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[54] **UNIBODY PRINTING SYSTEM AND PROCESS**

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[52] U.S. Cl. **355/200; 355/211; 346/108; 346/160; 346/160.1**

[58] Field of Search **346/108, 160, 160.1; 355/200, 211, 228**

[57] **ABSTRACT**

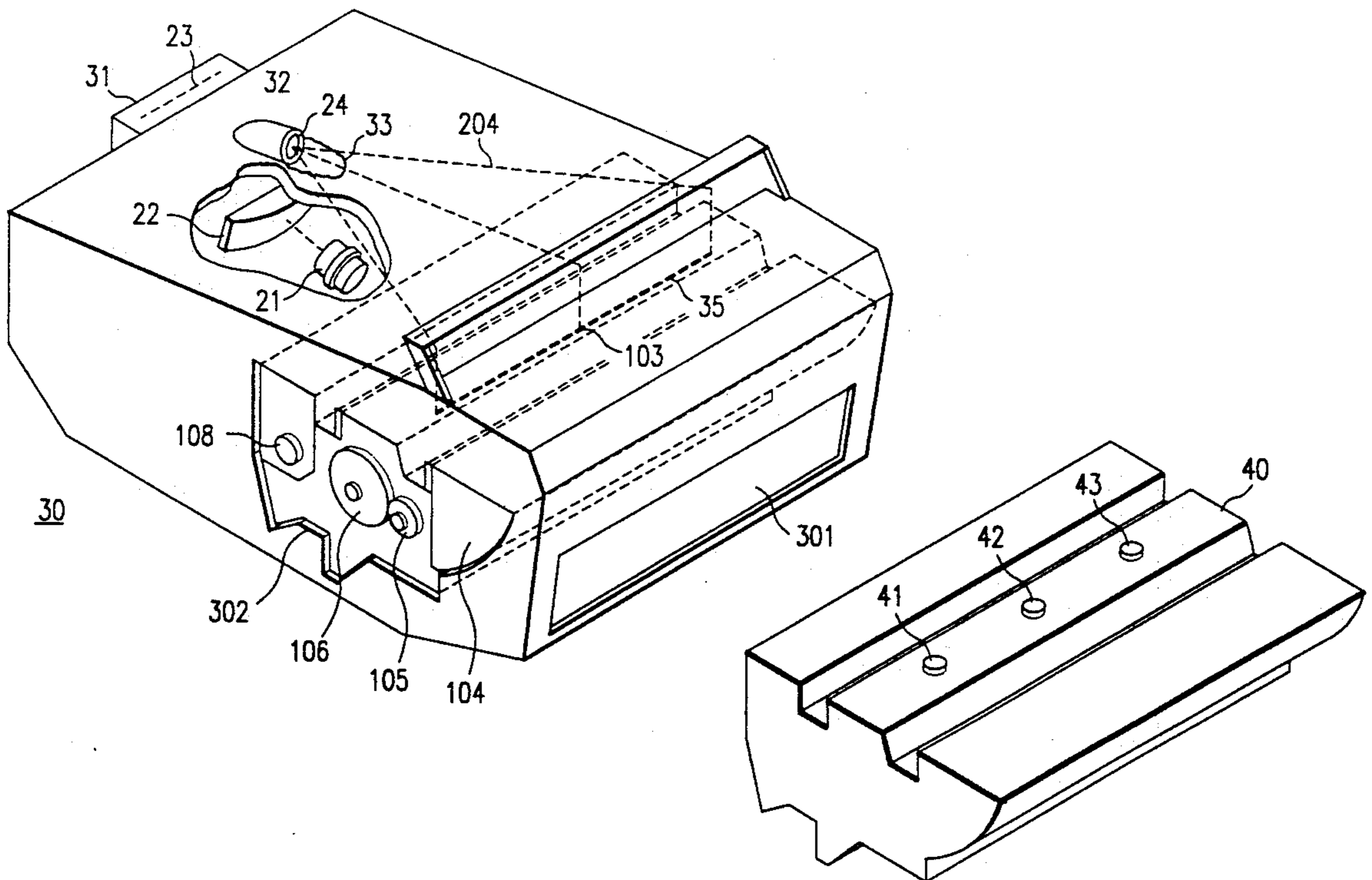
There is disclosed a system and method for assembling all of the parts of a xerographic system in a unitary housing. The unitary molded housing contains the xerographic optics, the modulator, the toner and developer cartridges as well as the printr drum. Using this unitary housing, the modulator can be aligned by using optical sensors in substitution for the printing drum during assembly.

