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[11]

| [54] | METHOD OF FABRICATING NON |
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| | VOLATILE MEMORY DEVICE WITH |
| | MEMORY CELLS WHICH DIFFER IN GATE |
| | COUPLE RATIO |

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Related U.S. Application Data

[62] Division of application No. 08/859,775, May 21, 1997, Pat. No. 5,793,078, which is a continuation of application No. 08/565,166, Nov. 30, 1995, abandoned.

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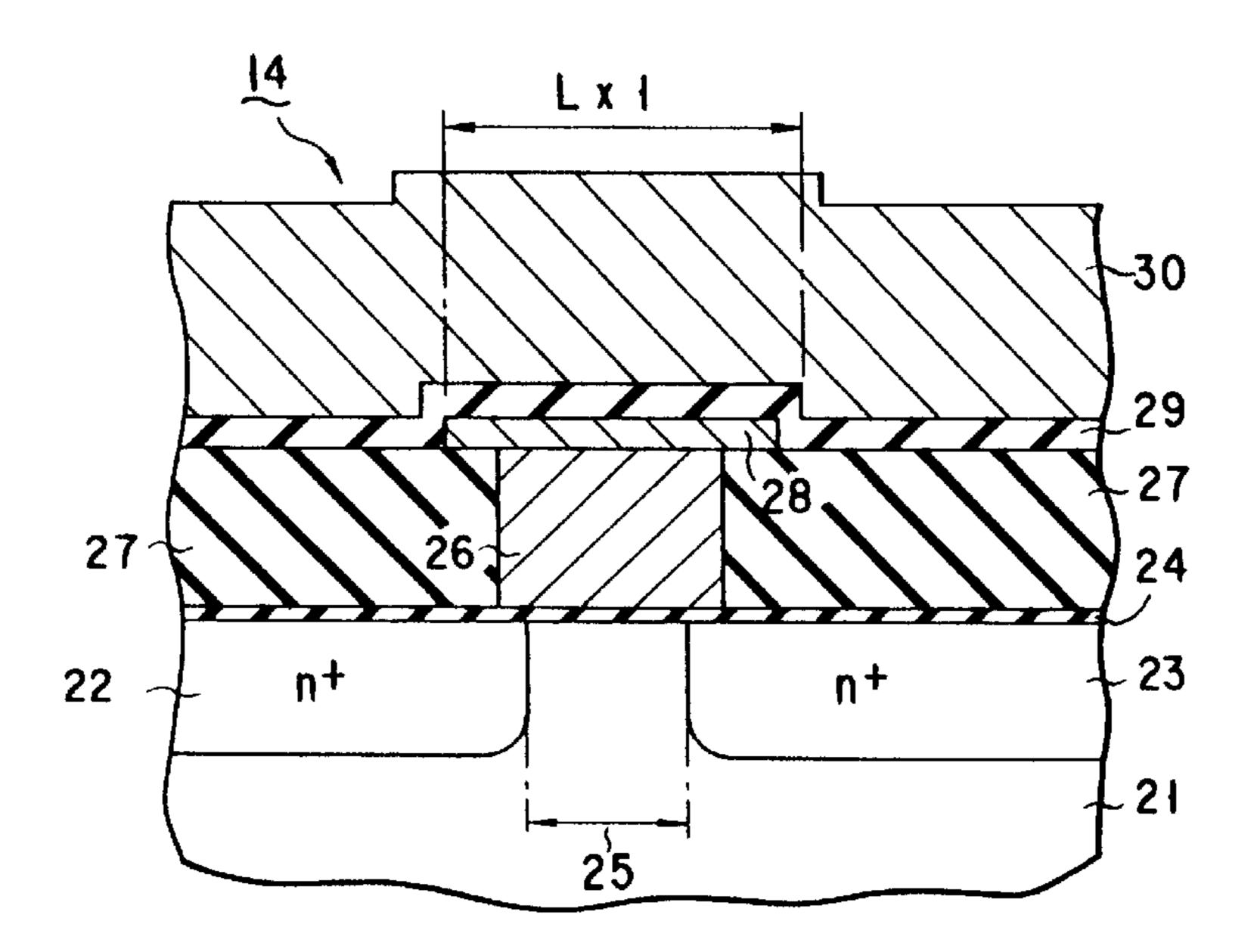
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[57] ABSTRACT

According to the present invention, there is provided a non-volatile semiconductor memory device including a memory cell array in which a plurality of memory cells are arranged, wherein the memory cells contain two or more types of memory cells, which differs in gate couple ratio. Each memory cell includes source-drain regions provided apart from each other in a semiconductor substrate having a conductivity type, the source-drain regions having a conductivity type opposite to that of the semiconductor substrate, a floating gate provided above a channel region formed between the source-drain regions, and a control gate provided above a surface of the floating gate, and the memory cells contain two or more types of memory cells, which differ in relation to an area of a region in which the floating gate and the control gate overlap. The memory cells having a low gate couple ratio exhibit characteristics similar to those of a mask ROM, which gives priority to reading, whereas the memory cells having a high gate couple ratio, exhibit excellent programming and erasing characteristics.

