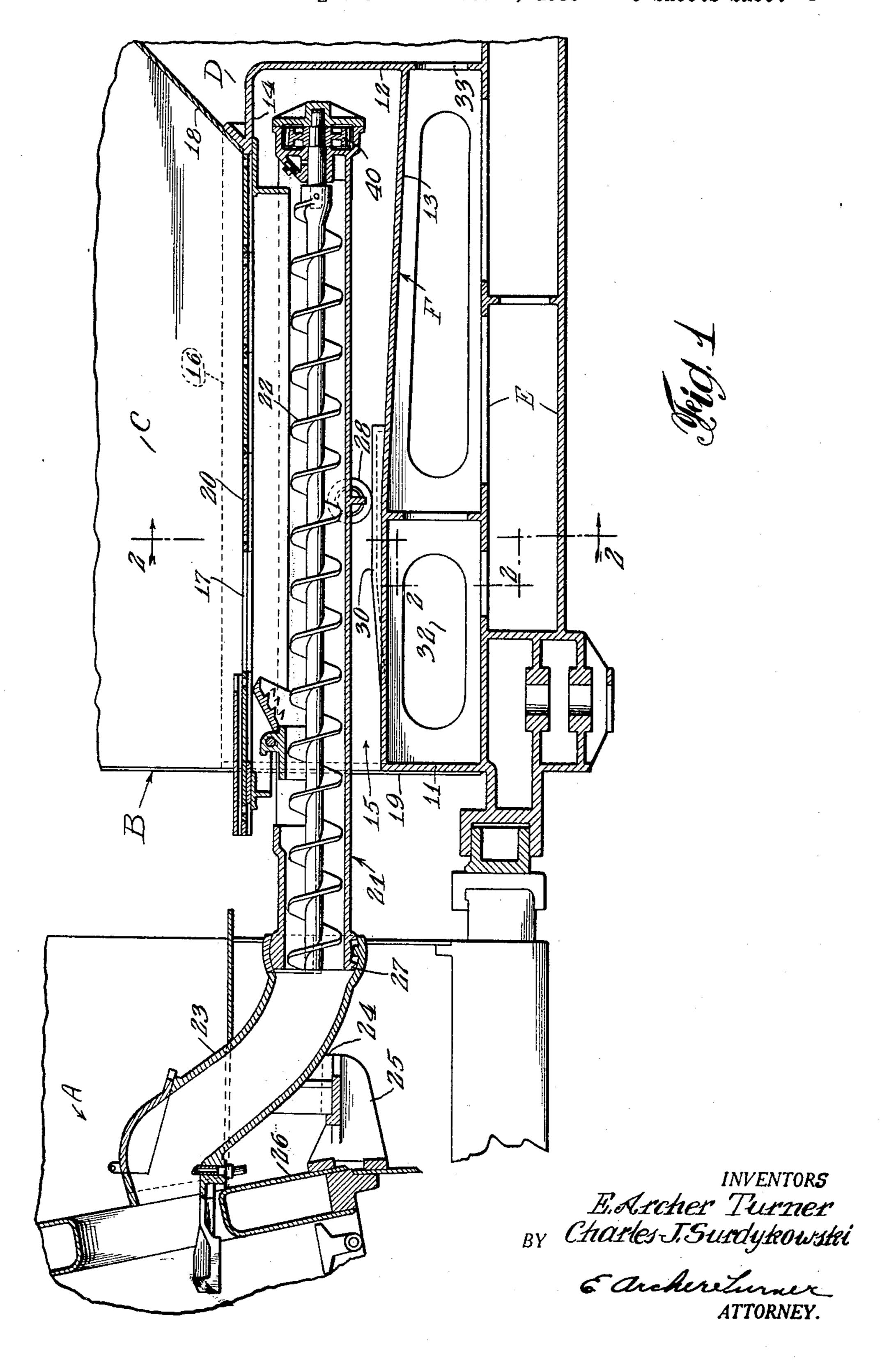
LOCOMOTIVE TENDER CONSTRUCTION

Original Filed Dec. 4, 1930

