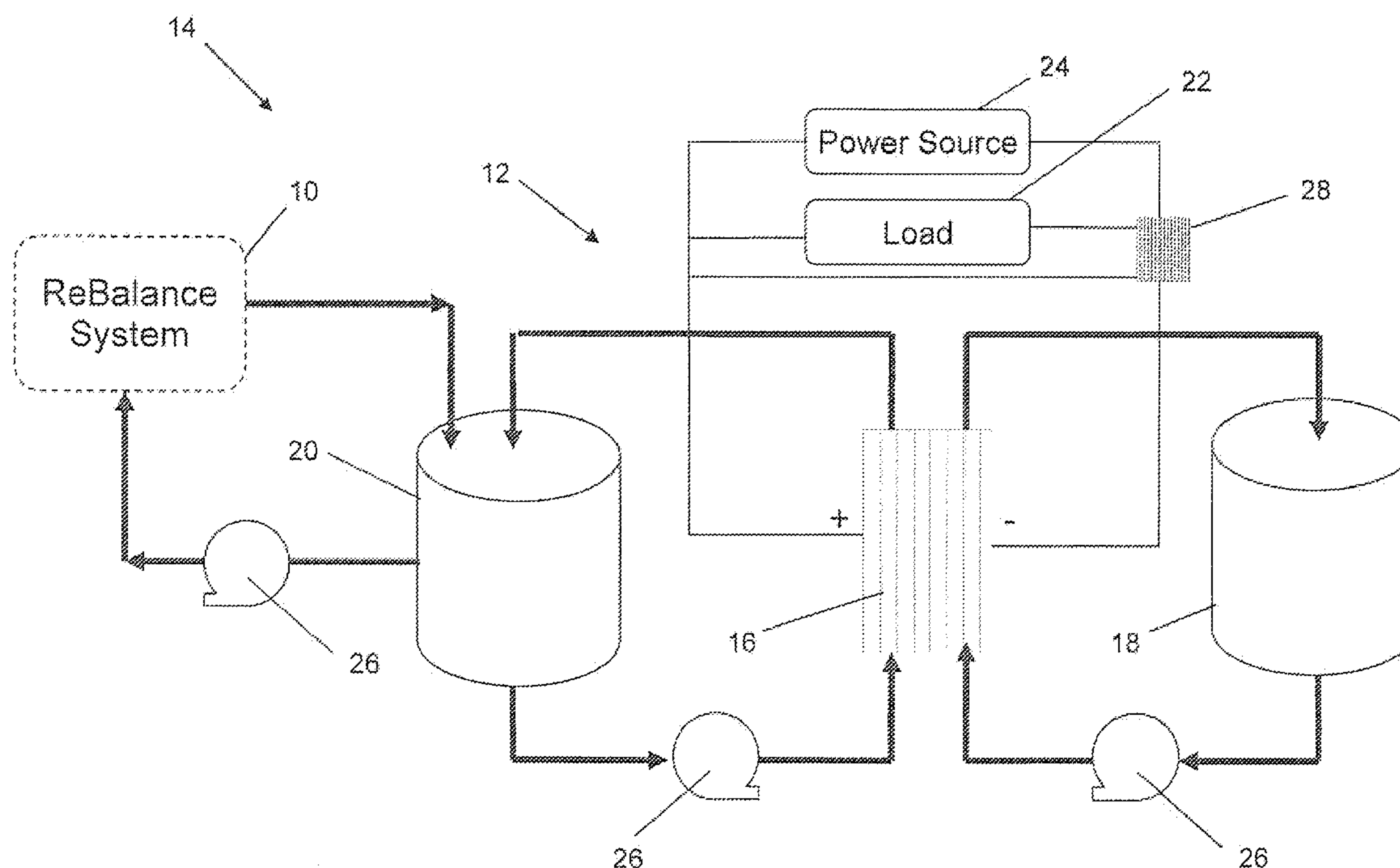


US 20150104724A1

(19) **United States**(12) **Patent Application Publication**  
**CHANG et al.**(10) **Pub. No.: US 2015/0104724 A1**(43) **Pub. Date: Apr. 16, 2015**(54) **REBALANCING ELECTROLYTES IN REDOX  
FLOW BATTERY SYSTEMS****Publication Classification**(71) Applicant: **EnerVault Corporation**, Sunnyvale, CA  
(US)(72) Inventors: **On Kok CHANG**, San Jose, CA (US);  
**Ai Quoc Pham**, Milpitas, CA (US)(51) **Int. Cl.**  
**H01M 8/06** (2006.01)  
**H01M 8/18** (2006.01)  
**H01M 8/20** (2006.01)(52) **U.S. Cl.**  
CPC ..... **H01M 8/0693** (2013.01); **H01M 8/20**  
(2013.01); **H01M 8/186** (2013.01)(21) Appl. No.: **14/577,368**(22) Filed: **Dec. 19, 2014****Related U.S. Application Data**(63) Continuation of application No. 13/433,189, filed on  
Mar. 28, 2012, now Pat. No. 8,916,281.(60) Provisional application No. 61/468,738, filed on Mar.  
29, 2011.(57) **ABSTRACT**

Embodiments of redox flow battery rebalancing systems include a system for reacting an unbalanced flow battery electrolyte with a rebalance electrolyte in a first reaction cell. In some embodiments, the rebalance electrolyte may contain ferrous iron ( $\text{Fe}^{2+}$ ) which may be oxidized to ferric iron ( $\text{Fe}^{3+}$ ) in the first reaction cell. The reducing ability of the rebalance reactant may be restored in a second rebalance cell that is configured to reduce the ferric iron in the rebalance electrolyte back into ferrous iron through a reaction with metallic iron.