[56] **References Cited**

U.S. PATENT DOCUMENTS

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12 Claims, 2 Drawing Sheets



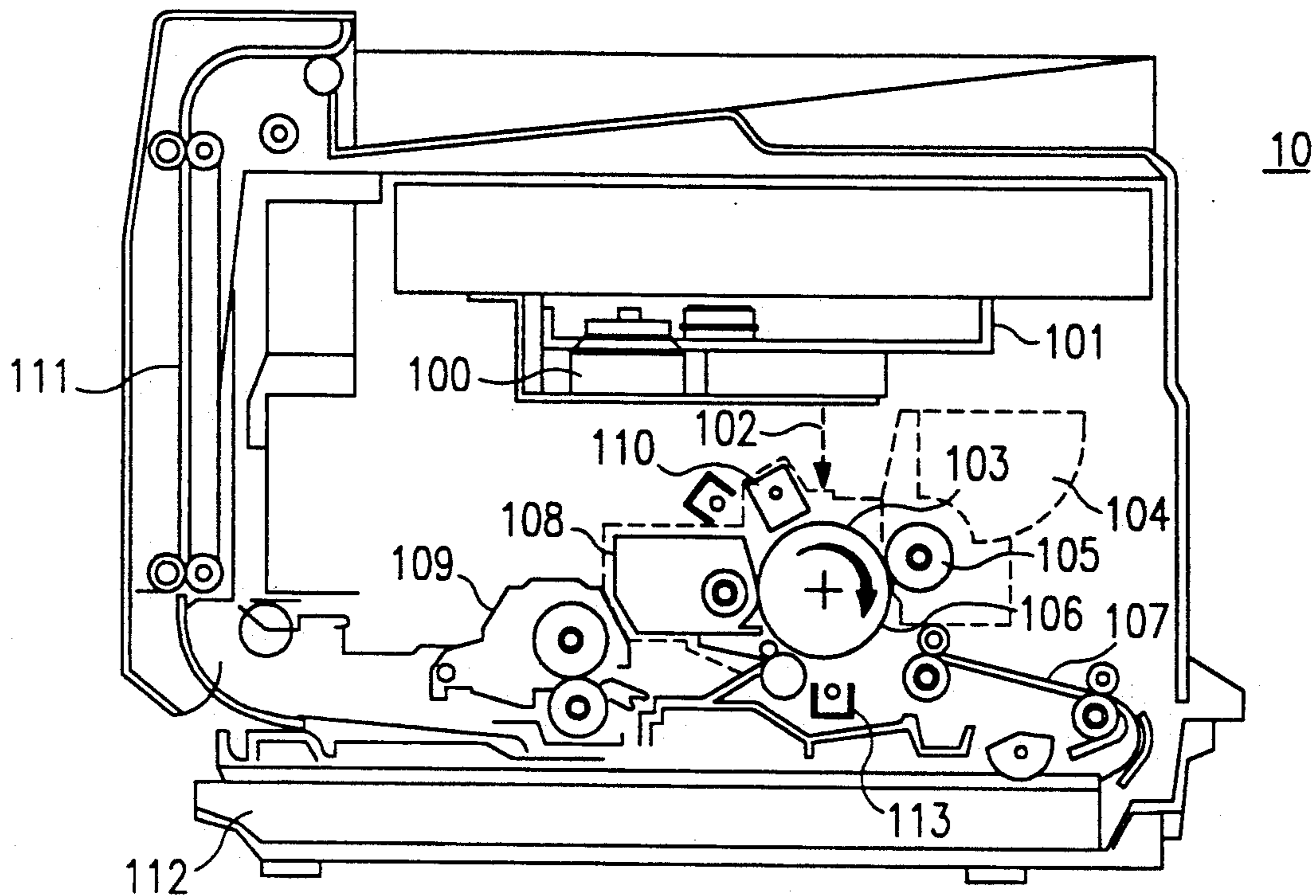


FIG. 1
(PRIOR ART)

