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(57) **ABSTRACT**

A hydraulic circuit for a hydraulic working machine is composed of a main pump **21**, a boom cylinder **11** arranged for extension or contraction by pressure oil from the main pump **21**, a directional control valve **22** for controlling flows of pressure oil to be fed from the main pump **21** to a bottom chamber **11a** and rod chamber **12b** of the boom cylinder **11**, a control unit **23** for performing a change-over control of the directional control valve **22**, a pilot pump **24**, a jack-up selector valve **25** for controlling a flow of pressure oil delivered from the pilot pump **24**, a flow control valve **26** connected on an upstream side of the directional control valve **22** to a meter-in port of the directional control valve **22** such that the flow control valve **26** can be changed over by the jack-up selector valve **25**, and a center bypass selector valve **27** connected on a downstream side of the directional control valve **22** to a center bypass port of the directional control valve **22** such that the center bypass selector valve **27** can be changed over by the jack-up selector valve **25**. The hydraulic circuit performs a change-over of the jack-up selector valve **25** in accordance with a bottom pressure on the boom cylinder **11**.

(30) **Foreign Application Priority Data**

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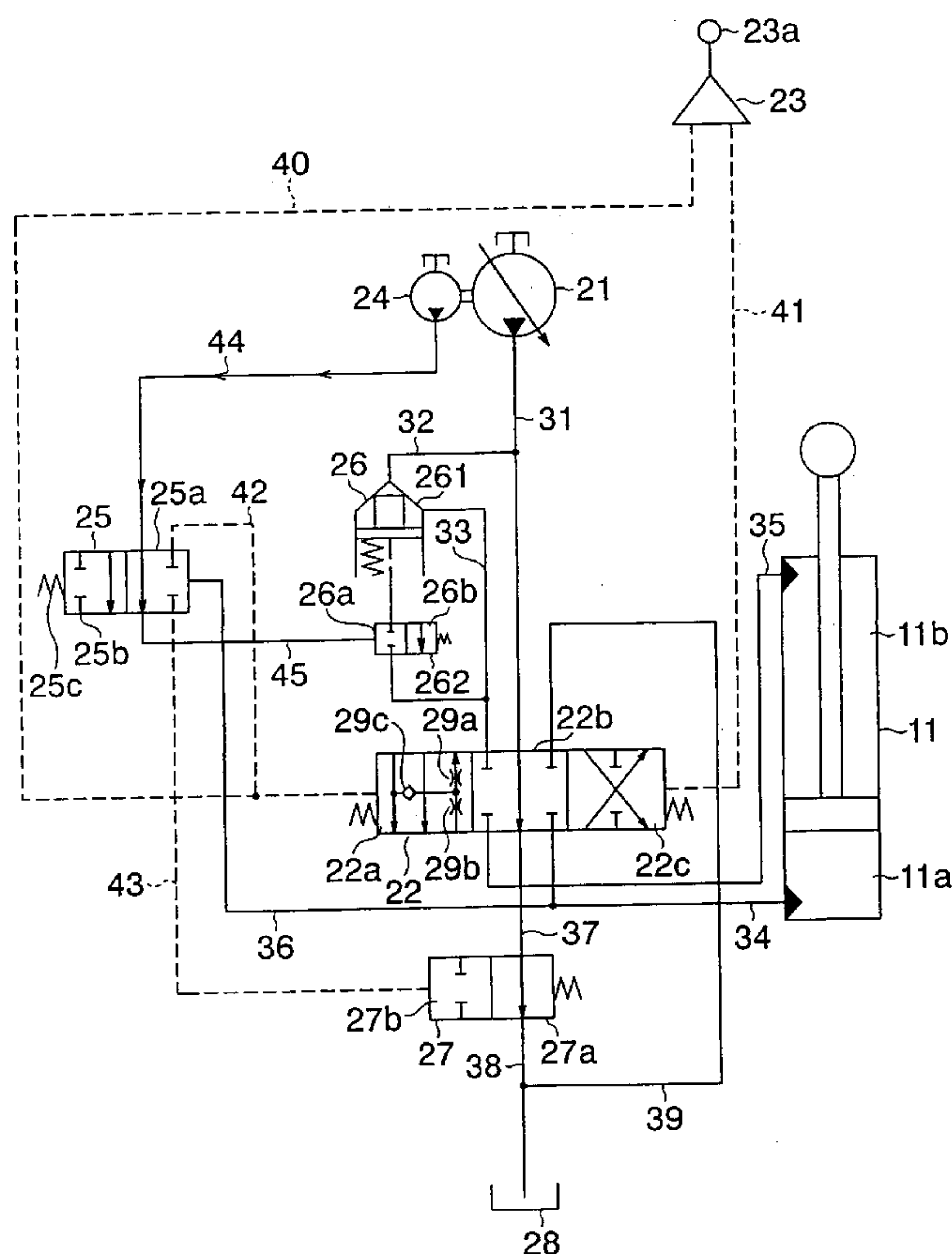


