

Feb. 14, 1933.

A. S. TERHAAR

1,897,182

INTERNAL COMBUSTION ENGINE

Filed April 9, 1930

3 Sheets-Sheet 1

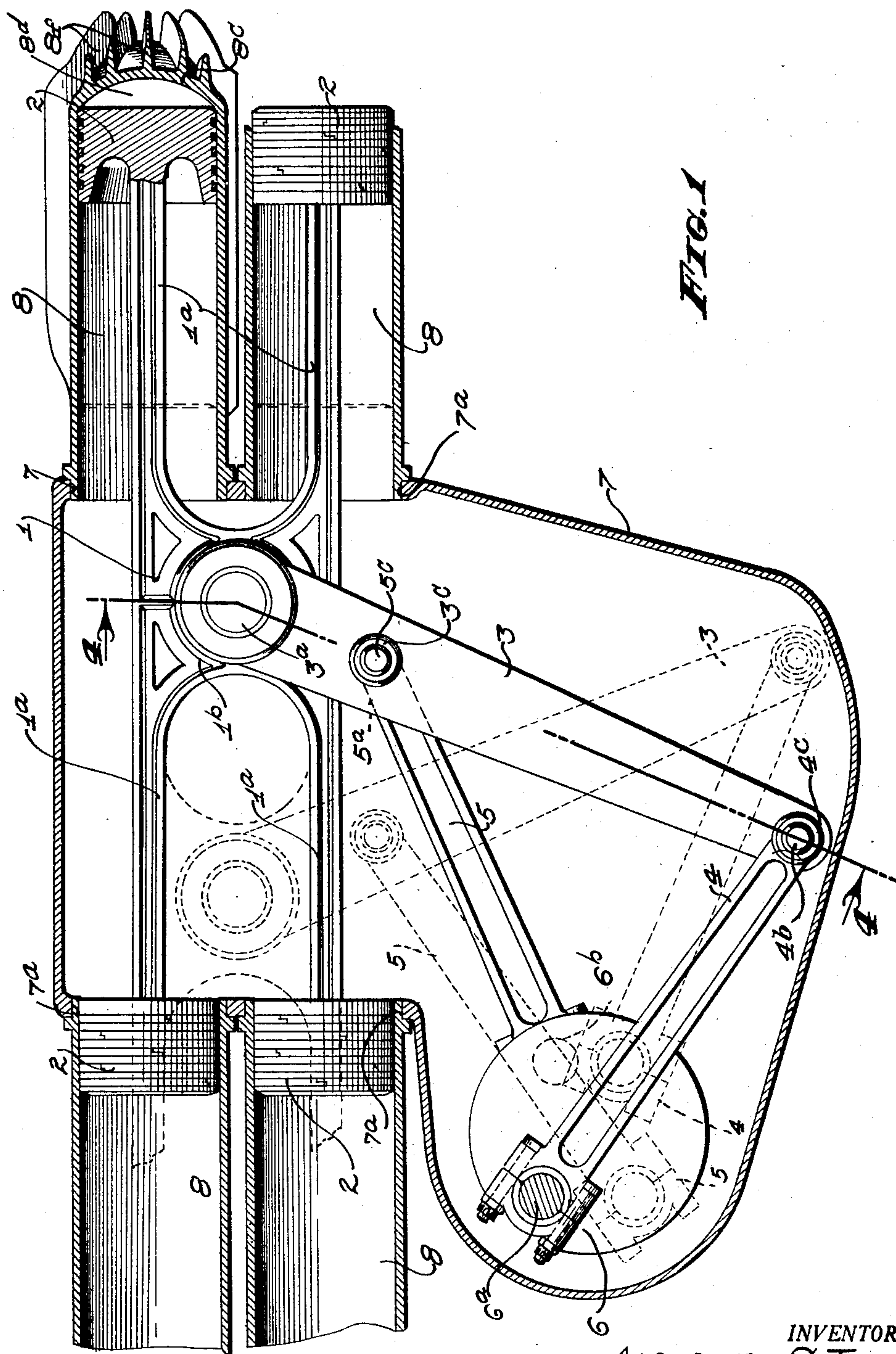


FIG. 1

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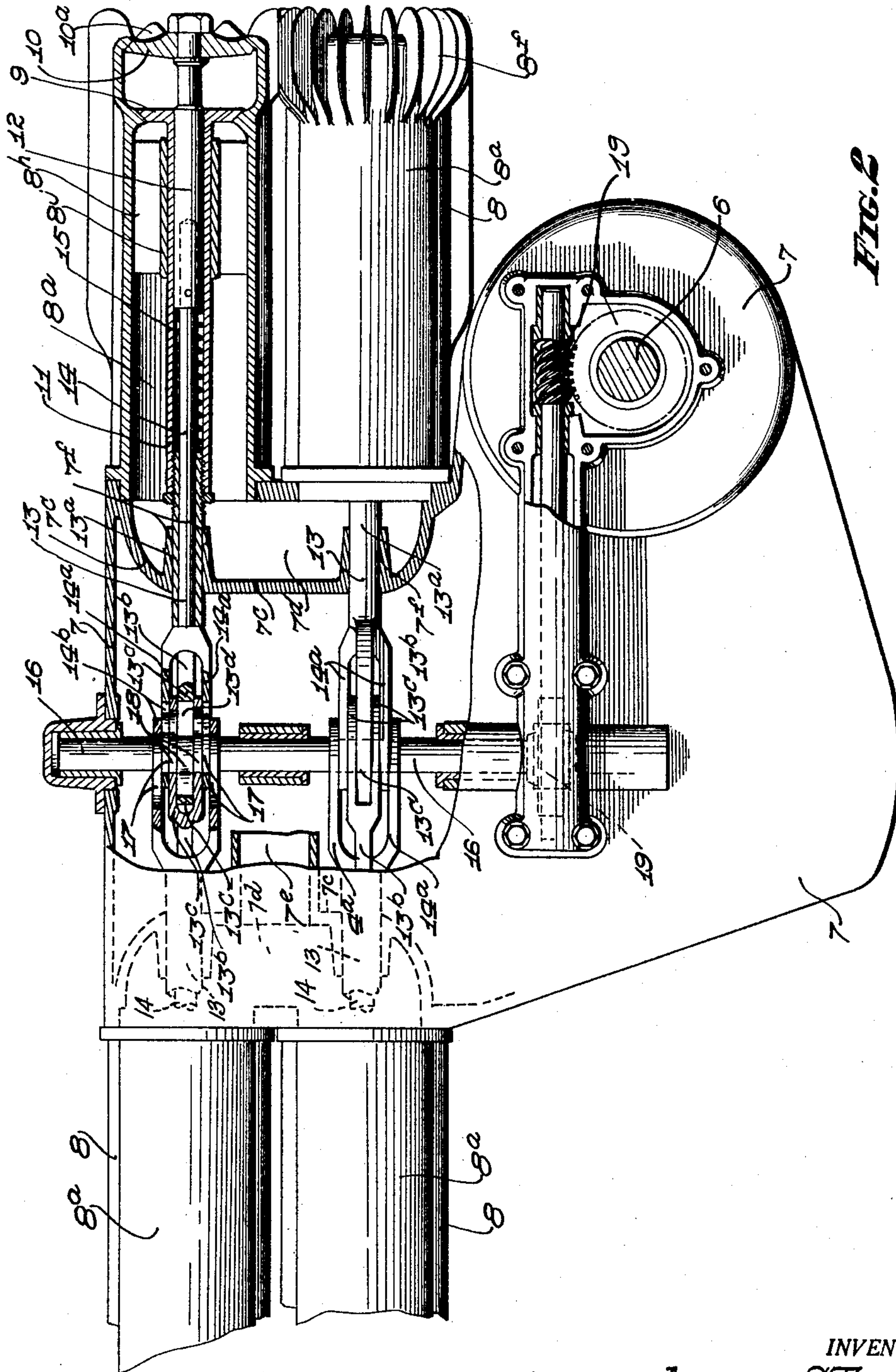


