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June 5, 1934.

F. H. KAYLER SWIVEL BUTT COUPLER

Filed Oct. 22, 1928

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4/ 14 38 Inventor: Irank H Kayler, By Hilkins Huyley Byron Kinght

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UNITED STATES PATENT OFFICE

SWIVEL BUTT COUPLER

Frank H. Kayler, Alliance, Ohio, assignor to American Steel Foundries, Chicago, Ill., a corporation of New Jersey

Application October 22, 1928, Serial No. 314,043

22 Claims. (CI. 213-69)

provements in draft rigging wherein an embodi- plane as indicated by the line 3-3 of Figure 5; ment of the device is illustrated as being in the nature of a swivel butt coupling.

An object of this invention is to provide a draft device of great simplicity, strength and compactness of structure which fulfills all re- the plane as indicated by the line 5-5 of Figquirements of service and manufacture and eliminates maintenance costs such as are attendant 16 upon the use of tail pins, nuts, cotters and blocks commonly employed in the connection of couplers to their draft yokes.

be used with the conventional type of yoke and 15 other draft gear.

Still another object is to provide a swivel butt coupler providing substantially full bearing to the draft key in tension and one which transmits stresses incident of buff and draft directly with-

This invention pertains to new and useful im- block, the same being taken substantially in the

1,961,443

Figure 4 is a front elevation of the swivel butt block illustrated in Figure 3;

Figure 5 is a sectional elevation of the swivel **60** butt block, the same being taken substantially in ure 3;

Figure 6 is a fragmentary plan of a portion of the coupler shank adapted to cooperate with 85 the swivel butt block, the same being taken substantially in the plane as indicated by the line Another object is to provide a draft rigging in 6-6 of Figure 7, the dotted lines of Figure 6 illusthe nature of a swivel butt coupler which may trating the initial position of the swivel butt block in assembling said block with the coupler shank; 70

> Figure 7 is a fragmentary sectional elevation of the coupler shank illustrated in Figure 6, the same being taken substantially in the plane as indicated by the line 7—7 of Figure 6;

Figure 8 is a perspective elevation of the swivel 75 out distortion, regardless of the position of the butt block illustrated in Figures 3, 4 and 5.

coupler.

A further object is to provide a swivel butt coupler which may be readily assembled or dis-25 assembled, but one in which the parts in operative position are themselves positively interlocked to form a unitary structure without the assistance of any external locking means.

A still further object is to provide a draft ap-30 pliance in the nature of a swivel butt coupler which is interchangeable with the standard A. R. A. type of coupler and which may be used with the conventional design of cast steel vertical yoke, or with the Farlow arrangement of 35 horizontal yoke, provision being made for accommodation of the round prong extending from the front follower of this Farlow arrangement.

With these and various other objects in view, the invention may consist of certain novel fea-40 tures of construction, and operation, as will be more fully described and particularly pointed out in the specification, drawings and claims appended hereto.

In the drawings, which illustrate an embodi-

In general, the yoke 10 is provided with the usual draft gear, not shown, the vertically extending jaws 11 of said yoke being provided with aligned keyways 12, a portion 13 of said keyways 80 forming a guide for the swivel butt block 14 disposed in said yoke and cooperating with the front follower or other draft appliance, not shown. The coupler shank 15 is provided with a portion meshing or interlocking with complementary 85 portions on the swivel butt block 14 and a keyway 16 is provided in the coupler shank and swivel butt block to accommodate the key 17 extending therethrough, through the keyway 12, and through suitable keyways formed in adjacent draft sills. 90 Referring now more particularly to Figures 6 and 7, the coupler shank 15, of any convenient construction, is provided with vertically arranged. spaced members 18 and 19 having substantially concentric arcuate portions 19α and 20 formed 95 at the rear portion thereof and determining facing lugs 21 and 22 on members 18 and 19. Members 18 and 19 are also provided on their inner faces with vertically aligned center pivot bosses 23 and 24 which bosses merge into the coupler 100 shank 15, as illustrated at 25 and 26, the portion 26 being more cut out than the portion 25 for a purpose to be later described, the slope of said portions 25 and 26 being determined by the slope of the forwardly extending boss cooperating por- 105 tions 27 of the buffing block head 28. The bosses 23 and 24 are spaced from each other to form a portion of the keyway 16. The top end portions of members 18 and 19 are provided with arcuate butt engaged grooves 29 and 30, and the lugs 21 110

45 ment of the device, and wherein like reference characters are used to designate like parts,—

Figure 1 is a fragmentary longitudinal top plan view, partly in section, showing the assembly of the swivel butt coupler with a vertical 50 plane yoke;

Figure 2 is a fragmentary sectional side elevation showing the relation of the parts of the swivel butt coupler in assembled position; Figure 3 is a sectional plan of the swivel butt

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and 22 have a cut out or prong engaging portion 31 for the accommodation of the prong of the Farlow draft gear. The coupler shank adjacent the end portions 18 and 19 is provided with sloped, 5 vertically extending walls 32 and 33 provided adjacent the forward part of the keyway 16 to permit angling movement of the coupler shank when the assembly is in operative position.