4 Claims, 4 Drawing Sheets



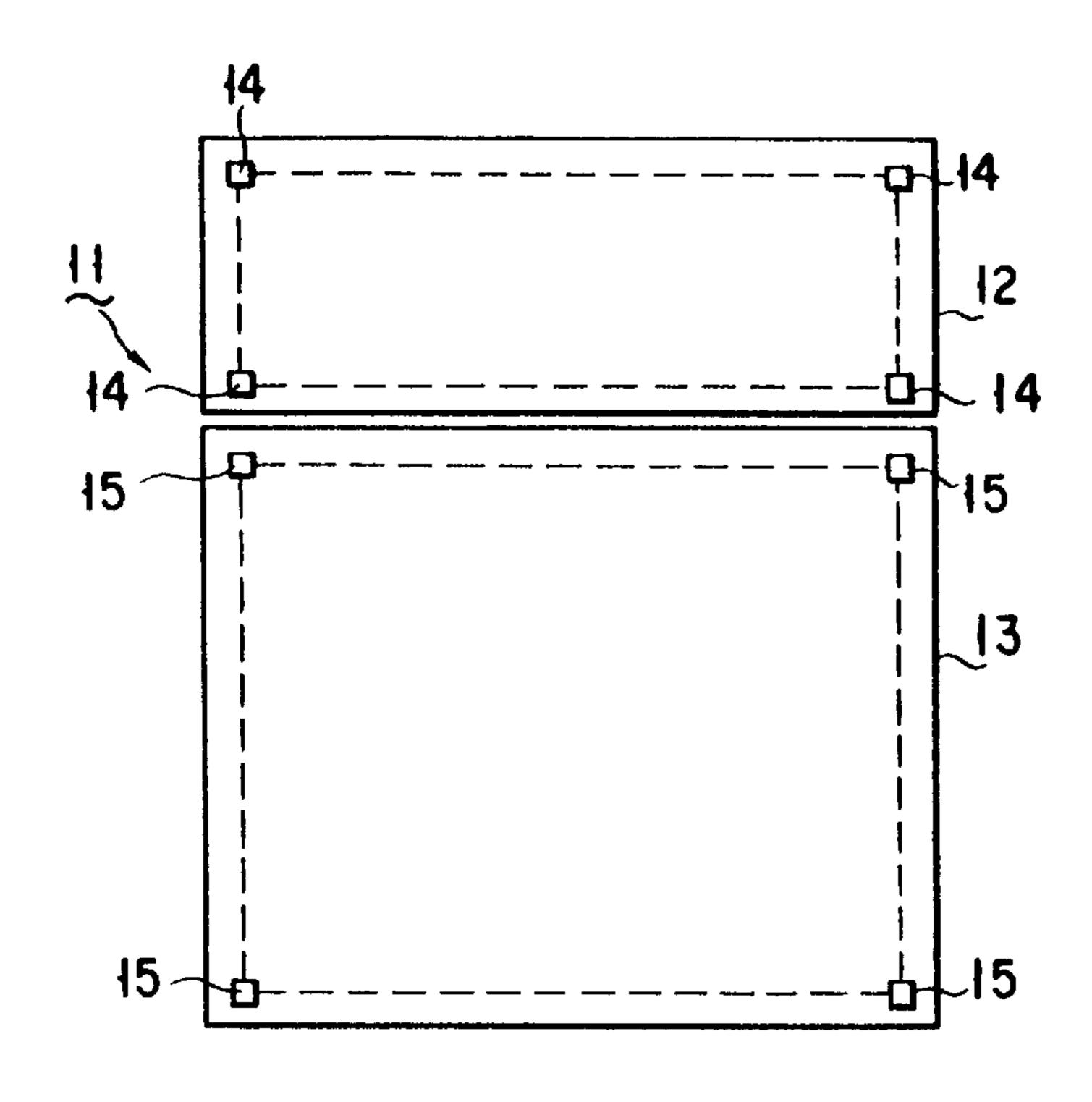
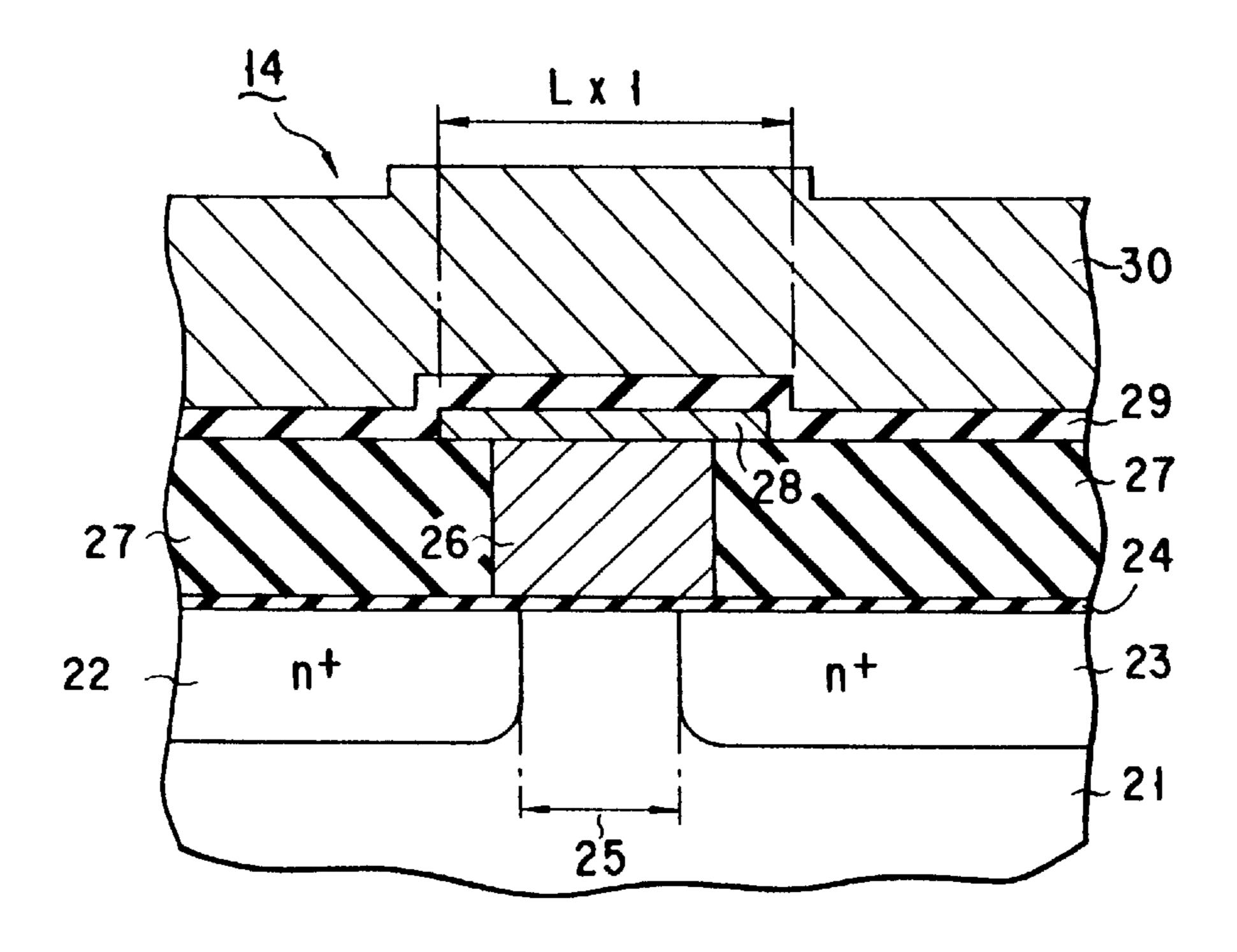
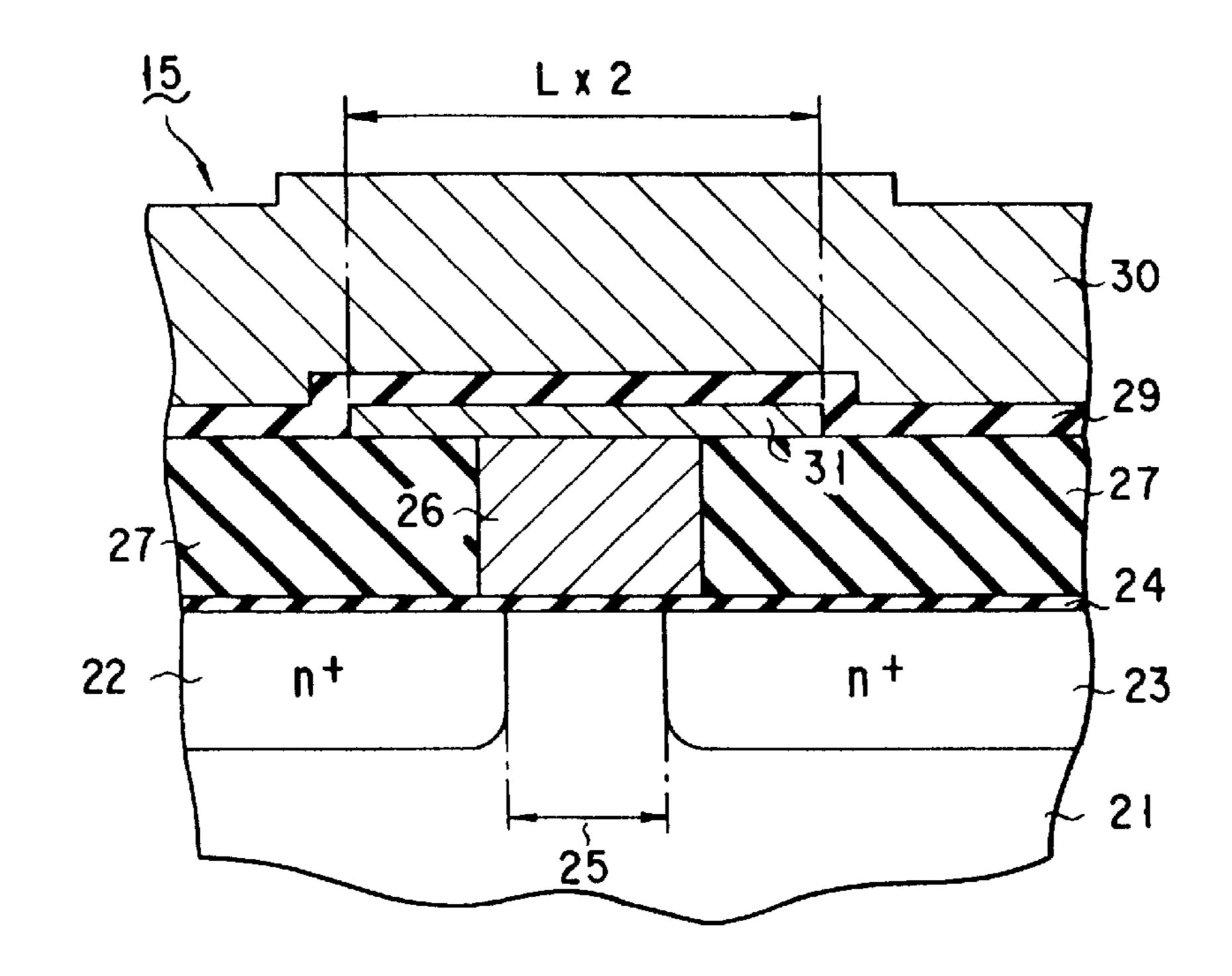


