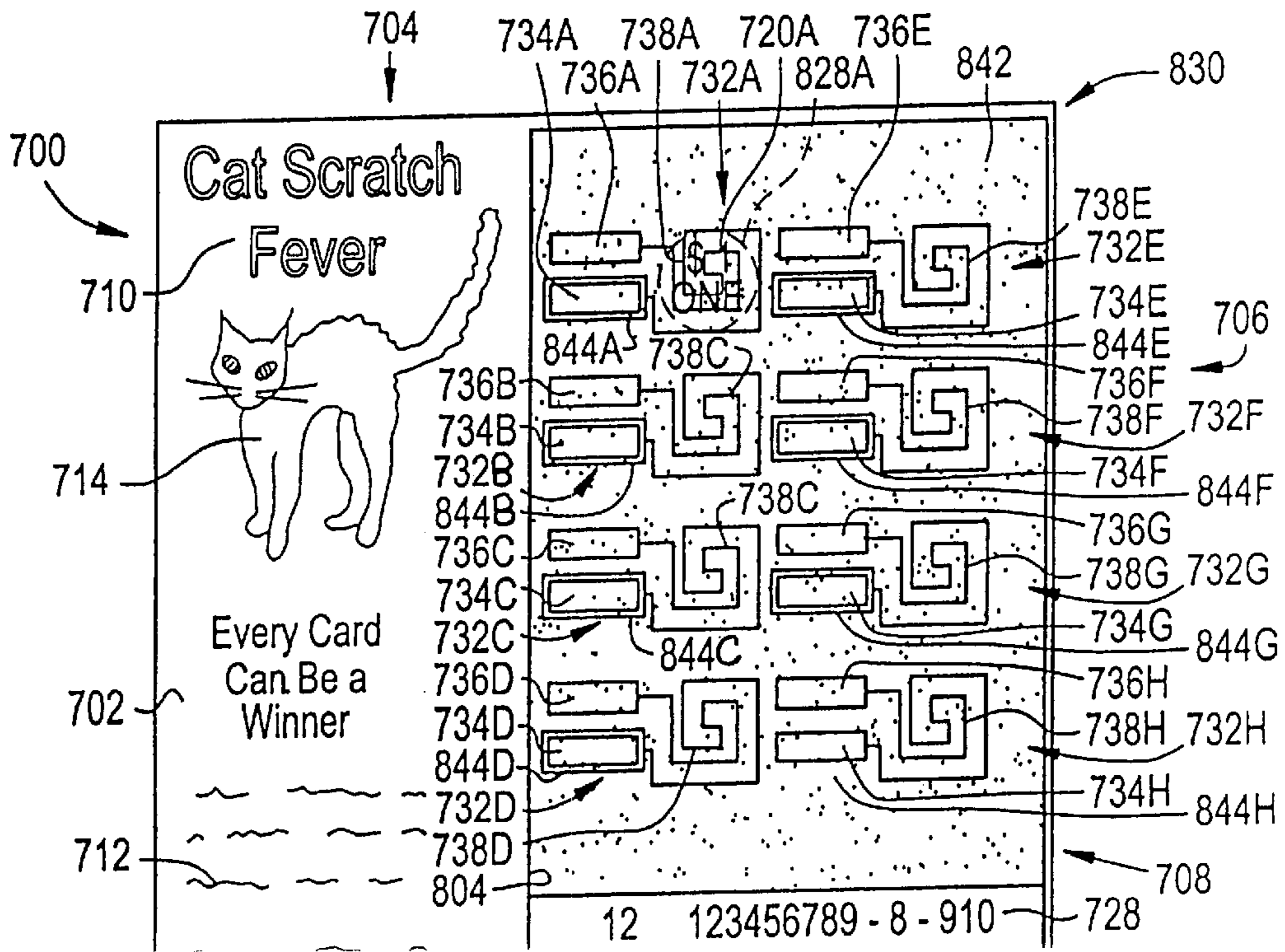


FIG. 71

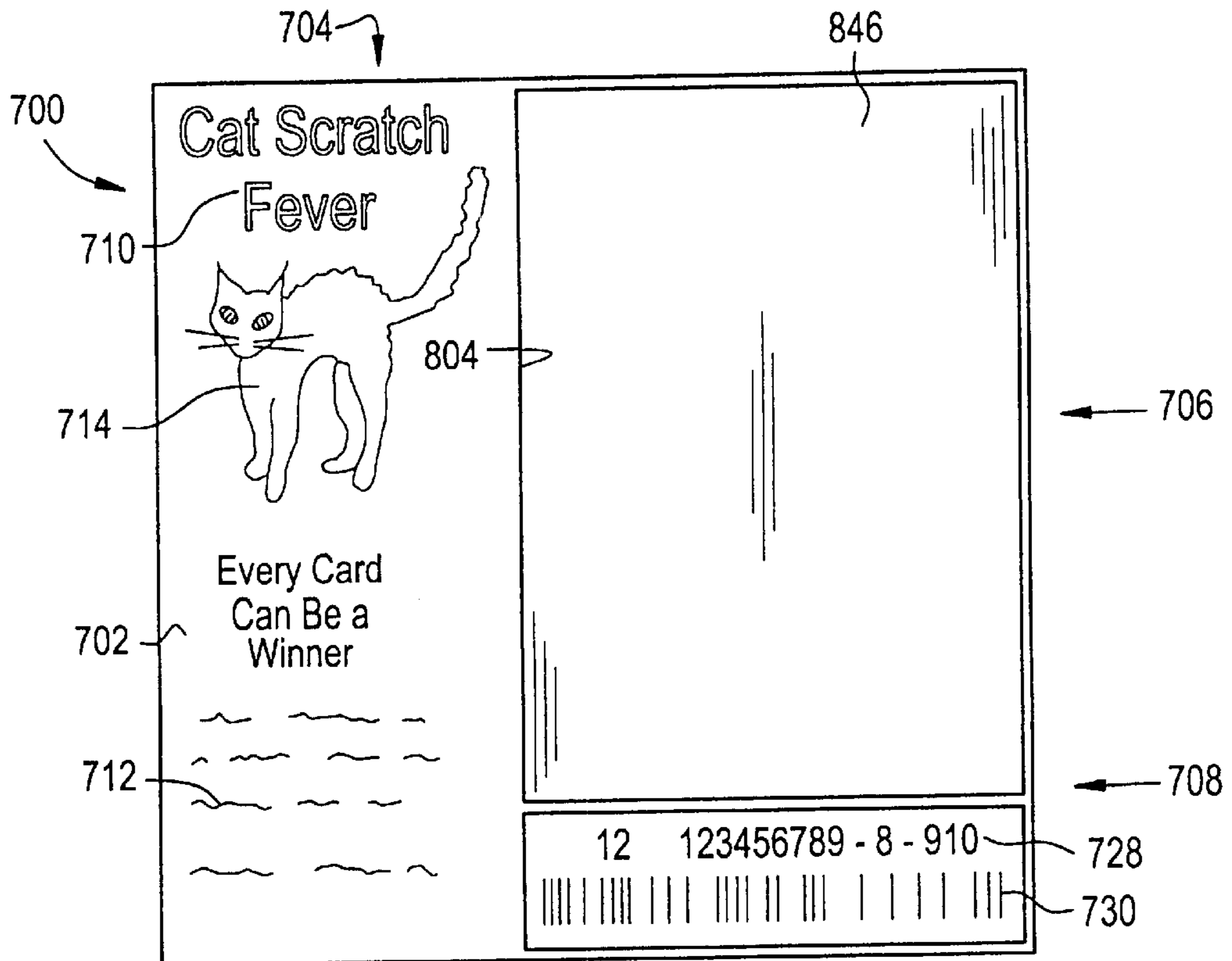


FIG. 72

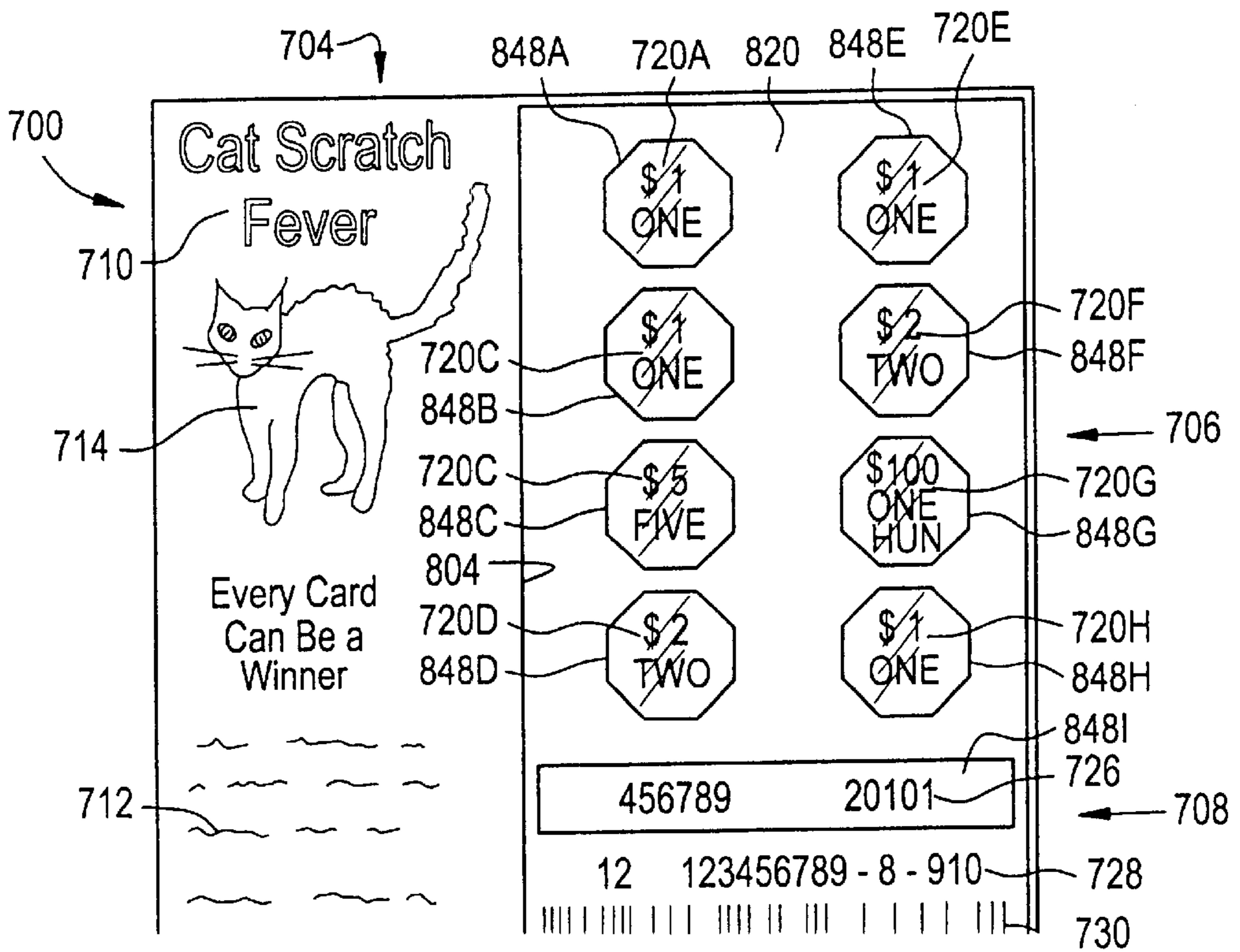




FIG.73

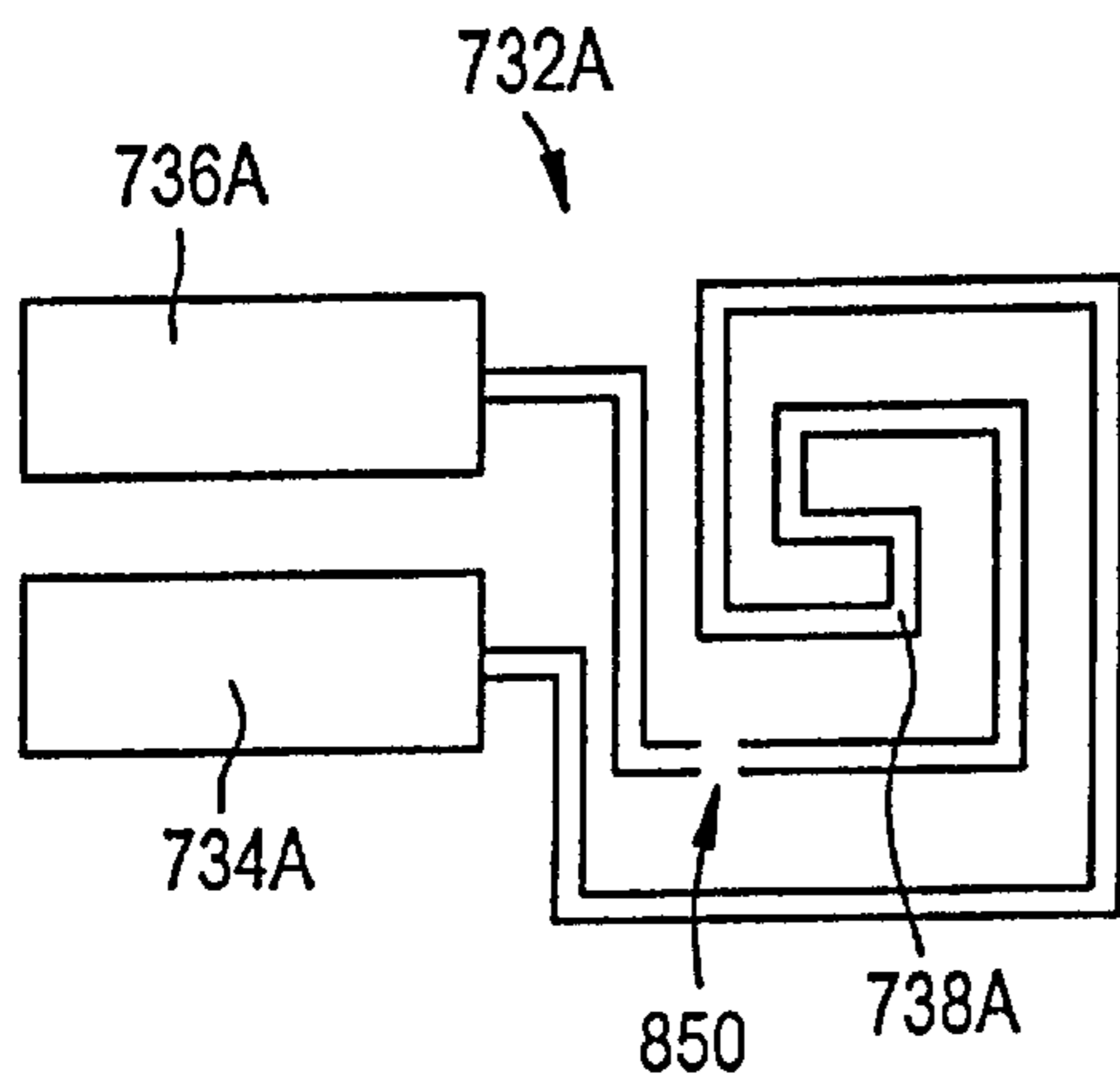


FIG.74

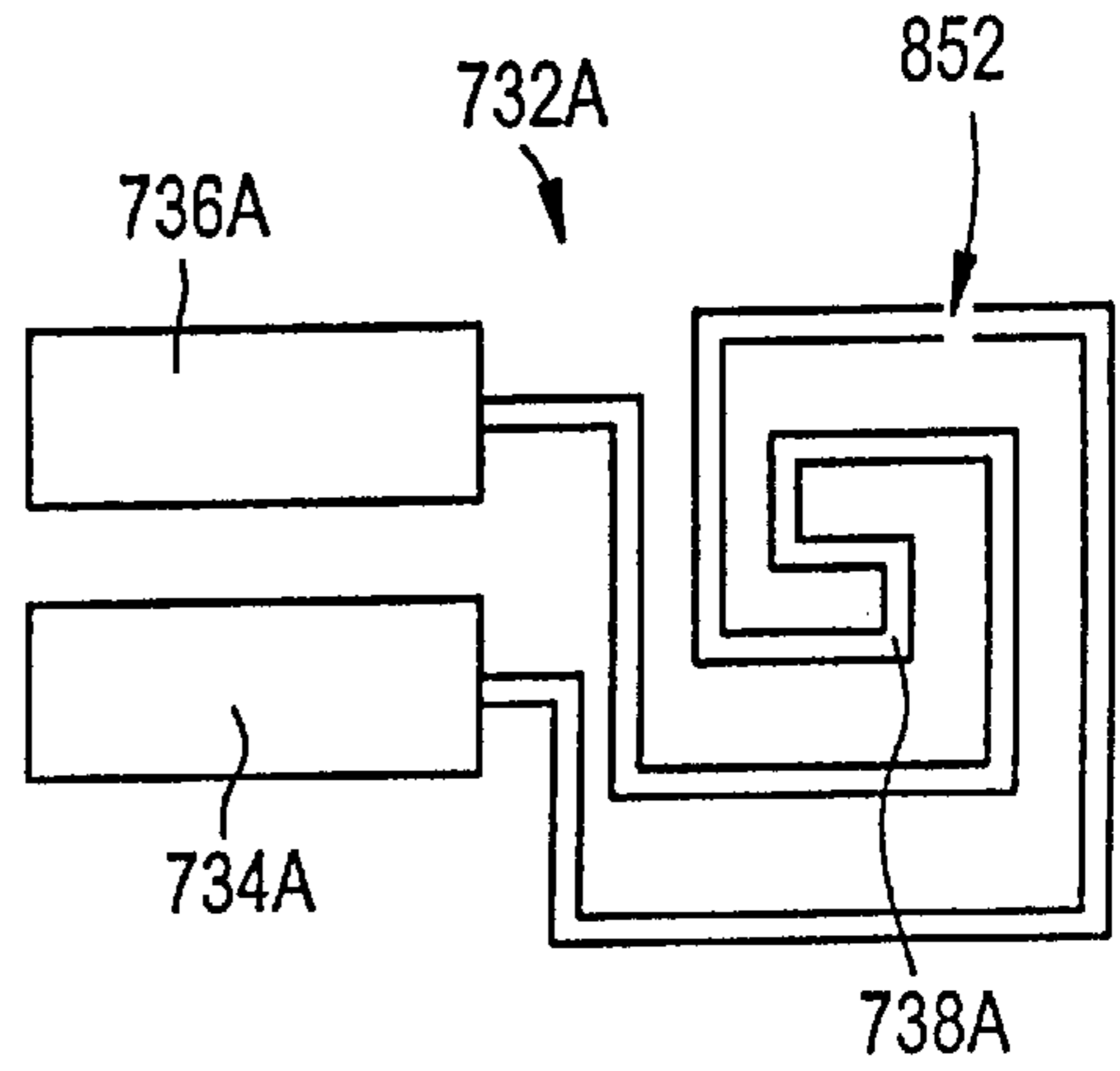


FIG.75

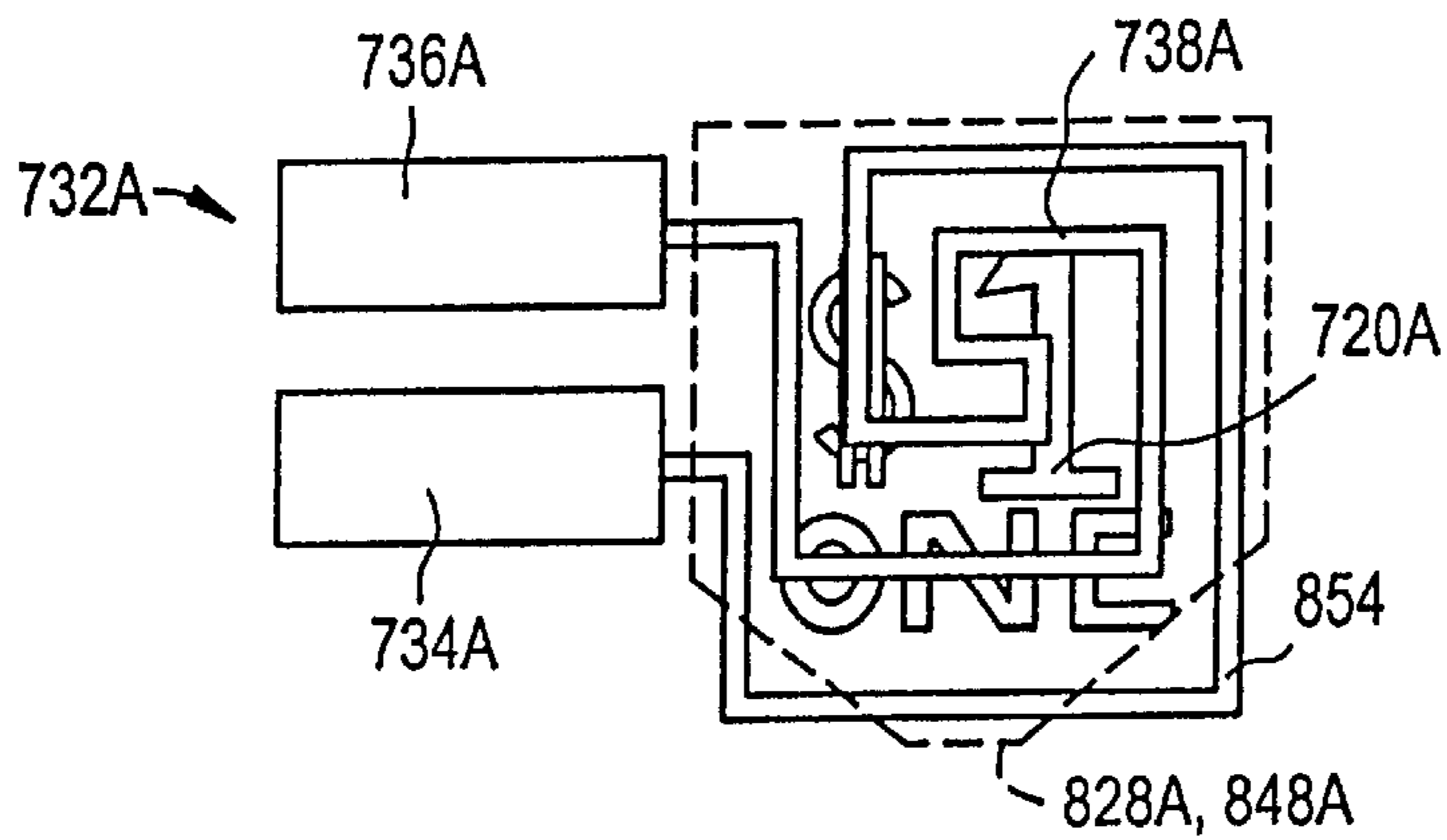


FIG.76

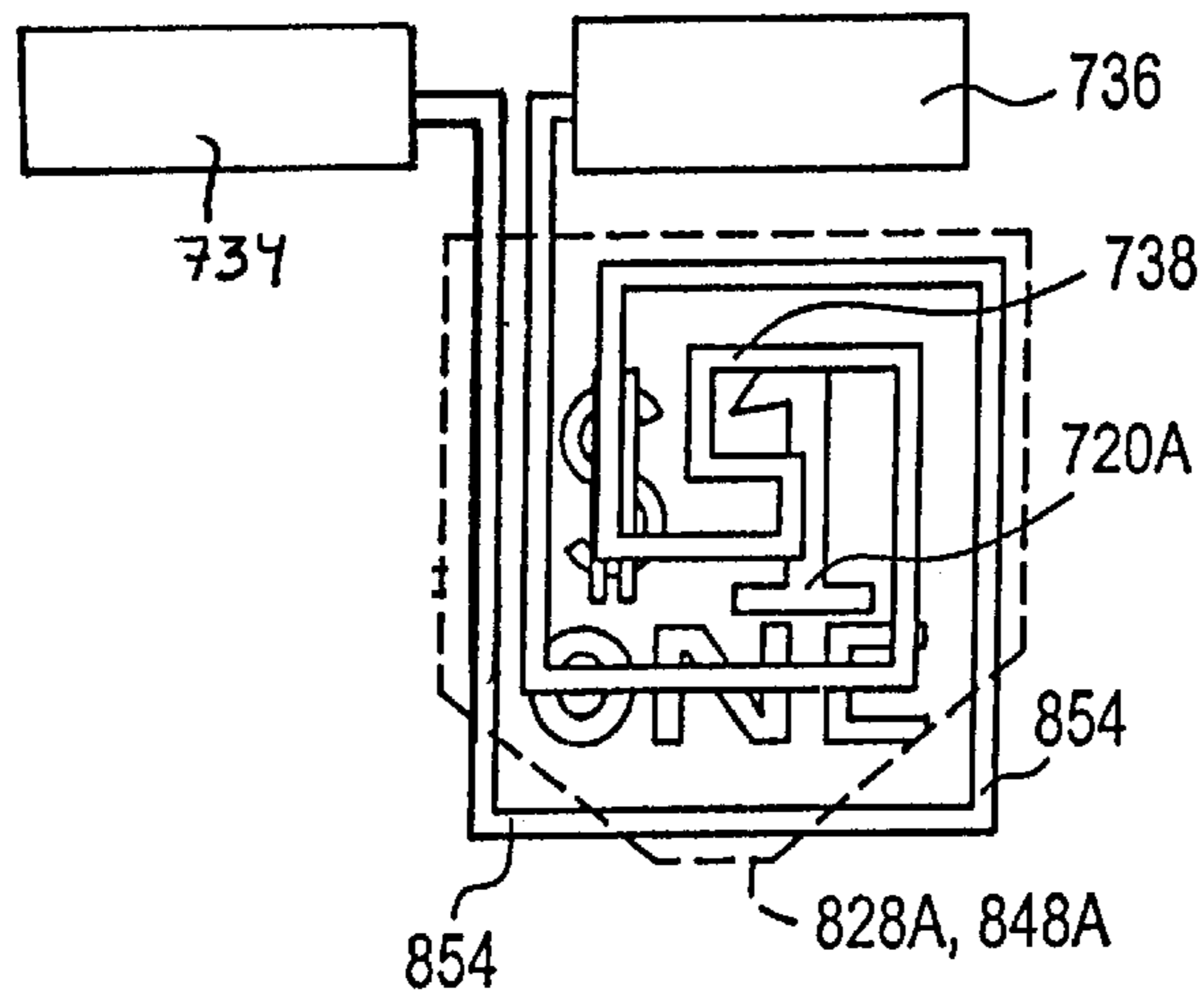


FIG. 77

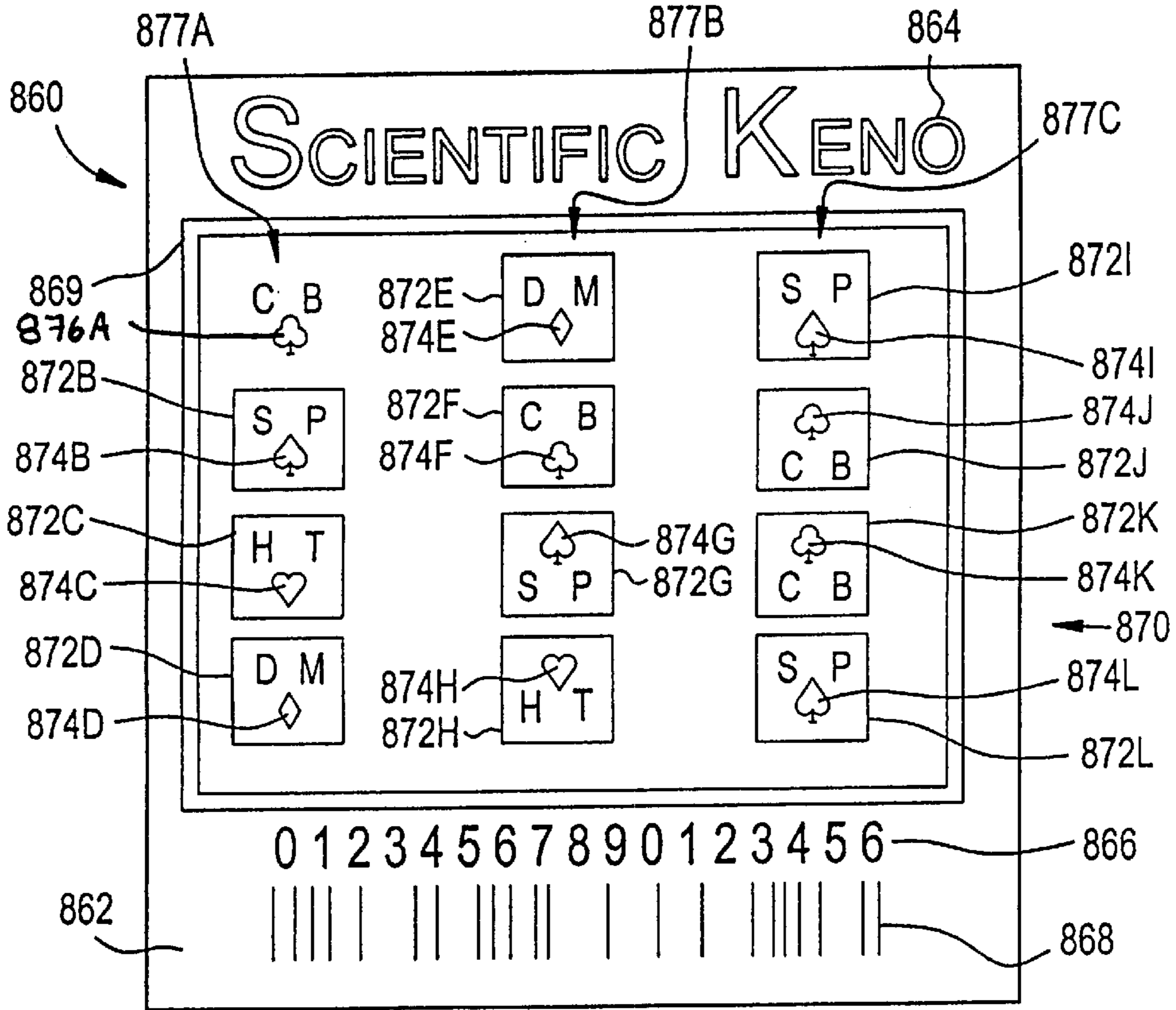


FIG. 78

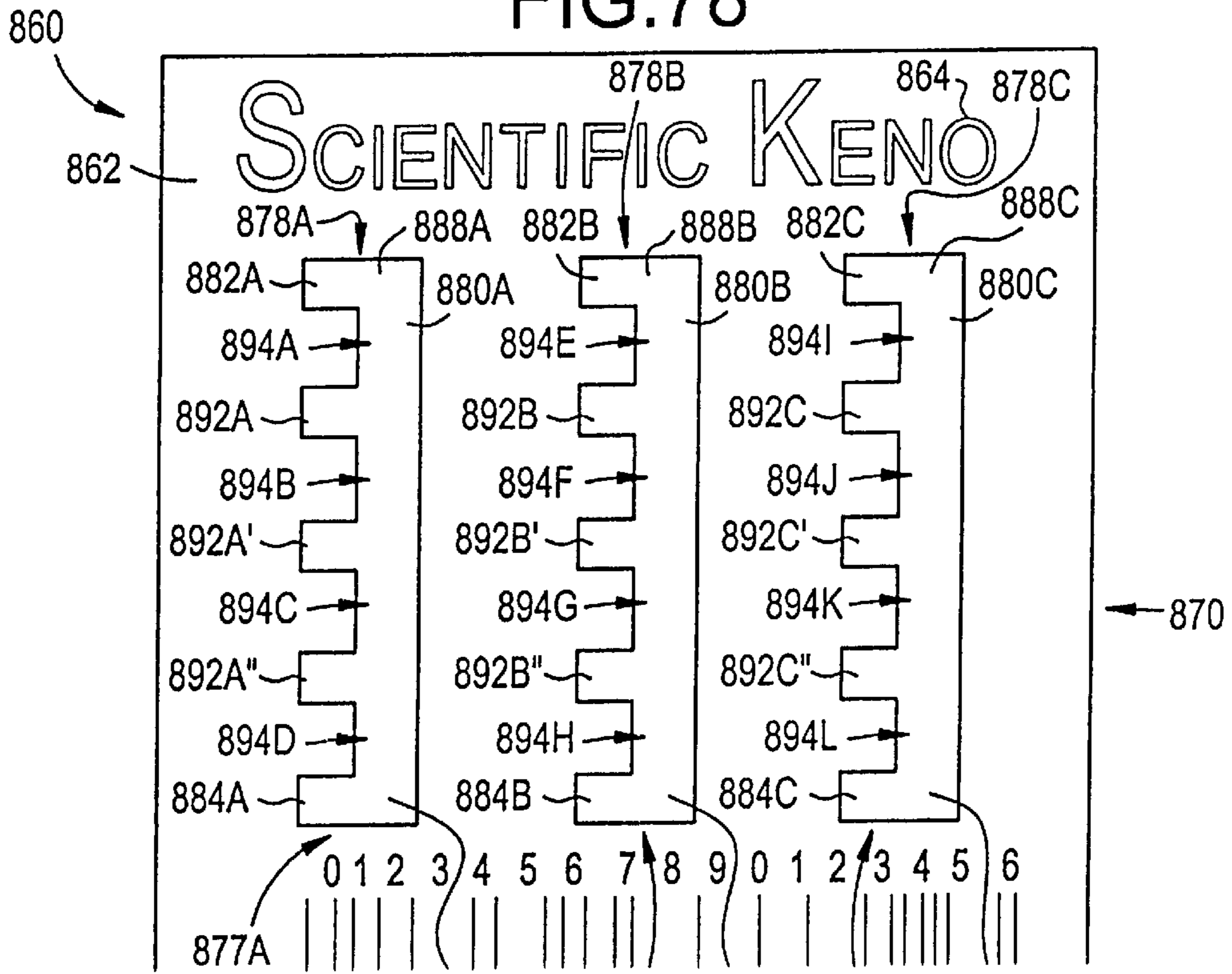


FIG. 79

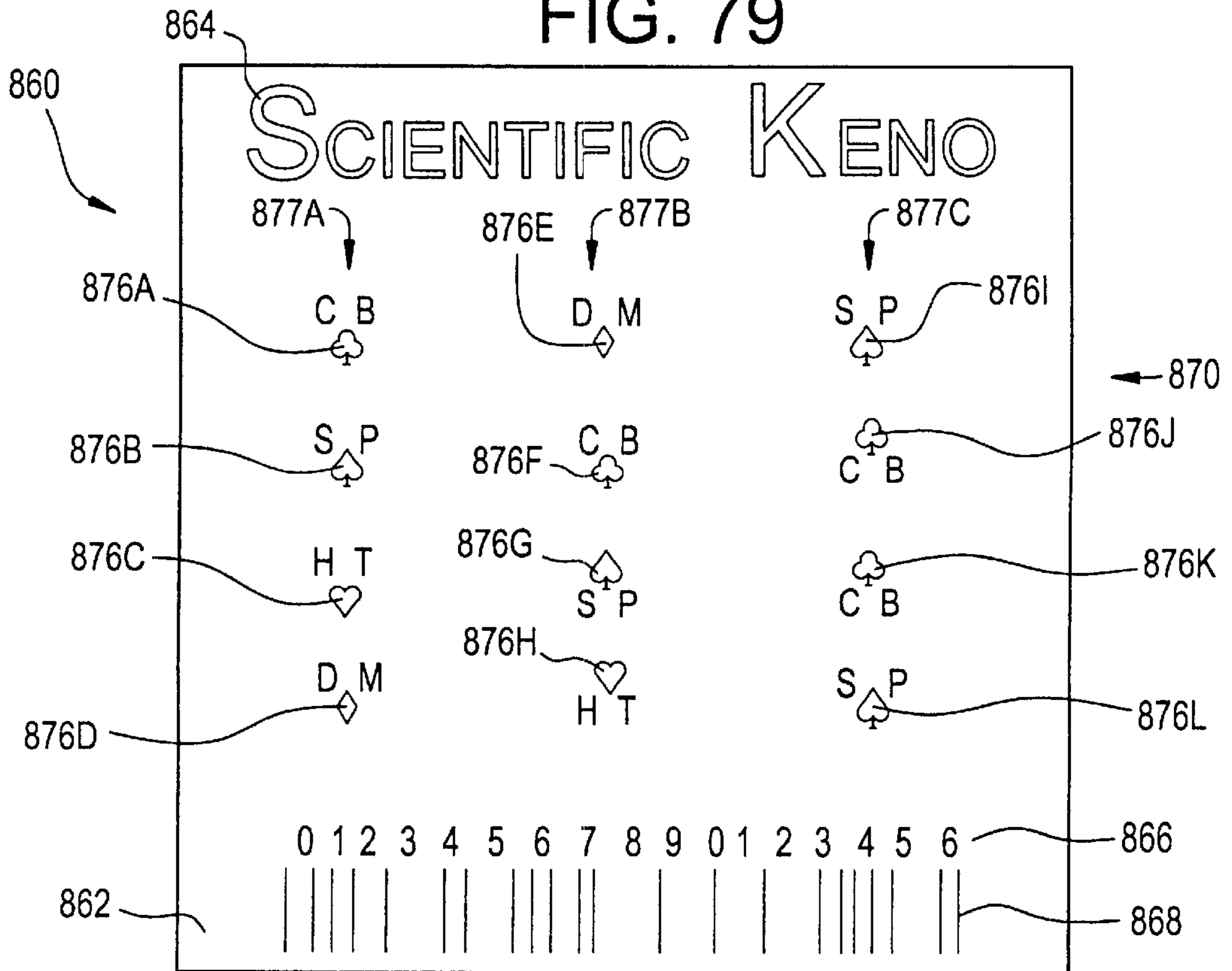


FIG. 80

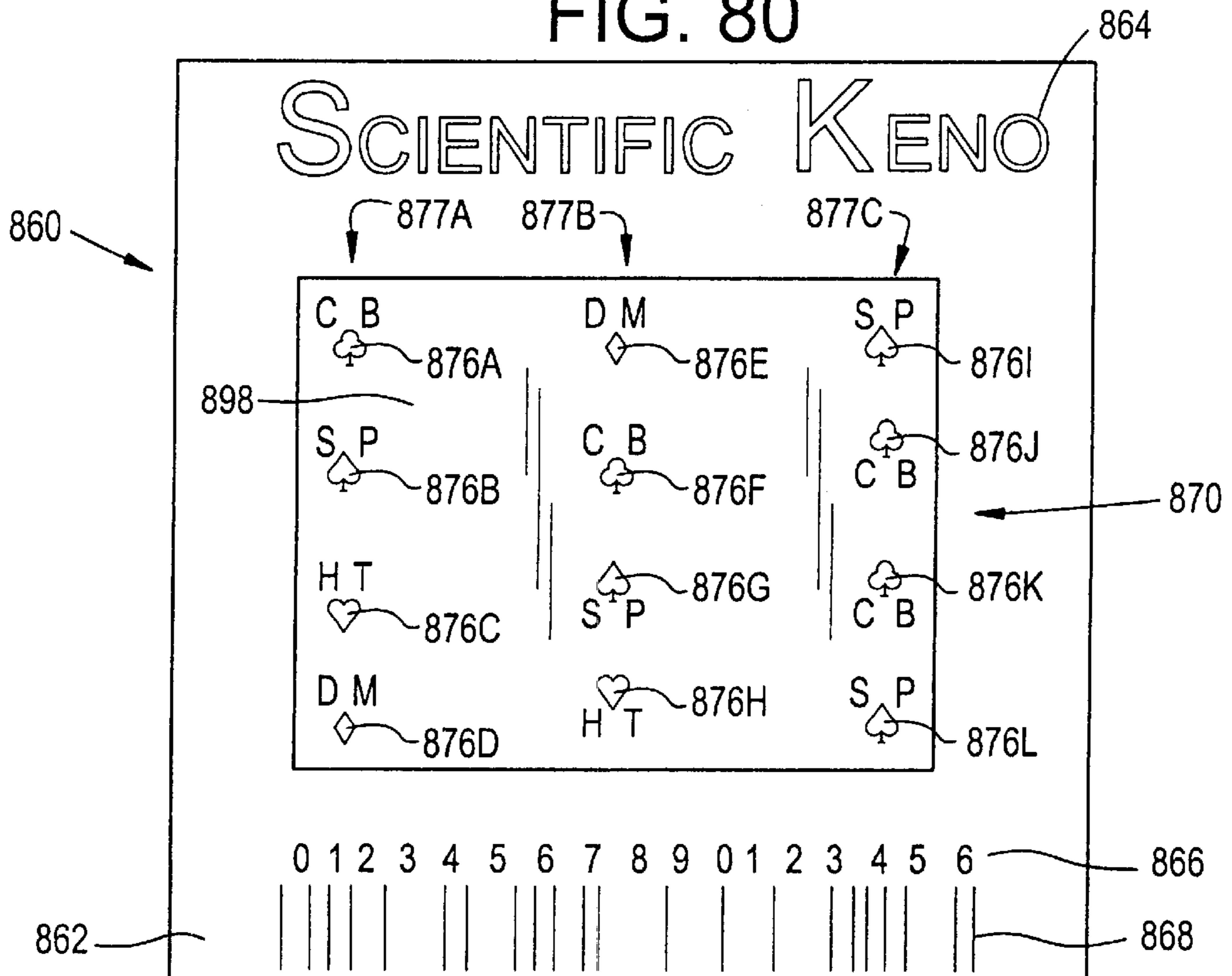


FIG. 81

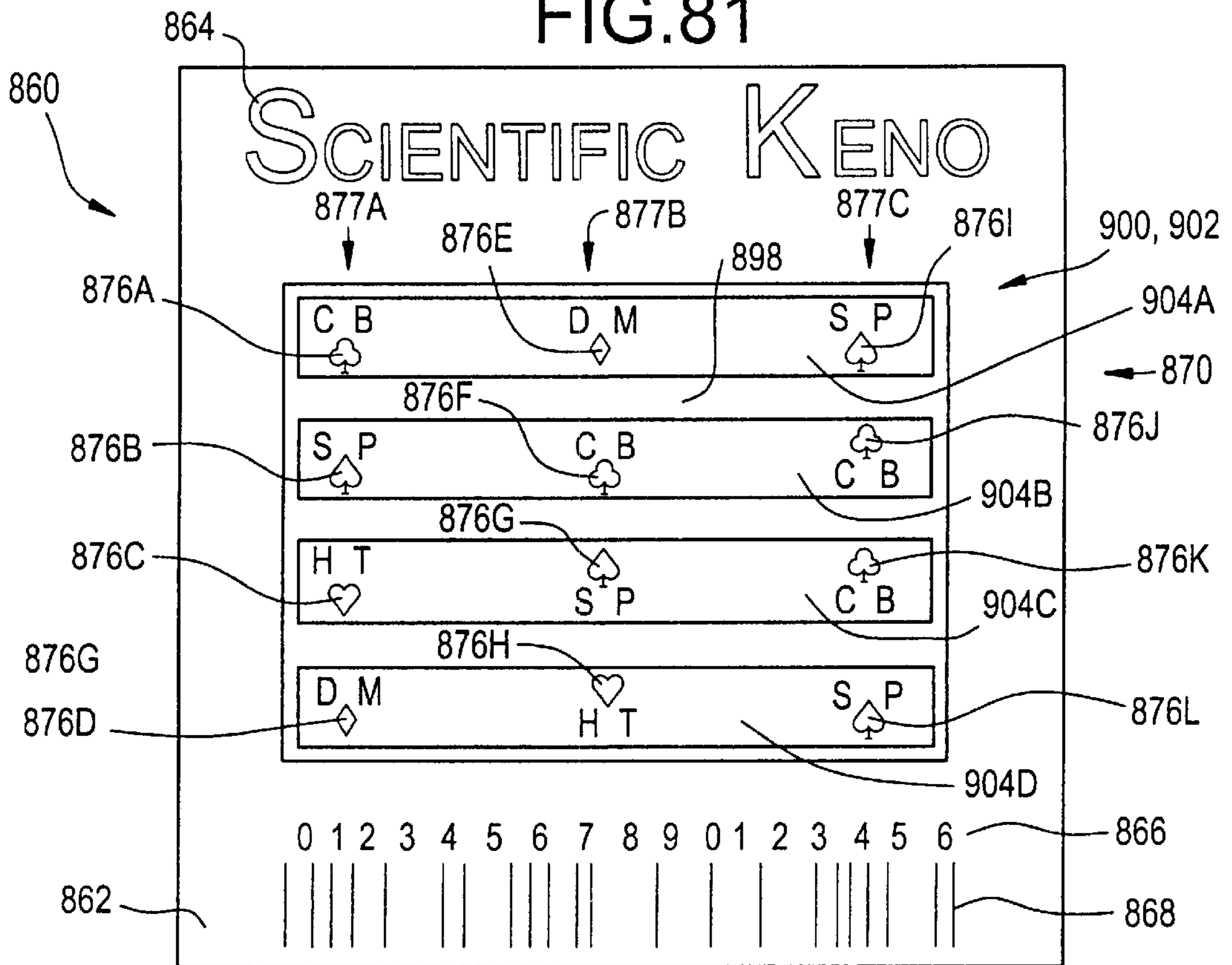


FIG. 82

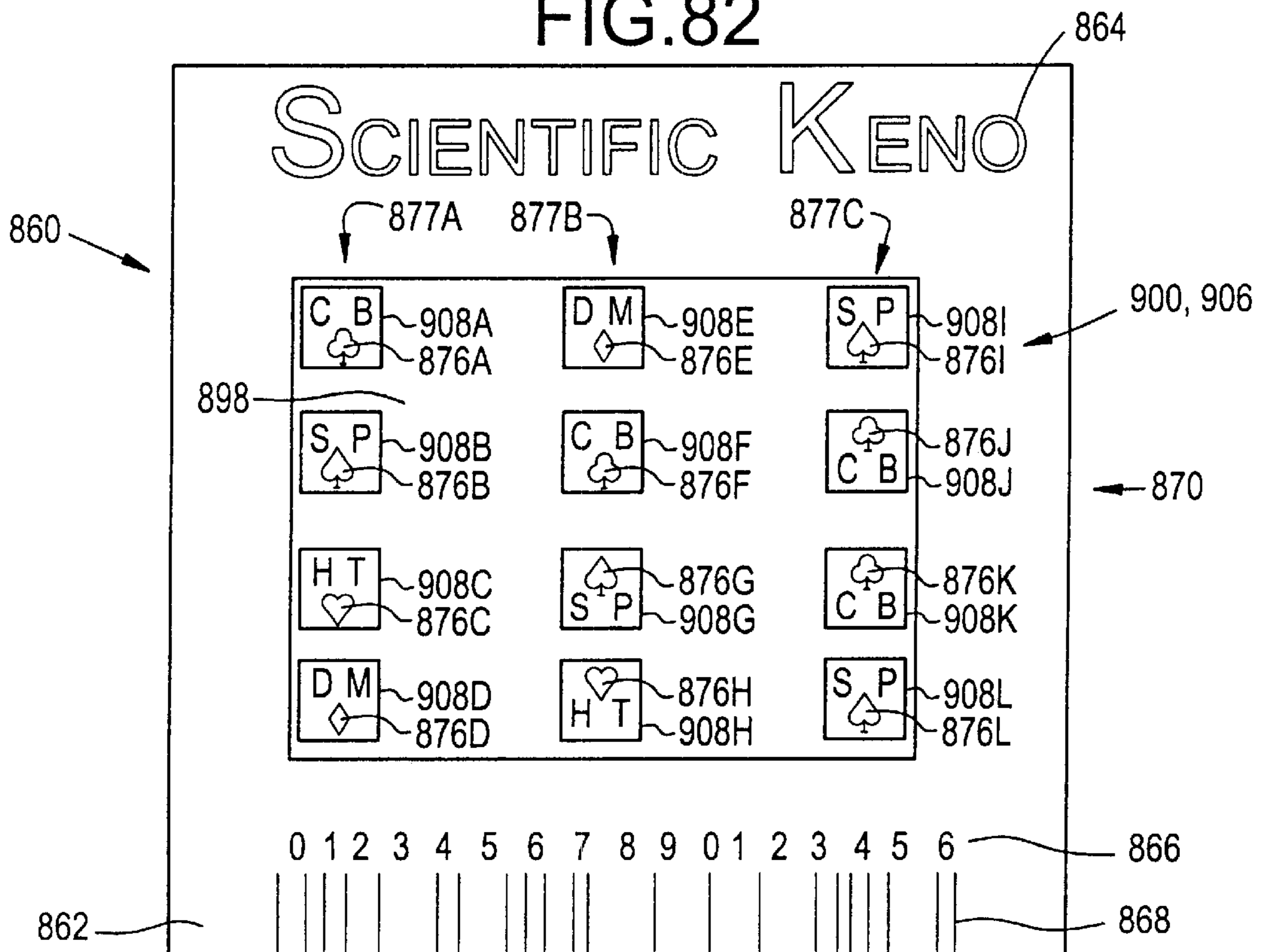


FIG. 83

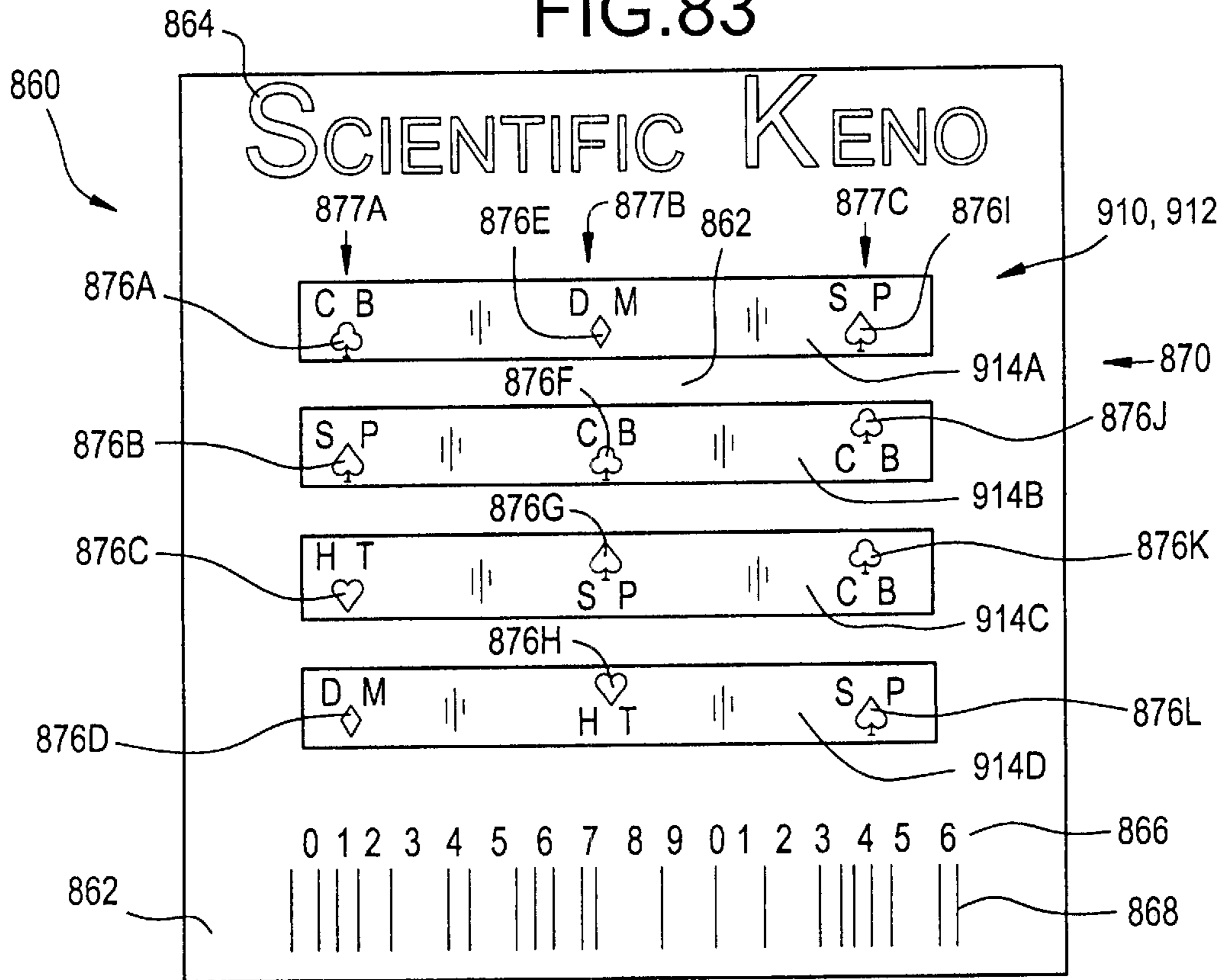


FIG. 84

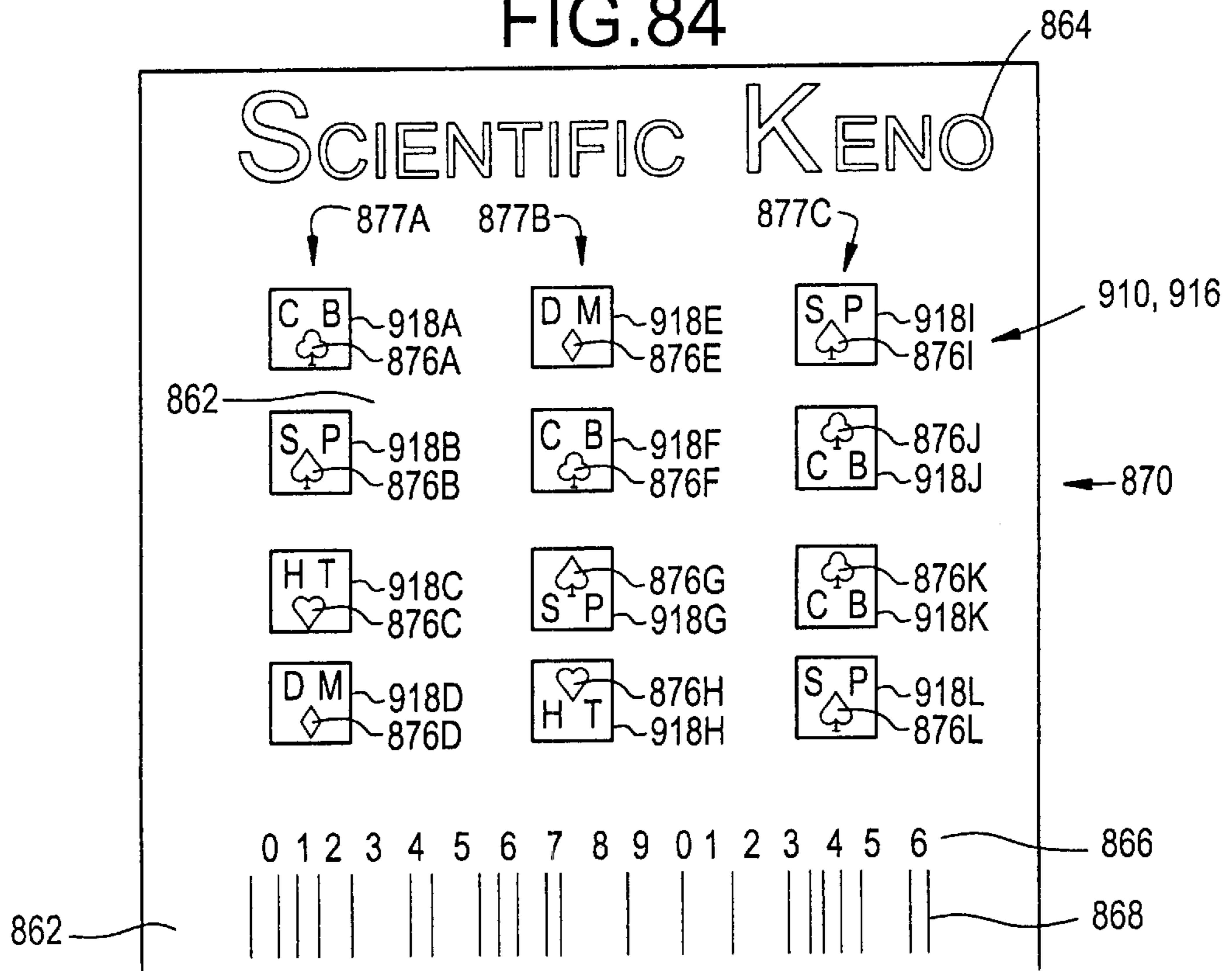


FIG. 85

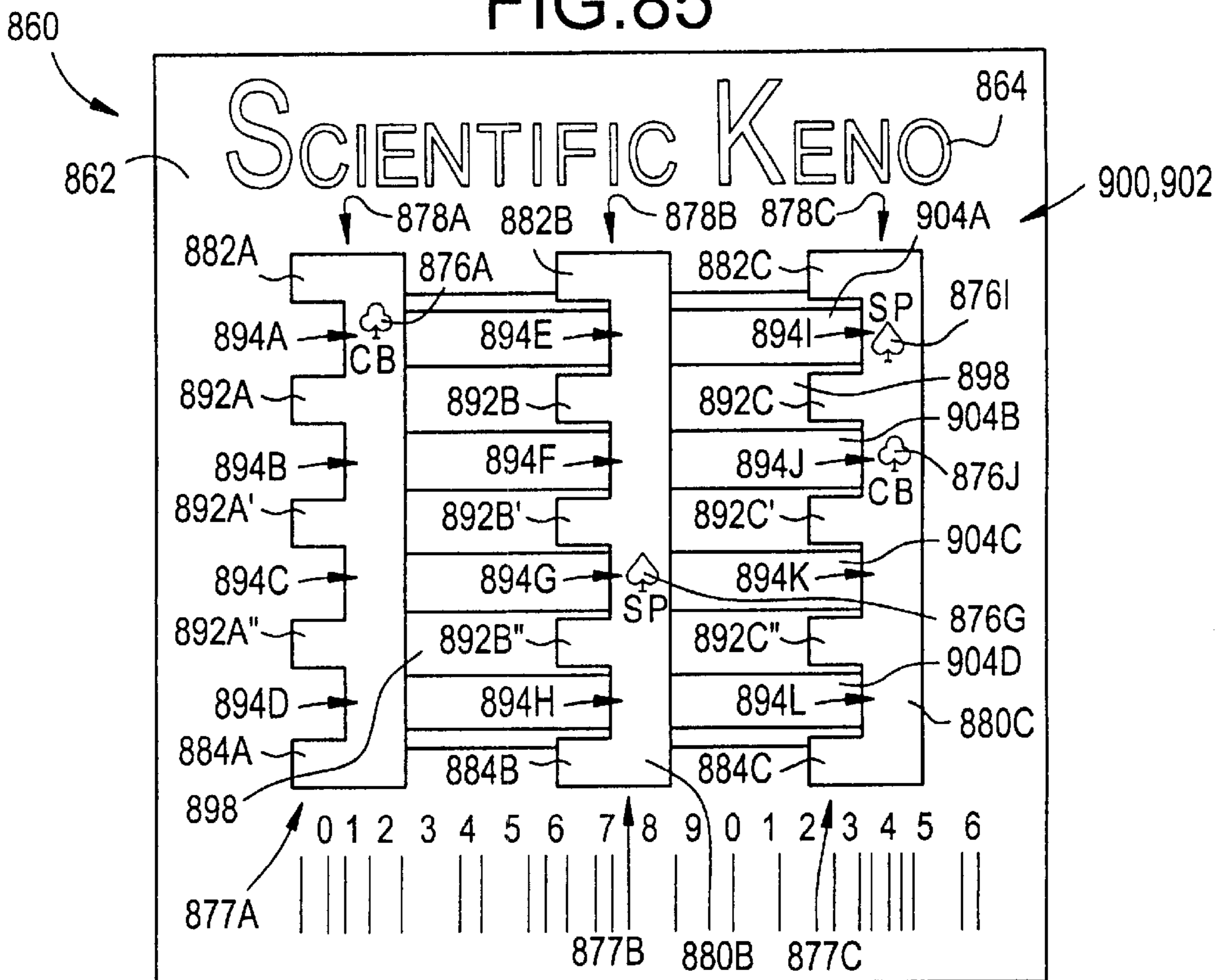


FIG. 86

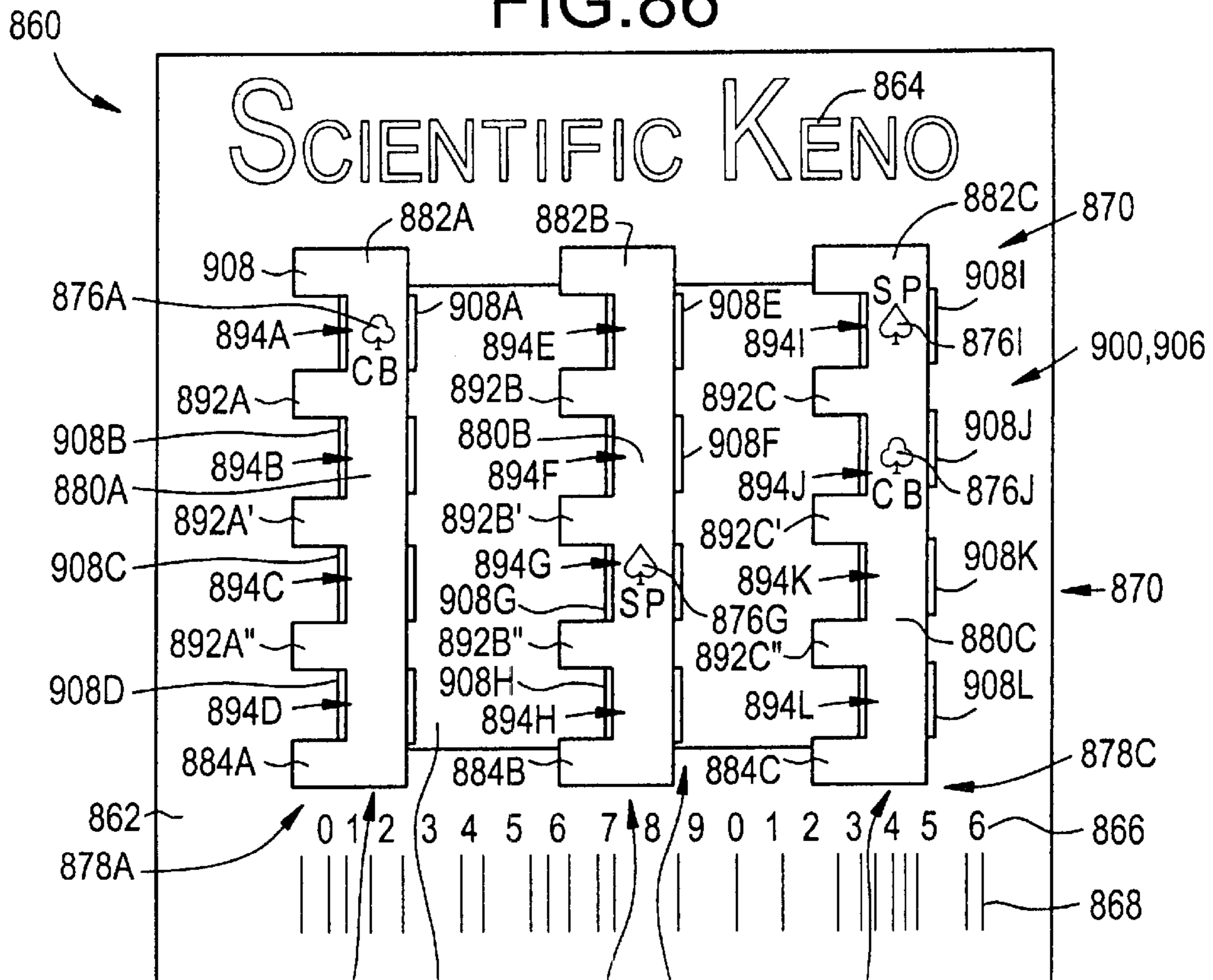


FIG. 87

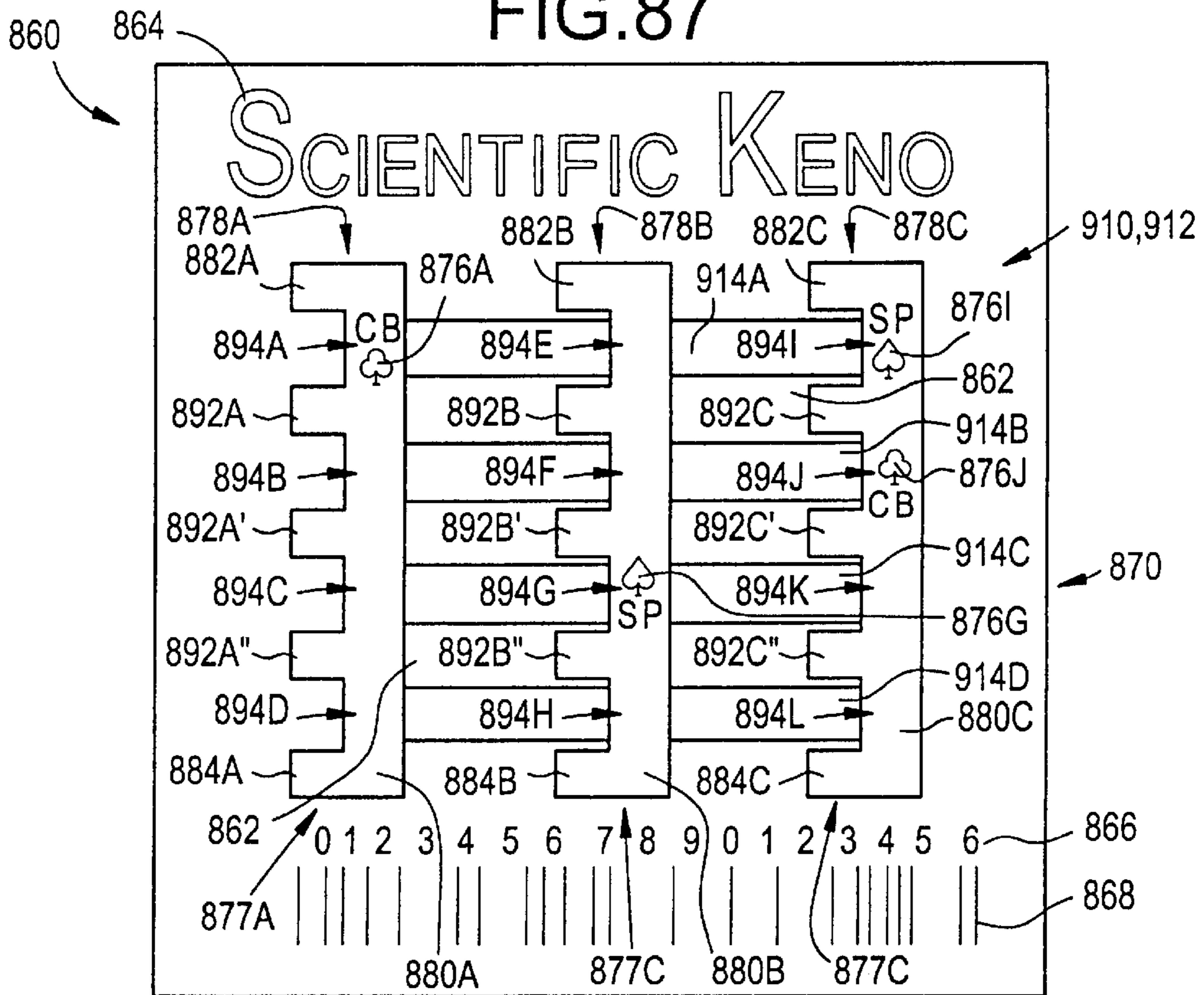


FIG. 88

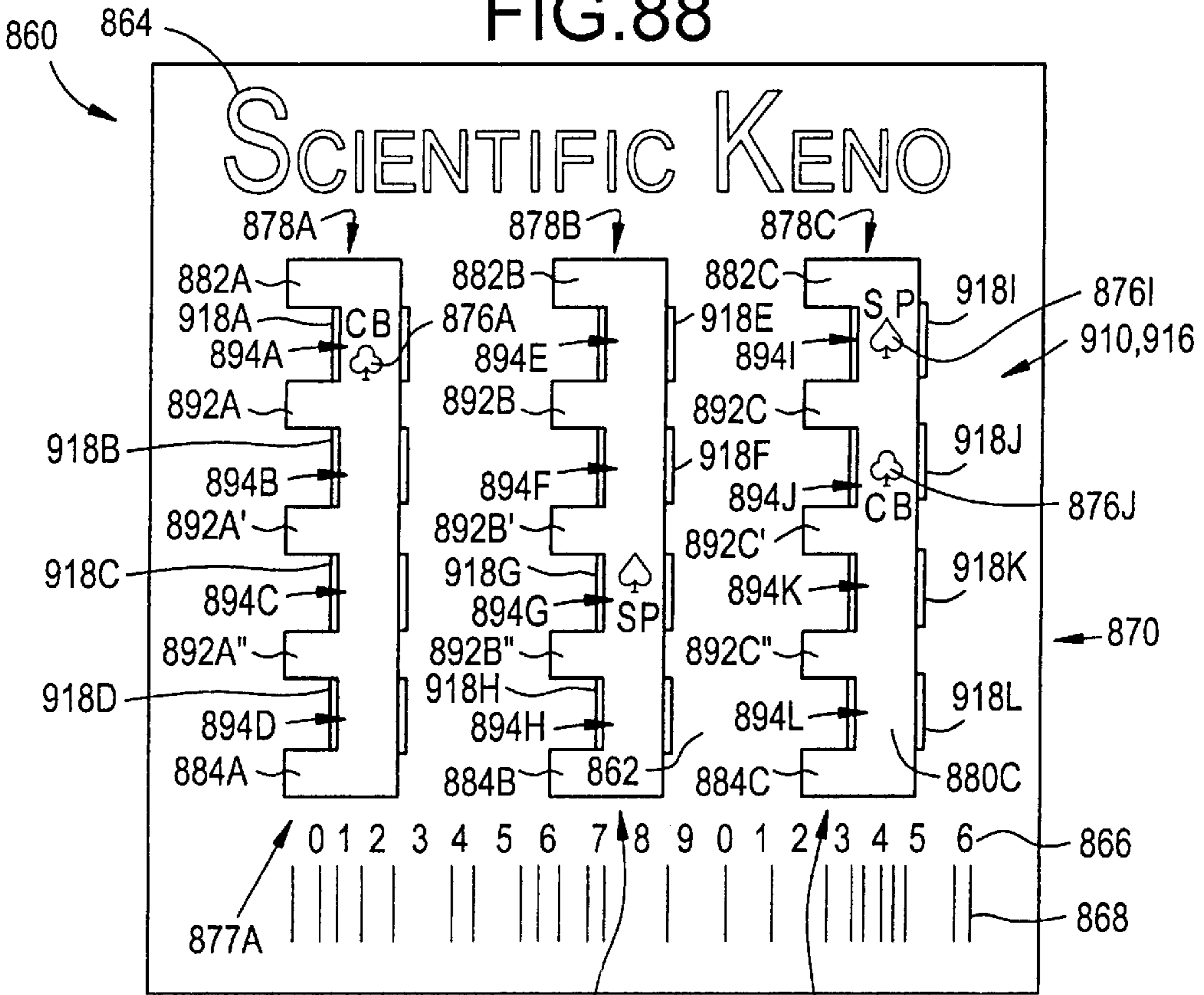


FIG.89

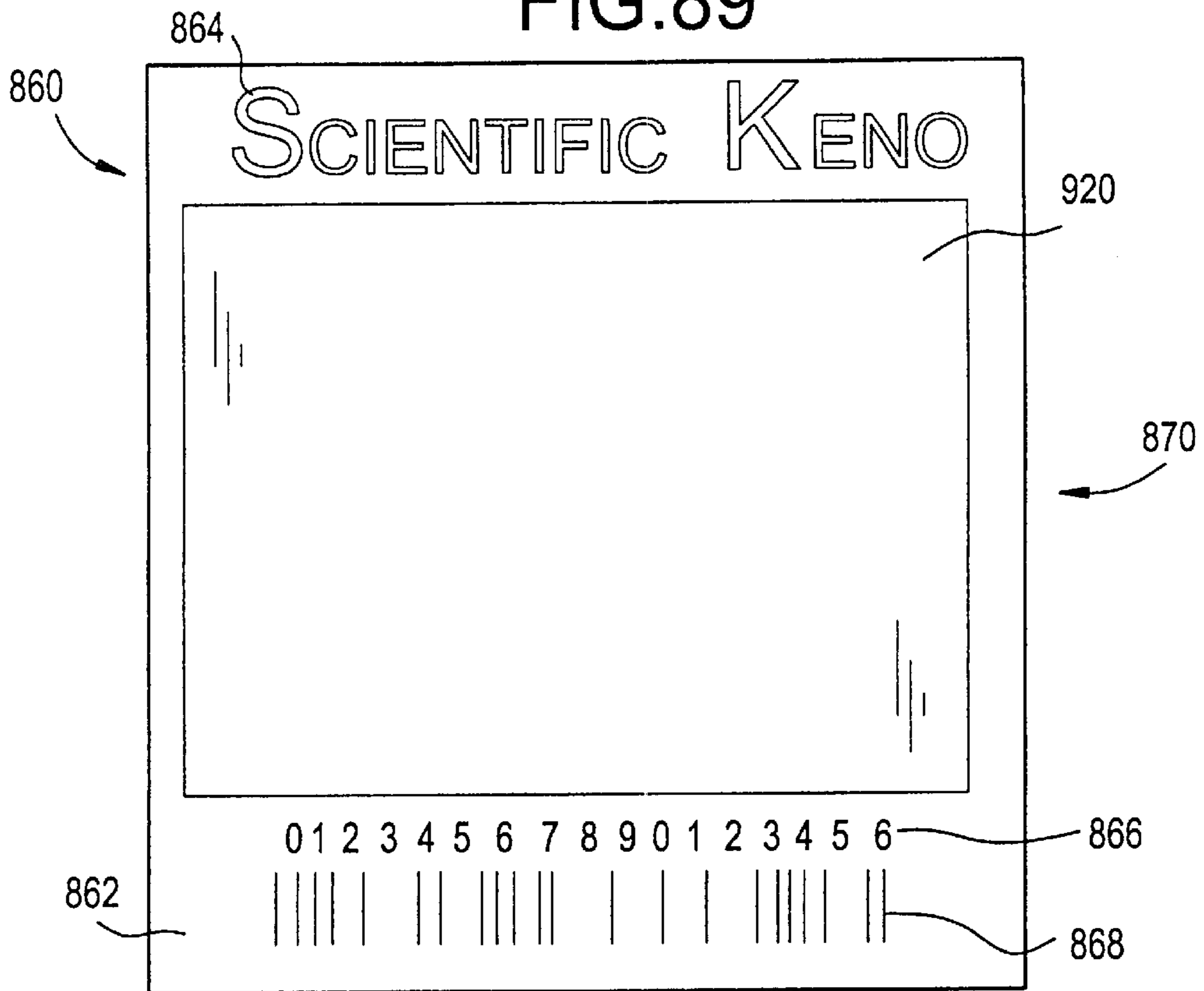


FIG.90

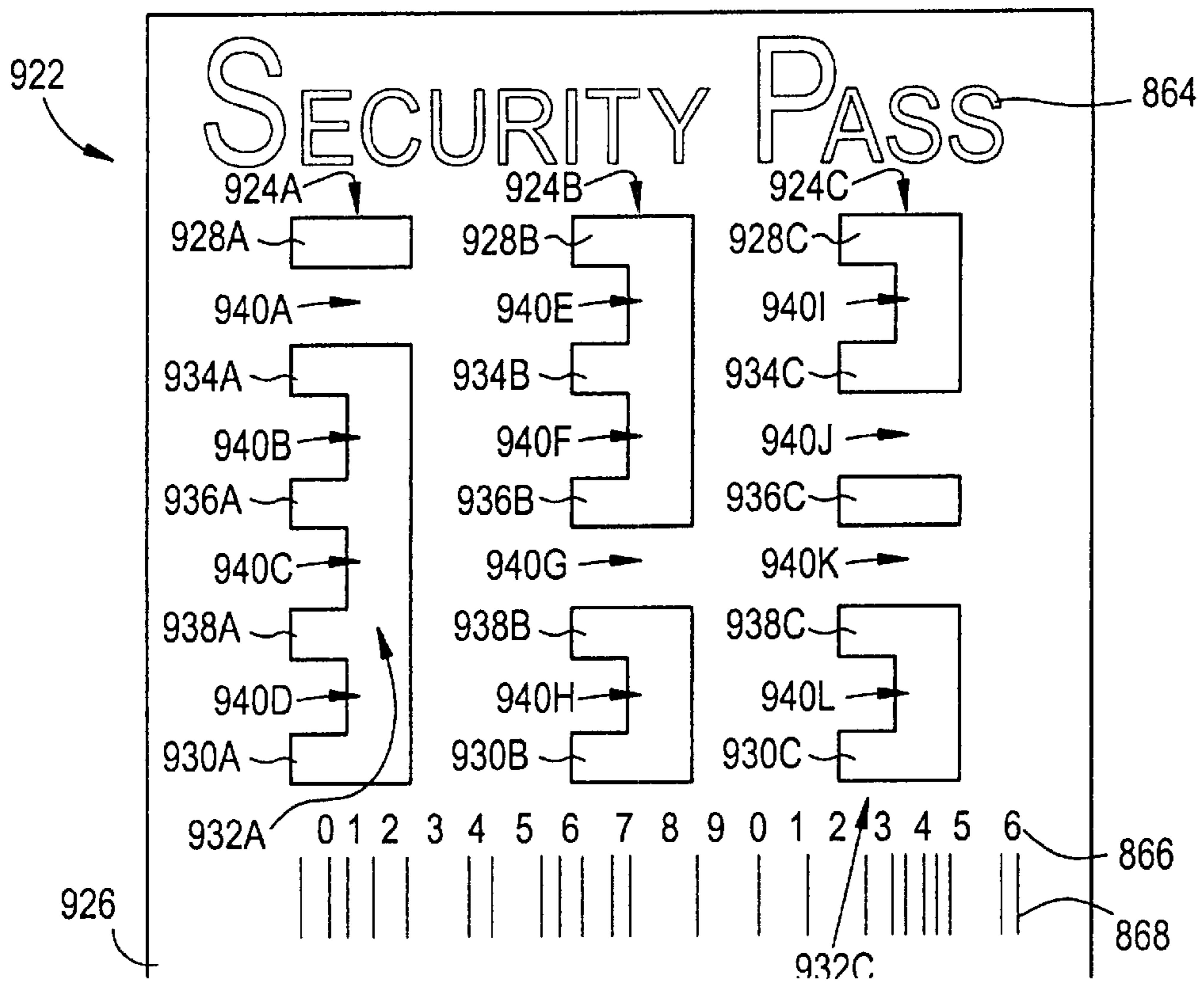




FIG.91

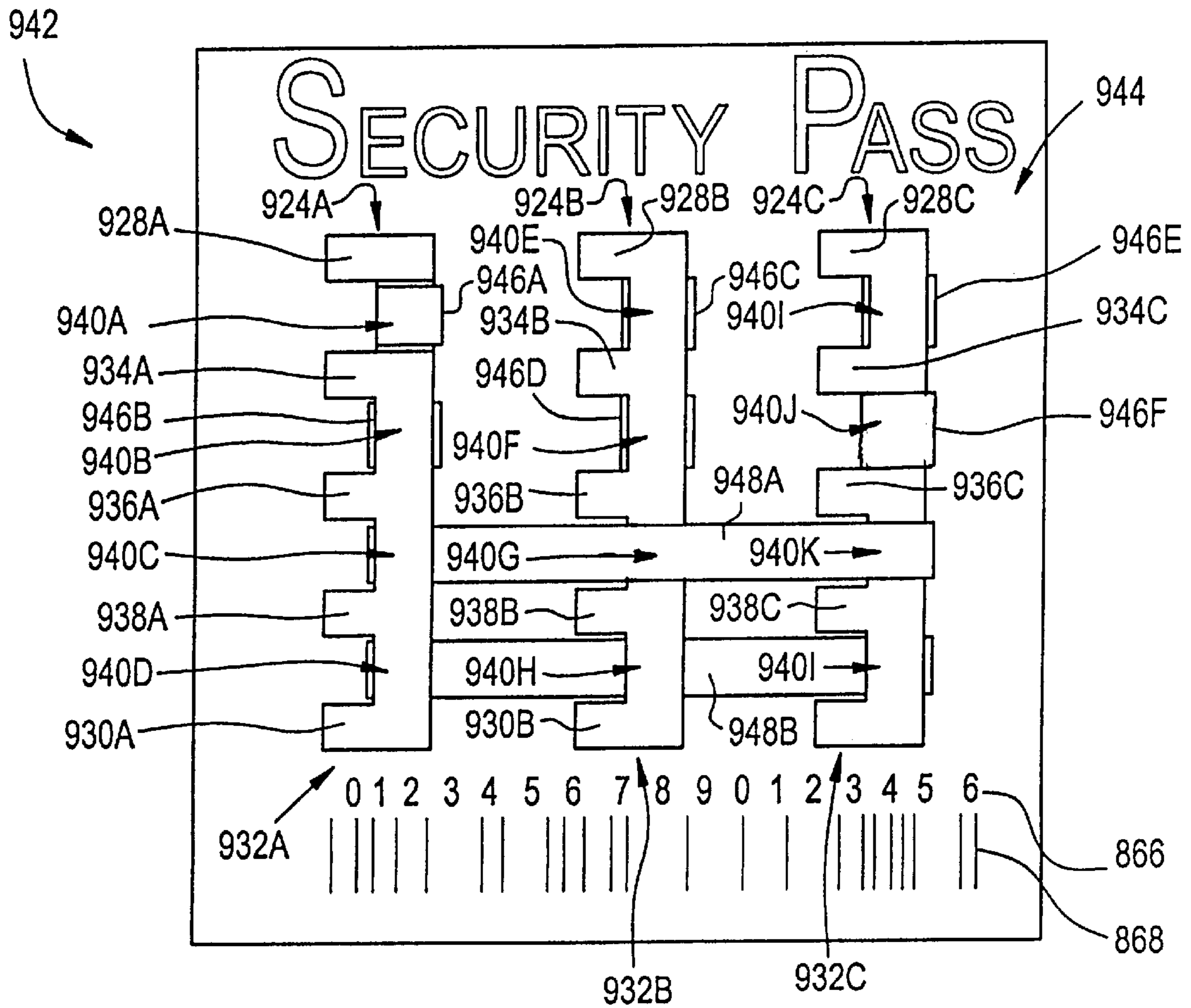


FIG.92

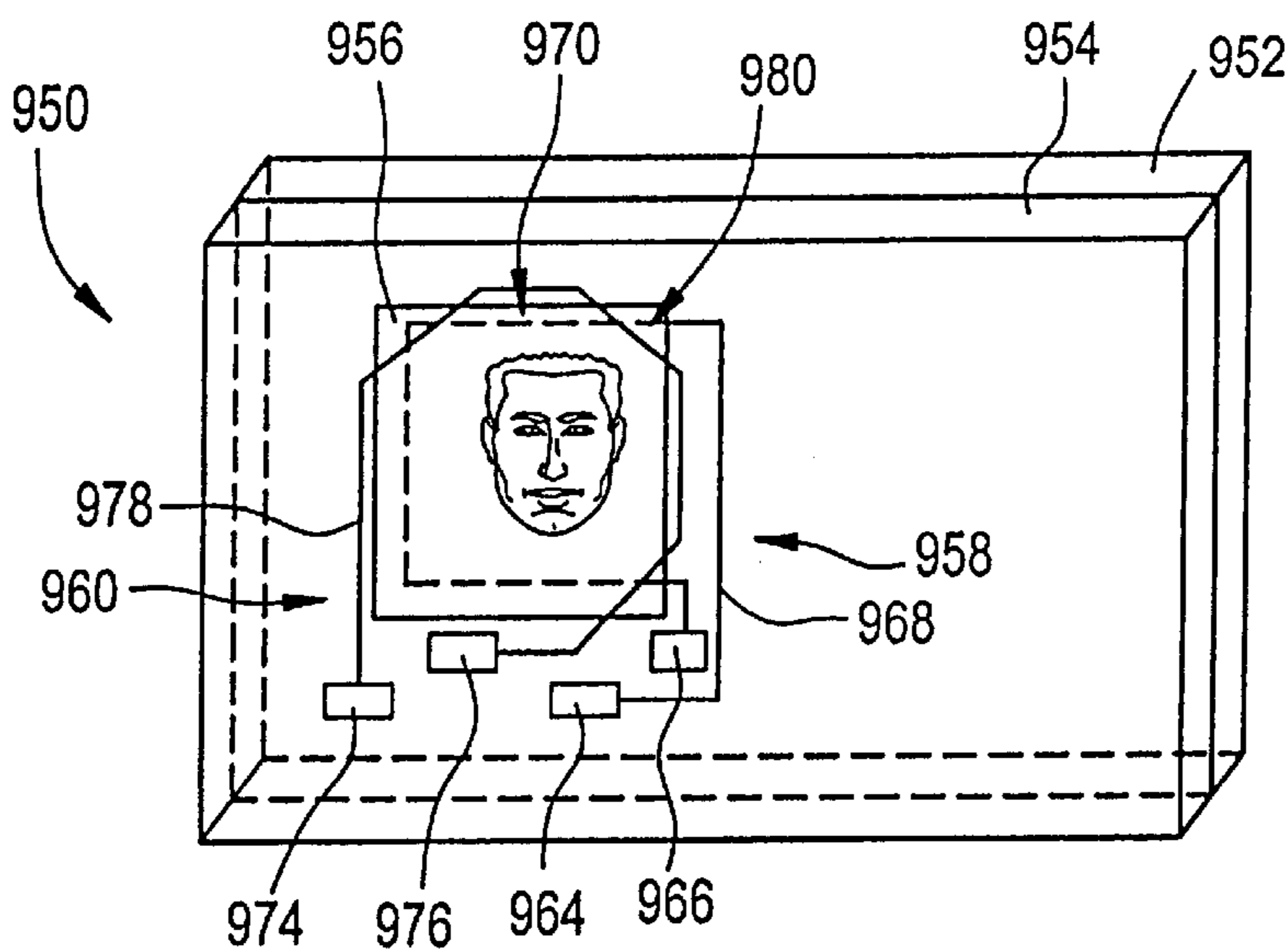


FIG.93

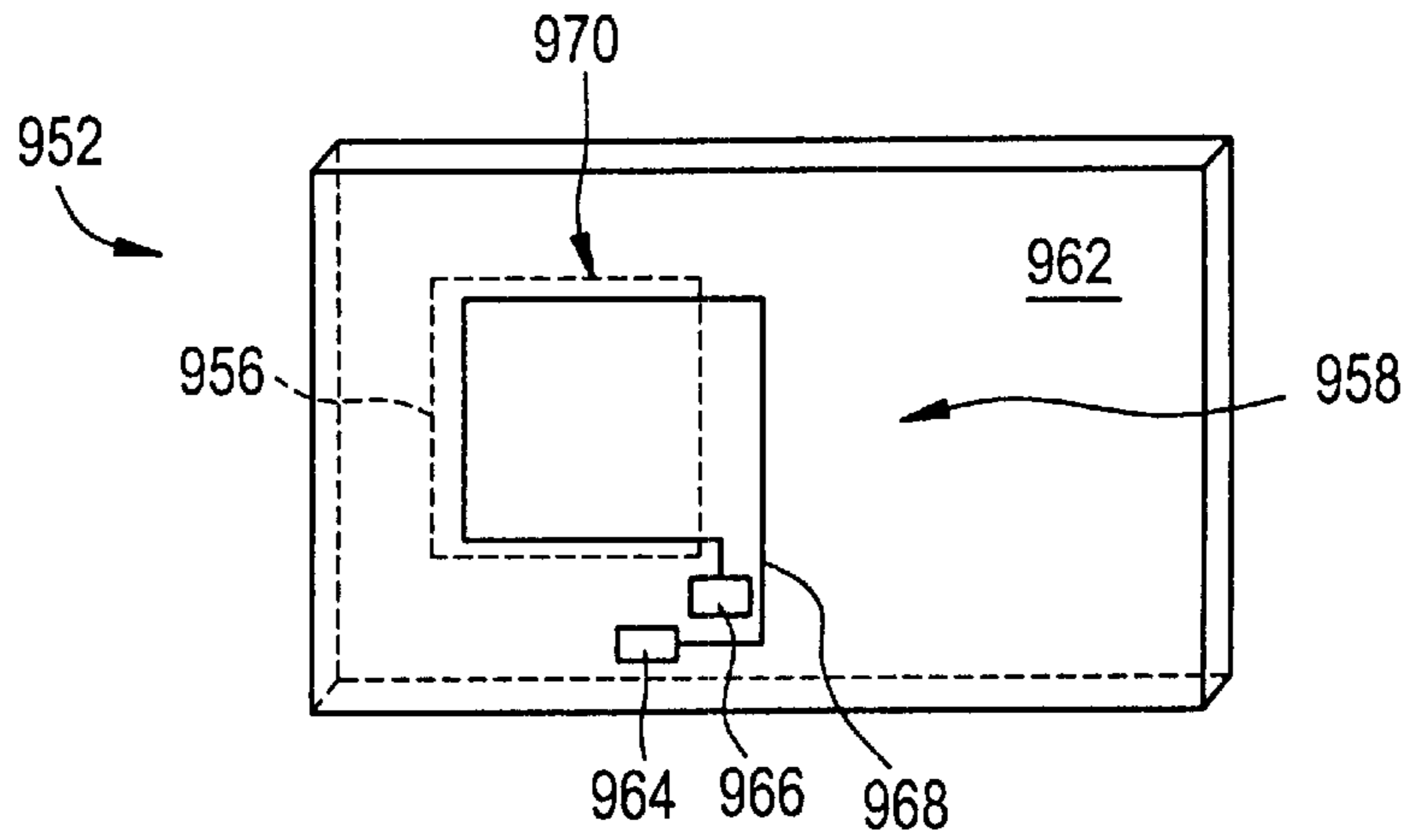


FIG.94

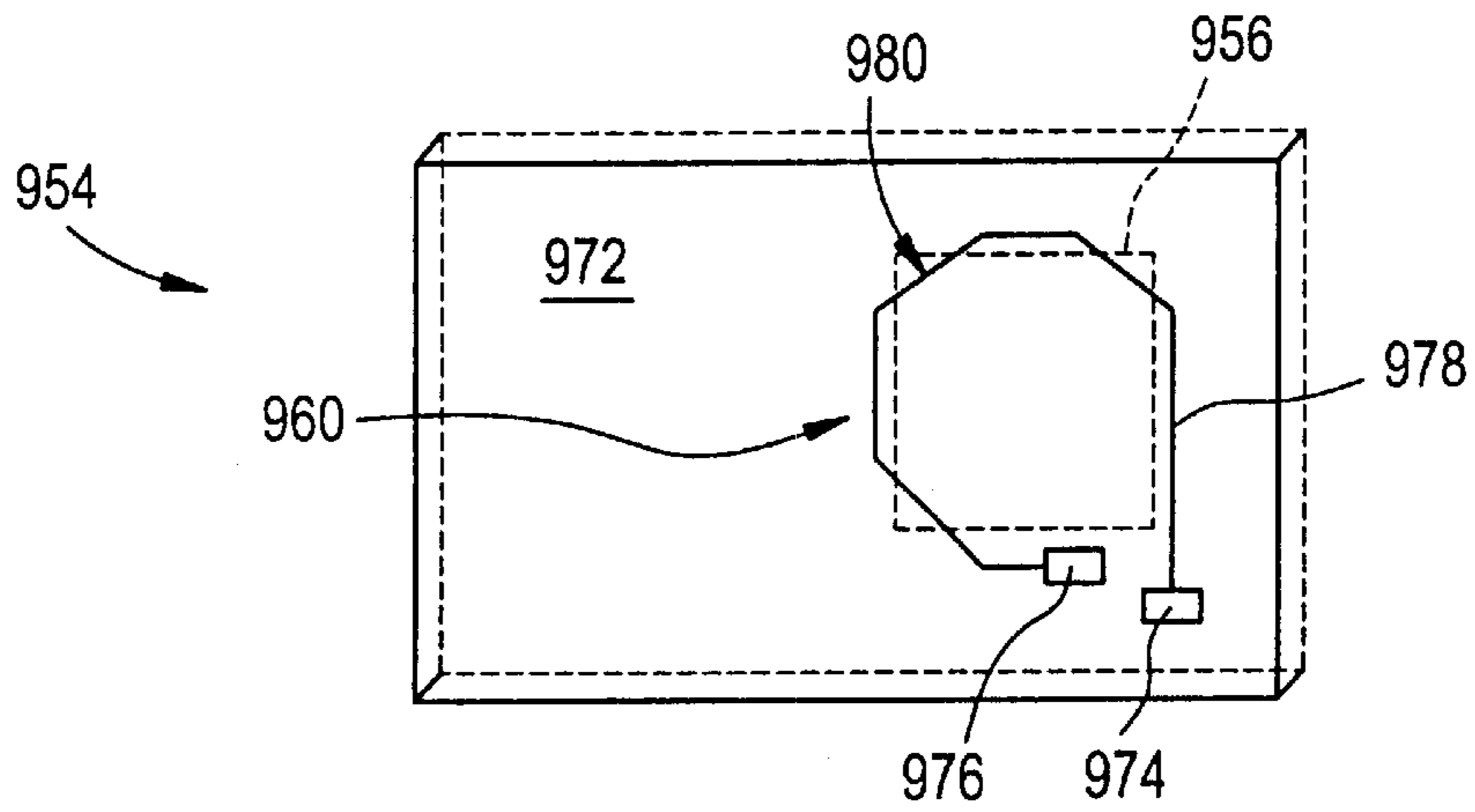


FIG.95

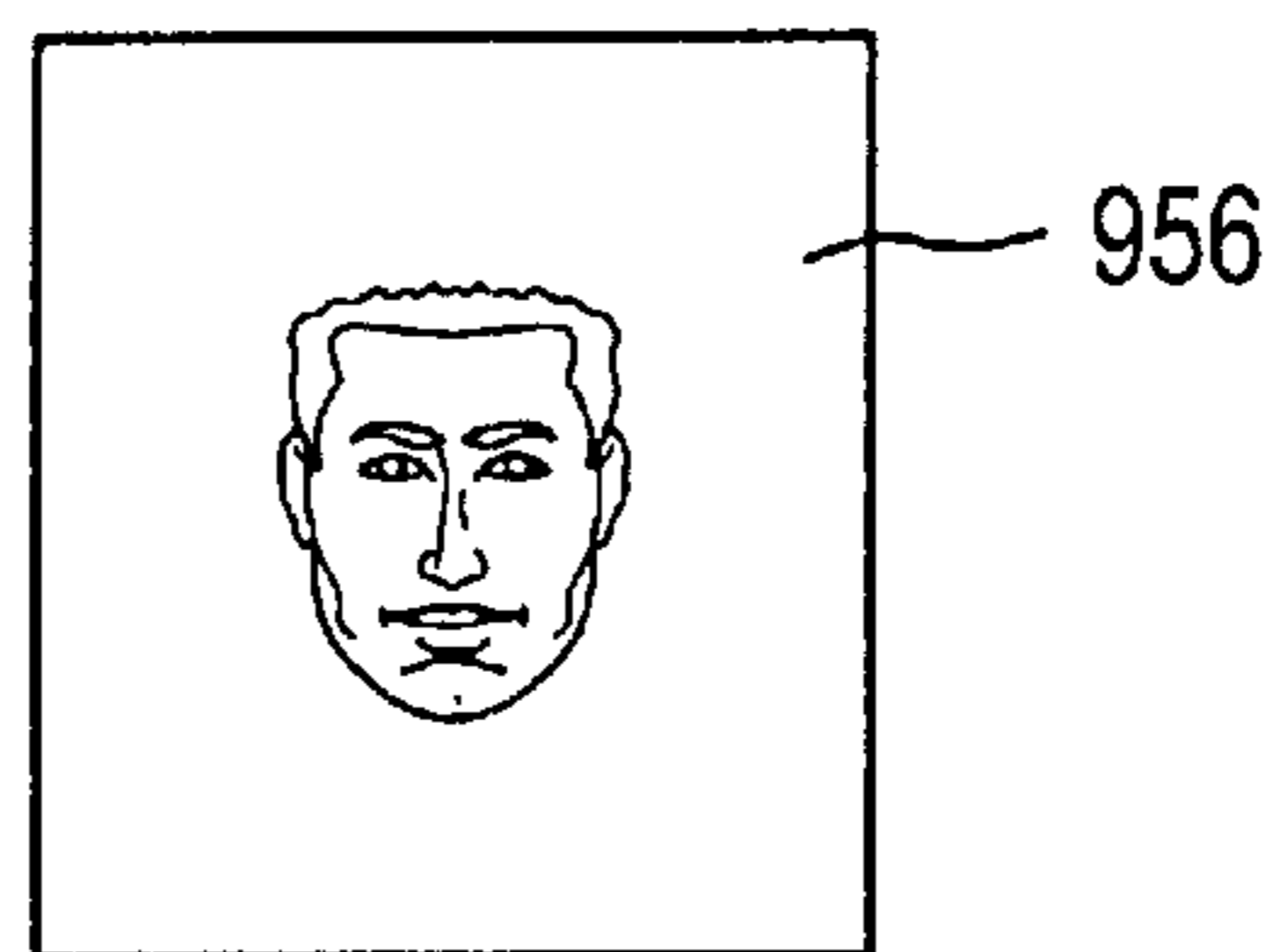


FIG. 96

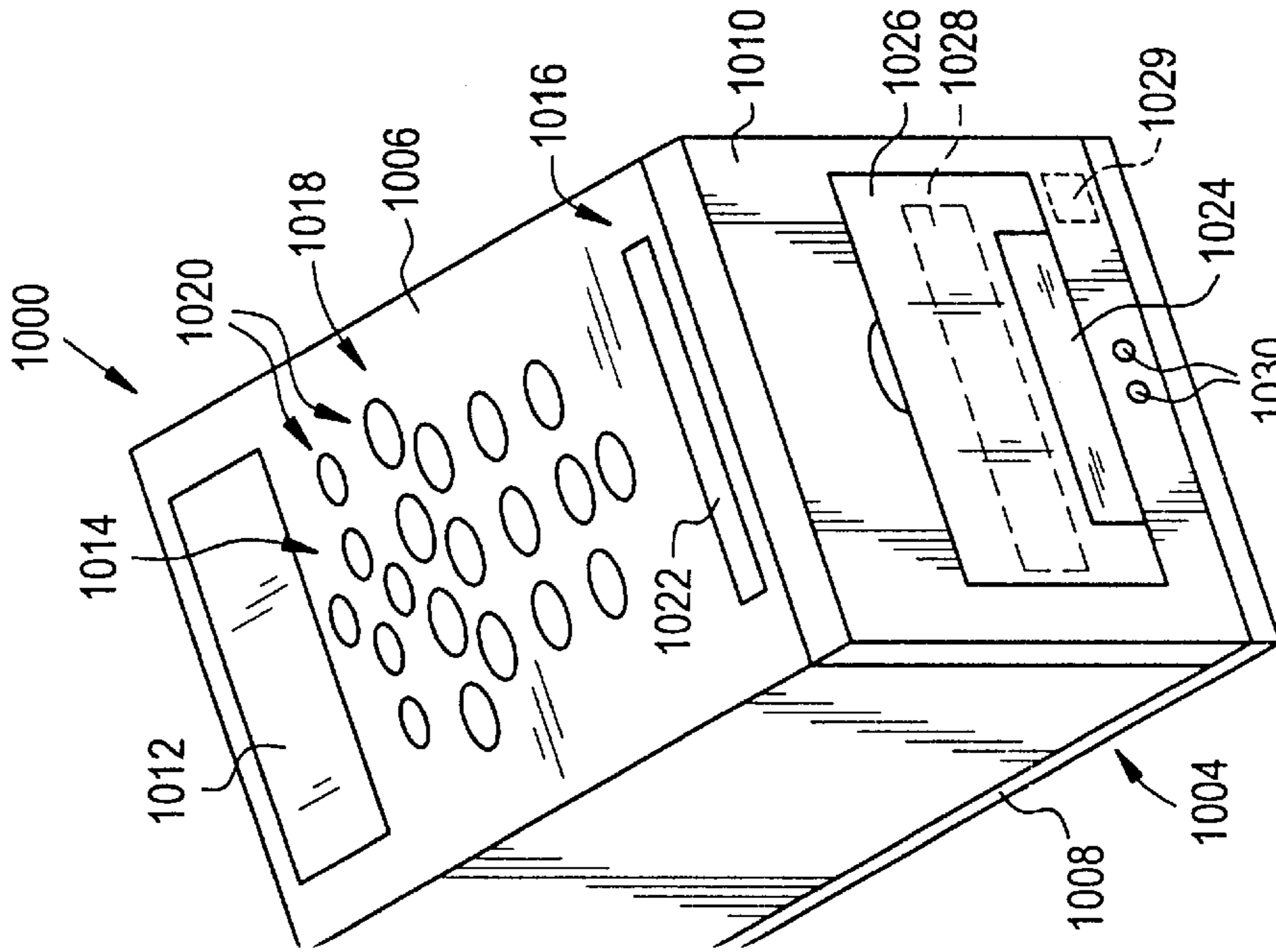


FIG. 97

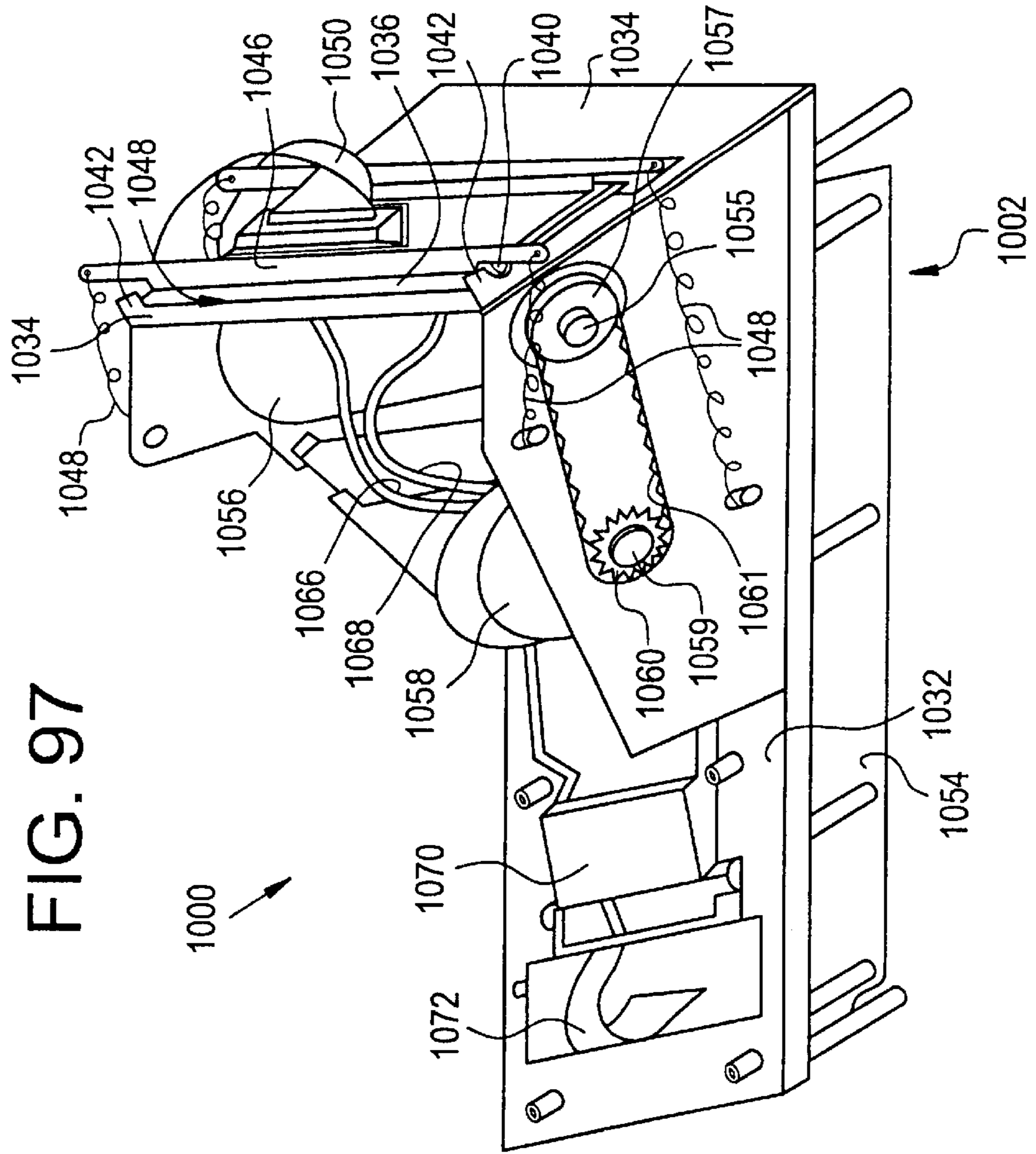


FIG. 98

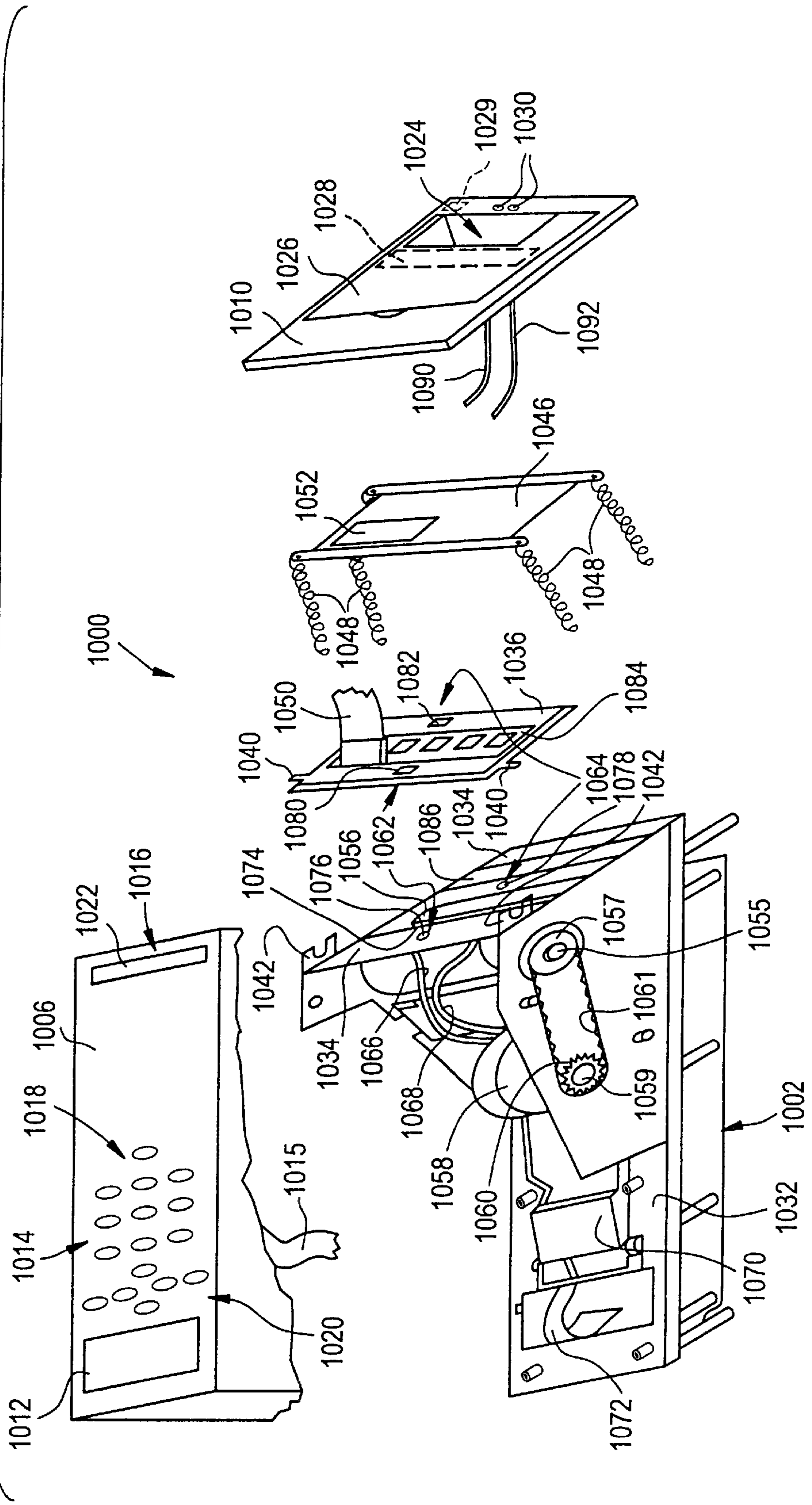


FIG. 99

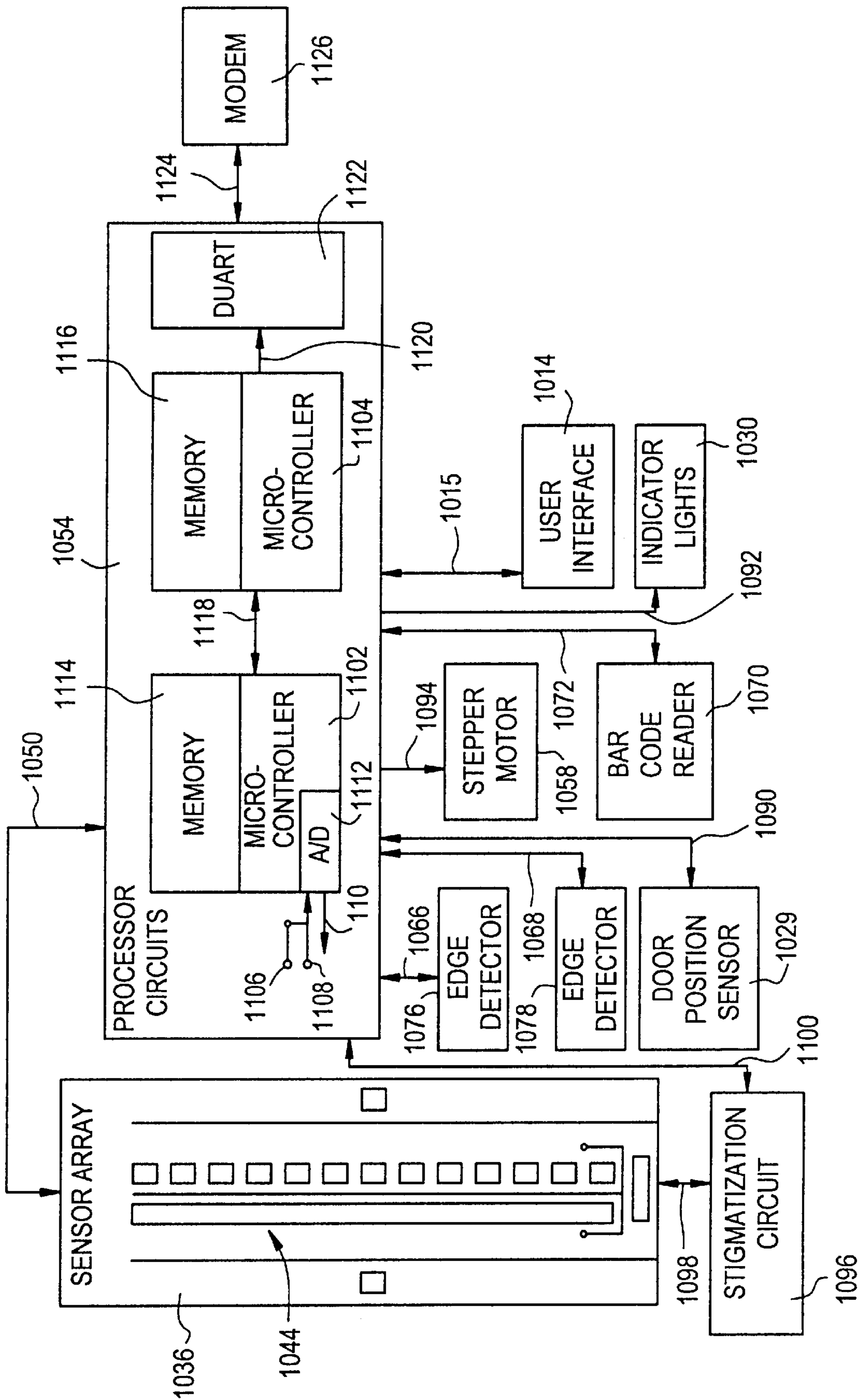


FIG. 100

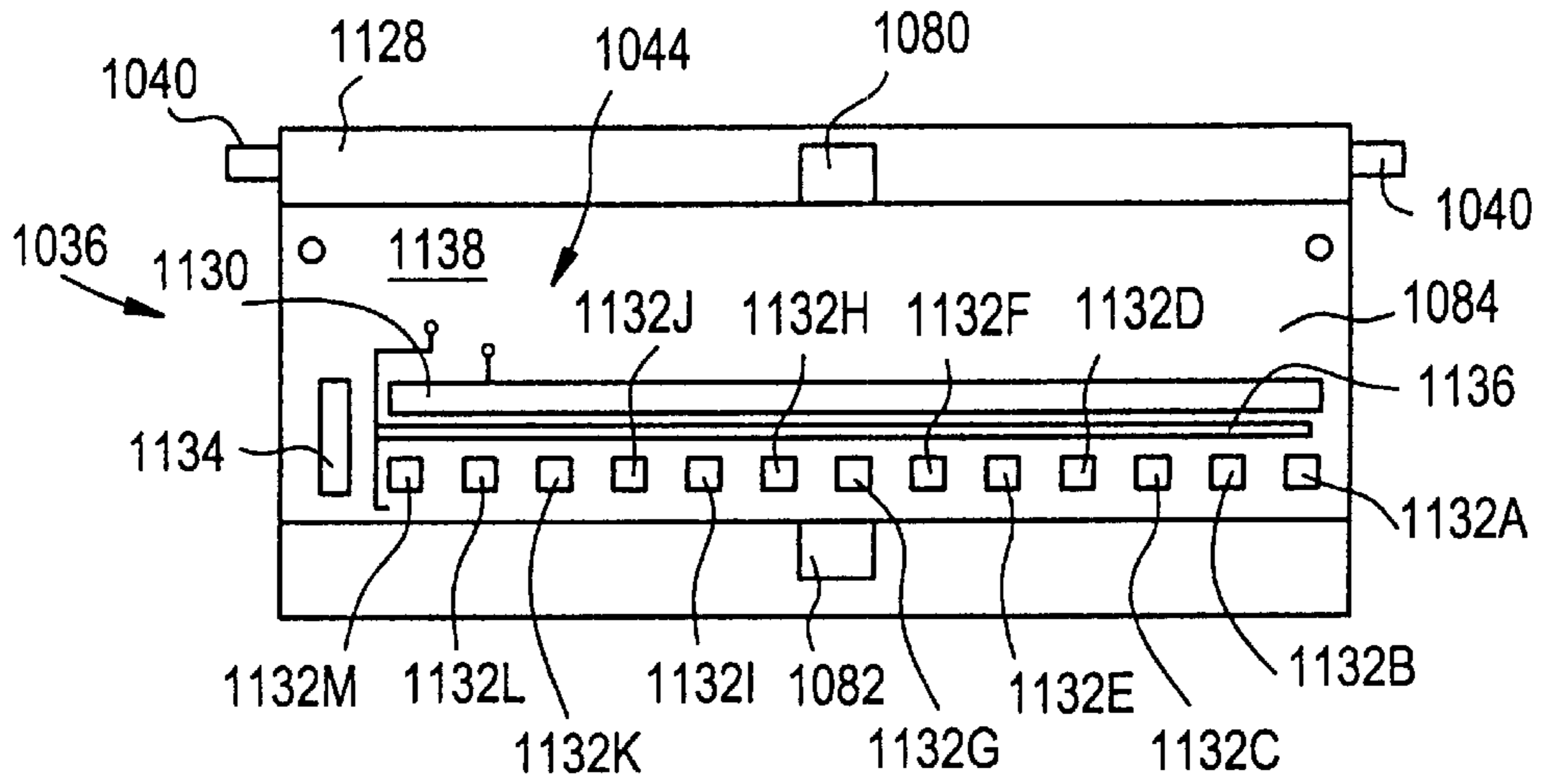


FIG. 101

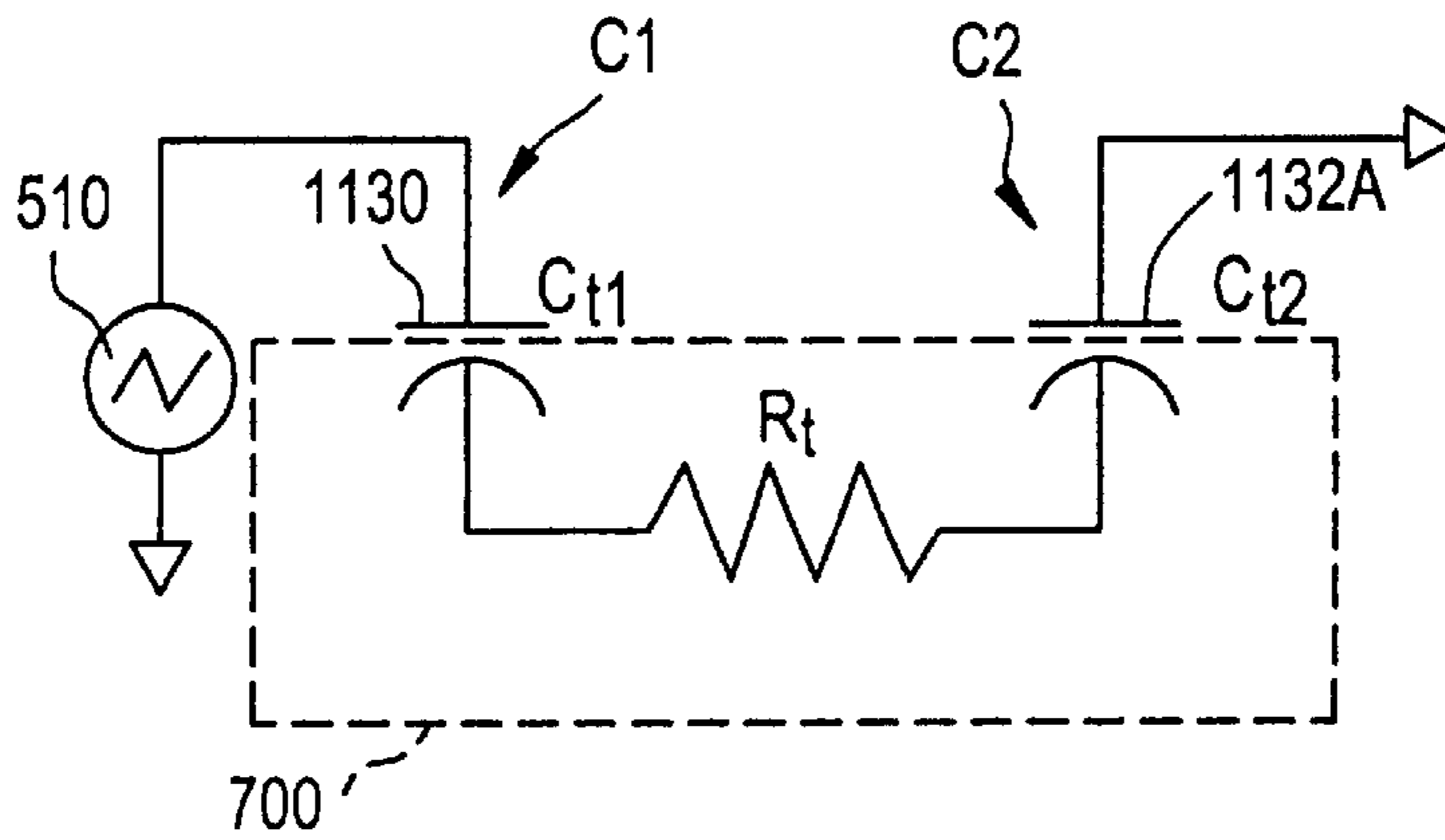


FIG. 105

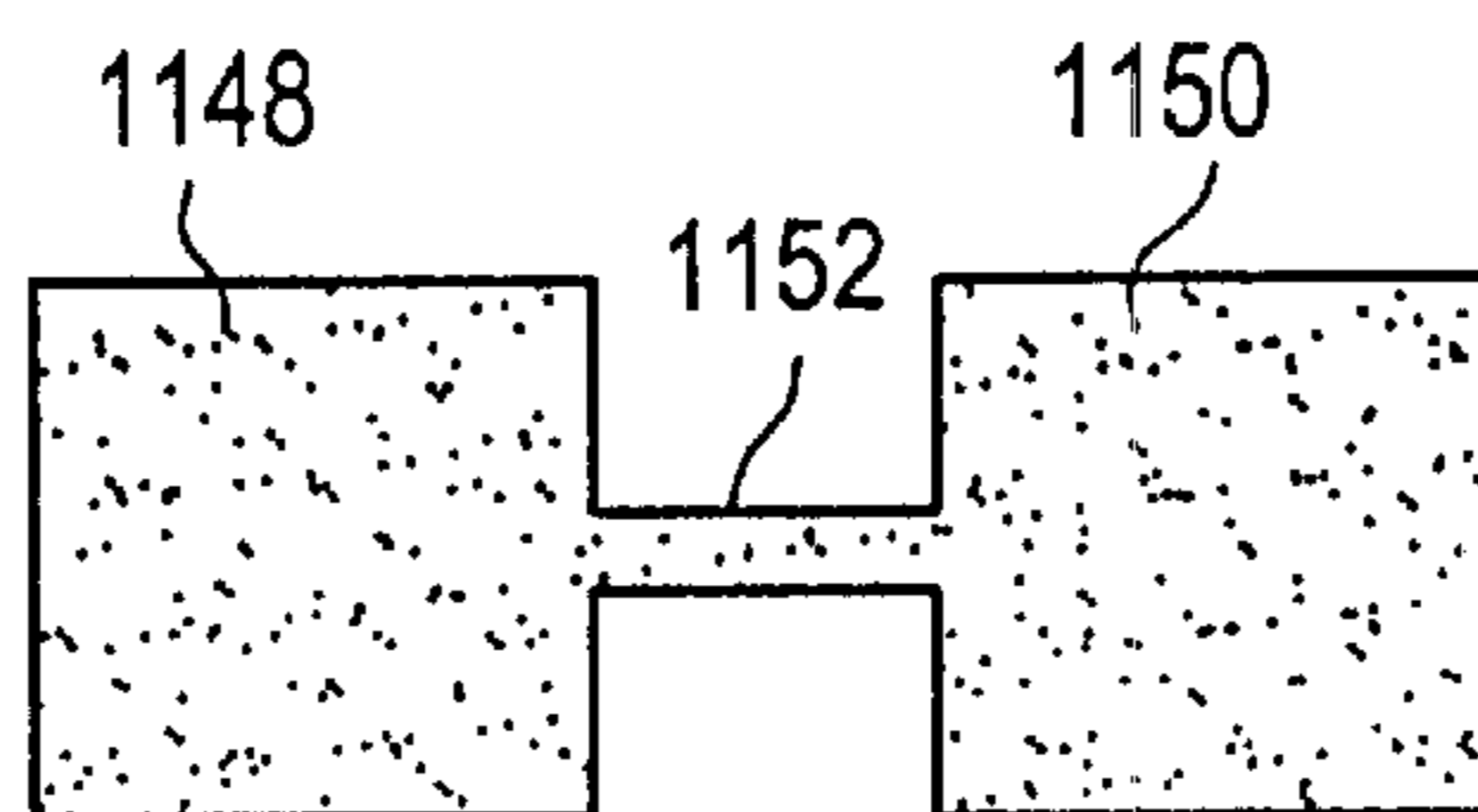


FIG. 102A

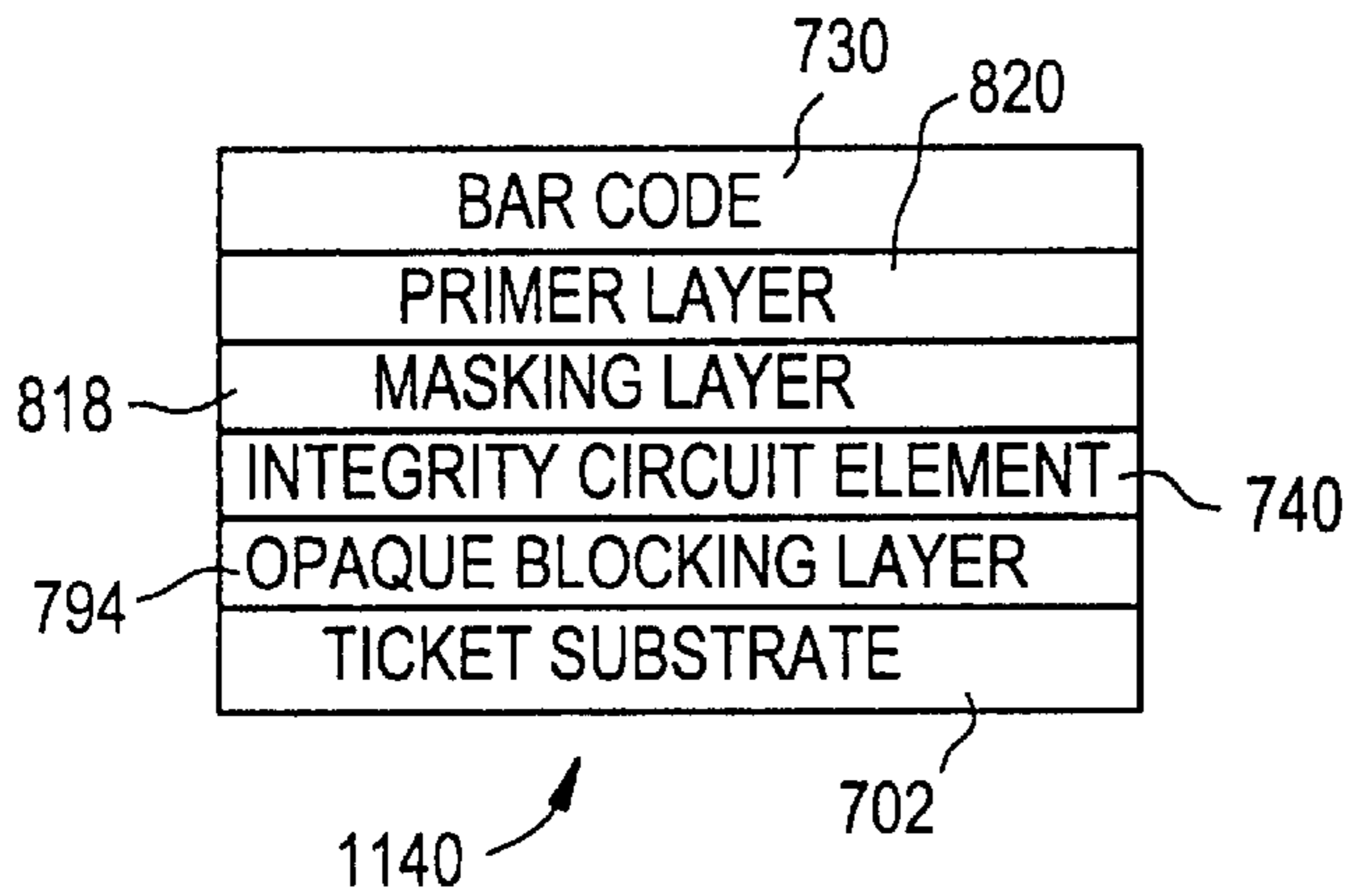


FIG. 102B

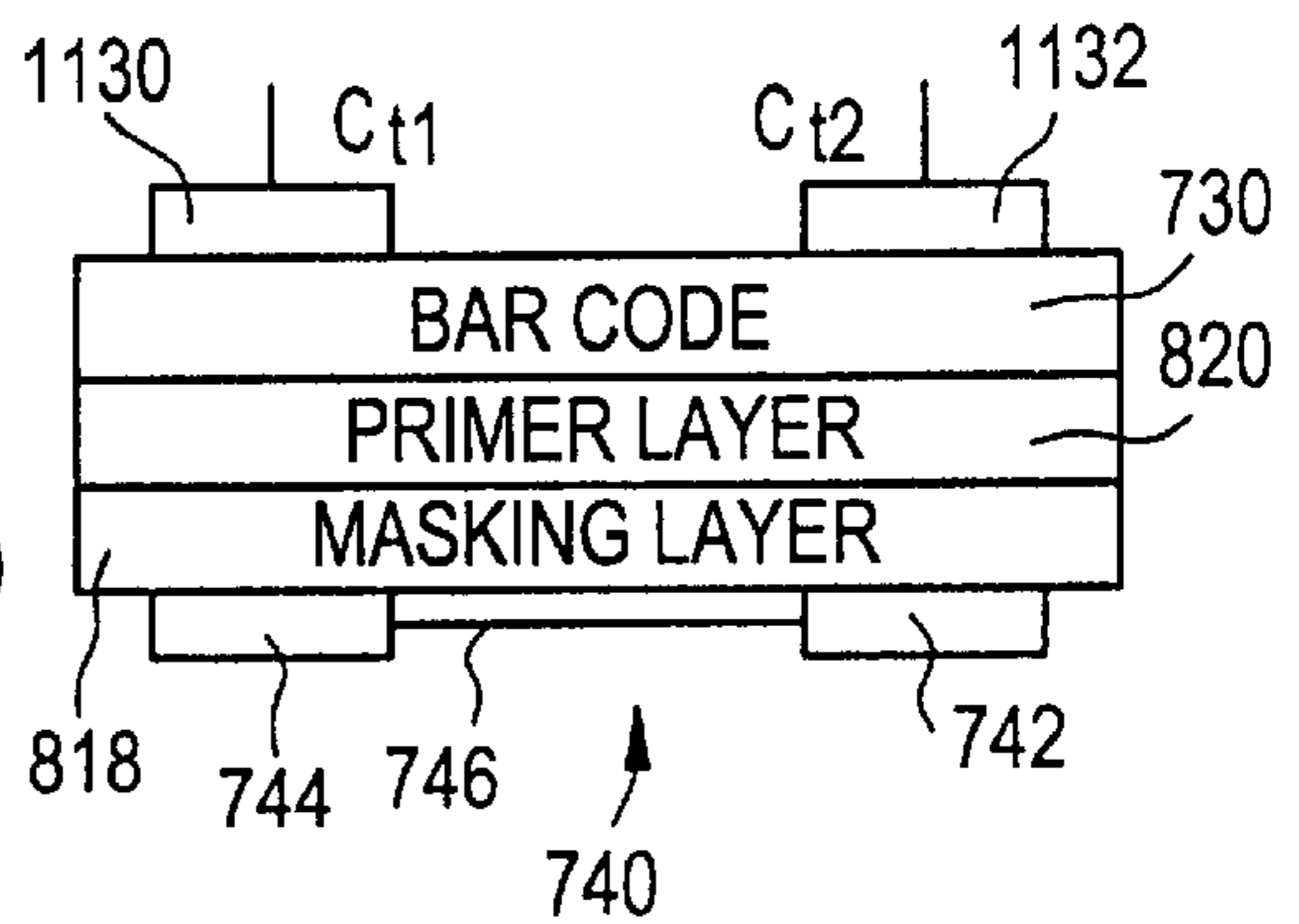


FIG. 103A

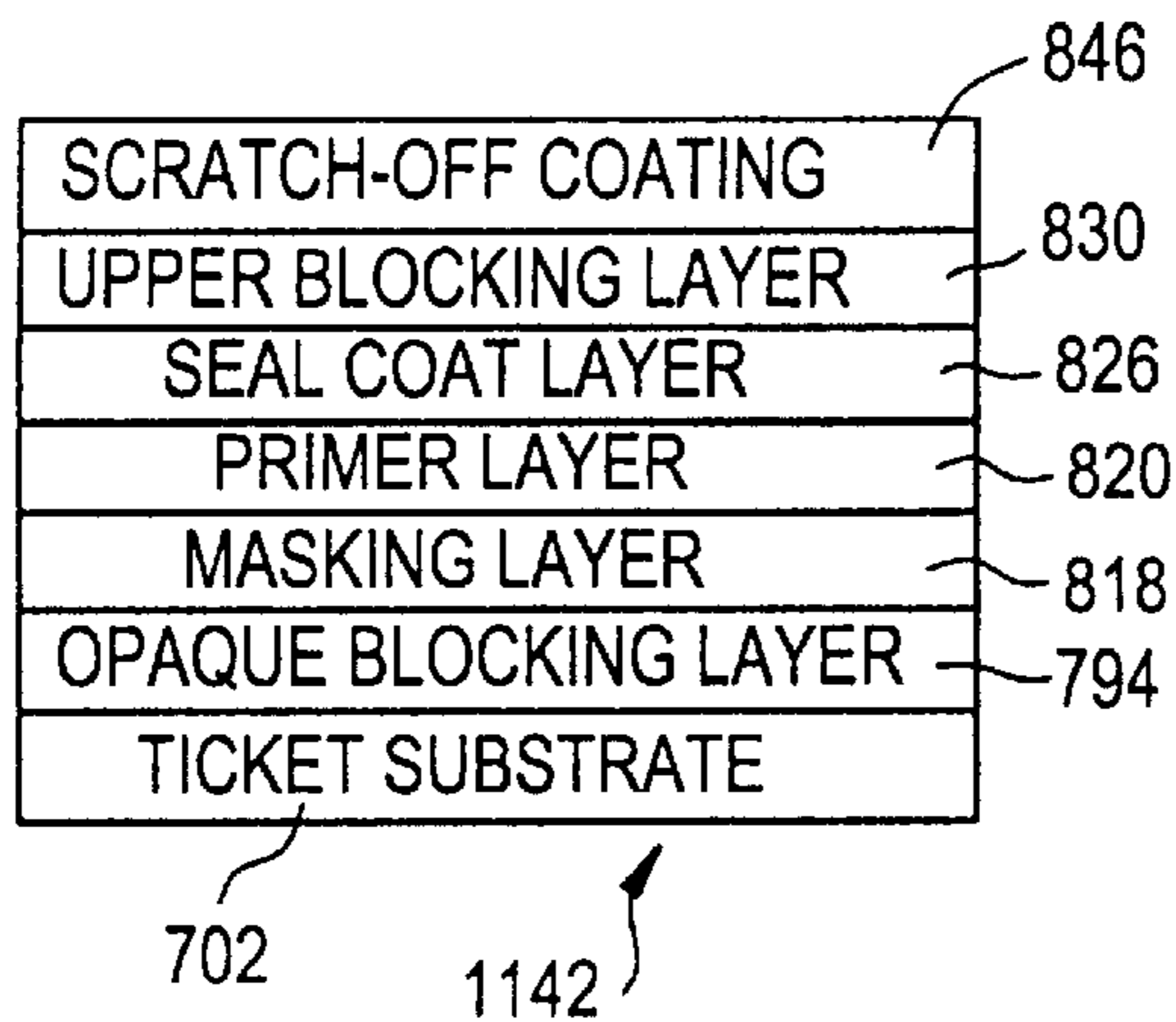


FIG. 103B

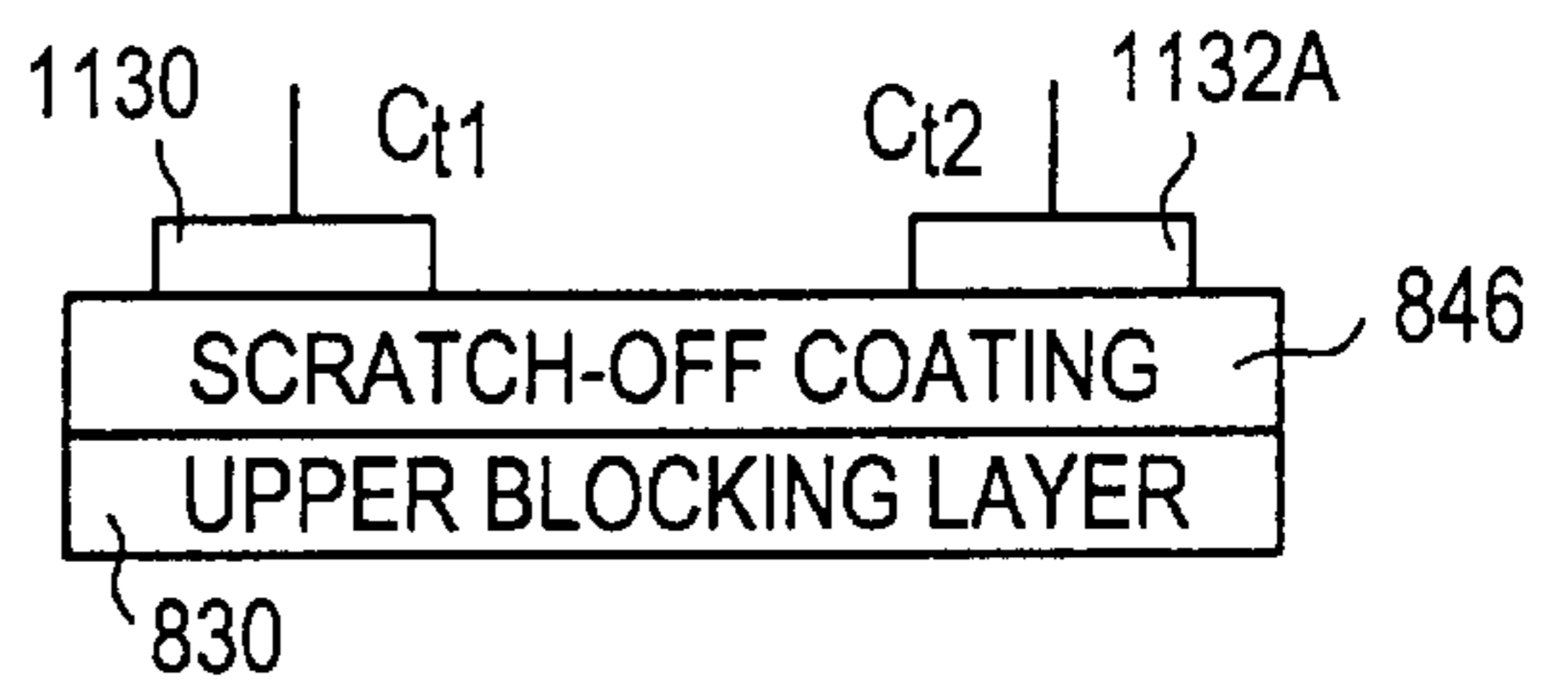


FIG. 104A

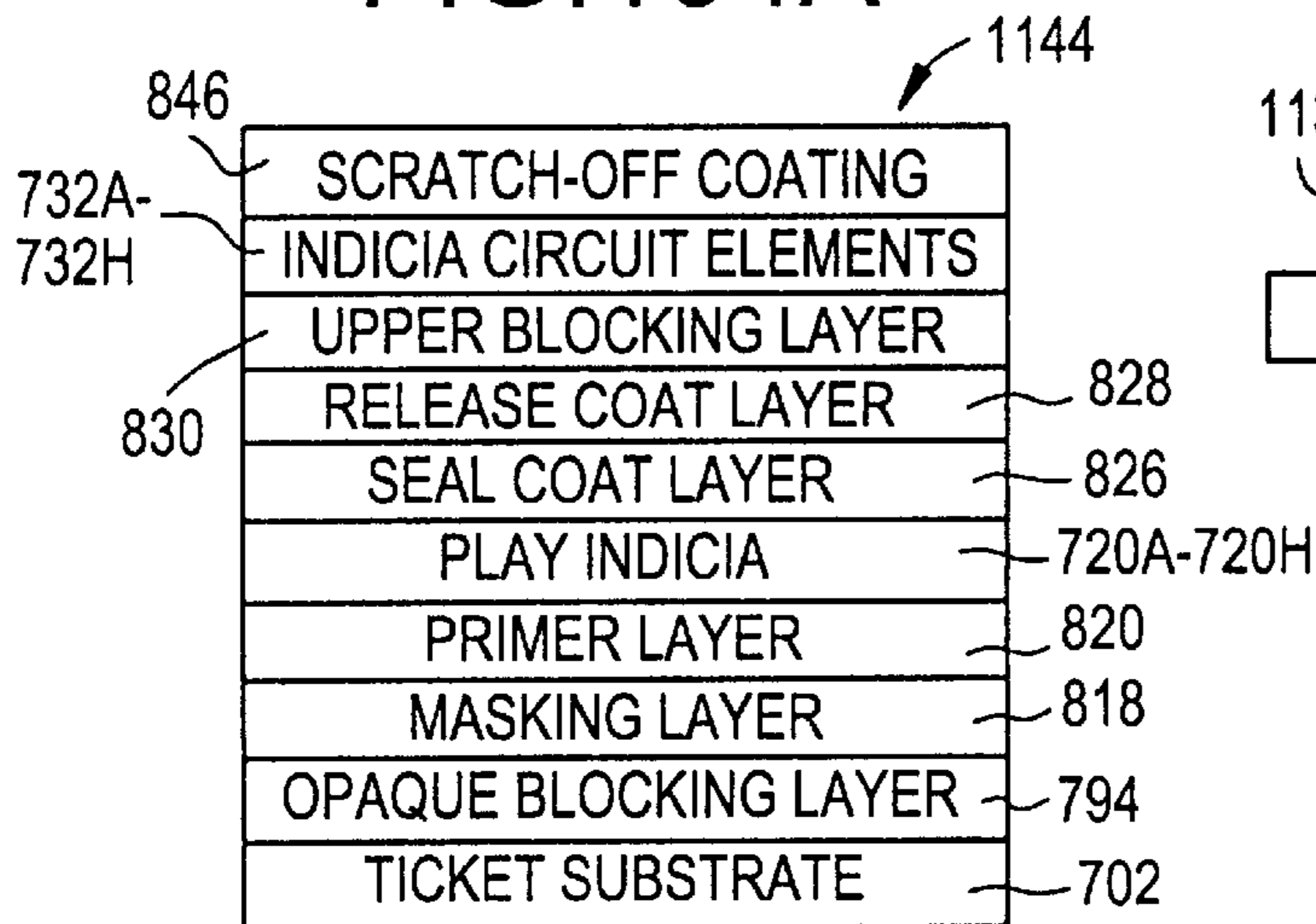


FIG. 104B

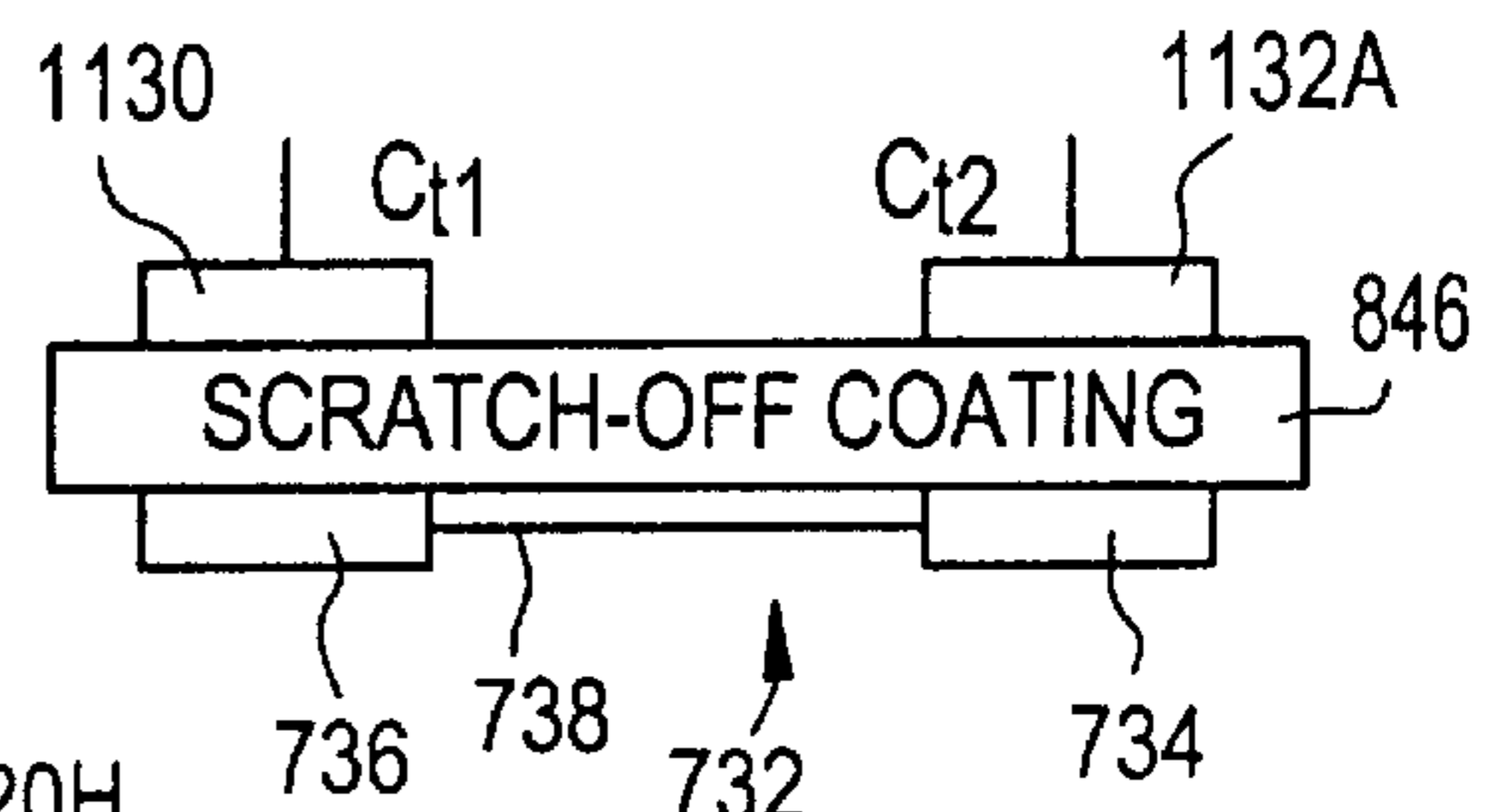


FIG. 106

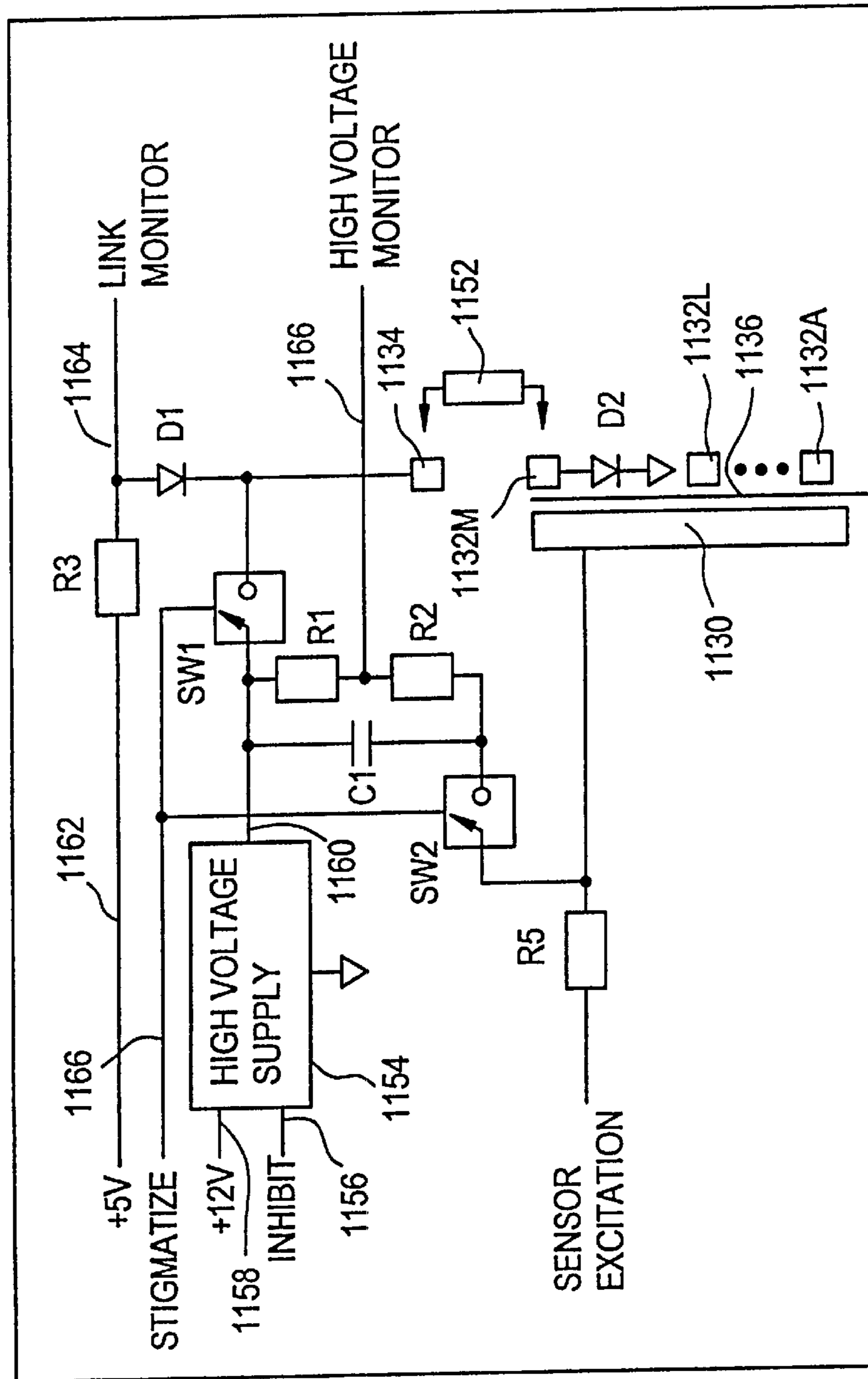
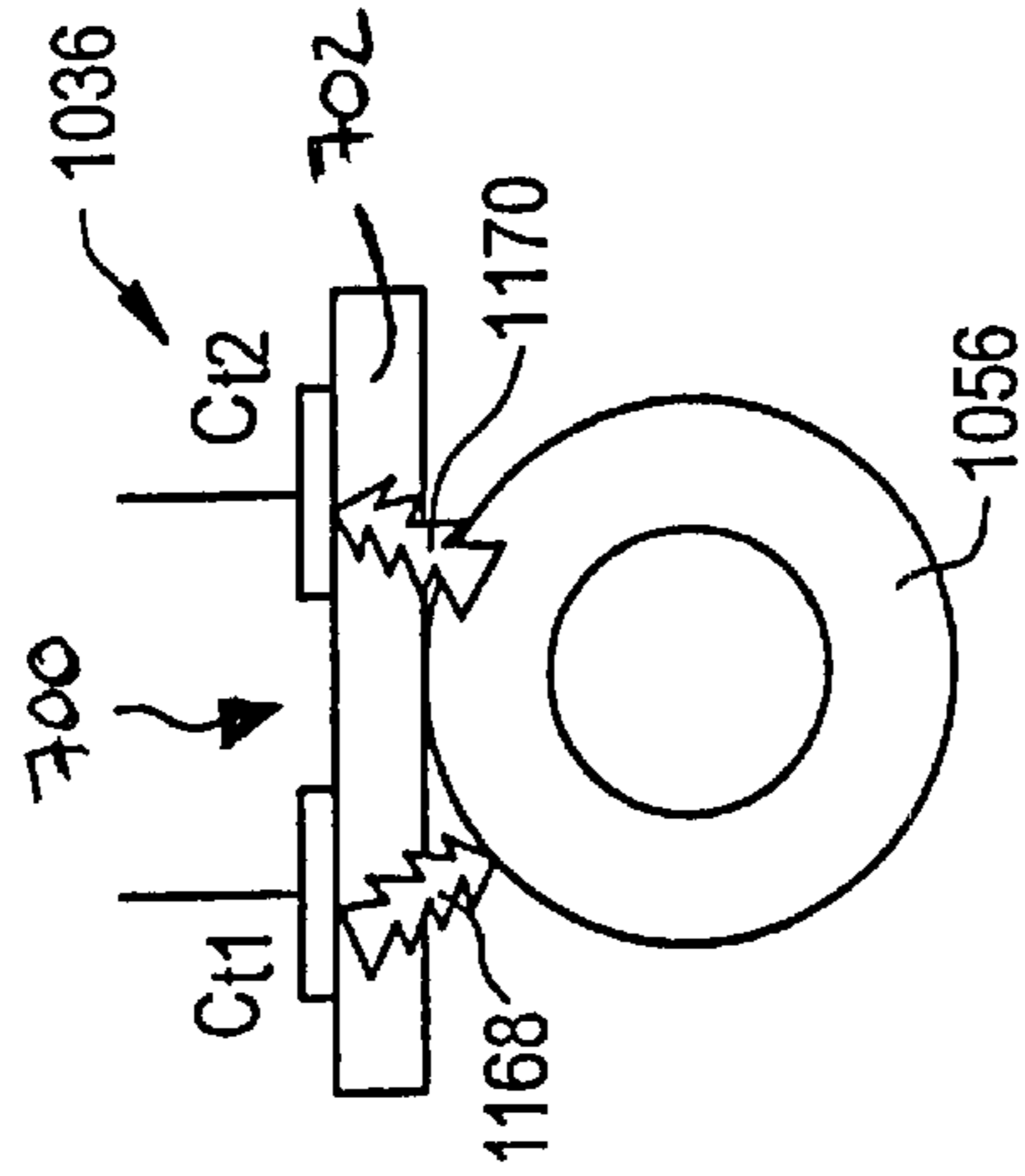


FIG. 107





**LOTTERY TICKET STRUCTURE****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a continuation-in-part of U.S. Ser. No. 08/794,120, filed Feb. 3, 1997, now U.S. Pat. No. 5,997,044 which was a continuation in part of Ser. No. 08/263,888, now U.S. Pat. No. 5,599,046, filed Jun. 22, 1994 and issued Feb. 4, 1997.

**FIELD OF THE INVENTION**

This invention relates to the filed of document structures and printing methods, and more particularly to document structures and methods of printing documents having machine readable security information and security features.

**BACKGROUND OF THE INVENTION**

It is often desirable to obtain information from documents in addition to the human readable information printed on the surface of the document. For instance, documents of many types are susceptible to tampering, alteration and counterfeiting. Lottery tickets for probability games are an example of a document which is particularly susceptible to tampering. A probability game lottery ticket normally has play areas, each containing play indicia covered by an opaque material, for example a latex material. To play the game, an individual scratches off the latex covering a specified number of the play areas to reveal the play indicia underneath. The player then determines if the combination of revealed play indicia is a winner such as the play indicia are all the same symbol or add up to a winning number.

Part of the popularity of such probability games is derived from the fact that each and every ticket is a potential winner. If a player has lost, that at least one winning combination is present. Consequently, this type of game is generally perceived by lottery players as being more legitimate than other types of instant lottery games.

The fact that every ticket is potentially a winner also invites players to tamper with the tickets. Because every ticket can win if the right play areas are selected, some players look for ways to determine the play indicia contained in every play area in order to identify the location of a winning combination. If the player can conceal the fact that he has seen the play indicia, the player subsequently can remove the latex covering from the play areas containing the winning combination and claim a prize.

One technique used to accomplish this result involves lifting the latex to look at the play indicia before gluing the latex back into place. Typically, probability game lottery tickets are validated by the visual observation of a human lottery agent. It can be difficult to visually detect this sort of tampering. Thus, probability game lottery tickets are particularly susceptible to fraudulent tampering and because no effective way of preventing or detecting such tampering has been developed, probability lottery games have not become commercially successful.

