

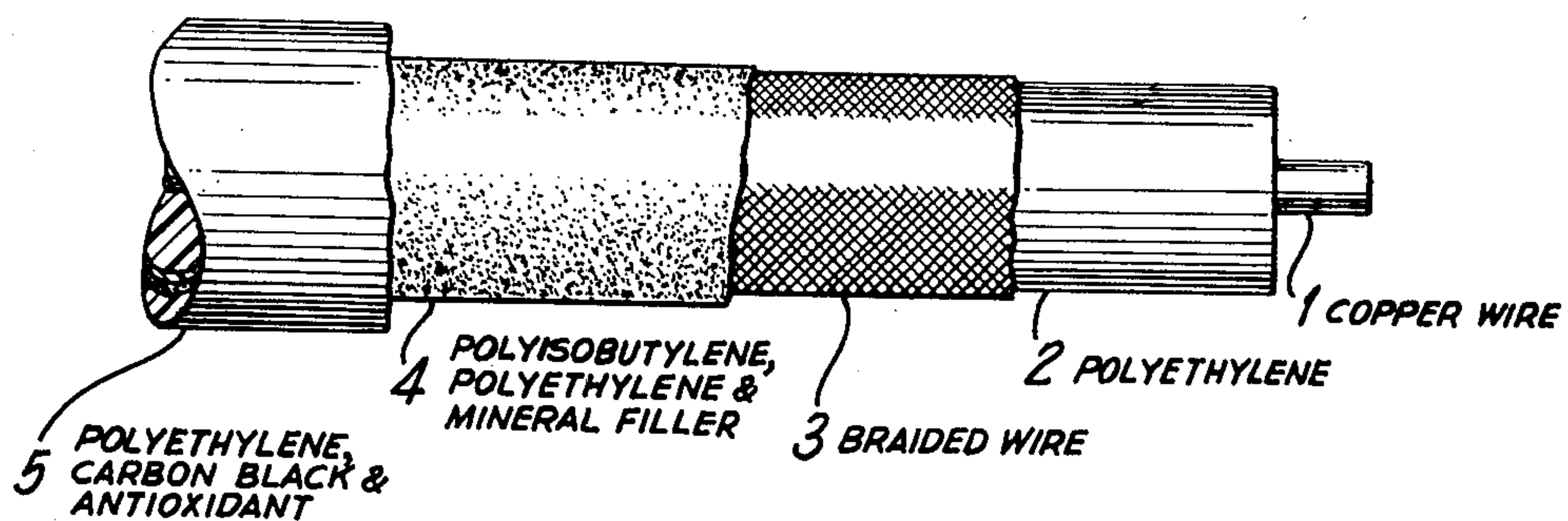
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WATER-PROOF COAXIAL CABLE WITH READILY SEPARABLE LAYER

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3,180,926

## WATER-PROOF COAXIAL CABLE WITH READILY SEPARABLE LAYER

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5 Claims. (Cl. 174-107)

The present invention relates to electrical cable and  
more particularly to an improved coaxial cable.

It is desirable that coaxial cable laid under water or  
under wet ground resist longitudinal movement of water  
through the cable. It is also desirable that layers of a  
coaxial cable be readily separable to connect their con-  
ductors to other cables, to junction boxes, or for testing  
of the cable. At the present time coaxial cables are not  
particularly well adapted to withstand longitudinal water  
pressure, nor are they particularly well adapted to have  
their layers readily separable for splicing.

It is an objective of the present invention to provide a  
coaxial cable in which the insulation around the outer  
conductor is easily extrudable and, after extrusion, readily  
separable from the remainder of the cable. It is a fur-  
ther objective that the insulation adjacent the outer con-  
ductor provide protection against longitudinal passage of  
fluids.

In accordance with the present invention, a coaxial  
cable is provided in which a filled compound of a mixture  
of polyethylene, polyisobutylene and a mineral filler, pre-  
ferably powdered acid magnesium metasilicate, is extruded  
over or under or within the spaces of the braided outer  
conductor of the coaxial cable. The filler renders the  
dielectrical material about the braid less cohesive and en-  
ables the outer conductor to be readily separated from  
the other portions of the cable. The filler selected for this  
purpose should be non-hygroscopic and unsusceptible to  
fungus and should not increase the electrical attenuation  
or otherwise alter the electrical characteristics of the cable.

Other features of the present invention will be apparent  
from the below detailed description of a preferred em-  
bodiment, taken in conjunction with the accompanying  
drawing in which the single figure is a side elevational view  
showing a coaxial cable embodying the present invention.

In the drawing, the coaxial cable comprises an inner  
electrical conductor 1, generally of copper wire. The  
inner conductor 1 is surrounded by a layer 2 of electri-  
cally insulative material, preferably polyethylene which  
is extruded over conductor 1. An outer conductor 3,  
preferably of braided copper wire, surrounds the insulative  
layer 2. A covering layer 4 of a mixture of mineral filler,  
polyisobutylene and polyethylene surrounds the outer

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conductor 3 and is preferably extruded onto conductor 3.  
Talc (powdered acid magnesium metasilicate) is the pre-  
ferred mineral filler although diatomaceous earth, whiting  
(calcium carbonate), silica (silica dioxide), or hard or  
soft clays (mixtures containing hydrous aluminous miner-  
als) may be used. A preferred mixture for layer 4 is  
polyethylene, polyisobutylene and talc, in equal propor-  
tions by weight.

A weather protective layer 5, preferably of extruded  
polyethylene containing carbon black and an antioxidant,  
covers layer 4.

Although the above description and the drawing relate  
to the use of the filled polyethylene-polyisobutylene mate-  
rial on the outside of the outer conductor, it is often de-  
sirable that the filled polyethylene-polyisobutylene mate-  
rial be applied underneath, over, and within the interstices  
of the braided outer conductor 3.

Modifications may be made in the present invention  
within the scope of the subjoined claims.

I claim:

1. In a coaxial cable, the combination of an inner con-  
ductor, an insulative layer around the inner conductor, an  
outer conductor of braided wire around the insulative  
layer, and about the outer conductor, an extruded layer  
consisting essentially of a mixture of polyethylene, poly-  
isobutylene and sufficient mineral filler to render the ex-  
truded layer relatively non-cohesive with the outer con-  
ductor so that the outer conductor and the extruded layer  
are readily separable.

2. The combination defined in claim 1, in which the  
mixture is composed of substantially equal proportions  
by volume of polyethylene, polyisobutylene and the min-  
eral filler.

3. The combination defined in claim 1, in which said  
extruded layer substantially fills the interstices of the  
braid.

4. The combination defined in claim 1, in which the  
mineral filler is powdered acid magnesium metasilicate.

5. The combination defined in claim 1, in which the  
mineral filler is whiting.

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