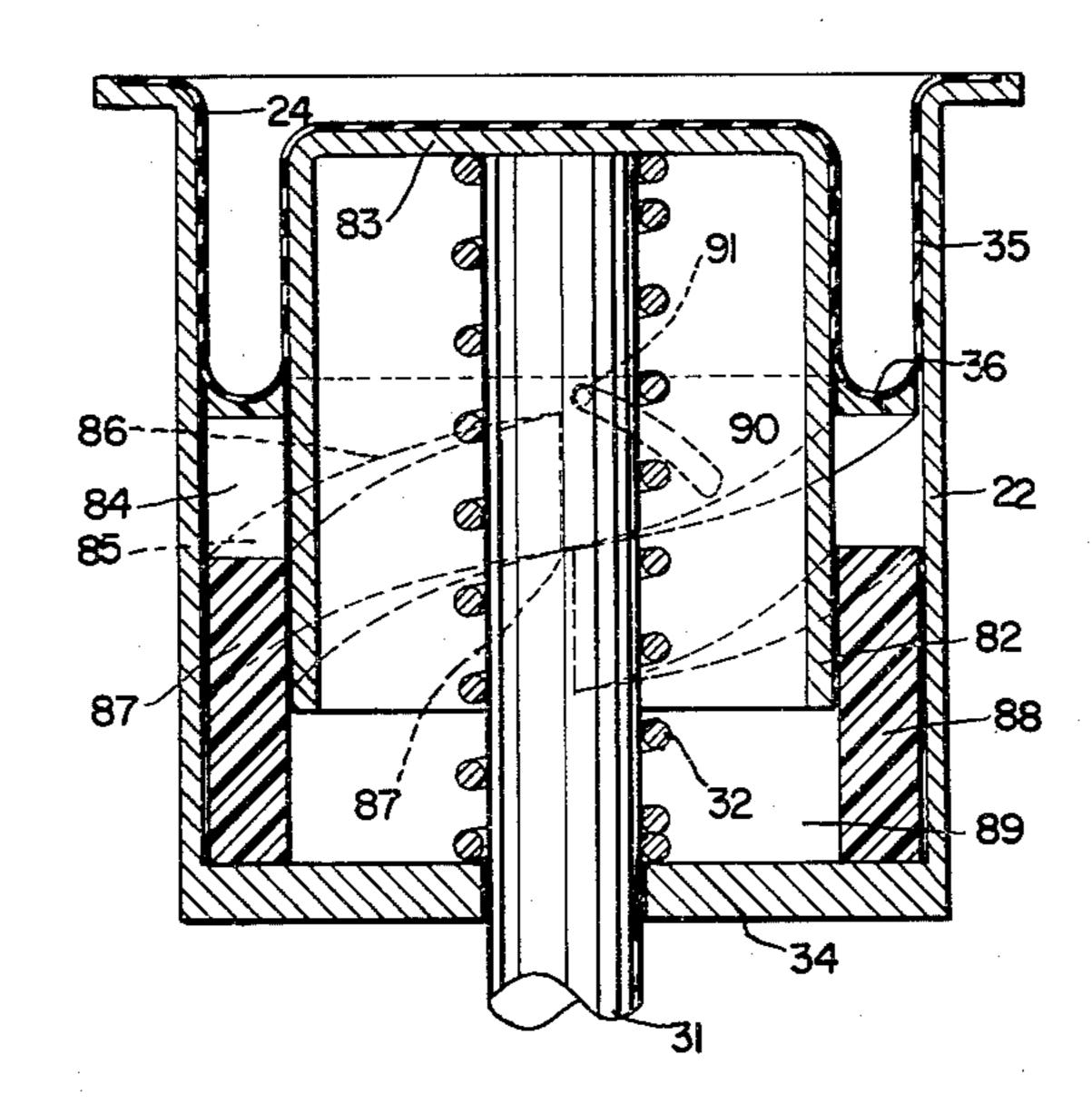
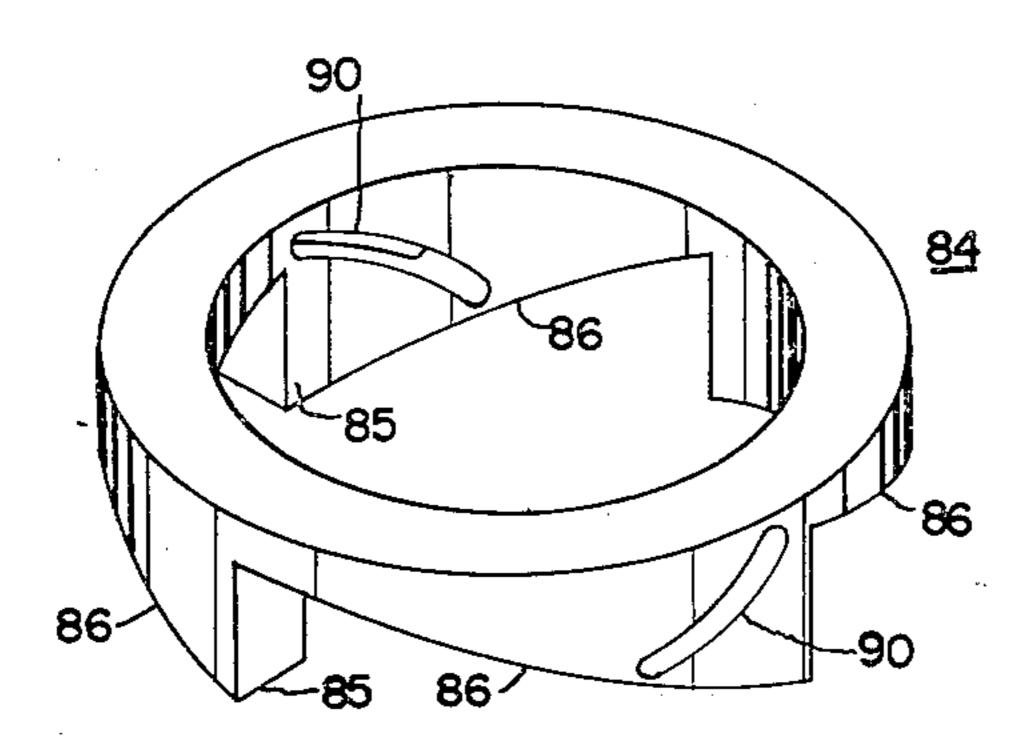
DIAPHRAGM SUPPORT