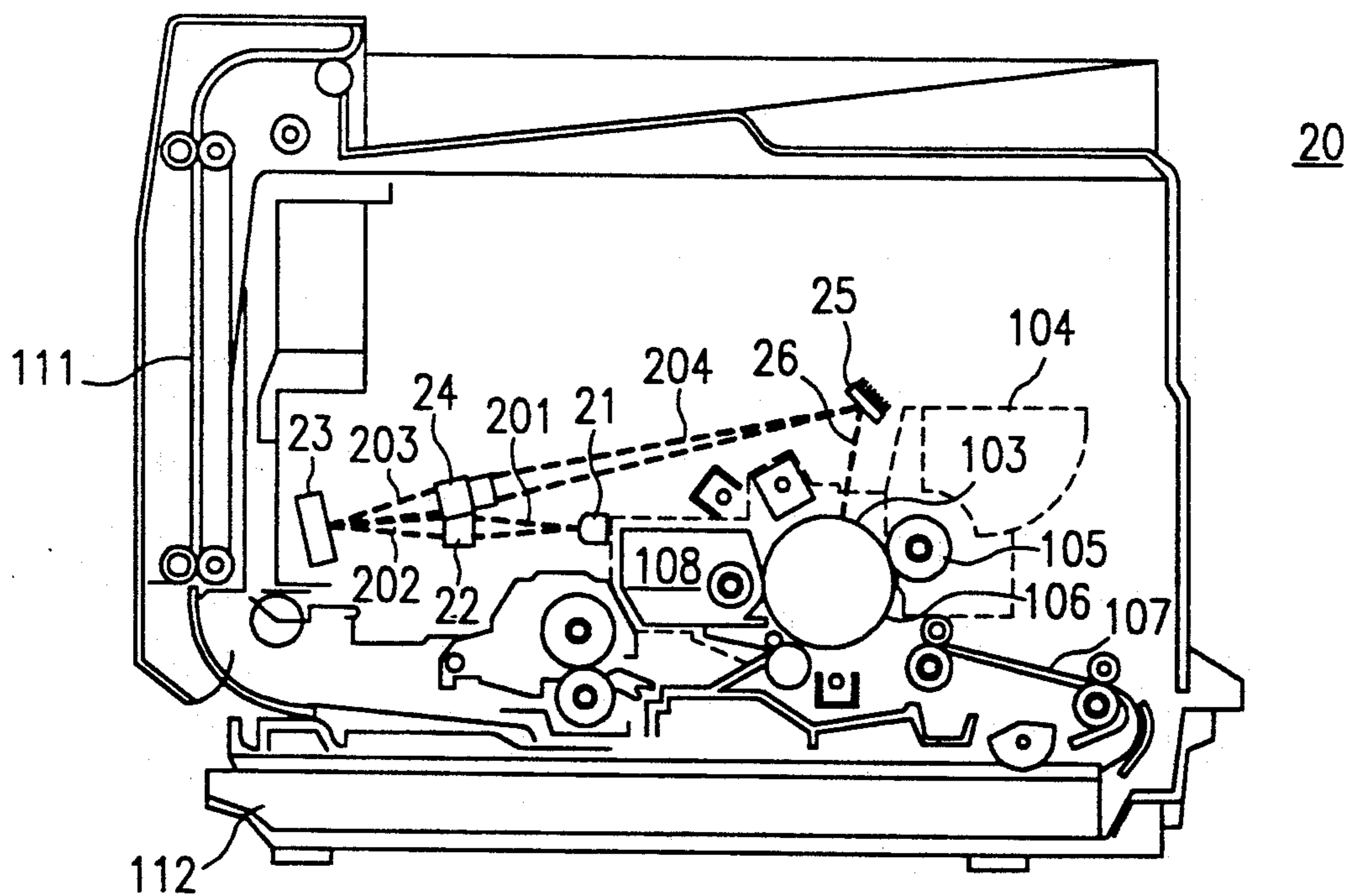