A second threat to the integrity of a document is the intentional alteration of its contents. For example, an individual may try to alter the information on a driver's license, contract, test answer form, invoice or inventory form. Such an alteration may involve the changing of a number in the document by removing the original number and inserting a new number. In the case of laminated documents, such as drivers licenses, the document can be delaminated and the driver's photograph can be replaced with the photograph of

another person and the license relaminated. Such alterations can be very difficult to detect, especially if there are no other copies of the document.

A third type of problem posed in the document security context involves counterfeiting. Rather than altering an existing document, the counterfeiter actually creates a document and attempts to pass it off as being genuine. Thus, paper currency, tickets, tags, and labels are often counterfeited and proffered as the real thing. The magnitude of this problem has substantially increased with the advent of the color photo copier.

For example, the owner of a trademark might sell t-shirts bearing that trademark to increase the value of the shirt. In an attempt to thwart pirates, the trademark owner might also attach a identifying tag to the t-shirts. This makes it easier to determine whether a given t-shirt is genuine. In order to disguise the fact that t-shirts are counterfeits, a counterfeiter will reproduce not only the t-shirt's design, but also the tag. While being forced to create a similar looking tag will increase his costs, if the value of the trademark is sufficiently high, the counterfeiter will continue to attach a counterfeited tag.

There have been a number of techniques developed to improve the security of printed documents including the addition of magnetic materials to the document which are magnetically encoded with information that can be used to verify its authenticity. However, magnetically encoded information can in many instances be easily detected, read and altered and thus is not always suitable for verifying the integrity of a document and as such is generally not suitable for lottery tickets and probability tickets in particular. Another disadvantage of magnetically encoding information on a document, is that alterations to the magnetically encoded information are not generally detectable. Other methods for verifying the integrity of lottery tickets have been used such as inks that change color when tampered with but none of these methods have been sufficiently secure to permit the commercial sale of probability tickets.

There have also been a number of techniques developed for using electrical circuits in documents to represent information. See for example U.S. Pat. Nos. 3,699,311, 5,471,040 and 5,484,292. However, these documents suffer from a number of disadvantages including being expensive to manufacture and the delectability of the circuits in the document.

Hence, it is desirable to provide an improved system for obtaining information from documents to discourage tampering, alteration and counterfeiting.

**SUMMARY OF THE INVENTION**

It is therefore an object of the invention to provide a document structure and method of printing same that will provide for increased security as well as permitting information to be automatically read from the ticket.

Another object of the invention is to provide a lottery ticket structure and method of printing same that will result in a lottery ticket having sufficient security to be used as a probability ticket.

A further object of the invention is to provide a game ticket which includes a substrate, play indicia printed over the substrate and a scratch-off coating covering the play indicia which includes at least one electronic circuit element printed in conductive ink on the ticket. The electronic circuits can be printed over the play indicia and beneath the scratch-off coating. To improve security, the ticket includes an opaque blocking layer having a conductivity less than the

circuit element. In this case, the game ticket can also include a seal coat applied over the play indicia and a release coat applied over the seal coat and below the electronic circuit elements to facilitate the removal of the electronic circuits when the scratch-off coating is removed or tampered with.

An additional object of the invention is to provide a game ticket that includes a substrate, an integrity electronic circuit or circuits printed on the substrate, a primer layer printed over the first electronic circuits, play indicia printed on the primer layer, seal and release coats printed over said play indicia and a scratch-off coating printed over the release coat. An printed indicia electronic circuit or circuits can be located between the seal and release coats over the play indicia. One or more opaque blocking layers can be printed between the substrate and the scratch-off coating. Also, in the case where a bar code is printed on the lottery ticket, the integrity electronic circuit can be located underneath the bar code and extend to one or more of the play indicia.