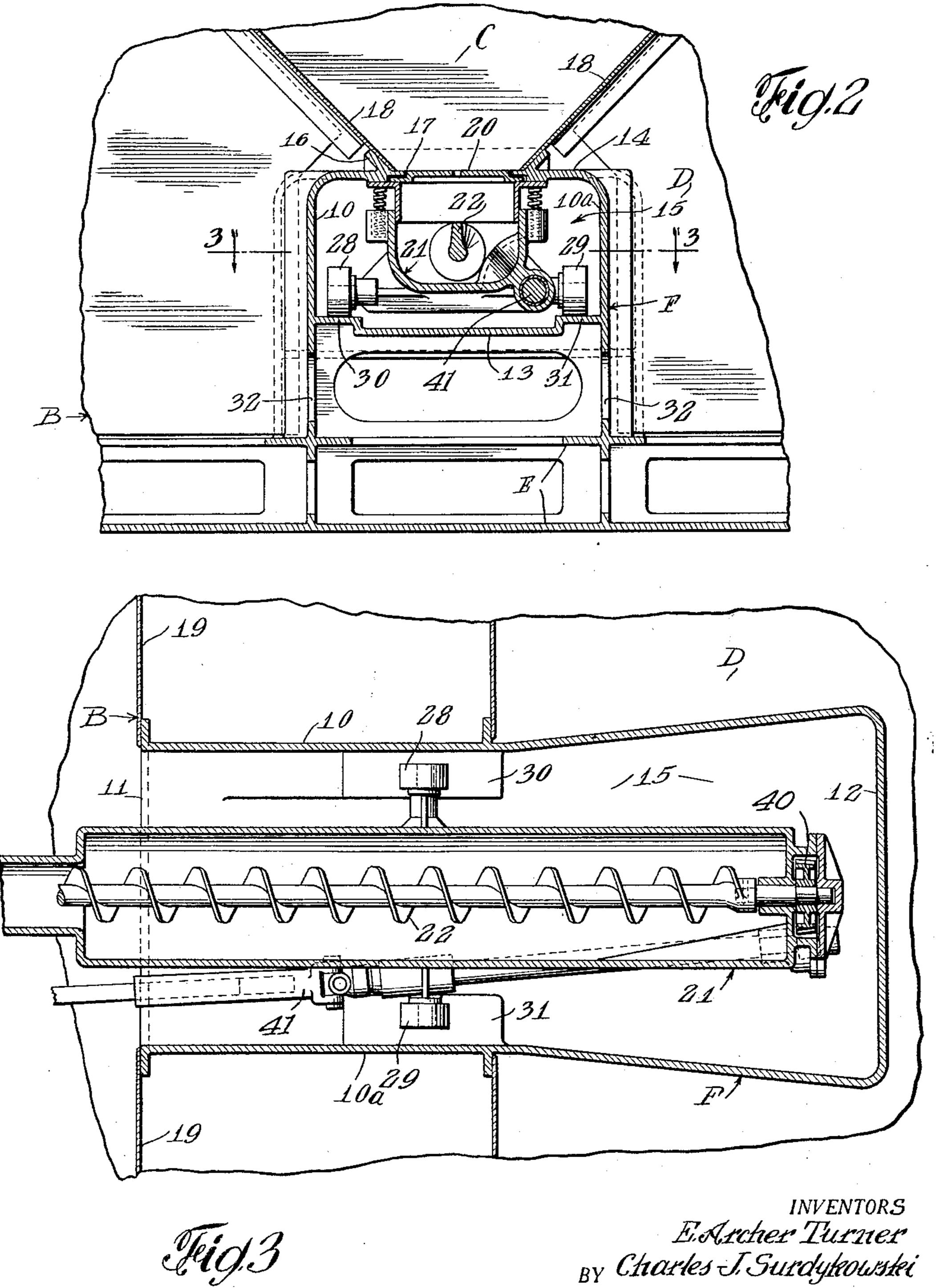
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BY Charles J. Surdykowski

