

Aug. 2, 1938.

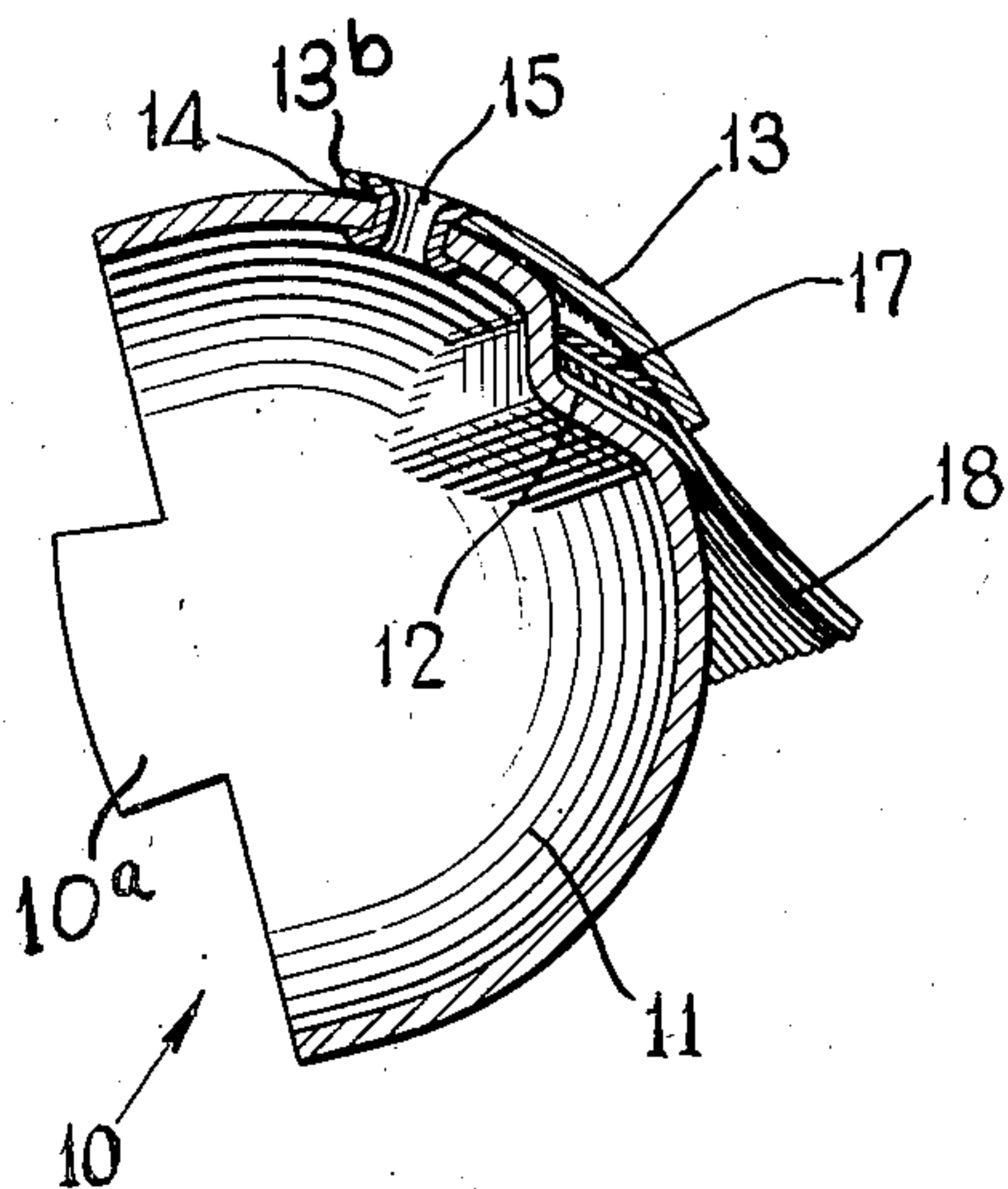
M. DE CESARE

