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(54) **TECHNIQUE OF FORMING EXPANDABLE DEVICES FROM CELLS THAT MAY BE TRANSITIONED BETWEEN A CONTRACTED STATE AND AN EXPANDED STATE**

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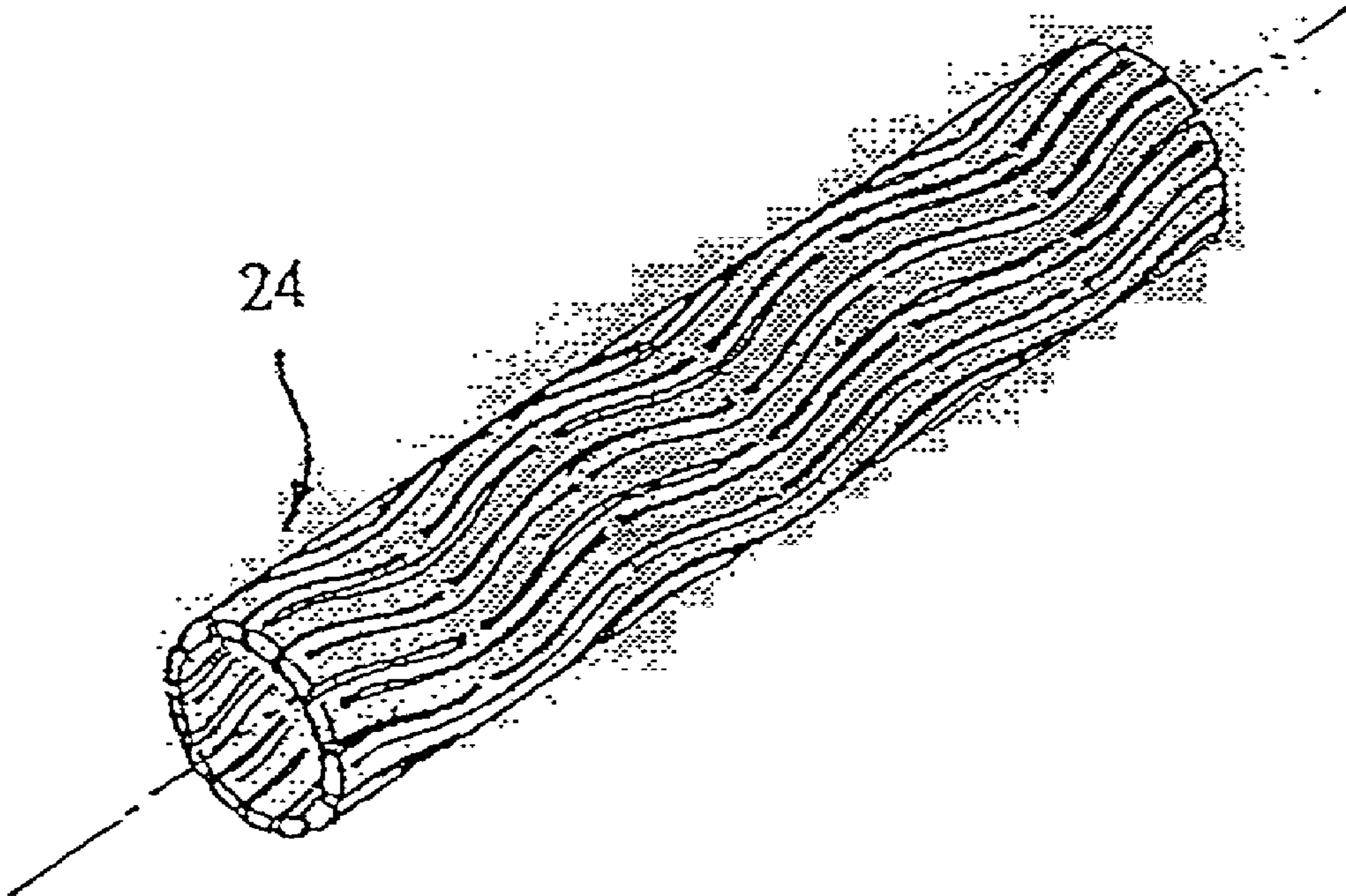
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Publication Classification

(51) **Int. Cl.⁷** **A61F 2/06**
(52) **U.S. Cl.** **623/1.15**

(57) **ABSTRACT**

An expandable device comprising a plurality of expandable cells. The cells may be bistable cells or other types of cells that are expanded from a contracted position towards an expanded position. Additionally, the cells may be combined with locking mechanisms to hold the structure in an expanded position.