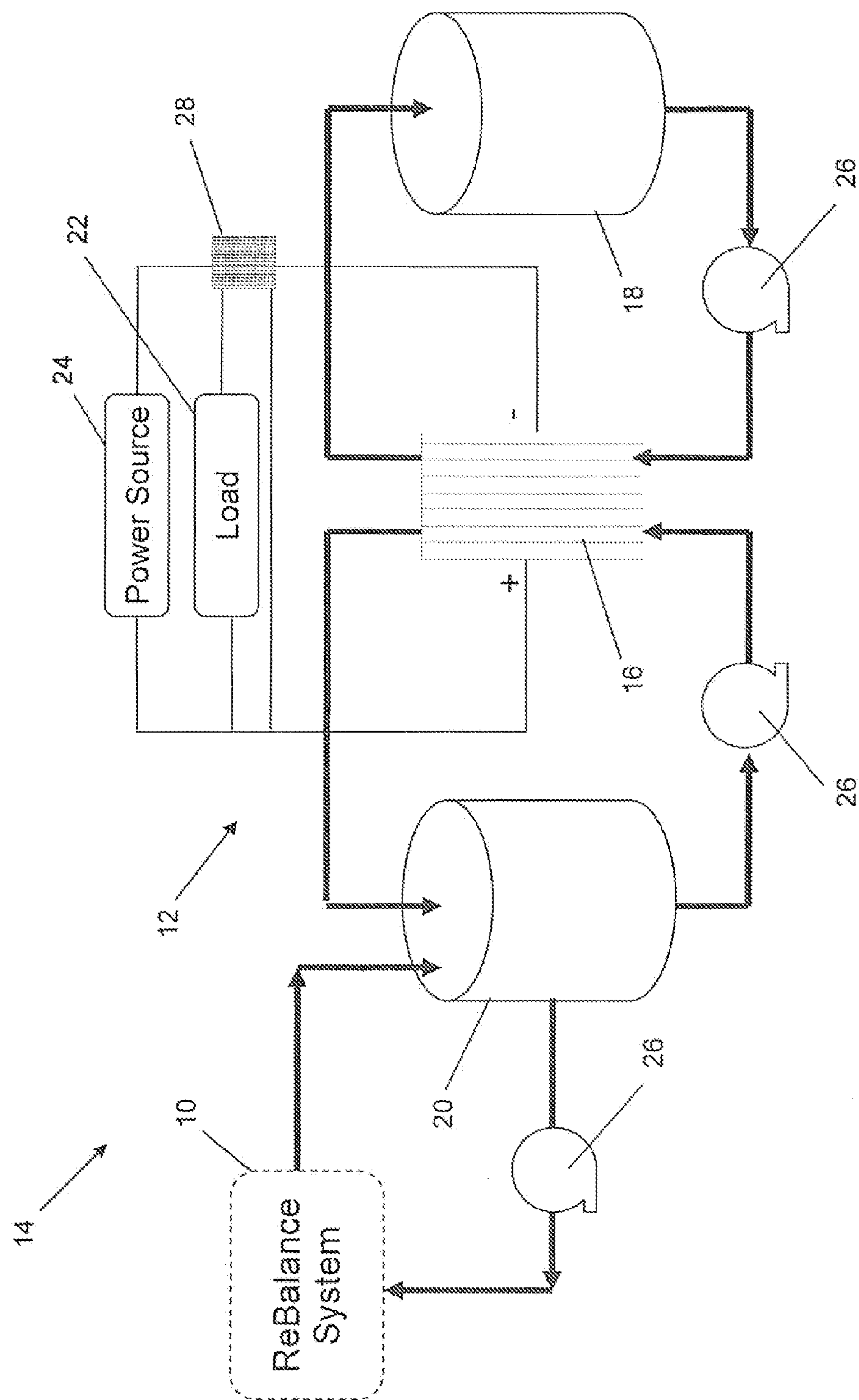


FIG. 1

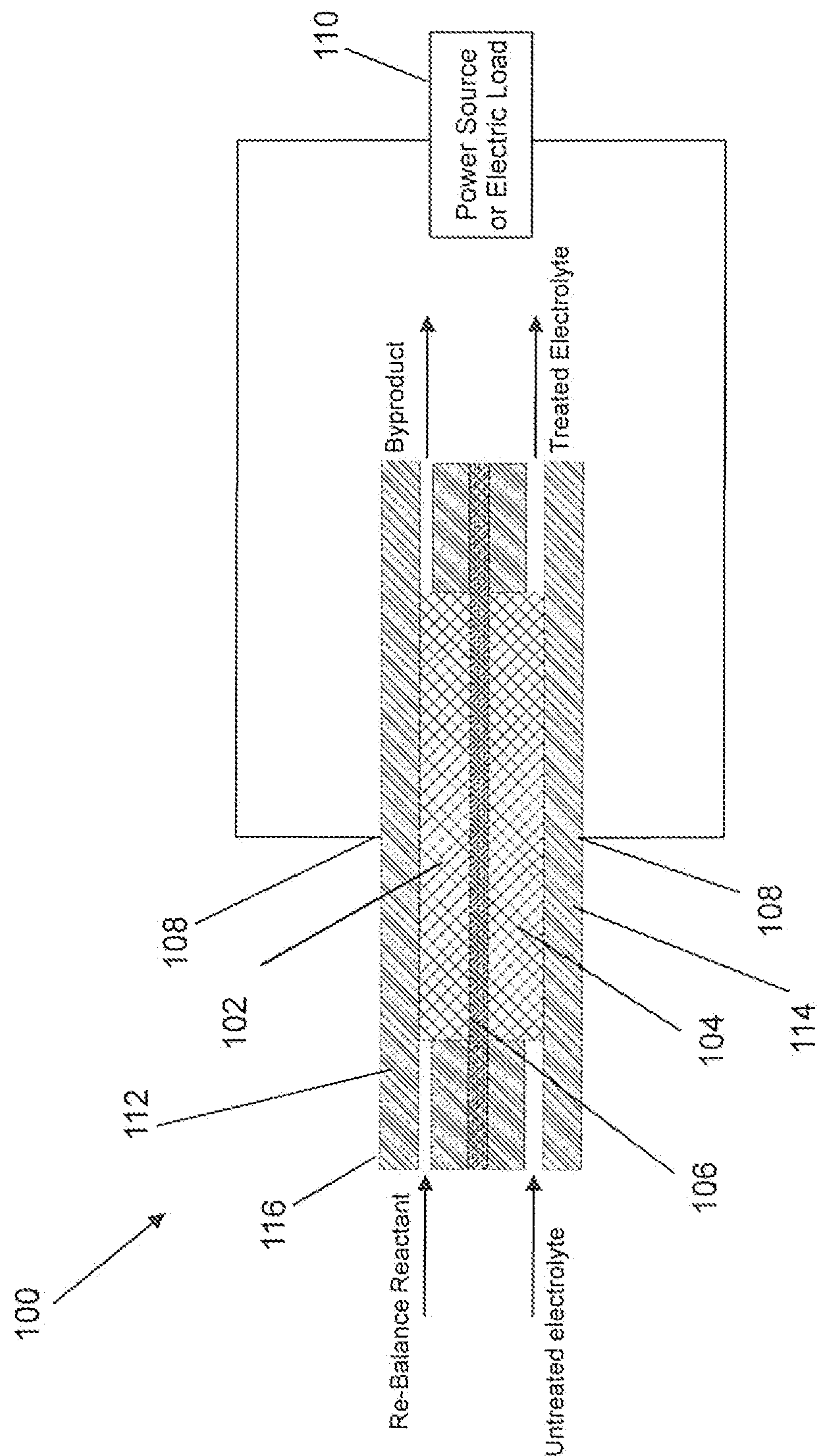
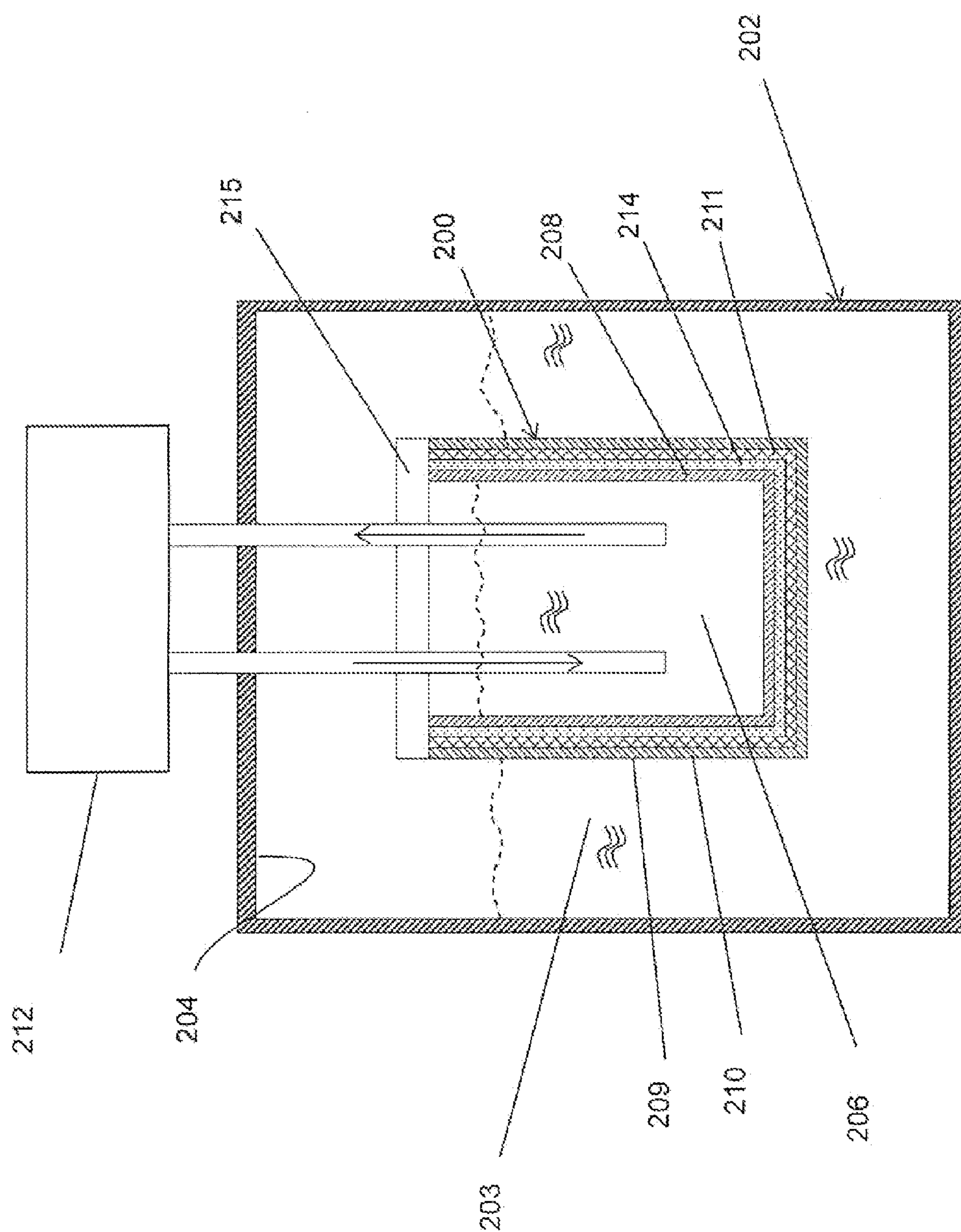


