

[54] DEFORMYLTYLOSIN DERIVATIVES

[75] Inventors: Hideo Sakakibara, Mishima; Tatsuro Fujiwara; Osamu Okegawa, both of Shizuoka; Eiichi Honda, Mishima; Susumu Watanabe; Tetsuo Matsuda, both of Shizuoka, all of Japan

[73] Assignee: Toyo Jozo Kabushiki Kaisha, Shizuoka, Japan

[21] Appl. No.: 184,375

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[30] Foreign Application Priority Data

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 Nov. 13, 1979 [JP] Japan 54-146642

[51] Int. Cl.³ C07H 17/08
 [52] U.S. Cl. 536/7.1
 [58] Field of Search 536/9, 17 R, 17 A, 17 C

[56] References Cited

U.S. PATENT DOCUMENTS

3,321,368 5/1967 Whaley et al. 424/120
 3,769,273 10/1973 Massey 536/17 R

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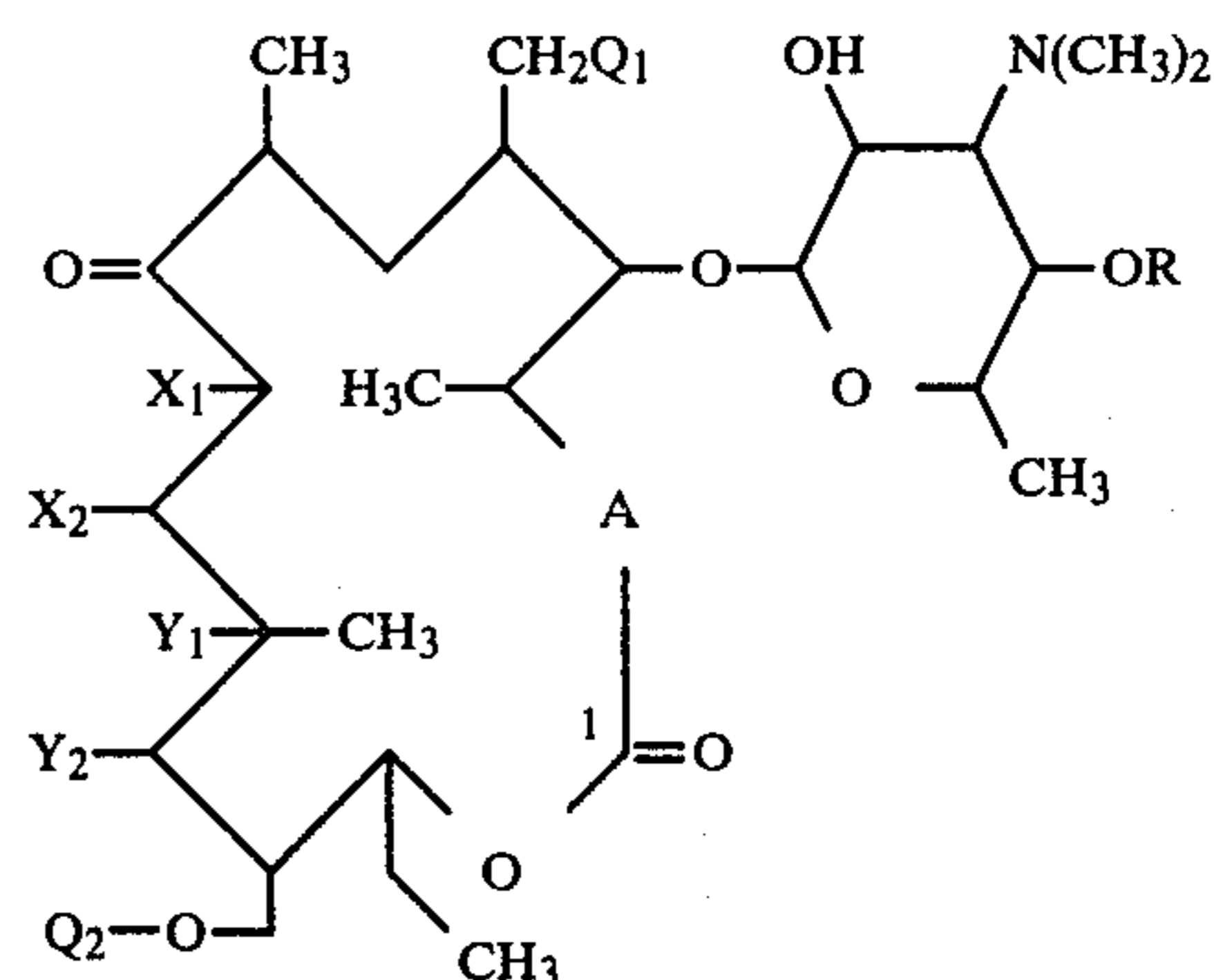
"Antimicrobial Agents and Chemotherapy—1963"—Proceedings of the 3rd Interscience Conference on Antimicrobial Agents & Chemotherapy, Wash. D.C., Oct. 28-30, 1963; Editor J. C. Sylvester—American Society for Microbiology, pp. 45-48.

Tylosin, a New Antibiotic: II. Isolation, Properties, and Preparation of Desmycosin, a Microbiologically Active Degradation Product; Authors—Robert L. Hamill et al., "Antibiotics and Chemotherapy", May 1961, vol. XI, No. 5, pp. 328-335.

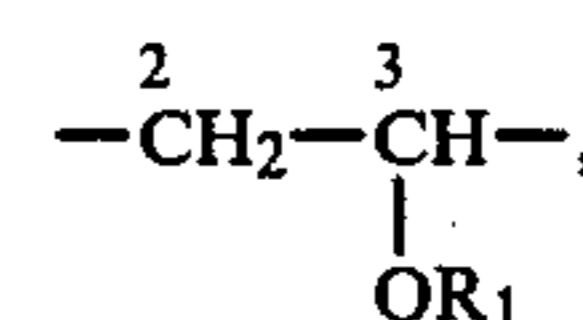
Primary Examiner—Blondel Hazel
 Attorney, Agent, or Firm—Young & Thompson

[57] ABSTRACT

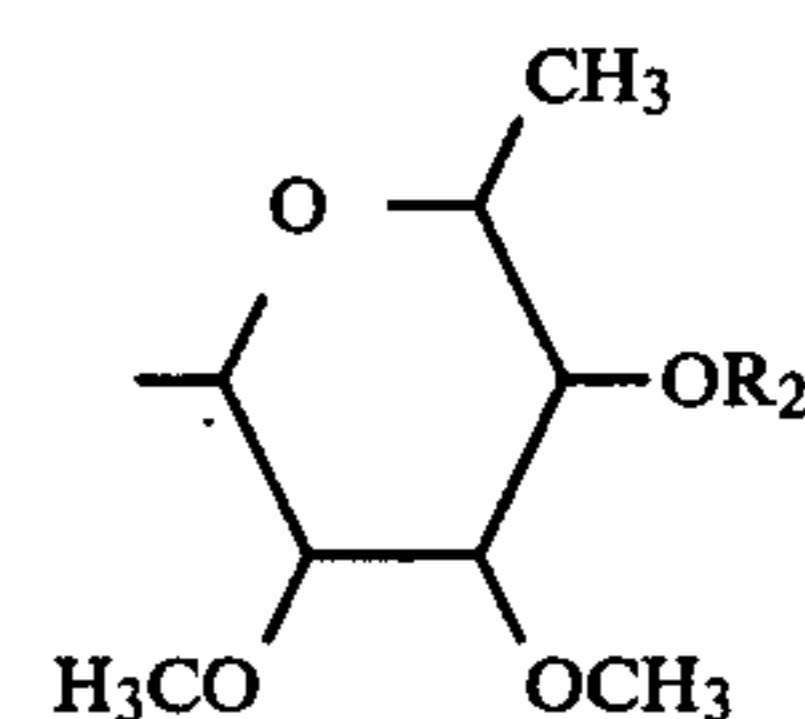
Deformyltylosin derivatives of the formula



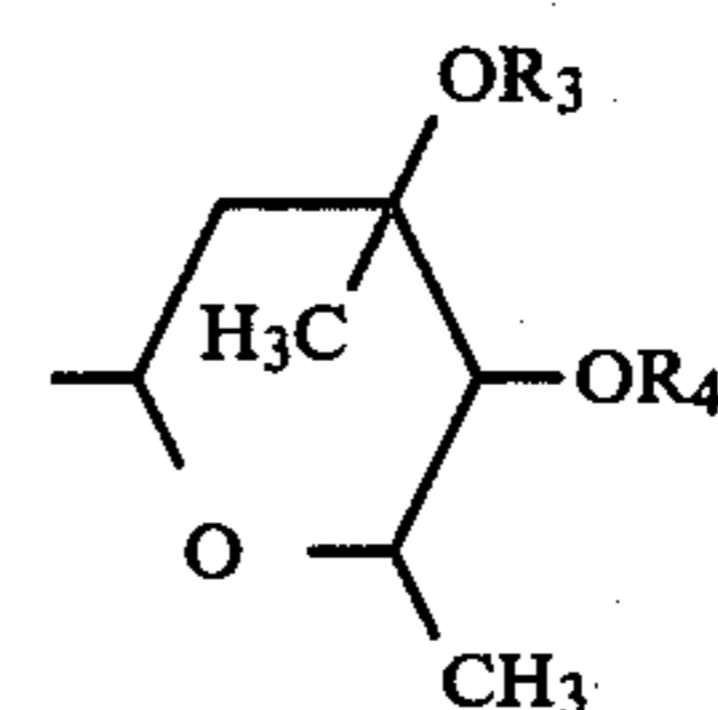
wherein A is



—CH=CH— or —CH₂—CH₂—, R₁ is hydrogen, lower alkanoyl or aryl-lower alkanoyl, X₁ and X₂ are hydrogen or are connected to form a valence bond, Y₁ and Y₂ are hydrogen or are connected to form a valence bond, Q₁ is hydrogen or methyl, Q₂ is hydrogen or



R₂ is hydrogen or lower alkanoyl, R is hydrogen or

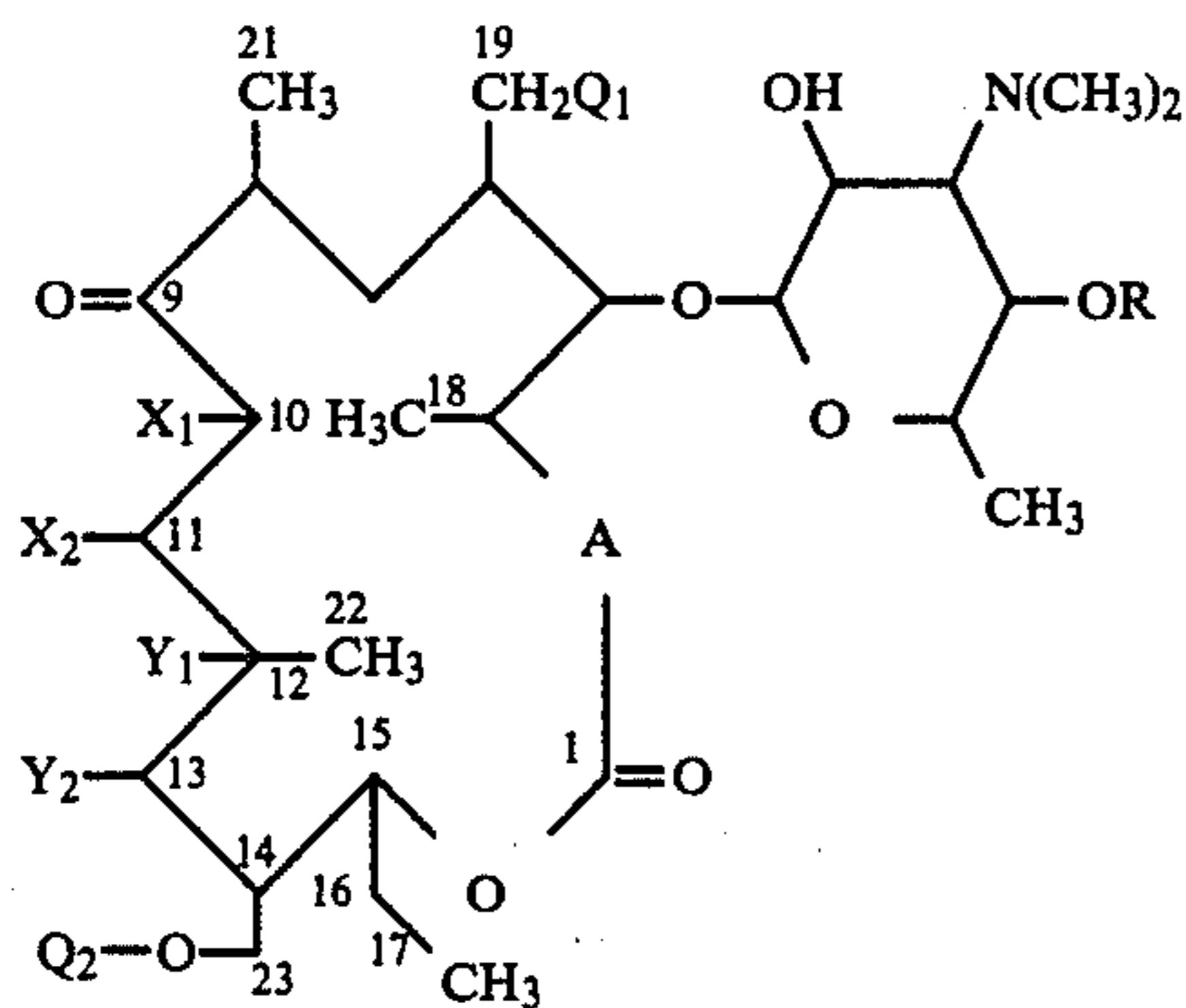


R₃ is hydrogen or C₂₋₅ alkanoyl, and R₄ is hydrogen or C₂₋₆ alkanoyl, and when R₃ is not hydrogen, then R₄ is not hydrogen, or a pharmaceutically acceptable salt thereof, have strong antibacterial activities as compared to the known antibiotic tylosin, and also have enhanced antibacterial activities against all macrolide antibiotic-resistant strains such as A, B and C group strains, and have higher blood levels as compared with tylosin.

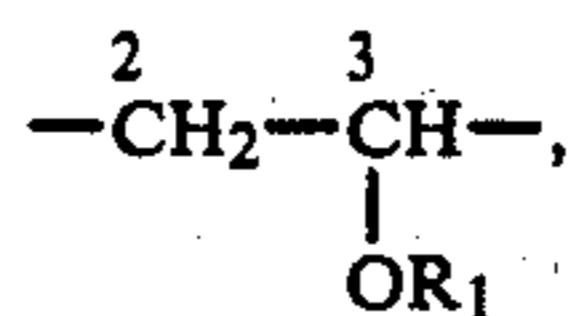
27 Claims, No Drawings

DEFORMYLTYSOSIN DERIVATIVES

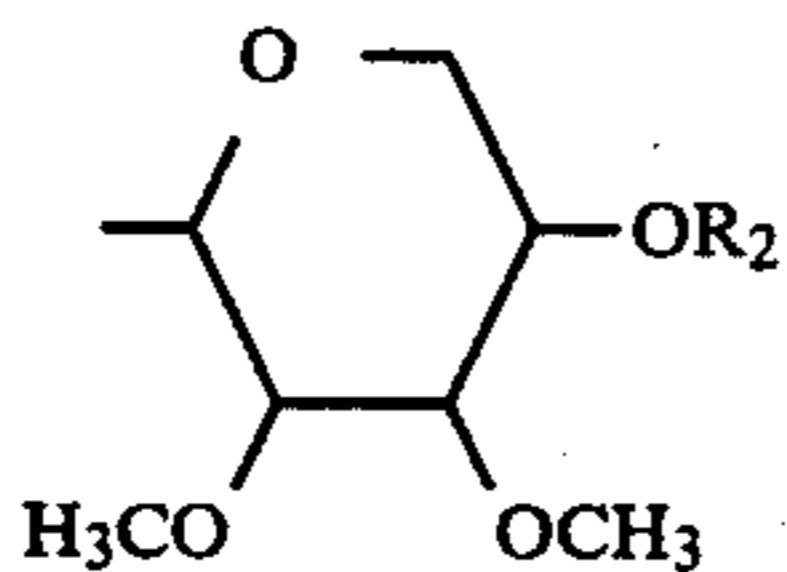
This invention relates to novel deformyltylosin derivatives. More particularly this invention relates to compounds of the formula



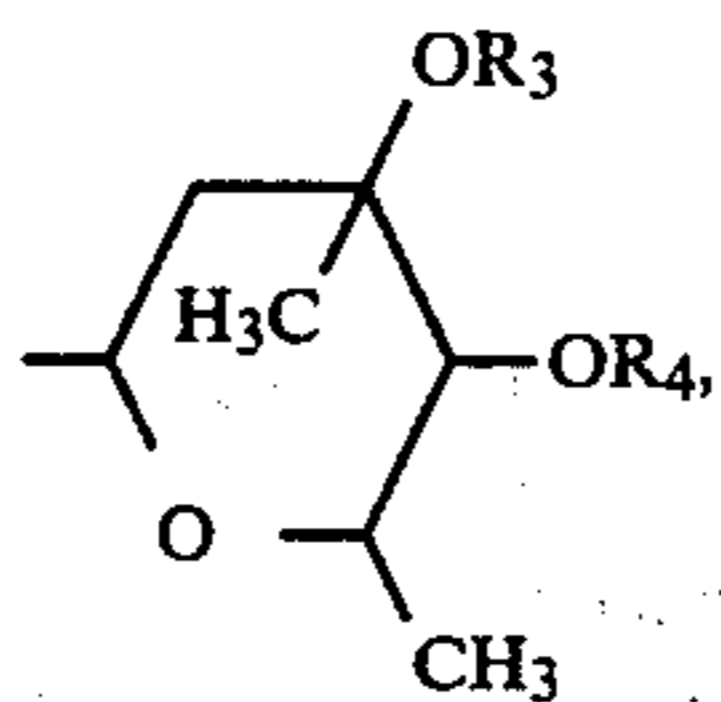
wherein A is



$-\text{CH}=\text{CH}-$ or $-\text{CH}_2-\text{CH}_2-$, R_1 is hydrogen, lower alkanoyl or aryl lower alkanoyl, X_1 and X_2 each represent hydrogen or are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond or each represent hydrogen, Q_1 is hydrogen or methyl, Q_2 is hydrogen or



R_2 is hydrogen or lower alkanoyl, R is hydrogen or



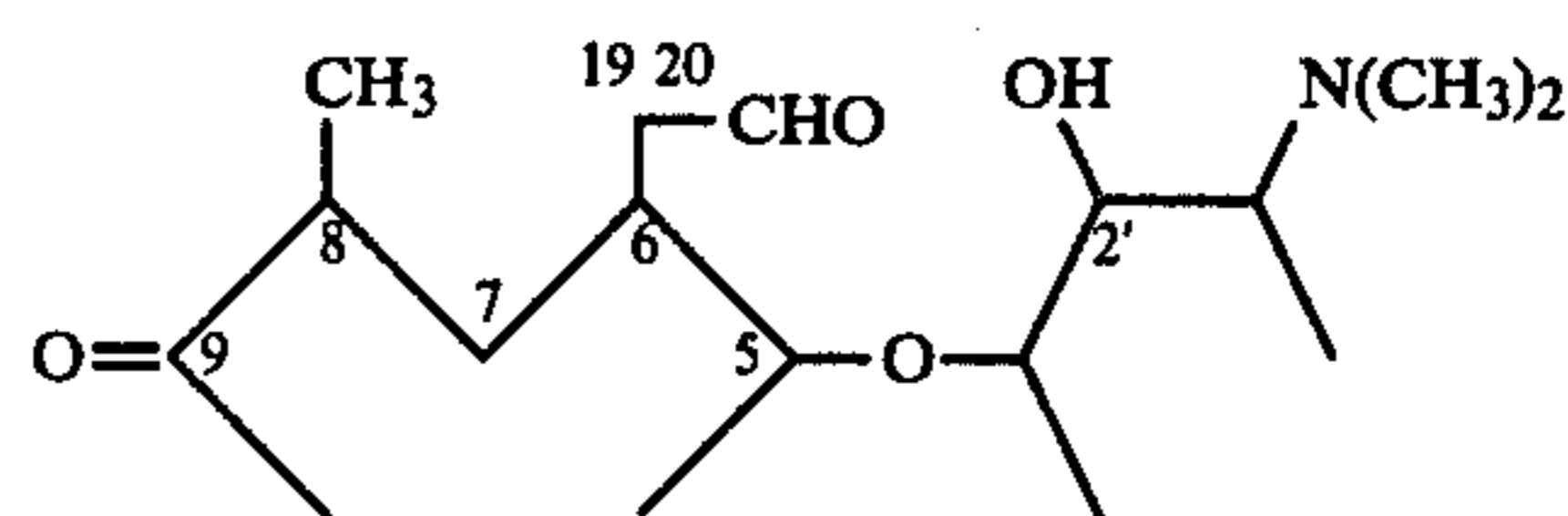
R_3 is hydrogen or C_{2-5} alkanoyl, R_4 is hydrogen or C_{2-6} alkanoyl, but when R_3 is not hydrogen, then R_4 is not hydrogen, or a pharmaceutically acceptable salt thereof.

Preferred examples of the salt are inorganic salts such as hydrochloride, sulfate or phosphate, or organic salts such as acetate, propionate, tartrate, citrate, succinate, malate, aspartate or glutamate. Other non-toxic salts are also included.

The novel compounds [1] have strong antibacterial activities as compared to the known antibiotic tylosin, and also have enhanced antibacterial activities against all macrolide antibiotic-resistant strains such as macrolide-resistant A group strains (clinical isolates of erythromycin, oleandomycin and 16-membered macrolide antibiotic-resistant strains), B group strains and C group strains. Especially the said novel compounds have higher blood levels as compared with known tylosin.

The antibiotics [1] of the present invention will be expected to show an excellent clinical infectious therapeutic effect. Furthermore, the present antibiotics are useful for veterinary use or feed additives.

In the course of studying novel derivatives of 16-membered antibiotics, we have found that deformyltylosin or its derivatives prepared by deformylation of tylosin or its derivatives using $[(\text{C}_6\text{H}_5)_3\text{P}]_3\text{RhCl}$ have strong antibacterial activity as compared with tylosin, and moreover show superior antibacterial activity against macrolide antibiotic-resistant strains, and further show higher blood levels. We have also found that compounds showing such activities can be derived from macrolide antibiotics having the structure of

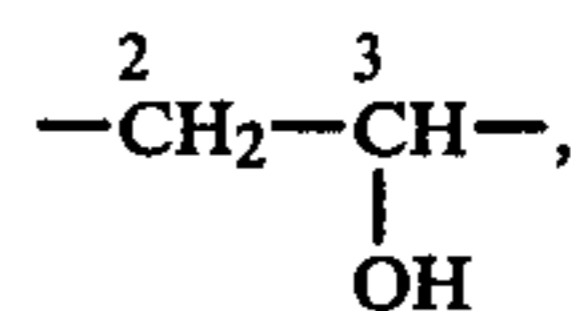


thereby to complete the present invention.