Another object of the invention is to provide a game ticket having a substrate, a number of play indicia and a circuit element printed over the paper substrate having two capacitive pick-up areas connected by a resistive element where the resistive element is located under the play indicia. The resistive element can be printed with two layers of conductive ink. Also, the resistive element can be configured as a serpentine track.

Yet another object of the invention is to provide a document having a paper substrate, a number of play indicia, a printed circuit element having two capacitive pick-up areas connected by a resistive element. The resistive element can function as a stigmatization element. A conductive calibration line can also be printed on the document.

Still another object of the invention is to provide a data card having a substrate, a number of data areas each covered by a release coat, circuit elements printed over the release coats on the data areas and a scratch-off coating applied to the circuit elements.

A further object of the invention is to provide a laminated document having an information document and a circuit element located between the laminates. The document can include one or more of the circuit elements located between the information document and the laminates.

These and other objects are accomplished by the present invention which is directed to a method for printing a document. In one embodiment of the invention, the method includes the steps of (1) selecting a marking medium that has a predetermined machine-readable characteristic, and (2) selecting a document substrate that is compatible with the predetermined machine-readable characteristic of the selected marking medium. An information symbol is secured to the selected document substrate. A security layer which includes the selected marking medium is also affixed to the document substrate so that the security layer is in at least partial register with the information symbol. The method can further include the step of affixing a blocking layer to the document substrate in at least partial register with the information symbol. The blocking layer can be affixed to the document substrate so that blocking layer is intermediate the information symbol and the security layer or so that the security layer is intermediate the information symbol and the blocking layer.

In a second embodiment of the invention, the method includes the steps of (1) selecting a first marking medium that has a first pre-determined machine-readable characteristic; (2) selecting a second marking medium that has a second pre-determined machine-readable characteristic; and

(3) selecting a document substrate which is compatible with both the first pre-determined machine-readable characteristic and the second pre-determined machine-readable characteristic. The document substrate is apportioned into at least a first portion and a second portion and a first information symbol is secured to the document substrate within the first portion. A first security layer that includes the first selected marking medium is also affixed to the first portion of the document substrate so that the first security layer is in at least partial register with the first information symbol. The method can also include the step of affixing a blocking layer to the document substrate in at least partial register with the first information symbol. The blocking layer can be affixed to the document substrate so that blocking layer is intermediate the first information symbol and the security layer or so that the security layer is intermediate the first information symbol and the blocking layer. The method can also include the step of affixing a second security layer that includes the second selected marking medium to the second portion of the document substrate so that the second security layer is in at least partial register with the second information symbol.

A third embodiment of the invention is directed to a method for forming a lottery ticket. The method includes the steps of (1) selecting a first marking medium that has a first pre-determined machine-readable characteristic; (2) selecting a second marking medium that has a second predetermined machine-readable characteristic; and (3) selecting a ticket substrate which is compatible with both the first pre-determined machine-readable characteristic and the second pre-determined machine-readable characteristic. The ticket substrate is apportioned into at least a first portion and a second portion. A play symbol is printed over the ticket substrate within the first portion and a bar code is printed over the ticket substrate within the second portion. A first security layer that includes the first marking medium is affixed to the first portion of the ticket substrate, in at least partial register with the play symbol. The first security layer, which is removable by a player from the ticket substrate, is affixed to the ticket substrate so that the play symbol is intermediate the ticket substrate and the first security layer. The method can also include the step of securing a second security layer which includes the second selected marking medium to the second portion of the ticket substrate, in at least partial register with the bar code.