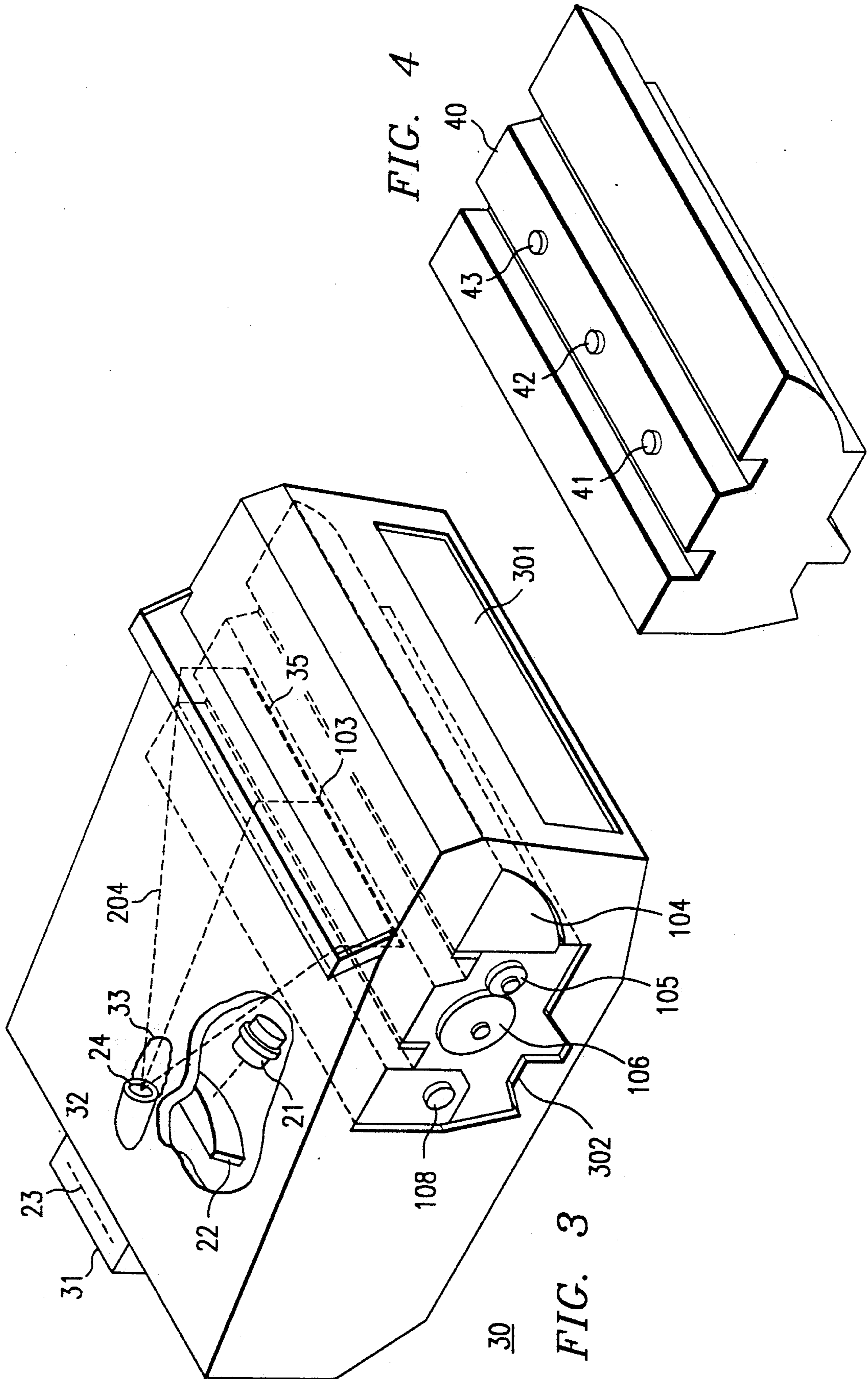