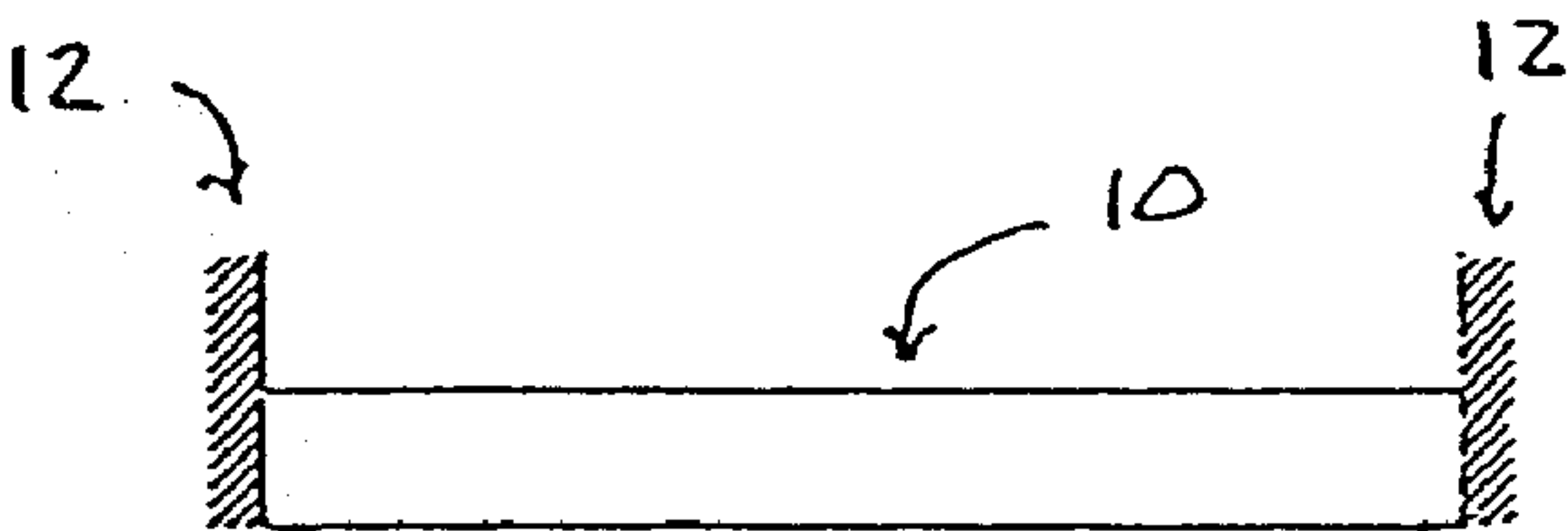


FIG 1 A

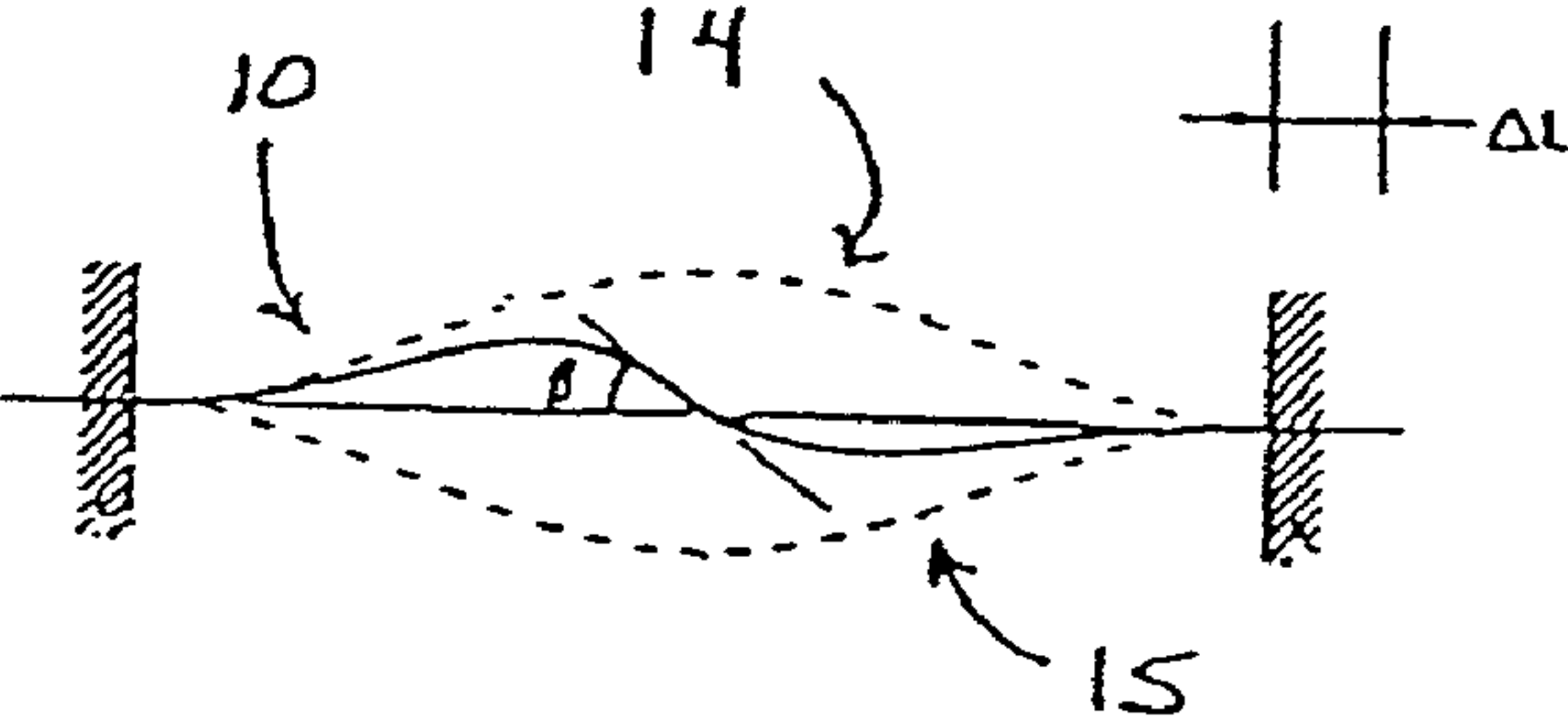


FIG 1 B

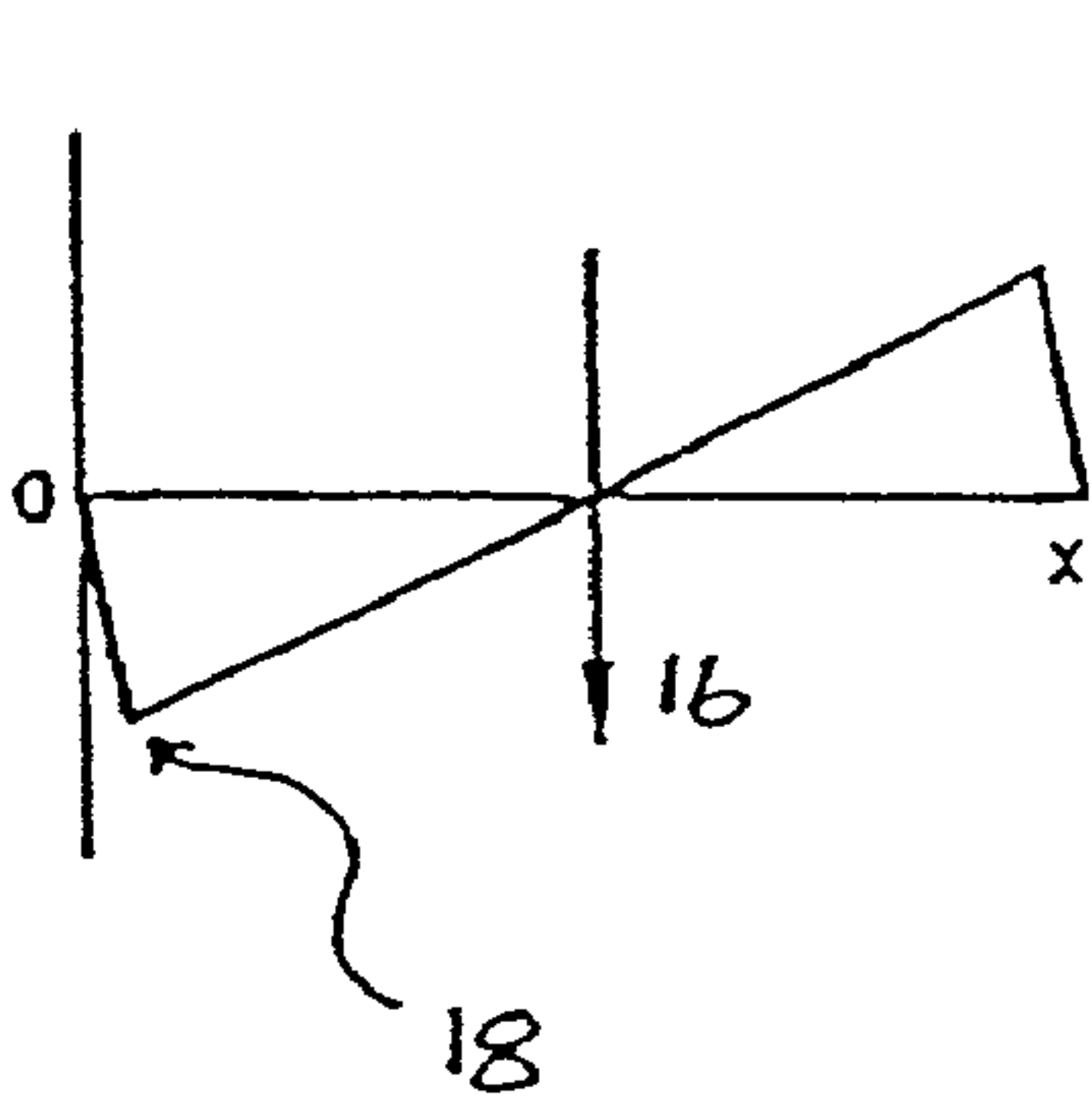


FIG 2 A

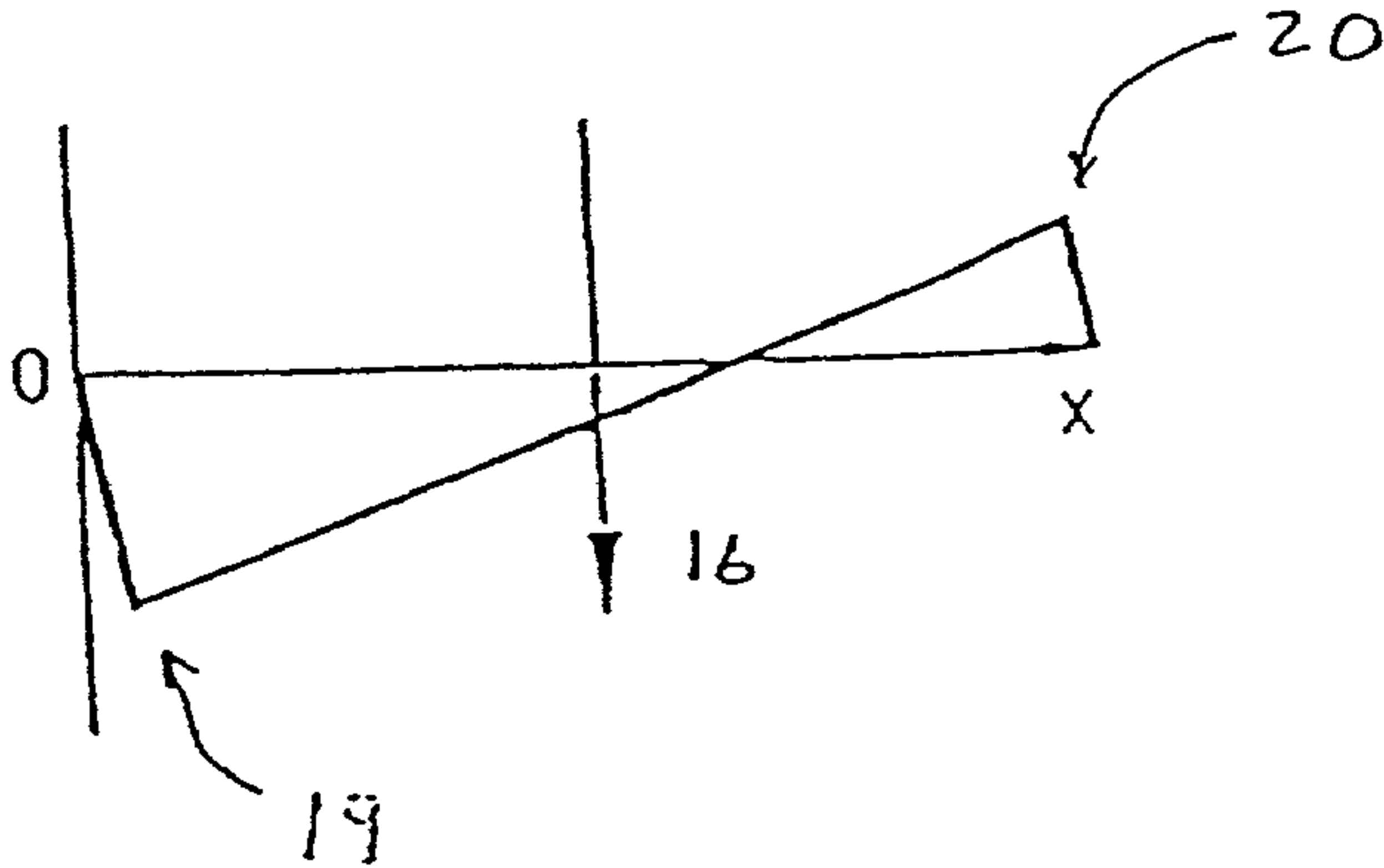


FIG 2 B

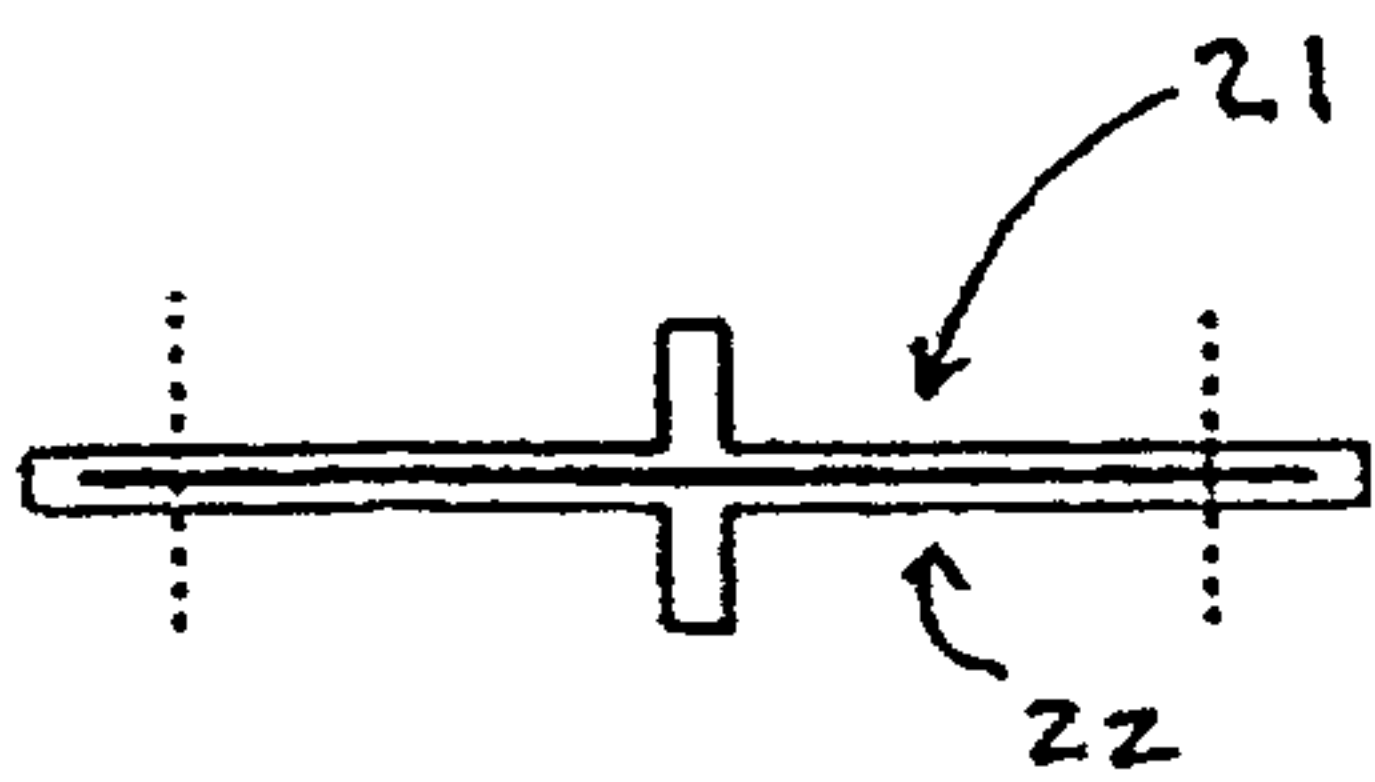


FIG 3 A

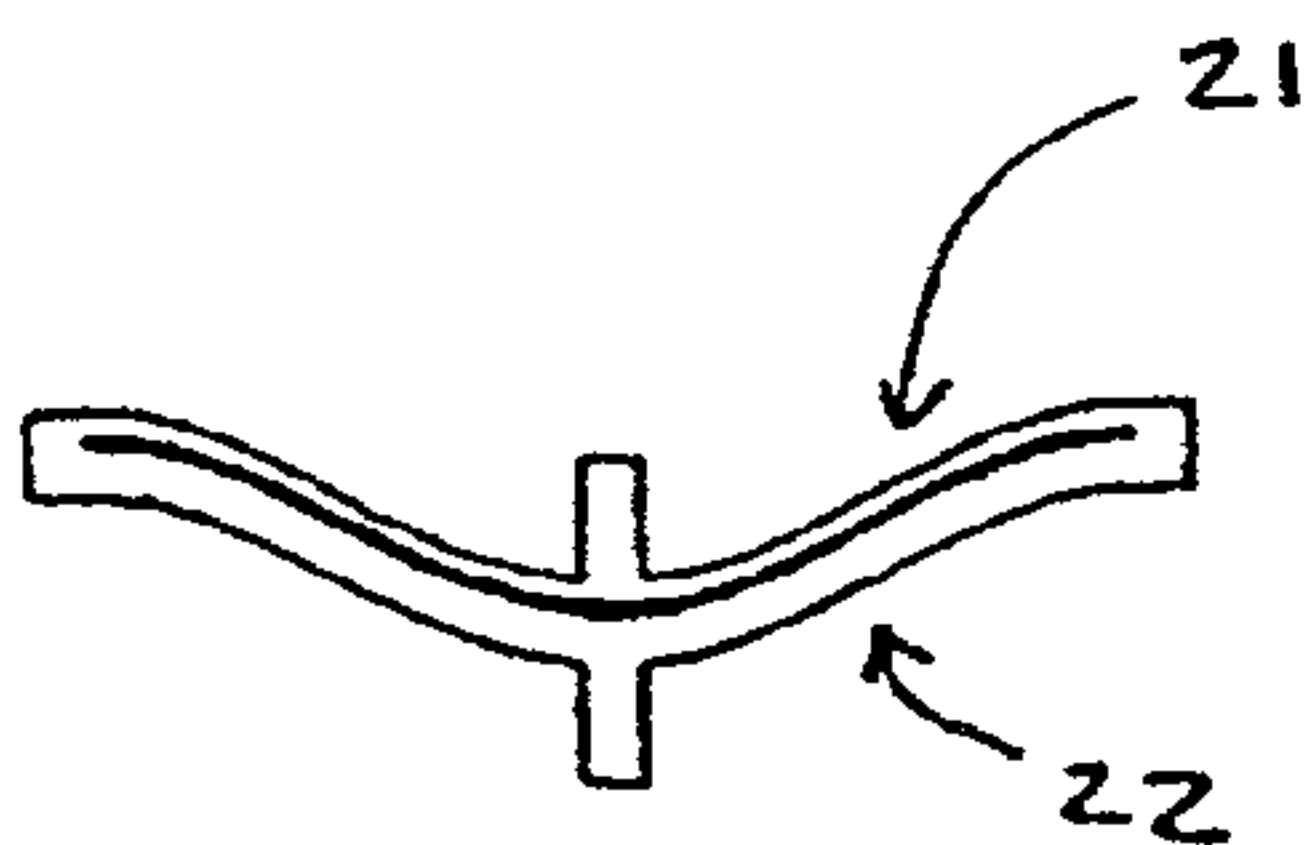


FIG 3 C

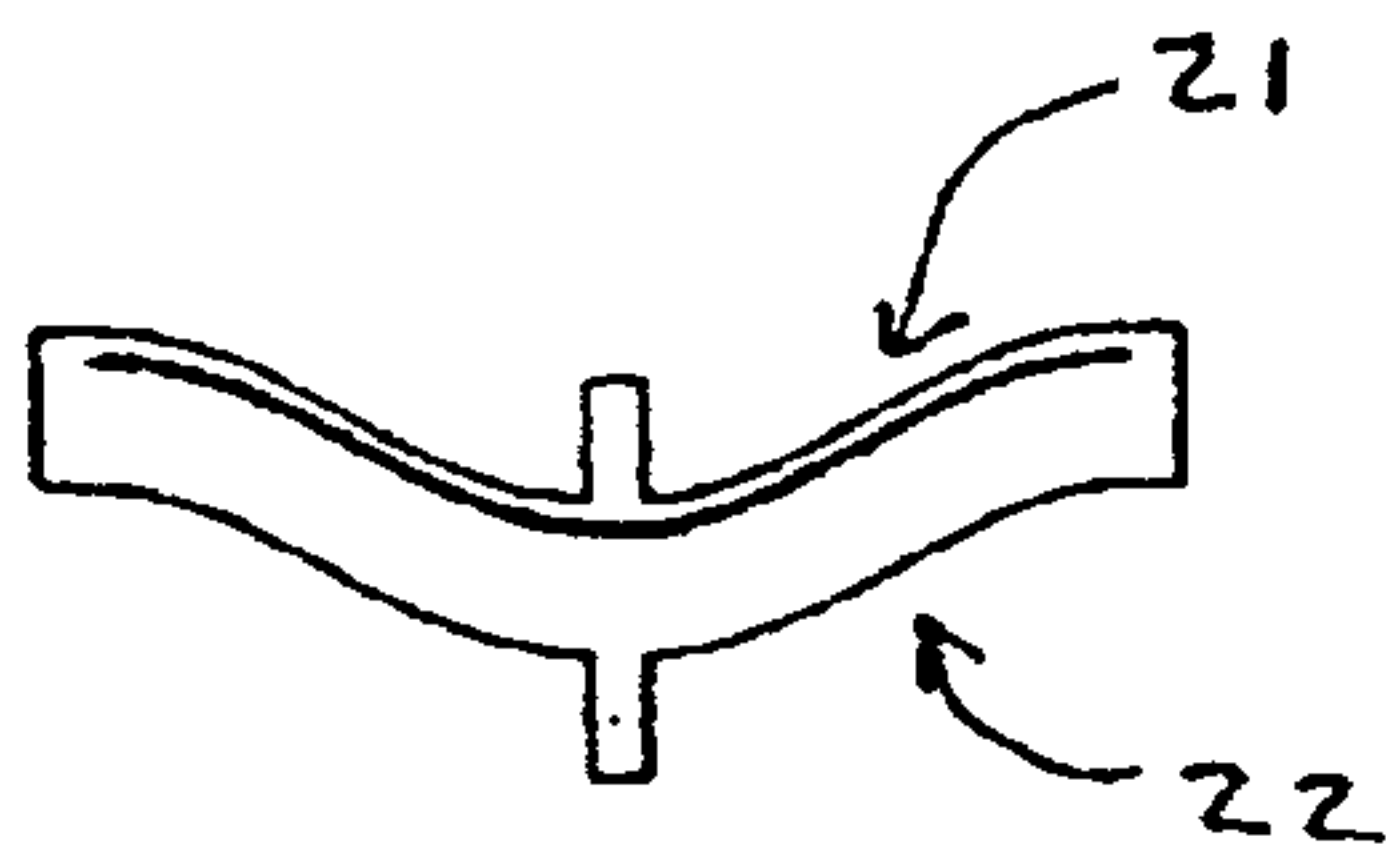


FIG 3 E

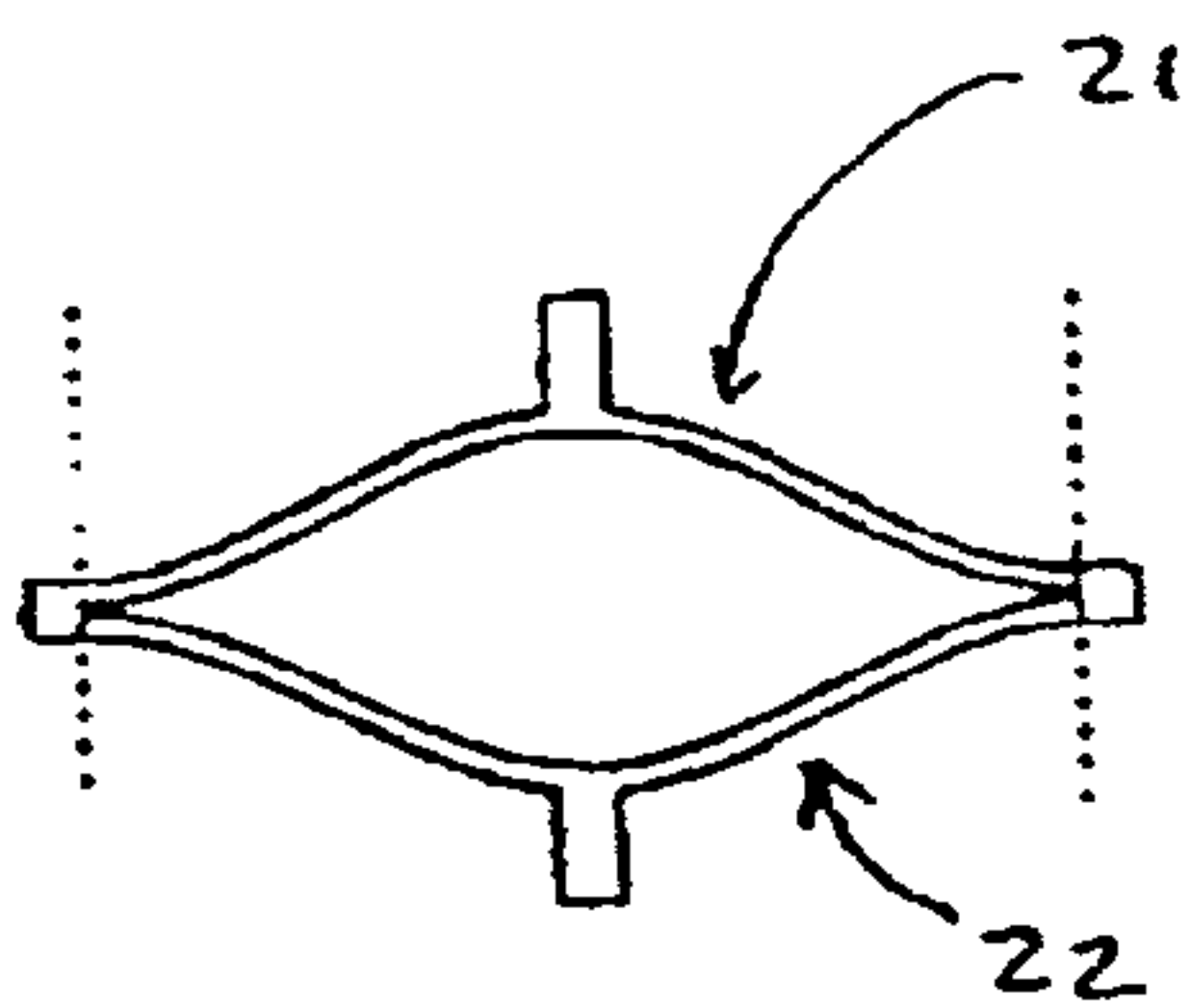


FIG 3 B

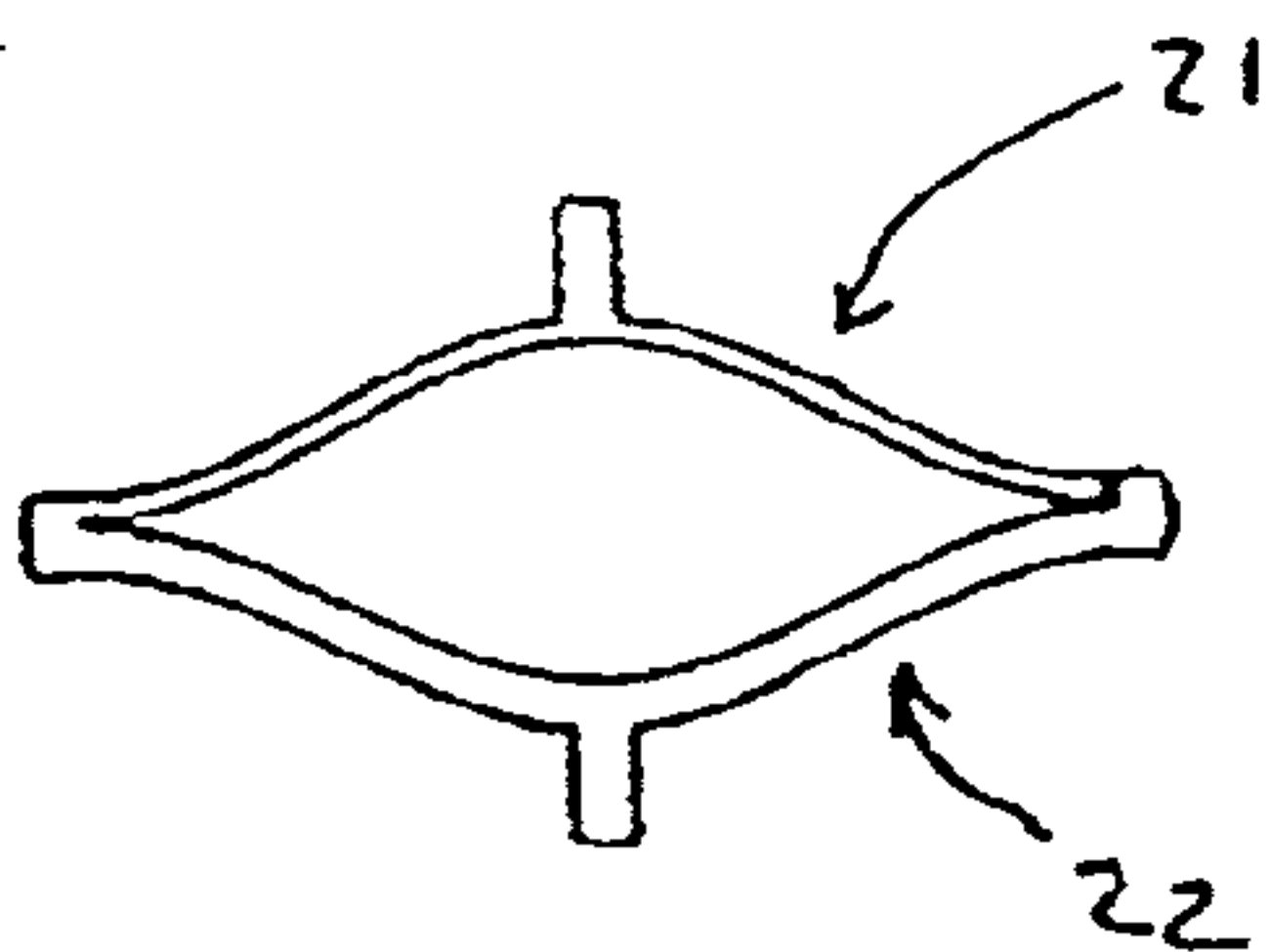


FIG 3 D

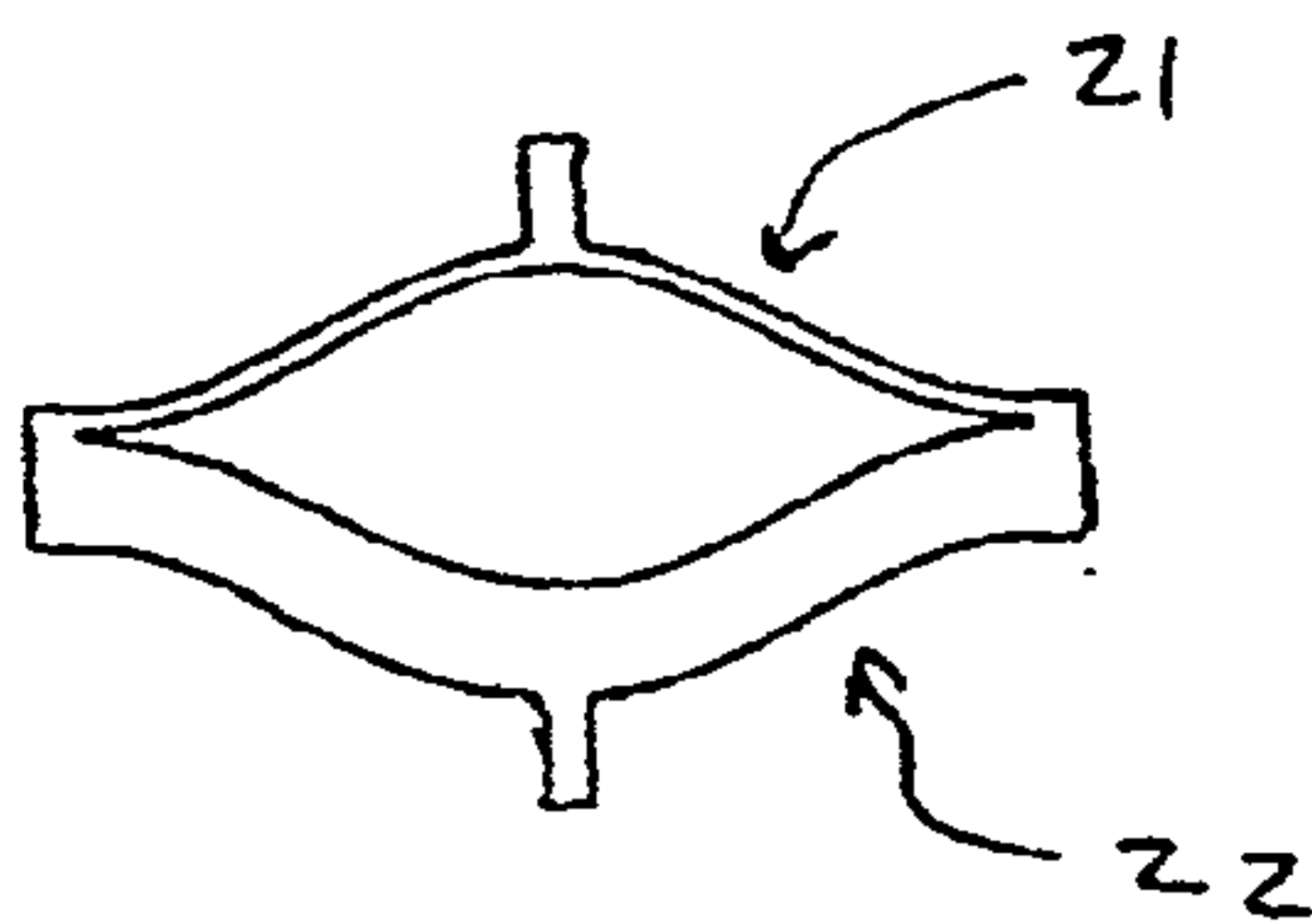
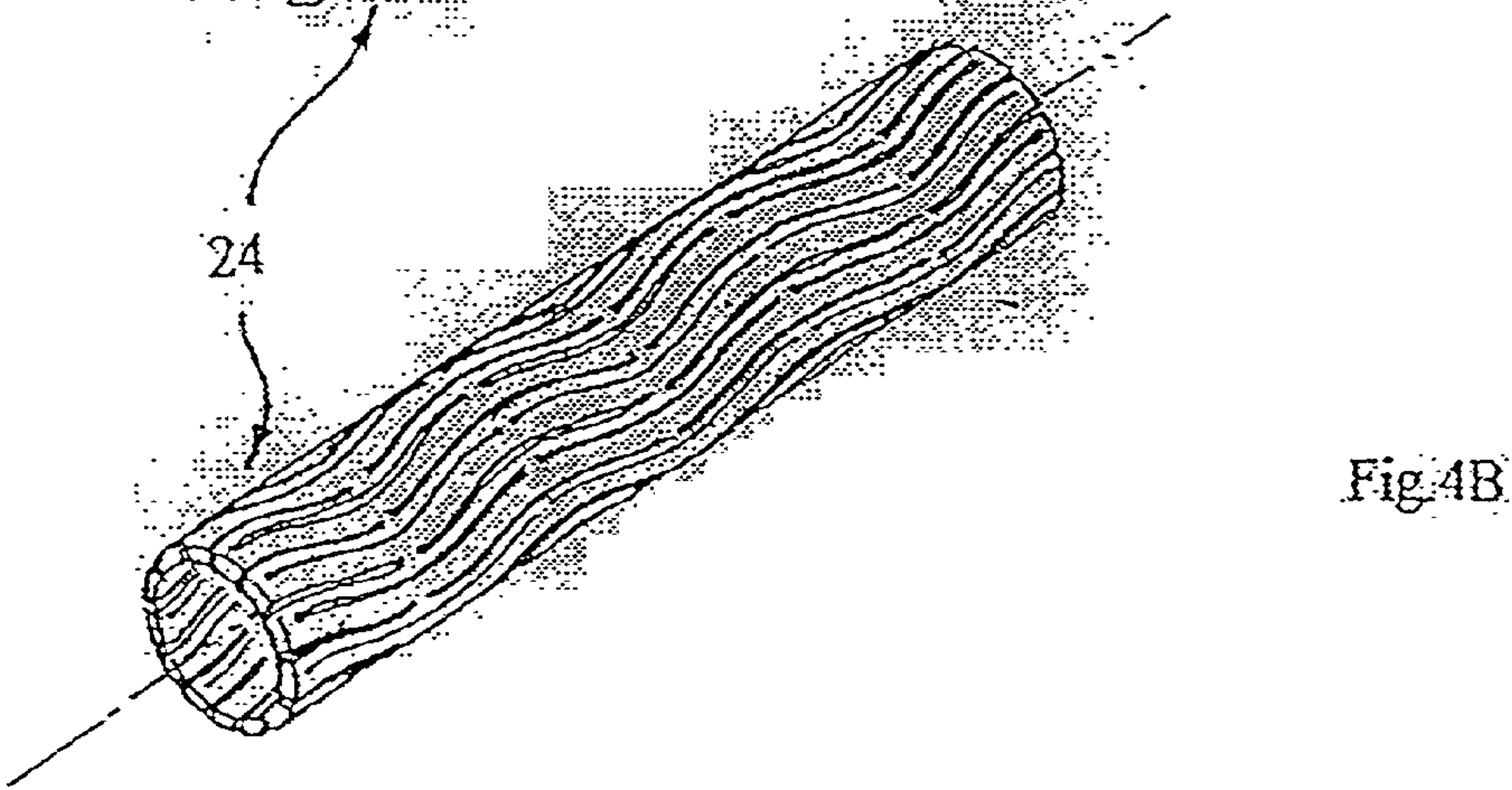
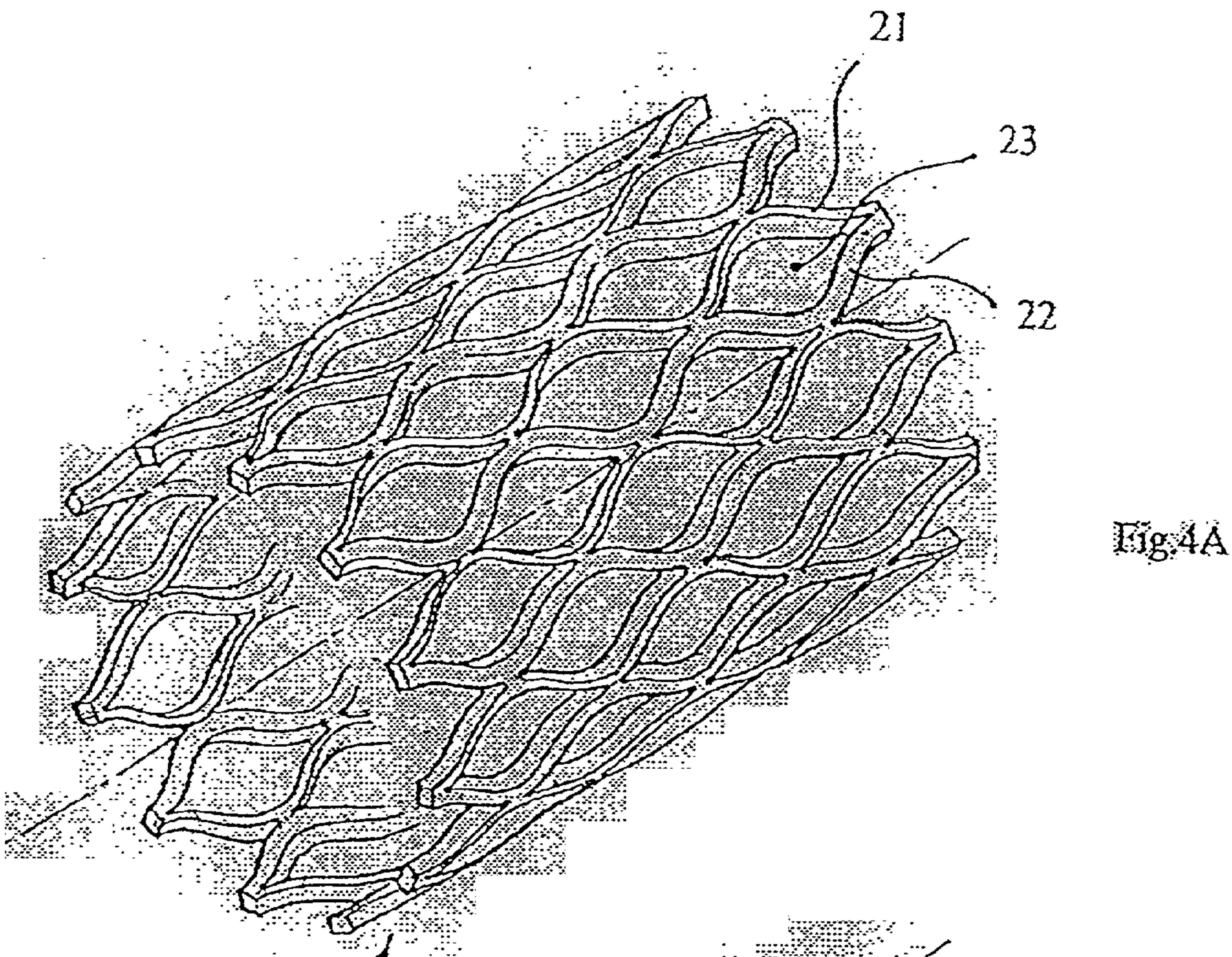
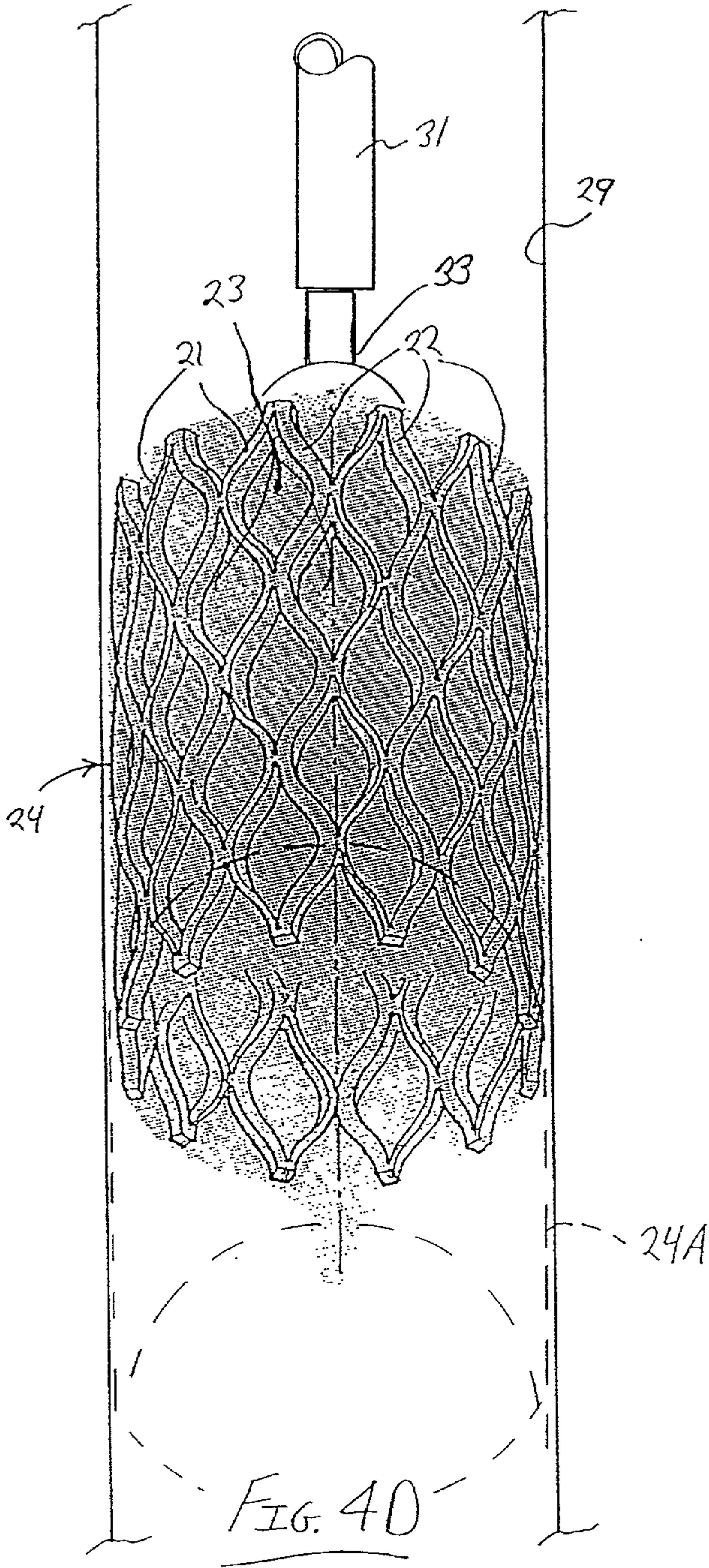
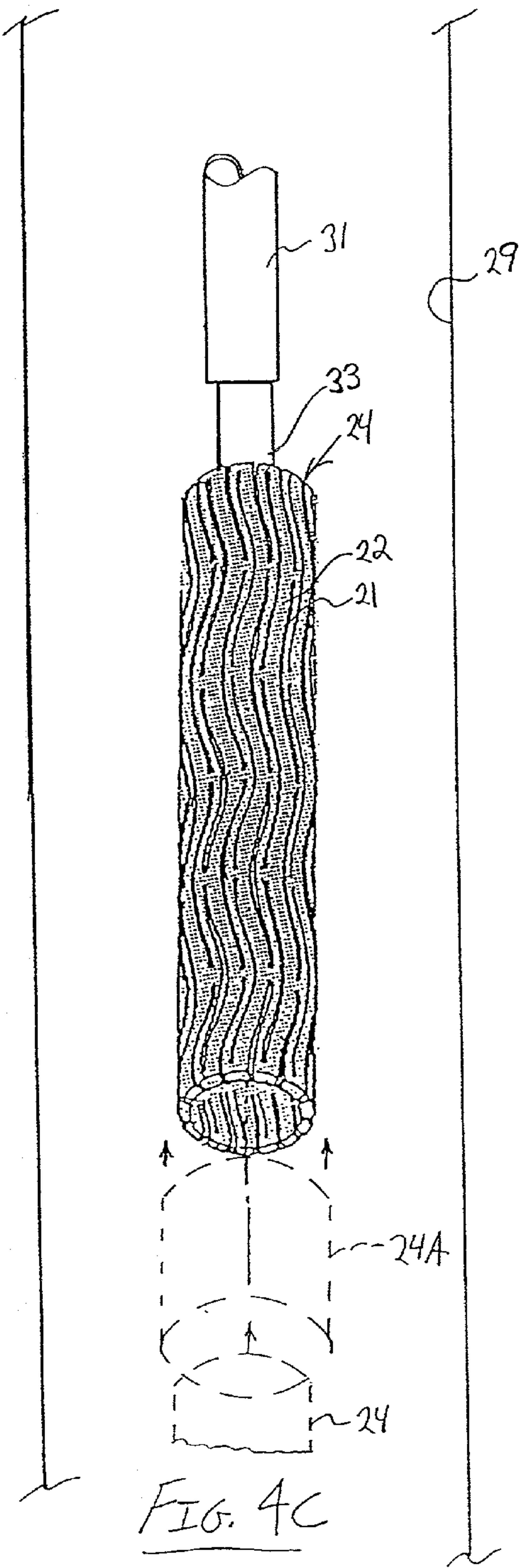


FIG 3 F





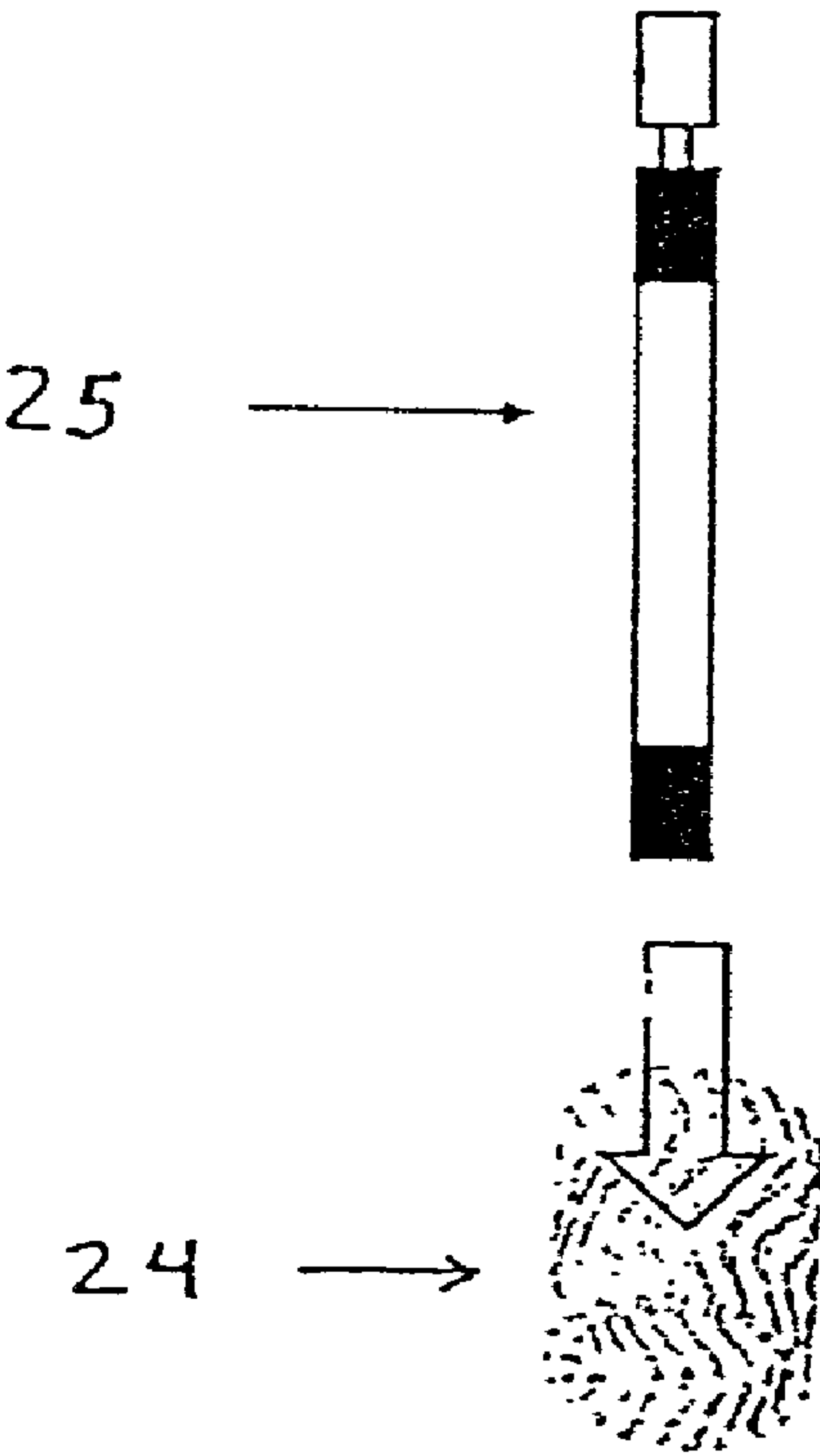


FIG 5 A

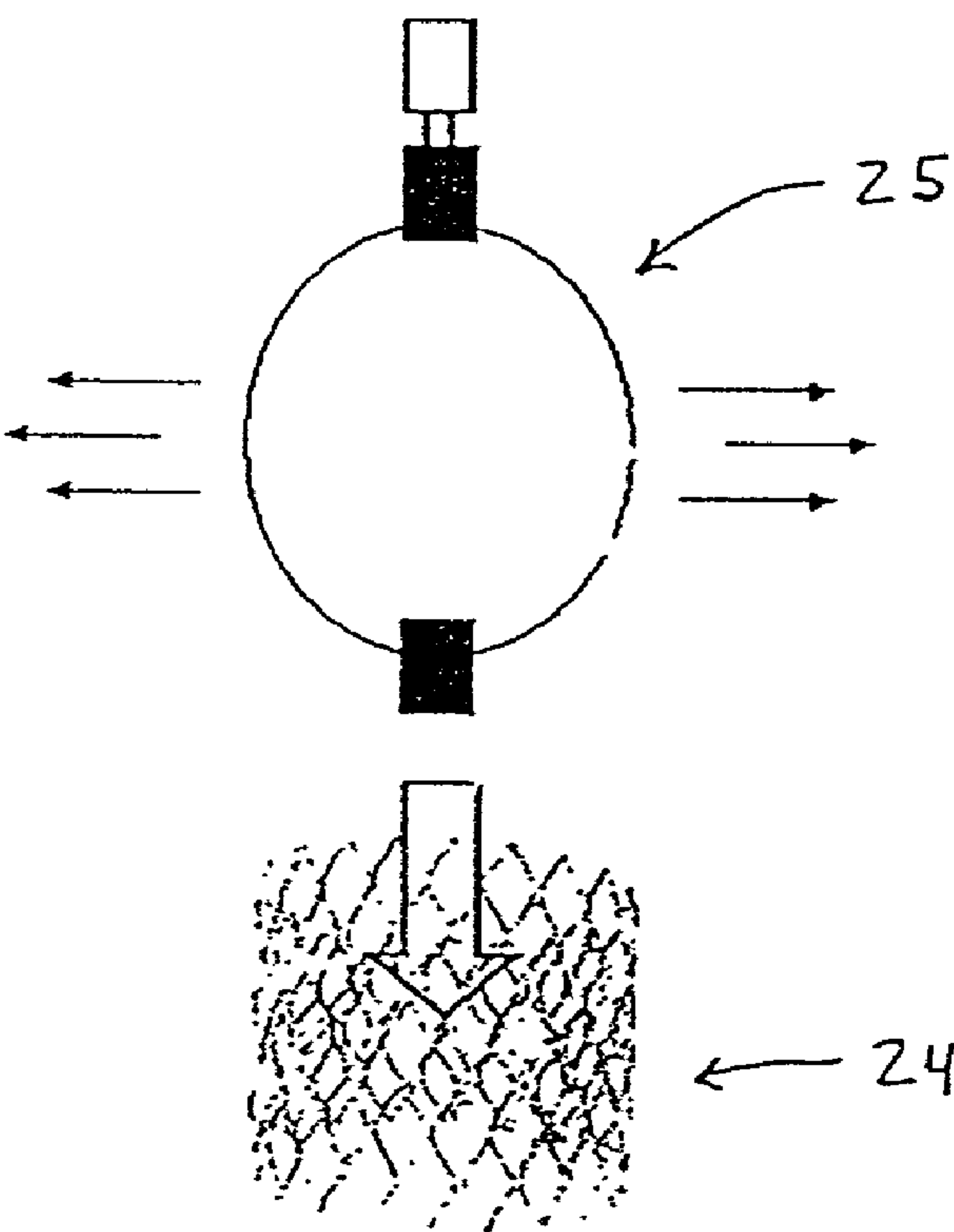


FIG 5 B

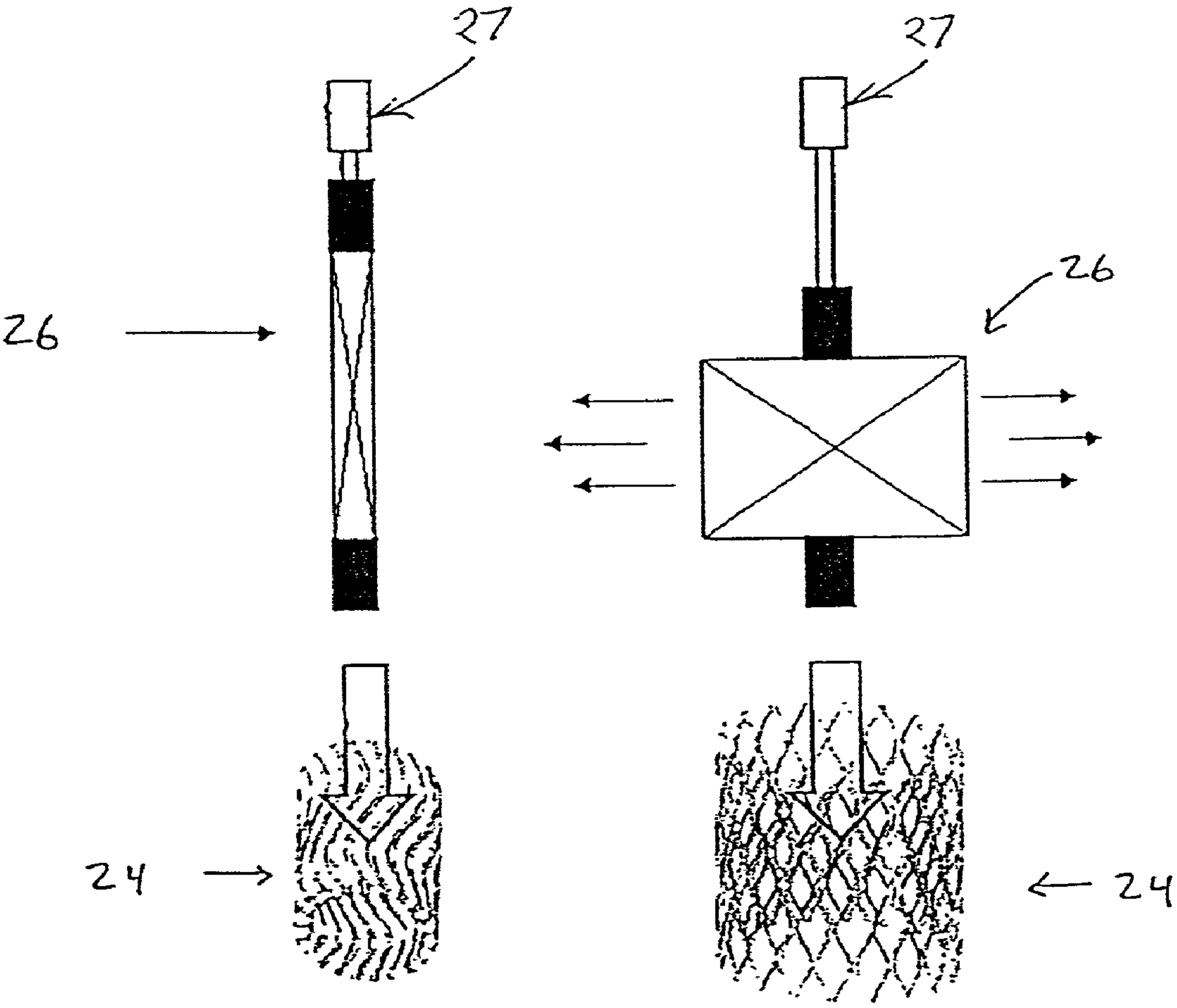


FIG 6 A

FIG 6 B

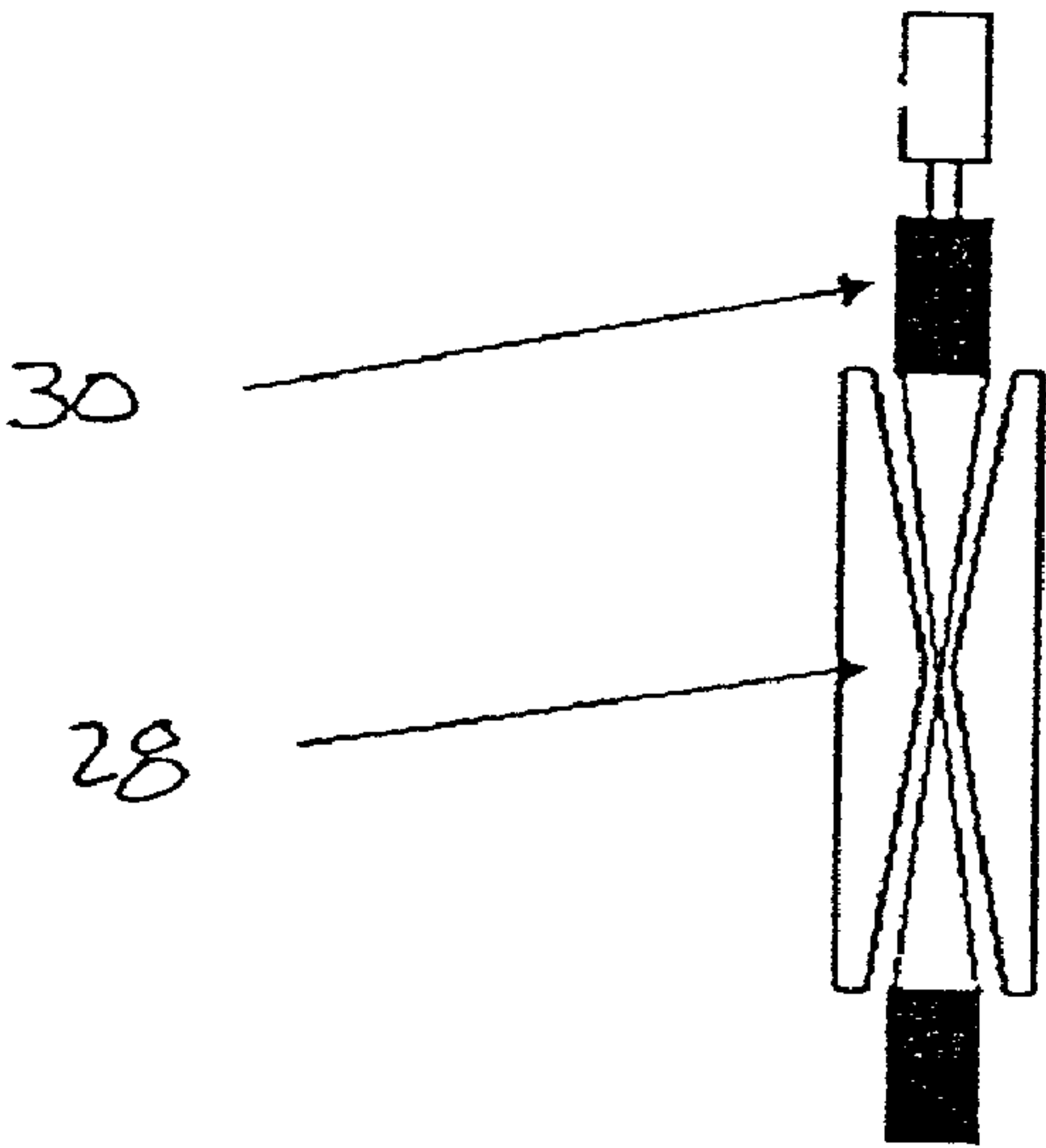


FIG 7 A

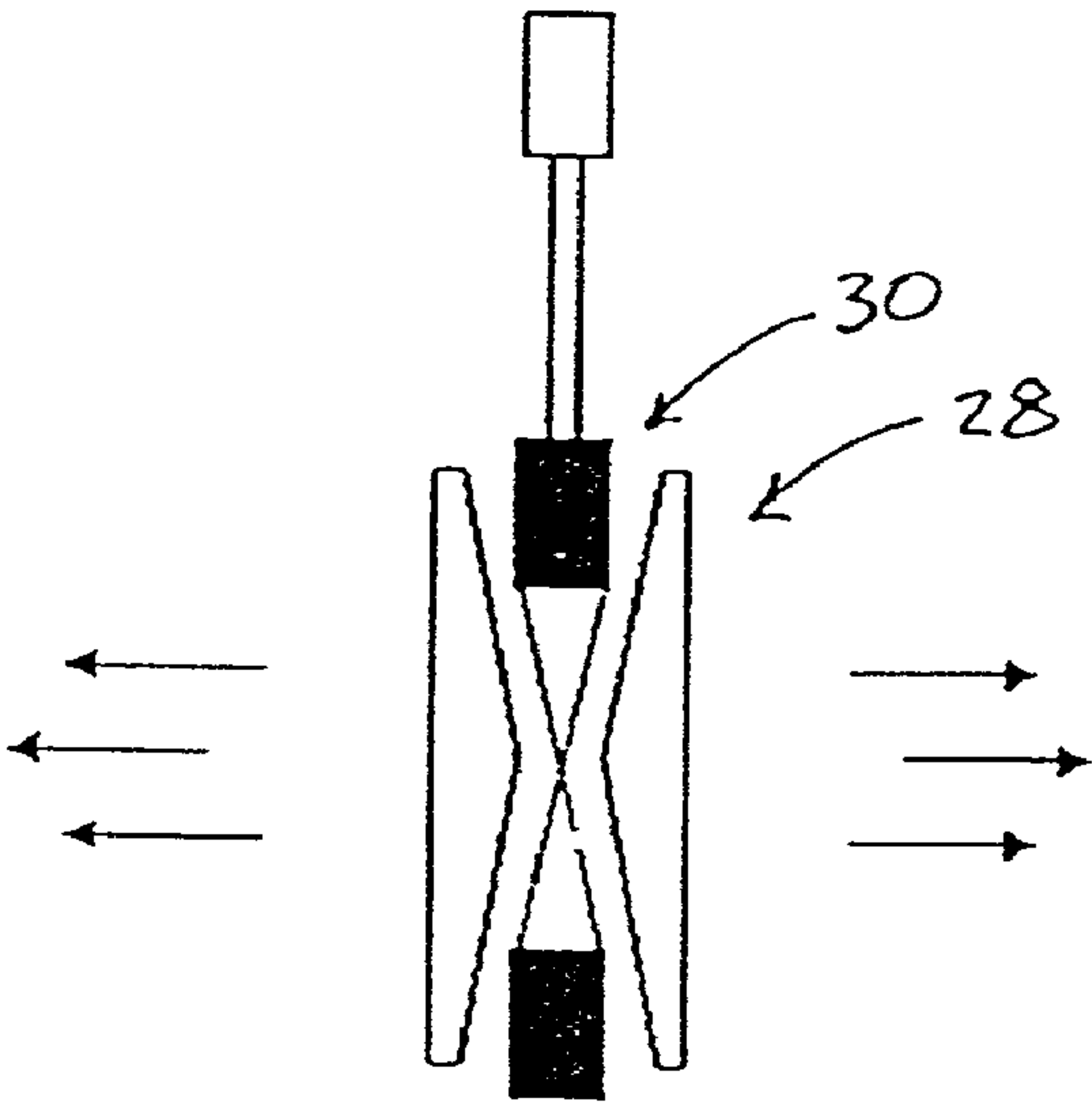


FIG 7 B

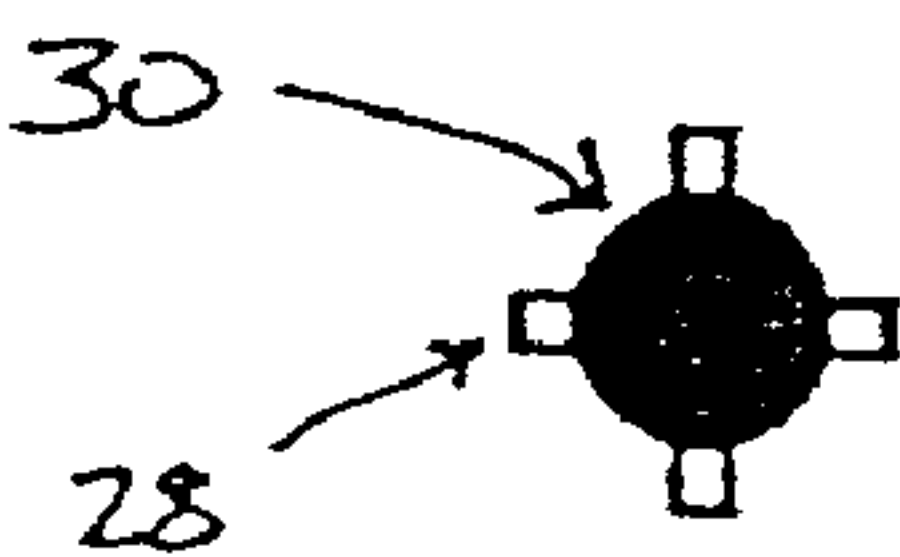


FIG 7 C

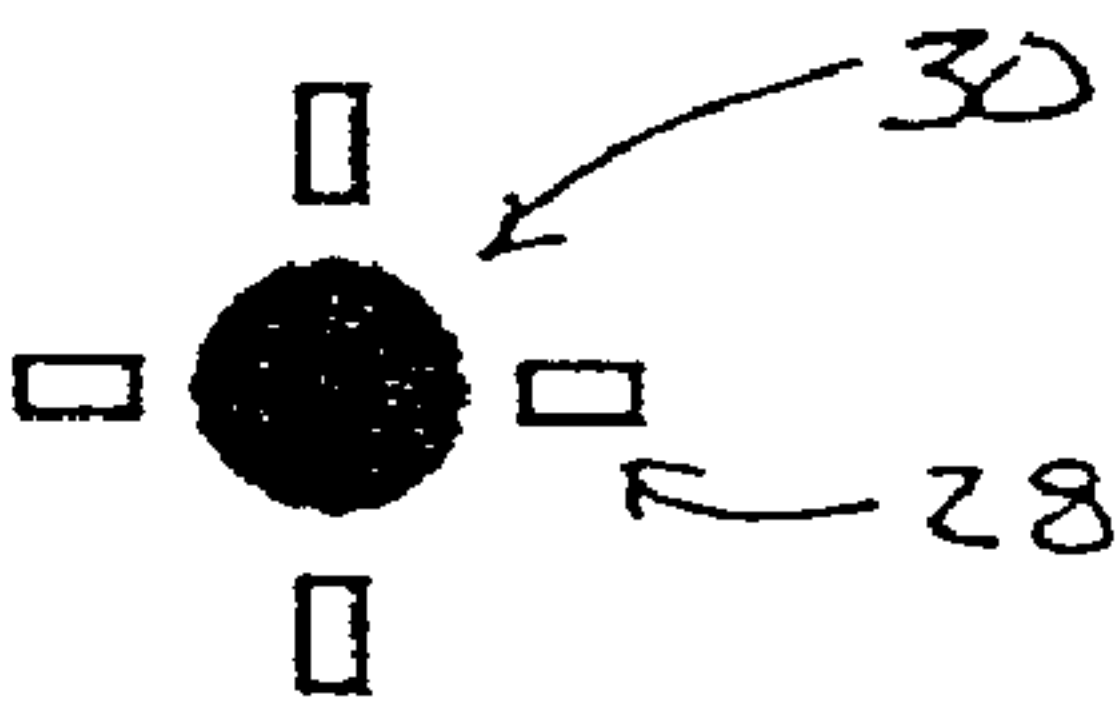
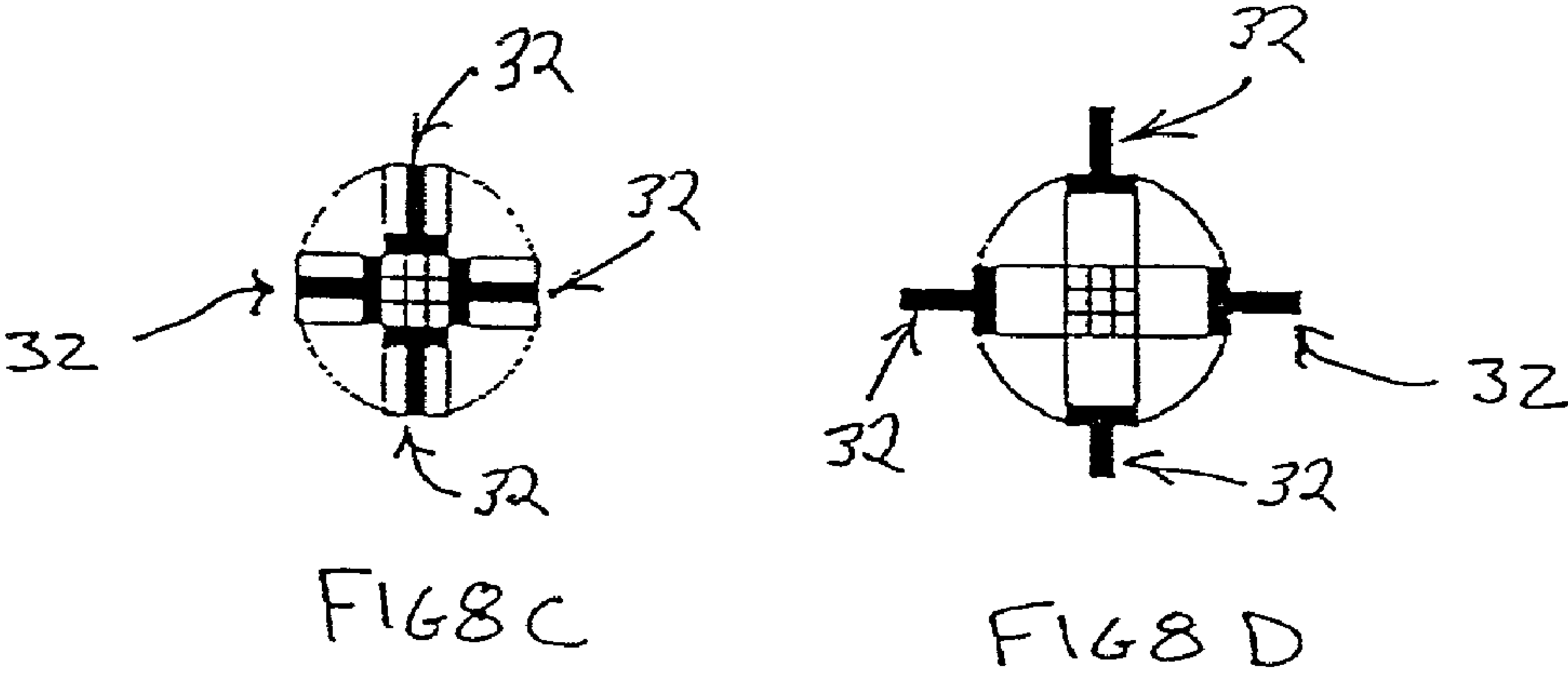
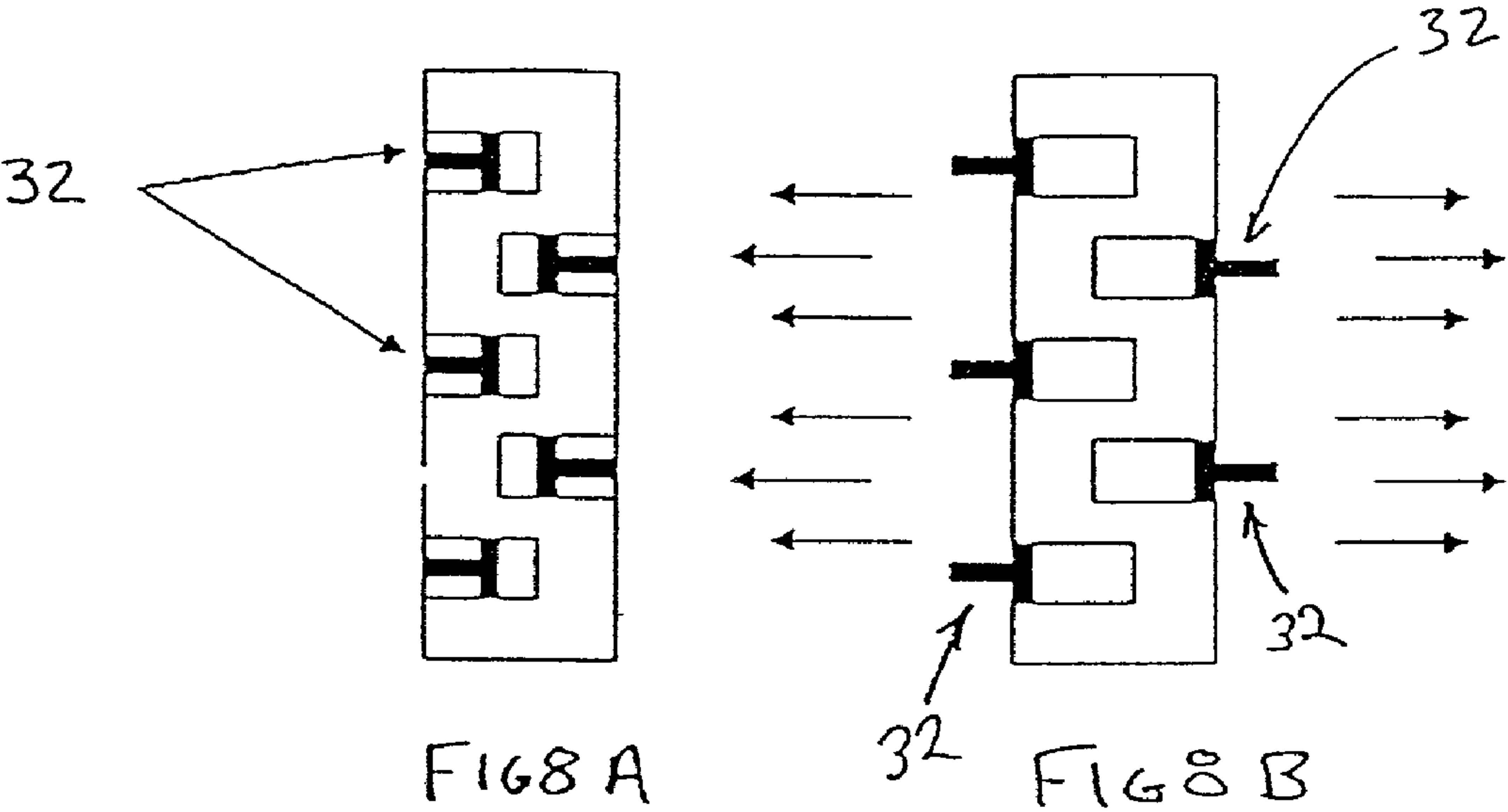


FIG 7 D



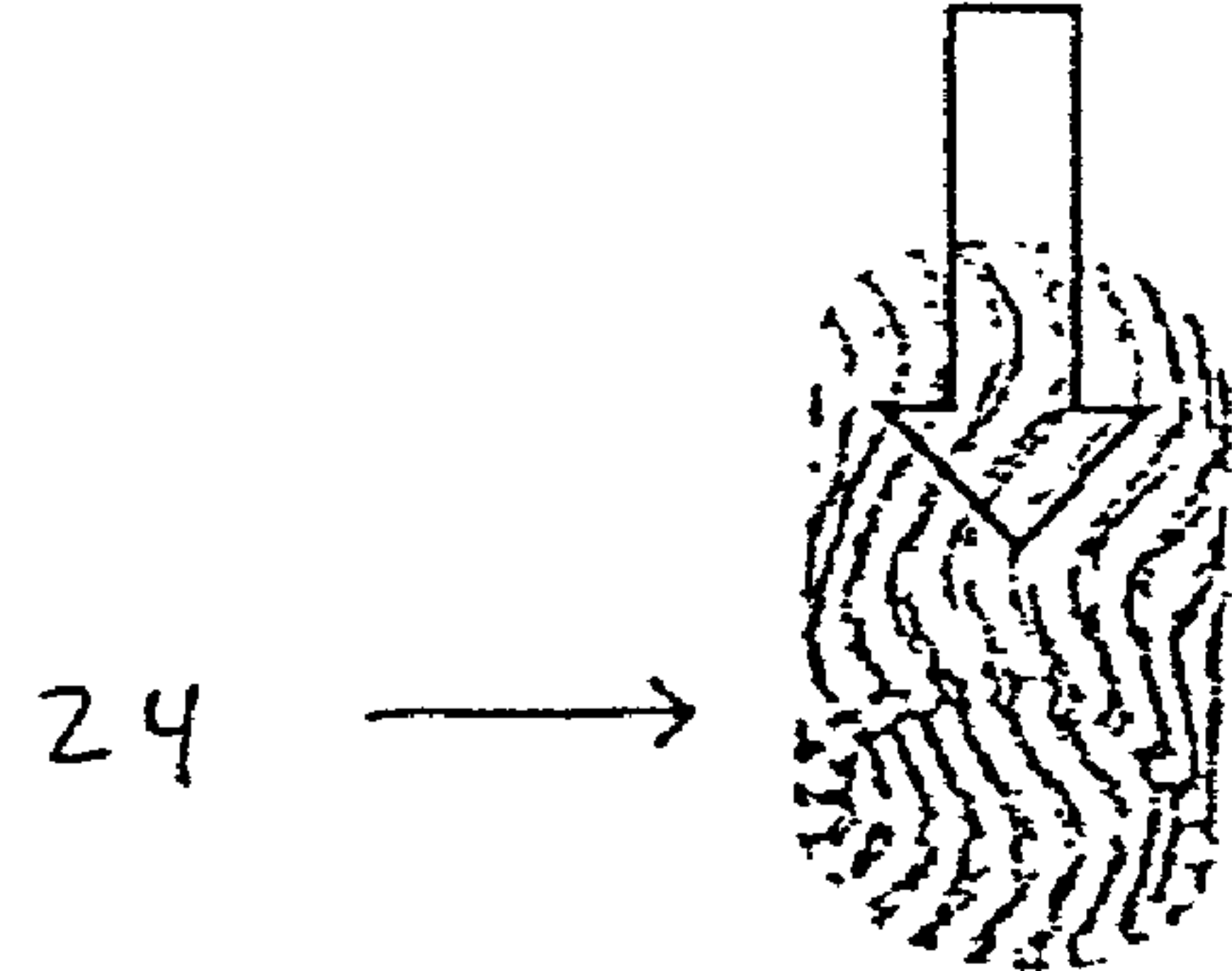
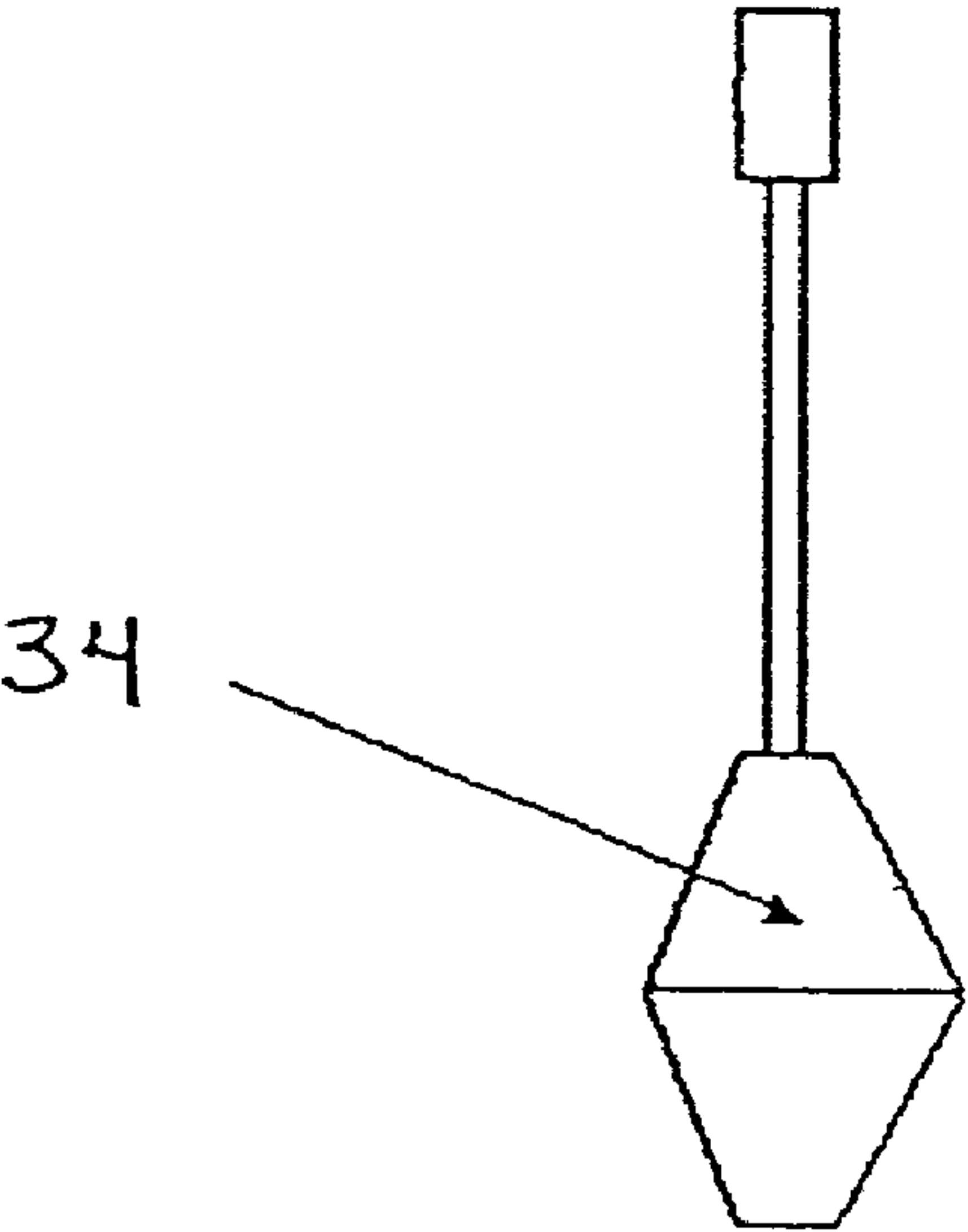


