Feb. 14, 1933.

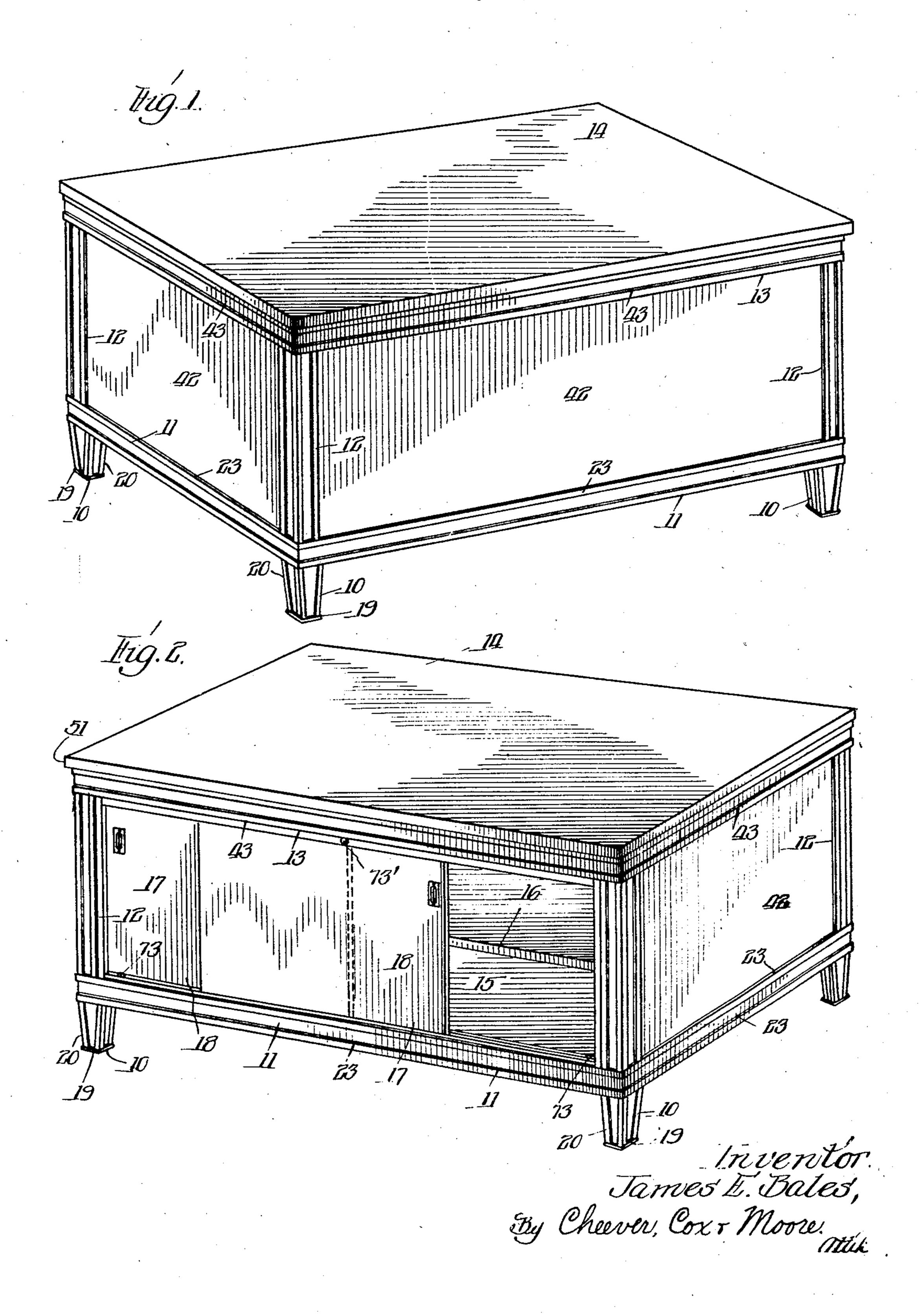
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MERCHANDISING TABLE

