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White et al.

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[54] **PUSH-PULL CHAIN DRIVE DOOR OPERATOR SYSTEM**

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[73] Assignee: **Overhead Door Corporation**, Dallas, Tex.

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[51] **Int. Cl.**[6] **B66D 1/12**; B66D 1/14

[52] **U.S. Cl.** **254/343**; 160/201; 254/374; 254/362; 254/382

[58] **Field of Search** 254/265, 343, 254/374, 372, 362, 382, 389; 160/201

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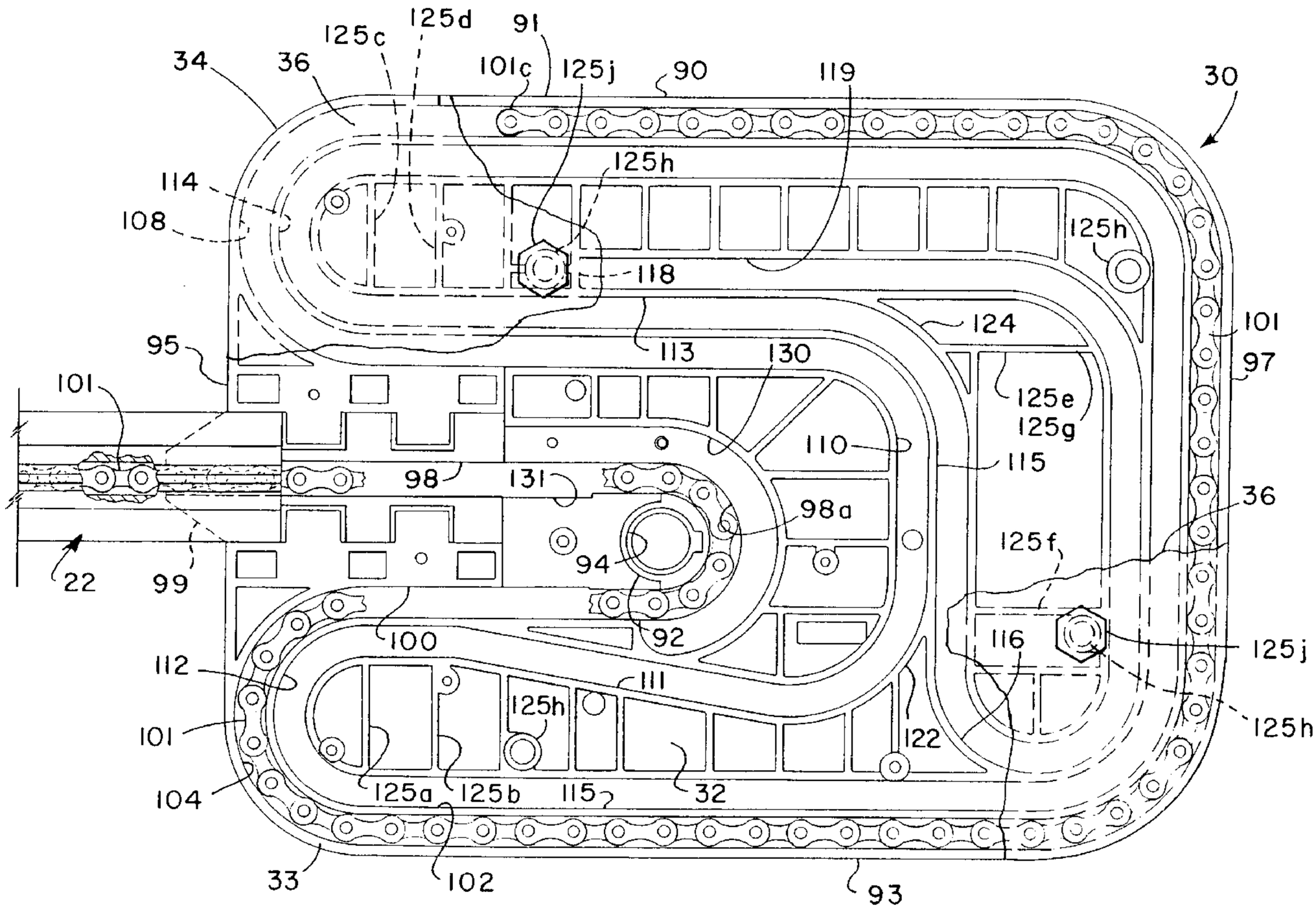
Primary Examiner—Katherine Matecki
Attorney, Agent, or Firm—Akin, Gump, Strauss, Hauer & Feld, L.L.P.

[57] **ABSTRACT**

A push-pull chain garage door operator system includes a drive module and an elongated guide rail for a push-pull chain connected to a carriage assembly mounted on the guide rail. The chain is engaged with a sprocket mounted on a generally rectangular plate-like molded plastic support member which includes a serpentine idle chain storage slot formed therein. The support member is releasably connected to a stamped metal frame plate for covering the storage slot and supporting the drive module. The bottomwall of the support member supports a right angle speed reduction drive unit connected to a drive motor retained in a cradle formed by an integral boss on the support member. The motor and a starting capacitor therefor are retained in respective cradle portions of the boss by a removable retaining strap. A control circuit board is mounted on the underside of the support member and a two-part shroud for the operator mechanism is releasably secured to the frame plate.

24 Claims, 7 Drawing Sheets



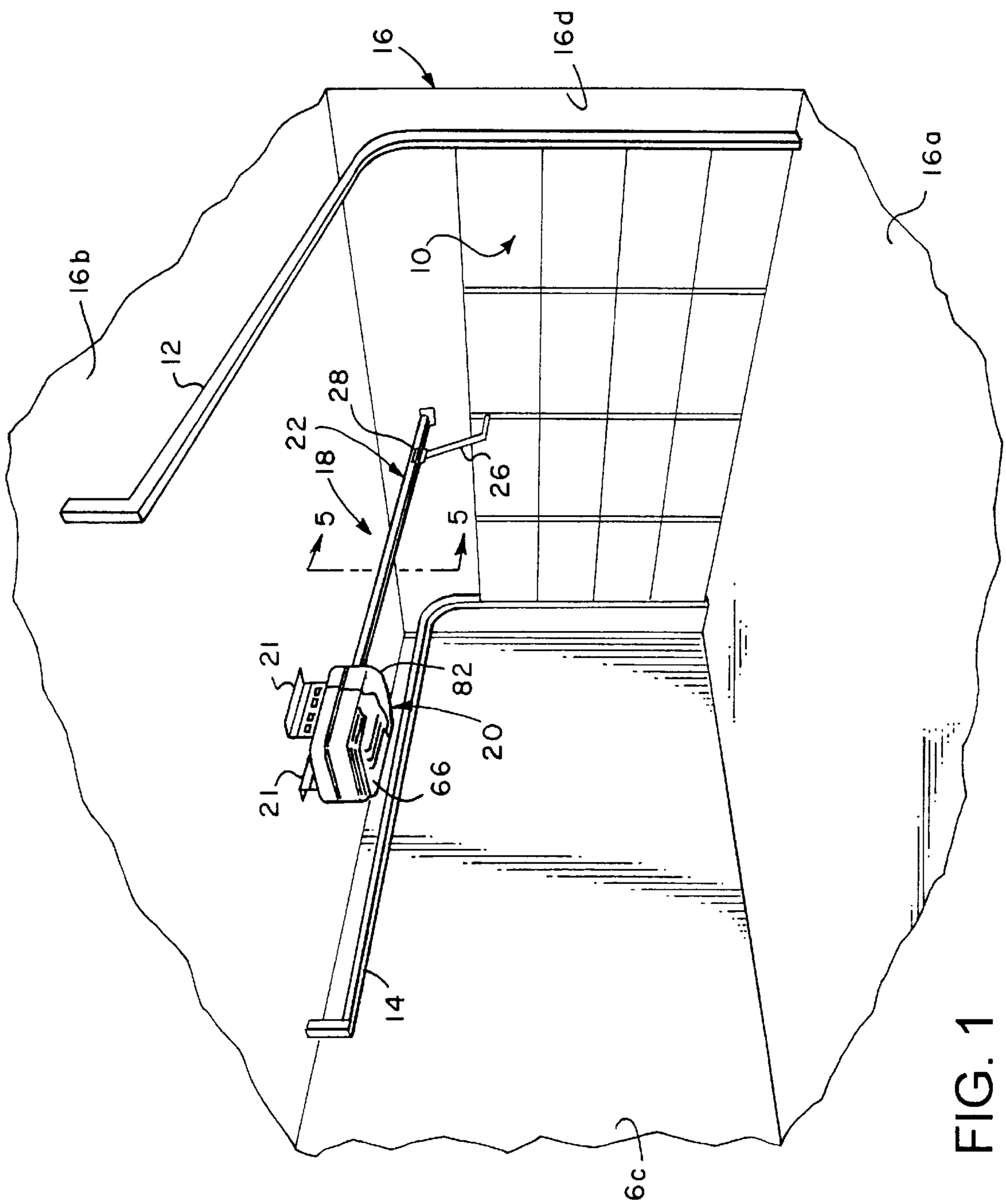
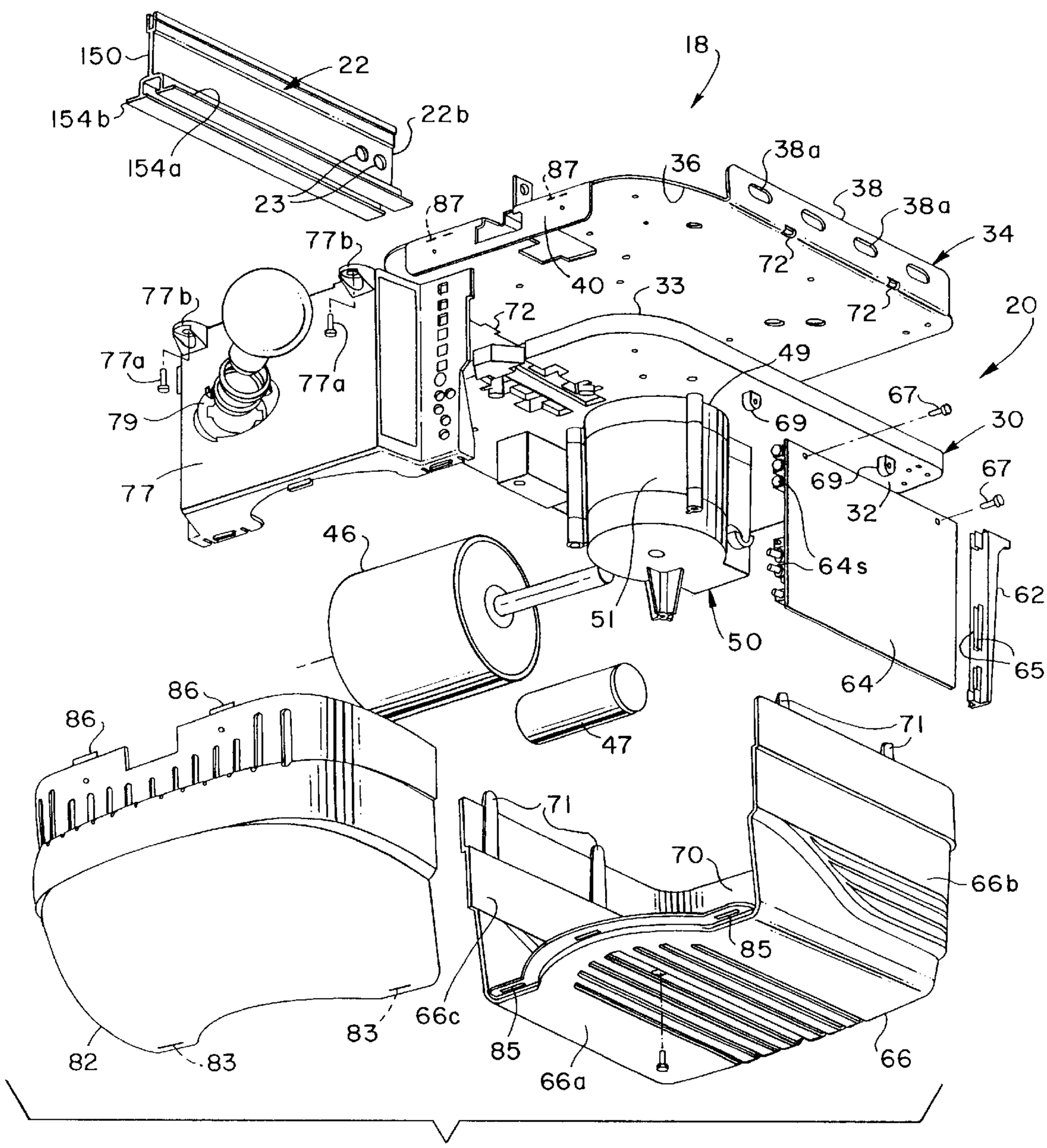