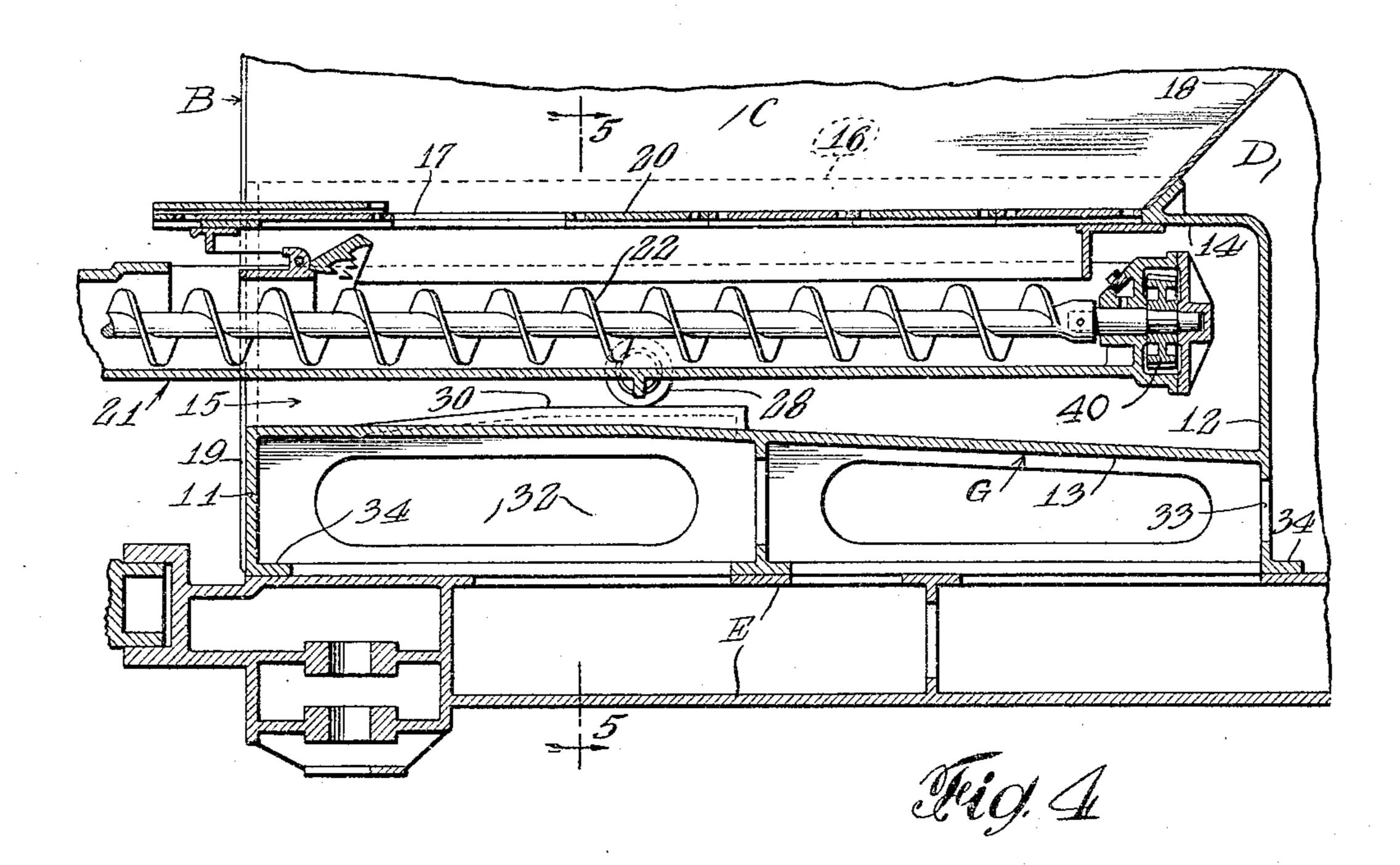
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