Filed July 15, 1929

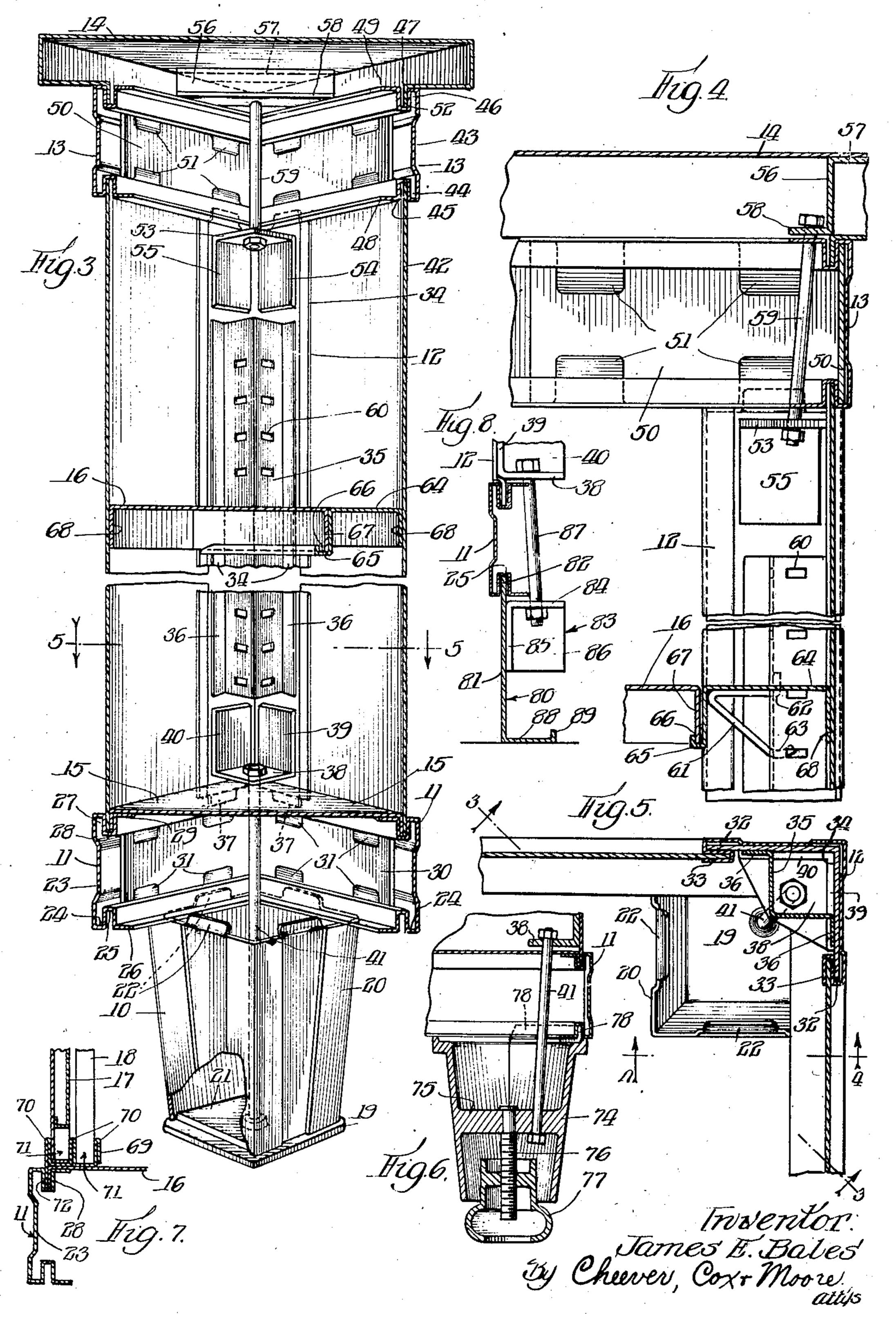
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MERCHANDISING TABLE

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## UNITED STATES PATENT OFFICE

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## MERCHANDISING TABLE

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This invention relates to tables in general and particularly to merchandising tables.

The object of the invention is to provide a merchandising table which has parts there-5 of interlocked and reinforced.

Another object is to provide a merchandising table which is made up of a plurality of interlocking and interfitting parts, and which is provided with means for adjustably 10 securing shelves in the interior thereof.

Another object is to provide a new and improved sheet metal table which presents a smooth and neat appearance on the outside thereof, which has certain parts interengag-15 ing and interlocking with each other, and which is maintained in rigid position by fastening means arranged on the inside thereof.

A further object is to provide a sheet metal 20 ping and storing, and which can be quickly and readily assembled.

Another object is to provide a table which is strong and durable, which is simple and efficient, and which can be readily and eco-25 nomically manufactured.

Further objects and advantages will here-

inafter appear. The invention comprises in general a pair of interlocking upper and lower frames, 30 which receive the side panels therebetween. These frames are made of four members, which have mitered joints and are reinforced at the corners thereof. A top interlocks with the upper frame and a foot inter-35 locks with the lower frame. A pair of tightening members are provided in each corner of the table for holding the frames, legs, top ceive clips. The clips may be arranged in rail 11. any of the slots and adjustably support a

The accompanying drawings illustrate a selected embodiment of the invention, and the views therein are as follows:

50 merchandising table.