FIG. 2

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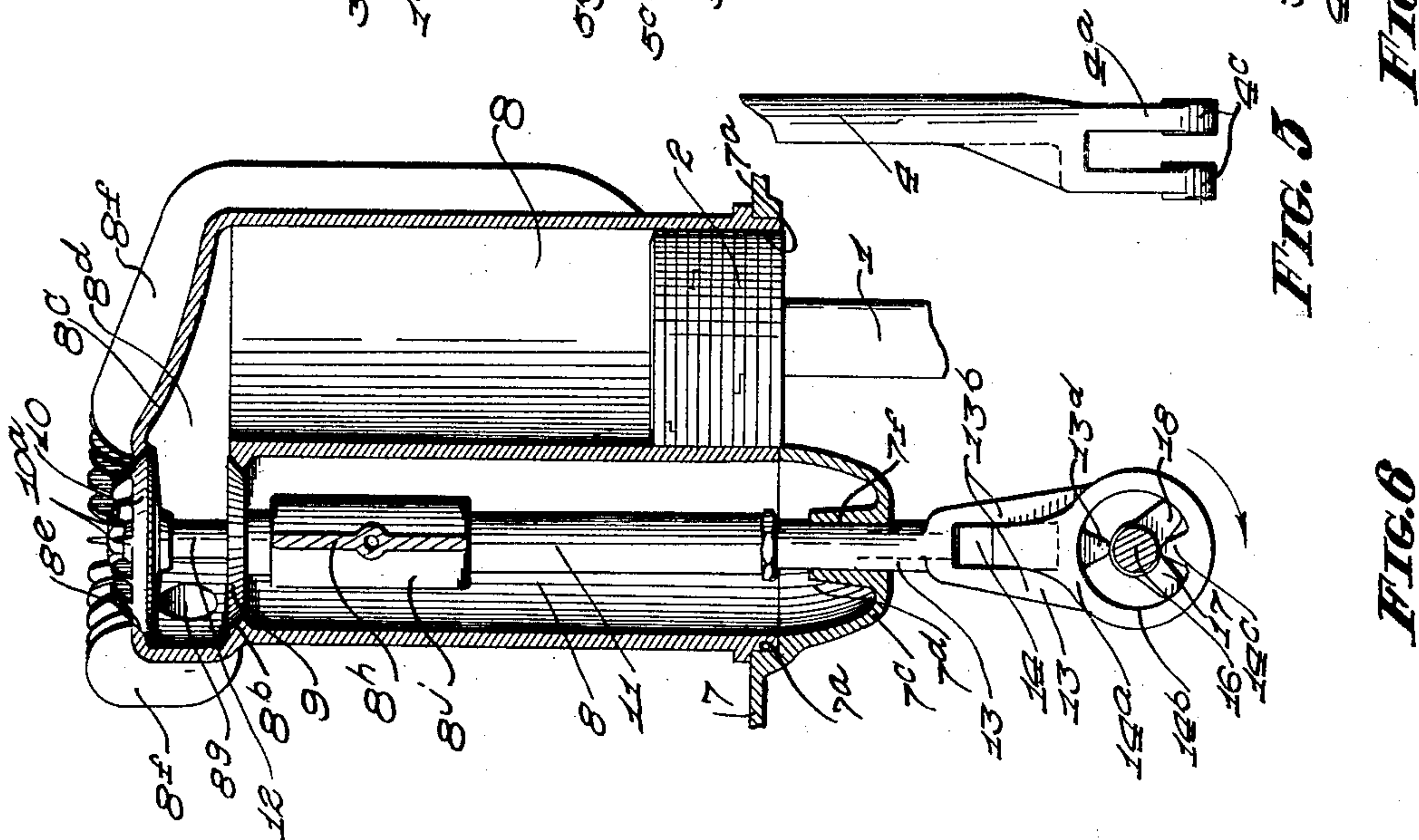
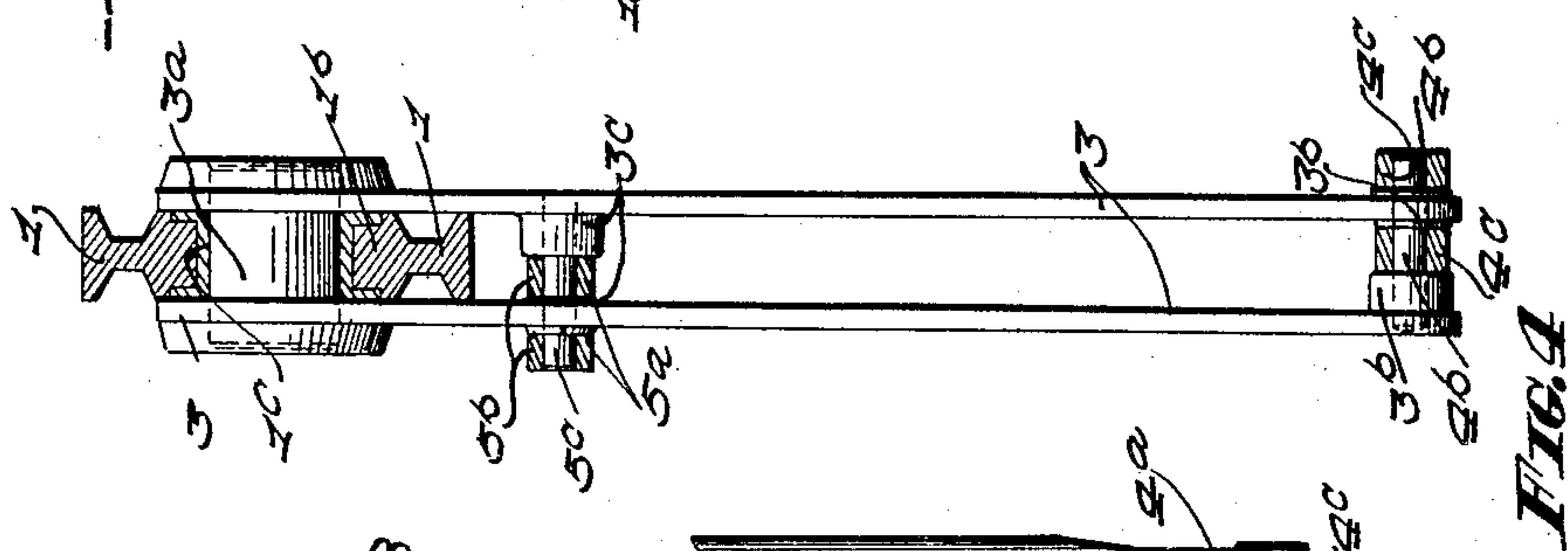