FIG. 2



301



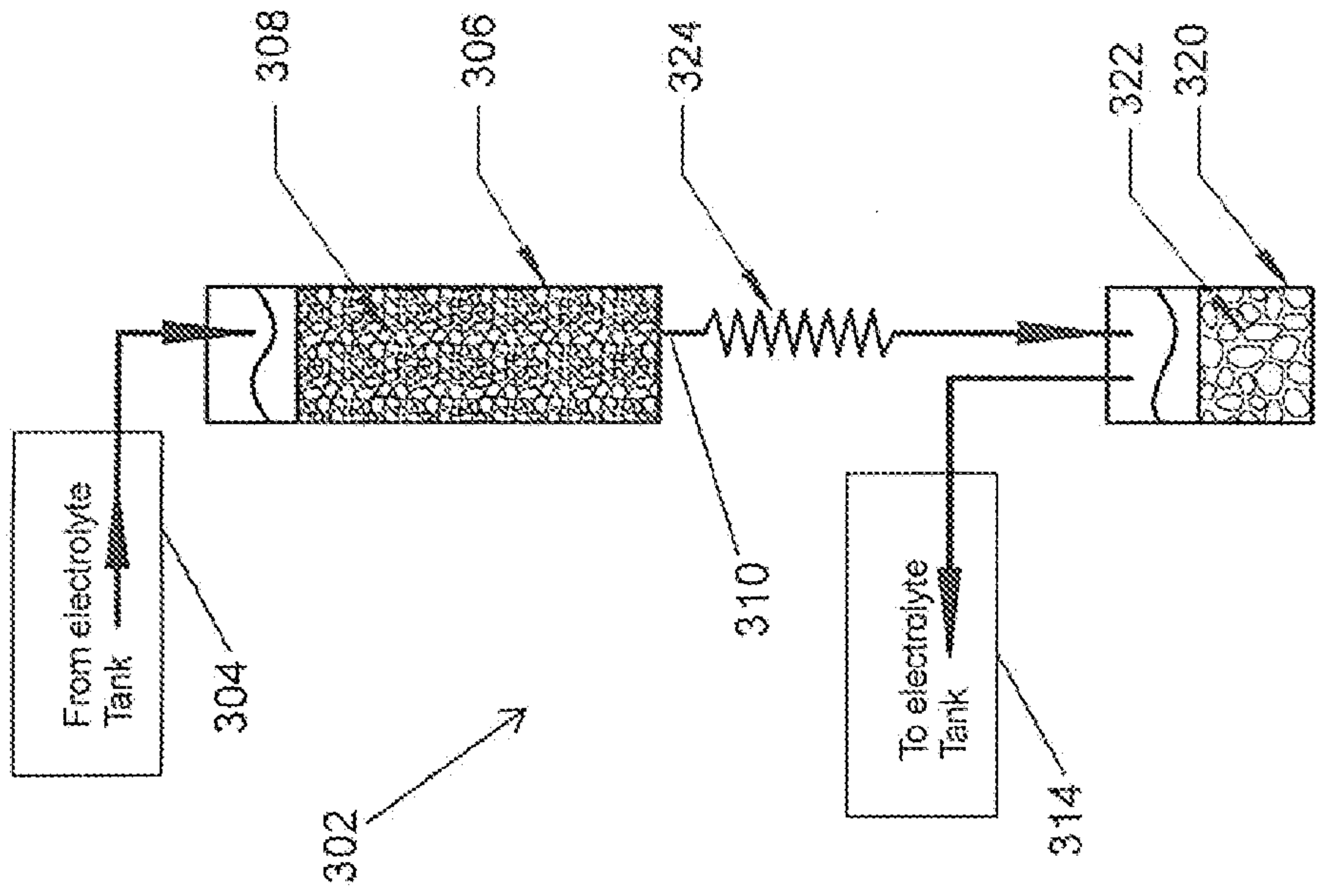


FIG. 4B

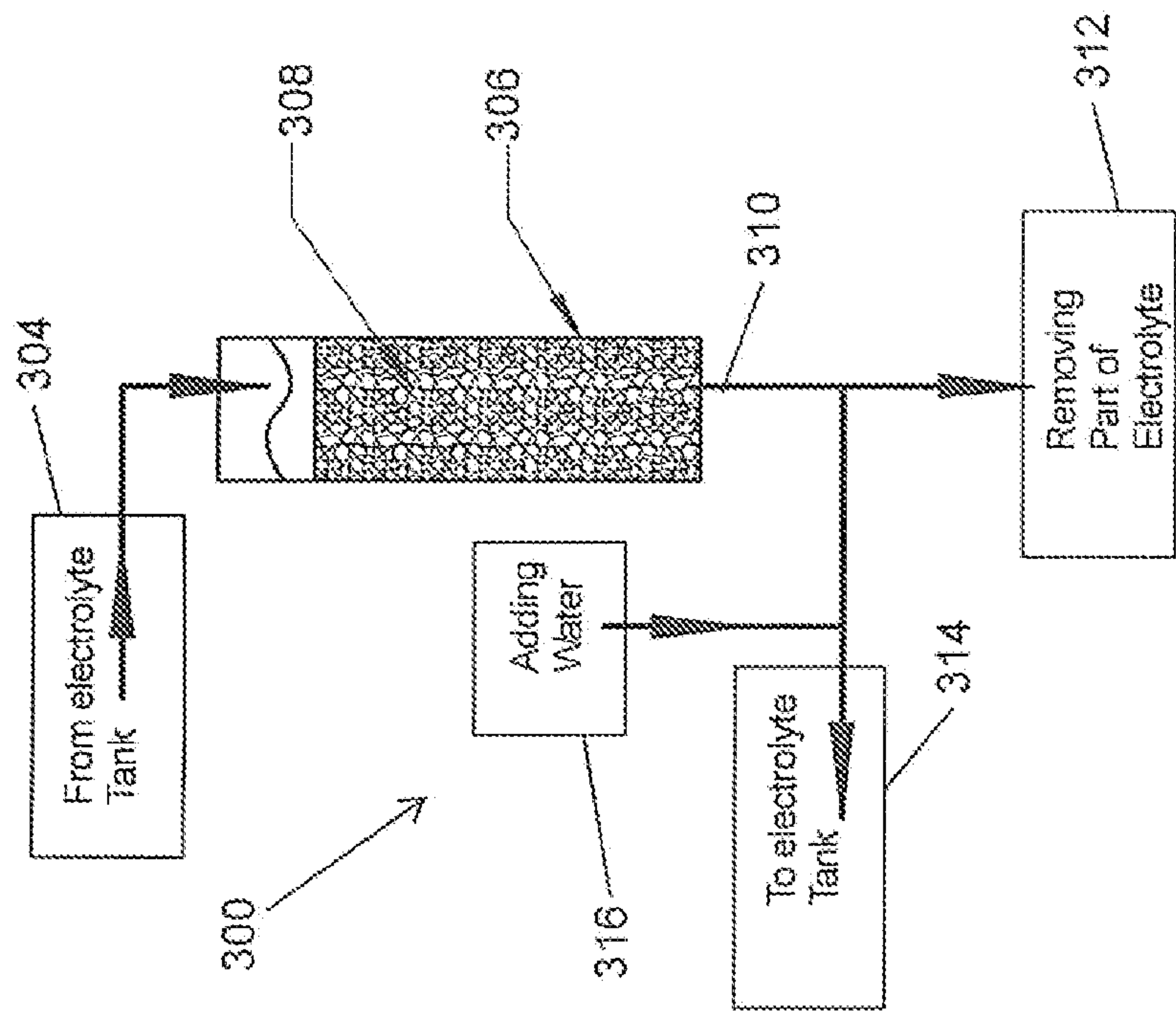


FIG. 4A

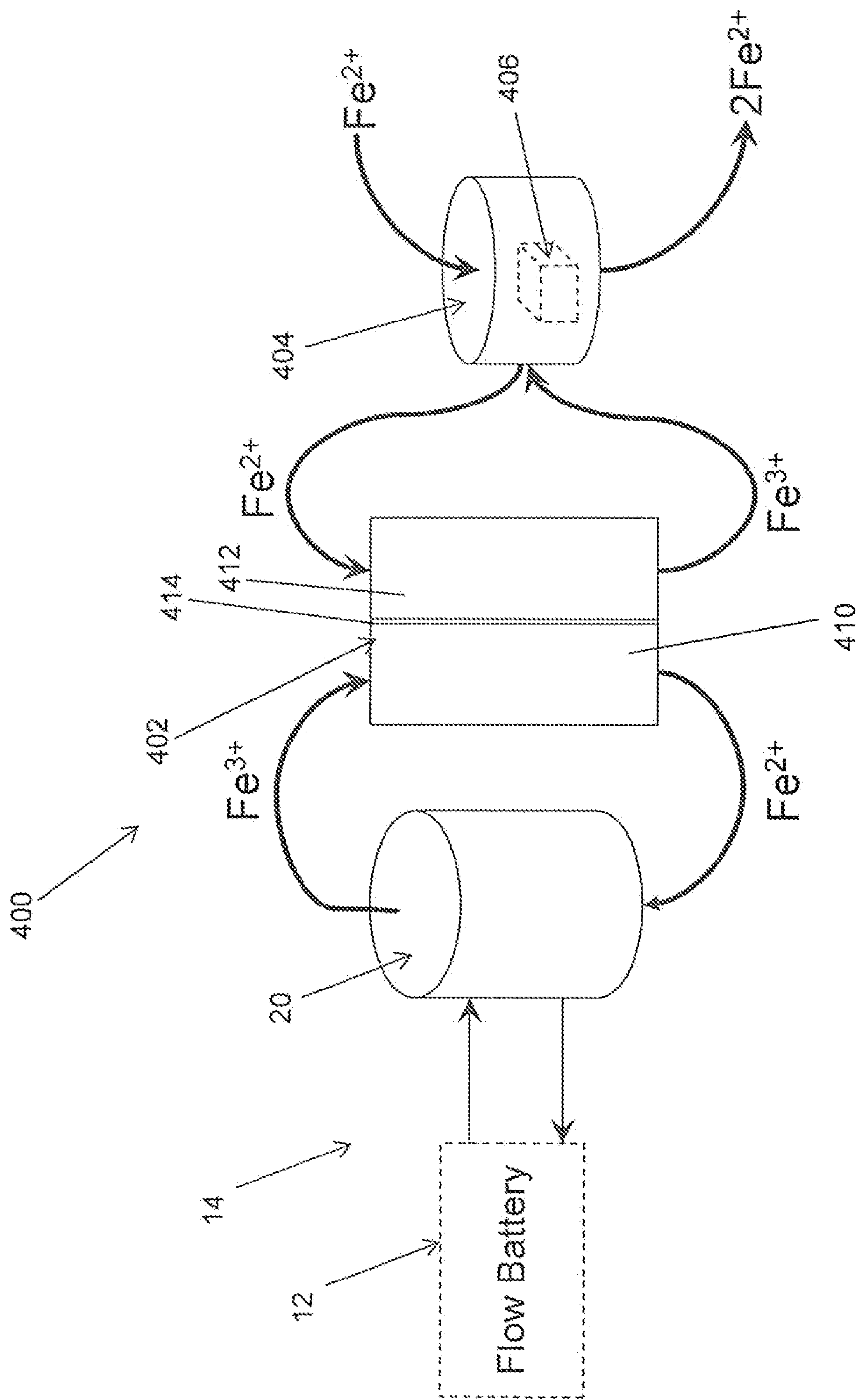


FIG. 5

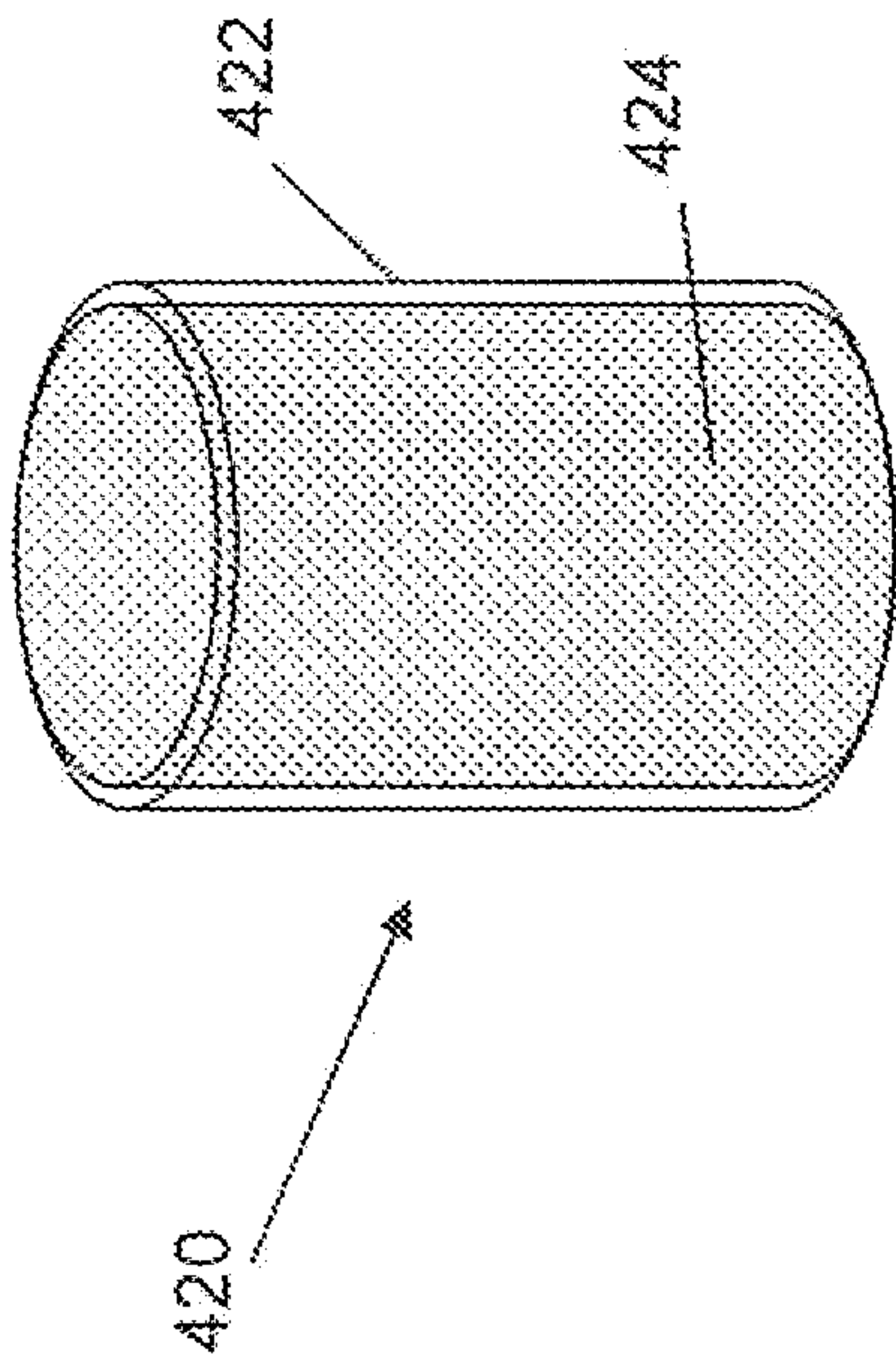


FIG. 6



## REBALANCING ELECTROLYTES IN REDOX FLOW BATTERY SYSTEMS

### RELATED APPLICATIONS

**[0001]** This application claims the benefit of priority to U.S. Provisional Patent Application No. 61/468,738, filed Mar. 29, 2011, the entire contents of which are incorporated herein by reference.

### STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH

**[0002]** Inventions included in this patent application were made with Government support under DE-OE0000225 “Recovery Act—Flow Battery Solution for Smart Grid Renewable Energy Applications” awarded by the US Department of Energy (DOE). The Government has certain rights in these inventions.

### FIELD OF THE INVENTION

**[0003]** This invention generally relates to reduction-oxidation (redox) flow batteries and more particularly to mitigating and/or reversing effects of reactant imbalances in liquid electrolytes.

