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(54) **UTILIZATION OF ENERGY FROM
FLOWING FLUIDS**

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(57) **ABSTRACT**

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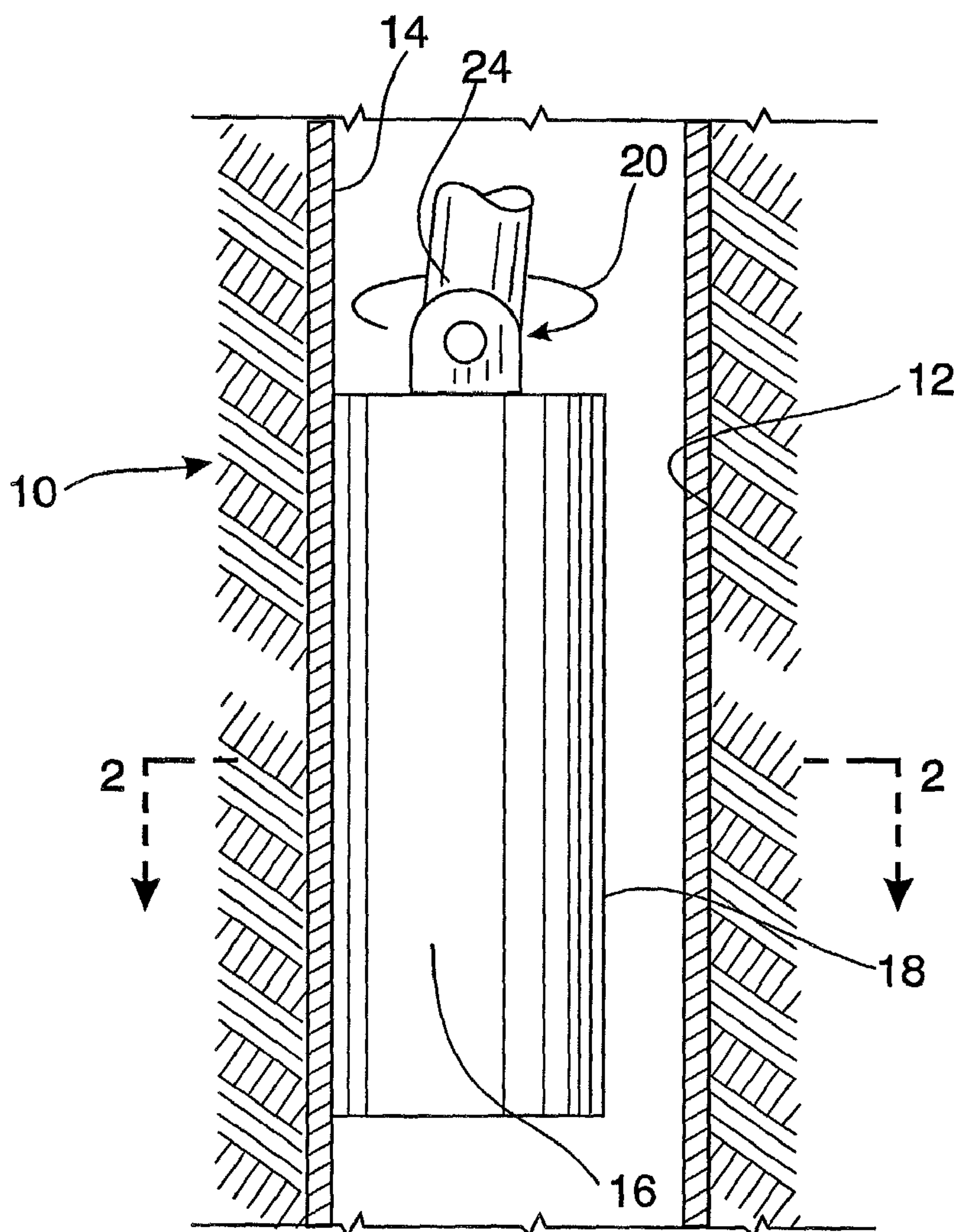
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(60) Division of application No. 09/563,281, filed on May
3, 2000, which is a continuation-in-part of application

A fluid powered downhole vibration tool used in a well bore
having fluids under pressure. The tool includes a fluid
powered motor located within the well bore, the fluid
powered motor is in communication with the fluids under
pressure. An actuator coupling is rotated by the fluid pow-
ered motor. A seismic mass is rotated in the well bore by the
actuator coupler, the seismic mass engaging the well bore
and causing vibration of the well bore.