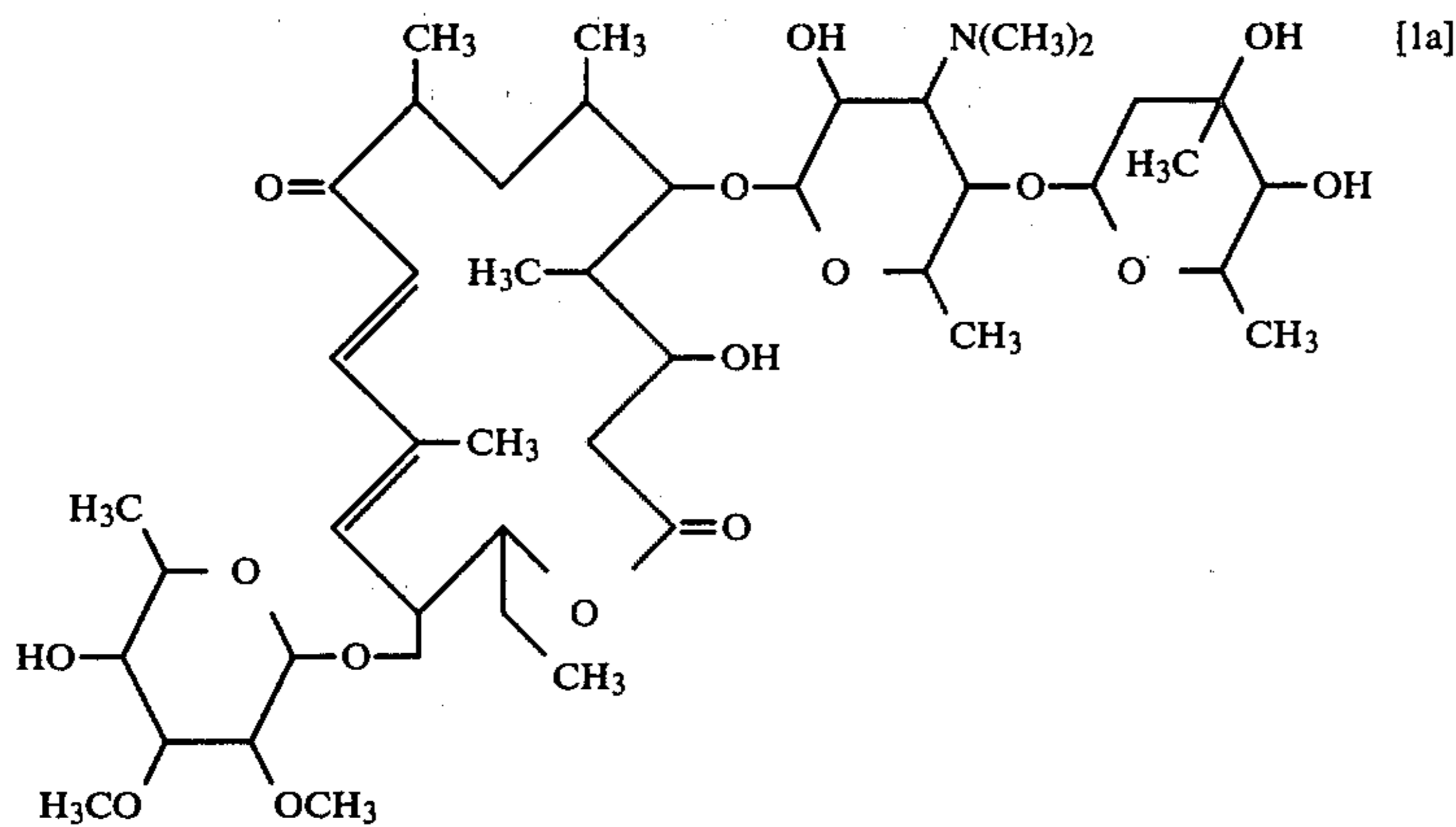
The compound [1] of the present invention can be produced by the following processes:

Process A:

A compound wherein A is



X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is mysinosyl, R is mycarosyl, i.e. 19-deformyltylosin of the formula



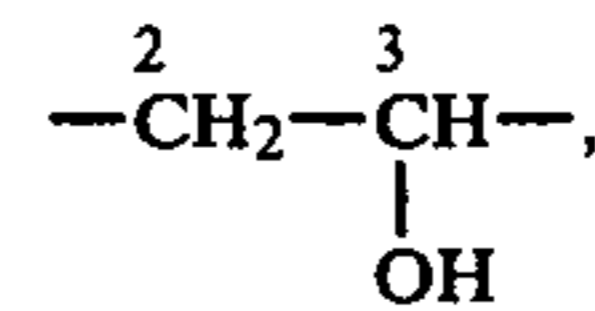
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is produced by the following method:

Tylosin is deformed by chloro-tris (triphenylphosphine) rhodium; $[(C_6H_5)_3P]_3RhCl$ in an inert organic solvent under heating.

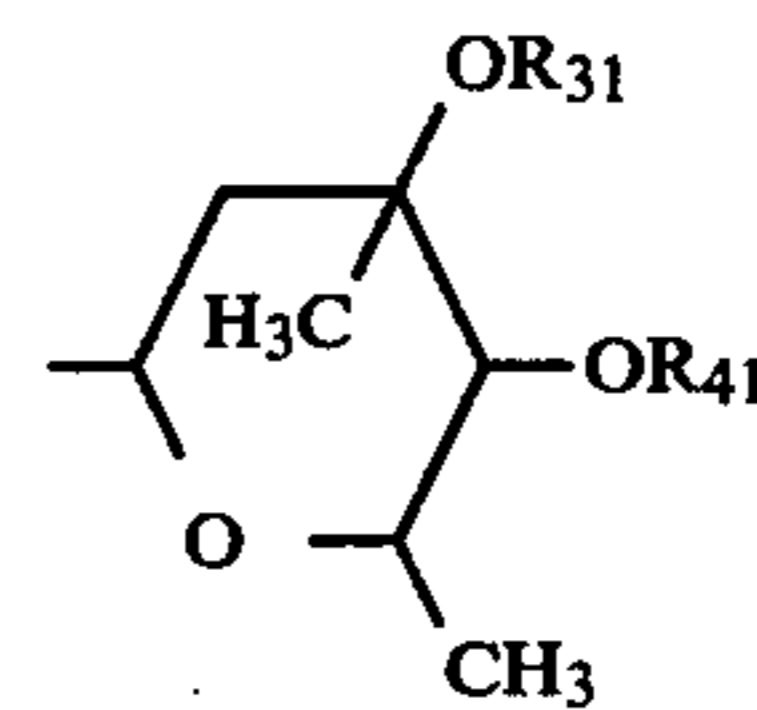
The preferred example of inert organic solvent is benzene. Heating is performed with reflux. The reaction progress can be checked by silica gel thin layer chromatography and the reaction is terminated upon the disappearance of the starting material tylosin in the reaction mixture.

The product [1a] can be obtained from the reaction mixture by extracting with dilute acid such as dilute hydrochloric acid, adjusting the pH of the extract to pH 9-10 by adding aqueous alkali such as aqueous ammonia, then extracting with a water-immiscible organic solvent such as chloroform and evaporating off the solvent. Further purification is performed by any conventional isolation and purification procedure for macrolide antibiotics for example by chromatography such



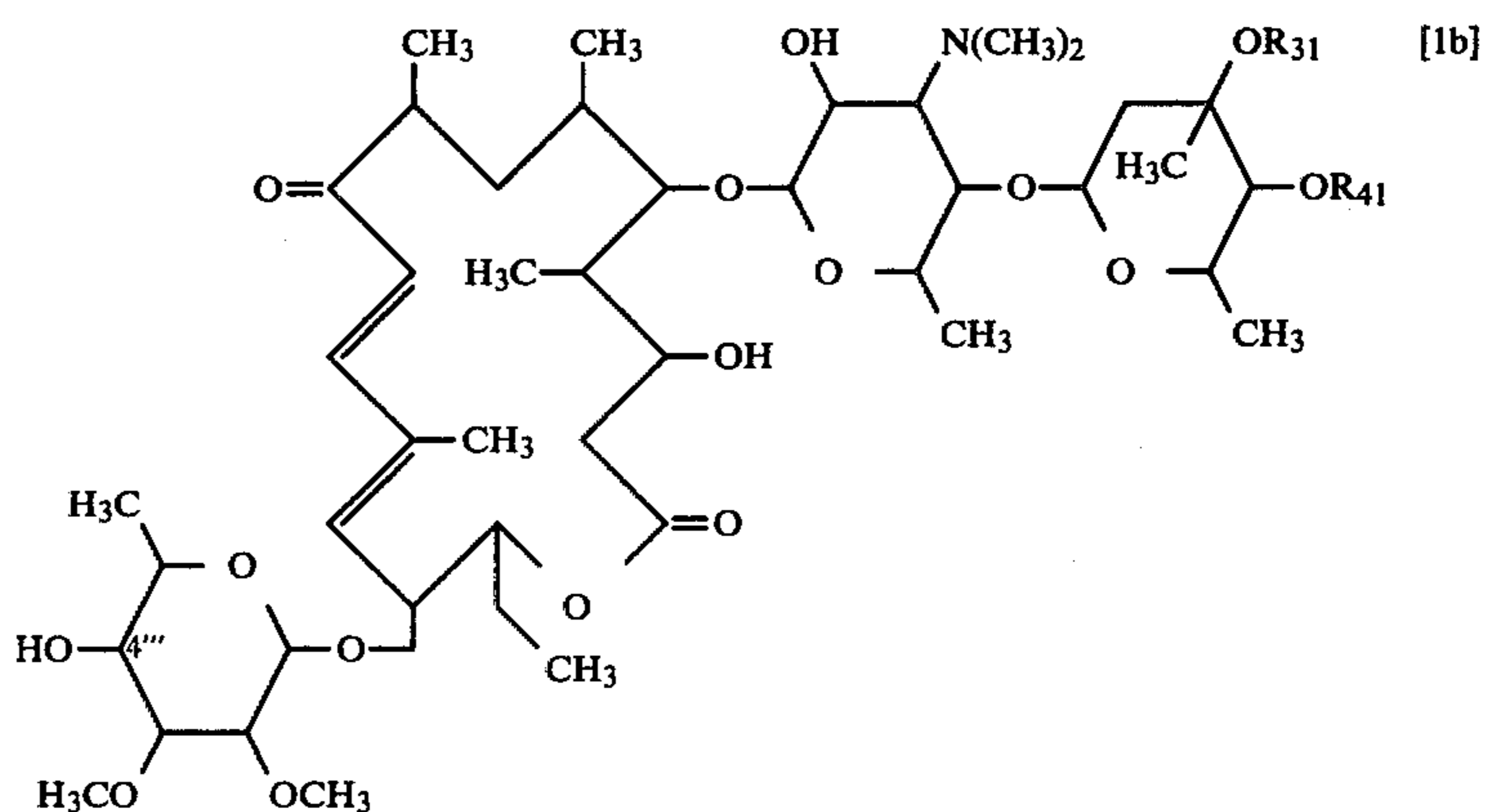
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X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is mysinosyl and R is



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in which R_{31} is C_{2-5} alkanoyl and R_{41} is C_{2-6} alkanoyl, i.e. a compound of the formula



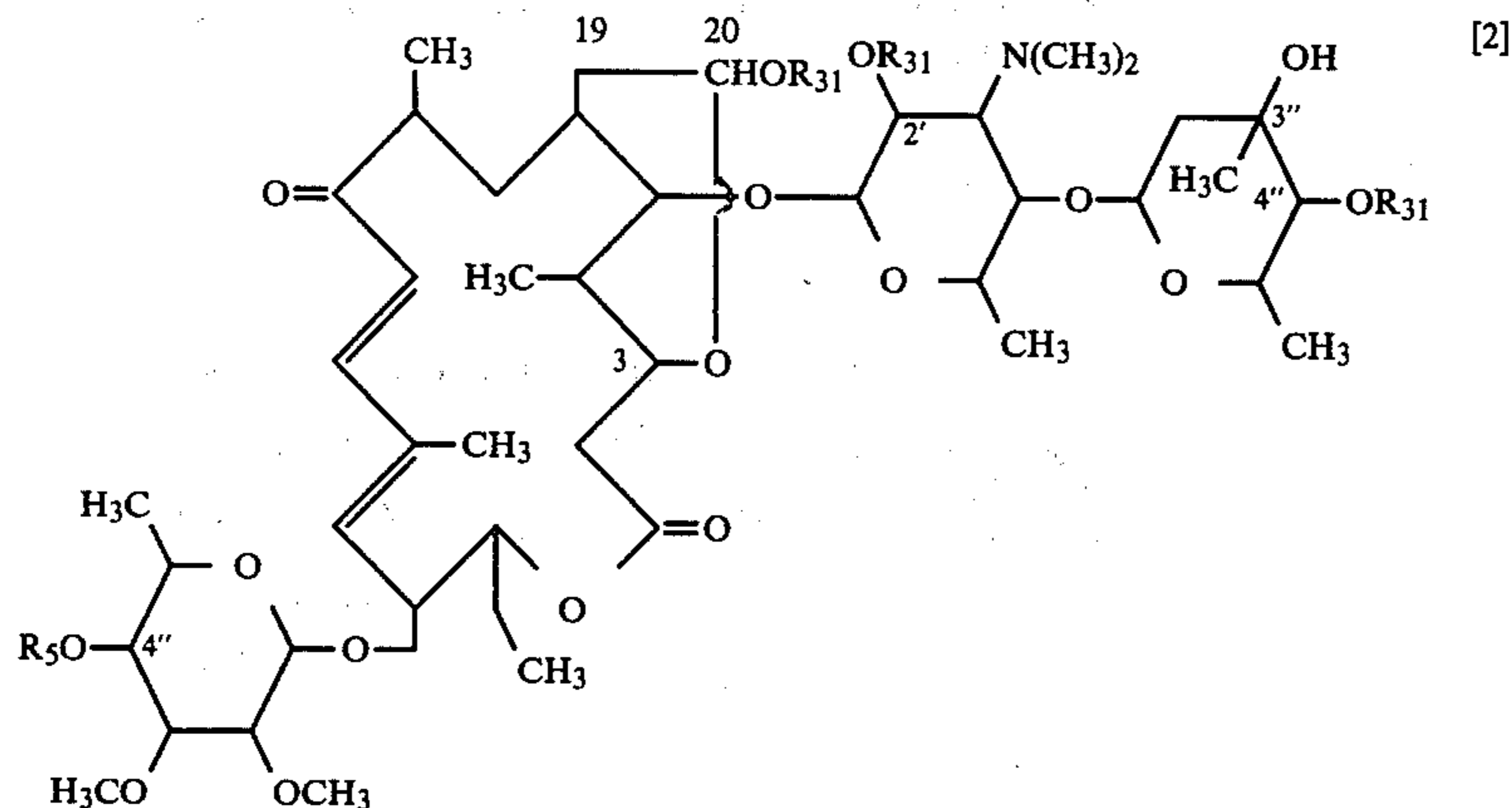
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wherein R_{31} and R_{41} have the same meanings hereinabove, is prepared by reacting tylosin, or tylosin with the 4'''-hydroxyl group protected, with aliphatic carboxylic acid anhydride in the presence of inorganic base to obtain a compound of the formula

as on silica gel, active alumina or an adsorption resin.

Process B:

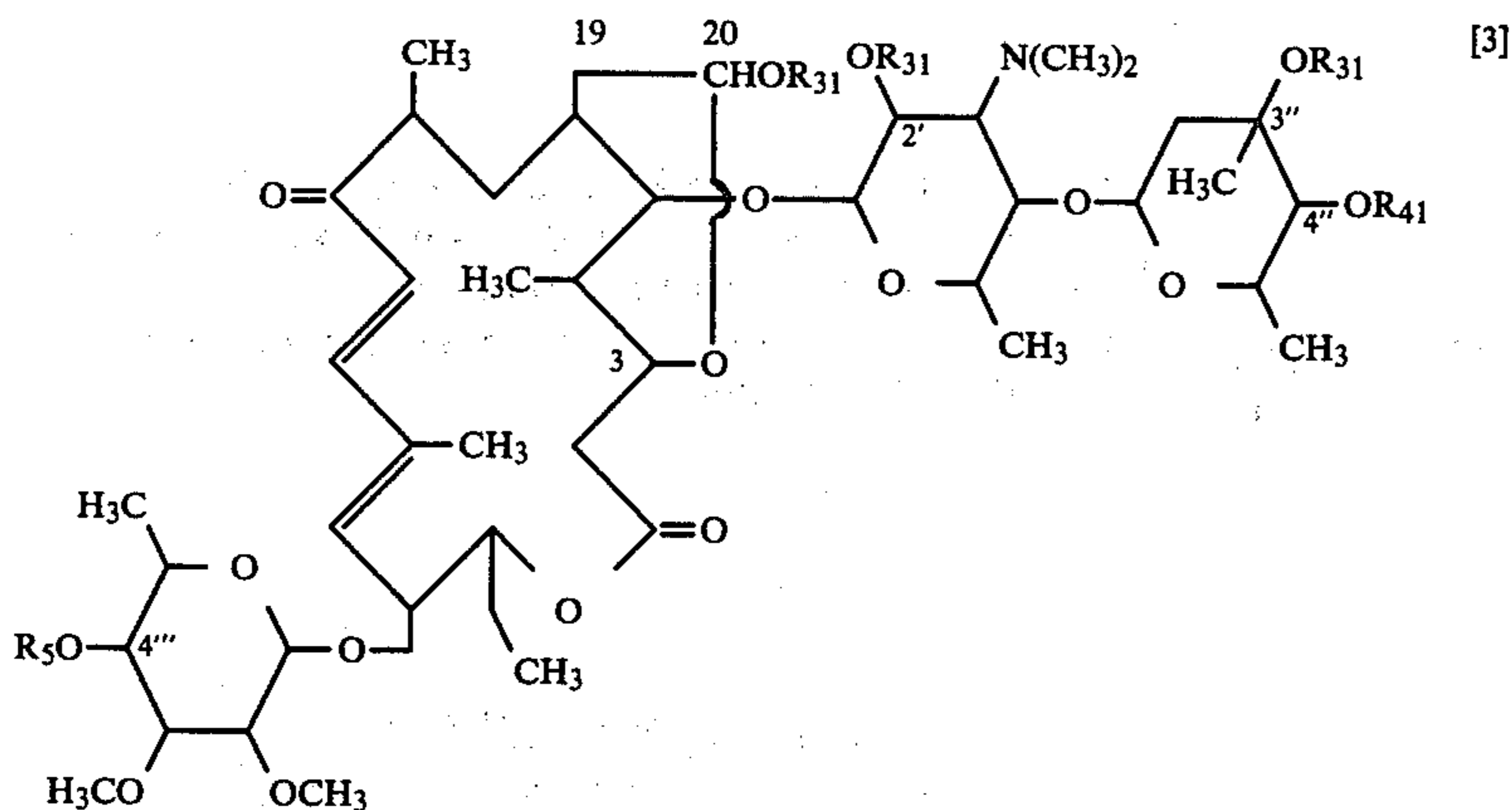
A compound wherein A is



wherein R_5 is lower alkanoyl or halo-lower alkanoyl and R_{31} is C_{2-5} alkanoyl, and reacting compound [2] with an aliphatic carboxylic acid anhydride in the presence of tertiary organic amine in an inert organic solvent with heating to prepare a compound of the formula

using $[(C_6H_5)_3P]_3RhCl$ in an inert organic solvent under heating.

Compound [4] is prepared from tylosin, or tylosin with the 4''-hydroxyl group protected, by the method described in U.S. patent application Ser. No. 75,661, filed Sept. 14, 1979, or British Patent Publication No.

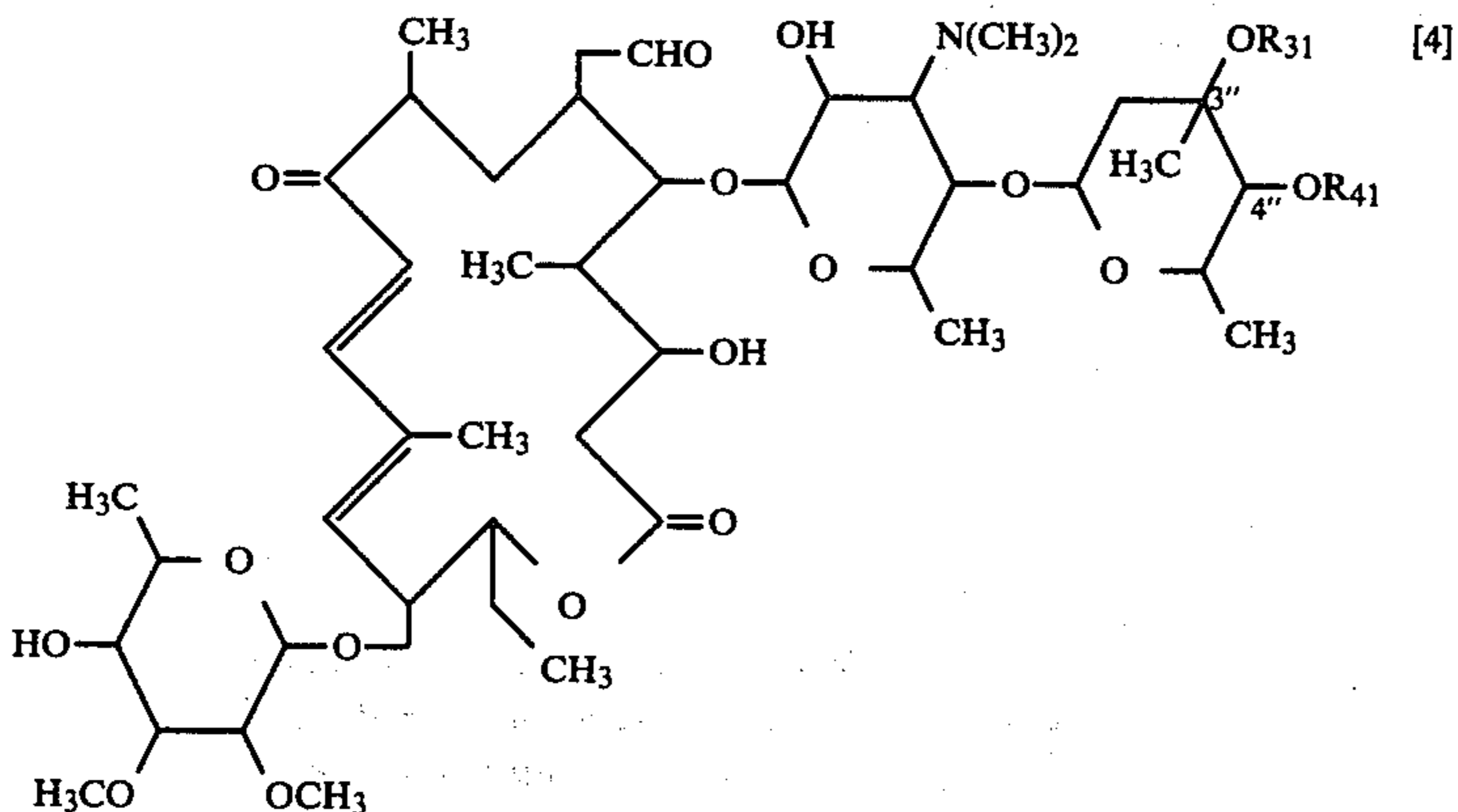


wherein R_{41} is C_{2-6} alkanoyl and R_{31} and R_5 have the same meanings hereinabove, and treating the compound [3] with a methanol or ethanol solution of ammonia to remove the protective groups at positions -3, -20 and -4'', then removing the protective group at position-2' by treatment in methanol under heating to obtain a compound of the formula

2,031,418 A.