### BACKGROUND

**[0004]** Flow batteries are electrochemical energy storage systems in which electrochemical reactants are dissolved in liquid electrolytes. The liquid electrolytes are pumped through reaction cells where electrical energy is either converted to or extracted from chemical potential energy in the reactants by way of reduction and oxidation reactions. In applications where megawatts of electrical energy are to be stored and discharged, a redox flow battery system may be expanded to a required energy storage capacity by increasing tank sizes. A flow battery system may be expanded to produce the required output power by increasing the number or size of electrochemical cells or cell blocks. A variety of flow battery chemistries and arrangements are known in the art.

### SUMMARY

**[0005]** In one embodiment, a flow battery electrolyte rebalancing system includes a first reaction cell, which in turn includes a first half-cell chamber in fluid communication with a first source of a liquid battery electrolyte, a second half-cell chamber in fluid communication with a second source of a mediator electrolyte including dissolved ferrous iron ( $\text{Fe}^{2+}$ ) ions, and a separator membrane between the first half-cell chamber and the second half-cell chamber. The flow battery electrolyte rebalancing system also comprises a second reaction cell including a replenishable source of metallic iron and in fluid communication with the mediator electrolyte.

**[0006]** In another embodiment, a flow battery electrolyte rebalancing system includes a reaction cell having a first half-cell chamber in fluid communication with a source of a liquid battery electrolyte. A second half-cell chamber is in fluid communication with a solution that consists essentially of an acid selected from the group consisting of sulphuric acid, phosphoric acid, sulfamic acid, and fluoroboric acid. A cation exchange membrane is between the first half-cell and the second half-cell.

### BRIEF DESCRIPTION OF DRAWINGS

**[0007]** The accompanying drawings, which are incorporated herein and constitute part of this specification, illustrate exemplary embodiments of the invention, and together with the general description given above and the detailed description given below, serve to explain the features of the invention.

**[0008]** FIG. 1 illustrates a schematic block diagram of an electrolyte rebalance system integrated into a redox flow battery according to one embodiment.

**[0009]** FIG. 2 illustrates a schematic block diagram of an electrolytic or galvanic flow-through rebalance cell according to one embodiment.

**[0010]** FIG. 3 illustrates a schematic block diagram of an electrolytic rebalance cell configured to be submerged in a storage tank.

**[0011]** FIG. 4A is a schematic illustration of an embodiment of a direct iron rebalancing system with a dilution system.

**[0012]** FIG. 4B is a schematic illustration of an embodiment of a direct iron rebalancing system with a crystallization system.

**[0013]** FIG. 5 illustrates a schematic block diagram of two-stage rebalancing system used in a flow battery system according to one embodiment.

**[0014]** FIG. 6 illustrates a schematic block diagram of a chemical reaction chamber for electrolyte rebalancing in a flow battery system according to one embodiment.

### DETAILED DESCRIPTION

**[0015]** In some redox flow battery systems based on the Iron/Chromium (Fe/Cr) redox couple, the catholyte (in the positive half-cell) contains  $\text{FeCl}_3$ ,  $\text{FeCl}_2$  and HCl. The anolyte (in the negative half-cell) contains  $\text{CrCl}_3$ ,  $\text{CrCl}_2$  and HCl. Such a system is known as an “un-mixed reactant” system. In a “mixed reactant” system, the anolyte also contains  $\text{FeCl}_2$ , and the catholyte also contains  $\text{CrCl}_3$ .

**[0016]** After a number of charge/discharge cycles, the catholyte and anolyte may become unbalanced because of side reactions during charge and/or discharge operations. For example, in the case of an Fe/Cl redox flow battery, a hydrogen generation side-reaction occurs at the negative electrode during the charge cycle. Such side reactions cause an imbalance in electrolyte concentrations by converting more reactant in one half-cell to a higher state of oxidation (SOO) than occurs in the other half-cell. In this unbalanced state, the concentration of  $\text{Fe}^{3+}$  may in the positive half cell be higher than that of  $\text{Cr}^{2+}$  in the negative half cell. The imbalance decreases the capacity of the battery and is undesirable. The rate of hydrogen generation, and thus the rate at which imbalance increases, may also increase at a higher state-of-charge (SOC) of the flow battery.

**[0017]** The unbalanced state may be corrected by processing the catholyte in a rebalancing cell. Several rebalancing systems have been used in the past, including an Iron/Hydrogen fuel cell as described in U.S. Pat. No. 4,159,366. The '366 patent describes a rebalancing system including an electrolytic rebalance cell configured to oxidize waste hydrogen at a rebalance cell anode and reduce excess  $\text{Fe}^{3+}$  ions to  $\text{Fe}^{2+}$  ions at a rebalance cell cathode.  $\text{H}_2$  may be recycled from the negative electrolyte and directed into the rebalance cell along with a portion of the positive electrolyte. A catalyst may be used to promote the reaction with or without application of a



driving current. Another example of a similar cell is provided in “Advancements in the Direct Hydrogen Redox Fuel Cell” by Khalid Fatih, David P. Wilkinson, Franz Moraw, Alan Ilicic and Francois Girard, published electronically by the Electrochemical Society Nov. 26, 2007.

**[0018]** Unfortunately, existing rebalance cells rely on prohibitively expensive components, are undesirably inefficient, or produce undesirable byproducts. Therefore, new redox flow battery electrolyte rebalancing systems are needed.

**[0019]** As used herein, the phrase “state of charge” and its abbreviation “SOC” refer to the ratio of stored electrical charges (measured in ampere-hour) to charge storage capacity of a complete redox flow battery system. In particular, the terms “state of charge” and “SOC” may refer to an instantaneous ratio of usable charge stored in the flow battery to the full theoretical charge storage capacity of the flow battery system. In some embodiments, “usable” stored charge may refer to stored charge that may be delivered at or above a threshold voltage (e.g. about 0.7 V in some embodiments of an Fe/Cr flow battery system). In some embodiments, the theoretical charge storage capacity may be calculated excluding the effects of unbalanced electrolytes.

**[0020]** As used herein the phrase “state of oxidation” and its abbreviation “SOO” refer to the chemical species composition of at least one liquid electrolyte. In particular, state of oxidation and SOO refer to the proportion of reactants in the electrolyte that have been converted (e.g. oxidized or reduced) to a “charged” state from a “discharged” state. For example, in a redox flow battery based on an Fe/Cr redox couple, the state of oxidation of the catholyte (positive electrolyte) may be defined as the percent of total Fe which has been oxidized from the  $\text{Fe}^{2+}$  form to the  $\text{Fe}^{3+}$  form, and the state of oxidation of the anolyte (negative electrolyte) may be defined as the percent of total Cr which has been reduced from the  $\text{Cr}^{3+}$  form to the  $\text{Cr}^{2+}$  form. Although many of the embodiments herein are described with reference to an Fe/Cr flow battery chemistry, it should be appreciated with the benefit of the present disclosure that some embodiments are applicable to flow battery systems (and some hybrid flow battery systems) using other reactants.

**[0021]** In some embodiments, the state of oxidation of the two electrolytes may be changed or measured independent of one another. Thus, the terms “state of oxidation” and “SOO” may refer to the chemical composition of only one electrolyte, or of both electrolytes in an all-liquid redox flow battery system. The state of oxidation of one or both electrolytes may also be changed by processes other than desired charging or discharging processes. For example, undesired side reactions may cause oxidation or reduction of active species in one electrolyte without producing a corresponding reaction in the second electrolyte. Such side reactions may cause the respective SOOs of the positive and negative electrolytes to become unbalanced such that one electrolyte has a higher effective SOO than the other.

**[0022]** The embodiments below include systems and methods for rebalancing flow battery electrolytes in order to return the concentrations of active reactants dissolved in the electrolytes substantially nearer to equality. Below are several embodiments for rebalancing electrolytes in redox flow batteries. Although many of these embodiments are described with reference to Fe/Cr flow batteries, the same principles and concepts may also be applied to other flow battery chemistries.

**[0023]** The various embodiments will be described in detail with reference to the accompanying drawings. Wherever possible, the same reference numbers will be used throughout the drawings to refer to the same or like parts. References made to particular examples and implementations are for illustrative purposes, and are not intended to limit the scope of the invention or the claims.

**[0024]** In some embodiments, an electrolyte rebalance system **10** may be integrated into a redox flow battery **12** as illustrated, for example, in FIG. 1. A flow battery system **14** may generally include a reaction stack assembly **16** fluidically joined to electrolyte storage tanks **18**, **20**. The reaction stack assembly **16** may be electrically connected to an electric load **22** and/or source **24**. In some embodiments, the electrolyte storage tanks **18**, **20** may be divided into four tank volumes, or four separate tanks may be provided to separate charged electrolytes from discharged electrolytes. Any number of pumps **26** may be provided to move electrolytes throughout the flow battery system **14**. A control system **28** may also be provided to control charging, discharging, rebalancing or other processes according to desired methods or algorithms.

**[0025]** Thus, in some embodiments, an electrolyte storage tank **20** connected to a reaction stack assembly **16** may contain a positive electrolyte (catholyte) with charged cathode reactant ions (e.g.,  $\text{Fe}^{3+}$ ) and discharged cathode reactant ions (e.g.  $\text{Fe}^{2+}$ ). If a catholyte tank contains an excess quantity of charged cathode reactant ions (e.g., excess  $\text{Fe}^{3+}$ ) relative to a corresponding concentration of charged anode reactant ions (e.g.,  $\text{Cr}^{2+}$ ), the catholyte may need to be rebalanced. In other embodiments, a flow battery may become un-balanced in the opposite direction such that the anolyte may contain an excess concentration of charged anode reactant ions relative to a corresponding concentration of cathode reactant ions. In either case, one or both electrolytes may be treated chemically or electrochemically in an electrolyte rebalance system **10** in order to bring the relative concentrations of reactant forms into balance.

#### **[0026] Flow-Through Electrolytic Cell**

**[0027]** In some embodiments, unbalanced redox flow battery electrolytes may be rebalanced in an electrolytic or galvanic flow-through rebalance cell **100**, an example of which is illustrated in FIG. 2. In some embodiments, such a flow-through rebalance cell **100** may be configured to use only a liquid rebalance reactant and to produce only a substantially innocuous gas as a byproduct. In some embodiments, electrolytes may be rebalanced by treating either the catholyte (e.g. reducing  $\text{Fe}^{3+}$  to  $\text{Fe}^{2+}$  in some embodiments) or anolyte (e.g. reducing  $\text{Cr}^{3+}$  to  $\text{Cr}^{2+}$  in some embodiments) in an electrolytic or galvanic rebalance cell.

**[0028]** FIG. 2 illustrates an embodiment of a flow-through rebalance cell **100** including an anode chamber **102** and a cathode chamber **104** separated by a separator membrane **106**. In some embodiments, one or both chambers **102**, **104** may contain porous electrodes of carbon felt or other suitable flow-through electrode material. For example, any material that is conductive and inert in the electrolyte may be used as a porous or solid electrode that may be placed within or formed integrally with a portion of one or both cell chambers. In some embodiments, a surface of one or both electrodes may be treated, plated or otherwise coated with a catalyst material selected to promote desired reactions or to suppress undesired reactions. A flow-through rebalance cell **100** may also include electrical terminals **108** for electrically connect-



ing the flow-through rebalance cell **100** to a power source or electric load **110**. In some embodiments, a plurality of flow-through rebalance cells **100** may be combined into a rebalance cell block.

