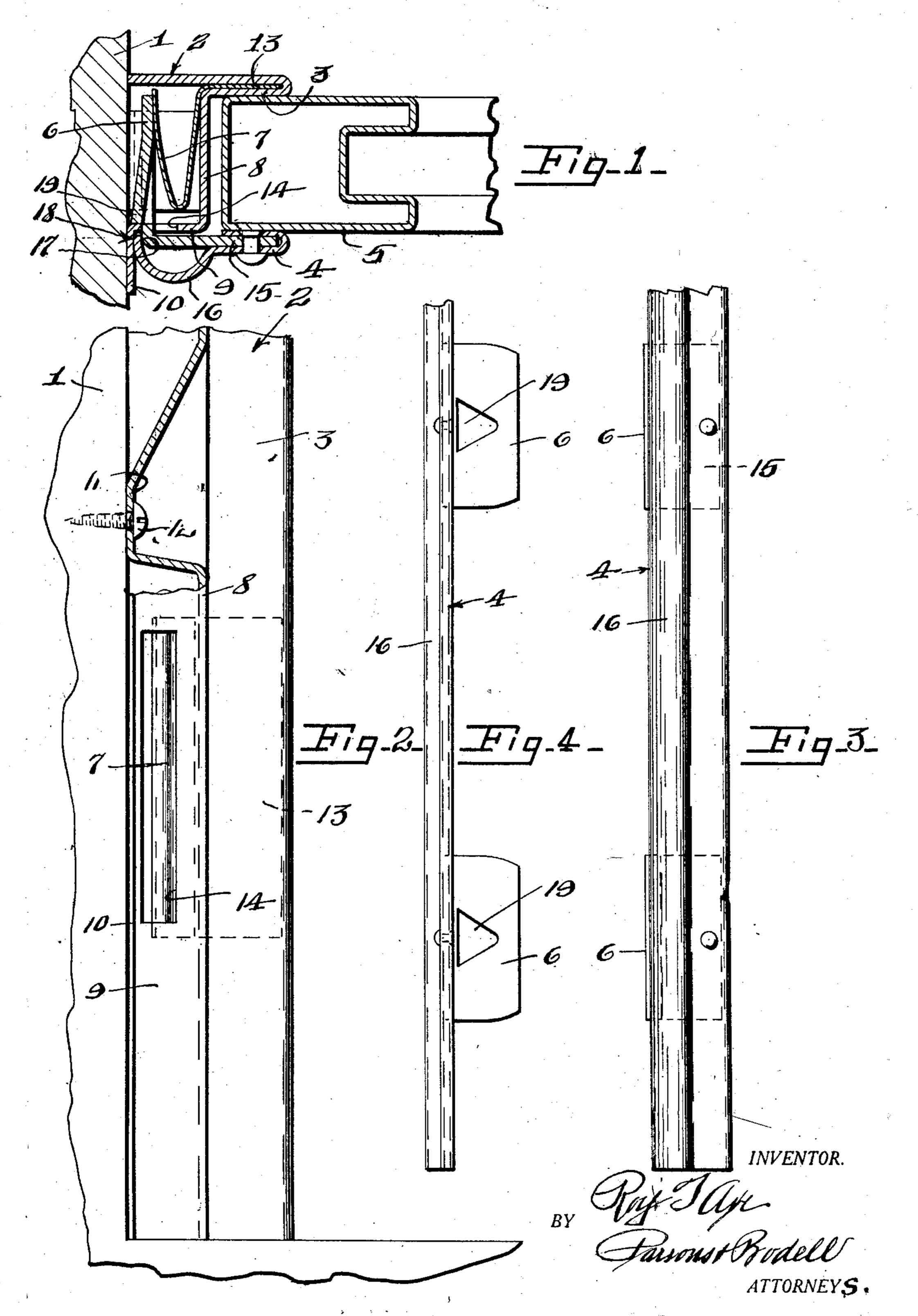
WINDOW FRAME AND SASH CONSTRUCTION (REMOVABLE SASH)

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## UNITED STATES PATENT OFFICE

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sash constructions and has for its object a particularly simple, economical and compact construction by which a sash can be very quickly 5 removed and replaced.

hereinafter set forth and claimed.

10 had to the accompanying drawings, in which outwardly extending lip 10 resting on the 60 like characters designate corresponding parts in all the views.

15 bodying my invention.

Figure 2 is a front elevation of parts seen in Figure 1.

strip.

Figure 4 is a plan view thereof.

erally, a frame element and a sash element, maining portion of the spring extends crossone of which is formed with a channel for re- wise of the channel beneath the bottom 8 25 channel being detachable and means located its free end pressing on the arm 6. The apex 75 the detachable wall in position and for press- openings or slots 14 through which the arm ing it toward the other element.

30 tion, the frame is the element formed with the through the openings 14 into the space be- 80 channel for receiving the other element or neath the bottom 8 when the strip 4 is being

sash.

