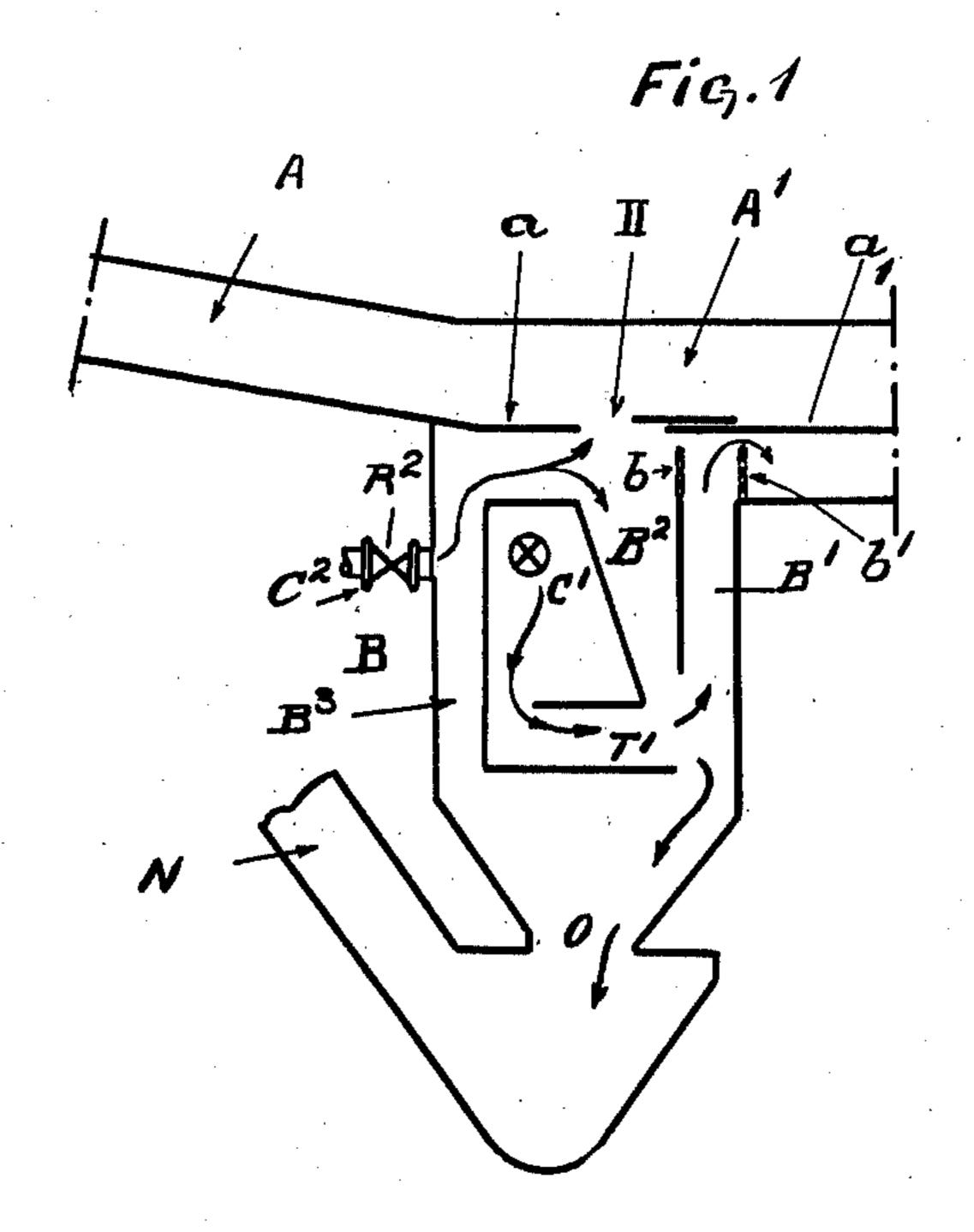
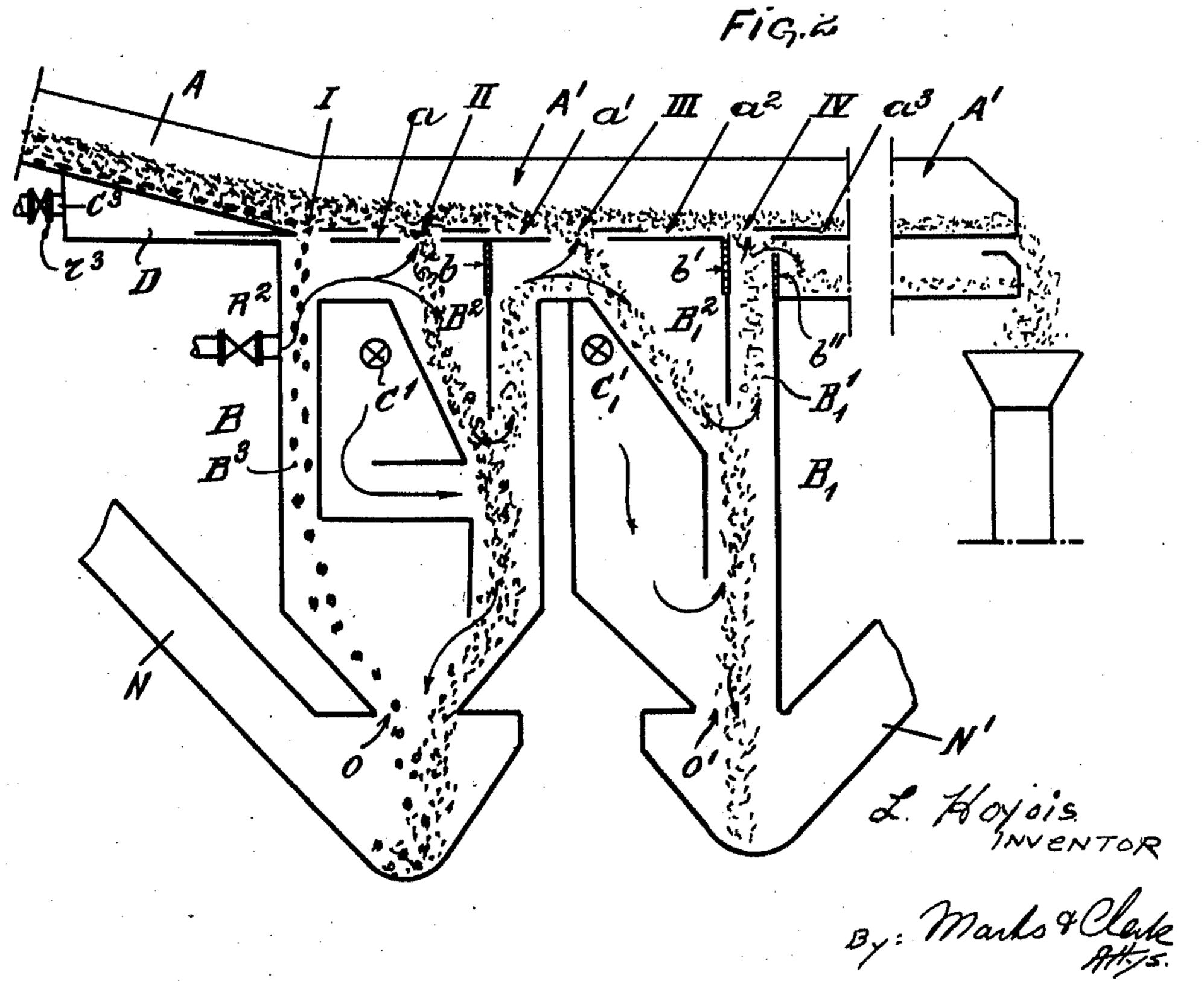
PROCESS AND APPARATUS FOR SEPARATING ORES Filed July 18, 1928





