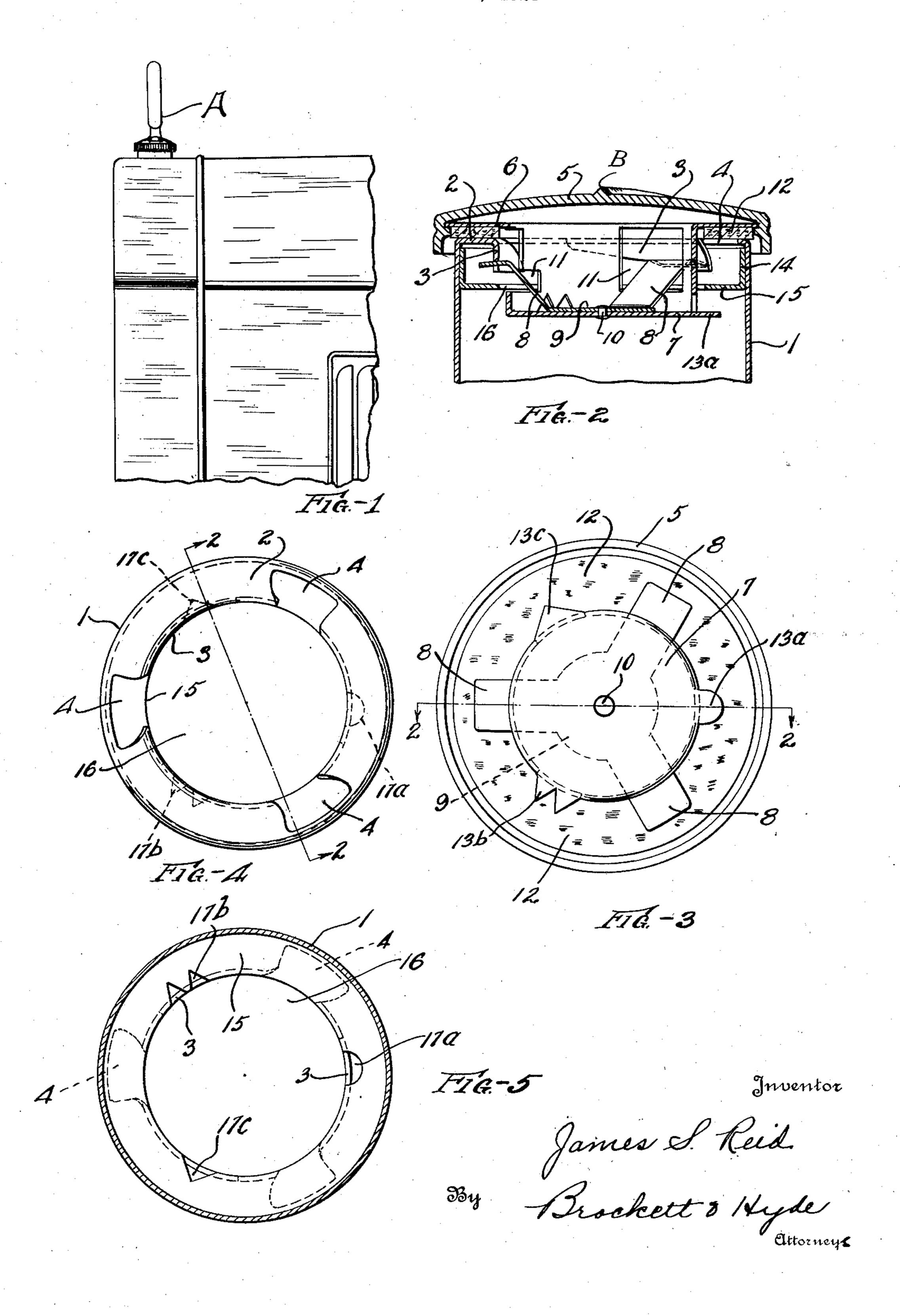
CLOSURE STRUCTURE

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CLOSURE STRUCTURE

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This invention relates to closures, such as be locked to the neck to be closed in only this are used for various parts of automobiles one position. and particularly where it is desirable to ap- Referring to Fig. 2, 1 represents the neck

closed thereby, together with locking parts of which are shown, spaced at regular interadapted for connection and dis-connection vals and separated by gates or openings 4 10 by relative rotation of said members, and in through which the locking fingers of the cap 60 which said members are respectively pro- are introduced. The cap may be of various vided with positioning means assuring that forms and is shown as including an outer they will be assembled or connected in only pressed metal shell 5 in which is non-rotatone definite angular relation.

this kind including resilient locking parts forming a chamber with the outer shell. This and cooperating cam parts on the closure and inner plate or disk carries resilient locking neck members, said members being also pro- devices, such as a series of fingers, three of vided with other parts which position them which are shown, extending outwardly at reg-

hereinafter.

In the drawings, Fig. 1 is a side elevation ber 7, so that their outer ends will pass 75 illustrating the application of the device for through the gates or openings 4 into cooperause on the radiator of an automobile; Fig. tive locking relation with the cams 3, all 2 is a sectional elevation on approximately according to my prior Patent No. 1,593,847, the line 2-2, Fig. 4 and showing both the granted July 27, 1926. As a result, when the 30 closure and neck members; Fig. 3 is a bot- cap is applied to the neck and its fingers are 80 tom plan view of the closure; Fig. 4 is a plan passed through openings 4 and the cap is view of the neck; and Fig. 5 is an inverted rotated, the fingers travel along the cam edges plan view thereof.