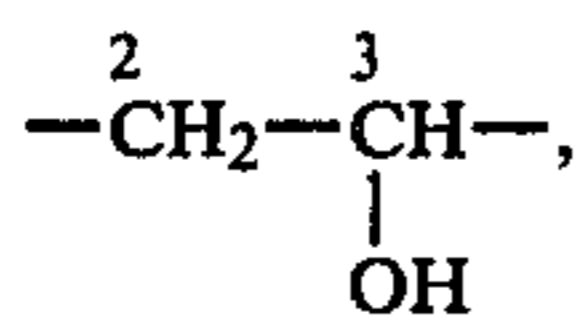
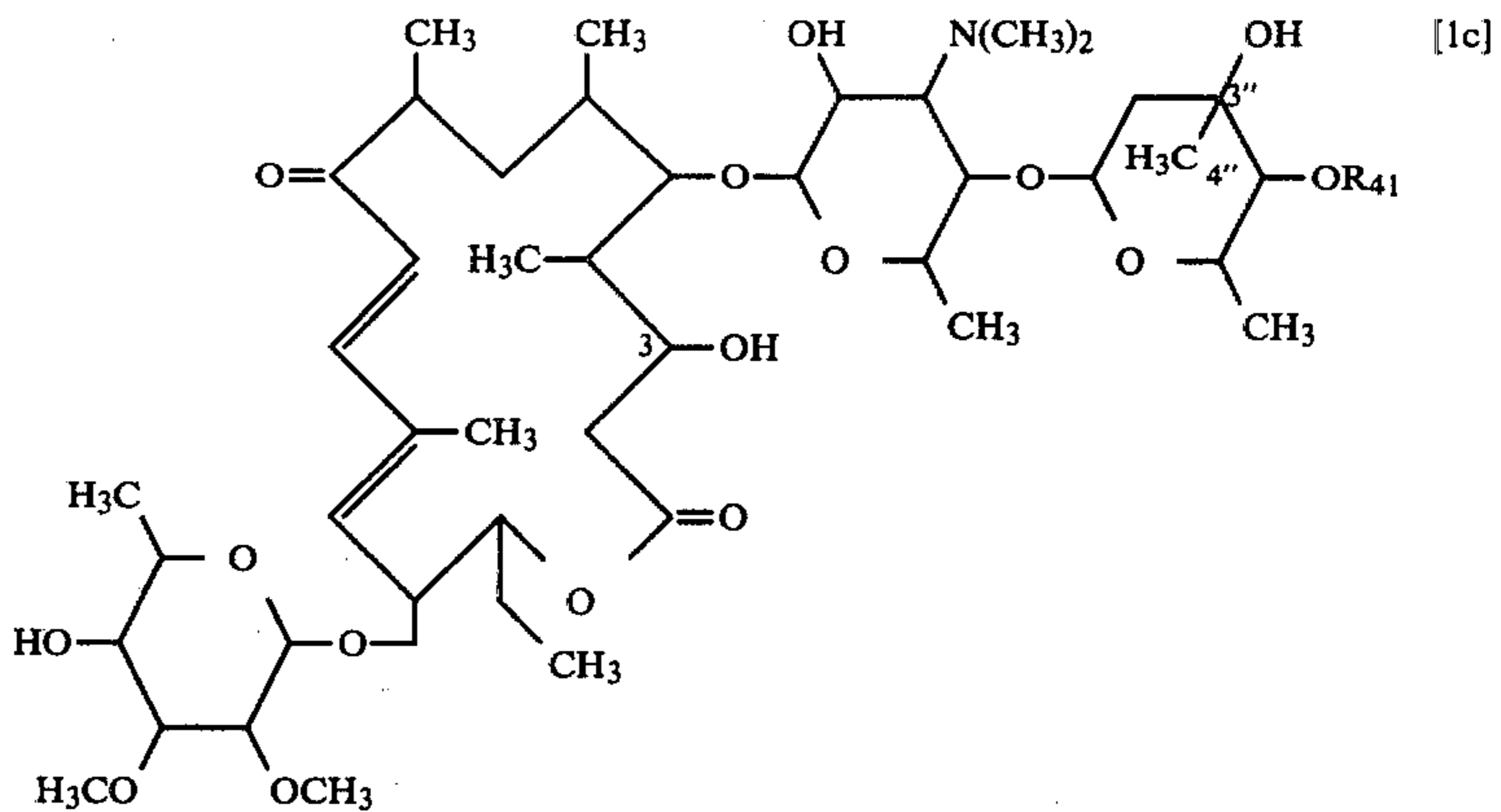
Process C:

A compound wherein A is



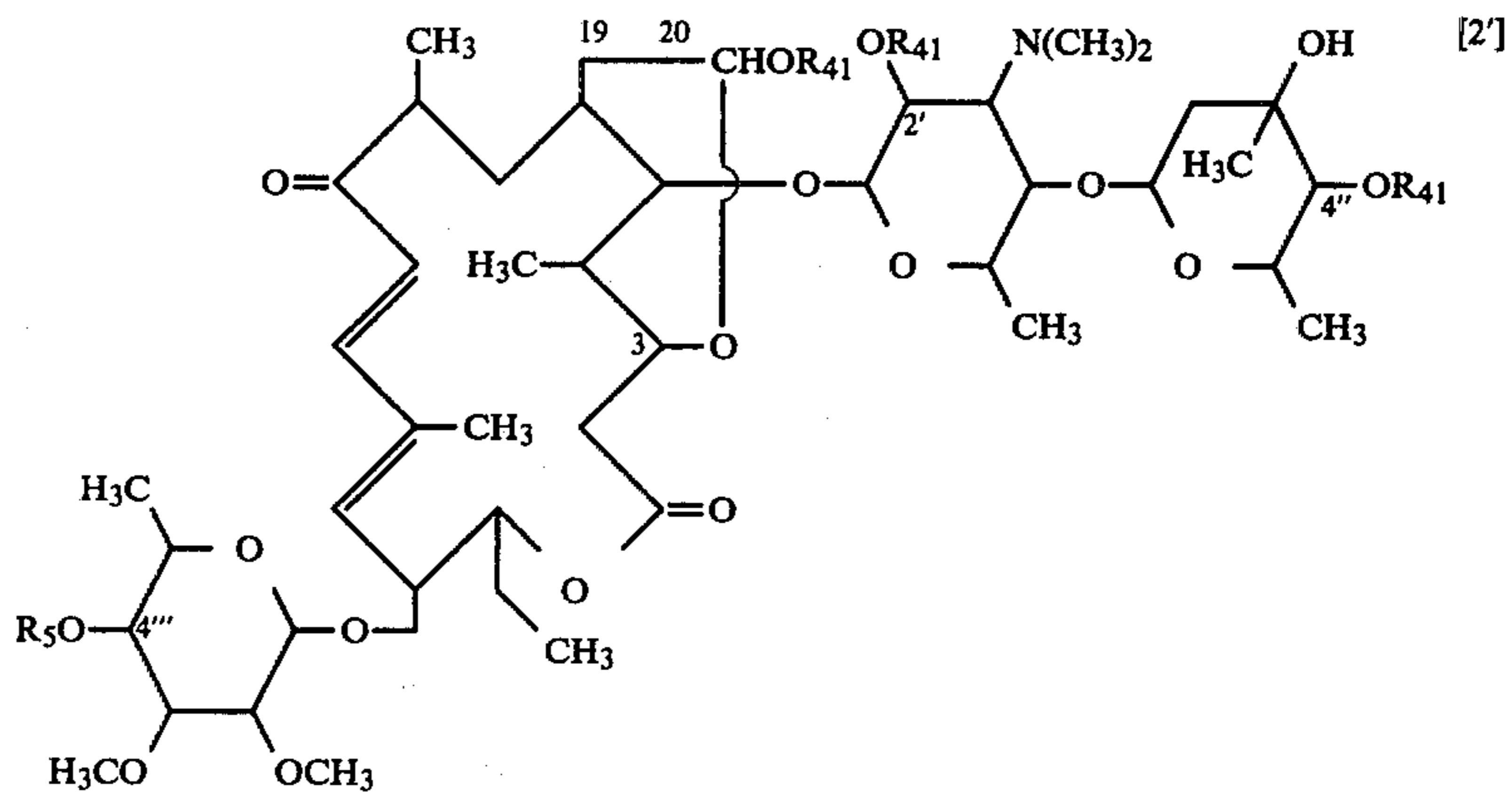
wherein R_{31} and R_{41} have the same meanings hereinbefore, then subjecting the compound [4] to deformylation

in which R₄₁ is C₂₋₆alkanoyl, i.e. a compound [1c] of the formula

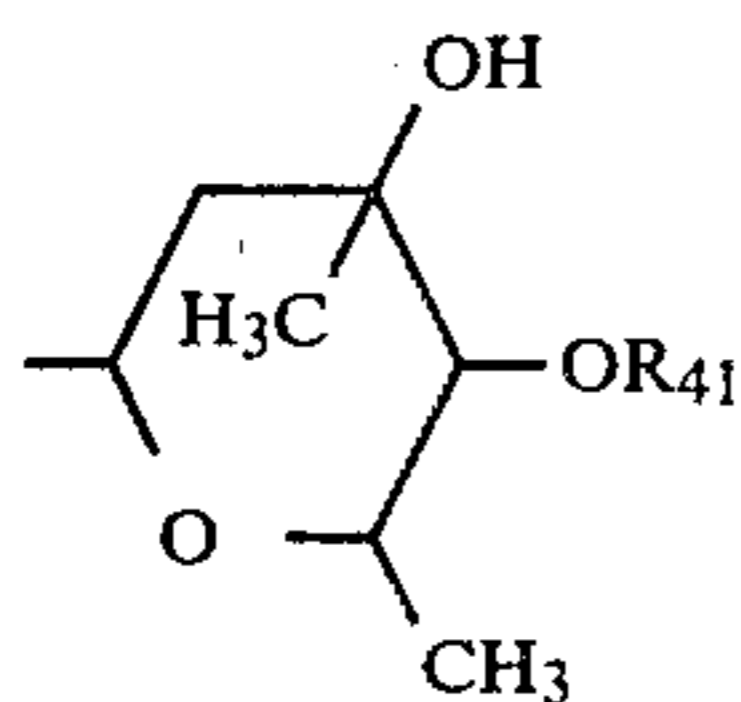


X₁ and X₂ are connected to form a valence bond, Y₁ and Y₂ are connected to form a valence bond, Q₁ is hydro-

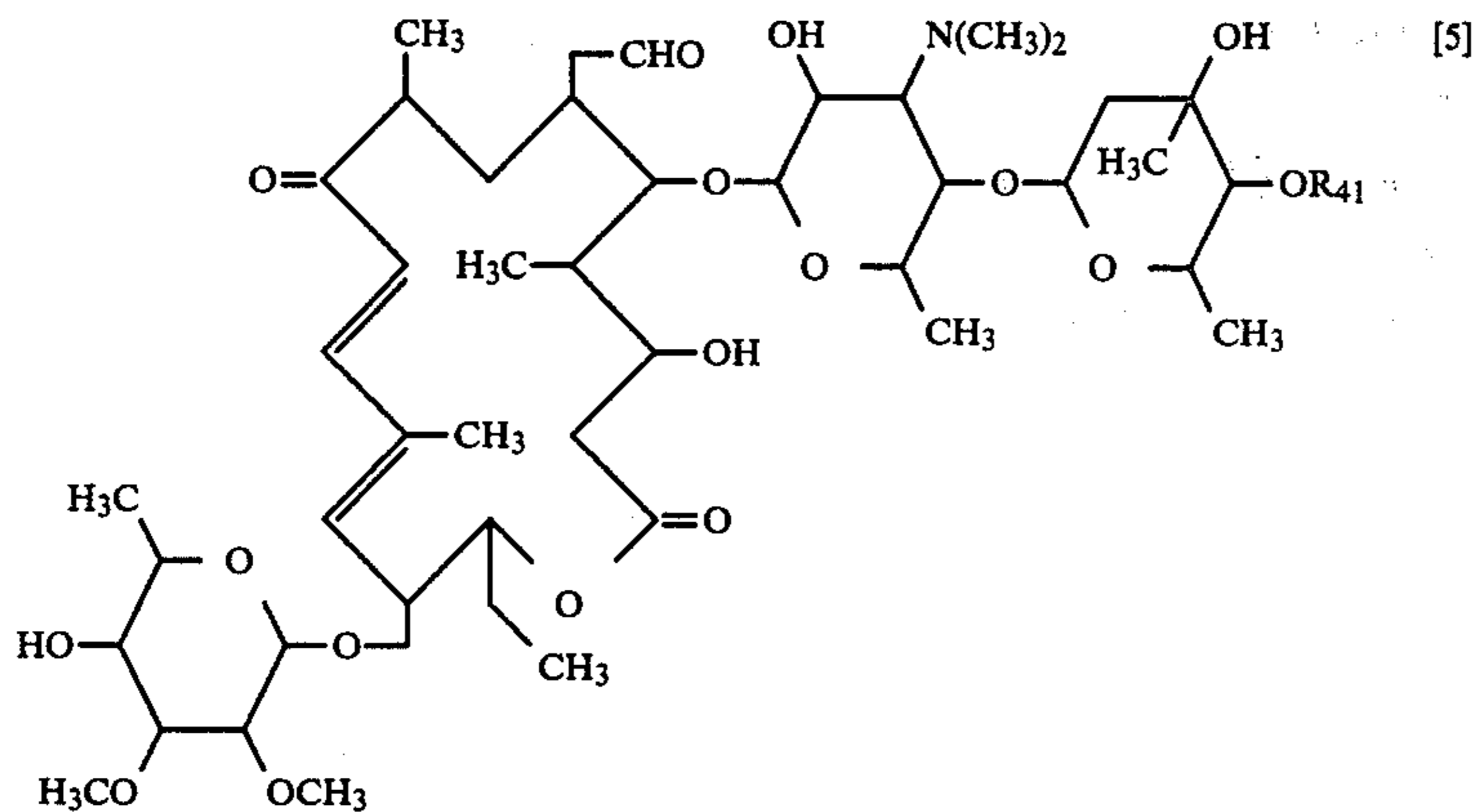
wherein R₄₁ is C₂₋₆alkanoyl, is produced by reacting tylosin, or tylosin with the 4'''-hydroxyl group protected, with an aliphatic carboxylic acid anhydride in the presence of an inorganic base to prepare a compound of the formula



gen, Q₂ is mysinosyl and R is



wherein R₅ is lower alkanoyl or halo-lower alkanoyl and R₄₁ has the same meaning hereinbefore, and treating the compound [2'] with a methanol or ethanol solution of ammonia to remove the protective groups at positions -3, -20 and -4''', then removing the protective group at position 2' by treatment in methanol with heating to obtain a compound of the formula

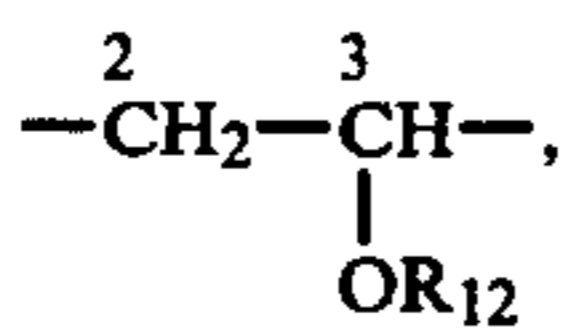


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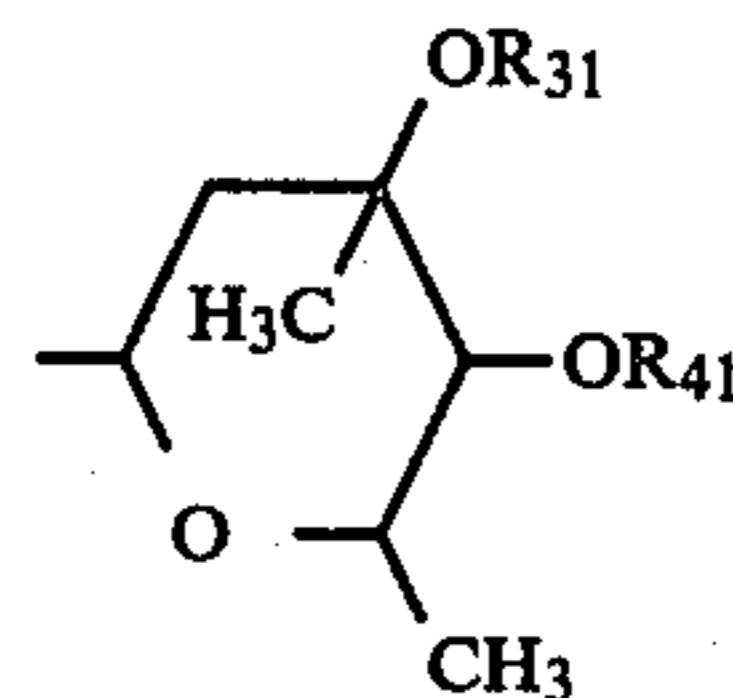
wherein R_{41} has the same meaning hereinbefore, and deformylating the compound [5] with $[(C_6H_5)_3P]_3RhCl$ in an inert organic solvent with heating.

Process D:

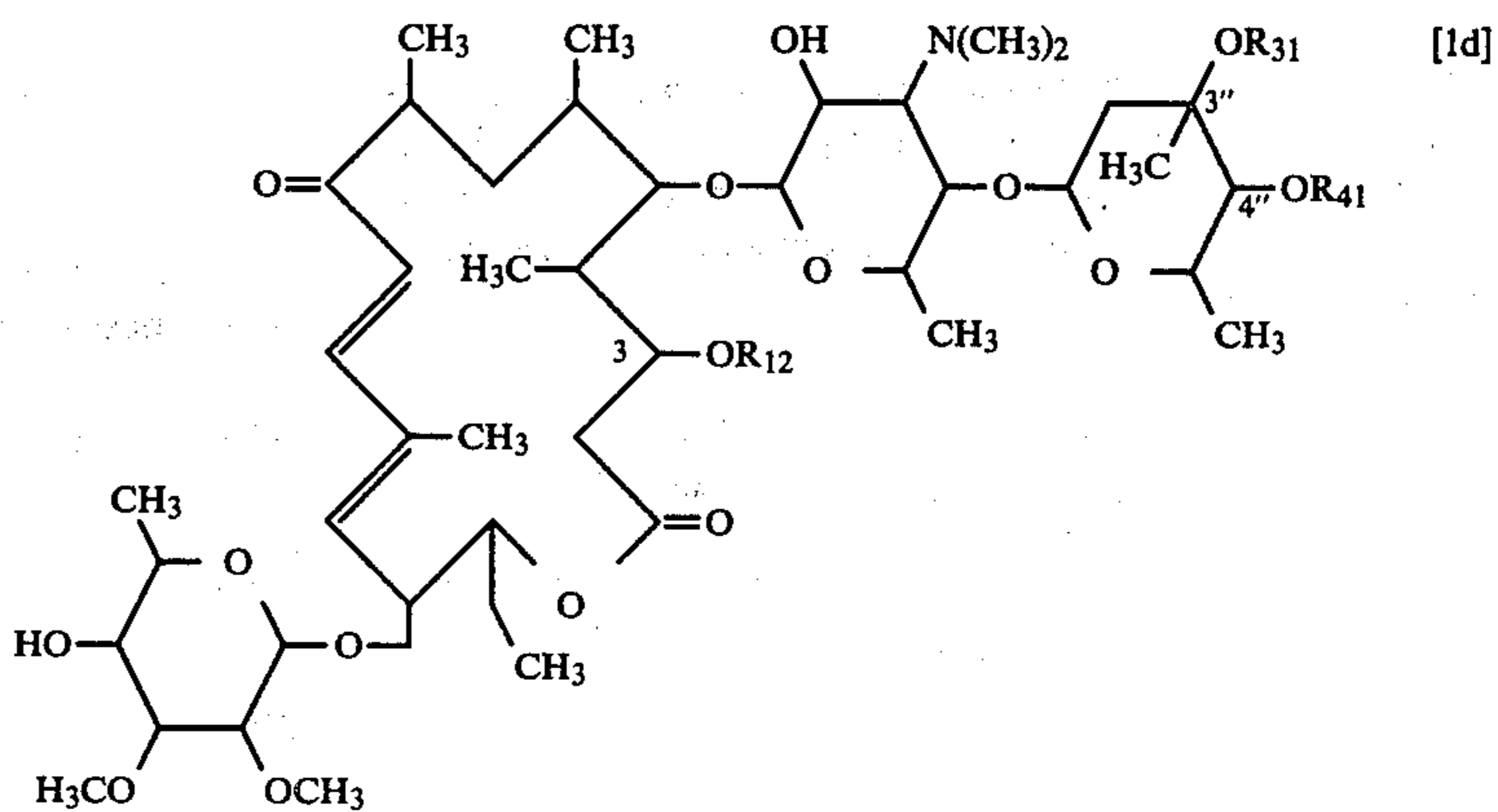
A compound wherein A is



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in which R_{31} is C_{2-5} alkanoyl and R_{41} is C_{2-6} alkanoyl, i.e. a compound of the formula



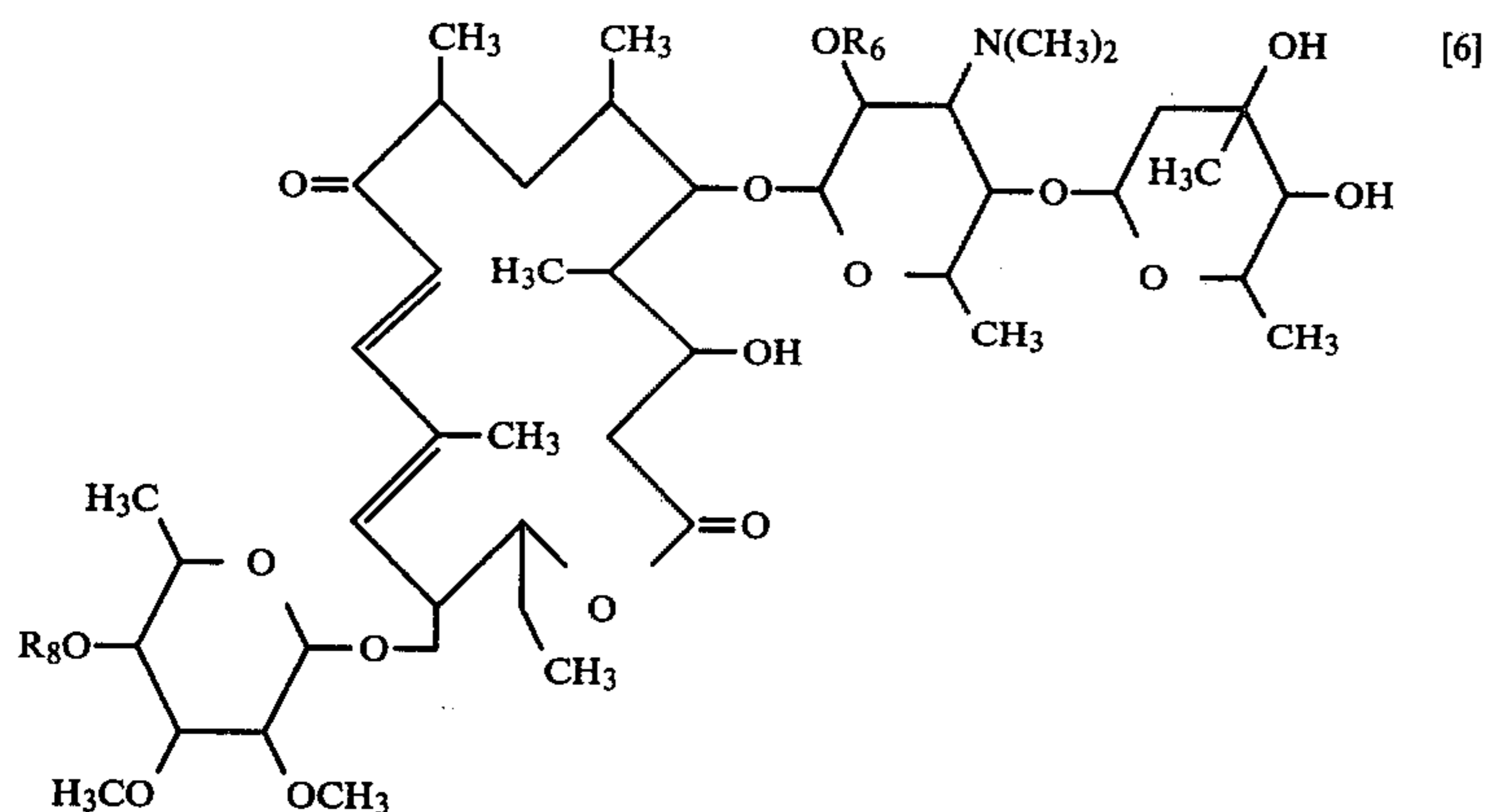
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R_{12} is lower alkanoyl, X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is mysinosyl and R is

wherein R_{12} , R_{31} and R_{41} have the same meanings hereinbefore.

The compound [1d] is produced as follows:

A compound in which the 2'- or 4'''-hydroxyl group may optionally be protected, of the formula

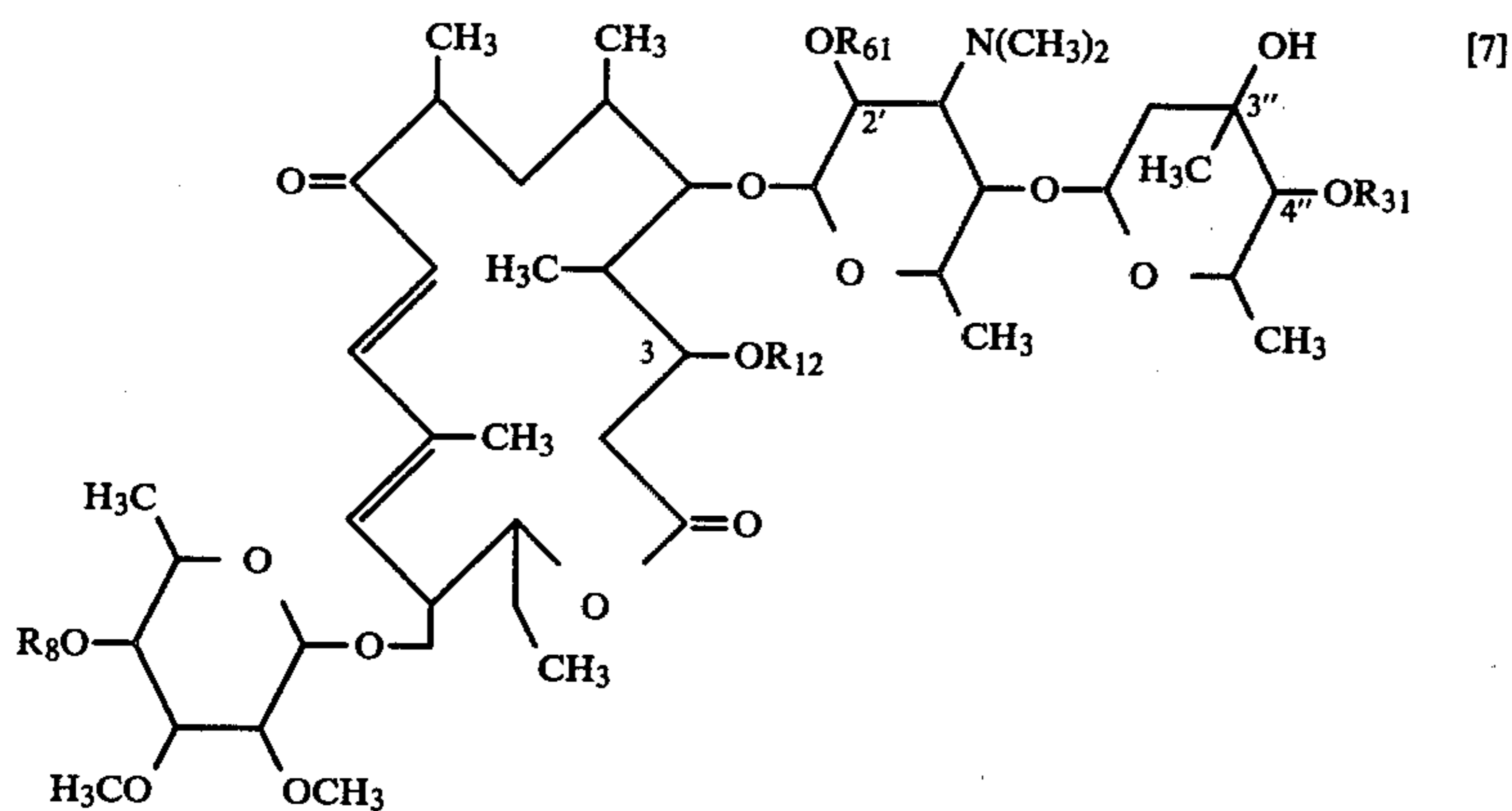


wherein R_6 is hydrogen or R_{61} , R_{61} is lower alkanoyl, R_8 is hydrogen or R_5 , R_5 is lower alkanoyl or halo-
 lower alkanoyl, is acylated with an aliphatic carboxylic acid halide in the presence of a tertiary organic amine in an inert organic solvent to obtain a compound of the formula

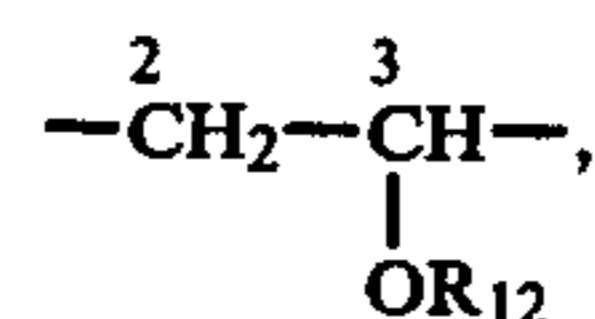
protective group for position-4''', and the protective group at position-2' is removed by heating in methanol.