[0029] In some embodiments the separator membrane **106** may be an ion exchange membrane (e.g., a cation exchange membrane). In other embodiments, the separator membrane **106** may be a porous membrane. In some embodiments, the flow-through rebalance cell **100** may include one or more bipolar plates or terminal plates **112**, **114** in contact with an electrode within the anode and cathode chambers **102**, **104**, respectively. In alternative embodiments, one or both chambers **102**, **104** may be partially or entirely made of a material capable of conducting an electric current into the cell contents. For example, in some embodiments a rebalance cell body **116** may be entirely or partially machined from a solid block of graphite. In other embodiments, a rebalance cell body **116** may be molded from a conductive polymer composite material.

[0030] In some embodiments, the flow-through rebalance cell **100** may be operated as an electrolytic cell by applying a driving current sufficient to drive a desired electrochemical reaction. In other embodiments, the flow-through rebalance cell **100** may be operated as a galvanic cell by applying a load across the terminals **108** to allow a spontaneous electrochemical reaction to occur.

[0031] In some embodiments, the cathode chamber **104** may be configured and joined to a flow battery system **14** to direct an electrolyte into the cathode chamber **104**. The anode chamber **102** may be configured and connected to a source of a rebalance reactant such that the rebalance reactant may be directed into and/or through the anode chamber **102**. For example, in some embodiments, the rebalance reactant may be introduced at a rate sufficient to replenish consumed reactants. In some embodiments, the rebalance reactant may include a liquid with a chemical composition selected to act as a reducing agent capable of reducing the un-balanced electrolyte reactant to a desired form when the two are reacted in a rebalance cell. In other embodiments, a rebalance reactant may include an ionic species selected to act as a reducing agent capable of reducing a species in the un-balanced electrolyte.

#### [0032] In-Tank Electrolytic Reaction Cell

[0033] In some embodiments, an electrolytic reaction cell may be configured for placement within a tank. FIG. 3 illustrates an embodiment of an in-tank electrochemical cell **200** configured to be submerged in a liquid storage tank (“electrolyte tank”) **202** containing an electrolyte **203** (e.g., a flow battery electrolyte or a mediator electrolyte). In some embodiments, an in-tank electrochemical cell **200** may be mounted to an interior wall **204** of a liquid storage tank **202**. An in-tank electrochemical cell **200** may be generally configured such that an exterior surface of the cell may operate as one “flow-through” electrode, and an interior of the in-tank electrochemical cell **200** may operate as the second flow-through electrolyte chamber. In some embodiments, an interior chamber **206** which in some embodiments may include an inner electrode layer **208** formed from a porous electrode material and filling at least a portion of the interior chamber **206**.

[0034] In some embodiments, a portion of an outer wall **209** of an in-tank electrochemical cell **200** may include an outer electrode layer **210** positioned as an outer layer and configured to act as an electrode for electrolyte **203** in the liquid

storage tank **202**. The outer electrode layer **210** may include or consist of any suitable electrically conductive non-reactive (inert) material, such as a carbon or graphite felt material.

[0035] A separator layer **214** may be positioned between the inner electrode layer **208** and the outer electrode layer **210**. In some embodiments, the separator layer **214** may include or consist of an ion selective membrane such as a cation exchange membrane or an anion exchange membrane. In other embodiments, the separator layer **214** may include or consist of a porous separator membrane material.

[0036] In some embodiments, an in-tank electrochemical cell **200** may have a structural member **211** that may be made of a suitable plastic or other non-reactive material. The structural member **211** may include or consist of a lattice structure or other shape configured to structurally support the internal electrode, separator layer **214** and the outer electrode layer **210** while causing minimal interruption to the electrochemical reactions.

[0037] The electrode of the interior chamber **206** and the outer electrode layer **210** may be connected to a source of electric current in order to operate the in-tank electrochemical cell **200** as an electrolytic cell. In other embodiments, if a desired reaction proceeds spontaneously, the in-tank electrochemical cell **200** may be operated as a galvanic cell by short-circuiting the two electrodes, or by connecting the electrodes to an electric load.

[0038] In some embodiments, an in-tank electrochemical cell may include a lid member **215** which may incorporate electrical connections to the interior electrode layer **208** and outer electrode layer **210**. A lid member **215** may also include a structural connection with the structural member **211**. The lid member **215** may also include a seal to prevent leakage of electrolyte **203** into or out of the interior chamber **206**. In some embodiments, an in-tank electrochemical cell **200** may have a generally cylindrical shape. In other embodiments, an in-tank electrochemical cell **200** may be in the shape of a rectangular prism or any other geometric shape.

[0039] In some embodiments, the interior chamber **206** may be joined in fluid communication with a source **212** of rebalance reactant. In some embodiments, a pump or other circulating device may be used to transport a desired quantity of rebalance reactant from the source **212** to the in-tank electrochemical cell **200**. In alternative embodiments, rebalance reactant may flow from the source **212** to the in-tank electrochemical cell **200** by gravity, hydrostatic pressure or other passive means.

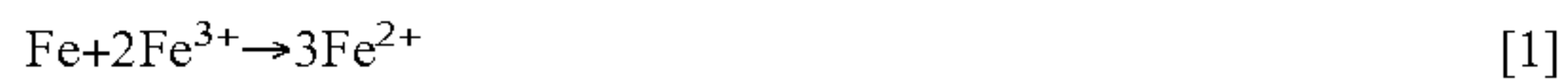
[0040] In some embodiments of operation of an in-tank electrochemical cell **200**, an electric current may be applied to electrodes of the in-tank electrochemical cell **200** to drive a desired electrochemical reaction between the electrolyte **203** and the rebalance reactant. Examples of such reactions are provided below. In some embodiments, the in-tank electrochemical cell **200** may be configured to be removed or sealed off from contact with the electrolyte **203** when the rebalance is not in use.

[0041] For clarity of illustration, the relative size of the in-tank electrochemical cell **200** may be exaggerated in FIG. 3 relative to the tank **202** in some embodiments. In some embodiments, a circulation pump may be disposed within the liquid storage tank **202** to circulate electrolyte **203** over the in-tank electrochemical cell **200** to promote a complete rebalancing reaction.



**[0042] Direct Iron Rebalancing**

**[0043]** In some embodiments, an excess quantity of a charged catholyte reactant, such as excess  $\text{Fe}^{3+}$ , may be reduced by a spontaneous chemical reaction with metallic iron according to the equation:



**[0044]** In order for this reaction to occur spontaneously, the electrolyte containing excess  $\text{Fe}^{3+}$  must be in direct contact with the metallic iron. The reaction of equation [1] may be used to directly rebalance a catholyte within a catholyte storage tank or in a separate reaction environment. In some embodiments, a source of metallic iron, such as a block of iron may simply be placed into an electrolyte tank. In other embodiments, it may be desirable to control the extent and/or the rate of the rebalancing reaction.

**[0045]** The product  $\text{Fe}^{2+}$  is a component of the electrolyte and is not detrimental to the battery, but the extra  $\text{FeCl}_2$  generated in the reaction of equation [1] has to be removed from the electrolyte, either by dilution and removal of part of the solution (e.g. using a system 300 such as that illustrated in FIG. 4A), or by crystallizing and removing  $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$  crystals (e.g., using a system 302 such as that illustrated in FIG. 4B).

**[0046]** As shown in FIG. 4A, a quantity of electrolyte may be directed as indicated at 304 through a reactor 306 in the form of a column of metallic iron chips 308 configured such that electrolyte may flow through the column while directly contacting a substantial surface area of the metallic iron chips 308. At an output 310 of the reactor 306, some portion of the electrolyte may be diverted and removed, as indicated at 312, while a remaining portion is directed back into the electrolyte tank as indicated at 314 along with a diluting solution (e.g. water or an aqueous supporting electrolyte solution) as indicated at 316. In some embodiments, the composition of the rebalanced electrolyte returning to the electrolyte tank may be maintained within a desired range by controlling the relative flow rates of diverted electrolyte, returned electrolyte and diluting solution in the system 300 of FIG. 4A.

**[0047]** Alternatively, as shown in the system 302 of FIG. 4B, at the outlet 310 of the reactor 306, the electrolyte may be cooled and then directed through a crystallization chamber 320 which may include some quantity of seed crystals ( $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ ) 322 to encourage the formation of  $\text{FeCl}_2$  crystals. Because solubility is a function of temperature, the electrolyte exiting the column may be cooled to a temperature at which a desired quantity of  $\text{FeCl}_2$  crystallizes out of the rebalanced electrolyte solution. In some embodiments, the extent of crystallization and thereby the composition of the rebalanced electrolyte returning to the electrolyte tank may be maintained within a desired range by controlling the temperature of the electrolyte entering the crystallization tank, such as by a cooling coil 324.

**[0048] Two-Loop Iron Rebalancing**

**[0049]** In some embodiments, the reaction of equation [1] may be undesirable due to difficulty in controlling the extent or rate of rebalancing or due to additional contaminants that may be present in a particular source of metallic iron. Therefore, in order to utilize the reaction of Equation [1] with better control, and with a reduced possibility for contamination of the electrolyte, a two-stage rebalance system may be used.

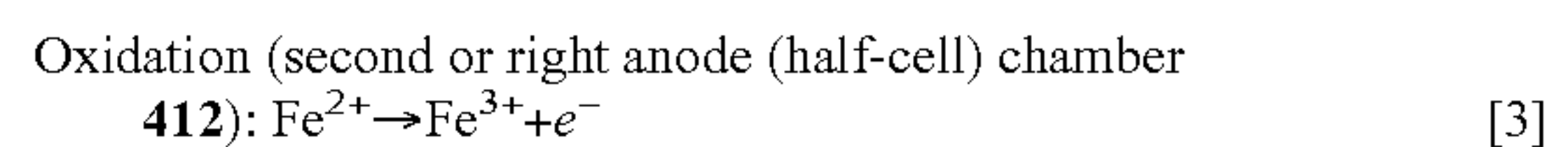
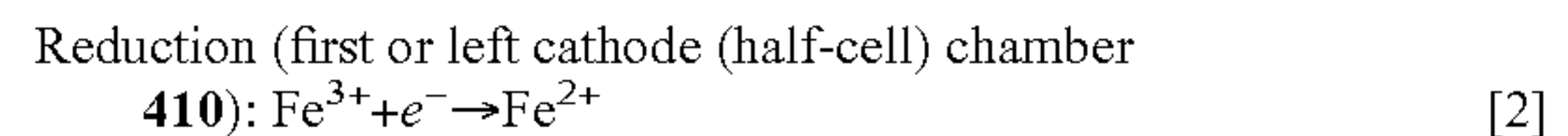
**[0050]** With further reference to FIG. 1, an Fe/Cr redox flow battery 12 may be rebalanced by reducing excess  $\text{Fe}^{3+}$  to  $\text{Fe}^{2+}$ . Thus, in some embodiments, an electrolyte storage tank

20 connected to a redox flow battery 12 may contain a positive redox flow battery electrolyte (catholyte) with charged iron ions ( $\text{Fe}^{3+}$ ) and discharged iron ions ( $\text{Fe}^{2+}$ ). If the catholyte tank contains an excess quantity of charged iron ions ( $\text{Fe}^{3+}$ ), the catholyte may be rebalanced in a two-stage rebalancing system 400 such as that illustrated in FIG. 5.