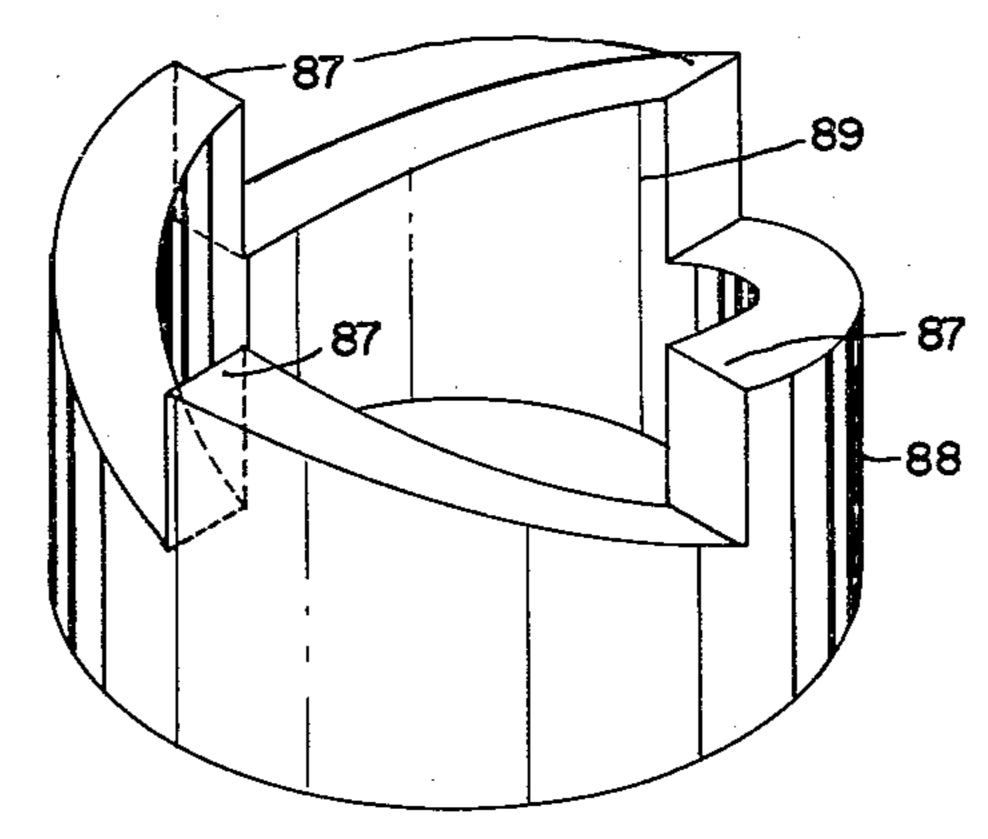
Filed Nov. 22, 1957



F19. 1



FIB. 2



INVENTOR.

WILLIAM L. CARLSON, JR.

BY

Joseph & Ryan ATTORNEY

2,953,166

DIAPHRAGM SUPPORT

William L. Carlson, Jr., Bloomington, Minn., assignor to Minneapolis-Honeywell Regulator Company, Minneapolis, Minn., a corporation of Delaware

> Filed Nov. 22, 1957, Ser. No. 698,084 1 Claim. (Cl. 137—788)

The present invention is directed to a type of diaphragm support for use in hydraulic actuators, and more specifically is directed to a support means for use in an actuator which may be utilized with highly corrosive conduc- 15 tive fluids such as conductive liquid metals.