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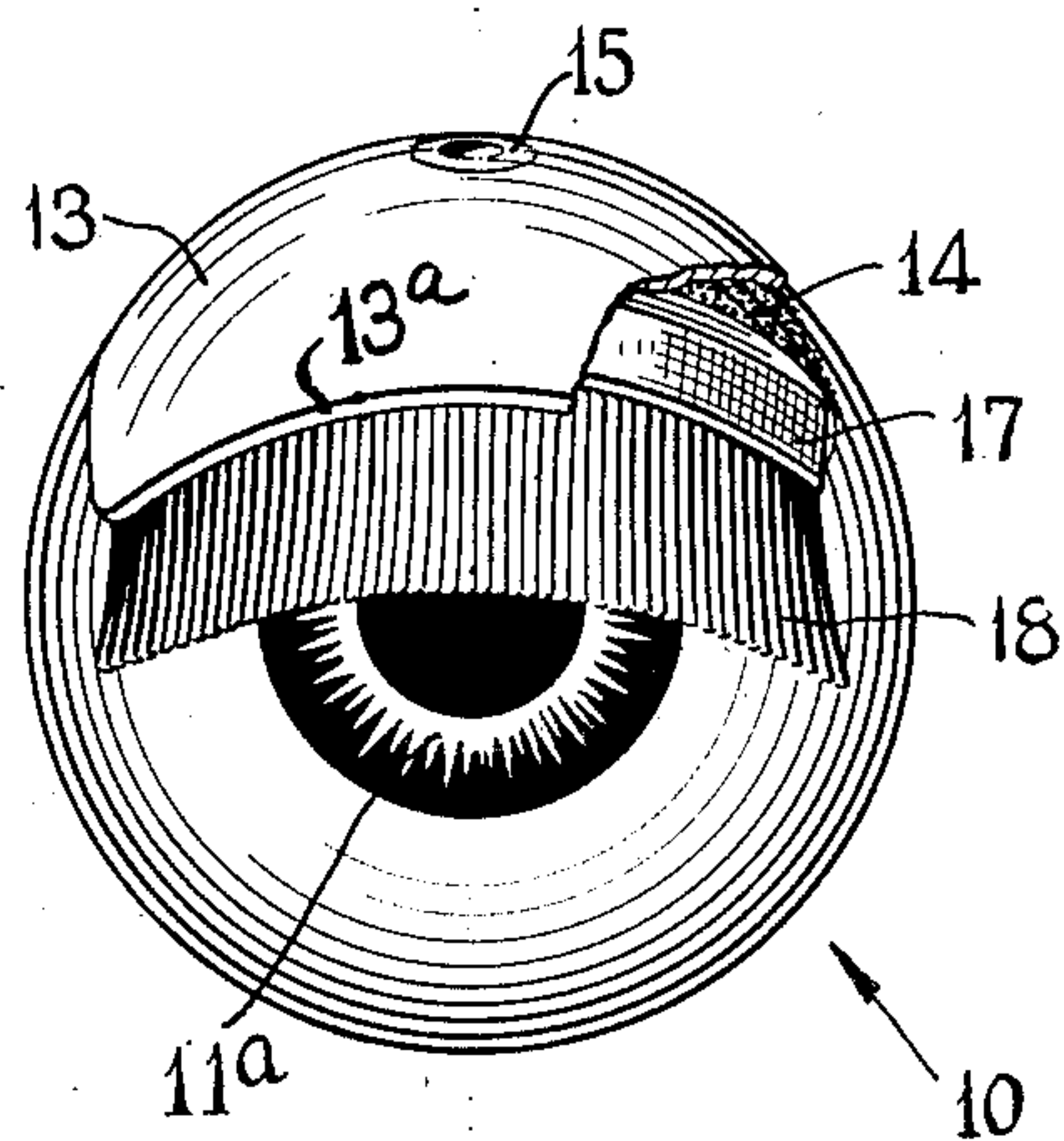
DOLL'S EYE