FIG. 2



UNIBODY PRINTING SYSTEM AND PROCESS

TECHNICAL FIELD OF THE INVENTION

This invention relates to xerographic printers and more specifically to such printers having a unified optical modulator (engine) housing.

BACKGROUND OF THE INVENTION

The use of semiconductor light modulators is gaining in popularity as a replacement for the laser polygon scanner in xerographic printing processes. A technology of preference, due to its monolithic, semiconductor fabrication process, is the deformable mirror device (DMD). Copending patent application entitled "Spatial Light Modulator Printer and Method of Operation," Ser. No. 07/454,568, assigned to the common assignee with this patent application, which patent application is hereby incorporated by reference herein, discusses one embodiment of a DMD device using a tungsten light focused via optics on a DMD array. While the invention in that application functions very well, several areas of improvement have become apparent.

All xerographic printing systems, especially laser systems, suffer from the problem that there are a large number of parts which must be assembled in order to make the process operate properly. In addition to the light modulation system (which contains a number of parts which must be in perfect optical alignment) there is the xerographic drum, the toner delivery system, the developer system, the paper handling system and the fuser system. Each of these systems have many internal parts which must be accurately assembled and, in addition, all of the systems must be aligned with each other, and remain in alignment for the life of the product.

Thus, in addition to the cost of manufacturing each system, there is the additional cost of assembling each of the systems into the final product. A component of this cost involves the cost of aligning the optical path from the light source, through the modulator to the drum. Compounding the problem is the fact that essentially all of the systems wear out or require adjustment from time to time and therefore must be replaceable easily without interfering with, or requiring adjustment to, the optical alignment, or the remaining xerographic components.

Accordingly, there is a need in the art for a printing system in which the xerographic reproduction mechanism can be manufactured with a minimum of parts and where the parts can be replaced easily while still maintaining both physical and optical alignment.

There is a further need in the art for such a system in which the various component can be embedded into a compact system in order to reduce to a minimum the printer system size, while maintaining high reliability and ease of serviceability.

SUMMARY OF THE INVENTION

The foregoing goals and objectives can be achieved by the design of a unibody housing which will align and integrate the light source and modulation unit, and accommodate the consumable components, the printing drum, the toner, the fuser and the developer. A heavy gauge, unitary plastic housing has been designed to accommodate the entire system such that the DMD modulator can be "flown" into position with test sensors replacing the xerographic drum. The light modulator can then be precisely imaged onto the position of the drum, the test sensors removed and the actual drum

positioned in place, and replaced over the life of the printer without incurring misalignment to the optical exposure system. The fly into place concept has been disclosed in copending patent application entitled "Printing System Exposure Module Alignment Method and Apparatus of Manufacture," Ser. No. 07/454,657 filed Dec. 21, 1989, which patent is hereby incorporated by reference herein.

Using this unitary housing allows the modulator optics to be installed directly into the housing, thereby eliminating the need for separate parts and alignment difficulties. In addition, changes in physical size from time to time caused by heat, age, or other factors will tend to be uniform over the unitary housing and thus not affect the optical path or other mating relationships.

Accordingly, it is a technical advantage of this invention that a single unitary housing is designed to accept and register all components of xerographic process; the DMD modulator, the toner and developer removable subassemblies as well as the printer drum (or belt), and the fuser and related paper path mechanisms.

It is a further technical advantage of this invention that the single unitary housing of the printing system is made from molded plastic.

BRIEF DESCRIPTION OF THE DRAWINGS

A more complete understanding of the present invention may be acquired by referring to the detailed description and claims when considered in connection with the accompanying drawings in which like reference numbers indicate like features wherein:

FIG. 1 shows a prior art xerographic printer;

FIG. 2 shows a xerographic printer having a DMD optical system replacing the polygon scanner in accordance with the present invention;

FIG. 3 shows a pictorial representation of the construction of the unibody printer with a cutaway portion showing the optic path; and

FIG. 4 shows an insert for replacing the xerographic drum with a camera assembly for aligning the optics during the manufacture of the integrated DMD-scanner, unibody-shell assembly.