FIG. 1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20
77b
77a
77a
79
49
67
69
30
77
69
67
32
46
64s
62
51
50
65
64
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66c
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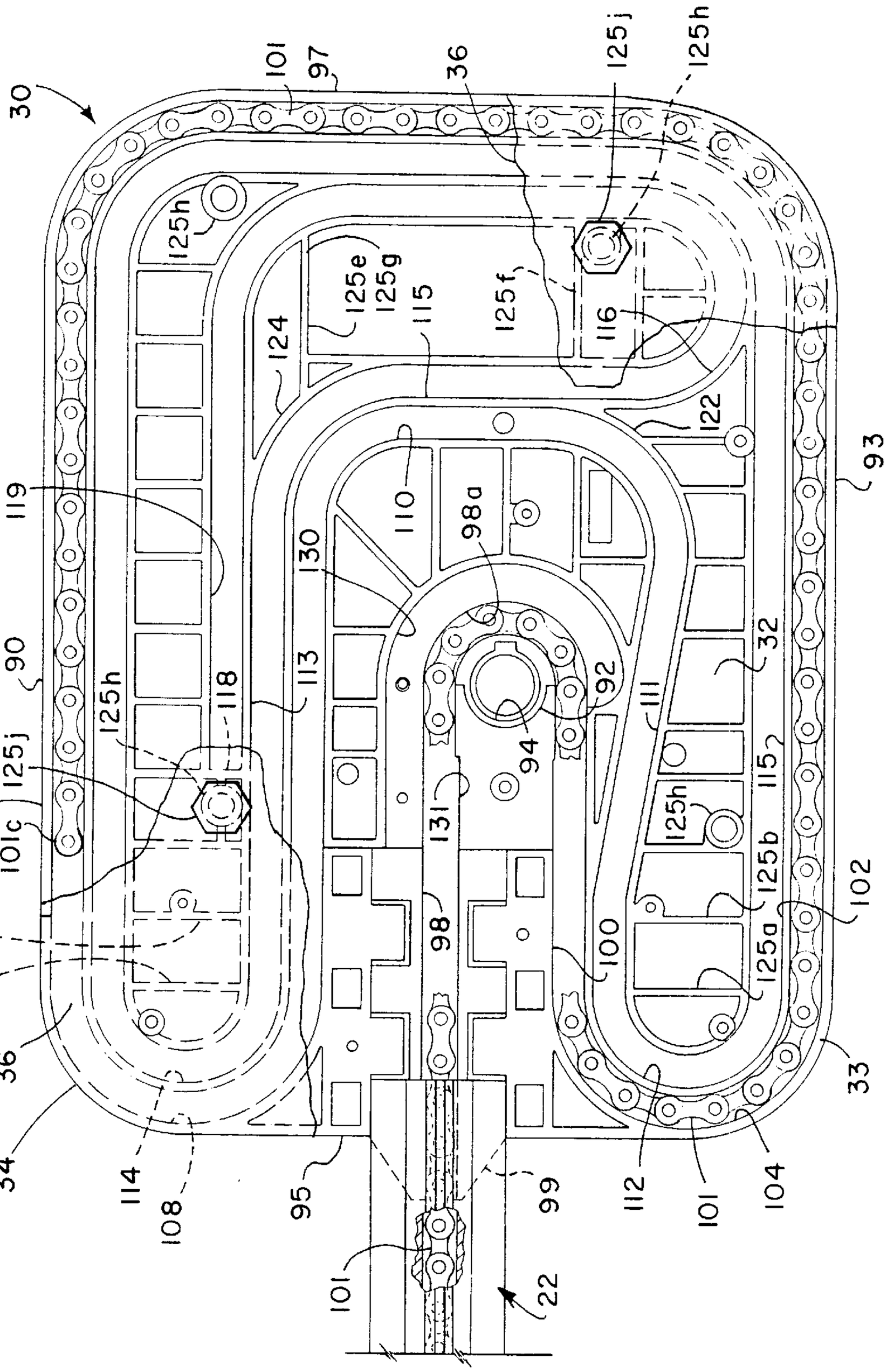
83
83
82
66a
66