Inks that can be printed with conventional printing methods, such as intaglio printing, screen printing, relief printing, planographic printing, letterpress printing, and flexographic printing, are especially useful as any of the selected marking media. The ink used is chosen for a particular machine-readable characteristic such as dry-state conductance, fluorescence, optical density, reflectance, and scattering. For example, an ink which has a known, measurable conductance in a dry-state can be used to print conductive layers on the document which serve as security layers.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plan drawing of a probability lottery ticket having an electrical signature according to the invention;

FIG. 2 is a plan drawing of the partial electrical circuit that provides the card in FIG. 1 its electrical signature;

FIG. 3 is a schematic representation of a gravure printing press used to print the ticket in FIG. 1;

FIG. 4 is a plan drawing of the first layer printed on the ticket in FIG. 1;

FIG. 5 is a plan drawing of the second layer printed on the ticket in FIG. 1;

FIG. 6 is a plan drawing of the third layer printed on the ticket in FIG. 1;

FIG. 7 is a plan drawing of customized graphics printed on the first portion of the ticket in FIG. 1;

FIG. 8 is a plan drawing showing the placement of the play indicia, validation number, inventory control number, and bar code which are printed on the ticket in FIG. 1;

FIG. 9 is a plan drawing of the back of the ticket in FIG. 1;

FIG. 10 is a plan drawing of the fourth layer printed on the ticket in FIG. 1;

FIG. 11 is a plan drawing of the fifth and sixth layers printed on the ticket in FIG. 1;

FIG. 12 is a plan drawing of the seventh layer printed on the lottery ticket on FIG. 1;

FIG. 13 is a plan drawing of the eighth layer printed on the lottery ticket in FIG. 1;

FIG. 14 is a perspective view of an electronic verification machine according to the invention;

FIG. 15 is a perspective view of an alternative embodiment of an electronic verification machine according to the invention;

FIG. 16 is a plan drawing of the user interface of the electronic verification machine in FIG. 14;

FIG. 17 is a block diagram of the major internal components of the electronic verification machine in FIG. 14;

FIG. 18 is a block diagram of the circuitry of the electronic verification machine in FIG. 14;

FIG. 19 is a plan drawing of the partial printed circuit used to determine the authenticity and integrity of the bar code of the ticket in FIG. 1;

FIG. 20 is a plan drawing of the partial printed circuit used to determine the authenticity and integrity of the play spot areas of the ticket in FIG. 1;

FIG. 21 is a plan drawing of another printed partial circuit which can be used to determine the authenticity and integrity of a probability lottery ticket;

FIG. 22 is a schematic circuit diagram of the completed circuit which is formed when the partial circuit in FIG. 20 is coupled to an electronic verification machine;

FIG. 23 is a plan drawing of a probability lottery ticket before the ticket is printed with yet another partial circuit which be used to determine the authenticity and integrity of the ticket;

FIG. 24 is a plan drawing of the release coat printed on the ticket in FIG. 23;

FIG. 25 is a plan drawing of the partial circuit used to determine the authenticity and integrity of the ticket in FIG. 23;

FIG. 26 is a plan drawing of the ticket in FIG. 23 in its final printed format;

FIG. 27 is a plan drawing of a second embodiment of the release coat printed on the ticket in FIG. 23;

FIG. 28 is a plan drawing of the circuit used to determine the authenticity and integrity of the ticket in FIG. 23;

FIG. 29 is a plan drawing of another circuit which can be used to determine the authenticity and integrity of a probability game ticket;

FIG. 30 is a plan drawing of another circuit which can be used to determine the authenticity and integrity of a probability game ticket;

FIG. 31 is a plan drawing of four printed resistors having different resistances;

FIG. 32 is a plan drawing of a partial printed circuit which includes a calibration line;

FIG. 33 is a partial plan drawing illustrating a ticket inductively coupled to an electronic verification machine;

FIG. 34 is a partial plan drawing of a conductor which can be printed on a ticket to provide an RF antenna;

FIG. 35 is a partial schematic circuit diagram of circuit which measures thermal variations to determine the authenticity and integrity of a ticket;

FIG. 36 is a plan drawing of a lottery ticket having sixteen play spot areas;

FIG. 37 is a plan drawing of the ticket in FIG. 36 having the play spot areas removed to reveal the underlying play indicia;

FIG. 38 is a block diagram of a second embodiment of an electronic verification machine;

FIG. 39 is a partial sectioned side view of the electronic verification machine of FIG. 38 illustrating a document transport mechanism;

FIG. 40 is a block diagram of a portion of the circuitry of the electronic verification machine of FIG. 38;

FIG. 41 is a schematic diagram of a position sensor array and buffer circuit that can be used with the circuit of FIG. 39;

FIG. 42 is a perspective view of an alternative position sensor array that can be used with the electronic verification machine of FIG. 38;

FIG. 43 is a plan view of a first lottery ticket suitable for use with the electronic verification machine of FIG. 38;

FIG. 44 is a game signature map representing the location of a scratch-off coating having conductive material on the lottery ticket of FIG. 43;

FIG. 45 is a data map representing the data out put of the electronic verification machine of FIG. 38 for the lottery ticket of FIG. 43;

FIG. 46 is an exploded perspective view of a pull-tab lottery ticket;

FIG. 47 is an illustrative top view of the pull-tab lottery ticket of FIG. 46 in conjunction with a signature map;

FIG. 48 is an illustrative top view of the pull-tab lottery ticket of FIG. 46 positioned below an electronic verification machine sensor array;

FIG. 49 is a plan drawing of a second embodiment of a probability ticket according to the invention;

FIG. 50 is a plan drawing of the circuit elements that form parts of the ticket shown in FIG. 49;

FIG. 51 is a schematic representation of a gravure printing press used to print the ticket in FIG. 49;

FIG. 52 is a plan drawing of a first blocking layer that is part of the ticket in FIG. 49;

FIG. 53 is a plan drawing of an alternative embodiment of the first blocking layer shown in FIG. 53;

FIG. 54 is a plan drawing of a second alternative embodiment of the first blocking layer shown in FIG. 53;

FIG. 55 is a plan drawing of one of the circuit elements in FIG. 49 as printed on the first blocking layer in FIG. 52;

FIG. 56 is a plan drawing of one of the circuit elements in FIG. 49 as printed on the first blocking layer in FIG. 53;

FIG. 57 is a plan drawing of one of the circuit elements in FIG. 49 as printed on the first blocking layer in FIG. 54;

FIG. 58 is a plan drawing of a masking layer that is apart of the ticket shown in FIG. 49;

FIG. 59 is a plan drawing of a primer layer that is apart of the ticket shown in FIG. 49;

FIG. 60 is a plan drawing of the display portion graphics that are part of the ticket shown in FIG. 49;

FIG. 61 is a plan drawing of play indicia which are part of the ticket shown in FIG. 49;

FIG. 62 is a plan drawing of the back of the ticket shown in FIG. 49;

FIG. 63 is a plan drawing of a seal coat which is part of the ticket shown in FIG. 49;

FIG. 64 is a plan drawing of a release coat which is part of the ticket shown in FIG. 49;

FIG. 65 is a plan drawing of an upper blocking layer that is part of the ticket shown in FIG. 49;

FIG. 66 is a plan drawing of an alternative embodiment of the upper blocking layer in FIG. 65;

FIG. 67 is a plan drawing a second alternative embodiment of the upper blocking layer in FIG. 65;

FIG. 68 is a plan drawing of some of the circuit elements shown in FIG. 50 as printed on the blocking layer shown in FIG. 65;

FIG. 69 is a plan drawing of some of the circuit elements shown in FIG. 50 as printed on the blocking layer shown in FIG. 66;

FIG. 70 is a plan drawing of some of the circuit elements shown in FIG. 50 as printed on the blocking layer shown in FIG. 67;

FIG. 71 is a plan drawing is a plan drawing of a scratch-off layer that is part of the ticket shown in FIG. 49;

FIG. 72 is a plan drawing of a combined seal-release coat that can be used on the ticket instead of the seal coat and the release coat that are shown in FIGS. 63 and 64, respectively;

FIG. 73 is an enlarged plan drawing of one of the circuit elements shown in FIG. 50 and illustrates a first printing defect;

FIG. 74 is a plan drawing of the circuit element in FIG. 72 and illustrates a second printing defect;

FIG. 75 is an enlarged plan drawing of one of the circuit elements in FIG. 50 and shows the configuration of the circuit element relative to a play indicia and a release coat portion or a seal-release coat portio;

FIG. 76 is a plan drawing of an alternative embodiment of the circuit element shown in FIG. 75;

FIG. 77 is a plan drawing of a marker card according to the invention;

FIG. 78 is a plan drawing of the circuit elements which are part of the marker card shown in FIG. 77;

FIG. 79 is a plan drawing is a plan drawing of the play indicia which are part of the marker card in FIG. 77;

FIG. 80 is a plan drawing of a seal coat which is part of the marker card in FIG. 77;

FIG. 81 is a plan drawing of a release coat that is part of the marker card in FIG. 77;

FIG. 82 is a plan drawing of an alternative embodiment of the release coat shown in FIG. 81;

FIG. 83 is a plan drawing seal-release coat that can be used instead of the seal coat and the release coat that are shown in FIGS. 80 and 81, respectively;

FIG. 84 is a plan drawing of an alternative embodiment of the seal-release coat in FIG. 83;

FIG. 85 is a plan drawing of the circuit elements in FIG. 78 as printed on the release coat shown in FIG. 81;

FIG. 86 is a plan drawing of the circuit elements in FIG. 78 as printed on the release coat shown in FIG. 82;

FIG. 87 is a plan drawing of the circuit elements in FIG. 78 as printed on the seal-release coat shown in FIG. 83;

FIG. 88 is a plan drawing of the circuit elements in FIG. 78 as printed on the seal-release coat shown in FIG. 84;

FIG. 89 is a plan drawing of a scratch-off layer that is part of the ticket shown in FIG. 77;

FIG. 90 is a plan drawing of a data card according to the invention;

FIG. 91 is a plan drawing of an alternative embodiment of the data card in FIG. 91;

FIG. 92 is a plan drawing a laminated document according to the invention;

FIG. 93 is a plan drawing of a lower laminate and a lower circuit element that is part of the laminated document in FIG. 92;

FIG. 94 is a plan drawing of an upper laminate and an upper circuit element that is part of the laminated document in FIG. 92;

FIG. 95 is a plan drawing of an information document that is part of the laminated document shown in FIG. 92;

FIG. 96 is a perspective view of a third electronic verification machine according to the invention;

FIG. 97 is a side perspective view of the electronic verification machine in FIG. 96 with the cover removed;

FIG. 98 is a partially cut-away exploded side perspective view of the electronic verification machine in FIG. 96;

FIG. 99 is a block diagram of the relationship among the major components of the electronic verification machine in FIG. 96;

FIG. 100 is a top plan view of a sensor head which forms a part of the electronic verification machine in FIG. 96;

FIG. 101 is a simplified partial circuit diagram of the capacitive coupling between the sensor head in FIG. 100 and a document being tested;

FIG. 102A is a plan view of a first printed layer pattern that can be used with the electronic verification machine in FIG. 96;

FIG. 102B is a conceptual representation of two capacitors which are formed when the sensor array of the electronic verification machine in FIG. 96 is capacitively coupled to a document which contains the first printed layer pattern shown in FIG. 102A;

FIG. 103A is a plan view of a second printed layer pattern that can be used with the electronic verification machine in FIG. 96;

FIG. 103B is a conceptual representation of two capacitors which are formed when the sensor array of the electronic verification machine in FIG. 96 is capacitively coupled to a document which contains the second printed layer pattern shown in FIG. 103A;

FIG. 104A is a plan view of a third printed layer pattern that can be used with the electronic verification machine in FIG. 96;

FIG. 104B is a conceptual representation of two capacitors which are formed when the sensor array of the electronic verification machine in FIG. 96 is capacitively coupled to a document which contains the third printed layer pattern shown in FIG. 104A;

FIG. 105 is a example of a printed circuit element that can be electronically altered by the electronic verification machine in FIG. 96, to stigmatize a document being tested;

FIG. 106 is a functional block diagram of a stigmatization circuit that can be used to stigmatize a document having the printed circuit element of the type shown FIG. 105; and

FIG. 107 is a conceptual diagram which illustrates the use of the electronic verification machine in FIG. 96 to measure the thickness of a document being tested.

## DETAILED DESCRIPTION OF THE INVENTION

### I. General Overview

The present invention is directed to a method and to an interrelated group of devices for determining the authenticity and integrity of a document and includes printing a portion of an electrical circuit on the document or applying a material having electrical conductive properties on the document. "Document", as that term is used herein, is not limited to conventional printed papers but includes any type of flexible substrate as well as rigid substrates such as printed circuit boards. A document is authentic if it is not the product of counterfeiting. The integrity of a document relates to its current physical state as compared to its initial physical state and is affected by unauthorized modifications or attempted modifications of the document by, for example, subjecting the document to chemicals, heat, light, or pressure. The electrical characteristics of the printed circuit or the location of the conductive material provide the basis for determining both the authenticity and the integrity of the document. These characteristics can also be used to obtain data from the document.

A first method is to choose a predetermined, measurable electrical property, for example, a known resistance or capacitance, that will serve as the electrical signature of the document. Next, at least a portion of an electrical circuit is printed on the document using conductive or semi-conductive inks. The electrical circuit is designed so that when the circuit is completed, the circuit will generate an electrical signature that is substantially equal to a chosen predetermined electrical signature. Last, the circuit on the document is coupled to an electronic verification machine for determining the authenticity and integrity of the document by comparing the signal characteristics of the circuit on the document to the predetermined signature.

The electronic verification machine provides at least three functions. First, the electronic verification machine completes the circuit and provides a power source for exciting the circuit. Second, the electronic verification machine measures the resulting electrical signature of the document. And third, the electronic verification machine determines whether the measured electrical signature is substantially the same as the predetermined electrical signature. There are a number of ways in which the electronic verification machine can determine the authenticity and integrity of the document. The electronic verification machine can directly determine the authenticity and integrity of the document by using data directly available to the electronic verification machine. Alternatively, the electronic verification machine can indirectly determine the authenticity and integrity of a document by communicating the measured electrical signature to a remote computer which contains data related to the predetermined electrical signature for the document.

Determining the authenticity and integrity of the document is, in its simplest form, a logical progression. Generally, if an electrical signature can not be measured, the document is not authentic, is not in its original integral state, or both. On the other hand, if an electrical signature can be measured and the measured electrical signature is substantially the same as the predetermined electrical signature, the document can be assumed to be authentic and in its original

integral state. If an electrical signature can be measured but is substantially different than the predetermined electrical signature, at the very least the document is not in its original integral state. This method will be explained in terms of a representative document which in this case is a probability game lottery ticket.

A second method is similar to the first method but involves the determination of the location of conductive materials on the document. This method will be explained in conjunction with the second embodiment of the electronic verification machine.

### II. Probability Game Lottery Ticket Configuration

The preferred embodiment of the invention is an electronic verification machine that can be used to determine the integrity and authenticity of a document, such as a probability game lottery ticket. Consequently, a brief overview of probability game lottery tickets is helpful. A probability game lottery ticket typically includes a group of play areas or play spots, each containing play indicia covered by an opaque material, usually a latex material. A player can win a prize if he removes the latex from a predetermined combination or combinations of play spots which define one or more winning redemption values. Generally the player is instructed to rub off only a specified number of play spots. Thus, a game may require a player to rub off three play spots. In this case, if the player rubs off more than three play spots, the ticket is void and player automatically loses. If the play indicia under the removed play spots match one of the predetermined combination(s), the player is eligible to redeem the ticket for a prize. On the other hand if the removed play spots do not match one of the predetermined combination(s), the redemption value of the ticket will be zero.

FIG. 1 illustrates the final printed format of a probability game ticket 50 according to one embodiment of the invention. The ticket 50 includes a card substrate 52 which is generally divided into two portions. A first portion 54, the display portion, contains various types of printed information such as the name 56 of the probability game, information 58 related to the rules for playing the ticket, and customized art work 60. A second portion, the playing field portion 62, includes overprint areas 66, 68 and 76. The square overprint areas 66 define a group of play spot areas 72A-H of the ticket 50. As shown in FIG. 1, the overprint area of one play spot area 72A has been rubbed off the reveal the underlying play indicia 74. The play indicia 74 can take any on a variety of forms including, as shown here, a dollar value. The play indicia 74 can also be formed from letters or words alone, numbers alone, or symbols alone, or any combination of letters, numbers, or symbols. Although not illustrated, it is to be understood that play indicia similar to play indicia 74 underlie each of the play spot areas 72B-H.

The overprint area 76 defines the void-if-removed area of the ticket 50. A validation number 78, shown in FIG. 8, underlies the void-if-removed area defined by the overprint area 76. The validation number 78 contains various types of security information including a portion that is usually algorithmically related to the pack number and ticket number for a particular ticket, such as the ticket 50. The pack number identifies the pack from which the ticket 50 originates. The ticket number relates to the position of the ticket 50 within the pack. In addition as will be explained below, the validation number 78 can also include information related to the electrical signature(s) of the ticket 50. The validation number 78 is useful for determining the authen-

ticity and integrity of the ticket **50**, as explained in greater detail below, in Section V.

A bar code **80** is also printed within the playing field portion **62** of the ticket **50**. The bar code **80** can include information related to the validation number, the pack and ticket numbers for the ticket **50** and to the redemption values of various combinations of the play indicia **74** in each of the play spot areas **72A–H**. The bar code **80** can also be used to store information about the value of the play indicia **74** on the ticket **50**, as is explained in greater detail below, in Section V.

FIG. 2. illustrates a partial electrical circuit **81** which is interposed between the overprint areas **64–68** and the play indicia **74** of the ticket **50** shown in FIG. 1. In the preferred embodiment, the circuit **81** includes eight resistor tracks **82–96** which are divided into two columns of four resistor tracks each. Each resistor track **82–96** underlies the overprint areas **68** shown in FIG. 1 which define each of the play spot areas **72A–H** in FIG. 1. In addition, each resistor track **82–96** overlies a play indicia such as **74**. Eight conductive or capacitive pick-up areas **98A–H** are located around the periphery of the resistor tracks **82–96** and a central conductive track **100** is located between the two columns of resistor tracks **82–96**. The central conductive track **100** is connected to a conductive I-track shown at **102** which includes a terminal conductive bar **104** and a second conductive bar **106** parallel to and spaced apart from the terminal conductive bar **104**. A resistive track **107** connects the terminal conductive bar **104** to the second conductive bar **106**. In the final printed format, such as that shown in FIG. 1, the terminal conductive bar **104** underlies the bar code **80**.

Each resistor track **82–96** is electrically connected to the central conductive track **100** and to one of the conductive areas **98A–H**, for example, resistor track **82** is electrically connected to central conductive track **100** and to conductive area **98A**. The conductive areas **98A–H** and the central conductive track **100** are used to capacitively couple the ticket **50** to an electronic verification machine **108**, such as that illustrated in FIG. 14. In the preferred embodiment, each conductive area **98A–H** acts as a capacitor plate, the other capacitor plate being provided by the electronic verification machine **108**. In addition, the central conductive track **100** also acts as a capacitor plate, the second capacitor plate being provided by the electronic verification machine **108**. The capacitive coupling of the conductive areas **98A–H** and the central conductive track **100** to the electronic verification machine **108** completes the printed circuit **81** and permits the electronic verification machine **108** to excite the circuit and to measure the electrical signature or signatures of ticket **50**. Since the capacitive coupling of the conductive areas **98A–H** and the central conductive track **100** to the electronic verification machine **108** permits the electronic verification machine **108** to measure the electrical signature(s) of ticket **50**, areas **98A–H** and track **100** are also known as capacitive pick-up areas because through these areas the electronic verification machine **108** “picks-up” the electrical signature of ticket **50**.

Because each of the resistor tracks **82–96** is electrically connected to both the central conductive bar **100** and to one of the conductive areas **98A–H**, each of the resistor tracks **82–96** forms a complete circuit when the ticket **50** is coupled to the electronic verification device **108**. Thus each of the resistor tracks **82–96** has its own electrical signature equal to the printed resistance of the resistor track. As shown in FIG. 2, each of the four resistor tracks in the two columns has the same resistance. Since each of the resistor tracks **82–96** is electrically connected to its associated conductive area

**98A–H**, the integrity of the eight circuits containing the eight resistor tracks **82–96** can be determined by reference to the specific conductive area **98A–H** used to measure the electrical signature. Alternatively, each resistive track may have a unique resistance. For example, the resistor track **82** can have a resistance of 100 K $\Omega$ , the resistor track **84** can have a resistance of 300 K $\Omega$ , the resistor track **86** can have a resistance of 500 K $\Omega$ , and the resistor track **88** can have a resistance of 2700 K $\Omega$ . Similarly, the resistor tracks **90–96** can have resistances of 100 K $\Omega$ , 300 K $\Omega$ , 500 K $\Omega$ , and 700 K $\Omega$  respectively. As is explained in greater detail in Sections III and IV.C.1., the magnitude of the resistance for a specific resistor track is a function of the type of ink used to print the resistor track, the length of the resistor track and the cross-sectional area, including the thickness, of the resistor track. Differences in the four resistances **82–88** or **90–96** in a given column of resistor tracks facilitate the determination of the authenticity and the integrity of the ticket **50** and more particularly can be used to determine which of the overprint areas **68** have been rubbed off.

Circuit **81**, as shown in FIG. 2, is actually a composite of several layers used to print ticket **50**. The following section describes in detail the sequence and relationship of the various layers used to print ticket **50**.

### III. Printing The Electrical Signature

In the preferred embodiment, the circuit **81** is printed onto the ticket **50** preferable via a gravure printing process. The gravure printing process allows for the widest range of ink and coating formulations. The gravure printing process, however, is not the only printing process that can be used to print the circuits. Gravure is only one type of intaglio printing process. Other types of intaglio printing processes can be used as well. In addition, the circuit **81** can be printed via screen printing, relief printing, planographic printing, letterpress and flexographic printing. In the preferred embodiment, the ticket **50** is printed on a paper substrate. Paper substrates are preferred because they offer good insulation and absorbency. Alternatively, the ticket **50** could be printed on a plastic or a metal, such as an aluminum foil, substrate. If a foil substrate is used, portions of the foil can serve as the main conductor for the ticket **50**, while other portions of the ticket **50** are covered with an insulating layer.

FIG. 3 is a schematic diagram representing a gravure printing press **112** suitable for printing ticket **50**. The press **112** has fifteen gravure printing stations **114–142** and one ink jet station **144**. As is explained in more detail below, each of the press stations **114–142** prints one layer on the ticket **50** while the ink jet printer **144** prints the play indicia **74** and the bar code **80**.

Station **114** prints a first layer or surface **146** which is shown in FIG. 4. The first layer **146** is printed with a conductive-carbon based ink and forms a part of the circuit **81** shown in FIG. 2. The first layer **146** includes two portions the first of which is an I-track **148**. The I-track **148** includes the terminal conductive bar **104** and the resistive track **107** which form part of the I-track **102** illustrated in FIG. 2. A second conductive bar **150** of the I-track **148** underlies the second conductive bar **106** of the I-track **102** of FIG. 2. The second portion of the first layer **146** consists of a pair of rows of blocking cells **152**. Each of the blocking cells **152** is positioned to underlie one of the play indicia **74** which are subsequently printed on the ticket **50**.

The ink used to print the layer **146** should have a sheet resistivity below 2,700  $\Omega/\square$  preferably in the range of 1,000  $\Omega/\square$  to 1,300  $\Omega/\square$ . In the ticket **50** shown in FIGS. 1–13,

the ink used to print the lower conductive layer **146** would most desirably have a sheet resistivity of 1,200  $\Omega/\square$ . "Sheet resistivity" ( $\rho_s$ ), as that term is used herein, is the bulk resistivity of the ink ( $\rho$ ) divided by the thickness of the film of ink ( $t$ ) printed on the ticket **50**.

$$\rho_s = \rho/t.$$

Sheet resistivity ( $\rho_s$ ) will typically be expressed in terms of ohms/square ( $\Omega/\square$ )

In practice, the sheet resistivity of an ink is determined by printing and measuring the resistance of a unit length and width.

The resistance ( $R$ ) of a specific resistor in turn is a function of the bulk resistivity of the material and the dimensions of the resistor:

$$R = \rho(l/tw)$$

where  $\rho$  is the bulk resistivity of the material used to make the resistor,  $l$  is the length of the resistor,  $t$  is the thickness of the resistor and  $w$  is the width of the resistor. Substituting the previous equation for sheet resistivity into the equation for resistance yields the following:

$$R = \rho_s(l/w)$$

Thus, the resistance of a resistor printed with a conducting or semi-conducting ink is a function of the sheet resistivity of the ink, the length of the printed resistor, and the width of the printed resistor. For example, the resistance of a printed resistor with an ink having  $\rho_s = 100 \Omega/\square$  which is 0.120 inches (0.3048 cm) long and 0.040 inches (0.1016 cm) wide would be:

$$R = \rho_s(l/w) = 100 \Omega/\square(0.120/0.040) = 300 \Omega.$$

The ink used to print the first layer **146** should also have very good adhesive properties so that the layer **146** adheres well to the ticket **50** and should have good abrasion resistance properties so that the layer **146** is not easily rubbed off the ticket **50**. A preferred formulation for the ink used to print the first layer **146** is given in Table 1.

TABLE 1

| Preferred Ink Formulation For Layer 1                        |          |
|--|----------|
| material   | wt %     |
| Acrylic Resin  | 12-18%   |
| Pentaerythritol ester of modified rosin                      | 2-6%     |
| Conductive carbon  | 14-20%   |
| Polyamine amide/acidic ester dispersant                      | 0.3-1.0% |
| 2-ethylhexyl diphenyl phosphate plasticizer                  | 2-5%     |
| Anhydrous ethyl alcohol                                      | 20-30%   |
| Normal Propyl acetate  | 23-33%   |
| 50/50 mixed solvent, normal propyl acetate and ethyl alcohol | 5%       |
| 950 varnish  | 5%       |

The 950 varnish comprises 36.24% normal propyl acetate, 24.92% DM55 acrylic, 12.92% pentalyn 830, 17.92% nitro varnish, and 3% santicizer 141. The preferred formulation provides a film former, solvent based ink. Film formers are polymers capable of being plasticized to form a continuous and totally flexible ink. In the preferred formulation, the solvent evaporates from the printed surface during drying

leaving a continuous, conductive dry ink film. Preferably, the conductive carbon will be about 2-20  $\mu$  in size in this formulation.

The first layer **146** serves at least two purposes. First, the solid black nature of the blocking cells **152** of the first layer **146** serves to prevent unauthorized detection of the play indicia **74**, for example, by shining a bright light through the ticket **50**. Second, the I-track **148** can be used to protect the bar code **80** against unauthorized modifications, by providing an electrical signature for the bar code **80** which can be measured by the electronic verification machine **108**. It should be noted that in some cases, especially where the ticket **50** does not include the blocking cells **152**, it may be desirable to print an opaque blocking layer between the substrate **52** and the play indicia **74**.

Station **116** prints the second layer **156** which is shown in FIG. 5. The second layer **156** has two portions: an upper portion **156a** and a lower portion **156b**. The upper portion **156a** overlies all of the blocking cells **152** of the first layer **146** shown in FIG. 4. The lower portion **156b** overlies the terminal conductive bar **104** and the resistive track **107** of the I-track **148** of the first layer **146**. The gap between the upper portion **156a** and the lower portion **156b** exposes the second conductive bar **150** of the I-track **148** of the first layer **146**. The second layer **156** acts as a blocking layer to prevent the first layer **146** from obscuring observation of the play indicia **74** when the ticket **50** is played. A suitable formulation for the second blocking layer **156** is disclosed in U.S. patent application Ser. No. 08/004,157 the entire disclosure of which is hereby incorporated by reference.

A third layer **158** is then printed by the printing station **118**. The placement of the third layer **158** is essentially coincident with the second layer **156**, as shown in FIG. 6. The third layer **158** also includes a upper portion **158a** and a lower portion **158b** separated by a gap which exposes the second conductive bar **150** of the I-track **148**. The third layer **158** is a primer layer which provides a suitable surface for printing the play indicia **74**. A suitable formulation for the third primer layer is disclosed in Walton, U.S. Pat. No. 4,726,608.

Printing stations **120-126** provide the features printed on the display portion **54** of the ticket **50**, as shown in FIG. 7. These printed features include the name **56** of the probability lottery game, information **58** related to the rules for playing the game, and customized art work **60**. Because 4 different printing stations **120-126** are used to print these features, as many as four different colors of ink can be used to print process colors.

The ink jet printer **144** prints the play indicia **74** on a portion of the third layer **158**, as shown in FIG. 8. In the preferred embodiment, there are two columns of play indicia **74**, each of which contains four separate play indicia **74**. The two rows of play indicia **74** are positioned so that each separate play indicia **74** overlies one of the blocking cells **152** of the first layer **146** shown in FIG. 4. The ink jet printer **144** also prints the inventory control number **70**, the validation number **78**, and the bar code **80** on the ticket **50**. In the preferred embodiment, the inventory control number **70**, the play indicia **74**, the validation number **78**, and the bar code **80** are printed with a water-based dye.

Printing station **128** prints the back **157** of the ticket **50** as shown in FIG. 9. The back **157** may include additional information **159** related to the rules for playing the ticket **50**.

The print station **130** prints a fourth layer **160** on the ticket **50**. The fourth layer **160** is indicated by the shaded portions in FIG. 10. The fourth layer covers the upper and lower portions **158a**, **158b** of the third layer **158** shown in FIG. 7,

and also covers the play indicia **74**, the inventory control number **70**, the validation number **78**, and the bar code **80**. In the same manner as the second and third layers **156** and **158**, the fourth layer does not cover the second conductive bar **150** of the I-track **148**. The fourth layer **160** is a seal coat which protects the inventory control number **70**, play indicia **74**, the validation number **78**, and the bar code **80** from abrasion and from liquids in which the play indicia **74**, the validation number **78**, and the bar code **80** are soluble. Suitable materials for this purpose include various polymer materials such as acrylics, polyester urethane, epoxy acrylate, and vinyl polymer. A suitable formulation for the third primer layer **158** of FIG. 6 is disclosed in Walton, U.S. Pat. No. 4,726,608.

The print stations **132** and **134** print a fifth and a sixth layer **162** on the ticket **50**. As shown in FIG. 11, the fifth and sixth layers **162** are printed as discrete sections which overlie the play indicia **74** and the validation number **78**. The fifth and sixth layers **162** are indicated by the shaded areas overlying the play indicia **74** and the validation number **78**. The fifth and sixth layers **162** are both substantially transparent release coats which allow the play indicia **74** to be viewed by the player and at the same time permit an easy removal of subsequent layers by, for example, rubbing the ticket **50** with a fingernail. The same release coat formula on may be used to print both the fifth and sixth layers **162**. A suitable formulation for the third layer is disclosed in Walton, U.S. Pat. No. 4,726,608. Also, in some cases it may be desirable to use an ultraviolet curable seal-release coat in place of the release coats **162**. Such seal-release coats are well known in the art.

The print station **136** prints a seventh layer **164** which comprises the remainder of the electrical circuit **81** shown in FIG. 2 which is printed on the ticket **50**. As illustrated in FIG. 12, the seventh layer **164** is a patterned layer which includes the resistor tracks **82-96** and the conductive areas **98A-H**. The seventh layer **164** also includes the conductive bar **106** of the I-track **102** shown in FIG. 2. As explained earlier, the resistor tracks **82-96** are connected to the conductive areas **98A-H**. The resistor tracks **82-96**, as printed thus have electrical continuity with the conductive areas **98A-H** and conductive track **100**.

The relationship between the first layer **146** and the seventh layer **164** is better understood with reference to FIGS. 19 and 20 which are respectively plan drawings of the first layer **146** and of the seventh layer **164** alone. As noted earlier, the first layer **146**, shown by itself in FIG. 19, consists of the blocking cells **152** and the I-track **148**. The I-track **148** includes the terminal conductive bar **104** and the resistive bar **107**. The seventh layer **164**, shown by itself in FIG. 20, consists of the resistive tracks **82-96**, the conductive areas **98A-H**, the central conductive track **100** and the conductive bar **106**. The seventh layer **164** is positioned on the ticket **50** so that the conductive bar **106** of the seventh layer overlies the conductive bar **150** of the first layer **146** to form the partial circuit **81** as illustrated in FIG. 2. The overlying relationship of conductive bars **106** and **150** ensures electrical continuity between the first layer **146** and the seventh layer **164**.

It is desirable that the ink used to print the seventh layer **164** have a sheet resistivity at least in the range of 300  $\Omega/\square$  to 600  $\Omega/\square$  and preferably, the sheet resistivity should be below 300  $\Omega/\square$ . Several parameters can be varied to reduce the sheet resistivity of an ink. For example, the shape and size of the conductive particles affects the sheet resistivity of the ink. In addition, metal pigments tend to reduce the sheet resistivity as does a high pigment to binder ratio. However,

both metal pigment and a high pigment to binder ratio tend to reduce the graphic adhesiveness of the ink. Unlike the ink used to print the first layer **146**, the ink used to print the seventh layer **164** need not have exceptional adhesive properties because the seventh layer **164** or portions thereof are designed to be removed to reveal the play indicia **74** when the ticket **50** is played. Consequently, the ink used to print the seventh layer **164** on the ticket **50**, or circuits on other types of documents where the adhesive qualities of the ink are not a major consideration, can include metal particles and can have a relatively high pigment to binder ratio. The use of metal particles in place of or in addition to carbon particles can substantially increase the conductivity of the ink.

A preferred ink formulation for the seventh layer **164** is given in Table 2.

TABLE 2

| Preferred Conductive Ink Formulation For Layer 7 |            |
|--|------------|
| material   | wt %       |
| Acrylic resin                                    | 10-15%     |
| Pentaerythritol ester of modified rosin          | 1-5%       |
| conductive carbon                                | 5-15%      |
| silver plated copper particles (5-10 $\mu$ )     | 10-25%     |
| polyamine amide/acid ester dispersant            | 0.25-0.75% |
| anhydrous ethyl alcohol                          | 25-35%     |
| normal propyl acetate                            | 28-38%     |

Although the preferred metal particles are silver plated copper particles, other conductive metal particles such as aluminum, brass, nickel, iron and iron oxide particles can be used as well. However, it should be noted that nickel may not be suitable for use in certain types of documents since it can be toxic if ingested. Also, in addition to silver, the metal particles can be plated with gold or tin.

An eighth layer **168**, preferably a scratch-off latex material, is applied at printing station **138**. As shown in FIG. 13, the eighth layer **168** covers most of the playing field portion **62** of the ticket **50**. The eighth layer **168** does not cover the inventory control number **70** or the bar code **80**. The eighth layer **168** does, however, overlie the conductive bar **102** of the seventh layer **164**. The final printing stations **138**, **140**, and **142** apply overprint graphics such as overprint areas **66**, **68**, and **76** illustrated in FIG. 1. The square overprint areas **68** serve to visually identify the individual play spot areas **72A-H** and the overprint area **76**, which overlies the validation number **78**, is printed with the instruction "void if removed."

#### IV. Measuring the Printed Electrical Signature

##### A. An Electronic Verification Machine

As stated earlier, the circuit **81** on the ticket **50** is completed when the ticket **50** is capacitively coupled to the electronic validation or verification machine **108** which then can measure the electrical signature of the circuit elements such as resistors **82-96** on the ticket **50**. FIG. 14 is a stylized perspective view of an exterior of the electronic verification machine **108**. Although the exact configuration of the exterior of the electronic verification machine **108** can vary, the exterior of the electronic verification machine **108** has three features: a results indicator **174**, a ticket interface **176**, and a user interface **178**. As shown in FIG. 14, the results indicator **174** of the electronic verification machine **108** is a



display panel **180**. The display panel **180** can display the results of a ticket validation operation and can also display the results of verification testing, including tests of the authenticity and integrity of the ticket **50**. The display panel **180** can also display instructions, such as "Insert Ticket", concerning the use of the electronic verification machine **108**. In place of or in combination with the display panel **180**, the electronic verification machine **108** can communicate with a printer **181** shown in FIG. **17** which can display the results of the ticket validation operation and verification testing as well. The user interface **178** can be a keyboard which the player or an agent can use to manually enter data from the ticket into the electronic verification machine.

A ticket interface **176** of the electronic verification machine **108** includes a ticket slot **182** into which the ticket **50** can be inserted. When the ticket **50** is properly inserted into the ticket slot **182**, the conductive areas **98A-H**, **100**, and **106** are aligned with an array of capacitor plates **226A-H**, **228** and **230**, as shown in FIG. **18**, located within the electronic verification machine **108**, to complete the partial circuit **81** printed on the ticket **50**. In addition, the bar code **80** is aligned with a bar code reader **210** (not shown) located within the electronic verification machine **108**.

FIG. **15** is a stylized plan drawing of an alternative embodiment of an electronic verification machine **183** having a different type of ticket interface **177**. In this embodiment the electronic verification machine **183** has a hinged lid **184** which can be raised to expose the ticket interface **177** which includes a ticket recess **186**. Within the ticket recess **186** is a sensor area **188** containing an array of capacitor plates (not shown) which align with the capacitor areas **98A-H**, **100**, and **106** on the ticket **50**. The ticket recess **186** also includes a bar code reader area **190**. The ticket **50** is placed within the ticket recess **186** such that the bar code **80** can be read through reader area **190** by a bar code reader **210** located within the electronic verification machine **183** as illustrated in FIG. **17**. The electronic verification machine **183** can also have a second sensor area **192** also containing capacitor plates (not shown) which align with the conductive areas **98A-H**, **100**, and **106** on ticket **50**.

FIG. **16** is a plan view of the preferred embodiment of the user interface keyboard **178**. The user interface **178** includes a numeric key pad **196** and a set of operation keys **198-204**. The operation key **200** is used to input the validation number **78** of the ticket **50** into the electronic verification machine **108** and the operation key **198** is used to manually input the bar code **80** of the ticket **50** into the electronic verification machine **108**. Keying in of the bar code **80** may be necessary if the bar code reader **210** is not able to read the bar code because, for example, the bar code **80** is damaged or perhaps has been tampered with.

FIG. **17** is a sectioned side view which includes a block diagram of the major internal components of the electronic verification machine **108**. The electronic verification machine includes the bar code reader **210**, and a ticket sensor **212**. The ticket sensor **212** senses when the ticket **50** has been properly inserted so that the bar code **80** can be read by the bar code reader **210**. When the ticket is properly inserted the conductive areas **98A-H**, **100**, and **106** of the ticket **50** are aligned with a pair of sensor plates, indicated at **214** and **216**, which include an array of copper capacitor plates **226A-H**, **228** and **230**, shown in FIG. **18**, positioned in a configuration which mirrors that of the conductive or capacitor areas **98A-H**, **100**, and **106** of the ticket **50**. The sensor plates **214**, **216** are part of a sensor head **218** which contains a set of excitation and detection circuitry for the electronic verification machine **108**. The electronic verifi-

cation machine **108** also includes a processor board **220**, including a microprocessor and memory, and a communications interface **222**.

The excitation and detection circuitry of the sensor head **218** includes a microcontroller **224** with associated memory as shown in FIG. **18**. The microcontroller **224** provides the necessary logic to control the electronic verification machine **108** and performs various tasks including controlling the communications interface **222**, the user interface **178**, and the bar code reader **210**. The microcontroller **224** also processes the measured electrical signature of the circuit elements **82-96** on the ticket **50** that can be used to determine the authenticity and integrity of the ticket **50**. Because the microcontroller **224** requires relatively little processing power, a single, self-contained IC can be used to provide inexpensive processing. Examples of acceptable chips include the Motorola 68HC711E9 and the Intel MCS®-51 Series microcontrollers. Each of these chips includes a Random Access Memory ("RAM") and a Programmable Read Only Memory ("PROM") and an Analog to Digital converter ("A/D").

As is explained in greater detail below, in Section V., the bar code **80** can include information regarding the value of the play indicia **74** of the ticket **50**. The bar code reader **210** communicates directly with the microcontroller **224** via an ANSI standard interface, for example, UART. In the preferred embodiment, the bar code reader **210** is a laser scanner.

The communications interface **222** generally is a serial digital interface which may be a driver IC or a modem chip set. As is explained in more detail in Section V. below, the serial digital interface **222** allows the electronic verification machine **108** to communicate with a central host computer **223** when necessary to determine the authenticity or integrity of the ticket **50**. In the preferred embodiment, a non-standard interface or a low-level encryption is included in the design of the serial digital interface **222** in order to enhance the security of communications between the electronic verification machine **108** and the central computer **223**.

In operation, the excitation and detection circuitry of the sensor head **218** is capacitively coupled with the partial circuit **81** printed on the ticket **50** to complete the circuit **81**. Thus, a complete circuit **225** including the partial circuit **81** on the ticket **50**, as shown in FIG. **21**, is completed **81** when the ticket **50** is placed within the ticket slot **182** in the sensor head **218**. It should be noted that the excitation and detection circuitry can also be coupled to the ticket **50** by various other methods including: direct coupling, inductive coupling, radio frequency coupling and optical coupling, as described below in Section IV.E.

In the preferred embodiment, the sensor head **218** of the electronic verification machine **108** is capacitively coupled to the circuit **81** on the ticket **50** to complete the circuit **81**. A block circuit diagram of the completed circuit **225** is shown in FIG. **21**. As noted earlier, the conductive areas **98A-H**, the central conductive track **100**, and the conductive bar **106** function as capacitor plates. The sensor head **218** includes an array of the capacitive coupler plates **226A-H**, **228** and **230**, arranged in the same configuration as the conductive areas **98A-H**, **100** and **106**. When the ticket **50** is placed in the ticket slot **182**, the capacitor plates **226A-H** are aligned with the conductive areas **98A-H**, the central conductive track **100**, and the conductive bar **106** to form capacitors having an air gap dielectric. Alternatively, the capacitive couplers **226A-H**, **228** and **230** could be arranged within the electronic verification machine **108** so that the

capacitor plates **226A–H**, **228** and **230** are positioned on the side of the ticket **50** opposite the conductive areas **98A–H**, **100** and **106**. In this configuration, the capacitors formed by coupling the capacitive couplers **226A–H**, **228** and **230** to the conductive areas **98A–H**, **100** and **106** would have a dielectric contributed both by the air gap and by the ticket substrate and printed layers located between the conductive areas **98A–H**, **100**, and **106** and the capacitor plates **226A–H**, **228** and **230**.

As noted earlier, each of the resistor tracks **82–96** is capacitively coupled in series to one of the capacitor plates **226A–H** in the sensor head **218** via one of the conductive areas **98A–H**. Similarly, a capacitor is formed by the capacitor plate **230** and the central conductive track **100**. In addition, the bar code resistor track **107** is connected in series with the capacitor formed by the capacitor plate **228** in the sensor head **218** and the conductive bars **106** and **150** and to the capacitor formed by the conductive track **104** and the capacitor plate **228**.

The capacitor plates **226A–H** and **228** are connected to a pair of buffer amplifiers **232** and **236**. The main buffer amplifier **236** supplies a signal to an integrator **238** in the electronic verification machine **108** which in turn supplies a signal to the microcontroller **224**. The secondary buffer amplifier **232** provides a feed back loop to the capacitor plates **226A–H** and **228** and hence the conductive areas **98A–H**. The resistor tracks which are not currently being tested by the electronic verification machine **108** can produce stray capacitance which would interfere with the measured detection signal. To overcome this effect, the secondary buffer amplifier **232** applies the buffered detection signal to the resistor tracks which are not being tested, such as tracks **82–86**, **90–96**, and **107**, to cancel out the effect of the stray capacitances.

The microcontroller **224** is also connected to a digital to analog (“D/A”) converter **240** which supplies a signal to a voltage controlled oscillator (“VCO”) **242**. Because of the size constraints of a typical probability game ticket, such as ticket **50**, the capacitance formed by coupling the individual resistor tracks, such as resistor track **88**, to the excitation and detection circuitry is small. For example, a capacitor including a conductive track printed with the ink formulation described in Table 2 and having an area of 0.201869 inches<sup>2</sup> would have a capacitance of approximately 9 pF. Consequently, the excitation and detection circuitry includes an inductor **244** to oppose the effect of the capacitive impedance resulting from the small capacitance provided by coupling the capacitive pick-up areas **98A–98H** and **104** to the electronic verification machine **108**. The output from the VCO **242** is routed through the inductor **224** and applied to the central conductive track **100** via the excitation coupler **230**.

When the ticket **50** is inserted into the electronic verification machine **108** and the microcontroller **224** is activated, the electronic verification machine **108** begins a discreet verification process for each resistor track **82–96** and **107**. The microcontroller **224** steps an 8-bit output bus **245**, which controls the D/A converter **240**, from a value of 255 to zero. The DC output voltage from the D/A **240** is then applied to the VCO **242** for conversion to frequency. Thus, the microcontroller **224** produces a stepped series of decreasing excitation frequencies. These stepped excitation frequencies are routed through the inductor **244** and applied to the central conductive track **100** of the ticket **50** via the excitation coupler **230**. The excitation signal from the VCO **242** is ultimately applied to each of the eight resistor tracks **82–96** and the bar code resistor track **107**. The microcon-

troller **224** selects an individual resistor track, such as resistor track **88**, through solid state switches (not shown) and routes the capacitively coupled detection signal to the dual buffer amplifiers **232** and **236**. The main buffer amplifier **236** supplies a buffered voltage to the integrator **238** which converts the AC detection signal to a DC detection signal and applies this DC detection signal to the analog to digital input of the microcontroller **224** for processing.

In this embodiment, the electronic verification machine **108** uses an iterative resonance seeking algorithm to determine the measured electrical signature for each of the resistor tracks **82–96** and **107**. Two registers (not shown), the resonance register and the temporary register, in the microcontroller **224** are used to store successive values of the detection signal. The detection signal is the signal produced when any of the resistor tracks, such as resistor track **88**, is coupled to the electronic verification machine **108** and receives the excitation signal via the central conductive bar **100**. The contents of both the resonance and temporary registers are initially set to zero.

The amplitude of the detection signal is ultimately converted to an eight-bit binary value via the integrator **238** and the A/D input of the microcontroller **224**. The binary converted detection signal is then stored in the temporary register of the microcontroller **240**, and the microcontroller **240** then compares the contents of the two registers. If the contents of the temporary register is less than the contents of the resonance register, the resonance register contains the binary converted equivalent of the amplitude corresponding to the resonance frequency of the resistor track being tested, such as track **88**. Consequently, the frequency of the excitation signal and the contents of the resonance register are output to the processor **220** and in certain cases to the communication interface **222** which includes a UART serial digital port. The output of the communication interface **222** which represents the electrical signature of the resistor track being tested can be transmitted to the central computer **223** or to a lottery terminal (not shown).

If the resonance frequency of the resistor track, such as track **88**, is not detected, the above excitation and detection process is repeated. First, the contents of the temporary register are stored in the resonance register. Thereafter, the 8-bit output bus, which controls the D/A converter **240**, is decremented to produce an excitation signal from the VCO **242** having a lower frequency than the previously applied excitation signal. The new excitation signal is applied to the ticket via the conductive track **100** and the new detection signal is compared, as previously described, with the contents of the resonance register. This excitation and detection process is repeated for each resistor track **82–96** and **107** until the detection signal corresponding to that associated with the resonance frequency of the resistor track being tested is determined.

## B. Candidate Circuits for Providing the Electrical Signature

### 1. The T-Square Circuit

Several different types of circuit configurations can be printed on the ticket **50** to provide a measurable electrical signature. In the preferred embodiment, the printed circuit configuration **81**, termed a T-square circuit, is illustrated in FIG. 2. As noted earlier, each of the resistor tracks **82–96** is electrically connected to one of the conductive areas **98A–H** and to the central conductive track **100**. FIG. 20 is a plan drawing of the partial printed circuit used to determine the authenticity and integrity of the play spot areas **72A–H** and illustrates the resistor tracks **82–96** connected to the conductive areas **98A–H** and the central conductive track **100**. In addition, the bar code resistor track **107** is electrically

connected to the conductive bars **104** and **106**. FIG. **19** is a plan drawing of the partial printed circuit used to determine the authenticity and integrity of the bar code **80** and illustrates the bar code resistive track **107** connected to the conductive areas **104** and **150**. As noted earlier, the first layer **146** printed on the ticket **50** includes the bar code resistor track **107** and the conductive areas **150** and **104**. Successive layers, up to and including the sixth layer **162**, do not overlie the conductive area **150** thus leaving the conductive area **150** exposed. The seventh layer **166** consists of the partial printed circuit used to determine the authenticity and integrity of the play spot areas **72A–H**, as shown in FIG. **20**. The conductive bar **106** of the seventh layer **164** immediately overlies the conductive bar **150** of the first layer **146**. Consequently, the partial circuit including circuit elements **82–96** and **98A–98H** for the play spot areas **72A–H**, shown in FIG. **20**, and the partial circuit for the bar code **80**, shown in FIG. **19**, are electrically connected via the conductive bars **106** and **150**. Thus, when the ticket **50** is coupled to the electronic verification machine **108**, the excitation signal applied to the ticket **50** via the central conductive track **100** is also transmitted to the bar code resistive track **107** via the conductive bars **106** and **150**. Therefore, the completed circuit **225** which is formed when the ticket **50** is capacitively coupled to the sensor head **218** via the conductive areas **98A–H**, **100**, **104**, and **106** is actually nine different, separate circuits, one for each of the resistor tracks **82–96** and one for the bar code resistor track **107**.

As is explained in Section V. below, the electronic verification device **108** tests the integrity of a specific resistor track, such as resistor track **88**, by comparing the measured resistance to the resistance which should result from the undisturbed configuration of the resistor track as originally printed, that is, the predetermined electrical signature of the resistor track. If the play spot area overlying the resistor track, such as track **88**, has not been altered, for example, rubbed off or lifted to reveal the underlying play indicia, the resistance measured by the electronic verification machine **108** will be substantially the same as the resistance which should result from the configuration of the resistor track as originally printed. If, however, the play spot has been removed or lifted, the measured resistance will be substantially different than the predetermined electrical signature of the track **88**.

The T-square circuit **200** can determine the authenticity and integrity of the ticket **50** as a whole, of the individual play spot areas **72A–H**, and of the bar code **80**. If no resistance can be measured for any of the resistor tracks **82–96**, it can be assumed that either the ticket **50** is a counterfeit or that all of the play spot areas **72A–H** have been rubbed off thereby rendering the ticket **50** void. Moreover, because the T-square circuit **200** provides a different individual circuit for each of the resistor tracks **82–96**, the T-square circuit **200** can individually test the integrity of the individual play spot areas **72A–H**.

For example, a particular probability game may require revealing three matching game indicia to win. In addition, the game rules may require that no more than three play spot areas be rubbed off to reveal the underlying indicia. Consider the hypothetical situation in which an individual presents the ticket **50** to a lottery agent for redemption because the individual has ostensibly rubbed off only three play spot areas and the indicia in the three play spot areas match. By pure visual inspection, the ticket **50** might appear to be a valid and winning ticket. However, when the ticket **50** is inserted into the ticket slot **182** of the electronic verification machine **108** to measure the resistance of the play spot areas

**72A–H**, the electronic verification machine **108** would determine that not only the measured resistances of the three rubbed-off play spot areas differ from the predetermined resistances for these play spot areas, but also that the measured resistance of other “non-rubbed-off” play spot areas differ from the predetermined resistances for these areas. This situation could arise, for example, when the individual removes the overprint areas **68** of these additional play spot areas to reveal the hidden indicia **74** and then attempts to replace the overprint areas **68** so that these play spot areas appear to not have been played. Thus, although visually the ticket **50** appears to be a valid winning ticket, the measure of the resistances **82–96** would indicate that more than three play spot areas have been removed and that therefore the ticket **50** is void. In addition, if the measured resistance of the bar code resistor track **107** is substantially different from the predetermined electrical signature for the bar code **80** it can be assumed that the bar code **80** has been tampered with as well.

## 2. The Binary Coupled Circuit

An alternative embodiment of a ticket **250** having a partial printed circuit **252**, termed a binary coupled circuit, is shown in FIG. **21**. The partial circuit **252** is analogous to the seventh layer **164** printed on the ticket **50**. As with ticket **50**, the partial circuit **252** is ultimately printed on a ticket substrate **254** preferably using a conductive ink of the type described in Table 2. Although not shown, it is to be understood that additional layers such as a lower conductive layer analogous to the first layer **146** of ticket **50**, a blocking layer and a primer layer analogous to the second layer **156** and third layer **158** of the ticket **50**, play indicia analogous to the play indicia **74** of ticket **50**, a seal coat and release coats analogous to the fourth layer **160** and the fifth and sixth layers **162** of the ticket **50** are also printed on the ticket **250** between the substrate **254** and the partial circuit **252** in a manner similar to that used for ticket **50**.

The ticket **250** includes a display portion **256** and a playing field portion **258**. The display portion **256** is ultimately covered by a coating (not shown) suitable for receiving customized graphics (not shown) and information (not shown) related to the rules for playing the ticket **250**. The playing field portion includes two columns of four, separately removable play spot areas **260–274**. Within the playing field portion **258**, the partial circuit includes several conductive areas **276–292** and eight resistor tracks **294–308**. Each of the play spot areas **260–274** is positioned between two conductive areas, for example, play spot area **260** is positioned between conductive areas **276** and **278** and play spot area **262** is positioned between conductive areas **278** and **280**. Each of the resistor tracks **294–308** is also positioned between and electrically connected to two of the conductive areas **276–292**. For example, resistor track **294**, associated with play spot area **260**, is positioned between and connected to conductive areas **276** and **278**. Underlying each of the play spot areas **260–274** is a conductive line (not shown). Each conductive line is connected to the two conductive areas associated with its respective play spot area and resistor track. For example, the conductive line underlying play spot area **260** is connected to conductive areas **276** and **278**.

The three additional conductive areas **310–314** are printed in the display portion **256** of the ticket **250**. The first conductive area **310** is connected to the first column of four play spots **269–266** via a conductive track **316** connected to the conductive area **284**. The second conductive area **312** is connected to the second column of four play spots **268–274** via a second conductive track **318** connected to the conduc-

tive area 292. All eight play spot areas 260–274 are connected to the third conductive area 314 via a third conductive track 320 connected to the conductive area 276. The conductive areas 310–314 serve as capacitor plates when the ticket 250 is coupled to an electronic verification machine.

Each column of four play spot areas 260–266 and 268–274 forms one complete circuit when the ticket 250 is coupled to the electronic verification machine 108. The excitation signal from the electronic verification machine 108 is routed through each group of four play spot areas 260–266 via the common conductive area 314 in the display portion 256 of the ticket 250. Each group of four play spot areas 260–266 and 268–274 provides its own detection signal. The detection signal for the play spot areas 260–266 is coupled to the electronic verification machine 108 via the conductive track 316 and the conductive area 310. The detection signal for play spot areas 268–274 is coupled to the electronic verification machine 108 via the conductive track 318 and the conductive area 312.

Within a group of four play spot areas, for example play spot areas 260–266, the magnitude of the detection signal varies with the integrity of each of the play spot areas 260–266. If the play spot areas 260–266 are intact, the excitation signal is substantially unaltered and is routed through the conductive lines underlying each of the play spot areas 260–266. However, if a play spot area has been rubbed off or lifted to reveal the underlying play indicia, the signal is routed through the resistor track associated with that play spot area. For example, if play spot area 260 is intact, the signal proceeds through the underlying conductive bar to the conductive area 278. However, if the play spot area 260 has been at least partially removed to reveal the underlying play indicia, the circuit through the conductive line is broken thus routing the signal through the associated resistor track 294 thus changing the characteristics of the detection signal.

In the preferred embodiment of this ticket 250, each of the resistor tracks associated with a group of four play spot areas, such as the resistor tracks 294–300 associated with play spot areas 260–266 has a unique predetermined resistance that is related, in a binomial progression, to the other resistor tracks in the column. For example, resistor track 294 can have a predetermined electrical signature equal to a resistance of 100 K $\Omega$ , resistor track 296 can have a predetermined electrical signature equal to a resistance of 200 K $\Omega$ , resistor track 298 can have a predetermined electrical signature equal to a resistance of 400 K $\Omega$ , and resistor track 300 can have a predetermined electrical signature equal to a resistance of 800 K $\Omega$ . The resistor tracks, such as resistor tracks 294–300, are printed in parallel to the conductive lines underlying the play spot areas, such as play spot areas 260–266. As explained below, the binomial relationship of the printed resistances for each resistor track within a group of four resistors tracks permits determination of the integrity of each play spot even though only one detection signal is produced for all four resistor tracks.

FIG. 22 is a partial schematic circuit diagram 324 illustrating the coupling of one column of four resistor tracks 260–266 to the excitation and detection circuitry of the electronic verification machine 108. The parts of the circuit which are contributed by the ticket 250 include the four resistor tracks 294–300, the conductive areas 276–284, the conductive lines 316 and 320, and the conductive areas 314 and 310. In addition, the ticket partial circuit includes four conductive lines 326–332 which underlie the play spot areas 260–266. The play spot areas 260–266 do not actually form a part of the circuit but are included in FIG. 22 for ease of understanding.

The remainder of the excitation and detection circuit is provided by the electronic verification machine 108, including a pair of capacitor plates 334 and 336. The capacitor plates 334 and 336 can consist of, for example, copper plates positioned within the electronic verification machine 108 to mirror the configuration of the conductive areas, such as conductive areas 310 and 314, on the ticket 250. When the ticket 250 is coupled to the electronic verification machine, the excitation and detection circuit is completed by the capacitive coupling of the capacitor plates 334 and 336 in the electronic verification machine with the conductive areas 314 and 318 printed on the ticket 250. The excitation signal is applied to the ticket 250 via one of the capacitors formed by one of the capacitor plates, for example the capacitor 334, with the conductive area 314 printed on the ticket 250. The detection signal is routed to the rest of the excitation and detection circuit via the capacitor formed by the other capacitor plate in the electronic verification machine, for example plate 338, with the conductive area 310 printed on the ticket 250.