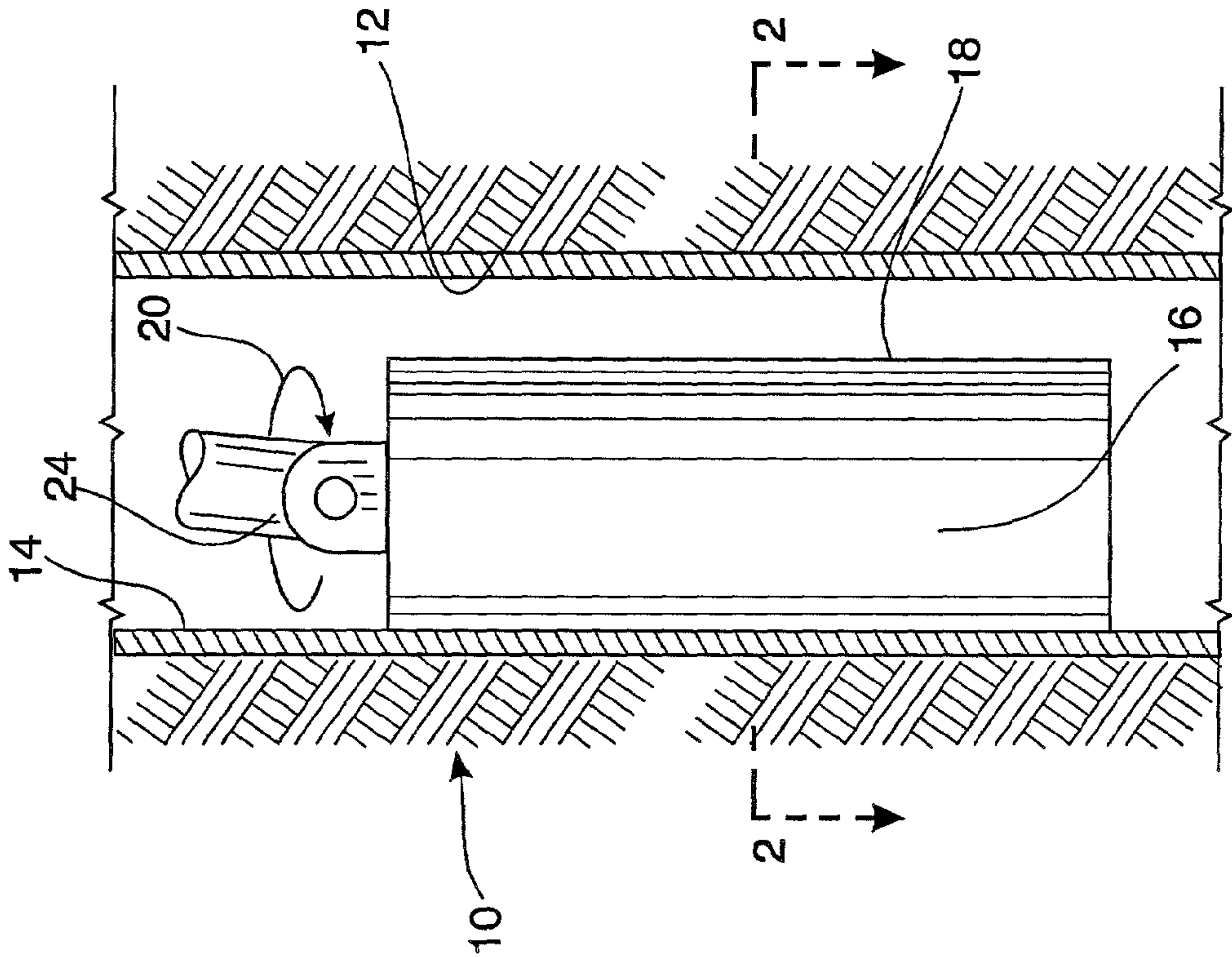


FIG. 1

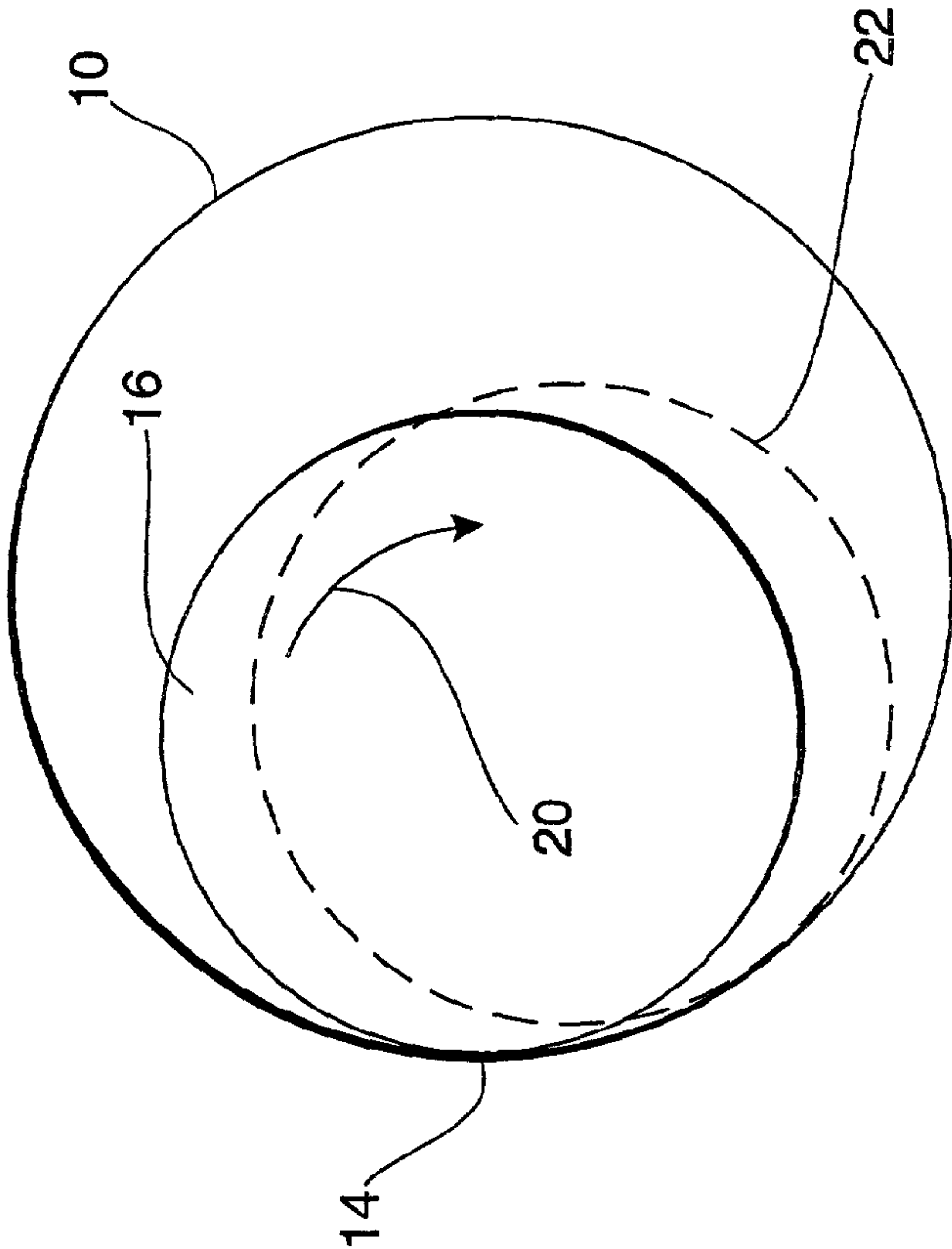


FIG. 2