The present invention has more particular 85 application in those special cases where it is desirable or necessary to secure a closure member to the neck member of a device to be closed in only one angular relation. For example, in the splash or dust pans of automobiles the closure member for the starting crank opening sometimes carries ornamental insignia or is of some special shape or design requiring a definite upright position, or, the 45 closure may be for the radiator of an automobile and carry an ornament or a motor meter, as shown at A. Fig. 1, where one definite face must be presented to the view of the driver. The present invention there-50 fore provides a closure which necessarily can

ply a closure to a part to be closed in only of the part to be closed. It is of cylindri-5 one angular relation thereto. cal form including at its end an inwardly 55 The object of the invention is to provide turned annular flange 2, the edges of which a closure member and a neck member to be are bent back to form cam portions 3, three ably secured a disk or plate 6 having a de-A further object is to provide a device of pressed cup-shaped central body portion 7 65 20 angularly relative to each other, thus pro- ular intervals from a central disk 9 riveted 70 viding a simple construction for the purpose. or otherwise non-rotatably secured to the Further objects of the invention are in part plate 7, as by the rivet 10. The several arms obvious and in part will appear in detail or fingers 8 extend upwardly and outwardly through openings 11 in the cup-shaped memand more or less compress the gasket 12.

The cap and neck are also provided with positioning means adapted to permit the cap 85 to be assembled on the neck in only the one position referred to, where the motor meter A, Fig. 1, or the ornament or insignia conventionally shown at B, Fig. 2, are in the

proper angular position. In the present application this positioning means includes cooperating parts on the cap and neck members other than the locking devices or parts. As here shown, the cap not only carries the locking fingers referred to, 95 but is also formed or provided with wards or projections, such as by shearing out portions of the metal of the cylindrical side wall of the cup 7 and bending them outwardly to form projections in sets distributed around 100

may be sufficient.

As illustrated, there are three sets of projections, marked 13^a, 13^b and 13^c, shown respectively as round, two pronged and single pronged. Whether one or a plurality of sets are used, the neck is provided with a barrier through which gate-ways are provided in number, form and arrangement correspond-10 ing to the wards. This barrier 14, in the form shown, is a short piece of tubing secured within the neck and beneath its end flange and itself provided with an inwardly extending flange or wall 15 transverse to the 15 central opening 16 through which the cup 7 passes. The projections 13, however, extend outwardly beyond the edge of this opening. so that the flange 15 is provided with a series of gate-ways 17a, 17b and 17c, corresponding 20 in shape and arrangement to the wards 13a. 13^b and 13^c. Moreover, the parts are so arranged that flange 15 is spaced from the end flange 2 such a distance that when the wards 13 ride around on its upper face, Fig. 2, the 25 locking end portions of the fingers 8 are above the flange 2 and cannot meet and ride upon the cams 3, but when the wards are passed through their gates, the resilient fingers 8 pass through the gate-ways 4 and reach so cooperating relation with the cams 3, along which they ride to locking position. The very act, therefore, of finding and passing through the proper gate-ways in the barrier produces cooperative locking relation be-35 tween the locking parts of the cap and neck respectively.

One ward 13 and gate-way 17 in some cases are sufficient, although, for uniformity and to approach symmetry several sets may be

40 used.

With this arrangement it will be observed that the locking fingers and their cooperating gate-ways and cams can all be of like form with each other and therefore may be stand-45 ardized, while considerable differentiation may be employed in forming and shaping the barrier recesses and cap wards.

What I claim is:

1. In combination, a device to be closed 50 provided with a neck member and a closure member therefor, said members being provided with cooperating locking parts adapted for engagement by relative rotation of said members, and other cooperating parts 55 on said members arranged to prevent their assembly in any other than one definite position, said other parts including a positioning ward on one of said members adapted to register with a positioning recess provided on 60 the other of said members, the co-operating positioning means on said neck and closure members being independent of the locking parts of those members.

2. A closure member of the kind described, 65 comprising an outer shell member, an inner

the central axis, although a single projection plate member, resilient locking devices carried by said plate member, one of said members being provided with specially shaped positioning means adapted to cooperate with correspondingly shaped positioning means 70 on the part to be closed whereby assembly of the closure member with said part to be closed is permitted in only a single definite position, the specially shaped positioning means of said one member being independent 75 of said resilient locking devices.

3. A closure comprising in combination, an outer shell, an inner member provided with a portion adapted to enter a part to be closed, a locking member carried by said 80 inner member for cooperation with said part to be closed, and correspondingly shaped position selecting means on said inner member and said part permitting the closure to be applied to said part in only a single definite 85 position, the position selecting means on said inner member being independent of the locking member carried by that member.

4. A device of the character described comprising, a closure body having a locking 90 member for releasably connecting the closure body to a part to be closed, and correspondingly shaped cooperating position selecting means on said closure body and said part for preventing assembly of said closure body on 95 said part except in one definite angular position, the position selecting means on said closure body being independent of the locking member of the closure body.

5. A device of the character described com- 100 prising, a tubular member to be closed, a closure body having a portion adapted to enter the opening of said tubular member, cooperating locking parts on said tubular member and said closure body for releasably 105 connecting the closure body to the tubular member, a laterally extending flange within said tubular member, and correspondingly shaped cooperating position selecting means on said body portion and said flange for pre- 110 venting assembly of said closure body on said tubular member except in one definite angular position, the cooperating position selecting means of the closure body portion and of said tubular member being independent 115 of said cooperating locking parts.

In testimony whereof I hereby affix my

signature.

JAMES S. REID.

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