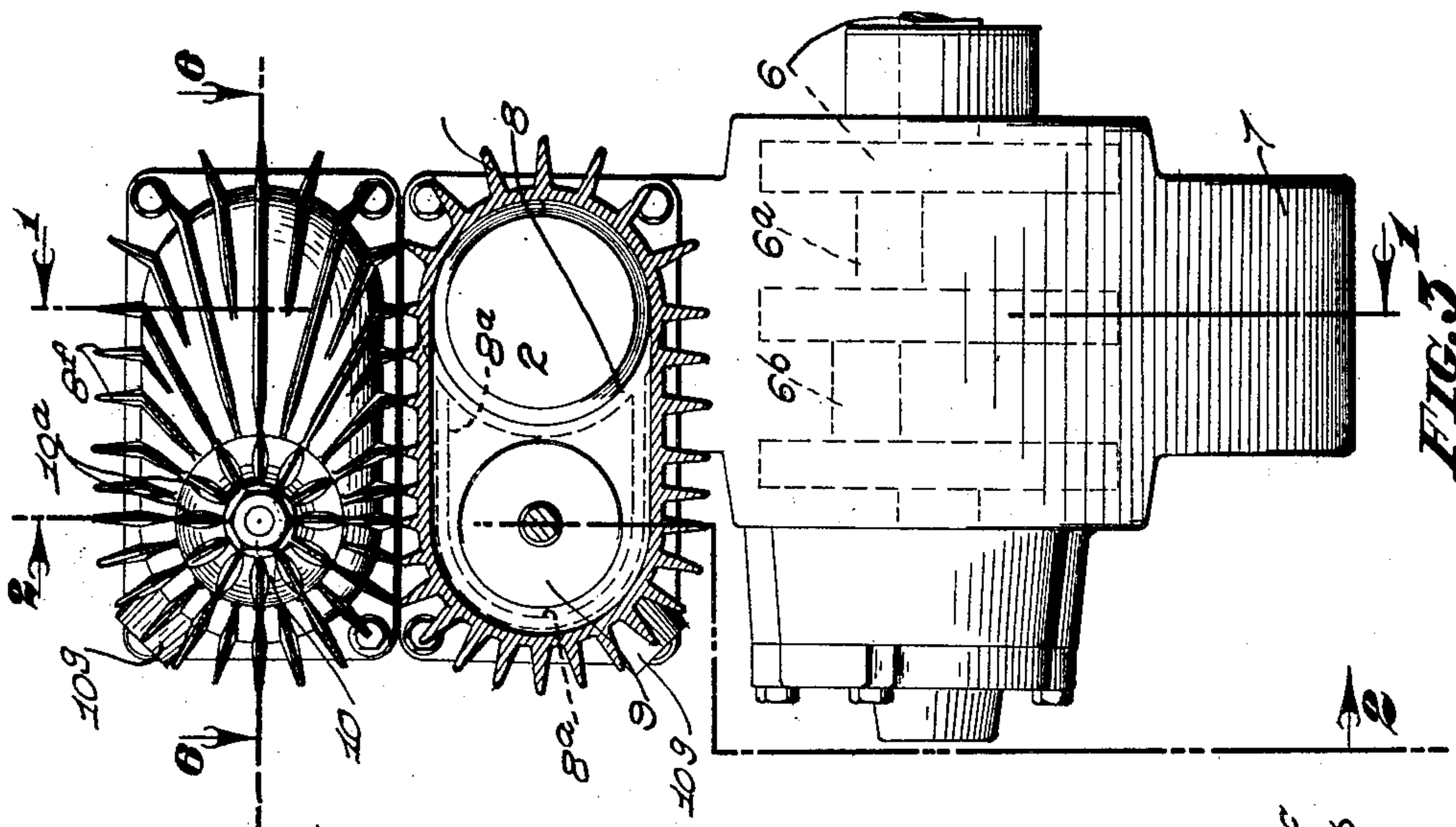
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## INTERNAL COMBUSTION ENGINE