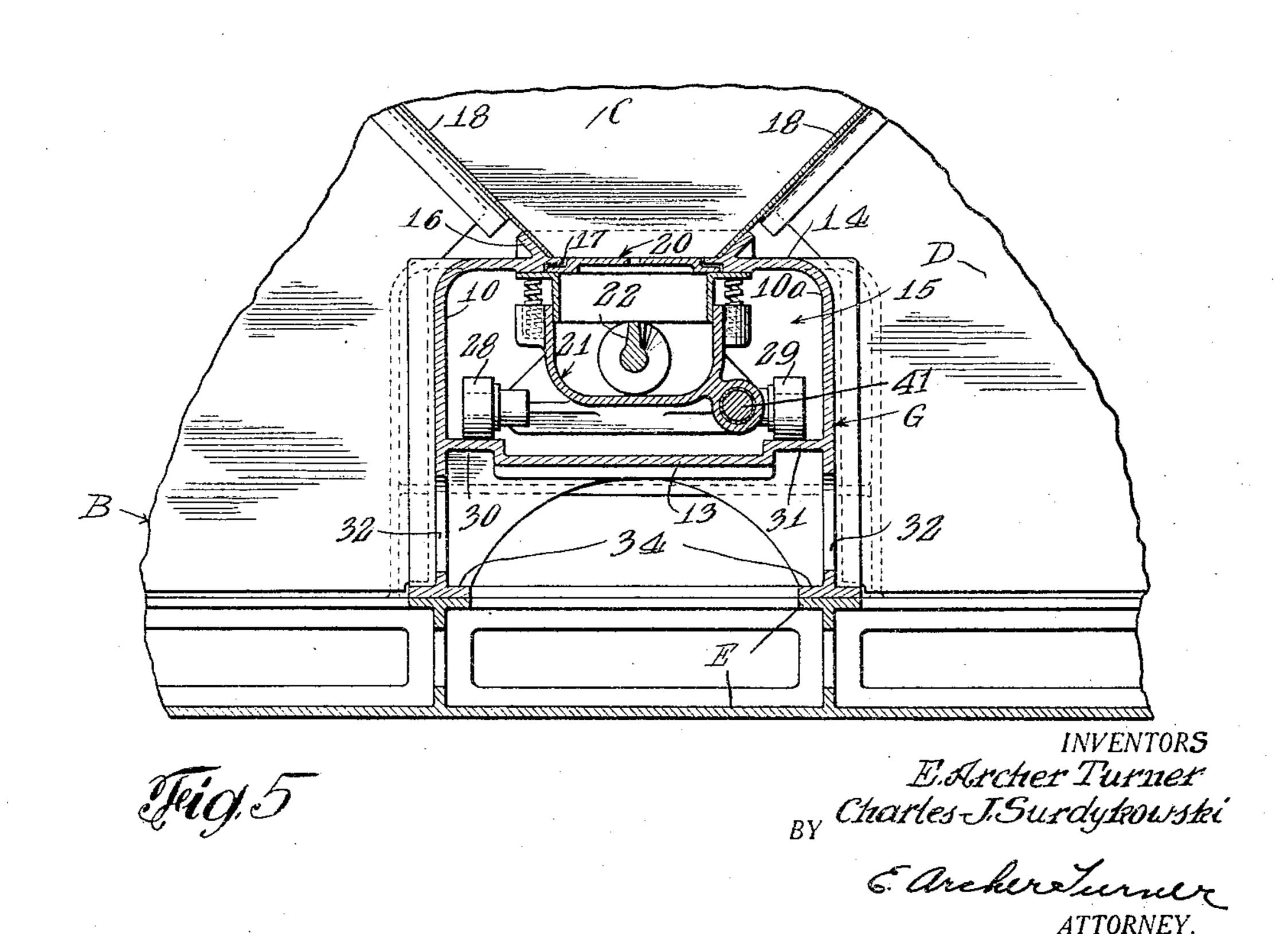
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LOCOMOTIVE TENDER CONSTRUCTION