Process E:

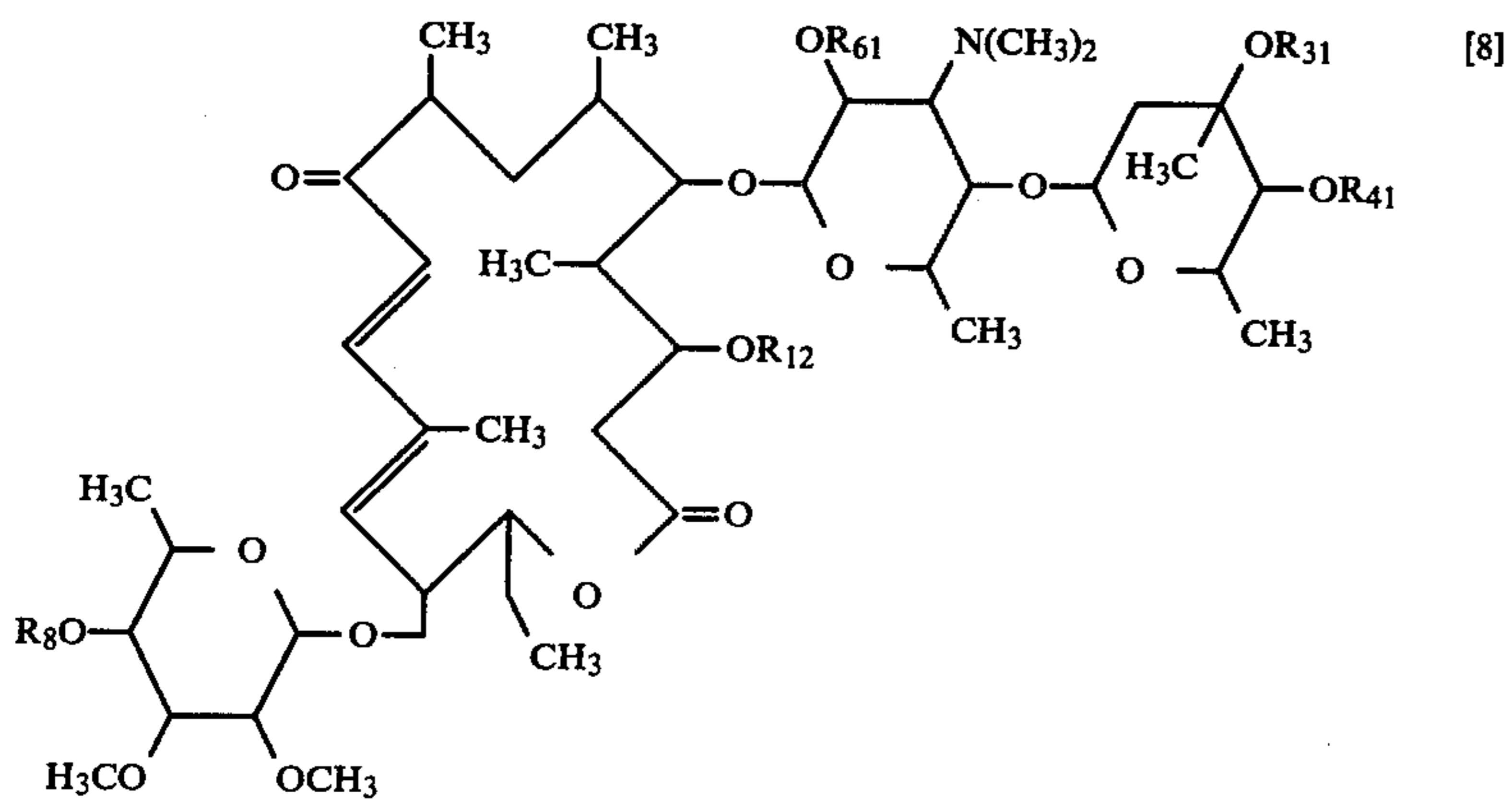
A compound wherein A is



wherein R_{12} , R_{31} , R_{61} and R_8 have the same meanings hereinbefore, then the said compound [7] is acylated with an aliphatic carboxylic acid anhydride in the presence of a base with heating to obtain a compound of the formula

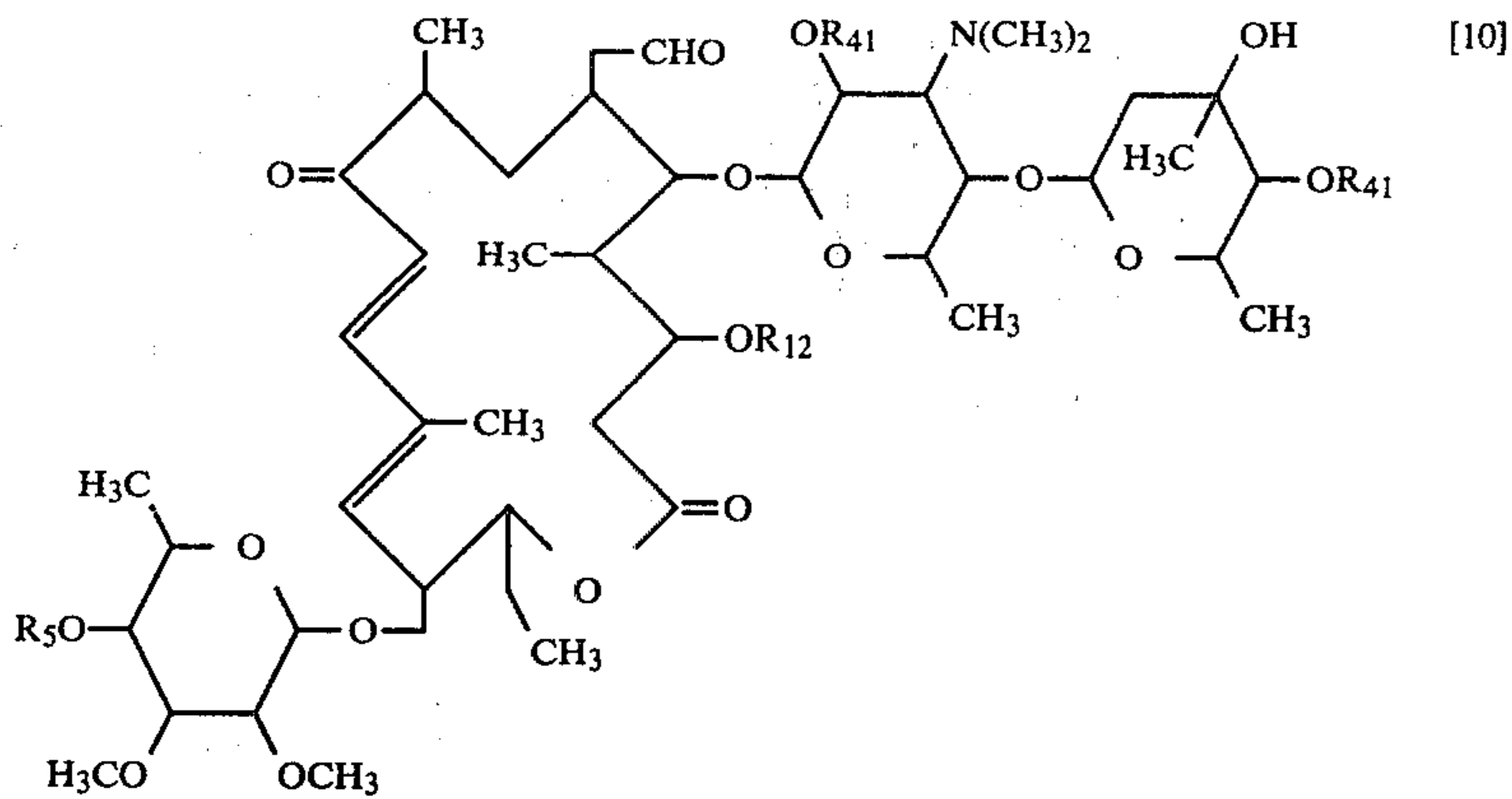


R_{12} is lower alkanoyl, X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a



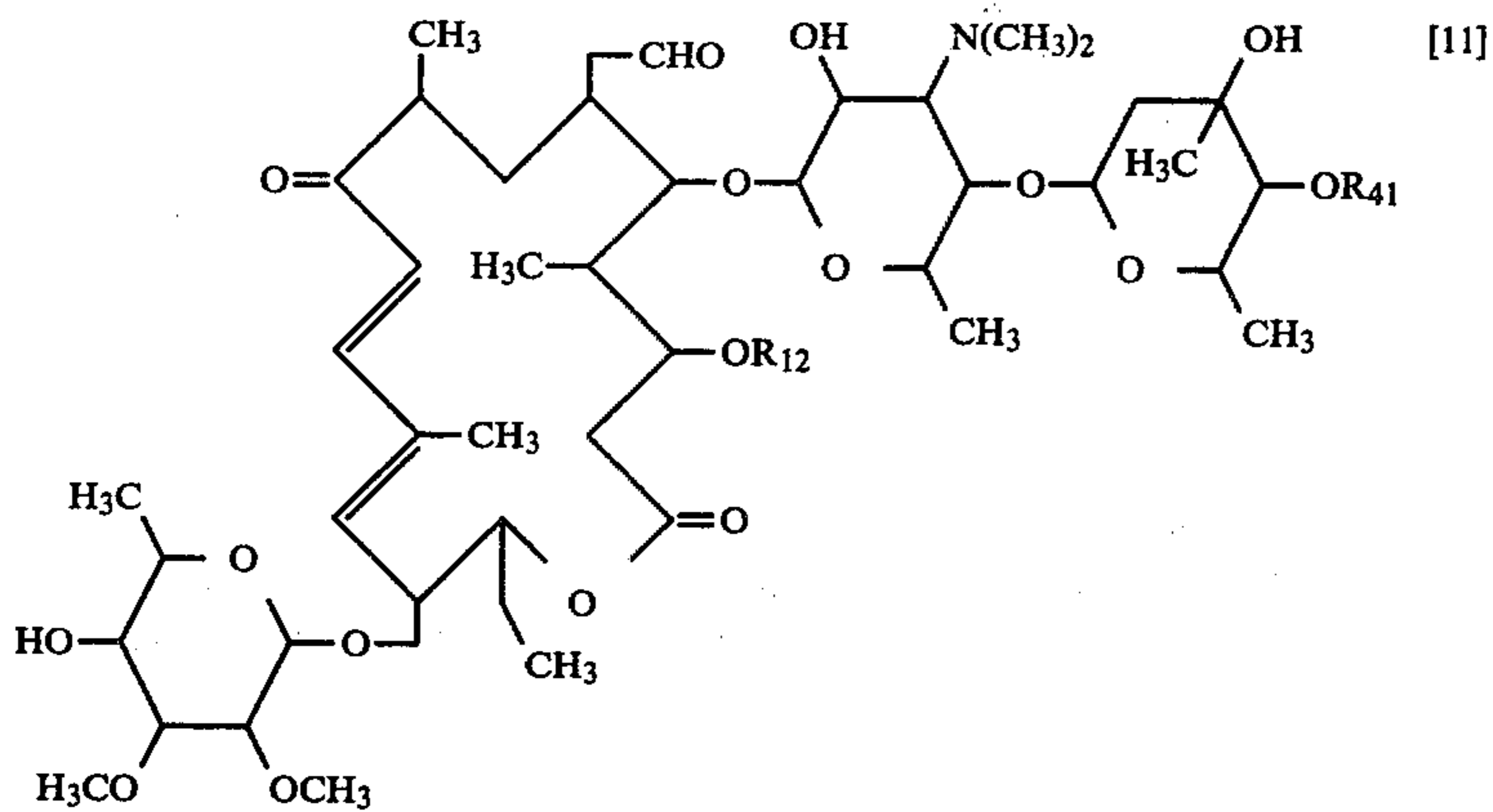
wherein R_{12} , R_{31} , R_{41} , R_{61} and R_8 have the same meanings hereinbefore, then the said compound [8] is treated with methanolic or ethanolic ammonia to remove the

valence bond, Q_1 is hydrogen, Q_2 is mysinosyl, R is



wherein R_{12} , R_{41} and R_5 have the same meanings here-
 inbefore, and treating the said compound [10] with ammonia 20
 in methanol or ethanol to remove the protective
 group at position-4''', further treating in methanol with
 heating to remove the protective group at position-2' to
 prepare a compound of the formula

connected to form a valence bond, Q is mysinosyl, R is

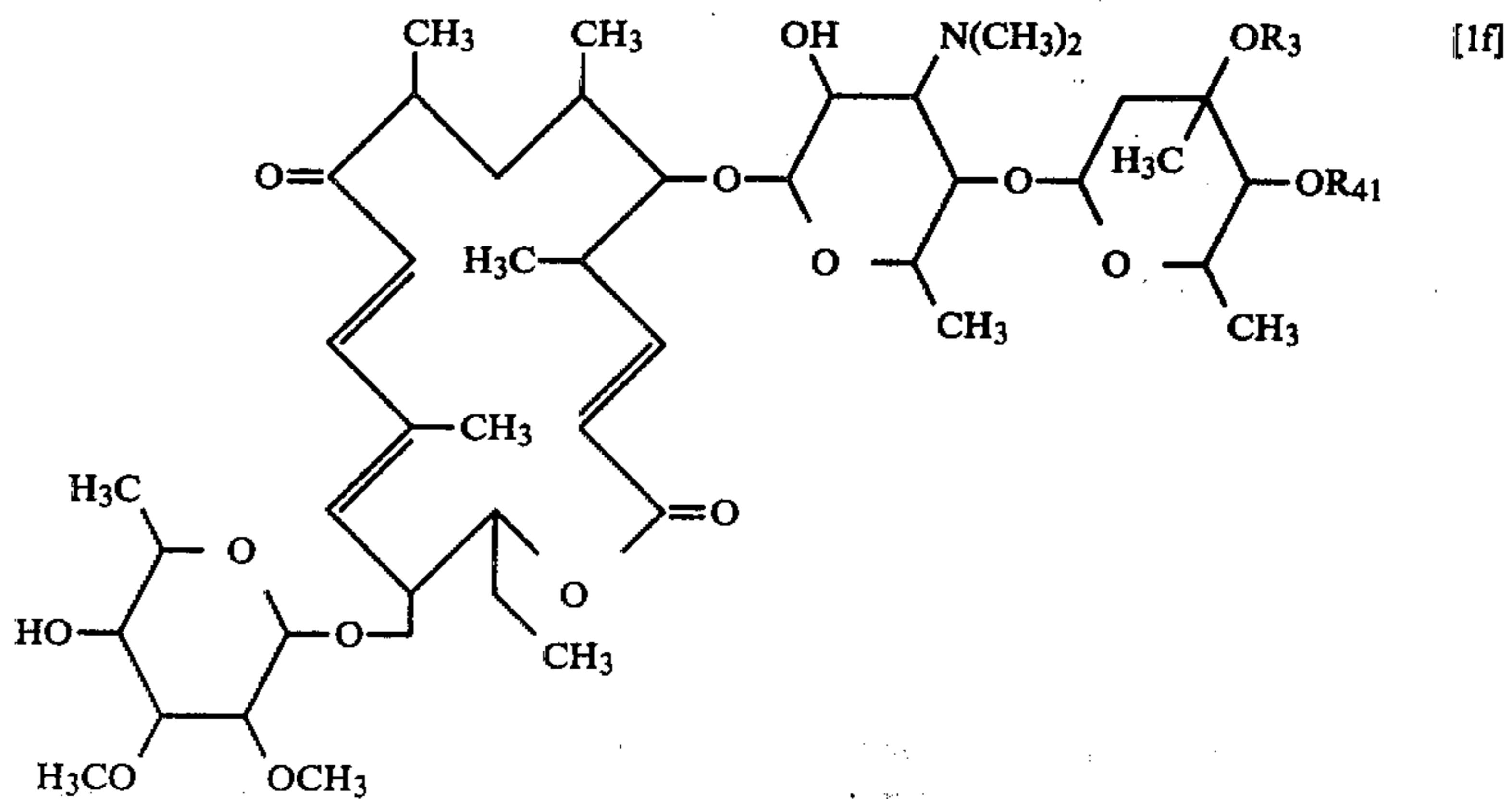
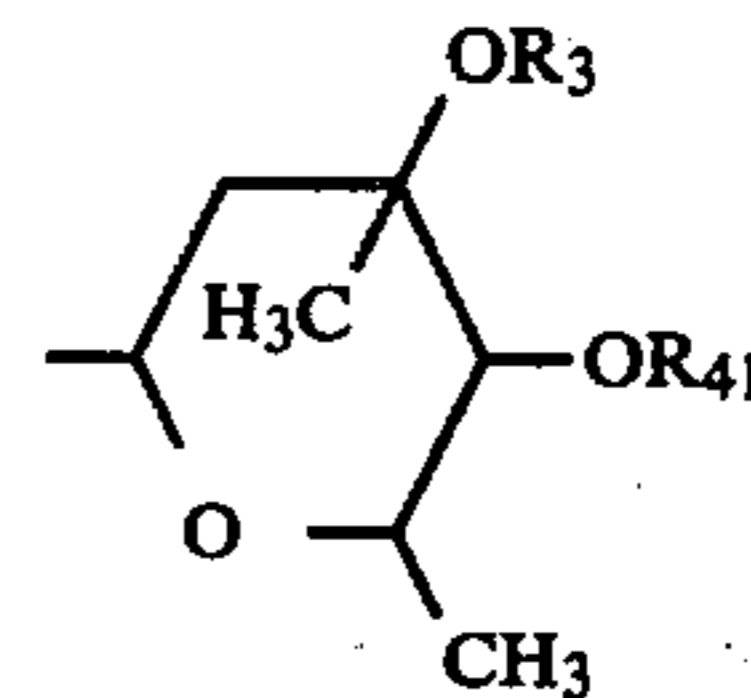


wherein R_{12} and R_{41} have the same meanings hereinbe-
 fore, and then deformylating the compound [11] with
 $[(C_6H_5)_3P]_3RhCl$ in an inert organic solvent with heat-
 ing. 45

Process F:

A compound wherein A is $-CH=CH-$, X_1 and X_2
 are connected to form a valence bond, Y_1 and Y_2 are

(R_{41} is C_{2-6} alkanoyl, R_3 is hydrogen or R_{31} , R_{31} is C_{2-6}
 alkanoyl, i.e. a compound of the formula



wherein R_3 and R_{41} have the same meanings hereinbe-
 fore, is prepared by reacting the compound [1d] or [1e]

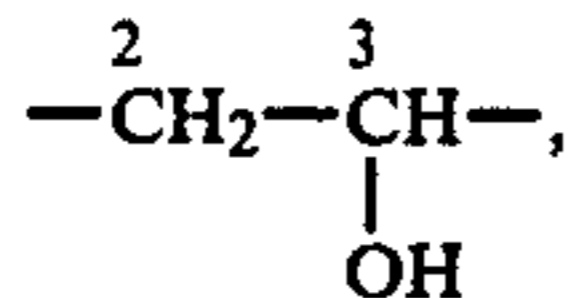
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with an alcolate in alcohol. Examples of alcolate are CH_3ONa , $\text{C}_2\text{H}_5\text{ONa}$ and others. The reaction proceeds at room temperature; however, if the reaction rate is slow, it can be heated, and its end point is marked by disappearance of the compound [1d] or [1e] as detected by silica gel thin layer chromatography.

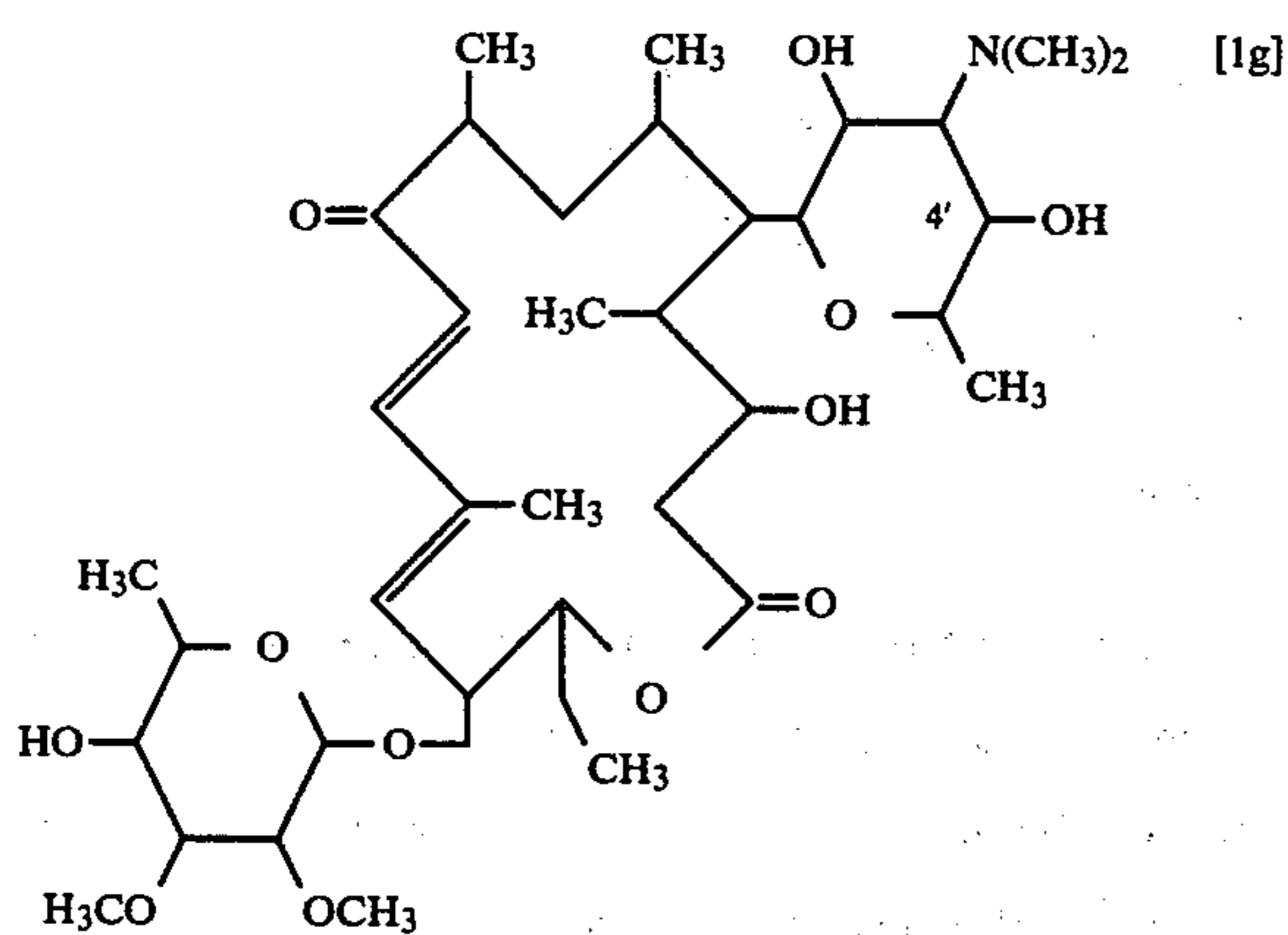
The compound [1f] can be obtained by the same isolation method as the compound [1a] in process A.

Process G:

A compound wherein A is



X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is mysinosyl and R is hydrogen, i.e. 19-deformyl-4'-demycarosyltylosin, of the formula



is prepared by deformylating 4'-demycarosyltylosin with $[(\text{C}_6\text{H}_5)_3\text{P}]_3\text{RhCl}$ in an inert organic solvent.