FIG. 3

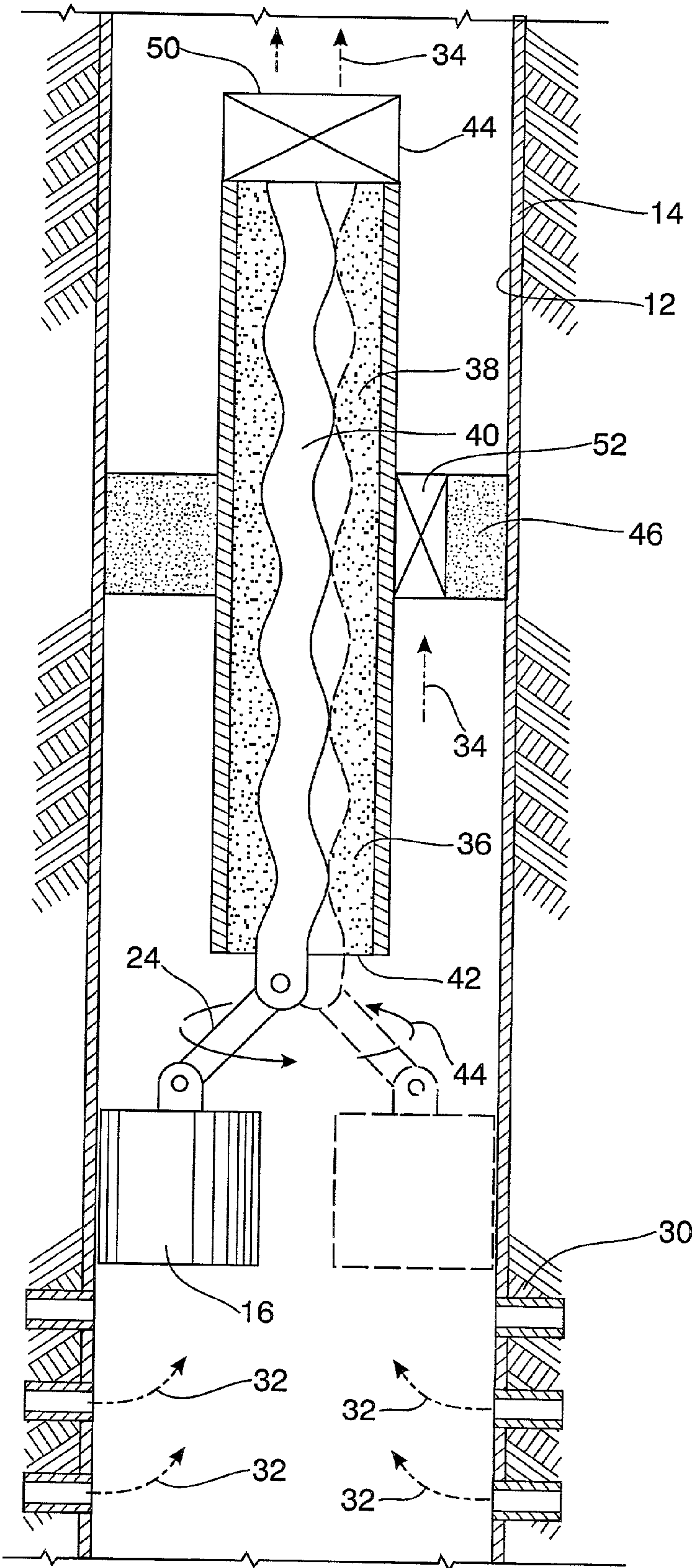


FIG. 4

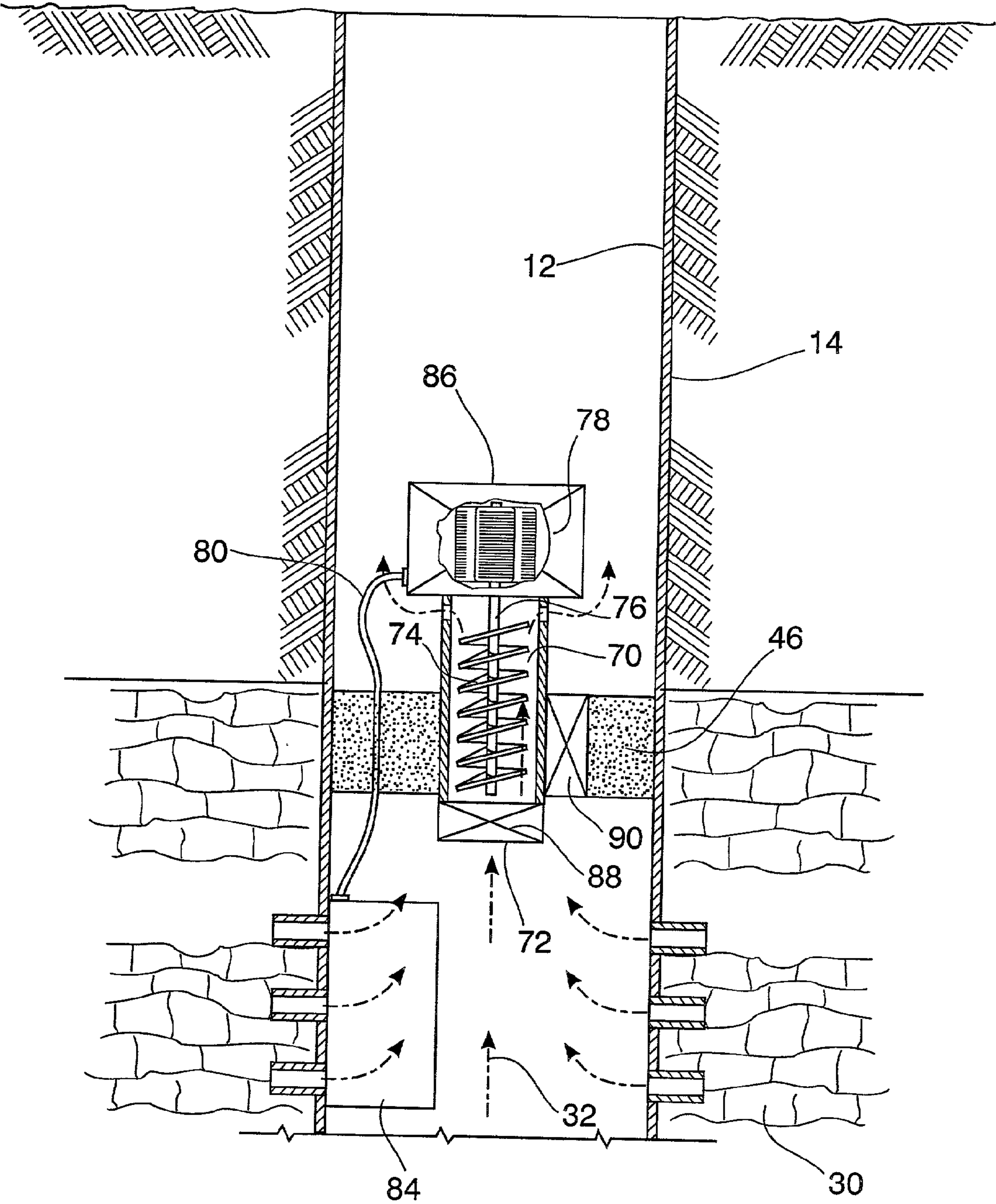