Filed May 5, 1934

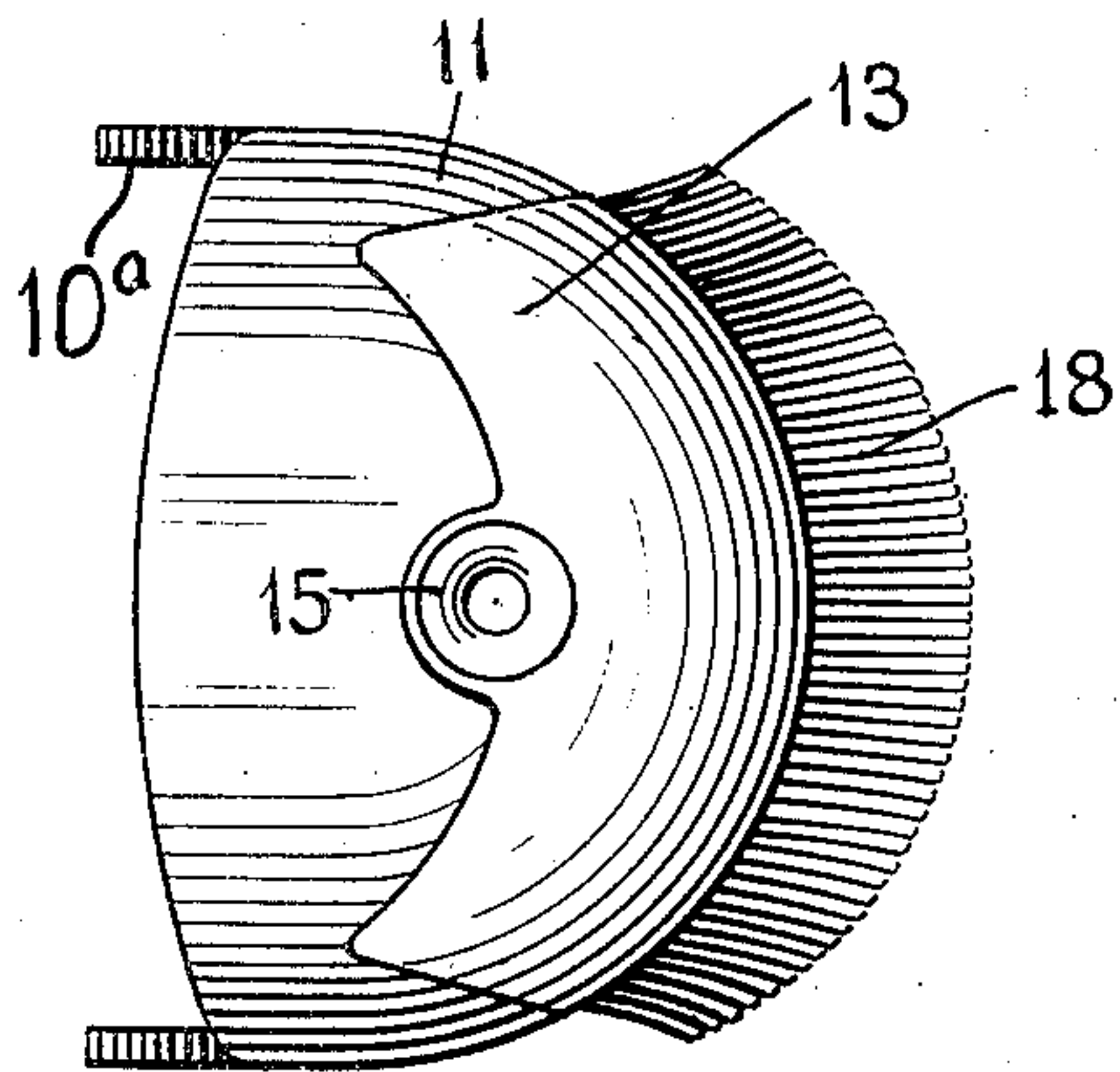
*Fig. 1.*



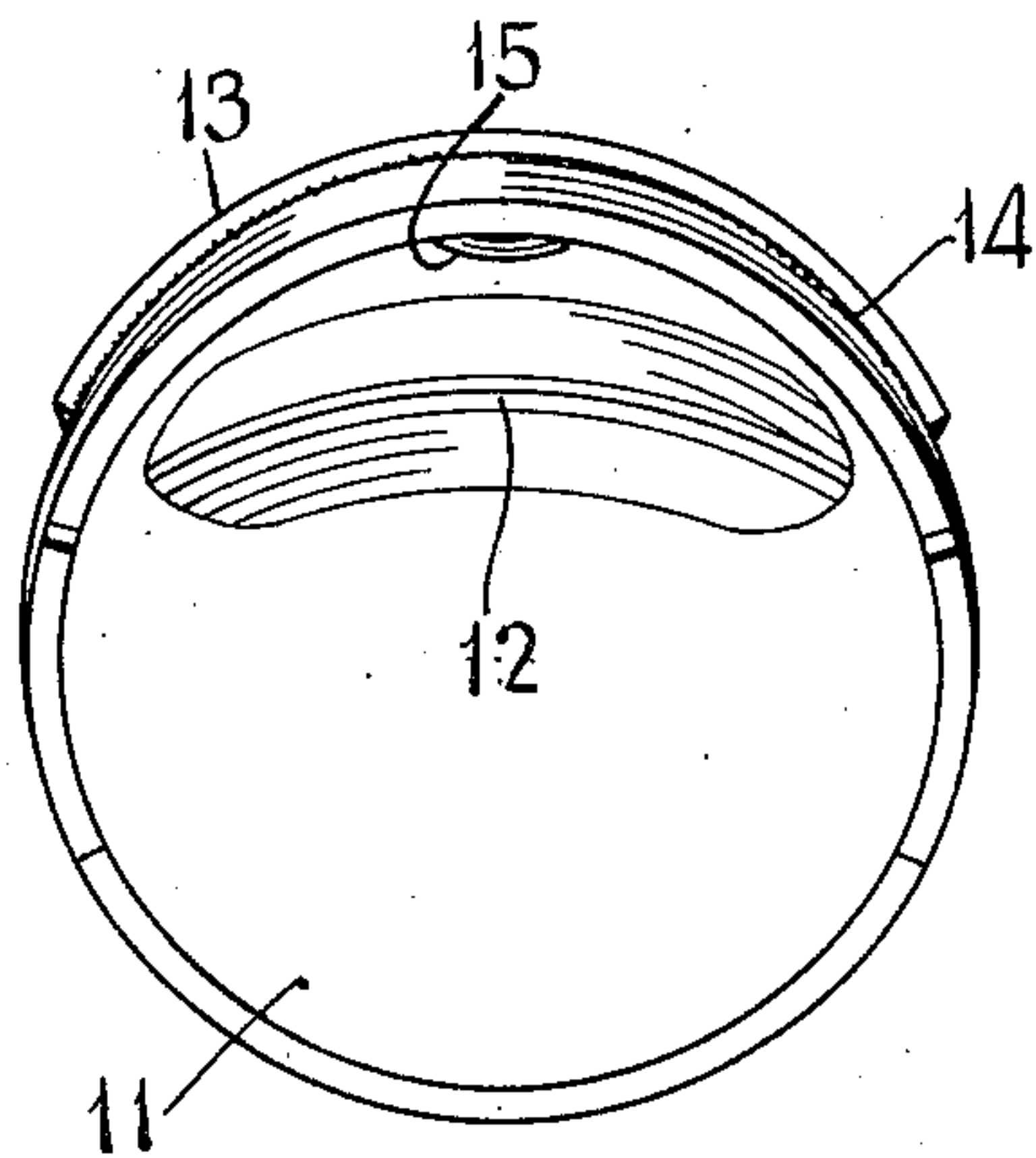
*Fig. 2.*



*Fig. 3.*



*Fig. 4.*



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## UNITED STATES PATENT OFFICE

2,125,426

## DOLL'S EYE

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Application May 5, 1934, Serial No. 724,052

2 Claims. (Cl. 46—166)

This invention relates to dolls' eyes. It is particularly directed to a doll's eye adapted to roll within the eye socket of a doll's head.

An object of this invention is to provide a neat, compact and strong doll's eye construction, which shall be comparatively inexpensive to manufacture, comprise few and simple parts, and which shall nevertheless be practical and efficient to a high degree.