FIG. 1

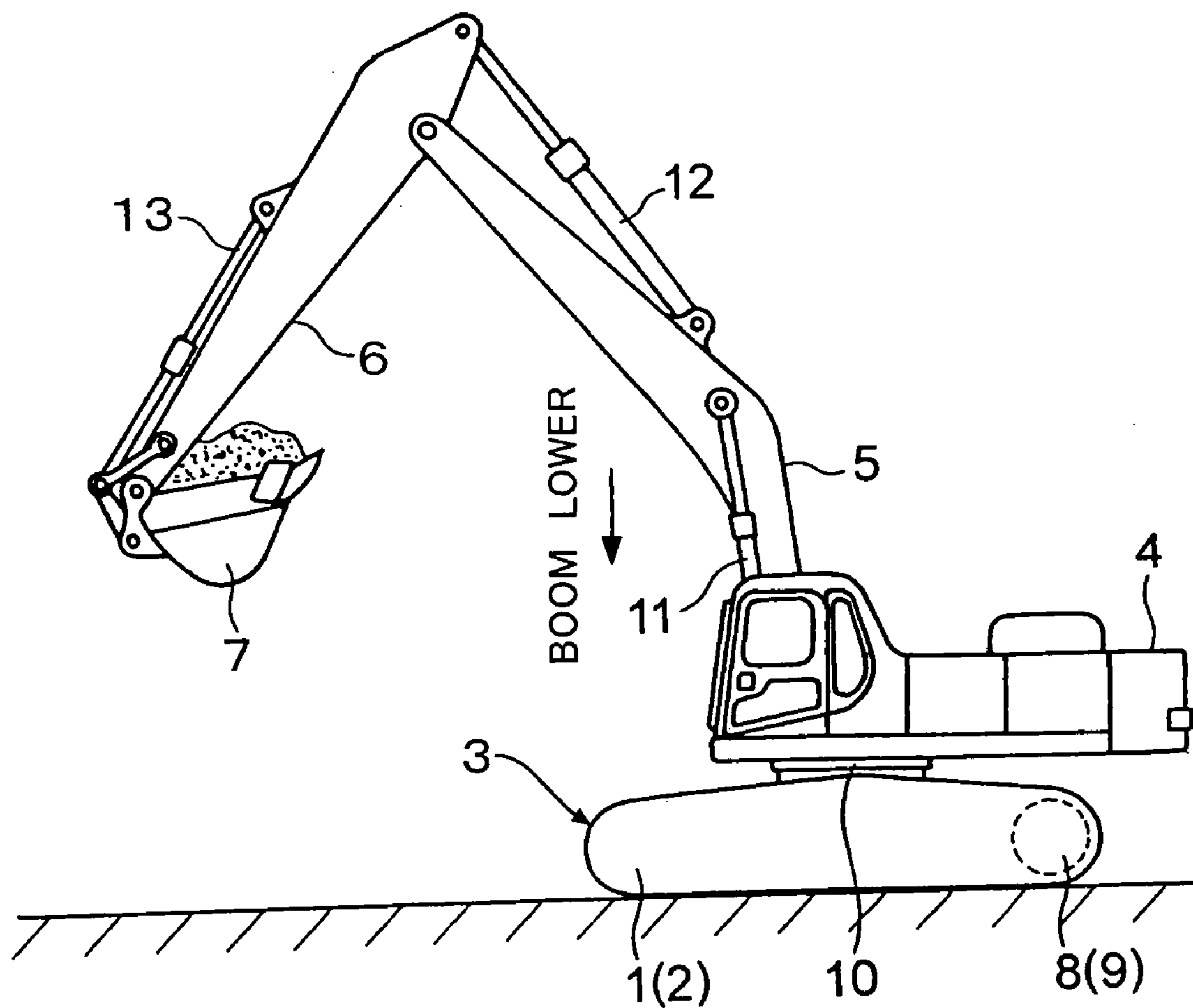


FIG. 2

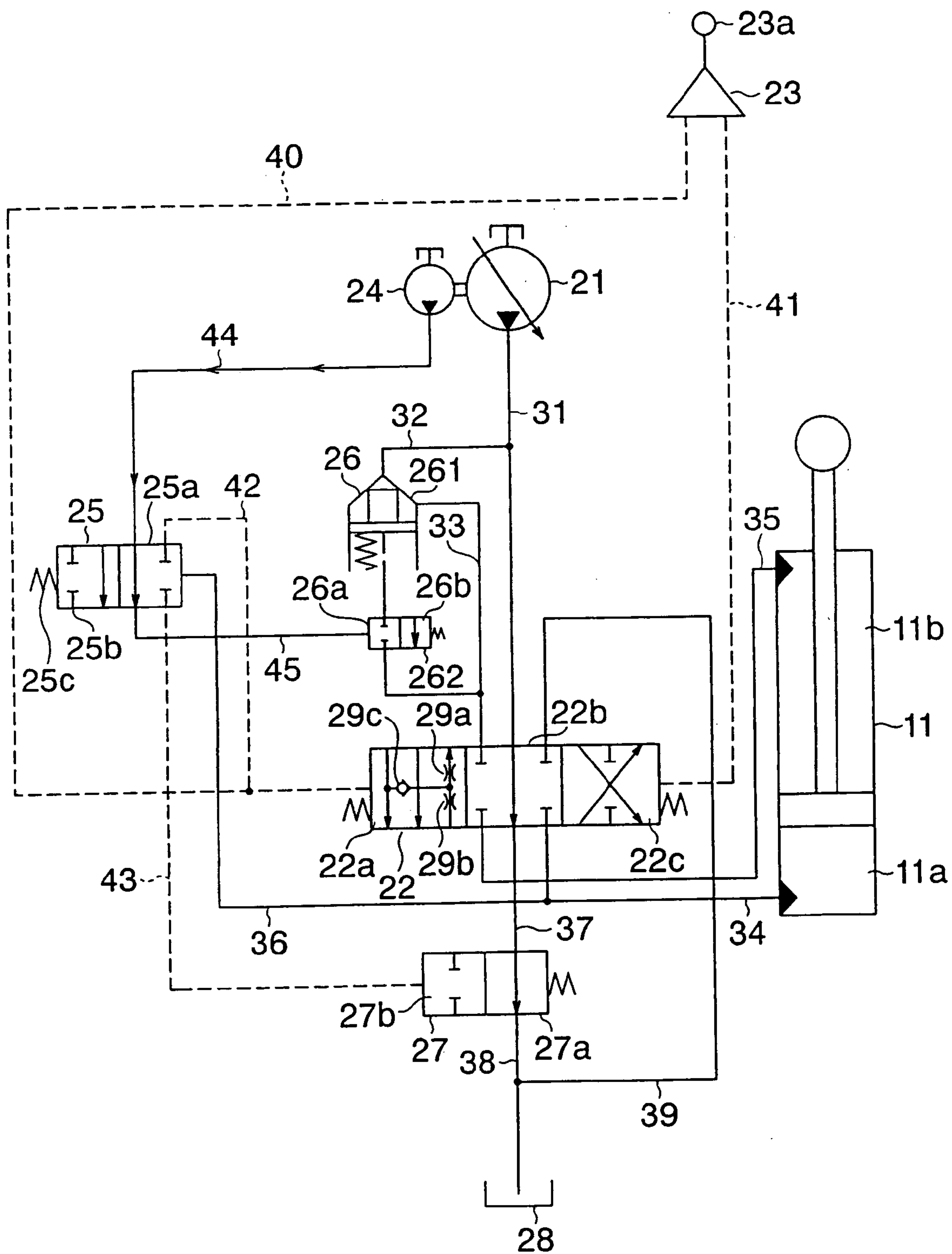


FIG. 3

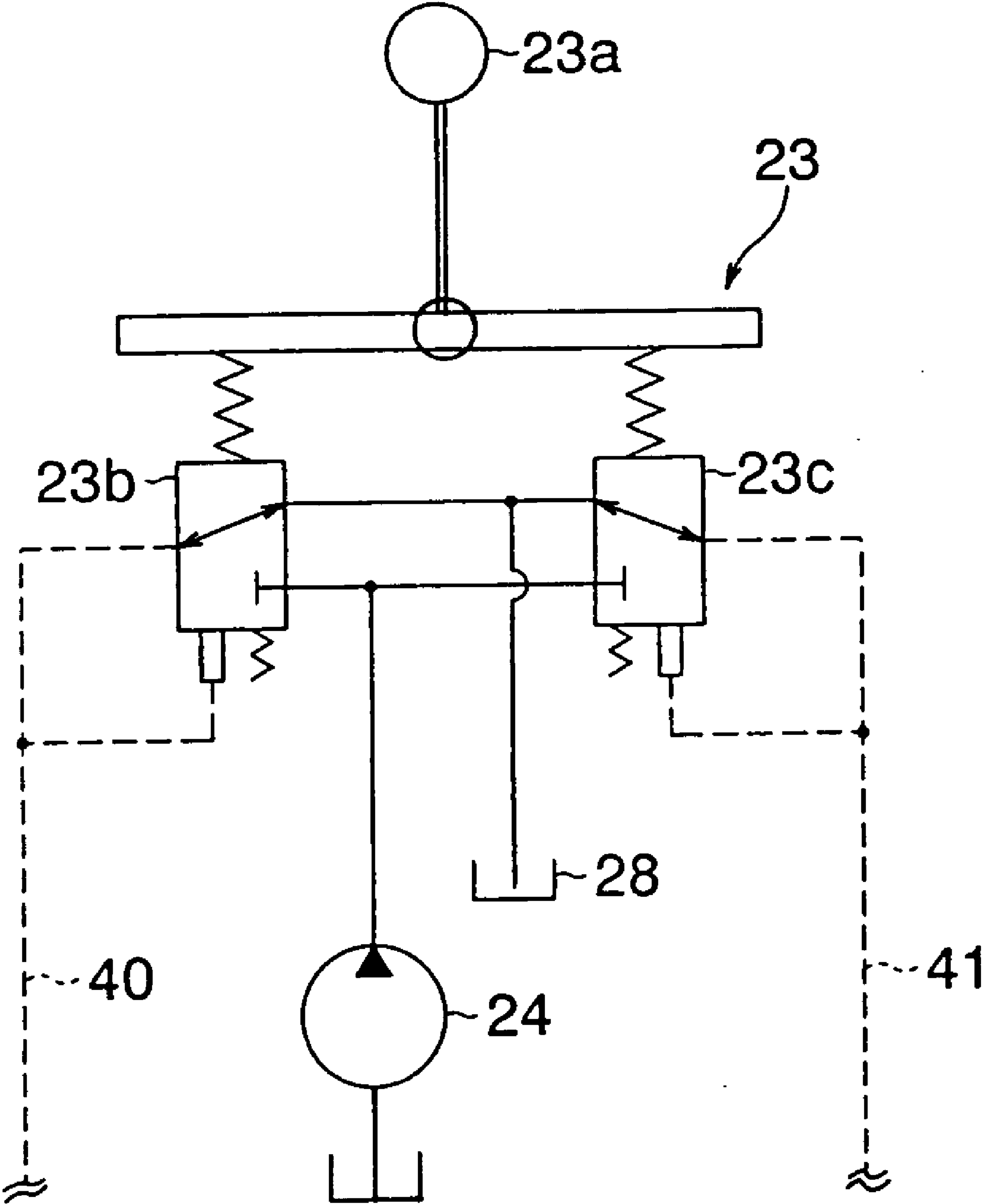


FIG. 4

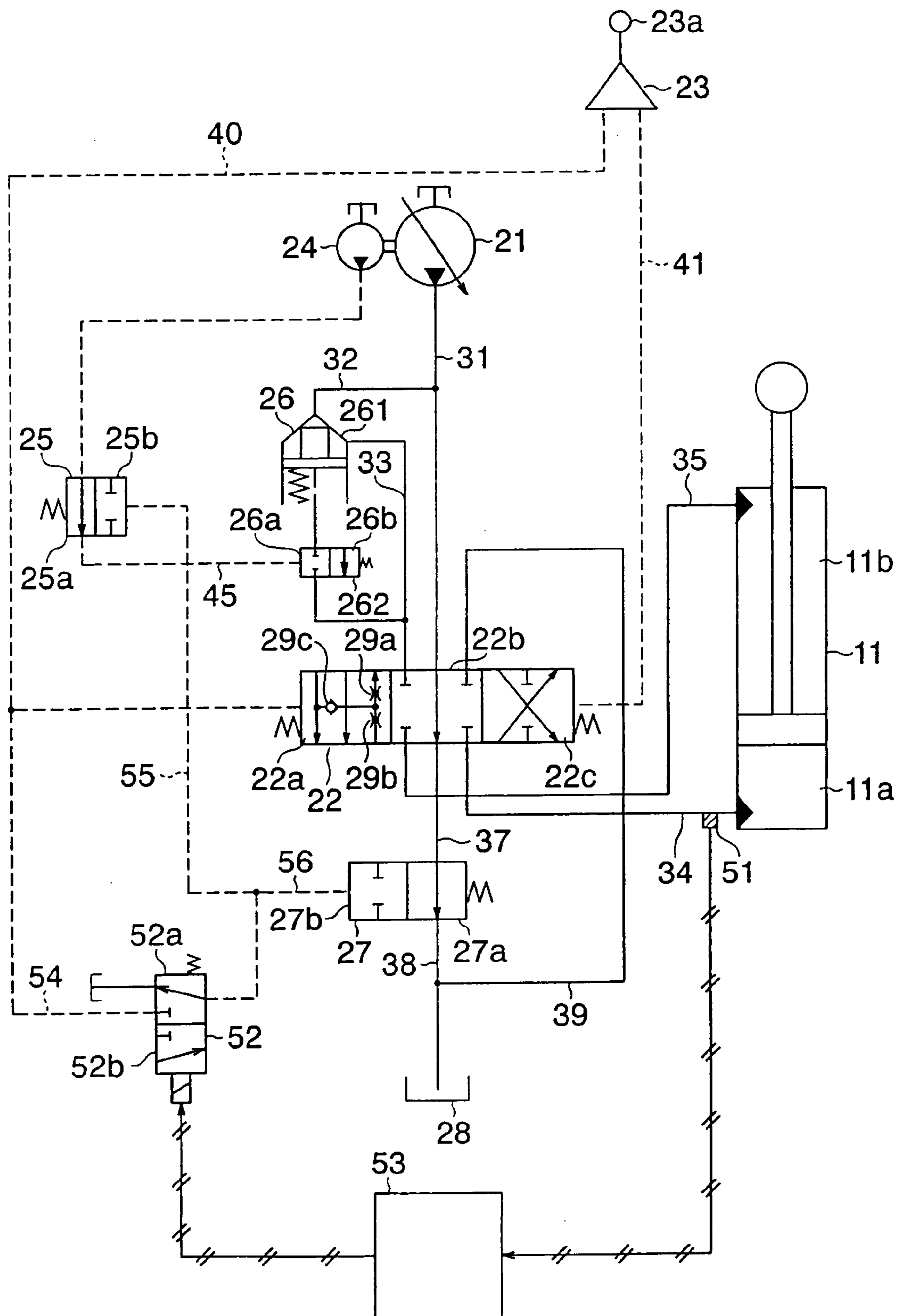


FIG. 5

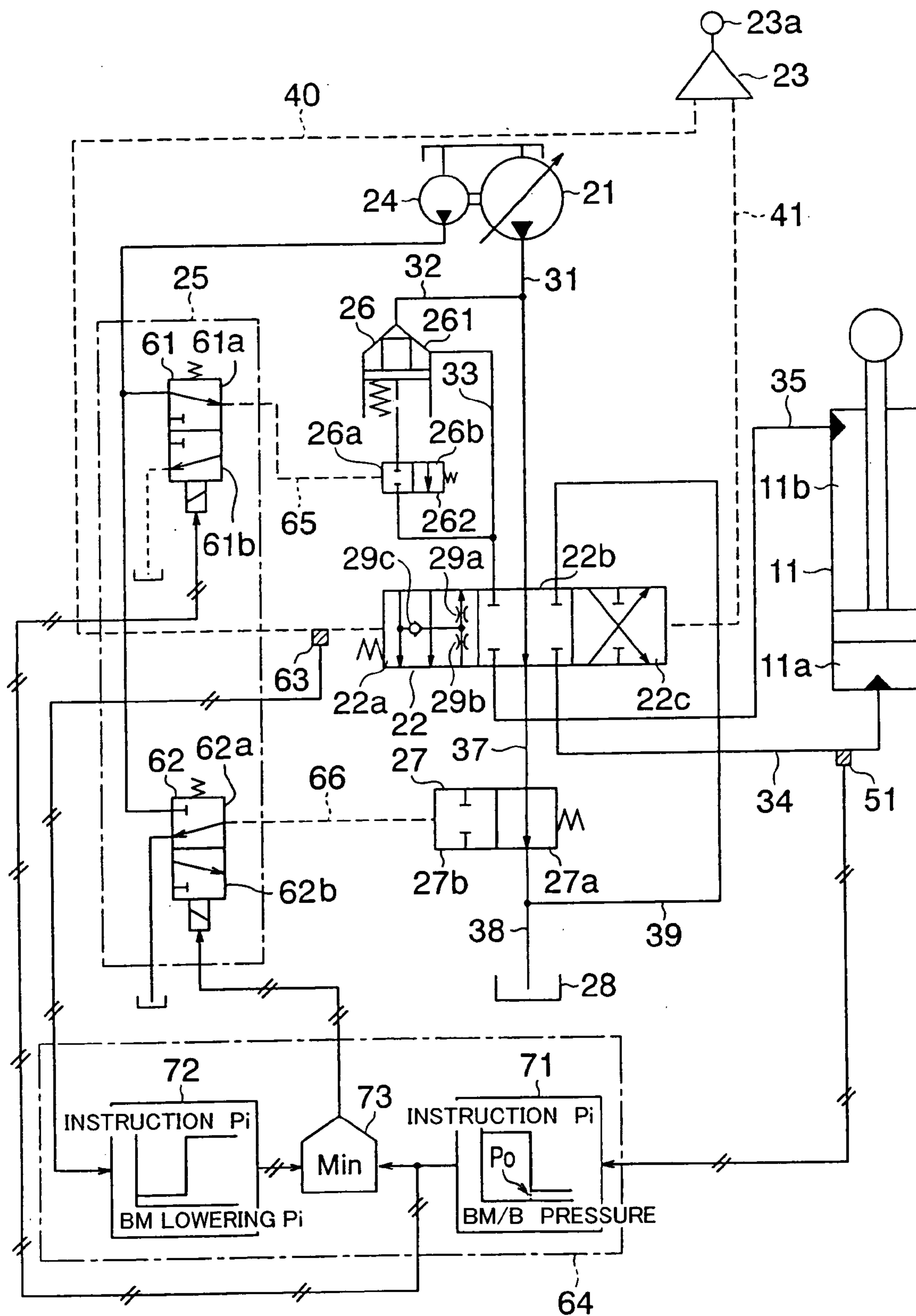


FIG. 6

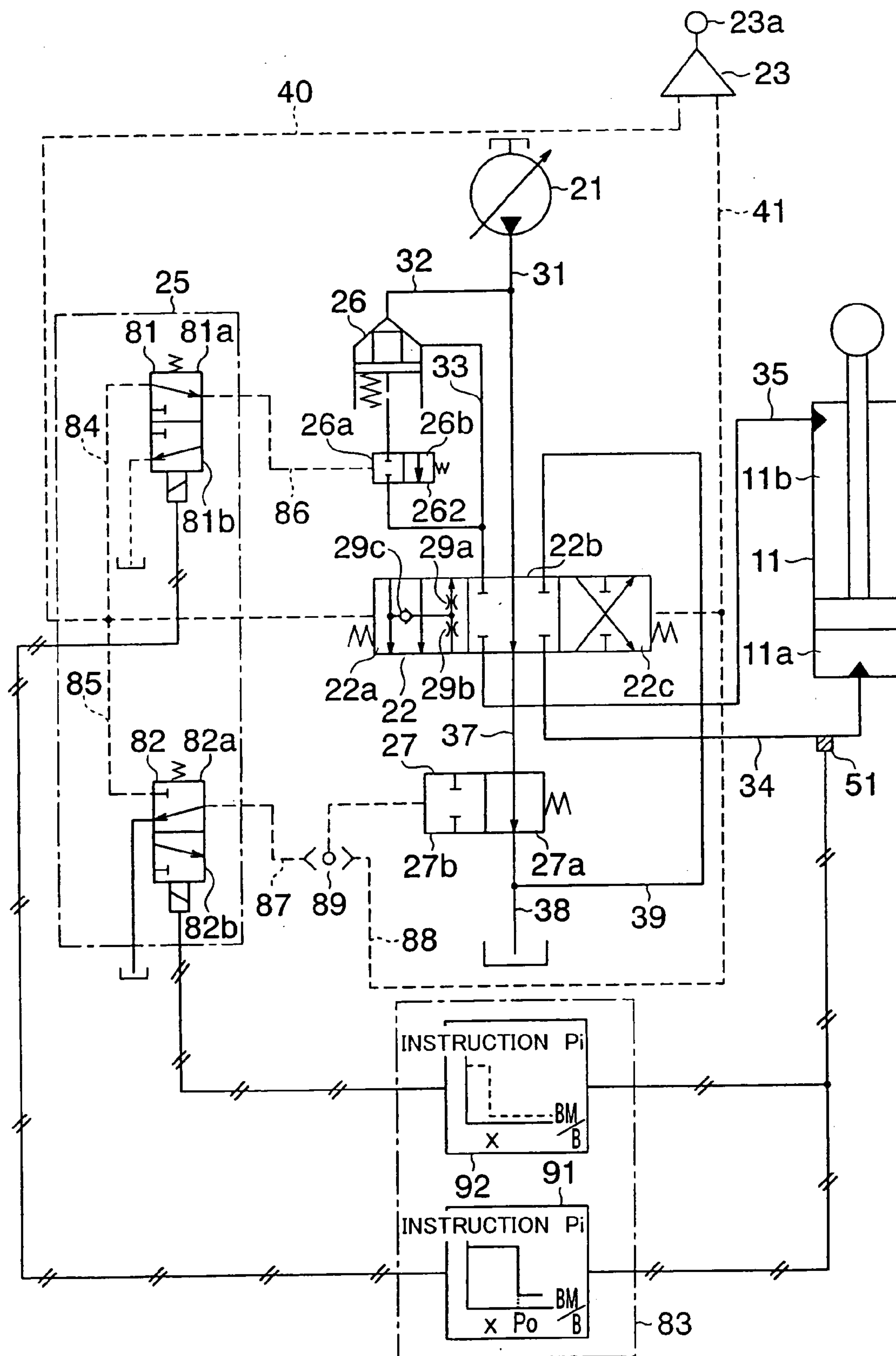


FIG. 7

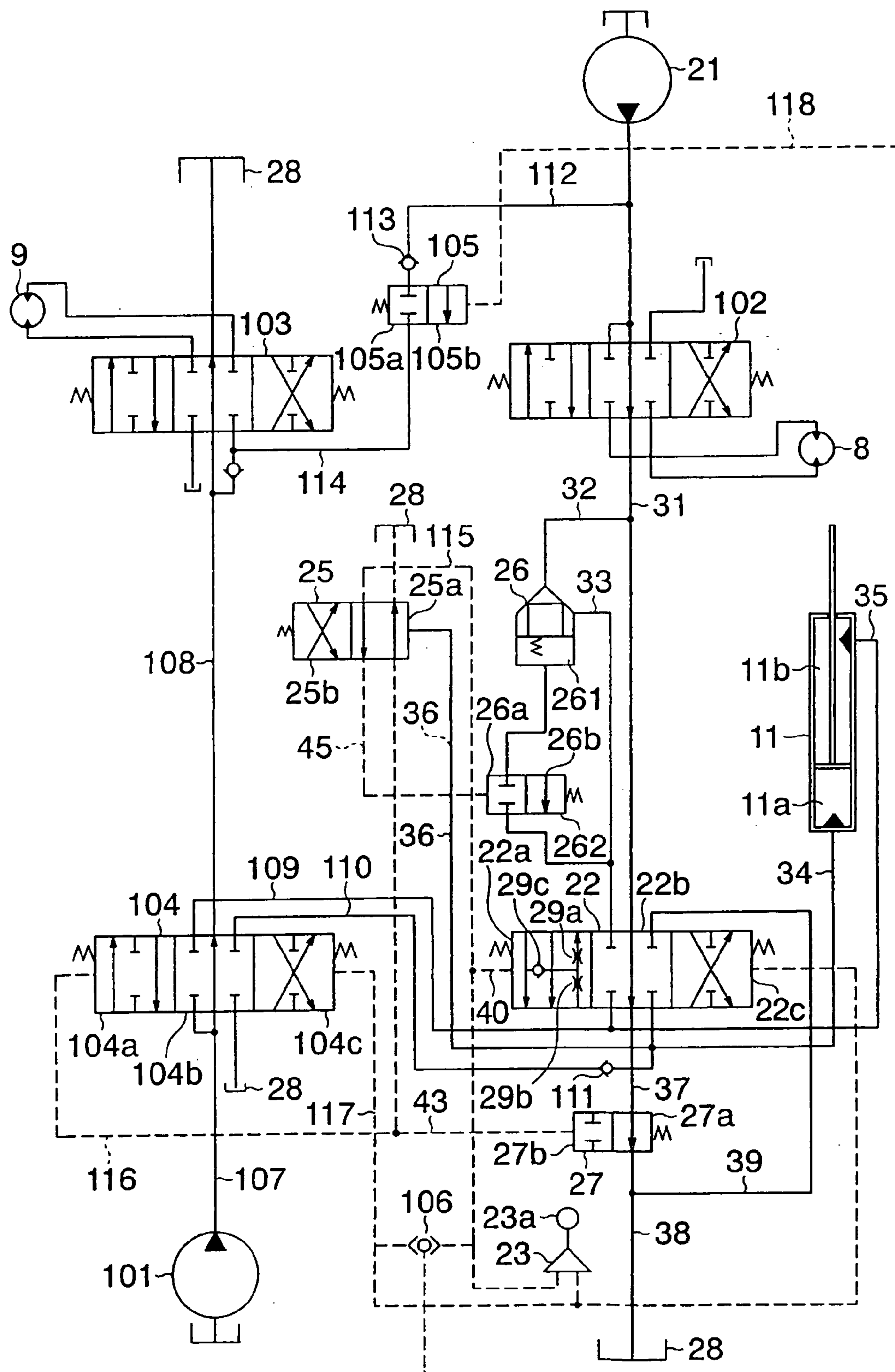


FIG. 8

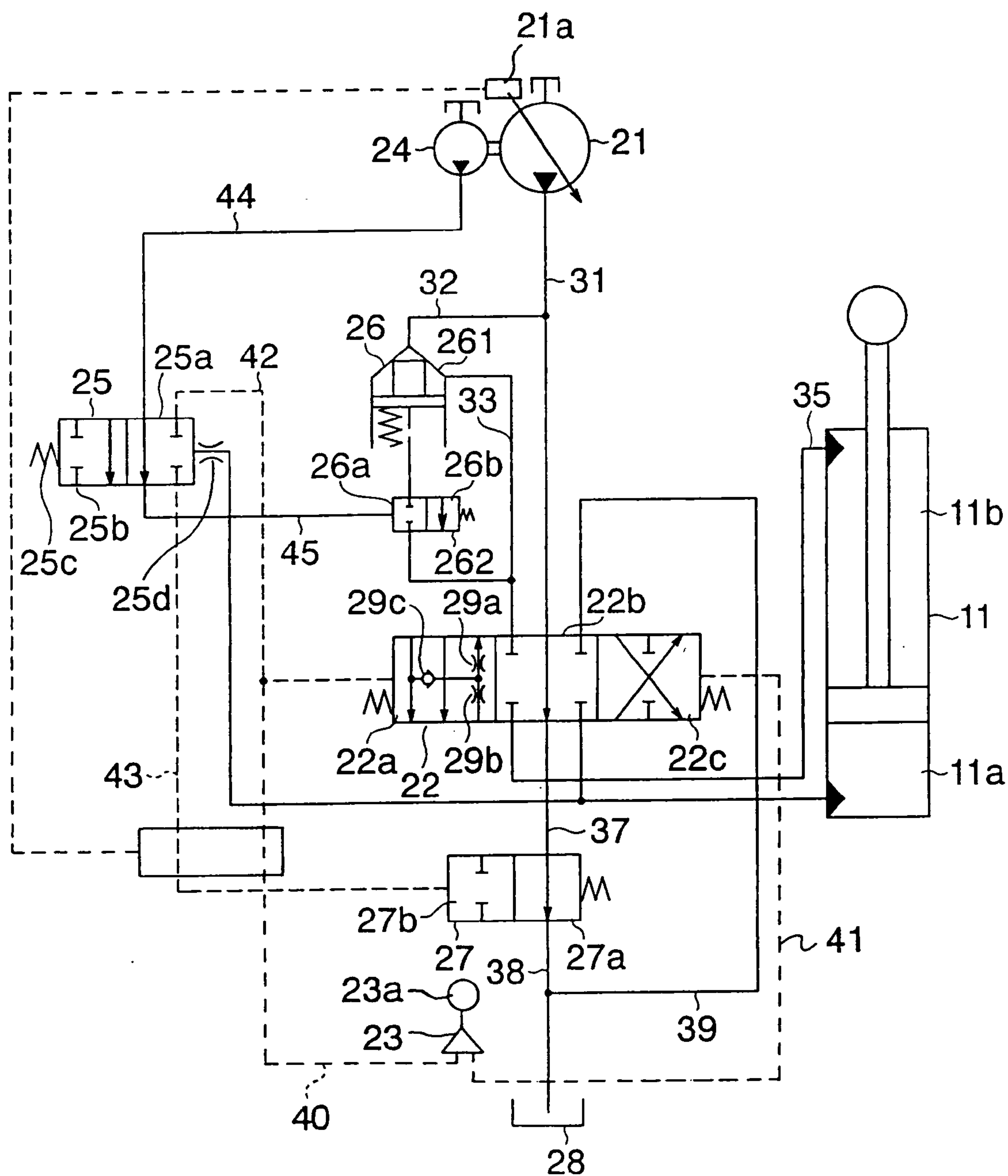


FIG. 9

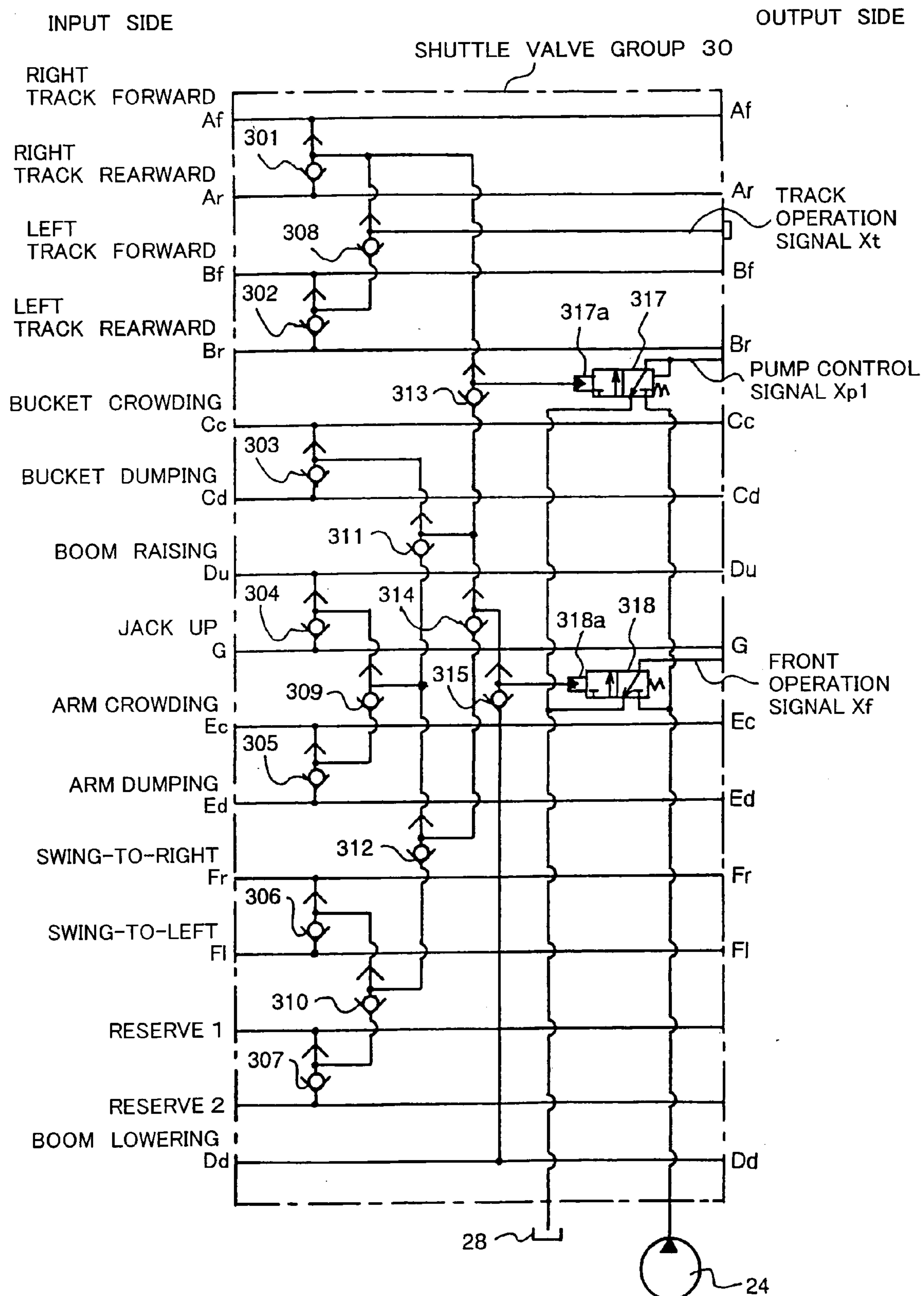


FIG. 10

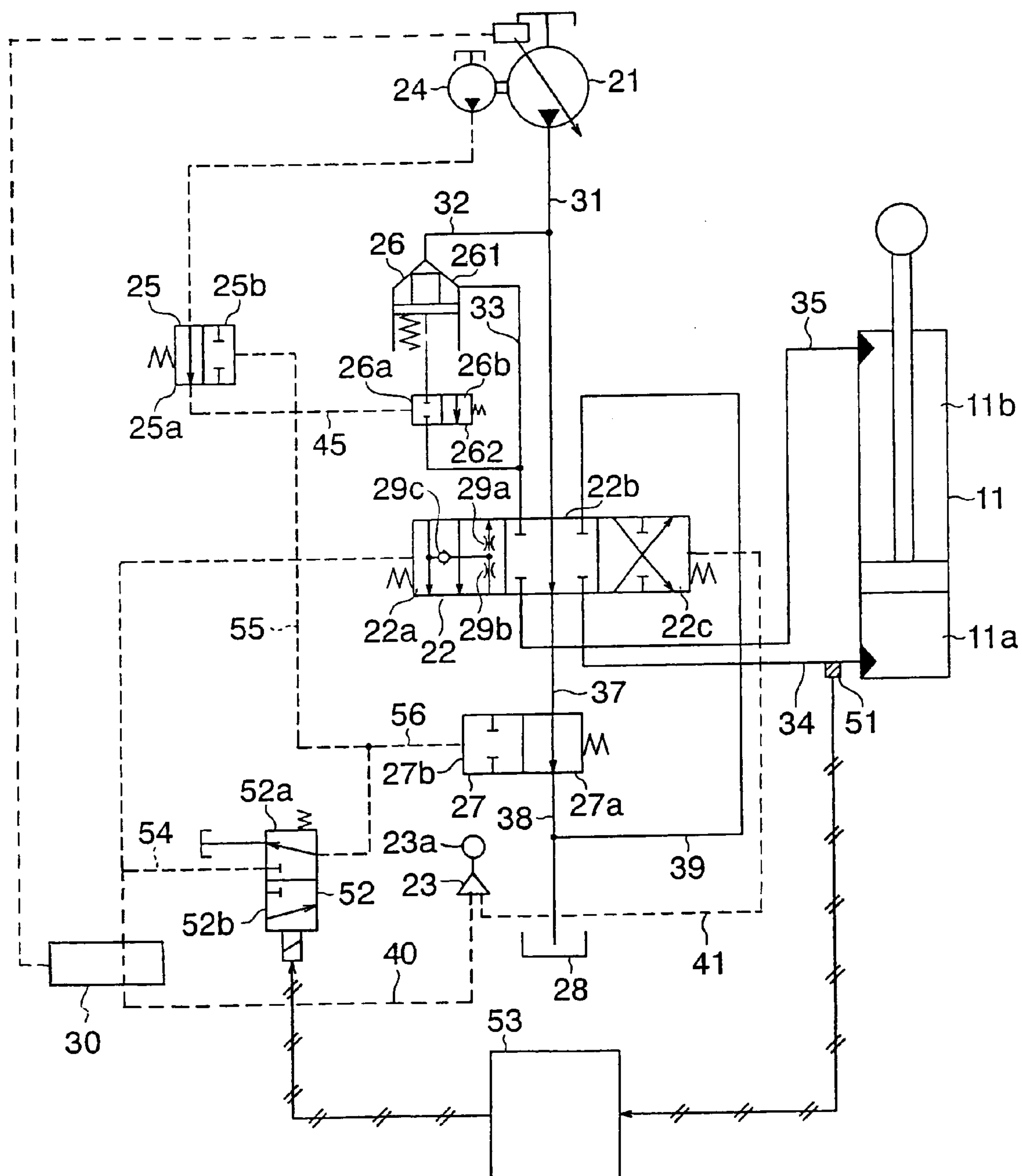


FIG. 11

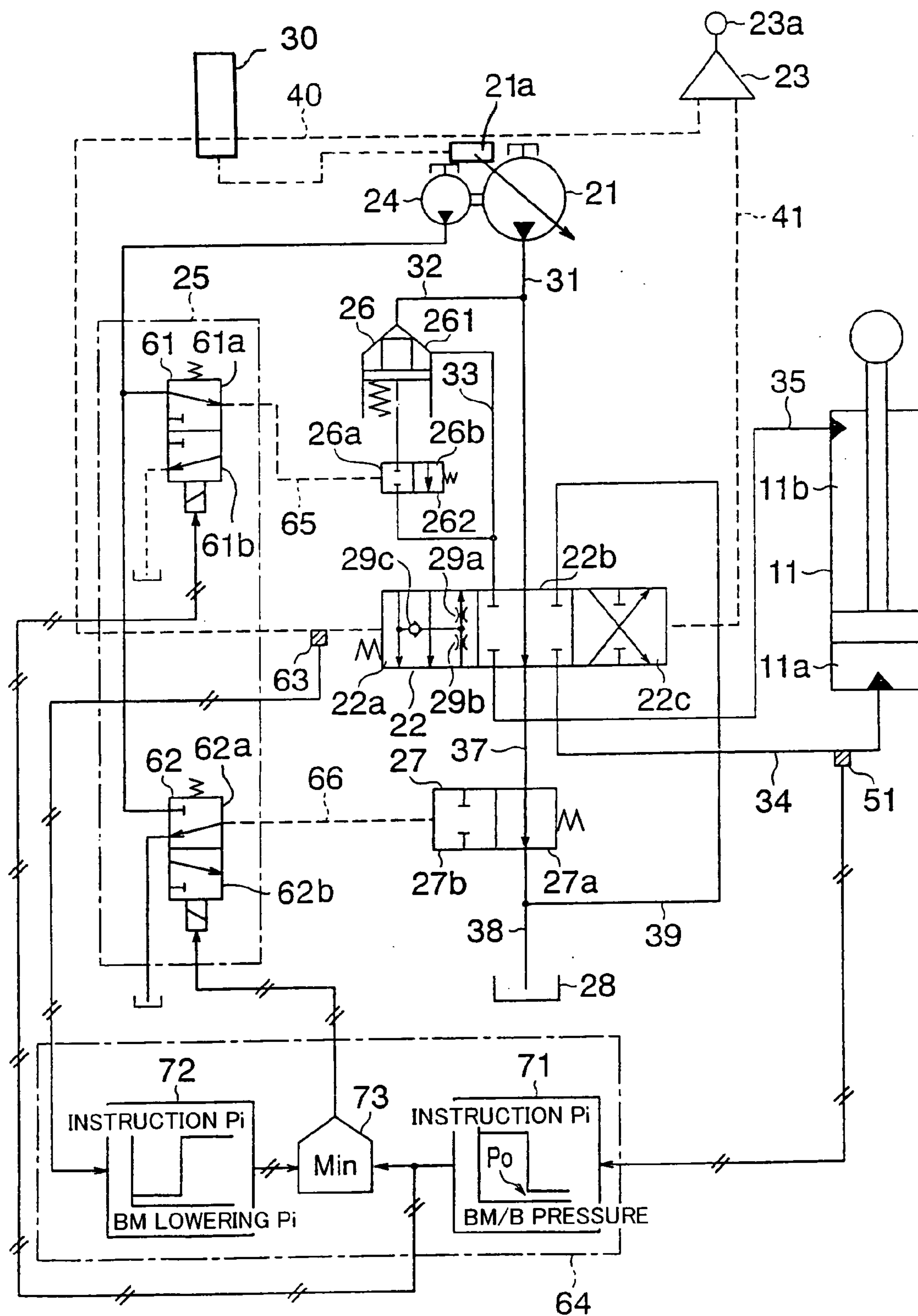


FIG. 12

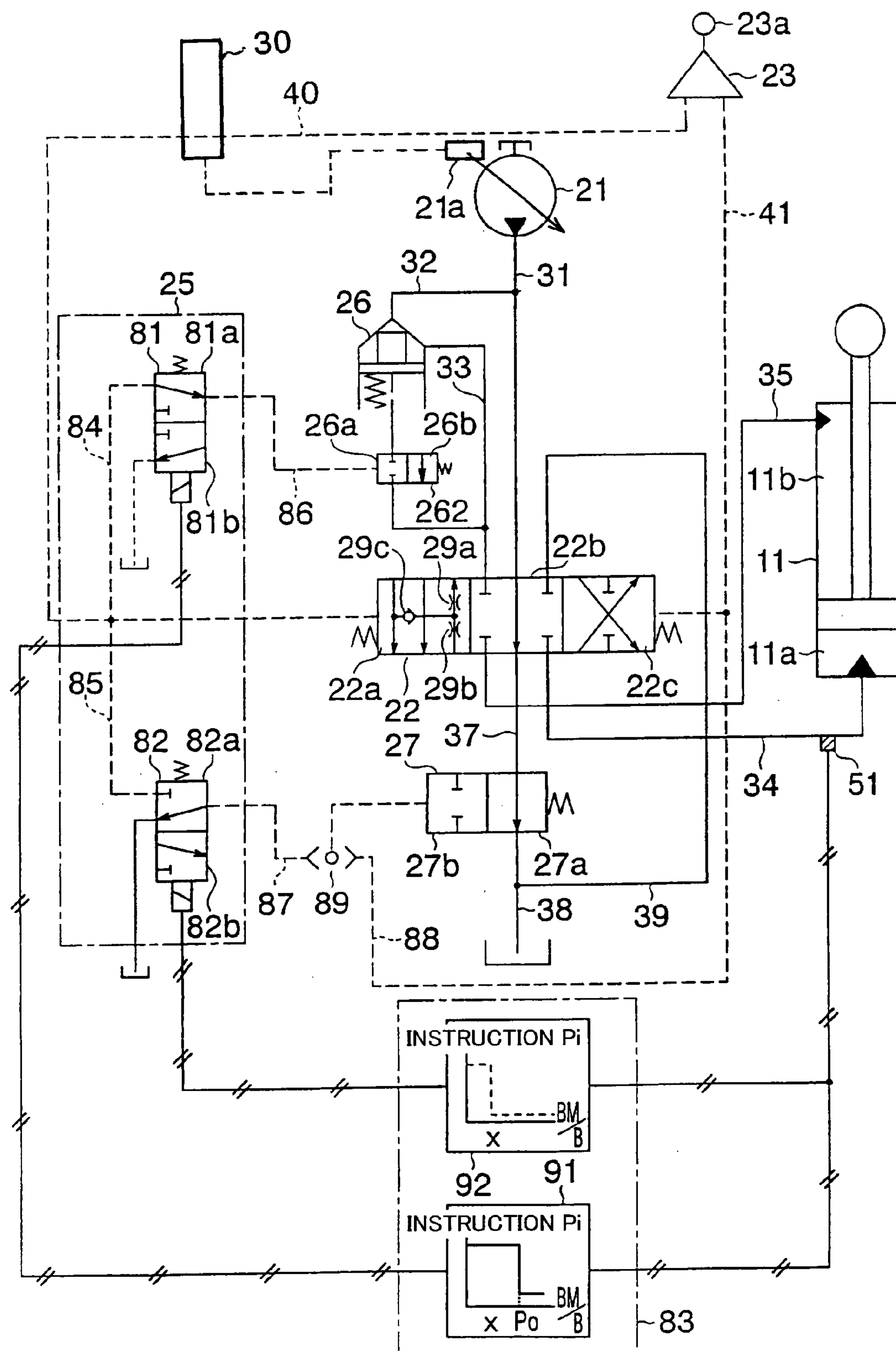


FIG. 13

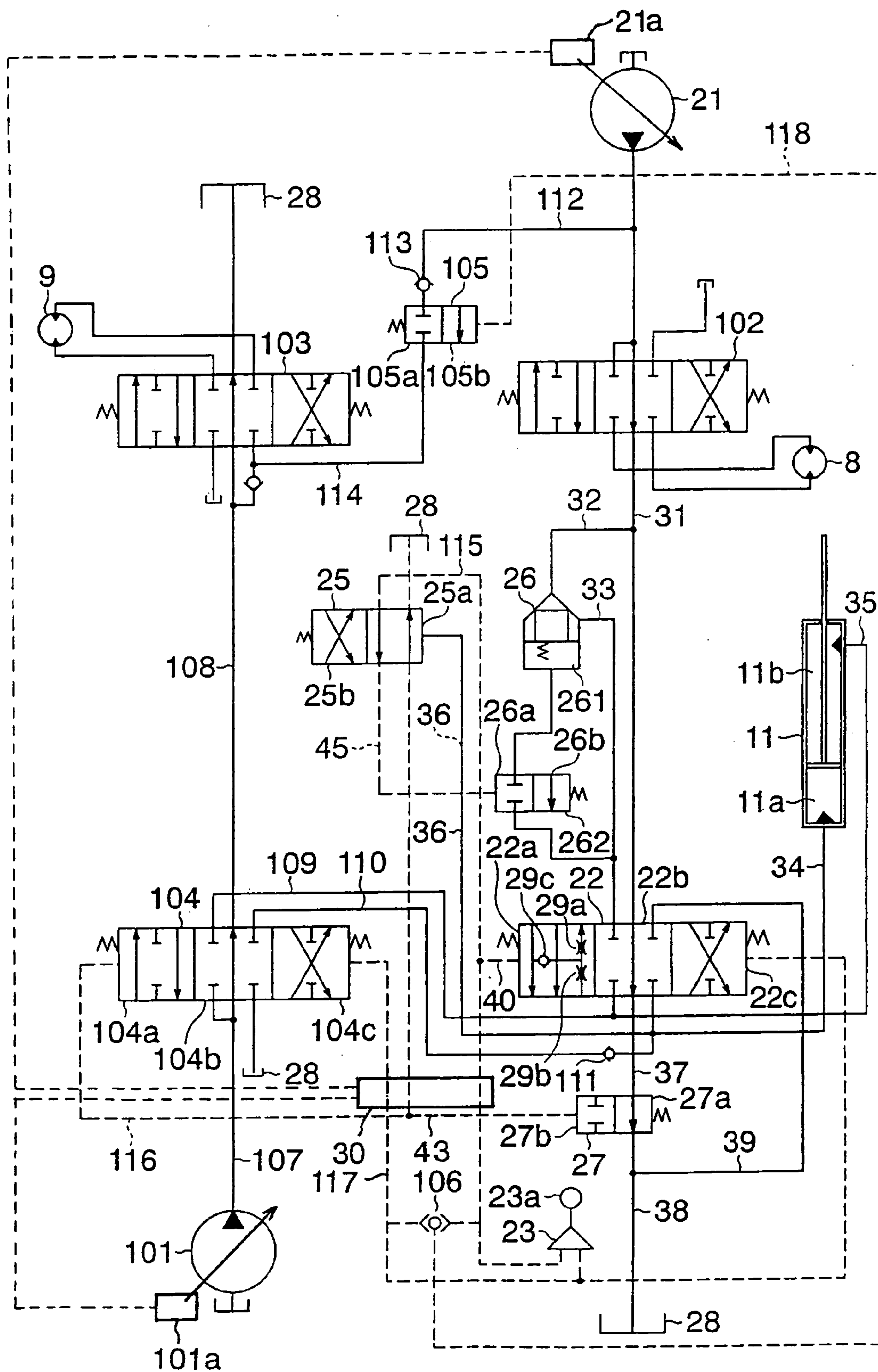
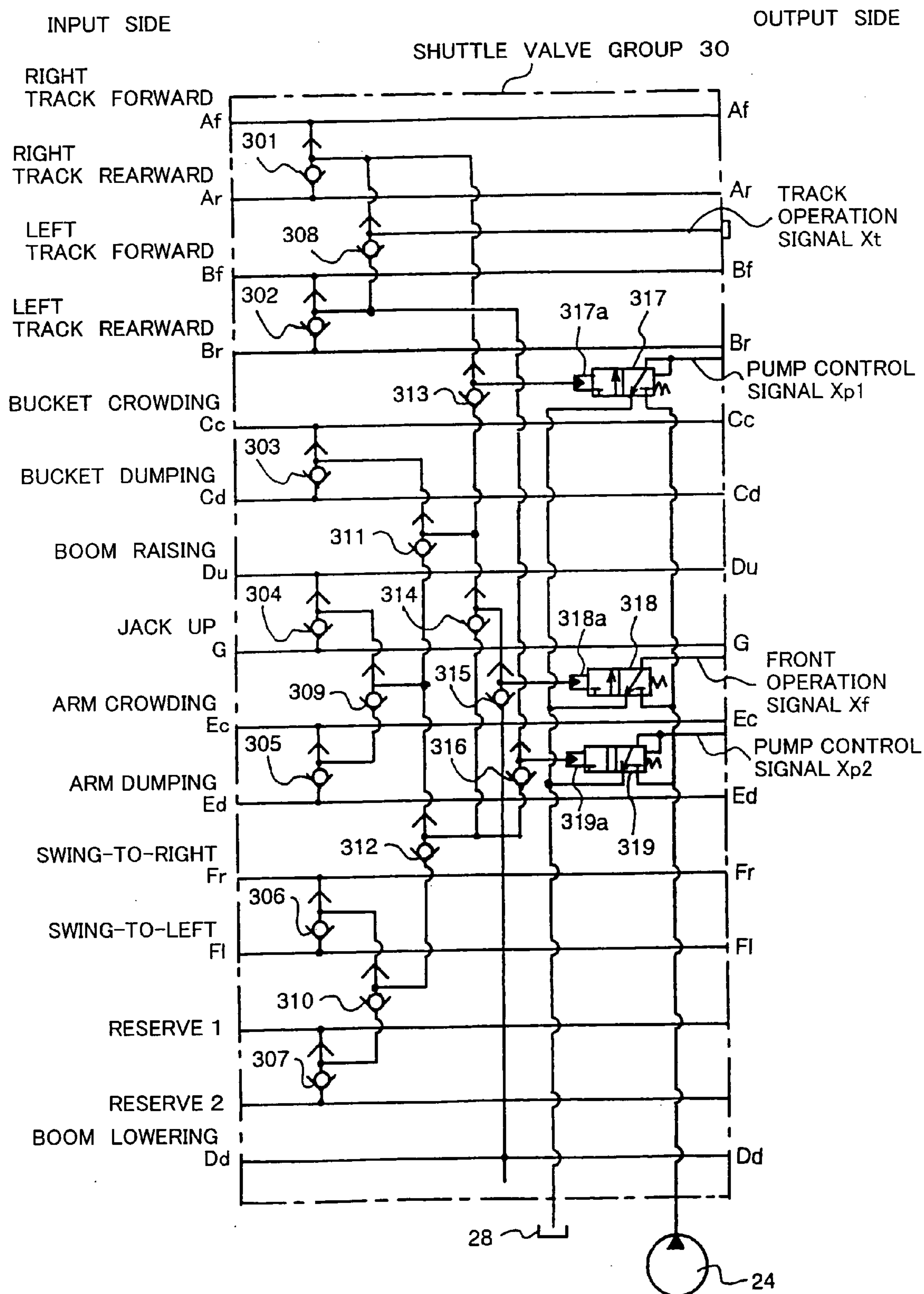


FIG. 14



HYDRAULIC WORKING MACHINE

TECHNICAL FIELD

[0001] This invention relates to a hydraulic working machine such as a hydraulic excavator in which working elements such as a boom, arm and bucket are driven by double-acting hydraulic cylinders, and specifically to a hydraulic circuit construction for feeding pressure oil to bottom chambers and rod chambers of the hydraulic cylinders.

BACKGROUND ART

[0002] Conventionally-known, hydraulic working machines include those provided with a travelling state detection means for detecting their travelling state and a selector valve for changing over a pilot line, through which a pilot signal for lowering a boom (in a direction to cause contraction of a hydraulic cylinder for the boom) is transmitted, to a cut-off position or a communicating position on the basis of a signal from the travelling state detection means such that, when a combined operation of a travelling operation and a boom-lowering operation is performed by changing over the selector valve to the pilot-line-communicating position upon detection of a travelling state by the travelling state detection means, pressure oil is fed from a main pump to a rod chamber of the hydraulic cylinder for the boom to permit a jack-up of a body by the boom (see, for example, Patent Document 1-JP-A-06-002344, FIG. 1).

[0003] The conventionally-known, hydraulic working machines also include those of the type that upon lowering a boom, return oil from a bottom chamber of a boom cylinder is regenerated in a rod chamber of the boom cylinder to permit avoiding fluctuations in boom operating speed, which would otherwise take place as a result of changes or the like in an external force applied to the boom cylinder, while making it possible to reduce the horse power consumption of a main pump (see, for example, Patent Document 2-JP-A-05-302604, FIG. 1).

DISCLOSURE OF THE INVENTION

[0004] Of the above-described conventional technologies, the technology disclosed in Patent Document 1 involves an inconvenience in that, when a pressing force is applied to the boom in the course of a simple boom-lowering operation, the rod chamber of the boom cylinder is brought into a vacuum state to form a cavity and hence to have a tendency to develop an operational delay in the operation of the boom, because the pressure oil from the main pump is fed to the rod chamber of the boom cylinder only when the combined operation of the travelling operation and the boom-lowering operation is performed.

[0005] The technology disclosed in Patent Document 2, on the other hand, is accompanied by an inconvenience in that, in a simple boom-lowering operation which does not require any pressing force to jack up a body, the pressure oil from the main pump is not fed to the rod chamber of the boom cylinder and the horse power consumption of the pump conversely becomes greater than the regeneration of only the return oil from the bottom chamber in the rod chamber of the boom cylinder without feeding pressure oil from the main pump to the rod chamber, because of the construction that the pressure oil from the main pump is normally fed to the

rod chamber of the boom cylinder upon lowering the boom. Moreover, the pressure oil delivered from the main pump is fed to the rod chamber of the boom cylinder when another working element is driven while allowing the boom to fall. This leads to a relative decrease in the amount of pressure oil to be fed to the actuator for driving another working element, thereby inconveniently developing poor energy efficiency. It is to be noted that a jack-up is performed, for example, upon escaping from a swamp or upon travelling while supporting a boom by the body when moving down on and along a steep slope.

[0006] The present invention has been completed to resolve such defects of the conventional technologies, and its object is to provide a hydraulic working machine that makes it possible to achieve a reduction in the horse power consumption of a main pump and an improvement in energy efficiency upon performing a simple lowering operation of a working element and also to produce a large pressing force such as a jack-up force for a body.