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3 Sheets-Sheet 3



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## UNITED STATES PATENT OFFICE

ALOYSIUS S. TERHAAR, OF SAN DIEGO, CALIFORNIA

## INTERNAL COMBUSTION ENGINE

Application filed April 9, 1930. Serial No. 442,743.

My invention relates to internal combustion engines, and the objects of my invention are:

First, to provide an internal combustion engine having a novel and particularly efficient link arrangement connecting the pistons with the crankshaft, whereby a multiplicity of pistons require for their operation only two throws of the crankshaft;

Second, to provide an internal combustion engine having a cross head common to all of the pistons, whereby each piston and its cylinder forms a guide and centering means for the other pistons, thereby insuring proper alinement of the pistons without causing undue wear upon the cylinder;

Third, to provide an internal combustion engine in which the force of each explosion is applied simultaneously to two points of the crankshaft so that the loads thereon are distributed, thereby permitting the use of a minimum sized crankshaft, in which the crank throws may be relatively small;

Fourth, to provide an internal combustion engine in which each piston during its power stroke acts directly to shift the other pistons without transmitting the forces required for this purpose through the crankshaft;

Fifth, to provide an internal combustion engine having a novel and extremely efficient intake and exhaust valve arrangement which permits the use of exceptionally large valves in proportion to the size of the cylinders so that quick and complete scavenging, as well as rapid intaking of the fuel mixture, is obtained;

Sixth, to provide an internal combustion engine in which the incoming fuel mixture aids in the cooling of the cylinders, thereby becoming warm so as to facilitate combustion; and

Seventh, to provide on the whole a novelly constructed internal combustion engine which is particularly simple of construction proportional to its functions, compact and durable, efficient in its action, particularly in the application of power to the crankshaft, and which will not readily deteriorate or get out of order.

With these and other objects in view as well appear hereinafter, my invention con-

sists of certain novel features of construction, combination and arrangement of parts and portions as will be hereinafter described in detail and particularly set forth in the appended claims, reference being had to the accompanying drawings and to the characters of reference thereon, which form a part of this application, in which:

Figure 1 is a transverse sectional view of my internal combustion engine, taken through 1—1 of Fig. 3, with parts and portions in elevation; Fig. 2 is a sectional view looking in the opposite direction to Fig. 1, through 2—2 of Fig. 3, with parts and portions in elevations; Fig. 3 is an end elevational view with parts and portions broken away and in section; Fig. 4 is a transverse sectional view through 4—4 of Fig. 1, showing the cross head, master connecting rod, and portions of the connecting rods; Fig. 5 is a fragmentary elevational view of one of the connecting rods; and Fig. 6 is a fragmentary sectional view through 6—6 of Fig. 3, with parts and portions in elevation.