FIG 9 A

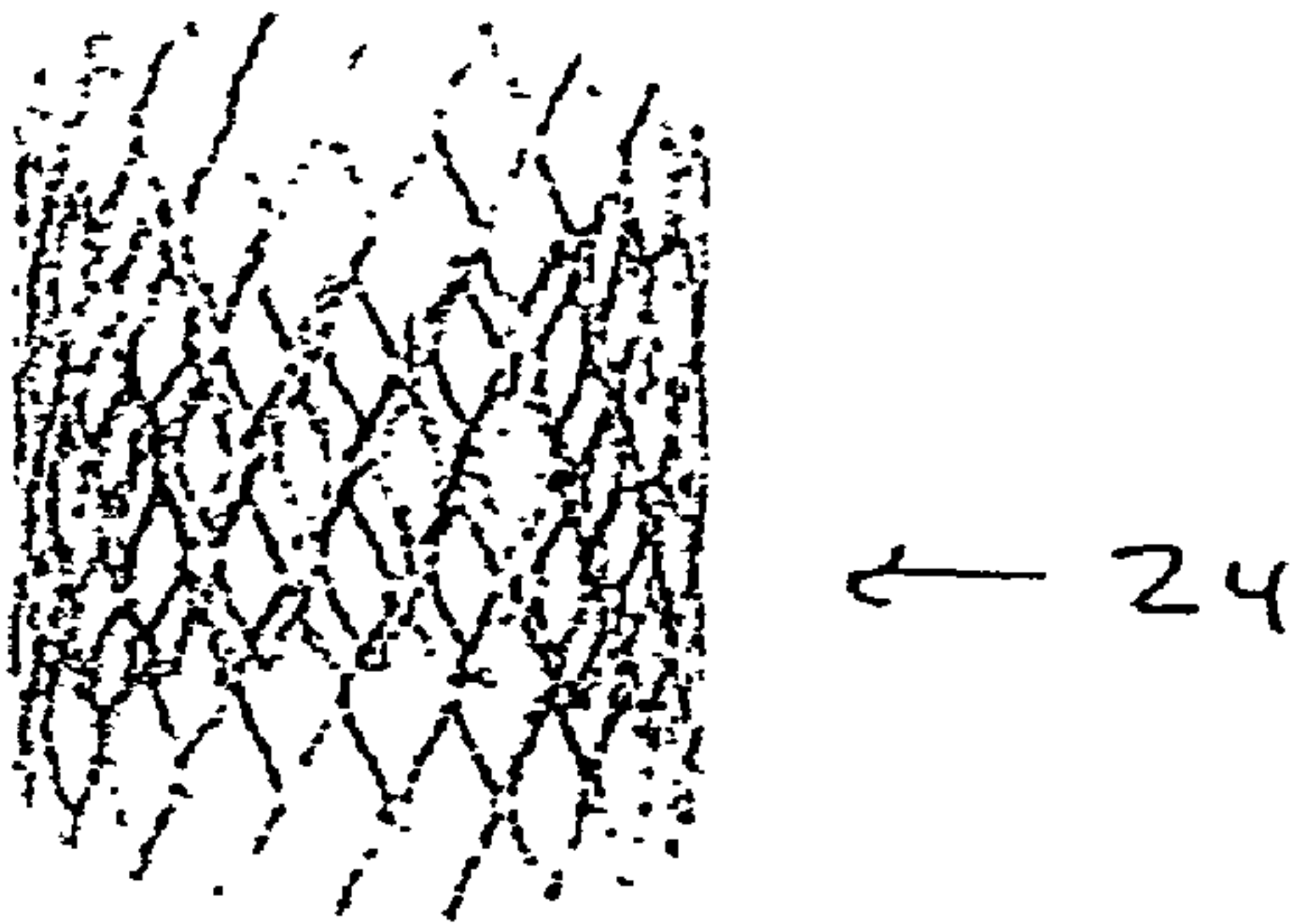


FIG 9 B

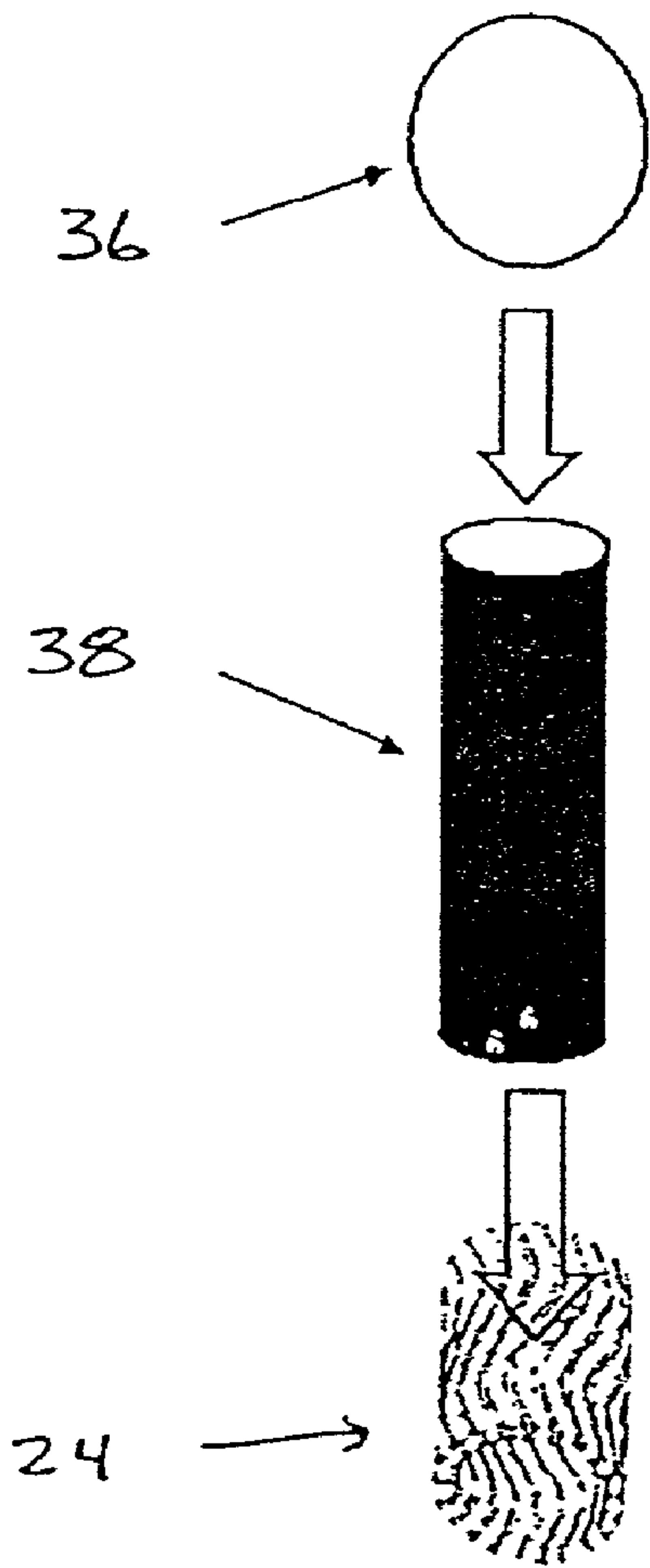


FIG 10 A

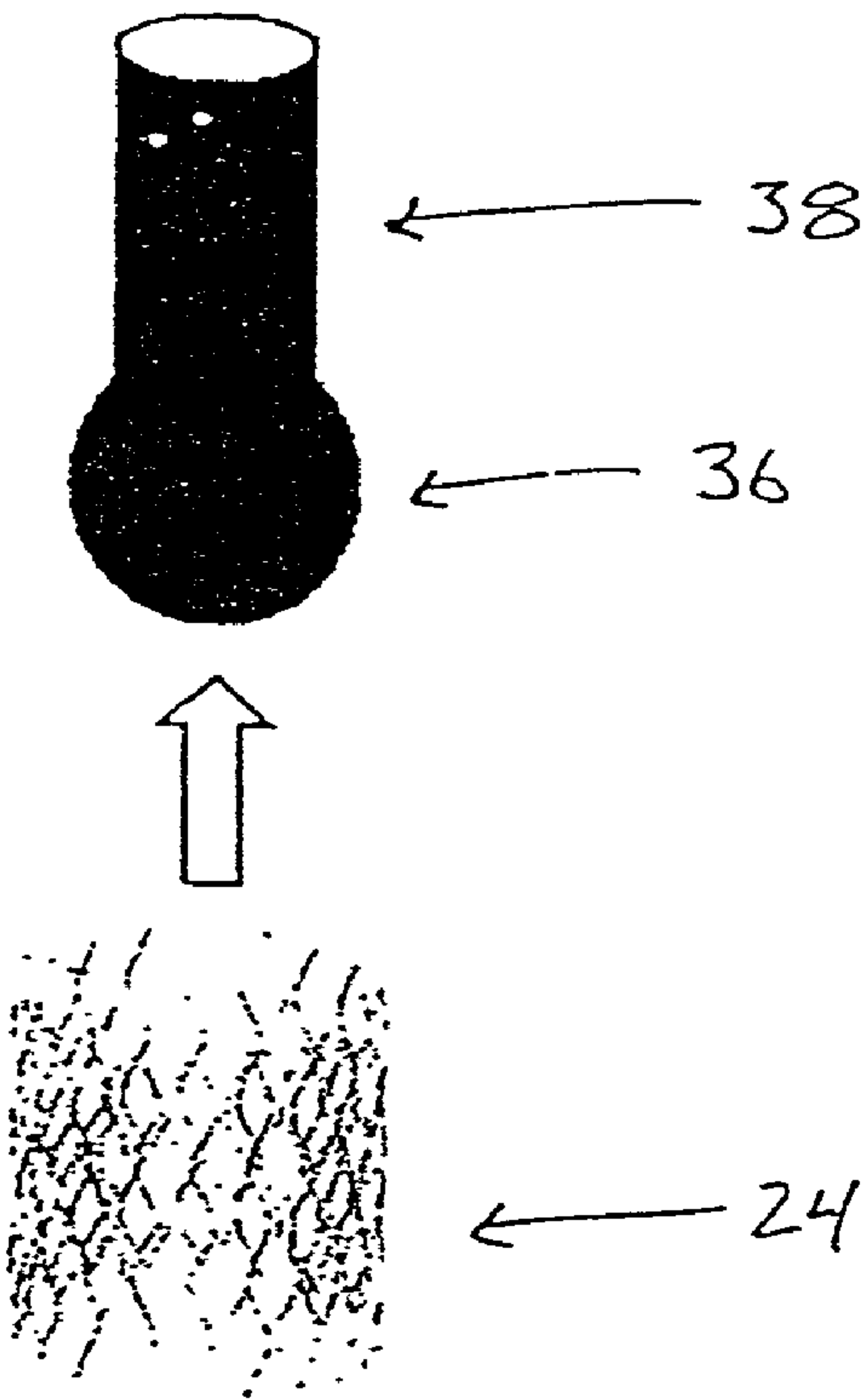


FIG 10 B

Figure 11

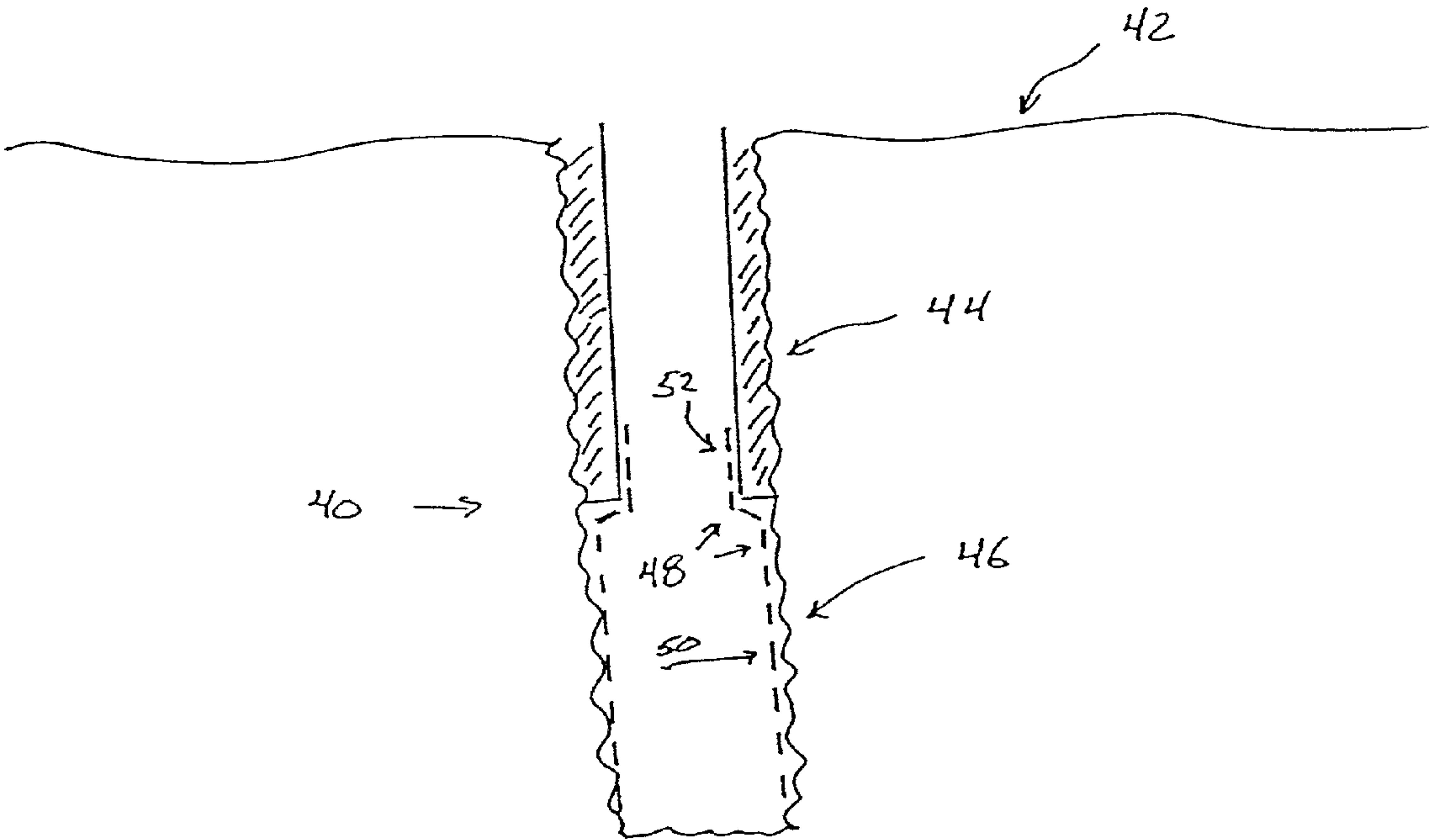


Figure 12

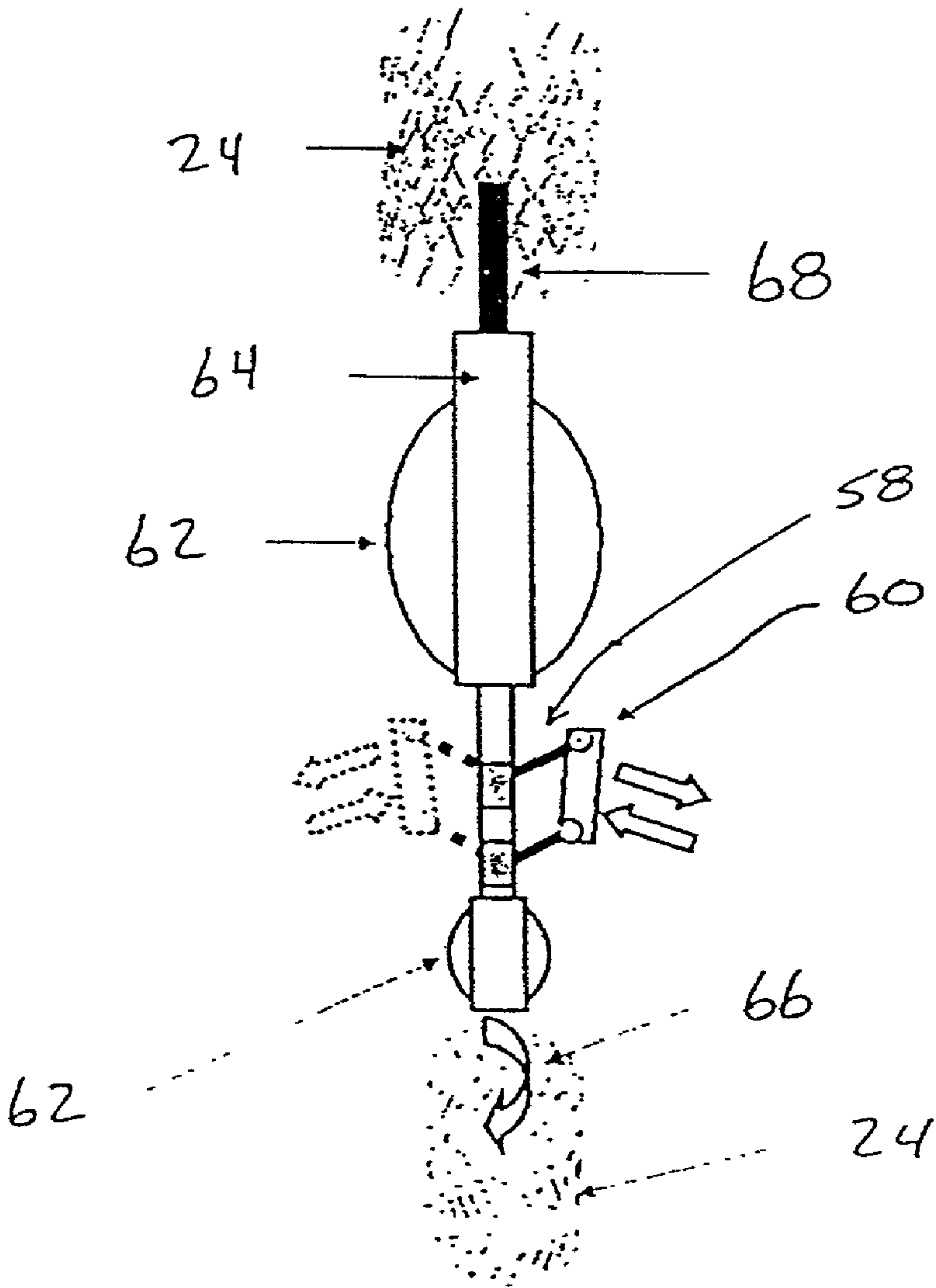
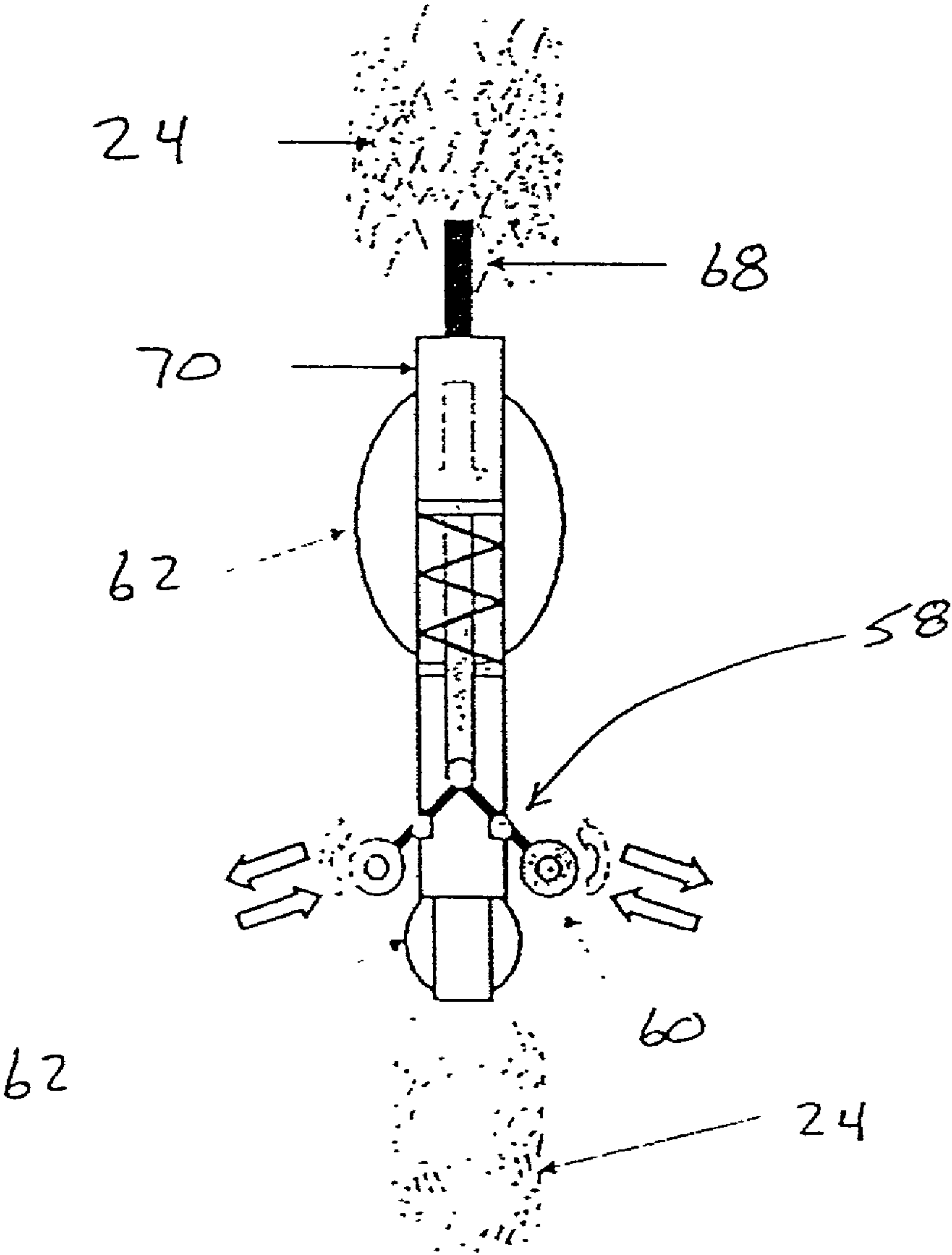


Figure 13



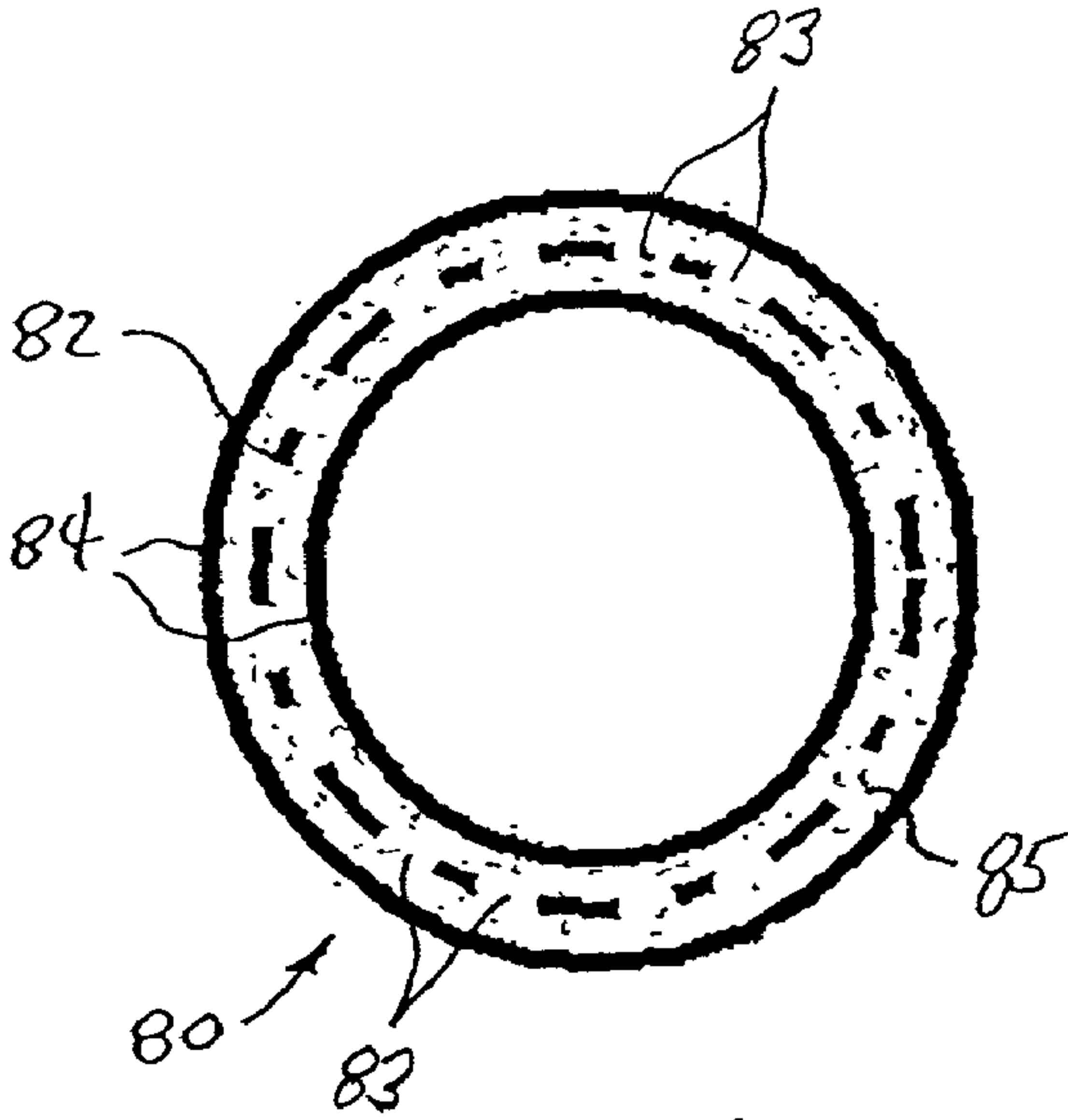


FIG. 14

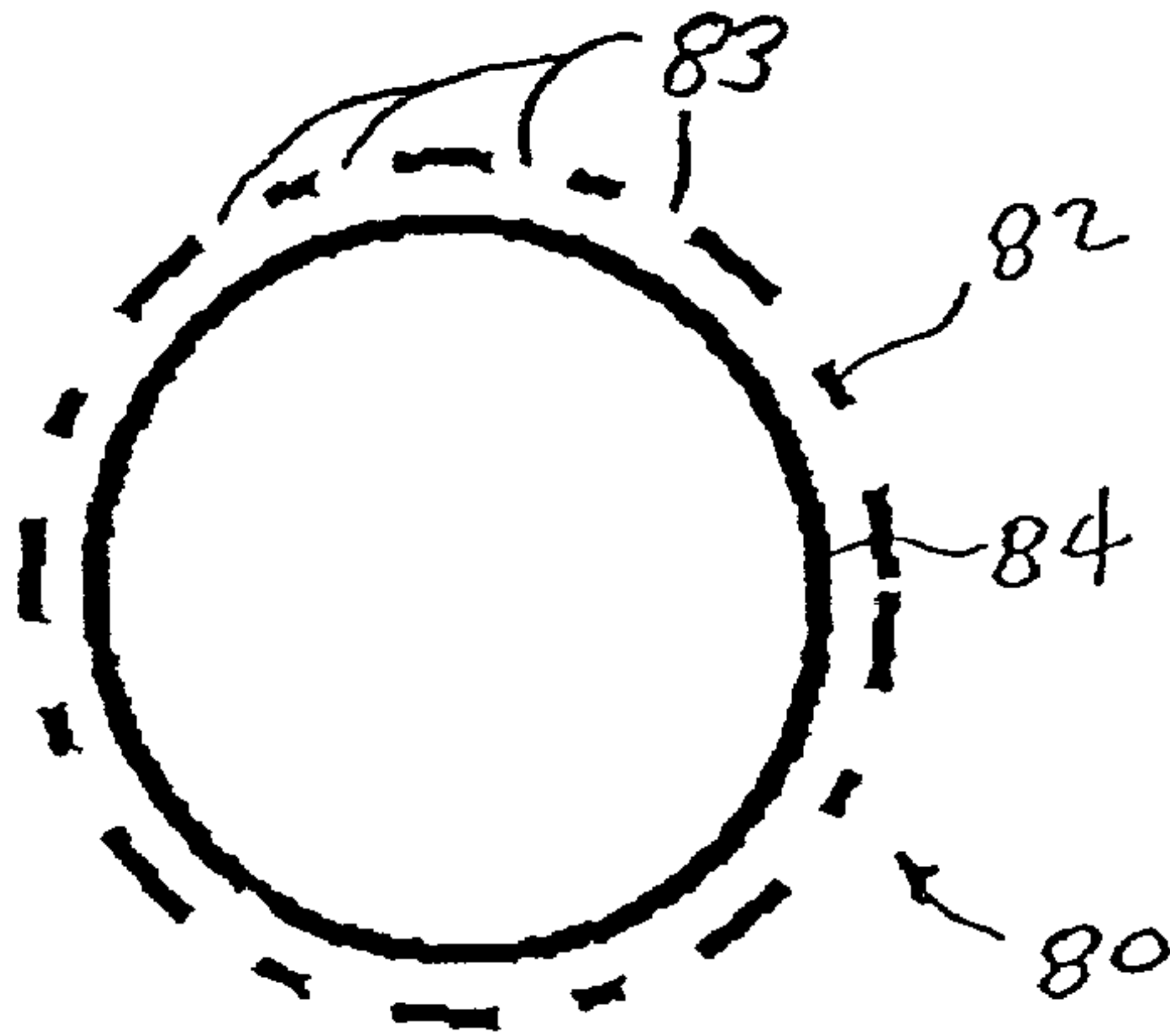


FIG. 15

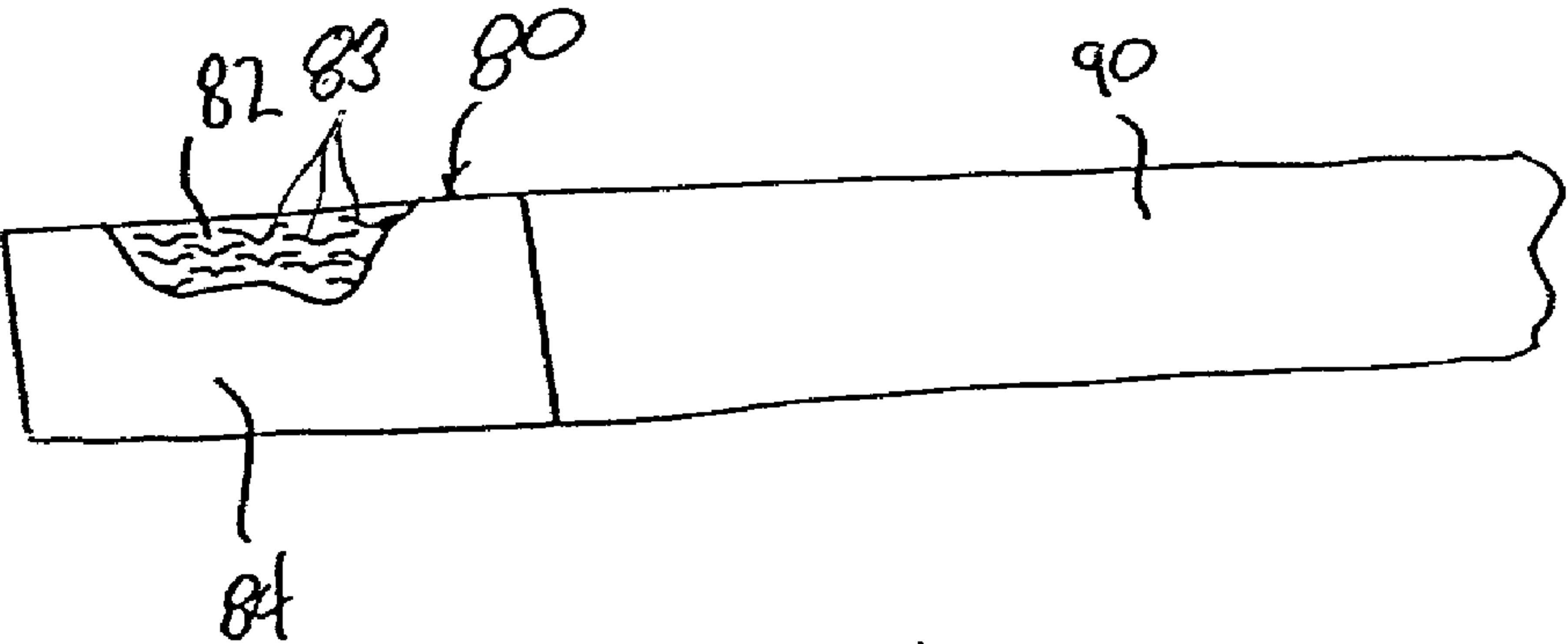


FIG 16

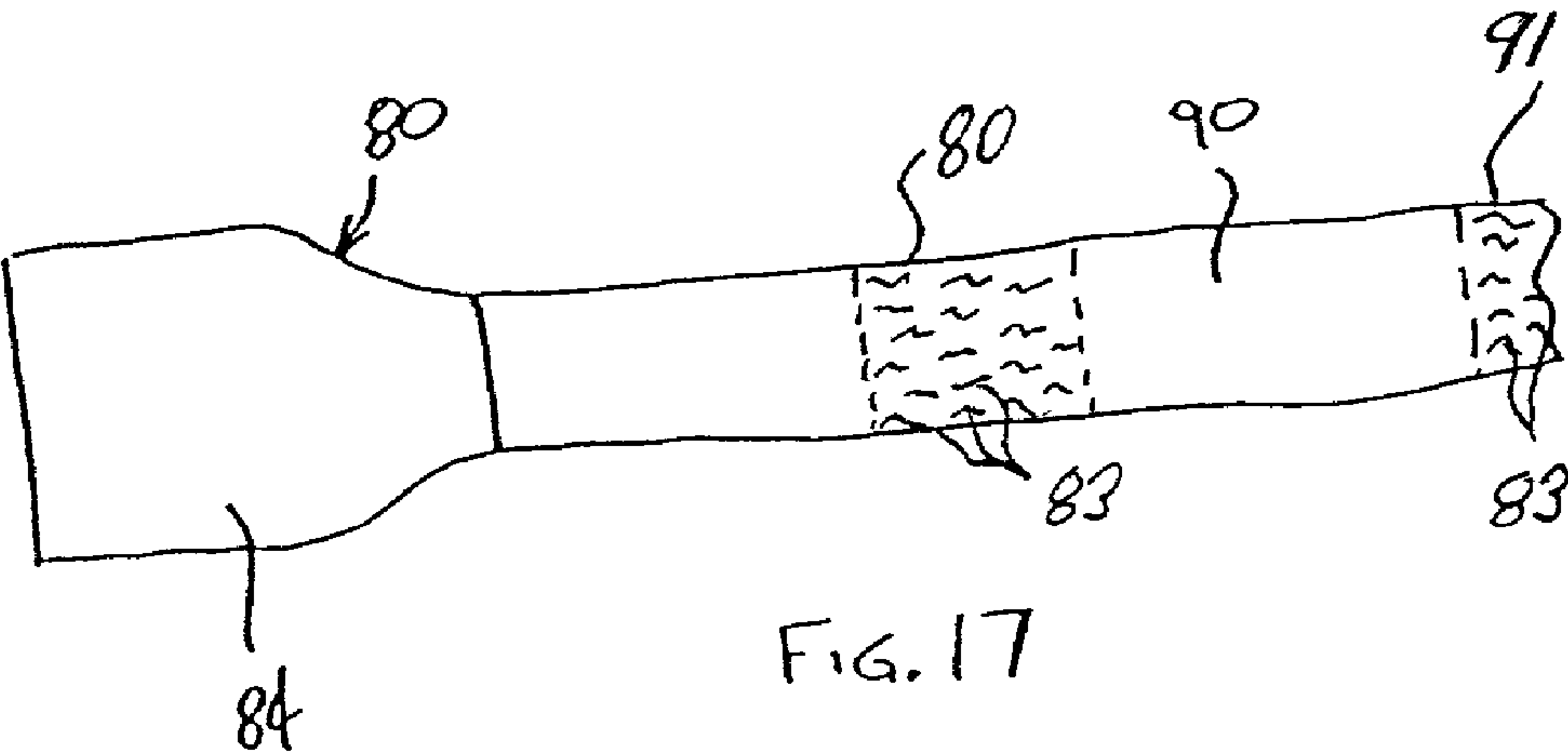


FIG. 17

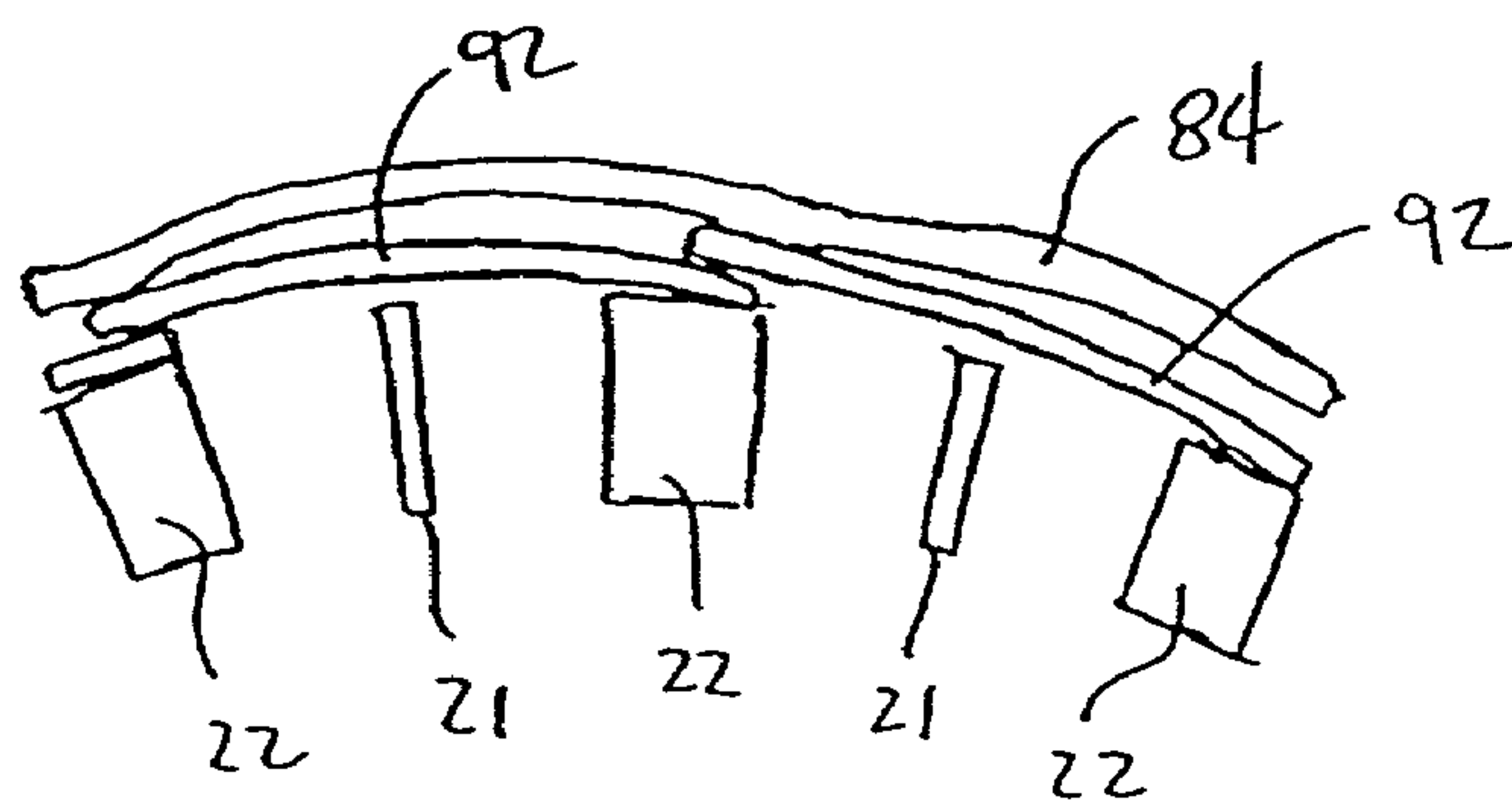
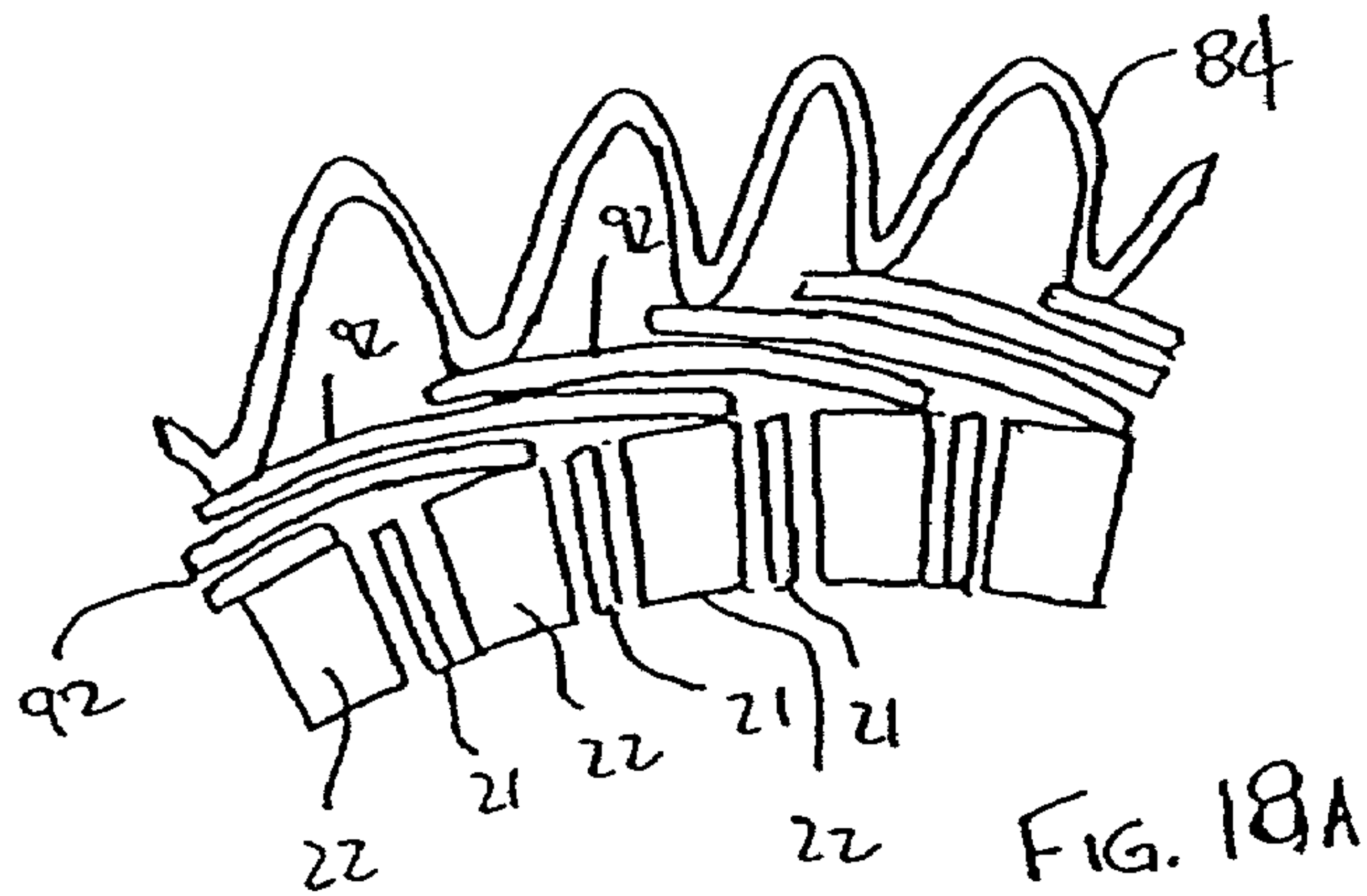