45 shelf.

Fig. 2 is a detail rear perspective view thereof.

Fig. 3 is a detail sectional view on the line 3—3 of Fig. 5 and shows the maner in which the table is constructed and assembled. 55

Fig. 4 is a detail sectional view on the

line 4—4 of Fig. 5.

Fig. 5 is a plan sectional view on the line 5—5 of Fig. 3, parts being omitted for the sake of clearness.

Fig. 6 is a modified form of foot.

Fig. 7 is a detail sectional view of a hanger or slide in which the doors operate.

Fig. 8 is a detail sectional view showing an inclosed base which may be substituted 65 for feet.

Referring to the drawings, 10 designates a foot which supports a rail or frame 11. table which can be knocked down for ship- The frame 11 which comprises a plurality of side members, has operable interfitting en- 70 gagement with corner members 12. These corner members form extended legs and are supported at their lower ends by the frame or rail 11 and have interfitting engagement at the upper ends with an upper frame or rail 13. 75 A top 14 is mounted on the top frame or rail 13 and has interengaging parts which fit into the said rail or frame 13. A bottom 15 is supported by the frame or rail 11, and a shelf 16 is arranged intermediate the top 14 so and the bottom 15. Sliding doors 17 and 18 slide in a frame member or hanger which is arranged on the frame or rail 11.

The foot 10 comprises a floor plate 19 on which a substantially rectangular and taper- 85 ing shell 20 is mounted. An offset portion 21 is fixed to the top of the plate 20 or made and feet in position. Tightening of the bolts integral therewith, and is received in the also holds the interlocking parts, including lower end or bottom of the foot 10. An 40 the side panels, in rigid position. An adjust-upstanding ear 22 is provided on each of 90 ing strip is arranged in the corner of each the four sides of the foot 10 and is adapted leg, and it is provided with slots which re- to have engagement with the lower frame or

The lower rail or frame 11 is made up of four side members 23, which have their bot- 95 toms bent to provide channels 24 and 25, and inturned legs 26. The upper parts of the members 23 are bent to provide channels 27 Fig. 1 is a front perspective view of the and 28 and inturned legs 29. The channels 24 and 25 are substantially the same size 100

as the channels 27 and 28 and are disposed Z-bar and in the horizontal plate 53 for seopposite thereto and are substantially sym- curely holding the top 14, the frame or rail metrical. A reinforcing angle member 30 fits into the channels 24 and 27 at the corners 5 thereof to strengthen the same. The side members 23 are mitered at their ends, so that when they are slipped over the reinforcing member 30 their edges will abut and make a smooth joint. The member 30 may 10 have proturberances 31 struck out therea tight slip fit therewith.

15 the ends thereof bent over substantially S- and helps to support the clips in rigid po- 80 shaped to provide channels or grooves 32 and sition. 33 on both sides thereof, Fig. 5. These If the sliding doors 17 and 18 are used, 20 the grooves 32. An adjusting strip 35, hav- standing flanges 70 to provide spaces 71 in 85

25 28 in the side members 23. panels 42 are arranged in the grooves 28 in 35 the members 23 and have their ends engag-

ing the grooves 33 in the legs. The top rail or frame 13 is made up of four side members 43 and are bent over upon themselves to provide a pair of lower channels 44 and 45, upper channels 46 and 47, and inwardly extending legs 48 and 49. The side members 43 are mitered at their ends and receive an angle iron reinforcing member 50 in the channels 44 and 46 in the same manner as member 30 is received in the member 23. bers 43 are mitered at their ends so that when to. A hub member 77, forming a rest, 115

edges are received in the channels 28. The top 14 has its lower side bent over to same function as the ears 22 on the foot 10. provide a leg 52 which is received in the channel 47.

A horizontal member 53, Fig. 3, has a pair 60 of legs 54 and 55, which are welded to the Fig. 6. The support 80 comprises a vertical 125 member 34 in the same manner as the member

13, and the legs 12 in proper rigid position.