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## UNITED STATES PATENT OFFICE

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## LOCOMOTIVE TENDER CONSTRUCTION

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provements in locomotive tender construction and particularly appertains to locomotive tenders arranged to carry a movably or 5 swivelly mounted stoker trough. This type of locomotive tender heretofore has embodied a centrally and longitudinally disposed rectangular shaped stoker trough compartment formed by fabricated plates, which compart-10 ment in height extended from the top surface of the tender frame to the floor of the fuel section and was of sufficient width to allow for maximum lateral movement of the swinging trough. Such swinging type of trough is usu-15 ally mounted in the compartment to move laterally and vertically about a fulcrum point formed by rollers or equivalent devices. Ordinarily a compartment 36" to 44" wide is sufficient to receive the trough and allow lat-20 eral movement such that occurs when the lo- in Figs. 1 to 3, the compartment member F 70 25 tion, swings laterally to the extent that in 12 respectively, an imperforate bottom wall 75 so sidewalls have been arranged in parallelism and spaced apart the maximum width necessary. The height of the compartment depends upon the location of the locomotive and tender decks and in most instances is 25 more than ample to allow vertical movement of the stoker trough such as occurs when the locomotive and tender passes over switches, front end of the tender. frogs, or turntables.

ience of description is called a compartment the fuel section to the stoker trough 21 movmember which is a unitary part, preferably a ably mounted within the compartment 15. casting, either formed integrally with the Inasmuch as the trough per se forms no part tender base frame or separate therefrom if 45 desired. The novel form of the compartment member and its advantages will appear from the following description and the accompanying drawings, in which

Fig. 1 is a central longitudinal section to through the rearward portion of a stoker

Our present invention is directed to im- equipped locomotive and the improved tender, therefor;

Fig. 2 is a sectional view taken on the bro-

ken line 2—2 of Fig. 1;

Fig. 3 is a section taken on the line 3—3 of 55 Fig. 2;

Fig. 4 is a partial view similar to Fig. 1 showing a modification of the invention; and

Fig. 5 is a sectional view taken on the line

5—5 of Fig. 4. The locomotive is indicated generally at A; the improved tender at B having the fuel section C, the water section D, the base frame E, and a novel stoker trough compartment member F formed centrally of and longitu- 65 dinally within the water section above the frame at the front end portion of the tender

beneath the fuel section. In the embodiment of our invention shown comotive and tender are on a substantially is formed integrally with the frame E. The straight track, but when the locomotive is member F comprises the longitudinally exrounding a sharp curve one end portion of tending upright sidewalls 10, 10a, the transthe trough, generally the rearward end por- verse upstanding front and rear walls 11 and many instances a tender trough compartment 13, and a centrally apertured top wall 14 all 55" wide is necessary. In order to provide of which are integrally constructed and are for this maximum lateral movement of the arranged to form the water tight stoker trough, in past practice, the compartment trough compartment 15. A flange 16 bounding the opening 17 is carried by the top wall 80 14 to which the fuel and water section partition plates 18 are attached in a manner to provide a closure with the compartment member between the two sections. The front wall 11 is fixed with the front plate 19 of the tender 85 to form a closure for the water section at the

Shiftable plates 20 are arranged in the In carrying out the invention the trough opening 17 of the top wall of the compart-compartment is formed in what for conven-ment member to control the feed of fuel from 90 of our invention it will not be described in detail. It is of a well known form in this art 95 and carries a suitable conveyor screw 22 for advancing the fuel from the tender to a conduit member such as the riser tube 23 rigidly attached on the locomotive A by the brackets 24 and 25 to the firebox backwall 26 through 100

which the fuel is fed to the fire. The screw 22 is driven from any suitable source of power, of the compartment member beneath that pornot shown, through drive mechanism comprising, in the construction shown, the gear-

5 ing 40 and the shaft 41.