FIG. 18B

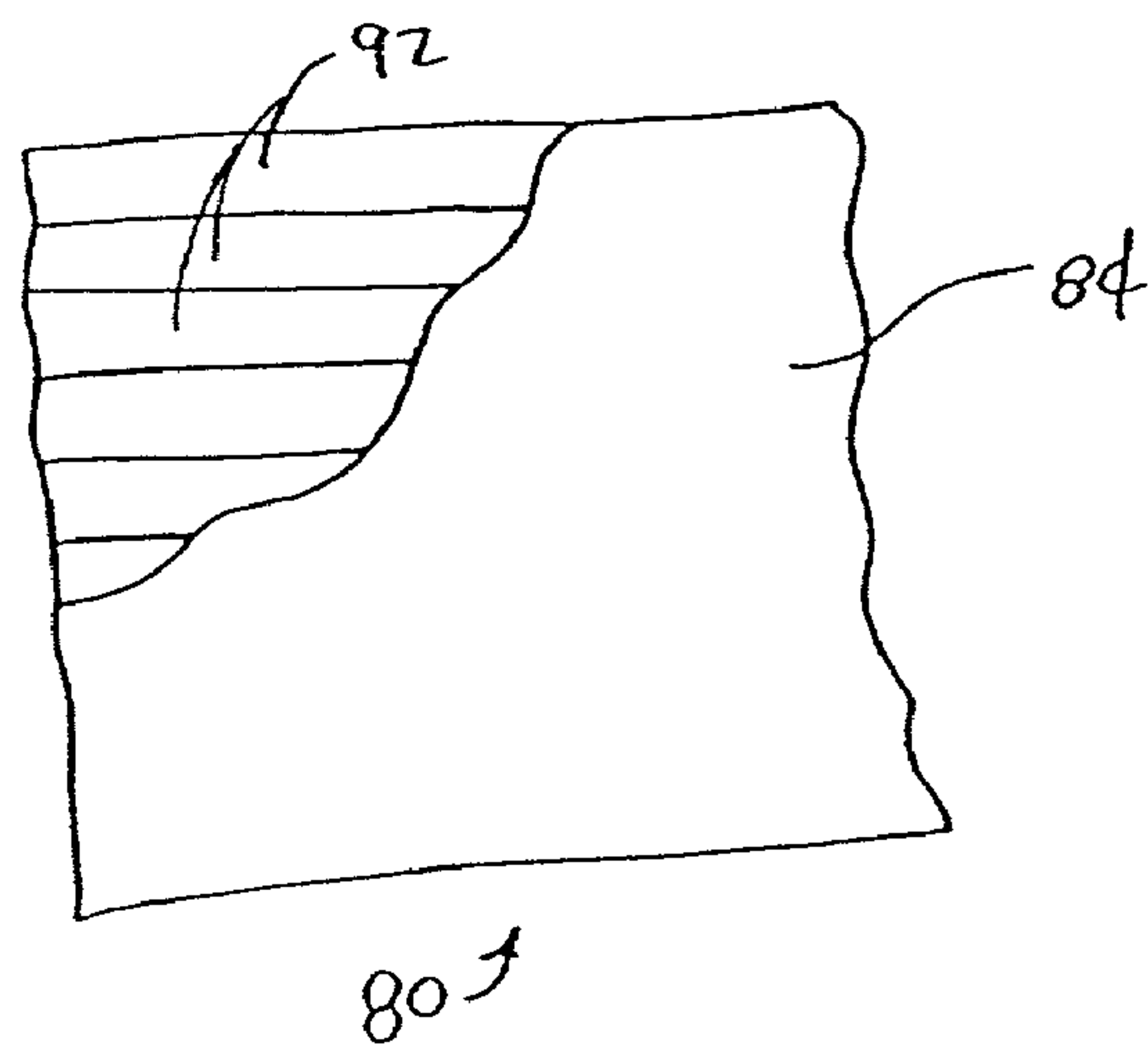


FIG. 18C

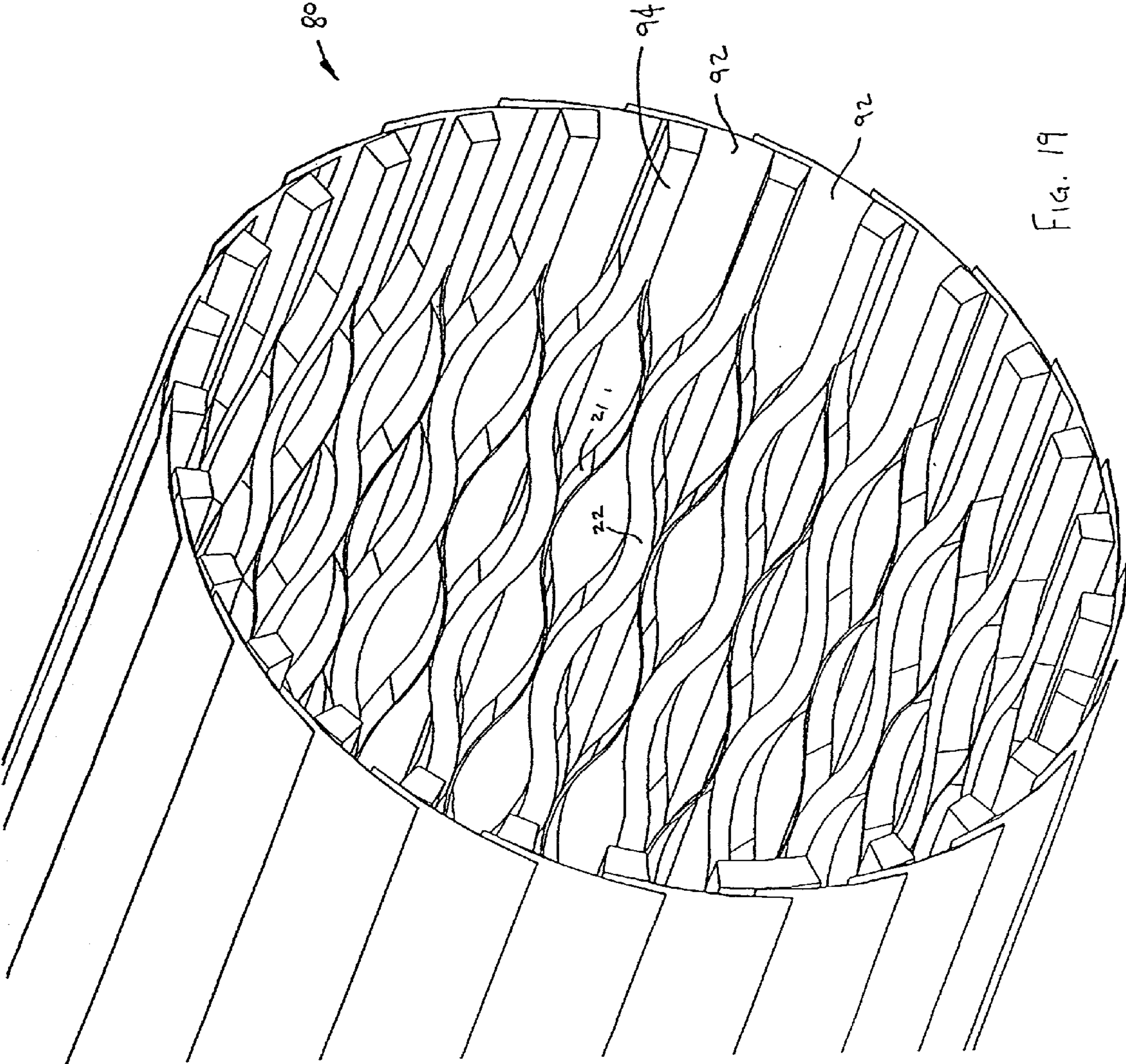


Fig. 19

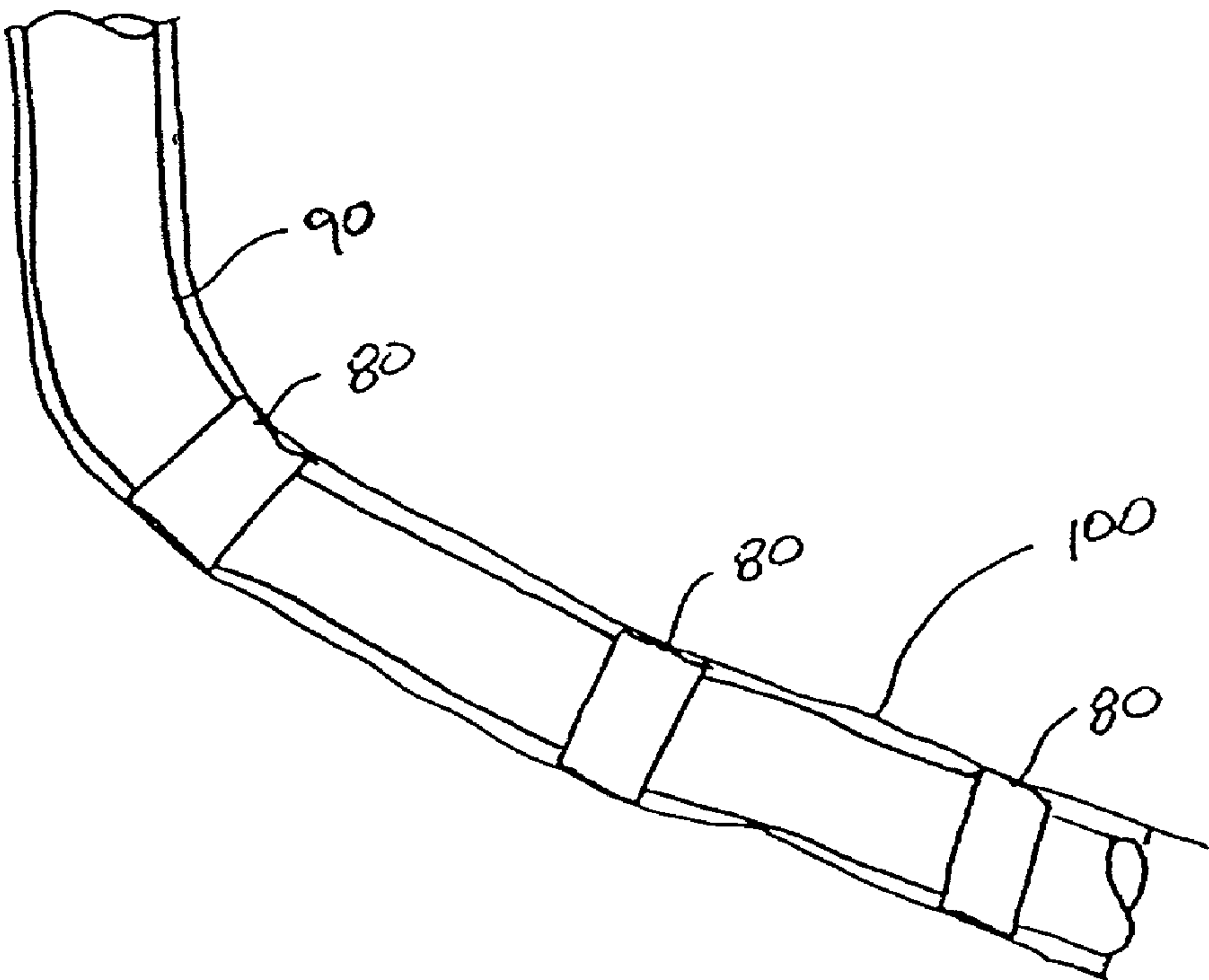


FIG 20

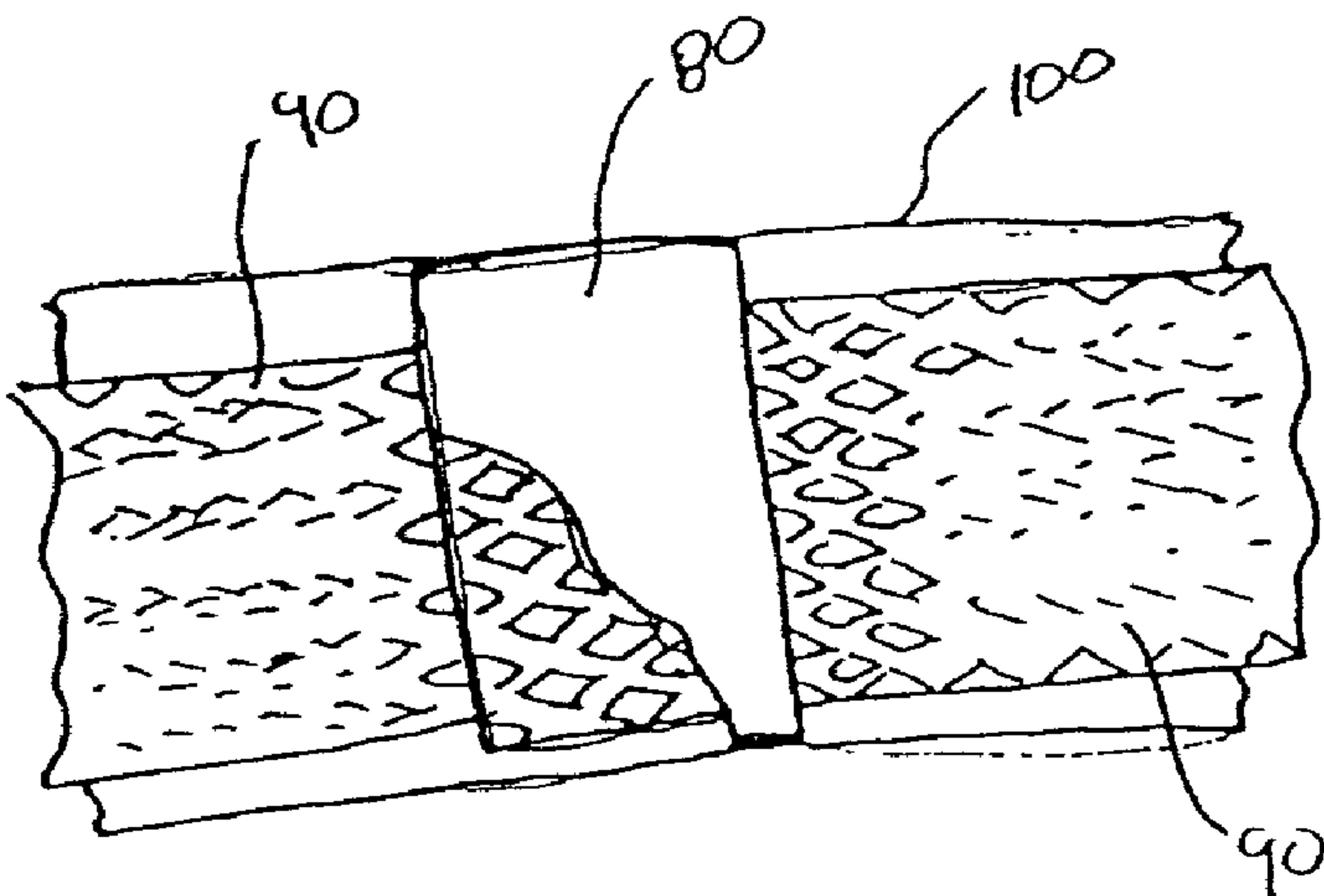


FIG. 21

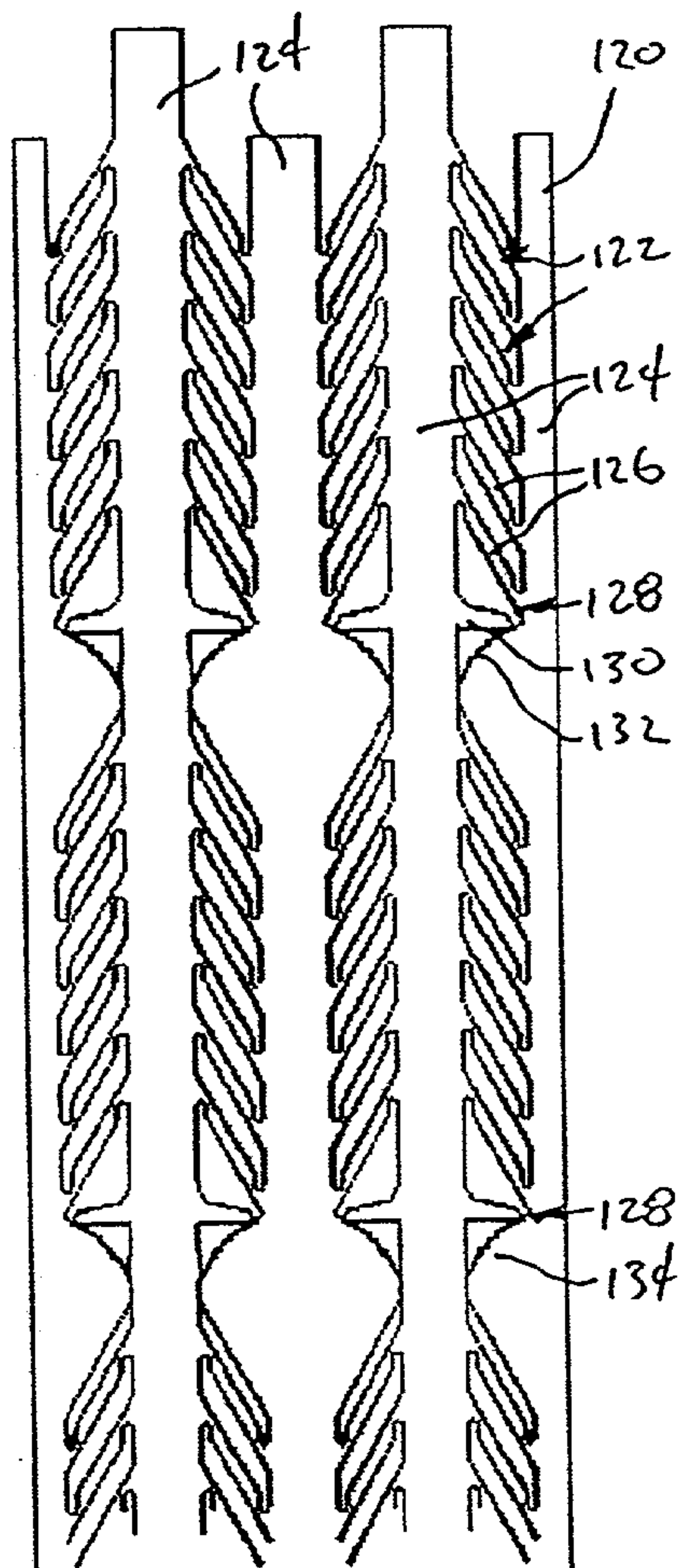


FIG. 22A

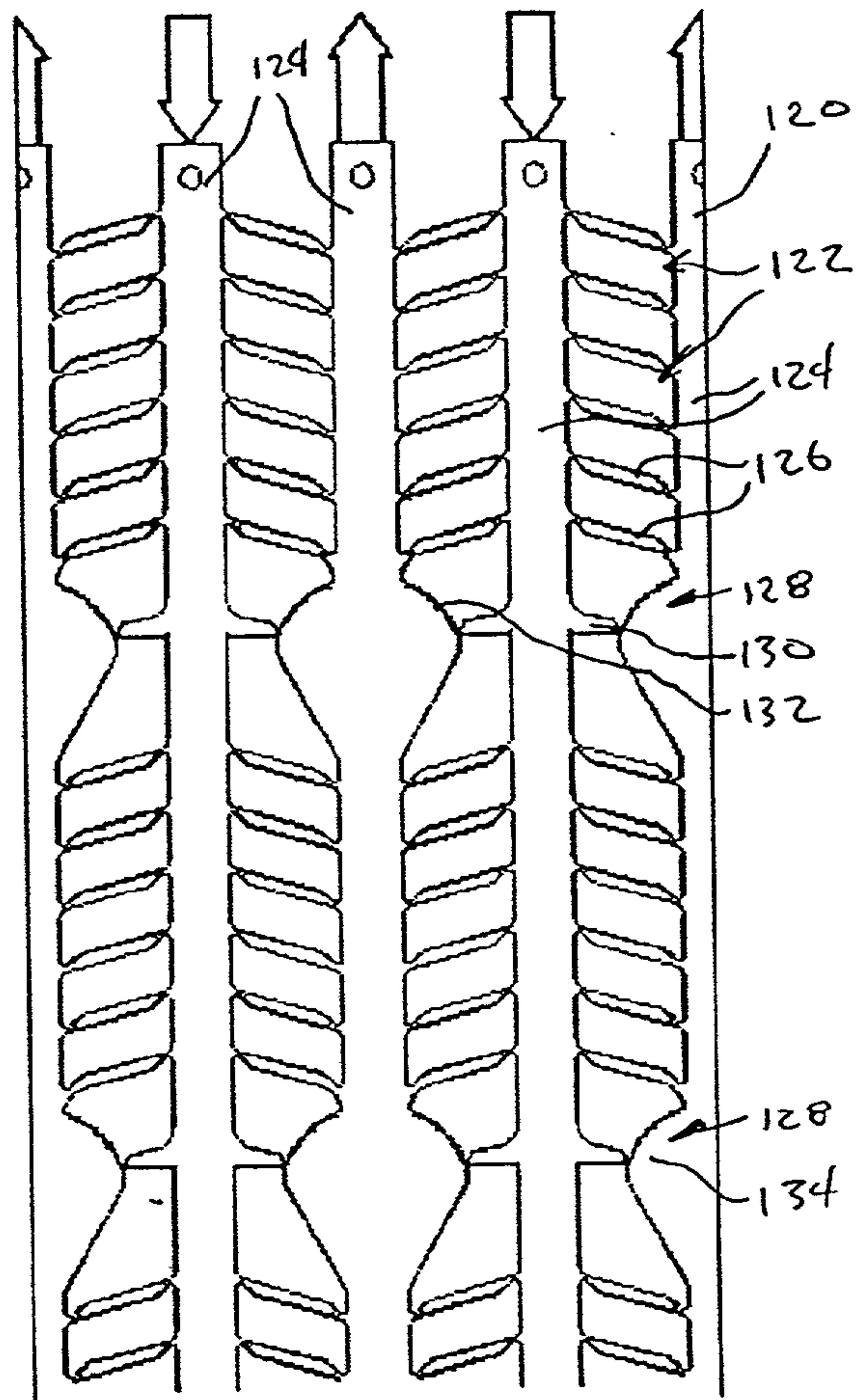


FIG. 22B

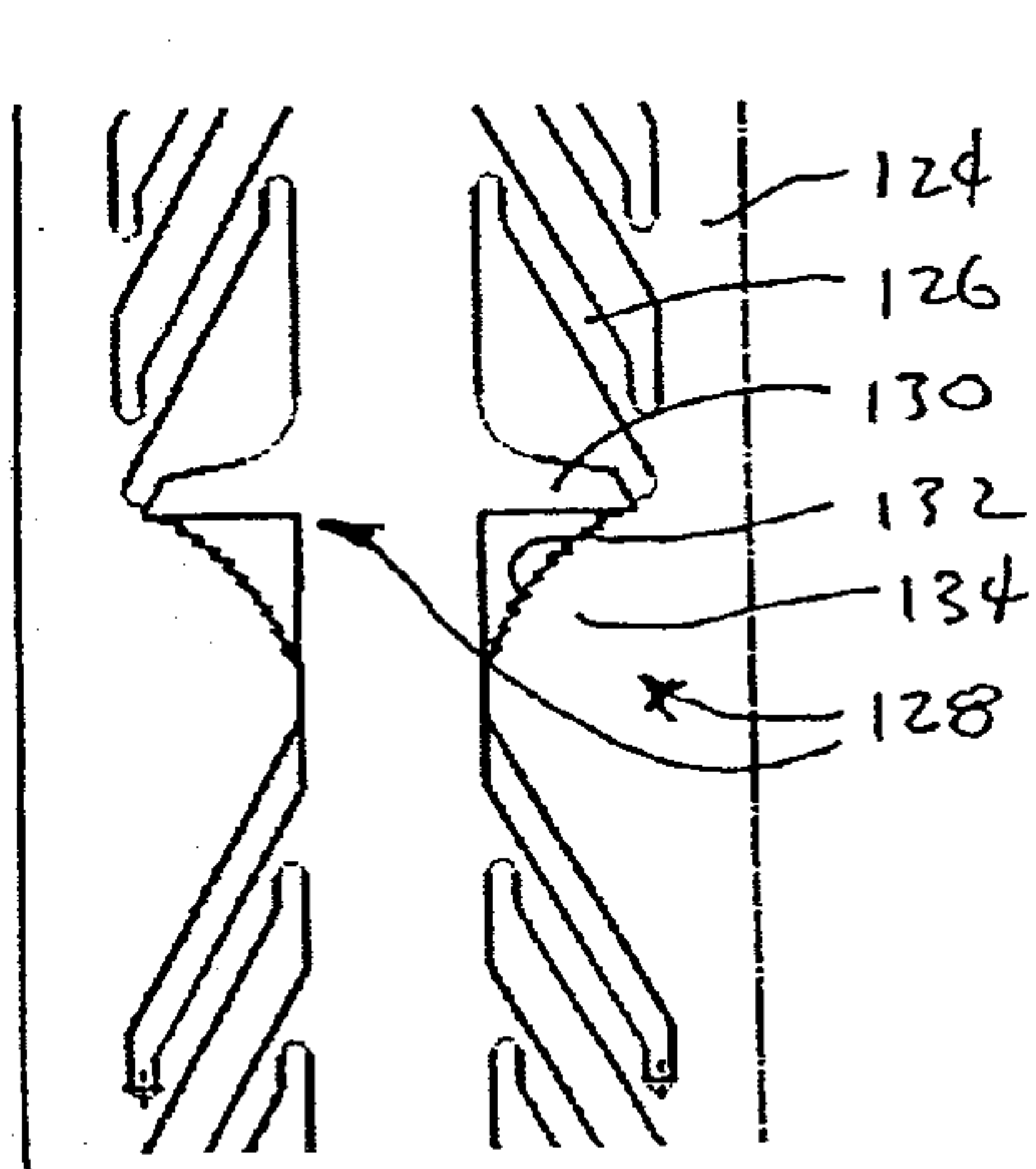


FIG. 23A

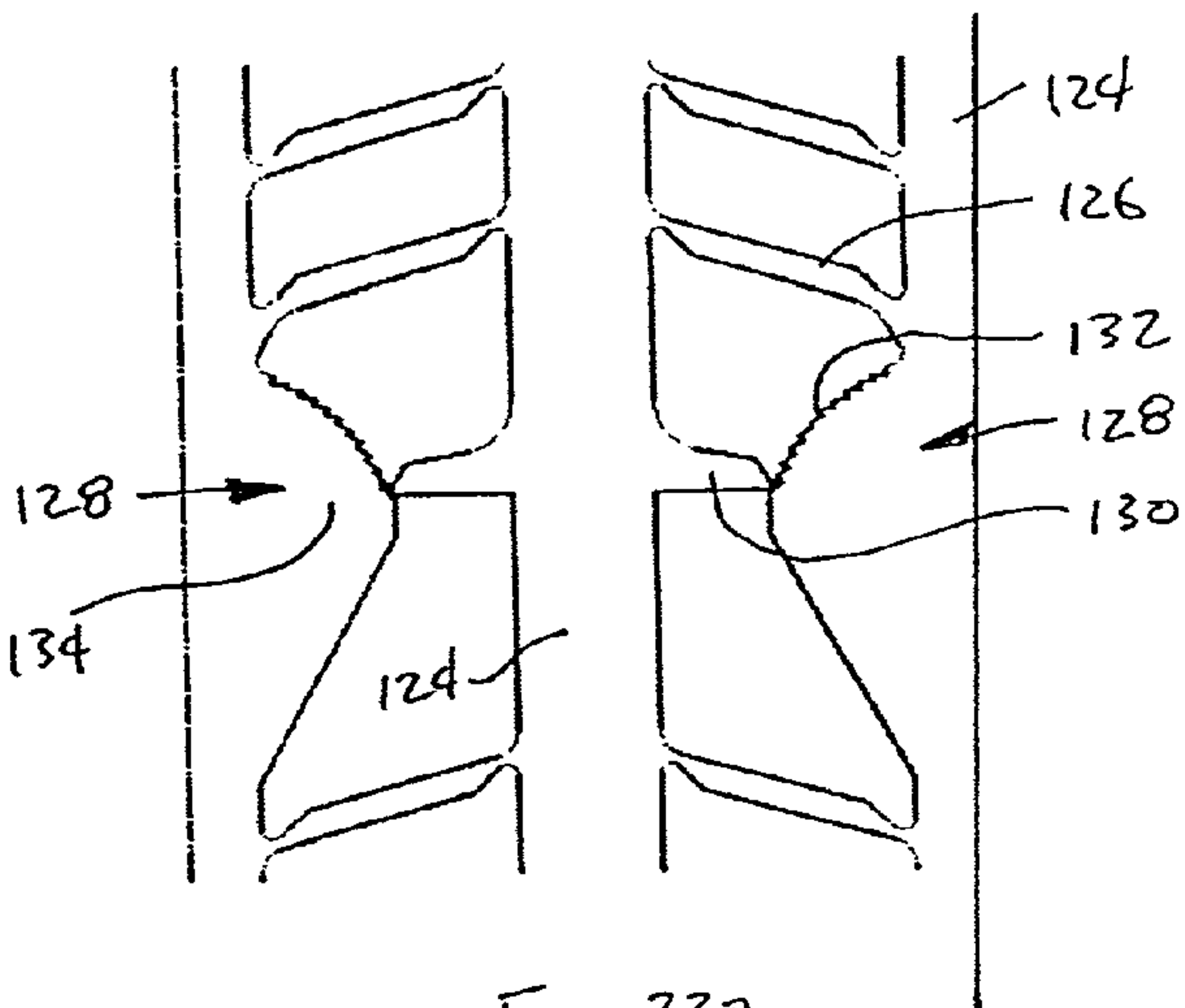


FIG. 23B

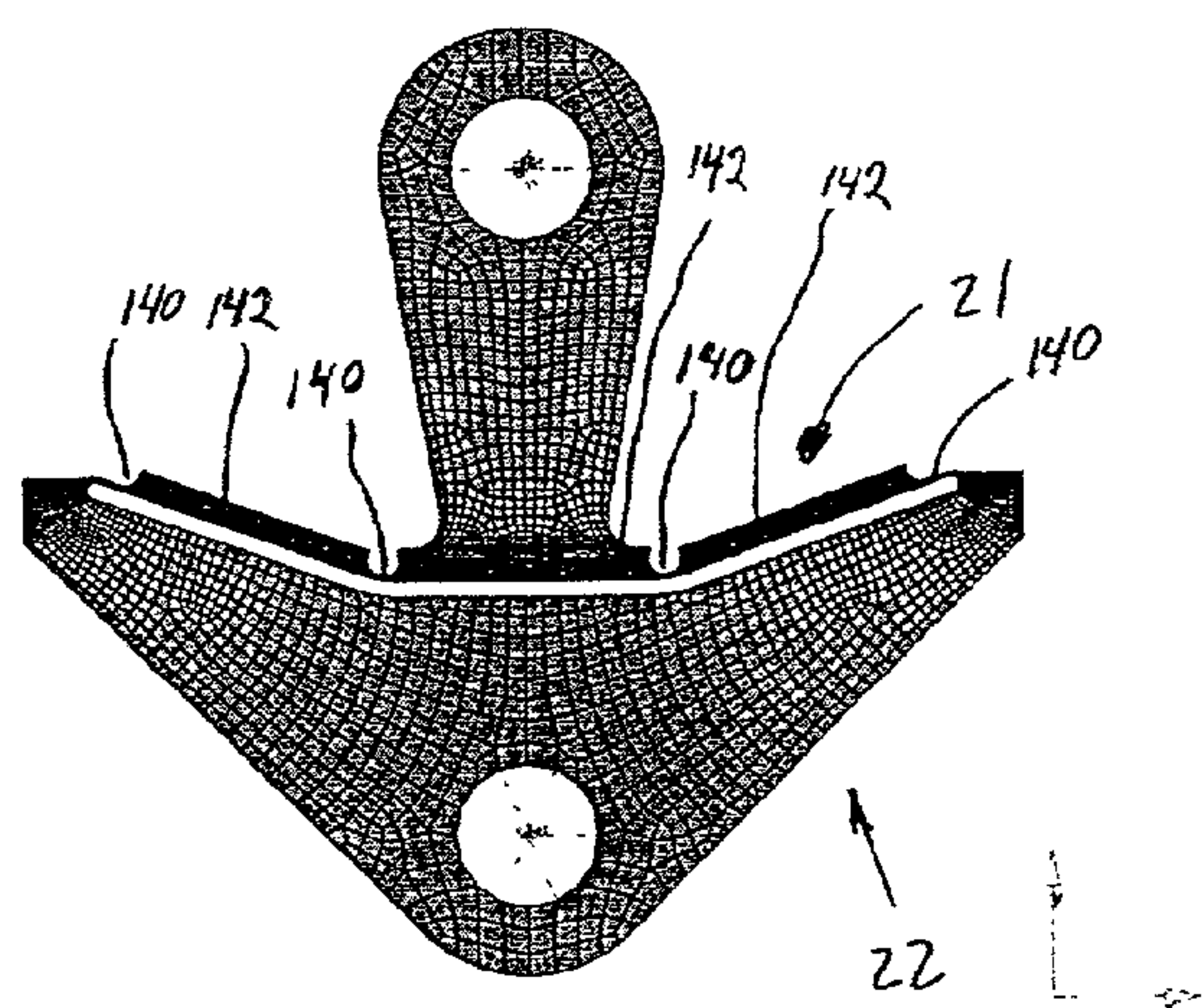


FIG. 24A

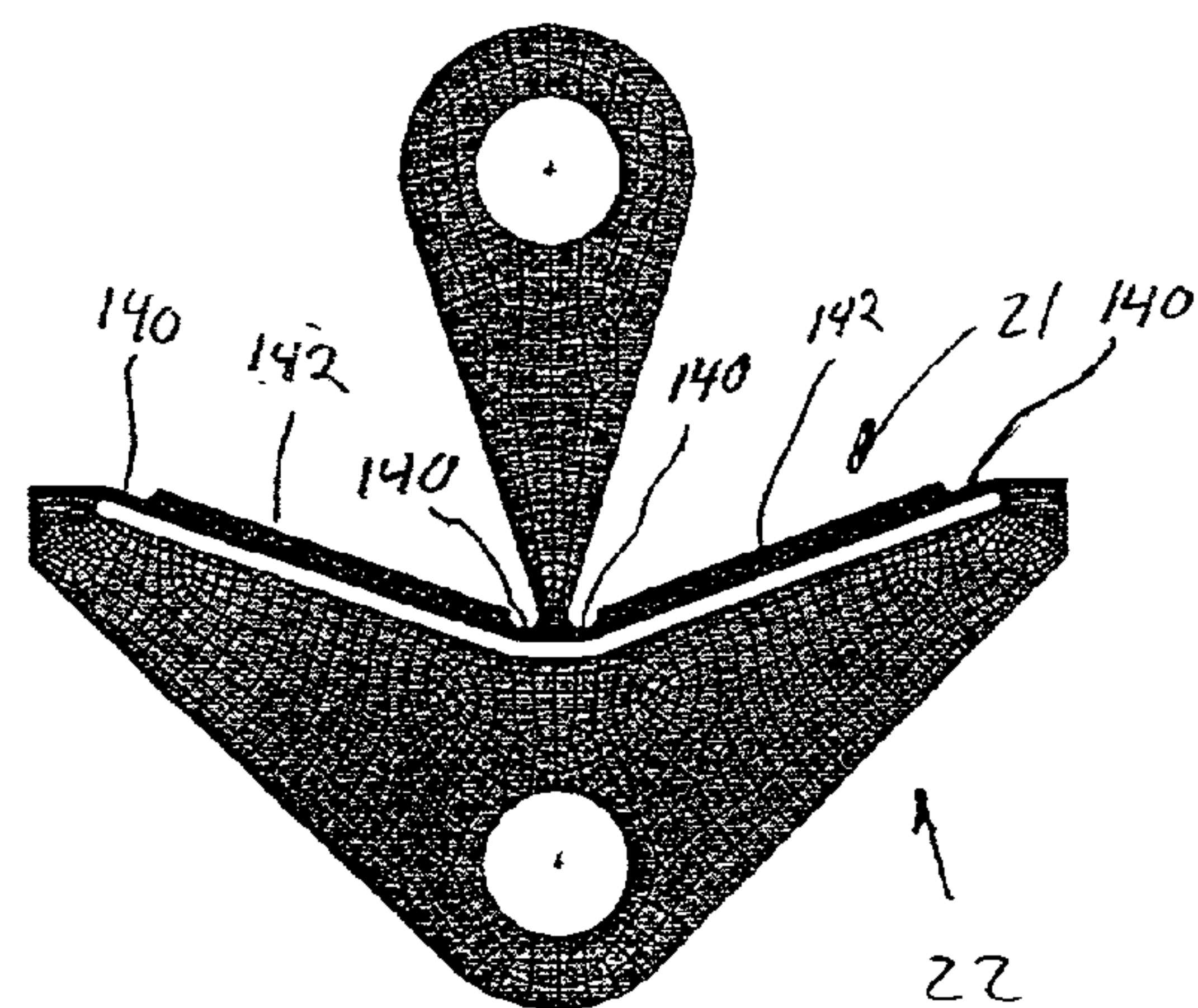


FIG. 25A

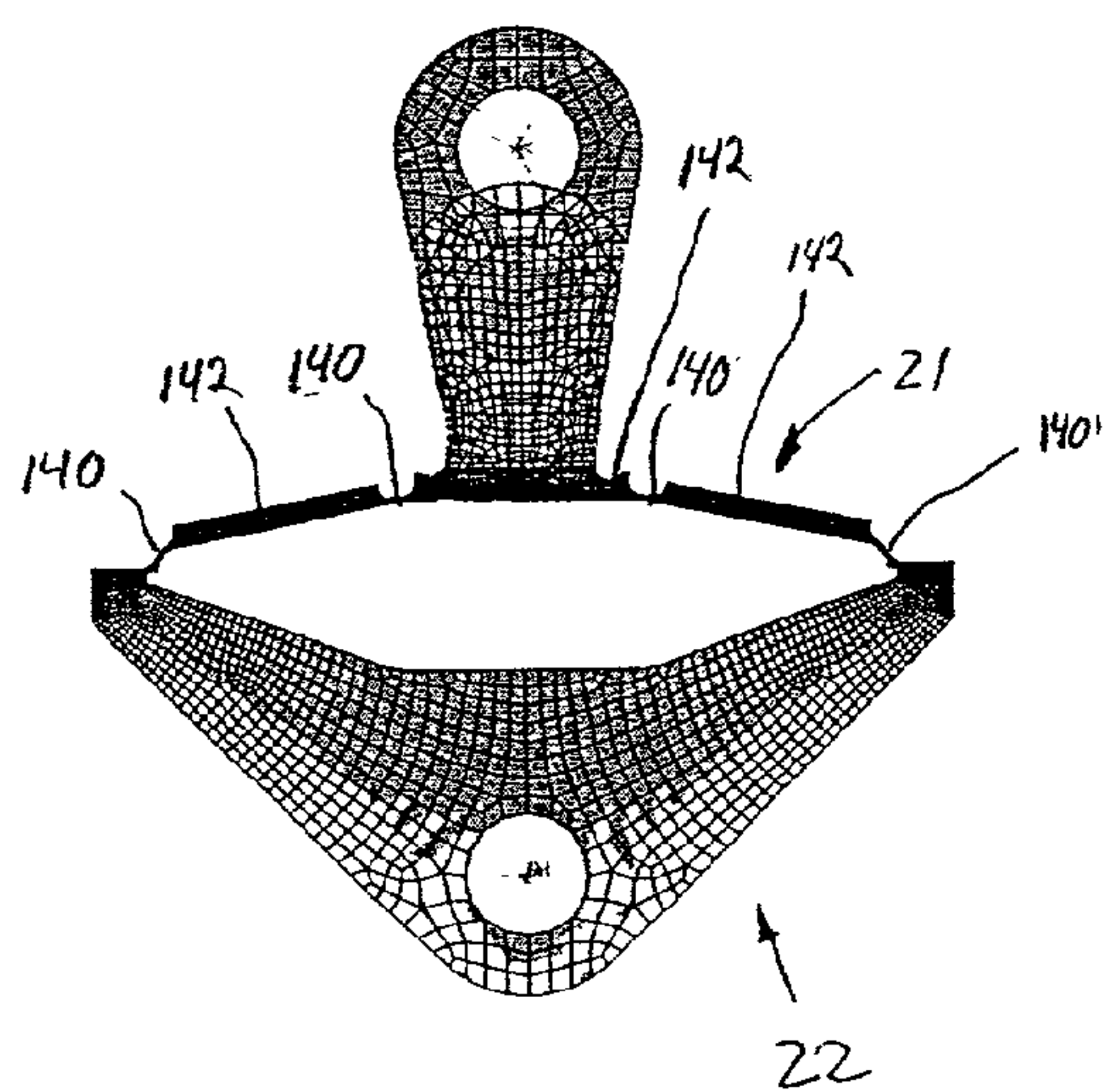


FIG. 24B

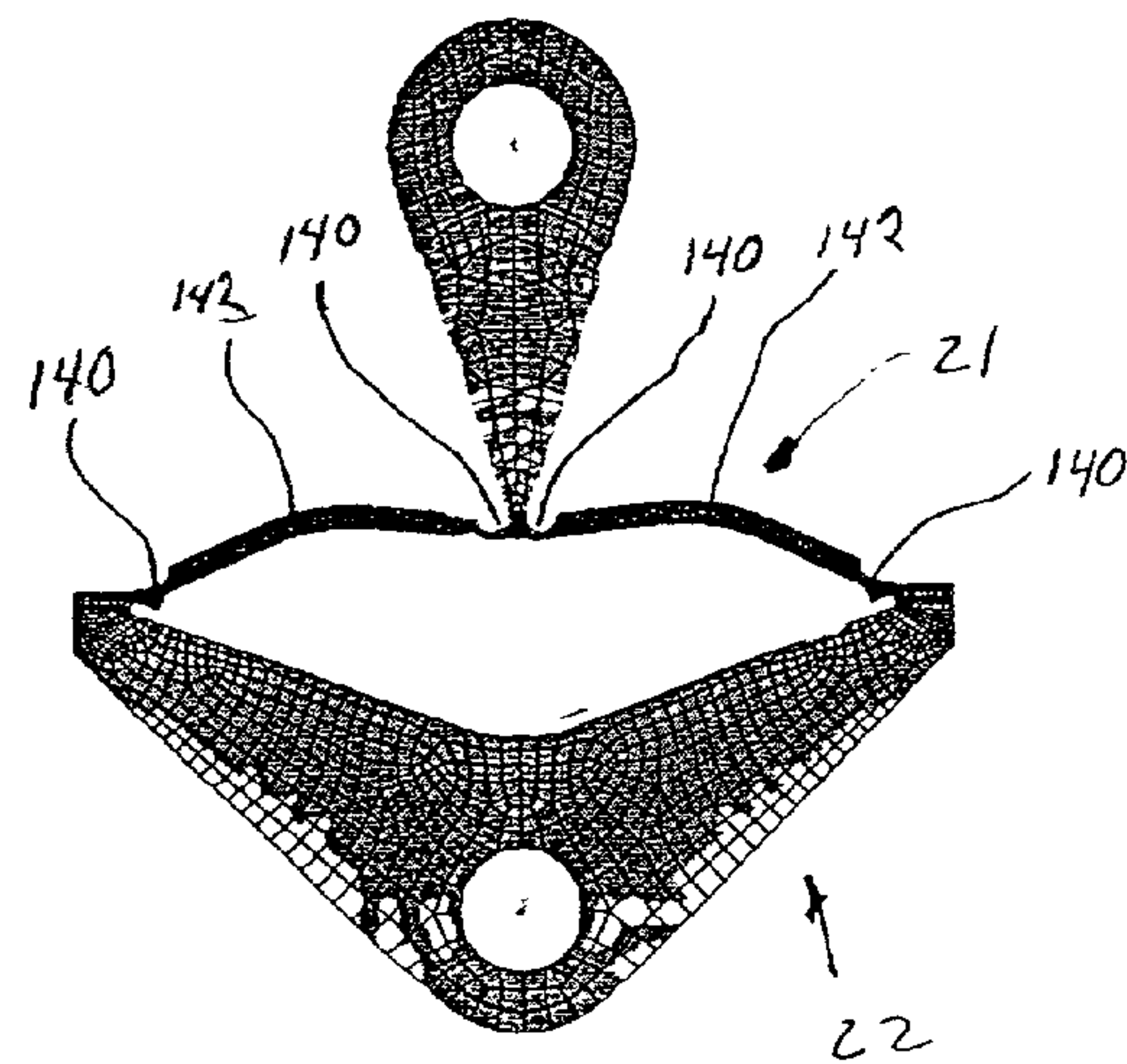


FIG. 25B