**[0051]** FIG. 5 illustrates an embodiment of an electrolyte rebalancing system 10 (FIG. 1), in particular a two-stage rebalance system 400, for use in an Iron/Chrome or other redox flow battery 12 to form a rebalancing flow battery system 14. In some embodiments, the two-stage rebalance system 400 of FIG. 5 may use an electrochemical rebalance cell 402 to reduce an excess electrolyte reactant component (e.g.,  $\text{Fe}^{3+}$ ) to a desired reactant component (e.g.,  $\text{Fe}^{2+}$ ) by reacting a mediator reactant solution with the battery electrolyte in the rebalance cell 402. The two-stage rebalance system 400 may also include a mediator electrolyte tank 404 for storing a mediator electrolyte. The two-stage rebalance system 400 may also include a second reaction cell 406 which may be located within or joined in fluid communication with the mediator electrolyte tank 404. The second reaction cell 406 may be configured to restore the reducing ability of the mediator electrolyte. The second reaction cell 406 may take several forms, such as those described in FIG. 4A or FIG. 4B.

**[0052]** In some embodiments, the rebalance cell 402 may be a flow-through electrolytic cell such as that described above with reference to FIG. 2. In alternative embodiments, the rebalance cell 402 may be an in-tank electrolytic cell 200 such as that described above with reference to FIG. 3. In further embodiments, the rebalance cell 402 may comprise any other suitable electrolytic cell design. In most embodiments, at least one of the mediator electrolyte and the battery electrolyte may be pumped or otherwise circulated through the rebalance cell 402. Thus, embodiments of the rebalance cell 402 will be described as a flow-through rebalance cell 402.

**[0053]** In some embodiments, the reaction in the flow-through rebalance cell 402 may be:



**[0054]** In some embodiments, a mediator electrolyte tank 404 may be provided as a reservoir for a mediator electrolyte. The mediator electrolyte tank 404 may be fluidically joined to the flow-through rebalance cell 402 such that the mediator electrolyte may be pumped through the flow-through rebalance cell 402. In some embodiments, a mediator electrolyte tank 404 may include features configured to facilitate integration of components for refreshing an active material within the mediator electrolyte. Embodiments of such features and components are described below.

**[0055]** In some embodiments, a mediator electrolyte may include an aqueous solution containing ferrous iron ( $\text{Fe}^{2+}$ ). For example in some embodiments, a precursor material containing  $\text{Fe}^{2+}$  ions, such as  $\text{FeCl}_2$ , may be dissolved in an aqueous supporting electrolyte, such as hydrochloric acid. In alternative embodiments, any other precursor material containing  $\text{Fe}^{2+}$  ions may be dissolved in any other suitable supporting electrolyte.

**[0056]** As shown in FIG. 5, battery electrolyte from a battery electrolyte tank 20 may be pumped into a left chamber (first half-cell) 410 of the flow-through rebalance cell 402.



The mediator electrolyte may be pumped from the mediator electrolyte tank **404** into a right chamber (second half-cell) **412** of the flow-through rebalance cell **402**. The chambers **410**, **412** of the flow-through rebalance cell **402** may be separated by a microporous separator membrane **414** or by an ion exchange membrane such as DuPont™ NAFION®. Any other suitable flow-through cell construction may alternatively be used.

[0057] Within the flow-through rebalance cell **402**, a spontaneous electrochemical reaction will proceed in which the  $\text{Fe}^{3+}$  ions in the left chamber **410** will be reduced to  $\text{Fe}^{2+}$  as the  $\text{Fe}^{2+}$  ions in the right chamber **412** are oxidized to  $\text{Fe}^{3+}$ . The electrical terminals of the rebalance cell may be short-circuited, or may be connected to a small load. In some embodiments, the rate of reaction may be controlled by controlling a variable electrical load connected to the terminals.

[0058] In some embodiments, the battery electrolyte and the mediator electrolyte may be re-circulated through the flow-through reaction cell **402** of the two-stage rebalance system **400** as many times as needed to achieve a desired level of rebalancing. In alternative embodiments, an electrochemical rebalance stack may be configured with a plurality of cells.

[0059] In some embodiments, the  $\text{Fe}^{3+}$  that is pumped out of the right chamber **412** of the flow-through reaction cell **402** may be reduced back to  $\text{Fe}^{2+}$  to restore the rebalancing capability of the mediator electrolyte. In some embodiments, such a restorative reaction may be performed as a chemical reaction occurring within the mediator electrolyte tank **404**. In some such embodiments, a source of metallic iron (Fe) may be provided directly in the mediator electrolyte tank **404**. A spontaneous (with or without catalyst) chemical reaction will proceed within the mediator electrolyte tank **404** in which  $\text{Fe}^{3+}$  and metallic iron react to produce  $3\text{Fe}^{2+}$ , according to equation [1].

[0060] In such embodiments, the concentration of  $\text{Fe}^{2+}$  in the mediator electrolyte tank **404** may be allowed to increase until it reaches saturation so as to allow the  $\text{Fe}^{2+}$  to precipitate out of solution (e.g., as  $\text{FeCl}_2$  salt crystals as described above with reference to FIG. 4B). In some embodiments, precipitation may be encouraged by providing crystal nucleating structures within the mediator electrolyte tank **404** or within a removable module in the mediator electrolyte tank **404**. In some embodiments, the  $\text{Fe}^{2+}$  precipitate may be removed from the mediator electrolyte tank **404** and collected. The collected  $\text{Fe}^{2+}$  may then be used to produce new electrolyte for external use, such as in building additional Fe/Cr flow batteries. Additionally, when the metallic iron in the mediator electrolyte tank **16** becomes sufficiently consumed, new metallic iron may be added.

[0061] In another embodiment, the concentration of  $\text{Fe}^{2+}$  may be restored to a desired level by replacing a volume of mediator electrolyte having a high concentration of  $\text{Fe}^{2+}$  with a volume of water or supporting electrolyte (e.g., as described above with reference to FIG. 4A). For example, a controlled quantity of water may be added to the mediator electrolyte tank **404** to restore the relative concentration of  $\text{Fe}^{2+}$  to a desired value, thus avoiding precipitation. In some embodiments, a volume of mediator electrolyte solution with a high concentration of  $\text{Fe}^{2+}$  ions may be pumped out of the mediator electrolyte tank **404** and into a separate tank. The collected solution with excess  $\text{Fe}^{2+}$  may then be transported or processed for external use, such as for manufacturing electrolytes for other Fe/Cr battery units.

#### [0062] Chemical In-Tank Restorative Reaction Cell

[0063] In some embodiments, a second reaction cell **406** (FIG. 5) for restoring the reducing ability of the mediator electrolyte may comprise a chemical reaction chamber **420** such as that illustrated in FIG. 6. In some embodiments, a chemical reaction chamber **420** may be configured for placement within a mediator electrolyte tank **404** (FIG. 5) to cause a restoring reaction in the mediator electrolyte inside the tank. In some embodiments, such a reaction chamber **420** may be placed within the interior of a mediator electrolyte tank **404** along with a circulation device configured to move mediator electrolyte through the reaction chamber **420**, or to move the reaction chamber **420** within the tank.

[0064] As illustrated in FIG. 6, in some embodiments an in-tank chemical reaction chamber **420** may include a housing portion with an outer wall **422** formed of a porous structure selected to allow free movement of electrolyte into an internal cavity **424** within the outer wall **422**. In some embodiments, the housing (outer wall **422**) may comprise a tubular cylinder, although any other shape with an internal cavity **424** may also be used. In some embodiments, a permeable chamber may be fabricated from a chemically inert porous material such as graphite or a polymer material that is configured to allow free movement of a liquid electrolyte into and out of the internal cavity **424** such that the electrolyte may freely contact and react with a chemical reducing agent within the cavity **424**. In some embodiments, a catalyst may be applied on the porous material such that the catalyst is in contact with both reactants to facilitate the reaction between them.

[0065] In some embodiments, a reducing agent, such as metallic iron may be placed within the interior of the internal cavity **424**. In some embodiments, once the reducing agent within the internal cavity **424** is consumed, the entire chemical reaction chamber **420** or a removable component within the chemical reaction chamber **420** may be replaced.

#### [0066] Electrolytic Restorative Reaction Cell

[0067] In alternative embodiments, a second reaction cell **406** (FIG. 5) for restoring the reducing ability of the mediator electrolyte may be configured as an electrolytic or galvanic flow-through cell of construction similar to the flow-through reaction cell **100** described above with reference to FIG. 2. Such a flow-through electrolytic reaction cell **100** may include a first chamber (first half-cell) **102** and a second chamber (second half-cell) **104** separated by a separator membrane **106**. The following embodiments of restorative reactions will be described with reference to the use of a flow-through reaction cell (e.g., flow-through rebalance cell **100** in FIG. 2) as the restorative reaction cell **406** (FIG. 5). In alternative embodiments, the restorative reaction cell may comprise an in-tank electrolytic cell **300** as described above with reference to FIG. 3.

[0068] For example, in some embodiments, metallic iron (Fe) may be oxidized to ferrous iron ( $\text{Fe}^{2+}$ ) in one chamber (e.g., chamber **102**) of a flow-through reaction cell **100** while  $\text{Fe}^{3+}$  is reduced to  $\text{Fe}^{2+}$  in the second chamber (e.g., chamber **104**). Such embodiments may still proceed according to the reaction of equation [1] above. In some embodiments, such a flow-through reaction cell **100** may also be used to directly rebalance the catholyte of an Fe/Cr flow battery. Because the reaction of equation [1] occurs spontaneously, a flow through cell in which that reaction occurs may be operated as a galvanic cell either by short-circuiting the electrodes, or by electrically connecting the cell to an electric load. In other



embodiments, the reaction of equation [1] may be driven as an electrolytic reaction in a flow-through cell. In such embodiments, the reaction may achieve a higher reaction rate, and may allow for additional control.

**[0069] Rebalancing with Organic Compounds**

**[0070]** In some alternative embodiments, a flow battery electrolyte may be rebalanced using an organic reducing agent within a modified in-tank chemical reaction cell such as that described above with reference to FIG. 6. For example, in some embodiments, an organic reducing agent may be placed within a chemical reaction chamber 420, and the reaction chamber 420 may be placed within an electrolyte tank. In some embodiments, an organic reducing agent may be selected to react to form an innocuous gas and/or water as a byproduct. For example, in some embodiments, organic liquids of the general formula  $C_xH_yO_z$  that react to form gaseous  $CO_2$  are useful. Examples of such compounds may include formic acid ( $HCOOH$ ), formaldehyde ( $HCHO$ ), oxalic acid ( $C_2H_2O_4$ ), methanol ( $CH_3OH$ ), etc. Hydrogen is also a reducing agent that forms  $H^+$  and may be used to reduce  $Fe^{3+}$  to  $Fe^{2+}$ . The reducing properties of carbon monoxide ( $CO$ ) may also be used to reduce  $Fe^{3+}$  to  $Fe^{2+}$ . Nitrogen-containing compounds that oxidize to  $N_2$  may also be used.  $N_2H_4$  may also be used but the reaction product may include ammonium ions ( $NH_4^+$ ). This cation may not be desirable if its presence results in deleterious effects to the electrode kinetics and electrolyte conductivity.