[0007] To achieve the above-described object, the present invention is characterized, in a first aspect thereof, in that in a hydraulic working machine provided with a double-acting hydraulic cylinder arranged for extension or contraction by pressure oil, which is delivered from a main pump, to drive a working element, a directional control valve for controlling a flow of pressure oil to be fed from the main pump to the hydraulic cylinder, and a control unit for performing a change-over control of the directional control valve, the hydraulic working machine is provided with a jack-up selector valve for being changed over in flow-line when a feed pressure to the hydraulic cylinder has reached a predetermined pressure, and a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from the main pump to a meter-in port of the directional control valve, from an open side to a closed side in response to a change-over control of the selector valve, wherein, when the holding pressure on the hydraulic cylinder is equal to or higher than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a first selected position to change over the flow-line changing means to the closed side such that pressure oil delivered from the main pump is not fed to a non-holding pressure feeding side of the hydraulic cylinder, and when the holding pressure on the hydraulic cylinder is lower than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a second selected position to change over the flow-line changing means to the open side such that pressure oil delivered from the main pump is fed to a holding pressure side of the hydraulic cylinder via the directional control valve.

[0008] To achieve the above-described object, the present invention is also constructed, in a second aspect thereof, such that in a hydraulic working machine provided with a main pump, a working element, a double-acting hydraulic cylinder arranged for extension or contraction by pressure oil, which is delivered from a main pump, to drive the working element, a directional control valve for controlling flows of pressure oil to be fed from the main pump to a bottom chamber and rod chamber of the hydraulic cylinder, and a control unit for performing a change-over control of the directional control valve, the hydraulic working machine is provided with a jack-up selector valve for being changed over when a bottom pressure on the hydraulic cylinder has

reached a predetermined pressure, and a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from the main pump to a meter-in port of the directional control valve, from an open side to a closed side in response to a change-over control of the jack-up selector valve, wherein, when the bottom pressure on the hydraulic cylinder is equal to or higher than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a first selected position to change over the flow-line changing means to the closed side such that pressure oil delivered from the main pump is not fed to the rod chamber of the hydraulic cylinder, and when the bottom pressure on the hydraulic cylinder is lower than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a second selected position to change over the flow-line changing means to the open side such that pressure oil delivered from the main pump is fed to the rod chamber of the hydraulic cylinder via the directional control valve.

[0009] For example, a hydraulic cylinder for a boom, the hydraulic cylinder is being arranged on a hydraulic excavator, has a high pressure on the side of its bottom chamber under the weight of the boom, an arm or the like as a working element in a state that no external force is acting. When a pressing force is applied to the working element, on the other hand, a pulling force is applied to the hydraulic cylinder for the boom so that the hydraulic cylinder has a low pressure on the side of its bottom chamber. Therefore, by monitoring changes in the bottom pressure and, when the bottom pressure on the hydraulic cylinder for driving the working element is equal to or higher than the predetermined pressure upon lowering the working element, changing over the jack-up selector valve to the first selected position to change over the flow-line changing means to the closed side such that pressure oil delivered from the main pump is not fed to the rod chamber of the hydraulic cylinder, the horse power consumption of the pump can be reduced upon performing a simple lowering operation of the working element that does not require any pressing force for jacking up the body and, when a working element is operated in combination with allowing another working element to fall, pressure oil to be fed to an actuator from the main pump to drive the first-mentioned working element can be relatively increased. Accordingly, the energy efficiency of the hydraulic working machine can be improved. When the bottom pressure on the hydraulic cylinder is lower than the predetermined pressure upon lowering the working element and the jack-up selector valve is changed over to the second selected position to change over the flow-line changing means to the open side such that the pressure oil delivered from the main pump is fed to the rod chamber of the hydraulic cylinder via the directional control valve, on the other hand, a large pressing force can be produced at the working element, thereby making it possible to jack up the body.