FIG.

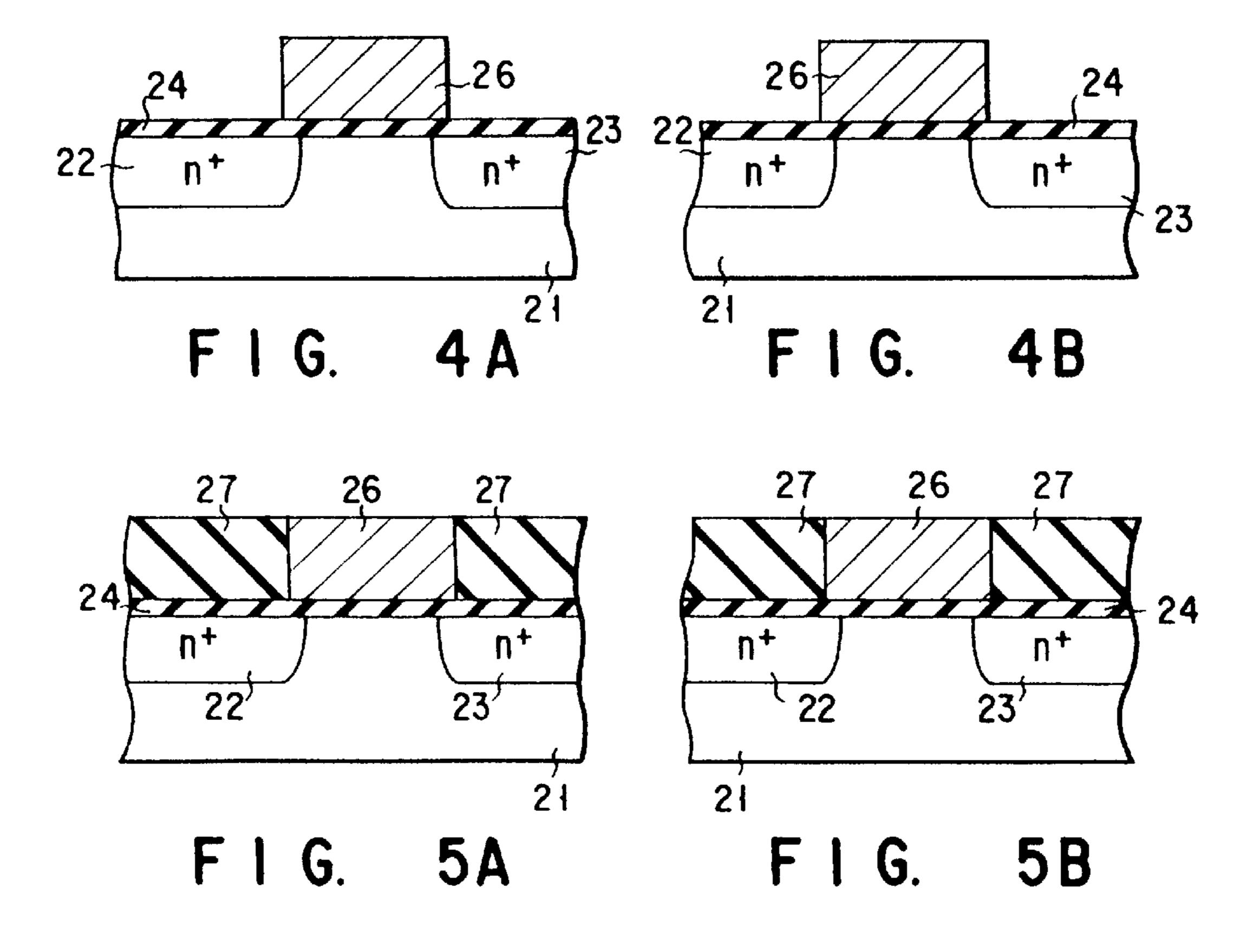


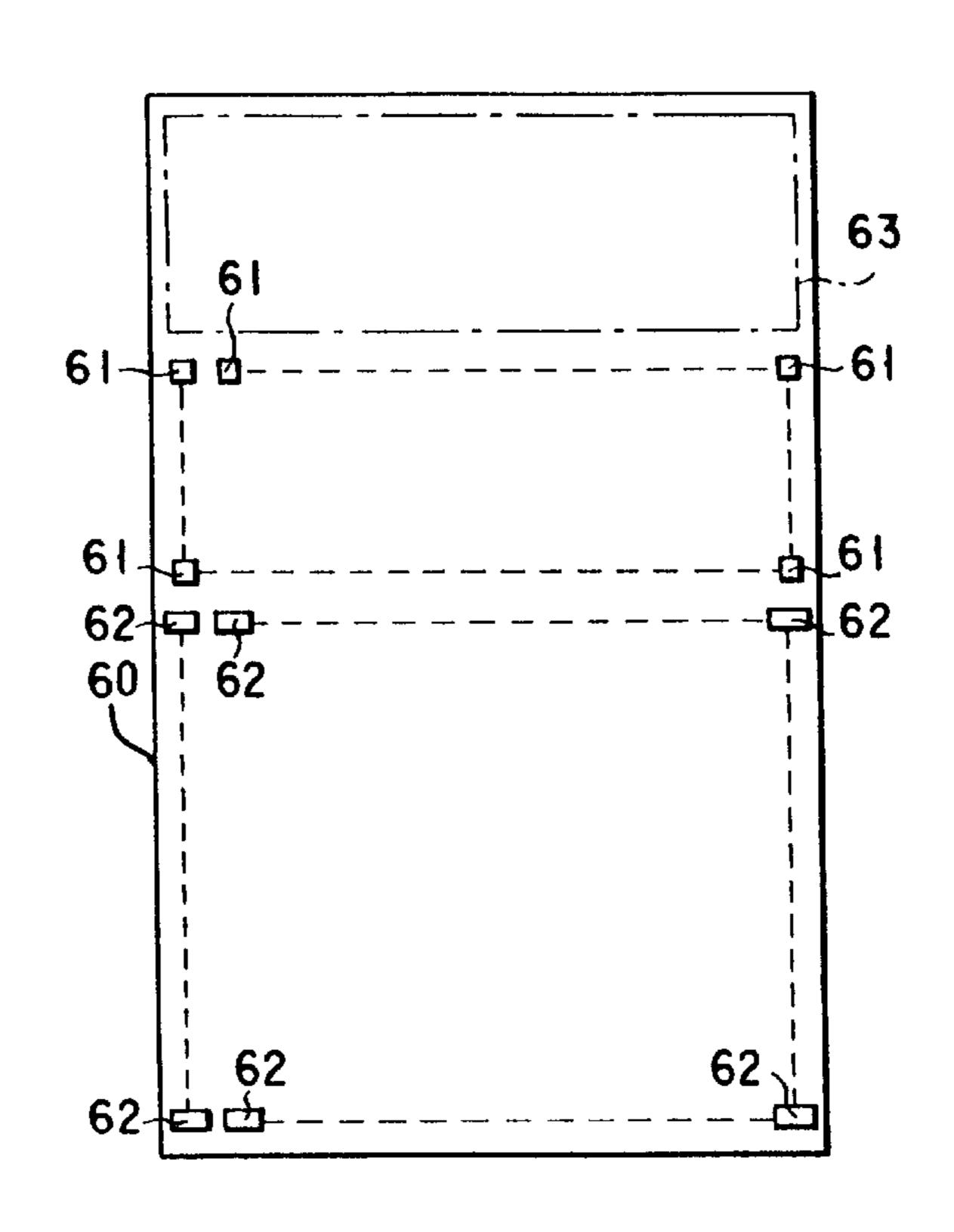
F 1 G. 2



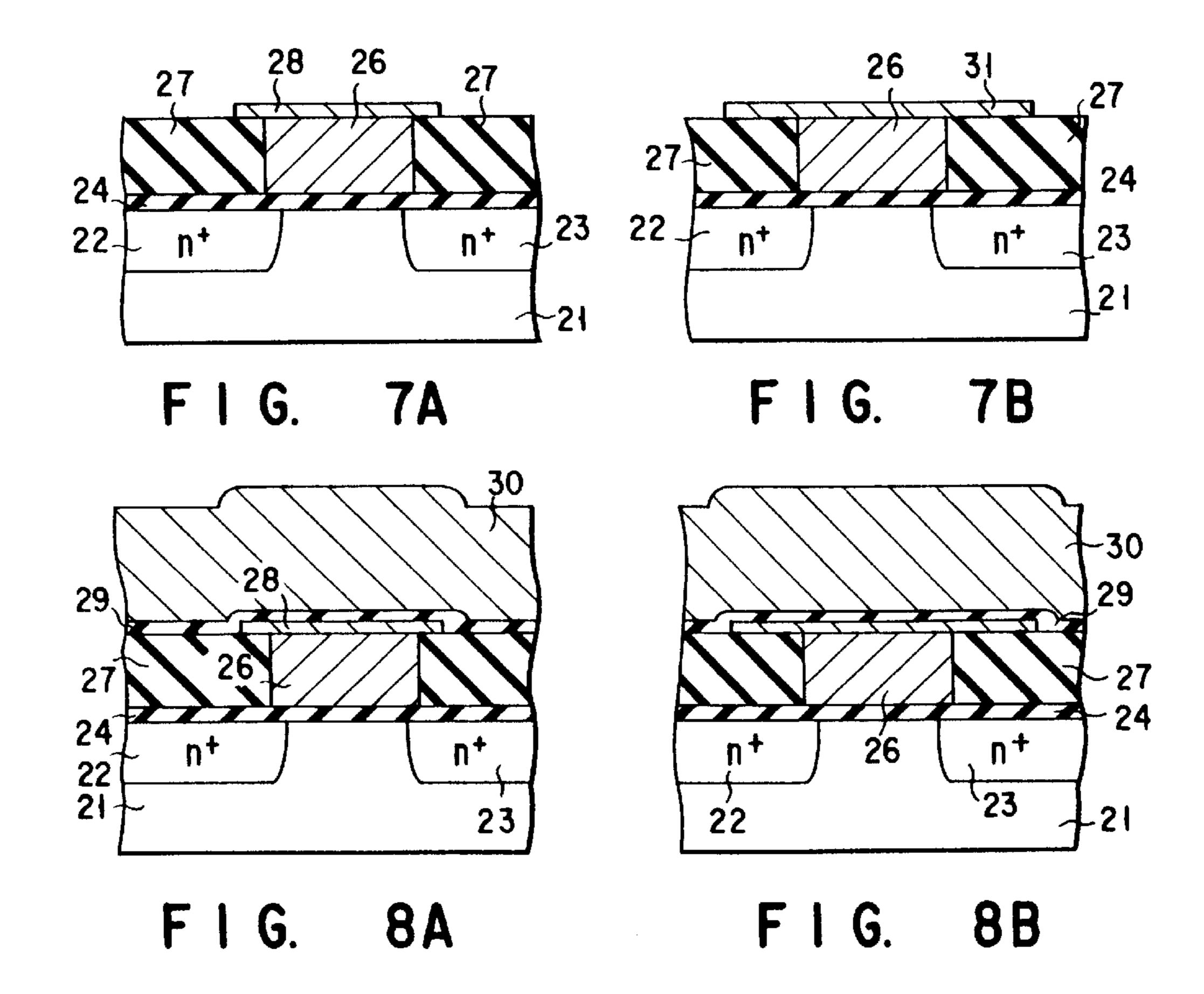