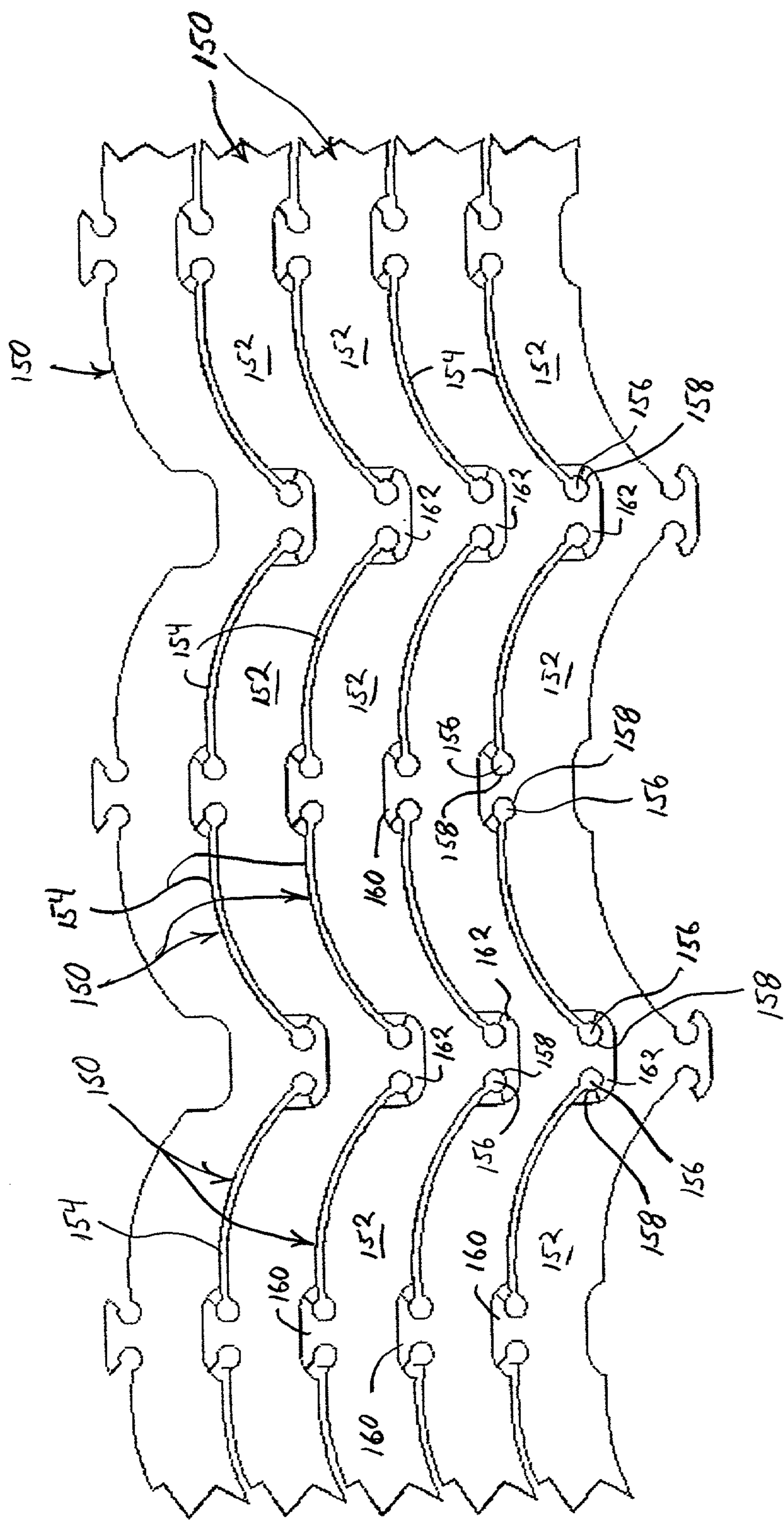


FIG. 26A

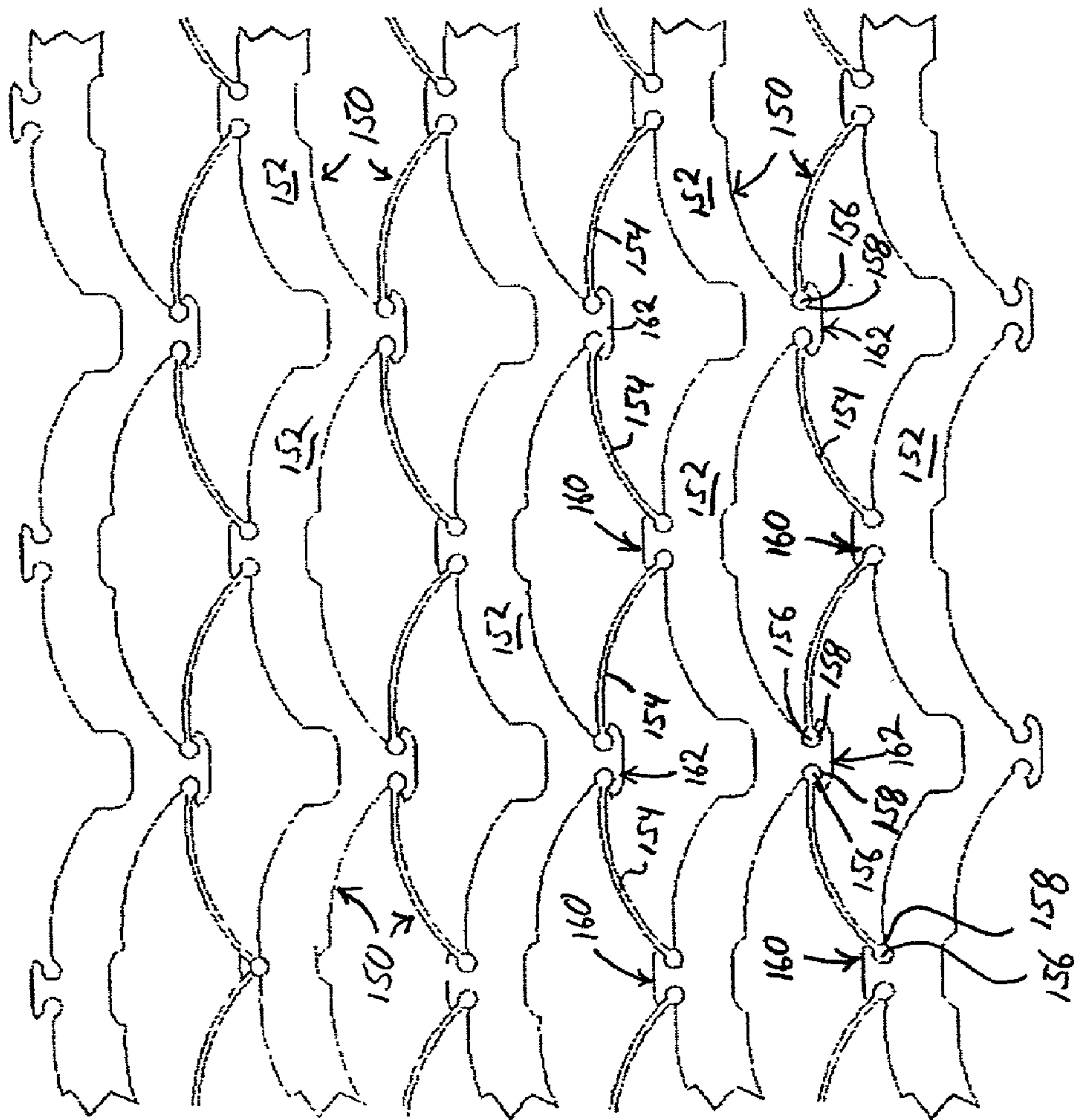


FIG. 26B

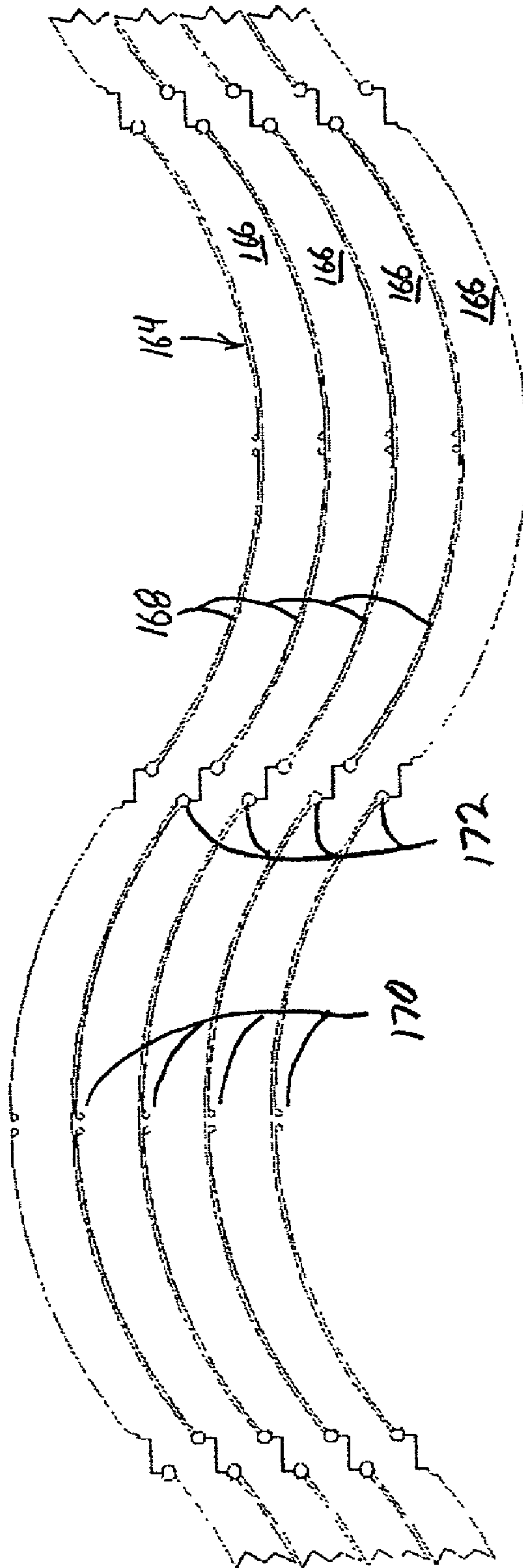


FIG. 27A

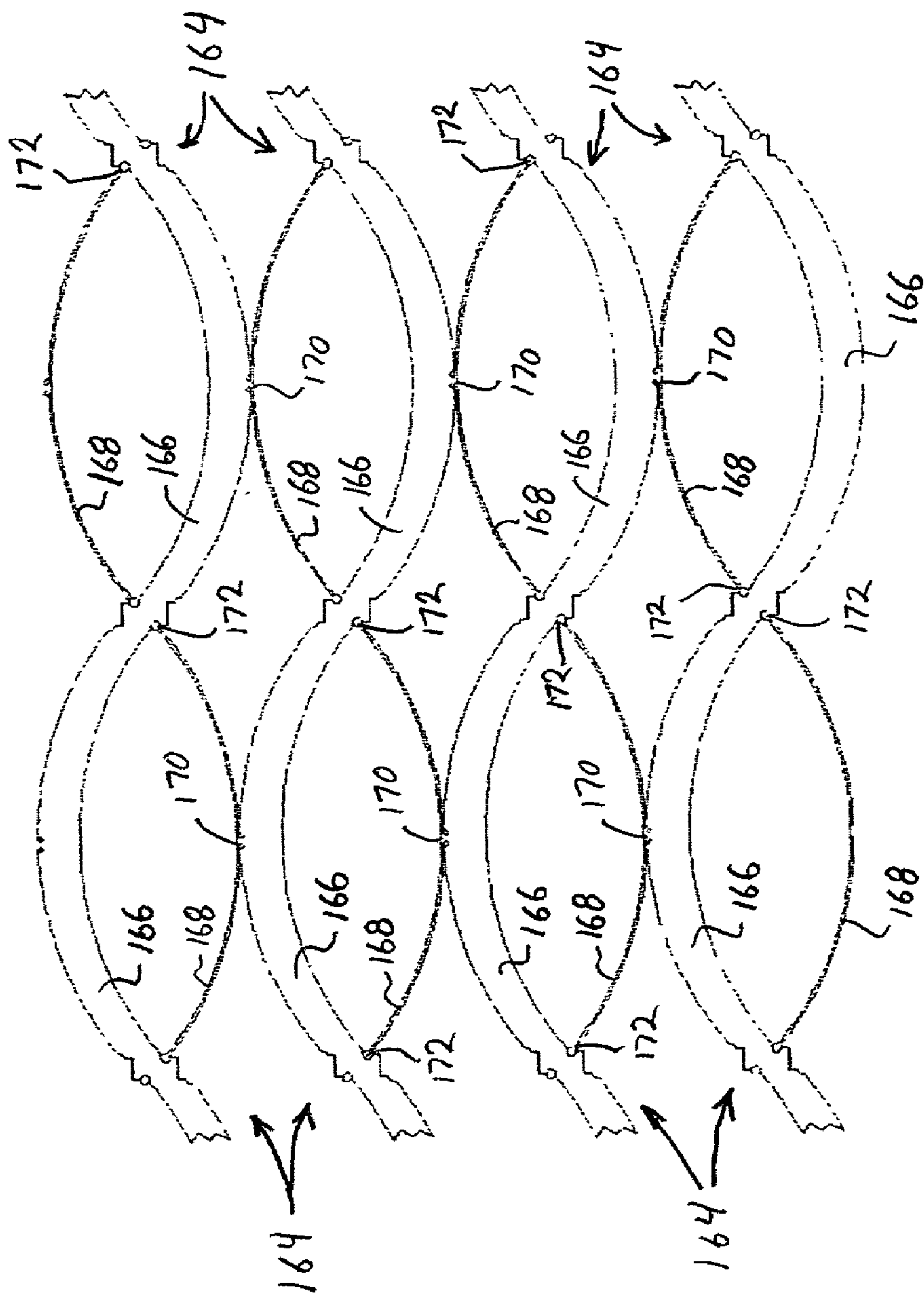


FIG. 27B

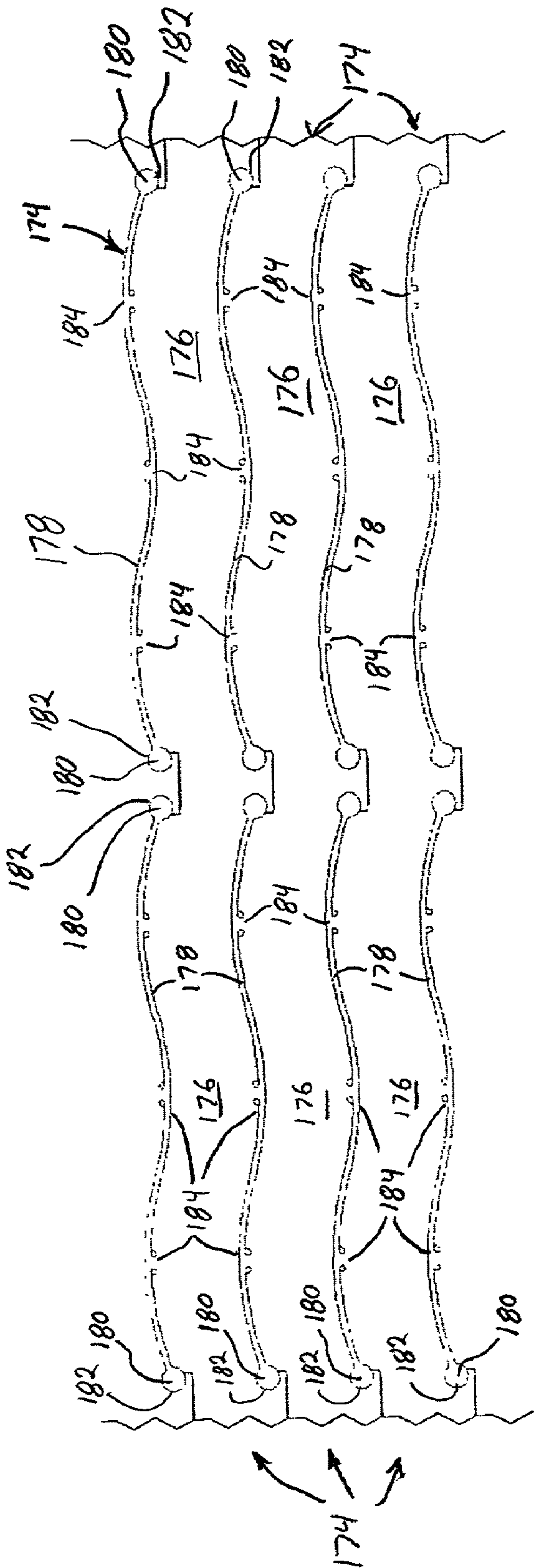


FIG. 28A

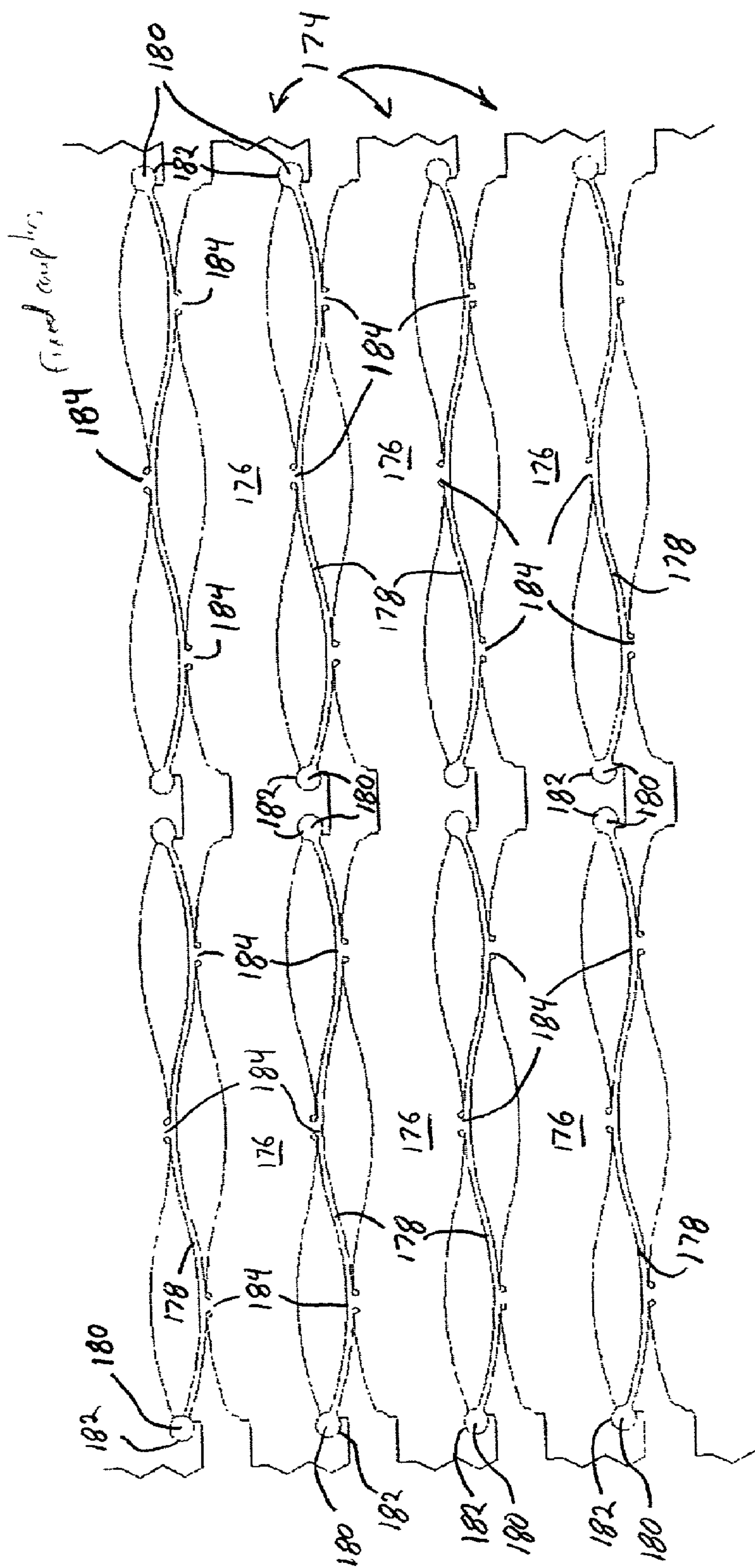


FIG. 28B

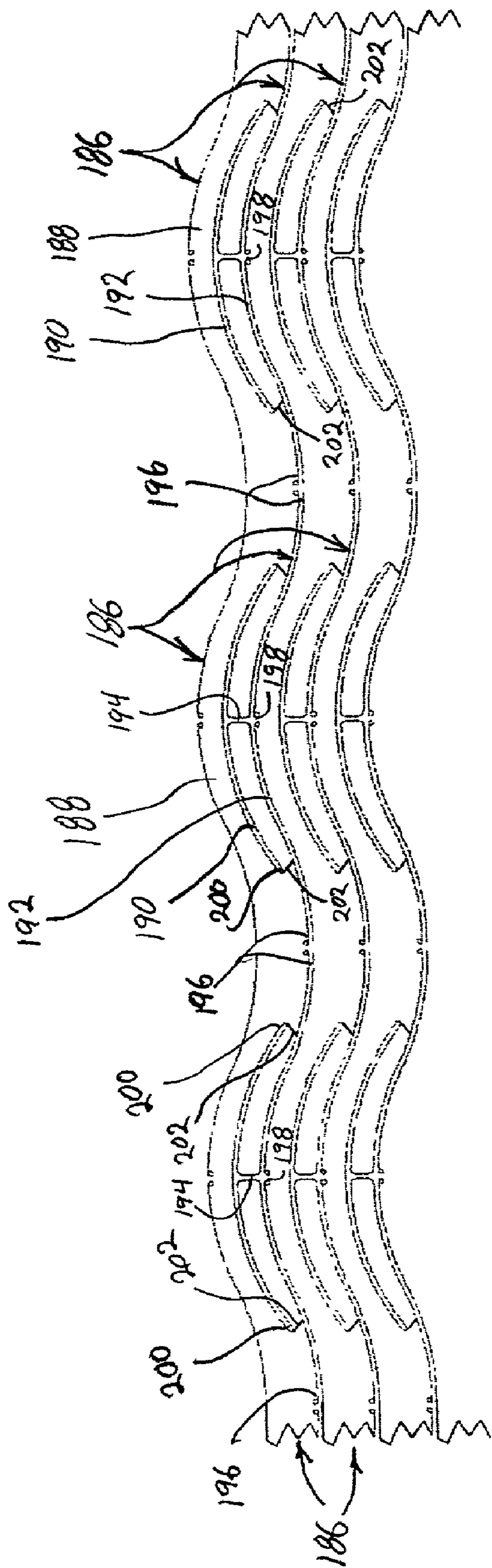


FIG. 29A

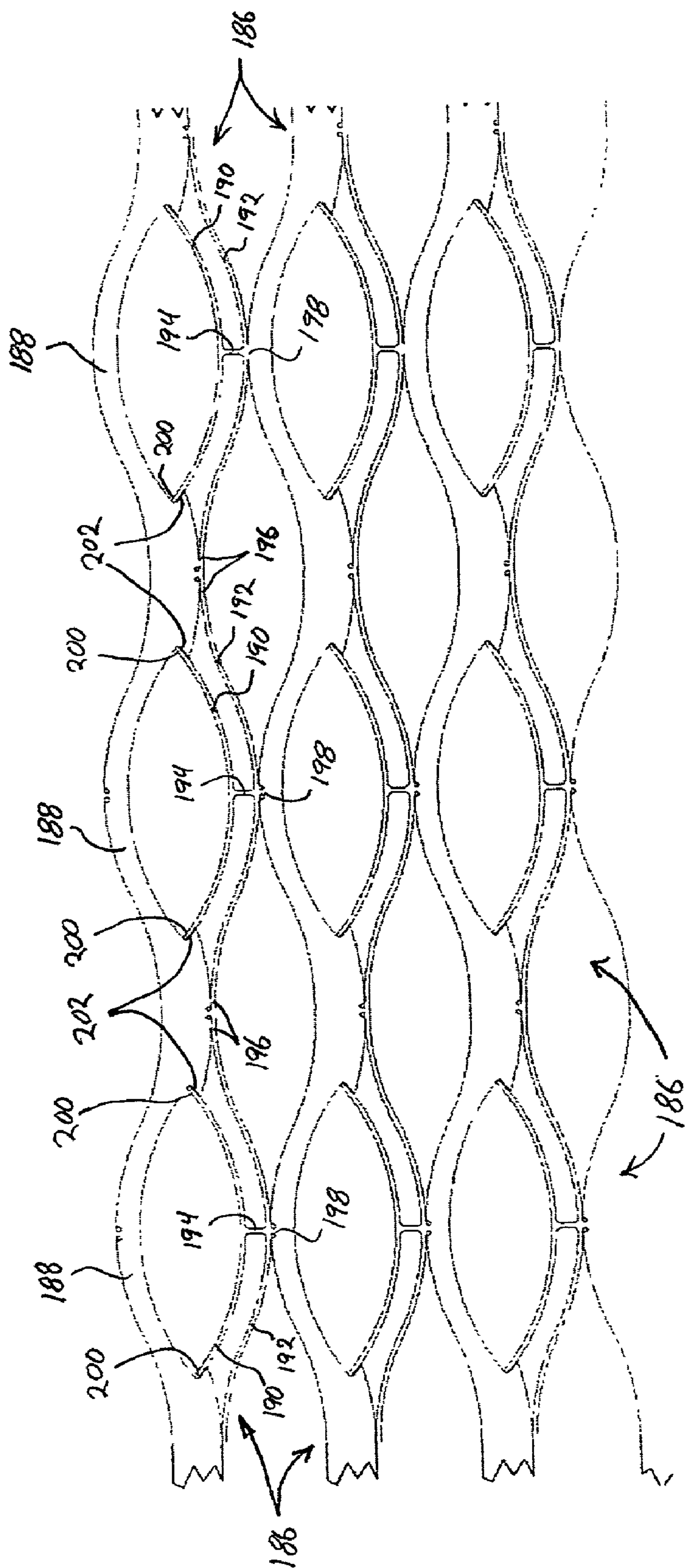


FIG. 29B

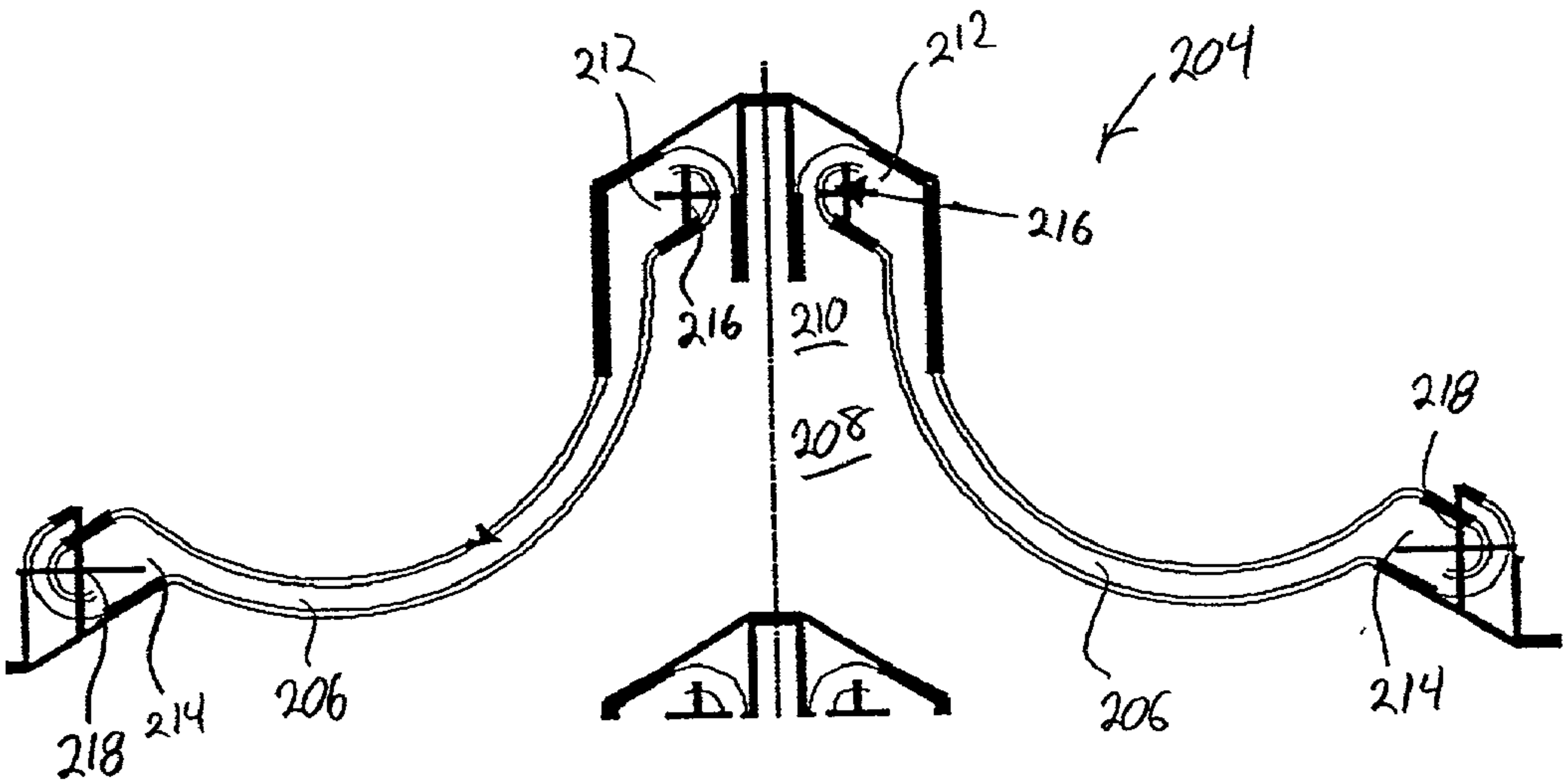


FIG. 30A

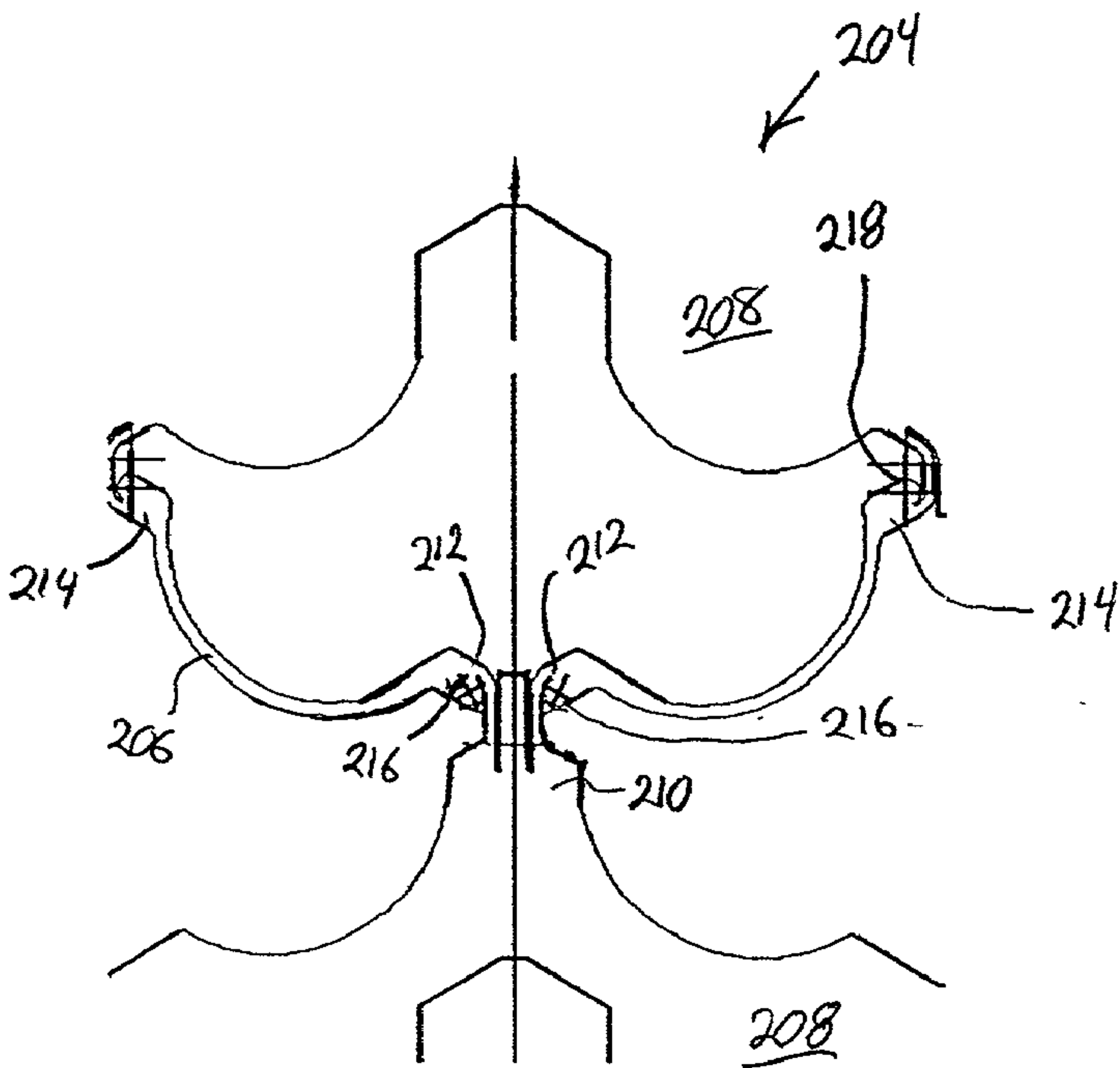
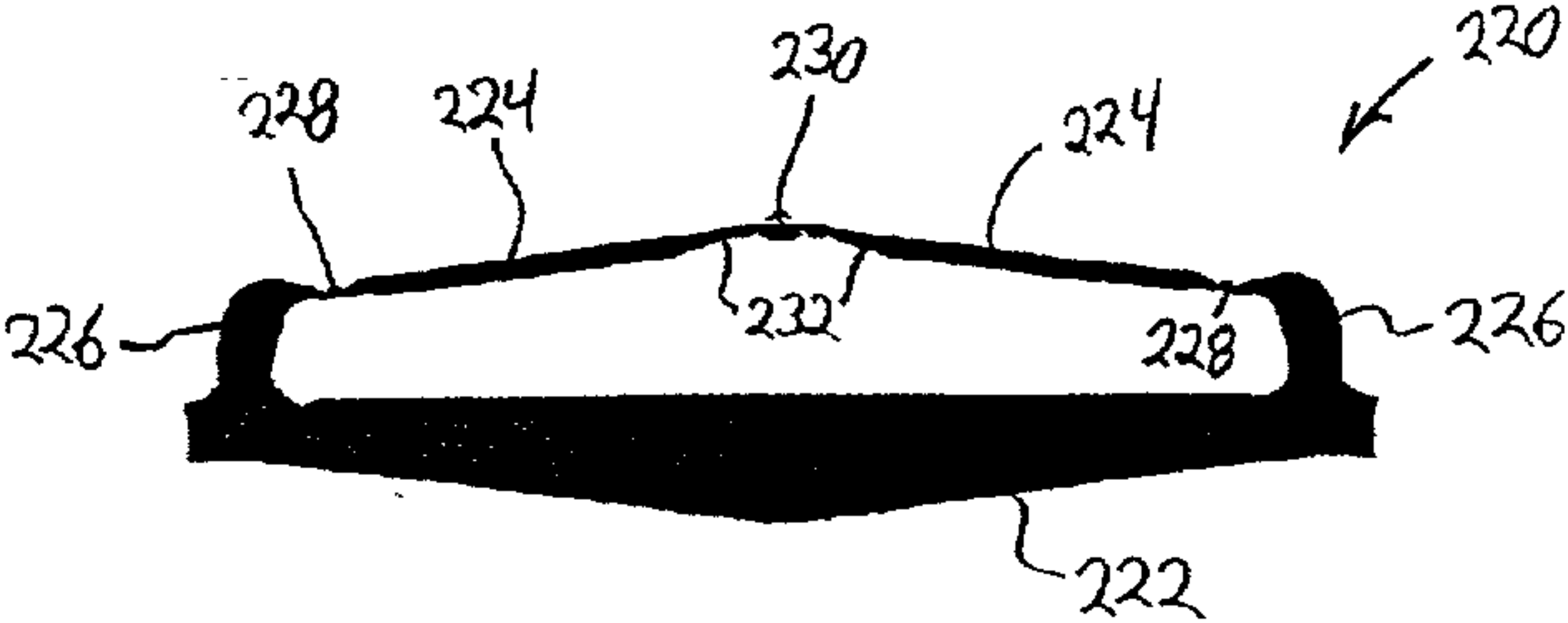
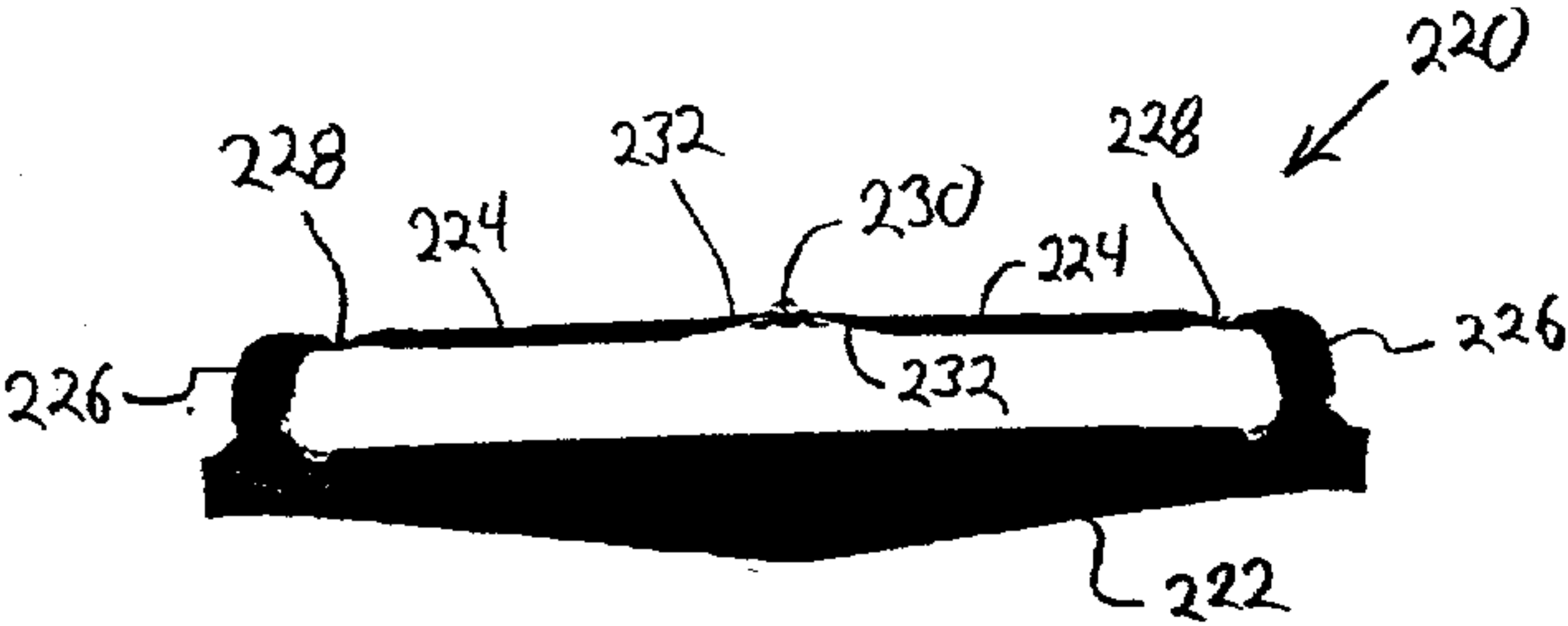
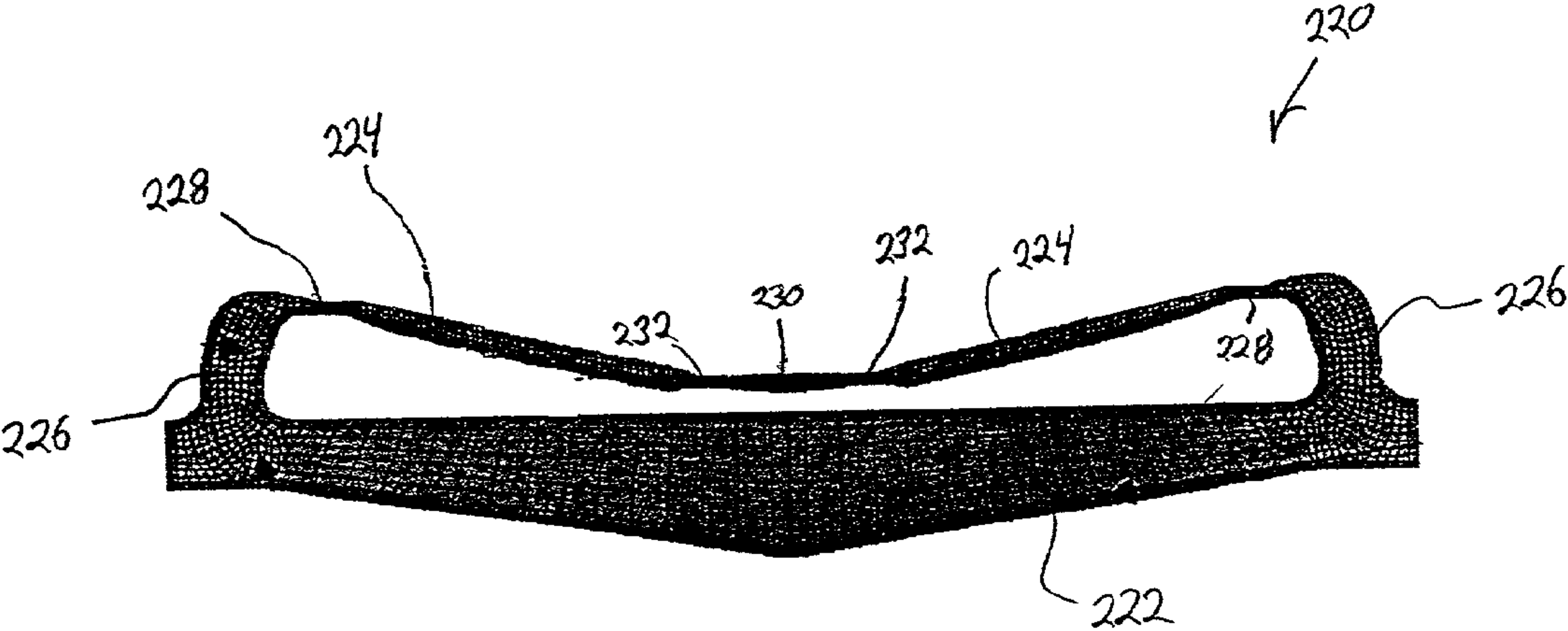