FIG. 2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90
125h
118
113
92
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32
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125j
101c
125d
125c
36
34
114
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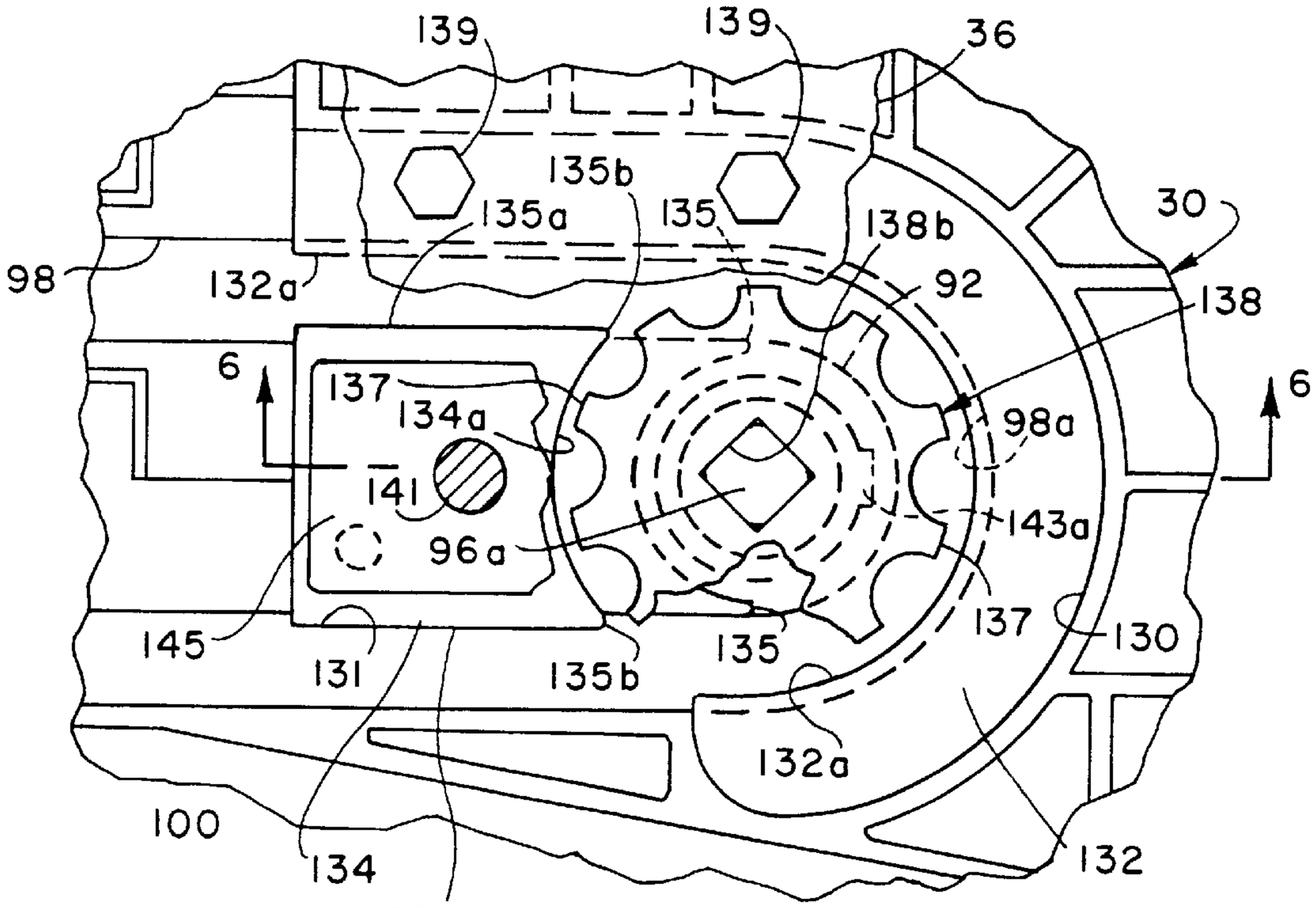
112
101
104
33
101
22

FIG. 3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135a
135
138b
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137
134a
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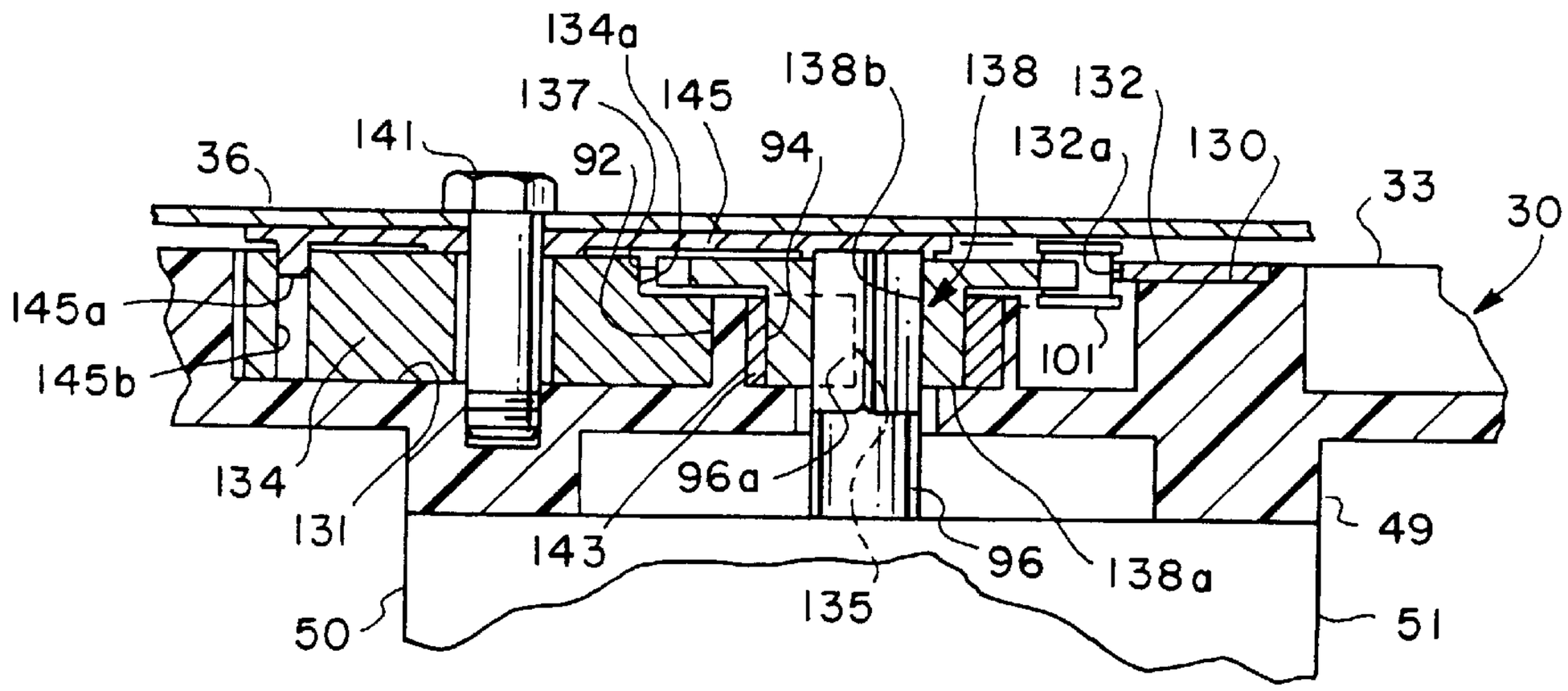
143a
96a
145
131
135b
135
137
130
132a
100
134
132
135a

FIG. 4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137
145
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132
141
92
94
132a
130
36
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145b
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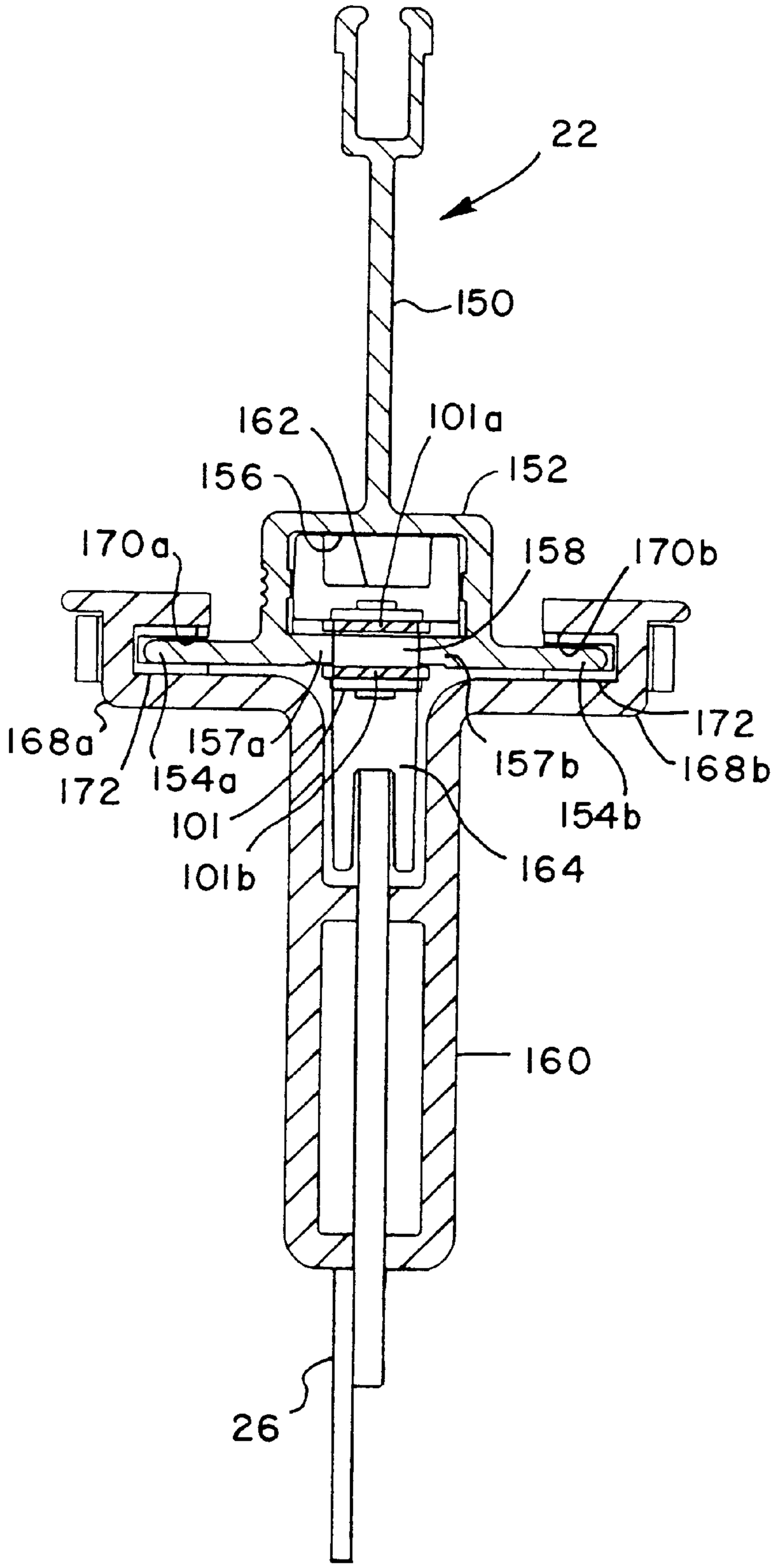
131
96a
143
96
138a
49
135
50
51