When the play spots 260–266 have not been removed or tampered with, as illustrated in FIG. 22, the excitation signal flows through the each of the four conductive lines 326–332. However, removing or partially removing one of the play spots 260–266 effectively breaks the circuit through the associated conductive line rerouting the signal through the associated resistor track. For example, if play spot 260 is removed, the signal pathway would go through resistor track 294. Because each resistor track 294–300 has its own unique resistance, each resistor track 294–300 produces its own unique detection signal thereby permitting the electronic verification machine 108 to identify which, if any of the play spot areas 260–266 have been lifted or removed. Moreover, since the resistance values of the resistor tracks 294–300 are related to each other as a binomial progression, the electronic verification machine 108 can also identify which of the play spots 260–266 have been removed when two or more of the play spots 260–266 have been removed. For example, if both play spots 260 and 262 are removed the combination of resistor tracks 294 and 296 adds 300 K $\Omega$  to the excitation and detection circuit. However, if play spots 260 and 264 are removed, the combination of resistor tracks 294 and 298 adds 500 k $\Omega$  to the excitation and detection circuit. Thus, because the resistor tracks 294–300 have resistance values that are related as a binomial progression, each possible combination of resistor tracks 294–300 results in a unique total resistance which can be used to identify the play spots 260–266 that have been removed. Table 3 lists all the possible combinations of resistor tracks 294–300 and the resulting resistance values for the previously identified resistance values for the resistor tracks 294–300.

TABLE 3

| Resistor Combinations    |                      |
|--------------------------|----------------------|
| Resistors In The Circuit | Effective Resistance |
| R1                       | 100                  |
| R2                       | 200                  |
| R3                       | 400                  |
| R4                       | 800                  |
| R1 + R2                  | 300                  |
| R1 + R3                  | 500                  |
| R2 + R3                  | 600                  |
| R1 + R2 + R3             | 700                  |
| R1 + R4                  | 900                  |
| R2 + R4                  | 1000                 |
| R1 + R2 + R4             | 1100                 |

TABLE 3-continued

| Resistor Combinations    |                      |
|--------------------------|----------------------|
| Resistors In The Circuit | Effective Resistance |
| R3 + R4                  | 1200                 |
| R1 + R3 + R4             | 1300                 |
| R2 + R3 + R4             | 1400                 |
| R1 + R2 + R3 + R4        | 1500                 |

Additional resistance values and combinations of resistance values are possible. For example, the resistance values in Table 3 could be increased or decreased by an order of magnitude. The principle of this circuit design is that the individual resistance of each resistor track within a group of resistor tracks, such as resistor tracks 294-300, should be algorithmically related to the resistances of the other resistor tracks within the group so that every combination of resistor tracks provides a unique total resistance. Preferably, the individual resistances should vary as a binomial progression.

### 3. The Infinite Resistance Circuit

FIGS. 23, 24, 25 and 26 illustrate another partial printed circuit which can be used to validate and determine the authenticity and integrity of a document which in this example is a lottery ticket 340. As shown in FIG. 23, the lottery ticket includes play indicia 342 which are printed over the ticket substrate 344. Additional information, such as the name of the lottery game 346 and rules 348 for playing the ticket are also printed on the ticket substrate 344. FIG. 24 is a plan drawing of the scratch-off coating 350 which is printed over and conceals the play indicia 342. The scratch-off coating 350 is a removable layer of a material such as latex which can be relatively easily removed to reveal the play indicia 342. A single block of scratch-off coating 350 is used to cover all of the play indicia 342. A release coat (not shown) coincident with the scratch-off coating 350 is also printed on the ticket 340 between the play indicia 342 and the scratch-off coating 350. FIG. 25 is a plan drawing of the partial printed circuit which is used to determine the integrity and authenticity of the ticket 340. The circuit consists of a single conductive area indicated at 352A and 352B which overlies the scratch-off coating 350. The two portions 352A, 352B of the conductive area extend beyond the edges of the scratch-off coating 350. FIG. 26 is a plan drawing of the ticket 340 in its final printed state which includes overprint areas 354 that conceal the scratch-off coating 350 and the conductive area 352, as well as overprint areas 356 that define the individual play spot areas.

When the ticket 340 is coupled to the electronic verification machine 108 the portions 352A and 352B serve as capacitor plates to couple the partial circuit printed on the ticket 340 with the excitation and detection circuitry in the electronic verification machine 108. The portion of the conductive track 352A-B which immediately overlies the scratch-off coating 350 but does not extend beyond the scratch-off coating 350 serves as a resistor track when the ticket 340 is coupled to an electronic verification machine 108. If the ticket is in its original integral state, the portion of the conductive area 352A-B immediately overlying the scratch-off layer 350 is electrically connected to the portions 352A and 352B which serve as capacitor plates. However, if an individual has attempted to surreptitiously inspect the play indicia 342 by, for example, lifting and then replacing the scratch-off layer 350, the electrical connection between the middle portion of the conductive layer and the end portion 352A and 352B would be broken resulting in an open circuit.

### 4. The Increased Resistance Circuit

FIG. 27 illustrates an alternative embodiment of a scratch-off layer 358 for the ticket 340. Unlike the previously described scratch-off layer 350, the scratch-off layer 358 consists of discreet, individual areas which overlie each play indicia 342 (not shown). A release coat (not shown) underlies each of the discreet portions of the scratch-off coating 358. The partial printed circuit which overlies the scratch off layer 358 consists of a single conductive area indicated at 360A and 360B which overlies all of the scratch off layer 358. Two portions 360A, 360B of the conductive area 360 extend beyond the area of the ticket 340 containing the scratch-off coating 358. The final printed format of the ticket 240 is shown in FIG. 26 and includes overprint areas 354 that conceal the scratch-off coating 358 and the conductive area 360A-B, as well as overprint areas 356 that define the individual play spot areas.

When the ticket 340 is coupled to an electronic verification machine 108, the portions 360A and 360B of the conductive area 360 which extend beyond area of the ticket 340 containing the scratch-off layer 358 serve as capacitor plates to couple the partial circuit printed on the ticket 340 with the excitation and detection circuitry in the electronic verification machine 108. The portion of the conductive area 360A-B which immediately overlies the scratch-off coating 358 but does not extend beyond the scratch-off coating 358 serves as a resistor track when the ticket 340 is coupled to the electronic verification machine 108. If all of the play spots are intact, the electrical signature of the ticket 340 will be equal to the printed resistance associated with the portion of the conductive track 360 which overlies all of the play indicia 342. However, if an individual has attempted to surreptitiously inspect the play indicia 342 by, for example, lifting and then replacing one portion of the scratch-off layer 358, the small portion of the conductive area 360A-B immediately overlying the removed area of the scratch-off layer 258, will be electrically disconnected from the remainder of the conductive area 360A-B, leading to an increase in the resistance associated with the conductive area 360A-B.

### 5. The Waffle Circuit

FIG. 29 is a plan drawing of another partial circuit 364 which can be printed on a lottery ticket to determine the authenticity and integrity of the play spot areas. The partial circuit, termed a waffle circuit, includes two conductive bars 366 and 368 which are electrically connected to a conductive area 370 overlying the play indicia (not shown). Removable scratch-off areas 372 overlie the portions of the conductive area 370 which immediately overlie the individual play indicia. A seal coat and release coats analogous to the forth layer 160 and the fifth and sixth layers 162 of the ticket 50 in FIG. 11 are printed in an appropriate configuration between the play indicia and the conductive area 370. Thus, removal of any of the scratch-off areas 372 also removes a portion of the conductive area 370. When the ticket which includes the partial circuit 364 is coupled to the electronic verification machine 108, each of the play spot areas defined by the scratch-off areas 372 serves as a capacitor plate. In addition, the conductive bars 366 and 368 also serve as capacitor plates to couple the partial circuit 364 to the excitation and detection circuitry of the electronic verification machine 108. The excitation and detection circuitry of the electronic verification machine 108 in turn includes an array of capacitive couplers which are positioned to mirror the configuration of the conductive bars 366 and 368 and the scratch-off areas 372. Thus, in contrast to the previously described partial circuits in FIGS. 20., 21, and 23-28, the electrical signature of the play spot areas associated with the partial circuit 364 is a conductive track, rather than a resistive track.

The electronic verification machine **108** can check the authenticity and integrity of the play spot areas defined by the scratch-off areas **372** by applying an AC excitation signal to one of the conductive bars **366** or **368**. If the individual play spot area being tested is intact, the excitation signal will be routed through the portion of the conductive area **370** underlying the scratch-off area **372** associated with the tested play spot area. Consequently, an AC detection signal will be routed to the capacitor plate in the electronic verification machine **108** which mirrors the particular play spot area **372**. However, if the scratch-off area **372** being tested has been at least partially removed, the associated removal of a portion of the conductive area **370** creates an open circuit under that particular scratch-off area **372**. Hence, no AC detection signal is routed to the associated capacitor plate in the electronic verification machine **108**, indicating that the integrity of the play spot area **372** has been changed.

#### 6. The Recursive Circuit.

FIG. **30** is another plan drawing of a partial printed circuit **376** which can be used to determine the authenticity and integrity of the play spot areas of a lottery ticket. The partial circuit **376** includes resistor tracks (not shown) which underlie each of the removable scratch-off areas **378**. Each resistor track is electrically connected to a pair of conductive bars **380A** and **380B**. In the partial circuit shown in FIG. **30**, there are a total of twenty-four conductive bars **380A**, **380B**, two for every resistor track associated with one of the scratch-off areas **378**. When the ticket which includes the partial circuit **376** is coupled to an electronic verification machine **108**, each resistor track associated with each scratch-off area **378** is capacitively coupled to the excitation and detection circuitry of the electronic verification machine **108** by its associated conductive bars **380A** and **380B**. One conductive bar, for example, bar **380A**, is used to apply the excitation signal to the resistor track. The second conductive bar, for example bar **380B**, routes the detection signal to the rest of the excitation and detection circuitry in the electronic verification machine **108**. If the scratch-off area **372** being tested is intact, the electrical signature of the associated resistor track will be substantially equal to the printed resistance of the resistor track underlying the scratch-off area **372**. If, however, the scratch-off area **372** being tested has been at least partially removed or lifted, the measured resistance of the resistor track and hence the resonant frequency of the completed circuit associated with the scratch-off area **372** will be substantially different than the printed resistance of the resistor track.

#### C. Variation in Printed Resistances

##### 1. Variations In The Printed Resistances

A number of the foregoing circuits, such as the T-square circuit shown in FIG. **20**., and the binary-weighted circuit shown in FIG. **21**, use the resistance, of a printed resistor track to impart an electrical signature to a document. As noted earlier, the resistance of such printed resistor tracks can be defined as follows:

$$R=\rho(L/A)$$

where R=resistance;

$\rho$ =bulk resistivity (resistance per unit volume);

L=length of resistor; and

A=cross sectional area of the resistor.

The cross-sectional area of the resistor in turn equals the product of the print thickness (t) and the width (W) of the resistor. Substituting these parameters yields the following formula for the resistance of a printed resistor track:

$$R=\rho(L/tW)$$

Thus the resistance of a printed resistor track such as those used in the previously described circuits is a function of the bulk resistivity of the ink used to print the resistor, the length of the resistor track, the thickness of the printed track and the width of the printed track. Resistor tracks having different resistances can thus be formulated by varying any of these parameters. In practice, changing the resistivity of the inks used in order to create different resistor tracks having different resistances may be impractical because, at least in a gravure printing process, changing inks requires using a different printing station. The other parameters, however, can be easily and effectively varied to provide different resistor tracks within one circuit which have different resistances. FIG. **31** is a plan drawing of four different resistor tracks **384–390**. Because the length and widths of the resistor tracks **384–390** differ, the resistances of the resistor tracks **384–390** will be different even if the resistor tracks **384–390** are printed with exactly the same conductive ink. Thus, for example, the resistor tracks **386** and **388** would have different resistances even though the lengths of the resistor tracks **386** and **388** are approximately equal because the widths of the resistor tracks **386** and **388** are not the same. Thus, the resistance of the resistor tracks printed on a document, such as the ticket **50**, can be varied by varying the dimensions of the printed resistor tracks.

##### 2. Variations In The Measured Resistances

Variations in ink resistivity can also occur over the course of a large print run. These variations in resistivity are due to a number of factors including printing process temperature and viscosity variations. Consequently, these variations are only detectable over a large number of tickets that were printed over a long period of time. The resistivity of the ink on a single ticket does not fluctuate in this manner. However, the resistance of a resistor track printed at the beginning of a print run can be measurably different than the resistance of an identical resistor track printed with the same conductive ink at the end of a print run due to these time-dependent variations in the resistivity of the conductive ink. Consequently, it is desirable that these time dependent variations in the electrical signature be compensated for when the electronic verification machine **108** tests the authenticity and integrity of the document.

The electronic verification machine, such as electronic verification machine **108**, compensates for such time-dependent variations in the measured electrical signature in one or both of two ways: (1) by establishing that the measured values are accurate within a specified range of an expected value; or (2) by using a separate circuit element to establish the precision of the measured electrical signature.

In the preferred embodiment, the electronic verification machine compensates for time dependent variations in the electrical signature by determining that the measured values are accurate within a range of, for example, 10 percent, of the expected electrical signature. Thus, for example, a measured resistance that is expected to be 500  $\Omega$  would be acceptable as long as the resistance was in the range between 450  $\Omega$  and 550  $\Omega$ . In other words, if the measured resistance was within this range, the corresponding play spot is treated by the electronic verification machine **108** as not having been rubbed off and therefore as being in its original integral state as well as presumably authentic.

If the time dependent variations in the electrical signature are corrected by using a precision system, the partial circuit printed on the ticket must contain an additional element, a calibration line, which is used to determine if a measured resistance is precise. FIG. **32** is a plan drawing of an alternative embodiment of a T-square circuit **392** which

includes a calibration line shown generally at **394**. The calibration line **394**, termed a John Galt line, includes a resistor track **396** connected to a conductive area **398**. The remaining elements of the partial printed circuit **392** are analogous to and function in the same manner as the T-square circuit shown in FIG. **20**. Hence, the remaining elements of the circuit **392** in FIG. **32** correspond to the circuit elements shown in FIG. **20**. The calibration line **394** is connected to the rest of the circuit **392** via the central conductive area **100**. The resistor track **396** is printed on a portion of the ticket which does not include play spot areas. Consequently, the resistor track **396** should remain in its original integral state after the ticket has been played. When a ticket containing the calibration line **394** is coupled to the electronic verification machine **108** the resistor track **396** is coupled to the excitation and detection circuitry of the electronic verification machine **108** by the capacitors formed by coupling the conductive areas **100** and **398** to capacitor plates in the electronic verification machine **108**.

In the partial circuit **392** shown in FIG. **32**, the calibration line **394** is used to determine how far the measured resistances of a particular ticket should deviate from the expected value for these resistances. For example, if the calibration line **394** is printed with an expected resistance of 500  $\Omega$ , but measured resistance of the calibration line **394** on a particular ticket actually has a calibration value resistance of 525  $\Omega$ , the five percent increase over the expected value should be seen in other resistances on the card as well. Therefore, even if a measured resistance of a play spot area is within the acceptable value of 10 percent above or below the expected value, it should be approximately five percent higher than the expected value in order to be precise for this ticket. Thus, if a given resistance corresponding to one of the play spots is eight percent below the expected value and therefore within plus or minus ten percent of the expected resistance, the spot would be deemed to have been played because the resistance, although accurate, is not within the calibrated precision for this ticket.

#### D. Protection of the Bar Code

A circuit printed on a lottery ticket, such as the circuit **81** printed on the ticket **50** shown in FIG. **2**, can include a partial printed circuit which provides an electrical signature to protect the bar code **80**. As noted with reference to FIG. **19**, the bar code partial circuit includes a resistor track **107** connected to two conductive areas **150** and **104**. In addition, the conductive area **150** immediately underlies the conductive area **106** of the partial printed circuit **164** used to determine the authenticity and integrity of the play spot areas, as shown in FIGS. **2** and **G**. Hence the partial printed circuit for the bar code **80** and the partial printed circuit **164** for the play spot areas are electrically connected via the overlying relationship of the conductive areas **106** and **150**. Consequently, when the electronic verification machine **108** transmits the excitation signal to the ticket **50** via the central conductive track **100**, the excitation signal can be routed to the bar code partial circuit via the conductive areas **106** and **150**. The detection signal from the bar code **80** is routed to the remaining excitation and detection circuitry via the capacitor formed by the conductive area **104** and a capacitor plate in the electronic verification machine **108**.

The bar code **80** is in turn printed on the ticket **50** to at least partially overlie the bar code partial circuit. In the preferred embodiment shown in FIGS. **1** and **2**, the bar code **80** is printed on the ticket **50** so that it overlies the conductive area **104**. Alternatively, the bar code **80** could be printed to overlie the resistor track **107**. In either embodiment, attempts to alter the bar code **80**, for example by substituting

the bar code **80** of the ticket with the bar code of a different ticket, would result in changes in the measured electrical signature of the bar code **80** by changing either the resistance or the capacitance of the bar code partial circuit.

#### E. Alternative Circuit Designs

In addition to resistors, other types of electrical circuit elements can be used in a printed circuit to produce electrical circuits. For example, the elements used to couple a document, such as the ticket **50**, to an electronic verification machine **108** are not limited to capacitor plates or areas but can also include inductive, radio frequency, and optical frequency circuit elements. In addition, the form of the electrical signature can be varied so that a properties other than resistance can be used to validate or determine the authenticity and integrity of a document. Examples of alternative electrical signatures include gain, amplitude, frequency, oscillation, and thermal effects.

##### 1. Coupling

There are a number of methods by which a circuit printed on a document, such as the circuit **81** on the ticket **50**, can be coupled to the electronic verification machine **108** including direct, capacitive, inductive, radio frequency and optical coupling methods. In direct coupling, the ticket is coupled to the electronic verification machine via direct physical contact of one or more conductive areas on the ticket with an electrical element, such as a contact plate, within the electronic verification machine **108**. Although it is relatively straightforward to implement, direct coupling has the potential disadvantage of signal distortions which can arise from surface imperfections or impurities on the conductive areas of the ticket.

In capacitive coupling one or more conductive areas such as the areas **98A–H** of the ticket **50** shown in FIG. **2** form one plate of a capacitor. The other plate of the capacitor is provided by a metal plate connected to the circuitry of the electronic verification machine **108**. As described previously, the resulting capacitor can be used to form part of a verification circuit **225** as shown in the block diagram of FIG. **18**. Here the conductive areas **98A–C** of the ticket **50** form capacitors with the plates **200–204** of the electronic verification machine **108**.

Inductive coupling is similar in that a ticket **400** is printed with a circular conductive area **402** as illustrated in the example of FIG. **33**. The electronic verification machine **108** would then include a coil **404** that is inductively coupled with the circular conductive area **402** when the ticket **400** is inserted in the electronic verification machine **108**. There are a variety of configurations that can be used including a number of inductors printed on the ticket **400** that would be inductively coupled with a corresponding number of coils in the electronic verification machine **108**.

Radio frequency can also be used for verification as shown in FIG. **34**. In this case a planar transmission line **406** is printed on a ticket **408** which is separated by the ticket substrate **410** from a ground plane **412** printed on the other side of the substrate **410**. With this structure radio frequency energy is transmitted and received in a transverse electromagnetic mode. Using this approach verification signals can be transmitted to the circuits printed on the ticket **408** from suitable antennas located in the electronic verification machine **108**.

In addition, optical frequency can be used for verification where for example a photo emitter conductor or semiconductor is printed on the ticket **50** and is electrically stimulated to emit light at an infrared frequency. Photo-detectors on the electronic verification machine **108** can be used to detect and classify the frequency of the light emitted by the ticket **50** in contrast to the nominal reflective background of the ticket **50**.

## 2. Signature Verification

There are a number of methods for verifying the authenticity or integrity as well as to determine the redemption value of a lottery ticket, such as the ticket **50**, using the electronic verification machine **108**. One method is to merely check for an open circuit in the circuit printed on the ticket **50**. Here a signal is applied to the ticket circuit by one of the techniques described above and if no current flow is detected then it can be assumed that a play spot **72A–H** has been removed or that the ticket has been tampered with.

Gain can also be used where the electronic verification machine **108** includes an operational amplifier and the circuit element printed on the ticket **50** serves in its feedback loop. The gain of the operational amplifier will reflect any changes in the ticket circuit and thus can be used to detect tampering or to determine which play spots **72A–H** have been scratched off by the player.

The amplitude of the voltage, current or power of the AC signal flowing through circuit printed on the ticket **50** can additionally be measured by the electronic verification machine **108** to indicated changes in the circuit that would reflect alterations in the ticket **50**.

The phase of a signal flowing through the circuit printed on the ticket **50** can also be checked by the electronic verification machine **108** against an expected or predetermined value to determine changes in the circuit.

Frequency of the electrical signal induced in the circuit printed on the ticket can be measured by the electronic verification machine to detect changes in the ticket. This is an especially useful approach where the circuit on the ticket **50** includes elements such as capacitors or inductors which can affect frequency.

A measure of oscillation frequency can also be used where the circuit printed on the ticket combined with the circuit in the electronic verification machine forms **108** an oscillator or where a complete oscillator circuit is printed on the ticket **50**. Here an expected oscillation frequency can be used to detect changes in the ticket **50**.

It should be noted that other methods can be used to determine which of the play spots **72A–H** of the probability ticket **50** have been scratched off. For example, an optical card reader system of the type described in U.S. Pat. Nos. 4,736,109 and 4,760,247 or a laser system of U.S. Pat. No. 5,903,340 can be used to read a security code imprinted on the overprint areas **66** of ticket **50** to determine which of the play spots have been rubbed off in the manner generally described in U.S. Pat. No. 5,887,906. These systems can then perform the function of the sensor arrays **502** and **1036** and the related circuits of FIGS. **38** and **99** respectively, as described in connection with those figures below, to determine if the play spots **72 A–H** have been rubbed off.

Thermal effects are another phenomena that can be used by the system described above to detect tampering or determine which play spots have been removed from a ticket **414** of the type shown in FIG. **35**. In this case heat generated by current flowing through a set of resistors **416A–D** is detected by a group of infrared photodetectors **418A–D** located in the electronic verification machine **108**. When one or more of a set of play spots **420A–D** is removed current will no longer flow through its associated resistor and the resulting lack of infrared radiation would indicate that the spot(s) had been removed.

Capacitance and inductance changes in the circuits printed on the ticket **50** can likewise be detected by the electronic verification machine **108** indirectly from the frequency characteristics of the circuits in order to determine whether changes have occurred on the ticket **50**.

## V. Validation of Lottery Tickets

Validation of the lottery ticket **50** as well as the determination the authenticity and integrity of a document, such as ticket **50**, can involve the interaction of several steps. As an example, a description of a preferred method for validating the lottery ticket **50** of FIG. **1** using the electronic verification machine **108** of FIG. **14** is provided below. When an individual presents the ticket **50** to a lottery agent for redemption, the lottery agent insert the ticket **50** into the electronic verification machine **108**. The electronic verification machine will read the bar code **80**, which contains the inventory control number and encrypted validation number data, and it will sense which of the play spots **72A–G** have been removed. The lottery agent then enters the validation number **78** of the ticket **50** into the electronic verification machine **108** via the user interface **178**. As noted earlier, the validation number **78** contains information related to the identity of a specific ticket, such as the pack and ticket number. In addition, in the preferred embodiment the validation number **78** also contains information related to the electrical signatures of the circuit elements printed on the ticket **50**. For example, the ticket **50** has two electrical signatures. One signature is the expected resistance of the bar code resistor track **107**. The second is the expected resistance of the play spot resistor tracks **82–96** which all have the same value. If the play spot resistor tracks had different expected values, such as the resistor tracks **294–308** in the partial circuit **292** shown in FIG. **21**, information related to each electrical signature could be stored in the validation number **78** of the ticket **50**. Alternatively, the information related to the electrical signature(s) of the circuit elements printed on the ticket **50** could be stored in a look-up table in the microprocessor on the processor board **220** in the electronic verification machine **108** or the central computer **223**. In this case, the validation number **78** or the encrypted validation number printed in the bar code **80** is used primarily to correlate the particular ticket being tested with the electrical signature information stored in the computer. Alternatively, data related to the expected signal can be contained in the validation number **78**. In either case, the validation number provides the primary method for accessing the information related to the expected electrical signature(s) of the ticket.

After the ticket **50** is coupled to the electronic verification machine **108** via the ticket interface **176**, the electronic verification machine **108** completes the discreet verification process for each of the play spot resistor tracks **82–96**, as explained above in Section IV.A. The electronic verification machine determines the measured electrical signature for each of the play spot resistor tracks **82–96** and compares these values to the value or values stored either in the validation number **78** of the ticket **50** or in a look-up table in the central computer **223** or the processor board **220**. If the measured resistance of a specific play spot resistor track **82–96** is substantially the same as the stored value of the resistance, the associated play spot area **72A–G** is in its original integral state and has not been at least partially removed. If, on the other hand, the measured resistance is substantially different than the stored value for the resistance, the associated play spot area **72A–G** is treated by the electronic verification machine **108** as having been removed. This occurs, for example, when the associated play spot area has been at least partially removed by a player playing the ticket or when the ticket has been tampered with.

In this particular example, the ticket **50** is considered valid only if the number of play spot areas **72A–G** specified in the



rules **58** have been removed to reveal the underlying play indicia **74**. For example, the rules **58** for a particular game may require rubbing off only three play spot areas **72A–G**. If an individual rubs off more than three play spot areas **72A–G**, the ticket **50** is void even if three of the revealed play indicia **74** match. If the electronic verification machine **108** determines that the ticket **50** is valid, that is the ticket **50** has been played according to the rules **58**, the electronic verification machine **108** then proceeds to determine the redemption value of the ticket **50**.

The electronic verification machine **108** can validate or determine the redemption value of the ticket, such as ticket **50**, in either of two ways: (1) by accessing the play indicia value data stored in the bar code **80** on the ticket **50**; or (2) by accessing a ticket redemption file contained in the central computer **223** or the processor **220**. Storing the play indicia value data in the bar code **80** has the advantage of permitting local determination of the redemption value of the ticket **50**. Consequently, any lottery terminal can determine the redemption value of a ticket without contacting a central lottery or host computer thus reducing the cost and time required in the redemption process. On the other hand, it is not inconceivable that the play spot value code in the bar code **80** could be broken even though there are a very large number of potential play spot value combinations that can be printed on the ticket **50**. As a result there is some possibility that an individual could predict the winning combinations present on ticket **50** based upon the bar code **80**. Maintaining a separate ticket redemption value file in the central computer **223** or the processor **220** will normally result in increased ticket security because the play indicia value data are not stored in a bar code **80** on the ticket **50**. Such a system, however, requires communication with the central computer **223** or the processor **220** in the electronic verification machine **108** before the ticket **50** can be redeemed. As a result, this type of redemption process, especially where a remote central computer **223** is used, can be slower and more costly than storing the play indicia value data in the bar code.

In the preferred embodiment of the invention, therefore, the method of storing play indicia or redemption value data in the bar code **80** typically would be used only for low level prizes. The larger cash prizes would be computed by the lottery central computer **223** in order to increase the security of the system with respect to high tier prizes or redemption values. In this embodiment, the bar code **80** would store information concerning all the play indicia **74** on the ticket **50**. The bar code **80** can consist of, for example, 22 digits which represent a game number (2 digits), a pack number (6 digits), a check digit (1 digit), a ticket number (3 digits) and a play spot code (10 digits). The game number is unique to each particular lottery game. The pack number identifies the pack from which a particular ticket originates. The check digit is used to help ensure that a proper bar code read has been made. The ticket number relates the relative position of a specific ticket within a pack. In this example, the game number, the pack number and the ticket number represent ticket identification or accounting data and normally in themselves do not contain redemption value information.

The 10-digit play spot code includes a value portion containing information about the value of each of the play indicia of each of the play spots areas. An illustration of how such a 10-digit play spot code can be used in a probability lottery ticket **422** is provided in FIGS. **36** and **37**. Referring to FIG. **36**, the ticket **422** has sixteen play spots areas **424A–P** each of which covers a play indicia **426A–P** which are shown in FIG. **37**. The ticket **422** also includes a bar code

**428** and a void-if-removed area **430** which conceals a validation number (not shown) as well as a set of printed information **432** concerning the rules for playing the ticket **422**. In the example illustrated in FIGS. **36** and **37**, the rules **432** state that only six play spot areas **424A–P** may be removed. The ticket **422** can be redeemed for a prize if any two of the revealed play indicia **426A–P** match. FIG. **37** illustrates the ticket **422** after all of the play spot areas **424A–P** have been removed to reveal the underlying play indicia **426A–P**.

For a ticket with 16 play spots areas, such as the ticket **422**, two bits of the value portion in the play spot code are used to store information concerning the value of the play indicia **426A–P** for each play spot area **424A–P**. In this example, the values of these bit pairs are as follows: “00” signifies that the value of the play spot area cannot be checked locally by the electronic verification machine **108**; “01” signifies that the value of the play indicia equals \$1.00; “10” indicates that the value of the play indicia equals \$2.00; and “11” indicates that the value of the play indicia equals \$5.00. In other words, all play indicia that contain the \$1 symbol are represented by the bit pattern “01” play indicia that contain a \$2 symbol are represented by the bit pattern “10”, and play indicia that contain the \$5 symbol are represented by the “11” bit pattern. Any play indicia having a value other than \$1, \$2 or \$5 has a corresponding bit pattern of “00”. Thus, for example, all play spots having \$10, \$20, \$50 or \$100 symbols would have corresponding bit patterns of “00”. The bit pattern “00” indicates that the play indicia value for the corresponding play spot area **424A–P** cannot be determined locally and must be determined by accessing the redemption file in the central computer **223**. The bit patterns for all of the play indicia **426A–P** are strung together to form a 32-bit binary number. For example, the 32-bit binary number corresponding to the play indicia **426A–P** would be as follows:

```
11 00 00 00 00 11 00 00 00 00 11 00 00 00 00 01
```

This binary number then is converted to base 10 in which the 32-bit number is represented by 10 digits, in this case 3,224,374,273. These 10 digits are encrypted to form the play spot code which forms a part of the bar code **428**. It should be noted that the 32-bit binary number can also be converted to numbers having other bases such as hexadecimal. For example, the hexadecimal value of the above 32-bit binary number would be C0300C01.

The bar code reader **210** in the electronic verification machine **108** reads the bar code **428** including the play spot code. The computer on the processor board **220** in the electronic verification machine **108** decrypts the 10 digit, base 10 play spot code and then converts it to a binary number thereby creating a 32-bit number with a 2-bit code corresponding to each of the 16 play indicia **426A–P**. The computer in the electronic verification machine **108** then compares the two-bit pattern stored in the play spot code for each play spot area **424A–P** which has been previously determined by the detection circuitry of the electronic verification machine **108** as having been played. If two or more of the rubbed-off play spot areas have a value of “00” (i.e., “can’t check locally”), the electronic verification machine **108** can not determine locally whether the ticket **422** is a winner of a high tier prize and if so, the redemption value of the ticket **422**. Thus, in the exemplary ticket **422** illustrated in FIGS. **36** and **37**, if the bit pattern for any of the revealed play indicia **426A–P** matches the bit pattern for a second revealed play indicia **426A–P**, the redemption value of the ticket **422** equals the value of the matching play indicia

426A–P. For example, if two of the revealed play indicia 426A–P have a bit pattern equal to “11”, the redemption value of the ticket 422 is five dollars. The electronic verification machine 108 then informs the lottery agent of the redemption value of the ticket 422 via the display 180 or the printer 181 so that the ticket 50 can be paid.

If two of the entries in the table corresponding to the rubbed-off spots are “00”, however, the electronic verification machine 108 will not be able to locally determine the redemption value of the ticket 422. Here the “00” bit pattern indicates that the rubbed-off play spots represent a high redemption value or that there may be more than one possible redemption value, for example, the value of all play indicia greater than five dollars. In this case, the electronic verification machine 108 accesses the ticket redemption file in the central computer 223 to determine the redemption value of the ticket 422. In one arrangement the redemption file in the central computer 223 contains a record or a list for each ticket 422 in which the play indicia value data are stored in association with a ticket identity number. The ticket identity number, for example accounting data contained in the bar code 428 or contained in a conventional validation number 78, which uniquely identifies a ticket within a game is transmitted to the central computer 223 and can be used as an address to locate the record in the redemption file containing the indicia or redemption values for that ticket. Thus, for example, the ticket redemption file for the ticket 422 includes play indicia value data which enables the central host computer 223 to determine whether or not any two of the rubbed-off spots has the same symbol (e.g., all \$10, all \$20, etc.). The central host computer 223 then transmits a signal to the electronic verification machine 108 indicating whether or not the ticket 422 is a winner, and if so, the redemption value of the ticket 422. It should be noted that the functions of the central computer 223 and its associated redemption file as described above can be performed by the computer in the processor board 220 of the electronic verification machine 108.

As an alternative more than 2 bits can be used to represent each play spot. This will permit more or even all of the play spot areas to be validated by the electronic verification machine 108. This embodiment reduces or eliminates calls to the central host computer 223. However, this embodiment requires a longer play spot code and, hence, a longer bar code 428 if all the other fields in the bar code are kept at the same size as in the previous embodiment. As indicated above, the size of the bar code 80 can be reduced if a play spot code having a base larger than 10 is used.

A second approach to ticket validation involves using a validation file in the central computer 223 rather than encoding play indicia value data in the bar code 428 on the lottery ticket 422. In this embodiment, the validation number only contains information related to the identity of the ticket, for example, the game number, pack number and ticket number. The validation number is read by the electronic verification machine 108 when, for example, the lottery agent inputs the validation number via the keyboard 178 of the electronic verification machine 108. Alternatively, the validation number and game number can be stored on the ticket in a machine-readable format, for example, as part of the bar code 428 or even as a magnetic stripe. After the electronic verification machine 108 determines which play spot areas have been removed, the electronic verification machine 108 transmits the data as to which play spot areas have been removed along with the validation number to the central computer 223. The central computer 223 contains the redemption or validation file which includes information

corresponding to the ticket identification information for each ticket as well as a record with play indicia value data corresponding to each of the play spot areas 424A–P on each ticket 422. The central computer 223 then uses the ticket identification information to read the record corresponding to the ticket 422 and obtains the play indicia value data corresponding to the play spot areas 424A–P that have been removed. If the number of the rubbed-off play spot areas 424–P specified in the rules 432, contain the same symbol, the ticket is a winner. The central computer 223 then determines the redemption value corresponding to the matching play indicia value data and sends authorization to the electronic verification machine 108 so that the redemption value can be paid. An additional advantage of this approach is that after a ticket has been presented for redemption, the records within the validation file which correspond to the ticket can be updated to reflect that the ticket has been verified by the electronic verification machine 108 and the central computer 223. Consequently, the ticket 422 can be presented for redemption only one time and thereafter the validation file contains information indicating that the ticket has been previously paid.

#### VI. Stigmatization

There are cases where it is desirable to provide a positive indication that a document such as the lottery ticket 50 has been verified or validated by the electronic verification machine 108. This process is termed stigmatization. One approach as described above in Section V. is to register each ticket 50 or document in a central computer that is connected to the electronic verification machine. Another approach is to stigmatize the ticket 50 or document itself.

Providing a hole puncher in the electronic verification machine 108 is one way to accomplish this object. In this case a hole is punched through a critical portion of the partial printed circuit after the verification process has taken place.

Printing a cancellation or void indication on the document by means of a printer such as a dot matrix printer (not shown) located in the electronic verifications machine 108 after verification is another approach that can be used.

Fuses located in the circuits printed on the document can be used to stigmatize or void the document. Here sufficient power is applied to the document such as the lottery ticket 50 by the electronic verification machine 108 to break for example one or more of the resistors 82–94 or blow selected fuses printed on the document. It should be noted that fuses of this nature can also be used to store specified information in the document. For example, if an array of fuses is printed on the document, information can be stored on the document by having the electronic verification machine 108 selectively burn certain fuses much as a PROM is programmed. This technique has applications other than lottery tickets such as an alternative to magnetic stripes on credit cards. Information burned in by blowing fuses can be far more difficult to alter than information contained in a magnetic stripe.

Coloration can also be used to stigmatize the document. In this case the document such as the lottery ticket 50 would also be printed with temperature sensitive ink. Power applied to the document by the electronic verification machine 108 would generate sufficient heat in the circuits printed on the document to change the color of at least a portion of the document.

#### VII. A Second Electronic Verification Machine and Verification Methods

FIGS. 38 and 39 illustrate a second embodiment of the invention, which is a second electronic verification machine

500. The basic components of the electronic verification machine 500 are shown in block diagram form in FIG. 40. Included in the electronic verification machine 500 is a sensor array 502 which is connected to a digital processor board 504 by a set of sensor plate lines 506 and an excitation line 508. A set of lines 510–514 provides signal inputs and outputs to a microcontroller 516 which forms part of the digital processor board 504. A suitable microcontroller 516 is the Motorola MC68HC711E9CFN2 that includes a multiplexed 8 bit analog to digital converter (“A/D”) 517. The electronic verification machine 500 also includes a bar code reader 518, a stepper motor mechanism 520 and a set of three document position sensors 522 which are connected to the digital processor board 504 by a set of lines 524–528. In the embodiment of the invention shown in FIG. 38, the digital processor board 504 is connected by a RS-232C serial digital interface 530 to a commercially available, microprocessor based, lottery retail terminal 532 that includes a random access memory 534. A set of indicator lights 535 that in this embodiment include “power on,” “ready” and “jammed ticket” also form a part of the electronic verification machine 500.

FIG. 39 is a sectioned side view of the electronic verification machine 500 which is primarily provided to illustrate a document interface and transport mechanism, indicated generally by 536. Secured to a housing 538 is an upper document guide plate 540 and a lower document guide plate 542 that combine to form a channel 544 through which a document, such as a lottery ticket, can pass. The document (not shown) is placed in the upper opening 546 of the channel and drops down in response to gravity until it makes contact with a first set of pinch rollers 548 and 550 that extend through an aperture 552 and an aperture 554 in guide plates 540 and 542 respectively. Also included in the electronic verification machine 500 is a second set of pinch rollers 556 and 558 that extend through an aperture 560 and an aperture 562 in guide plates 540 and 542 respectively; a pressure roller 564 which extends through an aperture 566 in the lower guide plate 542; a set of three document edge detectors 568, 570 and 572 that are represented in FIG. 38 as the document position sensors 522; and the bar code reader 518 which is mounted in an aperture 574 of the lower guide plate 542. A mirror 575 is mounted over the aperture 574 which makes it possible for the bar code reader 518 to read bar codes on either or both sides of the document as indicated by a dashed line 577. In addition, the sensor array 502 is mounted on the upper guide plate 540 opposite the pressure roller aperture 566. The pinch rollers 550 and 558 along with the pressure roller 564 are connected to the stepper motor 520 by a toothed belt (not shown) so that the rollers 550, 558 and 564 will all rotate at the same rate.

In operation, the document (not shown) is placed in the upper opening 546 of the channel and drops down in response to gravity until it makes contact with the first set of pinch rollers 548 and 550 which are normally not rotating. Meanwhile, the first edge detector 568 will provide an indication to the microcontroller 516 that a document is present in the channel formed by the guide plates 540 and 542 causing the stepper motor 520, in response to a first pulse rate applied to the stepper motor 520 by the microcontroller 516, to rotate at a first rate. When the document has been detected by the second edge detector 570 as emerging from the pinch rollers 550 and 548, the microcontroller 516 will increase the rate of rotation of the stepper motor 520 resulting in the document being transported by the rollers 550, 564 and 558 at a rate of approximately 8 inches per second past the sensor array 502. The second edge

detector 570 also provides the microcontroller 516 with the precise location of the document so that the microcontroller 516 can initiate scanning of the document. The pinch rollers 548, 550, 556 and 558 are composed of a conventional elastomeric material and the pressure roller 564 is preferably composed of a closed cell polyurethane material in order to prevent this roller from absorbing or retaining any moisture that might be on the document. The purpose of the pressure roller 564 is to insure contact between the document and the sensor array 502. After passing the sensor array 502, the document will pass the bar code reader 518, which will transmit the bar code information on the document to the microcontroller 516, and the edge detector 572 will provide an indication to the microcontroller 516 that the document has exited the electronic verification machine 500.

It should be noted that the configuration of the electronic verification machine 500 shown in FIG. 39 has a number of significant advantages including: a straight document path that minimizes the possibility of paper jams; positive control of the document by the stepper motor 520 in conjunction with the pinch rollers 550 and 558; the use of the pressure roller 564 to maintain contact of the document with the sensor array 502; and the use of the edge detectors 568–572 to provide the microcontroller 516 with information as to the location of the document in the electronic verification machine transport mechanism 536. In addition, a self cleaning effect occurs because the document is in moving contact with the sensor array 502 and further more, the electronic verification machine 500 can readily accept documents of varying thickness.

FIG. 40 is a block diagram illustrating in more detail portions of the preferred embodiment of the sensor array 502, the digital processor board 504 and the microcontroller 516 of FIG. 38. In this embodiment of the invention, the sensor array includes 14 sensor plates, designated by reference numeral 574, and a rectangular excitation plate 576 mounted on a printed circuit board 578. A set of 14 operational amplifiers, designated by reference numeral 580, have their inverting inputs connected by the lines 506 to each one of the sensor plates 574. Also connected to the inverting inputs and the outputs of the operational amplifiers 580 is a feedback line, indicated by reference numeral 582, that includes a feedback resistor  $R_f$ . The noninverting inputs of the operational amplifiers 580 are connected to ground as shown by lines 584. The outputs of each of the operational amplifiers 580 are connected to one of two multiplexers 586 or 588 that in turn are connected by a pair of lines 590 and 592 to a pair of precision rectifiers 594 and 596. The rectifiers 594 and 596 are connected to the analog to the digital input 517 of the microcontroller 516 via the lines 510 and 512. Control is provided to the multiplexers 586 and 588 from the microcontroller 516 by the line 514. In addition, the circuit of FIG. 40 includes a triangle wave voltage generator 598 that applies an AC excitation voltage over the line 508 to the excitation plate 576. The voltage generator 598 can be controlled, in this case switched on or off, by the microcontroller 516 over a line 600. For illustrative purposes, FIG. 40 also includes within a dashed line 602 an equivalent circuit of a document under test where  $C_{t1}$ , represents the capacitance between the excitation plate 576 and the document;  $R_t$ , represents the resistance in the document between the excitation plate 576 and the first sensor plate 574; and  $C_{t2}$  represents the capacitance between the document and the first sensor plate 574.

One of the objects of the circuit shown in FIG. 40 is to scan the document under test 602, such as a lottery ticket, for conductive material. Because the frequency and amplitude

of the voltage generated by the triangular waveform voltage generator **598** are constant, the current  $I$  on the sensor plate **574** will be a square wave due to the relation  $I=C_{total} dv/dt$  where  $C_{total}$  is the combined capacitances of  $C_{r1}$  and  $C_{r2}$ . As a result the voltage drop across the feedback resistor  $R_f$  will be a square wave having its amplitude proportional to the capacitance  $C_{total}$ . The preferred frequency of the voltage generator is between 20 KHz and 150 KHz. Thus, the voltage output on lines **582** of the operational amplifiers **580** can be used to determine both the value of the coupling capacitance  $C_{total}$  and if there is conductive material between each of the sensor plates **574** and the excitation plate **576**. By using two multiplexers **586** and **588** and the rectifiers **510** and **512**, the microcontroller **516** can, in effect, sample the current on each of the sensor plates **574**, which would result from conductive material on the document **602**, thereby providing an indication of the presence or absence of conductive material across the document **602**. The stepper motor **520** of the electronic verification machine **500** advances the document **602** in discrete steps of approximately between 0.02 inches and 0.03 inches past the sensor array **502** and the microcontroller **516** applies the excitation signal to the excitation plate **576** for each step. In this manner the microcontroller **516** can be programmed to scan a predetermined portion or even the whole document **602** for conductive material as well as the values of the coupling capacitance  $C_{total}$ .

Another very important capability of the circuit shown in FIG. **40**, in addition to the determination of the presence of conductive material on the document under test, is that it can be used to determine an electrical signature of the document. For example, the electrical signature representing an electrical characteristic such as resistance can be measured as is discussed in more detail in connection with the circuits of FIGS. **18** and **41**. Also, a measure of the total coupling capacitance  $C_{total}$  can be used as an electrical signature. As indicated above, if the voltage generator **598** generates a constant frequency triangular wave form, the current  $I$  on the sensor plate **574** will be linearly related to the capacitance  $C_{total}$  and therefore the coupling capacitance  $C_{total}$  itself can be measured. The total capacitance  $C_{total}$  depends on the characteristics of the document under test, such as the dielectric constant  $K$  of a dielectric material covering the conductive material or the thickness  $t$  of the dielectric material, while other factors including the size of the excitation plate **576** and the sensor plates **574** remain essentially constant. As a result, the value of the current  $I$  or changes in the current  $I$  can be used to measure a capacitive electrical signature of the document. For example, it would be possible in some cases to use a capacitive electrical signature to determine if a scratch-off coating covering conductive material on a lottery ticket has been removed.

In the embodiment of the sensor array shown in FIG. **40**, the **14** sensor plates **574** are square with each side 0.10 inches in length and the excitation plate is 0.10 inches in width. The excitation plate **576** extends parallel to the linear array of sensor plates **574** and is located about 0.050 inches from the sensor plates **574**. Improved control of capacitance coupling is provided for by utilizing the pressure roller **564** of FIG. **39** to maintain the document **602** in direct physical contact with the sensor array **502**. Also, to insure adequate values of capacitance between the document **602** and the plates **574** and **576**, as represented by the capacitors  $C_{r1}$  and  $C_{r2}$ , the metal sensor and excitation plates **574** and **576** are coated with a material having a dielectric constant greater than 5. A suitable material for this coating is Kapton. In the event that a document interface is used where the document

is not in contact with the sensor or excitation plates, is preferable that an air gap of less than 0.004 inches be maintained between the document and the plates. Also, in order to assure adequate values of sensed capacitance, it is preferable to have the rectangular excitation plate **576** several times larger in area than the sensor plates **574**.

It should be noted that one of the advantages of the verification or validation method described above, is that the ticket or document can be printed on a flexible substrate such as paper and because the conductive material can be in direct contact with the sensor array **502**, it is not necessary to apply a dielectric material over the document.

Illustrated in FIG. **41** is an alternate embodiment of a sensor circuit of the type shown in FIG. **18** that can be used to make measurements of the electrical signatures, such as resistance, of conductive material on documents. The circuit of FIG. **41** is suitable for use with the mechanical arrangement of the electronic verification machine **500** shown in FIG. **39** and is generally equivalent in function to the sensor array **502** and the processor circuits **504** shown in FIGS. **38** and **40**. For purposes of explanation, the circuit diagram of FIG. **41** includes the document under test equivalent circuit **602** which has been described in connection with FIG. **40** and the equivalent elements from FIGS. **18**, **38** and **40** carry the same reference numbers. As with the circuit of FIG. **18**, an inductor **604**, for example having an inductance of 100 mH, is connected to each of a set of 5 sensor plates **606** in order to compensate, in phase, for the reactance resulting from the capacitance between the document **602** and the sensor plates **606** and a corresponding set of excitation plates **608**. The microcontroller **516** can be programmed to perform the same frequency sweeping functions as the microcontroller **224** described in connection with FIG. **18** and the processor circuits **504** can contain functional elements equivalent to the integrator (peak detector) **238**, the D/A converter **240** and the VCO **242**. Included in this circuit is a set of 5 excitation plates **608**. Although not shown in the schematic diagram of FIG. **41**, the excitation plates **608** can be located between and aligned in a linear array with the sensor plates **606**. Although a single excitation plate **576** of the type shown in FIG. **40** can be used instead of the separate excitation plates **608**, the use of separate excitation plates **608** in this embodiment of the invention has the advantage of reducing distributed capacitances. Connected to each of the excitation plates **608** by a line **609** is a triangular wave voltage controlled oscillator (VCO) **610** in order to apply a triangularly shaped, AC excitation voltage or signal to the document under test. However, it should be noted that optimal performance of a resonant circuit can be achieved with a sinusoidal wave form instead of the triangular wave voltage generated by the generally less expensive VCO **610**. Also included in this circuit is a set of 5 operational amplifiers **612** connected in a voltage follower arrangement with the sensor plates **606**. Specifically, the noninverting inputs of each of the operational amplifiers **612** are connected, in this case, through the inductors **604** to the sensor plates **606** and to a resistor **614** that in turn is connected to ground. As a result, the output of each of the operational amplifiers **612**, on a set of lines **616** which are also connected to the inverting input of the operational amplifiers **612**, will be a voltage that represents the current flow through the resistor or resistance  $R_r$  of the document **602** resulting from the excitation signal on line **609**.

As indicated above, the circuit of FIG. **41** can use a control circuit **618**, which can include a microcontroller such as the microcontroller **516**, to perform an iterative resonance seeking algorithm to vary the frequency of the

VCO 610 until the resonance of the LC circuit including the inductor 604 and the capacitance between plates 606 and 608 is found. The resulting voltage on lines 616, which can be multiplexed, peak-detected and applied to the analog to digital input 517 of the microcontroller 516 in a manner similar to that shown in FIG. 40, represents the value of the resistance of a conductive material on a document. In this way it is possible to determine the electrical signature, for example the value of resistance, of conductive material located in a predetermined position on a document. Since it is possible to make accurate measurements of electrical signatures using the circuit of FIG. 41, this approach can be particularly useful for those documents, such as a lottery probability ticket of the type shown at 50 in FIG. 1, where particular accuracy may be important. Also, once the control circuit 618 has determined the resonance frequency, it can use a standard resonance frequency equation, such as  $C=25,330/f^2L$ , to determine the coupling capacitance to the document since the inductance of the inductor 604 is known.

Another embodiment of a sensor array is illustrated in FIG. 42 where a document 620, such as a lottery ticket, is inserted between an upper array of sensor plates 622 and a lower array of excitation plates 624. This arrangement has the advantage of reducing the sensitivity of the system to displacement of the document 620 in a direction perpendicular to the plane of the document 620.

As illustrated in FIGS. 43-45, one of the advantages of the systems shown in FIGS. 38-40 is that it is possible to determine the location as well as the shape of conductive material on a document. As an example of how shapes on a document can be determined, a conventional instant lottery ticket 626 having a scratch-off coating 628, shown partially broken away, covering a set of play indicia 630 is illustrated in FIG. 43. In this case the scratch-off coating includes a conductive material and one object of the system in this example is to determine what portion of the scratch-off coating has been removed as part of a ticket validating process. Contained in the terminal memory 534, shown in FIG. 38, is a game signature map 632 in which a bit map or digital representation of the shape of the scratch-off coating 628 of the ticket 626 is stored. As previously described in connection with FIGS. 38-40, the electronic verification machine 500 scans the ticket 626 for conductive material and the microcontroller 616 then transmits a digital representation of the location of the conductive material detected on the ticket 626 to a scanned data map contained in the memory 534. At this point a microprocessor (not shown) in the lottery terminal 532 can compare the contents of the scanned data map 634 to the game signature map and if the data in the scanned data map meets certain predetermined criteria such as location, shape or percentage of expected removal of the scratch-off coating 628, then a comparison signal is generated indicating that the ticket 626 has passed a verification or validation test. One method for representing verification criteria is by a vector. In the case of the ticket 626, such a vector might have several bytes representing the starting address and the ending address of the game signature map 632 corresponding to where the scratch-off coating 628 can be expected along with another byte having a value that represents the minimum percentage of the scratch-off coating that constitutes an acceptably played ticket. As a practical matter, players often only scratch off a portion of the lottery ticket's scratch-off coating, so that, for example, an acceptable percentage for a particular type of played ticket might be 30%. Use of vectors of this type makes it especially easy to reprogram the terminal 532 for different types of lottery tickets or documents.

Another method of verifying a document such as a lottery ticket of the scratch-off type 626 is to utilize the capacitive signature of the ticket 626 as measured by the electronic verification machine 500. Taking, for example, the ticket 626 which can include a uniform conductive material (not shown) applied beneath the scratch-off coating 628 and that is removable with the coating 628 of the type as described in U.S. Pat. No. 5,346,258, a measure of the signal to noise ratio between areas of the ticket 626 having the scratch-off coating 628 and the areas that do not, can provide a strong indication of validity. This method starts by determining a value for the coupling capacitance  $C_{total}$  for each location on the ticket 626 by measuring the current  $I$  on the sensor plates 574 using the circuit of FIG. 40. Then by taking the mean average  $T_s$  of the value of the coupling capacitance of the areas of the ticket 626 having the scratch-off coating 628 along with the mean average  $T_p$  of the other areas and dividing  $T_s$  by  $T_p$ , a signal to noise ratio can be obtained. Here,  $T_s$  represents the signal and  $T_p$  represents the noise. Preferably, the value of  $T_s$  is calculated from only those coupling capacitance values that exceed a predetermined value such as 11 out of a maximum sensed value of 36. Computing this signal to noise ratio for an entire document such as the ticket 626 can provide an excellent indication of the validity of the document. It has been found, for instance, that lottery tickets of the type 626 will consistently produce signal to noise ratios of between 3.6 and 4.9.

One of the reasons that the above described signal to noise ratios can provide such an excellent indication of validity is that it measures an inherent electrical signature of a document that can be very difficult to forge. In the example above, the measured coupling capacitance  $C_{total}$  of the scratch-off areas 628 of the ticket 626 are a function of two independent factors: the thickness  $t$  and the dielectric constant  $K$  of the scratch-off coating 628. Because  $C_{total}$  is equal to  $K\epsilon_0 A/t$  where  $\epsilon_0$  is the permittivity of free space and  $A$  is the area of the capacitor plate 574, a forger would have to almost exactly match both the thickness  $t$  and the dielectric constant  $K$  of the scratch-off coating.

In addition to lottery tickets, the scanning method as described above can be useful in the verification of a wide variety of documents. For instance, currency bills can be printed with conductive fibers or conductive inks located in predetermined locations. The electronic verification machine 500 can then be used to verify the authenticity of the bills by determining electrical signatures as well as the location or the amount of conductive material in the bills. Since the electronic verification machine 500 of FIGS. 38-40 can operate at relatively high speed, 8 to 10 inches per second, the verification of documents can be accomplished quickly and inexpensively.

Another application for the electronic verification machine 500 is in the validation of a pull-tab type lottery ticket 636 as shown in FIG. 46. The pull-tab ticket 636 is made up of a substrate 638 upon which play indicia, indicated by 640, are printed. Laminated over the substrate 638 is a pull-tab stock member 642 having a number of perforated pull-tabs 644 located such that they cover the play indicia 640. The underside or laminate surface of the pull-tab member 642 is printed with a layer of conductive ink, as indicated by reference numeral 646, which forms a conductive plane and is not obvious to a player. In this type of ticket 636, the conductive plane formed by the conductive ink layer 646 will be interrupted when a player removes one or more of the pull-tabs 644.