## UNITED STATES PATENT OFFICE

1,961,666

## SEPARATING ORES

Léon Hoyois, Gilly, Belgium

Application July 18, 1928, Serial No. 293,591 In Belgium July 20, 1927

5 Claims. (Cl. 209—18)

The present invention relates to the treatment of materials such as ores, coals and the like, and concerns particularly the treatment of materials containing grains of large sizes.

In prior patents of the same applicant, it has been proposed to treat ores, coals and like by subjecting the whole body or mass of material to a grading by density, by causing said body or mass to circulate as a movable washing bed over a stationary washing bed, after which the said body or mass is divided into categories or grades, and both the worthless products and the valuable products are removed and subsequently with or without repeating the above mentioned treatment—the residual mass is in turn divided.

Such treatment was carried out in apparatus comprising, a feeding trough followed by a grading trough including a weir or overflow at the end thereof, in turn followed by a trough pro-20 vided with adjustable discharge openings, and valuable particles carried along with more mentioned. worthless particles.

treatment, resulting particularly from the sizes of the grains or pieces of the materials subjected grades the products passing out through the any loss of water. said openings.

separated into well defined grades.

force of which are such as to prevent the escape densities. of those grades of products of which, at the said opening, the removal is not desired.

The invention also consists, in apparatus including column apparatus adapted for the recovery of valuable products carried along with more worthless products and provided with suit-55 able ascending currents, to provide means, such

that the inherent characteristics of the said ascending currents are not affected by the adjustable liquid currents acting on the discharge openings.

The invention also consists, in the said appara- 60 tus, to provide for such an arrangement that the treatment can be applied without appreciable, or at least useless, consumption of liquid.

The invention further consists in certain other less essential features of the process and ap- 65 paratus more fully explained in the following complementary description, relating to a particular example of the application of the invention to the treatment of bodies or masses of coals composed, for example, of a mixture of categories 70 or grades from 20 to 80 millimeters.

In the accompanying drawing:

Fig. 1 is a diagram of an elementary apparatus.

Fig. 2 is a diagram of the complete apparatus 75 column apparatus intended for the recovery of for treating a body or mass of coals as above

In Fig. 1, the elementary apparatus comprises When bodies of materials mainly formed of an inclined trough A followed by a trough A1 grains of large sizes are to be treated, difficulties in which is arranged a diverting partition  $a^1$  so are experienced in applying the above mentioned adapted to be moved vertically and horizontally to enable the opening II to be adjusted as desired. Beneath the trough A<sup>1</sup> is located a column apto the treatment. In such cases, the discharge paratus B the outlet opening O of which is conopenings have comparatively large areas, so that nected to the casing of an elevator N, enabling 85 it is no longer possible to limit to well defined the separated products to be removed without

The ascending current in the column B<sup>1</sup> is The object of this invention is to provide a fed and suitably regulated by means of the hori-35 process and apparatus enabling materials in zontal current T1 derived from the supply C1 90 grains or pieces of large sizes to be treated and fed from the constant level reservoir provided for the apparatus.

The invention consists—assuming the mate— Assuming that a body or mass of raw coals, rials have been graded by carrying them in the composed of pieces from 20 to 80 millimeters, 40 form of a movable washing bed on a stationary has been fed into the upper end of the trough A, 95 washing bed,—to provide for the removal of the a movable washing bed circulating on a stationvarious layers through discharge openings ary bed will be obtained, the heaviest and largest formed in a suitable trough, in combination pieces of shale occupying the bottom of the bed, with—in order to insure at a given opening the the largest and lightest pieces of coal being at the  $^{45}$  discharge of a given grade of products—an ad—top of the bed, with, between said two lower and justable liquid current the direction and the upper layers, grains of intermediate sizes and

The grading taking place very rapidly, the body or mass is completely graded when it reaches 105 the trough A<sup>1</sup> and certain of the lower layers will pass out through the opening II, the latter being suitably adjusted for this purpose.

However, since the said opening is of large area. the products forming the layers over those just 110 mentioned will have a tendency to escape at the I to IV so that when it reaches the partition  $a^3$ same time, which is not desirable.

In order to prevent such an escape, at a suitable point in the apparatus, and for example in a conduit B<sup>3</sup>, there is provided a water supply C<sup>2</sup>, controlled by the valve R<sup>2</sup>, and there is further provided for example at b or  $b^1$ , a suitable partition the height of which is adjustable as desired.

