

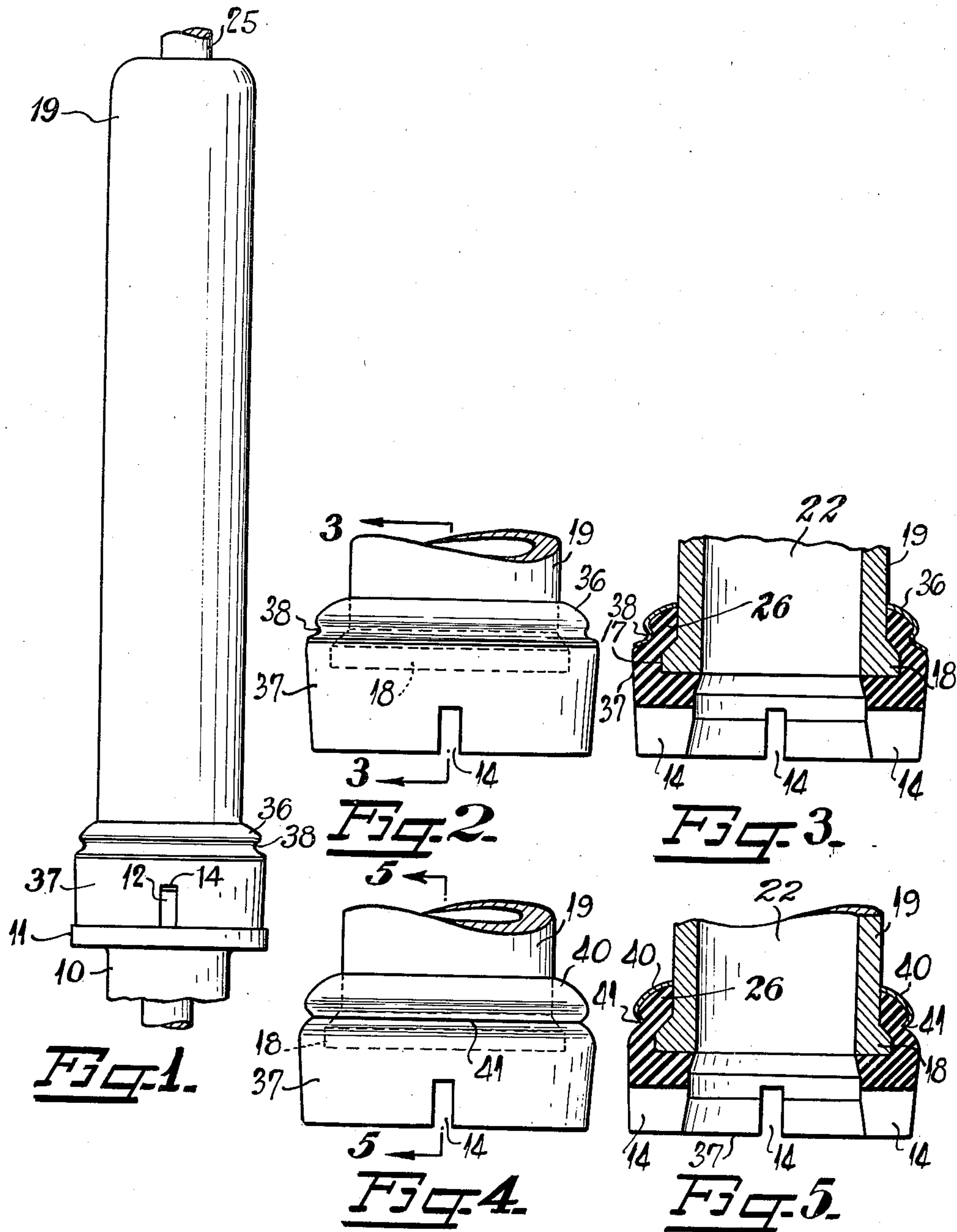
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BOBBIN

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## UNITED STATES PATENT OFFICE

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BOBBIN

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3 Claims. (Cl. 242—46.2)

This invention relates to new and useful im-  
provements in a bobbin for textile machinery.  
More specifically it relates to a bobbin, used on  
fly-frames having a replaceable resilient base  
secured to the lower portion of the bobbin barrel.

It comprises also, improvements of the struc-  
ture disclosed in United States Letters Patent  
Number 1,958,126 to G. W. Bowen dated May 8,  
1934, in that simpler and more easily applied  
means are provided for attaching the base to  
the barrel and for removing it therefrom for  
replacement by a new base, thus extending in-  
definitely the life of the barrel.

The construction set forth herein may be  
adapted to the manufacture of new bobbins or  
the reclamation and repair of old bobbins having  
sound barrels but worn or damaged bases, capa-  
ble of being formed to receive new bases of the  
kind described in this application.

The bobbins in common use are made of wood  
without protection at the base which is sub-  
jected to greater wear than other parts of the  
bobbin. The bases soon become worn or dam-  
aged which makes it necessary to discard the  
entire bobbin.

