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Busnel et al.

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[54] **PROPHYLACTIC DEVICE MADE OF RUPTURABLE MICROENCAPSULATED ELASTOMERIC MATERIAL AND PROCESS FOR ITS MANUFACTURE**

[75] Inventors: **René-Guy Busnel, Bievres; Gilles Argy, La Queue en Yvelines, both of France**

[73] Assignee: **Hutchinson, Paris, France**

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[30] **Foreign Application Priority Data**

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[51] Int. Cl.⁵ **A61F 5/44**

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[58] Field of Search **604/347, 349-353, 604/304-306; 128/844, 880, 883; 2/161 R; 428/402.2**

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Primary Examiner—Jerome L. Kruter

Attorney, Agent, or Firm—Bell, Seltzer, Park & Gibson

[57] ABSTRACT

A prophylactic device comprising at least two layers of elastomeric material arranged one on top of the other having disposed therebetween microcapsules formed of rupturable walls having enclosed therein at least one pharmacologically active substance. The device may be in the form a contraceptive sheath, finger stall or glove, and protects the user from contamination by various germs, viruses, fungi and other pathogens in the whole area of the body which is covered by the device.

14 Claims, 1 Drawing Sheet

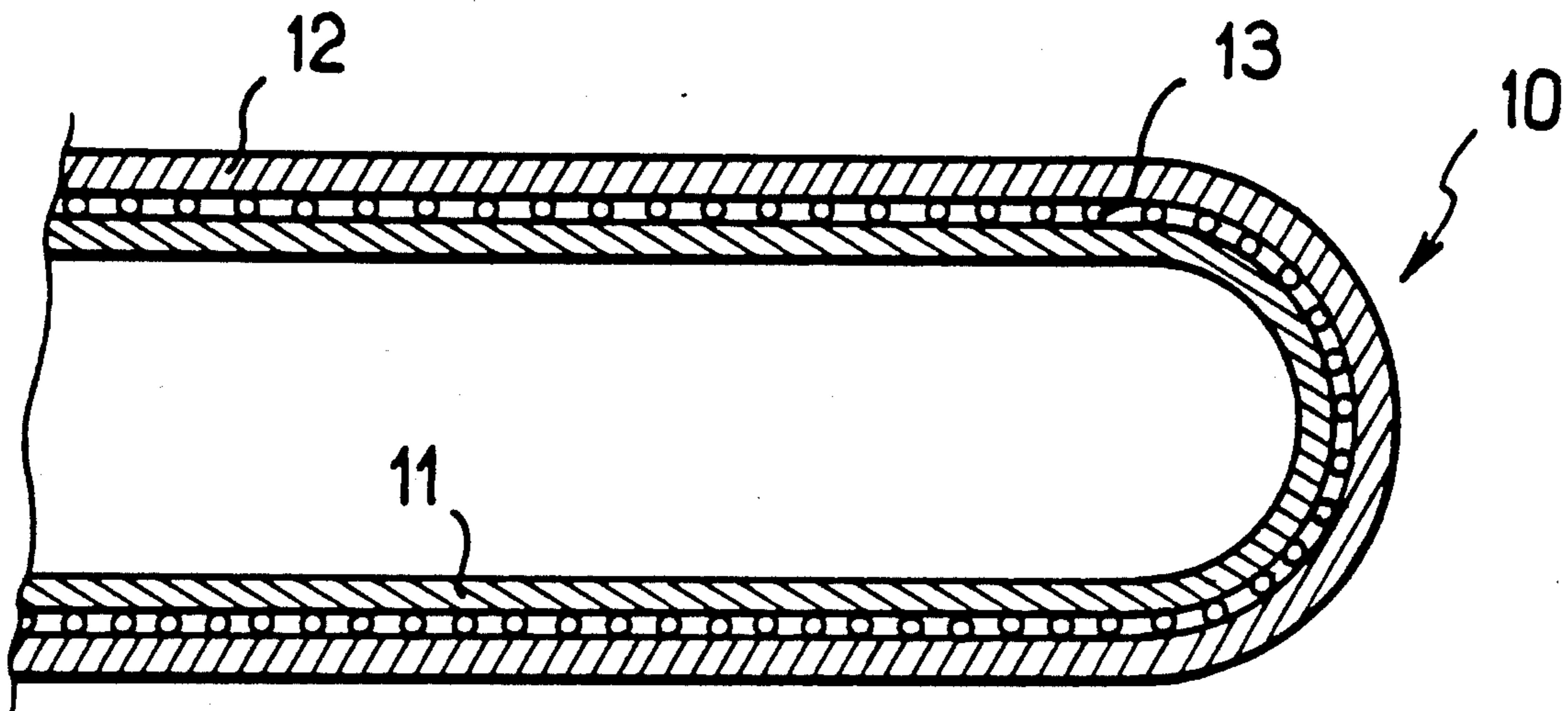


FIG. 1

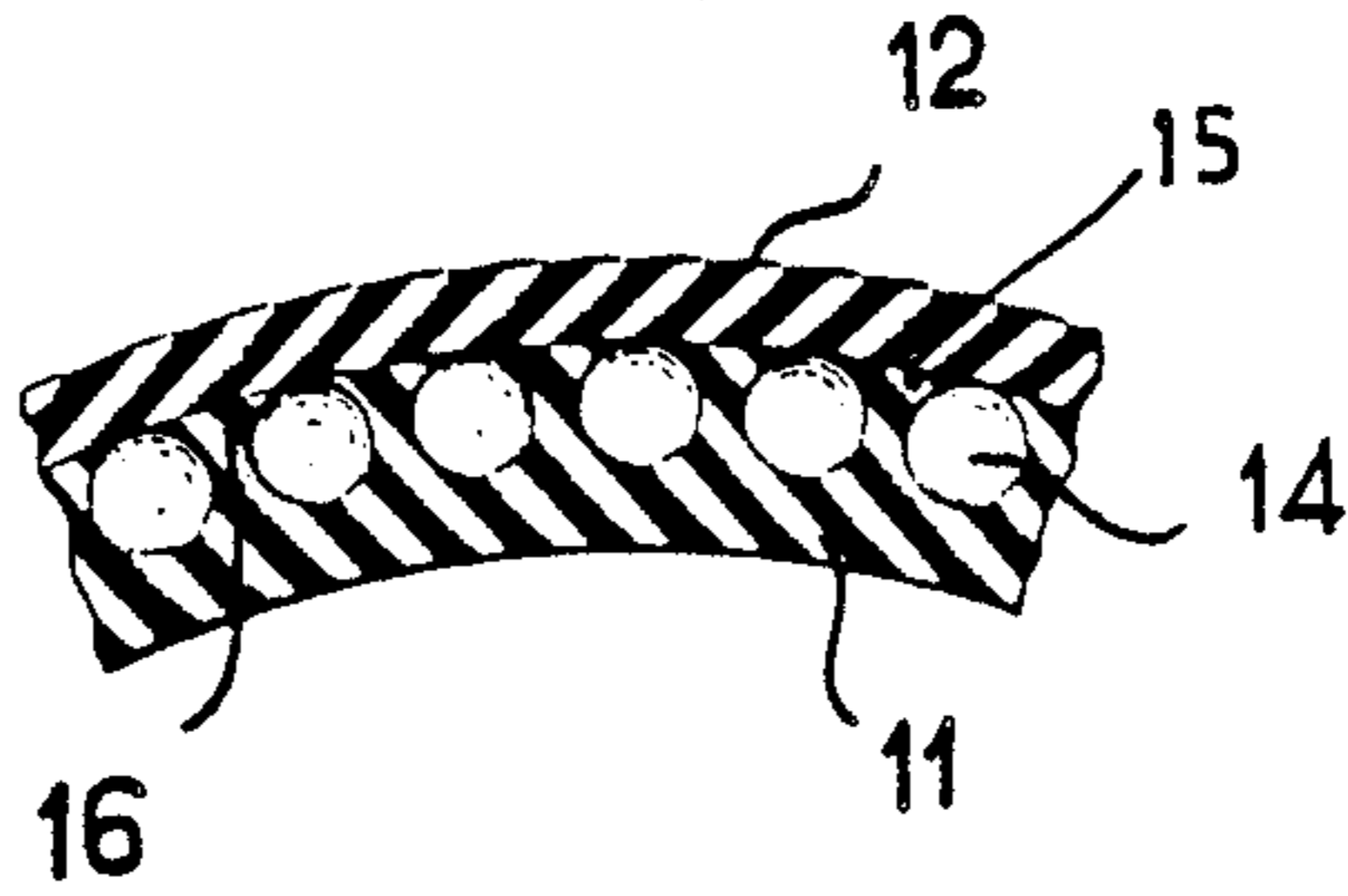


FIG. 2

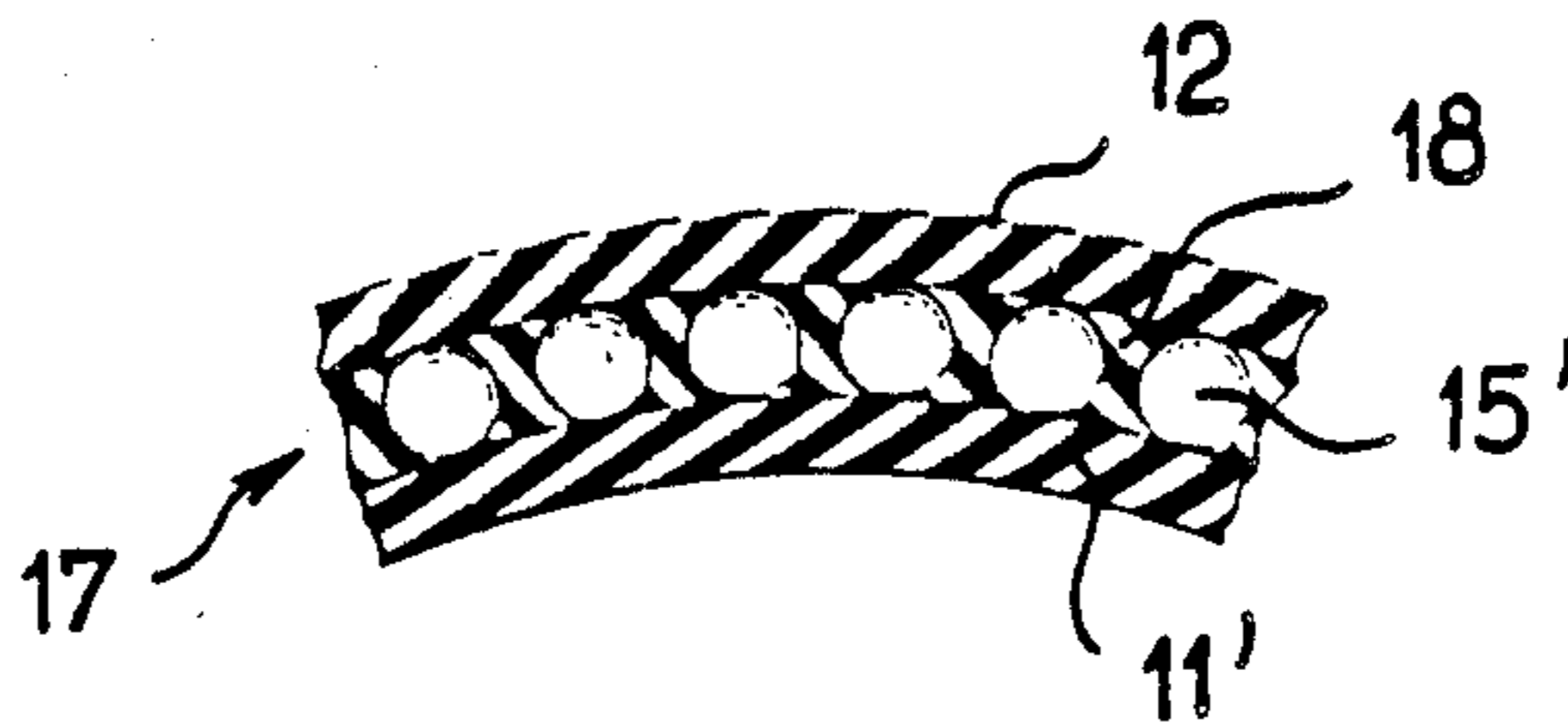
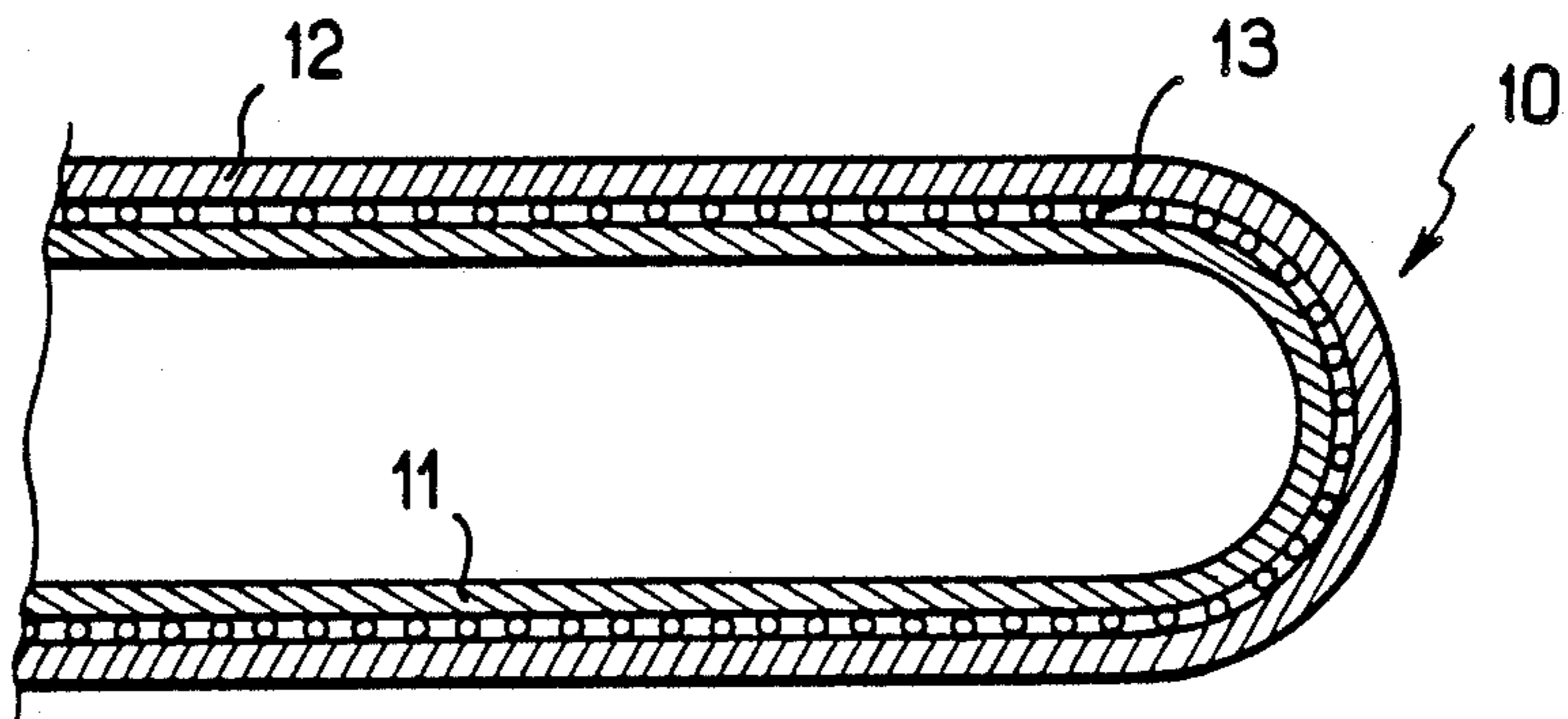