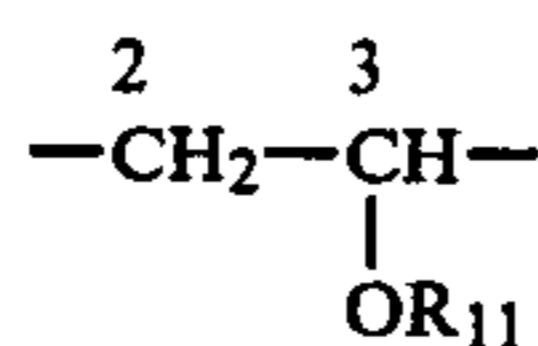
4'-demycarosyltylosin can be prepared by hydrochloric acid hydrolysis of tylosin. [Antibiot. and Chemoth., 11, 328 (1961)].

Deformylation of 4'-demycarosyltylosin can be performed by the same process as in process A hereinbefore.

Compound [1g] can be isolated and purified by the same procedures as in process A hereinbefore.

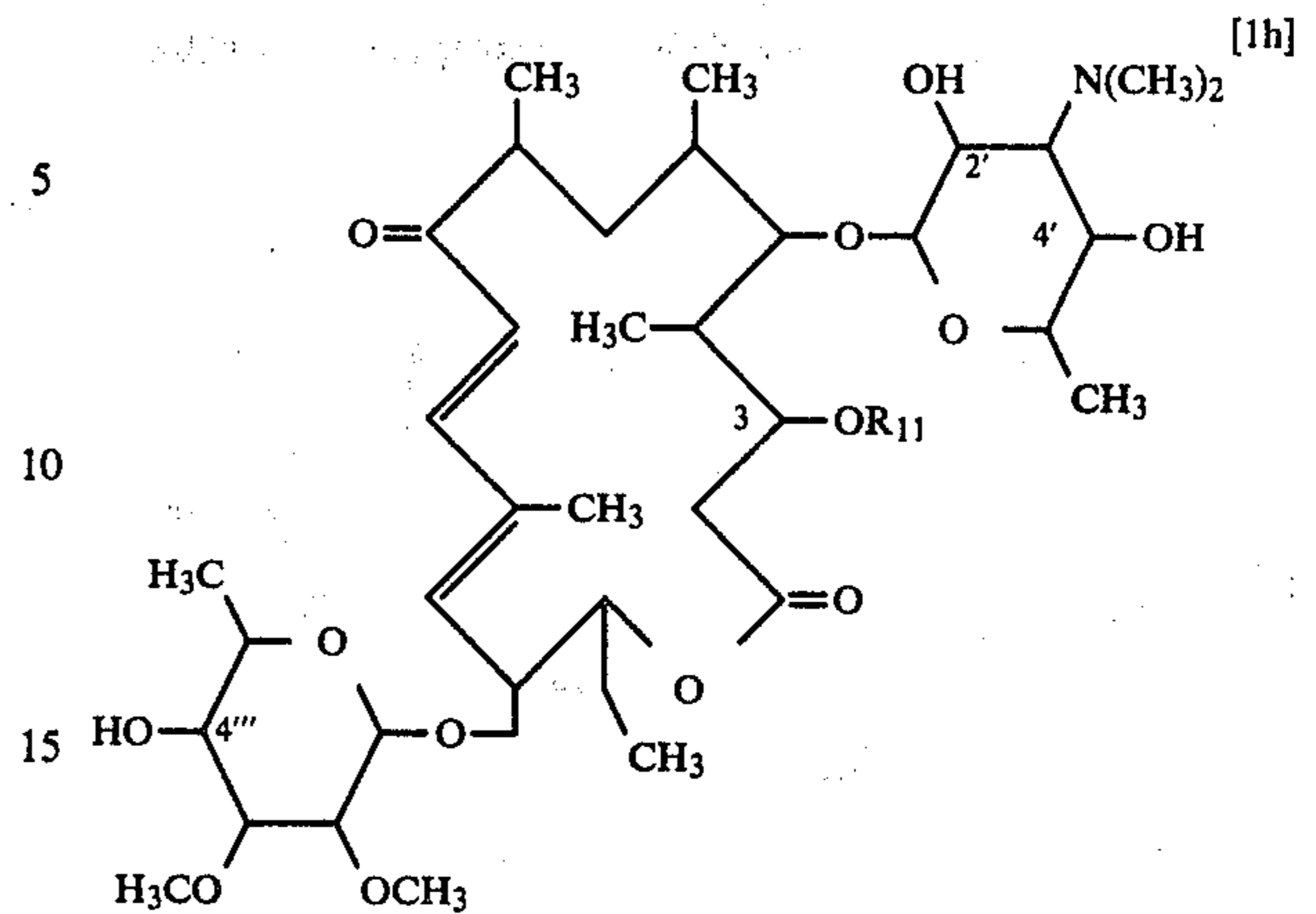
Process H:

A compound wherein A is

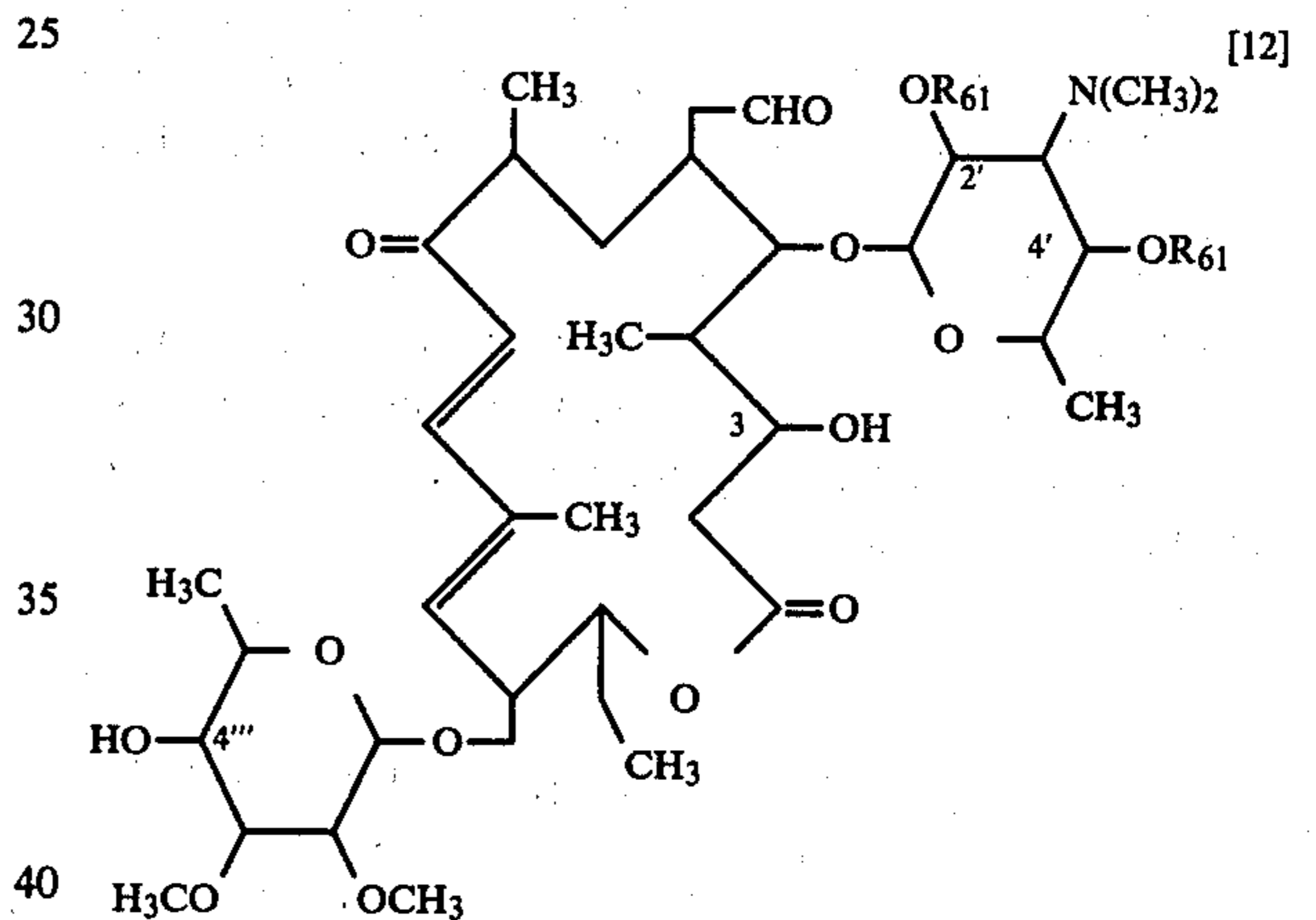


(R_{11} is lower alkanoyl or aryl-lower alkanoyl, X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is mysinosyl and R is hydrogen, i.e. a compound of the formula

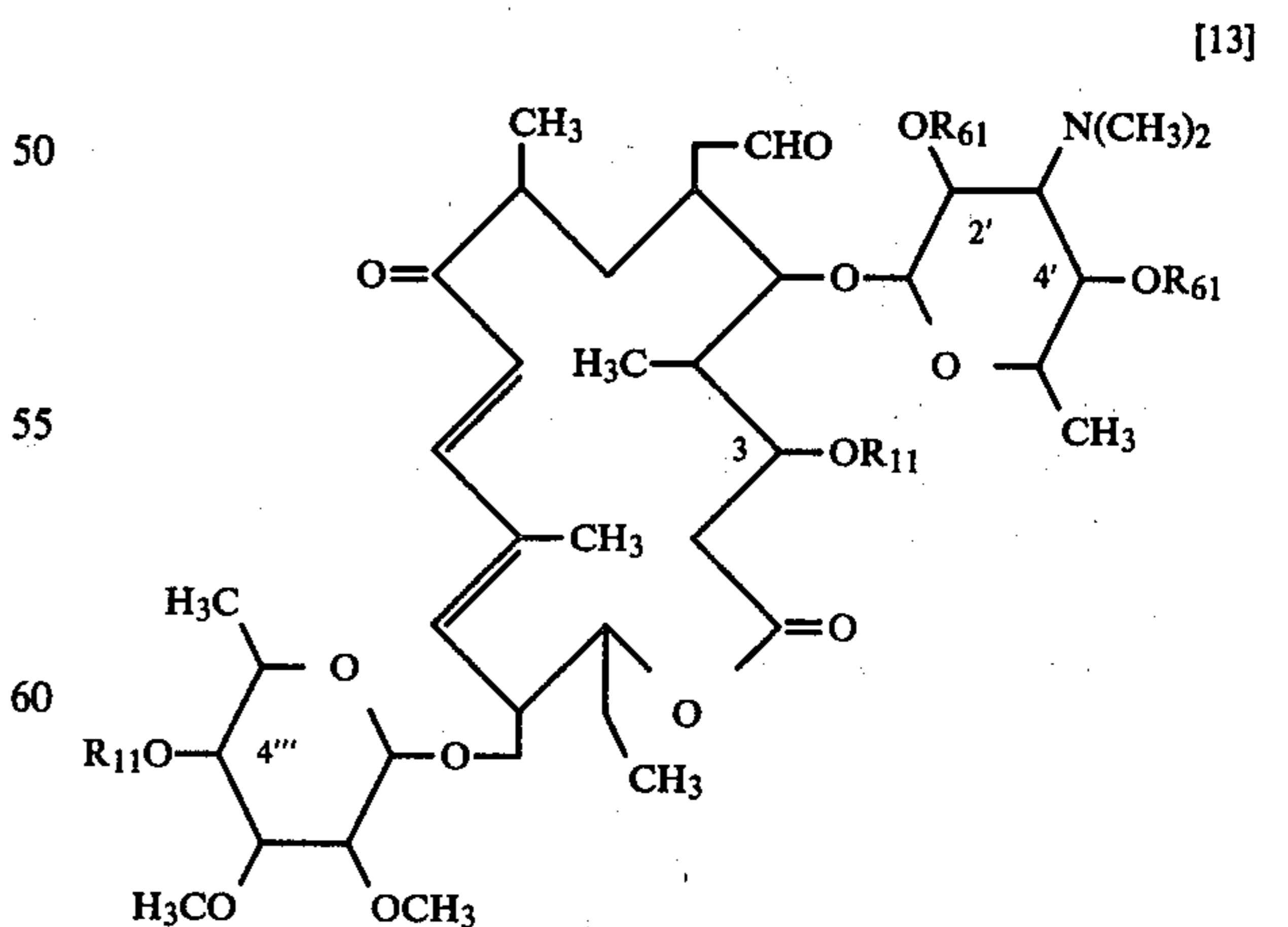
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wherein R_{11} has the same meaning hereinbefore, is prepared by reacting 4'-demycarosyltylosin with a lower aliphatic carboxylic acid anhydride in an inert organic solvent to prepare a compound of the formula

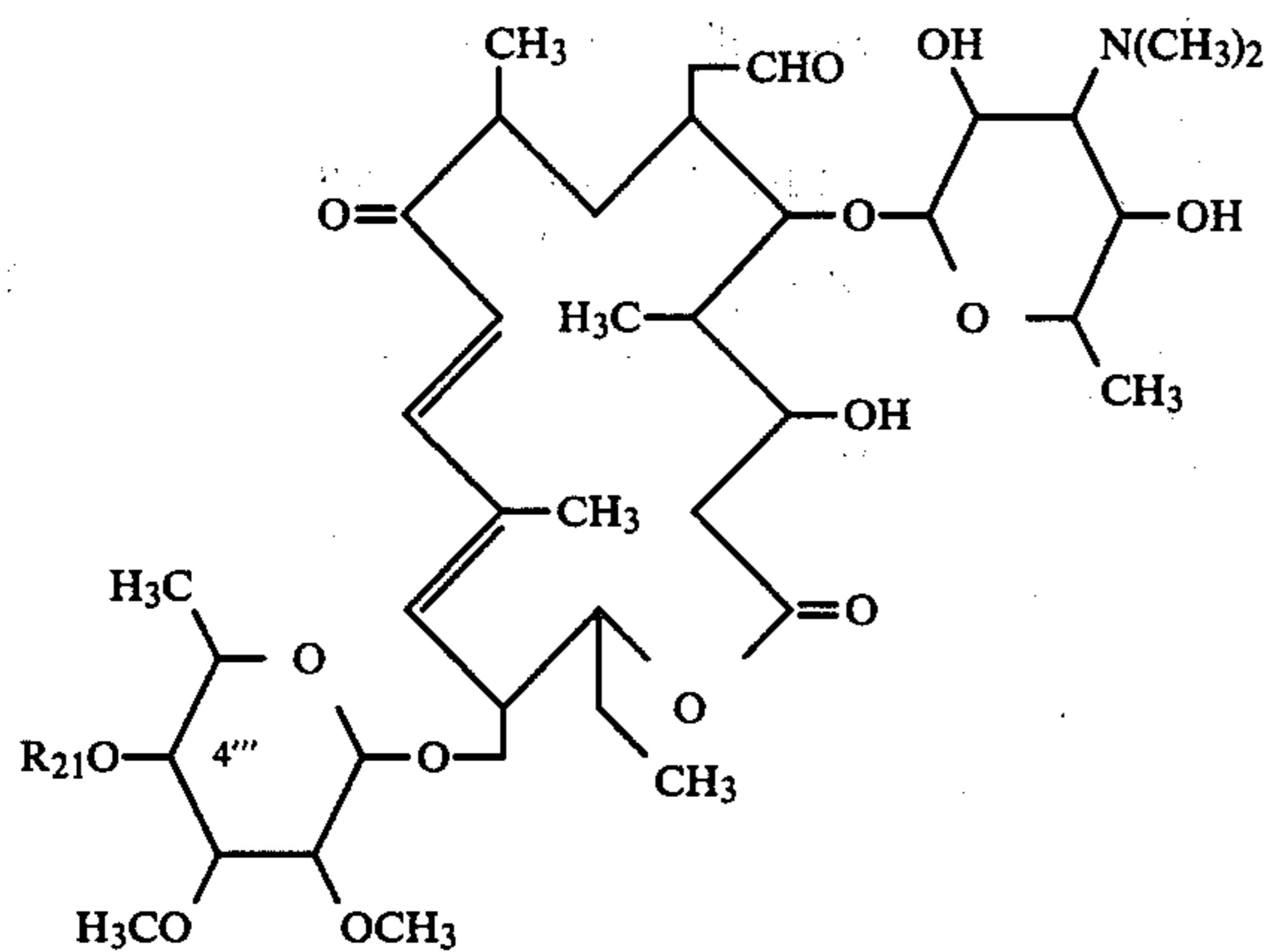


wherein R_{61} is lower alkanoyl, reacting the said compound [12] with a lower aliphatic carboxylic acid halide or an aryl lower aliphatic carboxylic acid halide to prepare a compound of the formula



wherein R_{11} and R_{61} have the same meanings hereinbefore, treating the compound [13] in methanol with heating to remove the protective groups at positions -2' and

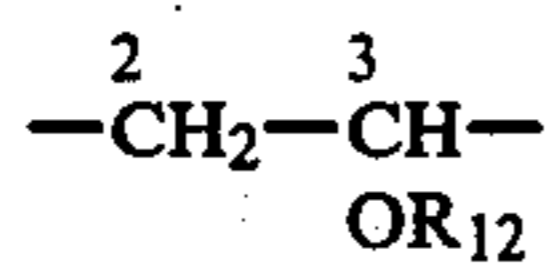
[17]



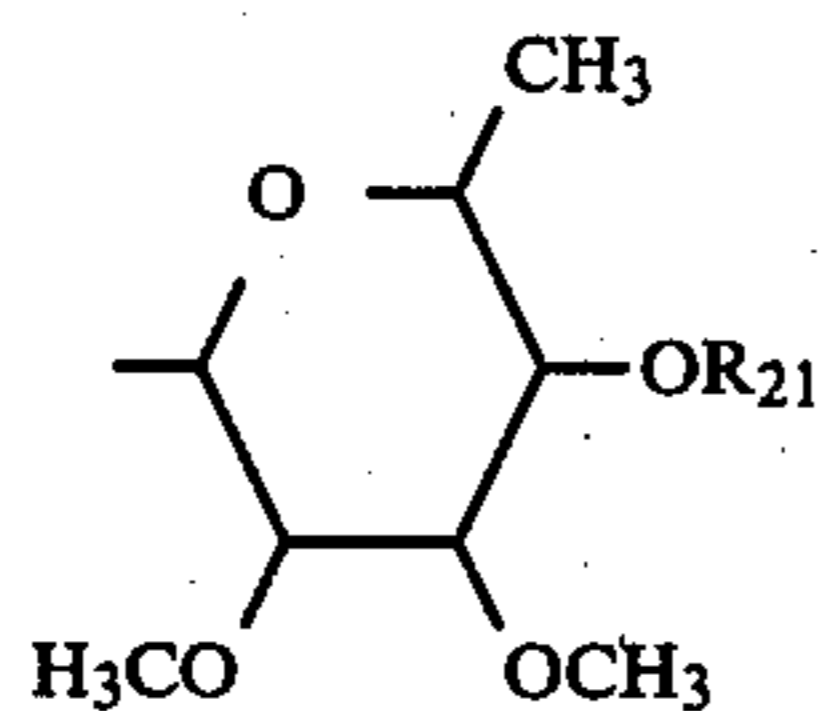
wherein R_{21} has the same meaning hereinbefore, then deformylating compound [17] with $[(C_6H_5)_3P]_3RhCl$ in an inert organic solvent.

Process J:

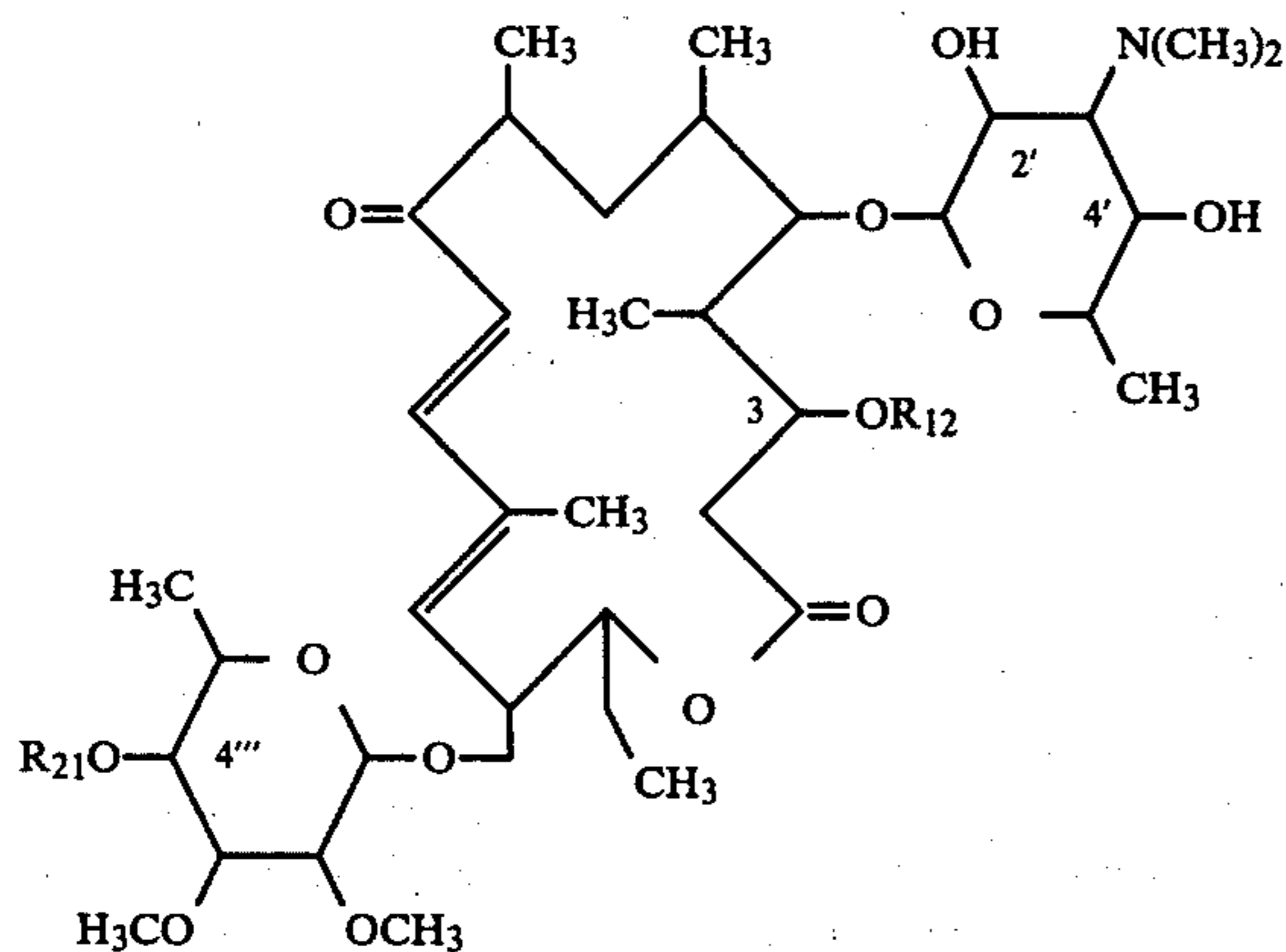
A compound wherein A is



(R_{12} is lower alkanoyl), X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is

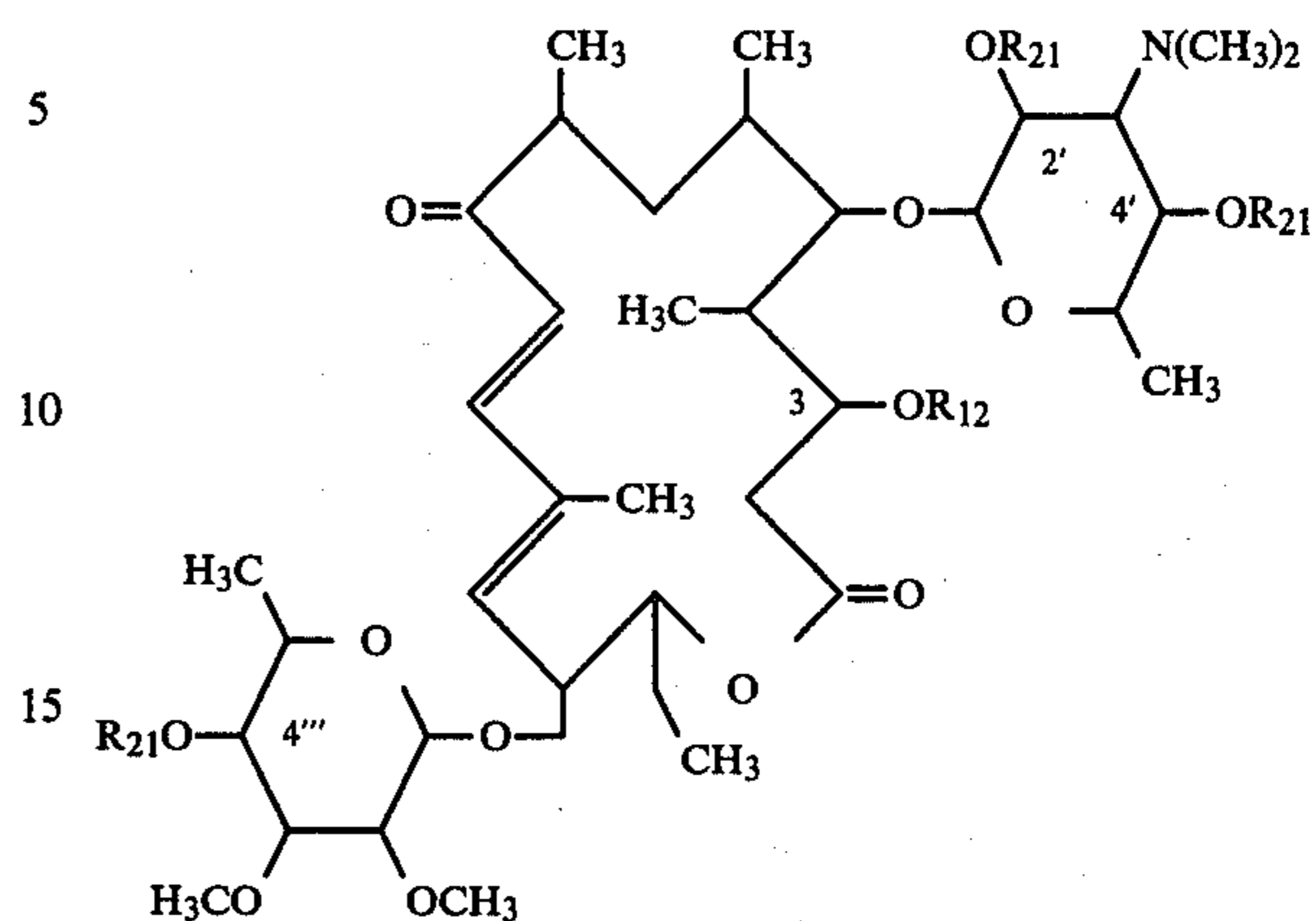


(R_{21} is lower alkanoyl) and R is hydrogen, i.e. a compound of the formula



wherein R_{12} and R_{21} have the same meanings hereinbefore, is produced by acylating compound [1g] or compound [1h] in which R_{11} is lower alkanoyl, with a lower aliphatic carboxylic acid anhydride in the presence of a base to prepare a compound of the formula