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Referring now more particularly to Figures 3, 10 4, 5 and 8, the swivel butt block consists essentially of a body portion 34 provided with arcuate surfaces 35 and 36 disposed adjacent and adapted to cooperate with the arcuate face 19a of the coupler shank, and is also provided with spaced, arcuate, overhanging flanges 37 15 and 38 adapted to engage in grooves 29 and 30 for interlocking the butt block with the coupler shank. Adjacent the horizontal center of the body portion there is provided a tongue 39 in-20 tegral with said body portion and provided with a head 28, said head being provided with the sloping portions 27 for facilitating assembly with the coupler shank, said portions terminating in arcuate portions 40 adapted to have cooperative 25 engagement with the bosses 23 and 24. The head is also provided with a cut out portion 41 forming part of the keyway 16, making the head portion bifurcated. The body portion and the tongue 39 are provided with an aperture 42 and 30 a cutout portion 43, respectively, for the accommodation of the forwardly extending prong of the Farlow draft gear. In assembling the coupler shank and swivel butt block, the block is placed in the position as shown at 14 in Figure 6, where-35 in the cooperation between the surfaces 27 and the portion 26 may be appreciated, and the block is then rotated in a clockwise direction until it assumes the position as indicated in Figures 1 and 2, i. e., in alignment with the coupler shank.

coupler butt having a slotted end forming jaws thereon, a pivot boss and a concentric arcuate portion formed on the inner wall of each of said jaws, a buffing block having a tongue inserted between said jaws, said block having portions 80 providing surfaces engaging said bosses and said arcuate portions on the coupler.

2. In a draft appliance, the combination of a coupler butt having a slotted end forming jaws thereon, a pivot boss and a concentric arcuate 85 portion formed on the inner wall of each of said jaws, a buffing block having a tongue positioned between said jaws, said block having portions providing surfaces engaging said bosses and said arcuate portions on the jaws, and integral means 90 formed on the block for engaging the outer wall

of said jaws for preventing spreading of said jaws.

3. A coupler formed with a stem comprising a shank formed with a rearwardly opening pocket, a swivel block with a forwardly extending portion 95 received in said pocket, said shank and block being formed with interlocking lugs provided with coaxially curved bearing surfaces disposed so as to provide for the transmission of draft and buffing forces between the stem and butt, said stem 100 being slotted to receive a connecting draft key.