Similar characters of reference refer to similar parts and portions throughout the several views of the drawings.

Cross head 1, and pistons 2, master rods 3, connecting rods 4 and 5, crankshaft 6, casing 7, cylinders 8, intake valves 9, exhaust valves 10, intake valve stems 11, exhaust valve stems 12, intake valve operating rods 13, exhaust valve operating rods 14, springs 15, cam shaft 16, cams 17 and 18, cam shaft driving mechanism 19, constitute the principal parts and portions of my novel internal combustion engine.

My internal combustion engine is arranged in units of four cylinders. For each unit, a cross head 1 is provided, which comprises two straight parallel disposed rods 1a held apart at their central portions by an integral web 1b. At each of the four ends of the cross head 1 there is provided a piston 2 which is integral therewith.

The web 1b is provided with a transversely extending bearing 1c arranged half-way between the rods 1a. A journal pin 3a is mounted in the bearing 1c. Mounted upon the ends of a journal pin 3a, and extending



downwardly along either side of the cross-head 1 is a pair of master rods 3 which extend in parallel disposed relation to each other.

5 At the extended lower ends of the master rod 3, said rods are provided with alined bearing portions 3b, so arranged that the bifurcated end 4a of a connecting rod 4 may be inserted therebetween so as to straddle one  
10 of the master rods, as shown best in Fig. 4. A pin 4b extends through the bearings 3b and through corresponding bearings 4c provided in the bifurcated end 4a. The connecting rod 4 extends upwardly and to one side of the  
15 master rod 3, where it is secured to a throw 6a of a crankshaft 6.

Near the under side of the cross head 1, the master rods 3 are provided with a second set of alined bearings 3c, which are so arranged that the bifurcated end 5a of a second  
20 connecting rod 5 similarly constructed to the rod 4, may be inserted therebetween so as to straddle the master rod 3, not straddled by the connecting rod 4. A journal pin 5c holds  
25 the bearings 5b provided in the bifurcated end 5a in alinement with the bearings 3c. This arrangement offsets the connecting rod 5 relative to the connecting rod 4, so that said connecting rod 5 may join a second  
30 throw 6b of the crankshaft, as shown best in Fig. 1.

The central portions of the cross head, the master rods, and connecting rods, as well as the crankshaft, are all enclosed by a suitable  
35 casing 7.

The casing 7 is provided with four openings 7a, each of which receives a corresponding end of the cross head 1a. Secured over each opening 7a is a cylinder 8 which receives  
40 the corresponding piston 2. The cylinders 8 are thus arranged in diametrically disposed pairs. As the cross head 1 is supported at each end by a piston 2, said pistons may have a relatively short skirt for they are accurately  
45 held in proper alinement with their respective cylinders by the cross head 1.

Extending along the rear side of each cylinder 8, and having but slightly smaller diameter is an intake passage or conduit 8a.  
50 The passages 8a are preferably integral with the corresponding cylinders 8. Each opening 7a is large enough to include the inner end of the corresponding intake conduit 8a. The portion of each opening 7a opposite the  
55 intake conduit 8a is separated from the interior of the casing 7 by a partition 7c which, with said portion of the openings 7a and the walls of the casing 7, forms passages 7d, which communicate with the intake conduits  
60 8a, of adjacent pairs of cylinders 8.

The passages 7d inside of the casing 7 are linked together by a conduit 7e extending longitudinally within the cross head 1 along the rear side of the casing 7. The conduit  
65 7e is connected intermediate its ends, that is,

between the passages 7d to the discharge end of a carburetor or the like, not shown.

The extended end of each intake conduit passage 8a is flush with the corresponding cylinder 8, and this extended end is provided with a valve seat 8b, adapted to receive an intake valve 9, which is shiftable beyond the end of the passage 8a.