[0010] To achieve the above-described object, the present invention is also constructed, in a third aspect thereof, such that in a hydraulic working machine provided with a first and second main pumps, a first track unit for being driven by pressure oil delivered from the first main pump, a second track unit for being driven by pressure oil delivered from the second main pump, a first directional control valve for controlling a flow of pressure oil to be fed from the first main pump to the first track unit, a second directional control

valve for controlling a flow of pressure oil to be fed from the second main pump to the second track unit, a working element, a double-acting hydraulic cylinder arranged for extension or contraction by pressure oil, which is delivered from the first and second main pumps, to drive the working element, a third directional control valve for controlling flows of pressure oil to be fed from the first main pump to a bottom chamber and rod chamber of the hydraulic cylinder, a fourth directional control valve for controlling flows of pressure oil to be fed from the second main pump to the bottom chamber and rod chamber of the hydraulic cylinder, a first control unit for performing change-over controls of the first and second directional control valves, and a second control unit for performing change-over controls of the third and fourth directional control valves, the hydraulic working machine is provided with a jack-up selector valve for being changed over when a bottom pressure on the hydraulic cylinder has reached a predetermined pressure, and a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from the first main pump to a meter-in port of the third directional control valve, from an open side to a closed side in response to a change-over control of the jack-up selector valve, wherein, when the bottom pressure on the hydraulic cylinder is equal to or higher than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a first selected position to change over the flow-line changing means to the closed side such that pressure oil delivered from the first and second main pumps is not fed to the rod chamber of the hydraulic cylinder, and when the bottom pressure on the hydraulic cylinder is lower than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a second selected position to change over the flow-line changing means to the open side such that pressure oil delivered from the first and second main pumps is fed to the rod chamber of the hydraulic cylinder via the third and fourth directional control valves.

[0011] In this construction, it is also possible to exhibit similar advantageous effects as the above-described second means for resolving the defects, that is, to achieve a reduction in the horse power consumption of the pump and an improvement in the energy efficiency of the hydraulic working machine upon performing a simple lowering operation of the working element, and further, to produce a large pressing force at the working element. In addition, owing to the arrangement of the travelling hydraulic circuit, it is also possible to jack up the body by performing a combined operation of a traveling operation and a working-element-lowering operation.

[0012] To achieve the above-described object, the present invention is constructed, in a fourth aspect thereof, such that in the hydraulic working machine of the above-described first or second construction, the hydraulic working machine is further provided with a regeneration circuit for regenerating a portion of meter-out oil, which is discharged from the bottom chamber of the hydraulic cylinder, into meter-in oil to be fed to the rod chamber of the hydraulic cylinder.

[0013] When a regeneration circuit is arranged as described above, regenerated oil is fed from the bottom chamber to the rod chamber of the hydraulic cylinder even when a pressing force is applied to the working element in the course of a simple lowering operation of the working element. It is, therefore, possible to prevent the rod chamber

of the hydraulic cylinder from being brought into a vacuum state to form a cavity, and hence, to continue a smooth operation of the working element.

[0014] To achieve the above-described object, the present invention is also constructed such that in the hydraulic working machine of any one of the above-described constructions, the hydraulic working machine is provided with a hydraulically-piloted selector valve as the jack-up selector valve.

[0015] When a hydraulically-piloted selector valve is arranged as the jack-up selector valve as described above, it is only necessary to connect a signal port of the jack-up selector valve and the bottom chamber of the hydraulic cylinder with each other via a line, so that the construction is simple. It is, accordingly, possible to realize at low cost a hydraulic working machine which can achieve a reduction in the horse power consumption of the pump and an improvement in energy efficiency upon performing a simple lowering operation of the working element and can also jack up the body.

[0016] To achieve the above-described object, the present invention is also constructed, in a fifth aspect thereof, such that in a hydraulic working machine provided with a variable displacement hydraulic pump as a main pump, a swash angle control means for controlling a displacement of the variable displacement hydraulic pump, at least one working element, at least one actuator arranged for extension or contraction by pressure oil, which is delivered from the variable displacement hydraulic pump, to drive the working element, a directional control valve for controlling a flow of pressure oil to be fed from the variable displacement hydraulic pump to the hydraulic cylinder, a pilot control unit for controlling a stroke of the directional control valve, and a swash angle instruction means for outputting a swash angle control signal to the swash angle control means in response to a signal from the pilot control unit, the hydraulic working machine is provided with a jack-up selector valve for being changed over when a holding pressure on the actuator has reached a predetermined pressure, and a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from the variable displacement hydraulic pump to a meter-in port of the directional control valve, from an open side to a closed side in response to a change-over control of the jack-up selector valve, wherein, when the holding pressure on the actuator is equal to or higher than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a first selected position to change over the flow-line changing means to the closed side such that pressure oil to be fed from the variable displacement hydraulic pump to the actuator is cut off and the displacement of the variable displacement hydraulic pump is decreasingly controlled, and when the holding pressure on the actuator is lower than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a second selected position to change over the flow-line changing means to the open side such that pressure oil delivered from the variable displacement hydraulic pump is fed to the actuator via the directional control valve and the displacement of the variable displacement hydraulic pump is increasingly controlled by the swash angle instruction means.

[0017] For example, a hydraulic cylinder for a boom, said hydraulic cylinder is being arranged on a hydraulic excava-

tor, has a high pressure on the side of its bottom chamber under the weight of the boom, an arm or the like as a working element in a state that no external force is acting. When a pressing force is applied to the working element, on the other hand, a pulling force is applied to the hydraulic cylinder for the boom so that the hydraulic cylinder has a low pressure on the side of its bottom chamber. Therefore, by monitoring changes in the holding pressure on an actuator such as the bottom pressure on the hydraulic cylinder for the boom and, when the holding pressure on the hydraulic cylinder for driving the working element is equal to or higher than the predetermined pressure upon lowering the working element, changing over the jack-up selector valve to the first selected position to change over the flow-line changing means to the closed side such that pressure oil delivered from the variable displacement hydraulic pump as a main pump is not fed to the actuator, the horse power consumption of the pump can be reduced upon performing a simple lowering operation of the working element that does not require any pressing force for jacking up the body and, when a working element is operated in combination with allowing another working element to fall, pressure oil to be fed to an actuator from the variable displacement hydraulic pump to drive the first-mentioned working element can be relatively increased. Accordingly, the energy efficiency of the hydraulic working machine can be improved. When the holding pressure on the actuator is lower than the predetermined pressure upon lowering the working element and the jack-up selector valve is changed over to the second selected position to change over the flow-line changing means to the open side such that the pressure oil delivered from the variable displacement hydraulic pump is fed to the actuator via the directional control valve, on the other hand, a large pressing force can be produced at the working element, thereby making it possible to jack up the body. In addition, when the holding pressure on the actuator for driving the working element is equal to or higher than the predetermined pressure upon lowering the working element, the displacement of the variable displacement hydraulic pump is decreasingly controlled, and when the holding pressure on the actuator is lower than the predetermined pressure upon lowering the working element, the displacement of the variable displacement hydraulic pump is increasingly controlled by the swash angle instruction means. This makes it possible to reduce the horse power consumption of the pump upon performing a simple lowering operation of the working element and hence to reduce the fuel consumption of the hydraulic working machine, and further, to promptly feed to the actuator pressure oil as much as needed upon performing a pressing operation of the working element. It is, therefore, possible to smoothly effect a switchover from a simple lowering operation of the working element to a pressing operation of the working element.

[0018] To achieve the above-described object, the present invention is also constructed, in a sixth aspect thereof, such that in a hydraulic working machine provided with a first and second variable displacement hydraulic pumps as main pumps, a first and second swash angle control means for independently controlling displacements of the first and second variable displacement hydraulic pumps, respectively, a first track unit for being driven by pressure oil delivered from the first variable displacement hydraulic pump, a second track unit for being driven by pressure oil delivered

from the second variable displacement hydraulic pump, a first directional control valve for controlling a flow of pressure oil to be fed from the first variable displacement hydraulic pump to the first track unit, a second directional control valve for controlling a flow of pressure oil to be fed from the second variable displacement hydraulic pump to the second track unit, at least one working element, at least one actuator arranged for extension or contraction by pressure oil, which is delivered from the first and second variable displacement hydraulic pumps, to drive the working element, a third directional control valve for controlling a flow of pressure oil to be fed from the first variable displacement hydraulic pump to the actuator, a fourth directional control valve for controlling a flow of pressure oil to be fed from the second variable displacement hydraulic pump to the actuator, a pilot control unit for performing change-over controls of the first and second directional control valves, and a swash angle instruction means for outputting a swash angle control signal to the swash angle control means in response to a signal from the pilot control unit, the hydraulic working machine is provided with a jack-up selector valve for being changed over when a holding pressure on the actuator has reached a predetermined pressure, and a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from the first variable displacement hydraulic pump to a meter-in port of the third directional control valve, from an open side to a closed side in response to a change-over control of the jack-up selector valve, wherein, when the holding pressure on the actuator is equal to or higher than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a first selected position to change over the flow-line changing means to the closed side such that pressure oil to be fed from the first and second variable displacement hydraulic pumps to the actuator is cut off and the displacements of the first and second variable displacement hydraulic pumps are decreasingly controlled, and when the holding pressure on the actuator is lower than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to a second selected position to change over the flow-line changing means to the open side such that pressure oil delivered from the first and second variable displacement hydraulic pumps is fed to the actuator via the third and fourth directional control valves and the displacements of the first and second variable displacement hydraulic pumps are increasingly controlled by the swash angle instruction means.

[0019] In this construction, it is also possible to exhibit similar advantageous effects as the above-described second means for resolving the defects, that is, to produce a large pressing force at the working element while achieving a reduction in the horse power consumption of the pump and an improvement in the energy efficiency of the hydraulic working machine upon performing a simple lowering operation of the working element, and further to smoothly effect a switch over from a simple lowering operation of the working element to a pressing operation of the working element. In addition, owing to the arrangement of the travelling hydraulic circuit, it is also possible to jack up the body by performing a combined operation of a traveling operation and a working-element-lowering operation.

[0020] To achieve the above-described object, the present invention is also constructed, in a seventh aspect thereof, such that in the hydraulic working machine of the above-

described first, second or fifth construction, the flow-line changing means comprises a flow control valve connected on an upstream side of the directional control valve to the meter-in port of the directional control valve such that the flow control valve is changed over to a closed position when the jack-up selector valve has been changed over to the first selected position and is changed over to an open position when the jack-up selector valve has been changed over to the second selected position, and a center bypass selector valve connected on a downstream side of the directional control valve to a center bypass port of the directional control valve such that the center bypass selector valve is changed over to an open position when the jack-up selector valve has been changed over to the first selected position and is changed over to a closed position when the jack-up selector valve has been changed over to the second selected position.

[0021] When the flow-line changing means in the first, second or fifth means for resolving the defects is constructed of a flow control valve and center bypass selector valve, which are changed over depending on the selected position of the jack-up selector valve, as described above, the flow control valve and center bypass selector valve are changed over to the closed position and the open position, respectively, when the jack-up selector valve has been changed over to the first selected position, in other words, when the working element falls by its own weight. As a result, the pressure oil delivered from the main pump returns to a pressure oil reservoir through the center bypass port of the directional control valve and the center bypass selector valve so that the feeding of the pressure oil to the rod chamber of the hydraulic cylinder is stopped. When the jack-up selector valve has been changed over to the second selected position, in other words, a pressing force is applied to the working element, the flow control valve is changed over to the open position and the center bypass selector valve is changed over to the closed position. As a result, the pressure oil delivered from the main pump is fed to the rod chamber of the hydraulic cylinder through the flow control valve and the meter-in port of the directional control valve. It is, therefore, possible to achieve a reduction in the horse power consumption of the pump and an improvement in the energy efficiency of the hydraulic working machine upon performing a simple lowering operation of the working element. In addition, it is also possible to produce a large pressing force at the working element and hence, to jack up the body.

[0022] To achieve the above-described object, the present invention is also constructed, in an eighth aspect thereof, such that in the hydraulic working machine of the above-described third or sixth construction, the flow-line changing means comprises a flow control valve connected on an upstream side of the third directional control valve to the meter-in port of the third directional control valve such that the flow control valve is changed over to a closed position when the jack-up selector valve has been changed over to the first selected position and is changed over to an open position when the jack-up selector valve has been changed over to the second selected position, and a center bypass selector valve connected on a downstream side of the third directional control valve to a center bypass port of the third directional control valve such that the center bypass selector valve is changed over to an open position when the jack-up selector valve has been changed over to the first selected

position and is changed over to a closed position when the jack-up selector valve has been changed over to the second selected position.

[0023] In this construction, it is also possible to exhibit similar advantageous effects as the above-described third means for resolving the defects, that is, to achieve a reduction in the horse power consumption of the pump and an improvement in the energy efficiency of the hydraulic working machine upon performing a simple lowering operation of the working element, and further to jack up the body by performing a combined operation of a traveling operation and a working-element-lowering operation.

[0024] To achieve the above-described object, the present invention is also constructed, in a ninth aspect thereof, such that in the hydraulic working machine of any one of the above-described seventh to ninth constructions, the hydraulic working machine is provided with a hydraulically-piloted selector valve as the jack-up selector valve, and the hydraulically-piloted selector valve is provided at a pilot port thereof with a restrictor.

[0025] When a hydraulically-piloted selector valve is arranged as the jack-up selector valve as described above, it is only necessary to connect a signal port of the jack-up selector valve and the bottom chamber of the hydraulic cylinder with each other via a line, so that the construction is simple. It is, accordingly, possible to realize at low cost a hydraulic working machine which can achieve a reduction in the horse power consumption of the pump and an improvement in energy efficiency upon performing a simple lowering operation of the working element and can also jack up the body. When the hydraulically-piloted selector valve is provided at the pilot port thereof with a restrictor, it is possible to avoid hunting of the hydraulically-piloted selector valve, and hence, to smoothly and surely effect a switchover from a simple lowering operation of the working element to a pressing operation of the working element.

[0026] To achieve the above-described object, the present invention is also constructed, in a tenth aspect thereof, such that in the hydraulic working machine of any one of the above-described first to ninth constructions, the hydraulic working machine is further provided with a solenoid-operated selector valve for performing a change-over control of the jack-up selector valve, a pressure sensing means for sensing a pressure value in the bottom chamber of the hydraulic cylinder, and an electric control means for operating the solenoid-operated selector valve on a basis of a pressure sensed by the pressure sensing means.

[0027] When a solenoid-operated selector valve is arranged as the jack-up selector valve as described above, it is possible to omit at least a line which connects the bottom chamber (holding pressure side) of the hydraulic cylinder and the signal port of the jack-up selector valve with each other, thereby making it possible to achieve simplification of the hydraulic circuit.

[0028] To achieve the above-described object, the present invention is constructed, in an eleventh aspect thereof, such that in the hydraulic working machine of the above-described fifth or sixth construction, a combination of plural shuttle valves, which select a highest one of a predetermined group of control signal pressures among control signal pressures produced by the pilot control unit, is used as the swash angle instruction means.

[0029] When a combination of plural shuttle valves is used as the swash angle instruction means as described above, a desired control signal pressure can be surely selected by a simple circuit construction, thereby making it possible to realize at low cost a hydraulic working machine that increasingly controls the displacement of the variable displacement hydraulic pump by the swash angle instruction means upon performing a pressing operation of the working element. When the highest pressure is selected from the predetermined group of control signal pressure by the swash angle instruction means, pressure oil can be surely fed as much as needed to the actuator upon performing a pressing operation of the working element, thereby making it possible to smoothly and surely effect a switchover from a simple lowering operation of the working element to a pressing operation of the working element.

[0030] To achieve the above-described object, the present invention is also constructed, in a twelfth aspect thereof, such that in the hydraulic working machine of each of the above-described constructions, the lowered working element is a boom, and the actuator is a hydraulic cylinder for the boom.

[0031] When a boom and a hydraulic cylinder for the boom are arranged as the working element and the actuator, respectively, as described above, the hydraulic working machine such as a hydraulic excavator which is provided with the boom and the hydraulic cylinder for the boom can exhibit the advantageous effects described above with respect to the fifth and sixth means for resolving the defects.

[0032] To achieve the above-described object, the present invention is also constructed, in a thirteenth aspect thereof, such that in the hydraulic working machine of the above-described twelfth construction, the hydraulic working machine is provided with a regeneration circuit for regenerating a portion of meter-out oil, which is discharged from a bottom chamber of the hydraulic cylinder for the boom, into meter-in oil to be fed to a rod chamber of the hydraulic cylinder for the boom.

[0033] When a regeneration circuit is arranged as described above, regenerated oil is fed from the bottom chamber to the rod chamber of the hydraulic cylinder for the boom even when a pressing force is applied to the boom in the course of a simple lowering operation of the working element. It is, therefore, possible to prevent the rod chamber of the hydraulic cylinder for the boom from being brought into a vacuum state to form a cavity, and hence, to continue a smooth operation of the boom.

[0034] It is to be noted that the terms "equal to or higher than the predetermined pressure" and "lower than the predetermined pressure" as used herein indicate the differentiation of situations into those higher than the predetermined pressure as a standard and those lower than the predetermined pressure as the standard and are a matter of design choice set as desired at the time of designing as to whether the selected position of the jack-up selector valve in the case of the predetermined pressure should be set at the first selected position or at the second selected position.

[0035] When a hydraulically-piloted selector valve is arranged as the jack-up selector valve as described above, it is only necessary to connect a signal port of the jack-up selector valve and the bottom chamber of the hydraulic

cylinder with each other via a line, so that the construction is simple. It is, accordingly, possible to realize at low cost a hydraulic working machine which can achieve a reduction in the horse power consumption of the pump and an improvement in energy efficiency upon performing a simple lowering operation of the working element and can also jack up the body.

[0036] When a solenoid-operated selector valve is arranged as the jack-up selector valve as described above, it is possible to omit at least a line which connects the bottom chamber of the hydraulic cylinder and the signal port of the jack-up selector valve with each other, thereby making it possible to achieve simplification of the hydraulic circuit.

[0037] As has been described above, the hydraulic working machine according to the present invention monitors changes in the bottom pressure on the hydraulic cylinder which drives the working element and, when the bottom pressure on the hydraulic cylinder which drives the working element is equal to or higher than the predetermined pressure upon lowering the working element, the jack-up selector valve is changed over to the first selected position to change over the flow-line changing means to the closed side such that the pressure oil delivered from the main pump is not fed to the rod chamber of the hydraulic cylinder. Therefore, the horsepower consumption of the pump can be reduced upon performing a simple lowering operation of the working element that does not require any pressing force for jacking up the body and, when a working element is operated in combination with allowing another working element to fall, pressure oil to be fed to an actuator from the main pump to drive the first-mentioned working element can be relatively increased. Accordingly, the energy efficiency of the hydraulic working machine can be improved. When the bottom pressure on the hydraulic cylinder is lower than the predetermined pressure upon lowering the working element, on the other hand, the jack-up selector valve is changed over to the second selected position to change over the flow-line changing means to the open side such that the pressure oil delivered from the main pump is fed to the rod chamber of the hydraulic cylinder via the directional control valve. It is, therefore, possible to produce a drive force for the working element as much as needed for jacking up the body and hence to jack up the body by performing the combined operation of a traveling operation and a lowering operation of the working element.

BRIEF DESCRIPTION OF THE DRAWINGS

[0038] **FIG. 1** is a side view of a hydraulic working machine according to the present invention.

[0039] **FIG. 2** is a circuit diagram of a hydraulic circuit according to a first embodiment.

[0040] **FIG. 3** is a construction diagram of a control unit.

[0041] **FIG. 4** is a circuit diagram of a hydraulic circuit according to a second embodiment.

[0042] **FIG. 5** is a circuit diagram of a hydraulic circuit according to a third embodiment.

[0043] **FIG. 6** is a circuit diagram of a hydraulic circuit according to a fourth embodiment.

[0044] **FIG. 7** is a circuit diagram of a hydraulic circuit according to a fifth embodiment.

[0045] **FIG. 8** is a circuit diagram of a hydraulic circuit according to a sixth embodiment.

[0046] **FIG. 9** is a circuit diagram showing essential parts of a hydraulic circuit according to the sixth embodiment.

[0047] **FIG. 10** is a circuit diagram of a hydraulic circuit according to a seventh embodiment.

[0048] **FIG. 11** is a circuit diagram of a hydraulic circuit according to an eighth embodiment.

[0049] **FIG. 12** is a circuit diagram of a hydraulic circuit according to a ninth embodiment.

[0050] **FIG. 13** is a circuit diagram of a hydraulic circuit according to a tenth embodiment.

[0051] **FIG. 14** is a construction diagram of a shuttle valve group arranged in the hydraulic circuit according to the tenth embodiment of the present invention.

BEST MODES FOR CARRYING OUT THE INVENTION

(Outside Construction of Hydraulic Working Machine)

[0052] Firstly, the outside construction of the hydraulic working machine according to the present invention will be described with reference to **FIG. 1**. **FIG. 1** is a side view of the hydraulic working machine according to the present invention.

[0053] The hydraulic working machine illustrated by way of example is a hydraulic excavator, and as shown in **FIG. 1**, is primarily constructed of a travel base **3** composed of a pair of left and right track units **1, 2**, a swing upper structure **4** swingably mounted on the travel base **3**, a boom **5** pivotally pin-connected at an end thereof on the swing upper structure **4**, an arm **6** pivotally pin-connected at an end thereof to the boom **5**, a bucket **7** pivotally pin-connected at an end thereof to the arm **6**, a first and second track motors **8, 9** for driving the track units **1, 2**, a swinging hydraulic motor **10** for driving the swing upper structure **4**, a hydraulic boom cylinder **11** for driving the boom **5**, a hydraulic arm cylinder **12** for driving the arm **6**, and a hydraulic bucket cylinder **13** for driving the bucket **7**.

(First Embodiment of the Hydraulic Circuit)

[0054] With reference to **FIG. 2** and **FIG. 3**, a description will next be made of the first embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 2** is a fragmentary circuit diagram of the hydraulic circuit according to the first embodiment, and **FIG. 3** is a construction diagram of a control unit. As clearly seen from these figures, the hydraulic circuit according to this embodiment is characterized in that a hydraulically-piloted selector valve is arranged as a jack-up selector valve and oil pressure from one main pump is fed to a hydraulic cylinder.