Under these conditions, all the water entering the apparatus through the pipes C<sup>1</sup> and C<sup>2</sup>, after the balance is obtained in the bottom of the elevator, can flow out only through the space left between the partition b or  $b^1$  and the diverting plate  $a^1$ , and through the opening II in the trough fall into the elevator N, while the grains of coal the water supply C<sup>1</sup> so as to obtain in the column B<sup>1</sup> the necessary ascending current for proper operation of the apparatus B, one may obtain, by suitably adjusting the height of the partition b or  $b^1$  and the water supply  $C^2$ , an upward current passing through the opening II and suitable for preventing products that are to be retained in the trough A<sup>1</sup> from passing through said opening without any action on the inherent characteristics of the ascending current in the column  $B^1$ .

In Fig. 2, which represents a complete apparatus for treating coals in pieces from 20 to 80 millimeters, the above described apparatus is shown at B, but completed as explained hereafter and combined with another column apparatus  $\mathbf{B}_1$  approximately similar to the former.

In the trough A<sup>1</sup> following the feeding trough A, four diverting partitions are provided, namely: a,  $a^1$ ,  $a^2$  and  $a^3$ , which can be adjusted horizontally and vertically so as to adjust the discharge openings I, II, III and IV as desired. Two column apparatus B and B¹ are located beneath the elevators N and N<sup>1</sup>.

Partitions are provided at b,  $b^1$  and b'', the In the appended claims the term "plane comthe height of the partition or weir b" can be adjusted as desired.

Water inlets are provided at C<sup>1</sup> and C<sup>1</sup> for in the columns  $B^1$  and  $B^1_1$ .

At the opening I above the column B<sup>3</sup> is located a box D provided with a water inlet C3 controlled by the valve  $r_3$  and adapted to provide for the formation of a liquid screen, through which pieces or grains of great density can pass, across the said opening I.

The water inlet C<sup>2</sup> controlled by the valve R<sup>2</sup> is provided as formerly in the column B<sup>3</sup>.

Under these conditions, the water inlet C¹ and 60 C11 being suitably regulated so as to maintain the desired ascending currents in the columns B¹ and B¹1, the liquid admitted through the inlets C1, C11 and C2 can discharge only over the partition b" and into the trough through the openings I, II, III and IV.

Proper adjustment of the height of the partition b" and of the inlet C2 enables the upward currents flowing through the openings I, II, III and IV into the trough A<sup>1</sup> to be regulated at will so that it will be possible to permit or prevent given grades of products to pass out through the said openings.

While flowing along the trough A<sup>1</sup> the movable 75 bed loses its lower layers through the openings

it is only composed of pure coal.

The heaviest shales separate out through the opening I and fall into the elevator N through the column B<sup>3</sup>. At this opening, to the action of the current flowing from C<sup>2</sup>, is added that of the tangential current coming from the box D and forming a very effective permeable screen, enabling the quantity and the minimum density of the shales escaping through the said opening to be regulated very easily.

The opening II gives passage to a mixture of grains of shales and of coals, received in the apparatus B in which the shales are separated and A1. It will be noted that after having regulated are raised towards the top of the apparatus B1. In the apparatus  $B_1$ , to the mass coming from the apparatus B are added the products passing through the opening III and composed of coals and shales not separated out through the open-95 ings I and II.

> The mixture is again divided in this apparatus, the coals being carried by the ascending current flowing in the column  $B^{1}$  and discharged over the partition or weir  $b^{\prime\prime}$  so as to meet the coals in the 100 trough  $A^1$  beyond the partition  $a^3$ .

The opening IV is provided for separating out the last pieces of shales which have missed the other diverting partitions and openings in the apparatus.

The products that are not raised by the current flowing in the column B<sup>1</sup>1 fall into the casing of the elevator N<sup>1</sup>. The body of material collecting in the latter is composed mostly of intermediate products with shales and a small amount of coal. 110 It is carried at the upper end of the trough A<sup>1</sup> and the shales contained therein finally pass into the apparatus B and are definitely discharged.