The extended end of the cylinder 8 and its passage 8a is provided with a cap or head portion 8c extending thereover, forming a firing chamber 8d. The greatest height of the firing chamber 8d is over the passage 8a. From here, the head slopes toward the end of the cylinder 8 so as to reduce the size of the chamber 8d to a minimum. The portion of the cylinder head above the intake valve 9 is provided with a valve opening 8e concentric with the opening 8b.

The opening 8e is adapted to be closed by an exhaust valve 10 of slightly larger diameter than the intake valves 9 so that the intake valve member may be removed through the valve openings 8e. The valve 10 is positioned by inserting it through the cylinder 8 and sliding it sidewise within the firing chamber 8d into the proper relation with the opening 8e.

To facilitate the cooling of the exhaust valve 10, said exhaust valve is provided on its exposed or outer face with radiating fins 10a. Likewise, the head and exposed walls of the cylinder 8 are provided with cooling fins 8f or may be provided with a water jacket, depending upon whether the engine design is for air cooled or water cooled systems.

The side walls of the head 8b of each cylinder head 8 are provided with openings 8g for receiving spark-plugs, not shown.

As shown in Fig. 3, one side of each intake conduit 8a is formed by the wall of the corresponding cylinder 8. Thus, fuel passing through the conduit 8a not only cools the cylinder 8, but is heated thereby so as to facilitate combustion.

Near the upper end of each intake conduit 8a there is provided a web 8h supporting a sleeve 8j, in concentric relation to the said intake conduit 8a, and which is lubricated by oil conducted through suitable passages in the web 8h.

Slidable within the sleeve 8j, is a tubular stem 11 of the intake valve 9, as shown best in Figs. 2 and 6. The intake valve stem 11 in turn forms a sleeve for the exhaust valve stem 12, which extends therethrough, as shown best in Fig. 2.

The exhaust valve stem protrudes from the intake valve 9 and is secured to the exhaust valve 10. Each intake valve stem 11 extends approximately to the base or supported end of the corresponding passage 8a, and is removably secured to a continuing intake valve stem 13, which also forms a sleeve of smaller diameter than the intake valve stem 11. The



inner end of each exhaust valve stem 12 stops short of the extended end of the corresponding continuing stem 13, and said exhaust valve stem is secured to an exhaust valve continuing rod 14, which passes through the continuing stem 13.

Between the end of the stem 13 and the exhaust valve stem 12, there is provided a spring 15, which presses outwardly on the exhaust valve stem and inwardly upon the intake valve stem so as to hold the valves 9 and 10 against their respective seats.

The continuing stem 13 with the continuing rod 14 therein extends through a sleeve 7f provided in the wall 7c of the passage 7d.

The continuing rod 14 extends from the end of the sleeve portion 13a of the continuing stem 13. This extended portion is widened and formed into a bifurcated portion 14a. The extended end of each leg of the bifurcation is provided with enlarged loop portions 14b which fit around a cam shaft 16. The sides of the loop portions 14b remote from the continuing rod 14 are provided with inwardly extending projections 14c which are adapted to ride upon exhaust valve cams 17 secured to a cam shaft 16 extending transversely in equally spaced relation to adjacent pairs of intake conduits 8a. The continuing rods 14 of the opposed cylinders are identical except that the bifurcated end 14a of one of them fits on the outer side of the bifurcated portion of the other, as shown best in Fig. 2.

At the inner end of the sleeve portion 13a, each continuing stem 13 is provided with a bifurcated extension 13b. The bifurcation 13b is arranged in a plane at right angles to the bifurcation 14b.

Supported between the arms of the bifurcated portion 13b, is a loop 13c, which is in the same plane as the loop 14b. The loop 13c fits around the cam shaft 16, and is provided with a cam riding projection 13d arranged on the opposite side of the cam shaft from the projections 14c. The projection 13d is adapted to ride upon a cam 18.

The continuing stem 13 opposite the one just described is identical thereto except that the two loops 13c are provided, arranged in spaced relation to each other, above and below the arms of the bifurcations so as to straddle the first described loop 13c, and fit between said first described loop 13c and the loops 14b, as shown best in Fig. 2.

The cam shaft 16 is rotated by a suitable driving mechanism 19, synchronizing the movement of said cam shaft with the crankshaft. The driving mechanism 19 is arranged along the rear side of the casing 7.