The adjusting strip 35 is provided with a plurality of notches or holes 60 for receiving 70 shelf clips 61, Fig. 4. These shelf clips have an upper leg 62 and a lower leg 63 which fit into the slots 60 and hold the clips 61. A U-shaped member 64 is welded or otherwise fastened to the clips 61 and has one free end 75 from so that the side members 23 will have bent up and over at 65 to provide a channel 66 to receive the downturned legs 67 of the The corner members or legs 12 are made shelf 16. The outer leg 68 of the U-shaped substantially triangular in shape and have member 64 rests against the side of the leg

corner members or legs 12 fit over an angle Fig. 2, a door guide 69 is provided, Fig. 7. reinforcing member 34 which is received in This door guide is provided with three uping outwardly extending legs 36, is welded which the doors 17 and 18 slide. The memor otherwise fastened to the inside of the ber 69 will rest upon the shelf 16, and it angle iron 34. This angle iron is provided is provided with a downwardly extending with ears 37 which fit or nest into the groove flange 72 which engages a groove 28 in the side members 23 of the frame or rail 11.

A horizontal plate 38, Fig. 3, has upstand- Stops 73 may be provided at opposite ends ing legs 39 and 40 which are welded to the of the member 69 to limit the movement of reinforcing angle iron 34. A bolt 41 is con- the sliding doors. A second member 69 is nected to the base plate 19 and to the hori- mounted in one of the members 43 to re-30 zontal plate 38 and securely holds the frame ceive the tops of the doors. This second 95 or rail 11, which is composed of the side member extends downwardly from the members 23, and the corner members or legs frame or rail 13 in the same manner as the 12, in proper rigid position. Table sides or lower member projects upwardly. These two members form a guide in which the doors 17 and 18 may slide. The second member, 100 however, is exactly the same as the first member but it is not specifically shown. A bolt or screw 73', Fig. 2, may be inserted in the front after the doors are inserted to prevent them from being accidently removed.

Instead of using the foot, as shown in Fig. 3, a foot having adjustable features, such as shown in Fig. 6, may be used. This foot has an outer shell 74 which is preferably made of cast iron and has a transverse re- 110 The member 50 is also provided with pro- inforcing member 75 cast integral therewith. tuberances 51 so that as the side members This reinforcing member is located substan-43 are slipped over the member 50, the pro- tially in the center of the foot and has a tuberances will form a tight fit. The mem- threaded member 76 rigidly fastened therethey fit over the member 50 they will abut and threadedly engages the member 76. The make a smooth joint. The upper edges of the rest 77 may be turned on the member 76 for sides or panels 42 are received in the chan- translating the rest to effect adjustment of nels 45 in the same manner as the lower the foot. The member 74 has a plurality of ears 78 formed thereon which perform the 120

In Fig. 8 there is shown a support 80 to provide an inclosed base which may be substituted for the foot 10 or the foot shown in portion 81 which has its upper end 82 ex-38 is fastened. A Z-bar 56, Fig. 4, has its tending up into the groove 25 in the bottom upper leg 57 fastened to the top 14, and has frame or rail 11. A bracket 83 having a its lower leg 58 extending inwardly. A bolt horizontal plate 84 and upstanding legs 85 55 59 passes through holes in the leg 58 of the and 86 is secured to the support 80 in the

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same manner in which the plate 38 and legs said foot for holding all of said parts in rigid 39 and 40 are fastened to the legs or corner interlocked position. members 12. A bolt 87 connects the two plates and holds the parts together in the ner members forming legs, reinforcing mem-5 same manner in which the bolt 41 holds the bers arranged in the corners of said members, 70 foot 10 in fixed position. An inwardly turned frames comprising a plurality of members portion 88 which is integral with the vertical having mitered corners and interfitting with portion 81 of the support provides a floor said corner members, a top interfitting with rest for the table. The inner end 89 of the one of said frames, a bottom intersitting with 10 turned portion 88 is bent upwardly, as clearly the other of said frames, a foot interfitting 75 shown in Fig. 8, and prevents any sharp with said other frame, a pair of plates fasedges from contacting with the floor. The tened to said reinforcing members, side panels support 80 may be preferred to the feet shown interfitting with said frame and said corner in other figures and the table is constructed members, a bolt engaging one of said plates 15 to accommodate either the support or the and said top, and a bolt engaging the other 80 feet.