It is to be understood that modifications can trough A<sup>1</sup> and communicate respectively through be made in the details of the method and ap- 115 the openings O and O1 with the casings of the paratus described without departing from their principles.

partitions b and b1 extended up to the corre- munications" defines communications without apsponding diverting partitions  $a^1$  and  $a^2$  whereas preciable thickness such as obtained by openings 120 in sheet metal as in the bottom of a trough.

I claim:

1. An apparatus for treating bodies of materials supplying and regulating the ascending currents such as ores coals and the like, in grains or pieces of large sizes, i. e. from 20 to 80 millimeters and 125 more, comprising an inclined trough in which the materials are classified into superimposed layers, adjacent boxes suspended to said trough, each box divided into two compartments and the second compartment of each box communicating 130 with the first compartment of the next box, plane large sizes communications between the trough and the first compartment of each box, and the second compartment of the last box communicating with a second receiving trough, water inlet 135 means adapted to cause an independent ascending current in the second compartment of each box, water inlet means in the first box adapted to cause currents flowing towards and through the plane large sizes communications with the trough 140 of treatment in the first and subsequent boxes and to cause water currents flowing in succession through the first and second compartments of the first box and so on successively through the successive boxes, and means to control the water 145 discharge at the outlet of the second compartment of the last box of the series.

2. In an apparatus as claimed in claim 1, a vertically disposed passage in the first box of the series, a large sizes communication between the 150

3 1,961,666

said box and the trough of treatment just above current, separating the lighter portion of the last the said vertical passage and means to form a named downward stream of materials, carrying liquid screen adapted to extend across the said large sizes communication.

3. A method for treating bodies of materials such as ores, coal and the like, in grains or pieces of larger sizes, i. e. from 20 to 80 millimeters and more which method consists in grading the materials in superimposed layers by carrying them by means of a liquid carrying current in the form of a movable washing bed flowing on a stationary washing bed, causing layers of the said movable bed to enter a liquid body by overcoming the action of the ascending part of an adjustable liquid current therein which part enters the liquid carrying current, carrying by the remaining part of said adjustable current and in a downward stream the whole of the pieces and grains entering said liquid body; in the lower part of said liquid body. by means of an independently adjustable liquid current, separating and moving away in a separate ascending current the lighter portion of the downward stream of materials and causing said separated lighter body to enter an adjacent liquid 25 body, causing other layers of the movable bed to enter the last named liquid body by overcoming the action of the ascending part of the liquid

current discharged from the ascending current

therein and which part enters the liquid carrying

current, uniting the entering materials and the

materials discharged from the ascending cur-

rent and carrying the whole in a downward

stream by the remaining part of the liquid cur-

rent discharged by the ascending current, in the

by means of an independently adjustable liquid

35 lower part of the said last named liquid body and

away the separated portion in a separate ascending current, and adjusting the flow of said current at the upper portion thereof.

4. In a method as claimed in claim 3, causing the movable bed to pass over an horizontally directed and adjusted screen of liquid whereby the heavier pieces of shales pass through said screen and vertically downwards to be directly elimi- 85 nated.

5. An apparatus for treating bodies of materials such as ores, coals and the like in grains or pieces of large sizes, i. e. from 20 to 80 millimeters and more comprising an inclined trough in which the materials are classified into superimposed layers, a box suspended to the trough, said box divided into two compartments by a partition depending from the bottom wall of the trough, and the compartments communicating each other at the bottom edge of the partition, large sized communications formed by plane openings in the said bottom wall between the trough and the first compartment and the second compartment communicating at its upper end with a second receiv- 100 ing trough, water inlet means adapted to cause ascending currents in the second named compartment, and water inlet means adjustable independently from the former to cause currents flowing towards and through the large sized communica- 105 tions with the trough of treatment and to cause currents flowing downwardly through the first and then upwardly through the second compartment, and means to control the water discharge at the upper part of the second compartment.

LÉON HOYOIS.

110

115

55