35 3 of the channel.

the channel and 5 is the stile of the sash mov- 15 of which extends between the double walls able in the channel between the walls 3, 4. of the part 4. The removable wall of strip 4 is provided The strip 4 is also formed with a lengthwith an angular arm 6 at its base extending wise corrugation 16 at its base and the angle 90 in a direction crosswise of the channel, the formed by the arm 6 and flange 15 rests at arm 6 and the strip forming an angle lever 17 on the inner face of the corrugation. The fulcrumed near its angle. The means for act-outer margin of this corrugation fulcrums at ing on said lever or the arm 6 to press the 18 on the outwardly extending lip 10. Each strip 4 toward the sash 5 is located within the arm 6 is formed with means for ratcheting 95 width of the channel and comprises a spring into engagement with the wall of the slot 14 7 pressing on the free end of the arm 6. There and as here shown, each arm is formed with are usually several of these arms spaced suit- a boss 19 having an inclined face and an able distances apart and a spring 7 corre- abrupt face, the inclined face engaging the

This invention relates to window frame and provided with means for interlocking with the body 1 in order to normally hold the strip 4 from displacement, this interlocking means being held in engagement by the spring 7.

The body 2 is preferably formed up of sheet 55 The invention consists in the novel features metal to form the wall 3 and the bottom 8 of and in the combinations and constructions the channel, and also an outwardly extending flange 9 at the edge of the bottom remote In describing this invention, reference is from the flange 3. This flange also has an frame 1. Also, the bottom is formed at suitable intervals with indentations 11 resting on Figure 1 is a fragmentary cross sectional the frame 1 and secured thereto as by screws view through a window frame and sash em- 12. These indentations are for the purpose of coacting with the bolt of the sash holder. 65

The body 2 of the guide is also preferably formed of sheet metal and folded upon itself Figure 3 is an elevation of the removable to form the wall 3 so that the wall 3 is double and the spring 7 is a leaf spring with a base portion 13 clamped between the double por- 70 This window construction comprises, gen- tion of the wall 3 of the channel. The receiving the other element, one wall of the thereof and is V shaped in cross section with within the width of the channel for holding of the V is toward the flange 9 in line with 6 extends so that the arm 6 will engage the In the illustrated embodiment of my inven-spring and tension it as the arms are passed placed in position.

1 designates the frame having a guide com- The strip 4 is also formed up of sheet metal prising a body 2 formed with one side wall with its inner marginal portion bent upon itself to form a double wall and the arm 6 85 4 is a strip forming the other side wall of is one flange of an angle piece, the other flange

50 sponding to each arm 6. The arm 6 is also wall of the slot when the arm 6 is being 100

thrusted through the slot 14 causing the arm to move into engagement with a snap action.

The sash 5 may be of any suitable form, size and construction and the stiles thereof are usually formed up of sheet metal.

The sash and guide construction is of minimum width and the spring means, which presses the removable strip against the sash, is located within the width of the guide or channel.

To remove the sash, the strip 4 is detached by moving it with a prying tool inwardly against the tension of the springs until the bosses 19 clear the walls of the slots 14 and then pulling tightly laterally on the strips to withdraw the arms 6 out of the slots. To replace the strip 4, the arms 6 are alined with the slots 14 and the strip pushed until the bosses 19 snap into engagement with the walls of the slots 14.

What I claim is:

1. A window construction comprising a frame element, a sash element, one of said elements being formed with a channel for receiving the other element and comprising a body formed with one side wall of the channel and a removable strip constituting the other side wall of the channel, the strip having an angular portion extending in a di-

rection crosswise of the channel and means located within the width of the channel for pressing the strip toward said other element.

2. A window construction comprising a frame element, a sash element, one of said 35 elements being formed with a channel for receiving the other element comprising a body formed with one side wall and the bottom of the channel and a removable strip forming the other side wall of the channel, the strip 40 having an angular arm at its base extending under the bottom of the channel and forming with the strip an angle lever fulcrumed near its angle and spring means within the width of the channel and interposed be-45 tween the bottom wall of the channel and said arm to move the lever on its fulcrum and press the removable strip toward said other element.

3. A window construction comprising a 50 frame element, a sash element, one of said elements being formed with a channel for receiving the other element comprising a body formed with one side wall and the bottom of the channel and a removable strip forming the other wall of the channel, the strip having an angular arm at its base extending under the bottom of the channel and forming with the strip an angle lever fulcrumed near its angle and spring means within the width of the channel and interposed between the bottom wall of the channel and said arm to move the lever on its fulcrum and press the removable strip toward 65 said other element, said arm having means

for interlocking with the body and held in interlocking engagement by the spring.