[18]

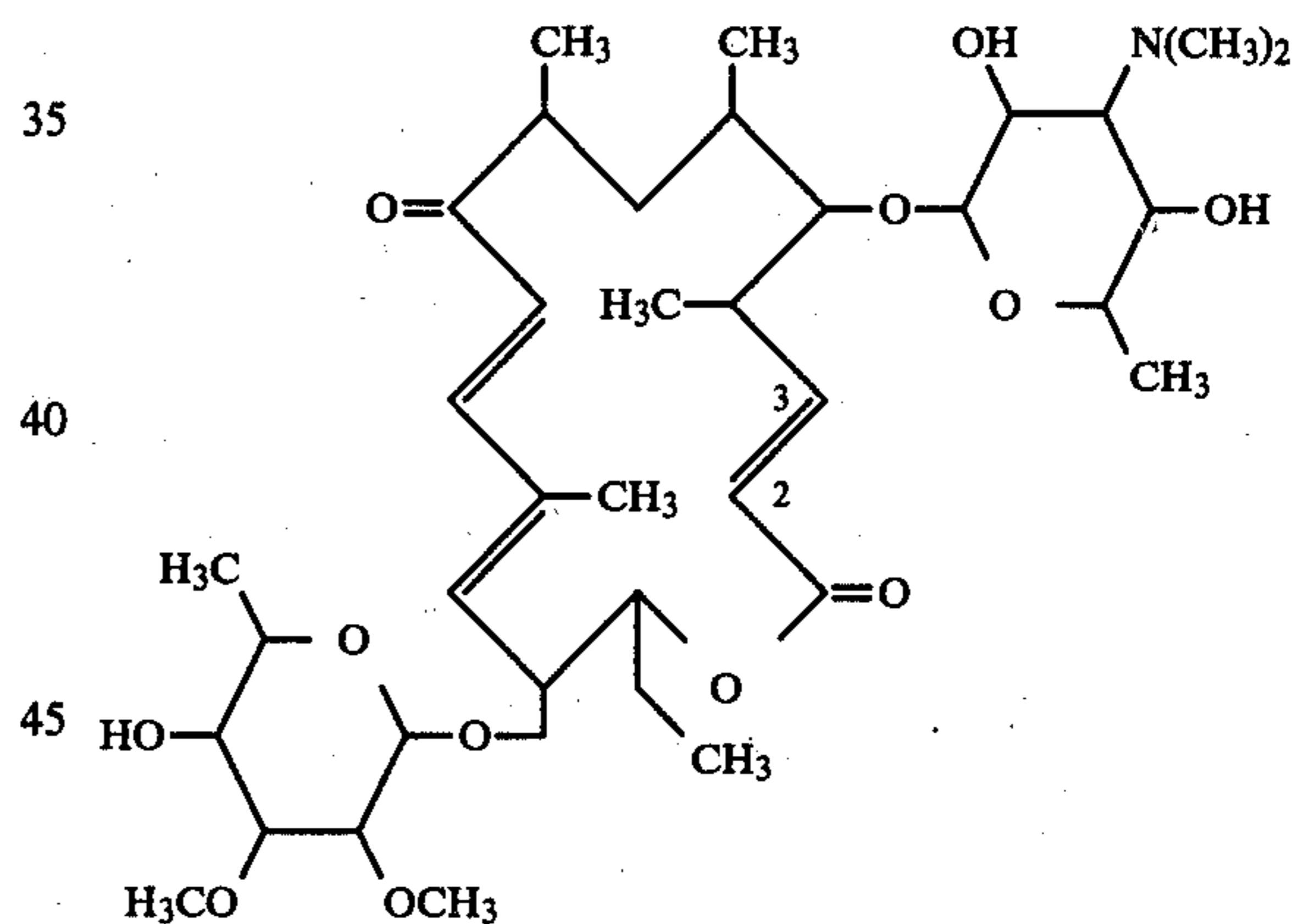


wherein R_{12} and R_{21} are lower alkanoyl, then removing the protective groups at positions -2' and -4' in methanol with heating.

Process K:

A compound wherein A is $-CH=CH-$, X_1 and X_2 are connected to form a valence bond, Y_1 and Y_2 are connected to form a valence bond, Q_1 is hydrogen, Q_2 is mysinosyl and R is hydrogen, i.e. 19-deformyl-2,3-didehydro-3-dehydroxy-4'-demycarosyltylosin of the formula

[1k]

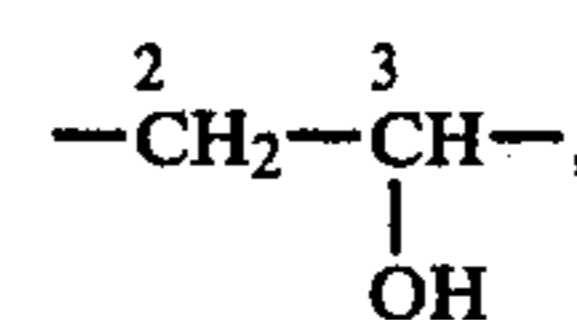


is produced by reacting a compound [1h] wherein R_{11} is lower alkanoyl, with an alcolate in an alcoholic solvent. Examples of alcolate are CH_3ONa , C_2H_5ONa and others. The reaction proceeds at room temperature; however, heating is effective if the reaction rate is slow. The progress of the reaction can be traced by thin layer chromatography and the end point is indicated by the disappearance of the starting compound [1h].

Isolation of compound [1k] is performed by the same procedures as for the isolation of compound [1a] in process A hereinbefore.

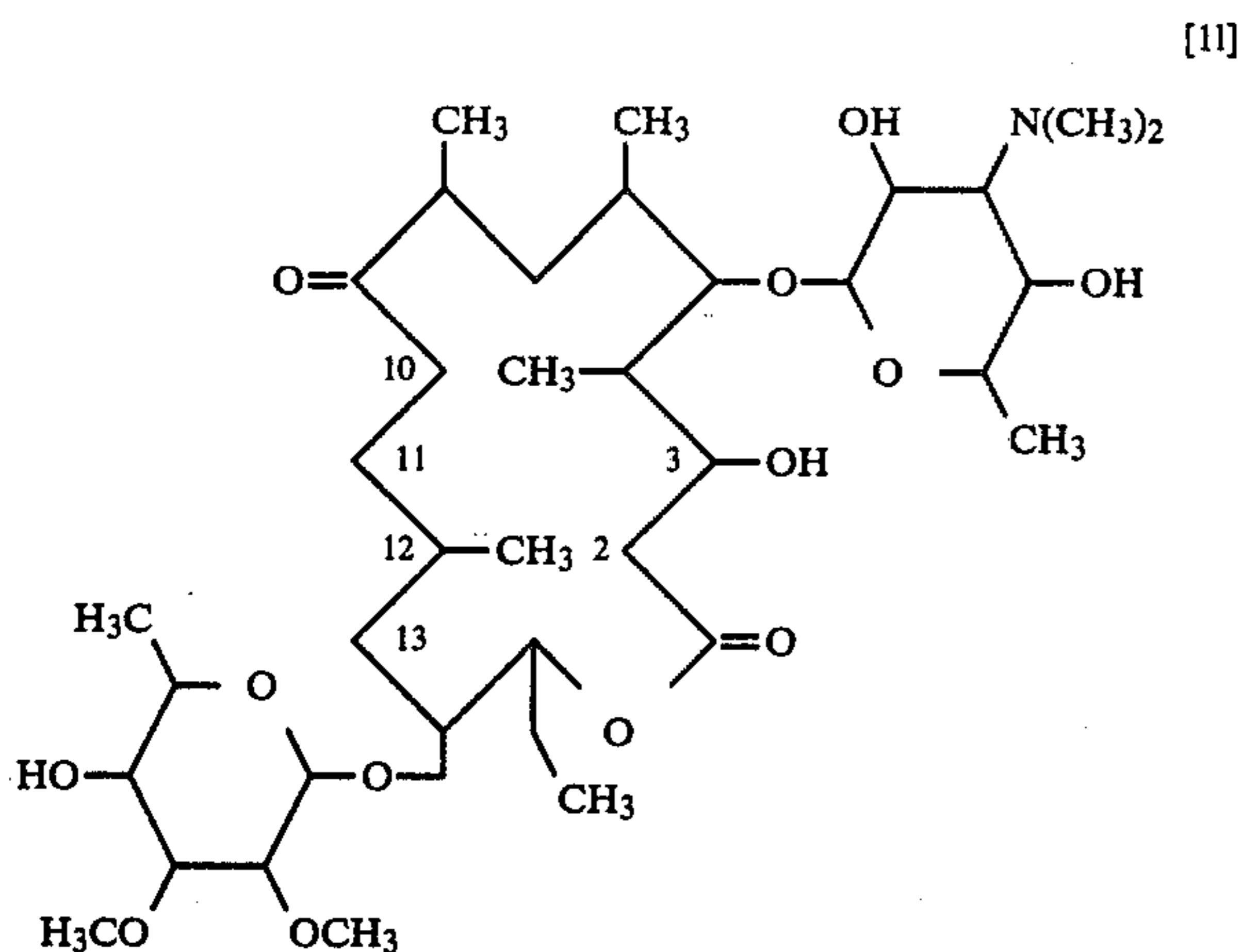
Process L:

A compound wherein A is



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X₁, X₂, Y₁ and Y₂ are hydrogen, Q₁ is hydrogen, Q₂ is mysinosyl and R is hydrogen, i.e. 19-deformyl-4'-demycarosyl-10, 11, 12, 13-tetrahydrotylosin of the formula



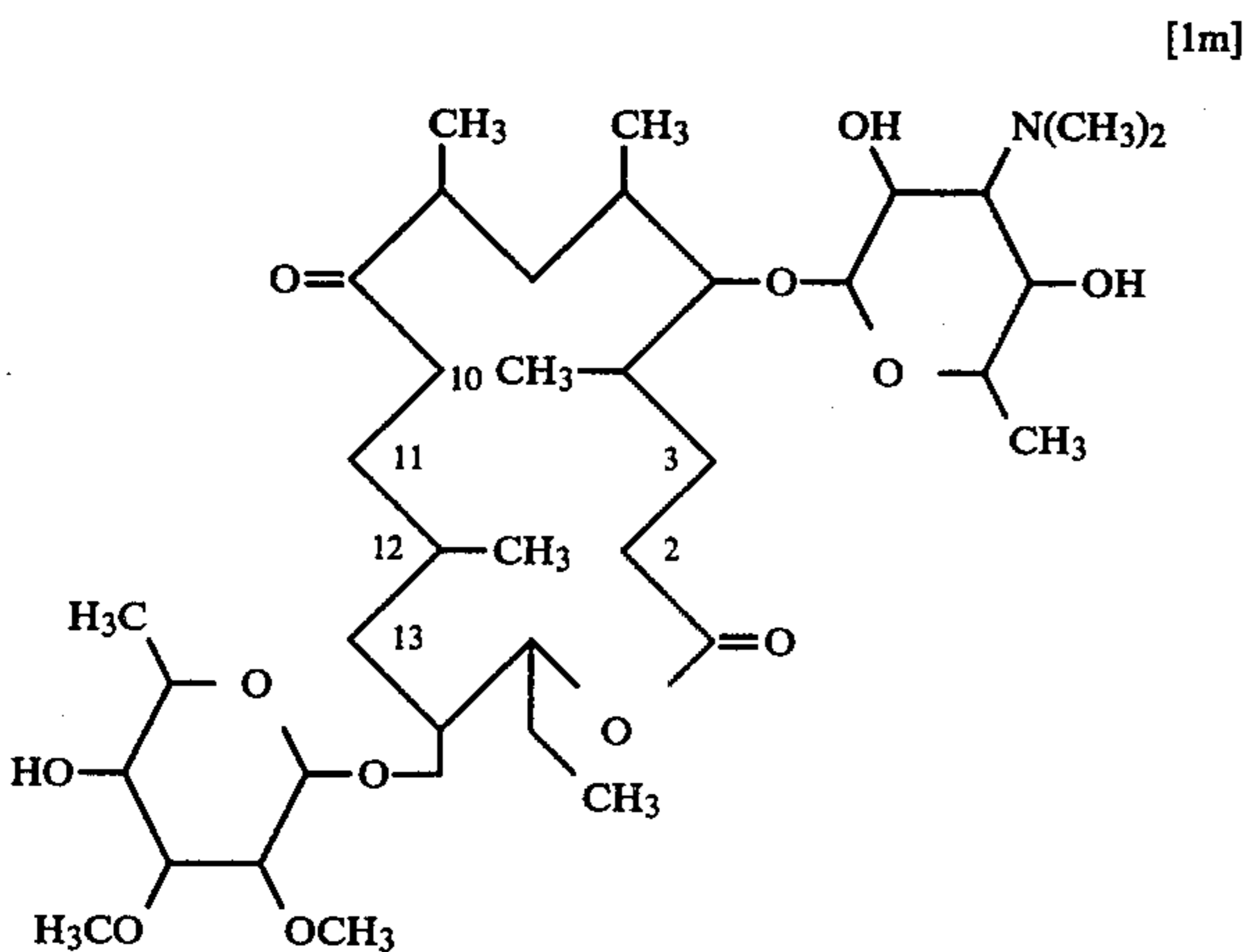
is produced by reducing compound [1g].

Compound [1g] is reduced at positions -10, -11, -12 and -13 by catalytic reduction with a heavy metal catalyst such as platinum oxide, palladium carbon or Raney Nickel in methanol or ethanol at room temperature.

The progress of the reaction is traced by thin layer chromatography and the end point is signalled by the disappearance of compound [1g]. Compound [11] is isolated by drying in vacuo after filtration of the catalyst.

Process M:

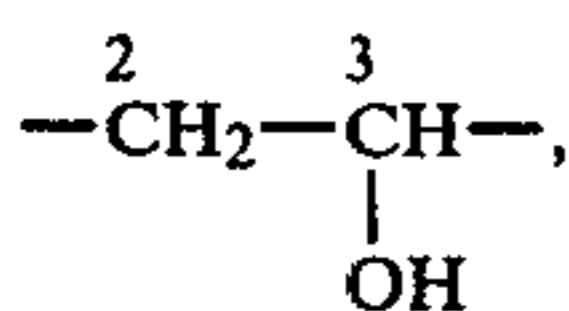
A compound wherein A is $-\text{CH}_2-\text{CH}_2-$, X₁, X₂, Y₁, Y₂ and Q₁ are hydrogen, Q₂ is mysinosyl and R is hydrogen, i.e. 19-deformyl-3-dehydroxy-4'-demycarosyl-10, 11, 12, 13-tetrahydrotylosin of the formula



is produced by reducing compound [1k]. Reduction of compound [1k] can be performed by the same procedure as in process L hereinabove.

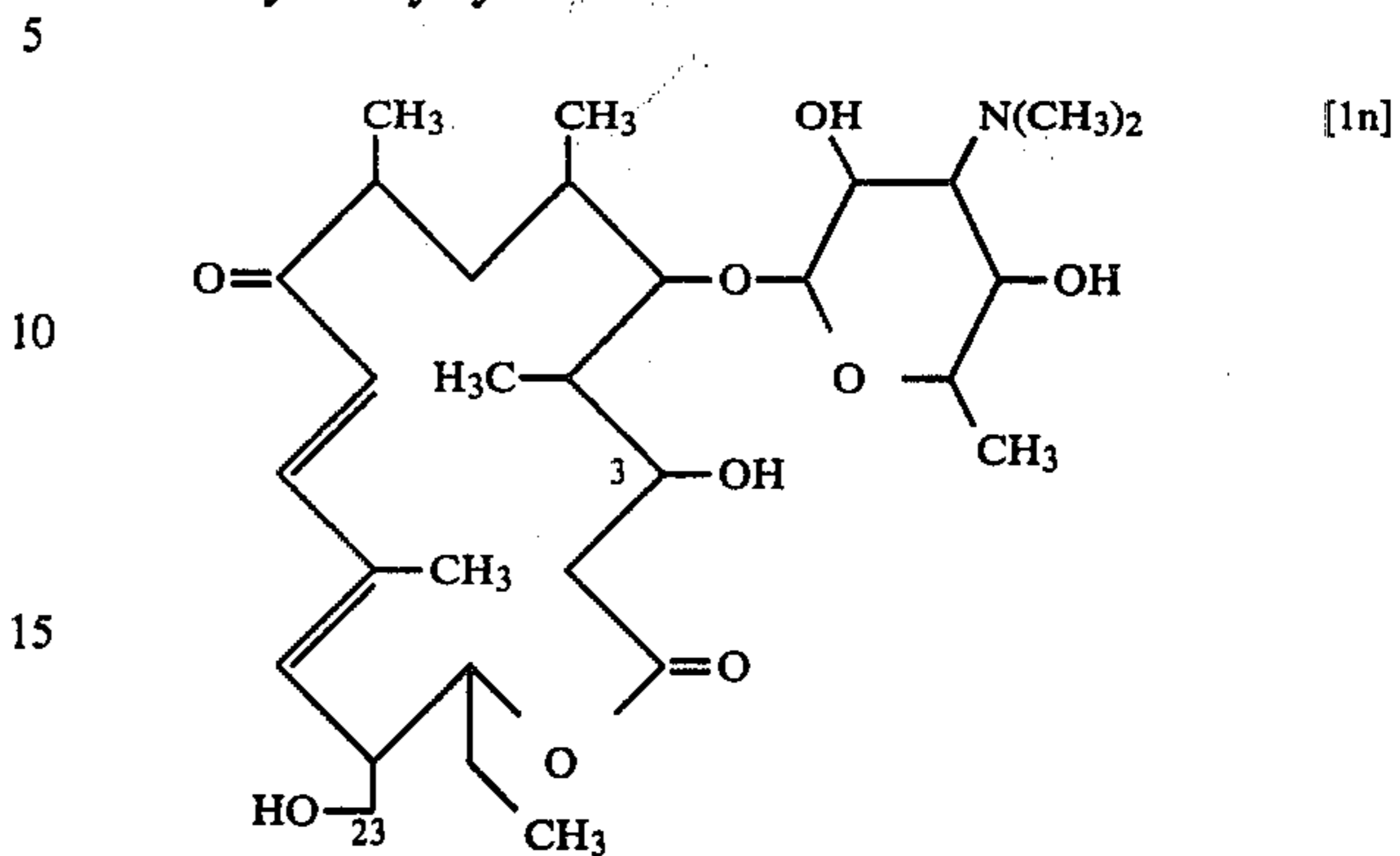
Process N:

A compound wherein A is



24

X₁ and X₂ are connected to form a valence bond, Y₁ and Y₂ are connected to form a valence bond, and Q₁, Q₂ and R are hydrogen, i.e. 19-deformyl-4'-demycarosyl-23-demysinosyltylosin of the formula



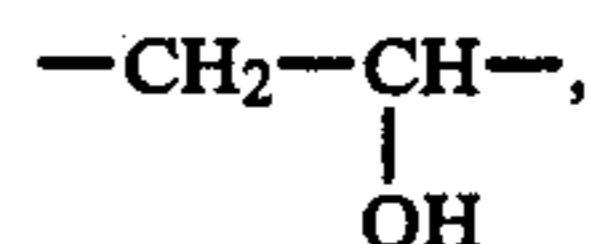
is produced by deformylating 4'-demycarosyl-23-demysinosyltylosin with $[(\text{C}_6\text{H}_5)_3\text{P}]_3\text{RhCl}$ in an inert organic solvent with heating.

4'-demycarosyl-23-demysinosyltylosin is prepared by hydrochloric acid hydrolysis of 4'-demycarosyltylosin [Tetrahedron Letters, 4737 (1970)].

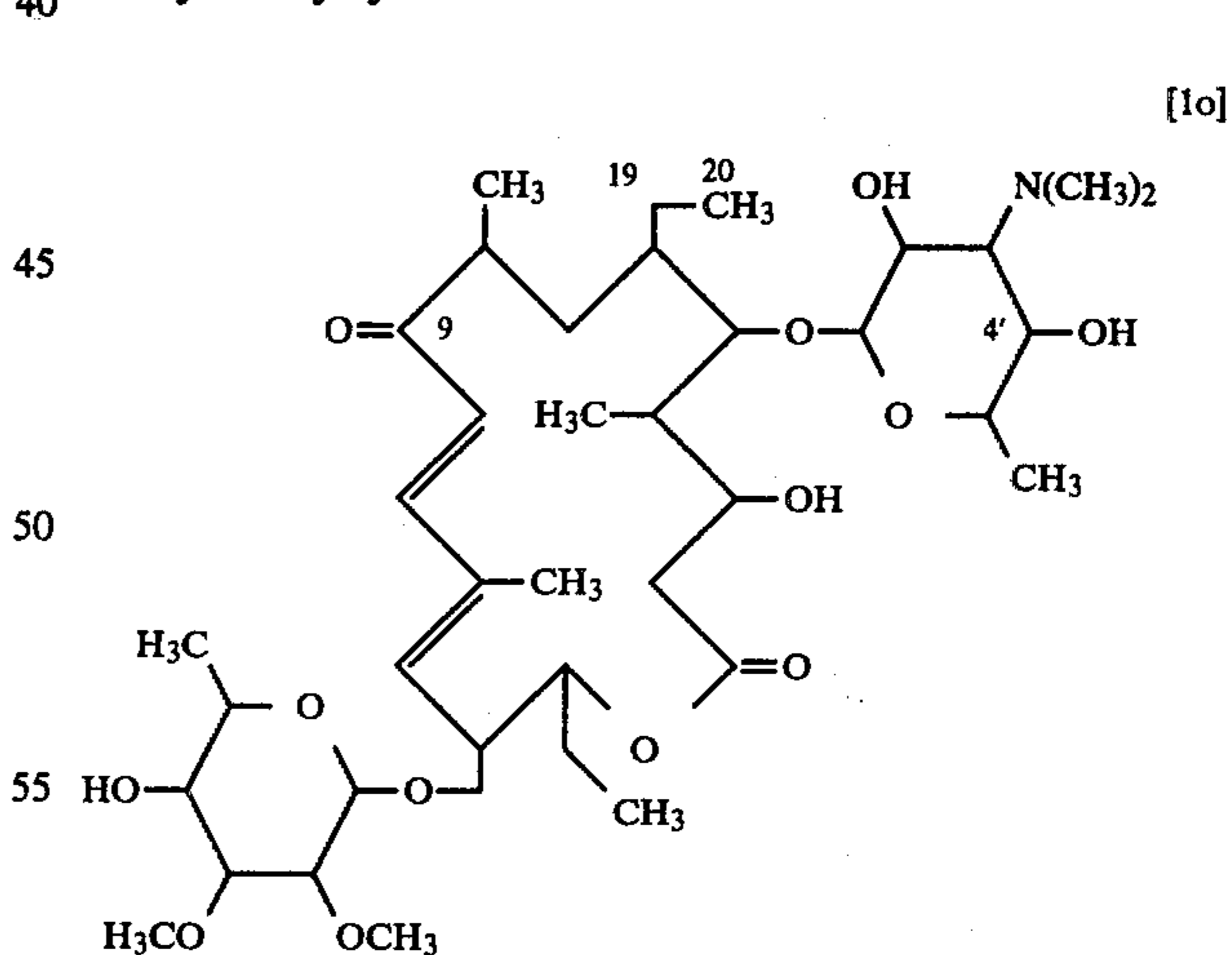
The above deformylation and isolation and purification can be performed by the same procedure as described in process A hereinbefore.