4. A coupler comprising a stem formed with a rearwardly opening pocket, a swivel block with a forwardly extending portion received in said pocket, said forwardly extending portion being 105 shouldered and the sides of the pocket being provided with complementary shoulders, all of which are coaxially curved for the transmission of forces therebetween while permitting lateral angling of the parts, the swivel block being also provided 110 with angular lugs disposed rearwardly of and overlying the walls of the stem pocket, the engaging surfaces between the lugs and walls being curved coaxially with the shoulders to increase the interlocking and swiveling area between the 115 40 The assembly may then be applied to the yoke, the flat back of the body portion 34 cooperparts. 5. A car coupler involving a shank member ating with the front follower or with the Farlow having a curved rear end face and a curved indraft gear, the prong thereof being accommodatterior surface concentric therewith and having a --- ed in the aperture formed in the block and coutransversely extending slot in advance of said 120 45 pler shank, and the key 17 may be applied in interior surface, said slot being widened at its operative position through the keyways formed rear end, a key seat member positioned in said in the draft sills, keyways 12 of the yoke, and widened portion of the slot and having a curved keyway 16 in the coupler shank and swivel butt rear face cooperating with the interior curved block. · · · · · · surface of the shank member, a bearing block 125 In operation then, draft strains are transmitted 50 having a curved forward face cooperating with from the shank to the butt block where they are said curved rear end face of the shank member, transmitted directly through the head 28 to the and a tie bar integrally uniting said key seat memkey 17 and on to the draft sills, it being noticed ber and the bearing block, said shank member bethat the flanges 37 and 38 which cooperate with ing provided with a laterally and rearwardly 130 55 the grooves 29 and 30 prevent any tendency of opening slot for receiving said tie bar. the lugs 21 and 22 spreading apart under these 6. A car coupler involving a shank member tensile stresses of the coupler. Angling of the having a curved rear end face and a curved incoupler is permitted by virtue of the swivel butt terior surface concentric therewith and having connections and the sloping faces 32 and 33 of a transversely extending slot adapted to receive 135 the keyway 16. In buff the stresses are, of course, 60 a coupler connecting key, a key seat member transmitted through the shank to the swivel butt having a curved rear face cooperating with the block and thence to the draft gear, all regardless interior curved surface of the shank member. of the position of the coupler shank with respect said slot having a widened portion for receiving to the other parts of the draft assembly. It will the key seat member, a bearing block having a 140 thus be seen that there is provided a very com-65 curved forward face cooperating with said curved pact arrangement, and it is to be understood that rear end face of the shank member, and a tie I do not wish to be limited by the exact embodibar integrally uniting said key seat member and ment of the device shown, which is merely by way the bearing block, said shank member being proof illustration and not limitation, as various and vided with a laterally and rearwardly opening 145 other forms of the device will, of course, be ap-70 slot for receiving said tie bar and being formed parent to those skilled in the art, without departing from the spirit of the invention or the scope of with a laterally elongated opening communicating with said slot for the tie bar, said bearing the claims. block being provided with an opening in align-I claim: 1. In a draft appliance, the combination of a ment with said elongated opening of the shank 150 75

1,961,443

- member, and said key seat member being provided on its rear face with a recess in alignment with said opening in the bearing block.
- 7. A car coupler involving a shank member
 5 having a curved rear end face and a curved interior surface concentric therewith and having a transversely extending slot adapted to receive a coupler connecting key, said slot being widened at its rear end, a key seat member positioned in
 10 said widened portion of the slot and having a curved rear face cooperating with the curved interior surface of the shank member, a bearing block having a curved rear end face of the shank mem-
- 15 ber, and a plurality of laterally spaced tie bars integrally uniting said key seat member and the

with interlocking lugs provided with curved bearing surfaces disposed so as to provide for the transmission of draft and buffing forces between the stem and block, said block being also provided with portions overhanging the walls of the 80 stem opening to increase the interlocking between the parts, the engaging surfaces between the overhanging portions and walls being curved coaxially with the curved surfaces of the interlocking lugs to increase the swiveling area between the parts.

13. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with a forwardly extending portion received in said opening, said portion having a key seating element cooperating with a key inserted through said opening, said stem and block being formed with interlocking lugs provided with curved bearing surfaces disposed so as to provide for the transmission of draft and buffing forces between **95** the stem and block, said block being also provided with portions overhanging the walls of the stem opening to increase the interlocking between the parts.

bearing block, said shank member being provided at its rear end on opposite sides with laterally and rearwardly opening slots for respectively receiving said tie bars.

8. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with a forwardly extending portion received in said cpening, said portion and stem being provided with interengaging shoulders having coaxially 25curved surfaces for the transmission of forces therebetween while permitting lateral angling of the parts, the swivel block being also provided with portions overhanging the walls of the stem opening to increase the interlocking between the 30parts, the engaging surfaces between the overhanging portions and walls being curved coaxially with the interengaging shoulders to increase the swiveling area between the parts.

9. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with a forwardly extending portion received in said opening, said stem and block being formed with interlocking portions provided with coaxially
40 curved bearing surfaces disposed so as to pro-

14. A coupler comprising a stem formed with 100 a rearwardly opening pocket, and a swivel block with a forwardly extending portion being shouldered for engagement with complementary shoulders of said pocket, said shoulders being coaxially curved for the transmission of forces 105 therebetween while permitting lateral angling of the parts.