The trough 21 at its forward end is flexibly and fixedly attached to the riser tube 23 and forms therewith a universal connection as at 27. The rearward end of the trough 10 is movably supported within the compartment 15 from the compartment member F, and, in the instance shown, swivelly mounted tured as at 32 and 33 respectively below the 15 are formed in the floor 13, closely adjacent tion D beneath the trough compartment 15. 50 the sidewalls of the compartment member. Figures 4 and 5 illustrate a modified form The rollers 28, 29, are disposed opposite each of the invention wherein a compartment other and constitute a fulcrum point about member G is constructed as a unitary memwhich the trough swings laterally when the 20 locomotive is rounding a curve or revolves vertically when passing over a turntable or rough track.

With the position of the rollers 28 and 29 as shown on the drawings, that portion of 25 the trough rearward of the rollers  $2\bar{8}$ , 29 moves a greater lateral distance within the compartment 15 than that part of the trough forward of the rollers. In order to minimize the space occupied by the compartment mem-30 ber F within the water section the sidewalls 10 and 10a at their forward end portions are spaced apart a distance just slightly greater than the lateral movement of that portion of the trough forward of the rollers and the 35 rearward portion of the sidewalls 10 and 10aflare laterally outwardly from their forward portion to allow for the greater lateral movement of that portion of the trough rearward of the rollers.

While in most stoker installations of the class described, the rearward portion of the trough has the greater lateral movement, positions of the rollers 28, 29, other than that shown may make it desirable to flare the for-45 ward portion of the sidewalls 10 and 10a laterally outwardly from their rear portion, or the invention contemplates laterally outwardly flaring both the rear and forward portions of the aforesaid sidewalls from a point op-50 posite the rollers in such installations where the lateral movement of trough is substantially the same either side of its fulcrum point.

In like respects to the flaring of the compartment member sidewalls and for the same 55 purpose, the rearward portion of the floor 13 thereof extends downwardly from its forward portion to allow for the greater vertical movement of that portion of the trough rearward of the roller 28, 29. The forward end 60 portion of the floor 13 at the front end of the tender is spaced closely adjacent the bottom of the trough 21 and the distance between arranged to receive a movable stoker trough the two is just sufficient to permit free ver- and said compartment having an open fortical movement of the trough. In the broader ward end, an apertured top wall permitting

tending downwardly that portion of the floor tion of the trough having the greater vertical movement. In effect the aforesaid wall formation provides a compartment one end 70 portion having a greater vertical and horizontal dimension than its other end portion.

By forming the floor 13 closely adjacent the trough 21, the space between the floor and the frame member E is utilized for water and the 75 sidewalls 10, 10a and the rear wall 12 are aperby means of a pair of rollers 28, 29, running floor 13 thereby providing a passage for water upon tracks 30, 31, which tracks as shown between the opposite sides of the water sec-

> ber, preferably a casting, separate from the frame E, and which member is securely held 25 to the frame by welding or suitable attachment means through the laterally extending foot or pad 34. Otherwise the compartment member G is the same as the member F heretofore described.

> While the foregoing more particularly describes our novel tender construction as with a swinging type of stoker trough it is to be understood the invention in its broader aspects is capable of use with other types of 13 stoker troughs with which the inventive idea of minimizing the space occupied by the trough and its water tight compartment member can be employed as defined by the appended claims.

We claim:

1. The combination in a locomotive tender having a base frame and a fuel section and a water section, of a compartment member formed in said water section centrally and 105 longitudinally of and above said frame, said member forming a water tight compartment arranged to receive a movable stoker trough and said compartment having an open forward end, an apertured top wall permitting 110 communication between said compartment and said fuel section, and imperforate rear end, bottom and sidewalls, said bottom wall being spaced above said frame to provide water space beneath said compartment and 115 above said frame, said sidewalls at one end portion flaring laterally from the other end portion thereof, and said bottom wall at one end portion thereof extending downwardly from its other portion.