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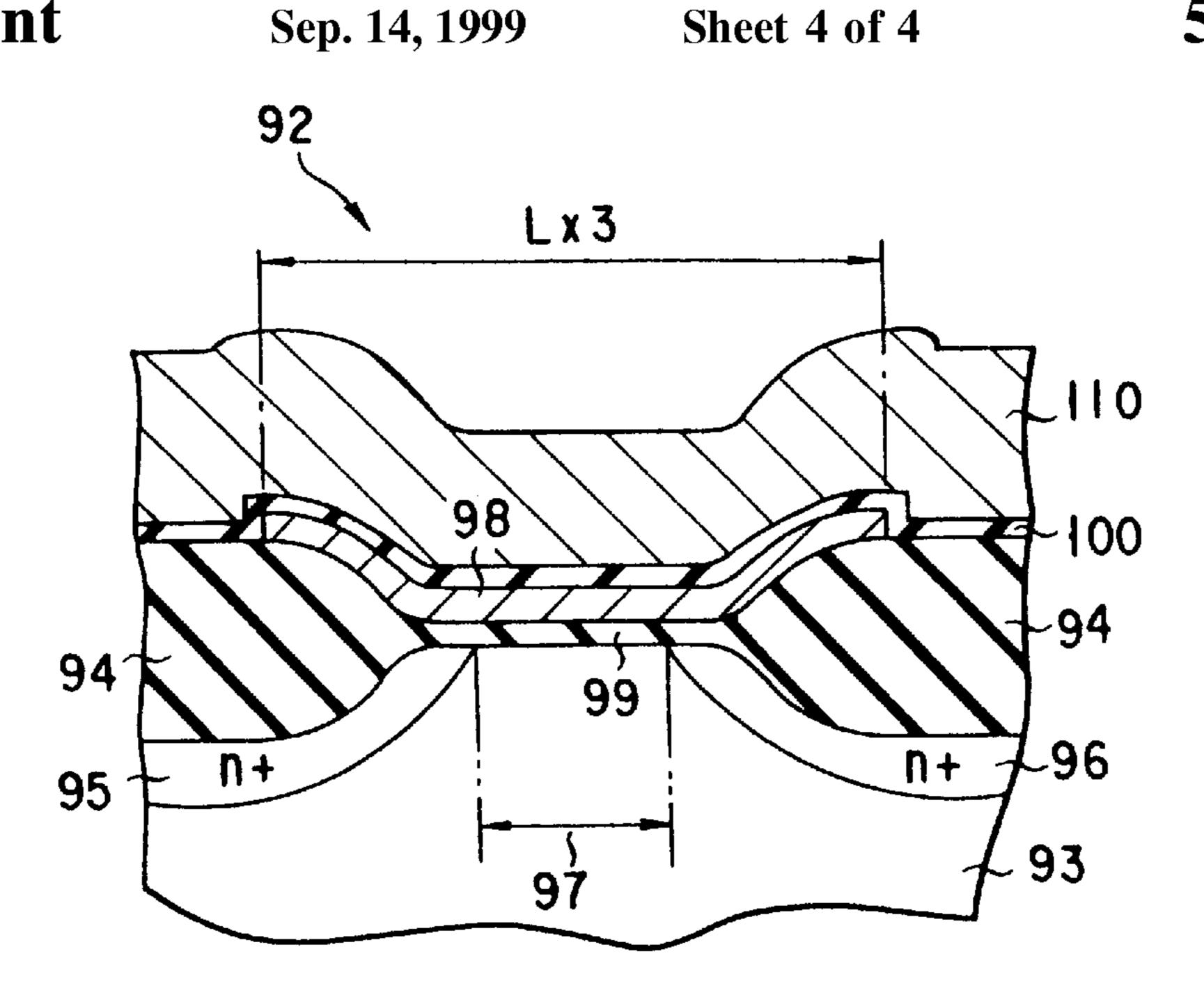
F 1 G. 3