[0055] As illustrated in **FIG. 2**, the hydraulic circuit of this embodiment is primarily constructed of a main pump **21**, a double-acting, hydraulic boom cylinder **11** arranged for extension or contraction by pressure oil delivered from the main pump **21** to drive the boom **5**, a directional control valve **22** for controlling flows of pressure oil to be fed from the main pump **21** to a bottom chamber **11a** and rod chamber **11b** of the hydraulic boom cylinder **11**, a control unit **23** for performing a change-over control of the directional control

valve **22**, a pilot pump **24**, a jack-up selector valve **25** for controlling a flow of pressure oil delivered from the pilot pump **24**, a flow control valve **26** connected on an upstream side of the directional control valve **22** to a meter-in port of the directional control valve **22** such that the flow control valve is changed over by the jack-up selector valve **25**, a center bypass selector valve **27** connected on a downstream side of the directional control valve **22** to a center bypass port of the directional control valve **22** such that the center bypass selector valve is changed over by the jack-up selector valve **25**, and a reservoir **28**. It is to be noted that the jack-up selector valve **25** is a hydraulically-piloted selector valve changed over to communicate pressure oil, which is delivered from the main pump **21**, to the meter-in side upon performing a jack-up and that the center bypass selector valve **27** is a selector valve for opening or closing the center bypass.

[0056] It is also to be noted that the flow control valve **26** is composed of a poppet valve **261** and a pilot-operated selector valve **262** for communicating a back pressure chamber of the poppet valve **261** and a pump port side of the directional control valve **22** with each other or cutting them off from each other.

[0057] Arranged as the directional control valve **22** is one having a regeneration circuit, which is composed of restrictors **29a**, **29b** and a check valve **29c**.

[0058] As depicted in **FIG. 3**, the control unit **23** is constructed of a control lever **23a**, and a boom-lowering-side reducing valve **23b** and boom-raising-side reducing valve **23c**, which are changed over by the control lever **23a**.

[0059] Arranged between the main pump **21** and the directional control valve **22** are a line **31** directly communicating from the main pump **21** to the center bypass port of the directional control valve **22** and lines **32,33** communicating from the main pump **21** to the meter-in port of the directional control valve **22** via the flow control valve **26**. Arranged between the directional control valve **22** and the hydraulic boom cylinder **11** are a line **35** communicating to the bottom chamber **11a** and a line **35** communicating to the rod chamber **11b**. Between the bottom chamber **11a** of the hydraulic boom cylinder **11** and a signal port of the jack-up selector valve **25**, a line **36** is arranged for feeding a bottom pressure signal. A line which connects the directional control valve **22** and the reservoir **28** with each other is divided, via the center bypass selector valve **27**, into a line **37** on the side of the directional control valve **22** and a line **38** on the side of the reservoir **28**, and between the directional control valve **22** and the line **38** on the side of the reservoir **28**, a line **39** is arranged to guide a portion of pressure oil, which is discharged from the bottom chamber **11a**, to the reservoir **28**. Arranged between the control unit **23** and a signal port of the directional control valve **22** are a pilot line **40** for feeding a boom-lowering signal and a pilot line **41** for feeding a boom-raising signal. Further, change-over signal feeding pilot lines **42,43** are arranged to guide a boom-lowering pilot pressure to the center bypass selector valve **27** via the jack-up selector valve **25**. In addition, between the pilot pump **24** and a signal port of the selector valve **262** which constitutes the flow control valve **26**, change-over signal feeding pilot lines **44,45** are arranged with the jack-up selector valve **25** interposed therebetween.

[0060] A description will hereinafter be made about operations of the hydraulic working machine according to the first embodiment constructed as described above.

[0061] When the control lever **23a** is at a neutral position and no pulling force is applied to the hydraulic boom cylinder **11**, the directional control valve **22** assumes a neutral position **22b** as shown in **FIG. 2**. The bottom chamber **11a** of the hydraulic boom cylinder **11** has a high pressure to support the dead weight of the boom or the like, the jack-up selector valve **25** is changed over to a selected position **25a**, the selector valve **262** in the flow control valve **26** is changed over to a selected position **26a**, and the center bypass selector valve **27** maintains a valve element position **27a**. Accordingly, the pressure oil delivered from the main pump **21** is guided to the reservoir **28** through the line **31**, the center bypass port of the directional control valve **22**, the line **37**, the center bypass selector valve **27** and the line **38**.

[0062] When the control lever **23a** is operated in a leftward direction as viewed in the figure, that is, in a boom-lowering direction in the above-described state, the pressure oil fed from the pilot pump **24** is reduced in pressure by the reducing valve **23b**, the resulting, pressure-reduced pilot pressure is outputted as a boom-lowering signal to the pilot line **40**, and the directional control valve **22** is changed over to a selected position **22a**. Further, a portion of return oil from the bottom chamber **11a** is regenerated in the rod chamber **11b** via the restrictor **29b**, check valve **29c** and line **35**, and the rest of the return oil is returned to the reservoir **28** via the restrictor **29a** and line **39**.

[0063] When the bottom pressure is higher than a predetermined change-over pressure set by a spring **25c** of the jack-up selector valve **25** in the above-described situation, the selected position of the jack-up selector valve **25** is maintained at the selected position **25a**, so that the selected position of the flow control valve **26** is also maintained at the selected position **26a** and the center bypass selector valve **27** is also maintained at the valve element position **27a**. Accordingly, the pressure oil delivered from the main pump **21** is guided to the reservoir **28** through the line **31**, the center bypass port of the directional control valve **22**, the line **37**, the center bypass selector valve **27** and the line **38** and the pressure oil is fed neither to the bottom chamber **11a** nor the rod chamber **11b** of the hydraulic boom cylinder **11**. Therefore, only the regenerated oil is introduced into the rod chamber **11b**, the hydraulic boom cylinder **11** contracts under the dead weight of the boom **5**, and the boom **5** is caused to turn in a downward direction (undergoes a so-called free fall).

[0064] When the bottom pressure is lower than the change-over pressure for the jack-up selector valve **25** in the situation that the control lever **23a** has been operated in the boom-lowering direction, on the other hand, the jack-up selector valve **25** is changed over to a selected position **25b**, and the pressure oil, which has been fed from the pilot pump **24** to the signal port of the selector valve **262** in the flow control valve **26** via the pilot line **44** and pilot line **45**, is cut off. Accordingly, the selector valve **262** is changed over to a selected position **26b**, the back pressure on the poppet valve **261** becomes equal to the pressure in the line **33**, and the pressure oil delivered from the main pump **21** is fed to the meter-in port of the directional control valve **22** through the line **32**, the poppet valve **261** in the flow control valve

26, and the line 33. Responsive to a change-over of the jack-up selector valve 25, the pressure oil delivered from the pilot pump 24 is fed to the signal port of the center bypass selector valve 27 through the pilot line 40, pilot line 42, jack-up selector valve 25 and pilot line 43. As a consequence, the center bypass selector valve 27 is changed over to a selected position 27b so that the downstream of the center bypass of the directional control valve 22 is cut off. Accordingly, the pressure oil from the main pump 21, said pressure oil having been fed from the line 33 to the meter-in port of the directional control valve 2, is fed to the rod chamber 11b of the hydraulic boom cylinder 11 through the line 35 together with the regenerated oil discharged from the boom chamber 11a, thereby making it possible to produce a strong pressing force such as a jack-up force for the body.

[0065] When the control lever 23a is operated in a rightward direction as viewed in the figure, that is, in a boom-raising direction, a pilot pressure is outputted to the pilot line 41 owing to the pressure oil fed from the pilot pump 24 so that the directional control valve 22 is changed over to a selected position 22c. As a result, the pressure oil discharged from the rod chamber 11b is returned to the reservoir 28 through the line 35, directional control valve 22 and line 39. Accordingly, the bottom pressure becomes lower than the operating pressure for the jack-up selector valve 25 so that the flow control valve 26 is changed over to the selected position 26b. As a consequence, the pressure oil fed from the main pump 21 to the meter-in port of the directional control valve 22 through the line 32, flow control valve 26 and line 33 is fed to the bottom chamber 11a through the line 34. The hydraulic boom cylinder 11 is hence caused to extend so that the boom 5 is caused to turn in the upward direction.

[0066] The hydraulic working machine according to this embodiment is designed to monitor changes in the bottom pressure of the hydraulic boom cylinder 11 and, when the bottom pressure on the hydraulic boom cylinder 11 is equal to or higher than the predetermined pressure upon lowering the boom, to change over the jack-up selector valve 25 to the selected position 25a, and accordingly, to change over the selector valve 262 in the flow control valve 26 to the selected position 26a and the center bypass selector valve 27 to the valve element position 27a such that the pressure oil delivered from the main pump 21 is not fed to the rod chamber 11b of the hydraulic boom cylinder 11. It is, therefore, possible to reduce the horse power consumption of the pump upon performing a simple boom-lowering operation which does not require a pressing force for jacking up the body. As the pressure oil delivered from the main pump 21 is not fed to the rod chamber 11 of the hydraulic boom cylinder 11 upon performing a simple boom-lowering operation, it is possible to relatively increase the pressure oil to be fed from the main pump 21 to the hydraulic arm cylinder 12 and hydraulic bucket cylinder 13 upon operating the boom 5 in combination with one or more other working elements, for example, the arm 6 and/or bucket 7. This makes it possible to improve the energy efficiency of the hydraulic working machine. When the bottom pressure on the hydraulic boom cylinder 11 is lower than the predetermined pressure upon lowering the boom, on the other hand, the jack-up selector valve 25 is changed over to the selected position 25b, and as a result, the selector valve 262 in the flow control valve 26 is changed over to the selected position 26b and the center bypass selector valve 27 is changed over to the valve element position 27b such that the pressure oil delivered

from the main pump 21 is fed to the rod chamber 11b of the hydraulic boom cylinder 11. It is, therefore, possible to produce a large pressing force at the boom 5 and to jack up the body.

[0067] The hydraulic working machine according to this embodiment uses, as the directional control valve 22, the regeneration circuit composed of the restrictors 29a, 29b and the check valve 29c. Even when a pressing force is applied to the boom 5 in the course of a simple boom-lowering operation, the regenerated oil from the bottom chamber 11a can, therefore, be fed to the rod chamber 11b of the hydraulic boom cylinder 11, thereby making it possible to prevent the rod chamber 11b of the hydraulic boom cylinder 11 from being brought into a vacuum state to form a cavity and hence to continue a smooth operation of the boom 5.

[0068] As the hydraulic working machine according to this embodiment is also provided with a hydraulically-piloted selector valve as the jack-up selector valve 25, it is only necessary to connect the signal port of the jack-up selector valve 25 and the bottom chamber 11a of the hydraulic boom cylinder 11 with each other via the line 36, so that the construction is simple. It is, accordingly, possible to realize at low cost a hydraulic working machine which can achieve a reduction in the horse power consumption of the pump and an improvement in energy efficiency upon performing a simple boom-lowering operation and can also jack up the body.

(Second Embodiment of the Hydraulic Circuit)

[0069] With reference to FIG. 4, a description will next be made of the second embodiment of the hydraulic circuit arranged on the hydraulic working machine. FIG. 4 is a circuit diagram of the hydraulic circuit according to the second embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that change-over controls of the jack-up selector valve and center bypass selector valve are performed by a solenoid valve.

[0070] In FIG. 4, reference numeral 51 indicates a pressure sensor for sensing a bottom pressure on the hydraulic boom cylinder 11, reference numeral 52 a solenoid valve for changing over the jack-up selector valve 25 and center bypass selector valve 27, reference numeral 53 a controller for receiving an output signal from the pressure sensor 51 and outputting an instruction current value to be fed to a signal input part of the solenoid valve 52, reference numeral 54 a line branching out from the pilot line 40 and communicating to the solenoid valve 52, reference numeral 55 a pilot line connecting the signal port of the jack-up selector valve 25 and the solenoid valve 52 with each other, and reference numeral 56 a pilot line connecting the signal port of the center bypass selector valve 27 and the solenoid valve 52 with each other. Other elements which are the same or equivalent to corresponding elements in FIG. 2 are shown by the same reference numerals.

[0071] Stored in the controller 53 is a relationship between the values of bottom pressures on the hydraulic boom cylinder 11 as detected by the pressure sensor 51 and instruction current values to be fed to the signal input part of the solenoid valve 52. When a bottom pressure value detected by the pressure sensor 51 is within a range of bottom pressure values upon free falling of the boom, namely, is equal to or higher than a predetermined pressure

P0, the solenoid valve 52 retains a valve element position 52a. When a bottom pressure value detected by the pressure sensor 51 is within a range of bottom pressures in the situations that pressing forces are applied to the boom 5, namely, is lower than the predetermined pressure P0, on the other hand, an instruction current is outputted to change over the solenoid valve 52 to a selected position 52b.

[0072] When the solenoid valve 52 retains the valve element position 52a, a pilot pressure which serves as a boom-lowering signal is cut off at the solenoid valve 52 and no pilot pressure arises in the pilot lines 55,56. Accordingly, the jack-up selector valve 25 retains the valve element position 25a, so that the selector valve 262 in the flow control valve 26 is changed over to the selected position 26a and the center bypass selector valve 27 retains the valve element position 27a. When the solenoid valve 52 is changed over to the selected position 52b to perform a boom operation, on the other hand, a pilot pressure which serves as a boom-lowering signal is fed to the pilot lines 55,56 via the solenoid valve 52. Accordingly, the jack-up selector valve 25 is changed over to the selected position 25b, so that the selector valve 262 in the flow control valve 26 is changed over to the selected position 26b and the center bypass selector valve 27 is changed over to the selected position 27b.

[0073] When the selector valve 262 has been changed over to the selected position 26a and the center bypass selector valve 27 retains the valve element position 27a, the pressure oil to be fed to the rod chamber 11b consists solely of the regenerated oil discharged from the bottom chamber 11a and the boom 5 undergoes a free fall, as described in connection with the first embodiment. When the jack-up selector valve 25 has been changed over to the selected position 25b and the center bypass selector valve 27 has been changed over to the selected position 27b, on the other hand, the regenerated oil and the pressure oil fed from the main pump 21 are combined and fed to the rod chamber 11b and a strong pressing force such as a jack-up force for the body can be obtained, as described in connection with the first embodiment.

[0074] The hydraulic working machine according to this embodiment can bring about similar advantageous effects as the hydraulic working machine according to the first embodiment. In addition, it can omit at least the line which connects the bottom chamber 11a of the hydraulic boom cylinder 11 and the signal port of the jack-up selector valve 25 with each other, thereby making it possible to achieve simplification of the hydraulic circuit.

(Third Embodiment of the Hydraulic Circuit)

[0075] With reference to FIG. 5, a description will next be made of the third embodiment of the hydraulic circuit arranged on the hydraulic working machine. FIG. 5 is a circuit diagram of the hydraulic circuit according to the third embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that two solenoid valves are arranged as a jack-up selector valve, and change-over controls of these two solenoid valves are performed based on the bottom pressure on the hydraulic boom cylinder and the pilot pressure to the directional control valve.

[0076] In FIG. 5, reference numeral 51 indicates a first pressure sensor for sensing a bottom pressure on the hydrau-

lic boom cylinder 11, reference numerals 61, 62 a first and second solenoid valves which make up the jack-up selector valve, reference numeral 63 a second pressure sensor for sensing a pilot pressure in the pilot line 40, reference numeral 64 a controller for receiving an output signal from the first pressure sensor 51 and an output signal from the second pressure sensor 63 and outputting instruction current values to change over the selected positions of the first and second solenoid valves 61,62, reference numeral 65 a pilot line connecting the first solenoid valve 61 and the signal port of the selector valve 262 in the flow control valve 26 with each other, and reference numeral 66 a pilot line connecting the second solenoid valve 62 and the signal port of the center bypass selector valve 27 with each other. Other elements which are the same or equivalent to corresponding elements in FIG. 2 are shown by the same reference numerals.

[0077] The controller 64 is constructed, as depicted in FIG. 5, of a first storage unit 71 in which a relationship between the values of bottom pressures (BM/B pressures) on the hydraulic boom cylinder 11 as sensed by the first pressure sensor 51 and instruction current values to be fed to signal input parts of the first and second solenoid valves 61, 62 is stored, a second storage unit 72 in which a relationship between pilot pressures (boom-lowering signals) in the pilot line 40 as sensed by the second pressure sensor 63 and instruction current values to be fed to the signal input part of the first solenoid valve 62 is stored, and a lowest selection circuit 73 for selecting the lower one of an instruction current value outputted from the first storage unit 71 and an instruction current value outputted from the second storage unit 72 and feeding it to the signal input part of the first solenoid valve 62.

[0078] According to the controller 64 in this embodiment, when the value of a bottom pressure on the hydraulic boom cylinder 11 as sensed by the pressure sensor 51 is within the range of bottom pressure values upon free falling of the boom, namely, is equal to or higher than the predetermined pressure P0, an instruction current value outputted from the first storage unit 71 is a small value so that the first solenoid valve 61 retains a valve element position 61a, and irrespective of the level of an instruction current outputted from the second storage unit 72, the instruction current of the small value is outputted from the lowest selection circuit 73. Therefore, the second solenoid valve 62 also retains a valve element position 62a. As the pressure oil delivered from the pilot pump 24 is hence fed to the signal port of the selector valve 262 in the flow control valve 26 via the first solenoid valve 61 and the pilot line 65, the selector valve 262 is changed over to the selected position 26a. Further, the pressure oil delivered from the pilot pump 24 is cut off at the second solenoid valve 62, so that no pilot pressure arises in the pilot line 66 and the center by pass selector valve 27 retains the valve element position 27a.

[0079] When the value of a bottom pressure on the hydraulic boom cylinder 11 as sensed by the pressure sensor 51 is within the range of bottom pressure values in situations that pressing forces are applied to the boom 5, namely, is lower than the predetermined pressure P0, an instruction current value outputted from the first storage unit 71 is a large value so that the first solenoid valve 61 is changed over to the selected position 61b. From the lowest selection circuit 73, a current corresponding to an instruction current outputted from the second storage unit 72 is also outputted.

When a boom-lowering operation is performed, the second solenoid valve **62** and the center bypass selector valve **27** are, therefore, changed over to a selected position **62b** and the selected position **27b**, respectively. When no boom-lowering operation is performed, on the other hand, the second solenoid valve **62** retains the valve element position **62a** so that the center bypass selector valve **27** retains the valve element position **27a**.

[0080] When the selector valve **262** in the flow control valve **26** has been changed over to the selected position **26a** and the center bypass selector valve **27** retains the valve element position **27a**, only the regenerated oil discharged from the bottom chamber **11a** is fed to the rod chamber **11b** and the boom **5** undergoes a free fall, as described in connection with the first embodiment. When the valve element positions of the first solenoid valve **61** and second solenoid valve **62**, which make up the jack-up selector valve **25**, have been changed over to the selected positions **61b**, **62b**, respectively, and the center bypass selector valve **27** has been changed over to the selected position **27b**, on the other hand, the regenerated oil and the pressure oil fed from the main pump **21** are combined and fed to the rod chamber **11b** and a strong pressing force such as a jack-up force for the body is produced, as described in connection with the first embodiment.

[0081] It is to be noted that the first and second storage units **71,72** have different characteristics as also appreciated from **FIG. 5**, because the jack-up selector valve **25** and the center bypass selector valve **27** are in such a relationship as being independently changed over in the third embodiment as opposed to the above-mentioned first and second embodiments in each of which the jack-up selector valve **25** and the center by pass selector valve **27** are in such a relationship as being changed over in an interlocked manner. As mentioned above, when the boom bottom pressure is lower than P_0 in the first memory unit **71**, the first solenoid valve **61** which constitutes the jack-up selector valve **25** is changed over to the selected position **61b** no matter whether or not a boom-lowering operation is performed.

[0082] When the boom bottom pressure is lower than P_0 and no boom-lowering operation is performed, on the other hand, an instruction current value p_i outputted from the first storage unit **71** has a large value and an instruction current value p_i outputted from the second storage unit **72** has a small value. The smaller one of these instruction current values p_i is, therefore, outputted from the smaller selection circuit **73** so that the center bypass selector valve **27** is not changed over while retaining the selected position **27a**. Accordingly, if the center bypass selector valve **27** is changed over to the selected position **27b** before the first solenoid valve **61** is changed over to the selected position **61b**, the delivery pressure from the pump wastefully increases, leading to a deterioration in energy efficiency.

[0083] The hydraulic working machine according to this embodiment can also bring about similar advantageous effects as the hydraulic working machine according to the second embodiment.

(Fourth Embodiment of the Hydraulic Circuit)

[0084] With reference to **FIG. 6**, a description will next be made of the fourth embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 6** is a

circuit diagram of the hydraulic circuit according to the fourth embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that change-over controls of the directional control valve **22**, flow control valve **26** and center bypass selector valve **27** are performed by a pilot pressure reduced in pressure by the reducing valve **23b** constituting the control unit **23**, namely, a boom-lowering signal.

[0085] In **FIG. 6**, reference numeral **51** indicates the first pressure sensor for sensing a bottom pressure on the hydraulic boom cylinder **11**, reference numerals **81,82** a first and second solenoid valves which make up the jack-up selector valve, reference numeral **83** a controller for receiving an output signal from the first pressure sensor **51** and outputting instruction current values to change over the selected positions of the first and second solenoid valves **81,82**, reference numeral **84** a pilot line branching out from the pilot line **40** and connecting it to the first solenoid valve **81**, reference numeral **85** a pilot line branching out from the pilot line **40** and connecting it to the second solenoid valve **82**, reference numeral **86** a pilot line connecting the first solenoid valve **81** and the signal port of the selector valve **262** in the flow control valve **26** with each other, reference numeral **87** a pilot line connecting the second solenoid valve **82** and the signal port of the center by pass selector valve **27** with each other, reference numeral **88** a pilot line connecting the second solenoid valve **82** and the boom-raising, reducing valve **23c** arranged in the control unit **23** with each other, and numeral **89** a check valve arranged at a point of connection between the pilot line **87** and the pilot line **88**. Other elements which are the same or equivalent to corresponding elements in **FIG. 2** are shown by the same reference numerals.