Referring to FIG. 47, a pull-tab signature map 648 is graphically represented along side the pull-tab ticket 636,

with pull-tabs 644 shown as removed. As shown in this figure, the "0" bits in the signature map 648 correspond to positions of the pull-tab 644 on the ticket 638. The remaining bits in the signature map 648 are set to "1." As a result, the signature map 648 provides a digital representation of the location of the pull-tabs 644 along the center line of the pull-tab ticket 636. The signature map 644 can be stored in the memory 534 of the lottery terminal 532 or in the case where a simplified version of the type of electronic verification machine 500 of FIG. 38 is to be used, the signature map 644 can be stored in the microcontroller memory 516 or its equivalent.

A simplified sensor array 650, which can be used in the electronic verification machine 500 to validate the pull-tab ticket 636, is shown in FIG. 48 as positioned over the pull-tab ticket 636. The sensor array 650 includes a sensor plate 652 located between a pair of excitation plates 654 and 656 such that the sensor plate 652 is aligned with the center line of the pull-tab ticket 636. The circuits (not shown) connected to the sensor and excitation plates 652 and 654 are substantially the same and operate in the same manner as the circuits in FIG. 40. In validating the pull-tab ticket 636, the ticket 636 is scanned along its center line, in the direction indicated by an arrow 656, by the sensor plate 652 and its associated circuitry in the electronic verification machine 500. If, for example, the output of sensor plate 652 is equivalent all "0"s, then the ticket 636 does not contain conductive ink and, as such, can be considered a forgery, perhaps a photocopy. Then by comparing the sensor plate 652 output to the signature map 644 it is possible to determine how many, if any, of the pull-tabs 644 have been opened.

#### VIII. A Second Probability Game Ticket Configuration

FIGS. 49–50 and 52–72 show a second embodiment of a probability game ticket 700, which is the preferred embodiment to be used in conjunction with the sensor array 502 of the electronic verification machine 500, shown in FIGS. 38–40. FIG. 49 presents the finished appearance of the ticket 700. The ticket 700 is printed on a substrate 702, such as card stock or paper, and has three portions: a display graphics portion, shown generally at 704, a play field portion, shown generally at 706, and a ticket identification portion, shown generally at 708. As with the previous ticket 50, the display graphics portion 704 includes a variety of printed information such as the name 710 of the game, rules 712 for playing the game, and customized art work 714. The play field portion 706 includes a group of play spot areas 716A–H which are printed as overprint layers. The play field portion 706 can also include play spot graphics 718 which help to further visually delineate each play spot area 716A–H. Each play spot area 716A–H conceals a play indicia 720A–H (shown in FIG. 61). For example, play spot area 716A has been removed to reveal the underlying play indicia 720A. The ticket identification portion 708 includes a void-if-removed area 722 which is printed as an overprint layer. The void-if-removed area 722 can include overprint graphics 724. The void-if-removed area 722 conceals a validation number 726 (shown in FIG. 61) which contains information that can be used in validating the ticket 700. The ticket identification portion 708 also includes an inventory control number 728 and a machine-readable bar code 730. Similar to the bar code 80 of the first ticket 50, the bar code 730 can include information related to the validation number 726 (shown in FIG. 61), to the pack and ticket numbers for the ticket 700 and to the redemption values of the play

indicia 720A–H. The bar code 730 thus serves as a ticket identification indicia for the ticket 700.

FIG. 50 is a plan view of various circuit elements which are used in determining the authenticity and integrity of the ticket 700. The ticket 700 includes two general types of circuit elements which are used in association with the play indicia 720A–H and with the bar code 730. The first type of circuit element consists of individual indicia circuit elements 732A–H which are used to determine the presence of the play indicia 720A–H as well as the integrity of each of the underlying play indicia 720A–H. Each of the indicia circuits 732A–H includes a first capacitive pick-up area, generally denoted as 734, a second capacitive pick-up area, generally denoted as 736, and a resistive element, generally denoted as 738, that is connected to and extends between the first and second capacitive pick-up areas 734 and 736. Thus, for example, the indicia circuit element 732A includes the first capacitive pick-up area 734A, the second capacitive pick-up area 736A and the resistive element 738A. Similarly, the indicia circuit element 732B includes the first capacitive pick-up area 734B, the second capacitive pick-up area 736B, and the resistive element 738B. The resistive elements 738A–H are printed in a serpentine pattern so as to cover most of the play indicia 720A–H. As explained in more detail with reference to FIGS. 69–70, each of the indicia circuit elements 732A–H is associated with one of the underlying play indicia 720A–H. Thus, for example, the indicia circuit element 732A is associated with the play indicia 720A, shown in FIG. 49. The individual indicia circuit elements 732A–H are printed on the ticket 700 so that at least a portion of each indicia circuit 732A–H overlies one of the individual play indicia 720A–H. In the preferred embodiment, the resistive element 738 of the indicia circuit elements 732 are printed on the ticket 700 to overlie one of the play indicia 720. Moreover, in the preferred embodiment the capacitive pick-up areas 734 and 736 of the indicia circuit elements 732 are printed on the ticket 700 so that the capacitive pick-up areas 734 and 736 do not overlie any of the play indicia 720. Thus, for example, the resistive element 738A of the indicia circuit element 732A is printed in the ticket 700 to overlie the play indicia 720A and while the capacitive pick-up areas 734A and 736A of the indicia circuit element 732A are printed on the ticket 700 so that the capacitive pick-up areas 734A and 736A are spaced-apart from the play indicia 720A and do not overlie the play indicia 720A or any of the other play indicia 720B–H.

The individual indicia circuit elements 732A–H capacitively couple with the sensor array 502 of the electronic verification machine 500 when the ticket 700 is placed in the opening 546 of the electronic verification machine 500 and is moved through the electronic verification machine by the stepper motor 520, the pinch rollers 548, 550, 556, 558, and the pressure roller 564, as described with reference to FIGS. 38–40. Specifically, the first capacitive pick-up areas 734A–H capacitively couple with the sensor plates 574 of the sensor array 502 and therefore serve as sensor capacitive pick-up areas for the indicia circuit elements 732A–H. In addition, and the second capacitive pick-up areas 736A–H capacitively couple with the excitation plate 576 of the sensor array 502 and therefore serve as excitation capacitive pick-up areas for the indicia circuit elements 732A–H. Consequently, the dimensions and positions of the capacitive pick-up areas 734A–H and 736A–H are determined by the dimensions and positions of the excitation plate 576 and the sensor plates 574 of the sensor array 502. In the preferred embodiment, the width of both the first and second capacitive pick-up areas 734A–H and 736A–H is on the order of

0.26 inches, the height of the first capacitive pick-up areas **734A–H** is about 0.05 inches, and the height of the second capacitive pick-up areas **736A–H** is on the order of 0.10 inches. In addition, the first capacitive pick-up areas **734A–H** are longitudinally spaced-apart from the second capacitive pick-up areas **736A–H** by a predetermined distance which, in the preferred embodiment is about 0.07 inches. Moreover, each of the individual indicia circuit elements, for example, indicia circuit element **734B**, is longitudinally spaced apart from adjacent indicia circuit elements, for example, indicia circuit elements **732A** and **732C**, by a predetermined distance. The configuration of the indicia circuit elements **732A–H** offer several advantages. First, the individual indicia circuit elements **732A–H** provide discreet electrical signatures for each of the play spot areas **716A–H** and associated underlying play indicia **720A–H**. Consequently, the indicia circuit elements **732A–H** can be used to determine the presence as well as the integrity of the individual play spot areas **716A–H** and the associated underlying play indicia **720A–H**. In addition, each of the indicia circuit elements **732A–H** is spatially isolated from other circuit elements. Consequently, stray electrical noise is minimized or eliminated.

As explained in more detail below, portions of the indicia circuit elements **732A–H** are removed when the play spot areas **716A–H** are removed to reveal the play indicia **720A–H**. Consequently, the ink used to print the indicia circuit elements **732A–H** should have a reduced adhesiveness so that the portions of the indicia circuit elements **732A–H** are readily removed from the ticket **700**. In addition, the ink used to print the indicia circuit elements **732A–H** should also be fairly conductive. In the presently preferred embodiment of the invention, the sheet resistivity of the ink used to print the indicia circuit elements **732A–732H** is on the order of  $2 \text{ K}\Omega/\square$ . Table 4 describes the presently preferred formulation for the ink used print the indicia circuit elements **732A–732H**.

TABLE 4

| Ink Formulation For The Indicia Circuit Elements 732A–732H |       |
|--|-------|
| material   | wt %  |
| Polyamide resin  | 1.75  |
| Dimethylethanol amine                                      | 0.25  |
| Ammonium Hydroxide   | 0.25  |
| Conductive Carbon Black                                    | 13.00 |
| Polyethylene/PTFE wax                                      | 1.50  |
| Silicone paste   | 1.25  |
| Acrylic synthetic pigment                                  | 4.00  |
| Coiloidal acrylic  | 9.00  |
| Ethyl Alcohol  | 2.00  |
| Styrenated acrylic emulsion (high $T_g$ )                  | 8.25  |
| Styrenated acrylic emulsion (low $T_g$ )                   | 16.45 |
| Silicone-based surfactant                                  | 0.50  |
| Water  | 41.80 |

An alternative ink formulation for the ink used to print the indicia circuit elements **732A–732H** is given in Table 5. This ink has a lower sheet resistivity than that of the ink described in Table 4, on the order of about  $1 \text{ k}\Omega/\square$ .

TABLE 5

| Alternative Ink Formulation For The Indicia Circuit Elements 732A–H |      |
|---|------|
| material  | wt % |
| water   | 41.8 |
| Dispersant (W-22)   | 4.8  |
| Dimethylethanolamine  | 0.25 |
| Defoamer (RS-576)   | 0.4  |
| Carbon Black  | 15   |
| wetting agent (BYK 348)   | 0.5  |
| EVCL Emulsion Vancryl 600   | 3    |
| Ammonium Hydroxide  | 0.25 |
| DC-24 Silicone Emulsion   | 2    |
| Styrenated Acrylic Varnish (J678)                                   | 5    |
| Plasticizer 141   | 2    |
| Styrenated Acrylic Emulsion 7830                                    | 20   |
| Ethanol   | 5    |

The second general type of circuit element is an integrity circuit element **740** that is used to determine the authenticity and integrity of the ticket identification indicia, such as the bar code **730**. The integrity circuit element **740** includes a first capacitive pick-up area **742** that is shaped and sized to capacitively couple with one of the sensor plates **574** of the sensor array **502**. The integrity circuit element **740** also includes a second capacitive pick-up area **744** that is shaped and positioned to capacitively couple with the excitation plate **576** of the sensor array **502**. Both the first and second capacitive pick-up areas **742** and **744** are printed entirely within the ticket identification portion **708** of the ticket **700** and, as explained in more detail below, underlie at least a portion of the ticket identification indicia, such as the bar code **730**. The ticket integrity circuit **740** also includes a resistive element **746** that is connected to and extends between the first and second capacitive pick-up areas **742** and **744**. The resistive element **746** is printed on the ticket **700** so that a portion **748** of the resistive element **746** is located within the play field portion **706** of the ticket **700** and is shown as encompassing indicia circuit elements **732D** and **732H**. The integrity circuit element **740** provides a discreet electrical signature for the ticket identification indicia, such as the bar code **730**, and thus can be used to determine the authenticity and integrity of the ticket identification indicia. For example, if an attempt is made to replace the bar code **730** by cutting the ticket **700**, the resistive element **746** would also be cut and thus detectable by the electronic verification machine **500**.

The ticket **700** can include additional data circuits, generally denoted as **750**, which can be used to provide additional ticket authenticity and integrity information. The data circuits **750** include first capacitive pick-up areas **752** and second capacitive pick-up areas **754** that are positioned and shaped to capacitively couple with one of the sensor plates **574** and with the excitation plate **576**, respectively, of the sensor array **502**. The data circuits **750** also include data tracks **756** that spans between the capacitive pick-up areas **752** and **754**. The data tracks **756** are used to electrically store data in a binary form. For example, when the data tracks **756** include a conductive material the data tracks can encode a bit-on or “1” signal. Alternatively, when the data tracks **756** do not include a conductive material the data tracks **756** can encode a bit-off or “0” signal. As shown in FIG. **50**, the ticket **700** preferably includes at least two data circuits, **750A** and **750B**, both of which are printed within the ticket identification portion **708**. By including two data circuits **750A** and **750B**, the ticket can store four separate

binary codes, e.g., 11, 10, 01, and 00. As shown in FIG. 50, the data track 756A of the data circuit 750A does not include a conductive material and so encodes a bit-off or "0" signal while the data track 756B of the data circuit 750B includes conductive material and so encodes a bit-on or "1" signal. The binary code produced by the data circuits 750A and 750B, when used in conjunction with additional information stored elsewhere on the ticket 700, for example, in the validation number 726, can provide at least partial ticket authenticity and integrity information. The ink used to print the integrity circuit element 740 and the data circuit elements 750A-B should be fairly conductive. Table 11, in Section XII.B. (below) describes the presently preferred formulation for the ink used to print the integrity circuit elements 740. The ink described in Table 11 has a sheet resistivity of less than 5 K $\Omega$ /□. Table 1 presents an alternative ink formulation for printing the integrity circuit elements. The ink described in Table 1 has sheet resistivity of about 3 M $\Omega$ /□.

It should be noted that the two general types of circuit elements, the indicia circuit elements 732A-H and the integrity circuit element 740, are actually printed on the ticket 700 as separate layers. In addition, the ticket 700 includes several other layers that are used to generate the finished form of the ticket 700 shown in FIG. 49. FIGS. 51-72 illustrate the sequence and configurations of the layers which form parts of the ticket 700. The ticket 700 is preferably printed by an intaglio method. A gravure printing method is especially preferred as it allows for the widest range of ink and coating formulations, although other intaglio printing methods can be used. The ticket 700 can also be printed by screen printing, relief printing, planographic printing, letterpress, and flexographic printing. However, as noted a gravure printing process is preferred for printing the ticket 700. FIG. 51 presents a schematic diagram of a gravure printing press 760 which is suitable for printing the ticket 700. The press 760 has fifteen printing stations 762-790, each of which prints one layer on the ticket 700, and one ink jet printer 792 that prints the play indicia 720A-H, the validation number 726, the inventory control number 728, and the bar code 730. The first print station 762 prints a first layer 794 on the ticket 700. The first layer 794 is an opaque blocking layer that helps to protect the play indicia 720A-H and the circuit elements 732A-H, 740, 750A, and 750B, from surreptitious detection by candling.

In order that the circuit elements such as 732A-H, 740, 750A or 750B can be detected, the first opaque blocking layer 794, as well as any other layer on the ticket, should be relatively non-conductive as compared to the conductivity of the circuit elements 732A-H, 740, 750A or 750B. Otherwise, the layer 794 would tend to interfere with the detection of the electrical signatures of the circuit elements 732A-H, 740, 750A or 750B. This is especially the case with the capacitive pick-up areas such as 734A-H and 736A-H and in particular with respect to the capacitive pick-up areas 734A-H that serve in this embodiment as sensor capacitive pick-up areas. It has been found that a relatively conductive layer under the capacitive pick-up area 734 can result in a noise spike, making it difficult for the electronic verification machine 500 to accurately the presence or signature of the resistive element 738. Although it is possible to detect the presence of the resistive elements 738A-H and 746 using an electronic verification machine of the type shown at 500 where the conductivity of the circuit elements such as 732A-H, 740, 750A and 750B is only twice the conductivity of an adjacent layer such as the lower blocking layer 794, it is desirable that the difference in conductivity be at least one

order of magnitude or 10 dB and more preferably, two to three orders of magnitude or 20 to 30 dB. Therefore, it is considered preferable that, in order to reduce the signal to noise ratio in scanning the circuit elements such as 732A-H, 740, 750A and 750B, that the layer 794 appear to be substantially nonconductive in comparison to the circuit elements 732A-H, 740, 750A and 750B. By increasing the difference in conductivity between the circuit elements such as 732A-H, 740, 750A and 750B and the layer 794 it is possible to reduce the manufacturing tolerances of both the electronic verification machine 500 and the ticket 700. This consideration is significant when documents and verification machines are being produce in large volumes. In particular where the lottery tickets 700 are printed in the millions and are subject to various types of abuse such as bending and crumpling, the difference in conductivity between the circuit elements 732A-H, 740, 750A and 750B and the layer 794 is preferably three orders of magnitude or 30 dB. Thus, in the preferred embodiments of the electronic verification machine 500 and the ticket 700, where the blocking layer 794 is a continuous layer underlying all of the circuit elements 732A-H, 740, 750A and 750B, the desired relationship between the sheet resistivity ( $\rho_{S(LBL)}$ ) of the lower blocking layer 794 and the sheet resistivity ( $\rho_{S(CE)}$ ) of the circuit elements 732A-H, 740, 750A, and 750B is at least two orders of magnitude as illustrated by the equation:

$$\rho_{S(LBL)} \geq 1000 \rho_{S(CE)}$$

FIG. 52 illustrates the preferred embodiment of the lower blocking layer 794 when the lower blocking layer 794 has a sheet resistivity that is at least one thousand times greater than the sheet resistivities of the circuit elements 732A-H, 740, 750A, and 750B. In this embodiment, the lower blocking layer 794 is printed as a continuous, substantially opaque layer 796 that completely overlies the play field portion 706 and the ticket identification portion 708 of the ticket 700. The lower blocking layer 794 can, however, be printed with materials that have a lesser difference in conductivity relative to the circuit elements 732A-H, 740, 750A, and 750B as long as the configuration of the lower blocking layer 794 electrically isolates at least portions of the circuit elements 732A-H, 740, 750A, and 750B from the lower blocking layer 794. For example, FIG. 53 illustrates an alternative configuration of the lower blocking layer 794 which is printed as a barred layer 798 that includes laterally spaced-apart strips 800A and 800B which are printed with a material which is minimally conductive relative to the material used to print the circuit elements 732A-H, 740, 750A, and 750B. The spaced-apart strips 800A and 800B are substantially opaque and longitudinally span the play field portion 706 and the ticket identification portion 708 of the ticket 700. The spaced-apart strips 800A and 800B define channels 802A and 802B for the resistive elements 738A-H of the indicia circuit elements 732A-H. The space between the strip 800A and the interface 804 between the play field portion 706 and the display portion 704 and the space between the strips 800A and 800B define channels 806A and 806B for the capacitive pick-up areas 734A-H and 736A-H of the indicia circuit elements 732A-H, for the capacitive pick-up areas 742 and 744 of the integrity circuit element 740, and for the capacitive pick-up areas 752A-B and 754A-B of the data circuits 750A-B. The configuration of the lower blocking layer 794 thus electrically isolates the capacitive pick-up areas 734A-H, 736A-H, 742, 744, 752A-B, and 754A-B of the various circuit elements 732A-H, 740, 750A, and 750B from the minimally conductive strips 800A and 800B. FIG. 54 illustrates another



embodiment of the lower blocking layer 794 which includes a patterned layer 808 that is printed with a material that is minimally conductive relative to the circuit elements 732A–H, 740, 750A, and 750B. The patterned layer 808, which is substantially opaque, spans both the play field and ticket integrity portions 706 and 708 of the ticket 700 and defines several apertures 810A–H, 812, 814A, and 814B which electrically isolate portions of the circuit elements 732A–H, 740, 750A, and 750B. Specifically, the apertures 810A–H are positioned and shaped to electrically isolate the first capacitive pick-up areas 734A–H of the indicia circuit elements 732A–H, the aperture 812 is positioned and shaped to electrically isolate the first capacitive pick-up 742 of the ticket integrity circuit 740, and the apertures 814A and 814B are positioned and shaped to electrically isolate the first capacitive pick-up areas 752A and 752B of the data circuits 670A–B. As previously noted, the first capacitive pick-up areas 734A–H, 742, and 752A–B serve a sensor capacitive pick-up areas when the ticket 700 is read by the electronic verification machine 500. Table 10, in Section XII. B. (below) describes the presently preferred formulation for an ink used to print the lower blocking layer 794. The ink described in Table 10 has a sheet resistivity which is greater than about 20 MΩ/□. An alternative formulation for the ink used to print the lower blocking layer 794 is given in Table 6. The formulation in Table 6 is particularly useful for printing the lower blocking layer 794 either as the barred layer 798 or as the patterned layer 808.

TABLE 6

| Ink Formulation For The Lower Blocking Layer 794 |      |
|--|------|
| Material   | wt % |
| Predesol Carbon Black 1649V<br>(KVK USA, Inc.)   | 25   |
| VCMA   | 10   |
| methyl-ethyl ketone                              | 65   |

It should be noted that since one of the functions of the lower blocking layer 794 is to obscure the play indicia 720A–H and the circuit elements 732A–H, 740, and 750A–B, it is desirable that the blocking layer 794 be a opaque as possible. One way to achieving a sufficiently opaque layer is to use inks that contain black pigments or other dark pigments in order to mask the circuit elements 732A–H, 740, and 750A–B. Thus, it is convenient to use carbon or carbon black in the ink used for the layer 794. Using carbon black normally will result in an ink with a sheet resistivity less than would be the case with a basically non-conductive material such as the paper substrate 702. However, the ink formulation presented in Table 6 above does provide a relatively high sheet resistivity which, in this case, is greater than 20 MΩ/□. Thus, as noted above, this ink formulation is suitable for printing the lower blocking layer 794 provided at least portions of the circuit elements 732A–H, 740, 750A, and 750B are electrically isolated from the layer 794, for example, by printing the lower blocking layer 794 as the barred layer 798 having spaced-apart strips 800A–B or by printing the lower blocking layer 794 as the patterned layer 808 having the apertures 810A–H, 812, 814A, and 814B.

The second printing press station 764 prints the second layer 826 which consists of the ticket integrity circuit 740 and the data circuits 750A–B. The appearance of the ticket 700 at this point depends on the form of the lower blocking layer 794. FIG. 55 shows the ticket 700 when the lower blocking layer 794 is printed as the continuous, substantially

non-conductive layer 796. Both of the data circuits 750A and 750B are printed over the first layer 796 within the ticket identification portion 708 of the ticket 700. The first capacitive pick-up area 742 and the second capacitive pick-up area 744 of the integrity circuit element 740 are also printed within the ticket identification portion 708 over the layer 796. The resistive element 746, which is connected to and extends between the capacitive pick-up areas 742 and 744 of the integrity circuit element 740, is printed on the layer 796 so that the portion 748 of the resistive element 746 is located within the play field portion 706 of the ticket 700. FIG. 56 shows the ticket 700 when the lower blocking layer 794 is printed as the barred layer 798. The first capacitive pick-up area 742 of the integrity circuit element 740 is printed in the ticket identification portion 708 and is located within the channel 806A. The first capacitive pick-up area 742 thus is not printed over either of the strips 802A or 802B and is actually printed on the substrate 702 of the ticket 700. Similarly, the capacitive pick-up areas 752A and 754A of the data circuit element 750A and the capacitive pick-up areas 752B and 754B of the data circuit element 750B are printed in the ticket identification portion 708 and are located within the channel 806B. The capacitive pick-up areas 752A, 754A, 752B, and 754B of the data circuit elements 750A and 750B are thus printed on the substrate 702 of the ticket 700. Consequently, because the capacitive pick-up areas 742, 752A, 754A, 752B, and 754B are printed on the substrate 702, the capacitive pick-up areas 742, 752A, 754A, 752B, and 754B are electrically isolated from the layer 798. The second capacitive pick-up area 744 is printed within the ticket identification portion 708 over the strip 800B and thus is located in the channel 802B. The resistive element 746, which is connected to and extends between the capacitive pick-up areas 742 and 744 of the integrity circuit element 740, is printed on the ticket 700 so that the portion 748 of the resistive element 746 is located within the play field portion 706 of the ticket 700. FIG. 57 shows the ticket 700 when the lower blocking layer 794 is printed as the patterned layer 808. The first capacitive pick-up area 742 of the integrity circuit element 740 is printed in the ticket identification portion 708 and is located within the aperture 812. The first capacitive pick-up area 742 thus is not printed over the patterned layer 808 and is actually printed on the substrate 702 of the ticket 700. Similarly, the capacitive pick-up area 752A of the data circuit element 750A and the capacitive pick-up area 752B of the data circuit element 750B are printed in the ticket identification portion 708 and are located within the apertures 814A and 814B, respectively. The capacitive pick-up areas 752A and 752B of the data circuit elements 750A and 750B are thus printed on the substrate 702 of the ticket 700. Consequently, because the capacitive pick-up areas 742, 752A, and 752B are printed on the substrate 702, the capacitive pick-up areas 742, 752A, and 752B are electrically isolated from the layer 808. The second capacitive pick-up area 744 of the integrity circuit element 740 and the second capacitive pick-up areas 754A and 754B of the data circuits 750A and 750B are printed directly over the patterned layer 808, within the ticket identification portion 708 of the ticket 700. The resistive element 746, which is connected to and extends between the capacitive pick-up areas 742 and 744 of the integrity circuit element 740, is printed on the ticket 700 so that the portion 748 of the resistive element 746 is located within the play field portion 706 of the ticket 700.

The third printing press station 766 prints the third layer 818 (shown in FIG. 58) which is a masking layer that masks the lower blocking layer 794 and prevents visual interfer-

ence from the lower blocking layer 794 when a user inspects the play indicia 720A–H (shown in FIG. 61). As shown in FIG. 58 the masking layer 818 is printed as a continuous layer that covers both the play field portion 706 and the ticket identification portion 708 of the ticket 700. In order not to interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical conductivity of the masking layer 818 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B. In the preferred embodiment, the sheet resistivity of the masking layer 818 is greater than  $10^8 \Omega/\square$ . A suitable formulation for the masking layer 818 is given in Table 7.

TABLE 7

| Ink Formulation For The Masking Layer 818 |        |
|---|--------|
| material                                  | wt %   |
| Predasol rutile white 1300-PA             | 33.33  |
| versamide 940 resin                       | 22.22  |
| ethanol                                   | 22.225 |
| heptane                                   | 22.225 |

The fourth printing station 768 prints the fourth layer 820 which is a primer layer that provides a suitable surface for printing the play indicia 720A–H (shown in FIG. 61). As shown in FIG. 59, the primer layer 820 is printed as a continuous layer that covers both the play field portion 706 and the ticket integrity portion 798 of the ticket 700. In order not to interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical conductivity of the primer layer 820 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B. In the preferred embodiment, the sheet resistivity of the primer layer 820 is greater than  $10^8 \Omega/\square$ . Printing stations 770–774 provide the features printed in the display portion 704 of the ticket 700 which, as shown in FIG. 60, include the name of the game 710, the rules for playing the game 712, and the customized art work 714. The ink jet station 792 prints the play indicia 720A–H, the validation number 726, the inventory control number 728 and the bar code 730. As shown in FIG. 61 the play indicia 720A–H are printed directly on the primer layer 820 within the play field portion 706 of the ticket 700. The validation number 726, the inventory control number 728 and the bar code 730 are also printed directly on the primer layer 820 but are located within the ticket identification portion 708 of the ticket. Station 776 prints the back 822 of the ticket 700 which, as shown in FIG. 62, can include additional information 824 concerning the game.

Station 778 prints the fifth layer 826 which is a seal coat layer that protects the play indicia 720A–H and the validation number 726 against abrasion. FIG. 63 illustrates the seal coat layer 826 which is printed on the ticket 700 so that the layer 826 covers all of the primer layer 820 within the play field portion 706 and so that the seal coat layer 826 covers the validation number 726 within the ticket identification portion 708 of the ticket. In order not to interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical conductivity of the seal coat layer 826 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B. In the preferred embodiment, the sheet resistivity of the seal coat layer 826 is greater than  $10^8 \Omega/\square$ . A suitable formulation for the seal coat layer 826 is given in Walton, U.S. Pat. No. 4,726,608.

The next layer is a release coat layer, generally denoted as 828, that is printed by the station 780. The release coat layer

828 is not continuous but instead in this embodiment consists of discreet layer portions 828A–828H that are associated with the play indicia 720A and a discrete layer portion 828I that is associated with the validation number 726. Thus, as shown in FIG. 64, the release coat layer 828 is printed on the seal coat layer 826 so that the release coat layer portion 828A covers the play indicia 720A. Similarly, the release coat layer portion 828C covers the play indicia 720C and the release coat layer portion 828F covers the play indicia 720F. In addition, the release coat layer portion 828I covers the validation number 726. The release coat 828 serves two general functions. First, the release coat 828 assures that layers which overlie the play indicia 720A–H and the validation number 726 can be removed to reveal the play indicia 720A–H and the validation number 726. In addition, as explained with reference to FIG. 75, the discrete release coat portions 828A–H help to ensure that the electrical signatures of the indicia circuit elements 732A–H change when the layers overlying the play indicia 720A–H are removed to reveal the play indicia 720A–H. In order not to interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical characteristics of the release coat layer 828 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B. In the preferred embodiment, the sheet resistivity of the release coat layer 828 is greater than  $10^8 \Omega/\square$ . However, since the release coat layer 828 does not contact any of the capacitive pick-up areas 734A–H, 736A–H, 742A–H, 744A–H, 752A–B, and 754A–B, a lesser sheet resistivity, for example about  $10^7 \Omega/\square$ , would be acceptable. A suitable formulation for the release coat layer 828 is given in Walton, U.S. Pat. No. 4,726,608.

Station 782 prints the next layer which is an opaque upper blocking layer 830 that helps to protect the play indicia 720A–H, the validation number 726 and portions of the circuit elements 732A–H, 740, 750A, and 750B against surreptitious detection by candling. The preferred embodiment of the upper blocking layer 830 has a sheet resistivity that is at least about 1000 times greater than the sheet resistivity of the circuit elements 732A–H, 740, 750A, and 750B. Consequently, in the preferred embodiment the upper blocking layer 830 does not interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B and there is no need to electrically isolate the circuit elements 732A–H, 740, 750A, and 750B from the upper blocking layer 830. Thus, shown in FIG. 65, in the preferred embodiment the upper blocking layer 830 is printed as a continuous layer 832 that overlies the play field portion 706 of the ticket 700 and overlies the validation number 726 within the ticket integrity portion of the ticket 700. The play indicia 720A and the associated release coat portion 828A are shown in phantom for reference. A presently preferred formulation for the ink used to print the upper blocking layer 830 is given in Table 8. The ink formulation described in Table 8 has a sheet resistivity greater than  $1 \text{ G}\Omega/\square$ .

TABLE 8

| Ink Formulation For The Upper Blocking Layer 830    |       |
|---|-------|
| Material  | wt %  |
| non-conductive carbon black dispersion (35% carbon) | 23.71 |
| Normal propyl acetate                               | 21.85 |
| Heptane   | 25.94 |
| Rubber block copolymer                              | 6.25  |
| Calcium carbonate                                   | 8.00  |
| Maleic rosin ester resin                            | 1.50  |

TABLE 8-continued

| Ink Formulation For The Upper Blocking Layer 830 |      |
|--|------|
| Material   | wt % |
| Titanium dioxide                                 | 7.00 |
| Silicone paste                                   | 1.50 |
| Diacetone alcohol                                | 0.50 |
| Terpene phenolic resin                           | 0.75 |
| PE/PTFE wax blend                                | 3.00 |

The upper blocking layer **830** can also be printed with materials that have a lesser difference in conductivity relative to the circuit elements **732A–H**, **740**, **750A**, and **750B** as long as the configuration of the layer **830** electrically isolates at least portions of the indicia circuit elements **732A–H**. Another suitable ink for the upper blocking layer **830** is given in Table 9.

TABLE 9

| Ink Formulation For The Upper Blocking Layer 830 |      |
|--|------|
| material   | wt % |
| Heptane  | 34.1 |
| Normal Propyl Acetate                            | 30   |
| Rosin Ester Resin 3330                           | 10.2 |
| Silicone Dispersant BYK 163                      | 0.7  |
| Carbon Black 350                                 | 13   |
| Rubber Copolymer D 1107                          | 9.2  |
| Calcium Carbonate                                | 1.7  |
| Polyethylene/PTFE wax blend                      | 1    |

Similar to the lower blocking layer **794**, one of the functions of the upper blocking layer **830** is to obscure the play indicia **720A–H** and the circuit elements **732A–H**. Consequently, the upper blocking layer **830** should be as opaque as possible, a goal which is conveniently obtained by using carbon black or other dark pigments in the ink used to print the upper blocking layer **830**. However, the presence of carbon black in the ink used to print the upper blocking layer **830** can result in an ink formulation that is somewhat conductive. However, the ink formulation in Table 9 does provide a relatively high sheet resistivity which, in this case, is greater than about  $20 \text{ M}\Omega/\square$ . In addition, the ink formulation in Table 9 has a reduced graphic adhesiveness compared to the ink presented in Table 6 which is suitable for printing the lower blocking layer **794**. The ink presented in Table 9 therefore can be readily removed from the ticket **700** when the play spot areas **716A–H** are removed to reveal the underlying play indicia **720A–H**.

FIG. 66 illustrates an alternative configuration of the upper blocking layer **830** which is a barred layer **834** that is printed with a material which is minimally conductive relative to the material used to print the circuit elements **732A–H**, **740**, **750A**, and **750B**. The barred layer **834** includes laterally spaced-apart strips **836A** and **836B** which are substantially opaque and longitudinally span the play field portion **706**. The strips **836A–B** also cover the validation number **726** within the ticket identification portion **708** of the ticket **700**. The spaced-apart strips **836A** and **836B** define channels **838A** and **838B** for the resistive elements **738A–H** of the indicia circuit elements **732A–H**. The channels **838A** and **838B** contain the material used to print the upper blocking layer **830**. The space between the strip **836A** and the interface **804** between the play field portion **706** and the display portion **704** and the space between the strips **836A** and **836B** define channels **840A** and **840B** for the

capacitive pick-up areas **734A–H** and **736A–H** of the indicia circuit elements **732A–H**. The layer that is exposed by the channels **840A** and **840B** is the seal coat layer **826** which, as previously stated, has a sheet resistivity greater than  $10^8 \Omega/\square$ . The configuration of the barred layer **834** thus electrically isolates the capacitive pick-up areas **734A–H** and **736A–H** of the indicia circuit elements **732A–H** from the minimally conductive strips **836A** and **836B**. The barred layer **834** is the preferred form of the upper blocking layer **830** when the lower blocking layer **794** is printed as the barred layer **798** shown in FIG. 53. The upper blocking layer **830** is printed in registry with the lower blocking layer **794** so that the spaced-apart strips **836A** and **836B** of the upper barred layer **834** are aligned with the spaced-apart strips **800A** and **800B** of the lower barred layer **798**. Consequently, the channels **838A** and **838B** and the channels **840A** and **840B** which are defined by the upper barred layer **834** coincide with the channels **802A** and **802B** and the channels **806A** and **806B**, respectively, which are defined by the lower barred layer **798**. In FIG. 66, the play indicia **720A** and the associated release coat portion **828A** are shown in phantom for reference. The play indicia **720A** and the associated release coat portion **828A** are printed on the ticket **700** so that the play indicia **720A** and the associated release coat portion **828A** are aligned with both the strip **836A** of the upper blocking layer **830** and the strip **800A** of the lower blocking layer **794**. The play indicia **720A** and the associated release coat portion **828A** are thus within both the channel **838A** defined by the upper blocking layer **830** and the channel **802A** defined by the lower blocking layer **794**.

FIG. 67 illustrates another embodiment of the upper blocking layer **830** which includes a patterned layer **842** that is printed with a material that is minimally conductive relative to the circuit elements **732A–H**, **740**, **750A**, and **750B**. The patterned layer **842**, which is substantially opaque, overlies the entire play field portion **706** of the ticket **700** and also covers the validation number **726** within the ticket identification portion **708** of the ticket **700**. The patterned layer **842** defines several apertures **844–H** which electrically isolate portions of the indicia circuit elements **732A–H**. Specifically, the apertures **844–H** are positioned and shaped to coincide with the first capacitive pick-up areas **734A–H** of the indicia circuit elements **732A–H**. The exposed layer within the apertures **844A–H** is the seal coat layer **826** which has a sheet resistivity greater than  $10^8 \Omega/\square$ . The patterned layer **842** is the preferred form of the upper blocking layer **830** when the lower blocking layer **794** is printed in the patterned layer **808** shown in FIG. 54. The upper blocking layer **830** is printed in registry with the lower blocking layer **794** so that the apertures **844A–H** defined by the patterned layer **842** are aligned with the apertures **810A–H** defined by the lower patterned layer **808**. Thus, for example, the aperture **844A** of the upper blocking layer **830** coincides with the aperture **810A** of the lower blocking layer **794**. In FIG. 67, the play indicia **720A** and the associated release coat portion **828A** are shown in phantom for reference. The play indicia **720A** and the associated release coat layer portion **828A** are printed on the ticket adjacent the aperture **844A** in the upper blocking layer **830**. Because the upper blocking layer **830** is printed in registry with the lower blocking layer **794**, the play indicia **720A** and the associated release coat layer portion **828A** are also printed adjacent the aperture **810A** in the lower blocking layer **794**. A suitable ink for printing the upper blocking layer **830** either as the barred layer **834** or as the patterned layer **842** was given previously in Table 9.

The station **784** prints the next layer which consists of the indicia circuit elements **732A–H**. The appearance of the

ticket 700 at this point varies according to the configuration of the upper blocking layer 830. FIG. 68 illustrates the ticket 700 when the upper blocking layer 830 is printed as the continuous layer 832. Since in the preferred embodiment the continuous layer 832 is printed with a material that does not interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B there is no need to isolate any portions of the indicia circuit elements 732A–H from the upper blocking layer 830. Consequently, the indicia circuit elements 732A–H are printed directly on the continuous layer 832. The indicia circuit elements 732A–H are positioned to align with the play indicia 720 so that the resistive elements 738 overlie the play indicia 720. Thus, for example, the indicia circuit element 732A is printed on the layer 832 to align with the play indicia 720A and the associated release coat layer portion 828A (shown in phantom) so that the resistive element 738A overlies the play indicia 720A and the associated release coat layer portion 828A.

FIG. 69 illustrates the form of the ticket 700 when the upper blocking layer 830 is printed as the barred layer 834. In FIG. 69 the play indicia 720A and the associated release coat layer portion 828A are shown in phantom for reference. However it should be kept in mind that neither the play indicia 720A and nor the associated release coat layer portion 828 would be visible because of the upper blocking layer 830. The indicia circuit elements 732A–H are printed on the ticket 700 so that the first capacitive pick-up areas 734A–H and the second capacitive pick-up areas 736A–H are printed in registry with the channels 840A and 840B defined by the barred layer 834. For example, the indicia circuit element 732A is printed on the ticket 700 so that the first and second capacitive pick-up areas 734A and 734B are positioned within the channel 840A. Similarly, the indicia circuit element 732F is printed on the ticket 700 so that the first and second capacitive pick-up areas 734F and 736F are positioned within the channel 840B. As noted earlier, the layer exposed in the channels 840A and 840B is the seal coat layer 826 which has a sheet resistivity greater than about  $10^8 \Omega/\square$ . The channels 840A and 840B defined by the barred layer 834 thus electrically isolate the first capacitive pick-up areas 734A–H and the second capacitive pick-up areas 736A–H of the indicia circuit elements 732A–H from the minimally conductive strips 838A and 838B. Moreover, the upper blocking layer 830 is printed in registry with the lower blocking layer 794 so that the upper channels 840A and 840B are aligned with the lower channels 802A and 802B. The first capacitive pick-up areas 734A–H and the second capacitive pick-up areas 736A–B of the indicia circuit elements 732A–H therefore are electrically isolated from the minimally conductive strips 800A and 800B in the lower blocking layer 794.

The indicia circuit elements 732A–H are also printed on the ticket 700 so that the resistive elements 738A–H are aligned with the strips 836A–B and overlie the play indicia 720A–H. For example, the indicia circuit element 732A is printed on the ticket 700 so that the resistive element 738A is printed on the strip 836A, within the channel 838A, and overlies the play indicia 720A and the associated release coat layer portion 828A (shown in phantom). Similarly, the indicia circuit element 732G is printed on the ticket 700 so that the resistive element 738G is printed on the strip 836B, within the channel 838B, and overlies the play indicia 720G (not shown) and the associated release coat layer portion 828G (not shown). In addition, the strips 826A and 836B of the upper barred blocking layer 834 are printed in registry with the strips 800A and 800B of the lower barred blocking

layer 798. Consequently, the play indicia 720A–H are intermediate the strips 836A–B and 800A–B of the upper and lower barred blocking layers, 834 and 798 respectively, and so are protected against surreptitious detection by candling.

FIG. 70 illustrates the form of the ticket 700 when the upper blocking layer 830 is printed as the patterned layer 842. The play indicia 720A and the associated release coat layer portion 828A are shown in phantom for reference. However it should be kept in mind that neither the play indicia 720A and nor the associated release coat layer portion 828 would be visible because of the upper blocking layer 830. The indicia circuit elements 732A–H are printed on the ticket 700 so that the first capacitive pick-up areas 734A–H are in registry with and positioned within the apertures 844A–H defined by the upper patterned blocking layer 842. For example, the first capacitive pick-up area 734A of the indicia circuit element 732A is in registry with and positioned within the aperture 844A. Similarly, the first capacitive pick-up area 734F of the indicia circuit element 732A is in registry with and positioned within the aperture 844F. As noted earlier, the layer exposed in the apertures 844A–H is the seal coat layer 826 which has a sheet resistivity that is greater than about  $10^8 \Omega/\square$ . The apertures 844A–D defined by the upper patterned blocking layer 842 thus electrically isolate the first capacitive pick-up areas 734A of the indicia circuit elements 732A–H from the minimally conductive layer 842. Moreover, the upper patterned blocking layer 842 is printed in registry with the lower patterned blocking layer 808 so that the upper apertures 844A–H are aligned with the lower apertures 810A–H. The first capacitive pick-up areas 734A–H of the indicia circuit elements 732A–H therefore are electrically isolated from the minimally conductive layer 808 as well. The indicia circuit elements 732A–H are also printed on the ticket 700 so that the resistive elements 738A–H overlie the play indicia 720A–H. For example, the resistive element 738A of the indicia circuit element 732A overlies the play indicia 720A. Similarly, the resistive element 738F is printed on the ticket 700 to overlie the play indicia 720F (not shown). Moreover, because the upper patterned blocking layer 842 is printed in registry with the lower patterned blocking layer 808, the play indicia 720A–H are protected against candling.

Printing press station 786 prints the next layer on the ticket which is a removable scratch-off coating 846. As shown in FIG. 71, the scratch-off coating 846 is printed as a continuous layer that covers the play field portion 706 of the ticket 700 and the validation number 726 within the ticket identification portion 708 of the ticket. In order not to interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical conductivity of the scratch-off coating 846 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B. In the preferred embodiment, the sheet resistivity of the scratch-off coating 846 is greater than  $10^8 \Omega/\square$ . A suitable formulation for the scratch-off coating 846 is given in Walton, U.S. Pat. No. 4,726,608. The remaining two printing press stations 788 and 790 apply overprint graphics such as the play spot areas 716A–H, the play spot graphics 718, the void-if-removed area 722, and the overprint graphics 724 and thus provide the finished appearance of the ticket 700 as shown in FIG. 49.

The structure of the ticket 700 can be simplified by replacing the separate seal coat layer 826, shown in FIG. 63, and the discontinuous release coat layer 828, shown in FIG. 64, with a combined seal-release coat layer, generally

denoted as **848**. Like the release coat **828**, the combined seal-release coat layer **848** is not continuous but instead consists of discreet layer portions **848A–H** that are associated with the play indicia **720A–H** and a discrete layer portion **848I** that is associated with the validation number **736**. For example, as shown in FIG. **72** the combined seal-release coat layer **848** is printed on the primer **820** so that the seal-release coat layer portion **848A** covers the play indicia **720A**. Similarly, the combined seal-release coat portion **848G** covers the play indicia **720G**. In addition, the seal-release coat portion **848I** covers the validation number **726**. The combined seal-release coat **848** protects the play indicia **720A–H** and the validation number **726** against abrasion. The combined seal-release coat **848** also ensures that the layers which overlie the play indicia **720A–H** and the validation number **726** can be removed to reveal the play indicia **720A–H** and the validation number **726**. In addition, as explained in reference to FIG. **75**, the discrete seal-release coat portions **848A–H** help to ensure that the electrical signatures of the indicia circuit elements **732A–H** change when the layers overlying the play indicia **720A–H** are removed. In order not to interfere with the electrical signatures of the circuit elements **732A–H**, **740**, **750A**, and **750B**, the electrical conductivity of the seal-release coat layer **848** should be significantly less than the electrical conductivity of the circuit elements **732A–H**, **740**, **750A**, and **750B**. In the preferred embodiment, the sheet resistivity of the seal-release coat **848** is greater than about  $10^8 \Omega/\square$ . However, since the seal-release coat layer **848** does not contact any of the capacitive pick-up areas **734A–H**, **736A–H**, **742A–H**, **744A–H**, **752A–B**, and **754A–B**, a lesser sheet resistivity, for example about  $10^7 \Omega/\square$ , would be acceptable.

The printing sequence for the ticket changes slightly when the seal-release coat **848** is used instead of the separate seal coat layer **826** and the separate release coat layer **828**. Instead of printing the seal coat **826** on the primer layer **820**, station **778** prints the seal-release coat **848** on the primer layer. Station **780** then prints the upper blocking layer **830** as previously described with reference to FIGS. **65–67** and station **782** prints the indicia circuit elements **732A–H** as previously described with reference to FIGS. **68–70**. It should be noted that when the combined seal-release coat **848** is used the primer layer **820**, instead of the seal coat layer **826**, is exposed in the channels **840A** and **840B** defined by the upper barred blocking layer **834** and in the apertures **844A–D** defined by the upper patterned blocking layer **842**. However, like the seal coat layer **826** the primer layer **820** has a sheet resistivity that is greater than  $10^8 \Omega/\square$ . The ticket **700** therefore functions in the same manner as described with reference to FIGS. **65–70** when the seal-release coat layer **848** is used instead of the separate seal coat **826** and the separate release coat **828**. This printing sequence also makes it possible to apply the indicia circuit elements **732A–H** twice, at stations **782** and **784**. As explained below with reference to FIGS. **75–76**, portions of the indicia circuit elements **732A–H** are removed when portions of the scratch-off layer **846** within the play spot areas **716A–H** are removed to reveal the play indicia **720A–H**. Consequently, the ink used to print the indicia circuit elements **732A–H** has a reduced graphic adhesiveness relative to the ink used to print the integrity circuit elements **740** and the data circuit elements **750A–B**. The reduced graphic adhesiveness of the ink used to print the indicia circuit elements **732A–H**, coupled with the high speed of the gravure printing press **760** can result in small holes, known as picking, in the indicia circuit elements **732A–H**. FIGS. **73** and **74** present an enlarged representation of one of the indicia circuit elements

**732A–H**, for example, the element **732A**. In FIG. **73** a small portion **850** of the indicia circuit element **732A** has been picked-off during the printing of the element **732A**. Similarly, in FIG. **74** a different small portion **852** of the indicia circuit element **732A** has been picked-off during the printing of the element **732A**. The resulting discontinuity in the indicia circuit element **732A** in FIGS. **73** and **74** can lead to errors in detecting the electrical signature of the indicia circuit element **732A**. However, if the two illustrations of the indicia circuit element **732A** in FIGS. **73** and **74** are superimposed, for example, by laying the indicia circuit element **732A** in FIG. **74** over the indicia circuit element **732A** in FIG. **73** in registry therewith, the combined image does not suffer from any discontinuities. Therefore, by printing the indicia circuit elements **732A–H** at two of the stations, for example at the stations **782** and **784**, such that the two layers of the indicia circuit elements **732A–H** are in registry with each other, discontinuities in the printed indicia circuit elements **732A–H** can be reduced or eliminated.

FIG. **75** presents an enlarged view of one of the indicia circuit elements, for example circuit element **720A**, and the underlying associated play indicia **720A**. FIG. **75** also shows the position and configuration of the associated release coat layer portion **828A** or the associated seal-release coat layer portion **848A**. As previously explained, the release coat **828** or the seal-release coat **848** is interposed between the play indicia **732A–H** and the indicia circuit elements **732A–H**. Although not shown, it is to be understood that the upper blocking layer **830** is also interposed between the release coat **828** or the seal-release coat **848** and the indicia circuit elements **732A–H**. As shown in FIG. **75**, in the preferred embodiment the resistive element **738A** is printed over either the release coat layer portion **828A** or the seal-release coat layer portion **848A** so that a portion **854** extends beyond the release coat layer portion **828A** or the seal-release coat layer portion **848A** thereby ensuring that the electrical signature of the circuit element **732** changes when the layers overlying the play indicia **720** are lifted or removed.

FIG. **76** shows an alternative embodiment of an indicia circuit element **856** according to the invention. Like the indicia circuit elements **732A–H**, the indicia circuit element **856** includes the first capacitive pick-up area **734**, the second capacitive pick-up area **736**, and the resistive element **738**. The main difference between the indicia circuit element **856** and the indicia circuit elements **732A–H** is that the second capacitive pick-up area **736** is no longer aligned with the first capacitive pick-up area **734** but instead is aligned with the resistive element **738**. This change is of primary importance when the upper blocking layer **830** is printed as the barred layer **834** in which case the second capacitive pick-up area **736** of the indicia circuit element **856** is printed on the ticket **700** so that the second capacitive pick-up area **736** either is printed on the strip **836A**, within the channel **838A**, and or is printed on the strip **836B**, within the channel **838B**. In all other respects, the indicia circuit element **856** operates in the same manner as the indicia circuit elements **732A–H**.

The complete structure of the ticket **700** offers several security advantages. The lower and upper blocking layers **794** and **830** help to protect against surreptitious detection of the play indicia **720A–H** and the circuit elements **732A–H**, **740**, **750A**, and **750B** by candling or fluorescence. The integrity circuit **740** provides a way of determining if an attempt has been made to alter the bar code **730**, for example, by cutting and replacing the bar code **730**. The data circuits **750A** and **750B** offer at least partial ticket authenticity and integrity information in binary form. The indicia circuit elements **732A–H** both protect the play indicia

720A–H against fraudulent manipulation and provide a way to verify the gaming value of the ticket 700. As noted previously with reference to FIGS. 75 and 76, in the preferred embodiment the indicia circuit elements 732A–H are printed over either the release coat portions 828A–H or the seal-release coat portions 848A–H so that portions 854A–H of the resistive elements 738A–H extend beyond the release coat layer portions 828A–H or the seal-release coat layer portions 848A–H. When one of the play spot areas 716A–H, for example the play spot area 716A, is lifted to reveal the underlying play indicia 720A, the resistive element 738A will be fractured because the portion 854A of the resistive element 738A remains affixed to the ticket 700. Consequently, if an attempt is made thereafter to replace the play spot area 716A and the fractured resistive element 738A, the resulting change in the electrical signature of the indicia circuit element 732A is detected by the sensor array 502 of the electronic verification machine 500. In addition, when a play spot area such as the play spot area 716A is legitimately removed to reveal the play indicia 720A, the electrical continuity between the capacitive pick-up area 734A and 736A of the indicia circuit element 732A is broken when the resistive element 738A is removed with the play spot area 716A. The resulting change in the electrical signature of the indicia circuit element 738A can then be detected by the sensor array 502 of the electronic verification machine 500, thereby providing a way to determine the gaming value of the ticket 700.

#### IX. A Marker Ticket in Accordance With the Invention

FIGS. 77–83 show a marker ticket 860 which can be used with the electronic verification machine 500 (shown in FIGS. 38–40). The marker card 860 is the type used to record a user's choices relative to pre-set options. For example, marker cards, such as the marker card 860, can be used in playing games such as Bingo or Keno. Marker cards like the card 860 are also used to record a user's choice of numbers or other indicia in on-line lottery games. The marker card 860, like the probability game ticket 700, can be used in conjunction with the electronic verification machine 500 of the type shown in FIGS. 38–40. FIG. 77 presents the finished appearance of the card 860 which is printed on a substrate, such as paper or card stock, and includes various printed information such as the identity or title 864 of the card 860, inventory data 866, and a machine-readable bar code 868. A boarder 869 delineates the play area of the card 860 and is printed as overprint graphics. The card 860 also includes an indicia-array area 870 that has a group of indicia spot areas 872A–L, each of which includes an overlay indicia 874A–L. The indicia spot areas 872A–L and the overlay indicia 874A–L are printed as overprint graphics. Each of the indicia spot areas 872A–L covers a play indicia 876A–L (shown in FIGS. 79–81) that is identical to the corresponding overlay indicia 874A–L. For example, the overlay indicia 874E in indicia spot area 872E is a diamond and the play indicia 876E (shown in FIGS. 79–81), which is located beneath the indicia spot area 872E is also a diamond. The indicia spot area 872A has been removed to reveal the underlying associated play indicia 876A. The overlay indicia 874A–L and the play indicia 876A–L define longitudinal data channels 877A–C. For example, the overlay indicia 874A–D and the associated play indicia 876A–D are in the data channel 877A and the overlay indicia 874I–L and the associated play indicia 876I–L are in data channel 877C. The overlay indicia 874A–L and the play indicia 876A–L are used to represent the pre-set options among which a user can choose.

The card 860 also includes circuit elements, generally denoted as 878, which when coupled to the sensor array 502 of the electronic verification machine 500 serve to verify or record the user's chosen options. As shown in FIG. 78 the card 860 has three circuit elements 878A–C, each of which includes a resistive element, generally denoted as 880, and an upper and a lower terminal capacitive pick-up area, generally denoted as 882 and 884, which are connected to and extend from the opposites ends 888 and 890 of the resistive element 880. For example, the circuit element 878A includes the resistive element 880A and the two terminal capacitive pick-up areas 882A and 884A which are aligned with each other and are connected to and laterally extend from the first end 888A and the second end 890A, respectively, of the resistive element 880A. Each of the circuit element 878 also includes intermediate capacitive pick-up areas, generally denoted as 892, that are aligned with the terminal capacitive pick-up areas 888 and 890 and are connected to the resistive elements 880 intermediate the terminal capacitive pick-up areas 888 and 890. For example, the circuit element 878A has three intermediate capacitive pick-up areas 892A, 892A', and 892A", that are aligned with the terminal capacitive pick-up areas 888A and 890A and are connected to the resistive element 880A intermediate the terminal capacitive pick-up areas 888A and 890A. Similarly, the circuit element 878B has three intermediate capacitive pick-up areas 892B, 892B', and 892B", that are aligned with the terminal capacitive pick-up areas 888B and 890B and are connected to the resistive element 880B intermediate the terminal capacitive pick-up areas 888B and 890B. The circuit elements 878A–C are positioned on the card 860 so that the resistive elements 880A–C are aligned with and positioned in the data tracks 877A–C defined by the overlay indicia 874A–L and the play indicia 876A–L and so that portions 894A–L of the resistive elements 880A–L are aligned with the overlay indicia 874A–L and with the play indicia 876A–L. For example, the portion 894A–D of the resistive element 880A are aligned with the overlay indicia 874A–D and with the associated play indicia 876A–D. Similarly, the portions 894I–L of the resistive element 880C are aligned with the overlay indicia 874I–L and with the associated play indicia 876I–L.