FIG. 3



**PROPHYLACTIC DEVICE MADE OF
RUPTURABLE MICROENCAPSULATED
ELASTOMERIC MATERIAL AND PROCESS FOR
ITS MANUFACTURE**

FIELD OF THE INVENTION

The invention relates to prophylactic devices and processes for their manufacture.

In particular, it relates to prophylactic devices in the form of contraceptive sheaths suitable to help prevent contamination of their users by germs or viruses during sexual intercourse. It also relates to devices in the form of finger stalls or gloves that have protective effects for doctors and dentists who wear them during certain types of medical and dental examinations and surgery.

BACKGROUND OF THE INVENTION

In cases of medical or dental examination, surgery or sexual activity, the rupture or even cracking of the membrane such as rubber which forms the finger stall, glove or contraceptive sheath (condom) can result in contamination of both the person wearing the device and the partner; so their use has not been risk-free. The risk level for currently available contraceptive sheaths, measured by the value of the AQL factor (Acceptable Quality Level), is of the order of 0.4%, and is considered unsatisfactory by the medical profession as a whole. In an attempt to reduce the margin of risk, it has been proposed to associate a product active against the AIDS virus with contraceptive sheaths, the product being applied as a coating on the rubber forming the contraceptive sheath. Although this kind of device is theoretically satisfactory, it has disadvantages. For example, the active product and the polymer comprising the sheath are capable of interacting to cause a modification of the elastic properties and aging properties of the sheath. In addition, the active product tends to become absorbed to and complexed with the rubber or other polymer forming the sheath and as a result, suffers a loss of pharmacological activity. Moreover, the repeated use of contraceptive sheaths having an active product applied in the form of a film to one or both sides thereof may lead to attack or irritation of the skin and/or mucosa of the sex partners, for example, by the active product, causing irritation, allergy, hypersensitivity, etc.

Devices consisting of an association of two separate latex sheaths with a pharmacologically active liquid disposed therebetween have been known for some time as described in U.S. No. 2,586,674. However, the active principles brought into direct contact with the latex or its derivatives act on the latter, very often rapidly destroying the mechanical properties, e.g., the impermeability, of the latex. Also, the liquid contained between the two sheaths tends to collect in one place when rubbing occurs, leaving much of the area of the organ covered with the sheath unprotected.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a prophylactic device which mitigates the disadvantages associated with prior art devices.

It is another object of the present invention to provide a process for the manufacture of a prophylactic device.

These and other objects of the present invention are achieved by providing a prophylactic device compris-

ing at least two layers of elastomeric material arranged one on top of the other, and microcapsules disposed between the two layers of elastomeric material, said microcapsules having rupturable walls and containing at least one pharmacologically active substance.

A process for the manufacture of a prophylactic device according to the present invention comprises forming a first layer of elastomeric material into the desired shape of the prophylactic device using an appropriate manufacturing technique; carrying out a prevulcanization treatment on the layer; applying to one side of the layer a film comprising microcapsules having one or more pharmacologically active substances enclosed therein; depositing on the film a second layer of elastomer also having the shape of the desired device; and vulcanizing the whole before removing it from the form.

In particular, in one embodiment, a fluidized bed of microcapsules containing the pharmacologically active substance(s) is placed on a first prevulcanized and preformed layer of elastomer such that the microcapsules adhere to the layer. The second layer of elastomer is then deposited on the microcapsules, followed by vulcanization of the whole.

In yet another embodiment of the present invention, the microcapsules are homogeneously dispersed in a latex of elastomer which is then deposited onto a first layer of prevulcanized, pre-formed elastomer, followed by vulcanization of the whole.

Prophylactic devices according to the present invention, when in contact with the skin and/or mucosa of the user, release the pharmacologically active product only when a layer of elastomer and the microcapsules rupture. Thus, the effects of habituation, and any destructive interactions between the elastomeric material and the active product are minimized.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention will now be described by reference to the accompanying drawings, wherein:

FIG. 1 is a schematic, sectional view of a first embodiment of the present invention;

FIG. 2 is a schematic, sectional view of a second embodiment according to the present invention; and

FIG. 3 is a schematic, sectional view of a prophylactic device according to the present invention.

**DETAILED DESCRIPTION OF THE
PREFERRED EMBODIMENT**

FIG. 1 illustrates a first embodiment of a prophylactic device according to the present invention. Microcapsules 14 having rupturable walls which enclose therein at least one pharmacologically active substance are adhered to the outside 15 of a first elastomeric layer 12. A second elastomeric layer 11 is then applied thereto so as to coat the microcapsules and mechanically join to the first elastomeric layer in the spaces between the microcapsules by forming bridges 16 between the two layers. The term "pharmacologically active" is meant to include substances active against germs such as bacteria, viruses, fungi, spermatozoa, etc. By the term "rupturable", it is meant that the walls of the microcapsules rupture under the action of rubbing, shearing or wiping.

