## July 12, 1938.

T. S. CART

## 2,123,550

GOLF BAG

Filed Dec. 23, 1936



.





4



•
.

.

## Patented July 12, 1938

UNITED STATES PATENT OFFICE

2,123,550

## **GOLF BAG**

Theodore S. Cart, Princeton, N. J., assignor to Atlantic Products Corporation, Trenton, N. J., a corporation of New Jersey

2,123,550

30

Application December 23, 1936, Serial No. 117,248

2 Claims. (CI. 150 - 1.5)

This invention relates to golf bags.

It is an object of the invention to provide a bag which can be manufactured in a very economical manner by providing for a saving in the quantity of material usually required.

Other objects and advantages of the invention will appear hereinafter.

A preferred embodiment of the invention selected for purposes of illustration is shown in the 10 accompanying drawing, in which,

Figure 1 is a perspective view of a golf bag casing with a panel removed therefrom.

Figure 2 is a view of the panel.

Figure 3 is a view showing the panel split and 15 the slide fastener and insert ready to be attached.

Figure 4 is a view showing the assembled panel with a gasket and patch.

Figure 5 is a view of the completed bag.

and then inserting a slide fastener 3 with the tapes of the fastener stitched to the panel along the edges formed by the split. If it is desired that the slide fastener should extend only part of the length of the pocket, an insert 4 may be provided 5 for the remainder of the length of the pocket, and may also be stitched along the edges as illustrated.

A depending gusset 5 is secured along the outer edges of the panel, and the gusset is secured to 10 the wall of the casing closely adjacent the edges formed by the removal of the panel. A patch 6 to cover the aperture formed by the removal of the panel is also provided and the gusset 5 and the patch 6 may be stitched to the casing in the 15 same operation.

The importance of enlarging the area of the panel, as by the insertion of the slide fastener 3 and the insert 4 lies in the fact that the gusset must be attached to the casing along a line out-20 side the periphery of the aperture formed by the removal of the panel.

- Figure 6 is a section through the pocket.
- In most golf bags manufactured today, the cas-20ing or body of the bag, which is usually substantially cylindrical, is provided with one or more pockets in which it is customary to carry balls, sweaters, raincoats, and other equipment and accessories which are commonly used while playing 25 the game. The trend has been to increase the size of these pockets until they have reached such proportions as to add considerably to the cost of manufacture of the bags.
- Such pockets usually comprise a panel of ma-30 terial similar to that of which the casing is made, and a depending gusset of the same material which is secured to the edges of the panel and to the casing so as to form a space therebetween. A suitable closure is provided to provide convenient access to the interior of the pocket.

According to the present invention I cut out a panel of suitable size from the wall of the casing and use this panel instead of an additional piece of material to form the outer wall of the 40 pocket. The wall of the bag from which the panel has been cut must be patched with a suitable piece of material, of course, but since this patch is not visible, and is subjected to very little wear, it can be made of less expensive material 45 than the remainder of the casing, thereby effecting a considerable saving in the cost of manufacturing the bag. Referring to the drawing, the panel I is cut out of the wall of the casing 2. In the preferred embodiment illustrated, the area of the panel is then increased by splitting it down the middle,

By increasing the area of the panel, the periphery of the panel and likewise of the gusset is also increased to an extent such that the gusset may 25 be attached as illustrated without puckering either the casing or the pocket.

It will be understood that the invention may be variously modified and embodied within the scope of the subjoined claims.

I claim as my invention:

1. A golf bag comprising a casing, a panel cut out of said casing at a point intermediate its ends, a patch of different material covering the aperture in said casing formed by the removal of the  $_{35}$ panel, said panel being split and having material inserted between the edges formed by the split serving to enlarge the area thereof, a gusset secured to the edges of said enlarged panel and depending therefrom, said gusset being secured to said casing adjacent the edges left by the re-

moval of said panel.

.

· · · · ·

2. A golf bag comprising a casing, a panel cut out of said casing at a point intermediate its ends, a patch of different material covering the aperture in said casing formed by the removal of the panel, means secured to said panel to enlarge the area thereof, a gusset secured to the edges of said enlarged panel and depending therefrom, said gusset being secured to said casing adjacent the edges left by the removal of said panel. THEODORE S. CART.

50