Other objects of this invention will in part be obvious and in part hereinafter pointed out.

The invention accordingly consists in the features of construction, combinations of elements, and arrangement of parts which will be exemplified in the construction hereinafter described, and of which the scope of application will be indicated in the following claims.

In the accompanying drawing, in which is shown one of the various possible embodiments of this invention,

Fig. 1 is a sectional, elevational view of the doll's eye construction embodying the invention;

Fig. 2 is a front elevational view of the structure shown in Fig. 1, with a part broken away to show the interior construction;

Fig. 3 is a top plan view of the structure shown in Fig. 1; and

Fig. 4 is a rear elevational view thereof.

Referring now in detail to the drawing, 10 designates a doll's eye embodying the invention, here shown for the purpose of illustration, in the form of a doll's eye adapted to be rotatably mounted within the eye socket of a doll's head.

The doll's eye may be mounted within a doll's head for rotation within the eye socket of the doll's head in any suitable manner, for example, as shown in my co-pending application, Serial No. 684,163, filed August 8th, 1933. Said doll's eye 10 comprises a substantially semi-spherical shell 11 made of thin sheet material, such as metal, and may be formed with diametrically disposed parallel rearwardly extending ears 10a adapted to be perforated or formed with any suitable openings for receiving the usual axle employed in mounting the doll's eye within the head. The front face of said doll's eye may be suitably colored and formed with a representation of an iris 11a, substantially centrally disposed with respect to said shell 11. Said shell 11 may be formed with an elongated, transverse, inwardly indented portion 12, disposed above the iris 11a and substantially in a plane parallel to the horizontal diameter of said shell. The indented portion 12 thus forms a channel, recess or pocket for the purpose hereinafter appearing.

The doll's eye 10 is provided with an eyelash member 17 comprising an elongated strip to which there is attached a plurality of eyelashes 18, extending from said strip in the same direction. In attaching the eyelash member 17 to the doll's eye, the strip portion is placed within the recess formed by the indented portion 12 and cemented or attached in place with any suitable glue, adhesive or cement.

There is further provided an eyelid member 13 comprising a part spherical piece of metal or other suitable material concentrically fitted over the shell 11 and having a lower edge 13a located beneath the indented portion 12 for covering the strip of the eyelash member 17. The member 13 may be attached to the shell by means of glue or cement interposed between said members and also by an eyelet 15 preferably disposed adjacent the rear edge 13b of said member 13 and at the mid-section thereof. The eyelet is preferably flattened to the outer surface of the member 13 whereby the doll's eye may smoothly roll within the eye socket. The member 13 thus clamps the eyelash member in position for firmly attaching the same to the shell 11 and covers the channel 12 making for a neat and durable construction.

It will thus be seen that there is provided a device in which the several objects of this invention are achieved, and which is well adapted to meet the conditions of practical use.

As various possible embodiments might be made of the above invention, and as various changes might be made in the embodiment above set forth, it is to be understood that all matter herein set forth or shown in the accompanying drawing, is to be interpreted as illustrative and not in a limiting sense.

Having thus described my invention, I claim as new and desire to secure by Letters Patent:

1. A doll's eye comprising a substantially semi-spherical shell having the representation of an iris on the outer surface thereof, said shell being indented above said iris, an eyelash member comprising an elongated strip to which there are attached a plurality of hairs, said strip being received within the recess formed by the indented portion, and attached therein by adhesive, and a part spherical eyelid member fitted on said shell and covering said indented portion and said strip, and an eyelet attaching said eyelid member to said shell.

2. A doll's eye comprising a substantially semi-spherical shell having the representation of an

iris on the outer surface thereof, said shell being indented above said iris, an eyelash member comprising an elongated strip to which there are attached a plurality of hairs, said strip being received within the recess formed by the indented portion, and attached therein by adhesive, a

part spherical eyelid member fitted on said shell and covering said indented portion and said strip, an eyelet attaching said eyelid member to said shell, and adhesive received between the said eyelid member and said shell.

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