FIG. 30B



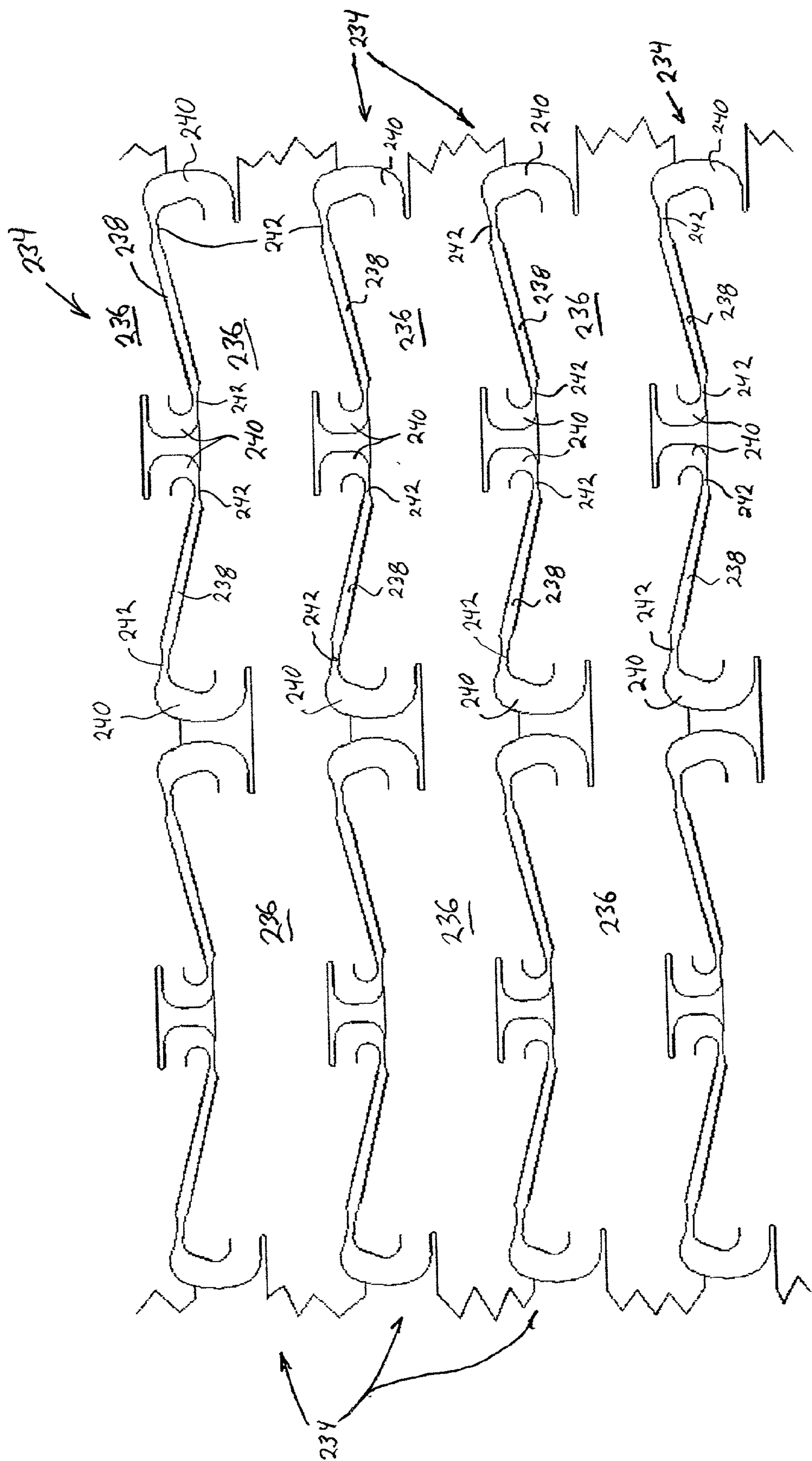


FIG. 32A

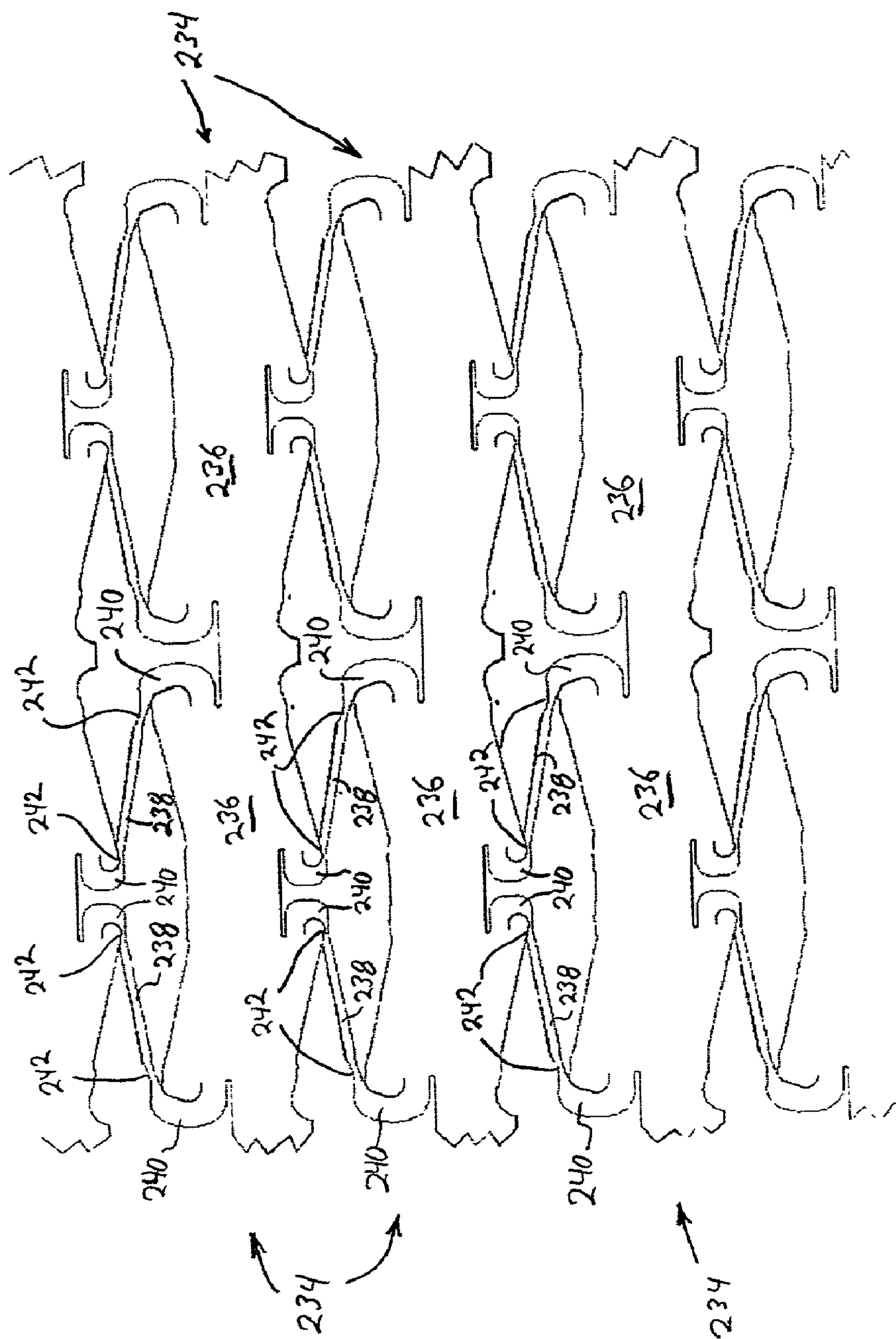


FIG. 32b

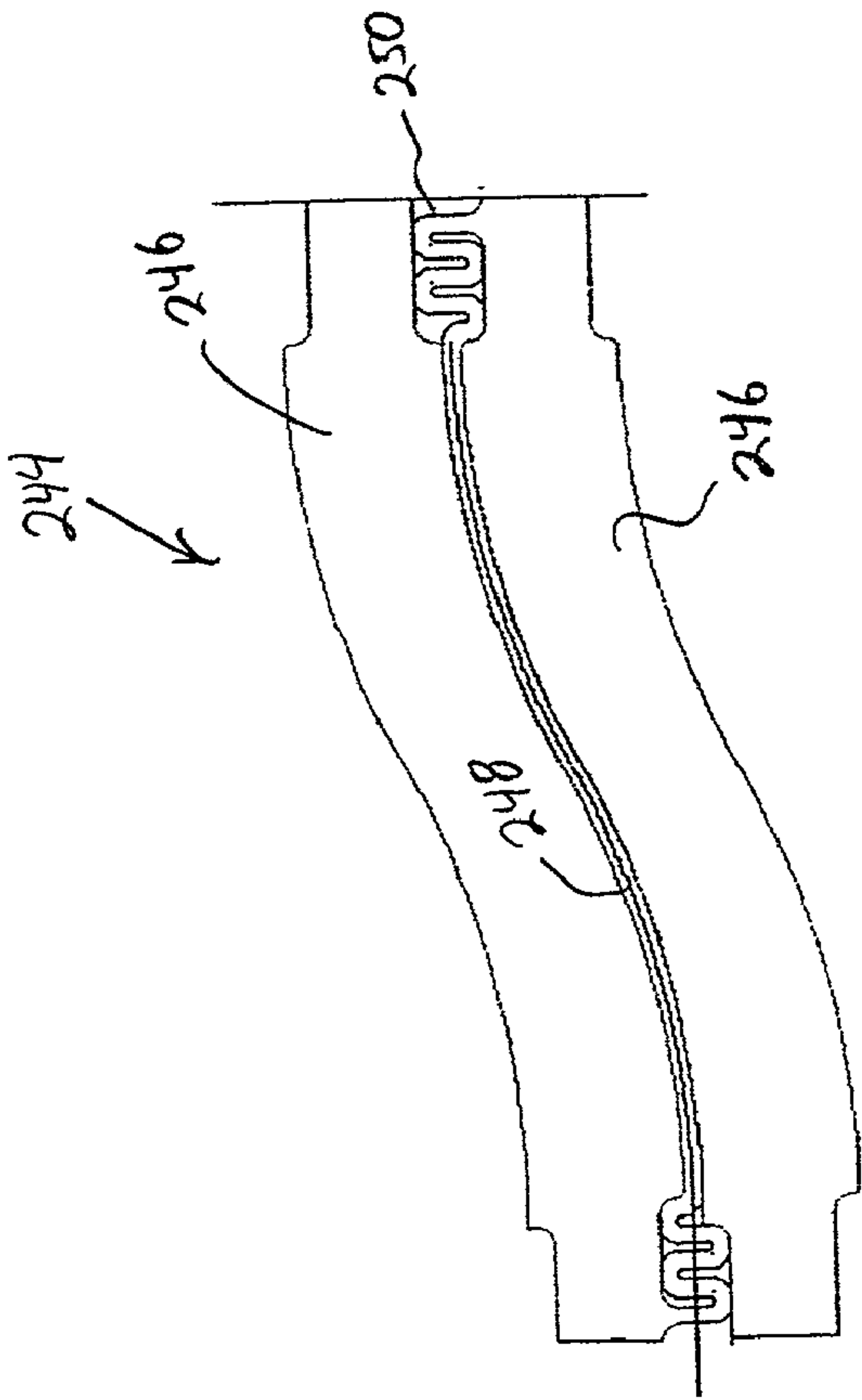
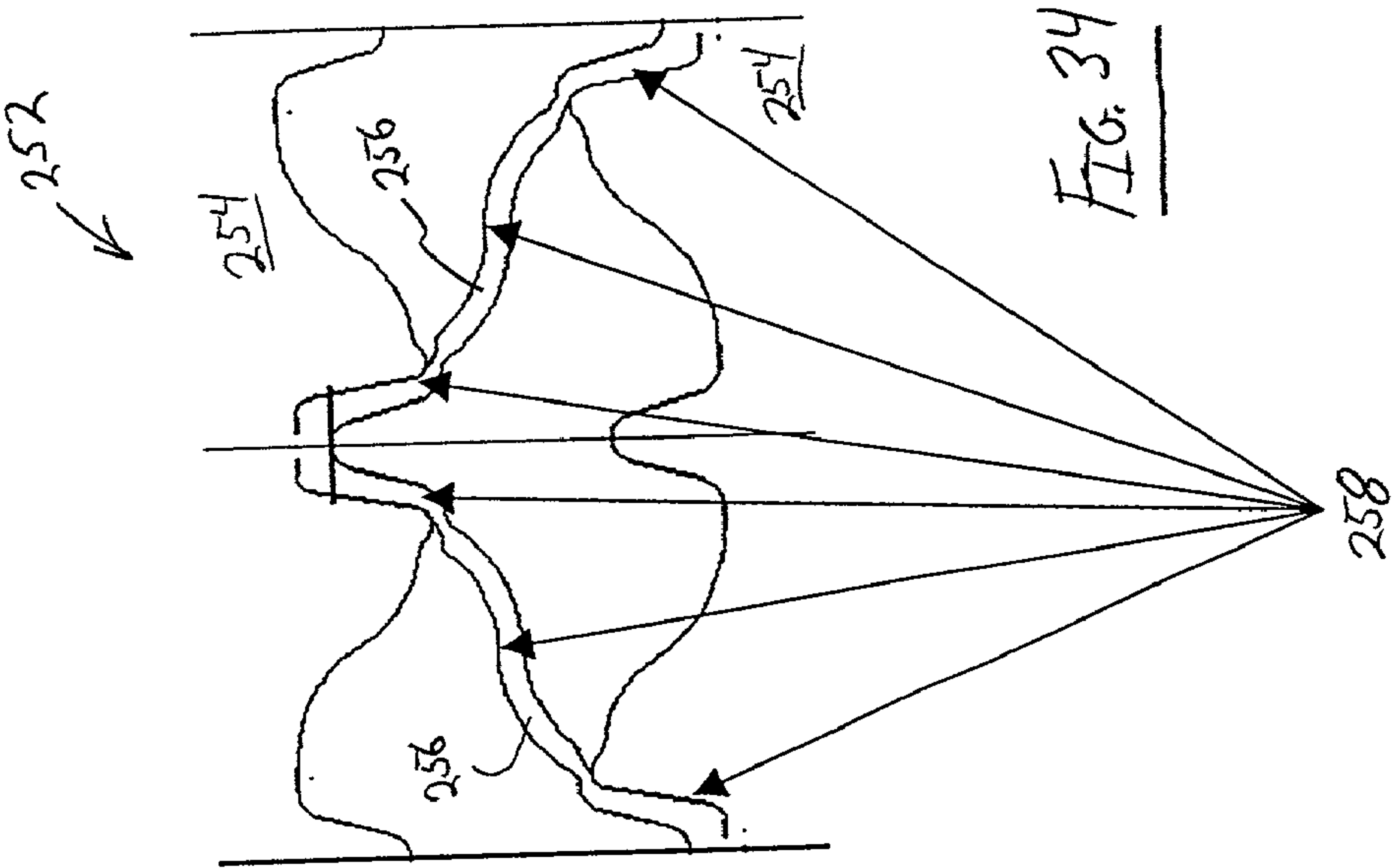
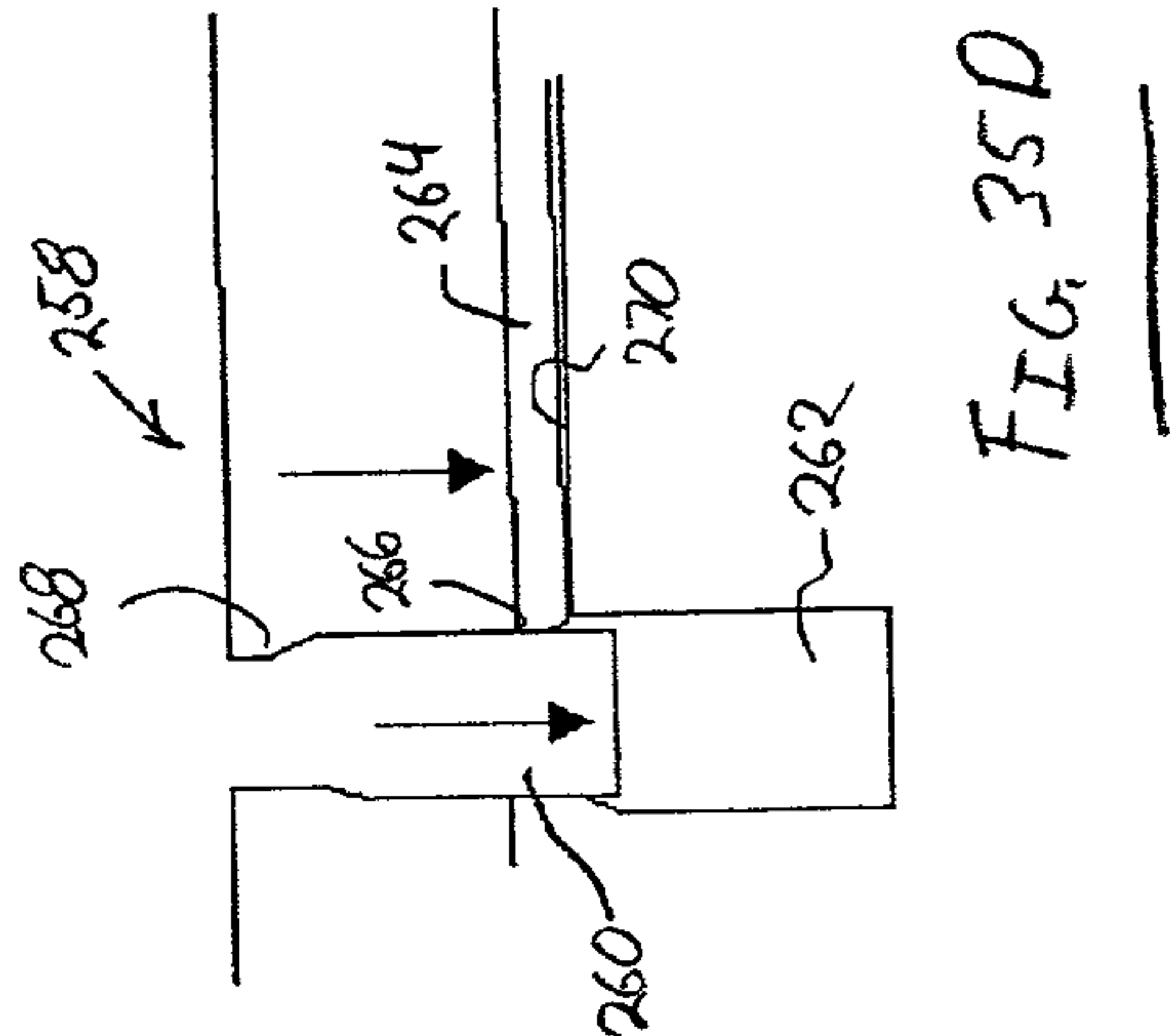
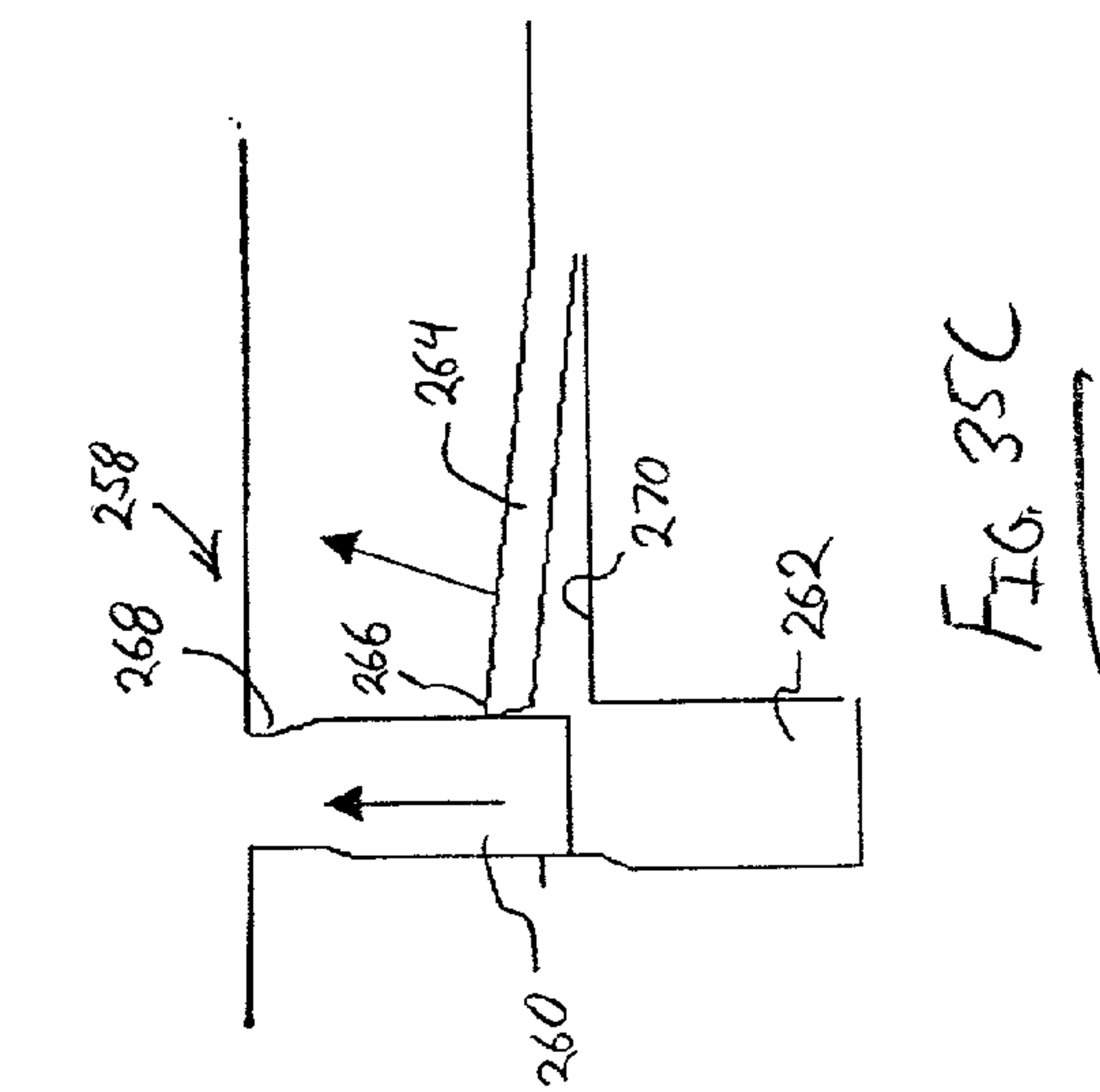
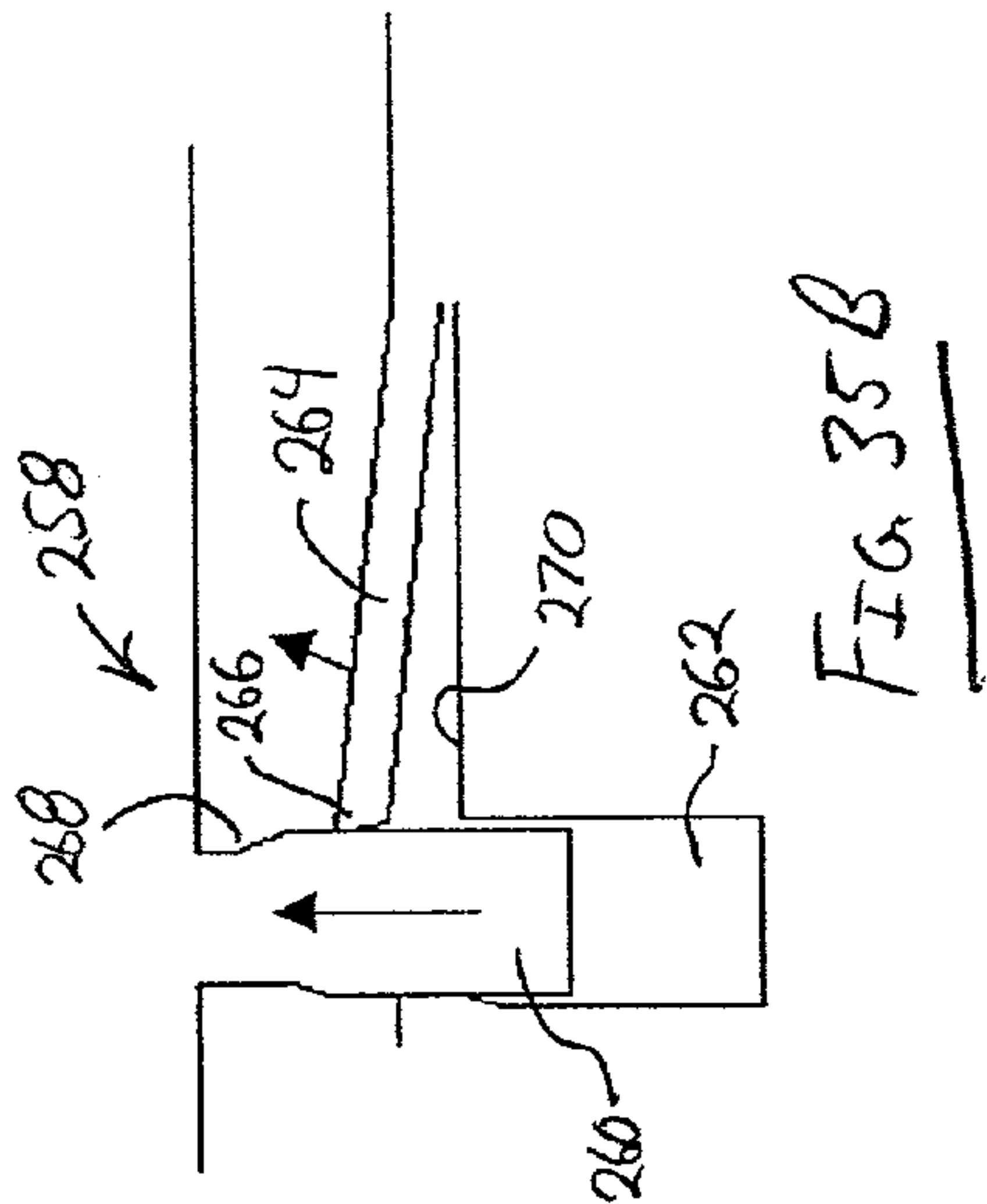
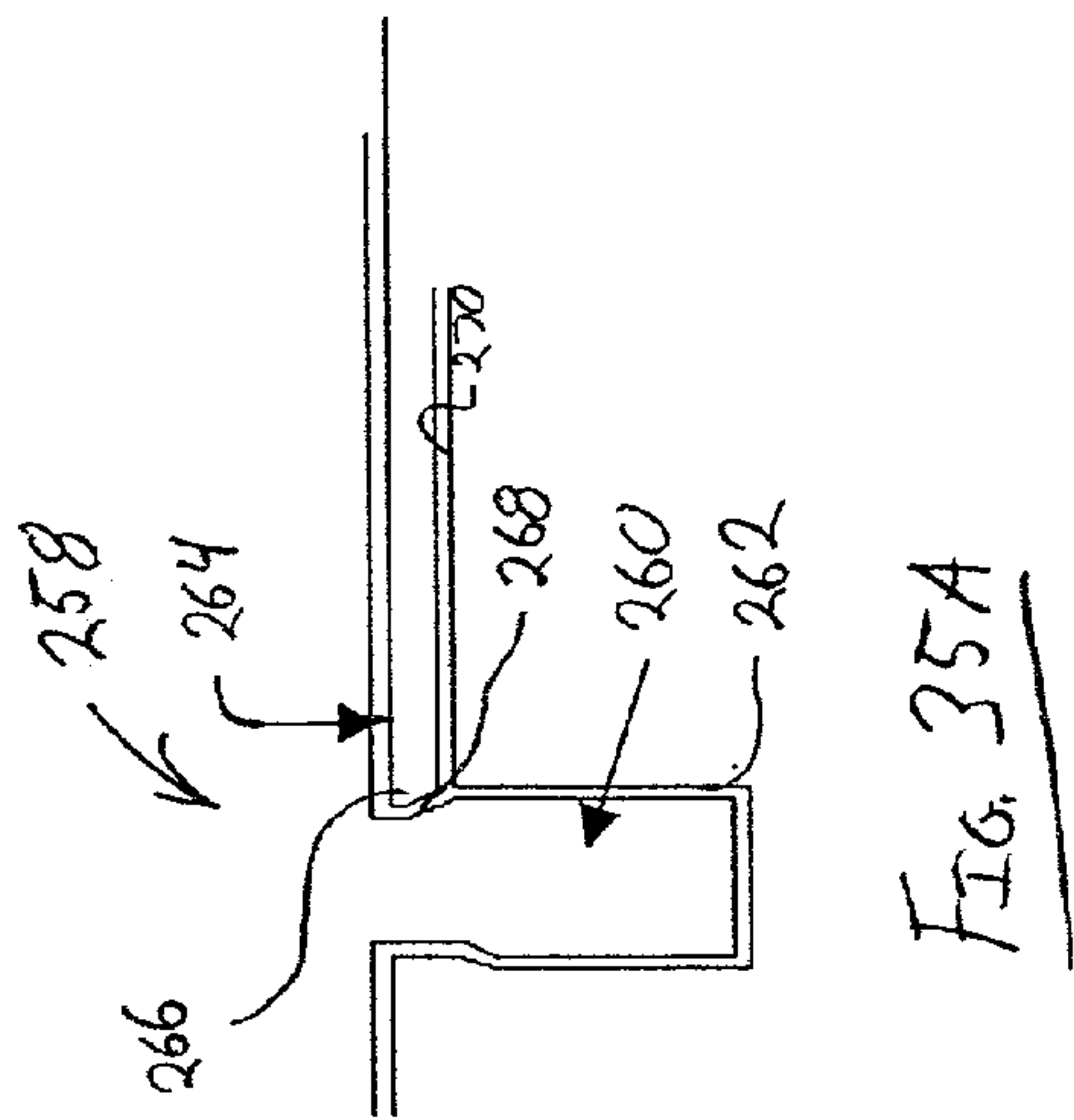
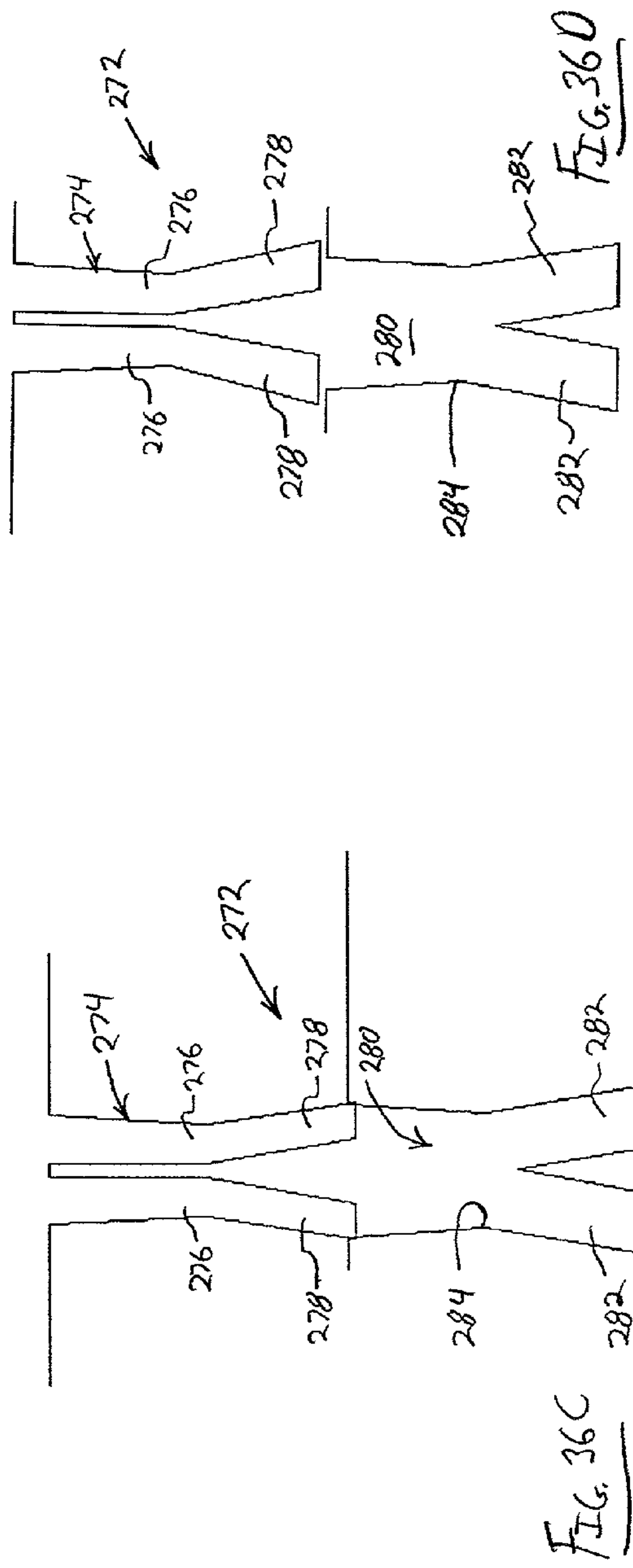
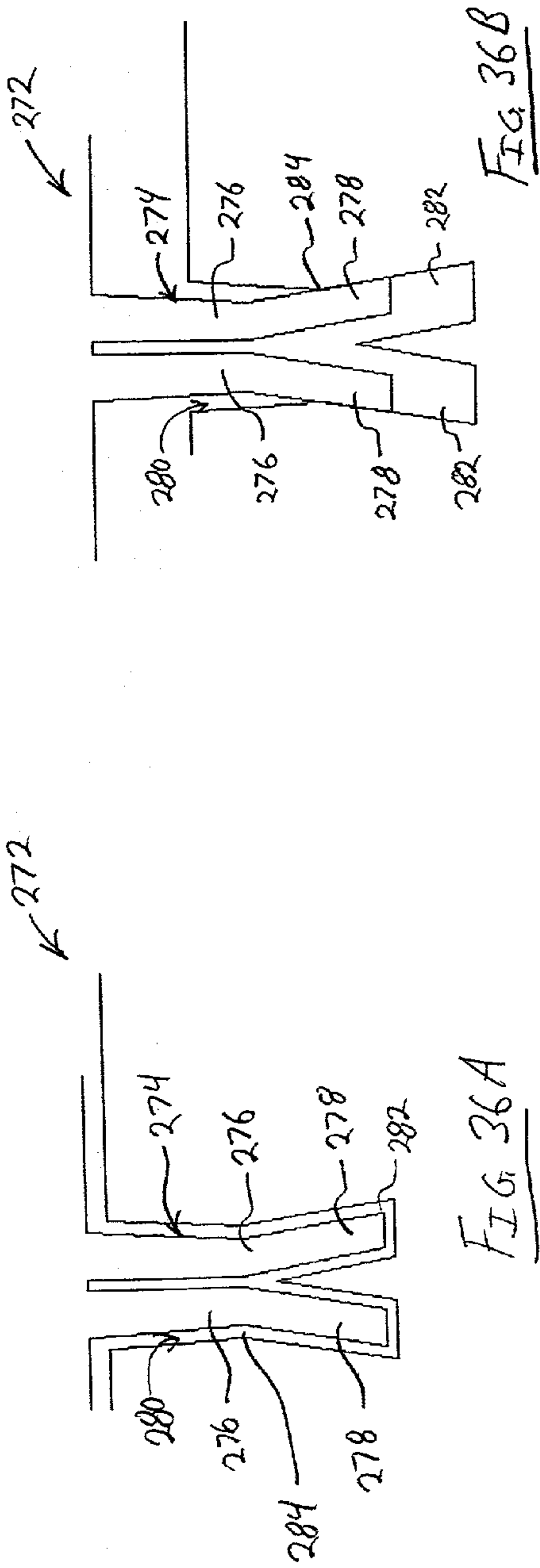