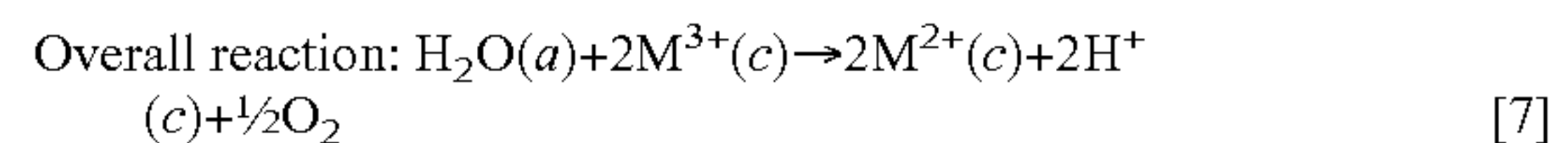
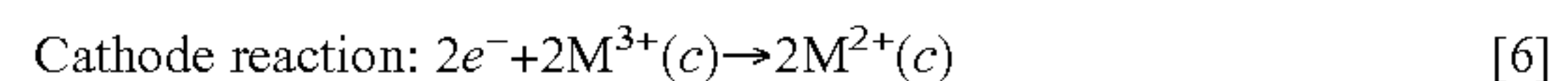
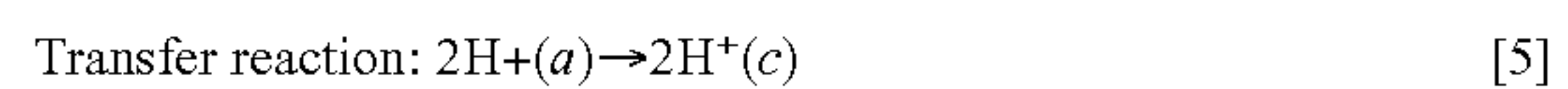
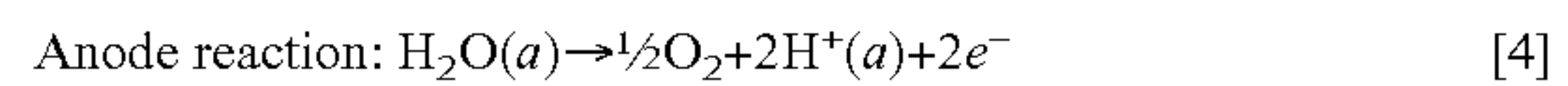
**[0071]** In such organic reducing agent embodiments, an in-tank chemical cell such as that illustrated in FIG. 6 may be modified such that a catalyzed chemical reaction occurs in a region within a porous outer wall 422 material of the chamber 420 between an organic reducing agent stored within the interior cavity 424 and the electrolyte in the tank. Thus, in some embodiments, the outer wall 422 may be configured to be substantially semi-permeable to allow reactions between the organic liquid compound within the internal cavity and the electrolyte within the tank. In such embodiments, the organic reducing agent may permeate outwards through the outer wall 422 and the electrolyte to be reacted may penetrate inwards. In some embodiments, a catalyst may be provided to promote the desired reaction. Such a catalyst material may be provided within the internal cavity 424, or within a portion of the outer wall 422 between an outer surface and the internal cavity 424. Alternatively, a catalyst may be provided as a coating on the semi permeable membrane of the outer wall 422. In some embodiments, a reaction chamber 420 may be placed within a tank along with a circulation device configured to direct fresh electrolyte over the reaction chamber 420.

**[0072] Sulphuric Acid Electrolytic Cell**

**[0073]** In some embodiments, an electrolytic flow-through rebalance cell 100 such as that shown in FIG. 2 may be configured to directly rebalance a flow battery electrolyte by oxidizing  $H_2O$  in the anode (rebalance) chamber 102 and reducing  $Fe^{3+}$  to  $Fe^{2+}$  in the cathode (battery) chamber 104. In some embodiments, the anode chamber 102 may be configured to have a substantially larger internal volume as compared with the cathode chamber 104. Such a relatively large volume may substantially reduce the current density in the anode (rebalance) chamber 102, thereby reducing the over-voltage for  $O_2$  production. A rebalance cell 100 of these embodiments may use a cation exchange membrane in order to minimize migration of  $Cl^-$  ions. In some embodiments, the anode (rebalance) chamber 102 may be configured as a static

volume, while in other embodiments the rebalance electrolyte may flow through the rebalance cell 100.

**[0074]** In some embodiments, a rebalance reactant may include a solution of  $H_2SO_4$  (sulphuric acid), which may be introduced into the anode chamber 102. The flow battery electrolyte to be rebalanced may be introduced into the cathode chamber 104, and an electric current may be applied, thereby operating the rebalance cell 100 in an electrolytic mode. In alternative embodiments, the rebalance reactant may include phosphoric acid, sulfamic acid, fluoroboric acid or any other acid solution that generates only oxygen upon oxidation. In such embodiments, the desired reactions may be as follows:

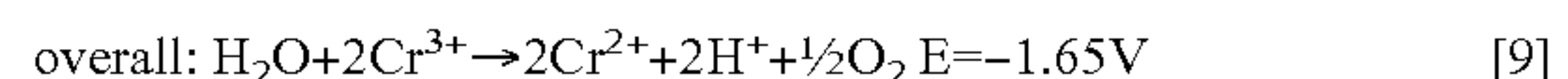
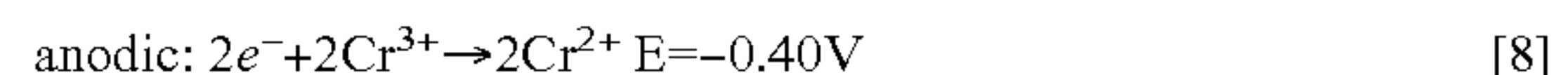


where M is the catholyte (e.g. Fe) or anolyte (e.g. Cr). In such embodiments, the only material consumed is water and the only by-product is oxygen gas. In such embodiments, the oxygen gas may be vented to atmosphere, or captured and stored. In some embodiments, the Fe and Cr complexes may contain chloride. These are cations and may thus pass through a cation exchange membrane, bringing chloride to the anode chamber. As a result, trace amounts of chlorine may be generated in a side reaction of oxygen generation. Thus, in some embodiments, rebalancing processes may be performed on an Fe/Cr flow battery electrolyte without producing substantial quantities of  $Cl_2$ . The concentration of sulfuric acid, or other suitable acids, is not critical. The desired concentration should be such that the osmotic pressure of the acid equals that of the electrolyte being rebalanced.

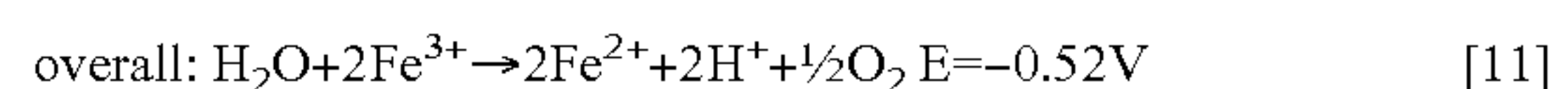
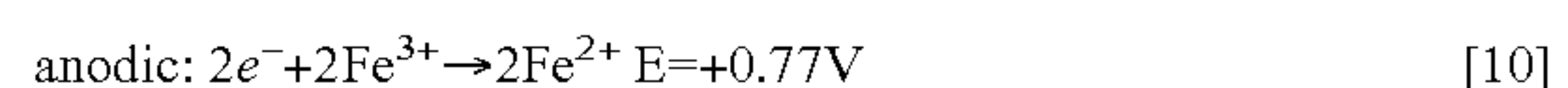
**[0075]** In some embodiments, it may be desirable to conduct rebalancing on an electrolyte when the electrolyte is at or near a specified state-of-oxidation concentration. For example, in some embodiments with an Fe/Cr electrolyte chemistry, it may be desirable to conduct catholyte rebalancing processes at a high (i.e. relatively charged) state-of-oxidation, since the higher concentration of  $Fe^{3+}$  facilitates the reaction of equation [6]. Similarly, conducting anolyte rebalancing processes at a relatively low (i.e. relatively discharged) state-of-oxidation, with a relatively high concentration of  $Cr^{3+}$  may facilitate the reaction of equation [6] and minimize any  $H_2$  side reaction.

**[0076]** In some embodiments, the voltage applied to the electrolytic cell may be higher than the OCV of the reaction of equation [7]. The OCV suggested by equation [7] will vary depending on whether the anolyte or catholyte is being rebalanced, as will be clear to the skilled artisan from the following equations.

**[0077]** For rebalancing the negative electrolyte:



**[0078]** For rebalancing the positive electrolyte:

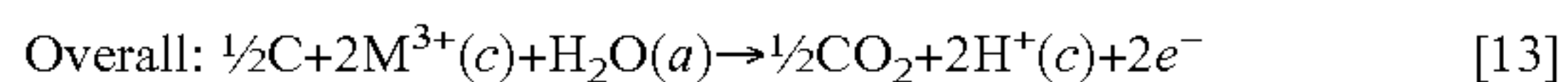
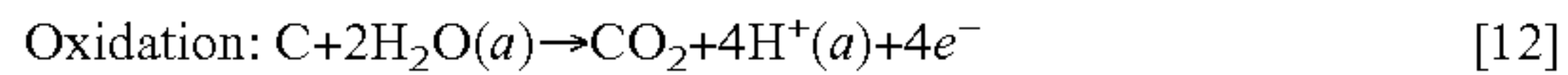




**[0079]** Therefore, in some embodiments a relatively high voltage may be needed to drive the rebalance reaction for rebalancing the negative electrolyte using embodiments of an H<sub>2</sub>O reducing system such as those described above.

**[0080]** Carbon Electrolytic Cell

**[0081]** In alternative embodiments, carbon may be oxidized to CO<sub>2</sub> in a rebalance cell **100**, **200** such as those described above with reference to FIGS. **2** and **3**, respectively, with a solid carbon electrode. Such embodiments may proceed according to the following reactions:



**[0082]** It is desirable to use carbon of good conductivity and high surface area (e.g., greater than about 50 m<sup>2</sup>/g). A particular suitable form of carbon is carbon black. A solid electrode may be fabricated with the desired carbon and a binder material. In such carbon-oxidizing embodiments, water is consumed and CO<sub>2</sub> is produced as a byproduct.