2. The combination in a locomotive tender having a base frame and a fuel section and a water section, of a compartment member formed in said water section centrally and longitudinally of and above said frame, said 125 member forming a water tight compartment aspects of the invention it contemplates ex- communication between said compartment 130

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end, bottom and sidewalls, said sidewalls at one end portion flaring laterally from the other end portion thereof, and said bottom <sup>5</sup> wall at one end portion thereof extending downwardly from its other end portion.

3. The combination in a locomotive tender having a base frame and a fuel section and a water section, of a compartment member 10 formed in said water section centrally and longitudinally of and above said frame, said ward end, an apertured top wall permitting and drive mechanism being separable from 80 and said fuel section, and imperforate rear end, bottom and sidewalls, said bottom wall at its one end portion extending downwardly 20 from its other end portion thereby increasing the height of one end portion of said compartment.

4. The combination in a locomotive tender having a base frame and a fuel section and a 25 water section, of a compartment member formed in said water section centrally and longitudinally of and above said frame, said member forming a water tight compartment arranged to receive a movable stoker trough 30 and said compartment having an open forward end, an apertured top wall permitting communication between said compartment and said fuel section, and imperforate rear end, bottom and sidewalls, said sidewalls at 35 one end portion flaring laterally from the other end portion thereof thereby increasing the width of the compartment at one end por-

tion thereof.

5. In a locomotive tender having a base 40 frame and a fuel section and a water section, a compartment member formed in said water section centrally and longitudinally of and above said frame arranged to receive a stoker trough and having an open forward end, an 45 apertured top wall permitting communication between said compartment and said fuel section, and imperforate rear end, bottom and side walls, said compartment at one end portion having a greater cross sectional area 50 than at its other end portion.

6. In a locomotive tender having a base frame and a fuel section and a water section, a compartment member formed in said water section centrally and longitudinally of and 55 above said frame arranged to receive a stoker trough and having an open forward end, an apertured top wall permitting communication between said compartment and said fuel section, and imperforate rear end, bottom and side walls, said compartment at one end portion being greater in its vertical dimension than at its other end portion.

7. In a locomotive tender having a base frame and a fuel section and a water section, a compartment formed in said water section

and said fuel section, and imperforate rear centrally and longitudinally of and above said frame arranged to receive a stoker trough, said compartment being water tight and having an open forward end and an apertured top wall permitting communication 70 between said compartment and said fuel section, and at one end portion being greater in its horizontal dimension than at its other

end portion.

8. The combination in a locomotive tender, 75 of a fuel section, a water section, a stoker member forming a water tight compartment trough carrying drive mechanism, and a arranged to receive a movable stoker trough water tight compartment for housing said and said compartment having an open for- trough and drive mechanism, said trough communication between said compartment said compartment, said compartment being formed in said water section and having an open forward end and arranged to provide communication between said trough and said fuel section and having a greater cross sec- 85 tional area adjacent that end portion of the trough carrying said drive mechanism than at its other end portion.

9. The combination in a locomotive tender having a base frame and a fuel section and 90 a water section, of a centrally disposed substantially rectangular shaped water tight compartment formed in said water section for housing a movable stoker trough and having an open forward end, an apertured 95 top wall permitting communication with said fuel section, an imperforate rear end wall, a horizontally disposed substantially flat imperforate bottom wall, and vertical imperforate side walls joined at right angles with 100 said bottom wall, said bottom wall being spaced above said frame to provide communicating water space forming a passage from one side of the tender to the other between said frame and compartment.