FIG. 5

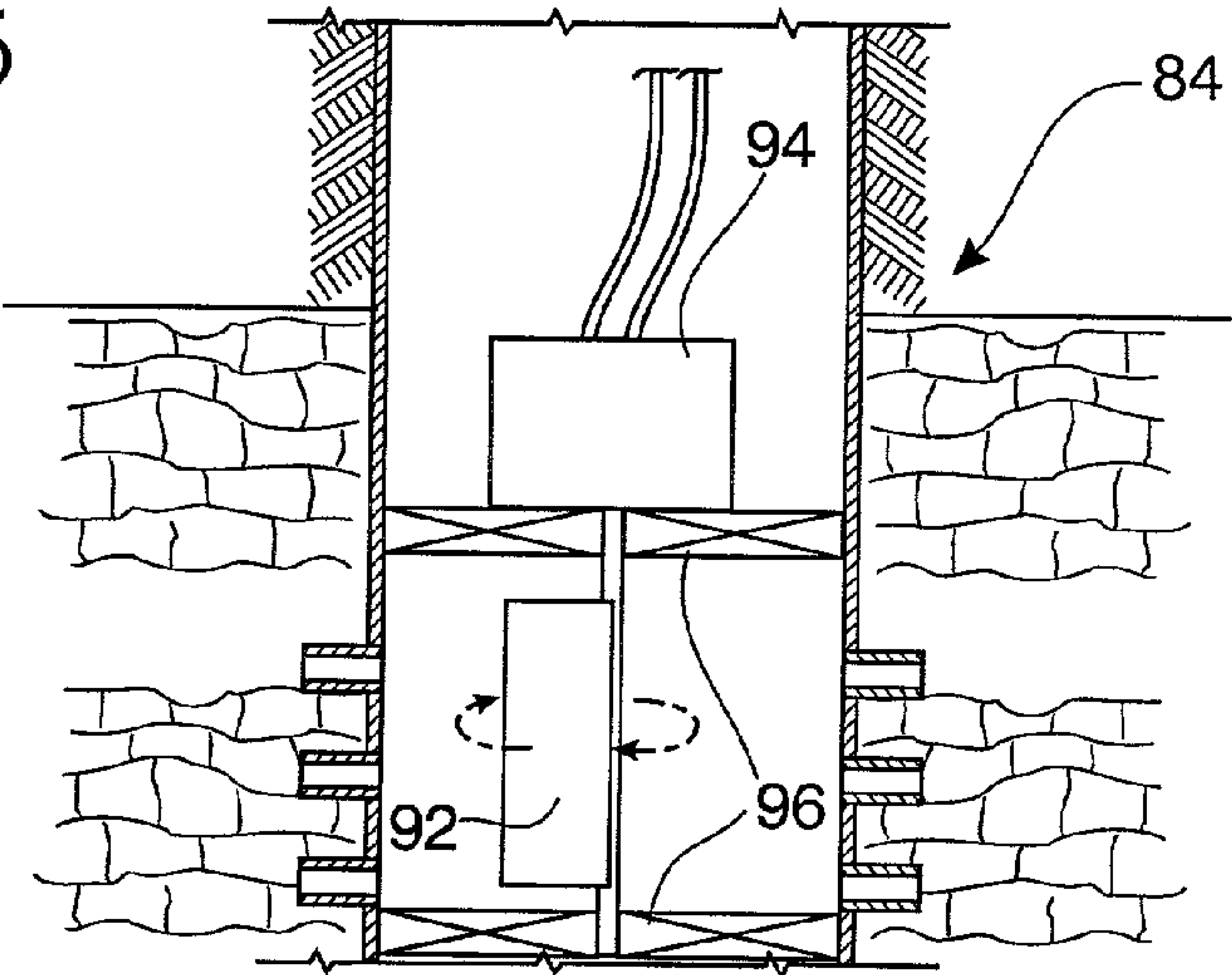


FIG. 6

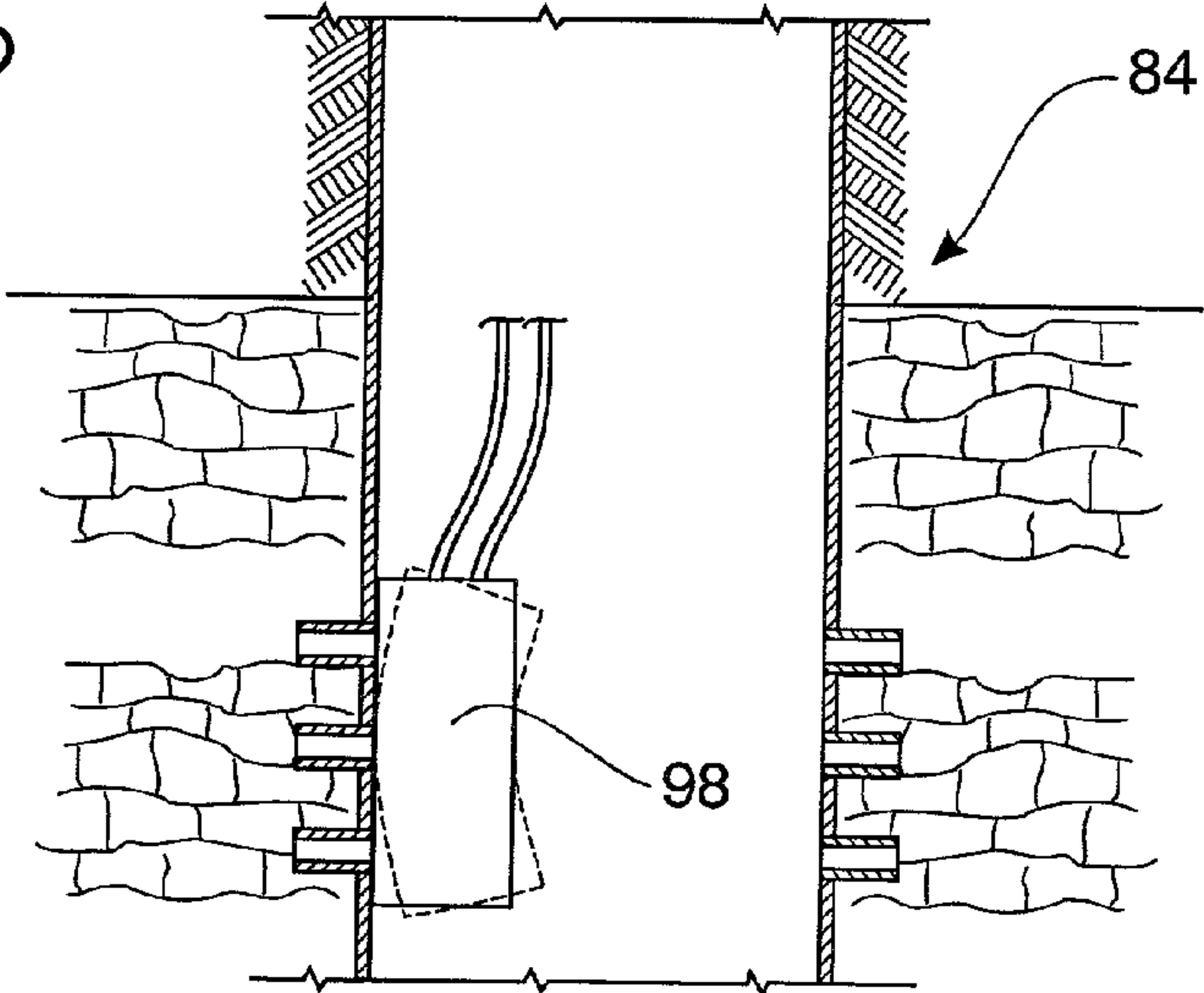