**[0083]** Unequal Mixed Reactant

**[0084]** In some embodiments, instead of actively rebalancing unbalanced electrolytes, it may be desirable to simply mitigate the disadvantages of an unbalanced system. In some embodiments, a mixed reactant that contains unequal concentrations of FeCl<sub>2</sub> and CrCl<sub>3</sub> in the initial electrolyte (fully discharged) may be used to minimize the inequality in concentrations of CrCl<sub>2</sub> and FeCl<sub>3</sub>, and to mitigate H<sub>2</sub> evolution. One example of the composition in the fully discharged state is 1M FeCl<sub>2</sub>/1.1M CrCl<sub>3</sub>/2-3M HCl. In such embodiments, the concentration of CrCl<sub>3</sub> is intentionally made higher than that of FeCl<sub>2</sub>. Upon charge, the SOO of CrCl<sub>2</sub> will be lower than that of FeCl<sub>3</sub>, thereby avoiding high SOO conditions at the Cr electrode where H<sub>2</sub> evolution is a greater problem. With this unequal mixed reactant, the Fe electrode may be charged to nearly 100% while the Cr electrode is charged to a lower SOO. The presence of excess CrCl<sub>3</sub> allows the Cr electrode to avoid the high SOOs where H<sub>2</sub> evolution becomes a problem.

**[0085]** The Fe ionic species (Fe<sup>3+</sup>, Fe<sup>2+</sup>) at the positive electrode have a total concentration  $\text{Fe}_t = \text{Fe}^{3+} + \text{Fe}^{2+}$ . Correspondingly, the Cr ionic species (Cr<sup>3+</sup>, Cr<sup>2+</sup>) at the negative electrode have a total concentration  $\text{Cr}_t = \text{Cr}^{3+} + \text{Cr}^{2+}$ . With the unequal mixed reactant,  $\text{Fe}_t$  does not equal  $\text{Cr}_t$ , and the concentration of ionic species Fe<sup>3+</sup>, Fe<sup>2+</sup>, Cr<sup>3+</sup> and Cr<sup>2+</sup> vary widely with SOO which is defined here as  $\text{PosSOO} = \text{Fe}^{3+}/\text{Fe}_t$  and  $\text{NegSOO} = \text{Cr}^{2+}/\text{Cr}_t$  for the positive electrode and negative electrode, respectively.

**[0086]** The rate of H<sub>2</sub> evolution is enhanced at more negative potentials, which occurs as the Cr electrode becomes more fully charged. During charge, the ratio of the concentration of Cr<sup>2+</sup> to the concentration of Cr<sup>3+</sup> (i.e. Cr<sup>2+</sup>/Cr<sup>3+</sup>) increases, which is reflected in the more negative potential of the Cr electrode. By adding excess Cr<sup>3+</sup>, this ratio will be lower and hence, the potential of the Cr electrode will be less negative and H<sub>2</sub> evolution will be mitigated.

**[0087]** For example, the maximum charge that may be inputted to a cell with a mixed reactant with unequal concentrations of FeCl<sub>2</sub> and CrCl<sub>3</sub> at 0% SOO (fully discharged) of 1M FeCl<sub>2</sub>/1.1M CrCl<sub>3</sub>/2M HCl is limited by the lower concentration of the electroactive species in the anolyte or catholyte. In this case, the lower concentration is 1M FeCl<sub>2</sub>. The effect of excess CrCl<sub>3</sub> on SOO may be seen in the following example. During charge, if nearly the entire 1M FeCl<sub>2</sub> is oxidized to FeCl<sub>3</sub>, then PosSOO is nearly 100%. At the

same time approximately the same amount (1M) of CrCl<sub>3</sub> is reduced to CrCl<sub>2</sub>. The NegSOO is approximately 91% (1.0/1.1). In this example, the maximum SOO of the unequal mixed reactant composition is a function of the excess amount of CrCl<sub>3</sub> and the concentration of FeCl<sub>2</sub>.

**[0088]** The following is an example of the benefits of the unequal mixed reactant on the cell voltage. The cell voltage calculated using a Nernst potential relationship is 1.104 V for a cell containing equimolar mixed reactant (i.e. 1M FeCl<sub>2</sub>/1M CrCl<sub>3</sub>/1M HCl) that is charged to 90% SOO.

**[0089]** This may be compared with a cell with an unequal mixed reactant containing an excess of Cr<sup>3+</sup> with a composition of 1M FeCl<sub>2</sub>/1.1M CrCl<sub>3</sub>/1M HCl. When the PosSOO is 90% for the positive electrode (Fe electrode), the negative electrode (Cr electrode) NegSOO is 81.8% and the cell voltage is 1.084 V. By adding a slight excess of Cr<sup>3+</sup>, the SOO of the negative electrode is lower by about 8%. This factor is beneficial for mitigating H<sub>2</sub> evolution at higher SOO, and help enhance energy efficiency.

**[0090]** With an unequal mixed reactant containing [CrCl<sub>3</sub>] > [FeCl<sub>2</sub>], charge is limited by the concentration of FeCl<sub>2</sub>, and NegSOO < PosSOO. The presence of excess Cr<sup>3+</sup> reduces the need for rebalancing the anolyte and catholyte concentrations and is beneficial in mitigating H<sub>2</sub> evolution at higher SOO.

**[0091]** Embodiments of redox flow battery rebalancing systems, rebalance cells and other systems and methods described herein may be used with any electrochemical reactant combinations that include reactants dissolved in an electrolyte. One example is a stack assembly containing the vanadium reactants V(II)/V(III) or V<sup>2+</sup>/V<sup>3+</sup> at the negative electrode (anolyte) and V(IV)/V(V) or V<sup>4+</sup>/V<sup>5+</sup> at the positive electrode (catholyte). The anolyte and catholyte reactants in such a system are dissolved in sulfuric acid. This type of battery is often called the all-vanadium battery because both the anolyte and catholyte contain vanadium species. Other combinations of reactants in a flow battery that may utilize the features and advantages of the systems described herein include Sn (anolyte)/Fe (catholyte), Mn (anolyte)/Fe (catholyte), V (anolyte)/Fe (catholyte), V (anolyte)/Ce (catholyte), V (anolyte)/Br<sub>2</sub> (catholyte), Fe (anolyte)/Br<sub>2</sub> (catholyte), and S (anolyte)/Br<sub>2</sub> (catholyte). In each of these example chemistries, the reactants are present as dissolved ionic species in the electrolytes, which permits the advantageous use of configured cascade flow battery cell and stack assembly designs in which cells have different physical, chemical or electrochemical properties along the cascade flow path (e.g. cell size, type of membrane or separator, type and amount of catalyst, etc.). A further example of a workable redox flow battery chemistry and system is provided in U.S. Pat. No. 6,475,661, the entire contents of which are incorporated herein by reference. Many of the embodiments herein may be applied to so-called "hybrid" flow batteries (such as a zinc/bromine battery system) which use only a single flowing electrolyte.

**[0092]** The foregoing description of the various embodiments is provided to enable any person skilled in the art to make or use the present invention. Various modifications to these embodiments will be readily apparent to those skilled in the art, and the generic principles defined herein may be applied to other embodiments without departing from the spirit or scope of the invention. Thus, the present invention is not intended to be limited to the embodiments shown herein,



and instead the claims should be accorded the widest scope consistent with the principles and novel features disclosed herein.

1-9. (canceled)

10. A flow battery system, comprising:

a first flow battery reaction cell comprising:

a first liquid filled half-cell chamber in fluid communication with a first liquid electrolyte with a first concentration of a first dissolved ionic species at a first oxidation state;

a second half-cell chamber in fluid communication with a second liquid electrolyte with a second concentration of a second dissolved ionic species at a second oxidation state; and

a first separator membrane separating the first half-cell chamber of the first flow battery reaction cell from the second half-cell chamber of the first flow battery reaction cell;

a first rebalance reaction cell comprising:

a first liquid filled half-cell chamber in fluid communication with the first liquid electrolyte;

a second liquid filled half-cell chamber in fluid communication with a liquid mediator electrolyte with a third concentration of a third dissolved ionic species at a third oxidation state; and

a second separator membrane separating the first half-cell chamber of the first rebalance reaction cell from the second half-cell chamber of the first rebalance reaction cell; and

a second rebalance reaction cell in fluid communication with the second source of liquid mediator electrolyte, the second rebalance reaction cell comprising a replenishable reactant,

wherein:

the first rebalance reaction cell has a configuration that supports an electrochemical reaction in which the first dissolved ionic species in the first liquid electrolyte is reduced to a first lower oxidation state that is lower than the first oxidation state of the first ionic species while oxidizing a quantity of the third dissolved ionic species in the liquid mediator electrolyte to a third higher oxidation state that is higher than the third oxidation state of the third dissolved ionic species; and

the second rebalance reaction cell has a configuration that supports an electrochemical reaction in which a quantity of the third dissolved ionic species in the liquid mediator electrolyte is reduced from the third higher oxidation state to the third oxidation state of the third dissolved ionic species while a quantity of the replenishable reactant is oxidized.

11. The flow battery system of claim 10, wherein the second rebalance reaction cell comprises a galvanic cell.

12. The flow battery system of claim 10, wherein the second rebalance reaction cell comprises an electrolytic cell.

13. The flow battery system of claim 10, wherein the second rebalance reaction cell comprises a chemical reaction chamber.

14. The flow battery system of claim 13, wherein:

the chemical reaction chamber contains metallic iron chips; and

the chemical reaction chamber has a configuration such that the liquid mediator electrolyte directly contacts the metallic iron chips.

15. The flow battery system of claim 13, wherein the chemical reaction chamber has a configuration that supports a restoring reaction in the mediator electrolyte inside a mediator electrolyte tank.

16. The flow battery system of claim 10, wherein the second rebalance cell comprises a reactor comprising a column of solid chips of the replenishable reactant over which the mediator electrolyte is capable of flowing.

17. The flow battery system of claim 16, wherein an outlet of the reactor is bifurcated with a first branch returning to a mediator electrolyte tank and a second branch directing a portion of the mediator electrolyte to be removed from the system.

18. The flow battery system of claim 16, wherein an outlet of the reactor is coupled to a cooling coil and to a crystallization chamber containing seed crystals.

19. The flow battery system of claim 10, wherein the replenishable reactant comprises metallic iron.

20. The flow battery system of claim 10, wherein at least one of: the first rebalance reaction cell; and the second rebalance reaction cell comprises a catalyst.

21. The flow battery system of claim 10, wherein the first ionic species at the first oxidation state in the first liquid electrolyte comprises  $\text{Fe}^{3+}$ .

22. The flow battery system of claim 10, wherein the third ionic species at the third oxidation state in the liquid mediator electrolyte comprises  $\text{Fe}^{2+}$ .

23. The flow battery system of claim 10, wherein at least one of the first rebalance reaction cell and the second rebalance reaction cell has a configuration comprising a flow-through reaction cell.

24. The flow battery system of claim 10, further comprising:

a reservoir containing the liquid mediator electrolyte; and a pump configured to circulate the liquid mediator electrolyte between the reservoir, the second half-cell of the first rebalance reaction cell and the second rebalance reaction cell.

25. The flow battery system of claim 24, wherein the second rebalance reaction cell is located inside the reservoir.

\* \* \* \* \*