Fig. 33

Fig. 34





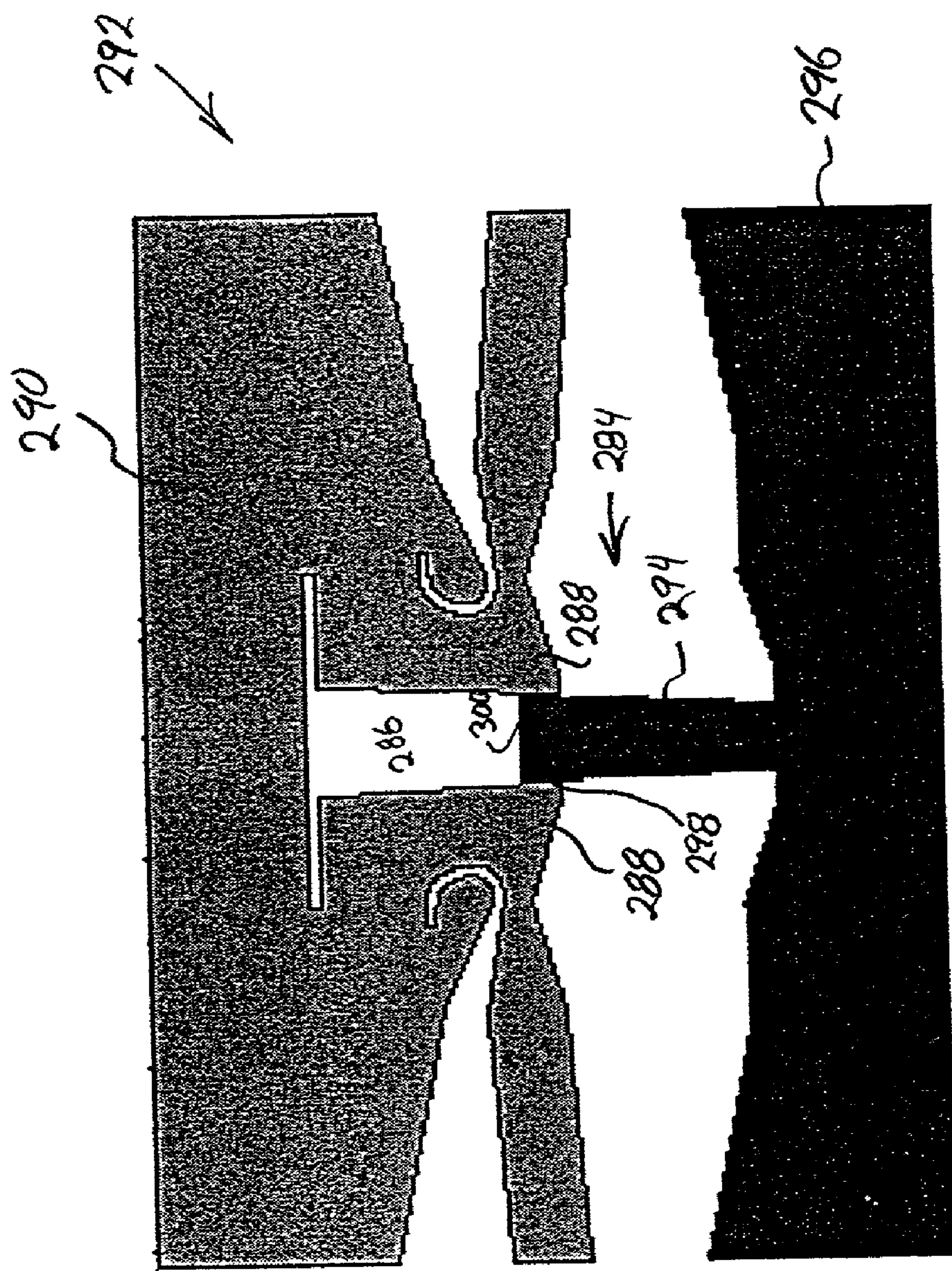
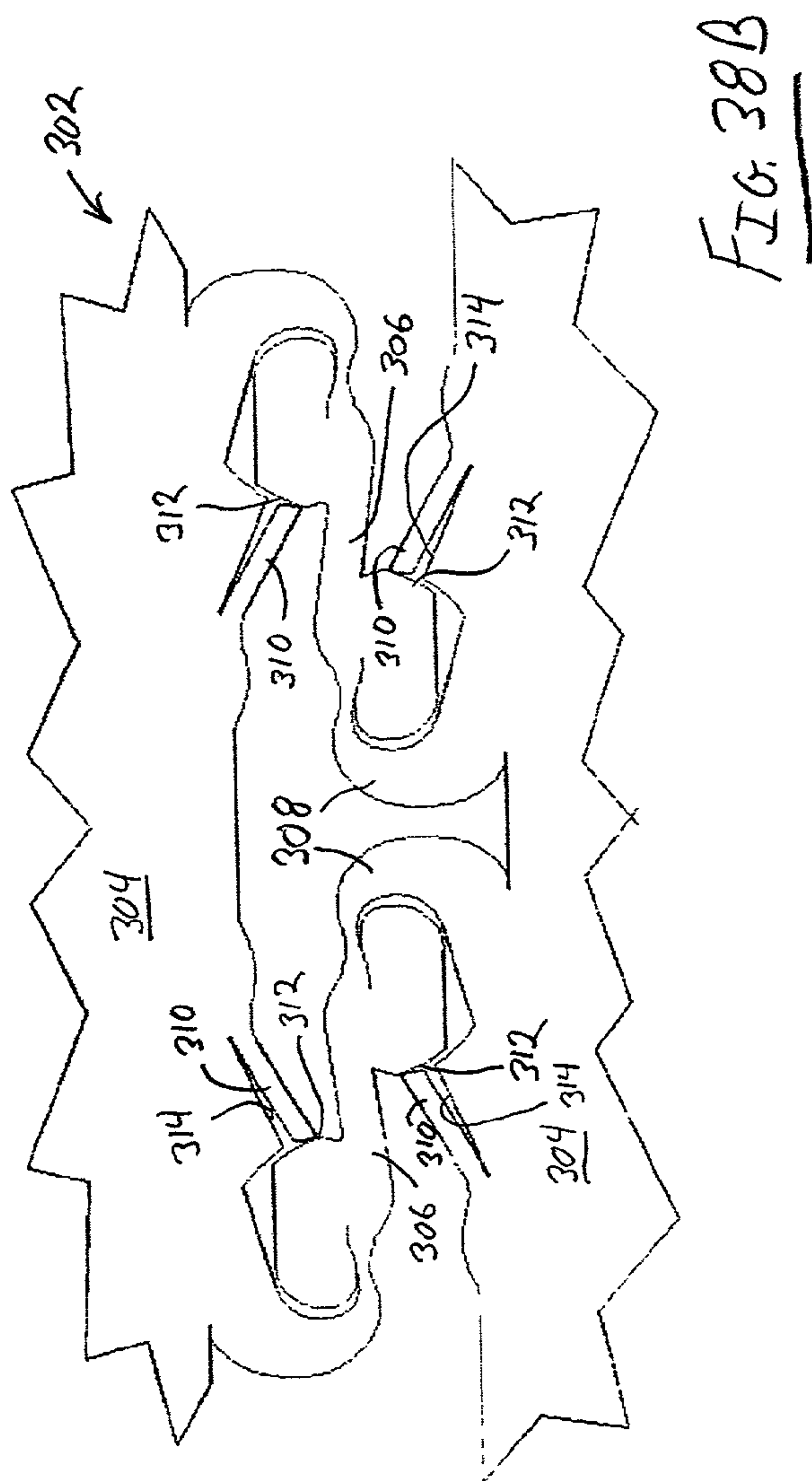
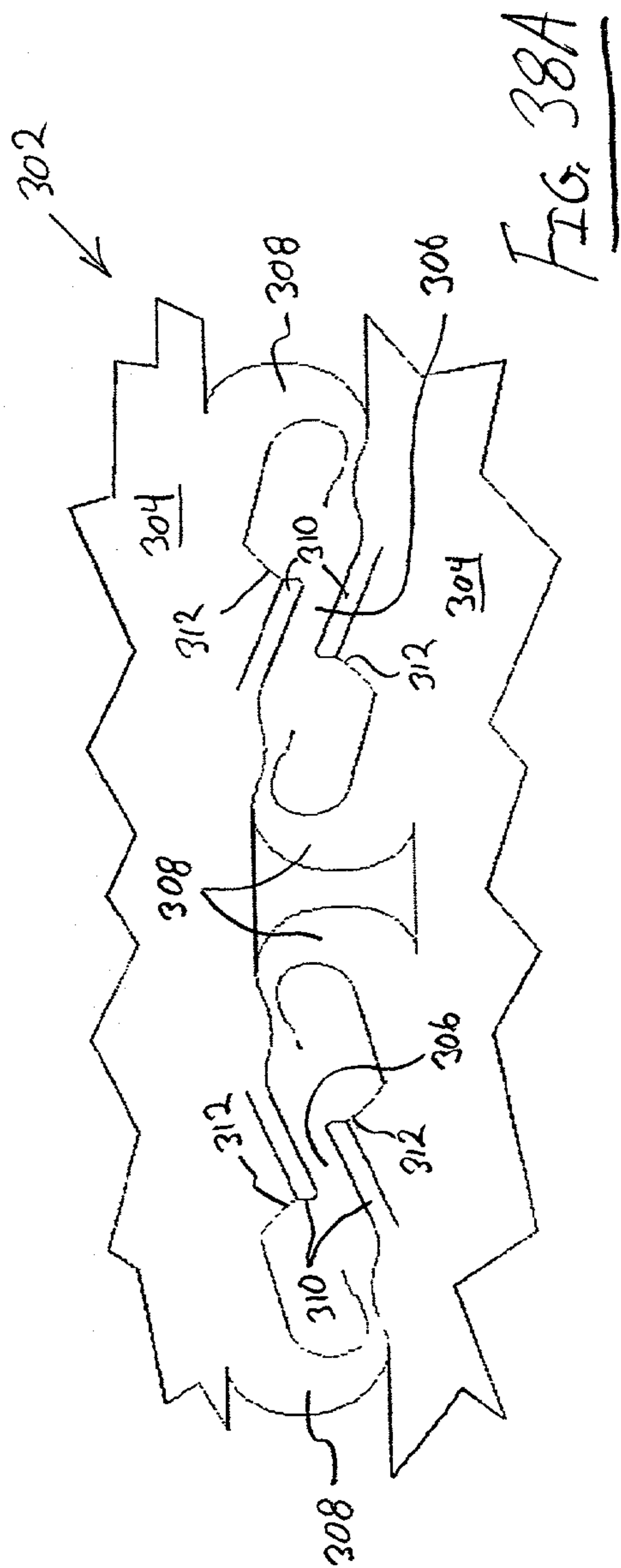


Fig 37



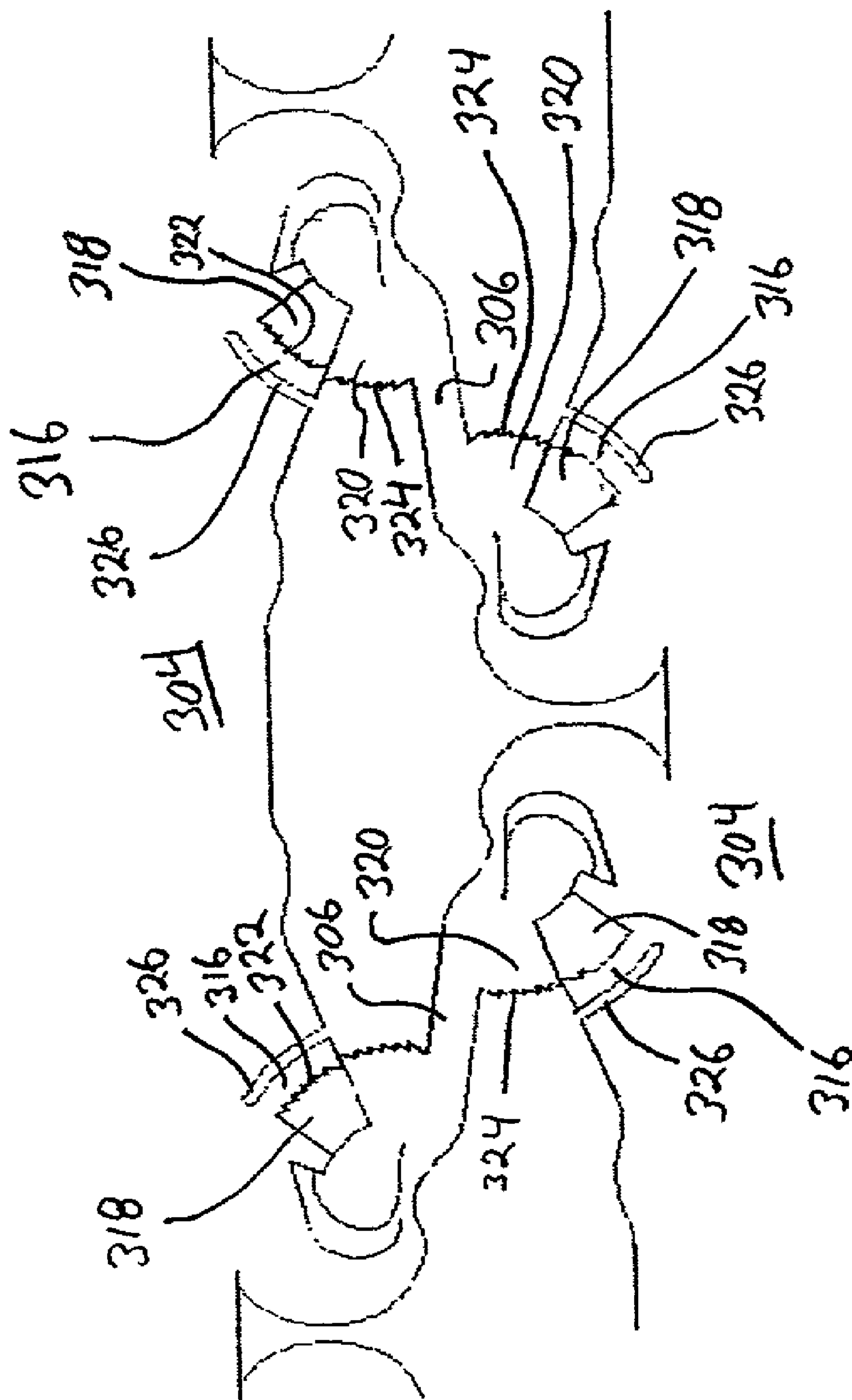


Fig. 39

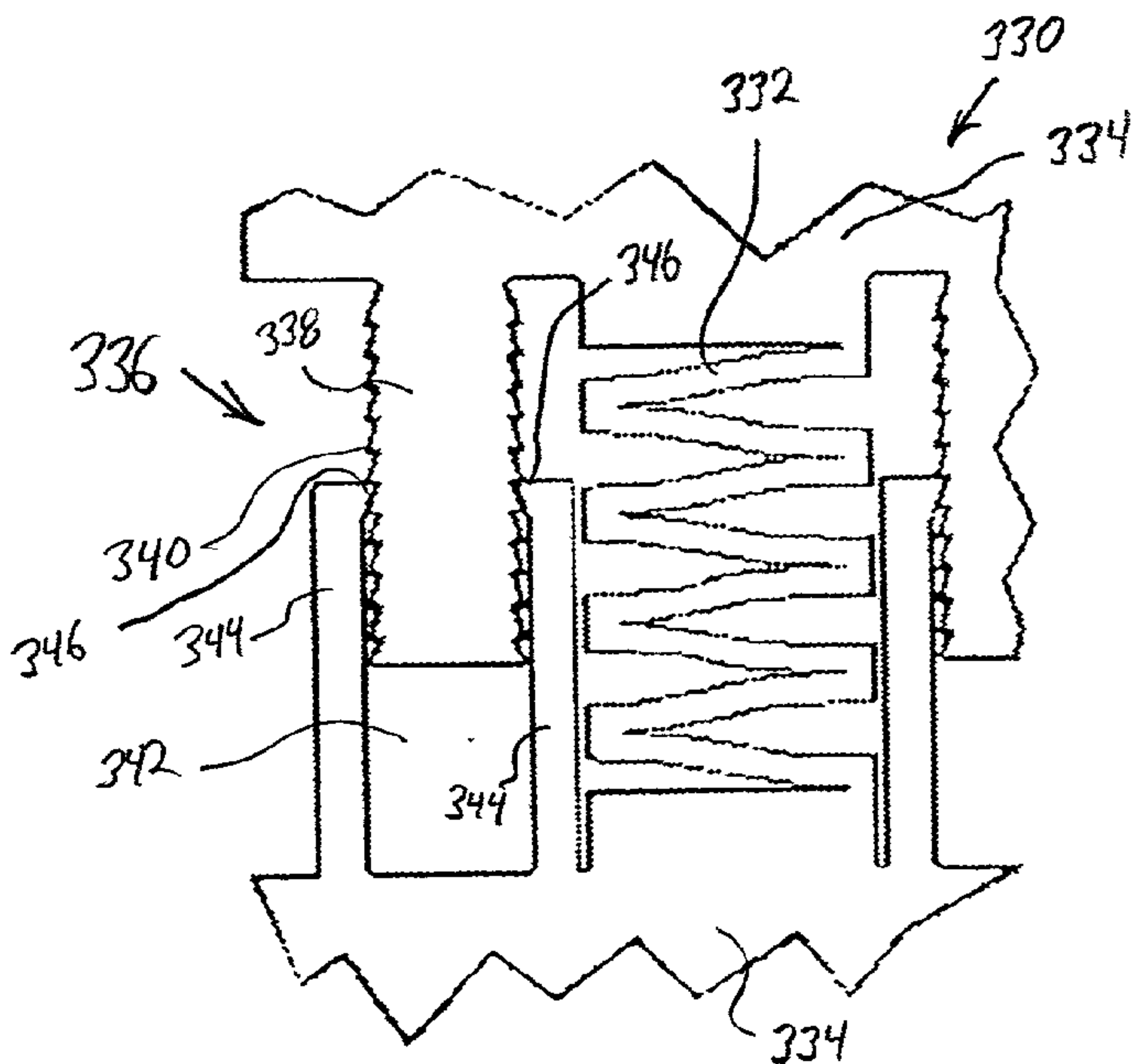


FIG. 40A

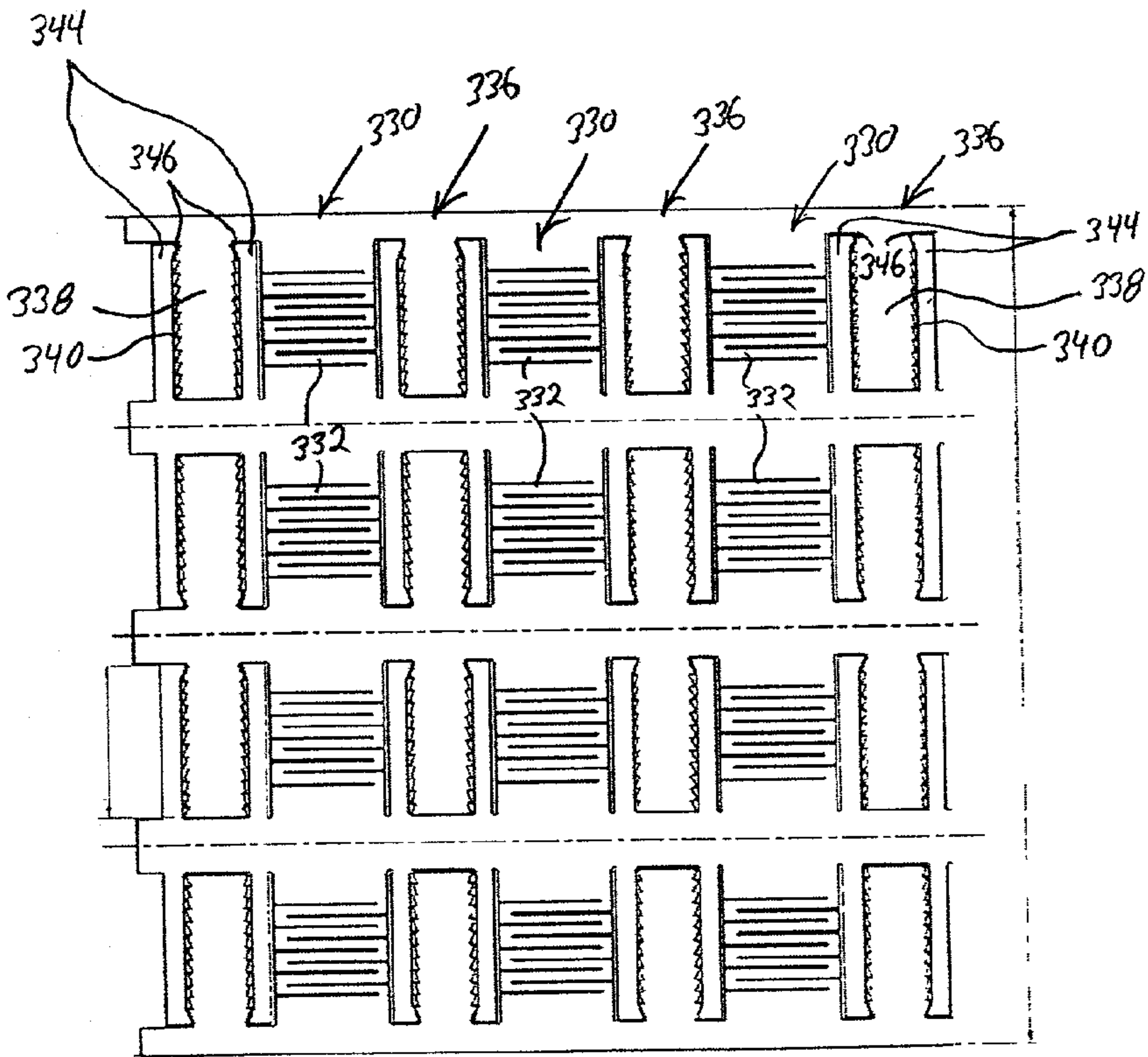


FIG. 40B

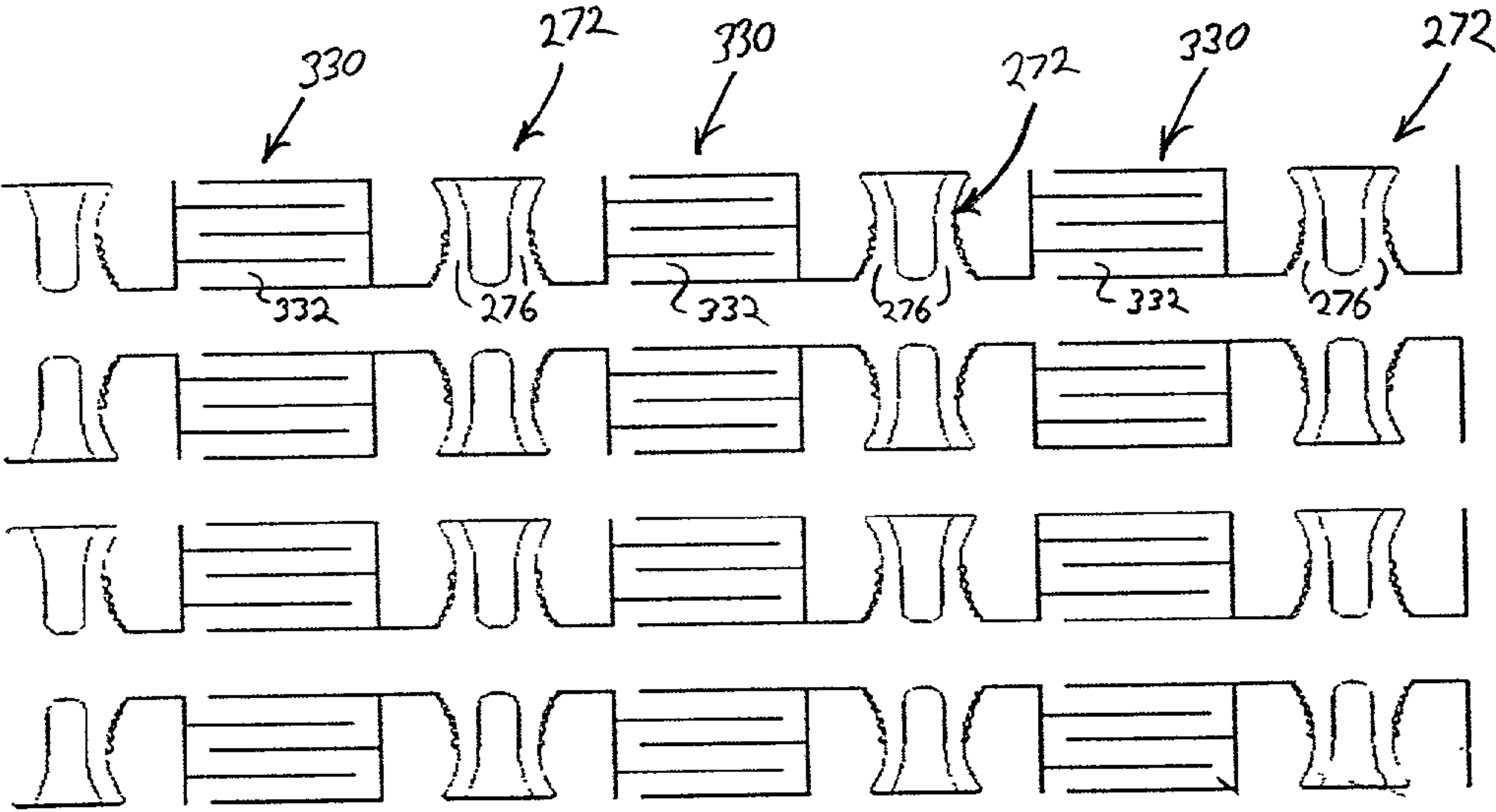


FIG. 41A

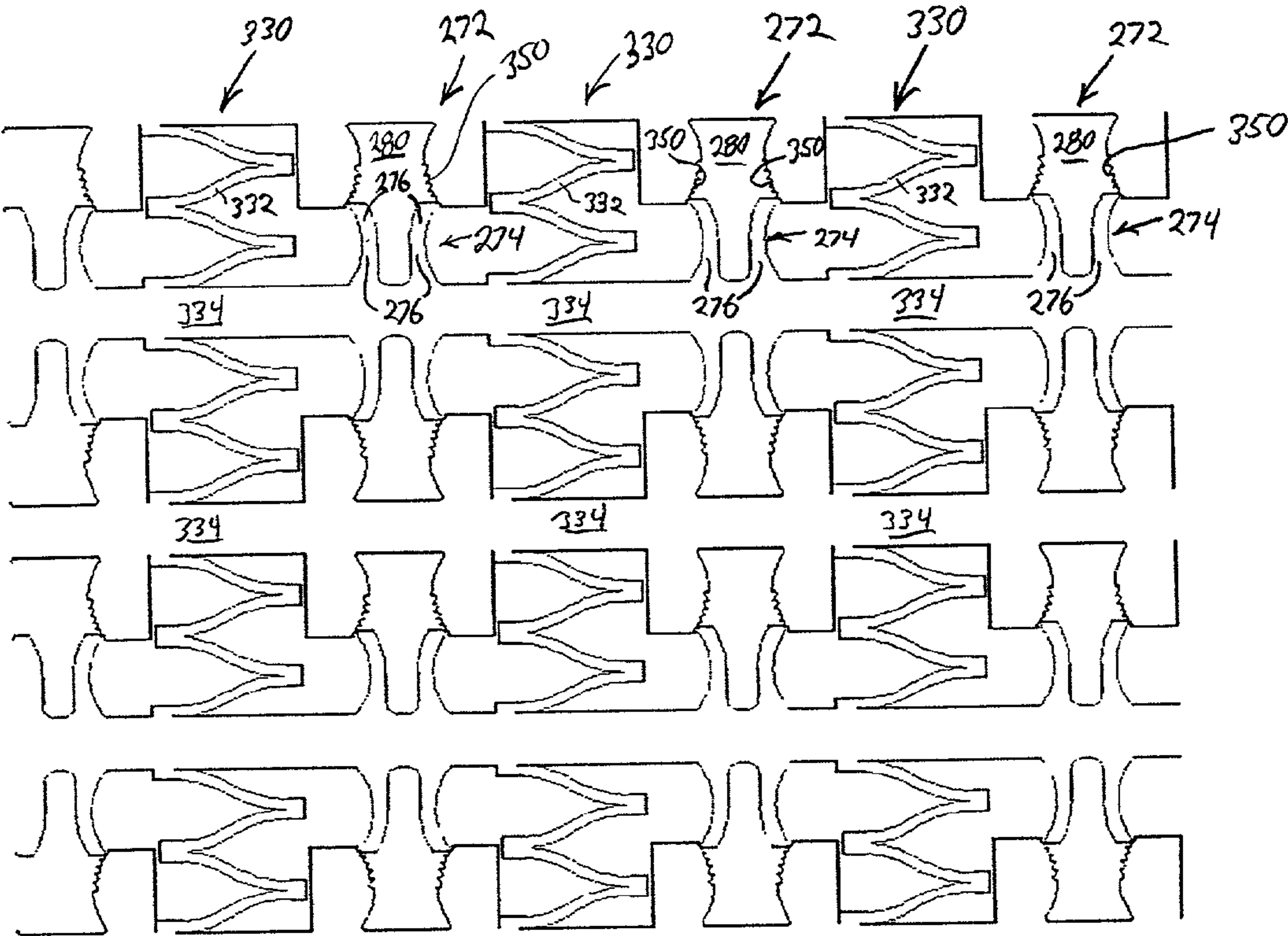


FIG. 41B

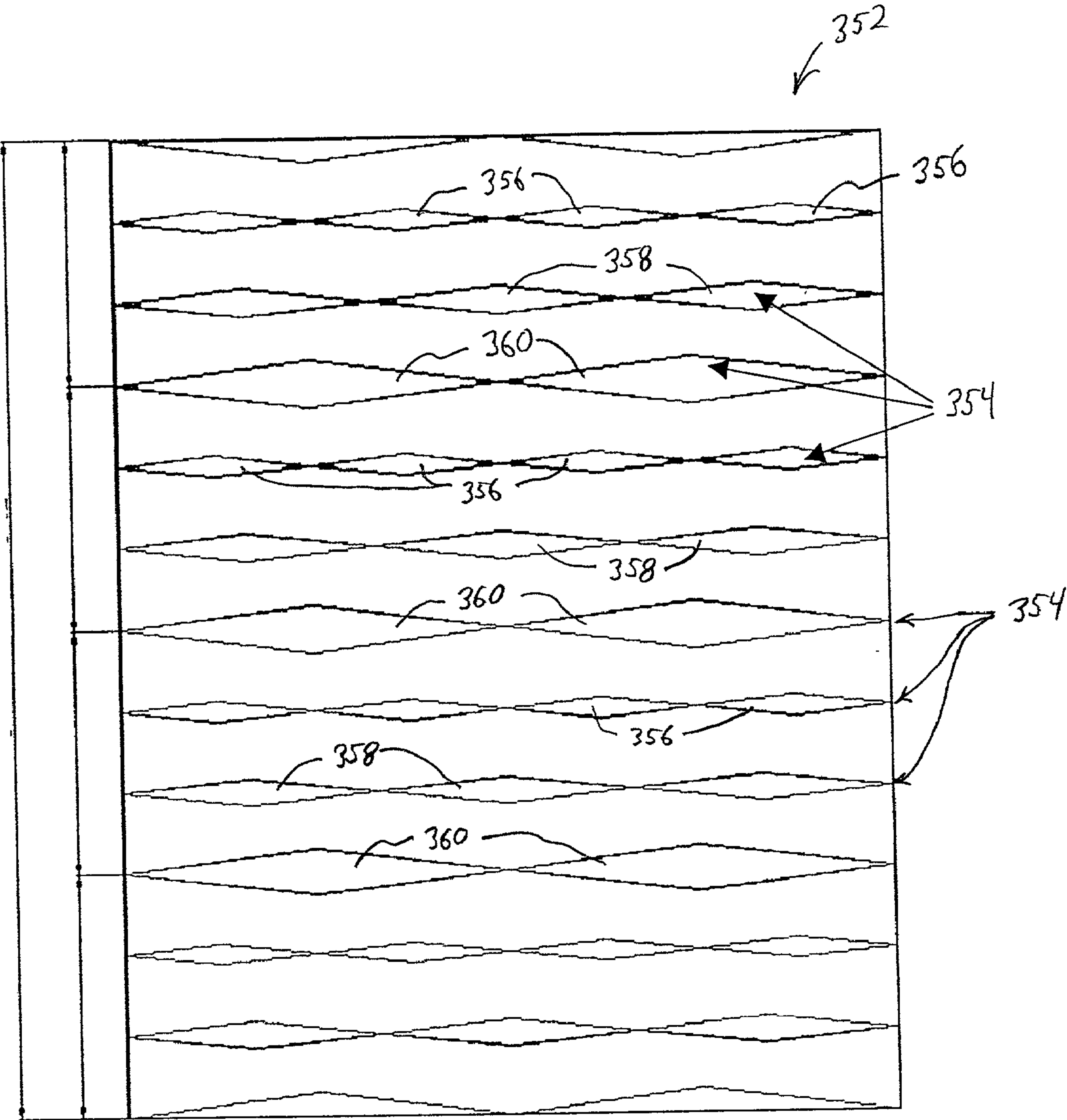


FIG. 42

TECHNIQUE OF FORMING EXPANDABLE DEVICES FROM CELLS THAT MAY BE TRANSITIONED BETWEEN A CONTRACTED STATE AND AN EXPANDED STATE

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] The following is based on and claims the priority of provisional application number 60/261,749 filed Jan. 16, 2001 and provisional application number 60/296,875 filed Jun. 8, 2001.

FIELD OF THE INVENTION

[0002] This invention relates generally to expandable-devices, and particularly to devices formed from one or more expandable cells that facilitate transition of the device from a contracted state to an expanded state.

BACKGROUND OF THE INVENTION

[0003] In a variety of applications and environments, it would be beneficial to have a device able to transition from a contracted state to an expanded state. Such devices can comprise planar members, tubular members, rectangular members and a variety of other configurations. Exemplary applications include medical applications in which expandable devices, such as stents, are deployed at a desired location and then expanded. Another exemplary application comprises the use of expandables in the retrieval of various fluids, e.g. oil, from subterranean locations.

[0004] For example, fluids such as oil, natural gas and water are obtained from subterranean geologic formations (a "reservoir") by drilling a well that penetrates the fluid-bearing formation. Once a wellbore has been drilled to a certain depth, the borehole wall typically is supported to prevent collapse. During the drilling and use of a wellbore, various tubular members, such as liners, casings, sand-screens, etc. are deployed within the wellbore.

[0005] Various methods have been developed for radially expanding tubulars by, for instance, pulling an expansion mandrel through the tubular to plastically deform the tubular in a radially outward direction. Such an approach, however, requires a large amount of force to achieve the desired expansion.

[0006] The medical industry, oil industry and a variety of other industries utilize certain types of expandables or would benefit from the use of expandables in numerous applications. However, there are very few existing devices that are readily expandable at a desired location. Of the devices that do exist, substantial forces are required to create the expansion. Also, substantial plastic deformation often occurs which can limit the selection of available materials for a given expandable device. The present invention is directed to overcoming, or at least reducing, the effects of one or more of the problems set forth above.

SUMMARY OF THE INVENTION

[0007] The present invention relates generally to expandable devices that may be used, for example, in subterranean environments. In one embodiment of the invention, the expandable device comprises one or more expandable cells that facilitate expansion of the device. By way of example,

a tubular may be formed with a plurality of expandable cells that facilitate radial expansion of the device from a collapsed or contracted state to an expanded state. A variety of cell types and cell designs may be utilized depending on the application and desired parameters of the expandable device.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] The invention will hereafter be described with reference to the accompanying drawings, wherein like reference numerals denote like elements, and:

[0009] **FIGS. 1A and 1B** are illustrations of the forces imposed to make a bistable structure;

[0010] **FIG. 2A and 2B** show force-deflection curves of two bistable structures;

[0011] **FIGS. 3A-3F** illustrate expanded and collapsed states of three bistable cells with various thickness ratios;

[0012] **FIGS. 4A and 4B** illustrate a bistable expandable tubular in its expanded and collapsed states;

[0013] **FIGS. 4C and 4D** illustrate a bistable expandable tubular in collapsed and expanded states within a wellbore;

[0014] **FIGS. 5A and 5B** illustrate an expandable packer type of deployment device;

[0015] **FIGS. 6A and 6B** illustrate a mechanical packer type of deployment device;

[0016] **FIGS. 7A-7D** illustrate an expandable swage type of deployment device;

[0017] **FIGS. 8A-8D** illustrate a piston type of deployment device;

[0018] **FIGS. 9A and 9B** illustrate a plug type of deployment device;

[0019] **FIGS. 10A and 10B** illustrate a ball type of deployment device;

[0020] **FIG. 11** is a schematic of a wellbore utilizing an expandable bistable tubular;

[0021] **FIG. 12** illustrates a motor driven radial roller deployment device;

[0022] **FIG. 13** illustrates a hydraulically driven radial roller deployment device;

[0023] **FIG. 14** is a cross sectional view of one embodiment of the packer of the present invention;

[0024] **FIG. 15** is a cross sectional view of another embodiment of the packer of the present invention;

[0025] **FIG. 16** is a side elevation view of an embodiment of the present invention in a contracted state;

[0026] **FIG. 17** is a side elevation view of an embodiment of the present invention in an expanded state;

[0027] **FIGS. 18A-C** are schematic views of an alternative embodiment of the present invention;

[0028] **FIG. 19** is a perspective view of an alternative embodiment of the present invention;

[0029] **FIG. 20** is a schematic view of an alternative embodiment of the present invention;

[0030] FIG. 21 is a schematic view of an alternative embodiment of the present invention;

[0031] FIGS. 22A-B are partial side elevational view of an embodiment of the present invention in the contracted and expanded positions respectively;

[0032] FIGS. 23A-B are partial side elevational views of an embodiment of the present invention in the contracted and expanded positions respectively;

[0033] FIGS. 24A-B are side elevational views of an alternate embodiment of an expandable cell in its contracted and expanded positions, respectively;

[0034] FIGS. 25A-B are side elevational views of a cell similar to that illustrated in FIGS. 24A-B deployed in its contracted and expanded positions, respectively;

[0035] FIGS. 26A-B illustrate another embodiment of expandable cells displayed in their contracted and expanded positions, respectively;

[0036] FIGS. 27A-B illustrate another embodiment of expandable cells displayed in their contracted and expanded positions, respectively;

[0037] FIGS. 28A-B illustrate another embodiment of expandable cells displayed in their contracted and expanded positions, respectively;

[0038] FIGS. 29A-B illustrate another embodiment of expandable cells displayed in their contracted and expanded positions, respectively;

[0039] FIGS. 30A-B illustrate another embodiment of an expandable cell displayed in its contracted and expanded position, respectively;

[0040] FIGS. 31A-C illustrate a cell with energy storage members moving from a contracted state to an expanded state;

[0041] FIGS. 32A-32B illustrate another embodiment of the cell illustrated in FIGS. 31A-C in a contracted position and expanded position, respectively;

[0042] FIG. 33 illustrates another exemplary expandable cell design;

[0043] FIG. 34 illustrates another exemplary expandable cell design;

[0044] FIGS. 35A-D illustrate an exemplary locking mechanism moving through various stages from a closed position to an open, locked position;

[0045] FIGS. 36A-D illustrate another embodiment of the locking mechanism of FIG. 35;

[0046] FIG. 37 illustrates a locking mechanism combined with an expandable cell;

[0047] FIG. 38A-B illustrate an expandable cell combined with a locking mechanism in a collapsed and expanded position, respectively;

[0048] FIG. 39 illustrates an expandable cell with another embodiment of a locking mechanism;

[0049] FIGS. 40A-B illustrate an individual expandable cell and a plurality of expandable cells, respectively, combined with corresponding locking mechanisms;

[0050] FIGS. 41A-B illustrate another embodiment of combined expandable cells and locking mechanisms in collapsed and expanded positions, respectively; and

[0051] FIG. 42 is a schematic representation of the combination of expandable cells having differing sizes and configurations in a single expandable device.

[0052] While the invention is susceptible to various modifications and alternative forms, specific embodiments thereof have been shown by way of example in the drawings and are herein described in detail. It should be understood, however, that the description herein of specific embodiments is not intended to limit the invention to the particular forms disclosed, but on the contrary, the intention is to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention as defined by the appended claims.

DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

[0053] The following describes a variety of expandable devices that utilize expandable cells to facilitate expansion of the device from a contracted state to an expanded state. Various expansion techniques, expandable cell designs, and locking mechanisms are described, and typically the description is related to one or more exemplary applications. For example, the cells are described for use in tubular components, such as tubulars used in the oil production industry. However, this application is only an exemplary application to demonstrate the applicability of the various cells and locking mechanisms described herein. The description should not be construed as limiting the application of such expandable devices to the particular environments or applications described herein. Rather the techniques for formulating expandable devices can have a wide range of applications in other environments and industries.

[0054] As described below, exemplary expandable devices may or may not comprise bistable cells. Whether bistable or not, the expandable cells facilitate expansion of a given device between a contracted state and an expanded state for a variety of operations or procedures. The selection of a particular type of expandable cell depends on a variety of factors including environment, degree of expansion, materials available, etc.

[0055] Bistable devices used in the present invention can take advantage of a principle illustrated in FIGS. 1A and 1B. FIG. 1A shows a rod 10 fixed at each end to rigid supports 12. If the rod 10 is subjected to an axial force it begins to deform as shown in FIG. 1B. As the axial force is increased rod 10 ultimately reaches its Euler buckling limit and deflects to one of the two stable positions shown as 14 and 15. If the buckled rod is now clamped in the buckled position, a force at right angles to the long axis can cause the rod to move to either of the stable positions but to no other position. When the rod is subjected to a lateral force it must move through an angle β before deflecting to its new stable position.

[0056] Bistable systems are characterized by a force deflection curve such as those shown in FIGS. 2A and 2B. The externally applied force 16 causes the rod 10 of FIG. 1B to move in the direction X and reaches a maximum 18 at the onset of shifting from one stable configuration to the other.

Further deflection requires less force because the system now has a negative spring rate and when the force becomes zero the deflection to the second stable position is spontaneous.

[0057] The force deflection curve for this example is symmetrical and is illustrated in **FIG. 2A**. By introducing either a precurvature to the rod or an asymmetric cross section the force deflection curve can be made asymmetric as shown in **FIG. 2B**. In this system the force **19** required to cause the rod to assume one stable position is greater than the force **20** required to cause the reverse deflection. The force **20** must be greater than zero for the system to have bistable characteristics.

[0058] Bistable structures, sometimes referred to as toggle devices, have been used in industry for such devices as flexible discs, over center clamps, hold-down devices and quick release systems for tension cables (such as in sailboat rigging backstays).

[0059] Instead of using the rigid supports as shown in **FIGS. 1A and 1B**, a cell can be constructed where the restraint is provided by curved struts connected at each end as shown in **FIGS. 3A-3F**. If both struts **21** and **22** have the same thickness as shown in **FIGS. 3A and 3B**, the force deflection curve is linear and the cell lengthens when compressed from its open position **FIG. 3B** to its closed position **FIG. 3A**. If the cell struts have different thicknesses, as shown in **FIGS. 3C-3F**, the cell has the force deflection characteristics shown in **FIG. 2B**, and does not change in length when it moves between its two stable positions. An expandable bistable tubular can thus be designed so that as the radial dimension expands, the axial length remains constant. In one example, if the thickness ratio is over approximately 2:1, the heavier strut resists longitudinal changes. By changing the ratio of thick-to-thin strut dimensions, the opening and closing forces can be changed. For example, **FIGS. 3C and 3D** illustrated a thickness ratio of approximately 3:1, and **FIGS. 3E and 3F** illustrate a thickness ratio of approximately 6:1.

[0060] An expandable bore bistable tubular, such as casing, a tube, a patch, or pipe, can be constructed with a series of circumferential bistable connected cells **23** as shown in **FIGS. 4A and 4B**, where each thin strut **21** is connected to a thick strut **22**. The longitudinal flexibility of such a tubular can be modified by changing the length of the cells and by connecting each row of cells with a compliant link. Further, the force deflection characteristics and the longitudinal flexibility can also be altered by the design of the cell shape. **FIG. 4A** illustrates an expandable bistable tubular **24** in its expanded configuration while **FIG. 4B** illustrates the expandable bistable tubular **24** in its contracted or collapsed configuration. Within this application the term "collapsed" is used to identify the configuration of the bistable element or device in the stable state with the smallest diameter, it is not meant to imply that the element or device is damaged in any way. In the collapsed state, bistable tubular **24** is readily introduced into a wellbore **29**, as illustrated in **FIG. 4C**. Upon placement of the bistable tubular **24** at a desired wellbore location, it is expanded, as illustrated in **FIG. 4D**.

[0061] The geometry of the bistable cells is such that the tubular cross-section can be expanded in the radial direction to increase the overall diameter of the tubular. As the tubular expands radially, the bistable cells deform elastically until a

specific geometry is reached. At this point the bistable cells move, e.g. snap, to a final expanded geometry. With some materials and/or bistable cell designs, enough energy can be released in the elastic deformation of the cell (as each bistable cell snaps past the specific geometry) that the expanding cells are able to initiate the expansion of adjoining bistable cells past the critical bistable cell geometry. Depending on the deflection curves, a portion or even an entire length of bistable expandable tubular can be expanded from a single point.

[0062] In like manner if radial compressive forces are exerted on an expanded bistable tubular, it contracts radially and the bistable cells deform elastically until a critical geometry is reached. At this point the bistable cells snap to a final collapsed structure. In this way the expansion of the bistable tubular is reversible and repeatable. Therefore the bistable tubular can be a reusable tool that is selectively changed between the expanded state as shown in **FIG. 4A** and the collapsed state as shown in **FIG. 4B**.

[0063] In the collapsed state, as in **FIG. 4B**, the bistable expandable tubular is easily inserted into the wellbore and placed into position. A deployment device is then used to change the configuration from the collapsed state to the expanded state.

[0064] In the expanded state, as in **FIG. 4A**, design control of the elastic material properties of each bistable cell can be such that a constant radial force can be applied by the tubular wall to the constraining wellbore surface. The material properties and the geometric shape of the bistable cells can be designed to give certain desired results.

[0065] One example of designing for certain desired results is an expandable bistable tubular string with more than one diameter throughout the length of the string. This can be useful in boreholes with varying diameters, whether designed that way or as a result of unplanned occurrences such as formation washouts or keyseats within the borehole. This also can be beneficial when it is desired to have a portion of the bistable expandable device located inside a cased section of the well while another portion is located in an uncased section of the well. **FIG. 11** illustrates one example of this condition. A wellbore **40** is drilled from the surface **42** and comprises a cased section **44** and an openhole section **46**. An expandable bistable device **48** having segments **50, 52** with various diameters is placed in the well. The segment with a larger diameter **50** is used to stabilize the openhole section **46** of the well, while the segment having a reduced diameter **52** is located inside the cased section **44** of the well.

[0066] Bistable collars or connectors **24A** (see **FIG. 4C**) can be designed to allow sections of the bistable expandable tubular to be joined together into a string of useful lengths using the same principle as illustrated in **FIG. 4A and 4B**. This bistable connector **24A** also incorporates a bistable cell design that allows it to expand radially using the same mechanism as for the bistable expandable tubular component. Exemplary bistable connectors have a diameter slightly larger than the expandable tubular sections that are being joined. The bistable connector is then placed over the ends of the two sections and mechanically attached to the expandable tubular sections. Mechanical fasteners such as screws, rivets or bands can be used to connect the connector to the tubular sections. The bistable connector typically is

designed to have an expansion rate that is compatible with the expandable tubular sections, so that it continues to connect the two sections after the expansion of the two segments and the connector.