To manufacture a prophylactic device illustrated in FIG. 1, a first layer of elastomeric material 12 is deposited on a production form or mold of ceramic, glass or

similar material which defines the form of a glove, finger stall or contraceptive sheath. The elastomeric layer, which may be comprised of natural rubber, can be obtained by immersion in a latex with capillary fixation under the action of coagulants, or advantageously by an electrophoretic process. The first layer is then subjected to a prevulcanization treatment in a hot air tunnel. The temperature in the tunnel and the passage time are set so that the elastomer will not be totally vulcanized and thus will retain the adhesive properties necessary for the microcapsules to adhere to the outside thereof. The microcapsules, having enclosed therein at least one pharmacologically active substance, are then deposited onto the outside of the elastomeric layer and remain fixed thereto by adhesion. In this embodiment, the microcapsules are applied to the elastomeric layer in the form of a fluidized bed of microcapsules. The whole is then coated with second elastomeric layer 11 preferably by immersing the whole in a bath of latex, wherein the elastomer coats the microcapsules and penetrates the spaces between the microcapsules and forms bridges 16 with layer 12 trapping microcapsules 14 therebetween and such that layers 11 and 12 become mechanically joined together. The product is then vulcanized by a second passage through a hot air tunnel at a temperature which is in all cases lower than that which is capable of damaging the pharmacologically active product and/or the walls of the microcapsules.

Microcapsules for use in the present invention may be prepared by a coacervation process or by other conventional methods known in the art of inclusion of pharmaceutical products and in the flexible substrate art, i.e., the carbonless copy paper art. The microcapsules or microspheres form a matrix system, the shell of which is made of a known material such as cellulose acetophthalate, polyvinyl alcohol, pectin, gum arabic, methyl cellulose, gelatin, epoxy resin or the like. The microcapsules are prepared so that the walls or shells will rupture when subjected to rubbing, shearing or wiping and thus release the active product(s) contained therein.

The pharmacologically active product can consist of one compound or a mixture of several chemically compatible compounds to produce a desired pharmacological effect, including but not limited to an anti-viral effect acting on the AIDS virus, herpes virus, etc., a spermicidal, fungicidal, trichomonacidal, bactericidal effect, or combination of any of the above ("all-embracing" effect). Representative examples of pharmacologically active substances useful in the present invention include the following: moroxydine hydrochloride, vidarabine, aciclovir, 5-iododeoxycytidine and idoxuridine (DCI); quaternary ammonium compounds such as alkyldimethylbenzylammonium chloride, benzalkonium chloride, hexylresorcinol of acid pH with added benzyl-dodecinium bromide, or of neutral pH with sodium laurylsulfate, nonoxynol, paradiisobutyl phenoxyethoxyethanol, benzethonium chloride (DCI) and phenyl-mercury nitrate with added methyl parahydroxybenzoate, miconazole nitrate, econazole nitrate, nystatin, nifuratel and natamycin, acetarsol, chlorquinaldol (5,7-dichloro-8-hydroxyquinaldine), tenonitrozole (DCI) and ternonidazole (DCI), iodinated polyvinylpyrrolidones, chlorhexidine (DCI), digluconate, neomycin sulfate (DCI) and polymyxin B sulfate (DCI); and sodium hypochlorite, potassium permanganate, silver nitrate and mercury derivatives. Pharmaceutical excipients and/or preservatives may also be encapsulated in the microcapsules.

The pharmacologically active product may be dissolved in a solvent, the vaporization point of which is above the normal vulcanization temperature of the elastomer used in the layers. Examples include silicon oil, ethylene glycol and any other chemically and pharmacologically compatible solvent. In the case of water-soluble pharmacologically active substances, it may be preferred to polymerize the elastomer in an oven under pressure because this will prevent microcapsules whose walls comprise gelatin from bursting under the effect of the vapor pressure.

In a preferred embodiment according to the present invention, the microcapsules have a mean diameter in the order of from 5 to 50 microns. Each layer of the elastomeric material has a thickness of from 10 to 50 microns when the device is in the form of a contraceptive sheath, and a greater thickness, which can be as much as 300 to 500 microns, when the device is in the form of a finger stall or glove. These dimensions allow for dynamics of small amplitude (consisting of two or three movements of a man wearing the contraceptive sheath and in the case of finger stalls or gloves, a pressure of 300 to 500 grams which is identical to that exerted in a wiping action, for example) to cause the simultaneous tearing of the thin inner layer of elastomer and the rupture of the microcapsules wherein the active substance completely coats the organ covered by the device.