FIG. 7

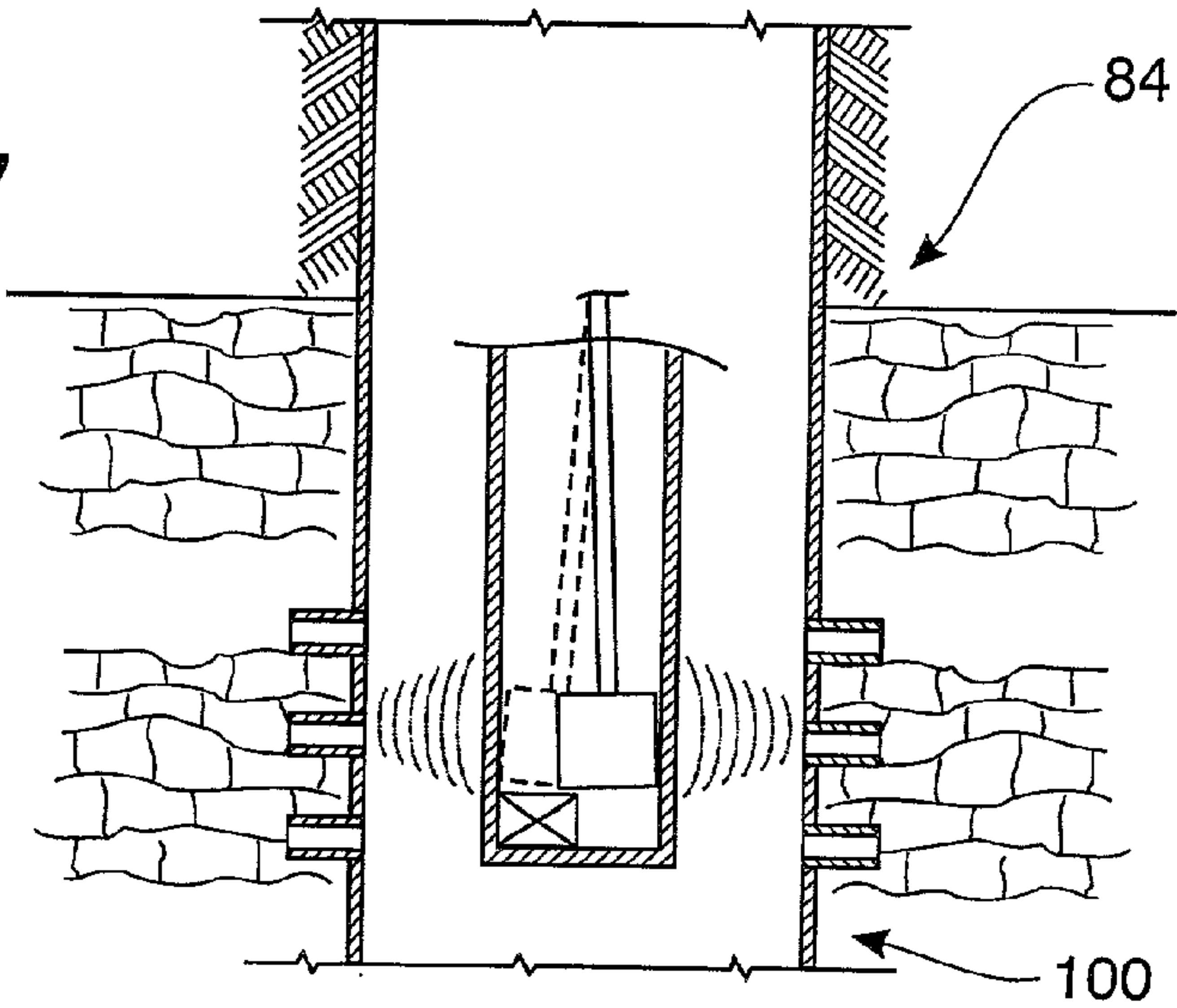
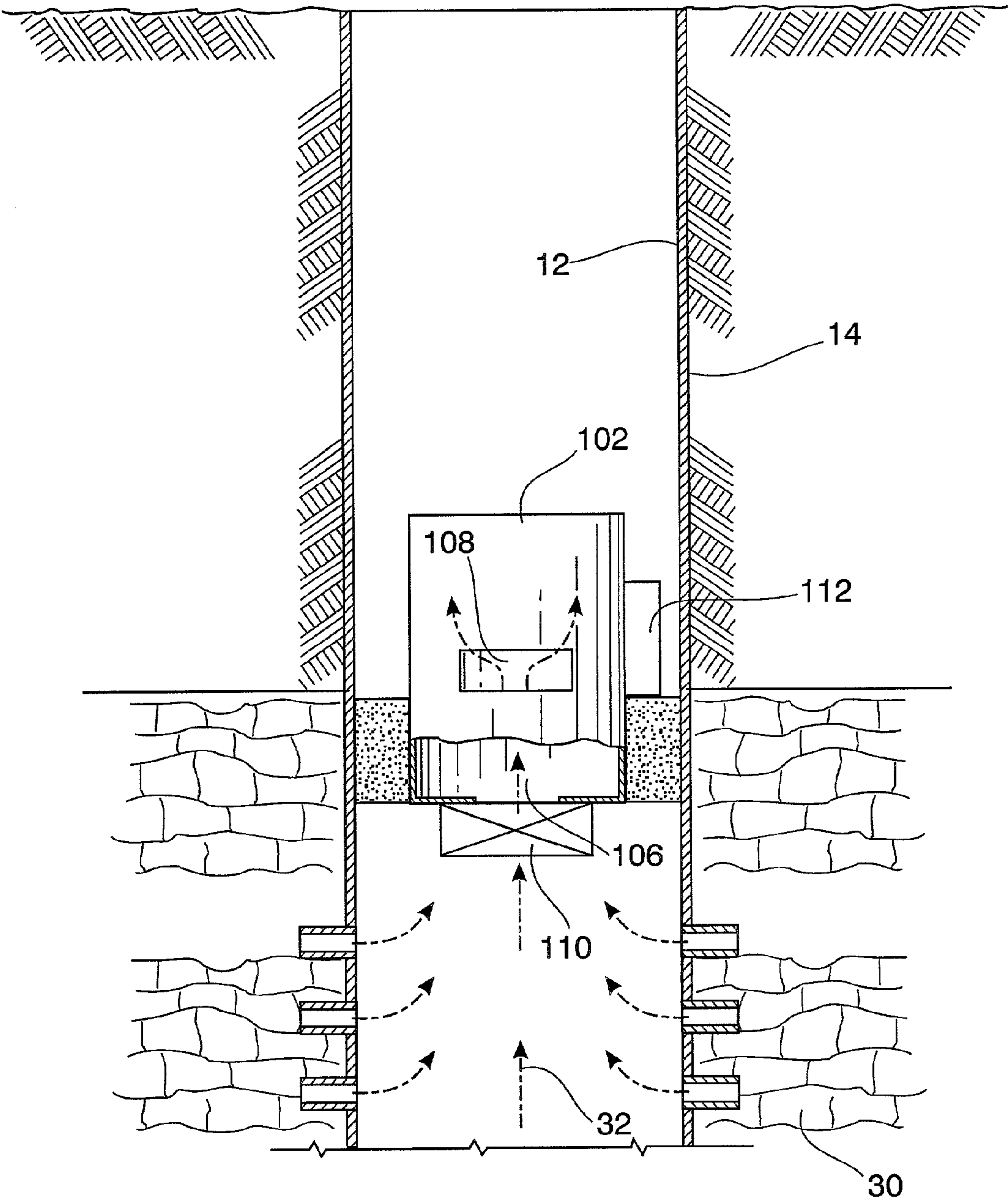