DETAILED DESCRIPTION OF THE INVENTION

Prior to beginning a description of the present invention, it may be well to review a prior art xerographic printer with respect to FIG. 1. As shown, polygon scanner 100 is contained in polygon scanner assembly 101 and positioned above drum 106. The laser exit point 102 shows the path of the light ray on its way to photoreceptor drum at line 103. Toner supply 104 is mounted above developer roller 105 which is used in the conventional manner to provide toner to photoreceptor drum 106. Paper guide 107 shows one path of paper which would then pass in contact with photoreceptor drum 106 and would subsequently exit the printer via path 111. Main corona unit 110 is mounted above the photoreceptor drum and fuser and cleaner unit 108 is mounted adjacent to photoreceptor drum 106 to clean the drum on each rotation. Paper receives toned image from drum 106 at transfer station 113 and moves through fuser unit 109 on its way to the exit path 111. The paper could be stored in input paper tray 112 prior to presentation to photoreceptor drum 106 for printing.

Due to the construction of this unit or a similar unit using DMD devices as shown in above-mentioned co-

pending patent application entitled "Spatial Light Modulator Printer and Method of Operation," it can be seen that all of the elements must be well aligned to the paper path, and any change in any element will require a realignment of the elements so that the laser exit point 102 (or the DMD pixel exit point) is in perfect alignment with the receptor 103 so that printing quality is achieved with consistency.

In FIG. 2 there is one embodiment of the present invention where only the basic parts of the xerographic process such as photoreceptor drum 106, toner supply 104, developer roller 105, cleaner 108 and fuser 109 are shown. All of these parts remain the same, and some or all can be configured as a single assembly or cartridge which, as can be seen, can be inserted or removed conveniently from the basic printer chassis from the side access slot. What is different is the optic path which starts from light source 21 which projects via beam 201 through collimator optics assembly 22 into beam 202, which then illuminates DMD light modulator device 23, and modulated light 203 is collected by DMD imager lens assembly 24 into optic path 204, which is then bounced off of fold mirror 25 into the line of pixels for DMD system 26 to impact on photoreceptor drum at line of exposure 103.

Turning now to FIG. 3, the pictorial view shows cutout 302 which has in it elements 104, 105, 106 and 108. The cutaway portion in the top surface of unibody chassis 30, reveals light source 21, which is shown focusing light on condenser optics assembly 22, which in turn directs the light on DMD assembly 31 mounted on the back side of housing 30. This DMD assembly contains DMD 23 (not shown) which in turn modulates the light for presentation to imager lens 24 via bee-thorax light diffuser molded into unibody 32 (not shown), which in turn spreads the beam 204 to fold mirror bracket 34, which contains fold mirror 25 (not shown), which in turn folds the beam down into line 35, which is the DMD image plane line of exposure on photoreceptor 106. A paper cassette fits into slot 301. The bee thorax concept has been disclosed in copending patent application entitled "Printing System Exposure Module Optic Structure and Method", Ser. No. 07/454/812 filed Dec. 21, 1989.

Because all of the elements, both xerographic components and optics system, are contained within a single housing, any flexing of housing will tend to move everything equally, and return to equilibrium, and thereby maintain alignment of the system over time and use. Initial alignment of the system is accomplished by removing photoreceptor 106 and inserting alignment assembly 40 which has the exact dimensions of photoreceptor cartridge 106 except that a series of camera (or sensor) assemblies 41, 42, 43 are positioned on the top of the cylinder along the theoretical line of exposure 103. The purpose of the camera assembly is so that when the DMD is flown into place prior to permanently affixing it to unibody 30 at 31, the operation can depend upon the results of the optical input from the camera assemblies to get perfect alignment and, therefore, an operator reviewing the output can adjust the six dimensions of DMD device 23, as well as any of the remaining optics including imager lens 24, to get perfect alignment. Once this alignment is achieved, the DMD is locked into place along with the other optics system, and once so locked, the unibody nature of a printer will prevent any further misalignment, and when xerographic consumables are interchanged, the alignment

will remain perfect since they are mounted to the same rigid unibody housing.