[0067] Alternatively, the bistable connector can have a diameter smaller than the two expandable tubular sections joined. Then, the connector is inserted inside of the ends of the tubulars and mechanically fastened as discussed above. Another embodiment would involve the machining of the ends of the tubular sections on either their inner or outer surfaces to form an annular recess in which the connector is located. A connector designed to fit into the recess is placed in the recess. The connector would then be mechanically attached to the ends as described above. In this way the connector forms a relatively flush-type connection with the tubular sections.

[0068] A conveyance device **31** transports the bistable expandable tubular lengths and bistable connectors into the wellbore and to the correct position. (See **FIGS. 4C and 4D**). The conveyance device may utilize one or more mechanisms such as wireline cable, coiled tubing, coiled tubing with wireline conductor, drill pipe, tubing or casing.

[0069] A deployment device **33** can be incorporated into the overall assembly to expand the bistable expandable tubular and connectors. (See **FIGS. 4C and 4D**). Deployment devices can be of numerous types such as an inflatable packer element, a mechanical packer element, an expandable swage, a piston apparatus, a mechanical actuator, an electrical solenoid, a plug type apparatus, e.g. a conically shaped device pulled or pushed through the tubing, a ball type apparatus or a rotary type expander as further discussed below.

[0070] An inflatable packer element is shown in **FIGS. 5A and 5B** and is a device with an inflatable bladder, element, or bellows incorporated into the bistable expandable tubular system bottom hole assembly. In the illustration of **FIG. 5A**, the inflatable packer element **25** is located inside the entire length, or a portion, of the initial collapsed state bistable tubular **24** and any bistable expandable connectors (not shown). Once the bistable expandable tubular system is at the correct deployment depth, the inflatable packer element **25** is expanded radially by pumping fluid into the device as shown in **FIG. 5B**. The inflation fluid can be pumped from the surface through tubing or drill pipe, a mechanical pump, or via a downhole electrical pump which is powered via wireline cable. As the inflatable packer element **25** expands, it forces the bistable expandable tubular **24** to also expand radially. At a certain expansion diameter, the inflatable packer element causes the bistable cells in the tubular to reach a critical geometry where the bistable “snap” effect is initiated, and the bistable expandable tubular system expands to its final diameter. Finally the inflatable packer element **25** is deflated and removed from the deployed bistable expandable tubular **24**.

[0071] A mechanical packer element is shown in **FIGS. 6A and 6B** and is a device with a deformable plastic element **26** that expands radially when compressed in the axial direction. The force to compress the element can be provided through a compression mechanism **27**, such as a screw mechanism, cam, or a hydraulic piston. The mechanical packer element deploys the bistable expandable tubulars and connectors in the same way as the inflatable packer element.

The deformable plastic element **26** applies an outward radial force to the inner circumference of the bistable expandable tubulars and connectors, allowing them in turn to expand from a contracted position (see **FIG. 6A**) to a final deployment diameter (see **FIG. 6B**).

[0072] An expandable swage is shown in **FIGS. 7A-7D** and comprises a series of fingers **28** that are arranged radially around a conical mandrel **30**. **FIGS. 7A and 7C** show side and top views respectively. When the mandrel **30** is pushed or pulled through the fingers **28** they expand radially outwards, as illustrated in **FIGS. 7B and 7D**. An expandable swage is used in the same manner as a mechanical packer element to deploy a bistable expandable tubular and connector.

[0073] A piston type apparatus is shown in **FIGS. 8A-8D** and comprises a series of pistons **32** facing radially outwardly and used as a mechanism to expand the bistable expandable tubulars and connectors. When energized, the pistons **32** apply a radially directed force to deploy the bistable expandable tubular assembly as per the inflatable packer element. **FIGS. 8A and 8C** illustrate the pistons retracted while **FIGS. 8B and 8D** show the pistons extended. The piston type apparatus can be actuated hydraulically, mechanically or electrically.

[0074] A plug type actuator is illustrated in **FIGS. 9A and 9B** and comprises a plug **34** that is pushed or pulled through the bistable expandable tubulars **24** or connectors as shown in **FIG. 9A**. The plug is sized to expand the bistable cells past their critical point where they will snap to a final expanded diameter as shown in **FIG. 9B**.

[0075] A ball type actuator is shown in **FIGS. 10A and 10B** and operates when an oversized ball **36** is pumped through the middle of the bistable expandable tubulars **24** and connectors. To prevent fluid losses through the cell slots, an expandable elastomer based liner **38** is run inside the bistable expandable tubular system. The liner **38** acts as a seal and allows the ball **36** to be hydraulically pumped through the bistable tubular **24** and connectors. The effect of pumping the ball **36** through the bistable expandable tubulars **24** and connectors is to expand the cell geometry beyond the critical bistable point, allowing full expansion to take place as shown in **FIG. 10B**. Once the bistable expandable tubulars and connectors are expanded, the elastomer sleeve **38** and ball **36** are withdrawn.

[0076] Radial roller type actuators also can be used to expand the bistable tubular sections. **FIG. 12** illustrates a motor driven expandable radial roller tool. The tool comprises one or more sets of arms **58** that are expanded to a set diameter by means of a mechanism and pivot. On the end of each set of arms is a roller **60**. Centralizers **62** can be attached to the tool to locate it correctly inside the wellbore and the bistable tubular **24**. A motor **64** provides the force to rotate the whole assembly, thus turning the roller(s) circumferentially inside the wellbore. The axis of the roller(s) is such as to allow the roller(s) to rotate freely when brought into contact with the inner surface of the tubular. Each roller can be conically-shaped in section to increase the contact area of roller surface to the inner wall of the tubular. The rollers are initially retracted and the tool is run inside the collapsed bistable tubular. The tool is then rotated by the motor **64**, and rollers **60** are moved outwardly to contact the inner surface of the bistable tubular. Once in contact with the

tubular, the rollers are pivoted outwardly a greater distance to apply an outwardly radial force to the bistable tubular. The outward movement of the rollers can be accomplished via centrifugal force or an appropriate actuator mechanism coupled between the motor **64** and the rollers **60**.

[0077] The final pivot position is adjusted to a point where the bistable tubular can be expanded to the final diameter. The tool is then longitudinally moved through the collapsed bistable tubular, while the motor continues to rotate the pivot arms and rollers. The rollers follow a shallow helical path **66** inside the bistable tubular, expanding the bistable cells in their path. Once the bistable tubular is deployed, the tool rotation is stopped and the roller retracted. The tool is then withdrawn from the bistable tubular by a conveyance device **68** that also can be used to insert the tool.

[0078] FIG. 13 illustrates a hydraulically driven radial roller deployment device. The tool comprises one or more rollers **60** that are brought into contact with the inner surface of the bistable tubular by means of a hydraulic piston **70**. The outward radial force applied by the rollers can be increased to a point where the bistable tubular expands to its final diameter. Centralizers **62** can be attached to the tool to locate it correctly inside the wellbore and bistable tubular **24**. The rollers **60** are initially retracted and the tool is run into the collapsed bistable tubular **24**. The rollers **60** are then deployed and push against the inside wall of the bistable tubular **24** to expand a portion of the tubular to its final diameter. The entire tool is then pushed or pulled longitudinally through the bistable tubular **24** expanding the entire length of bistable cells **23**. Once the bistable tubular **24** is deployed in its expanded state, the rollers **60** are retracted and the tool is withdrawn from the wellbore by the conveyance device **68** used to insert it. By altering the axis of the rollers **60**, the tool can be rotated via a motor as it travels longitudinally through the bistable tubular **24**.

[0079] Power to operate the deployment device can be drawn from one or a combination of sources such as: electrical power supplied either from the surface or stored in a battery arrangement along with the deployment device, hydraulic power provided by surface or downhole pumps, turbines or a fluid accumulator, and mechanical power supplied through an appropriate linkage actuated by movement applied at the surface or stored downhole such as in a spring mechanism.

[0080] The bistable expandable tubular system is designed so the internal diameter of the deployed tubular is expanded to maintain a maximum cross-sectional area along the expandable tubular. This feature enables mono-bore wells to be constructed and facilitates elimination of problems associated with traditional wellbore casing systems where the casing outside diameter must be stepped down many times, restricting access, in long wellbores.

[0081] The bistable expandable tubular system can be applied in numerous applications such as an expandable open hole liner where the bistable expandable tubular **24** is used to support an open hole formation by exerting an external radial force on the wellbore surface. As bistable tubular **24** is radially expanded, the tubular moves into contact with the surface forming wellbore **29**. These radial forces help stabilize the formations and allow the drilling of wells with fewer conventional casing strings. The open hole liner also can comprise a material, e.g. a wrapping, that

reduces the rate of fluid loss from the wellbore into the formations. The wrapping can be made from a variety of materials including expandable metallic and/or elastomeric materials. By reducing fluid loss into the formations, the expense of drilling fluids can be reduced and the risk of losing circulation and/or borehole collapse can be minimized.

[0082] Liners also can be used within wellbore tubulars for purposes such as corrosion protection. One example of a corrosive environment is the environment that results when carbon dioxide is used to enhance oil recovery from a producing formation. Carbon dioxide (CO_2) readily reacts with any water (H_2O) that is present to form carbonic acid (H_2CO_3). Other acids can also be generated, especially if sulfur compounds are present. Tubulars used to inject the carbon dioxide as well as those used in producing wells are subject to greatly elevated corrosion rates. The present invention can be used to place protective liners, e.g. a bistable tubular **24**, within an existing tubular to minimize the corrosive effects and to extend the useful life of the wellbore tubulars.

[0083] Another exemplary application involves use of the bistable tubular **24** as an expandable perforated liner. The open bistable cells in the bistable expandable tubular allow unrestricted flow from the formation while providing a structure to stabilize the borehole.

[0084] Still another application of the bistable tubular **24** is as an expandable sand screen where the bistable cells are sized to act as a sand control screen. Also, a filter material can be combined with the bistable tubular as explained below. For example, an expandable screen element can be affixed to the bistable expandable tubular. The expandable screen element can be formed as a wrapping around bistable tubular **24**. It has been found that the imposition of hoop stress forces onto the wall of a borehole will in itself help stabilize the formation and reduce or eliminate the influx of sand from the producing zones, even if no additional screen element is used.

[0085] The above described bistable expandable tubulars can be made in a variety of manners such as: cutting appropriately shaped paths through the wall of a tubular pipe thereby creating an expandable bistable device in its collapsed state; cutting patterns into a tubular pipe thereby creating an expandable bistable device in its expanded state and then compressing the device into its collapsed state; cutting appropriate paths through a sheet of material, rolling the material into a tubular shape and joining the ends to form an expandable bistable device in its collapsed state; or cutting patterns into a sheet of material, rolling the material into a tubular shape, joining the adjoining ends to form an expandable bistable device in its expanded state and then compressing the device into its collapsed state.

[0086] The materials of construction for the bistable expandable tubulars can include those typically used within the oil and gas industry such as carbon steel. They can also be made of specialty alloys (such as a monel, inconel, hastelloy or tungsten-based alloys) if the application requires.

[0087] The configurations shown for the bistable tubular **24** are illustrative of the operation of a basic bistable cell. Other configurations may be suitable, but the concept presented is also valid for these other geometries.

[0088] In FIGS. 14 and 15, a packer 80 formed of bistable cells is illustrated. The packer 80 has a tubular 82 formed of bistable cells 83, such as those previously discussed. In addition, the packer 80 has at least one seal 84 along at least a portion of its length. An exemplary seal 84 may include one or more layers positioned internally, externally, or both with respect to tubular 82. Additionally, the layer(s) may be intermixed with the openings formed in the cells.

[0089] FIG. 14 illustrates an embodiment having an internal and an external seal 84. FIG. 15 illustrates a packer 80 having only an internal seal 84. The seal 84 may be formed of an elastomer or other material. Further, the properties of the seal 84 allow it to at least match the expansion ratio of the tubular 82. Folds or other design characteristics of the seal 84 may be used to facilitate the expansion.

[0090] Also, a resin or catalyst 85 may be used to allow the seal 84 to harden after setting. In one alternative embodiment a resin or other flowable material is placed between the layers of seals 84 (as in FIG. 14). Once the packer 80 is placed in the well and expanded, the flowable material may be hardened or otherwise altered to improve the sealing characteristics of the packer 80. In some applications, hardening of the resin or other material requires heating of the material by a service tool. The packer 80 can be expanded as described herein, and may comprise a variety of bistable cells. In one embodiment of use, the packer 80 is deployed on a run-in tool that includes an expanding tool. The packer 80 is positioned at the desired location and expanded to seal against the walls of the casing or other tubular. Typically, the packer 80 is connected to a tubing or other conduit that extends downhole below the packer 80. The packer 80 provides a seal in the annulus to prevent or restrict fluid flow longitudinally in the well (the typical use for packers). The present invention also may act as a well anchor which includes or excludes the seal 84.

[0091] In FIG. 16, an alternative embodiment is illustrated in which the packer 80 forms a portion of a conduit. In the embodiment shown, a well conduit 90 (such as a tubing) has a portion (marked as the packer 80) that is cut to form the bistable cells. The packer portion 80 has a seal 84 thereon as previously described. In FIG. 16, a portion of the seal material 84 is illustrated as removed to reveal the bistable cells 83 in the underlying tubular 82. In FIG. 17, the packer portion 80 is illustrated in its expanded state. It should be noted that in typical applications the well conduit 90 which does not have bistable cells formed therein, does not expand. Thus, one embodiment for attaching the well conduit to the packer 80 is to form the packer 80 as an integral part of the well conduit 90 (note that a welded connection resembles this embodiment and is an alternative method of forming the present invention). Other methods include conventional methods of non-integral connection.

[0092] In alternative embodiments, the well conduit has a plurality of bistable cell packers 80 formed thereon. In yet another alternative embodiment, a portion or portions 91 of the well conduit in addition to the packer portions 80 are formed of bistable cells so that these other portions also undergo expansion (see FIG. 17). The other portions may or may not have a material applied thereto. For example, the other portion may have a screen or filter material applied thereto to provide a well sand screen.

[0093] Referring to FIGS. 18A-C, an alternative design of the present invention is illustrated in a schematic, partial

cross-sectional view. The expandable packer is shown in the retracted and expanded states, respectively, and in partial side elevational view (FIG. 18C). The packer shown includes a base tubular 82 formed of thin struts 21 and thick struts 22 forming bistable cells 23/83 as previously described. Slats 92 are attached to the tubing 82 at one edge and extend generally longitudinally in the embodiment shown (see FIG. 18C). Specifically, each slat 92 is attached to the tubing 82 at the thick struts 22, and the width of the slats is such that they overlap at least the adjacent slat when the tubing 82 is in the expanded state. Although illustrated as having a slat attached to each of the thick struts, the packer may have a slat attached to alternate thick struts 22 or in other configurations. Furthermore, the slats may extend in a direction other than the longitudinal direction. The slats 92 slide over one another during expansion so that the outside of the tubing 82 is covered by the overlapping slats 92.

[0094] A seal 84 may be attached to the slats 92 to provide the seal for the packer. Although shown in the figures as folded, the seal 84, may have other characteristics that facilitate its ability to expand with the slats 92 and tubular 82. Also, the seal 84 may have other characteristics previously mentioned (e.g., resin, internal seal, etc).

[0095] It should be noted that although described as a packer, the present invention may be used to provide isolation over a long length as opposed to a traditional packer or downhole tool which generally seals only a relatively short longitudinal distance. Thus, the present invention may be used in a manner similar to a casing to provide isolation for an extended length.

[0096] In FIG. 19, a perspective view of packer 80 (or isolation device) having a plurality of slats 92 attached thereto is illustrated in an overlapping arrangement as previously described. The tubing 82 includes end extensions 94 that extend longitudinally from the endmost cells. The slats 92 may be attached to the end extensions 94, to certain portions of the thick struts 22 and/or to certain thick struts 22. In one embodiment, for example, the struts 92 are attached to the thick struts which are longitudinally aligned with the end extensions 94. Although generally shown as attached at an edge of the slats 92, the slats also may attach to the tubing 82 at a position intermediate the edges.

[0097] In FIG. 20, an expandable tubing (or conduit) 90 is illustrated positioned in a well 100. The conduit 90 includes a plurality of spaced packers 80 or expandable sealing devices. The expandable packers 80 engage the wellbore wall preventing annular flow thereby. Therefore, any microannulus formed between the expandable tubing 90 and the well 100 (which may include a casing) is sealed in the longitudinal direction to restrict or prevent unwanted flow thereby. The conduit 90 may include one or more such packers 80, as desired, to control the flow. Further, the packers 80 may be spaced at regular intervals or at some other predetermined spacing to control the flow in the annulus as needed.

[0098] In one example, illustrated schematically in FIG. 21, the individual joints of tubing 90 are interconnected by a packer 80 to compartmentalize each joint of conduit from the adjacent joint(s). The packer 80 can be a separate connector as shown in FIG. 21 or it can be formed as part of the joint. Accordingly, the packer 80 can be positioned at

an end of the joint **90**, in the middle of the joint **90**, or at any other location along its length. In one embodiment both conduit **90** and packers **80**, of **FIGS. 20 and 21**, are formed of bistable cells.

[0099] Referring generally to **FIGS. 22A-B**, an alternative embodiment of the present invention is disclosed. The device shown in these figures may be used as a packer, hanger, casing patch, or other device requiring expansion and is generally referred to herein in reference to these figures as an expandable tubular **120** for ease of description. The expandable tubular **120** comprises a series of cells **122** formed therein, such as by laser cutting, jet cutting, water jet cutting or other manufacturing methods. The cells **122** are oriented such that a number of longitudinal struts **24** are formed on the expandable tubular **120**. Thus, as shown in the figures, the longitudinal struts **124** lie between longitudinal lengths of cells **122** with the cells **122** having relatively thinner struts **126** extending between adjacent longitudinal struts **124**. As shown in the figures, as the adjacent longitudinal struts **124** are moved longitudinally relative to one another (e.g. in opposite directions), the cells **122** open to expand the structure radially. Not all of the longitudinal struts **124** must move; alternate longitudinal struts **124** may be moved while the other struts remain stationary. The relative movement of the longitudinal struts **124** provides the expansion of the cells **122** and the expandable tubular **120**. This type of cell is an example of an expandable cell that is not bistable.

[0100] A locking mechanism **128** may be used to maintain the expanded position of the expandable tubular **120**. As shown in **FIGS. 22A-B**, the expandable tubular may comprise one or more locking mechanisms **128** spaced along the length of the expandable tubular **120** and spaced radially about the expandable tubular **120**. One embodiment of the locking mechanism is shown in **FIGS. 23A-B**. In the embodiment shown, the locking mechanism **128** comprises a detent (or finger) **130** extending from one longitudinal strut **124** and cooperating with a set of ratchet teeth **132** provided on another longitudinal strut **124**. The ratchet teeth **132** extend from a ramp area **134** of the longitudinal strut **124** to accommodate for the relative movement of the detent **130** to the longitudinal strut **124** having the ratchet teeth **132**. The ratchet teeth **132** generally allow movement of the detent **130** thereon in a first direction associated with the expansion of the expandable tubular **120**, and prevent movement of the detent **130** in the opposite direction. Once in the expanded position, the detent **130** acts as a locked strut preventing retraction of the expandable tubular **120**. To increase the structural integrity of the expanded tubular **120** and to resist forces tending to move the expandable tubular **120** from an expanded state or position to a reduced position. The expandable tubular **120** may include a plurality of locking mechanisms **128**.

[0101] Although shown as a ratchet, as an alternative the locking mechanism may have fewer discrete positions, such as one, in which the detent locks in the fully expanded position only. In another embodiment the detent may comprise a resilient finger biased toward an extended position that snaps into a groove in an adjacent longitudinal strut **124**. Likewise, the adjacent struts **124** may each have resilient detents that cooperate to lock the device in the expanded position only upon the tubular **120** achieving the expanded

position. These are only a few examples of the many possible alternatives for the locking mechanism **128**.

[0102] Also, various other tubular expansion mechanisms and expandable cells may be utilized such expandable tubulars and other devices. For example, details of one type of expandable cell are illustrated in **FIGS. 24A, 24B, 25A and 25B**. In this embodiment, as in other embodiments, the cell is transitioned from a compressed state to an expanded state.

[0103] During movement from the compressed state to the expanded state and depending upon the environmental conditions as well as the materials used, material thickness and other design parameters of the cell and devices formed from the cell, some areas of the cell and struts may experience plastic deformation. In **FIGS. 24A, 24B, 25A and 25B** alternative embodiments of a cell are illustrated in compressed and expanded states. In these embodiments, one of the struts **21** (shown as the thinner, upper strut) has thinned portions **140** that serve as flexible hinges or joints. The thinned portions **140** are preferably placed at areas where plastic deformation of the strut is likely to occur as the strut moves from a compressed to an expanded state. Thus, for example, the thinned portions **140** may be placed near the intersection of the struts **21, 22** to provide an area that is less susceptible to plastic deformation. Although the figures show a plurality of thinned portions **140**, the strut may include a single thinned portion **140**, for example, at an area of increased plastic deformation. Also, the thinned portions **140** may be placed in other positions along the struts **21, 22** for other purposes. The thinned areas **140** define linkages **142** therebetween that comprise portions which are generally thicker than the thinned portions **140**. Placing a plurality of thinned portions **140** along the length of a strut **21, 22** produces a plurality of linkages **142**.

[0104] Another factor in determining the positioning of the thinned portions **140** is the number, placement, and design of the linkages. Although shown in the figures as having a uniform thickness, the linkages **142** may also have a variation in thickness to further tailor the expansion, contraction, and other characteristics of the cell as desired. Therefore, in one broad aspect of the inventions, at least one of the struts **21, 22** has a thickness that varies. Also, other factors may be considered in placement of the thinned portions **140** and the thickness variations of the struts **21, 22**. Also, the thinned portions may occur at the intersection of the struts **21, 22**.

[0105] In **FIGS. 24A and 24B** a cell with three linkages **142** is illustrated; and in **FIGS. 25A and 25B** a cell with two linkages is illustrated. Although **FIGS. 24A-25B** disclose only a single cell, the cells may be incorporated into a tool, such as a tube, having a plurality of cells such as that shown in **FIGS. 4A and 4B**. The figures illustrate a single cell to more clearly show the basic concept and the cell design. The handles shown in the figures are not a part of the cell structure, but are merely used on test cells to facilitate testing of the cells.

[0106] Referring generally to **FIGS. 26A and 26B**, another embodiment of expandable cells, labeled as expandable cells **150**, is illustrated. Each expandable cell **150** comprises a thick strut **152** and one or more thin struts **154**, e.g. two thin struts **154**. In the embodiment illustrated, each expandable cell **150** comprises a pair of thin struts, and each

thin strut **154** has a pair of ends **156** pivotably coupled to adjacent thick struts, respectively. Ends **156** may comprise pins that are pivotably received in corresponding sockets **158**.

[0107] As the plurality of expandable cells **150** is moved from the contracted state illustrated in **FIG. 26A** to the expanded state illustrated in **FIG. 26B**, thin struts **154** deform sufficiently to permit pivoting of pins **156** in their corresponding sockets **158**. As illustrated best in **FIG. 26B**, the pairs of thin struts **154** that form each cell **150** have outlying ends **156** pivotably coupled to upper attachment regions **160** of the lower thick strut **152**. The opposite ends of each pair of thin struts **154** are pivotably coupled to a lower attachment region **162** of the next upwardly adjacent thick strut **152**. It should be noted that positional terms such as upper and lower or merely used to facilitate explanation of the location of various features relative to the figures provided and should not be construed as limiting.

[0108] In another embodiment illustrated in **FIGS. 27A and 27B**, a plurality of expandable cells, labeled with reference numeral **164**, each comprise a thick strut **166** and one or more thin struts **168**. Each thick strut **166** is generally arcuate and connected to a corresponding thin strut **168** at a fixed connection region **170** disposed at a generally central location along the outer or convex portion of the arcuate thick strut. The outer ends of each thin strut **168** are pivotably coupled to the next adjacent thick strut **166** via a pivot connection **172** that may comprise a ball and socket.

[0109] As the plurality of cells are moved from the contracted state illustrated in **FIG. 27A** to the expanded state illustrated in **FIG. 27B**, thin struts **168** flex or deform as their outer ends pivot at each pivot connection **172**. As with many of the other cells described herein, when the thin struts **168** move past their point of greatest flexure, the stored spring energy tends to force the cells **164** to their stable expanded state illustrated in **FIG. 27B**. Thus, as with the bistable cells illustrated in **FIGS. 26A and 26B**, cells **164** move between a stable contracted state and a stable expanded state.

[0110] Another expandable cell embodiment is illustrated in **FIGS. 28A and 28B**. In this embodiment, each expandable cell **174** is formed of a thick strut **176** and a thin strut **178**. Each thin strut **178** has a pair of ends **180** that are pivotably coupled to a thick strut. For example, a given thick strut may comprise a pair of sockets **182** to pivotably receive pin or ball shaped ends **180**. Additionally, thin strut **178** is fixedly coupled to adjacent thick struts **176** in an alternating pattern. For example, each cell in the illustrated embodiment comprises three fixed couplings **184** that alternate between adjacent thick struts **176**. With this design, the expandable cells **174** again are movable between a stable contracted state as illustrated in **FIG. 28A** and a stable expanded state as illustrated in **FIG. 28B**.

[0111] With reference to **FIGS. 29A and 29B**, another expandable cell design is illustrated. In this embodiment, each of a plurality of expandable cells **186** comprises a thick strut **188** and at least a pair of stacked thin struts **190, 192**, respectively. Thin struts **190, 192** are generally disposed in a stacked orientation and connected by a linking member **194**. Thin strut **192** comprises a pair of ends **196** affixed to a corresponding thick strut **188**. An intermediate connection region **198** of thin strut **192** is affixed to the next adjacent

thick strut **188**, as best illustrated in **FIG. 29B**. Thin strut **190**, on the other hand, has unattached ends **200**. Ends **200** are captured in an abutting engagement with a notched region **202** formed in the same thick strut **188** to which ends **196** are affixed. As the plurality of expandable cells **186** are moved from the contracted state illustrated in **FIG. 29A** to the expanded state illustrated in **FIG. 29B**, each pair of thin struts **190** and **192** deforms to a deflection point where stored energy in the thin struts is maximized. As the thin struts are moved past this deflection point, the stored energy is released to facilitate expansion of the cells to their expanded state.

[0112] Of course, with any of these types of bistable cells, the degree of expansion may be limited by an external barrier. For example, if the bistable cells are used to form a tubular, the tubular may be expanded against a wellbore wall that prevents the cells from moving to their fully expanded condition. Typically, the size of the tubular is selected to permit expansion of the cells at least past the point of maximum deformation. Thus, depending on the material used, the cells may actually cooperate to apply an outwardly directed radial force against the wellbore wall.

[0113] Referring generally to **FIGS. 30A and 30B**, another expandable cell design is illustrated. Each expandable cell **204** comprises a pair of arcuate thin struts **206** pivotably coupled to a corresponding thick strut **208** at a generally centralized extended region **210** via pivot ends **212**. Generally opposite pivot ends **212**, thin struts **206** comprise outer pivot ends **214** that are pivotably coupled to the next adjacent thick strut **208**. Pivot ends **212** and **214** can be formed in a variety of configurations, such as ball joints, pin joints, etc. Removal of each thin strut **206** is prevented by appropriate ligaments **216** and **218** disposed at pivot ends **212** and **214**, respectively. The ligaments **216** and **218** are coupled between the thin strut **206** and the corresponding thick struts **208**.

[0114] In **FIGS. 31A-31C**, a different type of expandable cell **220** is illustrated. In this embodiment, a thick strut **222** is coupled to one or more thin struts **224** by one or more spring elements **226**. In the particular embodiment illustrated, two spring elements **226** are formed generally in the shape of a horn, with the base of each horn connected to thick strut **222** and the tip of each horn coupled to the adjacent thin strut **224**. In this embodiment, a thin strut **224** is connected to each spring element **226** by a flexible hinge **228**. The two thin struts **224** are coupled to each other through a center beam **230** and a pair of flexible hinges **232**.

[0115] As cells **220** are expanded from a contracted state, illustrated in **FIG. 31A**, to an expanded state, illustrated in **FIG. 31C**, spring elements **226** flex outwardly and store spring energy. With this design, thin struts **224** typically do not undergo substantial deformation during movement from the contracted state to the expanded state. Rather, spring elements **226** are elastically deformed as they are forced outwardly during movement of center beam **230** from the contracted state to the expanded state. When spring elements **226** are flexed outwardly, they store spring energy at least to the point of maximum flexure illustrated in **FIG. 31B** where thin struts **224** are generally parallel with thick strut **222**. Once center beam **230** moves past this point of maximum stored spring energy, spring elements **226** tend to release the stored energy and move inwardly, thereby forcing thin struts

224 and center beam **230** to the expanded position illustrated best in **FIG. 31C**. Deformation of hinges **228** and **232** facilitates the pivoting of thin struts **224** from the contracted state to the expanded state.

[0116] A double horn cell design is illustrated in **FIGS. 32A and 32B**. In this design, a plurality of thick struts **236** are coupled together via thin struts **238** and horn spring members **240**. Specifically, each thin strut **238** is coupled to two horn spring members **240** to permit storage of a greater amount of energy. This greater energy storage provides added positive energy for opening cells **234** to their expanded positions as illustrated in **FIG. 32B**.

[0117] In the example illustrated, each double horn cell **234** has two outer horn spring members **240**, coupled to one thick strut **236**, and two inner horn spring members **240**, coupled to the next adjacent thick strut **236**. One thin strut **238** is coupled to each cooperating pair of inner and outer horn spring members via appropriate hinge regions **242**. Thus, as the double horn cells **234** are moved from the contracted state illustrated in **FIG. 32A** to the expanded state illustrated in **FIG. 32B**, cooperating pairs of inner and outer horn spring members **240** are flexed outwardly to a point at which the thin struts **238** are generally aligned. Subsequent to this point of expansion, the horn spring members **240** begin to release the stored spring energy and force thin struts **238** towards the fully expanded state.

[0118] Other forms of spring elements also may be utilized in facilitating expansion of a variety of cell types. For example, in **FIG. 33** an expandable cell **244** is illustrated in which adjacent thick struts **246** are coupled to a thin strut **248** by a different type of spring members **250**. Spring members **250** may be coiled, undulating or arranged along other paths that accommodate the transitioning of thin strut **248** from the contracted state illustrated in **FIG. 33** to an expanded state.

[0119] Another type of spring system is illustrated in **FIG. 34** as an expandable cell **252**. A pair of thick struts **254** are coupled by a pair of undulating thin struts **256**. The design of thin struts **256** incorporates a plurality of spring elements **258** that both accommodate flexure of the thin struts **256** and expansion of the cell **252** by storing and then releasing spring energy. The spring energy is released as the thin struts transition past a point of maximum flexure towards the fully expanded state.

[0120] To secure the overall device, e.g. tubular, in the expanded position, a locking mechanism may be utilized to prevent the individual cells from contracting. Exemplary locking mechanisms may be associated with individual cells, or they may be located at one or more positions along the expandable device. In **FIGS. 35A-35D**, one type of locking mechanism **258** is illustrated. In this embodiment, a post **260** is slidably received in a corresponding recess **262**. A ratchet finger **264** extends generally transversely towards post **260**. Specifically, ratchet finger **264** comprises an engagement end **266** that resides in a recessed area **268** of post **260** when the overall device and locking mechanism **258** are in a contracted state, as illustrated in **FIG. 35A**.

[0121] As the device, e.g. tubular, is expanded, ratchet finger **264** is flexed away from an adjacent support surface **270**, as illustrated best in **FIG. 35D**. The ratchet finger **264** continues to slide along the side of post **260** as the device is

expanded to a maximum degree illustrated in **FIG. 35C**. When the expansion force is relaxed, any substantial movement of post **260** towards the contracted position is blocked by ratchet finger **264**, as illustrated in **FIG. 35D**. As post **260** attempts to move towards its contracted state, engagement end **266** is pressed firmly into interfering engagement with the side of post **260**. Additionally, support surface **270** limits the movement of ratchet finger **264** in the contracting direction. The side wall of post **260** may comprise teeth or other interfering features that aid in preventing movement of post **260** back towards the contracted state.

[0122] Another exemplary locking mechanism **272** is illustrated in **FIGS. 36A-36D**. In this embodiment, a fork ratchet **274** is formed in the expandable device, such as in the wall of an expandable tubular. Fork ratchet **274** comprises a pair of prongs **276** that each have a divergent end **278**. In the contracted state, prongs **276** are received in an opening **280** having a generally hourglass shape profile. In other words, divergent ends **278** reside in a divergent or expanded portion **282** of opening **280** and must be pulled through a narrow or constricted portion **284** when the device is expanded.

[0123] During expansion of the tubular or other device, divergent portions **282** are drawn through constricted region **284** (see **FIGS. 36D and 36C**.) Once prongs **276** are drawn clear of opening **280**, the divergent portions **282** once again spring outwardly to their normal position. In this position, divergent portions **282** are wider than the entrance to opening **280**, and fork ratchet **274** is prevented from reentering opening **280**. Thus, the overall device is held in its expanded state.

[0124] Another exemplary locking mechanism **284** is illustrated in **FIG. 37**. Locking mechanism **284** is designed for use with horn style cells. In the specific example illustrated, a slot **286** is formed between a pair of spring member horns **288** within a thick strut **290** of an expandable cell **292**. A wedge **294** extends from an adjacent thick strut **296** into slot **286**. As cell **292** is expanded, wedge **294** is drawn outwardly through slot **286**. The size of the wedge tip **298** and slot outlet **300** are selected to interfere when cell **292** is in its expanded state. This prevents flexing of horns **288** towards slot **286** and thereby inhibits collapse of the expanded cell.

[0125] Referring generally to **FIGS. 38A-41B**, a variety of expandable cell and locking mechanism combinations are illustrated. With specific reference to **FIGS. 38A and 38B**, one embodiment of an expandable cell **302** comprises thick struts **304** that are coupled together by thin struts **306** via spring members **308**. Each thick strut **304** comprises one or more, e.g. two, ratchet fingers **310** that slide along a corresponding ratchet surface **312** formed on expanded regions of the thin struts **306** (see **FIG. 38B**).

[0126] Ratchet surface **312** may incorporate ratchet teeth to engage the end of the corresponding ratchet finger **310**. As the expandable cell **302** is transitioned from its contracted state, as illustrated in **FIG. 38A**, to an expanded state, as illustrated in **FIG. 38B**, ratchet fingers **310** are flexed away from a support surface **314** while sliding along corresponding ratchet surfaces **312**. The ends of the ratchet fingers **310** do not allow sliding motion of corresponding ratchet surfaces **312** back towards the contracted state. Furthermore, support surfaces **314** may be relied on to limit any flexing of

fingers 310 back towards the contracted position. Thus, when the expandable cell in its expanded state, each of the ratchet fingers 310 acts against a corresponding ratchet surface 312 to support the cell against collapse.

[0127] Another embodiment of the system is illustrated in FIG. 39 and utilizes fingers in the form of ratchet pawls 316. In this embodiment, each ratchet pawl is formed in an appropriate thick strut 304 by creating an open area 318 configured to receive a corresponding portion 320 of thin strut 306 when in the contracted position. Each ratchet pawl 316 may comprise a plurality of teeth 322 positioned to engage corresponding teeth 324 extending from portion 320. Additionally, a relief cut 326 may be formed along ratchet pawl 316 generally opposite open area 318. Relief cut 326 allows ratchet pawl 316 to flex as teeth 322 are dragged past teeth 324 during transition of the cell from a contracted state to an expanded state. Teeth 322 and 324 are designed to prevent closure of the cell once expansion begins. Thus, the ratchet pawl 316 effectively ratchets along portion 320 holding the cell at each additional degree of expansion. As an alternative to teeth, the ratchet pawl 316 and cooperating portion 320 may utilize other types of interfering features to prevent contraction of the cell.

[0128] The locking mechanisms also may be used in cooperation with expandable cells that are not necessarily bistable cells. For example, in FIG. 40A an expandable cell 330 comprises a thin strut 332 disposed in an expandable "wishbone" type configuration between the thick struts 334 to which it is connected. A locking mechanism 336 cooperates with one or more of the expandable thin struts 332 to hold the expandable cells 330, at an expanded position. As illustrated in FIG. 40B, a locking mechanism 336 may be combined with each expandable cell 330, or there may be multiple expandable cells for each locking mechanism 336.

[0129] In this embodiment, locking mechanism 336 comprises a post 338 having external teeth 340. Post 338 is slidably received within an opening 342 defined by one or more flexible fingers 344 having engagement tips 346 that engage teeth 340. Fingers 344 flex outwardly to allow teeth 340 to slide past engagement tips 346 as the cell is expanded, but engagement tips 346 prevent post 338 from moving in a direction towards the contracted state. Thus, once expandable cell 330 is expanded, locking mechanism 336 prevents contraction of the cell.

[0130] A similar design is illustrated in FIGS. 41A and 41B. This design combines the expandable cell described with reference to FIG. 40A and a locking mechanism of the type described in FIGS. 36A-36D. Thus, as the plurality of expandable cells 330 are moved from the contracted state illustrated in FIG. 41A to the expanded state illustrated in FIG. 41B, the wishbone style thin strut is expanded. Simultaneously, prongs 276 are pulled from their corresponding opening 280 to a position that prevents reentry of fork 274 into opening 280. The locking mechanism may be designed such that prongs 276 are withdrawn from and blocked from reentering opening 280. Alternatively, prongs 276 may be designed for interference with corresponding teeth or other interfering features 350 disposed along the outer limit of each opening 280 to prevent return movement of prongs 276 into opening 280.

[0131] It also should be noted that expandable devices, such as expandable tubulars, can be formed with a variety of

cells and locking mechanisms having differing configurations, such as changes in size or type, as illustrated schematically in FIG. 42. For example, by stacking cells of different length or eccentric offset in a sheet or tube, it is possible to design an opening bias into the structure. The expandable device may be designed to allow certain rows of cells to open prior to other rows of cells or for the cells to open in a predetermined pattern or at a predetermined rate. In FIG. 42, for example, an expandable device 352 comprises rows of expandable cells 354. However, different rows 354 have cells of differing lengths, e.g. cells 356, 358 and 360. This allows certain rows of cells to open prior to adjoining rows of cells, because, at least with certain cell designs, the length of the cell affects the force required to expand the cell. Incorporating different rows of cells into an expandable device allows the user to know the rate of expansion for a given deployment force and facilitates the design of devices having cells which open in a predetermined sequence. Additionally, the use of different types of cells can improve compliance of the expandable device when the deployment force is not uniform along the length of the device.

[0132] It will be understood that the foregoing description is of exemplary embodiments of this invention, and that the invention is not limited to the specific forms shown. For example, the expandable cells can be combined into a variety of tubulars and other expandable structures; the size and shape of the expandable cells and locking mechanisms can be adjusted; the types of material utilized can be changed depending on the specific application; and a variety of mechanisms may be used to expand the cells. Also, the various cells can be formed by a variety of techniques including laser cutting, jet cutting, water jet cutting and other formation techniques. These and other modifications may be made in the design and arrangement of the elements without departing from the scope of the invention as expressed in the appended claims.

What is claimed is:

1. An expandable device, comprising:
 - an expansion member having a plurality of cells that are expandable from a closed position to an open position, each cell having a thin strut pivotably coupled to a thick strut.
2. The expandable device as recited in claim 1, wherein the thin strut and the thick strut of each cell are pivotably coupled by a pin joint.
3. The expandable device as recited in claim 1, wherein the thin strut and the thick strut of each cell are pivotably coupled by a ball and socket joint.
4. The expandable device as recited in claim 1, wherein the thin strut is coupled between a fixed end and a pivotable end.
5. The expandable device as recited in claim 1, wherein the expansion member comprises a tubular that undergoes radial expansion during expansion of the plurality of cells.
6. An expandable device, comprising:
 - an expansion member having a plurality of cells that are expandable from a closed position to an open position, each of the plurality of cells comprising a thick strut, a first thin strut and a second thin strut.
7. The expandable device as recited in claim 6, wherein the first thin strut is physically connected to the second thick

strut and the second thin strut is disposed in abutting engagement with the thick strut.

8. The expandable device as recited in claim 6, wherein the first thin strut and the second thin strut are generally parallel.

9. The expandable device as recited in claim 6, wherein the first thin strut is longer than the second thin strut.

10. The expandable device as recited in claim 6, wherein the expansion member comprises a tubular.

11. An expandable device, comprising:

an expansion member having a plurality of cells that are expandable from a closed position to an open position, each of the plurality of cells comprising a spring member to hold the cell in the open position.

12. The expandable device as recited in claim 11, wherein the spring member comprises a horn.

13. The expandable device as recited in claim 11, wherein the spring member comprises a pair of horns.

14. The expandable device as recited in claim 13, wherein a thin strut and a thick strut extend between the pair of horns.

15. The expandable device as recited in claim 11, wherein each cell comprises a double horn cell.

16. The expandable device as recited in claim 11, wherein each spring member comprises an undulating spring member.

17. The expandable device as recited in claim 11, wherein the expandable member comprises a tubular that undergoes radial expansion during expansion of the plurality of cells.

18. An expandable device, comprising:

an expansion member having a plurality of cells that are expandable from a closed position to an open position, each of the plurality of cells comprising a thick strut and a thin strut, the thin strut having a plurality of flexible joints.

19. The expandable device as recited in claim 18, wherein each flexible joint comprises a thinned region.

20. The expandable device as recited in claim 19, wherein each thinned region undergoes plastic deformation during expansion from the closed position to the open position.

21. The expandable device as recited in claim 18, wherein the expansion member comprises a tubular.

22. An expandable device, comprising:

an expansion member having a plurality of cells that are expandable from a closed position to an open position, each cell having a thin strut coupled to a thick strut by a ligament.

23. The expandable device as recited in claim 21, wherein the thin strut and the thick strut of each cell are pivotably coupled by a pin joint.

24. The expandable device as recited in claim 21, wherein the thin strut and the thick strut of each cell are pivotably coupled by a ball and socket joint.

25. The expandable device as recited in claim 21, wherein the thin strut is coupled between a fixed end and a pivotable end.

26. A method of expanding a device, comprising:

creating a plurality of bistable cells in a wall of the device by coupling thin struts to corresponding thick struts through hinge joints; and

applying an expansion force to the wall in a direction that transitions the plurality of bistable cells from a contracted state to an expanded state.

27. The method as recited in claim 26, further comprising forming a plurality of locking mechanisms in the wall.

28. The method as recited in claim 26, wherein creating comprises coupling each thin strut to a corresponding thick strut through a pivotable hinge joint.

29. The method as recited in claim 26, wherein creating comprises coupling each thin strut to a corresponding thick strut through a flexible hinge joint.

30. The method as recited in claim 26, wherein creating comprises coupling each thin strut to a corresponding thick strut by a hinge joint having a plastically deformable thinned region.

31. The method as recited in claim 26, wherein creating comprises creating the plurality of bistable cells in a tubular.

32. The method as recited in claim 31, wherein applying comprises applying a force in a radially outward direction.

33. The method as recited in claim 26, further comprising coupling at least one thin strut to the at least one thick strut by a spring member.

34. The method as recited in claim 26, further comprising coupling at least one thin strut to the at least one thick strut by a horn spring member.

35. An apparatus, comprising:

an expandable member having a plurality of cells that are expandable from a closed position to an open position, the plurality of cells comprising cells of differing sizes.

36. The apparatus as recited in claim 35, wherein the expandable member comprises a tubular.

37. An apparatus, comprising:

an expandable member having a plurality of cells that are expandable from a closed position to an open position, the plurality of cells comprising cells of differing configurations.

38. The apparatus of claim 37, wherein the expandable member comprises a tubular.

* * * * *