In recent years numerous hydraulic systems have been developed utilizing conductive fluids such as mercury, sodium, potassium, and sodium-potassium mixtures. While most of the systems have utilized the conductive liquid 20 metals as cooling media in heat transfer systems other applications have also arisen. An example of such a system is the combination of a pump and a plurality of variable volume chambers which are used to obtain motion when a conductive liquid metal is moved. Due to the 25 corrosive nature of the sodium and potassium types of conductive liquid metals it has been necessary to engineer and build hydraulic actuators which are hermetically sealed and which have adequate safety features in case of a rupture of one of the hermetically sealed chambers. In order to use a hydraulic actuator which is filled, for example, with a sodium-potassium mixture in residential and commercial applications it is necessary to build an actuator which can adequately contain the corrosive fluid under all operating conditions. It is also necessary to supply a unit which has mechanical practicability and which is further economical to build.

It is the object of the present invention to disclose a diaphragm support for use with an actuator which is capable of handling highly corrosive types of liquid metals 40 and other fluids in a hermetically sealed system.

A further object is to provide a diaphragm support for an actuator which utilizes a neutral fluid between the diaphragm and a bellows chamber as a leak resistant safety feature.

Yet another object of the present invention is to disclose a diaphragm support arrangement whereby the bight of the diaphragm is continuously supported so that the pressures applied to the active side of the unit can be 50 safely retained regardless of the operating pressure.

These and other objects will become apparent when the three sheets of drawing accompanying the present specification are considered, wherein:

Figure 1 is a cross section of a diaphragm support means utilizing two relatively movable rings, and

Figure 2 is an isometric view of the two rings used in Figure 1.

In Figure 1, a diaphragm 24 lays across the top 83 of a piston 82. A cylinder 22 is provided having a bottom plate 34. An output shaft 31 passes through the bottom plate 34 and attaches to the top 83 of cylinder 82. A coil spring 32 biases the piston 82 to its uppermost position, as shown, and is coiled around the shaft 31. The bottom 36 of bight 35 of the diaphragm 24 is sup- 65 ported on a cylindrical member 84 made of an appropriate plastic material. The member 84 has four dominantly projecting teeth 85 whose slope 86 is selected to give the member 84 a particular rate of linear movement when rotated over the teeth 87 of the member 88. 70 The member 88 is a cylindrical plastic member having the teeth 87 cut in its upper surface and the slope of the teeth

87 is the same as the slope of the teeth 85. The member 88 is placed inside of cylinder 22 and is attached by any convenient method to the bottom plate 34. It is attached in such a manner that it can not rotate or be moved and its inner surface 89 acts as a guide for the cylinder 82. The member 84 further has two slots 90 cut into two of the teeth 85 on opposite sides of the member 84. These slots are engaged by a pin 91 which is attached to the

outer surface of piston 82.

The shaft 31 is fixed against rotation at the load to which it is attached (not shown) and thereby the pin 91 moves in a linear direction with the piston 82. Since the pin 91 rides in slot 90 and moves in a linear manner only, it becomes apparent that the member 84 is caused to rotate as the pin is moved relative to it. When the diaphragm 24 is exposed to pressure and the piston 82 moves, the pin 91 moves in the groove 90 causing the block member 84 to rotate. Since the block 84 has sloped teeth 85 which mate with teeth 87 of member 88, the block 84 rotates and slides along that slope. It is obvious therefore that the member 84 rides up and down in a parallel relationship to the movement of the piston 82. By the proper selection of the slope 86 of teeth 85 and of teeth 87 it is possible to give the member 84 a movement which is one-half the linear rate of the movement of pistons 82. It can thus be seen by properly selecting the dimensions and materials of the members 84 and 88 it is possible to yield a diaphragm support member which continuously supports the bottom 36 of the bight 35, to in turn provide the safety required of the overall actuator.

The present application has been illustrative only of one of the many possible ways in which the bottom 36 of bight 35 can be supported continuously where a diaphragm 24 is used to seal a fluid tight chamber against a moving piston or cylinder. With this arrangement it is possible to build units which are hermetically sealed and capable of handling corrosive fluids such as liquid metals and which further provides a double safety chamber having the complete safety and strength required of it in the commercial world. It is obvious that many methods could be utilized to support the bottom 36 of bight 35 within the teaching disclosed and the applicant has provided an example only of one preferred embodiment. The applicant wishes to be limited in no way other than by the scope of the appended claim.

I claim as my invention:

In a device of the class described: cylinder means having a movable loose fitting piston means therein; pin means attached to said piston means; a diaphragm member sealing said cylinder means into two sections; said diaphragm member riding against said piston means and having a bight separating said piston and cylinder means; an annular bight support ring having a plurality of sloped teeth on a side opposite said bight and said ring in contact with said bight between said piston and cylinder means; a bottom ring in line with said support ring; said bottom ring having sloping teeth mating with said support ring teeth; one said ring having slot means; and said pin means engaging said slot means to cause one said ring to rotate as said piston means moves; said rings rotating relative to each other and moving towards each other at one half the lineal rate of movement of the piston means allowing said mating teeth to slide relative to each other and thereby continuously support said diaphragm member.

References Cited in the file of this patent UNITED STATES PATENTS

2,587,728	Hoskins	Mar. 4, 1952
2,692,618	Ludowici	Oct. 26, 1954