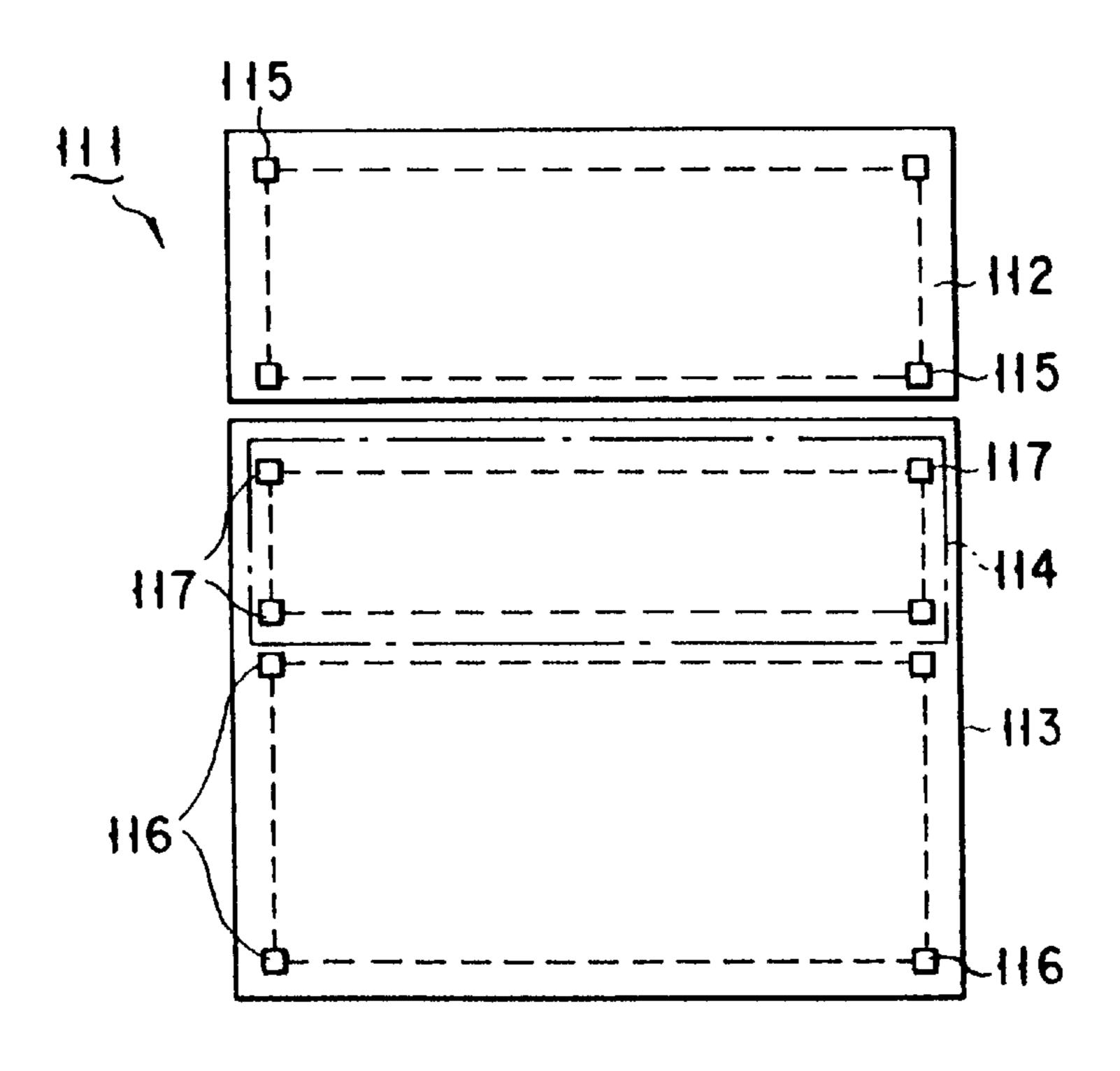




F 1 G. 6







F 1 G. 10

METHOD OF FABRICATING NON VOLATILE MEMORY DEVICE WITH MEMORY CELLS WHICH DIFFER IN GATE COUPLE RATIO

This is a divisional of application Ser. No. 08/859,775, filed May 21, 1997, which is a continuation of application Ser. No. 08/565,166, filed Nov. 30, 1995.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a non-volatile semiconductor memory device.

2. Description of the Related Art

A memory cell can be defined as a circuit of a minimum unit, for storing data in a semiconductor memory device. A memory cell consists of a transistor and a capacitor in combination. A normal semiconductor memory device is required to achieve as small distribution of memory data as 20 possible, its memory cell array consists of a plurality of memory cells of the same type and the same size, so as to obtain as uniform characteristics as possible.