[0086] The controller **83** is constructed, as depicted in **FIG. 6**, of a first storage unit **91** in which a relationship between the values of bottom pressures on the hydraulic boom cylinder **11** as sensed by the first pressure sensor **51** and an instruction current value to be fed to a signal input part of the first solenoid valve **81** is stored, and a second storage unit **92** in which a relationship between the values of bottom pressures on the hydraulic boom cylinder **11** as sensed by the first pressure sensor **51** and an instruction current value to be fed to a signal input part of the second solenoid valve **82** is stored. It is to be noted that concerning the instruction current values, standard current values are set in advance and the thus-set current values are used as the instruction current values.

[0087] According to the controller **83** in this embodiment, when the value of a bottom pressure on the hydraulic boom cylinder **11** as sensed by the pressure sensor **51** is within the range of bottom pressure values upon free falling of the boom, namely, is equal to or higher than the predetermined pressure P_0 , the first solenoid value **81** retains a valve element position **81a** by an instruction current value outputted from the first storage unit **91** and the second solenoid valve **82** retains a valve element position **82a** by an instruction current value outputted from the second storage unit **92**. When a boom-lowering operation is performed, a boom-lowering pilot pressure is fed from the pilot line **40** to the signal port of the selector valve **262** in the flow control valve **26** through the pilot line **84**, first solenoid valve **81** and pilot line **86**, so that the selector valve **262** is changed over to the selected position **26a** and the pilot line **85** is cut off at the

second solenoid valve **82**. As a consequence, no pilot pressure arises in the pilot line **87** and the center by pass selector valve **27** retains the valve element position **27a**.

[0088] When the value of a bottom pressure on the hydraulic boom cylinder **11** as sensed by the pressure sensor **51** is within the range of bottom pressure values in situations that pressing forces are applied to the boom **5**, namely, is lower than the predetermined pressure P_0 , the first solenoid valve **81** is changed over to a selected position **81b** by an instruction current value outputted from the first storage unit **91** and the second solenoid valve **82** is changed over to a selected position **82b** by an instruction current value outputted from the second storage unit **92**. The pilot line **84** is, therefore, cut off at the first solenoid valve **81**. Accordingly, no pilot pressure arises in the pilot line **86**, the flow control valve **26** is changed over to the selected position **26b**, and the pilot line **40** and the pilot line **87** are brought into a state communicated with each other. When a boom-lowering operation is performed, a boom-lowering pilot pressure is, therefore, fed to the signal port of the center bypass selector valve **27** through the pilot line **40**, pilot line **85**, second solenoid valve **82** and the pilot line **87**. As a consequence, the center bypass selector valve **27** is changed over to the selected position **27b**.

[0089] When the selector valve **262** in the flow control valve **26** has been changed over to the selected position **26a** and the center bypass selector valve **27** has been changed over to the selected position **27a**, only the regenerated oil discharged from the bottom chamber **1a** is fed to the rod chamber **11b** and the boom **5** undergoes a free fall, as described in connection with the first embodiment. When the first solenoid valve **81** and second solenoid valve **82**, which make up the jack-up selector valve **25**, have been changed over to the selected positions **81b**, **82b**, respectively, and the center bypass selector valve **27** has been changed over to the selected position **27b**, on the other hand, the regenerated oil and the pressure oil fed from the main pump **21** are combined and fed to the rod chamber **11b** and a strong pressing force such as a jack-up force for the body is produced, as described in connection with the first embodiment.

[0090] It is to be noted that the first and second storage units **91**, **92** also have different characteristics in this embodiment as in the above-described third embodiment, because as in the third embodiment, the jack-up selector valve **25** and the center bypass selector valve **27** are in such a relationship as being independently changed over. Especially in this embodiment, the change-over timings of the jack-up selector valve **25** and center bypass selector valve **27** can be set different from each other by providing the two storage units with different characteristics. For example, taking a look at the relationship in characteristics as illustrated in **FIG. 6**, their characteristics are designed such that, when the boom bottom pressure (BM/B pressure) becomes lower than the preset pressure P_0 as the standard, in other words, has a value smaller than the preset value P_0 , an instruction pressure P_i is outputted from the first storage unit **91** before it is outputted from the second storage unit **92**. The selector valve **262** is, therefore, changed over before the center bypass selector valve **27**. By changing over the jack-up selector valve **25** before the center by pass selector valve **27** as described above, the fourth embodiment can be operated with good energy efficiency like the third embodiment.

[0091] The hydraulic working machine according to this embodiment can also bring about similar advantageous effects as the hydraulic working machine according to the second embodiment.

(Fifth Embodiment of the Hydraulic Circuit)

[0092] With reference to **FIG. 7**, a description will next be made of the fifth embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 7** is a circuit diagram of the hydraulic circuit according to the fifth embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that a track-unit-driving, hydraulic circuit is combined with a boom-driving, hydraulic circuit.

[0093] In **FIG. 7**, reference numeral **8** indicates a right-track hydraulic motor, reference numeral **9** a left-track hydraulic motor, reference numeral **101** a second main pump, reference numeral **102** a second directional control valve for controlling a flow of pressure oil to be fed from the main pump **21** to the right-track hydraulic motor **8**, reference numeral **103** a third directional control valve for controlling a flow of pressure oil to be fed from the second main pump **101** to the left-track hydraulic motor **9**, reference numeral **104** a fourth directional control valve for controlling a flow of pressure oil to be fed from the second main pump **101** to the hydraulic boom cylinder **11**, reference numeral **105** a selector valve for feeding the pressure oil, which is fed from the first main pump **21**, to the side of the left-track hydraulic motor **9** upon performing a boom-lowering operation, reference numeral **106** a shuttle valve for applying a change-over signal to the selector valve **105** when a boom operation has been performed, reference numeral **107** a line connecting the second main pump **101** and the fourth directional control valve **104** with each other, reference numeral **108** a center bypass passage connecting the second main pump **101** and the reservoir **28** with each other, reference numeral **109** a line connecting the fourth directional control valve **104** and the rod chamber **11b** of the hydraulic boom cylinder **11** with each other, reference numeral **110** a line connecting the fourth directional control valve **104** and the bottom chamber **11a** of the hydraulic boom cylinder **11** with each other, reference numeral **111** a check valve arranged on the line **110**, reference numeral **112** a line connecting the main pump **21** and the selector valve **105** with each other, reference numeral **113** a check valve arranged on the line **112**, reference numeral **114** a line connecting the selector valve **105** and the third directional control valve **103** with each other, reference numeral **115** a pilot line guiding a pilot pressure, which serves as a boom-lowering signal, to the jack-up selector valve **25**, reference numeral **116** a pilot line for feeding a boom-lowering signal to the signal port of the fourth directional control valve **104**, reference numeral **117** a pilot line for feeding a boom-raising signal to the signal port of the fourth directional control valve **104**, and reference numeral **118** a pilot line for feeding a change-over signal to the signal port of the selector valve **105**. Other elements which are the same or equivalent to corresponding elements in **FIG. 2** are shown by the same reference numerals.

[0094] A description will hereinafter be made about operations of the hydraulic working machine according to the fifth embodiment constructed as described above.

[0095] When the control lever **23a** is at the neutral position, the directional control valve **22** and the fourth direc-

tional control valve **104** retain the neutral position **22b** and the neutral position **104b**, respectively, as illustrated in **FIG. 7**. Accordingly, the jack-up selector valve **25** is changed over to the selected position **25a** by the bottom-side pressure of the hydraulic boom cylinder **11**. In this state, the pilot line **43** is in communication with the reservoir **28**, so that the center bypass selector valve **27** retains the valve element position **27a** and the selector valve **105** retains the valve element position **105a**. Accordingly, the pressure oil delivered from the main pump **21** is guided to the reservoir **28** through the line **31**, the center bypass port of the directional control valve **22**, the line **37**, the center bypass selector valve **27** and the line **38**. Further, the pressure oil delivered from the second main pump **101** is guided to the reservoir **28** through the line **107**, the line **108** and the center bypass port of the third directional control valve **103**. No pressure oil is, therefore, fed to the bottom chamber **11a** and rod chamber **11b** of the hydraulic bottom cylinder **11**.

[0096] When the control lever **23a** is operated in a leftward direction as viewed in the figure, that is, in a boom-lowering direction in the above-described state, the pilot pressure which has been fed from the pilot pump **24** and reduced in pressure by the reducing valve **23b** is outputted to the pilot line **40**, and the directional control valve **22** is changed over to the selected position **22a**. Further, this pilot pressure is guided to the pilot line **115** and then to the signal port of the selector valve **262** via the jack-up selector valve **25**, so that the selector valve **262** is changed over to the selected position **26a**. As a consequence, a portion of the return oil from the bottom chamber **11a** is regenerated in the rod chamber **11b** via the restrictor **29b**, check valve **29c** and line **35**, and the rest of the return oil is returned to the reservoir **28** via the restrictor **29a** and line **39**.

[0097] When the bottom pressure is higher than the operating pressure for the jack-up selector valve **25** in the above-described situation, the jack-up selector valve **25** is maintained at the selected position **25a**, so that the selected position of the flow control valve **26** is also maintained at the selected position **26a** and the center bypass selector valve **27** is also maintained at the valve element position **27a**. Accordingly, the pressure oil delivered from the main pump **21** is guided to the reservoir **28** through the line **31**, the center bypass port of the directional control valve **22**, the line **37**, the center bypass selector valve **27** and the line **38**, and the pressure oil delivered from the second main pump **101** is guided to the reservoir **28** through the line **107**, the line **108** and the center bypass port of the third directional control valve **103**. As a consequence, the pressure oil is fed neither to the bottom chamber **11a** nor the rod chamber **11b** of the hydraulic boom cylinder **11**. Therefore, only the regenerated oil discharged from the bottom chamber **11a** is fed to the rod chamber **11b**, the hydraulic boom cylinder **11** contracts under the dead weight of the boom **5**, and the boom **5** undergoes a free fall.

[0098] When the bottom pressure becomes lower than the operating pressure for the jack-up selector valve **25** in the situation that the control lever **23a** has been operated in the boom-lowering direction, on the other hand, the jack-up selector valve **25** is changed over to the selected position **25b**, so that the pilot line **45** is brought into communication with the reservoir **28** via the jack-up selector valve **25** and the selector valve **262** in the flow control valve **26** is changed over to the valve element position **26b**. The pressure oil

delivered from the main pump **21** is, therefore, fed to the meter-in port of the directional control valve **22** through the line **32**, the flow control valve **26** and the line **33**. Responsive to a change-over of the jack-up selector valve **25**, the pilot pressure is fed as a boom-lowering signal to the signal port of the center bypass selector valve **27** through the pilot line **115**, jack-up selector valve **25** and pilot line **43**. As a consequence, the center bypass selector valve **27** is changed over to the selected position **27b**, the center bypass selector valve **27** is changed over to the selected position **27b**, and the boom-lowering signal is also fed to the signal port on the boom-lowering side of the fourth directional control valve **104** through the pilot line **116**. The fourth directional control valve **104** is, therefore, changed over to a selected position **104a**. Accordingly, the pressure oil delivered from the main pump **21** is fed to the rod chamber **11b** of the hydraulic boom cylinder **11**, the pressure oil delivered from the second main pump **101** is fed to the rod chamber **11b** of the hydraulic boom cylinder **11** through the fourth directional control valve **104**, line **109** and line **35**, and the regenerated oil discharged from the bottom chamber **11a**, the pressure oil fed from the main pump **21** and the pressure oil fed from the second main pump **101** are combined and fed to the rod chamber **11b**. It is hence possible to produce a strong pressing force like a jack-up force for the body.

[0099] Further, the boom-operating pilot pressure is guided to the selector valve **105** via the shuttle valve **106** and line **118**. Accordingly, the selector valve **105** is changed over to a selected position **105b**, so that the pressure oil delivered from the main pump **21** is fed to the left-track and right-track hydraulic motors **8,9** via the second directional control valve **102** and third directional control valve **103**, respectively. As a consequence, when the boom and the tracks are operated at the same time, the pressure oil from the main pump **21** is fed to the left-track and right-track motors **8, 9** and the pressure oil from the second main pump **101** is fed to the hydraulic boom cylinder **11**, thereby making it possible to jack up the body by the combined operation of the track operation and the boom-lowering operation.

[0100] It is to be noted that, although a hydraulically-piloted selector valve was used as the jack-up selector valve **25** in the above-described fifth embodiment, an electrohydraulic or solenoid-operated selector valve can also be used as in the hydraulic working machines according to the second to fourth embodiments.

(Sixth Embodiment of the Hydraulic Circuit)

[0101] With reference to **FIG. 8** and **FIG. 9**, a description will next be made of the sixth embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 8** is a fragmentary circuit diagram of the hydraulic circuit according to the sixth embodiment, and **FIG. 9** is a construction diagram of a shuttle valve group arranged in the hydraulic circuit of the sixth embodiment. As clearly seen from these figures, the hydraulic circuit of this embodiment is characterized in that a hydraulically-piloted selector valve is arranged as a jack-up selector valve and oil pressure from one variable displacement hydraulic pump is fed to a hydraulic cylinder.

[0102] Different from the first embodiment shown in **FIG. 2**, the hydraulic circuit of this embodiment is primarily constructed, as illustrated in **FIG. 2**, of the variable displacement hydraulic pump (main pump) **21**, a regulator

(swash angle control means) **21a** for controlling the displacement of the variable displacement hydraulic pump **21**, the double-acting hydraulic cylinder **11** arranged for extension or contraction by the pressure oil, which is delivered from the variable displacement hydraulic pump **21**, to drive the boom (working element) **5**, the directional control valve **22** for controlling flows of pressure oil to be fed from the variable displacement hydraulic pump **21** to the bottom chamber **11a** and rod changer **11b** of the hydraulic boom cylinder (actuator) **11**, the pilot control unit **23** for performing a change-over control of the directional control valve **22**, the pilot pump **24**, the jack-up selector valve **25** for controlling a flow of pressure oil delivered from the pilot pump **24**, the flow control valve **26** connected on the upstream side of the directional control valve **22** to the meter-in port of the directional control valve **22** and change-over controlled by the jack-up selector valve **25**, the center bypass selector valve **27** connected on the downstream side of the directional control valve **22** to the center bypass port of the directional control valve **22** and change-over controlled by the jack-up selector valve **25**, the reservoir **28**, and a shuttle valve group (swash angle instruction means) **30** for outputting swash angle control signals to the regulator **21a** in response to signals from the pilot control unit **23** and another pilot control unit (not shown)

[0103] Arranged as the directional control valve **22** is one having the regeneration circuit, which is composed of the restrictors **29a**, **29b** and the check valve **29c**.

[0104] As depicted in FIG. 3, the pilot control unit **23** is constructed of the control lever **23a**, and the boom-lowering-side reducing valve **23b** and boom-raising-side reducing valve **23c**, which are changed over by the control lever **23a**.

[0105] The jack-up selector valve **25** is provided at the pilot port thereof with an anti-hunting restrictor **25d**.

[0106] The flow control valve **26** is composed of the poppet valve **261** and the pilot-operated selector valve **262** for communicating the back pressure chamber of the poppet valve **261** and the pump port side of the directional control valve **22** with each other or cutting them off from each other.

[0107] The shuttle valve group **30** is constructed, as depicted in FIG. 9, of a combination of shuttle valves **301-315** and hydraulic selector valves **317,318**. It is to be noted that as the shuttle valve group **30**, the individual shuttle valves and hydraulic selector valves connected together through lines can be used or a block with the required shuttle valves and hydraulic selector valves integrally assembled therein can also be used.

[0108] Among the shuttle valves **301-315**, the shuttle valves **301-307** are arranged in a first stage of the shuttle valve group **30**. The shuttle valve **301** selects the higher one of a right-track forward control signal pressure **Af** and a right-track rearward control signal pressure **Ar**, the shuttle valve **302** selects the higher one of a left-track forward control signal pressure **Bf** and a left-track rearward control signal pressure **Br**, the shuttle valve **303** selects the higher one of a bucket-crowding control signal pressure **Cc** and a bucket-dumping control signal pressure **Cd**, the shuttle valve **304** selects the higher one of a boom-raising control signal pressure **Du** and a jack-up control signal pressure **G**, the shuttle valve **305** selects the higher one of an arm-crowding control signal pressure **Ec** and an arm-dumping control

signal pressure **Ed**, the shuttle valve **306** selects the higher one of a swing-to-right control signal pressure **Fr** and a swing-to-left control signal pressure **Fl**, and the shuttle valve **307** selects the higher one of control signal pressures from paired pilot valves in a reserve pilot control unit arranged when a reserve actuator is connected to a reserve directional control valve.

[0109] The shuttle valves **308-310** are arranged in a second stage of the shuttle valve group **30**. The shuttle valve **308** selects the higher one of the control signal pressures selected by the shuttle valve **301** and shuttle valve **302**, respectively, in the first stage, the shuttle valve **309** selects the higher one of the control signal pressures selected by the shuttle valve **304** and shuttle valve **305**, respectively, in the first stage, and the shuttle valve **310** selects the higher one of the control signal pressures selected by the shuttle valve **306** and shuttle valve **307**, respectively, in the first stage.

[0110] The shuttle valves **311,312** are arranged in a third stage of the shuttle valve group **30**. The shuttle valve **311** selects the higher one of the control signal pressures selected by the shuttle valve **303** in the first stage and the shuttle valve **309** in the second stage, respectively, and the shuttle valve **312** selects the higher one of the control signal pressures selected by the shuttle valve **309** and shuttle valve **310** in the second stage, respectively.

[0111] The shuttle valves **313, 314** are arranged in a fourth stage of the shuttle valve group **30**. The shuttle valve **313** selects the higher one of the control signal pressures selected by the shuttle valve **301** in the first stage and the shuttle valve **311** in the third stage, respectively, and the shuttle valve **304** selects the higher one of the control signal pressures selected by the shuttle valve **311** and shuttle valve **312** in the third stage, respectively.

[0112] The shuttle valve **315** is arranged in a fifth stage of the shuttle valve group **30**, and selects the higher one of the control signal pressure selected by the shuttle valve **314** in the fourth stage and the boom-lowering control signal pressure **Dd**.

[0113] The hydraulic selector valve **317** is a proportional reducing valve which, based on the highest pressure selected at the shuttle valve **313** and guided to a pressure-receiving part **317a**, is operated to produce a control signal pressure (pump control signal **Xp1**) from the pressure of the pilot pump **24**. When the highest pressure selected at the shuttle valve **313** is lower than the reservoir pressure, this hydraulic selector valve **317** is at the position indicated in the figure to reduce the control signal pressure to the reservoir pressure. When the highest pressure selected at the shuttle valve **313** becomes equal to or higher than the reservoir pressure, on the other hand, the hydraulic selector valve **317** is changed over from the position indicated in the figure, and outputs the pressure of the pilot pump **24** after reducing it to a control signal pressure corresponding to the level of the highest pressure. The regulator **21a** for the variable displacement hydraulic pump **21** is operated by the control signal pressure (pump control signal **Xp1**).

[0114] The regulator **21a** has a characteristic that it increases the swash angle of the variable displacement hydraulic pump **21** as the pressure of the pump control signal **Xp1** rises, and, when a pump control signal **Xp1** is applied, the regulator **21a** increases or decreases the delivery rate of

the variable displacement hydraulic pump **21** depending on the pump control signal Xp1. Accordingly, when the pilot control unit **23** is operated, the directional control valve **22** is changed over, pressure oil is delivered from the variable displacement hydraulic pump **21** at a flow rate corresponding to a control signal pressure (a stroke of the pilot control unit **23**), and the pressure oil is fed to the bottom chamber **11a** or rod chamber **11b** of the hydraulic boom cylinder **11** to cause an extension or contraction of the hydraulic boom cylinder **11**.

[0115] The hydraulic selector valve **318** is a proportional reducing valve which, based on the highest pressure selected at the shuttle valve **315** and guided to a pressure-receiving part **318a**, is operated to produce a control signal pressure (front operation Xf) from the pressure of the pilot pump **24**. When the highest pressure selected at the shuttle valve **315** is lower than the reservoir pressure, this hydraulic selector valve **318** is at the position indicated in the figure to reduce the control signal pressure to the reservoir pressure. When the highest pressure selected at the shuttle valve **315** becomes equal to or higher than the reservoir pressure, on the other hand, the hydraulic selector valve **318** is changed over from the position indicated in the figure, and outputs the pressure of the pilot pump **24** after reducing it to a control signal pressure corresponding to the level of the highest pressure. A swing brake cylinder and travel communication valve (not shown) are operated by this control signal pressure (front operation Xf).

[0116] This sixth embodiment is basically different from the first embodiment in the construction that the regulator (swash angle control means) **21a** and the shuttle valve group (swash angle instruction means) **30** for outputting a swash angle control signal to the regulator **21a** are arranged. A description will, therefore, be made only about operations relevant to the construction different from the first embodiment.

[0117] When the control lever **23a** is operated in the leftward direction as viewed in the figure, that is, in the boom-lowering direction from the situation that the control lever **23a** is at the neutral position and no pulling force is applied on the hydraulic boom cylinder **11**, the boom **5** is caused to turn in the downward direction (undergoes a so-called free fall).