10. In a locomotive tender, a base frame comprising an imperforate horizontal bottom plate and a perforated top plate, a fuel section and a water section, a compartment member formed in said section above said 110 top plate and being supported therefrom, said member forming a water tight compartment for housing a movable stoker trough and having an open forward end for receiving said trough, an apertured top wall per- 1115 mitting communication with said fuel section, an imperforate rear end, bottom and side walls, said bottom wall being spaced above the top plate of said frame to provide communicating water space forming a pas- 120 sage from one side of the tender to the other between said frame and compartment.

11. In a locomotive tender having a frame, a fuel section and a water section, a compartment member formed in said water section 125 above said frame and being separate therefrom, said member forming a water tight compartment for housing a movable stoker trough and said compartment having an open. forward end for receiving said trough, an 130

apertured top wall permitting communication between said compartment and said fuel section, an imperforate rear end, bottom and side walls, said bottom wall being spaced <sup>5</sup> above said frame to provide communicating water space forming a passage from one side of the tender to the other beneath said compartment and above said frame.

12. As a new article of manufacture, a 10 unitary compartment member adapted to be mounted in a tender separate from the frame thereof for housing a stoker trough, said member being open at one end for receiving said trough and comprising an apertured top wall, imperforate bottom and side walls, and

an imperforate end wall.

13. As a new article of manufacture, a unitary compartment member to be mounted in a tender for housing a stoker trough, said member being open at one end for receiving said trough and comprising an apertured top wall, imperforate bottom and side walls and an imperforate end wall, one end portion of said compartment member having a greater cross sectional area than the other end portion thereof.

14. As a new article of manufacture, a unitary compartment member to be mounted in a tender for housing a stoker trough, said member being open at one end for receiving said trough and comprising an apertured top wall, imperforate bottom and side walls and said compartment member being greater in its vertical dimension than the other end portion thereof.

15. As a new article of manufacture, a unitary compartment member to be mounted in a tender for housing a stoker trough, said <sup>40</sup> member being open at one end for receiving said trough and comprising an apertured top wall, imperforate bottom and side walls and an imperforate end wall, one end portion of said compartment member being <sup>45</sup> greater in its horizontal dimension than the other end portion thereof.

16. As a new article of manufacture, a unitary compartment member to be mounted in a tender for housing a stoker trough, said member being open at one end for receiving said trough and comprising an apertured top wall, imperforate bottom and side walls, and an imperforate end wall, and apertured support members depending from and formed with said compartment member.

17. As a new article of manufacture, a unitary compartment member to be mounted in a tender for housing a stoker trough, said member being open at its forward end for receiving said trough and comprising an apertured top wall, imperforate bottom and side walls, and an imperforate end wall diametrically opposite the open forward end of said compartment member, the end portion of said compartment adjacent said imperforate end wall having a cross sectional area greater than the end portion adjacent said open forward end.

18. In a locomotive tender having a base frame and a fuel section and a water section, 70 a compartment formed as a separate unit and disposed in said water section upon said base frame, a stoker conveyor mounted as a separate unit in said compartment, the conveyor forming no part of the compartment, and 75 said compartment comprising an integral structure having an open forward end, an apertured top wall permitting communication between said compartment and said fuel section and an imperforate rear end wall.

19. The combination in a locomotive tender, of a fuel section, a water section, a stoker trough carrying drive mechanism, and a compartment for housing said trough and drive mechanism, said trough and drive mecha- 85 nism being separable from said compartment and forming no part of the same, said compartment being formed as a separate unit in said water section and having an open forward end, an apertured top wall ar- 90 ranged to provide communication between said trough and said fuel section and imperforate rear end and side walls.

20. As a new article of manufacture, a unitary compartment member adapted to be 95 mounted in a tender separate from the frame thereof for housing a stoker trough, said an imperforate end wall, one end portion of member being open at one end for receiving said trough and comprising an apertured top wall, a bottom wall, and imperforate rear 100

end and side walls.

In testimony whereof we affixed our signatures.

> E. ARCHER TURNER. CHARLES J. SURDYKOWSKI. 105

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