FIG. 6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162
101a
156
152
170a
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157a
172
154a
101
101b
157b
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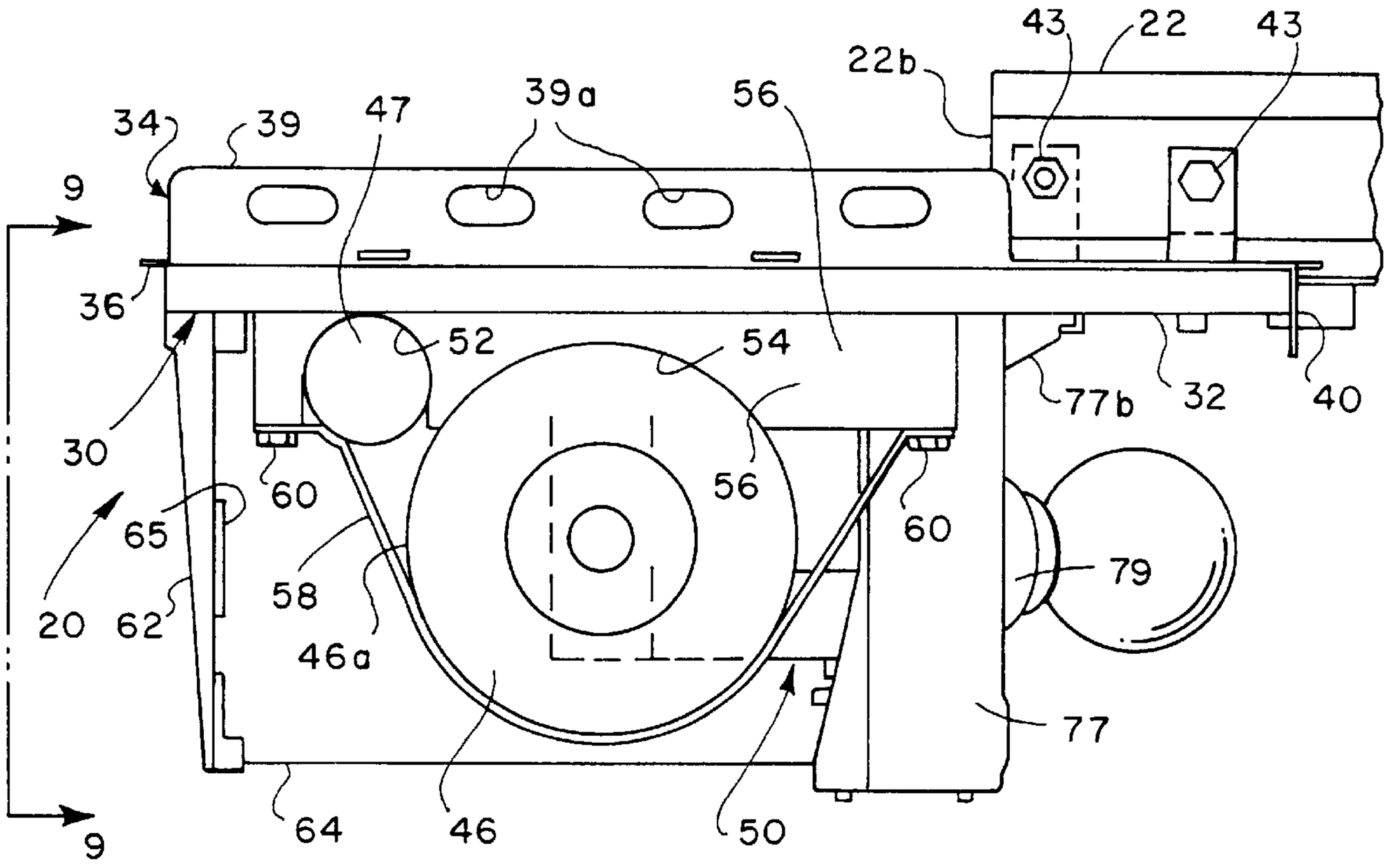
168b
154b
164
160
26

FIG. 5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46a
77
64
46
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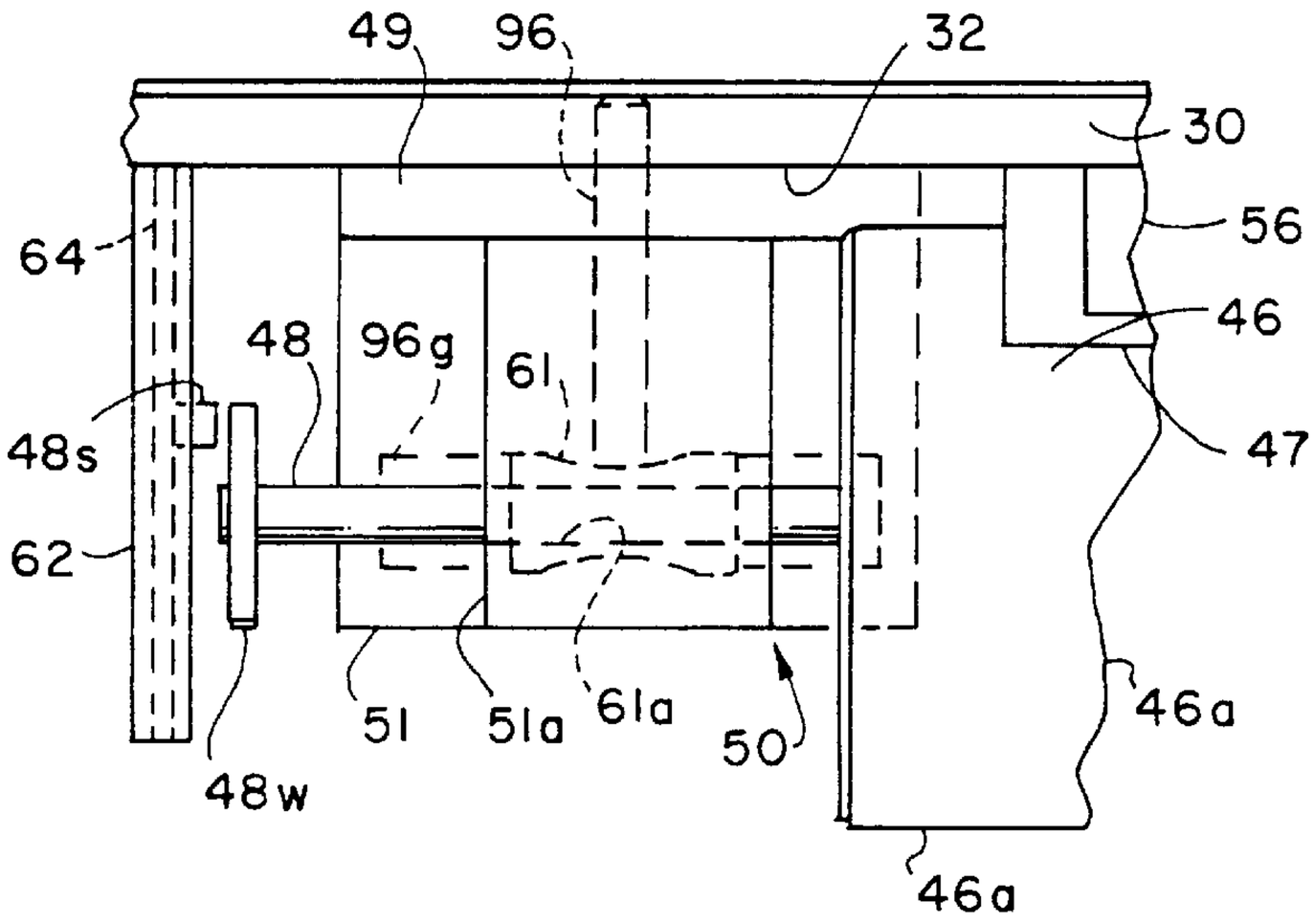
9
77b
32
40

FIG. 7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32
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51a
61a
50
46a
48w
46a