Process O:

A compound wherein A is



X₁ and X₂ are connected to form a valence bond, Y₁ and Y₂ are connected to form a valence bond, Q₁ is methyl, Q₂ is mysinosyl and R is hydrogen, i.e. 20-deoxo-4'-demycarosyltylosin of the formula



is produced by reducing the CHO group at position -19 of tylosin to a CH₂OH group, exchanging the CH₂OH group to a CH₃ group to prepare 20-deoxotylosin, and de-4'-mycarosylating the obtained 20-deoxotylosin with diluted acid.

Alternatively, compound [1o] can be prepared by previous 4'-demycarosylation of tylosin, followed by reduction of the CHO group at position -19 to a CH₂OH group.

The minimum inhibitory concentrations of the products are shown in Table 1.

A process for production of the above 3''-acetyl-4''-isovaleryltylosin is described in British Patent Publica-

TABLE 1

Test organisms	Minimum Inhibitory Concentration ($\mu\text{g/ml}$)						
	Compound						
	19-deformyl-tylosin	19-deformyl-4'-demycarosyl-tylosin	19-deformyl-2,3-didehydro-3-dehydroxy-4'-demycarosyltylosin	19-deformyl-4'-demycarosyl-3-phenylacetyl-tylosin	20-deoxo-4'-demycarosyltylosin	Control	
					tylosin	erythromycin	
<i>Staphylococcus aureus</i> ATCC 6538p	1.6	0.2	0.2	0.2	0.2	1.6	0.2
<i>Staphylococcus aureus</i> MS353	1.6	0.2	0.2	0.2	0.2	3.1	0.2
<i>Staphylococcus aureus</i> MS353 C36*	0.8	0.2	0.4	0.1	0.1	1.6	>100
<i>Staphylococcus aureus</i> 0126**		0.8	1.6	0.4		1.6	>100
<i>Streptococcus pyogenes</i> N.Y.5	1.6	0.1	0.2	≤ 0.05	0.2	0.4	≤ 0.05

*erythromycin resistant strain

**erythromycin and oreandomycin resistant strain.

The following examples illustrate the process of the present invention.

The Rf values in the examples are, if not specified, measured by the following carrier and developers:

Carrier: Merck, silica gel 60 Art 5721.

Developer:

A: n-hexane-benzene-acetone-ethyl acetate-methanol (90:80:25:60:30).

B: chloroform-methanol-acetic acid-water (80:7:7:1).

EXAMPLE 1

19-deformyltylosin

$[(\text{C}_6\text{H}_5)_3\text{P}]_3\text{RhCl}$ (2.1 g) was added to tylosin (1.83 g) dissolved in benzene (50 ml) and the mixture was refluxed for six hours. The reaction mixture was filtered and the filtrate was extracted twice with 0.1 N hydrochloric acid (50 ml). The aqueous layer was adjusted to pH 9 by adding aqueous ammonia and extracted with chloroform (100 ml). The extract was dried with anhydrous magnesium sulfate and dried in vacuo to obtain the product (1.15 g).

TLC: $R_{fA}=0.23$, $R_{fB}=0.24$.

Mass spectrum (m/e): 887 (M^+), 743, 725, 553, 510, 362, 318, 191, 175, 174, 145.

NMR spectrum (100 MHz, CDCl_3): disappearance of proton in aldehyde.

EXAMPLE 2

3''-acetyl-19-deformyl-4''-isovaleryltylosin

$[(\text{C}_6\text{H}_5)_3\text{P}]_3\text{RhCl}$ (1 g) was added to a solution of 3''-acetyl-4''-isovaleryltylosin (1 g) dissolved in benzene (20 ml) and the mixture was refluxed for six hours. The reaction mixture was filtered and the filtrate was dried in vacuo. The residue was purified by silica gel column chromatography using benzene-acetone (7:1) to obtain 3''-acetyl-19-deformyl-4''-isovaleryltylosin (700 mg).

TLC: $R_{fA}=0.53$, $R_{fB}=0.78$.

Mass spectrum (m/e): 1013 (M^+), 912 (M^+-101), 362, 271, 211, 191, 190, 175, 174, 173, 169.

NMR spectrum (100 MHz, CDCl_3): 1.77 (12- CH_3), 2.00 (3''-OAc).

tion No. 2,031,418 A.

EXAMPLE 3

3,3'',4''-triacetyl-19-deformyltylosin and 3'',4''-diacetyl-19-deformyl-2,3-didehydro-3-dehydroxytylosin

Acetic anhydride (1.5 ml) was added to a solution of 19-deformyltylosin (950 mg) dissolved in dry pyridine (10 ml) and the mixture was heated at 100° C. for 70 hours. The reaction mixture was concentrated in vacuo and extracted with chloroform (50 ml). The chloroform layer was washed with 0.1 N-HCl, water and diluted aqueous ammonia, dried with anhydrous magnesium sulfate and dried in vacuo. $\text{C}_2\text{H}_5\text{ONa}$ (70 mg) was added to a solution of the residue dissolved in ethanol (20 ml), and the mixture was stirred for one hour at room temperature and dried in vacuo. The residue was dissolved in methanol saturated with ammonia (20 ml) and stirred for six hours at room temperature. Water (50 ml) was added to the reaction mixture, which was then extracted with chloroform (50 ml). The chloroform layer was dehydrated, dried in vacuo, dissolved in methanol (20 ml) and refluxed for 16 hours. The reaction mixture was dried in vacuo to yield the crude product (1.05 g) which was purified by silica gel column chromatography using benzene-acetone (6:1) to obtain 3,3'',4''-triacetyl-19-deformyltylosin (350 mg) and 3'',4''-diacetyl-19-deformyl-2,3-didehydro-3-dehydroxytylosin (280 mg).

3,3'',4''-triacetyl-19-deformyltylosin:

TLC: $R_{fA}=0.52$, $R_{fB}=0.77$.

Mass spectrum (m/e): 953 (M^+), 894, 834, 725, 709, 535, 534, 492, 402, 344, 229, 191, 175, 174.

$\text{UV}_{\text{max}}^{\text{EtOH}}$: 215, 285 nm.

EXAMPLE 4

4''-butyryl-19-deformyltylosin

$[(\text{C}_6\text{H}_5)_3\text{P}]_3\text{RhCl}$ (200 mg) was added to a solution of 4''-butyryltylosin (200 mg) dissolved in benzene (5 ml) and the mixture was refluxed for six hours. The reaction mixture was filtered and the filtrate was dried in vacuo. The residue was purified by silica gel thin layer chroma-

tography using benzene-acetone (6:1) to yield 4''-butyryl-19-deformyltylosin (133 mg).

TLC: $R_{fA}=0.44$.

Mass spectrum (m/e): 957 (M⁺), 870 (M⁺-87), 869, 852, 851, 743, 725, 553, 535, 363, 300, 215, 190, 174, 173.

The above 4''-butyryltylosin is prepared by the process disclosed in British Patent Publication No. 2,031,418 A.

Referential Example

4'-demycarosyltylosin

Tylosin (5 g) dissolved in 1 N-HCl (100 ml) was stirred for 22 hours at room temperature. The reaction mixture was adjusted to pH 9 by adding 10% sodium hydroxide and was extracted twice with chloroform (100 ml). The chloroform layer was dehydrated with anhydrous magnesium sulfate and dried in vacuo to obtain crude 4'-demycarosyltylosin (4.4 g) which was purified by silica gel column chromatography using benzene-acetone (1:1) to yield purified product (3.8 g).

TLC: $R_{fA}=0.02$, $R_{fB}=0.17$.

Mass spectrum (m/e): 771 (M⁺), 754, 581, 390, 191, 175, 174.

EXAMPLE 5

19-deformyl-4'-demycarosyltylosin

[(C₆H₅)₃P]₃RhCl (5.25 g) was added to a solution of 4'-demycarosyltylosin (4 g) dissolved in benzene (100 ml) and the mixture was refluxed for six hours. The reaction mixture was filtered and the filtrate was extracted three times with 1 N-HCl (50 ml). The aqueous layer was adjusted to pH 9 by adding 10% NaOH and extracted twice with chloroform (100 ml). The chloroform layer was dehydrated and dried in vacuo to obtain the crude product (3.2 g) which was purified by silica gel column chromatography using benzene-acetone (1:1) to yield purified 19-deformyl-4'-demycarosyltylosin (1.8 g).

TLC: $R_{fA}=0.04$, $R_{fB}=0.29$.

Mass spectrum (m/e): 743 (M⁺), 725, 553, 510, 362, 191, 174.

NMR spectrum (100 MHz, CDCl₃): 1.79 (12-CH₃), 2.45 [3'-N(CH₃)₂], 3.45 (2'''-OCH₃), 3.61 (3'''-OCH₃), disappearance of proton in aldehyde.

UV: $\lambda_{max}^{EtOH}=282.2$ nm ($\epsilon_{max}=22,100$).

EXAMPLE 6

19-deformyl-2,3-didehydro-3-dehydroxy-4'-demycarosyltylosin

Acetic anhydride (5 ml) was added to 19-deformyl-4'-demycarosyltylosin (3 g) dissolved in dry pyridine (10 ml) and the mixture was reacted at 70° C. for 14 hours. The reaction mixture was poured into ice water and adjusted to pH 9.5 by adding 10% NaOH. The precipitate was filtered to obtain crude 3,2',4',4'''-tetraacetyl-19-deformyl-4'-demycarosyltylosin (3.2 g). This was dissolved in methanol (25 ml), 2.8% CH₃ONa (5 ml) was added, the mixture was stirred for 1.5 hours at room temperature, acetic acid (0.157 ml) was added and the mixture was refluxed for 20 hours. The reaction mixture was dried in vacuo. Chloroform (100 ml) was added to the residue and the mixture was washed with dilute aqueous ammonia (pH 9). The dehydrated chloroform layer was dried in vacuo. C₂H₅ONa (675 mg) was added to the residue dissolved in ethanol (30 ml) and the mixture was reacted at 70° C. for 18 hours. The reaction mixture was dried and chloroform (100 ml)

was added to the residue, which was then washed with water. The dehydrated chloroform layer was dried to obtain the crude product (2.3 g). The crude substance was purified by silica gel column chromatography using benzene-acetone (2:1) to yield the product (1.5 g).

TLC: $R_{fA}=0.06$, $R_{fB}=0.32$.

Mass spectrum (m/e): 725 (M⁺), 707, 535, 344, 191, 175, 174.

NMR spectrum (100 MHz, CDCl₃): 1.80 (12-CH₃), 2.50 [3'-N(CH₃)₂], 3.49 (2'''-OCH₃), 3.61 (3'''-OCH₃).

UV: $\lambda_{max}^{EtOH}=214.5$ nm ($\epsilon=19,800$), 285.2 nm ($\epsilon=19,200$).

EXAMPLE 7

19-deformyl-4'-demycarosyl-23-demysinosyltylosin

4'-demycarosyltylosin (2 g) dissolved in 0.2 N-HCl (12 ml) was adjusted to pH 1.8 by adding 1 N-HCl and the mixture was reacted at 90° C. for 72 hours. The reaction mixture was adjusted to pH 9 by adding 10% NaOH and extracted twice with chloroform (50 ml). The chloroform layer was dehydrated and dried in vacuo to obtain a crude powder (1.5 g) which was dissolved in benzene (15 ml). [(C₆H₅)₃P]₃RhCl (2 g) was added and the mixture was refluxed for six hours. The reaction mixture was filtered and the filtrate was extracted twice with 1 N-HCl (50 ml). The aqueous layer was adjusted to pH 9 with 10% NaOH and extracted three times with chloroform (50 ml). The extract was dehydrated and dried in vacuo to obtain the crude powder (1.0 g). The crude powder was purified by silica gel column chromatography using chloroform-methanol (11:1) to elute 19-deformyl-4'-demycarosyltylosin and 19-deformyl-4'-demycarosyl-23-demysinosyltylosin, in this order. Each of the corresponding fractions was collected and dried in vacuo to yield 19-deformyl-4'-demycarosyltylosin (20 mg) and 19-deformyl-4'-demycarosyl-23-demysinosyltylosin (316 mg).

TLC: $R_{fA}=0.04$, $R_{fB}=0.19$.

Mass spectrum (m/e): 569 (M⁺), 379 (M⁺-190), 190, 174, 173.

NMR spectrum (100 MHz, CDCl₃): 1.82 (12-CH₃), 2.51 [3'-N(CH₃)₂]

UV: $\lambda_{max}^{EtOH}=283.0$ nm ($\epsilon=20,700$).

EXAMPLE 8

19-deformyl-4'-demycarosyl-3-phenylacetyltylosin

Acetic anhydride (8 ml) was added to 4'-demycarosyltylosin (4 g) dissolved in acetone (20 ml) and the mixture was stirred for three hours at room temperature. The reaction mixture was adjusted to pH 9 with aqueous ammonia and extracted with chloroform (100 ml). The extract was washed with water, dehydrated and dried in vacuo to obtain crude 2',4'-diacetyl-4'-demycarosyltylosin. [TLC: $R_{fA}=0.44$, $R_{fB}=0.83$] (4.28 g).

Phenylacetylchloride (3. g ml) was added to a solution of the crude material dissolved in dry pyridine (20 ml) and the mixture was stirred at 40° C. for 17 hours. The reaction mixture was poured into cold water (400 ml), adjusted to pH 9.0 with aqueous ammonia and extracted with chloroform (100 ml). The extract was washed with dilute aqueous NaOH, dilute HCl, water and dilute aqueous ammonia and dried in vacuo after dehydration. The residue was dissolved in ammonia saturated with methanol (20 ml), stirred for three hours at room temperature, poured into water (100 ml), then extracted with chloroform (100 ml). The chloroform

layer was dehydrated, dried in vacuo and refluxed with methanol (50 ml) for 17 hours.

After checking the removal of the protective group at positions -2' and -4' by TLC, the reaction mixture was dried in vacuo, dissolved in benzene (70 ml) and washed once with water. The benzene layer was dehydrated with anhydrous magnesium sulfate and [(C₆H₅)₃P]₃RhCl (3.6 g) was added thereto, and the mixture was heated at 80° C. for six hours. The filtrate was extracted three times with 1 N HCl (100 ml). The extract was neutralized with 10% aqueous NaOH to adjust the pH to 9.0, and extracted three times with chloroform (100 ml). The chloroform layer was dehydrated, and dried in vacuo. The residue was purified by silica gel column chromatography using chloroform-methanol (20:1) to yield the product (404 mg).

TLC: Rf_B=0.37.

Mass spectrum (m/e): 861 (M⁺), 725, 535, 190, 175, 174, 173.

NMR spectrum (100 MHz, CDCl₃): 1.79 (12-CH₃), 2.50 [3'-N(CH₃)₂], 3.45 (2'''-OCH₃), 3.60 (3'''-OCH₃, -CH₂-ph), 7.26 (ph).

IR (KBr tablet): 1596 cm⁻¹ (ph).

EXAMPLE 9

3,4'''-diacetyl-19-deformyl-4'-demycarosyltylosin

3,2',4',4'''-tetraacetyl-19-deformyl-4'-demycarosyltylosin (100 mg) obtained in Example 5 dissolved in methanol (10 ml) was refluxed for 16 hours. The reaction mixture was dried in vacuo and the residue was purified by alumina column chromatography using benzene-ethyl acetate (1:1) to obtain the product (82.7 mg).

TLC: Rf_B=0.37.

Mass spectrum (m/e): 827 (M⁺), 767, 594, 535, 345, 344, 217, 190, 174, 173.

NMR spectrum (100 MHz, CDCl₃): 2.06 (3-OAc), 2.11 (4'''-OAc), 2.49 [3'-N(CH₃)₂], 3.44 (2'''-OCH₃), 3.51 (3'''-OCH₃).

EXAMPLE 10

3-acetyl-19-deformyl-4'-demycarosyltylosin

In Example 7, phenylacetylchloride (6.3 ml) was replaced by acetylchloride (1.84 ml) to produce the product (362 mg).

TLC: Rf_B=0.27.

Mass spectrum (m/e): 785 (M⁺), 725, 535, 421, 405, 362, 345, 344, 190, 174, 173.

EXAMPLE 11

19-deformyl-4'-demycarosyl-3-propionyltylosin

In Example 7, phenylacetylchloride (6.3 ml) was replaced by propionylchloride (2.25 ml) to produce the product (412 mg).

TLC: Rf_B=0.31.

Mass spectrum (m/e): 799 (M⁺), 725, 535, 435, 419, 362, 345, 344, 190, 174, 173.

EXAMPLE 12

3-butyryl-19-deformyl-4'-demycarosyltylosin

In Example 7, phenylacetylchloride (6.3 ml) was replaced by butyrylchloride (2.69 ml) to produce the product (523 mg).

TLC: Rf_B=0.33.

Mass spectrum (m/e): 813 (M⁺), 725, 535, 449, 433, 362, 345, 344, 190, 174, 173.

EXAMPLE 13

4'''-butyryl-19-deformyl-4'-demycarosyltylosin

Dry pyridine (0.26 ml) was added to a solution of 2',4'-diacetyl-4'-demycarosyltylosin (1.28 g) obtained in Example 7 dissolved in dry dichloromethane (10 ml), butyrylchloride (0.31 ml) was added and the mixture was stirred for one hour at room temperature. Chloroform (20 ml) was added to the reaction mixture. The aqueous layer was adjusted to pH 9 by adding aqueous ammonia and shaken to extract. The chloroform layer was washed with diluted HCl, water and diluted NaOH, dehydrated and dried in vacuo. The residue was dissolved in methanol (20 ml), refluxed for 16 hours and dried in vacuo. The residue was dissolved in chloroform (20 ml), washed with dilute aqueous NaOH and water, dehydrated, and dried in vacuo. The residue was dissolved in benzene (25 ml), [(C₆H₅)₃P]₃RhCl (1.3 g) was added and the mixture was heated at 80° C. for six hours. The reaction mixture was filtered, and the filtrate was dried in vacuo to obtain the crude product, which was purified by silica gel column chromatography using chloroform-methanol (20:1) to produce the purified product (620 mg).

TLC: Rf_B=0.37.

Mass spectrum (m/e): 813 (M⁺), 640, 623, 622, 568, 553, 552, 362, 245, 190, 174, 173.

NMR spectrum (100 MHz, CDCl₃): 2.49 [3'-N(CH₃)₂], 3.46 (2'''-OCH₃), 3.51 (3'''-OCH₃).

EXAMPLE 14

19-deformyl-10, 11, 12,

13-tetrahydro-3-dehydroxy-4'-demycarosyltylosin

19-deformyl-2,3-didehydro-3-dehydroxy-4'-demycarosyltylosin (100 mg) obtained in Example 5 was dissolved in methanol (4 ml). 5% Pd-carbon catalyst (50 mg) was added therein and starting material was subjected to catalytic reduction for eight hours at room temperature. The reaction mixture was filtered to remove the catalyst and the filtrate was dried in vacuo to produce the product (85 mg).

TLC: Rf_B=0.31.

Mass spectrum (m/e): 731 (M⁺), 541 (M⁺-191), 350, 191, 175, 174.

UV: no absorption.

EXAMPLE 15

19-deformyl-10, 11, 12,

13-tetrahydro-4'-demycarosyltylosin:

19-deformyl-4'-demycarosyltylosin (100 mg) obtained in Example 4 was dissolved in ethanol (5 ml). 5% Pd-carbon catalyst (50 mg) was added therein, and the starting material was subjected to catalytic reduction for six hours at room temperature. The reaction mixture was filtered to remove the catalyst, and the filtrate was dried in vacuo to yield the product (90 mg).

TLC: Rf_B=0.02.

Mass spectrum (m/e): 747 (M⁺), 557 (M⁺-191), 366, 191, 175, 174.

UV: no absorption.

EXAMPLE 16

20-deoxo-4'-demycarosyltylosin

Tylosin (5 g) was dissolved in a mixture (150 ml) of 0.2 M phosphate buffer (pH 7.5)-methanol (1:1), NaBH₄ (150 mg) dissolved in the same mixture (10 ml)

was added thereto, the reaction mixture was stirred for 1.5 hours at room temperature, adjusted to pH 9.5 by adding dilute aqueous ammonia, and then the reaction mixture was extracted with chloroform (100 ml). The chloroform layer was washed with water, dehydrated with anhydrous magnesium sulfate and dried in vacuo to obtain a crude 20-dihydrotylosin [UV: $\lambda_{max}^{EtOH}=283$ nm, $Rf_B=0.15$].

The crude product was dissolved in pyridine (20 ml). Tosylchloride (1.25 g) was added thereto, and the mixture was stirred for 16 hours at room temperature. Concentrated ammonia (5 ml) was added to the reaction mixture, which was stirred for 15 minutes, poured into water (500 ml) and extracted with chloroform (100 ml). The chloroform layer was washed with water, dilute HCl, water and dilute aqueous ammonia, in this order, dehydrated with anhydrous magnesium sulfate and dried in vacuo. The thus-obtained powder (3.3 g) was dissolved in ethylene glycol-dimethyl ether (30 ml). Sodium iodide (2.3 g) and zinc powder (2 g) were added thereto and the mixture was refluxed for three hours. The reaction mixture was filtered to remove zinc powder. Water (100 ml) was added to the filtrate, which was then adjusted to pH 9.5 by adding dilute ammonia and extracted with chloroform (100 ml). The chloroform layer was washed with water, dehydrated with magnesium sulfate and dried in vacuo to obtain crude 20-deoxo-4'-demycarosyltylosin ($Rf_B=0.24$).

The crude product dissolved in 0.5 N HCl (50 ml) was stirred for 18 hours at room temperature. The reaction mixture was adjusted to pH 9.5 with aqueous ammonia and extracted with chloroform (100 ml). The chloroform layer was washed with water, dehydrated with magnesium sulfate and dried in vacuo to obtain a crude powder (2.2 g) of 20-deoxo-4'-demycarosyltylosin. The powder was purified by silica gel column chromatography using chloroform-methanol (15:1) to yield the purified product (780 mg).

TLC: $Rf_B=0.32$.

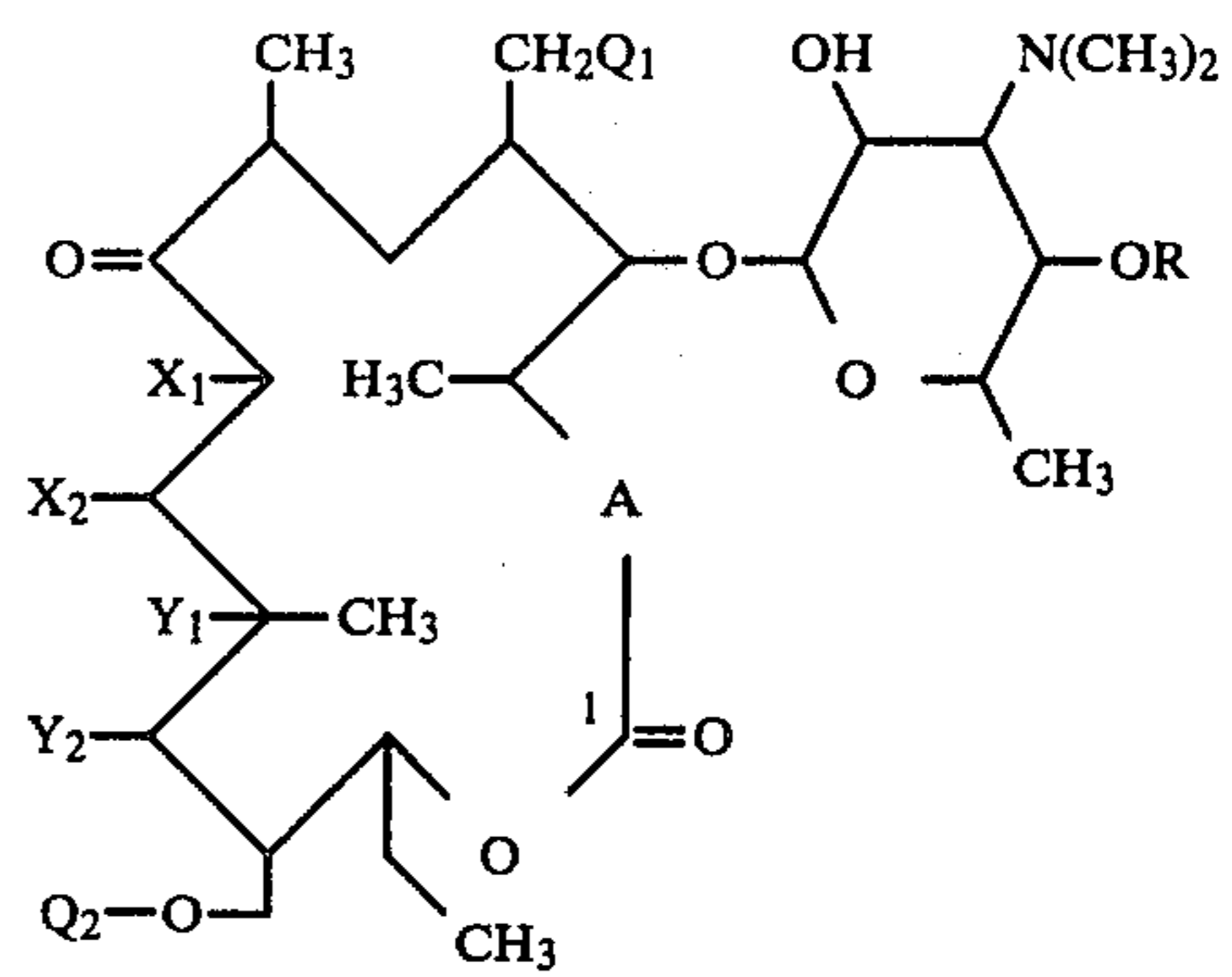
UV: $\lambda_{max}^{EtOH}=283$ nm ($\epsilon=19,700$).