In accordance with an increase in the degree of integration of a semiconductor memory device, there is a tendency for ²⁵ a semiconductor memory device to be required to have not only a function as a mere memory medium but also a function of systematic operation coupled with a CPU. Such a tendency is particularly prominent in a non-volatile semiconductor memory device such as an EPROM, EEPROM or ³⁰ flash memory.

In reply to such requirements, it is proposed that a memory cell array of a semiconductor memory device is divided into a plurality of blocks, which are allowed to have different functions from each other, for example, as in a bootblack mode of Intel Co. In this mode, the blocks have different functions from each other, and therefore the characteristics required from memory cells are different from one block to another. More specifically, a block in which a basic code such as for standing a system is input, involves a less number of times of rewriting of data, and therefore is required to have memory cells of a mask ROM type, whereas a block in which data is frequently rewritten, requires to have memory cells having excellent programming characteristics.

However, in a conventional semiconductor memory device, a memory cell array consists of memory cells which have the save characteristics. Consequently, a variety of requests as mentioned above cannot be satisfied. In the case where memory cells are formed to have the characteristics suitable for one block, these memory cells may cause a trouble in another block. For example, in the case where all the memory cells of a memory cell array is formed to have a large gate couple ratio, so as to improve the programming characteristics, those memory cells which belong to a block used for inputting a basic code, are easily exposed to problems such as gate-disturb and softwrite.

SUMMARY OF THE INVENTION

The object of the present invention is to provide a non-volatile semiconductor memory device which can perform different functions without occurring problem and the method of fabricating thereof.

According to the present invention, there is provided a 65 non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are

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arranged, wherein the plurality of memory cells contain two or more types of memory cells, which differs in gate couple ratio.

According to the present invention, there is provided a non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are arranged, wherein the memory cell array includes at least two memory cell groups each consisting of a plurality of memory cells, and the at least two memory cell groups differ from each other in relation to a gate couple ratio of the memory cell.

According to the present invention, there is provided a non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are arranged, wherein the memory cell array is divided into a plurality of blocks, and memory cells formed in a block of the plurality of blocks differ from memory cells formed in another block in relation to gate couple ratio.

According to the present invention, there is provided a method of fabricating a non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are arranged, the plurality of memory cells having different gate couple ratios, the method comprising the steps of: forming a first gate insulation film on a semiconductor substrate of one conductivity type; forming a first conductive film on the first gate insulation film; etching the first conductive film to form first conductive film portions which give rise to a plurality of floating gates; forming source-drain regions for each of the plurality of memory cells, on a main surface of the semiconductor substrate; forming an interlayer-dielectric both on the semiconductor substrate and on the floating gate; etching the interlayerdielectric to expose the surface on the floating gates; forming a second conductive film on the interlayer dielectric including the surfaces of the floating gates; etching the second conductive film by photolithography with use of a mask in which formed a plurality of openings, the openings contain at least two type having different areas, so as to form a plurality of caps which contain at least two type having different areas, on the floating gate, areas of the caps are larger than that of respective one of the floating gates; forming second gate dielectric films on the caps; and forming third conductive films which give rise to control gates, on the second gate dielectric film.

According to the present invention, there is provided a method of manufacturing a non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are arranged, the plurality of memory cells having different gate couple ratios, the method comprising the steps of: forming a first gate insulation film on a semiconductor substrate of one conductivity type; forming source-drain regions for each of the plurality of memory cells on a main surface of the semiconductor substrate; forming a first conductive film on the first gate insulation film; etching the first conductive film by photolithography with use of a mask in which formed a plurality of openings, the openings contain at least two type having different areas, so as to form a plurality of floating gates which contain at least two type having different areas; forming a second gate insulation film on the semiconductor substrate; and forming a second conductive film which give rise to a control gate, on the second gate insulation film.

Additional objects and advantages of the invention will be set forth in the description which follows, and in part will be obvious from the description, or may be learned by practice of the invention. The objects and advantages of the invention

may be realized and obtained by means of the instrumentalities and combinations particularly pointed out in the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of the specification, illustrate presently preferred embodiments of the invention and, together with the general description given above and the detailed description of the preferred embodiments given below, serve to explain the principles of the invention.

- FIG. 1 is a schematic diagram showing a non-volatile semiconductor memory device according to the first embodiment of the present invention;
- FIG. 2 is a cross section showing a first type memory cell of the non-volatile semiconductor memory device shown in FIG. 1;
- FIG. 3 is a cross section showing a second type memory cell of the non-volatile semiconductor memory device 20 shown in FIG. 1;
- FIGS. 4A and 4B are cross sections each illustrating a step in an example of the method of fabricating an non-volatile semiconductor memory device shown in FIG. 1;
- FIGS. 5A and 5B are cross sections each illustrating a step in an example of the method of fabricating an non-volatile semiconductor memory device shown in FIG. 1;
- FIG. 6 is a plan view showing a mask used in the method of fabricating an non-volatile semiconductor memory device shown in FIG. 1;
- FIGS. 7A and 7B are cross sections each illustrating a step in an example of the method of fabricating an non-volatile semiconductor memory device shown in FIG. 1;
- FIGS. 8A and 8B are cross sections each illustrating a step in an example of the method of fabricating an non-volatile semiconductor memory device shown in FIG. 1;
- FIG. 9 is a cross section showing a different version of a memory cell of the non-volatile semiconductor memory device of the present invention; and
- FIG. 10 is a schematic diagram showing a non-volatile semiconductor memory device according to the second embodiment of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Embodiments of the present invention will now be described with reference to accompanying drawings.

FIG. 1 is a schematic diagram showing a non-volatile 50 semiconductor memory device according to the first embodiment of the present invention. In this figure, reference numeral 11 denotes a memory cell array. The memory cell array 11 is divided into a first block 12 and a second block 13.

In the first block 12, a plurality of first type memory cells
14 are formed in a matrix manner. FIG. 2 is a cross section
of a first type memory cell 14. In this figure, reference
numeral 21 is a P-type silicon substrate. In the P-type silicon
substrate 21, a source region 22 and a drain region 23, which
are high-concentration impurity diffusion regions (n⁺)
formed by doping n-type impurities thereto, are formed. On
a surface of the silicon substrate 21 including the source
region 22 and the drain region 23, a tunnel oxide film 24 is
formed. On a part of the surface of the tunnel oxide film 24,
which is located above a channel region 25 between the
source region 22 and the drain region 23, a floating gate 26

control gate 30 covers the cap and the cap and the cap action of the cap action of the cap 28 is relatively shaded the cap 28 is small. Therefore the cap 28 which is a part control gate 30 overlap with and therefore the capacitant and therefore the capacitant and the control gate 30 is

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made of polysilicon is formed. On the portions, other than the portion of the tunnel oxide 24 on which the floating gate 26 is formed, an interlayer dielectric 27 made of a silicon oxide is formed.

A cap 28 made of polysilicon is formed so as to cover the entire exposed surface of the floating gate 26 and partially cover the regions above the source region 22 and the drain region 23. The cap 28 has a length Lx1 taken along the direction in which the source region 22 and the drain region 23 are disposed (to be called the X-directional length hereinafter) and a length Ly1 taken along the direction normal to the direction in which the source region 22 and the drain region 23 are disposed (to be called the Y-directional length hereinafter). Therefore, an area S1 of the cap 28 having a substantially rectangular shape can be obtained from Lx1×Ly1.