FIG. 8



UTILIZATION OF ENERGY FROM FLOWING FLUIDS

BACKGROUND OF THE INVENTION

[0001] 1. Field of the Invention

[0002] The present invention is related to a fluid powered downhole vibration tool which will be used in a subterranean well bore having fluids under pressure. In particular, the present invention is directed to a fluid powered downhole vibration tool powered by fluid flow from the formation itself in order to drive a seismic source.

[0003] 2. Prior Art

[0004] The concept of generating a vibrational signal underground which is used for seismic purposes is known. The vibrational signal may be used for a variety of purposes, such as in gas wells where condensation has built up in the formation near the well bore and has been limiting production. Vibrational energy from a downhole seismic source would improve the mobility of the fluids trapped in the formation and, therefore, increase well productivity.

[0005] An underground vibrational signal can also be used to allow investigation of subterranean structures. The downhole vibrational signal is used as a seismic energy source for generating information as to geology surrounding the borehole.

[0006] The seismic signals radiate in the earth. Much information can be procured at the earth's surface or in adjacent boreholes as to the rate of travel and the reflection of seismic signals. Upon analysis of the receipt of the seismic signals, much can be learned about the structure of the earth surrounding the borehole and the structure of the earth in the area between the borehole and the point where the seismic signals are generated and the earth's surface or the adjacent well bore. Analysis of the received signals resulting from the seismic signals can be carried out at the site or remotely. The seismic source has many applications. For example, the seismic signal makes it possible to more effectively obtain critical seismic profiles of the earth surrounding a borehole. Improved crosswell tomography geophysical techniques can be practiced using the high energy vibrational source.

[0007] Many types of cementing and production enhancement techniques can be improved when combined with downhole vibrational energy sources. As an example, cementing and gravel packing can be improved with the use of downhole vibrational energy source.

[0008] The use of vibrational energy in a subterranean borehole is shown in Applicant's prior patents, such as U.S. Pat. Nos. 5,159,160; 5,309,405; 5,210,381; and 5,515,918, which spin a shaft to create rotational energy which is used to create vibrational energy in the borehole. Each of these is incorporated herein by reference. In Applicant's prior disclosures, however, an energy source from the surface is used, such as an electric, hydraulic or mechanical motor.

[0009] By having the well bore fluids power the vibrational source, cost could be reduced compared with having a power source at the surface.

[0010] Accordingly, it is a principal object and purpose of the present invention to provide a downhole vibrational tool which is primarily powered by produced fluids under pressure in the well bore.

[0011] Fluid powered motors are also known. Fluid powered motors accept fluid power and convert it into mechanical power output. Various types of fluid powered motors are known. For example, the motors known as Moineau motors. Examples are shown in Moineau (U.S. Pat. No. 2,085,115; 1,892,217 and 2,483,370). In these motors, at least a pair of helical members, disposed one within the other, includes an inner member having an exterior that is constantly in contact with an outer member. At least one of the gears is rotatable about the longitudinal axis. Other types of fluid powered motors include gear type motors, rotary vane motors and reciprocating motors.

[0012] It is a further object and purpose of the present invention to provide a downhole vibrational tool having a fluid powered motor which rotates a seismic source within the well bore.

[0013] It is an additional object and purpose of the present invention to provide a downhole vibrational tool for generating vibration in a well bore wherein the vibrational energy may be controlled and regulated.

[0014] It is an additional object and purpose of the present invention to provide a downhole vibrational tool having a fluid powered motor with at least a pair of helical members disposed one within the other, each rotatable about a longitudinal axis.

[0015] It is also known to utilize a fluid oscillator within a subterranean well bore. Examples include Galle et al. (U.S. Pat. No. 3,405,770), Bodine (U.S. Pat. No. 4,702,315), Fast et al. (U.S. Pat. No. 3,743,017) and Barnard (U.S. Pat. No. 4,775,016).

[0016] It would be desirable to power a fluid oscillator with the differential pressure of the fluid in the subterranean well bore. Accordingly, it is another object and purpose of the present invention to provide a downhole vibrational tool having a fluid oscillator within the well bore which engages the well bore to cause vibration of the well bore.

SUMMARY OF THE INVENTION

[0017] The present invention provides a downhole vibration tool as well as a system to utilize energy from flowing fluids in a well bore. Within a well bore is an elongated cylindrical mass having an external cylindrical surface. The cylindrical mass has a diameter less than the well bore and/or casing. The cylindrical mass would be rotated by a mechanism utilizing energy from fluids moving into the well bore from the subterranean formation because of the pressure differential. Fluid would flow from the subterranean reservoir into the well bore, up the well bore and toward the surface. A fluid powered motor is placed within the well bore so that the motor is in fluid communication with the flowing fluids. In one preferred embodiment of the invention, a Moineau-type motor is employed. A pair of helical members are disposed one within the other. Each helical member is rotatable about a longitudinal axis. The longitudinal axes are parallel to each other but are spaced from each other are not coincident. As fluid passes into and through the fluid motor, the inner helical member would be caused to rotate about its axis. Rotation of the inner helical member causes rotation of an actuator coupling. Rotation of the actuator coupling, in turn, causes rotation of the seismic cylindrical mass. Due to the frictional contact of the mass with the casing, the center

of the mass will migrate or backward whirl in a direction opposite of the rotation provided by the motor. The whirling mass will contact each point on the casing at a known frequency rate to provide a vibration.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] **FIG. 1** illustrates a sectional view of a subterranean well bore with a cylindrical mass of the present invention as it is rotated in the borehole. The mass being in contact with the borehole or the well casing so that as it is rotated, the mass migrates in a direction opposite of rotation to create centrifugal force;

[0019] **FIG. 2** is a cross sectional view taken along section line 2-2 of **FIG. 1** showing the cylindrical mass in cross section and illustrating how the cylindrical mass whirls within the borehole to create centrifugal force;

[0020] **FIG. 3** is a diagrammatic view of a subterranean borehole showing one embodiment of the present invention; and

[0021] **FIG. 4** is a cross sectional view of a subterranean well bore showing an alternate embodiment of an apparatus for utilization of the energy from flowing fluids to create a seismic source.