Mass spectrum (m/e): 757 (M^+), 739, 612, 567, 394, 393, 377, 359, 358, 190, 174, 173.

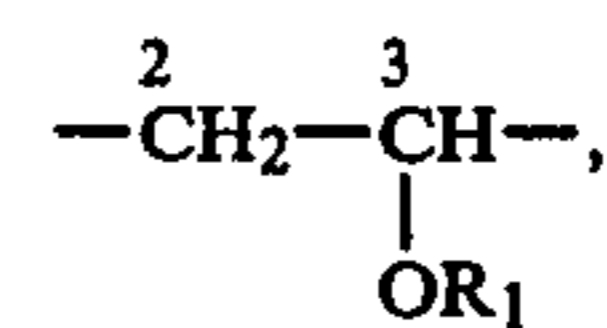
NMR spectrum (100 MHz, $CDCl_3$): 1.79 (12- CH_3), 2.51 [3'- $N(CH_3)_2$], 3.42 and 3.49 (OCH_3), disappearance of aldehyde peak.

What is claimed is:

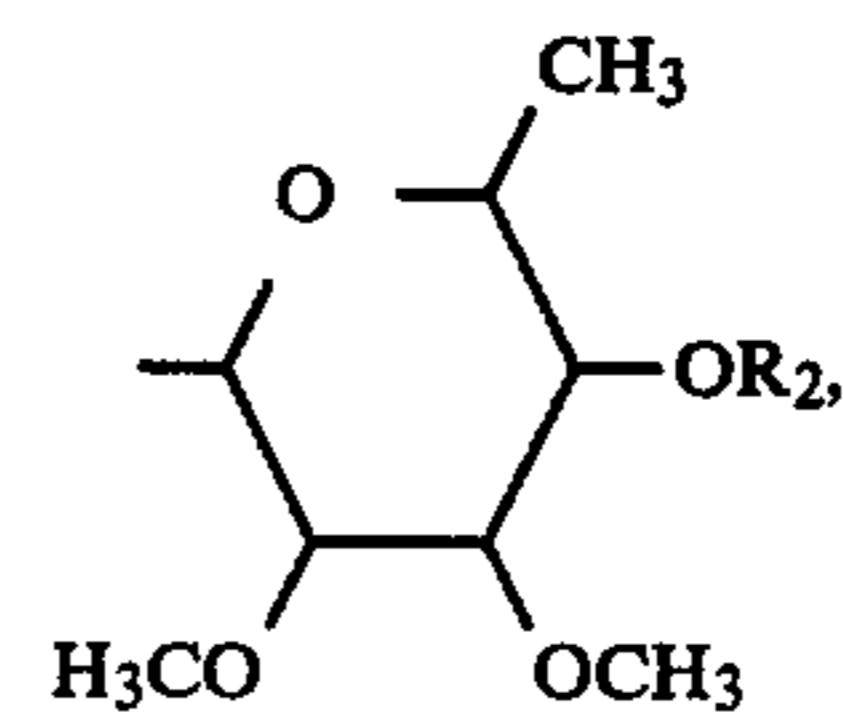
1. A compound of the formula



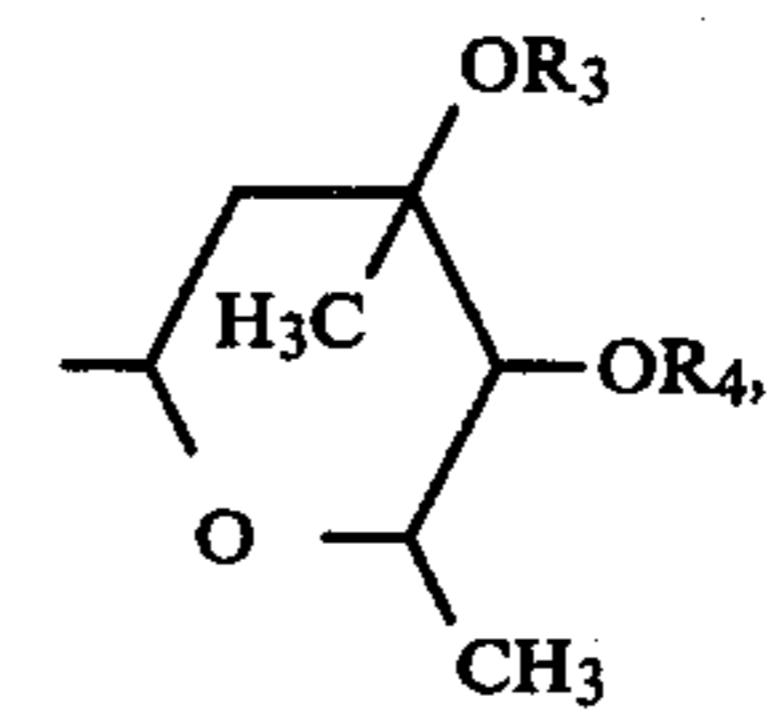
wherein A is



$-\text{CH}=\text{CH}-$ or $-\text{CH}_2-\text{CH}_2-$, R_1 is hydrogen, lower alkanoyl or phenyl-lower alkanoyl, X_1 and X_2 are hydrogen or are connected to form a valence bond, Y_1 and Y_2 are hydrogen or are connected to form a valence bond, Q_1 is hydrogen or methyl, Q_2 is hydrogen or



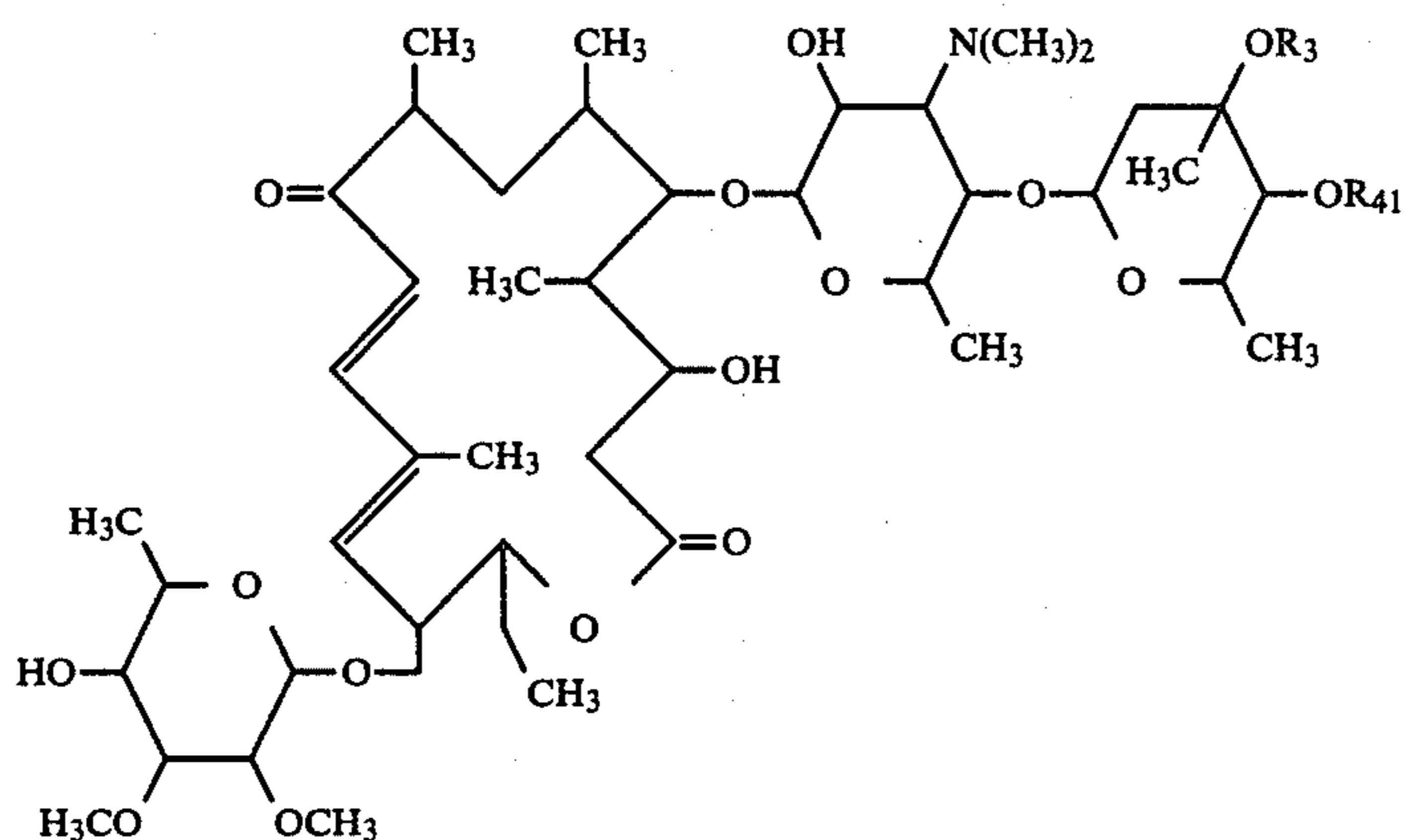
R_2 is hydrogen or lower alkanoyl, R is hydrogen or



R_3 is hydrogen or C_{2-5} alkanoyl, and R_4 is hydrogen or C_{2-6} alkanoyl, and when R_3 is not hydrogen, then R_4 is not hydrogen, or a pharmaceutically acceptable salt thereof.

2. A compound as claimed in claim 1, wherein said compound is 19-deformyltylosin or a pharmaceutically acceptable salt thereof.

3. A compound of the formula



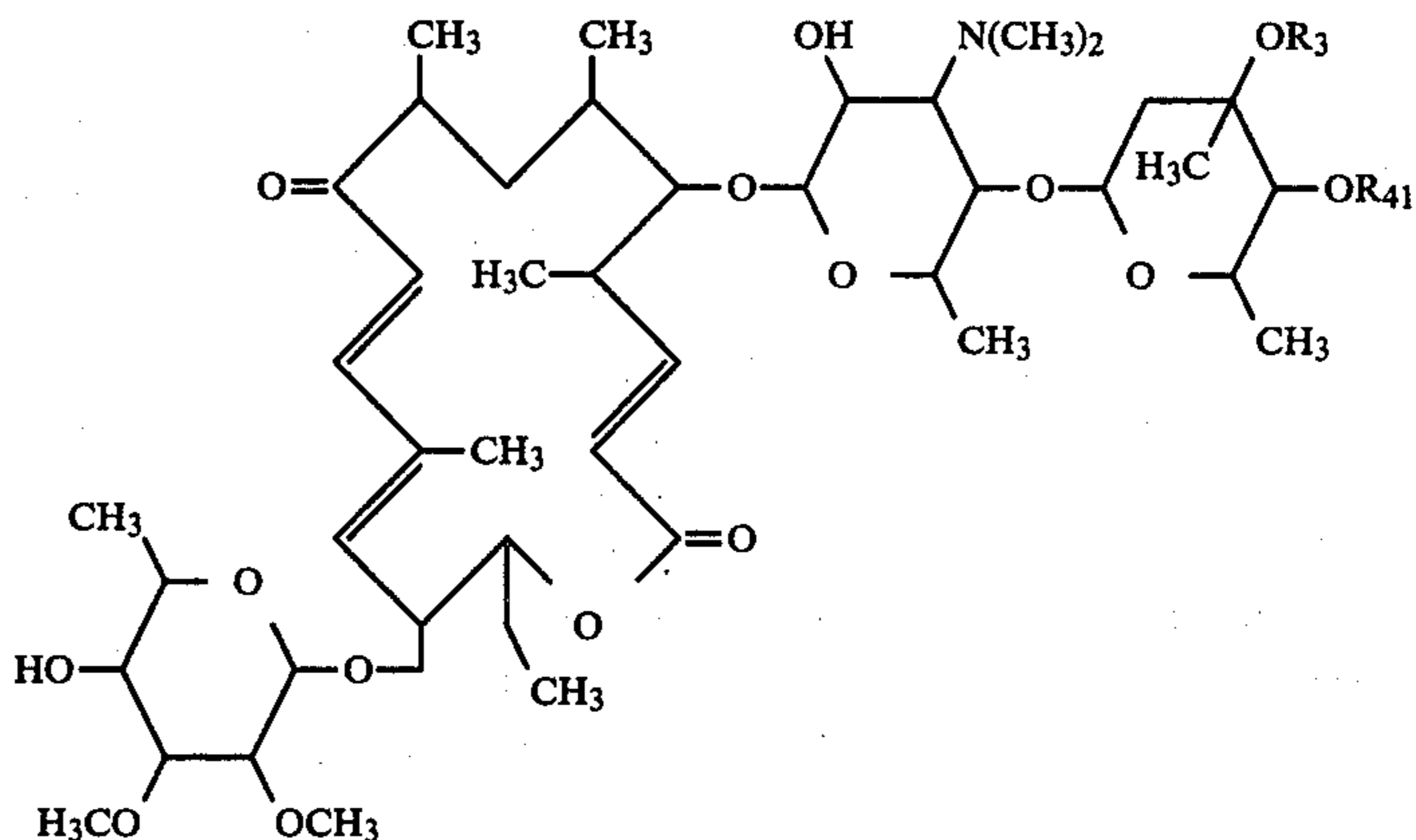
wherein R₃ is hydrogen or C₂₋₅ alkanoyl, and R₄₁ is C₂₋₆ alkanoyl, or a pharmaceutically acceptable salt thereof. 20

4. A compound as claimed in claim 3, wherein R₃ is hydrogen.

5. A compound as claimed in claim 3, wherein R₃ is

8. A compound as claimed in claim 7, wherein said compound is 3,3'',4''-triacetyl-19-deformyltylosin, or a pharmaceutically acceptable salt thereof.

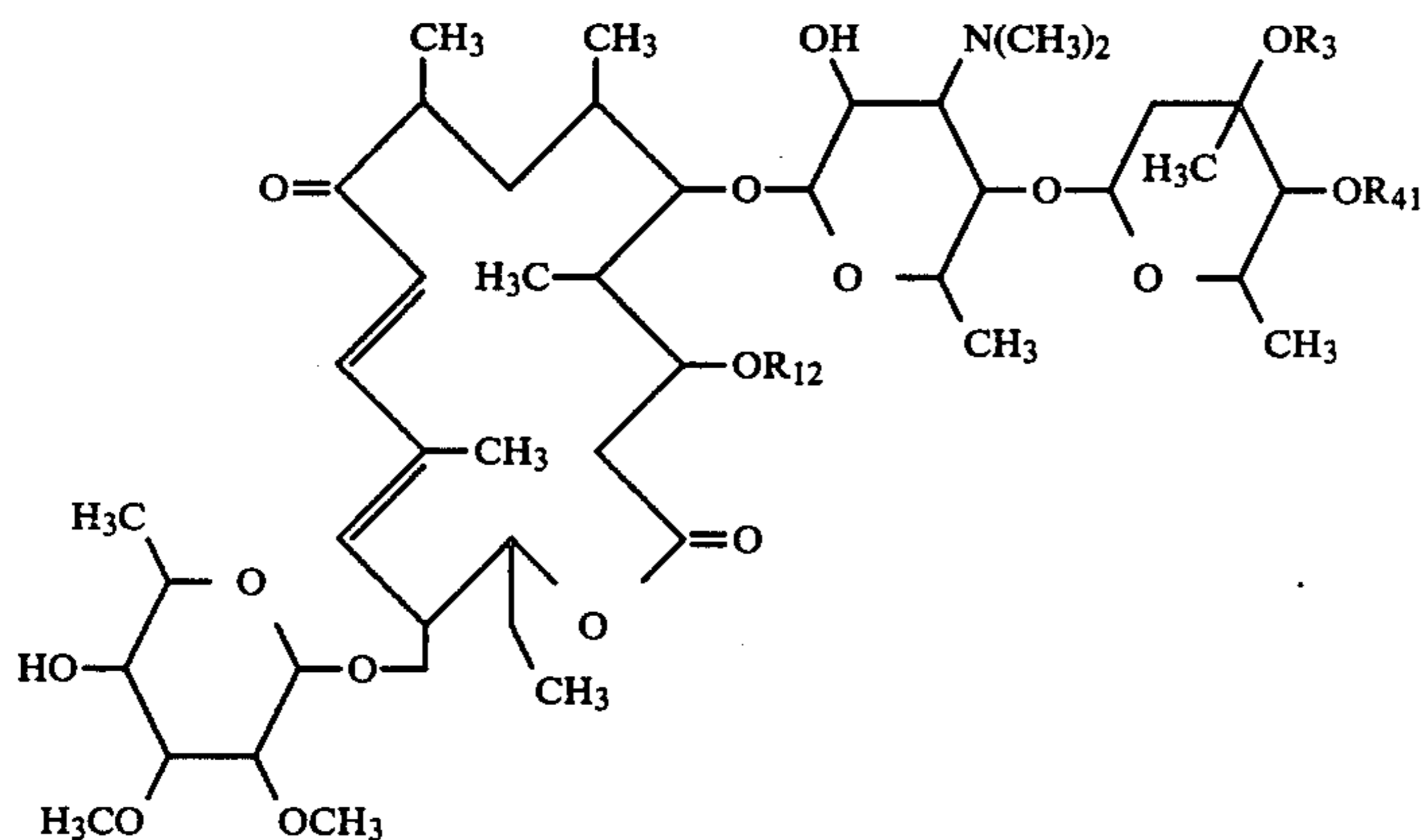
9. A compound as claimed in claim 1, wherein said compound is represented by the formula



C₂₋₅ alkanoyl.

6. A compound as claimed in claim 5, wherein said compound is 3''-acetyl-19-deformyl-4''-isovaleryltylosin or a pharmaceutically acceptable salt thereof. 45

7. A compound of the formula



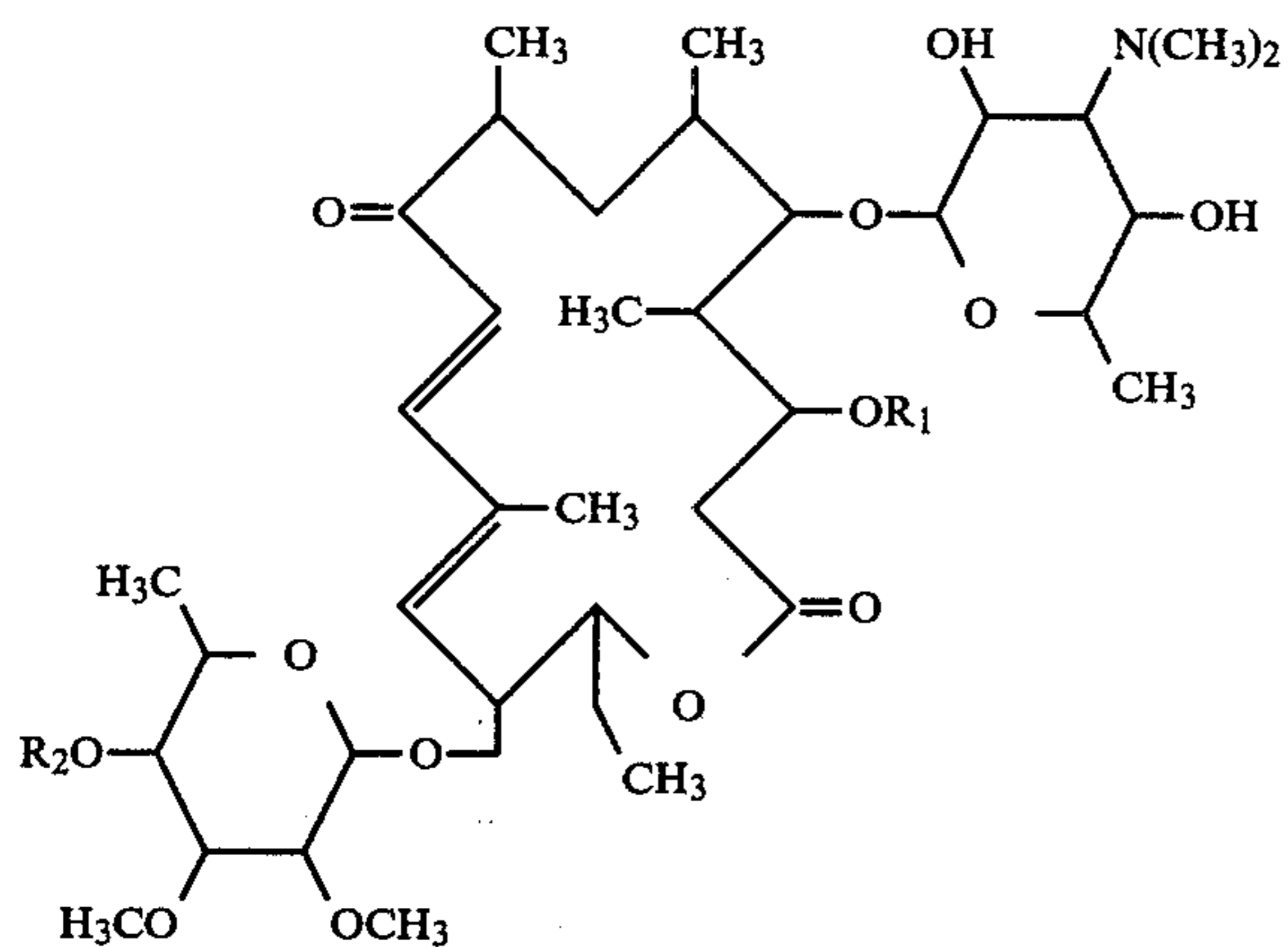
wherein R₁₂ is lower alkanoyl, R₃ is hydrogen or C₂₋₅ alkanoyl and R₄₁ is C₂₋₆ alkanoyl, or a pharmaceutically acceptable salt thereof.

wherein R₃ is hydrogen or C₂₋₅ alkanoyl and R₄₁ is C₂₋₆ alkanoyl, or a pharmaceutically acceptable salt thereof.

10. A compound as claimed in claim 9, wherein said compound is 3'', 4''-diacetyl-19-deformyl-2,3-didehydro-3-dehydroxytylosin or a pharmaceutically accept-

able salt thereof.

11. A compound as claimed in claim 1, wherein said compound is represented by the formula



wherein R_1 is hydrogen, lower alkanoyl or phenyl-lower alkanoyl and R_2 is hydrogen or lower alkanoyl, or a pharmaceutically acceptable salt thereof.

12. A compound as claimed in claim 11, wherein said compound is 19-deformyl-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

13. A compound as claimed in claim 11, wherein R_1 is lower alkanoyl and R_2 is hydrogen, or a pharmaceutically acceptable salt thereof.

14. A compound as claimed in claim 13, wherein said compound is 3-acetyl-19-deformyl-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

15. A compound as claimed in claim 13, wherein said compound is 19-deformyl-4'-demycarosyl-3-propionyltylosin or a pharmaceutically acceptable salt thereof.

16. A compound as claimed in claim 13, wherein said compound is 3-butyryl-19-deformyl-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

17. A compound as claimed in claim 11, wherein R_1 is phenyl-lower alkanoyl and R_2 is hydrogen or a pharmaceutically acceptable salt thereof.

18. A compound as claimed in claim 17, wherein said compound is 19-deformyl-4'-demycarosyl-3-phenylacetyltylosin or a pharmaceutically acceptable salt thereof.

19. A compound as claimed in claim 11, wherein R_1 is hydrogen and R_2 is lower alkanoyl, or a pharmaceutically acceptable salt thereof.

20. A compound as claimed in claim 19, in which said compound is 4'''-butyryl-19-deformyl-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

21. A compound as claimed in claim 11, wherein R_1 and R_2 are lower alkanoyl.

22. A compound as claimed in claim 21, wherein said compound is 3,4'''-diacetyl-19-deformyl-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

23. A compound as claimed in claim 1, wherein said compound is 19-deformyl-2,3-didehydro-3-dehydroxy-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

24. A compound as claimed in claim 1, wherein said compound is 19-deformyl-4'-demycarosyl-10,11,12,13-tetrahydrotylosin or a pharmaceutically acceptable salt thereof.

25. A compound as claimed in claim 1, wherein said compound is 19-deformyl-3-dehydroxy-4'-demycarosyl-10,11,12,13-tetrahydrotylosin or a pharmaceutically acceptable salt thereof.

26. A compound as claimed in claim 1, wherein said compound is 19-deformyl-4'-demycarosyl-23-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

27. A compound as claimed in claim 1, wherein said compound is 20-deoxo-4'-demycarosyltylosin or a pharmaceutically acceptable salt thereof.

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