On the surface of the interlayer dielectric 27 including the cap 28, an ONO film 29 which is a lamination of silicon oxide/silicon nitride/silicon oxide in this order, is formed. A control gate 30 made of polysilicon is formed on the surface of the ONO film 29.

In the second block 13, a plurality of second type memory cells 15 are formed in a matrix. FIG. 3 is a cross section of a second memory cell 15. Each second type memory cell 15 has a similar structure to that of the first type memory cell 14 shown in FIG. 2, except for the size of a cap 31 made of polysilicon, which is formed so as to cover the entire exposed surface of a floating gate 26 and to partially cover the regions on the surface of an interval dielectric film 27 and above a source region 22 and a drain region 23.

The cap 31 has an X-directional length Lx2, which is longer than the X-directional length Lx1 of the cap 28 of the first memory cell 14. The Y-directional length Ly2 of the cap 31 is the same as the Y-directional length Ly1 of the cap 28 of the first memory cell 14. An area S2 of the cap 31 having substantially a rectangular shape can be obtained by Lx2× Ly2, and is larger than the area S1 of the cap 28 of the first memory cell 14.

Each of the gate couple ratios of the first memory cell 14 and the second memory cell 15 becomes larger as the capacitance between the channel region 25 and the floating gate 26 and the capacitance between the floating gate 26 and the control gate 30 become larger. The first memory cell 14 and the second memory cell 15 are equal to each other in relation to the area in which the channel region 25 and the floating gate 26 overlap with each other, and therefore the capacitance between the channel region 25 and the floating gate 26 is constant. In contrast, the capacitance between the floating gate 26 and the control gate 30 becomes larger as the area in which the floating gate 26 and the control gate 30 overlap with each other (to be called as overlapping area hereinafter) becomes larger. The overlapping area of the first memory cell 14 and the second memory cell 15 is determined by the area S1 or S2 of the cap 28 or 31, since the control gate 30 covers the cap 28 or 31 in its entirety. The Y-directional lengths Ly1 and Ly2 of the caps 28 and 31 are equal to each other, and therefore the areas S1 and S2 increase in proportional to the X-directional lengths Lx1 and

With regard to the area S1 of the cap 28, the length Lx1 of the cap 28 is relatively short, and therefore the area S1 of the cap 28 is small. Therefore, the overlapping area in which the cap 28 which is a part of the floating gate 26 and the control gate 30 overlap with each other, is relatively small, and therefore the capacitance between the floating gate 26 and the control gate 30 is small. Consequently, the gate

couple ratio of the first memory cell 14 is small, thereby achieving mask ROM type characteristics, which give priority to read-out of data.

Meanwhile, with regard to the second type memory cell 15, the length Lx2 of the cap 31 is long, and therefore the area S2 of the cap 31 is large. Consequently, the overlapping area in which the cap 28 which is a part of the floating gate 26 and the control gate 30 is large. Consequently, the capacitance between the floating gate 26 and the control gate 30 becomes large. As a result, the gate couple ratio of the second memory cell 15 is rendered small, thereby achieving excellent programming characteristics and erasing characteristics.

As described above, the non-volatile semiconductor memory device of this embodiment has a structure in which the first memory cell 14 and the second memory cell 15, which have difference characteristics from each other, are formed in the first block 12 and the second block 13. Thus, the first memory cell 14 of the first block 12 has mask ROM characteristics, and therefore a disturbance of read-out rarely occurs in the first block 12. Further, rewriting in the second block 13 is carried out with priority, and therefore a long-term error such as the disturbance of read-out does not substantially occur as a problem. Therefore, the second memory cell 15 can increase its gate couple ratio, and improve the write-erase characteristics.

Embodiment of the method of fabricating the non-volatile semiconductor memory device of the first embodiment of the present invention will now be described with reference to FIGS. 4 to 8. FIGS. 4A, 5A, 7A and 8B show steps of fabricating the first type memory cells 14 of the first block 12, and FIGS. 4B, 5B, 7B and 8B show steps of fabricating the second type memory cells 15 of the second block 15.

First, as shown in FIG. 4, a tunnel oxide 24 is formed on the surface of a p-type silicon substrate 21, and a first poly-silicon film for floating gate is formed on top of that. The first poly-Si film is etched by a conventional photolithography process, and floating gates 26 corresponding to the memory cells 14 and 15 are formed. Next, with ion implantation, the source 22 and the drain 23 for each of the reference cells 14 and 15 are formed on the main surface of the silicon substrate 21.

Next, as shown in FIG. 5, after forming a silicon oxide film on the entire surface of the silicon substrate 21, the surface is etched back, thus obtaining an interlayer dielectric 27 between adjacent floating gates 26 of each of the memory cells 14 and 15.

Subsequently, a second poly-Si film is formed on the entire surface of the interlayer dielectric 27 including the exposed surfaces of the floating gates. Then, the second poly-Si film is etched by photolithography with use of a mask 60 shown in FIG. 6, having a plurality of opening portions 61 and 62 corresponding to the caps 28 and 31 of the memory cells 14 and 15. The areas of opening portions 61 and 62 corresponding the caps 28 and 31 are different. 55 Thus, caps 28 and 31 having different areas are formed so as to protrude from the floating gates 26 as shown in FIG. 7. Note that a mask pattern 63 used for forming the logic portion, is formed also on the mask 60.

Subsequently, as shown in FIG. 8, an ONO film 29 is 60 formed on the interlayer dielectric 27 including the caps 28 and 31, and a control gate made of polysilicon, is formed on the ONO film 29.

With the above-described process, a non-volatile semiconductor memory device including the first memory cells 65 14 and the second memory cells 15 having different gate couple ratios, can be formed. 6

As described above, with the method of fabricating a non-volatile semiconductor memory device, according to this embodiment, memory cells can be fabricated to have caps formed on the floating gates 26 of these cells, which differ from one cell to another in X-directional length. Therefore, memory cells which differs from each other in gate couple ratio can be manufactured. Consequently, with use of the mask 60 used to form the caps 28 and 31, and having openings corresponding to these caps 28 and 31 and differing in X-directional length between the first block 12 and the second block 13, the mask being used to form the floating gate 38, the first block 12 and the second block 13 can be formed with memory cells of different characteristics at the same time without increasing the number of steps in the manufacture of regular memory cells.

In other words, for example, a cap made of a conductive material and having an area larger than the area of the floating gate is provided on the surface of the floating gate, and the area of the cap is varied, and thus the overlapping area between the cap and the control gate portion is varied.

In place of the first and second memory cells 14 and 15 having the caps 28 and 31, a memory cell capable of changing the gate couple ratio by varying the area of the floating gate, such as shown in FIG. 9, may be used. In the memory cell 92, a silicon oxide film 94 is formed on the 25 surface of the silicon substrate 93. Underneath the silicon oxide film 94, the source region 95 and the drain region 96 are formed on the surface of the silicon substrate 93 so that parts of these regions are exposed. On the surface of the channel region 97, which is defined by the source region 95 and the drain region 96, a floating gate 98 made of polysilicon is formed via a tunnel oxide film 99 so as to cover the exposed surfaces of the source region 95 and the drain region 96, and a part of the silicon oxide film 94. On the surfaces of the floating gate 98 and the silicon oxide film 94, an ONO film 100 is formed. On the surface of the ONO film 100, a control gate 101 is formed.