Several layers are needed to provide the finished card 860 shown in FIG. 77. As shown in FIG. 79, the first layer 896 is printed directly on the substrate 862 and includes the play indicia 876A–L. The first layer 896 can also include the title 864, the inventory data 866, and the bar code 868. The play indicia 876A–L are printed on the card substrate 862 with the indicia-array portion 870 and are positioned to define the data channels 877A–C. For example, the play indicia 876E–H define the data channel 877B. In the preferred embodiment, the play indicia 876A–L are printed in a different color than the overlay indicia 874A–L in order to make it easier for a user of the card 860 to determine which if the overlay indicia 874A–L have been removed. The next layer is a seal coat layer 898 that protects the play indicia 876A–L against abrasion. As shown in FIG. 80, in the preferred embodiment the seal coat layer 898 is printed within the indicia-array portion 870 of the card 860 as a continuous layer that overlies the play indicia 876A–L. In order not to interfere with the electrical signatures of the circuit elements 878A–C the electrical conductivity of the seal coat layer 898 should be significantly less than the electrical conductivity of the circuit elements 878A–C. In the preferred embodiment, the sheet resistivity of the seal coat layer 898 is greater than  $10^8 \Omega/\square$ . A suitable formulation for the seal coat layer 898 is given in Walton, U.S. Pat. No. 4,726,608.

Next, a release coat **900** is printed on the card **860** so that the release coat **900** overlies the play indicia **876A–L** but preferably is not located below any of the capacitive pick-up areas **882**, **884**, and **892** of the circuit elements **878A–C**. For example, as shown in FIG. **81** the release coat **900** can be printed as a barred layer **902** that includes longitudinally spaced-apart strips **904A–D** which are printed within and laterally span the indicia-array portion **870** of the card **860**. Each of the strips **904A–D** covers a row of play indicia **876A–L**. For example, the strip **904A** laterally spans the indicia-array portion **870** of the card **860** and covers the play indicia **876A**, **876E**, and **876I**. Similarly, the strip **904B** covers the play indicia **876B**, **876F**, and **876J**, the strip **904C** covers the play indicia **876C**, **876G**, and **876K**, and the strip **904D** covers the play indicia **876D**, **876H**, and **876L**. The material exposed between two adjacent strips **904A–D**, for example the strip **904A** and the strip **904B**, is the seal coat layer **898** and the material exposed adjacent the strips **904A–D** but outside of the indicia-array portion **870** of the card **860** is the substrate **862**. Alternatively, as shown in FIG. **82**, the release coat layer **900** can be printed as a discontinuous layer **906** that includes discreet release coat spots **908A–L** each of which covers an associated play indicia **876A–L**. For example, the release coat spot **908A** covers the play indicia **876A** and the release coat spot **908G** covers the play indicia **876G**. Within the indicia-array portion **870** of the card **860** the material exposed between adjacent release coat spots **908A–L**, for example the release coat spot **908B** and the release coat spot **908F**, is the seal coat layer **898**. Outside of the indicia-array portion **870** of the card **860** the material exposed adjacent the release coat spots **908A–L** is the substrate **862**. In order not to interfere with the electrical signatures of the circuit elements **878A–C** the electrical conductivity of the release coat layer **900** should be significantly less than the electrical conductivity of the circuit elements **878A–C**. In the preferred embodiment, the sheet resistivity of the release coat layer **900** is greater than  $10^8 \Omega/\square$ . However, since the release coat layer **900** does not underlie any of the capacitive pick-up areas **882**, **884**, and **892**, a lesser sheet resistivity, for example about  $10^7 \Omega/\square$ , would be acceptable. A suitable formulation for the release coat layer **900** is given in Walton, U.S. Pat. No. 4,726,608.

Alternatively, a combined seal-release coat **910** can be used instead of the separate seal coat and release coat layers **898** and **900** shown in FIGS. **80–82**, in which case, the combined seal-release coat **910** is printed on the card **860** so that the seal-release coat **910** overlies the play indicia **876A–L** but is not located below any of the capacitive pick-up areas **882**, **884**, and **892** of the circuit elements **878A–C**. For example, as shown in FIG. **83** the seal-release coat **910** can be printed as a barred layer **912** that includes longitudinally spaced-apart strips **914A–D** which are printed within and laterally span the indicia-array portion **870** of the card **860**. Each of the strips **914A–D** covers a row of play indicia **876A–L**. For example, the strip **914A** laterally spans the indicia-array portion **870** of the card **860** and covers the play indicia **876A**, **876E**, and **876I**. Similarly, the strip **914B** covers the play indicia **876B**, **876F**, and **876J**, the strip **914C** covers the play indicia **876C**, **876G**, and **876K**, and the strip **914D** covers the play indicia **876D**, **876H**, and **876L**. The exposed material around any of the strips **914A–D** is the substrate **862**. Alternatively, as shown in FIG. **84**, the seal-release coat layer **910** can be printed as a discontinuous layer **916** that includes discreet seal-release coat spots **918A–L** each of which covers an associated play indicia **876A–L**. For example, the seal-release coat spot **918A** covers the play indicia **876A** and the seal-release coat spot

**918G** covers the play indicia **876G**. The exposed material around any of the seal-release coat spots **918A–L** is the substrate **862**. In order not to interfere with the electrical signatures of the circuit elements **878A–C** the electrical conductivity of the seal-release coat layer **910** should be significantly less than the electrical conductivity of the circuit elements **878A–C**. In the preferred embodiment, the sheet resistivity of the seal-release coat layer **910** is greater than  $10^8 \Omega/\square$ . However, since the seal-release coat layer **910** does not underlie any of the capacitive pick-up areas **882**, **884**, and **892**, a lesser sheet resistivity, for example about  $10^7 \Omega/\square$ , would be acceptable.

The circuit elements **878A–C** are printed on the card **860** immediately after either the release coat **900** or the seal-release coat **910**. Since the portions **894A–L** of the resistive elements **880A–C** are removed when the indicia spot areas **872A–L** and associated portions of the scratch-off layer **920** are removed to reveal the play indicia **876A–L**, the ink used to print the circuit elements **878A–C** should have a relatively reduced adhesiveness. In addition, the ink used to print the circuit elements should have a relatively high conductivity. In the preferred embodiment, the ink used to print the circuit elements **878A–C** has a sheet resistivity of about  $1 \text{ K}\Omega/\square$ . A suitable formulation for the ink used to print the circuit elements **878A–L** was given previously in Table 5.

FIG. **85** illustrates the configuration of the card **860** when the circuit elements **878A–C** are printed over the barred release coat layer **902**. As noted earlier with reference to FIG. **78**, the circuit elements **878A–C** are positioned on the card **860** so that the resistive elements **880A–C** are aligned with and positioned in the data tracks **877A–C**. Each resistive element **880A** therefore overlies a column of the play indicia **876A–L** and the portions **894A–L** of each resistive element **880A–D** directly overlie one of the play indicia **876A–L**. For example, the circuit element **878A** overlies the play indicia **876A–D** and the portions **894A–D** of the resistive element **880A** directly overlie the play indicia **876A–D**. Similarly, the circuit element **878B** overlies the play indicia **876E–H** and the portions **894E–H** of the resistive element **880B** directly overlie the play indicia **876E–H**. In addition, the circuit element **878C** overlies the play indicia **876I–L** and the portions **894I–L** of the resistive element **880C** directly overlie the play indicia **876I–L**. Thus, although the play indicia **876A** and **876G** are shown for reference, it should be kept in mind that the play indicia **876A** and **876G** would not actually be visible because of the overlying portions **894A** and **894G** of the resistive elements **880A** and **880B**, respectively. Similarly, the play indicia **876I** and **876J**, although shown for reference, would not actually be visible because of the overlying portions **894I** and **894J** of the resistive element **880C**. As previously noted with reference to FIG. **81**, each of the longitudinally spaced-apart strips **904A–D** of the barred release coat **902** covers a row of play indicia **876A–L** so that within the play indicia array portion **870** the exposed material between adjacent strips **904A–D** is the seal coat layer **898**. Moreover, outside of the indicia array portion **870** the exposed material adjacent the strips **904A–D** is the substrate **862**. Consequently, the terminal capacitive pick-up areas **882A–C** and **884A–C** are printed directly on the substrate **862**, as are the intermediate capacitive pick-up areas **89A**, **892A'**, and **892A''** of the circuit element **878A**. The intermediate capacitive pick-up areas **892B**, **892B'**, and **892B''** of the circuit element **878B** and the intermediate capacitive pick-up areas **892C**, **892C'**, and **892C''** of the circuit element **878C** are printed on the seal coat layer **898**. FIG. **86** illustrates the configuration of the card **860** when the circuit elements **878A–C** are

printed over the discontinuous release coat layer 906. The circuit elements 878A-C are positioned on the card 860 so that the resistive elements 880A-C are aligned with and positioned in the data tracks 877A-C. Each resistive element 880A therefore overlies a column of the play indicia 876A-L and the portions 894A-L of each resistive element 880A-D directly overlies one of the play indicia 876A-L. Consequently, although shown for reference the play indicia 876A, 876G, 876I, and 876J would not be visible because of the overlying portions 894A, 894G, 894I, and 894J of the resistive elements 880A-C. As noted previously with reference to FIG. 82, within the indicia-array portion 870 of the card 860 the material exposed between adjacent release coat spots 908A-L, for example the release coat spot 908B and the release coat spot 908F, is the seal coat layer 898. In addition, outside of the indicia-array portion 870 of the card 860 the material exposed adjacent the release coat spots 908A-L is the substrate 862. Consequently, the terminal capacitive pick-up areas 882A-C and 884A-C are printed directly on the substrate 862, as are the intermediate capacitive pick-up areas 892A, 892A', 892A", 892B, 892B', 892B", 892C, 892C', and 892C" of the circuit element 878A. The intermediate capacitive pick-up areas 892B, 892B', and 892B" of the circuit element 878B and the intermediate capacitive pick-up areas 892C, 892C', and 892C" of the circuit element 878C are printed on the seal coat layer 898.

FIG. 87 illustrates the configuration of the card 860 when the circuit element 878A-C are printed on the barred seal-release coat 912. The circuit elements 878A-C are positioned on the card 860 so that the resistive elements 880A-C are aligned with and positioned in the data tracks 877A-C. Each resistive element 880A therefore overlies a column of the play indicia 876A-L and the portions 894A-L of each resistive element 880A-D directly overlies one of the play indicia 876A-L. Consequently, although shown for reference the play indicia 876A, 876G, 876I, and 876J would not be visible because of the overlying portions 894A, 894G, 894I, and 894J of the resistive elements 880A-C. As noted earlier with reference to FIG. 83, the exposed material around any of the strips 914A-D is the substrate 862. Consequently, all of the terminal capacitive pick-up areas 882A-C and 884A-C and all of the intermediate capacitive pick-up areas 892A, 892A', 892A", 892B, 892B', 892B", 892C, 892C', and 892C" are printed directly on the substrate 862.

FIG. 88 illustrates the configuration of the card 860 when the circuit elements 878A-C are printed over the discontinuous seal-release coat layer 916. The circuit elements 878A-C are positioned on the card 860 so that the resistive elements 880A-C are aligned with and positioned in the data tracks 877A-C. Each resistive element 880A therefore overlies a column of the play indicia 876A-L and the portions 894A-L of each resistive element 880A-D directly overlies one of the play indicia 876A-L. Consequently, although shown for reference the play indicia 876A, 876G, 876I, and 876J would not be visible because of the overlying portions 894A, 894G, 894I, and 894J of the resistive elements 880A-C. As previously noted with reference to FIG. 84, the exposed material around any of the seal-release coat spots 918A-L is the substrate 862. Consequently, all of the terminal capacitive pick-up areas 882A-C and 884A-C and all of the intermediate capacitive pick-up areas 892A, 892A', 892A", 892B, 892B', 892B", 892C, 892C', and 892C" are printed directly on the substrate 862.

A scratch-off coating 920 is then printed on the card 860 so that the scratch-off coating 920 span the entire indicia array portion 870 of the card 860 and covers all of the circuit

elements 878A-C, as shown in FIG. 89. In order not to interfere with the electrical signatures of the circuit elements 878A-C the electrical conductivity of the scratch-off coating 920 should be significantly less than the electrical conductivity of the circuit elements 878A-C. In the preferred embodiment, the sheet resistivity of the scratch-off coating 920 is greater than  $10^8 \Omega/\square$ . A suitable formulation for the scratch-off coating 920 is given in Walton, U.S. Pat. No. 4,726,608. The boarder 869, the indicia spots areas 872A-L and the overlay indicia 874A-L are then printed as overprint graphics to give the card 860 the finished appearance shown in FIG. 77.

The operation of the circuit elements 878A-C is best explained with reference to FIGS. 77, 79, and 85-88. Each of the capacitive pick-up areas 882A-C, 884A-C, 892A, 892A', 892A", 892B, 892B', 892B", 892C, 892C', and 892C" is sized, shaped, and positioned on the card 860 so that each of the capacitive pick-up areas 882A-C, 884A-C, 892A, 892A', 892A", 892B, 892B', 892B", 892C, 892C', and 892C" can capacitively couple with either the excitation plate 576 or one of the sensor plates 574 of the sensor array 502 in the electronic verification machine 500. Consequently, all of the intermediate capacitive pick-up areas 892A, 892A', 892A", 892B, 892B', 892B", 892C, 892C', and 892C" function as both excitation and sensor capacitive pick-up areas when the card 860 is coupled to the electronic verification machine 500. The terminal capacitive pick-up areas 882A-C and 884A-C, however, function only as either an excitation capacitive pick-up area or a sensor capacitive pick-up area depending on the direction in which the card 860 moves through the electronic verification machine 500. For example, if the card moves through the electronic verification machine 500 so that the terminal capacitive pick-up areas 882A-C first couple with the sensor array 502, then the terminal capacitive pick-up areas 882A-C function only as excitation capacitive pick-up areas and the terminal capacitive pick-up areas 884A-C function only as sensor capacitive pick-up areas. Alternatively, if the card moves through the electronic verification machine 500 so that the terminal capacitive pick-up areas 884A-C first couple with the sensor array 502, then the terminal capacitive pick-up areas 884A-C function only as excitation capacitive pick-up areas and the terminal capacitive pick-up areas 882A-C function only as sensor capacitive pick-up areas. For ease of explanation, in the following discussion it is to be understood that the card 860 moves through the electronic verification machine 500 so that the terminal capacitive pick-up areas 882A-C first couple with the sensor array 502 and so function only as excitation capacitive pick-up areas. Referring now to FIGS. 85-88, when the card 860 first couples with the sensor array 502, the terminal capacitive pick-up area 882C serves as an excitation capacitive pick-up area and the intermediate capacitive pick-up area 892C serves as a sensor capacitive pick-up area. In addition, the terminal capacitive pick-up area 892C is joined to the intermediate capacitive pick-up area 892C by the portion 894I of the resistive element 880C. The capacitive pick-up areas 882C and 892C and the associated portion 894I of the resistive element 880C therefore form a U-shaped circuit element. As the card 860 continues to move through the electronic verification machine 500, the intermediate capacitive pick-up area 892C and the intermediate capacitive pick-up area 892C' function as excitation and sensor capacitive pick-up areas, respectively, that are joined by the portion 894J of the circuit element 880C. Similarly, the intermediate capacitive pick-up area 892C' and the intermediate capacitive pick-up area 892C", together with the portion 894K of the resistive



element **880C** form a U-shaped circuit element, and the intermediate capacitive pick-up area **892C**" and the terminal capacitive pick-up area **884C**, together with the portion **894L** of the resistive element **880C** form a U-shaped circuit element. Each of the circuit elements **878** therefore serves as a linear array of U-shaped circuit elements that are defined by two adjacent capacitive pick-up areas, **882A–C** and **892A–C**, **892A'–C'**, **892A'–C'** and **892A"–C"**, **892A"–C"**, and **884A–C**, and the associated portions **894A–L** of the resistive elements **880A–C**. Thus, when a given indicia spot area **872A–L** is removed to mark the card **860** and reveal the underlying play indicia **876A–L**, only the U-shaped circuit element which is partially defined by the associated portion **894A–L** of the resistive element **880A–C** is affected. For example, when the indicia spot area **872A** is removed to reveal the underlying play indicia **876A** as shown in FIG. 77, the only affected U-shaped circuit element is the one that is defined by the terminal capacitive pick-up area **882A**, the intermediate capacitive pick-up area **892A** and the associated portion **894A** of the resistive element **880A**.

It should be kept in mind that a similar result can be achieved if the card is printed with a plurality of separate U-shaped circuit elements, such as the data circuit elements **750A–B** of the ticket **700**. However, the method of printing the circuit elements **878** has advantages over printing individual U-shaped elements such as **750A–B** in that much fewer capacitive pick-up areas are required for each data bit. Also, for those applications where the play indicia **876A–L** are not required, the seal coat **898** can be omitted from the marker card **860**.

#### X. A Data Card According to the Invention

FIG. 90 shows a data card **922** which can be used with the electronic verification machine **500**, shown in FIGS. 38–40. The data card **922** includes circuit elements, generally denoted as **924**, that are printed directly on a substrate **926**. Each of the circuit elements **924** includes two terminal capacitive pick-up areas, generally denoted as **928** and **930**, and a data track, generally denoted as **932**, that spans between the two terminal capacitive pick-up areas **928** and **930**. In addition, each of the circuit elements **924** can include intermediate capacitive pick-up areas, generally denoted as **934**, **936**, and **938**, that are positioned on the card **922** intermediate the terminal capacitive pick-up areas **928** and **930** and are aligned with the terminal capacitive pick-up areas **928** and **930**. As with the marker card **860**, each pair of adjacent capacitive pick-up areas, for example, the capacitive pick-up area **928B** and the capacitive pick-up area **934B**, or the capacitive pick-up area **934B** and the capacitive pick-up area **936B**, define partial U-Shaped circuit elements the remainder of which are defined by an associated portion **940A–L** of the data tracks **932**. The U-shaped circuit elements can in turn encode either a bit-off or "0" signal or a bit-on or "1" signal, depending on whether or not the associated portions **940A–L** of the data tracks **932** contain conductive material. For example, the U-shaped circuit element that is defined by the capacitive pick-up areas **928A** and **934A** and the associated portion **940A** of the data track **932A** encode a bit-off or "0" signal and the U-shaped circuit element that is defined by the capacitive pick-up areas **928B** and **934B** and the associated portion **940E** of the data track **932B** encodes a bit-on or "1" signal. Thus, reading from left to right, the first row of U-Shaped circuit elements encodes "011", the second row of U-Shaped circuit elements encodes "110", the third row of U-shaped circuit elements encodes "100" and the fourth row of U-shaped circuit elements

encodes "111". A suitable ink for printing the circuit elements **924A–C** for the data card **922** can be printed with the ink that was previously described in Table 1.

FIG. 91 illustrates an alternative embodiment of a data card **942** according to the invention. Like the data card **922**, the data card **942** includes circuit elements **924A–C**. The main difference between the data card **922** and the data card **942** is that the data card **942** includes a release coat **944** that is printed on the substrate **926** so that the release coat underlies the portions **940A–L** of the data tracks **932A–C** but does not underlie any of the capacitive pick-up areas **928A–C**, **930A–C**, **934A–C**, **936A–C**, and **938A–C**. As with the marker card **860**, the release coat **944** can be printed on the substrate **926** either as discreet release coat layer portions **946A–F** or as spaced-apart strips **948A–B**. The circuit elements **924A–C** are therefore printed on the data card **942** so that initially each of the data tracks **932A–C** contains conductive material in all of the portions **940A–L** of the data tracks **932A–C**. After the data card **942** is printed, specific portions **940A–L** of the data tracks **932A–C** are scratched-off to encode the desired binary data. For example the portion **940A** of the resistive track **932A**, the portion **940G** of the data track **932B**, and the portions **940J** and **940K** of the data track **932C** have been removed subsequent to printing the data card **942**. Thus, reading from left to right, the first row of U-Shaped circuit elements encodes "011", the second row of U-Shaped circuit elements encodes "110", the third row of U-shaped circuit elements encodes "100" and the fourth row of U-shaped circuit elements encodes "111". A suitable ink for printing the circuit elements **924A–C** for the data card **942** was previously given in Table 1.

#### XI. A Laminated Document According to the Invention

FIG. 92. shows a laminated document **950** that can be used with the electronic verification machine (shown in FIGS. 38–40). Laminated documents, such as the document **950**, have a variety of uses including protecting an information document against excessive wear. One example of a laminated document, such as the document **950**, is an identification card such as a driver's license where the information document is a photograph. Laminated documents, such as identification cards, can be altered, for example, by splitting the laminated document to remove the original identification document and then substituting a fraudulent identification document. The laminated document **905** helps to prevent such fraudulent misuse. As shown in FIG. 92, the document **950** includes a first laminate **952**, a second laminate **954**, and an information document **956**, such as a photograph. The laminated document **950** also includes two circuit elements **958** and **960**, each of which is secured to or printed on one of the laminates **952** and **954**. FIG. 93 illustrates the first laminate **952** which includes an upper surface **962** on which the circuit element **958** is printed. The laminate **952** preferably is made from a durable non-conductive material, such as plastic, that can be opaque and that has a sheet resistivity greater than  $10^8 \Omega/\square$ . The outline of the information document **956** is shown in phantom for reference. The circuit element **958** includes two capacitive pick-up areas **964** and **966**. The capacitive pick-up area **966** is shaped and positioned on the upper surface **962** of the laminate **952** so that the capacitive pick-up area **966** capacitively couples with the excitation plate **576** of the sensor array **502** in the electronic verification machine **500**. The capacitive pick-up area **964** is shaped and positioned on the upper surface **962** of the laminate **952** so that the

capacitive pick-up area **964** capacitively couples with one of the sensor plates **574** of the sensor array **502**. The circuit element **952** further includes a resistive element **968** that is connected to and extends between the capacitive pick-up areas **964** and **966** so that at least a portion **970** of the resistive element **968** underlies the information document **956** in the laminated document **950**.

FIG. **94** illustrates the second laminate **954** which includes a lower surface **972** on which the circuit element **960** is printed. The laminate **954** preferably is made from a transparent material, such as plastic, that has a sheet resistivity greater than  $10^8 \Omega/\square$ . The outline of the information document **956** is shown in phantom for reference. The circuit element **960** includes two capacitive pick-up areas **974** and **976**. The capacitive pick-up area **976** is shaped and positioned on the lower surface **972** of the laminate **954** so that the capacitive pick-up area **976** capacitively couples with the excitation plate **576** of the sensor array **502** in the electronic verification machine **500**. The capacitive pick-up area **974** is shaped and positioned on the lower surface **972** of the laminate **954** so that the capacitive pick-up area **974** capacitively couples with one of the sensor plates **574** of the sensor array **502**. The circuit element **954** further includes a resistive element **978** that is connected to and extends between the capacitive pick-up areas **974** and **976** so that at least a portion **980** of the resistive element **978** overlays the information document **956** in the laminated document **950**. A suitable ink for printing the circuit elements **968** and **969** was presently previously in Table 1.

In making the finished laminated document **950** shown in FIG. **92**, the information document **956**, shown in FIG. **95**, is positioned on the first laminate **952** so that the portion **970** of the resistive element **960** underlies the information document **950**. The second laminate **954** is then inverted, relative to its configuration in FIG. **94**, so that the lower surface **972** of the second laminate **954** is adjacent the upper surface **962** of the first laminate **952**. The second laminate **954** is also aligned with the information document **956** so that the portion **980** of the circuit element **960** overlies the information document **956**. The two laminates **952** and **954** are then bonded together to form the laminated document **950**. Thereafter, if an attempt is made to split the laminated document **950** and remove the information document **956**, one or both of the resistive elements **968** and **978** will be damaged or broken. The resulting change in the electrical signature of the affected circuit element **958** or **960** can then be detected by the sensor array **502** of the electronic verification machine **500**.

## XII. A Third Electronic Verification Machine

### A. Components

A third and preferred embodiment of an electronic verification machine **1000** according to the invention is shown in FIG. **96**. The electronic verification machine **1000** includes a frame structure **1002** (shown in FIG. **97**) which is enclosed within a housing **1004** that includes a cover section **1006**, a bottom section **1008**, and a front section **1010**. Although the exact configuration of the exterior of the electronic verification machine **1000** can vary, the exterior of the electronic verification machine **1000** preferably includes a display panel **1012**, a user interface **1014**, and a document interface **1016**, all of which are positioned along the cover section **1006**. The display panel **1012** can display instructions, such as "Insert Ticket" and can also display the results of document validation and verification testing. The display panel **1012** preferably consists of a commercially available display unit, such as a liquid crystal display, a gas

discharge display, or a light emitting diode (LED) display. The user interface **1014** includes a numeric keypad, shown generally as **1018**, and function keys, shown generally as **1020**. The operator can use the user interface **1014** to manually enter data from the document into the electronic verification machine **1000**. The document interface **1016** includes a slot **1022** into which the document to be tested is inserted. In the preferred embodiment, the document interface **1016** also includes an exit slot **1024** from which the document being tested exits the electronic verification machine **1000**. In addition, the electronic verification machine **1000** preferably includes a door **1026** located on the front section **1010** of the housing **1004**. The door **1026** provides access to the document pathway and can be used to clear the pathway should the document become jammed within the electronic verification machine **1000**. The door **1026** also provides access to a mirror **1028** (shown in phantom) that is positioned along the inner surface of the door **1026**. As explained below, the mirror **1028** can be used to read certain kinds of data printed on the document. The door **1026** and associated front section **1010** also include a door position sensor **1029**. Indicator lights **1030** located on the front section **1010** can be used to indicate that the door **1026** is open or jammed, that a document is jammed within the document channel **1038**, or that the electronic verification machine **1000** is unable to scan a document.

FIG. **97** shows the electronic verification machine **1000** with the housing **1004** removed. The frame structure **1002** includes a base portion **1032** and a front portion **1034** that is generally aligned with the front section **1010** of the housing **1004** (as shown in FIG. **96**). A sensor head **1036** is secured to the frame structure **1002** to form a channel **1038** intermediate the front portion **1034** of the frame structure **1002** and the sensor head **1036**. The channel **1038** defines the document pathway through the electronic verification machine **1000**. In the preferred embodiment of the invention, the sensor head **1036** is tensionably secured to the frame structure **1002** so that the document being tested is in intimate physical contact with a sensor array **1044** (shown in FIGS. **99** and **100**) positioned on the sensor head **1036**. The sensor head **1036** therefore includes hinge pins **1040** that are rotatably mounted in hinge arms **1042** formed on the front portion **1034** of the frame structure **1002**. A tensioning guide **1046** is located along the sensor head **1036**, opposite the front portion **1034** of the frame structure **1002** and is secured to the frame structure **1002** by tensioning fasteners **1048**. The tensioning guide **1046** is preferably formed from a rigid material, such as metal, and the tensioning fasteners **1048** can be formed from any appropriate stretchable devices, such as springs. The tensioning guide **1046** helps to ensure that the document being tested maintains intimate physical contact with the sensor array **1044** while the hinge pins **1040** permit the sensor head **1036** to pivot slightly so that the electronic verification machine **1000** can accept documents of varying thickness. A ribbon connector **1050** extends through an aperture **1052** (shown in FIG. **98**) formed in the tensioning guide **1046** and operatively connects the sensor head **1036** to a master control processing board **1054** which is affixed to the frame structure **1002**.

The electronic verification machine **1000** also includes a pressure roller **1056** which moves the document being tested through the document channel **1038** and through the exit slot **1024** (shown in FIG. **96**). The pressure roller **1056** is supported in the frame structure **1002** via a shaft **1055** which also supports a pulley **1057**. A stepper motor **1058** is also supported on the frame structure **1002** via a shaft **1059**, on which is also mounted a pulley **1060**. A toothed belt **1061**

looped around the pressure roller pulley **1057** and the stepper motor pulley **1060** connects the pressure roller **1056** to the stepper motor **1058**. As explained in more detail below, the stepper motor **1058** is operatively connected to the master control processing board **1054** and controls the rate at which the document being tested is moved through the document channel **1038**. In addition, edge detectors **1062** and **1064** (shown in FIG. **98**), which are operatively connected to the master control processing board **1054** by sets of lines **1066** and **1068** and by ribbon connector **1050**, provide information about the position of the document being tested within the document channel **1038**. The electronic verification machine **1000** further includes a bar code reader **1070** which is secured to the frame structure **1002** and is operatively connected to the master control processing board **1054** via connector lines **1072**.

FIG. **98**, which is a partially cut-away exploded side perspective view of the electronic verification machine **1000**, shows the relationship among the cover section **1006** of the housing **1004**, the front portion **1034** of the frame structure **1002**, the sensor head **1036**, the tensioning guide **1046**, and the front section **1010** of the housing **1004** in more detail. The user display panel **1012** and the user interface **1014**, located along the cover portion **1006**, are operatively connected to the master control processing board **1054** via a ribbon connector **1015**. When the electronic verification machine **1000** is fully assembled, the ticket slot **1022** formed in the cover portion **1006** is aligned with the document channel **1038** (shown in FIG. **97**) which is formed between the front portion **1034** of the frame structure **1002** and the sensor head **1036**. The pressure roller **1056** extends through an aperture **1074** formed in the front portion **1034** of the frame structure **1002**. Consequently, the pressure roller **1056** contacts the document being tested and moves the document through the document channel **1038** (shown in FIG. **97**). In the preferred embodiment, the edge detectors **1062** and **1064** consists of two light emitting diodes **1076** and **1078** and two phototransistors **1080** and **1082**. The light emitting diodes **1076** and **1078** are positioned along the front portion **1034** of the frame structure **1002** on opposite sides of the pressure roller **1056**. The phototransistors **1080** and **1082** are positioned along the sensor head **1036** on opposite sides of a sensor array circuit board **1084** which is secured to the sensor head **1036**. The phototransistors **1080** and **1082** on the sensor head **1036** are aligned with the light emitting diodes **1076** and **1078** on the frame structure **1002** to form the edge detectors **1062** and **1064**. The first edge detector **1062** is used to indicate that a document has been inserted into the electronic verification machine **1000**. The second edge detector **1064** is used to obtain precise document position information. The first edge detector **1062** and the second edge detector **1064** are spaced-apart by a predetermined distance which, in the preferred embodiment, is about 1.48 inches. In addition, the second edge detector **1064** is located at a predetermined distance, preferably 0.73 inches, below the tangent point of the pressure roller **1056**.

The electronic verification machine **1000** also includes a window **1086** formed along the front portion **1034** of the frame structure **1002**. The window **1086** is aligned with both the bar code reader **1070** and the mirror **1028** located along the front section **1010** of the housing **1004**. Together, the mirror **1028** and the window **1086** can be used with the bar code reader **1070** to read bar codes that are printed on the front of the document being tested. Alternatively, bar codes that are printed on the back of the document being tested can be read by the bar code reader **1070** and the window **1086** alone. As noted earlier, the electronic verification machine

**1000** can also include indicator lights **1030** located on the front section **1010** of the housing **1004**. The indicator lights **1030** are operatively connected to the door position sensor **1029** (shown in phantom) which also is located on the front section **1010** and which, in the preferred embodiment, includes a light emitting diode and a phototransistor. The door position sensor **1029** and the indicator lights **1030** are operatively connected to the master control processing board **1054** by lines **1090** and **1092**, respectively.

FIG. **99** is a block diagram of the relationship among the major components of the electronic verification machine **1000**. The sensor head **1036** is connected to the master control processing board **1054** by the ribbon connector **1050**. The light emitting diodes **1076** and **1078** which form parts of the edge detectors **1062** and **1064**, respectively, are connected to the master control processing board **1054** by the lines **1066** and **1068**, respectively. The door position sensor **1029** is connected to the master control processing board **1054** by the line **1090**, while the indicator lights **1030** are operatively connected to the master control processing board **1054** by the line **1092**. A line **1094** operatively connects the stepper motor **1058** to the master control processing board **1054**. The lines **1072** operatively connect the bar code reader **1070** to the master control processing board **1054**. The user interface **1014** is operatively connected to the master control processing board **1054** by the ribbon connector **1015**. The electronic verification machine also includes a stigmatization circuit **1096** which is used in conjunction with the sensor array **1044** and the master control processing board **1054** to stigmatize a document being tested once its electrical signature has been measured. The stigmatization circuit **1096** is operatively connected to the sensor array **1044** by lines **1098** and to the master control processing board **1054** by lines **1100**.

In the preferred embodiment of the invention, master control processing board **1054** includes two microcontrollers, a support microcontroller **1102** and a primary microcontroller **1104**. The support microcontroller **1102** is used in controlling all low-level device interfaces, such as the sensor array **1044**, the stigmatization circuit **1096**, the edge detectors **1062** and **1064**, the door position sensor **1029**, the indicator lights **1030**, the user interface **1014**, the bar code reader **1070** and the stepper motor **1058**. A set of lines **1106–1110** provides signal inputs and outputs to the support microcontroller **1102**. In the preferred embodiment of the invention, the support microcontroller **1102** is a Motorola MC68HC16 processor which incorporates a 16 bit central processing unit, a single chip integration module, a multi-channel communications interface, a general purpose timer and a time processing unit. The support microcontroller also includes an 8 to 10 bit analog-to-digital (A/D) converter **1112** and memory **1114**. The memory **1114** of the support microcontroller **1102** preferably includes 48 Kbytes of Programmable Read Only Memory (PROM) and 65 Kbytes of Static Random Access Memory (SRAM). The bar code reader **1070** is connected to the support microcontroller **1102** by a standard bidirectional UART port operating at 9600 Baud. The internal timers of the support microcontroller **1102** are used to control the stepper motor **1058**. The edge detectors **1062** and **1064** are interfaced to the support microcontroller as standard Transistor-Transistor Logic (TTL) signals.

The primary microcontroller **1104** is used to process the electrical signature of the document being tested in order to verify that the document is authentic. In the preferred embodiment of the invention, the primary microcontroller **1104** preferably is a 32 bit Elan SC410A which operates at

an internal clock speed of 66 MHz. The primary microcontroller **1104** also includes memory **1116** which, in the preferred embodiment consists of 4–8 Mbytes of Dynamic Random Access Memory (DRAM), 2–4 Mbytes of flash memory, and 512 Kbytes to 1 Mbyte of SRAM supported by a back up battery. In the preferred embodiment of the invention, the primary microcontroller **1104** includes a glueless burst-mode interface that allows the flash memory to be partitioned in to various sectors, e.g., operating system, operational software version A, operational software version B, etc. The primary microcontroller **1104** is connected to the support microcontroller **1102** by a high speed parallel interface **1118**. A parallel interface **1120** connects the primary microcontroller **1104** to a Dual Universal Asynchronous Receiver-Transmitter (DUART) **1122** which is also connected by a serial digital line at Transistor Transistor Logic (TTL) levels to a modem **1126**. In the preferred embodiment of the invention, the modem **1126** is a 14.4 kbps Rockwell modem. The modem **1126** is used to provide communications between the electronic verification machine **1000** and a central site computer, such as the computer **223** (shown in FIG. 17).

As mentioned earlier, the support microcontroller **1102** is used for all low level device interfaces. Consequently, the primary microcontroller **1104** is used only for high level functionality such as comparing the measured electrical signature to a predetermined game signature map such as shown in FIG. 44. In addition, the primary microcontroller **1104** communicates with the central site computer **223** to obtain game specific information such as the game signature map **632**, and to determine the redemption value of high level probability game lottery tickets, such as the ticket **700**. To maximize communications flexibility with the central site computer, the electronic verification machine can also be equipped with an optional Motorola MC68302 communications processor (not shown). This communications processor would then be used to handle all low-level communications protocols, thereby allowing the primary microcontroller **1104** to focus exclusively on high-level ticket/user functionality.

FIG. 100 is a top plan view of the sensor head **1036** and shows the sensor array **1044** in more detail. The sensor head **1036** includes the phototransistors **1080** and **1082** that form parts of the edge detectors **1062** and **1064** (shown in FIG. 98) and the sensor array circuit board **1084** of which the sensor array **1044** forms a part. In the preferred embodiment, the sensor array circuit board **1084** is secured to a sensor head housing **1128** which also carries the phototransistors **1080** and **1082**. Due to the intimate physical contact between the document being tested and the sensor head **1036**, if not protected the phototransistors **1080** and **1082** can become dirty over time due to contact with the document being tested. Consequently, in the preferred embodiment of the invention, the phototransistors **1080** and **1082** are embedded within and protected by the sensor head housing **1128** which is formed from a plastic that is transparent in the infrared region. In the preferred embodiment, a clear Acrylic with a 94-V0 flame rating is used to form the sensor head housing **1128**.

The sensor array **1044** includes an elongated excitation plate **1130**, thirteen sensor plates **1132A–1132M**, and a fuse excitation pad **1134**. It should be noted that, in an embodiment of the invention that does not include stigmatization, the fuse excitation pad **1134** can be replaced with a sensor plate to provide fourteen document sensor channels. The vertical dimension of each of the sensor plates **1132A–1132M** preferably is 0.1 inches and the horizontal

dimension of each of the sensor plates **1132A–1132M** preferably is 0.1 inches. The vertical dimension of the excitation plate **1130**, which preferably is located about 0.05 inches from the sensor plates **1132A–1132M**, preferably is 0.1 inches. The horizontal dimension of the fuse excitation pad **1134** preferably is about 0.1 inches and the vertical dimension preferably is about 0.26 inches. The sensor array **1044** can also include a thin ground strap **1136** positioned intermediate the excitation plate **1130** and the sensor plates **1132A–1132M**. Because of the close proximity of the excitation plate **1130** and the sensor plates **1132A–1132M**, the excitation signal can jump between the excitation plate **1130** and the sensor plates **1132A–1132M**, resulting in an inaccurate electrical signature. The ground strap **1136** behaves as an “electrical fence” and prevents signal jumping from the excitation plate **1130** to the sensor plates **1132A–1132M**. The inter-sensor plate spacing should be about twice the horizontal dimension of the sensor plates **1132A–1132M**. In the preferred embodiment of the invention, the spacing between any two adjacent sensor plates **1132A–1132M**, such as the sensor plates **1132B** and **1132C**, is about 0.18 inches. The horizontal dimension of the excitation plate **1130** is chosen so that the excitation plate **1130** spans the distance of the thirteen sensor plates **1132A–1132M**. In the preferred embodiment of the invention, the horizontal dimension of the excitation plate **1130** therefore is about 3.46 inches.

The excitation plate **1130**, the sensor plates **1132A–1132M**, the fuse excitation pad **1134**, and the ground strap **1136** preferably are made from a highly conductive material, such as copper. However, it has been found that over time the sensor array **1044** can become worn due to the close physical contact of the document being tested. Consequently, in the preferred embodiment of the invention, the excitation plate **1130**, the sensor plates **1132A–1132M**, the fuse excitation pad **1134**, and the ground strap **1136** are initially formed as a three-part layer consisting of copper, covered by nickel, covered by a thin layer of gold. The nickel protects the copper surface and protects the sensor array **1044** from undue wear and tear. The thin gold layer allows other parts of the sensor array circuit to be soldered onto the sensor array circuit board **1084**. Over time, the gold layer covering the sensor array elements **1130**, **1132A–1132M**, **1134**, and **1136** wears away leaving only the nickel-coated copper layer. The thin gold layer over the sensor array elements **1130**, **1132A–1132M**, **1134**, and **1136** thus serves as a sacrificial mask while the thin gold layer on other portions of the sensor array circuit board **1084** permits soldering of other sensor head components.

It has also been found that, because of the close physical contact between the sensor array **1044** and the document being tested, irregularities along the top surface **1138** of the sensor array circuit board **1084** can cause the document to become jammed in the document channel **1038** (shown in FIG. 97). Consequently, care must be taken in fabricating the sensor array circuit board **1084** to ensure that the sensor array elements **1130**, **1132A–1132M**, **1134**, and **1136** are essentially flush with the top surface **1138** of the sensor array circuit board **1084**. Preferably, the sensor array elements **1130**, **1132A–1132M**, **1134**, and **1136** project less than 0.00006 inches from the top surface **1138**. If necessary, a non-conductive epoxy film can be applied to the top surface **1138** to achieve this goal.

The general operation of the electronic verification **1000** to measure the electrical signature and other verification data of a document will now be explained with reference to the ticket **700**, shown in FIG. 49. Referring now to FIGS. 96–100, the document to be tested, such as the ticket **700**, is

placed in the document ticket slot 1022 so that the back 822 of the ticket 700 faces the front portion 1034 of the frame structure 1002. The ticket 700 drops into the document channel 1038 until it reaches the top of the pressure roller 1056. At this point, the first edge detector 1062 signals the support microcontroller 1102 that the ticket 700 is present in the document channel 1038. Consequently, the support microcontroller 1102 provides a first pulse rate to the stepper motor 1058 which rotates the pressure roller 1056 at a first rate to move the ticket 700 down the ticket channel 1038 past the sensor head 1036. In the preferred embodiment of the invention, the stepper motor 1058 advances the ticket 700 in discrete steps of about 0.02 inches per step. The first pulse rate supplied by the support microcontroller 1102 preferably is 300 steps per second. Thus, the pressure roller 1056 initially in the document channel 1038 at a rate of about six inches per second. As soon as the stepper motor 1058 has been activated, the support microcontroller 1102 activates the sensor array circuit board 1084 so that the sensor array 1044 measures the electrical signature of the ticket 700. The electronic verification machine 1000 measures the electrical signature of the document being tested, such as the ticket 700, by capacitively coupling an excitation signal from the triangular waveform generator 510 (shown in FIGS. 40, 41, and 101) to the document via the excitation plate 1130. Since there are thirteen sensor plates 1132A–1132M, the sensor array 1044 provides thirteen sensed electrical signature values for each step of the stepper motor 1058. The thirteen sensed electrical values are forwarded to associated amplifiers. The processed signal is then sampled by the 8-bit A/D converter 1112. The 8-bit values of the sampled signals are then passed to the primary microcontroller 1104 for analysis.

As the stepper motor 1058 moves the ticket 700 through the document channel 1038 at the first pulse rate, the leading edge of the ticket 700 eventually passes the second edge detector 1064 and thereby activates the second edge detector 1064. The stepper motor 1058 then continues to move the ticket 700 through the document channel 1038 via the pressure roller 1056 until the support microcontroller 1102 determines that the bar code 730, which is printed on the ticket identification portion 708 (shown in FIG. 49) of the ticket 700, is in position for reading by the bar code reader 1070. The bar code 730 is printed on the ticket 700 at a predetermined position, relative to the leading and following edges of the ticket 700. Since the ticket 700 moves through the document channel 1038 at a pre-determined rate, in this case a rate of 0.02 inches per step, the location of the leading edge of the ticket 700 involves simply counting the number of stepper motor steps which have occurred since the second edge detector 1064 was activated. Once the ticket 700 is in position for the bar code reader 1070 to read the bar code 730, the support microcontroller 1102 provides a second pulse rate to the stepper motor 1058 so that the ticket 700 moves at a second pre-determined rate while the bar code 730 is being read. The bar code reader 1070 operates at a pre-determined rate which, in the preferred embodiment of the invention is thirty Hertz. Consequently, the rate at which the ticket 700 moves past the bar code reader 1070 must be slower than the initial rate at which the ticket 700 moves through the document channel 1038 to ensure an accurate reading of the bar code 730. Therefore, in the preferred embodiment of the invention, the second pulse rate provided by the support microcontroller 1102 is 15 steps per second so that the bar code 730 on the ticket 700 moves past the fixed bar code reader 1070 at a rate of 0.3 inches per second. If the bar code reader 1070 is not able to read the bar code

730, the stepper motor 1058 continues to move the ticket 700 at the second rate until the support microcontroller 1102 determines that the bar code 730 has moved completely past the bar code reader 1070. Since the bar code 730 has a pre-determined height, determining that the bar code 730 has moved past the bar code reader 1070 involves counting the stepper motor steps which have occurred since the support microcontroller 1102 initiated the second pulse rate. If the bar code reader 1070 still has not been able to read the bar code 730, the support microcontroller 1102 stops the stepper motor 1058 and sends a reverse pulse rate to the stepper motor 1058 so that the ticket 700 is moved back out through the document slot 1022, thereby alerting the operator that the bar code 730 has not been read.

Once the bar code 730 is read by the bar code reader 1070, the support microcontroller 1102 again sends the first pulse rate to the stepper motor 1070 to move the ticket 700 through the document channel 1038 at the first rate until the following edge of the ticket 700 passes the first edge detector 1062 and thereby inactivates the first edge detector 1062. The support microcontroller 1102 then calculates the number of additional stepper motor steps needed to move the ticket 700 past the sensor head, based on the pre-determined distance between the first edge detector 1062 and the second edge detector 1054. The stepper motor 1070 then continues to move the ticket 700 at the first predetermined rate for the calculated number of stepper motor steps needed for the ticket 700 to clear the sensor head 1102. At this point, the support microcontroller 1102 deactivates both the stepper motor 1058 and the sensor head 1036. The measured electrical signature value of the document being tested is then transmitted the primary microcontroller 1104 for verification analysis.

In addition to providing document position information to the support microcontroller 1102 while the ticket 700 is being read by the electronic verification machine 1000, the edge detectors 1062 and 1064 also provide information which controls how the support microcontroller 1102 responds if the ticket 700 becomes jammed in the electronic verification machine 1000. For example, the operator may inadvertently place an improperly sized document into the electronic verification machine 1000. If the document is too short, the first edge detector 1062 can become deactivated before the leading edge of the document passes the second edge detector 1064 and the document can become jammed in the document channel 1038. The support microcontroller 1102 uses the pre-determined distance between the first edge detector 1062 and the second edge detector 1064 to determine if a short ticket has been inserted into the electronic verification machine 1000. The number of stepper motor pulses needed to move the leading edge of a document from the first edge detector 1062 to the second edge detector 1064 is pre-determined by the distance between the first edge detector 1062 and the second edge detector 1064 and by the size of each stepper motor step. If the first edge detector 1062 is deactivated before the second edge detector 1064 is activated, the document must be less than 1.478 inches long. Once the leading edge of the document activates the second edge detector 1064, 0.73 inches of the ticket must have moved from the tangent point of the pressure roller 1056 to the second edge detector 1064, leaving at most 0.75 inches of the ticket to be moved through the document channel 1038 past the second edge detector. As previously stated, the first pre-determined pulse rate moves the document at 0.02 inches per stepper motor step. Consequently, the support microcontroller 1102 continues to provide the first pulse rate to the stepper motor for an 38 additional stepper motor steps,

at which time the document should be past the second edge detector **1064** and free of the document channel **1038**.

The edge detectors **1062** and **1064** can also be used to provide data that helps to verify the authenticity of the document being tested. For example, when the document being tested is a probability game lottery ticket, such as the ticket **700**, the size of the ticket **700** can be used to help determine if the ticket is authentic. Once the ticket has passed completely through the document channel **108**, the size of the ticket can be determined by counting the number of stepper motor steps which have occurred between the activation and deactivation of the second edge detector **1064**. The measured value for the size of the ticket **700** can then be compared to a pre-determined value for the size of the ticket **700** to provide an additional parameter by which the authenticity of the ticket **700** can be tested.

#### B. Determining the Electrical Signature

One of the objects of the electronic verification machine **1000** is to determine the electrical signature of the document being tested. When the document being tested consists of a probability game ticket, such as the ticket **700** (shown in FIG. **49**), the electrical signature consists of a two-dimensional array or grid which represents the location and amount of conductive material found on the document. The sensor array **1044** of the electronic verification machine **1000** is used to scan the playing field portion **706** and the ticket identification portion **708** of the ticket **700** to determine the amount and location of conductive materials and to generate a scanned data map or scratch map, such as that shown in FIG. **45**. The primary electrical signature value that the sensor array **1044** detects is the total capacitance of the excitation plate **1130** and a given one of the sensor plates **1132A–1132M**. In general, capacitance is defined by Maxwell's equation:

$$C=KE_{\infty}(A/T)$$

where  $K$  is the dielectric constant of the insulating material separating the conductive planes of the capacitor,  $A$  is the intersecting area of the conductive planes,  $T$  is the thickness of the insulating material and  $\epsilon_0$  is the permittivity of free space. When the sensor array **1044** is capacitively coupled to the document being tested, such as the ticket **700**, the excitation plate **1130** and a given one of the sensor plates **1132A–1132M**, such as the sensor plate **1132A**, function as two capacitors  $C_1$  and  $C_2$  whose capacitance depends on the nature and amount of conductive material on the portions of the ticket **700** which underlie the excitation plate **1130** and the sensor plate **1132A**.

A simplified partial circuit diagram of the capacitive coupling between the sensor array **1044** and the document being tested, such as the ticket **700**, is shown in FIG. **101**.  $C_{t1}$  represents the capacitance between the excitation plate **1130** and the document being tested and  $C_{t2}$  represents the capacitance between the document and one of the sensor plates **1132A–1132M**, such as the sensor plate **1132A**. The portion of the ticket **700** which is intermediate the excitation plate **1130** and the sensor plate **1132A** functions as a resistor having a resistance represented by  $R_t$  and effectively connects in series the capacitors  $C_1$  and  $C_2$  formed at the excitation plate **1130** and the sensor plate **1132A**, respectively. Consequently, the total coupling capacitance  $C_{total}$  is the combined capacitances of  $C_{t1}$  and  $C_{t2}$ . The magnitudes of  $C_{t1}$  and  $C_{t2}$  depend on the nature and amount of conductive material on the portions of the ticket **700** which underlie the excitation plate **1130** and the sensor plate **1132A**. Referring back to FIGS. **49–71**, it will be recalled that the ticket **700** is printed in several different layers. One of the con-

ductive layers printed on the ticket **700**, such the integrity circuit element **740** layer, the indicia circuit elements **732A–732H** layer, or the upper blocking layer **830**, serves as the conducting plane in the ticket **700** which operates with the excitation plate **1130** and the sensor plate **1132A** to form the two capacitors  $C_1$  and  $C_2$ . The printed layers which lie between the excitation plate **1130** and the conductive layer and which lie between the sensor plate **1132A** and the conductive layer serve as the insulating medium whose thickness and dielectric constant affect the magnitudes of  $C_{t1}$  and  $C_{t2}$ . The particular conductive layer which forms the conducting plane in the ticket **700** varies depending on the portion of the ticket **700** which is capacitively coupled to the sensor array **1044**, as do the particular layers which form the insulating medium.

It will be recalled that the final form of the ticket **700** includes several different printed layers. The characteristics of the inks used to print the various layers affects the electrical signature measured by the electronic verification machine **1000**. When the electronic verification machine **1000** is used to determine the electrical signature of a probability game ticket, such as the ticket **700**, the preferred first layer **794** (shown in FIG. **52**) is an opaque blocking layer that helps to protect the play indicia **720A–H** and the circuit elements **732A–H**, **740**, **750A**, and **750B**, from surreptitious detection by candling. In the presently preferred embodiment of the invention, the first layer **794** ideally is non-conductive relative to conductive layers, such as the layer of integrity circuit elements **740** and the layer of play indicia circuit elements **732A–732H**. The presently preferred formulation for the ink used to print the first layer **794** is given in Table 10.

TABLE 10

| Ink Formulation for the First Layer 794<br>(Opaque Blocking Layer 794) |       |
|--|-------|
| material   | wt %  |
| Methyl Ethyl Ketone  | 56.13 |
| VYHH vinyl resin   | 5.58  |
| VMCA vinyl resin   | 17.00 |
| Acrylic resin  | 3.28  |
| Carbon Black   | 9.30  |
| Diacetone alcohol  | 5.00  |
| Sucrose acetate isobutyrate solution                                   | 2.50  |
| polymeric surfactant   | 1.21  |

The sheet resistivity of the ink described in Table 10 is greater than  $20 \text{ M}\Omega/\square$ .

The next layer printed on the ticket **700** contains the integrity circuit elements **740** as well as the data circuit elements **750A** and **750B**. It will be recalled that the integrity circuit elements **740** are used to determine the authenticity and integrity of the ticket identification indicia, such as the bar code **730**, while the data circuit elements **750A** and **750B** are used to provide additional ticket authenticity and integrity information. The ink used to print the data circuit elements **740** and the data circuit elements **750A** and **750B** should be fairly conductive. The presently preferred formulation for the ink used to print the second layer **816** containing the integrity circuit elements **740** and the data circuit elements **750A** and **750B** is given in Table 11.

TABLE 11

| Ink Formulation for the Second Layer 816<br>(the Integrity Circuit Elements 740 and<br>the Data Circuit Elements 750A and 750B) |       |
|---|-------|
| material  | wt %  |
| Water   | 38.75 |
| Styrenated acrylic Varnish (J678)   | 7.00  |
| Dimethylethanol amine   | 0.25  |
| Acetylenic surfactant   | 1.00  |
| Defoamer (RS576)  | 0.25  |
| Carbon Black  | 15.00 |
| Styrenated acrylic emulsion (7830)  | 21.75 |
| Ethyl Alcohol   | 3.00  |
| Styrenated acrylic emulsion (J89)   | 8.00  |
| Polyethylene wax dispersion (J28)   | 5.00  |

The ink formulation given in Table 11 has a sheet resistivity less than 5 K $\Omega$ /□.

Both of the inks used to print the first layer 794 and the second layer containing the integrity circuit elements 740 and the data circuit elements 750A and 750B contain carbon black. Consequently, these two layers on the ticket 700 present a dark image. The third layer 818 (shown in FIG. 58) is a masking layer which prevents visual interference from these two layers by masking the lower blocking layer 794, the integrity circuit elements 740, and the data circuit elements 750A and 750B. The third layer 818 ideally is non-conductive relative to conductive layers, such as the layer of integrity circuit elements 740 and the layer of play indicia circuit elements 732A–732H. A suitable formulation for the third layer 818 was given previously in Table 7 and has a sheet resistivity greater than 10<sup>8</sup>  $\Omega$ /□. The fourth layer printed on the ticket 700 is a primer layer 820 that provides a suitable surface for printing the play indicia 720A–H (shown in FIG. 61). The ink used to print the fourth layer 820 should be non-conductive relative to conductive layers, such as the layer of integrity circuit elements 740 and the layer of play indicia circuit elements 732A–732H and preferably has a sheet resistivity greater than 10<sup>8</sup>  $\Omega$ /□.

The fifth layer printed on the ticket 700 contains the play indicia 720A–720H (shown in FIG. 61). As will be recalled, a standard ink jet printing station is used to print this layer on the ticket 700. Consequently, this layer is printed with commercially available laser jet inks. The sixth layer 826 (shown in FIG. 63) is a UV seal coat layer that protects the play indicia 720A–720H and the validation number 726 against abrasion. The sixth layer 826 should also be non-conductive relative to conductive layers, such as the layer of integrity circuit elements 740 and the layer of play indicia circuit elements 732A–732H and preferably has a sheet resistivity on the order of 10<sup>8</sup>  $\Omega$ /□. The seventh layer printed on the ticket 700 is the release coat layer 828 which, as shown in FIG. 64, is printed as discrete layer portions 828A–828H that are associated with the play indicia 720A and the discrete layer portion 828I that is associated with the validation number 726. In order not to interfere with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical conductivity of the release coat layer 828 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B and preferably has a sheet resistivity of 10<sup>8</sup>  $\Omega$ /□.