FIG. 9

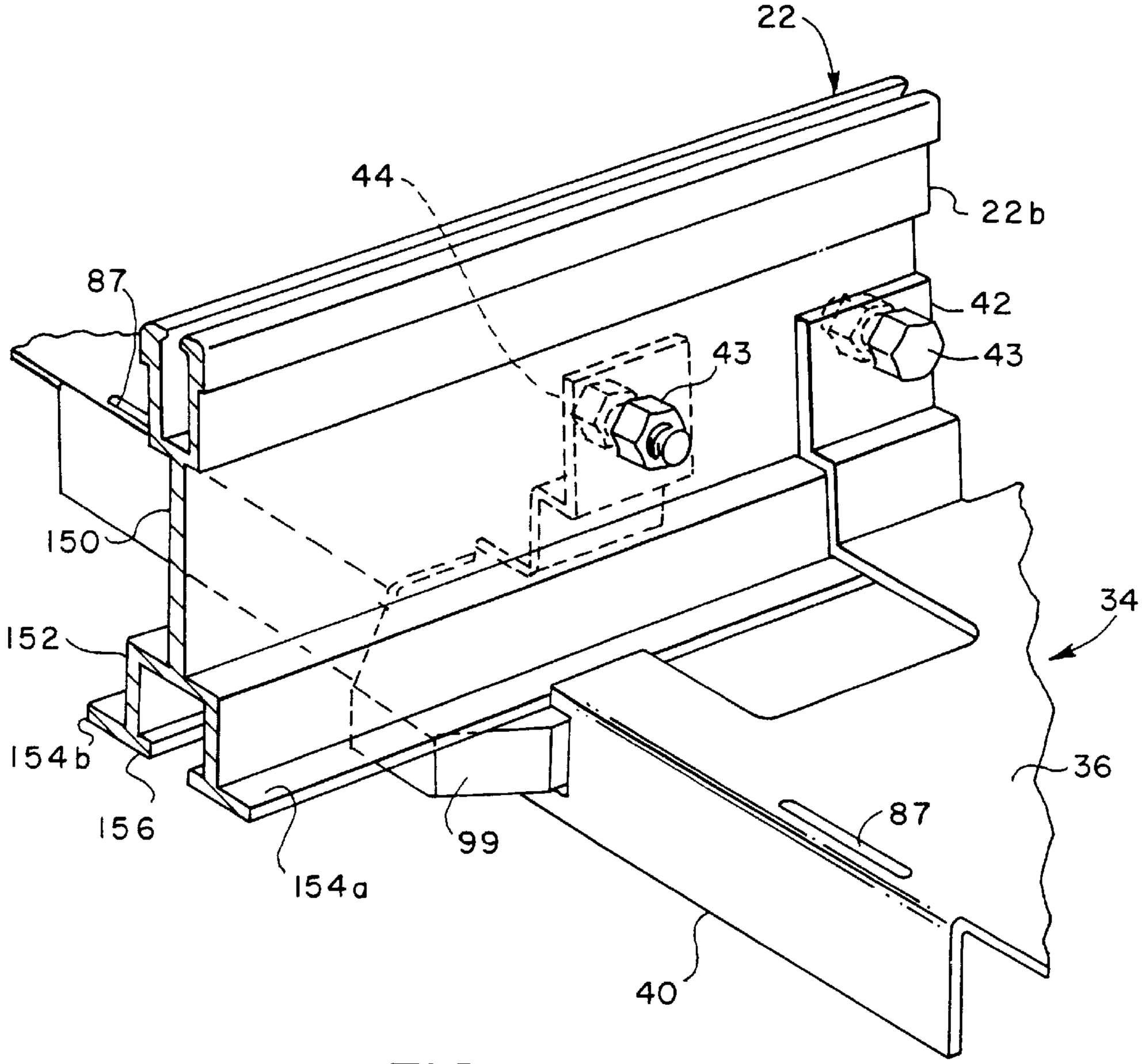

FIG. 8

PUSH-PULL CHAIN DRIVE DOOR OPERATOR SYSTEM

FIELD OF THE INVENTION

The present invention pertains to an operator system for opening and closing an upward acting door, including an electric motor drive mechanism for moving a push-pull chain between a chain storage magazine and a guide rail which supports a carriage assembly connected to the chain and to the door.

BACKGROUND

A variety of upward acting garage door and similar closure member operator systems have been developed. One type of system which has certain advantages utilizes a flexible member, such as a roller-type chain, which is guided in a channel extending within an elongated support rail, which supports a carriage member connected to the door. The chain is trained over a drive sprocket which is drivenly connected to an electric motor for moving the chain and carriage along the rail to move the door between open and closed positions. When the door is in the open position, a substantial portion of the chain is "idle" and must be stored in a suitable storage structure or magazine.

Although this type of door operator mechanism has certain advantages, there has been a need to improve and further develop this type of mechanism to enhance its desirability for use as a door operator for residential garage doors and the like, in particular. For example, certain improvements in the arrangement of the idle chain storage magazine have been sought while providing a low-cost, easily fabricated, compact magazine structure and while still providing adequate support structure for training the push-pull chain in and out of the magazine and in the vicinity of a chain drive sprocket, in particular.

Improvements have also been sought in the overall arrangement of the drive motor, speed reduction gear drive mechanism and means for supporting the motor on a frame or main support member of the operator system, which support member also desirably includes the chain storage magazine. Still further, there is the ever-present need to produce a reliable, suitably operable system at reduced cost without sacrificing durability, simplicity of manufacture and servicing, and other parameters normally considered desirable in appliances which receive frequent use but do not normally receive careful maintenance. It is to these ends that the present invention has been developed.

SUMMARY OF THE INVENTION

The prevent invention provides an improved operator system, particularly of a type which includes a flexible push-pull member guided along an elongated support rail and drivingly connected to a motor for opening and closing an upward acting garage door and the like.

In accordance with one aspect of the invention, a push-pull chain drive door operator system is provided with an improved, compact, idle chain storage magazine. In particular, the chain storage magazine includes a serpentine channel formed in a main support member of the system, which member is preferably formed of a moldable polymer material, and also forms a support for the operator drive motor and associated speed reducing transmission mechanism. The chain storage magazine and support member also provides an improved support arrangement for the operator drive motor, which minimizes unwanted forces acting on the motor and its output shaft.

In accordance with another aspect of the invention, a push-pull chain drive door operator system is provided with an improved support structure for the drive motor, the chain drive sprocket, the idle chain storage magazine, and the chain guide rail, which structure includes a molded polymer support member and a formed metal plate frame and cover member, which is easily connected to the support member and provides a high-strength connection between the aforementioned support member and the elongated chain guide rail.

In accordance with yet another aspect of the invention, a push-pull chain drive door operator system is provided which includes a chain drive sprocket mounted on a support member which also includes the idle chain storage magazine and which supports removable and replaceable chain stripper and chain race or guide members. The chain guide and stripper members are mounted on the support member, are formed of wear-resistant materials and are adapted to be easily replaced, if needed.

In accordance with still further aspects of the present invention a push-pull chain drive door operator system includes an improved arrangement of a support for the operator system control unit, a support for a lamp socket fixture and a unique combination of removable shroud or cover members for the operator system.

Those skilled in the art will further appreciate the above-mentioned advantages and superior features of the invention together with other important aspects thereof upon reading the detailed description which follows in conjunction with the drawings.

BRIEF DESCRIPTION OF THE DRAWING

FIG. **1** is a perspective view of a door operator system in accordance with the invention;

FIG. **2** is an exploded perspective view of the chain storage magazine and motor support member and associated components of the system shown in FIG. **1**;

FIG. **3** is a plan view of the chain storage magazine and support member showing the serpentine idle chain storage slot or channel;

FIG. **4** is a detail plan view on a larger scale showing the chain guide and stripper members on the support member;

FIG. **5** is a section view taken from the line **5**—**5** of FIG. **1**;

FIG. **6** is a section view taken from the line **6**—**6** of FIG. **4**;

FIG. **7** is a detail side elevation showing the mounting arrangement for the operator drive motor and its starting capacitor;

FIG. **8** is a detail perspective view showing the connection between the chain guide rail and the frame plate; and

FIG. **9** is a detail view taken generally from line **9**—**9** of FIG. **7**.

DESCRIPTION OF A PREFERRED EMBODIMENT

In the description which follows, like parts are marked throughout the specification and drawing with the same reference numerals, respectively. The drawing figures are not necessarily to scale and certain features may be shown in generalized or schematic form in the interest of clarity and conciseness.

Referring to FIG. **1**, there is illustrated a typical application for the operator system of the present invention com-

prising an upward acting sectional garage door, generally designated by **10**, which is supported in a conventional manner by opposed spaced-apart guide tracks **12** and **14** for movement between open and closed positions to provide access to and from a garage **16**. Garage **16** is defined, in part, by a floor **16***a,* ceiling **16***b,* a sidewall **16***c* and an endwall **16***d.* An improved door operator system in accordance with the invention is illustrated in FIG. **1** and generally designated by the numeral **18**. The door operator system **18** includes a drive module **20** adapted to be supported by suitable brackets **21** connected to and depending from the ceiling **16***b*. The drive module **20** is suitably connected to an elongated guide and support rail **22**, preferably formed of an extruded metal, such as aluminum, and having a configuration to be described in further detail herein. One end of the support rail **22** is suitably supported by the drive module **20** in a manner to be furthered described and the opposite end of the support rail **22** is also suitably supported by garage endwall **16***d* and directly above the sectional door **10** in its closed position. A conventional link or arm **26** is connected to the door **10** and to a carriage assembly **28**, supported by the rail **22** and described further herein, for movement along the rail to move the door **10** between open and closed positions.