4. A window construction comprising a frame element, a sash element, one of said elements being formed with a channel for 70 receiving the other element and comprising a body formed with one side wall of the channel and a removable strip forming the other side wall of the channel, the removable strip having an angular arm at its base extending in 75 a direction crosswise of the channel and together with the strip forming an angle lever fulcrumed near its angle, and means associated with the element formed with the channel and located within the width of the 80 channel and coacting with said arm to move the lever on its fulcrum to press the strip toward said other element.

5. A window construction comprising a frame element, a sash element, one of said ele- 85 ments being formed with a channel for receiving the other element and comprising a body formed with one side wall of the channel and a removable strip having an angular arm at its base extending in a direction cross- 90 wise of the channel and together with the strip forming an angle lever fulcrumed near its angle, and means associated with the element formed with the channel and located within the width of the channel and coact- 95 ing with said arm to move the lever on its fulcrum to press the strip toward said other element, said arm and the body of the channel being formed with means for interlocking by the inward movement of the strip mov- 100 ing the arm in a direction crosswise of the channel and the spring means acting on said arm to move said interlocking means into engagement with a snap action.

6. A window construction comprising a 105 frame element, and a sash element, one of said elements being formed with a channel for receiving the other element and comprising a body formed with one of the side walls of the channel and a removable strip forming the 110 other side wall of the channel, said strip having a marginal portion folded upon itself to form an inwardly facing groove and an angle piece having one arm thereof extending into the groove and the other arm extending in a 115 direction crosswise of the channel and forming with the strip an angle lever fulcrumed near its angle, and means acting on the arm for moving the lever on its fulcrum and thereby pressing the strip toward said other 120 element.

7. A window construction comprising a frame element and a sash element, one of said elements being formed with a channel for receiving the other element and comprising a 125 body formed of sheet metal with one of the side walls of the channel and the bottom of the channel, the body being shaped to form said side wall of the channel double and a removable strip forming the other side wall 130

of the channel and having an angular arm ciated with the body and acting on said arm, g crumed near its angle, spring means for acting on said arm comprising a leaf spring having its base portion held between the portions of the double wall of the channel and its free portion extending in a direction crosswise of the channel beneath the bottom and

acting on said arm.

frame element and a sash element, one of said formed with an opening, the portion forming elements being formed with a channel for re- one of the walls of the channel being shaped 15 ceiving the other element and comprising a to form a double wall, a removable strip 80 body formed of sheet metal with one of the forming the other wall of the channel and side walls of the channel and the bottom of having an angular arm at its base extending the channel, the body being shaped to form through said opening and having means for said side wall of the channel double and a coacting with the wall of the opening with a removable strip forming the other side wall ratcheting action, a spring having its base 85 of the channel and having an angular arm at portion held between the double portions of its base extending inwardly crosswise of the the wall of the channel and a leaf portion exchannel beneath the bottom and together with the strip forming an angle lever fulcrumed 25 near its angle, spring means for acting on said arm comprising a leaf spring having its base portion held between the portions of the double wall of the channel and its free portion extending in a direction crosswise of the 30 channel beneath the bottom and acting on said arm, the free portion being V shaped in cross section.

frame element and a sash element, one of said 85 elements being formed with a channel for receiving the other element and comprising a body formed with one of the side walls of the channel and a removable strip forming the other side wall of the channel, said strip 40 having an angular arm at its base extending in a direction crosswise of the channel, the strip and the arm forming an angle lever fulcrumed at its angle, the body also having associated therewith a flange arranged adjacent said strip and formed with an opening through which the arm extends and said arm having means for interlocking with the wall of said opening with a ratcheting action and spring means associated with the body and 50 acting on said arm.

10. A window construction comprising a frame element and a sash element, one of said elements being formed with a channel for receiving the other element and comprising 55 a body formed with one of the side walls of the channel and a removable strip forming the other side wall of the channel, said strip having an angular arm at its base extending in a direction crosswise of the channel, the 60 body also having associated therewith a flange arranged adjacent said strip and formed with an opening through which the arm extends and said arm having means for interlocking with the wall of said opening with a 75 ratcheting action and spring means asso-

at its base extending inwardly crosswise of said spring means comprising an inclined the channel beneath the bottom and together portion arranged opposite said opening in with the strip forming an angle lever ful- order to be engaged by the end of the arm when the arm is passed through the opening. 70

11. A window construction comprising a frame element and a sash element, one of said elements being formed with a channel for receiving the other element and comprising a body formed with one of the side walls of the 75 channel and the bottom of the channel and an 8. A window construction comprising a angular flange at the bottom of the channel tending crosswise of the channel beneath the bottom thereof and arranged to press on said arm.

12. In a window construction comprising a frame element, a sash element, one of said elements being formed with a channel for receiving the other element, one wall of the channel being detachable and means located 95 within the width of the channel and acting against the bottom of the channel and the 9. A window construction comprising a detachable wall for normally holding the

wall against the other element. In testimony whereof, I have hereunto 100 signed my name, at Syracuse, in the county of Onondaga, and in the State of New York, this

23rd day of May, 1928.

ROY T. AXE.

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