The invention provides a merchandising of said members in position. table which has the parts thereof entirely 5. A merchandising table comprising cormade of sheet metal, which interlock and ner members forming legs, reinforcing mem-20 interengage each other. The frames have bers arranged in the corners of said legs, 85 mitered joints which are reinforced at the frames comprising a plurality of members corners by angle iron members. The table having mitered corners and interfitting enis neat in appearance, is rigid and strong gagement with said legs, a top interfitting in construction, and can be quickly and with one of said frames, a bottom interreadily knocked down or assembled. The fitting with the other of said frames, a foot 90 bolts in the corners of the legs hold all the interfitting with said other frame, a pair of members in rigid position. Any number of plates fastened to said reinforcing member, shelves may be arranged inside of the table side panels interfitting with said frames and by means of the adjusting strip which sup- said legs, a bolt passing through one of said 30 ports the shelf clips.

struction, and arrangement of the parts and engaged with said foot for holding all without departing from the spirit of the in- of said members in position, an adjusting vention or sacrificing any of its advantages, strip having holes therein and connected to and the right is hereby reserved to make all said reinforcing members, clips removably 100

of the following claims.

The invention is hereby claimed as follows: 1. An article of the class described com-40 prising a pair of frames, corner members interfitting with said frames, panels interfitting with said frames and with said corner members, a top interfitting with one of said frames, a foot interfitting with the 45 other of said frames, tightening means cooperating with the top and the foot for holding said parts in rigid interlocked position.

2. A sheet metal table comprising a pair of sheet metal frames, sheet metal legs inter-50 fitting with said frames, panels interfitting with said legs and frames, a top interfitting with one of said frames, a foot interfitting with the other of said frames, door members arranged in said frames, and doors slidable

in said members.

3. A sheet metal table comprising a pair of sheet metal frames, sheet metal legs interfitting with said frames, panels interfitting with said legs and frames, a top interfitting with one of said frames, a foot interfitting with the other of said frames, door members arranged in said frames, doors slidable in said members, and tightening means con-65 nected to said legs and engaging said top and

4. A merchandising table comprising corof said plates and said foot for holding all

plates and engaged with said top, a second 95 Changes may be made in the form, con- bolt passing through the other of said plates such changes as fairly fall within the scope supported in said holes, and a shelf adjustably supported by said clips.

6. A frame for a sheet metal table comprising a plurality of side members having mitered edges and channels formed therein, 105 a corner reinforcing member received in the channels. and protuberances struck out from said reinforcing member and engaging a part of said side members for frictionally holding said members to said reinforcing mem- 110

ber.

7. A sheet metal table comprising a plurality of side members having mitered edges and inner and outer channels formed therein, a corner reinforcing member received in the 115 inner channels, protuberances struck out from said reinforcing member and engaging a part of said side members for frictionally holding said members to said reinforcing member, corner members or legs having 120 channels therein and engaging the outer channels in said side members, sides engaging the channels in said legs and the outer channels in the side members, and a top operatively connected to said sides.

8. A sheet metal table comprising a plurality of side members having mitered edges and inner and outer channels arranged therein and forming a frame, a reinforcing mem-

ances struck out from said reinforcing member and engaging a part of said side members for frictionally holding said members to said reinforcing member, a corner member or leg having channels therein engaging the outer channels in said side members, sides engaging the channels in said leg and the outer channels in said side members, a bottom operatively connected to said sides, a second frame mounted on the top of said leg and said sides, and a top interfitting with

said upper frame.

9. A sheet metal table comprising a plurality of side members having mitered edges 15 and a plurality of channels formed therein, a reinforcing member received in certain of said channels, protuberances struck out from said reinforcing member and engaging a part of said side members for frictionally holding said members to said reinforcing member, a corner member or leg having channels therein and engaging certain of the channels in said side members, panels engaging the channels in said leg and certain of said channels 25 in said side members, a second plurality of side members mounted on the top of said legs and said panels, a top interfitting with said second plurality of side members, a foot, and flanges on said foot and having engagement with some of the channels in said first named side members.

10. A sheet metal table comprising corner members, a top operatively connected to said corner members, angular inwardly extending adjusting strips projecting from the insides of said corner members, said adjusting strips having holes therein, means including a clip engaging a pair of said holes, and a removably mounted shelf supported by said means.

11. A sheet metal table comprising corner members, a top and bottom connected to said corner members, a perforated adjusting strip extending angularly and inwardly from the inside of each of said corner members, a clip having legs engaging the perforations in said strip, a member having a channel and fastened to said clip, a shelf slidable in the channel in said member, and feet for said corner members.

12. An article of the class described comprising a frame, corner members interfitting with said frame, panels interfitting with said frame and said corner members, a top operatively connected to said panels, a foot interfitting with said frame, shelves adjustably and removably arranged below said top, door members arranged on said frame, doors slidable in said door members, and tightening means connecting a corner member, a foot and the top for holding said parts in rigid position.

In witness whereof, I have hereunto subscribed my name.

JAMES E. BALES.