[0022] **FIG. 5** is a cross sectional view of a subterranean well bore showing an alternate embodiment of an apparatus for utilization of the energy from flowing fluids using a turbine to produce electrical current to power a seismic source.

[0023] **FIG. 6** is a cross sectional view of a subterranean well bore showing another alternate embodiment of an apparatus for utilization of the energy from flowing fluids using a turbine to create an electrical current to power a seismic source with an eccentric mass driven by an electrical motor.

[0024] **FIG. 7** is a cross sectional view of a subterranean well bore showing an alternate embodiment of an apparatus for utilization of the energy from flowing fluids using a turbine to create an electrical current to power a seismic source with a piezoelectric bender bar for creating a seismic source.

[0025] **FIG. 8** is a cross sectional view of a subterranean well bore showing an alternate embodiment of an apparatus for utilization of the energy from flowing fluids using a turbine to create an electrical current to power a seismic source with a magneto restrictive material.

[0026] **FIG. 9** is a cross sectional view of a subterranean well bore showing an alternate embodiment of an apparatus for utilization of the energy from flowing fluids to create a seismic source utilizing a resonant chamber.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0027] Referring to the drawings in detail, **FIGS. 1, 2** and **3** illustrate one preferred embodiment **10** of the present invention which is directed to a downhole tool and a method of using energy from flowing fluids produced from a formation. Referring to **FIG. 1**, a borehole **12** extends downward from the earth's surface and may be drilled in a well known manner, such as for oil or gas wells. A portion of the

borehole is shown in **FIG. 1**. The well bore may include a cylindrical casing **14**. It will be understood that the present invention will work with or without the cylindrical casing. For example, a housing may be fixably attached to the well bore wall or casing.

[0028] Positioned within the cylindrical casing **14** is an elongated cylindrical mass **16** having an external cylindrical surface **18**. The cylindrical mass **16** has a diameter less than the internal diameter of casing **14**. The external surface **18** of the mass might have rough edges, ribs, gear teeth or other non-cylindrical features.

[0029] Power or energy is inherent in the flow of fluids from the subterranean formation into and through the well bore because of the pressure differential.

[0030] The mass **16** will be rotated by a mechanism utilizing energy from fluids moving into and through the well bore in a manner to be described herein so that the mass is rotated as shown in arrow **20**. The cylindrical surface **18** of the mass will come into contact with the casing **14** of the borehole **12**.

[0031] **FIG. 2** is a cross-sectional diagrammatic view taken along section line 2-2 of **FIG. 1**. When the cylindrical mass **16** is rotated clockwise in the direction indicated by arrow **20**, the seismic cylindrical mass, due to its frictional contact with the casing **14**, will migrate or backward whirl in a counterclockwise direction. That is, the center of the mass **16** will move in a direction opposite that of the rotation of the mass, creating centrifugal force. After an incremental period, the mass will take the position as indicated by **22**. The seismic mass will continue to rotate in a counterclockwise direction, whirling about the interior of the borehole.

[0032] Returning to a consideration of **FIG. 1**, the mass **16** is in connection with and driven and rotated by an actuator coupling **24**.

[0033] The whirling mass **16** will contact each point on the casing at a known frequency rate given the diameter of the mass, the diameter of the borehole and the revolutions per minute of the mass. Additionally, the contact force of the cylindrical mass **16** against each point of contact with the casing may be expressed according to a known formula.

[0034] Frictional enhancing surfaces may be added to the mass or a flexible elastomeric member may be added to the surface of the mass **16**.

[0035] **FIG. 3** illustrates one preferred embodiment of the present invention utilizing energy from flowing fluids produced from a formation. The well bore **12** is in fluid communication with a subterranean formation **30** which contains fluids, such as oil and gas. Because of differential pressure, fluid would flow from the subterranean reservoir into the well bore **12** and up the well bore toward the surface because of the differential pressure. This movement of fluid is illustrated by arrows **32** and **34**. A fluid powered motor **36** would be placed within the well bore so that the fluid powered motor **36** is in fluid communication with the fluids under pressure. The fluid powered motor **36** is powered by flow from the formation itself.

[0036] In the embodiment shown in **FIGS. 1, 2** and **3**, a Moineau-type motor is employed. It will be understood that other types of fluid powered motors, such as turbines, reciprocating or other types of fluid motors might also be

employed. In the embodiment shown, a pair of helical members **38** and **40** are disposed one within the other. Each member is rotatable about a longitudinal axis. The longitudinal axes are parallel to each other but are not coincident with each other. The inner member **40** has an outline such that every thread constantly engages the outer member **38**. As fluid passes into and through the fluid motor, the inner member **40** will be caused to rotate about its axis. In particular, fluid would enter end **42** and thereafter exit from end **44** of the fluid powered motor **36**. Fluid pressure passing through the motor would cause the inner member **40** to rotate. Rotation of the inner helical member **40** causes rotation of the actuator coupling **24**. This rotation, in turn, causes rotation of the mass and the backward whirling of the mass **16** as illustrated by arrow **44**.

[0037] The backward whirling mass is used as a source of vibrational energy.

[0038] The fluid powered motor **36** may be held within the well bore by packer element **46** to retain the motor in place. The packer element **46**, which can create a seal, may either be a permanent installation or may be retrievable.

[0039] The fluid powered motor **36** may include a shut-off valve **50** or other valving device to shut off, restrict or control fluid flow through the fluid powered motor **36**. When the shut-off valve **50** is closed, fluid will be prohibited from passing through the motor and the mass **16** will cease its rotation.

[0040] The downhole vibration tool **10** may also include a bypass shunt valve **52** (illustrated in diagrammatic form) which in the present embodiment is built into the packer element. A portion of the fluid flow from the formation could be diverted through the bypass mechanism. This bypass valve **52** could be active, therefore changing in response to the fluid flow in the well bore, or it could be passive, such as a choke or other similar device.

[0041] As an alternate to the configuration shown in FIGS. 1, 2 and 3, the fluid powered motor **36** might be used as an energy source to power a downhole electric powered shaking device.