Under this concept, the combined assembly alignment tolerances particular to each conventional subassembly, e.g. optical scanner, printer chassis and xerographic components, are reduced by virtue of the unibody assembly procedure, as well as the reduced number of components in the total printer mechanism.

Although this description describes the invention with reference to the above specified embodiments, it is but one example, and the claims, not this description, limit the scope of the invention. Various modifications of the disclosed embodiment, as well as alternative embodiments of the invention, will become apparent to persons skilled in the art upon reference to the above description. Therefore, the appended claims will cover such modifications that fall within the true scope of the invention.

What is claimed is:

1. A xerographic printing system housing comprising a plurality of sections formed into a unitary body, said sections including sections for holding:

- a light source;
- a photoreceptor;
- a modulator for modulating said light from said light source in response to received signals;
- a toner cartridge;
- an optic system for focusing light from said light source onto said light modulator, and subsequently through imager optics onto said photoreceptor;
- a developer cartridge assembly;
- a fuser unit; and
- related portions of paper-path mechanism.

2. The systems in claim 1 wherein said light modulator is a DMD with at least one row of pixels operable for modulating light from said light source;

3. The system set forth in claim 2 wherein said optic system section includes:

- a molded imager lens channel containing a bee thorax light diffuser between DMD and imager;
- a mirror housing for holding a mirror which serves to direct modulated light ray fan emanating from said imager onto said photoreceptor when said photoreceptor is contained within said photoreceptor section of said unitary housing.

4. The system set forth in claim 2 further comprising a fold mirror mounted rigidly with respect to a surface of said photoreceptor;

- wherein said light source is mounted rigidly to said unitary body and aligned to said housing, and
- wherein said DMD is positioned to accept light from said light source to modulate said light, and reflect said light via an imager lens to said fold mirror for subsequent presentation to said photoreceptor.

5. The method set forth in claim 4 further comprising the steps of:

- inserting a light sensor in substitution for said photoreceptor within said
- adjusting the physical positioning of said light modulator under control of signals from said light sensor.

6. The system set forth in claim 2 wherein said photoreceptor is replaced by a camera assembly fitting the mounting of said photoreceptor and wherein said camera assembly includes;

- at least one camera element mounted with respect to the line of exposure on said photoreceptor so as to receive light modulated by said DMD.

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7. The system set forth in claim 1 wherein said light source and said optics system sections are integral to said unitary body and wherein said photoreceptor, said toner and said developer cartridges are positioned with openings to an outside surface of said housing such that photoreceptor, said toner and said developer cartridges are each individually removable from said unitary body.

8. The system set forth in claim 7 wherein said outside sections of said unitary body is a side of said unitary body.

9. The method of establishing a xerographic printing system comprising the steps of:

- providing a unitary body with separately molded sections; and
- positioning within the sections;
 - a light source;
 - a photoreceptor;
 - an optic system for focusing light from said light source on said photoreceptor;
 - a modulator for modulating said light from said light source in response to received signals;
 - a toner cartridge;

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a developer cartridge assembly;
a fuser unit; and
related portions of paper-path mechanisms.

10. The method set forth in claim 9 wherein said light source and said optics sections are internal to said unitary body and wherein said positioning step includes the step of:

inserting said photoreceptor and said modulator into openings in said unitary body.

11. The method set forth in claim 10 further comprising the steps of:

positioning within said unitary body said light in conjunction with a molded imager lens housing communicating with a bee thorax light diffuser;

inserting a mirror into a mirror housing, said mirror serving to position modulated light exiting from said imager onto said photoreceptor when said photoreceptor is contained within said photoreceptor section of said unitary body.

12. The method set forth in claim 11 wherein said openings are positioned on the sides of said unitary body.

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