Referring now to FIG. **2**, the drive module **20** is characterized by a generally rectangular, shallow, plate-like support member **30** having a planar bottomwall **32**. The support member **30** is preferably formed of a molded polymer material, such as a type sold under the trademark VALOX by General Electric Company, Pittsfield, Mass. The support member **30** is adapted to be releasably connected to and supported by a stamped or otherwise formed metal plate frame member **34**, having a generally planar cover portion **36** adapted to be contiguous with an upper support surface **33** of the support member **30**. The frame member **34** has opposed upturned longitudinal side flanges, **38** and **39** (see FIG. **7**, also) and a downwardly turned transverse end flange **40**. The flanges **38** and **39** include respective elongated slots **38***a,* FIG. **2**, and **39***a,* FIG. **7**, formed therein, respectively, for connecting the flanges to the respective support brackets **21**, shown in FIG. **1**, in a suitable manner.

Referring further to FIGS. **7** and **8**, in particular, the frame plate **34** is also provided with formed, upstanding spaced-apart and opposed tabs **42** and **44**, generally centrally located between the opposed side flanges **38** and **39** and operable to be releasably connected to one end of the guide rail **22** by conventional threaded fastener assemblies **43** which include portions operable to be projected through fastener receiving bores **23**, see FIG. **2**, formed adjacent one end **22***b* of guide rail **22**. The tabs **42** and **44** are also adapted to conform to opposed side flanges of the guide rail **22**, as illustrated.

As further shown in FIG. **2**, the operator **18** includes a drive mechanism characterized by an AC electric motor **46** having a rotary output shaft **48** which is operable to be drivingly-connected to a speed reducing gear transmission unit **50**. Unit **50** is preferably mounted on a boss **49** formed integral with and projecting from the bottomwall **32** of the support member **30** by conventional fasteners, not shown. The boss **49** preferably has a shape conforming to that of an enclosure **51** for unit **50**. The speed reducing unit **50** is preferably a worm-gear drive and incorporates a conventional worm, having a suitable bore formed therein for receiving the motor shaft **48**, and mounted within the enclosure **51** for the unit **50**.

Referring now to FIGS. **7** and **9**, and FIG. **7**, in particular, the support member **30** includes spaced-apart arcuate recesses **52** and **54** formed in an elongated generally rectangular boss **56** formed integral with and projecting from the bottomwall **32** of the support member **30**. A support strap **58** is releasably connected to the boss **56** at opposite ends by conventional fasteners **60**, as shown, and retains the motor **46** in the recess **54** and a motor capacitor **47** in the recess **52**. The motor **46** and its capacitor **47** may be easily removed from the recesses formed in the boss **56** by removing the strap **58** whereby the capacitor **47** may be replaced, if needed, and the motor **46** may be removed for servicing and/or replacement, also if needed.

Referring to FIG. **9**, in particular, the motor shaft **48** is shown projecting through a portion **51***a* of enclosure **51** and is drivably engaged with the aforementioned worm **61** suitably mounted for rotation in the enclosure **51**, **51***a*. Thanks to the arrangement of the boss **56** and the recess **54**, together with the motor support strap **58**, the motor **46** is mounted for driving engagement with the worm **61** without imposing any axial forces on shaft **48** thereby alleviating any unwanted bearing loads on the shaft. Shaft **48** has a suitable cross sectional configuration or may be provided with suitable key means cooperable with a bore **61***a* of worm **61** whereby the shaft is axially slidable in the bore but is not rotatable relative to worm **61**. Moreover, by controlling the dimensions of the support member **30** and the speed reduction drive unit **50**, the shaft **48** is properly aligned with the worm **61** when the motor housing **46***a* is engaged with the recess **54** and retained therein by the strip **58**. The distal end of motor shaft **48** also supports a removable encoder wheel **48***w* which is operable to provide suitable signals to a control system for the operator **18**. In this regard a sensor **48***s* is shown mounted on a circuit board **64** suitably supported on the support member **30** in a manner to be described in further detail herein.

Referring again to FIG. **2**, the support member **30** also includes a depending bracket **62** suitably connected thereto for supporting control circuit board **64** thereon. The board **64** may be supported on the bracket **62** by integrally-formed spaced-apart upstanding flanges **65** forming a board receiving channel therebetween, respectively. The board **64** is also connected to support member **30** by suitable fasteners **67** engageable with cooperating bosses **69** projecting from bottomwall **32**.

As further shown in FIG. **2**, a molded one-piece shroud member **66** includes a bottomwall **66***a,* opposed sidewalls **66***b* and **66***c* and one transverse endwall **70**. Integral support and retainer tabs **71** are formed on the sidewalls **66***b* and **66***c* and are operable to project into spaced apart tab receiving slots **72** formed in the frame plate **34**.

Still further, the drive module **20** for the operator **18** includes a separate support **77** for a lamp fixture or socket **79** and for suitable control switches **64***s* for the circuit board **64**. The support **77** is adapted to be secured to the bottomwall **32** of the support member **30** by conventional fasteners **77***a* which are operable to project through suitable fastener receiving bores in integral spaced-apart bosses **77***b* formed on the support **77**.

A second, translucent shroud member **82** is provided for the drive module **20** and includes spaced-apart retainer tabs **83** which are engageable with shroud member **66** at cooperating slots **85** formed in the shroud member. Shroud member **82** also includes retainer tabs **86** which are operable to project through slots **87** formed in the frame plate **34**, as shown in FIGS. **2** and **8**. Accordingly, the entire workings of the module **20** which are supported on the underside of the support member **30** may be easily accessed upon removing the shroud members **66** and **82**. Each of the retainer tabs **72**,

83 and 86 may have suitable integrally-molded hook portions formed thereon, not shown, which cooperate with side edges of the slots into which they are inserted to suitably retain the shrouds connected to the frame plate 34, but the tabs may be easily deflected to disconnect the shroud members from each other and the frame plate 34.

Referring now to FIG. 3, there is illustrated a top plan view of the support member 30. As previously mentioned, the support member 30 is preferably formed of molded polymeric material, such as a VALOX polyester resin. The support member 30 is defined by the bottomwall 32, by a peripheral, upstanding outer sidewall 90 and by a boss 92 which extends from the bottomwall 32 toward the top surface 33, the surfaces 32 and 33 being substantially parallel. The boss 92 is substantially centrally disposed between opposite longitudinal side edges 91 and 93 and between opposed transverse edges 95 and 97 of the support member 30. A stepped bore 94 is formed in boss 92, substantially perpendicular to and extending through the bottomwall 32 for receiving a rotatable output drive shaft 96, see FIGS. 6 and 9, of the speed reducing drive unit 50. Shaft 96 is drivenly connected to a gear 96*g,* FIG. 9, disposed in enclosure 51 and meshed with worm 61.

A chain guide channel 98 extends substantially tangentially from the boss 92 and longitudinally on support member 30 to the endwall 95 and extends through a longitudinally extending projection or bumper 99 protruding from the lateral edge 95, for a purpose to be described in further detail herein. The longitudinal chain guide channel 98 extends to the boss 92 and then enters a semicircular, switch-back bend portion 98*a* of the channel which is adjacent to and communicates with an elongated serpentine channel 100 formed on the member 30 and forming a storage space for idle chain of the operator 18.

The serpentine channel 100 is defined in part by the peripheral sidewall 90 and by an intermediate wall 102. The channel 100 includes a first semicircular switch-back portion 104 which redirects the channel to substantially follow the peripheral sidewall 90 along side edge 93 to the transverse side edge 97 of the support member 30, then along side edge 97 to opposite longitudinal side 91, then along side edge 91 and to a second semicircular switch-back portion 108. The serpentine channel 100 then loops around the boss 92 at a channel portion 110 and commences an inner storage channel portion including a section 111 connected to a switch-back portion 112. Inner channel 111 follows the intermediate wall 102 and the outer channel 100 around to a fourth switch-back portion 114, then to a portion 115 parallel to section 110, and finally into a reverse loop, including a switchback portion 116. The storage channel 100, 111 terminates at a channel endwall 118 at the end of a terminal section 119 parallel to side edges 91 and 93.

Accordingly, by arranging the support member 30, as shown, with the bore 94 for receiving the chain sprocket drive shaft 96 substantially centrally located between opposite ends and opposite sides of the support member, a substantial length of idle chain storage slot or channel may be formed by a serpentine path including inner and outer loops of the channel and a final reverse loop formed, all formed on the support member. The chain storage channel 100, 104, 108, 110, 111, 112, 114, 115, 119 and the chain inlet channel 98 are substantially coplanar and within the confines of the support member 30 between the bottomwall 32 and the parallel top surface 33. The inner loop of the channel defined in part by the switch-back portions 112 and 114, as well as longitudinal run portions, 113 and 115, is also defined by a substantially continuous inner wall 122 which, together with a wall 124, also defines the loop 116. Suitable reinforcing ribs extend between the walls forming the chain storage channel, as indicated by way of example at 125*a,* 125*b,* 125*c,* 125*d,* 125*e,* and 125*f.* An opening 125*g* in the bottomwall 32 is formed between the reinforcing ribs 125*e* and 125*f.* Additional reinforcing ribs are illustrated in FIG. 3 but are not identified by reference numerals in the interest of brevity. Spaced apart bosses 125*h* are provided for receiving suitable threaded fasteners 125*j,* two shown, for securing frame member 34 to the support member 30, as shown in FIG. 3.