The type of process described hereinabove, which involves the mechanical joiner of the first and second elastomeric layers by the "bridges" of elastomer in the spaces between the microcapsules, contributes to the overall mechanical behavior of the device, such as the act of placing the device over the penis, finger or hand of the individual, which during sexual activity and medical or dental examination or surgery, respectively, certain sufficient forces cause the microcapsules to rupture, and the active substance to be released into the space between the layers of elastomer.

Turning now to FIG. 2 in which a second embodiment according to the present invention is illustrated, intermediate layer 17 contains microcapsules 15' in a matrix of elastomer 18 and is disposed between first elastomeric layer 12 and second elastomeric layer 11'. First elastomeric layer 12 is prepared in the same manner described above in reference to the embodiment illustrated in FIG. 1. After the prevulcanization step, however, the microcapsules are deposited onto the first elastomeric layer in the form of a homogeneous dispersion in an elastomeric latex. The second elastomeric layer is then deposited on the intermediate layer containing the microcapsules, followed by a vulcanization treatment of the whole. The elastomeric matrix 18 mechanically joins layer 12 to layer 11' analogously to the joiner of layer 12 to layer 11 in FIG. 1.

The embodiments illustrated in FIGS. 1 and 2 disclose a prophylactic device comprising two layers of mechanically joined elastomer having disposed therebetween rupturable microcapsules containing one or more pharmacologically active substances. However, it is self-evident that these embodiments can be modified to produce a multi-layer prophylactic device containing greater than two elastomeric layers, which exhibits increased mechanical strength and is capable of containing a greater quantity of active substances.

Turning now to FIG. 3, prophylactic device 10 which may be a contraceptive sheath, a finger stall, surgical glove or the like, comprises two layers of elas-

tomers 11 and 12, which may be based on natural rubber, between which microcapsules or microgranules containing one or more pharmacologically active product 13, are trapped.

The prophylactic devices according to the present invention exhibit increased mechanical strength and are capable of containing a variable amount of one or more pharmacologically active substances to protect the user thereof against contamination from many different pathogenic agents. The elastomeric layers comprising the devices are impermeable and release the pharmacologically active substance only when a constituent layer of elastomer and the microcapsules rupture. In addition, the layers are chemically compatible with the active substances and do not exhibit any adverse or destructive effects on them.

I claim:

1. A prophylactic device, comprising: at least two layers of elastomeric material arranged one on top the other and microcapsules disposed between said two layers, said microcapsules having rupturable walls and containing therein at least one pharmacologically active substance.

2. A prophylactic device, according to claim 1, wherein said microcapsules have a mean diameter in the order of 5 microns to 50 microns.

3. A prophylactic device, according to claim 1, wherein each of said layers has a thickness of from 10 microns to 50 microns.

4. A prophylactic device according to claim 3, wherein said device is in the form of a contraceptive sheath.

5. A prophylactic device according to claim 1, wherein each of said layers has a thickness of from 300 microns to 500 microns.

6. A prophylactic device according to claim 5, wherein said device is in the form of a finger stall or a glove.

7. A prophylactic device according to claim 1, wherein said pharmacologically active substance is at least one substance selected from the group consisting of anti-viral, trichomonocidal, fungicidal, germicidal, spermaticidal, and bactericidal substances.

8. A prophylactic device according to claim 1, wherein said microcapsules further comprise a pharmaceutical excipient and/or preservative.

9. A prophylactic device according to claim 1, wherein said active substance is non-aqueous, and is dissolved in a non-aqueous solvent having a vaporization point above the normal vulcanization temperature of said elastomer.

10. A prophylactic device according to claim 9, wherein said solvent is ethylene glycol or silicon oil.

11. A prophylactic device according to claim 1, wherein said two layers are bridged to each other in the spaces between said microcapsules.

12. A prophylactic device according to claim 1, wherein said microcapsules are dispersed in a layer comprising a latex of said elastomer.

13. A prophylactic device according to claim 1, wherein said microcapsules are adhered to one of said two layers.

14. A prophylactic device according to claim 11 or 12, further comprising at least one additional layer of elastomer.

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