15. A coupler having a stem formed with an opening at its rear end, a swivel block with a forwardly extending portion projecting into said 110 opening, said stem and block being formed with interlocking lugs provided with complementary curved bearing surfaces so disposed as to provide for the transmission of draft and buffing forces between the stem and block, and a recess pro- 115 vided in said block and having an opening in the rear face thereof for receiving a projecting element of a draft device. 16. A coupler having a stem formed with an opening at its rear end, a swivel block with a 120 forwardly extending portion projecting into said opening, said stem and block being formed with interlocking lugs provided with complementary curved bearing surfaces so disposed as to provide for the transmission of draft and buffing forces 125 between the stem and block, and a recess provided in said block and having an opening in the rear face thereof for receiving a projecting element of a draft device, said stem being slotted to receive a connecting draft key. 130 17. A coupler having a stem formed with an opening at its rear end, a swivel block with a forwardly extending portion projecting into said opening, said forwardly extending portion having a key seating element cooperating with a draft 135 key received in said opening, said stem and block being formed with interlocking lugs provided with complementary curved bearing surfaces so disposed as to provide for the transmission of draft and buffing forces between the stem and block, 140 and a recess provided in said block and having an opening in the rear face thereof for receiving a projecting element of a draft device. 18. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with 145 a forwardly extending portion received in said opening, said portion and stem being provided with interengaging shoulders having coaxially curved surfaces for the transmission of forces therebetween while permitting lateral angling of 150

- vide for the transmission of draft and buffing forces between the stem and block, said stem being formed with an opening for receiving a connecting draft key.
- 10. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with a forwardly extending portion received in said opening, said portion and stem being provided with interengaging shoulders having co-axially curved surfaces for the transmission of forces therebetween while permitting lateral angling of the parts, the swivel block being also provided with portions overhanging the walls of the stem opening to increase the interlocking between the parts.

11. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with a forwardly extending portion received in said opening, said portion and stem being pro60 vided with interengaging shoulders having co-axially curved surfaces for the transmission of forces therebetween while permitting lateral angling of the parts, the swivel block being also provided with portions overhanging the walls of

- 35 the stem opening to increase the interlocking between the parts, said forwardly extending portion of said block having a key seating element cooperating with a key inserted through said opening.
- 12. A coupler comprising a stem formed with a rearwardly disposed opening, a swivel block with a forwardly extending portion received in said opening, said portion having a key seating element cooperating with a key inserted through
 said opening, said stem and block being formed

1,961,443

the parts, said portion having a key seating element cooperating with a key inserted through said opening.

19. In a draft appliance, the combination of a coupler butt having a slotted end forming jaws thereon, a pivot boss and a concentric arcuate portion formed on the inner wall of each of said jaws, a buffing block having a tongue inserted between said jaws, said bosses being formed on one side with a portion adapted to engage and position said tongue when said block is disposed substantially normal to said coupler butt in position to be moved into operative position therewith, said block being adapted to be swung angularly relative to said butt and having portions providing surfaces engaging said bosses and arc-15

jaws, a buffing block having a tongue inserted between said jaws and interlocking therewith between said bosses and arcuate portions and having flange portions overhanging said jaws, said bosses being formed on one side with a portion 80 adapted to engage and position said tongue when said block is disposed substantially normal to said coupler butt in position to be moved into operative position therewith, said block being adapted to be swung angularly relative to said coupler butt 85 whereby said flange portions are in overhanging relation to said jaws, said block having portions providing surfaces engaging said bosses and arcuate portions on said butt when in normal operative position.

22. In a draft appliance, the combination of a

uate portions on said butt when in normal operative position.

coupler butt having a slotted end forming jaws thereon, a pivot boss and a concentric arcuate 20portion formed on the inner wall of each of said jaws, a buffing block having a tongue inserted between said jaws, said bosses being formed on one side with a portion adapted to engage and position said tongue when said block is disposed substantially normal to said coupler butt in position to be moved into operative position therewith, said block being adapted to be swung angularly relative to said butt and having portions . ______ providing surfaces engaging said bosses and arcuate portions on said butt when in normal operative position, said bosses having a portion on the other side thereof engaging with said tongue to limit angular movement of said block and butt. 21. In a draft appliance, the combination of a 35 coupler butt having a slotted end forming jaws thereon, a pivot boss and a concentric arcuate portion formed on the inner wall of each of said

coupler butt having a slotted end forming jaws thereon, a pivot boss and a concentric arcuate 20. In a draft appliance, the combination of a portion formed on the inner wall of each of said jaws, a buffing block having a tongue inserted 95 between said jaws and interlocking therewith between said bosses and arcuate portions and having flange portions overhanging said jaws, said bosses being formed on one side with a portion adapted to engage and position said tongue when 100 said block is disposed substantially normal to said coupler butt in position to be moved into operative position therewith, said block being adapted to be swung angularly relative to said coupler butt whereby said flange portions are in over- 105 hanging relation to said jaws, said block having portions providing surfaces engaging said bosses and arcuate portions on said butt when in normal operative position, said bosses having a portion on the other side thereof engaging with said 110 tongue to limit angular movement of said block and butt.

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