As shown in FIGS. 3, 4 and 6, a shallow, somewhat U-shaped recess 130 is formed in the surface 33 of support member 30) and is adapted to receive a somewhat U-shaped, generally flat plate-like chain guide or race member 132. The chain guide 132 is preferably formed of an abrasion and wear-resistant material, such as hotrolled and oiled, case hardened steel, and includes a chain guide surface 132*a* disposed adjacent the channel portions 98 and 100 at the switch-back portion 98*a*. Chain guide 132 assists in maintaining chain 101 engaged with a toothed chain drive sprocket 138 and also prevents forcible engagement of the chain with the channel wall defining channel section 98*a,* in particular.

Still further, as shown in FIGS. 4 and 6, a substantially flat, plate-like chain stripper member 134 is supported on the support member 30 in a recess 131 adjacent the boss 92 and on the opposite side of the switch-back portion 98*a* of the chain guide channel from the chain guide 132. The chain stripper 134 is characterized by spaced apart parallel primary stripper fingers 135 disposed as shown in FIG. 4. The chain stripper 134 also includes opposed parallel projections 135*b*. The fingers or projections 135 and the projections 135*b* are disposed adjacent the roots and tips, respectively, of spaced apart teeth 137 of chain sprocket 138 mounted on the shaft 96. Chain guide and stripper surfaces 135*a* and projections 135 and 135*b* are operable to cause the chain 101 to move out of engagement with the sprocket 138 as it enters the channels 98 and 100, respectively, from channel portion 98*a*. The chain guide 132 and the chain stripper 134 are both removably supported on the support member 32 by suitable threaded fasteners 139 and 141, as shown in FIGS. 4 and 6.

The sprocket 138 includes a cylindrical hub portion 138*a* which is journaled by a bearing bushing 143, FIG. 6, disposed in the bore 94. Bushing 143 includes a key portion 143*a,* FIG. 4, operable to be received in a corresponding key slot intersecting the bore 94 to retain the bushing 143 against rotation within the bore. The hub 138*a* includes a square cross-section bore 138*b* for receiving a corresponding square cross-section drive tang 96*a* on the distal end of driveshaft 96. Sprocket 138 is retained in bearing bushing 143 by a spacer plate 145 including a locating boss 145*a* which projects into a bore 145*b* in chain stripper 134 to properly locate the spacer plate during assembly of the operator 18. As shown in FIG. 6, fastener 141 is operable to secure the spacer plate 145 as well as the chain stripper 134 on the support member 30.

Accordingly, when the portion of the chain 101 extending within the channel 98 is being pushed or pulled through the channel and the guide rail 22, the chain guide 132 engages the chain to prevent forcible engagement of the chain with the sidewalls of the channel portion 98*a,* in particular. The chain stripper 134 also assures that the chain 101 will disengage from the drive sprocket 138 at substantially the points of tangency of the longitudinal centerline of the channels 98 and 100 with the pitch circle of the sprocket teeth 137 to properly guide chain 101 on and off of the

sprocket **138** and to minimize forcible engagement of the chain with the channel walls. Chain stripper **134** is preferably formed of a pre-lubricated, wear-resistant material, such as case hardened steel. Due to the confinement of the chain **101** between the chain stripper **134** and the guide **132**, the sprocket teeth **137** are preferably truncated about thirty to forty percent less than normal tooth height for roller chain sprockets to provide for ease of release of the chain from the sprocket.

Referring now to FIG. **5**, the guide rail **22** is characterized as an elongated member, preferably formed of extruded aluminum or the like, and comprising a generally planar web portion **150**, an enlarged cross-section portion **152** and opposed flanges **154***a* and **154***b* extending substantially normal to the web portion **150**. The enlarged rectangular cross-section portion **152** forms a guide channel or slot **156** which is partially closed by opposed reentrant flange portions **157***a* and **157***b*, defining a space **158** therebetween for receiving the chain **101**. The chain **101** is confined in the space or slot **158** by the flange portions **157***a* and **157***b*, which are engageable with opposed parallel chain plates **101***a* and **101***b* of the chain **101**.

The distal end of the chain **101** is connected to a carriage member **160** by a bracket member **162** disposed in the channel **156** and engageable with a carriage slide member **164**. Carriage slide **164** is connected to the carriage **160** and to the arm **26** in a conventional manner and may have a configuration similar to that shown in U.S. Pat. Nos. 4,414,778 issued Nov. 15, 1983 to Carli and 4,520,684 issued Jun. 4, 1985 to Meyer et al. and assigned to the assignee of this invention. The carriage **160** includes opposed arm portions **168***a* and **168***b*, which form parallel slots **170***a* and **170***b*, respectively, which receive the flanges **154***a* and **154***b*. Suitable channel shaped bearing inserts **172** may be retained in the slots **170***a* and **170***b* for low friction sliding engagement with the flanges **154***a* and **154***b*.

The chain **101** extends from its aforementioned distal end, which is connected to members **162**, **164**, within the slot **158**, supported by the guide rail **22** and through the channel **98** to engagement with the sprocket **138** and then through the serpentine channel **100** formed in the member **30** to an opposite distal end **101***c* shown in FIG. **3**. A sufficient length of chain **101** is provided such that, when the door **10** is in the closed position shown, the chain is still fully engaged with the sprocket **138** and the distal end **101***c* is at least in the storage channel **100** between the sprocket and the switchback portion **104**. However, when the operator **18** is energized to rotate the sprocket **138** to pull the chain **101** along the guide rail **22** to effect opening movement of the door **10**, the distal end **101***c* of the chain slides through the serpentine storage channel **100** as the idle portion of the chain coming off the sprocket increases in length. Thanks to the compact arrangement of the serpentine idle chain storage channel shown and described, a substantial length of idle chain **101** may be stored in a compact manner within the support member **30** and the chain is not required to be stacked in a spiral fashion as with prior art chain storage magazines.

As the carriage **160** moves toward the projection **99**, if the control system for the operator **18** does not de-energize the motor **46** at a predetermined point, the projection **99** may be relied on to arrest movement of the carriage and the door in the open position thereof and suitable motor controls responsive to signals generated by the encoder wheel **48***w* and sensor **48***s* may be utilized to effect de-energizing the motor before chain tension is increased to a point which may damage the chain **101**, the sprocket **138** or any portion of the support member **30**. The projection **99** also avoids the carriage **160** forcibly engaging the endwall **95** of the support member **30** and inflicting unwanted damage thereon. Still further, if idle chain has taken up substantially all of the storage channel length at the point of engagement of the carriage assembly with the projection **99**, the projection prevents further travel of the chain into the channel and possible forcible extrusion of the chain through one of the channel walls or the bottomwall **32** of the support member **30**.

The construction and operation of the operator **18** is believed to be within the purview of one of ordinary skill in the art based on the foregoing description. The components not described in detail herein may be constructed using conventional engineering materials and practices known to those of skill in the art of door operator systems. When the motor **46** is energized for rotation in one direction, the sprocket **138** will push the chain **101** through the slot **98** and along the guide rail **22**, while the chain is constrained within the slot **158** by the flange portions **157***a* and **157***b*, to move the carriage assembly **160** and the door **10** from an open position to a closed position. The wear-resistant chain guide **132** prevents unwanted disengagement of the chain from the sprocket **138** while the chain stripper **134** provides for disengagement of the chain at the desired points of tangency with the chain slots **98** and **100**, respectively. Either of the components **132** and **134** may be removed and replaced if damaged or worn without requiring replacement of the support member **30**. The chain **101** may be coated with a suitable lubricant which is compatible with the material of which the support member **30** as well as the guide rail **22** are fabricated, respectively.

When the motor **46** and sprocket **138** are rotated in the opposite direction from that just described, the sprocket **138** pulls the chain **101** into the slot or channel **98** from the guide rail **22** and idle chain is pushed along the serpentine storage channel or slot **100**, **104**, **108**, **110** and so on, whereby a substantial portion of idle chain may be conveniently stored in a compact manner without requiring distortion or unwanted increase in friction forces acting on the chain. Moreover, the combined support member and storage magazine **30** together with the frame plate **34** forms a rigid support structure for the operator **18** which may be easily assembled and disassembled for any intended purpose. Still further, the arrangement of the operator motor **46** and the speed reduction drive unit **50** mounted on the underside or bottomwall **32** of the support member **30** provides easy access to these components as well as to the control circuit board **64**, upon removal of the shroud members **66** and **82**, without removing the drive module **20** from its installed position. Still further, the two-part snap-on and snap-off shroud members **66** and **82** provide a convenient, easily removable cover structure for the operator **18**.

Although a preferred embodiment of the invention has been described in detail herein. Those skilled in the art will also appreciate that various substitutions and modifications may be made without departing from the scope and spirit of the appended claims.