It can readily be seen that by increasing the length of the cylinders 8 and forming packing joints around the arms of the cross head 1, the pistons 2 may be readily made double-acting so that with very little increase

in weight the power of the engine can be practically doubled.

The cycle of operation of my internal combustion engine is preferably similar to the conventional four-cycle engine.

Though I have shown and described a particular construction, combination and arrangement of parts and portions, I do not wish to be limited to this particular construction, combination and arrangement, but desire to include in the scope of my invention the construction, combination and arrangement substantially as set forth in the appended claims.

Having thus described my invention, what I claim as new and desire to secure by Letters Patent is:

1. In an internal combustion engine, a plurality of cylinders arranged in opposed sets, pistons for said cylinders, a cross head connecting a plurality of said pistons, master rods connected to and supported by said cross head, a crankshaft, and connecting rods arranged upon said master rods so as to transmit movement thereof to said crankshaft.

2. In an internal combustion engine, a plurality of cylinders arranged in opposed sets, pistons for said cylinders, a cross head connecting a plurality of said pistons, a master rod connected to and supported by said cross head, a crankshaft, and a pair of connecting rods, one arranged at the extended end, and the other arranged intermediate the ends of said master rod, said connecting rods joined to different throws of said crankshaft, whereby movement of said master rod causes simultaneous action of said connecting rods upon said crankshaft.

3. In an internal combustion engine, a plurality of cylinders arranged in opposed pairs, pistons for said cylinders, a cross head rigidly connected to pistons in opposed cylinders, the one piston forming a guide for alining the opposite piston, a master rod connected intermediate the ends of said cross head and supported thereby, a crankshaft, and connecting rods arranged upon said master rod so as to transmit movement thereof to said crankshaft.

4. In an internal combustion engine, a plurality of cylinders arranged in opposed pairs, pistons for said cylinders, a cross head rigidly connected to pistons in opposed cylinders, the one piston forming a guide for alining the opposite piston, a master rod connected intermediate the ends of said cross head and supported thereby, a crankshaft, and a pair of connecting rods, one arranged at the one end and one arranged intermediate the ends of the master rod, said connecting rods joined to different throws of said crankshaft, whereby movement of said master rod and said cross head causes simultaneous action of said connecting rods upon said crankshaft.

5. In an internal combustion engine unit,



a plurality of cylinders arranged in oppositely disposed pairs, the members of each pair occupying a common axis, said pairs of cylinders arranged with their axes in adjacent, parallel disposed relation, pistons reciprocally mounted in said cylinders, a cross head common to all of said pistons, a master rod supported by said cross head, connecting rods joined to said master rod, and a crank shaft associated with said connecting rods.

6. In an internal combustion engine unit, a cross head including a plurality of double ended straight arm members, and an integral web connecting said arm members intermediate their ends, said arms arranged in parallel, adjacent relation, a piston for each end of each arm member, cylinders for said pistons, said pistons and cylinders forming guide means for limiting said cross head to a true reciprocal movement, a master rod rotatably connected with said cross head at said web portion, connecting rods joined to said master rod, and a crank shaft connected with said connecting rods.

7. In an internal combustion engine unit, a reciprocable cross head, pistons and cylinders associated therewith, a master rod rotatably connected with said cross head, a crank shaft including a pair of angularly disposed crank throws, a pair of connecting rods linking said crank throws with said master rod, said connecting rods connected with said link member so as to act in opposite directions, whereby said link member fulcrums about an axis intermediate the connections of said connecting rods therewith.

8. In an internal combustion engine unit, a reciprocable cross head, a master rod rotatably connected with said cross head, a crankshaft, a pair of connecting rods connecting said crankshaft with said master rod in spaced relation so as to act in opposite direction near the opposite ends of said master rod, whereby said master rod is provided with a rotatable axis intermediate the connections of said connecting rods.

9. In an internal combustion engine unit, a reciprocable cross head, a master rod rotatably connected with said cross head and extending laterally therefrom, a crankshaft, and a pair of connecting rods connected to said master rod, the one at its end and the other near its rotatable axis, whereby said master rod has a second rotatable axis intermediate its connection with said connecting rods.

In testimony whereof, I have hereunto set my hand at San Diego, California, this 31st day of March 1930.

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ALOYSIUS S. TERHAAR.

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