[0118] During the free fall of the boom **5**, the pressure oil produced at the pilot control unit **23** does not enter a jack-up signal input port G of the shuttle valve group **30** but enters a boom-lowering signal input port Dd. The pressure at the jack-up signal input port G is subjected together with other plural control signals to highest pressure selection, and the thus-selected highest pressure changes over the hydraulic selector valve **317**. When no other pilot control unit (not shown) is operated, however, the hydraulic selector valve **317** is not changed over and is retained in the state of FIG. 9. As a result, the reservoir pressure is outputted as a pump control signal Xp1 from the shuttle valve group **30**, and the variable displacement hydraulic pump **21** is decreasingly controlled via the regulator **21a**.

[0119] When the bottom pressure is lower than the change-over pressure for the jack-up selector valve **25** in the situation that the control lever **23a** has been operated in the boom-lowering direction, on the other hand, the pressure oil fed from the variable displacement hydraulic pump **21** to the

meter-in port of the directional control valve **22** through the line **33** is fed together with the regenerated oil, which has been discharged from the bottom chamber **11a**, to the rod chamber **11b** of the hydraulic boom cylinder **11** through the line **35** as in the first embodiment, thereby making it possible to produce a strong pressing force such as a jack-up force for the body.

[0120] Upon performing a jack-up, the pressure oil produced at the pilot control unit **23** enters the jack-up signal input port G of the shuttle valve group **30** and is subjected together with plural other control signals to highest pressure selection, and the thus-selected highest pressure changes over the hydraulic selector valve **317**. As a result, a pressure corresponding to the highest pressure is outputted as a pump control signal Xp1 from the shuttle valve group **30**, and the variable displacement hydraulic pump **21** is increasingly controlled via the regulator **21a**.

[0121] When the control lever **23a** is operated in the rightward direction as viewed in the figure, that is, in the boom-raising direction, on the other hand, a boom-raising pilot pressure is outputted to the pilot line **41** by the pressure oil fed from the pilot pump **24**, so that the directional control valve **22** is changed over to the selected position **22c**. As a result, the pressure oil discharged from the rod chamber **11b** is caused to return to the reservoir **28** through the line **35**, directional control valve **22** and line **39**. Accordingly, the bottom pressure becomes lower than the operation pressure for the jack-up selector valve **25**, the jack-up selector valve **25** is changed over to the selected position **25b**, and the flow control valve **26** is changed over to the selected position **26b**. Therefore, the pressure oil fed from the variable displacement hydraulic pump **21** to the meter-in port of the directional control valve **22** through the line **32**, flow control valve **26** and line **33** is fed to the bottom chamber **11a** through the line **34**, the hydraulic boom cylinder **11** is caused to extend, and the boom **5** is caused to turn in the upward direction.

[0122] Upon performing the boom-raising operation, the pressure oil produced at the pilot control unit **23** enters the boom-raising signal input port Du of the shuttle valve group **30** and is subjected together with plural other control signals to highest pressure selection, and the thus-selected highest pressure changes over the hydraulic selector valve **317**. As a result, a pressure corresponding to the highest pressure is outputted as a pump control signal Xp1 from the shuttle valve group **30**, and the variable displacement hydraulic pump **21** is increasingly controlled via the regulator **21a**.

[0123] The hydraulic working machine according to this embodiment is designed to monitor changes in the bottom pressure of the hydraulic boom cylinder **11** and, when the bottom pressure on the hydraulic boom cylinder **11** is equal to or higher than the predetermined pressure upon lowering the boom, to change over the jack-up selector valve **25** to the selected position **25a**, and accordingly, to change over the selector valve **262** in the flow control valve **26** to the selected position **26a** and the center bypass selector valve **27** to the valve element position **27a** such that the pressure oil delivered from the variable displacement hydraulic pump **21** is not fed to the rod chamber **11b** of the hydraulic boom cylinder **11**. It is, therefore, possible to reduce the horse power consumption of the pump upon performing a simple boom-lowering operation which does not require a pressing

force for jacking up the body. As the pressure oil delivered from the variable displacement hydraulic pump **21** is not fed to the rod chamber **11** of the hydraulic boom cylinder **11** upon performing a simple boom-lowering operation, it is possible to relatively increase the pressure oil to be fed from the variable displacement hydraulic pump **21** to the hydraulic arm cylinder **12** and hydraulic bucket cylinder **13** upon operating the boom **5** in combination with one or more other working elements, for example, the arm **6** and/or bucket **7**. This makes it possible to improve the energy efficiency of the hydraulic working machine. When the bottom pressure on the hydraulic boom cylinder **11** is lower than the predetermined pressure upon lowering the boom, on the other hand, the jack-up selector valve **25** is changed over to the selected position **25b**, and as a result, the selector valve **262** in the flow control valve **26** is changed over to the selected position **26b** and the center bypass selector valve **27** is changed over to the selected position **27b** such that the pressure oil delivered from the variable displacement hydraulic pump **21** is fed to the rod chamber **11b** of the hydraulic boom cylinder **11**. It is, therefore, possible to produce a large pressing force at the boom **5** and to jack up the body.

[0124] The displacement of the variable displacement hydraulic pump **21** is decreasingly controlled when the bottom pressure on the hydraulic boom cylinder **11** is equal to or higher than the predetermined pressure upon lowering the boom **5**, but the displacement of the variable displacement hydraulic pump **21** is increasingly controlled by the regulator **21a** when the bottom pressure on the hydraulic boom cylinder **11** is lower than the predetermined pressure upon lowering the boom **5**. It is, therefore, possible to reduce the horse power consumption of the pump upon performing a simple boom-lowering operation. In addition, the pressure oil can be promptly fed as much as needed to the hydraulic boom cylinder **11** upon performing a pressing operation of the boom **5**. It is, accordingly, possible to smooth effect a switchover from a simple lowering operation of the boom **5** to a pressing operation.

[0125] Other elements, which have not been described specifically, and their operations are constructed likewise and performed similarly as in the above-described first embodiment.

[0126] It is also to be noted that, although the hydraulic circuit for driving the hydraulic boom cylinder **11** was described by way of example in each of the above-described embodiments, the gist of the present invention is not limited to such hydraulic circuits but hydraulic circuits for driving hydraulic cylinders for other working elements can be formed into similar constructions as described above.

[0127] For example, the hydraulic arm cylinder **12** can be mentioned as a hydraulic cylinder for another working element. As an operation for performing a jack-up by this hydraulic arm cylinder **12**, the arm **6** is firstly placed on a side more forward than a location where the arm **6** and the boom **6** are connected with each other, the hydraulic arm cylinder **12** is caused to extend with the bucket **7** pressed against the ground, and the arm **6** is caused to turn toward the seat until the arm stands upright. To perform this operation, the pressure oil is guided to the side of the unillustrated bottom chamber of the hydraulic arm cylinder **12** such that the hydraulic arm cylinder **12** is caused to

extend. A strong force can be produced upon performing a jack-up by constructing such that the pressure in the rod chamber of the hydraulic arm cylinder **12** is monitored at this time and the pressure oil is guided to the bottom chamber of the arm cylinder when the pressure in the rod chamber is low.

(Seventh Embodiment of the Hydraulic Circuit)

[0128] With reference to **FIG. 10**, a description will next be made of the seventh embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 10** is a circuit diagram of the hydraulic circuit according to the seventh embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that change-over controls of the jack-up selector valve and center bypass selector valve are performed by a solenoid valve.

[0129] In **FIG. 10**, reference numeral **51** indicates the pressure sensor for sensing a bottom pressure on the hydraulic boom cylinder **11**, reference numeral **52** the solenoid valve for changing over the jack-up selector valve **25** and center bypass selector valve **27**, reference numeral **53** the controller for receiving an output signal from the pressure sensor **51** and outputting an instruction current value to be fed to the signal input part of the solenoid valve **52**, reference numeral **54** the line branching out from the pilot line **40** and communicating to the solenoid valve **52**, reference numeral **55** the pilot line connecting the signal port of the jack-up selector valve **25** and the solenoid valve **52** with each other, and reference numeral **56** the pilot line connecting the signal port of the center bypass selector valve **27** and the solenoid valve **52** with each other. Other elements which are the same or equivalent to corresponding elements in **FIG. 8** are shown by the same reference numerals.

[0130] Stored in the controller **53** is the relationship between the values of bottom pressures on the hydraulic boom cylinder **11** as detected by the pressure sensor **51** and the instruction current values to be fed to the signal input part of the solenoid valve **52**. When a bottom pressure value detected by the pressure sensor **51** is within the range of bottom pressure values upon free falling of the boom, namely, is equal to or higher than the predetermined pressure **P0**, the solenoid valve **52** retains the valve element position **52a**. When a bottom pressure value detected by the pressure sensor **51** is within the range of bottom pressures in the situations that pressing forces are applied to the boom **5**, namely, is lower than the predetermined pressure **P0**, on the other hand, an instruction current is outputted to change over the solenoid valve **52** to the selected position **52b**.

[0131] When the solenoid valve **52** retains the valve element position **52a**, a pilot pressure which serves as a boom-lowering signal is cut off at the solenoid valve **52** and no pilot pressure arises in the pilot lines **55,56**. Accordingly, the jack-up selector valve **25** retains the valve element position **25a**, so that the selector valve **262** in the flow control valve **26** is changed over to the selected position **26a** and the center bypass selector valve **27** retains the valve element position **27a**. When the solenoid valve **52** is changed over to the selected position **52b** to perform a boom operation, on the other hand, a pilot pressure which serves as a boom-lowering signal is fed to the pilot lines **55,56** via the solenoid valve **52**. Accordingly, the jack-up selector valve **25** is changed over to the selected position **25b**, so that

the selector valve **262** in the flow control valve **26** is changed over to the selected position **26b** and the center bypass selector valve **27** is changed over to the selected position **27b**.

[0132] When the selector valve **262** has been changed over to the selected position **26a** and the center bypass selector valve **27** retains the valve element position **27a**, the pressure oil to be fed to the rod chamber **11b** consists solely of the regenerated oil discharged from the bottom chamber **11a** and the boom **5** undergoes a free fall, as described in connection with the first embodiment. In this case, a pump control signal **Xp1** corresponding to the reservoir pressure is outputted from the shuttle valve group **30** to the regulator **21a**, and the displacement of the variable displacement hydraulic pump **21** is decreasingly controlled. When the jack-up selector valve **25** has been changed over to the selected position **25b** and the center bypass selector valve **27** has been changed over to the selected position **27b**, on the other hand, the regenerated oil and the pressure oil fed from the variable displacement hydraulic pump **21** are combined and fed to the rod chamber **11b** and a strong pressing force such as a jack-up force for the body can be obtained, as described in connection with the first embodiment. In this case, a pump control signal **Xp1** corresponding to the highest pressure selected at the shuttle valve group **30** is outputted to the regulator **21a** from the shuttle valve group **30**, and the displacement of the variable displacement hydraulic pump **21** is increasingly controlled.

[0133] The hydraulic working machine according to this embodiment can bring about similar advantageous effects as the hydraulic working machine according to the sixth embodiment. In addition, it can omit at least the line which connects the bottom chamber **11a** of the hydraulic boom cylinder **11** and the signal port of the jack-up selector valve **25** with each other, thereby making it possible to achieve simplification of the hydraulic circuit.

(Eighth Embodiment of the Hydraulic Circuit)

[0134] With reference to **FIG. 11**, a description will next be made of the eighth embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 11** is a circuit diagram of the hydraulic circuit according to the eighth embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that two solenoid valves are arranged as a jack-up selector valve, and change-over controls of these two solenoid valves are performed based on the bottom pressure on the hydraulic boom cylinder and the pilot pressure to the directional control valve.

[0135] In **FIG. 11**, reference numeral **51** indicates the first pressure sensor for sensing a bottom pressure on the hydraulic boom cylinder **11**, reference numerals **61, 62** the first and second solenoid valves which make up the jack-up selector valve, reference numeral **63** the second pressure sensor for sensing a pilot pressure in the pilot line **40**, reference numeral **64** the controller for receiving an output signal from the first pressure sensor **51** and an output signal from the second pressure sensor **63** and outputting instruction current values to change over the selected positions of the first and second solenoid valves **61, 62**, reference numeral **65** the pilot line connecting the first solenoid valve **61** and the signal port of the selector valve **262** in the flow control valve **26** with each other, and reference numeral **66** the pilot line

connecting the second solenoid valve **62** and the signal port of the center bypass selector valve **27** with each other. Other elements which are the same or equivalent to corresponding elements in **FIG. 8** are shown by the same reference numerals.

[0136] The controller **64** is constructed, as depicted in **FIG. 11**, of the first storage unit **71** in which the relationship between the values of bottom pressures on the hydraulic boom cylinder **11** as sensed by the first pressure sensor **51** and the instruction current values to be fed to the signal input parts of the first and second solenoid valves **61, 62** is stored, the second storage unit **72** in which the relationship between pilot pressures (boom-lowering signals) in the pilot line **40** as sensed by the second pressure sensor **63** and the instruction current values to be fed to the signal input part of the first solenoid valve **62** is stored, and the lowest selection circuit **73** for selecting the lower one of an instruction current value outputted from the first storage unit **71** and an instruction current value outputted from the second storage unit **72** and feeding it to the signal input part of the first solenoid valve **62**.

[0137] According to the controller **64** in this embodiment, when the value of a bottom pressure on the hydraulic boom cylinder **11** as sensed by the pressure sensor **51** is within the range of bottom pressure values upon free falling of the boom, namely, is equal to or higher than the predetermined pressure **P0**, an instruction current value outputted from the first storage unit **71** is a small value so that the first solenoid valve **61** retains the valve element position **61a**, and irrespective of the level of an instruction current outputted from the second storage unit **72**, the instruction current of the small value is outputted from the lowest selection circuit **73**. Therefore, the second solenoid valve **62** also retains the valve element position **62a**. As the pressure oil delivered from the pilot pump **24** is hence fed to the signal port of the selector valve **262** in the flow control valve **26** via the first solenoid valve **61** and the pilot line **65**, the selector valve **262** is changed over to the selected position **26a**. Further, the pressure oil delivered from the pilot pump **24** is cut off at the second solenoid valve **62**, so that no pilot pressure arises in the pilot line **66** and the center bypass selector valve **27** retains the valve element position **27a**.

[0138] When the value of a bottom pressure on the hydraulic boom cylinder **11** as sensed by the pressure sensor **51** is within the range of bottom pressure values in situations that pressing forces are applied to the boom **5**, namely, is lower than the predetermined pressure **P0**, an instruction current value outputted from the first storage unit **71** is a large value so that the first solenoid valve **61** is changed over to the selected position **61b**. From the lowest selection circuit **73**, a current corresponding to an instruction current outputted from the second storage unit **72** is also outputted. When a boom-lowering operation is performed, the second solenoid valve **62** and the center bypass selector valve **27** are, therefore, changed over to the selected position **62b** and the selected position **27b**, respectively. When no boom-lowering operation is performed, on the other hand, the second solenoid valve **62** retains the valve element position **62a** so that the center bypass selector valve **27** retains the valve element position **27a**.

[0139] When the selector valve **262** in the flow control valve **26** has been changed over to the selected position **26a**

and the center bypass selector valve 27 retains the valve element position 27a, only the regenerated oil discharged from the bottom chamber 11a is fed to the rod chamber 11b and the boom 5 undergoes a free fall, as described in connection with the first embodiment. In this case, a pump control signal Xp1 corresponding to the reservoir pressure is outputted from the shuttle valve group 30 to the regulator 21a, and the displacement of the variable displacement hydraulic pump 21 is decreasingly controlled. When the valve element positions of the first solenoid valve 61 and second solenoid valve 62, which make up the jack-up selector valve 25, have been changed over to the selected positions 61b, 62b, respectively, and the center bypass selector valve 27 has been changed over to the selected position 27b, on the other hand, the regenerated oil and the pressure oil fed from the variable displacement hydraulic pump 21 are combined and fed to the rod chamber 11b and a strong pressing force such as a jack-up force for the body is produced, as described in connection with the first embodiment. In this case, a pump control signal Xp1 corresponding to the highest pressure selected at the shuttle valve group 30 is outputted from the shuttle valve group 30 to the regulator 21a, and the displacement of the variable displacement hydraulic pump 21 is increasingly controlled.

[0140] The hydraulic working machine according to this embodiment can also bring about similar advantageous effects as the hydraulic working machine according to the seventh embodiment.

(Ninth Embodiment of the Hydraulic Circuit)

[0141] With reference to FIG. 12, a description will next be made of the fourth embodiment of the hydraulic circuit arranged on the hydraulic working machine. FIG. 12 is a circuit diagram of the hydraulic circuit according to the ninth embodiment, and as clearly seen from this figure, the hydraulic circuit of this embodiment is characterized in that change-over controls of the directional control valve 22, flow control valve 26 and center bypass selector valve 27 are performed by a pilot pressure reduced in pressure by the reducing valve 23b constituting the pilot control unit 23, namely, a boom-lowering signal.

[0142] In FIG. 12, reference numeral 51 indicates the first pressure sensor for sensing a bottom pressure on the hydraulic boom cylinder 11, reference numerals 81, 82 the first and second solenoid valves which make up the jack-up selector valve, reference numeral 83 the controller for receiving an output signal from the first pressure sensor 51 and outputting instruction current values to change over the selected positions of the first and second solenoid valves 81, 82, reference numeral 84 the pilot line branching out from the pilot line 40 and connecting it to the first solenoid valve 81, reference numeral 85 the pilot line branching out from the pilot line 40 and connecting it to the second solenoid valve 82, reference numeral 86 the pilot line connecting the first solenoid valve 81 and the signal port of the selector valve 262 in the flow control valve 26 with each other, reference numeral 87 the pilot line connecting the second solenoid valve 82 and the signal port of the center bypass selector valve 27 with each other, reference numeral 88 the pilot line connecting the second solenoid valve 82 and the boom-raising, reducing valve 23c arranged in the pilot control unit 23 with each other, and numeral 89 the check valve arranged at the point of connection between the pilot line 87 and the pilot line 88.

Other elements which are the same or equivalent to corresponding elements in FIG. 8 are shown by the same reference numerals.

[0143] The controller 83 is constructed, as depicted in FIG. 12, of the first storage unit 91 in which the relationship between the values of bottom pressures on the hydraulic boom cylinder 11 as sensed by the first pressure sensor 51 and the instruction current value to be fed to the signal input part of the first solenoid valve 81 is stored, and the second storage unit 92 in which the relationship between the values of bottom pressures on the hydraulic boom cylinder 11 as sensed by the first pressure sensor 51 and the instruction current value to be fed to the signal input part of the second solenoid valve 82 is stored.

[0144] According to the controller 83 in this embodiment, when the value of a bottom pressure on the hydraulic boom cylinder 11 as sensed by the pressure sensor 51 is within the range of bottom pressure values upon free falling of the boom, namely, is equal to or higher than the predetermined pressure P0, the first solenoid valve 81 retains the valve element position 81a by an instruction current value outputted from the first storage unit 91 and the second solenoid valve 82 retains the valve element position 82a by an instruction current value outputted from the second storage unit 92. When a boom-lowering operation is performed, a boom-lowering pilot pressure is fed from the pilot line 40 to the signal port of the selector valve 262 in the flow control valve 26 through the pilot line 84, first solenoid valve 81 and pilot line 86, so that the selector valve 262 is changed over to the selected position 26a and the pilot line 85 is cut off at the second solenoid valve 82. As a consequence, no pilot pressure arises in the pilot line 87 and the center bypass selector valve 27 retains the valve element position 27a.

[0145] When the value of a bottom pressure on the hydraulic boom cylinder 11 as sensed by the pressure sensor 51 is within the range of bottom pressure values in situations that pressing forces are applied to the boom 5, namely, is lower than the predetermined pressure P0, the first solenoid valve 81 is changed over to the selected position 81b by an instruction current value outputted from the first storage unit 91 and the second solenoid valve 82 is changed over to the selected position 82b by an instruction current value outputted from the second storage unit 92. The pilot line 84 is, therefore, cut off at the first solenoid valve 81. Accordingly, no pilot pressure arises in the pilot line 86, the flow control valve 26 is changed over to the selected position 26b, and the pilot line 40 and the pilot line 87 are brought into a state communicated with each other. When a boom-lowering operation is performed, a boom-lowering pilot pressure is, therefore, fed to the signal port of the center bypass selector valve 27 through the pilot line 40, pilot line 85, second solenoid valve 82 and the pilot line 87. As a consequence, the center bypass selector valve 27 is changed over to the selected position 27b.

[0146] When the selector valve 262 in the flow control valve 26 has been changed over to the selected position 26a and the center bypass selector valve 27 has been changed over to the selected position 27a, only the regenerated oil discharged from the bottom chamber 11a is fed to the rod chamber 11b and the boom 5 undergoes a free fall, as described in connection with the first embodiment. In this case, a pump control signal Xp1 corresponding to the

reservoir pressure is outputted from the shuttle valve group **30** to the regulator **21a**, and the displacement of the variable displacement hydraulic pump **21** is decreasingly controlled. When the first solenoid valve **81** and second solenoid valve **82**, which make up the jack-up selector valve **25**, have been changed over to the selected positions **81b**, **82b**, respectively, and the center bypass selector valve **27** has been changed over to the selected position **27b**, on the other hand, the regenerated oil and the pressure oil fed from the variable displacement hydraulic pump **21** are combined and fed to the rod chamber **11b** and a strong pressing force such as a jack-up force for the body is produced, as described in connection with the first embodiment. In this case, a pump control signal Xp1 corresponding to the highest pressure selected at the shuttle valve group **30** is outputted from the shuttle valve group **30** to the regulator **21a**, and the displacement of the variable displacement hydraulic pump **21** is increasingly controlled.

[0147] The hydraulic working machine according to this embodiment can also bring about similar advantageous effects as the hydraulic working machine according to the seventh embodiment.