What is claimed is:

1. An operator system for opening and closing a movable barrier comprising:

an elongated guide rail including a longitudinal slot formed therein;

a carriage member supported on said guide rail for sliding movement therealong, said carriage member being operably connected to said movable barrier;

a flexible elongated member connected to said carriage member and disposed for movement along said guide

rail and confined for longitudinal sliding movement in said slot in said guide rail;

a drive module including a support member operably connected to one end of said guide rail, said support member defining an elongated serpentine storage channel for an idle portion of said flexible elongated member;

a rotatable sprocket disposed on said drive module and engageable with said flexible elongated member for pushing and pulling said flexible elongated member along said guide rail to move said barrier between open and closed positions;

said support member including a guide channel for said flexible elongated member extending between said guide rail and said sprocket, a first switchback portion of said storage channel, and a second switchback portion of said storage channel spaced from said first switchback portion whereby said guide channel is disposed between said first and second switchback portions;

a frame plate releasably secured to said support member and covering said channels and including means for connecting said operator system to a support structure; and

a drive motor mounted on said drive module and drivably connected to said sprocket for traversing said flexible elongated member along said guide rail to move said barrier between open and closed positions.

2. The operator system set forth in claim **1** including:

a guide member for said flexible elongated member releasably mounted on said support member adjacent said sprocket and operable to engage said flexible elongated member to maintain said flexible elongated member engaged with said sprocket.

3. The operator system set forth in claim **1** including:

a stripper member releasably mounted on said support member adjacent said sprocket for engagement with said flexible elongated member to release said flexible elongated member from said sprocket at a predetermined point thereon.

4. The operator system set forth in claim **1** wherein:

said storage channel includes a portion extending substantially parallel to said guide channel and said support member includes an arcuate channel portion interconnecting said guide channel and said storage channel adjacent said sprocket whereby said flexible elongated member is trained around said sprocket for engagement therewith over a substantially semi-circular arc.

5. The operator system set forth in claim **1** wherein:

said storage channel includes a first outer serpentine run including elongated spaced-apart parallel portions, a portion generally normal to said parallel portions and said first and second switch-back portions for reversing the direction of said storage channel and a second inner serpentine channel portion formed on said support member within said first serpentine channel and including opposed parallel run portions and at least two switch-back portions.

6. The operator system set forth in claim **5** wherein:

said first and second switch-back portions of said inner channel portion are adjacent said first and second switch-back portions of said outer channel portion for storing an idle portion of said flexible elongated member therein.

7. The operator system set forth in claim **6** wherein:

said storage channel portions for said flexible elongated member are formed integral with said support member.

8. The operator system set forth in claim **1** wherein:

said support member comprises a generally planar bottomwall and a spaced-apart, generally parallel planar top surface releasably engageable with said frame plate.

9. The operator system set forth in claim **8** wherein:

said frame plate comprises a generally flat plate member having opposed upturned flange portions for connecting said frame plate to said guide rail.

10. An operator system for opening and closing a movable barrier comprising:

an elongated guide rail including a longitudinal slot formed therein;

a carriage member supported on said guide rail for sliding movement therealong, said carriage member being operably connected to said movable barrier;

an elongated flexible member connected to said carriage member and disposed for movement along said guide rail and confined for longitudinal sliding movement in said slot in said guide rail;

a drive module including a support member operably connected to one end of said guide rail, said support member defining an elongated serpentine storage channel for an idle portion of said elongated flexible member;

a rotatable sprocket disposed on said drive module and engageable with said elongated flexible member for pushing and pulling said elongated flexible member along said guide rail to move said barrier between open and closed positions;

a drive motor mounted on said drive module including an output shaft drivably connected to said sprocket for traversing said elongated flexible member along said guide rail to move said barrier between open and closed positions;

a speed reduction drive unit interposed said motor and said sprocket and supported on said support member including a gear member engaged with said output shaft; and

a boss on said support member adapted to support said drive motor on said support member without forcibly biasing an output shaft of said drive motor axially in engagement with said gear member of said speed reduction drive unit.

11. The operator system set forth in claim **10** wherein:

said boss includes a cradle portion formed thereon for receiving said drive motor and a releasable strap for retaining said drive motor nested in said cradle portion.

12. An operator system for opening and closing a movable barrier comprising:

an elongated guide rail including a longitudinal slot formed therein;

a carriage member supported on said guide rail for sliding movement therealong, said carriage member being operably connected to said movable barrier;

an elongated flexible member connected to said carriage member and disposed for movement along said guide rail and confined for longitudinal sliding movement in said slot in said guide rail;

a drive module including a support member operably connected to one end of said guide rail, said support

member defining an elongated serpentine storage channel for an idle portion of said elongated flexible member;

a rotatable sprocket disposed on said drive module and engageable with said elongated flexible member for pushing and pulling said elongated flexible member along said guide rail to move said barrier between open and closed positions;

a frame plate releasably secured to said support member and including means for connecting said operator system to a support structure;

a drive motor mounted on said drive module and drivably connected to said sprocket for traversing said elongated flexible member along said guide rail to move said barrier between open and closed positions;

a first removable shroud member including a bottomwall, opposed sidewalls, an endwall and spaced-apart projections engageable with said frame plate for releasably securing said first shroud member to said drive module; and

a second removable shroud member including a light transmitting portion thereof and having opposed sidewalls and an endwall, said second shroud member including connector means thereon engageable with at least one of said first shroud member and said frame plate for releasably securing said second shroud member to said drive module.

13. The operator system set forth in claim **12** including:

a lamp fixture disposed on said support member in a position to be enclosed by said second shroud member when said second shroud member is engaged with said frame plate.

14. An operator system for opening and closing a movable barrier comprising:

an elongated guide rail including a longitudinal slot formed therein;

a carriage member supported on said guide rail for sliding movement therealong, said carriage member being operably connected to said movable barrier;

an elongated flexible member connected to said carriage member and disposed for movement along said guide rail and confined for longitudinal sliding movement in said slot in said guide rail;

a drive module including a support member operably connected to one end of said guide rail, said support member defining an elongated serpentine storage channel for an idle portion of said elongated flexible member;

a rotatable sprocket disposed on said drive module and engageable with said elongated flexible member for pushing and pulling said elongated flexible member along said guide rail to move said barrier between open and closed positions;

said support member includes a boss formed thereon and defining a bore for receiving a bearing bushing and said sprocket includes a hub portion journaled in said bearing bushing for rotation therein; and

a drive motor mounted on said drive module and drivably connected to said sprocket for traversing said elongated flexible member along said guide rail to move said barrier between open and closed positions.

15. The operator system set forth in claim **14** including:

a spacer member disposed between said frame plate and said support member and operable to retain said drive sprocket drivably engaged with a shaft drivenly connected to said drive motor.

16. The operator system set forth in claim **14** wherein:

said elongated flexible member comprises a roller chain disposed in a guide channel formed in said support member adjacent said sprocket and in a portion of said storage channel formed in said support member and adjacent said sprocket and said support member includes a guide member disposed adjacent said sprocket including an arcuate guide surface formed thereon for guiding said chain within said channel while engaged with said sprocket.

17. The operator system set forth in claim **16** including:

a stripper member supported on said support member adjacent said sprocket and including opposed stripper fingers engageable with said chain for effecting disengagement of said chain from said sprocket at said guide channel and said storage channel, respectively.

18. In an operator system for opening and closing a movable barrier, such as an upward-acting garage door and the like, a drive module engageable with an elongated flexible chain for driving said chain to move said barrier between open and closed positions, said drive module including:

a support member for said chain and for a drive motor drivably engageable with said chain for effecting movement of said barrier between open and closed positions, said support member comprising a generally rectangular plate-like member formed of a molded polymer and including an integral elongated serpentine storage channel formed therein for storing an idle portion of said chain, said support member including means for supporting a rotatable drive sprocket drivenly connected to said drive motor and engageable with said chain, a boss formed on said support member for supporting said drive motor and means on said support member for supporting a speed reduction drive unit interposed an output shaft of said drive motor and said sprocket for reducing the speed of rotation of said sprocket with respect to said output shaft.

19. The operator system set forth in claim **18** wherein:

said output shaft of said drive motor is engageable with gear means on said speed reduction drive unit and said drive module includes a retainer member for retaining said motor supported on said boss without imposing axial-directed forces on said output shaft when said output shaft is engaged with said gear means.

20. The operator system set forth in claim **19** including:

a motor capacitor mounted on said boss and retained thereon by said retainer.

21. The operator system set forth in claim **18** wherein:

said storage channel includes a first outer serpentine run including elongated spaced-apart parallel portions, a portion generally normal to said parallel portions and first and second switch-back portions for reversing the direction of said storage channel and a second inner serpentine channel portion formed on said support member within said first serpentine channel and including opposed parallel run portions and at least two switch-back portions.

22. The operator system set forth in claim **18** wherein:

said support member includes a guide channel extending between said sprocket and a transverse endwall of said support member and an integral projection formed on said support member and including a distal portion of said guide channel, said projection being adapted to engage a carriage member operably connected to said

chain and to said door in response to rotation of said sprocket to pull said chain through said guide channel.

23. The operator system set forth in claim **18** including:

a generally rectangular frame plate releasably engageable with said support member including portions thereon for connecting said drive module to support structure for said operator system, said frame plate forming a closure for said storage channel for confining said chain therein.

24. The operator system set forth in claim **18** wherein:

said sprocket includes spaced apart teeth for engaging said chain, said teeth having a truncated height to enhance release of said chain from said sprocket.

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