Turbine

[0042] FIG. 4 illustrates yet another preferred embodiment of the present invention utilizing energy from flowing fluid illustrated by arrows **32** from a productive formation **30** to generate electricity to produce a seismic source. One such embodiment uses turbine **70** where flowing fluid **32** from the formation **30** passes through opening **72** of turbine **70**. As fluid **32** passes into and through the turbine **70**, the inner member **74** will be caused to rotate about its axis which in turn spins shaft **76** of a DC or AC generator **78** (shown in diagrammatic form) creating an electrical voltage and current. The electricity is transported via line **80**. In particular, fluid **32** would enter end **72** and thereafter exit from end **86** of turbine **70**. The electrical voltage/current **80** is transmitted by electrical connection to power seismic vibrator **84**, which is discussed in greater detail below, can be a piezoelectric vibrator, electric motor with eccentric mass, a terfenol, a magneto restrictive material, or other mechanical means.

[0043] A further embodiment includes a control mechanism such as but not limited to a shut-off valve or other valving device **88** (shown in diagrammatic form) to shut off,

restrict or control fluid flow through turbine **70**. When the shut-off valve **88** is closed, fluid **32** will be prohibited from passing through turbine **70** and inner member **74** will cease its rotation.

[0044] The turbine **70** may also include a bypass shunt valve **90** (illustrated in diagrammatic form) which in the present embodiment is built into the packer element **46**. A portion of the fluid flow **32** from the formation **30** could be diverted through the bypass mechanism. This bypass valve **90** could be active, therefore changing in response to the fluid flow **32** in the well bore **12**, or it could be passive, such as a choke or other similar device.

Turbine with Eccentric Mass for Vibrator

[0045] FIG. 5 illustrates an embodiment of electrically driven vibrator **84** powered by the electric current **80** produced by turbine **70**. An eccentric mass **92** is driven by electrical motor **94** (illustrated in diagrammatic form). Electric motor **94** rotates eccentric mass **92** held by a bearing assembly **96**. The eccentric mass **92** creates a seismic vibration source as it spins at a known frequency rate.

Turbine with Piezoelectric Bender for Vibrator

[0046] FIG. 6 illustrates another embodiment of electrically driven vibrator **84** powered by the electric current **80** produced by turbine **70**. Piezoelectric bender bar **98** utilizes the electrical current **80** to bend causing vibration for a seismic source. The impact of the piezoelectric bender bar **98** causes a seismic source.

Turbine with Magneto Restrictive Material for Vibrator

[0047] FIG. 7 illustrates yet another embodiment of electrically driven vibrator **84** powered by the electric current **80** produced by turbine **70** using a magneto restrictive material **100**. The seismic vibrational signal is transmitted via fluid **32** to well bore **12**.

Resonant Chamber embodiment

[0048] FIG. 8 illustrates another preferred embodiment of the present invention utilizing energy from flowing fluid **32** from a productive formation **30**. A resonant chamber **102** channels the pressurized fluid **32** through passageway **104** creating a seismic noise/vibration such as an organ pipe or whistle. Pressurized fluid **32** travels through an opening **106** in the chamber **102** and passes through via passageway **104** to an exit **108**. The vibration is passed along to the well bore **12**.

[0049] The resonant chamber **102** may include a shut-off valve **110** (illustrated in diagrammatic form) or other valving device to shut off, restrict or control fluid flow through resonant chamber **102**. When the shut-off valve **110** is closed, fluid **32** will be prohibited from passing through the chamber **102** which will cease its seismic signal.

[0050] The resonant chamber **102** may also include a bypass shunt valve **112** (illustrated in diagrammatic form) which in the present embodiment is built into packer element **46**. A portion of the fluid flow **32** from the formation **30** could be diverted through the bypass mechanism. This bypass valve **112** could be active, therefore changing in

response to the fluid flow in the well bore, or it could be passive, such as a choke or other similar device.

[0051] Finally, a further embodiment of the invention might entail pumping fluids from the surface, such as water or other fluids back down the well bore. The force of the fluids moving back down the well bore creates an energy force that may be utilized as described above.

[0052] Whereas, the present invention has been described in relation to the drawings attached hereto, it should be understood that other and further modifications, apart from those shown or suggested herein, may be made within the spirit and scope of this invention.

What is claimed is:

1. A fluid powered downhole vibration tool used in a well bore having produced fluids under pressure, which tool comprises:

a downhole turbine in fluid communication with said fluids under pressure;

a fluid powered turbine motor in said well bore in communication with said turbine, wherein said motor generates electricity; and

means to vibrate said well bore with said electricity produced by said motor.

2. A fluid powered downhole vibration tool as set forth in claim 1 wherein said means to vibrate said well bore with said electricity produced by said motor includes a seismic eccentric mass rotated in said well bore by said electricity, said seismic mass engaging said well bore causing vibration of said well bore.

3. A fluid powered downhole vibration tool as set forth in claim 2 wherein said means to vibrate further includes a bearing assembly coupled to said seismic eccentric mass.

4. A fluid powered downhole vibration tool as set forth in claim 1 wherein said means to vibrate said well bore with said electricity further includes a piezoelectric bender bar.

5. A fluid powered downhole vibration tool as set forth in claim 4 wherein said a piezoelectric bender bar is in communication with said well bore.

6. A fluid powered downhole vibration tool as set forth in claim 1 wherein said motor further includes a control mechanism to control flow of said fluids under pressure through said motor.

7. A fluid powered downhole vibration tool as set forth in claim 6 wherein said control mechanism further includes a shut-off valve to shut off fluid flow through said turbine.

8. A fluid powered downhole vibration tool as set forth in claim 6 wherein said control mechanism further includes a bypass shunt valve to divert a portion of said fluid away from said motor.

9. A fluid powered downhole vibration tool used in a well bore having produced fluids under pressure, which tool comprises:

a resonant chamber with a through passage located in said well bore in communication with said fluids under pressure, wherein said chamber vibrates as said fluids pass said through passage; and

means to couple said resonant chamber to said well bore, causing vibration of said bore as said chamber vibrates.

10. A fluid powered downhole vibration tool as set forth in claim 9 wherein said means to couple said resonant chamber to said well bore further includes a bypass valve to allow a bypass of a portion of said fluids from entering said through passage of said resonant chamber.

11. A fluid powered downhole vibration tool as set forth in claim 9 wherein said resonant chamber further includes a control mechanism to control flow of said fluids under pressure through said chamber.

12. A fluid powered downhole vibration tool as set forth in claim 11 wherein said control mechanism further includes a shut-off valve to shut off fluid flow through said chamber and a bypass shunt valve to divert a portion of said fluid away from said chamber.

13. A fluid powered downhole vibration tool used in a well bore wherein fluids are pumped from the surface into said well bore, which comprises:

a downhole turbine in fluid communication with said fluids pumped from said surface;

a fluid powered turbine motor in said well bore in communication with said turbine, wherein said turbine generates electricity; and

means to vibrate said well bore with said electricity produced by said motor.

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