The eighth layer printed on the ticket 700 is the opaque upper blocking layer 830 (shown in FIG. 65) that helps to protect the play indicia 720A–H, the validation number 726 and portions of the circuit elements 732A–H, 740, 750A, and 750B against surreptitious detection by candling. The

eighth layer 830 preferably is non-conductive relative to the conductive layers on the ticket 700, such as the layer of integrity circuit elements 740 and data circuit elements 750A and 750B and the layer of play indicia circuit elements 732A–732H. An appropriate formulation for the ink used to print the eighth layer (upper blocking layer 830) is given in Table 12. This ink formulation has a sheet resistivity of greater than or equal to 20 M $\Omega$ /□. This formulation is preferred when the play indicia circuit elements 732A–732H are printed with the ink described in Table 13, below.

TABLE 12

| Ink Formulation for the Eighth Layer 830<br>(Upper Blocking Layer 830) |       |
|--|-------|
| material   | wt %  |
| Conductive carbon black dispersion<br>(AGC 2708 Mod III, Merit)        | 30.00 |
| Heptane  | 16.00 |
| Normal propyl acetate  | 13.60 |
| Kraton varnish (AGC 2640)<br>(a 25% solution of rubber copolymer)      | 25.00 |
| Calcium Carbonate  | 10.00 |
| PE/PTFE wax blend (PF 150)   | 3.00  |
| Silicone Emulsion (DC 29)  | 0.50  |
| Silicone Emulsion (DC 18)  | 0.90  |
| Maleic rosin ester resin (3330 Varnish,<br>Merit)                      | 1.00  |

The play indicia circuit elements 732A–732H (shown in FIG. 68) are printed on the ticket 700 as the ninth layer. The play indicia circuit elements 732A–732H are used to determine the authenticity and integrity of the play indicia 720A–720H. Consequently, the ink used to print the play indicia circuit elements 732A–732H should be fairly conductive. An appropriate formulation for the ink used to print the play indicia circuit elements 732A–732H is given in Table 13. This formulation has a sheet resistivity of less than or equal to 2500  $\Omega$ /□ and is particularly useful when the document, such as the ticket 700, includes a stigmatization element, such as an electronic fuse junction 1146 (shown in FIG. 105 and described in more detail below.)

TABLE 13

| Ink Formulation for the Ninth Layer<br>(Play Indicia Circuit Elements 732A–732H) |       |
|--|-------|
| material   | wt %  |
| 06-M conductive black base (Merit)   | 64.00 |
| Colloid acrylic resin (Carboset 1594)  | 11.00 |
| PB/PTFB wax blend (Polyfluo)   | 2.00  |
| Ethanol  | 3.00  |
| Acrylic microspheres (Ropaque OP 96)   | 5.00  |
| Silicone emulsion (DC 29)  | 1.50  |
| Surfactant (BYK 348)   | 0.50  |
| Styrenated acrylic emulsion (Lucidene 604)                                       | 10.00 |
| Water  | 3.00  |

The tenth layer printed on the ticket 700 is the removable scratch off coating 846, shown in FIG. 71. The scratch-off coating 846 is printed as a continuous layer that covers the play field portion 706 of the ticket 700 and the validation number 726 within the ticket identification portion 708 of the ticket. To avoid interference with the electrical signatures of the circuit elements 732A–H, 740, 750A, and 750B, the electrical conductivity of the scratch-off coating 846 should be significantly less than the electrical conductivity of the circuit elements 732A–H, 740, 750A, and 750B and preferably has a sheet resistivity greater than 10<sup>8</sup>  $\Omega$ /□. Suitable scratch-off coatings are well known in the art.

The eleventh and twelfth layers printed on the ticket **700** are overprint graphic layers, such as the play spot areas **716A–H**, the play spot graphics **718**, the void-if-removed area **722**, and the overprint graphics **724**. These layers help to provide the finished appearance of the ticket **700** as shown in FIG. **49**. To avoid interference with the measured electric signatures of the conductive layers on the ticket **700**, such as the second layer, which contains the integrity circuit elements **740** as well as the data circuit elements **750A** and **750B**, and the ninth layer, which contains the play indicia circuit elements **732A–732H**, these layers should be relatively non-conductive and preferably have sheet resistivities on the order of  $10^8 \Omega/\square$ . Suitable overprint graphic inks are well known in the art.

It can thus be seen that the electrical characteristics of the various layers vary from one layer to another, with some layers, such as second layer **816** containing the integrity circuit elements **740** and the data circuit elements **750A** and **750B** or the ninth layer containing the play indicia circuit elements **732A–732H**, being relatively conductive while other layers, such as the masking layer **818** or the UV seal coat layer **826** are relatively non-conductive. The electrical characteristics of the layers printed on the ticket **700** in turn can affect the electrical signature measured by the electronic verification machine **1000**. Table 14 summarizes the identity and electrical characteristics of the various layers printed on the ticket **700**.

TABLE 14

| Identity and Electrical Characteristics of Ticket 700 Printed Layers |   |                            |
|--|---|----------------------------|
| Layer Number   | Identity                                | Sheet Resistivity          |
| Layer 12   | Overprint Graphics                      | $\sim 10^8 \Omega/\square$ |
| Layer 11   | Overprint Graphics                      | $\sim 10^8 \Omega/\square$ |
| Layer 10   | Removable Scratch Off Coating 846       | $\sim 10^8 \Omega/\square$ |
| Layer 9  | Play Indicia Circuit Elements 732A-732H | $\leq 2500 \Omega/\square$ |
| Layer 8  | Opaque Upper Blocking Layer 830         | $\geq 20 M\Omega/\square$  |
| Layer 7  | Release Coat Layer 828                  | $\sim 10^8 \Omega/\square$ |
| Layer 6  | Seal Coat Layer 826                     | $\sim 10^8 \Omega/\square$ |
| Layer 5  | Play Indicia 720A-720H                  | $\sim 10^8 \Omega/\square$ |
| Layer 4  | Primer Layer 820                        | $\sim 10^8 \Omega/\square$ |
| Layer 3  | Masking Layer 818                       | $\sim 10^8 \Omega/\square$ |
| Layer 2  | Integrity Circuit Elements 740          | $< 5000 \Omega/\square$    |
| Layer 1  | Opaque Blocking Layer 794               | $> 20 M\Omega/\square$     |

Although the final form of the preferred embodiment ticket **700** includes all of the layers 1 through 12, specific portions of the ticket **700** may contain only a few of the layers because some of the layers are printed as discontinuous patterns or as discreet layer portions. For example, the ninth layer is composed of the individual play indicia circuit elements **732A–732H** and therefore is not a continuous layer. Similarly, the release coat layer **828** is printed as discreet layer portions **828A–828H** that are associated with the play indicia **720A** and the discrete layer portion **828I** that is associated with the validation number **726**. Consequently, there are several different printed layer patterns on the ticket **700**, each of which can have different electrical signatures. Variations in the structure of the ticket **700** as described above might be desirable based on the configuration, use, or method of manufacture of such probability-type lottery tickets or similar documents utilizing conductive elements.

The printing sequence described with reference to FIGS. **49–77** results in at least three general types of printed layer patterns on the ticket substrate **702**, as shown in FIGS. **102A–104B**. Referring to FIG. **102A**, a first printed layer pattern **1140** consists of the first opaque blocking layer **794**,

the layer containing the integrity circuit element **740**, the masking layer **818**, the primer layer **820**, and the layer containing the bar code **730**. The first printed layer pattern **1140** is formed on the ticket identity portion **708** (shown in FIG. **49**) of the ticket **700**. FIG. **102B** is a conceptual representation of the two capacitors which are formed when the excitation plate **1130** and the sensor plate **1132A** are capacitively coupled to a portion of the ticket **700** which contains the first printed layer pattern **1140**. The capacitive pick-up area **744** of the integrity circuit element **740** forms the conducting plane in the ticket **700** that couples with the excitation plate **1130** to form the first capacitor. The capacitive pick-up area **742** of the integrity circuit element **740** forms the conductive plane in the ticket **700** that couples with the sensor plate **1132A** to form the second capacitor. The resistive element **746** of the integrity circuit element **740** functions as the resistor that connects the two capacitors in series. The masking layer **818**, the primer layer **820**, and the layer containing the bar code **730** serve as the insulating medium which is interposed between the excitation plate **1130** and the capacitive pick-up area **744** and which is interposed between the sensor plate **1132A** and the capacitive pick-up area **742**. The thickness of the masking layer **818**, the primer layer **820**, and the layer containing the bar code **730** and the dielectric constant of the masking layer **818**, the primer layer **820**, and the layer containing the bar code **730** affect the magnitude of the capacitances  $C_{r1}$  and  $C_{r2}$  formed at the excitation plate **1130** and the sensor plate **1132A**.

A second printed layer pattern **1142**, shown in FIG. **103A**, consists of the first opaque blocking layer **794**, the masking layer **818**, the primer layer **820**, the seal coat layer **826**, the upper blocking layer **830**, and the scratch-off coating **846**. The second printed layer pattern **1142** is formed on the playing field portion **706** of the ticket **700** in locations where there are no play indicia, such as the portion of the ticket **700** between the play spot area **716B** and the play spot area **716C** (shown in FIG. **49**). FIG. **103B** is a conceptual representation of the two capacitors which are formed when the excitation plate **1130** and the sensor plate **1132A** are capacitively coupled to a portion of the ticket **700** which contains the second printed layer pattern **1142**. The upper blocking layer **830** serves as both the conductive plane in the ticket **700** and the resistor which connects the two capacitors in series. The scratch-off coating **846** and any overprint graphics serve as the insulating medium interposed between the excitation plate **1130** and the upper blocking layer **830** and which is interposed between the sensor plate **1132A** and the upper blocking layer **830**. Consequently, the thickness of the scratch-off coating **830** and any overprint graphics and the dielectric constant of the scratch-off layer **830** and any overprint graphics affect the magnitude of the capacitances  $C_{r1}$  and  $C_{r2}$  formed at the excitation plate **1130** and the sensor plate **1132A**.

A third printed layer pattern **1144**, shown in FIG. **104A**, consists of the blocking layer **794**, the masking layer **818**, the primer layer **820**, the layer containing the play indicia **720A–720H**, the seal coat layer **826**, the release coat layer **828**, the upper blocking layer **830**, the layer containing the indicia circuit elements **732A–732H**, and the scratch-off coating **846**. The third printed layer pattern **1144** is formed on the playing field **706** portion of the ticket **700** at each of the play spot areas **716A–716H**. FIG. **104B** is a conceptual representation of the two capacitors which are formed when the excitation plate **1130** and the sensor plate **1132A** are capacitively coupled to a portion of the ticket **700** which contains the third printed layer pattern **1144**. The capacitive



pick-up area 736 of any given indicia circuit element 732A–732H forms the conducting plane in the ticket 700 that couples with the excitation plate 1130 to form the first capacitor. The capacitive pick-up area 734 of the given one of the indicia circuit elements 732A–732H forms the conducting plane in the ticket 700 that couples with the sensor plate 1132A to form the second capacitor. The resistive element 738 of the given one of the indicia circuit elements 732A–732H serves as the resistor that connects the two capacitors in series. The scratch-off coating 846 and any overprint graphics serve as the insulating medium interposed between the excitation plate 1130 and the capacitive pick-up area 736 and which is interposed between the sensor plate 1132A and the capacitive pick-up area 734. Consequently, the thickness of the scratch-off coating 830 and any overprint graphics and the dielectric constant of the scratch-off layer 830 and any overprint graphics affect the magnitude of the capacitances  $C_{r1}$  and  $C_{r2}$  formed at the excitation plate 1130 and the sensor plate 1132A.

As stated earlier, there are thirteen sensed electrical values for each step of the stepper motor 1058. The stepper motor 1058 advances the document being tested, such as the ticket 700, in discreet steps of 0.02 inches each. The number of scan rows for a given document, such as the ticket 700, can be determined by the following equation:

$$\text{Scan Rows} = H / 0.02 \text{ inches}$$

where H is the height of the document in inches. The thirteen electrical values for each step of the stepper motor 1058 correspond to the  $C_{total}$  across each one of the thirteen sensor plates 1132A–1132M and the excitation plate 1130.  $C_{total}$  between any given one of the sensor plates 1132A–1132M, such as the sensor plate 1132A, and the excitation plate 1130 in turn depends upon the nature of the printed layer pattern, such as the printed layer patterns 1140, 1142, and 1144, that underlie the sensor plate 1132A and the excitation plate 1130. Each step of the stepper motor 1058 yields thirteen more electrical values, each of which can be different due to differences in the printed layer patterns which underlie each of the thirteen sensor plates 1132A–1132M. The resulting electrical signature is a two-dimensional array or grid, where the x-axis represents the 13 electrical values for each step of the stepper motor 1058 and the y-axis represents the position of the sensor array 1044 in stepper motor steps. The two dimensional array constitutes a scanned data map, such as the scanned data map 634 shown in FIG. 45, which represents the location and amount of conductive material on the tested document.

When the document being tested is a probability game lottery ticket, such as the ticket 700, the scanned data map, such as the map 634 (FIG. 45), is compared to a game signature map, such as the map 632 shown in FIG. 44, to determine the authenticity of the document. The electronic verification machine 1000 downloads the game signature map from the central site computer via the modem 1126 and stores the game signature map in the memory 1116 of the primary microcontroller 1104. Each game signature map contains a series of vectors that define information about the sensed electrical values in a given area of the ticket 700. The area of the vectors is defined as a channel number (x-axis) by stepper motor steps (y-axis). The sensed electrical values are provided by the 8-bit A/D converter 1112 in the support microcontroller 1102. In the preferred embodiment of the invention, there are three general types of vectors: a Latex Vector, which corresponds to the electrical integrity of the printed layer patterns, such as the patterns 1140, 1142, and 1144, on the ticket 700; a Paper Vector, which is used to

determine the thickness of the paper stock of the ticket 700 and to sense an object pushing the Latex Sensor off the paper substrate; and a Ghost Vector, which is used to provide protection against photocopies of the ticket 700.

The software program that compares the scanned data map, such as the map 634 (FIG. 45) with its associated game signature map, such as the map 632 (FIG. 44) is called Electronic Latex Validation Software or ELVIS. ELVIS is stored in the flash memory portion of the memory 1116 in the primary microcontroller 1104. After the ticket 700 has been successfully scanned by the electronic verification machine 1000, ELVIS is called to analyze the scanned data map of the ticket 700. ELVIS begins by extracting the first three digits of the bar code to determine the game number of the ticket 700. ELVIS uses the extracted game number to find the associated game signature map in the SRAM portion of the memory 1116 of the primary microcontroller 1104. If there is no game signature map for the extracted game number, ELVIS aborts processing the ticket 700 and transmits a No Signature Map error message to the display panel 1012. The operator is then prompted to manually enter the three-digit security number of the ticket 700 via the numeric keypad 1018.

Once ELVIS has retrieved a game signature map that corresponds to the document being tested, such as the ticket 700, ELVIS then counts the total number of scan rows to determine the size of the ticket 700. If the ticket is found to be too big or too small, ELVIS aborts processing the ticket and transmits a Ticket Too Big/Small error message. However, if the size of the ticket 700 is acceptable, ELVIS then analyzes the three vector types for the ticket 700. The testing criteria used by ELVIS depends on the vector type. For Latex Vectors, ELVIS first adds all latex vectors together to determine the total "Play area." After the total "Play Area" is determined, ELVIS applies a minimum and maximum pixel count criteria to determine if the total "play area" is in compliance. Alternatively, in some circumstances a maximum pixel count alone can suffice. For Paper and Ghost Vectors, ELVIS will reject the ticket 700 if the testing criteria for either of these vectors is not met. ELVIS first analyses the Paper Vectors areas of the ticket 700 to determine if the signals are acceptable. Assuming that there are no Paper Vector errors, ELVIS will sum all of the Latex Vectors to determine the status of the printed layer patterns, such as the patterns 1140, 1142, and 1144, within the play field portion 706 of the ticket 700. If the Latex Vectors are found to be acceptable ELVIS examines the Ghost Vectors of the ticket 700 to determine if some of the removable scratch-off coating 846 remains in any played portion of the ticket 700. If all of the above vector tests are passed, ELVIS concludes that the ticket 700 is authentic and has been validly played.

### C. Stigmatization

In addition to measuring the electronic signature of the document being tested, the electronic verification machine 1000 also can stigmatize the document. As explained earlier in Section VI., stigmatization refers to a process by which a document, such as the ticket 700, which has already been tested by the electronic verification machine 1000 is "marked." In the case of game tickets, such as the ticket 700, stigmatization prevents winning tickets from being presented multiple times to be paid. A successful stigmatization scheme has several attributes. The stigmatization should be automatic: if human intervention is required to stigmatize the document errors can occur when the stigmatization is not done correctly. The stigmatization should also be difficult to circumvent. Preferably, the stigmatization equipment should

require minimum maintenance. In addition, the stigmatization preferably permits monitoring of tested documents so that attempts at fraudulent redemption can be detected. Consequently, it is desirable that the stigmatization be difficult to detect.

Currently accepted practices for stigmatizing a game ticket, such as the ticket **700**, include visually marking the ticket, for example by stamping the ticket with the words "PAID VOID". Alternatively, it is common for winning tickets to be destroyed once they have been redeemed. However, since both of these stigmatization schemes require human intervention, the possibility exists that a winning ticket will not be stigmatized correctly and can then be presented multiple times for payoff. In addition, these stigmatization schemes do not permit monitoring of paid tickets so that attempts at fraudulent redemption can be detected. Another accepted practice is to maintain a paid ticket file in a central computer. Although such a scheme does not necessarily require human intervention and cannot be easily detected, such a stigmatization scheme requires that the ticket redemption terminal maintains a constant link with the central computer and such on-line linkages can be quite costly. As mentioned previously in Section IV., another method for stigmatizing a ticket involves automatically colorizing at least a portion of the ticket once it has been presented for redemption. For example, a portion of the document could be printed with an invisible ink that is thermally sensitive. Once the ticket is presented for redemption, power applied by the ticket terminal could be used to generate sufficient heat to change the color of the invisibly printed portion, thereby automatically stigmatizing the ticket. This scheme, however, has several disadvantages. The stigmatization is not difficult to detect, consequently this stigmatization scheme does not permit monitoring of paid tickets so that attempts at fraudulent redemption can be detected. Moreover, since heat is used as the method for activating the invisible ink and stigmatizing the ticket, heat sources other than the lottery terminal can inadvertently result in ticket stigmatization, for example, when the ticket is left in a closed car on a hot day.

Referring back to FIG. **100**, the fuse excitation pad **1134**, together with the sensor pad **1132M** of the sensor array **1044** in the electronic verification machine **1000** can be used to electronically stigmatize a document, such as the ticket **700**. The fuse excitation pad **1134** provides a high voltage excitation signal which is used to alter the state of a printed circuit element on the document. An example of a printed circuit element that can be electronically altered by the electronic verification machine **1000** is shown in FIG. **105**, where the printed circuit element is an electronic fuse junction or fuse **1146**. The electronic fuse junction **1146** includes an excitation pick-up area **1148** and a sensor pick-up area **1150** connected by a fuse link **1152**. As explained in more detail below, the electronic verification machine **1000** provides sufficient energy to the electronic fuse junction **1146** via the fuse excitation pad **1134** (shown in FIG. **100**) to open the fuse link **1152** between the excitation pick-up area **1148** and the sensor pick-up area **1150**. As described in detail below, direct measurement circuitry in the electronic verification machine **1000** has the capability of checking the state of the electronic fuse junction **1146**. An open electronic fuse junction **1146**, where the fuse link **1152** is not present, normally indicates that the document has already been tested by the electronic verification machine **1000**. On the other hand, a closed electronic fuse junction **1146** indicates that the document has not been previously tested by the electronic verification machine **1000**.

An important feature of the electronic fuse junction **1146** is that it changes its binary status, from closed to open, when the electronic verification machine **1000** applies an energy pulse via the fuse excitation pad **1134**. Therefore the composition and configuration of the electronic fuse junction **1146** is selected such that the electronic fuse junction **1146** changes its binary status upon receipt of the energy pulse rather than simply absorbing the energy pulse through, for example, heat transfer to the substrate or other materials on the document. It is desirable to make the time duration of the energy pulse provided by the electronic verification machine **1000** as short as possible, for example, on the order of 0.1 seconds. By the same token, to minimize heat transfer to the ambient surroundings the fuse link **1152** should be as small as possible. In addition, the electronic fuse junction **1146**, including the fuse link **1152**, preferably is formed from a material that has a reasonably high resistance so that the current flow through the fuse link **1152** will generate enough heat to break the conductive path.

When the electronic fuse junction **1146** is printed on probability game tickets, such as the ticket **700**, there are additional attributes that the electronic fuse junction **1146** should have. For example, the electronic fuse junction **1146** should be formed from a material that is not hazardous to the environment or to humans. The electronic fuse junction **1146** also should be formed from a material that can be printed with a Gravure, Offset, or Lithograph printing press. It is also desirable that the electronic fuse junction **1146** should be formed from a material which is already being used on the ticket **700**, to avoid having to add an additional printing station.

In one example, the electronic fuse junction **1146** is printed on the document using an ink that has a sheet resistivity in a range of from about  $800 \Omega/\square$  to about  $2.4 \text{ K}\Omega/\square$ . Preferably, the ink used to print the electronic fuse junction **1146** has a sheet resistivity on the order of  $2.4 \text{ K}\Omega/\square$ . Along with the above discussed criteria, the dimensions of the fuse link **1152** are determined by a number of additional factors, including by the printing press resolution, the characteristics of the ink used to print the electronic fuse junction **1146**, the dimensions of the sensor plates **1132A–1132M** in the sensor array **1044**, and the characteristics of the substrate on which the electronic fuse junction **1146** is printed. In the example of the electronic fuse junction **1146** printed on a probability game ticket, such as the ticket **700**, the vertical dimension of the excitation pick-up area **1148** preferably is about 0.24 inches, as is the vertical dimension of the sensor pick-up area **1150**. The horizontal dimension of the excitation pick-up area **1148** preferably is about 0.10 inches, as is the horizontal dimension of the sensor pick-up area **1150**. The vertical dimension of the fuse link **1152** preferably is about 0.02 inches and the horizontal dimension of the fuse link **1152** preferably is about 0.05 inches. In addition, when the electronic fuse junction **1146** is printed on a probability game ticket, such as the ticket **700**, the electronic fuse junction **1146** can be printed on the ticket **700** with the same ink used to print the play indicia circuit elements **732A–732H** (shown in FIG. **50**). Therefore, an additional printing station is not needed to print the electronic fuse junction **1146** on the ticket **700**. When the electronic fuse junction **1146** is printed with an ink that has a sheet resistivity of  $2.4 \text{ K}\Omega/\square$ , for example, the ink formulation described in Table 13, and has the aforementioned preferred dimension the fuse link **1152** has a resistance between  $6 \text{ K}\Omega$  and  $16 \text{ K}\Omega$  that opens reliably with the application of 0.1 joules of energy expended in 0.1 second or less. It should also be pointed out that the electronic fuse

junction **1146** can be printed with the same ink used to print the circuit elements on the probability game ticket **700** or with the upper conductive black ink on a conventional lottery ticket.

The functional block diagram of FIG. **106** illustrates the stigmatization circuit **1096** that can be used to stigmatize a document such as the probability ticket **700** having the electronic fuse junction **1146** of the type shown in FIG. **105**. As indicated above, it has been found that the application of 0.1 joules of energy to the electronic fuse junction **1146** in approximately 0.01 seconds is enough to reliably open the fuse link **1152**. To expend 0.1 joules in 0.01 seconds requires 10 watts of average power. Power in a resistor is equal to the product of the resistance and the square of the current through it. For a 16,000  $\Omega$  resistor such as the fuse link **1152**, the required current is:

$$(10/16000)^{1/2}=25 \text{ mA}$$

The voltage across a resistor is equal to the product of the resistance and the current through it. In this example, the required voltage is then:

$$16000 \times 0.025 = 400 \text{ volts}$$

Thus it is possible to open a 16 K $\Omega$  fuse junction by applying 400 volts DC to the junction. Most 10-watt, 400-volt supplies, however, are large and expensive. However, storing the energy in a capacitor, such as a capacitor **C1** as shown in FIG. **106**, over a relatively long time period, at a relatively low charging rate, and discharging the capacitor into the electronic fuse junction **1146** quickly can substantially reduce the size and cost of the supply. The energy stored in a capacitor is equal to:

$$\text{Energy stored in cap.} = \frac{1}{2}CE^2 \text{ joules}$$

Solving for C,

$$C = (2E)/V^2$$

With  $E=0.1$  joules and  $V=400$  volts,  $C_{min}=1.25 \mu\text{F}$ . Since 1  $\mu\text{F}$  capacitors are more available than 1.25  $\mu\text{F}$  capacitors, the above formula suggests the use of a voltage  $V$  of at least 470 volts. With a voltage  $V$  of 500 volts the total capacitor energy will be 0.125 joules. In this case, it will take approximately 13 ms to apply 0.1 joules of energy into the fuse link **1152** which is significantly below the desired 100 ms indicated above.

It is possible to provide a 500 voltage supply that runs continuously or a voltage supply that turns on when the leading edge of a ticket passes the first edge detector. The advantage to having the voltage supply constantly operating is that the electronic fuse junction **1146** could be located anywhere on the ticket **700**, including the leading edge. On the other hand, if the voltage supply is off until needed, the electronic fuse junction **1146** should be located near the end of the ticket to allow the storage capacitor time to be charged. Assuming the tickets **700** are fed into the machine **1000** one after the other, the supply should be able to recover in the time required to process a 2-inch long ticket. Given that the stepper motor moves the ticket **700** at 0.02-inch per step at approximately 300 steps per second, 0.5 seconds is available to charge the capacitor **C1**. Where the capacitor **C1** is charged with a constant current and the actual values are  $V$  equal to 500 volts and **C1** equal to 1  $\mu\text{F}$ , total capacitor

energy will be 0.125 joules. Approximately 13 ms are required to dump 0.1 joules into the 16,000  $\Omega$  resistor **1152**. This time is well below 100 ms. Also since:

$$I=C(dv/dt)$$

$$I=(0.5)(1.0 \times 10^{-6})/0.5=1 \text{ mA}$$

The maximum output power from the supply is thus:

$$P=IV$$

$$P=500 \times 0.001=0.5 \text{ watts}$$

which is 20 times smaller than the 10-watt power supply mentioned above.

It should be understood that voltage converter topology presents a variety of choices. It is possible to use a push-pull converter, boost converter, or flyback converter. In this case, there is no particular advantage to transformer isolation and the output power is low enough to make push-pull unnecessary. In order to reduce the cost of the voltage supply, a simple boost power supply using a Texas Instruments (TI) TL497 controller **1154**, an off-the-shelf inductor, and 1  $\mu\text{F}$  storage capacitor **C1** are used in the preferred embodiment of the invention shown in FIG. **106**. The supply **1154** normally will require 0.3 seconds to produce 500 volts on the capacitor **C1**.

Operation of the stigmatization circuit **1096** shown in FIG. **106** will now be described in connection with the operation of the electronic verification machine **1000**. The supply **1154** is activated by a signal (from the support microcontroller **1102**) on an inhibit line **1156** which converts a 12 volt DC voltage on a line **1158** from the system power supply (not shown) to a 500 volt voltage on an input line **1160** to the capacitor **C1**. The electronic fuse junction **1146** is moved by the stepper motor **1058** into position between the fuse excitation plate **1134** and the sensor pad **1132M**. A voltage divider including a resistor **R3** and the fuse link **1152** along with a diode **D1** respond to a 5 volt signal on a line **1162**, from the system power supply (not shown), to apply a voltage on a link monitor line **1164** which in turn is input to an analog to digital converter (not shown) on the support microcontroller **1102**. In the event that the fuse link **1152** is open, indicating that the ticket **700** might have already been stigmatized, a voltage of 5 volts will appear on the link monitor line **1164**. On the other hand, if the fuse link **1152** is still present and ignoring the resistance in the fuse link **1152** and the resistor **R3**, a small voltage, for example 0.6 volts will appear on the link monitor line **1164** due to the resistance in the diode **D1** and a diode **D2**. However, if the resistor **R3** has a value equal to the value of the fuse link **1152** resistance, for example 16,000K  $\Omega$ , then the voltage on the link monitor line **1164** will be about 2.8 volts. One advantage of the invention is that by printing the fuse link **1152** with a known value, it is possible to significantly reduce the possibility of counterfeits by in effect measuring the resistance value of the fuse link **1152**.

In one embodiment of the invention, once the value of the resistance of the fuse link **1152** is determined, the voltage of the output of the power supply **1154** can be measured using a voltage divider including a pair of resistors **R1** and **R2**. The output of this voltage divider is applied over a high voltage monitor line **1166** to the analog to digital converter (not shown) on the support microcontroller **1102**. In this manner it is possible for the support microcontroller **1102** to determine if there is sufficient charge on the capacitor **C1** to blow the fuse link **1152**. When the voltage on the capacitor **C1** has reached a predetermined value, such as 470 volts, this

voltage is applied to the fuse link **1152** via a switch **SW1** and over the fuse excitation plate **1134** and the sensor pad **1132M**. The switch **SW1** can be a field effect transistor under control of the support microcontroller **1102** via a line **1166**. It should be noted that the diode **D1** serves to protect the link monitor line **1164** from the high voltage on the capacitor **C1**. Also, in this circuit **1096**, the diode **D2** prevents the current in the fuse link **1152** from pulling the pad **1132M** to more than 0.7 volts above ground.

One of the advantages of the circuit **1096** shown in FIG. **106** is that the plate **1132M** can be used as both a sensor plate for sensing the various criteria in the ticket **700** as described above and as ground plate for stigmatizing the ticket **700**. Here a switch **SW2**, which also can be a field effect transistor, is switched on at the same time the switch **SW1** is closed in response to the stigmatization signal on the line **1166**. This prevents the current in the fuse link **1152** from returning to the sensor excitation circuit.

In the preferred embodiment, after the stigmatization voltage has been applied from capacitor **C1** to the electronic fuse junction **1146**, the switches **SW1** and **SW2** are opened and the support microprocessor **1102** measures the voltage on the link monitor line **1164**. If the voltage on this line is 5 volts, indicating that the fuse link **1152** might have been blown, the ticket **700** is advanced by the stepper motor **1058** one step or 0.02 inches. The support microcontroller **1102** again measures the voltage on the link monitor line **1164** and if the voltage is significantly below 5 volts, the stigmatization process is initiated again. After five such steps without a significant drop in the voltage on the link monitor line **1164**, it is assumed that the fuse link **1152** has been successfully blown. At this point, the stigmatization process has been completed and the high voltage power supply **1154** is inhibited by a signal on line **1156**. One advantage of using an electronic fuse junction having dimensions larger than the excitation plate **1134** and the sensor plate **1132M**, is that it is possible to test the fuse link **1152** over a number of steps to ensure that it has been opened.

The following is the preferred criteria for using the circuit such as the circuit **1096** in the electronic validation machine **1000** to stigmatize lottery tickets. Losing tickets can be stigmatized although there is no apparent advantage to doing so. Conversely, it is not apparent that there is any particular disadvantage to stigmatizing a losing ticket. Therefore, losing tickets will be stigmatized. Winning tickets should be stigmatized. In the event of a barcode misread, the ticket preferably should not be stigmatized. The electronic validation machine **1000** should back the ticket out and request a rescan. The ticket may have been inserted backward or upside down.

With respect to improperly played tickets, the general conclusion is to stigmatize all of them. Regarding counterfeit tickets and tickets that have been tampered with, as detected by measuring the electrical properties of the fuse link **1152** as described above, the ticket should not be stigmatized. Rather the ticket should be retained by the lottery agent and submitted for analysis.

#### D. Document Thickness Measurement

FIG. **107** illustrates another significant feature of the electronic validation machine **1000** which is the capability of measuring the thickness  $t$  of the substrate of a lottery ticket and similar type documents. This feature will be described in connection with the lottery ticket **700**.

As discussed above, the primary electrical signature value that the electronic validation machine **1000** utilizes is capacitance. Factors influencing capacitance listed below:

$$C=K\epsilon_0(A/t)$$

where:

$C$ =Capacitance (in Farads)

$K$ =Dielectric Constant

$A$ =Area of Electrodes (inches<sup>2</sup>)

$t$ =Electrode Spacing—dielectric thickness (inches)

$\epsilon_0$ =Constant—0.225 Farad/inch

When there are no conductive or semiconductive ink films located beneath the sensor head **1036** shown in FIG. **100**, the electrical waves produced by the excitation bus bar **576** will penetrate through the substrate of the document such as ticket **700** and appear to reflect off of the pressure roller **1056** as indicated by a pair of arrows **1168** and **1170**. Also, it should be noted that it is desirable that the pressure roller be insulated from ground to achieve this reflection effect. The reflected signal is absorbed by the channel sense capacitors **1132A–1132M** and can be processed as an electrical signature for the ticket's paper stock by electronic validation machine **1000** as described above. Thus, electronic validation machine **1000** can evaluate the thickness ( $t$ ) of a ticket's paper substrate as well as the composition ( $K$ ) of the substrate. For the frequency range of the electrical illuminating signal used in electronic validation machine **1000** as indicated above, the dielectric constant of typical paper stock ( $K_p$ ) will range between:

$$K_p:3.29 \leq K_p \leq 4.8$$

As a practical matter this relative small dielectric range (1.51) for ticket paper substrates in itself has minimal impact on ticket security determination in this particular example. However, evaluation of the thickness  $t$  of the substrate can be very important to lottery ticket security. The electronic validation machine **1000** will normally read a lottery ticket's barcode to determine if the ticket **700** has winning indicia printed under its scratch-off latex. On a traditional scratch-off lottery ticket, the barcode is almost always printed on the back of the ticket. Therefore, it is possible to defraud the lottery by securing an unplayed ticket behind a properly played ticket and feeding both ticket through the electronic validation machine **1000** assuming that the electronic validation machine **1000** will scan the latex of the front ticket and the barcode on the back of the ticket.

However, by measuring the thickness  $t$  of the substrate **702** of the lottery ticket **700** at the trailing edge of the ticket where no conductive materials are located, it is possible to determine if additional material such as another ticket has been added to the ticket undergoing validation. As illustrated in FIG. **107**, when scanning non-latex areas of a scratch-off the ticket **700**, the paper substrate **702** functions as a large part of the coupling capacitor's dielectric. Because both the thickness ( $t$ ) and dielectric constant ( $K$ ) of a capacitor's dielectric affect the coupling capacitance and because the dielectric constant for a ticket's paper substrate ( $K_p$ ) does not vary over a significant range and because the capacitance  $C$  is divided by the thickness ( $t$ ) of the dielectric of the coupling capacitor increasing the influence of the dielectric's thickness ( $t$ ) on the sensed coupling capacitance, the electronic validation machine **1000** can easily detect an additional ticket between the front ticket **700** and the pressure roller **1056**. For example, the coupling capacitance sensed by the electronic validation machine **1000** for a

single 10 point (0.01 inch) ticket substrate would be approximately:

$$C=K\epsilon_0(A/t)$$

$$C=4\epsilon_0(0.1/0.01)$$

$$C=40\epsilon_0$$

As a result, the coupling capacitance sensed by the electronic validation machine **1000** for a ticket having a substrate double the thickness of the substrate **702** of the lottery ticket **700** would be one-half of the value measured for a single ticket:

$$C=4\epsilon_0(0.01/(2\times 0.01))$$

$$C=20\epsilon_0$$

Thus, the change in the sensed capacitance  $C$  and therefore a difference in the thickness ( $t$ ) is readily detectable by the electronic validation machine **1000**.

The composition of the pressure roller **1056** is important in making it electrically reflective. For example, if the pressure roller **1056** is made out of a typical rubber compound with carbon particles embedded in the rubber, the direct current (dc) resistivity of the pressure roller ( $\rho_{roller}$ ) has a very high value:

$$\rho_{roller} > 2M\Omega/cm$$

This is not surprising because this roller is primarily made of a rubber binder surrounding numerous carbon particles. Rubber is a commonly used insulator and has a very high dc resistivity:

$$\rho_{rubber}: 8 \times 10^{12} \leq \rho_{rubber} \leq 2 \times 10^{15} \Omega/cm$$

Carbon, on the other hand has a relatively low resistivity ( $\rho_{carbon}$ ):

$$\rho_{carbon} \approx 35 K\Omega/cm$$

This composite roller has a very high dc resistivity because its numerous carbon particles are encapsulated in the high resistivity rubber binder. Therefore, there is no low resistance dc path from one carbon particle to another.

However, this arrangement of carbon particles encapsulated by very thin films of rubber (micron level) causes the composite roller to exhibit a very high dielectric constant,  $K_{roller} \gg 300$ . Apparently due to the close proximity of conductive carbon particles insulated by thin films of rubber which create a 3-dimensional network comprised of a large number of capacitors. Thus, the network consists of numerous microscopic capacitors in a complex arrangement of series and parallel Resistance Capacitance (RC) circuits.

For the excitation frequency range used in the electronic validation machine **1000**, the dielectric constant of rubber compounds, excluding polysulfide rubber ( $K=2260$ ), ranges from a low of 2.38 (Butyl rubber) to a high of 6.60 (Neoprene rubber). Assuming a rubber dielectric of  $K=6.60$  (for neoprene,) the capacitance between the carbon particles would not be large unless the thickness of the dielectric is very small. Preferably, the best way to obtain small dielectric spacing is with high carbon loading, that is the percentage of carbon particles relative to rubber binder contained in the composite roller material. By increasing the percentage of carbon particles relative to rubber binder the spacing between the individual carbon particles will be reduced. Thus, it is believed that the very small spacing between the

conductive carbon particles causes the pressure roller to effectively exhibit an extremely high dielectric constant. As a result, the preferred composition of the pressure roller **1056** is a nonconductive elastomeric material, such as rubber, encapsulating a large number of conductive particles, such as carbon.

### XIII. Other Applications of the Invention

The present invention is not limited to validating or determining the authenticity and integrity of probability game, pull-tab or other types of lottery tickets, but is applicable in many circumstances in which bar code readers and magnetic stripes are used. For example a document such as a stock certificate could be printed with electronic circuits similar to the resistors **82-96** printed on the lottery ticket **50** where the electrical signatures of the circuits represent verification data such as a serial number. Human readable document data such as the serial number would also be printed on the stock certificate. The electronic verification machine **108** or **500** would then electrically couple with the circuit elements as described above to generate a verification signal representing the electrical signatures and hence the verification data. Authentication of the certificate is then accomplished by the processor board **220** or terminal **532** which relates or compares the verification signal to a data signal representing the document data. The data signal can be generated by an optical character reader or a user interface such as the keyboard **178**. In this manner the electronic document machine can verify that the serial number printed on the certificate is the correct one for the certificate and thus authenticate the document.

It will then be appreciated that the present invention will have utility in a variety of areas including coupon redemption, inventory security, airport tracking systems, magnetic stripes, currency security, compact disk security, drivers license and passport security. Coupon fraud is a serious problem for the retail industry. Current estimates of money lost to coupon fraud range in the hundreds of millions of dollars. Moreover, with the advent and growth of desk-top publishing and color-photocopiers, the opportunities for coupon fraud as well as other types of document fraud will increase. The present invention can be used to stem the growth of coupon fraud. Providing coupons with an electrical signature by printing at least a portion of an electric circuit on the coupons, according to the invention, would provide the ability to verify the authenticity of the coupons submitted for payment. Further, by utilizing the stigmatizing technique described above it will be possible to prevent coupons from being redeemed more than once. As to inventory security, the circuits according to the present invention can be printed directly on an inventory ticket, price tag or manufacturer's tag thus supplanting the use of metal strips and coils. Airline ticket fraud, which may also cost hundreds of millions of dollars annually, present another application for the present invention. Circuits according to the present invention could be used to ensure the authenticity and integrity of airline tickets. In addition, the present invention could be used to track the luggage associated with airline travel. The present invention can also be used as an effective alternative to magnetic stripes. Magnetic stripes contain identification numbers, for example, credit card numbers, that are programmed at manufacture. The stripes are prone to failure and are subject to fraud because they are easily copied or modified. To overcome these shortcomings, circuits according to the present invention could be printed on a substrate and encoded with specific customer information. Thus the present invention can be used to improve the

security of credit cards, automatic teller machine (“ATM”) cards, and any other tracking card which uses magnetic stripes as a security measure. The present invention can also be used to mitigate the losses resulting from currency fraud which includes, for example, counterfeit currency, and check forgery. Counterfeiting of these documents could be reduced if the documents were provided with an electrical signature or conductive fibers as described above. The invention could be used in the same manner to improve the security of drivers licenses and passports. The invention could also be used to provide inventory control of compact disks which, because of their small size, are subject to theft. Circuits according to the present invention, which included RF devices, could be used to track the compact disks and to prevent their clandestine removal.

Although the present invention has been described with reference to preferred embodiments, it will be understood that various changes and modifications will be suggested to one skilled in the art and it is intended that the invention encompass such changes and modifications as fall within the scope of the appended claims.

We claim:

**1.** A method for forming a lottery ticket, comprising the steps of:

selecting a first electromagnetic responsive material responsive to the application of a first pre-determined amount of electromagnetic energy to generate a first detectable signal;

selecting a second electromagnetic responsive material responsive to the application of a second pre-determined amount of electromagnetic energy to generate a second detectable signal;

selecting a substantially non-rigid ticket substrate compatible with said first and second detectable signals; apportioning said ticket substrate into at least a first portion and a second portion;

printing a play symbol over said ticket substrate within said first portion;

printing a bar code over said ticket substrate within said second portion;

affixing said first electromagnetic responsive material to said first portion of said ticket in at least partial register with said play symbol; and

affixing a first security layer to said first portion of said ticket substrate in at least partial register with said play symbol, said play symbol and said first electromagnetic responsive material being intermediate said ticket substrate and said first security layer, wherein said first security layer is removable by a player from said ticket substrate, and wherein said first electromagnetic responsive material includes an electrically conductive circuit element.

**2.** The method of claim **1** further including the step of securing a second security layer incorporating said second electromagnetic responsive material to said second portion of said ticket substrate in at least partial register with said bar code, said second security layer being intermediate said ticket substrate and said bar code.

**3.** The method of claim **1** wherein said first detectable signal represents electrical conductivity and wherein said first electromagnetic responsive material is an ink having a dry-state sheet resistivity in a range of from about 1 K $\Omega$ /□ to about 2.5 K $\Omega$ /□.

**4.** The method of claim **3** wherein said ink includes a weight percentage of conductive carbon in a range of from about 13% to about 64%.

**5.** The method of claim **1** wherein said first electromagnetic responsive material is removable with said first security layer.

**6.** The method of claim **1** wherein said first electromagnetic responsive material includes a material for emitting light at a predetermined frequency.

**7.** The method of claim **6** wherein said predetermined frequency is an infrared frequency.

**8.** The method of claim **1** additionally including applying a stigmatization material to the lottery ticket.

**9.** The method of claim **8** wherein said stigmatization material is a fuse element.

**10.** The method of claim **8** wherein said stigmatization material is a temperature sensitive material that will change color upon the application of energy to the lottery ticket.

**11.** A method for forming a probability lottery ticket on a substrate, comprising the steps of:

printing a set of variable data including a predetermined set of play indicia and ticket identification data over the substrate;

printing a release coat over said play indicia;

printing an electromagnetic responsive security layer over said release coat, said electromagnetic responsive security layer being responsive to the application of a pre-determined amount of electromagnetic energy to generate a detectable signal;

printing a scratch-off material over said release coat wherein said electromagnetic responsive security layer is removable with said scratch-off material; and

printing a set of play spots over said scratch-off material in registry with said play indicia, wherein said electromagnetic responsive security layer includes a circuit element printed in conductive ink.

**12.** The method of claim **11** wherein said ticket identification data is printed in a bar code and includes redemption information.

**13.** The method of claim **11** wherein said ticket identification data is printed in a bar code and includes data related to an integrity status of the lottery ticket.

**14.** The method of claim **11** wherein said ticket identification data includes information related to a location on the lottery ticket of at least a portion of said play spots.

**15.** The method of claim **11** additionally including printing a stigmatization material over the substrate.

**16.** The method of claim **15** wherein said stigmatization material is a fuse element.

**17.** The method of claim **15** wherein said stigmatization material is a temperature sensitive material that will change color upon the application of a predetermined amount of energy to the lottery ticket.

**18.** The method of claim **11** wherein said ink has a dry-state sheet resistivity in a range of from about 1 K $\Omega$ /□ to about 2.5 K $\Omega$ /□.

**19.** The method of claim **11** wherein said electromagnetic responsive security layer includes a material for emitting light at a predetermined frequency.

**20.** A method for forming a probability lottery ticket having predetermined play rules, a plurality of player removable play spots covering play indicia, and machine readable validation data on a substrate, comprising the steps of:

printing the play rules over the substrate;

printing a set of variable data including a predetermined set of play indicia and the validation data over the substrate;

printing a release coat over said play indicia;

printing an electromagnetic responsive, player-removable layer over said release coat but not over at least a portion of said validation data, said electromagnetic responsive, player-removable layer being responsive to the application of a predetermined amount of electromagnetic energy to generate a detectable signal; and printing the play spots in registry with said play indicia, wherein said electromagnetic responsive, player-removable layer includes a conductive circuit element.

**21.** The method of claim **20** wherein said electromagnetic responsive, player-removable layer includes a scratch-off material.

**22.** The method of claim **20** wherein said electromagnetic responsive, player-removable layer includes a scratch-off material and a material for emitting light at a predetermined frequency.

**23.** The method of claim **22** wherein said predetermined frequency is an infrared frequency.

**24.** A method for forming a probability lottery ticket having predetermined play rules, a plurality of player removable play spots covering play indicia, and machine readable validation data on a substrate, comprising the steps of:

printing the play rules over the substrate;  
 printing a set of variable data including a predetermined set of play indicia and the validation data over the substrate;  
 printing a release coat over said play indicia;  
 printing an electromagnetic responsive, player-removable layer over said release coat, said electromagnetic responsive, player-removable layer being responsive to the application of a pre-determined amount of electromagnetic energy to generate a detectable signal;  
 printing the play spots over said player removable layer in registry with said play indicia; and  
 printing a stigmatization material over at least a portion of the substrate, wherein said electromagnetic responsive, player-removable layer includes a conductive circuit element.

**25.** The method of claim **24** wherein said stigmatization material is a fuse element.

**26.** The method of claim **24** wherein said stigmatization material is a temperature sensitive material that will change color upon the application of energy to the lottery ticket.

**27.** A method for forming a probability lottery ticket having predetermined play rules and a plurality of player removable play spots covering play indicia, wherein at least one combination of the play spots represents a winning play redemption value when the lottery ticket is played according to the play rules printed on a substrate, comprising the steps of

printing the play rules over the substrate;  
 printing a set of play indicia over the substrate;  
 printing a set of machine readable valuation data over the substrate wherein said valuation data includes ticket data related to the redemption value;  
 printing an electromagnetic responsive, player removable layer over said play indicia, said electromagnetic responsive, player removable layer being responsive to the application of a pre-determined amount of electromagnetic energy to generate a detectable signal; and  
 printing the play spots in registry with said play indicia, wherein said electromagnetic responsive, player removable layer includes a conductive circuit element.

**28.** The method of claim **27** wherein said ticket data includes play indicia value data corresponding to at least one combination of the play spots.

**29.** The method of claim **27** wherein said play indicia value data includes a play spot code having a number that relates to a redemption value for each of the play spots.

**30.** The method of claim **27** wherein said ticket data includes information related to the location on the lottery ticket of at least a portion of the play spots.

**31.** The method of claim **27** wherein said ticket data includes play spot location codes representing the location on the lottery ticket of at least a portion of the play spots.

**32.** The method of claim **27** wherein said ticket data includes a plurality of play indicia redemption codes wherein each of said play indicia redemption codes corresponds to one of said play indicia and represents a redemption value of said one play indicia.

**33.** The method of claim **27** wherein said valuation data includes data representing the number of the play spots to be removed by a player according to the play rules.

**34.** A method for forming a probability lottery ticket having predetermined play rules and a plurality of player removable play spots covering play indicia, wherein at least one combination of the play spots represents a winning play redemption value when the lottery ticket is played according to the play rules printed on a substrate, comprising the steps of:

printing the play rules over the substrate;  
 printing a set of the play indicia over the substrate;  
 printing a set of machine readable valuation data over the substrate wherein said valuation data includes rule data representing the number of the play spots to be removed by a player according to the play rules;  
 printing an electromagnetic responsive, player-removable layer over said play indicia, said electromagnetic responsive, player-removable material being responsive to the application of a pre-determined amount of electromagnetic energy to generate a detectable signal; and  
 printing the play spots in registry with said play indicia, wherein said electromagnetic responsive, player-removable layer includes a conductive circuit element.

**35.** A method for forming a probability lottery ticket on a substrate, comprising the steps of:

printing the play rules over the substrate;  
 printing a set of variable data including a predetermined set of play indicia in a first area over the substrate and ticket identification data over the substrate;  
 printing a release coat over said play indicia;  
 printing a circuit element in conductive ink in register with at least a portion of each of said play indicia and over said release coat;  
 printing a scratch-off material over said release coat and said play indicia wherein said circuit elements are removable with said scratch-off material and;  
 printing a set of play spots in registry with said play indicia.

**36.** The method of claim **35** wherein a gravure printing process is used for said printing of said circuit elements.

**37.** The method of claim **35** wherein a flexographic printing process is used for said printing of said circuit elements.

**38.** The method of claim **35** wherein said conductive ink is an ink having a dry-state sheet resistivity in a range of from about 1 K $\Omega$ /□ to about 2.5 K $\Omega$ /□.

**39.** The method of claim **35** additionally printing at least one capacitive pick-up area electrically connected to each of said circuit elements.

**40.** The method of claim **39** wherein two of said capacitive pick-up areas are printed for each of said circuit elements such that one end of each of said circuit elements is connected to one of said capacitive pick-up areas.

**41.** The method of claim **40** wherein said two of said capacitive pick-up areas are not in registry with said play indicia.

**42.** The method of claim **41** wherein each of said circuit elements are printed twice in registry with each other.

**43.** The method of claim **40** wherein said circuit elements are printed in a pattern that substantially covers the area of said play indicia.

**44.** The method of claim **43** wherein said pattern is includes a plurality of segments orientated at right angles to each other.

**45.** A method for forming a probability lottery ticket having a plurality of play indicia, a scratch-off layer, a plurality of player removable play spots over the scratch-off layer and covering the play indicia, predetermined play rules requiring that less than all of the play spots be scratched off, and machine readable validation data on a substrate, comprising the steps of:

printing the play indicia in a first area over the substrate and a set of ticket identification data over the substrate;

printing a release coat over the play indicia;

printing the scratch-off layer over said release coat and said play indicia wherein said scratch-off layer includes a pattern of electromagnetic responsive security elements in registry with the play indicia such that removal of a portion of the scratch-off layer over one of the play indicia can result in the break of at least one of said electromagnetic responsive security elements and wherein said electromagnetic responsive security elements are responsive to the application of a predetermined amount of electromagnetic energy to generate a detectable signal; and

printing the play spots in registry with the play indicia, wherein said electromagnetic responsive security elements include conductive circuit elements.

**46.** The method of claim **45** wherein said printing of the scratch-off layer includes printing said electromagnetic responsive security elements over said play indicia and printing a latex material over said electromagnetic responsive security elements.

**47.** The method of claim **45** wherein said electromagnetic responsive security elements are printed in an ink containing carbon black.

**48.** The method of claim **46** wherein said ink has a dry-state sheet resistivity in a range of from about 1 KΩ/□ to about 2.5 KΩ/□.

**49.** A method for forming a probability lottery ticket having a plurality of play indicia, a scratch-off layer, a plurality of player removable play spots over the scratch-off layer and covering the play indicia, predetermined play rules requiring that less than all of the play spots be scratched off, and machine readable validation data on a substrate, comprising the steps of:

printing the play indicia in a first area over the substrate and a set of ticket identification data over the substrate;

printing a release coat over the play indicia;

printing the scratch-off layer over said release coat and said play indicia wherein said scratch-off layer includes an electromagnetic responsive, scannable material in registry with the play indicia, wherein said electromagnetic responsive, scannable material is responsive to the application of a pre-determined amount of electromagnetic energy to generate a detectable signal; and

printing the play spots in registry with the play indicia, wherein said electromagnetic responsive, scannable material includes conductive circuit elements.

**50.** The method of claim **49** wherein said printing of the scratch-off layer includes printing said electromagnetic responsive, scannable material over said play indicia and printing a latex material over said electromagnetic responsive, scannable material.

**51.** The method of claim **49** wherein said electromagnetic responsive, scannable material is printed in a predetermined pattern.

**52.** The method of claim **51** wherein said electromagnetic responsive, scannable material is printed in an ink containing carbon black.

**53.** The method of claim **52** wherein said ink has a dry-state sheet resistivity in a range of from about 1 KΩ/□ to about 2.5 KΩ/□.

**54.** The method of claim **50** wherein said electromagnetic responsive, scannable material emits electromagnetic radiation at a predetermined frequency.

**55.** The method of claim **54** wherein said frequency is an infrared frequency.

**56.** A method for forming a probability lottery ticket having a plurality of play indicia, a scratch-off layer, a plurality of player removable play spots over the scratch-off layer and covering the play indicia, predetermined play rules requiring that less than all of the play spots be scratched off, and machine readable validation data on a substrate, comprising the steps of:

printing the play indicia in a first area over the substrate and a set of ticket identification data over the substrate;

printing a release coat over the play indicia;

printing an electromagnetic responsive material over said substrate on at least a portion of said first area wherein said electromagnetic responsive material responds to the application of a predetermined amount of electromagnetic energy to generate a detectable signal;

printing the scratch-off layer over said release coat and said play indicia wherein said scratch-off layer and said electromagnetic responsive material are removable by a player from the probability lottery ticket; and

printing the play spots in registry with the play indicia, wherein said electromagnetic responsive material includes conductive circuit elements.

**57.** The method of claim **56** wherein said detectable signal has an optical frequency.

**58.** The method of claim **57** wherein said optical frequency is an infrared frequency.

**59.** The method of claim **56** wherein said electromagnetic responsive material includes photo emitters printed in registry with the play indicia and said detectable signal has an optical frequency.

**60.** The method of claim **56** wherein said electromagnetic responsive material includes radio frequency transmission lines printed in registry with the play indicia and said detectable signal has a radio frequency.

**61.** The method of claim **56** wherein said electromagnetic responsive material is printed in registry with the play indicia and said detectable signal has a predetermined voltage.

**62.** The method of claim **56** wherein said electromagnetic responsive material is printed in registry with the play indicia and said detectable signal has a predetermined current.

**63.** The method of claim **56** wherein an intaglio printing process is used for said printing of said electromagnetic responsive material.

**64.** The method of claim **63** wherein said intaglio printing process is a flexographic printing process.

**65.** The method of claim **63** wherein said intaglio printing process is a gravure printing process.