In the memory cell 92 having the above-described structure, the gate couple ratio can be varied by changing the length Lx3 of the floating gate 38, which is taken along the direction in which the silicon oxide films 94 are arranged. More specifically, the floating gate 98 covers the entire channel region 97, and therefore regardless of the length Lx3 of the floating gate 98, the area in which the floating gate 98 and the channel region 97 overlap with each other is constant. Consequently, the capacitance between the floating gate 98 and the channel region 97 is constant. Meanwhile, as the length Lx3 of the floating gate 98 is varied, the area in which the floating gate 98 and the control gate 101 overlap with each other varies. Accordingly, the capacitance between the floating gate 98 and the control gate 41 varies. Thus, by changing the length Lx3 of the floating gate 98, the capacitance between the floating gate 98 and the control gate 101 can be varied and the gate couple ratio of the memory cell 92 can be varied.

With regard to the first block 12 shown in FIG. 1, the length Lx3 of the floating gate 98 is shortened so as to decrease the gate couple ratio, thus achieving the memory cells having characteristics similar to those of a masked MOS with priority for read out. In contrast, with regard to the second block 13, the length Lx3 of the floating gate 98 is increased so as to increase the gate couple ratio, thus achieving the memory cells having excellent programming characteristics with priority for rewrite. As just mentioned, even in the case where a memory cell 92 of such a remodeled version is used, memory cells having characteristics suitable for different functions can be formed in blocks by the different functions.

With the regard to the non-volatile semiconductor memory device according to the second aspect of the present invention, it suffices only if a mask with a plurality of openings corresponding to the floating gates of memory cells, which differs in area between the first block 12 and the 5 second block 13, is used for forming the floating gates, and it is not necessary to add any further complicated means.

More specifically, first, a tunnel oxide film 99 is formed on the surface of a p-type silicon substrate 93, and the first polysilicon film for a floating gate is formed on top of that. ¹⁰ Then, the first polysilicon film is etched by the photolithography process with use of a mask with a plurality of openings corresponding to floating gates of the memory cells 92, which differs in area between the first block 12 and the second block 13, thus forming floating gates 98 corresponding to the memory cells.

Next, the formation of a diffusion region, an interlevel dielectric film and a control gate, is carried out by an ordinary process, thus completing a non-volatile semiconductor memory device according to the embodiment.

With use of the mask 60 used to pattern the floating gates, which differs in length Lx3 between the first block 12 and the second block 13, the first block 12 and the second block 13 can be formed with memory cells of different characteristics without increasing the number of steps in the manufacture of regular memory cells.

The memory cell array 11 can be divided into not only two blocks as mentioned above, but also into three or more blocks in accordance with required functions. Further, as 30 shown in FIG. 10, it is possible that the memory cell array 111 is divided into two blocks, the first and second blocks 112 and 113, and a sub-block 114 is formed in the second block 113. The first and second blocks 112 and 113 and the sub-block 114 respectively contain memory cells 115, 116 35 and 117 which are formed in matrix shapes. Each of the memory cells consists of the first type memory cell 14 having a cap 28 shown in FIG. 2. In each of the memory cells 114 of the first block 112, the length of the cap is made relatively short and the gate couple ratio is made small, so 40 as to obtain characteristics similar to those of a masked ROM with priority for read out. In the memory cells 116 which are formed in the second block 113 but outside the sub-block 114, the length of, the cap is made relatively long and the gate couple ratio is made large so as to obtain 45 programming and delete characteristics with priority for rewrite. The memory cells 117 formed in the sub-block 114 have characteristics inbetween those of the memory cells 115 and 116 of the first and second blocks 112 and 113. Therefore, the length of the caps of the memory cells 117 is $_{50}$ an intermediate of both, and so is the gate couple ratio.

In the above cases, each of the blocks 112 and 113 can be handled independently of each other using the wells or source regions of the blocks 112 and 113 in common. Consequently, the conductivity type of the impurity which is 55 doped in the memory cells 115 need not be made different from the block 112 to the block 113.

However, it is possible that the well separation region or the block separation region increases, and the area of the chip accordingly increases. Such a drawback becomes further prominent especially when the size of one block becomes small. In order to avoid this, the memory cell array 111 should be divided into blocks not in the manner that a memory cell group in which the wells or source regions of the cells are used in common, is regarded as one unit, but in the manner that a memory cell group having necessary characteristics is used as one unit. In this way, the well 8

separation region or the block separation region is not increased. In the above-described sub-block 114, the wells and source regions are used in common with those of the second block 113, and therefore the well separation region or the block separation region is not necessary. Although the case where the length of the X direction of the cap is larger than that of the floating gate has been described in the above embodiments, it is intended to exclude from the scope of the present invention neither the case the length of the X direction of the cap is smaller than that of the floating gate, nor the case the cap is not rectangular.

Additional advantages and modifications will readily occur to those skilled in the art. Therefore, the invention in its broader aspects is not limited to the specific details, and illustrated examples shown and described herein. Accordingly, various modifications may be made without departing from the spirit or scope of the general inventive concept as defined by the appended claims and their equivalents.

What is claimed is:

1. A method of fabricating a non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are arranged, said plurality of memory cells having different gate couple ratios, said method comprising the steps of:

forming a first gate insulation film on a semiconductor substrate of one conductivity type;

forming a first conductive film on said first gate insulation film;

etching said first conductive film to form first conductive film portions which give rise to a plurality of floating gates;

forming source-drain regions for each of said plurality of memory cells, on a main surface of said semiconductor substrate;

forming an interlayer dielectric on said semiconductor substrate so that surfaces of said floating gates are exposed;

forming a second conductive film on the interlayer dielectric including the surfaces of said floating gates;

etching said second conductive film by photolithography with use of a mask having a plurality of openings, said plurality of openings including at least two types of openings having different areas, so as to form a plurality of caps on corresponding floating gates, which plurality of caps includes at least two types of caps having different areas, wherein the areas of said caps are larger than that of respective one of said floating gates;

forming second gate dielectric films on said caps; and forming third conductive films which give rise to control gates, on said second gate dielectric film.

- 2. A method according to claim 1, wherein said plurality of openings formed in the mask are divided into at least two groups, and an area of openings which belong to a first group of openings is different from an area of openings which belong to a second group of openings.
- 3. A method of manufacturing a non-volatile semiconductor memory device comprising a memory cell array in which a plurality of memory cells are arranged, said plurality of memory cells having different gate couple ratios, said method comprising the steps of:

forming a first gate insulation film on a semiconductor substrate of one conductivity type;

forming a first conductive film on said first gate insulation film;

etching said first conductive film by photolithography with use of a mask having a plurality of openings, said plurality of openings including at least two types of openings having different areas, so as to form a plurality of floating gates which include floating gates of at least two types having different areas;

forming source-drain regions for each of said plurality of memory cells, on a main surface of said semiconductor substrate;

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forming a second gate insulation film on said semiconductor substrate; and

forming a second conductive film which give rise to a control gate, on said second gate insulation film.

4. A method according to claim 2, wherein said plurality of openings formed in the mask are divided into at least two groups, and an area of openings which belong to a first group of openings is different from an area of openings which belong to a second group of openings.

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