(Tenth Embodiment of the Hydraulic Circuit)

[0148] With reference to **FIG. 13** and **FIG. 14**, a description will next be made of the tenth embodiment of the hydraulic circuit arranged on the hydraulic working machine. **FIG. 13** is a circuit diagram of the hydraulic circuit according to the tenth embodiment, and **FIG. 14** is a construction diagram of a shuttle valve group arranged in the hydraulic circuit of the tenth embodiment. As clearly seen from these figures, the hydraulic circuit of this embodiment is characterized in that a track-unit-driving, hydraulic circuit is combined with a boom-driving, hydraulic circuit.

[0149] In **FIG. 13**, reference numeral **8** indicates the right-track hydraulic motor, reference numeral **9** the left-track hydraulic motor, reference numeral **101** the second variable displacement hydraulic pump, reference numeral **101a** a second regulator (swash angle control means) for controlling the displacement of the second variable displacement hydraulic pump **101**, reference numeral **102** the second directional control valve for controlling a flow of pressure oil to be fed from the variable displacement hydraulic pump **21** to the right-track hydraulic motor **8**, reference numeral **103** a third directional control valve for controlling a flow of pressure oil to be fed from the second variable displacement hydraulic pump **101** to the left-track hydraulic motor **9**, reference numeral **104** the fourth directional control valve for controlling a flow of pressure oil to be fed from the second variable displacement hydraulic pump **101** to the hydraulic boom cylinder **11**, reference numeral **105** the selector valve for feeding the pressure oil, which is fed from the first variable displacement hydraulic pump **21**, to the side of the left-track hydraulic motor **9** upon performing a boom-lowering operation, reference numeral **106** the shuttle valve for applying a change-over signal to the selector valve **105** when a boom operation has been performed, reference numeral **107** the line connecting the second variable displacement hydraulic pump **101** and the fourth directional control valve **104** with each other, reference numeral **108** the center bypass passage communicating the second variable displacement hydraulic pump **101** and the reservoir **28** with each other, reference numeral **109** the line connecting the

fourth directional control valve **104** and the rod chamber **11b** of the hydraulic boom cylinder **11** with each other, reference numeral **110** the line connecting the fourth directional control valve **104** and the bottom chamber **11a** of the hydraulic boom cylinder **11** with each other, reference numeral **111** the check valve arranged on the line **110**, reference numeral **112** a line connecting the variable displacement hydraulic pump **21** and the selector valve **105** with each other, reference numeral **113** the check valve arranged on the line **112**, reference numeral **114** the line connecting the selector valve **105** and the third directional control valve **103** with each other, reference numeral **115** the pilot line guiding a pilot pressure, which serves as a boom-lowering signal, to the jack-up selector valve **25**, reference numeral **116** the pilot line for feeding a boom-lowering signal to the signal port of the fourth directional control valve **104**, reference numeral **117** the pilot line for feeding a boom-raising signal to the signal port of the fourth directional control valve **104**, and reference numeral **118** the pilot line for feeding a change-over signal to the signal port of the selector valve **105**. Other elements which are the same or equivalent to corresponding elements in **FIG. 8** are shown by the same reference numerals.

[0150] It is to be noted that as shown in **FIG. 14**, the shuttle valve group **30** arranged in the hydraulic circuit in this embodiment has a construction with a shuttle valve **316** and a hydraulic selector valve **319** added to the shuttle valve group in **FIG. 9**. The shuttle valve **316** is arranged in a sixth stage of the shuttle valve group **30**, and selects the higher one of the control signal pressures selected by the shuttle valve **302** in the first stage and the shuttle valve **312** in the third stage, respectively. The hydraulic selector valve **319** is a proportional reducing valve which, based on the highest pressure selected at the shuttle valve **316** and guided to a pressure-receiving part **319a**, is operated to produce a control signal pressure (pump control signal Xp2) from the pressure of the pilot pump **24**. When the highest pressure selected at the shuttle valve **316** is lower than the reservoir pressure, this hydraulic selector valve **319** is at the position indicated in the figure to reduce the control signal pressure to the reservoir pressure. When the highest pressure selected at the shuttle valve **316** becomes equal to or higher than the reservoir pressure, on the other hand, the hydraulic selector valve **319** is changed over from the position indicated in the figure, and outputs the pressure of the pilot pump **24** after reducing it to a control signal pressure corresponding to the level of the highest pressure. The regulator **101a** for the second variable displacement hydraulic pump **101** is operated by the control signal pressure (pump control signal Xp2).

[0151] A description will hereinafter be made about operations of the hydraulic working machine according to the tenth embodiment constructed as described above.

[0152] When the control lever **23a** is at the neutral position, the directional control valve **22** and the fourth directional control valve **104** retain the neutral position **22b** and the neutral position **104b**, respectively, as illustrated in **FIG. 13**. Accordingly, the jack-up selector valve **25** is changed over to the selected position **25a** by the bottom-side pressure of the hydraulic boom cylinder **11**. In this state, the pilot line **43** is in communication with the reservoir **28**, so that the center bypass selector valve **27** retains the valve element position **27a** and the selector valve **105** retains the valve

element position **105a**. Accordingly, the pressure oil delivered from the variable displacement hydraulic pump **21** is guided to the reservoir **28** through the line **31**, the center bypass port of the directional control valve **22**, the line **37**, the center bypass selector valve **27** and the line **38**. Further, the pressure oil delivered from the second variable displacement hydraulic pump **101** is guided to the reservoir **28** through the line **107**, the line **108** and the center bypass port of the third directional control valve **103**. No pressure oil is, therefore, fed to the bottom chamber **11a** and rod chamber **11b** of the hydraulic bottom cylinder **11**.

[0153] When the control lever **23a** is operated in the leftward direction as viewed in the figure, that is, in the boom-lowering direction in the above-described state, the pilot pressure which has been fed from the pilot pump **24** and reduced in pressure by the reducing valve **23b** is outputted to the pilot line **40**, and the directional control valve **22** is changed over to the selected position **22a**. Further, this pilot pressure is guided to the pilot line **115** and then to the signal port of the selector valve **262** in the selector valve **262** via the jack-up selector valve **25**, so that the selector valve **262** is changed over to the selected position **26a**. As a consequence, a portion of the return oil from the bottom chamber **11a** is regenerated in the rod chamber **11b** via the restrictor **29b**, check valve **29c** and line **35**, and the rest of the return oil is returned to the reservoir **28** via the restrictor **29a** and line **39**.

[0154] When the bottom pressure is higher than the operating pressure for the jack-up selector valve **25** in the above-described situation, the jack-up selector valve **25** is maintained at the valve element position **25a**, so that the selected position of the flow control valve **26** is also maintained at the selected position **26a** and the center bypass selector valve **27** is also maintained at the valve element position **27a**. Accordingly, the pressure oil delivered from the variable displacement hydraulic pump **21** is guided to the reservoir **28** through the line **31**, the center bypass port of the directional control valve **22**, the line **37**, the center bypass selector valve **27** and the line **38**, and the pressure oil delivered from the second variable displacement hydraulic pump **101** is guided to the reservoir **28** through the line **107**, the line **108** and the center bypass port of the third directional control valve **103**. As a consequence, the pressure oil is fed neither to the bottom chamber **11a** nor the rod chamber **11b** of the hydraulic boom cylinder **11**. Therefore, only the regenerated oil discharged from the bottom chamber **11a** is fed to the rod chamber **11b**, the hydraulic boom cylinder **11** contracts under the dead weight of the boom **5**, and the boom **5** undergoes a free fall.

[0155] During the free fall of the boom **5**, the pressure oil produced at the pilot control unit **23** does not enter the jack-up signal input port G of the shuttle valve group **30** but enters the boom-lowering signal input port Dd. The pressure at the jack-up signal input port G is subjected together with other plural control signals to highest pressure selection, and the thus-selected highest pressure changes over the hydraulic selector valve **317**. When no other pilot control unit (not shown) is operated, however, the hydraulic selector valve **317** is not changed over and is retained in the state of FIG. 4. As a result, the reservoir pressure is outputted as pump control signals Xp1, Xp2 from the shuttle valve group **30**, and the variable displacement hydraulic pumps **21,101** are decreasingly controlled via the regulators **21a, 101a**.

[0156] When the bottom pressure becomes lower than the operating pressure for the jack-up selector valve **25** in the situation that the control lever **23a** has been operated in the boom-lowering direction, on the other hand, the jack-up selector valve **25** is changed over to the selected position **25b**, so that the pilot line **45** is brought into communication with the reservoir **28** via the jack-up selector valve **25** and the selector valve **262** in the flow control valve **26** is changed over to the valve element position **26b**. The pressure oil delivered from the variable displacement hydraulic pump **21** is, therefore, fed to the meter-in port of the directional control valve **22** through the line **32**, the flow control valve **26** and the line **33**. Responsive to a change-over of the jack-up selector valve **25**, the pilot pressure is fed as a boom-lowering signal to the signal port of the center bypass selector valve **27** through the pilot line **115**, jack-up selector valve **25** and pilot line **43**. As a consequence, the center bypass selector valve **27** is changed over to the selected position **27b**, the center bypass selector valve **27** is changed over to the selected position **27b**, and the boom-lowering signal is also fed to the signal port on the boom-lowering side of the fourth directional control valve **104** through the pilot line **116**. The fourth directional control valve **104** is, therefore, changed over to the selected position **104a**. Accordingly, the pressure oil delivered from the variable displacement hydraulic pump **21** is fed to the rod chamber **11b** of the hydraulic boom cylinder **11**, the pressure oil delivered from the second variable displacement hydraulic pump **101** is fed to the rod chamber **11b** of the hydraulic boom cylinder **11** through the fourth directional control valve **104**, line **109** and line **35**, and the regenerated oil discharged from the bottom chamber **11a**, the pressure oil fed from the variable displacement hydraulic pump **21** and the pressure oil fed from the second variable displacement hydraulic pump **101** are combined and fed to the rod chamber **11b**. It is hence possible to produce a strong pressing force like a jack-up force for the body.

[0157] Upon performing a jack-up, the pressure oil produced at the pilot control unit **23** enters the jack-up signal input port G of the shuttle valve group **30** and is subjected together with plural other control signals to highest pressure selection, and the thus-selected highest pressure changes over the hydraulic selector valve **317**. As a result, a pressure corresponding to the highest pressure is outputted as pump control signals Xp1, Xp2 from the shuttle valve group **30**, and the variable displacement hydraulic pumps **21,101** are increasingly controlled via the regulators **21a, 101a**.

[0158] Further, the boom-operating pilot pressure is guided to the selector valve **105** via the shuttle valve **106** and line **118**. Accordingly, the selector valve **105** is changed over to the selected position **105b**, so that the pressure oil delivered from the variable displacement hydraulic pump **21** is fed to the left-track and right-track hydraulic motors **8, 9** via the second directional control valve **102** and third directional control valve **103**, respectively. As a consequence, when the boom and the tracks are operated at the same time, the pressure oil from the variable displacement hydraulic pump **21** is fed to the left-track and right-track motors **8,9** and the pressure oil from the second variable displacement hydraulic pump **101** is fed to the hydraulic boom cylinder **11**, thereby making it possible to jack up the body by the combined operation of the track operation and the boom-lowering operation.

[0159] It is to be noted that, although a hydraulically-piloted selector valve was used as the jack-up selector valve 25 in the above-described tenth embodiment, an electrohydraulic or solenoid-operated selector valve can also be used as in the hydraulic working machines according to the seventh to ninth embodiments.

[0160] It is also to be noted that, although the hydraulic circuit for driving the hydraulic boom cylinder 11 was described by way of example in each of the above-described embodiments, the gist of the present invention is not limited to such hydraulic circuits but hydraulic circuits for driving hydraulic cylinders for other working elements can be formed into similar constructions as described above.

1. A hydraulic working machine provided with:

a double-acting hydraulic cylinder arranged for extension or contraction by pressure oil, which is delivered from a main pump, to drive a working element,

a directional control valve for controlling a flow of pressure oil to be fed from said main pump to said hydraulic cylinder, and

a control unit for performing a change-over control of said directional control valve, characterized in that said hydraulic working machine is provided with:

a jack-up selector valve for being changed over in flow-line when a feed pressure to said hydraulic cylinder has reached a predetermined pressure, and

a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from said main pump to a meter-in port of said directional control valve, from an open side to a closed side in response to a change-over control of said selector valve,

wherein, when the holding pressure on said hydraulic cylinder is equal to or higher than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a first selected position to change over said flow-line changing means to the closed side such that pressure oil delivered from said main pump is not fed to a non-holding pressure feeding side of said hydraulic cylinder, and

when the holding pressure on said hydraulic cylinder is lower than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a second selected position to change over said flow-line changing means to the open side such that pressure oil delivered from said main pump is fed to a holding pressure side of said hydraulic cylinder via said directional control valve.

2. A hydraulic working machine provided with a main pump, a working element, a double-acting hydraulic cylinder arranged for extension or contraction by pressure oil, which is delivered from a main pump, to drive said working element, a directional control valve for controlling flows of pressure oil to be fed from said main pump to a bottom chamber and rod chamber of said hydraulic cylinder, and a control unit for performing a change-over control of said directional control valve, characterized in that said hydraulic working machine is provided with:

a jack-up selector valve for being changed over when a bottom pressure on said hydraulic cylinder has reached a predetermined pressure, and

a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from said main pump to a meter-in port of said directional control valve, from an open side to a closed side in response to a change-over control of said jack-up selector valve,

wherein, when the bottom pressure on said hydraulic cylinder is equal to or higher than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a first selected position to change over said flow-line changing means to the closed side such that pressure oil delivered from said main pump is not fed to said rod chamber of said hydraulic cylinder, and

when the bottom pressure on said hydraulic cylinder is lower than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a second selected position to change over said flow-line changing means to the open side such that pressure oil delivered from said main pump is fed to said rod chamber of said hydraulic cylinder via said directional control valve.

3. A hydraulic working machine provided with a first and second main pumps, a first track unit for being driven by pressure oil delivered from said first main pump, a second track unit for being driven by pressure oil delivered from said second main pump, a first directional control valve for controlling a flow of pressure oil to be fed from said first main pump to said first track unit, a second directional control valve for controlling a flow of pressure oil to be fed from said second main pump to said second track unit, a working element, a double-acting hydraulic cylinder arranged for extension or contraction by pressure oil, which is delivered from said first and second main pumps, to drive said working element, a third directional control valve for controlling flows of pressure oil to be fed from said first main pump to a bottom chamber and rod chamber of said hydraulic cylinder, a fourth directional control valve for controlling flows of pressure oil to be fed from said second main pump to said bottom chamber and rod chamber of said hydraulic cylinder, a first control unit for performing change-over controls of said first and second directional control valves, and a second control unit for performing change-over controls of said third and fourth directional control valves, characterized in that said hydraulic working machine is provided with:

a jack-up selector valve for being changed over when a bottom pressure on said hydraulic cylinder has reached a predetermined pressure, and

a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from said first main pump to a meter-in port of said third directional control valve, from an open side to a closed side in response to a change-over control of said jack-up selector valve,

wherein, when the bottom pressure on said hydraulic cylinder is equal to or higher than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a first selected position to change over said flow-line changing means

to the closed side such that pressure oil delivered from said first and second main pumps is not fed to said rod chamber of said hydraulic cylinder, and

when the bottom pressure on said hydraulic cylinder is lower than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a second selected position to change over said flow-line changing means to the open side such that pressure oil delivered from said first and second main pumps is fed to said rod chamber of said hydraulic cylinder via said third and fourth directional control valves.

4. A hydraulic working machine according to claim 2 or 3, wherein said hydraulic working machine is further provided with a regeneration circuit for regenerating a portion of meter-out oil, which is discharged from said bottom chamber of said hydraulic cylinder, into meter-in oil to be fed to said rod chamber of said hydraulic cylinder.

5. A hydraulic working machine according to claim 1, wherein as said jack-up selector valve, said hydraulic working machine is provided with a hydraulically-piloted selector valve.

6. A hydraulic working machine provided with a variable displacement hydraulic pump as a main pump, a swash angle control means for controlling a displacement of said variable displacement hydraulic pump, at least one working element, at least one actuator arranged for extension or contraction by pressure oil, which is delivered from said variable displacement hydraulic pump, to drive said working element, a directional control valve for controlling a flow of pressure oil to be fed from said variable displacement hydraulic pump to said hydraulic cylinder, a pilot control unit for controlling a stroke of said directional control valve, and a swash angle instruction means for outputting a swash angle control signal to said swash angle control means in response to a signal from said pilot control unit, characterized in that said hydraulic working machine is provided with:

a jack-up selector valve for being changed over when a holding pressure on said actuator has reached a predetermined pressure, and

a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from said variable displacement hydraulic pump to a meter-in port of said directional control valve, from an open side to a closed side in response to a change-over control of said jack-up selector valve,

wherein, when the holding pressure on said actuator is equal to or higher than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a first selected position to change over said flow-line changing means to the closed side such that pressure oil to be fed from said variable displacement hydraulic pump to said actuator is cut off and the displacement of said variable displacement hydraulic pump is decreasingly controlled, and

when the holding pressure on said actuator is lower than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a second selected position to change over said flow-line changing means to the open side such that pressure oil delivered from said variable displacement

hydraulic pump is fed to said actuator via said directional control valve and the displacement of said variable displacement hydraulic pump is increasingly controlled by said swash angle instruction means.

7. A hydraulic working machine provided with a first and second variable displacement hydraulic pumps as main pumps, a first and second swash angle control means for independently controlling displacements of said first and second variable displacement hydraulic pumps, respectively, a first track unit for being driven by pressure oil delivered from said first variable displacement hydraulic pump, a second track unit for being driven by pressure oil delivered from said second variable displacement hydraulic pump, a first directional control valve for controlling a flow of pressure oil to be fed from said first variable displacement hydraulic pump to said first track unit, a second directional control valve for controlling a flow of pressure oil to be fed from said second variable displacement hydraulic pump to said second track unit, at least one working element, at least one actuator arranged for extension or contraction by pressure oil, which is delivered from said first and second variable displacement hydraulic pumps, to drive said working element, a third directional control valve for controlling a flow of pressure oil to be fed from said first variable displacement hydraulic pump to said actuator, a fourth directional control valve for controlling a flow of pressure oil to be fed from said second variable displacement hydraulic pump to said actuator, a pilot control unit for performing change-over controls of said first and second directional control valves, and a swash angle instruction means for outputting a swash angle control signal to said swash angle control means in response to a signal from said pilot control unit, characterized in that said hydraulic working machine is provided with:

a jack-up selector valve for being changed over when a holding pressure on said actuator has reached a predetermined pressure, and

a flow-line changing means for changing a flow-line for pressure oil, which is to be fed from said first variable displacement hydraulic pump to a meter-in port of said third directional control valve, from an open side to a closed side in response to a change-over control of said jack-up selector valve,

wherein, when the holding pressure on said actuator is equal to or higher than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a first selected position to change over said flow-line changing means to the closed side such that pressure oil to be fed from said first and second variable displacement hydraulic pumps to said actuator is cut off and the displacements of said first and second variable displacement hydraulic pumps are decreasingly controlled, and

when the holding pressure on said actuator is lower than the predetermined pressure upon lowering said working element, said jack-up selector valve is changed over to a second selected position to change over said flow-line changing means to the open side such that pressure oil delivered from said first and second variable displacement hydraulic pumps is fed to said actuator via said third and fourth directional control valves and the displacements of said first and second variable

displacement hydraulic pumps are increasingly controlled by said swash angle instruction means.

8. A hydraulic working machine according to claim 1, wherein said flow-line changing means comprises: a flow control valve connected on an upstream side of said directional control valve to said meter-in port of said directional control valve such that said flow control valve is changed over to a closed position when said jack-up selector valve has been changed over to the first selected position and is changed over to an open position when said jack-up selector valve has been changed over to the second selected position, and

a center bypass selector valve connected on a downstream side of said directional control valve to a center bypass port of said directional control valve such that said center bypass selector valve is changed over to an open position when said jack-up selector valve has been changed over to the first selected position and is changed over to a closed position when said jack-up selector valve has been changed over to the second selected position.

9. A hydraulic working machine according to claim 3 or 7, wherein said flow-line changing means comprises:

a flow control valve connected on an upstream side of said third directional control valve to said meter-in port of said third directional control valve such that said flow control valve is changed over to a closed position when said jack-up selector valve has been changed over to the first selected position and is changed over to an open position when said jack-up selector valve has been changed over to the second selected position, and

a center bypass selector valve connected on a downstream side of said third directional control valve to a center bypass port of said third directional control valve such that said center bypass selector valve is changed over to an open position when said jack-up selector valve has

been changed over to the first selected position and is changed over to a closed position when said jack-up selector valve has been changed over to the second selected position.

10. A hydraulic working machine according to claim 6, wherein as said jack-up selector valve, said hydraulic working machine is provided with a hydraulically-piloted selector valve, and said hydraulically-piloted selector valve is provided at a pilot port thereof with a restrictor.

11. A hydraulic working machine according to claim 1, wherein said hydraulic working machine is further provided with:

a solenoid-operated selector valve for performing a change-over control of said jack-up selector valve,

a pressure sensing means for sensing a pressure value in said bottom chamber of said hydraulic cylinder, and

an electric control means for operating said solenoid-operated selector valve on a basis of a pressure sensed by said pressure sensing means.

12. A hydraulic working machine according to claim 6, wherein said swash angle instruction means comprises a combination of plural shuttle valves which select a higher one of a predetermined group of control signal pressures among control signal pressures produced by said pilot control unit.

13. A hydraulic working machine according to claim 6, wherein said lowered working element is a boom, and said actuator is a hydraulic cylinder for said boom.

14. A hydraulic working machine according to claim 12, wherein said hydraulic working machine is provided with a regeneration circuit for regenerating a portion of meter-out oil, which is discharged from a bottom chamber of said hydraulic cylinder for said boom, into meter-in oil to be fed to a rod chamber of said hydraulic cylinder for said boom.

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