It is, therefore, an object of this invention to  
provide a bobbin for textile machines compris-  
ing a barrel portion made of one material, usu-  
ally wood, and a base made of another material,  
preferably resilient, said base being removably  
attached to the lower portion of the barrel. By  
providing a construction of this kind, smaller  
blanks can be used for turning the barrel be-  
cause the larger diameter required to form the  
base of a wooden bobbin is not needed. There  
is thus a saving in the cost of material required  
for the barrel. Moreover, the reason for using  
certain kinds of hardwood in bobbins is to pro-  
vide extra strength for the base. Since the base  
described herein is a separate replacement part;  
it is obvious that the barrels may well be made  
of less expensive woods to effect a further saving.

It is the further object of this invention to  
provide a resilient base for a bobbin provided  
with reinforcing means integral with the base  
and with external means on the base for securing  
the base to the bobbin.

It is the further object of this invention to  
provide a guard for the protection of the upper  
portion of the base to prevent the resilient ma-  
terial from coming into contact with external  
devices for cleaning waste yarn from bobbins.

Some of the objects of the invention having  
been stated, other objects will appear as the de-  
scription proceeds when taken in connection with

the accompanying drawing, showing a preferred  
embodiment of the invention, in which—

Figure 1 is an elevation of the invention show-  
ing the same mounted upon a driver;

Figure 2 is an elevation of the lower portion  
of the invention in which a metallic guard is  
employed for holding the resilient base to the  
lower end of the bobbin barrel, said guard being  
crimped into the rubber base to press the same  
against the periphery of the barrel;

Figure 3 is a sectional view taken along the  
line 3—3 in Figure 2;

Figure 4 is an elevation of the lower portion  
of a bobbin showing a modified form of the  
invention;

Figure 5 is a sectional view taken along the  
line 5—5 in Figure 4.

Referring more specifically to the drawing,  
the numeral 10 denotes a driver for a fly frame,  
said driver having an integral flange 11. A pro-  
jection 12 extends upwardly from flange 11 and  
is adapted to fit into any one of a plurality of  
radially disposed notches 14 in the lower end  
of resilient base member 37. The member 37  
has an annular groove 17 on its interior which  
fits flange 18 on the lower end of bobbin bar-  
rel 19. The barrel 19 has an enlarged bore 22  
therein which is adapted to fit around a fixed  
bolster, not shown, and spindle 25. After the  
bobbin has been filled and it is desired to re-  
move the same, it is only necessary to lift it  
and at that time the notch 14 will become dis-  
engaged from the projection 12.

It will be noted that the upper portion of the  
base member 37 (Figures 3 and 5) has an in-  
turned annular lip 26. This lip presses tightly  
against the periphery of barrel 19, when the base  
is in an installed position as shown in Figures  
3 and 5. Although the pressure of this lip against  
the periphery of the bobbin barrel is sufficient  
in many cases to hold the base in position, it  
has been found advantageous to provide an ad-  
ditional holding means upon the exterior of the  
base.

A metallic guard 36 is employed for holding  
the base 37 upon the lower end of the bobbin  
barrel 19. This metallic guard is annular and  
its upper rim fits snugly against the periphery  
of the barrel. This base is molded and sub-  
sequently placed upon the lower end of the bob-  
bin barrel and then the guard 36 is inserted  
over the upper end of the bobbin and over the  
top of the base. When in this position, the  
lower periphery of the guard 36 is spun inwardly  
as at 38 so as to embed the metallic guard in



the resilient base portion. This spinning action will press the upper portion of the base against the periphery of the barrel thereby causing the flange 18 to be locked in position.

A metallic guard of this type not only serves as a clamping means but it also serves as a cover to prevent the yarn which is wound around the barrel from contacting the resilient base. It prevents bobbin stripping operations from marring the surface of the resilient base.

Figures 4 and 5 show a modified form of the invention which is similar to the form shown in Figures 1, 2 and 3. In this form the base 37 is secured to the lower end of the bobbin barrel 19 by means of another type of guard or ferrule 40. This guard is adapted to be spun as at 41 after it has been placed around the bobbin barrel and against the upper part of the base. It will be noted that this guard has its upper edge snugly fitting against the periphery of the barrel whereas its lower edge is spun or rolled inwardly so as to bite into the resilient material and thereby cause the upper portion of the base to be pressed against the periphery of the bobbin barrel at a point disposed above the flange 18.

In the drawing and specification there has been set forth a preferred embodiment of the invention, and although specific terms are employed, such terms are used in a generic and descriptive sense only, and not for the purpose of

limitation, the scope of the invention being set forth in the appended claims.

We claim:

1. A bobbin comprising a barrel and a separable resilient base, the base having a cavity in its upper end for reception of the lower end of the barrel, and an annular ferrule disposed around the upper end of the base and having its lower edge embedded in the base for guarding the upper end of the base and also confining the base on the lower end of the barrel.

2. A bobbin comprising a barrel and a resilient base having its upper end recessed to fit over the lower end of the barrel, interlocking means between the barrel and the base and external means covering the upper portion of the base for retaining the base in position on the bobbin barrel and for guarding the upper portion of the base from contact with exterior objects.

3. A bobbin comprising a barrel and a separable base, the base having a cavity in its upper end for reception of the lower end of the barrel, and an annular ferrule disposed around the upper end of the base and having its lower edge embedded in the base for guarding the upper end of the base and also confining the base on the lower end of the barrel.

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